

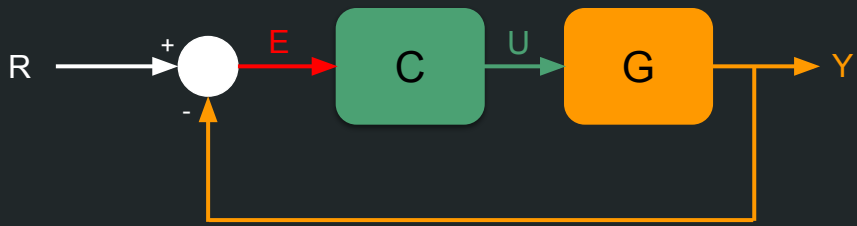
Digital Control Systems Design

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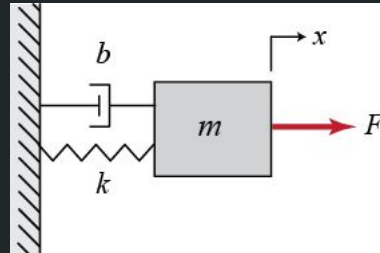
Recap

- So far, we have learned:
 - What are dynamic systems
 - What are feedback control systems



Recap

- So far, we have learned:
 - What are dynamic systems
 - What are feedback control systems
 - How to model a dynamic system
 - Differential Equations
 - Transfer Functions
 - System Identification



$$m\ddot{x} + b\dot{x} + kx = u$$

Recap

- So far, we have learned:
 - What are dynamic systems
 - What are feedback control systems
 - How to model a dynamic system
 - How to analyze a dynamic system's performance
 - In time (Rise and Settling times)
 - In amplitude (Steady-State error)
 - In stability

Finally...

- Given a dynamic system we want to control, we can:
 - Model its Transfer Function (or approximate it through identification)
 - Define stability and performance parameters
 - Design a feedback control system which achieves our expectations

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- Given a dynamic system we want to control, we can:
 - Model its Transfer Function (or approximate it through identification)
 - Define stability and performance parameters
 - Design a feedback control system which achieves our expectations
- The running example in this part will be the angular speed of a DC motor shaft
 - Very useful in robotics (motor speed \rightarrow robot motion)

Running Example

- The DC motor angular speed can be modelled with regards to the input voltage

$$\frac{\dot{\theta}}{V} = \frac{K}{(Js + b)(Ls + R) + K^2}$$

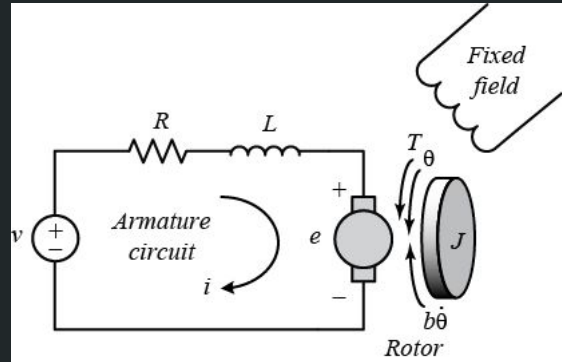
J = Moment of inertia

b = Viscous damping ratio

K = Electromotive force constant

R = Armature resistance

L = Armature inductance



Running Example

- Let us assume the following constructive parameters:
 - $J = K = 0.01$
 - $b = 0.1$
 - $R = 1$
 - $L = 0.5$
- Thus, the running example's model is:

$$G(s) = \frac{2}{s^2 + 12s + 20.02}$$

- Normally, the constructive parameters are unknown in a motor, since we can't open it up and measure its individual parts
 - Solution: Approximate a transfer function through IDENTIFICATION!

Control System Objectives

- We can start by analyzing the motor's **stability**
 - What are the poles and zeros of this system?

$$G(s) = \frac{2}{s^2 + 12s + 20.02}$$

No zeros

Poles in -10 and -2

Control System Objectives

- We can start by analyzing the motor's **stability**
 - What are the poles and zeros of this system?

$$G(s) = \frac{2}{s^2 + 12s + 20.02}$$

No zeros

Poles in -10 and -2

- Thus, the system is **stable**

Control System Objectives

- Now that we know it is stable, what is its closed-loop **steady-state response**?
 - What is the error to a step input?

$$e_{ss} = \lim_{s \rightarrow 0} \left(\frac{1}{1 + G(s)} \right)$$

Control System Objectives

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$$e_{ss} = \lim_{s \rightarrow 0} \left(\frac{1}{1 + G(s)} \right) \quad e_{ss} = \frac{1}{1 + \frac{2}{20}} = 0.909$$

Control System Objectives

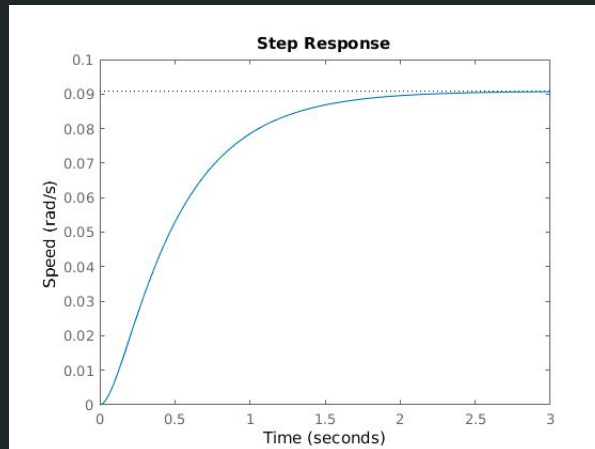
- Now that we know it is stable, what is its closed-loop **steady-state response**?
 - What is the error to a step input?

$$e_{ss} = \lim_{s \rightarrow 0} \left(\frac{1}{1 + G(s)} \right) \quad e_{ss} = \frac{1}{1 + \frac{2}{20}} = 0.909$$

- The angular velocity is 0.091 rad/s for an input of 1 V
 - This is 90.9% off from our desired output of 1 rad/s per 1 Volt

Control System Objectives

- If we plot the closed-loop response, we can **visually verify both stability and steady-state error**



Control System Objectives

- Conclusion:
 - The system is stable, but it does not reach the desired steady-state response (1 rad/s per 1 V)
- How can we fix the steady-state error?

PID Control

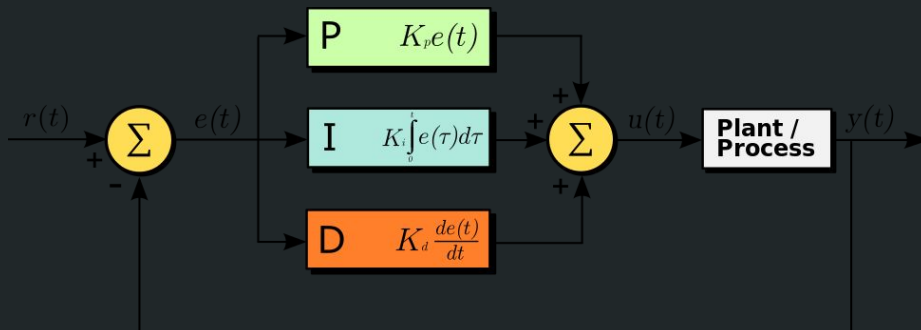
- A **PID Controller** is a general class of controllers which combine three types of compensation
 - **Proportional (P)**
 - **Integral (I)**
 - **Derivative (D)**
- The Transfer Function for a PID controller is:

$$\frac{U(s)}{E(s)} = K_p + \frac{K_i}{s} + K_d s$$

where K_p , K_i and K_d are the controller gains

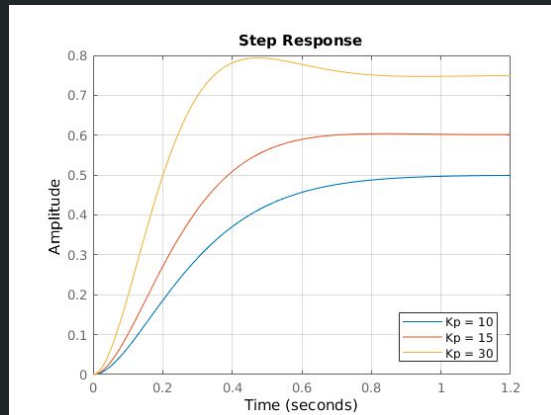
PID Control

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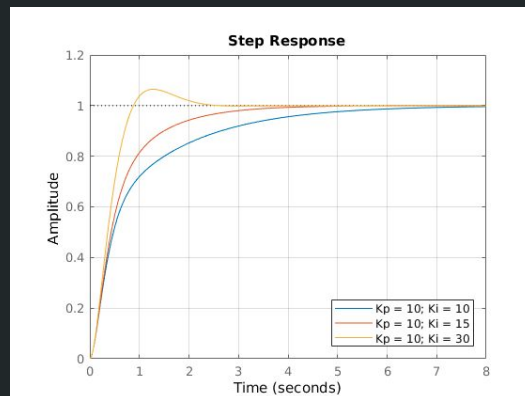
PID Control

- By increasing the proportional gain, we alter the system's **immediate response**, decreasing the rise time and the **steady-state error**



PID Control

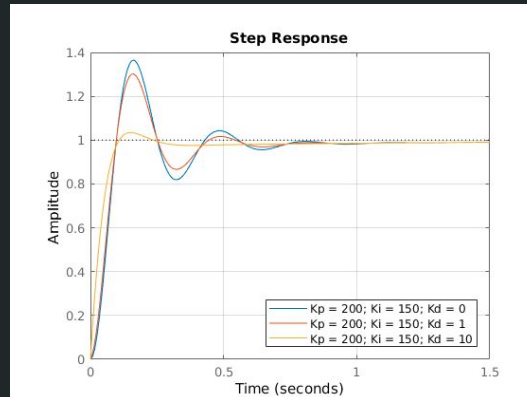
- Typically, proportional compensation is not enough to eliminate the steady-state error completely
 - The **integral effect** brings the steady-state error to 0



- An interpretation for the integral action is that it acts by **minimizing the amplitude error (in y)**

PID Control

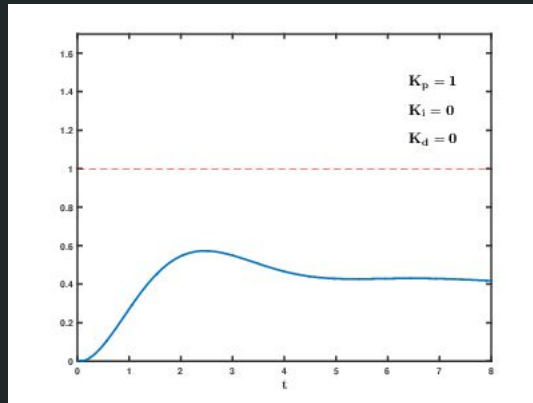
- The integrator may introduce unwanted oscillatory behavior in the system
 - The **derivative effect** eliminates oscillations



- An interpretation for the derivative action is that it acts by **minimizes the time error (in x)**

PID Control

- GIF:



https://upload.wikimedia.org/wikipedia/commons/3/33/PID_Compensation_Animated.gif

PID Control

- How do we implement a digital PID control loop?

```
# C(s)
def PID():
    global I

    # Error
    e.append(r[-1] - y[-1])

    # Integral
    I += e[-1]*T

    # Derivative
    D = (e[-1]-e[-2])/T

    # P + I + D
    u = Kp*e[-1] + Ki*I + Kd*D
    return u
```

- To be applied to a properly discretized $G(s)$ system

PID Tuning

- How do we choose the K_p , K_i and K_d gains?
 - Lots of guess work!

| Effects of <i>increasing</i> a parameter independently ^{[21][22]} | | | | | |
|--|--------------|-----------|---------------|---------------------|------------------------|
| Parameter | Rise time | Overshoot | Settling time | Steady-state error | Stability |
| K_p | Decrease | Increase | Small change | Decrease | Degrade |
| K_i | Decrease | Increase | Increase | Eliminate | Degrade |
| K_d | Minor change | Decrease | Decrease | No effect in theory | Improve if K_d small |

- The search state-space for guessing the PID gains is huge, typically involving:
 - Altering one of the gains
 - Applying the tuned control
 - Recording the controlled system output
 - Seeing if the control achieved the desired closed-loop behavior

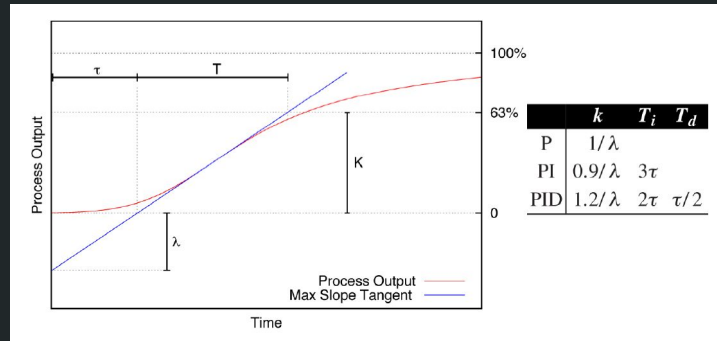
PID Tuning

- Alternatively, there are tuning methods for PID controllers:
 - **Ziegler-Nichols**
 - Cohen-Coon
- In the Ziegler-Nichols method, we use the **open-loop** step response to approximate the expected response to a PID

PID Tuning

- In the Ziegler-Nichols method, we use the **open-loop** step response to approximate the expected response to a PID

$$k_p = k \quad k_i = \frac{k}{T_i} \quad k_d = kT_d$$

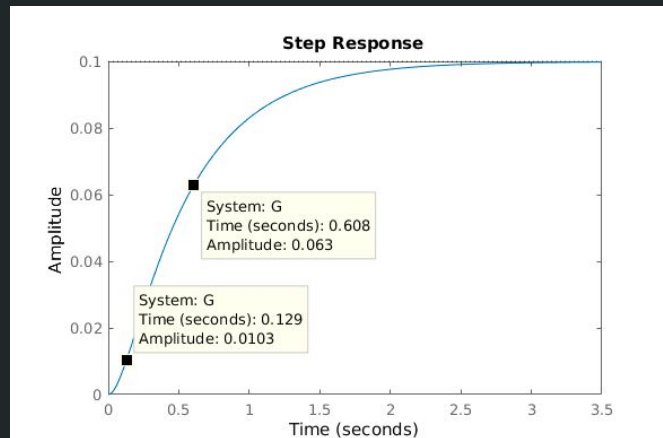


- Applied to the **OPEN LOOP** system, that is:
 - $u \rightarrow G(s) \rightarrow y$

PID Tuning

- Ziegler-Nichols
 - First, we find T as the difference between the time for 63% and the time for 10%:

$$T = 0.608 - 0.129 = 0.479 \text{ s}$$

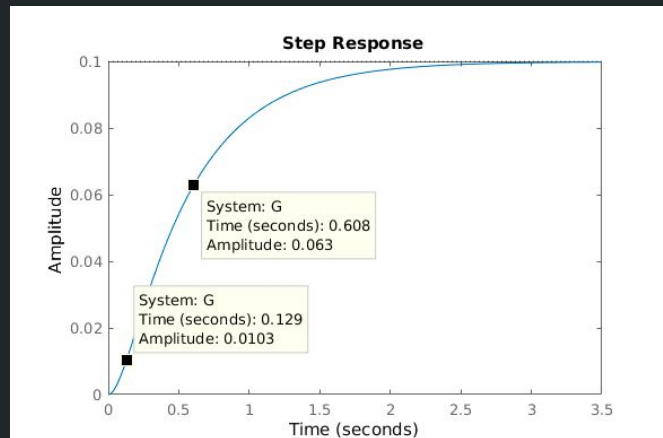


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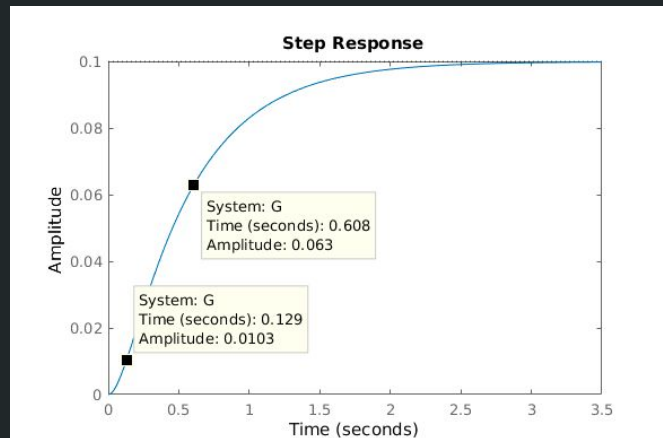
- The dead-time (τ) is the time for the response to achieve 10%, in this case,
 $\tau = 0.129 \text{ s}$



PID Tuning

- Ziegler-Nichols
 - The slope λ is the amplitude difference between the upper and lower times, divided by the time elapsed (in this case, T)

$$\lambda = \frac{0.063 - 0.0103}{0.479} = 0.11$$



- The slope also gives us the declivity of the time response, or how fast it changes in time

PID Tuning

- Ziegler-Nichols
 - Finally, the gains for the PID can be found using the table

$$k = 1.2/0.11 = 10.9$$

$$T_i = 2 \times 0.129 = 0.258$$

$$T_d = 0.129/2 = 0.0645$$

$$K_p = k = 10.9$$

$$K_i = k/T_i = 42.248$$

$$K_d = k \times T_d = 0.703$$

| | k | T_i | T_d |
|-----|---------------|---------|----------|
| P | $1/\lambda$ | | |
| PI | $0.9/\lambda$ | 3τ | |
| PID | $1.2/\lambda$ | 2τ | $\tau/2$ |

$$k_p = k$$

$$k_i = \frac{k}{T_i}$$

$$k_d = kT_d$$

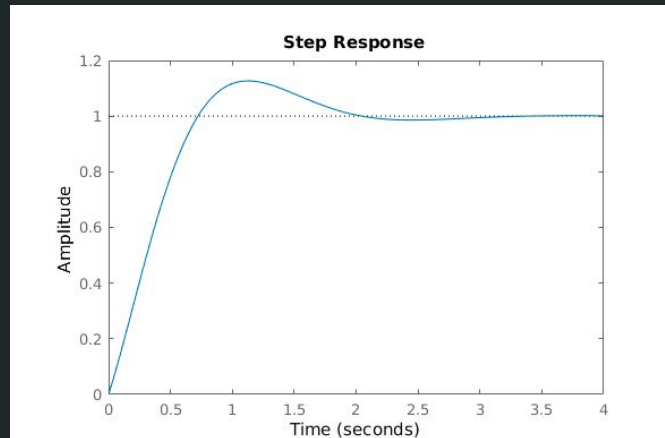
PID Tuning

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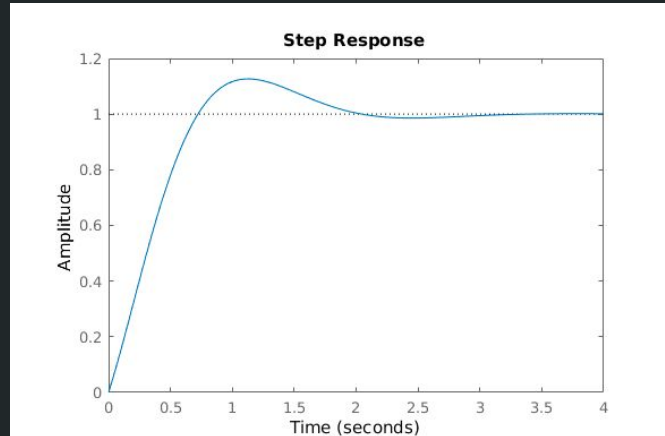
$$K_i = k/T_i = 42.248$$

$$K_d = k \times T_d = 0.703$$



PID Tuning

- Good response!
 - Steady-state error is zero
 - Stable
- The rise time and oscillatory behavior are still a bit lacking
 - **Ziegler-Nichols provides only an approximation of the ideal gains!!**
 - **Some manual tuning is still required**



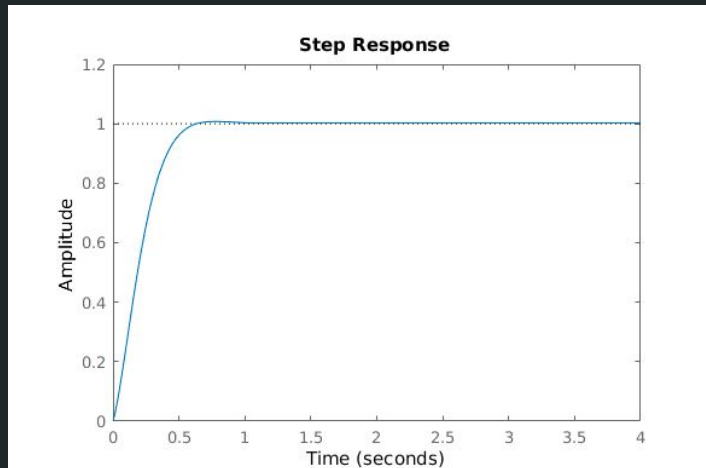
PID Tuning

- Ziegler-Nichols (after manual fine-tuning)

$K_p = 25.9$

$K_i = 48.2$

$K_d = 0.803$



- The desired rise time, overshoot and steady-state error depend on the control system designed
 - **Manually fine-tune your PID to whatever you want the system behavior to be**

PID Tuning

- There are many tuning methods out there
 - The Cohen-Coon method for example:

| | | k | T_i | T_d |
|------------|-----|--|---|--|
| Cohen-Coon | P | $\frac{1}{K} \left(1 + \frac{0.35\theta}{1-\theta} \right) \frac{T}{\tau}$ | | |
| | PI | $\frac{0.9}{K} \left(1 + \frac{0.92\theta}{1-\theta} \right) \frac{T}{\tau}$ | $\frac{3.3 - 3.0\theta}{1 + 1.2\theta} \tau$ | |
| | PID | $\frac{1.35}{K} \left(1 + \frac{0.18\theta}{1-\theta} \right) \frac{T}{\tau}$ | $\frac{2.5 - 2.0\theta}{1 - 0.39\theta} \tau$ | $\frac{0.37(1-\theta)}{1 - 0.81\theta} \tau$ |

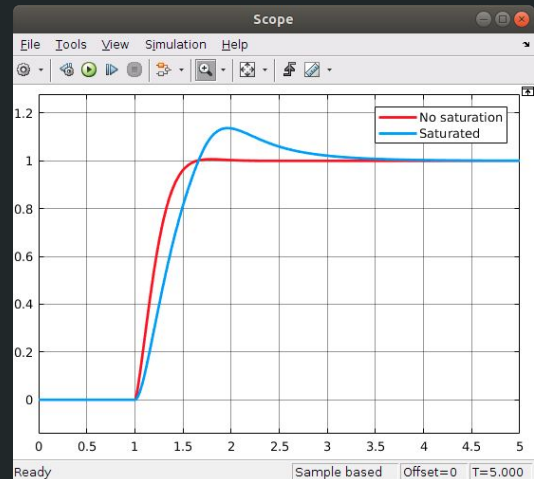
$$\theta = \frac{\tau}{\tau + T}$$

- If a certain method is not working, maybe another will do the trick

- Other examples:
 - AMIGO
 - Ziegler-Nichols with Critical Gain
 - Etc

Anti-Windup

- The **actuator saturation** is a commonly ignored effect in the PID control systems
- When the controller output is outside of what the actuator can handle, the effects of the integral portion accumulate
 - This is known as **wind-up**



- The integral effect piles up because the controller output is not able to bring the steady-state error to 0 in a timely manner
 - Even with positive error, the **accumulated integral takes a while to go back to normal**, introducing overshoot effects

Anti-Windup

- To avoid this, we limit the integrator influence if the actuator is saturated

```
# C(s) - Last u is parameter as workaround for antiwindup in python
def PID(u):
    global I

    # Error
    e.append(r[-1] - y[-1])

    # Integral action with anti-windup
    within_saturation = (lsat < u and u < usat)
    upper_exceeded_but_negative_error = (u > usat and e < 0)
    lower_exceeded_but_positive_error = (u < lsat and e > 0)
    if within_saturation or upper_exceeded_but_negative_error or lower_exceeded_but_positive_error:
        I += e[-1]*T

    # Derivative
    D = (e[-1]-e[-2])/T

    # P + I + D
    u = Kp*e[-1] + Ki*I + Kd*D
    return u
```

Anti-Windup logic:

- If actuation is within limits
 - We can integrate
- If actuation has exceeded upper saturation limit
 - But error is negative
 - Integral effect will be subtracted, so we can integrate
 - Else, do not integrate
- If actuation has exceeded lower saturation limit
 - But error is positive
 - Integral effect will be added, so we can integrate
 - Else, do not integrate

If the controller output is saturated, the integral effects (positive and negative) will pile up, causing the controller to have an unaccounted inertia

Anti-Windup

