

ULTRAFILTRATION



CULLIGAN: WORLD LEADER IN THE WATER TREATMENT

€ Equipment according to CE Directives in force

Ultrafiltration

RELIABLE, ECONOMIC AND ECOLOGICAL TO REMOVE SUSPENDED SOLIDS IN WATER

Access to water, in sufficient quantities and quality, is key for drinking water but also for commercial and industrial applications. It is important therefore not to waste water or case water pollution. The Ultrafiltration has a low environmental impact and minimises the level of pollution compared to other treatment methods. Culligan offers Ultrafiltration, with hollow fibre membranes, as an alternative to multilayer filters and related chemical conditioning.

Main applications and advantages of Ultrafiltration

- Filtering water contaminated by colloids, microbiological impurities and suspended solids.
- **Production of drinkable water** from surface, spring or well water for water mains, corporations, condominiums, hotels, recreational centres, residential areas, industries, etc.
- **Pretreatment for Reverse Osmosis systems** to guarantee always the ideal quality for the protection of the membranes (SDI<3).
- **Tertiary filtering in waste treatment systems** to obtain water of suitable quality for reuse in non-drinkable uses.

Characteristics of the membranes



Low level of clogging

The UF modules are made of PVDF-H, with excellent properties of resistance to pH and high levels of oxidising agents such as peroxides and hypochlorites, permitting sufficient removal of the bacterial contamination and thorough cleansing during washing.





With a nominal pore diameter of $0.03~\mu m$ the UF technology efficiently removes pathogenic agents, most viruses and bacteria. Additionally the high porosity membranes, compared to the standard capillary ones, allow a high flow rate at the same supply pressure of the membrane.

Long lasting

The special structure with a double wall of fibres allows an excellent duration and resistance to breaking, even with frequent cycles of chemical washing for cleaning the membranes.





The system has been designed to have a filtering flow from the outside toward the inside of the membrane, thus allowing a low level of clogging and a high load capacity of solids, high filtering surface and easy washing.

Simple and modular design

The UF modules can easily be installed, and have a small footprint.

Filtrate Chemicals Backwash Pump Feed Pump Filter 150 µm Filter 150 µm

The process of Ultrafiltration

Ultrafiltration is a process of separation under pressure, able to separate insoluble particles from water.

It is a hugely successful application, extremely reliable and able to **totally remove suspended solids in water, with low running costs**. During the phase of operation there is no consumption of chemical products and, in addition, the waste eluates, that are continuously produced, do not have an excessive concentration of pollutants.

It is used for a large range of applications: treatment of surface waters, seawater, industrial technological waste and clarified waste of the processes of waste purification. The heart of the Ultrafiltration system is formed by the modules that carry out the real process of separation: they have a high capacity to withhold colloids, silt, bacteria and most viruses.

The Ultrafiltration modules are made to attain high resistance to mechanical stress from rubbing and are composed of a double layer of hollow fibres (capillaries) made of PVDF. The completely automated system performs scheduled washes during the production cycle. In addition it is equipped with a pressure differential, able to detect too high a loss of head (caused by the membranes clogging) and to begin the washing cycle. The system is fully automated with an electric panel complete with a PLC, controlling all pumps (metering, washing, etc.) and taking information from pressure and flow measuring instruments.

Customer		Market/Equipment	Flow Rate (m³/h)
BEBA	Angola	Food Industry	23
COINDA Presidence Palace	Angola	Plant on skids	15
DANIELI Officine Meccaniche	Egypt	Iron and Steel	90
EUROMEC for the Ministry of the Defence			10
GULF STEEL & STRANDS	Arab Emirates	Industrial Services	8
HERA S.p.A.	Coriano, Italy	Incineration	6
ITALIAN DEFENCE Ministry	Mobile Units	3 field mobile potabilising machines	44
NOVOTEL	Arab Emirates	Plant on skids	15
REFRIANGO	Angola	Soft drinks	50
SFIR	Brindisi, Italy	Potabilisation	100

Technical characteristics

Operating conditions						
Maximum feed pressure	6.0 bar	87 psi				
Maximum loss of head	2.1 bar	30 psi				
Maximum backwash pressure	2.5 bar	36 psi				
Filtering flow at 25°C	40-120 I/m²·h	24-70 gfd				
Backwash flow	100-150 I/m²·h 59-88 g					
Operational temperature	1-40 °C	34-104 °f				
Operational pH	2-11					
Maximum concentration of NaOCI (in washing)	2000 mg/l					

Characteristics of raw water	Typical	Maximum	
Cloudiness, NTU	< 50	300	
TSS, mg/l	< 50	100	
Diameter of particles, µm	< 150	300	
TOC, mg/l	< 10	40	
COD _{Mn} , mg/l		60	
Oils, greases, mg/l	0	< 2	
pH, in service	6-9	2-11	
pH, in washing	1-12	1-12	
Operational temperature	25 °C	40 °C	
Cl ₂ in service, mg/l	0.5	200	
Cl ₂ in washing, mg/l	2000	5000	
Backwash frequency	1 every 20-60 minutes		
Backwash duration	40-120 seconds		
Frequency of typical chemical washing	depending on the raw water		
Chemical products for washing	NaOCI, NaOH, HCI, Citric Acid		
Backwash with air	1 time a day		

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Model Modules no. 1 ULF 20 2	Modules	Max flow rate	Power	Hydraulic connections		Dimensions (mm)
	m³/h	kW	H₂O inlet	Permeate	length x width x height	
ULF 10	1	6	2,2	DN40	DN40	1800x2150x2350
ULF 20	2	12	2,2	DN40	DN40	1800x2150x2350
ULF 40	4	24	3	DN50	DN50	1800×2150×2350
ULF 60	6	38	4	DN65	DN65	2300x2150x2350
ULF 80	8	50	4	DN80	DN80	2300x2150x2350
ULF 100	10	62	5,5	DN80	DN80	2750x2150x2350
ULF 120	12	75	7,5	DN80	DN80	2750x2150x2350
ULF 140	14	87	7,5	DN80	DN80	3200x2150x2150
ULF 160	16	100	11	DN100	DN100	3200x2150x2150
ULF 180	18	112	15	DN100	DN100	3400x2150x2350

Power supply: $380V^50Hz$ three-phase + earth

QUALITY SYSTEM CERTIFIED ACCORDING TO UNI EN ISO 9001 NORM

Culligan reserves the right to change any technical or design specifications for the models shown in this brochure.

CULLIGAN ITALIANA SpA culligan@culligan.it www.culligan.it With three manufacturing plants and more than a hundred dealers, agents and representatives all over Europe, Culligan is next door wherever you are. Each and every user enjoys outstanding after-sales service. Culligan is present in every area thanks to its engineers and technicians who are ready to act for you quickly and efficiently. The Culligan organisation is represented worldwide in more than 90 countries. The logistic support it provides enables each licensee and dealer to guarantee exceptional services during and after the warranty period (one year, covering manufacturing faults and corrosion).