

TruCorr 9807 Chemistry effects vs. Corrosion

1) Production well treatment



SI A 1 week SI B 1 week 9807 52 weeks Untreated 35 weeks

Corrosion inhibition effects of TruCorr 9807 chemistry: the first two coupons were immersed in <u>fresh</u> tap water for 1 week while the last two were immersed in 180,000 ppm TDS brine for extended periods (note doserate was 250 ppm). The corrosion rate on the TruCorr 9807 treated coupon was < 1.2 mpy.



2) Coiled tubing corrosion treatment



Coil pieces in 2% KCl untreated

Coil pieces with inhibitor

Fluids after test "un" and treated

- Test was run for 7 days at 500 ppm TruCorr 9807 dose rate
- Fully oxygenated conditions (water return jetting in 3" above surface), 3 GPM recirculation rate, temperature range from 90 120F
- 2% KCl solution
- Product has since been utilized for Coiled tubing operations for 5 years
- 3) Additional uses of TruCorr 9807 chemistry
- The corrosion inhibition effect of the TruCorr 9807 shown above has been applied to CaCl₂ and NaCl brine baseddrilling fluids without the use of Oxygen scavenger and still reduced corrosion rates dramatically.
- This chemistry has been successfully incorporated into formulations that contain traditional, proven effective corrosion inhibitors such as Imidazoline / Quat and Coco Quat to protect vs. the effects of CO₂ and H₂S in production treating
- The chemistry has been applied in pipelines and transfer lines to reduce corrosion for several years