# **Mastercoat AQ-153**

Satin Non-Streak Coating



## Description

Mastercoat AQ-153 was formulated to be a satin (semi-matte) 1 or 2-sided coating for use in sheetfed and flexographic applications. It is formulated with dull polymers for streak resistance. It can be used with some glues, foil stamps and UV top coatings. TEST BEFORE USING!

### Features and Benefits

- \* Streak resistant satin.
- \* Good flow and leveling.
- \* Fast dry.

## **Technical Specifications**

Flash Point (°F TCC) > 200pH 8.3 - 8.7Weight/Gallon 8.76

Gloss 15-30, depending on substrate

Rub Resistance 8/10

Slip (face to face) 15-18 degrees

COF (face to face) .27-.32

Block Resistance (face to face) Pass 120 F x 24 hr, 100% RH

Gluing, Stamping

Suitable with some glues and foils. TEST FIRST!

UV Primer

Suitable with some UV coatings. TEST FIRST!

Viscosity (#3 Signature Zahn Cup) 18-20" @ 77 F

Inks Use recoatable inks only

Dilution 1% water will reduce viscosity 4" #3 Zahn

Wet Film Weight 3-6 micron
Percent Solids 40.0 +/- 2

Shelf Life 12 months, 6 after opening

Freeze/Thaw Stability 1 cycle

Drying Pile 105 F 1st side, 95F 2nd side

Clean-up Warm water. Water + ammonia for dried coating.

#### **Directions**

Mix before use and check viscosity. Add 1% water or 50/50 blend of water/IPA under agitation to reduce coating viscosity 4" # 3 Zahn.

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