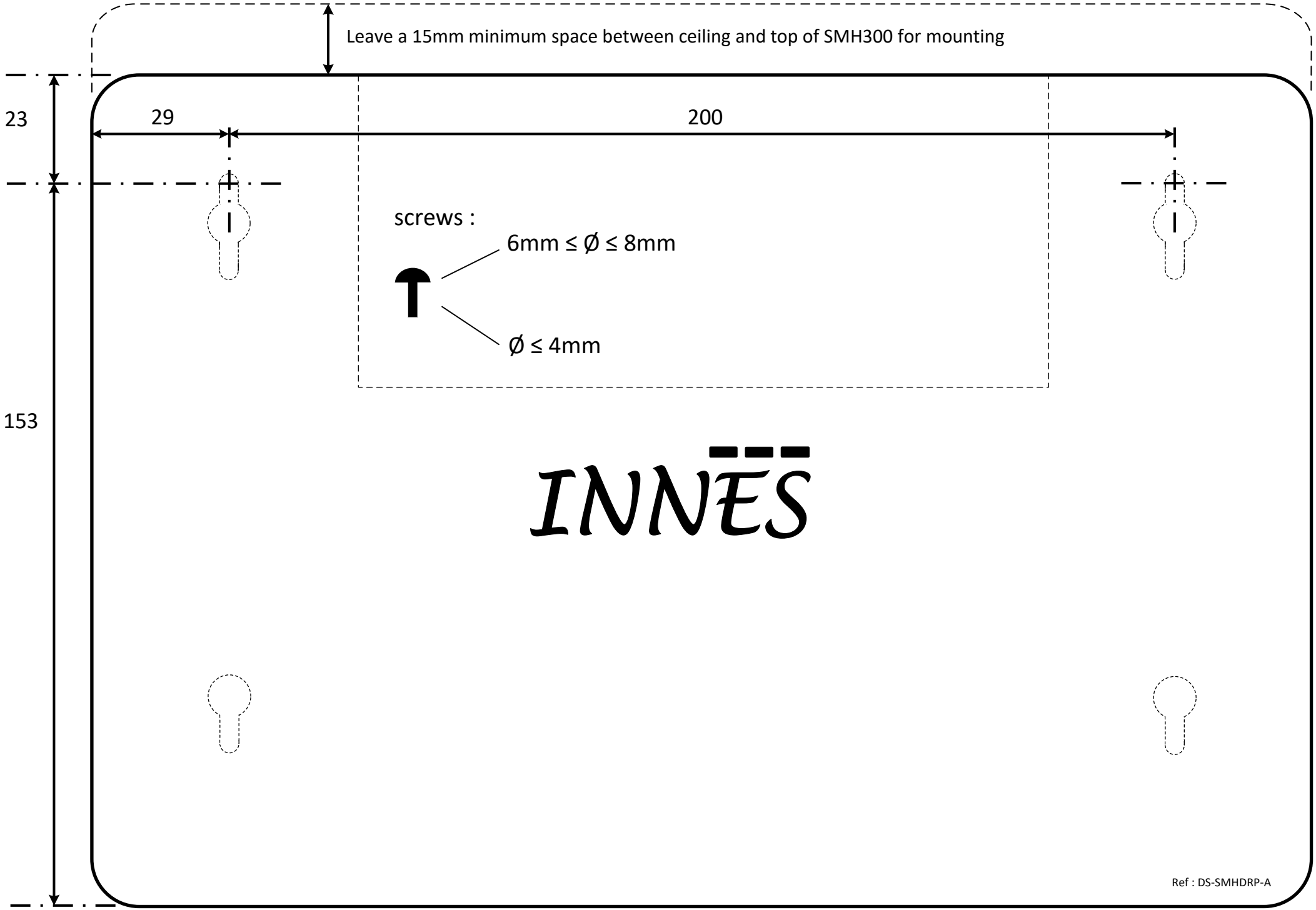SMH300 DRILL PATTERN