BLV-TNT



BLV to Trdient - Conversion kit overview



Bill of materials

Qty	Product name	Type / Aliexpress choice	Link 1	Link 2
	Trident kit screws		<u>Link</u>	
	M3 Heat Set Inserts (M3x5x4)	M3 X D5.0 X L4.0	<u>Link</u>	
2	GT2 20T (6mm wide) Pulley (5mm bore)	6mm	<u>Link</u>	
2	GT2 20T (6mm wide) Toothed Idler (5mm bore)	Bore 5mm With Teeth / For width 6mm-Silver / 2pcs	<u>Link</u>	
20	F965 bearings (abec 7)	Take 2 kits	<u>Link</u>	
	5mm shafts (Pin mod)	4pcs x 28mm	<u>Link</u>	Link
		6pcs x 40mm		<u>Link</u>
	GT2 Open Belt LL-2GT-6 (6mm wide)	4 meters	<u>Link</u>	
2	Switch Omron D2F-5L		<u>Link</u>	<u>Link</u>
2	Cable drag chain	10x11	<u>Link</u>	
1	430mm Linear rail MGN12H	430 min lenght (to cuti f longer) – MGN12H	<u>Link</u>	
		If ordering CNA, specify "medium preload" in order notes.		
1	370mm 2020 V-slot/T-Slot Profile (AB Joints)	370mm	<u>Link</u>	

If you want buy single screws instead of kit, you can use the official Trident sourcing guide here

NOTE 1: this BOM is related to the conversion from BLV to TNT only.

NOTE 2: this BOM not include part list about toolhead (extruder/Cooling ecc), you can choose between mobius, clockwork, galileo, clockwork2 ecc, be careful about the kind of MGN is designed for.

NOTE 3: this BOM not include leveling probe, you can choose all kind of probe compatible with voron carriage

1) Set the correct distance between the back end of the frame and the A-B Joints



2) Set the correct shifting lenght (30mm down) of the back frame 2040 profile.



