

**J.J.'S MAE INC. (PRODUCTION)
GENERAL INFO**

Season: **BASIC**
Description: **7" BERMUDA W/ POCKETS W/
SIDE VENTS**

Size Scale: **C**

Scale Desc.:

Line:

Type:

STYLE: **WD9335D**
CUSTOMER: **WALMART MISSY**

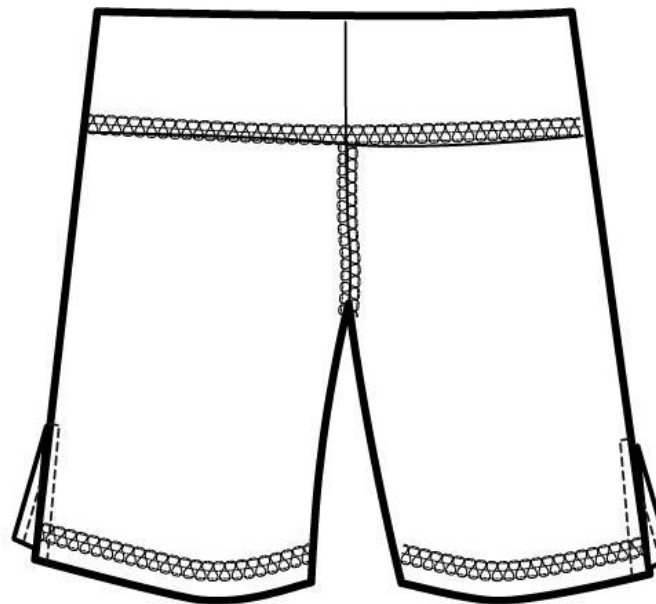
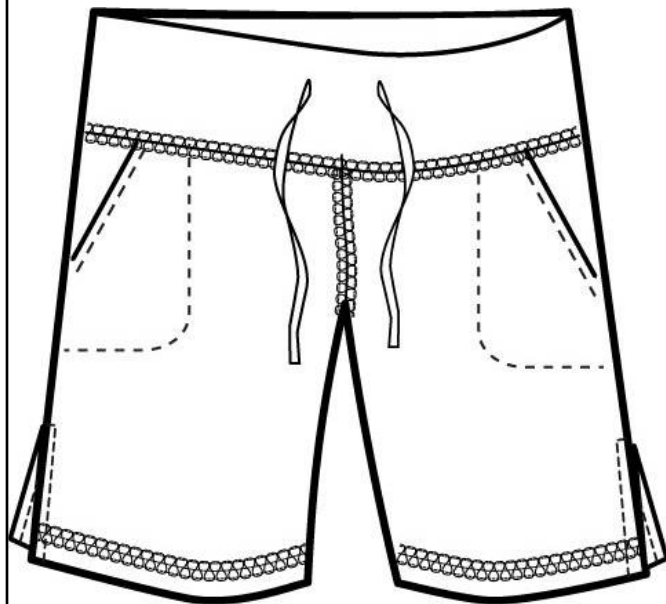
GROUP: **KEY ITEM SHORTS**
SEASON/YEAR: **SPRING 2020**

Revision: **10**
Status: **ON-TIME**

Date: **Sep - 19 - 2019**
Stage: **PRODUCTION**



C: M



CDFs:

CUSTOMER STYLE #	:	
CUSTOMER DESCRIPTION	:	7" BERMUDA W/ POCKETS W/ SIDE
DEPT.	:	34
SIZE RANGE	:	XS-XXL
DESIGNER	:	ELAINE
PATTEMAKER	:	CHOI
STORAGE AREA	:	G:V-ZV8
AGENT	:	AMMA/AMMA-SH
COO	:	
FACTORY	:	
US CUSTOMS	:	SHORT
GROUP	:	
FIT APPROVED	:	
RELEASED	:	8.21.19

Colors:

FABRIC FINISH	:	
COMBO A	:	
COMBO B	:	
COMBO C	:	

Attributes:

SQ#	:	
GDP#	:	
MODEL #	:	

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Line: Type:

Notes:

LM 9/19/19: REVISED GRADING FOR POCKET BAG HEIGHT FROM 0.125 TO 0.

**J.J.'S MAE INC. (PRODUCTION)
BILL OF MATERIAL**

Season: BASIC	STYLE: WD9335D	Revision: 10	
Description: 7" BERMUDA W/ POCKETS W/ SIDE VENTS	CUSTOMER: WALMART MISSY	Status: ON-TIME	
Size Scale: C	GROUP: KEY ITEM SHORTS	Date: Sep - 19 - 2019	
Scale Desc.:	SEASON/YEAR: SPRING 2020	Stage: PRODUCTION	
Line:	Type:		

BOM Class: PRODUCTION

Revision: 1

Factories:

Notes:

THREAD: unless specified otherwise, thread used on all operations to be as follows:

TEX 27 (or equivalent) Spun Poly through all needles

TEX 24 (or equivalent) Textured Poly through all loopers

1/24/11-

FABRIC:

SOFT HAND

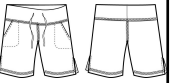
5X5 SHRINKAGE

WICKING MUST PASS CTL 20 WASH TEST

REMOVE ANTIMICROBIAL PER BUYER


Style Part	Component - Description	UOM	Usage	Size	Dim.	Ext. Cost	Type	FABRIC FINISH	COMBO A	COMBO B
1. ALL BODY	2P7193 - CS61012A-JERSEY - W/ WICKING - 90 COTN - 10 SPD - 250 GMS	GMS	0.0000			0.0000	FABRIC	WICKING -	BLACKSOOT -	DARK NAVY -
2. ALL BODY	2P7193CHG- CS61895B CHARC HTR GREY-54/36/10 CTN/POLY/SPDX 250GMS		0.0000			0.0000	FABRIC	WICKING -	----	----
ELASTIC	EL75- NW MILL# E828A-3 - 3/4" REGULAR ELASTIC		0.0000			0.0000	TRIMS		WHITE -	WHITE -
DRAWCORD	DC111- 3/8 FLAT DRAWCORD WITH PLASTIC TIP ENDS (SAME QUALITY AS DC105)		0.0000			0.0000	TRIMS		BLACKSOOT -	DARK NAVY -

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BOM Class: PRODUCTION							Revision: 1			
Style Part	Component - Description	UOM	Usage	Size	Dim.	Ext. Cost	Type	FABRIC FINISH	COMBO A	COMBO B
SEW THREAD	SEW THREAD- SEW THREAD		0.0000			0.0000	TRIMS		DTM -	DTM -
MAIN LABEL	HT678- AWMU40005-AW MAIN LABEL ONLY		0.0000			0.0000	TRIMS		WHITE -	WHITE -


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BOM Class: PRODUCTION	Revision: 1
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Style Part	Component - Description	UOM	Usage	Size	Dim.	Ext. Cost	Type	COMBO C		
1. ALL BODY	2P7193 - CS61012A-JERSEY - W/ WICKING - 90 COTN - 10 SPD - 250 GMS	GMS	0.0000			0.0000	FABRIC	-----		
2. ALL BODY	2P7193CHG-CS61895B CHARC HTR GREY-54/36/10 CTN/POLY/SPDX 250GMS		0.0000			0.0000	FABRIC	CHARCOAL HTR GREY		
ELASTIC	EL75- NW MILL# E828A-3 - 3/4" REGULAR ELASTIC		0.0000			0.0000	TRIMS	WHITE -		
DRAWCORD	DC111- 3/8 FLAT DRAWCORD WITH PLASTIC TIP ENDS (SAME QUALITY AS DC105)		0.0000			0.0000	TRIMS	FLAT CHARCOAL -		
SEW THREAD	SEW THREAD- SEW THREAD		0.0000			0.0000	TRIMS	DTM -		
MAIN LABEL	HT678- AWMU40005-AW MAIN LABEL ONLY		0.0000			0.0000	TRIMS	WHITE -		


**J.J.'S MAE INC. (PRODUCTION)
MEASUREMENT SHEET**

Season: BASIC Description: 7" BERMUDA W/ POCKETS W/ SIDE VENTS Size Scale: C Scale Desc.: Line: Type:	STYLE: WD9335D CUSTOMER: WALMART MISSY GROUP: KEY ITEM SHORTS SEASON/YEAR: SPRING 2020	Revision: 10 Status: ON-TIME Date: Sep - 19 - 2019 Stage: PRODUCTION	
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Measurement Type: PRODUCTION	Size Class:	Grade Rule: WM-MSY-BTM
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POM	DESCRIPTION	POSITION	TOL -	TOL +	S	M	L	XL	XXL
A-67-GEN	INSIDE LEG- CROTCH TO HEM AT MID KNEE		-0.5000	0.5000	7.0000	7.0000	7.0000	7.0000	7.0000
H-10-GEN	WAIST EXTENDED		-0.5000	1.0000	19.0000	20.0000	21.5000	23.2500	24.2500
H-08-GEN	WAIST- FULLY ELASTICATED		-0.5000	0.5000	14.5000	15.5000	17.0000	18.7500	19.7500
H-15-GEN	WAISTBAND DEPTH		-0.1250	0.1250	3.0000	3.0000	3.0000	3.0000	3.0000
I-19-GEN	HIP POSITION FROM WAIST MEASURING IN A "V"		-0.1250	0.1250	5.7500	6.0000	6.2500	6.5000	6.6250
I-22-GEN	FULL HIP MEASURING IN A "V"		-0.3750	0.3750	19.0000	20.0000	21.5000	23.2500	24.2500
J-10-GEN	HEM/SWEEP AT KNEE- BOTTOMS		-0.2500	0.2500	10.3750	10.8750	11.6250	12.3750	12.7500
J-13-GEN	HEM HEIGHT		-0.1250	0.1250	1.0000	1.0000	1.0000	1.0000	1.0000
L-01-GEN	FRONT RISE		-0.2500	0.2500	10.1250	10.5000	11.0000	11.5000	11.7500
L-05-GEN	BACK RISE		-0.2500	0.2500	14.1250	14.5000	15.0000	15.5000	15.7500
L-12-GEN	THIGH- 2.5cm/1" BELOW CROTCH		-0.2500	0.2500	11.7500	12.5000	13.5000	14.5000	15.0000
U-WM-54	DRAWCORD LENGTH-HALF		-0.5000	0.5000	27.0000	28.0000	29.5000	31.1250	32.1250
O-31-GEN	POCKET BAG HEIGHT		-0.2500	0.2500	8.6250	8.6250	8.6250	8.6250	8.6250
O-32-GEN	POCKET BAG WIDTH		-0.2500	0.2500	5.7500	6.0000	6.2500	6.5000	6.7500
U-WM-36	POCKET HEM HEIGHT		-0.1250	0.1250	0.6250	0.6250	0.6250	0.6250	0.6250


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Measurement Type: PRODUCTION		Size Class:		Grade Rule: WM-MSY-BTM					
POM	DESCRIPTION	POSITION	TOL -	TOL +	S	M	L	XL	XXL
P-12-GEN	VENT/SLIT LENGTH- NOT GRADED		-0.2500	0.2500	2.5000	2.5000	2.5000	2.5000	2.5000

Notes:

**J.J.'S MAE INC. (PRODUCTION)
LABELING AND PACKING**


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Version: INITIAL *Is Default

Notes:

1	Code: POLYBAG-.C	Step: POLYBAG FOR .COM
2	Code: UPC STK	Step: UPC STICKER - .COM
		1" X 2" LOWER RIGHT HAND CORNER
3	Code: .COM STKR	Step: .COM BOX STICKER
4	Code: AWMU40005	Step: AW MAIN LABEL
5	Code: GENA30110	Step: CARE LABEL

**J.J.'S MAE INC. (PRODUCTION)
CONSTRUCTION DETAIL**

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Line:	Type:		

Version: INITIAL

Notes:

FABRIC 1: BK(2), FT(2), PKT(2), WST(1)


FABRIC 2: BUTTONHOLE REINFORCEMENT

CUT 2 WAY, 1 WAY PER GARMENT

CUT EXTERNAL NOTCHES ON ALL FLATLOCK SEAMS

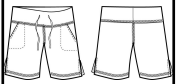
1	Code: 301	Part: SINGLENEEDLE	Step:
		*SINGLENEEDLE CB WB JOINT SEAM WITH 3/8" SEAM ALLOWANCE. *SINGLENEEDLE TOPSTITCH 9/16" @ POCKET OPENINGS WITH 5/8" SEAM ALLOWANCE. *SINGLENEEDLE TOPSTITCH ONTO EACH FRONT PANEL (CATCH POCKET @ INSIDE AND FOLLOW POCKET SHAPE). *1/4" TOPSTITCH CLEAN FINISHED SIDE SLIT OPENING, FINISHED LENGTH - [M-2 1/2"] ALL SIZE SAME. *LINE TACK CB WB JOINT SEAM (CATCH DRAWCORD @ INSIDE).	
2	Code: 304-1	Part: BUTTONHOLE	Step:
		*2: 1/2" VERTICAL REINFORCED BUTTONHOLES PLACED ONTO OUTSIDE CF WB, 1 7/8" UP FROM OUTSIDE WB CUT EDGE TO THE CENTER OF BUTTONHOLE AND 3/4" OVER FROM EACH SIDE OF CF, TOTAL 1 1/2" APART.	

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3	Code: 401-2	Part: MULTINEEDLE	Step:
			*2N-TOPSTITCH 3/4" ELASTIC ONTO INSIDE OF WB, USE 1/8" FROM WB FOLDED EDGE AND 1/2" SPACING FROM THE FIRST STITCHLINE (SETTING ELASTIC AS CLOSE AS POSSIBLE @ INSIDE TOP OF WB FOLDED EDGE).
4	Code: 514	Part: OVERLOCK	Step:
			*4-THREAD OVERLOCK ALL SEAMS (EXCEPT WB JOINT, F&B RISE AND INSEAMS) WITH 3/8" SEAM ALLOWANCE. *4-THREAD OVERLOCK INSIDE EDGES OF POCKET PANEL AND POCKET OPENING EDGES. *SPLIT CB WB JOINT SEAM OPEN AND CATCH ELASTIC INTO WB JOINT SEAM.

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5	Code: 605	Part: 3N-WD FLOATSTITCH	Step:
		*3N-WD FLOATSTITCH WAIST SEAM ON BODY SIDE (SETTING ONE NEEDLE ALONG SEAM EDGE ON WB). *3N-WD FLOATSTITCH 1" LEG OPENINGS.	
6	Code: 607	Part: FLATLOCK	Step:
		*FLATLOCK F&B RISE AND INSEAMS WITH 1/8" SEAM ALLOWANCE.	

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7	Code: CUT LENGTH	Part: BINDING & ELASTIC	Step:
			*3/4" ELASTIC @ WAIST - [XS-27", S-29", M-31"(F), L-34", XL-37 1/2", XXL-39 1/2"] *3/8" FLAT DRAWCORD WITH TIPPED ENDS - [XS-52", S-54", M-56"(F), L-59", XL-62 1/2", XXL-64 1/2"]
8	Code: TRIM INFO	Part: TRIM INFORMATION	Step:
			*DRAWCORD: /DC111: 3/8 FLAT DRAWCORD WITH PLASTIC TIP ENDS (TIE AS A BOW). *HEAT TRANSFER/MAIN LABEL: /HT678: ATHLETIC WORKS MAIN LABEL HEAT TRANSFER AWMU40005 PLACED ONTO INSIDE WEARERS LEFT BK WB, 7/8" UP FROM WAIST SEAM CUT EDGE - 1/2" FROM FINISHED AND 7/8" OVER FROM CB JOINT SEAM CUT EDGE - 1/2" FROM FINIHSED (FOLLOW TEMPLATE FOR PLACEMENT). *CARE/CONTENT LABEL: PLACE INSIDE CB WAIST SEAM.