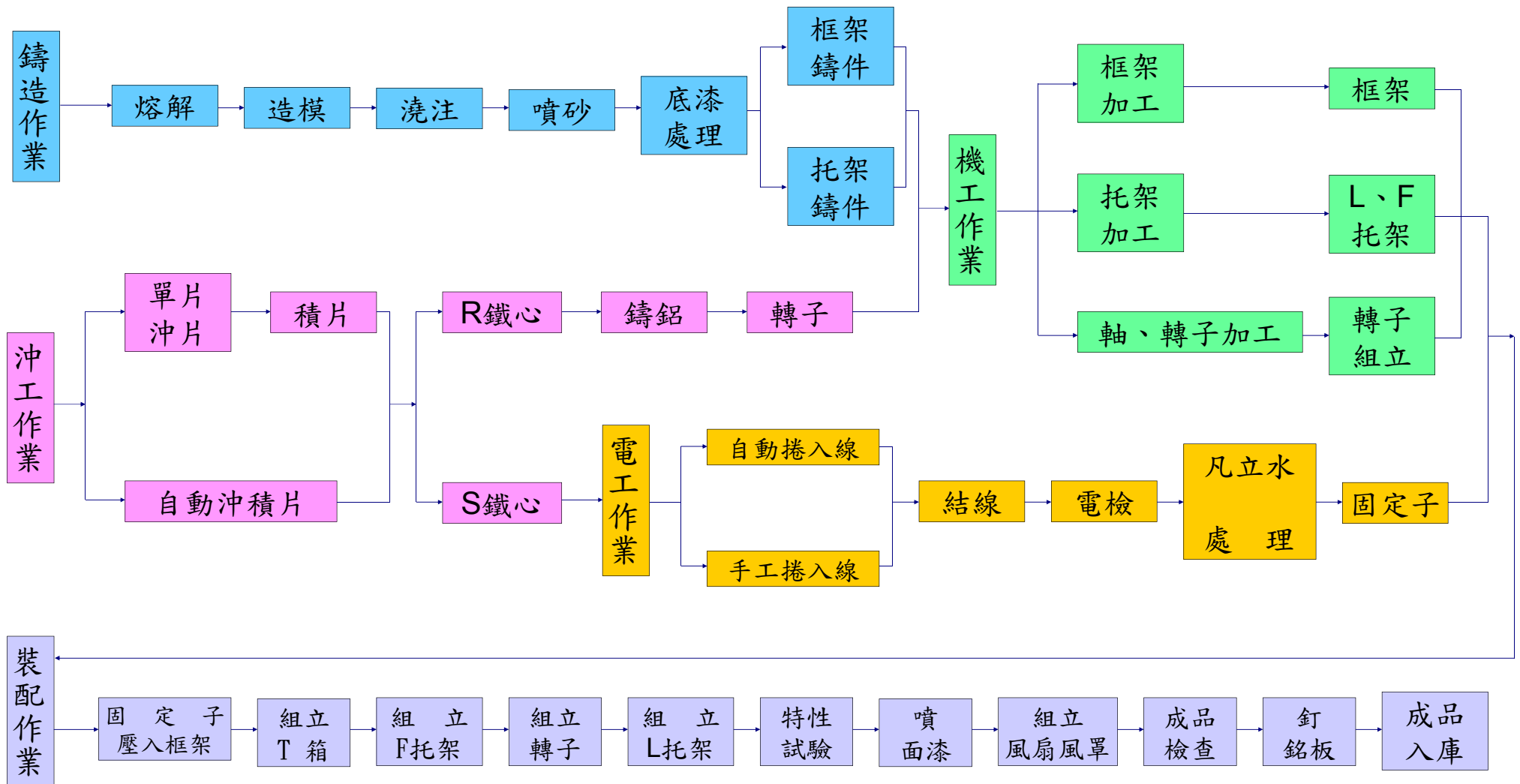


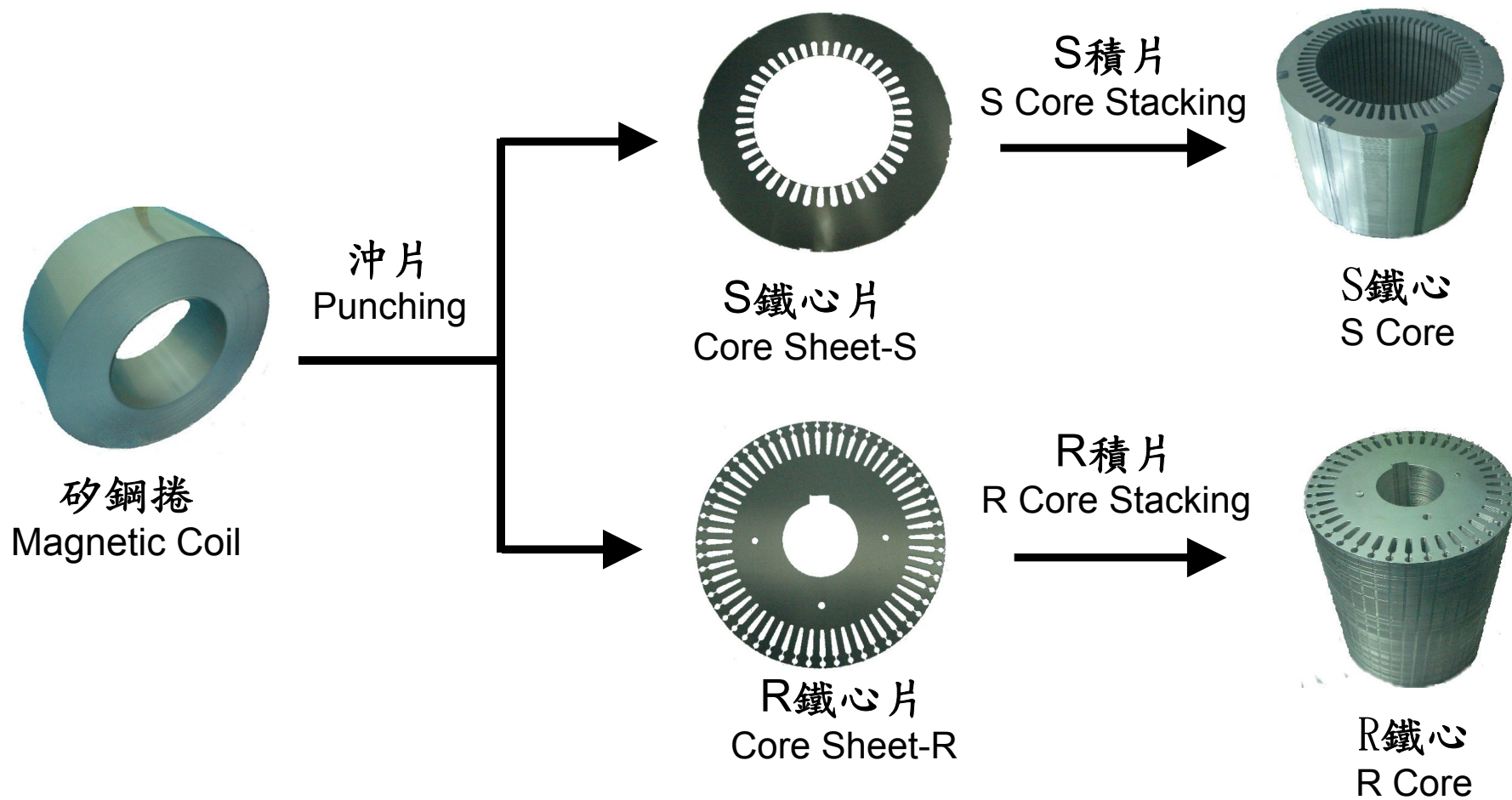
馬達生產流程



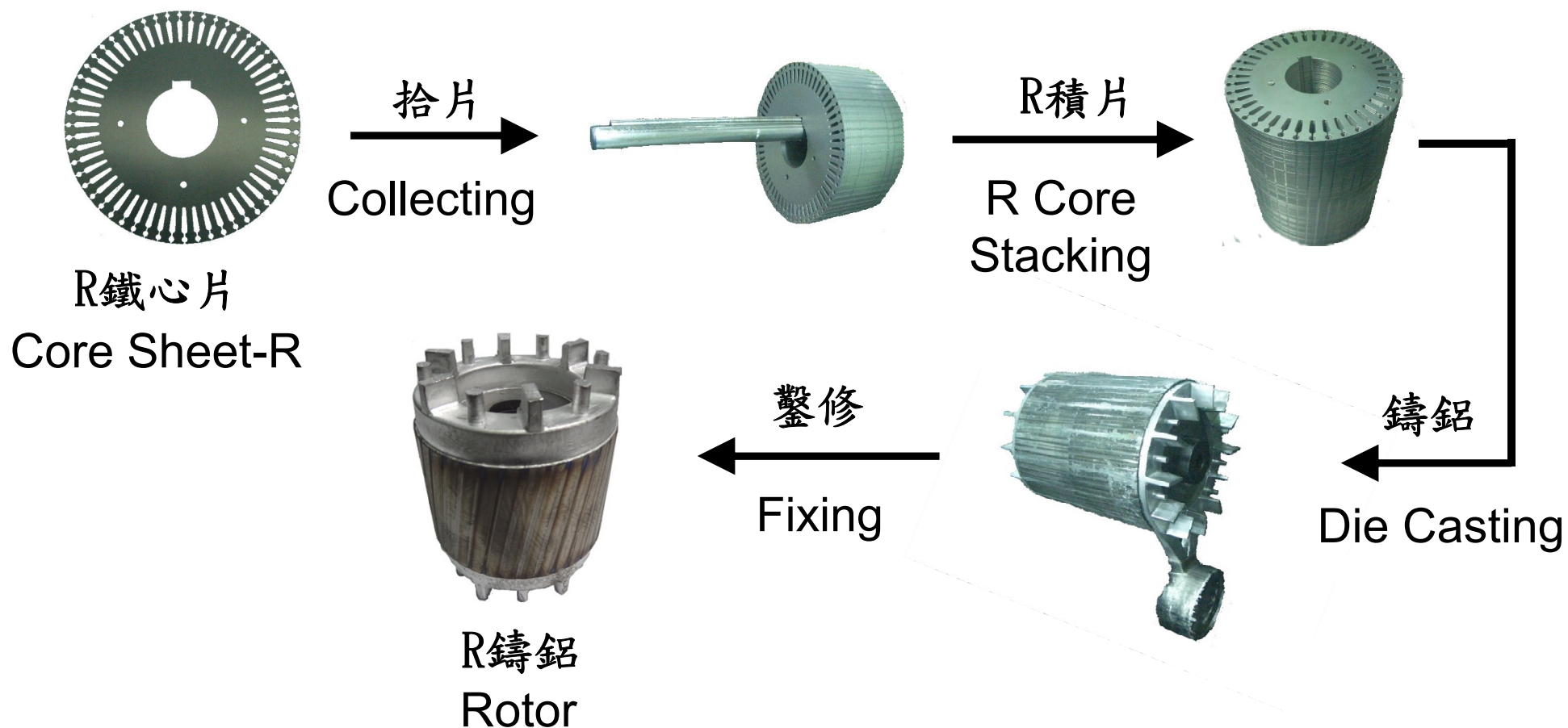
名稱	中壢一廠
面積	38,000平方公尺
規格	Fr#63~Fr#315(1/4HP~400HP)
產能	80萬台/年



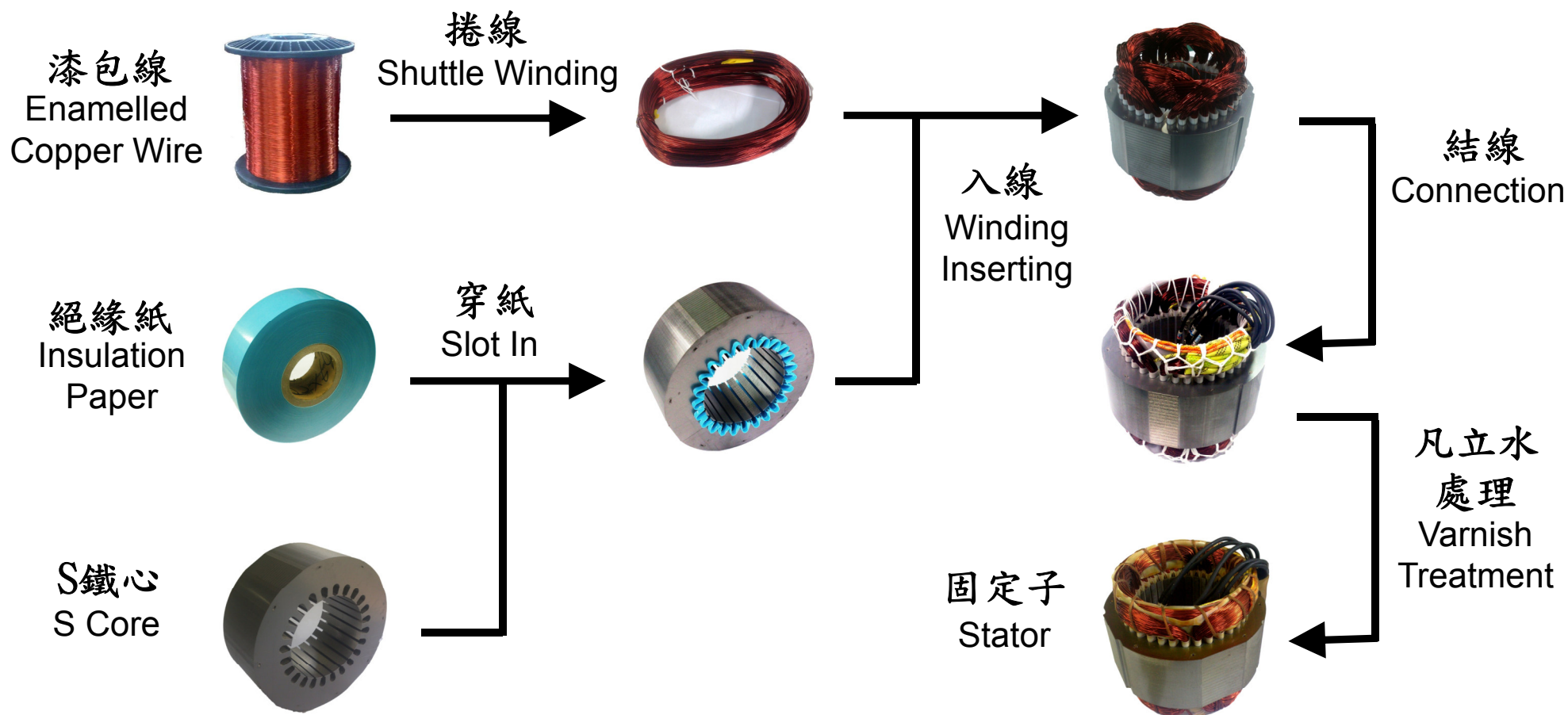
沖工作業 (Press Process)



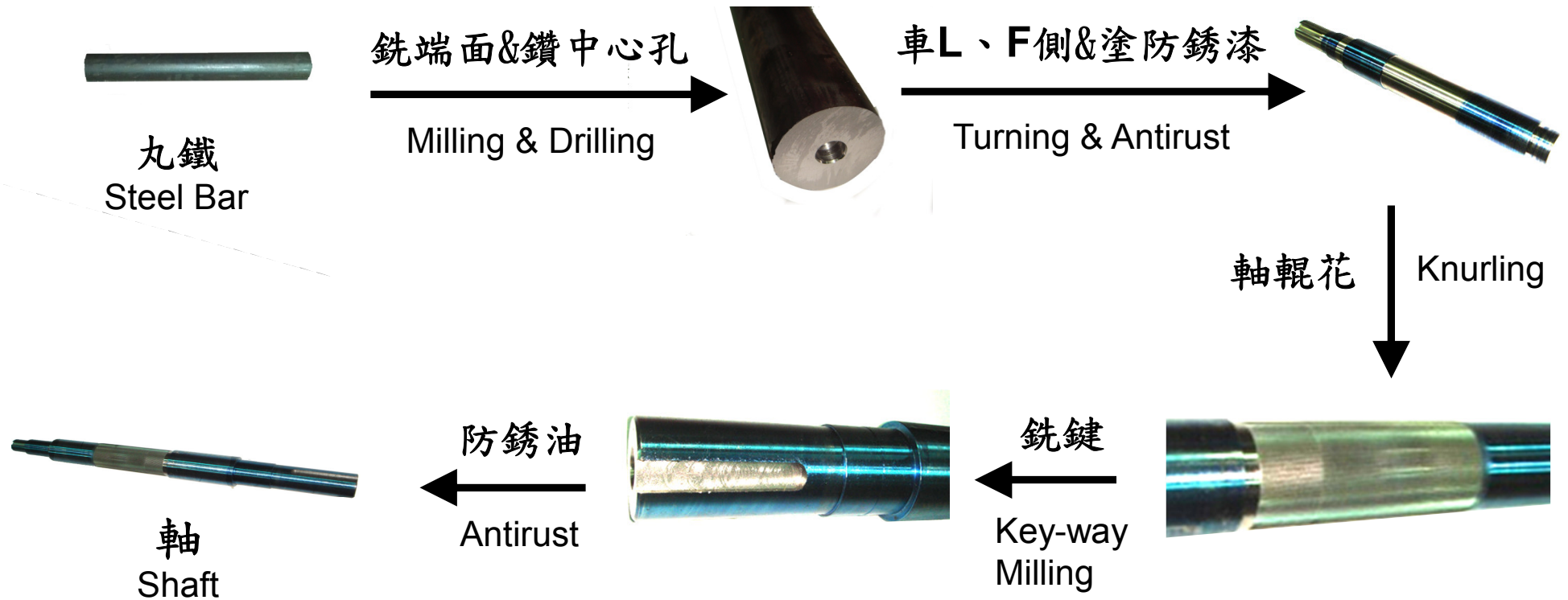
壓鑄作業 (Die Casting Process)



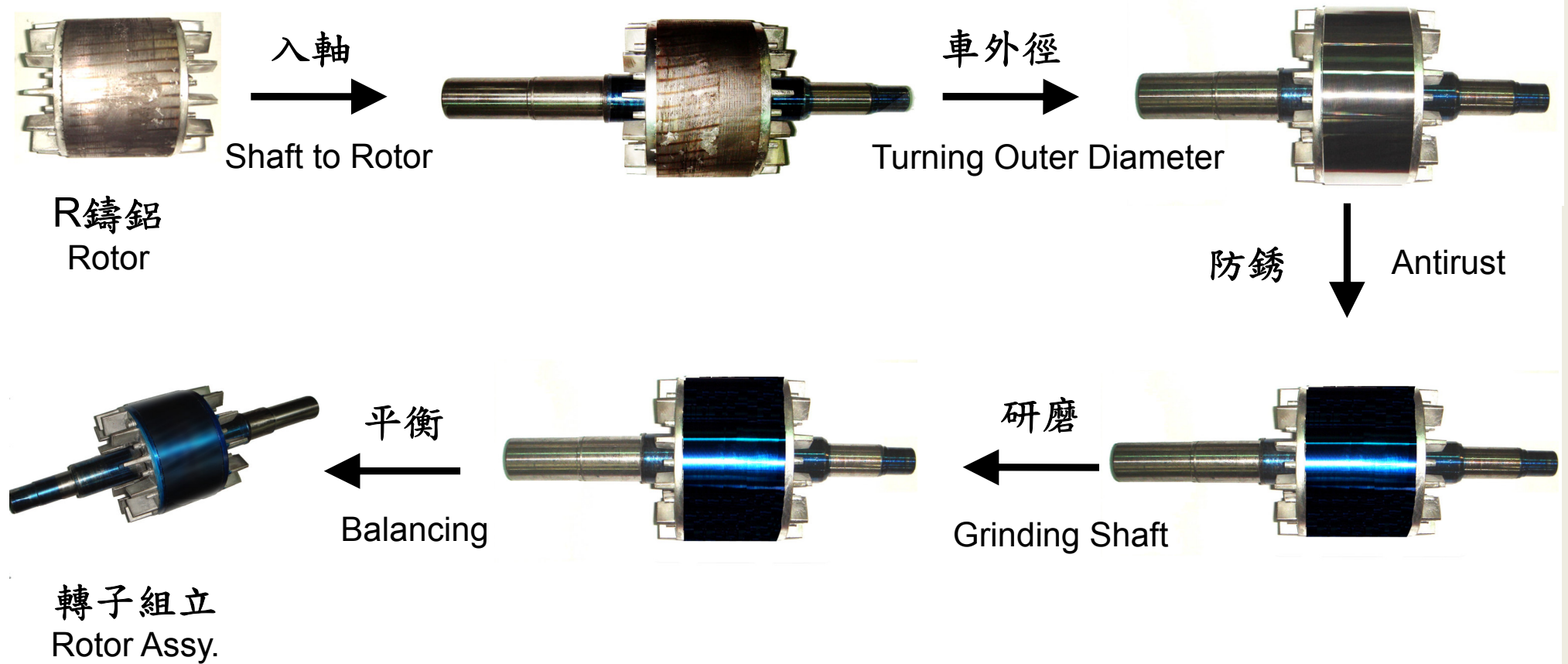
固定子加工作業 (Stator Process)



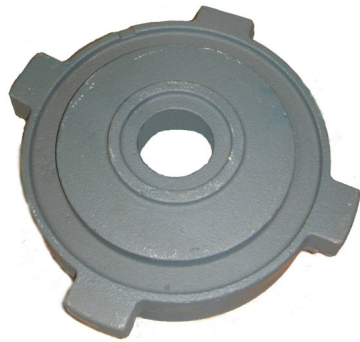
軸加工作業 (Shaft Process)



轉子加工作業 (Rotor Process)

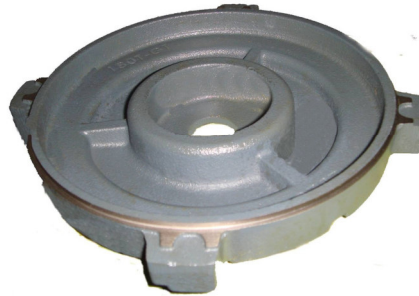


托架加工作業 (Bracket Process)



托架鑄件
Bracket Casting

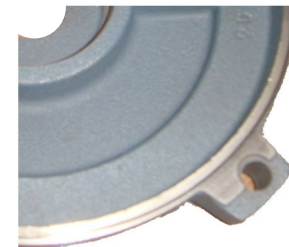
車引導
Turning



車軸承孔
Turning The
Bearing Hole



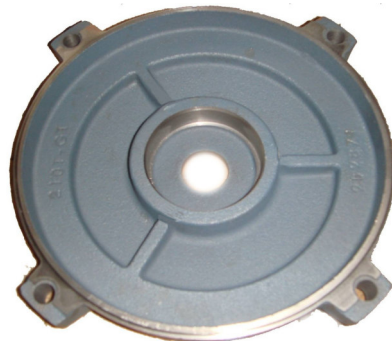
鑽固定孔
Drilling
Fixing Holes



鑽風罩孔
Drilling Fan
Cover Holes



防銹
Antirust



托架
Bracket

框架加工作業 (Frame Process)

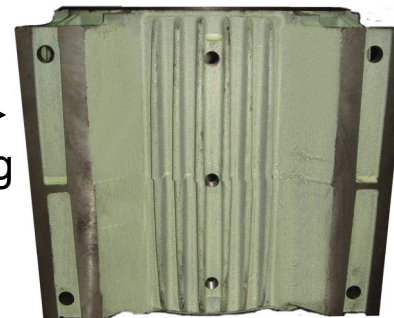


框架鑄件
Frame Casting

內徑車修
→
Bore Machining



腳座加工
→
Milling&Drilling
Base



T座面加工
↓
Milling Terminal
Box Seat Face



←
防銹
Antirust



框架
Frame

規格(Spec): Fr#63~Fr#315
(1/4HP~400HP)

裝配作業 (Assembling Process)

