

J.J.'S MAE INC. (PRODUCTION)	
GENERAL INFO	

Three line drawings of trousers. The left drawing is a front view showing a straight-leg pant with a waistband and side pockets. The middle drawing is a side view showing the profile of the leg and the waistband. The right drawing is a back view showing the straight-leg pant with a waistband and side pockets.

Attributes:

J.J.'S MAE INC. (PRODUCTION)
GENERAL INFO

Season: BASIC	STYLE: WW9241D	Revision: 6
Description: 21" POLY CAPRI	CUSTOMER: WALMART MISSY	Status: ON-TIME
Size Scale: XXXL	GROUP: KEY ITEM CAPRI	Date: Jul - 21 - 2022
Scale Desc.:	SEASON/YEAR: SPRING 2023	Stage: PRODUCTION
Line:	Type:	



Notes:

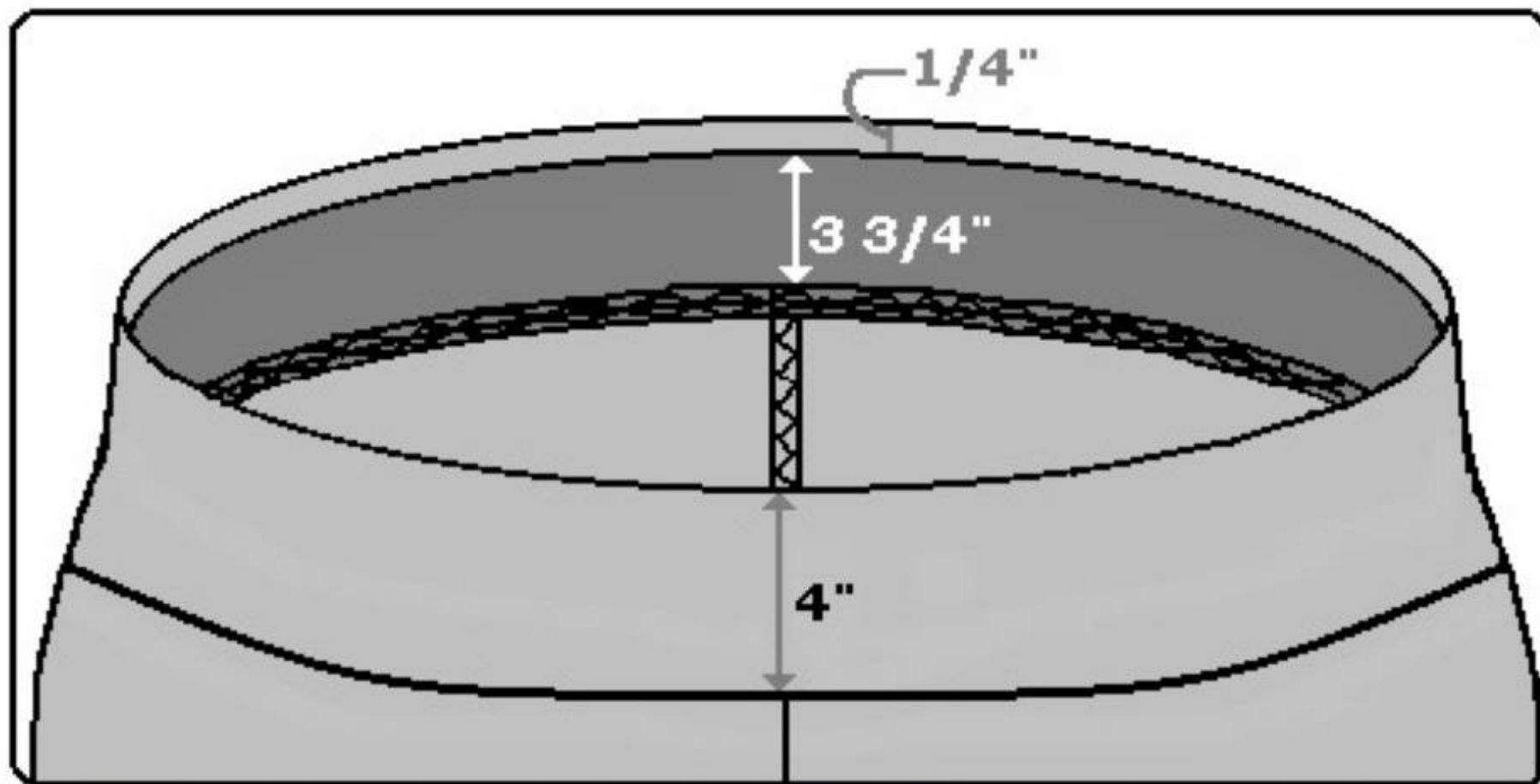
7/20: REMOVED BALER BAG FROM LABEL/PACK PAGE - JL

J.J.'S MAE INC. (PRODUCTION)
ADDITIONAL IMAGES

Season: **BASIC**
Description: **21" POLY CAPRI**
Size Scale: **XXXL**
Scale Desc.:
Line: Type:


STYLE: **WW9241D**
CUSTOMER: **WALMART MISSY**
GROUP: **KEY ITEM CAPRI**
SEASON/YEAR: **SPRING 2023**

Revision: **6**
Status: **ON-TIME**
Date: **Jul - 21 - 2022**
Stage: **PRODUCTION**



SEE CONSTRUCTION FOR WB STITCHING

J.J.'S MAE INC. (PRODUCTION)
BILL OF MATERIAL

Season: BASIC	STYLE: WW9241D	Revision: 6	
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BOM Class: PRODUCTION	Revision: 1
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Factories:


Notes:
 THREAD: unless specified otherwise, thread used on all operations to be as follows:
 TEX 27 (or equivalent) Spun Poly through all needles
 TEX 24 (or equivalent) Textured Poly through all loopers

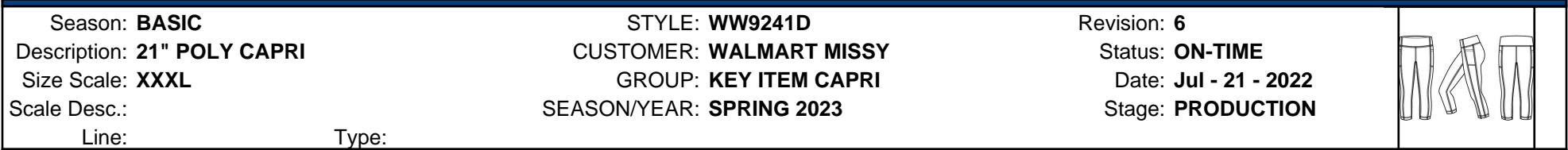
Style Part	Component - Description	UOM	Usage	Size	Dim.	Ext. Cost	Type	FABRIC FINISH	COMBO A	
BODY/WB/OUTSIDE GUSSET/SIDE POCKETS/SIDE PANEL	4P11708- NW #CD211465-41 RECYCLE POLY/41 REG. POLY/18 SPANDEX INTERLOCK 250GMS		0.0000			0.0000	FABRIC	WICKING -	ELEGANT MAUVE -	
GUSSET LINER	4L2189-S611739-CD21 119- GENERIC COOLMAX - 100 POLY - 80 GMS	GMS	0.0000			0.0000	FABRIC	WICKING -	ELEGANT MAUVE -	
INFINITY DRAWCORD	EL488- S943479 1/4" PLUSH ELASTIC		0.0000			0.0000	TRIMS		ELEGANT MAUVE -	
ELASTIC	EL75- 3/4" REGULAR ELASTIC #42204231		0.0000			0.0000	TRIMS		BLACK -	
CLEAR ELASTIC AT POCKET OPENING	EL63- 1/4" CLEAR ELASTIC		0.0000			0.0000	TRIMS		CLEAR -	
SEW THREAD	SEW THREAD- SEW THREAD		0.0000			0.0000	TRIMS		ELEGANT MAUVE -	
AVIA MAIN LABEL	HT694- AVMU50026 SIZE/COO/CONTENT AVIA HT MAIN LABEL		0.0000			0.0000	TRIMS		SILVER -	

J.J.'S MAE INC. (PRODUCTION) LABELING AND PACKING
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Version: INITIAL *Is Default

Notes:

1	Code: POLYBAG2	Step: P/B WITH 2 SIDE WARNING
2	Code: POLYBAG-.C	Step: POLYBAG FOR .COM
3	Code: UPC STK	Step: UPC STICKER - .COM
4	Code: .COM STKR	Step: .COM BOX STICKER
5	Code: AVMU50026	Step: AVIA HEAT TRANSFER LABEL
6	Code: GENA30110	Step: CARE LABEL
7	Code: AVMU50187	Step: SIZE STRIP STICKER
8	Code: TACHIT-3/4	Step: 3/4" TACHIT -NATURAL
9	Code: GENA30123B	Step: RFID HANGTAG
10	Code: NV592	Step: PO LABEL

**J.J.'S MAE INC. (PRODUCTION)
CONSTRUCTION DETAIL**

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Version: INITIAL

Notes:

FABRIC 1: BK(2), BKWST(1), FT(2), FTWST(1), GUS(1), INBKWST(1), INFTWST(1), LWSD(2), SD(2), SDPKT(2)

FABRIC 2: GUSLIN(1)


FABRIC 3: BUTTONHOLE REINFORCEMRNT

CUT 2 WAY, 1 WAY PER GARMENT

CUT EXTERNAL NOTCHES ON ALL FLATLOCK SEAMS


1	Code: 301	Part: SINGLENEEDLE	Step:
		<p>*SINGLENEEDLE ELASTIC DRAWCORD JOINT WITH 1" OVERLAPPED.</p> <p>*LINE TACK CB WB ON ELASTIC ONLY (CATCH ELASTIC DRAWCORD JOINT @INSIDE).</p>	
2	Code: 304-1	Part: BUTTONHOLE	Step:
		<p>*2:3/8" VERTICAL REINFORCED BUTTON HOLES PLACED ONTO INSIDE CF WB, 3 5/8" UP FROM INSIDE WB CUT EDGE TO THE CENTER OF BUTTON HOLE AND 3/4" OVER FROM EACH SIDE OF CF, TOTAL 1 1/2" APART.</p>	

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3	Code: 406	Part: COVERSTITCH	Step:
		*2N-NAR COVER STITCH 3/4" SIDE POCKET OPENINGS WITH 1/4" CLEAR ELASTIC. *2N-NAR COVER STITCH TOP OF WB SEAM ON OUTSIDE WB PANEL.	
4	Code: 514	Part: OVERLOCK	Step:
		*4-THREAD OVERLOCK TOP OF WB AND WAIST SEAMS WITH 3/8" SEAM ALLOWANCE. *4-THREAD OVERLOCK SIDE POCKET OPENING EDGE WITH 1/4" CLEAR ELASTIC. *CATCH 3/4" ELASTIC @TOP OF WB SEAM (SETTING ELASTIC ONTO INSIDE WB PANEL WHEN OVERLOCK TOP OF WB SEAM) EXPOSED 1/4" OF OUTSIDE WB PANEL @INSIDE. *ALIGN OUTSIDE WB JOINT SEAMS ON BOTH SIDE WITH FRONT INSET SEAMS.	
5	Code: 605	Part: 3N-WD FLOATSTITCH	Step:
		*3N-WD FLOAT STITCH WAIST SEAM ON BODY SIDE (SETTING ONE NEEDLE ALONG SEAM EDGE ON WB PANEL). *3N-WD FLOATSTITCH 3/4" LEG OPENINGS.	

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6	Code: 607	Part: FLATLOCK	Step:	
		*FLATLOCK ALL SEAMS (EXCEPT TOP OF WB AND WAIST SEAMS) WITH 1/8" SEAM ALLOWANCE.		
7	Code: CUT LENGTH	Part: BINDING & ELASTIC	Step:	
		*1/4" CLEAR ELASTIC @SIDE POCKET OPENING - [M-4 1/4"X2(C)] ALL SIZES. *3/4" ELASTIC @TOP OF WB SEAM - [XS-25 1/2", S-27", M-28 1/2"(F), L-31", XL-33 1/2", XXL-35 1/2", XXXL-37 1/2"] *DRAWCORD ELASTIC @WAIST - [XS-26 1/2", S-28", M-29 1/2"(C), L-32", XL-34 1/2", XXL-36 1/2", XXXL-38 1/2"] *FINISHED DRAWCORD LENGTH - [XS-25 1/2", S-27", M-28 1/2"(F), L-31", XL-33 1/2", XXL-35 1/2", XXXL-37 1/2"]		
8	Code: TRIM INFO	Part: TRIM INFORMATION	Step:	

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	<p>*ELASTIC: /EL63: 1/4" CLEAR ELASTIC PLACED INTO BOTH POCKET OPENINGS.</p> <p>.</p> <p>*DRAWCORD: EL488: S943479 1/4" PLUSH ELASTIC PLACED @INSIDE WAIST.</p> <p>*HEAT TRANSFER/MAIN LABEL (INTEGRATED): HT694: AVMU50026 SIZE/COO/CONTENT AVIA HT MAIN LABEL PLACED ONTO CB WAISTBAND, 1 7/8" BELOW FROM TOP OF WB SEAM CUT EDGE - 1 1/2" FROM FINISHED AND CENTERED LEFT TO RIGHT [FOLLOW TEMPLATE FOR PLACEMENT].</p> <p>*C/C LABEL PLACE IN WEARER'S LEFT SIDE SEAM, 2" BELOW FINISHED WAISTBAND SEAM.</p> <p>*PO LABEL : NV592 PLACE UNDERNEATH C/C LABEL</p>		