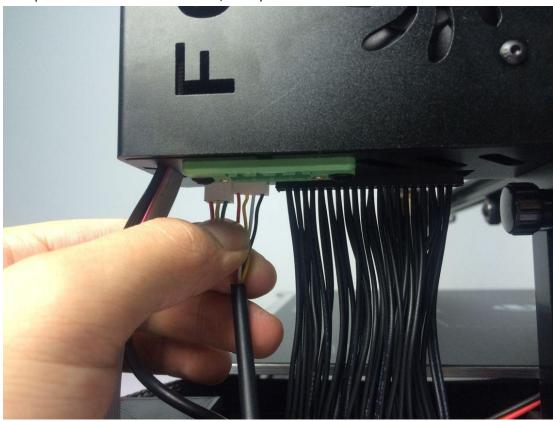
1. Connect X axis Cables

The 3pin cable is for X axis limit switch, the 4 pin cable is for X axis motor.



2. Connect Heated Bed Cable

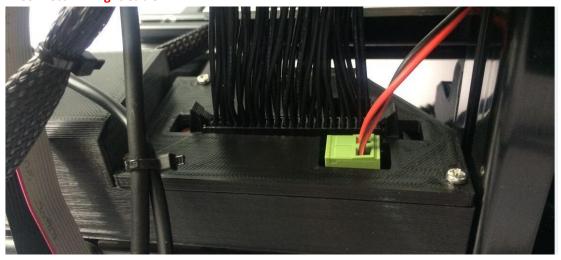


3. Connect Z axis Motor Cables





4. Connect LED Light Cable

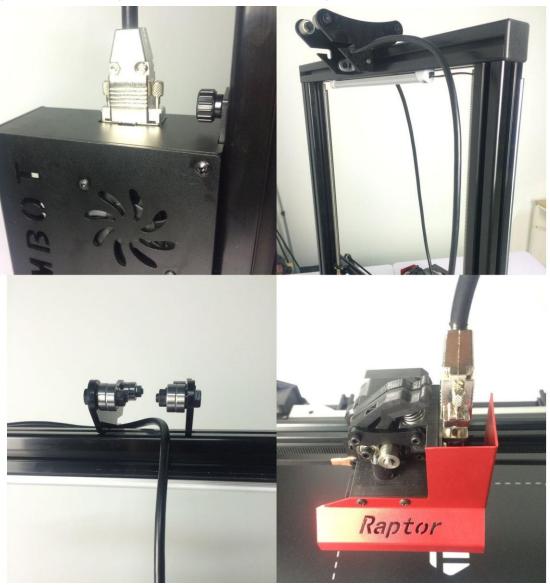


5. Connect DB Cable to Extruder

Please take out DB cable and screwdriver from carton.



Connect DB cable to electrical box, then lead it to the extruder from the middle of two filament spool holders. (Note: you can fix DB cable into the slot of spool holder.)



Finally, tighten the screws of DB cable by screwdriver, so as to avoid loose contact during printing.

