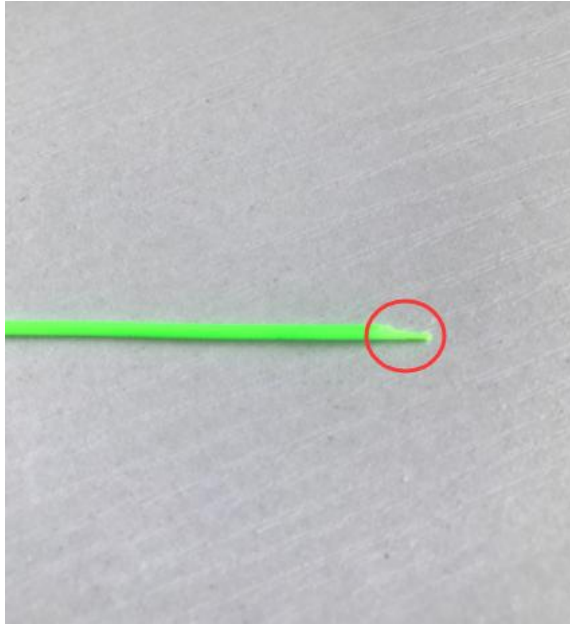


Please straighten the front part of filament and cut it as below, so as to insert filament into extruder more easily.



Press the black lever to insert filament deeply.



If print large model (more than 250x250mm), we advise to spread some PVP biological glue on the outer area of print bed, so as to avoid edge warping.

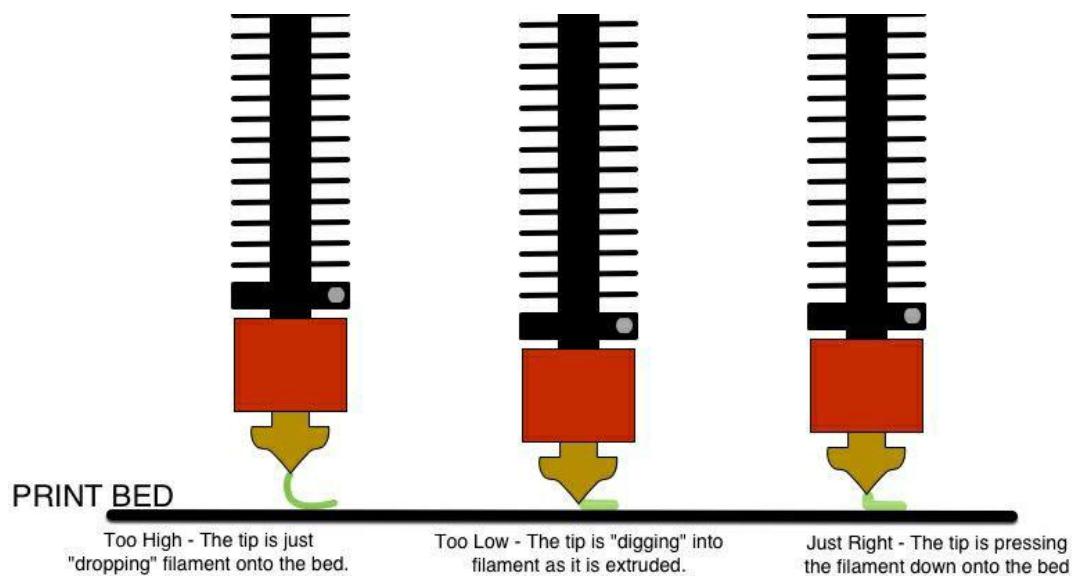


Insert SD card into electrical box.



Choose a test model from SD card for printing.

If it's too high or too low when printing first layer, please choose "Tune" -> "Babystep Z" to adjust the Z offset slightly until get first layer printing well.



Then you will get a new Z offset.

For example, your original Z offset is -1.1, and the Babystep Z is -0.05, then new Z offset should be -1.15. $(-1.1 - 0.05 = -1.15)$

Please choose "Control" -> "Motion" -> "Z Offset", revise the Z offset as -1.15, finally choose "Control" -> "Store memory" to save it.

Now you can start to print formally, hope you will enjoy Raptor very much!