

### 1. Assemble X/Z Frame

Please put bottom frame on a flat desk and pull print bed to the forefront.



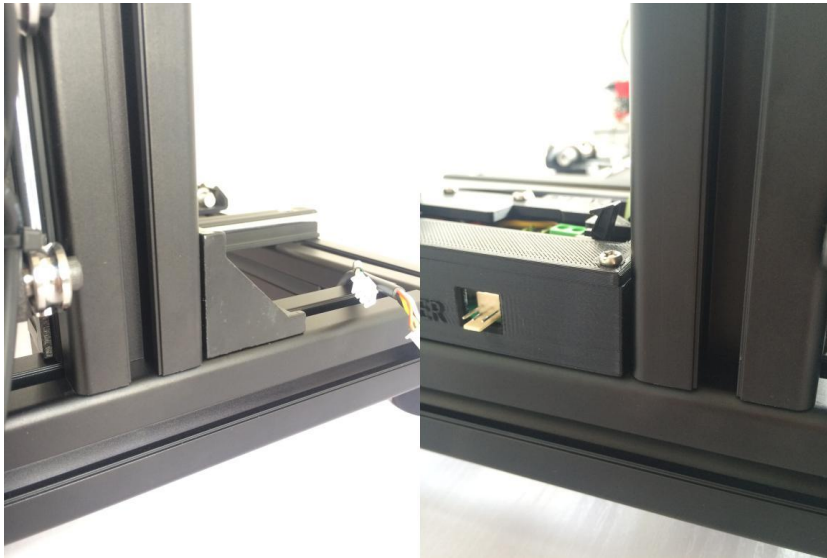
Take out M8 screws and wrench from accessory bag.



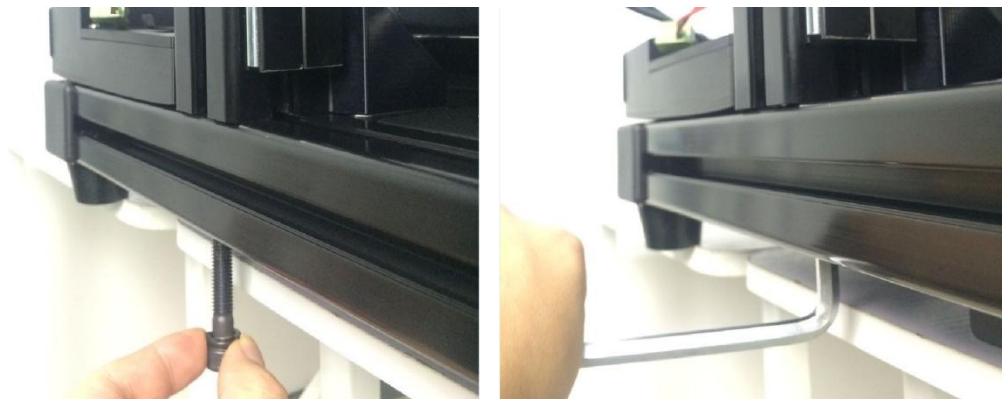
Put X/Z frame onto bottom frame carefully.



And make Z axis aluminum extrusion be against below two parts.



Tighten X/Z frame and bottom frame by M8 screws and wrench.

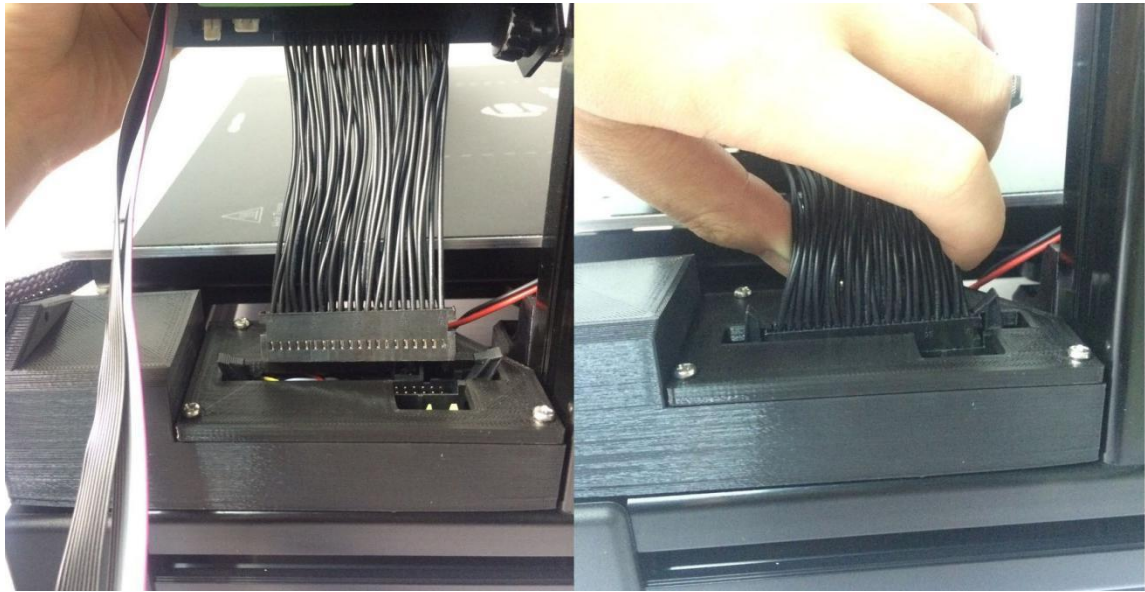


## 2. Assemble Electrical Box

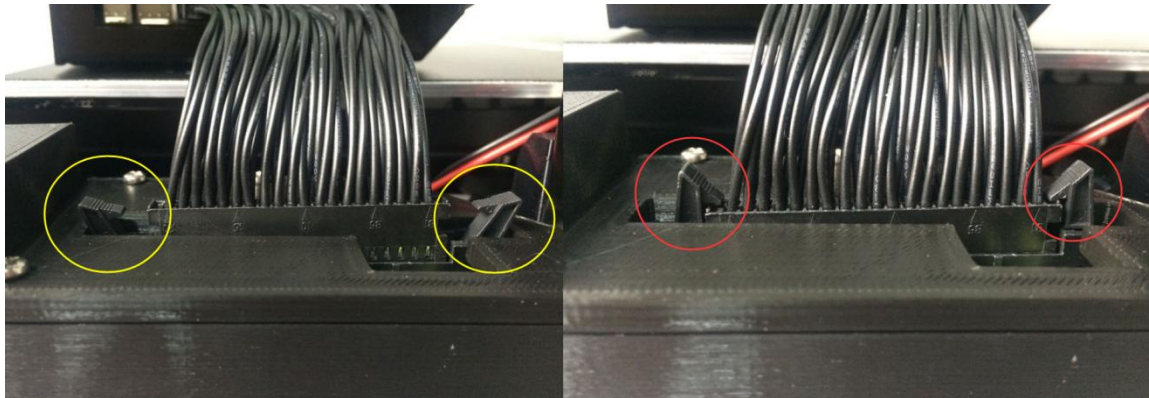
Take out electrical box from carton.



Insert flat cable into socket.

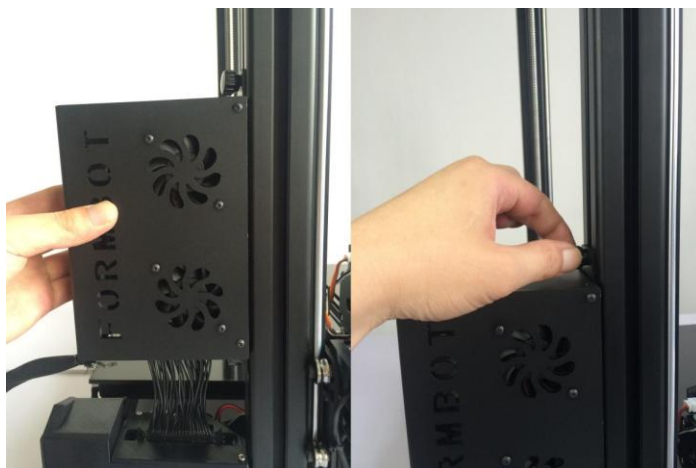


After insert entirely, it'll be tightened firmly by the clips marked below.



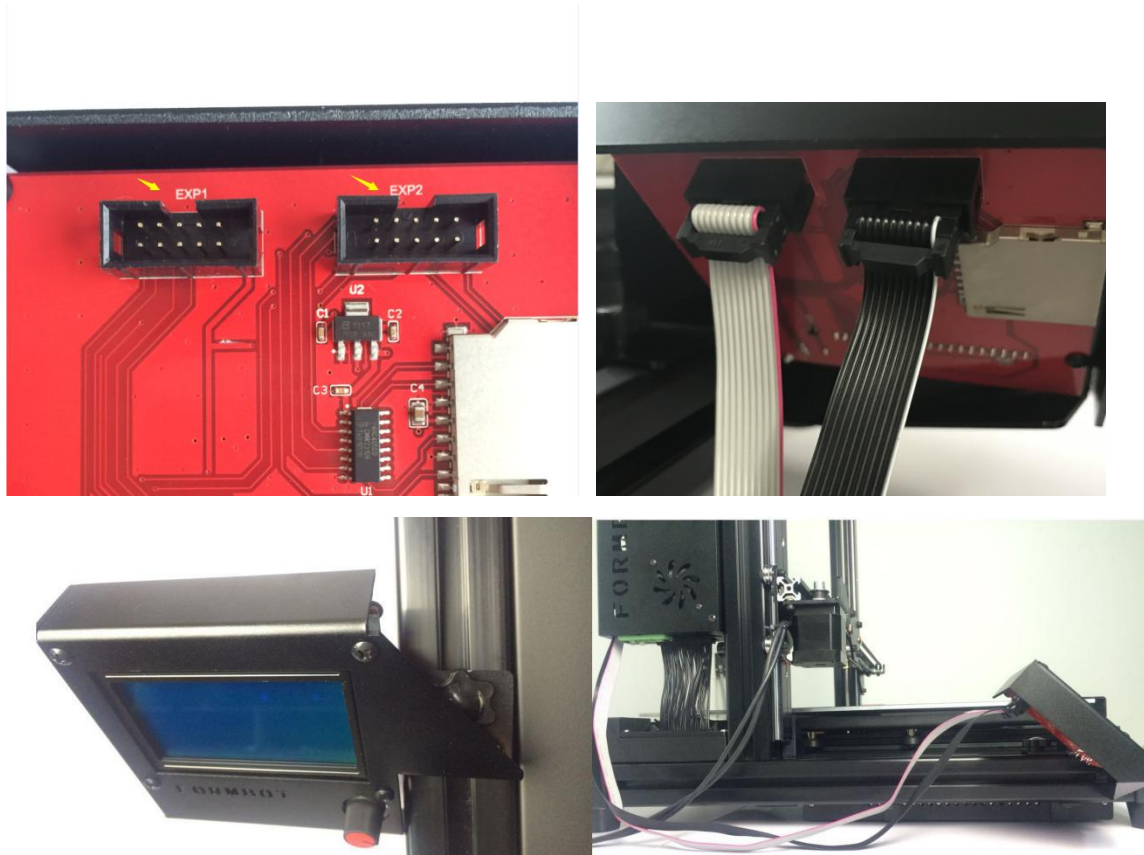
Meanwhile, please kindly check another end of flat cable is well inserted into electrical box or not. If not, please reinsert it well.

Then tighten electrical box onto aluminum extrusion by thumb screw.



### 3. Assemble LCD Screen

Please insert two flat cables into sockets at the back of screen, grey one to EXP1, black one to EXP2. Then tighten screen onto frame by thumb screw. (Note: please keep safe distance between X axis left motor and screen.)

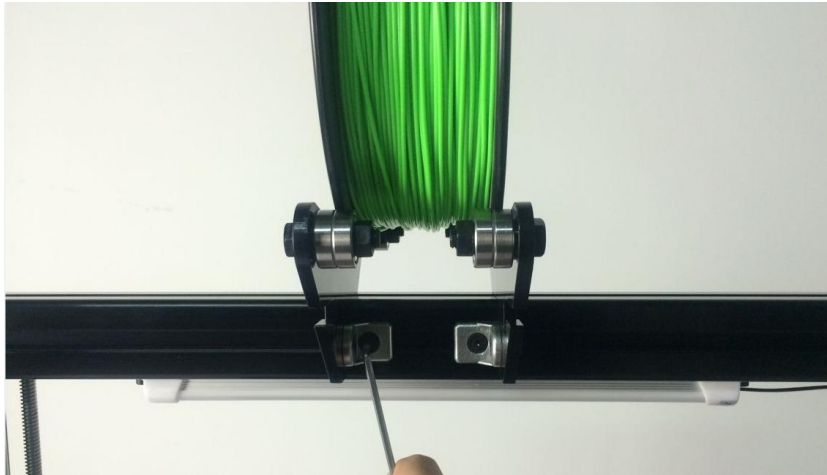


### 4. Assemble Filament Spool Holder

Put filament spool holders onto top frame, then tighten them by wrench. The distance between holders should be adjusted according to the width of filament spool.





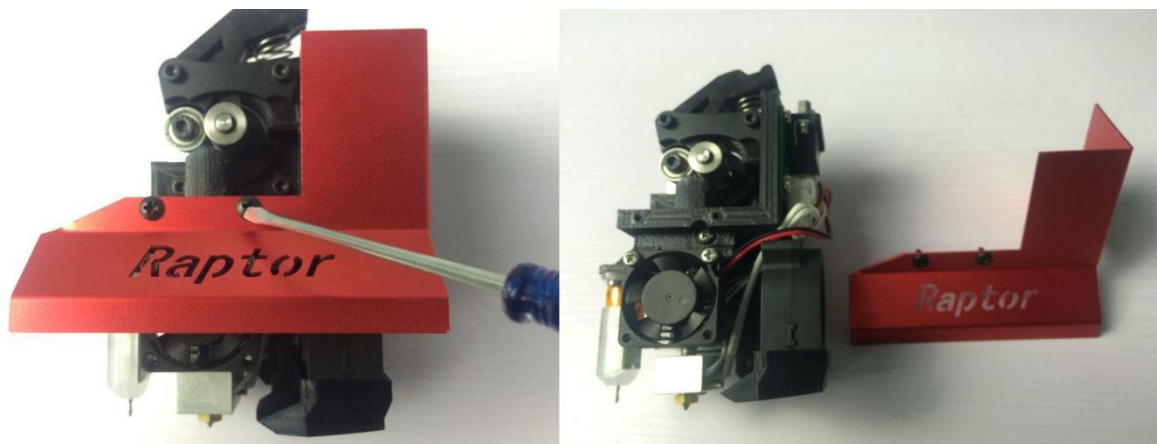


## 5. Assemble Extruder

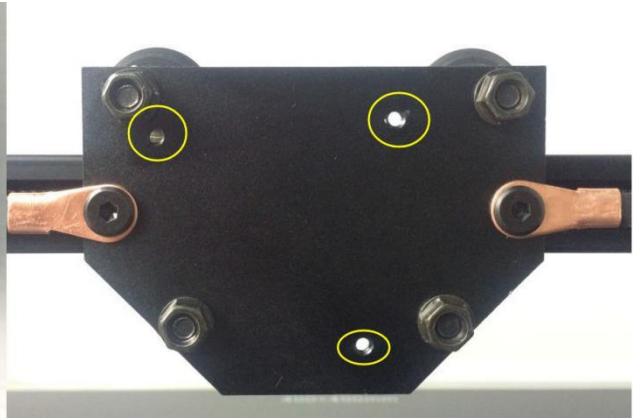
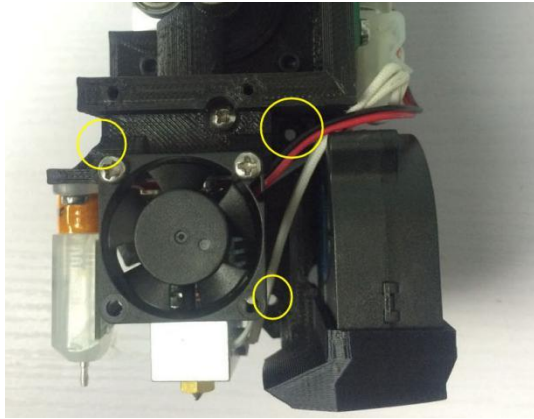
Take out extruder, screws and tools



Remove the logo panel of extruder.



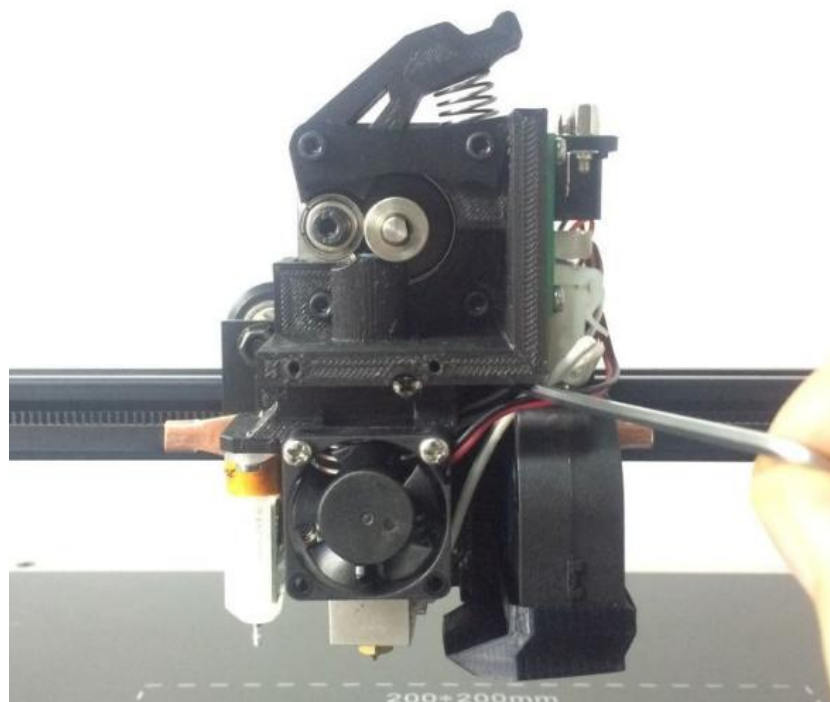
There are 3 holes on extruder and carriage separately.

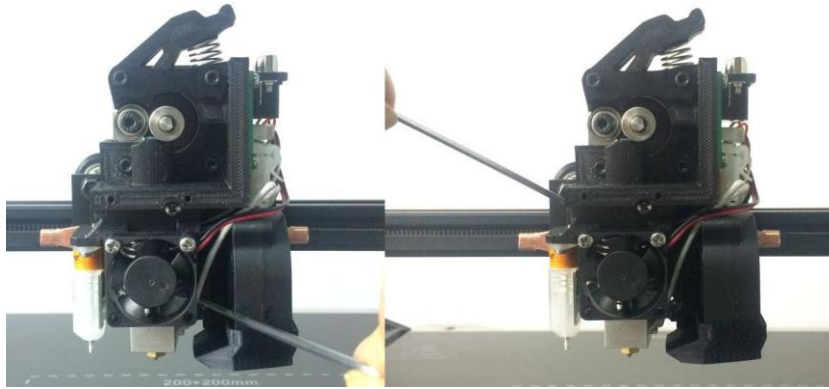


Put a washer onto screw, then put screw onto wrench. (the washer can avoid screw loose effectively.)



Put extruder onto carriage as below, then tighten 3 screws one by one. (Note: please do not tighten the screws too much. otherwise, the threaded holes on carriage may be slipped.)





Finally, put back logo panel.

