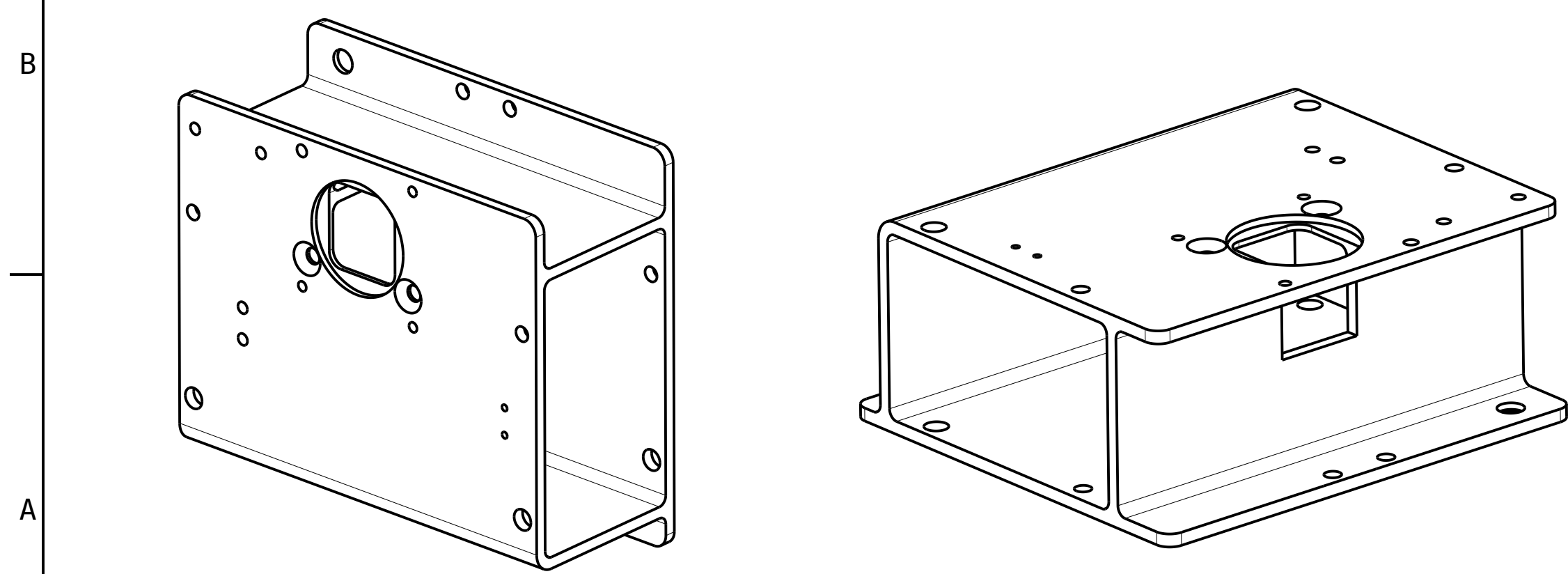
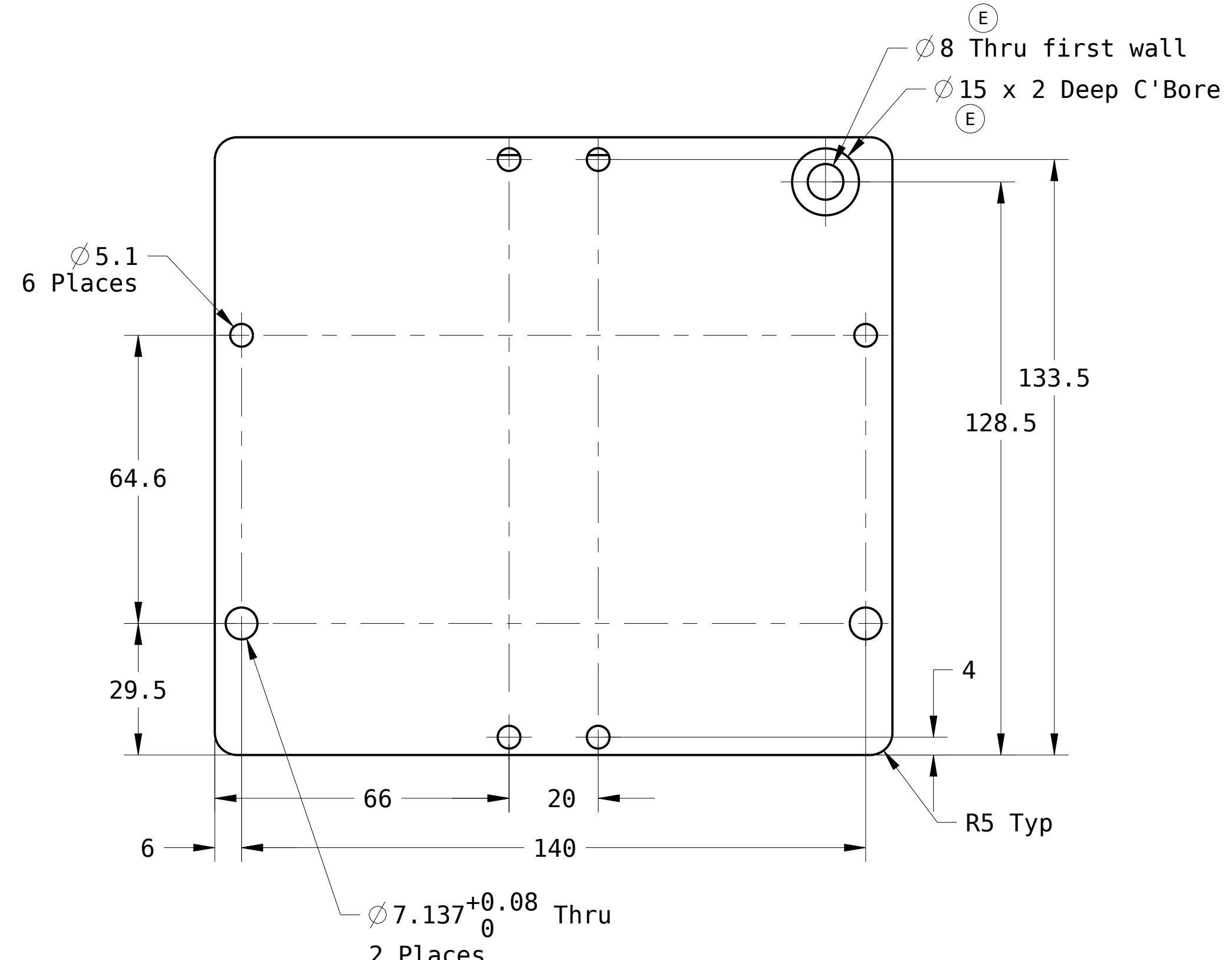
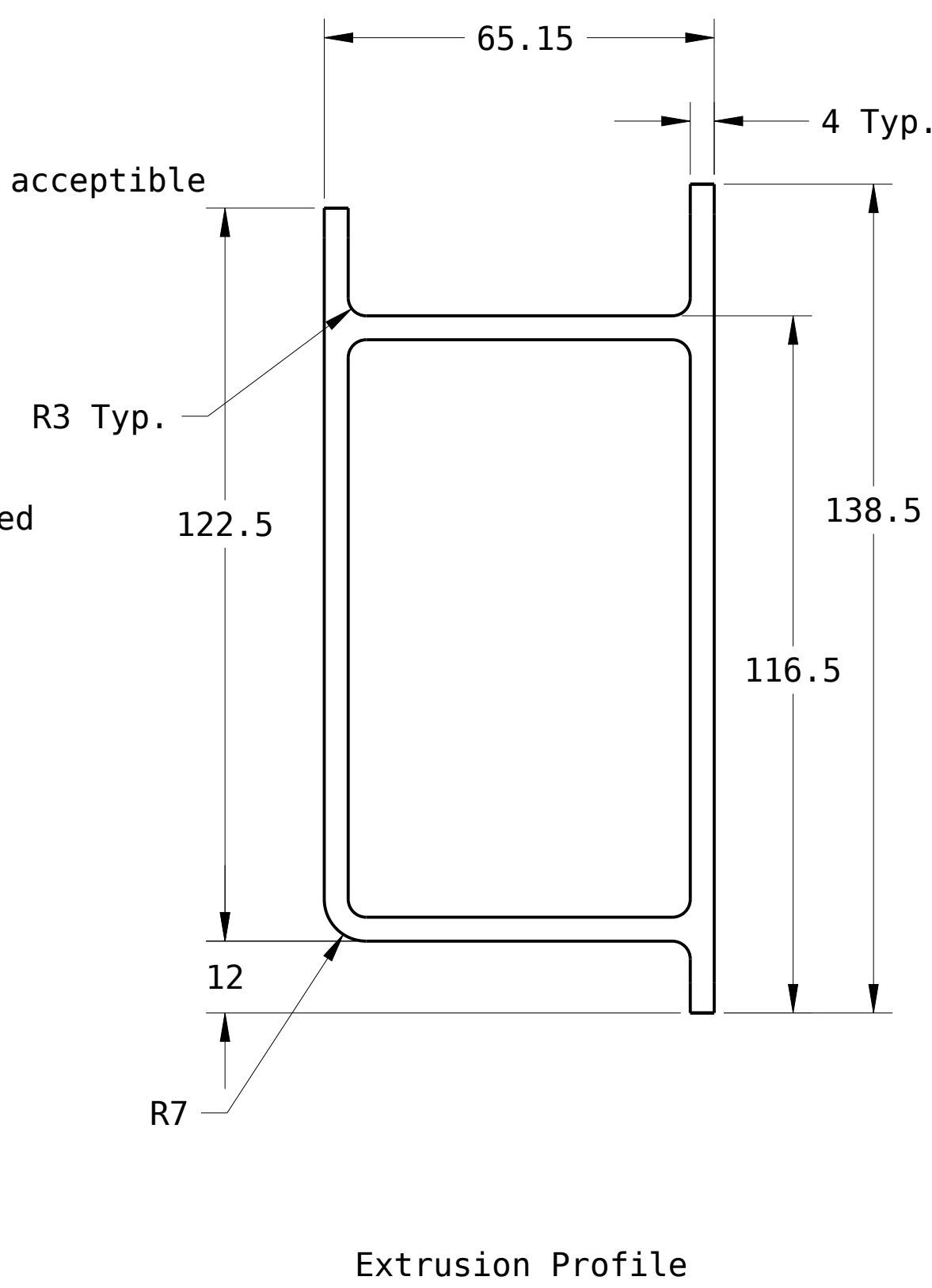
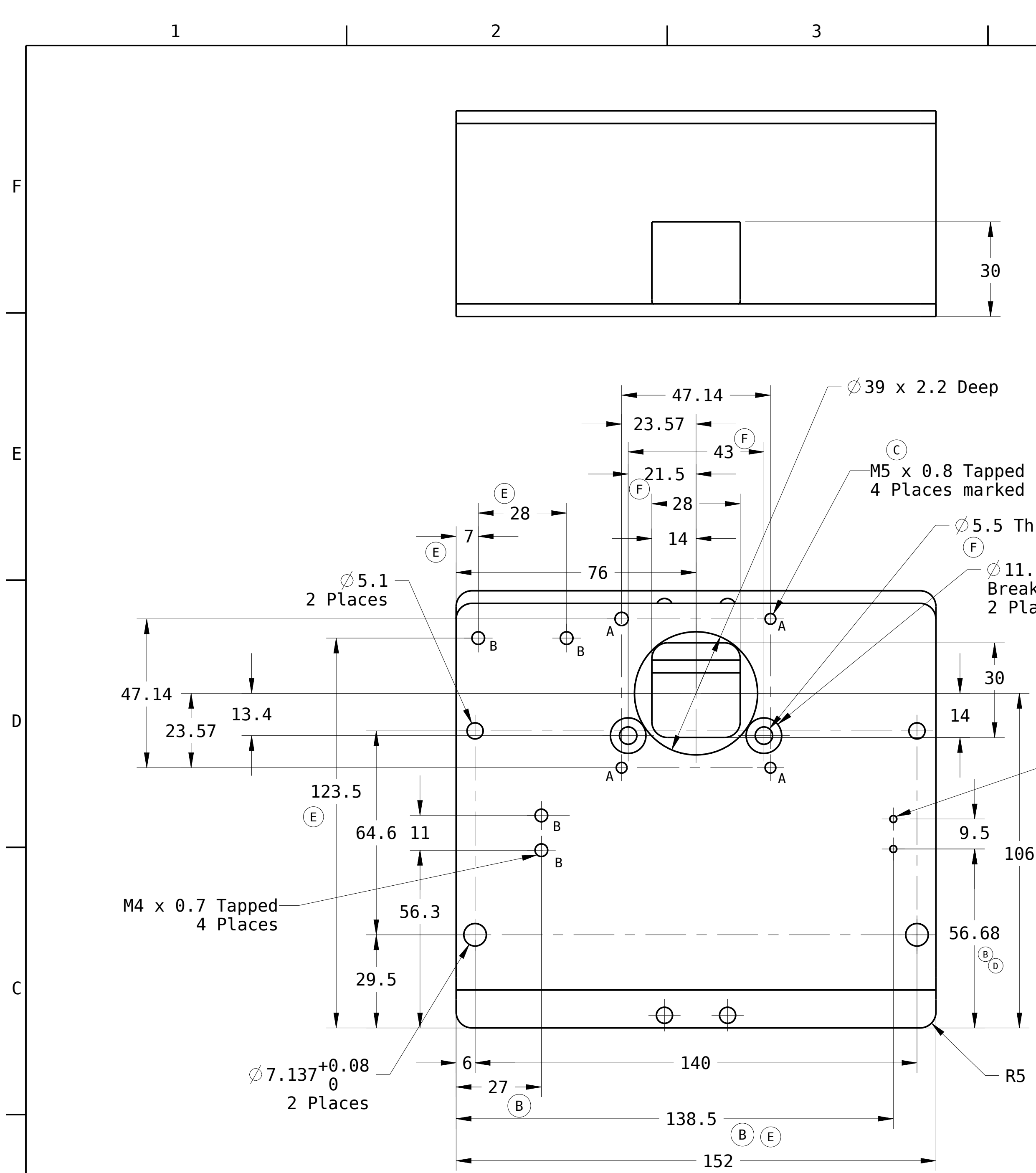


REVISIONS			
SYM	DESCRIPTION	BY	DATE
A	Release to production	BJD	12/15/14
B	27mm was 76mm 143.6mm was 141.36mm 55.86mm was 54.36mm	BJD	1/6/2015
C	Changed hole chamfer 10.6 was 9.6 Clarified hole sizes	BJD	1/13/14
D	Changed...56.68 was 55.86 Added 8mm dia. holes	BJD	4/8/15
E	Moved 2.2 dia holes Added (2) M4 holes at (D,2) Added c'bores hole at (D,7) Per ECO-000176	BJD	12/1/15
F	Changed countersink hole sizes and locations	BJD	11/28/16



Extrusion Notes:

1. All dimensions in millimeters.
2. Material: Aluminum 6063
3. Use supplied DXF for profile dimensions.
4. Straightness: 0.0125"/Foot
5. Twist: Less than 0.5°/Foot
6. Angular Tolerances of Profile: $\pm 1^\circ$
7. Flatness of profile areas: 0.004"
8. Machining tolerances: $\pm 0.25\text{mm}$ unless otherwise specified.
9. Finish: Black anodized
10. Parts must be free of any scratches or dents and individually wrapped.

DRAWN	BJD	12/5/14
CHECKER		

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SCALE		SHEET 1 OF 1