

Features

- Compliant with AEC-Q200 Rev-D Stress Test Qualification for Passive Components in Automotive Applications
- 100 % electrically compatible with all previous generations of 1812 SMT devices
- Compatible with Pb and Pb-free solder reflow profiles
- RoHS compliant* and halogen free**
- Surface mount packaging for automated assembly
- Agency recognition: c¶us ≜
- Standard 4532 mm (1812 mils) footprint

MF-MSMF Series - PTC Resettable Fuses

Electrical Characteristics

Model	V _{max}	ax I _{max}	I _{hold}	I _{trip}		tance	Max. Time to Trip		Tripped Power Dissipation	Power Agency Recognition		AEC-Q200
Woder			at 2	3 °C	at 23 °C Ohms		at 23 °C		at 23 °C Watts	cUL	ΤÜV	Compliant
	Volts	Amps	An	nps	R _{Min}	R _{1Max}	Amps	Seconds	Тур.	E174545	R50256634	
MF-MSMF010	60	40	0.1	0.3	0.7	15	0.5	1.5	0.8	√	√	✓
MF-MSMF014	60	40	0.14	0.3	0.4	6.5	1.5	0.2	0.8	✓	✓	✓
MF-MSMF020	30	80	0.2	0.4	0.4	6.0	6.0	0.1	0.8	✓	✓	✓
MF-MSMF020/60	60	40	0.2	0.4	0.4	6.0	1.5	0.2	0.8	✓	1	✓
MF-MSMF030	30	10	0.3	0.6	0.3	3.0	8.0	0.1	0.8	√	1	✓
MF-MSMF050	15	100	0.5	1.0	0.15	1.0	8.0	0.2	0.8	✓	1	✓
MF-MSMF050/30X	30	40	0.5	1.0	0.15	1.3	8.0	0.2	0.8	√	1	✓
MF-MSMF050/40X	40	20	0.5	1.0	0.15	1.3	8.0	0.2	0.8	✓		
MF-MSMF075	13.2	100	0.75	1.5	0.11	0.45	8.0	0.2	0.8	✓	✓	✓
MF-MSMF075/24	24	40	0.75	1.5	0.11	0.45	8.0	0.2	0.8	√	1	✓
MF-MSMF075/33X	33	20	0.8	1.5	0.11	0.40	8.0	0.2	1.4	✓		✓
MF-MSMF110	6	100	1.1	2.2	0.04	0.21	8.0	0.3	0.8	√	1	
MF-MSMF110/16	16	100	1.1	2.2	0.04	0.21	8.0	0.3	0.8	\	1	✓
MF-MSMF110/24X	24	20	1.1	2.2	0.06	0.18	8.0	0.5	0.8	√	1	✓
MF-MSMF125	6	100	1.3	2.5	0.05	0.14	8.0	0.4	0.8	√	✓	
MF-MSMF150	6	100	1.5	3.0	0.03	0.12	8.0	0.5	0.8	√	1	
MF-MSMF150/12	12	100	1.5	3.0	0.03	0.12	8.0	0.5	0.8	√	1	✓
MF-MSMF150/24X	24	20	1.5	3.0	0.03	0.12	8.0	1.5	1.0	\	1	✓
MF-MSMF160	8	100	1.6	2.8	0.035	0.099	8.0	2.0	0.8	✓	✓	
MF-MSMF200	8	40	2.0	4.0	0.020	0.080	8.0	2.0	0.8	✓	✓	
MF-MSMF250/16X	16	100	2.5	5.0	0.015	0.100	8.0	5.0	1.2	✓	1	✓
MF-MSMF260	6	100	2.6	5.2	0.015	0.080	8.0	5.0	0.8	✓	1	
MF-MSMF260/16X	16	100	2.6	5.0	0.015	0.050	8.0	5.0	1.2	✓	✓	✓
MF-MSMF300X	6	100	3.0	5.0	0.010	0.040	8.0	5.0	1.2	✓		

Environmental Characteristics

Item	Condition	Criteria
Operating Temperature	-40 °C to +85 °C	
Recommended Storage	+40 °C max. / 70 % R.H. max.	
Passive Aging	+85 °C, 1000 hours	±5 % typical resistance change
Humidity Aging	+85 °C, 85 % R.H. 1000 hours	±5 % typical resistance change
Thermal Shock	-40 °C to +85 °C, 20 times	±10 % typical resistance change
Solvent Resistance	MIL-STD-202, Method 215	No change (marking still legible)
Vibration	MIL-STD-883C, Method 2007.1 Condition A	No change (R _{min} < R < R _{1max})
Moisture Sensitivity Level (MSL)	See Note	
ESD Classification	Class 6 (per AEC-Q200-2, HBM)	



^{**} Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (CI) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (CI) content is 1500 ppm or less.

Specifications are subject to change without notice. Users should verify actual device performance in their specific applications. The products described herein and this document are subject to specific

Applications

- Overcurrent and overtemperature protection of automotive electronics
- Hard disk drives
- PC motherboards
- PC peripherals

- Point-of-sale (POS) equipment
- PCMCIA cards
- USB port protection USB 2.0, 3.0 & OTG
- HDMI 1.4 Source protection

MF-MSMF Series - PTC Resettable Fuses

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Test Procedures and Requirements

Item	Test Condition	Accept/Reject Criteria
Visual/Mechanical	Verify dimensions and materials	Per MF physical description
Resistance	In still air @ 23 °C	$R_{min} \le R \le R_{max}$
Time to Trip	At specified current, V _{max} , 23 °C, still air	T ≤ max. time to trip (seconds)
Hold Current	30 min. at I _{hold} , still air	No trip
Trip Cycle Life	V _{max} , I _{max} , 100 cycles	No arcing or burning
Trip Endurance	V _{max} , I _{max} , 48 hours	No arcing or burning
Solderability	245 °C ±5 °C, 5 seconds	95 % min. coverage

Product Dimensions (see next page for outline drawings)

Model	Style	Α		E	3	С		D
		Min.	Max.	Min.	Max.	Min.	Max.	Min.
MF-MSMF010								
MF-MSMF014	1	4.07	4 70	0.07	0.41	0.70	1 10	
MF-MSMF020	1	4.37 (0.172)	4.73 (0.186)	3.07 (0.121)	3.41 (0.134)	0.70 (0.028)	1.10 (0.043)	
MF-MSMF020/60		(0.172)	(0.180)	(0.121)	(0.134)	(0.026)	(0.043)	
MF-MSMF030								
MF-MSMF050	1	$\frac{4.37}{(0.172)}$	4.73 (0.186)	3.07 (0.121)	$\frac{3.41}{(0.134)}$	$\frac{0.55}{(0.022)}$	0.85 (0.033)	
MF-MSMF050/30X	2	4.37	4.83	3.07	3.41	0.40	0.85	
MF-MSMF050/40X		(0.172)	(0.190)	(0.121)	(0.134)	(0.016)	(0.033)	
MF-MSMF075	1	4.37	4.73	3.07	3.41	0.55	0.85	
MF-MSMF075/24	l l	(0.172)	(0.186)	(0.121)	(0.134)	(0.022)	(0.033)	
MF-MSMF075/33X	2	$\frac{4.37}{(0.172)}$	4.83 (0.190)	3.07 (0.121)	$\frac{3.41}{(0.134)}$	$\frac{0.70}{(0.028)}$	1.60 (0.063)	
MF-MSMF110	4	4.37	4.73	3.07	3.41	0.55	0.85	
MF-MSMF110/16	1	(0.172)	(0.186)	(0.121)	(0.134)	(0.022)	(0.033)	
MF-MSMF110/24X	2	$\frac{4.37}{(0.172)}$	4.83 (0.190)	3.07 (0.121)	$\frac{3.41}{(0.134)}$	$\frac{0.70}{(0.028)}$	1.60 (0.063)	0.30 (0.012)
MF-MSMF125		4.07	4.70	0.07	0.44	0.55	0.05	
MF-MSMF150	1	4.37 (0.172)	4.73 (0.186)	3.07 (0.121)	3.41 (0.134)	0.55 (0.022)	0.85 (0.033)	
MF-MSMF150/12		(0.172)	(0.186)	(0.121)	(0.134)	(0.022)	(0.033)	
MF-MSMF150/24X	2	4.37 (0.172)	4.83 (0.190)	3.07 (0.121)	3.41 (0.134)	0.70 (0.028)	1.60 (0.063)	
MF-MSMF160	_	4.37 (0.172)	4.73 (0.186)	3.07 (0.121)	3.41 (0.134)	0.55 (0.022)	0.85 (0.033)	
MF-MSMF200] '	4.37 (0.172)	4.73 (0.186)	3.07 (0.121)	3.41 (0.134)	0.45 (0.018)	0.85 (0.033)	
MF-MSMF250/16X	2	4.37 (0.172)	4.83 (0.190)	3.07 (0.121)	3.41 (0.134)	0.70 (0.028)	1.60 (0.063)	
MF-MSMF260	1	4.37 (0.172)	4.73 (0.186)	3.07 (0.121)	3.41 (0.134)	0.45 (0.018)	0.85 (0.033)	
MF-MSMF260/16X	2	4.37	4.83	3.07	3.41	0.70	1.60	
MF-MSMF300X		(0.172)	(0.190)	(0.121)	(0.134)	(0.028)	(0.063)	

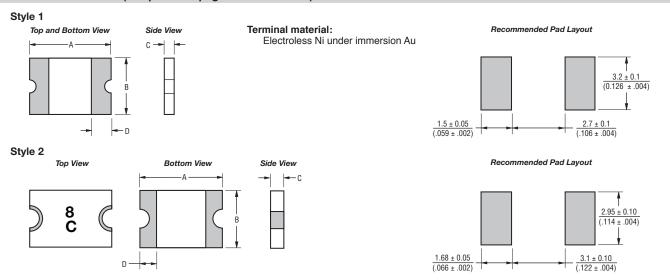
DIMENSIONS:

MM (INCHES)

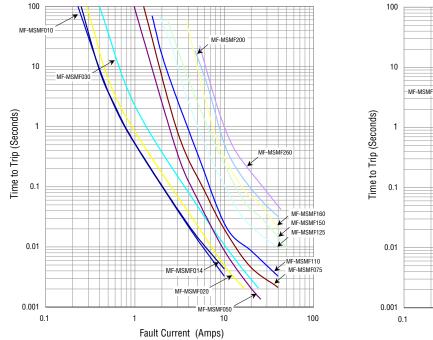
MF-MSMF Series - PTC Resettable Fuses

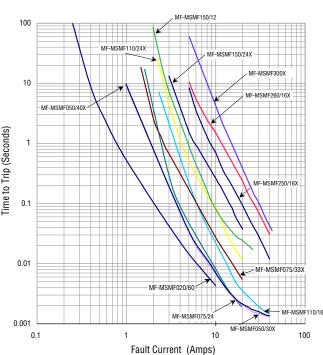
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Product Dimensions (see previous page for dimensions)



Typical Time to Trip at 23 °C





The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.

MF-MSMF Series - PTC Resettable Fuses

Thermal Derating Table - Ihold (Amps)

	Ambient Operating Temperature										
Model	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C		
MF-MSMF010	0.16	0.14	0.12	0.10	0.08	0.07	0.06	0.05	0.03		
MF-MSMF014	0.23	0.20	0.17	0.14	0.12	0.10	0.09	0.08	0.06		
MF-MSMF020	0.30	0.27	0.23	0.20	0.17	0.15	0.13	0.12	0.09		
MF-MSMF020/60	0.29	0.26	0.23	0.20	0.17	0.15	0.13	0.11	0.08		
MF-MSMF030	0.46	0.40	0.36	0.30	0.26	0.22	0.20	0.18	0.14		
MF-MSMF050	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.29		
MF-MSMF050/30X	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.25		
MF-MSMF050/40X	0.77	0.68	0.59	0.50	0.44	0.40	0.37	0.33	0.25		
MF-MSMF075	1.15	1.01	0.88	0.75	0.65	0.60	0.55	0.49	0.43		
MF-MSMF075/24	1.15	1.01	0.88	0.75	0.65	0.60	0.55	0.49	0.43		
MF-MSMF075/33X	1.16	1.03	0.90	0.75	0.63	0.56	0.49	0.42	0.32		
MF-MSMF110	1.59	1.43	1.26	1.10	0.95	0.87	0.80	0.71	0.60		
MF-MSMF110/16	1.59	1.43	1.26	1.10	0.95	0.87	0.80	0.71	0.60		
MF-MSMF110/24X	2.00	1.70	1.40	1.10	0.95	0.88	0.80	0.73	0.61		
MF-MSMF125	2.00	1.69	1.47	1.25	1.03	0.92	0.90	0.69	0.53		
MF-MSMF150	2.17	1.95	1.72	1.50	1.30	1.18	1.09	0.97	0.82		
MF-MSMF150/12	2.17	1.95	1.72	1.50	1.30	1.18	1.09	0.97	0.82		
MF-MSMF150/24X	2.10	1.90	1.70	1.50	1.25	1.13	1.00	0.88	0.69		
MF-MSMF160	2.30	2.20	1.90	1.60	1.45	1.30	1.15	1.03	0.91		
MF-MSMF200	3.08	2.71	2.35	2.00	1.80	1.60	1.50	1.40	1.25		
MF-MSMF250/16X	3.90	3.42	2.96	2.50	2.24	1.98	1.85	1.29	0.94		
MF-MSMF260	3.40	3.16	2.90	2.60	2.32	2.18	2.00	1.90	1.69		
MF-MSMF260/16X	3.50	3.20	3.00	2.60	2.30	2.15	2.00	1.85	1.63		
MF-MSMF300X	4.13	3.75	3.33	3.00	2.70	2.54	2.35	2.22	1.98		

Packaging Quantity

MF-MSMF010 ~ MF-MSMF030 = 1500 pcs. per reel

MF-MSMF050 ~ MF-MSMF260 = 2000 pcs. per reel

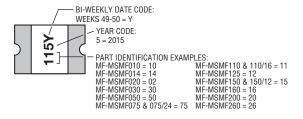
 $MF-MSMF075/33X, MF-MSMF110/24X, MF-MSMF150/24X, MF-MSMF250/16X, MF-MSMF260/16X \& MF-MSMF300X = 1500 \ pcs. \ per \ reel \ means a superior of the control of the control$

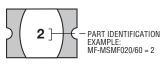
MF-MSMF Series - PTC Resettable Fuses

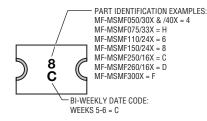
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Typical Part Marking

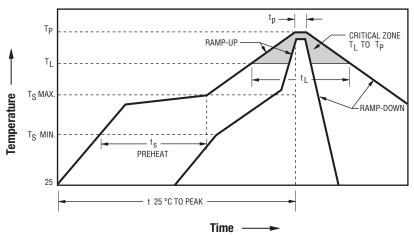
Represents total content. Layout may vary.







Solder Reflow Recommendations



Notes:

- MF-MSMF models are intended for reflow soldering (including but not limited to heating plate, hot air, IR, nitrogen, and vapor phase).
- Wave soldering is permissible only if the device is on the top of the PCB, opposite the heat source.
- Hand soldering is not recommended for these devices.
- All temperatures refer to the topside of the device, measured on the device body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- Compatible with Pb and Pb-free solder reflow profiles.
- Excess solder may cause a short circuit.
- Please refer to the <u>Multifuse® Polymer PTC Resettable</u>
 <u>Fuse Soldering Recommendations</u> document for more details.

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate (Ts _{max} to T _p)	3 °C / second max.
PREHEAT:	
Temperature Min. (Ts _{min})	150 °C
Temperature Max. (Ts _{max})	200 °C
Time (Ts _{min} to Ts _{max}) (ts)	60~180 seconds
TIME MAINTAINED ABOVE:	
Temperature (T _L)	217 °C
Time (t _L)	60~150 seconds
Peak Temperature (T _p)	260 °C
Time within 5 °C of Actual Peak Temperature (t _p)	20~40 seconds
Ramp-Down Rate	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

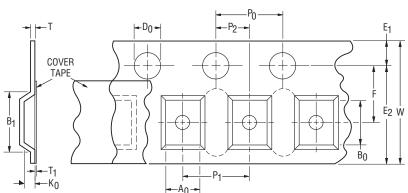
How to Order MF - MSMF 075/24 - 2 Multifuse® Product Designator MSMF = 4532 mm (1812 mils) Surface Mount Component Higher Voltage Option Blank = Standard Voltage /12, /16, /24, /30, /33, /40, /60 = Specific Voltage Rated = Multifuse® freeXpansion Design Packaging --2 = Tape and Reel* * Packaged per EIA-481

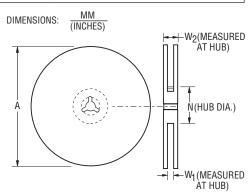
MF-MSMF SERIES, REV. AT, 12/20

MF-MSMF Series Tape and Reel Specifications

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Tape Dimensions per EIA-481	MF-MSMF010 MF-MSMF014 MF-MSMF020 MF-MSMF020/60 MF-MSMF030	MF-MSMF050/40X II MF-MSMF075 II MF-MSMF075/24 II MF-MSMF110 II MF-MSMF110/16 II	MF-MSMF125 MF-MSMF150 MF-MSMF150/12 MF-MSMF160 MF-MSMF200 MF-MSMF260	MF-MSMF075/33X MF-MSMF110/24X MF-MSMF150/24X MF-MSMF250/16X MF-MSMF260/16X MF-MSMF300X						
w		$\frac{12.00 \pm 0.30}{(0.472 \pm 0.012)}$								
P ₀	$\frac{4.00 \pm 0.10}{(0.157 \pm 0.004)}$									
10 P ₀		40.00 ± (1.575 ± 0	0.20							
P ₁		8.00 ± 0 (0.315 ± 0	0.10							
P ₂		$\frac{2.00 \pm 0}{(0.079 \pm 0)}$								
A ₀	$\frac{3.58 \pm 0.10}{(0.141 \pm 0.004)}$	3.66 ± 0 (0.144 ± 0		$\frac{3.70 \pm 0.10}{(0.146 \pm 0.004)}$						
В ₀	$\frac{4.93 \pm 0.10}{(0.194 \pm 0.004)}$	$\frac{4.98 \pm 0}{(0.196 \pm 0)}$		$\frac{5.10 \pm 0.10}{(0.201 \pm 0.004)}$						
B ₁ max.	(5.16 · 2 5.65 ·) 5.90 (0.232)									
D ₀	1.50 +0.10/-0 (0.059 +0.004/-0)									
F	$\frac{5.50 \pm 0.05}{(0.217 \pm 0.002)}$									
E ₁	$\frac{1.75 \pm 0.10}{(0.069 \pm 0.004)}$									
E ₂ typ.	10.25 (0.404)									
T max.		<u>0.60</u> (0.02								
T ₁ max.		0.10 (0.00								
κ ₀	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		$\frac{1.50 \pm 0.10}{(0.059 \pm 0.004)}$							
Leader min.		390 (15.4								
Trailer min.	160 (6.3)									
Reel Dimensions										
A max.		_185 (7.3)								
N min.		50 (2.0))							
W ₁		12.4 +2.0/-0 (0.49 +0.08/-0)								
W ₂ max.		18.4 (0.72	1							





Bourns® Multifuse® PPTC Resettable Fuses

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Application Notice

- Users are responsible for independent and adequate evaluation of Bourns® Multifuse® Polymer PTC devices in the user's
 application, including the PPTC device characteristics stated in the applicable data sheet.
- Polymer PTC devices must not be allowed to operate beyond their stated maximum ratings. Operation in excess of such
 maximum ratings could result in damage to the PTC device and possibly lead to electrical arcing and/or fire. Circuits with
 inductance may generate a voltage above the rated voltage of the polymer PTC device and should be thoroughly evaluated
 within the user's application during the PTC selection and qualification process.
- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature
 conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions
 are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC
 device must be protected against mechanical stress, and must be given adequate clearance within the user's application to
 accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate
 clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC
 devices if the thermal expansion is inhibited.
- Exposure to lubricants, silicon-based oils, solvents, gels, electrolytes, acids, and other related or similar materials may adversely affect the performance of polymer PTC devices.
- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
- Recommended storage conditions should be followed at all times. Such conditions can be found on the applicable data sheet and on the Multifuse® Polymer PTC Moisture/Reflow Sensitivity Classification (MSL) note: https://www.bourns.com/docs/RoHS-MSL/msl mf.pdf

Legal Disclaimer Notice

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The characteristics and parameters of a Bourns® product set forth in its data sheet are based on laboratory conditions, and statements regarding the suitability of products for certain types of applications are based on Bourns' knowledge of typical requirements in generic applications. The characteristics and parameters of a Bourns® product in a user application may vary from the data sheet characteristics and parameters due to (i) the combination of the Bourns® product with other components in the user's application, or (ii) the environment of the user application itself. The characteristics and parameters of a Bourns® product also can and do vary in different applications and actual performance may vary over time. Users should always verify the actual performance of the Bourns® product in their specific devices and applications, and make their own independent judgments regarding the amount of additional test margin to design into their device or application to compensate for differences between laboratory and real world conditions.

Unless Bourns has explicitly designated an individual Bourns® product as meeting the requirements of a particular industry standard (e.g., ISO/TS 16949) or a particular qualification (e.g., UL listed or recognized), Bourns is not responsible for any failure of an individual Bourns® product to meet the requirements of such industry standard or particular qualification. Users of Bourns® products are responsible for ensuring compliance with safety-related requirements and standards applicable to their devices or applications.

Bourns® products are not recommended, authorized or intended for use in nuclear, lifesaving, life-critical or life-sustaining applications, nor in any other applications where failure or malfunction may result in personal injury, death, or severe property or environmental damage. Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any Bourns® products in such unauthorized applications might not be safe and thus is at the user's sole risk. Life-critical applications include devices identified by the U.S. Food and Drug Administration as Class III devices and generally equivalent classifications outside of the United States.

Bourns expressly identifies those Bourns® standard products that are suitable for use in automotive applications on such products' data sheets in the section entitled "Applications." Unless expressly and specifically approved in writing by two authorized Bourns representatives on a case-by-case basis, use of any other Bourns® standard products in an automotive application might not be safe and thus is not recommended, authorized or intended and is at the user's sole risk. If Bourns expressly identifies a sub-category of automotive application in the data sheet for its standard products (such as infotainment or lighting), such identification means that Bourns has reviewed its standard product and has determined that if such Bourns® standard product is considered for potential use in automotive applications, it should only be used in such sub-category of automotive applications. Any reference to Bourns® standard product in the data sheet as compliant with the AEC-Q standard or "automotive grade" does not by itself mean that Bourns has approved such product for use in an automotive application.

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