

Master's Thesis

Coil Array Inductive Power Transfer System for Autonomous Underwater Vehicle

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Abstract

For a long time, providing a stable, safe, and efficient power supply for underwater electromechanical equipment has always been a concern in deep-sea exploration. Compared with the complicated docking mechanism, potential safety hazards, and expensive price of traditional wet-mate connectors, wireless power transmission (WPT) technology can transmit energy without any electrical contact between the power supply and the electrical equipment, which provides an effective solution to the aforementioned drawbacks of wired charging. There are many uncontrollable factors in the seawater working environment. Therefore, this topic takes the equivalent circuit and magnetic field distribution as the theoretical basis to study the energy transmission characteristics of underwater WPT and proposes corresponding improvements and solutions to the current problems and deficiencies. Especially for the unstable output voltage of the receiver and excessive magnetic flux density at the internal of AUV.

Keywords:

Autonomous underwater vehicle, inductive power transfer, underwater wireless power transfer, undersea

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1 Introduction

1.1 Background and research purpose

In the foreseeable future, the electrification of ocean systems, renewable ocean power sources, and ocean energy networks will be necessary, which will help accelerate the growth and deployment of ocean renewable energy and ways to explore and understand the ocean [1]. To achieve electrification in the ocean, it is necessary to deploy corresponding sensor networks underwater and process the data received by underwater sensors in a timely manner (Figure 1.1). At the same time, underwater sensors are also an essential tool for studying the marine environment [2]. They can easily and flexibly explore underwater terrain and ecological environment, which provides convenience for the deployment of underwater sensor networks. An excellent underwater AUV needs to have good equipment waterproofness, long-distance underwater controllability, and power durability. For the water-resistance of the equipment, we can use high-performance waterproof and pressure-resistant materials. The remote controllability needs to solve the problems of long-distance underwater wireless communication. The durability of electrical equipment requires low energy consumption AUV and high-energy batteries or a continuous power supply. Sufficient power supply can keep underwater sensors and AUVs in an efficient and stable working state for a long time. Indirectly, reducing human interference when electrical equipment is working underwater can also improve work efficiency and reduce deployment costs. Therefore, the energy supply for underwater electrical equipment has become a novel research direction. Such methods can solve the energy supply problem of underwater equipment economically and ensure the system to perform long-term and stable work [3].

In traditional marine engineering, power is supplied to underwater equipment

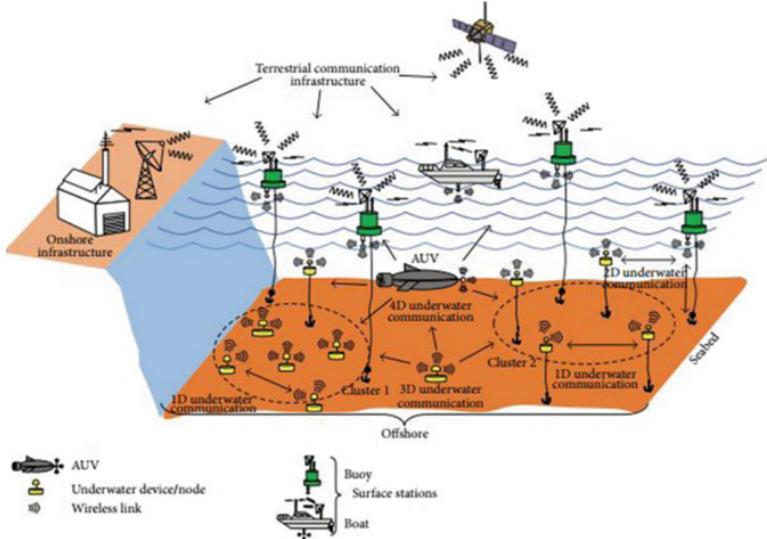


Figure 1.1: Underwater sensor networks architecture [3].

through wet-mate subsea connectors [4]. For the traditional wet plug interface technology, its high cost, complex docking method, poor safety performance, and easy to be corroded by seawater, make its disadvantages in marine engineering increasingly obvious. Wireless Power Transfer (WPT) simplifies the connection between underwater equipment and power supply, reduces the continuous operating cost of underwater equipment, saves a lot of resources, and gradually gains the favor of scholars.

The ocean itself and its surroundings contain a lot of energy, such as tidal energy, wave energy, ocean current energy, sea temperature difference energy, and sea salt difference energy. Ocean energy is rich, widely distributed, clean, and pollution-free, but low energy density and strong regionality. These advantages make it attractive as grid-connected energy, and may also make it an isolated and remote ocean energy source, thereby providing a valuable source of ocean space. Continuous development provides power solutions that are attractive. The rapid development of distributed ocean energy applications (such as underwater sensor networks, ocean sensors and monitoring technologies, ocean automatic network buoys, and deep-sea and tsunami buoys) is beneficial. In particular, it can power an autonomous underwater vehicle (AUV) whose service life is limited by its battery power.

1.2 Wireless power transfer technologies

Broadly speaking, power transfer without direct electrical contact between the primary and secondary is wireless power transfer. Wireless power technology can be divided into two main categories, near-field (nonradiative region) power transfer and far-field (radiative region) power transfer. Near-field means the area within about 1 wavelength (λ) of the antenna. The range of near-field devices is conventionally divided into two categories [ref] (Suppose the distance between two antennas is represented by D_{range} , and the diameter of two antenna coils is represented by $D_{ant.}$):

- Short range, the distance between two antennas is less than the diameter of antenna: $D_{range} \leq D_{ant.}$. In this range, power is usually transferred through non-resonant capacitive or inductive coupling.
- Mid-range, the distance between two antennas is less than 10 times the diameter of antenna: $D_{range} \leq 10D_{ant.}$. In this range, energy is usually transferred through resonant capacitive or inductive coupling.

Table 1.1: The different wireless power transmission technologies.

Technology	Range	Frequency	Antenna devices	Applications
Microwaves	hm – km	GHz	Parabolic dishes, phased arrays, rectennas	Satellite, drone aircraft
Optical	dam – km	\geq THz	Lasers, photocells, lenses	Drone aircraft, space elevator
Capacitive	cm – m	kHz – MHz	Metal plate electrodes	Smartcards, biomedical implant
Inductive	mm – m	Hz – GHz	Tuned wire coils, lumped element resonators	Electric toothbrush, smartphone, electric vehicle

Far-field or radiative region, power is transmitted by means of electromagnetic

waves, like radio waves, microwaves, or light waves. When the operating frequency (f) is relatively low, wavelength $\lambda = c/f$, at this time the diameter of the antenna is much smaller than the wavelength, $D_{ant} \ll \lambda$, and the radiated power will be very small. When the diameter of antenna is about wavelength, $D_{ant} \approx \lambda$, radiate power will be efficient. When the diameter of antenna is much greater than wavelength, $D_{ant} \gg \lambda$, we can use high-gain antennas to concentrate electromagnetic waves on a narrow beam and directly aim at the receiver to improve transmission efficiency.

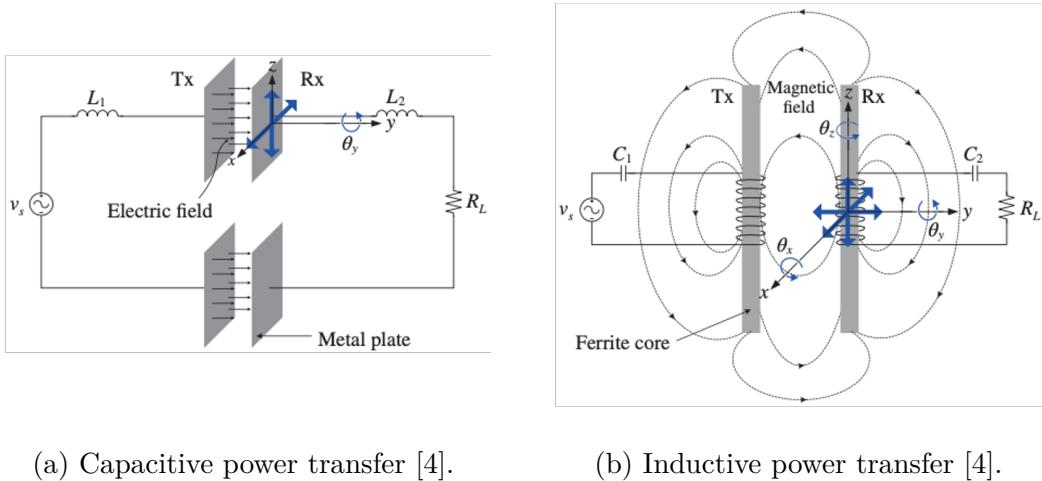
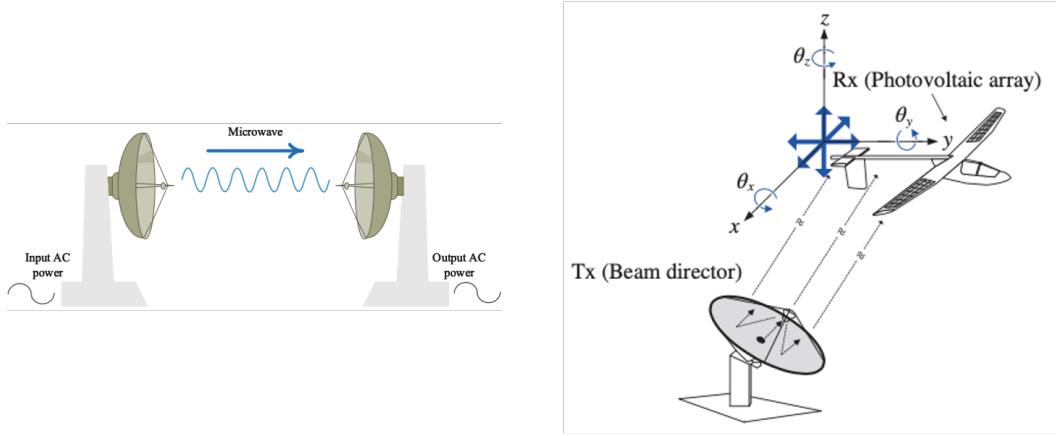


Figure 1.2: Near-field wireless power transfer.

Therefore, near-field wireless power transfer systems mainly include inductive coupling power transfer and capacitive coupling power transfer (Figure 1.2). Far-field wireless power transfer systems mainly include microwave, optical, and acoustic power transfer (Figure 1.3). The respective characteristics are shown in the table 1.1.

1.3 Underwater wireless power transfer

WPT technology has unique advantages in special environments, and along with the continuous development of landing application research and the emergence of a large number of results, it has attracted the attention of underwater technology



(a) Microwave power transfer [1].

(b) Laser power transfer [4].

Figure 1.3: Far-field wireless power transfer.

researchers.

1.3.1 Underwater environment

In the seawater environment, we usually need to consider the following points.

- Underwater, seawater has a blocking effect on high-frequency electromagnetic waves. The distance of electromagnetic waves propagating underwater is inversely proportional to the frequency, making it difficult to achieve long-distance power transmission.
- Conductivity, due to the electrical conductivity of seawater, traditional wireless power transmission analysis methods are no longer applicable. At present, the system modeling and related theoretical analysis of underwater wireless power transfer technology need to be improved.
- Undercurrent, the submarine landform is complex and there is undercurrent. The coupler core is liable to drift under water, and there are problems such as difficulty in docking, which results in low transmission efficiency.
- Some other imprints, like microbial enrichment, temperature, salinity, etc.

1.3.2 Common UWPT systems

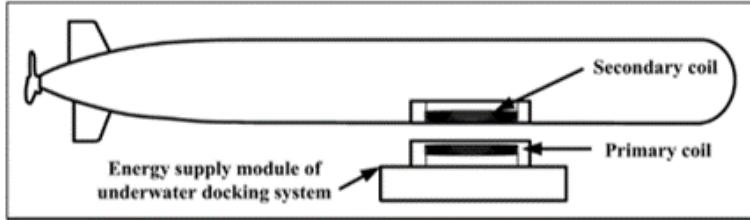


Figure 1.4: Stacked UWPT system [5].

Figure 1.4 shows a stacked UWPT system, this study was completed by Baowei Song et al [5]. They achieved a transmission efficiency of 72% while maintaining 100w output power. They are using a saddle structure transmitter (Details as shown in figure 1.5) and a deformed cylindrical receiver. This structure is very convenient for AUT to park, but because there is no stable protection structure, it is also easy to shift when charging.

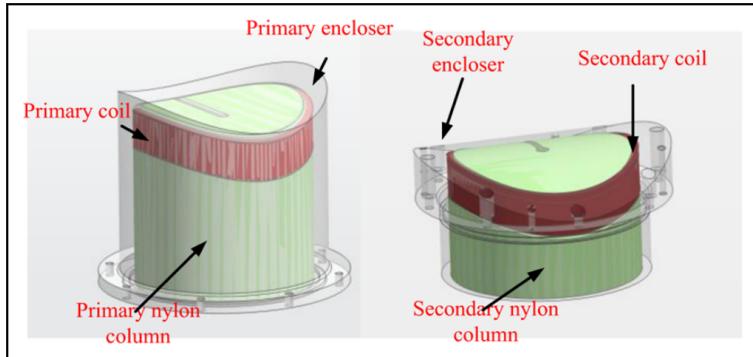


Figure 1.5: The primary and secondary coils of stacked UWPT system [5].

Figure 1.6 shows the plug-in UPWT system. We can observe that the AUV needs to be moved into a hollow cylindrical structure transmitter, which makes it difficult to park. However, this structure can maintain the stability of the AUV during AUV charging, so that the system charging is more secure. Another advantage of this structure is that the receiving coil is relatively large, which can make the mutual inductance high. And we can use this system to transmit

larger power. Therefore, our coil-array structure UWPT system is built on this structure.

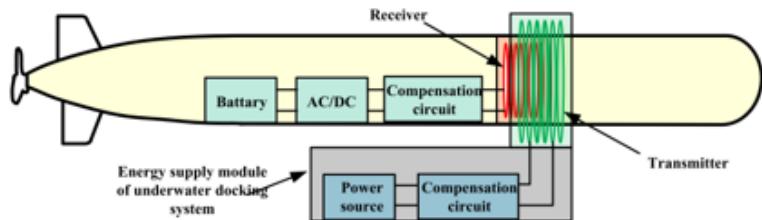


Figure 1.6: Plug-in UWPT system [6].

1.4 The main research content of this thesis

This paper mainly studies the underwater wireless power transfer system, and analyzes the difference between the underwater environment and the land environment WPT system. Considering the durability and high reliability of underwater AUV, this paper proposes a novel coil array power transfer system. It provides reference materials for the subsequent research on the wpt system of multiple coil groups.

1.5 Roadmap

The first chapter analyzes the background of this research and its research purpose and significance, analyzes the characteristics and advantages and disadvantages of mainstream WPT technology, and provides a basis for using IPT technology as an underwater wireless energy transmission system in the following text. A detailed summary and analysis of the current research status of related technologies at home and abroad, including underwater wired energy transmission technology, WPT technology in underwater and air media, and an explanation of the research focus of this article.

The second chapter focuses on the analysis of the basic theory of wireless energy transmission. First, the basic IPT model is explained, and its working principle

is analyzed. Then explained the related technology of compensation network. Finally, analyze the underwater IPT system model.

The third chapter initially explores the influence of the underwater environment on the scene wpt system. First, by measuring the Z-parameter in three different media to observe the changes of the wpt system parameters in different media. Then by changing the size of the internal coil to change the distance between the coils, to judge the change of the wpt system parameters at different distances. Finally, by changing different working frequencies, we can observe the changes of system parameters under different comments.

Chapter four introduces the coil-array coil structure we proposed. The simulation was carried out by Wipl-d software, and the magnetic field distribution and system transmission efficiency of the coil-array coil structure and the two-ring structure were compared. Then through experiments, we compared the performance of several different coil-array arrangements. Summarize the pros and cons of different arrangements.

Chapter five summarizes the experimental results and some shortcomings in the previous article. In response to these shortcomings, some suggestions that can improve the performance of the experiment are put forward, which are written in the future work.

2 Basic principles of IPT

This chapter will first introduce the principle of IPT technology from the physical level, and then introduce the principle of IPT technology from the circuit level, analyze the relationship between different equivalent models, and derive system energy transmission indicators that can represent system performance. And analyze the influence of relevant design parameters on system transmission performance. Analyze the influence of the medium on the system performance in the WPT process, and propose an equivalent model in the underwater working environment. Perform simulation analysis on the derivation to ensure that complete theoretical support is provided for more detailed theoretical research and research on new IPT technology.

2.1 Inductive coupling model

Figure 2.1 depicts the circuit model of IPT systems, where the transmitting coil L₁ and the receiving coil L₂ are directly connected to the power source and the load, respectively. Denote M as the mutual inductance, r₁ and r₂ as the equivalent AC resistance of coils.

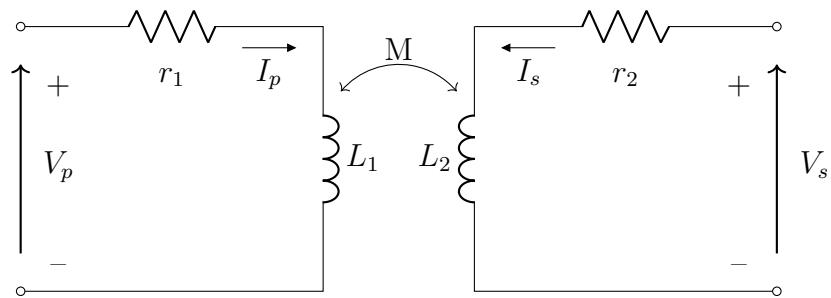


Figure 2.1: Inductive coupling model.

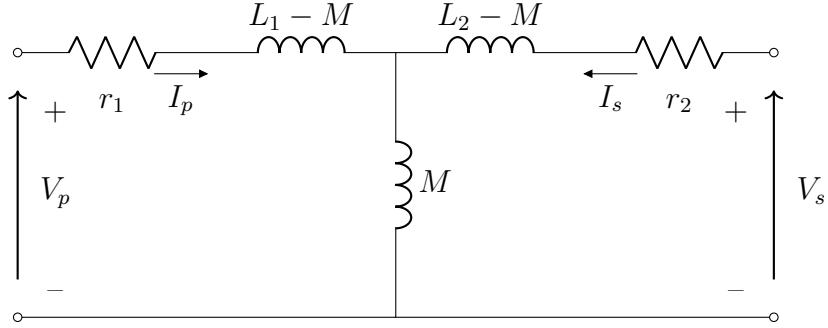


Figure 2.2: Equivalent circuit of inductive coupling model.

Therefore, the equivalent circuit can be expressed as figure 2.2. According to the Kirchhoff's circuit laws. The following formulas can be easily found.

$$V_p = I_p[r_1 + j\omega(L_1 - M)] + (I_p + I_s)j\omega M \quad (2.1)$$

$$= r_1 I_p + j\omega L_1 I_p - j\omega M I_p + j\omega M I_p + j\omega M I_s \quad (2.2)$$

$$= (r_1 + j\omega L_1) I_p + j\omega M I_s \quad (2.3)$$

$$V_s = j\omega M I_p + (r_2 + j\omega L_2) I_s \quad (2.4)$$

The above equations can be expressed as the following matrix equation.

$$\begin{bmatrix} V_p \\ V_s \end{bmatrix} = \begin{bmatrix} r_1 + j\omega L_1 & j\omega M \\ j\omega M & r_2 + j\omega L_2 \end{bmatrix} \begin{bmatrix} I_p \\ I_s \end{bmatrix} \quad (2.5)$$

If we use \mathbf{V} , \mathbf{Z} , \mathbf{I} to express the corresponding matrices. The formula 2.5 can be represented as follows.

$$\mathbf{V} = \mathbf{Z} \cdot \mathbf{I} \quad (2.6)$$

Here, the imaginary part of Z_{11} ($j\omega L_1$) and Z_{22} ($j\omega L_2$) can be canceled by the compensation networks.

2.2 Compensation network technologies

A compensation network is a network that makes some adjustments to compensate for system electrical defects. If capacitor compensation is used only on the

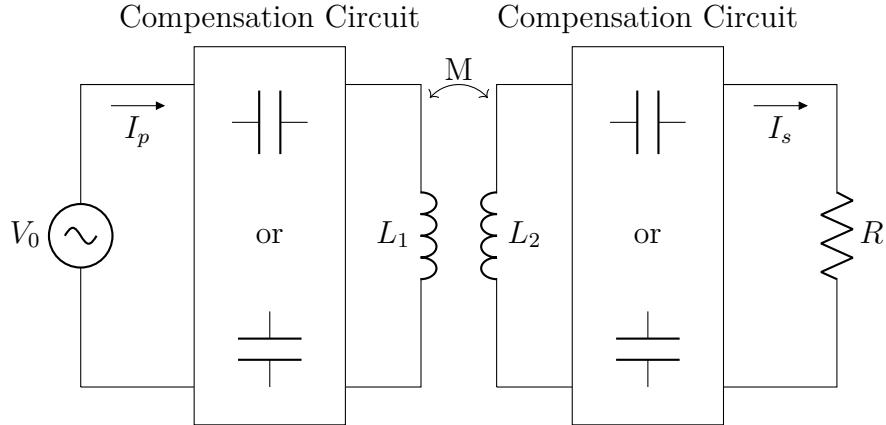


Figure 2.3: Compensation networks.

primary or secondary side, it is called single-sided compensation topology; when capacitor compensation is used on both the primary and secondary sides at the same time, it is called double-sided compensation topology. The calculation of the capacitance value of single-sided compensation is relatively simple, but the actual effect is not as good as the double-sided compensation method. Therefore, this article only discusses bilateral compensation. As shown in the figure 2.3, according to the different connection modes of the capacitors on both sides, common resonance compensation technologies can be divided into four structures: S-S, S-P, P-S, P-P (S denotes series and P denotes parallel). In addition, there are more complicated compensation networks such as CLC and LCC.

Since only S-S topology and CLC-S topology are used in the following text, we only analyze these two compensation topologies in detail here.

2.2.1 S-S compensation topology

When the inductors and the capacitors in the resonance state, we have,

$$\omega = \omega_0 = \frac{1}{\sqrt{LC}} \quad (2.7)$$

where ω represents the working frequency, ω_0 represents the resonant angular frequency of the circuit. Here, to maximize the transmission efficiency of the WPT system, we need to make the resonant frequencies of the primary side and

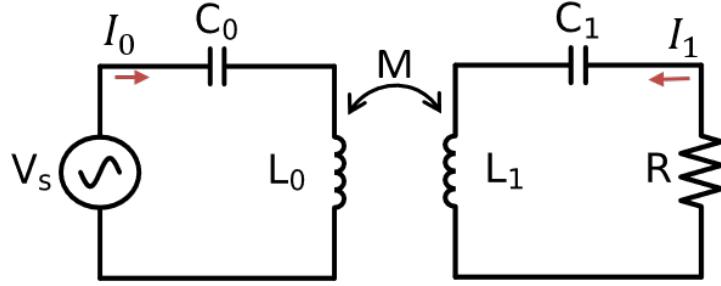


Figure 2.4: S-S structure.

secondary side consistent. Therefore,

$$\omega_0 = \frac{1}{L_1 C_1} = \frac{1}{L_2 C_2} \quad (2.8)$$

For any formed coil, we can measure its corresponding inductance value at a specified frequency. Thus, we can get the value of the compensation capacitor by formula 2.7.

$$C = \frac{1}{\omega_0^2 L} \quad (2.9)$$

$$k = \frac{M}{\sqrt{L_1 L_2}} \quad (2.10)$$

2.2.2 CLC-S compensation topology

$$V_S = -jX_C I_S + jX_L I_L \quad (2.11)$$

$$V_0 = (-jX_{C_0} + jX_{L_0} + r_0)I_0 + j\omega M I_1 \quad (2.12)$$

$$V_R = j\omega I_0 + (-jX_{C_1} + jX_{L_1} + r_1)I_1 \quad (2.13)$$

$$V_R = -RI_1 \quad (2.14)$$

$$I_S = I_L + I_0 \quad (2.15)$$

$$V_R = -\frac{R}{R+r_1} \cdot \frac{\omega M}{X_L} V_S \quad (2.16)$$

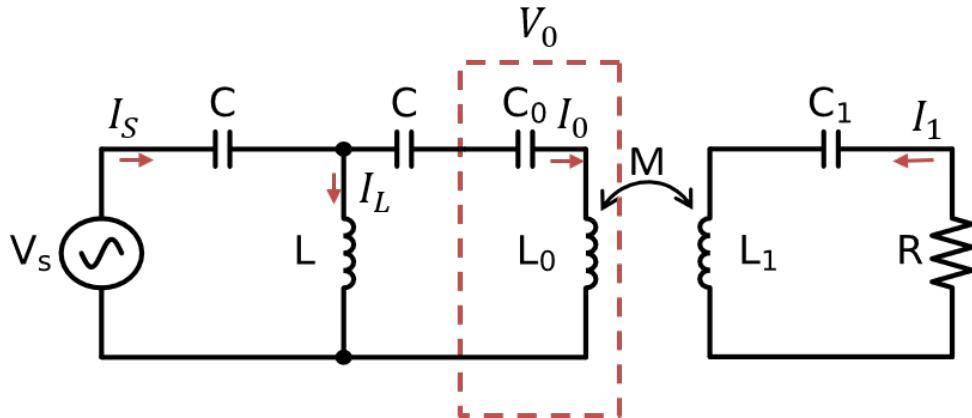


Figure 2.5: CLC-S structure.

2.3 Underwater WPT system model

In the seawater environment, the electrical parameters of seawater as the transmission medium are quite different from those in the air, as shown in the table. Therefore, the conventional mutual inductance model of Eq. and Eq. cannot reflect the influence of seawater media on transmission, and cannot completely and accurately describe the transmission behavior under seawater.

Table 2.1: The dielectric constant & conductivity of some materials at 25°C under 1kHz.

Material	Relative permittivity	Conductivity
Vacuum	1	0 S/m
Air	1.0006	0 S/m
Ultra pure water	81	5.5×10^{-6} S/m
Drinking water	81	0.005 – 0.05 S/m
Seawater	81	5 S/m

3 Preliminary exploration of underwater IPT system

In order to explore the similarities and differences between the wireless energy transmission system in the seawater environment and the wireless energy transmission system in the air in the actual situation, a simple double-coil structure is used to explore the electrical properties of the underwater environment. This chapter will introduce the performance of the double coil structure working in sea water.

3.1 The system in three different media



(a) Experimental coil.



(b) Structure diagram.

Figure 3.1: Two ring structure.

In order to design a wireless power transmission system suitable for underwater AUV, we will first use hollow cylindrical structure transmitter and cylindrical

structure receiver to explore the performance of the UWPT system of this plug-in structure UWPT in water. For the convenience of writing, it will be referred to as a double ring structure in the following text. The coil structure as shown in figure 4.3.

Its detailed parameters are shown in Table 3.1.

Table 3.1: The parameters of ring coil structure.

Items	Parameters
Environment	Air, tap water, seawater
Wire diameter	0.8mm
Wire material	Copper
Tx coil diameter	113mm
Rx coil diameter	85mm
Turns (Inner coil and outer coil)	10
Frequency	200kHz

When we use the VNA analyzer to place the coil in the air, tap water, or sea water for measurement, the following data can be obtained:

$$Z_{Air} = \begin{bmatrix} 0.4 + 29.6i & 0.0 - 10.0i \\ 0.0 - 10.0i & 0.3 + 20.3i \end{bmatrix},$$

$$Z_{Tap-water} = \begin{bmatrix} 3.0 + 32.1i & -1.5 - 11.3i \\ -1.5 - 11.3i & 1.5 + 21.6i \end{bmatrix},$$

$$Z_{Seawater} = \begin{bmatrix} 7.2 + 37.8i & -6.0 - 15.7i \\ -6.0 - 15.7i & 6.5 + 25.3i \end{bmatrix}.$$

In the above measurement results, we can find that as the transmission medium changes (Air to tap-water to seawater), each corresponding value is increasing.

3.2 The system in different distance

In order to explore the influence of the size of the internal coil and the distance between the two coils on the system (Figure 3.2), the coil size is changed here

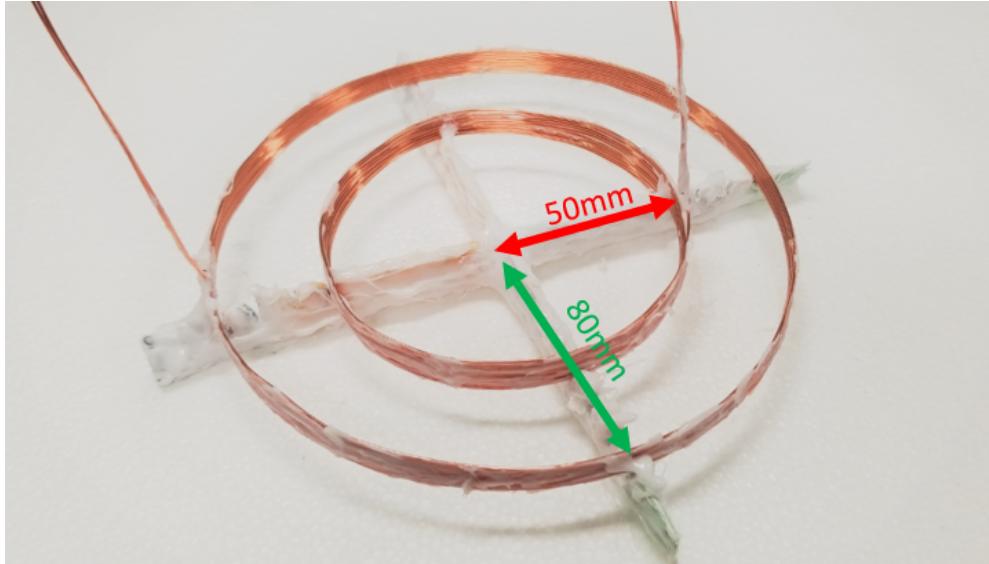


Figure 3.2: Two ring structure ($r_{inner} = 50\text{mm}$, $r_{outer} = 80\text{mm}$).

to change the distance between the transmitter and the receiver. The specific parameters are as follows (Table 3.2).

Table 3.2: The parameters of ring coil structure.

Items	Parameters
Environment	Air, tap water, seawater
Wire diameter	0.8mm
Wire material	Copper
Tx coil diameter	160mm
Rx coil diameter	100mm, 120mm, 140mm
Turns (Inner coil and outer coil)	10
Frequency	200kHz

After changing the medium between the coils and the distance between the coils, the Z-parameters in different scenarios are measured by VNA, and we get the following results (Table 3.3).

In this table, we can find that under the same medium, as the internal coil decreases, the transmission distance increases. We can see that the imaginary

Table 3.3: Z-parameters in different distance and media

Media	Coil size (Radius)	Distance	Z-parameter	
Air	80mm - 50mm	30mm	$0.6826 + 46.4075i$	$-0.0411 - 8.9620i$
	80mm - 60mm	20mm	$-0.0382 - 8.9669i$	$0.3423 + 24.2260i$
	80mm - 70mm	10mm	$0.7194 + 46.1416i$	$-0.0946 - 15.0048i$
Tap-water	80mm - 50mm	30mm	$-0.0906 - 15.0155i$	$0.5225 + 32.5246i$
	80mm - 60mm	20mm	$0.6657 + 45.9561i$	$0.0757 + 24.2562i$
	80mm - 70mm	10mm	$0.0699 + 24.2747i$	$0.5651 + 39.2948i$
Seawater	80mm - 50mm	30mm	$5.4603 + 53.0814i$	$-2.4332 - 11.7753i$
	80mm - 60mm	20mm	$-2.4304 - 11.7859i$	$1.7722 + 26.0449i$
	80mm - 70mm	10mm	$7.0513 + 54.2993i$	$-4.4889 - 20.1926i$
	80mm - 50mm	30mm	$-4.4867 - 20.2100i$	$3.9114 + 36.7652i$
	80mm - 60mm	20mm	$2.8768 + 49.8765i$	$0.9991 + 26.5644i$
	80mm - 70mm	10mm	$0.9946 + 26.5864i$	$1.9865 + 42.0751i$
	80mm - 50mm	30mm	$1.761 + 58.2022i$	$-0.554 - 14.5303i$
	80mm - 60mm	20mm	$-0.5512 - 14.5424i$	$0.6543 + 27.6708i$
	80mm - 70mm	10mm	$2.0488 + 61.1579i$	$-0.9906 - 25.1528i$
	80mm - 50mm	30mm	$-0.9814 - 25.1736i$	$1.2212 + 40.4982i$
	80mm - 60mm	20mm	$2.0347 + 52.4298i$	$0.4957 + 27.1092i$
	80mm - 70mm	10mm	$0.4843 + 27.1321i$	$1.4439 + 43.4828i$

part of Z11 and Z22 are increasing, indicating that the impedance of the coil is increasing .

3.3 The system in different frequency

Earlier we have studied the z-parameter changes of the two ring coil structure under different media and different distances. In this section we will study how z-parameters changes at different frequencies. Table 3.4 a shows the parameters of the experiment.

Table 3.4: The parameters of ring coil structure.

Items	Parameters
Environment	Air, seawater
Wire diameter	0.8mm
Wire material	Copper
Tx coil diameter	160mm
Rx coil diameter	100mm
Turns (Inner coil and outer coil)	10
Frequency	100kHz, 150kHz, 200kHz, 250kHz, 300kHz

After using the above parameters, we got the following results (Table 3.3).

3.4 Conclusion

Table 3.5: Z-parameters in different frequencies and media

Media	Frequency	Z-parameter			
Air	100kHz		$0.3758 + 23.2130i$	$-0.0036 - 4.4495i$	
			$-0.0012 - 4.4520i$	$0.2123 + 12.1526i$	
	150kHz		$0.4789 + 34.7320i$	$-0.0074 - 6.6739i$	
			$-0.0037 - 6.6774i$	$0.2575 + 18.1971i$	
	200kHz		$0.5755 + 46.2288i$	$-0.0121 - 8.9004i$	
			$-0.0050 - 8.9065i$	$0.3031 + 24.2211i$	
Seawater	250kHz		$0.6737 + 57.7432i$	$-0.0153 - 11.1342i$	
			$-0.0095 - 11.1426i$	$0.3423 + 30.2465i$	
	300kHz		$0.7556 + 69.2691i$	$-0.0191 - 13.3746i$	
			$-0.0100 - 13.3859i$	$0.3791 + 36.2676i$	
	100kHz		$0.5314 + 24.3255i$	$-0.0760 - 4.9832i$	
			$-0.0717 - 4.9862i$	$0.2593 + 12.5247i$	
	150kHz		$0.9900 + 39.2700i$	$-0.2453 - 8.8345i$	
			$-0.2392 - 8.8400i$	$0.4080 + 19.6434i$	
	200kHz		$2.0236 + 59.0193i$	$-0.7053 - 15.0451i$	
			$-0.6942 - 15.0581i$	$0.7248 + 28.1895i$	
	250kHz		$4.8486 + 89.4034i$	$-2.0763 - 26.6084i$	
			$-2.0597 - 26.6276i$	$1.5345 + 39.8440i$	
	300kHz	$1.0e + 02 *$	$0.1548 + 1.4909i$	$-0.0751 - 0.5327i$	
			$-0.0749 - 0.5333i$	$0.0450 + 0.5985i$	

4 Coil array WPT

Through the explanation in the previous chapter, we know the basic performance of the wireless transmission system underwater. This chapter will introduce the underwater coil group wpt system we designed, by degrading a large double coil structure into multiple small coil structures. This greatly reduces the magnetic field in the internal coil, thereby achieving electromagnetic protection inside the AUV system.

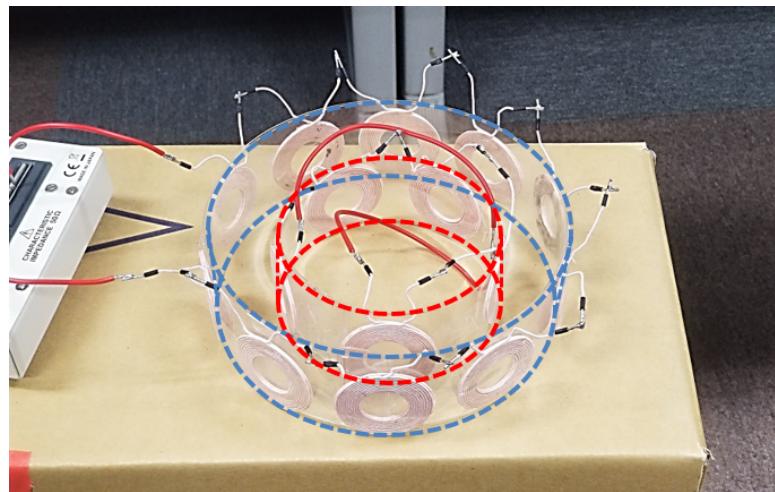


Figure 4.1: Underwater sensor networks architecture.

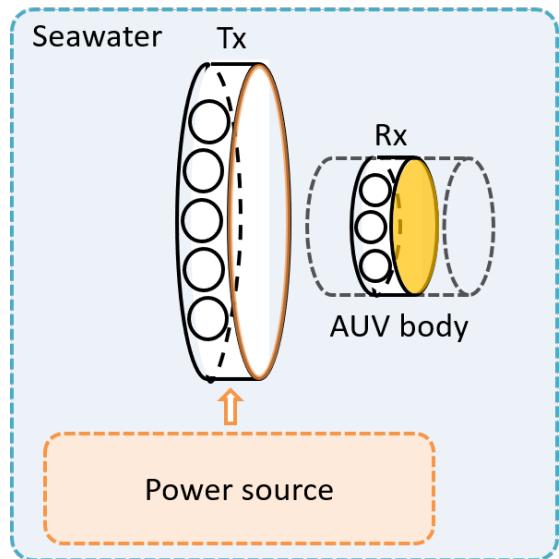
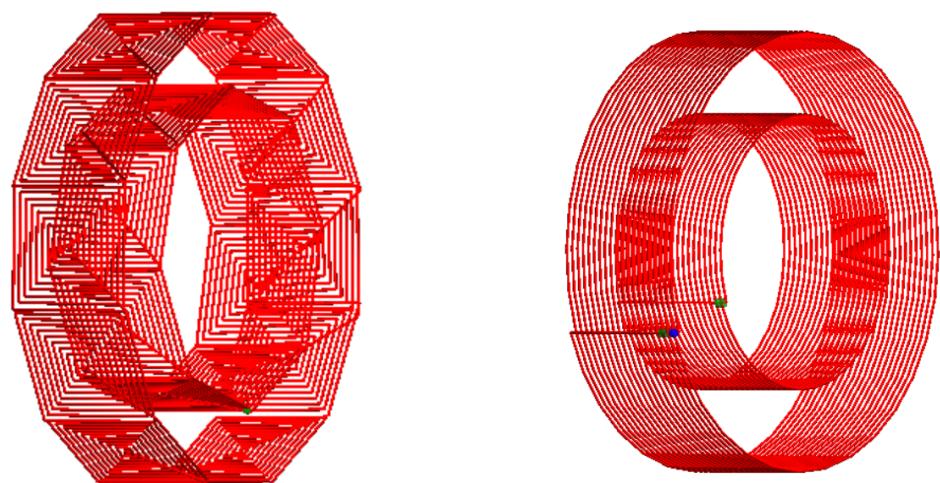


Figure 4.2: Underwater sensor networks architecture.



(a) Coil-array IPT structure.

(b) Two ring IPT structure.

Figure 4.3: Two ring structure.

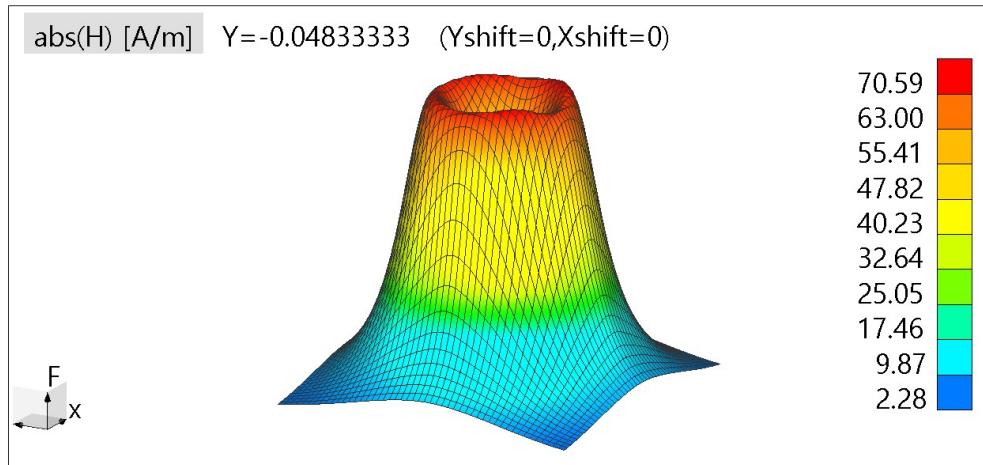


Figure 4.4: Magnetic field distribution of coil-array IPT structure.

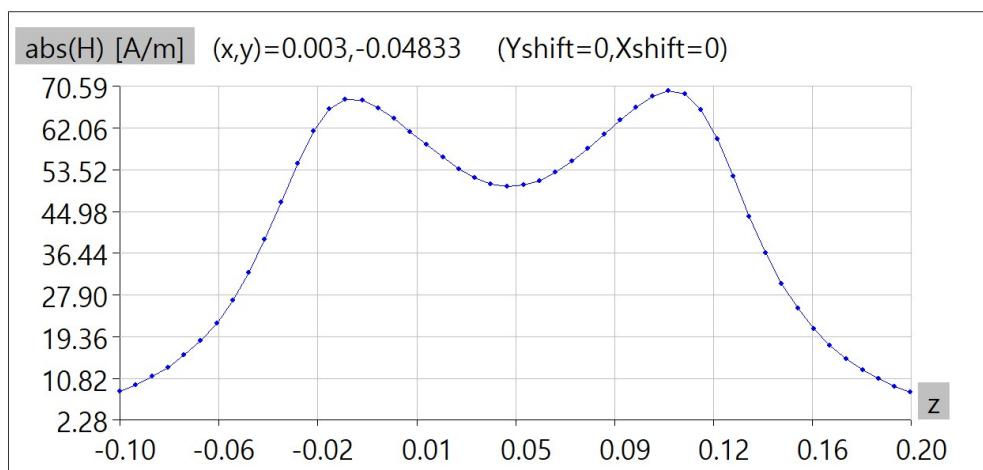


Figure 4.5: Cross-sectional view of the magnetic field distribution of coil-array IPT structure.

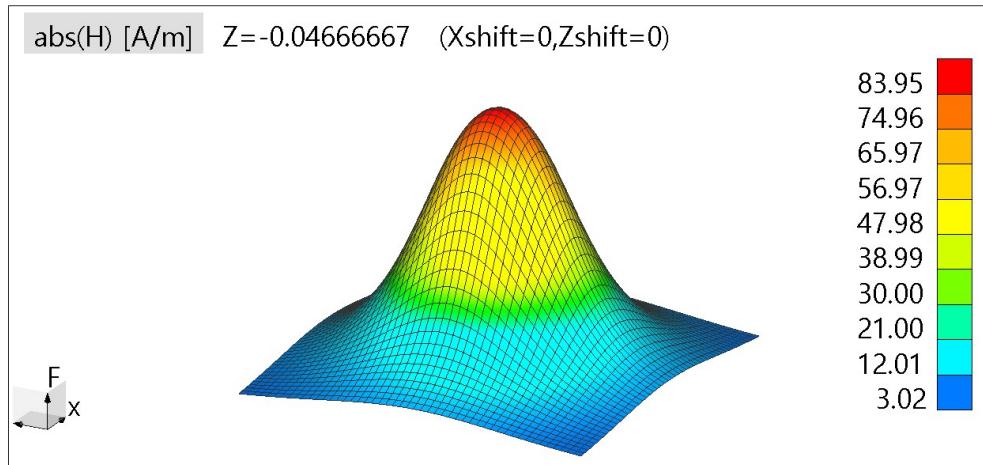


Figure 4.6: Magnetic field distribution of two ring IPT structure.

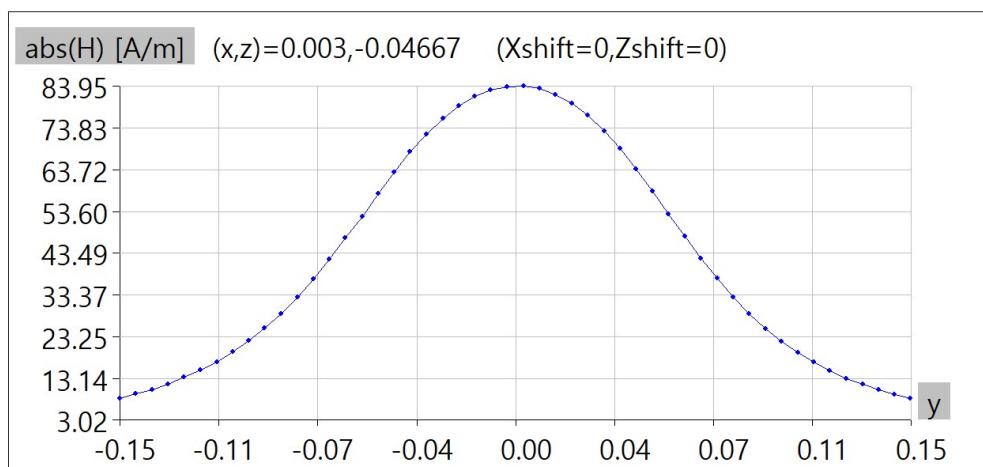


Figure 4.7: Cross-sectional view of the magnetic field distribution of two ring IPT structure.



Parameters		Inner coil (Tx)	Outer coil (Rx)
Diameter		100mm	160mm
Number of coils		5	10
Material		Litz wire (2mm)	Litz wire (2mm)
200kHz	Q	207	206.25
	L	125.01 μ H	241.03 μ H
Position of inner coil		center	
L_s		240.65 μ H	
M		6.8923	
k		0.0397	
kQ		8.2007	
η_{max}		78.41%	

Figure 4.8: Coil-array IPT structure (Both sides with ferrite tile), inner coil in the center or the outer coil.

Number of outer coils		Number of inner coils	
10		5	
M	4.2371	M	8.9941
k	0.0428	k	0.0909
kQ	7.5365	kQ	15.9979
η_{max}	76.75%	η_{max}	88.26%

Figure 4.9: Coil-array IPT structure (Both sides without ferrite tile), inner coil in the center of the outer coil (Left), inner coil next to the outer coil (Right).

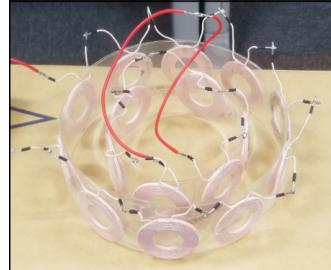
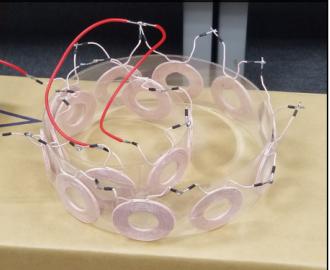
Number of outer coils		Number of inner coils	
10		6	
			
M	4.7709	M	13.4385
k	0.0446	k	0.1255
kQ	7.6436	kQ	21.5303
η_{max}	77.03%	η_{max}	91.13%

Figure 4.10: Coil-array IPT structure (Both sides without ferrite tile), inner coil in the center of the outer coil (Left), inner coil next to the outer coil (Right).

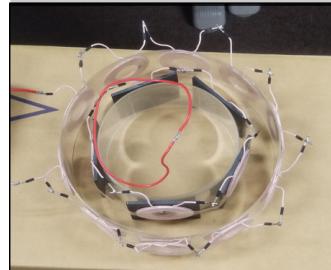
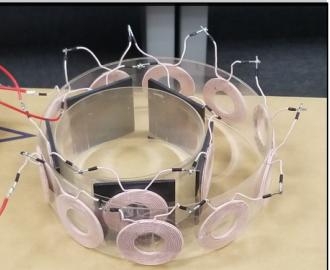
Number of outer coils		Number of inner coils	
10		5	
			
M	8.3363	M	5.8093
k	0.0629	k	0.0435
kQ	12.2445	kQ	8.3768
η_{max}	84.95%	η_{max}	78.81%

Figure 4.11: Coil-array IPT structure (Inner small coils with ferrite tile, outer small coils without ferrite tile), inner coil in the center of the outer coil (Left), inner coil next to the outer coil (Right).

Table 4.1: Maximum power transfer efficiency of different coil arrangements.

Shift	Numbers of coil (Outer - Inner)	Both coils with ferrite	Both coils without ferrite	Outer coils without ferrite, inner coils with ferrite
Inner coil in the center	10 - 5	78.41%	76.75%	84.95%
	10 - 6		77.03%	
Inner coil close to the one side	10 - 5		88.26%	78.80%
	10 - 6		91.13%	

4.1 Simulation evaluation

4.1.1 Simulation evaluation

4.2 Coil array WPT in the air

- When we increase the number of inner coils, the maximum PTE (Power transfer efficiency) will increase.
- If the numbers of outer and inner coils are the same, when outer coils without ferrite and inner coils with ferrite, we can get the maximum PTE.
- When there is no ferrite outside the inner coil, the PTE will increase if the inner coil deviates from the middle, and vice versa.

4.3 Coil array WPT under seawater

5 Conclusion

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5.1 Future works

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