



# Data new model and Cycle time input to Thomas

by 1

Item	Item Short Name (Group line)	Line	Model	Cycle Time (min)	Cycle Time (sec)	P.I.C. VALUE	Drawing
1	Armature assy	AT.Assy-B	RS17B-85(T)	0.233	14.0	3	S-5368030000 ✓
2	FCC Assy	FCC Finishing-A	MHR16-MG10(T)	0.207	12.4	7	S-5373520000 ✓
3	Armature assy	ATAssy-A	MHR16-MG101(T)	0.266	16.0	3	S-5369020000 ✓
4	FCC Assy	FCC Finishing-A	RS17B-MG106(T)	0.224	13.4	7	C-5391960000 ✓
5	FCC Assy	FCC.Assy-C	RS17B-108(T)	0.250	15.0	5	C-5394000000 ✓
6	Armature assy	ATAssy-B	RS17B-85(T)	0.234	14.0	3	S-5368030000 ✓
7							
8							
9							
10							

Prepare	Check	Approve
 01/Nov/19	 01-11-2019	