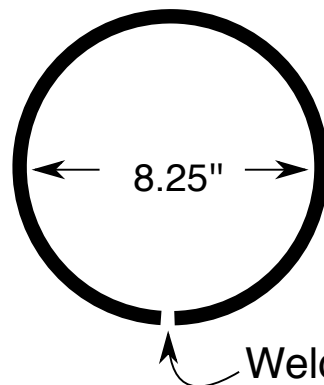


A.

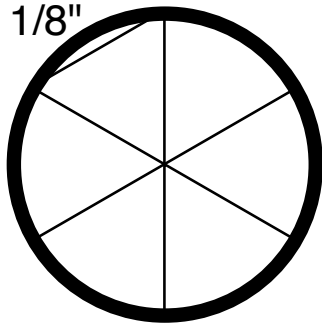
3/8" steel rebar
26"

Bend:



B.

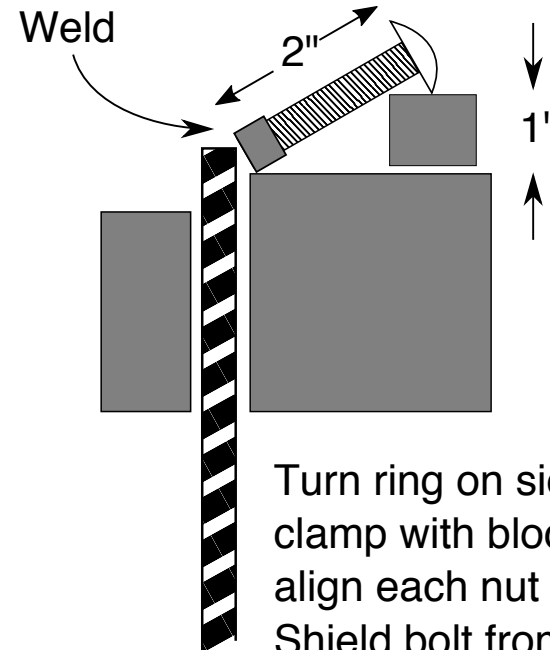
4 1/8"



Make six equally spaced marks around the perimeter of the ring by measuring 4 1/8" segments.

Weld 3/8" nuts to three alternate marks to evenly arrange around circumference of ring.

C.



Turn ring on side and clamp with blocks to align each nut for welding. Shield bolt from weld splatter with tin foil.