

Starch Process

What is Starching?

- Process of making fabric crispy and smooth is known as starching.
- It keeps clothes wrinkle free after ironing.
- Starching also keeps clothes cleaner for long as it repels dirt and sweat.

Which Fabrics are recommended for Starching?

- Natural Fabric's like Cotton, Linen and Cotton blends (Mix.)
- Silk fabrics should be starched at the Ironing stage, using Starch Spray.

Process of starching.

Step 1: Starching process needs to be done, "After Washing/Cleaning of Garment" but "Before drying"

Step 2: Prepare a mixture of Starch Solution as per grid below using **Chemical: Starch CHK 09 & Water as per recommended proportions**

Article	Fabric	Water Qty (Litres)	Light Starch Dosage(gm)	Medium Starch Dosage(gm)	Heavy Starch Dosage(gm)
Dupatta	Cotton / Linen	1	20	40	60
Dupatta	Cotton Blend	1	40	60	80
Kurta	Cotton / Linen	1.5	20	40	60
Kurta	Cotton Blend	1.5	40	60	80
Pajama	Cotton / Linen	1	20	40	60
Pajama	Cotton Blend	1	40	60	80
Pant	Cotton / Linen	1	20	40	60
Pant	Cotton Blend	1	40	60	80
Saree	Cotton / Linen	2	30	60	80
Saree	Cotton Blend	2	50	80	120
Shirt	Cotton / Linen	1	20	40	60
Shirt	Cotton Blend	1	40	60	80
T-Shirt	Cotton / Linen	1	20	40	60
T-Shirt	Cotton Blend	1	40	60	80

Step 3: Put the required quantity of Starch (**Starch CHK 09**) in a clean Cotton cloth/Handkerchief to form a "Potli" and tie from top (Indicative Image appended)



Step 4: Dip the “Potli” in the bucket full of water and keep rotating it, till the entire “Potli” becomes empty and entire starch is mixed with water.

Step 5: Dip the complete garment in the solution of starch and mix it well so that starch fills into the fabric of Garment.

Step 6: Let the Garment be dipped in the solution for 20 mins.

Step 7: Take the Garment out and put it in Machine for “Spin cycle” (Hydro)

PLEASE NOTE:

- **Do not Rinse the clothes with Water in the Washer**
- **Select only “Spin Mode” in machine and NOT “Rinse & Spin”.**
- **We don’t want the Starch to wash away.**
- **We will use the Spin mode only to remove excess starch from the Garment.**

Step 8: After Spin cycle, transfer the garment to the dryer for drying process.

Step 9: Rinse the machine to get rid of any residual starch inside the washer.

Step 10: Once the garment is dried, Iron it properly on High Heat.

Other Information

- **Same starch mixture prepared can be used on multiple clothes.** Example- All Non-Color bleeding clothes can be processed together with same starch mixture prepared by inserting them all together in bucket. This will also keep the cost low.
- **To Remove Starch from Garments:** Soak the garment in water for an hour before washing it.