Stave production monitoring

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Monitoring from January 2018 to 30/10/2019

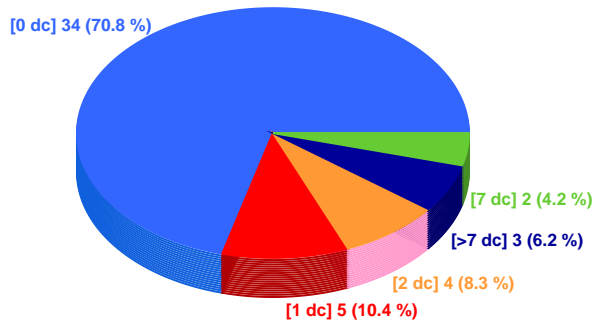Stave meeting

HS monitoring

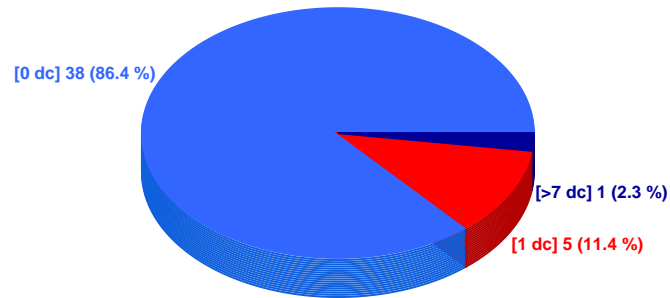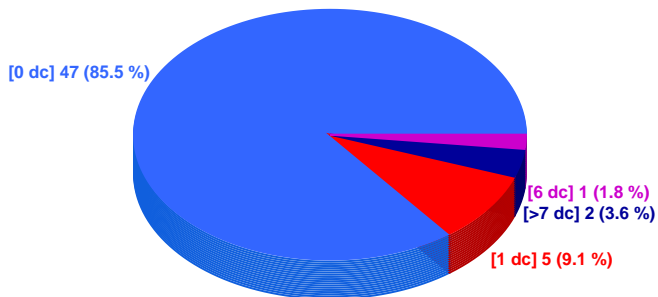# HSs of previous week

HSs of this week

HS - Nikhef

89.58 % ok

[0 dc] 34 (70.8 %)
[7 dc] 2 (4.2 %)
[>7 dc] 3 (6.2 %)
[2 dc] 4 (8.3 %)
[1 dc] 5 (10.4 %)

HS - Daresbury

97.73 % ok

[0 dc] 38 (86.4 %)
[>7 dc] 1 (2.3 %)
[1 dc] 5 (11.4 %)

HS - Frascati

94.55 % ok

[0 dc] 47 (85.5 %)
[6 dc] 1 (1.8 %)
[>7 dc] 2 (3.6 %)
[1 dc] 5 (9.1 %)

HS - Turin

96.97 % ok

[0 dc] 56 (84.8 %)
[>7 dc] 1 (1.5 %)
[7 dc] 1 (1.5 %)
[2 dc] 1 (1.5 %)
[1 dc] 7 (10.6 %)

HS - OL

94.84 % ok

[0 dc] 175 (82.2 %)

[6 dc] 1 (0.5 %)
[7 dc] 3 (1.4 %)
[2 dc] 5 (2.3 %)
[>7 dc] 7 (3.3 %)

[1 dc] 22 (10.3 %)

HS - ML

99.26 % ok

[0 dc] 127 (93.4 %)

[2 dc] 1 (0.7 %)
[1 dc] 8 (5.9 %)
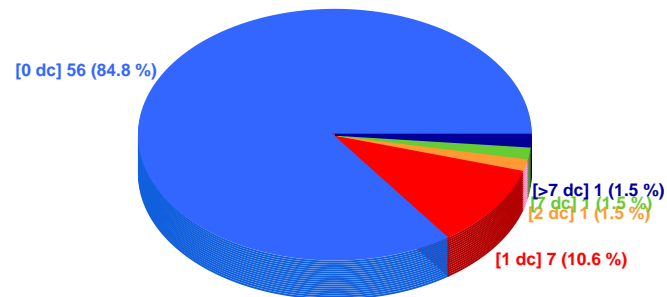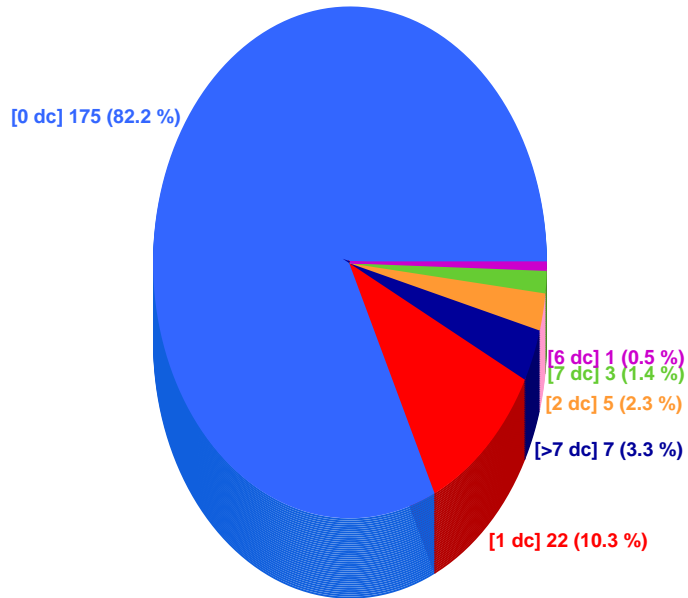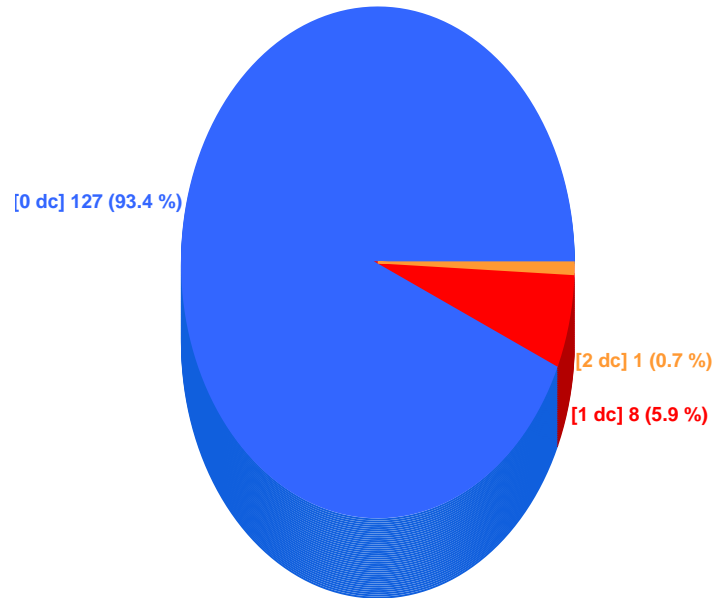
All HS
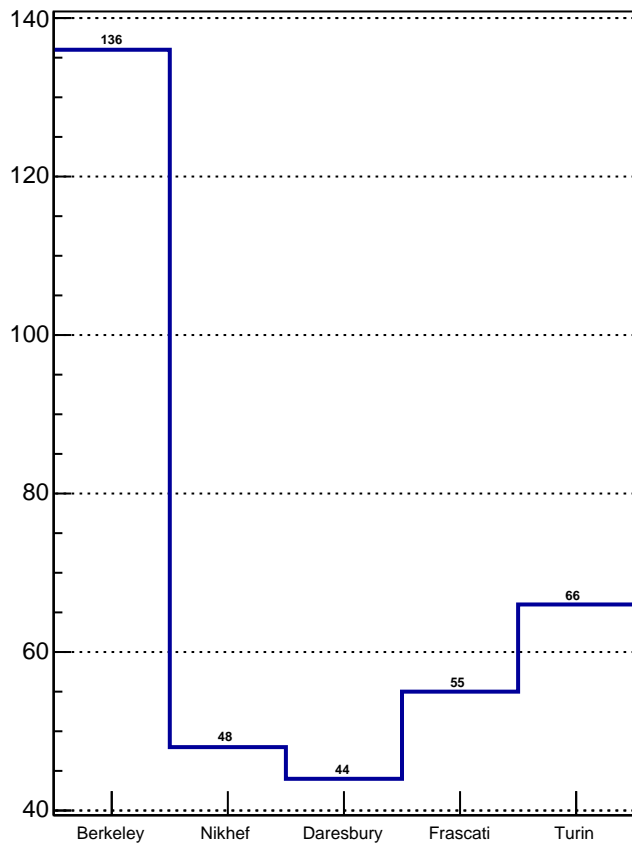
Det. Grade HS

Det. grade HS vs time

Legend:
- Berkeley
- Daresbury
- Turin
- Nikhef
- Frascati

Y-axis: #HS (0 to 140)
X-axis: Week
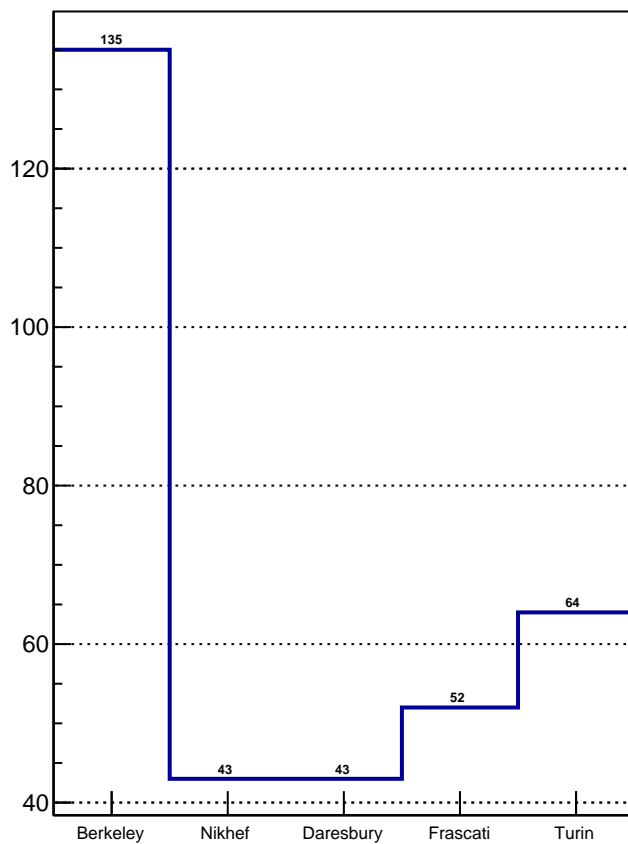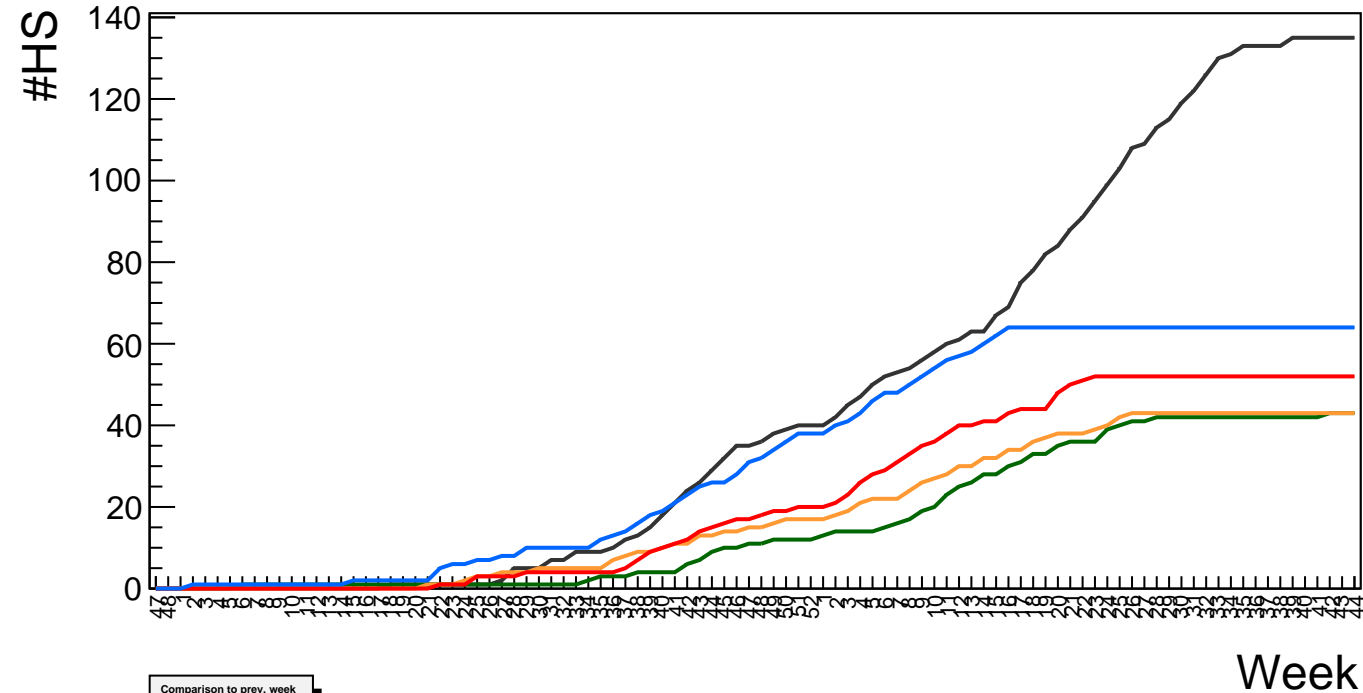
Comparison to prev. week
Berkeley: +0
Nikhef: +0
Daresbury: +0
Frascati: +0
Turin: +0

Det. grade HS vs time
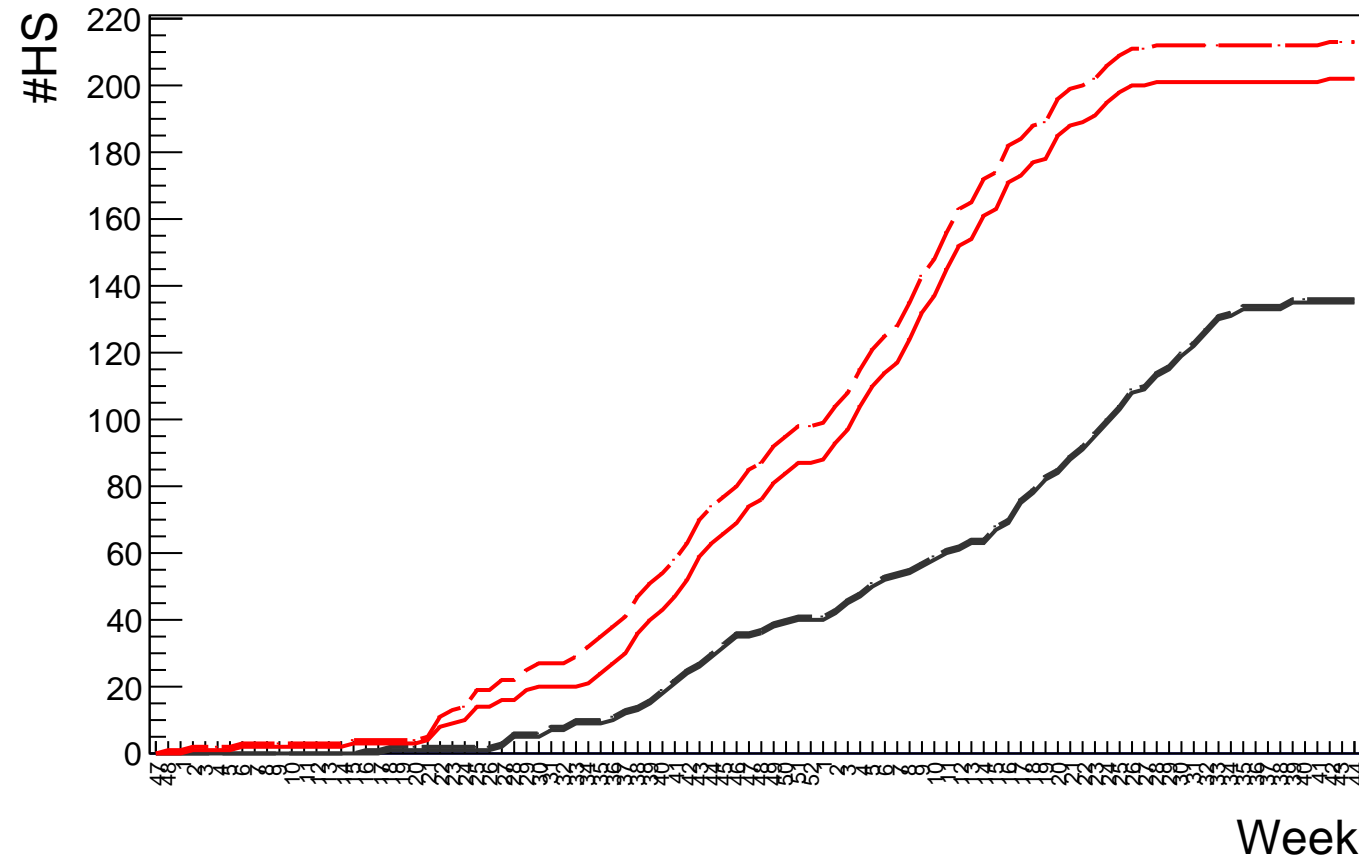
HS Yield vs time

HS Yield vs time
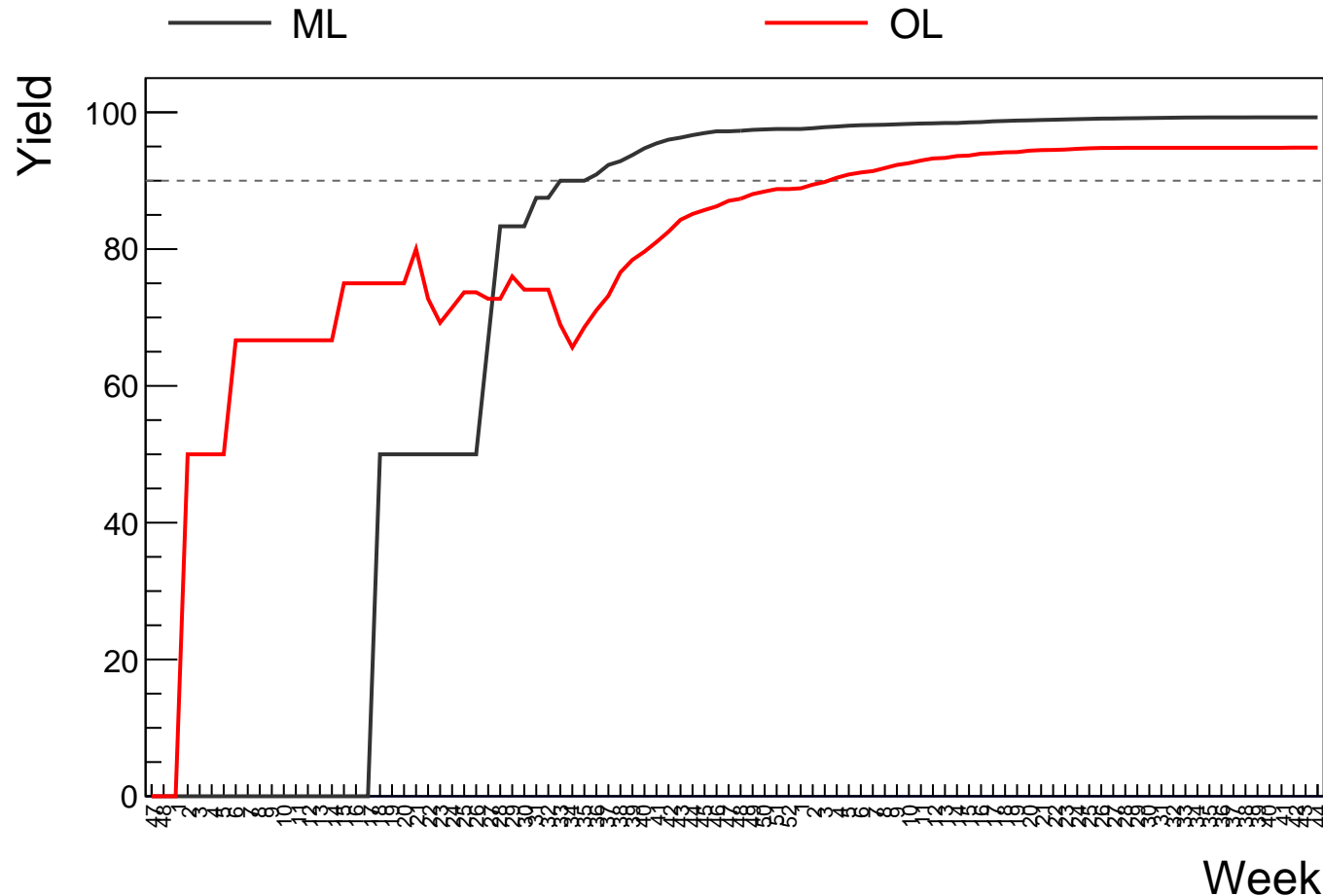
Stave monitoring

Staves of previous week

Staves of this week

A-OL-Stave-022: (U,L)=(0, 1) bad chips

Stave - Nikhef

86.96 % ok

[0+0 dc] 12 (52.2 %)
[>3+3 dc] 3 (13.0 %)
[2+0 dc] 4 (17.4 %)
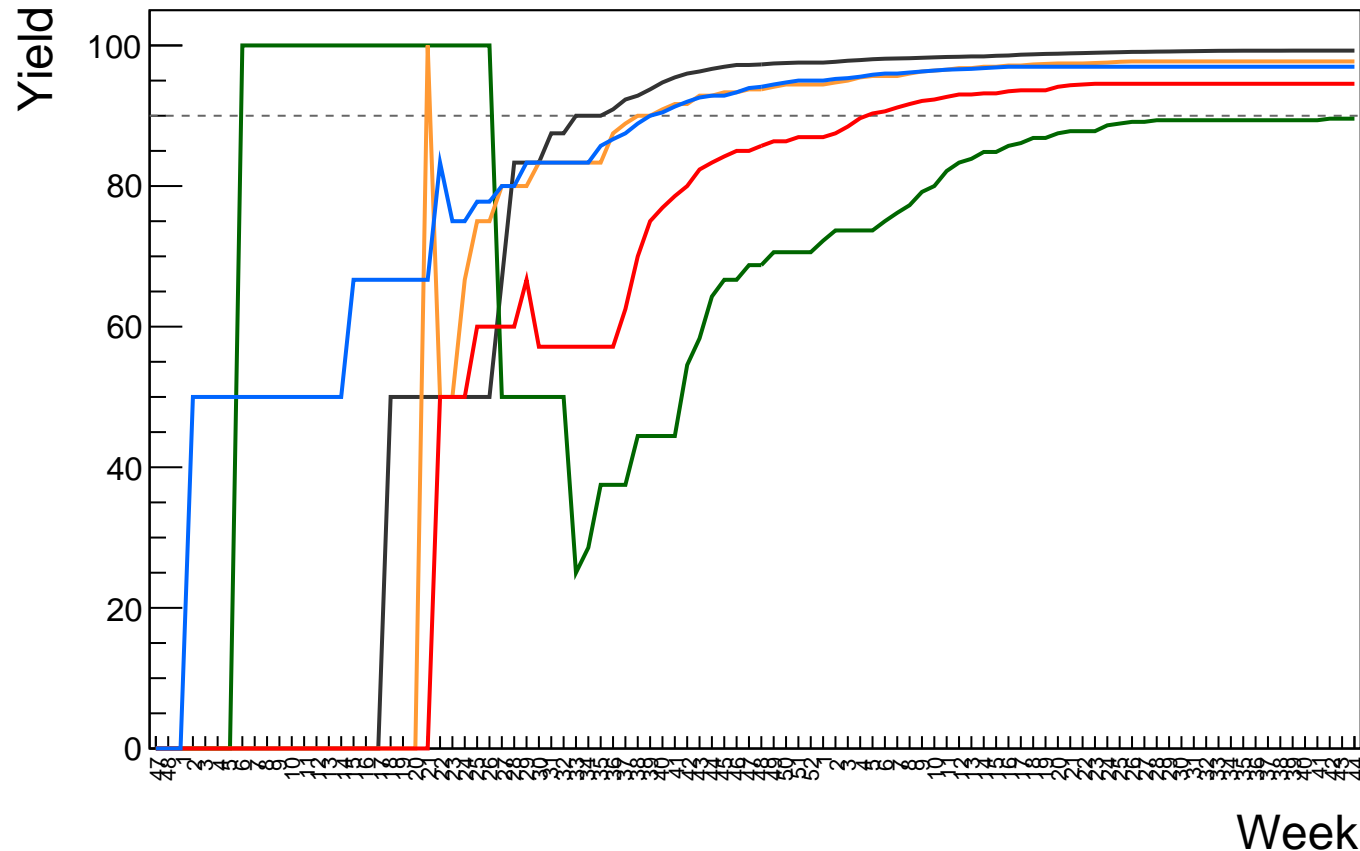[1+0 dc] 4 (17.4 %)

Stave - Daresbury

90.91 % ok

[0+0 dc] 12 (54.5 %)
[2+0 dc] 1 (4.5 %)
[1+1 dc] 1 (4.5 %)
[>3+3 dc] 2 (9.1 %)
[1+0 dc] 6 (27.3 %)

Stave - Frascati

96.00 % ok

[0+0 dc] 19 (76.0 %)
[3+3 dc] 1 (4.0 %)
[2+0 dc] 1 (4.0 %)
[1+0 dc] 4 (16.0 %)

Stave - Turin

93.75 % ok

[0+0 dc] 23 (71.9 %)
[>3+3 dc] 1 (3.1 %)
[3+0 dc] 1 (3.1 %)
[1+1 dc] 1 (3.1 %)
[2+0 dc] 2 (6.2 %)
[1+0 dc] 4 (12.5 %)
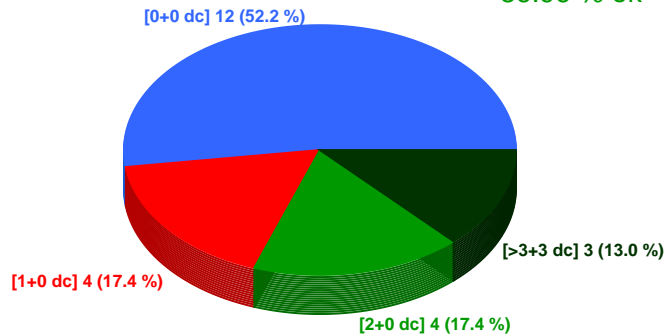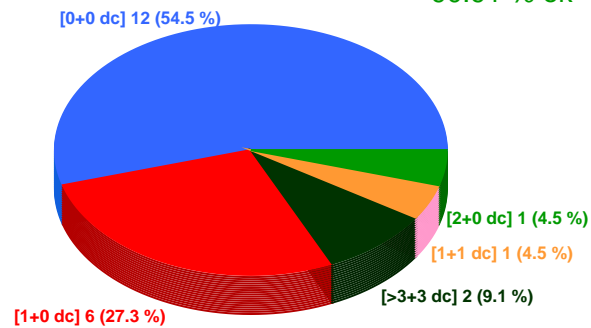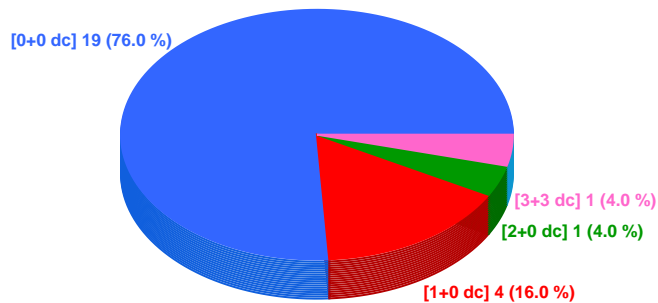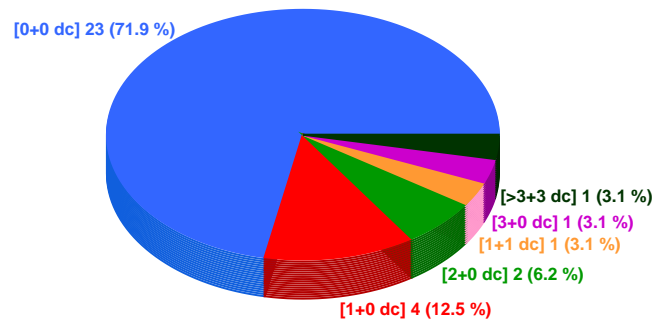
Stave - OL (includes rwk)

92.45 % ok

[0+0 dc] 69 (65.1 %)

[3+3 dc] 1 (0.9 %)
[3+0 dc] 1 (0.9 %)
[1+1 dc] 2 (1.9 %)
[>3+3 dc] 6 (5.7 %)
[2+0 dc] 9 (8.5 %)
[1+0 dc] 18 (17.0 %)

Stave - ML

97.06 % ok

[0+0 dc] 60 (88.2 %)
[2+0 dc] 2 (2.9 %)
[1+0 dc] 6 (8.8 %)
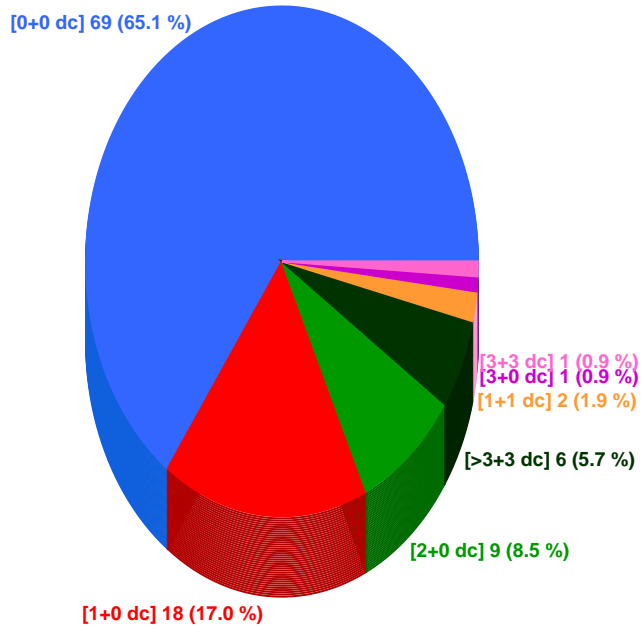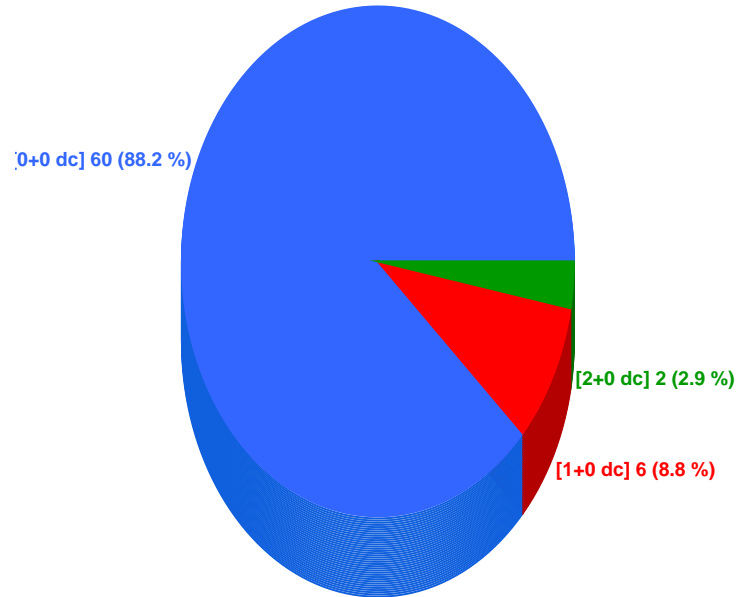
All Stave
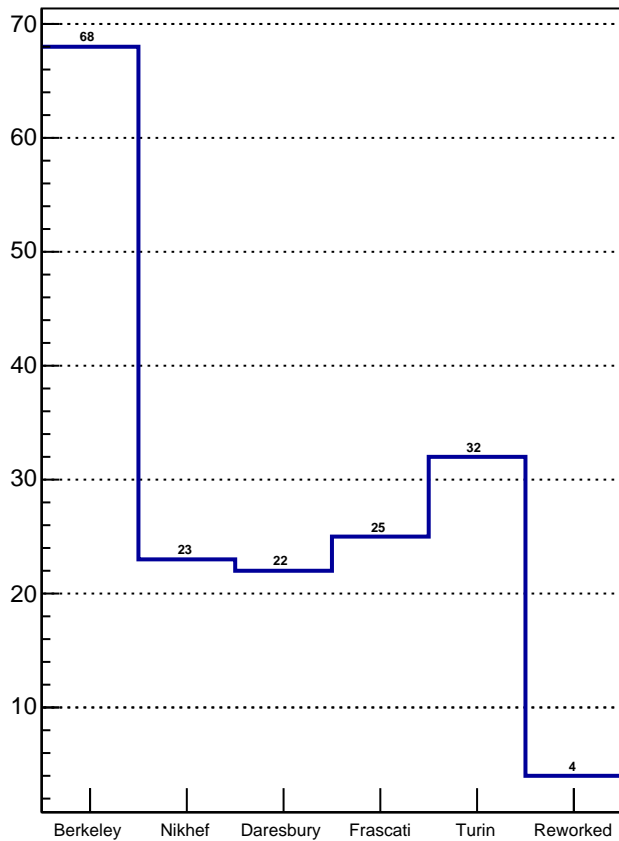
Det. Grade Stave
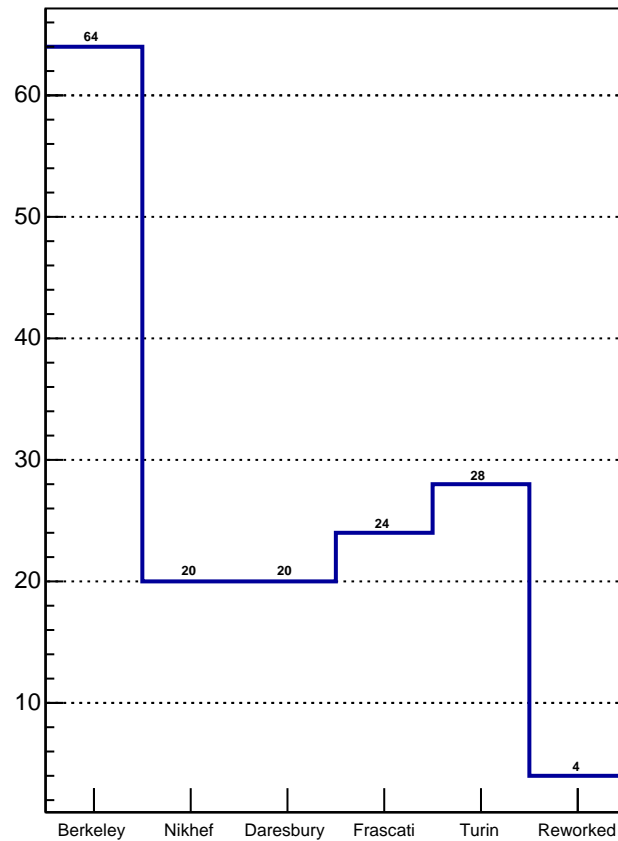
Det. grade Stave vs time

Legend: Berkeley, Daresbury, Turin, Nikhef, Frascati, Reworked

#Stave (y-axis): 0, 10, 20, 30, 40, 50, 60, 70

Week (x-axis): 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44
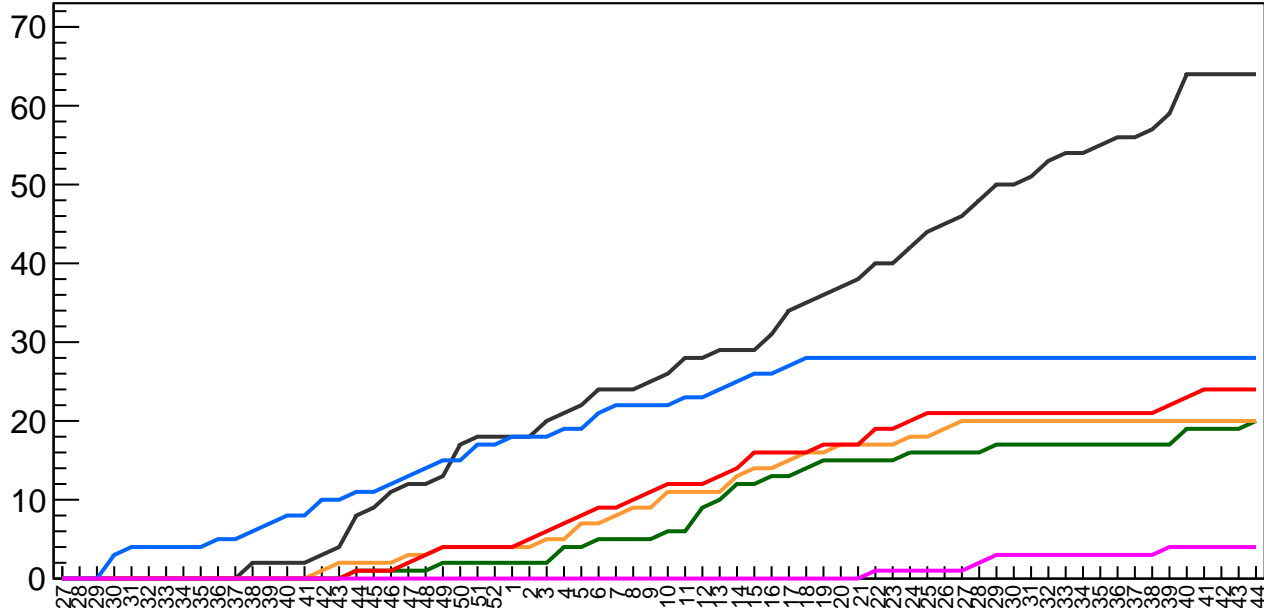
Comparison to prev. week
Berkeley: +0
Nikhef: +1
Daresbury: +0
Frascati: +0
Turin: +0
Reworked: +0

Det. grade Stave vs time
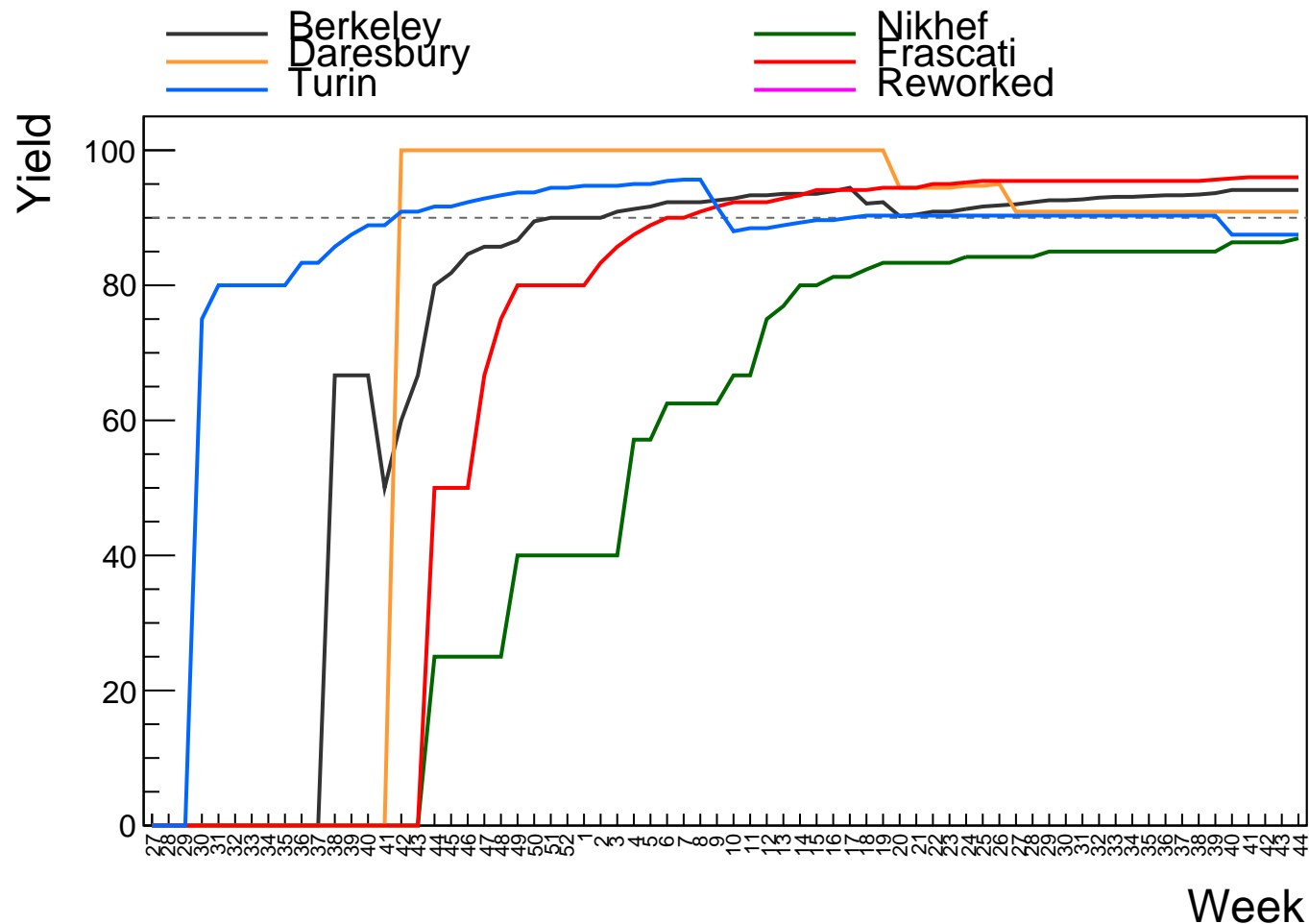
Stave yield vs time

Stave yield vs time
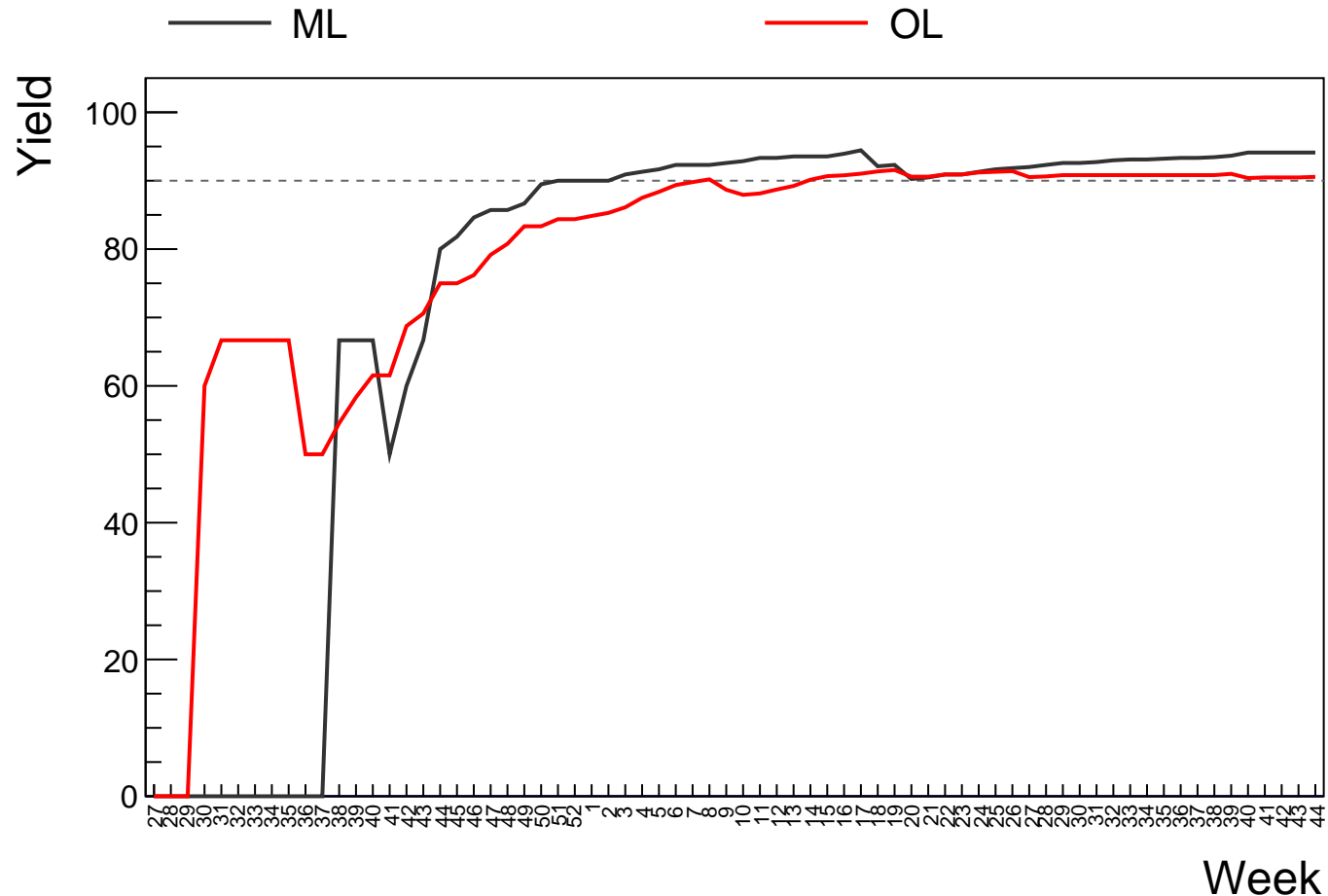
Production rate (October 2018 - prev. week)**
→ **Berkeley: 1.20(all) -- 1.15(DG)**
→ **Nikhef: 0.35(all) -- 0.35(DG)**
→ **Daresbury: 0.41(all) -- 0.37(DG)**
→ **Frascati: 0.44(all) -- 0.44(DG)**
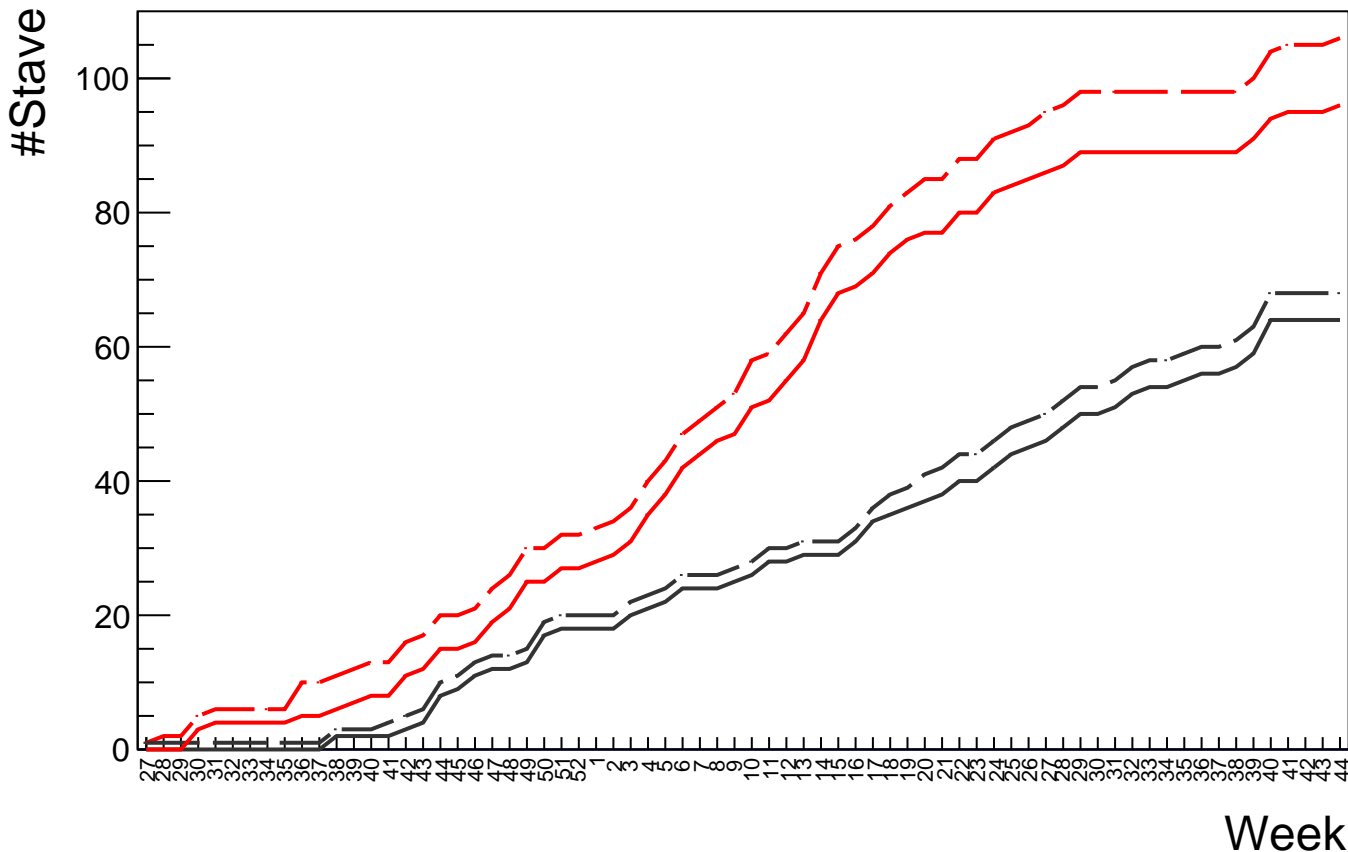→ **Turin: 0.76(all) -- 0.69(DG)** → **Prod. ended**

OL: 1.96(all) -- 1.86(DG)
ML: 1.20(all) -- 1.15(DG)
Rework rate (from June 1st, 2019): 0.18(all) -- 0.18(DG)

**Christmas holiday excluded (2 weeks)

Production rate 2019 (month by month)**

January
→ **Berkeley: 1.00(all) -- 1.00(DG)**
→ **Nikhef: 0.50(all) -- 0.50(DG)**
→ **Daresbury: 0.75(all) -- 0.75(DG)**
→ **Frascati: 1.00(all) -- 1.00(DG)**
→ **Turin: 0.25(all) -- 0.25(DG)**
 OL: 2.50(all) -- 2.50(DG)
 ML: 1.00(all) -- 1.00(DG)

February
→ **Berkeley: 0.80(all) -- 0.80(DG)**
→ **Nikhef: 0.20(all) -- 0.20(DG)**
→ **Daresbury: 0.80(all) -- 0.80(DG)**
→ **Frascati: 0.80(all) -- 0.80(DG)**
→ **Turin: 0.80(all) -- 0.60(DG)**
 OL: 2.60(all) -- 2.40(DG)
 ML: 0.80(all) -- 0.80(DG)

March
→ **Berkeley: 1.00(all) -- 1.00(DG)**
→ **Nikhef: 1.00(all) -- 1.00(DG)**
→ **Daresbury: 0.40(all) -- 0.40(DG)**
→ **Frascati: 0.60(all) -- 0.60(DG)**
→ **Turin: 0.80(all) -- 0.40(DG)**
 OL: 2.80(all) -- 2.40(DG)
 ML: 1.00(all) -- 1.00(DG)

April
→ **Berkeley: 1.40(all) -- 1.20(DG)**
→ **Nikhef: 0.80(all) -- 0.80(DG)**
→ **Daresbury: 1.00(all) -- 1.00(DG)**
→ **Frascati: 0.60(all) -- 0.60(DG)**
→ **Turin: 0.80(all) -- 0.80(DG)**
 OL: 3.20(all) -- 3.20(DG)
 ML: 1.40(all) -- 1.20(DG)

May
→ **Berkeley: 1.60(all) -- 1.20(DG)**
→ **Nikhef: 0.40(all) -- 0.40(DG)**
→ **Daresbury: 0.60(all) -- 0.40(DG)**
→ **Frascati: 0.60(all) -- 0.60(DG)**
→ **Turin: Production ended**
 OL: 1.60(all) -- 1.40(DG)
 ML: 1.60(all) -- 1.20(DG)

June
→ **Berkeley: 1.25(all) -- 1.25(DG)**
→ **Nikhef: 0.25(all) -- 0.25(DG)**
→ **Daresbury: 0.50(all) -- 0.50(DG)**
→ **Frascati: 0.50(all) -- 0.50(DG)**
→ **Turin: 0.00(all) -- 0.00(DG)**
 OL: 1.25(all) -- 1.25(DG)
 ML: 1.25(all) -- 1.25(DG)

Stave reception @CERN

Staves qualified in the previous week
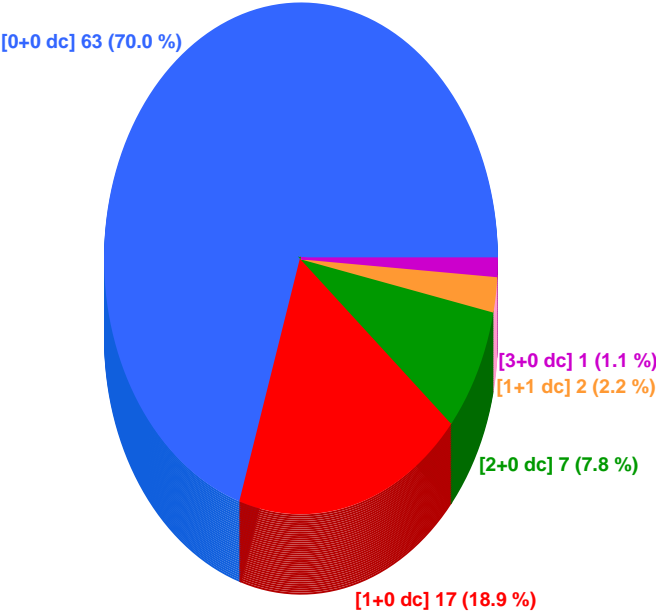
F-OL-Stave-026: (U,L)=(0, 0) bad chips
F-OL-Stave-025: (U,L)=(0, 0) bad chips
F-OL-Stave-024: (U,L)=(0, 0) bad chips
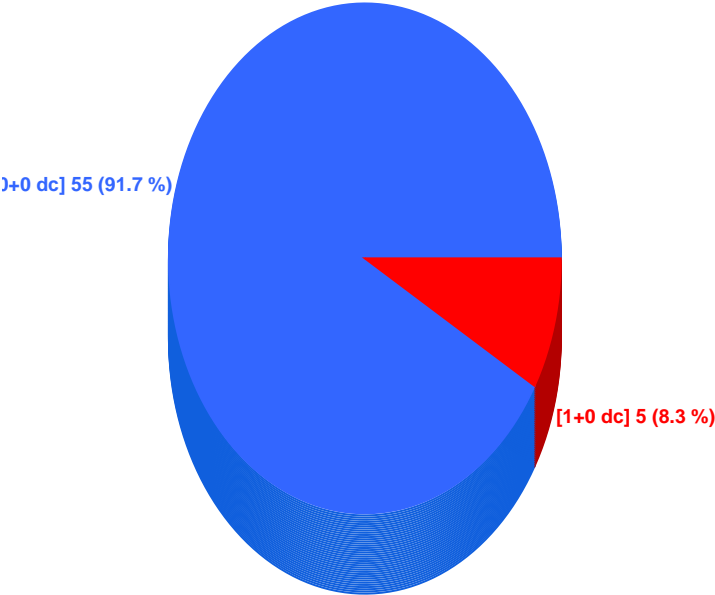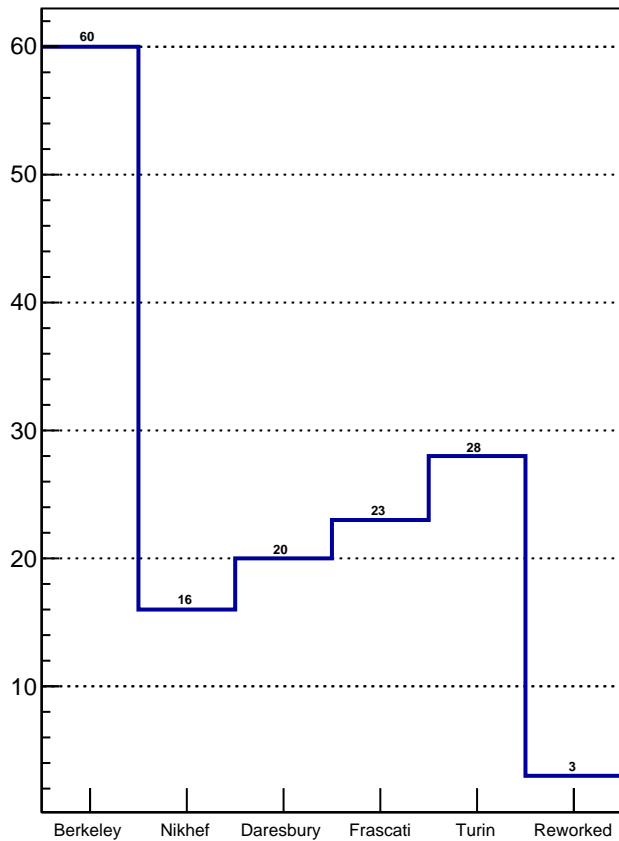
Staves qualified this week
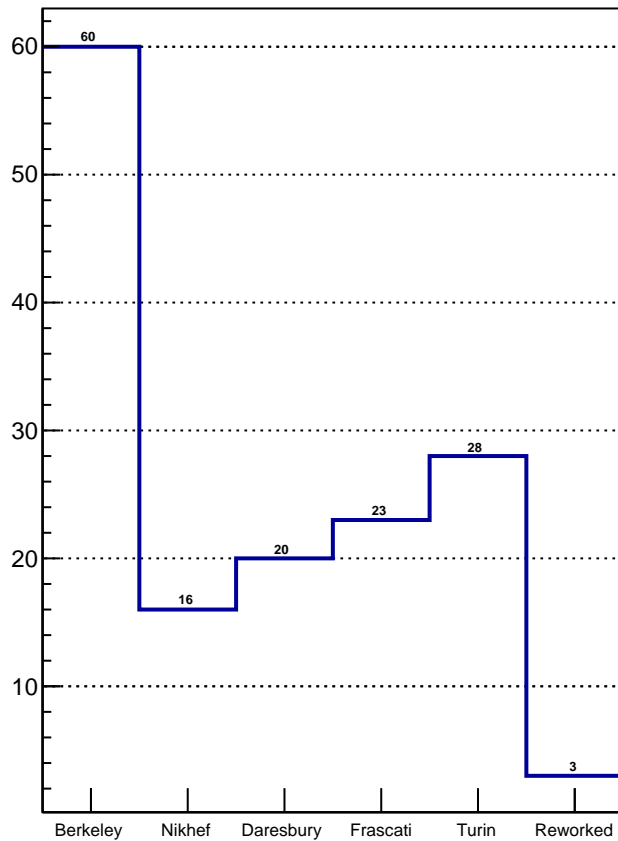
Stave - OL @CERN

98.89 % ok

[0+0 dc] 63 (70.0 %)

[3+0 dc] 1 (1.1 %)
[1+1 dc] 2 (2.2 %)

[2+0 dc] 7 (7.8 %)

[1+0 dc] 17 (18.9 %)

Stave - ML @CERN

100.00 % ok

0+0 dc] 55 (91.7 %)

[1+0 dc] 5 (8.3 %)

All Stave @CERN

Det. Grade Stave @CERN

Det. grade Stave vs time @CERN
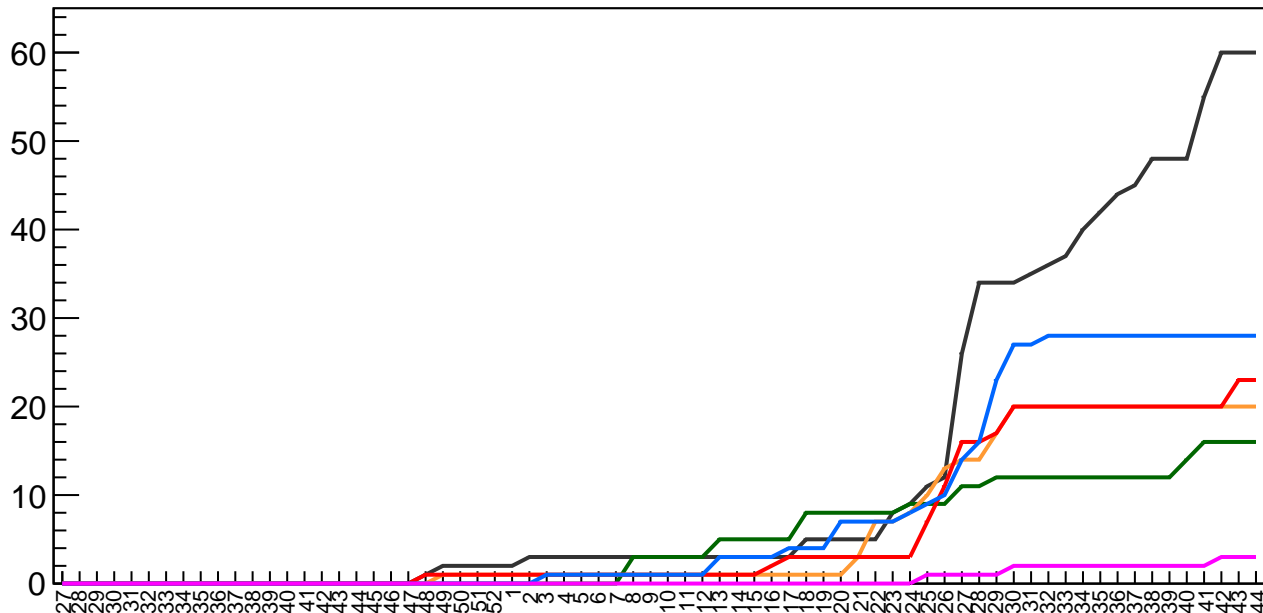
Det. grade Stave vs time @CERN

Legend: ML(all), OL(all), ML(DG), OL(DG)

Qualification rate (December 2018 - prev. week)**
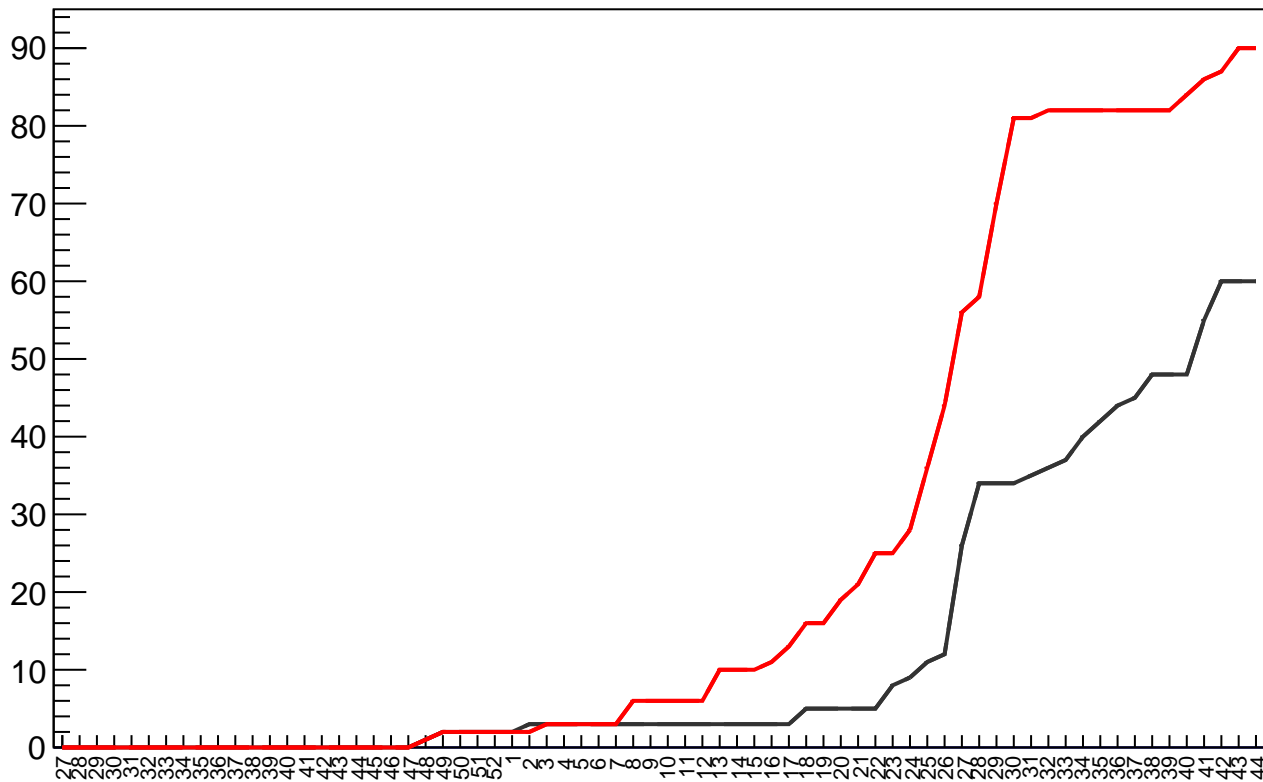**Berkeley: 1.31(all) -- 1.31(DG)**
Nikhef: 0.36(all) -- 0.36(DG)
Daresbury: 0.44(all) -- 0.44(DG)
Frascati: 0.49(all) -- 0.49(DG)
Turin: 0.62(all) -- 0.62(DG)

OL: 1.91(all) -- 1.91(DG)
ML: 1.31(all) -- 1.31(DG)

**Christmas holiday excluded (2 weeks)

HS without a Stave

HSs (DG) not yet tested as Stave

A-OL-HS-U-009: 2 bad chips

F-OL-HS-U-027: 0 bad chips

F-OL-HS-L-027: 0 bad chips

A-OL-HS-U-024: 0 bad chips

HSs (non-DG) not yet tested as Stave

A-OL-HS-L-004: 14 bad chips -> rework(?)

Stave not DG

Staves not DG - reworkable

D-OL-Stave-008: (U,L) = (0, 14) bad chips
A-OL-Stave-001: (U,L) = (2, 14) bad chips
A-OL-Stave-002: (U,L) = (7, 49) bad chips
A-OL-Stave-003: (U,L) = (0, 28) bad chips
F-OL-Stave-002: (U,L) = (3, 3) bad chips
T-OL-Stave-003: (U,L) = (6, 2) bad chips
D-OL-Stave-001: (U,L) = (7, 13) bad chips

Staves not DG - not reworkable

B-ML-Stave-039: (U,L) = (0, 2) bad chips
B-ML-Stave-001: (U,L) = (2, 0) bad chips