

# Stave production monitoring

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18/12/2019

Monitoring from January 2018 to 18/12/2019

Stave meeting

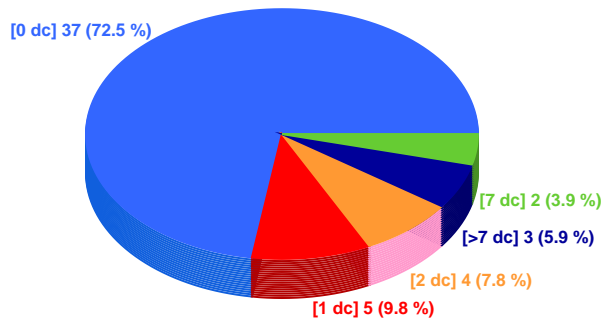
HS monitoring

**HSs of previous week**

**HSs of this week**

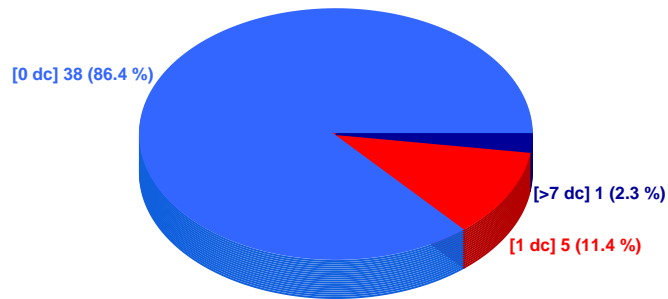
HS - Nikhef

90.20 % ok



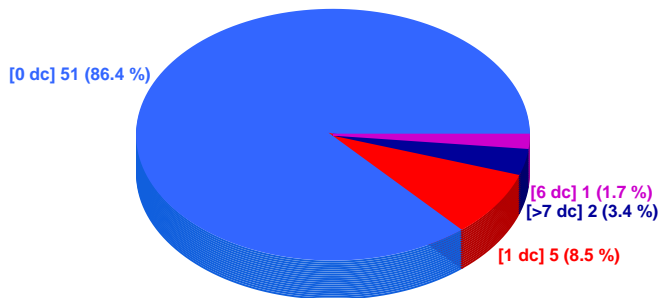
HS - Daresbury

97.73 % ok



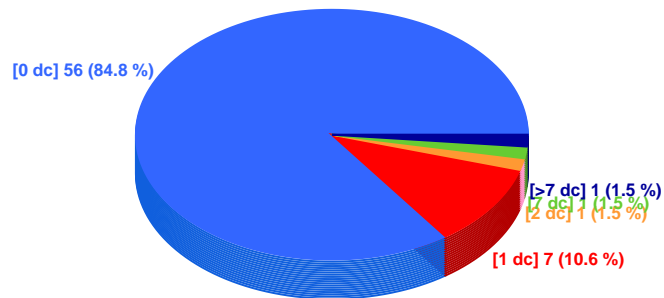
HS - Frascati

94.92 % ok



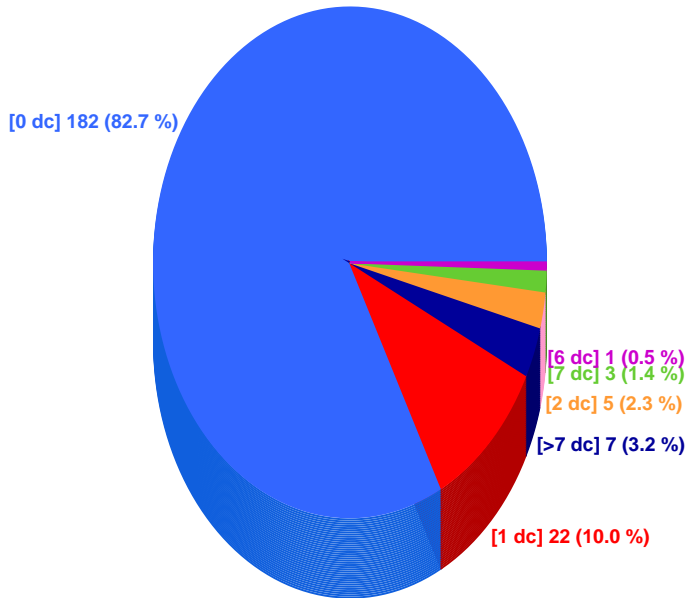
HS - Turin

96.97 % ok



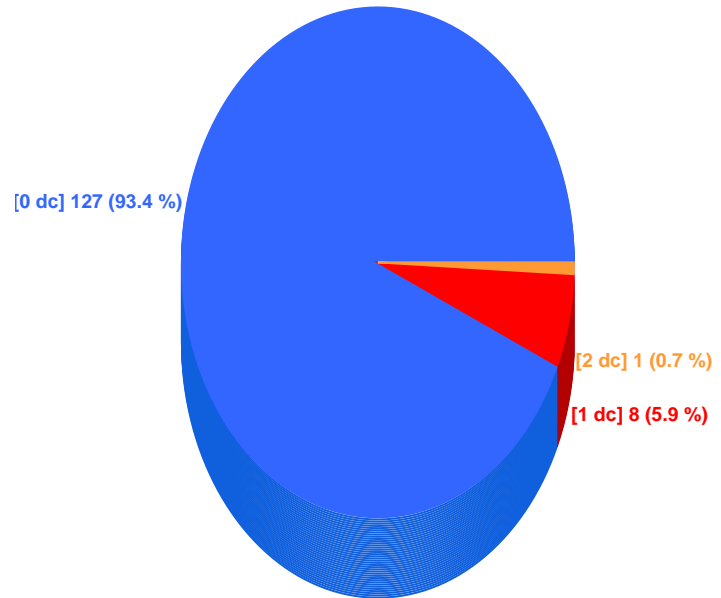
HS - OL

95.00 % ok

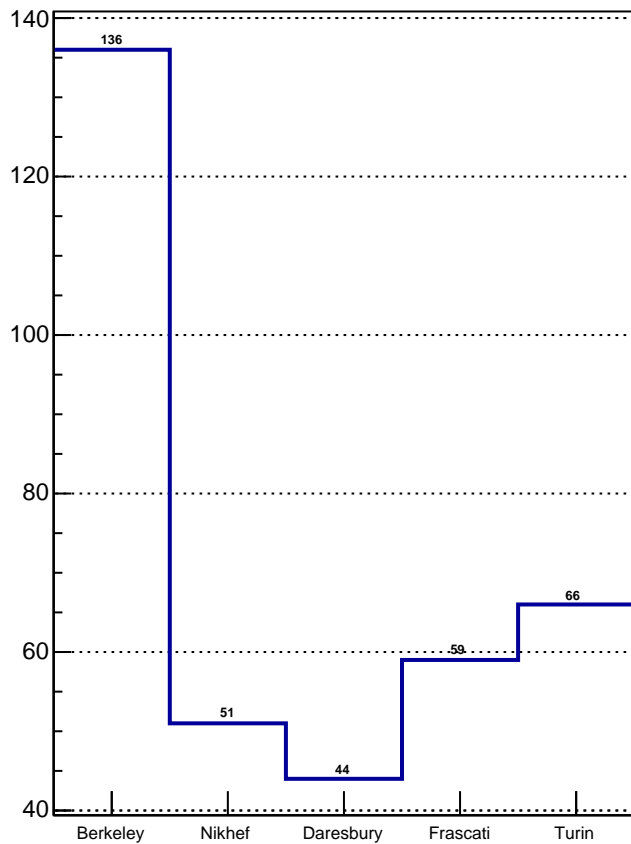


HS - ML

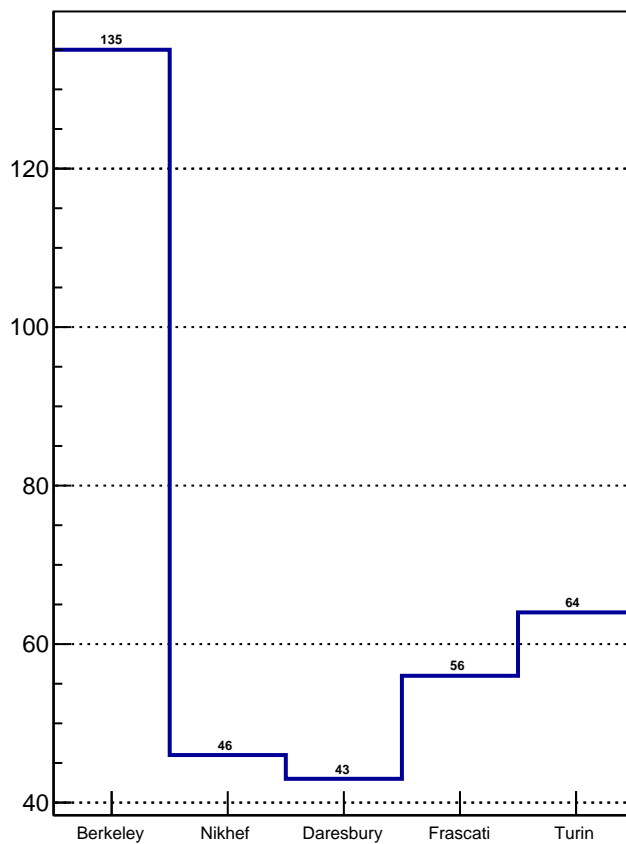
99.26 % ok



All HS



Det. Grade HS

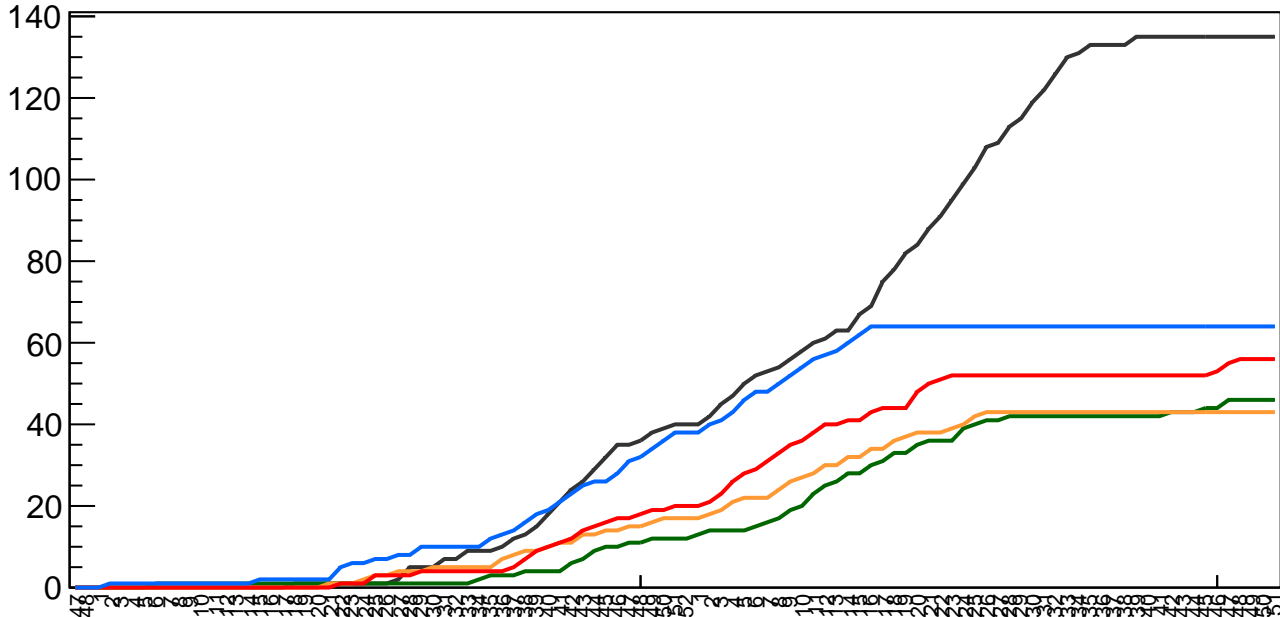


# Det. grade HS vs time

Berkeley  
Daresbury  
Turin

Nikhef  
Frascati

#HS



Week

Comparison to prev. week

Berkeley: +0

Nikhef: +0

Daresbury: +0

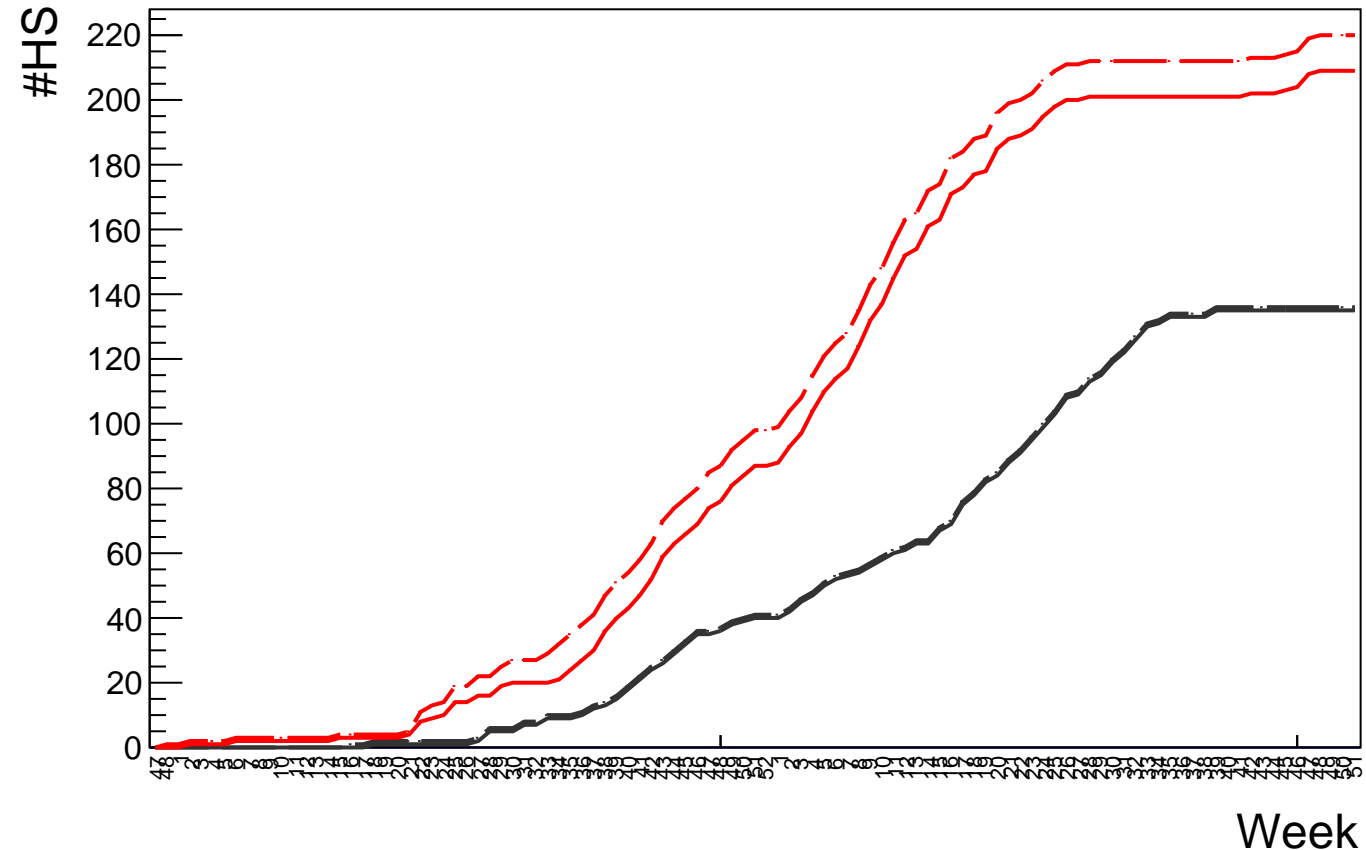
Frascati: +0

Turin: +0

# Det. grade HS vs time

ML(all)  
OL(all)

ML(DG)  
OL(DG)

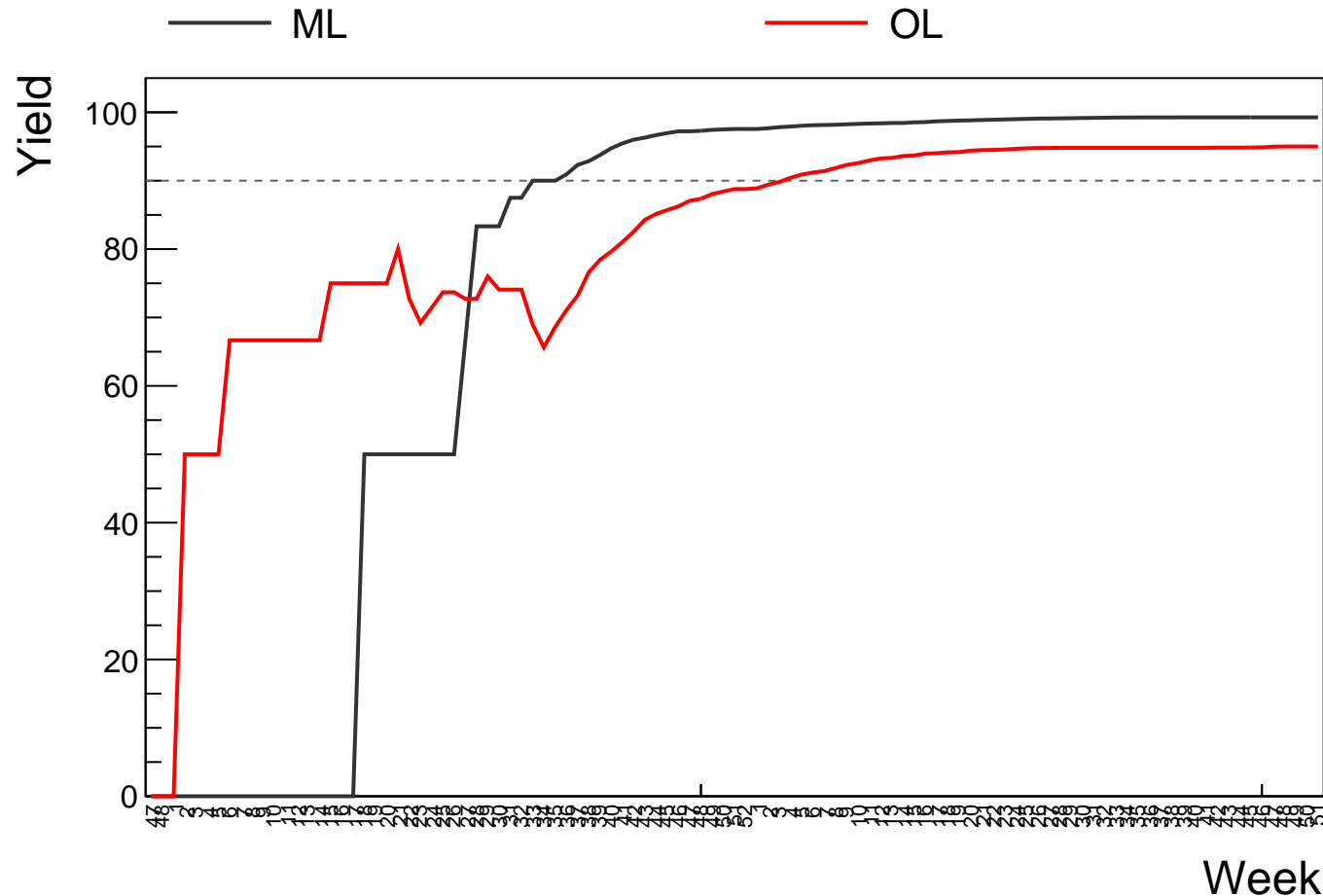




— Berkeley  
— Daresbury  
— Turin
 — Nikhef  
— Frascati



# HS Yield vs time



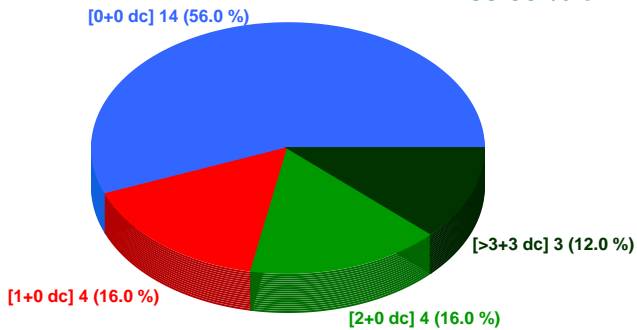
Stave monitoring

**Staves of previous week**

**Staves of this week**

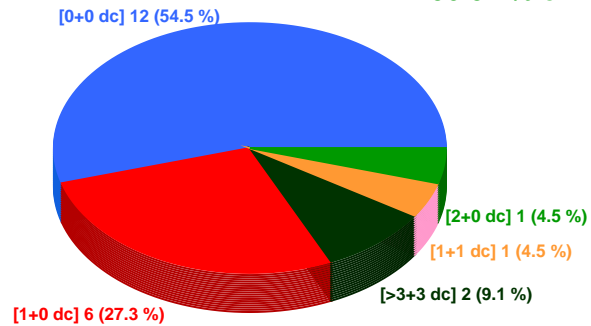
Stave - Nikhef

88.00 % ok



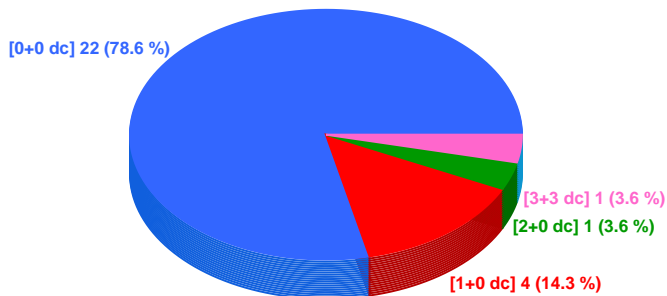
Stave - Daresbury

90.91 % ok



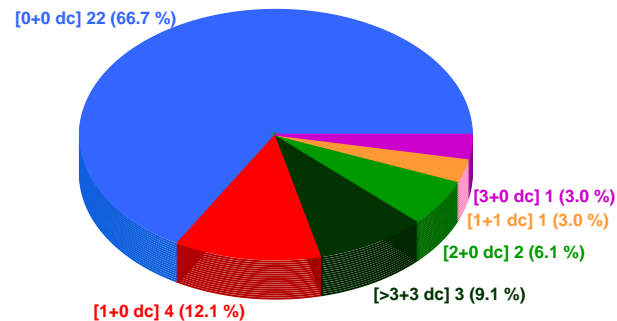
Stave - Frascati

96.43 % ok



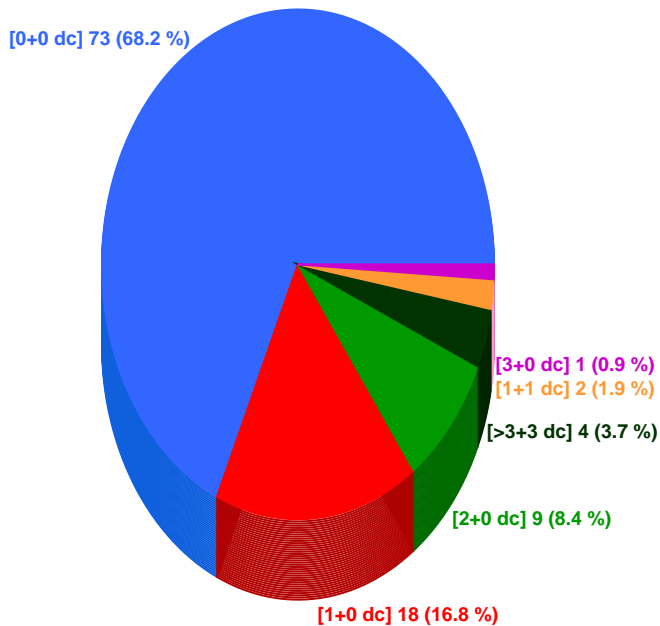
Stave - Turin

87.88 % ok



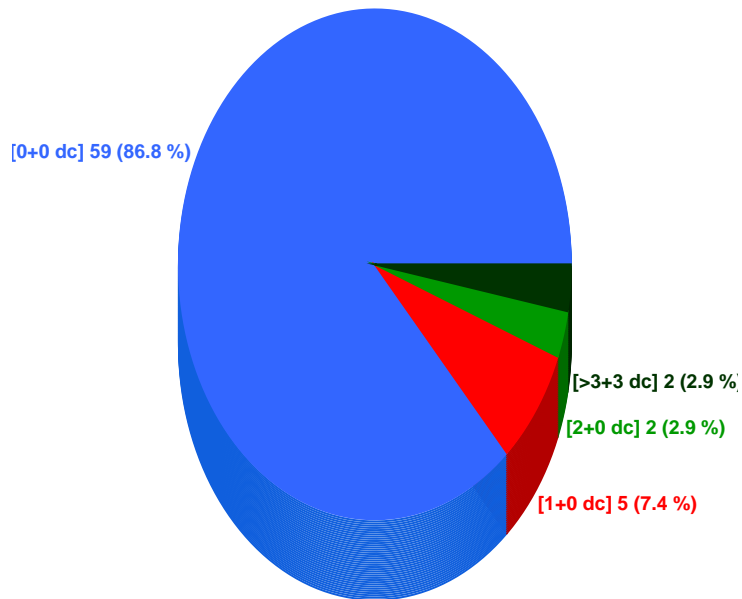
Stave - OL (includes rwk)

95.33 % ok

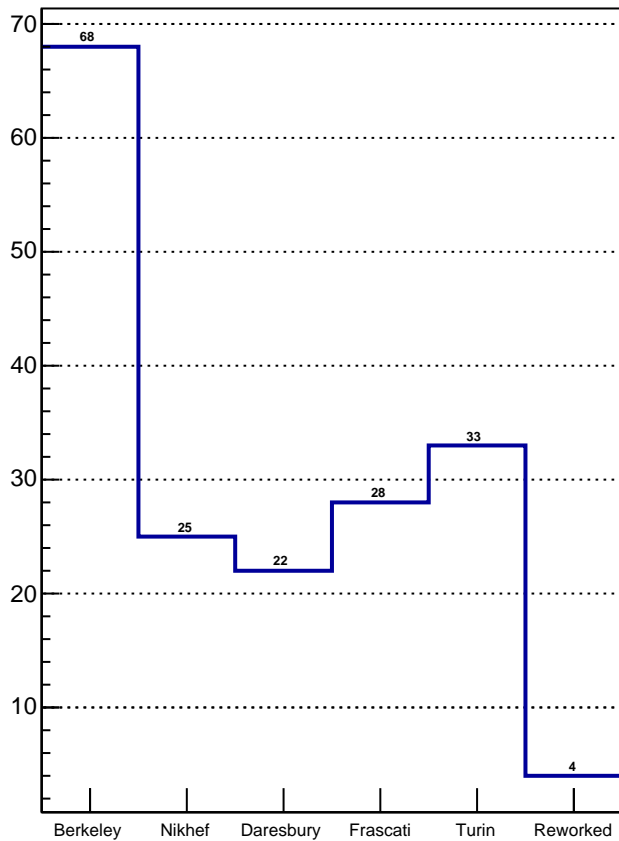


Stave - ML

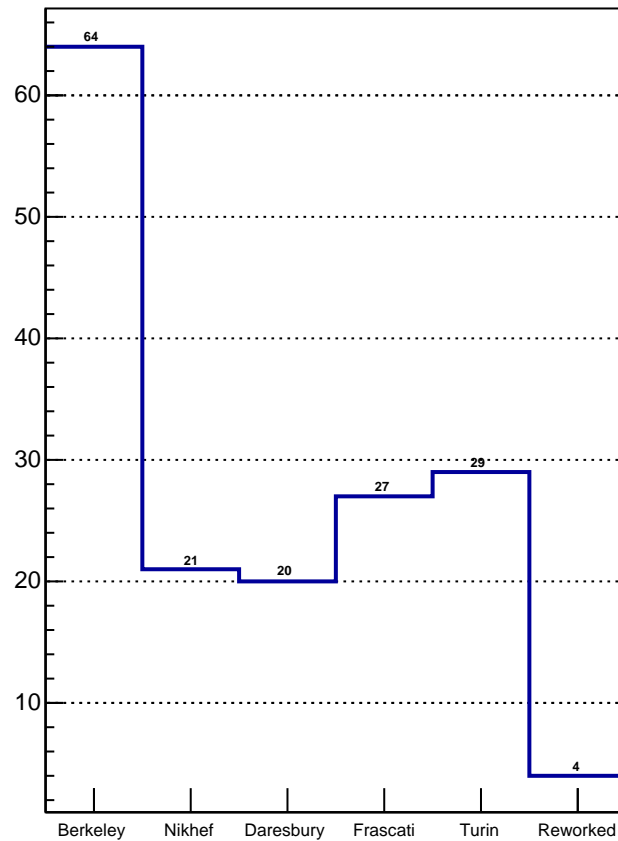
94.12 % ok



All Stave



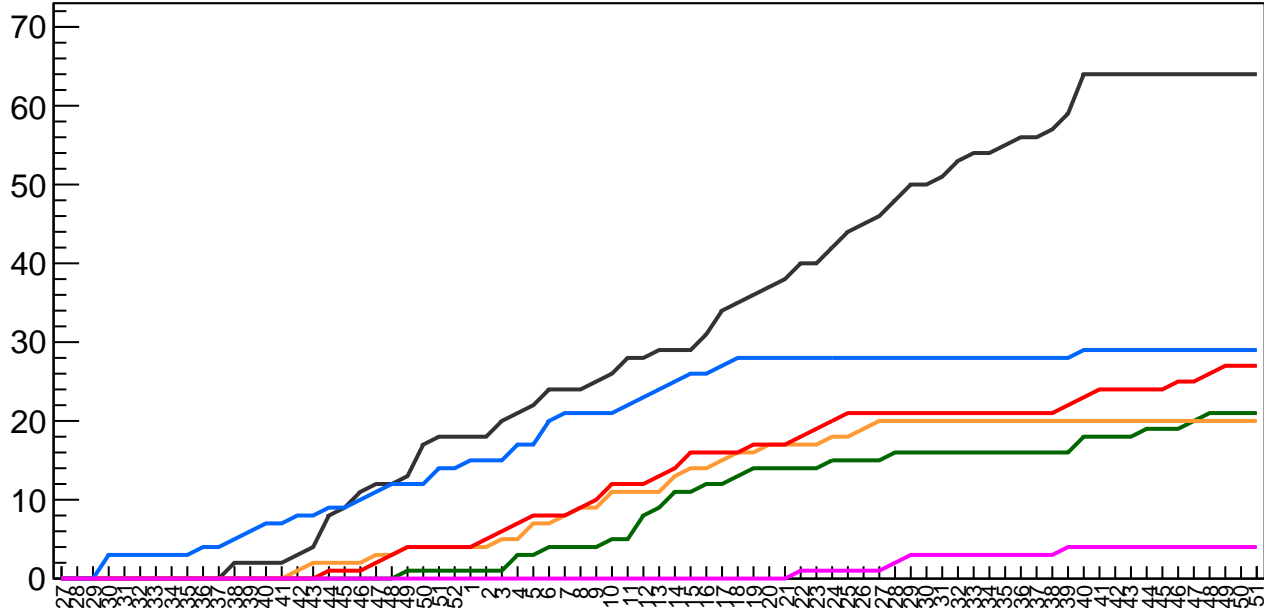
Det. Grade Stave



# Det. grade Stave vs time

— Berkeley  
— Daresbury  
— Turin  
— Nikhef  
— Frascati  
— Reworked

#Stave



Week

Comparison to prev. week

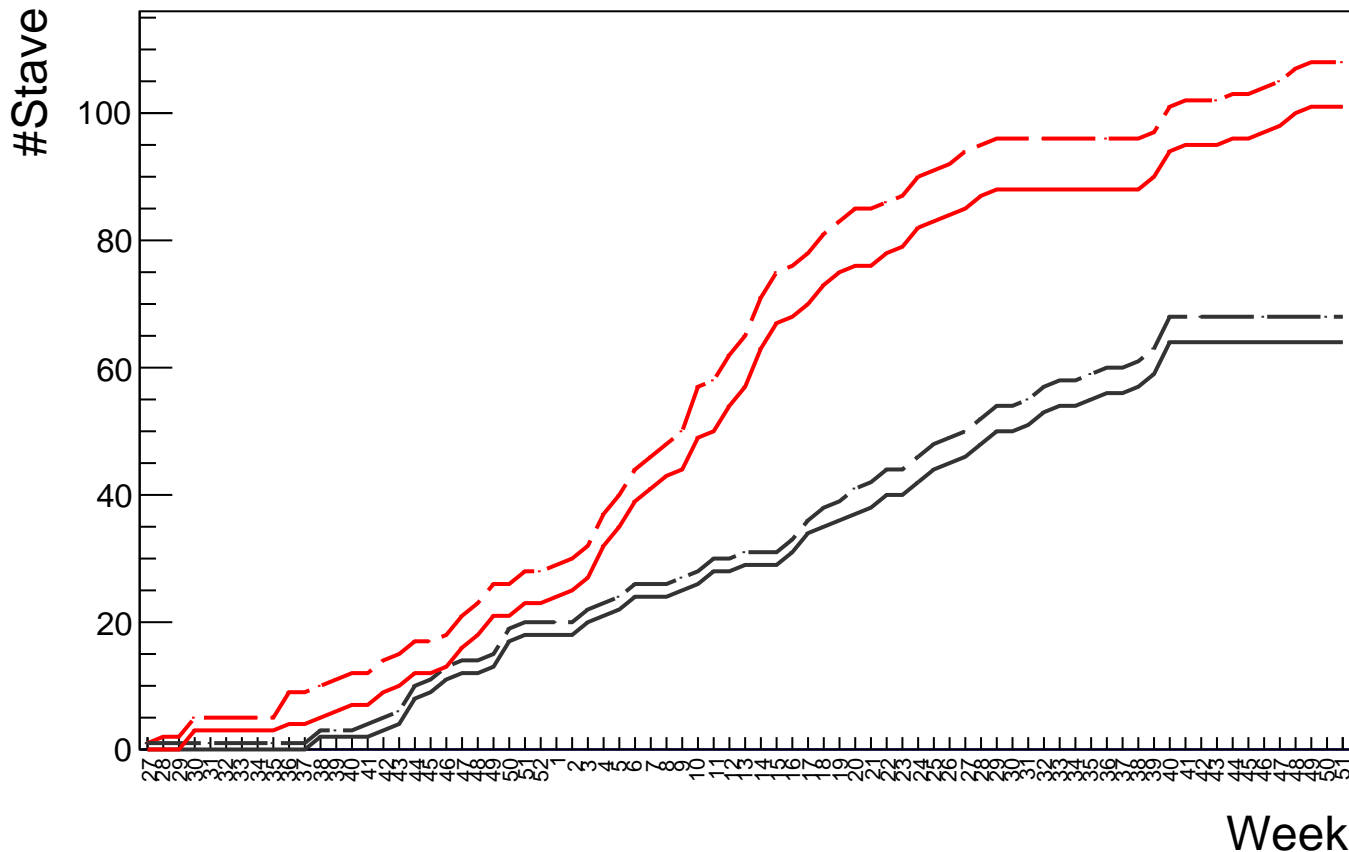
Berkeley: +0  
 Nikhef: +0  
 Daresbury: +0  
 Frascati: +0  
 Turin: +0  
 Reworked: +0



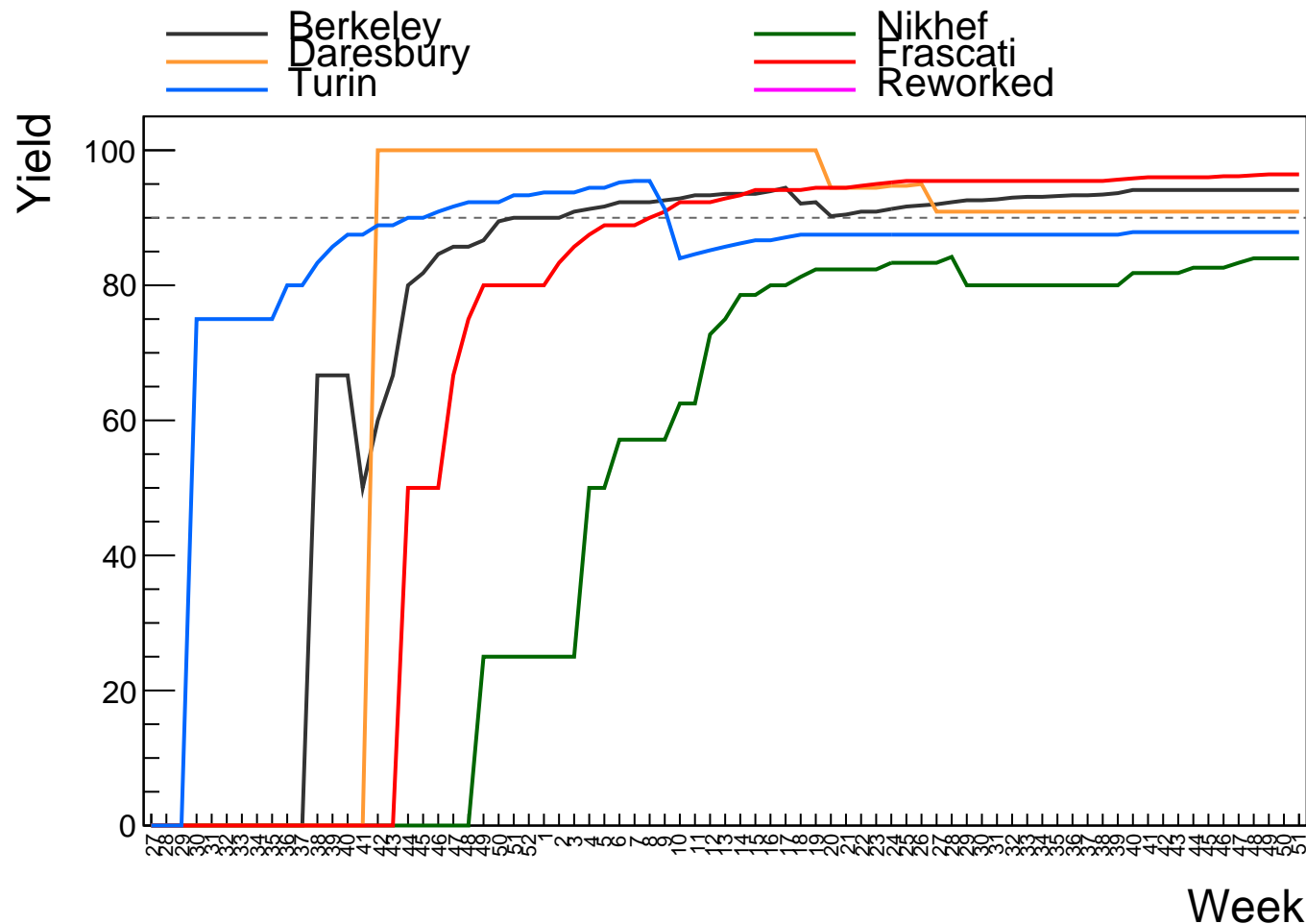
Det. grade Stave vs time

— ML(all)  
— OL(all)

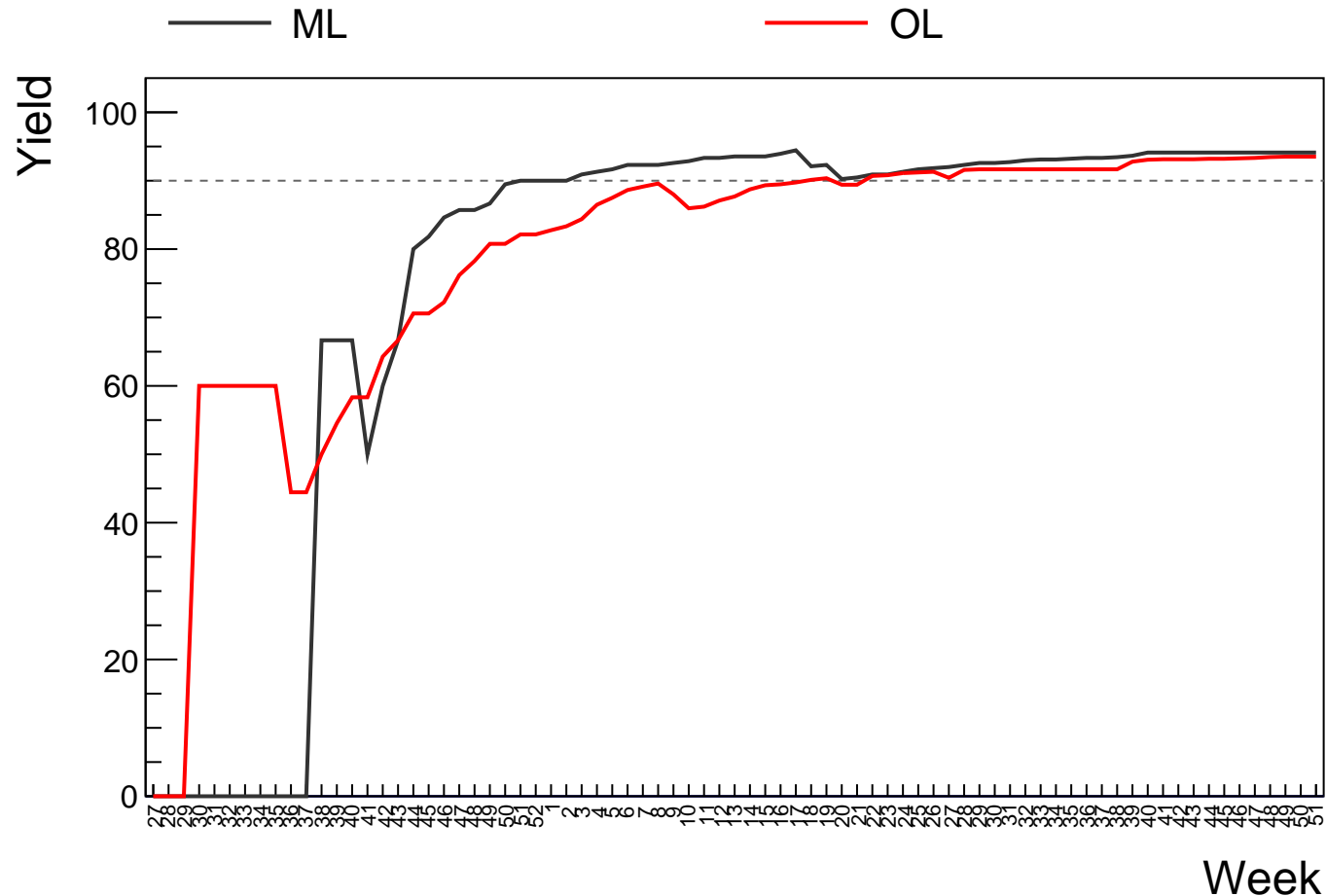
— ML(DG)  
— OL(DG)



# Stave yield vs time



# Stave yield vs time



**Production rate (October 2018 - prev. week)\*\***

- **Berkeley: 1.07(all) -- 1.02(DG)**
- **Nikhef: 0.36(all) -- 0.34(DG)**
- **Daresbury: 0.36(all) -- 0.33(DG)**
- **Frascati: 0.44(all) -- 0.44(DG)**
- **Turin: 0.83(all) -- 0.72(DG) → Prod. ended**

**OL: 1.99(all) -- 1.84(DG)**

**ML: 1.07(all) -- 1.02(DG)**

**Rework rate (from June 1st, 2019): 0.14(all) -- 0.14(DG)**

**\*\*Christmas holiday excluded (2 weeks)**

Production rate 2019 (month by month)\*\*

January
→ Berkeley: 1.00(all) -- 1.00(DG)
→ Nikhef: 0.50(all) -- 0.50(DG)
→ Daresbury: 0.75(all) -- 0.75(DG)
→ Frascati: 1.00(all) -- 1.00(DG)
→ Turin: 0.50(all) -- 0.50(DG)
OL: 2.75(all) -- 2.75(DG)
ML: 1.00(all) -- 1.00(DG)
February
→ Berkeley: 0.80(all) -- 0.80(DG)
→ Nikhef: 0.20(all) -- 0.20(DG)
→ Daresbury: 0.80(all) -- 0.80(DG)
→ Frascati: 0.60(all) -- 0.60(DG)
→ Turin: 1.00(all) -- 0.80(DG)
OL: 2.60(all) -- 2.40(DG)
ML: 0.80(all) -- 0.80(DG)
March
→ Berkeley: 1.00(all) -- 1.00(DG)
→ Nikhef: 1.00(all) -- 1.00(DG)
→ Daresbury: 0.40(all) -- 0.40(DG)
→ Frascati: 0.80(all) -- 0.80(DG)
→ Turin: 1.20(all) -- 0.60(DG)
OL: 3.40(all) -- 2.80(DG)
ML: 1.00(all) -- 1.00(DG)
April
→ Berkeley: 1.40(all) -- 1.20(DG)
→ Nikhef: 0.80(all) -- 0.80(DG)
→ Daresbury: 1.00(all) -- 1.00(DG)
→ Frascati: 0.60(all) -- 0.60(DG)
→ Turin: 0.80(all) -- 0.80(DG)
OL: 3.20(all) -- 3.20(DG)
ML: 1.40(all) -- 1.20(DG)
May
→ Berkeley: 1.60(all) -- 1.20(DG)
→ Nikhef: 0.40(all) -- 0.40(DG)
→ Daresbury: 0.60(all) -- 0.40(DG)
→ Frascati: 0.40(all) -- 0.40(DG)
→ Turin: Production ended
OL: 1.40(all) -- 1.20(DG)
ML: 1.60(all) -- 1.20(DG)
June
→ Berkeley: 1.25(all) -- 1.25(DG)
→ Nikhef: 0.25(all) -- 0.25(DG)
→ Daresbury: 0.50(all) -- 0.50(DG)
→ Frascati: 0.75(all) -- 0.75(DG)
→ Turin: 0.00(all) -- 0.00(DG)
OL: 1.50(all) -- 1.50(DG)
ML: 1.25(all) -- 1.25(DG)

Stave reception @CERN

## **Staves qualified in the previous week**

**F-OL-Stave-028:  $(U,L)=(0, 0)$  bad chips**

**F-OL-Stave-027:  $(U,L)=(0, 0)$  bad chips**

**A-OL-Stave-024:  $(U,L)=(1, 0)$  bad chips**

**A-OL-Stave-022:  $(U,L)=(0, 1)$  bad chips**

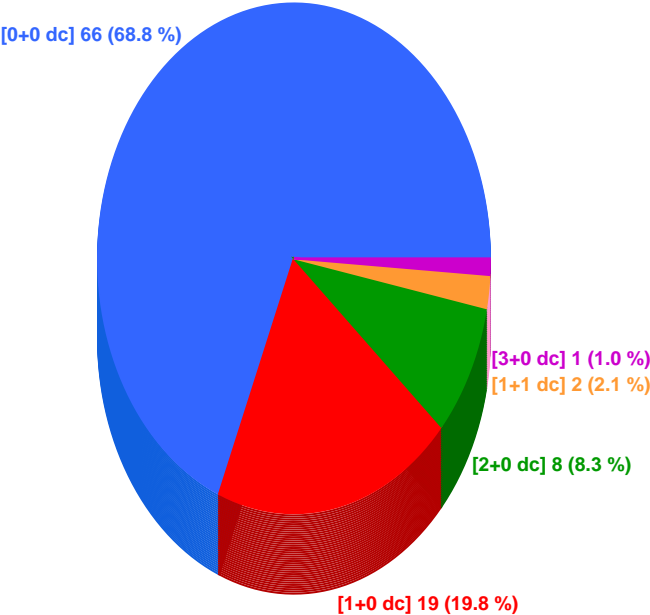
## **Staves qualified this week**

**F-OL-Stave-029:  $(U,L)=(0, 0)$**

**A-OL-Stave-025:  $(U,L)=(0, 0)$**

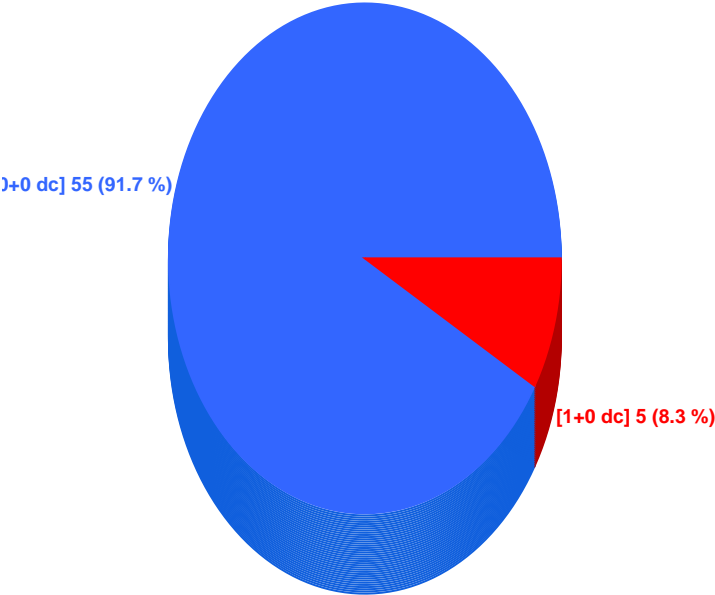
Stave - OL @CERN

98.96 % ok



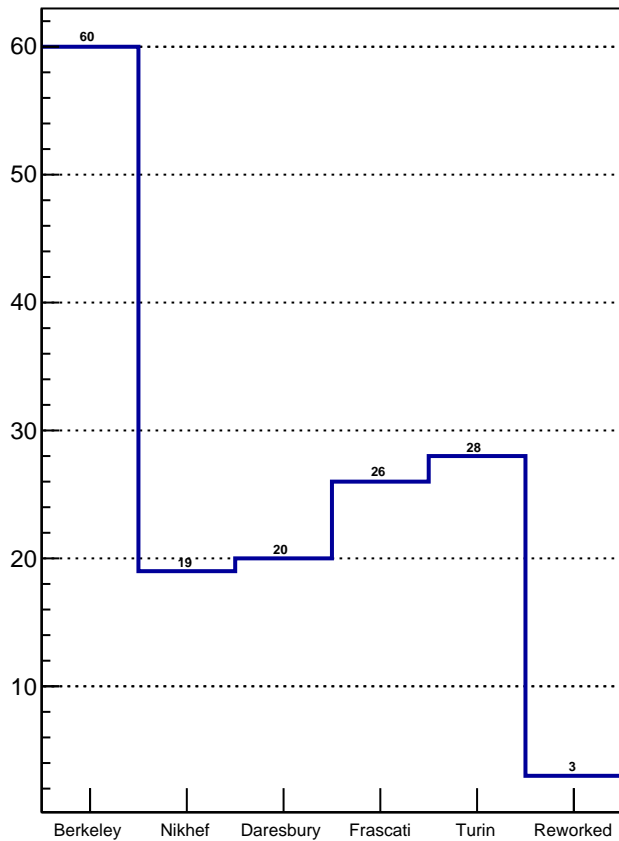
Stave - ML @CERN

100.00 % ok

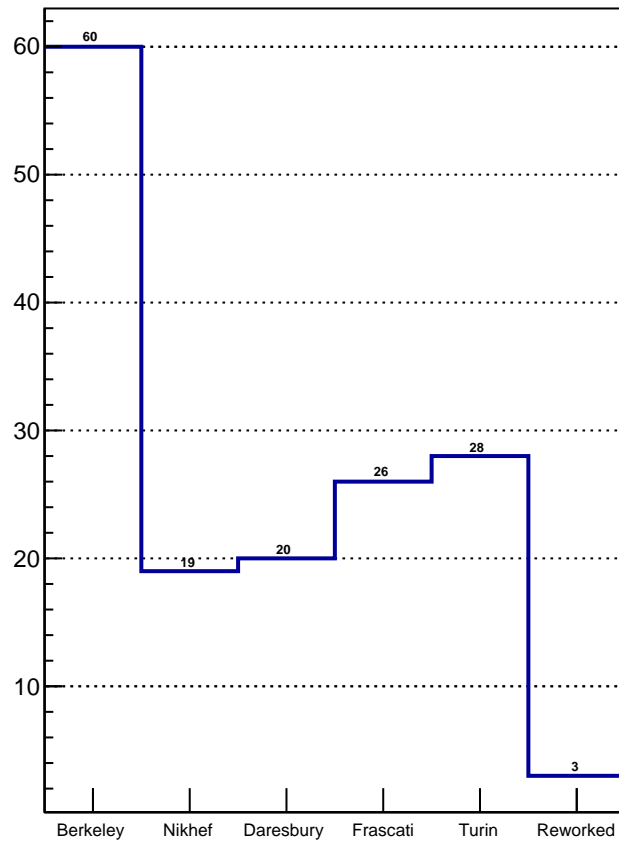




All Stave @CERN



Det. Grade Stave @CERN

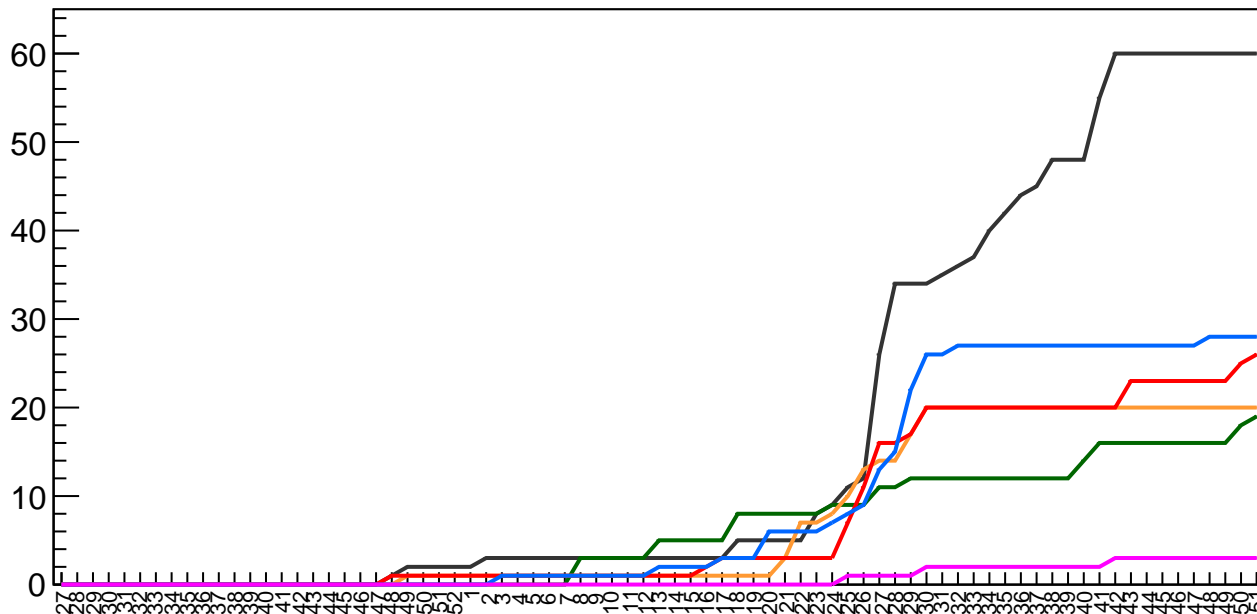


# Det. grade Stave vs time @CERN

Berkeley  
 Daresbury  
 Turin

Nikhef  
 Frascati  
 Reworked

#Stave



Week

Comparison to prev. week

Berkeley: +0

Nikhef: +1

Daresbury: +0

Frascati: +1

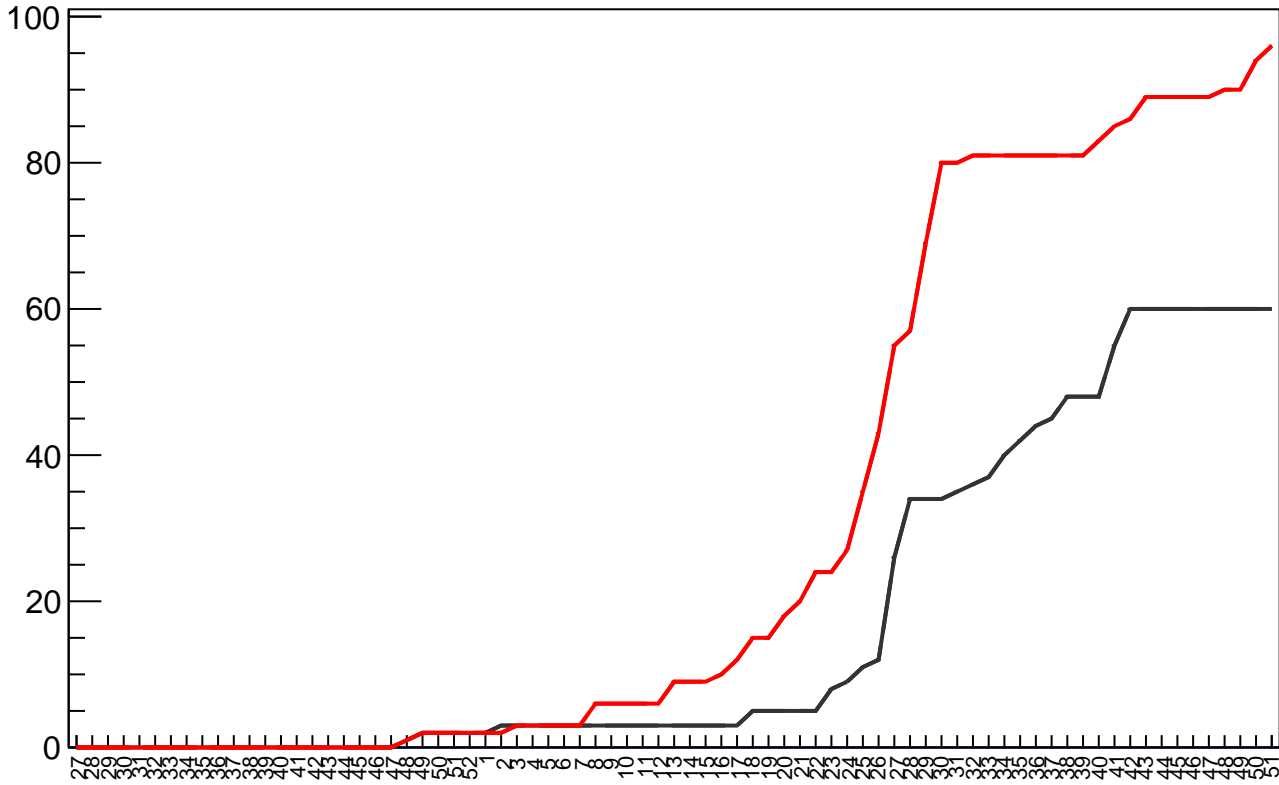
Turin: +0

# Det. grade Stave vs time @CERN

— ML(all)  
— OL(all)

— ML(DG)  
— OL(DG)

#Stave



Week

**Qualification rate (December 2018 - prev. week)\*\***

**Berkeley: 1.13(all) -- 1.13(DG)**

**Nikhef: 0.35(all) -- 0.35(DG)**

**Daresbury: 0.38(all) -- 0.38(DG)**

**Frascati: 0.46(all) -- 0.46(DG)**

**Turin: 0.54(all) -- 0.54(DG)**

**OL: 1.73(all) -- 1.73(DG)**

**ML: 1.13(all) -- 1.13(DG)**

**\*\*Christmas holiday excluded (2 weeks)**

HS without a Stave

**HSs (DG) not yet tested as Stave**

**A-OL-HS-U-009: 2 bad chips**

**HSs (non-DG) not yet tested as Stave**

**A-OL-HS-L-004: 14 bad chips -> rework(?)**

Stave not DG

### **Staves not DG - reworkable**

**D-OL-Stave-008: (U,L) = (0, 14) bad chips**

**B-ML-Stave-038: (U,L) = (7, 0) bad chips**

**B-ML-Stave-004: (U,L) = (21, 0) bad chips**

**A-OL-Stave-001: (U,L) = (2, 14) bad chips**

**A-OL-Stave-002: (U,L) = (7, 49) bad chips**

**A-OL-Stave-003: (U,L) = (0, 28) bad chips**

**F-OL-Stave-002: (U,L) = (3, 3) bad chips**

**T-OL-Stave-003: (U,L) = (6, 2) bad chips**

**T-OL-Stave-027: (U,L) = (21, 0) bad chips**

**T-OL-Stave-028: (U,L) = (21, 0) bad chips**

**D-OL-Stave-001: (U,L) = (7, 13) bad chips**

### **Staves not DG - not reworkable**

**B-ML-Stave-039: (U,L) = (0, 2) bad chips**

**B-ML-Stave-001: (U,L) = (2, 0) bad chips**