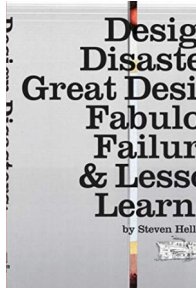


## Design Disasters: Great Designers, Fabulous Failure, and Lessons Learned



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