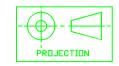
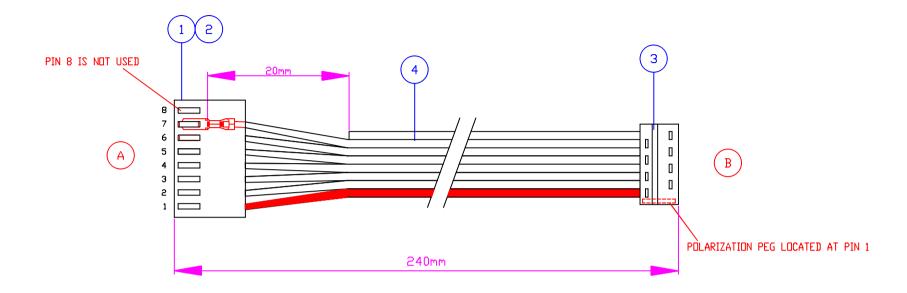
CRIMP CHECK

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2839-000

UNIV OF BRUSSELS - TE 7-215083-8 TO MOLEX 0022112072, 240mm





PREPARATION:

CUT CABLE TO LENGTH 233mm

END (A)

SPLIT THE RIBBON CABLE 20MM FROM THE END

CUT BACK CORE 8 BY 20mm

STRIP REMAINING CORES 3mm

CRIMP USING TOOL HTN076

TEST:

A)	\bigcirc
1 2 3 4 5 6 7		— 1 — 3 — 4 — 5 — 7
/		— /

CONDUCTOR STRANDS TO BE SHOWING HERE	
	INSULATION TO BE SHOWING INBETWEEN INSULATION AND CONDUCTOR CRIMP.
	ENSURE INSULATION IS FULLY CRIMPED. CHECK FOR MISSING OR NON CRIMPED CONDUCTOR STRANDS.

Iss	Date	ALTERATION	Apvd	ITEM	REF NUMBER	DESCRIPTION	No. OFF	REMARKS
				1	M1145	8W MOLEX KK 2.54MM	1	0022112072
				2	M1161	MOLEK KK CONTACT 4809	7	
			3	M6154	TE/AMP 8W MICRO-MATCH	1	7-215083-8	
			4	M1979	8V RIBBON 1.27MM PITCH	233mm		
1	01/04/20	Drawn By S. MARSH						
Tol ± 10mm Scale N.T.S.								

ALL DIMS IN mm