

PREPARATION:

CUT CABLE TO LENGTH 173mm

END (A)

SPLIT THE RIBBON CABLE 20mm FROM THE END

CUT BACK CORE 8 BY 20mm

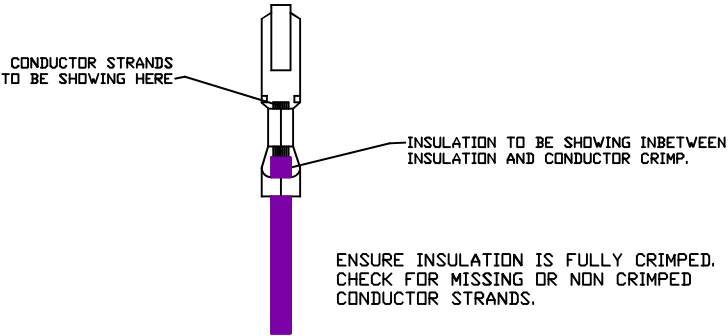
STRIP REMAINING CORES 3mm

CRIMP USING TOOL HTN076

TEST:

(A)	(B)
1	1
2	2
3	3
4	4
5	5
6	6
7	7

CRIMP CHECK



Iss	Date	ALTERATION	Apvd	ITEM	REF NUMBER	DESCRIPTION	No. OFF	REMARKS
				1	M1145	8W MOLEX KK 2.54MM	1	0022112072
				2	M1161	MOLEK KK CONTACT 4809	7	
				3	M6154	TE/AMP 8W MICRO-MATCH	1	7-215083-8
				4	M1979	8W RIBBON 1.27MM PITCH	173mm	
1	01/04/20	Drawn By S. MARSH						
Tol ± 10mm		Scale N.T.S.						