



UNIVERSITY OF TRENTO - Italy

## **Master of Science in Materials and Production Engineering**

# **Melt flow index (MFI), Shore hardness, Vicat/HDT and LOI analysis**

Laboratory activity report  
Course of Polymeric Materials Engineering

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### ***Abstract***

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## **1 Introduction**

## **2 Experimental activity**

### **2.1 Compounding (Internal Mixer)**

The process has been carried out with the instrument Thermo Haake Rheomix 600.

The processing parameters used are the following:

- Temperature  $T = 200^{\circ}\text{C}$
- time  $t = 10 \text{ min}$
- Rotation speed  $\omega = 50 \text{ rpm}$

The sample used has the same composition as Plate 1 sample with a mass of 32.05 g.