

1) seat of bearing bush

End cover bush seat — 49,95 mm
 D-3 bush seat — 49,92 mm
 D-2 bush seat — 49,97 mm
 D-1 bush seat — 49,98 mm

2) Bearing bush inside diameter

End cover bush I.D — 54,04 mm
 D-3 bush I.D — 54 mm
 D-2 bush I.D — 51,34 mm
 D-1 bush I.D — 51,32 mm

3) wear ring inside/outside diameter

Wear ring (impeller front) O.D — up: 89,58 mm
 down: 89,50 mm
 Wear ring (impeller rear) O.D — up: 89,65 mm
 down: 89,65 mm
 Wear ring (casing) I.D — up: 93,65 mm
 down: 89,38 mm
 Wear ring (end cover) I.D — up: 92,75 mm
 down: 93,65 mm

140-PC-007
shaft run out

①	TIR
90'	0.01
180'	0
270'	0.02
360'	0

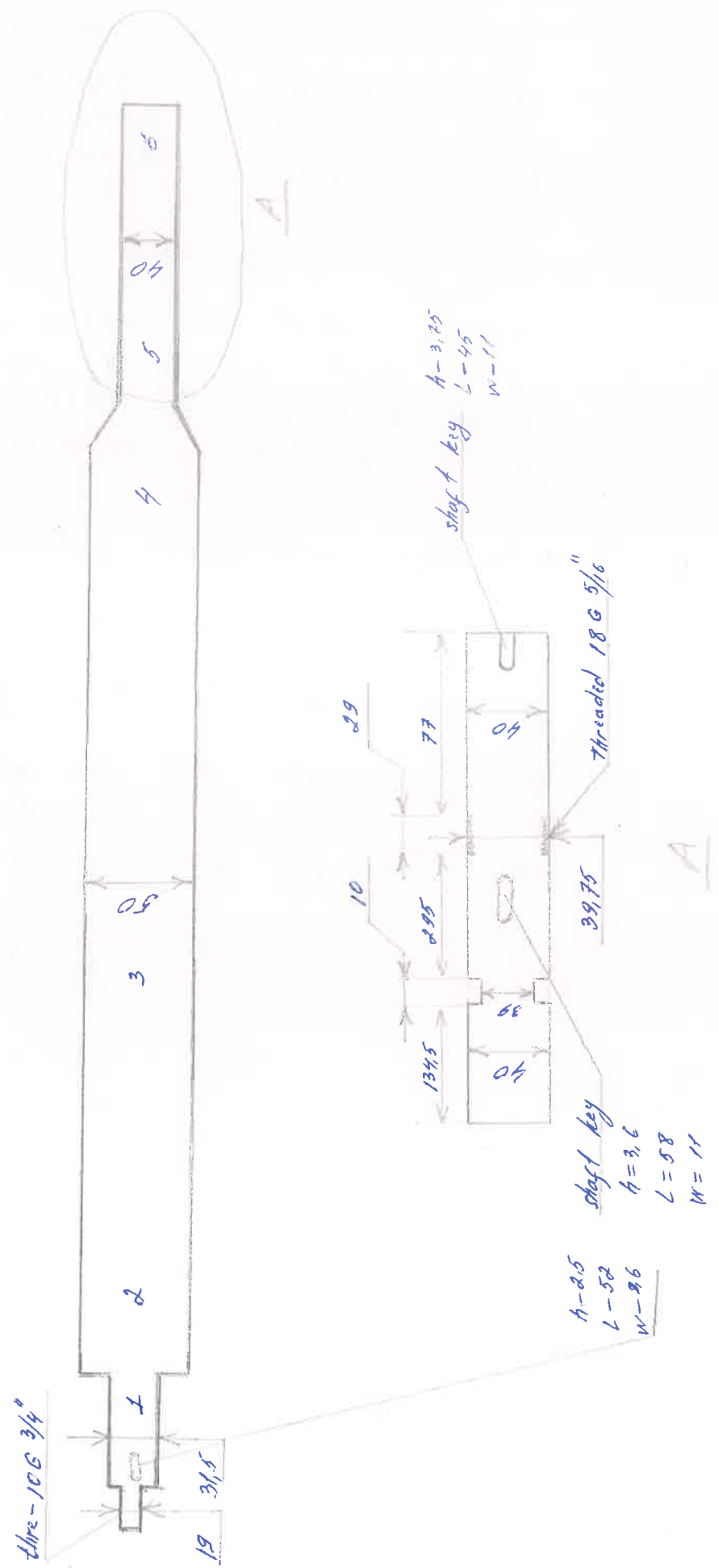
②	TIR
90'	0.01
180'	0.02
270'	0.01
360'	0

③	TIR
90'	0.02
180'	0.02
270'	0.01
360'	0

④	TIR
90'	0.01
180'	0.04
270'	0.05
360'	0

⑤	TIR
90'	0.04
180'	0
270'	0.08
360'	0

⑥	TIR
90'	0.09
180'	0.07
270'	0.15
360'	0



A-25
L-52
W-86

shaft key
h=3.6
L=58
W=11

shaft key
h=3.25
L=45
W=11