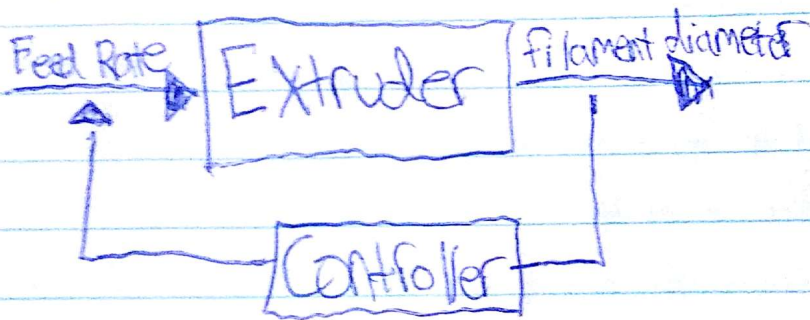


System:



Extruder: Adjust rate of extrusion

Controller: Adjust speed of screw (motor torque)