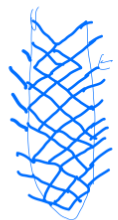


# Thread patterns

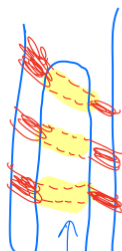
We wanted to maximize the grip of the stake while using the least amount of materials possible.



Barbed  
Beams provide  
structural support  
while reducing material  
costs



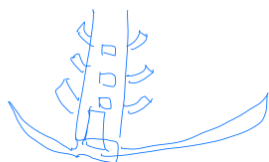
Bottom  
view



screw w  
traditional  
thread  
pattern

but w  
hollow thread  
base (minimized  
material usage

thread pattern overlaps  
the hole. This is a cut out of the  
tail.

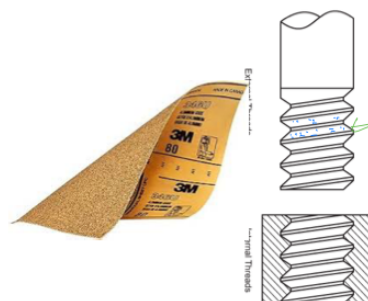


Barbed on  
edges &  
anchor  
system on  
bottom to  
minimize  
grip on lunar  
regolith

# Screw Design



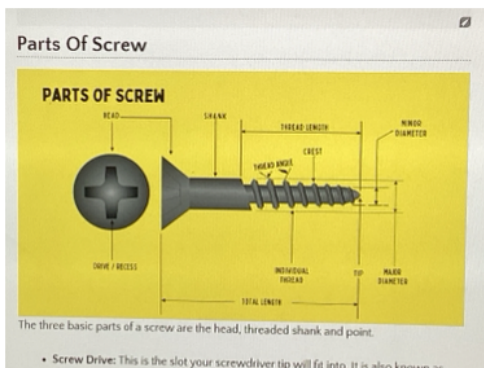
Some problems require simple solutions. The thread is simple to print, structurally sound because there aren't failure points, it is easy for the astronauts to drill into the soil, and it doesn't use too much material. We have some modifications to these threads, we want the cuts to be deeper so there is less material we must print out, we want there to be more threads for maximum hold on the lunar regolith.



Coarse thread  
infill pattern so  
surface catches on  
lunar regolith

# Screw Part & Specifics

Screw- fastener capable of



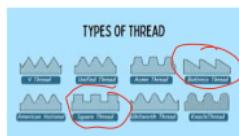
Different Heads



Cable  
wire  
runs  
through  
screw

# Thread Angle

Buttress Modified



Must be angled high enough to catch  
enough lunar regolith but not so high  
as to prevent the lunar regolith from  
entering the ridges.

# Thread Width

Wide- holes more materials  
but more difficult to get  
into soil

Narrow- Ez to get in soil but  
holds less material

## Size & Head Patterns

We needed the screw to be accessible via a grommet hole and not a tripping hazard while being material

Smaller Diameter

Pros: Lighter,

Cons: Harder to hook cable through, could be more fragile

Bigger diameter

Pros: Easier to put hook cable through, stronger

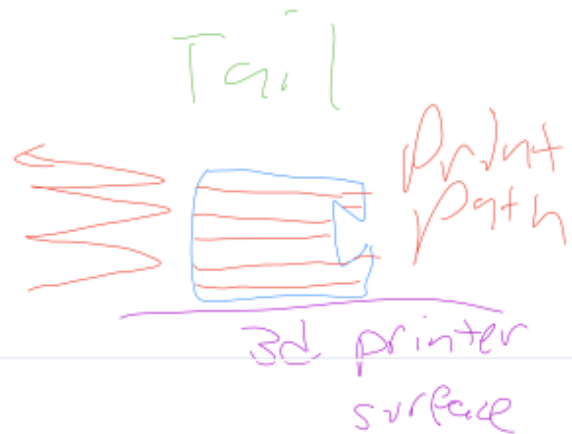
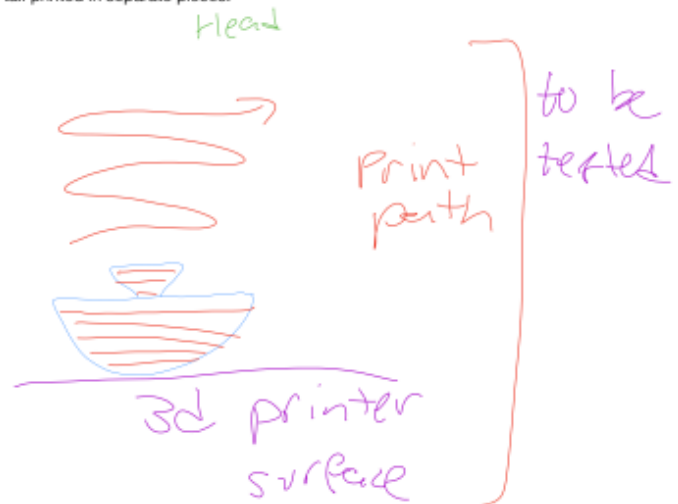
Cons: More material needed

## Head Shape



## Infill Patterns

Head and tail printed in separate pieces.



## Infill Patterns & Percentages

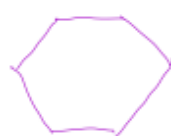
### Head-Tail Connection



Pros: provides a simple but stable mechanism to connect the head and the tail. Clicking mechanism makes it very stable. Friction from the pieces provides additional support. Mechanism doesn't require much material.

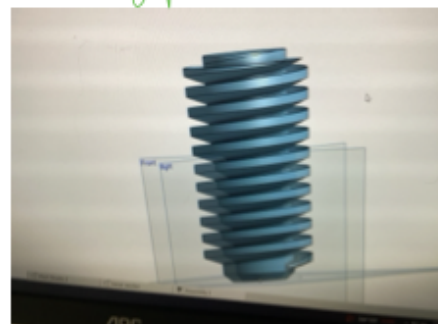
## Infill Research

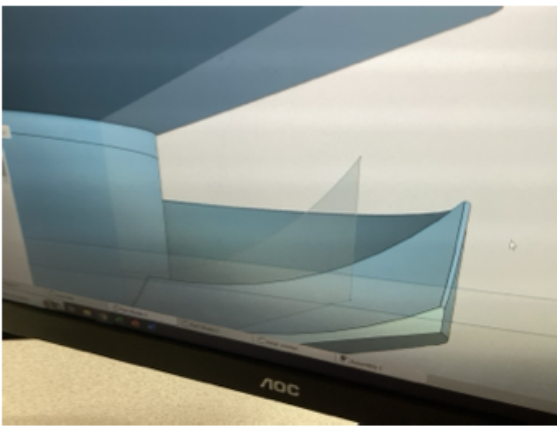
Honey comb and the triangle patterns are the most promising for tensile strength. However even with the strongest patterns, infill percentage directly correlates with tensile strength. Less infill percentage decreases tensile strength.



Hypothetically, 100% infill has the highest strength so we used

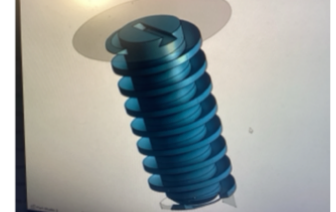
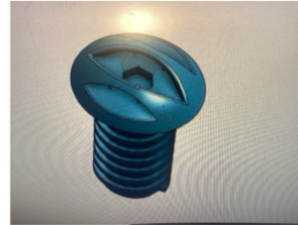
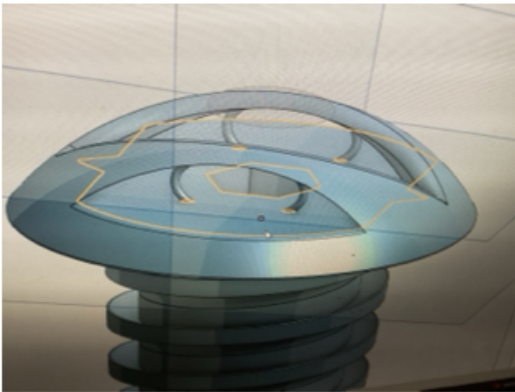
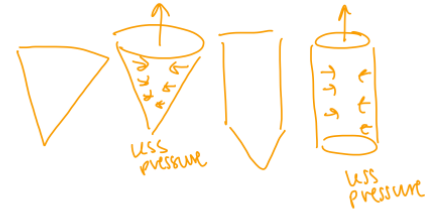
Prototype 1



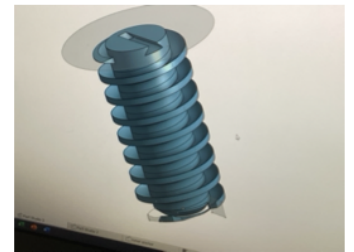
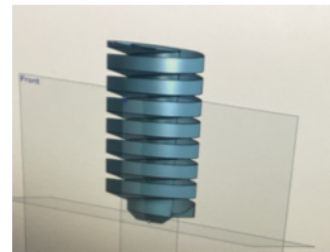


## Potential improvements

Have bigger pitch between the coils, make the tarp sharper, create holes within the coils to catch more sand, make it hollow on the inside. Create a little flap at the end to make it catch dirt better



Prototype #1



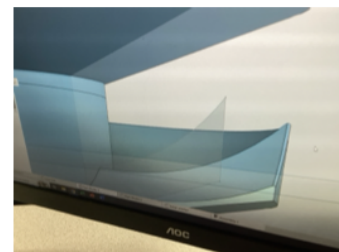
## Our first 3D print



Very hard to drill into the lunar regolith because it is super dull, the drill in method doesn't work very well because it takes a lot of force. The biggest rocks will not slide into the crevices of the tarp. Must make the distance between points much bigger. We also must make the tarp sharper and more pointy. It also doesn't hold a lot of material and must weigh less



Force req to remove:  
 $12.272N$   
 $12.274N$   
 $\downarrow$   
 $2.76142$   
 Not not enough

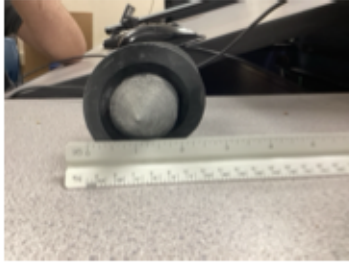


$\frac{3}{4} \frac{1}{4}$   
 $\frac{3}{16}$  in pitch





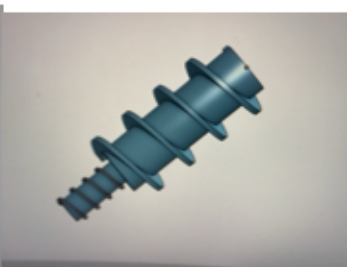
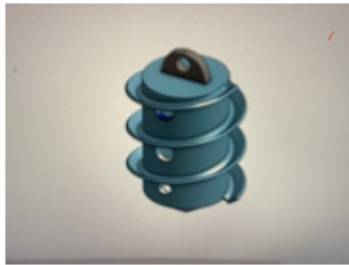
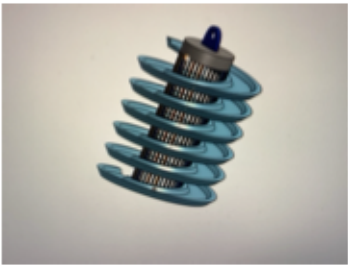
## Prototype #2



## Results

Prototype	Mass (g)	Earth Vert Force (lbs)	Guy wire Force
#1	99	2.51 lb <sub>f</sub>	Null
#2	92	8.51 lb <sub>f</sub>	Null

## Additional Prototypes



## Testing Methods

