

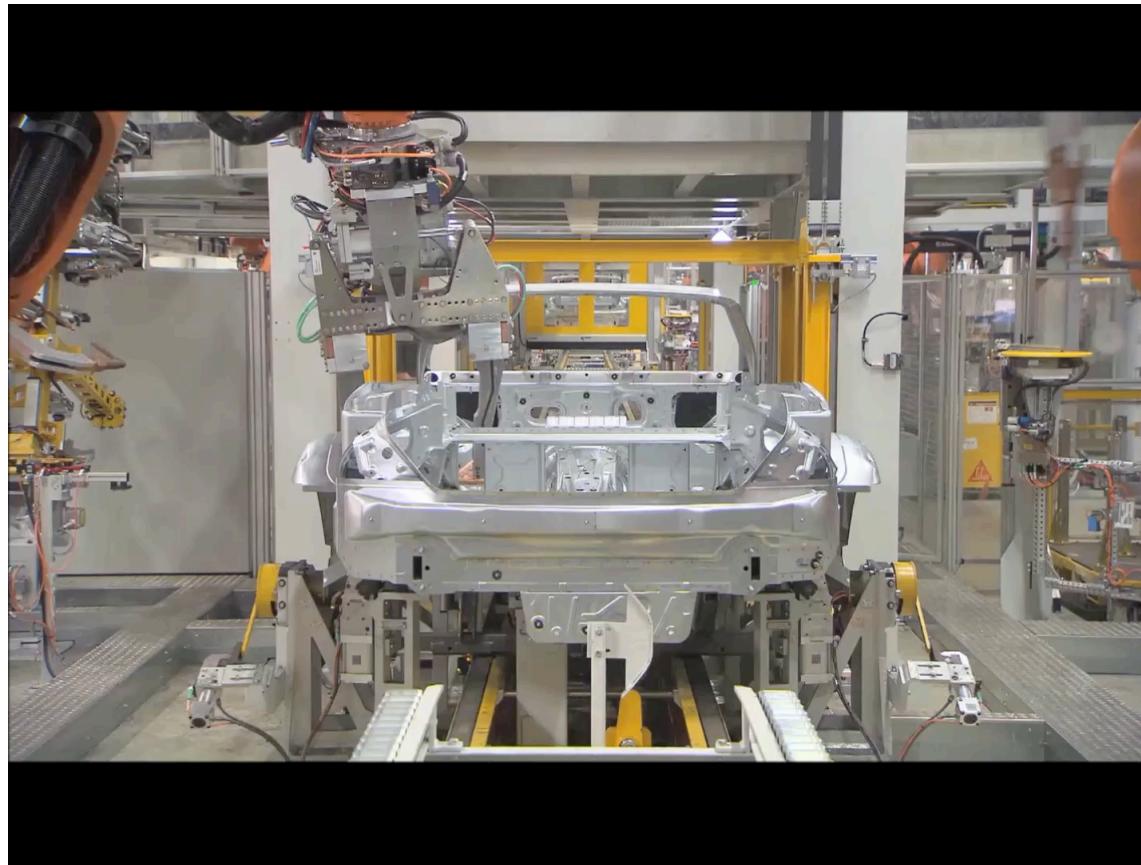
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# **Introduction to Mobile Robot Platform Development**

# Introduction

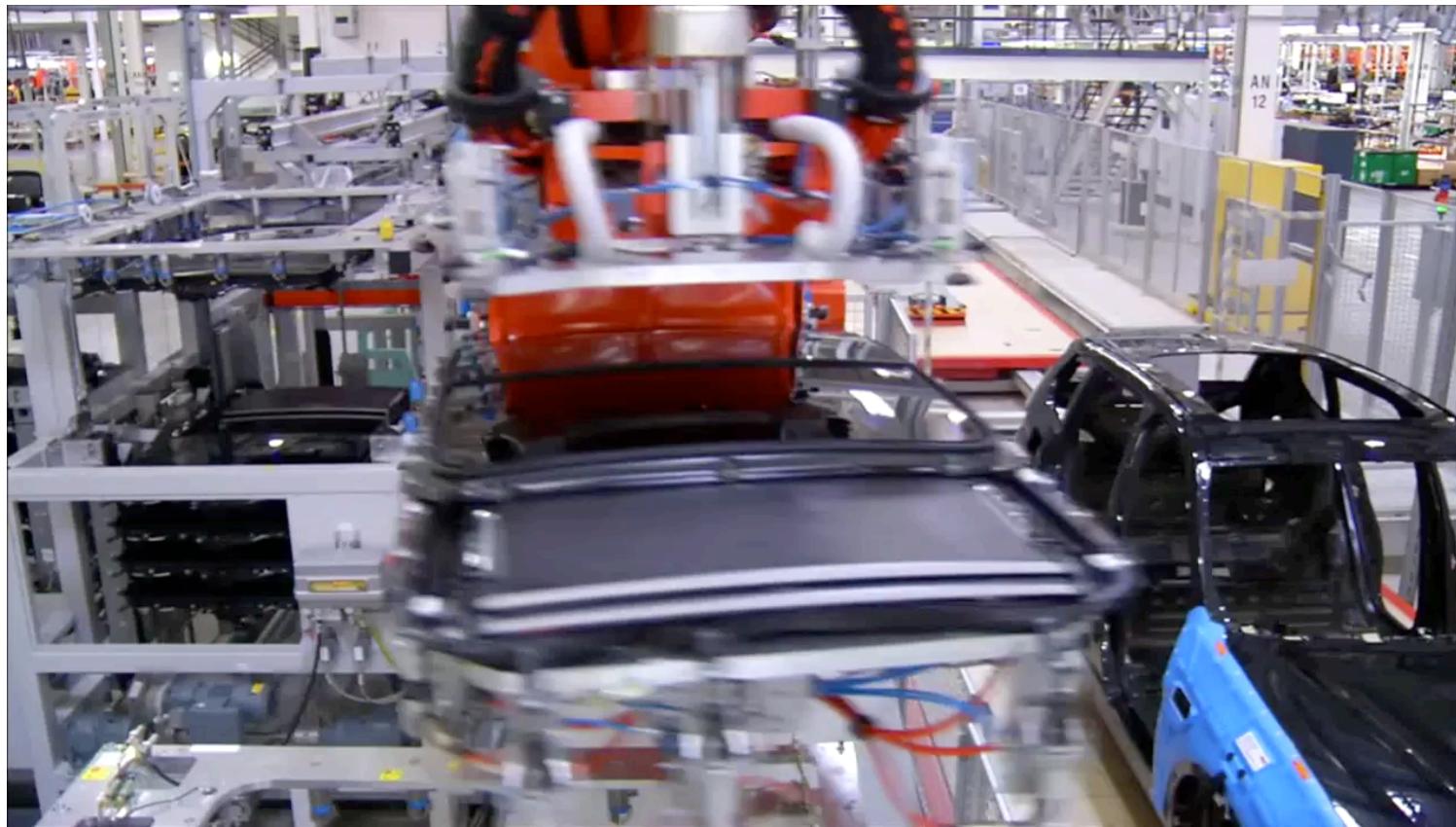
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- The use of robots started in the 60s to improve manufacturing.
- Robots are very popular since it can be programmed to do different tasks. (design one and use it many applications)



# Introduction

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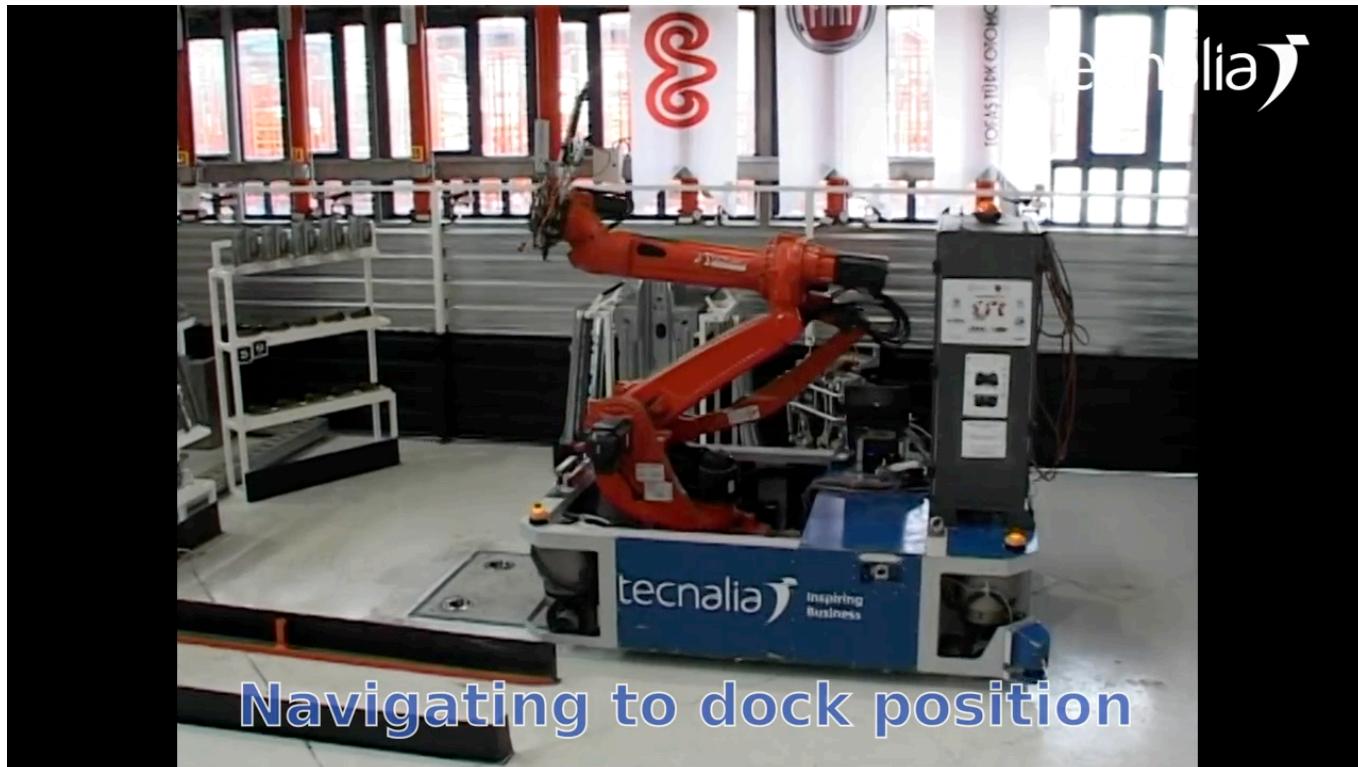
# Introduction

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- Robots are very successful and people want to use them in new applications.
- However, there is a drawback from the previously shown setups that leads to the development of mobile robots.
  - What do think is the drawback?

# Introduction

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# Introduction

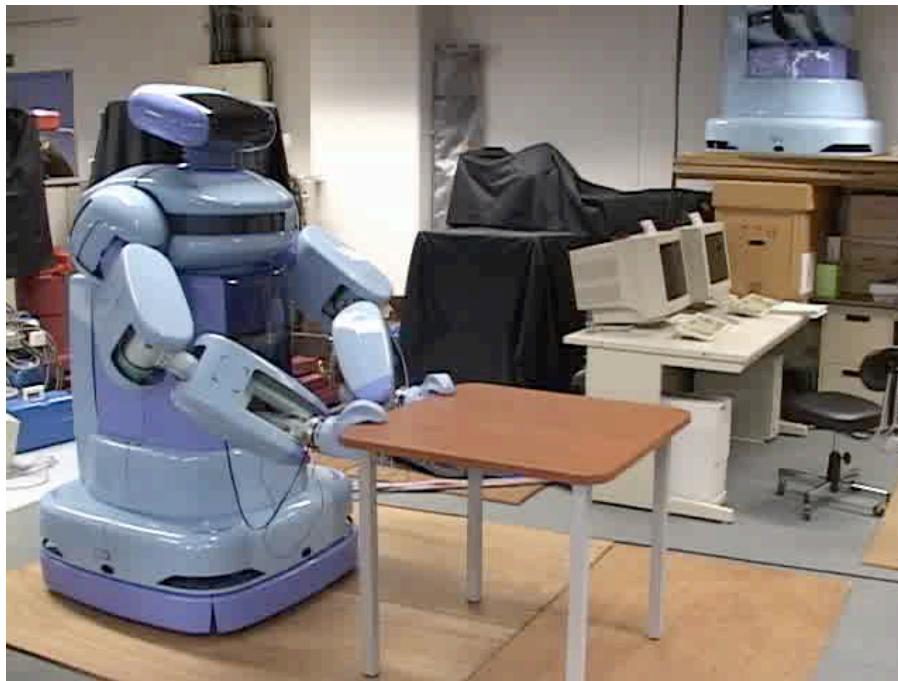
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- Mobile manipulators – one of the original applications the mobile robots.



# Manipulator Applications

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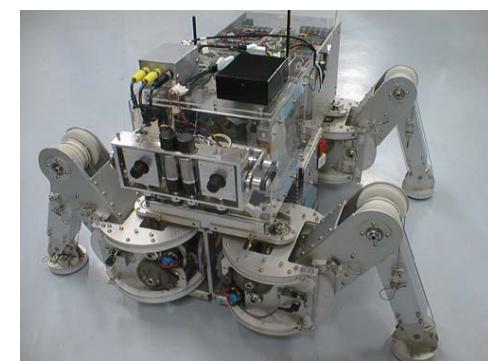


# Mobile Robotics

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## ■ Mobile Robots

- Robots that have the ability to move in a given environment.
  - They can be wheeled, tracked, or legged



# Mobile Robotics

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# **Introduction: Motivation**

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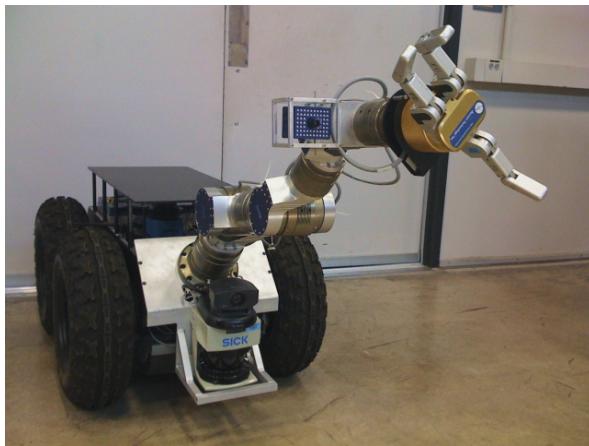
- **Motivation in developing mobile robots**

- To increase/provide mobility
  - e.g., mobile manipulators
- To reduce operation cost
  - e.g., application to mining
- To improve quality of life
  - healthcare robots
- To provide access where there was none before
  - space exploration

# Motivation

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Increase/Provide Mobility



# Motivation

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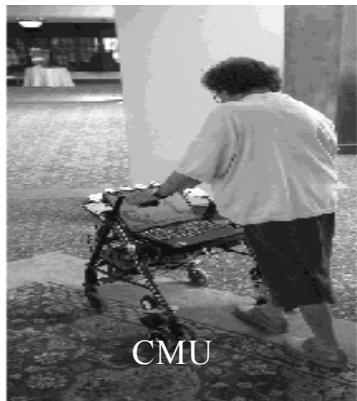
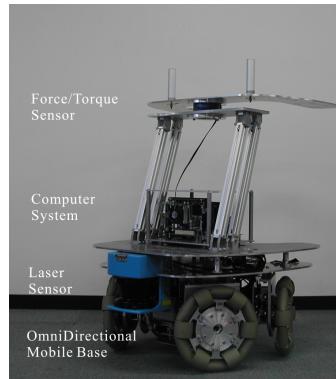
Reduce Operating Cost



# Motivation

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Improve quality of life



Healthcare Robots

# Motivation

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Provide Access



# Challenges

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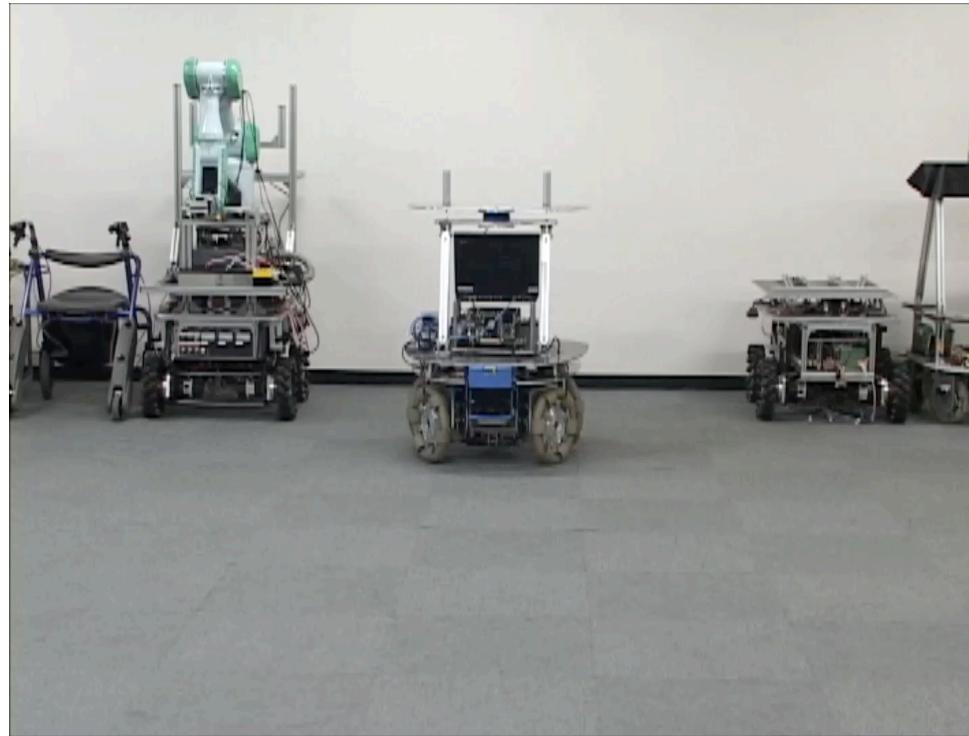
Terrain Challenges



Questions

# Roadmap

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Objective: Understand different hardware and software layers  
of mobile robots

# Roadmap

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- **Locomotion Mechanism**(Wheeled and legged)
- **Kinematics** (Inverse and forward)
- **Mobile Robot Platform Hardware**
  - Requirements
    - (Please review your C programming)
    - Review your mathematical tool (Vectors and Matrices Operation)
  - DC Motors
  - Encoders
  - Pulse Width Modulation (Generating Variable Voltage)
  - Feedback Control
  - Realtime: Concept and Implementation
  - Integration

# Future Directions

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- Future Directions
  - Path Tracking Control
  - Perception (Sensors : Lidar, IMU, and Vision system)
  - Concept of Localization
  - Path Planning

---

# **Locomotion Mechanism**

# Locomotion

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## ■ Locomotion mechanism

- Allows mobile robots to move. Transfers actuator's motion to robot motion. For example, from rotational motion of the motors to robot motion (linear and angular velocities).



# Locomotion

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- Common type of locomotion mechanisms
  - Wheel, Leg, and Track



# Locomotion

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- Wheels:



Standard  
wheel



Universal  
omniwheel



Mecanum  
wheel



Caster



Spherical  
wheel

# Locomotion

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- Robot using spherical wheels



# Locomotion: Wheel Configuration

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- Wheel configuration
  - Placement of wheels and related to the analysis on stability

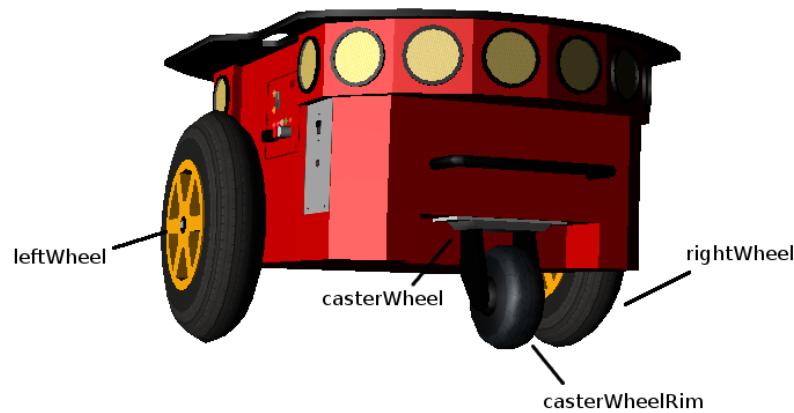


Bicycle/motorcycle

Two powered wheels  
without a caster

# Locomotion: Wheel Configuration

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Two powered wheels  
with a caster

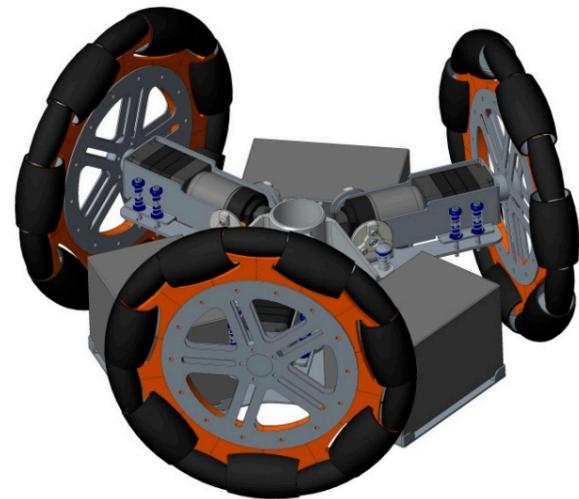


Four Mecanum wheels

# Locomotion: Wheel Configuration

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- Four/three universal wheels



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# Mobile Robot Hardware

# Introduction

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- **Mobile Robots**
  - Have mobile base with control system such that they will be able to track commanded velocities to accomplish given tasks.
  
- **Mobile Base**
  - Generally contains DC motors as actuators that convert electrical energy to motion.
  - Use **wheels** or legs

# Introduction

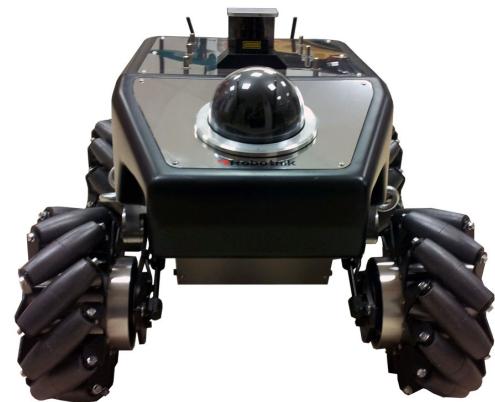
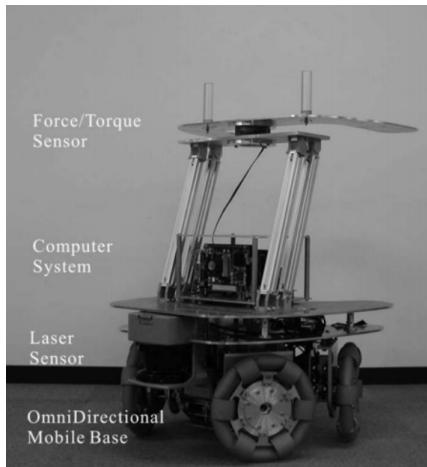
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Differentially Steered Mobile Platform



Skid Steered Mobile Platform



Omnidirectional Mobile Platform

# **Introduction**

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**Task:**

**Identify the components of a mobile base**

# Mobile Base

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- **Mobile Base Components**

- 1- Computer (microcontroller)**

- 2- Actuators - DC motors**

- 3- Power Amplifiers - Motor driver (current amplifier)**

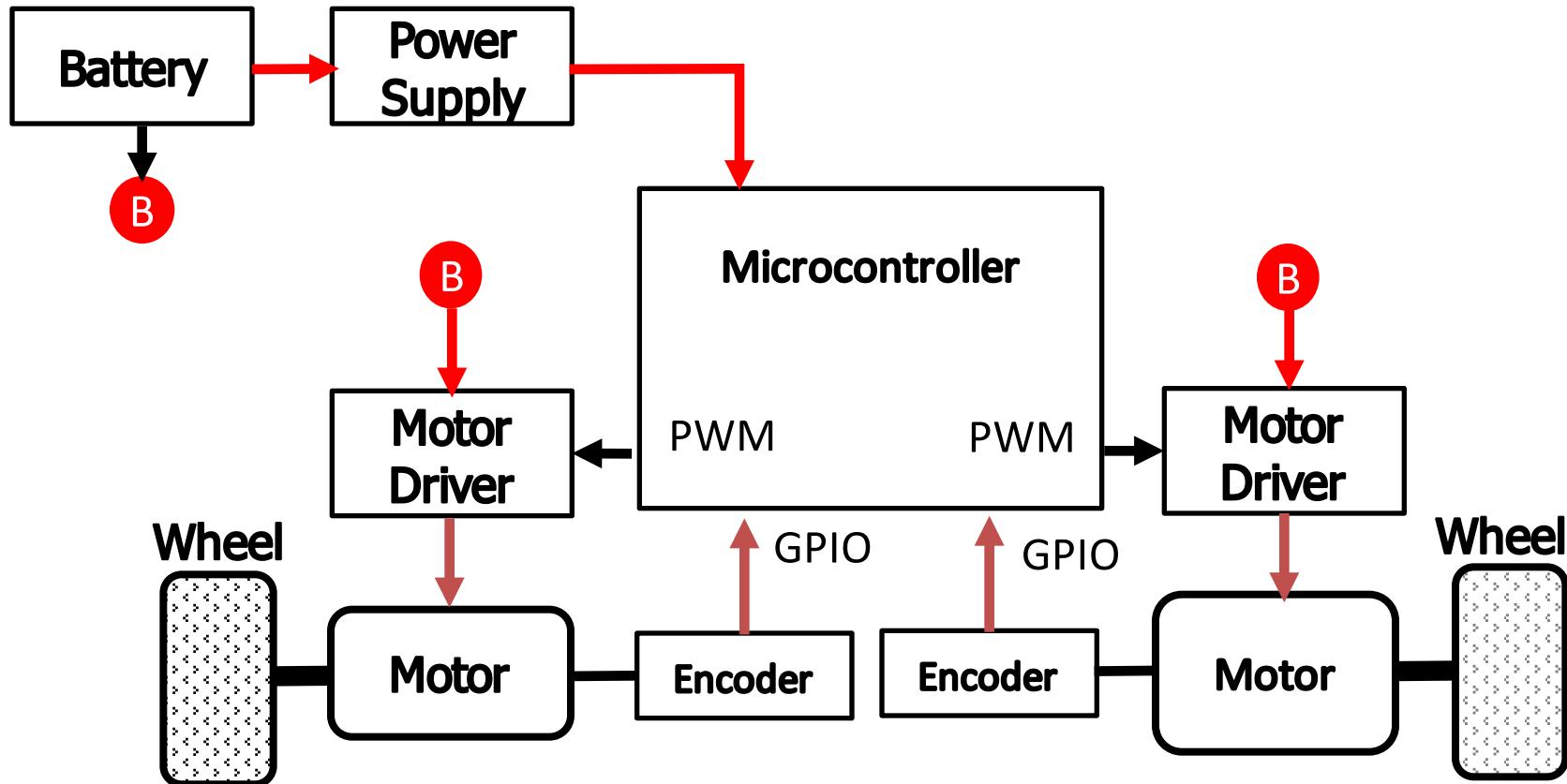
- 4- Sensor -** read state of the mobile base, e.g., encoders is used to track wheel position for localization and feedback

- Localization – to know where you are in the environment

- 5- Locomotion mechanism (wheels, legs or track)**

# Hardware Diagram of a Mobile Base

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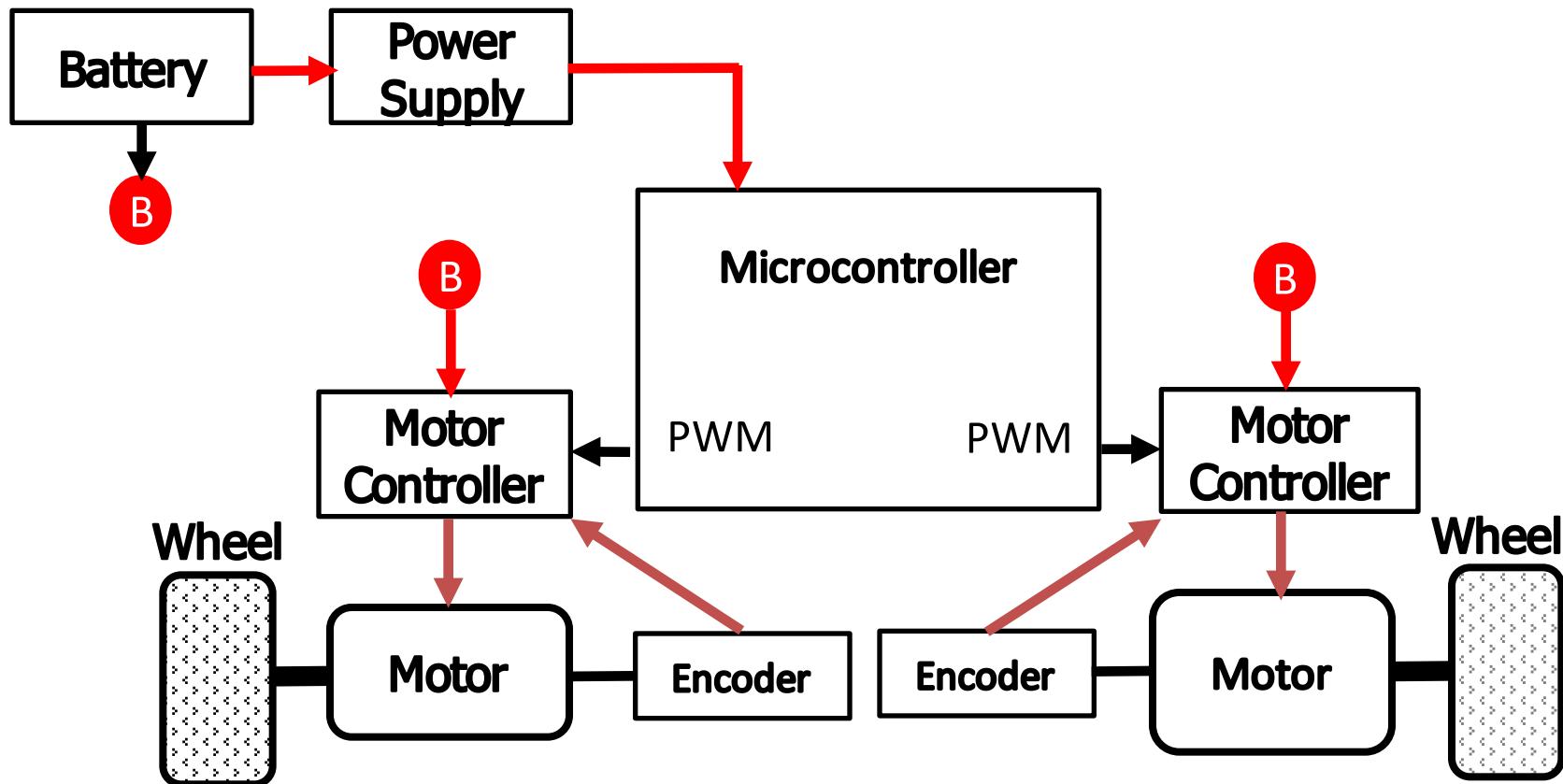


PWM - Pulse Width Modulation

GPIO – General Purpose Input/Output

# Hardware Diagram of a Mobile Base

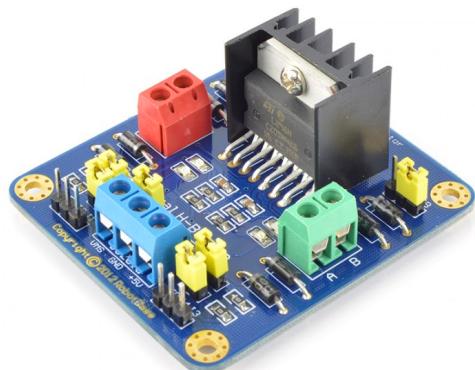
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# Hardware

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- Motor driver
  - simply a power amplifier
- Motion/motor controller
  - Power amplifier plus feedback controller to track desired velocity



Motor Driver



Motor Controller

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# **DC Motor and Pulse Width Modulation**

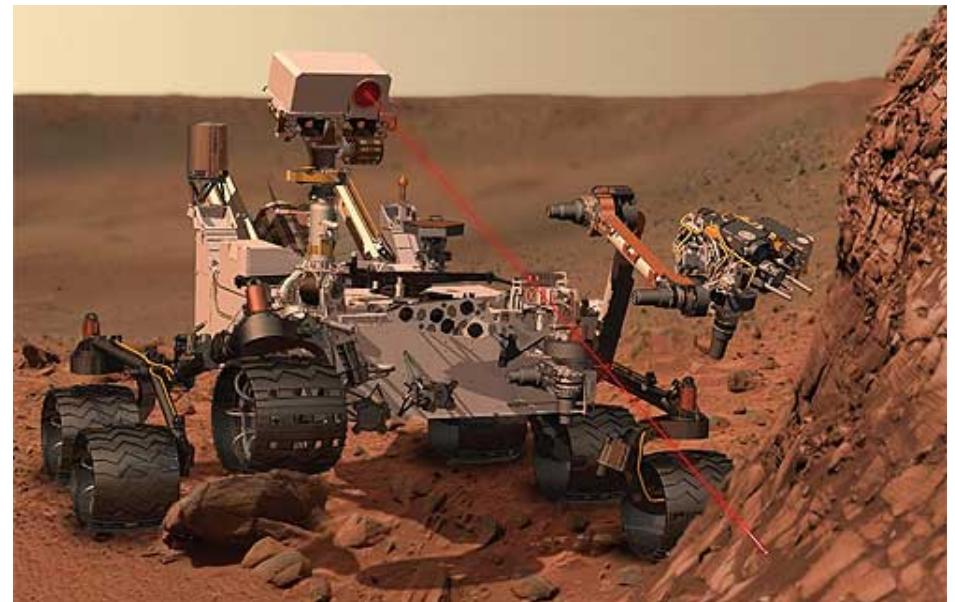
**Introduction to Mobile Robotics**

# DC Motor

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## ■ Direct Current (DC) motor

- Converts electrical energy into rotational mechanical energy
- Earliest form of motor and it is easy to control.
- High torque and good speed controllability
- Typically used in robotic manipulators and mobile robots.
- Considered as torque generator



# DC Motor

## ■ DC Motor Fundamentals

- current flowing through the motor is proportional to the generated torque

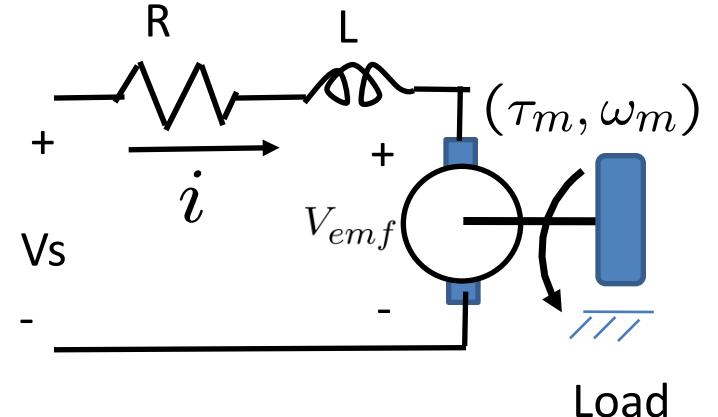
$$\tau_m = K_m i$$

- angular rotation generates back-electromotive force

$$V_{emf} = K_v \omega_m$$

- operation:
  - Vs is applied and current is generated which translates to torque generation

Motor Model



$$V_s = iR + L \frac{di}{dt} + V_{emf}$$

$$V_{emf} = K_v \omega_m$$

$$\tau_m = K_m i$$

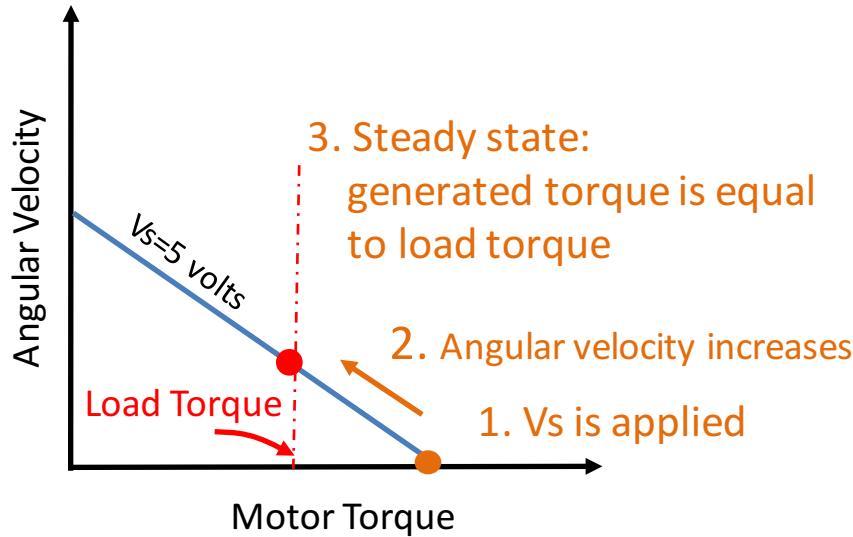
R armature resistance

L armature inductance

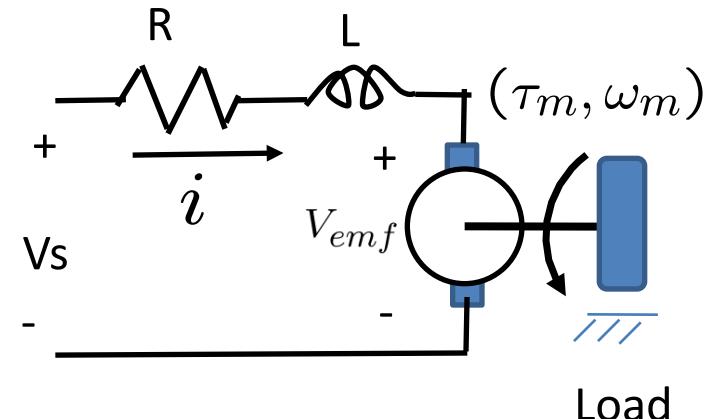
Kv voltage constant V/rpm

Km torque constant

# DC Motor



Motor Model



For constant load torque, as the input voltage  $V_s$  is increased, the angular velocity \_\_\_\_\_.

$$V_s = iR + L \frac{di}{dt} + V_{emf}$$

$$V_{emf} = K_v \omega_m$$

$$\tau_m = K_m i$$

R armature resistance

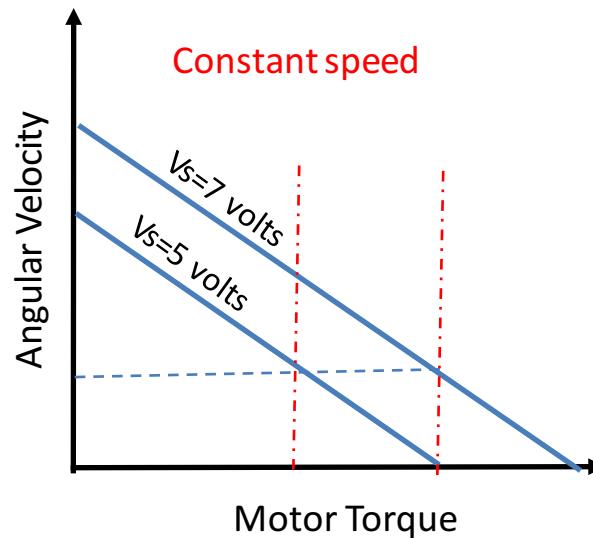
L armature inductance

K<sub>v</sub> voltage constant V/rpm

K<sub>m</sub> torque constant

# DC Motor

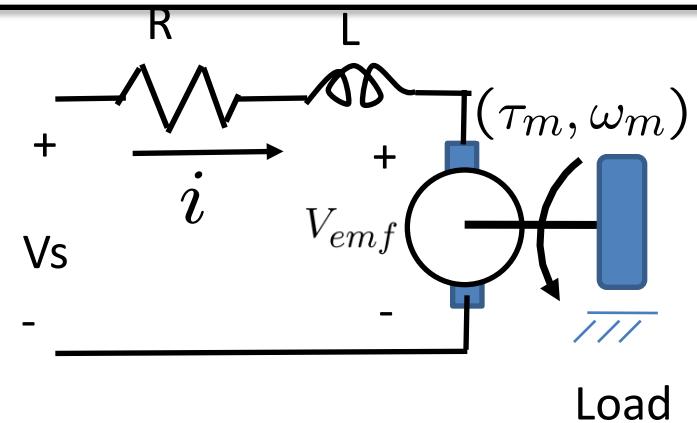
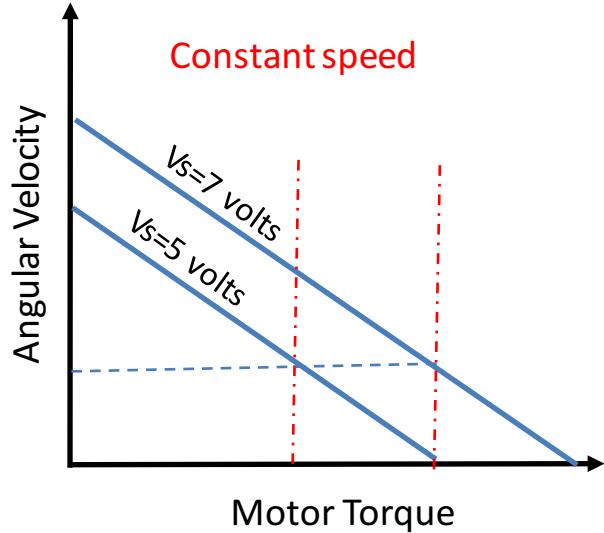
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**Constant angular velocity with varying load**

What variable needs to be varied to achieve constant velocity?

# DC Motor Control



$$V_s = iR + L \frac{di}{dt} + V_{emf}$$

$$V_{emf} = K_v \omega_m$$

$$\tau_m = K_m i$$

**How can we generate a varying  $V_s$  from a constant voltage source (e.g., battery)?**

# **Introduction**

---

- **Pulse Width Modulation**

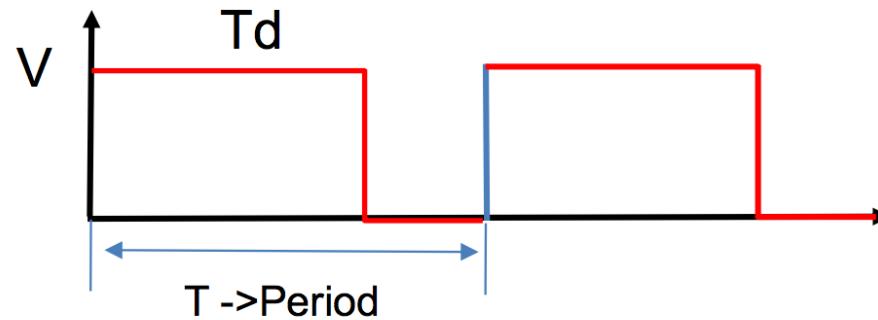
- an efficient way of controlling motors
- DC or average value is changed by varying the duty cycle

# Introduction

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## ■ Pulse Width Modulation

- Typical PWM freq. =  $1/T$  is 100 Hz to 10 kHz.



$$V_{dc} = \frac{1}{T} \int_0^T v(t) dt$$

$$V_{dc} = \frac{1}{T} \text{Area}$$

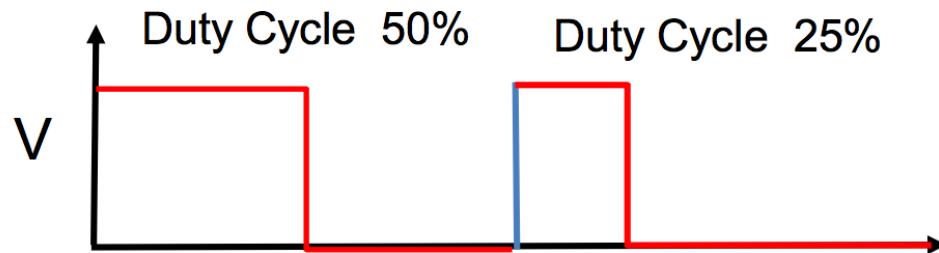
# PWM

---

- **Duty Cycle**

$$\text{Duty Cycle} = \frac{\text{Pulse is high (duty)}}{\text{Period}} \times 100\%$$

$$\text{Duty Cycle} = \frac{T_d}{T} \times 100\%$$



# Pulse Width Modulation

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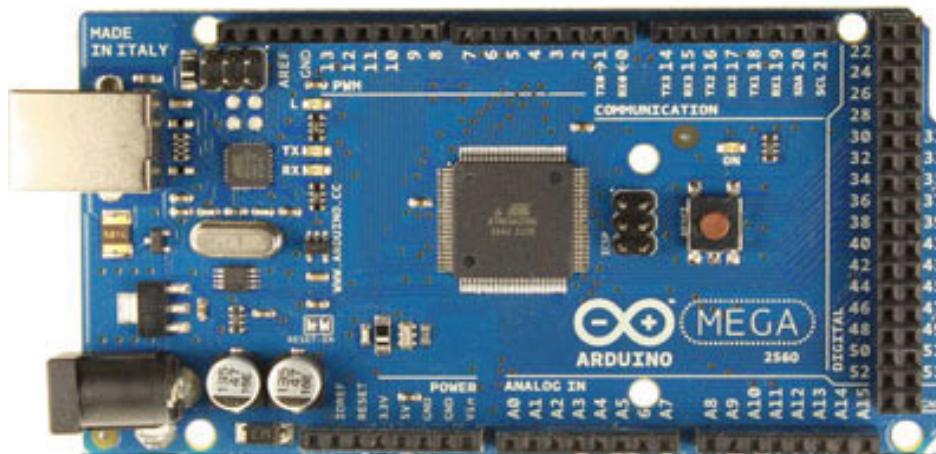
- Draw a PWM signal with 75% duty cycle

# PWM and Microcontroller Bit Representation

---

- **Computer (Microcontroller)**

- Arduino Mega 8 bit microcontroller will be used to control the mobile base



# PWM and Microcontroller Bit Representation

---

- **BIT or bit**
  - smallest memory unit
- **N bit system (microcontroller)**
  - Represents N bit data size, register, data bus, and address bus.
  - For example, an 8 bit system implies that the registers are 8 bit.
- **N bit PWM**
  - Implies that 0-100% duty cycle is represented by  $0 - (2^N - 1)$ .
  - For example an 8 bit PWM has the mapping below
    - duty cycle (%)

0	0
50	127
100	255

# PWM and Bit Representation

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- In terms of minimum change of output voltage (output voltage resolution), what does a high number of bits imply?

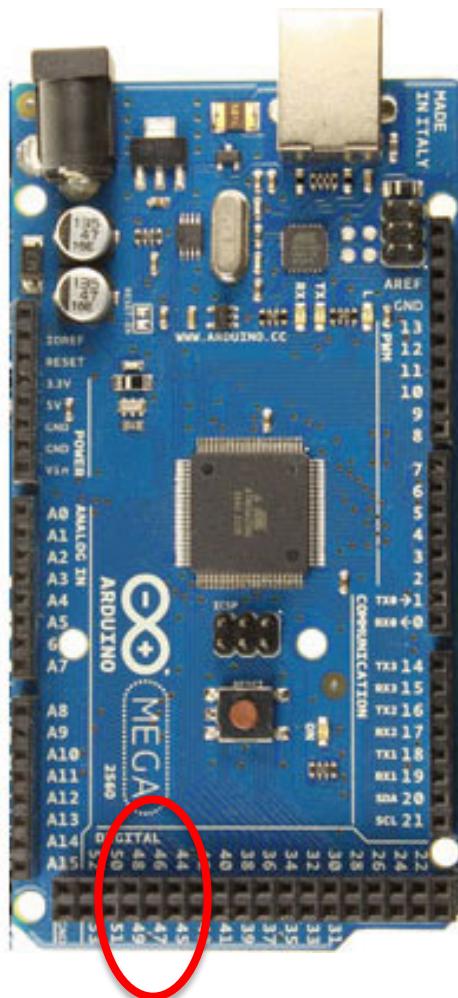
# PWM on ATmega2560

---

- **Atmega2560 (Microcontroller)**
  - Used by Arduino Mega
  - Note: Built in Arduino function for PWM has a frequency of 500 Hz, which is intended for RC servo motors and other devices. Some applications require different freq. or higher frequency. Hence, we will not use Arduino built in function.
  
- **In the given sample code, PWM generation will be based on TIMER 5**
  - Pin 45 for motor 0
  - Pin 46 for motor 1

# PWM Implementation Using Arduino Mega

---



# Code Initialization

---

```
pwm_init();  
  
void pwm_init(void) {  
    pinMode(45, OUTPUT);  
    pinMode(46, OUTPUT);  
    TCCR5A = _BV(COM5A1) | _BV(COM5B1) | _BV(WGM52) |  
    _BV(WGM50);  
  
    TCCR5B = _BV(CS51) | _BV(CS50); //set prescaler to 64  
    OCR5A = 0;        OCR5B = 0;  
}
```

The above code (`pwm_init`) initializes timer 5 as PWM generators(2 PWMs).  
The PWMs are 8 bits at 500 Hz.

TCCR5A, TCCR5B, OCR5A, and OCR5B are microcontroller registers and already defined in the ARDUINO environment.

# PWM Duty Cycle

---

- **OCR5A (Output Compare of TIMER 5)**

- Will set the duty of channel/motor 0. The maximum value of duty is 255.

255 -> 100% duty cycle

127 -> 50% duty cycle

0 -> 0% duty cycle

# PWM Duty Cycle

---

## ■ **OCR5B**

- Will set the duty of channel/motor 1. The maximum value of duty is 255.

255 -> 100% duty cycle

127 -> 50% duty cycle

0 -> 0% duty cycle

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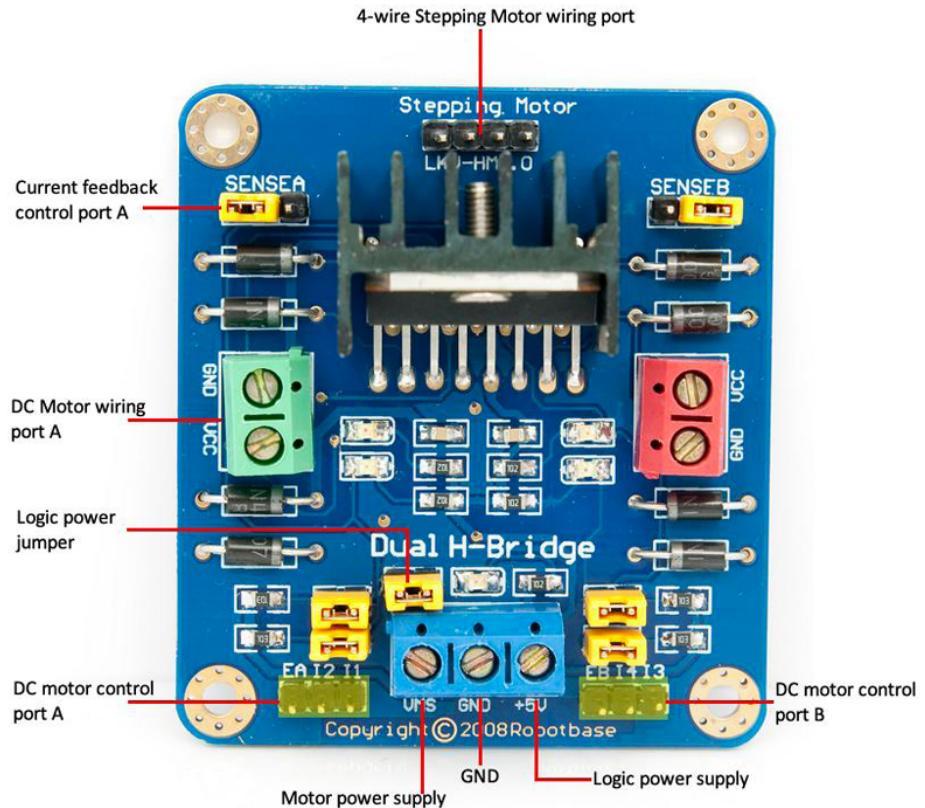
# **Motor Driver**

# Motor Driver

## ■ Current amplifier

- Allows low power signal from microcontroller to drive DC motors
- EA will be connected to PWM signal for Motor 0
- I1 and I2 are used for direction control for Motor 0
- EB will be connected to PWM signal for Motor 1
- I3 and I4 are used for direction control for Motor 1.

EA	I1	I2	Motor A status
» 0	0	1	Clockwise rotation
» 0	1	0	Anticlockwise rotation



# Motor Driver

---

## ■ Motor Control Summary

- Aside from PWM signal, a motor needs 2 digital pins for direction.
- For a differentially steered (2 wheels) mobile robot
  - 2 motors – 2 PWM signals and 4 direction pins

# Motor Functions

---

```
void motor_init(void);  
  
void set_motor_duty(int channel, int duty);
```

motor\_init() initializes the PWM and direction pins of the motors

set\_motor\_speed(channel, speed )  
channel = 0 implies motor 0 and channel = 1 -> motor 1  
speed = 127 implies 50% duty cycle moving forward  
speed = -127 implies 50% duty cycle moving backward

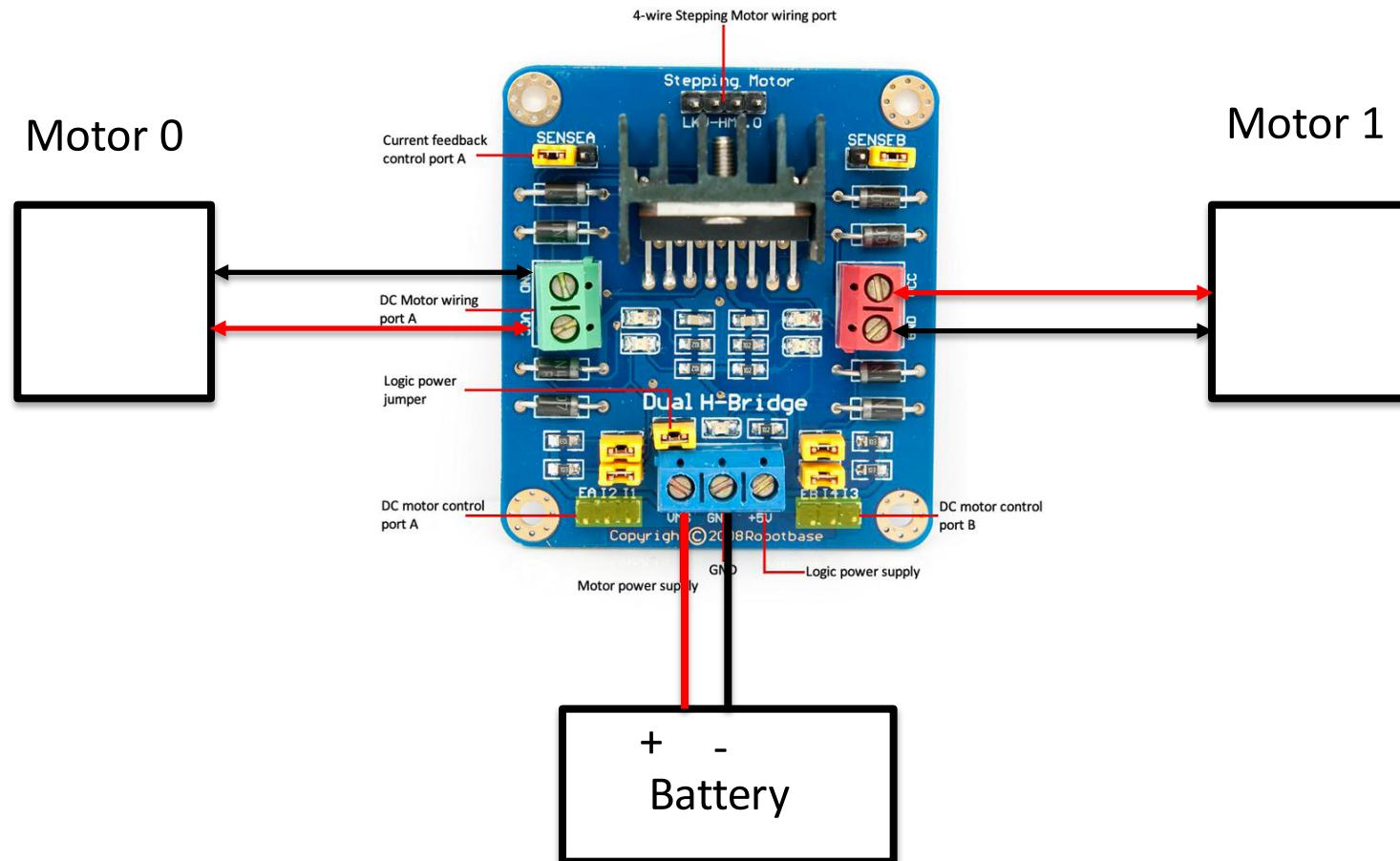
# Trouble Shooting

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`set_motor_speed(0,100)` should yield a forward motion. If it is backward, you can reverse the motor wiring (+ -> -) or change the direction code.

# Diagram

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# Pins

---

Arduino		Motor Driver
45	PWM	EA
50	Direction	I1
51	Direction	I2
46	PWM	EB
52	Direction	I3
53	Direction	I4
GND		GND
+5V		+5V

# Sample Code

---

```
#include "mrobot.h"
void setup()
{
    motor_init();
}
void loop() {
    set_motor_speed(0,100);
    set_motor_speed(1,100);
}
```

# Summary

---

- The provided motor functions can change the voltage and thereby change the speed of the motor.
- The main drawback is that the implementation is open loop, meaning for a constant duty or voltage, the speed will change if the load varies.

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# **Mobile Robot: Measuring Wheel Position Using Incremental Encoder**

# Introduction

---

## ■ Incremental Encoder

- Use to measure angular position and generally attached to motor shaft.

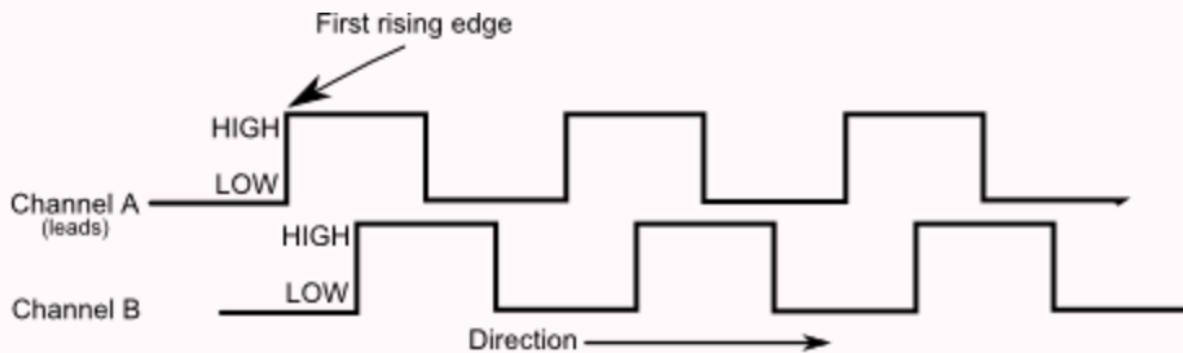


# Introduction

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## ■ Incremental Encoder

- Generates two signals that are 90 deg. out of phase

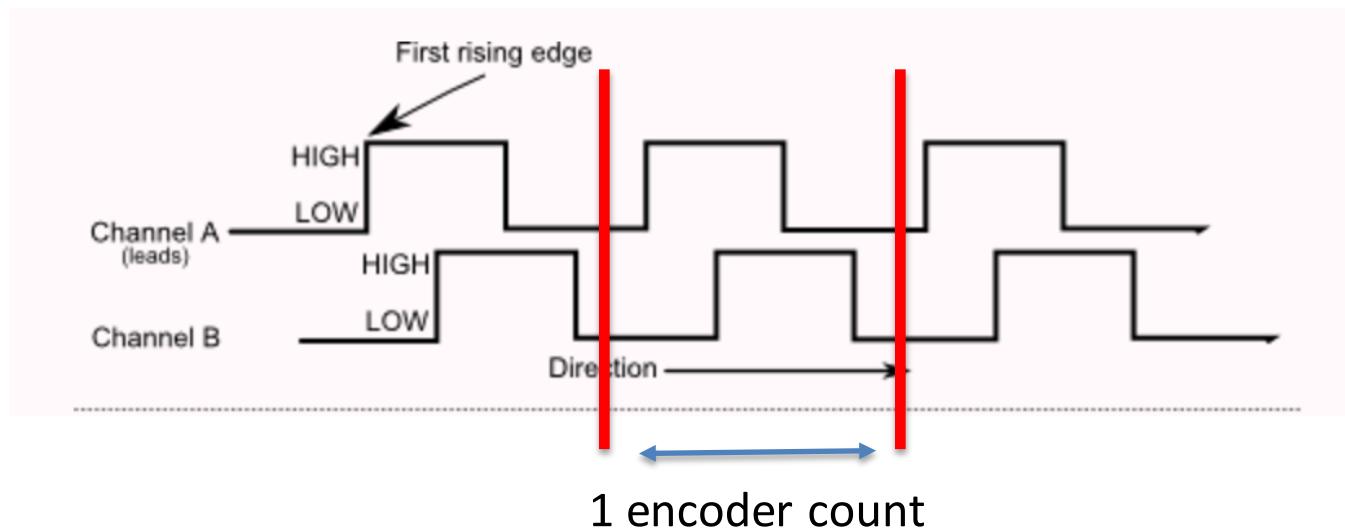


# Introduction

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## ■ Decoding Incremental Encoder (Quadrature Decoding)

- Channel A and Channel B will be wired to interrupt pins. If there is a change in state for example high to low or low to high an interrupt is triggered.
- Quadrature decoding – all rising and falling edges create interrupts. Quadrature since there are four sign changes in Ch A and Ch B for one encoder count.

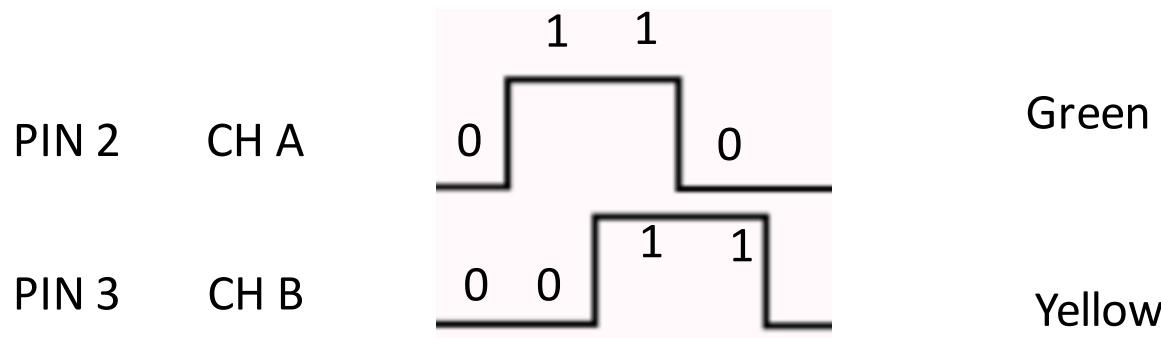


# Introduction

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## ■ Decoding Incremental Encoder (Quadrature Decoding)

- State assignment – assign states to one count as basis for determining direction.

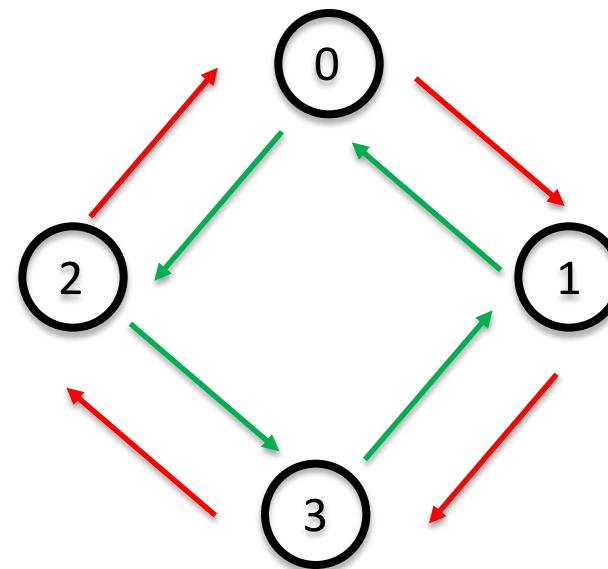


	CHB	CH A
State	0	0 1
	1	1 1
	3	1 0
	2	

# Decoding

---

- Conditions:
  - If current state is 0 and next state is 1 then in clockwise direction (increment the value of the encoder)
  - If current state is 0 and next state is 2 then in counter clockwise direction (decrement the value of the encoder)



# Encoder

---

Red = +5vdc  
Black = Ground  
Green = Output A  
Yellow = Output B



# Encoder functions

---

```
encoder_init();
```

Initialize the encoder. Global variable `encoder0_val` will have the position of motor 0 and `encoder1_val` will be the position of motor 1.

Note the values of `encoder0_val` and `encoder1_val` are in terms of counts. For example, 20000 counts per wheel revolution.

Counts per wheel revolution = 4 \* encoder counts per rev \* motor gear ratio

Wheel Position (radians) = `encoder_val` / (counts per wheel revolution)

# Test Code

---

```
#include "mrobot.h"

void setup()
{
    encoder_init();
    serial.begin(9600);
}

void loop()
{
    Serial.println(encoder0_val);
    //Serial.println(encoder1_val);
}
```

# Encoder

---

Arduino Pins

2  
3  
18  
19

Encoder

Encoder 0 CHA  
Encoder 0 CHB  
Encoder 1 CHA  
Encoder 1 CHB

Left Wheel  
Right Wheel



Note encoders have +5 and GND pins.

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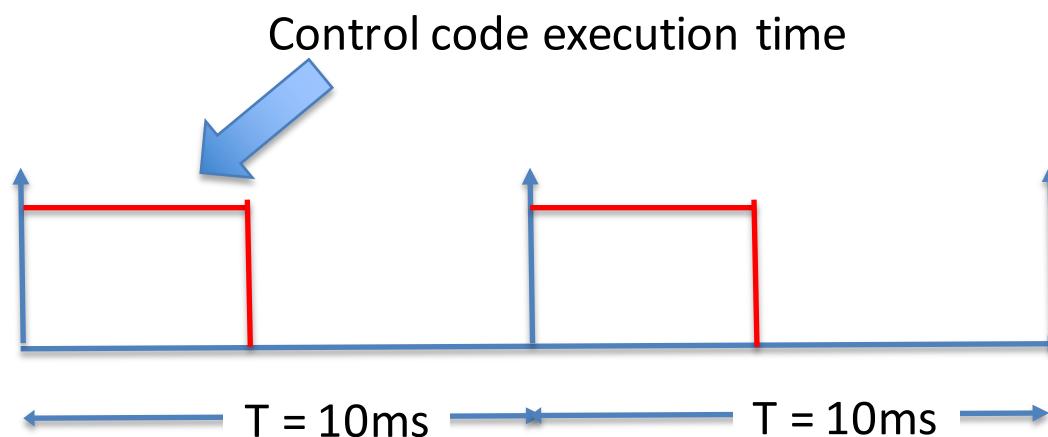
# **Real-time Interrupt (Timer)**

# Timer

---

- **Timer (Realtime Interrupt)**

- Creates a deterministic execution of a function
- For example, use to numerically determine velocity from position information (encoder)



# Timer

---

- Deterministic function execution
  - Allows to accurately determine time derivative of a signal for example velocity

$$\text{velocity}[n] = (\text{position}[n] - \text{position}[n-1])/T$$

Current velocity = (current position – previous position)/T

# Timer Implementation (Timer1)

---

```
void setup_timer(void);
```

The function `setup_timer()` creates an interrupt every 10ms and execute `ISR(TIMER1_COMPA_vect)`

```
/*The function below is coupled to timer1
interrupt*/  
  
ISR(TIMER1_COMPA_vect)
// timer compare interrupt service routine
{
    control();
}
```

---

# **Additional Functions for Mobile Robot Control (mrobot.h)**

## **Additional Functions that are executed every 10ms**

---

```
void get_current_status(void);
```

The above function determines the current velocity of the wheels.

```
void low_level_control(void)
```

Computes the desired voltage and duty to track the desired velocity.

$$\begin{aligned} \textit{voltage} = & K_p(\textit{desired position} - \textit{current position}) + \\ & K_d(\textit{desired velocity} - \textit{current velocity}) \end{aligned}$$

# Low Level Control

---

- Based on PD (Proportional + Derivative) Control

$$voltage = K_p(\text{desired position} - \text{current position}) + K_d(\text{desired velocity} - \text{current velocity})$$

- Given Vcc and for a 8 bit PWM, what is the expression for duty?

duty =

# Sample Code

---

```
#include "mrobot.h"

void setup() {
    setup_timer();

    /*This will setup an Interrupt Service Routine
     * to be executed at 10ms*/
    encoder_init();
    motor_init();
    Serial.begin(9600);
}

void loop() {
```

# Sample Code

---

```
void control(void) {
    get_current_status();
    /***** */
    des_wvel[0] = 0.25; // set motor 0 to 0.25 rad/sec
    des_wvel[1] = 0.25; // set motor 1 to 0.25 rad/sec
    /***** */

    low_level_control();
}

/**This function will be executed every 10ms */
ISR(TIMER1_COMPA_vect) /* timer compare interrupt
service routine*/
{
    control();
}
```