	Old Navy			Cover Page	
	Master Style:	471394; RELAXED LS REFINED FULL ZIP HOODIE	Line Plan:	ON Family Messaging SP19	Flow: FEB-APRIL
	Product Description:	ONO RELAXED LS REFINED FULL ZIP HOODIE: SUNDAY 260 FB	Product Team:	ON Womens Knit Tops	Area: FLEECE
	Product Status:	Concept	Product Type:	Hoodie	Theme: OFF SEASON TEE SHOP
BOM #:		000456587	Tech Designer:	Twedt, Chelsey	Designer: Yang, Raymond
Sourcing Office:		Hong Kong	Merch Number(s):	393223 (USA, Regular); 411259 (USA, Regular); 380876 (USA, Regular)	Vendor Collaboration: Yes
Vendor:		SAE-A TRADING CO., LTD (1002249)			
Factory:					

Tech Pack Summary

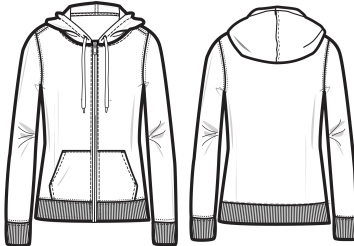
Tech Pack Comment

Sections Included

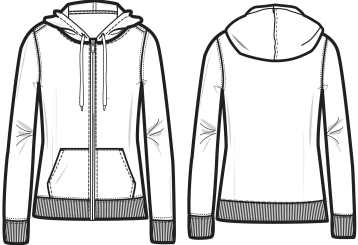
Section Name	Section Description	Status	Modified Date
Measurement Chart	Regular; SP19	Final	Sep 24, 2018 9:15 AM PDT
Sketches			Sep 4, 2018 2:24 PM PDT
Fit Comments	1339275 / 1; SAE-A TRADING CO., LTD	Comments Sent	Sep 24, 2018 9:14 AM PDT

Native Files Included

Type	Description	File Name	File Size	Modified Date
Patterns		471394 393223-380876-RD2224355 SAE-A FINAL PATTERN SP19.PDS	74.52 kB	Sep 24, 2018 9:15 AM PDT

	Old Navy		Measurement Chart - Regular; SP19				
	<b>Master Style:</b>	471394; RELAXED LS REFINED FULL ZIP HOODIE	<b>Line Plan:</b>	ON Family Messaging SP19	<b>Flow:</b>	FEB-APRIL	
	<b>Product Description:</b>	ONO RELAXED LS REFINED FULL ZIP HOODIE: SUNDAY 260 FB	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE	
	<b>Product Status:</b>	Concept	<b>Product Type:</b>	Hoodie	<b>Theme:</b>	OFF SEASON TEE SHOP	
	<b>BOM #:</b>	000456587	<b>Tech Designer:</b>	Twedt, Chelsey	<b>Designer:</b>	Yang, Raymond	
	<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	393223 (USA, Regular); 411259 (USA, Regular); 380876 (USA, Regular)	<b>Vendor Collaboration:</b>	Yes	
	<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)					
<b>Factory:</b>							
<b>Grade Rule:</b>	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half) Knit Machine; XXS - XXXL; Base (M)	<b>Block:</b>				<b>MC Last Mod:</b>	Sep 24, 2018 9:15 AM PDT
						<b>MC Status:</b>	Final
<b>Comments:</b>	SP19 9.4.18 - return to 320745 fit with revised neck shape. ----- SP19 5.29.18 - use attached Men's pattern and adjust to meet specs.				<b>UOM:</b>	Inches	

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL		
1081	Neck Width Seam to Seam			Y	1/4	1/4	7 3/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9		
1083	Front Neck Drop: Imaginary Line to Seam				1/8	1/8	3 1/2	3 1/2	3 5/8	3 3/4	4	4 1/4	4 1/2		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 3/8	1 1/2	1 5/8		
1047	Hood Width ___ Down from Top	4"			1/8	1/8	10	10	10 1/4	10 1/2	11	11 1/2	12		
1049	Hood Opening-2 Point				1/8	1/8	14 1/4	14 1/4	14 1/2	14 3/4	15	15 1/4	15 1/2		
1438	Drawcord Length	d/cord exits 1.5" from neck seam	Exposed		1/4	1/4	11	11	11	11	11	11	11		
1112	High Chest Position from High Point Shoulder				999	999	5	5	5 1/4	5 1/2	5 7/8	6 1/4	6 5/8		
1114	High Chest		Set-in		1/4	1/4	13	13 1/4	13 3/4	14 1/4	15	15 3/4	16 1/2		
1116	High Back Position from High Point Shoulder				0	0	5	5	5 1/4	5 1/2	5 7/8	6 1/4	6 5/8		
1117	High Back		Set-In		1/4	1/4	13 3/4	14	14 1/2	15	15 3/4	16 1/2	17 1/4		
1120	Chest 1" Below Armhole			Y	1/2	1/2	17 3/4	18 1/4	19 1/4	20 1/4	21 3/4	23 3/4	26		
1517	Casing Height		Hood		999	999	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4		
1258	Bottom Opening Straight	2" above seam - extended		Y	1/2	1/2	17	17 1/2	18 1/2	19 1/2	21	23	25 1/4		
1258	Bottom Opening Straight	along bottom edge - relaxed		Y	1/2	1/2	16 1/2	17	18	19	20 1/2	22 1/2	24 3/4		
1535	Trim Height	Bottom Rib			999	999	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2		
1097	Shoulder Width-Seam to Seam at Back		Set-In	Y	1/4	1/4	14 3/4	15	15 1/2	16	16 3/4	17 1/2	18 1/4		
1100	Shoulder Slope		Graded		0	0	1 1/8	1 1/8	1 1/4	1 1/4	1 3/8	1 1/2	1 5/8		
1103	Shoulder Seam Forward				1/8	1/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8		
1290	Sleeve Length from Center Back	(mens 35)	Long	Y	1/2	1/2	30 7/8	31 1/4	32	32 3/4	33 1/2	34 1/4	35		
1276	Armhole Straight - 2 Point Measurement			Y	1/4	1/4	7 1/2	7 3/4	8 1/8	8 1/2	9	9 5/8	10 1/4		
1298	Bicep 1" below Armhole				1/4	1/4	6 1/8	6 3/8	6 3/4	7 1/8	7 5/8	8 1/4	8 7/8		
1301	Sleeve Opening	along bottom edge	Long	Y	1/8	1/8	3 1/8	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2		
1301	Sleeve Opening	2" above seam	Long	Y	1/8	1/8	3 5/8	3 3/4	4	4 1/4	4 1/2	4 3/4	5		
5203	Cuff Height	Sleeve			999	999	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2		
1338	Body Length from High Point Shoulder		Hip	Y	1/2	1/2	23 3/8	23 3/4	24 3/8	25	25 7/8	26 3/4	27 5/8		
1580	Kangaroo Pocket Height at Center				1/4	1/4	6	6	6 1/2	6 1/2	6 1/2	7	7		
1581	Kangaroo Pocket Height at Sides				999	999	2 1/4	2 1/4	2	2	2	2 1/4	2 1/4		

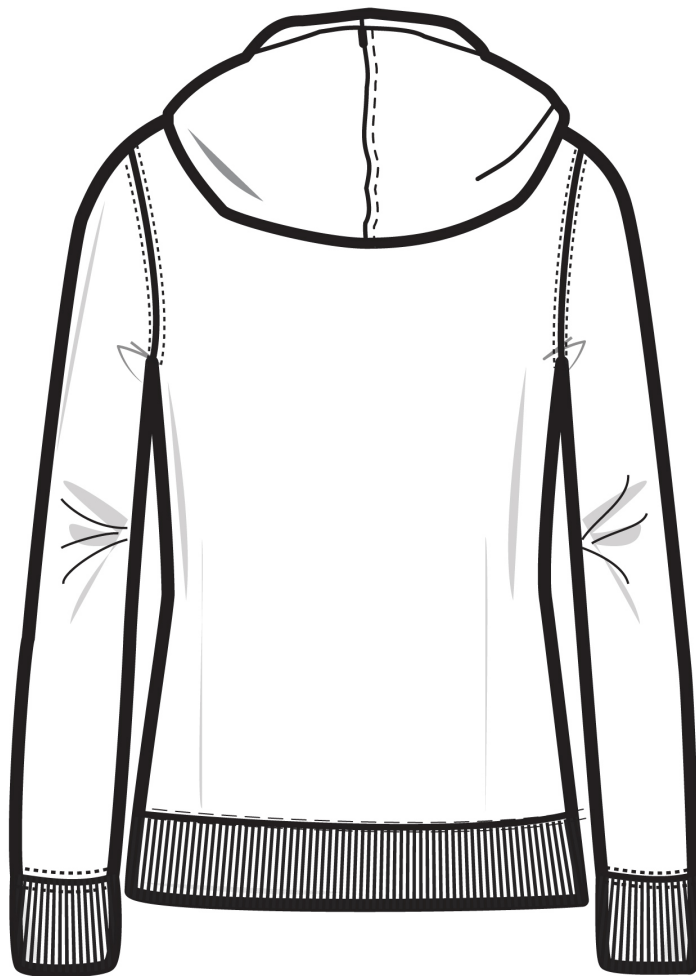
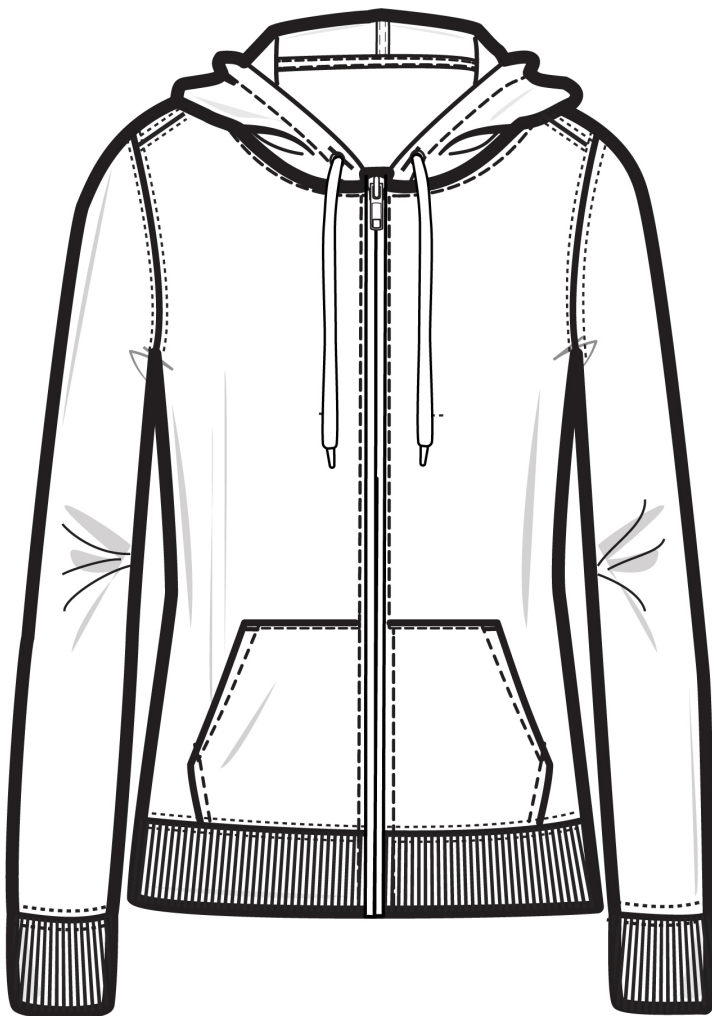
	<b>Old Navy</b>				<b>Measurement Chart - Regular; SP19</b>			
	<b>Master Style:</b>	471394; RELAXED LS REFINED FULL ZIP HOODIE	<b>Line Plan:</b>	ON Family Messaging SP19	<b>Flow:</b>	FEB-APRIL		
	<b>Product Description:</b>	ONO RELAXED LS REFINED FULL ZIP HOODIE: SUNDAY 260 FB	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE		
	<b>Product Status:</b>	Concept	<b>Product Type:</b>	Hoodie	<b>Theme:</b>	OFF SEASON TEE SHOP		
	<b>BOM #:</b>	000456587	<b>Tech Designer:</b>	Twedt, Chelsey	<b>Designer:</b>	Yang, Raymond		
	<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	393223 (USA, Regular); 411259 (USA, Regular); 380876 (USA, Regular)	<b>Vendor Collaboration:</b>	Yes		
	<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)						
	<b>Factory:</b>							
	<b>Grade Rule:</b>	Old Navy Womens Sweater/Knit Tops & Bottoms Alpha (Half) Knit Machine; XXS - XXXL; Base (M)	<b>Block:</b>		<b>MC Last Mod:</b>	Sep 24, 2018 9:15 AM PDT		
	<b>Comments:</b>	SP19 9.4.18 - return to 320745 fit with revised neck shape. ----- SP19 5.29.18 - use attached Men's pattern and adjust to meet specs.				<b>MC Status:</b>	Final	
					<b>UOM:</b>	Inches		

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XXS	XS	S	M	L	XL	XXL			
1582	Kangaroo Pocket Width at Top				1/4	1/4	7 1/4	7 1/2	8	8 1/2	9 1/4	10 1/4	11 3/8			
1584	Kangaroo Pocket Width at Widest Point				1/4	1/4	12 1/4	12 1/2	13	13 1/2	14 1/4	15 1/4	16 3/8			
1583	Kangaroo Pocket Width at Bottom				1/4	1/4	11 1/4	11 1/2	12	12 1/2	13 1/4	14 1/4	15 3/8			
1535	Trim Height	pocket turn back hem height	Pocket		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4			
1556	Actual Zipper Length		at Center Front - Zip Hip		1/2	1/2	19 5/8	20	20 1/2	21	21 5/8	22 1/4	22 7/8			

# Old Navy

# Sketches - generic

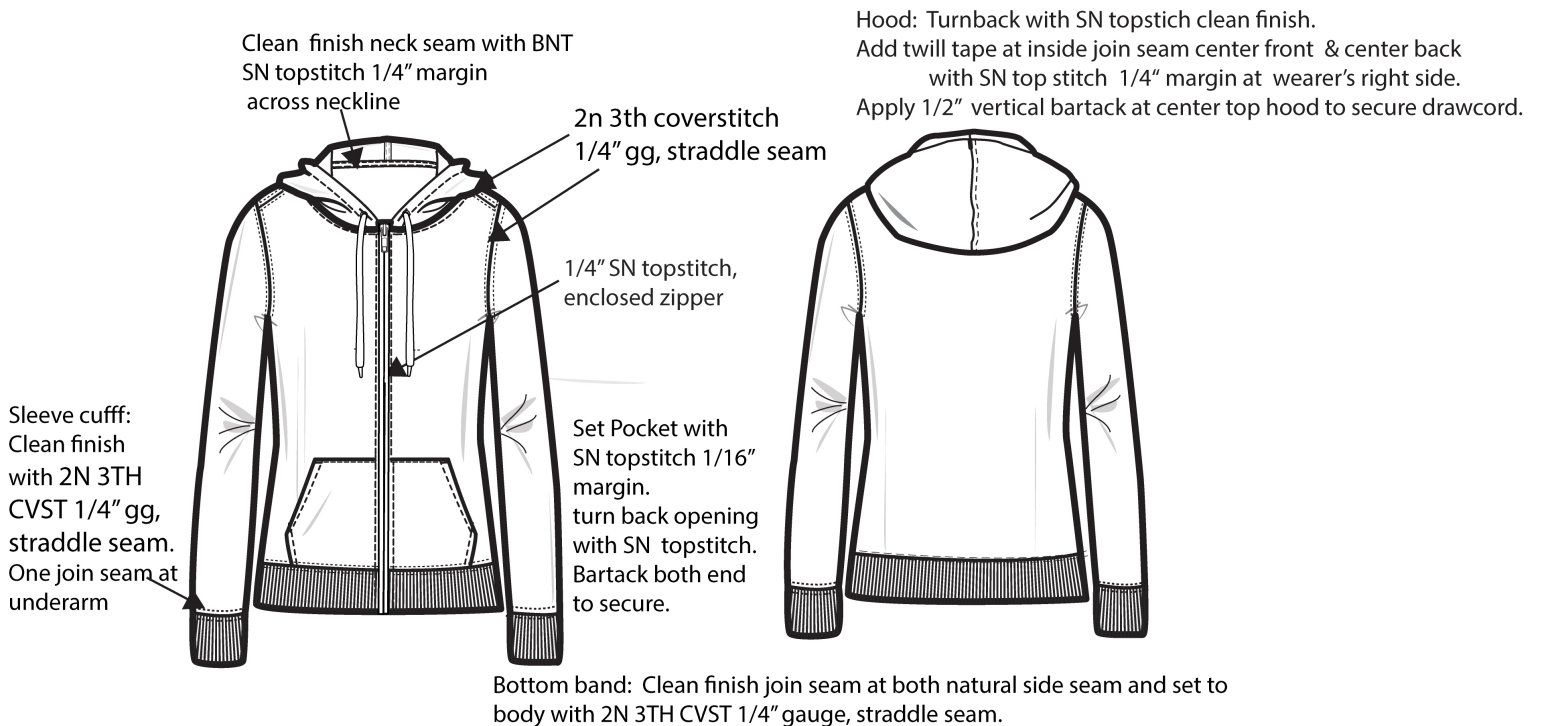
<b>Master Style:</b>	471394; RELAXED LS REFINED FULL ZIP HOODIE	<b>Line Plan:</b>	ON Family Messaging SP19	<b>Flow:</b>	FEB-APRIL
<b>Product Description:</b>	ONO RELAXED LS REFINED FULL ZIP HOODIE: SUNDAY 260 FB	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE
<b>Product Status:</b>	Concept	<b>Product Type:</b>	Hoodie	<b>Theme:</b>	OFF SEASON TEE SHOP
<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	393223 (USA, Regular); 411259 (USA, Regular); 380876 (USA, Regular)	<b>Vendor Collaboration:</b>	Yes
<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)				
<b>Factory:</b>					
<b>Comments:</b>	Sketch View Last Mod: Sep 4, 2018 2:24 PM PDT				



# Old Navy

## Sketches - generic

<b>Master Style:</b>	<b>471394</b> ; RELAXED LS REFINED FULL ZIP HOODIE	<b>Line Plan:</b>	ON Family Messaging SP19	<b>Flow:</b>	FEB-APRIL
<b>Product Description:</b>	ONO RELAXED LS REFINED FULL ZIP HOODIE: SUNDAY 260 FB	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE
<b>Product Status:</b>	Concept	<b>Product Type:</b>	Hoodie	<b>Theme:</b>	OFF SEASON TEE SHOP
<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	<b>393223</b> (USA, Regular); <b>411259</b> (USA, Regular); <b>380876</b> (USA, Regular)	<b>Vendor Collaboration:</b>	Yes
<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)				
<b>Factory:</b>					
<b>Comments:</b>	Sketch View Last Mod: Sep 4, 2018 2:24 PM PDT				



	Old Navy				Fit Comments	
	<b>Master Style:</b>	471394; RELAXED LS REFINED FULL ZIP HOODIE	<b>Line Plan:</b>	ON Family Messaging SP19	<b>Flow:</b>	FEB-APRIL
	<b>Product Description:</b>	ONO RELAXED LS REFINED FULL ZIP HOODIE: SUNDAY 260 FB	<b>Product Team:</b>	ON Womens Knit Tops	<b>Area:</b>	FLEECE
	<b>Product Status:</b>	Concept	<b>Product Type:</b>	Hoodie	<b>Theme:</b> OFF SEASON TEE SHOP	
	<b>BOM #:</b>	000456587	<b>Tech Designer:</b>	Twedt, Chelsey	<b>Designer:</b> Wang, Raymond	
	<b>Sourcing Office:</b>	Hong Kong	<b>Merch Number(s):</b>	393223 (USA, Regular); 411259 (USA, Regular); 380876 (USA, Regular)	<b>Vendor Collaboration:</b>	Yes
	<b>Vendor:</b>	SAE-A TRADING CO., LTD (1002249)				
	<b>Vendor:</b>	SAE-A TRADING CO., LTD	<b>Vendor Direct?:</b>		<b>Last Modified:</b>	Sep 24, 2018
	<b>Fit Comments Status:</b>	Comments Sent	<b>Division:</b>	ON Marketing & Non-Saleable Merchandise		
	<b>Request / Round:</b>	1339275 / 1	<b>Season:</b>	SP19		
<b>Vendor Type / Fit Strategy:</b>		<b>Market:</b>				
<b>Fit Session Date:</b>	Sep 24, 2018	<b>MC For Sample:</b>	Regular; SP19(Final),			
<b>Final Fit Approval Due Date:</b>	Sep 26, 2018	<b>Fit By:</b>	MONICA			
<b>SPR Requested By:</b>	Demaray, Monica	<b>Fit Session Attendees:</b>	9/24/18			
<b>Request Result:</b>	Approved	<b>Fit Model:</b>	FORM			

Construction / Workmanship

Pre-Fit Comments

sample looks good.Please review and advise your next fit comment.

Fit Comments

Workmanship is approved.

**Pattern**

**Pre-Fit Comments**

Attached.

**Fit Comments**

Pattern looks good.

**Grade**

**Pre-Fit Comments**

Attached M#471394 Grading Pattern File.

**Fit Comments**

Grade looks good.



**Measurement**

**Pre-Fit Comments**

Please note that all specs are within Tol.

**Fit Comments**

Agreed.

**Fit**

Pre-Fit Comments

Fit Comments

Sample fits well. Please proceed to final.