

## **Engineering Project 8: Hierarchical Overlay → DPM Predictor (Units / Dies / Bumps)**

### **Problem statement**

- Build a hierarchical, data-driven model to predict Defects Per Million (DPM) at the bump, die, and unit levels using overlay and process variation modeled with Gaussian and Rician distributions.

### **The problem this project solves**

- Overlay variation propagates nonlinearly across packaging hierarchies, making DPM estimation difficult with flat, single-level metrics.
- Traditional yield models fail to capture how x/y overlay distributions translate into radial misalignment risk at finer structural levels.
- This project links physical overlay statistics to hierarchical defect outcomes in a scalable, quantitative framework.

### **Applications**

- Package architecture comparison (Fan-Out, Flip-Chip, 2.5D) based on predicted DPM.
- Risk assessment for pitch scaling, bump density increases, and die stacking decisions.
- What-if analysis to quantify DPM sensitivity to overlay control, warpage, and geometry changes.
- Uncertainty-aware DPM forecasting using Monte Carlo propagation of overlay distributions.

### **Why it's important**

- Enables physically meaningful, hierarchy-aware yield prediction instead of single-point metrics.
- Supports informed design and process trade-offs early in package development.

- Scales naturally to real inline metrology data for advanced manufacturing analytics and reliability planning.