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**Group: EPI Generic Document Type: Supplier Management** 

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#### **Annual Quality Review Meeting**

Johnson & Johnson KK, Japan Service Center, Sukagawa City, Fukushima Pref.)

Date:(25-08-2020)

#### **Ethicon Endo-Surgery**

Name	Title
Kohei Seki	Repair Service Manager
Yuki Akiniwa	Chief Engineer
Kazuki Muroi	Technical Group
Takeshi Tamokami	Technical Group
Shannon Gillespie	International Service Manager
James Swords	WTCS-Coordinator II
James Terry	Product Release Technician IV
Robert Peters	Service Quality Lead

Agenda
Organization Changes
Follow Ups from previous review
Service and Quality Agreements Update
Significant changes in Quality System
Review of service volume since the previous review
Review of Service Metrics
Service training results
Product quality review (Service Database/Service reports)
Management Review Summary
Compliance Update
Certifications
Project Review
Records Review for destruction
General discussion

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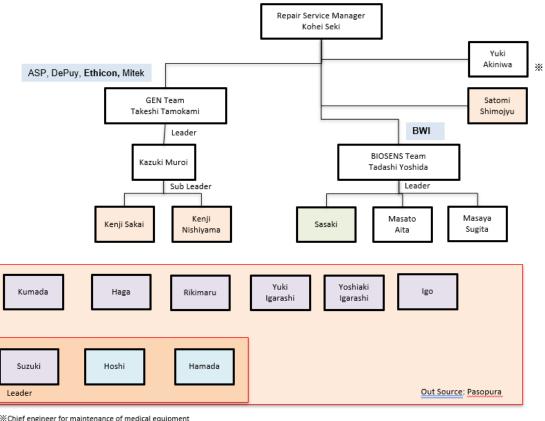
Latest Released: YES State: Released

## Organizational Changes

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### Organizational changes



\*Chief engineer for maintenance of medical equipment

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### Organizational changes

Please answer the following:	Yes or No	Comments
Have there been any changes in the org chart since the last review?	Yes	Masato Aita and Tomomi Igo joined.
Have there been changes in site location; expansion; or facility layout?	No	N/A.
Have there been significant changes that adversely affect EES products, processes, or product release?	Yes	PM & CM of MegaPower1000&MegaSoft started.

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## Follow-up Items from Previous Review

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#### Follow –up Items from previous quality review

#### Below is a list of follow up action items as a result of the Japan 2019 Annual Business Review:

EES to provide to JAPAN team information and contacts for • LX1##, LX2##, LC3##, LC4##, Liga Clip Applier.	Responsible Party: Robert Peters Due date: 20-11-2019 Actions completed on 20-11-2019): Robert provided the information to the Japan team in an e-mail evidence can be found on DOC020920 Rev G
EES to provide to JAPAN team information and contacts for Handpiece(HP) Receptacle Connection failure causes cable communication error between Gen 11 and HP are increasing	Responsible Party: Robert Peters Due date: 20-11-2019 Actions completed on 20-11-2019): Robert provided the information to the Japan team in an e-mail evidence can be found on DOC020920 Rev G
Japan team to provide confirmation of SB 17-0003.	Responsible Party: Yuli Akiniwa Due date: 26-11-2019 Actions completed on (26-11-2019): Yuki provided the information to EES team in an e-mail evidence can be found on DOC020920 Rev G
Japan team to provide Global scorecard for months missing 2018.	Responsible Party: Yuli Akiniwa Due date: 31-12-2019 Actions completed on (31-12-2019): Yuki provided the information to EES team in an e-mail evidence can be found on DOC020920 Rev G
Japan team to provide SR#.225002 teat data for review possible traveler for decontamination for all files.	Responsible Party: Yuli Akiniwa Due date: 26-11-2019 Actions completed on (26-11-2019): Documented in the service file review. Can be found on DOC020920 Rev G

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# Service and Quality Agreements Update

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#### Service and Quality Agreements Update

	Service Agreement	Inter-company Quality Agreement
Is the current agreement still applicable today?	01-09-2019 Service Operating Agreement	01-12-2019
	01-03-2020 Amendment to Agreement	

All agreements are current with no revisions necessary at this time.

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# Significant Changes in Quality System

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### Significant Changes in Quality System

Please answer the following:	Yes or No	Comments
Has there been any changes significant changes to the Quality System in the last year?	Yes	Windchill implementation since 01-04-2020

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# Review of Service Volume Since the Previous Review

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#### Service volume since the last review

There were 534 units total between 01-08-2019 to 31-07-2020, representing an Average 28.10 units serviced per month. This means J&J Medical KK will remain a medium

volume service center.

Product Name	# of products serviced between 01-08-2019 TO 31-07-2020 Your Service Center data here	# of products serviced between 01-08-2019 TO 31-07-2020 3rd Party Suppliers/Distributors data here	# of products serviced between 01-08-2019 TO 31-07-2020 FSE's data here
GEN11	448	0	0
GEN04	23	0	0
RF60	0	0	0
MegaPower Generator	35	0	0
MegaVac Smoke Evaluator	0	0	0
MegaSoft Pads	28	0	0
MiniVac	0	0	0

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## **Review of Service Metrics**

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#### Service Metric Review

Repair cycle time ov	Repair cycle time overall goal: 10 days		
List repair cycle tim	e overall goal ab	ove.	
GEN11	5.5 days		
GEN04	4.6 days		
RF60	N/A		
MegaPower Generator	4.0 days		
MegaVac Smoke Evaluator	N/A		
MegaSoft Pads	39.6 days		
MiniVac	N/A		
Metric		Results	
Repeat service < 90 days, goal: ≤1		Result = 7	
Number of service complaints, goal:		Result = 1	
Customer Satisfaction goal: _2.0%_		Result = 1.64% (ISO certified only)	
Discuss timeliness for Global Scored	card reports.	Result = 100%	
Discuss timeliness for Service Activ	ity Reports	Result = 100%	
Any additional metrics tracked (If seitems)	ervice center tracks additional	N/A	

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## Service Training Results

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## Service Training Results for Newly Trained and Ongoing Personnel

Training Title/Type	Technician	Trainer	<b>Training Date</b>
RF60 Recertification	Kenji Nishiyama	Kohei Seki	(18-11-2020)
GEN04	Yuki Akiniwa Kenji Nishiyama	Kohei Seki	(18-11-2020)
GEN 11 Recertification	Yuki Akiniwa Kenji Nishiyama Kazuki Muroi Aimi Haga Kyoko Rikimaru Michiru Hoshi	Kohei Seki	(18-11-2020)
Megadyne Recertification	Kenji Nishiyama Kenji Sakai	Kohei Seki	(25-12-2019)
ISO Training	N/A – See slide 29	N/A – See slide 29	N/A – See slide 29
Complaint Awareness	Yuki Akiniwa Kenji Nishiyama Kazuki Muroi Aimi Haga Kyoko Rikimaru Michiru Hoshi	Kohei Seki	<u>(18-11-2019)</u>

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#### Service Training Results for Newly Trained and Ongoing Personnel

Product Name	Training the Trainer Name(s)
GEN11	Yuki Akiniwa
GEN04	Yuki Akiniwa
RF60	Kenji Nishiyama
MegaPower Generator	Kohei Seki
MegaVac Smoke Evaluator	N/A
MegaSoft Pads	Kohei Seki
MiniVac	N/A

# Product Quality Review (Service Database/Service reports)

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#### **Product Quality Review**

Please answer the following:	Yes or No	Comments
Have the been any non-conformances for product or systems?	Yes	We had NC that quote, and actual service were not same.
Have there been any corrective/preventive actions identified in product or processes since the previous review?	Yes	Process needed to be evaluated and then change the process when/who check
Has CAPA (Corrective And Preventive Actions) been determined as effective?	Yes	NC closed in 30-07-2020 and assume no issue found since then.



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#### **Product Quality Review**

A sample of Twenty (20) records were requested per sampling plan, ANSI/ASQC Z1.4 Normal Level I AQL = 0.65 Accept 0: Reject 1 Inspection.

- 17- GEN11 records
- 2 GEN04 records
- 1 –Megapower 1000
- 2 Megapads (see action item slide)

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#### **Product Quality Review**

		Service Bulletin Release	
Service Bulletin #	Product	Date	<b>Implementation Date</b>
SB 20-003	GEN11	05/05/2020	Not yet, under implementation

## **Management Review Summary**

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#### Management Review Summary

List Results and Action	s on <u>21-02-2020</u> from Management Reviews:	
Date of last management review	<u>21-02-2020</u>	
Accomplishments?	There is no service complaint.	
Business plan goals?	There is no service impact.	
Action items from the management review related to or affecting service?	GEN11 target was not achieved so it needs to improve, but we enhance 3 <sup>rd</sup> Party PM and CM, it should be improved from Autumn	
Any significant Service Center internal audit trends?	There is no significant internal audit trends.	
Discuss any corrective and/or preventive actions implemented.	Was CAPA determined as effective? Yes No N/A X	
Other?	N/A	

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## **Compliance Update**

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#### Compliance Update

#### Include Internal and Third Party:

- Any audits since last review Yes X No
  - "Successful J&J compliance audit was conducted on 11- 2019 by Fukui, Katsumata, Ota. There were 0 findings related to service and repair.
  - Any scheduled future audits Yes X No Internal Audit will be conducted in 09- 2020 ISO13485 conducted on 12-08-2020

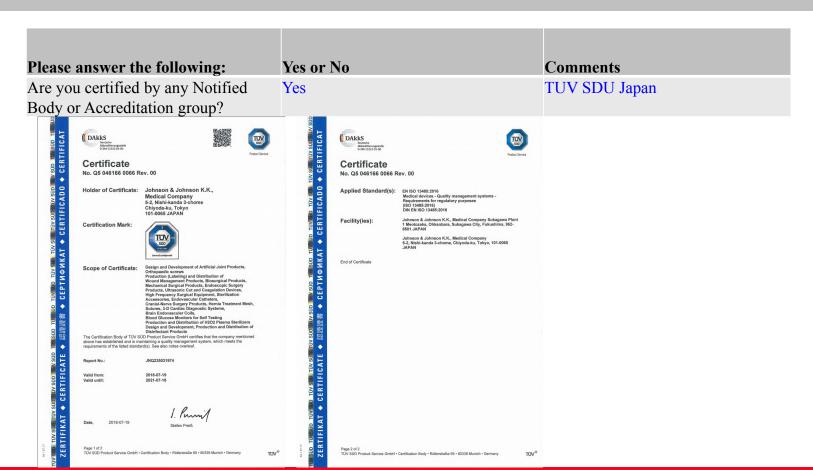
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## Certifications

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#### Certifications



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## **Project Overview**

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### Project Overview

Please answer the following:	Product	Date
Any projects in place to include additional service for	Winston (MES1)	Tentative service center readiness date: Q32020
new products?	Golden Gate (MEGEN1)	Tentative service center readiness date: Q42021

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## Records Review for Destruction

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#### Records Review for Destruction

Japan was approved for servicing the following devices:

*RF60 – November 2009* 

*GEN04 – July 2002* 

*GEN11 – September 2012* 

Record Destruction begins:

*RF60/GEN04 – January of 2029* 

GEN11 – January of TBD

No records are due for destruction at this moment.

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## **General Discussion**

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#### General

- N/A

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#### **Action Items**

#### Below is a list of follow up action items as a result of the Japan 2020 Annual Business Review:

EES to review two service records for the Megasoft Pads.

Responsible Party: James Terry

Due date: 11-09-2020

Actions completed on (01-09-2020): – Sent e-mail with two record reviewed. Work order  $458222\_SN\_187125038$  & work order  $454920\_SN\_187125046$ . The information was documented correctly in MDS& R and all test data was

attached all other requirements were met per MDS&R. Evidence can be found on DOC020920 Rev H

EES to provide Japan Team with red-line copy of service manual updated in conjunction with SB20-0003

Responsible Party: James Terry

Due date: 11-09-2020

Actions completed on (01-09-2020): – Sent e-mail with the information of the changes to the service manual.

Evidence can be found on DOC020920 Rev H

EES to provide Japan Team with examples of work order records for review with requirements and recommendations.

Responsible Party: James Terry

Due date: 11-09-2020

Actions completed on (01-09-2020): – Sent e-mail with the information examples of work order records for review

with requirements and recommendations. Evidence can be found on DOC020920 Rev H

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#### On-site Audit Required for Further Risk Assessment

EES to complete	Yes or No	Comments
Audit Required?	No	N/A

Next quality review meeting <u>31-12-2021</u>.