



The Electrosurgical Authority®

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DOCUMENT TITLE: Zip Pen EC, Bulk Non-Sterile

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Author: MGLASSETT

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All dates and times are in Mountain Standard Time.

ZIP Fluid Ingress Improvement**Change Request**

Name/Signature	Title	Date	Meaning/Reason
Lucy Richards (LRICHARDS)	Document Specialist	19 Jan 2018, 02:54:21 PM	Approved

Collaboration

Name/Signature	Title	Date	Meaning/Reason
Dave Shimkus (DSHIMKUS)		19 Jan 2018, 04:27:42 PM	Complete
Tara Rogers (TROGERS)		19 Jan 2018, 04:36:05 PM	Complete
Julie Barber (JBARBER)		19 Jan 2018, 04:57:42 PM	Complete
Paul Borgmeier (PBORGMEIER)		22 Jan 2018, 10:25:31 AM	Complete
Joni Stegeman (JSTEGEMAN)	Ethicon Quality	23 Jan 2018, 03:09:59 PM	Complete
Darlene Hull (DHULL)	Regulatory	24 Jan 2018, 10:15:53 AM	Complete
Mark Glassett (MGLASSETT)		24 Jan 2018, 10:25:53 AM	Complete

Document Review

Name/Signature	Title	Date	Meaning/Reason
Chad Frampton (CFRAMPTON)		24 Jan 2018, 02:15:10 PM	Complete
Mark Glassett (MGLASSETT)		24 Jan 2018, 02:15:55 PM	Complete
Lucy Richards (LRICHARDS)	Document Specialist	24 Jan 2018, 02:45:04 PM	Complete

RA-Approval

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Darlene Hull (DHULL)	Regulatory	24 Jan 2018, 04:21:04 PM	Approved

QA-Approval

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Joni Stegeman (JSTEGEMAN)	Ethicon Quality	24 Jan 2018, 04:02:11 PM	Approved

ENG-Approval

Name/Signature	Title	Date	Meaning/Reason
Paul Borgmeier (PBORGMEIER)		25 Jan 2018, 09:51:27 AM	Approved

Training Review

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Lucy Richards (LRICHARDS)	Document Specialist	25 Jan 2018, 01:26:51 PM	Approved

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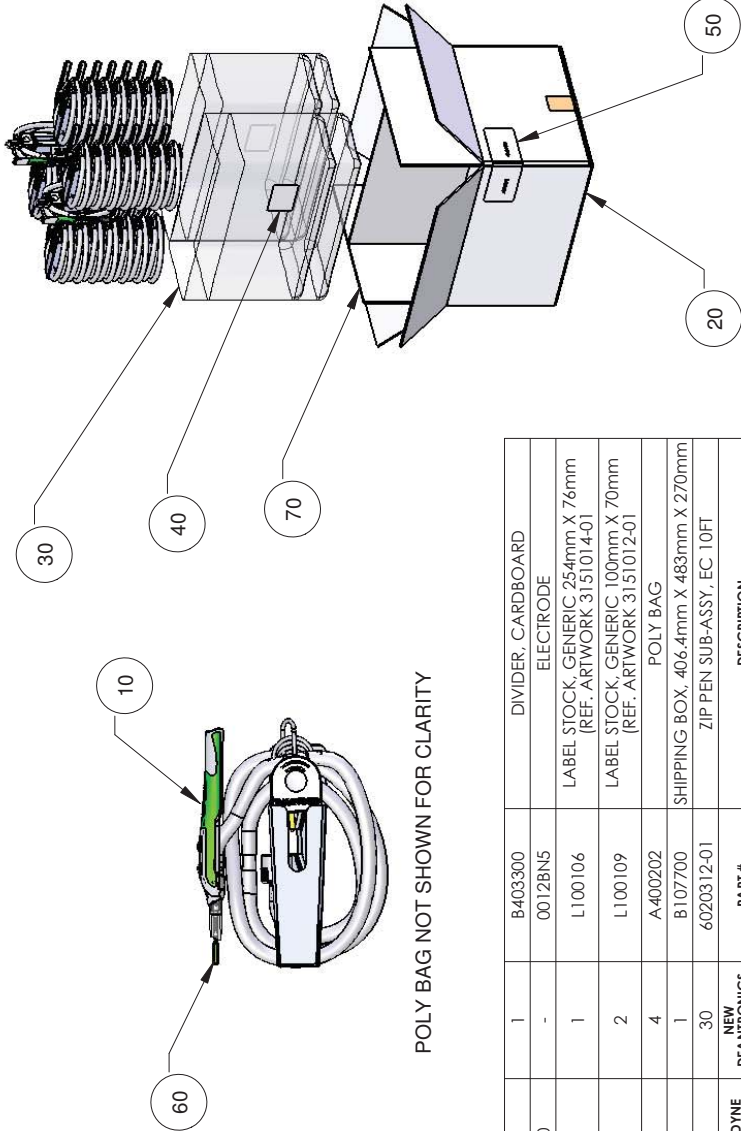
Final Release

Name/Signature	Title	Date	Meaning/Reason
Lucy Richards (LRICHARDS)	Document Specialist	25 Jan 2018, 01:27:13 PM	Approved

A			B		C		D		E		F	
			REV.	ZONE	DESCRIPTION		DCO NO.		DCO BY		UPDATED	
			001	N/A	INITIAL RELEASE		2016-ENG-DCO-102		S.A.		DEC 2016	
			002	N/A	NEW OVERMOLD, PCB AND UPDATED CARRIAGE IMPLEMENTATION		2017-ENG-DCO-108		S.A.		NOV 2017	

NOTES:

- SEE BOM FOR ITEM NUMBER, QUANTITIES AND DESCRIPTION.
- PACKAGE 15 ZIP PENS PER SEALED POLY BAG INSIDE ANOTHER SEALED POLY BAG AND PLACE IN SHIPPER BOX AS SHOWN 2X.
- TAPE TOP AND BOTTOM OF BOX.
- LOCATE LABEL ITEM (40) ON EACH INNER POLY BAG ITEM (30) AS SHOWN, PARTIAL ARTWORK SHOWN FOR CLARITY.
- LOCATE LABEL ITEM (50) ON BOX ITEM (20) AS SHOWN, PARTIAL ARTWORK SHOWN FOR CLARITY.
- BOXED ASSEMBLIES TO BE SHIPPED IN GAYLORD CONTAINER, 16 SHIPPER BOXES PER GAYLORD. LABEL GAYLORD WITH CATALOG NUMBER, LOT NUMBER, AND QUANTITY.
- CERTIFICATE OF CONFORMANCE REQUIRED WITH EACH SHIPMENT.
- DOCUMENT FINAL PRODUCT RELEASE AT MEGADYNE ON FORM QA-FRM-017.
- ASSEMBLY TO BE COMPLIANT WITH EUROPEAN UNION ROHS DIRECTIVE.



ITEM #	MEGADYNE CASE QTY.	NEW DEANTRONICS CASE QTY.	PART #	DESCRIPTION
70	-	1	B403300	DIVIDER, CARDBOARD
60	30	-	0012BN5	ELECTRODE
50	-	1	L100106	LABEL STOCK, GENERIC 254mm X 76mm (REF. ARTWORK 3151014-01)
40	-	2	L100109	LABEL STOCK, GENERIC 100mm X 70mm (REF. ARTWORK 3151012-01)
30	-	4	A400202	POLY BAG
20	-	1	B107700	SHIPPING BOX, 406.4mm X 483mm X 270mm
10	-	30	6020312-01	ZIP PEN SUB-ASSY. EC 10FT
ITEM #	MEGADYNE CASE QTY.	NEW DEANTRONICS CASE QTY.	PART #	DESCRIPTION

BILL OF MATERIALS

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TOOLERANCES
UNLESS OTHERWISE
OTHERWISE
X ± 1.1
XX ± 1.02
XXX ± 1.0
FRACTIONS ± 1/16
ANGLES ± 1°

ENGINEER
M.G.

DATE
10/9/2015

DESIGNER
CSF

DATE
10/9/2015

DIMENSIONS
INCH

ASME Y14.5M 2009

TITLE
ZIP PEN
BULK NON STERILE

SIZE
B

PART NUMBER
2525-10ECBN

REV
002

DO NOT SCALE PRINT | SCALE 1:1 | SHEET 1 OF 1