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**Revision: W** 

**Group: EPI Generic Document Type: Supplier Management** 

State: Released

Latest Released: YES

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# **Annual Quality Review Meeting Service Call Center - Italy**

Date: 22 – 04 - 2020

#### **Ethicon Endo-Surgery**

#### Attendees

Name	Title
Valerio Marconi	Technical Service Manager
Stefania Giacomini	Technical Service QA Manager
Francesco Trabucco	Platform & Specialty Lead
Shannon Gillespie	International Service Manager
Robert Peters	Service Quality Lead
James Swords	WTCS-Coordinator
James Terry	Product Release Technician

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#### Agenda

- Organizational changes
- Follow-up items from previous quality review
- Significant changes in Quality System
- Average monthly service volume during last 12 months
- Service training results
- Product quality review
- Scorecard Metrics
- Management Review Summary
- Compliance Update
- Certifications
- Records Review for destruction
- General discussion

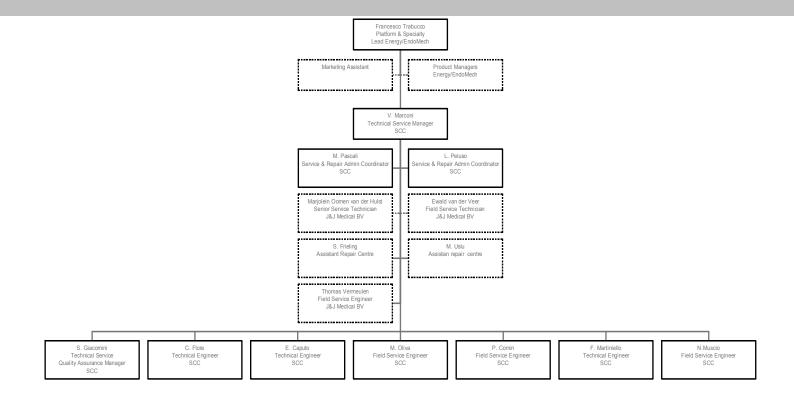
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# Organizational Changes

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#### Organizational changes



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### Organizational changes

Please answer the following:	Yes or No	Comments
Have there been any changes in the org chart since the last review?	Yes	New Field Service Engineer was hired. Two more Dutch engineers were trained on GEN11 field PM
Have there been changes in site location; expansion; or facility layout?	No	N/A
Have there been significant changes that adversely affect EES products, processes, or product release?	No	N/A.

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# Follow-up Items from Previous Review

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#### Follow –up Items from previous quality review

#### Below is a list of follow up action items as a result of the Italy 2019Annual Business Review:

Due date: 17th June, 2019

Send to Italy Team copy of process specification and forms for Megadyne 1000 power generator. Including WO# for review.	Responsible Party: James Terry Due date: 11st June, 2019 Actions completed on 5 <sup>th</sup> June, 2019: – James Terry sent an email to Stefania Giacomini and Valerio Marconi including documents. <b>Completed will be documented in DOC000665 Rev W.</b>
Send training records for Christine Flore.	Responsible Party: Stefania Giacomini Due date: 17th June, 2019 Actions completed on 5th June, 2019: – Stefania Giacomini sent an email to James Terry and Robert Peters including the PDF record. Completed will be documented in DOC000665 Rev W.
Send Gen 04 electrical safety records for GN4051712-WO#-23750-GN4068577-WO#-23491	Responsible Party: Stefania Giacomini Due date: 17th June, 2019 Actions completed on 5th June, 2019: – Stefania Giacomini sent an email to James Terry and Robert Peters including the PDF record. Completed will be documented in DOC000665 Rev W.
Send New Lay Out for platform	Responsible Party: Stefania Giacomini

including the new layout. Completed will be documented in DOC000665 Rev W.

Actions completed on 11st June, 2019: - Stefania Giacomini sent an email to Terry James and Robert Peters

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# Significant Changes in Quality System

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#### Significant Changes in Quality System

Please answer the following:	Yes or No	Comments
Has there been any changes significant changes	Yes	Service New product
to the Quality System in the last year?		Change to quality system based on recent audits
		Spare parts tracking

- Fully authorization for servicing and repair FMS Vue II products
- Fully implementation in MD S&R for spare parts tracking (availability of spare parts)
- Based on a recent JJRC audit, the management of measurement equipment used by field engineers in Nederland's

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# Average Monthly Service Volume During the Last 12 Months

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# Average Monthly EES Service volume during last 12 months

Total units in 12 months = 80.75 units/month (01-01-2019-31-12-2019). This means Italy will remain a medium volume service center.

Product Name	# of products serviced between <u>01-01-2019 TO 31-12-2019</u>
GEN11	960
GEN04	7
RF60	0
MegaPower Generator	2
MegaVac Smoke Evaluator	0
MegaSoft Pads	N/A
MiniVac	N/A

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# Service Training Results

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# Service Training Results for Newly Trained and Ongoing Personnel

Document New/Ongoing/Re-Certification training in chart for each product here.

Training Title/Type	Technician	Trainer (Person or System)	Training Date
GEN 11 Recertification	Valerio Marconi	F.Trabucco	10-dic-19
GEN 11 Recertification	Stefania Giacomini	F.Trabucco	09-nov-19
GEN 11 Recertification	Massimiliano Oliva	F.Trabucco	28-nov-19
GEN 11 Recertification	Emanuela Caputo	F.Trabucco	02-dic-19
GEN 11 Recertification	Paolo Comin	F.Trabucco	06-dic-19
GEN 11 Recertification	Francesca Martiniello	F.Trabucco	11-dic-19
GEN 11 Recertification	Nicola Muscio	F.Trabucco	04-dic-19
GEN 11 Recertification	Christian Flore	F.Trabucco	06-dic-19
GEN04 Recertification	Valerio Marconi	F.Trabucco	10-dic-19
GEN04 Recertification	Stefania Giacomini	F.Trabucco	09-dic-19
GEN04 Recertification	Massimiliano Oliva	F.Trabucco	28-nov-19
GEN04 Recertification	Emanuela Caputo	F.Trabucco	02-dic-19
GEN04 Recertification	Paolo Comin	F.Trabucco	06-dic-19
RF60 Recertification	Valerio Marconi	F.Trabucco	10-dic-19
RF60 Recertification	Stefania Giacomini	F.Trabucco	09-dic-19
RF60 Recertification	Massimiliano Oliva	F.Trabucco	28-nov-19
RF60 Recertification	Emanuela Caputo	F.Trabucco	02-dic-19
RF60 Recertification	Paolo Comin	F.Trabucco	06-dic-19
Complaint Awareness	Valerio Marconi	F.Trabucco	10-dic-19
Complaint Awareness	Stefania Giacomini	F.Trabucco	09-dic-19
Complaint Awareness	Massimiliano Oliva	F.Trabucco	28-nov-19
Complaint Awareness	Emanuela Caputo	F.Trabucco	02-dic-19
Complaint Awareness	Paolo Comin	F.Trabucco	06-dic-19
Complaint Awareness	Francesca Martiniello	F.Trabucco	10-dic-19
Complaint Awareness	Nicola Muscio	F.Trabucco	04-dic-19
Complaint Awareness	Christian Flore	F.Trabucco	06-dic-19
Complaint Awareness	Michela Pascali	F.Trabucco	02-dic-19
Complaint Awareness	Leonardo Peluso	F.Trabucco	02-dic-19
GEN11 certification	Nicola Muscio	E. Caputo	02-ago-19
GEN11 Field PM certification	Suzanne Frieling	V.Marconi	03-oct-19
GEN11 Field PM certification	Muhammet Uslu	V.Marconi	03-oct-19

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#### Service Training Results for Newly Trained and Ongoing Personnel

Product Name	Training the Trainer Name(s)
GEN11	Valerio Marconi, Emanuela Caputo, Paolo Comin, Massimiliano Oliva
GEN04	Stefania Giacomini, Emanuela Caputo, Paolo Comin, Valerio Marconi
RF60	Stefania Giacomini, Emanuela Caputo
MegaPower Generator	Massimiliano Oliva
MegaVac Smoke Evaluator	Massimiliano Oliva
MegaSoft Pads	N/A
MiniVac	N/A

# **Product Quality Review**

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#### **Product Quality Review**

Please answer the following:	Yes or No	Comments
Have the been any non-conformances for product or systems?	Yes	A NC was detected during JJRC Audit (23-25- 10-2019)
Have there been any corrective/preventive actions identified in product or processes since the previous review?	Yes	3 Corrective actions and 2 Preventive actions were opened following the JJRC NC: CPA 1687700 CPA 1687704 CPA 1687713 CPA 1687716 CPA in progress 1 Quality Issue (1547634) was opened and correction 1564641 was completed on 17-10- 2019 related to a recommendation arisen during Internal audit (20 - 06-2019)
Has CAPA (Corrective And Preventive Actions) been determined as effective?	Yes	The effectiveness of CAPA related to NC of JJERC audit will be checked at the end of 31-09-2020.

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#### **Product Quality Review**

A sample of twenty service records was requested per sampling plan ANSI/ASQC Z1.4 Normal Level I AQL = 0.65 – Accept 0; Reject 1

17 GEN 11 Records

2 GEN 04 Records

1 Mega power 1000

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#### **Product Quality Review**

Service Bulletin #	Product	Service Bulletin Release Date	Implementation Date
SB 19-001	Release Megadyne CS-FRM-034 Rev 005 with updated Parts list	16-08-2019	3-09-2019
SB 19-004	Megadyne Field Action - ESU Output Connection Instruction Label	10-09-2019	16-10-2019
SB 19-005	Mega Power Incorrect Authorized Rep on Rear Panel Label	30-01-2020	31-01-2020

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### **Scorecard Metrics**

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#### Scorecard Metric Review

Repair cycle time overall goal: 7 days			
List repair cycle time over	List repair cycle time overall goal above.		
GEN11	List results for GEN11 here. 3 days.		
GEN04	List results for GEN04 here. 2 days.		
RF60	List results for RF60 here. No RF60 serviced during 2019		
MegaPower Generator	List results for MegaPower Generator here. 12 days		
MegaVac Smoke Evaluator	List results for MagaVac Smoke Evaluator here. No MegaVac Smoke Evacuator serviced during 2019		
MegaSoft Pads	List results for the name of the train the trainer for MegaSoft Pads here. N/A		
MiniVac	List results for MiniVac here. N/A		

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#### Scorecard Metric Review

Metric	Results
Repeat service < 90 days, goal: ≤1	Result = 0.1%
Number of service complaints, goal: ≤1	Result = $0$
Customer Satisfaction goal:	Result = 4.9 (ISO certified only)
Discuss timeliness for Global Scorecard reports.	Result = 100%
Discuss timeliness for Service Activity Reports	Result = 100%
Field efficacy (% of serviced devices vs planned services)	Result=97.3%
Fielad Accuracy (% of devices serviced within 1 year + 3 month from previous check)	Result=96.7%
Volume 1: Number of serviced devices covered by service contract vs contract installed base	Result=100%
Volume 2: Number of company serviced devices vs installed base	Result=78.8%

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# **Management Review Summary**

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#### Management Review Summary (1)

#### List Results and Actions between 04-06-2019 to 22-04-2020 from Management Reviews:

Date of last management review	<u>10-03-2020</u>
Accomplishments?	<ul> <li>New agreement signed with other Countries to support them with service and repair activities: Poland, France, Spain, Portugal, Belgium, Greece and Cyprus (including Megadyne for last 2 Countries)</li> <li>Completed authorization for service and repair activities on FMS Vue II</li> <li>New field service structure (3 field technicians) to cover needs of service both for Mitek and Ethicon</li> <li>32 Pure Vue installed on site with the support of field service engineers</li> <li>The operativity of work order processing has been completely switched to digital</li> </ul>
Business plan goals?	<ul> <li>Complete Mitek service and repair authorization (Micro HP, Pure Vue)</li> <li>Complete Megadyne service and repair authorization for new platform (Winston and GoldenGate)</li> <li>Plan Wave 2 of EMEA project in order to include Mitek platform</li> <li>Implement field processes also for Germany like Nederland model</li> <li>Plan new layout for depot service center if needed</li> <li>Switch ancillaries processes of service (e.g. Service contracts, tools, etc) in MD S&amp;R</li> </ul>

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#### Management Review Summary (2)

#### List Results and Actions between <u>04-06-2019 to 22-04-2020</u> from Management Reviews:

Action items from the management review	No action related to GEN11
related to or affecting service?	Only 1 Quality Issue managed and completed related to Mitek cycle time
Any significant Service Center internal audit trends?	No
Discuss any corrective and/or preventive	List any actions, if applicable.
actions implemented.	3 Corrective actions and 2 Preventive actions were opened following the JJERC NC:
	CPA 1687700
	CPA 1687704
	CPA 1687713
	CPA 1687716
	CPA in progress
	1 Quality Issue (1547634) was opened and correction 1564641 was completed on 17 -10-2019 related
	to a recommendation arisen during Internal audit (20 June, 2019)
	Was CAPA determined as effective? Yes No N/A _X_
	The effectiveness of CAPA will be verified at the end of 31-09-2020
Other?	None

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# Compliance Update

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#### Compliance Update

#### Include Internal and Third Party:

- Any audits since last review Yes X No
  - Internal audit (20-06-2019)
    - An internal audit was conducted by Alessandra Tabanelli. There were 2 recommendations: one related to description of compliance results on service reports and the other one related to the opportunity to implement IT tool for equipment. The Correction for the first recommendation was completed on 17-10-2019 (Correction 1564641). For the second one non correction was implemented since NC was not found.
  - Third Party audit (15-16 -07-2019)
    - Successful Third Party Audit held by the notified body Certiquality on 15-16-07-2019 to confirm the conformity to ISO 9001:2015 and ISO 13485: 2016 standards. No recommendation nor NC were detected.
  - JJRC Audit (23-25 -10-2019)
    - A J&J Enterprise Regulatory & Compliance audit was held on 23-25-10- 2019. There was 1 NC related to the management of calibration certificates provided by Netherland affiliate. 3 Corrective actions and 2 preventive actions were opened. The effectiveness will be verified in 31-10-2020.
- Any scheduled future audits Yes \_\_\_\_ No X

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## Certifications

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#### Certifications

Please answer the following:
Are you certified by any Notified Body or Accreditation group?

Yes or No
Yes See below.

Provide copies of latest certifications

- ISO 9001:2015 certificate
- ISO 13485:2016 certificate





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### Records Review for Destruction

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#### Records Review for Destruction

 GEN32 records that are due for destruction are stored in a manner that will require holding on to them until destruction in 2023 along with GEN04 per Italy's record retention.

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## **General Discussion**

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#### General

General information that additionally effects your business

- Robotics (news?)
- Suggestion: give guidelines to all service centers on how to complete data fields within the Work Order in MD S&R

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#### **Action Items**

#### Below is a list of follow up action items as a result of the Italy 2020Annual Business Review: Ensure functional testing is Responsible Party: Italy Service Team captured or documented and Due date: End of Q4 2020 uploaded into MDS&R for all Actions completed on (02-09-2020): - New Service Report is on the way to be made effective on 13th July we received final records feedback from James Terry, we expect to implement it by the end of august – Complete. Ensure IMT dates are captured or Responsible Party: Italy Service Team Due date: End of Q4 2020 documented and uploaded into MDS&R for all records Actions completed on (02-09-2020): - New Service Report is on the way to be made effective on 13th July we received final feedback from James Terry, we expect to implement it by the end of august – Complete. Provide 7 electrical safety test Responsible Party: Italy Service Team documentation from sample of Due date: 22-05-2020 service records Actions completed on (23-4-2020): - Stefania Giacomini supplied an e-mail with 7 requested electrical safety test. All records were good and will be attached as evidence to **DOC000665 Rev W. Completed.** The records will need to be attached to the service database as required by action "Ensure functional testing is captured or documented and uploaded into MDS&R for all records" Send recertification Responsible Party: Shannon Gillespie/Jason Stivers/Janet Holt documentation to Italy service Due date: 22-05-2020 team for Megadyne Actions completed on (22-04-2020; 06-05-2020): – Janet provided recertification documentation to Italy Service team. Email will be used as evidence of this action. Complete

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#### Action Items - Continued

Below is a list of follow up action items as a result of the Italy 2020 Annual Business Review:		
Italy team to provide a breakdown of service volumes between regions of Italy and Netherlands	Responsible Party: Italy Service Team Due date: End of Q4 2020 Actions completed on (date): – 2019 Breakdown communicated by Stefania (email will be attached as evidence to <b>DOC000665 Rev W</b> ). We are communicating the breakdown on a monthly basis since June 2020 when submitting Global Scorecard. –  Complete.	
Italy team to update output verification form to capture steps related to final inspection test results as defined from the service manual.	Responsible Party: Italy Service Team Due date: End of Q4 2020 Actions completed on (02-09-2020): – New Service Report is on the way to be made effective on 13th July we received final feedback from James Terry, we expect to implement it by the end of august – <b>Complete</b> .	

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#### On-site Audit Required for Further Risk Assessment

EES to complete	Yes or No	Comments
Audit Required?	No	N/A

Next quality review meeting <u>31-12-2021</u>.