



## Chemical Compatibility and Impact Analysis of HYTREAT 2200 and Sulfuric Acid

### Potential Reactions

#### 1. Violent Hydration Reaction and Thermal Splattering Hazard

The introduction of 98.2% sulphuric acid into HYTREAT 2200 immediately triggers an intense exothermic hydration reaction due to the high water content of the biocide formulation. The rapid release of thermal energy can cause localized boiling within seconds, resulting in violent splattering of corrosive liquid droplets. This phenomenon presents an extreme risk of combined thermal and chemical burns to exposed personnel and represents the most immediate life-threatening hazard associated with accidental mixing.

#### 2. Acid-Catalyzed Polymerization and Permanent Deactivation of Glutaraldehyde

Glutaraldehyde, the primary antimicrobial agent in HYTREAT 2200, is highly susceptible to strong acid catalysis. In the presence of concentrated sulphuric acid, glutaraldehyde undergoes rapid polymerization and condensation reactions, forming high-molecular-weight, resin-like polymers. This molecular restructuring irreversibly destroys the biocidal functionality of the product and generates viscous byproducts capable of blocking dosing lines, injectors, and heat exchanger passages.

#### 3. Oxidative Degradation and Carbonization of Organic Surfactants

Concentrated sulphuric acid acts as both a dehydrating and oxidizing agent when in contact with organic components such as n-alkyl dimethyl benzyl ammonium chloride. This interaction promotes carbonization and oxidative degradation, stripping hydrogen and oxygen atoms from the organic molecules and producing charred carbonaceous residues. These abrasive solids further compromise mechanical components, accelerating wear on pump diaphragms, seals, and valves while eliminating any residual surfactant or biocidal benefit.

#### 4. Formation of Toxic Acidic Aerosols and Severe Inhalation Risk

The extreme heat generated during mixing facilitates the aerosolization of sulphuric acid droplets and volatile glutaraldehyde vapors. The resulting acidic mist poses a critical inhalation hazard, as glutaraldehyde is a known respiratory sensitizer and sulphuric acid mists are highly corrosive to mucosal tissues. Acute exposure may result in pulmonary edema, severe eye damage, and long-term respiratory injury, necessitating complete atmospheric isolation of the affected area.

### Mandatory Control Measures

#### 1. Immediate Atmospheric Containment and Personnel Evacuation





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Upon identification of accidental mixing, all personnel must be evacuated immediately from the affected zone, and high-capacity ventilation systems should be activated where available. Entry into the area shall be restricted until atmospheric conditions are verified as safe by qualified safety personnel.

## **2. Mandatory Use of SCBA and Acid-Rated Protective Equipment**

Emergency responders must wear fully encapsulated, acid-resistant personal protective equipment designed for Category 1A corrosive substances. Due to the presence of toxic acid mists and aldehyde vapors, self-contained breathing apparatus (SCBA) is mandatory; standard respirators or gas masks are insufficient for this hazard scenario.

## **3. Controlled Dry Neutralization and Absorption Procedures**

Direct application of water is strictly prohibited due to the risk of further exothermic boiling and splashing. Stabilization shall be achieved through the careful application of dry alkaline neutralizing agents, such as sodium carbonate or commercial acid absorbents, applied incrementally from the perimeter inward. Continuous thermal monitoring is required to prevent secondary heat escalation.

## **4. Secure Collection and Disposal as Specialized Hazardous Waste**

Following neutralization, the resulting sludge—containing polymerized glutaraldehyde, sulphate salts, and carbonized organic residues—must be collected using non-metallic tools and sealed in high-density polyethylene containers. The waste shall be classified as hazardous and removed by licensed contractors in compliance with regulatory requirements.

## **5. Post-Incident Metallurgical and Infrastructure Assessment**

All equipment exposed to the mixture must undergo a comprehensive inspection for corrosion, thermal damage, and latent embrittlement. Given the acid's H290 classification, metallic components, gaskets, and seals shall be replaced proactively where exposure is confirmed. The system may only be returned to service after successful integrity testing using an inert fluid.

