

Chemical Compatibility and Impact Analysis of HYTREAT 1200 and HYTREAT 5700

Potential Reactions

1. Chemical Degradation of Isothiazolinone Active Ingredients

HYTREAT 1200 contains active biocidal substances, namely 5-chloro-2-methyl-4-isothiazolinone and 2-methyl-4-isothiazolinone, which are chemically reactive and sensitive to changes in their surrounding chemical environment. When mixed with HYTREAT 5700, which contains sodium molybdate and tolyltriazole, chemical interactions may occur that accelerate the degradation or inactivation of the isothiazolinone compounds. Tolyltriazole, an aromatic nitrogen-containing corrosion inhibitor, may interact with the reactive functional groups of isothiazolinones, leading to reduced molecular stability. As a result, the antimicrobial effectiveness of HYTREAT 1200 may be significantly diminished.

2. Interference with Corrosion Inhibition Mechanisms

The corrosion inhibition performance of HYTREAT 5700 relies on the ability of sodium molybdate and tolyltriazole to form and maintain a protective film on metal surfaces. The presence of isothiazolinone compounds from HYTREAT 1200 may interfere with the adsorption process and stability of this protective layer. Chemical interactions between organic biocides and corrosion inhibitors may disrupt film formation or weaken the protective barrier, thereby reducing the overall effectiveness of corrosion control and increasing the risk of metal surface degradation within the system.

3. Physical Instability and Precipitate Formation

Direct mixing of HYTREAT 1200 and HYTREAT 5700 may result in physical instability of the solution, such as turbidity, haze formation, or the development of fine precipitates. Interactions between organic isothiazolinone compounds and inorganic salts such as sodium molybdate can reduce solubility and promote the formation of insoluble or partially soluble complexes. These solids may accumulate in low-flow areas, clog dosing lines and injection nozzles, or deposit on heat transfer surfaces, ultimately reducing system efficiency and reliability.

4. Alteration of Toxicological Profile and Exposure Risks

Although each product has been formulated for safe use when applied individually, mixing HYTREAT 1200 and HYTREAT 5700 may alter the overall toxicological profile of the resulting solution. Isothiazolinones are known skin and respiratory sensitizers, while tolyltriazole also presents certain toxicological concerns. The combined mixture may increase the potential for skin irritation, eye damage, or respiratory discomfort during handling or accidental exposure. Furthermore, the unpredictability of the mixed formulation may complicate hazard identification and emergency response procedures.

Mandatory Control Measures

1. Prohibition of Direct Mixing in Concentrated Form



HYTREAT 1200 and HYTREAT 5700 shall not be directly mixed in their concentrated form within the same container, tank, or mixing system. This prohibition is essential to prevent chemical degradation of active ingredients, physical instability, and loss of product performance. Each product shall be stored, handled, and applied separately in accordance with the recommendations provided in their respective Safety Data Sheets (SDS).

2. Implementation of Separate Dosing Systems

Both products shall be applied using independent dosing systems, including separate storage tanks, dosing pumps, and injection lines. This separation ensures that each chemical is sufficiently diluted within the system before any potential interaction occurs, thereby minimizing the risk of adverse chemical reactions and preserving the intended function of each product.

3. Establishment of Injection Time and Location Separation

Adequate separation in both injection timing and injection location shall be implemented when applying HYTREAT 1200 and HYTREAT 5700. This measure allows the first chemical to be fully dispersed and diluted throughout the system before the introduction of the second chemical, reducing the likelihood of high-concentration contact and undesirable interactions.

4. Use of Personal Protective Equipment and Engineering Controls

All handling, transfer, and maintenance activities involving these chemicals shall be conducted using appropriate Personal Protective Equipment (PPE), including chemical-resistant gloves, safety goggles or face shields, protective clothing, and respiratory protection where required. In addition, engineering controls such as adequate ventilation, emergency eyewash stations, and safety showers shall be provided to minimize occupational exposure and protect personnel in the event of accidental release.

5. Laboratory-Scale Compatibility Testing Prior to Field Application

If the combined use of HYTREAT 1200 and HYTREAT 5700 within the same system is required, compatibility testing shall be conducted at laboratory scale under controlled conditions prior to field application. Such testing should assess chemical stability, physical compatibility, and functional performance under representative operating conditions. The test results shall be documented and used as a technical basis for operational decisions and risk management measures.

