

OEE FORM

Overall Equipment Effectiveness

Please complete these forms using a <u>BLACK MARKER AND REMOVE</u> ERRORS WITH A WHITE/SILVER MARKER.

9999999696

CAVS USED

LAST 3 DIGITS

PREFIX

CAVS USED

LAST 3 DIGITS

REFIX

OR

PAO

MO ID:

MCS

SEA BON BOM CMO SFALL FAIR

SEA BON BOM CMO

MCS SIL

MO ID:

TREL.EBORG EXCELLENCE

EXAMPLE: 6 AM – 7AM
MO ID: 1
NUMBER OF LIFTS: 3
MAJOR DOWNTIME: 4
ENGINEERING ISSUES

E	<u></u>	ı
IME CODE		
IME	0	
LINA	(0)	
8		
	O	
	0	
13	0	
H	0	
Ö	Ō	
IBE F	Ö	
NUMBER OF LIFTS	O	
z	_	l
	7	
_	_	
	✐	ı
₽	0	
MOD	0	ı
	•	
H.		
오	۳	

SFALL

FAIR

PRESS 15 PRESS 16

PRESS 10
PRESS 11
PRESS 12

○ PRESS 6

PRESS 5

O PRESS 8

O PRESS 7

PRESS 9

PRESS 13 PRESS 14

	PRESS 1	PRESS 2	PRESS 3	PRESS 4					Admin	0 0 0	0000	
Year	202	202	202	202	202							
Month Year	lan	Feb 🔾	Mar	Apr	May 🔾		<u></u> 극	O Buk	O das	Oct	O von	Oec O
Day	9 9	Θ	<u>බ</u> බ	(C) (C) (C)	•	9	9	©	3	9		

Downtime Codes	Unplanned	R Engineering	Maintenance	No MO	Setup	[] Inspection
Downtin	Planned	🛭 Break	图 No Operator			

DOWNTIME CODE

LIFT COUNTER

MO ID

15 15 18 19 20

17

	CAVS USED	(a) (b) (c) (c)		(a) (a) (b)	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	(E)	90	9((D) (D) (C)	⊙ (⊛ ((A)		CAVS USED	0 0		(3) (3) (4)	ම ම ම	① ①	(S) (S)	(a) (a) (b)		88 89
⊕	3 DIGITS CAN	<u> </u>		<u>ව</u> ල ල	<u>ල</u> ල ල ල		(S)	9(9(9(D(0	3	(A)	9	3 DIGITS CAN	9 9		(건) (진)	<u>ග</u> ල ල	(T) (T) (T)	<u>ල</u> ල	(9) (9) (9)	(<u>)</u> (<u>0</u> (<u>0</u>	<u>න</u> න න
MO ID:	LAST	(a) (c)		© ()	(C)	⊕()((A)	9()(0(0	9	<u>:</u>	IAST	0 0		(S) (S)	6	(T)	(S)	9	0	® ()
														=	7	$^{\circ}$	SIL	ш			_	
	PREFIX	ORI	(IAO	MCS	SIL	SEA	BON	BOM	CWO	S	FAIR	-CI CIV	PREFIX	ORI	IAO	MCS) SEA	BON	BOM	CMO) SFAUL
	CAVS USED PREFI			● ③	<u>s</u> ල (ල (35 (金) (金) (金) (金) (金) (金) (金) (金) (金) (金)	90 (2)	9(9)		3 (3)(3)(3)(4)(4)(4)(4)(4)(4)(4)(4)(4)(4)(4)(4)(4)	9					(A)	ි ල ල ල		8 9 9 9	999	0 0 0	(S) (S) (S)
<u> </u>	CAVS USED							9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9		3 3 3 3	9	9	CAVS USED				6 6 6 6 6					3
	_						9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	9(9)(9)(9)(9)(9)(9)(9)(9)(9)(9)(9)(9)(9)		3 3 3 3	0 0 0		LAST 3 DIGITS CAVS USED				6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6					(S)



TREL_EBORG EXCELLENCE

OEE FORM

Overall Equipment Effectiveness

Please complete these forms using a <u>BLACK MARKER AND REMOVE</u> ERRORS WITH A WHITE/SILVER MARKER.

EXAMPLE: 6 AM – 7AM

MO ID: 1

NUMBER OF LIFTS: 3

MAJOR DOWNTIME:

ENGINEERING ISSUES

-	
2	0
8	
2	9
Ž	
DOWNTIME CODE	
_	ŏ
NUMBER OF LIFTS	
= =	
ō	
E	
Ξ	
ž	
_	© @ @ ● ○ ○ ○ ○ ○ ○ ○ @ © ©
۵	ല
MO	6
2	9
H.	
오	9
	-

PRESS 13 PRESS 14 PRESS 15 PRESS 16

PRESS 10
PRESS 11
PRESS 12

O PRESS 9

PRESS 5

PRESS 6

PRESS 7

PRESS 8

	PRESS 1	PRESS 2	PRESS 3	PRESS 4					Admin	0 • 0	000	
Year	202		202	202 ③	202							i
		0	0	0	0		0	0	0	0	0	0
Month	Jan	Feb	Mar	Арг	Мау	Jun	3	Aug	Sep	Oct	No	Dec
<u>~</u>	9	Θ	<u></u>		4	9	9	(<u></u>	9	(3)		
Day	9	Θ	<u></u>	<u></u>								

Downtime Codes	Je C	odes
Planned		Unplanned
🛭 Break	2	Engineering
☑ No Operator	N	Maintenance
		No MO
	~	Setup
		Inspection

DOWNTIME CODE

LIFT COUNTER

MO ID

15

16

17

14

18 19 20

23

								_													1111111						
		96	9@(9 1	(h) (c)	(D)	39(3)				96	96	00	⊕ (£	90	D@	9				96	(3)	⊕ (D (C	(3)	(C) (30
	USED	96	90	9 🕣	(a)	(D)	99				96	96		⊕ (£	90	D@	90			CAVS USED	9 E	(0	T (C	(9)	0	නලා
0	CAVS	96	90	9 🕣	(A) (C)	00	3 (3)		⊕	53	96	96	0	-	90	D@	90	0	9	CAVS	@ E	0	(1)	7 (r	(C)	(b)	න ල
	Ξ.	96	90	9 (7)	• (e	(99				9(0) ((1)	7) (r	90	D@	90			2	96	0	(1)	7 (0	(D)	30
	3 DIGITS	96	90	9 🕣		<u>(</u>	3 (3)			3 DIGITS	96	96	00	-	96	© @	99			3 DIGITS	⊚ ∈		⊚ (7) (r	(3)	(b)	20
	LAST	96	900	T) (T)	(d)	00	9 9			<u></u>	96	96	00	D			99			-	96	(⊚ (T) (r)	9	0	39
.: O		00		00	00	(00		 O	_	0	DC)(O C			اۃ	_	00		0	C		0	
MO ID:	PREFIX	O.E.	MGS	SEA	BON	CMO	SFALL FAIR		MO ID:	PREFIX	OR:	A A	SIL	SEA	BOM	CMO	FAIR		MO ID:	PREFIX	ORI TAO	MCS	SIL	SEA	BOM	CMO	SFALL FAIR
2	E .					-	22		2	ద						0 %	1	U	2	20		_		-	- 40	0	<u> </u>
L	_														٠												
					-10	-		1 1																			
	L	90	-) (-)	(a)		(D)	30 (3)			<u>و</u>	96	90	00	⊕ 🥊	9	0	9	- 1		_	©	0	(m)	7) (r	9	(b)	39 (39
	USED	96		9 (T) 3 (T)	● ©		3 (9 3 (9)			VS USED) () () (C) (C) (C) (C) (C) (C) (C) (C) (C) (C	⊕ ⊕ (€		D@ D@				USED	⊚(C ● (C) () () ()		⊕ ⊕ ⊕ ©			99 99
Θ	CAVS USED			20	0 0	000			(D)	CAVS USED) () () () () ()				\sim \sim	99		2	CAVS USED	©.∈ •:e •:e)(0) (0) (0) (0)	6		99	© (
0	CAVS	96	900	9 (T	6	000	9 9		٧.		96) @) @) @	000	7 (C			99	(න	CAVS	9 ((a)) () ()	99	(D)	3 3 3
0	3 DIGITS CAVS USED	96	900	9 -			99 99			3 DIGITS	96	90 90 90 90	000			D@	99	(න	3 DIGITS CAVS USED	9 ((a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	9 G	99		39 39
0	CAVS	96)))))) () ()	9 -	99		99 99 99					98 98 98 98	000			0 6 0 6 0 6	99	•	ව	CAVS			90 90 90	+ C			39 39 39
	3 DIGITS CAVS	96)))))) () ()		90		99 99 99		MO ID:	LAST 3 DIGITS	96 96 96	96 96 96 96		⊕ @ ⊕ @ ⊕ @		0 0 0 0 0 0	99		୬	3 DIGITS CAVS			90 90 90	90 90 90 90			3 3 3 3 3 3
(D) (D):	LAST 3 DIGITS CAVS	96))))))) () ()	90 90 90 90 90	96 96 96 96		96 96 96 96 96		MO ID:	LAST 3 DIGITS	96 96 96 96					000 000 000 000 000			(S)	LAST 3 DIGITS CAVS			96 96 96 96) 6 8 8 8 8 0 0 6 6 6 0 0 6 6 0
MO ID:	3 DIGITS CAVS))))))) () ()	90 90 90 90 90	90		99 99 99		MO ID:	3 DIGITS	96 96 96 96			⊕ @ ⊕ @ ⊕ @		0 0 0 0 0 0			(S)	3 DIGITS CAVS			96 96 96 96	90 90 90 90			3 3 3 3 3 3



TRELEBORG

OEE FORM

Overall Equipment Effectiveness

Please complete these forms using a <u>BLACK MARKER AND REMOVE</u> ERRORS WITH A WHITE/SILVER MARKER.

EXAMPLE: 6 AM – 7AM
MO ID: 1
NUMBER OF LIFTS: 3
MAJOR DOWNTIME: ENGINEERING ISSUES

HOUR MO ID NUMBER OF LIFTS DOWNTAME CODE 6 © ② ③ ④ ● ● ○ ○ ○ ○ ○ ○ ○ ○ ◎ ⑧ © ⑥	ğ	0	
MO ID NUMBER OF LIFTS Q Q Q Q Q Q Q Q Q Q Q Q	ÆCC	O	
MO ID NUMBER OF LIFTS Q Q Q Q Q Q Q Q Q Q Q Q	¥.	@	
MO ID NUMBER OF LIFTS Q Q Q Q Q Q Q Q Q Q Q Q	Š		
	-	ō	ı
		0	
	ĸ	0	
	7	0	
	Ö	Ö	
	1	0	
	Š		
	-	3	
		•	
	_	(1)	
	٥	A	
	ō	ล	
our 6	~		l
9	~		Ì
	Š	9	

	PRESS 1	PRESS 2	PRESS 3	PRESS 4					Admin	0000	000	
Year	© 202	202	202	202	⊕ 70Z							
	0	0	0	0	0	0	0	0	0	0	0	0
Month	Jan	Feb	Mar	Apr	May	Jun	3	Aug	Sep	Ö	Nov	Dec
<u>_</u>	9	Θ	(J)	(2)	7	(1/2)	9	<u></u>	(20)	(2)		
Day	9	Θ	<u></u>	<u></u>								

Downtime Codes	Unplanned	Engineering	🛭 Maintenance	□ No MO	🛭 Setup	Inspection
Downtin	Planned	🖺 Break	□ No Operator			

DOWNTIME CODE

LIFT COUNTER

MOID

15

14

18 19 20 21

17

3 ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕	(I) MO ID:	CAVS USED PREFIX LAST 3 DIGITS			MC 9000000000000000000000000000000000000	(a) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d	9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	9 9 9 0 wos 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	CMO	8 8 8 8 8 sfall (8 8 8 8 8 8			(a) (MO ID: (4)	S CAVS USED PREFIX LAST 3 DIGITS CAVS USED	00000000000000000000000000000000000000		0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	3 3 3 3 3 1 SI C 3 3 3 3 3 4	(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	PON) (e) (e) (e	9 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6		MO ID:	CAVS USED PREFIX LAST 3 DIGITS CO] 		0 @ 0 @		
---	--------------	--------------------------------	--	--	--	--	---------------------------------------	---	-----	-------------------------------	--	--	-----------------	--	--	--	---------------------------------------	------------------------------	--	---	--	----------------------	---	--	--------	-----------------------------------	--	--	--	-----------------	--	------------	--	--

PRESS 14 PRESS 15

O PRESS 10
O PRESS 11
O PRESS 12

PRESS ID

O PRESS 6
PRESS 6
PRESS 7
PRESS 7

PRESS 16

PRESS 13



OEE FORM

Overall Equipment Effectiveness

CAVS USED

LAST 3 DIGITS

PREFIX

CAVS USED

LAST 3 DIGITS

REFIX OR.

MO ID

3

MO ID:

TRELEBORG

Please complete these forms using a **BLACK MARKER AND REMOVE** ERRORS WITH A WHITE/SILVER MARKER.

MPLE: 6 AM – 7AM
MO ID: 1
NUMBER OF LIFTS: 3
MAJOR DOWNTIME:
ENGINEERING ISSUES **EXAMPLE:**

E G	0	1
NTIME COD	O	
VN.	0	
Š	0	
	0	
ķΛ	ŏ	
Ë	Ō	
ROF	0	
NUMBER OF LIFTS	0000000	
ž	•	
_	0 0 0	İ
₽	Θ	
MO ID	0	ŀ
	•	
HOUR	9	

	PRESS 1	PRESS 2	PRESS 3	PRESS 4					Admin	000	0 0 0	
Ē	9	Θ	<u></u>	<u></u>	•							
Year	202	202	202	202	202							
1 _	0	0	0	0	•	0	0	0	0	0	0	C
Month	Jan	Feb	Mar	Apr	Мау	Jun	Þ	Aug	Sep	Oct	Nov	Der
>	9		(J)	(m)	7	(S)	9	(<u>-</u>)	8	9		

Planned Break		-
No Operator	No MO Setup Inspection	υį

PRESS 15 PRESS 16

PRESS 10 PRESS 11 PRESS 12

O PRESS 9

PRESS 5 ■ PRESS 6 O PRESS 7 O PRESS 8

Öa

9000

PRESS 13 PRESS 14 DOWNTIME CODE

LIFT COUNTER

MOID

15 16

14

18

17

19 20

000000000			
) (3) (9)
9000000000		\$ 000000000000000000000000000000000000	999
⊝⊝⊗⊕⊕⊚	⊕	\$ @ -000000000000000000000000000000000000	999
<u>• 90000000000</u>		<u>₹</u> □ □ Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø	900
⊜⊝ରଚ୍ଚତ୍ତ⊕ଉଚ		2	900
990999999		\$ O O O O O O O O O O O O O O O O O O O	9@@
000000	غ		000
ORI IAO MCS SIL SEA BON CMO CMO	MOID	PREFIX ORI CMO SEA BOW CMO CMO ORI IAO IAO IAO BOW BOW CMO ORI ORI IAO BOW BOW	SFALL FAIR
	-		
9909999099		<u>_</u>	999
9000000000			939
€ 000000000000000000000000000000000000	<u></u>	9	900
<u>_</u> 90●0000000		E ○ ○ Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø Ø	989
⊜●ରଡ⊕ଡାଠାର୍ଚ	.		980
⊝⊝⊙⊕⊕ ⊌©©⊗⊝	MO	 	900
•000000000	Ž		000
ORI ORI IAO MCS SIL SEA BOM CMO CMO CFAIR		PREFIX ORI CORI CORI SEA CORO CORO CORO CORO CORO CORO CORO COR	SFALL FAIR



OEE FORM

Overall Equipment Effectiveness

Please complete these forms using a **BLACK MARKER AND REMOVE** ERRORS WITH A WHITE/SILVER MARKER.

BON BOM CMO SFALL

SEA

S

999599

BOM

BON

CMO SFALL

FAIR

PRESS 14 PRESS 15 PRESS 16

PRESS 10 PRESS 11 PRESS 12

PRESS 6 PRESS 7 PRESS 8

> PRESS 3 PRESS 4

PRESS 2 PRESS 1

PRESS 5

DRESS 9

PRESS 13

FAIR

→ 6
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○
○

→ 6
→ 6
→ 6
→ 7
→ 7
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8
→ 8

CAVS USED 0

LAST 3 DIGITS

CAVS USED

MO ID:

REFIX

МО MCS

ORI

MO ID:

TRELEBORG

S

S

MPLE: 6 AM - 7AM
MO ID: 1
NUMBER OF LIFTS: 3
MAJOR DOWNTIME:
ENGINEERING ISSUES **EXAMPLE:**

(B) (B)	
X	.
	ŀ
ŏ	
0	
0	
0	
ŏ	
•	
ල ක	
0	
<u>ප</u>	
9	

										0	Ô	
Year	202	202	202	202	202							
£	٥	0	•	0	0	0	\bigcirc	0	0	0	0	С
Mont	Jan	Feb	Mar	Apr	May	Jun	<u> </u>	Aug	Sep	Oct	Nov	Dec
≥	9	Θ	(J)	•	(F)	(J)	9	(D)	3	(3)		
ق	9		(J)	<u> </u>								

Downtime Codes	Unplanned	☐ Engineering	☑ Maintenance	No MO	Setup	Inspection
Downtir	Planned	🛭 Break	☑ No Operator			

Admin

(CAVS USED	000		0 0 0	ම ම ක	(T)	3 3 9 8	(9) (9) (9)	0	30 30 30	9 9	9	CAVS USED	9 9 0		2 0 0	(a)	(T) (T) (T)	5 5 6	999	000	& & &	9 0
:	LAST 3 DIGITS CA				<u>)</u>			<u>)</u> 9 9 9 0		<u>)</u> <u>(</u>) (<u>(</u>)	0 0 0		LAST 3 DIGITS									<u>)</u> <u>8</u> <u>8</u> <u>8</u> <u>8</u>	0000
MO ID	PREFIX	S. S.	OV W	MCS	SIL	SEA	BON	BOM	CMO	SFALL (FAIR	MO ID:	PREFIX	ORI	IAO	MCS) IS	SEA	BON	ВОМ	CMO	SFALL	FAIR
	CAVS USED	(a)	(A)	3	(A)		(S)	(a)	0	∞	(3)			9	0	0	0		(V)	9	©	⊗ ⊙	0
6	CAVS	9	Θ	<u></u>	<u></u>	<u>⊕</u>	(C)	9	0	(S)	(1) (2)	©	AVS US	9		(a) (a)	@ @	1	(5) (5)	(a) (b)	(C)	(X)	(i)
MO ID: ③	LAST 3 DIGITS CAVS			<u>0</u> 00000000000000000000000000000000000			(A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B	9 9 9 9 9		9 9 9 9		©	LAST 3 DIGITS CAVS USED			0 0 0 0	© ● ⊕ ⊕		6 6 6 6	9999			

MOID	MO ID	⊇			_			_	IFT		LIFT COUNTER	œ			\dashv		00	VNT	ME	DOWNTIME CODE	ų
(3) (4) (2)			(2)				0	0	0			0	0	0	\circ	5					
			999	9	\vee		0	0	0	0		\circ		0	0					()	
			99	9	\vee		0	9	0	0		0		0	0	<u> </u>					
			9 (9)	9	\neg		0	0	0	0		0		0		Œ.			~		
			0 9	0	0	_	0		0	0		\circ	0	0							
			9	9	9	I I	0	0	0	0	0	0	0	0	0						
(3) (4) (2) (10) (3) (4) (2) (10)	(f)				0		0	0	0	0				0	0			2			
(3) (4) (8) (C)	(F)		0 9	0 (9)	0		0	0	0	0	$^{-}$	0	0	0							-
	(f)		0 9 9	0	0		\circ	0	0	0	0	0		0	0						
	()		0 9	9	0		0	0	0	0	0	0	0	0	0			2			