2x12

Digital Tewkesbury Transformation Team

CELL NAME

OEE FORM

Overall Equipment Effectiveness

TRELLEBORG EXCELLENCE

*Please complete these forms using a **BLACK MARKER AND REMOVE***

ERRORS WITH A WHITE/SILVER MARKER.

EXAMPLE:
6 AM – 7AM
MO ID: 1
NUMBER OF LIFTS: 3
MAJOR DOWNTIME: *ENGINEERING ISSUES*

HOUR	MO ID	NUMBER OF LIFTS	DOWNTIME CODE
6	② ① ④	● ● ● ○○○○○○○○○	● ⑧ Ⓒ Ⓓ

Day / Month / Year

Day	Month	Year
⑩	Jan	202 ⓪
①	Feb	202 ①
②	Mar	202 ②
③	Apr	202 ③
④	May	202 ④
⑤	Jun	
⑥	Jul	
⑦	Aug	
⑧	Sep	
⑨	Oct	
	Nov	
	Dec	

PRESS ID

○ PRESS 1	○ PRESS 9	○ PRESS 13
○ PRESS 2	○ PRESS 10	○ PRESS 14
○ PRESS 3	○ PRESS 11	○ PRESS 15
○ PRESS 4	○ PRESS 12	○ PRESS 16
○ PRESS 5		
○ PRESS 6		
○ PRESS 7		
○ PRESS 8		

Downtime Codes

Planned
- Ⓐ Break
- Ⓑ No Operator

Unplanned
- Ⓔ Engineering
- Ⓕ Maintenance
- ☐ No MO
- Ⓖ Setup
- Ⓗ Inspection

Admin
○○○○
○○○○
○○○○
○○○○

MO ID blocks

MO ID: ① — PREFIX (ORI, IAO, MCS, SIL, SEA, BON, BOM, CMO, SFALL, FAIR) | LAST 3 DIGITS (0–9) | CAVS USED (0–9)

MO ID: ② — PREFIX (ORI, IAO, MCS, SIL, SEA, BON, BOM, CMO, SFALL, FAIR) | LAST 3 DIGITS (0–9) | CAVS USED (0–9)

MO ID: ③ — PREFIX (ORI, IAO, MCS, SIL, SEA, BON, BOM, CMO, SFALL, FAIR) | LAST 3 DIGITS (0–9) | CAVS USED (0–9)

MO ID: ④ — PREFIX (ORI, IAO, MCS, SIL, SEA, BON, BOM, CMO, SFALL, FAIR) | LAST 3 DIGITS (0–9) | CAVS USED (0–9)

MO ID: ⑤ — PREFIX (ORI, IAO, MCS, SIL, SEA, BON, BOM, CMO, SFALL, FAIR) | LAST 3 DIGITS (0–9) | CAVS USED (0–9)

MO ID: ⑥ — PREFIX (ORI, IAO, MCS, SIL, SEA, BON, BOM, CMO, SFALL, FAIR) | LAST 3 DIGITS (0–9) | CAVS USED (0–9)

Hourly Lift Counter / Downtime

HR	MO ID	LIFT COUNTER	DOWNTIME CODE
14	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
15	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
16	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
17	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
18	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
19	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
20	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
21	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
22	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ
23	① ② ③ ④ ⑤ ⑥	○○○○○○○○○○○○	☐ Ⓔ Ⓔ Ⓔ Ⓔ Ⓔ