## Digital CELL NAIVIE Tewkesbury Transformation OEF FORM

## **CELL NAME**

Overall Equipment Effectiveness

Please complete these forms using a **BLACK MARKER AND REMOVE** ERRORS WITH A WHITE/SILVER MARKER.

**EXAMPLE:** 6 AM - 7AM **MO ID:** 1 NUMBER OF LIFTS: 3
MAJOR DOWNTIME: **ENGINEERING ISSUES** 



Day	Moi	nth	Yea	r
0 0	Jan	$\bigcirc$	202	0
1 1	Feb	$\bigcirc$	202	1
2 2	Mar	$\bigcirc$	202	2
3 3	Apr	$\bigcirc$	202	3
4	May	$\bigcirc$	202	4
(5)	Jun	$\bigcirc$		
6	Jul	$\bigcirc$		
7	Aug	$\bigcirc$		
8	Sep	$\bigcirc$		
9	Oct	$\bigcirc$		
	Nov	$\bigcirc$		
	Dec	$\bigcirc$		

	PRESS ID												
PRESS 1	O PRESS 5	O PRESS 9	O PRESS 13	$\bigcirc$									
PRESS 2	O PRESS 6	O PRESS 10	O PRESS 14										
PRESS 3	O PRESS 7	O PRESS 11	O PRESS 15										
PRESS 4	O PRESS 8	O PRESS 12	O PRESS 16	$\bigcirc$									

Admin														
$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$										
$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$										

Downtime Codes												
Planned	Unplanned											
? Break	Engineering											
? No Operator	Maintenance											
	□ No MO											
	② Setup											
	Inspection											

Dawntima Cadas

HR			MC	) ID			LIFT COUNTER									DOWNTIME CODE							
14		2	3	4	5	6		$\bigcirc$			$\bigcirc$	$\bigcirc$	$\bigcirc$		$\bigcirc$	$\bigcirc$	?	?	?	?			?
15		2	3	4	(5)	6	$\circ$	$\bigcirc$	?	?	?	?			?								
16	1	2	3	4	(5)	6	$\circ$	$\bigcirc$	?	?	?	?			?								
17	1	2	3	4	(5)	6	$\circ$	$\bigcirc$	?	?	?	?			?								
18		2	3	4	(5)	6	$\circ$	$\bigcirc$	?	?	?	?			?								
19	1	2	3	4	(5)	6	$\circ$	$\bigcirc$	?	?	?	?			?								
20	1	2	3	4	(5)	6	$\circ$	$\bigcirc$	?	?	?	?			?								
21	1	2	3	4	(5)	6	0	$\bigcirc$	?	?	?	?			?								
22	1	2	3	4	(5)	6		0	0	0	0	0	0	0	0	$\bigcirc$	?	?	?	?			?
23	1	2	3	4	(5)	6		0	0	0	0	0	0	0	0		?	?	?	?			?



M0 I	D:				1)				MO ID:									
PREFIX		LAST	3 DIG	ITS	CAVS	USE	)		PREFIX		LAST	3 DIG	SITS	CAVS	USE	)		
ORI	$\bigcirc$	0	0	0	0	0	0		ORI	$\bigcirc$	0	0	0	0	0	0		
IAO	$\bigcirc$	1	1	1	1	1	1		IAO	$\bigcirc$	1	1	1	1	1	1		
MCS	$\bigcirc$	2	2	2	2	2	2		MCS	$\bigcirc$	2	2	2	2	2	2		
SIL	$\bigcirc$	3	3	3	3	3	3		SIL	$\bigcirc$	3	3	3	3	3	3		
SEA	$\bigcirc$	4	4	4	4	4	4		SEA	$\bigcirc$	4	4	4	4	4	4		
BON	$\bigcirc$	(5)	(5)	(5)	(5)	(5)	(5)		BON	$\bigcirc$	(5)	(5)	(5)	(5)	(5)	(5)		
вом	$\bigcirc$	6	6	6	6	6	6		вом	$\bigcirc$	6	6	6	6	6	6		
СМО	$\bigcirc$	7	7	7	7	7	7		смо	$\bigcirc$	7	7	7	7	7	7		
SFALL	$\bigcirc$	8	8	8	8	8	8		SFALL	$\bigcirc$	8	8	8	8	8	8		
FAIR		9	9	9	9	9	9		FAIR		9	9	9	9	9	9		
								•										
	M	0 IE	):		3				MOI	D:				4				
PREF	IX	LAS	T 3 DI	GITS	CA	VS US	ED		PREFIX		LAST	3 DIG	iITS	CAVS	USE	)		
ORI	$\bigcirc$	0	0	0	0	0	0		ORI	$\bigcirc$	0	0		0	0	0		
IAO	$\bigcirc$	1	1	1	1	1	1		IAO	$\bigcirc$	1	1	1	1	1	1		
MCS	$\bigcirc$	2	2	2	2	2	2		MCS	$\bigcirc$	2	2	2	2	2	2		
SIL	$\bigcirc$	3	3	3	3	3	3		SIL	$\bigcirc$	3	3	3	3	3	3		
SEA	$\bigcirc$	4	4	4	4	4	4		SEA	$\bigcirc$	4	4	4	4	4	4		
BON	$\bigcirc$	(5)	(5)	(5)	(5)	(5)	(5)		BON	$\bigcirc$	(5)	(5)	(5)	(5)	(5)	(5)		
вом	$\bigcirc$	6	6	6	6	6	6		вом	$\bigcirc$	6	6	6	6	6	6		
СМО	$\bigcirc$	7	7	7	7	7	7		смо	$\bigcirc$	7	7	7	7	7	7		
SFALL	$\bigcirc$	8	8	8	8	8	8		SFALL	$\bigcirc$	8	8	8	8	8	8		
FAIR	$\bigcirc$	9	9	9	9	9	9		FAIR	$\bigcirc$	9	9	9	9	9	9		
MO I	D:				(\$)				MO ID:						6			
PREFIX		_	3 DIG		l _	USE			PREFIX		_	3 DIG		l _	USE			
ORI	$\bigcirc$	0	(0)	0	0	0	0		ORI	$\bigcirc$	0	0	0	0	0	0		
IAO	$\bigcirc$	1	(1)	1	1	1	(1)		IAO	$\bigcirc$	1	(1)	1	1	1	1		
MCS	$\bigcirc$	2	2	2	2	2	2		MCS	$\bigcirc$	2	2	2	2	2	2		
SIL	$\bigcirc$	3	3	3	3	3	3		SIL	$\bigcirc$	3	3	3	3	3	3		
SEA	0	4	4	4	4	4	4		SEA	0	4	4	4	4	4	4		
BON	$\bigcirc$	5	5	5	5	(5)	5		BON	0	5	(5)	(5)	5	5	(5)		
вом	$\bigcirc$	6	6	6	6	6	6		BOM	$\bigcirc$	6	6	6	6	6	6		
СМО	0	7	7	7	7	7	7		СМО	0	7	7	7	7	7	7		
SFALL		8	8	8	8	8	8		SFALL		8	8	8	8	8	8		
FAIR		9	9	9	9	9	9		FAIR		9	9	9	9	9	9		