



# OFF FORM

## Overall Equipment Effectiveness

***Please complete these forms using a BLACK MARKER AND REMOVE ERRORS WITH A WHITE/SILVER MARKER.***

**EXAMPLE:** 6 AM - 7AM

MO ID: 1

**NUMBER OF LIFTS: 3**

## MAJOR DOWNTIME: ENGINEERING ISSUES

[illegible]

Day	Month	Year
①	Jan	202①
①	Feb	202①
②	Mar	202②
③	Apr	202③
④	May	202
⑤	Jun	
⑥	Jul	
⑦	Aug	
⑧	Sep	
⑨	Oct	
	Nov	
	Dec	

PRESS ID			
PRESS 1	PRESS 5	PRESS 9	PRESS 13
PRESS 2	PRESS 6	PRESS 10	PRESS 14
PRESS 3	PRESS 7	PRESS 11	PRESS 15
PRESS 4	PRESS 8	PRESS 12	PRESS 16

Downtime Codes	
Planned	Unplanned
<input checked="" type="checkbox"/> Break	<input checked="" type="checkbox"/> Engineering
<input checked="" type="checkbox"/> No Operator	<input checked="" type="checkbox"/> Maintenance
	<input type="checkbox"/> No MO
	<input checked="" type="checkbox"/> Setup
	<input checked="" type="checkbox"/> Inspection

[illegible]

HR	MO ID	LIFT COUNTER					DOWNTIME CODE				
14	1 3 4 5 6	●	○	○	○	○	2	2	2	2	2
15	1 2 3 4 5 6	○	○	●	○	○	2	2	2	2	2
16	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	2
17	1 2 3 4 5 6	○	○	○	○	○	●	●	●	●	●
18	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	2
19	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	●
20	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	2
21	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	2
22	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	2
23	1 2 3 4 5 6	○	○	○	○	○	2	2	2	2	2

MO ID:		①	MO ID:		②
PREFIX			PREFIX		
ORI	0	0	ORI	0	0
IAO	1	1	IAO	1	1
MCS	2	2	MCS	2	2
SIL	3	3	SIL	3	3
SEA	4	4	SEA	4	4
BON	5	5	BON	5	5
BOM	6	6	BOM	6	6
CMO	7	7	CMO	7	7
SFALL	8	8	SFALL	8	8
FAIR	9	9	FAIR	9	9
LAST 3 DIGITS			LAST 3 DIGITS		
0	0	0	0	0	0
1	1	1	1	1	1
2	2	2	2	2	2
3	3	3	3	3	3
4	4	4	4	4	4
5	5	5	5	5	5
6	6	6	6	6	6
7	7	7	7	7	7
8	8	8	8	8	8
9	9	9	9	9	9
CAVS USED			CAVS USED		
0	0	0	0	0	0
1	1	1	1	1	1
2	2	2	2	2	2
3	3	3	3	3	3
4	4	4	4	4	4
5	5	5	5	5	5
6	6	6	6	6	6
7	7	7	7	7	7
8	8	8	8	8	8
9	9	9	9	9	9

MO ID: ③		CAVS USED									
PREFIX	LAST 3 DIGITS	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
ORI	①	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
IAO	②	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
MCS	③	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
SIL	④	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
SEA	⑤	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
BON	⑥	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
BOM	⑦	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
CMO	⑧	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
SFALL	⑨	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩
FAIR	⑩	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩

MO ID:		⑤	
PREFIX	LAST 3 DIGITS	CAVS USED	
ORI	000	000	000
IAO	001	001	001
MCS	002	002	002
SIL	003	003	003
SEA	004	004	004
BON	005	005	005
BOM	006	006	006
CMO	007	007	007
SFALL	008	008	008
FAIR	009	009	009

  

MO ID:		⑥	
PREFIX	LAST 3 DIGITS	CAVS USED	
ORI	000	000	000
IAO	001	001	001
MCS	002	002	002
SIL	003	003	003
SEA	004	004	004
BON	005	005	005
BOM	006	006	006
CMO	007	007	007
SFALL	008	008	008
FAIR	009	009	009

