

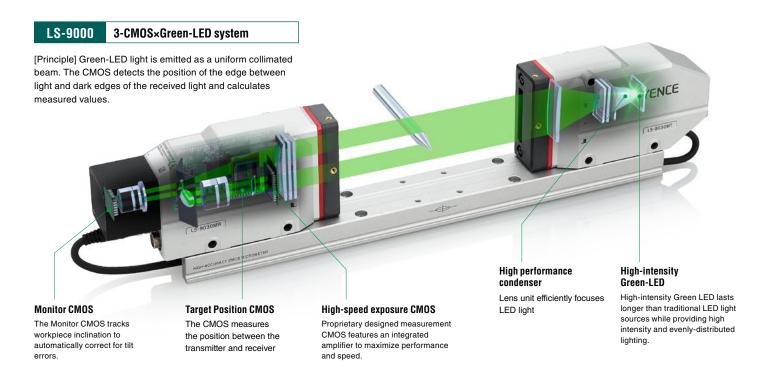
CE



AUTOMATICALLY CORRECTS FOR TARGET MISALIGNMENT AND VIBRATION

## Compare against existing technology

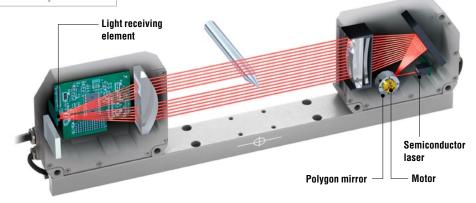
The performance needed for 100% in-line measurement KEYENCE's proprietary 3-CMOS x Green-LED measurement system

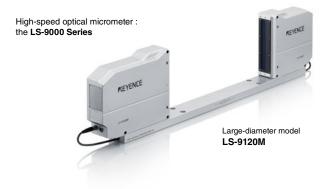


#### **Conventional Technology**

Laser scan micrometer system

[Principle] A semiconductor laser is fired at a rotating polygon mirror and scans through the measurement range. Measured values are calculated by measuring how long the laser is obstructed by the target





### Speed Stability Durability

#### With the LS-9000 Series

13.3 times faster than conventional systems

Fastest in its class

# 16000 Hz sampling rate

Fitted with a high-speed exposure CMOS and high-intensity Green-LED to produce a 16000 Hz sampling rate, far outstripping previous systems. Improves production line cycle times and ensures more stable measurement.

#### A world-first

# Active Tilt and Vibration Correction

The high-speed exposure CMOS clearly recognizes measurement targets that suddenly move due to target vibration and corrects measurement errors. The monitor CMOS determines the alignment of the target to enable accurate measured values.

#### Low maintenance

## No moving parts

Thanks to KEYENCE's proprietary optic design there are no moving parts. The use of a LED light source means no errors due to external sources. This combination of no moving parts with a LED light source means it can be used on-site for extended periods without requiring regular maintenance.

#### **Problems with conventional systems**

# 1200 Hz sampling

Motor speed must be increased to raise the sampling rate. However, it was hard to achieve both durability and stability, and the speed could not be dramatically increased.

\* LS-5000 Series

# Target alignment and vibration cause errors

Could not recognize tilting of the target due to only having one source of measurement data. Vibration in the target could also cause errors in the scan that lead to incorrect values.

# Moving parts deteriorate

Regular calibration of the polygon mirror and laser was required due to the wear-related deterioration of moving parts.





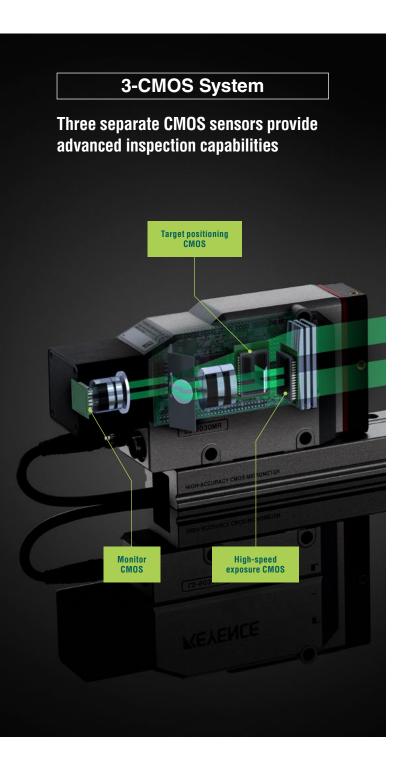






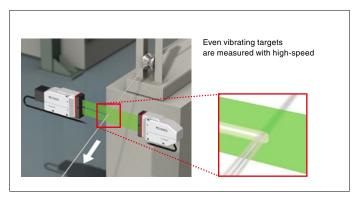


## **Enhanced speed and accuracy**



# **Even vibrating targets are measured stably**

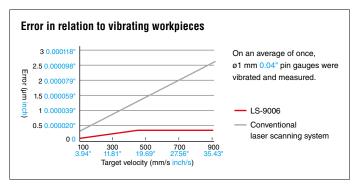
High-speed exposure is used so that a precise inspection of the target can be performed even if the target is vibrating, making accurate measurement possible.



#### **High-speed CMOS**

#### 16000 Hz sampling

By integrating the peripheral circuits of the measurement CMOS into one chip, the S/N ratio has been dramatically improved and high-speed sampling achieved. For example, targets that move at 1000 m/min. can be measured at a pitch of around 1 mm 0.04". Even parts that vibrate at high speeds can be measured stably.



# Even misaligned parts are measured stably

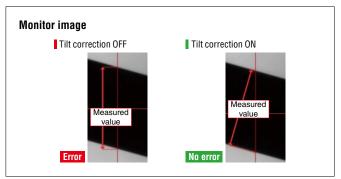
The target monitor CMOS recognizes the orientation of the part and adjusts the measured value so there are no measurement errors due to inclination.

# Measuring the outer diameter of a shaft Misaligned workpieces are adjusted and measured Measured value

#### **Monitor CMOS**

#### Alignment adjustment\*1

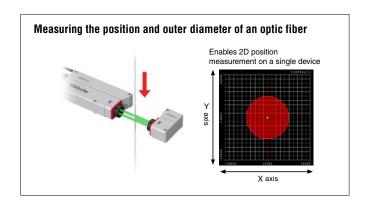
Recognizes the misalignment of a workpiece from the image taken by the monitor CMOS. Inclination error is removed automatically and does not affect the measurement result. The captured image can also be checked with computer software so even novices will have no problem taking measurements.



\*1 Functions of the LS-9006M and LS-9030M heads only.

## Two axis target position indicator

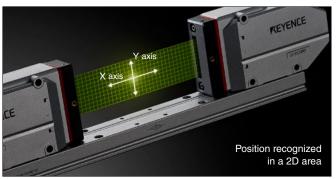
The LS-9000 can use the target positioning CMOS receiver to determine the location of the measurement target in two axes. This makes installation and part position feedback simple, even with a single axis system.



#### **Target positioning CMOS**

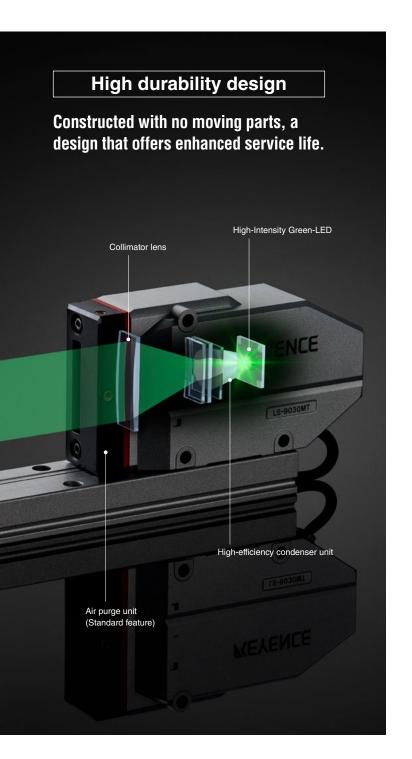
#### Transmitter/receiver direction and position measurement\*2

With the additional data obtained from the target positioning CMOS, the LS-9000 can determine the position of the target in both the X and Y axes.



\*2 Functions of the LS-9006 (M) and LS-9030 (M) heads only.

## **Enhanced durability and reliability**



# Huge reduction of maintenance time

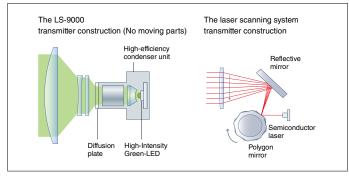
With no motor to introduce wear and a long lifespan LED, minimal maintenance is required.

	LS-9000 Series	Existing systems
Motor durability	✓	×
Light source durability	1	×

High-intensity Green-LED + high-efficiency condenser unit

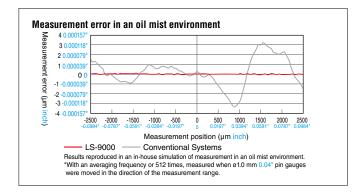
#### Our proprietary wear-free construction

As a high intensity Green LED is used to generate the measurement beam, laser degradation typical with traditional systems is completely avoided. In addition, as the entire beam is generated with no moving parts, there is no motor or mirror system to wear out or replace.



# Stable measurements in harsh environments

The effects of water, dust, and oil mist on the measurement value are eliminated.



#### IP67 construction + air purge unit

#### Best in class environmental resistance design\*

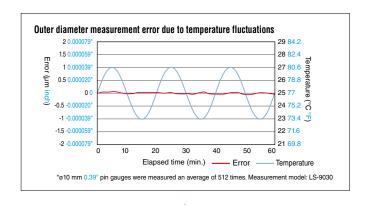
The system enclosure maintains an IP67 rated protection for all internal components. In addition, the LS-9000 series heads come standard with a built in air purge mechanism to further enhance the system's resistance to environmental influence.



\* The air purge unit is sold as an optional accessory only for the LS-9120M head.

# Extreme resistance to shock and temperature drift

Revolutionary design eliminates the influence of shock and temperature fluctuations on the measurement value.



#### Die-cast housing + optical unit protection design

#### Hardened housing protects internal construction

The outer die-cast body has been mechanically isolated from the internal optical unit so that the outer body absorbs shocks and temperature variations, protecting the internal optics. Meets the IEC 68-2-29 standard (15 g/6 ms) for shock resistance.



## Easy setup and analysis via a computer.

Computer software solves those "difficulties" in setting and measuring

#### **Conventional measurement system**

- Setting each device separately is time-consuming
- Original settings are easily lost
- Controller setup is complicated and hard to understand
- Difficult to verify measurement setup
- Needs a separate recorder to save data

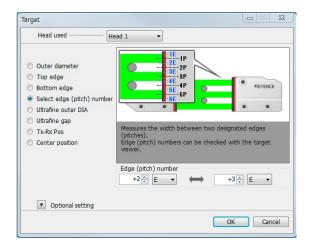




#### Easy setting and backup

#### Easy visual setting

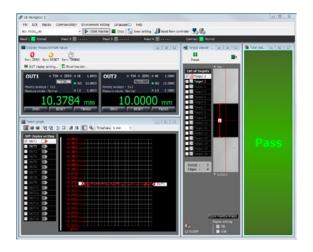
Measurement details can be selected from a picture, so settings are simple, even for a novice. Setting details are stored on the computer as backup files.



#### **Customize your display**

#### Multifunction measurement display

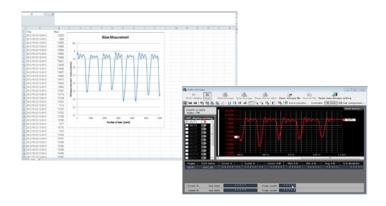
Support software features 12 independent display tools that let you customize your display. View any and all the information you need on a single screen to maximize efficiency.



#### **Automatically record data**

#### ■ High-capacity data storage

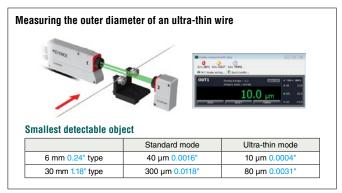
With a storage capacity of 400,000 points, it is easy to record output data without external units. This data can then easily be exported to Excel.



# New measurement functions that make previously unobtainable measurements easy

## Ultra-thin outer diameter and ultra-thin gap measurement\*

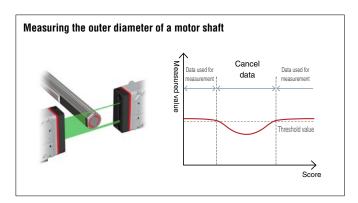
Specialized ultra-fine diameter / gap tool now allows measurement of gaps and diameters previously undetectable.



<sup>\*</sup> Functions of the LS-9006 (M) and LS-9030 (M) heads only.

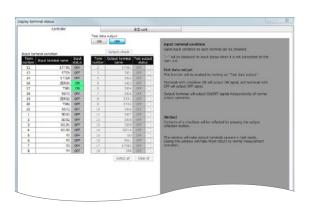
#### Irregular surface cancellation

Irregular surface cancellation allows for proper outer diameter inspection of parts with complex profiles such as key slots or D-cuts.



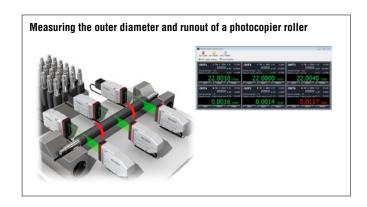
#### Terminal operation monitoring

Ability to monitor live terminal I/O status with manual test data output greatly simplifies setup and troubleshooting.



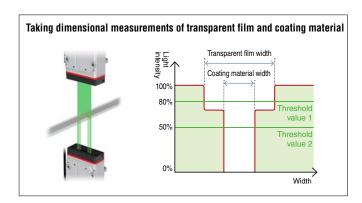
#### ■ 16-channel simultaneous measurement

With up to 16 simultaneous outputs, it is possible to measure any combination of diameters, position, gaps, etc. to meet your needs.



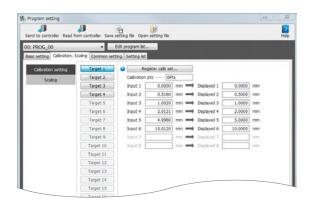
#### Transparent object/ two-level edge detection threshold value setting

Using two-level threshold settings, it is possible to simultaneously measure two targets of differing transparency.



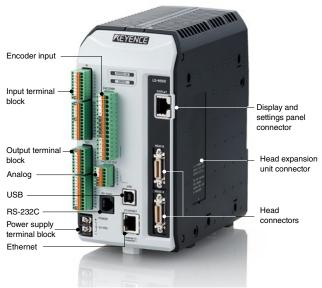
#### Multi-point calibration

Up to 8 points can be adjusted and scaled. Multiple targets of differing diameters can be measured more precisely.



Controller

#### A wide variety of interfaces to ensure easy integration



Controller LS-9501 (P)

A variety of I/O to suit on-site needs is a standard feature.

#### ■ Controller line-up

NPN output type	LS-9501	
PNP output type	LS-9501P	



Setting and support software LS-H2



#### Max. of 4 heads can be connected

When an LS-HA100 head expansion unit is connected a maximum of 4 heads can be connected.

#### Head cable **Maximum extension**

40 m 131.2'

#### **Encoder input**

Can capture data whose signals have been synchronized with encoder pulses.

#### HMI / Display



Display and settings panel LS-D1000

Measured values, judgment values and positions can be seen at a glance on the display panel. A maximum of 4 displays can be connected.



Expansion units



Head expansion unit LS-HA100

Used when 3 or 4 heads are being used.



EtherNet/IP® unit **CB-EP100 PROFINET** unit **CB-PN100** 



BCD output unit CB-BD100

#### Cables



Head cable CB-B3 (3 m 9.8') CB-B10 (10 m 32.8')



RS-232C cable OP-96368 (2.5 m 8.2') OP-26401



Head extension cable **CB-B5E** (5 m 16.4') CB-B10E (10 m 32.8') CB-B20E (20 m 65.6')

D-sub 9-pin connector



Transmitter-receiver cable **OP-87686** (1 m 3.3') OP-87687 (3 m 9.8')



Ethernet cable OP-66843



Display panel cable **OP-87602** (2 m 6.6') **OP-87603** (5 m 16.4') **OP-87604** (10 m 32.8') OP-87605 (20 m 65.6')



Extension I/O cable (3 m 9.8') For the BCD output unit OP-51657

#### Options



Target positioning jig **OP-87609** (For the LS-9030) **OP-87684** (For the LS-9006) **OP-87749** (For the LS-9030D) OP-87750 (For the LS-9006D)

Replacement glass OP-87697 (For the LS-9030) OP-87698 (For the LS-9006 transmitter head) OP-87699 (For the LS-9006 receiver head)

OP-87756 (For the LS-9120M) 40 m 131.2' extension connection unit

CB-BR01

Replacement air purge unit **OP-87695** (For the LS-9030) **OP-87696** (For the LS-9006) **OP-87751** (For the LS-9030D) **OP-87752** (For the LS-9006D) **OP-87755** (For the LS-9120M)

Display panel protection sheet (Set of 5 sheets)

OP-87729

Display panel stay OP-87757

#### Standard type offers both high speed and high precision



#### Standard model

LS-9030M (with monitor camera)
LS-9030 (without monitor camera)

Measurement range	0.08 to 30 mm	
Weasurement range	0.003" to 1.18"	
Smallest detectable object	0.08 mm 0.003"	
Measurement accuracy	±2 μm ±0.000079"	
Repeatability	±0.1 µm ±0.000004"	

#### Precise measurement of small diameter workpieces



#### Small-diameter model

LS-9006M (with monitor camera)
LS-9006 (without monitor camera)

Measurement range	0.01 to 6 mm 0.0004" to 0.24"	
Smallest detectable object	0.01 mm 0.0004"	
Measurement accuracy	±0.5 µm 0.000020"	
Repeatability	±0.03 μm	

#### Measures large-diameter workpieces of up to 120 mm 4.72" in size



#### Large-diameter model

#### LS-9120M

Measurement range	0.8 to 120 mm 0.03" to 4.72"	
Smallest detectable object	0.8 mm 0.03"	
Measurement accuracy	±8 μm 0.000315"	
Repeatability	±0.3 µm 0.000012"	

## Achieves high-speed and high-accuracy with two axes



#### 2-axis standard model

LS-9030D (without monitor camera)

Manaurament range	0.3 to 30 mm	
Measurement range	0.01" to 1.18"	
Smallest detectable object	0.3 mm 0.01"	
Measurement accuracy	±2 μm 0.000079"	
Repeatability	±0.1 µm 0.000004"	

## Uses two axes to perform highly accurate measurements of small-diameter workpieces



#### 2-axis small-diameter model

LS-9006D (without monitor camera)

Measurement range	0.04 to 6 mm 0.002" to 0.24"	
Smallest detectable object	0.04 mm 0.002"	
Measurement accuracy	±0.5 μm 0.000020"	
Repeatability	±0.03 μm	

#### ■Head (Standard model/small-diameter model)

Model		LS-9006M (with monitor camera)	LS-9006 (without monitor camera)	LS-9030M (with monitor camera)	LS-9030 (without monitor camera)
Measurement range		0.04 mm (0.01 mm) to 6 mm 0.001" (0.0004") to 0.24"		0.3 mm (0.08 mm) to 30	mm 0.01" (0.003") to 1.18"
Smallest detectable o	bject	0.04 mm (0.01 mr	m) 0.001" (0.0004")	0.3 mm (0.08 m	m) 0.01" (0.003")
ransmitter/receiver	distance	60 ±5 mm	2.36" ±0.2"	160 ±40 mn	n 6.3" ±1.57"
Repeatability		±0.03	μm*1	±0.1 μm 0	.000004"*2
Measurement accura	су	±0.5 μm 0	.000020"*3	±2 μm 0.0	000079"*4
ampling cycle*7			16000 san	nples/sec.	
	Detection area	4 x 5 mm	0.16" x 0.2"	20 x 24 mm	0.79" x 0.94"
ransmitter/receiver irection and	Smallest detectable object	0.04 mr	n 0.001"	0.3 mr	n 0.01"
osition detection	Repeatability	±0.02 mm 0.0008"*5		±0.2 mm 0.01**6	
oomon dotoonon	Sampling cycle	4000 samples/sec.			
ght source		InGaN green LED			
onitor camera		Provided	Not provided	Provided	Not provided
	Ambient temperature	0 to +50°C 32 to 122°F			
	Relative humidity	20 to 85% RH (no condensation)			
nvironmental sistance	Ambient light	Incandescent lamp/fluorescent lamp 3000 lux or lower			
solotanoc	Vibration resistance	10 to 55 Hz, double amplitude 1.5 mm 0.06°, 2 hours in each direction (X,Y, and Z)			
	Shock resistance	15 G/6 ms			
Enclosure rating		IP67 (including connector)			
Material		Aluminum			
Weight		Transmitter: Approx. 130 g Receiver: Approx. 300 g Base: Approx. 180 g	Transmitter: Approx. 130 g Receiver: Approx. 280 g Base: Approx. 180 g	Transmitter: Approx. 440 g Receiver: Approx. 500 g Base: Approx. 430 g	Transmitter: Approx. 440 g Receiver: Approx. 440 g Base: Approx. 430 g

The values in brackets are measured in ultra-thin mode. For details on the accuracy of ultra-thin mode, contact the nearest KEYENCE office.

- \*1 A ±2σ margin of error when measuring a ø1.0 mm ø0.04" rod in the center of the measurement area using outer diameter mode with the average measurement number set as 2048 times.
- \*2 A ±2σ margin of error when measuring a ø10 mm ø0.39\* rod in the center of the measurement area using outer diameter mode with the average measurement number set as 2048 times.

- \*3 Margin of error when a moving Ø1.0 mm Ø0.04" rod is measured in the 2 mm × 4 mm 0.08" × 0.16" measurement area using outer diameter mode.

  \*4 Margin of error when a moving Ø10 mm Ø0.39" rod is measured in the 10 mm × 20 mm 0.39" × 0.79" measurement area using outer diameter mode.

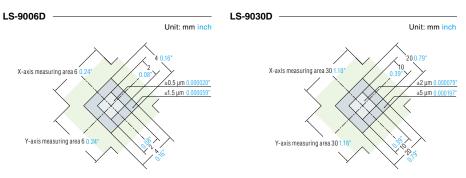
  \*5 A ±2σ margin of error when measuring the position of a Ø1.0 mm Ø0.04" rod in the center of the measurement area with the average measurement number set as 512 times.
- \*6 A ±2σ margin of error when measuring the position of a ø10 mm ø0.39" rod in the center of the measurement area with the average measurement number set as 512 times.
- \*7 The sampling cycle is changed by the number of OUT set, and by the use of the mutual interference prevention function.

#### ■ Head (2-axis standard model/2-axis small-diameter model)

Model		LS-9006D LS-9030D		
Measurement rang	e	ø0.04 mm to ø6 mm ø0.001" to ø0.24" ø0.3 mm to ø30 mm ø0.01" to ø1.18"		
Smallest detectable	e object	0.04 mm 0.001"	0.3 mm 0.01"	
Repeatability		±0.03 μm*1	±0.1 μm 0.000004"*2	
Measurement accu	racy	±0.5 μm 0.000020"*3	±2 μm 0.000079"*4	
Sampling cycle*5		16000 sar	nples/sec.	
Light source		InGaN gr	reen LED	
Monitor camera		Not provided		
	Ambient temperature	0 to +50°C 32 to 122°F		
F	Relative humidity	20 to 85% RH (no condensation)		
Environmental resistance	Ambient light	Incandescent lamp/fluorescent lamp 3000 lux or lower		
Tesisiance	Vibration resistance	10 to 55 Hz, double amplitude 1.5 mm 0.	06", 2 hours in each direction (X,Y, and Z)	
Shock resistance		15 G/6 ms		
Measuring head enclosure rating IP67 (including connector)		ng connector)		
Material Aluminum		inum		
Weight		Approx. 4.8 kg Approx. 9 kg		

- \*1 A ±2\sigmargin of error when measuring a \textit{\gamma} 1.0 mm \textit{\gamma} 0.04" rod in the center of the measurement area using outer diameter mode with the average measurement number set as 2048 times.
- \*2 A ±2σ margin of error when measuring a ø10 mm ø0.39\* rod in the center of the measurement area using outer diameter mode with the average measurement number set as 2048 times.
- \*3 Margin of error when a moving Ø1.0 mm Ø0.04" rod is measured in the 2 mm × 2 mm 0.08" × 0.08" measurement area.
- \*4 Margin of error when a moving Ø10 mm Ø0.39" rod is measured in the 10 mm × 10 mm 0.39" × 0.39" measurement area.
- \*5 The sampling cycle is changed by the number of OUT set, and by the use of the mutual interference prevention function.

#### ■ Measuring area and accuracy



#### ■ Head (Large-diameter model)

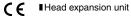
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Model		LS-9120M	
Measurement range		0.8 mm to 120 mm 0.03" to 4.72"	
Smallest detectable	object	0.8 mm 0.03°	
Transmitter/receive	r distance	400 ±100 mm 15.75° ±3.94°	
Repeatability		±0.3 µm 0.000012**1	
Measurement accu	racy	±8 μm 0.000315°*2	
Sampling cycle		16000 samples/sec.	
Light source		InGaN green LED	
Monitor camera		Provided	
	Ambient temperature	0 to +50°C 32 to 122°F	
Facility and stated	Relative humidity	20 to 85% RH (no condensation)	
Environmental resistance	Ambient light	Incandescent lamp/fluorescent lamp 3000 lux or lower	
16313tatilo6	Vibration resistance	10 to 55 Hz, double amplitude 1.5 mm 0.06°, 2 hours in each direction (X,Y, and Z)	
	Shock resistance	15G/6 ms	
Enclosure rating		IP67 (including connector)	
Material		Aluminum	
Weight		Transmitter: Approx. 1800 g, Receiver: Approx. 2800 g, Base: Approx. 1600 g	

<sup>\*1</sup> A ±2 $\sigma$  margin of error when measuring a ø40 mm ø1.57" rod in the center of the measurement area using outer diameter mode with the average measurement number set as 2048 times. \*2 Margin of error when a moving ø40 mm ø1.57" rod is measured in the 40 mm × 120 mm 1.57" × 4.72" measurement area using outer diameter mode.

#### ■ Controller







Model		LS-9501	LS-9501P		
No. of connectable sensor heads		2			
Head compatibility		Yes			
	Minimum display unit	0.01	0.01 µm		
Display	Display range	±99999.99 μm to ±9999.9 mm			
	LED display	POWER ON indicator, ERROR indicator			
	Encoder input	NPN/PNP open-collector output, voltage output (5 V / 12 V / 24 V), line-driver output			
	Synchronous 1, 2 input				
	Auto-zero 1, 2 input				
	Reset 1, 2 input				
Input	Storage trigger input	Non-voltage input	Voltage input		
terminal block	Storage enable input	Non-voltage input	voltage iliput		
	Storage data clear input				
	Statistics 1, 2 input				
	Statistics clear 1, 2 input				
	Program selection input	Non-voltage input x 4 inputs	Voltage input x 4 inputs		
	Analog voltage output	$\pm 10$ V x 2 outputs, output impedance 100 $\Omega$			
	Analog current output	4 to 20 mA x 2 outputs, co	ompatible load max. 350 Ω		
0.10.110.00001	Universal output	NPN open-collector output x 10 outputs Measured value and tolerance judgment output, status output allocatable	PNP open-collector output x 10 outputs Measured value and tolerance judgment output, status output allocatable		
Output terminal	Status 1, 2 output		PNP open-collector output		
	Total judgment output	NPN open-collector output			
	Memory FULL output	NPN open-conector output			
	Strobe 1, 2 output				
	Error output	NPN open-collector output (N.C.)	PNP open-collector output (N.C.)		
Ethernet interface	p*1	1000BASE-T/100BASE-TX			
USB interface*1		USB 2.0 HI-SPEED supported (USB 1.1 Full-SPEED compatible)			
RS-232C interfac	e	Measured value output, control I/O, setting change, baud rate can be selected up to 115,200 bps			
Display and settings panel interface		LS-D1000 Max. four heads connectable			
	Power supply voltage	24 VDC ±10%, including ripple (P-P)			
Rating	Current consumption*2	When LS-HA100 not used: 1.0 A max. when 1 head connected; 1.4 A max. when 2 heads connected When LS-HA100 in use: 2.0 A max. when 3 heads connected; 2.3 A max. when 4 heads connected			
Environmental resistance	Ambient temperature	When LS-HA100 not used: 0 to +50°C 32 to 122°F When LS-HA100 in use: 0 to +45°C 32 to 113°F			
i colotalice	Relative humidity	20 to 85% RH (r	no condensation)		
Weight		Approx. 1500 g			

•NPN open-collector output rating: 50 mA max. (40 V max.), residual voltage of 1 V max.

•PNP open-collector output rating: 50 mA max. (30 V max.), residual voltage of 1 V max.

•Non-voltage input rating: ON voltage of 1 V max., OFF current of 0.6 mA max.

•Voltage input rating: Input max. voltage 26.4 V, min. ON voltage 10.8 V, OFF current 0.6 mA max.

\*1 Sample DLL and LabVIEW programs are available. Contact your local sales office for details.
\*2 Add the current consumption values for all units when connecting the display settings panel and expansion units.
When the LS-9006D or LS-9030D is connected, it counts as two heads.

arricad expansion unit		7
Model		LS-HA100
No. of connectab	le sensor heads	2
Head compatibili	ty	Yes
LED display		POWER ON indicator, head status indicator
Analog voltage output		$\pm 10$ V x 2 outputs Output impedance 100 $\Omega$
Analog current output		4 to 20 mA x 2 outputs Compatible load max. 350 $\Omega$
Power source		Supplied from the controller
Environmental resistance	Ambient temperature	0 to +45°C 32 to 113°F
	Relative humidity	20 to 85% RH (no condensation)
Weight		Approx. 600 g

#### ■OS environment for using the LS-H2 (LS-Navigator 2) Setting Support Software

Item Required environment			
		Windows 11 Pro	
		Windows 10*1	
Operating System		Windows 7 (SP1 or later)*2	
		Windows Vista (SP2 or later)*3	
		Windows XP (SP3 or later)*4	
Supported language	jes	Japanese, English, German, Simplified Chinese, Traditional Chinese	
CPU		Core 2 Duo 2 GHz or more	
Memory capacity		2 GB or more	
L2 cache memory		2 MB or more	
Free space in hard disk		10 GB or more	
Display		XGA (1024 x 768 pixels) or more, 256 colors or more	
Interface	USB	USB 2.0 HI-SPEED supported (USB 1.1 Full-SPEED compatible)*5	
IIIlerrace	Ethernet	Ethernet 1000BASE-T/100BASE-TX*6	

If you wish to use the send to Excel function, please check that one of the Excel versions listed below is installed on your computer.

Excel 2010 (32 bit/64 bit), Excel 2007, Excel 2003, Excel 2002

- \*1 Home, Pro, and Enterprise editions are supported.
  \*2 Home Premium, Professional, and Ultimate editions are supported.
- \*3 Ultimate, Business, Home Premium, and Home Basic editions are supported.
  \*4 Professional and Home editions are supported.
  \*5 Connection through a USB hub is not included in the guarantee.

- \*6 Connection to LAN and connection via a router is not included in the guarantee.

#### **■**BCD output unit

Model		CB-BD100
LED display		POWER-ON LED
Output terminal	BCD output *1	NPN open-collector output x 4 ports
	Strobe output	NPN open-collector output x 4 outputs
	OUT selection output	NPN open-collector output x 4 outputs
Input terminal	OUT selection input	Non-voltage input x 4 inputs
Power source		Supplied from the controller
Rating	Current consumption	0.16 A max.
Environmental resistance	Ambient temperature	0 to +50°C 32 to 122°F
	Relative humidity	20 to 85% RH (no condensation)
Weight		800 g

- · Up to 1 unit can be connected to the controller.
- NPN open-collector output rating: 30 mA max. (30 V max.), residual voltage of 0.5 V max.
- · Non-voltage input rating: ON voltage of 1 V max., OFF current of 0.6 mA max.
- \*1 Selectable from BCD output (29 bits, signed), binary output (25 bits, negative numbers are represented by the two's complement), and judgment output.

#### **■PROFINET** unit

Model		CB-PN100
Compatible network		PROFINET IO communication
	Compliant standards	IEEE 802.3u*1
Ethernet	Transmission speed	100 Mbps, full duplex (100BASE-TX)
Ethernet	Transmission media	STP or Category 5e or higher UTP
	Maximum cable length	100 m 328.1'
	Supported functions	Data I/O communication
		Record data communication
	Number of connectable PROFINET IO controllers	1
PROFINET IO	Update time	2 ms to 2048 ms
	GSDML	Version 2.25
	Conformance class	Conformance Class A compliant
	Conformance test version	Based on Version 2.2.4
	Applicable protocol	LLDP, DCP
Power supp	oly voltage	24 V ±10% (supplied from the controller unit of the laser scanner)
Current cor	nsumption	0.12 A max.
Weight		Approx. 470 g

<sup>\*1</sup> Although this unit conforms to IEEE 802.3u and can establish 100 Mbps full duplex communication  $using \ AutoNegotiation \ function, it \ does \ not \ have \ AutoCrossOver \ and \ AutoPolarity \ functions \ that \ are$ normally required for the PROFINET IO standard. Select a straight or cross cable according to the Ethernet port of the device to be connected.

#### ■Display and settings panel

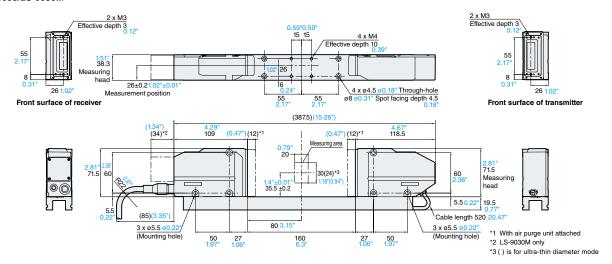
Model		LS-D1000
Display	Measured value display	Measured value display: 2 colors, 8 digits, 16 segments OUT number display: Monochrome, 2 digits, 7 segments Tolerance judgment display: HH, HI, GO, LO, LL. Monochrome Control status display: TIM, ZERO indicator. Monochrome
interface	Program number display	Monochrome, 2 digits, 7 segments
	Position monitor display	1D display: 2 colors, 32 levels 2D display: Monochrome, 7 x 7 matrix display
	Display update cycle	5 times/sec.
Operation input interface		Numeric keypad, function key, lock key timing input key, zero input key, reset input key, escape key, arrow keys (4)
Display and settings panel connection port		2
Power supply		Supplied from the controller
Rating	Current consumption	0.19 A max.
Environmental	Ambient temperature	0 to +50°C 32 to 122°F
resistance	Relative humidity	20 to 85% RH (no condensation)
Enclosure rating		IP65 (When panel attached, front surface only)
Weight		Approx. 400 g

#### ■EtherNet/IP® unit

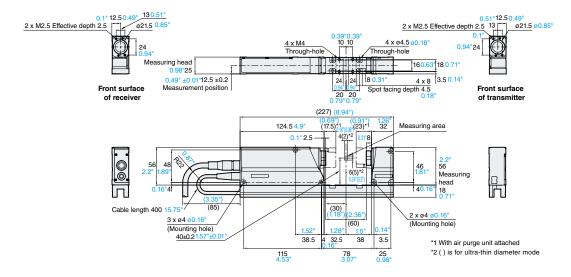
Model		CB-EP100
Compatible network		EtherNet/IP® and displacement sensor-specific protocols (socket communication)
	Compliant standards	IEEE 802.3 (10BASE-T), IEEE 802.3u (100BASE-TX)
	Transmission speed	10 Mbps (10BASE-T), 100 Mbps (100BASE-TX)
Ethernet	Transmission media	STP or Category 3 or higher UTP (10BASE-T), STP or Category 5 or higher UTP (100BASE-TX)
	Maximum cable length	100 m 328.1' (Distance between the unit and Ethernet switch
	Maximum number of connectable hubs*1	4 hubs (10BASE-T), 2 hubs (100BASE-TX)
	Supported functions	Cyclic communication (Implicit messaging), Message communication (Explicit messaging), Compatible with UCMM and Class 3
	Number of connections	64
EtherNet/IP®	RPI	0.5 ms to 10000 ms (in 0.5 ms)
Linointogni	Tolerable communication bandwidth for cyclic communication	6000 pps
	Message communication	UCMM, Class 3
	Conformance test	Compatible with Version A9
Power supply voltage		24 VDC ±10%, including ripple (P-P) (supplied from the controller unit of the laser scanner)
Current consumption		0.12 A max.
Environmental resistance	Ambient temperature	0 to +50°C 32 to 122°F
	Relative humidity	20 to 85% RH (no condensation)
Weight		Approx. 470 g

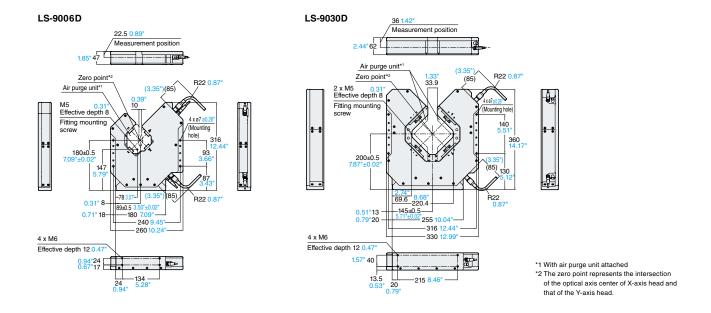
<sup>\*1</sup> The number of connectable hubs is not limited when using a switching hub.

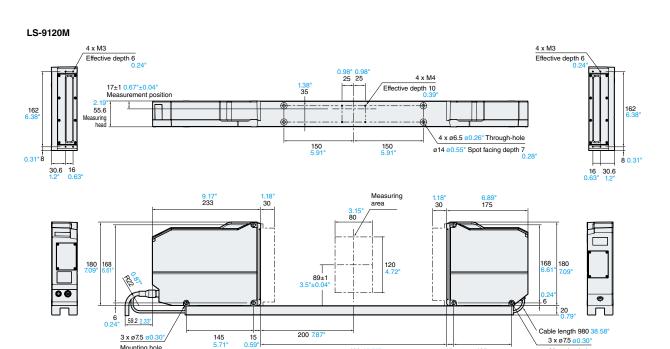
#### LS-9030/LS-9030M



#### LS-9006/LS-9006M







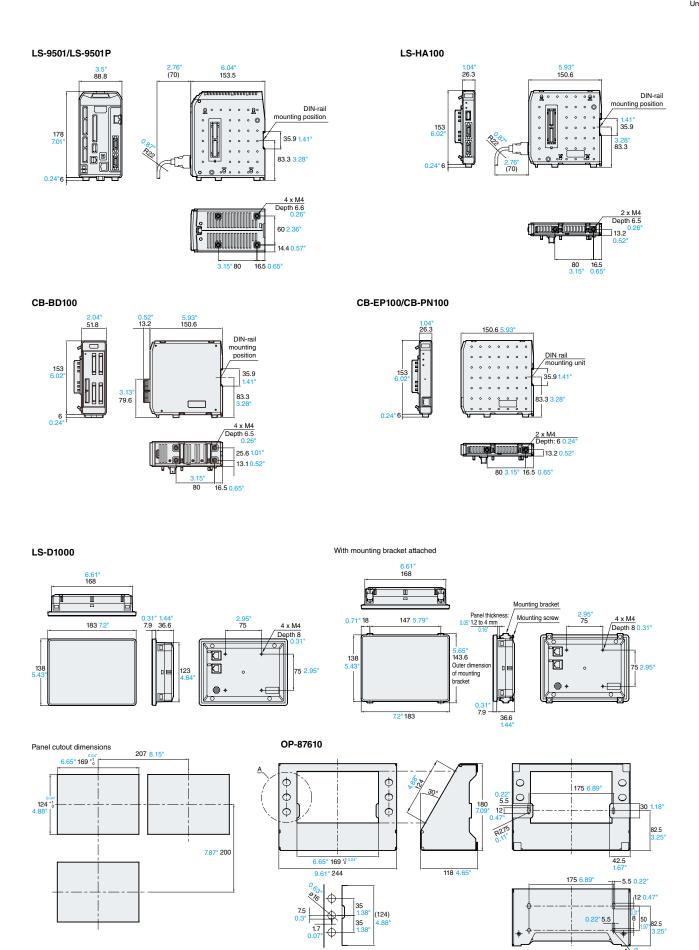
400 15.75"

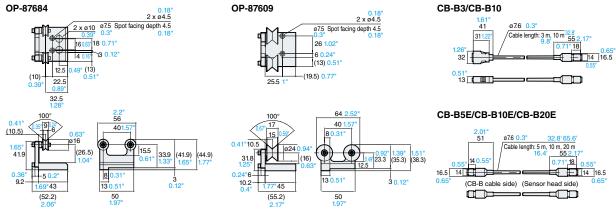
15 0.59

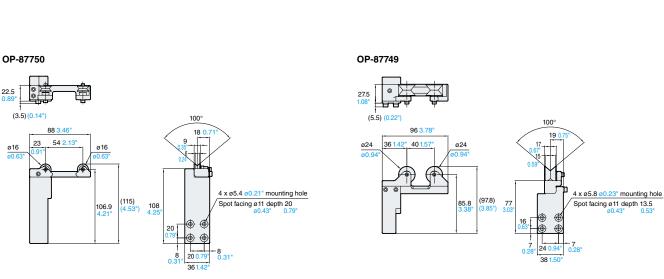
125 4.92"

Mounting hole

Mounting hole

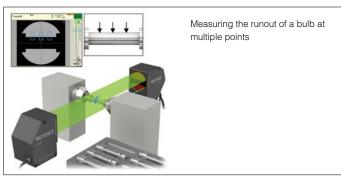


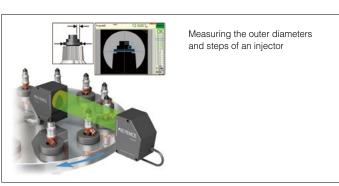


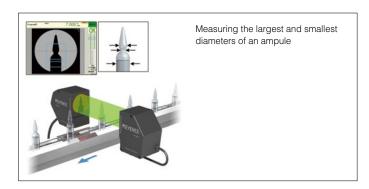


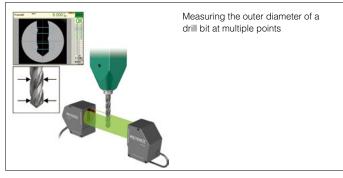


#### **APPLICATIONS**









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## **DISPLACEMENT METER/DIMENSION MEASUREMENT SYSTEM LINEUP**

#### **Reflective-Type Measurement Instrument**

High-Speed, High-Accuracy **CMOS Laser Displacement Sensor** 

LK-G5000 Series





#### **Surface Scanning Laser Confocal Displacement Meter**

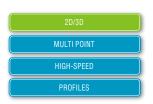
LT-9000 Series





#### High-speed 2D/3D Laser Scanner

LJ-V7000 Series





#### **Thrubeam-Type Measurement Instrument**

#### **High-speed Optical Micrometer**

LS-9000 Series





#### **High-speed 2D Measurement Sensor**

TM Series





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