

stdf2xls5 User Manual February 26, 2020

Revision History

Version	Author	Date	Changes
1.0	Eric West	2/26/20	Initial Release

Contents

1	Introduction	3
2	Getting the program	3
3	Installation 3.1 GNU/Linux Installation	3 3 4
4	4.2 -h orgenHistograms 4.3 -w orgenWafermaps 4.4 -d ordumptext 4.5 -b ordumpBytes 4.6 -D ordigest 4.7 -m ormodify 4.8 -g orgenerateRCFile 4.9 -o oroutputDir 4.10 -w orgenWafermaps 4.11 -d ordumptext 4.12 -b ordumpBytes 4.13 -D ordigest 4.14 -m ormodify 4.15 -o oroutputDir	5 11 11 11 11 11 11 11 11 12 13 13 14 21
5	Wafermaps	22
6	Histograms	22

2

1 Introduction

stdf2xls 5.0 is a program that converts STDF files into spreadsheets, wafermaps, and/or histograms. It is natively compiled from the D-language and therefore it uses much less memory than the previous stdf2xls 4.0 java program, and is significantly faster too. It has many new features:

- · Spreadsheet and ASCII wafermaps
- Spreadsheet histograms
- · Ability to display hex, integer, and string data values in the spreadsheet
- New algorithm correctly orders tests even if the testflow varies from device to device
- · Spreadsheet colors and fonts are now customizable
- · Improved spreadsheet layout
- Many ways to sort and order device data, including by timestamp.
- · Ability to modifiy any STDF text field with regular expressions
- · Ability to write out STDF files
- Multiple different devices types can be processed simultaneously

There are a couple of minor regressions though:

- No more support for big-endian CPUs. It seems that most testers today are using the Intel CPU architecture, so why pay for the performance penalty if you don't need it.
- Logo scaling is more difficult. This is because of the new xlsx library being used which makes image handling a little more difficult.

2 Getting the program

The source code is available on github. The source code can be downloaded from github with git, or just the exececutable for Windows or GNU/Linux may be downloaded from the github web page. This manual may also be copied from the github webpage.

To download the software with git use the following command:

git clone https://github.com/itestinc/stdf2xls.git

To compile the source code on GNU/Linux you also need dub, gcc and dmd (dmd is the D compiler).

3 Installation

To just install the executable, the program can be downloaded from github.com.

3.1 GNU/Linux Installation

For GNU/Linux go to https://github.com/itestinc/stdf2xls, click on the dist folder, then click on the stdf2xls file, then press the Download button. After the file has downloaded put it in a directory that in in your executable search path.

3.2 Windows Installation

For Windows go to https://github.com/itestinc/stdf2xls, click on the dist folder, then click on the stdf2xls.exe file, then press the Download button. After the file has downloaded put it in a directory that in in your executable search path.

4 Usage

A summary of the command line options can be printed by running the program with the '--help' option. More detailed information about the command line options is given in this manual.

```
stdf2xls --help or stdf2xls -h
```

gives the following output:

```
Options:
          --extract-pin Extract pin name from test name suffix (default delimiter = '@')
-b
            --dumpBytes dump the STDF in ascii byte form % \left\{ 1,2,\ldots ,n\right\}
-d
             --dumptext dump the STDF in text form
               --modify modify a string field in specified record type.
    Example: -m 'MIR TST\_TEMP "TEMPERATURE :" "TEMPERATURE:"'
            --outputDir write out the STDF to this directory. Specifying this will cause the STDF to be written back out.
        --pin-delimiter Delimiter character that separates pin name from test name (Default = '@')
-p
  --ignoreSerialMarker Ignore the serial marker and use STDF part ID instead
-D
               --digest Summarize file contents
      --genSpreadsheets Generate spreadsheet(s)
-S
                   --so Spreadsheet output filename(s); name may contain variables for device, and/or lot
Default = %device%_%lot%.xlsx
              --rotate Transpose spreadsheet so there is one device per column instead of one device per row
-r
             --sortType Sort devices by alphanumeric serial number, then by time. See the manual for valid sort types
                --1kcol limit to 1000 columns for libreoffice - default is 16360 columns
-Y
      --noDynamicLimits Don't check for and show dynamic limits
        --genWafermaps Generate wafer map(s)
                   --wo Wafermap output filename(s); name may contain variables for device, wafer, and/or lot
Default = %device%_%lot%_%wafer%.xlsx
             --pattern fill wafermap bins with patterns instead of color
- A
            --dumpAscii dump the wafer map in ASCII form
                --notch Rotate the wafer map for desired notch position: top|bottom|left|right.
-n
-h
        --genHistograms Generate histogram(s)
                   --ho Histogram output filename(s); name may contain variables for device, step, lot, and/or testID
-H
Default = %device%_histograms.pdf
          --binCategory Specify if bins should be divided by SITE, LOT, TEMPerature or NONE. Default = NONE
Note: if --ho contains %lot% then dividing bins by lot does not make sense
       --generateRCFile Generate a default ".stdf2xlsxrc" file
-g
         --channel-type Channel type: AUTO, CHANNEL, PHYSICAL, or LOGICAL. Only use this if you know what you are doing.
-t
              --verbose Verbosity level. Default is 1 which means print only warnings. O means don't print anything
-v
               --verify Verify written STDF; only useful if \texttt{-{}-}outputDir is specified. For testing purposes only.
-V
   --noIgnoreMiscHeader Don't ignore custom user header items when comparing headers from different STDF files
-h
                 --help This help information.
```

There are nine primary operations that can be done with the program, and they may be done individually or simultaneously:

- -s or --genSpreadsheets will generate spreadsheets for the STDF measurement data
- -h or --genHistograms will generate histograms for the STDF measurement data
- -w or --genWafermaps will generate wafermaps for the STDF bin data
- -d or --dumptext will generate an ASCII dump of the STDF file(s)
- -b or --dumpBytes will generate an ASCII dump of all of the bytes in the STDF file(s)
- -D or --digest will dump each unique set of header information found in the STDF file(s)

- -m or --modify '<record> <field> "<fromRegex>": "<toRegex>" ' will modify any text field in any record type
- -g or --generateRCFile will generate an "rc" file in the home directory called ".stdf2xlsxrc" which contains all the default color, font, and logo settings. This file, if it exists, is loaded on startup and used to configure the output.
- -o or --outputDir <folder_name> will cause the STDF files that are read in to be written out to this folder

Each of these major options have several more options to refine their behavior, and their usage and options will be discussed in the following sections.

4.1 -s or --genSpreadsheets

Spreadsheet generation has nine options that control aspects of how the spreadsheet is generated. You must give the -s or --genSpreadsheet option to get a datalog spreadsheet.

- -a --extract-pin Extract pin name from test name suffix (default delimiter = '@')
- -p --pin-delimiter Delimiter character that separates pin name from test name (Default = '@')
- -i --ignoreSerialMarker Ignore the serial marker and use STDF part ID instead
- · -S --so Spreadsheet output filename(s); name may contain variables for device, and/or lot
- -r --rotate Transpose spreadsheet so there is one device per column instead of one device per row
- -c -- 1kcol limit to 1000 columns for libreoffice default is 16360 columns
- -Y --noDynamicLimits Don't check for and show dynamic limits
- -t --channel-type Channel type: AUTO, CHANNEL, PHYSICAL, or LOGICAL.
- -m --modify modify a string field in specified record type.

4.1.1 -a or -extract-pin

Some testers like the Advantest 93K will append a pin name on to the end of a test name to indicate the pin that is being tested. By default it uses an '@' to delimit the test name from the pin name. For example "myTestName@VCC". This option will remove the delimiter and pin name from the test name, and put the pin name in the pin column or row of the spreadsheet. You may use any character for the deliter, but '@' is used by default. See next section.

4.1.2 -p or -pinDelimiter

This option allows you to specify the delimiter that is used to separate the test name and pin name. It is only necessary to use this option if the delimiter is not '@'. .

4.1.3 -i or –ignoreSerialMarker

There are two ways to specify a serial number for a device. If you do nothing then stdf2xls will use the PART_ID field in the PRR record as the serial number. This field is set by the tester automatically. However if you want to assign your own alpha-numeric serial numbers you can put them into a Datalog Text Record using a special format. To put your own serial numbers in to the STDF, print a string to the datalogger using this format:

TEXT_DATA : S/N : <serial_id>

For example,

TEXT_DATA : S/N : A1

On the Advantest 93K a Datalog Text Record is generated by using the PUT_DATALOG() function. The stdf2xls program will prioritize the Datalog Text Record serial marker over the PART_ID field in the PRR record. If you want to prioritize thie PART_ID field over the Datalog Text Record serial marker, then use this option. Generally you won't want to use this option.

4.1.4 -S or -so

This option is used to specify the spreadsheet filname. It is not necessary to use this option. By default the spreadsheet filename will be <deviceName>_<lot_id>.xlsx. Note that you can process multiple device types simultaneously and each device and lot will be sent to a different spreadsheet file. With this option you can specify the datalog spreadsheet filename, and you can use variables to specify the lot and/or device in the filename. For example:

```
-S device_%device%_lot_%lot%.xlsx
```

If your device was 8087 and your lot number was N5432S, then this would give filename of "device_8087_lot_N5432S.xlsx"

Note that if the actual lot or device number contains a '/' character, then the '/' will be replaced with a '%' character because you can't have slashes in a filename. If the lot or device number contains a space character, then the space will be replaced with a '_' character. This is because spaces in filenames are evil.

4.1.5 **-r or –rotate**

By default the datalog spreadsheet is generated with tests in columns and devices in rows. This option will transpose the spreadsheet so that devices are in columns and tests are in rows.

4.1.6 -c or -1kcol

Use this option if you are using libreoffice or openoffice.org This limits the number of columns to 1000. Libreoffice and openoffice.org will truncate andy data beyond 1024 columns. By default 32K columns will be used for MS Excel. In any case if the number of columns exceeds these limits then the data will be continued on another tab in the workbook.

4.1.7 -Y or -noDynamicLimits

By default all parametric tests are scanned for non-constant limits. If non-constant limits are detected for certain tests, then the spreadsheet is formatted differently for those tests such that each test result is surounded by the limits used for that test. If you don't want this behavior then use this option, but realize the limits will not be accurate.

4.1.8 -t or -channel-type

For Multiple Parametric Test Records the pin information is obtained from the Pin Map Records which map a pin index number to a pin name. Unfortunately the Pin Map Record has three fields where a pin name might be stored. Most of the time stdf2xls will use the correct field to get the correct pin name, but occasionnally a new tester may use the wrong field. In that case this option can be used for force stdf2xls to use the correct field. If your pin names are not coming out correctly for Multiple Parametric Test Result records, then do an ASCII dump of the STDF file, and look at the Pin Map Records, and it should be obvious which field to specify with this option.

4.1.9 -m or -modify

This option can be used to modify a string field in any STDF record. It uses a powerful regular-expression engine that is documented at https://dlang.org/phobos/std_regex.html This option has the form:

```
--modify '<record> <field> "<fromRegex>" "<toFormatString>"'
```

Note that the single quotes, and double quotes are needed so that the shell interprets the command line correctly. Note that you can also specify this option multiple times on the command line to do several edits simultaneously.

Here are a couple of examples. First just remove the space in "TEMPERATURE:" that occurs in any Datalog Text Record:

```
-m 'DTR TEXT_DAT "TEMPERATURE :" "TEMPERATURE:"'
```

This will affect every Datalog Text Record that contains the string "TEMPERATURE:".

For a more complex example, assume you have test names in a Functional Test Record that have the form: "Output_OVPT_Setup_T040:Functional[1]". Suppose you want to change the colon to an 'X', but only if the name starts with "Output_", and 'T' is followed by three digits:

```
-m 'FTR TEST_TXT "Output_(.*_T)(\d\d\d):(.*)" "Output_$1$2X$3"'
```

In this case "Output_OVPT_Setup_T040:Functional[1]" will be replaced with "Output_OVPT_Setup_T040XFunctional[1]". Note that the parenthesis in the regular expression are not characters, but instead indicate match groups. The content of the first pair of parenthesis is accessed in the <toFormatString> with \$1, and the content of the second pair of parenthesis is accessed in the <toFormatString> with \$2, and so on.

The <record> parameter is the three-letter record name as it is specified in the STDF specification. The <field> parameter is the field name as given in the STDF specification. The valid record and field names that may be modified are shown below:

- · Record ATR
 - Field Name: "CMD_LINE"
- · Record BPS
 - Field Name: "SEQ NAME"
- · Record DTR
 - Field Name: "TEXT DAT"
- · Record FTR

- Field Name: "VECT NAM"
- Field Name: "TIME SET"
- Field Name: "OP CODE"
- Field Name: "TEST TXT"
- Field Name: "ALARM ID"
- Field Name: "PROG TXT"
- Field Name: "RSLT TXT"

Record HBR

- Field Name: "HBIN NAM"

· Record MIR

- Field Name: "LOT_ID"
- Field Name: "PART TYP"
- Field Name: "NODE NAM"
- Field Name: "TSTR TYP"
- Field Name: "JOB NAM"
- Field Name: "JOB_REV"
- Field Name: "SBLOT ID"
- Field Name: "OPER NAM"
- Field Name: "EXEC TYP"
- Field Name: "EXEC_VER"
- Field Name: "TEST_COD"
- Field Name: "TST TEMP"
- Field Name: "USER_TXT"
- Field Name: "AUX FILE"
- Field Name: "PKG TYP"
- Field Name: "FAMLY ID"
- Field Name: "DATE COD"
- Field Name: "FACIL ID"
- Field Name: "FLOOR ID"
- Field Name: "PROC ID"
- Field Name: "OPER FRQ"
- Field Name: "SPEC NAM"
- Field Name: "SPEC_VER"
- Field Name: "FLOW_ID"
- Field Name: "SETUP ID"
- Field Name: "DSGN REV"
- Field Name: "ENG ID"
- Field Name: "ROM COD"

- Field Name: "SERL_NUM"
- Field Name: "SUPR_NAM"

Record MPR

- Field Name: "TEST TXT"
- Field Name: "ALARM_ID"
- Field Name: "UNITS"
- Field Name: "C_RESFMT"
- Field Name: "C_LLMFMT
- Field Name: "UNITS_IN"
- Field Name: "C HLMFMT"

· Record MRR

- Field Name: "USR_DESC"
- Field Name: "EXC_DESC"

· Record PGR

- Field Name: "GRP_NAME"

· Record PLR

- Field Name: "PGM CHAR"
- Field Name: "RTN CHAR"
- Field Name: "PGM_CHAL"
- Field Name: "RTN_CHAL"

· Record PMR

- Field Name: "CHAN_NAM"
- Field Name: "PHY_NAM"
- Field Name: "LOG_NAM"

· Record PRR

- Field Name: "PART_ID"
- Field Name: "PART_TXT"

Record PTR

- Field Name: "TEST_TXT"
- Field Name: "ALARM_ID"
- Field Name: "UNITS"
- Field Name: "C_RESFMT"
- Field Name: "C_LLMFMT"
- Field Name: "C_HLMFMT"

· Record SBR

- Field Name: "SBIN_NAM"

Record SDR

- Field Name: "HAND TYP"
- Field Name: "HAND ID"
- Field Name: "CARD_TYP"
- Field Name: "CARD ID"
- Field Name: "LOAD TYP"
- Field Name: "LOAD_ID"
- Field Name: "DIB_TYP"
- Field Name: "DIB ID"
- Field Name: "CABL TYP"
- Field Name: "CABL ID"
- Field Name: "CONT TYP"
- Field Name: "CONT ID"
- Field Name: "LASR_TYP"
- Field Name: "LASR_ID"
- Field Name: "EXTR_TYP"
- Field Name: "EXTR ID"

· Record TSR

- Field Name: "TEST_NAM"
- Field Name: "SEQ_NAME"
- Field Name: "TEST_LBL"

Record WIR

- Field Name: "WAFER_ID"

· Record WRR

- Field Name: "WAFER ID"
- Field Name: "FABWF ID"
- Field Name: "FRAME_ID"
- Field Name: "MASK_ID"
- Field Name: "USR DESC"
- Field Name: "EXC_DESC"

- 4.2 -h or --genHistograms
- 4.3 -w or --genWafermaps
- 4.3.1 -W or -wo
- 4.3.2 -P or -pattern
- 4.3.3 -A or -dumpAscii
- 4.3.4 -n or -notch
- 4.4 -d or --dumptext
- 4.5 -b or --dumpBytes
- 4.6 -D or --digest
- 4.7 -m or --modify
- 4.8 -g or --generateRCFile
- 4.9 -o or --outputDir
- 4.10 -w or --genWafermaps
- 4.11 **-d or --dumptext**

This option prints the contents of the STDF file(s) in ASCII form to the standard output.

4.12 -b or --dumpBytes

This option prints the bytes of the STDF file(s) in an easy to read format. The output is sent to the standard output. Below is an example of this output format:

```
reclen = 2
type = FAR
02 00 00 0A 02 04 ]
reclen = 48
type = ATR
30 00 00 14 9E 69 FA 5B 2B 43 72 65 64 65 6E 63 65 20 53 79 73 74 65 6D
73 20 44 69 61 6D 6F 6E 64 20 53 65 72 69 65 73 20 2D 20 52 65 6C 65 61
73 65 20 31 ]
reclen = 110
type = MIR
6E 00 01 0A 56 5A FA 5B 9E 69 FA 5B 00 20 20 2FF FF 20 09 4C 31 31 31
38 30 36 36 30 0D 4C 65 74 68 65 35 20 46 54 35 30 30 30 05 44 31 30 2D
32 04 44 2D 31 30 07 46 54 5F 35 30 30 30 00 00 06 31 30 30 32 39 35 07
64 6D 64 5F 65 78 65 0B 76 32 2E 31 2E 31 5F 42 4C 44 34 00 00 00 00 03
reclen = 45
type = SDR
2D 00 01 50 00 00 04 00 01 02 03 0F 45 70 73 6F 6E 20 4E 53 20 53 65 72
00 ]
reclen = 69
type = PMR
45 00 01 3C 01 00 01 00 03 58 49 4E 36 52 65 73 6F 75 72 63 65 3A 20 53
33 5F 44 49 47 49 54 41 4C 2C 2O 43 68 61 73 73 69 73 3A 2O 3O 2C 2O 53
6C 6F 74 3A 20 33 2C 20 43 68 61 6E 6E 65 6C 3A 20 38 34 03 58 49 4E 00
00 ]
```

4.13 **-D or --digest**

This option prints each unique header information for all STDF files that are loaded. stdf2xls uses the header information to decide when generate a new worksheet, or a new workbook. The stdf loader attempts to load a header structure with the following information:

- · device name
- · traveller step number
- · temperature
- · Lot ID
- Sublot ID

- Wafer ID
- · A list of user-defined header items

Not all of this information is available in every STDF file, so some of these fields will be empty. By default, the list of user-defined header items is ignored when comparing this data with the data from another file. If you don't want to ignore the user-defined header data when deciding to create a new worksheet, then use the –nolgnoreMiscHeader option.

4.14 -m or --modify

This option may be used when generating a spreadsheet, however it can also be used to modify an STDF file if it is used with the --outputDir option. The STDF file can be modified and then written back out in another directory.

4.15 **-o or** --**outputDir**

If this option is used, each STDF file is written back out in STDF binary format. If no modifications are done using the --modify option, then the STDF that is written out will be identical with the original STDF file. This option, without the --modify option is mainly used for testing the STDF reader.

4.16 -g or --generateRCFile

This option is used to generate and initialization file. The file must be placed in the user's home directory, and it must be named ".stdf2xlsxrc". When this option is used, the file generated will have the correct name and be written to the home directory, so it will overwrite an existing version of this file. The file contents contains the following text:

```
# font styles: normal | bold | italic | underline | bold_italic | bold_underline |
               italic_underline | bold_italic_underline
# supported fonts: Times | Arial | Courrier
# legal font sizes: 6 to 31
monitor_x_dpi
                                     96
monitor_y_dpi
                                     96
                                     0.0
ss.logo.x_scale
ss.logo.y_scale
                                     0.0
ss.logo.file_path
ss.logo.text
ss.logo.bg_color
                                     NONE
                                     000000
ss.logo.text_color
ss.logo.font_name
                                     Arial
ss.logo.font_size
ss.logo.font_style
                                     normal
ss.title.bg_color
                                     15B8D7
ss.title.text_color
                                     FFFFFF
ss.title.font_name
                                     Arial
ss.title.font_size
                                     16
ss.title.font_style
                                     bold
ss.header.name.bg_color
                                     F6F9D4
ss.header.name.text_color
                                     000000
ss.header.name.font_name
                                     Arial
                                     8
ss.header.name.font_size
ss.header.name.font_style
                                     bold
ss.header.value.bg_color
                                     F6F9D4
                                     000000
ss.header.value.text_color
ss.header.value.font_name
                                     Arial
ss.header.value.font_size
                                     8
ss.header.value.font_style
                                     normal
```

ss.test_name.header.bg_color	DEE6EF
ss.test_name.header.text_color	000000
ss.test_name.header.font_name	Arial
ss.test_name.header.font_size	8
ss.test_name.header.font_style	bold
ss.test_name.value.bg_color	FFE994
ss.test_name.value.text_color	000000
ss.test_name.value.font_name	Arial
ss.test_name.value.font_size	12
ss.test_name.value.font_style	normal
ss.test_number.header.bg_color	DEE6EF
ss.test_number.header.text_color	000000
ss.test_number.header.font_name	Arial
ss.test_number.header.font_size	8
ss.test_number.header.font_style	bold
bb. cobo_mambol.medacol.lonc_bcyle	DOIG
ss.test_number.value.bg_color	FFE994
ss.test_number.value.text_color	000000
ss.test_number.value.font_name	Arial
ss.test_number.value.font_size	8
ss.test_number.value.font_style	normal
ss.test_number.varue.font_style	normar
ss.duplicate.header.bg_color	DEE6EF
ss.duplicate.header.text_color	000000
ss.duplicate.header.font_name	Arial
ss.duplicate.header.font_size	8
ss.duplicate.header.font_style	bold
bb. dapiiodvo.noddoi.ionv_bvyio	DOIG
ss.duplicate.value.bg_color	FFE994
ss.duplicate.value.text_color	000000
ss.duplicate.value.font_name	Arial
ss.duplicate.value.font_size	8
ss.duplicate.value.font_style	normal
bb.uapiioass.vaias.ions_bsjis	normar
ss.lo_limit.header.bg_color	DEE6EF
ss.lo_limit.header.text_color	000000
ss.lo_limit.header.font_name	Arial
ss.lo_limit.header.font_size	8
ss.lo_limit.header.font_style	bold
SS. TO_TIMIO. Header . TOHC_Style	υστα
ss.lo_limit.value.bg_color	FFE994
ss.lo_limit.value.text_color	000000
ss.lo_limit.value.font_name	Arial
ss.lo_limit.value.font_size	8
ss.lo_limit.value.font_style	normal
pp. To TITTO. AGIGE. TOHO POATE	normar

ss.hi_limit.header.bg_color	DEE6EF
ss.hi_limit.header.text_color	000000
ss.hi_limit.header.font_name	Arial
ss.hi_limit.header.font_size	8
ss.hi_limit.header.font_style	bold
ss.nr_rimit.neader.ront_style	bolu
ss.hi_limit.value.bg_color	FFE994
ss.hi_limit.value.text_color	000000
ss.hi_limit.value.font_name	Arial
ss.hi_limit.value.font_size	8
ss.hi_limit.value.font_style	normal
,	
ss.dyn_lo_limit.header.bg_color	FFE994
ss.dyn_lo_limit.header.text_color	000000
ss.dyn_lo_limit.header.font_name	Arial
ss.dyn_lo_limit.header.font_size	8
ss.dyn_lo_limit.header.font_style	bold
J J	
ss.dyn_lo_limit.value.bg_color	FFFFB4
ss.dyn_lo_limit.value.text_color	000000
ss.dyn_lo_limit.value.font_name	Arial
ss.dyn_lo_limit.value.font_size	8
ss.dyn_lo_limit.value.font_style	normal
22. uj10_12101010202020	
ss.dyn_hi_limit.header.bg_color	FFE994
ss.dyn_hi_limit.header.text_color	000000
ss.dyn_hi_limit.header.font_name	Arial
ss.dyn_hi_limit.header.font_size	8
ss.dyn_hi_limit.header.font_style	bold
. .	
ss.dyn_hi_limit.value.bg_color	FFFFB4
ss.dyn_hi_limit.value.text_color	000000
ss.dyn_hi_limit.value.font_name	Arial
ss.dyn_hi_limit.value.font_size	8
ss.dyn_hi_limit.value.font_style	normal
3 3	
ss.pin.header.bg_color	DEE6EF
ss.pin.header.text_color	000000
ss.pin.header.font_name	Arial
ss.pin.header.font_size	8
ss.pin.header.font_style	bold
- 7	
ss.pin.value.bg_color	FFE994
ss.pin.value.text_color	000000
ss.pin.value.font_name	Arial
ss.pin.value.font_size	8
ss.pin.value.font_style	normal

ss.units.header.bg_color	DEE6EF
ss.units.header.text_color	000000
ss.units.header.font_name	Arial
ss.units.header.font_size	8
ss.units.header.font_style	bold
ss.units.value.bg_color	FFE994
ss.units.value.text_color	000000
ss.units.value.font_name	Arial
ss.units.value.font_size	8
ss.units.value.font_style	normal
ss.sn_xy.header.bg_color	DEE6EF
ss.sn_xy.header.text_color	000000
ss.sn_xy.header.font_name	Arial
ss.sn_xy.header.font_size	8
ss.sn_xy.header.font_style	bold
ss.sn_xy.value.bg_color	FFE994
ss.sn_xy.value.text_color	000000
ss.sn_xy.value.font_name	Arial
ss.sn_xy.value.font_size	8
ss.sn_xy.value.font_style	normal
<pre>ss.temp.header.bg_color ss.temp.header.text_color ss.temp.header.font_name ss.temp.header.font_size ss.temp.header.font_style</pre>	DEE6EF 000000 Arial 8 bold
<pre>ss.temp.value.bg_color ss.temp.value.text_color ss.temp.value.font_name ss.temp.value.font_size ss.temp.value.font_style</pre>	FFE994 000000 Arial 8 normal
<pre>ss.time.header.bg_color ss.time.header.text_color ss.time.header.font_name ss.time.header.font_size ss.time.header.font_style</pre>	DEE6EF 000000 Arial 8 bold
ss.time.value.bg_color	FFE994
ss.time.value.text_color	000000
ss.time.value.font_name	Arial
ss.time.value.font_size	8
ss.time.value.font_style	normal

ss.hw_bin.header.bg_color	DEE6EF
ss.hw_bin.header.text_color	000000
ss.hw_bin.header.font_name	Arial
ss.hw_bin.header.font_size	8
ss.hw_bin.header.font_style	bold
ss.hw_bin.value.bg_color	FFE994
ss.hw_bin.value.text_color	000000
ss.hw_bin.value.font_name	Arial
ss.hw_bin.value.font_size	8
ss.hw_bin.value.font_style	normal
SS.IW_DIM. Value.10Mt_Style	потшат
ss.sw_bin.header.bg_color	DEE6EF
ss.sw_bin.header.text_color	000000
ss.sw_bin.header.font_name	Arial
	8
ss.sw_bin.header.font_size	-
ss.sw_bin.header.font_style	bold
ss.sw_bin.value.bg_color	FFE994
ss.sw_bin.value.text_color	000000
ss.sw_bin.value.text_color ss.sw_bin.value.font_name	Arial
ss.sw_bin.value.font_size	8
ss.sw_bin.value.font_style	normal
ss site header ho color	DFF6FF
ss.site.header.bg_color	DEE6EF
ss.site.header.text_color	000000
ss.site.header.text_color ss.site.header.font_name	000000 Arial
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size	000000 Arial 8
ss.site.header.text_color ss.site.header.font_name	000000 Arial
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style	000000 Arial 8 bold
<pre>ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color</pre>	000000 Arial 8 bold FFE994
<pre>ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color</pre>	000000 Arial 8 bold FFE994 000000
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name	000000 Arial 8 bold FFE994 000000 Arial
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size	000000 Arial 8 bold FFE994 000000 Arial 8
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name	000000 Arial 8 bold FFE994 000000 Arial
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style	000000 Arial 8 bold FFE994 000000 Arial 8 normal
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color	000000 Arial 8 bold FFE994 000000 Arial 8 normal
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name ss.result.header.font_name	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial 8
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name ss.result.header.font_size ss.result.header.font_size ss.result.header.font_size	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial 8
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name ss.result.header.font_size ss.result.header.font_size ss.result.header.font_style	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial 8 bold
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name ss.result.header.font_size ss.result.header.font_size ss.result.header.font_style	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial 8 bold
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name ss.result.header.font_size ss.result.header.font_size ss.result.header.font_size ss.result.header.font_style ss.result.pass.value.bg_color ss.result.pass.value.text_color ss.result.pass.value.text_color	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial 8 bold FFE994 000000
ss.site.header.text_color ss.site.header.font_name ss.site.header.font_size ss.site.header.font_style ss.site.value.bg_color ss.site.value.text_color ss.site.value.font_name ss.site.value.font_size ss.site.value.font_style ss.result.header.bg_color ss.result.header.text_color ss.result.header.font_name ss.result.header.font_size ss.result.header.font_size ss.result.header.font_style	000000 Arial 8 bold FFE994 000000 Arial 8 normal DEE6EF 000000 Arial 8 bold FFE994 000000 Arial

ss.result.fail.value.bg_color	FF0000
ss.result.fail.value.text_color	000000
ss.result.fail.value.font_name	Arial
ss.result.fail.value.font_size	8
ss.result.fail.value.font_style	normal
ss.pass.data.float.value.bg_color	NONE
ss.pass.data.float.value.text_color	000000
ss.pass.data.float.value.font_name	Courrier
ss.pass.data.float.value.font_size	10
ss.pass.data.float.value	normal
ss.pass.data.int.value.bg_color	NONE
ss.pass.data.int.value.text_color	000000
ss.pass.data.int.value.font_name	Courrier
ss.pass.data.int.value.font_size	10
ss.pass.data.int.value	normal
ss.pass.data.hex.value.bg_color	NONE
ss.pass.data.hex.value.text_color	000000
ss.pass.data.hex.value.font_name	Courrier
ss.pass.data.hex.value.font_size	10
ss.pass.data.hex.value	normal
ss.pass.data.string.value.bg_color	NONE
ss.pass.data.string.value.text_color	000000
ss.pass.data.string.value.font_name	Courrier
ss.pass.data.string.value.font_size	10
ss.pass.data.string.value	normal
ss.fail.data.value.bg_color	FF0000
ss.fail.data.value.text_color	000000
ss.fail.data.value.font_name	Courrier
ss.fail.data.value.font_size	10
ss.fail.data.value	normal
<pre>wafer.fail.bg_color wafer.empty.bg_color wafer.pass.bg_color</pre>	BF0000 666666 22C600

4.16.1 Logo Configuration

Most of the fields in the preceeding section should be self-explanitory. However, configuring your own logo to fit correctly in the spreadsheet is not easy. It is very dependent on how the image was created, and the resolution of your monitor. So it is a trial and error situation to get your logo to fit correctly. By default you will get the iTest logo, and you can also specify text instead of a logo. If you want to use your own logo, you must supply the path of the logo file in the rc file, and then you must scale it. To scale the logo first set the monitor_x_dpi and monitor_y_dpi to match your monitor.

monitor_x_dpi	96
monitor_y_dpi	96
ss.logo.x_scale	0.0
ss.logo.y_scale	0.0
ss.logo.file_path	
ss.logo.text	
ss.logo.bg_color	NONE
ss.logo.text_color	000000
ss.logo.font_name	Arial
ss.logo.font_size	8
ss.logo.font_style	normal

4.17 User Supplied Header and Data Values

By default header information in the spreadsheet is obtained from standard STDF fields. For example the lot number is obtained from the LOT_ID field of the Master Information Record. Header information is lot specific, so it includes things like traveller step number, wafer number, temperature, etc. Some of this information can be obtained from standard fields in the STDF, but sometimes the tester does not fill in these fields, so they can be overriden by printing text to the datalogger. Note that printing to the datalogger must generate a Datalog Text Record in the STDF for this to work.

4.17.1 Customizing the Spreadsheet Header Information

The standard header fields that can be obtained from STDF are:

- Temperature (MIR.TST TEMP)
- Lot number (MIR.LOT_ID)
- Sublot number (MIR.SBLOT_ID)
- Wafer number (WIR.WAFER_ID)
- Device Name (MIR.PART TYP)

Additionally the progam also uses a traveller STEP number to identify a unique lot, but there doesn't seem to be an STDF field that corresponds to this. The above fields, including the STEP number can be overidden using Datalog Text Records. The above fields can be overriden by using the following syntax with Datalog Text Records:

Header Field	Datalog Text Format
Temperature	">>>TEMPERATURE : <temperature_value>"</temperature_value>
Lot number	">>>LOT $\#:$ <lot_number></lot_number>
Sublot number	">>>SUBLOT $\#$: <sublot_number></sublot_number>
Wafer number	">>>WAFER $\#:$ <wafer_number></wafer_number>
Device Name	">>>DEVICE_NUMBER : <device_number></device_number>
Step number	">>>STEP # : <step number=""></step>

Standard Header Text Records

4.17.2 User-defined Header fields

In addition to the standard header fields, the user may add custom header fields with Datalog Text Records. By default, user-defined header fields are not used to identify a unique lot, however, this behavior can be overriden with the --nolgnoreMiscHeader command-line option. The format for a user-defined header item is:

```
>>> <header_name> : <header\_value>
```

There is limited space in the spreadsheet for user-defined header items, so if there are too many header items, the list will get trucated. Additionally older versions of stdf2xls supported a legacy format for header items. The legacy format is still supported, but it is no longer documented.

- 5 Wafermaps
- 6 Histograms