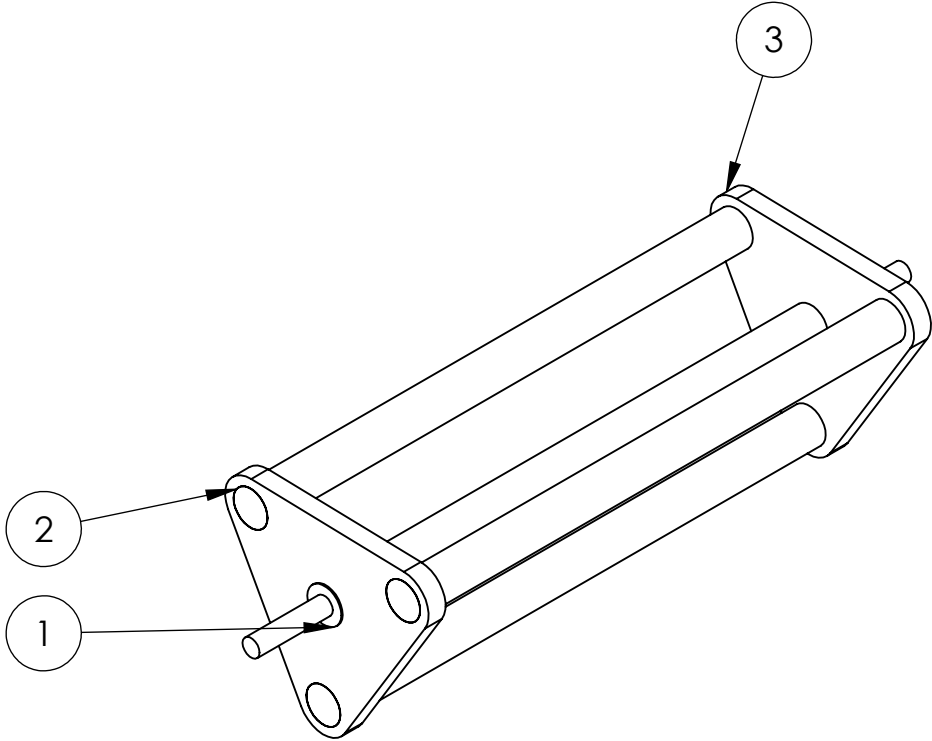


ITEM NO.	PART NUMBER	QTY.
1	Roller Axle	1
2	Roller Bar	3
3	Roller Bracket	2



	<b>UNLESS OTHERWISE SPECIFIED:</b> DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 5$ BEND $\pm 1$ TWO PLACE DECIMAL $\pm 0.03"$ THREE PLACE DECIMAL $\pm 0.005"$ INTERPRET GEOMETRIC TOLERANCING PER:		NAME	DATE	MSU M.& I.E. DEPT.		
		DRAWN	IA	4/1/19	TITLE: Roller Subassembly		
		CHECKED					
		ENG APPR.			SIZE	DWG. NO.	REV
		MFG APPR.			<b>A</b>	<b>RA1</b>	<b>1</b>
	COMMENTS:	MATERIAL					
		-					
NEXT ASSY	DO NOT SCALE DRAWING				SCALE: 1:4	WEIGHT:	SHEET 1 OF 1