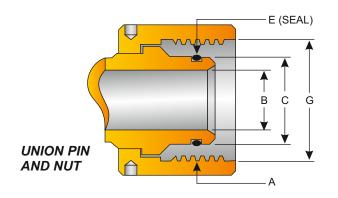
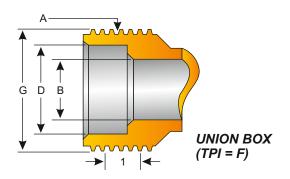


QUICK UNIONS

PARVEEN Quick Union Connections are used to assemble lubricators and related equipment and they are designed to be assembled by hand. Otis type and Bowen type designs are commonly used.

An O-ring on the pin section forms the seal when made up into the box. The collar has internal ACME threads to match the external threads on the box. The connection can be made up by hand.





QUICK UNION IDENTIFICATION CHART											
Α	W.P.(PSI)	SERV	В	С	D	E	F	G	PART NO.		
5.000"-4 ACME TYPE O	5000	STD	2.50" 3.00"	3.494"	3.500"	50236	4	5.000"	440100		
5.000"-4-ACME TYPE O	10,000	STD	2.50" 3.00"	3.494"	3.500"	50338	4	5.000"	440120		
5.000"-4 ACME TYPE O	15,000	STD	2.50"	3.494"	3.500"	50338*	4	5.000"	440101		
5.750"-4 ACME TYPE O	5,000 10,000	H2S	2.50" 3.00"	3.994"	4.000"	50342*	4	5.750"	440200		
6.250"-4 ACME TYPE O	15,000	H2S	2.50"	3.994"	4.000"	50342*	4	6.250"	440301		
6.500"-4 ACME TYPE O	5,000 10,000	STD	4.00"	4.744"	4.750"	50348	4	6.500"	440400		
7.500"-4 ACME TYPE O	15,000	H2S	3.00"	5.494"	5.500"	50354*	4	7.500"	440701		
8.250"-4 ACME TYPE O	5,000 10,000	STD	5.00"	6.182"	6.188"	50435	4	8.250"	440800		
8.375"-A ACME TYPE O	5,000 10,000	H2S	4.00"	5.244"	5.250"	50427	4	8.375"	440900		
8.750"-4 ACME TYPE O	5,000	STD	6.38"	7.494"	7.500"	50441	4	8.750"	441100		
9.000"-4 ACME TYPE O	5,000 10,000	H2S	5.00"	6.744"	6.750"	50438	4	9.000"	441200		
9.500"-4 ACME TYPE O	15,000	H2S	4.00"	6.244"	6.250"	50435*	4	9.500"	441601		
9.500"-4 ACME TYPE O	5,000	H2S	6.38"	7.994"	8.000"	50443	4	9.500"	441400		
11.500"-4 ACME TYPE O	10,000	H2S	6.38"	8.244"	8.250"	50444	4	11.500"	441800		
12.000"-4 ACME TYPE O	5,000	H2S	9.00"	10.306"	10.312"	50448	4	12.000"	442100		
12.250"-4 ACME	15,000	H2S	5.00"	6.994"	7.000"	50439	4	12.250"	442201		

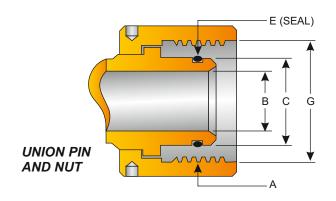


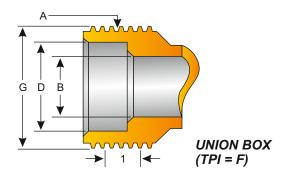
Type O Union Are Interchangeable With Otis Union

^{*} OTIS & BOWEN trade name is given for reference only.



QUICK UNIONS





QUICK UNION IDENTIFICATION CHART											
Α	W.P. (PSI)	SERV.	В	С	D	E	F	G	PART NO		
4.750"-4 ACME TYPE B	5,000	H2S	2.50" 3.00"	3.744"	3.750"	50340	4	4.750"	440110		
4.750"-4 ACME TYPE B	10,000	STD	2.50" 3.00"	3.744"	3.750"	50340*	4	4.750"	440111		
5.500"-4 ACME TYPE B (DL)	5,000	STD H2S	3.00"	4.369"	4.375"	50345*	4	5.500"	440211		
5.500"-4 ACME TYPE B (DL)	10,000	STD	3.00"	4.369"	4.375"	50345*	4	5.500"	440211		
6.312"-4 ACME TYPE B	10,000	H2S	2.50" 3.00"	4.369"	4.375"	50345**	4	6.312"	440311		
6.312"-4 ACME TYPE B	15,000	STD	2.50"	4.369"	4.375"	50345*	4	6.312"	440312		
6.312"-4 ACME TYPE B	15,000	H2S	2.50"	3.744"	3.750"	50340**	4	6.312"	440412		
7.000"-5 SA TYPE B	5,000	STD H2S	4.00"	5.244"	5.250"	50427	5	7.000"	440510		
7.093"-4 ACME TYPE B	15,000	STD H2S	3.00"	4.744"	4.750"	50348**	4	7.093"	440612		
8.250"-4 ACME TYPE B (DL)	10,000	STD H2S	4.00"	5.994"	6.000"	50358*	4	8.250"	440811		
8.250"-4 ACME TYPE B (DL)	5,000	STD H2S	5.00"	6.744"	6.750"	50438	4	8.250"	440710		
8.875"-4 ACME TYPE B (DL)	10,000	STD H2S	5.00"	6.494"	6.500"	50437	4	8.875"	441320		
9.875"-4 ACME TYPE B (DL)	5,000	STD H2S	6.38"	7.994"	8.000"	50447	4	9.875"	440910		

Type B Unions are interchangeable with Bowen Unions.



* SEAL GROOVE WILL HAVE THIS CONFIGURATION



** SEAL GROOVE WILL HAVE THIS CONFIGURATION