



# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

1 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
		2.0	Permanent Facility		
1	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/ RTD	Using Multi Function Calibrator by Direct Method	(-)100 °C to 200 °C	0.32°C
2	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/RTD	Using Multi Function Calibrator by Direct Method	> 200 °C to 650 °C	0.36°C
3	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple B -Type	Using Multi Function Calibrator by Direct Method	600 °C to 1800 °C	1.24°C
4	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple E -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1000 °C	0.65°C
5	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple J -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1200 °C	0.53°C





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

2 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
6	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple K -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1350 °C	0.63°C
7	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple N-Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1300 °C	0.74°C
8	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple R-Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.14°C
9	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple S-Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.38°C
10	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple T-Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 400 °C	0.72°C
11	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/RTD	Using Multi Function Calibrator by Direct Method	(-)100 °C to 200 °C	0.19°C





### **SCOPE OF ACCREDITATION**

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

3 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
12	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/RTD	Using Multi Function Calibrator by Direct Method	> 200 °C to 650 °C	0.26°C
13	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple B -Type	Using Multi Function Calibrator by Direct Method	600 °C to 1800 °C	1.06°C
14	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple E -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1000 °C	0.67°C
15	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple J -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1200 °C	0.40°C
16	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple K -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1350 °C	0.84°C
17	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple N-Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1300 °C	0.61°C





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

4 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
18	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple R -Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.07°C
19	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple S -Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.22°C
20	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple T -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 400 °C	0.87°C
21	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time Interval (Digital timer,Stop watch& Analog timer)	Timer calibrator by Comparison Method	1 s to 60 s	0.06 s to 0.11 s
22	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time Interval (Digital timer,Stop watch& Analog timer)	Timer calibrator by Comparison Method	3600 s to 86400 s	2.2 s to 50.11 s
23	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time Interval (Digital timer,Stop watch& Analog timer)	Timer calibrator by Comparison Method	60 s to 3600 s	0.11 s to 2.2 s





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

5 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
24	MECHANICAL- ACCELERATION AND SPEED	Rotary speed /Tachometer Contact type Tachometer	Using Digital Tachometer	50 rpm to 7000 rpm	1.1%
25	MECHANICAL- ACCELERATION AND SPEED	Rotary speed/Tachometer Centrifuges Non contact tachometer	Using digital tachometer	50 rpm to 5000 rpm	1.0%
26	MECHANICAL- ACCELERATION AND SPEED	Rotary speed/Tachometer Non-Contact type Tachometer	Using Digital Tachometer	100 rpm to 90,000 rpm	1.0%
27	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Bore gauge(Transmission error only)L.C 1µm	Electronic Dial Calibration Tester	1.2 mm	3.64 μm
28	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Caliper(Vernier/Dial/ Digital) L.C 10μm	Using Caliper Checker & External Micrometer	0 to 600 mm	13.0 μm
29	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating thickness foil	Using Electronic Probe	10 μm to 1000 μm	2.1 μm





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

6 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
30	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Coating thickness gauge. Least count 0.1 mm	Coating thickness foil	10 μm to 1000 μm	2 μm
31	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Cylindrical measuring pin	Using Gauge Block Set &Electronic Probe	1 mm to 20 mm	2.1 μm
32	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Depth Micrometer(Analog/ Digital) LC 0.01mm	Using Gauge Block & Long Gauge Block	0 to 150 mm	6.1 μm
33	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Dial Thickness Gauge L.C 10μm	Using Gauge Block Set	0 to 10 mm	4.3 μm
34	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Electronic probe with digital indicator LC 0.0001mm	Using Gauge Block Set	0 to 10 mm	1.2 μm





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

7 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
35	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer(Analog/ Digital) L.C 10µm	Using Gauge Block Set:& Long Gauge Block	100 mm to 300 mm	7.0 μm
36	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	External Micrometer(Analog/ Digital) L.C. 1µm	Using Gauge Block Set	0 to 100 mm	2.0μm
37	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Feeler Gauge	Using Electronic Probe	0.03 mm to 1.0 mm	2.0 μm
38	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Height Gauge(Vernier/Dial/ Digital) L.C 10µm	Using Gauge Block & Long Gauge Block	0 to 600 mm	12.0 μm
39	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Inside micrometer/Stick micrometer Least count 0.01 mm	Using Gauge Block,Long Gauge Block & Electronic probe	50 mm to 300 mm	5.5µm





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

8 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
40	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Lever type dial gauge LC 0.01mm	Using Electronic Dial Calibration Tester	0 to 1 mm	4.6 μm
41	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Scale. Least count 1 mm	Using Scale & Tape Calibrator	0 to 1000 mm	232 μm
42	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Measuring Tape	Using Scale & Tape Calibrator	0 to 30000 mm	386 *Sqrt(L) where L in m
43	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Micrometer setting rod	Using Gauge block , Long gauge block and Electronic probe	0 to 275 mm	4.4μm
44	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plain Plug Gauge	Using Gauge Block & Electronic Probe	1 mm to 100 mm	2.7μm





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

9 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
45	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plunger Dial Gauge L.C 1µm	Using Electronic Dial Calibration Tester	0 to 1 mm	3.9µm
46	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Plunger Dial Gauge L.C 10μm	Using Electronic Dial Calibration Tester	0 to 10 mm	4.9μm
47	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Snap gauge(Fixed/Adjusta ble/Gap gauge)	Using Gauge Block & Long Gauge Block	7 mm to 150 mm	2μm
48	MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)	Vernier depth gauge(Vernier/Dial/D igital) L.C 10µm	Using Gauge Block & Long Gauge Block	0 to 300 mm	9.0μm
49	MECHANICAL- PRESSURE INDICATING DEVICES	Hydraulic Pressure / Dial and Digital Pressure Indicators, Pressure Transmitters and Pressure transducers	Using Digital Pressure Calibrator 0 - 700 bar and Hydraulic Pump	0 to 700 bar	0.23% Reading





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

10 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
50	MECHANICAL- PRESSURE INDICATING DEVICES	Hydraulic Pressure/Dial and Digital pressure indicators,Pressure Transmitters and Pressure transducers	Using Digital Pressure Calibrator 0 -200 bar and Hydraulic Pump	1 bar to 200 bar	0.21% Reading
51	MECHANICAL- PRESSURE INDICATING DEVICES	Pneumatic Pressure /Dial and Digital Pressure indicators, Pressure Transmitters and Pressure transducers	Using Digital Pneumatic Calibrator -1 to 10 bar and Pneumatic Pump	1 bar to 10 bar	0.33% Reading
52	MECHANICAL- PRESSURE INDICATING DEVICES	Pneumatic Pressure /Dial and Digital Pressure indicators, Pressure Transmitters and Pressure transducers	Using Digital Pneumatic Calibrator -1 to 40 bar and Pneumatic Pump	10 Bar to 20 Bar	0.45 % Reading
53	MECHANICAL- PRESSURE INDICATING DEVICES	Vacuum /Dial and Digital Vacuum Gauges, and Transmitters	Using Digital Vacuum Calibrator -1 to 10 Bar and twin mode Pneumatic Pump	-0.80 bar to 0 bar	0.81% Reading





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

11 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
54	MECHANICAL- VOLUME	VOLUME Volumetric flask & Measuring cylinder.	Using Electronic Weighing Balance with Readability of 1 mg & 10 mg. Procedure as per ISO 4787 standards.	500 ml to 5000 ml	17.8ml
55	MECHANICAL- VOLUME	VOLUME Pipettes, Burettes, Volumetric flask & Measuring cylinder.	Using Electronic Weighing Balance with Readability of 0.01 mg. Procedure as per ISO 4787 standards.	1 ml to 10 ml	0.06ml
56	MECHANICAL- VOLUME	VOLUME Pipettes, Burettes, Volumetric flask & Measuring cylinder.	Using Electronic Weighing Balance with Readability of 0.01 mg & 0.1mg. Procedure as per ISO 4787 standards.	10 ml to 100 ml	0.16ml
57	MECHANICAL- VOLUME	VOLUME Volumetric flask & Measuring cylinder.	Using Electronic Weighing Balance with Readability of 1 mg. Procedure as per ISO 4787 standards.	100 ml to 500 ml	2.5ml





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

12 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
58	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	1 g	0.02mg
59	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 1 mg. Procedure as per OIML R-111-1 guidelines.	1 kg	1mg
60	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	1 mg	0.01mg





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

13 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
61	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	10 g	0.06mg
62	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 10 mg. Procedure as per OIML R-111-1 guidelines.	10 kg	11mg
63	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	10 mg	0.01mg





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

14 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
64	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.1 mg. Procedure as per OIML R-111-1 guidelines.	100 g	0.16mg
65	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	100 mg	0.01mg
66	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	2 g	0.02mg





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

15 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
67	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	2 mg	0.01mg
68	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	20 g	0.03mg
69	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	20 mg	0.01mg





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

16 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
70	MECHANICAL- WEIGHTS	MASS Weights (F1 Class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.1 mg. Procedure as per OIML R-111-1 guidelines.	200 g	0.3mg
71	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	200 mg	0.01mg
72	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	5 g	0.03mg





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

17 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
73	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	5 mg	0.01mg
74	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.1 mg. Procedure as per OIML R-111-1 guidelines.	50 g	0.10mg
75	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	50 mg	0.01mg





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

18 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
76	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 1 mg. Procedure as per OIML R-111-1 guidelines.	500 g	1mg
77	MECHANICAL- WEIGHTS	MASS Weights (F1 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.01 mg. Procedure as per OIML R-111-1 guidelines.	500 mg	0.02mg
78	MECHANICAL- WEIGHTS	MASS Weights (F2 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 10 mg. Procedure as per OIML R-111-1 guidelines.	2 kg	10mg





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

19 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
79	MECHANICAL- WEIGHTS	MASS Weights (F2 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 0.1 g. Procedure as per OIML R-111-1 guidelines.	20 kg	99.8mg
80	MECHANICAL- WEIGHTS	MASS Weights (F2 class & coarser)	Using E2 accuracy class standard weights and electronic weighing balance with readability of 10 mg. Procedure as per OIML R-111-1 guidelines.	5 kg	11mg
81	THERMAL- SPECIFIC HEAT & HUMIDITY	Temperature of Humidity/Analog/Dig ital thermo hygrometers, Data loggers at 50% RH	Using Temperature & Humidity Generator and Temperature & Humidity meter with Sensor by Comparison Method	10 °C to 50 °C	0.41°C





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

20 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
82	THERMAL- SPECIFIC HEAT & HUMIDITY	Temperature& Humidity/Analog/Dig ital thermo hygrometers,Humidi ty sensors,Data loggers	Using Temperature & Humidity Generator and Temperature & Humidity meter with Sensor by Comparison Method at 25°C	20 %RH to 95 %RH	3.3% RH
83	THERMAL- TEMPERATURE	Glass thermometer	Using Liquid bath and SSPRT with multifunction calibrator by comparison method	(-)50 °C to 50 °C	0.30 °C
84	THERMAL- TEMPERATURE	Liquid in Glass Thermometer	Using Liquid bath and SSPRT with multifunction calibrator by comparison method	>50 °C to 250 °C	0.6°C
85	THERMAL- TEMPERATURE	RTD Sensor with or without indicator/controller, Thermocouple with or without indicator/Controller and Temperature gauge	Using Liquid bath, SSPRT with multifunction calibrator by comparison method	(-)60 °C to 50 °C	0.16°C
86	THERMAL- TEMPERATURE	Temperature indicator of Deep freezer/ Liquid bath	Using SSPRT with multifunction calibrator by comparison method	(-)80 °C to 50 °C	0.6°C





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

21 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
87	THERMAL- TEMPERATURE	Temperature indicator of Dry block.	Using S-Type Thermocouple with multifunction calibrator by comparison method	> 250 °C to 1200 °C	3.5°C
88	THERMAL- TEMPERATURE	Temperature indicator of Liquid bath, Dry block	Using SSPRT,S-Type Thermocouple with multifunction calibrator by comparison method	50 °C to 250 °C	0.27°C
89	THERMAL- TEMPERATURE	Temperature/ RTD Sensor with or without indicator/controller, Thermocouple with or without indicator/Controller and Temperature gauge	Using Liquid bath, SSPRT with multifunction calibrator by comparison method	50 °C to 250 °C	0.27°C
90	THERMAL- TEMPERATURE	Temperature/ Thermocouple with or without indicator/Controller	Using Dry block calibrator, S-Type thermocouple with multifunction calibrator by comparison method	> 250 °C to 1200 °C	3.5°C
91	THERMAL- TEMPERATURE	Temperature/IR thermometer,Non- Contact thermometer	Using Black body source and Pyrometer by comparison method( Emissivity=0.950)	> 500 °C to 1200 °C	4.14°C





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

**Page No** 

22 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
92	THERMAL- TEMPERATURE	Temperature/IR thermometer,Non- Contact thermometer	Using Black body source and Pyrometer by comparison method( Emissivity=0.950)	50 °C to 500 °C	3.48°C







### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

23 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
		2.0	Site Facility		
1	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/ RTD	Using Multi Function Calibrator by Direct Method	(-)100 °C to 200 °C	0.32°C
2	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/RTD	Using Multi Function Calibrator by Direct Method	> 200 °C to 650 °C	0.36°C
3	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple B -Type	Using Multi Function Calibrator by Direct Method	600 °C to 1800 °C	1.24°C
4	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple E -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1000 °C	0.65°C
5	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple J -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1200 °C	0.53°C





### **SCOPE OF ACCREDITATION**

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

24 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
6	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple K -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1350 °C	0.63°C
7	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple N-Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1300 °C	0.74°C
8	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple R-Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.14°C
9	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple S-Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.38°C
10	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Measure)	Temperature/Therm ocouple T-Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 400 °C	0.72°C
11	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/RTD	Using Multi Function Calibrator by Direct Method	(-)100 °C to 200 °C	0.19°C





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

25 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
12	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/RTD	Using Multi Function Calibrator by Direct Method	> 200 °C to 650 °C	0.26°C
13	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple B -Type	Using Multi Function Calibrator by Direct Method	600 °C to 1800 °C	1.06°C
14	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple E -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1000 °C	0.67°C
15	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple J -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1200 °C	0.40°C
16	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple K -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1350 °C	0.84°C
17	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple N-Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 1300 °C	0.61°C





### **SCOPE OF ACCREDITATION**

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

26 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
18	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple R -Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.07°C
19	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple S -Type	Using Multi Function Calibrator by Direct Method	0 °C to 1750 °C	1.22°C
20	ELECTRO- TECHNICAL- TEMPERATURE SIMULATION (Source)	Temperature/Therm ocouple T -Type	Using Multi Function Calibrator by Direct Method	(-)200 °C to 400 °C	0.87°C
21	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time Interval (Digital timer,Stop watch& Analog timer)	Timer calibrator by Comparison Method	1 s to 60 s	0.06 s to 0.11 s
22	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time Interval (Digital timer,Stop watch& Analog timer)	Timer calibrator by Comparison Method	3600 s to 86400 s	2.2 s to 50.11 s
23	ELECTRO- TECHNICAL- TIME & FREQUENCY (Measure)	Time Interval (Digital timer,Stop watch& Analog timer)	Timer calibrator by Comparison Method	60 s to 3600 s	0.11 s to 2.2 s





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

27 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
24	MECHANICAL- ACCELERATION AND SPEED	Rotary speed/Tachometer Centrifuges Non contact tachometer	Using digital tachometer	50 rpm to 5000 rpm	1.0%
25	MECHANICAL- PRESSURE INDICATING DEVICES	Hydraulic Pressure / Dial and Digital Pressure Indicators, Pressure Transmitters and Pressure transducers	Using Digital Pressure Calibrator 0 - 700 bar and Hydraulic Pump	0 to 700 bar	0.23% Reading
26	MECHANICAL- PRESSURE INDICATING DEVICES	Hydraulic Pressure/Dial and Digital pressure indicators,Pressure Transmitters and Pressure transducers	Using Digital Pressure Calibrator 0 -200 bar and Hydraulic Pump	1 bar to 200 bar	0.21% Reading
27	MECHANICAL- PRESSURE INDICATING DEVICES	Pneumatic Pressure /Dial and Digital Pressure indicators, Pressure Transmitters and Pressure transducers	Using Digital Pneumatic Calibrator -1 to 10 bar and Pneumatic Pump	1 bar to 10 bar	0.33% Reading





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

28 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
28	MECHANICAL- PRESSURE INDICATING DEVICES	Pneumatic Pressure /Dial and Digital Pressure indicators, Pressure Transmitters and Pressure transducers	Using Digital Pneumatic Calibrator -1 to 40 bar and Pneumatic Pump	10 Bar to 20 Bar	0.45 % Reading
29	MECHANICAL- PRESSURE INDICATING DEVICES	Vacuum /Dial and Digital Vacuum Gauges, and Transmitters	Using Digital Vacuum Calibrator -1 to 10 Bar and twin mode Pneumatic Pump	-0.80 bar to 0 bar	0.81% Reading
30	MECHANICAL- UTM, TENSION CREEP AND TORSION TESTING MACHINE	Tensile Tester	Using Dead Weight F2 Class as per IS 1828	10 N to 100 N	0.09%
31	MECHANICAL- UTM, TENSION CREEP AND TORSION TESTING MACHINE	Tensile testing machines	Using standard Tension Proving Ring, IS 1828 [Part 1] -2015/ISO 7500-2004	100 N to 5.0 kN	0.58%
32	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances ( Class I & coarser ) Readability 0.01mg	Using E2 accuracy class standard weights and procedure as per OIML R-76-1 guidelines.	0 to 40 g	0.06mg





### **SCOPE OF ACCREDITATION**

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

29 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
33	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances ( Class I & coarser) Readability 0.1mg	Using E2 accuracy class standard weights and procedure as per OIML R-76-1 guidelines.	40 g to 210 g	0.13mg
34	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances ( Class II & coarser) Readability :100mg	Using E2 accuracy class standard weights and procedure as per OIML R-76-1 guidelines.	0 to 20 kg	84mg
35	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances ( Class IV) Readability : 20g	Using E2 & F2 accuracy Class standard Weights and procedure as per OIML R-76-1 guidelines.	100 kg to 200 kg	11.6g
36	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances ( Class IV) Readability:20g	Using E2 & F2 accuracy Class standard Weights and procedure as per OIML R-76-1 guidelines.	200 kg to 300 kg	12.0g
37	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances (Class I & coarser) Readability: 1mg	Using E2 accuracy Class standqrd Weights and procedure as per OIML R-76-1 guidelines.	0 to 1 kg	1.0mg





# SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

30 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
38	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances (Class II & coarser) Readability: 10 mg	Using E2 accuracy Class stqndard Weights and procedure as per OIML R-76-1 guidelines.	0 to 10 kg	8.4mg
39	MECHANICAL- WEIGHING SCALE AND BALANCE	MASS Electronic Weighing Balances (Class IV) Readability: 10g	Using E2 & F2 accuracy Class standard weights and procedure as per OIML R-76-1 guidelines.	0 to 100 kg	5.8g
40	THERMAL- TEMPERATURE	Temperature Indicator of Autoclave( Non medical purpose only), Chamber, Oven	Using SSPRT with multifunction calibrator by comparison method	50 °C to 250 °C	0.30°C
41	THERMAL- TEMPERATURE	Temperature Indicator of Deep Freezer, Incubator	Using SSPRT with multifunction calibrator by comparison method	(-)80 °C to 50 °C	0.6°C
42	THERMAL- TEMPERATURE	Temperature indicator of Deep freezer/ Liquid bath	Using SSPRT with multifunction calibrator by comparison method	(-)80 °C to 50 °C	0.6°C





### **SCOPE OF ACCREDITATION**

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL

NADU, INDIA

**Accreditation Standard** 

ISO/IEC 17025:2017

**Certificate Number** 

CC-2678

Page No

31 of 32

Validity

28/07/2020 to 27/07/2022

S.No	Discipline / Group	Measurand or Reference Material/Type of instrument or material to be calibrated or measured / Quantity Measured /Instrum	Calibration or Measurement Method or procedure	Measurement range and additional parameters where applicable(Range and Frequency)	* Calibration and Measurement Capability(CMC)(±)
43	THERMAL- TEMPERATURE	Temperature indicator of Dry block.	Using S-Type Thermocouple with multifunction calibrator by comparison method	> 250 °C to 1200 °C	3.5°C
44	THERMAL- TEMPERATURE	Temperature indicator of Liquid bath, Dry block	Using SSPRT,S-Type Thermocouple with multifunction calibrator by comparison method	50 °C to 250 °C	0.27°C
45	THERMAL- TEMPERATURE	Temperature Indicator of Oven ,Furnace	Using S-Type Thermocouple with multifunction calibrator by comparison method	> 250 °C to 1200 °C	3.5°C
46	THERMAL- TEMPERATURE	Temperature/ RTD Sensor with or without indicator/controller, Thermocouple with or without indicator/Controller and Temperature gauge	Using Liquid bath, SSPRT with multifunction calibrator by comparison method	50 °C to 250 °C	0.27°C
47	THERMAL- TEMPERATURE	Temperature/ Thermocouple with or without indicator/Controller	Using Dry block calibrator, S-Type thermocouple with multifunction calibrator by comparison method	> 250 °C to 1200 °C	3.5°C





### SCOPE OF ACCREDITATION

**Laboratory Name:** 

THE SOUTH INDIA TEXTILE RESEARCH ASSOCIATION (SITRA) CALIBRATION LABORATORY, 13/37, AVINASHI ROAD, AERODROME POST, COIMBATORE, TAMIL NADU, INDIA

**Page No** 

**Accreditation Standard** 

ISO/IEC 17025:2017

CC-2678

32 of 32

**Certificate Number** 

**Validity** 

28/07/2020 to 27/07/2022

**Last Amended on** 

\* CMCs represent expanded uncertainties expressed at approximately the 95% level of confidence, using a coverage factor of k = 2.

