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220943

**4th Sem / Branch : Electrical Engineering**

**Subject : PLC & Micro Controllers**

Time : 3 Hrs.

M.M. : 60

### SECTION-A

**Note:** Multiple choice questions. All questions are compulsory (6x1=6)

Q.1 In PLC letter P stand for

- |                 |                 |
|-----------------|-----------------|
| a) Peripheral   | b) Programmable |
| c) Proportional | d) Periodic     |

Q.2 8051 has \_\_\_\_no. of pins

- |       |       |
|-------|-------|
| a) 40 | b) 30 |
| c) 28 | d) 16 |

Q.3 Which is not component of PLC

- |                 |                  |
|-----------------|------------------|
| a) Input Module | b) Output Module |
| c) CPU          | d) Field Device  |

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Q.4 Parallel line in Ladder diagram are called

- |          |          |
|----------|----------|
| a) Rails | b) steps |
| c) Racks | d) None  |

Q.5 8051 has RAM of

- |              |              |
|--------------|--------------|
| a) 128 bytes | b) 256 bytes |
| c) 64 bytes  | d) None      |

Q.6 8051 has how many 16 bit registers

- |      |      |
|------|------|
| a) 2 | b) 3 |
| c) 1 | d) 0 |

### SECTION-B

**Note:** Objective/ Completion type questions. All questions are compulsory. (6x1=6)

Q.7 Define rung .

Q.8 Define retentive timer

Q.9 Define baud rate.

Q.10 Write full form of SCON

Q.11 Write one arithmetic instruction of PLC

Q.12 Write full form of SFR.

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### SECTION-C

**Note:** Short answer type questions. Attempt any eight questions out of ten questions. (8x4=32)

- Q.13 Write four advantages of PLC over relays .
- Q.14 Differentiate between micro controller and microprocessor.
- Q.15 Write four logical instruction of PLC.
- Q.16 Draw pin diagram of 8051 micro controller and explain control pins.
- Q.17 Write four limitations of relays.
- Q.18 What is ladder programming?
- Q.19 Explain two addressing modes of 8051.
- Q.20 What are various interrupts of 8051 micro controller?
- Q.21 Explain serial port operation.
- Q.22 Write the names of PLC programming languages . Explain any one.

### SECTION-D

**Note:** Long answer type questions. Attempt any two questions out of three questions. (2x8=16)

- Q.23 Explain working of 8051 micro controller with the help of block diagram.
- Q.24 Explain any one application of PLC.
- Q.25 Write short note ( Any Two )
- a) Interfacing of keypad
  - b) Memory organization in PLC
  - c) Power supply