

- Q.22 What is inspection? Give the objective and functions of inspection.
- Q.23 Write a short on types of inspection.
- Q.24 What is the use of calipers? Name the various types of calipers.
- Q.25 Write a short note on wire gauge.
- Q.26 Explain surface plate with the help of neat sketch.
- Q.27 Explain gauge tolerance.
- Q.28 Explain the procedure of alignment test on lathe.
- Q.29 what is normal distribution? Explain.
- Q.30 Write the characteristics of double sampling plan.
- Q.31 Explain TQM. What is its necessity?
- Q.32 Write the advantages of QC tools.
- Q.33 Explain national and international codes.
- Q.34 What is 5S? Explain
- Q.35 How is displacement measured by LVDT? Explain.

Section-D

Note: Long answer questions. Attempt any two question out of three Questions. $(2 \times 10 = 20)$

- Q.36 What is vernier caliper? Explain construction and working of a vernier caliper with diagram.
- Q.37 Explain normal, poisson and binomial distributions in detail.
- Q.38 What is ISO-9000? Explain the main functions, characteristics and benefits of ISO-9000.

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Roll No.....

MSIL-121762/31762

**6th Sem./ Mech. Engg. (MSIL)
Sub : Inspection & Quality Control**

Time : 3 Hrs.

M.M. : 100

SECTION-A

Note: Multiple Choice Questions. All Questions are compulsory. $(10 \times 1 = 10)$

- Q.1 What is the error in a reproduction of wavelength standard?
- a) 1 part in 100 million
 - b) 2 part in 50 million
 - c) 2 parts in 50 million
 - d) 1 part in 50 million
- Q.2 Which of the following option involves material and component control?
- a) Development of standards
 - b) Development of specification
 - c) Quality control
 - d) Feedback
- Q.3 What is the first step of QA?
- a) Development of standards
 - b) Identification of customer need
 - c) Servicing
 - d) Material control
- Q.4 What of the following option correctly define a solid gauge?

- Q.5 a) Gauging portion and handle separately manufactured
 b) Gauge integral with the handle
 c) Gauges with suitable locking devices
 d) Gauges that are not used for cylindrical holes
- Q.6 Which of the following is a principle of TQM?
 a) Product-centered system
 b) Customer-focus
 c) Intermittent improvement
 d) Decision made by top executive only
- Q.7 Quantities that can be numerically measured, can be plotted on a _____ control chart.
 a) X Bar b) P Chart
 c) C chart d) np Chart
- Q.8 Choose the incorrect statement related to quality improvement
 A) Reduces rework
 b) Leads to greater uniformity of product
 c) Increases output with lowered cost
 d) Increases machine time
- Q.9 What is TQM?
 a) Total Quality Management
 b) Total Quality Maintenance
 c) Total Quality Mitigation
 d) Total Quality Managers
- Q.10 Self generating transducers are _____
 a) Passive b) Inverse

- c) Secondary d) Active
- Q.10 An LVDT has an output in the form of
 a) Rotary movement of core
 b) Linear movement of core
 c) Pulse
 d) None of the above

Section-B

- Note:** Objective/Completion type questions. All questions are compulsory. (10x1=10)
- Q.11 Define inspection.
- Q.12 Define quality.
- Q.13 Define measurement.
- Q.14 What is the use of clinometers?
- Q.15 What are the different types of sampling plans?
- Q.16 Define median.
- Q.17 Write the full form of ISO.
- Q.18 What is 5S?
- Q.19 Define inverse transducer.
- Q.20 Define transducer sensitivity.

Section-C

- Note:** Short answer type Question. Attempt any twelve questions out of fifteen Questions. (12x5=60)
- Q.21 Explain planning of inspection.