

Section-D

Note: Long answer questions. Attempt any two question out of three Questions. **(2x8=16)**

Q.23 Discuss wire and cable coating die, with the help of neat sketch.

Q.24 Write a short note on :

- a) Pot Capacity and its calculations
- b) Parison thickness control

Q25 Write short note on :

- a) Calculation of clamp pressure and ram pressure in Compression moulding.
- b) Die geometry, design of sprue and runners, gate used in plastic processing.

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**4th Sem. Branch : Plastic Technology
Subject : Design of Dies & Moulds-II**

Time : 3 Hrs.

M.M. : 60

SECTION-A

Note: Multiple Choice Questions. All Questions are compulsory. **(6x1=6)**

Q.1 Which die enables molten polymers to enter from extrude to die from sideways?

- a) Side feed die
- b) Spider die
- c) Spiral mandrel type
- d) Bottom feed die

Q.2 Plastic wires can be produce by using_____.

- a) Offset die
- b) Cross head die
- c) Inline die
- d) None of these

Q.3 What is the remedy for short shot defect in compression moulding process?

- a) Increase charge weight
- b) Decrease mould closing speed
- c) Increase mould temperature
- d) Reduce breathing time

Q.4 What is function of mould runner?
a) Vent trapped air
b) Provide entry into the mould cavity
c) Define mould parting line
d) Provide path to the mould gates

Q.5 Why buffing process is done?
a) Remove the Scratch
b) Remove the flash
c) Increase the Scratch
d) Polishing

Q.6 The size of the runner depends on the size of the part and its wall thickness.
a) True
b) Depends on both
c) Does not depends on any of them
d) False

Section-B

Note: Objective/Completion type questions. All questions are compulsory. $(6 \times 1 = 6)$

- Q.7 Vents are provided for easy removal of entrapped air inside mould. (True/False)
- Q.8 Mould closing and opening depends on size of the components. (True/False)

- Q.9 Which type of mould requires accurate weighed charge material in compression moulding?
- Q.10 Give two functions of band heaters.
- Q.11 _____ die is used for wire coating.
- Q.12 Give two functions of band heaters.

Section-C

Note: Short answer type Question. Attempt any eight questions out of Ten Questions. $(8 \times 4 = 32)$

- Q.13 Discuss semi positive compression mould.
- Q.14 Discuss hollow cross sectional die used in extrusion process.
- Q.15 Give advantages of plunger transfer mould.
- Q.16 Explain various materials for blow moulds.
- Q.17 What is pinch off? Explain its importance.
- Q.18 Explain die swell.
- Q.19 Explain temperature and pressure control for extrude process.
- Q.20 Explain parison wall thickness control in blow moulding.
- Q.21 How does number of impressions affect mould design?
- Q.22 Give difference between feed block and multi-manifold die used for co extrusion.