

- Q.26 Explain the working of Balloon-breaker in winding.
- Q.27 Explain various types of faults occurring in winding machine.
- Q.28 Draw various types of packages in winding with their names.
- Q.29 What are the advantages and disadvantages of precision winding?
- Q.30 Write the precautions taken during drawing-in.
- Q.31 Explain the process of drawing-in.
- Q.32 Define Indirect count and explain English count with formula.
- Q.33 Draw the diagramme of disc type of tensioner and explain its working.
- Q.34 What is resultant count and average count?
- Q.35 What is the importance of stop motion in winding?

#### SECTION-D

**Note:** Long answer type questions. Attempt any two questions out of three questions. (2x10=20)

- Q.36 Explain various types of faults occurring in winding with their cause and remedies.
- Q.37 Explain the construction and working of high speed cone winding machine with diagramme.
- Q.38 What is tensioner? Explain the different types of tensioners with line diagramme.

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### 3rd Sem / Textile Technology Subject:- Weaving Preparatory Processes - I

Time : 3Hrs.

M.M. : 100

#### SECTION-A

**Note:** Multiple choice questions. All questions are compulsory (10x1=10)

- Q.1 Gain is the distance by which of the winding point has to be shifted for avoiding\_\_\_\_\_
- a) patterning                      b) snarling
- c) winding                          d) twisting
- Q.2 Supply package for shuttle looms weft insertion\_\_\_\_\_
- a) pirn                                b) cheese
- c) ring bobbin                      d) warping beam
- Q.3 In precision winding package is having \_\_\_\_\_ stability.
- a) no                                  b) less
- c) few                                 d) high
- Q.4 The base of the empty pirn is generally\_\_\_\_\_
- a) flat                                 b) conical
- c) rough                              d) eleptical

- Q.5 Which is the supply package for cone winding?
- a) pirn                              b) cheese  
c) ring bobbin                      d) warping beam
- Q.6 Removal of yarn faults during winding is associated with the machine stoppages which reduces the machine\_\_\_\_\_
- a) efficiency                      b) production  
c) spinning                      d) knitting
- Q.7 In Tex Count weights in grams in\_\_\_\_\_ meters.
- a) 1000                              b) 9000  
c) 256                              d) 840
- Q.8 Last process in WPP is\_\_\_\_\_
- a) Sizing                              b) warping  
c) drawing -in                      d) weaving
- Q.9 The function for tensioners is used to give the \_\_\_\_\_ to yarn
- a) splicing                              b) twist  
c) tension                              d) weighing
- Q.10 The objective of yarn clearing is to remove \_\_\_\_\_ faults from the supply package.
- a) normal                              b) all  
c) small                              d) objectionable

## SECTION-B

**Note:** Objective type questions. All questions are compulsory. (10x1=10)

- Q.11 Define S twist.
- Q.12 Define Moisture Regain.
- Q.13 What is the object of Tensioners?
- Q.14 Define winding.
- Q.15 Define thin place.
- Q.16 Define Standard atmosphere.
- Q.17 Write two faults in pirn winding.
- Q.18 What is cable yarn?
- Q.19 Define twist on twist
- Q.20 What thin place.

## SECTION-C

**Note:** Short answer type questions. Attempt any twelve questions out of fifteen questions. (12x5=60)

- Q.21 Explain the working of pirn winding machine.
- Q.22 What are the objectives of winding?
- Q.23 Write the sequence of winding process.
- Q.24 Explain automatic thread stop motion.
- Q.25 What is the difference between close and open wound package?