

- Q.26 What are dred washers? Why they are used in paper industry?
- Q.27 Discuss the construction of the cyclone evaporator in brief?
- Q.28 What is green liquor clarifier? Discuss its significance?
- Q.29 Define and discuss the causticizing efficiency in brief?
- Q.30 Explain the slackening process for green liquor in brief?
- Q.31 What are the objectives of cooking liquor regeneration.
- Q.32 Explain the different factors affecting the viscosity of black liquor in brief.
- Q.33 Why sulphur oxides are generally not emitted from the lime kiln, discuss in brief?
- Q.34 Discuss the different challenges in the Kraft chemical recovery in brief?
- Q.35 Explain the start up procedure of a multiple effect evaporator?

SECTION-D

- Note:** Long answer type questions. Attempt any two questions out of three questions. (2x10=20)
- Q.36 Describe major unit operations involved during the total cycle of causticizing process in detail with the help of a neat flow diagram?
- Q.37 Discuss the construction and working of plate-type falling film evaporator with the help of a neat diagram in detail?
- Q.38 What is the lime mud? Explain the process of lime mud burning in the lime kiln in detail with the help of a neat diagram?

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5th Sem / P & P Subject:- Chemical Recovery

Time : 3Hrs.

M.M. : 100

SECTION-A

Note: Multiple choice questions. All questions are compulsory (10x1=10)

- Q.1 The composition of black liquor depends on which of the following?
- composition of white liquor
 - amount of white liquor
 - type of wood species
 - all of these
- Q.2 The spent liquor from the kraft process used in the paper industry is known as?
- White liquor
 - black liquor
 - green liquor
 - red liquor
- Q.3 Dregs washers used in the paper industry are typically?
- plate and frame filters
 - leaf filters
 - rotary drum filters
 - hepa filters
- Q.4 Which of the following medium is generally used for providing the energy to evaporate water from the black liquor?

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- a) steam b) methane
- c) LPG d) petrol

Q.5 What is the full form of M.E.E?

- a) Multiple Energy Evaporator
- b) Multiple Effect Evaporator
- c) Multiple Economy Evaporator
- d) Multiple Environment Evaporator

Q.6 Slaker is a reactor used in causticizing process where green liquor is mixed with?

- a) sodium hydroxide b) lime
- c) sodium carbonate d) alum

Q.7 The black liquor of the paper industry contains which of the following compounds

- a) lignin b) formic acid
- c) acetic acid d) all of these

Q.8 The wash filtrate resulting from lime mud washing is known as?

- a) heavy wash b) light wash
- c) strong wash d) weak wash

Q.9 Which one of the following is a main component of dregs?

- a) Li_2CO_3 b) H_2CO_3
- c) Na_2CO_3 d) K_2CO_3

Q.10 Which of the following term represent the ratio of NaOH to active alkali?

- a) proactive alkali b) causticity
- c) effective alkali d) basicity

SECTION-B

Note: Objective type questions. All questions are compulsory. $(10 \times 1 = 10)$

- Q.11 What is the purpose of lime kiln?
- Q.12 Define the slaking?
- Q.13 What is the chemical formula of lime?
- Q.14 What is the steam economy?
- Q.15 Write an example of indirect contact evaporator used in the chemical recovery?
- Q.16 Which type of cooking chemicals is separated from the spent liquor solids in the recovery boiler?
- Q.17 What is the smelt?
- Q.18 What is the reduction efficiency?
- Q.19 Write the balanced chemical equation representing causticizing reaction?
- Q.20 Define the sulphidity?

SECTION-C

Note: Short answer type questions. Attempt any twelve questions out of fifteen questions. $(12 \times 5 = 60)$

- Q.21 Describe the need and importance of evaporators in the chemical recovery?
- Q.22 Discuss the significance of black liquor incineration in brief?
- Q.23 What are oxidizers? Why they are used in the treatment of black liquor?
- Q.24 Describe the any two physical properties of black liquor in brief.
- Q.25 How can you remove the entrained alkali in the lime mud, discuss in brief?