

- Q.24 What are the various activity areas of material handling?
- Q.25 Define ISO. Write a note on ISO-9000 series.
- Q.26 Define Ergonomics. Discuss its applications.
- Q.27 What do you mean by Critical defects? Give four examples.
- Q.28 What is Quality Assurance? What are its benefits?
- Q.29 Explain the 4 point system of fabric inspection.
- Q.30 Name and explain the five types of sewing defects.
- Q.31 Define Inspection. Discuss the role of operator and inspector in inspection.
- Q.32 What are the characteristics of ISO-9000 series?
- Q.33 State the differences between Quality control and Inspection.
- Q.34 Write a note on AQL.
- Q.35 Define Quality. Discuss the factors affecting Quality.

SECTION-D

- Note:** Long answer type questions. Attempt any two questions out of three questions. (2x10=20)
- Q.36 Explain the production processes in detail.
- Q.37 Describe Any Five tools of Quality control with proper illustrations.
- Q.38 Write a detailed note on types of defects found at various stages of garment manufacturing.

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4th Sem / Fash. Tech. Subject:- Production Management and Quality Control

Time : 3Hrs.

M.M. : 100

SECTION-A

Note: Multiple choice questions. All questions are compulsory (10x1=10)

- Q.1 WIP stands for
- Work Indexing Process
 - Work Insertion process
 - Work in process
 - None of these
- Q.2 Which garment production system involves garment parts being clamped in hanger?
- MPS
 - UPS
 - PBS
 - None of these
- Q.3 Material handling is a _____
- Productive Activity
 - Non-productive
 - Unwanted Activity
 - None of these
- Q.4 Motion and Time study helps in standardizing _____
- Materials
 - Machines & tools
 - Procedures
 - All of these

- Q.5 4 point inspection system is used for _____
- a) Garment b) Fabric
c) Yarns d) Fibres
- Q.6 Which term defines "Fitness for use"?
- a) Quality Assurance b) Inspection
c) Quality d) Quality control
- Q.7 Number of penalty points given for defect size greater than 9 inches is _____
- a) One b) Two
c) Three d) Four
- Q.8 Which out of these is a tool of quality control?
- a) Flowcharts b) Pareto charts
c) Histogram d) All of these
- Q.9 ISO stands for
- a) Product standardization
b) System standardization
c) Both
d) None of these
- Q.10 Which garment production process is done after cutting?
- a) Sampling b) Sewing
c) Costing d) Production planning

SECTION-B

Note: Objective type questions. All questions are compulsory. (10x1=10)

- Q.11 _____ is used to measure the efficiency of production.
- Q.12 PBS is also known as overhead production system. (T/F)
- Q.13 Material handling is done to reduce _____.
- Q.14 Work study is a combination of Time Study and motion study (T/F)
- Q.15 Define Standard Time.
- Q.16 AQL stands for _____
- Q.17 What is the other name for Human Engineering?
- Q.18 _____ machine is used for edge neatening.
- Q.19 Name one major defect.
- Q.20 What is the full form of TQM?

SECTION-C

Note: Short answer type questions. Attempt any twelve questions out of fifteen questions. (12x5=60)

- Q.21 Explain the concept of Productivity.
- Q.22 Discuss the merits and demerits of PBS.
- Q.23 Define Material handling. What is the need of material handling?