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181745/171745

4th Sem. / Mechanical Engineering
Sub. : Industrial Engineering

Time : 3 Hrs.

M.M. : 100

SECTION-A

Note: Multiple type Questions. All Questions are compulsory. (10x1=10)

- Q.1 Productivity is the ratio of (CO1)
a) Output and Input b) Input and output
c) Production and Output d) None of the above
- Q.2 Work study involves (CO2)
a) Method study and labour study
b) Method study and work measurement
c) Wage Payment
d) None of the above
- Q.3 The symbol 'O' stands for (CO3)
a) Inspection b) Storage
c) Operation d) None of the above
- Q.4 Square is a process chart symbol, it stands for (CO3)
a) Operation b) Storage
c) Inspection d) None of the above

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- Q5. Ergonomics denotes (CO3)
a) Psychology b) Human motion economy
c) Economics d) All of these
- Q.6 Which of the following is not a technique of work measurement? (CO3)
a) Time study b) Method study
c) Analytical estimating d) Motion time study
- Q.7 An event is represented by _____ on the network diagram. (CO7)
a) An arrow b) A straight line
c) A circle d) A dashed line
- Q.8 Which allowance is provided to the worker for the sudden stoppage of machine during operation? (CO4)
a) Random interference allowance
b) Rest allowance
c) Process allowance
d) Policy allowance
- Q.9 The layout for mass production is (CO8)
a) Product layout b) Process layout
c) Functional layout d) None of the above
- Q.10 The amount of money spent to get an item into inventory is called. (CO9)
a) Inventory carrying cost b) Inventory ordering cost
c) Inventory cost d) None of the above

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SECTION-B

Note: Objective type questions. All questions are compulsory. (10x1=10)

- Q.11 Define work measurement. (CO2)
- Q.12 What is the purpose of routing? (CO5)
- Q.13 What is rest allowance? (CO6)
- Q.14 Which type of production system uses process layout? (CO6)
- Q.15 What is use of Therbligs. (CO3)
- Q.16 Define bin card. (CO9)
- Q.17 What is S.I.M.O. chart? (CO7)
- Q.18 Define Ergonomics. (CO5)
- Q.19 PERT stands for . (CO7)
- Q.20 List any two direct incentives. (CO5)

SECTION-C

Note: Short answer type Questions. Attempt any twelve questions out of fifteen Questions. (12x5=60)

- Q.21 Define method study. (CO3)
- Q.22 Explain Design & Arrangement of workplace. (CO3)
- Q.23 Define production and productivity in brief? (CO1)
- Q.24 Make a two handed process chart for assembling nut and bolt. (CO3)
- Q.25 Explain batch order production system. (CO6)

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- Q.26 Write limitations of work study. (CO2)
- Q.27 Write a short note on flow process chart of man type. (CO3)
- Q.28 Name the various techniques of work measurement. (CO3)
- Q.29 Write a short note on standard data. (CO7)
- Q.30 Write a short note on performance rating. (CO4)
- Q.31 Describe structures of stores. (CO9)
- Q.32 What do you mean by indirect incentives? (CO4)
- Q.33 What are the causes of low productivity? (CO1)
- Q.34 Define dispatching. (CO5)
- Q.35 Give advantages of good inventory control. (CO9)

SECTION-D

Note: Long answer questions. Attempt any two questions out of three Questions. (2x10=20)

- Q.36 Explain the objectives and procedure of work measurement. (CO4)
- Q.37 Explain wages and its types in detail. (CO8)
- Q.38 Write a short note on (CO3)
- a) Process Planning
- b) Production Planning & Control (P.P.C.)

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