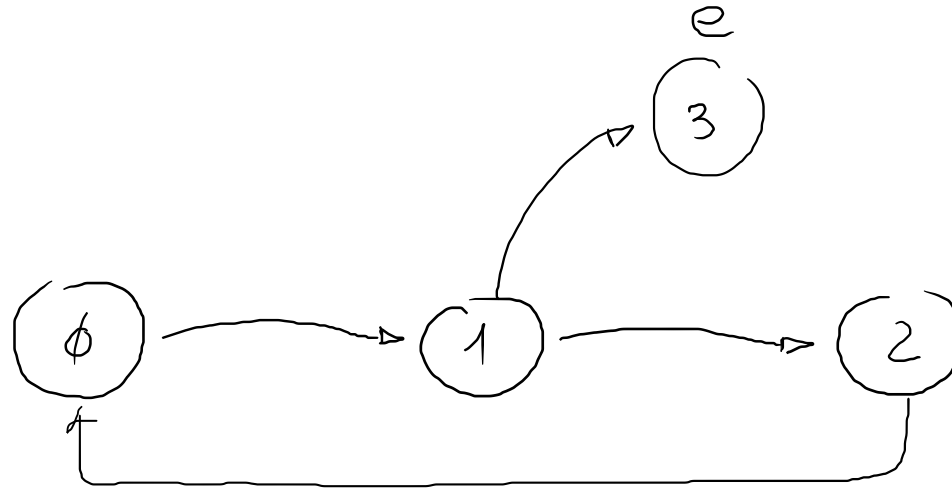


SFC - GRAFCET



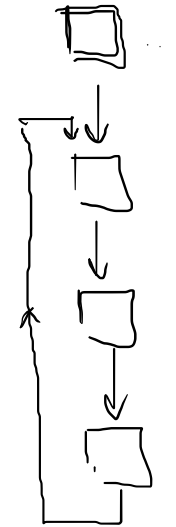
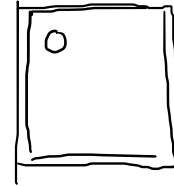
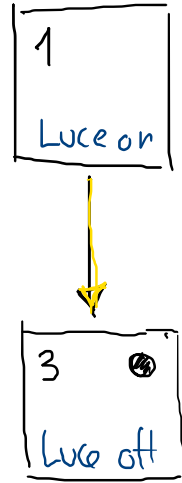
Sequential Function Chart



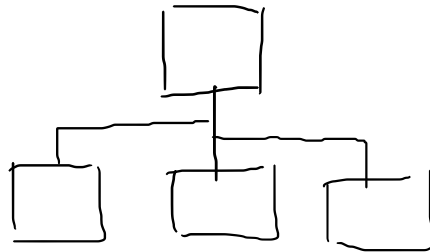
SFC

- stati
- archi
- transizioni
- azioni

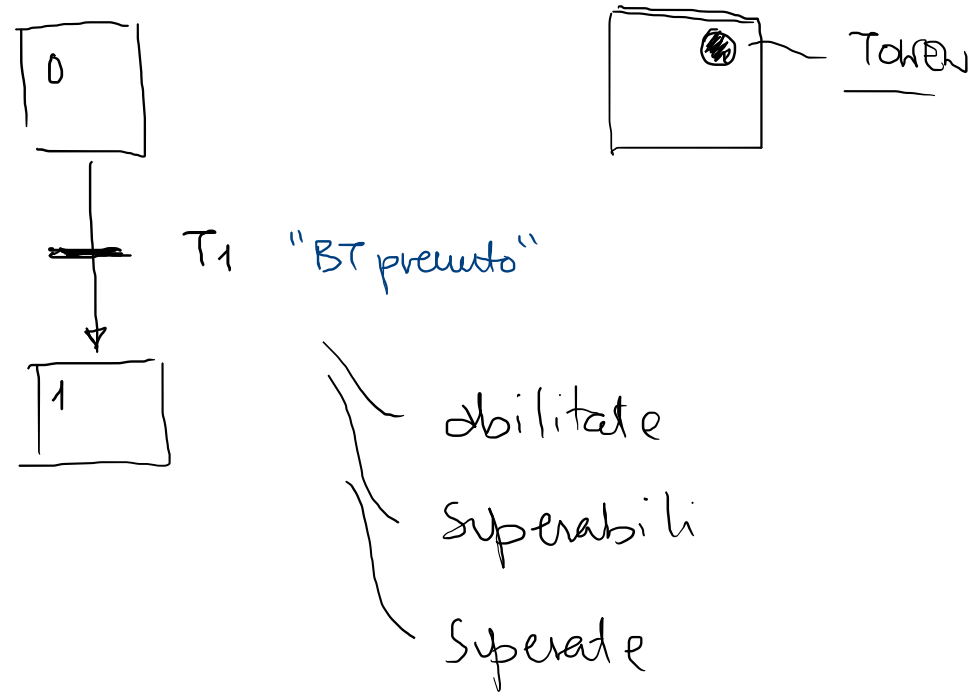
STATI (passi o fasi)



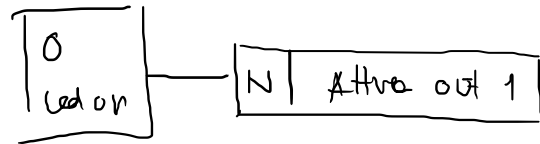
ARCHI



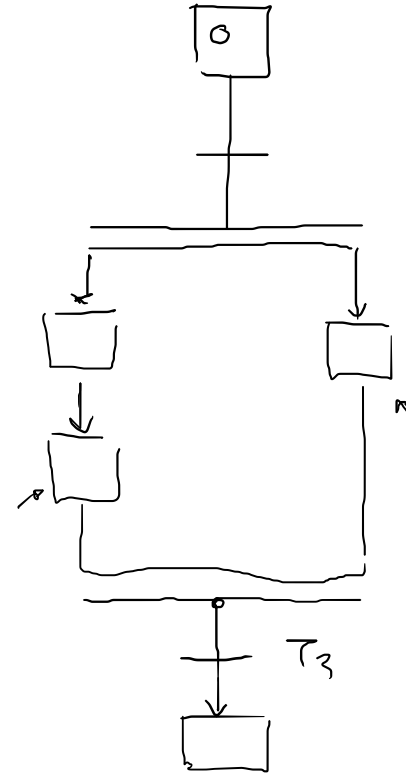
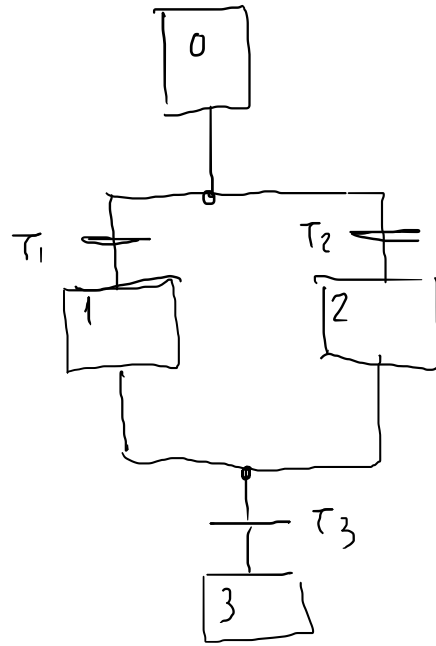
TRANSIZIONE

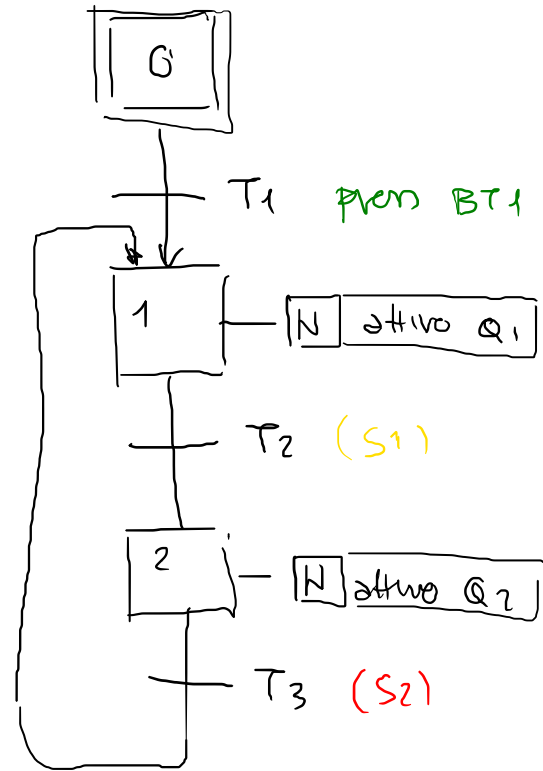
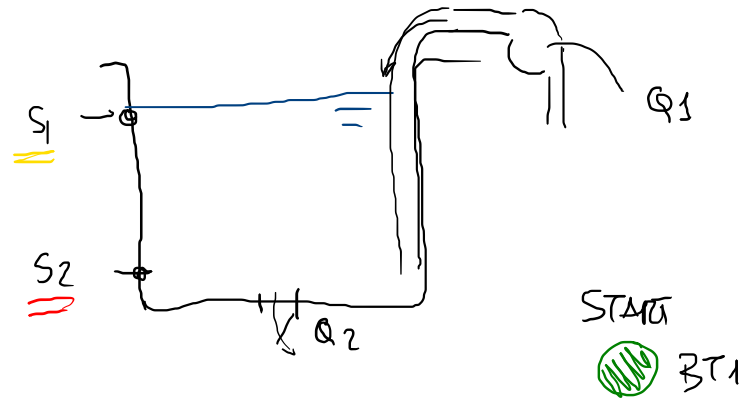


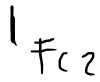
Azienda



DIRETTAZIONI







BT1



APRIL

BTZ



CHIUDE

M_1



BT1

1

$$N \quad M_1 \quad 2$$

7c 1

PC

A

BT2

Visit 3 S

$$\frac{1}{2} \frac{d}{dt} \left(\frac{1}{2} \frac{d}{dt} \right)$$
$$\bar{7} \subset \mathbb{Z}$$

PC

W 3 S