

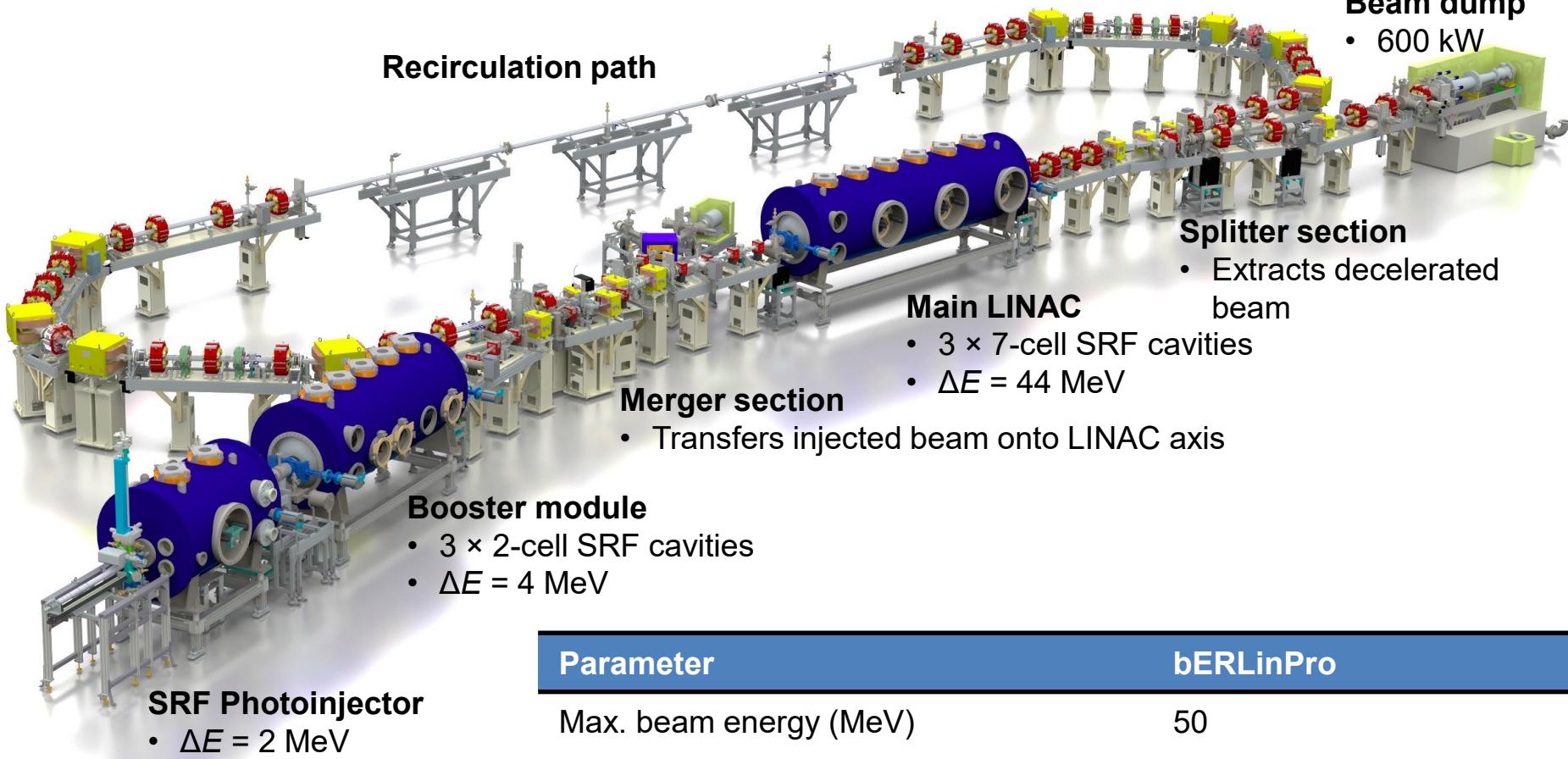
The Berlin Energy Recovery Linac Project

Progress and Recent Achievements

Andreas Jankowiak
on behalf of the bERLinPro project team
Helmholtz-Zentrum Berlin



bERLinPro: an ERL R&D facility



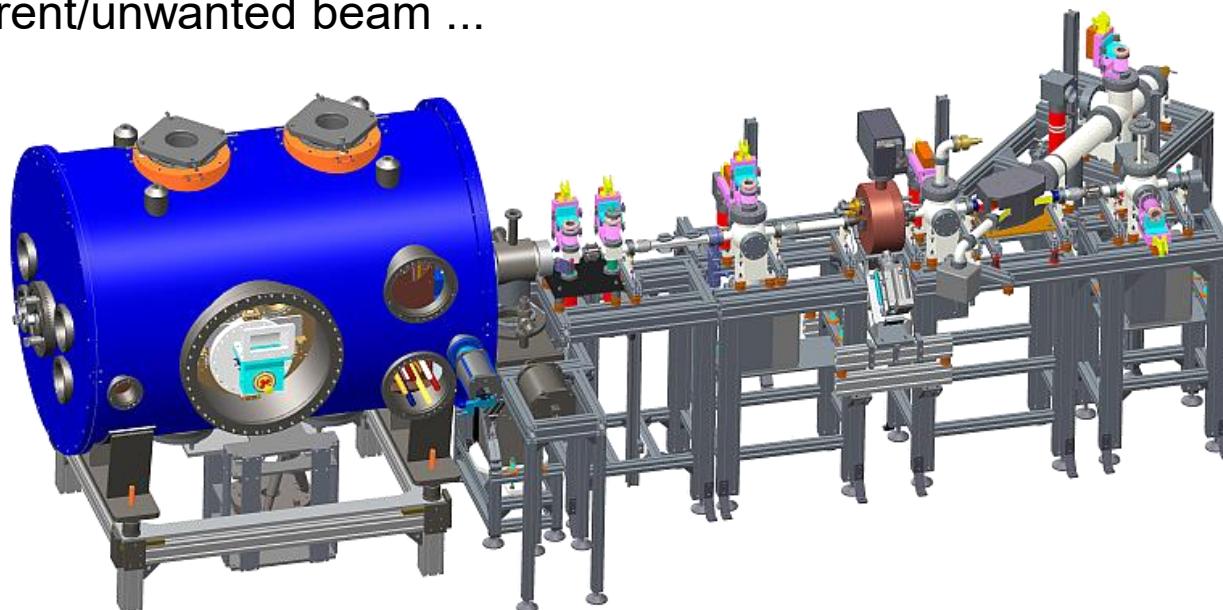
**42 Mio€ (including building),
fully funded,
project start 2011**

Parameter	bERLinPro
Max. beam energy (MeV)	50
Max. beam current (mA)	100 (77 pC / bunch)
Frequency (GHz)	1.3
Normalized emittance (mm mrad)	1 (ca. 0.5 in simulations)
Bunch length (ps)	< 2 ps (100 fs)
Beam losses	$\ll 10^{-5}$ @ 100 mA

- (a) to maximize scientific output at earliest possible stage
- (b) Separate out challenges into manageable parts
- (c) make optimal use of available resources in various groups

Stage 1: High-brightness beam from an SRF Injector (Gun1)

- Injector cavity performance
- Cathode performance/lifetime
- Intrinsic beam limits (emittance, energy spread, bunch length ...)
- Dark current/unwanted beam ...

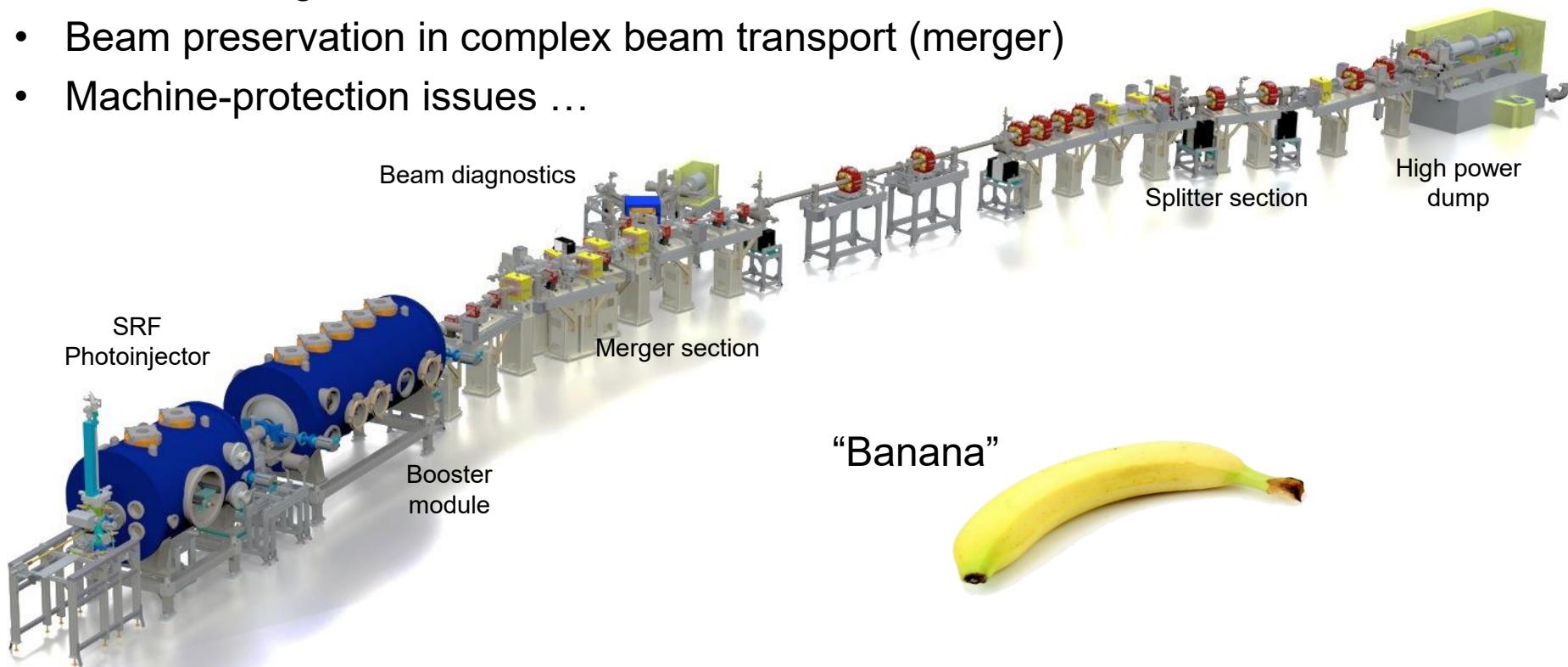


Gun1 with 2 adjustable TTF3 couplers; power limited to ~ 20 kW

- (a) to maximize scientific output at earliest possible stage
- (b) Separate out challenges into manageable parts
- (c) make optimal use of available resources in various groups

Stage 2: medium-power beam transp. through “banana”

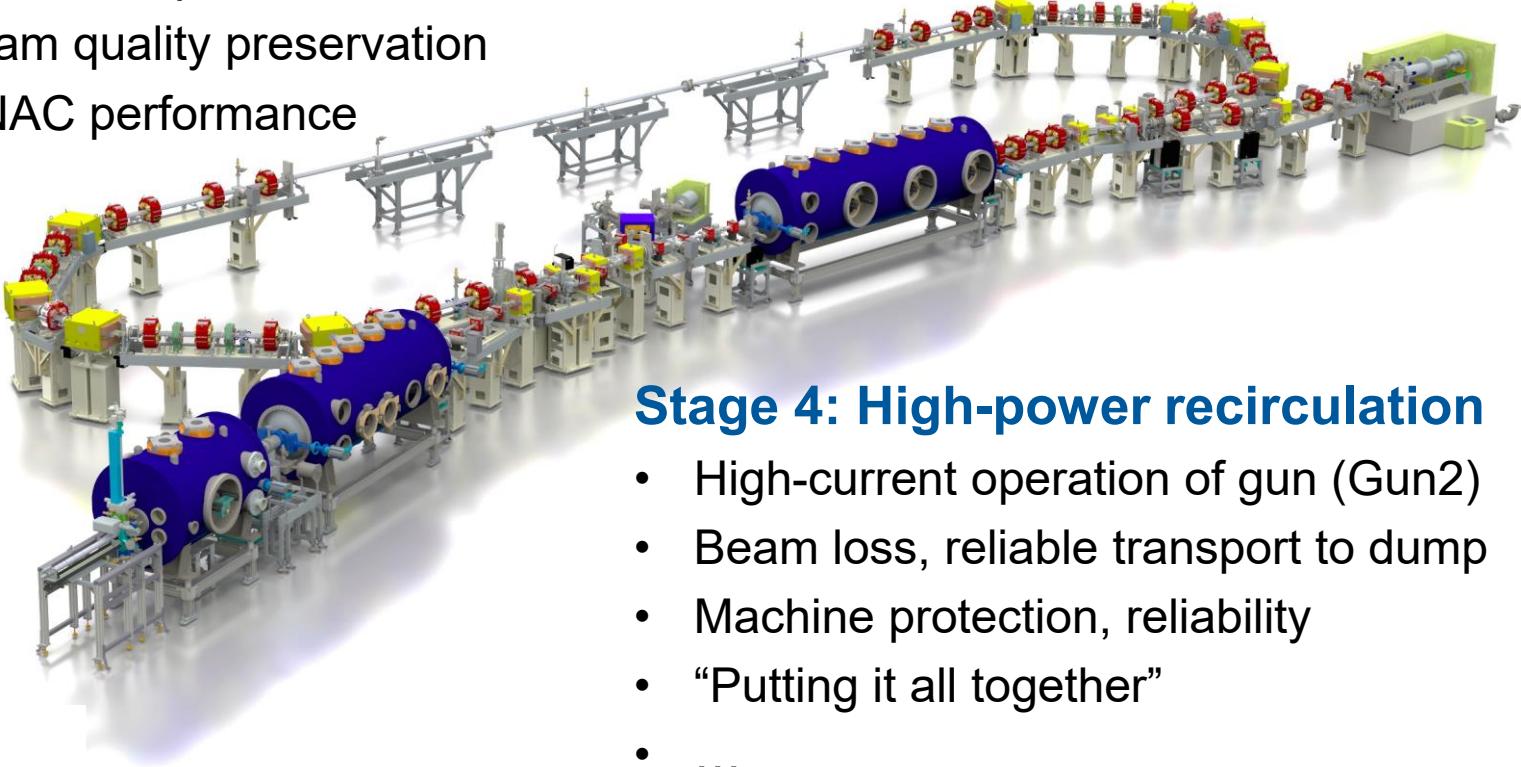
- Technology development
- Beam-loading issues
- Beam preservation in complex beam transport (merger)
- Machine-protection issues ...



- (a) to maximize scientific output at earliest possible stage
- (b) Separate out challenges into manageable parts
- (c) make optimal use of available resources in various groups

Stage 3: High-brightness recirculation

- Recovery efficiency
- Bunch compression
- Beam quality preservation
- LINAC performance



Stage 4: High-power recirculation

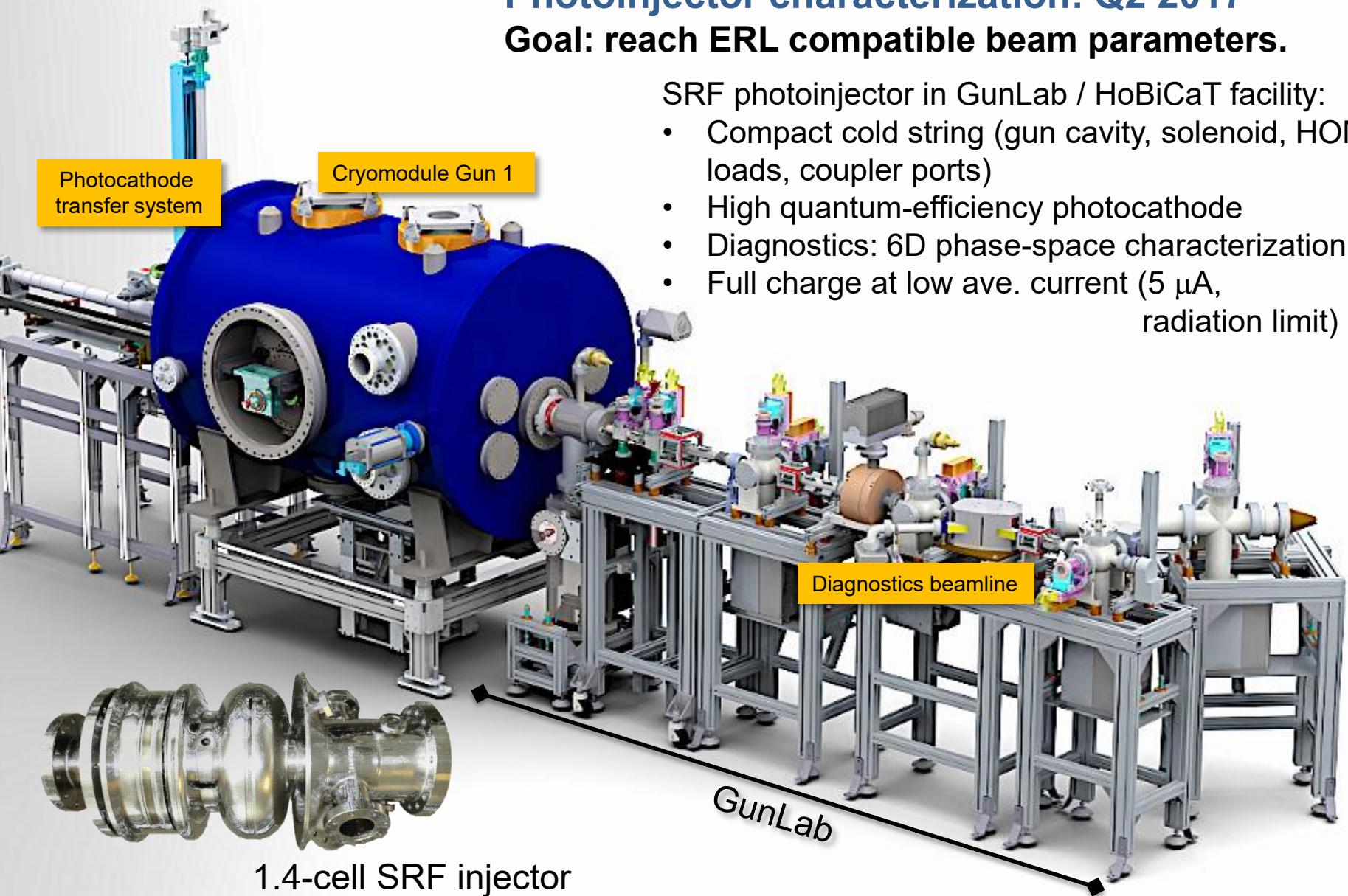
- High-current operation of gun (Gun2)
- Beam loss, reliable transport to dump
- Machine protection, reliability
- “Putting it all together”
- ...

Stage 1: SRF injector characterization

Photoinjector characterization: Q2 2017 Goal: reach ERL compatible beam parameters.

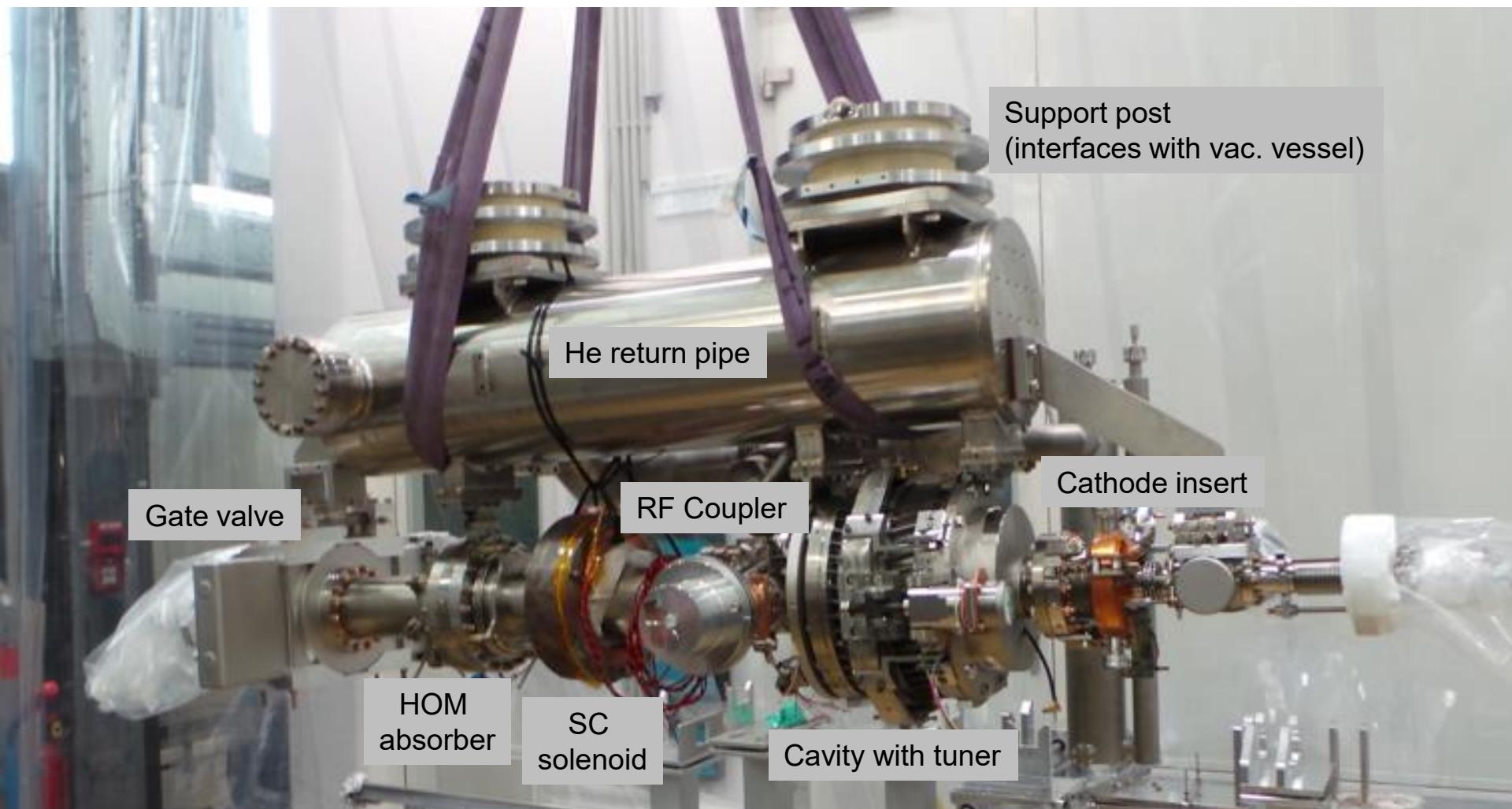
SRF photoinjector in GunLab / HoBiCaT facility:

- Compact cold string (gun cavity, solenoid, HOM loads, coupler ports)
- High quantum-efficiency photocathode
- Diagnostics: 6D phase-space characterization
- Full charge at low ave. current ($5 \mu\text{A}$, radiation limit)

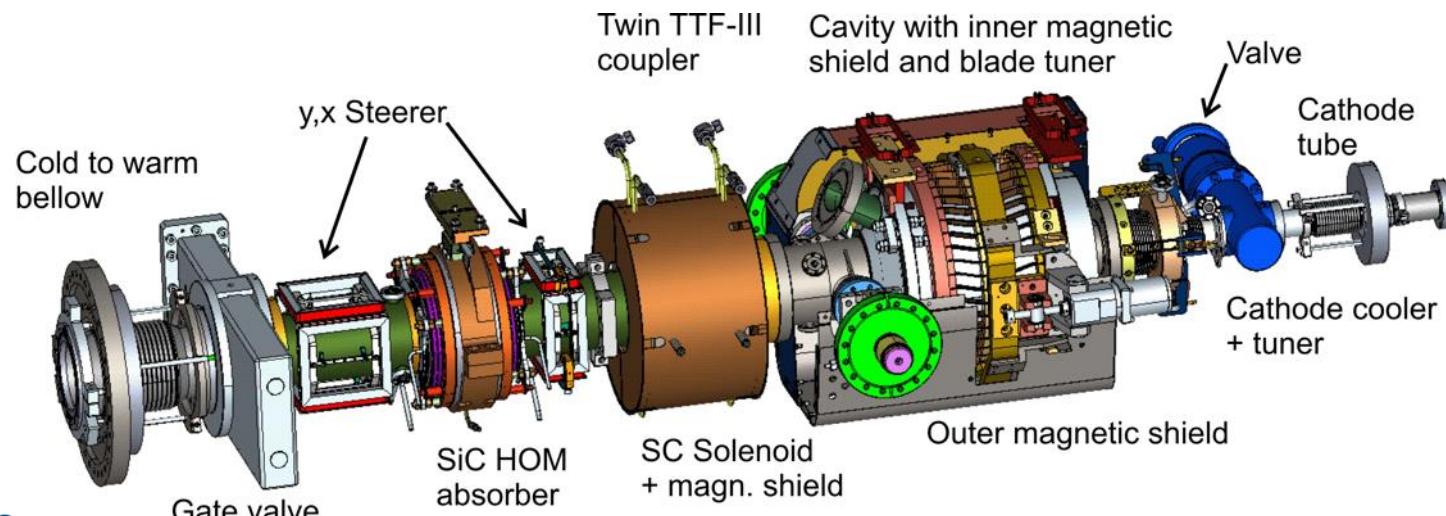


Final assembly including HOM load and superconducting solenoid

- Followed successful acceptance test in HoBiCaT of cold string that qualified HZB infrastructure and assembly techniques (with support of DESY colleagues)

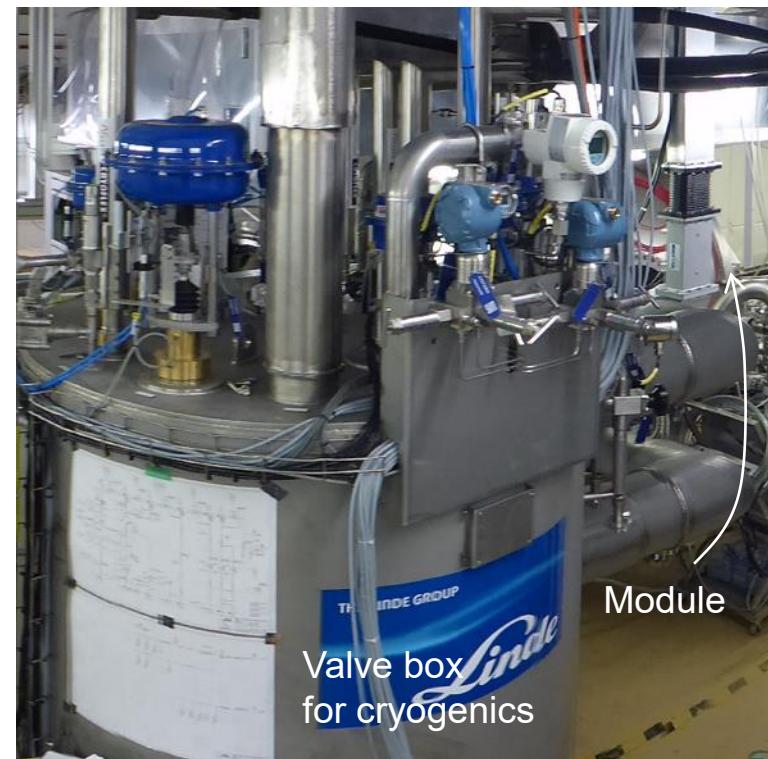
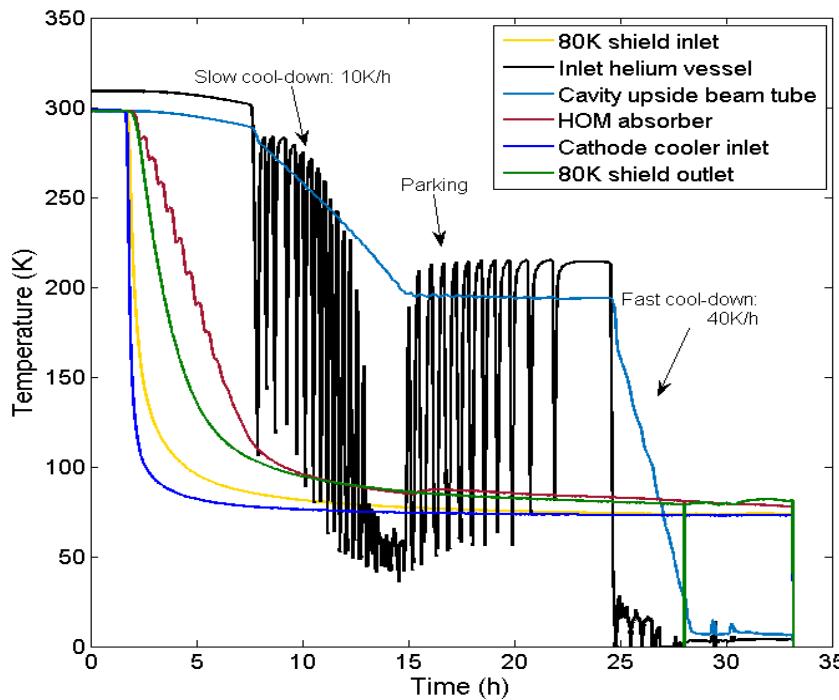


Stage 1: SRF injector characterization



Photoinjector characterization commencing ...

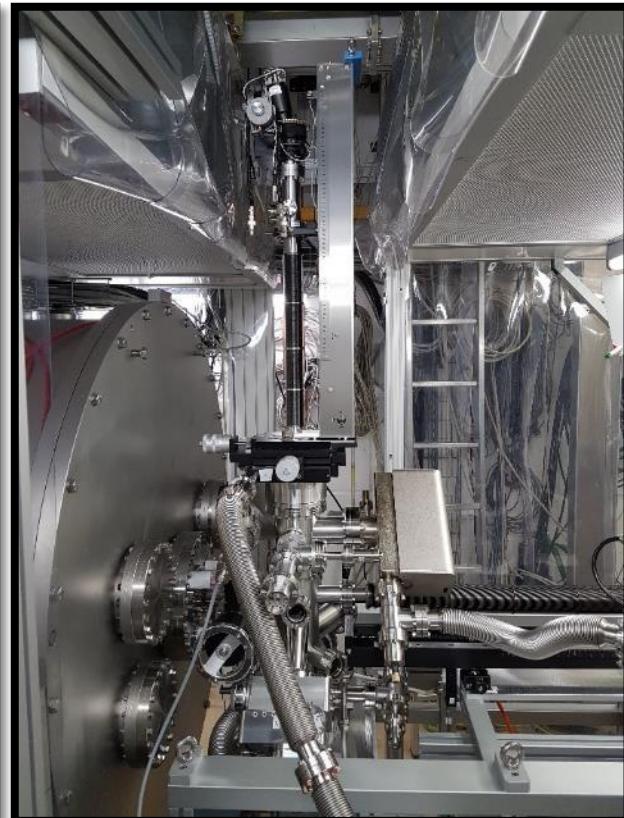
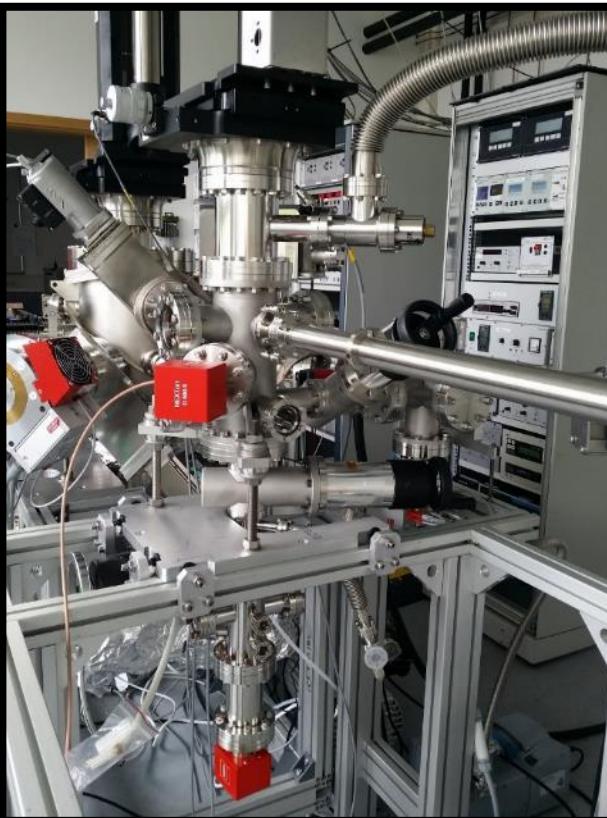
- Some delays due to “out of tolerance”
SRF cavity, vendor deliveries, tight
space in HoBiCaT ...
- Installation complete,
radiation permit for beam operation issued
- Module is cold; RF characterisation started (last talk of today, Axel Neumann)



- Cathode development is running and producing good results
(talk Julius Kühn, Monday)



Preparation & Analysis System (PAS) w/ spectral response setup



Produce cathode



Transfer out & transport

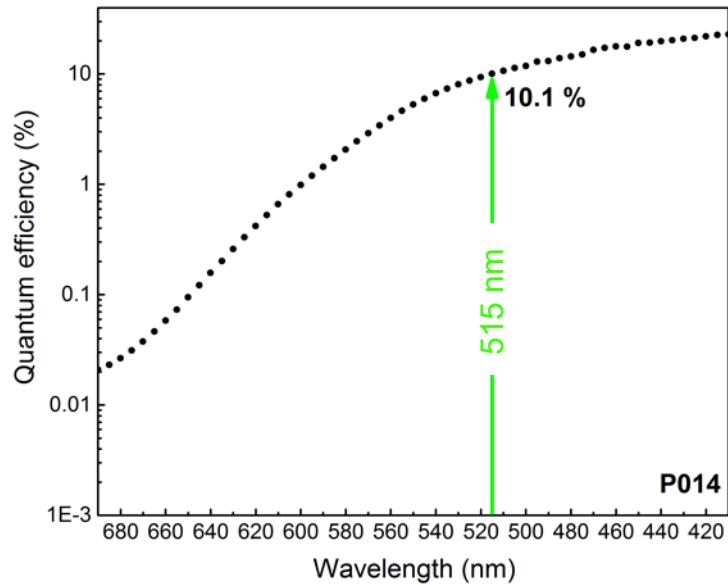


Insert into injector

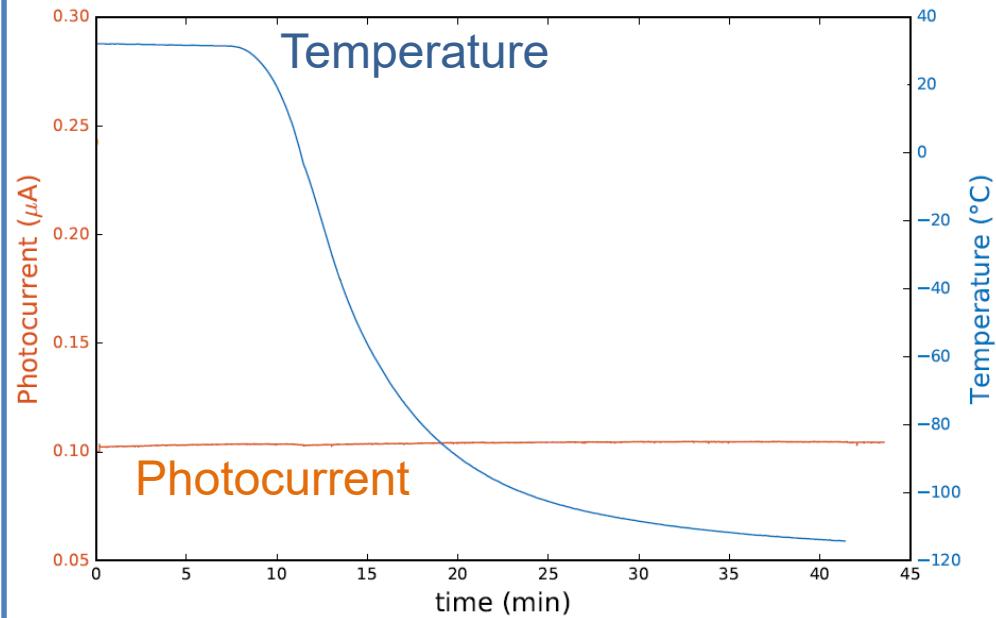
Photocathode R&D: Latest results

QE of a Cs-K-Sb photocathode

Co-deposition improves performance



Effects of cold operation

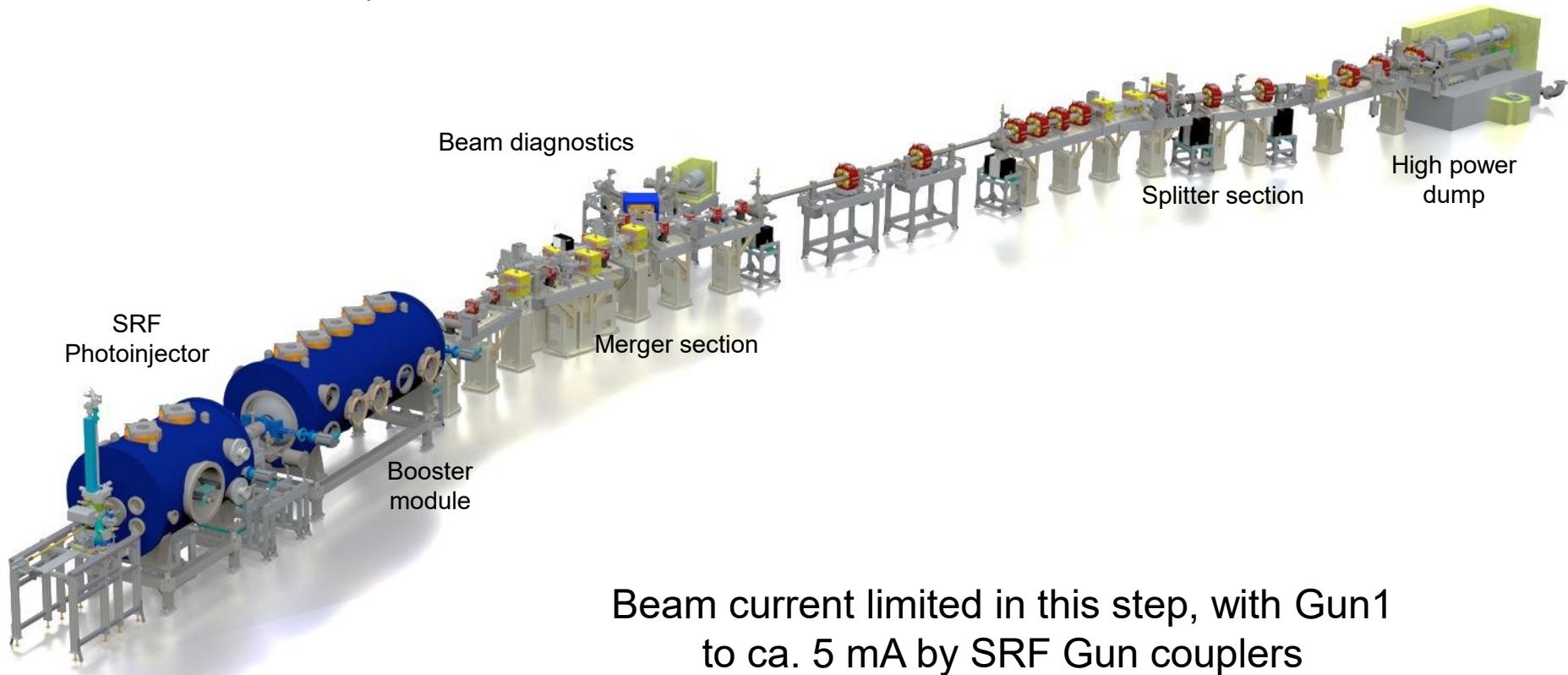


- Quantum efficiency preserved during cooldown/warmup (provided the cathode is not moved while cold)

Stage 2: Beam through “banana”

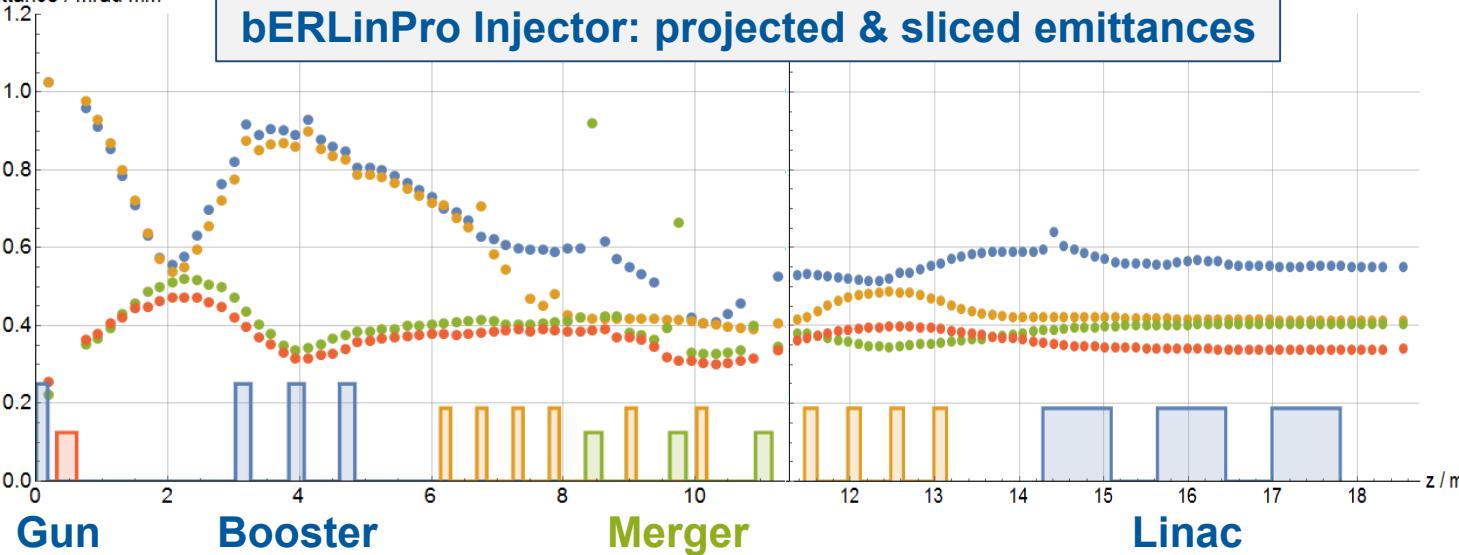
“High current” ($> 1 \text{ mA}$) through low energy “banana”

- Requires installation of **booster**, **vacuum system**, **diagnostics**, and **magnets** in bERLinPro building (most likely will start 2018 with “gun only”, followed by booster in 2019)



Stage 2: Beam through “banana”

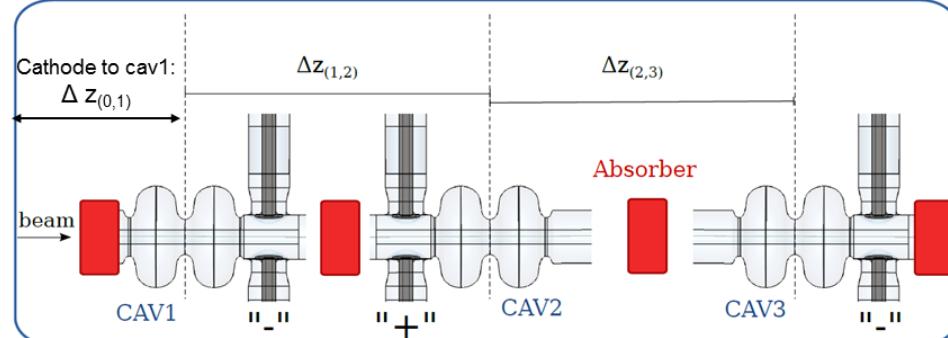
norm. emittance / mrad mm



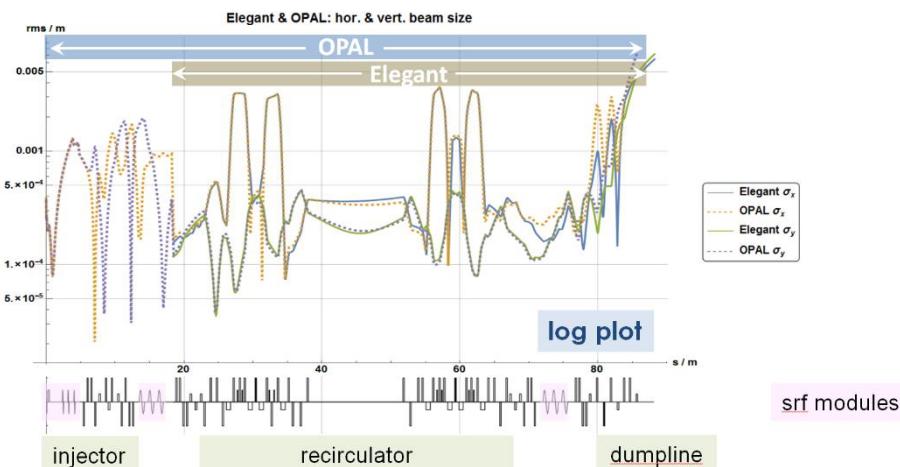
- Projected_X
- Projected_Y
- Sliced_X
- Sliced_Y

see talk M. Abo-Bakr, today
M. McAteer, tomorrow

Booster: dark current and cavity spacing

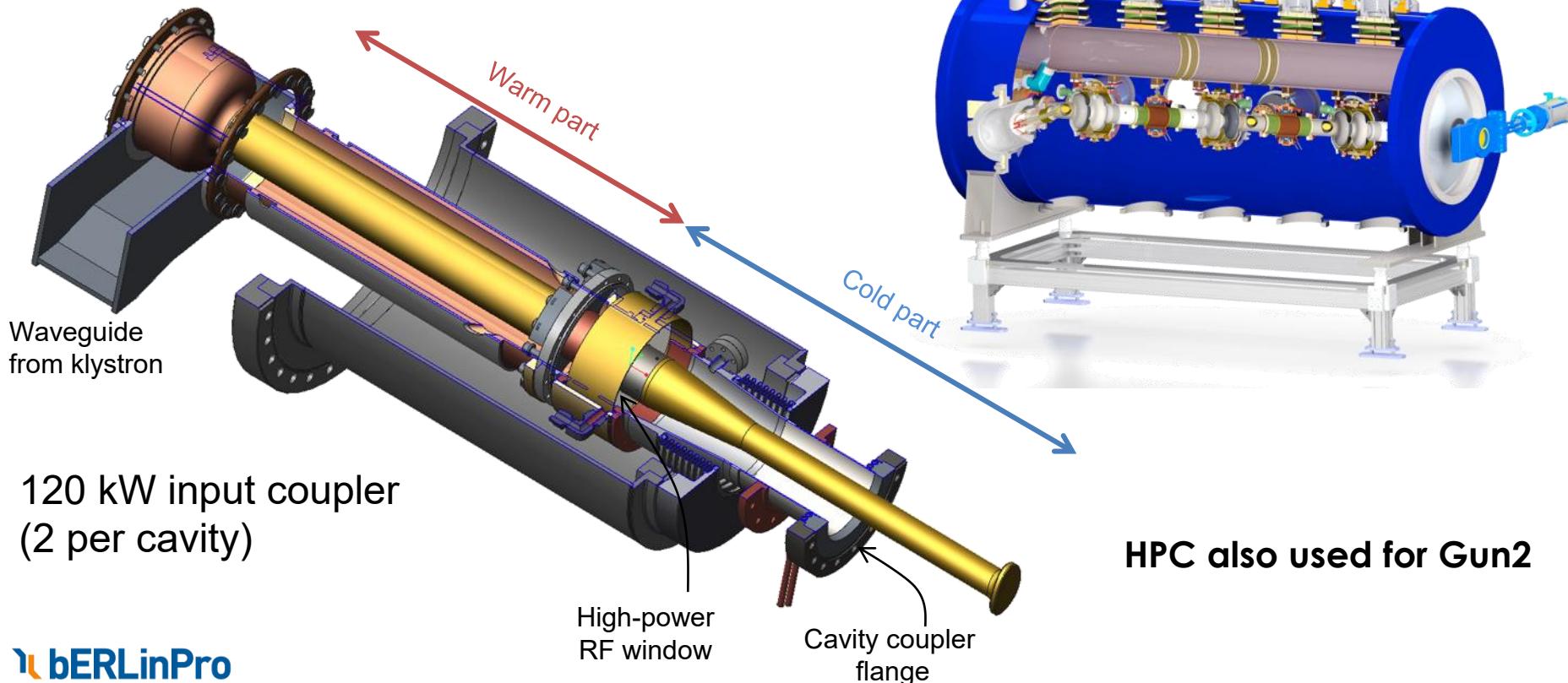


OPAL vs Elegant



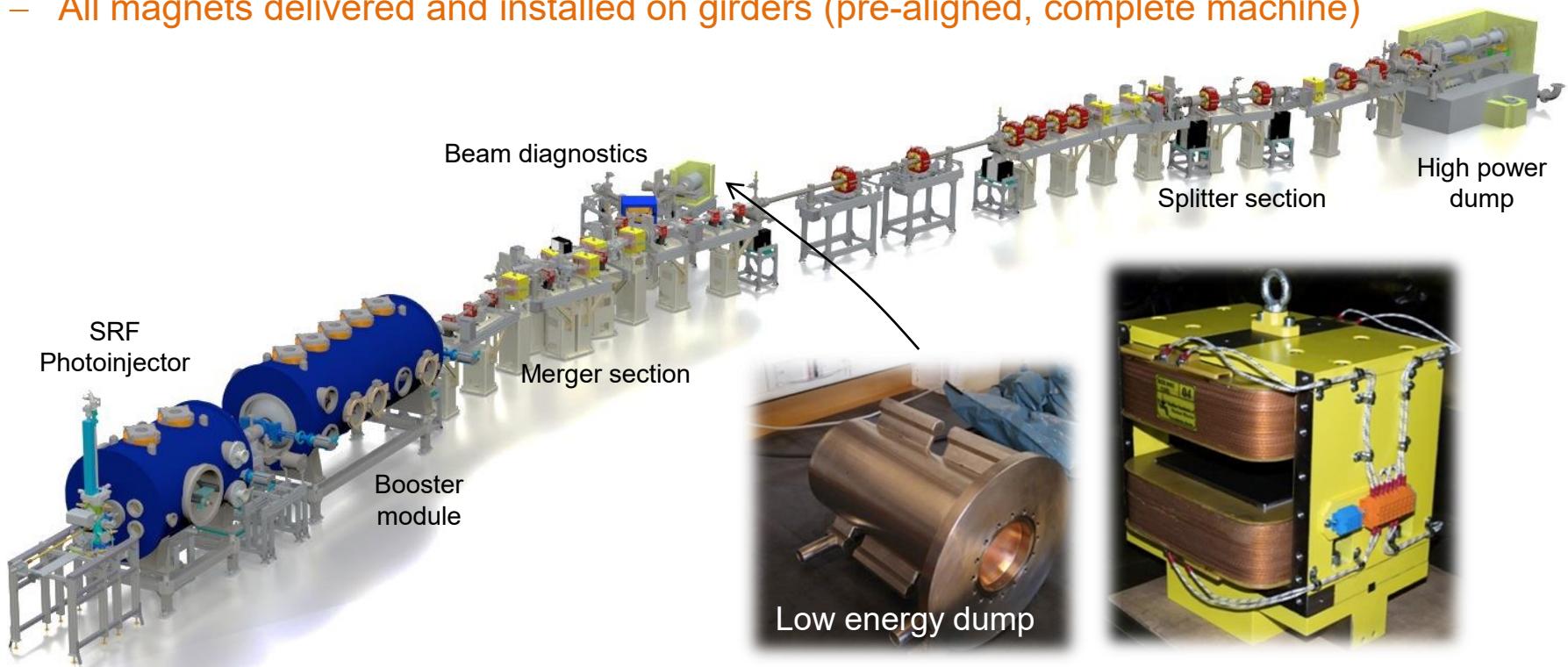
Stage 2: Booster module

- As gun technology activities wind down booster activities increase
- Module design based on gun module (originally adapted from Cornell).
- Final acceptance tests for booster cavities being prepared in HoBiCaT.
- **Critical path:** Both warm and cold parts of the 120 kW input couplers (critical component) are in production
 - Delivery Oct. 2017



Beam transport for “banana”

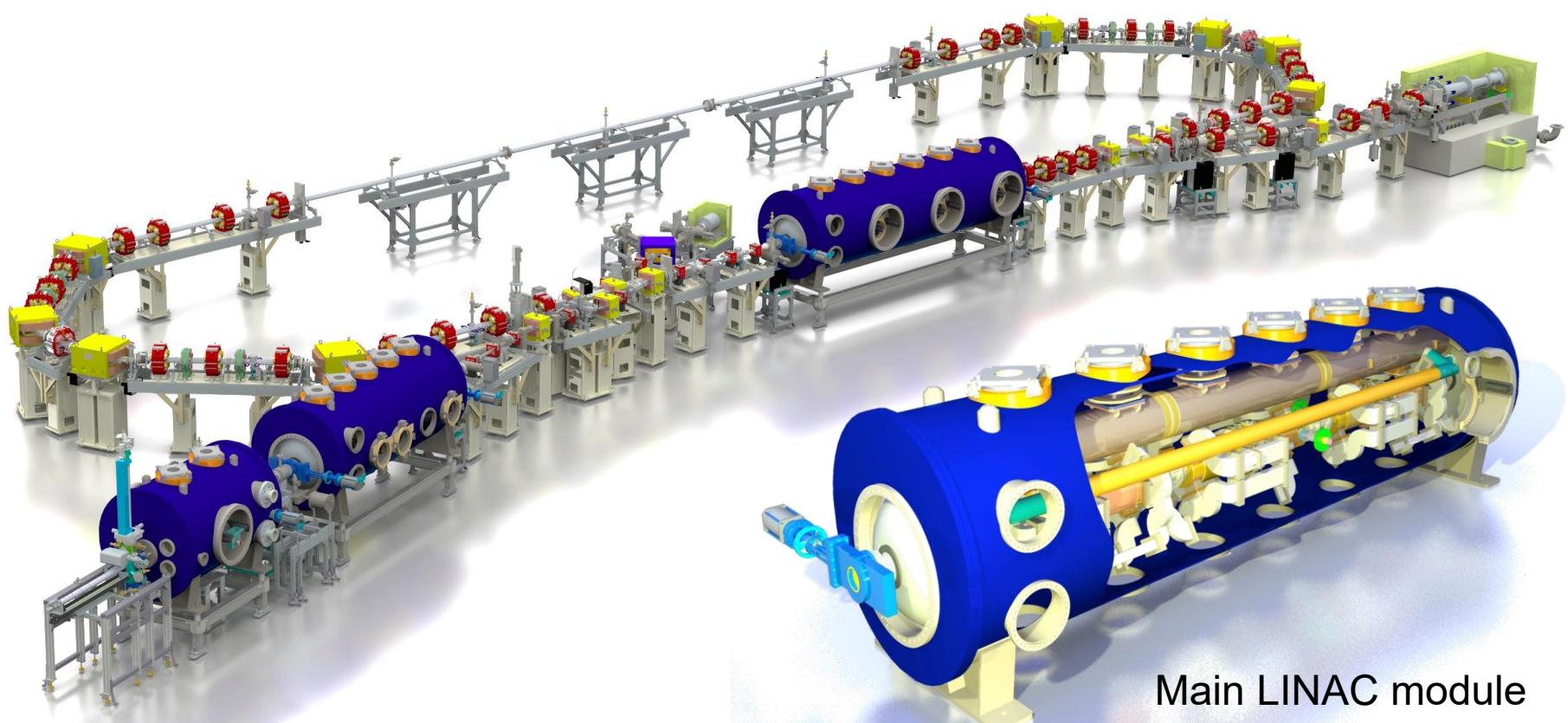
- ISO 5 & UHV ready vacuum system in production, 6 months delay to 12/17
 - Difficulty in welding complex aluminum chambers
 - Repeated cracking of SMA ceramic feedthroughs of striplines. Solution: EB-Welding.
 - Manufacturer underestimated the complexity of the system
- Installation @bERLinPro by vendor 1/2018; system operational 4/2018
- Magnet & girders (& low-energy dump) production by Budker Institute.
 - All magnets delivered and installed on girders (pre-aligned, complete machine)



High-brightness beam recirculation followed by high current ops.

Requires

- Installation of LINAC module --- long lead item!
- Installation of vacuum systems of recirculation loop
- Installation of Gun2, high power gun

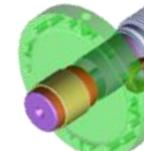
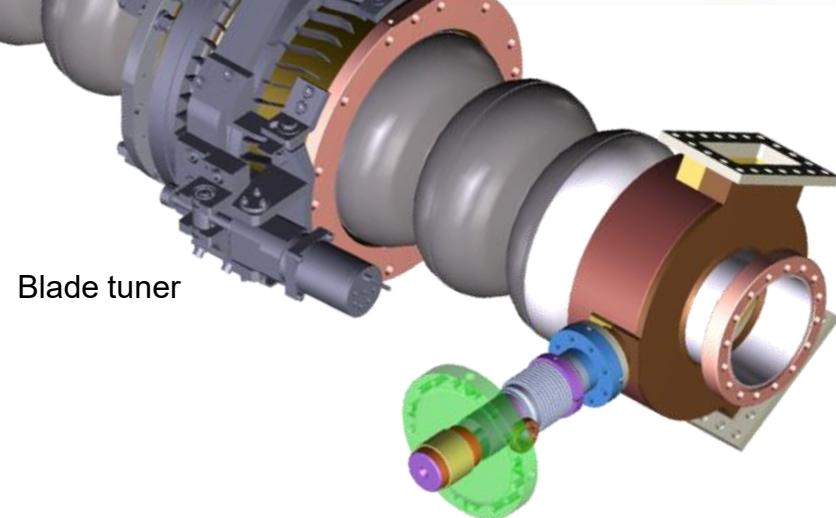
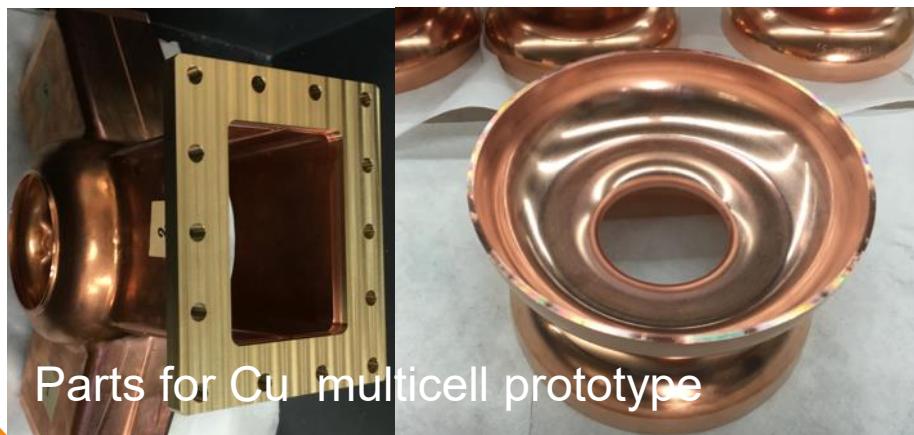
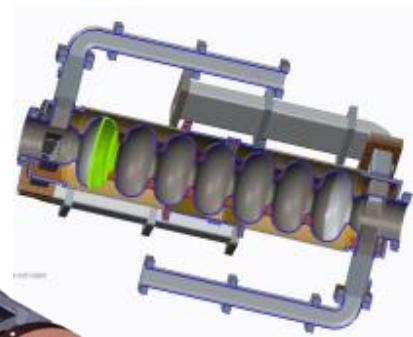
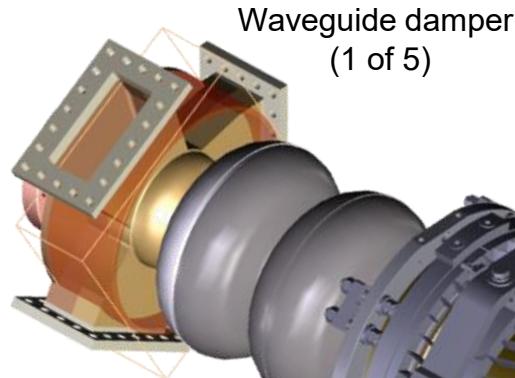
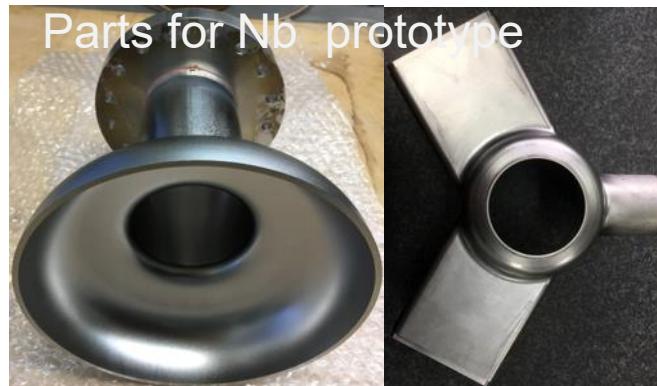


Stages 3 & 4: LINAC module

Linac cavity

- RF design and RF concatenation studies of whole module completed
- Similar prototypes Nb & Cu for the **BESSY VSR** upgrade project near delivery
- Waveguide damper & thermal management study complete

BESSY VSR Prototypes

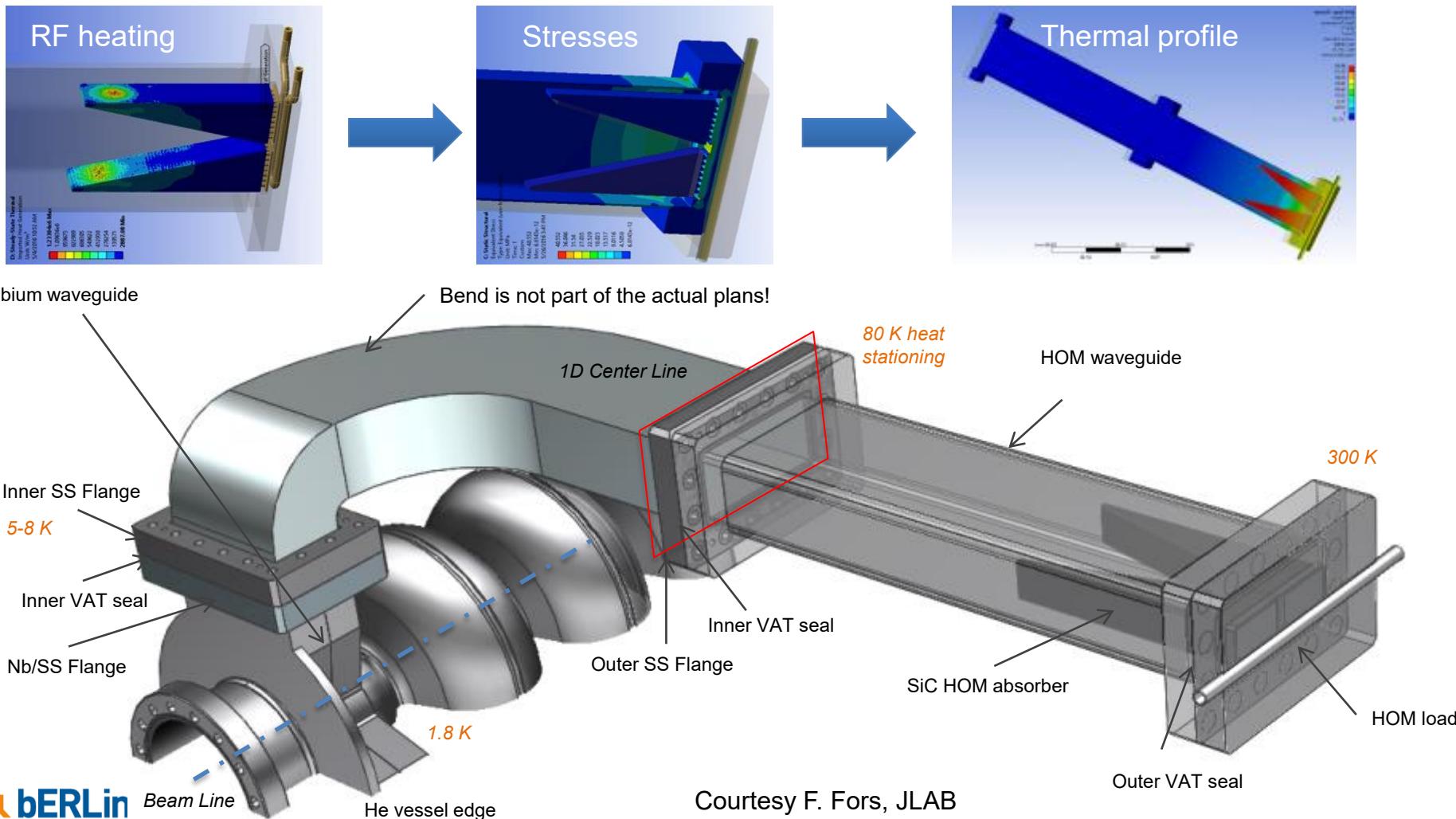


TTF-style coupler

Stages 3 & 4: LINAC module

HOM absorber concept: Synergy with BESSY VSR

- Collaboration with Jefferson Lab
- Complex thermal & stress management with high heat load to LHe



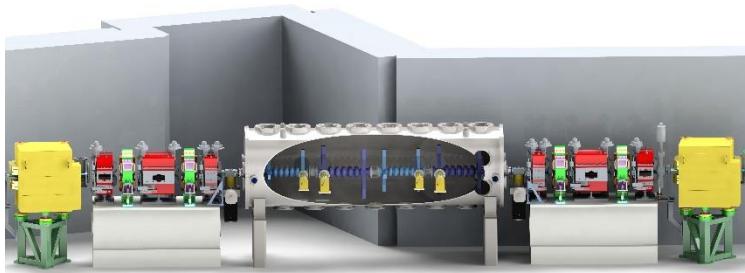
BESSY VSR – variable pulse length storage ring upgrade to BESSY II

$$\sigma \propto \delta_0 \sqrt{\frac{E_0}{f_0} \cdot \frac{\alpha}{V_{rf}}} \quad I \propto \alpha$$

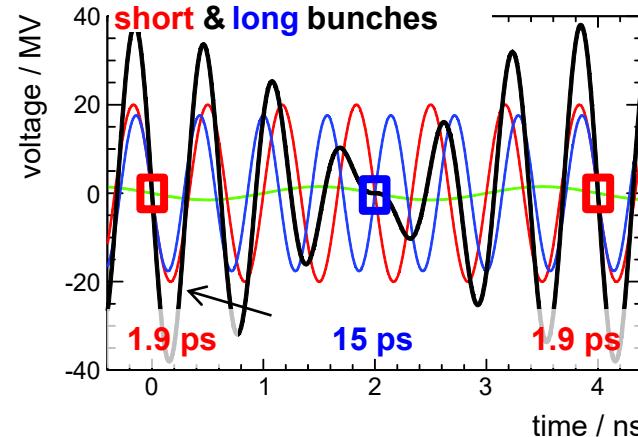
high voltage (20 MV/m) cw multi-cell SC cavities allow to increase the total voltage gradient by to orders of magnitude
 → ca. 1/10 bunch length @ constant momentum compaction



Combining two RF systems with different frequencies (1.5 GHz & 1.75 GHz) generates long and short buckets, which can be filled individually to generate optimized fill pattern.

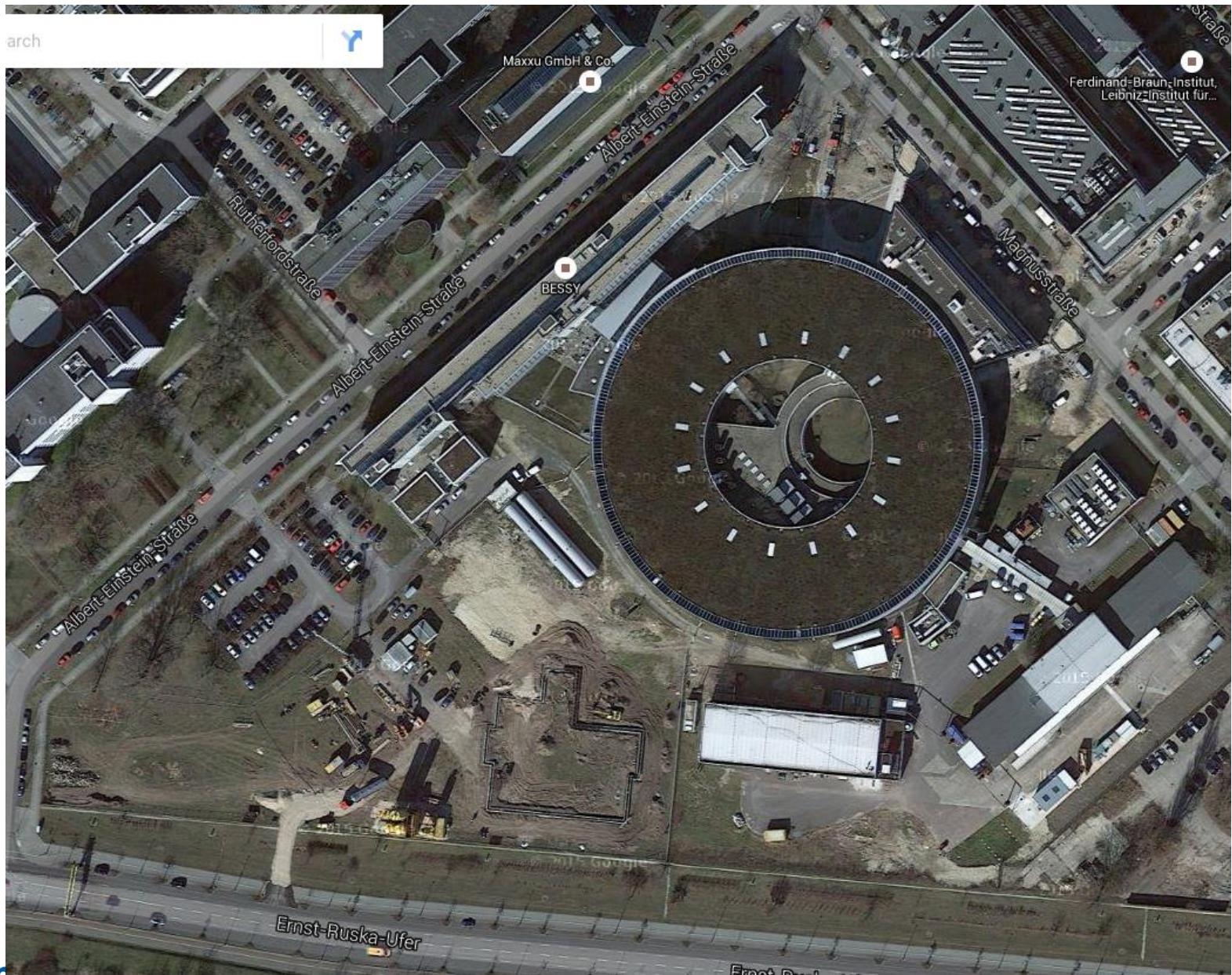


One cryo-module with:
2 x 4 cell @ 1.5 GHz & 2 x 4 cell @ 1.75 GHz
 operating at 1.8 K LHe temperature
 active length: **1.50 m** with **20 MV/m**
 total gradient: **$2\pi \cdot 50 \text{ MV} \times \text{GHz}$** (**x 60 increase**)



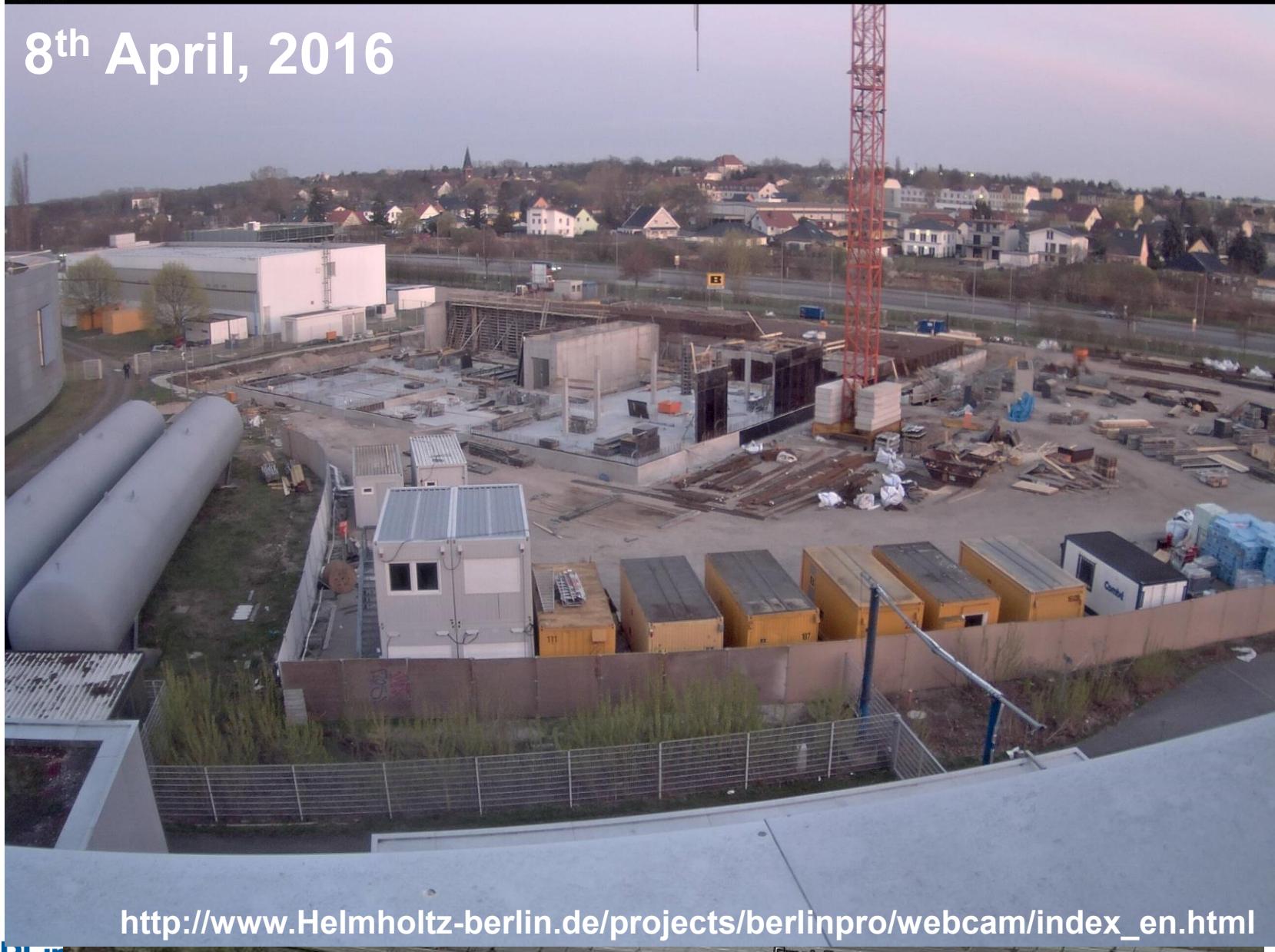
Installed voltage: **16 MV @ 1.5 GHz**
14 MV @ 1.75 GHz





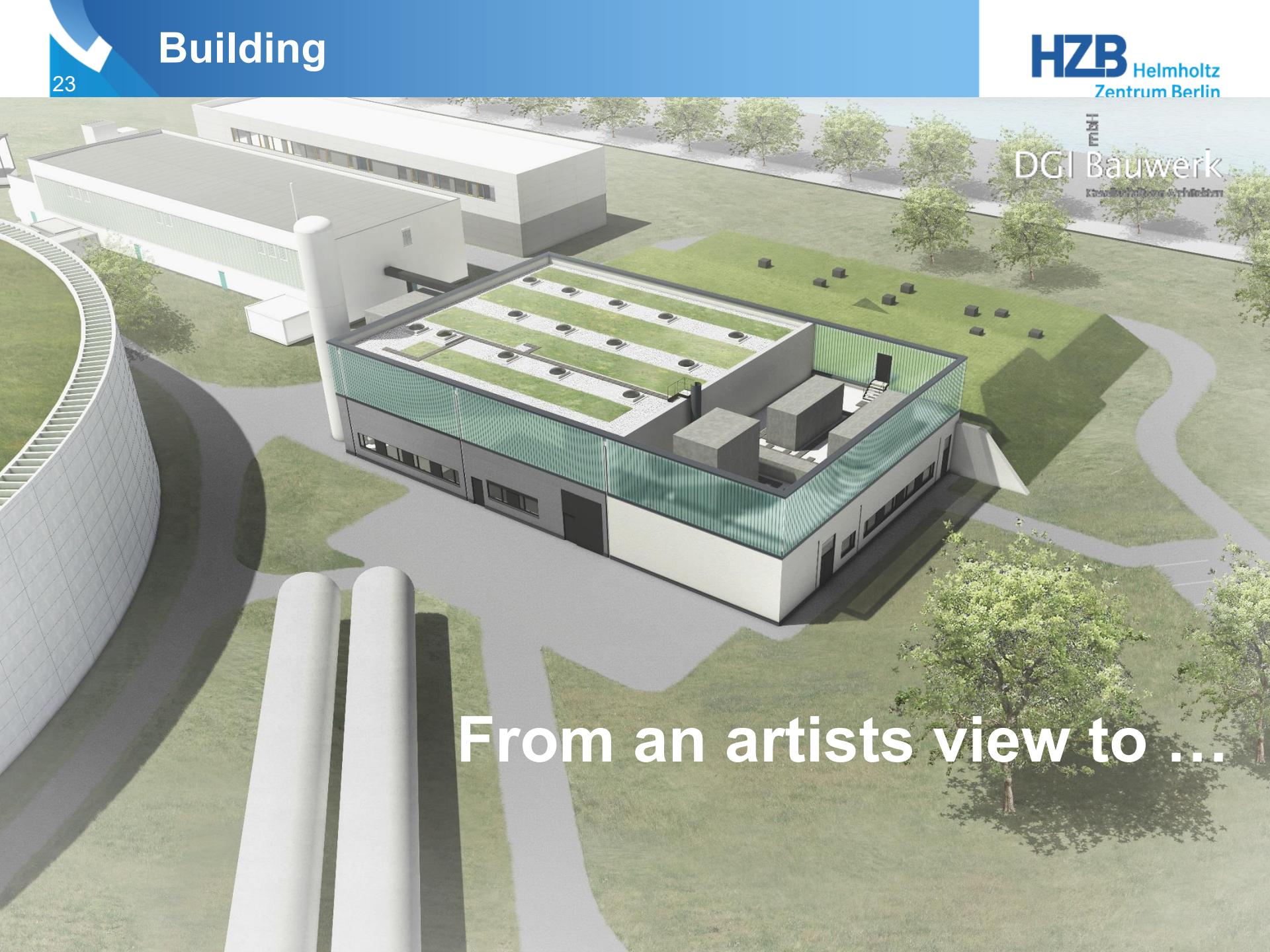
2016-04-08 20:00:23

8th April, 2016



http://www.Helmholtz-berlin.de/projects/berlinpro/webcam/index_en.html

Building



From an artists view to ...

View north-west



View south-east



Empty underground accelerator hall (not a swimming pool)



Installation of Magnets (manufactured by BINP) and Girders by staff from Budker Institute

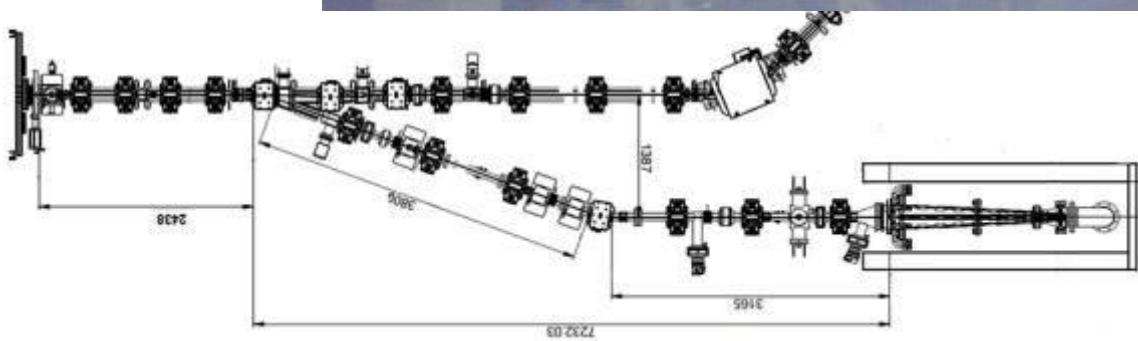
- February 2017: installation of all magnets; pre-alignment



- Installation of (particle free) vacuum system together with vendor @ bERLinPro by February 2018
- Q2 2018: Finalize banana magnets + first recirculator installation with Budker Inst.

Installation of Magnets and Girders

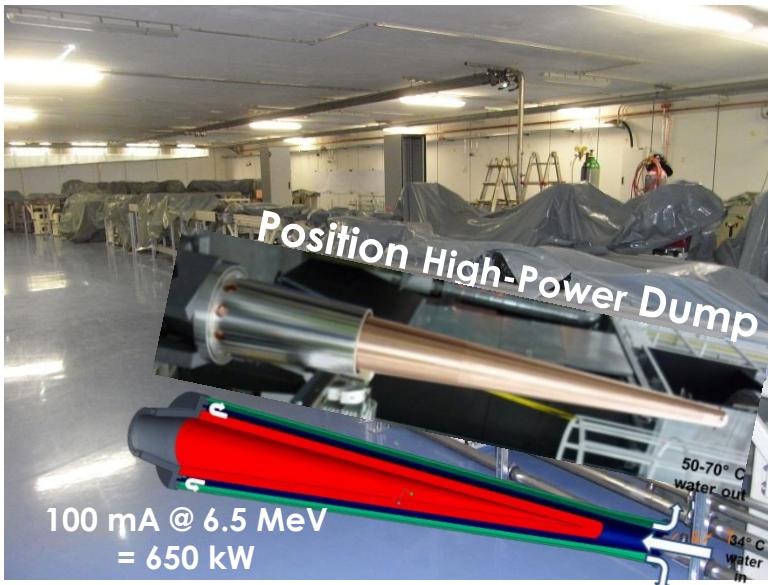
- Feb/March 2017: Finalization of dump-line girder and magnet-line



Accelerator hall (Feb/March 2017)



Some recent photographs (June 2017)



Schedule

Milestone	Estimated complete date
Stage 1: First electrons @ GunLab	07/2017
“Banana” installed	04/2018
Cryogenic commissioning starts	03/2018
Stage 2: > 1 mA through “Banana”	01/2019
Stage 3+4: First recirculation + high current	Re-evaluation ongoing

- Schedule slippage is occurring
 - bERLinPro has significant R&D aspects → technical issues from which we learn!
This is one goal of bERLinPro which also benefits BESSY VSR
 - BESSY VSR upgrade project activities are tasking resources
 - Difficulty in predicting reliably first recirculation + energy recovery

Thank you for your attention.

And many thanks to all colleagues contributing to this project

Michael Abo-Bakrs	Alexander Büchel	Volker Dürr	André Frahm	Hans-Georg Hoberg
		Yvonne Bergmann	Hans-Walter Glock	Felix Glöckner
Terry Atkinson	Wolfgang Anders	Klaus Bürkmann	Pablo Echevarria	Jochen Heinrich
Frank Göbel	Ben Hall	Peter Kuske	Christian Kalus	Stefan Heßler
Ji-Gwang Hwang	Svenja Heling	Bettina Kuske	Jeniffa Knedel	Georgios Kourkafas
Karim Laihem	Jens Kuszynski		Jens Knobloch	Thorsten Kamps
D. Maluytin	Oliver Kugeler	Andreas Jankowiak	Roland Müller	Aleksandr Matveenko
Meghan McAteer	Axel Neumann	Klaus Ott	Eva Panofski	Atoosa Meseck
Stefan Rotterdamm	Michael Schuster	Nina Ohm	Fabian Pfloksch	Gert Meyer
	Martin Schmeißer	Oliver Schüler	Roswitha Schabardin	Joachim Rahn
		Emmy Sharples	Andreij Ushakov	Jan Ullrich
				Jens Völker

Institute for Accelerator Physics and Department of Accelerator Operation, HZB

Institute for SRF Science and Technology, HZB

Young Investigator Group ERL Simulation, HZB

and at BINP, BNL, Cornell, DESY, GSI, HZDR, JLAB, U Rostock, U Mainz, U Bonn, TU Dortmund, and ...