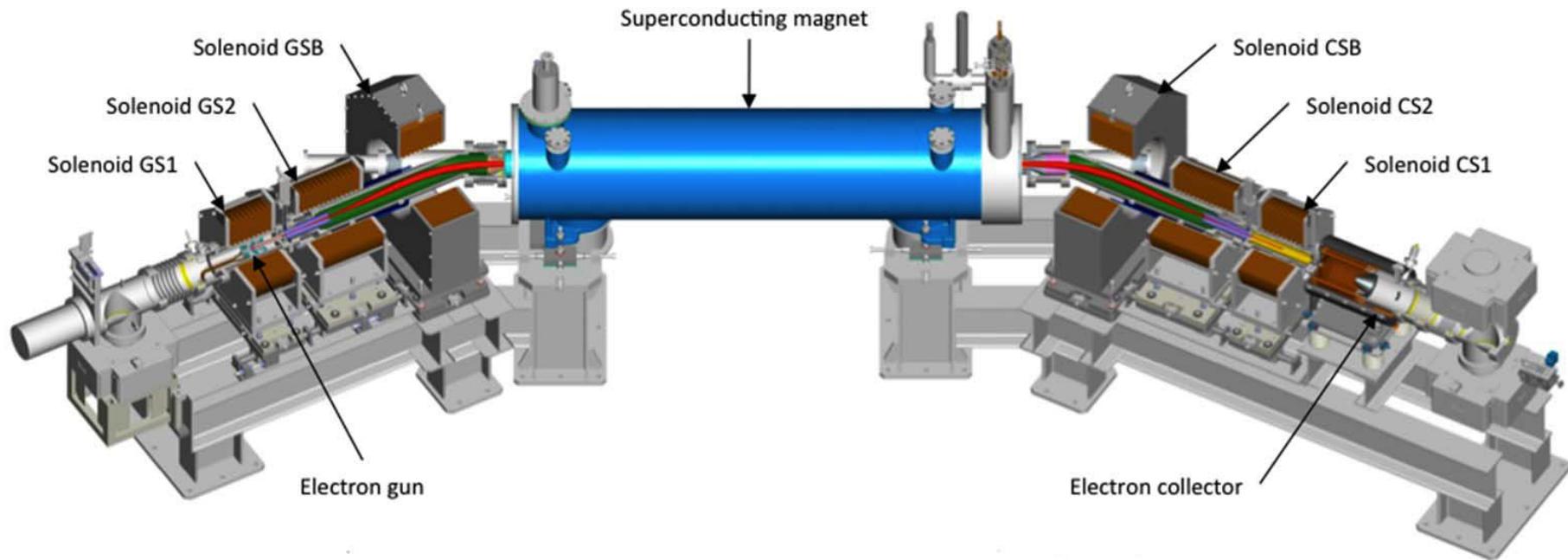


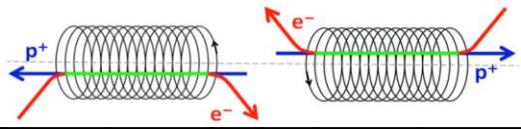
ELECTRON-LENS TEST STAND INSTRUMENTATION PROGRESS

T. A. Miller†, J. Aronson, D. M. Gassner , X. Gu, A. Pikin, P. Thieberger,
C-AD, BNL, Upton, NY, 11973, U.S.A.

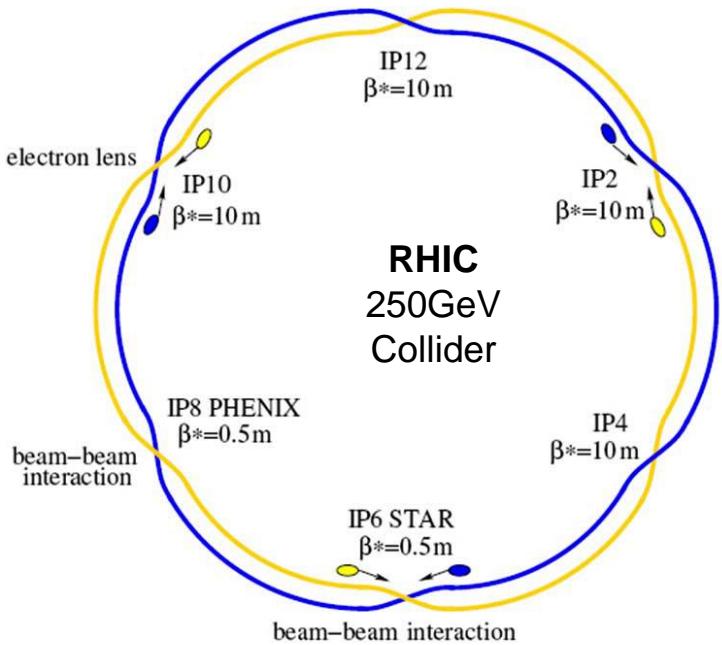


†tmiller@bnl.gov

Electron Lens Overview



Partial head-on beam-beam compensation with one E-Lens per ring.



Built on experience with:

Tevatron electron lens

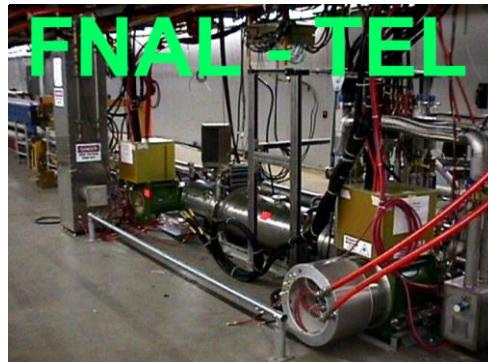
A. Burov, V. Kamerdzhev, V. Shiltsev,
G. Stancari, A. Valishev, X.-L. Zhang...

Basic idea:

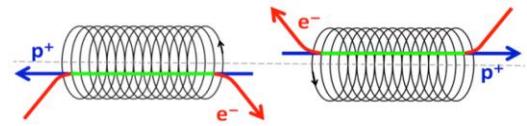
- 2 beam-beam collisions with positively charged beam
- Add collision with a negatively charged beam – with matched intensity and same amplitude dependence

Resulting effects:

- Increased beam lifetime
- Increased luminosity



Electron Lens Test Bench Overview

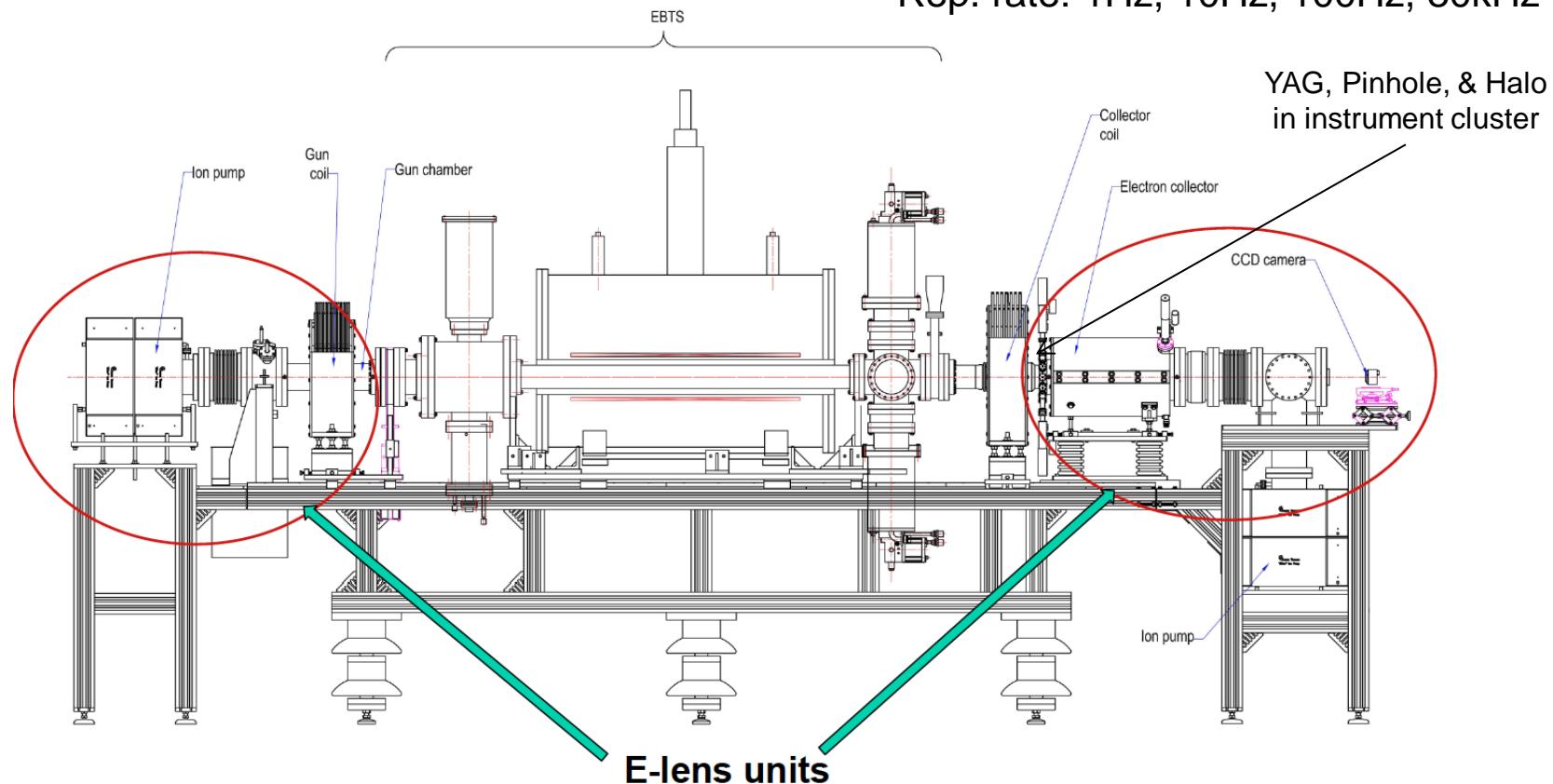


- Purpose

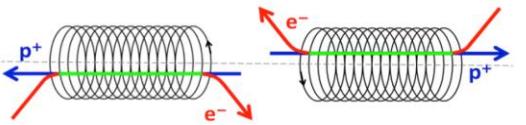
- Test Electron Gun, Water cooled Collector, modulator, and instrumentation for the E-Lens Project

- System Specs:

- Beam Energy: 5keV
- Beam current: 0.6A nominal (1.0A test)
- Modulated electron gun: 0.5us – DC
- Rep. rate: 1Hz, 10Hz, 100Hz, 80kHz

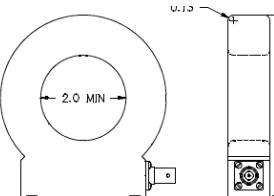


Current Measurement System



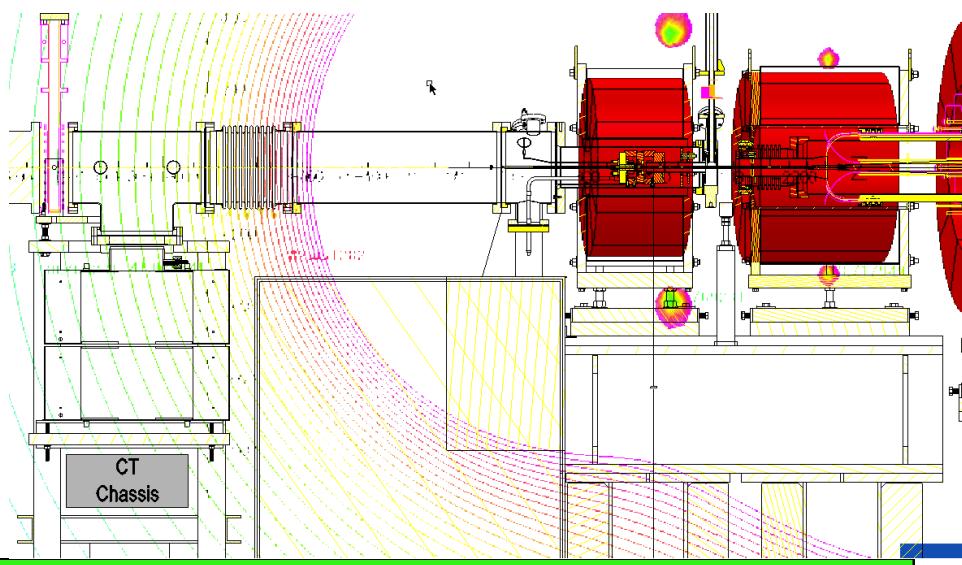
Current Transformers

- CTs at Gun and Collector: (1 - 5 μ s / 100 μ s – DC)
 - DCCT: Bergoz IPCT, 1 - 2000mA (1 μ A res.), DC – 100 μ s
 - Pulse CT: Pearson 6585, 1V/A, 50 Ω , 0.3%/ μ s droop
- Calibrator: 0-0.5A @ DC/0.1-1000 μ s
- CT at CPS Ground
 - Pearson 6585

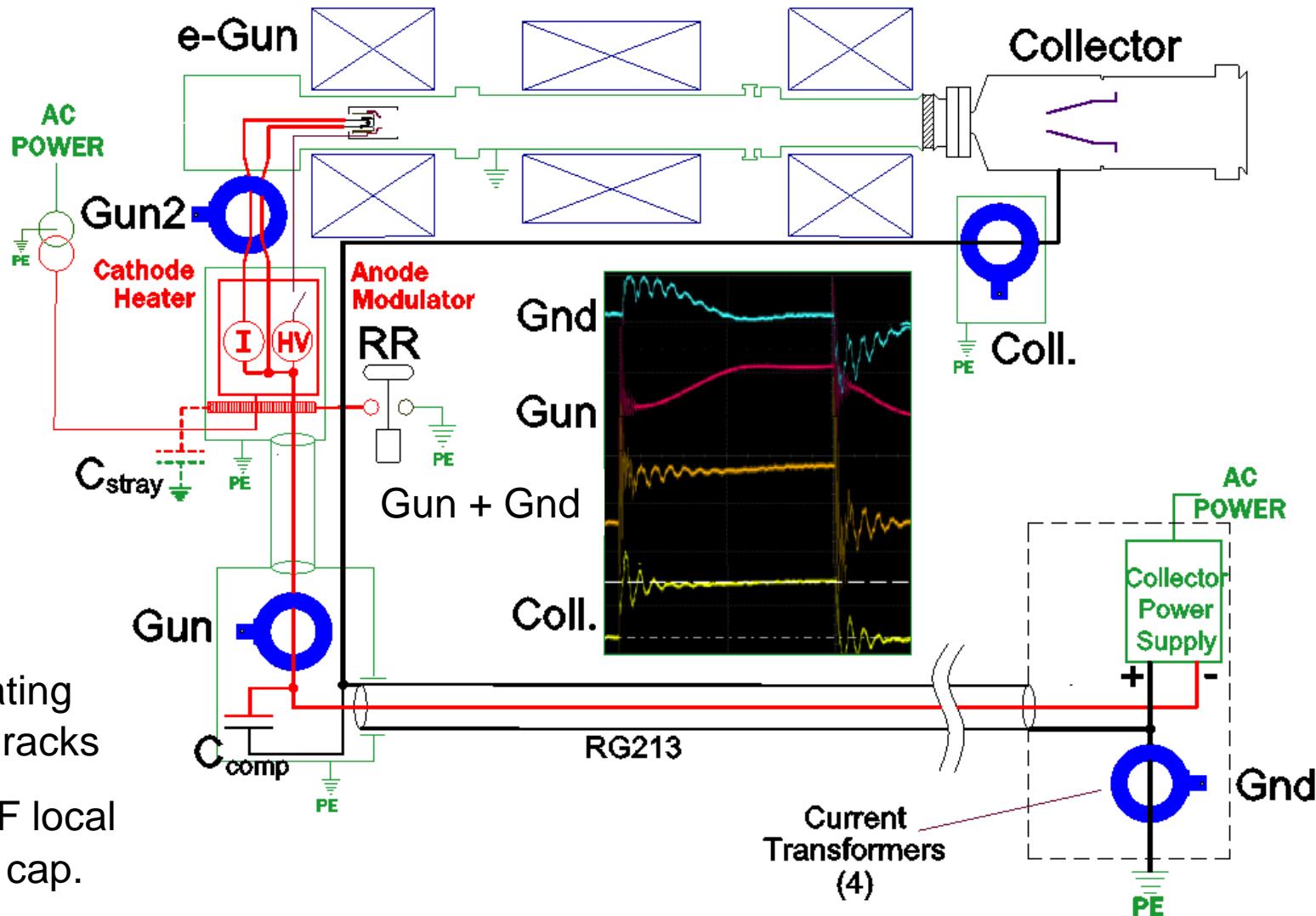
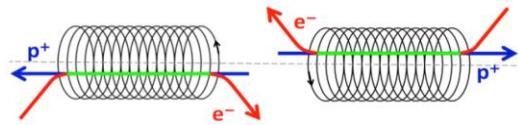


Static Magnetic Fields

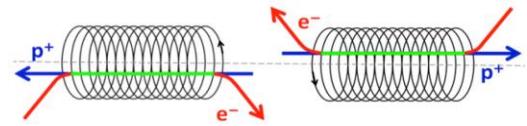
- Gun Solenoid
- Central Super Cond. Solenoid
- Collector Solenoid
- 100 Gauss line (pink) : E-Lens



Ground Coupling Problem



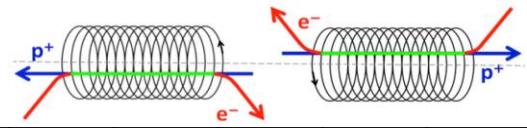
Ringing in pulsed current meas.



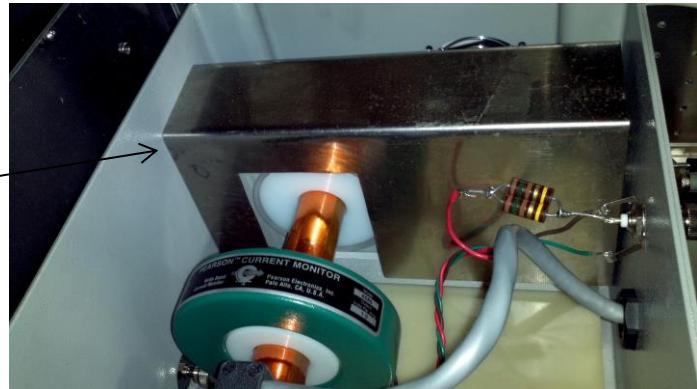
- CTs installed on beam power supply conductors
 - Mismatched power transmission line
 - No space for in-vacuum beam current CT
- Main HV power transport: parallel conductors in separate conduit
 - Changed to RG213 coax → **Same Ringing**
- RC installed on ends of 50Ω power cable → **no change**
- Capacitor added across ceramic break → Δf_C only; **same amplitude**
- Pearson 6585 installed close to gun [Heater + HVcom] ↴ (blue trace)



Static Magnetic Field Interference on DCCT



- Static Field measured = ~15 Gauss (collector)
 - ~36 Gauss expected in E-Lens
 - Field varies \pm with Oper'g param's
- DC offset
 - 150mV offset with ~15 Gauss field
 - 0.030" MuMetal Shield \rightarrow 1 Gauss
 - Iron + MuMetal design underway
- AC oscillation
 - 7kHz internal excitation seen on output when in field (pink)
 - Within spec (25mV) with shield (*accuracy preserved*)



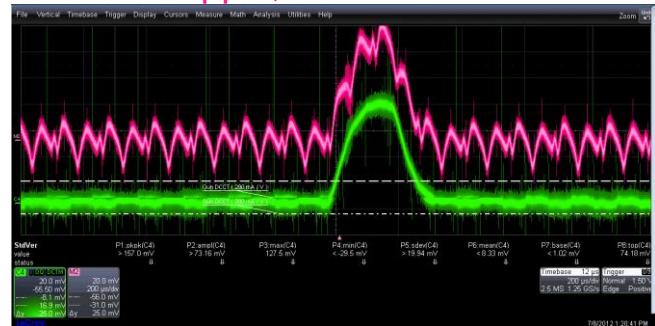
~100mV ripple (15 G)



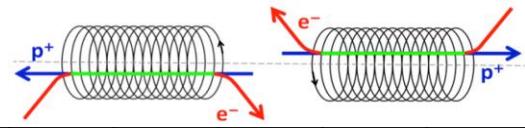
~20mV ripple (1 G)



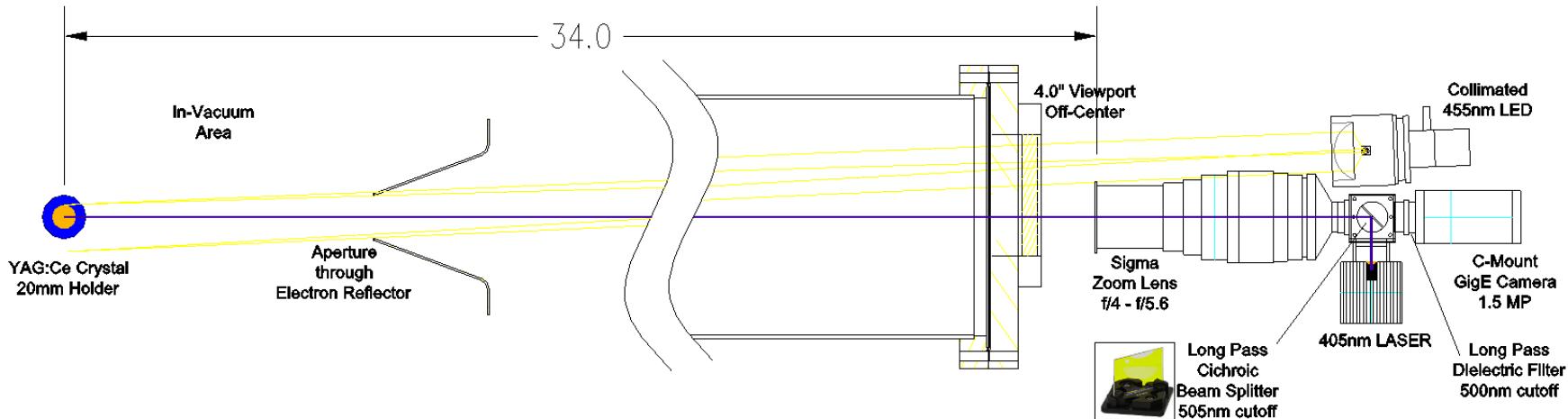
7kHz ripple, 15G / **with shield**



YAG Beam Profile Monitor

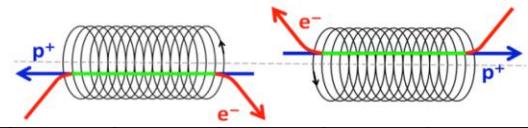


System Overview



- Camera: Manta G145B, GigE, 2/3" CCD 1.5MP 12-bit
- Zoom Lens: manual
- Target: YAG:Ce single crystal (20mm active area X 0.1mm thick) distance = 1.3m from lens
 - Crystals coated with either 100nm Al or C coatings applied at BNL for bleeding off charge
- Illumination:
 - Adjacent mounted White projection LED
 - Adjacent mounted 455nm (blue) projection LED
 - On Axis 405nm (violet) Laser via dichroic beam splitter

Lens Comparison



Performance Details

Sigma Corp. : (Final Choice based on aperture)

- 50mm front aperture,
→ **Good** light gathering;
- **Poor** light rejection outside FOV
- \$200 *off the shelf*



Navitar:

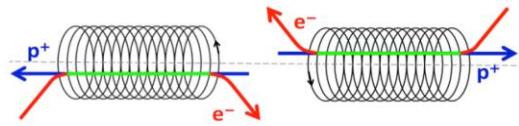
- 25mm front aperture,
→ **poor** light gathering ability;
- **good** light rejection outside FOV
- \$2,100 *custom assembly*



Sigma 70–300mm f/4–5.6 APO DG Macro
with C-Mount adapter

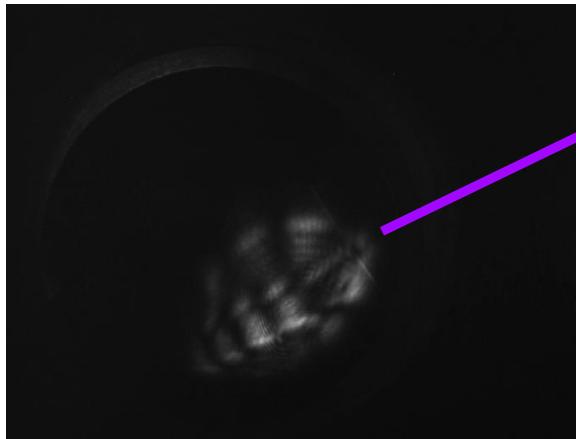
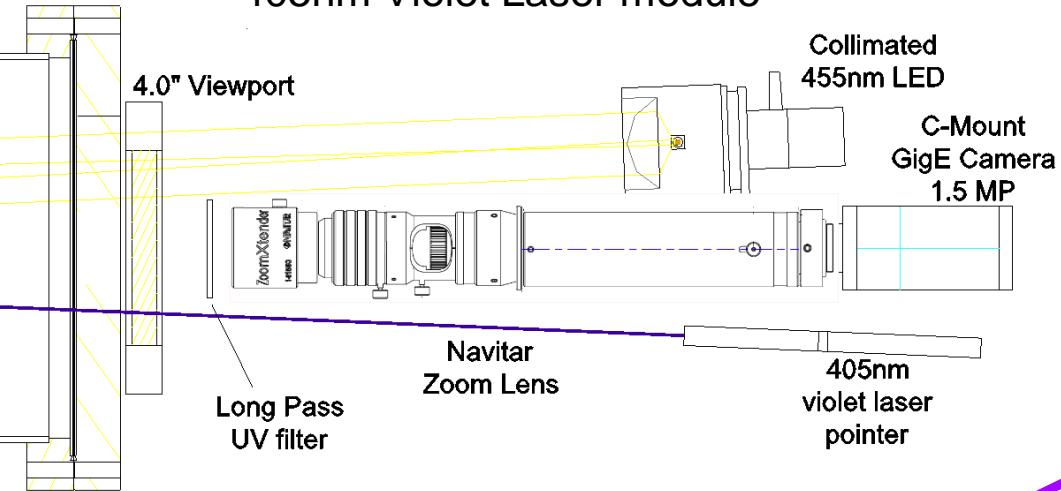


Adjacent mounted Illumination



- Stimulate YAG:Ce to fluoresce

- 455nm Royal Blue collimated LED
- 405nm Violet Laser module



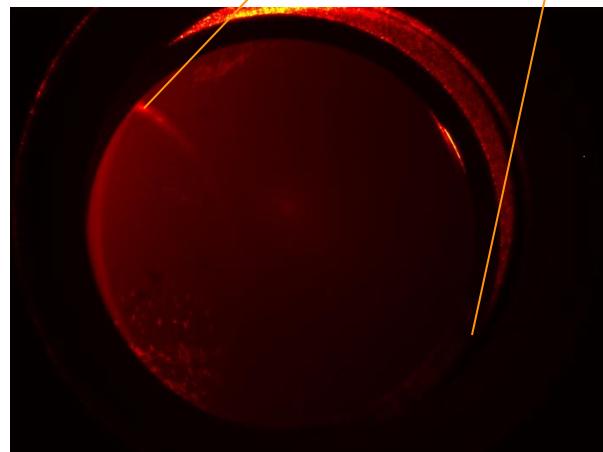
Beam of Light
Technologies, OR,
USA



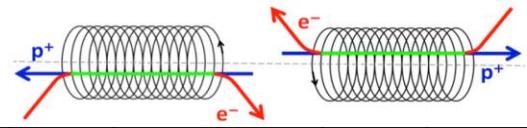
ThorLabs, USA



Colored Red to
improve contrast



UV Filter Selection



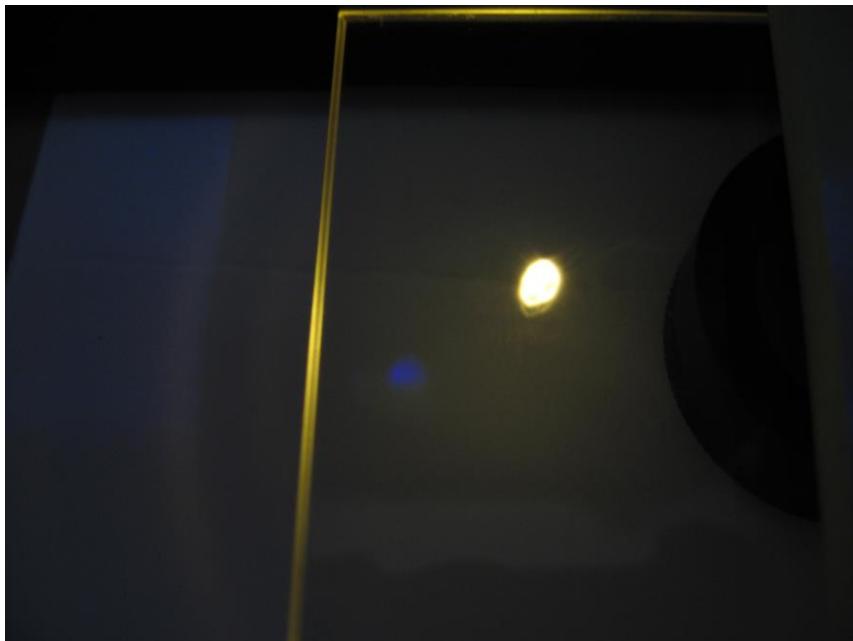
Use UV filter to block unwanted UV from affecting camera



Energy Absorbed
in the filter!
→ Local emission

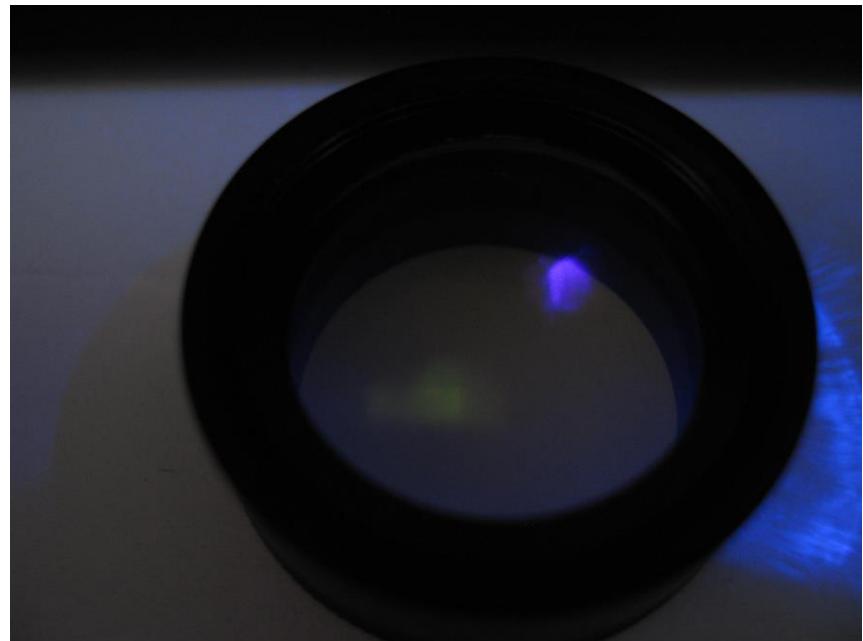
Longpass colored glass
filter, Thorlabs FGL435S

“Wrong choice!”

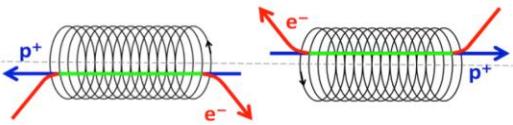


All Energy Reflected
→ NO emission!

Longpass dielectric coated
filter, Thorlabs FEL0500
“Edgepass”



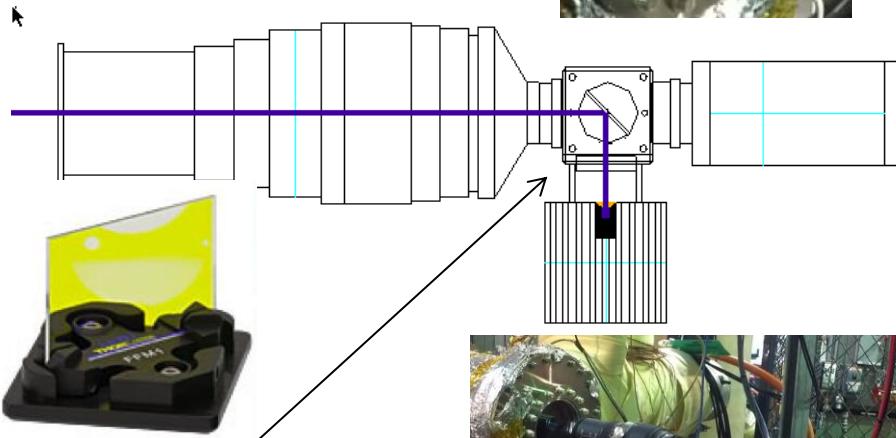
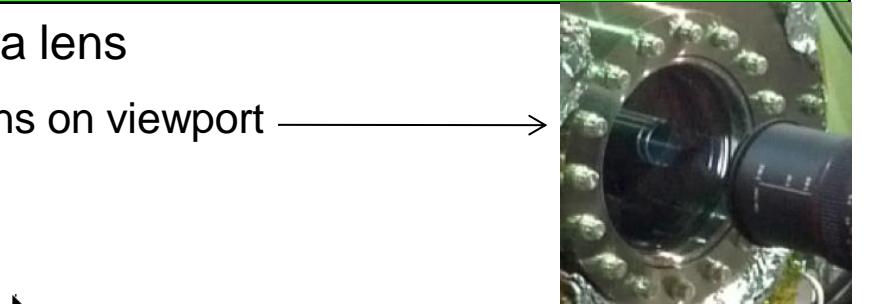
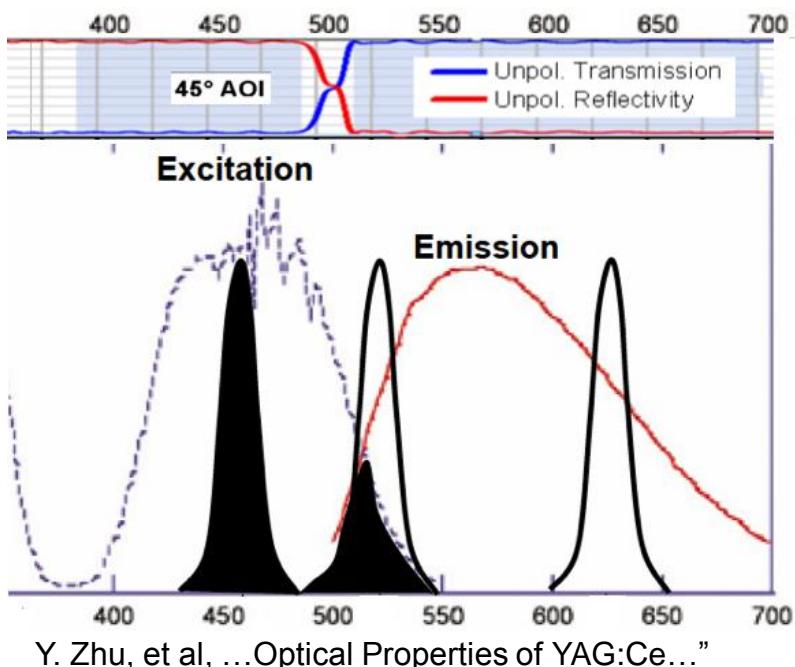
On Axis Laser Illumination



- Propagate 405nm laser through camera lens
 - On axis— easier to close gap around lens on viewport
 - Magnified laser spot

- Use dichroic Beam Splitter (BS)

- Reflect Blue & Violet
- Pass YAG emission



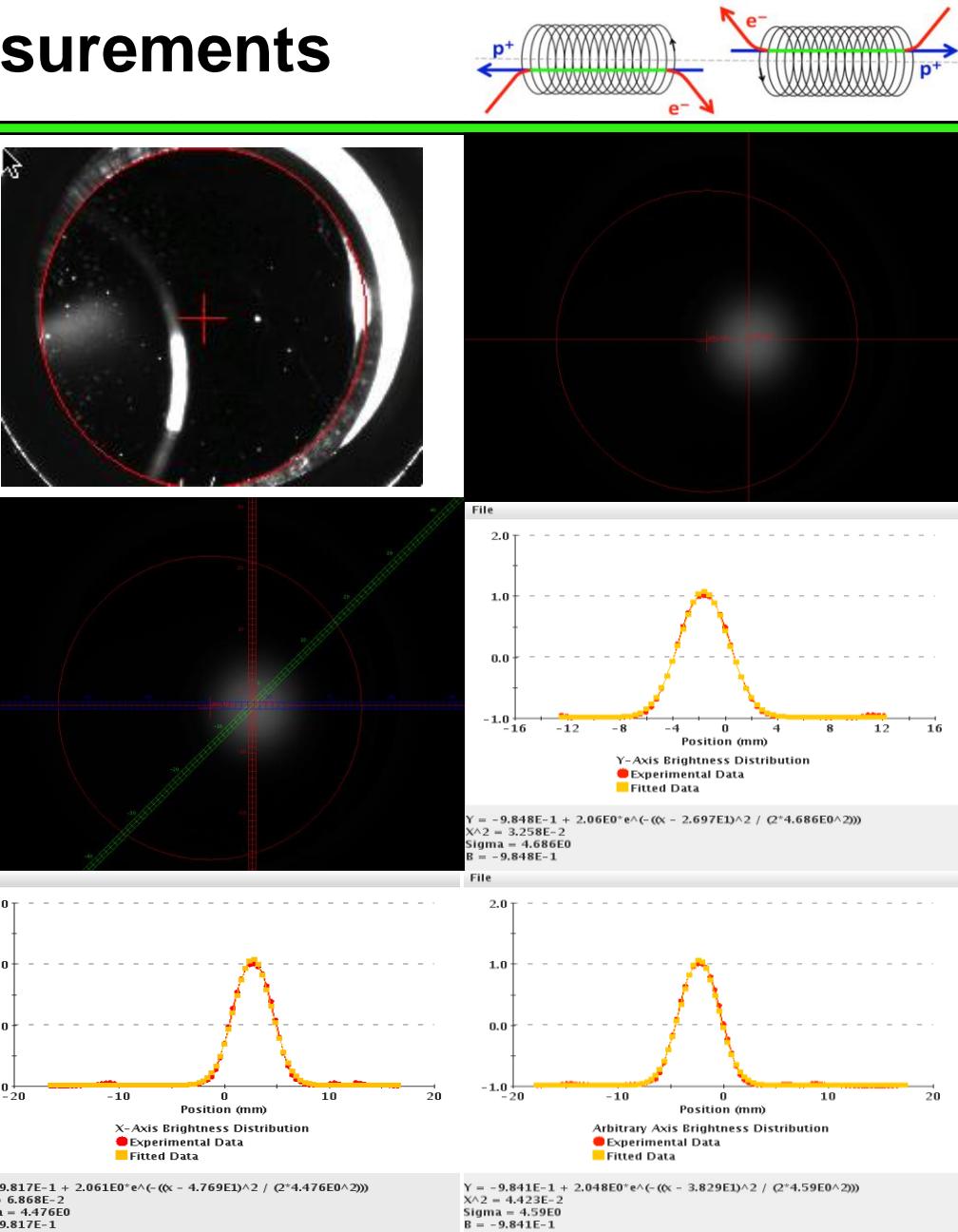
500nm Dichroic Beam Splitter Edmund Optics NT47-421



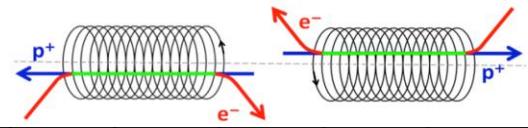
- BS thickness vs. Image Resolution:
 - 3mm thick optic: grossly out of focus
 - 1.1mm thick optic: 34 μ m resolution

YAG Beam Profile Measurements

- Image analysis tools
 - Define 20mm Ref. Circle
using white light illumination
allowing calibration of beam size
 - Find Center of Gravity
allows calibration of beam size
 - Define Arbitrary 3rd Axis
 - 45° in example shown
 - Generate profiles along axes.
 - Calculate parameters:
 - Sigma
 - Gaussian fit (χ^2)
 - Beam size
(based on x% threshold;
where x is user defined)



YAG Damage Incident



- 3 shots of 80 μ s pulse of 400~500mA beam, 5keV
 - *Based on pre-commissioned diagnostics & data loggers*
- Result :
 - → Thermal damage to the crystal
 - Partially still fluorescent during bench inspection
 - Color photo of UV illumination shows blue reflecting area and yellow fluorescent area
 - aluminum holder shielded 5mm ring around crystal

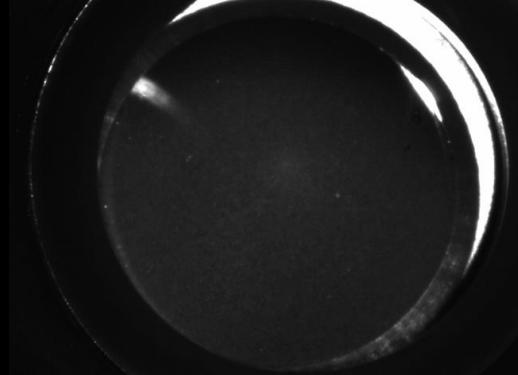
Damaged YAG removed from aluminum holder



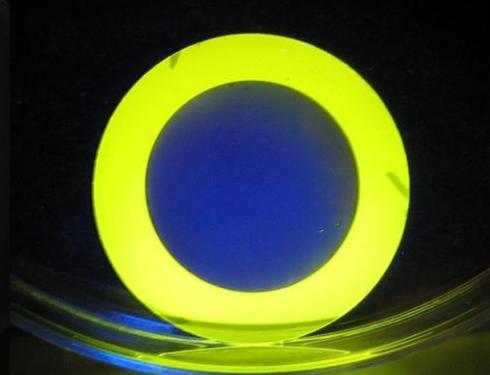
Part of YAG still sensitive to beam – dead lower center



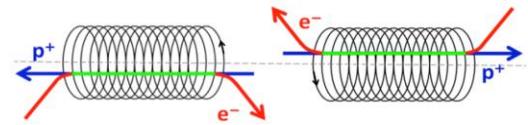
Photo of damaged YAG in vacuum – white illumination



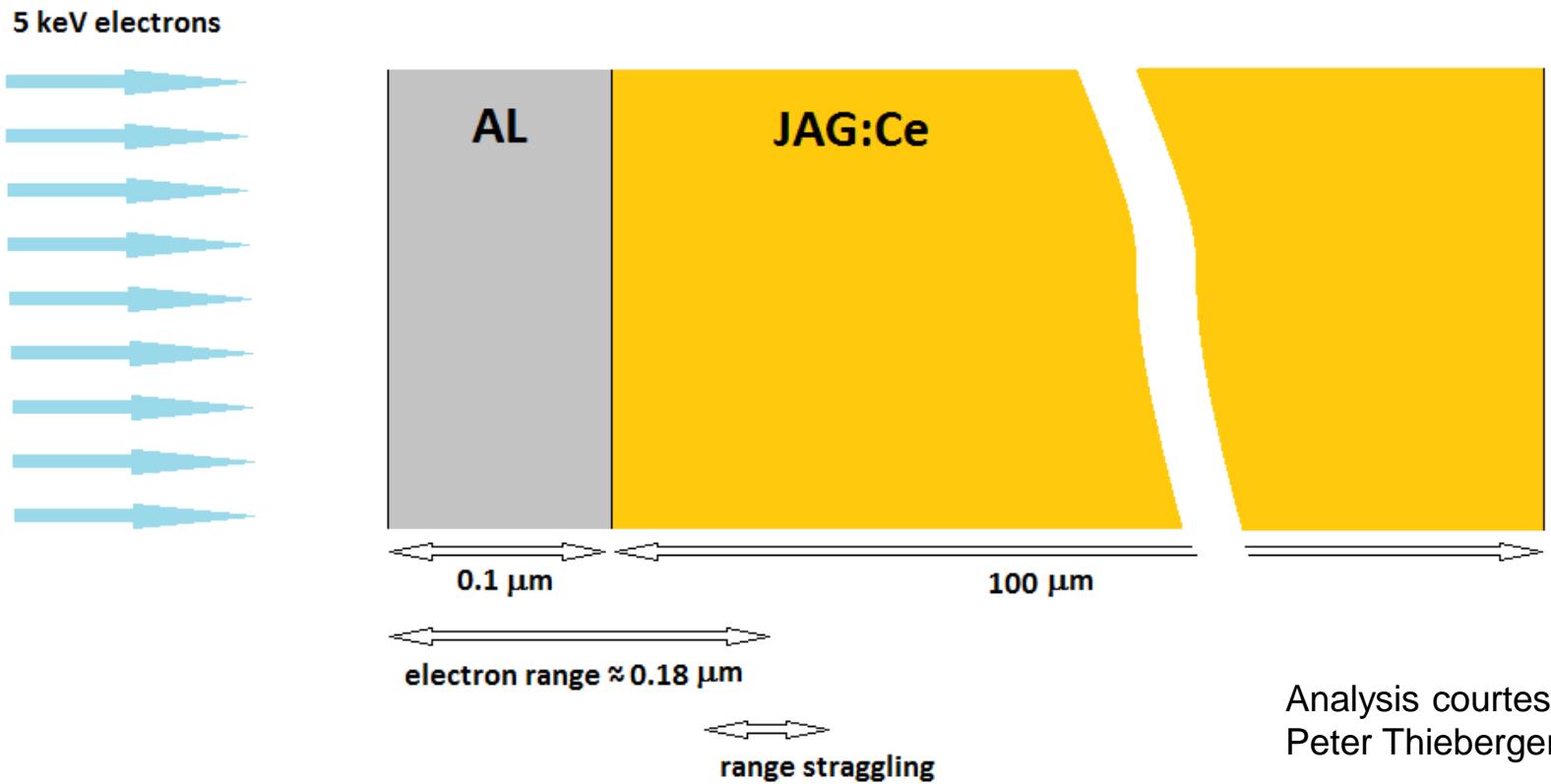
455nm illuminated YAG after removal



YAG Heating Model

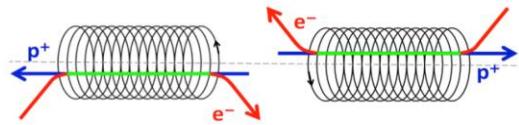


Approximate penetration thicknesses for a 5 keV electron beam incident on a YAG screen covered with a 100 nm thick aluminum layer

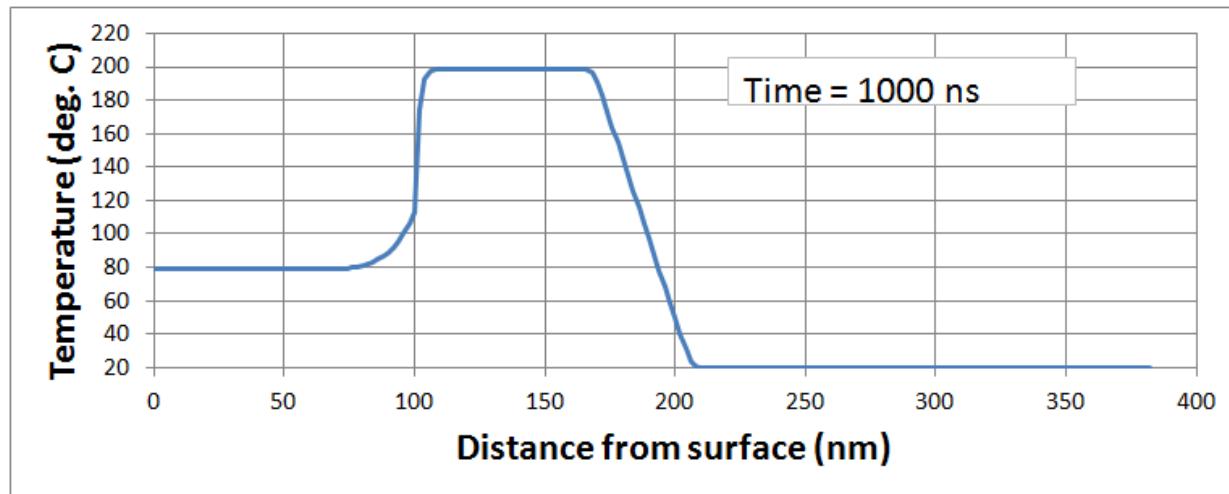


The entire energy is deposited in a surface layer only about 0.2 microns thick leading to potential thermal shock damage due to sheer stresses that develop due to differential expansion of adjacent layers that are at different temperatures. Ranges are rough estimates based on the so called corrected Gruen formula.

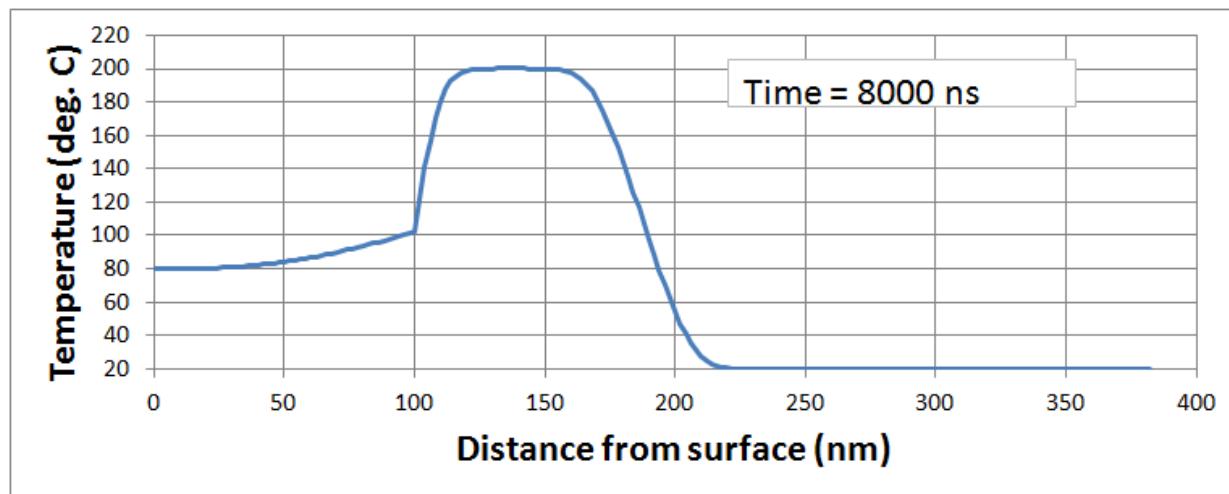
YAG Heating Model



Temperatures at the center of a 1cm diameter (6σ), 200 mA, 5 keV, 1 μ s long electron beam on a YAG screen with 0.1 μ m thick aluminum



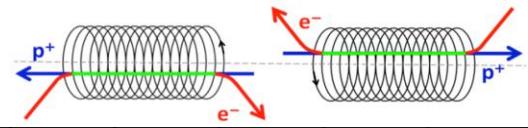
Temperatures
at the end of
the 1 μ s pulse



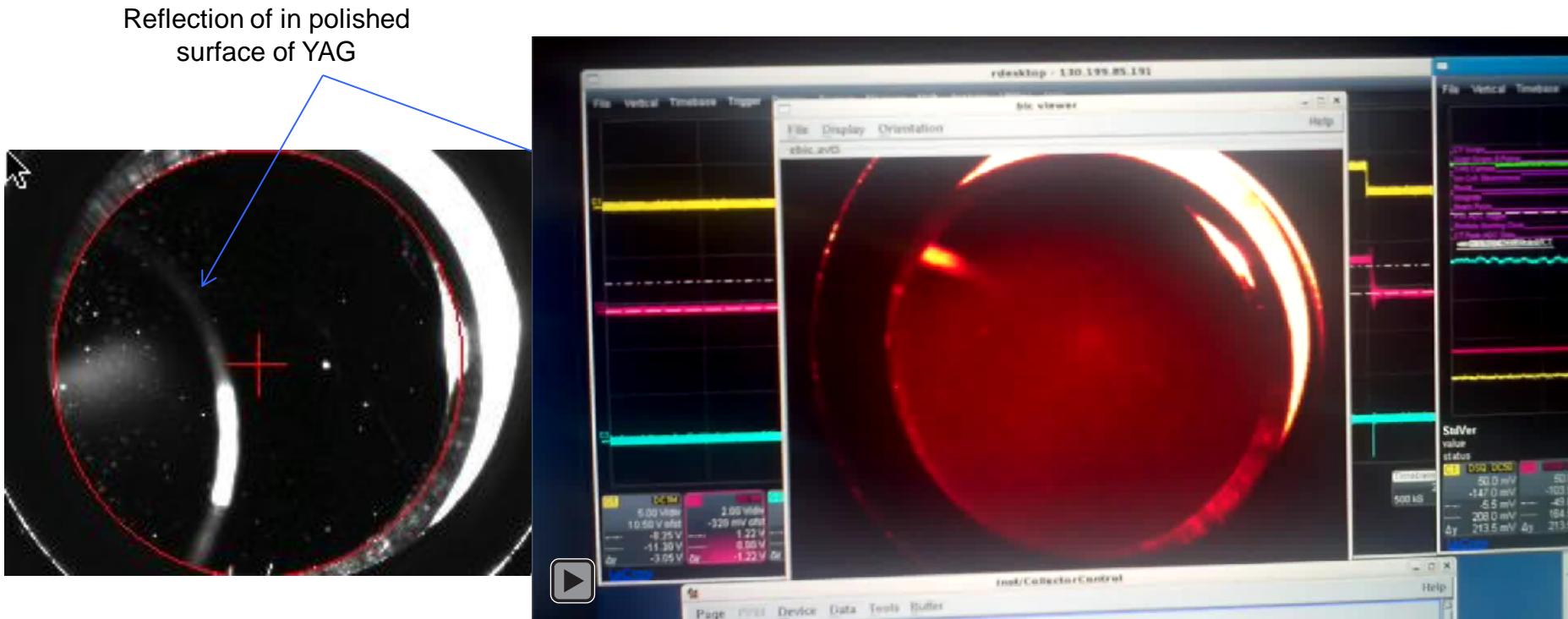
Temperatures
7 μ s later

Analysis courtesy of
Peter Thieberger, BNL

Destructive YAG Test

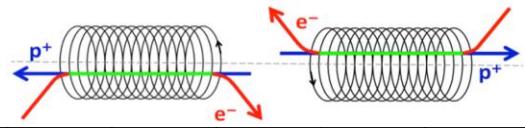


- Before replacing YAG, the damaging beam pulses were repeated & documented
 - 660mA pulses, 80 μ s long, 1Hz repetition rate
 - YAG heated so much that deflection was visible after each shot
 - Couldn't reproduce the same level of damage with the expected parameters... WHY?

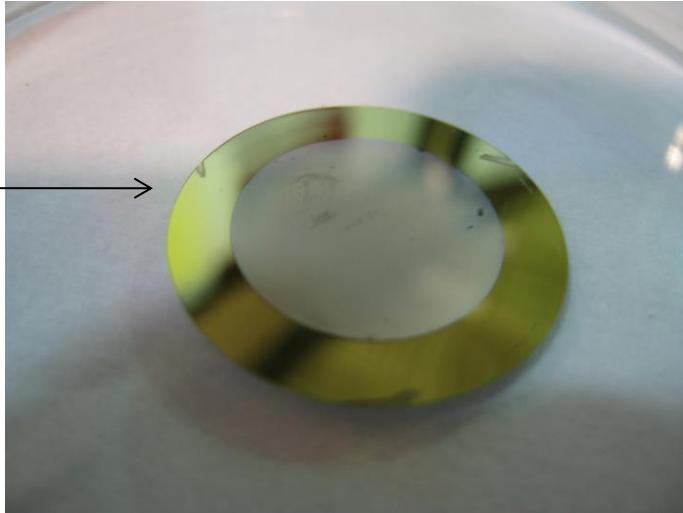


See this video on line at: [http://www.youtube.com/watch?v=TOrgEd4AAAI/...](http://www.youtube.com/watch?v=TOrgEd4AAAI/)

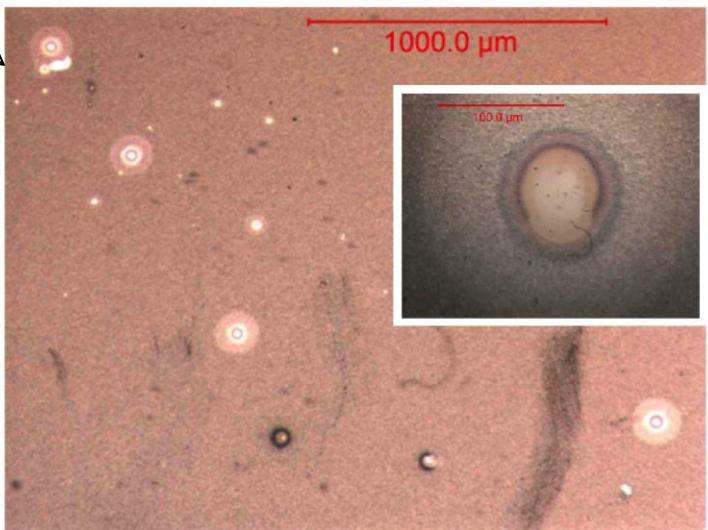
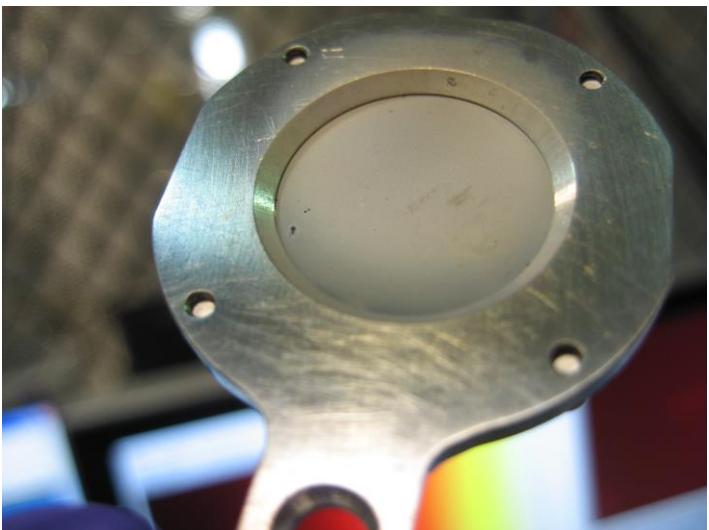
YAG Damage Analysis



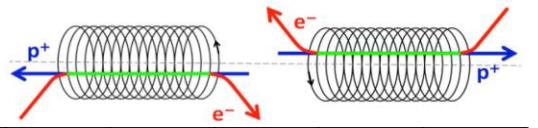
- Color: white opaque
- Surface: still smooth
- Micro damage points seen under microscope



Damaged YAG in aluminum holder (**downstream side**)



Four Quadrant Halo Monitor



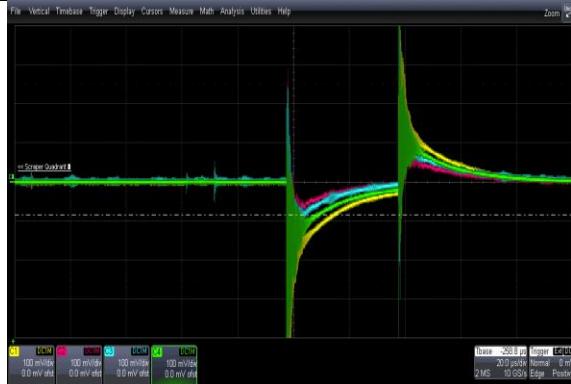
- Located with YAG & Pinhole just before collector
- Unbiased, 33.5mm aperture
- Integrated signals logged from isolated electrodes
- Waveforms:
 - 1) Pulsed beam image current induced on halo electrodes. Room to scan without loss.
 - 2) Signature of beam oscillating between gun and collector → V_{CPS} too low.
 - 3) Direct hit by beam

V_{CPS} =Collector Power Supply

Conceptual Design

Opened during YAG replacement

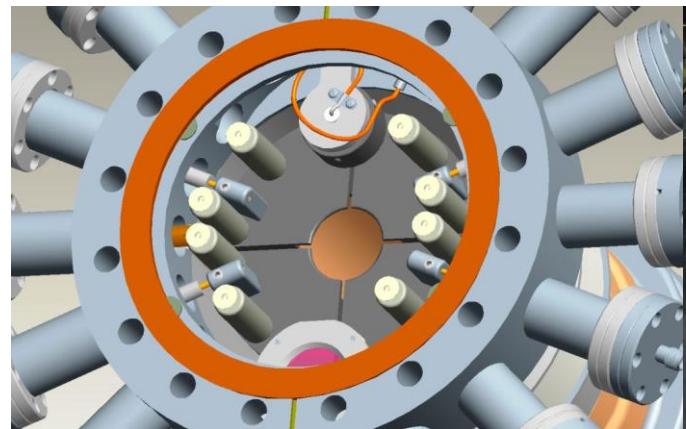
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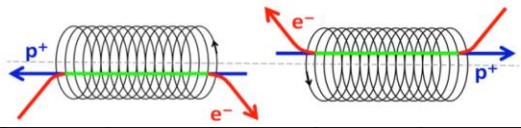
2



3



Upcoming Tasks

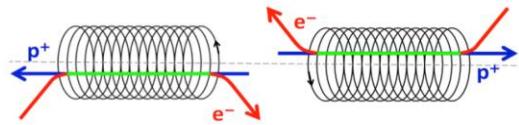


Installation of two E-Lens machines in RHIC planned over the next several months.

Remaining tasks to complete:

- 1) Complete commissioning of a Pinhole-Scan Profile Monitor
 - a) Compare to YAG profiles
- 2) Solve pulse ringing problem current transformers
- 3) Perform controlled destructive YAG test
 - a) Find operational thermal limit
 - b) Find permanent thermal limit
- 4) Test new BPM design & commission electronics

Acknowledgements



I would like to thank following colleagues for their support:

- K. Hamdi, J. Hock,, C.Liu, B. Sheehey, M. Stetski and other members of the Collider-Accelerator Department
- B. Schoepfer and members of the EBIS group
- Z. Altinbus, A. Fernando, L. Hoff, R. Olsen, C. Theisen, and members of the controls group.
- N. Baer, J. Carlson, T. Curcio, S. Jao, J. Kelly , B. Johnson, K. Mernick, and other members of the Accelerator Instrumentation and Beam Components Group

Thank you for your attention