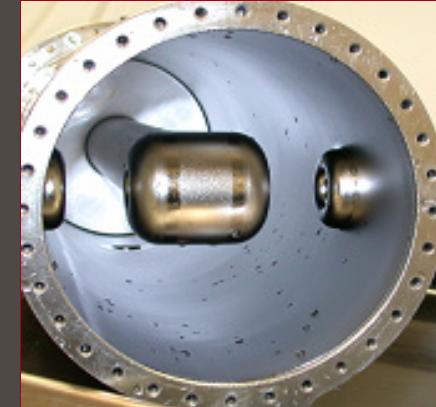


The ISAC-II Linac Performance

Marco Marchetto | ISAC High Energy Facility Coordinator | TRIUMF



Outline

- Introduction
 - TRIUMF
 - ISAC-I
- ISAC-II
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 - Hardware issue
 - Acceleration performance
 - Future perspective
- ARIEL and ISAC
- Conclusions

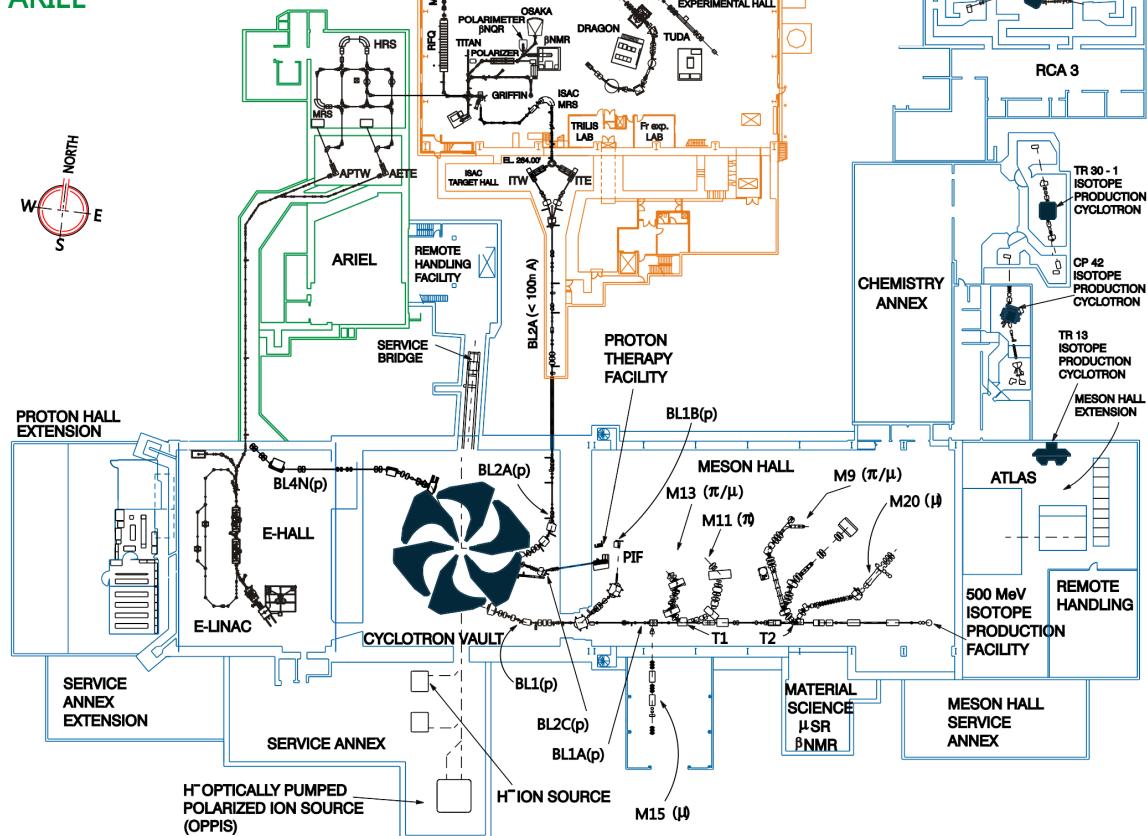
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BEAM LINES AND EXPERIMENTAL FACILITIES

September 2015

ISAC-I
ISAC-II
ARIEL

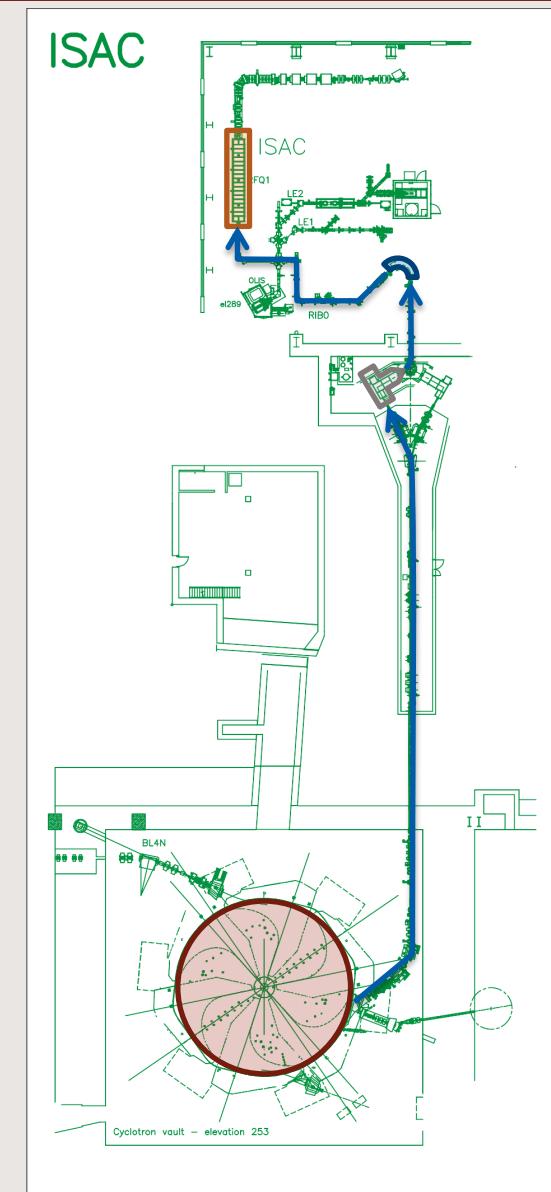
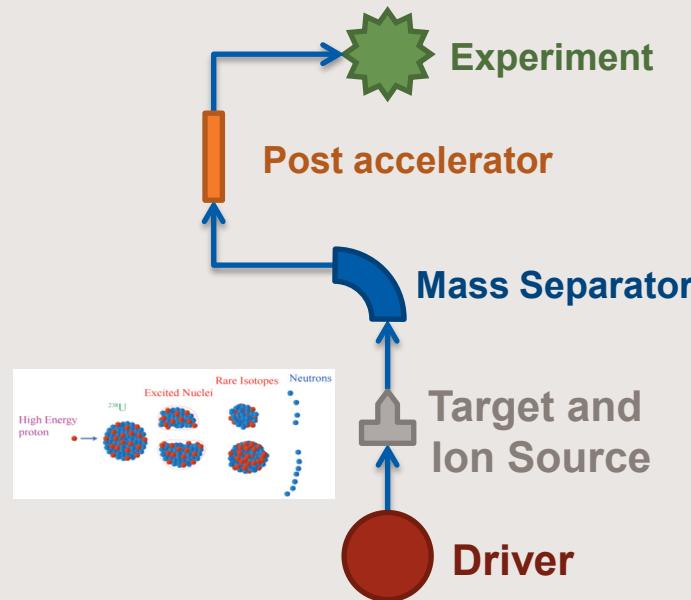


Vancouver, BC
UBC campus



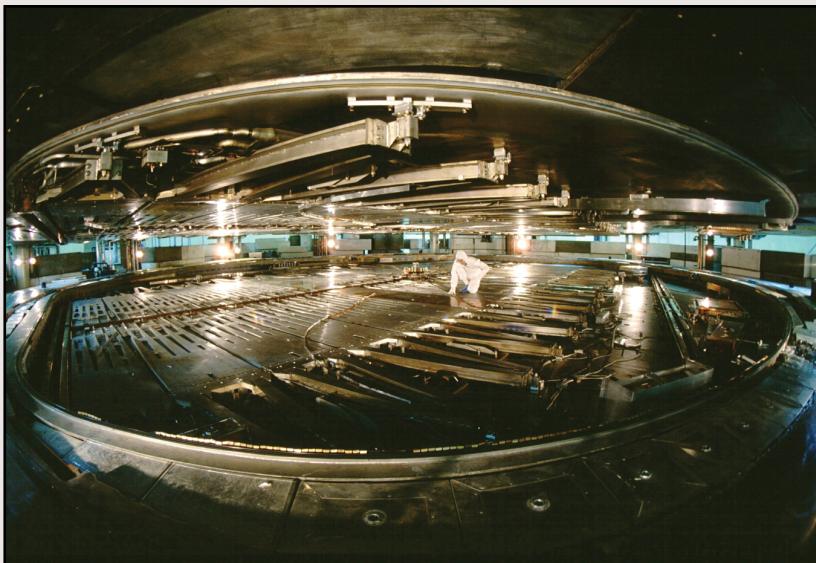
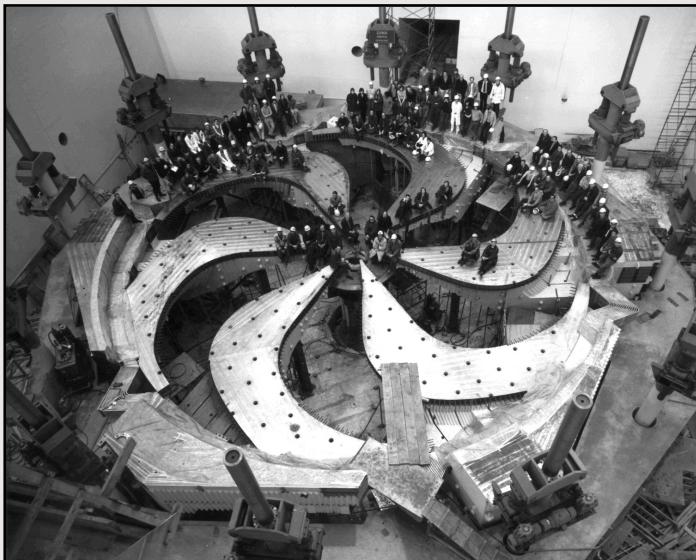
ISAC at TRIUMF

- Isotope Separation and ACceleration (ISAC)
- Isotope Separation On Line (ISOL) facility for rare isotope beam (RIB) production
- Highest power driver beam (50 kW)
- Most intense radioactive beam of certain species:
 ^{11}Li yield at $2.2 \cdot 10^4$ ions/s with 65 μA (April 2015)

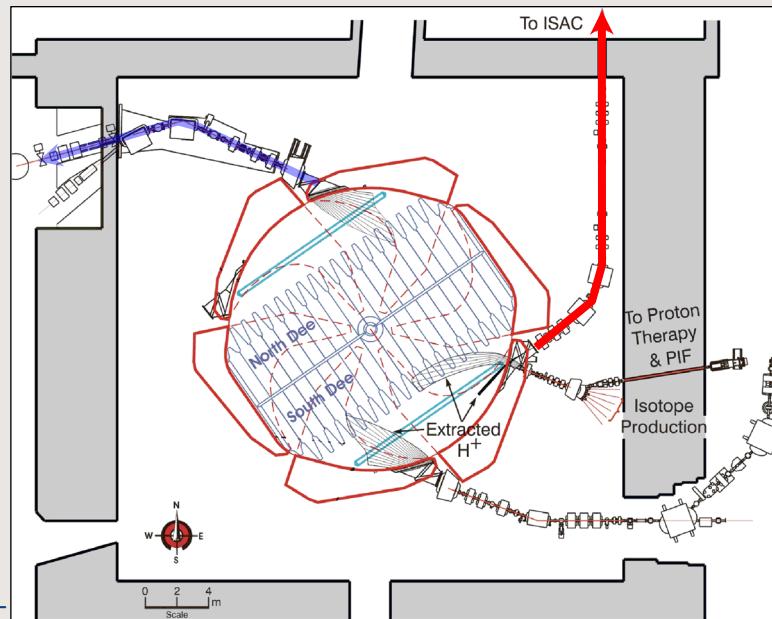


ISAC driver

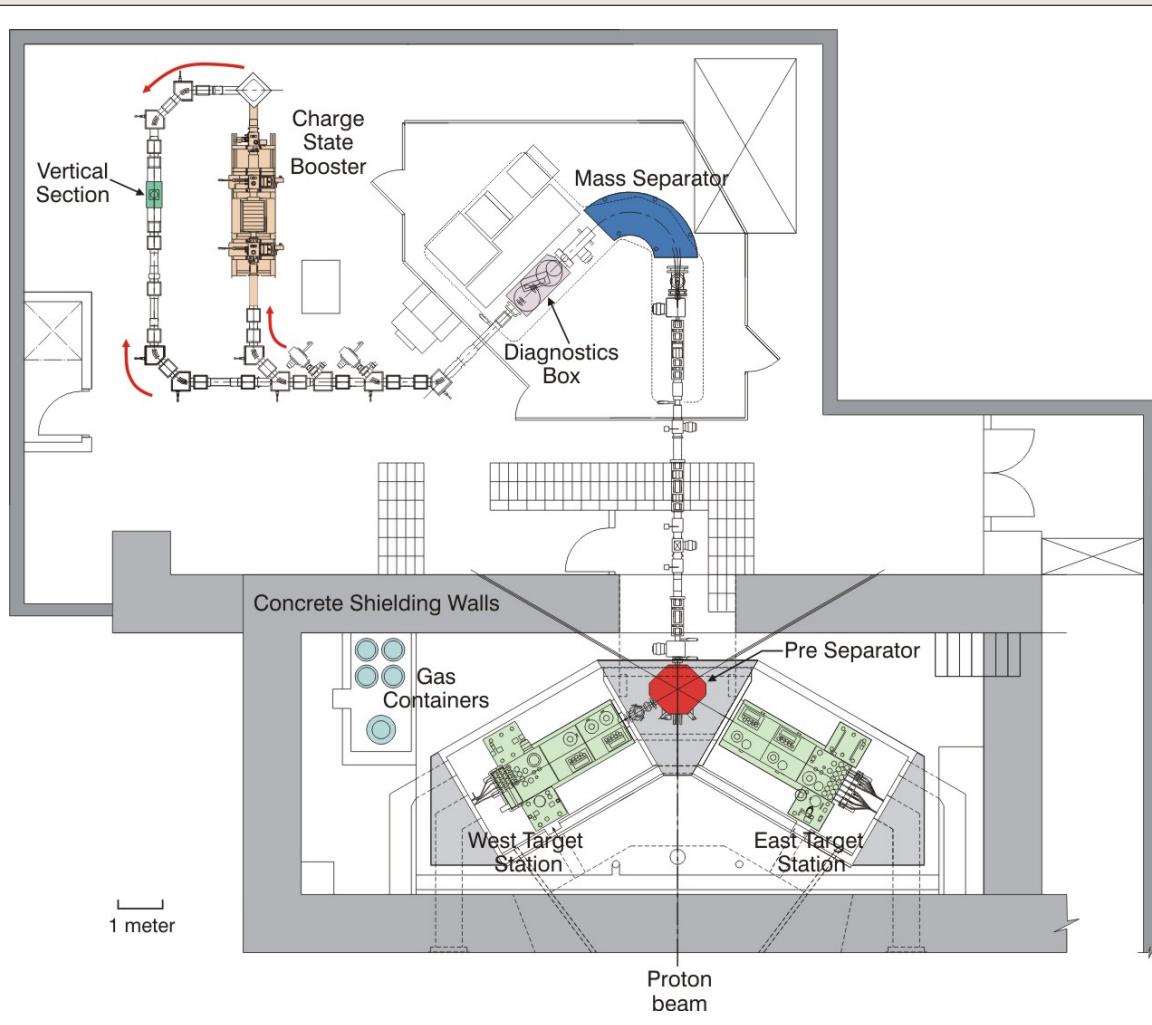
https://www.youtube.com/watch?v=L1Org4zBFLI&feature=em-share_video_user



- H⁻ cyclotron as proton driver (multiple extraction at different energies) for RIB production
- Proton at 500 MeV up to 100 mA (50 kW)
- Two production lines:
 - ISAC BL2A existing
 - ARIEL-II BL4N expected 2020

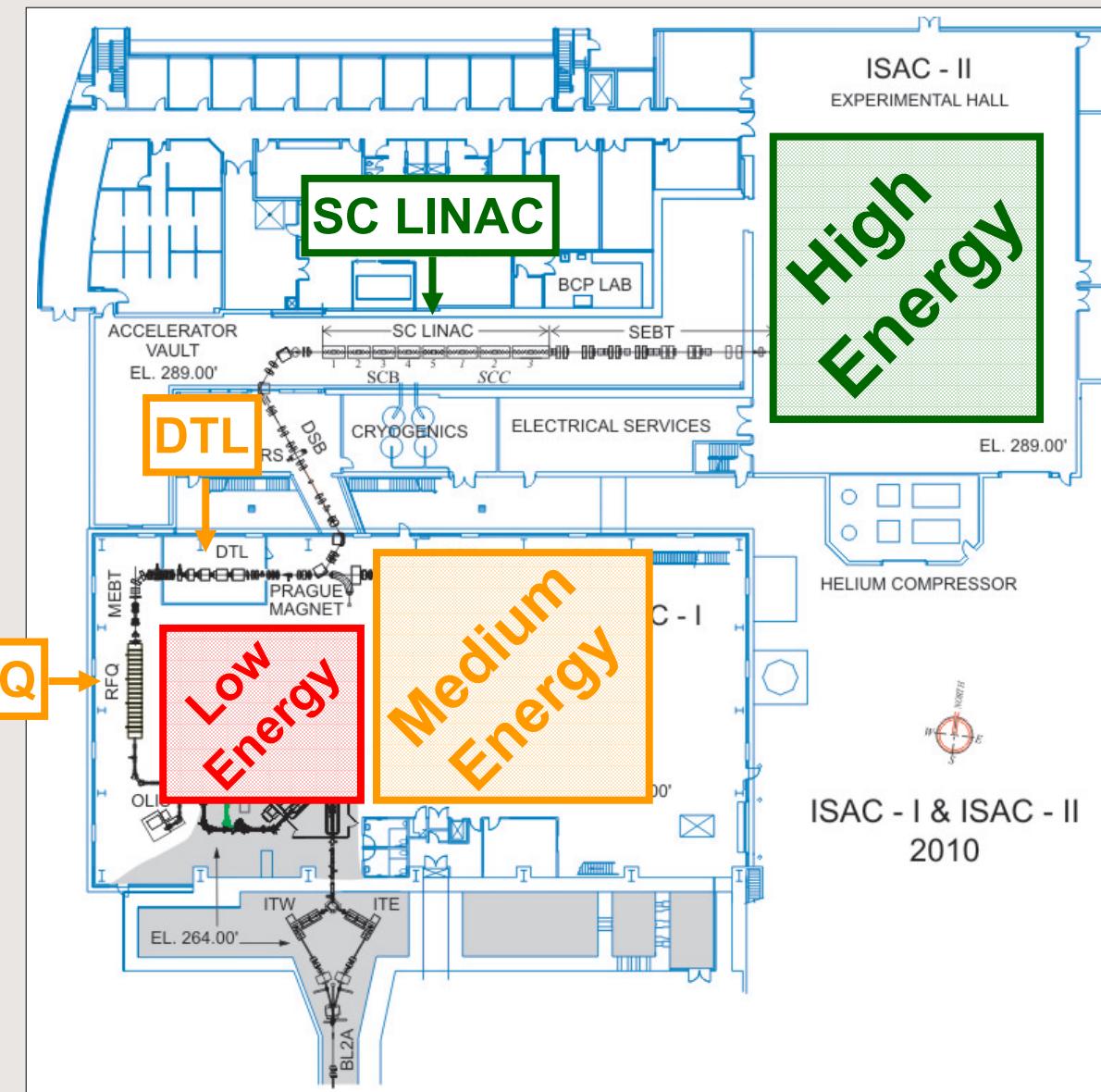


Target stations and Mass separator

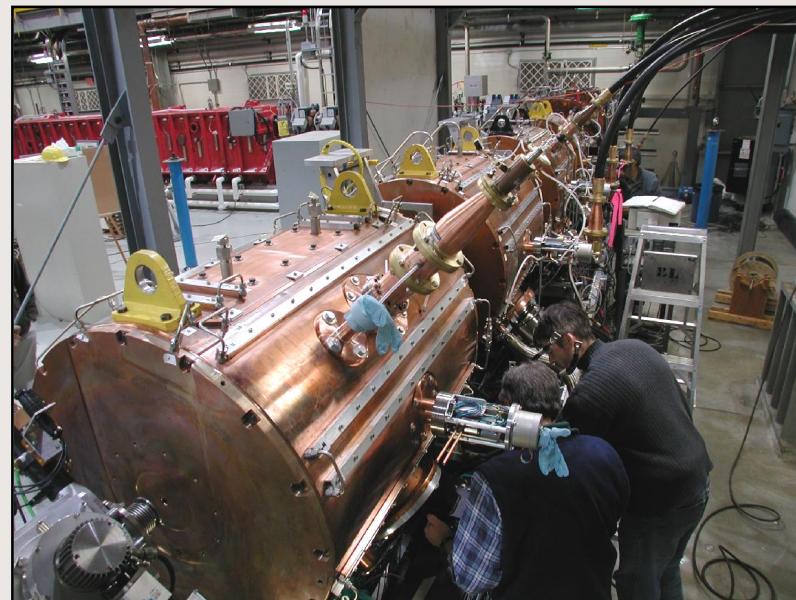
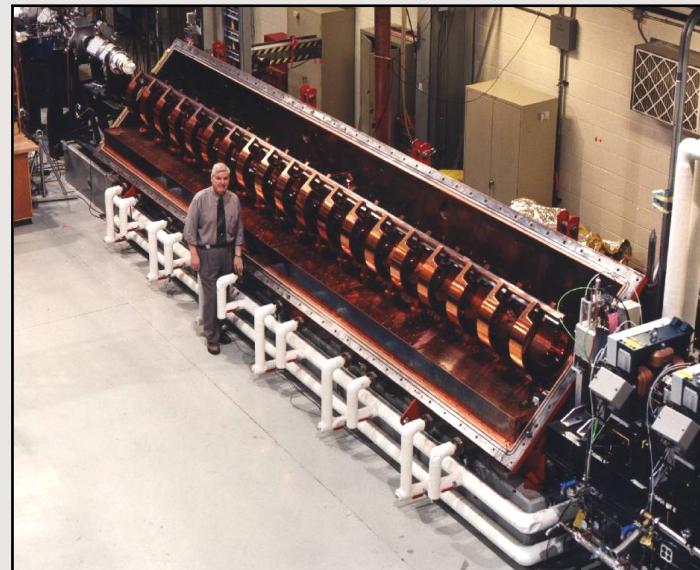


- Two underground target stations with extraction voltage up to 60 kV
- Proton beam sent to one of the target station at the time
- Common pre-separator inside the shielded area
- Mass separator on high voltage platform (typical operation resolving power 3000)
- Charge breeder (ECR type) for post acceleration

Experimental facilities



ISAC-I accelerators



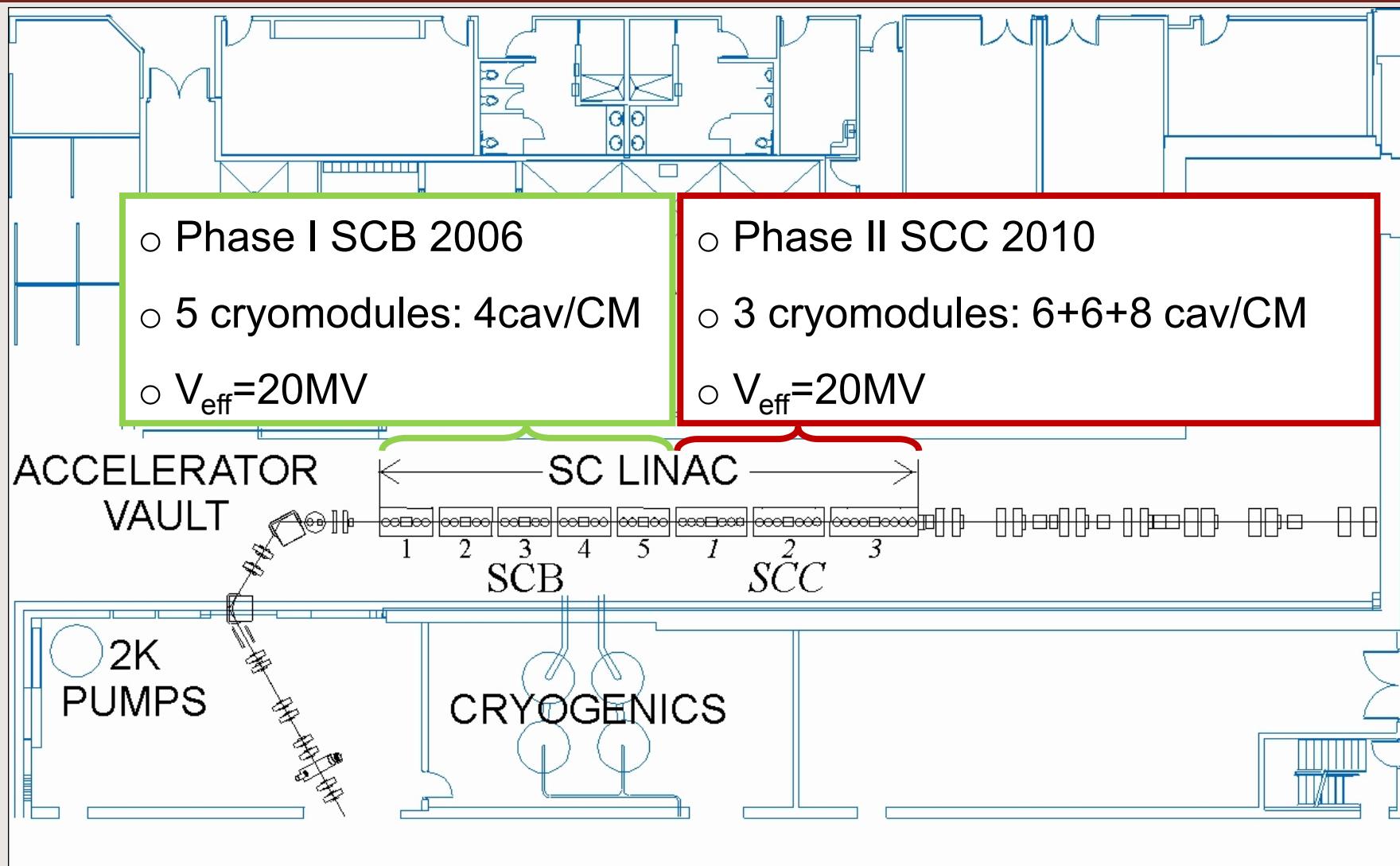
- RFQ normal conducting at 35.36 MHz:
 - 8m long CW machine
 - $150 \text{ keV/u}, 3 \leq A/q \leq 30$
 - high quality transverse and longitudinal emittance: $0.2 \mu\text{m}$ and $1.5 \text{ keV/u}\cdot\text{ns}$
- DTL normal conducting at 106.08 MHz:
 - Separated functions
 - Five IH interdigital RF cavities
 - Three split-ring bunchers
 - Variable energy machine
 - $150 \text{ keV/u} \leq E \leq 1.8 \text{ MeV/u}, 2 \leq A/q \leq 7$
 - ISAC-II SCinac injector 1.5 MeV/u

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- **ISAC-II**
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- The idea (late 1990's) was to expand ISAC-I capabilities
- Requirements:
 - higher energies to support Nuclear Physics studies at and above the Coulomb barrier: energy $E \geq 6.5\text{MeV/u}$ for $A/q=6$ ($\geq 30\text{MV}$ of effective accelerating voltage) with full energy variability
 - broader mass range: up to $A \sim 150$
- Design:
 - Superconducting heavy ion linac of 40MV
 - ECR charge state breeder (CSB) to increase the charge state for $A > 30$ to meet the RFQ A/q acceptance

ISAC-II linac installation

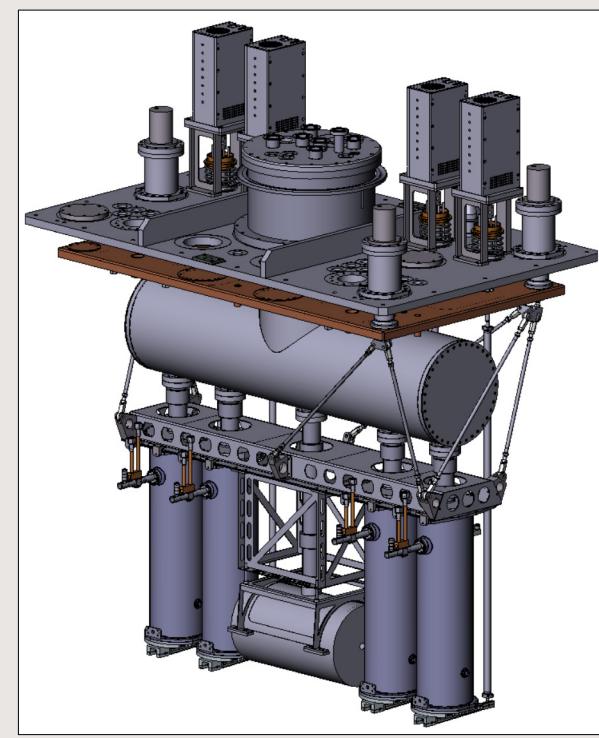


Project highlights

- Linac budget of 15M\$ project: cryogenics (refrigerators and distribution system), cavities, solenoids, cryomodules, RF amplifiers, power supplies
- SCB cavities manufactured by E. Zanon
- SCC cavities manufactured by PAVAC Industries (Vancouver area): part of a development plan to qualify a Canadian vendor of bulk niobium SRF resonators
- The project was completed on time and on budget

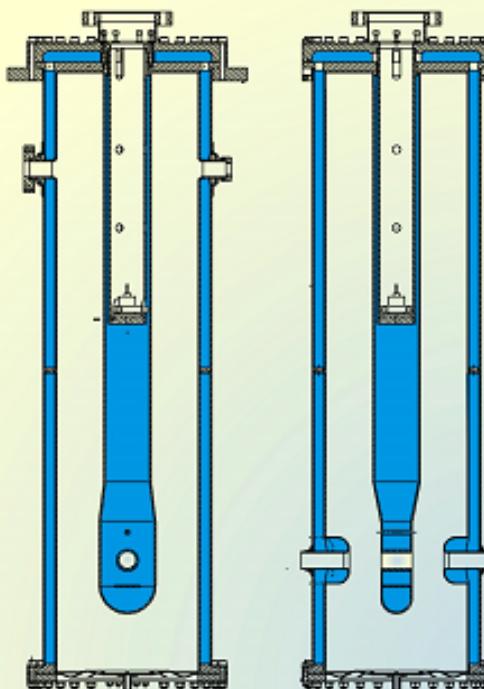
Cryomodule characteristics

- Quarter wave bulk niobium resonator
 - Tuner for helium pressure fluctuation 20Hz bandwidth: slotted niobium plate actuated by an external linear motor
 - Liquid nitrogen cooled coupling loop
- Single superconducting solenoid (9T) halfway though the module
- Single vacuum
- Liquid helium reservoir (4 K)
- Liquid nitrogen heat shield
- Strongback to support cavities and solenoid with three (SCB) and four (SCC) suspension points

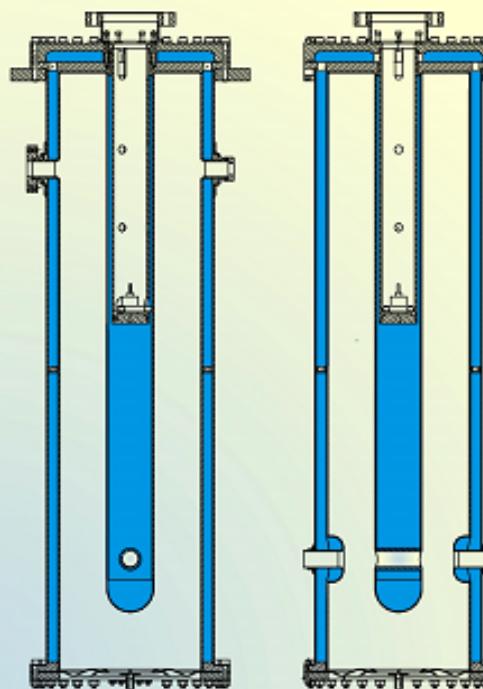


ISAC-II QWR Cavities

Phase I

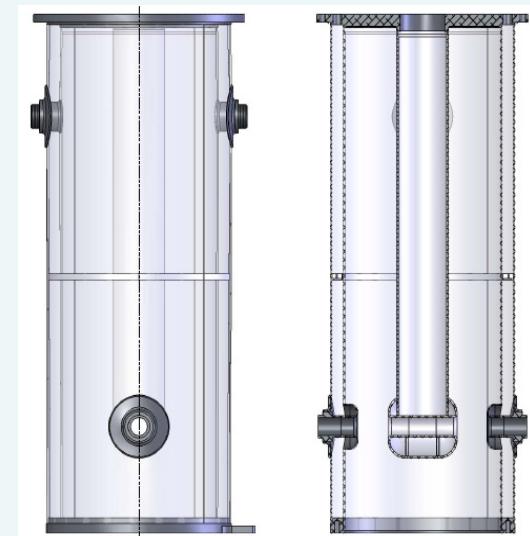


106.1 MHz $\beta=5.7\%$
SCB(1-8)



106.1 MHz $\beta=7.1\%$
SCB(9-20)

Phase II

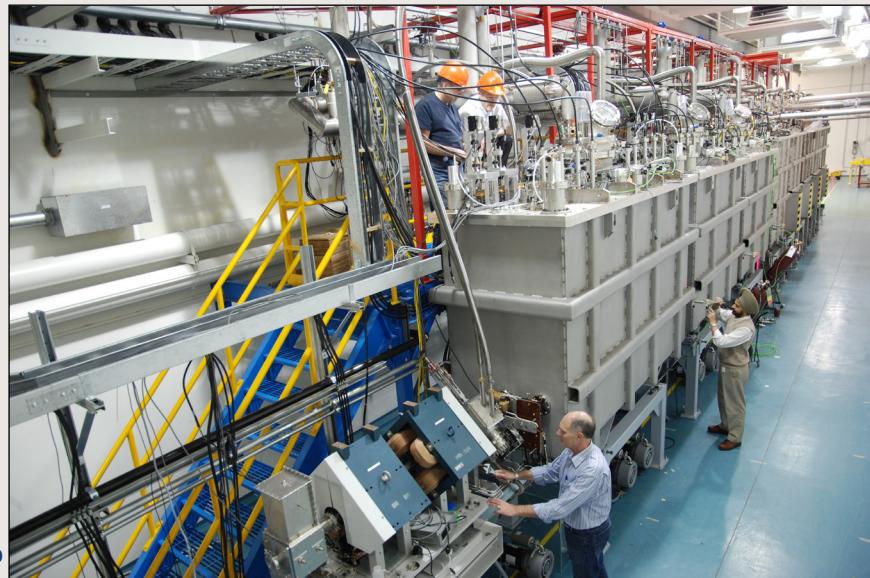
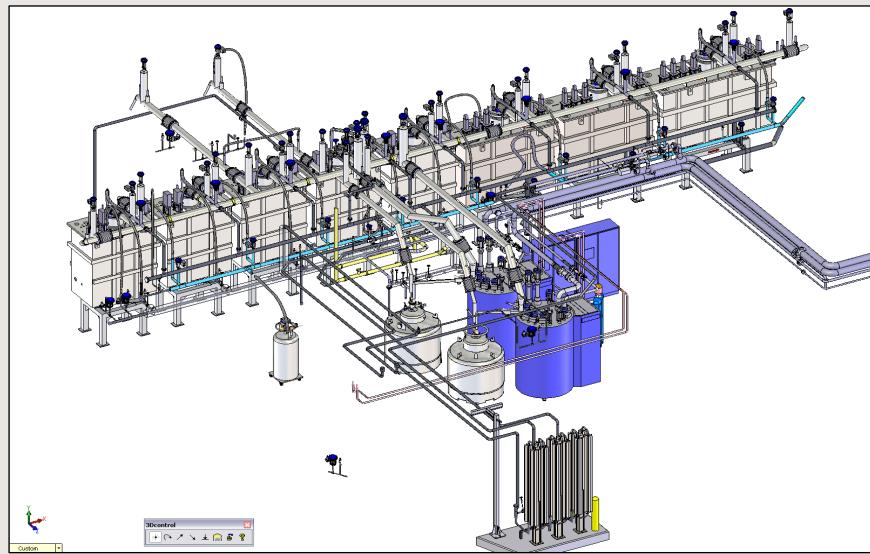


141.4 MHz $\beta=11\%$
SCC

ISAC-II design values: $V_{eff}=1.1\text{MV}$, $P_{cav}=7\text{W}$, $E_p=30\text{MV/m}$, $H_p=60\text{mT}$

Cryogenic

- 2 Linde TC50 600W refrigerator system
- 2 1000 l dewars
- 2 Keiser compressor (both compressor motors failed and have been replaced)
- 1 Keiser recovery compressor
- 2 high pressure buffer tanks
- Distribution systems:
 - 4k Liquid Helium supply
 - He cold return gas to compressor through refrigerator
 - He warm return gas to compressor
 - LN₂ supply



Cryomodule assembly

- Clean room assembly
- Cold test prior to delivery to the vault
- Establish warm off-sets for cold alignment using WPM and optical targets
- Check cavities and RF systems
- Measured cryogenic static load
- Establish vacuum integrity
- Check solenoid operation

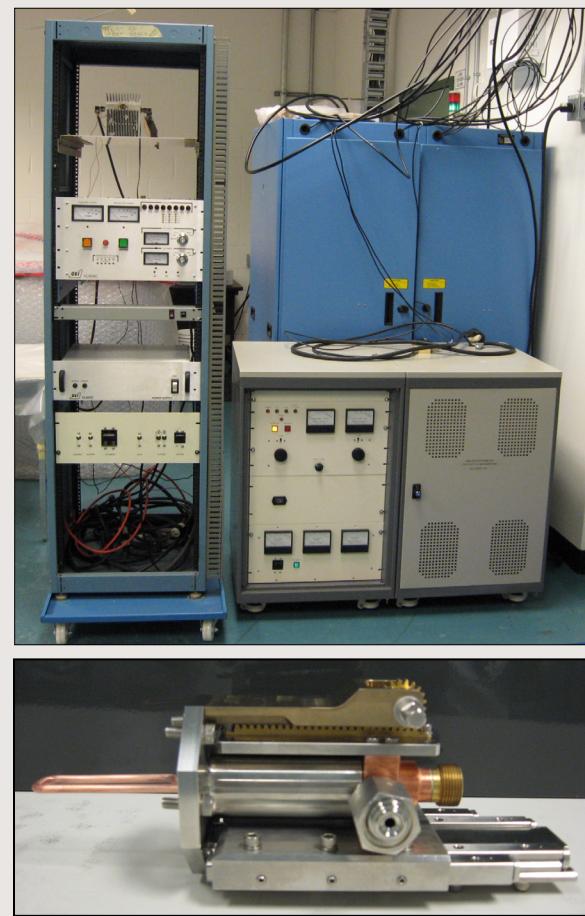


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Operational Experience

- Some cavities require extensive multipacting conditioning. Use of an external signal generator reduces conditioning time
- Solid state amplifiers of Phase II more stable than tube amplifiers of Phase I that need to be tuned as tubes age
- Experienced “sticky” couplers in SCB. Developed new coupling loop with improved mechanical drive for SCC cavities
- Some RF cables have developed in vacuum shorts
- SCC3 He vacuum leak
- SCB4 had a significant vacuum accident



SCB4 vacuum accident

- SCB4 suffered a catastrophic failure of the Varian 550 turbo pump in 2009
- Debris were cleaned in situ with no treatment for the cavity
- Not immediate degradation of performances



SCC3 HELIUM leak

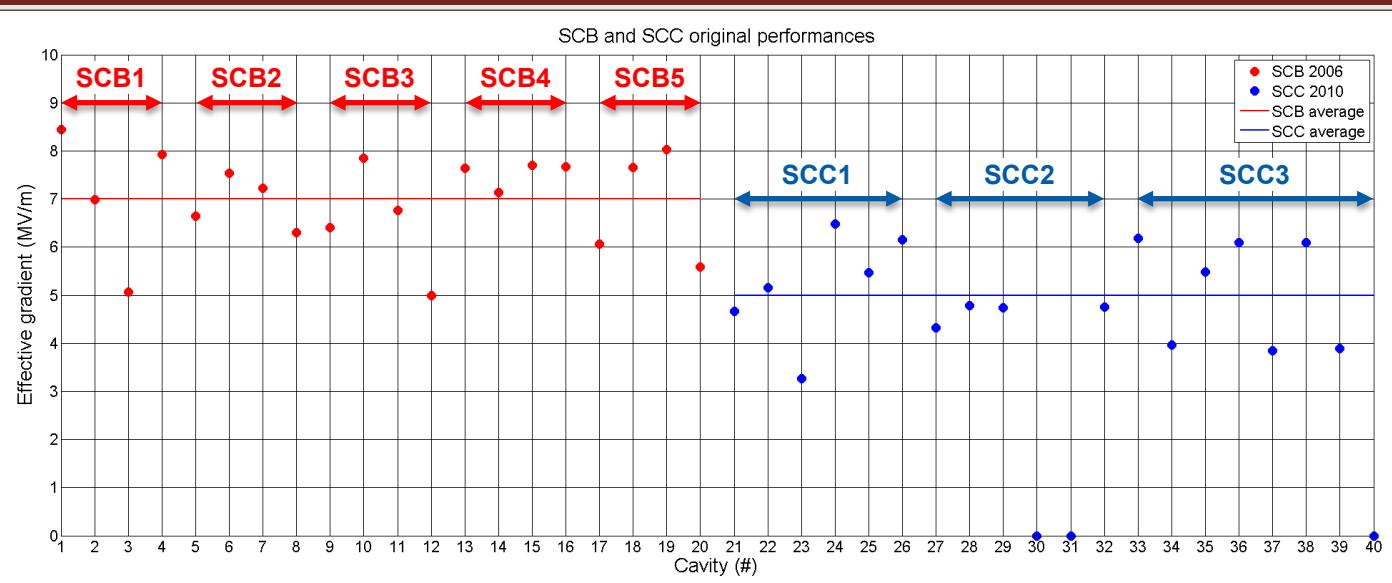
- Vacuum leak present since 2012 (cryomodule pressure high 10^{-5} torr)
- Lowest average cavity performance (not leak related)
- One cavity was not in operation due to cable issue
- 2015 winter shutdown
 - Leak check and redo indium seal on cavities
 - $15\mu\text{m}$ Buffer Chemical Polishing (BCP) and High Pressure Water Rinsing (HPWR)
 - Replace 3/8" ANDREW FSJ2-50 RF cable with drilled connectors and RF feedthrough on cryomodule lid

RF cable issue

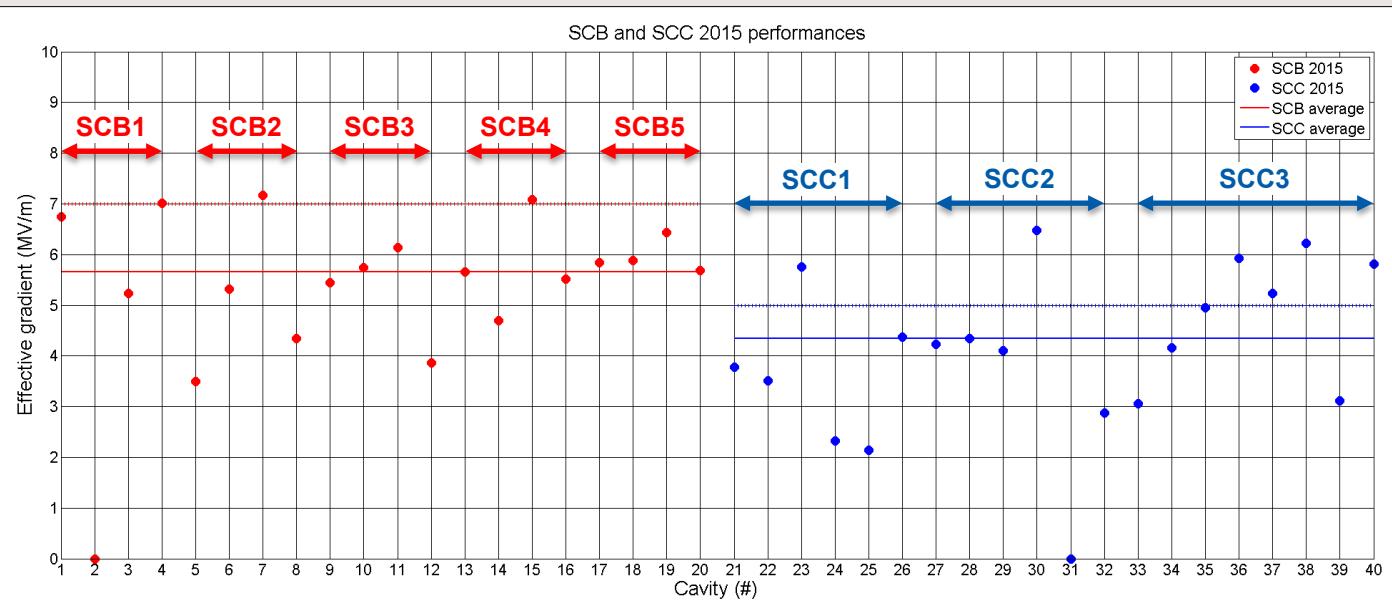
- Some RF cables have developed in vacuum shorts
- Tested 3/8" cables with 200W forward power for full reflection:
 - Burnt cable
 - Melted connector isolation material
- Observed glow discharge at the interface of cable and connector due to trapped air or vapor from isolation material (regular cable in vacuum environment)
- Selected ANDREW 1/2" FSJ4-50 RF cable instead of 3/8" FSJ2-50
- Drill vent holes on cable connectors and RF feedthrough to release low pressure gas



Performance 2006-2015



$^{20}\text{Ne}^{5+}$ @ 9 MeV/u
(August 2015)
equivalent to
30MV of effective
accelerating
voltage. Still meet
ISAC-II original
specification



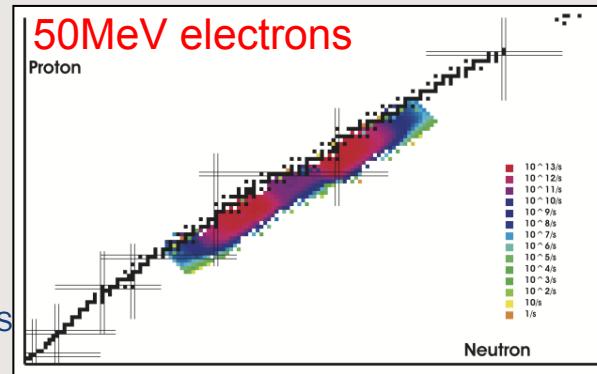
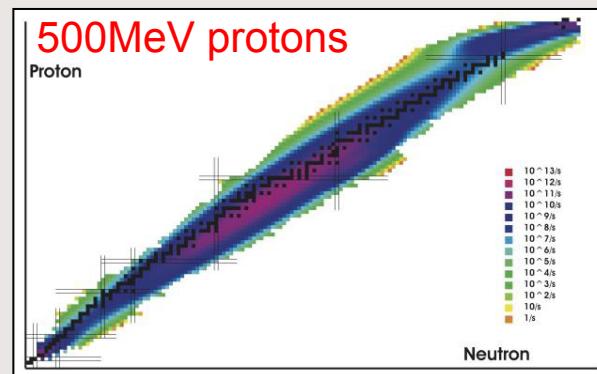
Future perspective

- Beam delivery requirements (accelerator point of view):
 - Provide the requested energy (highest so far 15 MeV/u)
 - Stable operation (minimize downtime in order to deliver >75% of scheduled beam time)
- Restore/improve the cavity gradient
 - Degassing
 - Reprocessing: BCP and HPWR
 - RF cable retrofitting
 - SCC style coupling loop for SCB cavities
- Challenge: schedule maintenance activity without significantly impacting the beam availability to experiments

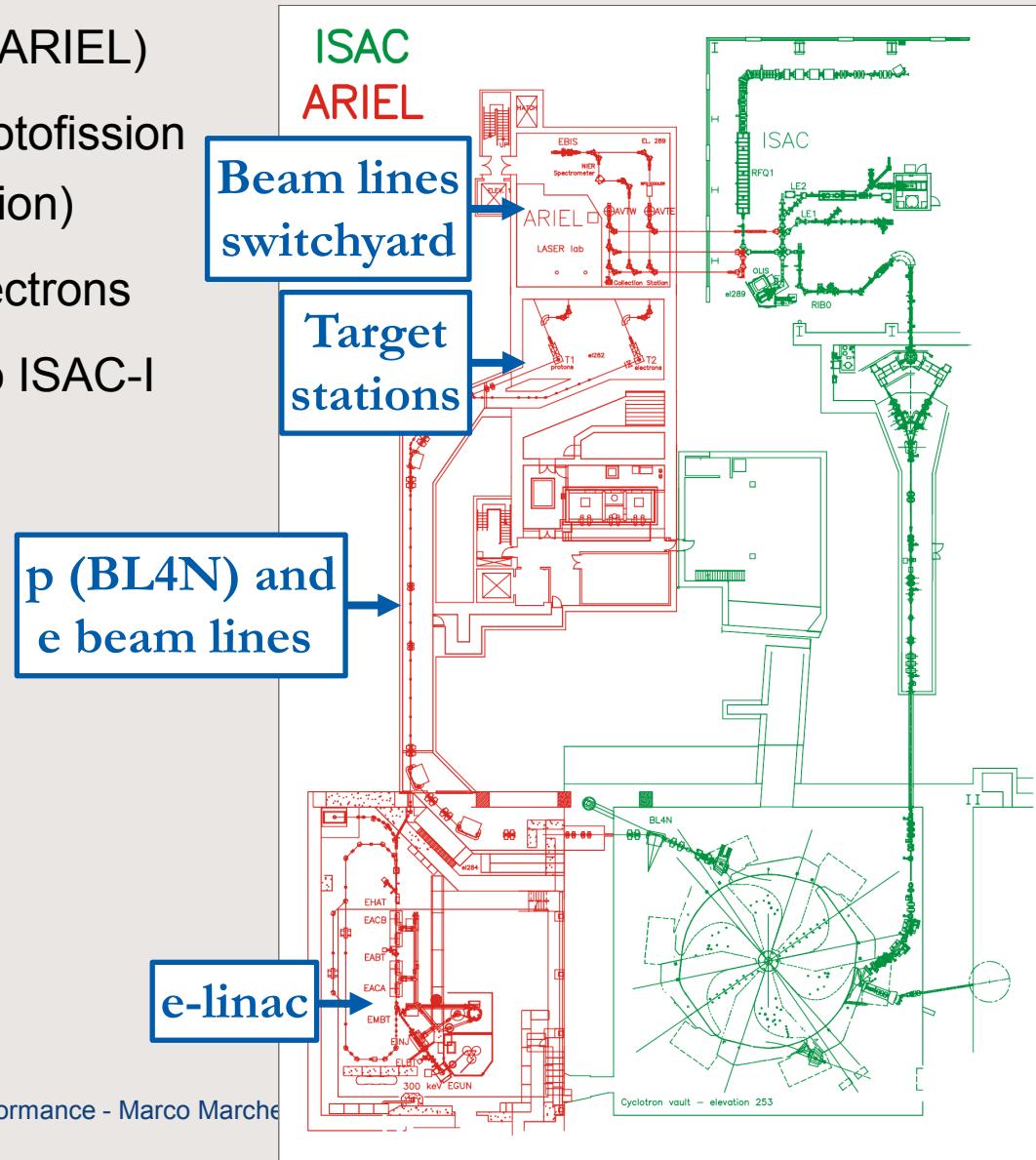
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- Advance Rare IsotopE Laboratory (ARIEL)
- Electron linac (e-linac) driver for photofission production (low isobaric contamination)
- Two target stations: protons and electrons
- Electrostatic switchyard connects to ISAC-I

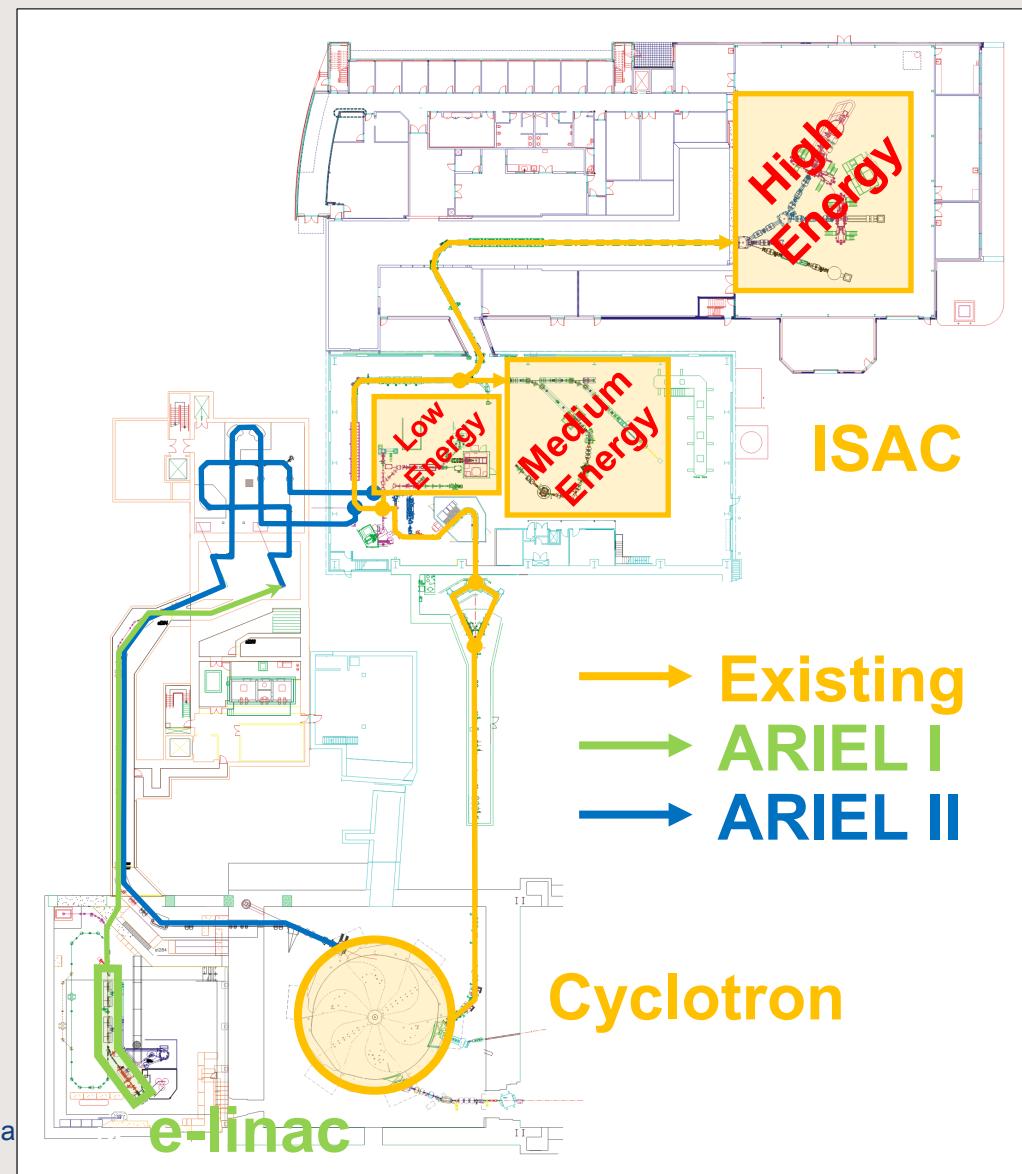


e-linac Performance - Marco Marchese



ARIEL goal

- RIB multi-users facility: three simultaneous radioactive beams instead of one
- Increase the number of RIB hours available in particular to the high energy experiments
- ISAC-II linac is the post accelerator for the future ARIEL facility as well
- ISAC-II linac reliability becomes critical



ARIEL and ISAC



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Conclusions

- ISAC-II superconducting linac is in operation for almost a decade and still met the ISAC-II original specification even though a degradation in the cavity gradient occurred
- A maintenance plan needs to be implemented for the years to come to avoid further degradation and keep meeting experimental requirements
- ISAC-II linac reliability becomes even more critical when the dedicated RIB beam will be available from ARIEL

Thank you! Merci!

TRIUMF: Alberta | British Columbia | Calgary
 | Carleton | Guelph | Manitoba | McMaster |
 Montréal | Northern British Columbia |
 Queen's | Regina | Saint Mary's |
 Simon Fraser | Toronto | Victoria | York

