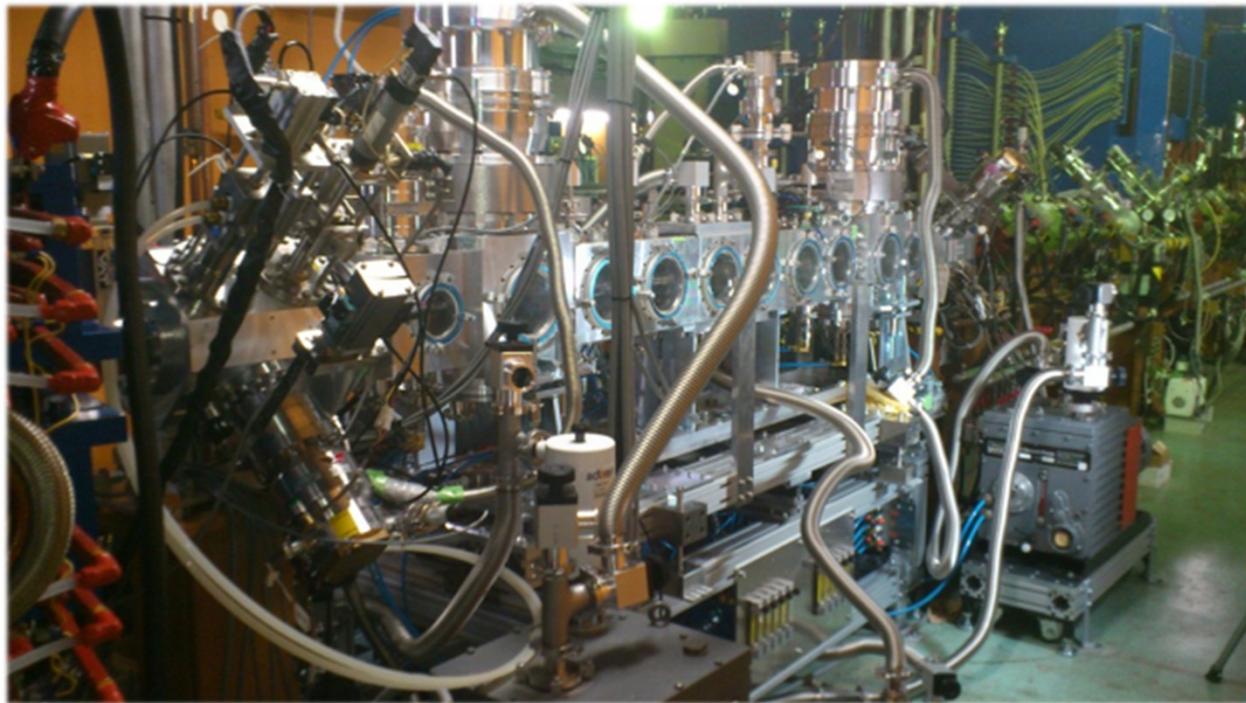


Realization of New Charge-state Stripper for High-power Uranium Ion Beams



Hiroshi Imao



Outline

1. Uranium acceleration

- Problem in charge stripper

2. He stripper development

- Technical issues & prototype tests
- Practical system development

3. Highlight data

- Performance and highlight data

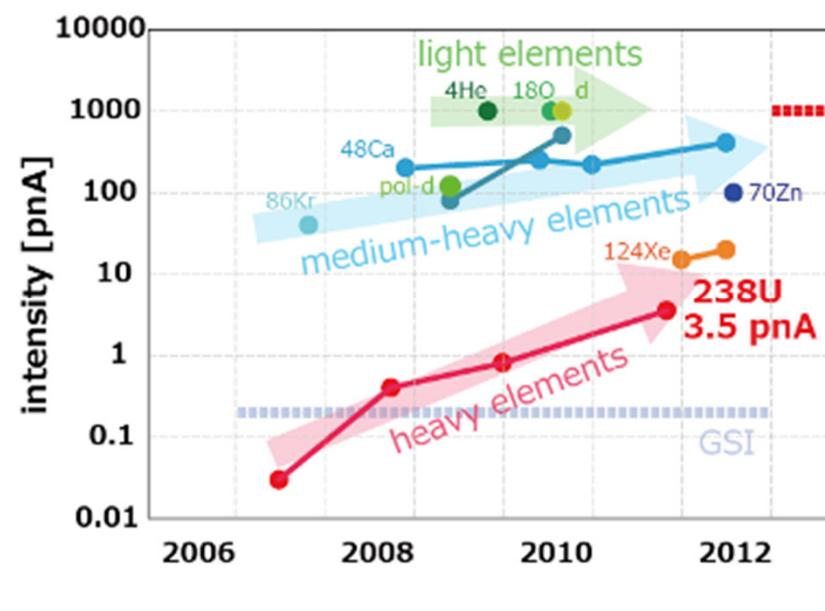
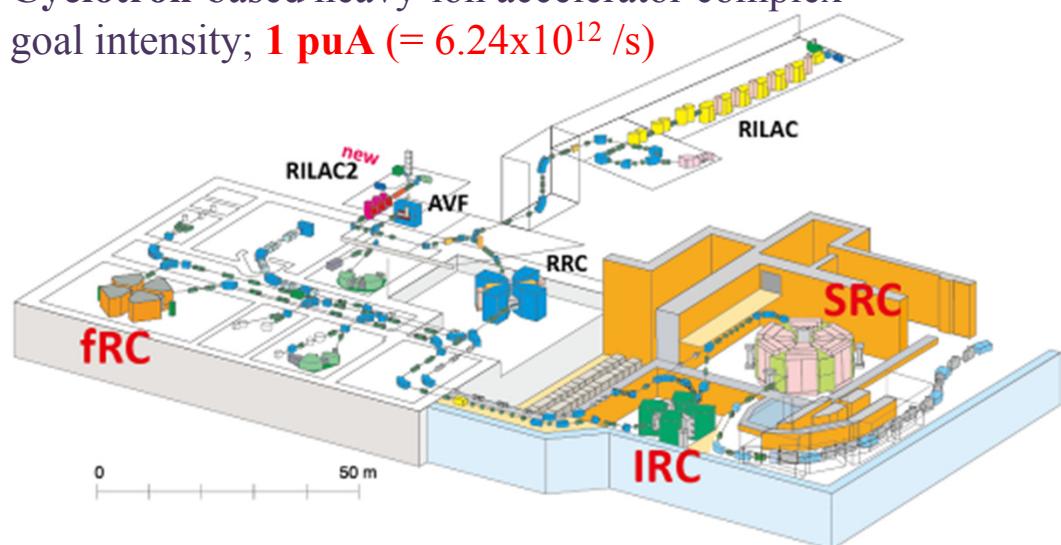
4. Summary and future prospects

1. U acceleration

Intensity upgrade of U beams at RIBF

Riken RI Beam Factory (RIBF)

Cyclotron-based heavy-ion accelerator complex
goal intensity; **1 puA** (= $6.24 \times 10^{12} / s$)



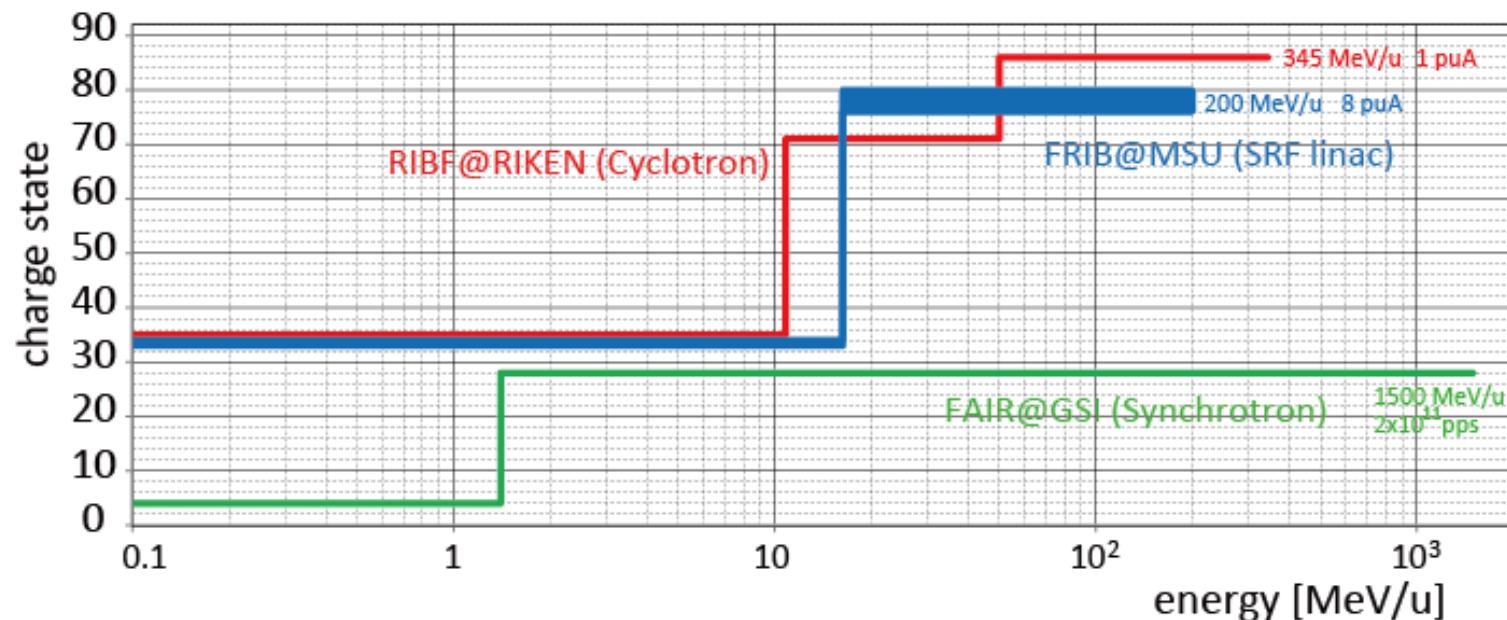
Upgrading of ^{238}U intensity

RI beams via in-flight fission
Expansion of nuclear chart

→create a thousand of new RI



Key factor
Charge stripper



Heavy ion accelerator → flexibility of charge state

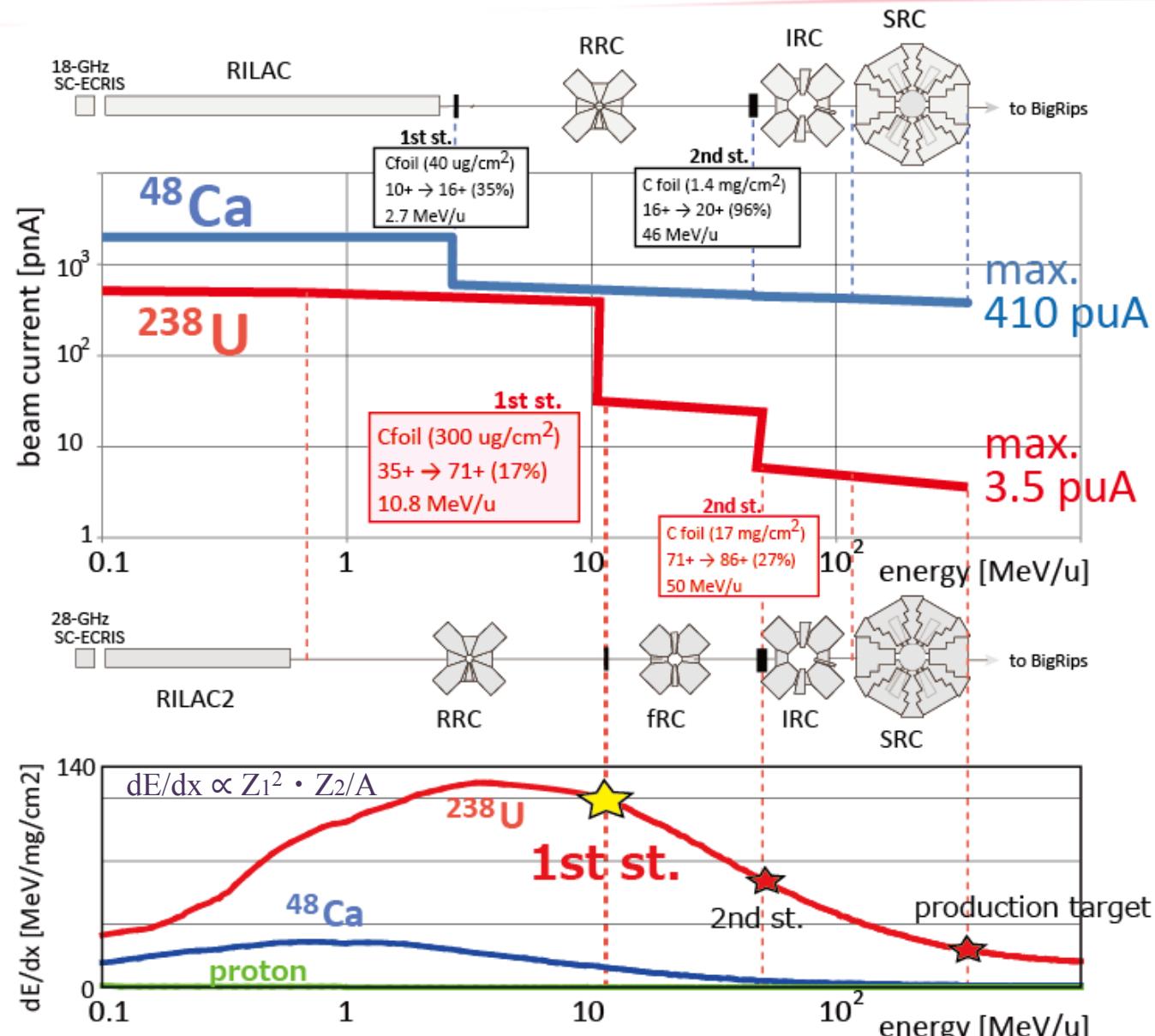
controlled by Ion source & Charge-state stripper

- **FAIR(Synchrotron, PLS)**
Low charge state to avoid space charge
- **RIBF(Cyclotron, DC), FRIB(SRF linac, DC)**
Highly charged ions
Charge stripping at intermediate energies ⇒ outstanding issue!!
⇒ **No established ways for high-power beams**

(Low-Z gas, liq-Li, plasma strippers etc.)

1. U acceleration

Original acceleration scheme at RIBF



11 MeV/u 10 pA $^{238}\text{U} \sim 400$ MeV 500 mA proton!!!

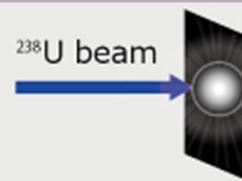
1st. Stripper at 11 MeV/u

- foil thickness less than 1 μm
- fragile, thickness non-uniformity, poor thermal conductivity

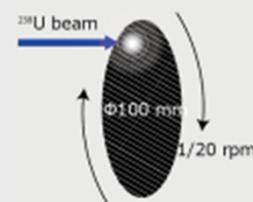


Bottleneck of ^{238}U acceleration at RIBF

C-foil: <0.02 puA



Rotating CNT-foil: < \sim 0.3 puA



H. Hasebe et al.

Goal: 10 puA \Rightarrow New stripper is required

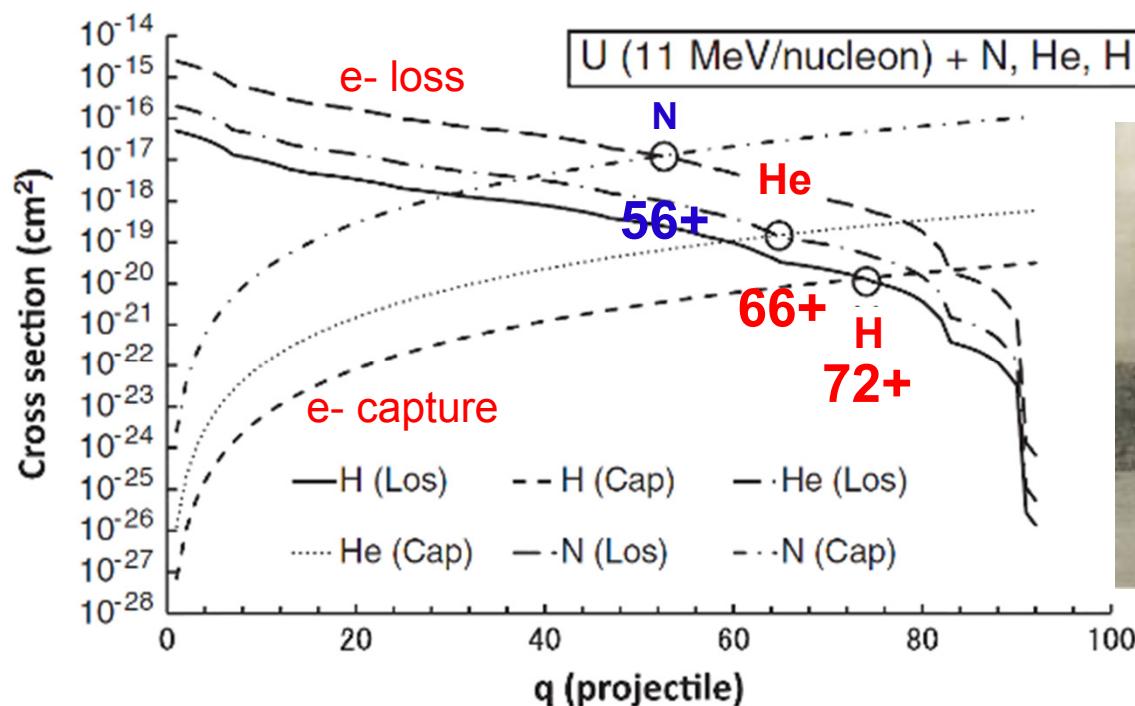
Low-Z (Z ; atomic number) gas (e.g., $\text{H}_2 \cdot \text{He}$)

- Non destructive & uniform thickness
- High charge state equilibrium

slow velocity of electrons ($v_{1s} \propto Zc/137$)

⇒ suppression of e- capture

Calculation



Technical challenge

Windowless confinement

- Diffusiveness ($\propto \sqrt{m}$)
- Slow equilibrium

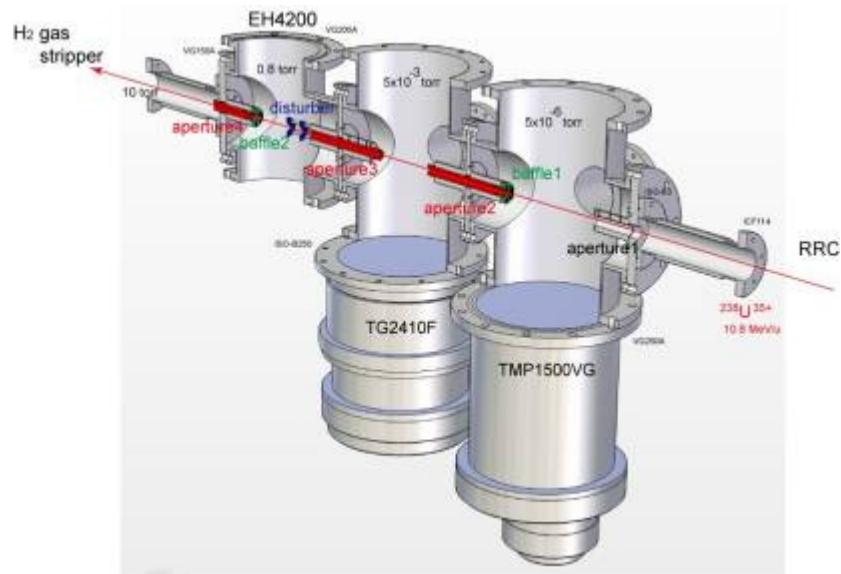
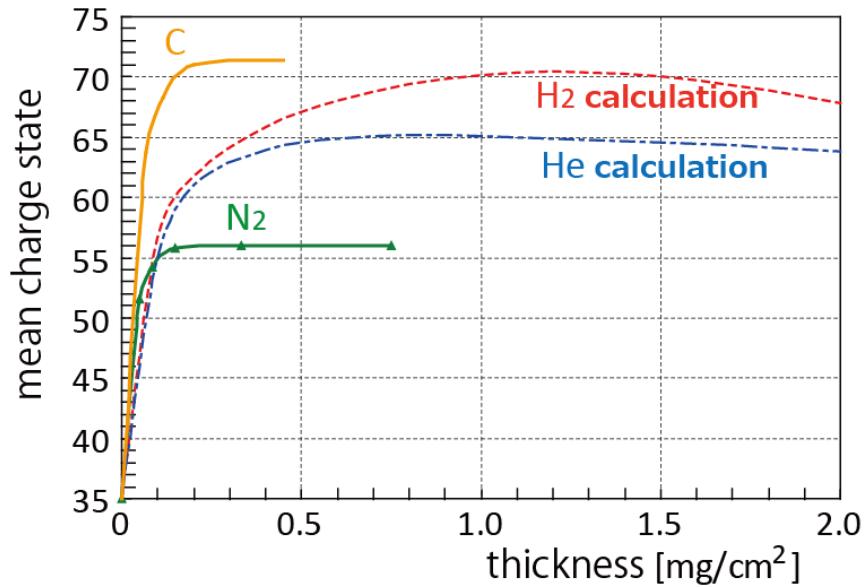
Prototype systems

Feasibility of gas confinement

- Diff. pumpings w/ huge pumps
- Gas flow-disturber
 ⇒ conductance suppression

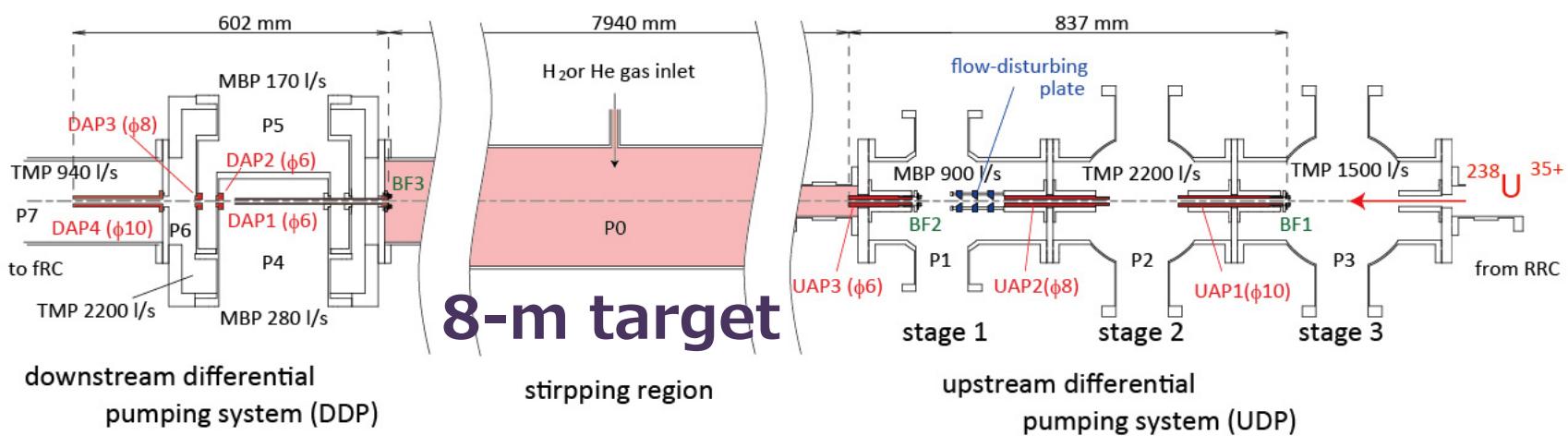
Fundamental data

- Charge distribution
- Energy spread
- Beam transmission



2. He stripper development

Prototype 8-m strippers



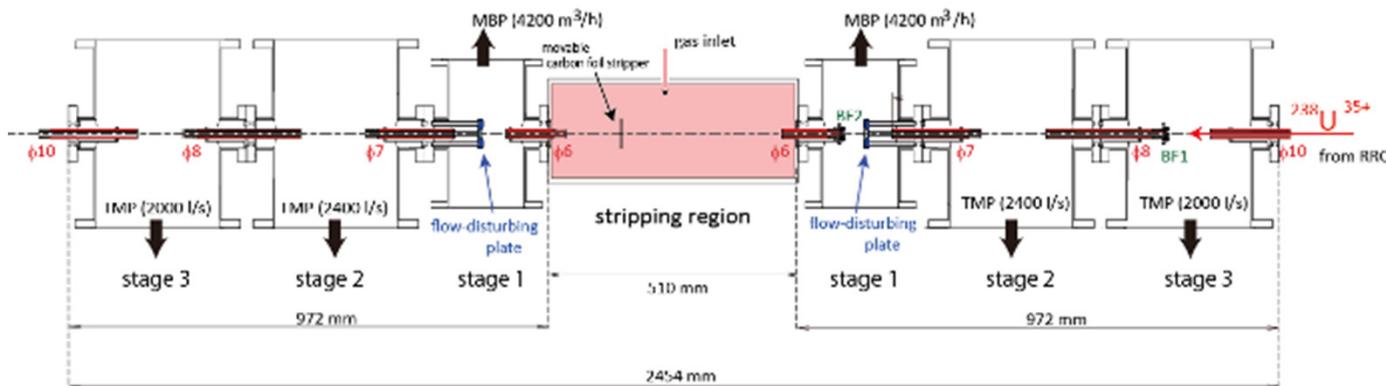
Gas was directly confined within **beamline** (H₂ 1 mg/cm², He 3 mg/cm²)

2. He stripper development

Prototype 0.5-m strippers



He; 2 mg/cm²
N₂; 30 mg/cm²



He gas w/ thickness of 2 mg/cm² was confined in **0.5-m target region**

• Charge evolution

mean charge state **65+** for H₂ and He

acceptable state of fRC 69+ (C 71+, N₂~56+)

• Energy spread

Time distribution measured w/ scinti.

Half of spread for C-foil (thickness uniformity)

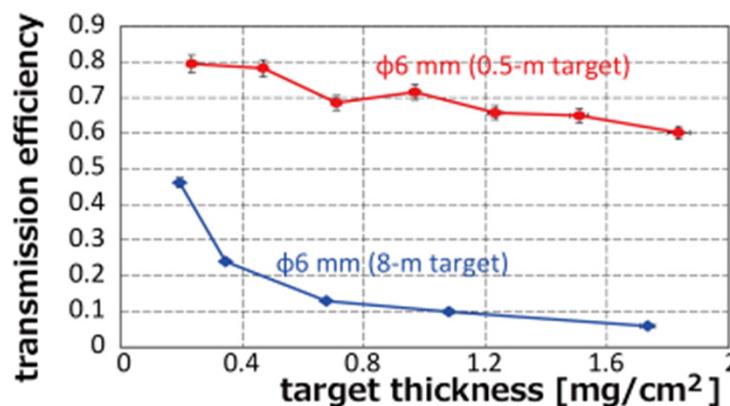
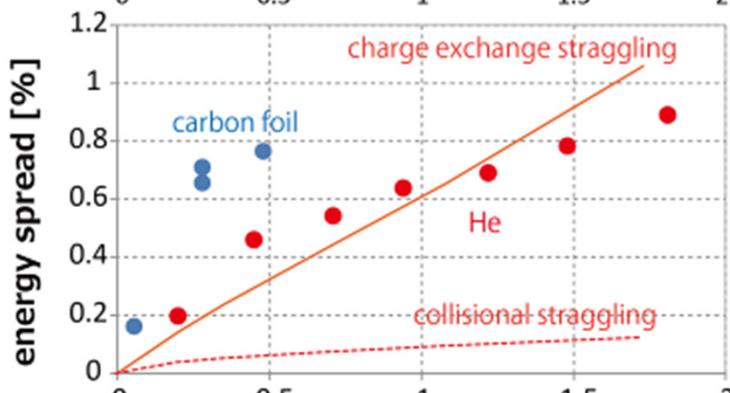
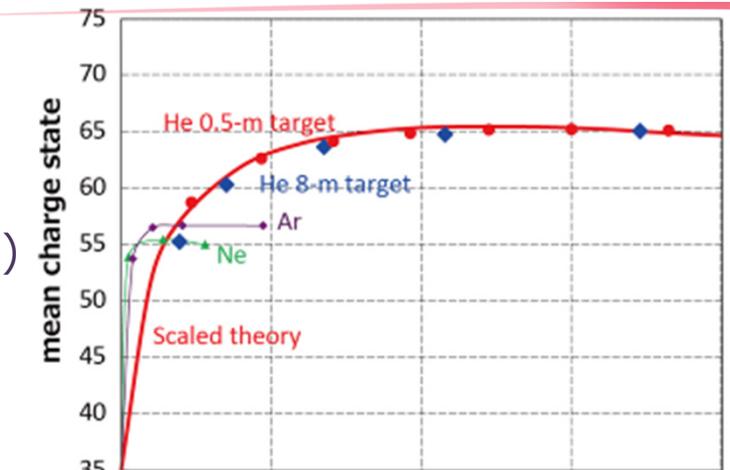
• Transmission

50cm target, φ6mm aperture \Rightarrow **70%**

H. Imao et al., PRST-AB 15, 123501 (2012)

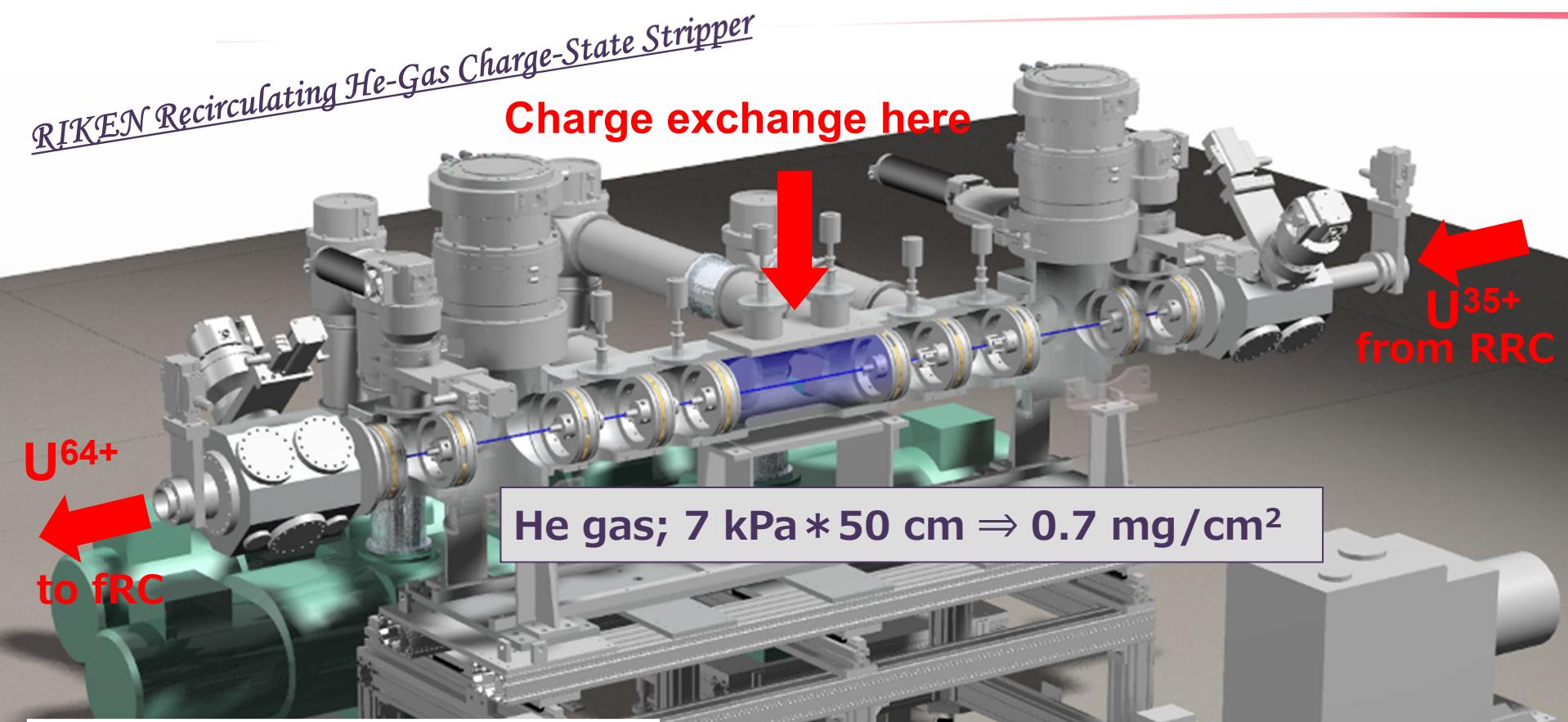
Strategies for practical system

- acceleration for 64+ w/ fRC modification
- target thickness reduced (**0.5-0.7 mg/cm²**)
- beam orifice enlarged ($\Phi 6\text{mm} \Rightarrow \Phi 10\text{mm}$)



2. He stripper development

Design of He gas stripper

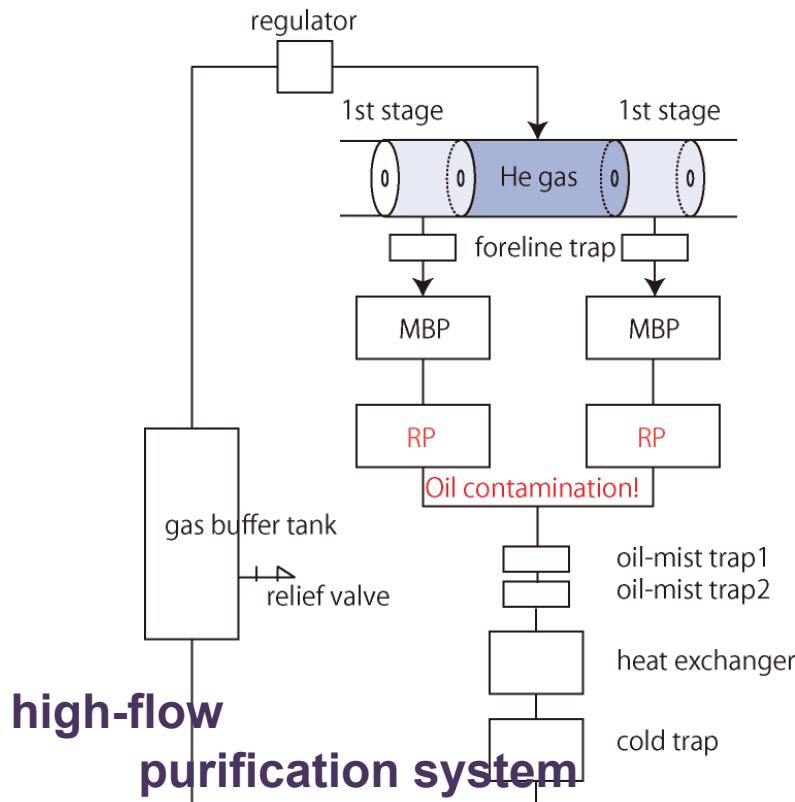


- 5 -stage diff. pumping; 22 pumps
- Large beam aperture; $>\Phi 10 \text{ mm}$
- 8 order pres. reduction; $7 \text{ kPa} \Rightarrow 10^{-5} \text{ Pa}$
- He gas flow; $300 \text{ m}^3/\text{day}$

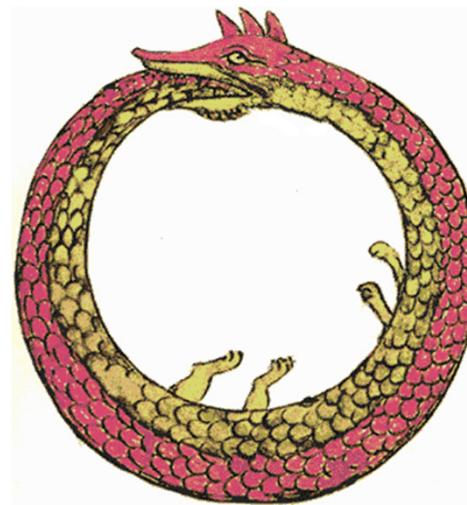
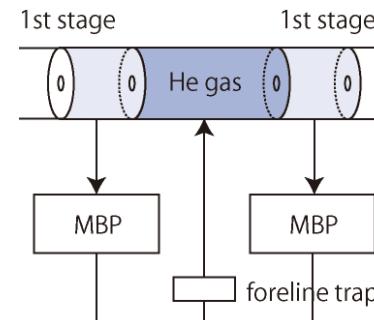
2. He stripper development

Gas recirculation with MBP

Gas recirculation w/ rotary pumps



Only w/
Mechanical booster pumps

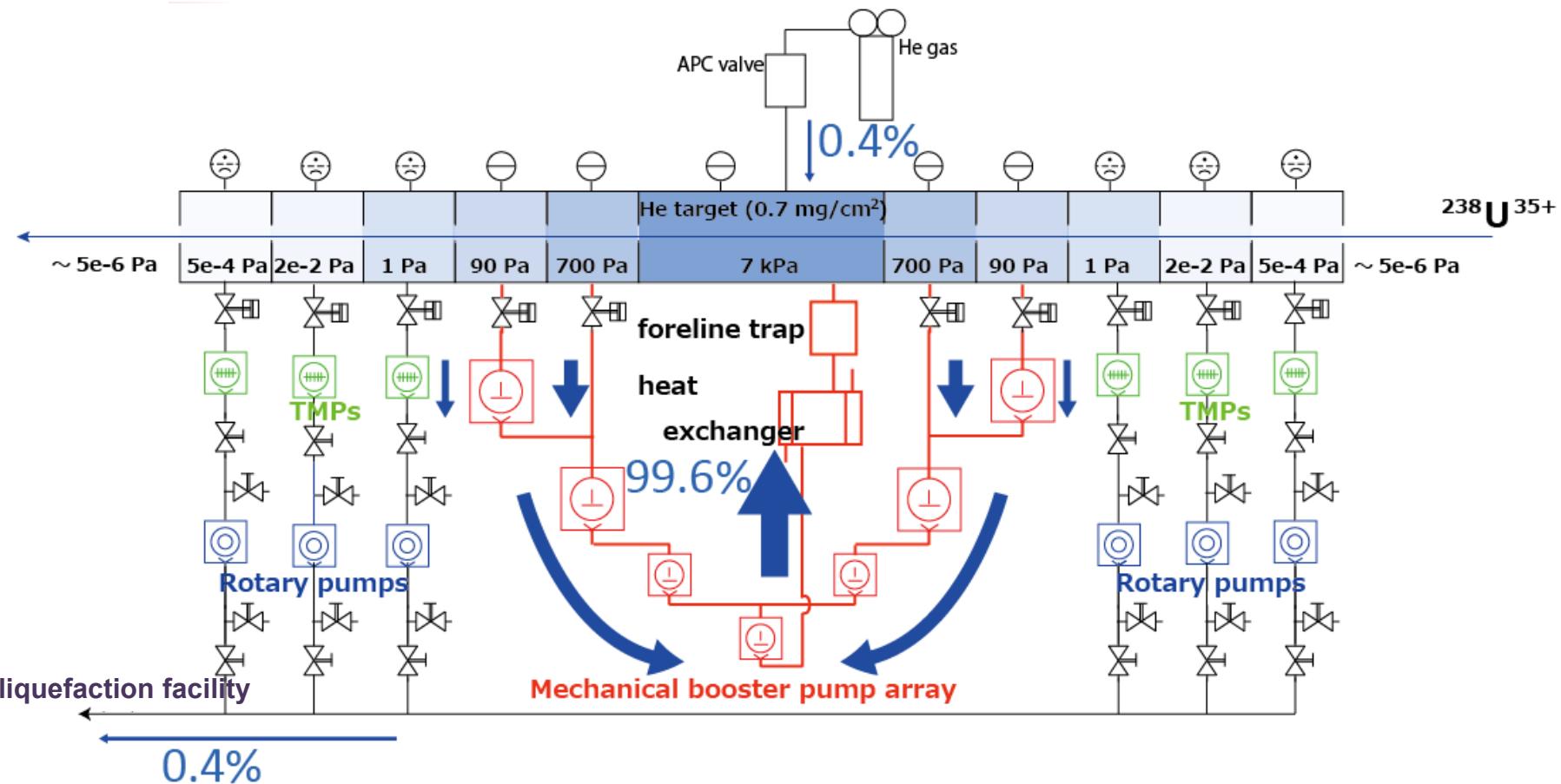


Reduce complexity of purification system

- Cost reduction
- Stable target and reliable system

2. He stripper development

Design of recirculation system



- Multi-stage MBP array (7 units, $12000 \text{ m}^3/\text{h}$)
- Recycling rate < **99.6%**
- Target refilling rate > 0.4% (impurity, activation)
- Auto pressure control for gas supply

2. He stripper development

R&D works in 2012

High duty line & limited time !



2012 Jan. Installation

Mar. Offline tests

thickness $<1 \text{ mg/cm}^2$

Recycle rate $<99.6\%$

Apr.-Oct. Online tests

fRC upgrade

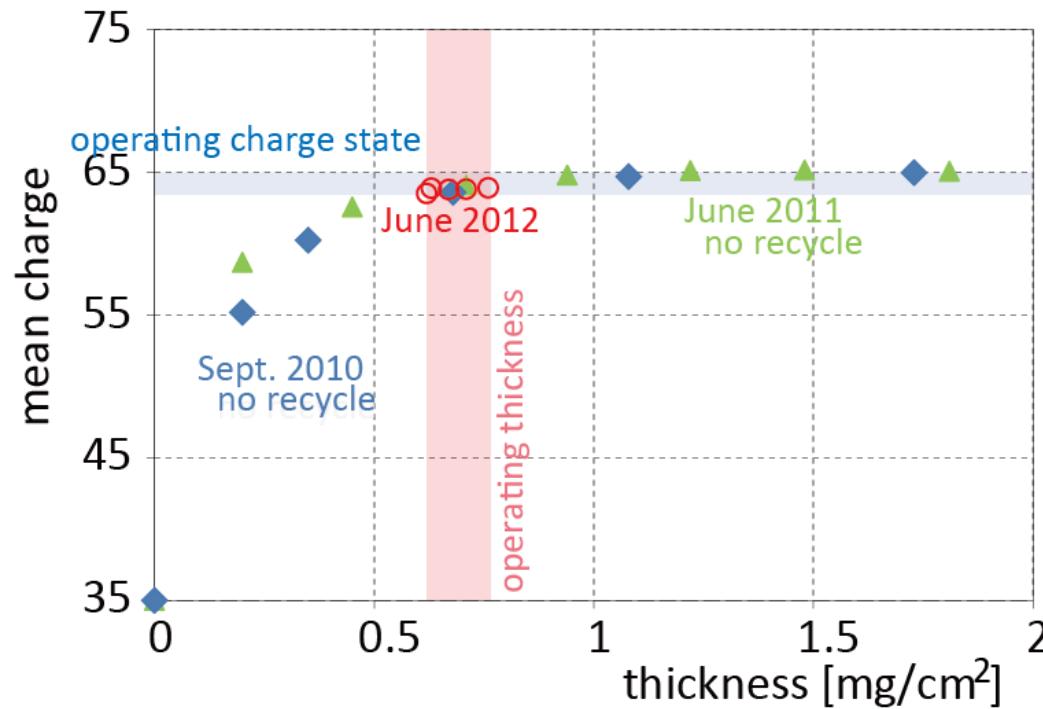
new beam dump

Nov.-Dec. User runs

Effect of impurity (Air, H₂O, HC) on charge state

$\sigma_{cap} \propto Z^{4.2}$ (less than 100 ppm of impurity is required)

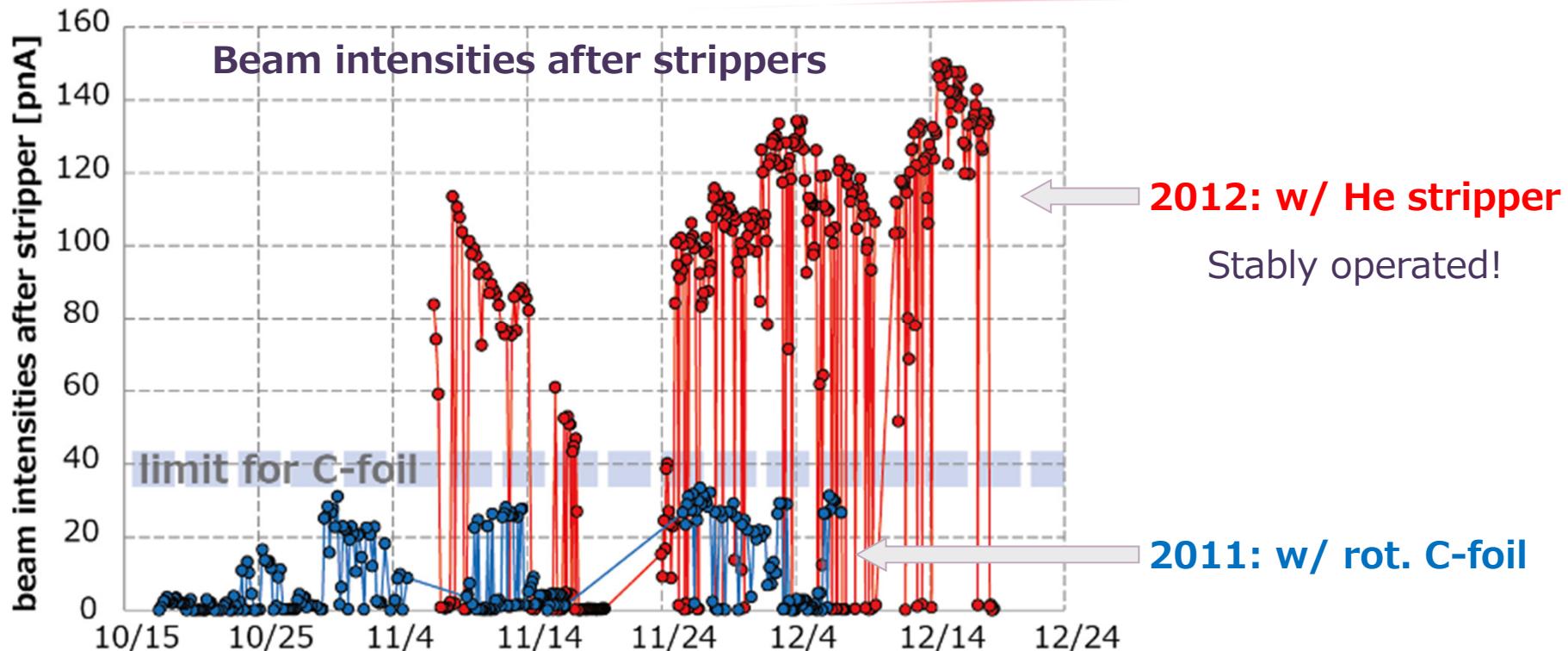
Charge state distribution is the most sensitive test!



mean charge state **64+** w/ recycling rate of **99.6%**
(equivalent to the value 64+ w/o recycling)

3. Highlight data

User runs w/ He stripper

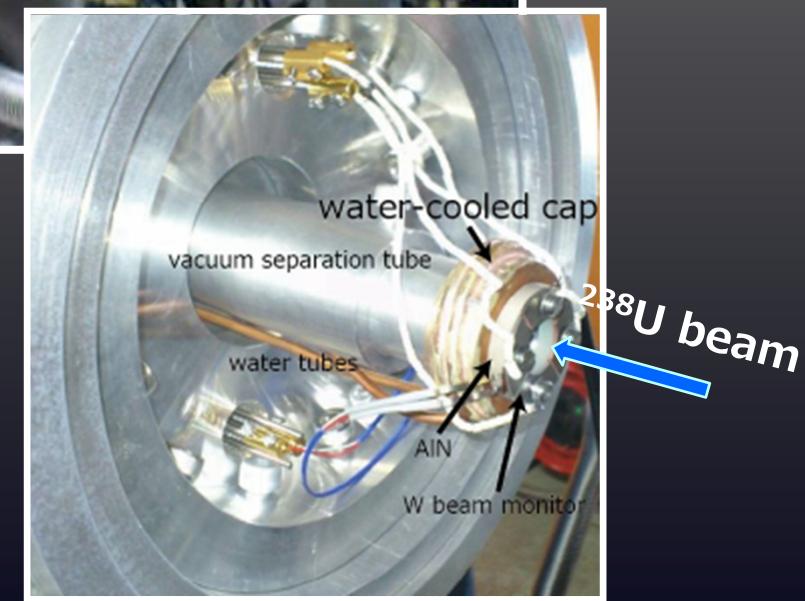
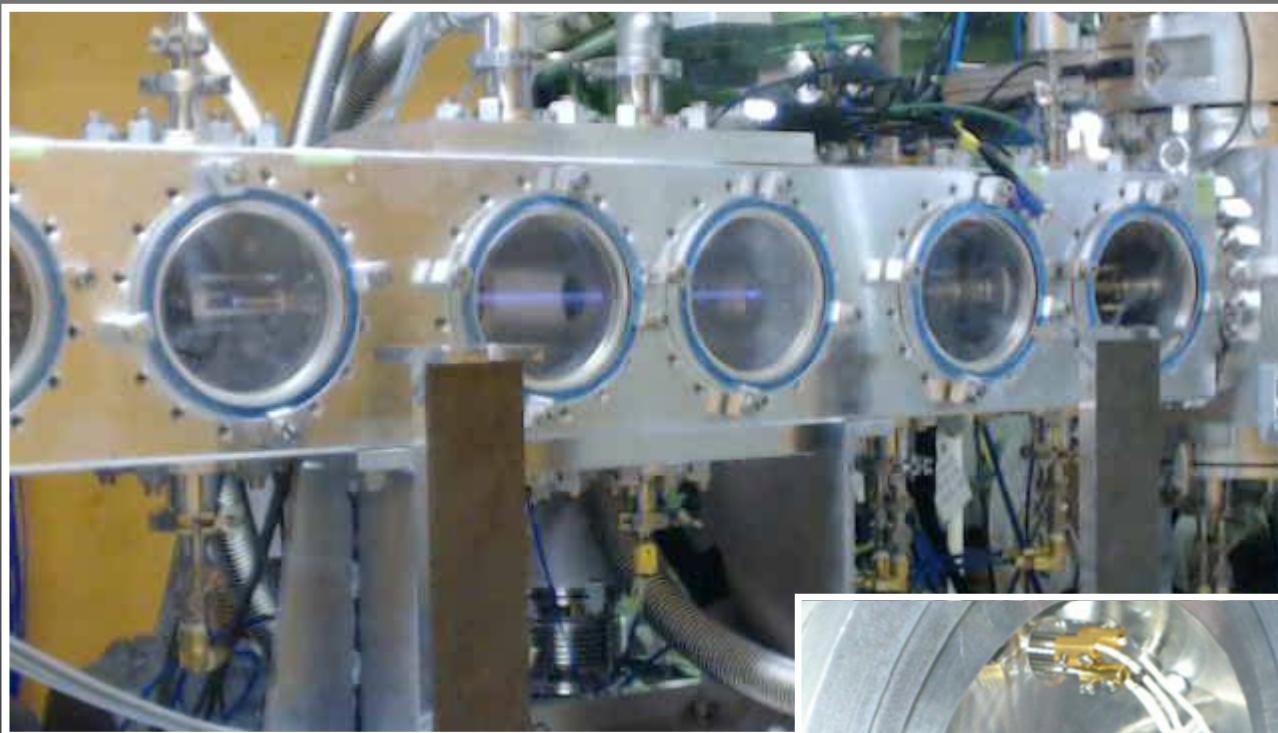


Beam after SRC	2011	2012
Peak intensity [pnA]	3.6	15.1
Service rate [%]	56.7	80.3
Mean intensity [pnA]	1.6	10.2

[Mean intensity x service rate] \Rightarrow **10 times !!**

3. Highlight data

Glow of uranium beams



New acceleration scheme for high-power ^{238}U with recirculating He gas stripper is realized

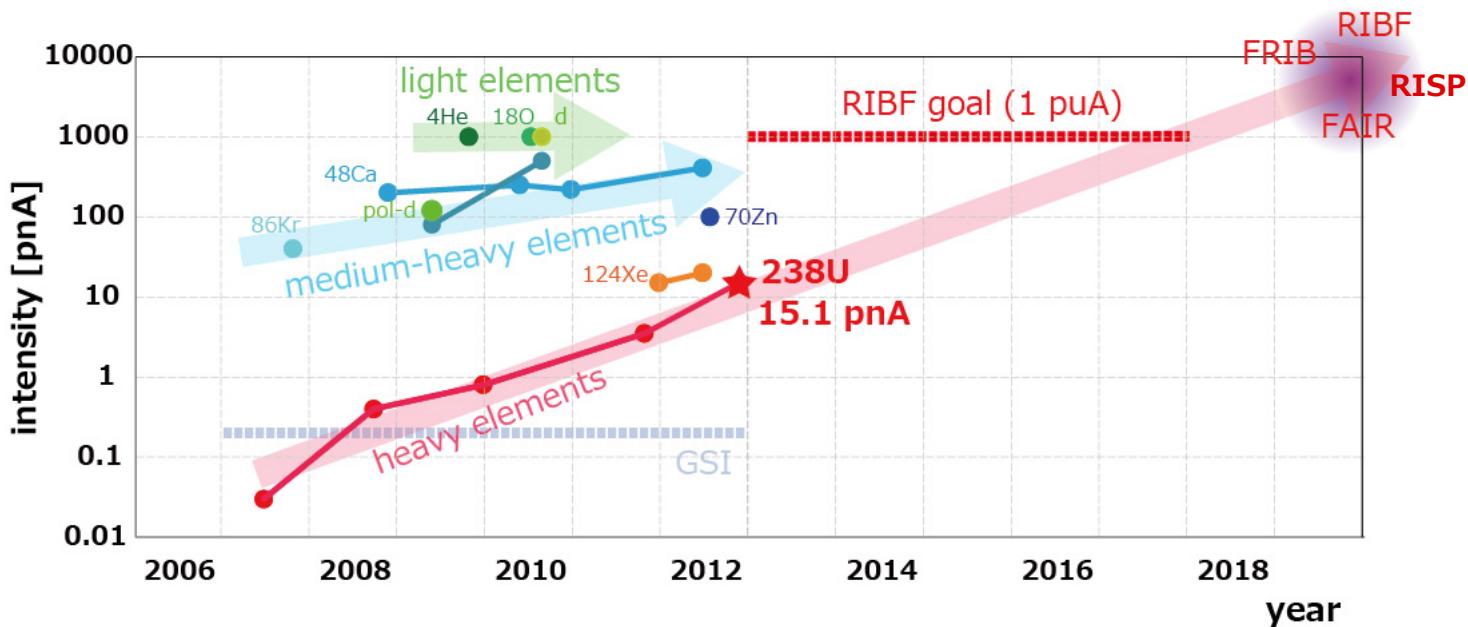
Tenfold increase of average output intensity of ^{238}U in 2012

- He stripper removed primary bottleneck

(Operated without any deterioration w/ ^{238}U beams during 1.5 months)

- Success of some other remarkable accelerator upgrades

(Ion source, K700-fRC, high-power beam dump, 2nd Be disk stripper etc.)



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New addition is born to my family
(4 days ago during conference reception!!)



**Thank you very much!
Let's discuss in poster session
today THPW0038**