



# Future projects for next generation Tau-charm Factories

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Qing Luo

2022.09.12@eeFACT2022, remote

National Synchrotron Radiation Laboratory

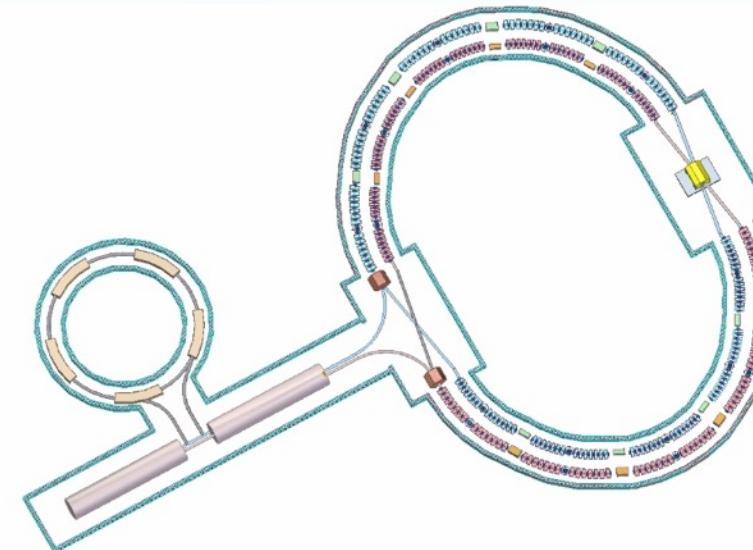
University of Science and Technology of China

# Outline

- What's a Super Tau Charm factory?
- Major challenges for super Tau Charm accelerators
- Super Charm Tau Factory at BINP
- Super Tau Charm Facility at USTC
- Conclusion

# What's a Super Tau Charm?

- A e<sup>+</sup>e<sup>-</sup> collider with c.m. energy around 4 GeV
  - i.e. 2-7 GeV for Chinese STCF, 3-7 GeV for Russian SCTF
    - Achieve main luminosity goal at 4 GeV
  - Dual Ring, one interaction point
  - A peak luminosity of  $10^{35} \text{cm}^{-2}\text{s}^{-1}$ , 100 times as scientists had achieved at BEPC II
  - Do we need polarization?



## ○ Large Piwinski Angle and Crab Waist (P. Raimondi 2006)

$$\text{Luminosity } L = \frac{\gamma}{2\pi r_e} \cdot \frac{I_{tot}\xi_y}{\beta_y^*} R_H$$

$$\text{Large Piwinski angle: } \phi = \frac{\sigma_z}{\sigma_x} \tan\left(\frac{\theta}{2}\right)$$

Transverse beam separation in parasitic IPs

- distance between bunches is not limited by beam-beam

Interaction area length  $L_i \ll \sigma_z$

- $\beta_y^* \approx L_i \ll \sigma_z$  no hour-glass

CRAB waist (CRAB sextupoles) suppresses betatron and synchro-betatron resonances

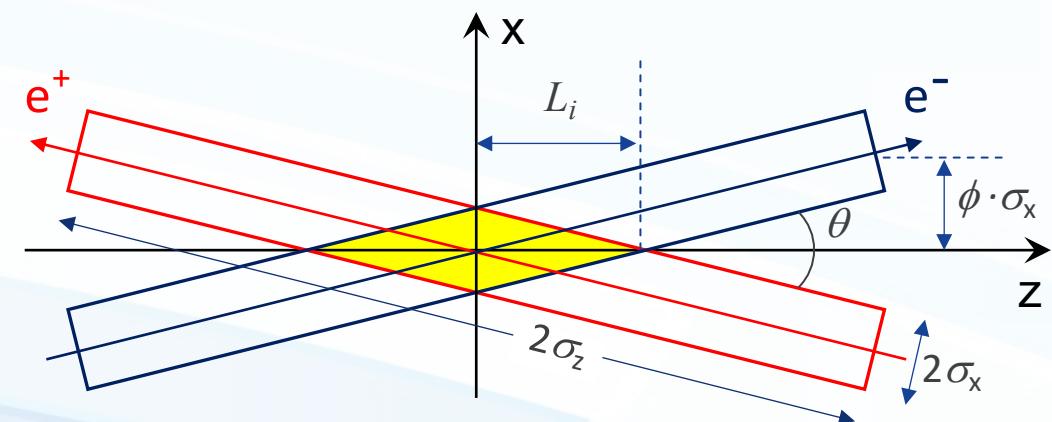
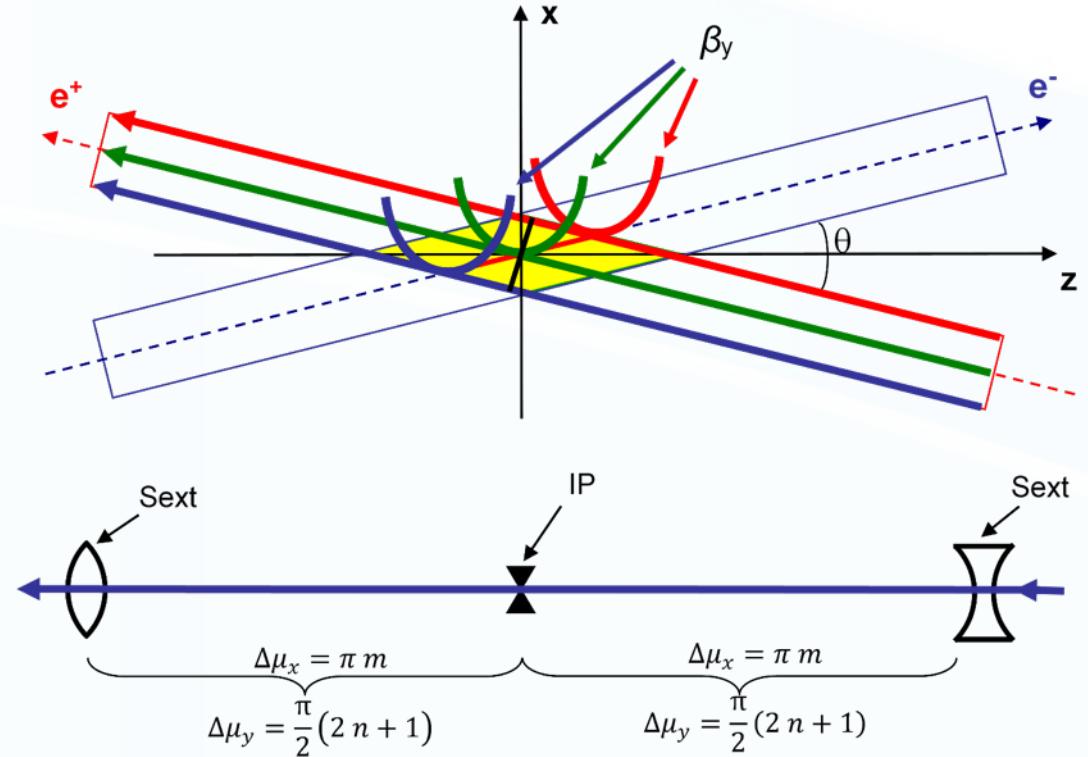
- $\xi_y \sim 0.2$  (Theoretically)

K. Hirata PRL 1995

Test of “Crab-Waist” Collisions at the DAΦNE  $\Phi$  Factory, PRL 2010

Slide by courtesy of A. Bogomyagkov, Workshop on future Super c-tau factories 2021,

15-17 November



# Major challenges for accelerators

## ○ Accelerator design physics

- High current, small bunches at IP
  - Collective effects ↑↑, Instability ↑↑
- Focusing↑↑ -> Negative chromaticity↑↑ -> Chromatic correcting sextupoles
  - Chromatic correcting sextupoles + crab waist sextupoles, more non-linearity
- Smaller dynamic aperture and energy aperture
  - Also, much shorter Touschek lifetime (Bremsstrahlung is not decisive)
- Lower bending angle per dipole in arc cells
  - Strong focusing, lower emittance
  - Smaller maximum values of the dispersion function, provide adequate momentum acceptance -> not optimum for chromaticity correction but can use DLSR experience

## ○ Key Technologies for Accelerators

- Technologies for high peak luminosity: Interaction Region Misc.
  - Superconducting magnets for final focus
  - Correcting the focusing magnets leakage, cancelling the detector solenoid, etc.
  - Collimator, cryostat, chamber, etc.
- Technologies for high integrated luminosity: Beam instrumentations and so on
  - Monitoring beam parameters, suppressing the instabilities, optimizing collision, etc.
- Beam sources and injection
  - Electron and positron source with high current and high quality
    - Very low lifetime -> High current top-up injection, sufficient injection efficiency is needed
    - Low quality (especially emittance and bunch size) may result in perturbations and irradiations
  - On-axis injection **may be required**
    - Due to lower aperture

## ○ Experience from SuperKEKB\*

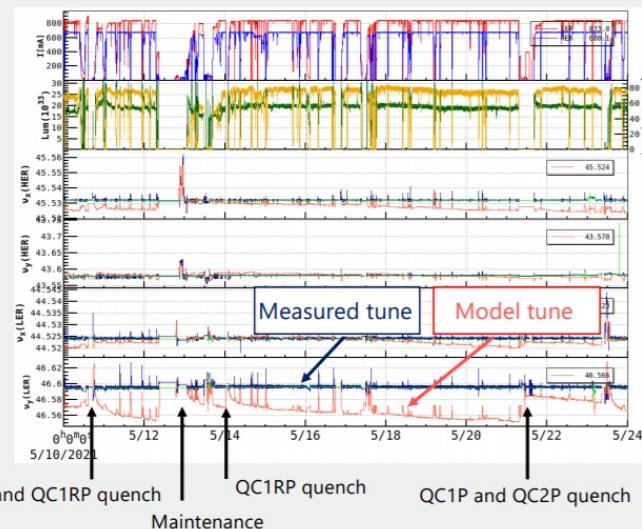
- Reach a high beam-beam parameter (tune shift) is essential, but difficult
  - 0.0881/0.0807 (design); 0.046/0.030 (June 2021)
- Current may be lower than expected
  - The measured threshold can be much lower than expected (i.e. limited by TMCI due to the impedance of narrow beam collimators)
- Beam blow up significantly contribute to luminosity loss

\*Courtesy of H. Sugimoto, Workshop on future Super c-tau factories 2021, 15-17 November

We can see that advanced beam instrumentations , feedback systems and carefully commissioning are required

### Source of Optics Degradation - Example -

- We have a slow tune feedback system, which keep measured tune a constant by changing the model lattice tune.
- Discrepancy between the model and measured tunes gradually increased just after optics correction.
- We suspect of drifting of QCS magnetic field after its startup.
- QCS group plan to measure the time evolution of magnetic field with the R&D QC1P and QC1E magnets.



# SCTF @ BINP

- Work started since 2008

- Design and parameters inspired by Italian *SuperB Factory* project

- 2011 CDR ver1.0

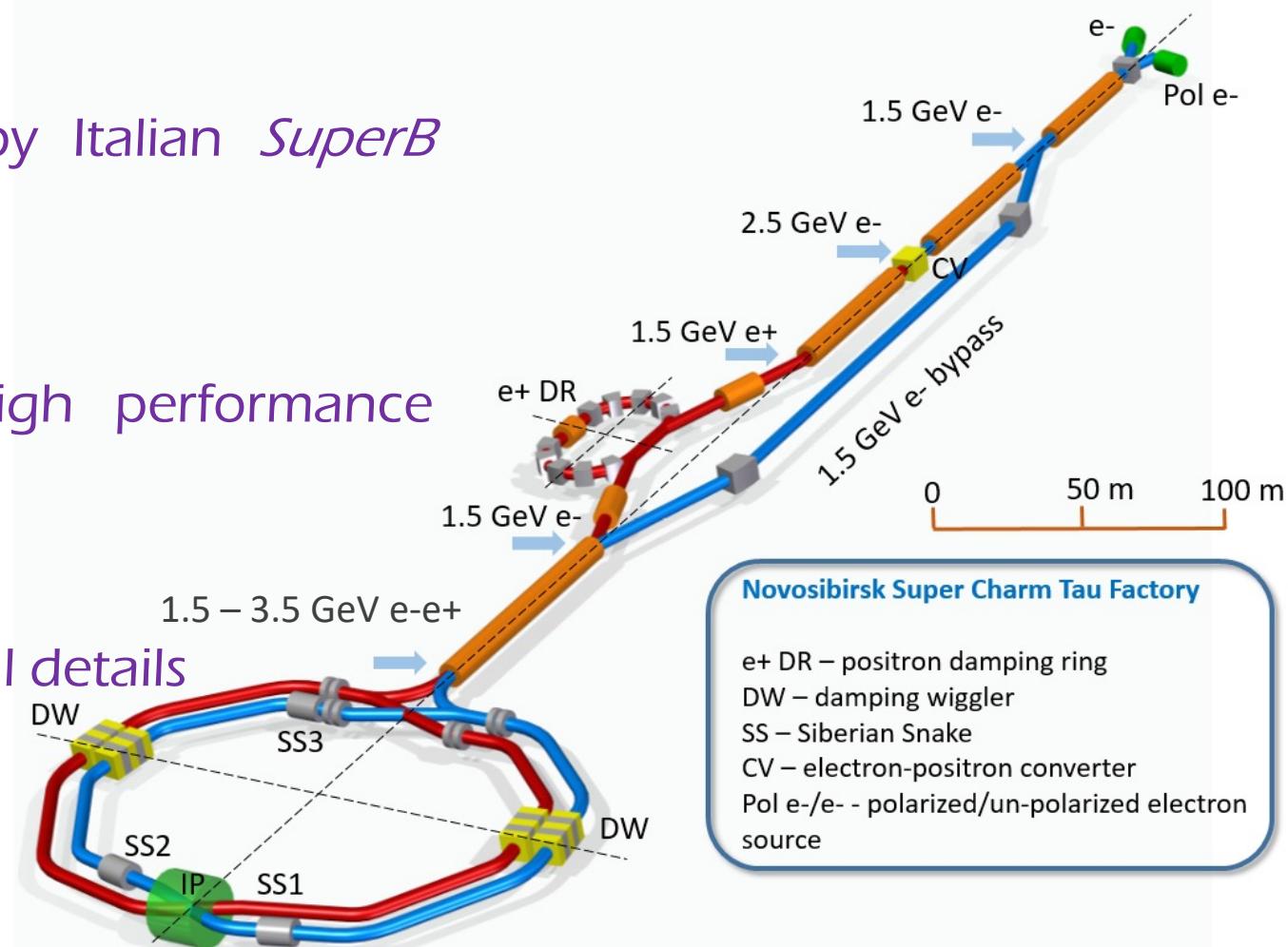
- With MDI, lattice optimization, high performance operation at all energies

- 2018 CDR ver2.0

- Upgraded design and more technical details

- From 2019 to Now

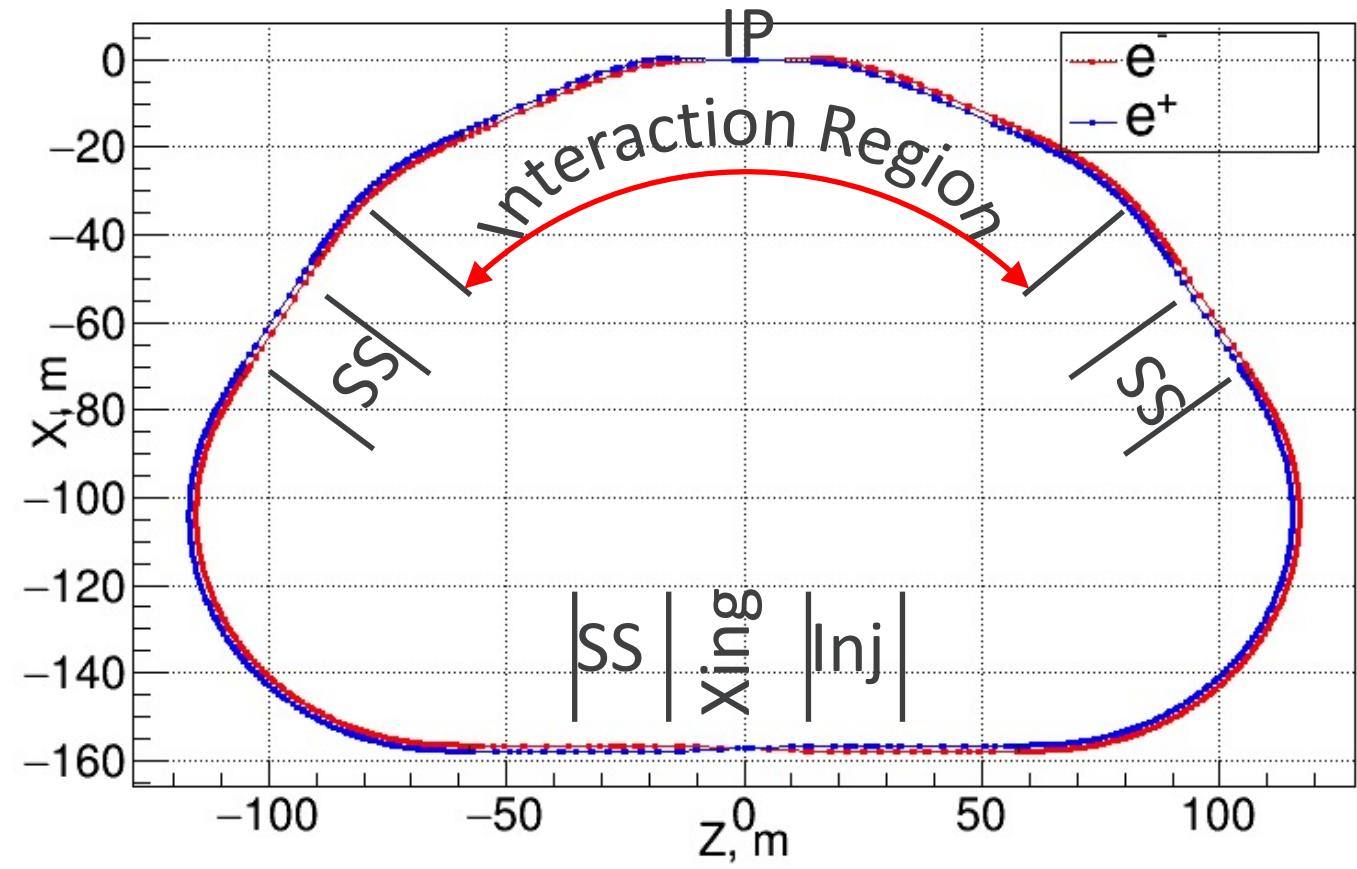
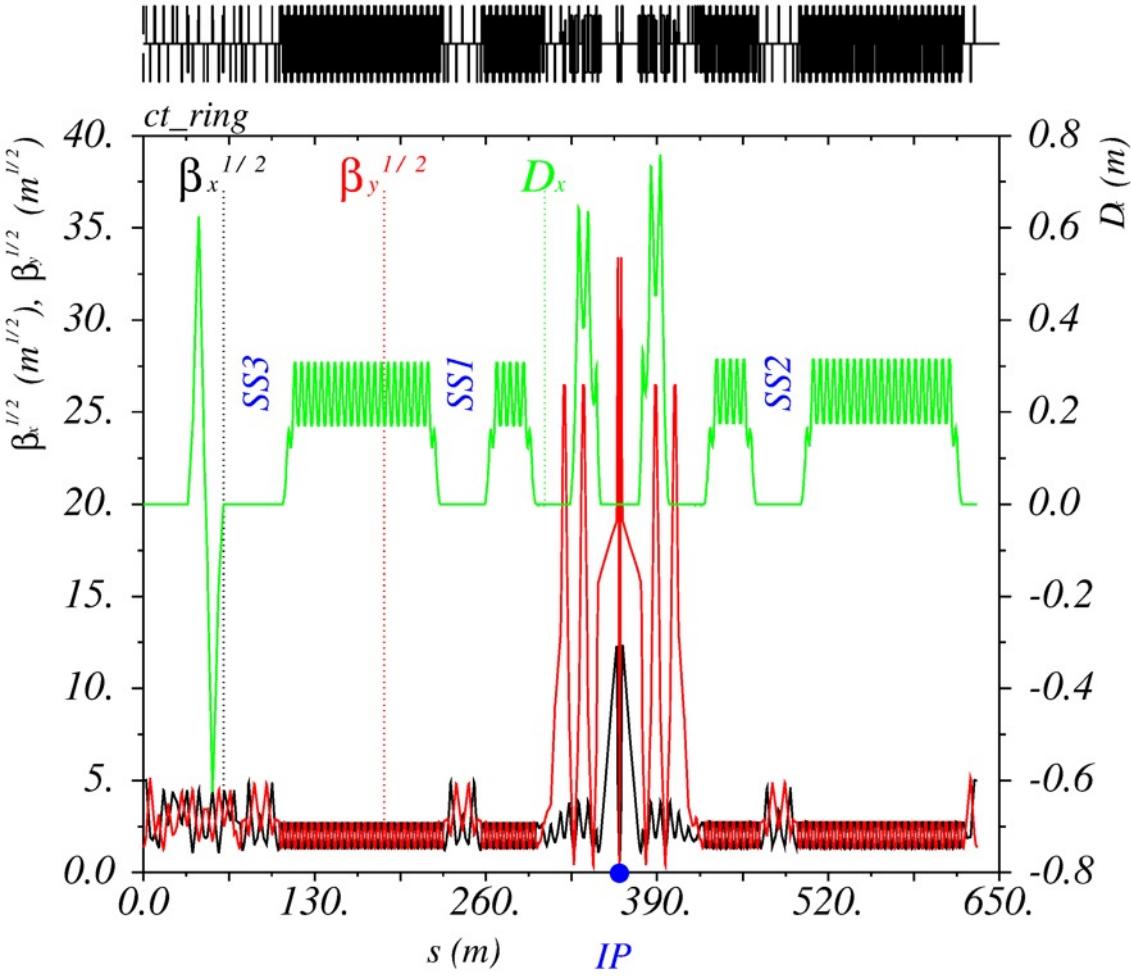
- Shorter ring, better dynamics
  - Snakes
  - Realistic design of MDI, lens and injection facility



# ○ Design parameters

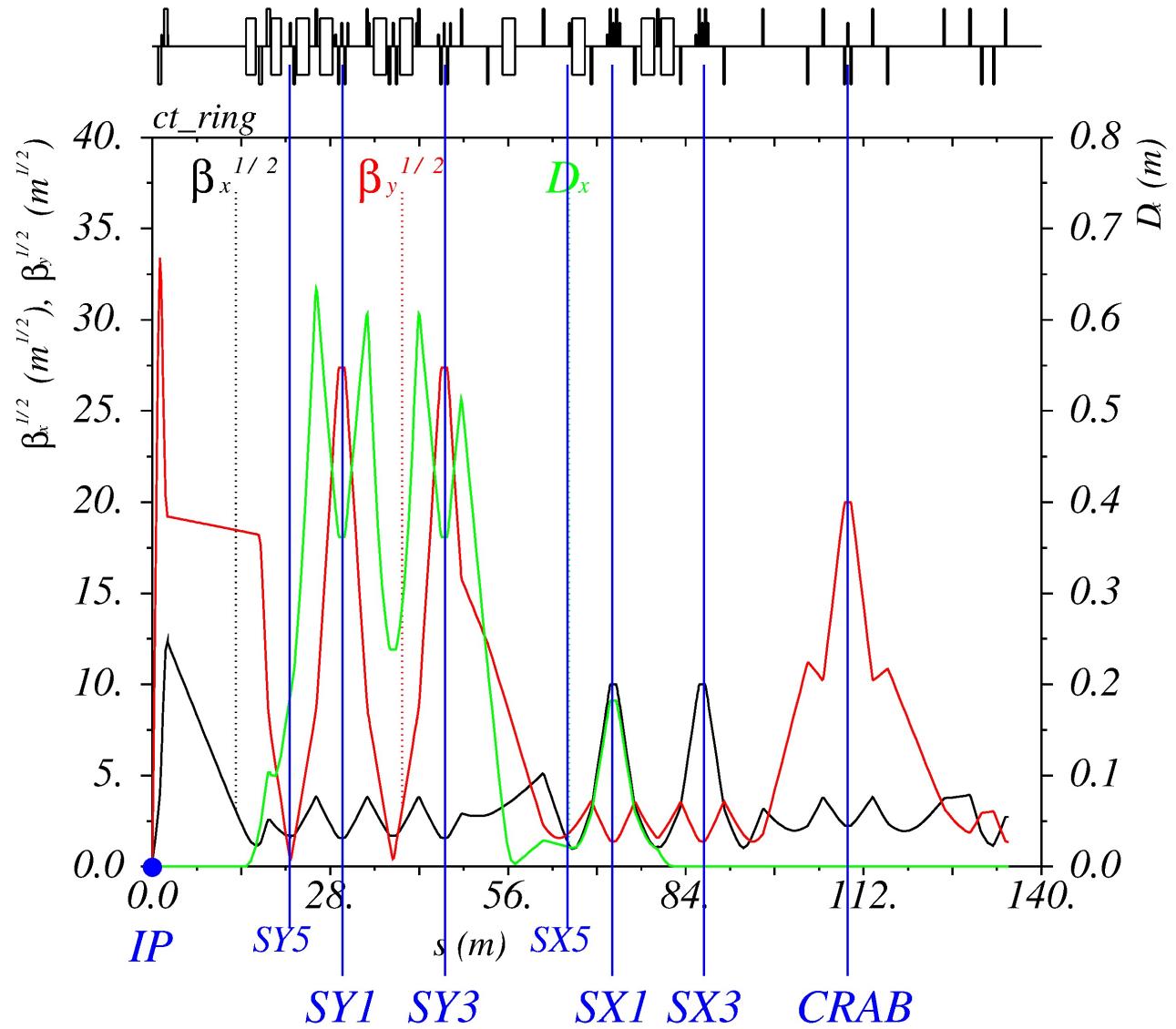
$E(\text{MeV})$	1500	2000	2500	3000	3500
$\Pi(\text{m})$				632.94	
$F_{RF}(\text{MHz})$				350	
$2\theta(\text{mrad})$			60		
$\varepsilon_y/\varepsilon_x(\%)$			0.5	SuperKEKB 03.12.2019 $\beta_y^* = 1 \text{ mm}$	
$\beta_x^*/\beta_y^* (\text{mm})$			100/1		
I(A)	2	2	2	2	2
$N_e/bunch \times 10^{-10}$	9	9	8	9	
$N_b$	292	292	328	292	PEPII: I(e+) = 3.2 A PEPII DAFNE : I(e-) = 2.45A
$U_0(\text{keV})$	130	260	465	773	1220
$V_{RF}(\text{kV})$	1600	2000	2500	3500	5000
$v_s$	0.0164	0.0159	0.0158	0.017	0.019
$\delta_{RF}(\%)$	1.9	1.8	1.7	1.7	1.9
$\sigma_e \times 10^3 \text{ (SR/IBS+WG)}$	0.28/1	0.4/1.1	0.5/1.1	0.6/1.1	0.7/1.1
$\sigma_s(\text{mm}) \text{ (SR/IBS+WG)}$	4/15	7/15	7/15	10/15	12/15
$\varepsilon_x(\text{nm}) \text{ (SR/IBS+WG)}$	2.7/8.8	5/5.5	7/4.6	10/5.5	14/3.1
$L_{HG} \times 10^{-35} (\text{cm}^{-2}\text{s}^{-1})$	0.8	1	1	1	1
$\xi_x/\xi_y$	0.007/0.15	0.005/0.14	0.003/0.1	0	SuperKEKB(LER): $\tau = 360 \text{ s}$
$\tau_{Touschek} (\text{s})$	1600	1600	2300	4000	8300
$\tau_{Luminosity} (\text{s})$	2000	1600	1700	1600	1600

# ○ Lattice and layout 2021

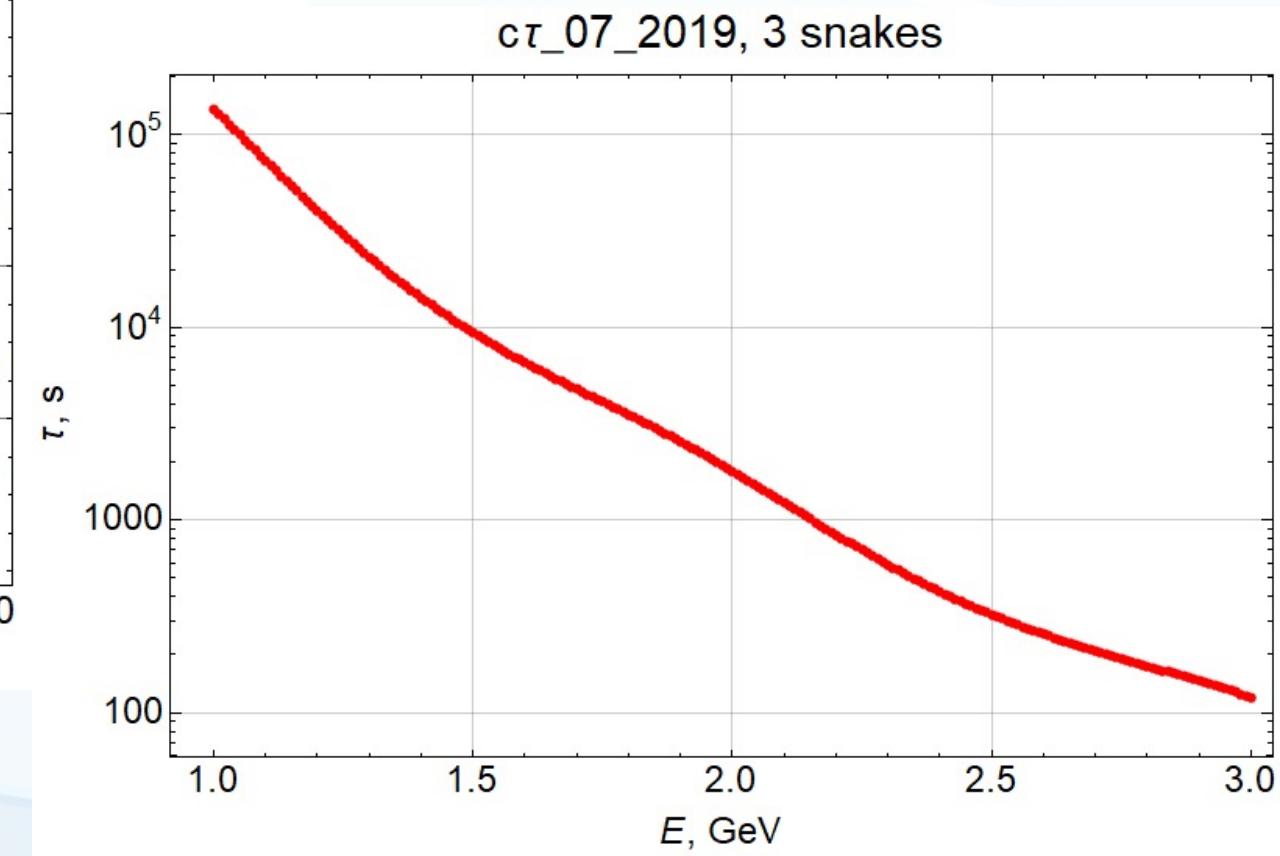
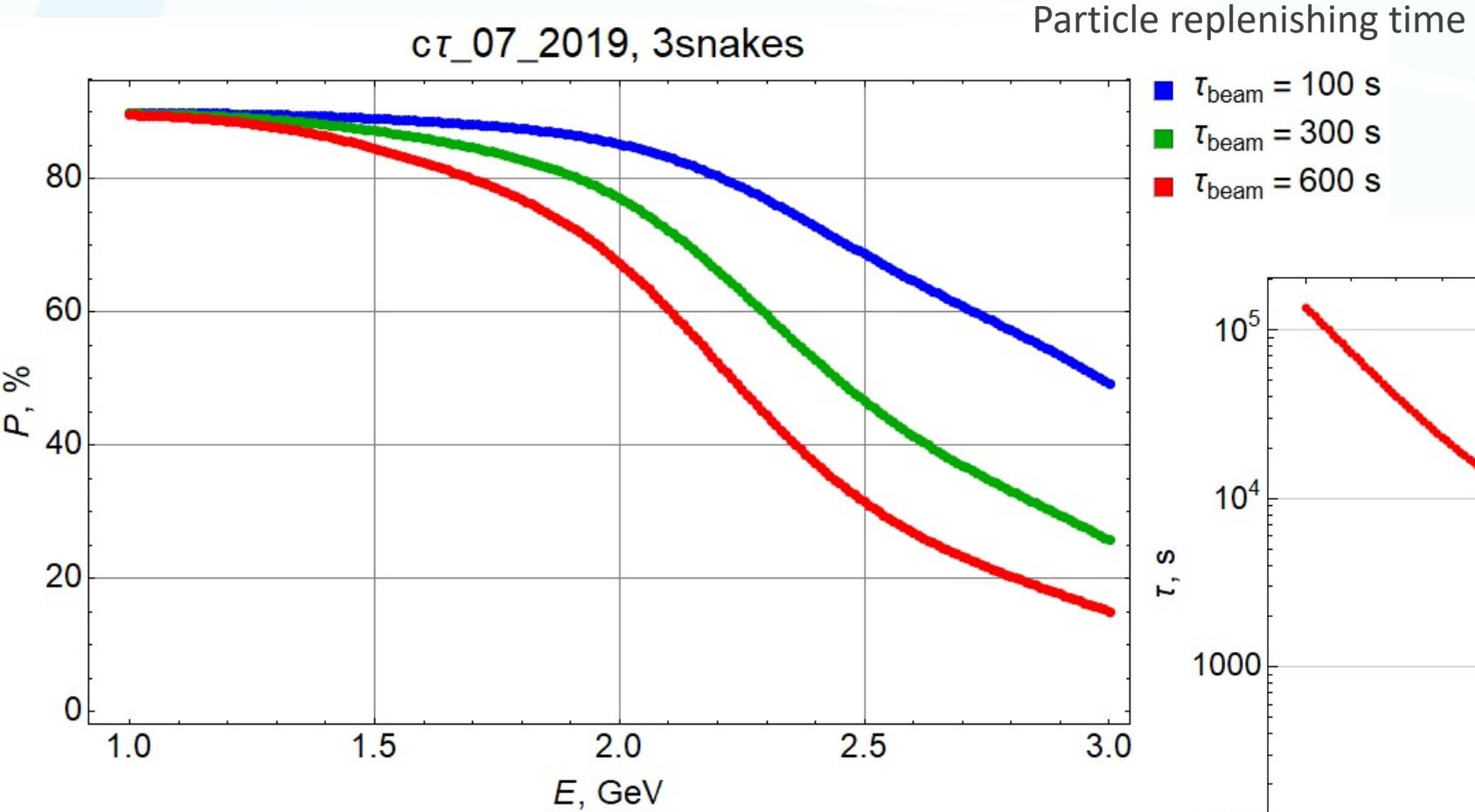


# ○ Interaction region

CRAB:  $\mu_x = 7\pi$   
 $\mu_y = 5.5\pi$

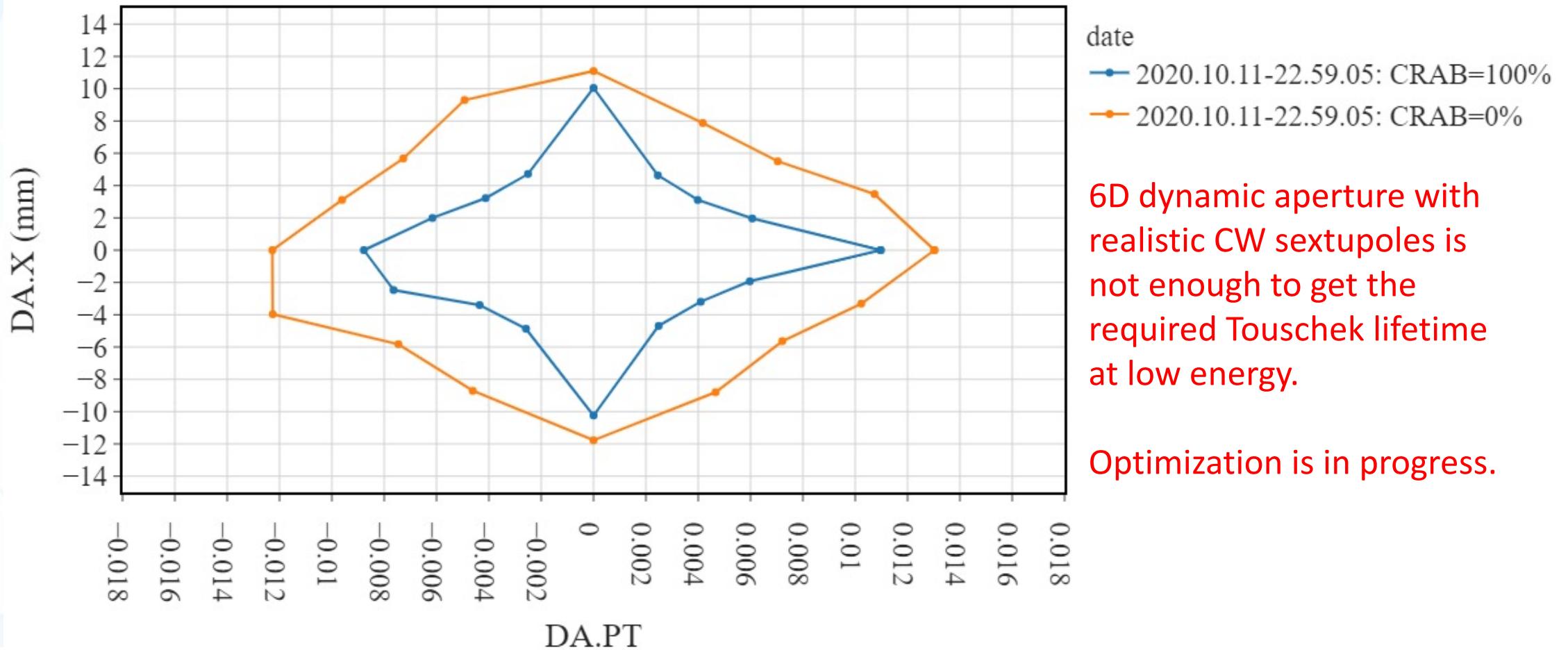


## ○ Longitudinal Polarization



## ○ CRAB sextupole influence: 6d-DA

6d-DA,  $y_0 = \sigma_y = 1.28e - 05m$



## ○ Status

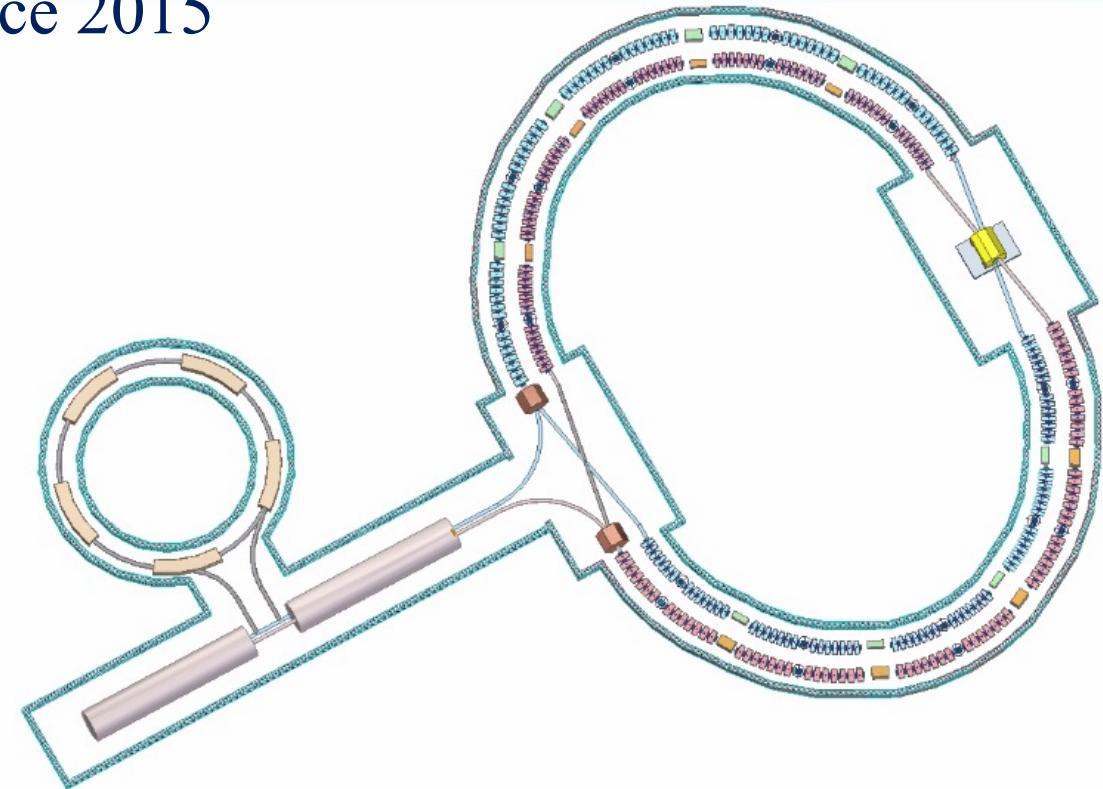
- The linear lattice and parameters provide desired luminosity and polarization
- Realistic design of new injection facility  $2 \times 10^{11} e^+ / s$  for 200 s of beam life time
- Detailed design of interaction region and MDI, 3d design of FF quadrupoles, maximum strength is reduced from 100 T/m to 40 T/m
- Siberian snakes sections provide sufficient longitudinal polarization
- On momentum dynamic aperture is sufficient for injection and beam-beam effects
- Off momentum dynamic aperture with CRAB ON is insufficient at 1.5-2.5 GeV to provide necessary Touschek lifetime (work is in progress)

## ○Nearest future plans

- Several powerful organizations, labs and institutes as supporters and our united team steadily push the Government to approve the project
- In spite the whole budget is still under discussion by Russian Government, there was a decision to start with R&D and prototypes and money were allocated for 2022-2023 for key components including:
  - FF technical design and 40 T/m FF quad prototype of CCT technology
  - Polarized e- source design and key elements development with photo-gun prototype
  - Optimization and design of positron converter
  - etc..
- SuperKEKB experience show that there are still problems with implementation of the SW collision in real life, BINP consider a test facility in the range of 1-1.5 GeV beam energy with all main CW features (large Piwinski angle, small emittance, large current, low  $\beta_y$ , complicated IR, etc.). Reduce risks for large super charm-tau.

# STCF @ USTC

- Topic started since 2013
- First open discussed on Xiangshan Conference 2015
- Accelerator work began from 2018
  - Set goals for two stage construction
  - 3 faculties and 3 graduate students
- From 2019 to Now, preliminary CDR stage
  - Preliminary lattice design
    - Published in JINST, 2021
  - Several key technologies discussed
  - Optimization work in progress
- Supported by local authority and Hefei Comprehensive National Science Center



# ○ Parameters and accelerator physics design

Parameters	Phase 1	Phase 2
Circumference/m	800~1000	800~1000
Optimized Beam Energy/GeV	2	2
Energy Range/GeV	1-3.5	1-3.5
Current/A	2	2
Emittance( $\varepsilon_x/\varepsilon_y$ )/nm·rad	6/0.06	5/0.05
$\beta$ Function @ IP ( $\beta_x^*/\beta_y^*$ )/mm	90/0.9	50/0.5
Collision Angle(full $\theta$ )/mrad	60	60
Tune Shift $\xi_y$	0.06	0.08
Hour-glass Factor	0.9	0.9
Lifetime	600	900
Luminosity/ $\times 10^{35}$ cm $^{-2}$ s $^{-1}$	$\geq 0.5$	$\sim 1.0$

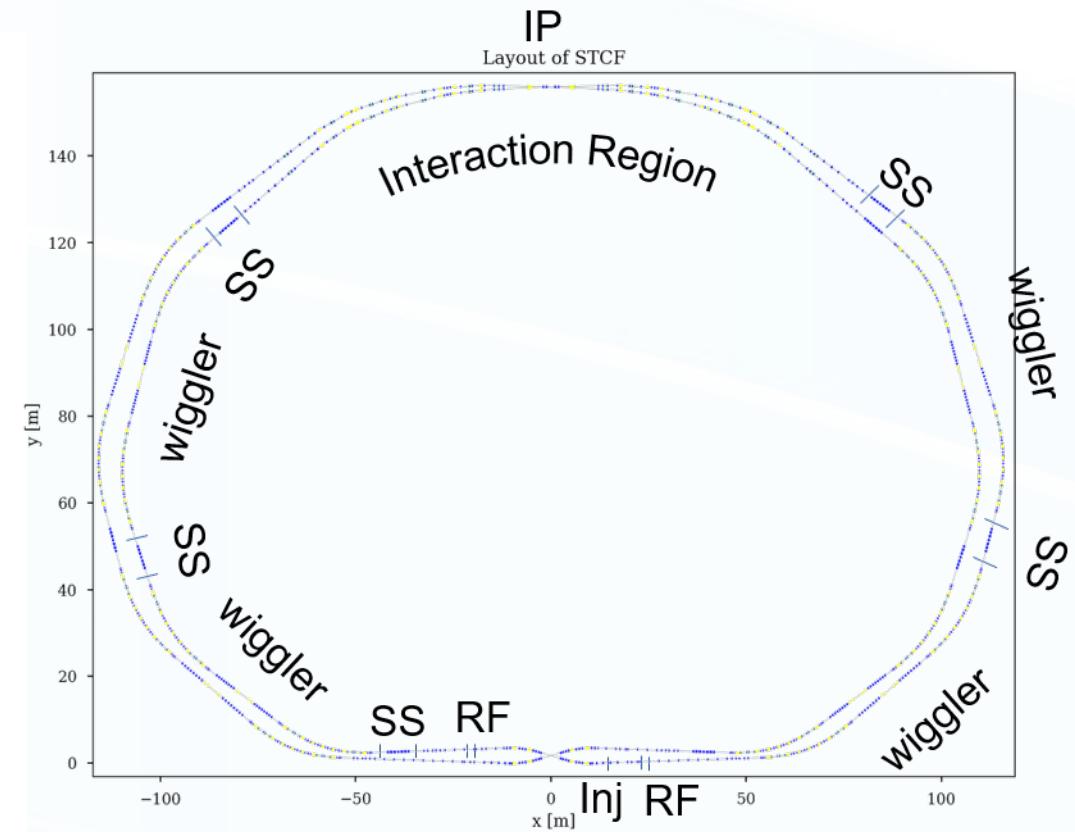
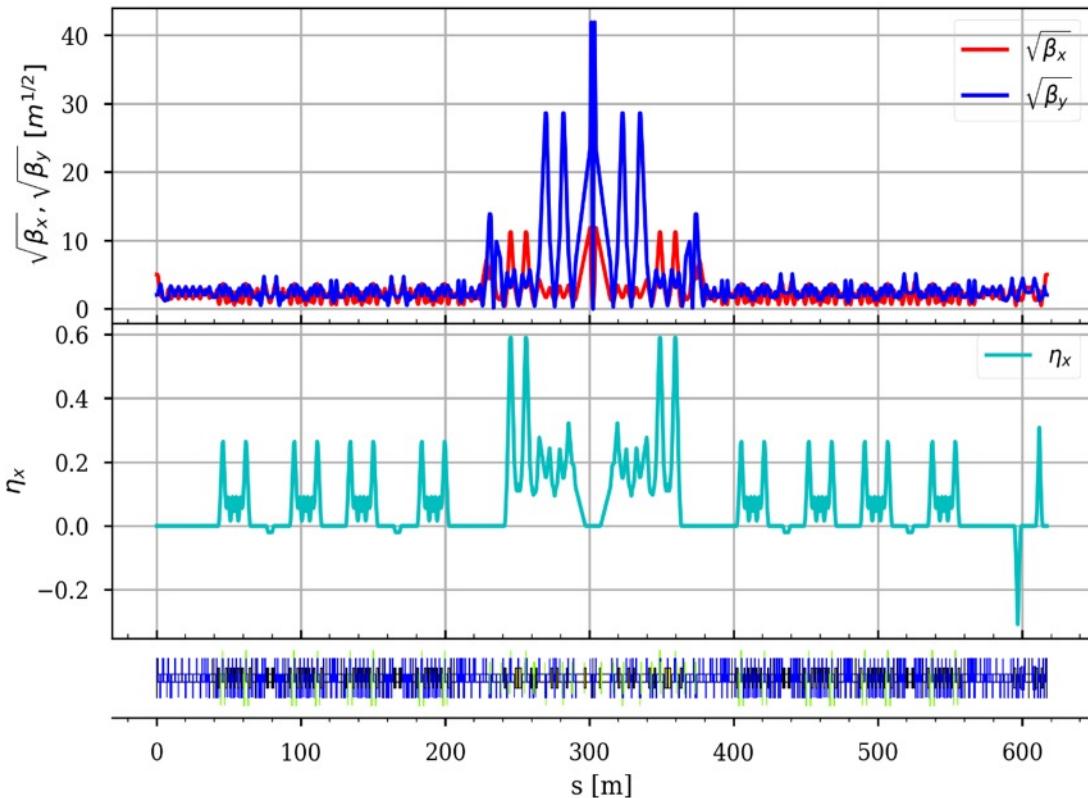
- For realistic project
- Stage 1, half luminosity and no polarization
- Stage 2, after operation for some time, upgrade to high luminosity with polarized electron beam

# ○ Parameters and accelerator physics design

Parameters	Value	Unit
Optimize energy E	2.0	GeV
Circumference $\Pi$	617.06	m
$f_{RF}$	500	MHz
$2\theta$	60	mrad
$\varepsilon_y/\varepsilon_x$	0.5	%
$\beta_x^*/\beta_y^*$	90/0.6	mm
I	2.0	A
$N_e/bunch$	5	$10^{10}$
$N_b$	512	-
$U_0$	157.3	keV
$V_{RF}$	3.0	MV
$v_x/v_y/v_s$	40.552/24.571/0.016	-
$\delta_{RF}$	1.8	%
$\sigma_e$ (w.o/w IBS)	0.56/0.74	$10^{-3}$
$\sigma_x$ (w.o/w IBS)	15.9/19.4	$\mu m$
$\sigma_y$ (w.o/w IBS)	0.09/0.11	$\mu m$
$\sigma_s$ (w.o/w IBS)	6.7/10	mm
$\varepsilon_x$ (w.o/w IBS)	2.8/4.2	nm
$L_{HG}$	$0.5 \sim 1 \times 10^{35}$	$cm^{-2}s^{-1}$
$\xi_x/\xi_y$	0.004/0.10	-
$\tau_{Touschek}$	200	s
Damping time $\tau_x/\tau_y/\tau_s$	52/52/26->(36/36/18)	ms
Momentum compact factor $\alpha_c$	$5.26 \times 10^{-4}$	-

- Similar to BINP results, short Touschek lifetime project
- We want to use damping wigglers to suppress the damping time so as to reach high luminosity, but still under study

## ○ Lattice and layout 2022

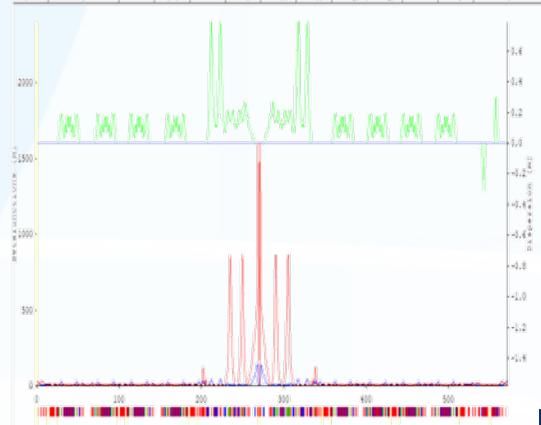


### ➤ Compared to 2021:

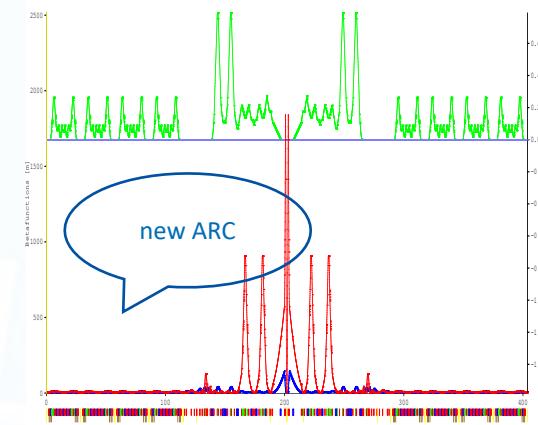
- Hybrid 7BA (H-7BA) -> High order achromat H-7BA, Larger dynamic aperture and momentum aperture
- Tuning the tune between CCY and final doublet(FD), with additional sextupoles at small  $\beta$  position, to get large momentum aperture

# ○ Optimization of touschek lifetime

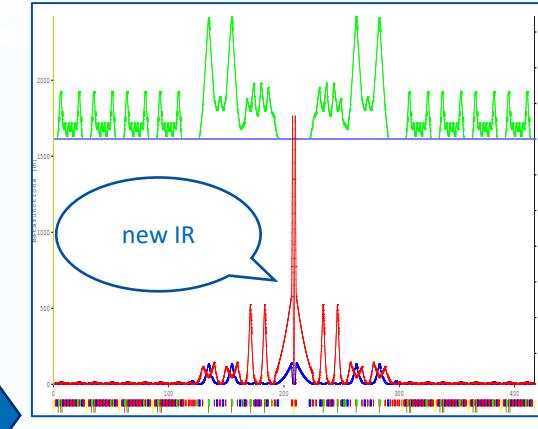
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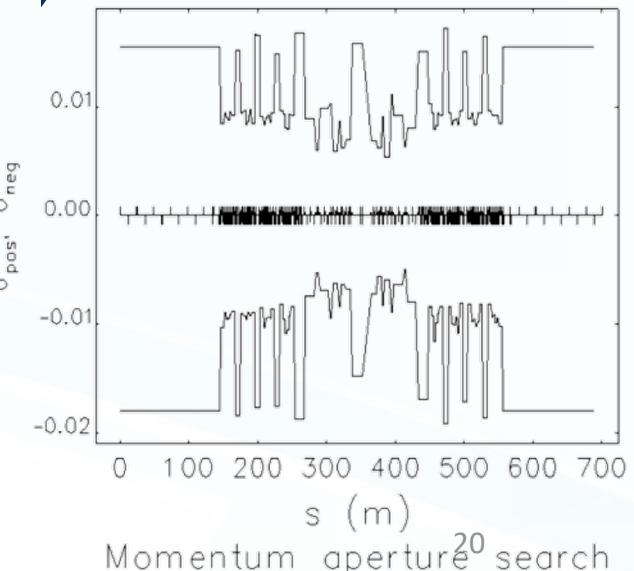
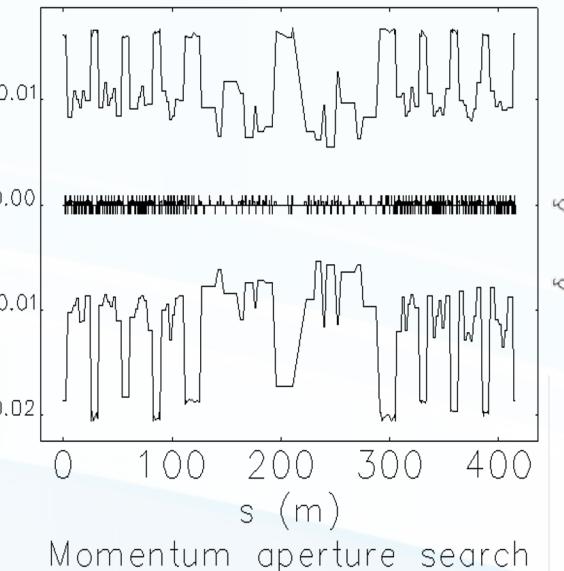
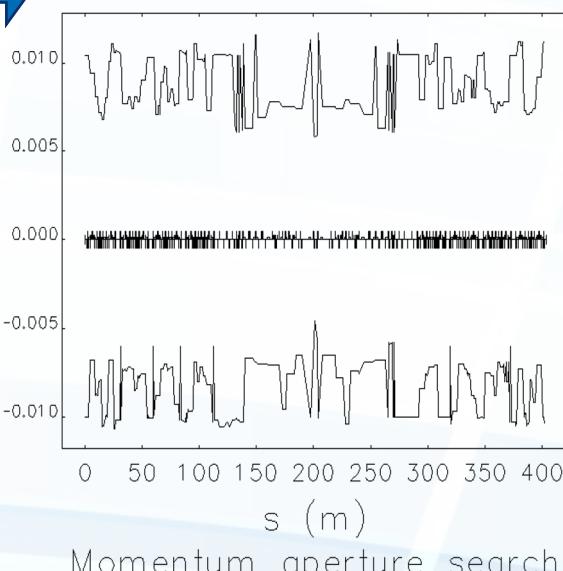
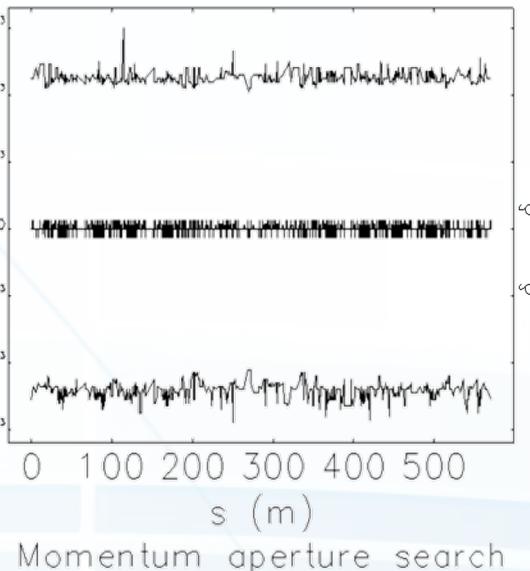
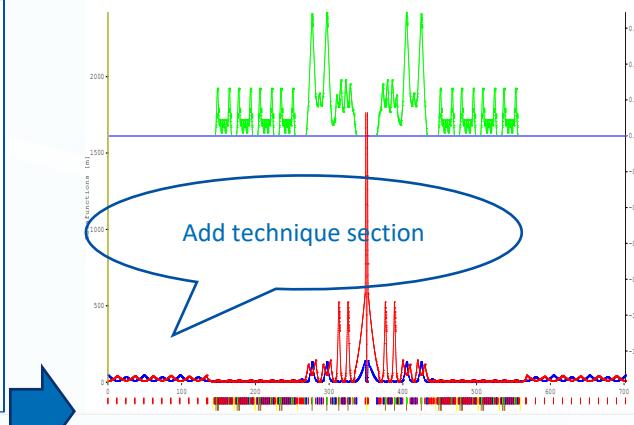
71s



176s

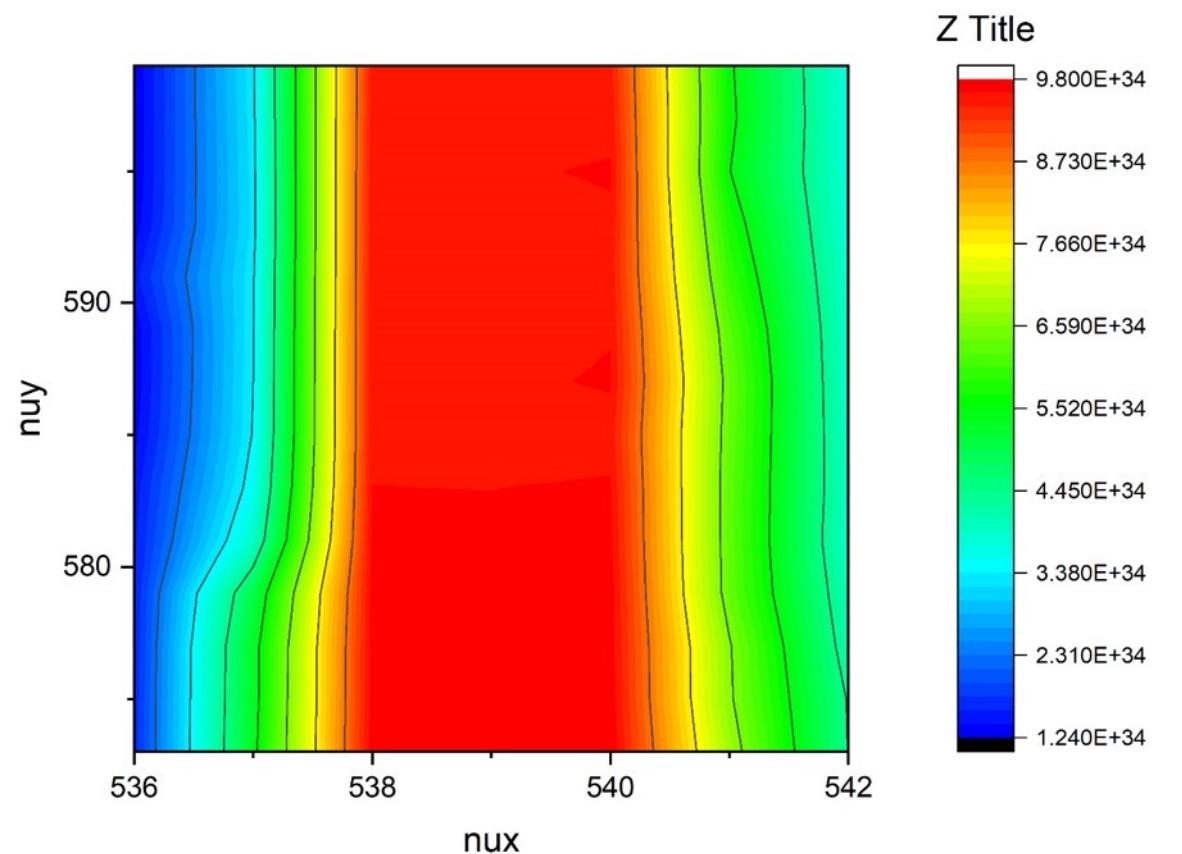


200s

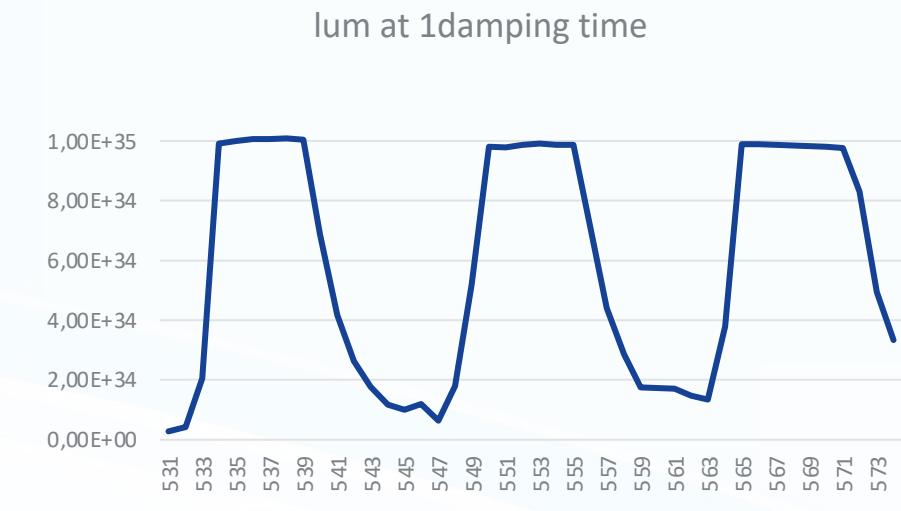
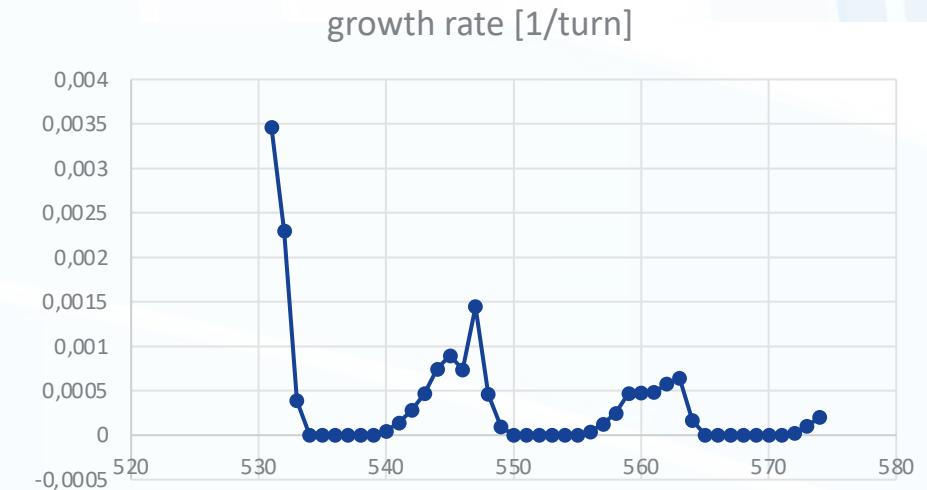
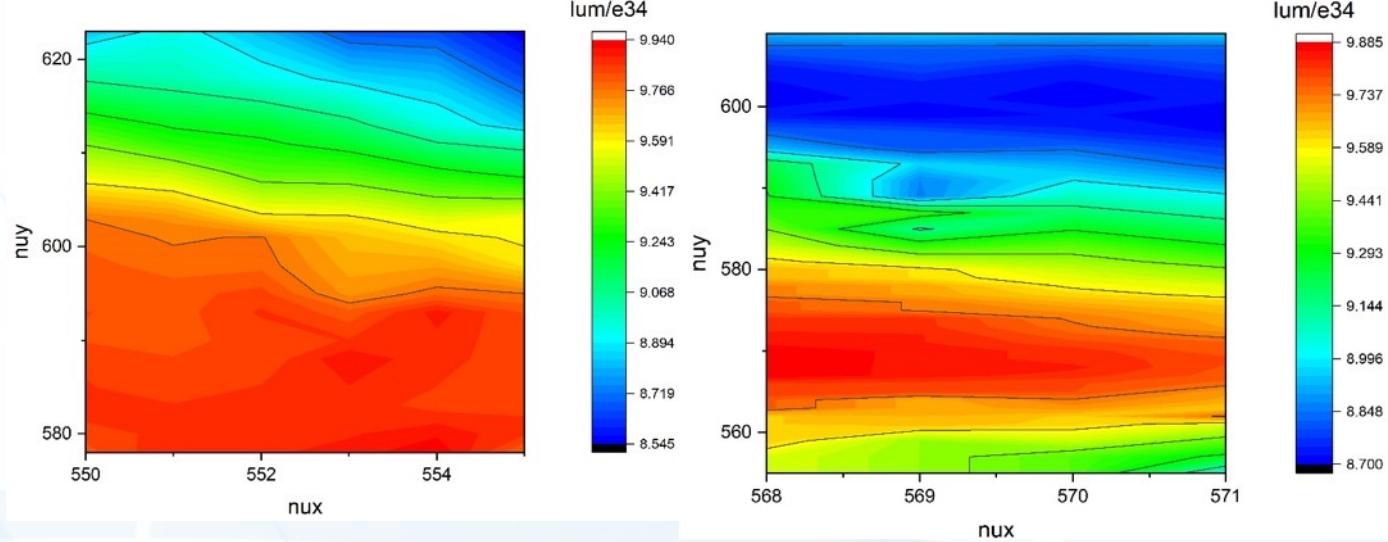


## ○ Beam-beam simulation

- Several new effects become important for the collider performance such as beamstrahlung, coherent X-Z instability and 3D flip-flop.
- When the X-Z instability is excited, the horizontal emittance increases.
- The instability would exist near the resonance:
- $v_x = 0.5 + k*v_z$ , the stable horizontal tune area would shift due to the change of synchrotron tune ( $v_z$ ).
- At first, we set  $v_z=0.012$  ( $\sim 3\xi_x$ ), we gain a really small safe area, which the width is only  $0.002\sim0.003$



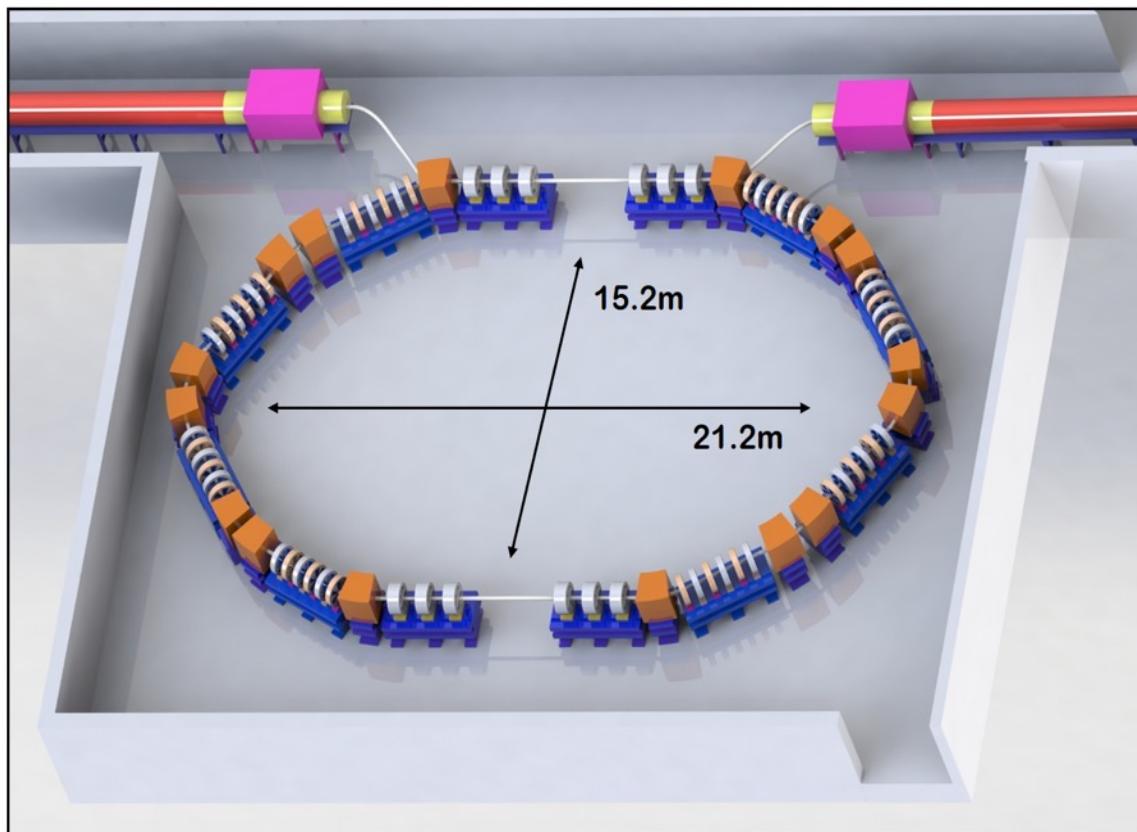
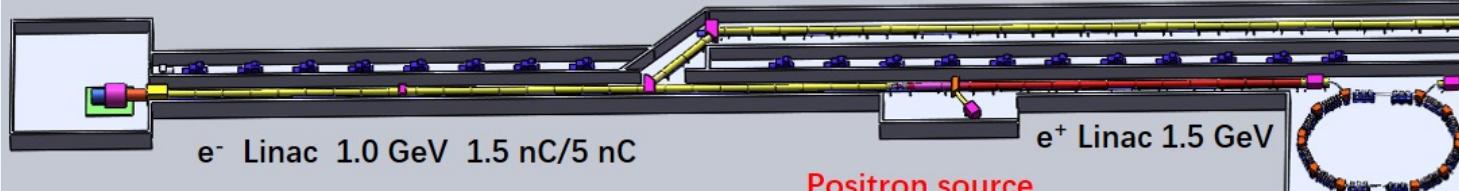
- We use the ratio of beam size blowup in horizontal direction to identify the instability.
- Due to the beam-beam effects and beamstrahlung effect, the peak of emittance growth will be shifted and then the width of stable collision tune area would be reduced, for  $v_z / \xi_x = 3$ , it's less than  $\xi_x$ .
- Increase  $v_z$  from  $0.012(3\xi_x)$  to  $0.016(4\xi_x)$ , then we gain a wider safe area, which the width is  $0.005-0.006$ .



$$vx = 0.5 + k*vz, vz=0.016; vy = 0.571$$

# ○ Injector

Electron source 1.5 nC/5 nC



Electron transport

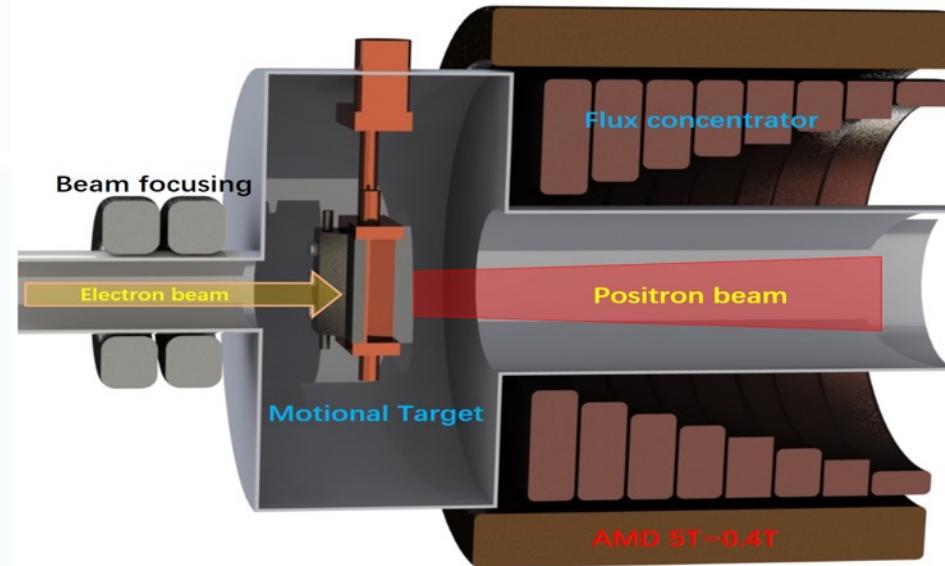
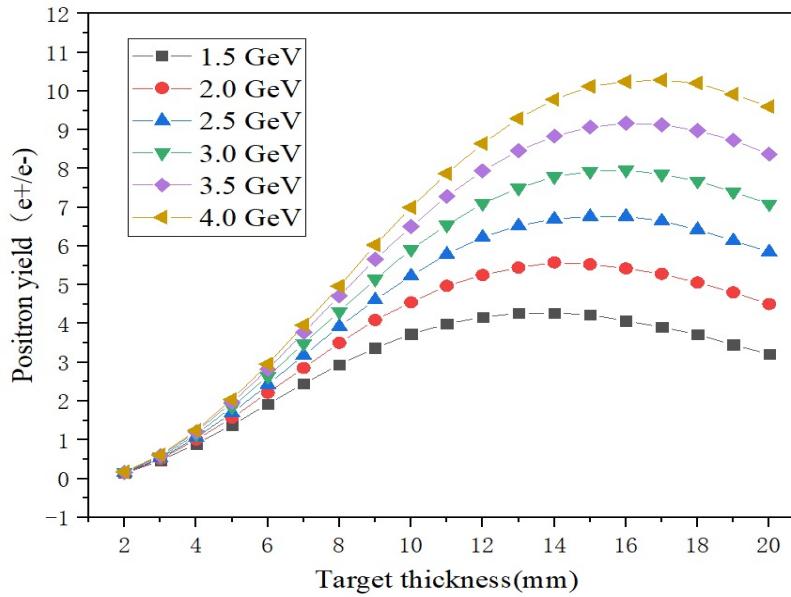
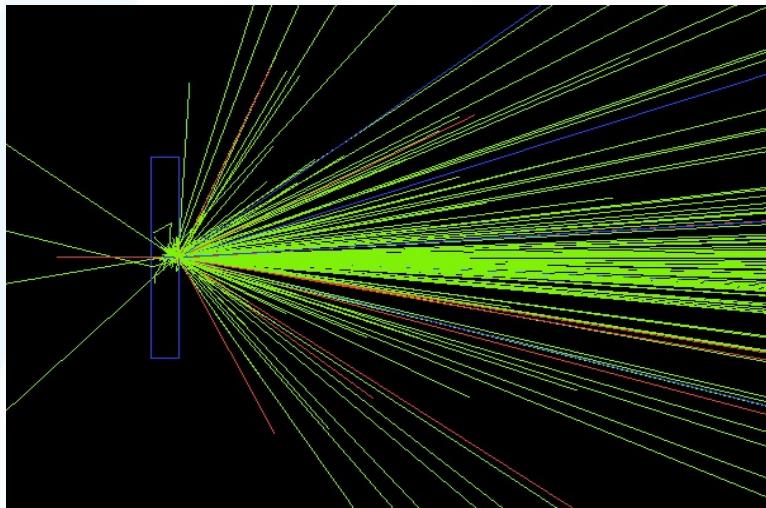
To ring

Positron source

$e^+$  damping ring

Parameter	Value
Energy	1.0 GeV
Perimeter	~58 mm
Repetition frequency	50 Hz
Bending radius	2.7 m
Dipole magnets, $B_0$	1.4 T
Momentum compression factor, $\alpha_c$	0.076
$U_0$	35.8 keV
Damping time x/y/z	12/12/6 ms
$\delta_0$	0.05%
$\varepsilon_0$	287.4 mm·mrad
Bunch length	7 mm
$\varepsilon_{inj}$	2500 mm·mrad
$\varepsilon_{ext\ x/y}$	704/471 mm·mrad
$\delta_{inj}/\delta_{ext}$	0.3/0.06
Divergence of energy	1%
$f_{rf}$	650 MHz
$V_{rf}$	1.8 MV

# ○ Positron Source\*



Parameter	Value
Electron bunch	5 nC
Electron energy	1.5 GeV
Rep. rate	50 Hz
Deposited power	532 W
Magnetic field	5±0.4
Target thickness	13 mm
Target material	Tungsten
e <sup>+</sup> yield	0.25

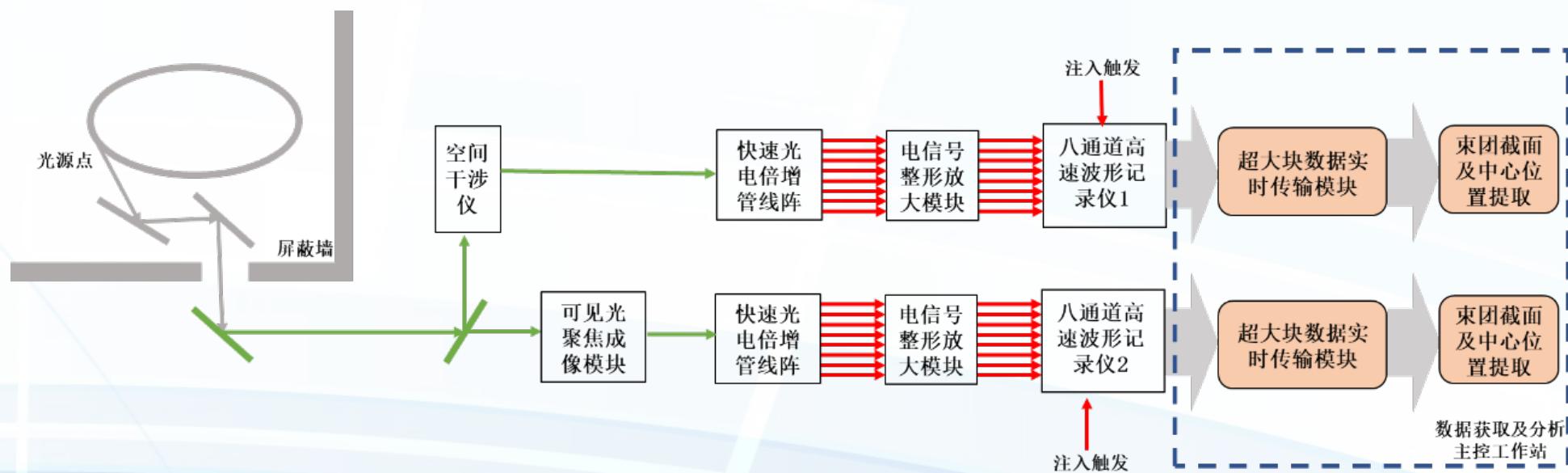
- Motional target with cooling system designed for STCF positron
- Experiments had been done on thermal research for single crystal-tungsten target

\*Published in NIMA

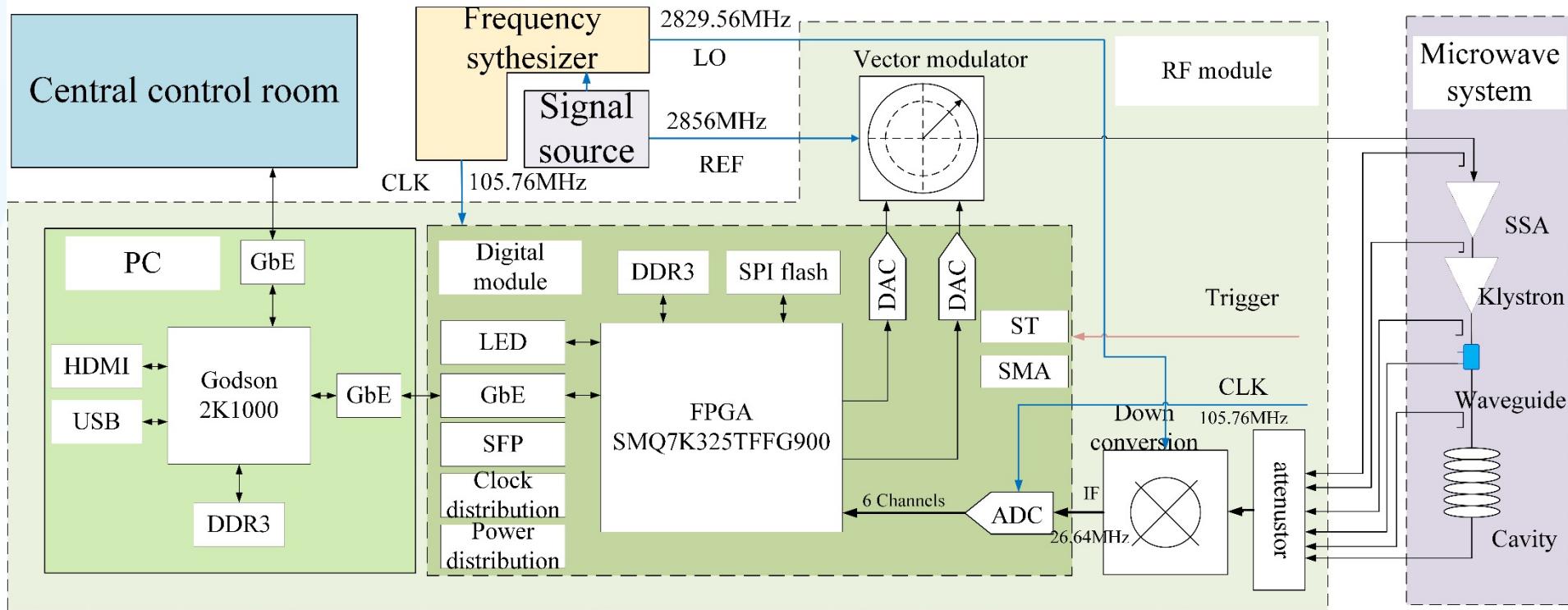
## ○ Bunch size measurement for monitoring the blow-up

### ➤ Use synchrotron radiation to monitor the bunch size

- Use visible light to implement bunch by bunch, turn by turn 3D measurement bunch profile with high time resolution, like 2-4 ns
  - Key technology: signal processing
- Develop X-ray interferometer to measure the bunch transversal size with high space resolution, like  $\mu\text{m}$  to sub- $\mu\text{m}$ 
  - Key technology: X-ray optics

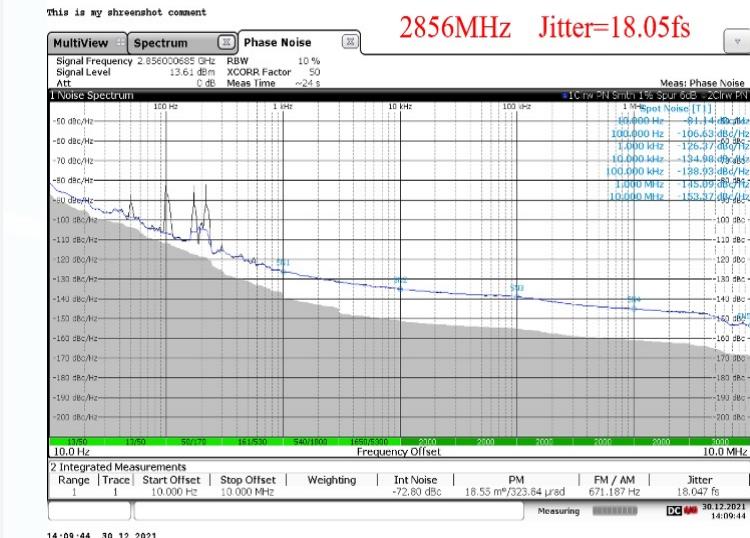
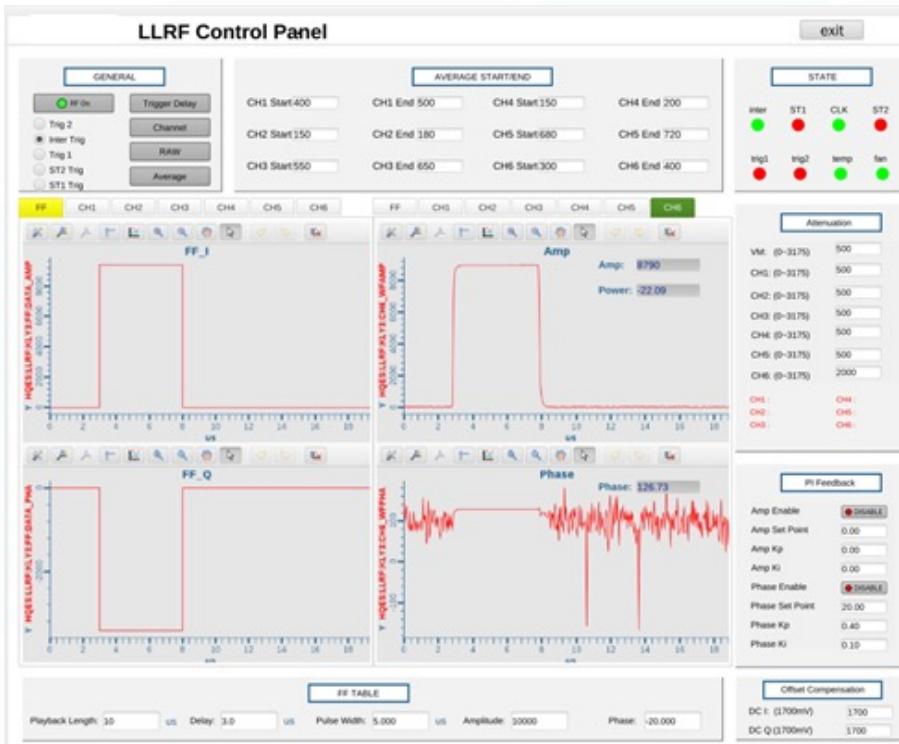
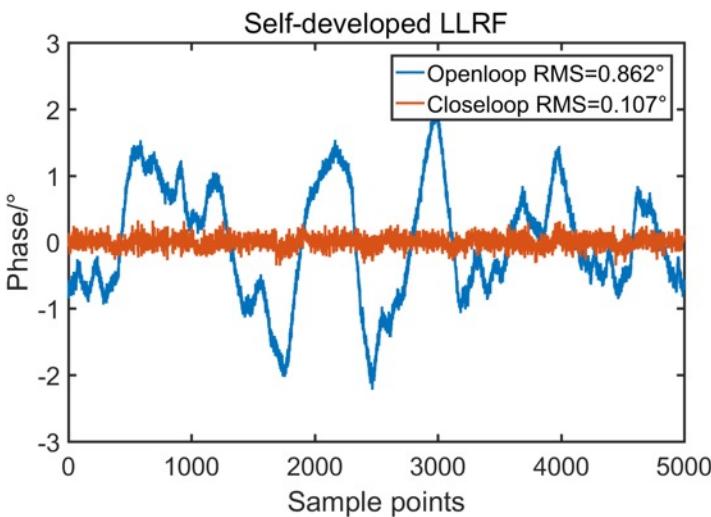


# Low Level RF system with domestic electronics



- **Hardware**
  - RF Source; Frequency Synthesizer; IF Signal processor
- **Software**
  - FPGA Firmware; Control Algorithms; EPICS Control

## ➤ Beam test results



- Signal source & frequency synthesizer have been developed.
- Close loop beam test result for S band LLRF system reached around 0.1° (rms).

## ○ Status and future plans

- In the last 5 years, USTC and CAS had given more than 20M RMB for preliminary study (including detectors, physics and accelerators)
- Several universities and institutes joined our plan as supporters, more are interested.
- Applying for Central Government R&D fund now, a decision will be made possibly by October.
- Local authority agreed to give R&D funds in 2022-2025
- A prototype of interaction region and a test facility for electron and positron source will be constructed by 2025.

# Conclusion

- A consensus has been reached for collision scheme
  - Large Piwinski angle and CW
- More accelerator physics study and further technical experiments are required.
- We have noticed what some of the key problems are, and we may also known the direction where to find the answers.
- Experiences from BEPCII, SuperKEKB are very helpful.
- Test facilities will be very helpful.



**Thank you for your attention**

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