



LECR5 Development and Status Report

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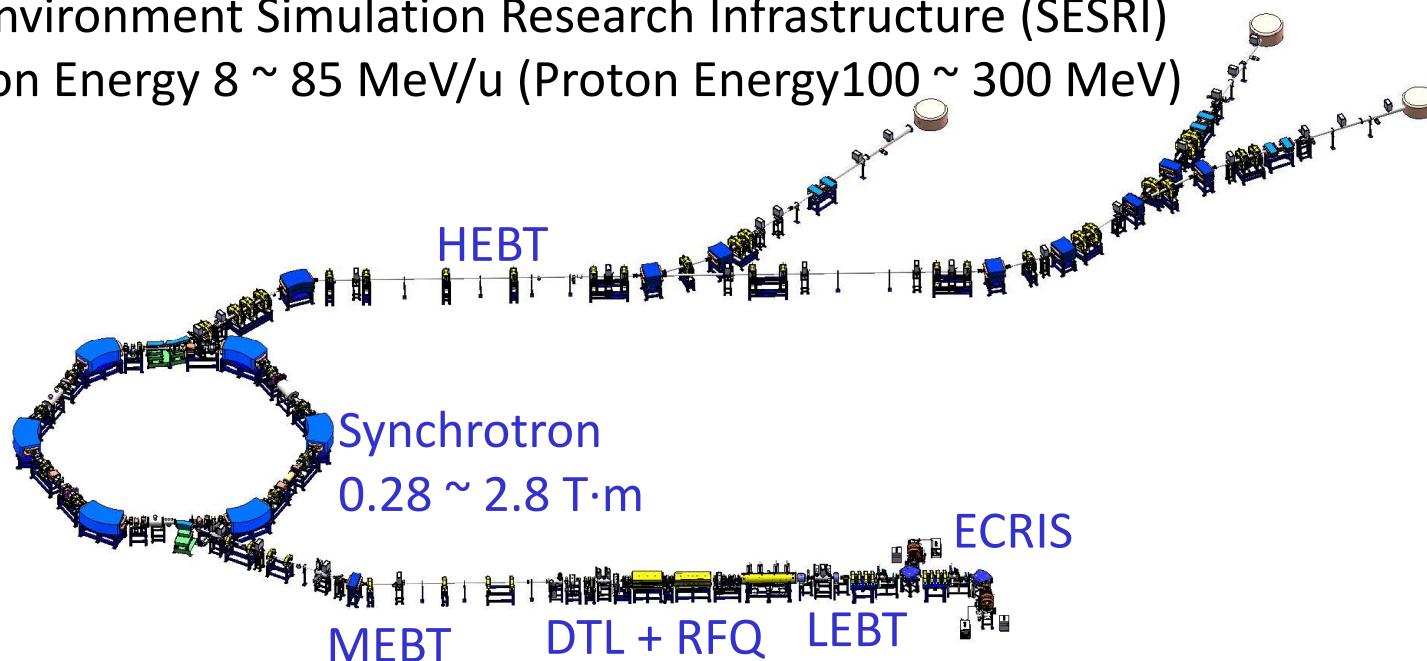
Outline

- **Design of LECR5**
- **Testing setup and Platform construction**
- **Commissioning for Ion Beams**
 - Gaseous ion beams production
 - Metal ion beams production
- **Summary**

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Background introduction

Space Environment Simulation Research Infrastructure (SESRI)
Heavy Ion Energy 8 ~ 85 MeV/u (Proton Energy 100 ~ 300 MeV)



The requirement of the ECR ion source

Ions	Current	Ion energy	NRMS
H_2^+	≥ 250 euA	4 keV/u	≤ 0.2
$^4He^{2+}$	≥ 200 euA		
$^{84}Kr^{18+}$	≥ 84 euA		≤ 0.15
$^{209}Bi^{32+}$	≥ 50 euA		

Design considerations of ECRIS

Beam intensity produced by two types of typical ECRIS in IMP

Ions	Charged State	LAPECR2 (eμA)	LECR3-14.5 GHz (eμA)	LECR4-18 GHz (eμA)
^{40}Ar	8+	310	1100	1717
	9+	200	720	1075
	11+	105	325	503
	28+	45	$^{207}\text{Pb}^{30+}/18$	118
	31+	20		70

- All permanent Magnet ECRIS and 14.5 GHz room temperature ECRIS can't meet the requirement of the bismuth ion beam.
- High performance 18 GHz room temperature ECRIS can meet all ion beam requirements.

Design parameters of LECR5

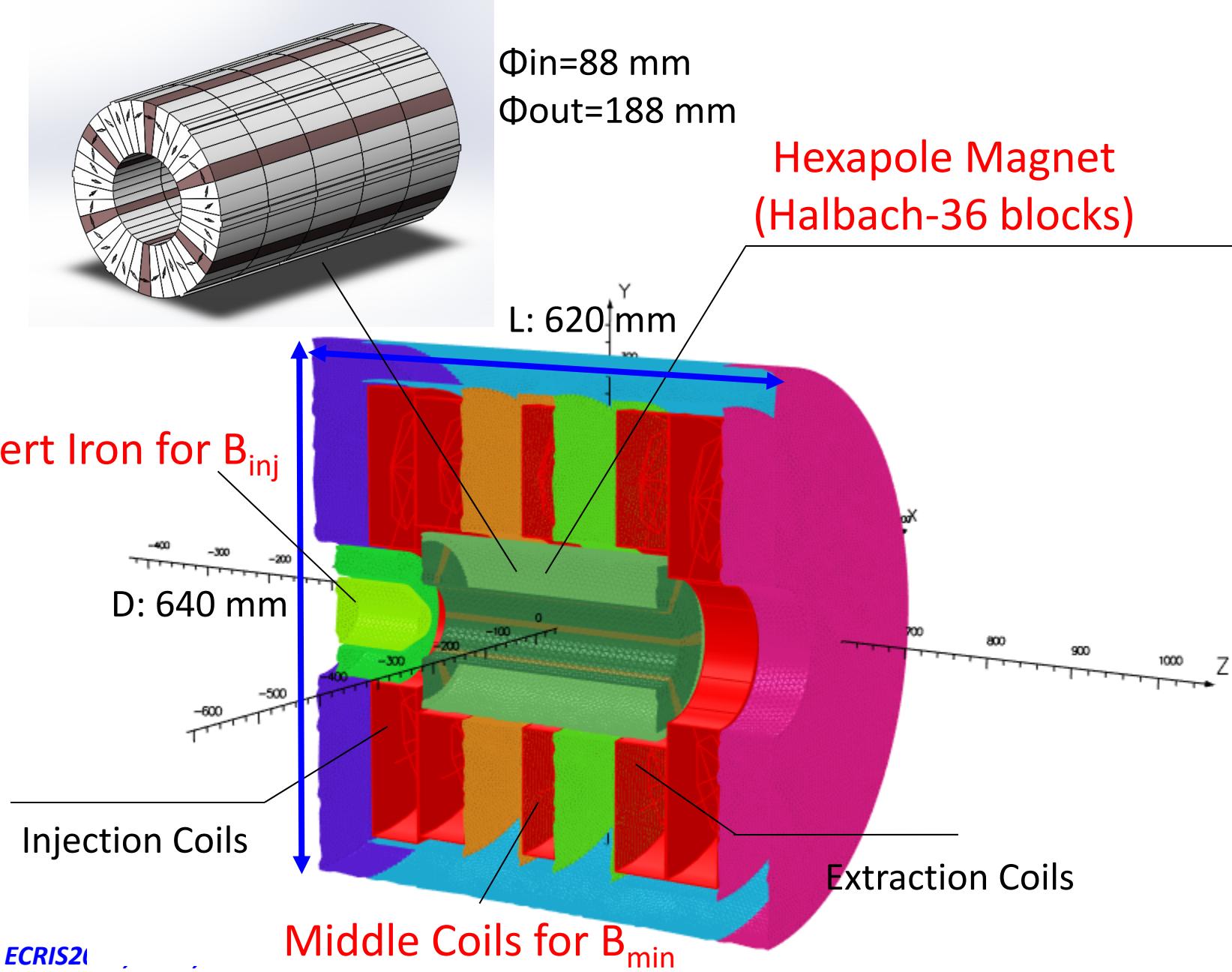
Design parameters in comparison of other ECRIS

	LECR5	LECR4	SECRAL(18 GHz)
f (GHz)	18	18	18
B _{inj} (T)	≥2.5	2.4	2.5
B _{min} (T)	0.33~0.53	0.53	~0.5
B _{ext} (T)	≥1.2	1.3	1.4
B _{rad} (T)	≥1.2 (r=40)	~1.0 (r=38)	1.4 (r=63)
Mirror length	340 mm	307 mm	420 mm
Plasma Chamber	80 mm	76 mm	126 mm

The magnetic field configurations of the LECR5 are similar for those of SECRAL operating at 18 GHz.

- Injection and radial magnetic field as high as possible.
- The minimum magnetic field in the middle can be adjusted.
- Plasma chamber as large as possible.

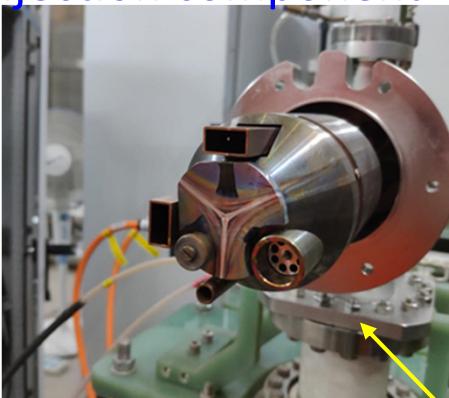
Layout structure of LECR5



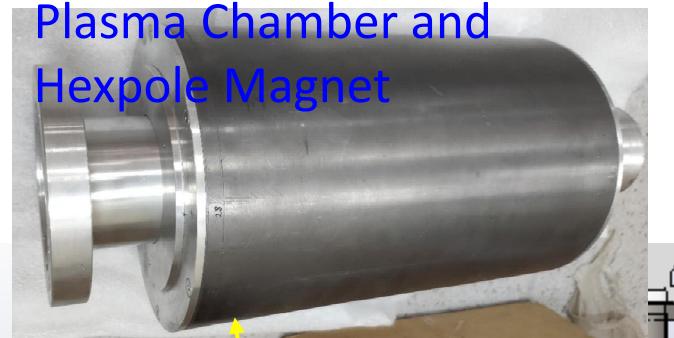
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Source Assembly of LECR5

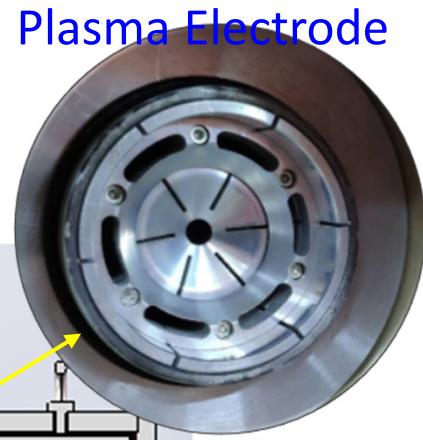
Injection component



Plasma Chamber and Hexpole Magnet



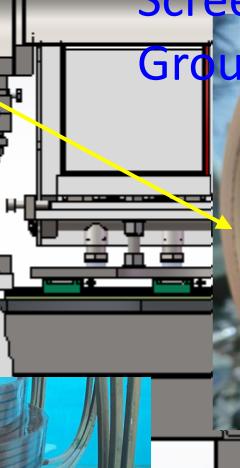
Plasma Electrode



Insulating Layer



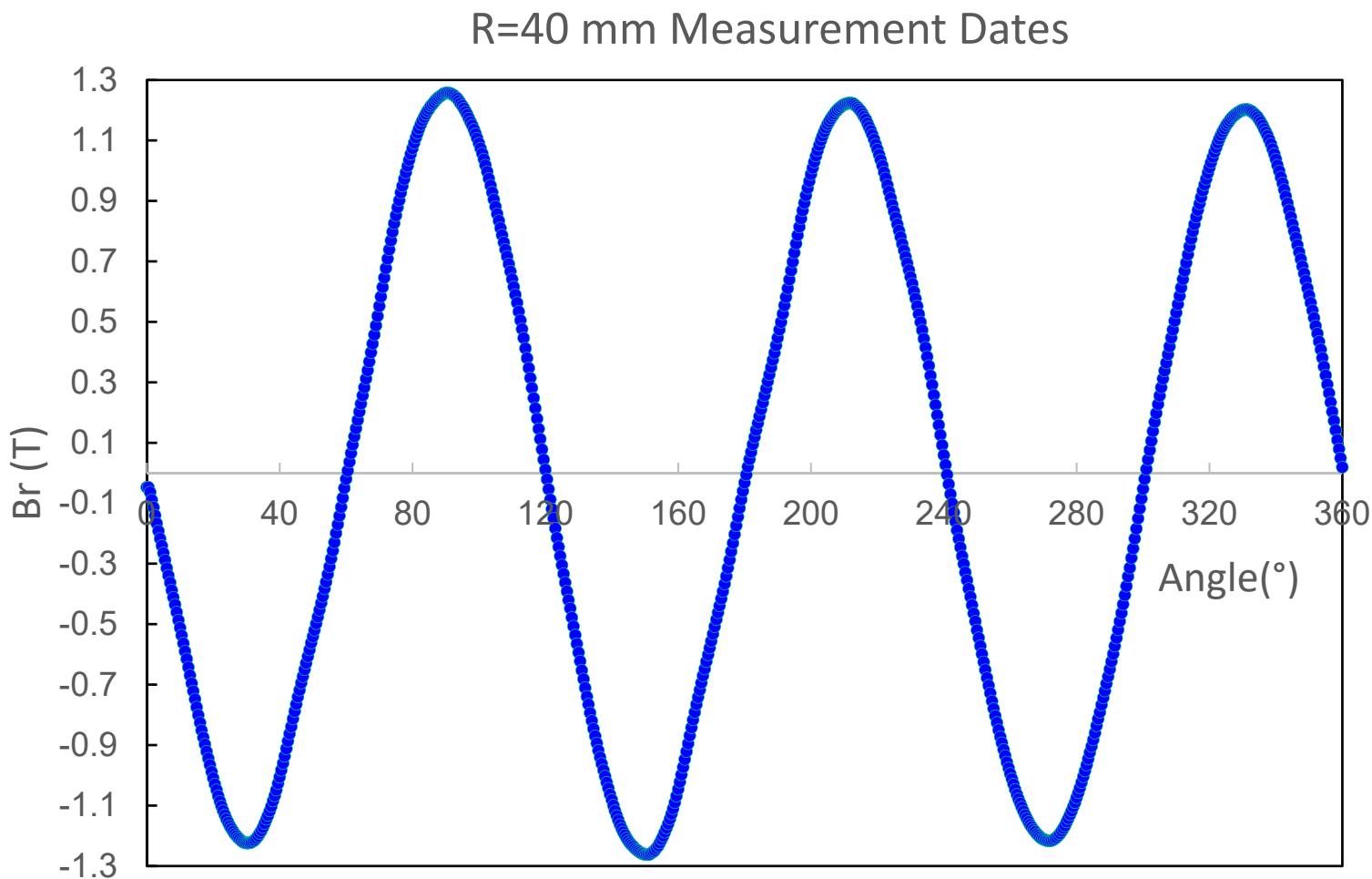
Screening Electrode and Ground Electrode



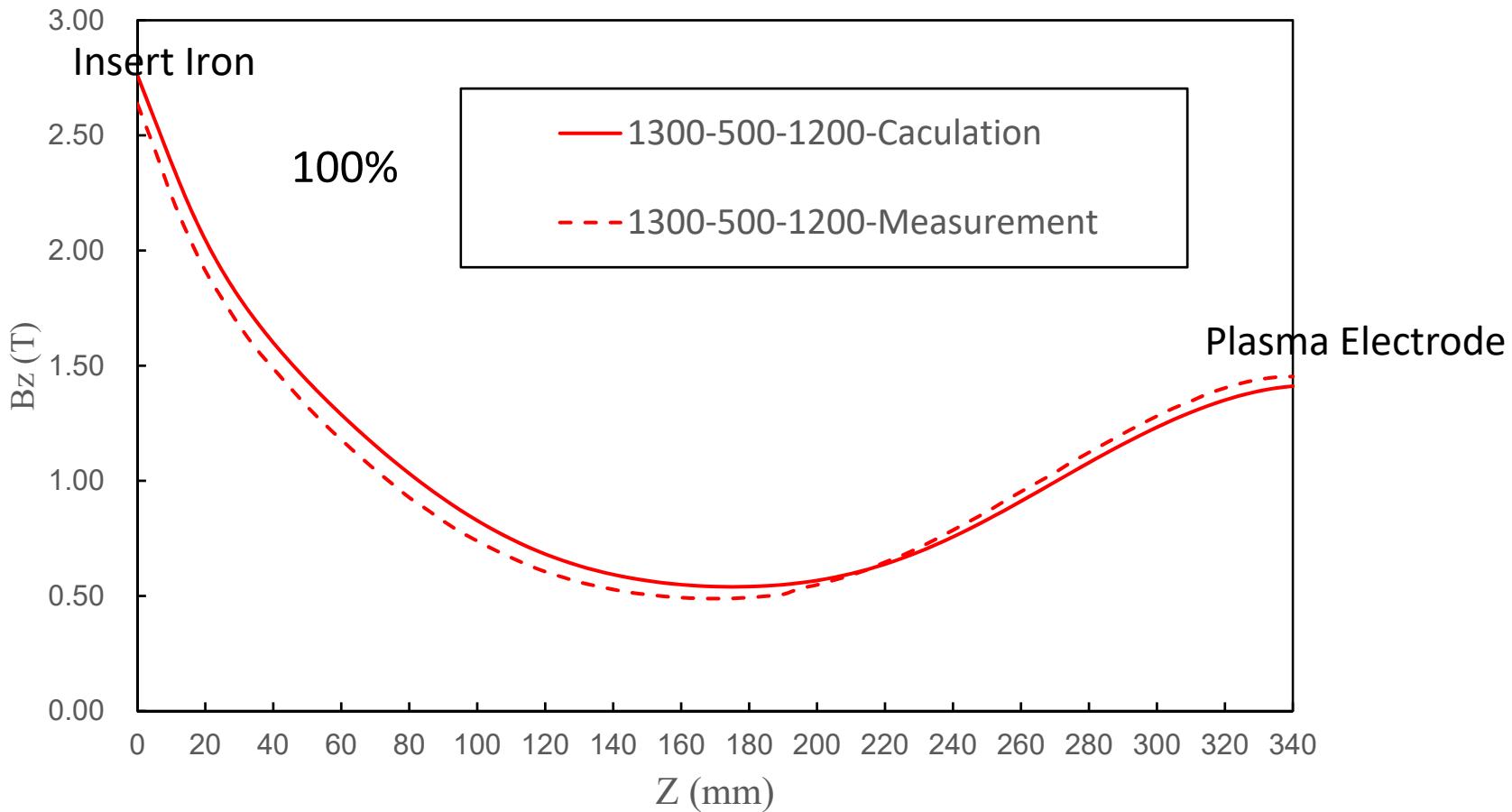
Axial Coils



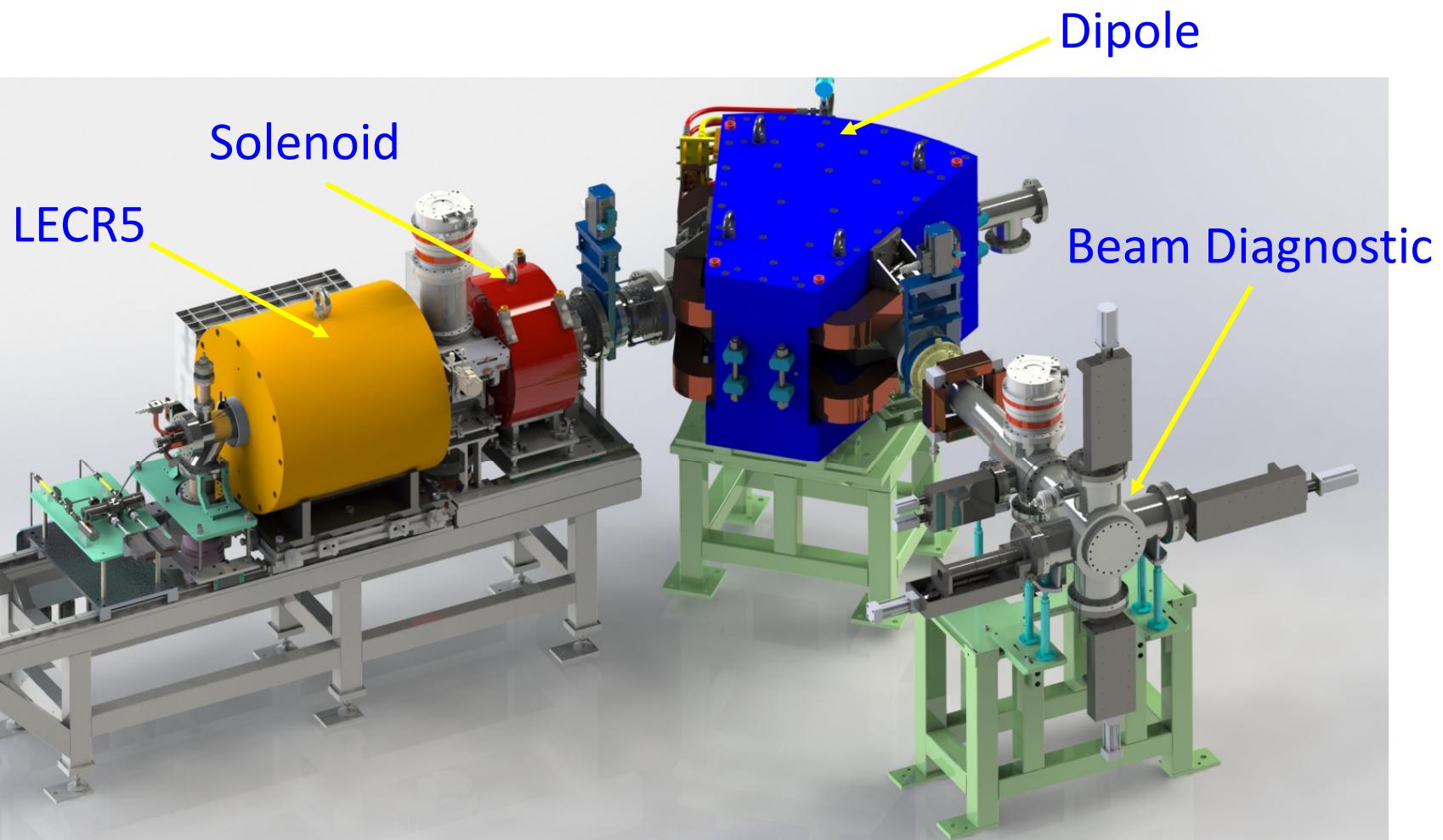
Radial magnetic field of LECR5



Axial magnetic field of LECR5



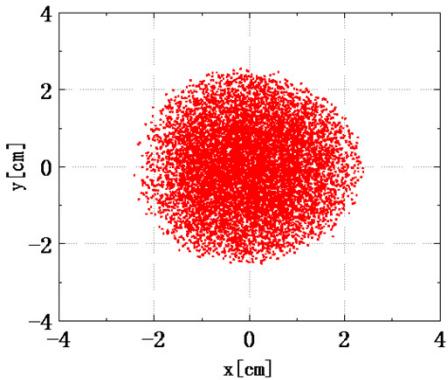
Testing Platform of LECR5



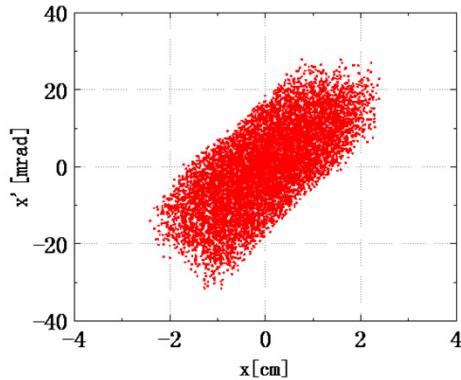
Beam optical design of Testing Platform

HV=8 kV, $I_0 = 1.5 \text{ emA}$, $H_2^+ = 500 \text{ euA}$, SSC=70%

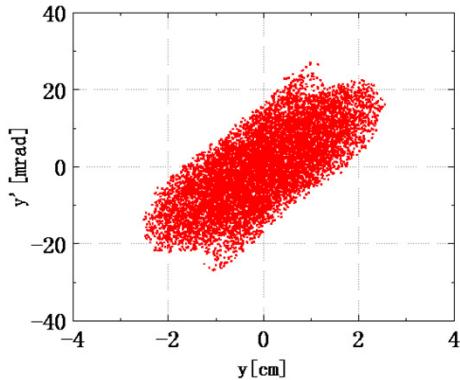
Beam spot size



X emittance

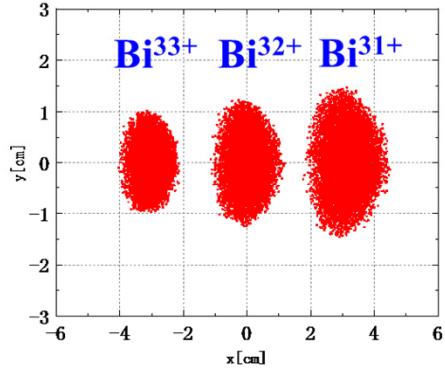


Y emittance

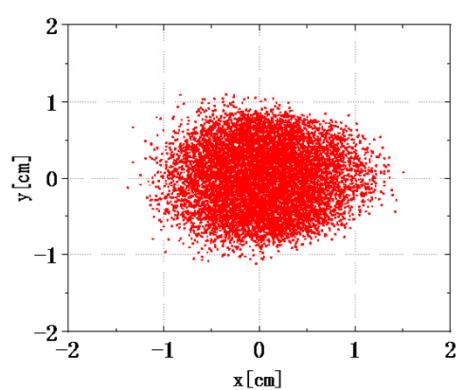


HV=26.125 kV, $I_0 = 5.0 \text{ emA}$, $Bi^{32+} = 65 \text{ euA}$, SSC=70%

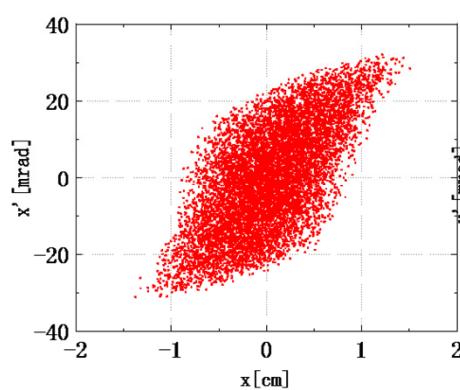
Beam spots position



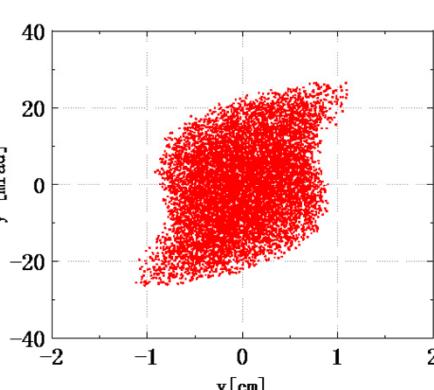
Beam spot size



X emittance

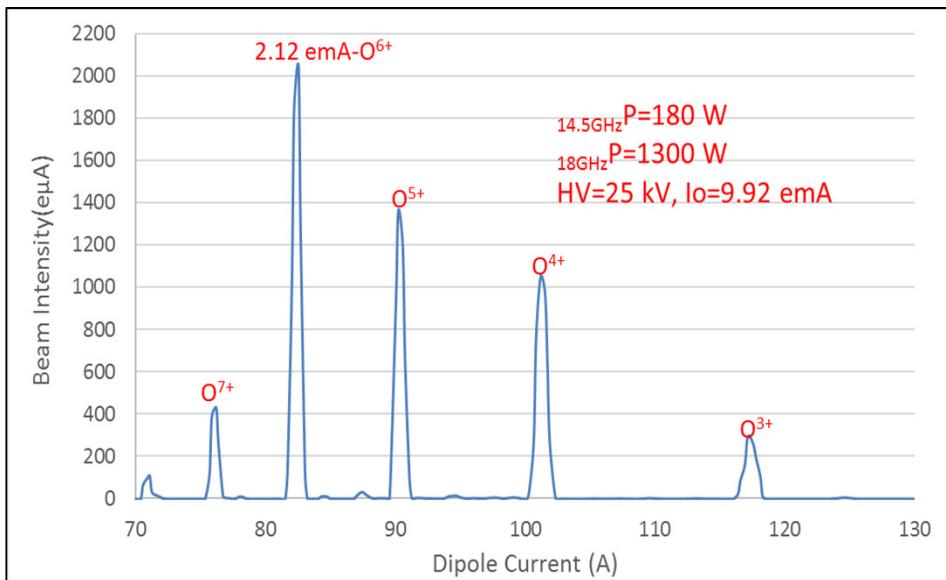


Y emittance



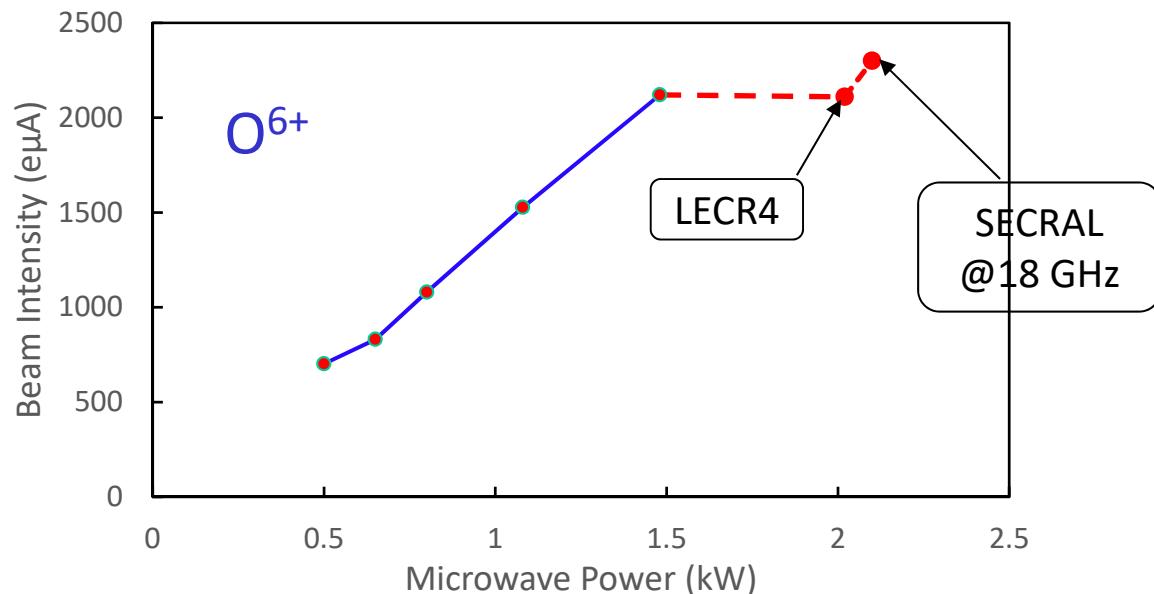
Performance Testing of LECR5

Data:01-18-2020



Testing conditions:

- Heating frequency: 14.5 +18 GHz
- Plasma chamber material: Stainless steel
- Plasma Electrode Aperture: Φ 8 mm
- Screening Electrode Aperture: Φ 16 mm
- FC Negative Biased Voltage: -150 V

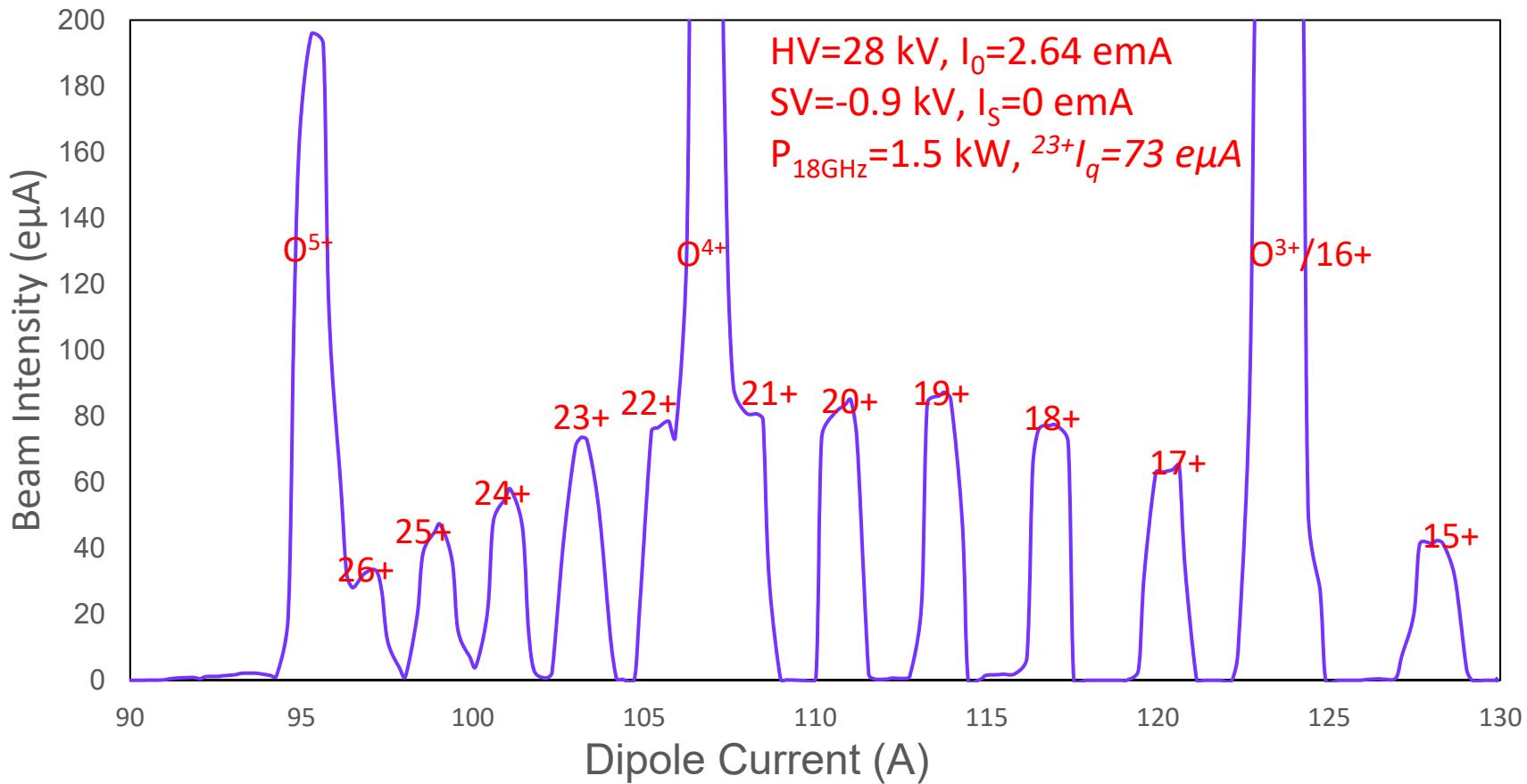


✓ LECR5 has demonstrated its performance.

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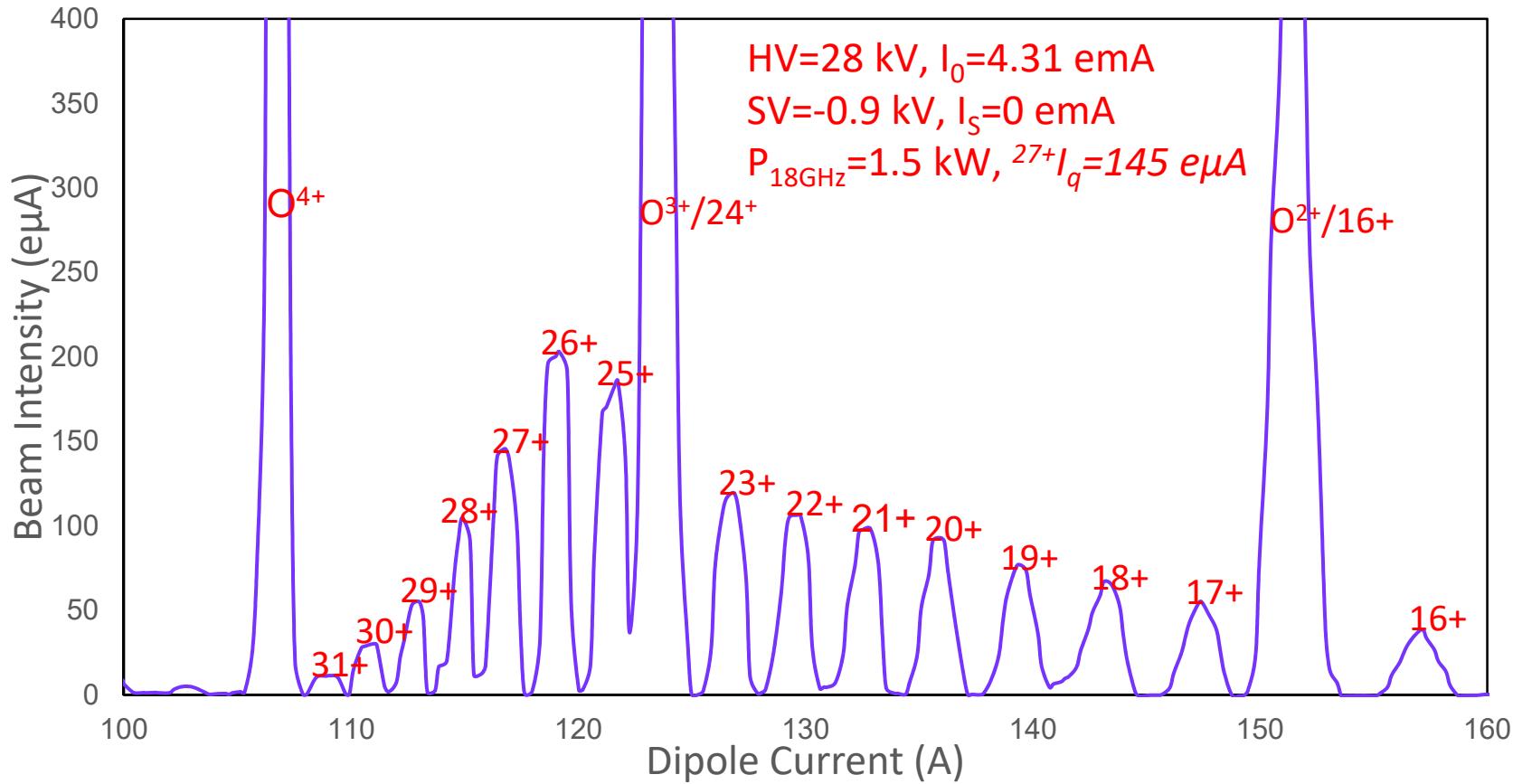
Optimizing the production of highly charged krypton ion beams



Tuning Conditions:

- Heating frequency: Single 18 GHz
- Plasma chamber material: Stainless steel
- Plasma Electrode Aperture: $\Phi 8$ mm
- Screening Electrode Aperture: $\Phi 16$ mm
- FC Negative Biased Voltage: -150 V

Optimizing the production of highly charged xenon ion beams



Tuning Conditions:

- Heating frequency: Single 18 GHz
- Plasma chamber material: Stainless steel
- Plasma Electrode Aperture: $\Phi 8$ mm
- Screening Electrode Aperture: $\Phi 16$ mm
- FC Negative Biased Voltage: -150 V

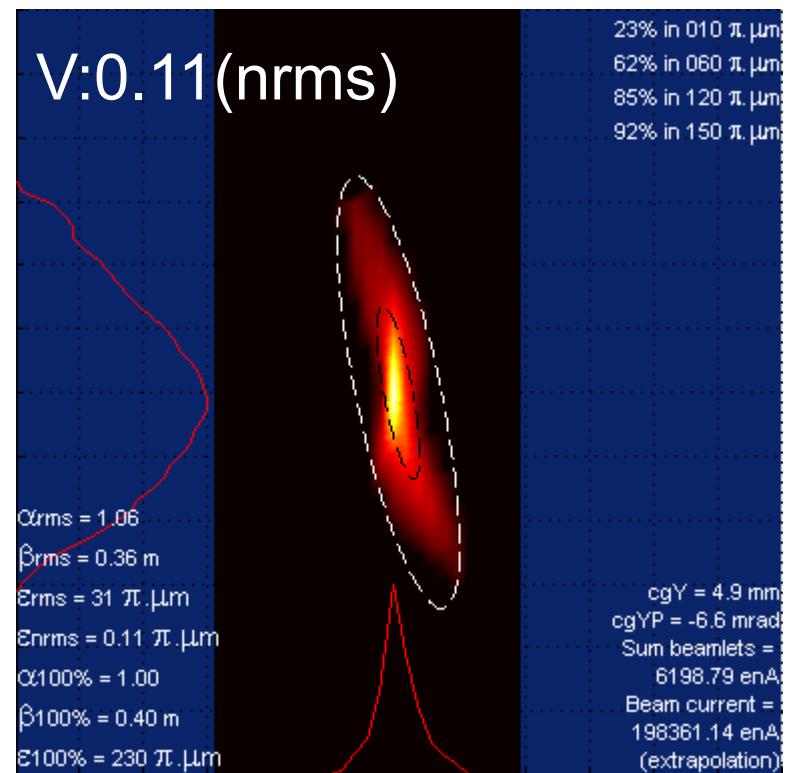
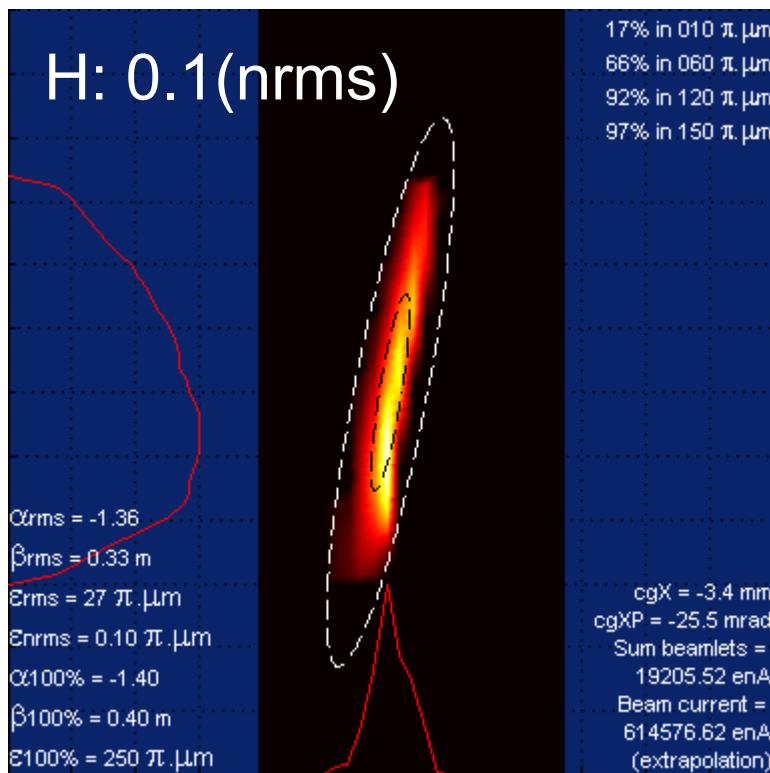
Gaseous Ion Beams Production

Gaseous ion beam results of LECR5 in comparison with other ECR ion sources

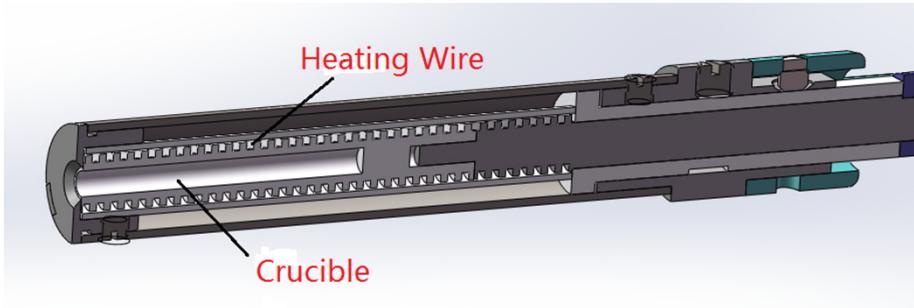
Ions	Charged State	LECR5(eμA) 18 GHz < 2 kW	LECR4(eμA) 18 GHz < 2 kW	SECRAL(eμA) 18 GHz < 3.2 kW
¹⁶ O	6+	2120	2110	
	7+	458	560	
¹⁶ Ar	11+	521	620	
	12+	385	430	510
	14+	121	185	270
	16+	25	23	73
	18+	220		
⁸⁶ Kr	20+	120		
	23+	73		
	26+	32		
	20+	338	430	505
²⁰⁹ Xe	23+	263	275	
	26+	200	205	410
	27+	145	135	306
	28+	104	92	

□ LECR5 has the potential to produce intense highly charged ion beams.

HV=28 kV, $I_o=4.31 \text{ emA}$, $^{129}\text{Xe}^{27+}=145 \text{ e}\mu\text{A}$



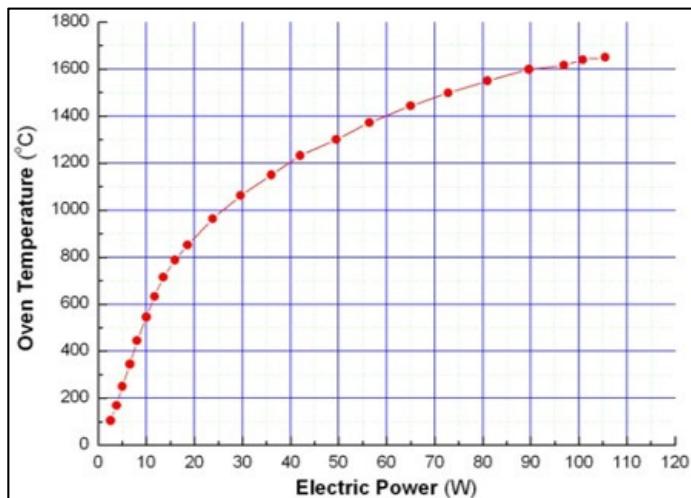
Micro-Oven 2D Section



Micro-oven



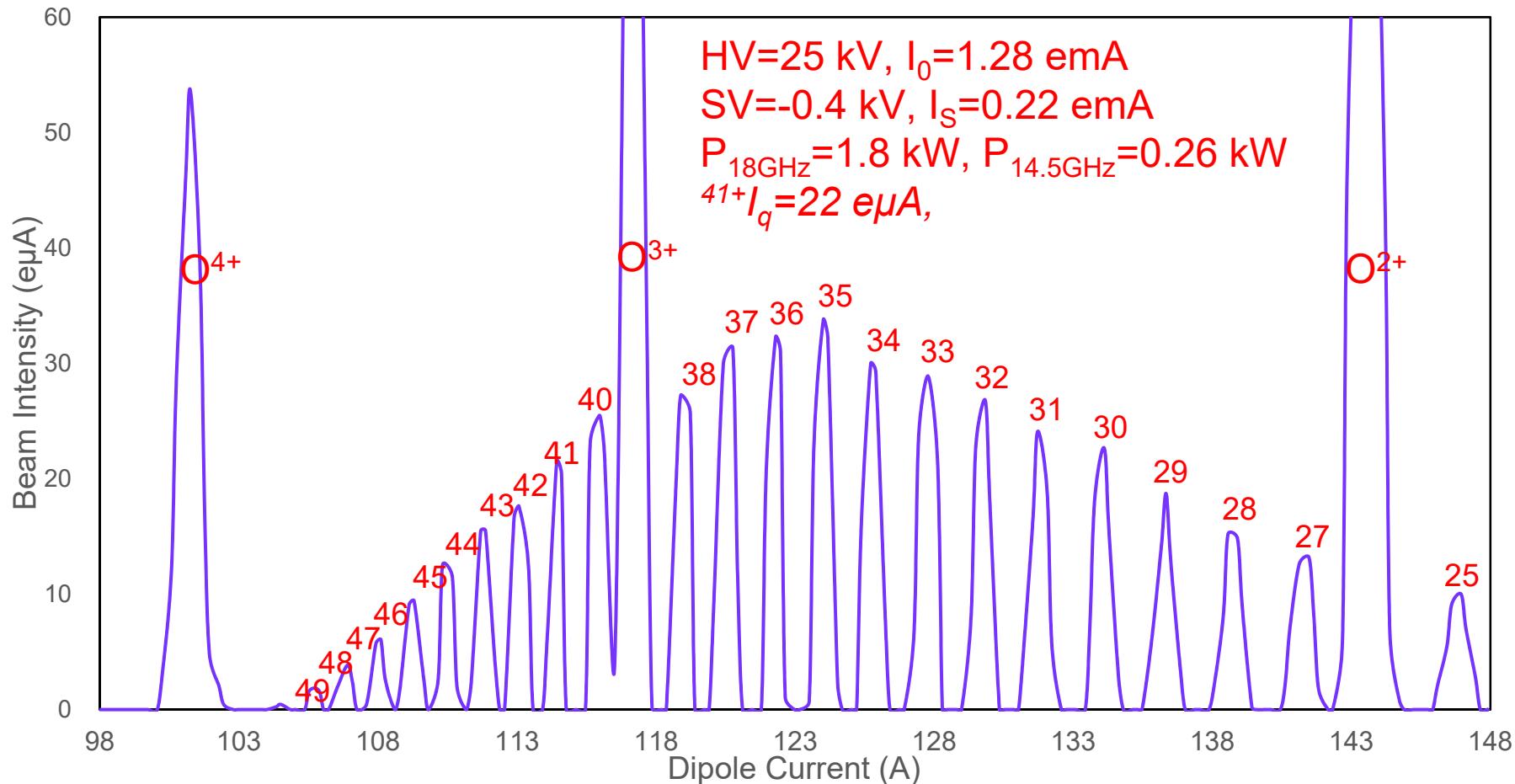
Off-line test results



Tuning Conditions:

- Heating frequency: 14.5 +18 GHz
- Plasma chamber material: Aluminum
- Micro-oven port Aperture: $\Phi 4$ mm
- Plasma Electrode Aperture: $\Phi 8$ mm
- Screening Electrode Aperture: $\Phi 16$ mm
- FC Negative Biased Voltage: -150 V

Optimizing the production of highly charged bismuth ion beams



□ LECR5 can produce highly charged heavy ion beams.

Metal Ion Beams Production

Ion Beam Spots with different charged state.

81e μ A-Bi³²⁺

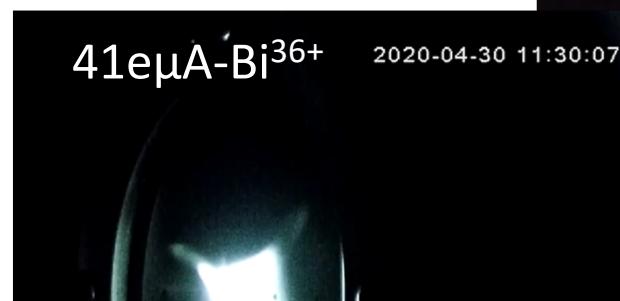
41e μ A-Bi³⁶⁺

2020-04-30 11:30:07

22e μ A-Bi⁴¹⁺

2.3e μ A-Bi⁵¹⁺

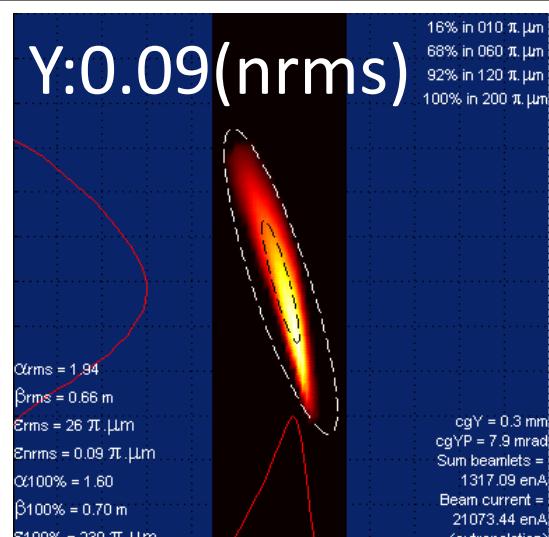
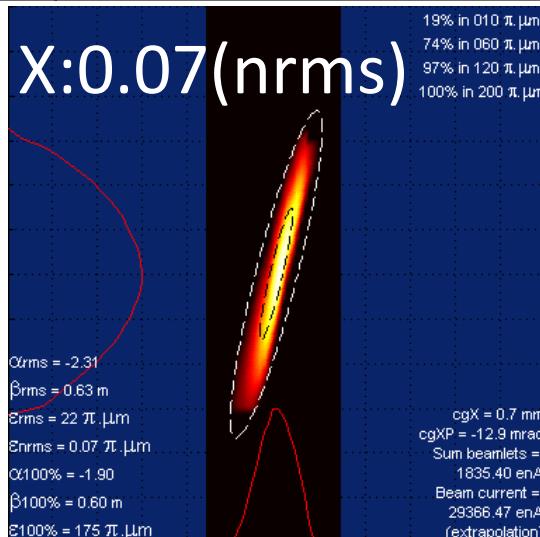
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Metal Ion Beams Production

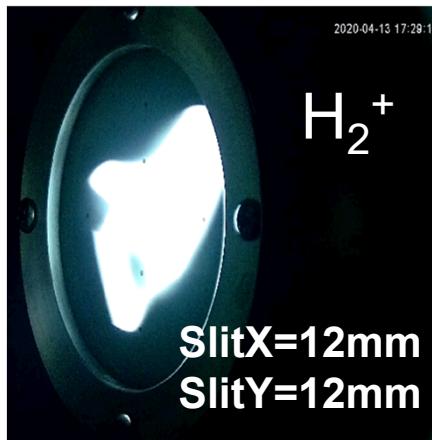
Bismuth ion beam results of LECR5 in comparison with other ECR ion sources

Ions	Charged State	LECR5(e μ A) 14.5+18 GHz<2.2 kW	LECR4(e μ A) 18 GHz<2 kW	SECRAL(e μ A) 18 GHz <3.2 kW
^{209}Bi	30+	119		191
	31+	101	92	150
	32+	81	63	
	41+	22		22
	45+	12.5		15
	50+	3.8		1.5



Results of ion beams commissioning in comparison with requirements

Ions	Intensity (eμA)	X (nrms)	Y (nrms)
H_2^+	$266 > 250$	$0.14 < 0.2$	$0.15 < 0.2$
${}^4\text{He}^{2+}$	$204 > 200$	$0.15 \leq 0.15$	$0.14 < 0.15$
${}^{84}\text{Kr}^{18+}$	$88 > 84$	$0.09 < 0.15$	$0.11 < 0.15$
${}^{209}\text{Bi}^{32+}$	$51 > 50$	$0.05 < 0.15$	$0.05 < 0.15$



- 02. 2016 – Project proposed, called LECR5-SESRI.
- 07. 2018 – Final Overall design finished.
- 07. 2019 – Overall assembly and first beam analyzed at IMP.
- 04. 2020 – LECR5-SESRI commissioning for intense highly charged ion beams.

Next: Ready to transport to Harbin, Commissioning with RFQ.

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Summary

1. A high performance 18 GHz room temperature ECR ion source was successfully constructed.
 2. Some outstanding results of highly charged ion beams have been produced.
 3. Excellent quality of intense heavy ion beam has been obtained.
- ✓ Better results will be obtained by further optimizing conditions:
1. Multi-frequency heating.
 2. Higher microwave power up to 3 kW.

谢谢 !

Thanks for your attention!