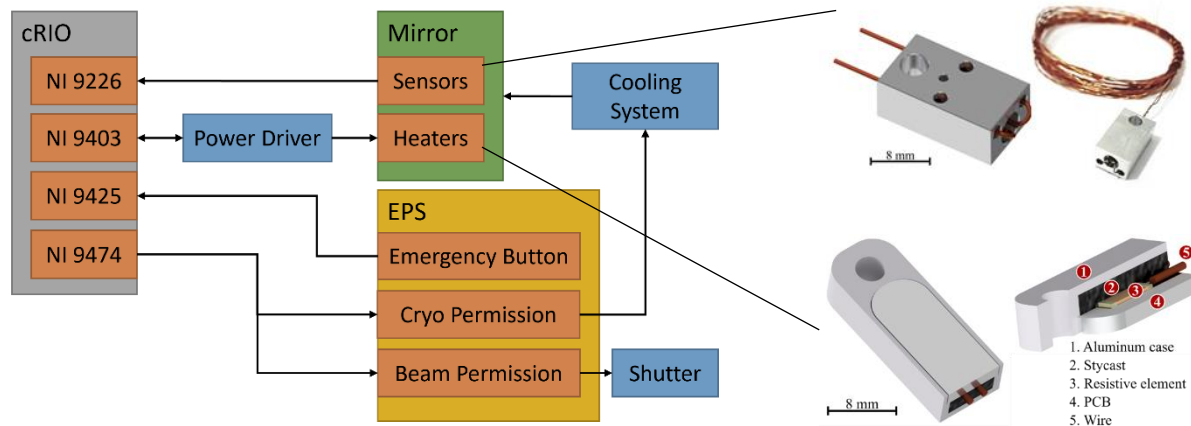


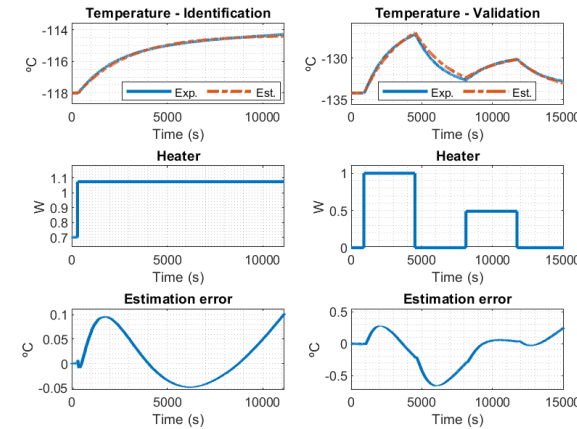
TEMPERATURE CONTROL FOR BEAMLINE PRECISION SYSTEMS OF SIRIUS/LNLS

J.L.N. Brito, G. S. Baldon, F. R. Lena, M. A. L. Moraes, R. R. Geraldes, M. Saveri Silva, L. M. Volpe, Brazilian Synchrotron Light Laboratory (LNLS), CNPEM, Campinas, Brazil

Temperature control hardware architecture



Model identification and validation



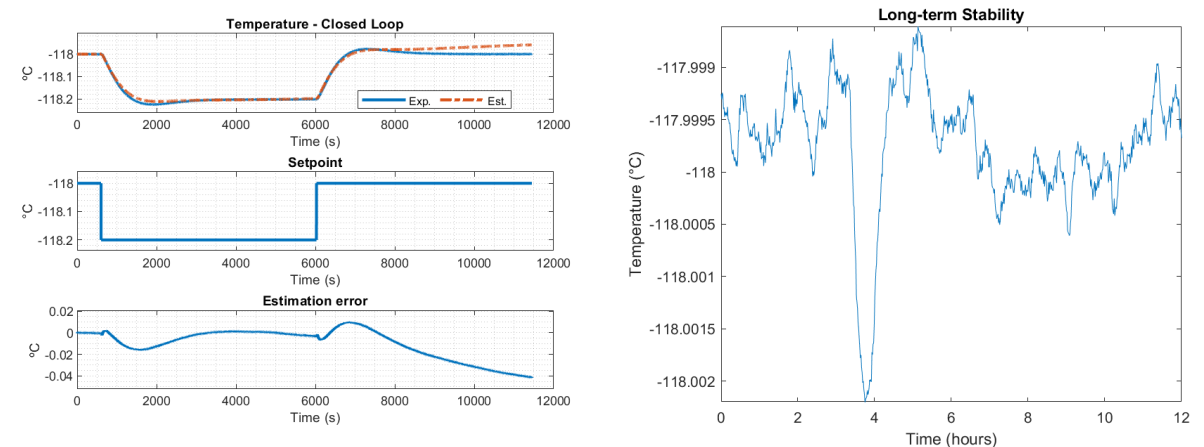
$$H(s) = \frac{k}{s - p}$$

Derivative filter with anti-windup PID controller

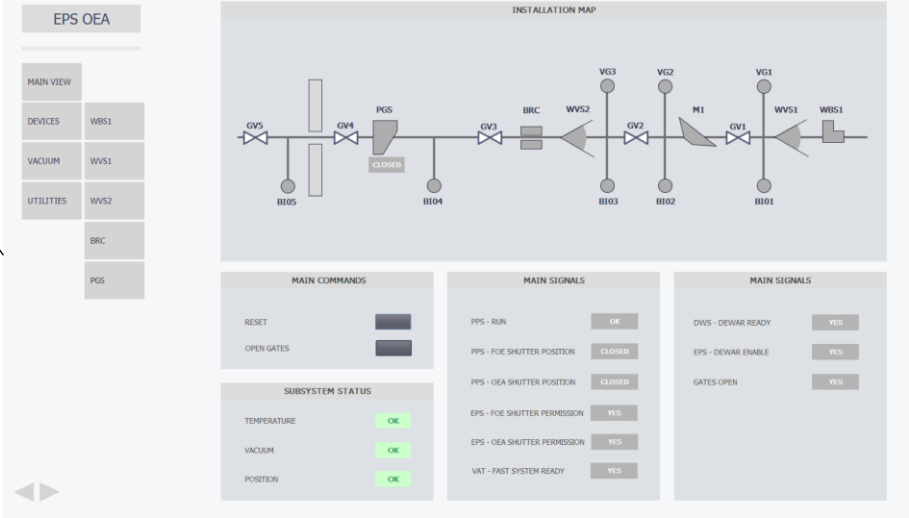
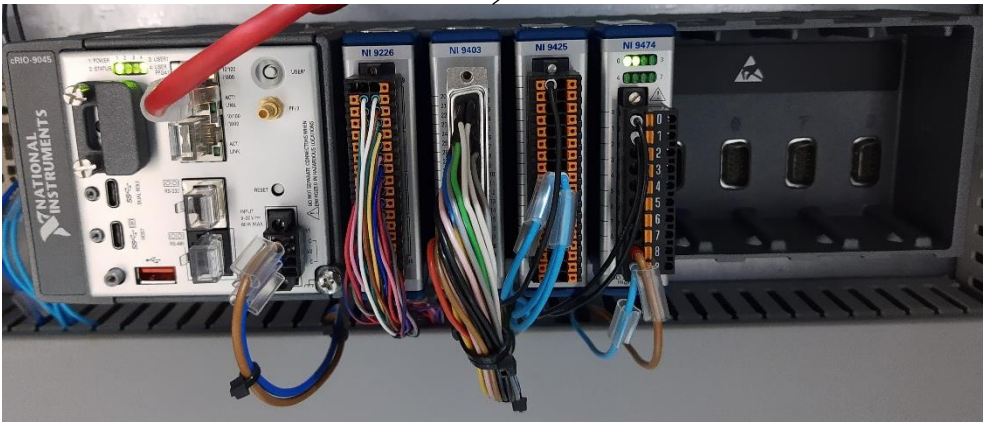
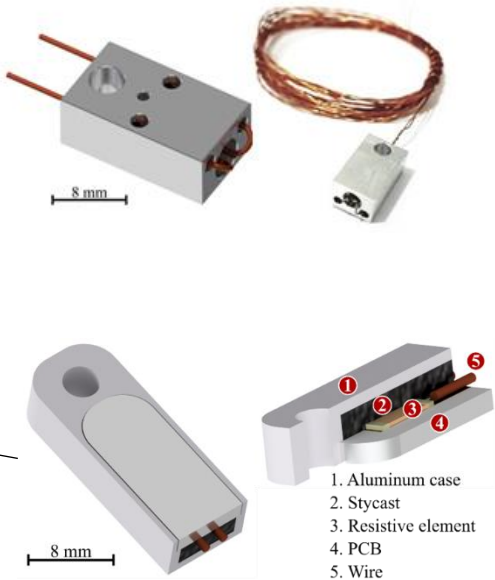
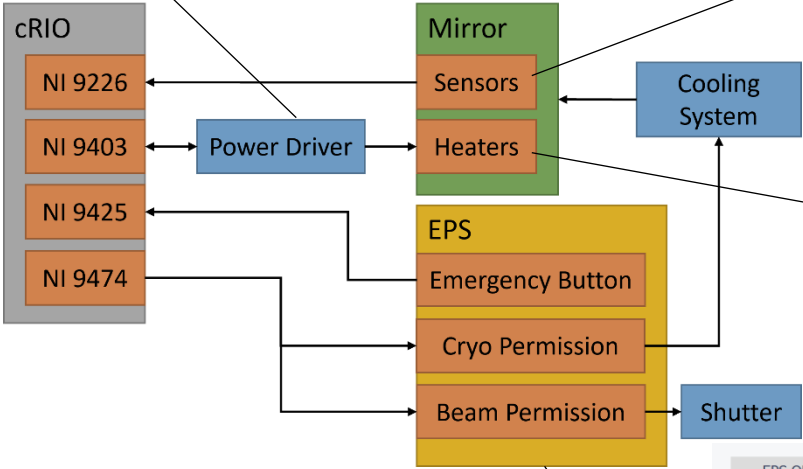
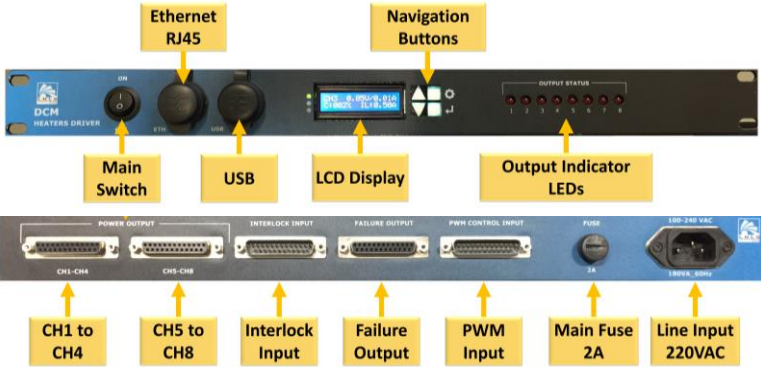
$$\text{PID}(z) = \frac{U(z)}{E(z)} = k_p + \frac{k_i \cdot T_s \cdot z}{z-1} + \frac{k_d}{T_f + \frac{T_s \cdot z}{z-1}}, U_{\min} < U(z) < U_{\max}$$

$$\text{PID}(z) = \frac{U(z)}{E(z)} = k_p + \frac{k_d}{T_f + \frac{T_s \cdot z}{z-1}}, \text{otherwise (anti - windup)}$$

Closed-loop and long-term results



Temperature control hardware architecture



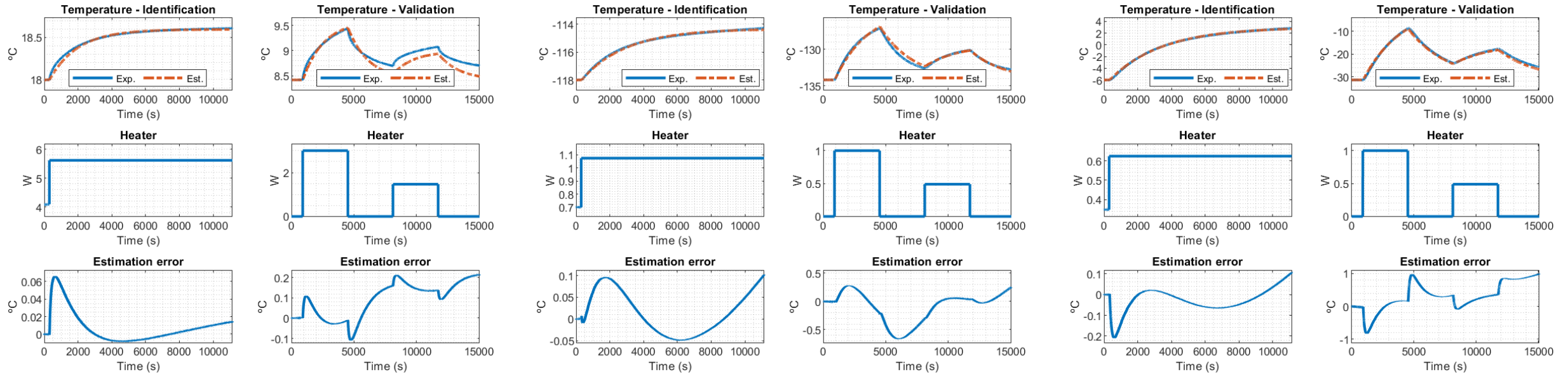
Model identification and validation

$$H(s) = \frac{k}{s - p}$$

$$H(s) = \frac{2.345e - 4}{s + 6.005e - 4}$$

$$H(s) = \frac{3.683e - 3}{s + 3.754e - 4}$$

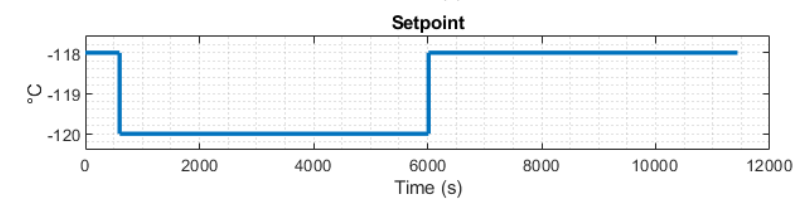
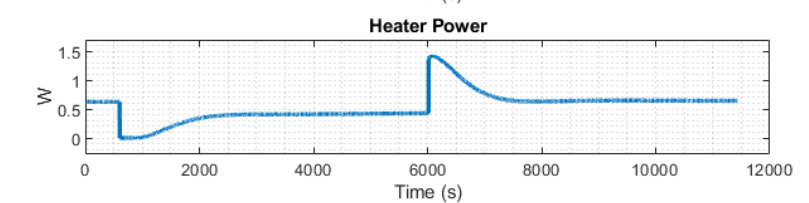
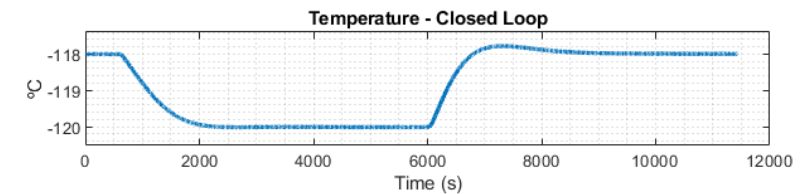
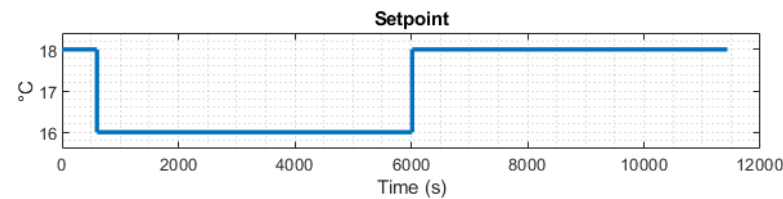
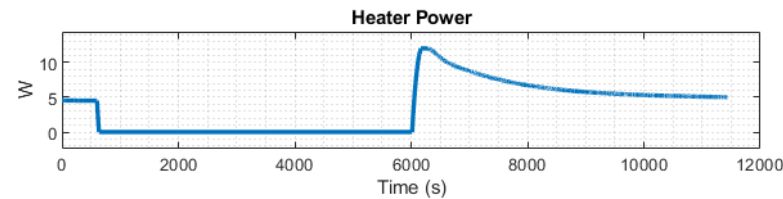
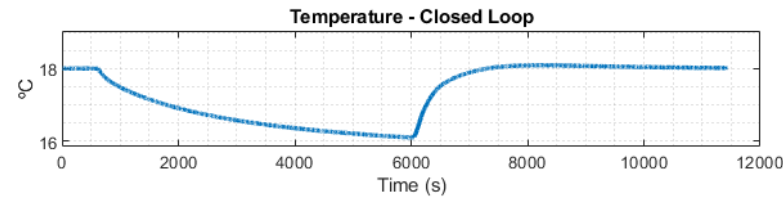
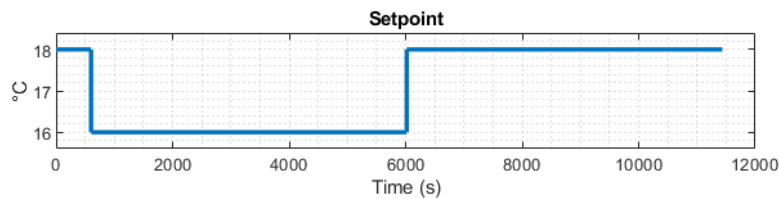
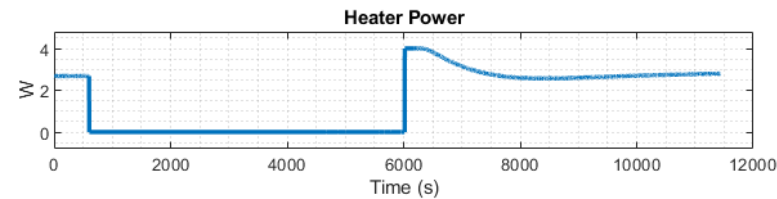
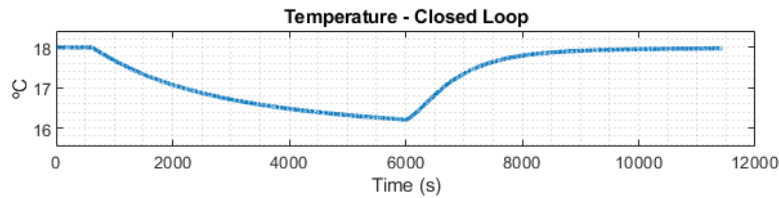
$$H(s) = \frac{1.045e - 2}{s + 3.205e - 4}$$



Derivative filter with anti-windup PID controller

$$\text{PID}(z) = \frac{U(z)}{E(z)} = k_p + \frac{k_i T_s z}{z-1} + \frac{k_d}{T_f + \frac{T_s z}{z-1}}, U_{\min} < U(z) < U_{\max}$$

$$\text{PID}(z) = \frac{U(z)}{E(z)} = k_p + \frac{k_d}{T_f + \frac{T_s z}{z-1}}, \text{otherwise (anti-windup)}$$



Closed-loop and long-term results

