

PXIE at FNAL

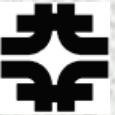
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Fermilab

52nd ICFA Advanced Beam Dynamics Workshop
on High-Intensity and High-Brightness
Hadron Beams (HB2012)

Beijing, September 17-21, 2012



- Introduction: Project X and PXIE, Goals
- Optics and Beam Dynamics
- R&D on critical components:
 - LEBT
 - RFQ
 - MEBT and Chopper design
 - SC RF: HWR and SSR1
 - Beam Diagnostics and Dump
- Conclusion

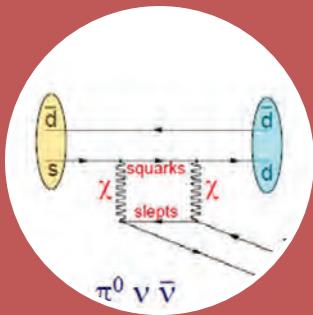


Project X is a multi-MW proton facility currently under development by Fermilab with national and international partners. The Project X delivery of high power beams to multiple experiments with differing energy and bunch structure requirements (Intensity Frontier).



Long Baseline Neutrino Experiments

2 MW at 60-120 GeV



Kaon, Muon, Nuclei & Neutron precision experiments

3MW at 3 GeV



Platform for evolution to a Neutrino Factory and Muon Collider

Future upgrade to
4MW



Energy Applications: materials irradiation and transmutation

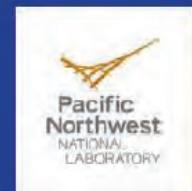
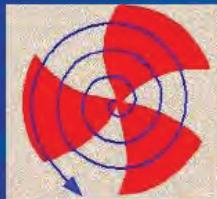
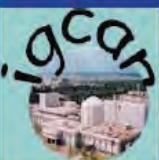
1 MW at 1 GeV



The Project-X Collaboration



15 formal collaboration members supplemented with several informal collaborative relationships

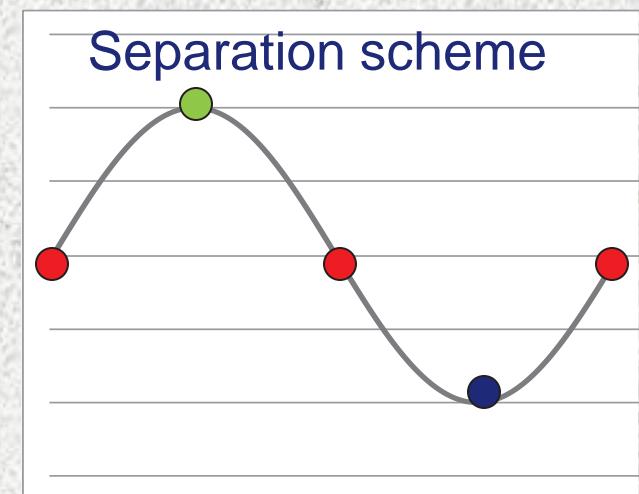
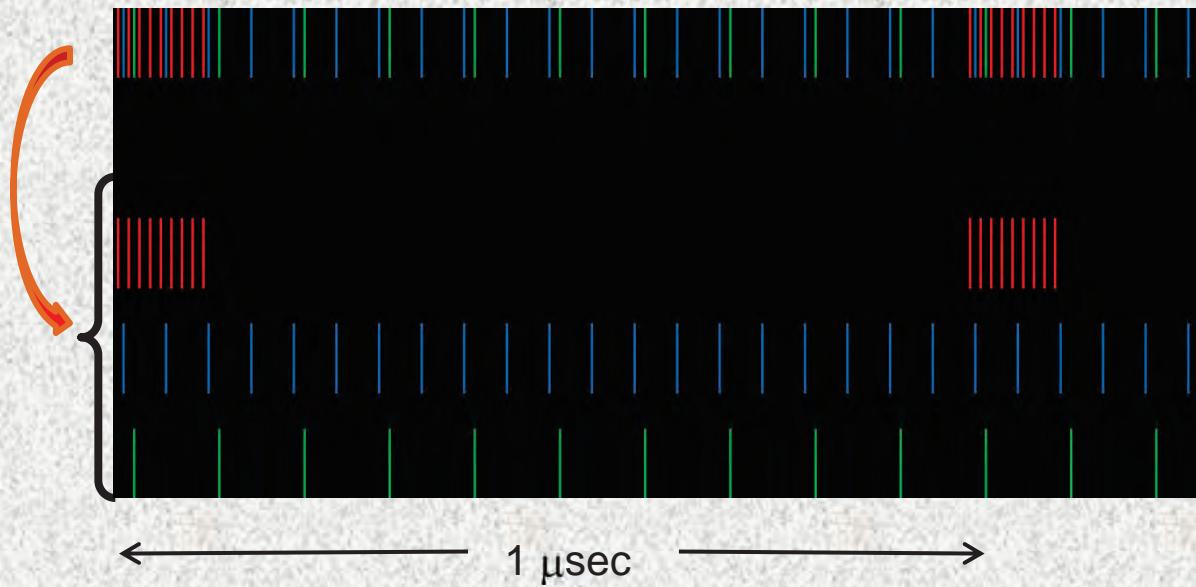


Ion source and RFQ operate at 4.4 mA

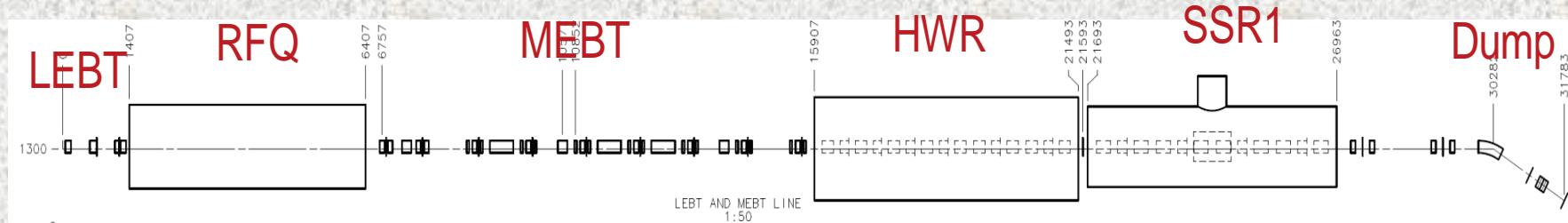
77% of bunches are chopped @ 2.1 MeV \Rightarrow maintain 1 mA over 1 μ sec

1 μ sec period at 3 GeV

Kaon pulses (17e7) 20 MHz	1540 kW
Nuclear pulses (17e7) 10 MHz	770 kW
Muon pulses (17e7) 80 MHz, 100 nsec burst @ 1 MHz	700 kW



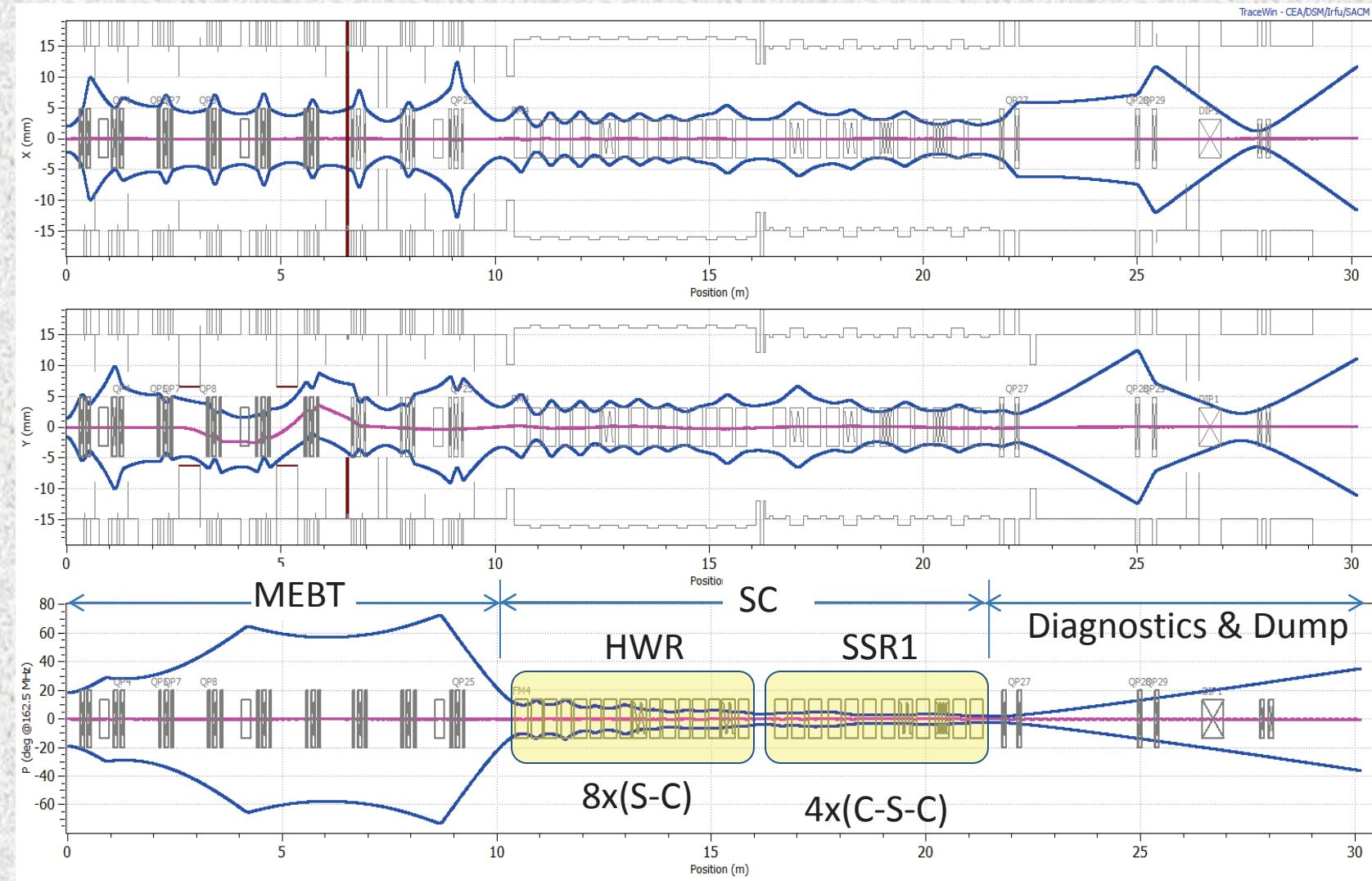
- PXIE – Front-End of the Project X CW linac
- PXIE should deliver 1 mA CW beam to ~25 MeV energy
 - Arbitrary bunch pattern (5 mA from Ion Source-> 1 mA at the beam dump)
- PXIE includes:
 - *5 mA ion source*
 - *LEBT with pre-chopper*
 - *2.1 MeV 162.5 MHz RFQ*
 - *MEBT with bunch-by-bunch chopper and 11 kW beam dump*
 - *Two SC cryo-modules: HW -162.5 MHz & SSR1 – 325 MHz*
 - *Diagnostics Section and 50 kW beam Dump*



PXIE schematic layout. The total facility length is about 40 m.

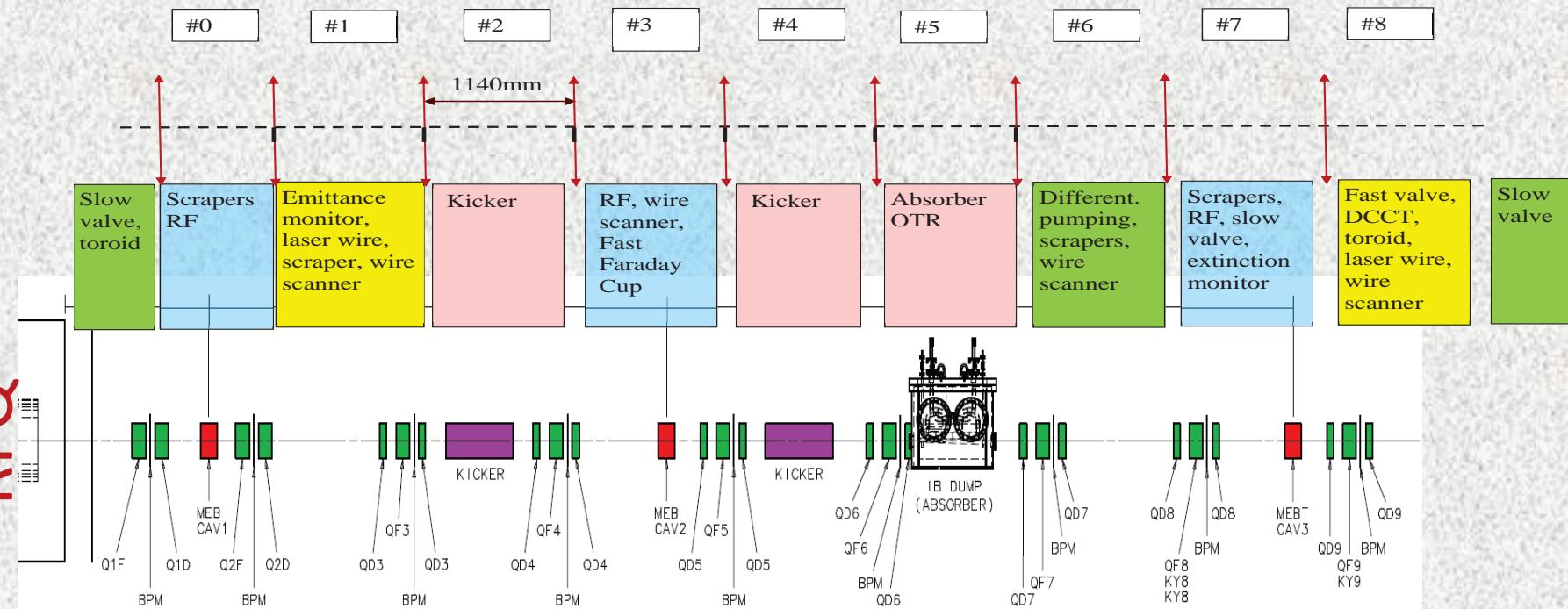


- Specific technical PXIE program goals are to demonstrate (challenges):
 - *reliable operation of a CW 2.1 MeV RFQ accelerator,*
 - *a bunch-by-bunch chopper,*
 - *low-β acceleration in SRF cryomodules*
 - *sufficiently small emittance growth during initial acceleration and*
 - *good particle extinction for the removed bunches (10^{-4} – PXIE specs)*
- PXIE has to operate at full Project X design parameters delivering up to 1 mA average current while accommodating up to 100% chopping of 5 mA RFQ beam.
- The beam current upgradability requirement (to 2 mA CW) is determined by possible staging of the Project X and its future upgrades (~20mA peak current at 325 MHz).
- The PXIE design and construction is being carried out by collaboration between Fermilab, ANL, LBNL, SLAC and Indian institutions. It is planned to have PXIE operational (at least 15 MeV, 1 mA CW, 5 mA peak, arbitrary bunch chopping) by the end of 2016.



Kicker polarity in chopper are set for passing beam

MEBT diagnostics



Violet - chopping system: 2 kickers (180° tr. phase adv. and absorber (90°from last kicker).

Blue - bunching cavities. + other equipment (scrapers and diagnostics).

Yellow – **mainly diagnostics** to measure beam coming out of RFQ (#1) and to SRF linac (#8)

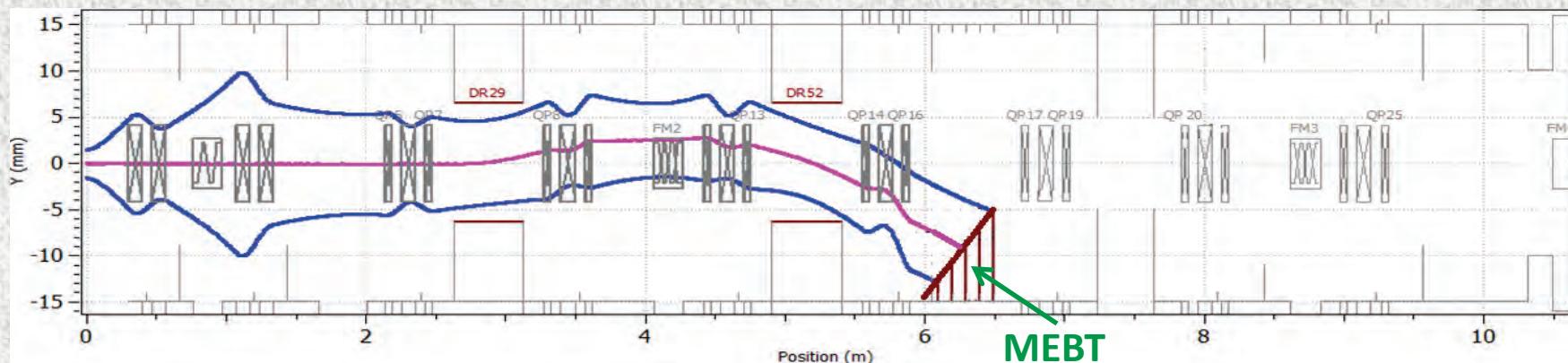
Green - vacuum pumps and **diagnostics**. Start/end– interfaces with the RFQ (left) and HWR

Vacuum:

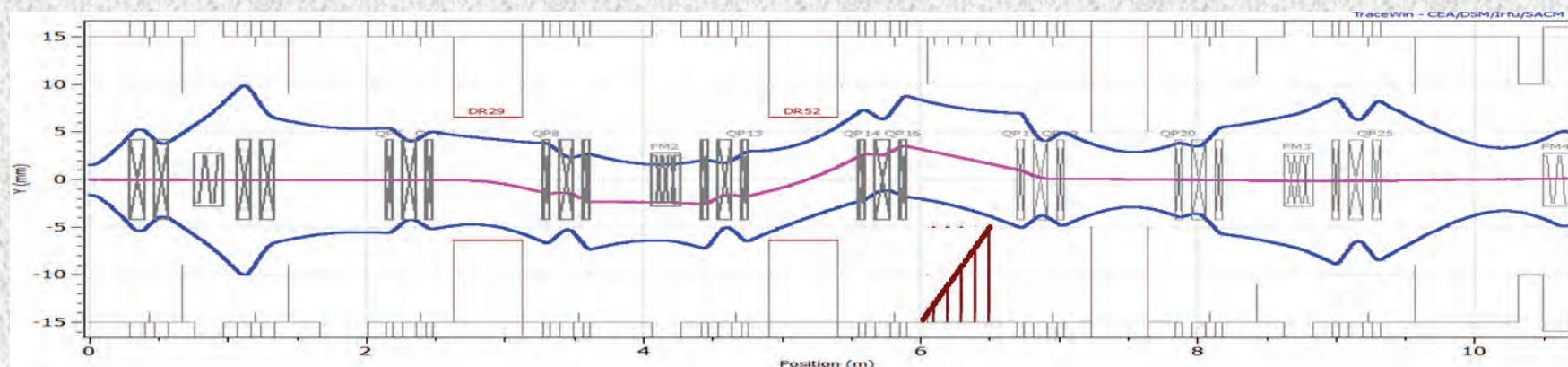
- ~ 10^{-6} Torr in #5 where a large gas flow from the absorber.
- ~ 10^{-9} Torr in the last sections of MEBT from the absorber section (after #6):
- Vacuum separation insertion $\varnothing 10$ mm L=200 mm

MEBT chopping

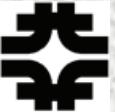
Chopped beam



Passing beam



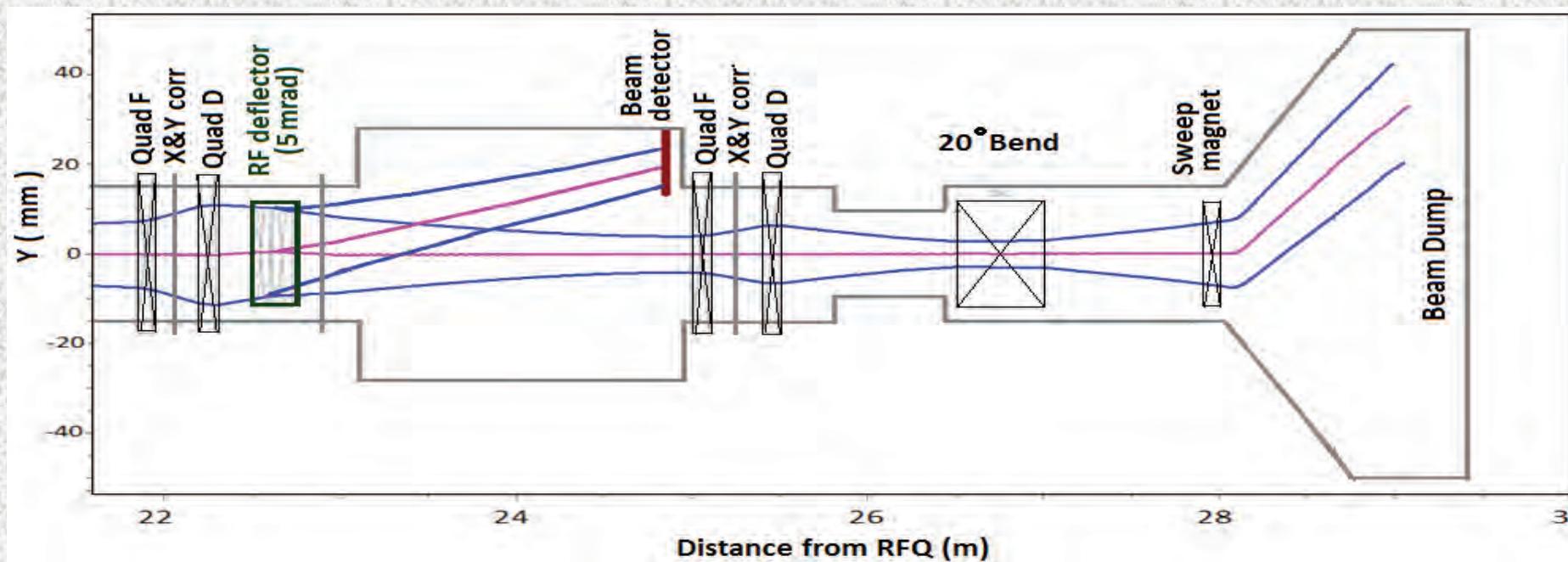
Use of 2 kickers with 180 deg. phase advance reduces kicker voltage
⇒ ± 250 V effective voltage on the kicker, 16 mm gap between plates
DC correctors minimize vertical displacement for passing beam



- Structure of Half-wave cryo-module
 - *8 cavities, 8 solenoids (S C S C S C S C S C S C)*
 - *Starts with a solenoid to mitigate H₂ influx from MEBT*
- Structure of SSR1 cryo-module
 - *8 cavities, 4 solenoids (C S C C S C C S C C S C)*
- Both cryomodules have
 - *X & Y & S BPM near each solenoid*
 - *Transverse (x, y) correctors are located in every solenoid*
 - *Solenoid polarity is changed in each next solenoid (simplifies orbit correction)*
 - *Vacuum valves at each end*
- HW-to-SSR1 interface
 - *HW-to-SSR1 transition goes through room temperature vacuum chamber*
 - *Good from engendering and repair points of view but complicates beam dynamics*
 - *Both cryomodules face interface with cavities – improves long. dynamics*
 - *Small space allocated (~20 cm)*
 - *Laser profile monitor, Pumping port*

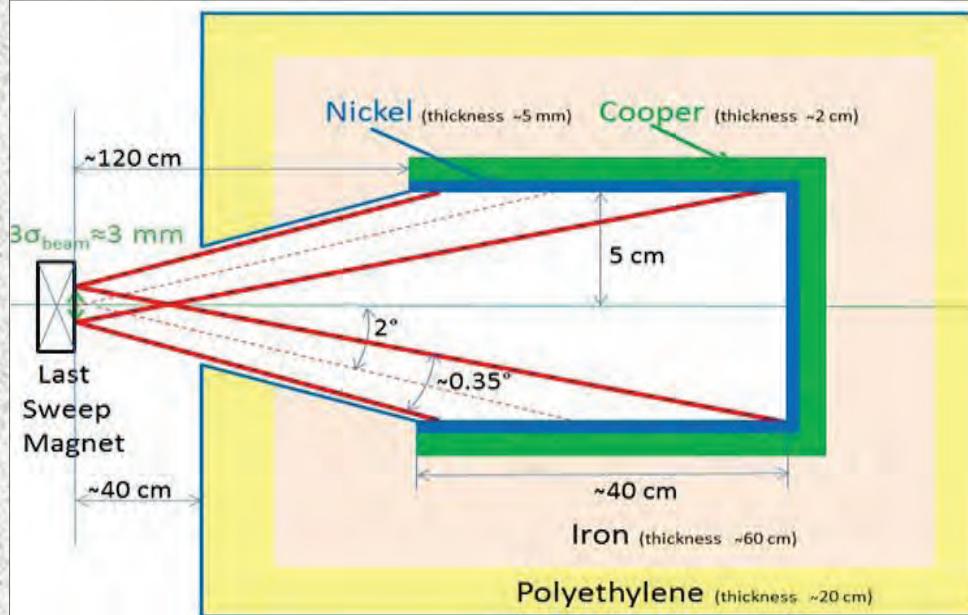


Project X will provide beams for different HEP experiments. Some of them (for example mu2e) have a strict requirement ($<10^{-9}$) for beam extinction for removed bunches. An extinction level better than 10^{-4} is specified for the MEBT. This number is mainly determined by available in MEBT diagnostics.

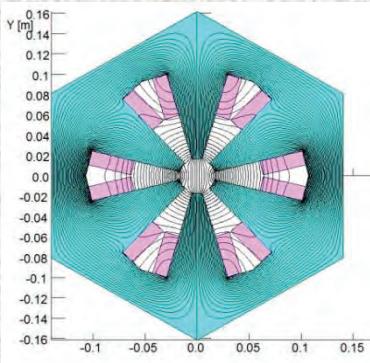


Schematic of extinction measurement experiment, 3-sigma envelope for passing and deflecting beams are shown in blue.

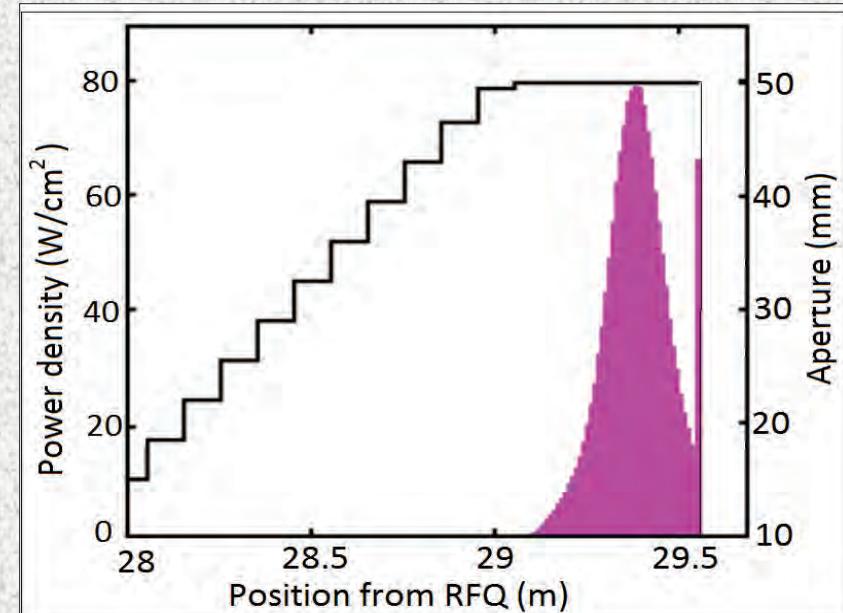
Beam Dump (50 kW)



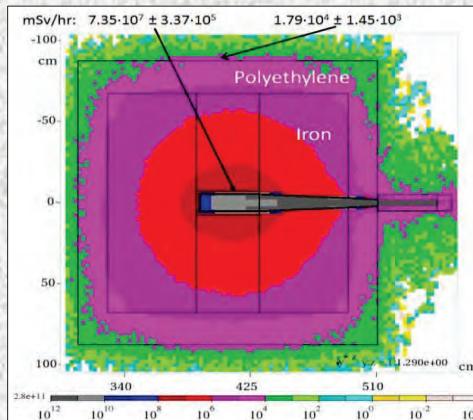
**Beam dump, incl. local radiation shielding
Red lines - sweeping beam**



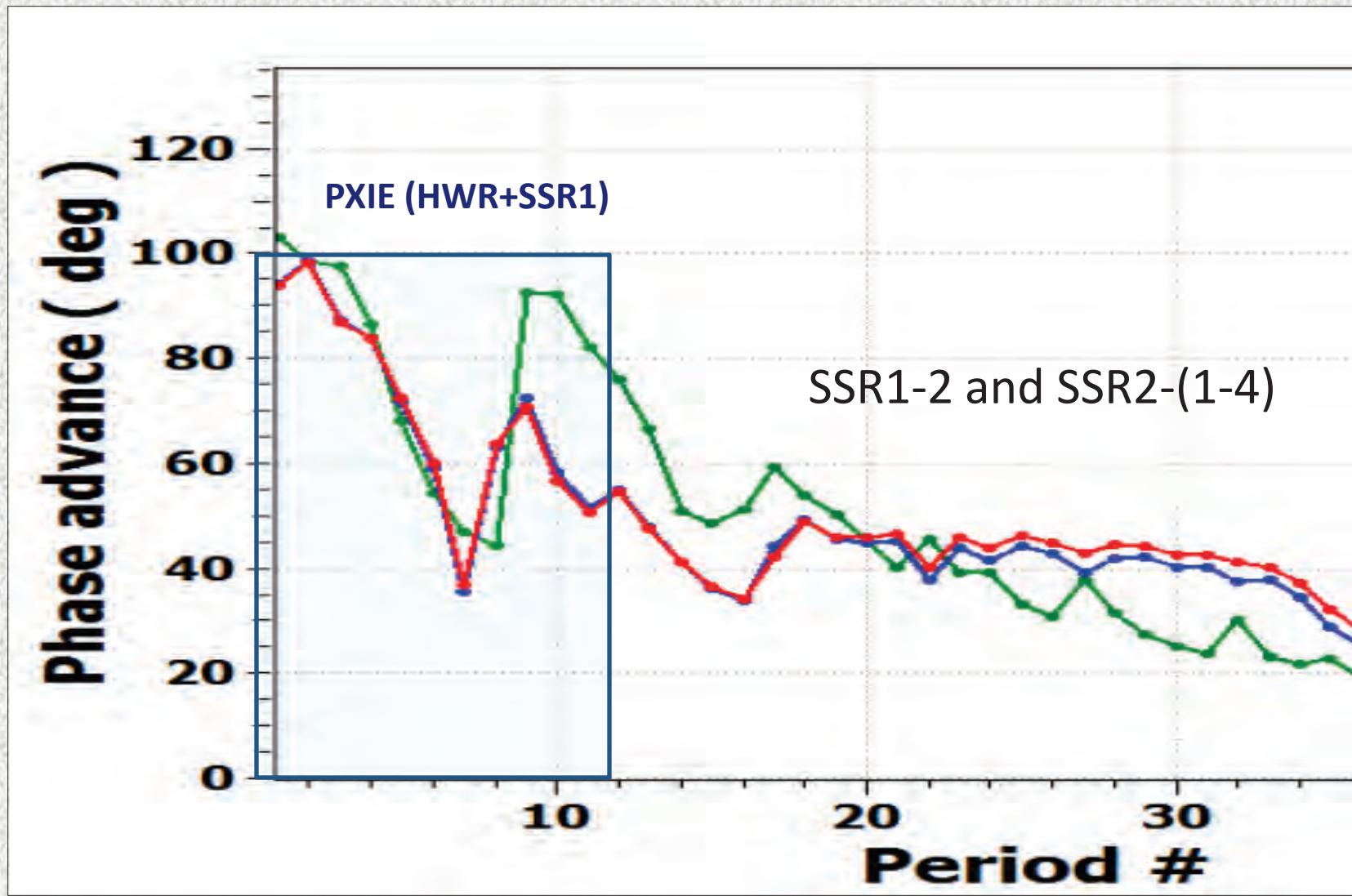
Magnet aperture 34 mm
Length 200 mm
Dipole field, pk 0.2 T
Integ. field 0.04 T-m
Current(pk/av) 250/177 A
Power 810 W



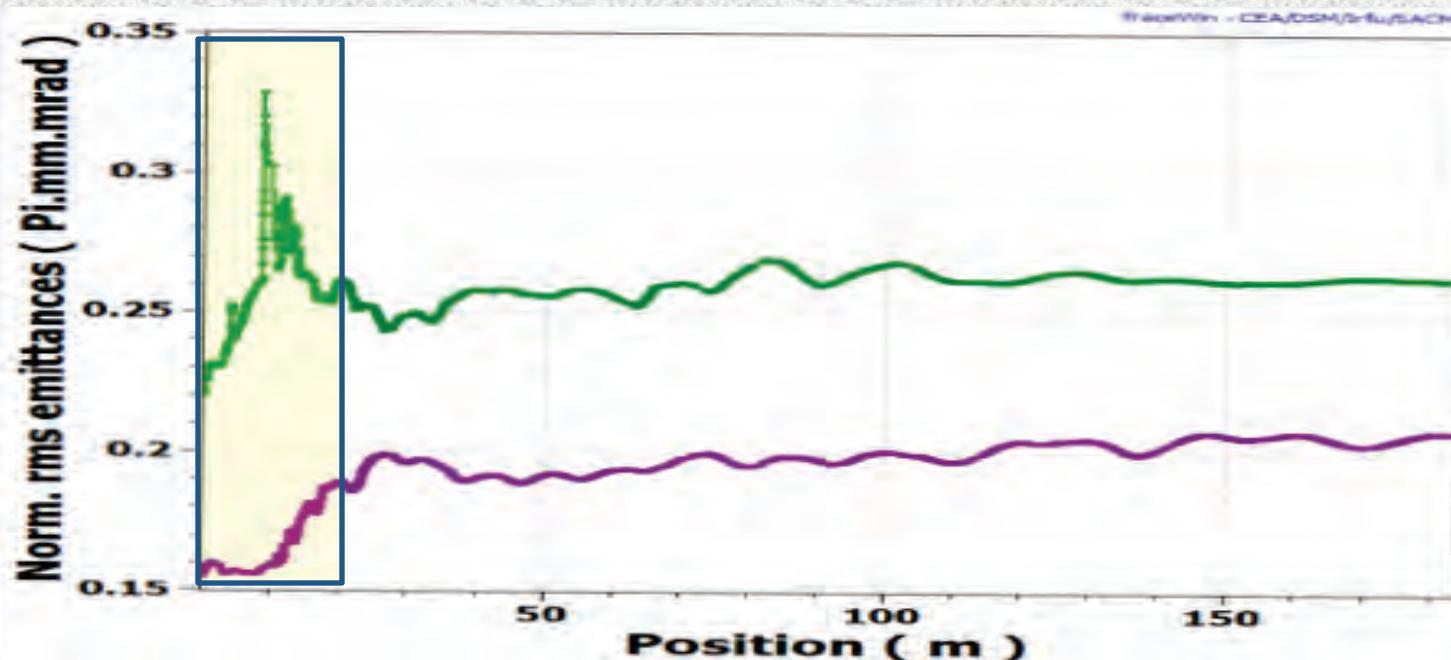
Power distribution in absorber



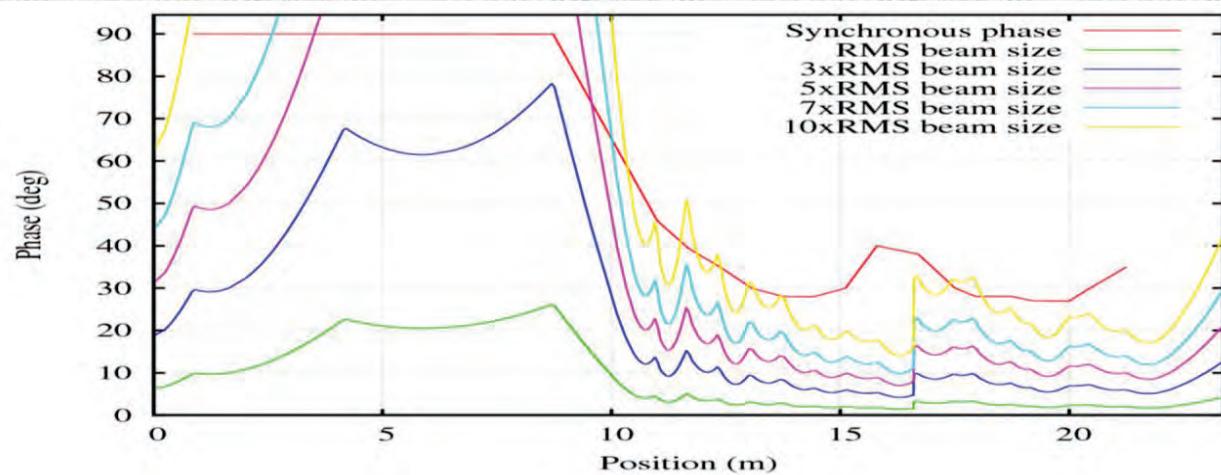
- Local shielding (60 cm iron+20cm polyethylene)
- Attenuation of radiation ~4000 times (~12 W)



Emittances growth



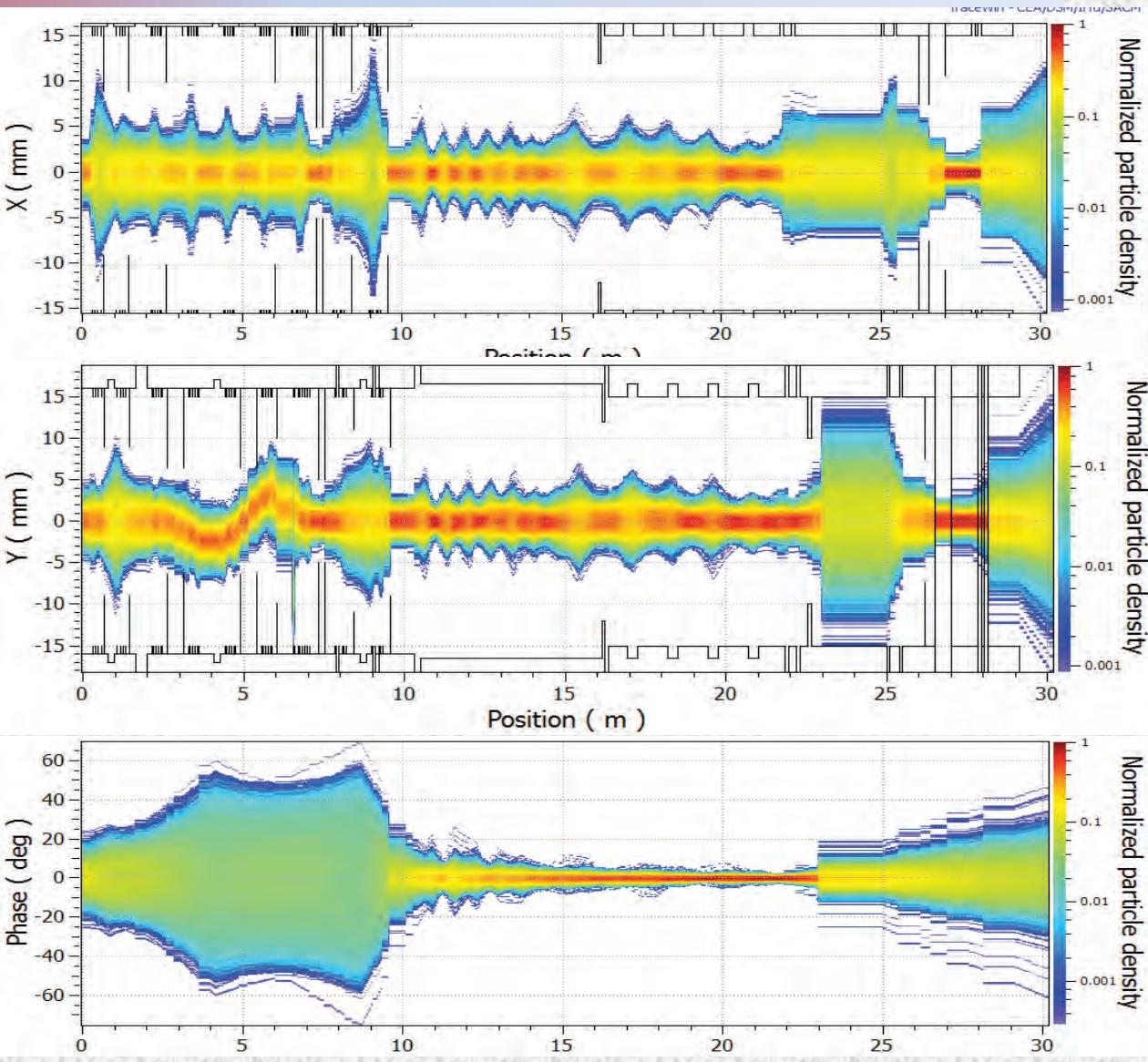
Synchronous Phase
VS.
Bunch length



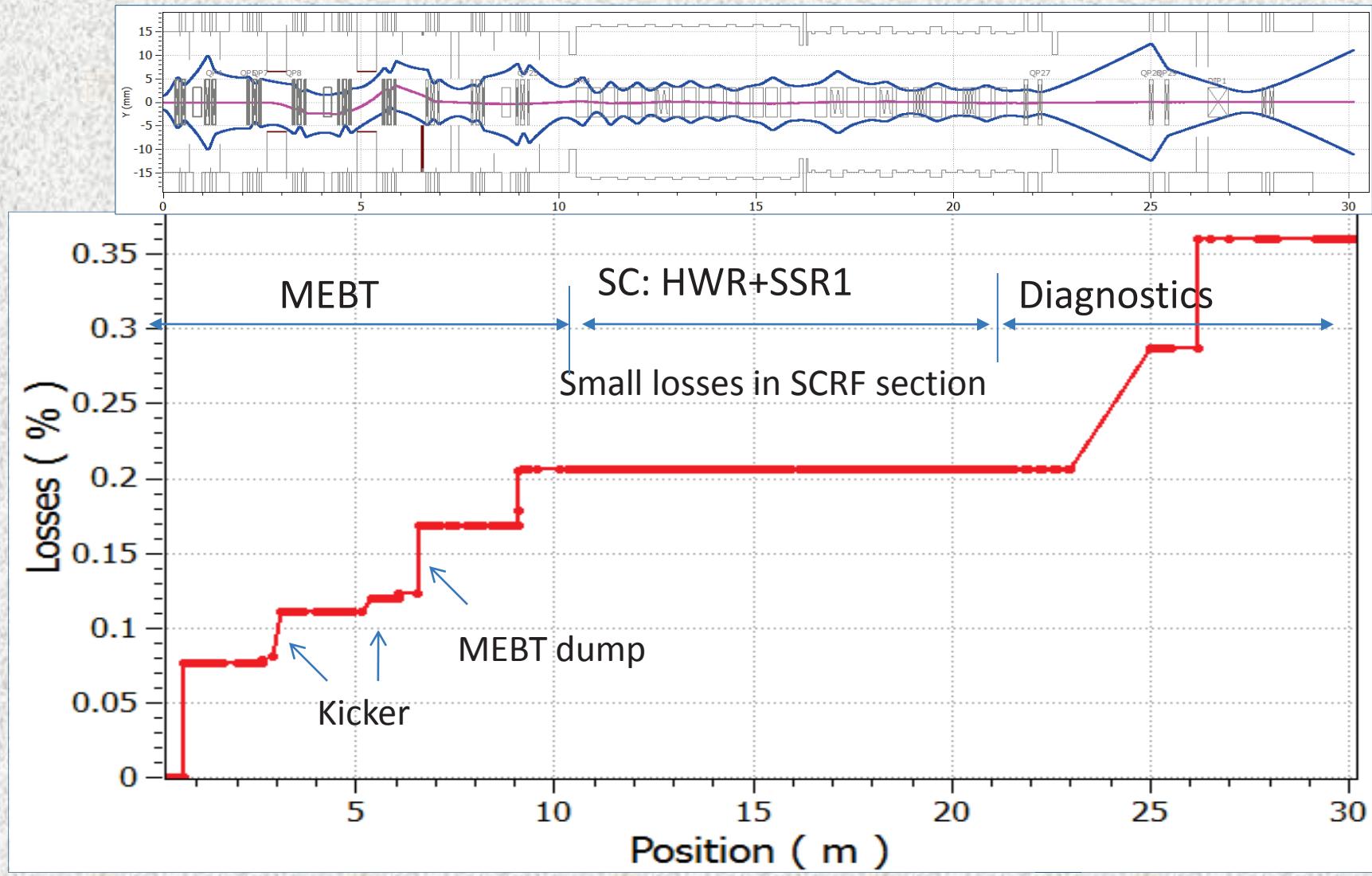


Beam Losses

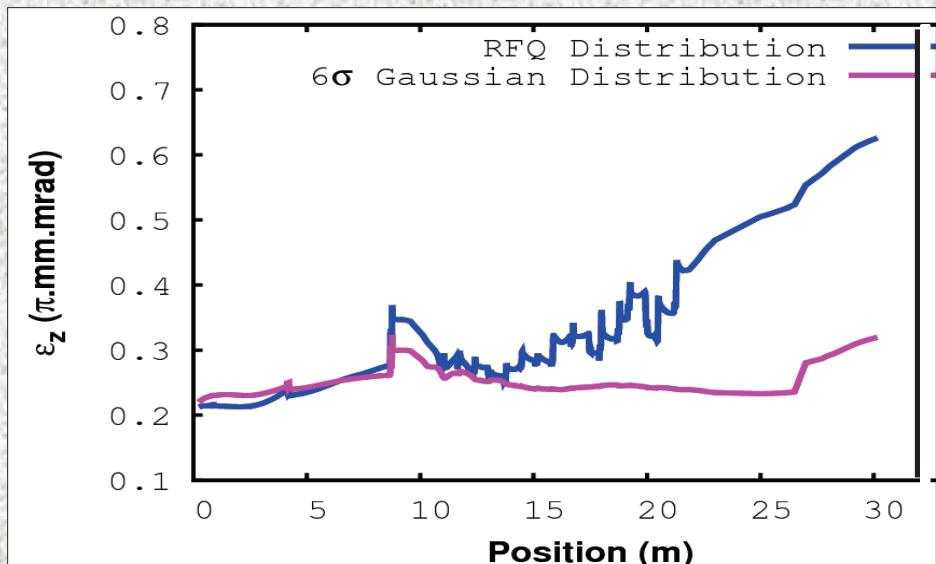
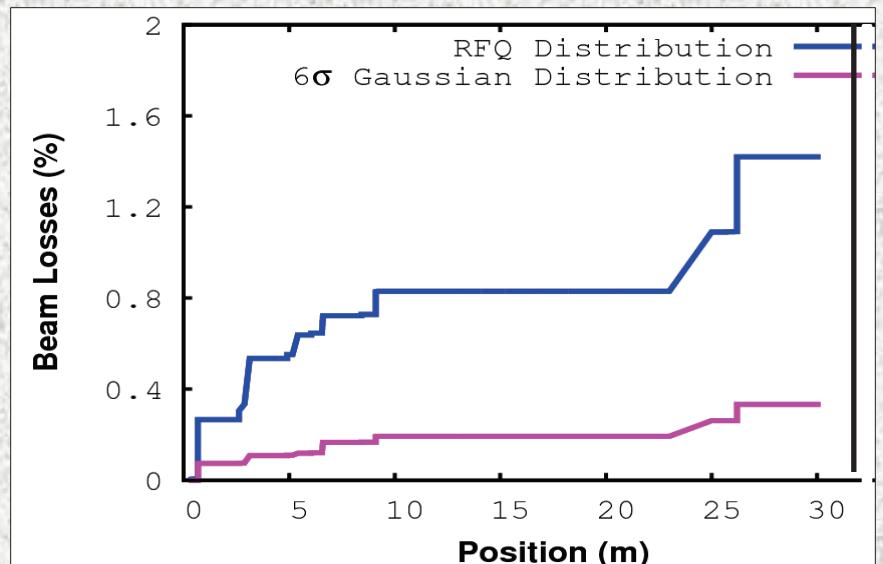
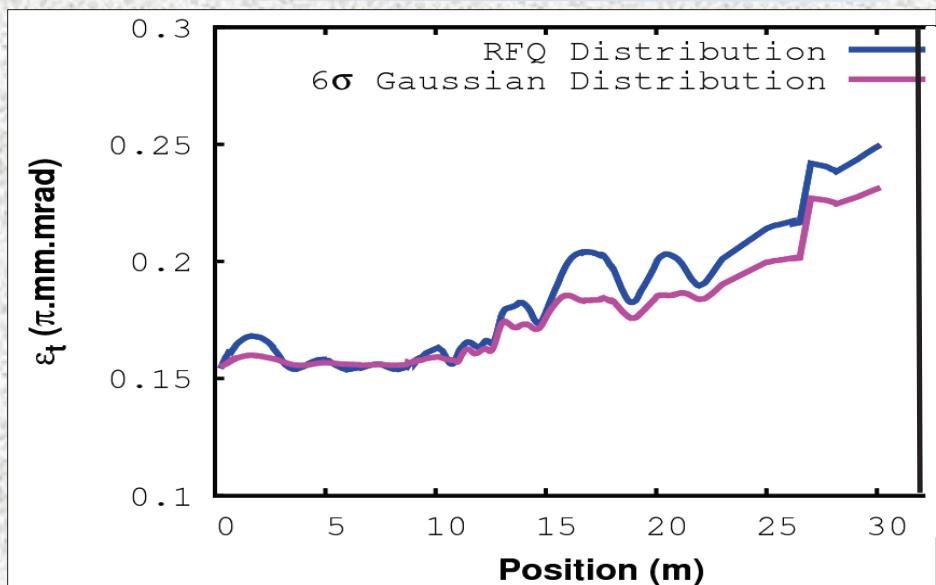
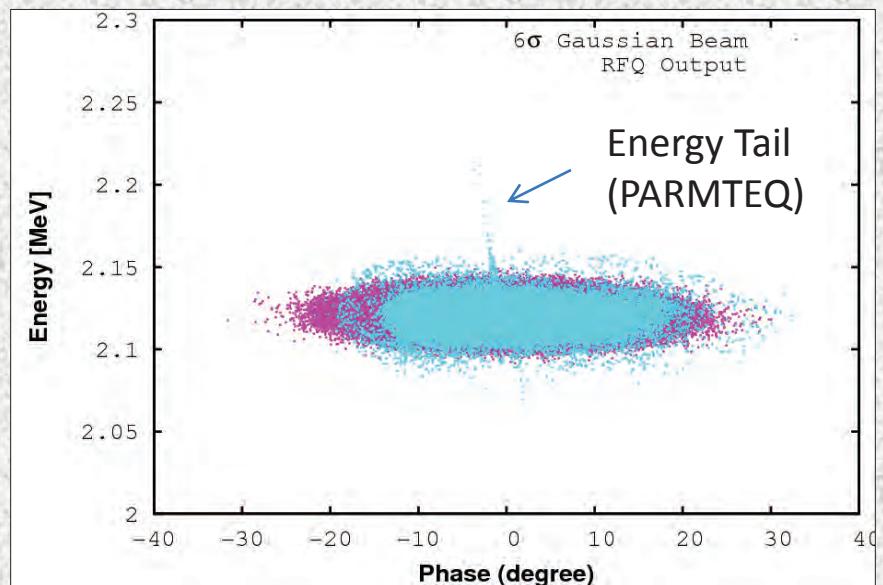
- Intra-beam stripping < 0.5 W
- Non-Gaussian tail of RFQ longitudinal distribution (after RFQ) is the major source of particle loss, $< 3 \cdot 10^{-4}$ (< 10 W) in SCRF section:
 - *Small fraction of total beam loss will be intercepted by warm interface between CM's*
 - *Major fraction will be lost at 2 K*
- It is still small relative to the RF losses in CM (~ 50 W)



Beam Losses for passing beam



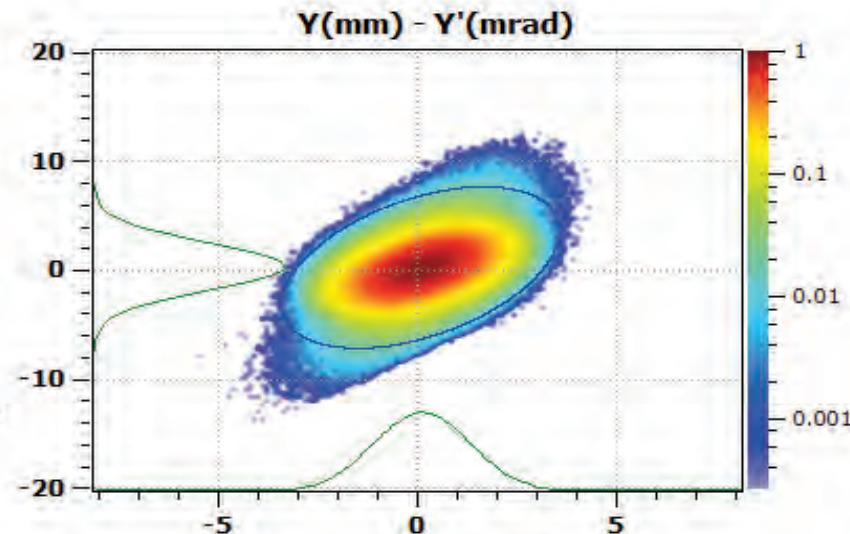
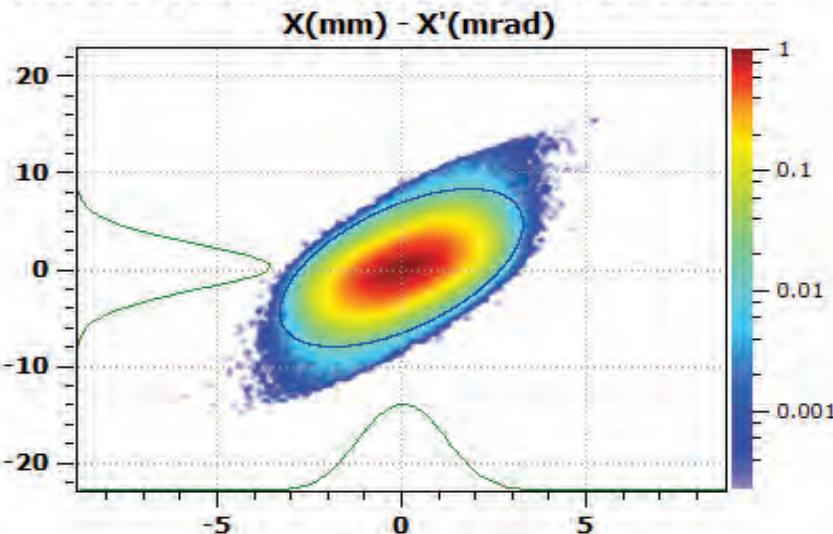
Chopped beam are lost at MEBT dump at level 99.94% (6σ Gaussian)



Starts with 6 sigma Gaussian distribution

Ele: 196 [10.32 m] NGOOD : 998070 / 998070

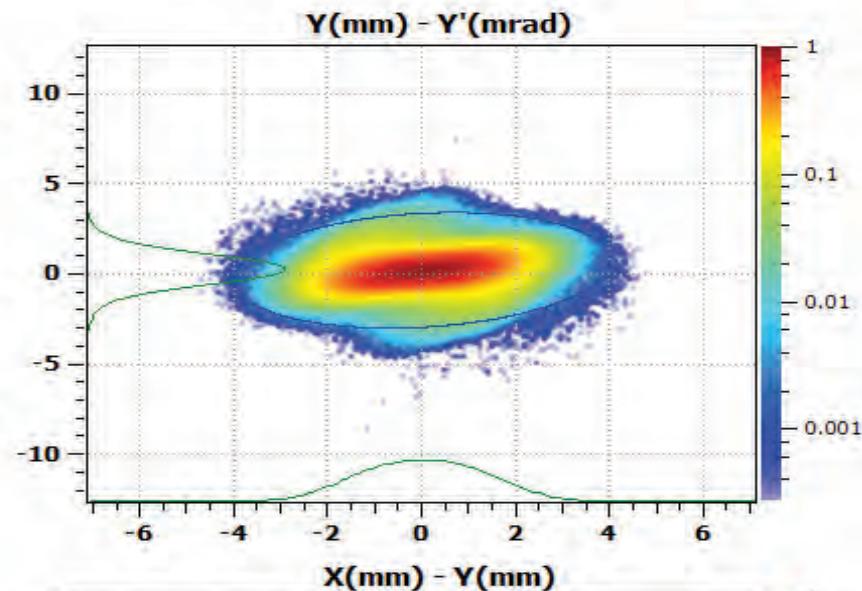
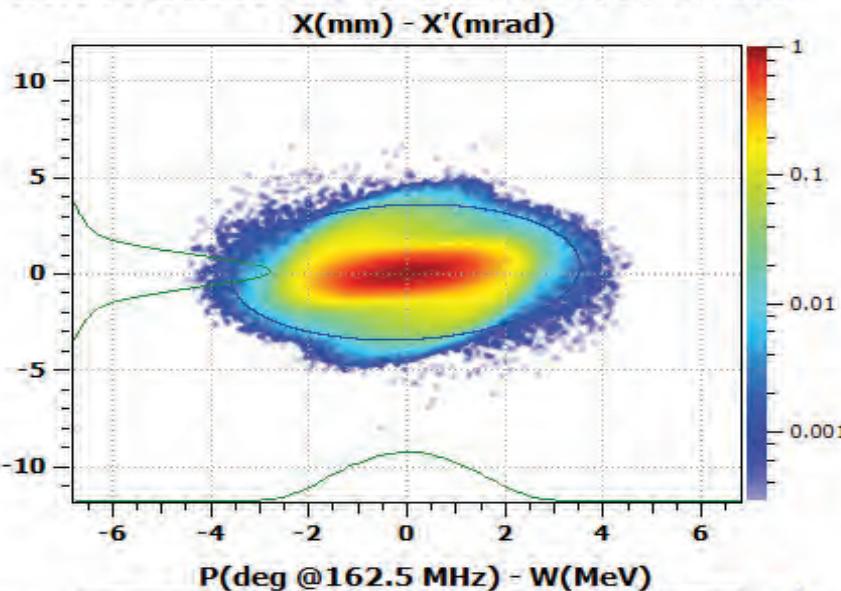
TraceWin - CEA/DSM/Irfu/SACM



Output Beam @ HWR End

Ele: 234 [16.3614 m] NGOOD : 998070 / 998070

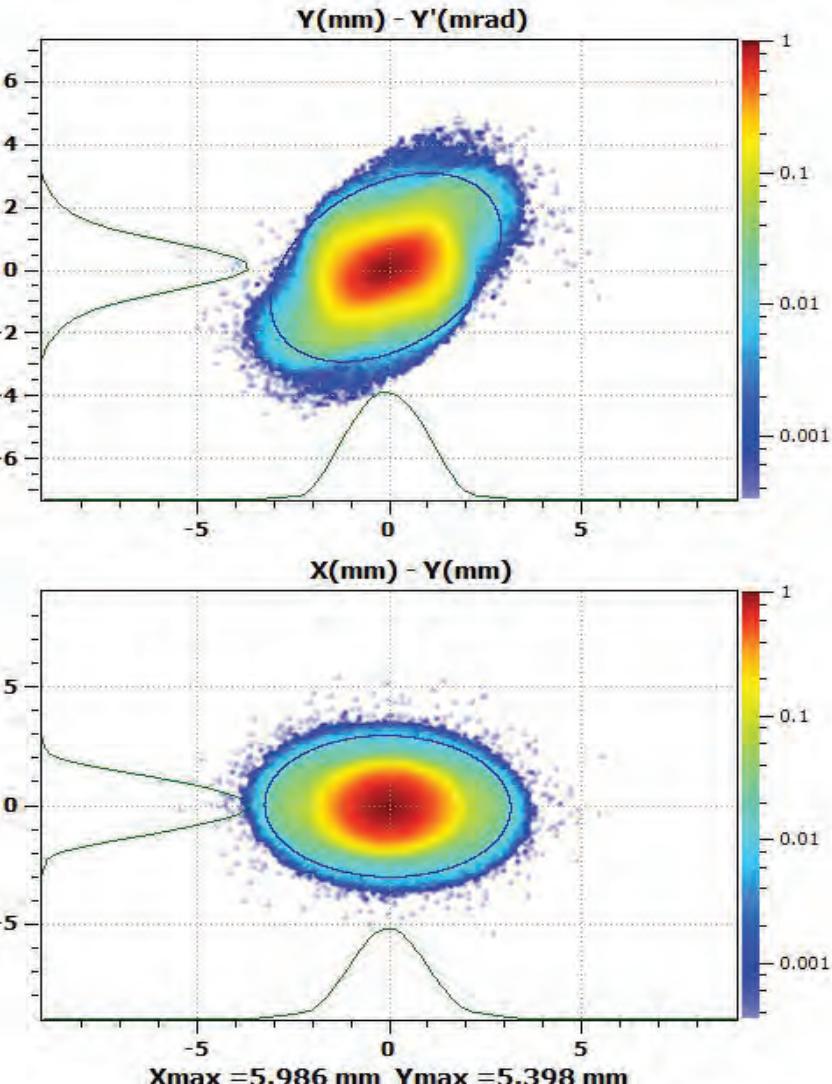
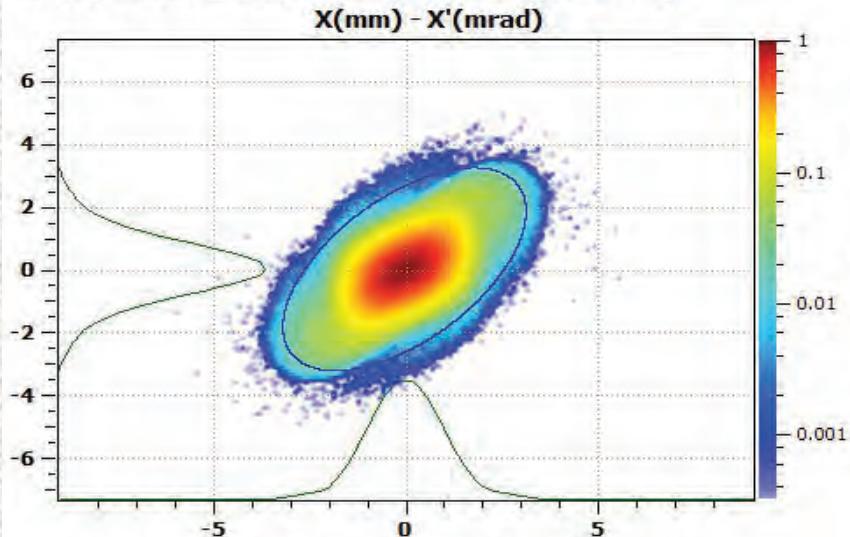
TraceWin - CEA/DSM/Irfu/SACM



Output Beam @ SSR1 End

Ele: 274 [21.5944 m] NGOOD : 998070 / 998070

TraceWin - CEA/DSM/Irfu/SACM

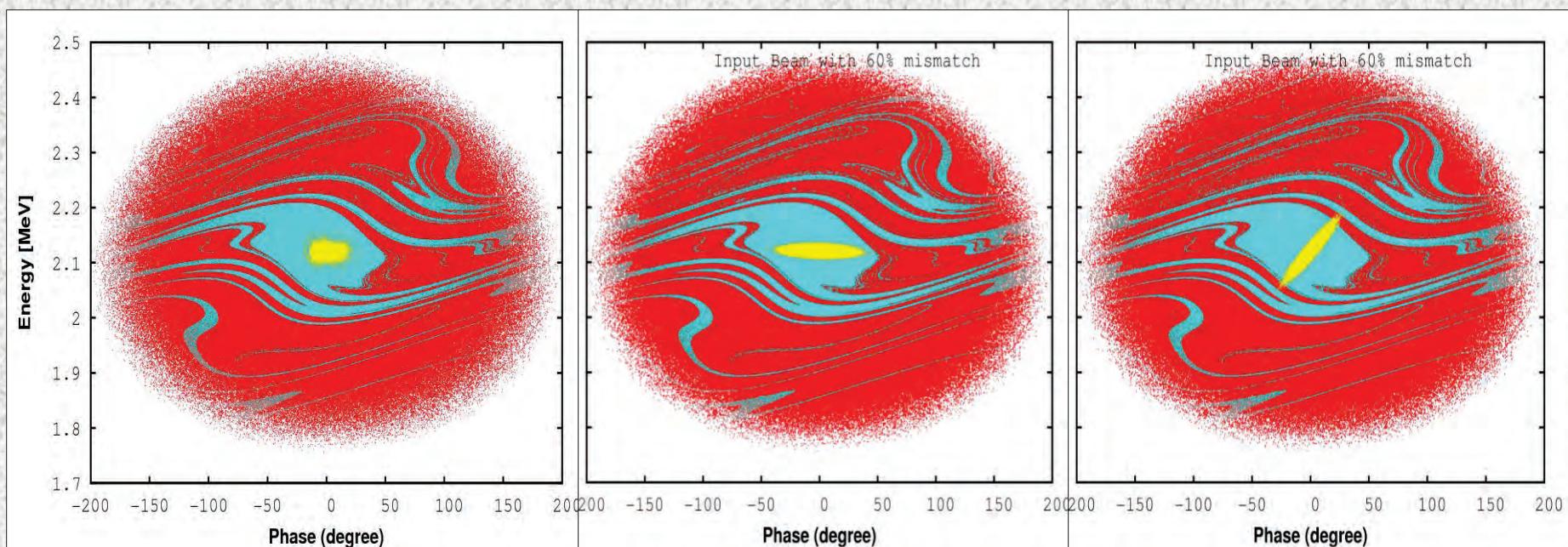


Project X

Longitudinal acceptance @ end of SSR1



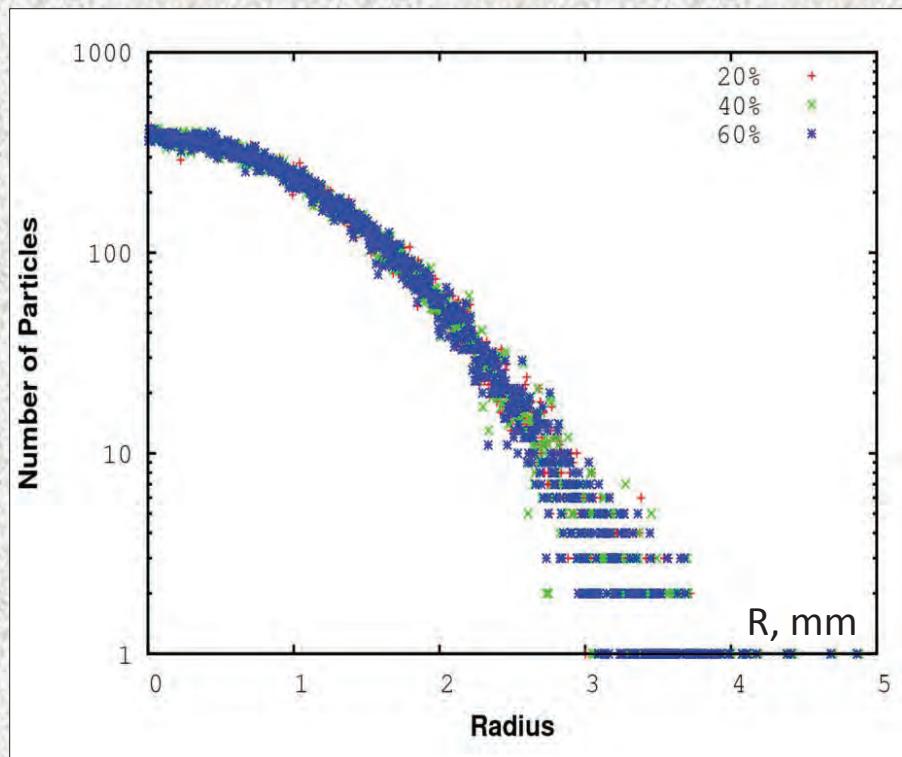
- Initial distribution
- Acceptance boundary
- 6 σ Gaussian



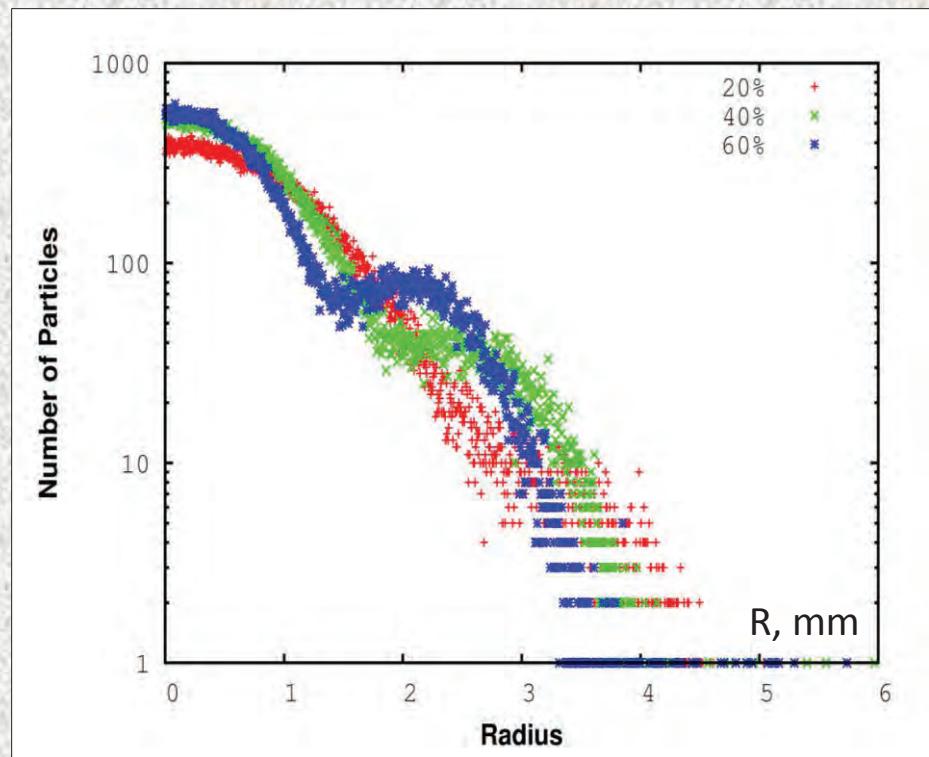
No mismatched

60 % mismatched input
beam @ MEBT entrance

60 % mismatched input
beam @ HWR entrance



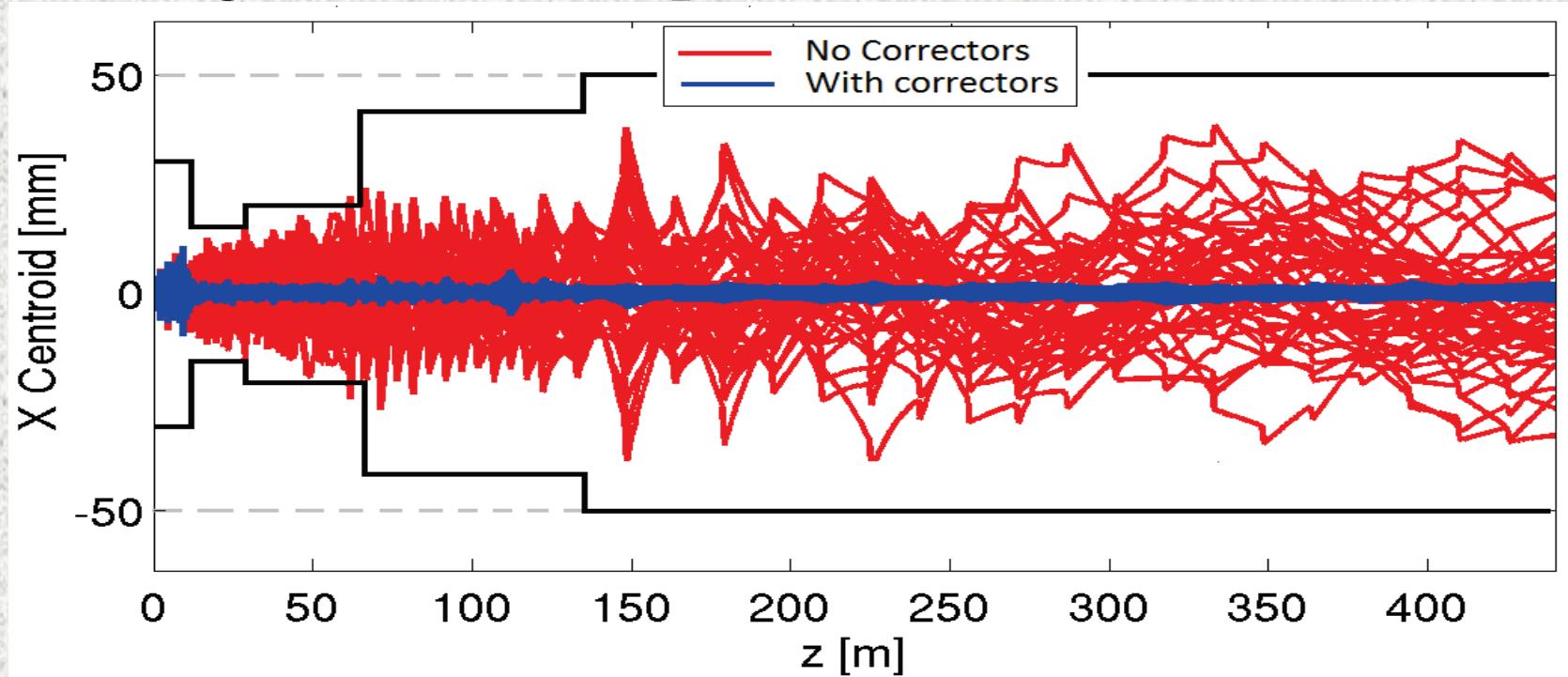
Input beam @ MEBT entrance



Output beam @end of 1 GeV Linac

Small effect on transverse beam profile

Misalignment of components and RF jitter Studies



TRACK simulations of corrected/uncorrected beam centroid motion along the linac for the set of errors $\delta_{xy} = 1\text{mm}$ for solenoids & cavities, $\delta_{xy} = 0.5\text{mm}$ for quadrupoles, dynamic RF jitter of $0.5^0 + 1.5\%$ and quad roll of 5 mrad around the z-axis. One corrector and one monitor are used per solenoid and per quadrupole dublet. BPM resolution $30\mu\text{m}$. No losses.



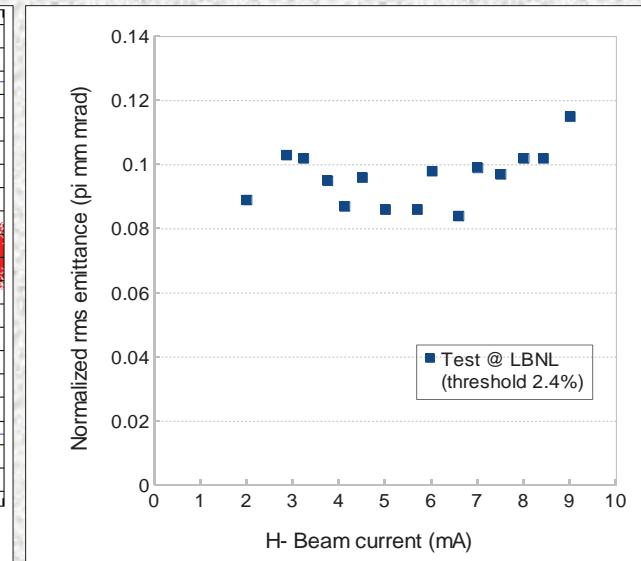
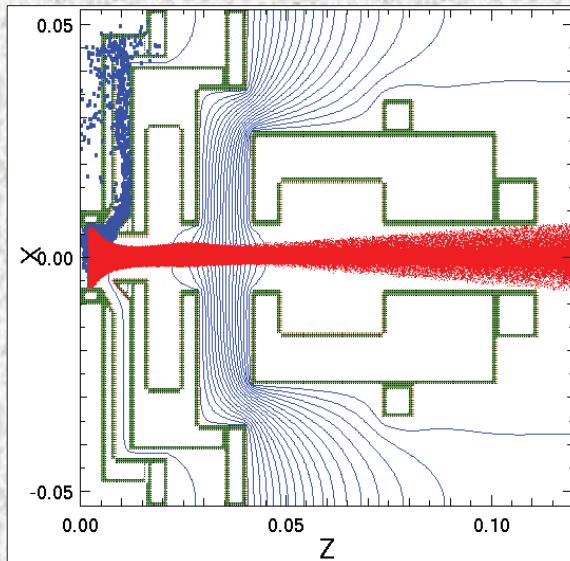
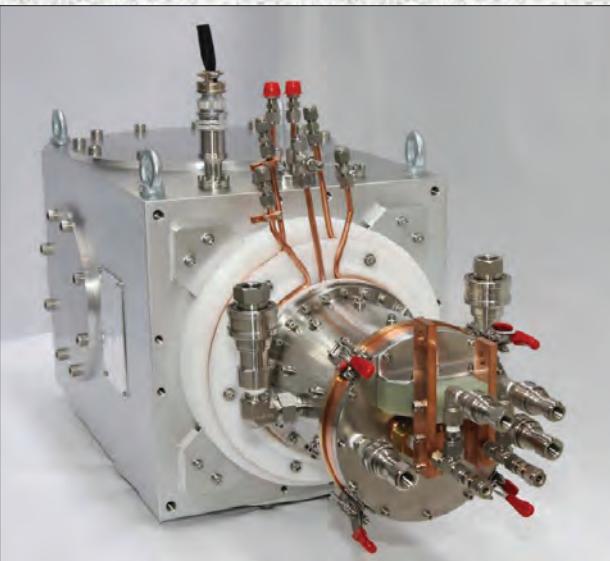
Status of R&D work on critical components for PXIE beamline

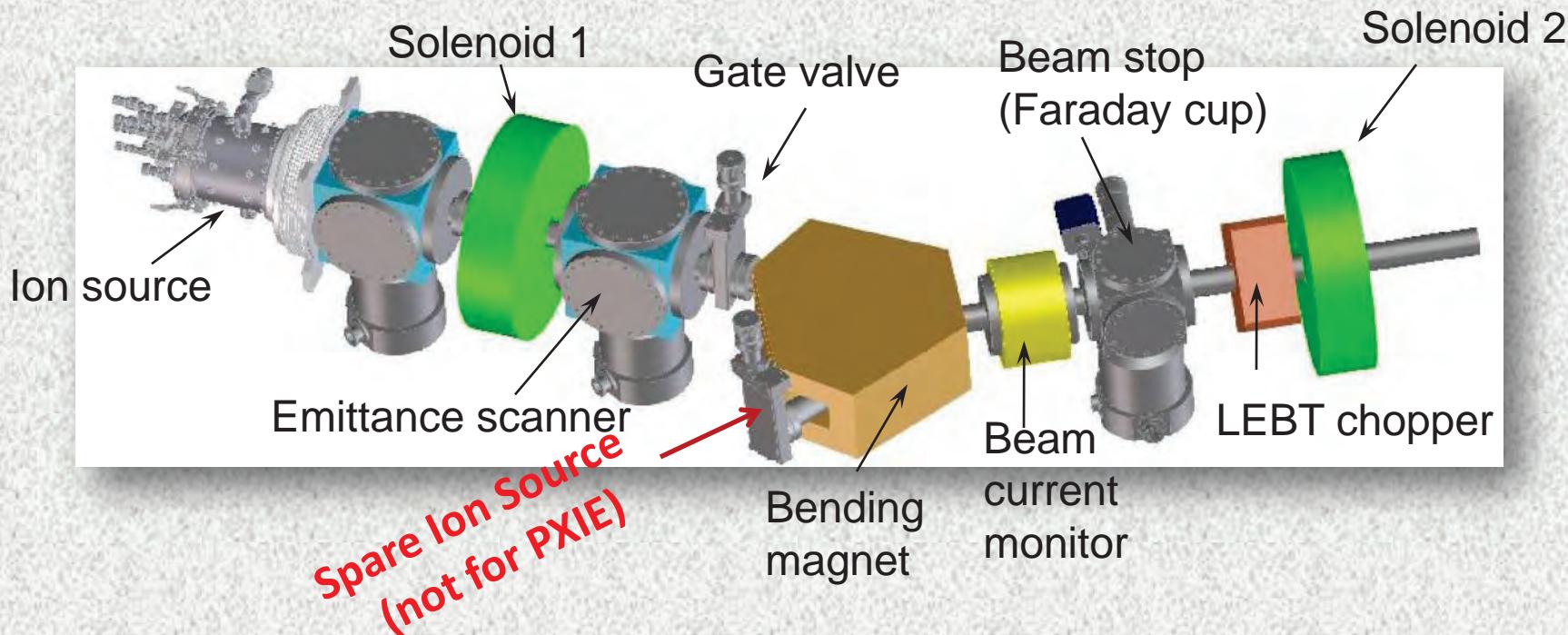


- The Linac beam starts from an H- ion source operating at a constant current, set for a given timeline:
 - The nominal ion source beam current used in Linac design is 5 mA
 - IS is capable of 15 mA; RFQ and MEBT are designed to 10 mA
 - If MI/Recycler is running/NOT running, the min IS current is 1.7 / 1mA

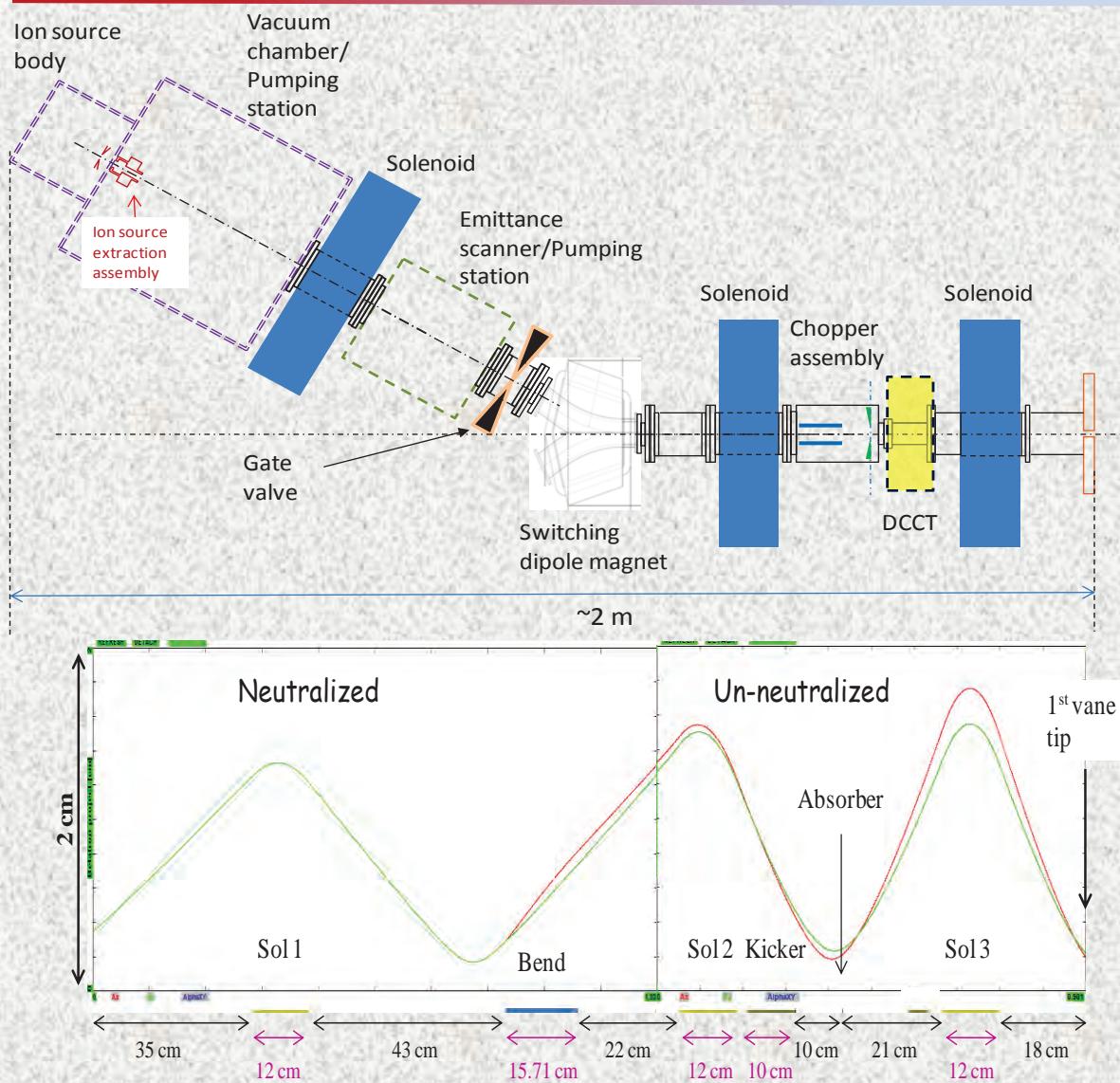
Regardless of the ion source current, the average linac beam current is 1 (2) mA

- this is achieved by a LEBT and MEBT choppers





- Provides 30-keV beam transport from the Ion Source to the RFQ
 - two ion sources (not running concurrently); Dipole switch
 - Chopper (pulsed beam operation during commissioning)
 - Diagnostics and machine protection

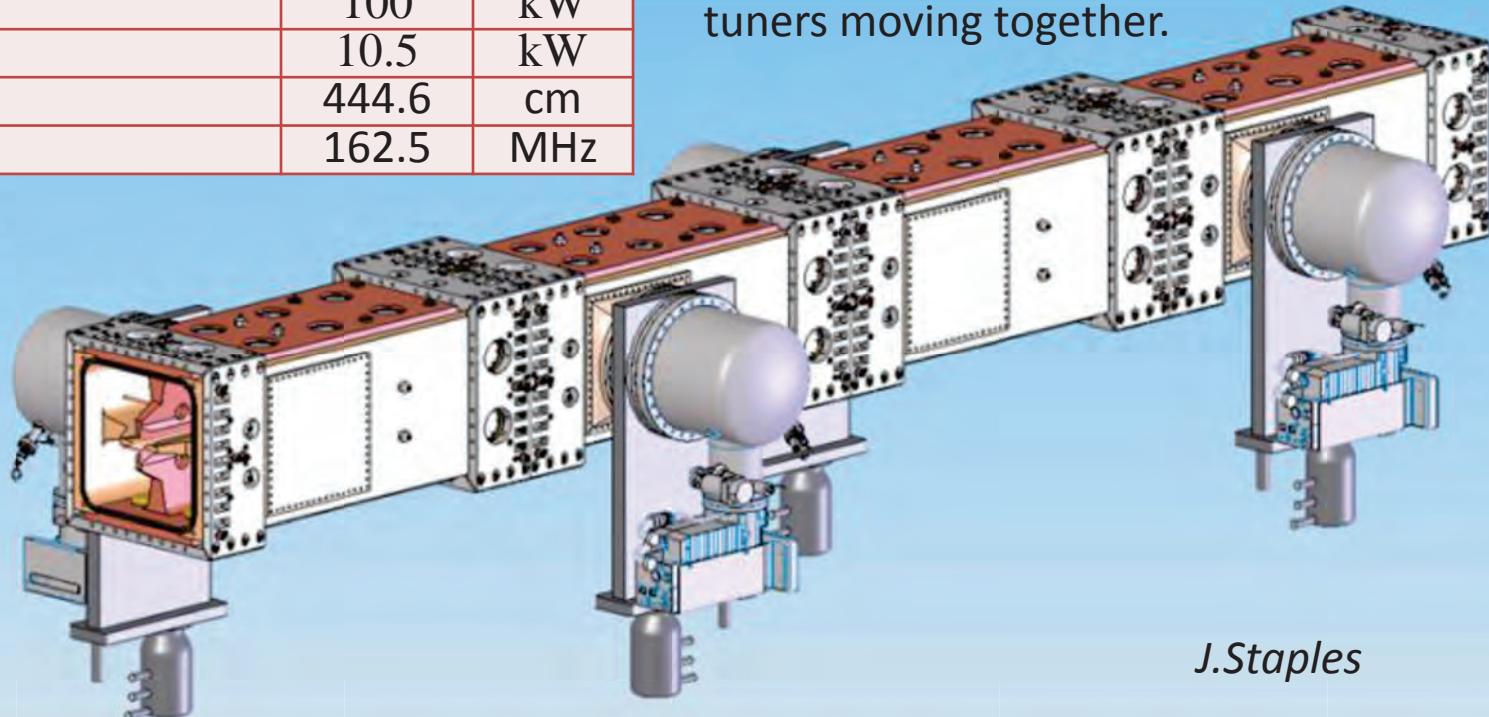


Longer LEBT option (3 solenoids):

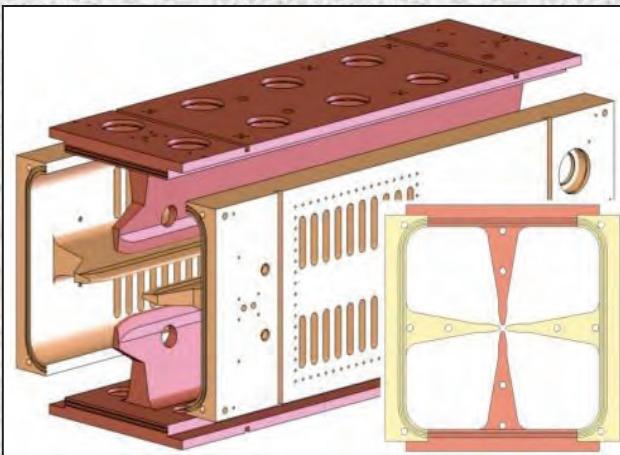
- implementation of several diagnostics, in particular after the chopper.
- avoid re-neutralization (and transition effects)
- Beam optics in LEBT.

Parameter	Value	Units
Ion type	H-	
Beam current (nom/range)	5 (1-10)	mA
Trans. emitt. (rms, norm)	<0.25	μm
Long. emitt. (rms)	0.8-1.0	keV-ns
Input energy	30	keV
Output energy	2.1	MeV
Vane-vane voltage	60	kV
RF power	100	kW
Beam Power	10.5	kW
Length	444.6	cm
Frequency	162.5	MHz

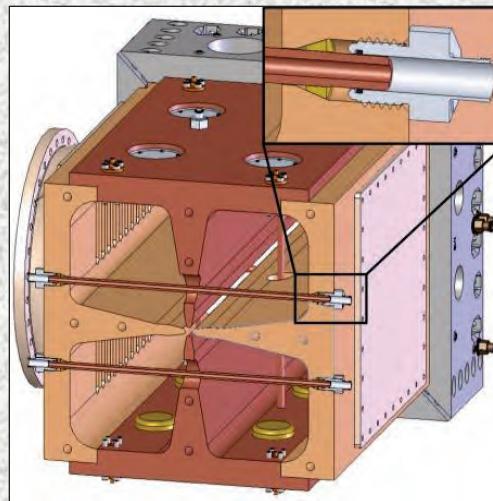
- **32 pi-mode stabilizers**, 4 pairs in each module separate the dipole frequency to 17 MHz above the 162.5 MHz quadrupole frequency
- **80 tuners**, 20 in each quadrant have a diameter of 6 cm, a nominal insertion of 2 cm, and a tuner sensitivity of 170 kHz/cm, all tuners moving together.



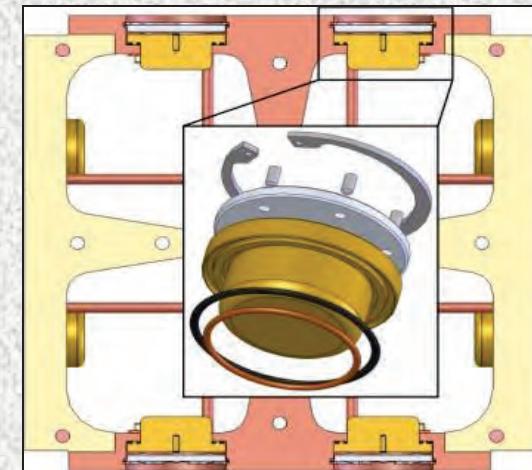
J.Staples



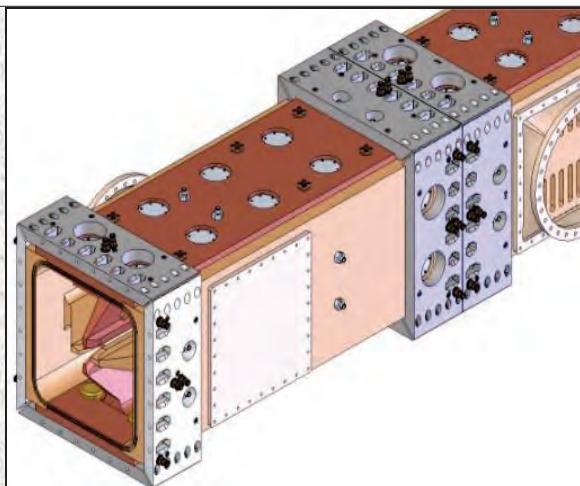
Exploded (1/4) 4-vane module



Pi-mode rod
shifts dipole mode
+17 MHz up

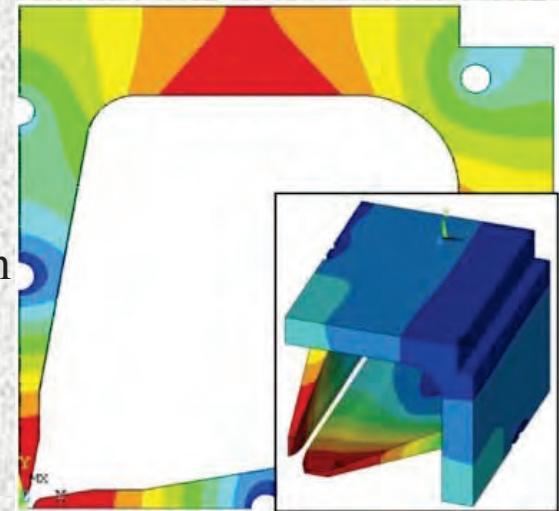


Fixed slug tuner



RFQ modules connected
by joint plate method

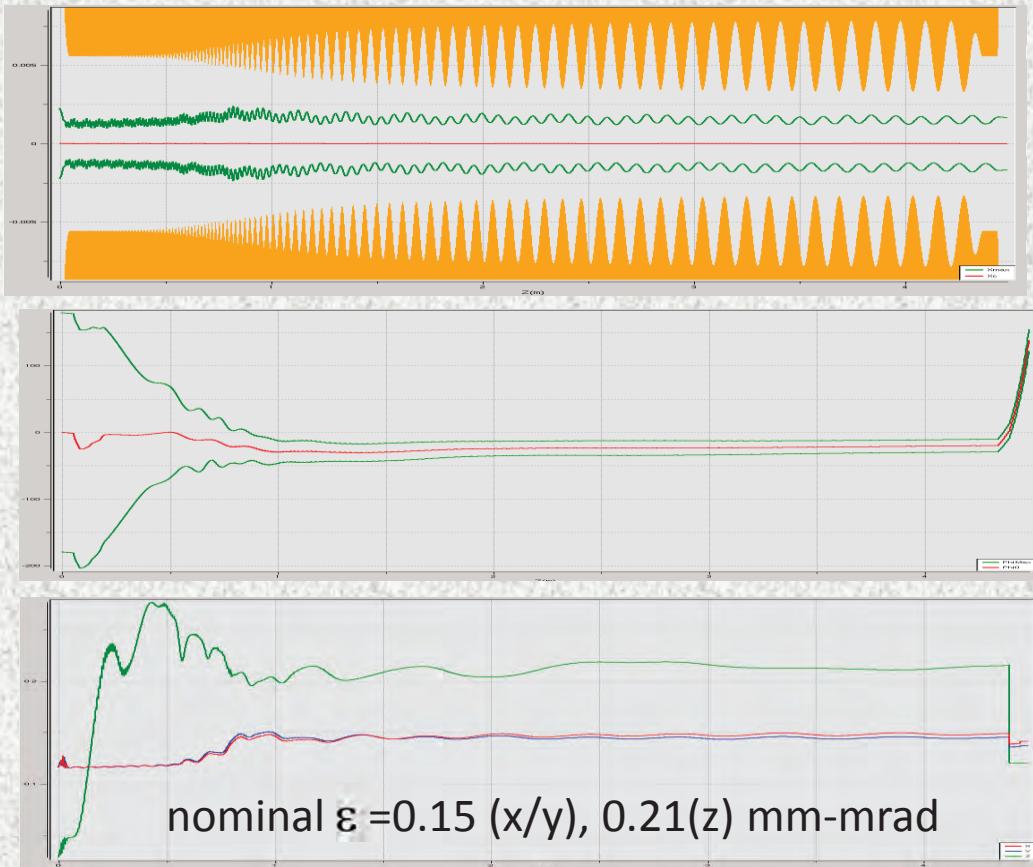
Linear power density = 137 W/cm
Peak heat flux = 0.7 W/cm².
Tmax = 25°C



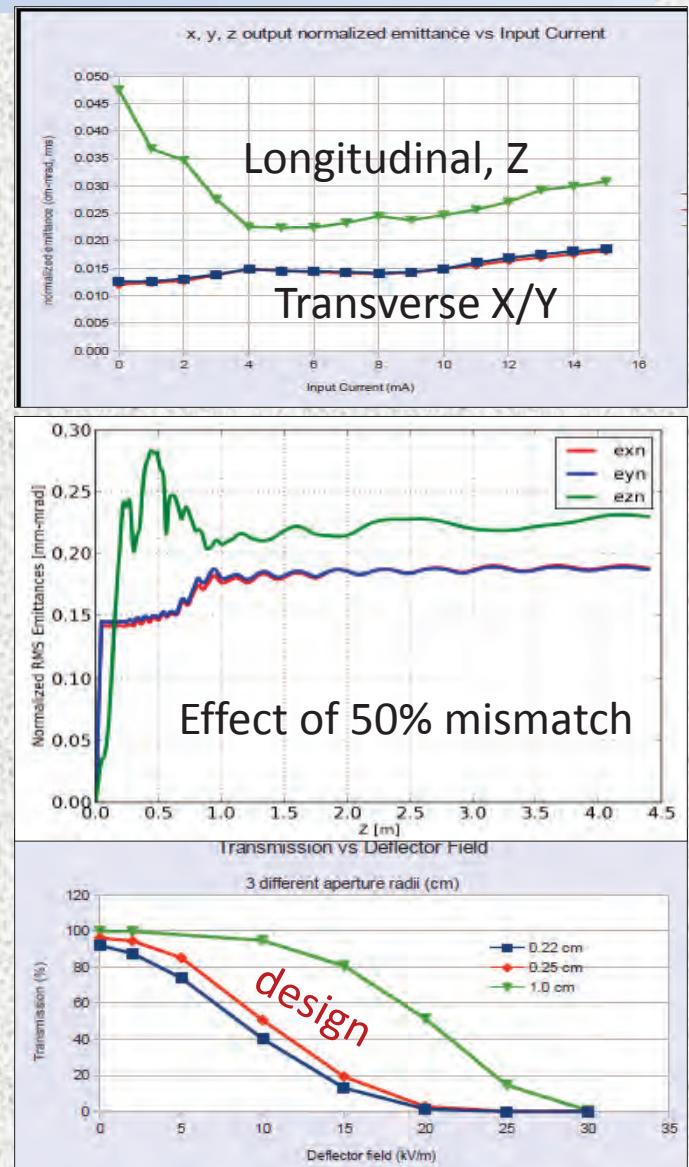
RFQ beam dynamics

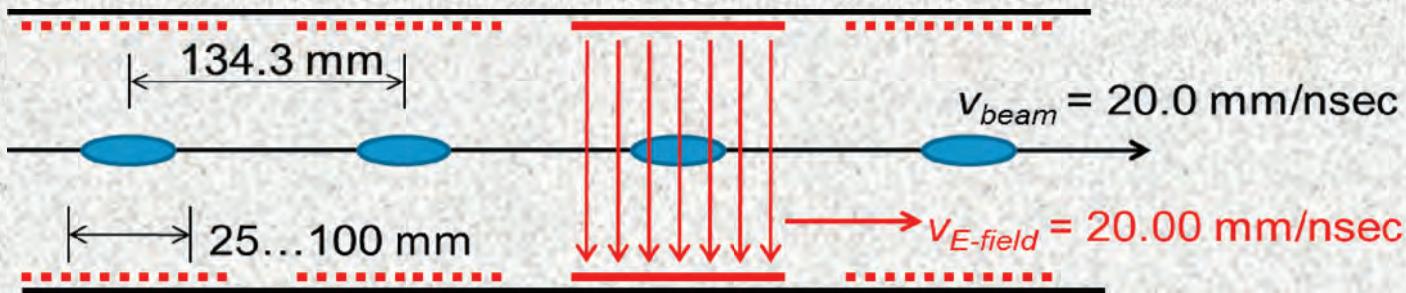


- Design done in PARMTEQ (J.Staples)
- Cross-check: TRACK (3D field-map) and Toutatis
- Errors and mismatch studies (PARMTEQ and Toutatis)



Partially chopped beam

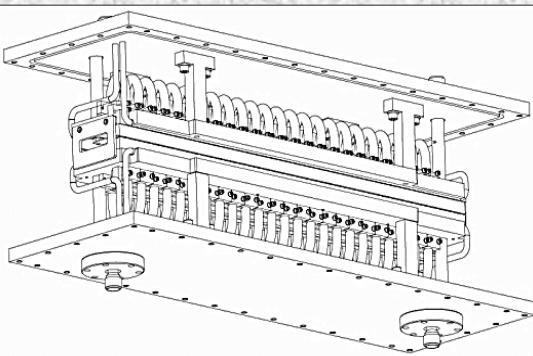
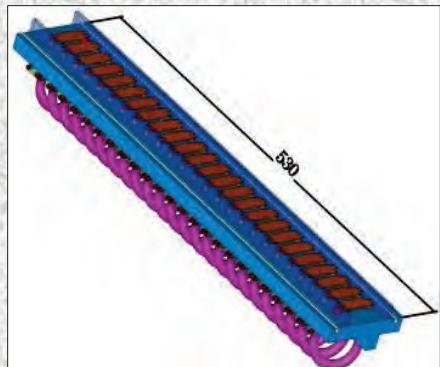




- Kicker
 - Two versions are being pursued: 50 and 200 Ohm
 - Each version must fit into a 65-cm drift: 2 pairs 25-cm long, 16 mm gap
- Kicker driver
 - Broad-band, 500 V, ~2 ns rise/fall time, 30 MHz average pulse rate
 - AC-coupled rf amplifier (50-Ohm) or DC-coupled pulser (200-Ohm)
- Beam absorber
 - 20 kW max. dissipated beam power
 - Issues: high power density, sputtering, high gas load



50 Ω planar electrodes, connected in vacuum by coaxial cables with the length providing necessary delays

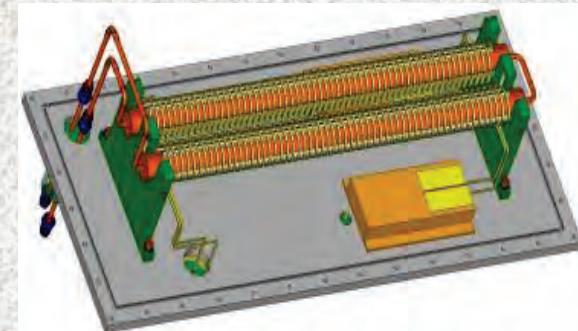


Mechanical schematic of a 50-Ohm kicker

Objectives

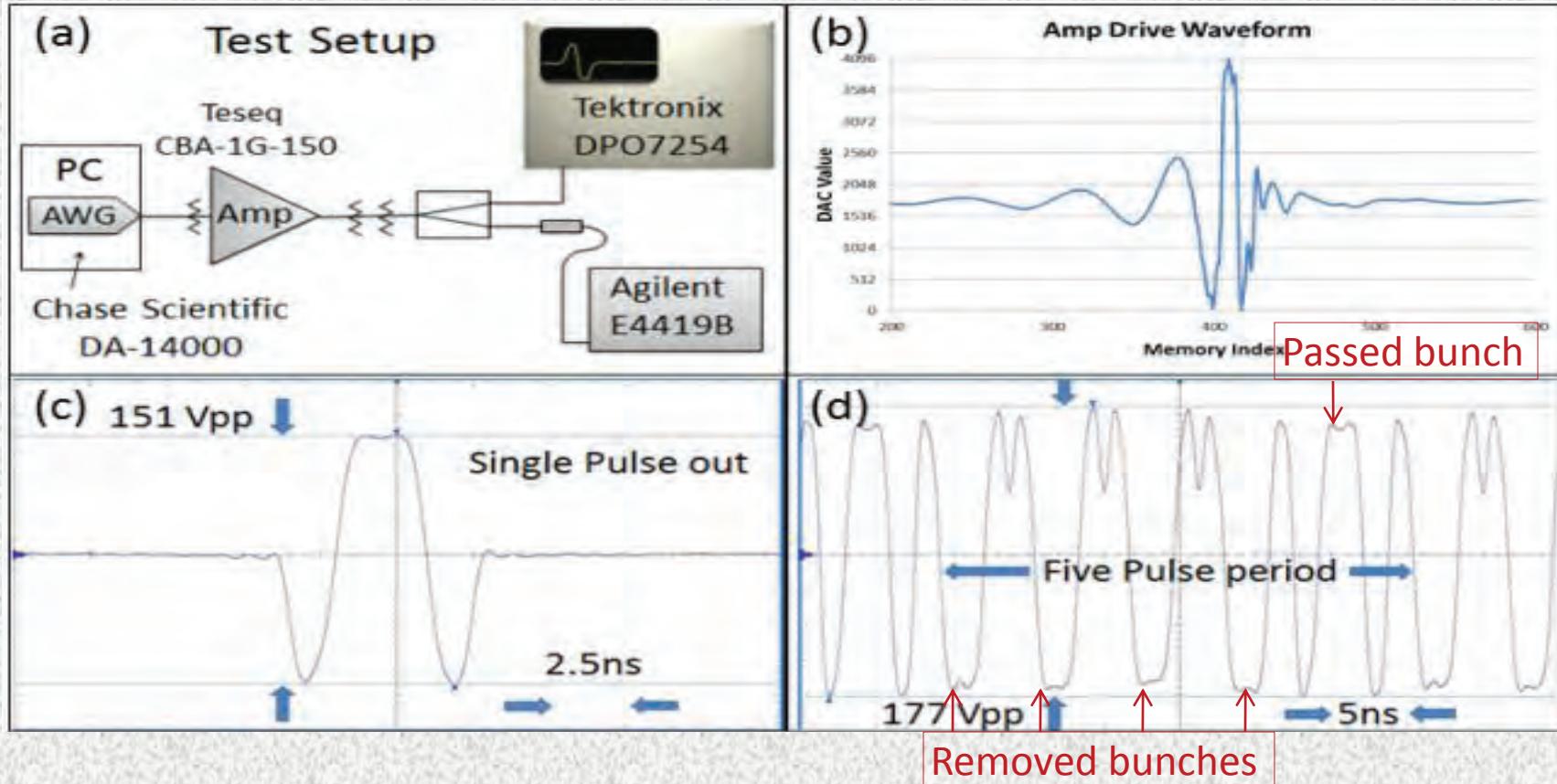
- Two +/- 250 Volts kicker plates
- DC coupled drive to the kicker
- Pulse: ~2 ns rise time, ~1.5 ns wide flattop
- Handle power dissipation for high duty factor (140 W)
- Support variable high duty factor waveforms
- Handle rep. rates, ~30 MHz

200 Ω helixes



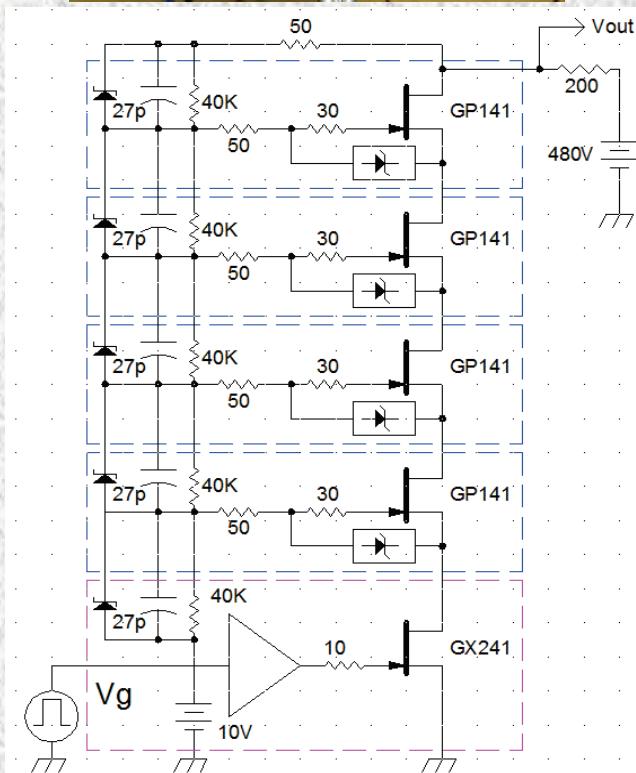
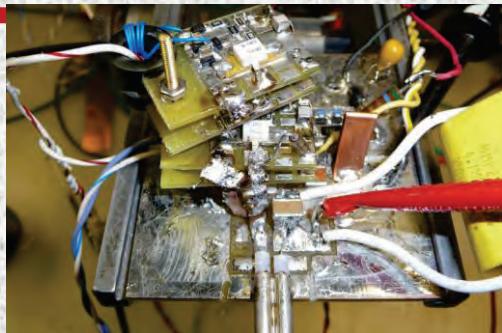
Two helixes

Each helix is a flat wire wound with the 8.5mm helix pitch around a 28.6 mm OD copper grounded tube.

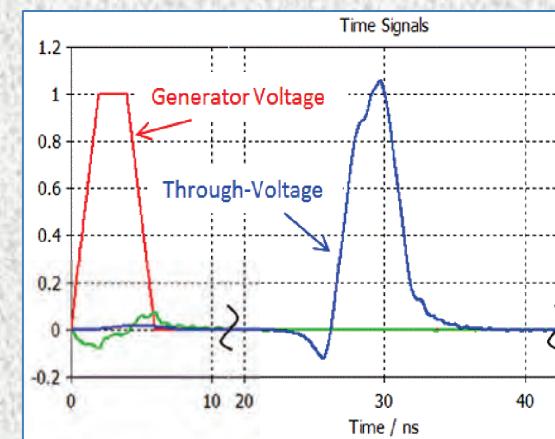
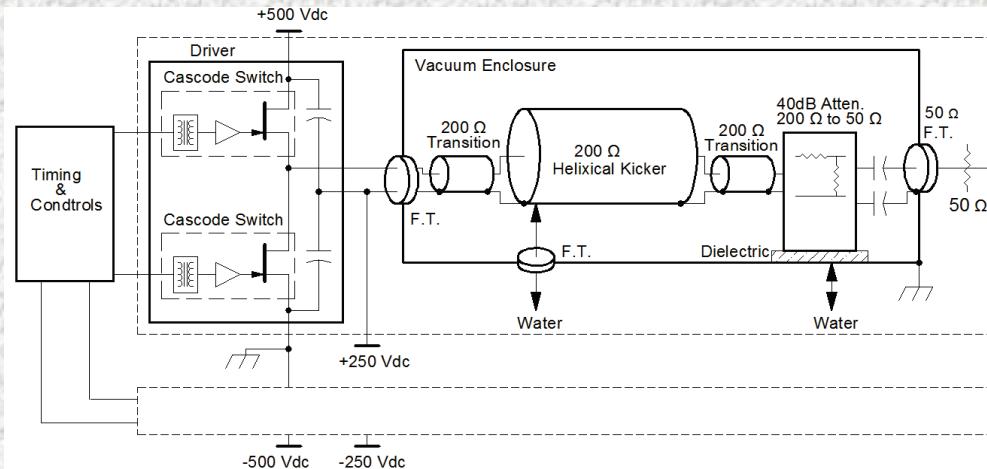


Test of the CBA 1G-150 amplifier with pre-distortion. (a) scheme of the test; (b) pre-distorted input signal and (c) corresponding output signal for a single pulse; (d) output for a CW pattern, corresponding to removal of four consecutive bunches followed by a one-bunch passage. Need 1 kW amplifier

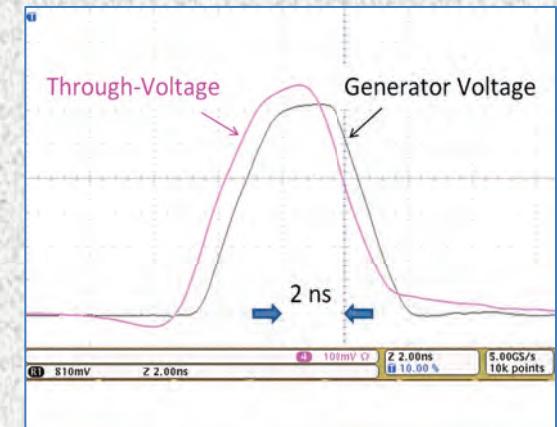
Test of 200 Ω design



Based on fast GaN FET switches



Simulation results

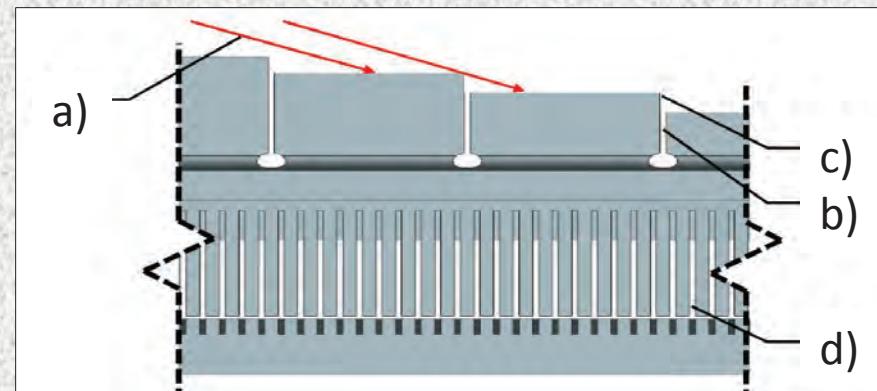


Test results

G Saewert et al.,



- (a) beam incident on surface 29mrad,
- (b) axial stress relief slits,
- (c) shadowing step increment (not in scale)
- (d) 0.3x1 mm² pitch water cooling channels.



Conceptual design of the MEBT absorber.
Length = 40 cm

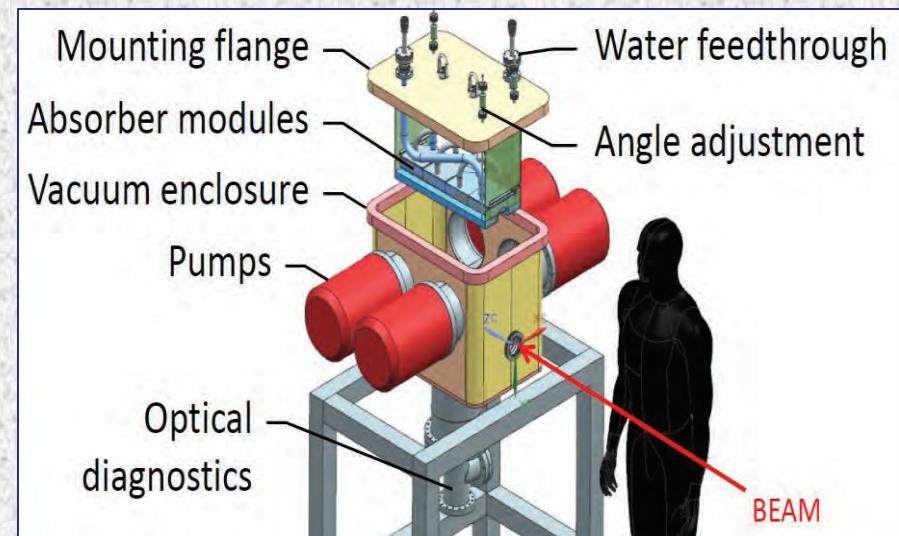
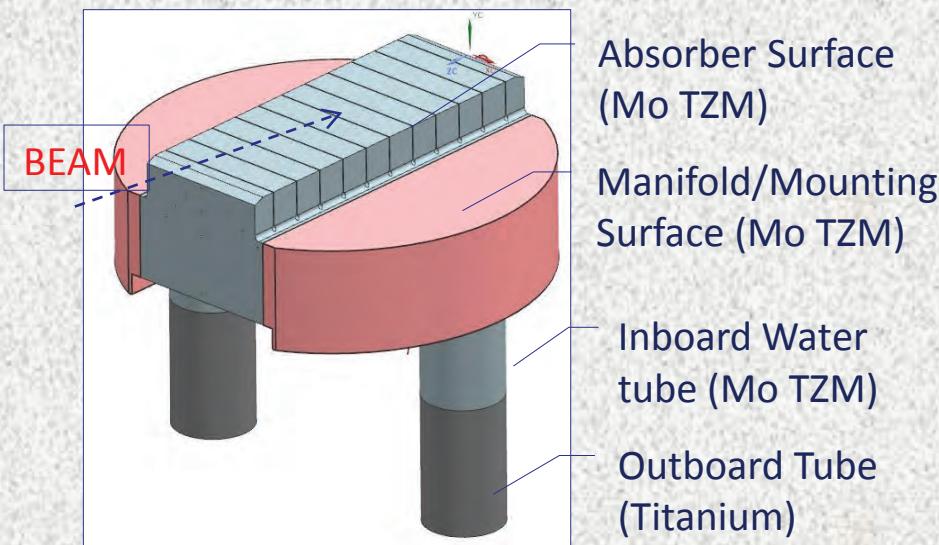
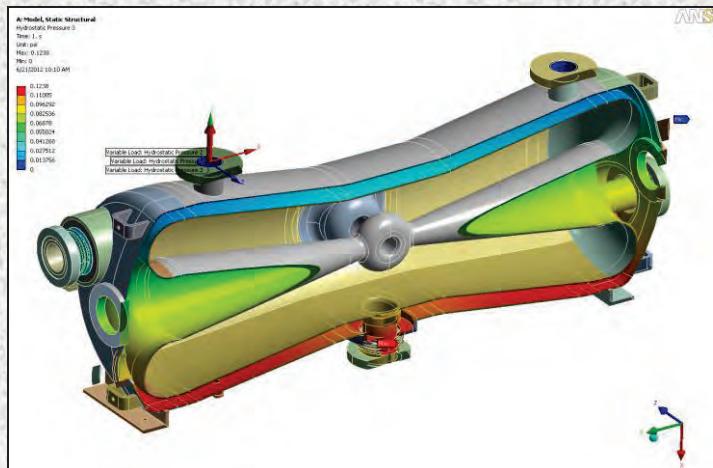


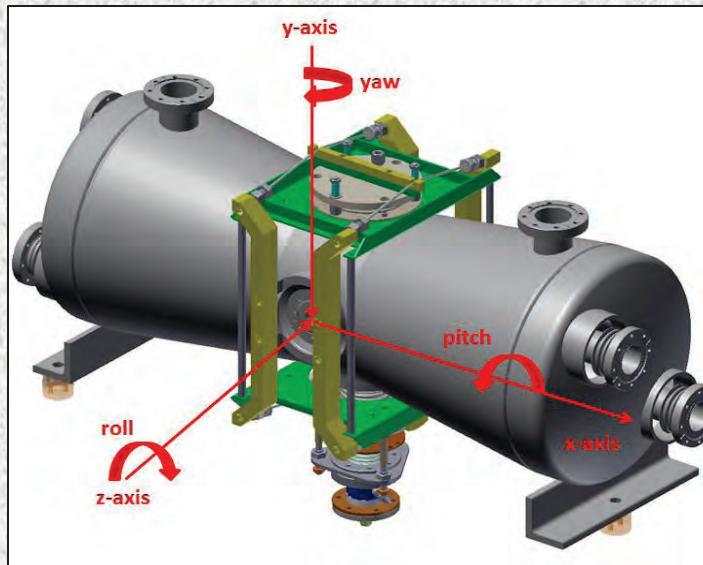
Table 1: HWR main parameters



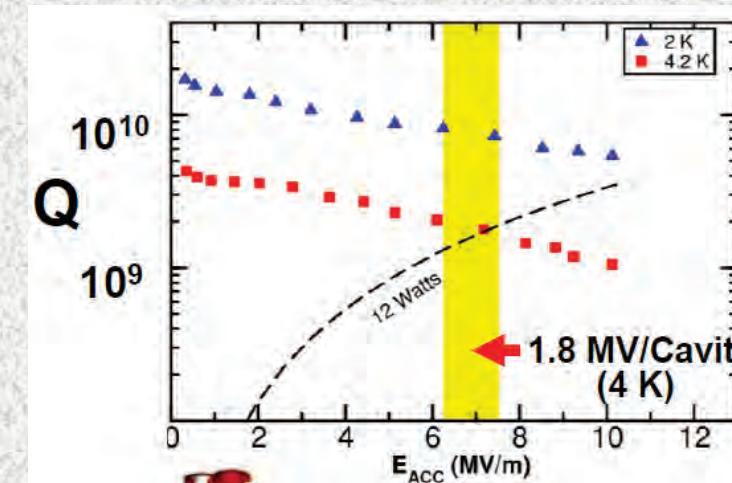
HWR design (ANL)



Donut shape geometry reduce effect of asymmetry in transverse beam dynamics



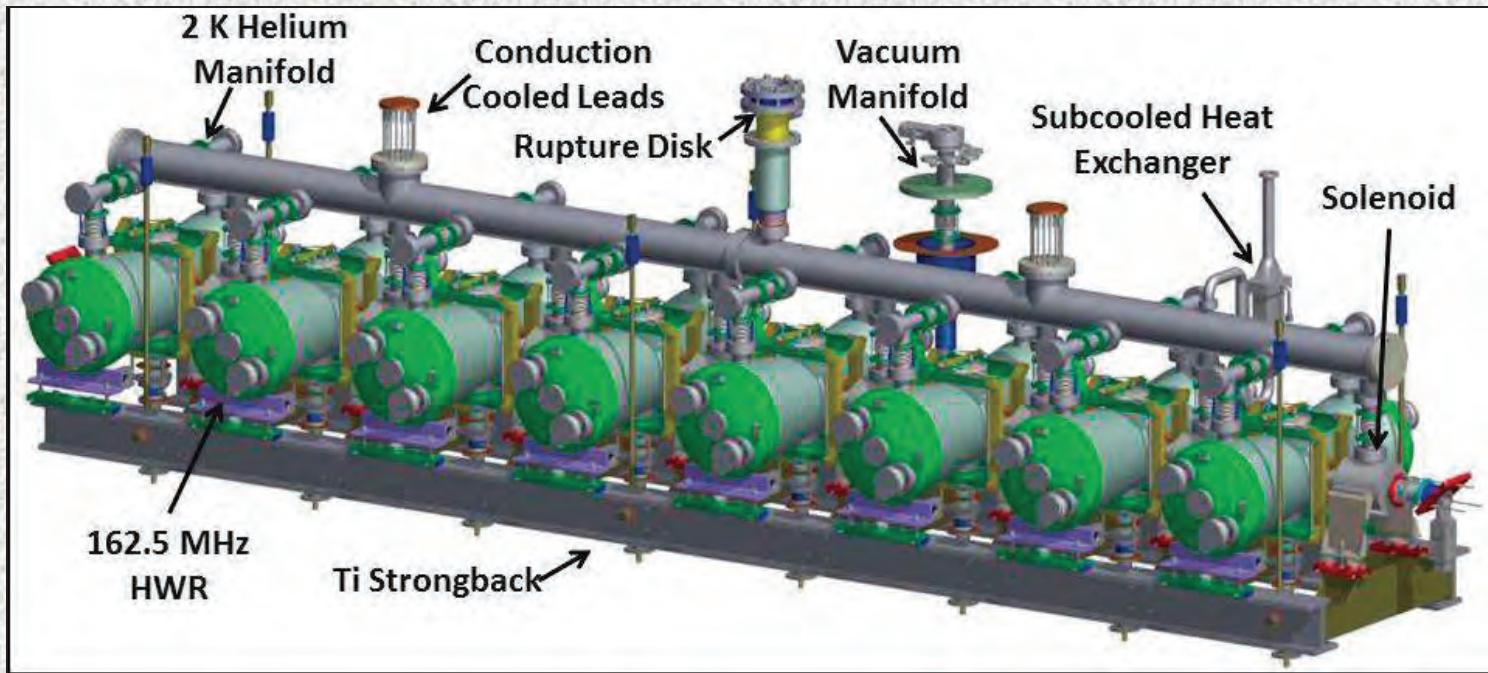
Parameter	PXIE
Frequency, MHz	162.5
Operating temperature, K	2
Optimal beta, β_{OPT}	0.11
$L_{EFF} = \beta_{OPT}\lambda$, cm	20.7
Aperture, mm	33
Accelerating voltage, MV	1.7
E_{PEAK}/E_{ACC}	4.7
B_{PEAK}/E_{ACC} , mT/(MV/m)	5.0
$G = Q_0 R_s$, Ω	48
R/Q_0 , Ω	272



$$E_{pk} = 40 \text{ MV/m}$$

$$H_{pk} = 42 \text{ mT}$$

Test of
172.5 MHz
HWR



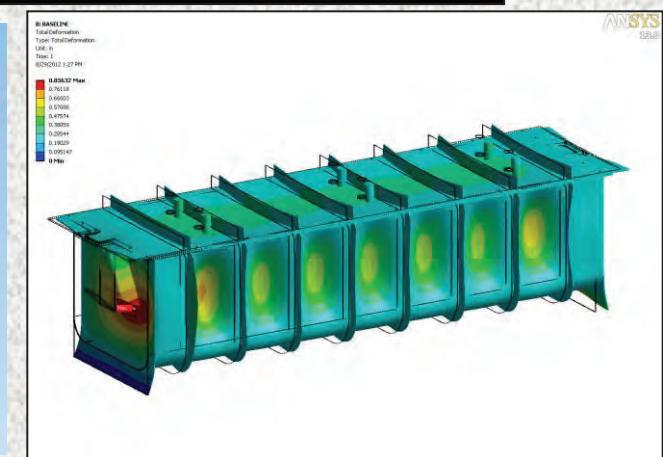
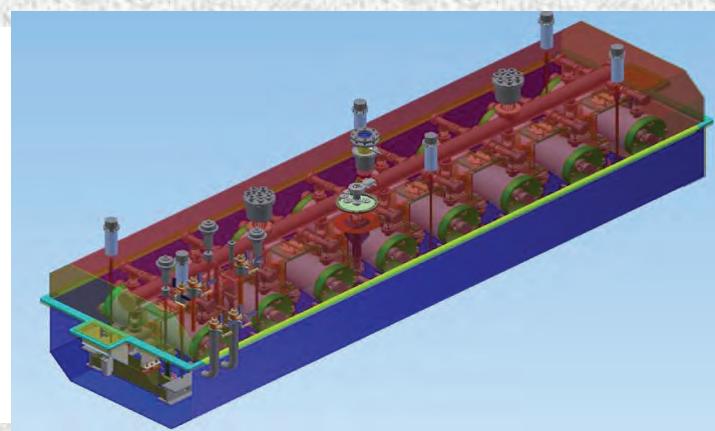
PROJECT X

$$I_{AVE} = 1 \text{ mA}$$

$$I_{PEAK} = 5 \text{ mA}$$

$$W_{IN} = 2.1 \text{ MeV}$$

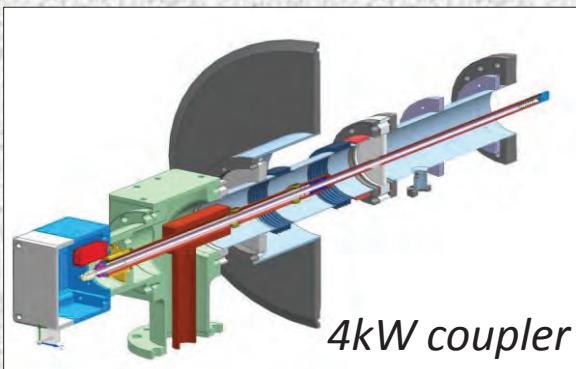
$$W_{OUT} = 11 \text{ MeV}$$



SSR1 design and test

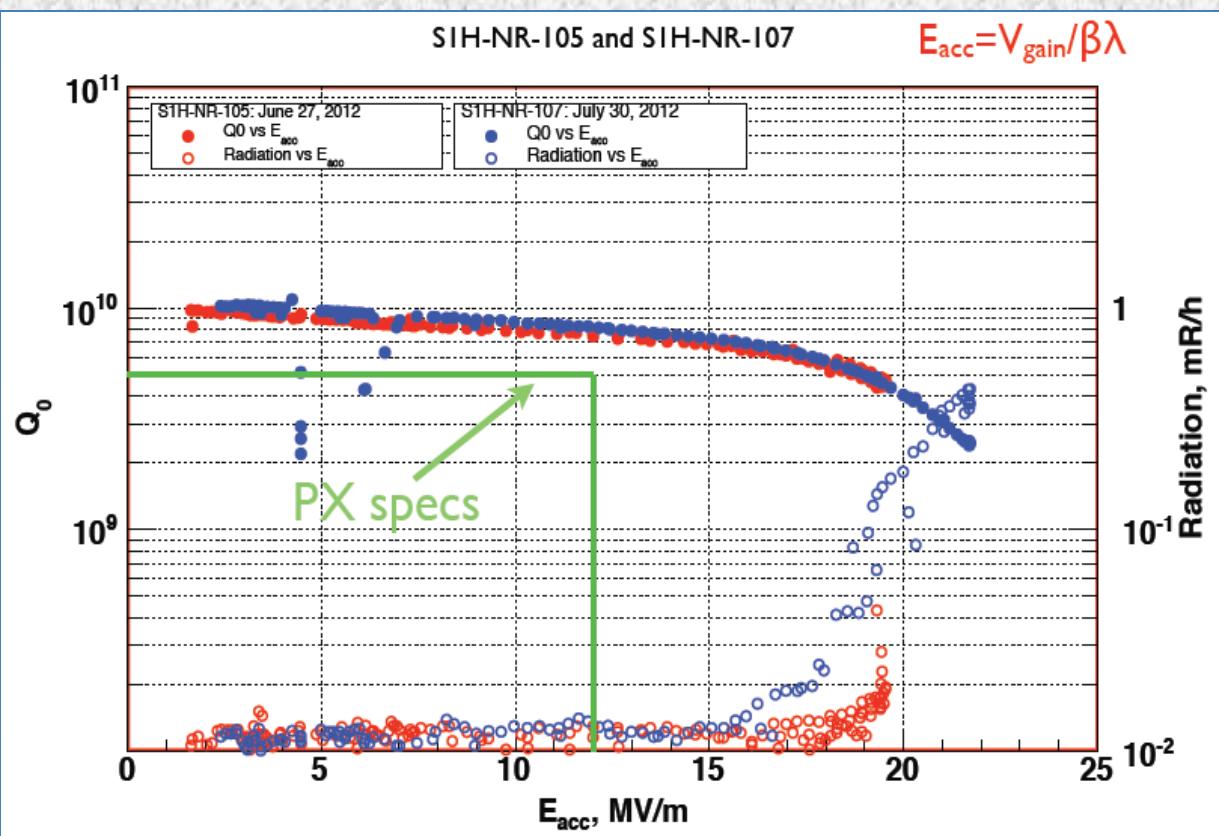


SSR1 cavity

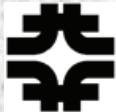


4kW coupler

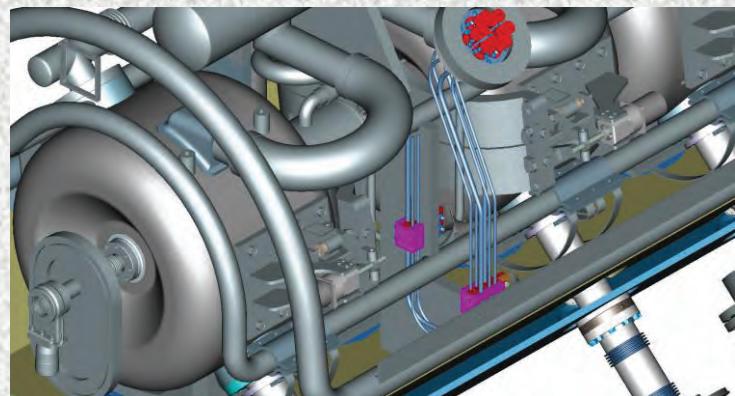
- 10 ordered (Roark), 6 received, 2-tested
- Both cavities passed Project X requirements:
 - $E_{acc} = 12 \text{ MV/m}$; $Q_0 > 5e9$
- Soft multipactor at 2-7 MV/m, gone after processing



R.Kephart, TH03B03



Solenoid and BPM assembly



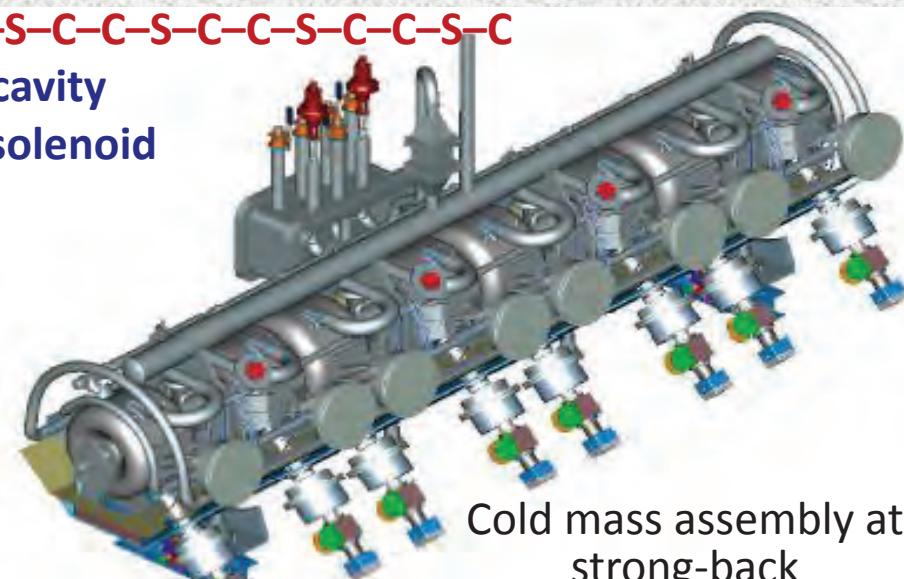
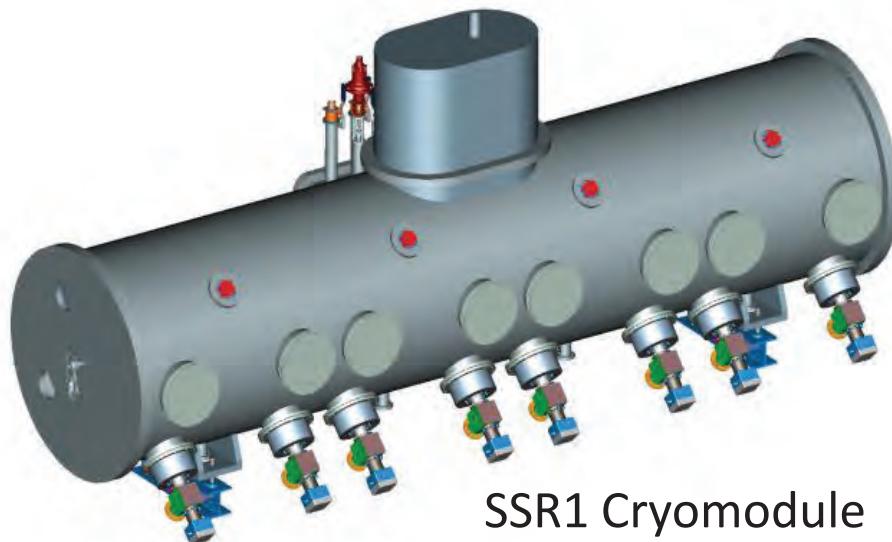
SSR1 cavity assembly

Heat loads:	70 K	5 K	2 K
Total, [W] (Incl. dynamic)	255 0	80 0	27 16

C-S-C-C-S-C-C-S-C-C-S-C

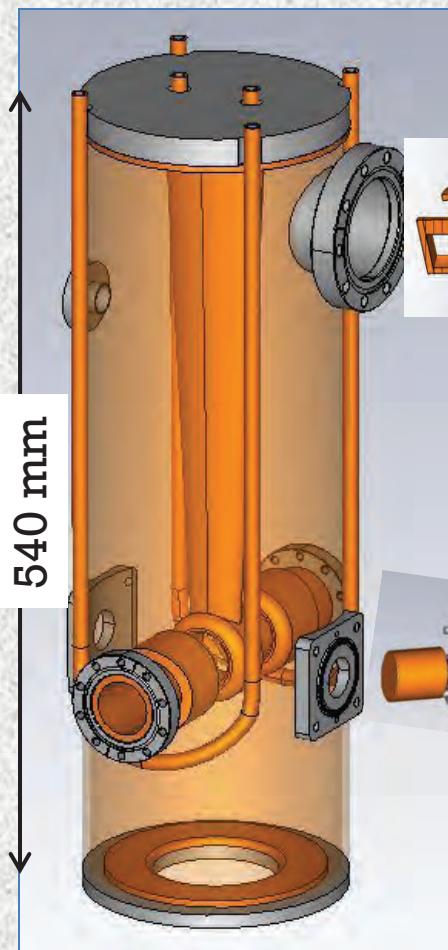
C-cavity

S-solenoid

Cold mass assembly at
strong-back

SSR1 Cryomodule

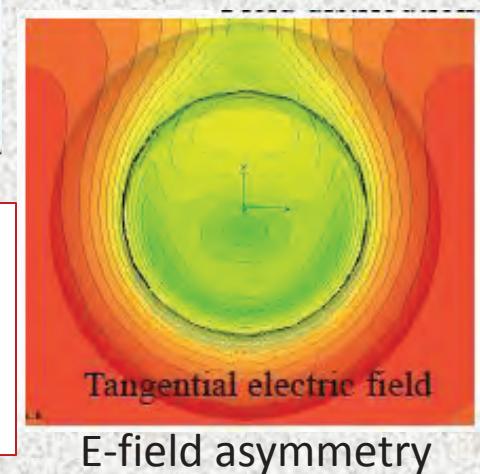
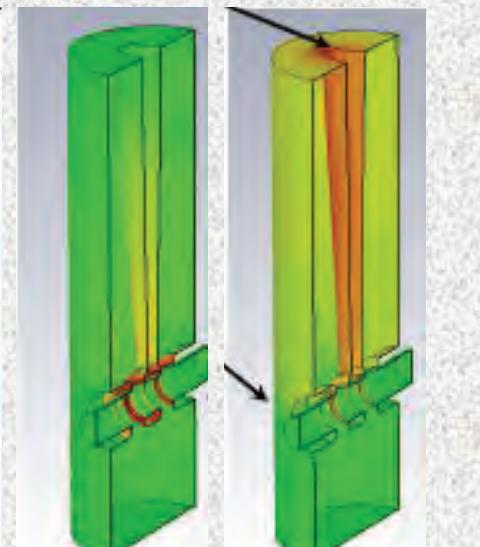
QWR Bunching Cavity



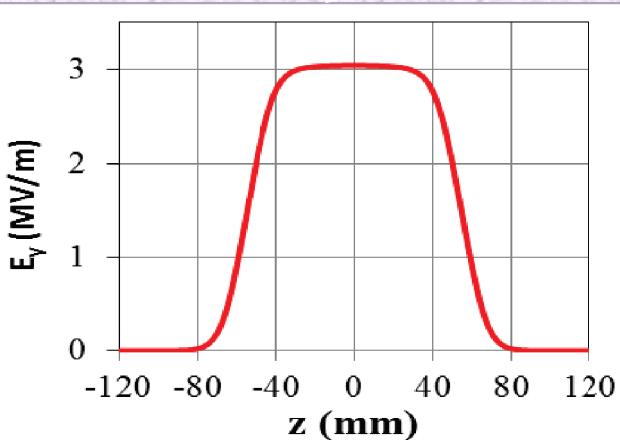
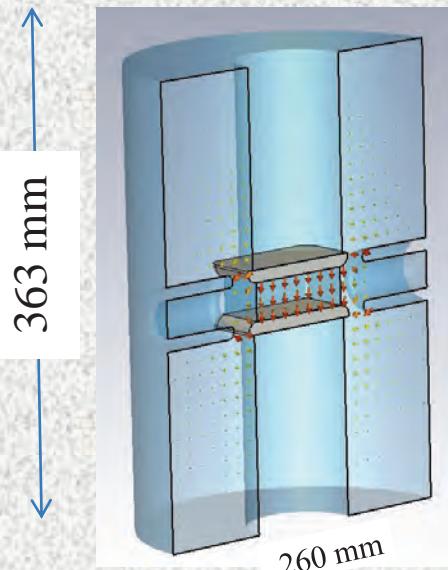
340 mm
(flange-to-flange)

Parameter	Value
Frequency, MHz	162.5
Q factor	10530
Aperture radius, mm	20
Gap, mm	2x23
Particle energy, MeV	2.1
Effect. shunt impedance, Ohm	5.3e6
R_eff/Q	503
Effective voltage, kV	70
Power loss in copper, kW	0.92
Max. elec. surface field, MV/m	4.2

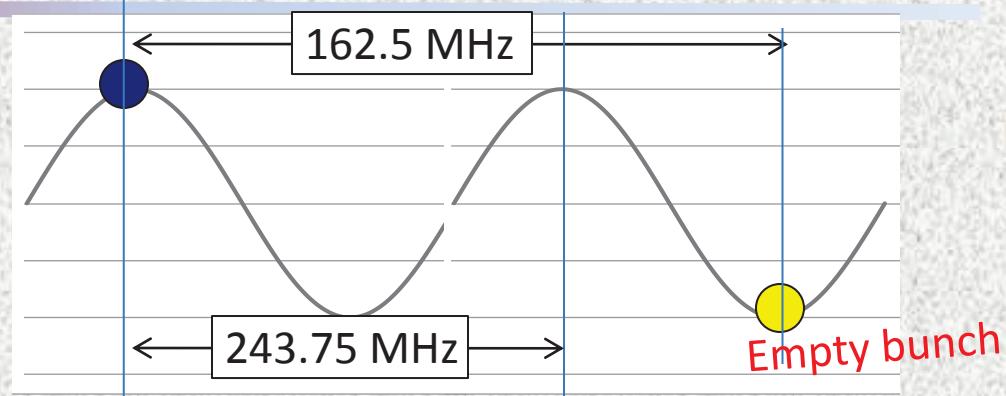
- Some steering effect from field asymmetry.
- No emittance growth is observed.
- Beam deflection is compensated if cavity is shifted down by 0.6mm.



NC RF separator



deflecting electric field along beam axis



Parameter	Baseline	20 mm	Low freq
Frequency, MHz	243.75	243.75	162.5
Inner height, mm	363	413	368
Inner diameter, mm	260	260	420
Flange-to-flange, mm	350	350	510
Gap, mm	30	20	30
$E_{\text{surf_max}}$, MV/m	5.2	4.8	4.56
E_y max, MV/m	3.04	4.3	2.58
Power losses, kW	2.9	1.44	1.94
Kick voltage, MV	1.07	1.07	1.07
Proton β (23.5 MeV)	0.22	0.22	0.22
Deflecting angle, mrad	5.0	5.0	5.0



- The PXIE RF systems will include all CW amplifiers that are intended for reuse in the Project X front end.
- The complete PXIE RF system consists of three frequencies at power levels ranging from 4 to 150 kW (total of 21 RF systems)
- At PXIE frequencies and power levels, solid-state amplifiers have been chosen for the RF power sources (compact, reliable).

RF Sources for PXIE (CW)

162.5 MHz

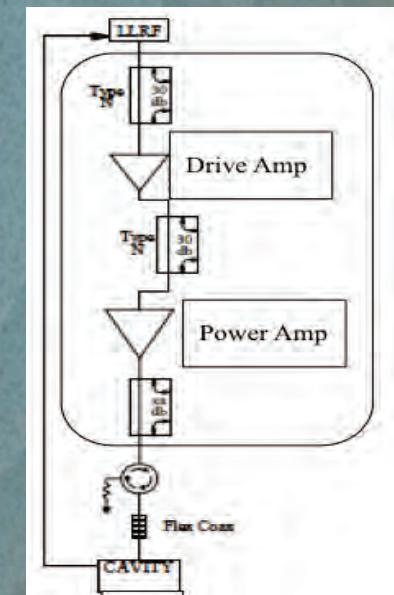
- 1 RFQ 162.5 MHz – 2 x 75 kW
- 3 copper bunchers – 4 kW
- 8 SC HWR – 4 kW

325 MHz

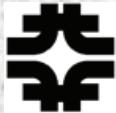
- 8 SC SSR1 – 4 kW

243.75 MHz

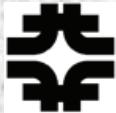
- 1 copper RF separator – 7 kW



Conclusions



- We have good understanding of the PXIE concept.
- Design work on critical components (RFQ, Chopper, HWR and SSR1 cryomodules) is proceeding well.
 - Expect to have conceptual design by the year end
- No obvious showstoppers
- Plan to have PXIE working at design parameters at the end of 2016.



- Thanks for providing information for this talk:

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J.Staples, P.Ostroumov, L.Ristori, T.Nicol, G.Romanov,
I.Gonin,

..... (Project X team).....



Thanks for your attention !



Complementary slides

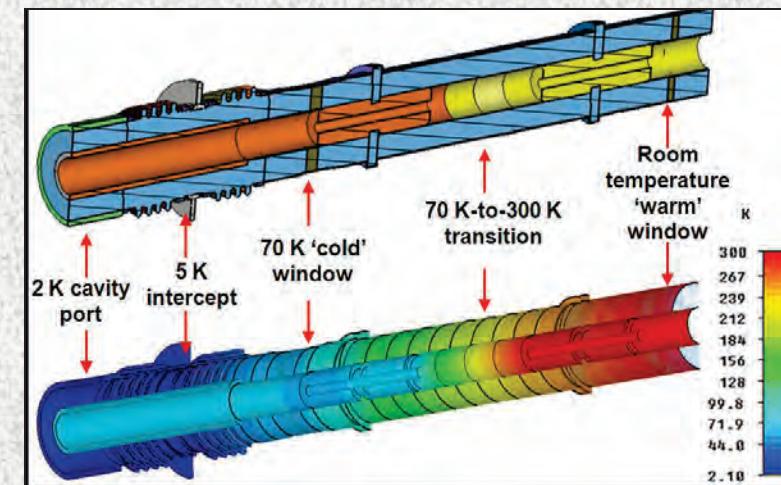
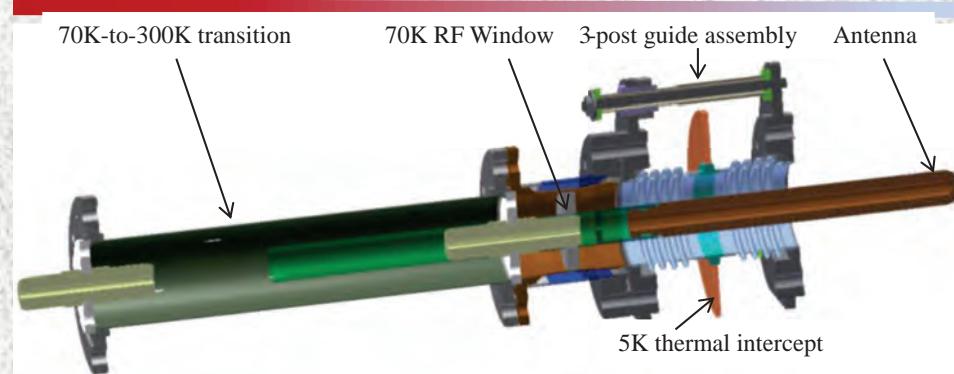


Table 2: Coupler Design Parameters

Parameter	Value
Design RF power, kW	15
Outer diameter, mm	50
S11 @ 162.5 MHz, dB	-30
Static load to 2K, W	0.06
Static load to 5K, W	1.6
Static load to 70K, W	2.6

50 Ω coaxial capacitive coupler

- **Adjustable** in the range of $Q=10^5 - 10^7$
- Two ceramic windows (70°K and 300°K)



Two bellows plated by $20 \mu\text{m}$ of Cu