

# CBETA, a 4-turn ERL with FFAG arc

ERL workshop 07/19/2017

Georg Hoffstaetter (Cornell)

*For the CBETA team from Cornell and BNL*



Cornell Laboratory for  
Accelerator-based Sciences and  
Education (CLASSE)

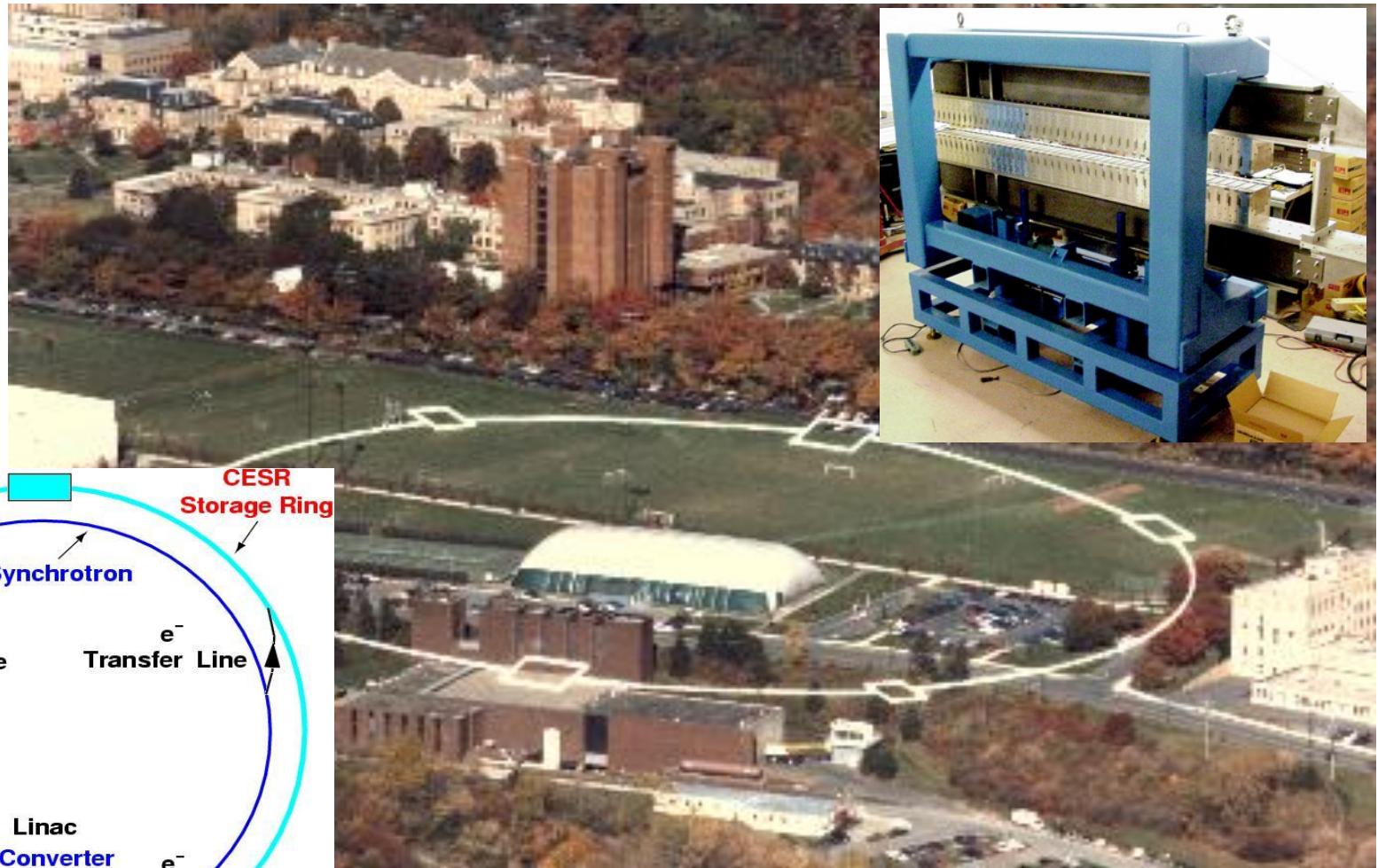


**BROOKHAVEN**  
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*a passion for discovery*

**Office of  
Science**  
U.S. DEPARTMENT OF ENERGY



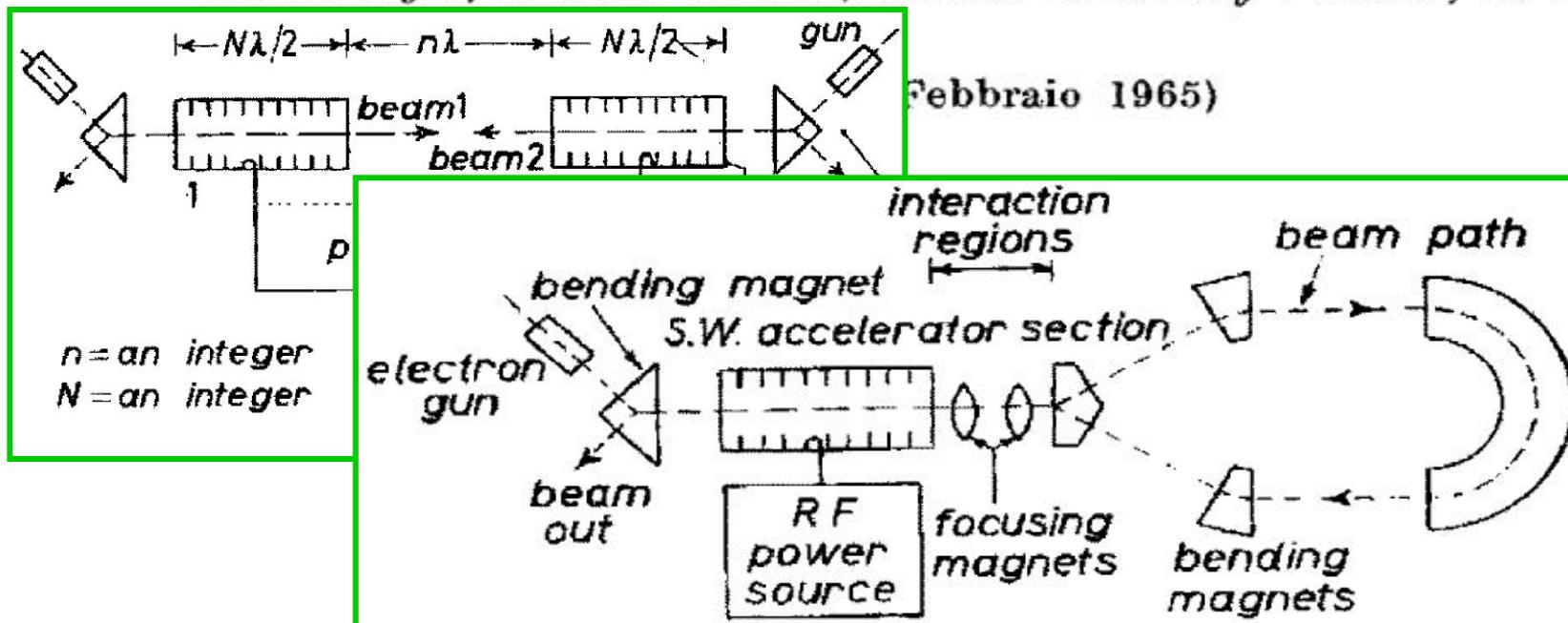




## A Possible Apparatus for Electron Clashing-Beam Experiments (\*).

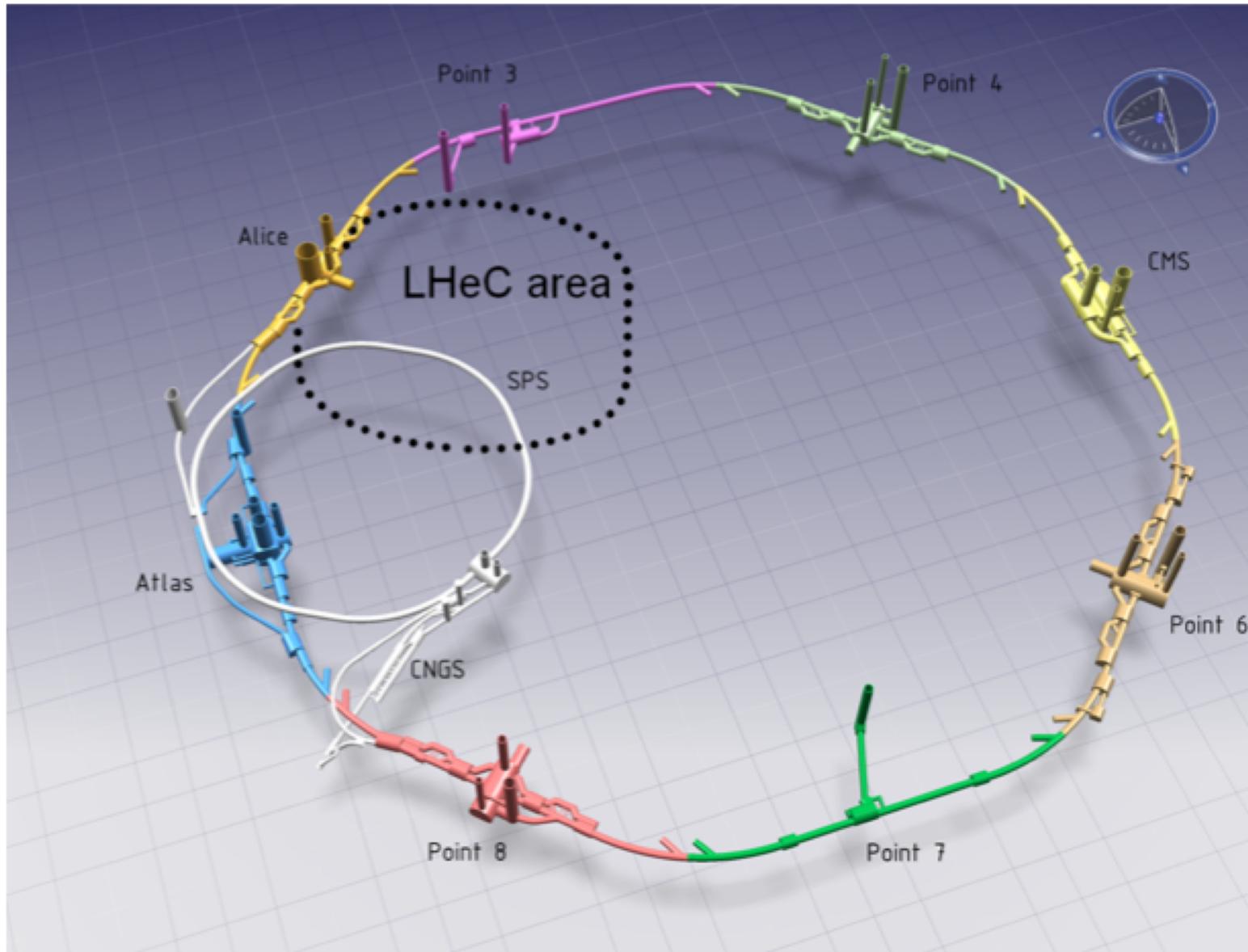
M. TIGNER

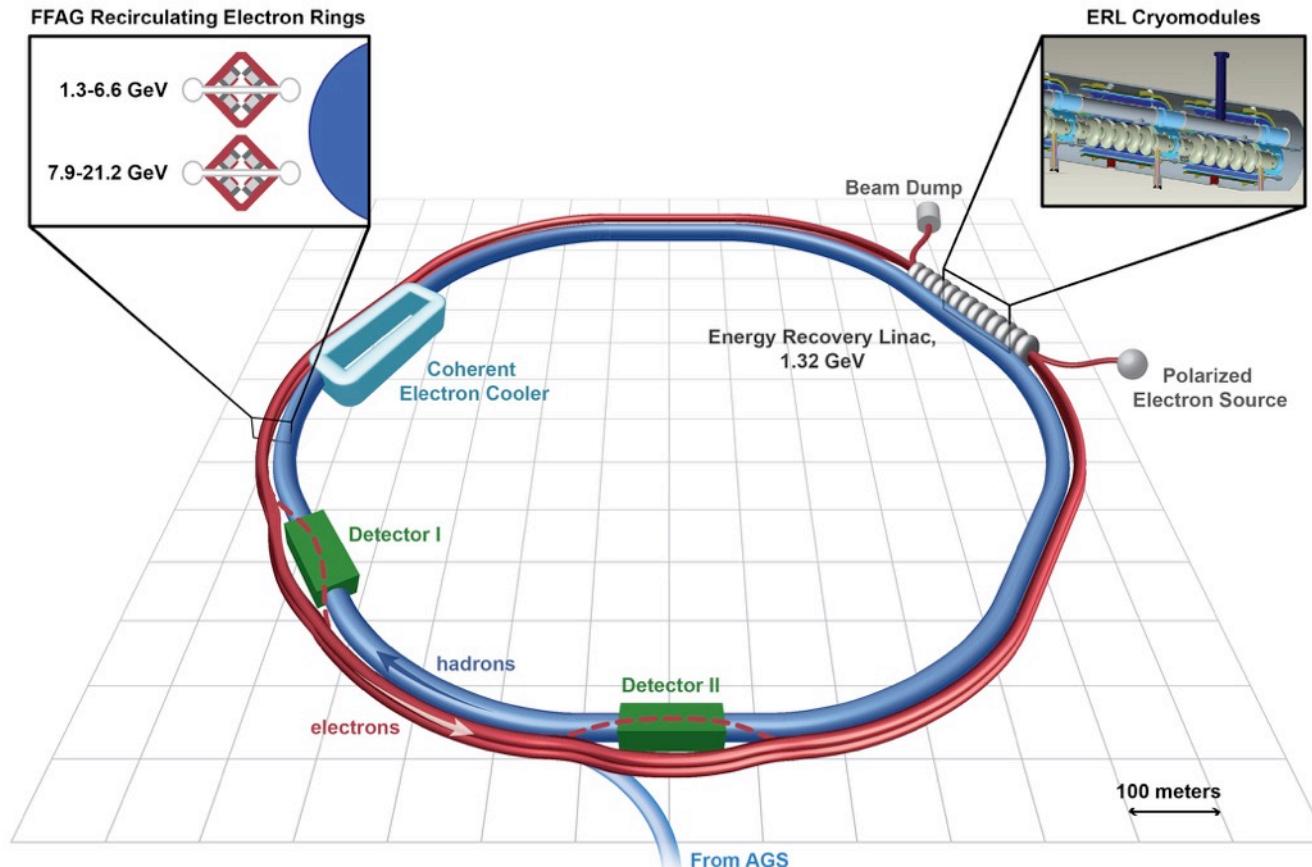
*Laboratory of Nuclear Studies, Cornell University - Ithaca, N. Y.*



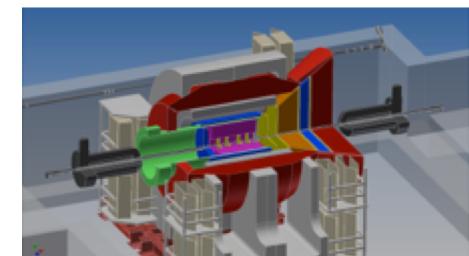
Energy recovery needs continuously fields in the RF structure

- Normal conducting high field cavities can get too hot.
- Superconducting cavities used to have too low fields.

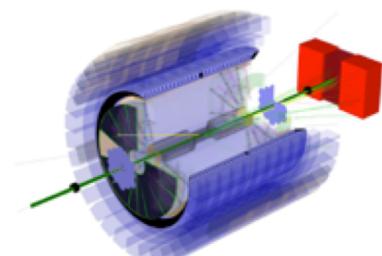




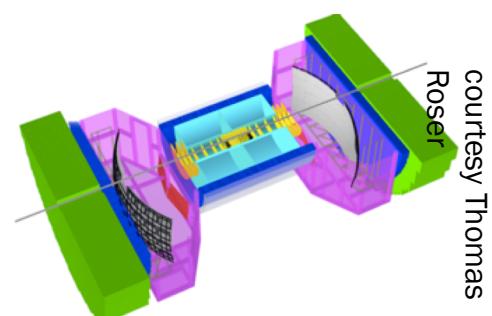
ePHENIX



eSTAR



BeAST



- $1.7 \times 10^{33} \text{ cm}^{-2} \text{ s}^{-1}$  for  $\sqrt{s} = 127 \text{ GeV}$  (15.9 GeV e $\uparrow$ on 255 GeV p $\uparrow$ )
- $\times 10$  luminosity with modest improvements (coating of RHIC vacuum chamber)
- $\times 100$  luminosity with shorter bunch spacing (ultimate capability)

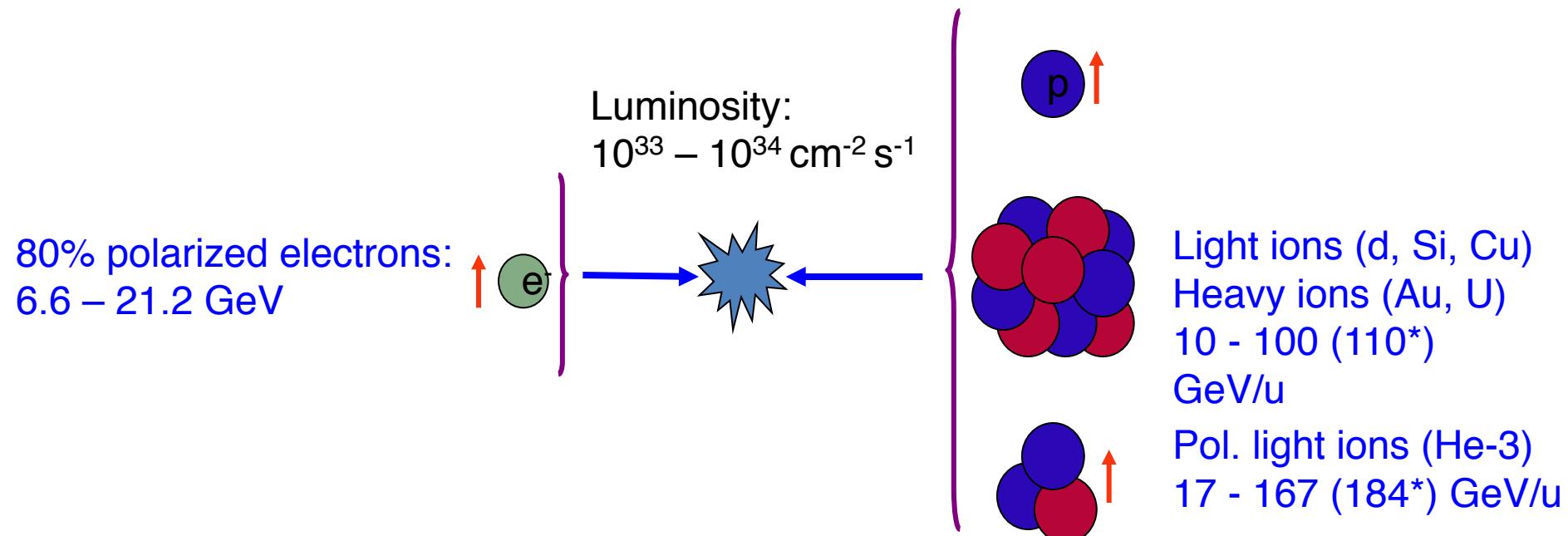
# 2015 NSAC Long Range Plan

## RECOMMENDATION III

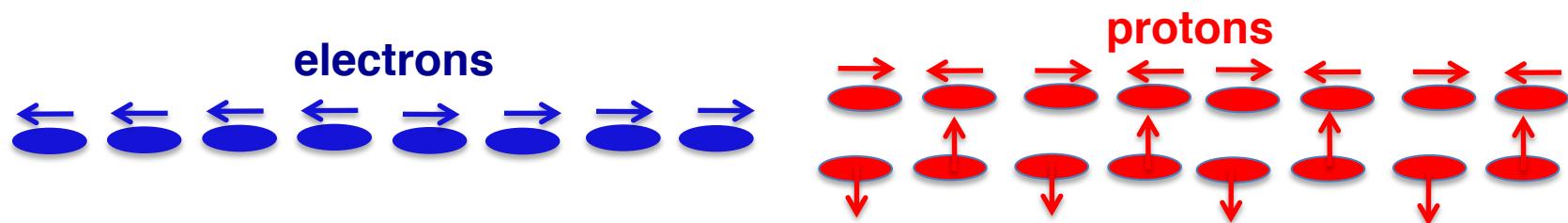
We recommend a high-energy, high-luminosity polarized Electron Ion Collider as the highest priority for new facility construction following the completion of FRIB.

*The EIC will, for the first time, precisely image gluons in nucleons and nuclei. It will definitively reveal the origin of the nucleon spin and will explore a new Quantum Chromodynamics (QCD) frontier of ultra-dense gluon fields, with the potential to discover a new form of gluon matter predicted to be common to all nuclei. This science will be made possible by the EIC's unique capabilities for collisions of polarized electrons with polarized protons, polarized light ions, and heavy nuclei at high luminosity.*

## Collisions in eRHIC



- Center-of-mass energy range: 30 – 145 GeV
- Full electron polarization at all energies
- Full proton and He-3 polarization with six Siberian snakes
- Any polarization direction in electron-hadron collisions:





## eRHIC baseline designs:

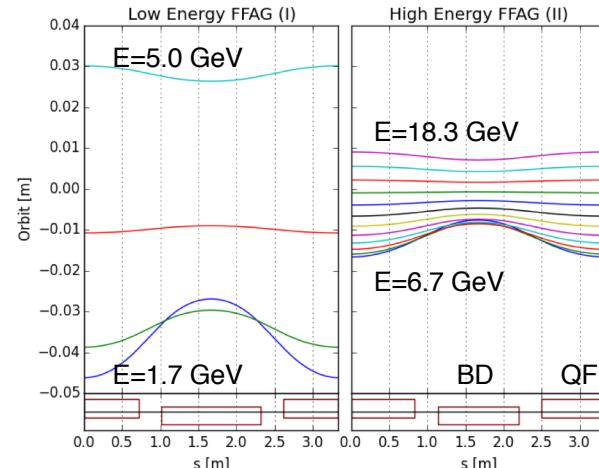
The baseline design of eRHIC has been a linac-ring collider to boost the luminosity into the  $10^{34}$  regime, based on a **12-turn ERL** with 2 permanent magnet **FFAG return loops**.

About 6 months ago the baseline design changed to a ring-ring collider. Luminosities in the region  $10^{33}$  to  $10^{34}$  regime are possible, depending on details. To provide all helicity combinations for collisions, a recirculating linac injector is chosen. **12-turn recirculation** with 2 **FFAG return loops** is a cost-saving option.

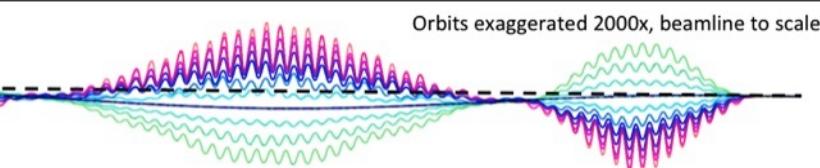
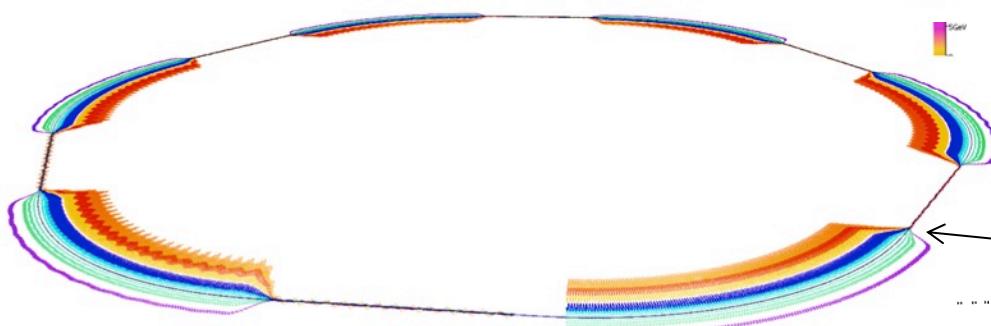
If polarization can survive acceleration in a spin-optimized rapid cycling synchrotron, a ring as injector would be a cost-saving alternative. As an option for **electron cooling**, an **ERL** is then still an important topic of study.



- eRHIC uses two FFAG beamlines to do multiple recirculations.  
(FFAG-I: 1.7-5.0 GeV, FFAG-II: 6.7-18.3 GeV, 20 GeV)
- All sections of a FFAG beamline is formed using a same FODO cell. Required bending in different sections is arranged by proper selection of the offsets between cell magnets (or, alternatively, with dipole field correctors).
- Permanent magnets can be used for the FFAG beamline magnets (no need for power supplies/cables and cooling)



@S.Brooks, D.Trbojevic



Orbits in Detector bypass section

Quad offsets evolve adiabatically

Orbits in Transition section



Each of two eRHIC FFAGs contain 1066 FFAG cells

10m



## CBETA study topics important for eRHIC:

### 1) FFAG loops with a factor of 4 in momentum **aperture**.

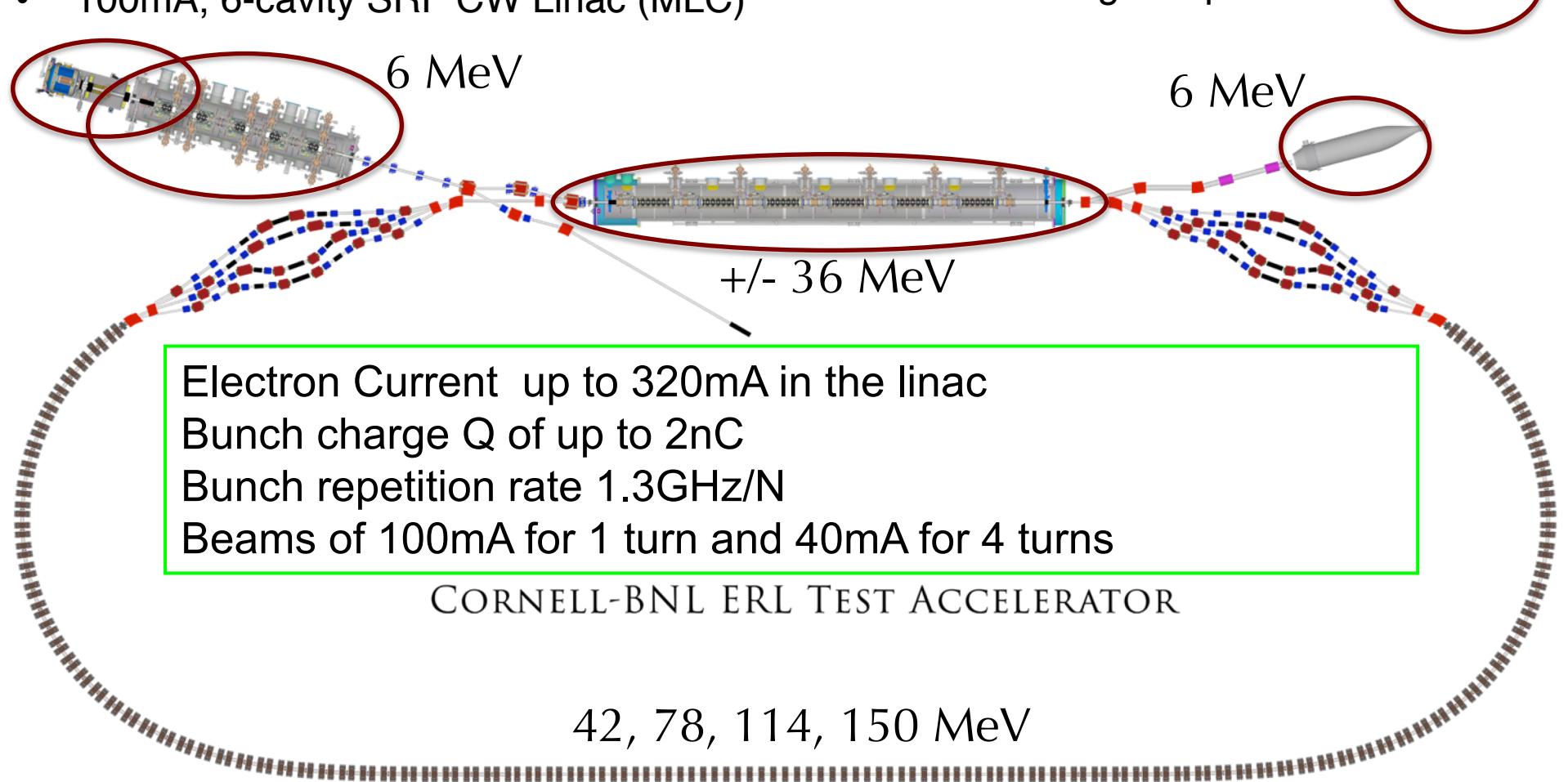
- a) Precision, reproducibility, alignment during magnet and girder production.
- b) Stability of magnetic fields in a radiation environment.
- c) **Matching** and correction of multiple simultaneous **orbits**.
- d) **Matching** and correction of multiple simultaneous **optics**.
- e) **Path length control** for all orbits.

### 2) Multi-turn ERL operation with a large number of turns.

- a) **HOM damping**.
- b) **BBU limits**.
- c) **LLRF control and microphonics**.
- d) **ERL startup from low-power beam**.

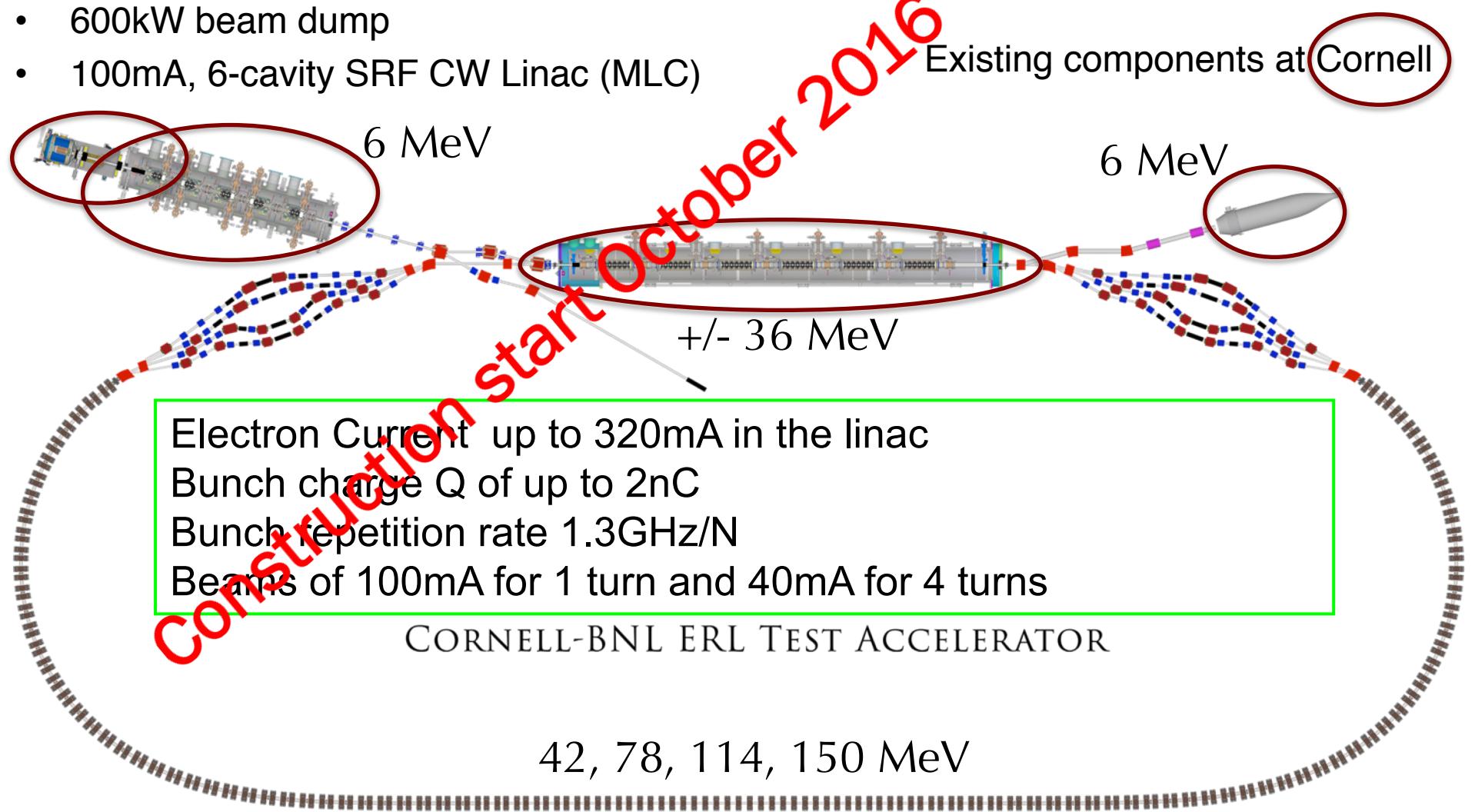
- Cornell DC gun
- 100mA, 6MeV SRF injector (ICM)
- 600kW beam dump
- 100mA, 6-cavity SRF CW Linac (MLC)

Existing components at Cornell



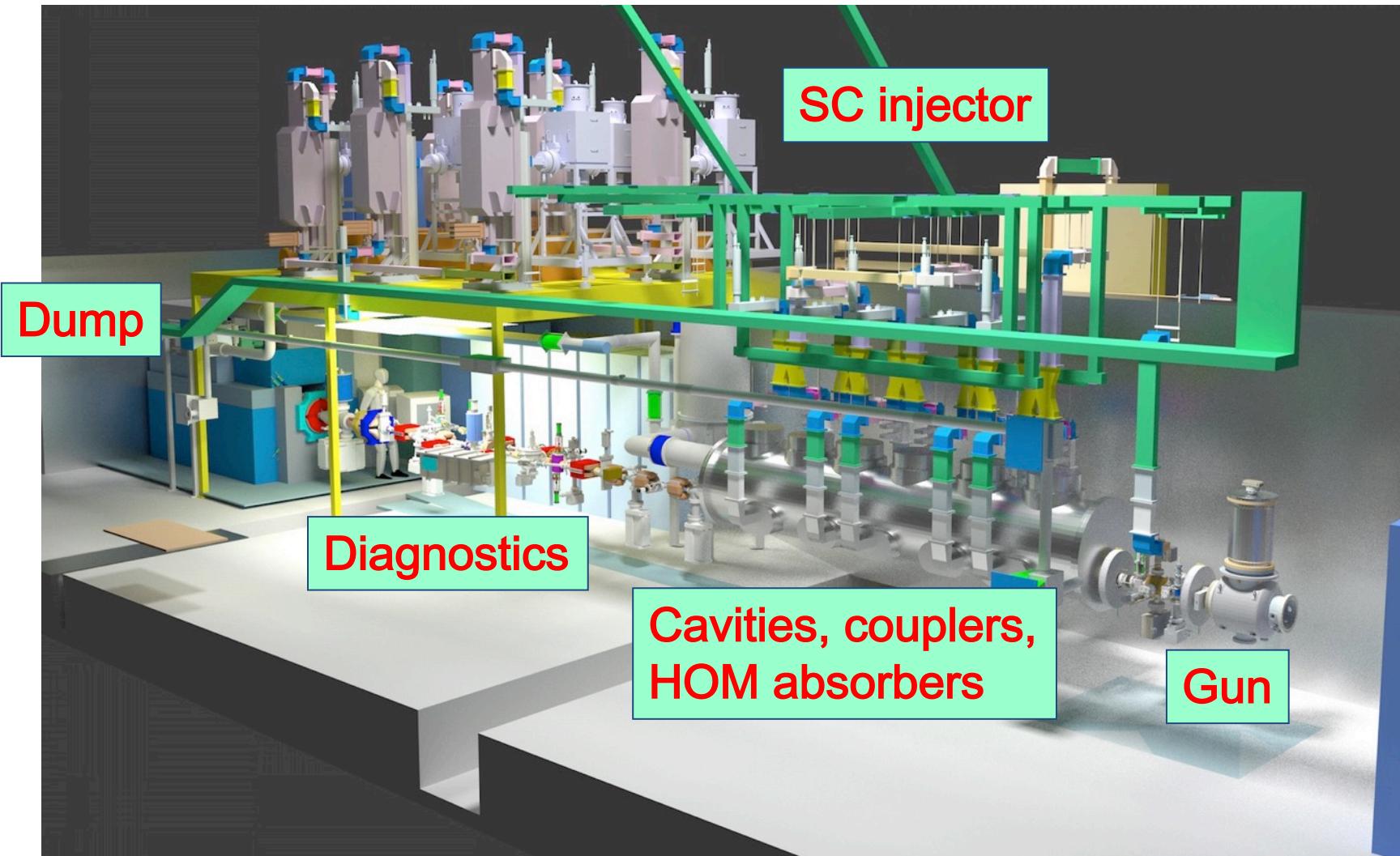


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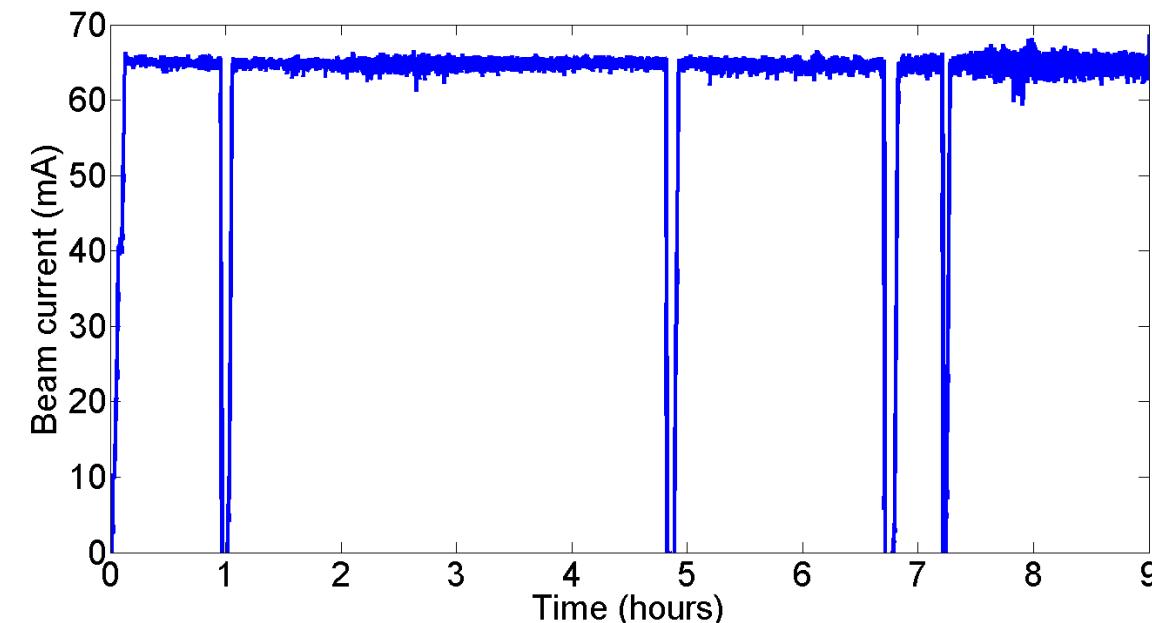




- DC photo-emitter electron source with highest current (75mA)
- SRF injector linac with up to 0.5MW, 12MeV, largest bunch brightness for high current
- Full 6-D beam diagnostics for low-emittance studies.



## ERL Readiness: high current beam



- Peak current of 75mA (world record)
- NaK<sub>Sb</sub> photocathode
- High rep-rate laser
- DC-Voltage source

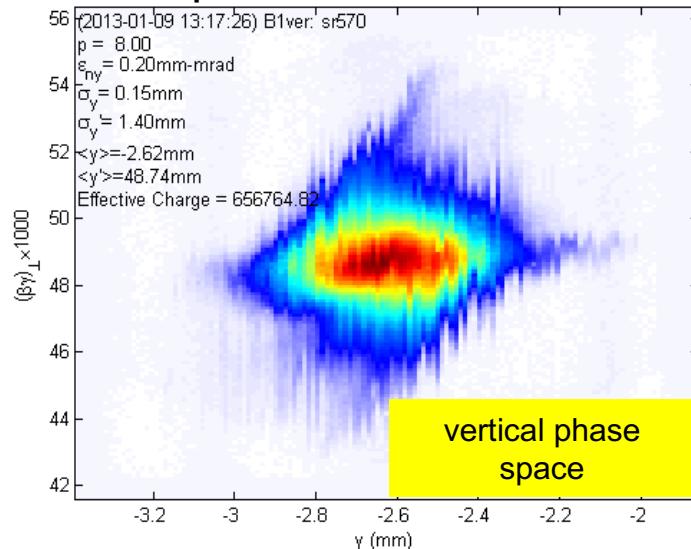
Source achievements:

- 2.6 day 1/e lifetime at 65mA
- 8h at 65mA
- With only 5W laser power (20W are available)
- now pushing to 100mA

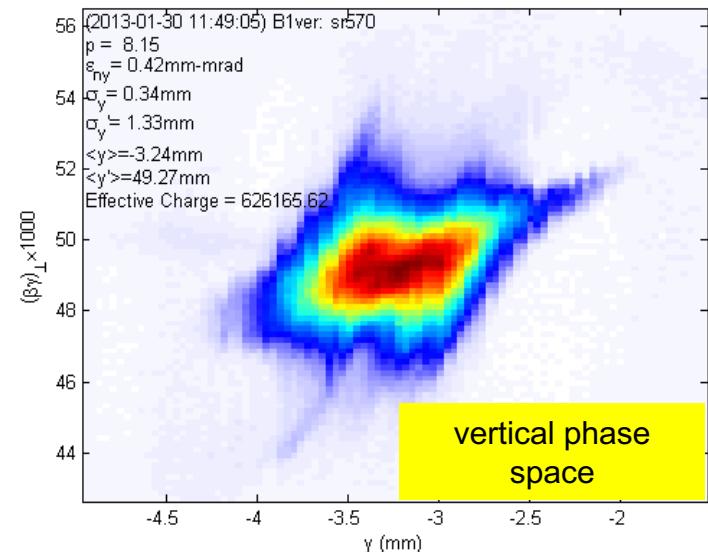
Simulations accurately reproduce photocathode performance with no free parameters, and suggest strategies for further improvement.

✓ Source current can meet ERL needs

20 pC/bunch



80 pC/bunch



Normalized rms core\* emittance (horizontal/vertical) @ core fraction (%)

$0.14/0.09$  mm-mrad @ 68%

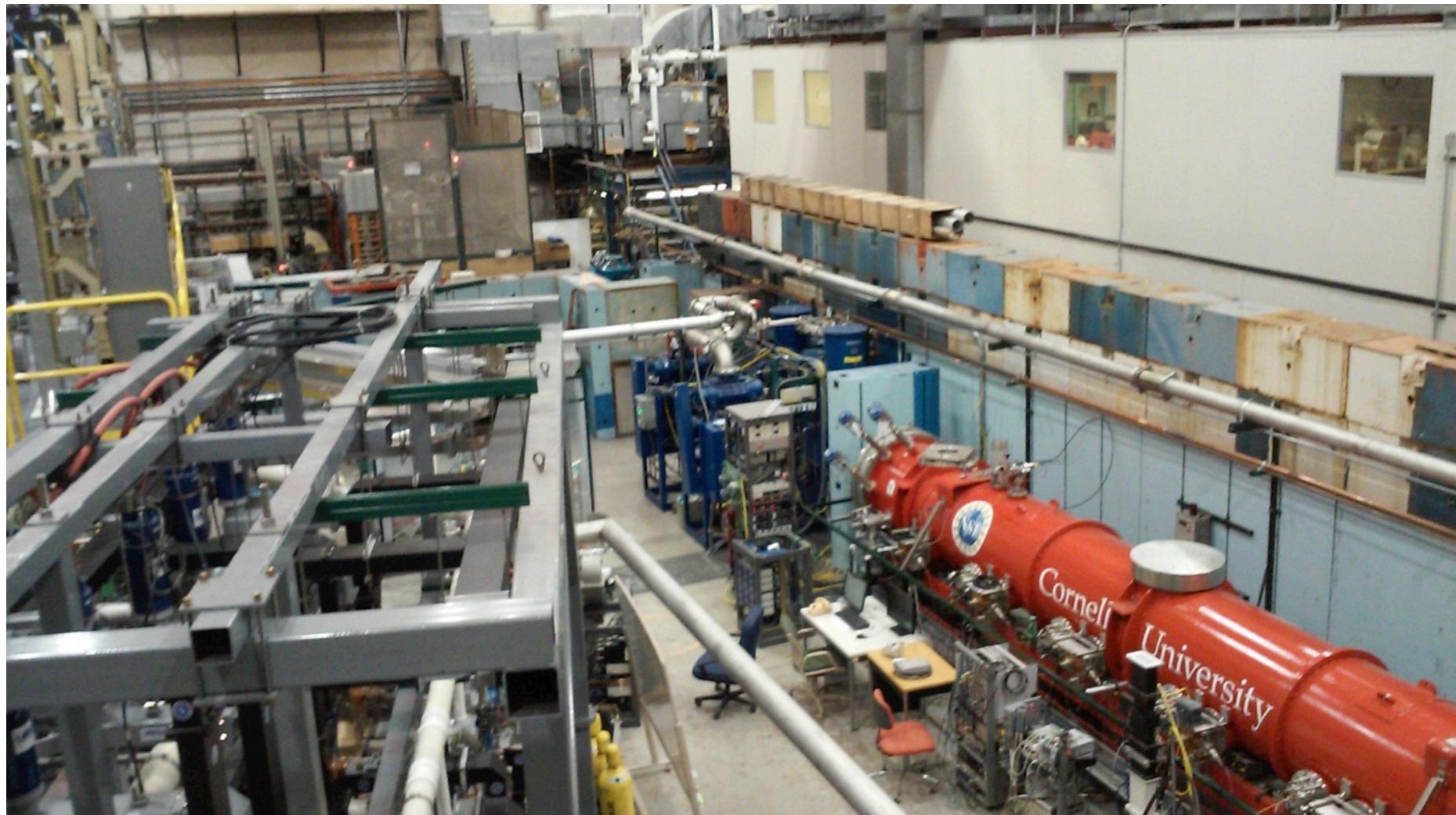
$0.24/0.18$  mm-mrad @ 61%

\*Phys. Rev. ST-AB 15 (2012) 050703  
ArXiv: 1304.2708

✓ At 5 GeV this gives 20x the world's highest brightness (Petra-III)



- 1.3GHz, 6 cavities, 7 cells, a SiC beampipe HOM absorber next to each cavity.
- 5 kW solid-state amplifiers for each coupler (capable of 10kW)





Parameter	Unit	KPP	UPP (Stretch)
Electron beam energy	MeV		150
Electron bunch charge	pC		123
Gun current	mA	1	40
Bunch repetition rate (gun)	MHz		325
RF frequency	MHz	1300	1300
Injector energy	MeV		6
RF operation mode			CW
Number of ERL turns		1	4
Energy aperture of arc		2	4



## Background for CDR

Wrote PDDR for hard X-ray ERL at Cornell in 2012.

Start of CBETA July 2014 White paper December 2014

Defined CBETA in a white paper in December 2014.

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Secured funding October 2016

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1<sup>st</sup> beam through MLC, May 2017

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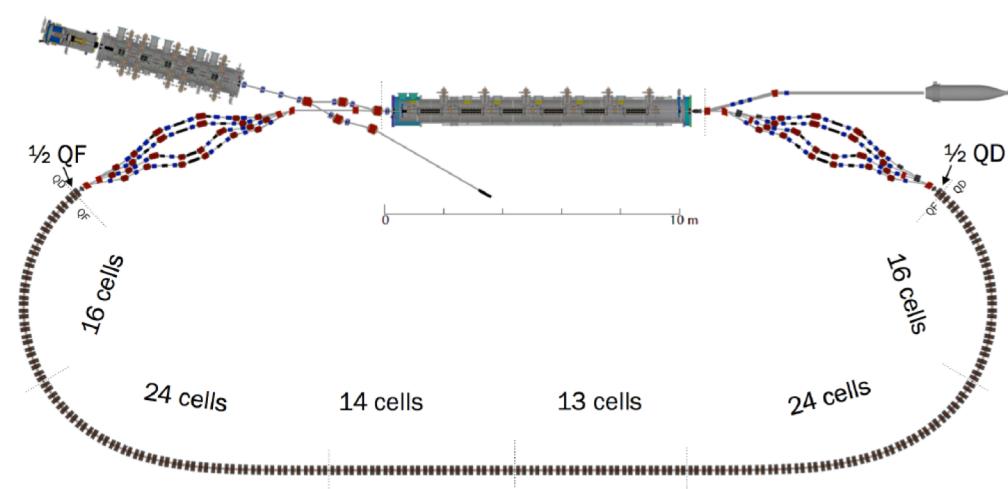
## CBETA Design Report

Cornell-BNL ERL Test Accelerator

*Principle Investigators:* G.H. Hoffstaetter, D. Trbojevic

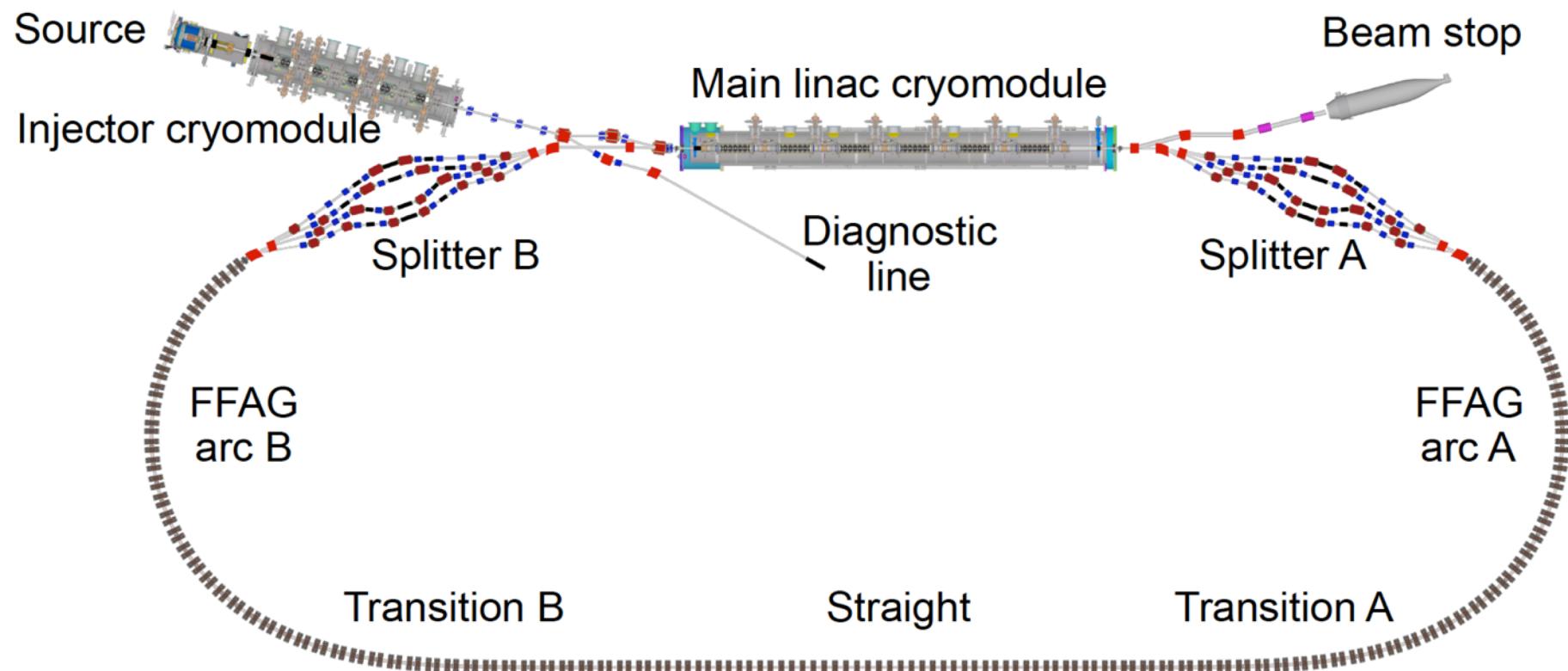
*Editor:* C. Mayes

*Contributors:* N. Banerjee, J. Barley, I. Bazarov, A. Bartnik, J. S. Berg, S. Brooks, D. Burke, J. Crittenden, L. Cultrera, J. Dobbins, D. Douglas, B. Dunham, R. Eichhorn, S. Full, F. Furuta, C. Franck, R. Gallagher, M. Ge, C. Gulliford, B. Heltsley, D. Jusic, R. Kaplan, V. Kostroun, Y. Li, M. Liepe, C. Liu, W. Lou, G. Mahler, F. Méot, R. Michnoff, M. Minty, R. Patterson, S. Peggs, V. Ptitsyn, P. Quigley, T. Roser, D. Sabol, D. Sagan, J. Sears, C. Shore, E. Smith, K. Smolenski, P. Thieberger, S. Trabocchi, J. Tuozzolo, N. Tsoupas, V. Veshcherevich, D. Widger, G. Wang, F. Willeke, W. Xu



June 8, 2017

# Existing & new equipment



Much equipment & infrastructure exists — 32 M\$

Major new equipment: — 25 M\$ new funding

- 2 splitters (electromagnets & tables)
- FFAG arc permanent magnets
- Diagnostics, power supplies etc.

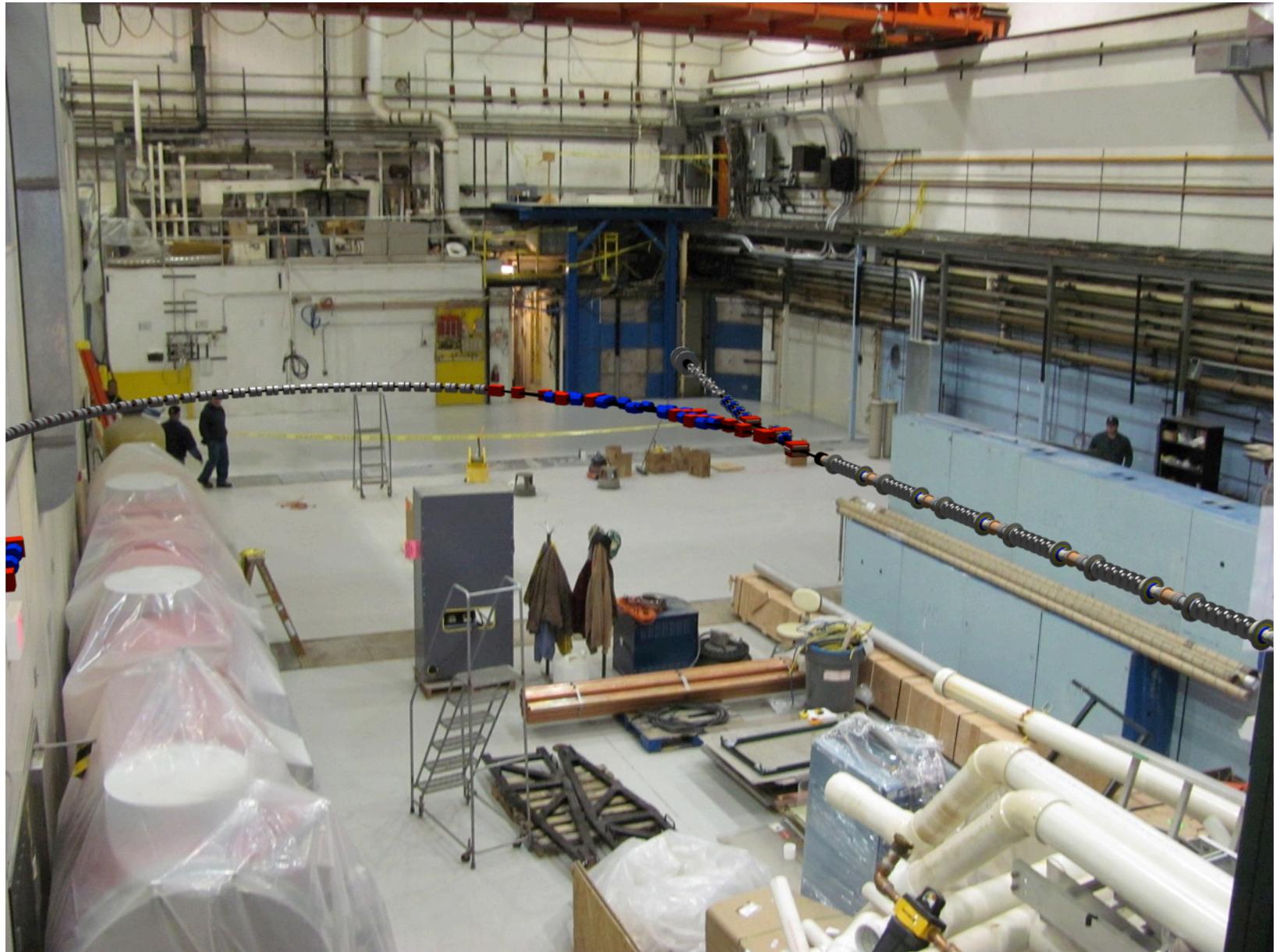


*LOE contained approximately 7,000 square feet of Lab and Shop space*



*70% of the existing technical-use space was removed for the initial phase*





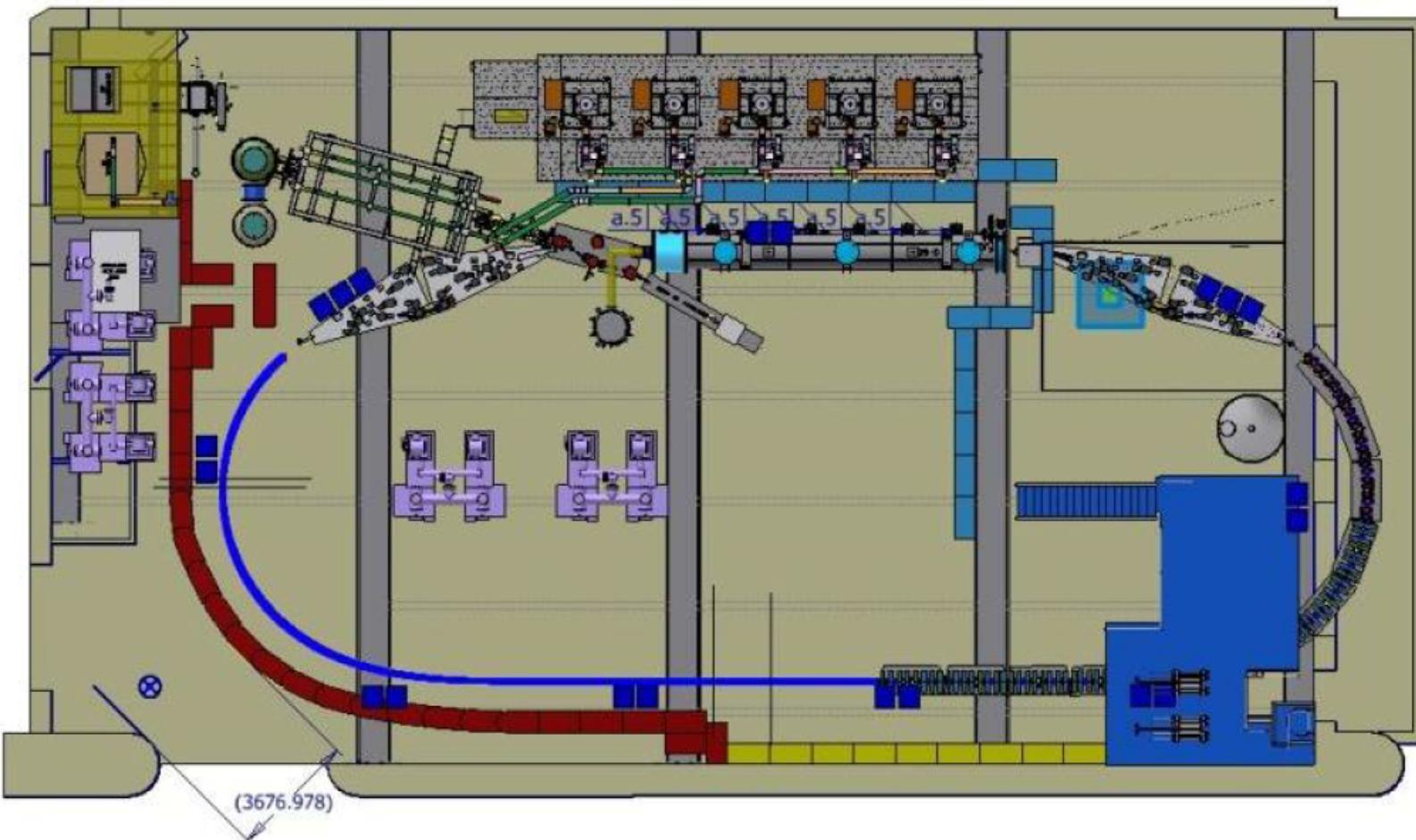


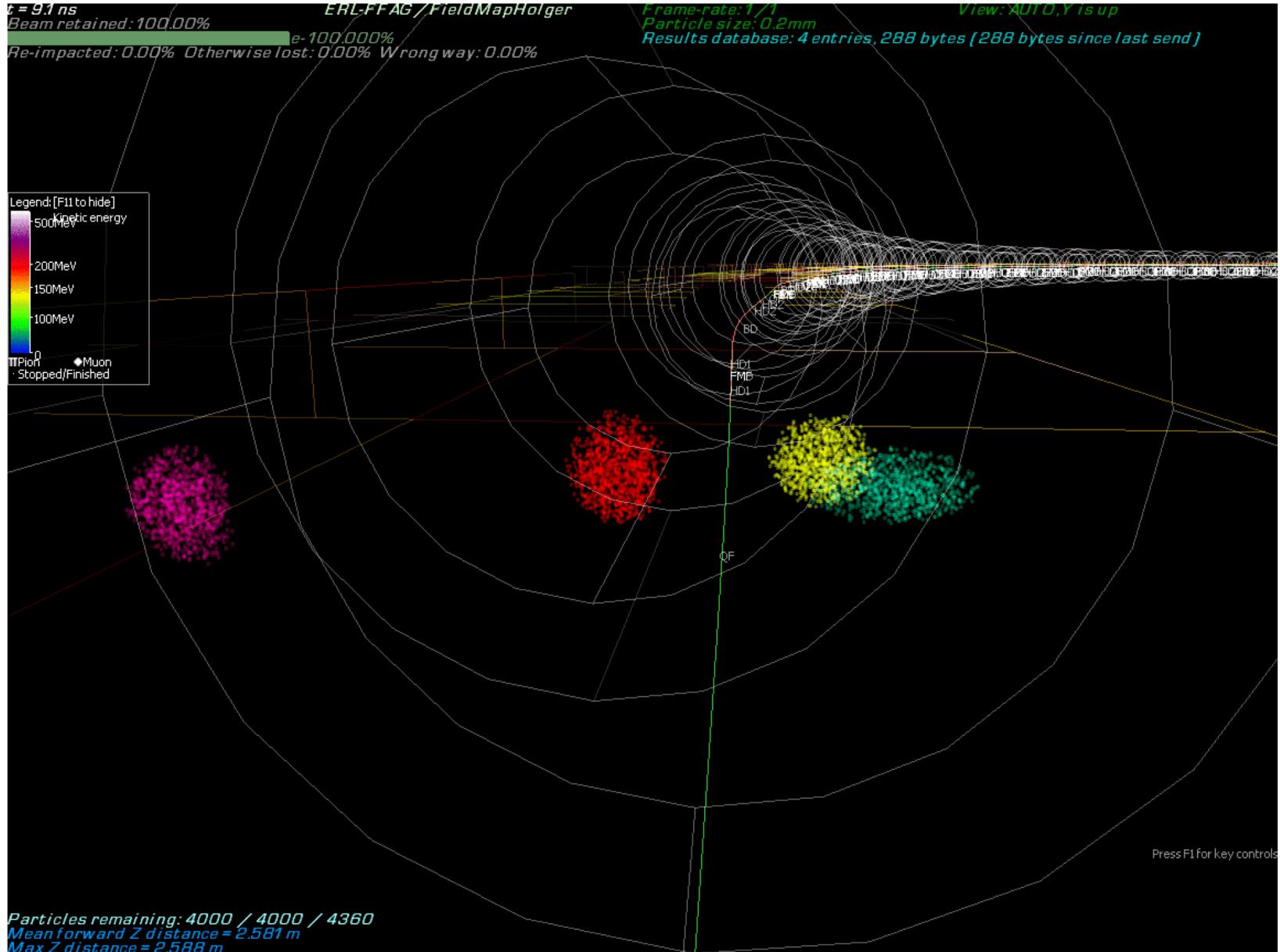
*The gun and ICM were tested with beam*



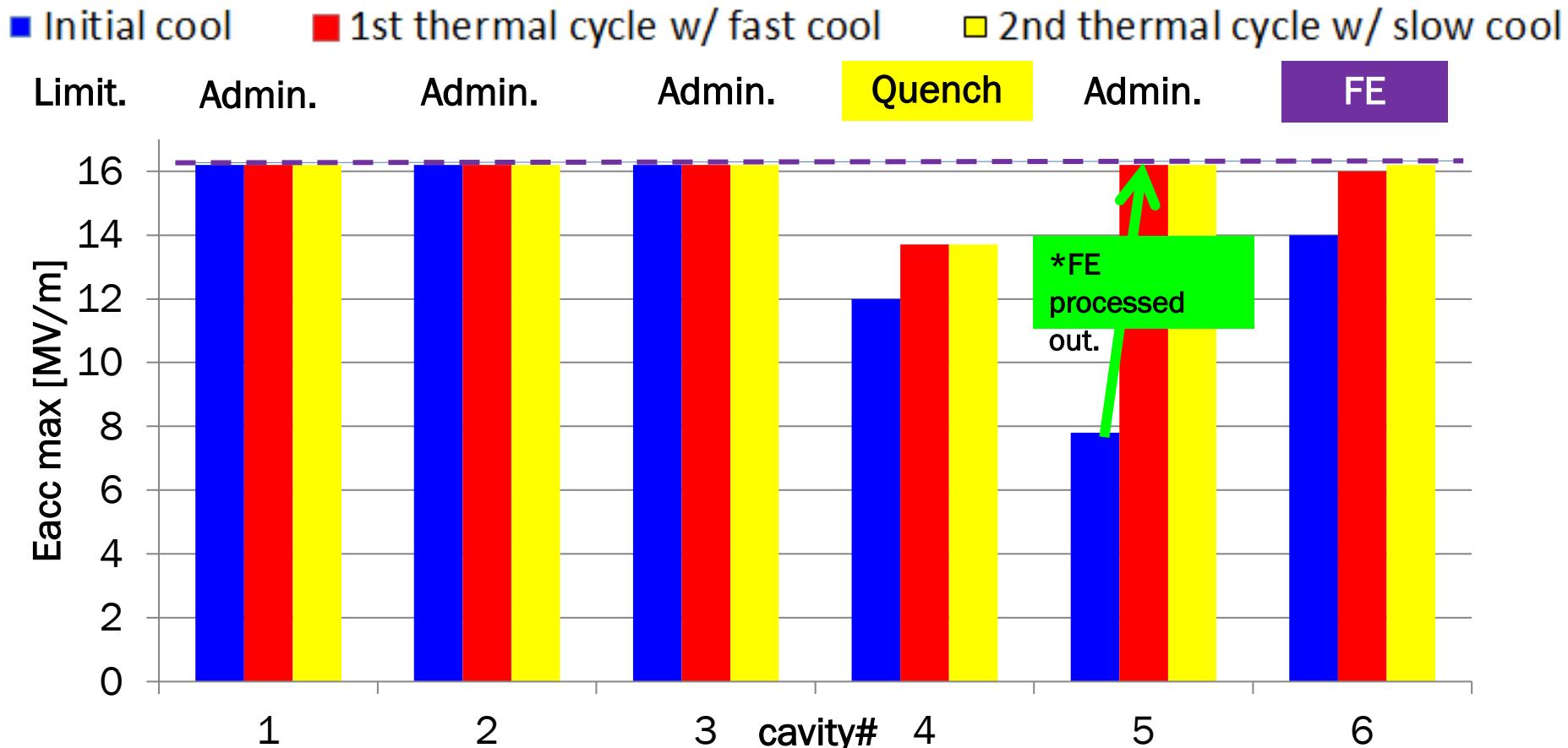


*Before and After of the Vacuum Lab in Wilson Laboratory*

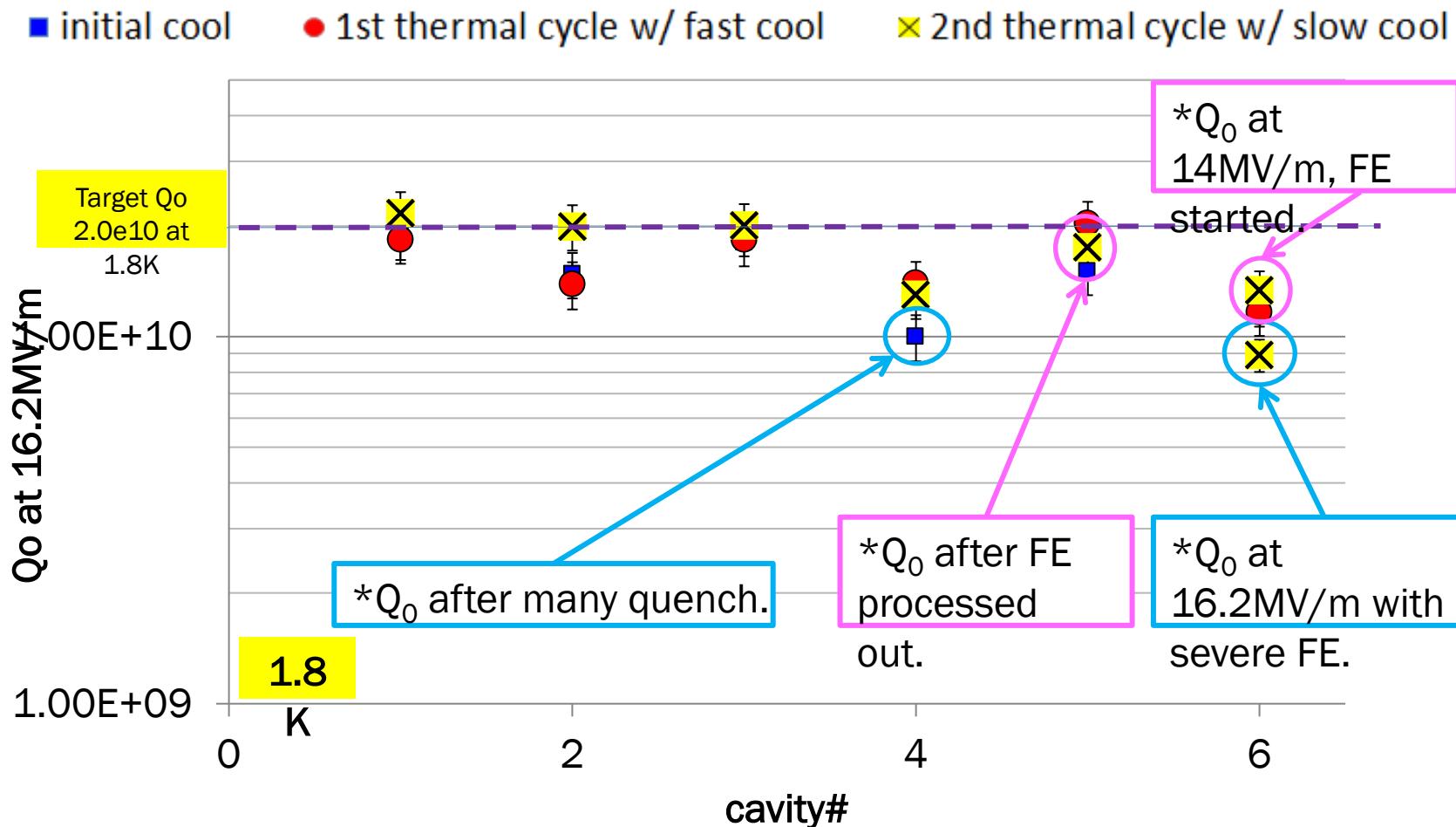




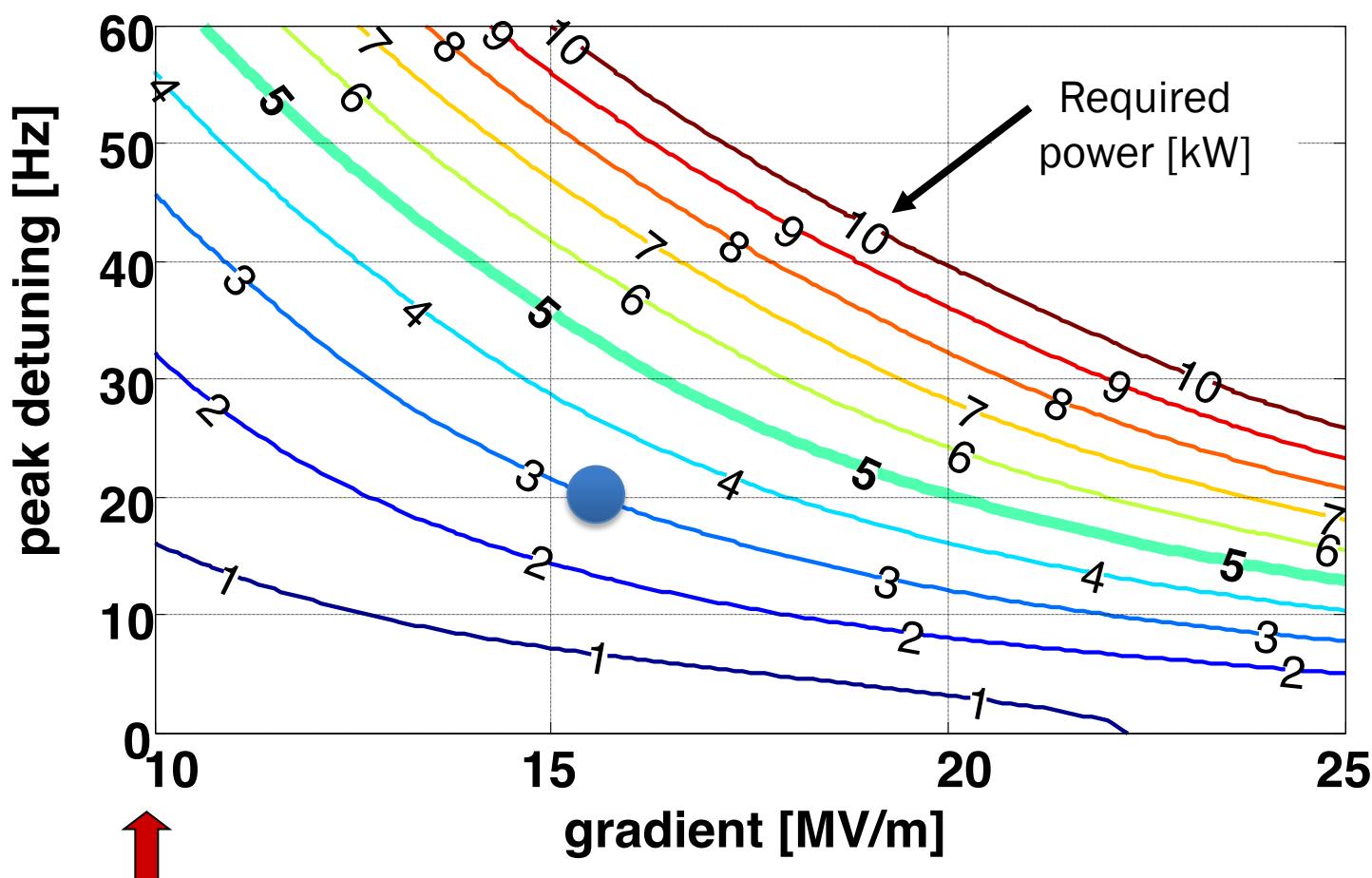




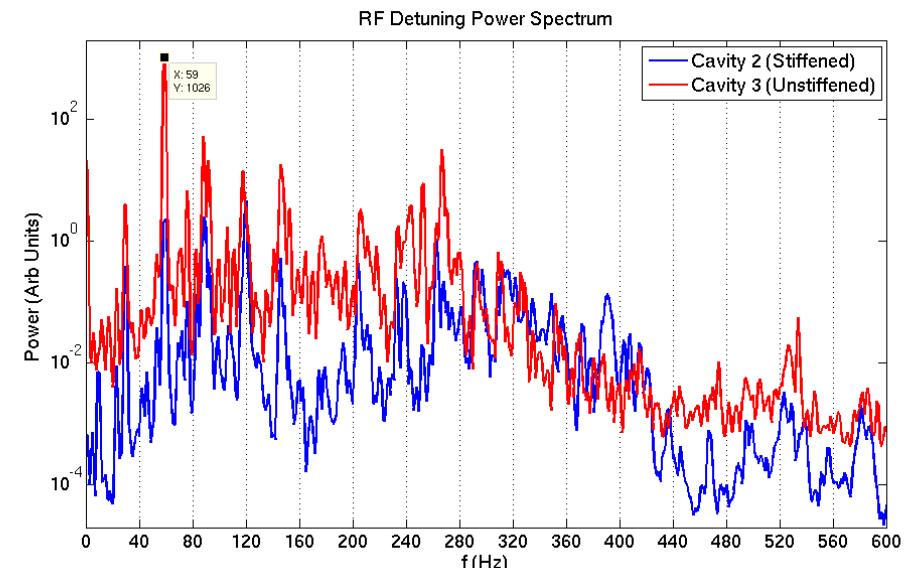
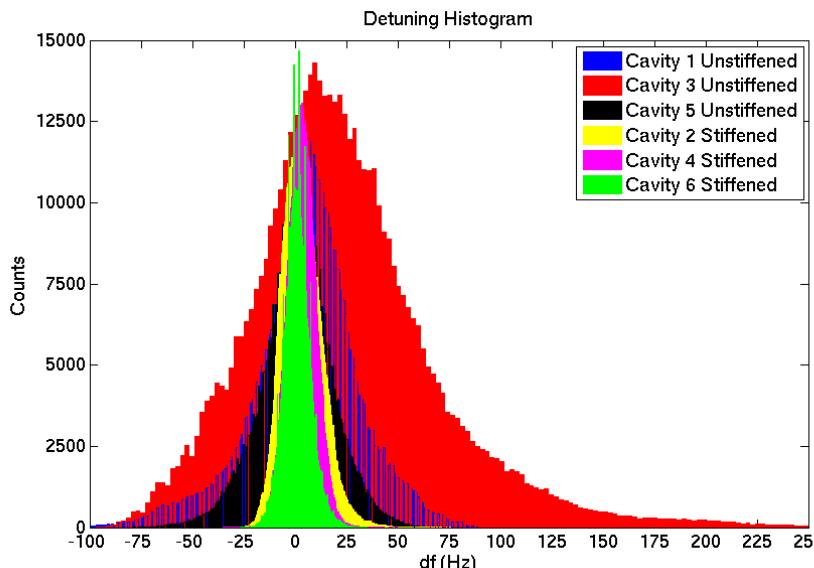
- 5 of 6 cavities had achieved design gradient of 16.2MV/m at 1.8K in MLC.
- Cavity#4 is limited by quench so far, no detectable radiation during test.
- **Enough Voltage for 76MeV per ERL turn (where 36MeV are needed)**



- 4 of 6 cavities had achieved design  $Q_0$  of 2.0E+10 at 1.8K.
- $Q_0$  of Cavity#6 had severe FE at 16MV/m.
- **Enough cooling for 73MV per ERL turn (where 36MeV are needed)**



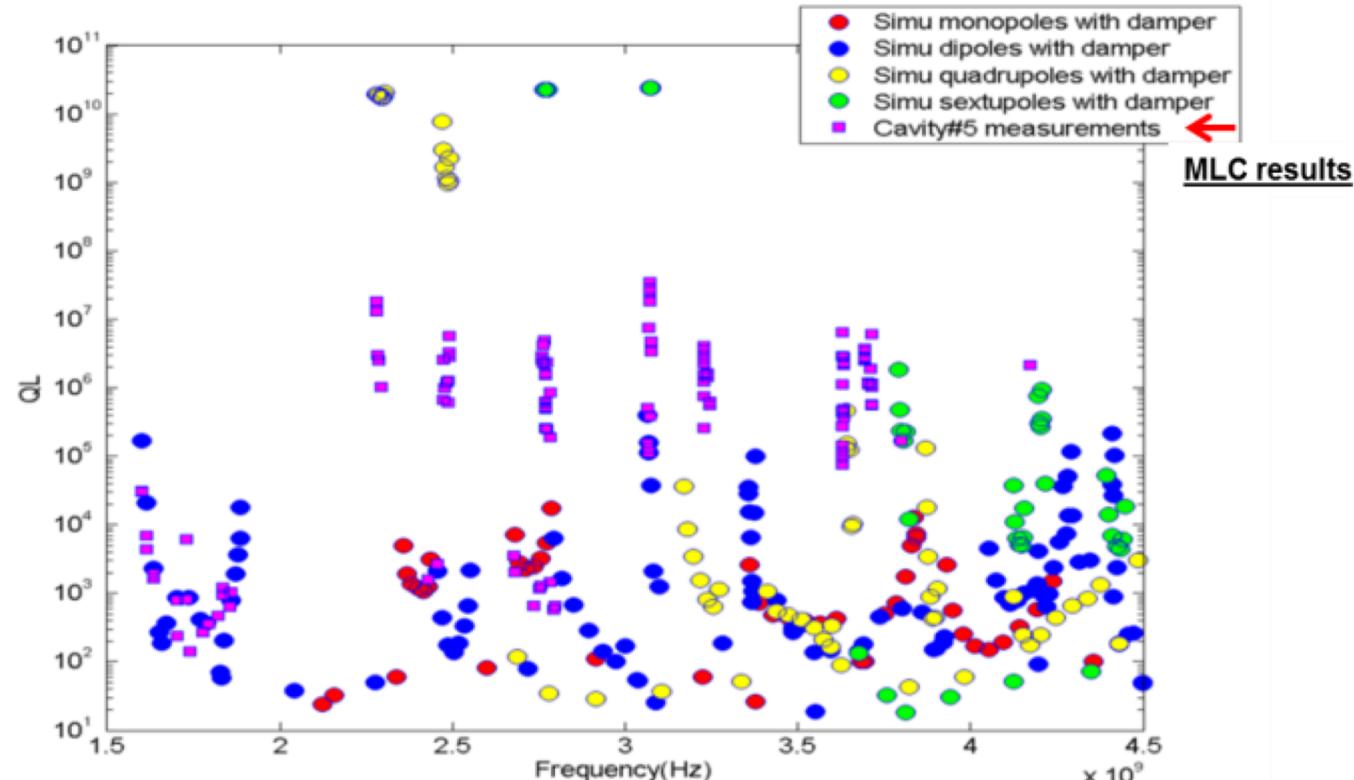
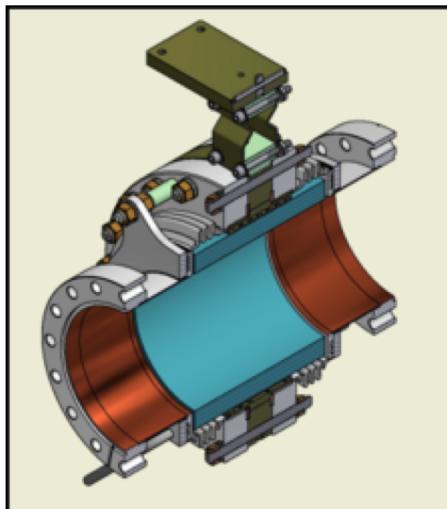
5 kW RF power gives sufficient overhead for 8MV/m cavity operation with up to 90 Hz peak detuning (50 Hz if  $Q_L$  is not adjusted)



### Preliminary results:

- Stiffened cavities have ~30Hz detuning, Un-stiffened cavities have ~150Hz detuning.
- Design specs are ~20Hz.
- Detuning spectrum showed large peaks at 60 Hz, 120 Hz.
- **Enough Voltage for about 50MeV per ERL turn, if microphonics is not reduced (where 36MeV are needed)**

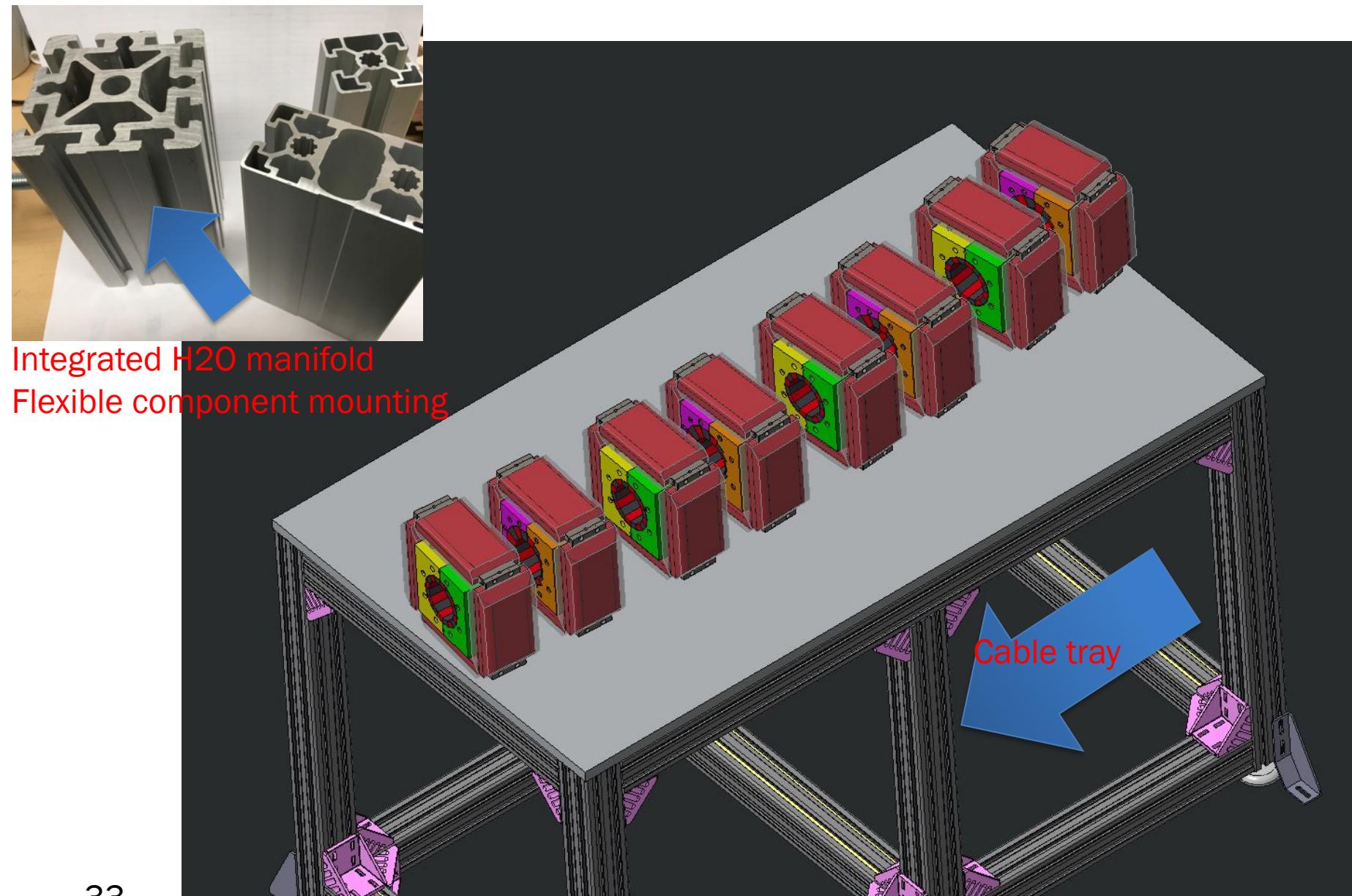
## Current limits from HOMs



Dipole HOMs on MLC were strongly damped below  $Q \sim 10^4$ .  
Consistent with HTC and simulation results.

**HTC results were:**

- **HOM heating: currents are limited to < 40mA in CBETA**
- **BBU no HOM limits BBU to below 100mA in one turn**





12 proof-of-principle magnets (6 QF, 6 BD) have been built as part of CBETA R&D.

Iron wire shimming has been done on 3 QFs and 6 BDs with good results.

PoP BD



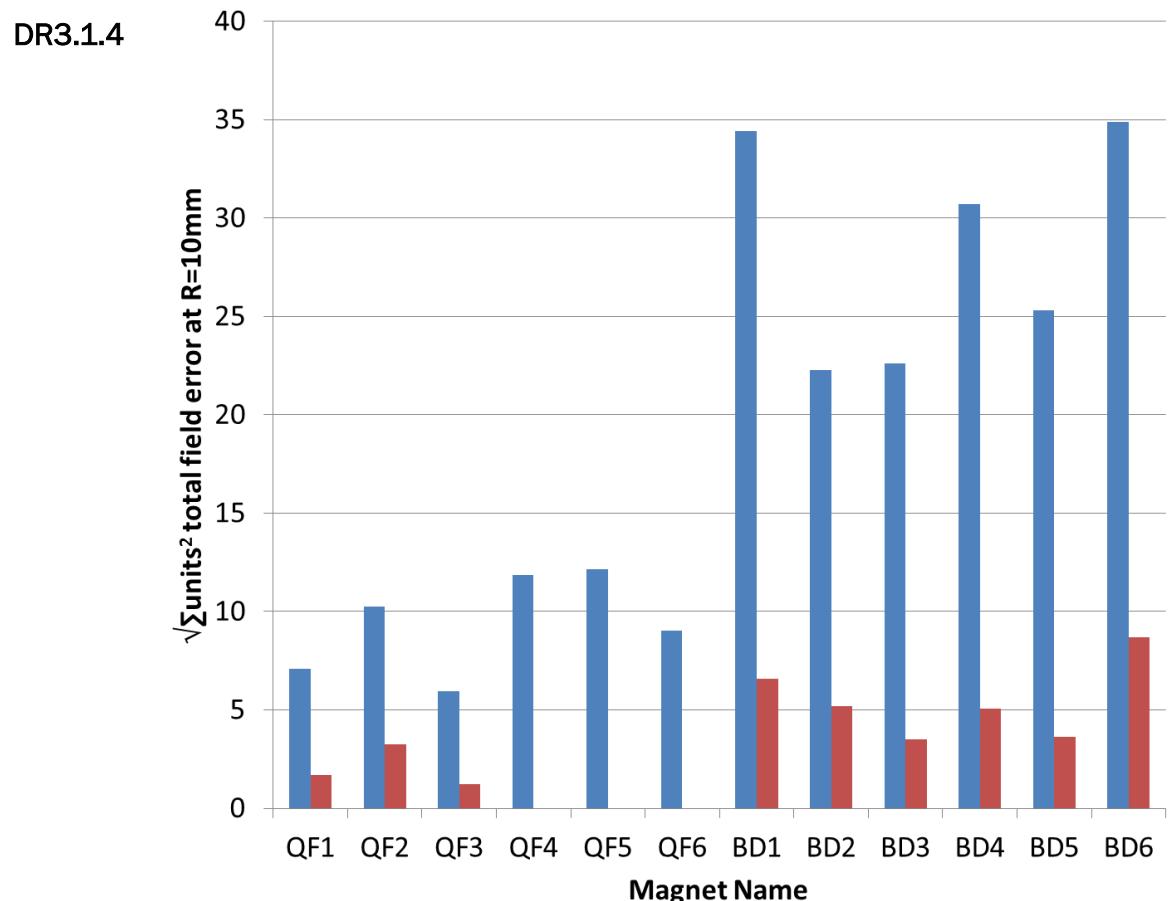
PoP QF



Iron wire shims



PoP magnet series



Factor of ~4 reduction  
regardless of starting  
value

■ Unshimmed  
■ Shim iteration 1

2<sup>nd</sup> iteration improved  
further in previous  
R&D:  
 $29.62 \rightarrow 6.69 \rightarrow 1.94$

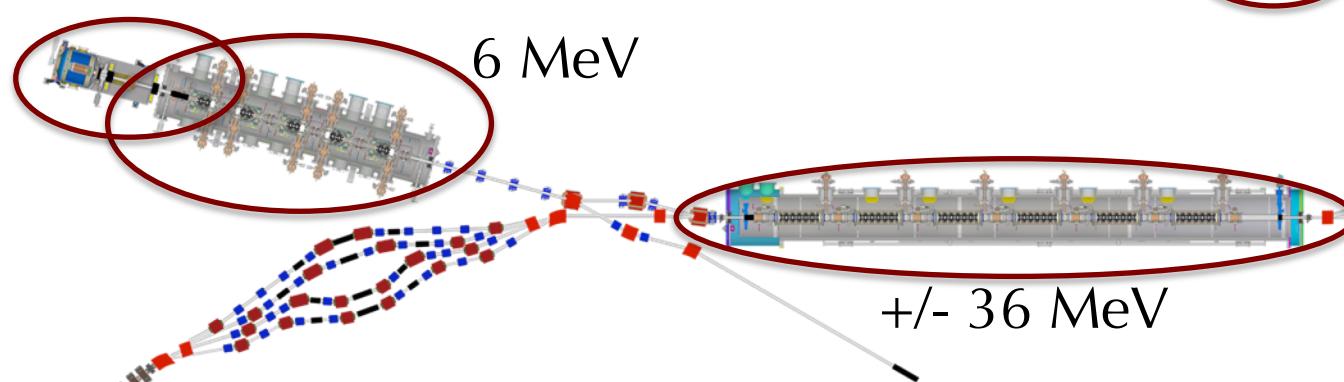


# First Girder Construction



- Cornell DC gun
- 100mA, 6MeV SRF injector (ICM)
- 600kW beam dump
- 100mA, 6-cavity SRF CW Linac (MLC)

Tested



Electron Current up to 320mA in the linac  
Bunch charge Q of up to 2nC  
Bunch repetition rate 1.3GHz/N  
Beams of 100mA for 1 turn and 40mA for 4 turns

CORNELL-BNL ERL TEST ACCELERATOR

42, 78, 114, 150 MeV

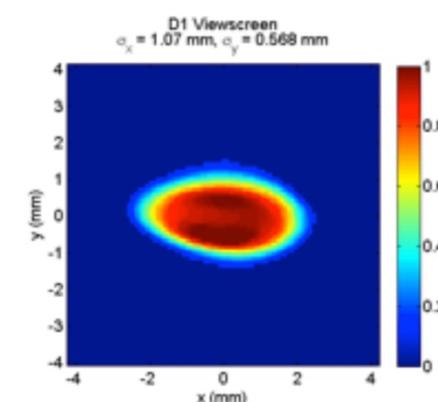
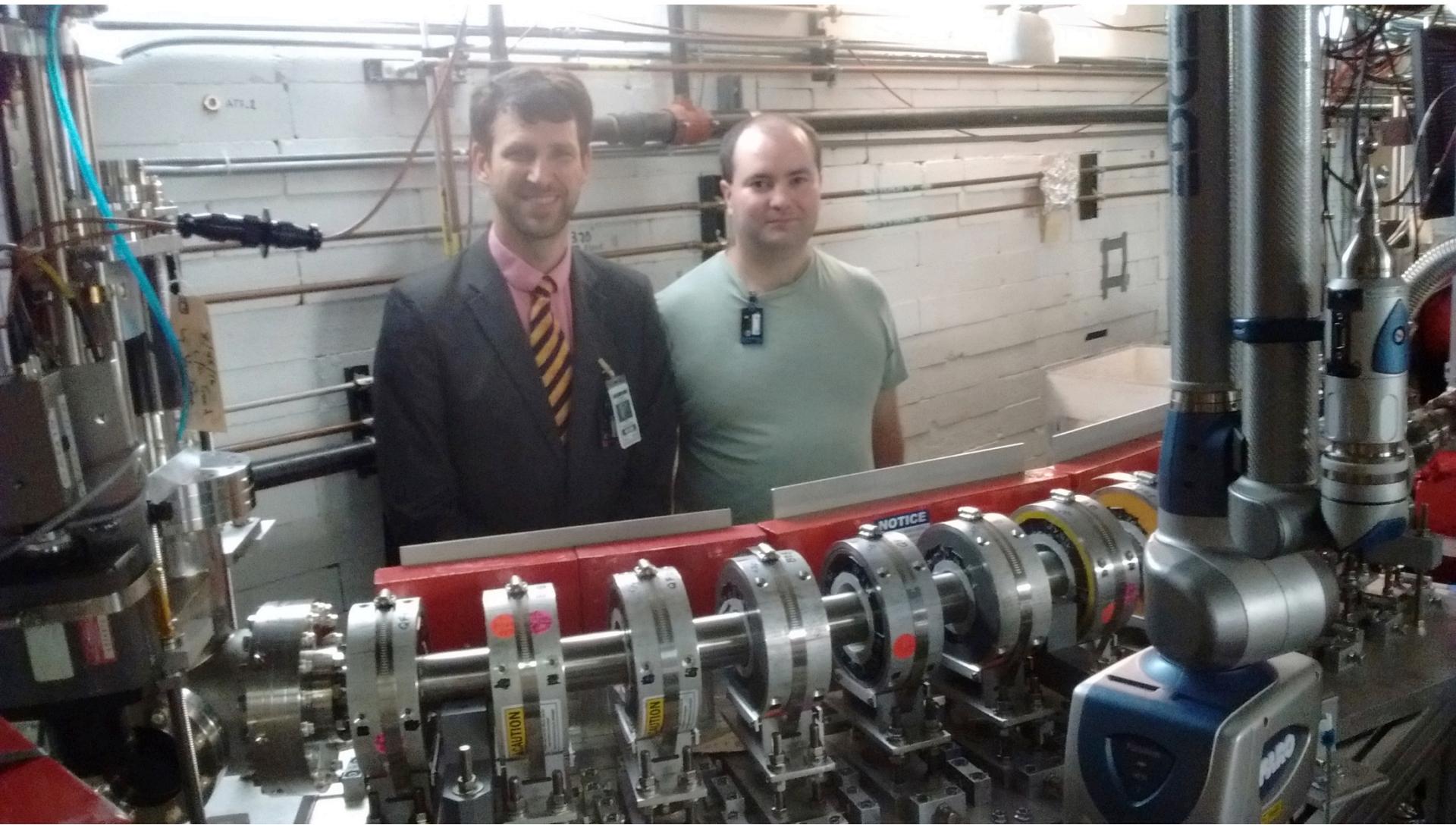


Image of first 12 MeV beam, delivered through MLC





Courtesy Stephen Brooks

Scaled down Halbach FFAG with beam at BNL's ATF



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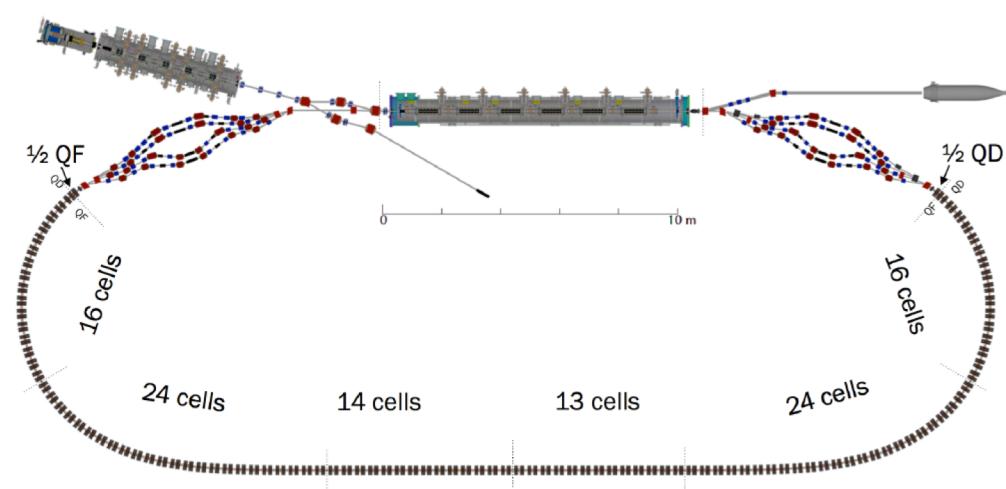
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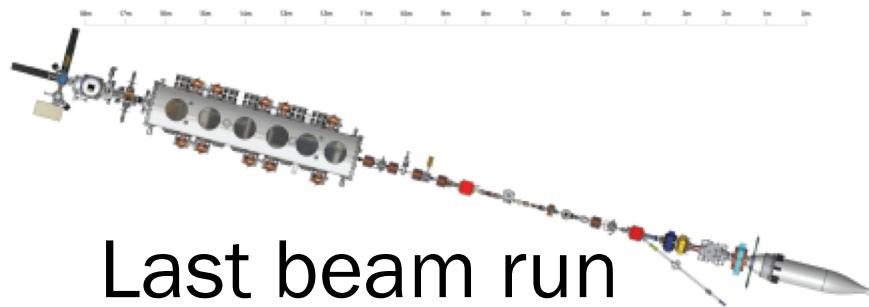
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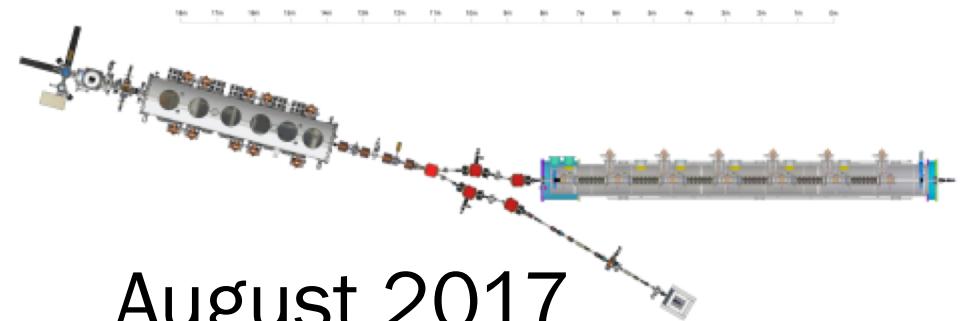
June 8, 2017



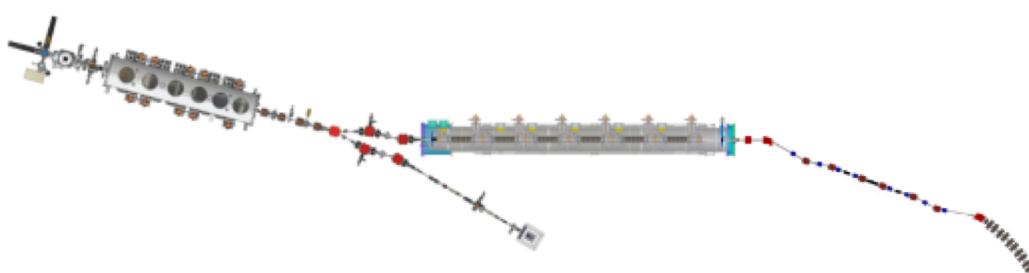
#	Milestone (at the end of months)	Baseline	Actual
	Funding start date		Oct-16
1	Engineering design documentation complete	Jan-17	
2	Prototype girder assembled	Apr-17	
3	Magnet production approved	Jun-17	
4	<b>Beam through Main Linac Cryomodule</b>	<b>Aug-17</b>	
5	First production hybrid magnet tested	Dec-17	
6	<b>Fractional Arc Test: beam through MLC &amp; girder</b>	<b>Apr-18</b>	
7	Girder production run complete	Nov-18	
8	Final assembly & pre-beam commissioning complete	Feb-19	
9	<b>Single pass beam with factor of 2 energy scan</b>	Jun-19	
10	<b>Single pass beam with energy recovery</b>	Oct-19	
11	<b>Four pass beam with energy recovery (low current)</b>	Dec-19	
12	Project complete	Apr-20	



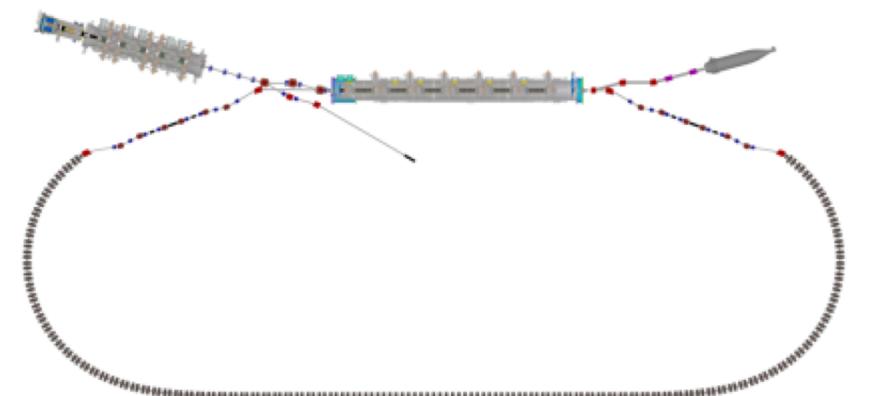
Last beam run



August 2017



April 2018



August 2019

**Push toward 4-tunr ERL thereafter (April 2020)**



# Questions?