

■ General Design Considerations

■ Two options for the CDR:

-Ring-Ring collider

-Linac-Ring collider with Energy Recovery

■ Interaction Region Layout

■ Planning and Time line

■ Next Steps and foreseen R&D activities

- General Design Considerations
 - Two options for the CDR:
 - Ring-Ring collision
 - Linac-Linear Collider with Energy Recovery
 - Interaction Region
 - Planning timeline
 - Next Steps and foreseen R&D activities
- On behalf of the LHeC Collaboration!*

Design Considerations

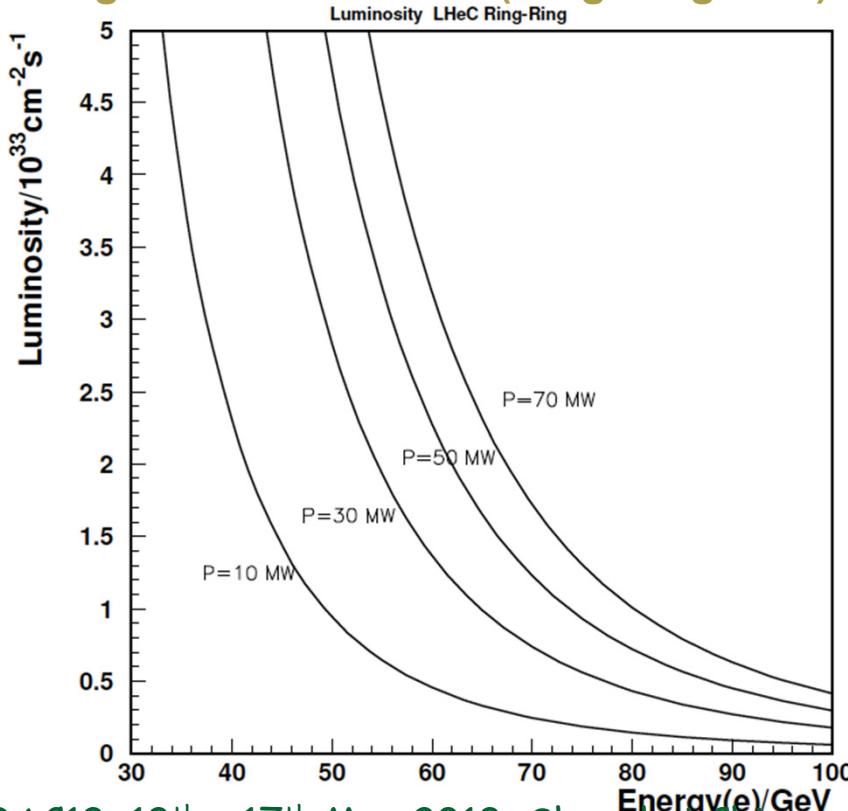
LHC beams: $E_p = 7 \text{ TeV}$; CM collision energy: $E_{CM}^2 = 4 E_e * E_{p,A} \rightarrow E_e = 50 \text{ to } 150 \text{ GeV}$

Luminosity $> 10^{33} \text{ cm}^{-2}\text{s}^{-1}$ with 100 MW power consumption \rightarrow Beam Power $< 70 \text{ MW}$

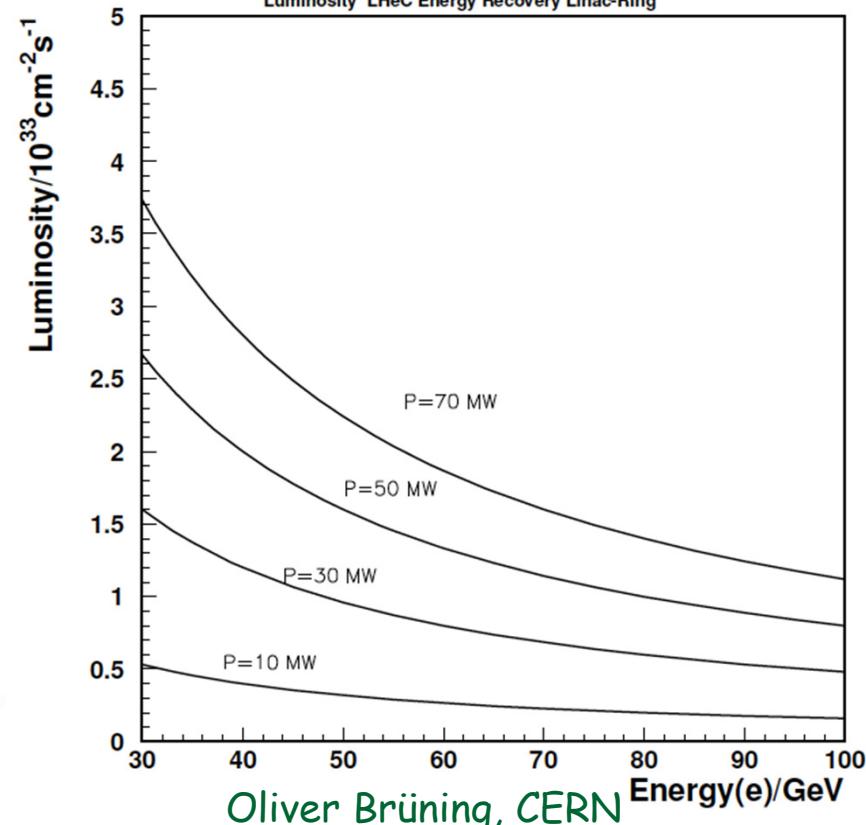
Integrated $e^\pm p$: $O(100) \text{ fb}^{-1} \approx 100 * L(\text{HERA}) \rightarrow$ synchronous ep and pp operation

Start of LHeC operation together with HL-LHC in 2023 (installation in LS3 in 2022)

e Ring in the LHC tunnel (Ring-Ring - RR)



Superconducting ERL (Linac-Ring - LR)



Design Considerations

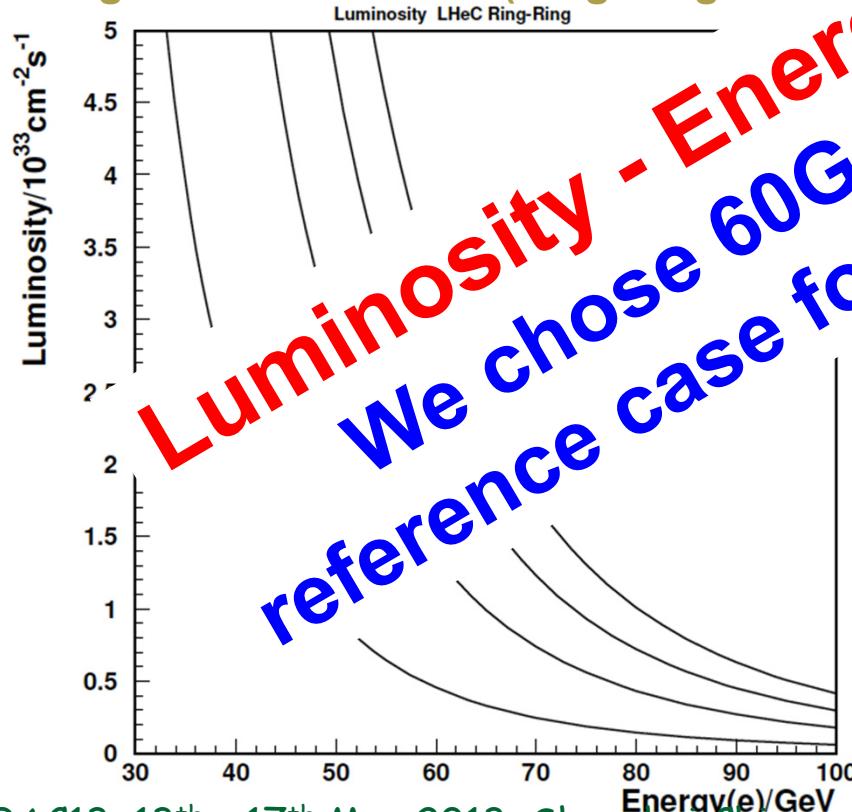
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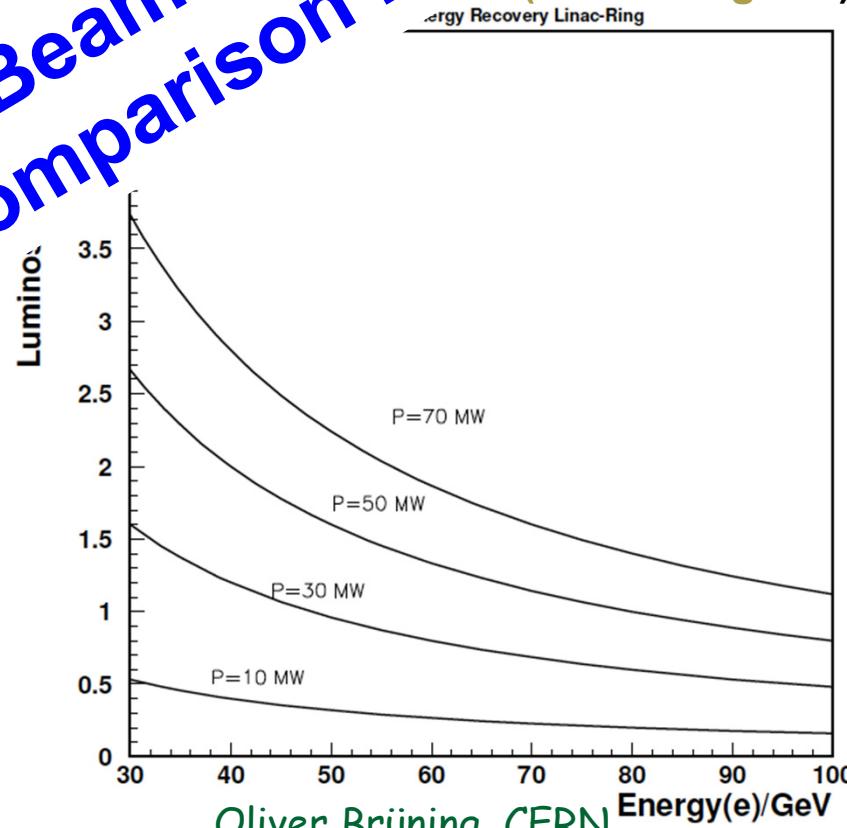
Integrated $e^\pm p$: $O(100) \text{ fb}^{-1} \approx 100 * L(\text{HERA}) \rightarrow \text{sync'}$

Start of LHeC operation together with HL-LHC

e Ring in the LHC tunnel (Ring-Ring - RR)

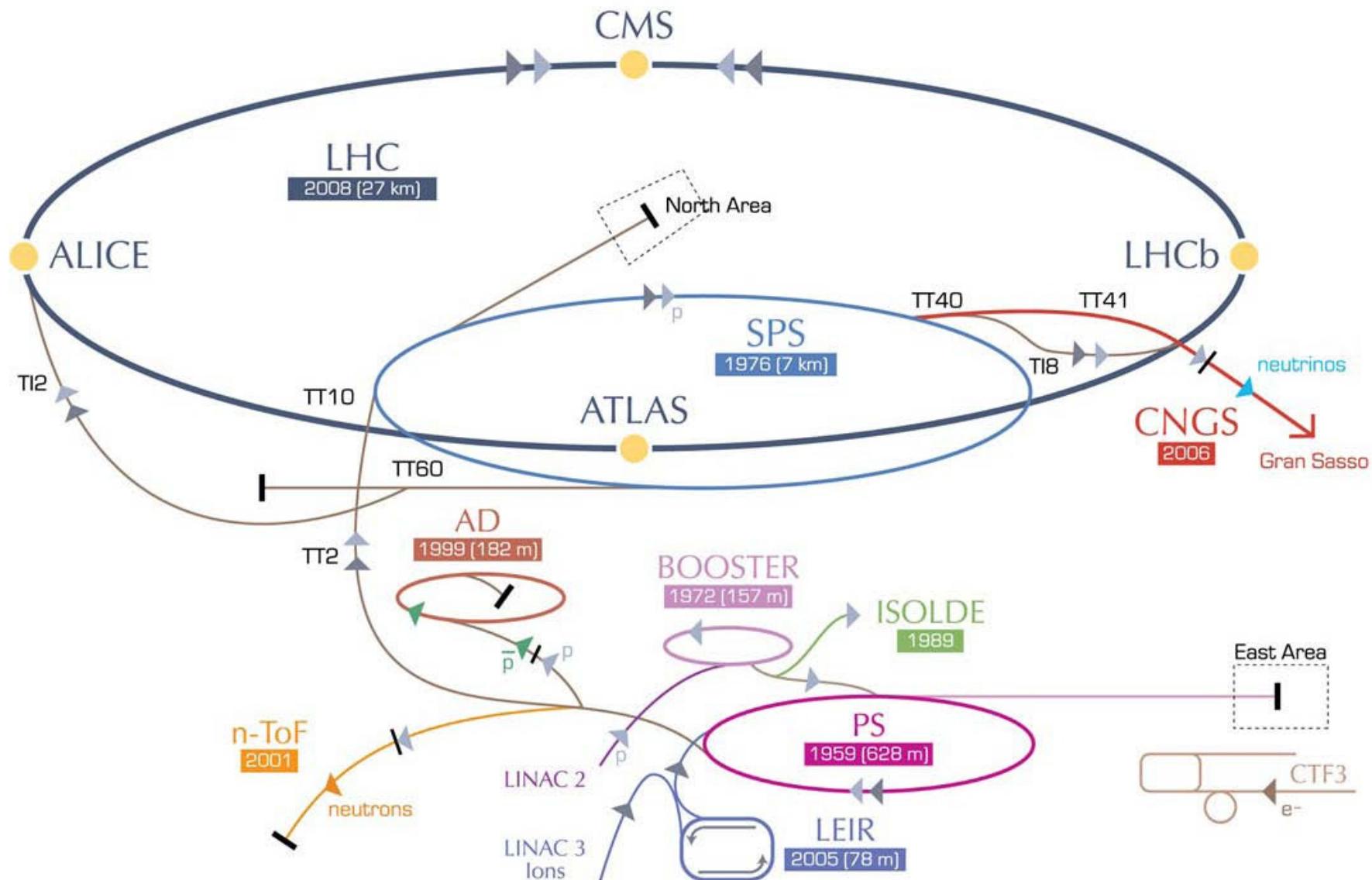


e Ring Recovery (Linac-Ring - LR)

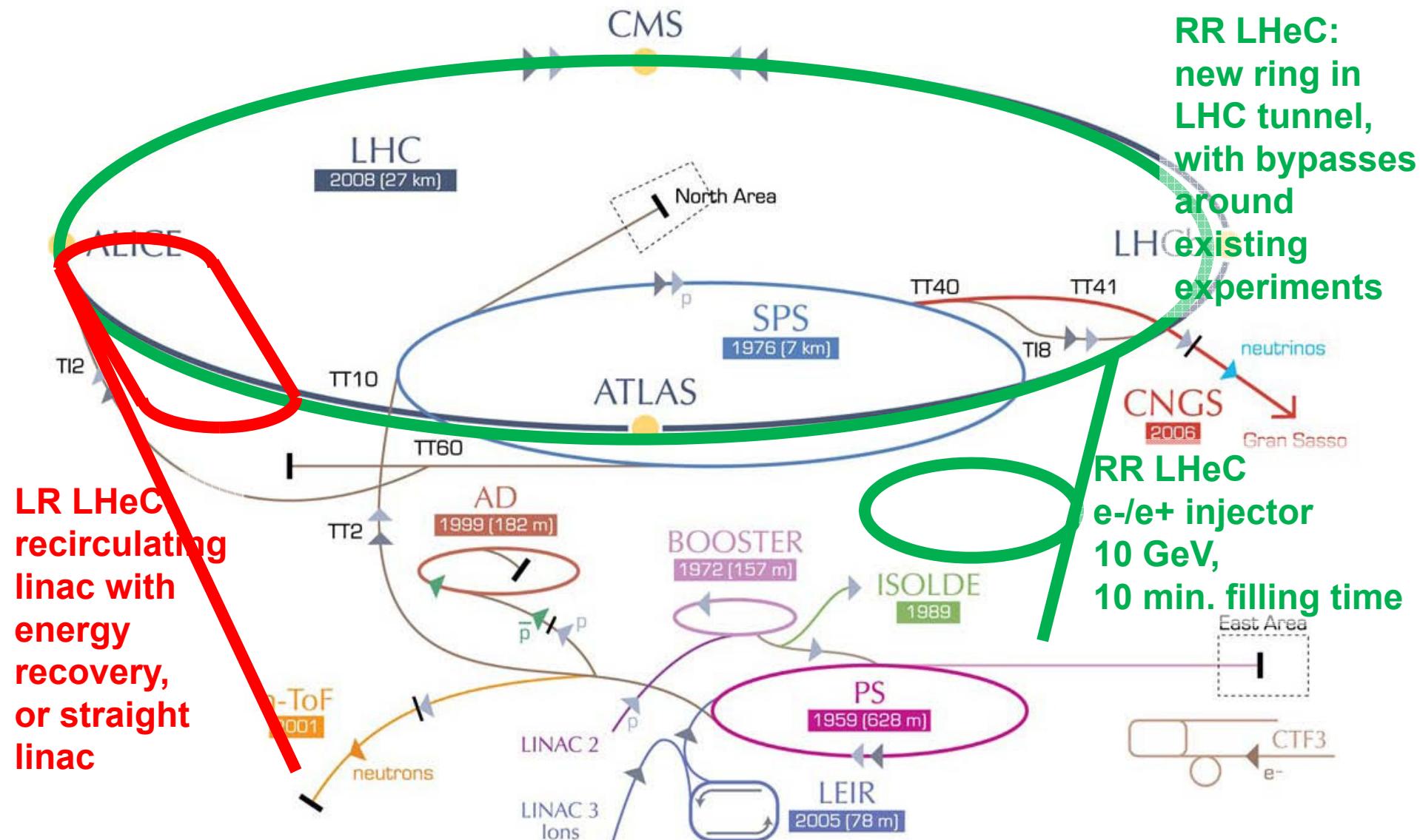


**Luminosity - Energy & Power tradeoff
We chose 60GeV Beam Energy as
reference case for comparison in the CDR**

LHeC options: RR and LR



LHeC options: RR and LR

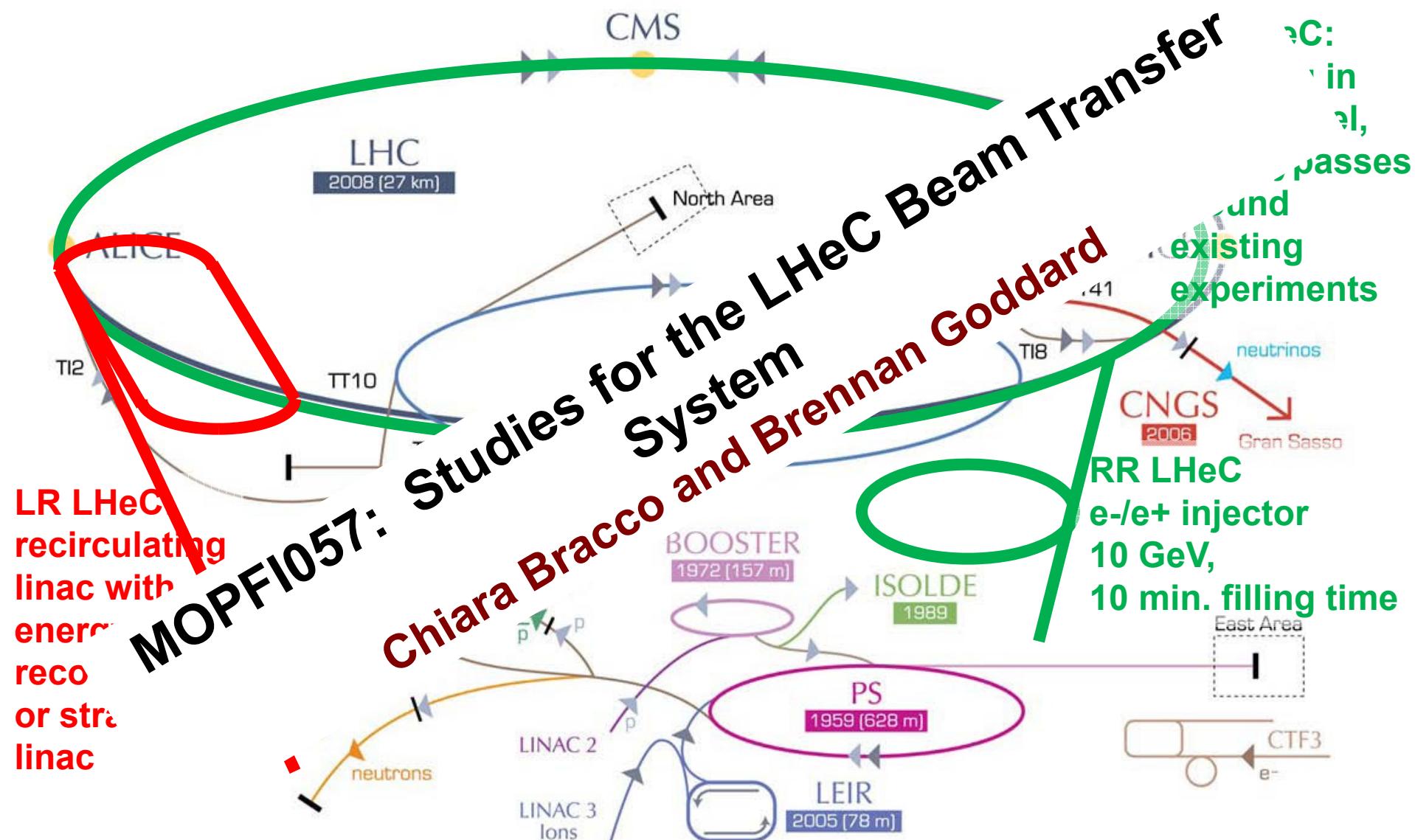


LHeC options: RR and LR



LHeC:
in
al,
passes

and
existing
experiments



LHeC CDR

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A Large Hadron Electron Collider at CERN

Report on the Physics and Design Concepts for
Machine and Detector
LHeC Study Group



iopscience.org/jphsg

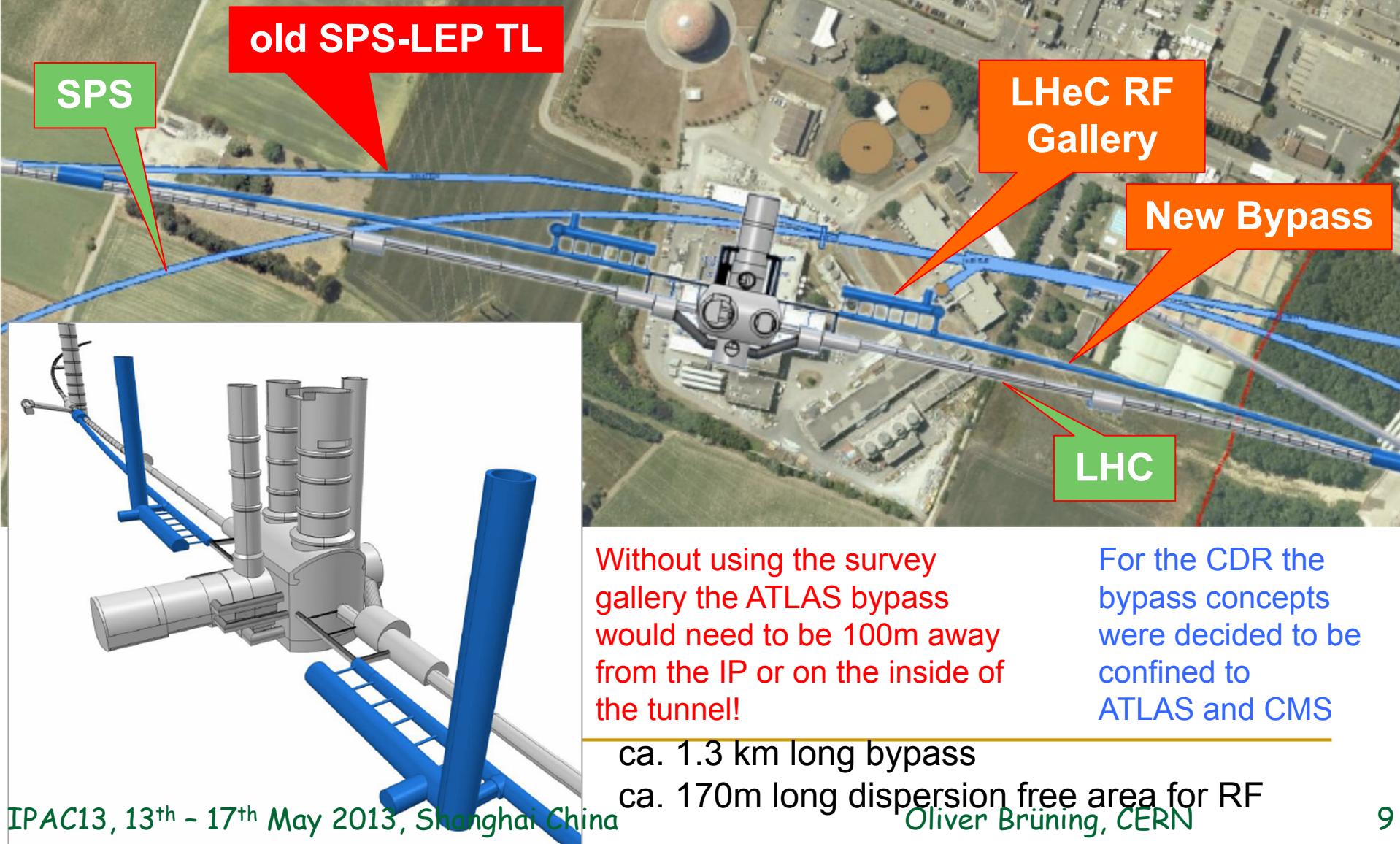
IOP Publishing

1. Design for synchronous ep and pp operation (including eA) → after LS3 which is about 2025 – no firm schedule exists for HL-LHC, but it may operate until ~2035
2. LHeC is a new collider: the cleanest microscope of the world, a complementary Higgs facility, a unique QCD machine with a striking discovery potential, with possible applications as $\gamma\gamma \rightarrow H$ or injector to TLEP or others AND an exciting new accelerator project
3. CERN Mandate to develop key technologies for the LHeC for project decision after start of LHC Run II and in time for start parallel to HL LHC phase

LHeC: Ring-Ring Option



Challenge 1: Bypassing the main LHC detectors



Without using the survey gallery the ATLAS bypass would need to be 100m away from the IP or on the inside of the tunnel!

For the CDR the bypass concepts were decided to be confined to ATLAS and CMS

ca. 1.3 km long bypass

ca. 170m long dispersion free area for RF

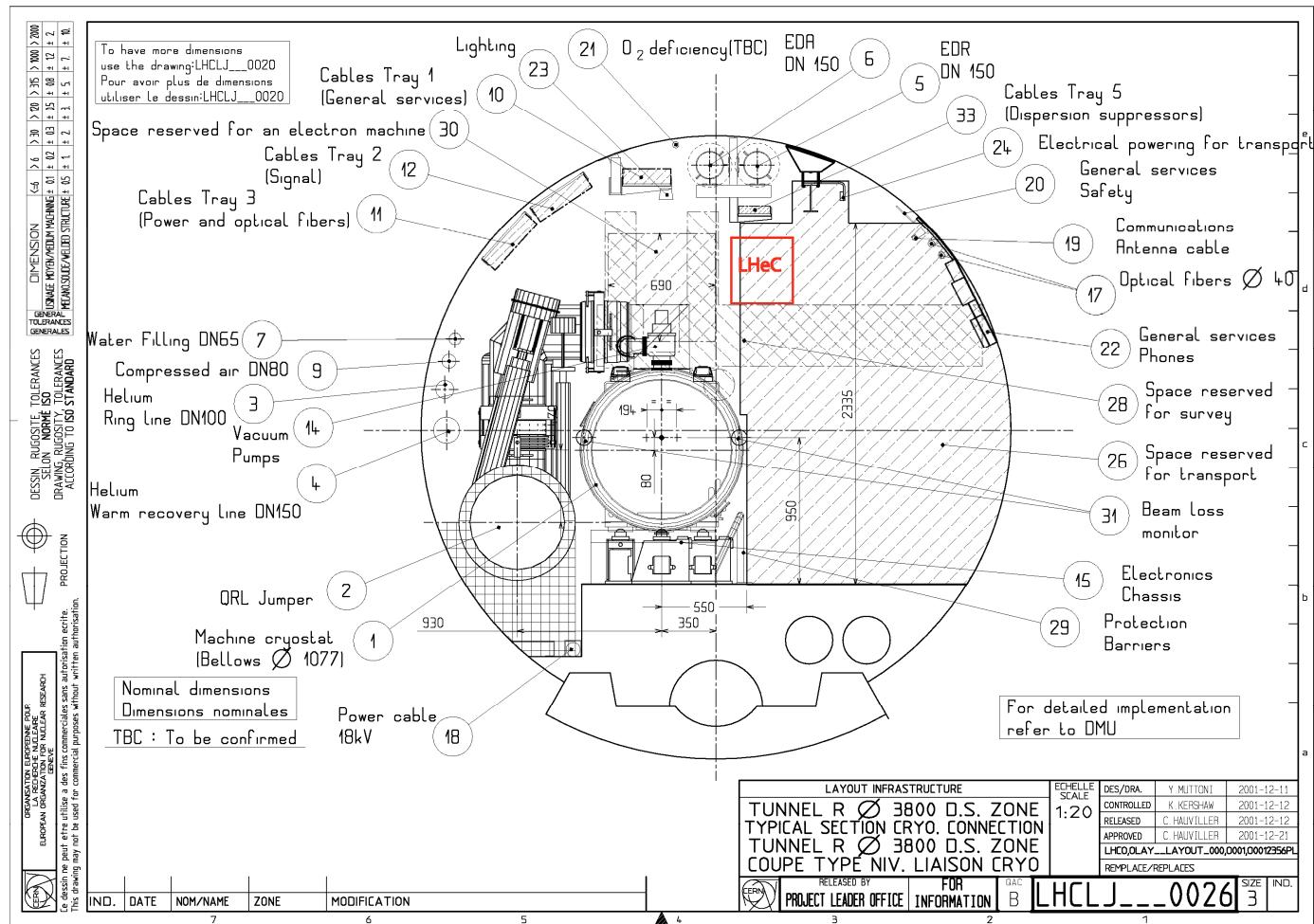
Oliver Brüning, CERN

LHeC: Ring-Ring Option



Challenge 2: Installation with LHC circumference:

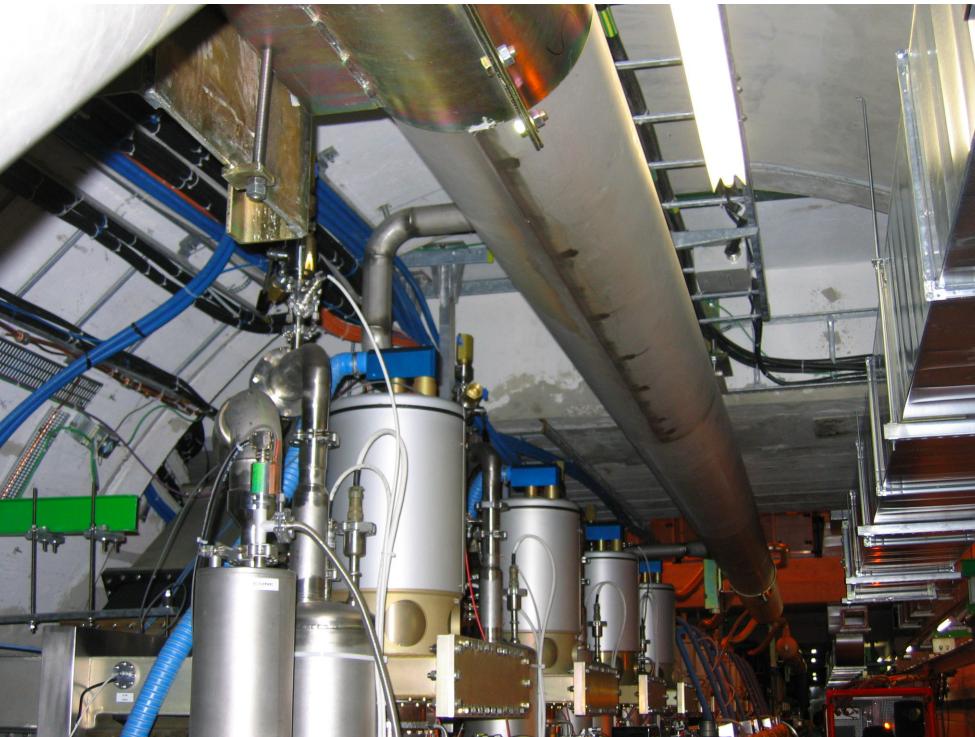
requires:
support
structure
with
efficient
montage
and
compact
magnets



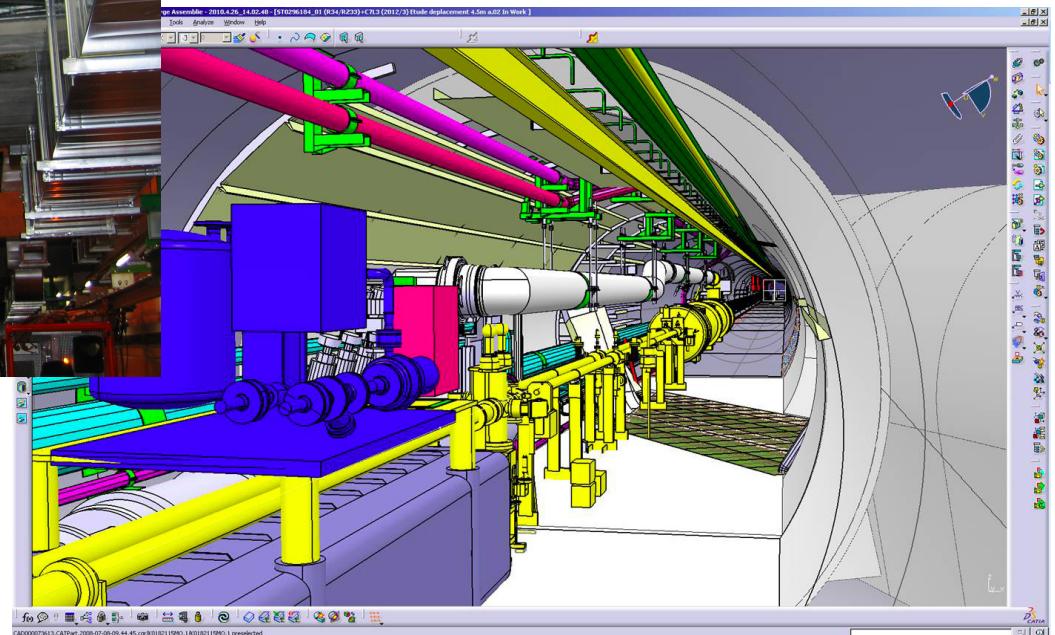
LHeC: Ring-Ring Option



Challenge 3: Integration in the LHC tunnel



RF Installation in IR4



Cryo link in IR3

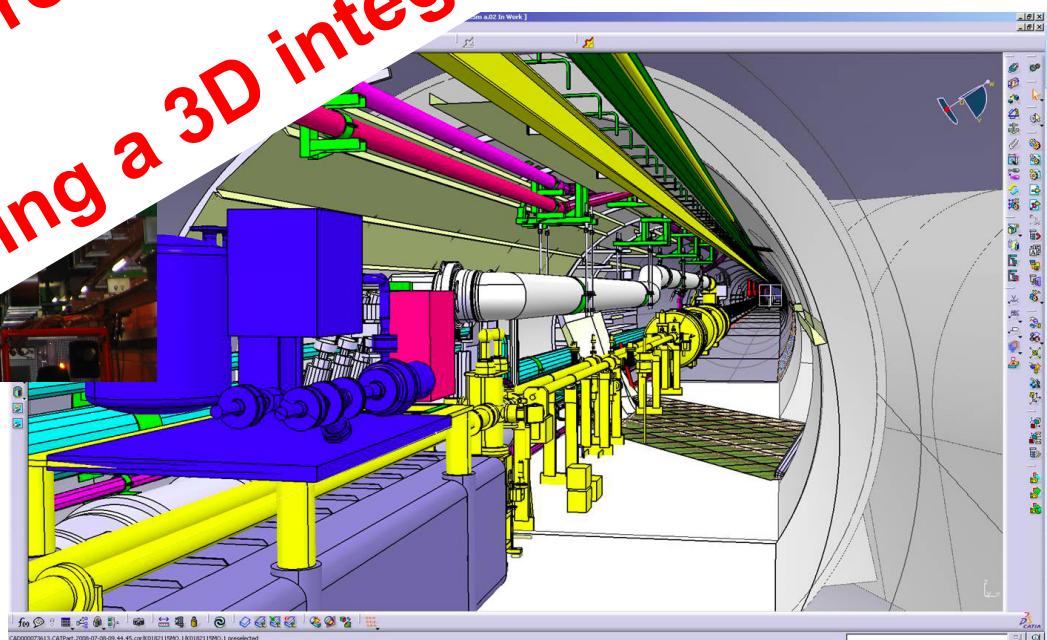
LHeC: Ring-Ring Option



Challenge 3: Integration in the LHC tunnel



No principal problem found yet!
(But we are missing a 3D integration study)
↳ link in IR3



LHeC Ring-Ring dipole 400 mm long CERN model

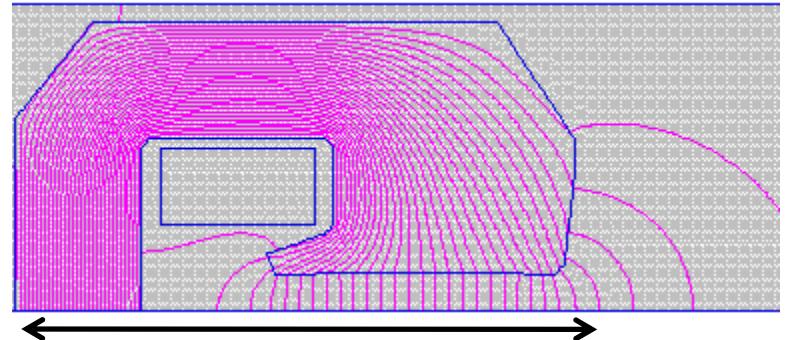
- interleaved ferromagnetic laminations
- air cooled
- two turns only, bolted bars
- 0.4 m models with different types of iron



REPRODUCIBILITY OF MAGNETIC FIELD OVER 8 CYCLES

Model	Low field	High fields
	Maximum Relative Deviation from Average	
Model 1 (NiFe steel)	$5 \cdot 10^{-5}$	$4 \cdot 10^{-5}$
Model 2 (Low carbon steel)	$6 \cdot 10^{-5}$	$6 \cdot 10^{-5}$
Model 3 (Grain oriented 3.5% Si steel)	$4 \cdot 10^{-5}$	$6 \cdot 10^{-5}$
	Standard Deviation from Average	
Model 1 (NiFe steel)	$3 \cdot 10^{-5}$	$3 \cdot 10^{-5}$
Model 2 (Low carbon steel)	$4 \cdot 10^{-5}$	$5 \cdot 10^{-5}$
Model 3 (Grain oriented 3.5% Si steel)	$2 \cdot 10^{-5}$	$4 \cdot 10^{-5}$

Manufacture & tests of 3 models



[Davide Tommasini]

Magnet Parameters of the full length magnet

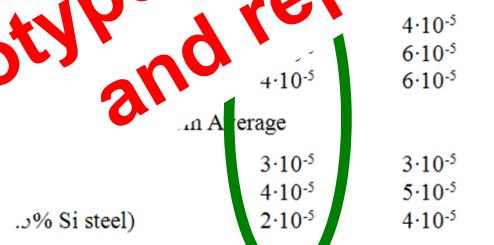
Beam Energy [GeV]	60 (70)
Magnetic Length [m]	5.45
Magnetic field [Gauss]	127-763
Number of magnets	3080
Vertical aperture [mm]	40
Pole width [mm]	150
Number of coils	2
Number of turns/coil	1
Current [A]	1500
Conductor section [mmxmm]	92x43
Conductor material	aluminum
Magnet Inductance [mH]	0.15
Magnet Resistance [mΩ]	0.2
Power per magnet [W]	450
Cooling	air
Weight [tons]	1.5

LHeC Ring-Ring dipole 400 mm long CERN model

- interleaved ferromagnetic laminations
- air cooled
- two turns only, bolted bars
- 0.4 m models with different types of iron



Similar prototype development from Novosibirsk
Prototypes show that the required field quality
and reproducibility is feasible!



Manufacture & tests of 3 models

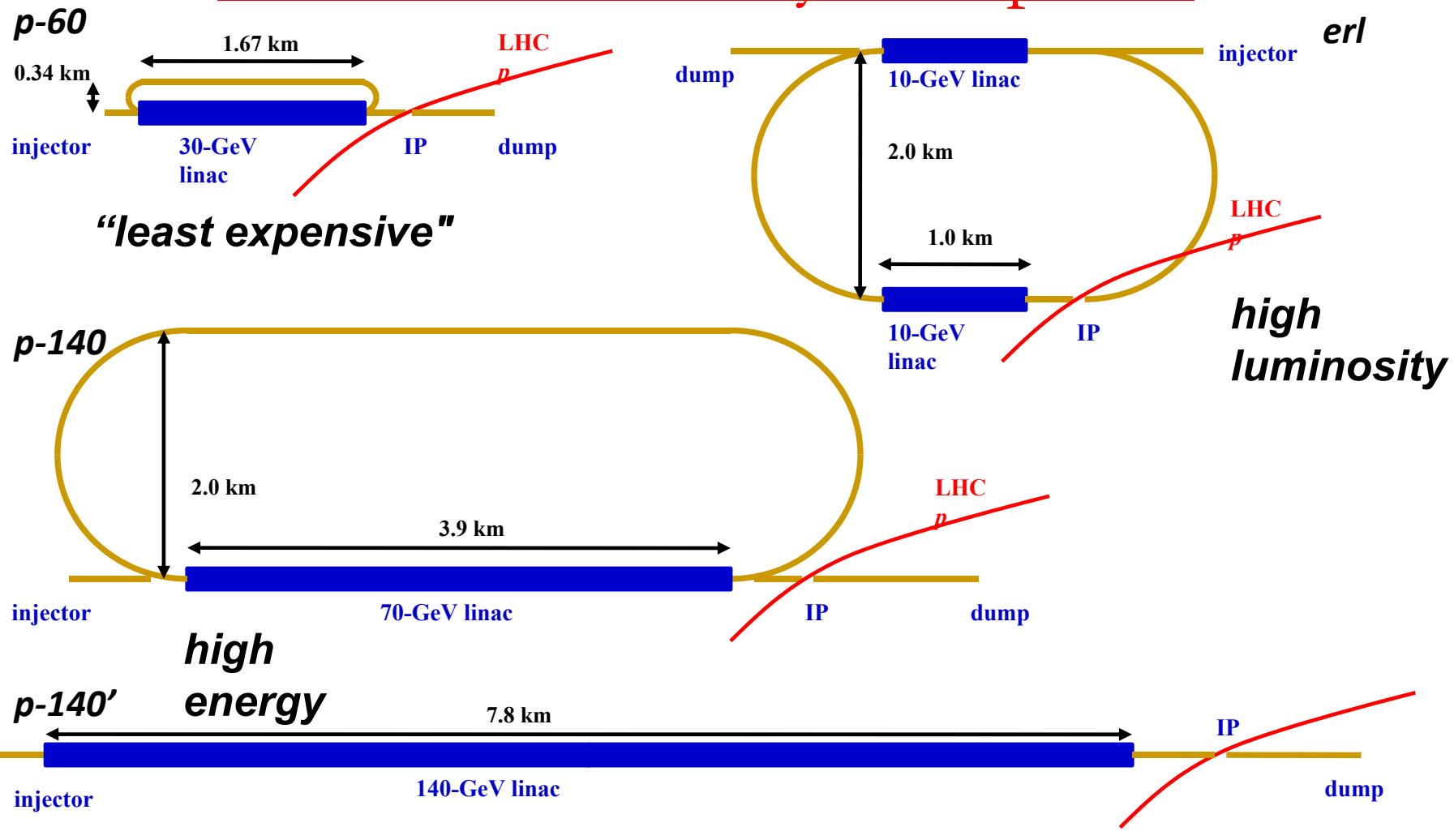


	Full length magnet
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LHeC: Linac-Ring Option



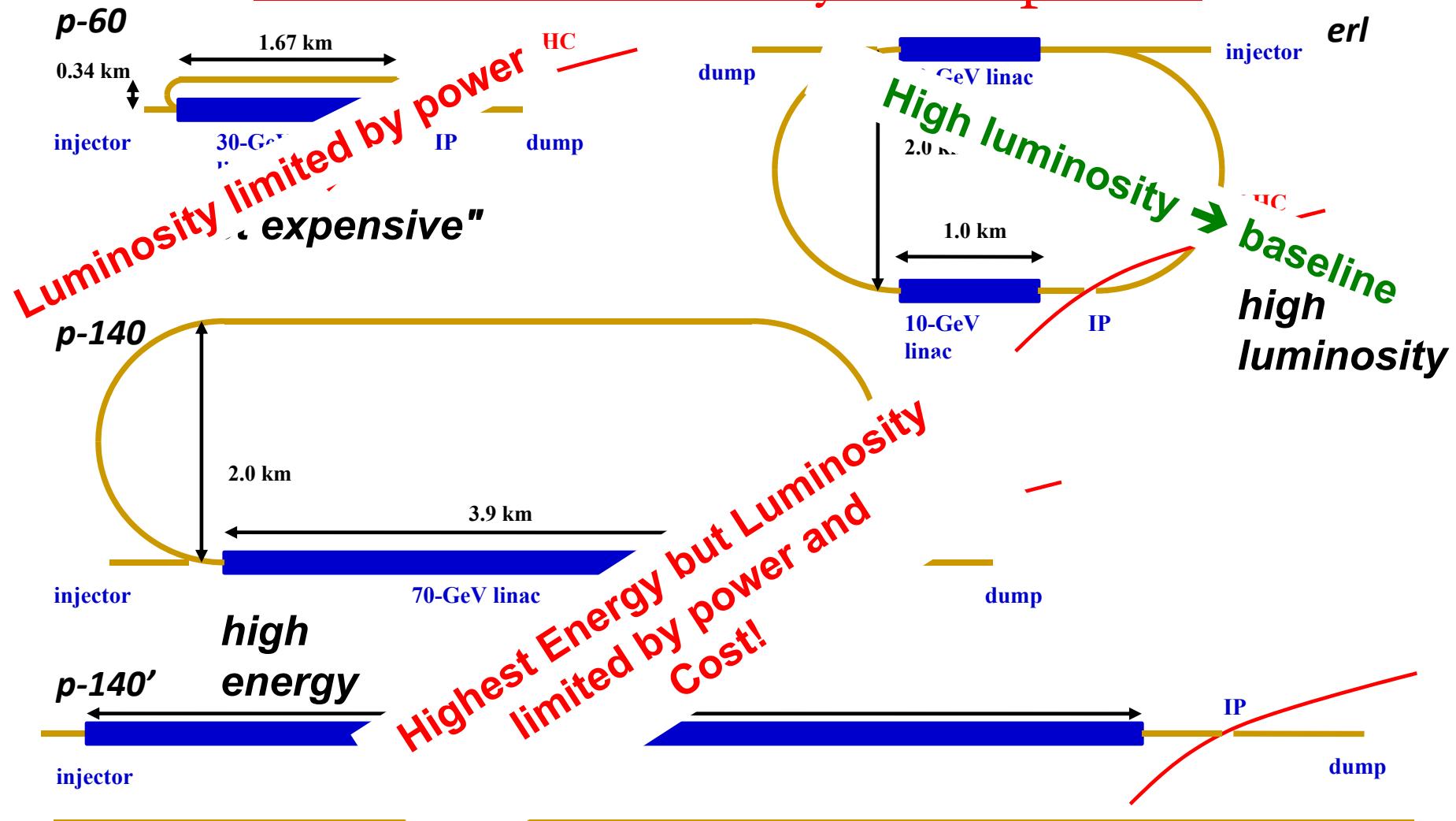
Studied Various Layout Options



LHeC: Linac-Ring Option



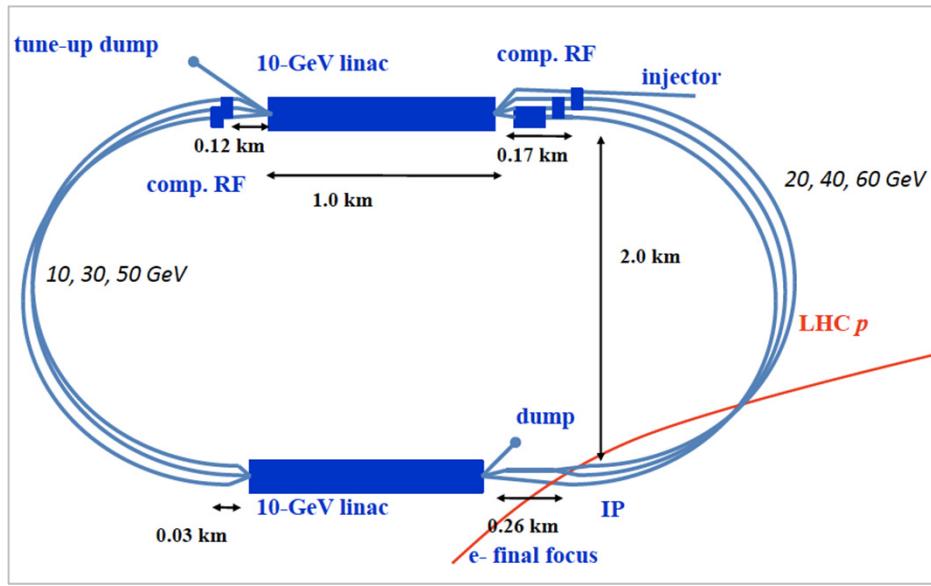
Studied Various Layout Options



LHeC: Baseline Linac-Ring Option



Challenge 1: Super Conducting Linac with Energy Recovery & high current ($> 6\text{mA}$)



Two 1 km long SC linacs in CW operation ($Q > 10^{10}$)

→ $Q = 10^{10}$
requires Cryogenic system comparable to LHC system!

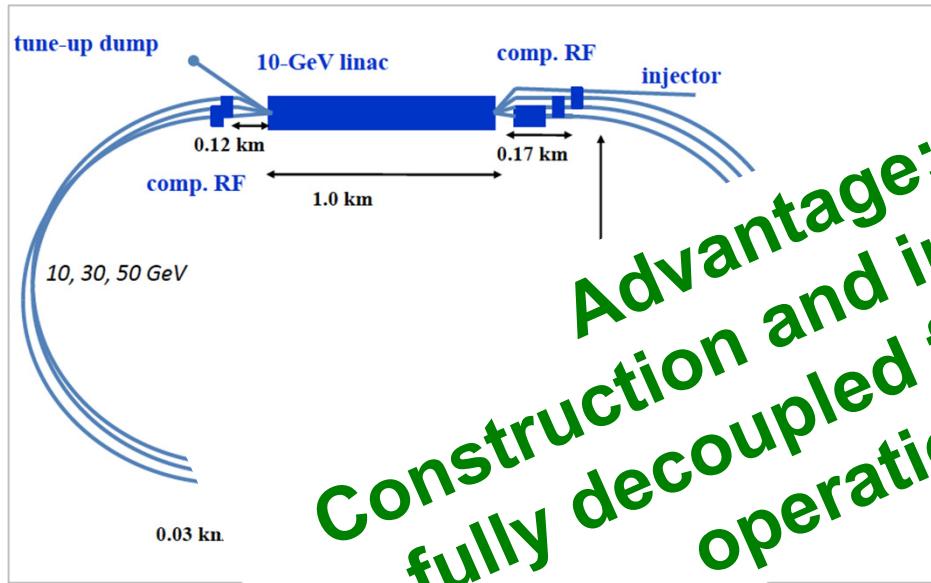
Challenge 2: Relatively large return arcs

- ca. 9 km underground tunnel installation (LHC / 3)
- total of 19 km bending arcs
- same magnet design as for RR option: > 4500 magnets

LHeC: Baseline Linac-Ring Option



Challenge 1: Super Conducting Linac with Energy Recovery & high current (> 6mA) using SC operation



Advantage:
construction and installation
fully decoupled from LHC
operation!

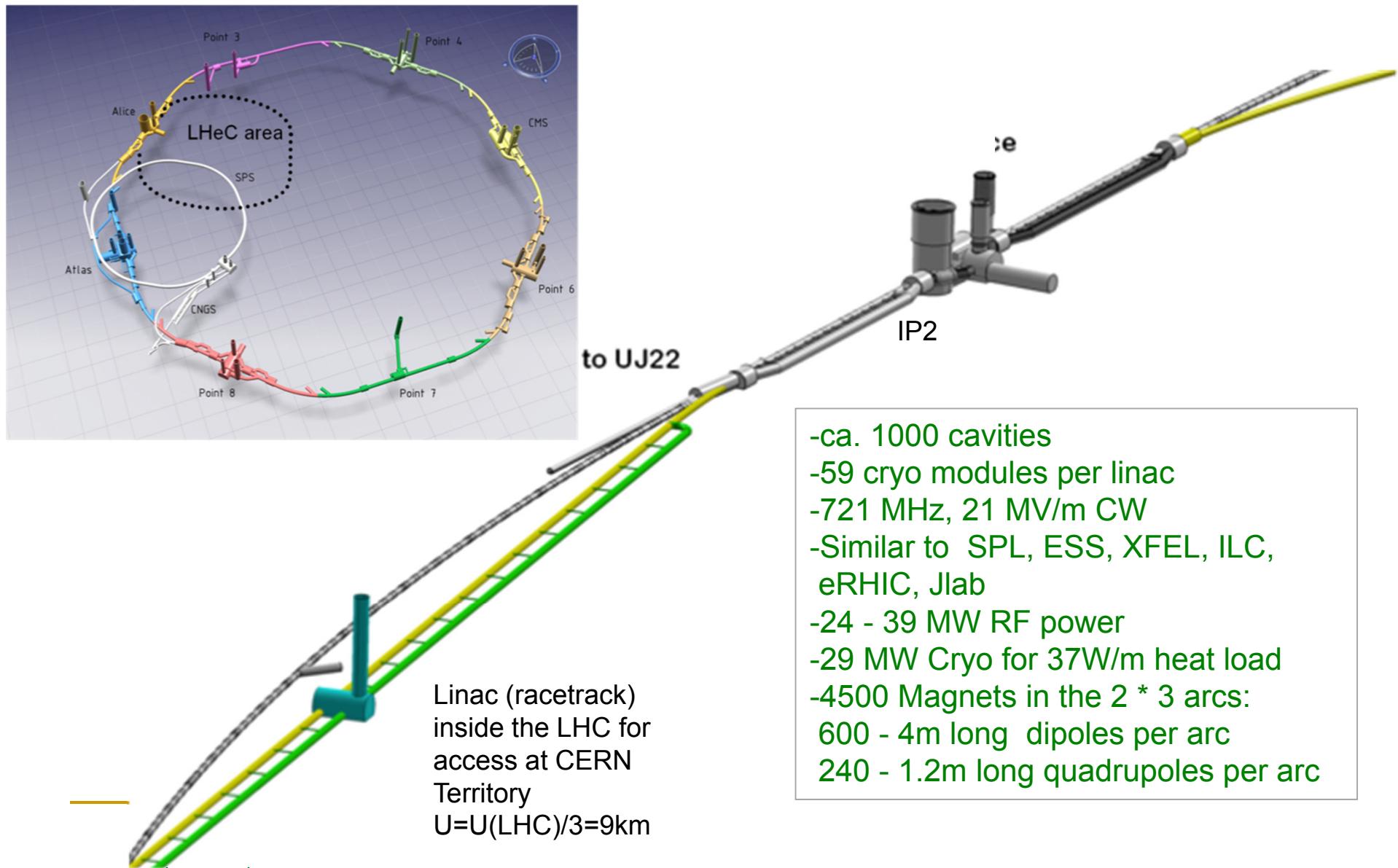
→ requires Cryogenic system comparable to LHC system!

Challenge 2: very large return arcs

- ca. 9 km underground tunnel installation (LHC / 3)
- total of 19 km bending arcs
- same magnet design as for RR option: > 4500 magnets

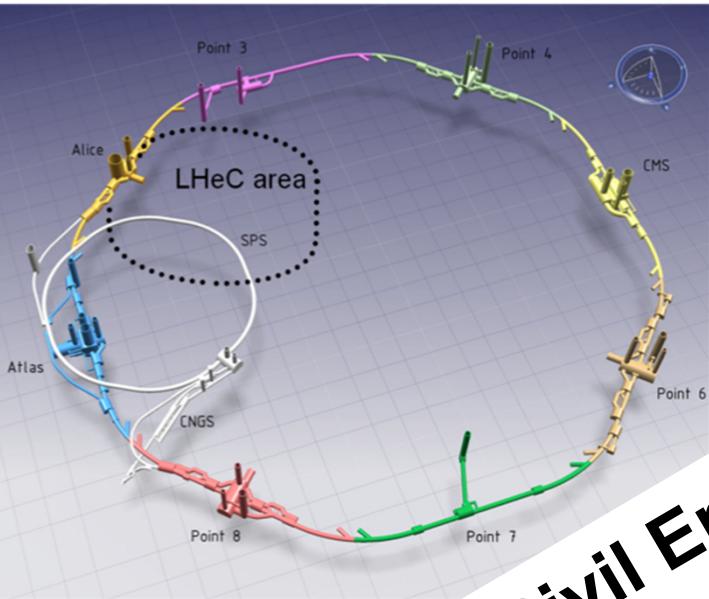
LINAC – Ring: Connection to the LHC

LHeC



LINAC – Ring: Connection to the LHC

LHeC



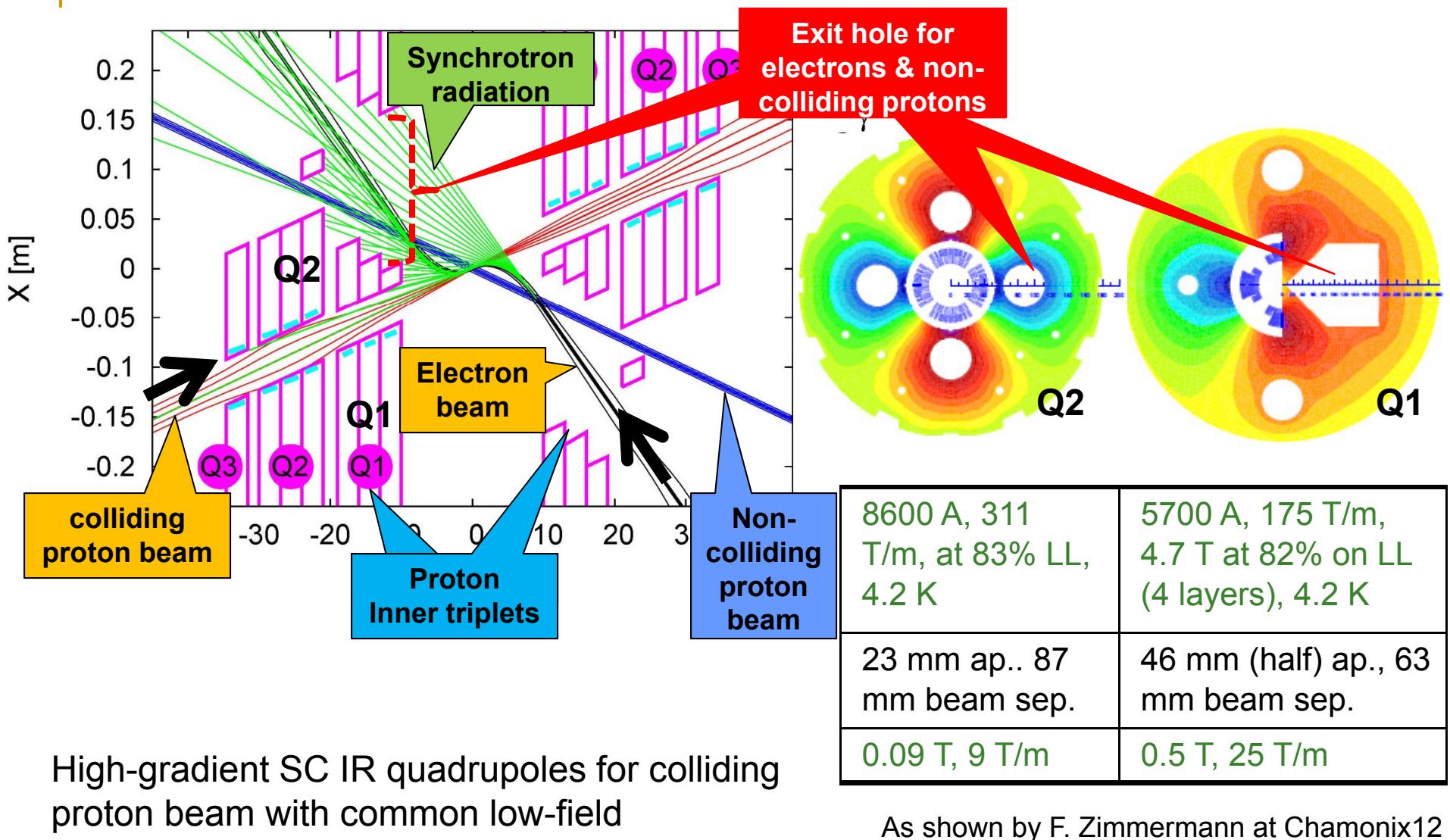
MOPWO036: Civil Engineering Studies for Future Ring Colliders at CERN John Osborne et al.

Linac (racetrack)
inside the LHC for
access at CERN
Territory
 $U=U(LHC)/3=9\text{ km}$

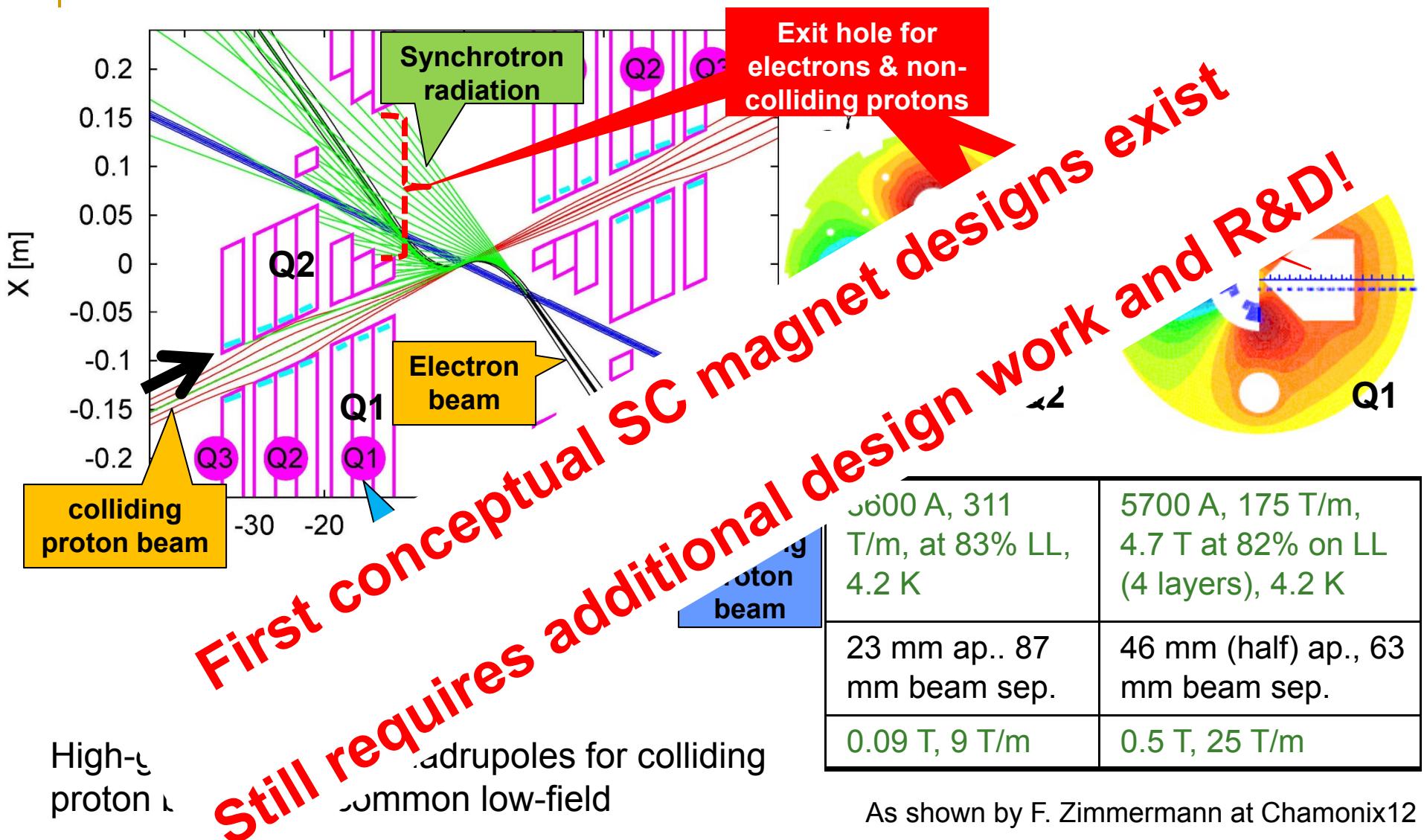


- ca. 1000 cavities
- 59 cryo modules per linac
- 721 MHz, 21 MV/m CW
- Similar to SPL, ESS, XFEL, ILC, eRHIC, Jlab
- 24 - 39 MW RF power
- 29 MW Cryo for 37W/m heat load
- 4500 Magnets in the 2 * 3 arcs:
 - 600 - 4m long dipoles per arc
 - 240 - 1.2m long quadrupoles per arc

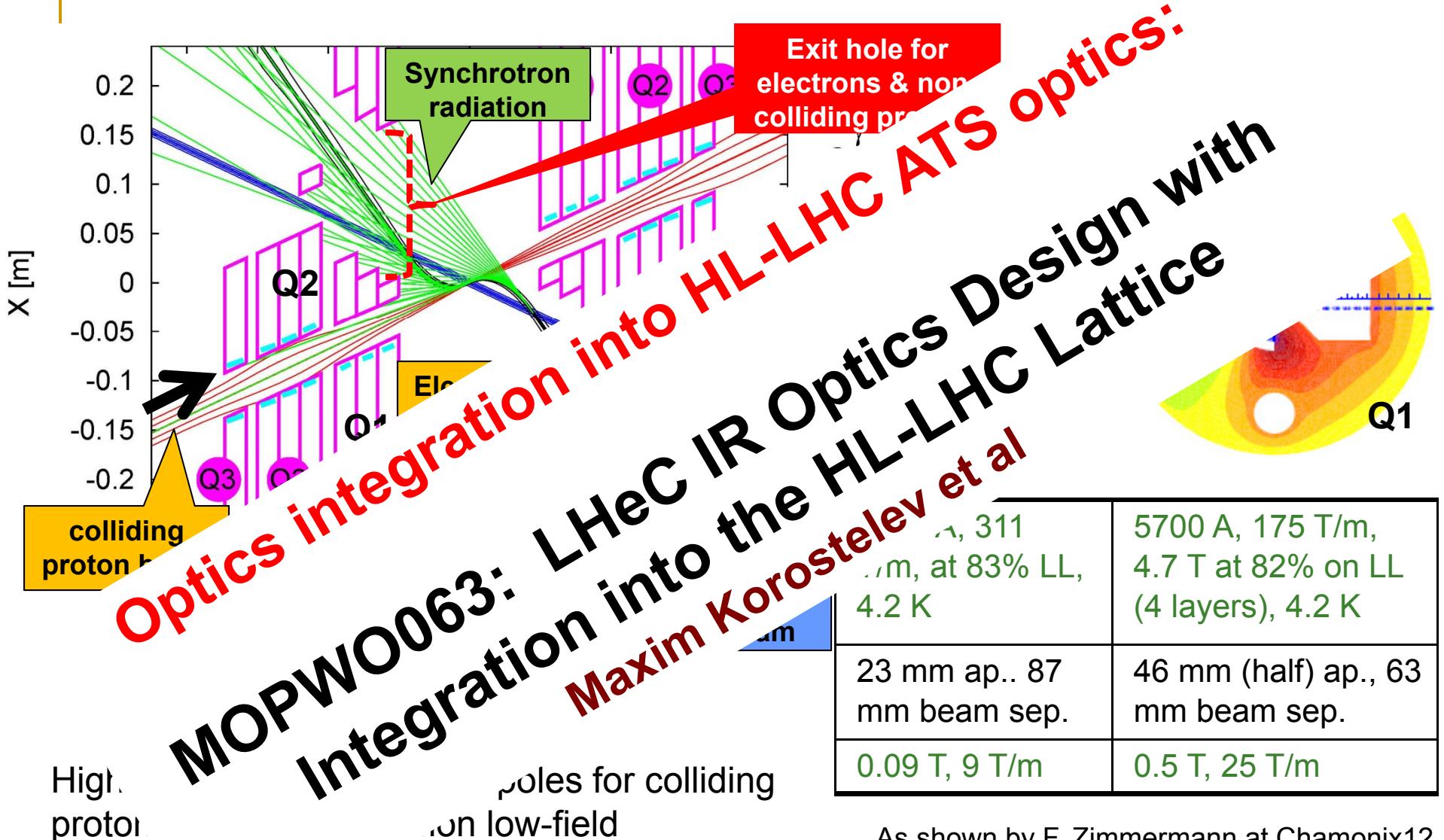
LR LHeC IR layout & SC IR quadrupoles



LR LHeC IR layout & SC IR quadrupoles



LR LHeC IR layout & SC IR quadrupole



LR LHeC IR layout & SC IR quadrupole

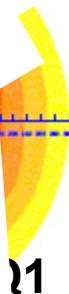


0.2

Synchrotron

Exit hole

Final parameter set will be developed as we gain experience with LHC operation (beam-beam, spacing etc.)



MOPWO054: The LHeC as a Higgs Boson Factory

Frank Zimmermann et al

As shown by F. Zimmermann at Chamonix12

x [m]

p

H
pi

LHeC Planning and Timeline



■ We assume the LHC will reach the end of its lifetime with the end of the HL-LHC project:

- Goal of integrated luminosity of 3000 fb^{-1} with 200fb^{-1} to 300fb^{-1} production per year → ca. 10 years of HL-LHC operation
- Current planning based on HL-LHC start in 2022
→ end of LHC lifetime by 2032 to 2035

■ LHeC operation:

- Luminosity goal based on ca. 10 year exploitation time (→ 100fb^{-1})
- LHeC operation beyond or after HL-LHC operation will imply significant cost overhead for LHC consolidation

■ Ring-Ring option:

- We know we can do it: → LEP 1.5
- Challenge 1: integration in tunnel and co-existence with LHC HW
- Challenge 2: installation within LHC shutdown schedule

■ Linac-Ring option:

- Installation decoupled from LHC operation and shutdown planning
- Infrastructure investment with potential exploitation beyond LHeC
- Challenge 1: technology → high current, high energy SC ERL
- Challenge 2: Positron source

LHeC Options: CDR Executive Summary



Ring-Ring option:

- We know we can do it: → LEP 1
- Challenge 1: integration into LHC
- Challenge 2: installation and shutdown planning

Linear

R-R Installation is very challenging within current LHC schedule!

→ Decision to adopt L-R Option as the LHeC baseline

→ high current, high energy SC ERL

-Cyclotron source

CERN Mandate: 5 main points

The mandate for the technology development **includes studies and prototyping of the following key technical components:**

- Superconducting RF system for CW operation in an Energy Recovery Linac (high Q_0 for efficient energy recovery)
- Superconducting magnet development of the insertion regions of the LHeC with three beams. The studies require the design and construction of short magnet models
- Studies related to the experimental beam pipes with large beam acceptance in a high synchrotron radiation environment
- The design and specification of an ERL test facility for the LHeC.
- The finalization of the ERL design for the LHeC including a finalization of the optics design, beam dynamics studies and identification of potential performance limitations

The above technological developments require close collaboration between the relevant technical groups at CERN and external collaborators. Given the rather tight personnel resource conditions at CERN **the above studies should exploit where possible synergies with existing CERN studies.**

S.Bertolucci at Chavannes workshop 6/12 based on

CERN directorate's decision to include LHeC in the MTP

Post CDR Studies: ERL Beam Dynamics

Beam-Beam effects:

$N=3 \cdot 10^9$

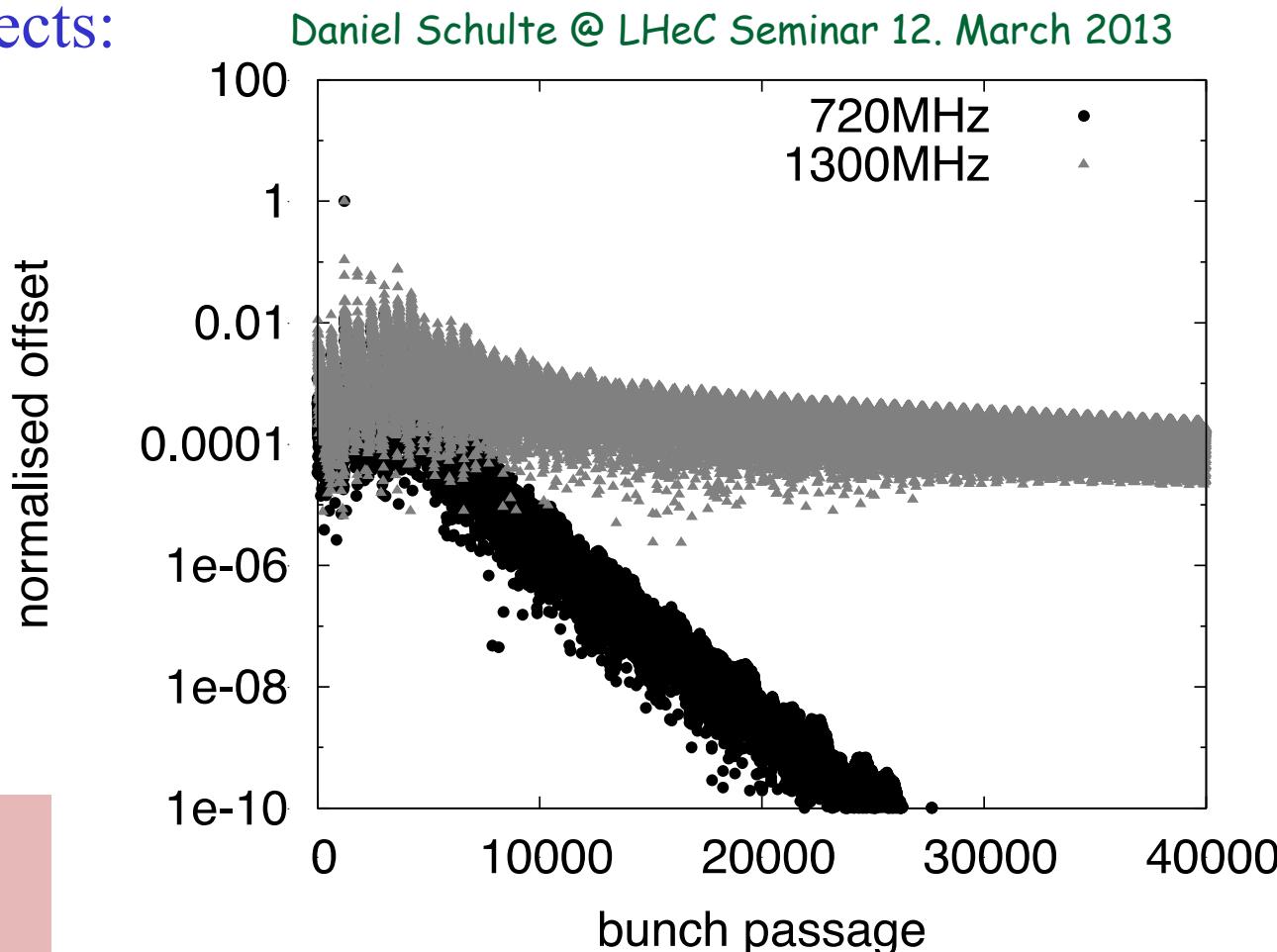
Beam-beam effect included
as linear kick

Result depends on seed for
frequency spread
“worst” of ten seed shown

$F_{rms} = 1.135$ for ILC cavity

$F_{rms} = 1.002$ for SPL cavity

Beam is stable but very
small margin with 1.3GHz
cavity



→ Optimum choice for LHeC RF frequency? → lower frequency

Post CDR Studies: RF Frequency



Review of the SC RF frequency:

-HL-LHC bunch spacing requires bunch spacing with multiples of 25ns (40.079 MHz)

Frequency choice: $h * 40.079 \text{ MHz}$

$h=18: 721 \text{ MHz}$ or $h=33: 1.323 \text{ GHz}$

SPL & ESS: 704.42 MHz;

ILC & XFEL: 1.3 GHz

Frequencies are ‘slightly’ different (20MHz) from existing technologies!

- ➔ SPL and ILC frequencies are too far from LHeC requirements
- ➔ Decision to optimize frequency for CERN needs: 801 MHz

LHeC: Post CDR Plans



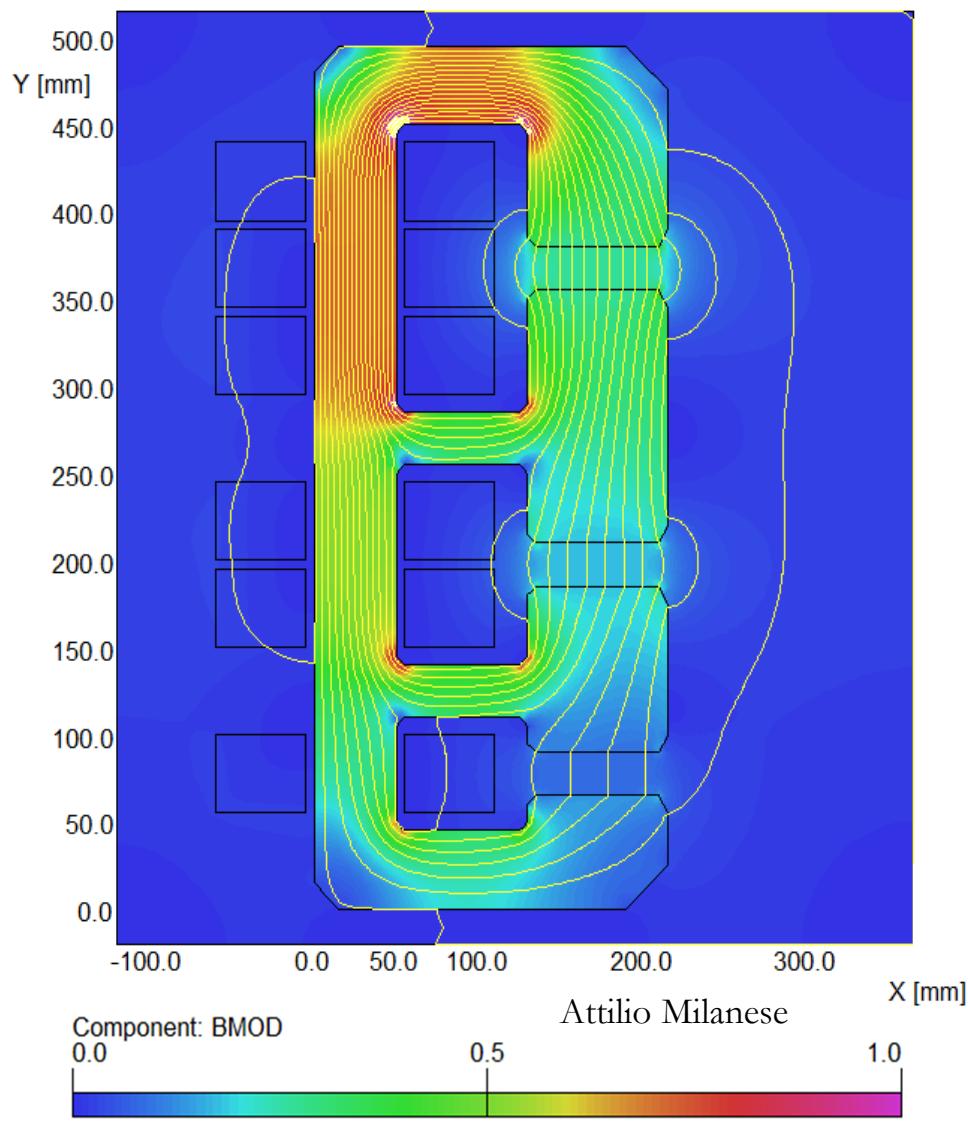
■ Launch SC RF and ERL R&D and Establish collaborations:

- SC RF R&D has direct impact on cryo power consumption
 - Synergy with HH RF for HL-LHC and TLEP!
- ERL is a hot topic with many applications
 - Synergy with national research plans: e.g. JLab, BNL eRHIC and MESA

■ Magnet R&D activities:

- Superconducting IR magnet design
 - ➔ Detailed magnet design depends on IR layout and optics
 - ➔ Optics & IR magnet design influence experimental vacuum beam pipe
- Normal conducting compact magnet design ✓

Next Steps: Magnet Optimization



First conceptual cross-section

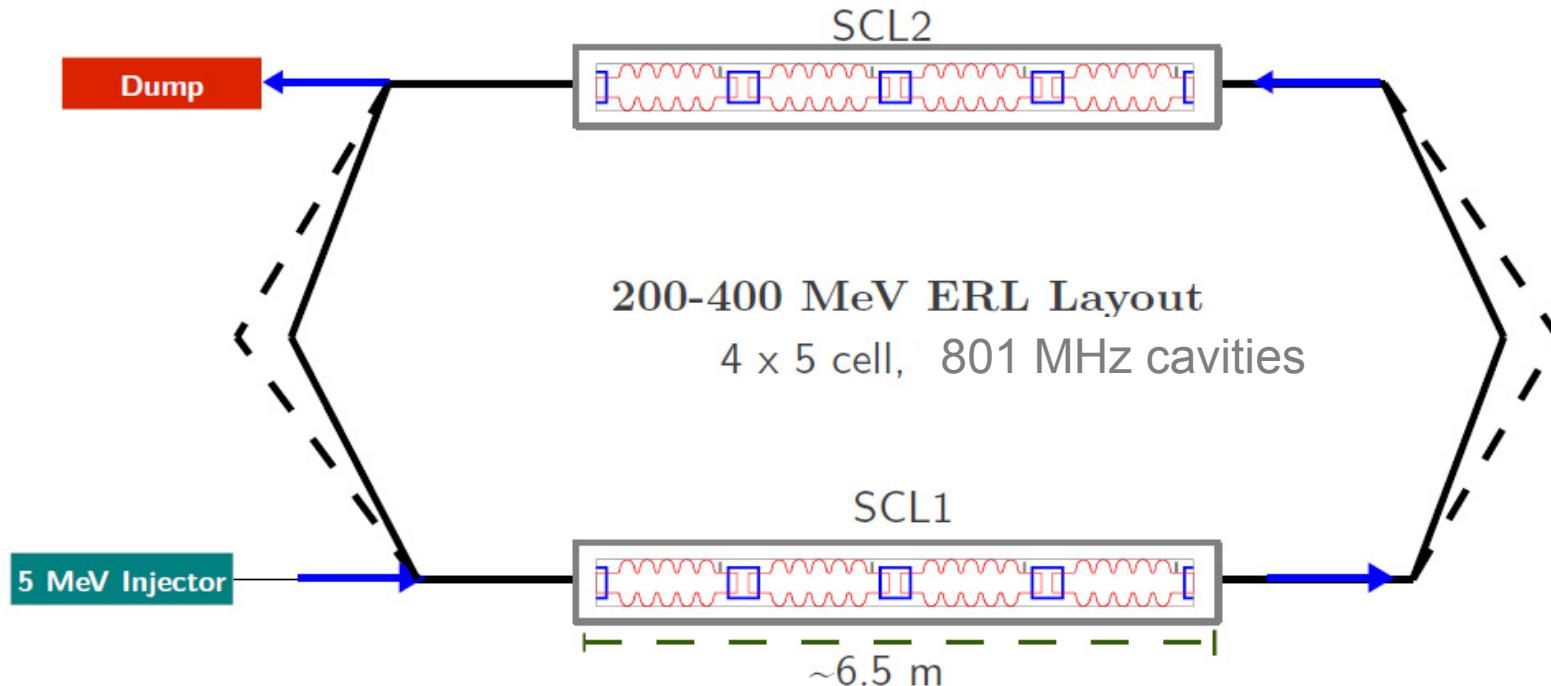
flux density in the gaps	0.264 T 0.176 T 0.088 T
magnetic length	4.0 m
vertical aperture	25 mm
pole width	85 mm
number of magnets	584
current	1750 A
number of turns per aperture	1 / 2 / 3
current density	0.7 A/mm ²
conductor material	copper
resistance	0.36 mΩ
power	1.1 kW
total power 20 / 40 / 60 GeV	642 kW
cooling	air

LHeC: Post CDR Plans



■ Develop an ERL test facility @ CERN:

- Beam Dynamics for ERL operation → develop expertise at CERN
- Synergy with other research plans: SC RF and TLEP



LHeC: Post CDR Plan



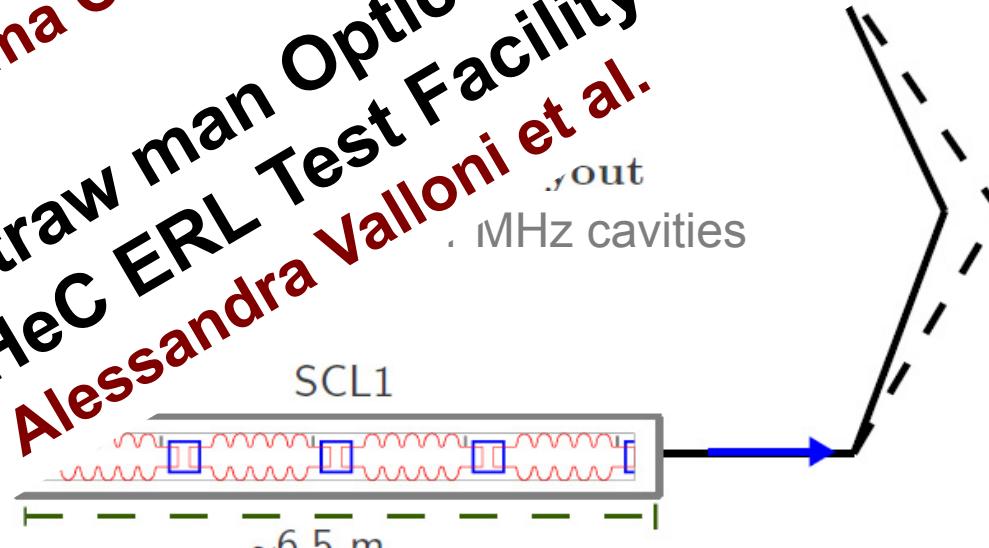
■ Develop an ERL test facility @ CERN

- Beam Dynamics for ERL operation

- Synergy with other recent R&D

WEPW0049: A PROPOSAL FOR AN ERL TEST FACILITY AT CERN
Rama Calaga et al.

TUPME055: Straw man Optics design for the LHeC ERL Test Facility
Alessandra Valloni et al.



The diagram shows a schematic of a particle beam line. It starts with a horizontal beam line labeled "SCL1" containing three blue rectangular structures representing RF cavities. Red wavy lines above the beam line represent the magnetic field. Below the beam line is a green dashed line labeled "≈ 6.5 m". An arrow points from the beam line to a vertical dashed line, which then turns 90 degrees to the right. At the top of this vertical line is a red box labeled "Dump".

RN

Summary

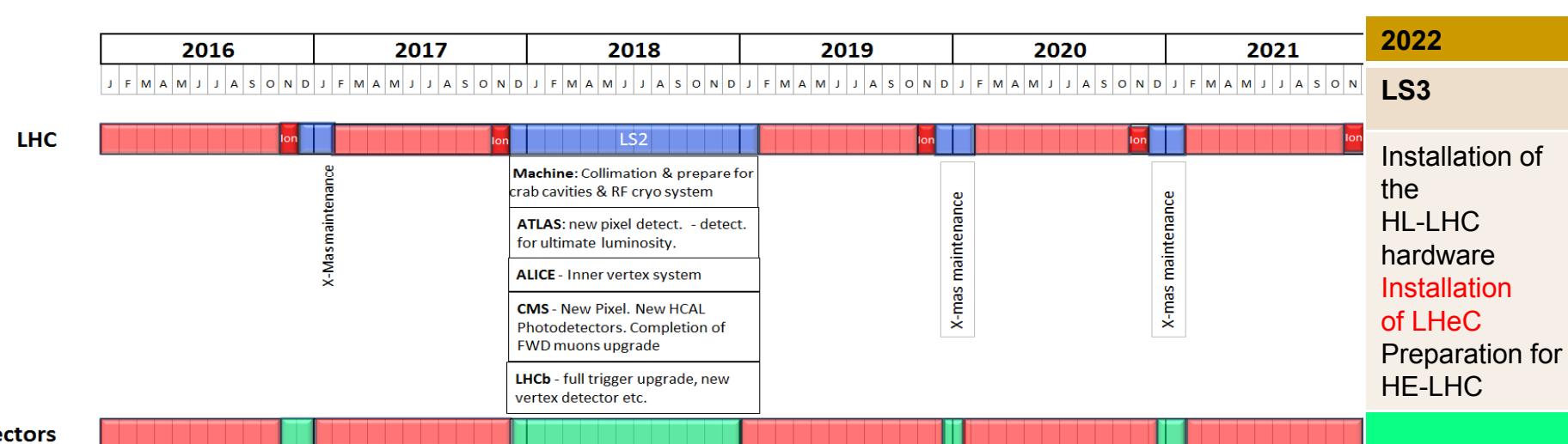
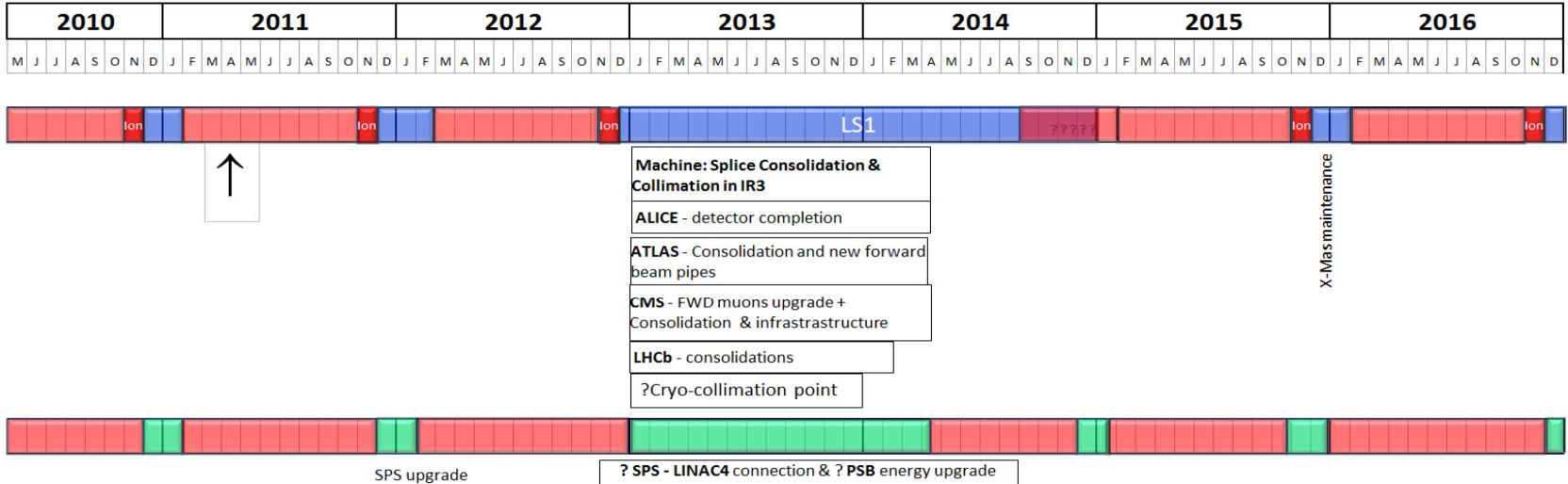


- LHeC Project is on track for operation in parallel with HL-LHC:
 - ca. 10 years for the LHeC from CDR to project start.
(Other smaller projects like ESS and PSI XFEL plan for 8 to 9 years [TDR to project start] and the EU XFEL plans for 5 years from construction to operation start)
- HERA required ca.10 years from proposal to completion
- On schedule for launching SC RF development
- LHeC ERL Test facility as a multi-purpose installation
 - RF studies and beam tests → Synergies with HL-LHC and TLEP

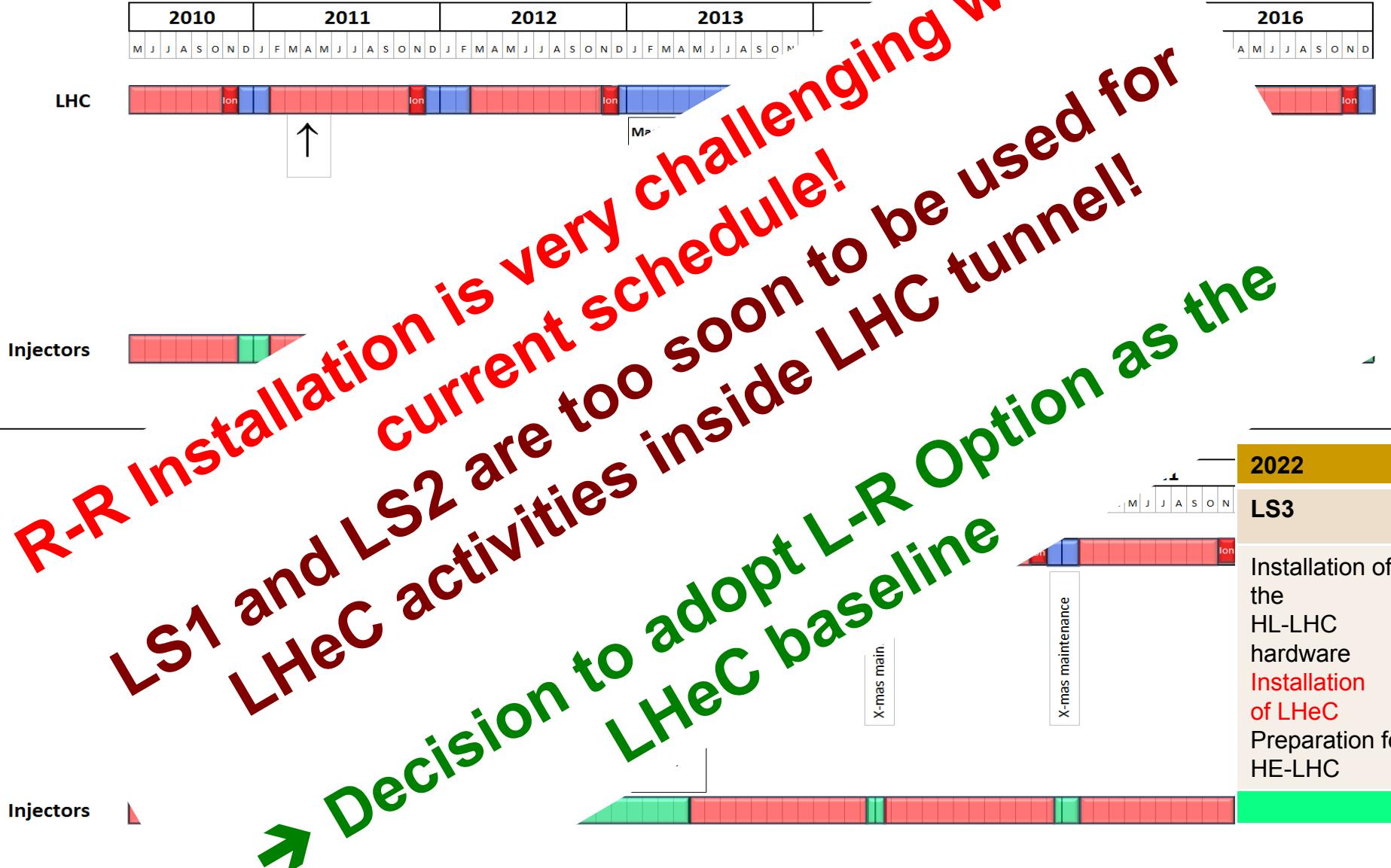
Reserve Transparencies



Current 10 Year Plan for LHC Operation



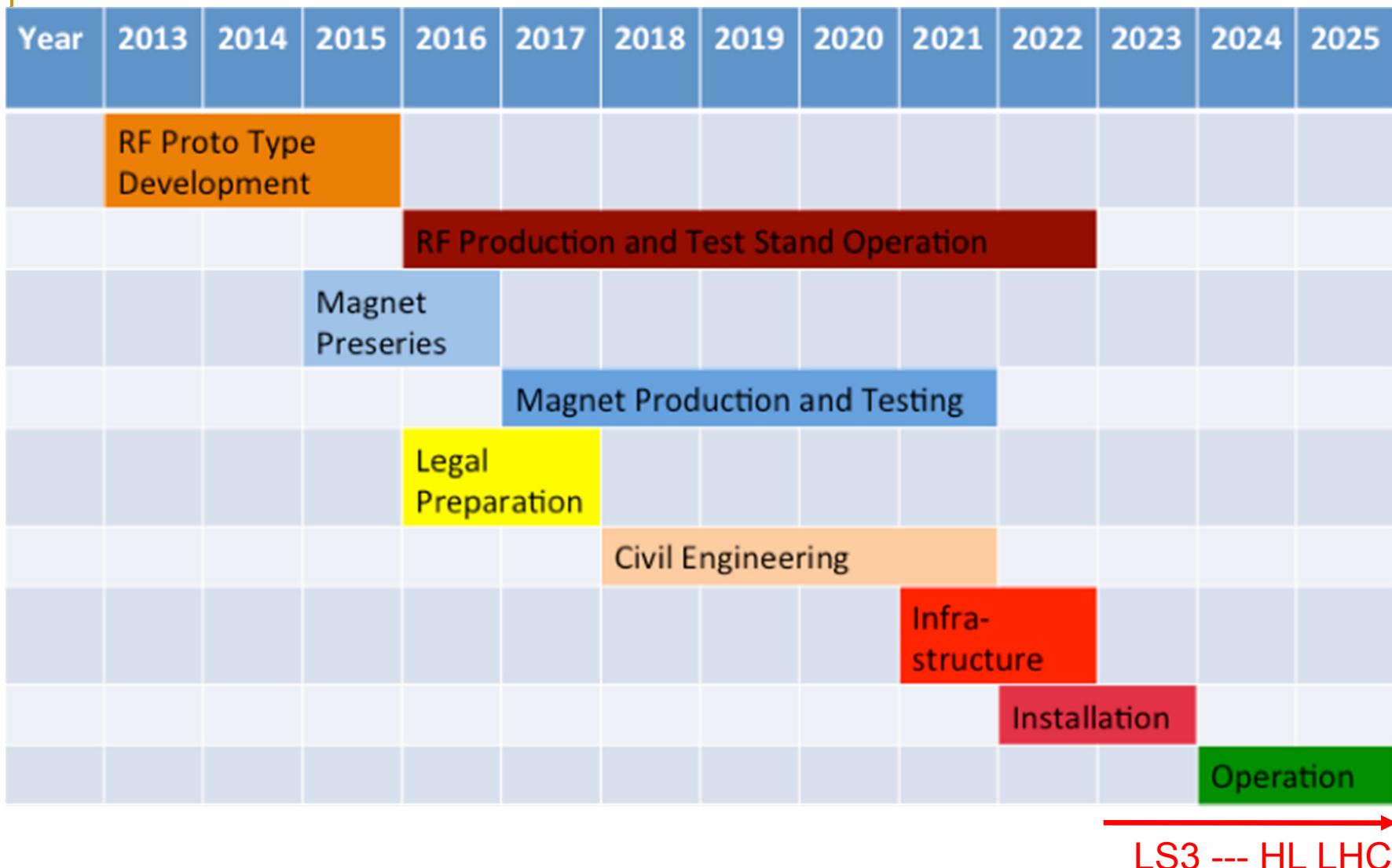
Current 10 Year Plan for LHC Operation



IPAC13, 13th - 17th May 2013, Shanghai China

Oliver Brüning, CERN

LHeC Tentative Time Schedule



We base our estimates for the project time line on the experience of other projects, such as (LEP, LHC and LINAC4 at CERN and the European XFEL at DESY and the PSI XFEL). In

Interaction Region Design



Beam separation [m]

0.3

Scaling LHeC CDR
HL-LHC triplet



0.25

70

60

50

40

0.2

30

0.15

20

0.1

10

12

14

16

18

20

22

$L^* [m]$



SR Power [kW]

Interaction Region Design



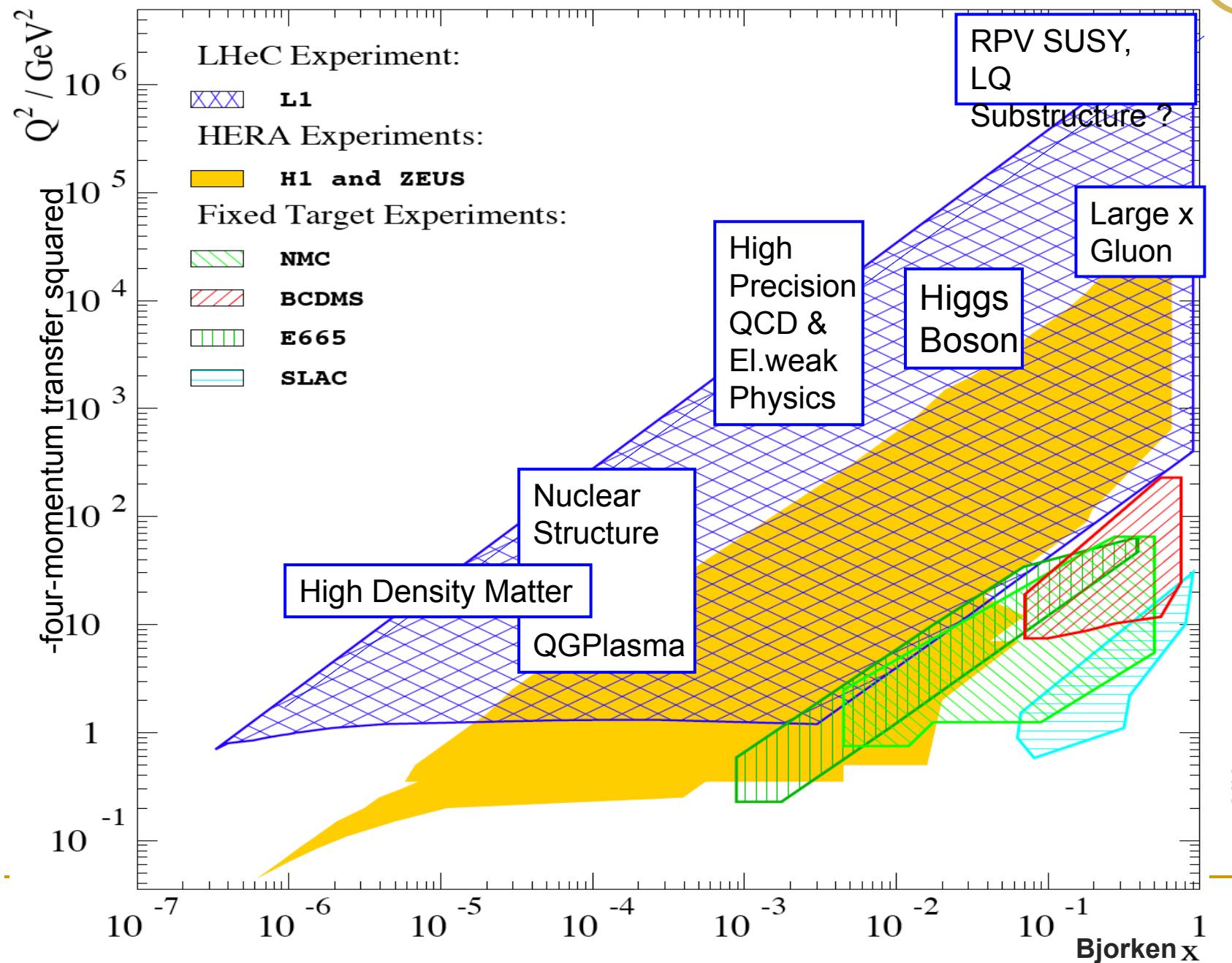
Final parameter set will be developed as we gain experience with LHC operation (beam-beam, spacing etc.)

Performance reach of $L > 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ seems to be well within reach of the LHeC!

MOPWO054: The LHeC as a Higgs Boson Factory

Frank Zimmermann et al





Design Parameters

electron beam	RR**	LR	LR*
e- energy at IP[GeV]	60	60	140
luminosity [$10^{32} \text{ cm}^{-2}\text{s}^{-1}$]	0.9	10	0.44
polarization [%]	40	90	90
bunch population [10^9]	20	2.0	1.6
e- bunch length [mm]	6.88	0.3	0.3
bunch interval [ns]	25	50	50
transv. emit. $\gamma\epsilon_{x,y}$ [mm]	0.26, 0.15	0.05	0.04
rms IP beam size $\sigma_{x,y}$ [μm]	30, 16	7	7
e- IP beta funct. $\beta_{x,y}^*$ [m]	0.4, 0.2	0.12	0.14
full crossing angle [mrad]	1.0	0	0
geometric reduction H_{hg}	0.86	0.91	0.94
repetition rate [Hz]	N/A	N/A	10
beam pulse length [ms]	N/A	N/A	5
ER efficiency	N/A	94%	N/A
average current [mA]	100	6.4	5.4
tot. wall plug power[MW]	100	100	100

proton beam	RR	LR
bunch pop. [10^{11}]	1.7	1.7
tr.emit. $\gamma\epsilon_{x,y}$ [μm]	3.75	3.75
spot size $\sigma_{x,y}$ [μm]	30, 16	7
$\beta_{x,y}^*$ [m]	1.8, 0.5	0.1
bunch spacing [ns]	25	25

“ultimate p beam”
1.7 probably conservative

Design also for deuterons
(new) and lead (exists)

RR= Ring – Ring
LR =Linac –Ring

Ring uses 1° as baseline : L/2
Linac: clearing gap: $L^*2/3$

*) pulsed, but high energy ERL not impossible; **) 1° acceptance optics

Design Parameters

electron beam	RR**	LR	LR*
e- energy at IP[GeV]	60	60	14°
luminosity [$10^{32} \text{ cm}^{-2}\text{s}^{-1}$]	0.9	10	
polarization [%]	40	9°	
bunch population [10^9]	20		
e- bunch length [mm]			
bunch interval [ns]			
transv. emit. $\gamma\epsilon_{x,y}$ [m]			
rms IP beam size			
e- IP beta			
full energy beam			
gap			
repetition rate			
beam current			
ER efficiency			
average current			
tot. wall plts			

*) pulsed, but high current; **) impossible; ***) 1° acceptance optics

'R	LR
	1.7
	3.75
	7
	11
	17

The goal here is to demonstrate that realistic sets exist for both LHeC versions

Final parameter set to be developed as we gain experience with LHC operational (beam-beam, spacing etc)

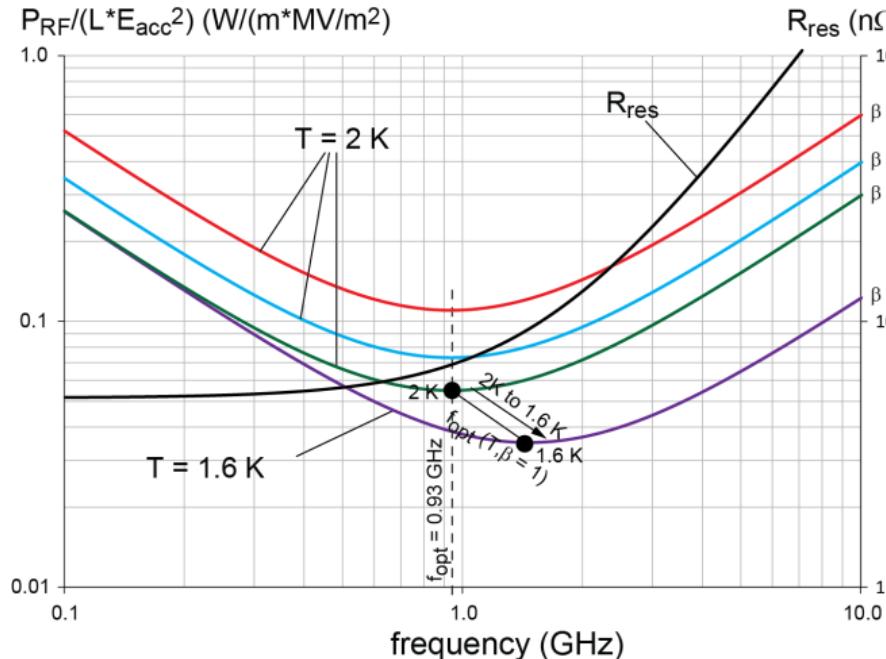
RR= Ring – Ring
LR =Linac –Ring

Ring uses 1° as baseline : L/2
Linac: clearing gap: L*2/3

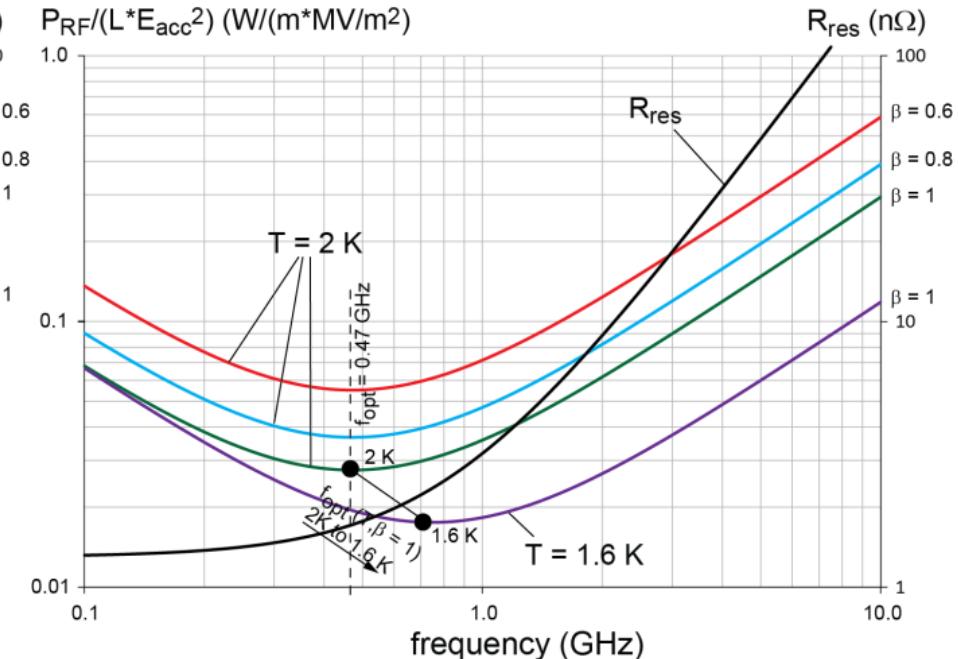
Optimum RF Frequency: Power Considerations

Results from F. Marhauser

Erk Jensen at Daresbury meeting 12 March 2013



Small-grain (normal) Nb:
Optimum frequency at 2K between
700 MHz and 1050 MHz
Lower T shift optimum f upwards

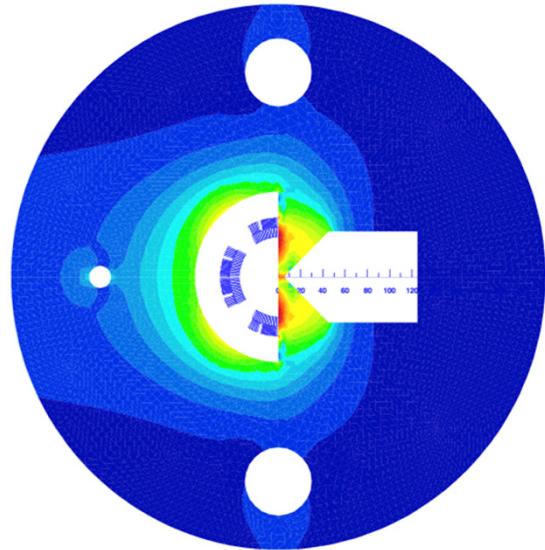


Large-grain Nb:
Optimum frequency at 2K between
300 MHz and 800 MHz
Lower T shift optimum f upwards

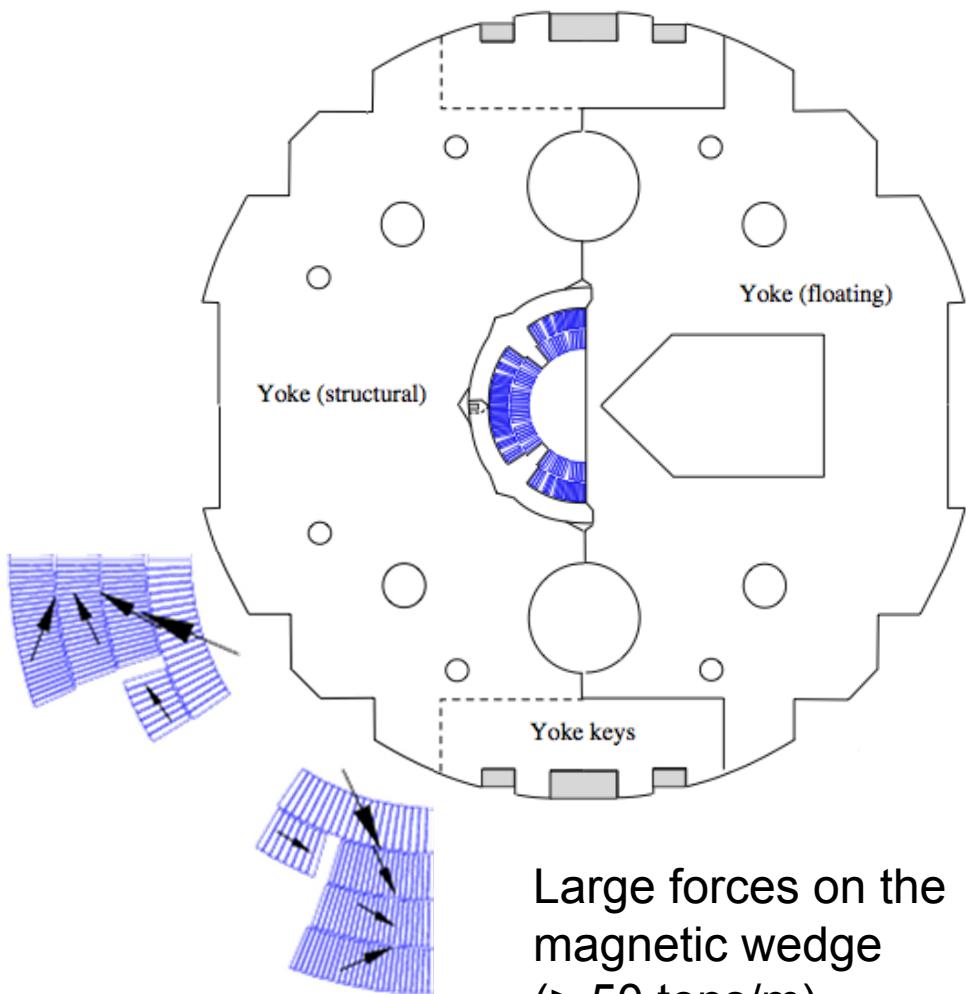
Next Steps: LHeC IR Quadrupole



Luca Bottura @
Chamonix 2012



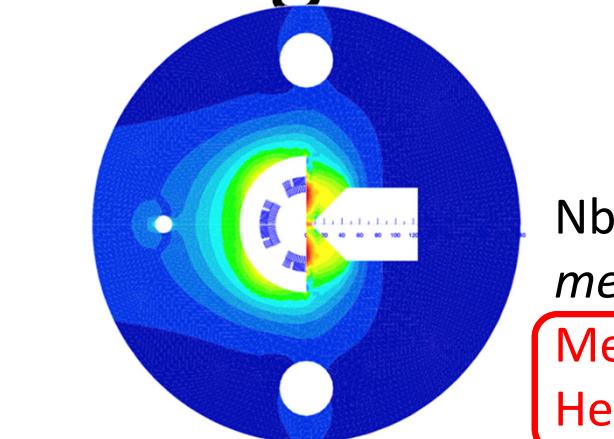
- Half-quad with field-free region, assembled using MQXC coils
 - 2.5 FTE
 - 500 kCHF
 - approx. 2 years till test



Large forces on the
magnetic wedge
(> 50 tons/m)

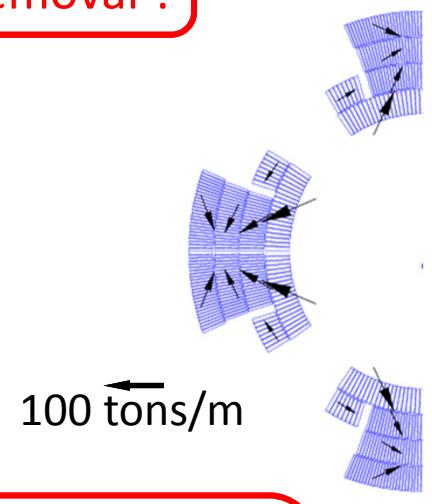
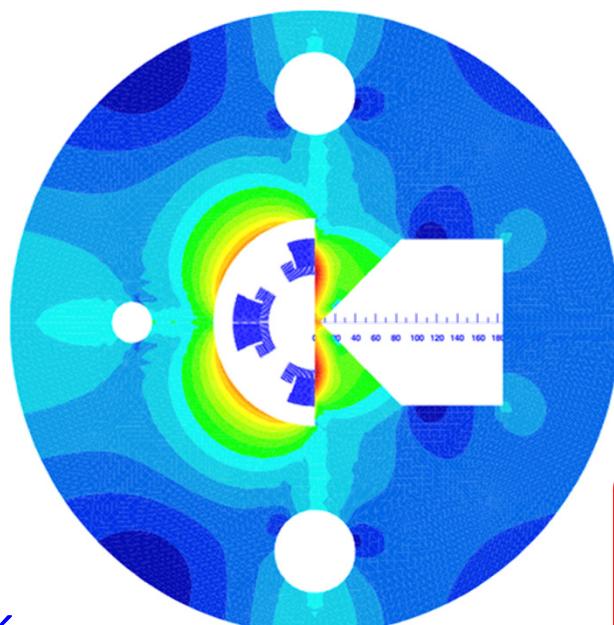
IR magnets

- Ring-ring
 - $G=140 \text{ T/m}$
 - $A=70 \text{ mm}$
 - $B_{\text{fringe}} = 30 \text{ mT}$
 - **O(15) kW SR power in the proton aperture**
- Linac-Ring
 - **$G=250-300 \text{ T/m}$**
 - **$A=90 \text{ mm}$**
 - $B_{\text{fringe}} = 500 \text{ mT}$
 - **O(2) kW SR power in the proton aperture**



NbTi suitable for this
medium gradient option

Mechanics ?
Heat removal ?



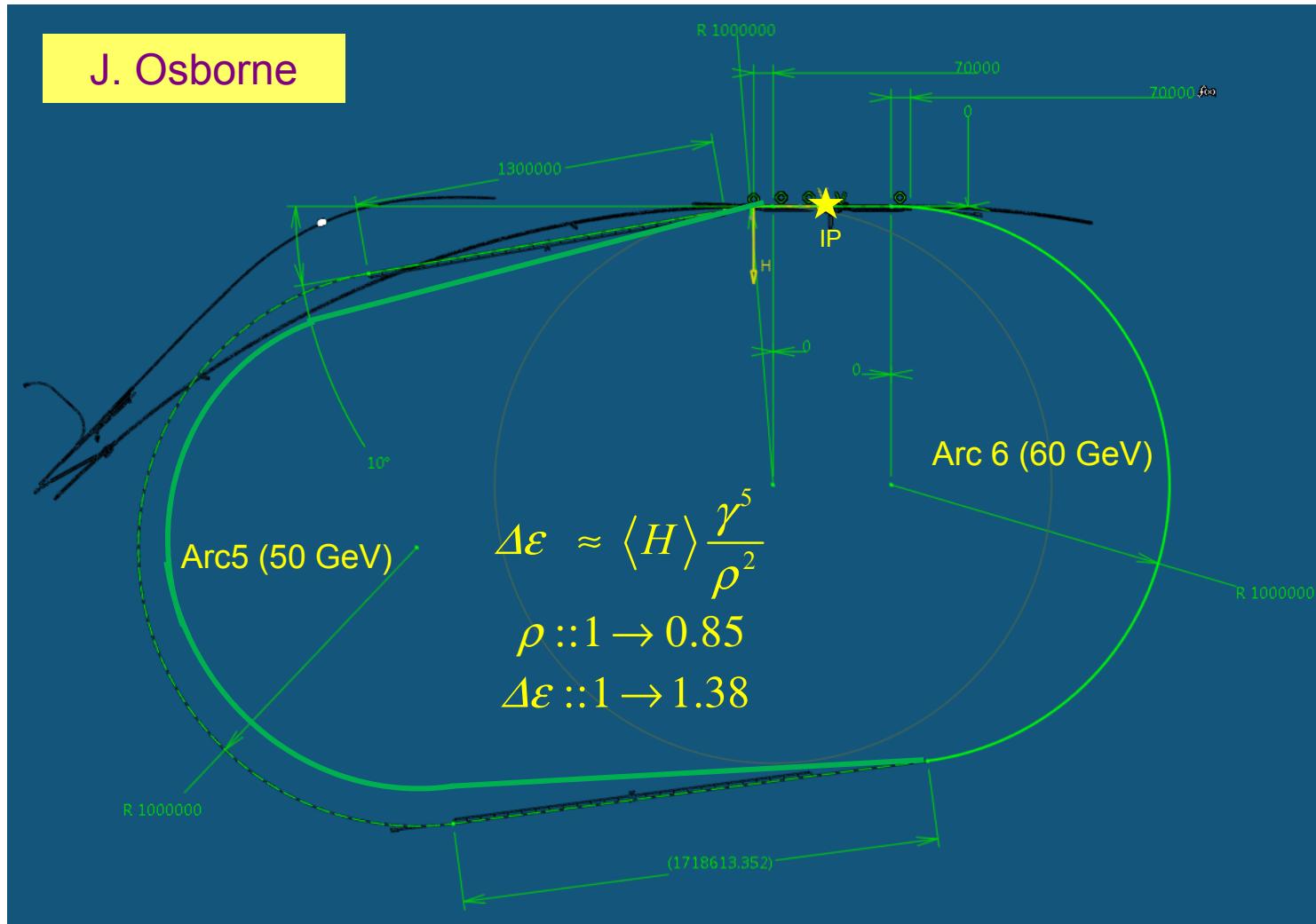
NbTi or Nb3Sn ?
Large aperture ?
Mechanics ?
Heat removal ?

Oliver Brüning, CERN

By courtesy of S. Russenschuck

Next Steps: ERL Layout Finalization

J. Osborne



John Osborne

LHeC - Participating Institutes: A very rich collaboration



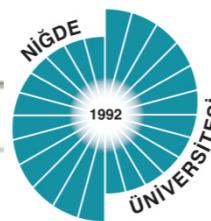
The Cockcroft Institute
of Accelerator Science and Technology



Norwegian University of
Science and Technology



ANKARA ÜNİVERSİTESİ

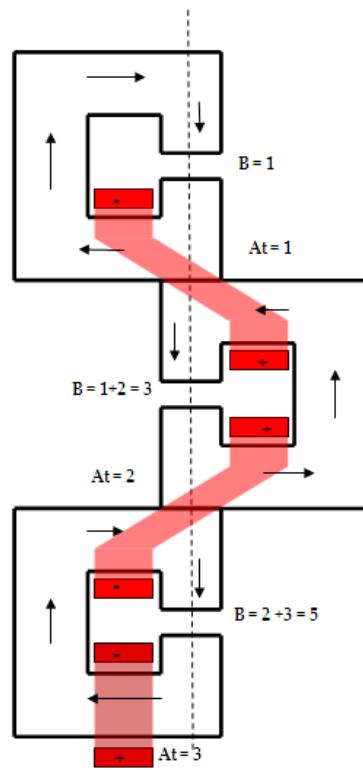


Physique des accélérateurs



СИБИРСКОЕ ОТДЕЛЕНИЕ РАН
ИНСТИТУТ ЯДЕРНОЙ ФИЗИКИ
им. Г.И.Будкера

Next Steps: Test Facility and Magnets

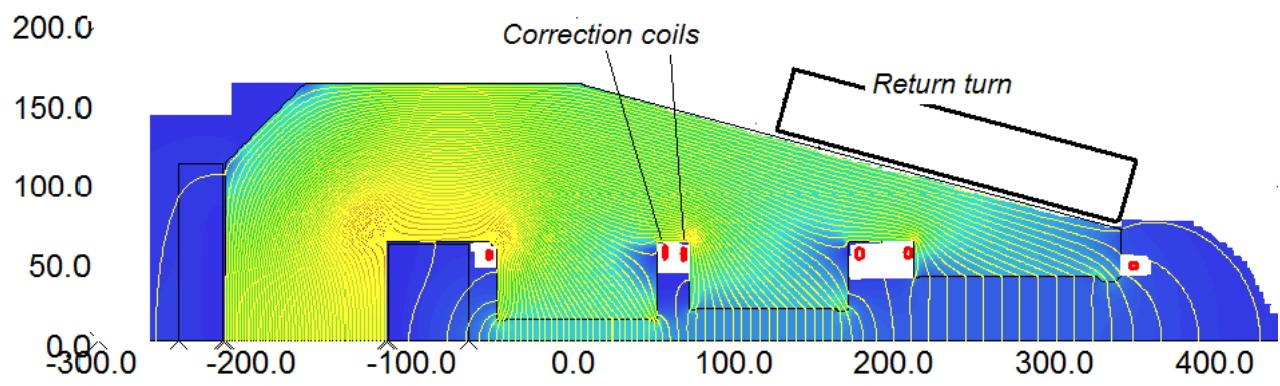


Neil Marks 7/12

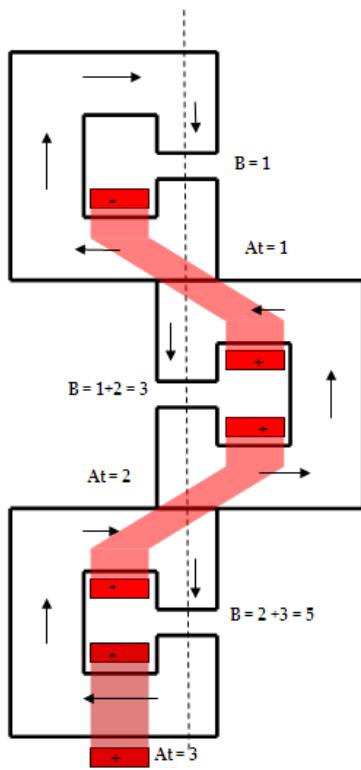
Intend to build Collaboration of CERN Magnet Group for the dipole and possibly further arc magnets for the Test Facility (two turns) and the LHeC.

Initial designs for Linac magnets in CDR and further discussions/thoughts from Daresbury, CERN and BINP colleagues.

Attilio Milanese and Yuri Pupkov 11/12



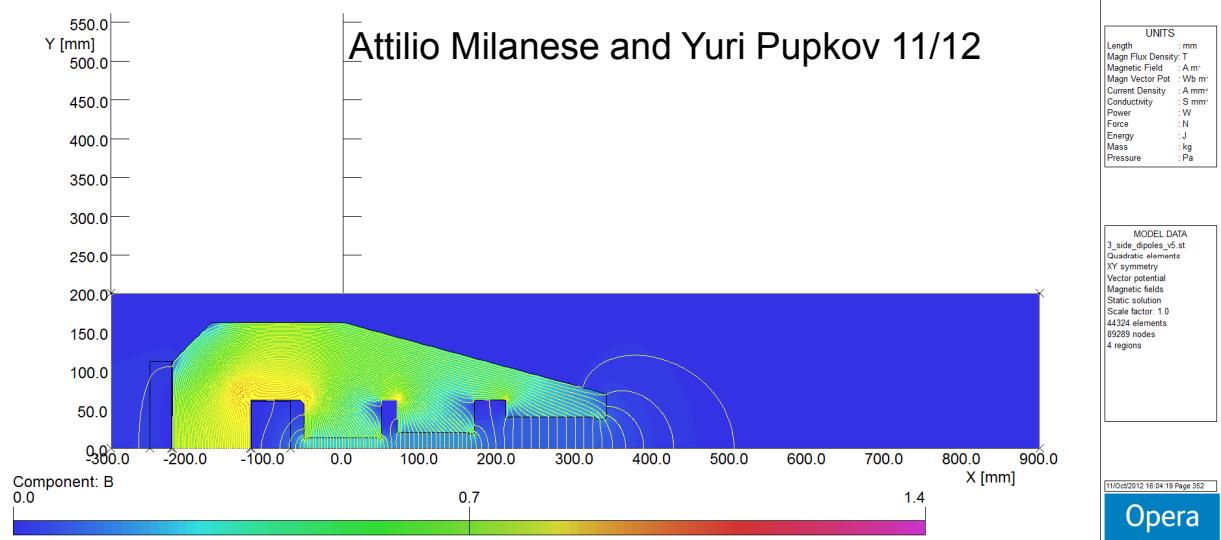
Next Steps: Test Facility and Magnets



Neil Marks 7/12

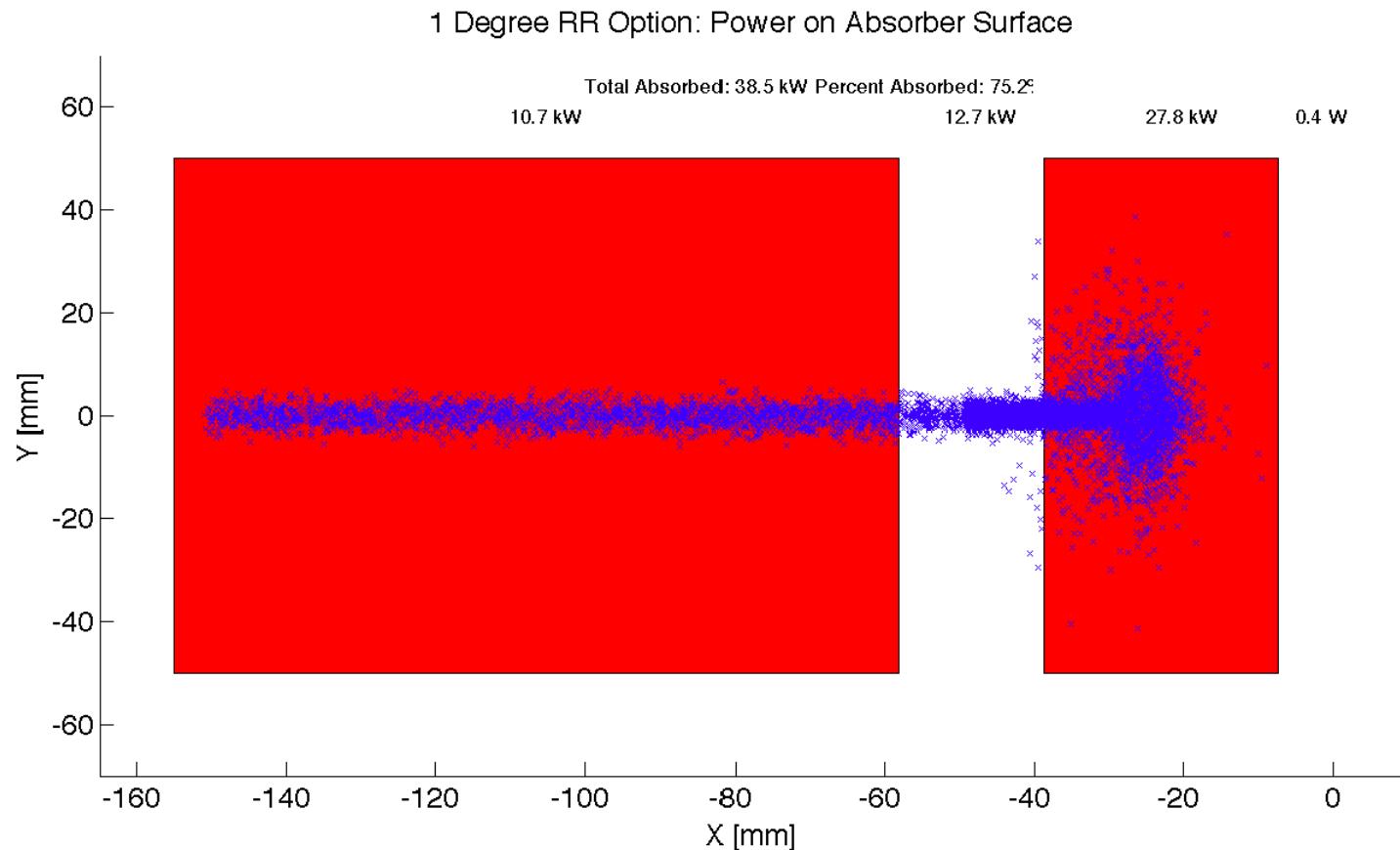
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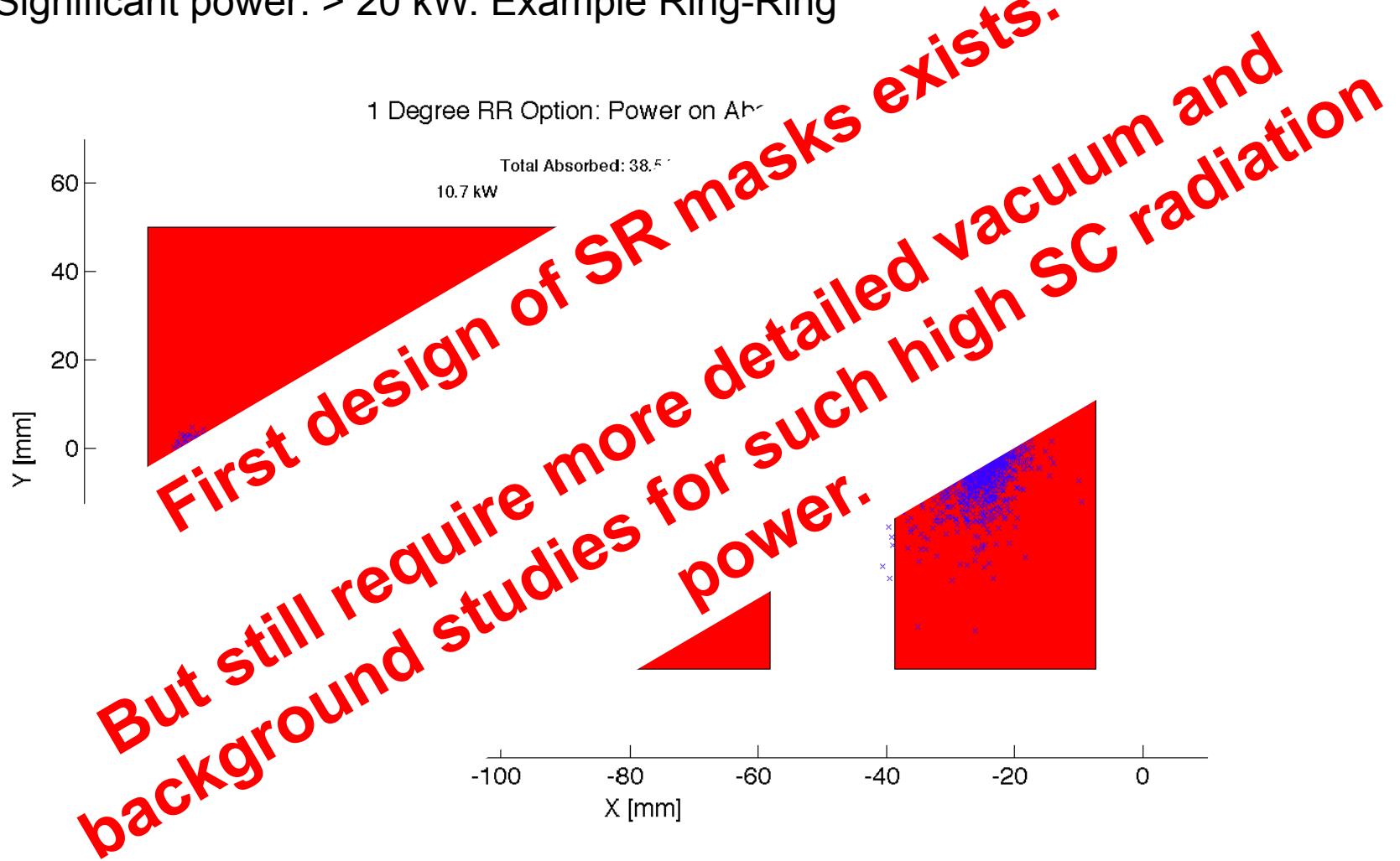
Interaction Region: Synchrotron Radiation

Significant power: > 20 kW. Example Ring-Ring



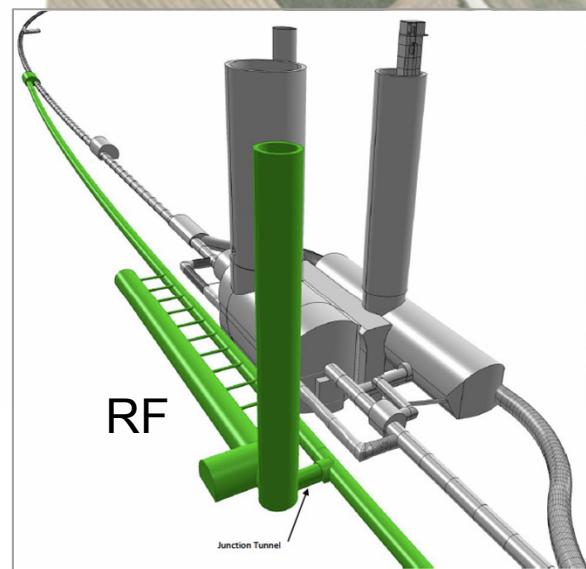
Interaction Region: Synchrotron

Significant power: > 20 kW. Example Ring-Ring



Bypassing CMS: 20m distance to Cavern

LHeC



ca. 1.3 km long bypass
ca. 300m long dispersion free area for RF installation

LHeC organisation



Scientific Advisory Committee

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Review Panel with experts on physics,
detector, accelerator, specific systems

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[eA/low x](#)

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Philipp Bloch, Roland Horisberger

[Interaction Region Design](#)

Daniel Pitzl, Mike Sullivan

[Ring-Ring Design](#)

Kurt Huebner, Sasha Skrinsky, Ferdinand Willeke

[Linac-Ring Design](#)

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[Magnets](#)

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[Installation and Infrastructure](#)

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■ Total of ca. 500 pages: Detailed coverage of many topics:

Accelerator:

- Sources
- Damping rings and injector complex
- Injection and injector complex
- Collective effects and Beam-Beam
- Cryogenic system
- Polarization
- Beam Dump
- Vacuum
- Power generation and distribution, etc.....

→ LHeC-Note-2011-003 GEN

LHeC CDR:

Total of ~ 500

- Details remain to be addressed
 - Decision to focus R&D work on LR technologies over coming 4 years
- Main Conclusion so far:
LHeC can be realized in parallel with HL-LHC if necessary studies are not delayed!