

CRYOGENIC CONTROLS TODAY AND TOMORROW

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CERN TE-CRG

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18th Biennial International Conference on Accelerator
and Large Experimental Physics Control Systems



Marco Pezzetti

outline

- Introduction CERN LHC Cryogenic infrastructure
- Cryogenic Control System TODAY
- Cryogenic Control System evolution in the NEAR FUTURE
- Cryogenic Control System TOMORROW
- Conclusion



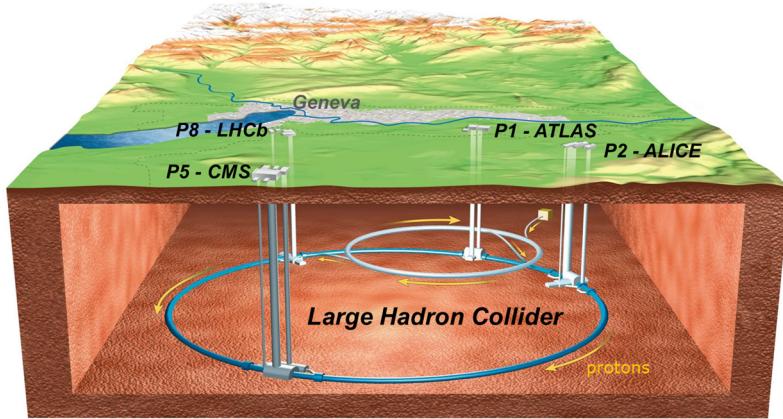
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SHANGHAI

CERN LHC Cryogenic Infrastructure



CERN LHC circumference ~ 27 km.

Situated at ~ 100 m underground.

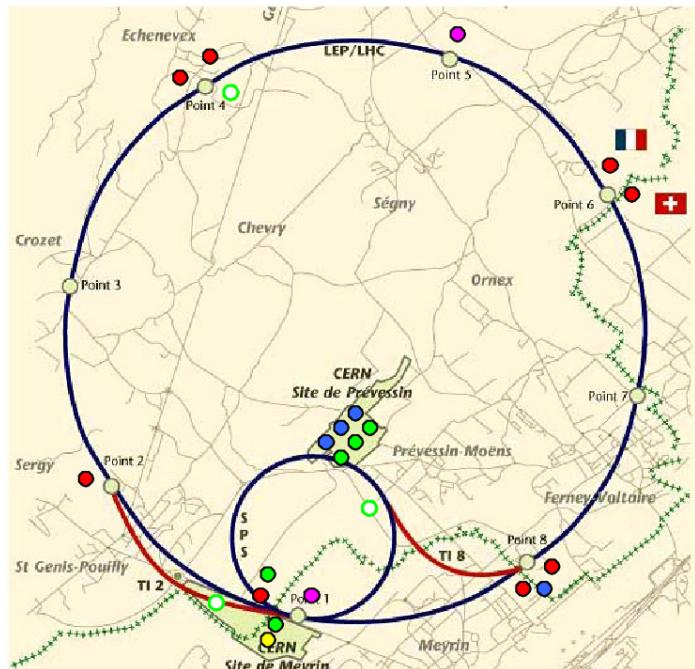


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CERN LHC Cryogenic Infrastructure



- LHC accelerator
- LHC detectors
- Other detectors
- Test areas
- Central services
- Standby

Total for 8 sectors:

Compressors: 64

Turbines: 74

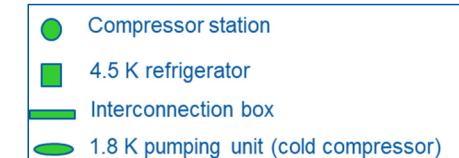
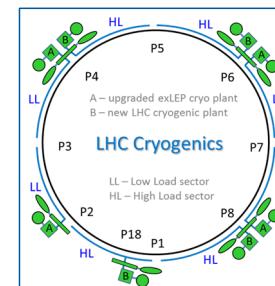
Cold Comp.: 28

Leads: 1'200

I/O signals: ~120'000

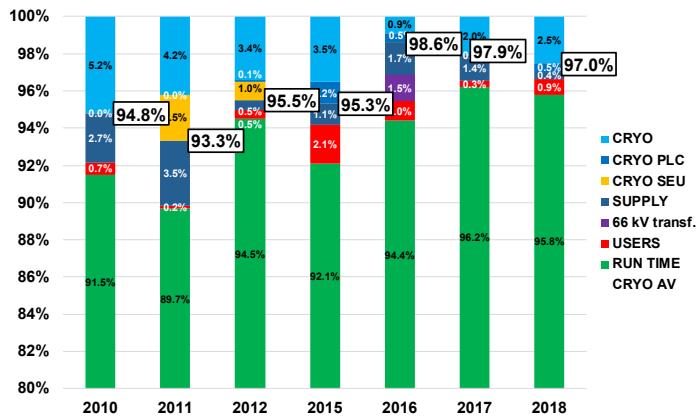
PID loops: ~7'000

PLC: ~150 cpu in production



CERN LHC Machine Availability

Cryogenic Availability Evolution



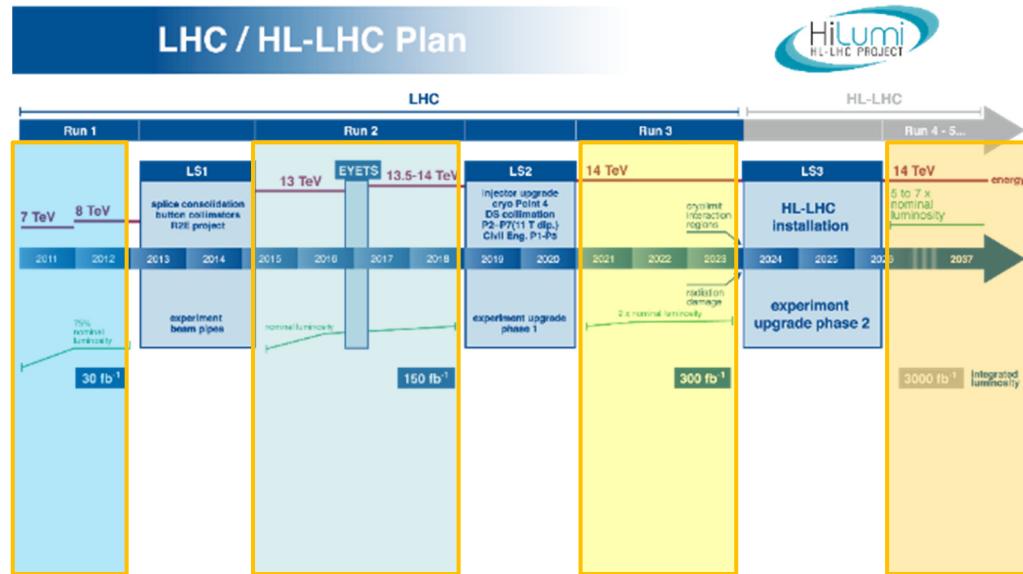
Typical yearly Physic Run campaign for LHC



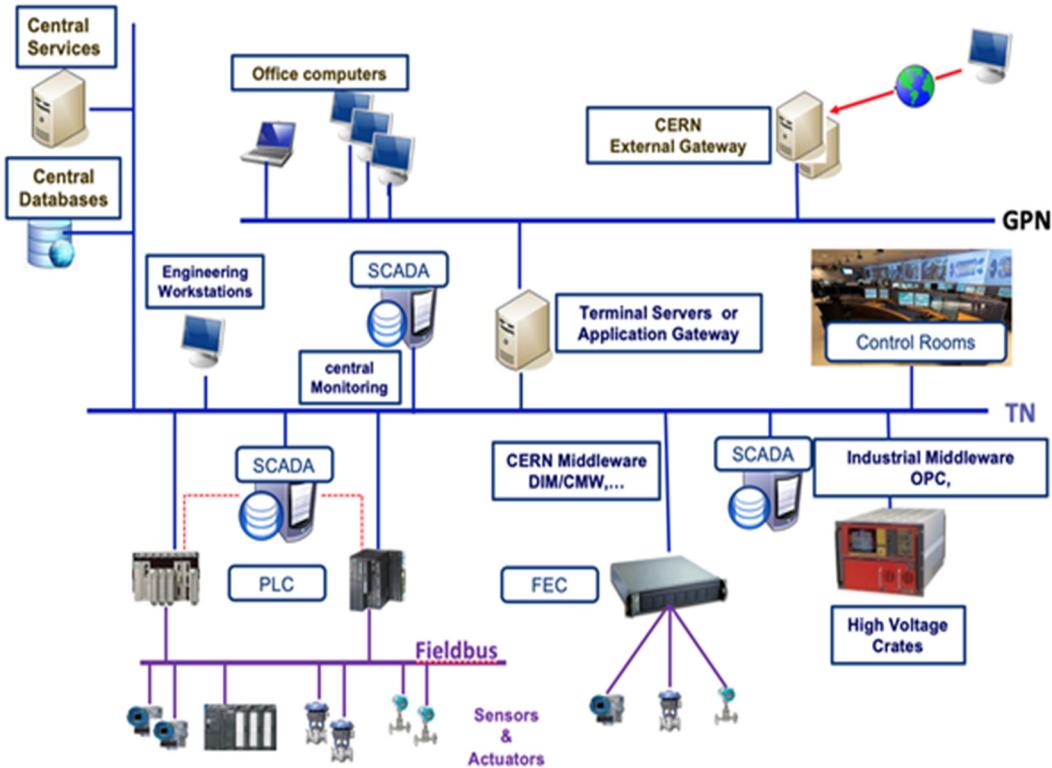
Cryo availability : 97.0% for 8 independent sectors
↔ 99.6% for each cryoplant !!

↔ 99.99% for Cryo Control System

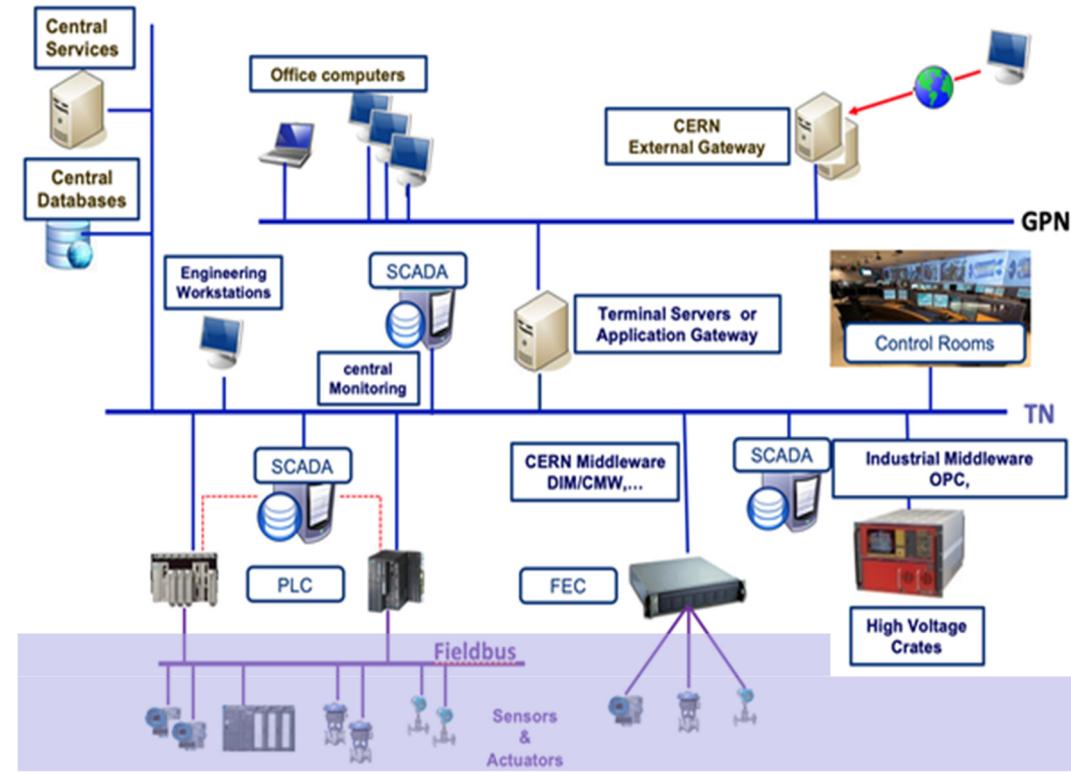
Day to day technical challenges : availability / optimisation



Present Cryogenic Control System Implementation



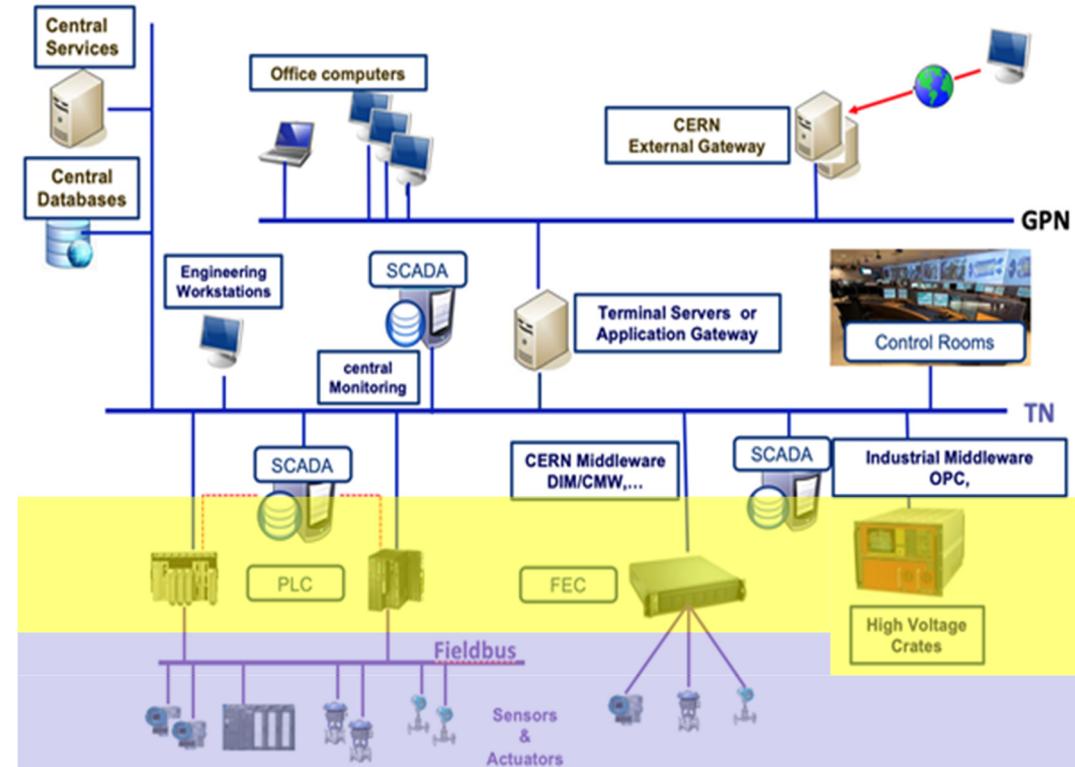
Present Cryogenic Control System Implementation



Instrumentation Layer (IL): CERN Cryogenic control systems use industrial sensors (pressure, temperature, speed...), conditioning units and actuators (heaters , valves,...). To ensure the correct communication with the devices copper cables, dedicated Ethernet network or industrial field-buses are used.



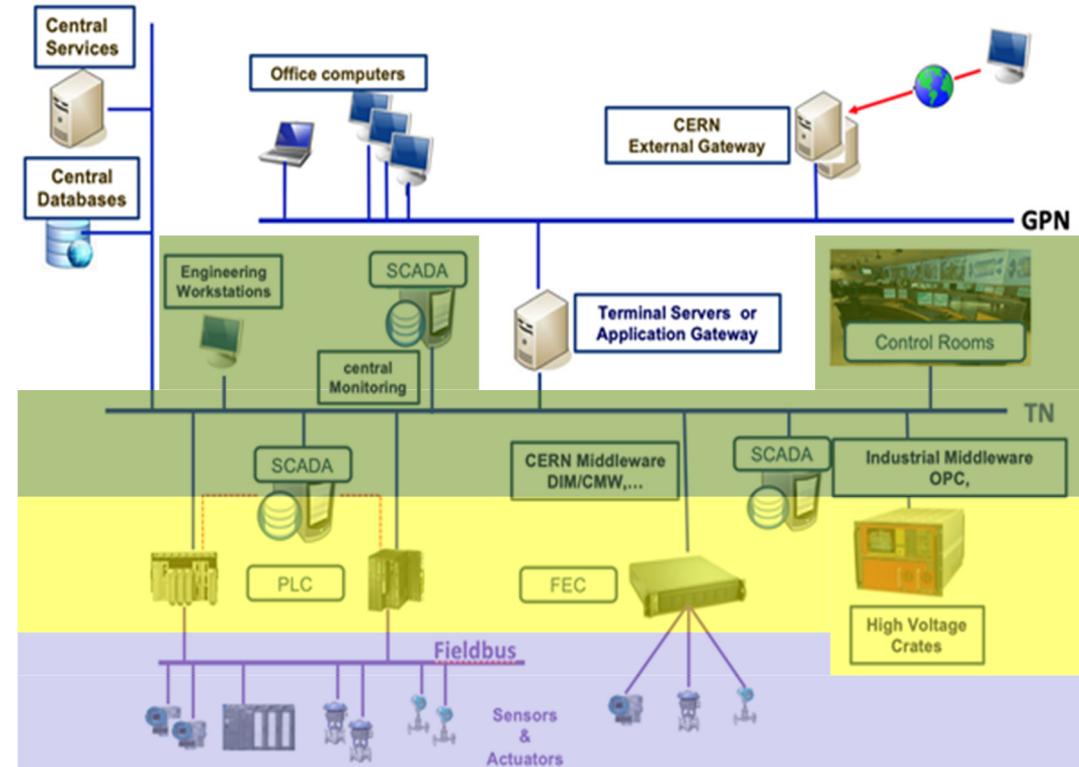
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Control Layer (CL): Control duties exploiting the information gathered from the Level 0 are executed within PLC. Safety interlocks are either cabled or programmed in local protection PLC. The long-distance integration (site to site) relies on the TN, the local one uses field-buses with both fibres and copper cables or cables to/from the cabinets.

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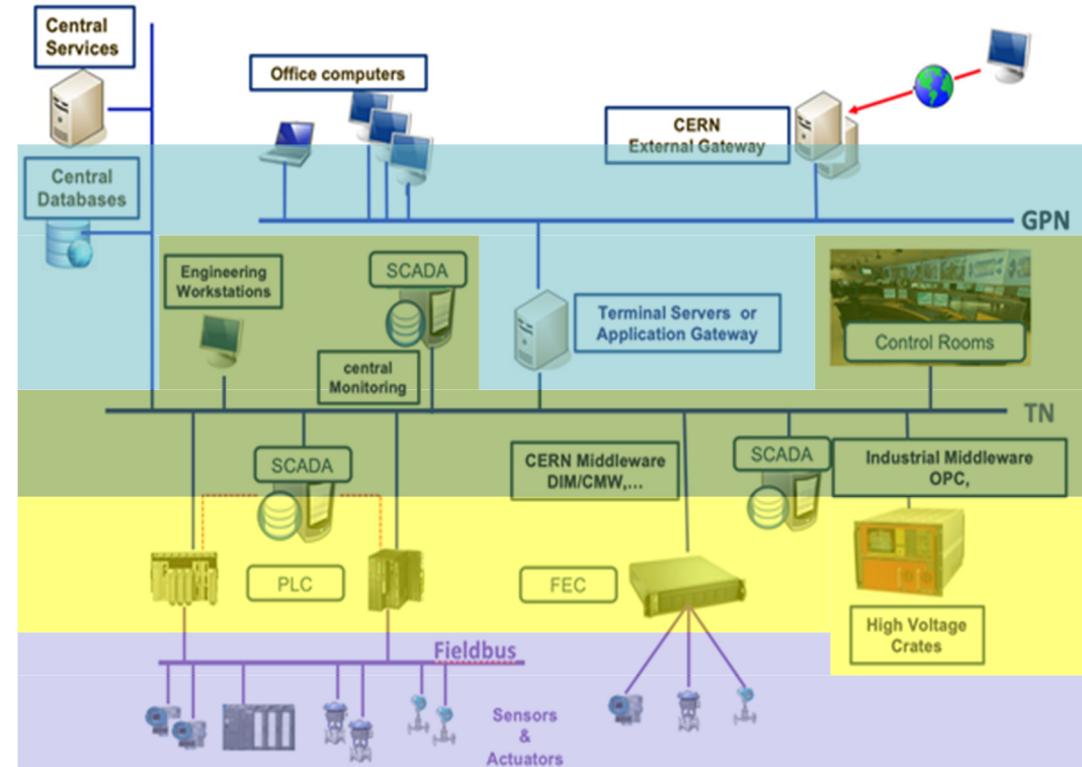


Supervision Layer (SL): Industrial systems are supervised through Data Servers running WinCC-OA® SCADA. HMI clients use Linux or Windows Operator WorkStation. It offers visualisation of process hierarchy, access to interlocks, control loop auto tuning, **but also** direct access to device documentation, and interface toward the other control systems, the Central Alarm System, the long-term logging DB (NXCALS).

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Present Cryogenic Control System Implementation



Maintenance Operation Layer (ML): At this level, the CMMS (Infor-EAM) and the Accelerator Fault Tracker (AFT) are already implemented and used for some systems. (CRG, CV,...). these applications connected to the GPN, are not yet fully integrated with the present cryogenic control system but progresses have been implemented (see SL)

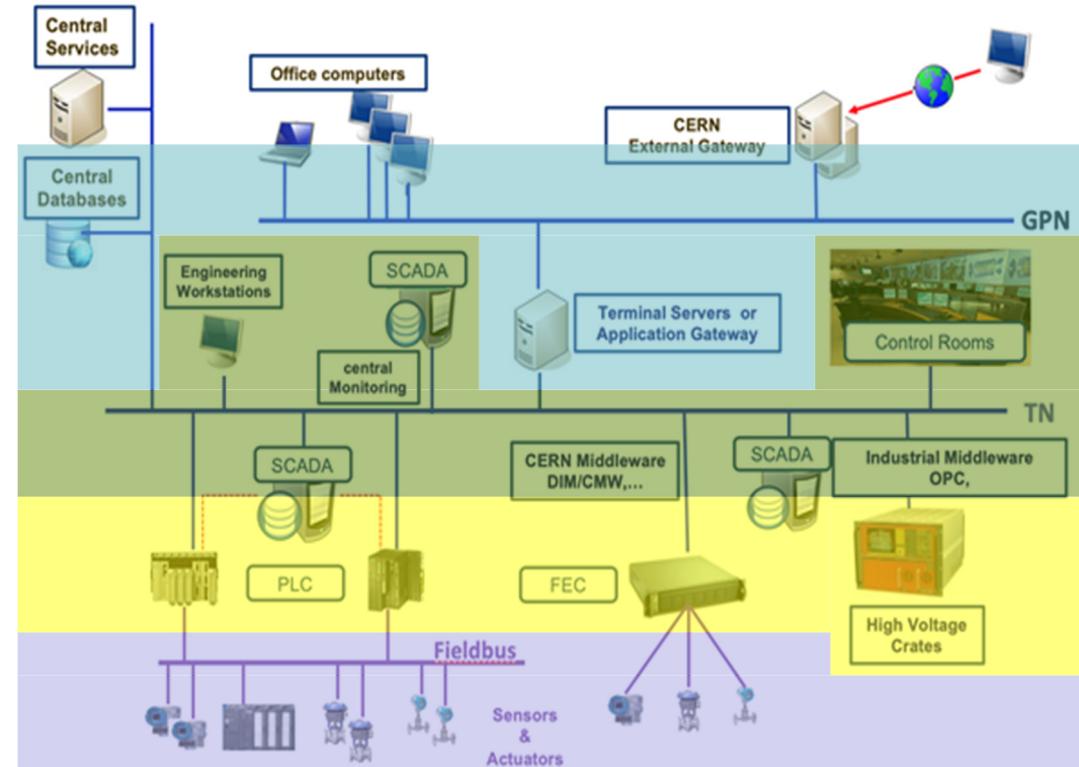
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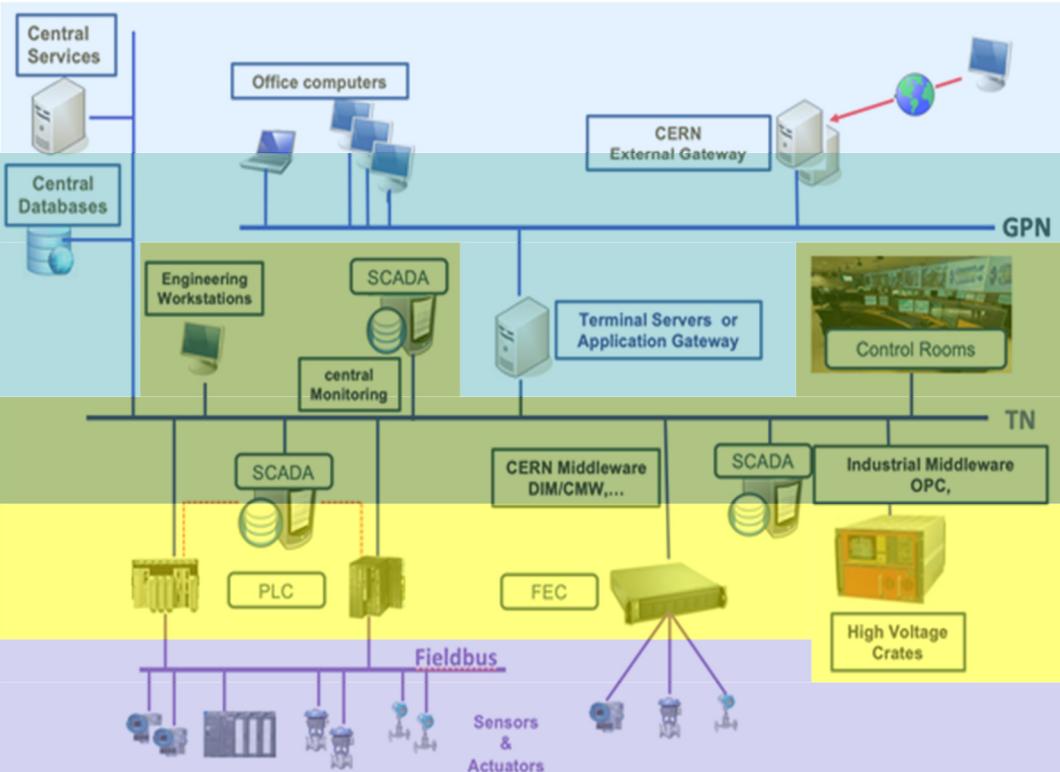
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Present Cryogenic Control System Implementation



Company Layer (CL) : At this level, this level is filled with Administrative Information Services (AIS) applications. Up to now there are only few ad-hoc integrations

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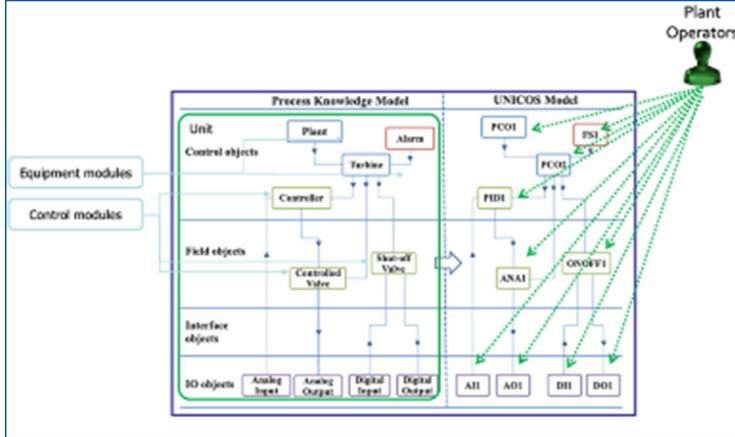
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Cryogenic Control Applications



Cryogenic Application Generation

Specification: The process and the control engineers prepare the XML inputs files and the templates for the automatic generator : UNICOS Application Builder (UAB)

Generation: The UAB generator combines the XML inputs files and the templates for PLC codes and SCADA panel, to produce the ready to import applications

Validation: Applications are tested either on a test bench or using a simulator

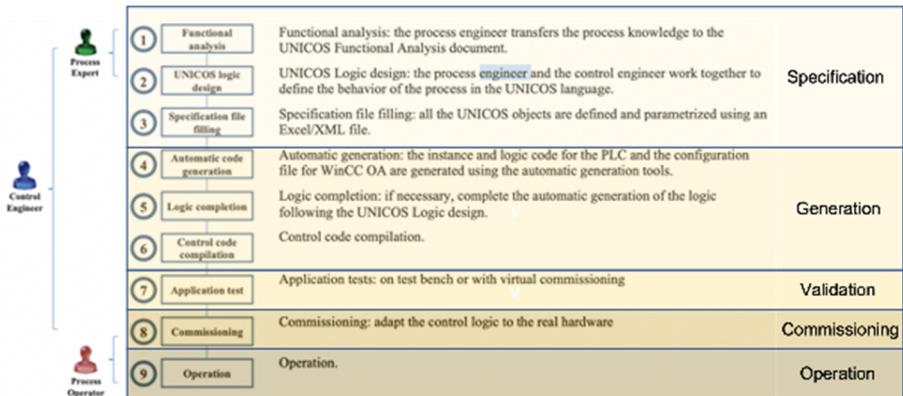
Commissioning: Applications are imported in CL & SL adapted and optimized if necessary

Operation: Applications enter in production

To develop a cryogenic control application CERN engineers decompose a facility in a hierarchy of building blocks from the complete facility in EM down to the actuators CM and for each EM a control logic is specified and completed by interlocks for CM

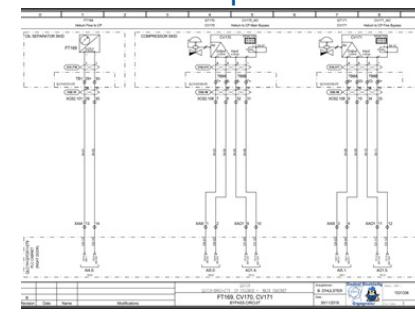
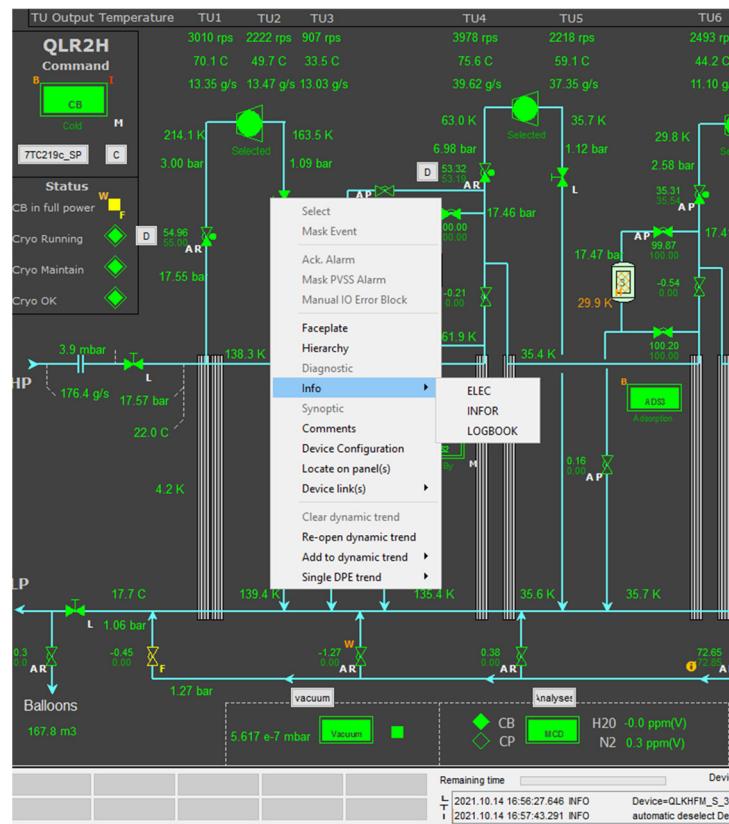
The operation teams have access to classical SCADA tools (e.g., process synoptics, time stamped alarms, events lists, trend curves) and also to the **visualisation of the process hierarchy**, the **interlocks** per devices, the control loop auto tuning, and the device documentation.

Thus CERN UNICOS with Continuous Process Control package (UCPC) applications **ease the operator's ability** to follow the evolution of the process, understand the dynamics of a situation, the role of each physical component, identify the origin of a failure, and predict what could happen in the near future.



CRYOGENIC CONTROL SYSTEM EVOLUTION IN THE NEAR FUTURE

Supervision Level evolution to facilitate the operator's duties



"Operation oriented" Electrical schemas

This screenshot shows a maintenance-oriented database interface for managing assets. It includes:

- EAM Light:** A list of open work orders, such as "Position QLC1H-WAT-FT169".
- EDMS DOCUMENTS:** A list of instrument data sheets and operational manuals, including "3.7.3 INSTRUMENT DATA SHEET 15090034EIV001_00_PartA&B.pdf" and "2.7.5 ELECTRICAL HOOK UP - 15090034EIV002_01_Parts.pdf".

"Maintenance oriented" DB asset management

This screenshot shows a smart logbook interface with a list of recorded events. Each entry includes details like date, time, location, and status.

Date	Time	Location	Status
16/07/2021	16:56:27	16/07/2021 16:56:27	INFO
16/07/2021	16:57:43	16/07/2021 16:57:43	INFO

Smart & connected Logbook



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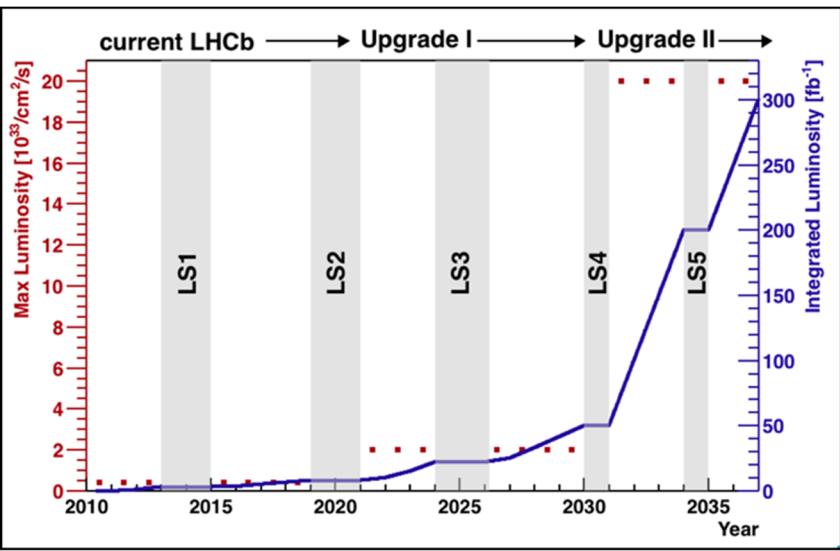
TE-CRG



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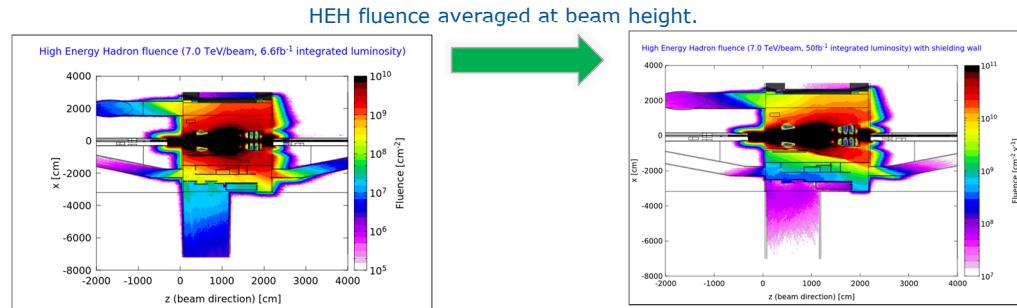
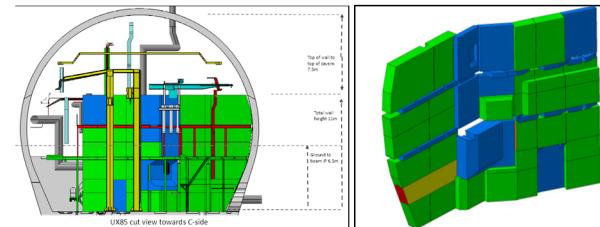
SHANGHAI

CRYOGENIC CONTROL SYSTEM EVOLUTION IN THE NEAR FUTURE



CERN LHC Pt8 LHCb Detector

Proposed wall constitution (concrete in green, iron in blue).



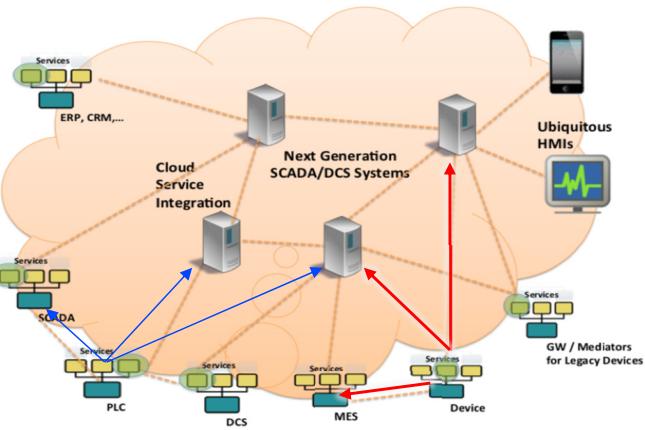
Radiation tolerance consolidation both in "hard" solution and in a serious investment in more radtol electronic...



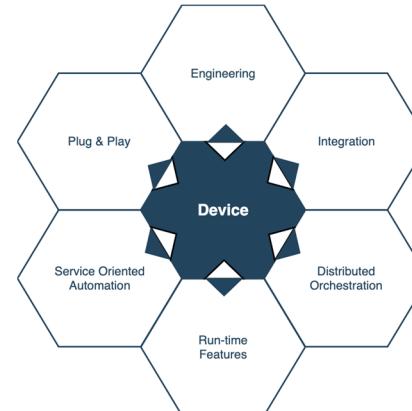
CRYOGENIC CONTROL SYSTEM TOMORROW

Future Cryogenic Control system shall be based on a Cyber Physical Cloud based Control (CPSC) architecture system using :

Service Oriented Architecture (SOA)
implemented in a cloud.



Internet of Things Devices (IoT).

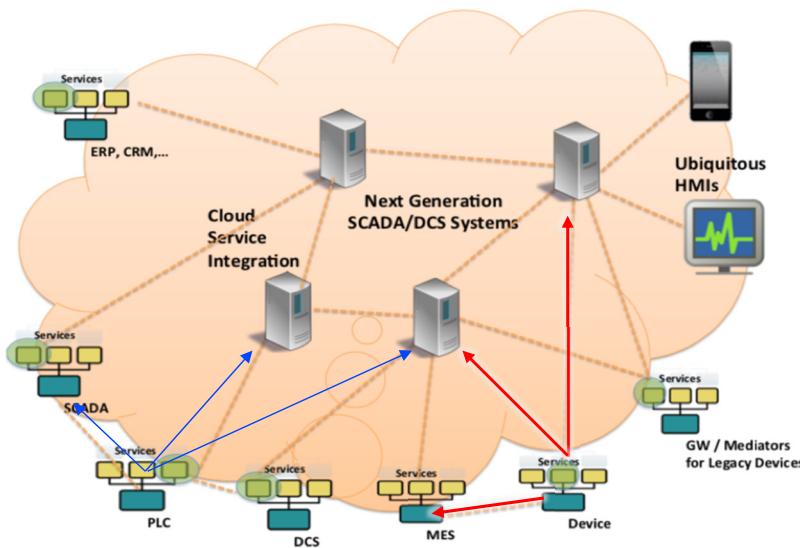


Challenges and Solutions: FUTURE

SOA - Service Oriented Architecture

→ PLC comm
→ Device comm

SOA replace the hierarchical communication existing in the classical IEC layered architecture in a flat exchange of information adapted to the need of the various components of the control system within a Cloud.



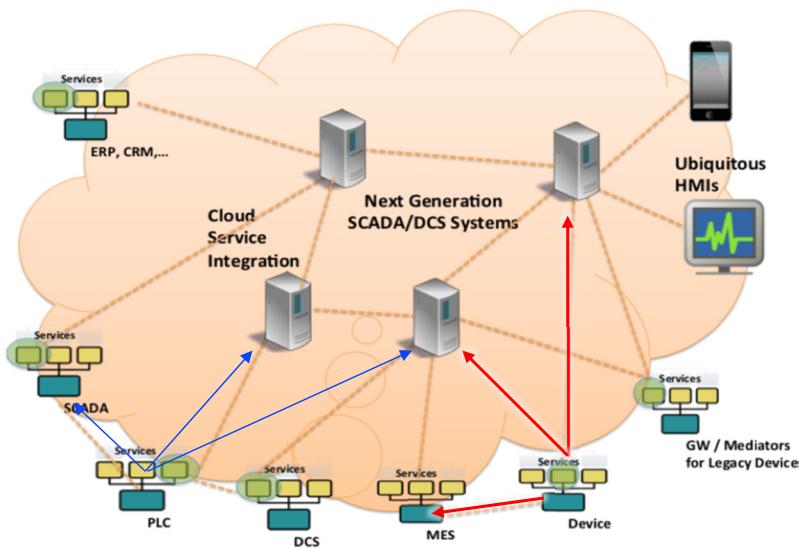
Supports cross layer integration to make large distributed systems more interoperable and make available the services needed for the IOT devices.

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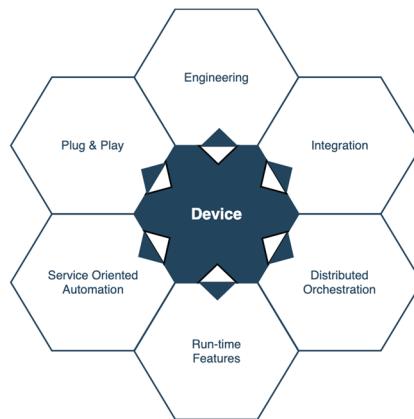
Supports cross layer integration to make large distributed systems more interoperable and make available the services needed for the IOT devices.

The services embedded in the system are loosely coupled. They operate independently from each other. Their interactions are stateless, asynchronous and not context-related.

Challenges and Solutions for FUTURE

IOT Device Specificities

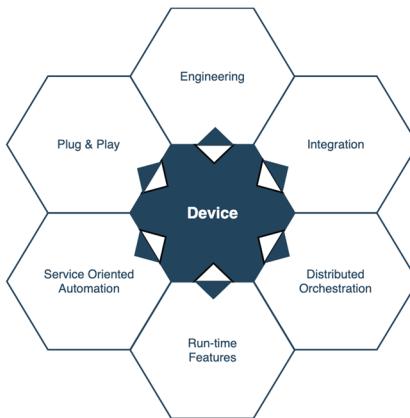
With IOT the control systems devices are no longer at the lowest level of the control pyramid but they are the node of interactions with several services across the levels.



Challenges and Solutions for FUTURE

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Service Oriented Automation uses the application domain as source of knowledge. It applies techniques to describe the available information (e.g. the use of semantics, ontology), and web service technologies to capture them in an automated way.



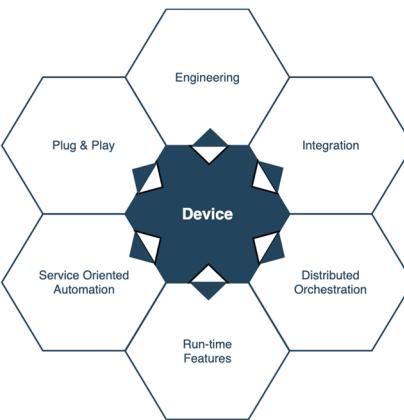
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Plug & Play Devices must integrate the network by themselves and become ready to work. They use dynamic discovery & configuration, uniform description of functions and standard interfaces.

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Challenges and Solutions for FUTURE

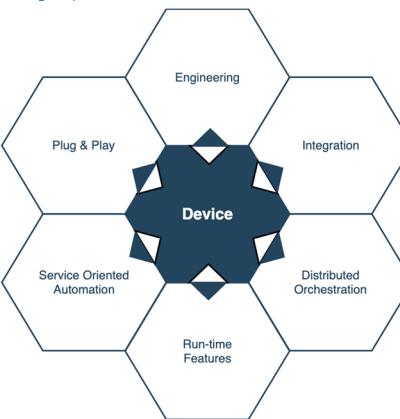
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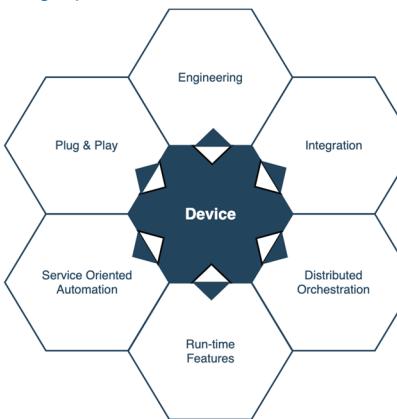
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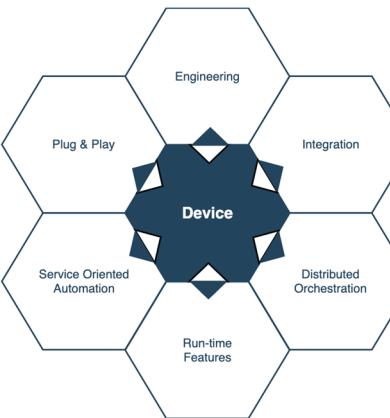
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In a **Distributed** system since the coordination of activities is not anymore viewed from a central point the collaboration between separated units. **Orchestration** and Composition of control entities is fundamental to achieve the global objectives.

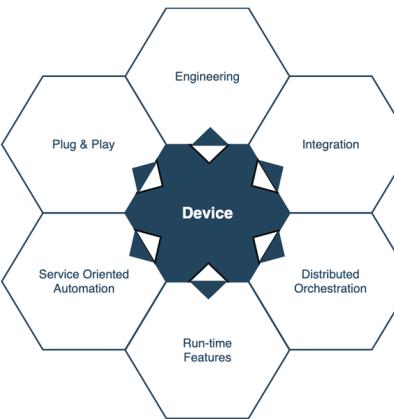
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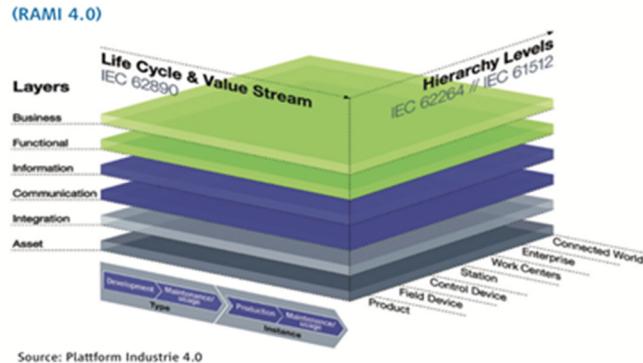
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Run-time features are necessary when the system is in operation. Here, the high-level features considered are re-configurability, adaptability, intelligence, auto-sustainability...



Challenges and Solutions for FUTURE

Rami 4.0 Method in CERN Cryo control system



AXIS 1 – Hierarchy : The Factory

At CERN the hierarchy level axis, it's necessary to integrate accelerators and detectors equipment (Field devices) with the system levels (control devices, Controlled system, CERN campus, Physics community, Connected world).

AXIS 2 – Product Life Cycle

The development process shall use a lifecycle management framework that spans from concept (requirements, design, procurement implementation, transition to operation, operation, maintenance/repair upgrade) to decommissioning.

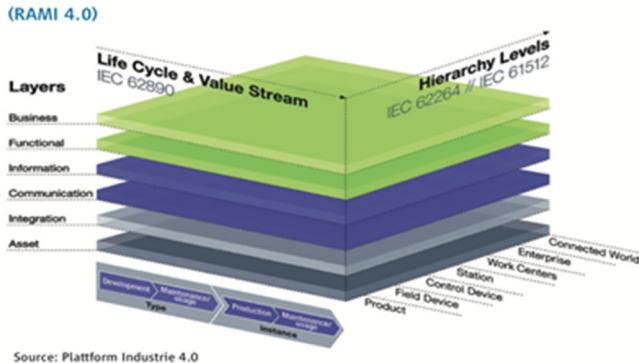
AXIS 3 - Architecture

Services, interfaces and guidelines shall be conceived to allow the Hierarchy and life cycle components to interact with the different functional levels



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Axis 1 – Hierarchy: The Factory

The New World: Industrie 4.0

Connected World

Smart Factory

Smart Products



- Flexible systems and machines
- Functions are distributed throughout the network
- Participants interact across hierarchy levels
- Communication among all participants
- Product is part of the network

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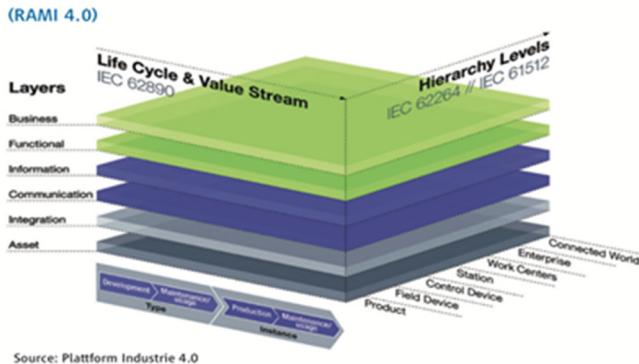
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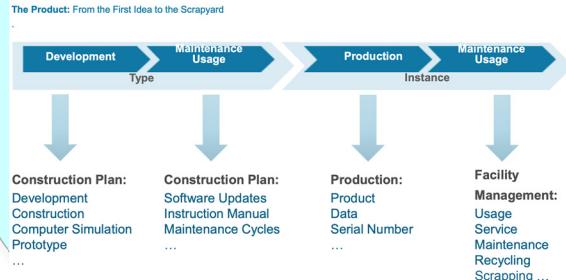
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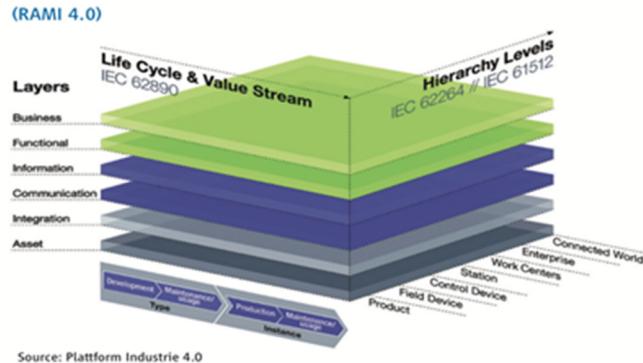
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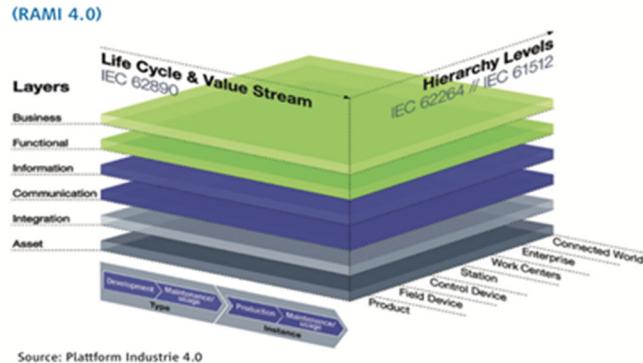
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With a model inspired from RAMI 4.0 CERN shall develop a new “opensource” CERN CPSC (SOA and IOT integrated control system)



CRYOGENIC CONTROL SYSTEM TOMORROW

- Evolution of the present hardware solution adapted to the above concepts;

And specifically for HEP

- Radiation environment specific evolutions for electronics in accelerator tunnel or experiments;
- Reducing cabling cost on HEP.



Challenges and Solutions for FUTURE

Evolution of the low level device functionalities

Low-level devices used in our systems does not yet integrate complex capabilities such as dynamic discovery, configuration adaption with process conditions , etc. typical from IoT devices.



18th Biennial International Conference on Accelerator
and Large Experimental Physics Control Systems



TE-CRG

P Gayet - M Pezzetti TE-CRG IEDM 62306334



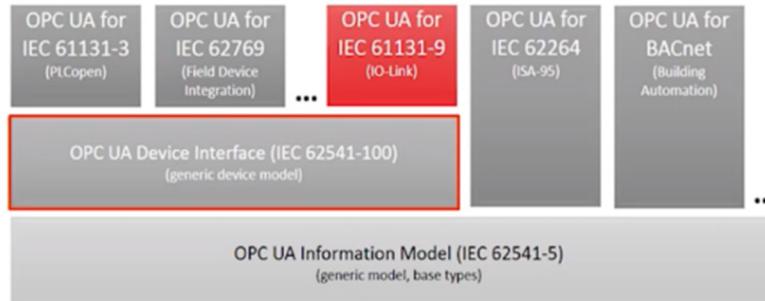
Marco Pezzetti

SHANGHAI

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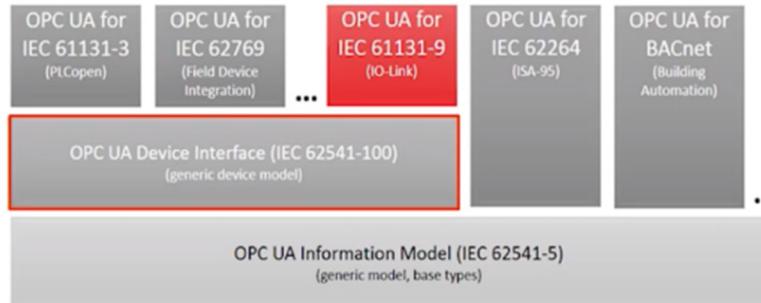
However, of the shelves Industrial Control Middleware such as OPC-UA propose IoT compatible devices services (such as IO-link compatible devices) and mediator to interconnect services (configuration, maintenance data exchange, Etc...)



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Challenge: Find/develop the middleware compatible with IoT integration

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Challenges and Solutions for FUTURE

Evolution of Control Layer Controllers



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Challenges and Solutions for FUTURE

Evolution of Control Layer Controllers



The LHC PLC have always been the best choice for systems such as Cryogenics, Cooling and Ventilation, Vacuum, thanks to their simple and efficient programming languages (IEC 61131), their high level of availability and reliability. However:

- The present generation is not really compatible with the SOA or with IOT concepts.
- High level programming capabilities to perform parallel equation solving algorithms are missing



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- Their reliability is rather poor compared to PLC.

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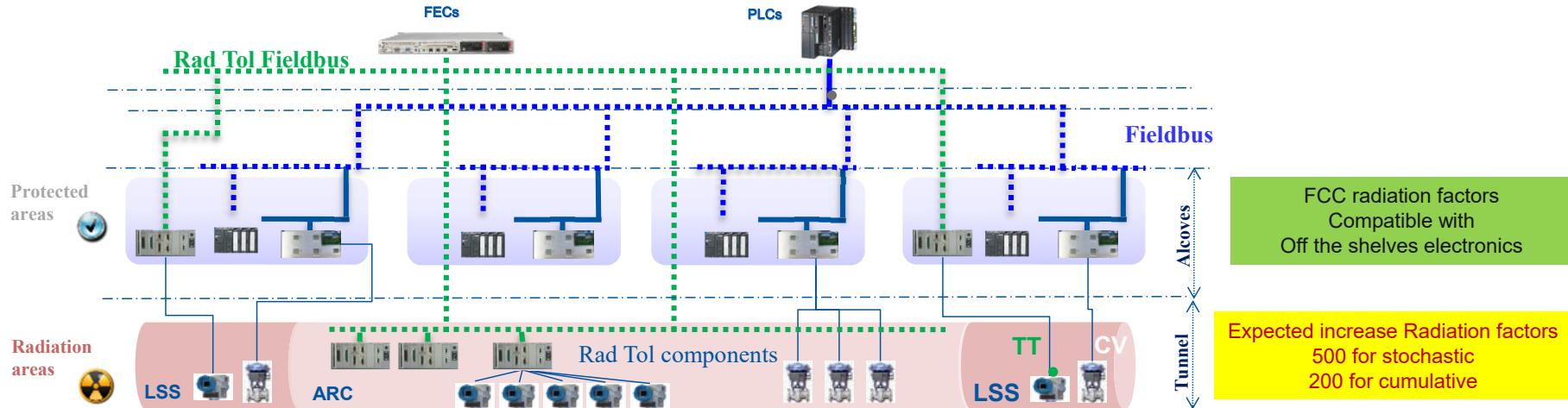
Challenge: new controller platform compatible with SOA and IOT, which must be easy to program and as reliable as PLC.



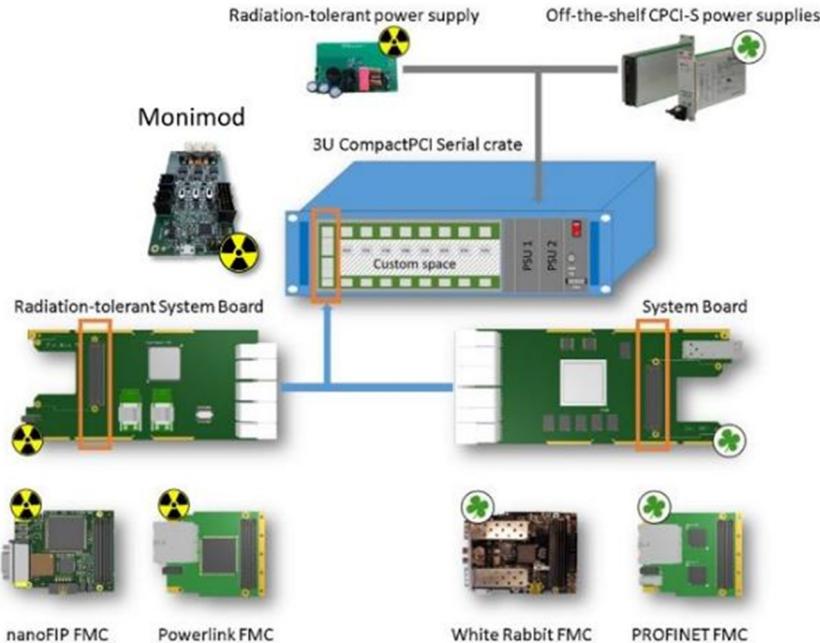
Challenges and Solutions for FUTURE

Communication with Process Components submitted to radiation

In future colliders, many control components located within the accelerator and experiment tunnel will be submitted to radiation at a harsh level i.e., for FCC an increase by factors of **500** and **200** for the stochastic and the cumulative effect are expected



Challenges and Solutions for FUTURE



CERN DIOT Modular solution project:

For both radiation and free radiation areas

- Low Cost (if mass scale use..)
- Extended EoL
- Universal
- Several Communication Protocols implemented
- Different Voltage power supply implemented

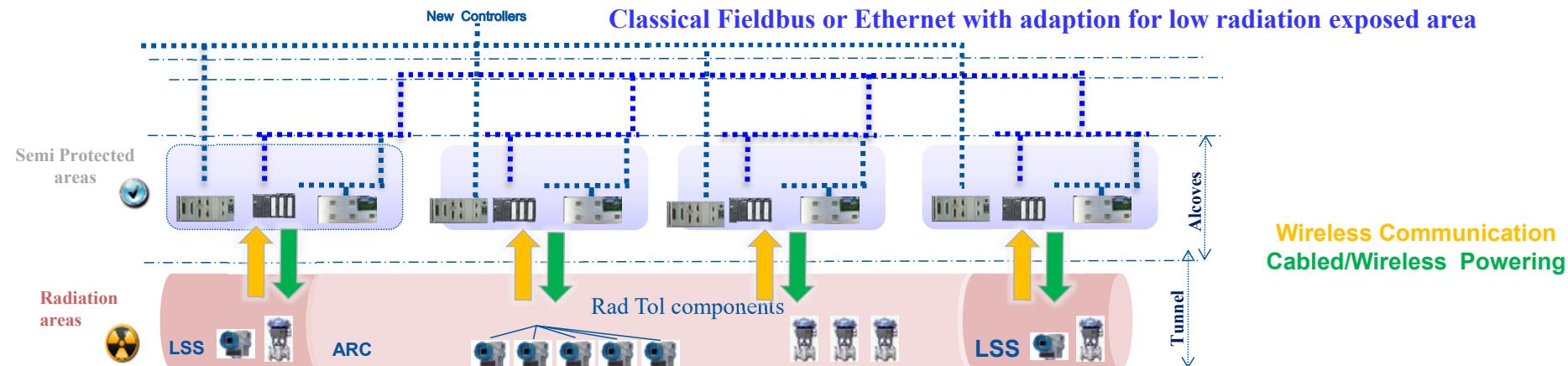
Common platform for design of dedicated (or not) end user card! ☺

Challenges and Solutions for FUTURE

Communication with Process Components submitted to radiation

Wireless communication and powering from the alcoves to the sensors/actuators.

same type of proposal based on 60GHz wireless CMOS Chips.



Conclusion

According to the rupture induced by the **Cyber Physical Cloud based Control (CPSC)** control paradigms, the development needs to be organised at the laboratory level. CERN control community must be able to address the challenges proposed by the evolution of technologies with strength.

- Profit of the past experiences in our labs or within successful control collaborations;
- Cover all level of the ancient control pyramid but offers all necessary services included in the SOA/IOT approaches;
- Include the CERN infrastructures, accelerators, experimental physic control community and industry to :
 - Federate the efforts to include the technological breakthrough;
 - Not miss any technological rupture that will inevitably happen;
 - Take profit of the fast pace progress observed in the industry;
 - Create condition for trustful and win/win collaboration for all partners.
 - Find the right balance between Open solutions, Solution based on open standards, Off the shelf's components and proprietary solution.

CERN will need to:

- to keep under control the strategical domains,
- avoid vendor lock-in issues
- allow a fair knowledge transfer between partners.

These collaboration frameworks need to start soon in particular for the radiation components and will request a strong management support (and of course the technical team).



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SYNERGY

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