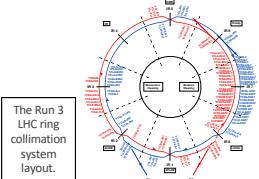


LHC COLLIMATION CONTROLS FOR RUN III OPERATION

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Introduction

- The LHC operates towards a centre-of-mass energy of 14 TeV with 300 MJ of stored beam energy planned for Run 3.
- A collimation system safely disposes of beam losses, providing a cleaning efficiency of 99.998% of halo particles.
- 123 movable collimators in the LHC for Run 3 in 2022. Newly installed/replaced: 14 betatron, 6 injection protection, 12 transfer line and 2 crystal collimators planned to be replaced.



The Run 3 LHC ring collimation system layout.

Background

- A collimator is made up of two parallel absorbing blocks, referred to as jaws.
- Each jaw is controlled by two stepping motors to adjust the jaw position/angle.
- The tightest settings (5 σ or ~1 mm gaps), require ~20 μm position accuracy.**
- A system of threshold functions is implemented to keep the jaw positions within safe operational windows.
- The collimation controls are used for all LHC ring and transfer line collimators.



MP Sequence

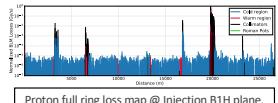
- After hierarchy validation, the collimator settings must be generated for operation.
- Purpose:** New framework developed for Run 3 to automatically validate loss maps generated throughout the year.

- Inputs:** LM metadata; start date/time, plane info, beam energy, and loss map type (betatron or off-momentum).
- Procedure:** Automatically extract the loss map data logged in NXCALC to:

 - Plot individual loss maps across the full ring or in specific IRs.
 - Plot multiple loss maps at a particular IR, stacked for comparison
 - Calculate the collimation hierarchy inefficiency by analysing losses in Ds.

Settings Check

- The generated settings must be validated.
- Inputs:** LSA configuration, start/end times, list of collimators to check their settings.
- Procedure:** Automatically compare settings:
 - In the selected LSA configuration.
 - Calculated based on the data in LSA.
 - In NXCALC logged during selected time.
 - The real-time collimator positions.



Collimator Alignments

BPM Alignments

- Commissioning before each operational year ensures correct collimator set-up, i.e. alignment campaigns required at all machine states, to set-up the hierarchy.
- Different setups needed for different machine parameters, and if orbit shifts.
- 2 types of devices: Beam Loss Monitor (BLM) and in-jaw collimator Beam Position Monitor (BPM).



- A BLM installed downstream per collimator, outside beam vacuum.
- 33 collimators have BPM pick-up buttons installed in each jaw.

- Performance:** Automatically aligns a collimator at the optimal angle in ~10-20 s.

- All alignments can be done in parallel.

BPM electrode signals during alignment.

BPM Calibration

- Automatic scan to measure the beam position at different collimator gaps and offsets, to ensure proportionate centre.

- Pre-requisites:** Align the collimator with BLMs, to centre the jaws around the beam.

- Inputs:** Max. offset (μm) to avoid beam scraping, jaw step size (μm), gap step size (μm), initial/final gaps (μm) defining the range, wait time (s) between movements.

- Procedure:**

- Open the jaws to the starting gap.
- Continuously shift the jaws by the predefined jaw step size, waiting the requested time between movements.
- When the predefined limit is reached, move jaws back to the starting point and reduce the jaw gap by the predefined gap step size.
- Repeat until the minimum jaw gap is reached. Save jaw positions and BPM electrode signals for offline analysis.

BLM Alignments

Angular Alignments

- BLM collimators are aligned by moving parallel jaws towards the beam, with a tilt angle w.r.t. the collimator frame.

- Monitor:** BLM signal, jaw positions.

- Inputs:** The list of collimators to be aligned.

- Procedure:**

- Mov collimator towards the beam, ignoring spurious BLM spikes, until a clear alignment spike. (**ML used for automatic spike classification in 2018.**)
- Align collimator by centring the jaws around beam after touching beam halo.

- Performance:** Automatically aligns a collimator in ~1-2 minutes

- Max. 2 collimators aligned in parallel, one per beam (avoiding any cross-talk).

- Automating BLM alignments allows:**
 - More complex alignment techniques
 - Changing the collimation hierarchy more frequently for tighter settings.

Crystal Controls

- Bent crystals replace primary collimators to channel beam halo particles and deflect them onto a single secondary collimator per beam and plane, further downstream.

- Purpose:** Improve the overall cleaning inefficiency for heavy-ion beams.

- Monitor:** Signals of neighbouring BLMs, linear crystal position.

- Procedure:**

- Align crystal linearly using the BBA.
- Perform Angular scan to determine optimal channelling angle.

- Linear Performance:** A linear crystal alignment is not automated, requiring ~5-10 minutes, depending on machine state.

- Relies on BLMs thus cross-talk must be considered for parallel alignments.

- Angular Performance:** The largest angular scan of 20 mrad requires > 1 hour.

- Not done in parallel, as any cross-talk inhibits determining the optimal channelling angle in post-analysis.

Global Monitoring

- Purpose:** Given the numerous collimators, various global monitoring displays are available to provide an overview of their status.

- Monitor:** Four dedicated fixed displays are available to monitor:

- Collimators in beam 1.
- Collimators in beam 2.
- Transfer line collimators.
- Crystal collimators.

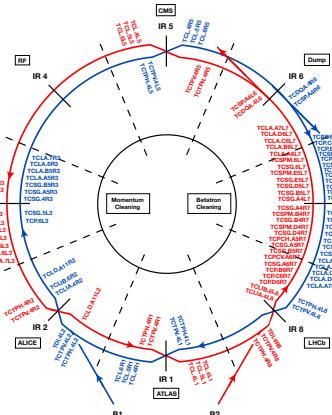
- Monitor:** Display for collimator settings is available to monitor the collimation hierarchy in case of incorrect settings.

- Future Monitor:** A dedicated display for BLM collimators is being developed to monitor their overall status. It will compare the collimator centre and the beam centre measured by the BPMs in real-time.

Introduction

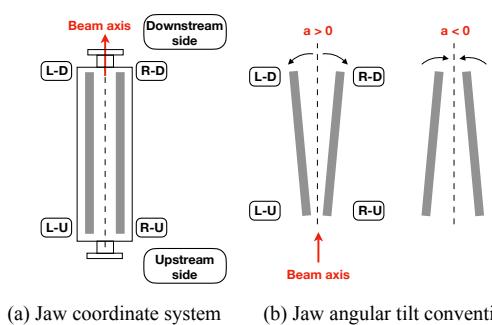
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Background

- A collimator is made up of two parallel absorbing blocks, referred to as jaws.
- Each jaw is controlled by two stepping motors to adjust the jaw position/angle.
- The tightest settings (5σ / ~ 1 mm gaps), require $\sim 20\mu\text{m}$ position accuracy.**
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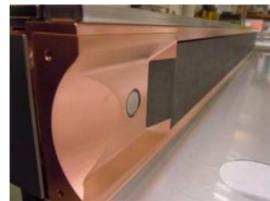


Collimator Alignments

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- Different setups needed for different machine parameters, and if orbit shifts.
- 2 types of devices; Beam Loss Monitor (BLM) and in-jaw collimator Beam Position Monitor (BPM).
- A BLM installed downstream per collimator, outside beam vacuum.
- 33 collimators have BPM pick-up buttons installed in each jaw.



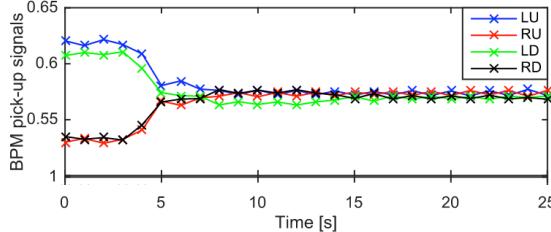
BLM detector



BPM pick-up button

BPM Alignments

- BPM collimators are aligned using a successive approximation algorithm.
- **Purpose:** Find the jaw positions/angles, centring the beam orbit at up-/down-stream sides of the collimator (see Figure).
- **Monitor:** BPM electrodes, beam position.
- **Inputs:** Min. coll. gap (mm), target align error (μm) for precise electrode equalizing, time interval (s) between steps.
- **Procedure:** Move both jaws in steps, keeping the same gap, until the signals from electrodes are equalized.
- **Performance:** Automatically aligns a collimator at the optimal angle in \sim 10-20 s.
 - All alignments can be done in parallel.



BPM electrode signals during alignment.

BLM Alignments

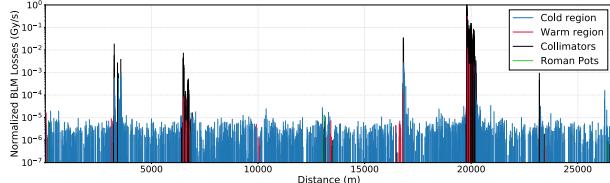
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- **Procedure:**
 1. Move collimator towards the beam, ignoring spurious BLM spikes, until a clear alignment spike. ([ML used for automatic spike classification in 2018](#).)
 2. Align collimator by centring the jaws around beam after touching beam halo.
- **Performance:** Automatically aligns a collimator in \sim 1-2 minutes
 - Max. 2 collimators aligned in parallel, one per beam (avoiding any cross-talk).
- Automating BLM alignments allows:
 - More complex alignment techniques
 - Changing the collimation hierarchy more frequently for tighter settings.

Angular Alignments

- Introduce tilt angles in collimator jaws.
- **Purpose:**
 - Allow for tighter collimator settings
 - Correct tank misalignments that could jeopardize system performance.
- **Monitor:** BLM signals, individual positions of 4 collimator jaw corners.
- **Inputs:** Start and end angles (μrad) of angular range, angle step size (μrad) to tilt between alignments, selection of one of 3 procedures depending on the error.
- **Procedure:** Perform the standard BLM alignments at different angles, to find the most optimal one. ([Automated in 2018](#).)
- **Performance:** At injection, 2 methods require \sim 13 minutes per collimator, the other requires \sim 3 minutes.
 - Angular alignments rely on BLMs, thus cross-talk must be considered to align collimators in parallel.

Loss map Analysis

- Loss maps (LM) show the spatial distribution of losses along the LHC ring, to validate the collimator setup (see Figure).
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- **Inputs:** LM metadata; start date/time, plane info, beam energy, and loss map type (betatron or off-momentum).
- **Procedure:** Automatically extract the loss map data logged in NXCALIS to:
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Settings Generation

- After hierarchy validation, the collimator settings must be generated for operation.
- **Purpose:** New application developed for Run 3 to create a central and homogeneous procedure for settings' generation.
- **Inputs:** The alignment results file, the list of collimators, the LSA parameters to be updated, the collimator settings to be used.
- **Procedure:** Automatically extract the relevant data to calculate then import the settings into the LSA control system.

MP Sequence

- The precise control of the jaw positions versus time and beam position has important relevance for machine protection (MP) of the LHC.
- **Purpose:**
 - Ensure correct behaviour of interlocks to guarantee beam abort in case of critical situations, i.e. if a collimator moves beyond the safe limit.
 - Used when new collimators are installed/replaced, and after long shutdowns to test all collimators before starting a new LHC run.

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Proton full ring loss map @ Injection B1H plane.

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