

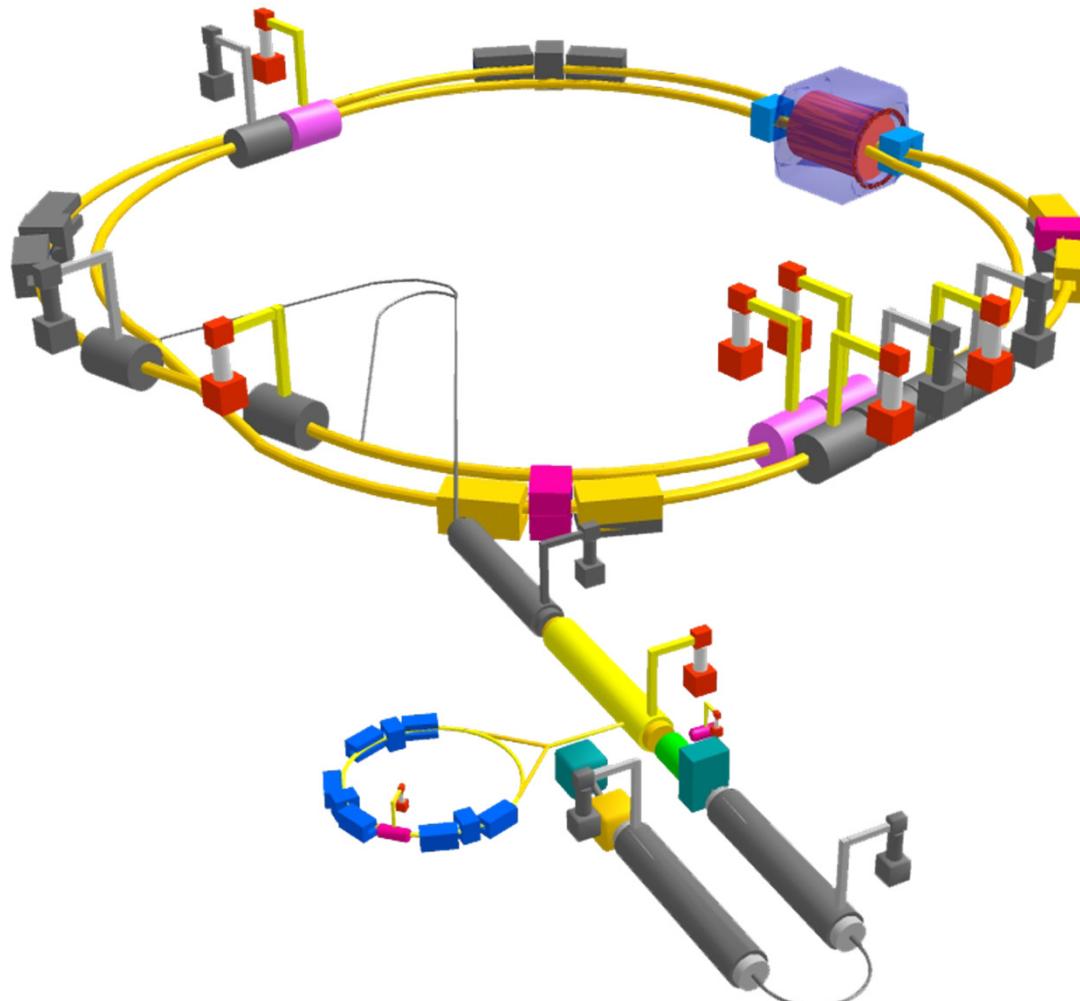
Beam commissioning of SuperKEKB rings at Phase-2

M. Tobiyama, M. Arinaga, J. W. Flanagan, H. Fukuma, H. Ikeda,
H. Ishii, S. Iwabuchi, G. Mitsuka, K. Mori, E. Mulyani,
and M. Tejima

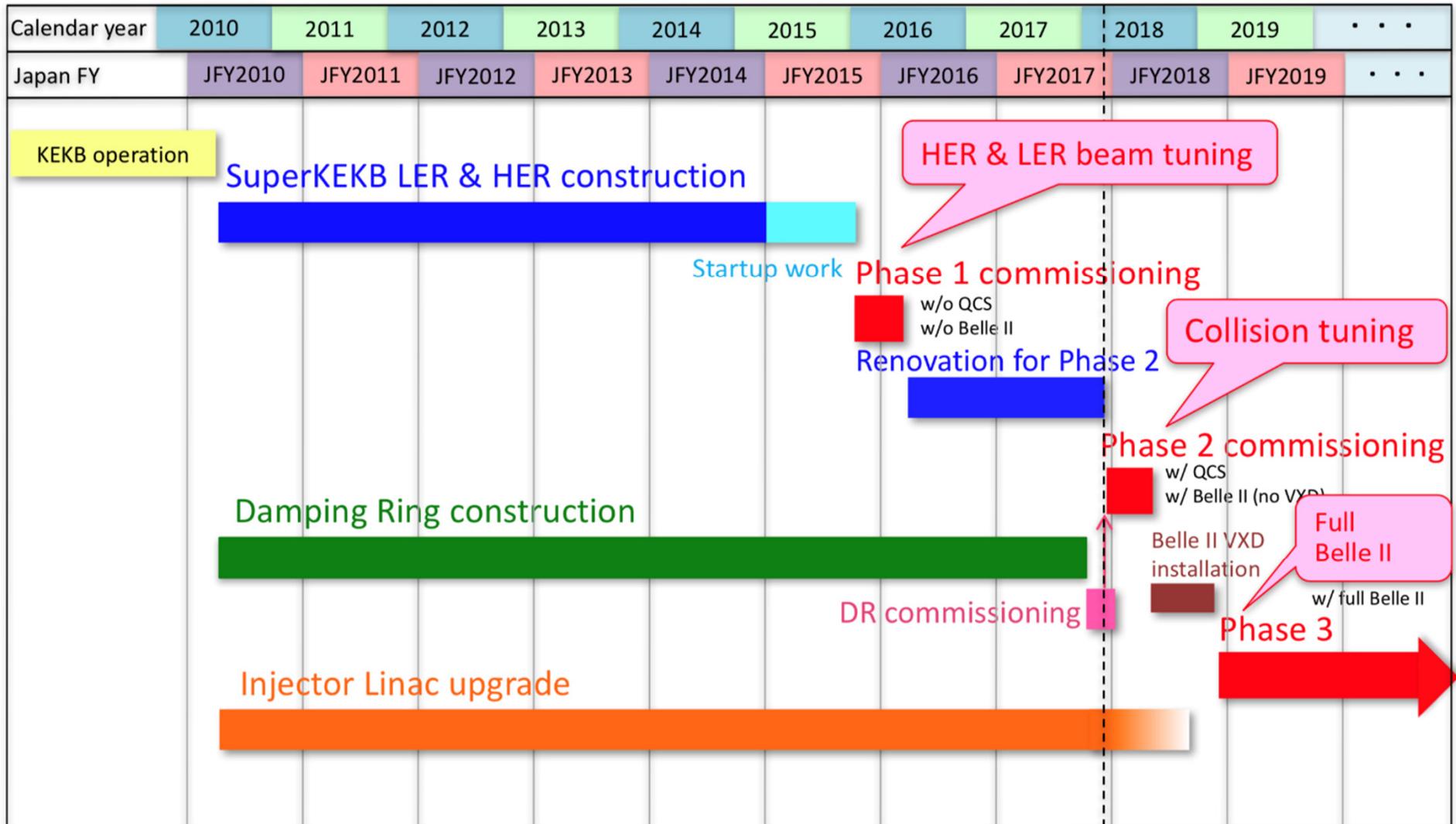
(KEK Accelerator Laboratory and SOKENDAI)

G. Varner (U. Hawaii), G. Bonvicini (Wayne State U.)

SuperKEKB accelerators

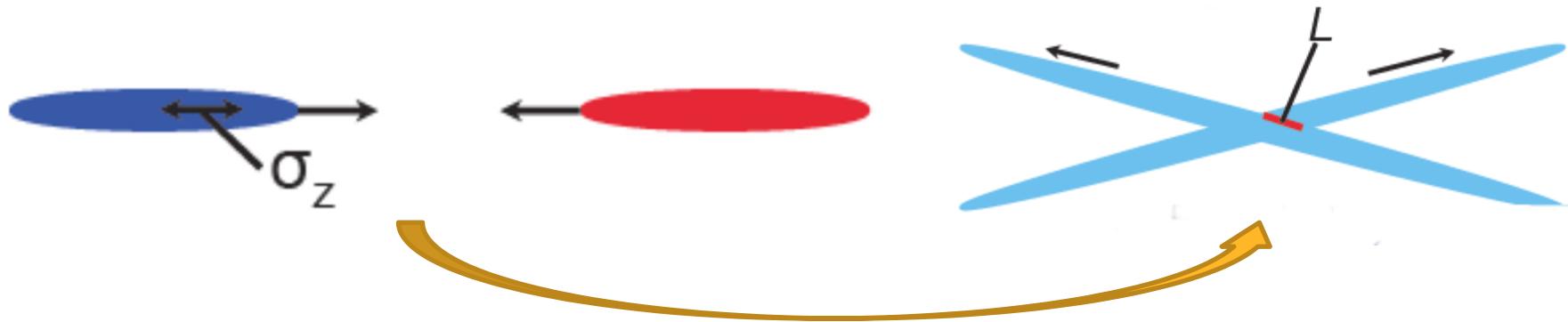


- Circumference 3km
- LER: e^+ 4GeV 3.6A
- HER: e^- 7GeV 2.6A
- $f_{RF}=508.886\text{MHz}$
- $h=5120$
- Low emittance
3.2/4.6nm with
 $\sim 0.28\%$ xy-coupling
- Bunch length 6/5
mm @1mA/bunch
- β^* at IP H/V
32/0.27mm
25/0.3mm
- Luminosity 80×10^{35}
– x40 of KEKB



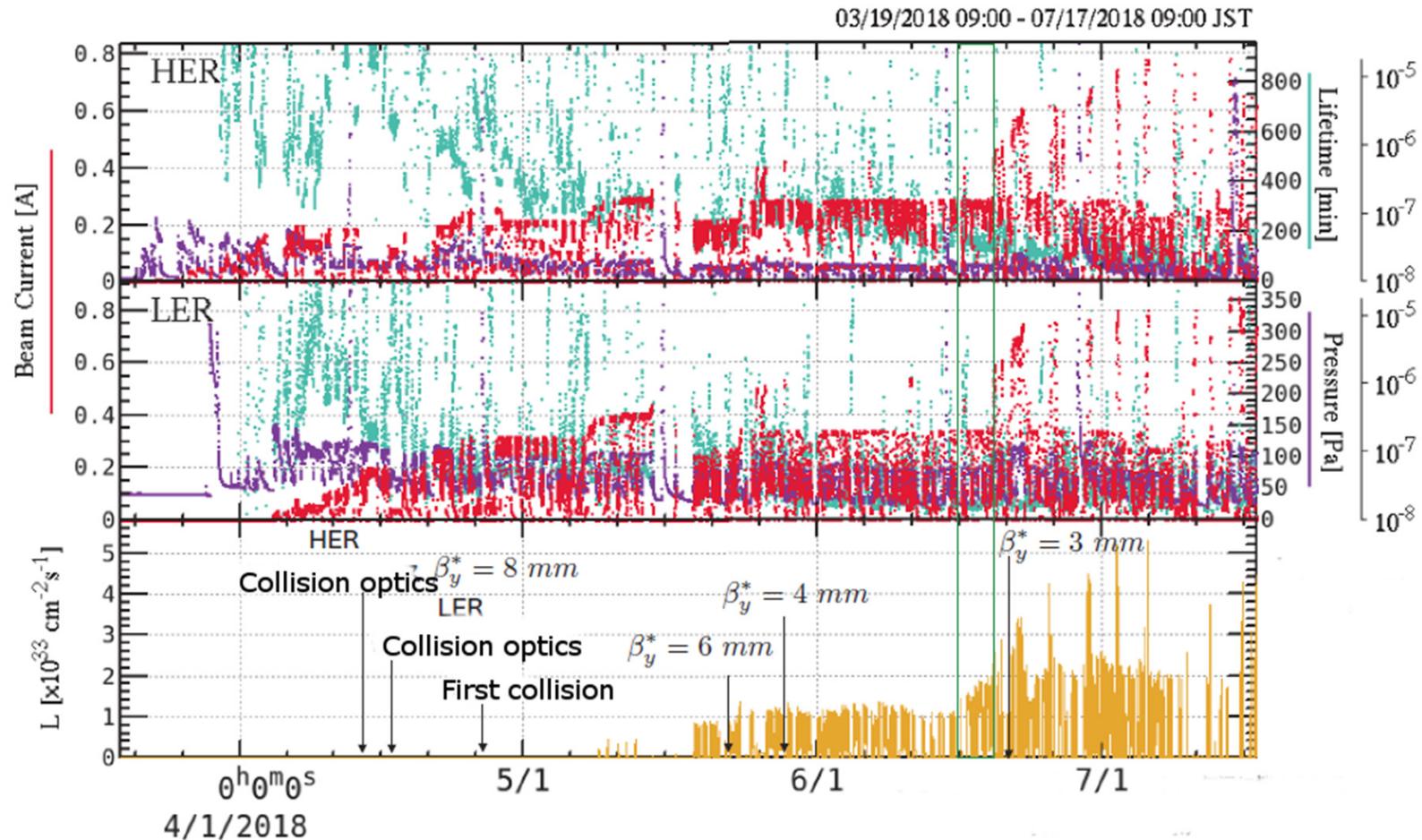
Target of Phase-2 operation

- Verify the “Nano Beam scheme”.



- Achieve a machine luminosity of $O(10^{34}/\text{cm}^2/\text{s})$ and see a clear path to further improvement.
- Examine the VXD background to verify that we can install the VXD at the start of phase 3 and then operate it for the initial first few years of phase 3.

History of Phase 2 operation

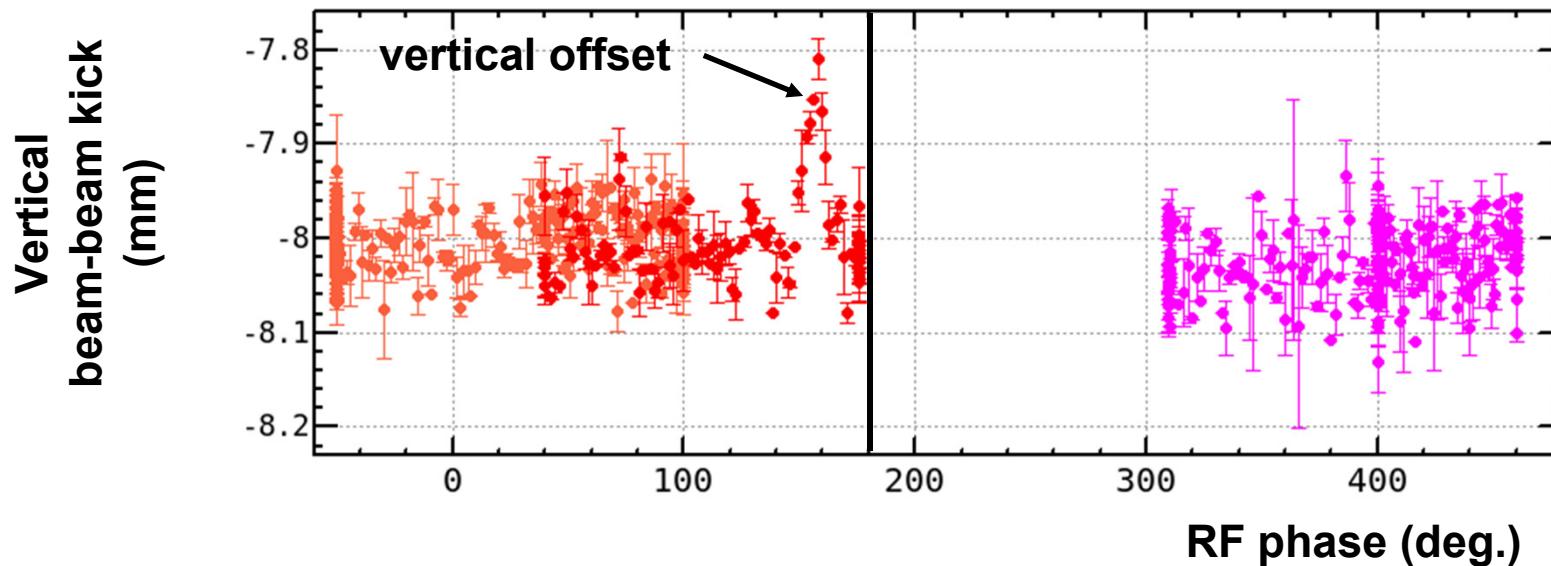
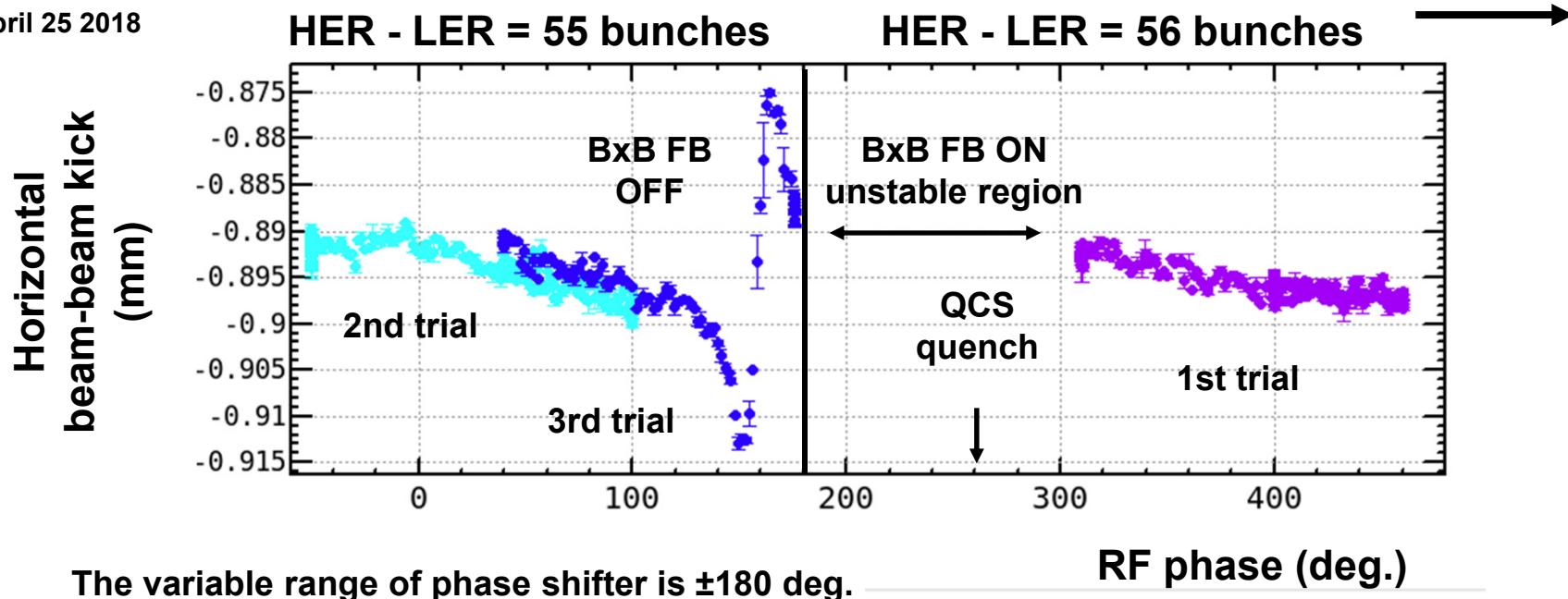


Peak luminosity > 5×10^{33} /cm²/s

First observation of beam-beam deflections

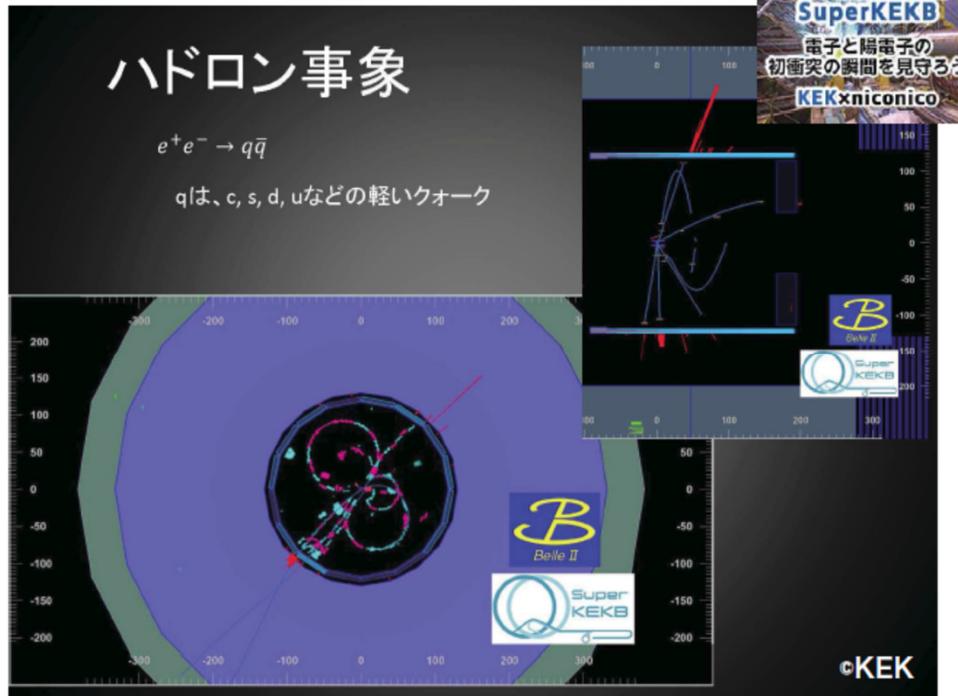
April 25 2018

HER - LER = 57 was also surveyed.



First hadronic event on 26/Apr

2018年 4月26日 午前0時38分



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加速器コントロール・ルーム



Belle II測定器コントロール・ルーム



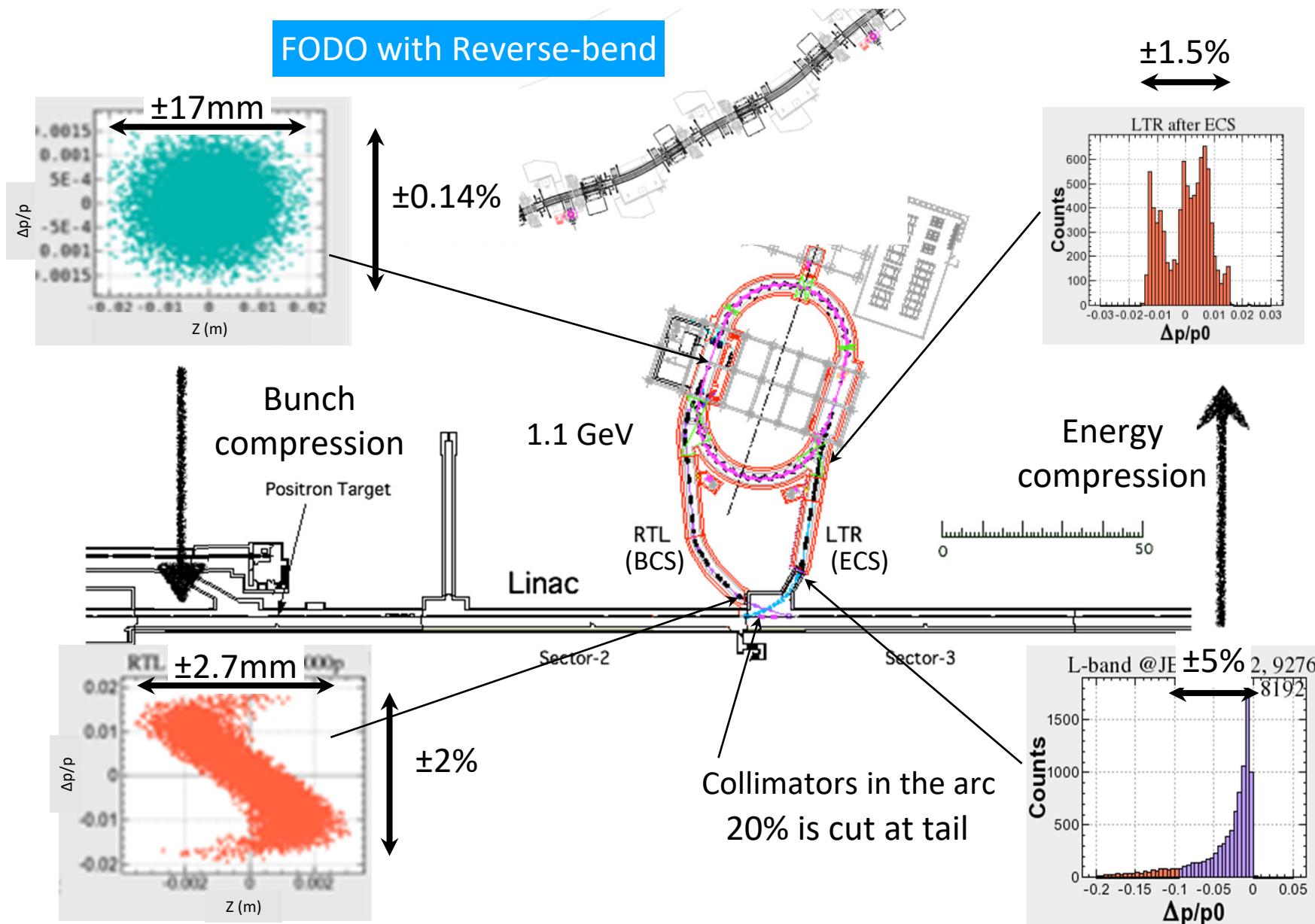
DR commissioning



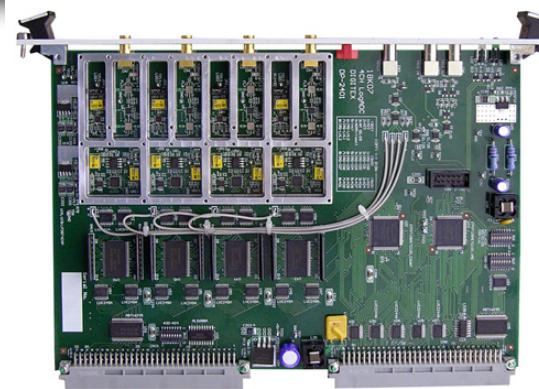
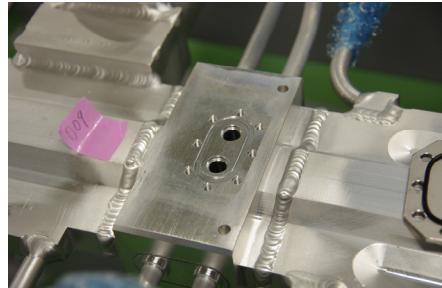
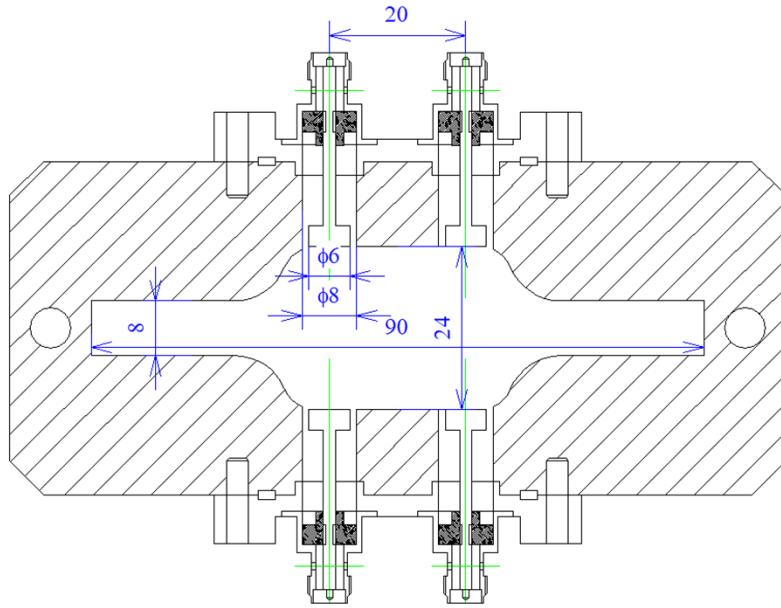
Detailed discussion will be shown by Dr. H. Ikeda at **MOPA02**

Positron Damping Ring

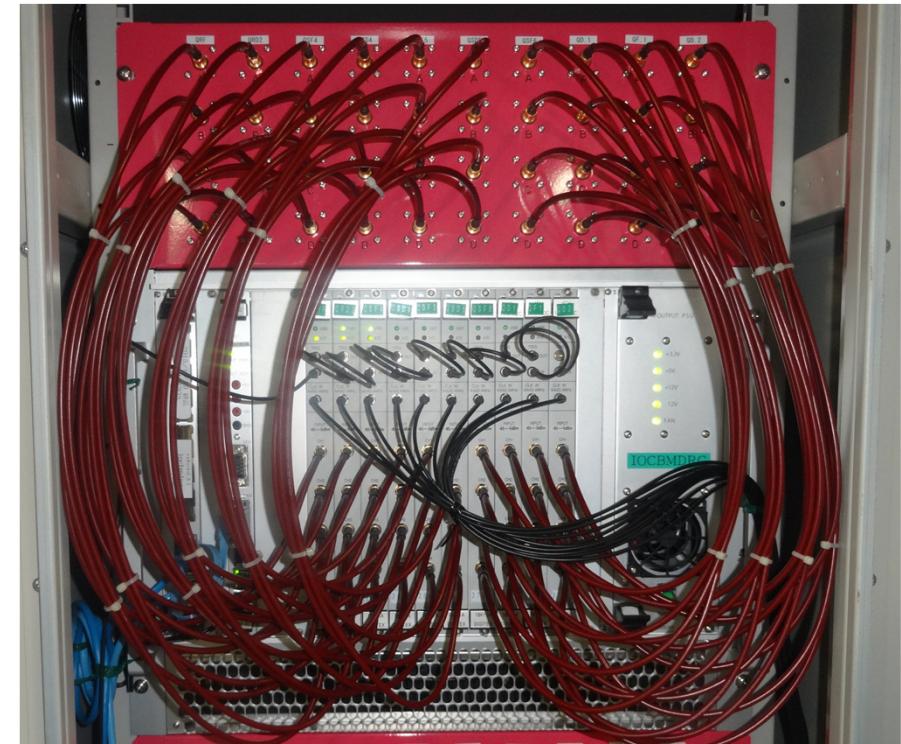
M. Kikuchi et al.



DR BPM

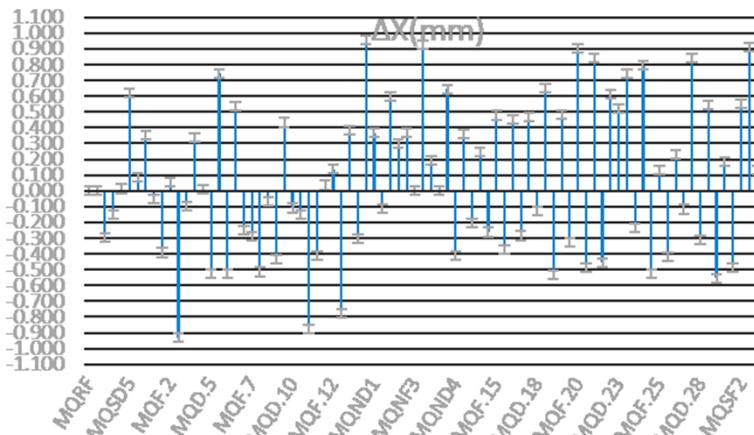


L/R wideband
Turn-by-turn
detector
(18K11)

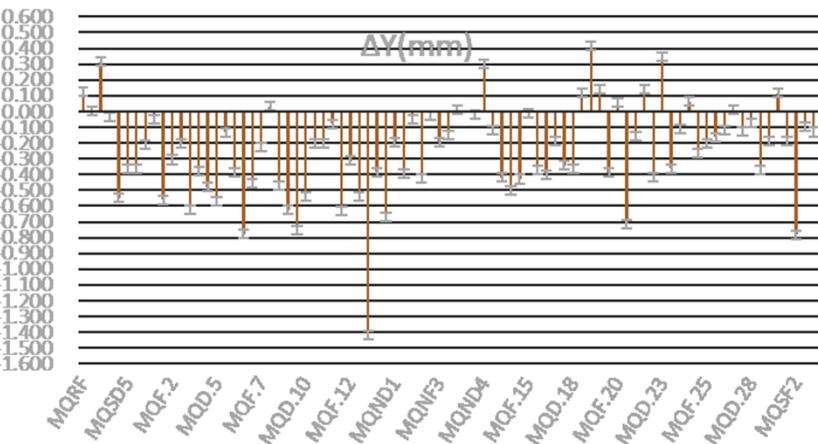


BPM block position survey

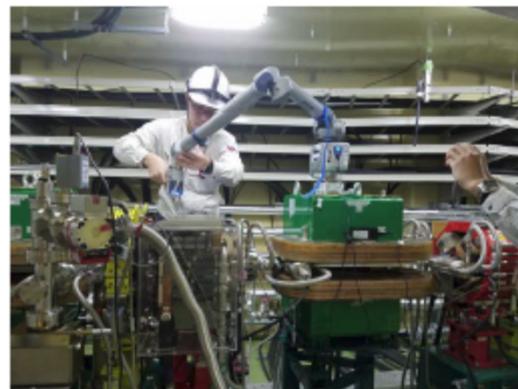
- Measured the BPM block position relative to Qmag using FARO 3D-arm.



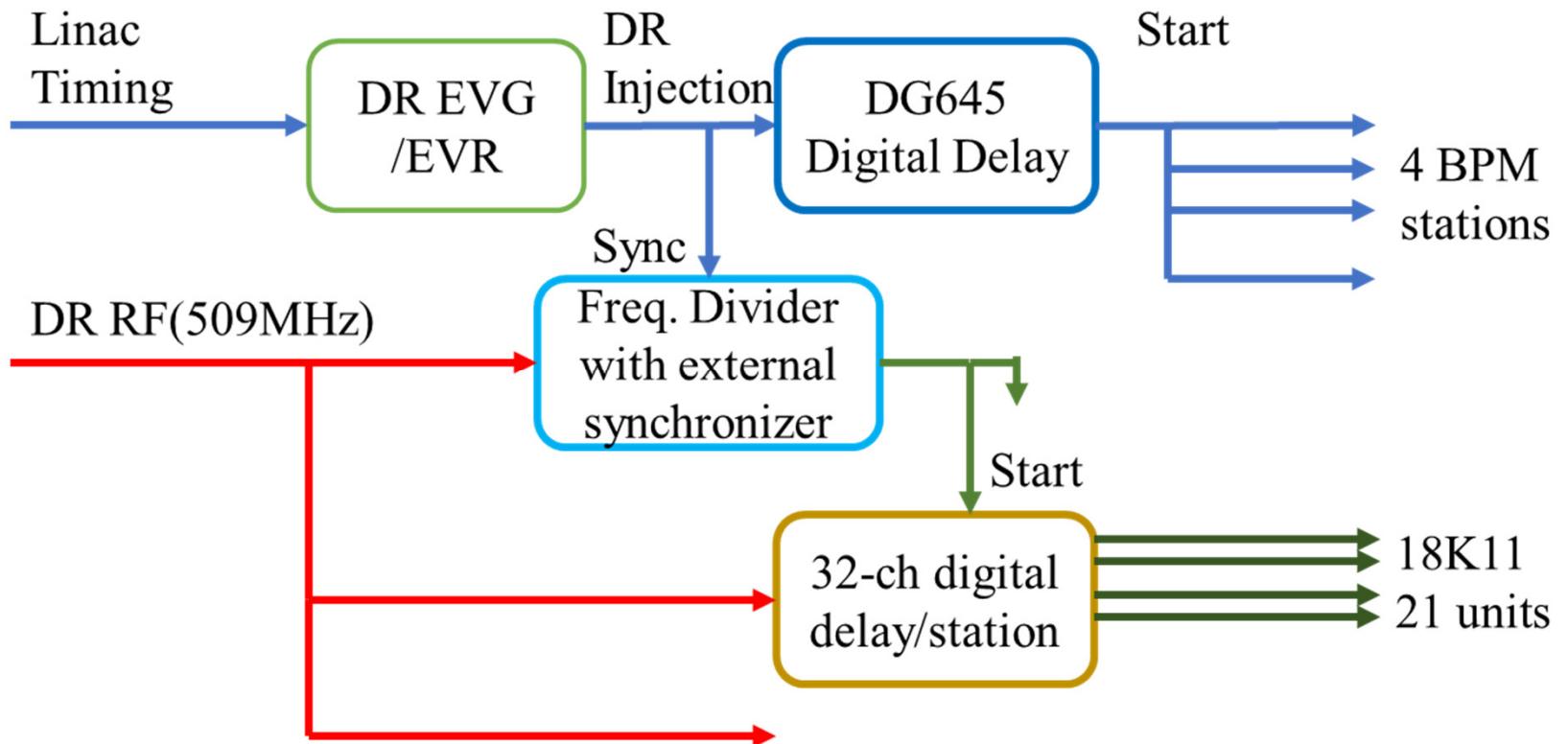
- $0.07 \text{ mm} \pm 0.47 \text{ mm}$



- $-0.25 \text{ mm} \pm 0.29 \text{ mm}$



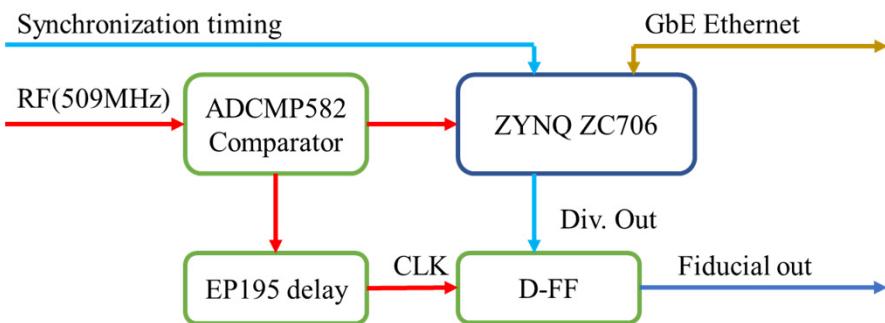
DR BPM Timing system



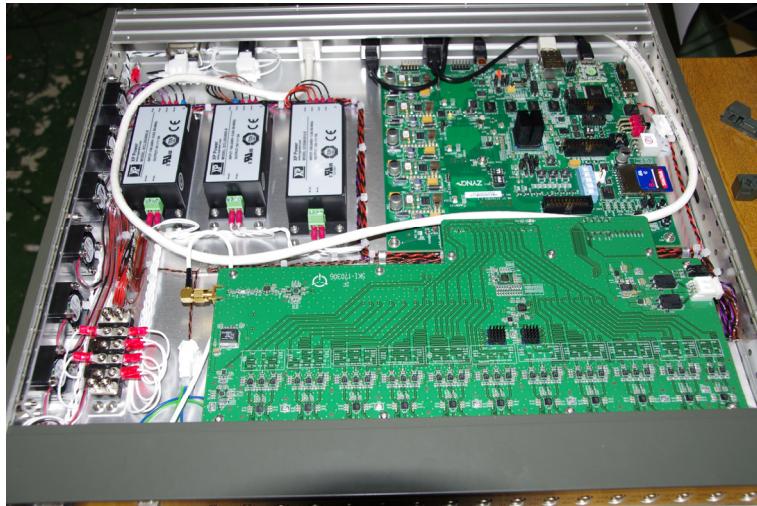
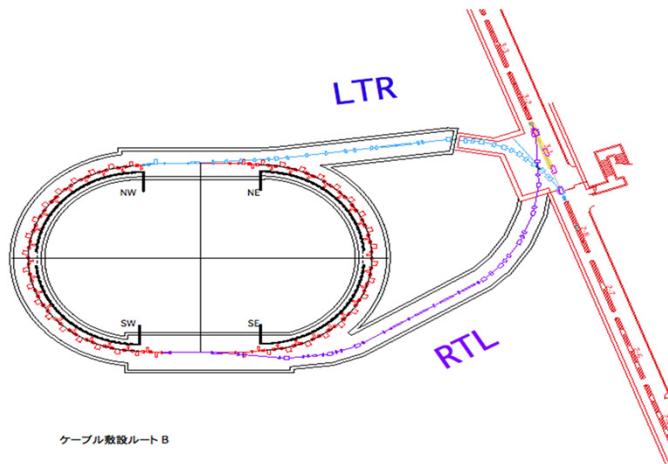
Freq. Divider with external sync.



- SKI-16115 32-bit 2ch frequency divider
- Working up to 720 MHz
- 32-bit divider and 32-bit delay
- ZYNQ ZC706 FPGA

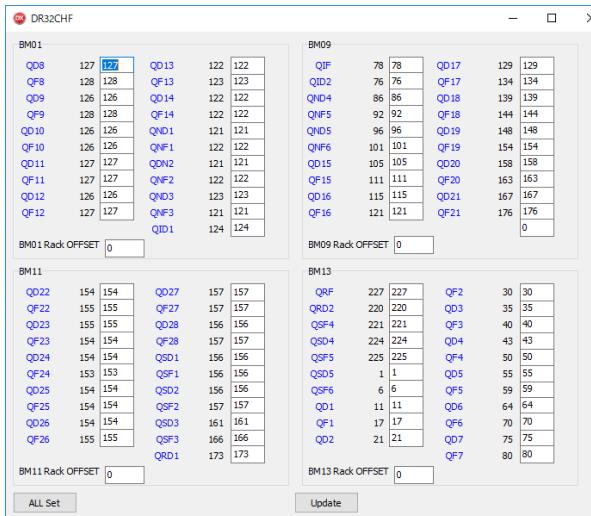
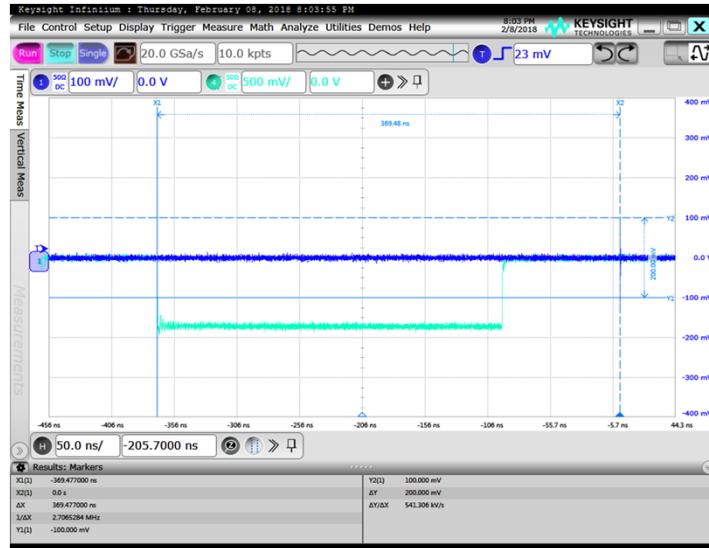


32-ch 32bit digital delay



- Largest timing difference in a BPM station amounts to more than 180 ns.
- SKI-17029 32-ch delay working with 508 MHz Ring RF.
- ZYNQ ZC702 eval. board with a daughter card .

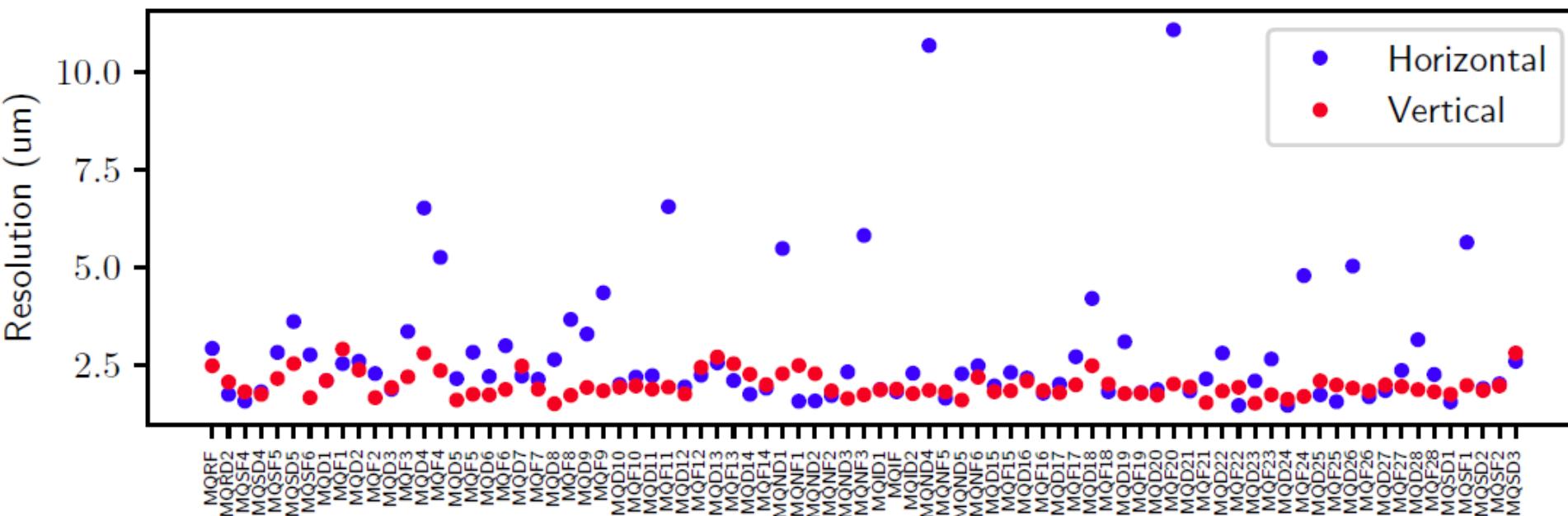
Timing adjustment using beam



- Preset individual delay estimated from cable length and positions.
- Adjust the station timing offset by observing the injected bunch signal from most upstream electrode and the revolution timing from 32-ch delay.
- Add this offset to individual delays (21-units).
- Within 2–3 hours after first injection all the BPM timings have been adjusted.

BPM resolution

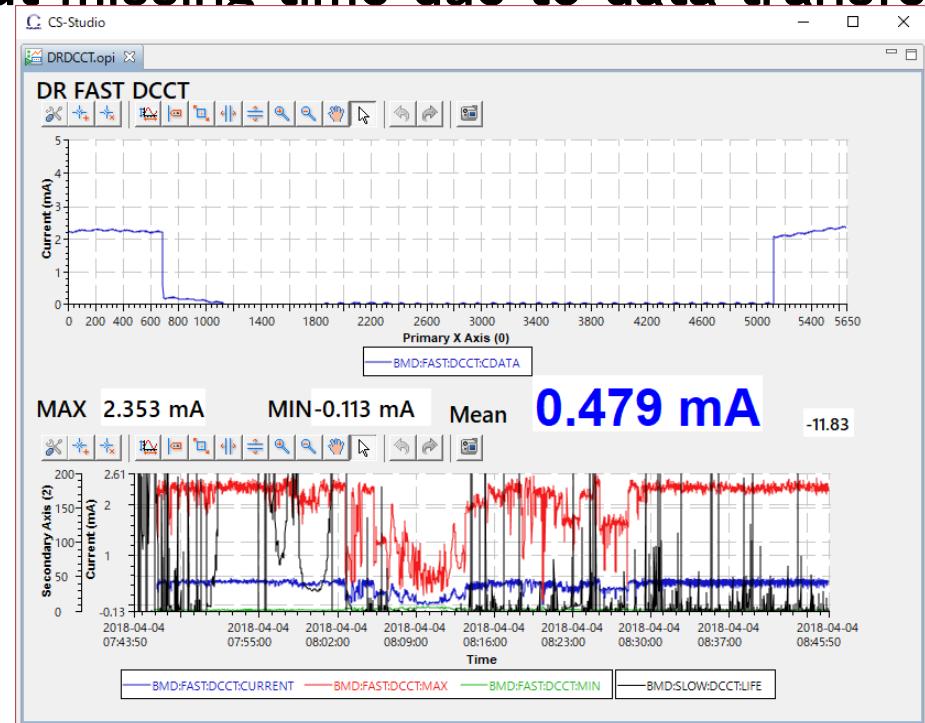
- Estimated using 3-bpm method.
- Mean beam position for 2k turns (could increase up to 32k turns).



- Roughly 2–3 μm with 1nC bunch (2.4 mA)

DCCT

- Measure the current with Keysight 34465A DVM with roughly 5kSPS without missing time due to data transfer.



- Reflects imperfect step response of DCCT

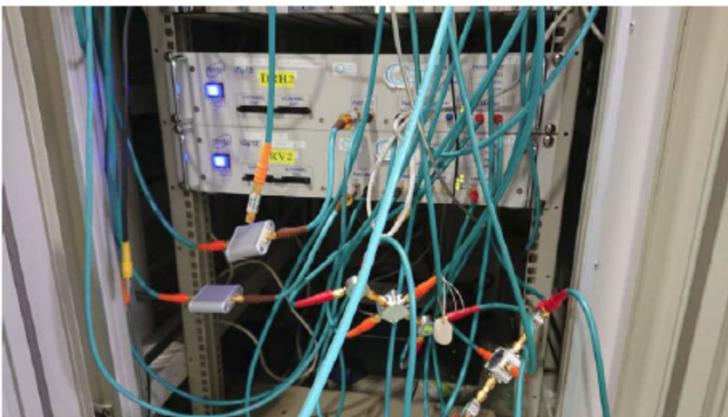
Bunch feedback system



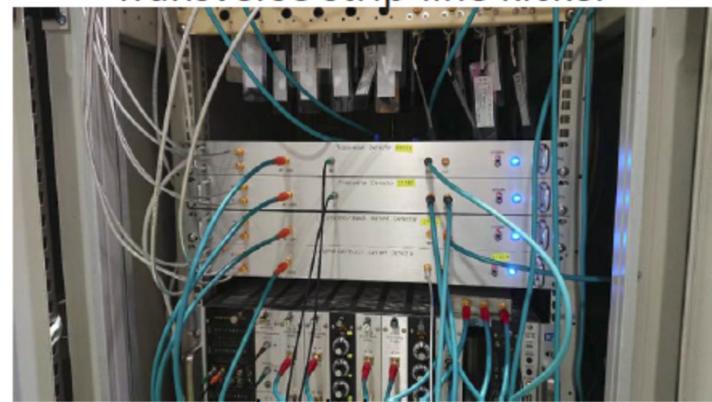
Monitor chamber



Transverse strip-line kicker

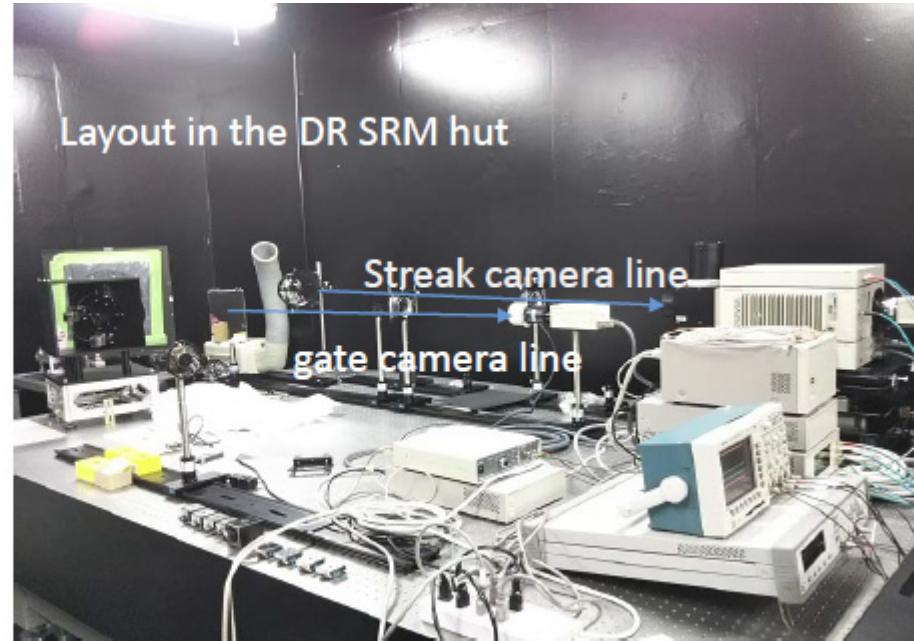


iGp12 feedback processor

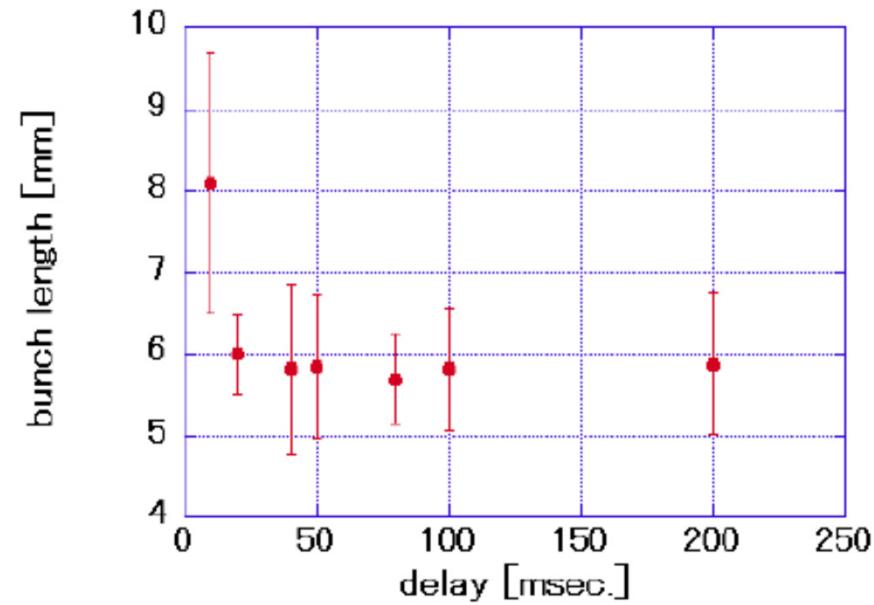
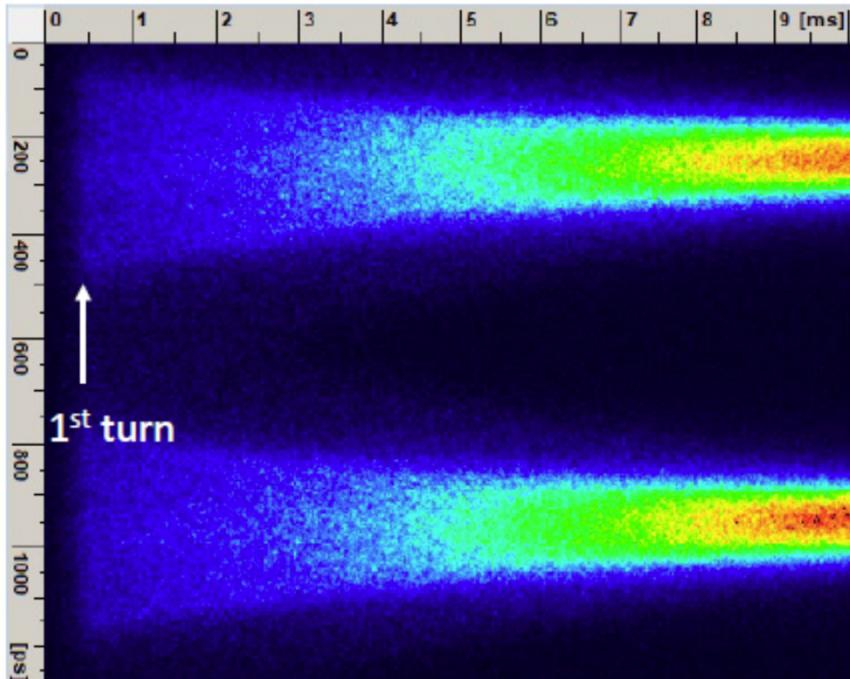


bunch detector

SRM

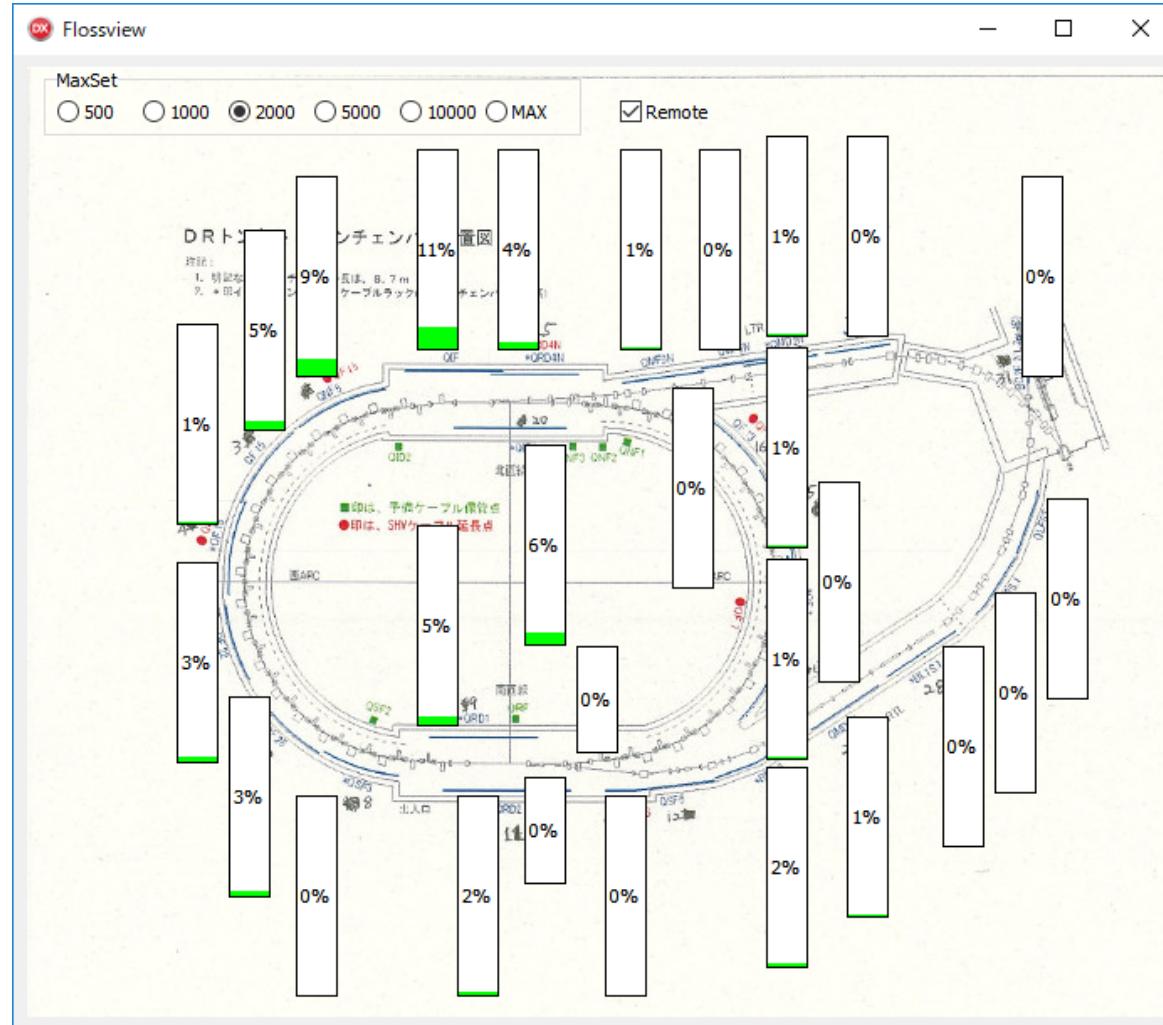


Bunch length after injection



- Damped around 20 ms after injection.
- Equilibrium value (6.5 mm) consistent with design bunch length.

Loss monitor



28 Ion Chambers around the ring and the transport lines
Stop injection when loss exceeds threshold value

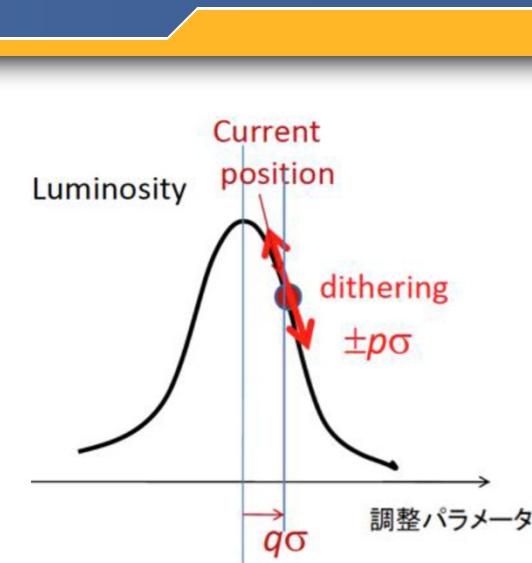
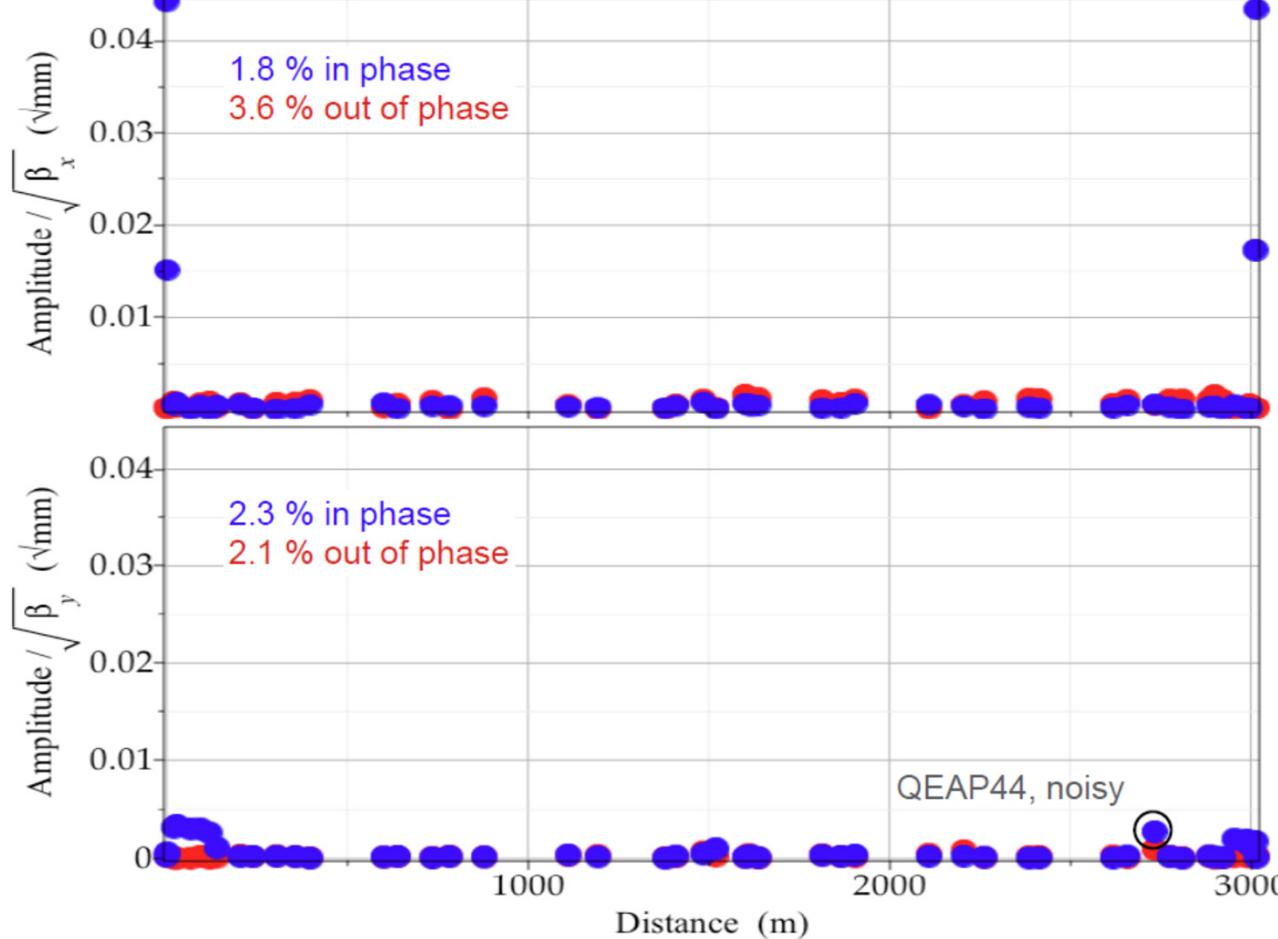
HER/LER commissioning

■ Gated turn by turn monitors

- Add 19 units (mainly around IR, local chromaticity correction sections)
- Revolution timing at local stations have been changed due to
 - New positron damping ring
 - Collision timing tuning (definition of bucket 0 has changed)
 - HER : +920 ns
 - HER : +880 ns
- Used for
 - To reduce the injection oscillation (kicker timing and amplitude)
 - Optics measurements, corrections especially around the IP
 - Tuning the orbit bump of dithering system (**TUPC13**)

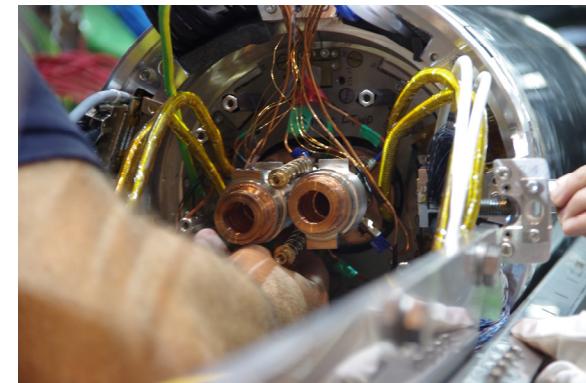
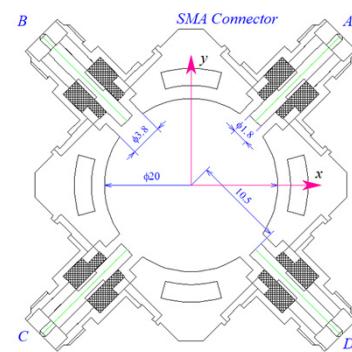
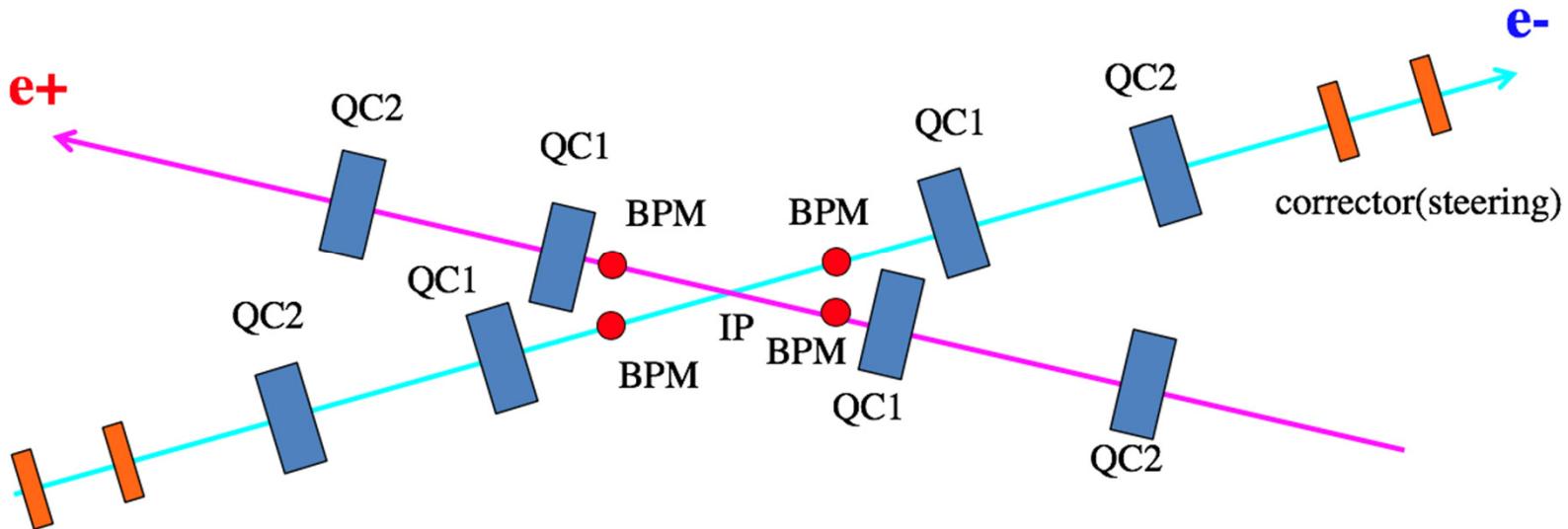
Orbit bump for dithering

Normalized Amplitudes, Common Scale

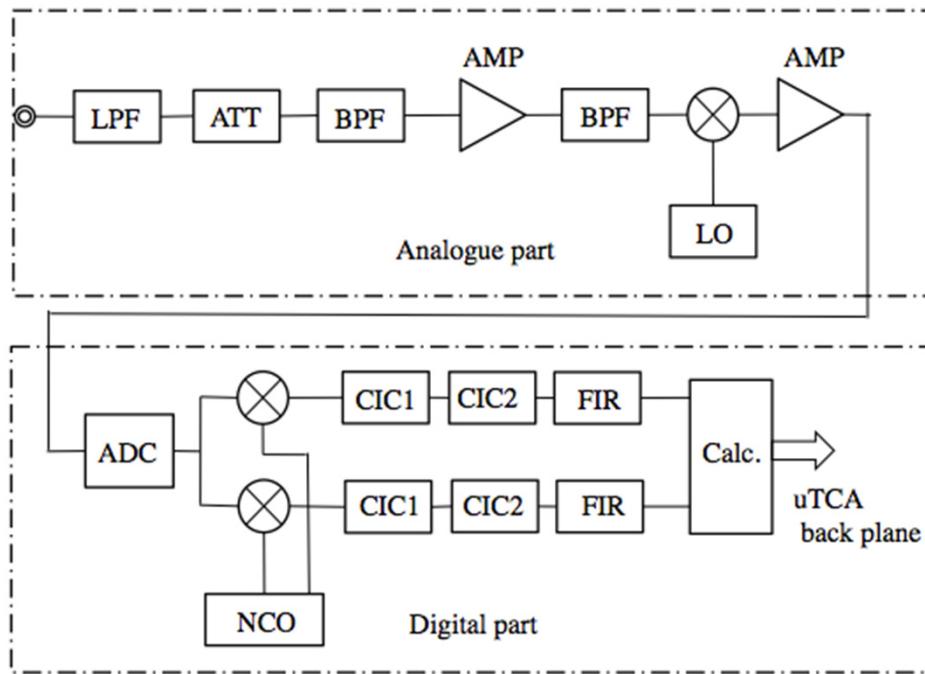


Modulate IP positions and angles with a sinusoidal signal (77Hz) and detect the frequency and phase response of luminosity monitor

IP feedback systems



Detector



Digital LPF board

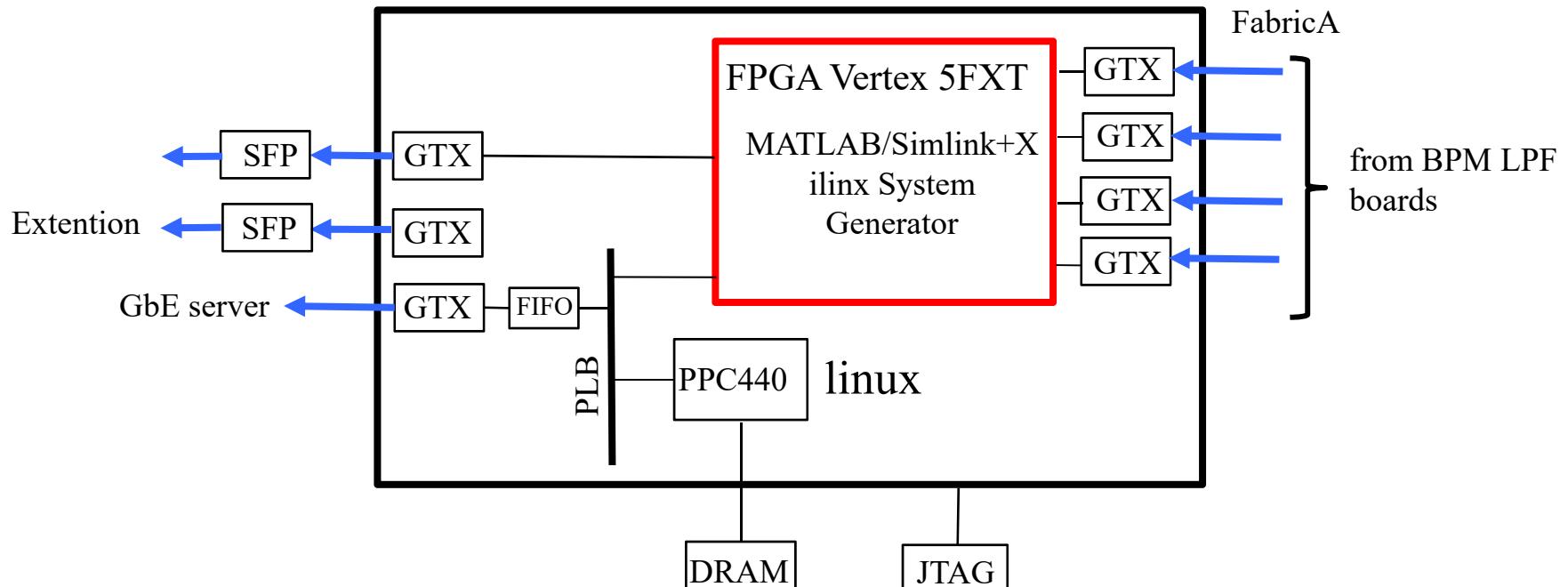
- The digital part is implemented in a μ TCA board developed for SuperKEKB LLRF system.
- EPICS is embedded in the board.

Required position resolution < 1 μ m
 Repetition 5kHz to 32kHz
 Bandwidth 2kHz

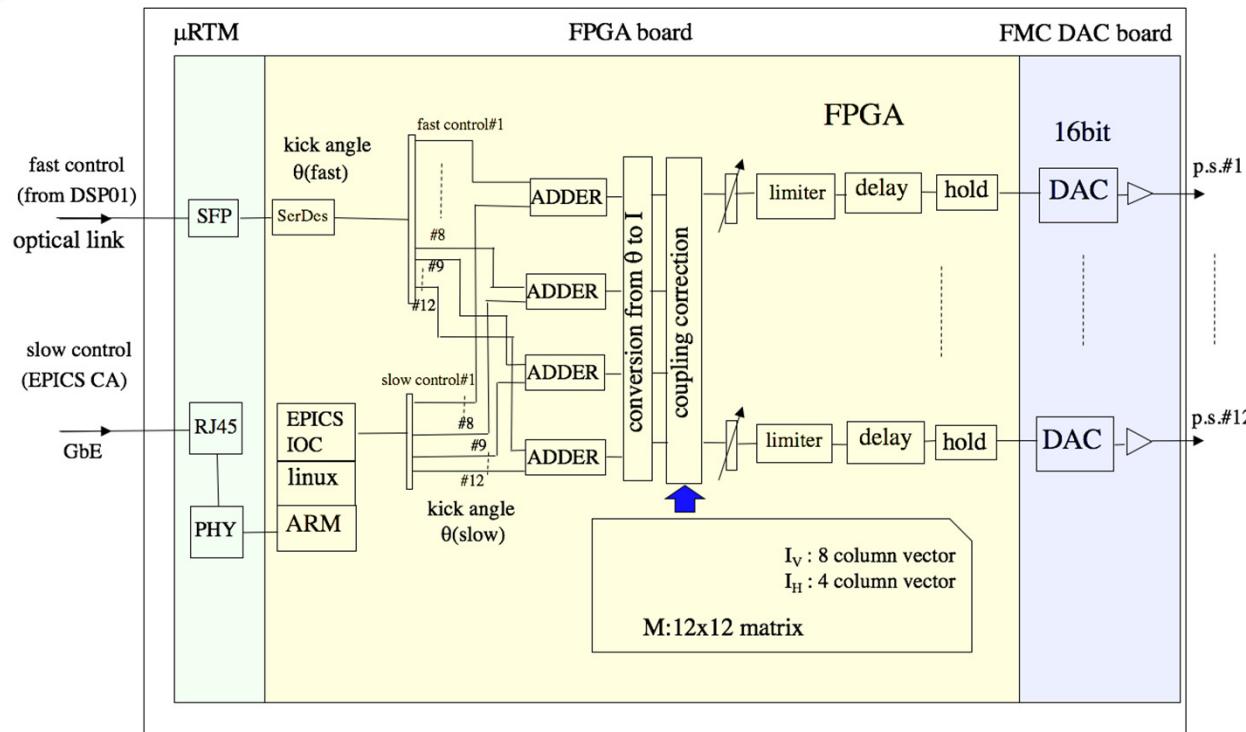
Processor board (DSP)



- Implemented with Matlab/Simulink with system generator for easy coding.
- Embedded EPICS
- Feedback repetition 32kHz



Power supply controller (MTCA.4)



slow control + fast control -> DAC

- Simulated bandwidth of FB < 100 Hz.



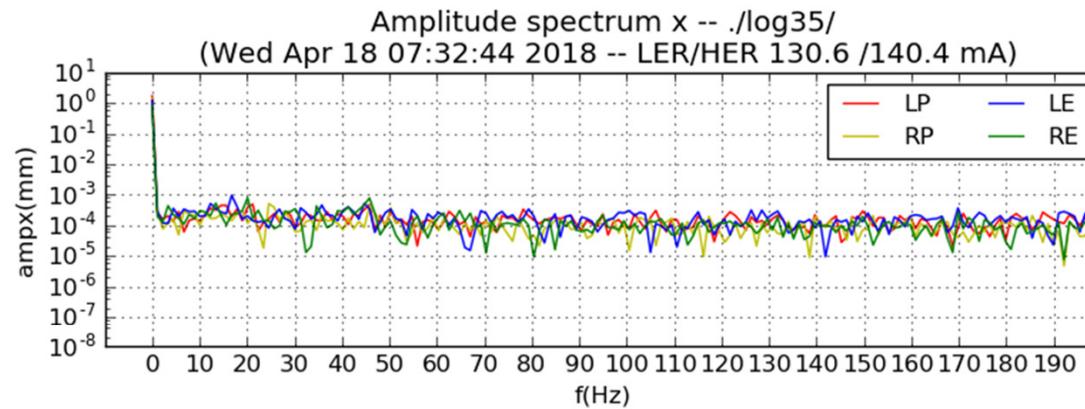
Example of beam vibration data

4/18 7:32 LER 130mA , HER 140mA

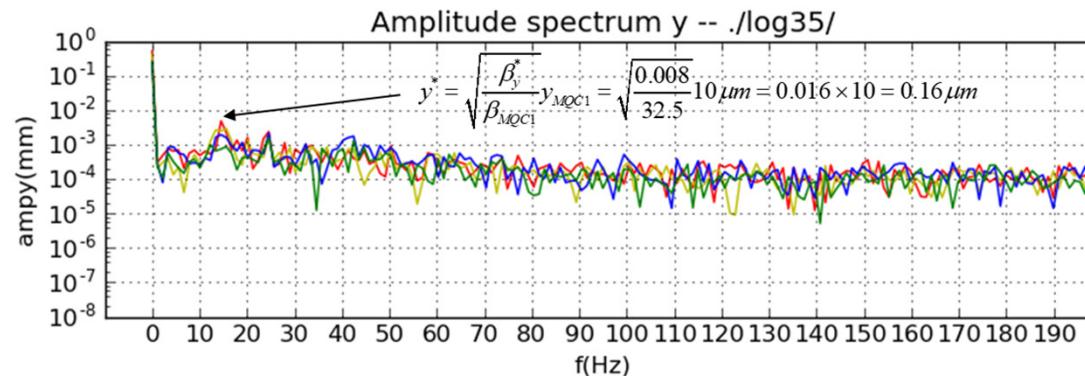
No collision

$\beta^*(H/V)$ LER 200/8, HER 200/8mm

$\beta_{MQC1}(H/V)$ LER 1.5/32.5, HER 1.6/35.1m

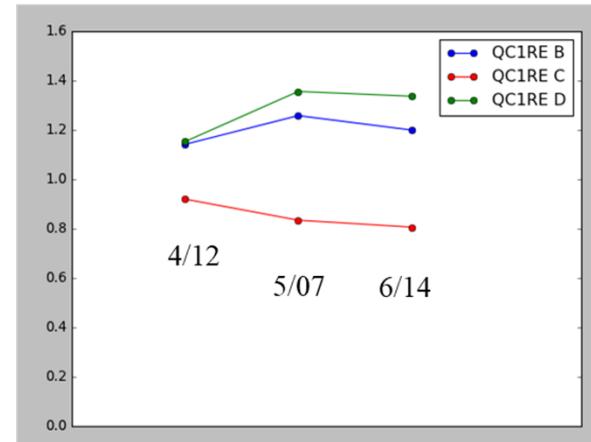
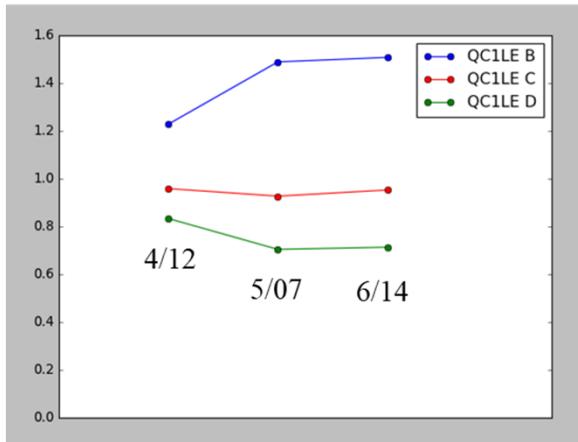
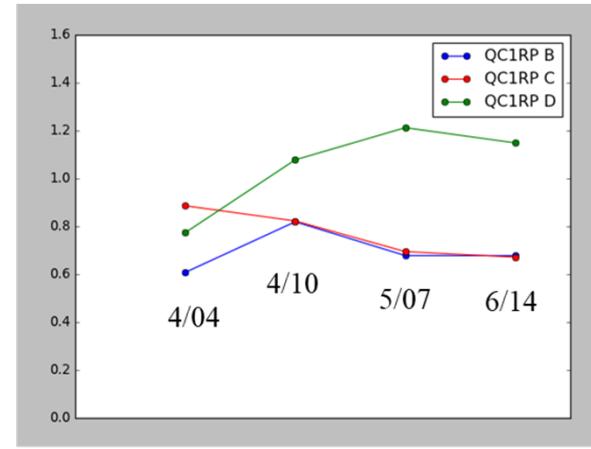
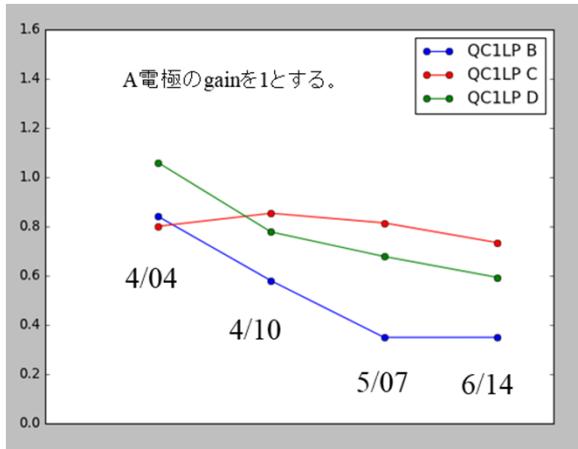


Vertical amplitude was
the order of 1/10 of
beam size at IP



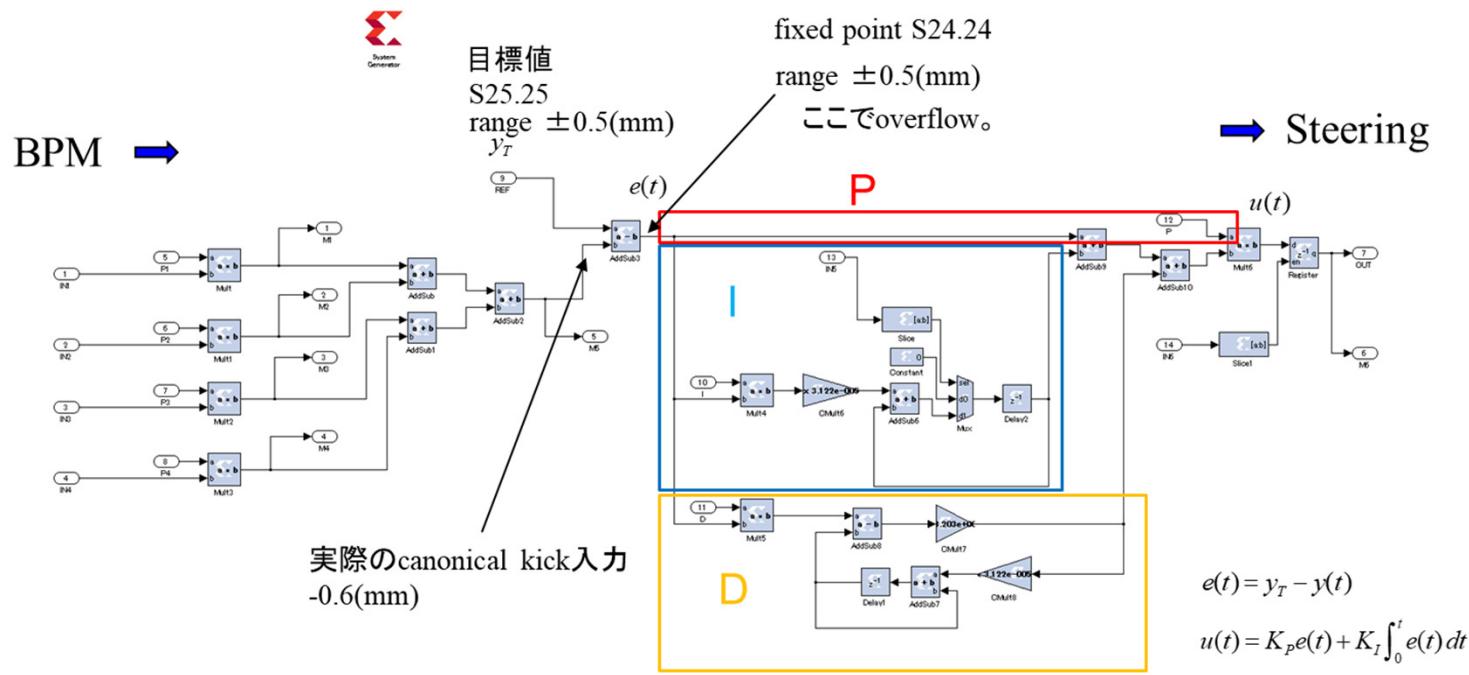
Difficulties (1)

■ Huge gain imbalance in QC1 BPMs



Difficulties (2)

- Overflow in the circuit, mainly due to huge beam offset coming from the gain imbalance.



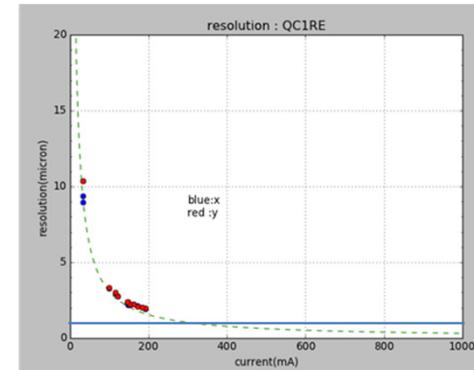
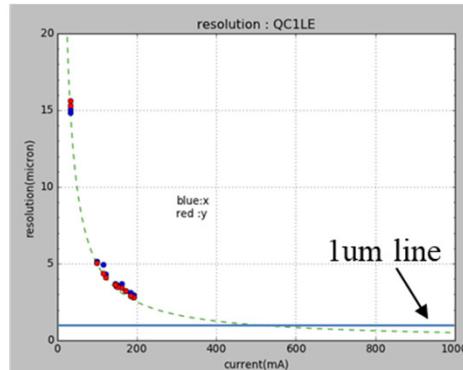
PID controller

System Generator (Simulink)

Difficulties (3)

- Unexpected larger loss in the coaxial cable complex
 - Too long thin semi-rigid cables (diam. of 1.5 mm)
 - Longer cables path from L-side BPM

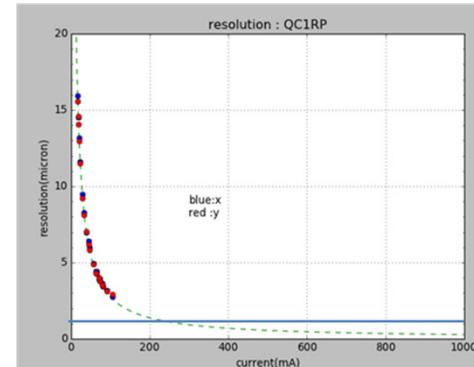
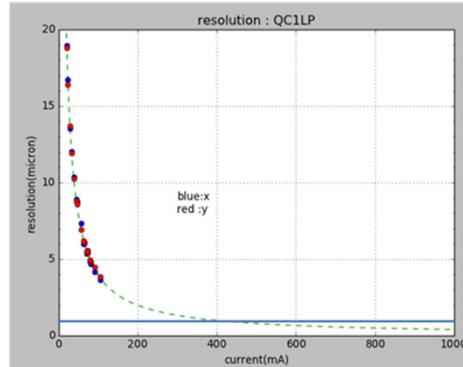
HER



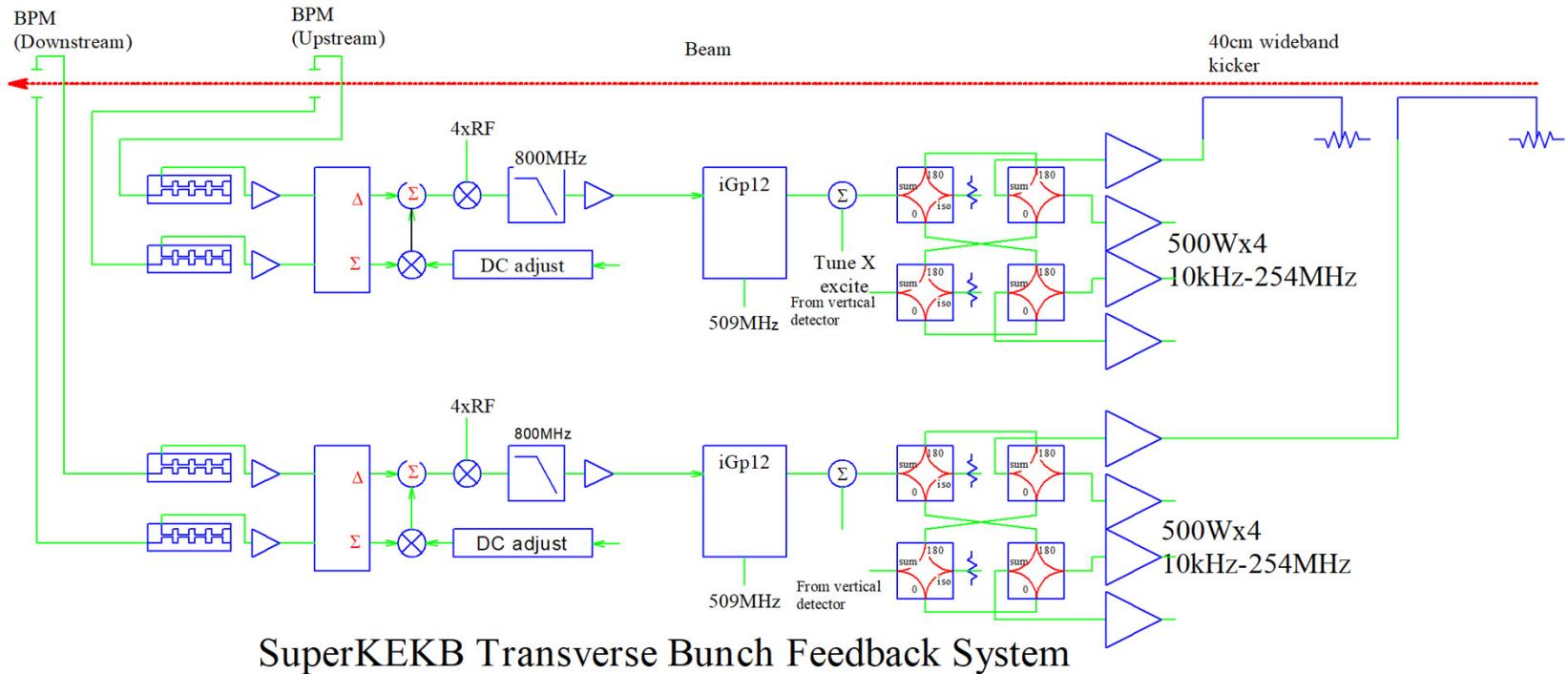
BPM resolution @ 100mA

5mm for L-side
2.5mm for R-side

LER

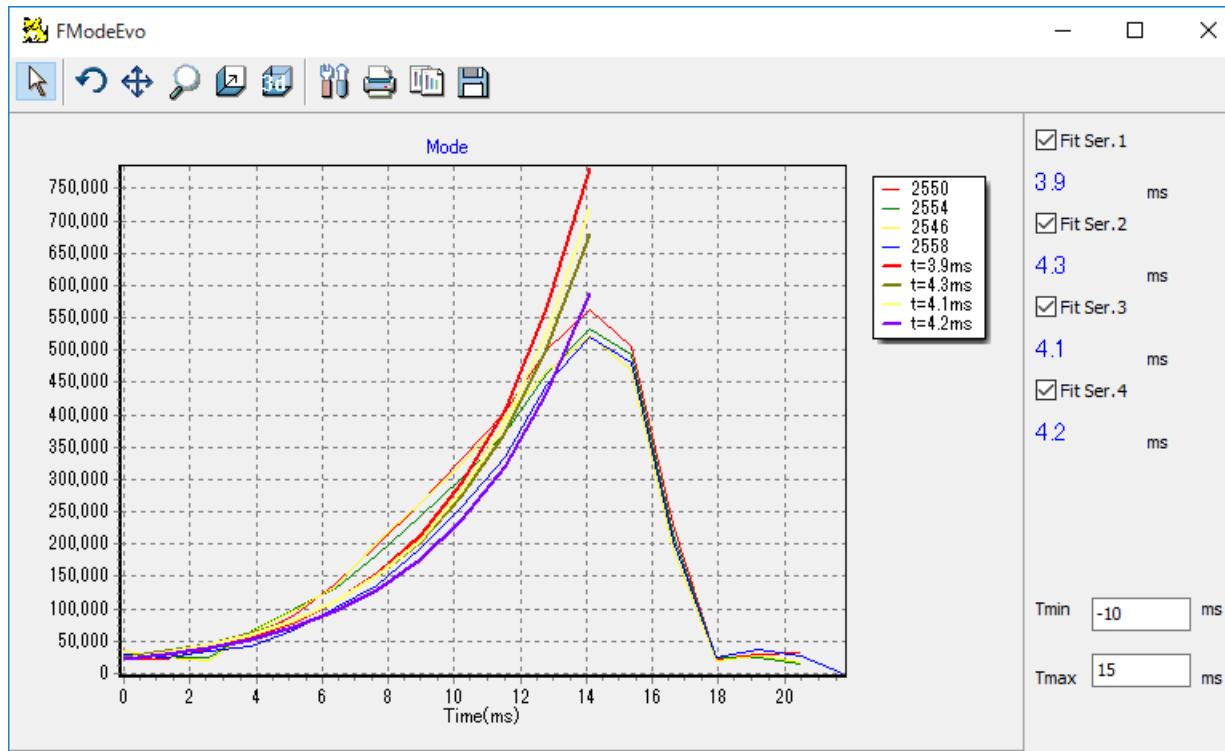


Bunch feedback systems



Worked well, especially in the early stage of the commissioning to suppress instabilities. Several failures in the final power amplifiers due to breakdown of chips of driver stage. Tune measurements to excite only non-colliding bunch (iGp12) worked well. PLL-based betatron oscillation excitation for optics measurements using GTBT worked well— still need to tune the amplitude due to fairly limited physical aperture.

Example of grow-damp experiment(LER)



ECE related instability growth time much slower than that of phase-1 (0.8ms→4ms)
Feedback damping time was the same (<1ms)

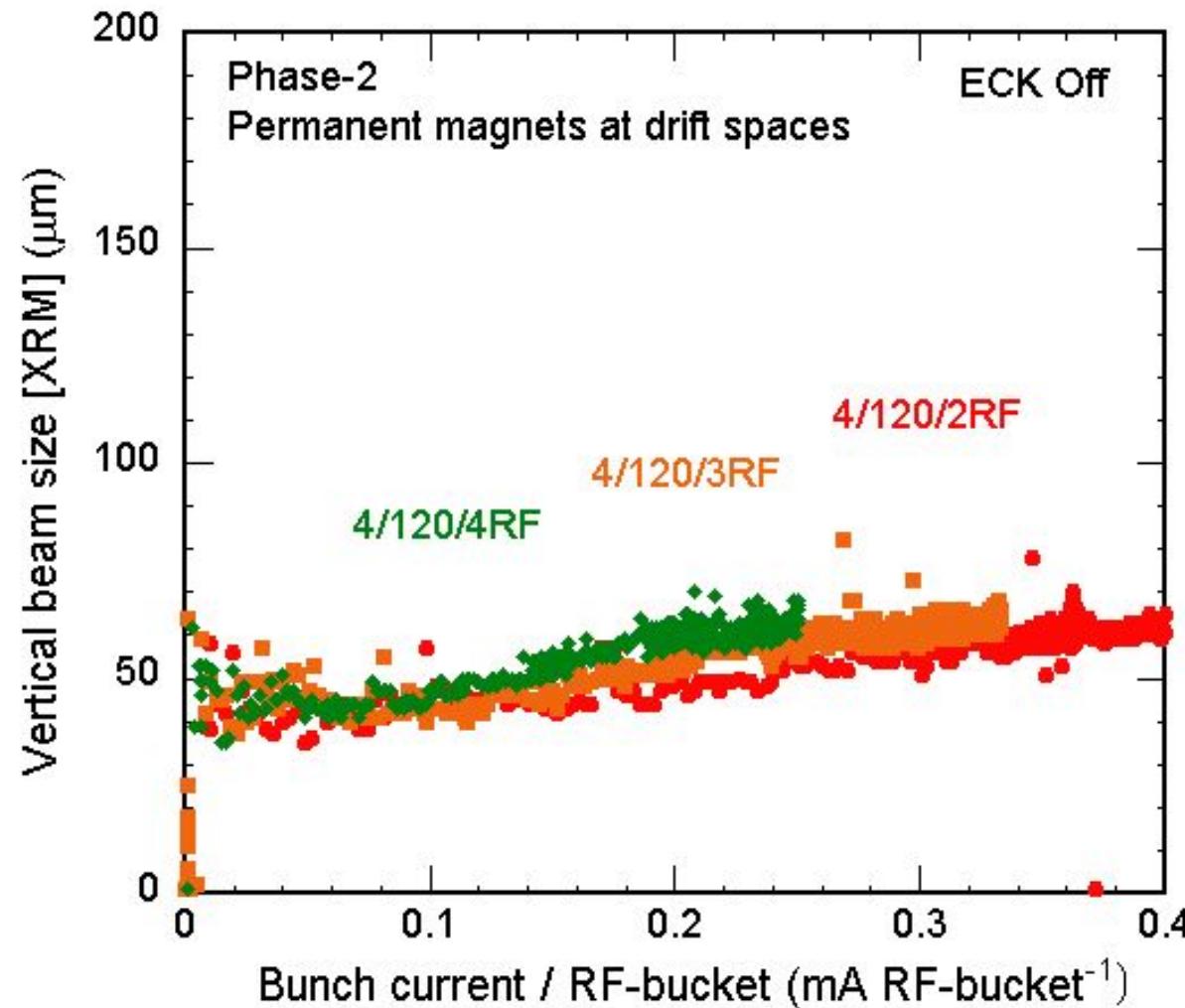
Photon monitors

- Deep-Si pixel detectors and the readout system was not in time → Used scintillator with a CCD camera
- Detailed discussions will be presented in **WEOC02**
- Mystery of HER beam size at phase-1
 - Removed thick Be absorber in HER line ($16\text{mm} \rightarrow 0.2\text{mm}$)
 - Increased β_y at the source point of HER ($7.6\text{m} \rightarrow 28\text{m}$)



- Point spread function greatly reduced in HER
- Measured HER vertical size was consistent with that estimated from the optics measurements (x-y coupling)

Example of vertical beam size of LER during ECE exp.



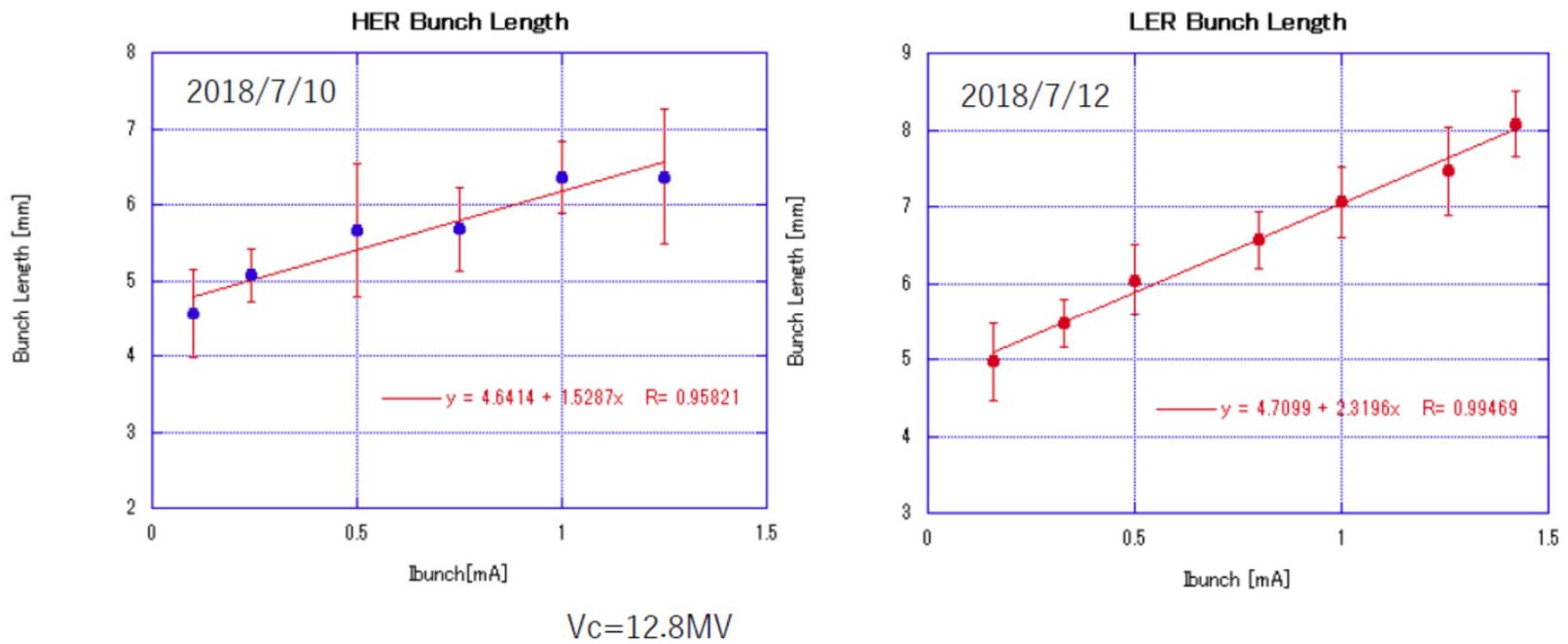
Visible SR line

- Exchanged diamond mirror with 200% large aperture to get much photons.



- Examined the streak camera at LER and found huge degradation of the streak tube.

Bunch length measurement



Summary

- Beam instrumentations of SuperKEKB, especially DR have been successfully commissioned.
 - All the system has shown excellent performance.
 - Helped very smooth beam commissioning of the rings
 - 1 month commissioning for DR from scratch
 - 3.5 month commissioning for HER/LER to achieve design target (luminosity, beam backgrounds..)
- For Phase 3 (with fill set of Belle-II detector)
 - Preparing to improve the instrumentation systems, especially
 - QC1 BPMs and IP feedback systems
 - GTBT systems
 - Longitudinal BxB feedback systems.