

# The Long-Baseline Neutrino Experiment

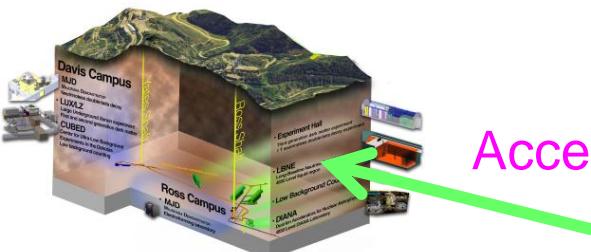
## Design of the LBNE Beamline

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5<sup>th</sup> International Particle Accelerator Conference

Dresden, Germany

June 15-20, 2014

# Outline

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- LBNE Science Goals
- LBNE Project Scope
- LBNE Milestones
- Recent Beamline Scope Changes
- Beamline Design Overview
- Conclusions

# LBNE Science Goals

LBNE is a comprehensive program to:

- **Measure neutrino oscillations**
  - Direct determination of CP violation in the leptonic sector
  - Measurement of the CP phase  $\delta$
  - Determination of the neutrino mass hierarchy
  - Determination of the  $\theta_{23}$  octant and other precision measurements
  - Testing the 3-flavor mixing paradigm
  - Precision measurements of neutrino interactions with matter
  - Searching for new physics
- **Study other fundamental physics enabled by a massive, underground detector**
  - Search for nucleon decays
  - Measurement of neutrinos from core collapse supernovae
  - Measurements with atmospheric neutrinos

The Near Detector will enable as well a broad range of precision neutrino-interaction measurements

# Importance of LBNE Science

The LBNE science has been recognized to be top priority:

- Report of the Snowmass 2013 summer study
- European strategy for Particle Physics (update of 2013)
- P5 report, May 2014

The Science Drivers:

- Use the Higgs boson as a new tool for discovery
- Pursue the physics associated with neutrino mass
- Identify the new physics of dark matter
- Understand cosmic acceleration: dark energy and inflation
- Explore the unknown: new particles, interactions, and physical principles



P5 Report, May 2014

# Neutrino Program at Fermilab



# Evolving Scope of the LBNE Project

- LBNE is developing as an international partnership, with the goal of delivering an initial project consisting of:
  - A neutrino beamline, operating initially at 1.2 MW,
  - A highly-capable near detector system,
  - A  $\geq 10$  kt fiducial mass far detector underground at SURF, 4850 ft deep
  - Conventional facilities including a cavern at the far site for a  $\geq 35$  kt fiducial mass far detector system.
  - The designs of the near and far detectors and of the beam will incorporate concepts from new partners.
- The planned project allows for future upgrades:
  - The beamline is designed to be upgradeable up to 2.3 MW proton beam power.
  - Future far detector module(s) can be installed in the underground cavern.

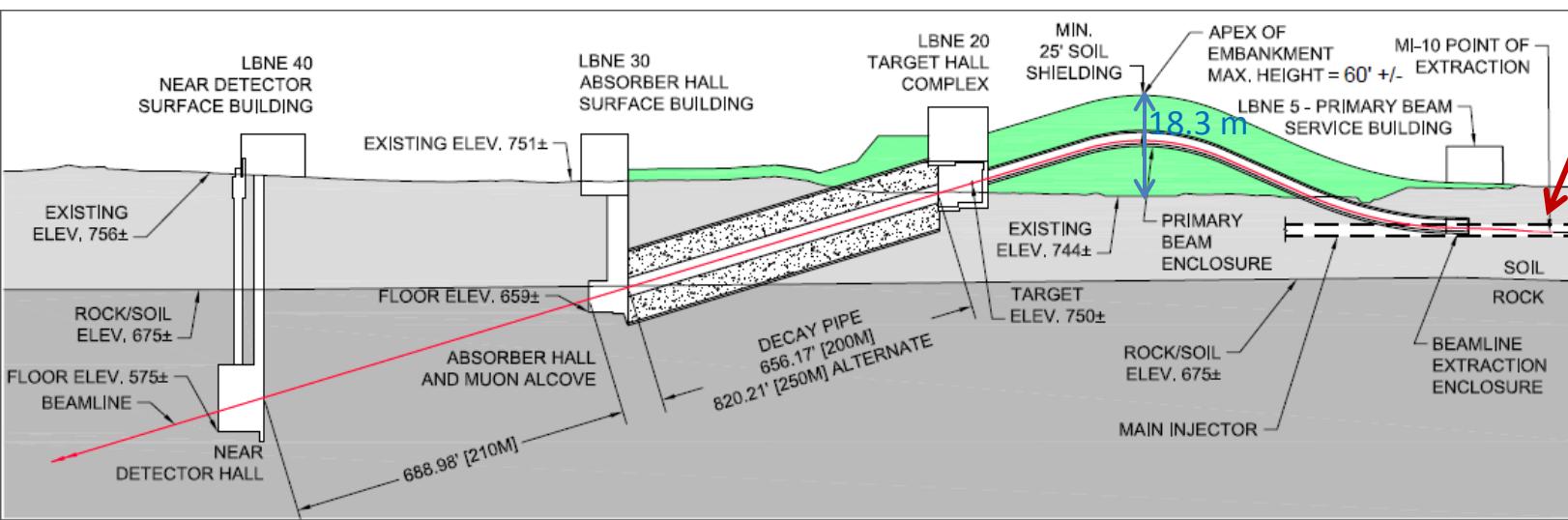
# LBNE Milestones (in May 2014 schedule)

- Critical Decision-0 (CD-0) approved, January 8, 2010.
- Successful Director's Review of the full-scope LBNE (26-30 Mar. 2012).
- Office of Science in DOE asking that LBNE is staged (19 Mar. 2012).
- A three month "Reconfiguration" process and recommendation for a phased LBNE (Aug. 6, 2012).
- Successful Director's Review of the Phase 1 LBNE Project (25-27 Sep. 2012).
- Successful DOE CD-1 Independent Project/Cost Reviews (Oct. /Nov., 2012).
- CD-1 approved, December 10, 2012.
- CD-3a expected in October 2015. (pre-load embankment)
- CD-2 expected in January 2017 (baselining).

Technically driven schedule has been prepared and will be adjusted on the basis of funding
- CD-3b expected in October 2017.
- CD-4 Beamlne ready for review, expected in Aug. 2023.
- CD-4 expected in May 2024.

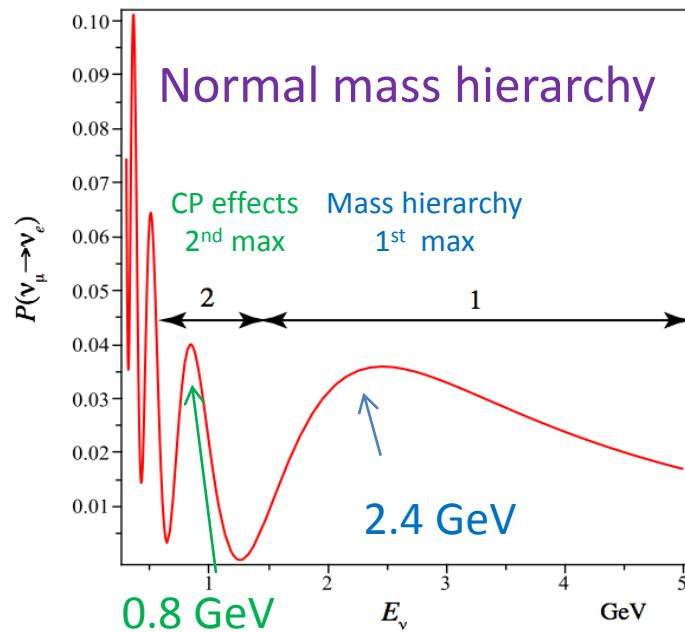
# LBNE Beamline Reference Design: MI-10 Extraction, Shallow Beam

## Beamline Facility contained within Fermilab property



# Beamline Requirements driven by the physics

- The driving **physics** considerations for the LBNE Beamline are the **long-baseline neutrino oscillation analyses**.
- Wide band, sign selected beam to cover the 1<sup>st</sup> and 2<sup>nd</sup> oscillation maxima. Optimizing **for E<sub>v</sub>** in the range 0.5 – 5.0 GeV.
- The **primary beam** designed to transport high intensity **protons** in the energy range of 60-120 GeV to the LBNE target.



# Requirements and assumptions

- We have been planning so far to **start** with a **700 kW** beam (NuMI/NOvA at 120 GeV) and then be prepared to take significantly increased beam power (**~2.3 MW**) allowing for an upgradeability of the facility when more beam power becomes available.
- Fermilab is now planning to raise the beam power to **1.2 MW** by the time LBNE starts operation (**PIP-II**).
  - We are currently assuming operation of the Beamline for the first 5 years at **1.2 MW** and for 15 years at **2.3 MW**.
- Stringent limits **on radiological protection** of environment, members of public and workers.
- The **lifetime** of the Beamline Facility including the shielding is assumed to be **30 years**.

## Recent scope changes/challenges

- Be ready for 1.2 MW at day one (**changes required in many components of the neutrino beamline**).
- Helium instead of air in the **decay pipe** to increase the neutrino flux and reduce the systematics (**an upstream decay pipe window is required and more sophisticated air cooling**).
- The helium in the decay pipe makes the design of the **hadron absorber more challenging**. We had to reduce temperatures and increase the safety factor even with air in the decay pipe.
- Understanding corrosion better for the decay pipe, target chase and absorber cooling lines.
  - Beamlne corrosion working group
  - Corrosion consultant
  - Consulting with CERN and other HEP facilities

# Proton Improvement Plan-II

## Performance Goals

PIP-II doc: 1232  
S. Holmes et al.

[http://projectx-  
docdb.fnal.gov/cgi-bin/  
ShowDocument?docid=1232](http://projectx-docdb.fnal.gov/cgi-bin>ShowDocument?docid=1232)

Pulse duration: 10  $\mu$ s

Performance Parameter	Requirement	
Linac Beam Energy	800	MeV
Linac Beam Current	2	mA
Linac Beam Pulse Length	0.6	msec
Linac Pulse Repetition Rate	15	Hz
Linac Upgrade Potential	CW	
Booster Protons per Pulse	$6.4 \times 10^{12}$	
Booster Pulse Repetition Rate	15	Hz
Booster Beam Power @ 8 GeV	120	kW
8 GeV Beam Power to LBNE	80-120*	kW
Beam Power to 8 GeV Program	40-0*	kW
Main Injector Protons per Pulse	$7.5 \times 10^{13}$	
Main Injector Cycle Time @ 120 GeV	1.2	sec
Main Injector Cycle Time @ 60 GeV - 80 GeV	0.8	sec
LBNE Beam Power @ 60 GeV	0.9	MW
LBNE Beam Power @ 120 GeV	1.2	MW
LBNE Upgrade Potential @ 60-120 GeV	>2	MW

\*First number refers to Main Injector operations at 120 GeV; second number to 60 GeV. The PIP-II configuration is capable of maintaining 1.2 MW down to 80 GeV.

# Proton Improvement Plan-IV Performance Goals

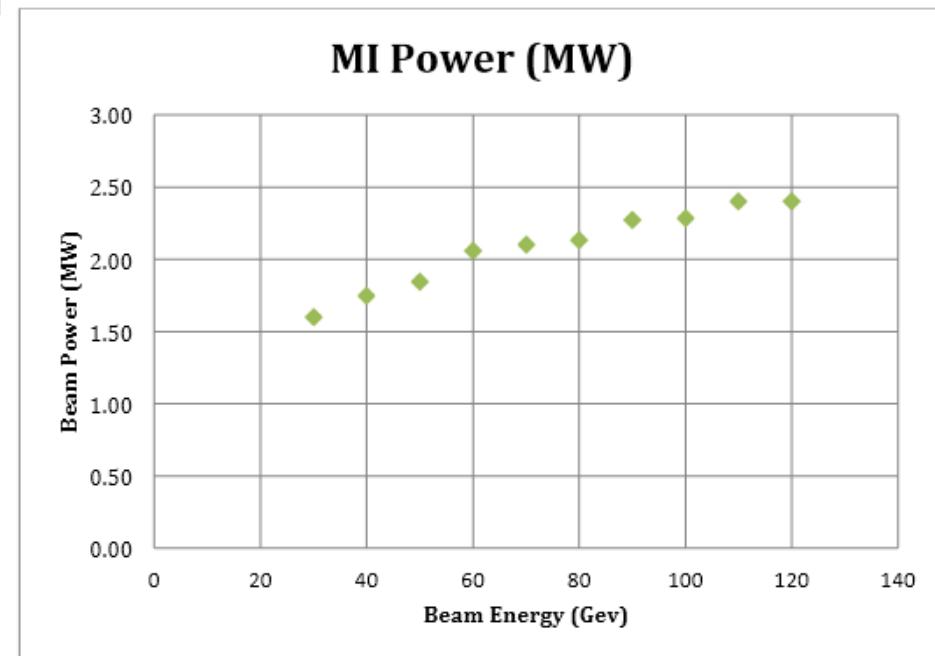
Energy (GeV)	Intensity (1e13)	Cycle Time (sec)	Power (MW)
120	15	1.2	2.4
110	15	1.1	2.4
100	15	1.05	2.29
90	15	0.95	2.13
80	15	0.9	2.13
70	15	0.8	2.1
60	15	0.7	2.06
50	15	0.65	1.85
40	15	0.55	1.75
30	15	0.45	1.6

P. Derwent, S. Holmes, I. Kourbanis, V. Lebedev

[http://projectx-docdb.fnal.gov/cgi-bin/  
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Building on:

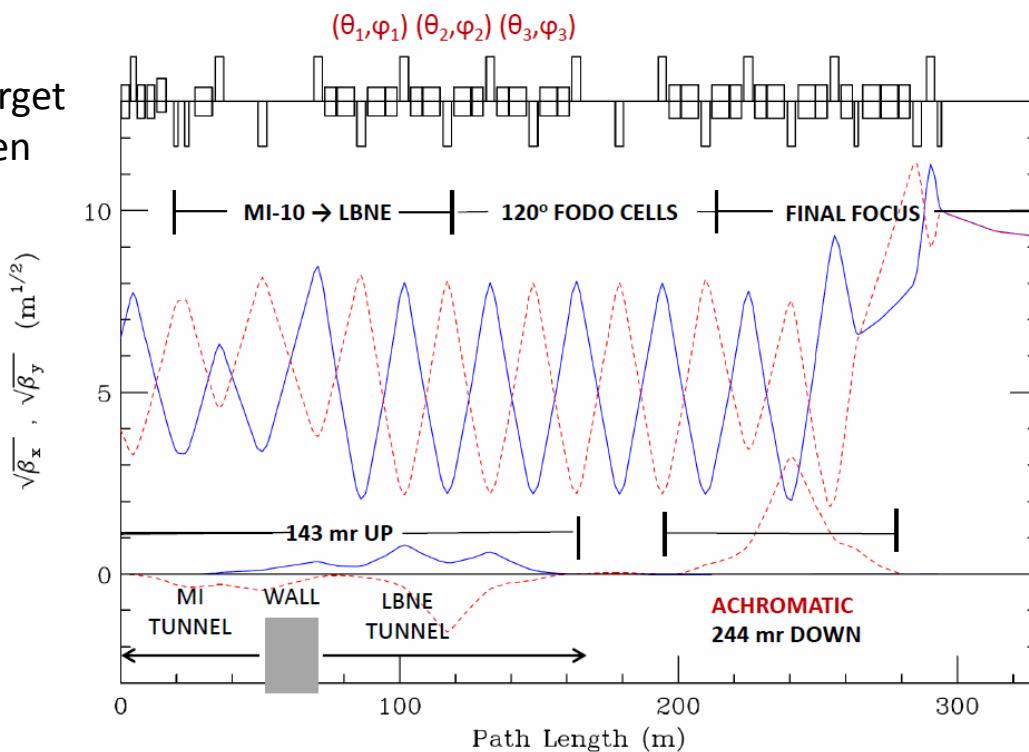
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# Primary Beam and Lattice Functions

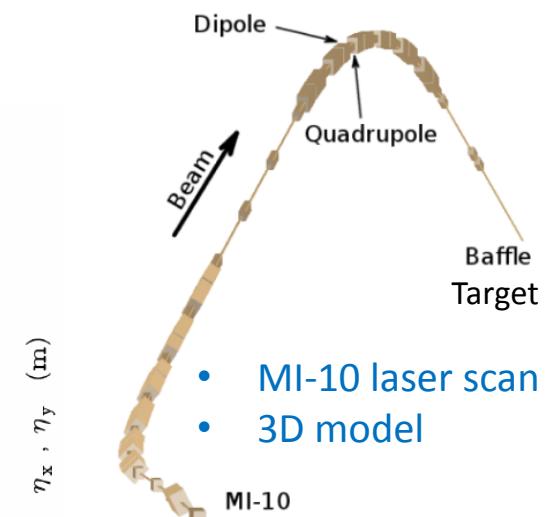
- The LBNE Primary Beam will transport 60 - 120 GeV protons from MI-10 to the LBNE target to create a neutrino beam. The beam lattice points to 79 conventional magnets (25 dipoles, 21 quadrupoles, 23 correctors, 6 kickers, 3 Lambertsons and 1 C magnet).

Beam size at target tunable between  
1.0-4.0 mm



Horizontal (solid) and vertical (dashed) lattice functions of the LBNE transfer line

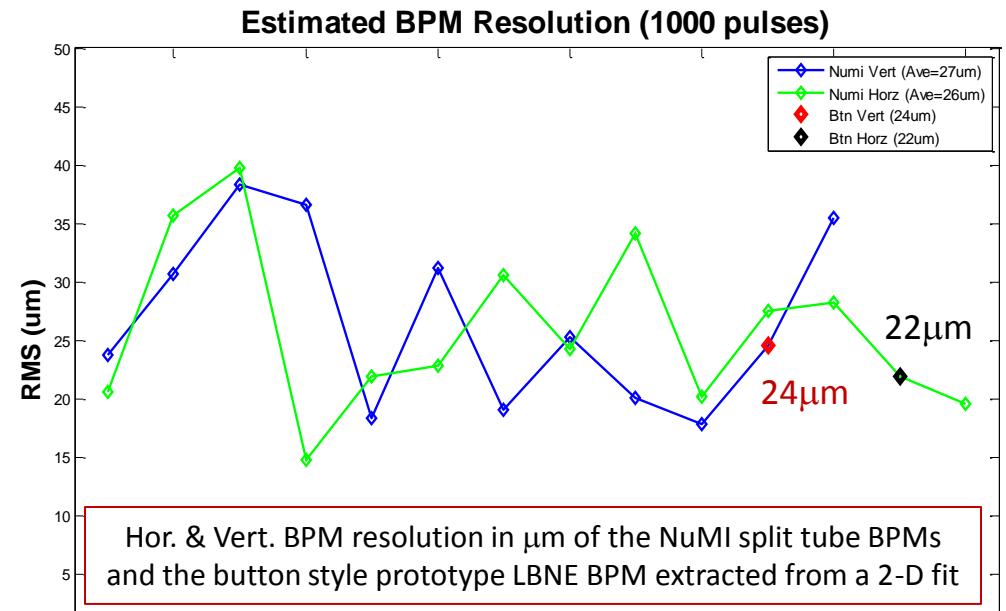
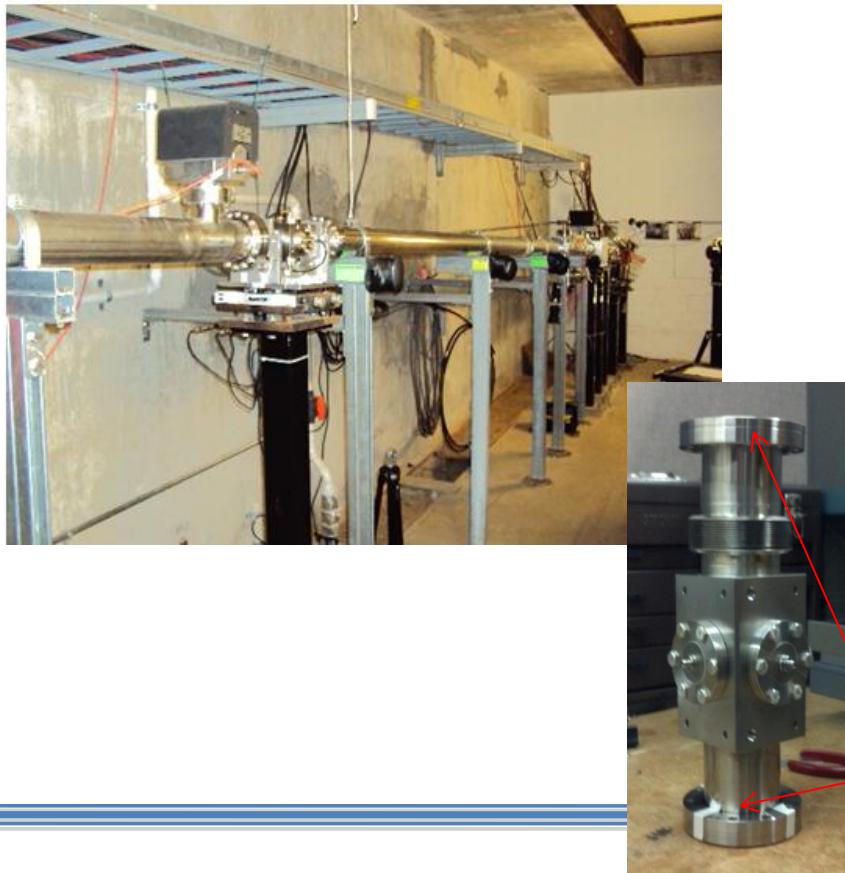
The final focus is tuned for  $\sigma_x = \sigma_y = 1.50$  mm at 120 GeV/c with  $\beta^* = 86.33$  m and nominal MI beam parameters  $\varepsilon_{99} = 30\pi$   $\mu\text{m}$  &  $\Delta p_{99}/p = 11 \times 10^{-4}$



# Primary Beam Instrumentation

- Beam-Position Monitors, Beam-Loss Monitors, Total-Loss Monitors, Beam-Intensity Monitors, Beam-Profile Monitors
  - Prototype Beam Position Monitors (already operational in NuMI). Getting simultaneously x and y information.

Button BPM operational in NuMI



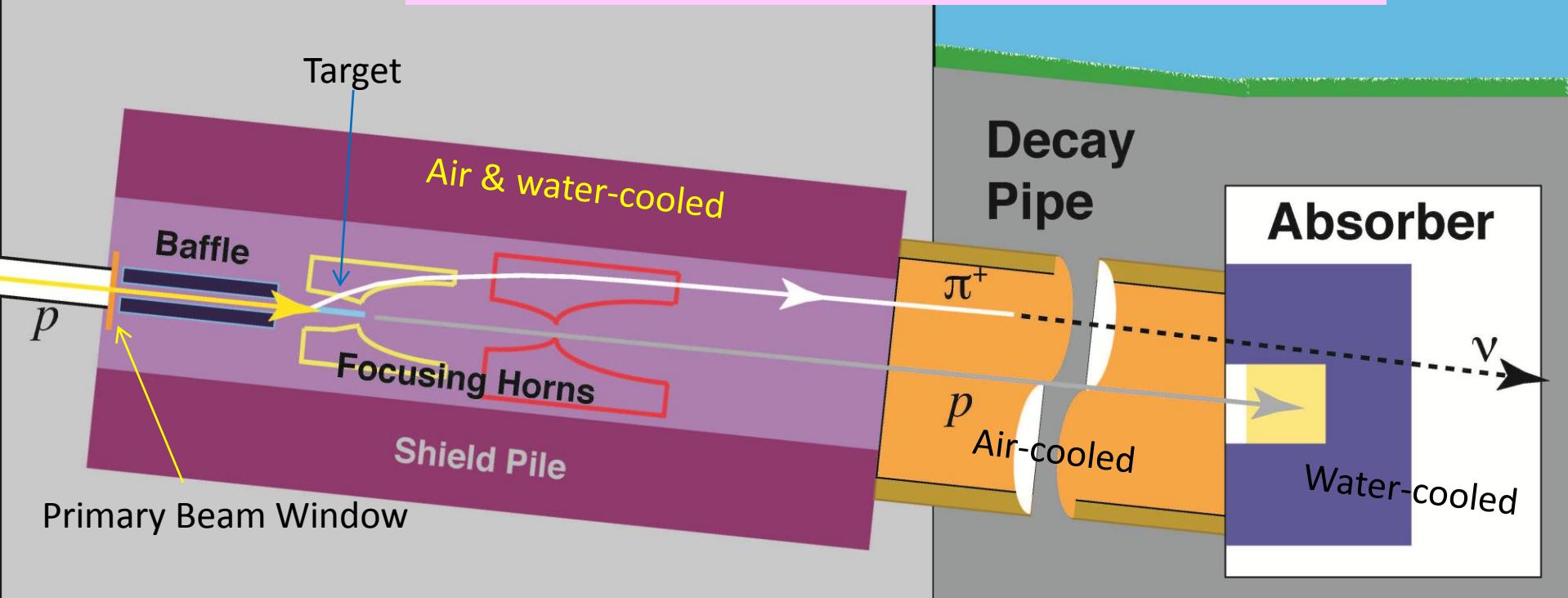
BPM # along the NuMI primary line from US to DS

~10"

# Major Components of the Neutrino Beam

## Target Hall

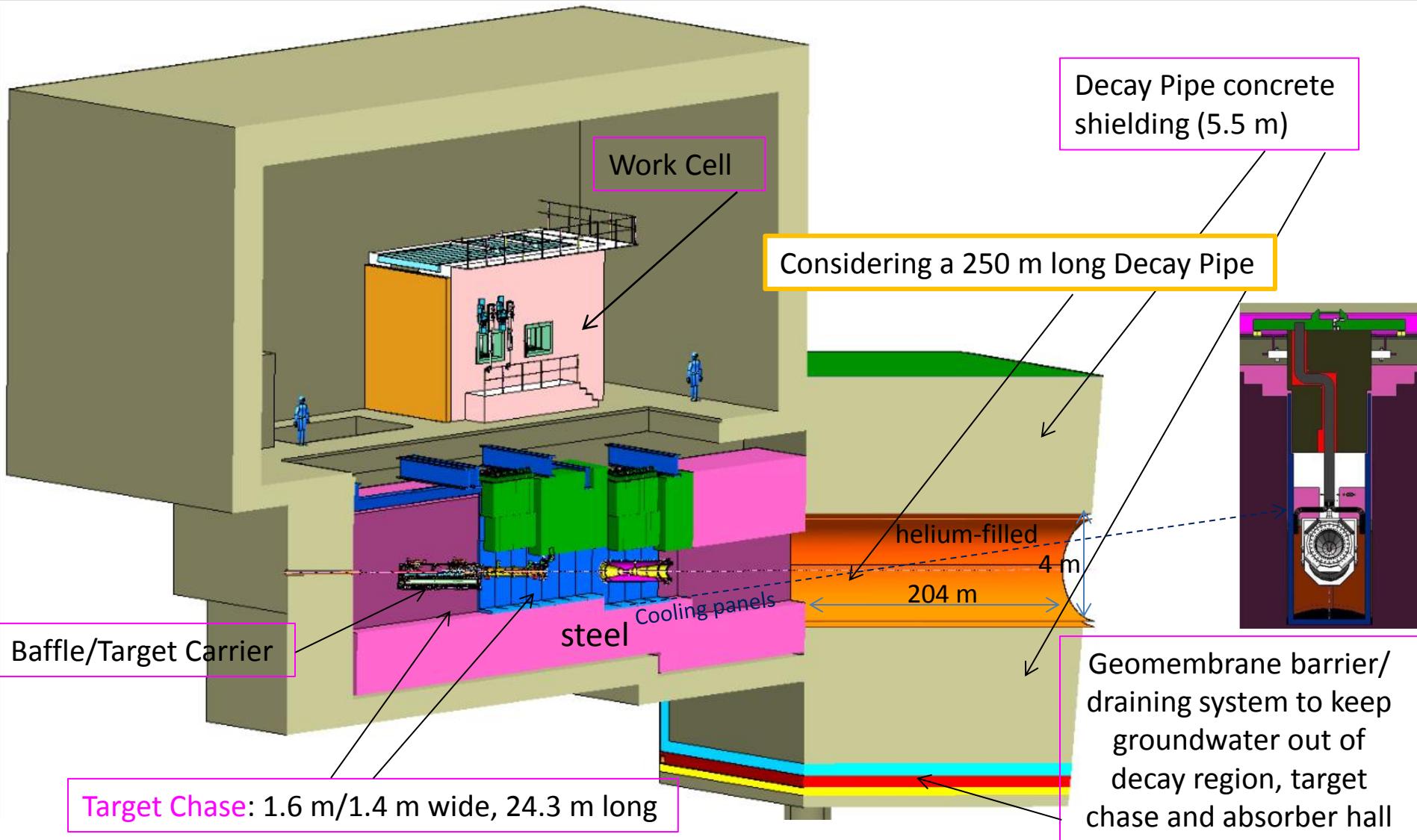
The neutrino spectrum is determined by the geometry of the target, the focusing horns and the decay pipe geometry



NuMI-like low energy target & NuMI design horns with some modifications for 1.2 MW operation

Tunable neutrino energy spectrum

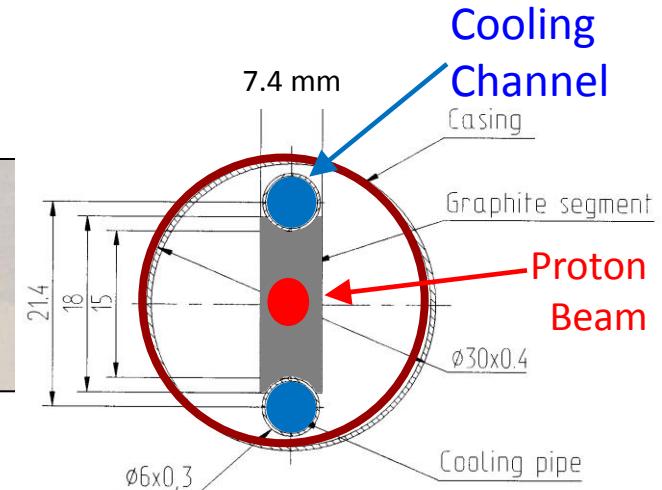
# Target Hall/Decay Pipe Layout



# LBNE Target Design for 700 kW (CD-1)

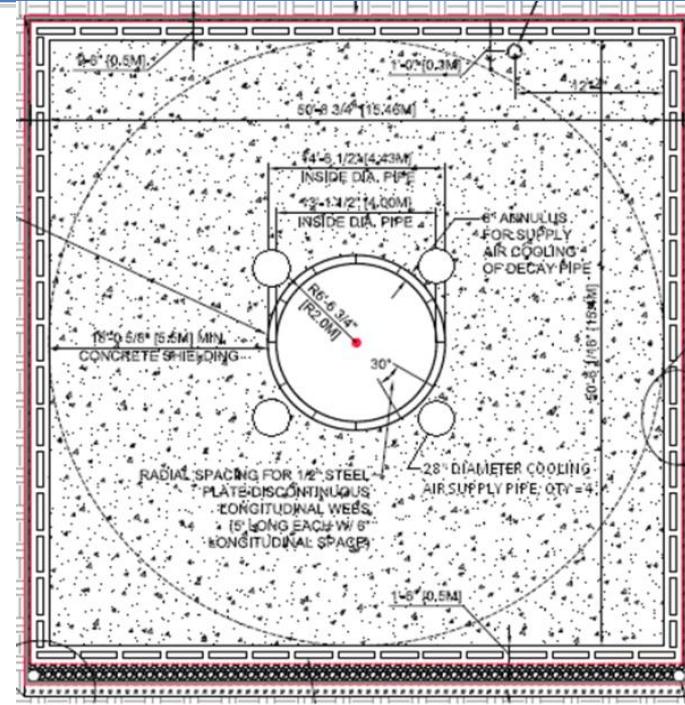
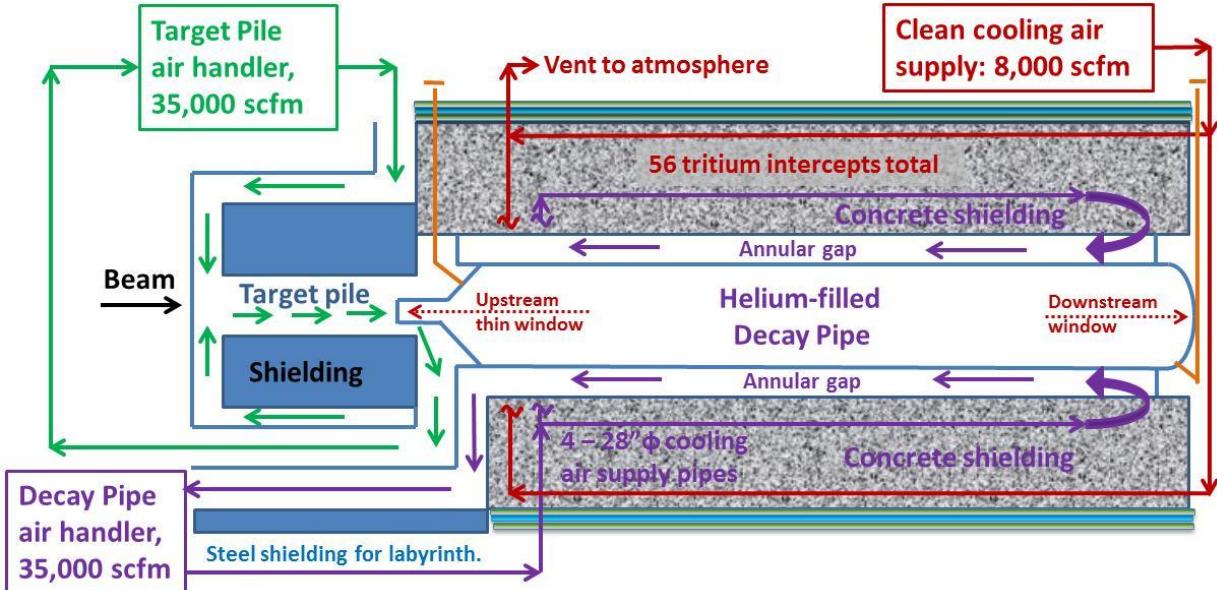
- Developed from the NuMI Low-Energy Target
  - Same overall geometry and material (POCO Graphite)
- **Key change 1:** Cooling lines made from continuous titanium tubing instead of stainless steel with welded junctions
- **Key change 2:** Outer containment can be made out of beryllium alloy instead of aluminum
  - Be generates less heat load and is stronger at higher temperatures
  - An all Be construction eliminates brazing joint to the DS Be window
  - Titanium alloys also being investigated
- Expect to change target ~twice a year for 700 kW operation
  - Limited lifetime due to radiation damage of graphite
  - Annealing? (subject of RADIATE R&D)
- Option remains for Be as target material pending validation.
  - Radiation damage a factor of 10 less than graphite (subject of RADIATE R&D)

47 graphite segments, each 2 cm long

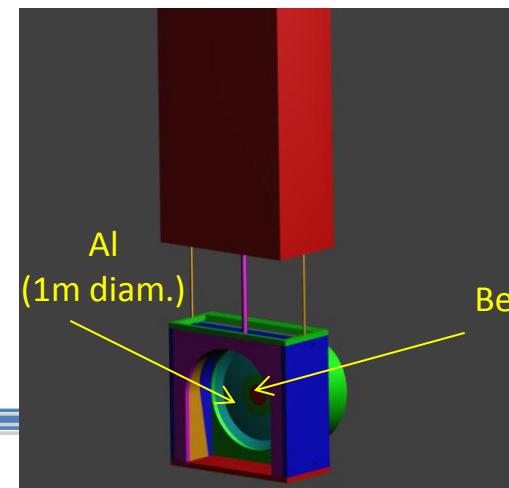


# Helium-filled/Air-cooled Decay Pipe

## (Helium increases the $\nu$ flux by ~10%)



- Concentric Decay Pipe. Both pipes are  $1/2"$  thick carbon steel
- Decay pipe cooling air supply flows in four, 28-inch diam. pipes and the annular gap is the return path (purple flow path)
- The helium-filled decay pipe requires that a replaceable, thin, metallic window be added on the upstream end of the decay pipe

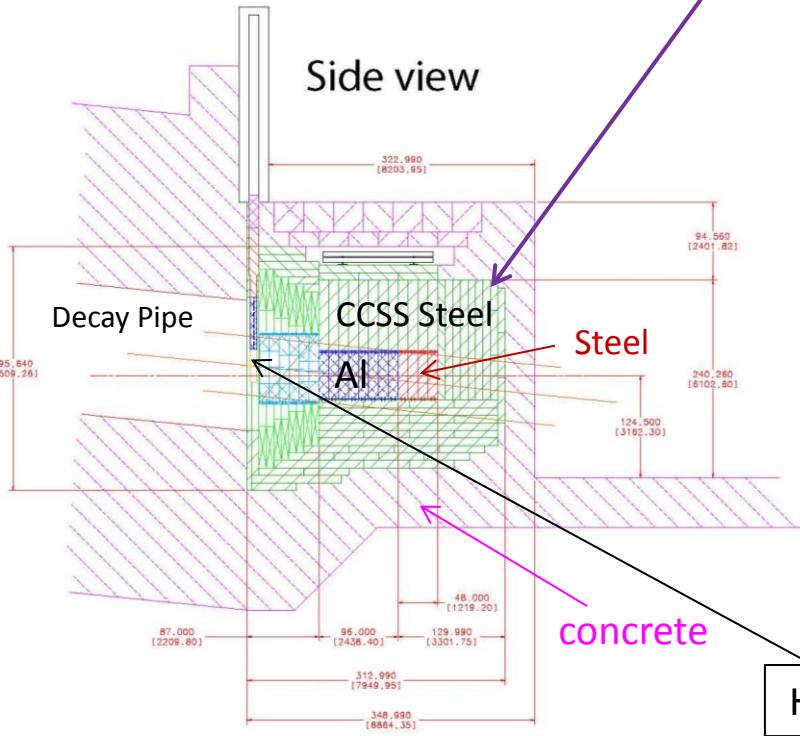


# LBNE Absorber Complex – Longitudinal Section

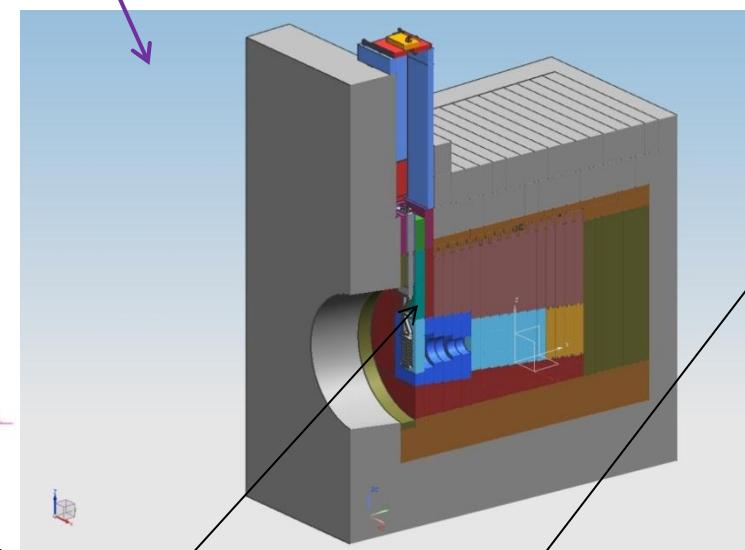
The Absorber is designed for 2.3 MW

A specially designed pile of aluminum, steel and concrete blocks, some of them water cooled which must contain the energy of the particles that exit the Decay Pipe.

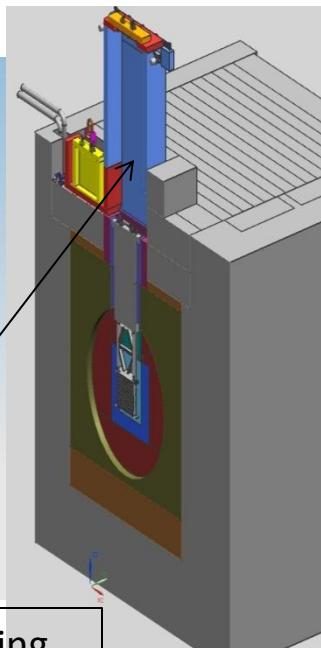
Thermal, structural, mechanical engineering development in progress



Hadron Monitor (HM)

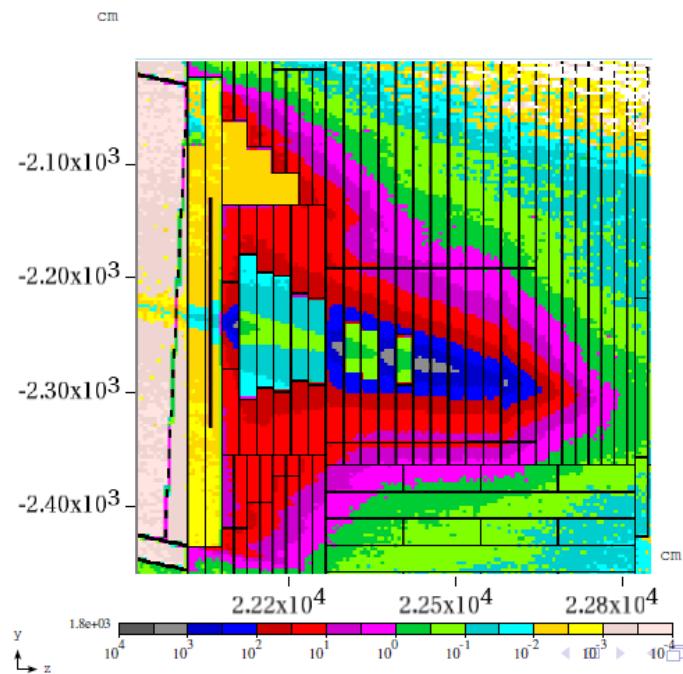


Hadron Monitor (HM)  
Remote Handling Facility for HM



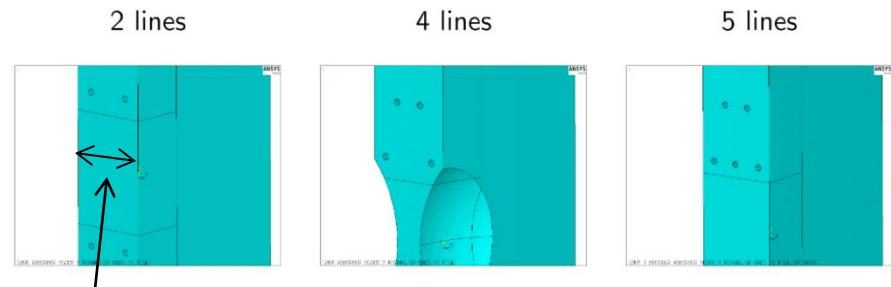
# Absorber design

Al core temperatures reduced significantly since November 2013 (were about 170°C)

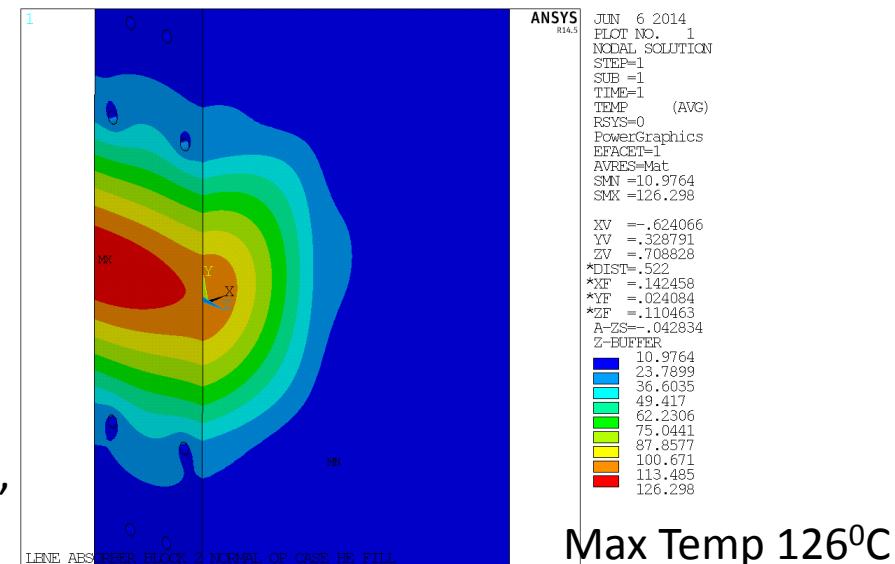


Block 4, 4 water lines(30cm/50cm),  
3 spoilers, 20 gpm flow rate

Introducing one to three Al spoilers, thinner or sculpted blocks, different number & location of cooling lines, different water temperatures, different water flow rates,...

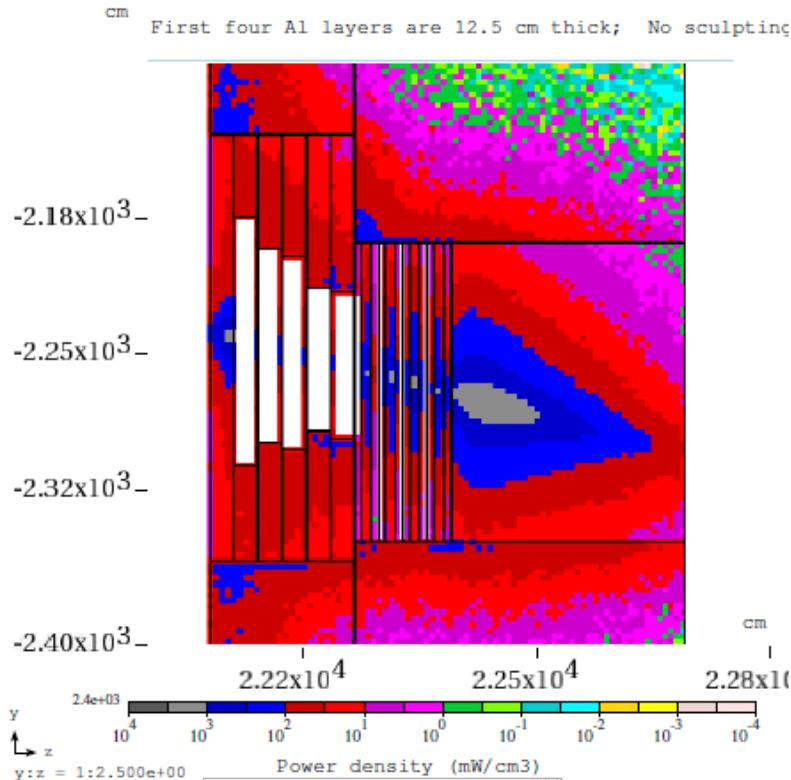


30.5 cm



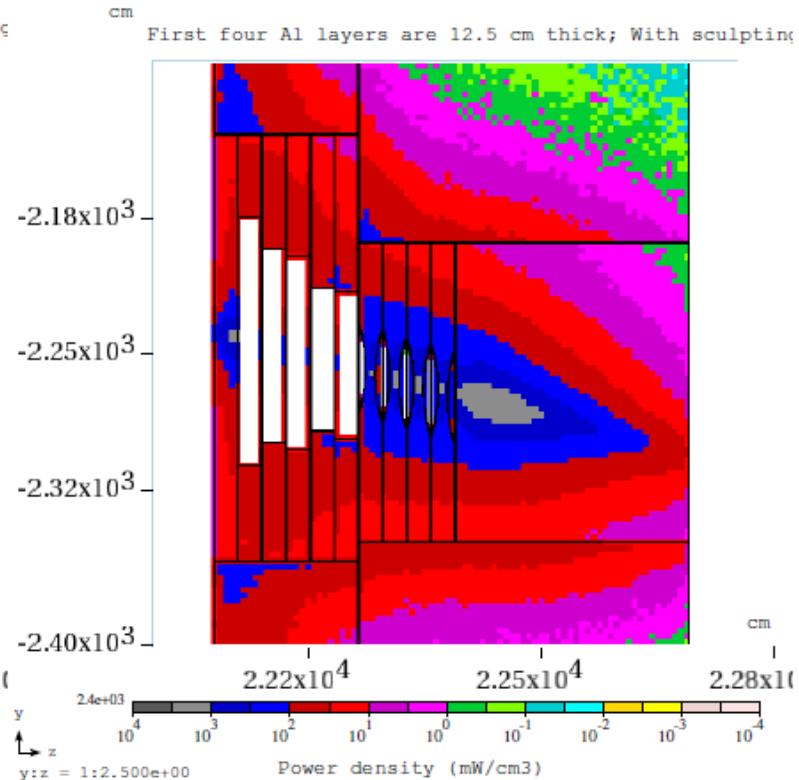
# Absorber Design/MARS Simulations (single spoiler)

Thin (12.5 cm) Al blocks



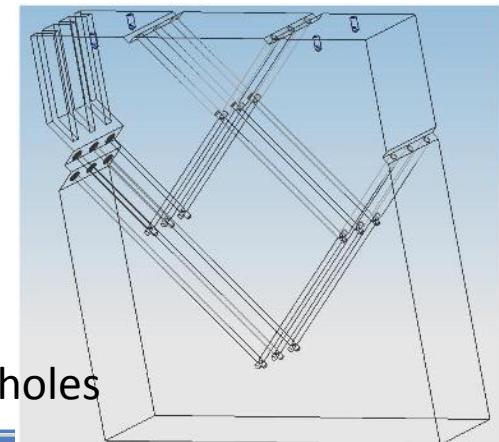
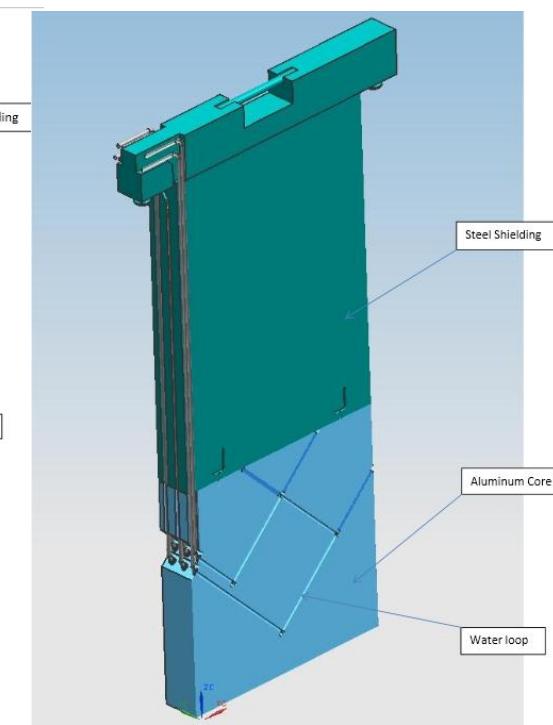
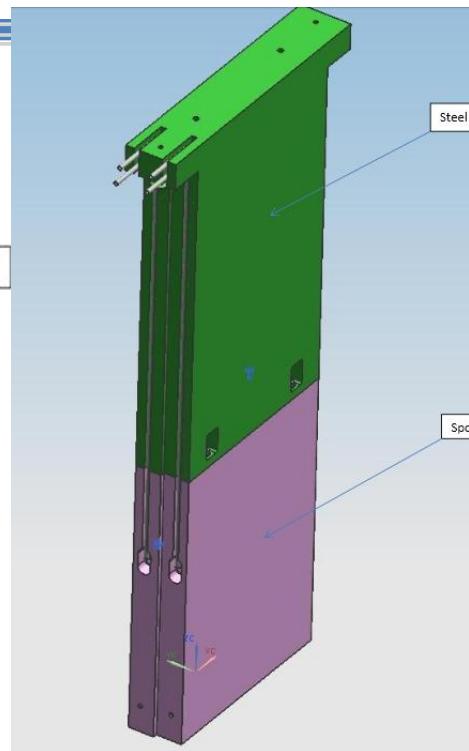
Max Temp 85°C

Sculpted Al blocks



Max Temp 90°C

# Absorber Design



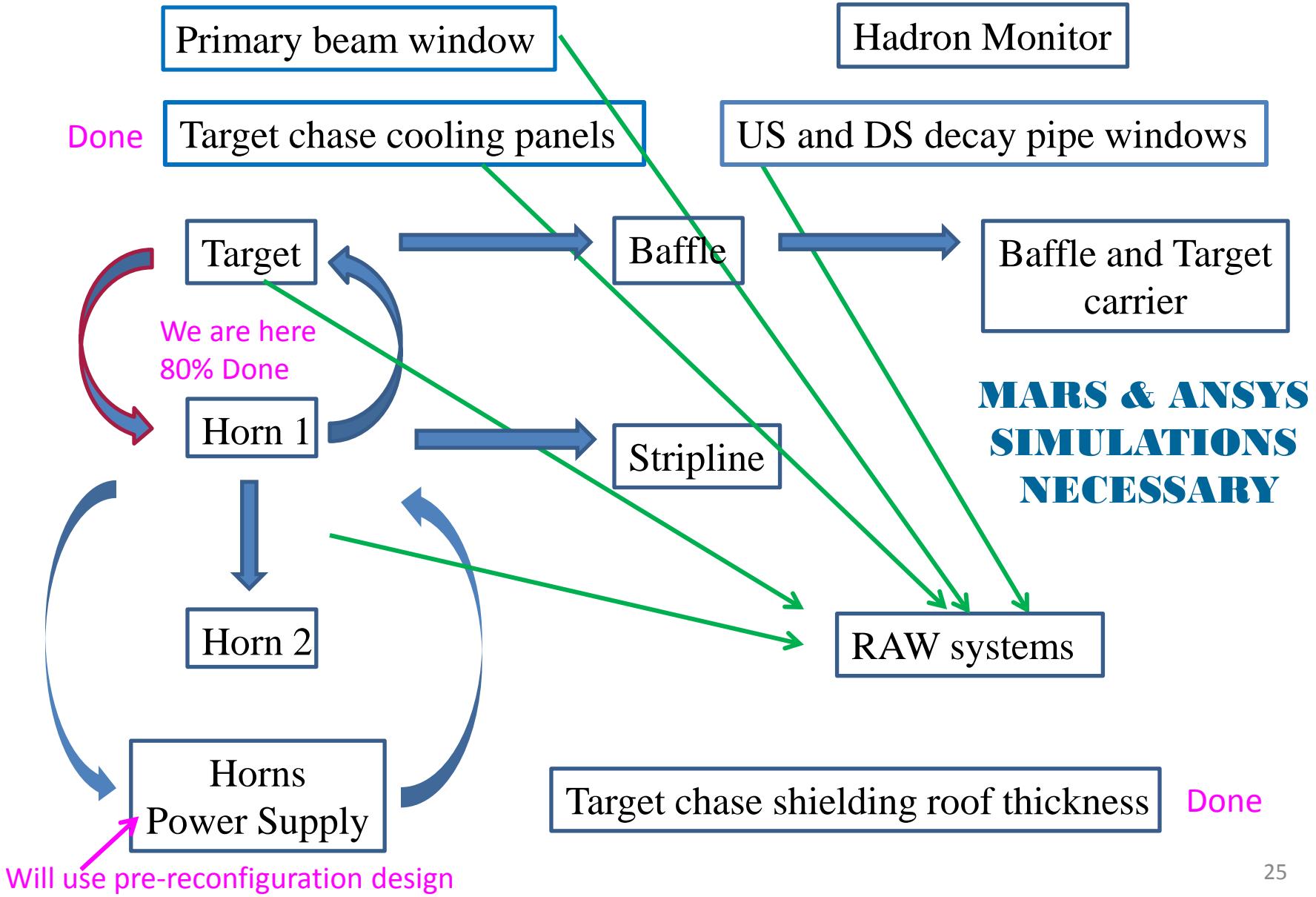
Aluminum core gun drilled holes

# What will need to be re-evaluated or replaced at 1.2 MW

## Increased collaboration opportunities

- Primary beam window
- Baffle and target, and their carrier
- Horns
- Horn power supply (we were using the NuMI one)
- Horn stripline
- Cooling panels for target chase
- Water cooling at the bottom of support modules for target/baffle and horns
- Upstream decay pipe window in the Helium filled decay pipe
- Raw systems (Target, Horns, Cooling Chase Panels, Absorber, Decay Pipe windows)
- Chillers for air handling and RAW Water systems
- Water evaporators
- Hadron Monitor
- Additional interlock system in the Absorber Hall (on top of thermocouples) to protect from primary beam accident
- Target chase shielding roof thickness
- Radioactive air releases

# Sequence of work needed for designing for 1.2 MW



# 1.2 MW Target/Horn Considerations

- When LBNE was reconfigured in 2012, in order to save money we abandoned our LBNE optimized target and horn designs and opted for NuMI designs with small modifications. (e.g. we were able to verify the NuMI horns up to 230 kA instead of their 200 kA design value).

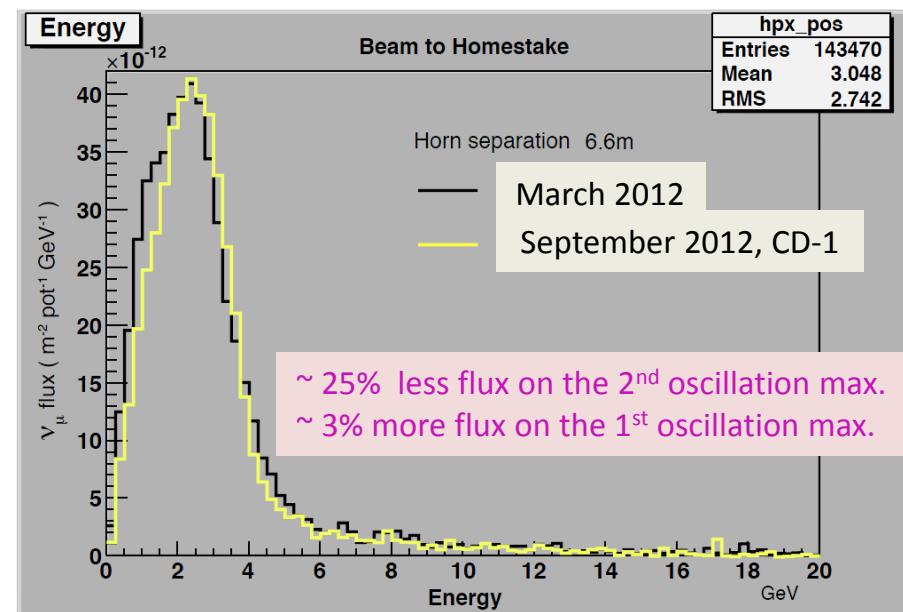
LBNE CD-1 – NuMI like horn 1



	LBNE Sept. 2012	CD-1	LBNE March 2012
Beam Power	708 kW	708 kW	
Horn 1 shape	Double Parabolic		Cylindrical/Parabolic
Horn current	200 kA		300 kA
Target	Modified MINOS (fins)		IHEP cylindrical
Target “Carrier”	NuMI-style baffle/ target carrier		New handler, target attaches to Horn 1

Tunable  $E_\nu$  spectrum

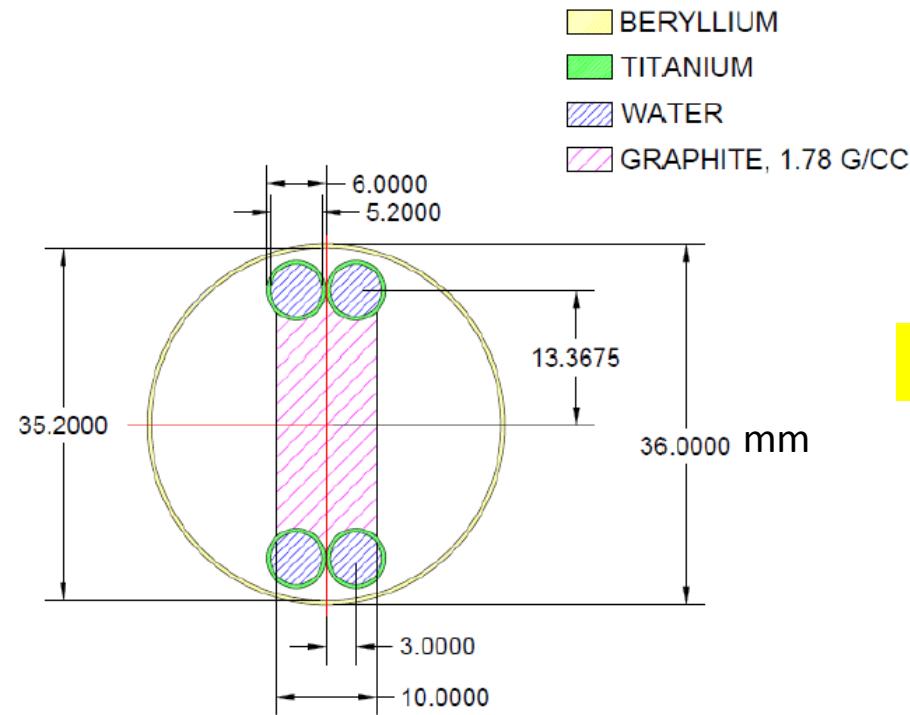
LBNE prereconfiguration horn 1



## 1.2 MW Target/Horn Considerations

- Our current plan is to check if modest modifications to the CD-1 (NuMI-like) designs can get us to 1.2 MW, minimizing the redesign effort and the increase in cost.(Targets and horns are consumables).
- As a first attempt reduce stress by increasing beam spot size. Use NuMI target as a base but increase the fin width to 10mm and beam sigmas to 1.7mm.
- For the horns try to reduce the joule heating to make room for more beam heating (shorter pulse – cannot use the NuMI power supply).

# Preliminary target design for 1.2 MW

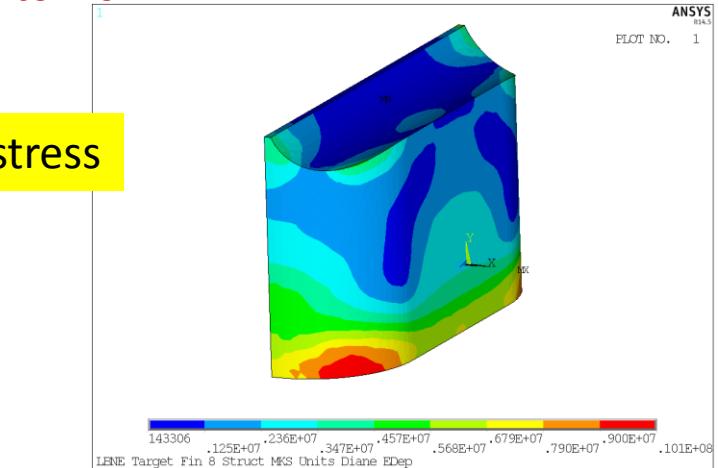


47 graphite segments, each 2 cm long

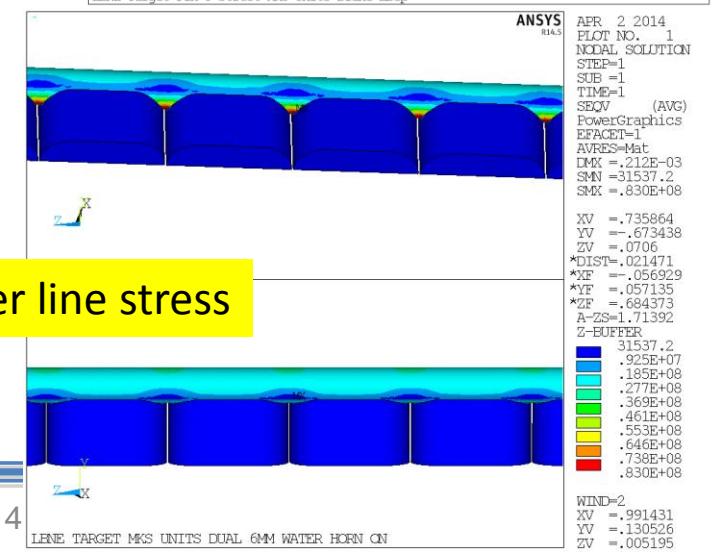


We are simulating this target design and the NuMI horns with MARS and GEANT. It will take a couple more iterations but we see no show stoppers for this design to work.

Graphite fin stress



Water line stress



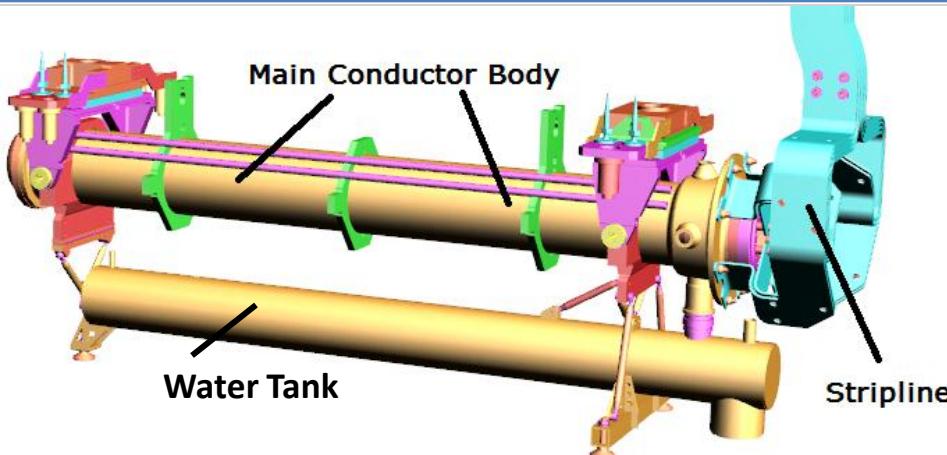
# Preliminary target design for 1.2 MW

## Target critical safety factors

Location	Material	Stress	Criteria	Safety Factor
Worst Case Fin	Graphite	10.5 MPa	UTS - 80MPa	7.6
Fin, Off-Center Pulse	Graphite	10.1 MPa	UTS - 80MPa	7.9
Water Line, Static	Ti grade 2	83 MPa	Fatigue - 270MPa @ 1e5 cycles, 150C	3.3
Water Line, Pulsed	Ti grade 2	M-126MPa, Alt- 32MPa	Goodman @ 90C (mean temp)	2.4
Can	Beryllium	25.9 MPa	Yield - 218 MPa @ 185C	8.4
Window	Beryllium	27.2 MPa	Yield - 218 MPa @ 185C	8.0

UK/RAL interested in collaborating on the target design (in addition to R&D)

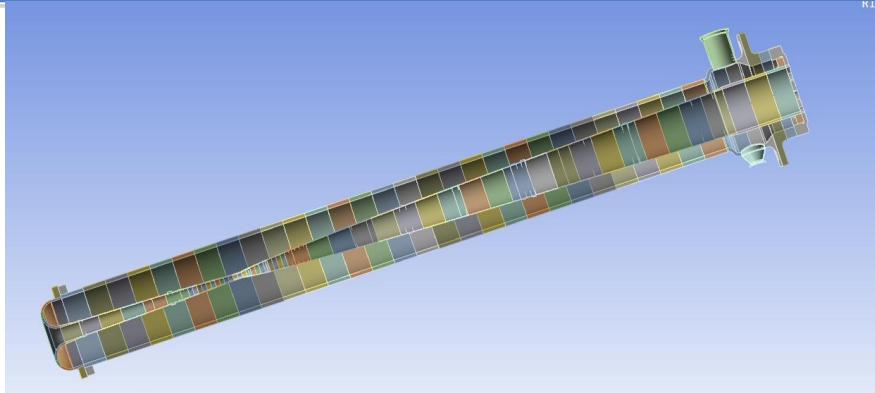
# Horn Operation at 1.2MW



Parameters	700 kW	1.2 MW
Current Pulse Width	2.1ms	0.8ms
Cycle Time	1.33s	1.20s
Horn Current	230kA	230kA
Target Width	7.4mm	10mm
Protons Per Spill	$4.9 \times 10^{13}$	$7.5 \times 10^{13}$

- Beam heating and joule heating on horn 1 generate unacceptable power input into the horn inner conductor with the new target design and the NuMI horn power supply (2.1ms pulse width).
- Higher energy depositions from the target can be offset by reducing the current pulse width to 0.8ms (requires a new horn power supply).
- These changes allow the design current to remain at 230kA which is the upper current limit for a NuMI conductor design.

# Horn Current Analysis Results



Temperatures	700 kW	1.2 MW
Maximum	61 C	77.5 C
Minimum	37 C	44.5 C
$\Delta T$ C	24 C	32 C
Average (Steady State)	48 C	59.4 C

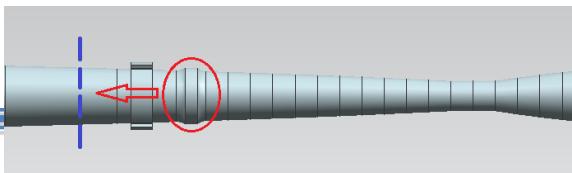
- Increase in temperature range contributes to an increase in stresses.
- These higher stresses affect the Safety Factor (S.F.) of the horn.

- Two common high stress areas are the Neck and U.S. Weld.

Smooth neck to parabola transition

- There are fabrication steps and geometrical changes that can regain lost strength due to higher loading.

Move further upstream



Stress Location	700 kW Safety Factor	1.2 MW Safety Factor
Neck	3.55	2.78 → 4.4
Downstream Weld	6.74	4.94
Upstream Weld	3.20	2.59 → 3.6
Upstream Transition	5.92	6.12

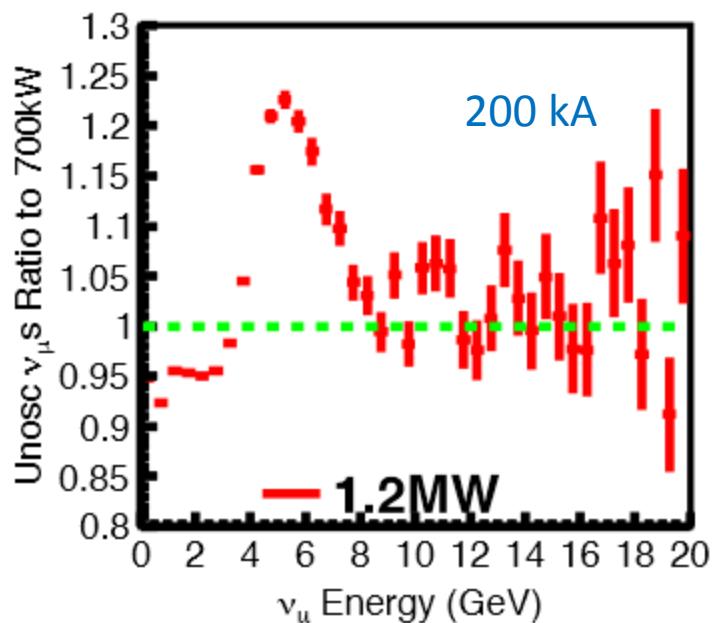
S. F. of 3 is a good goal

# 1.2 MW Target/Horn Considerations (Simulations)

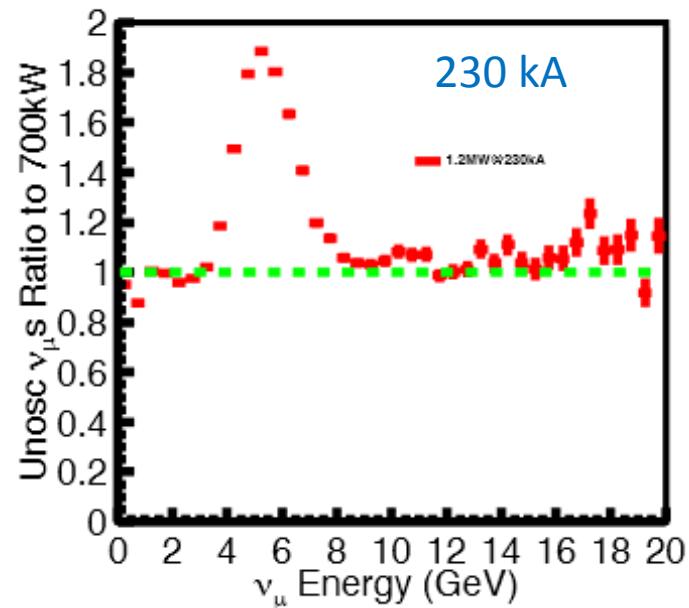
A lot of simulation effort needed

Energy Depositions, radiological:MARS

Physics oriented Beamline optimization: GEANT(MARS cross check)



Retract target by 10 cm



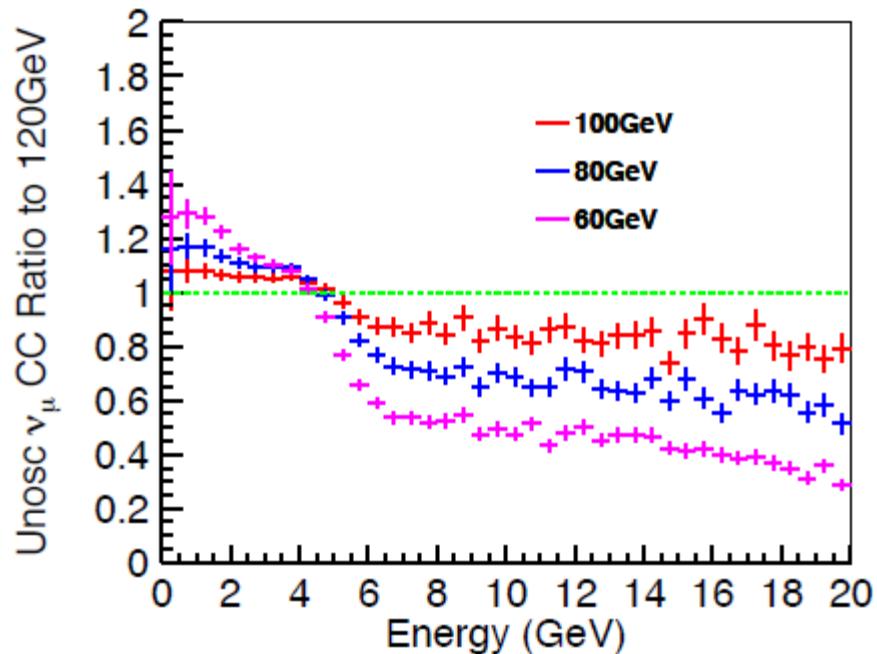
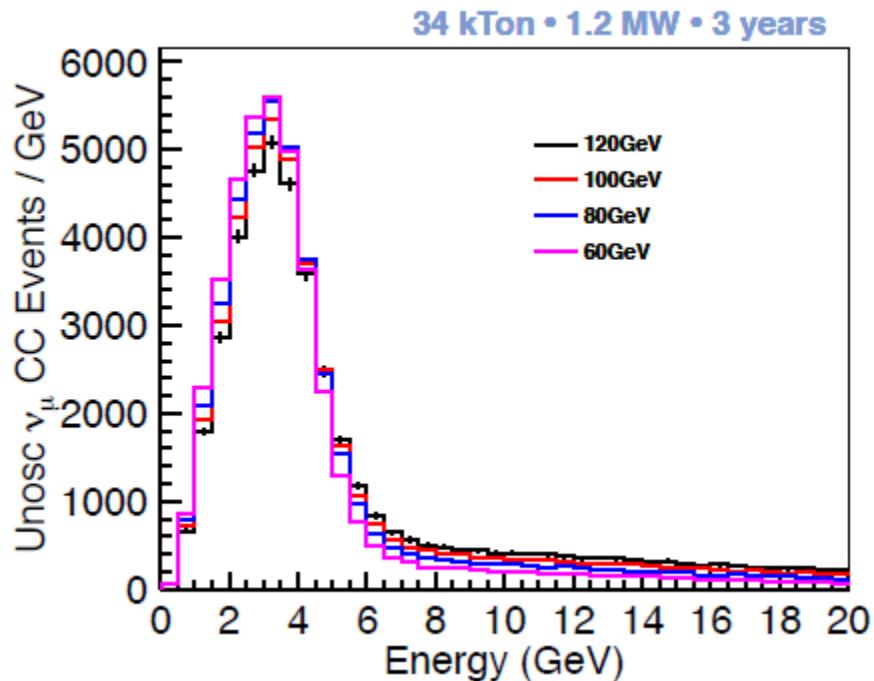
Increasing the horn current from 200 kA to 230 kA almost cancels the reduction of flux due to retracted target

# 1.2 MW Target/Horn Considerations (Simulations)

A lot of simulation effort needed

Energy Depositions, radiological:MARS

Physics oriented Beamline optimization: GEANT(MARS cross check)



Retrack target by 10 cm

# Considered design changes that increase the physics potential

Ratio of  $\nu_\mu \rightarrow \nu_e$  CC appearance rates at the far detector

Change	0.5-2.0 GeV	2.0-5.0 GeV	Impact
DK pipe Air → He *	1.07	1.11	~\$ 9 M
DK pipe length 200 m → 250 m (4m D)	1.04	1.12	~\$ 30 M
DK pipe diameter 4 m → 6 m (200m L)	1.06	1.02	~ \$17 M
Horn current 200 kA → 230 kA	1.00	1.12	small
Proton beam 120 → 80 GeV, 700 kW	1.14	1.05	Programmatic impact
Target graphite fins → Be fins Subject of R&D	1.03	1.02	Increase target lifetime
Total	1.39	1.52	

If both  
\$55 M

- Simplifies the handling of systematics as well
- Recently approved

## Conclusions

- Significant progress with preliminary design effort in many Beamline systems including systems that have to accommodate new scope.
- Lots of opportunities for collaboration on the design of specific Beamline components as well as on beam simulations and R&D efforts.
- We are excited and looking forward to design and build this Beamline working together with all our international partners!!

# BACKUP

# R&D needs (beyond engineering design)

- At 1.2 MW R&D will be needed on:
  - target (materials) – assuming minimal modifications will work
  - horns (2<sup>nd</sup> generation) – assuming minimal modifications will work  
*(Optimization of 2<sup>nd</sup> generation target/horn configuration to increase flux at the 2<sup>nd</sup> oscillation max)*
  - hadron monitor
- At 2.3 MW additional R&D will be needed on:
  - target (materials, shape, cooling,...)
  - horns
  - hadron monitor
  - primary beam window (only cooling aspects affected by 1.2 MW)
  - Possible impacts on Conventional Facilities

# High power target materials R&D



addresses radiation damage in several high power target candidate materials aiming to determine useful lifetimes (includes graphite and beryllium)

## High Intensity Beam Single Pulse Test @ CERN's HiRadMat Facility

explore the onset of failure modes (crack initiation, fracture) of various beryllium grades/forms exposed to a high intensity, highly focused beam at the CERN SPS

# LBNE Collaboration

UFABC  
Alabama  
Argonne  
Banaras  
Boston  
Brookhaven  
Cambridge  
Catania/INFN  
CBPF  
Charles U  
Chicago  
Cincinnati  
Colorado  
Colorado State  
Columbia  
Czech Technical U  
Dakota State  
Delhi  
Davis  
Drexel  
Duke  
Duluth  
Fermilab  
FZU  
Goias  
Gran Sasso  
GSSI  
HRI  
Hawaii  
Houston  
IIT Guwati  
Indiana  
Iowa State  
Irvine  
Kansas State  
Kavli/IPMU-Tokyo  
Lancaster  
Lawrence Berkeley NL  
Livermore NL  
Liverpool  
London UCL  
Los Alamos NL  
Louisiana State  
Manchester  
Maryland

Michigan State  
Milano  
Milano/Bicocca  
Minnesota  
MIT  
Napoli  
NGA  
New Mexico  
Northwestern  
Notre Dame  
Oxford  
Padova  
Panjab  
Pavia  
Pennsylvania  
Pittsburgh  
Princeton  
Rensselaer  
Rochester  
Rutherford Lab  
Sanford Lab  
Sheffield  
SLAC  
South Carolina  
South Dakota  
South Dakota State  
SDSMT  
Southern Methodist  
Sussex  
Syracuse  
Tennessee  
Texas, Arllington  
Texas, Austin  
Tufts  
UCLA  
UEFS  
UNICAMP  
UNIFAL  
Virginia Tech  
Warwick  
Washington  
William and Mary  
Wisconsin  
Yale  
Yerevan

505 (379 US + 126 non-US) members,  
88 (54 US + 34 non-US institutions), 8 countries

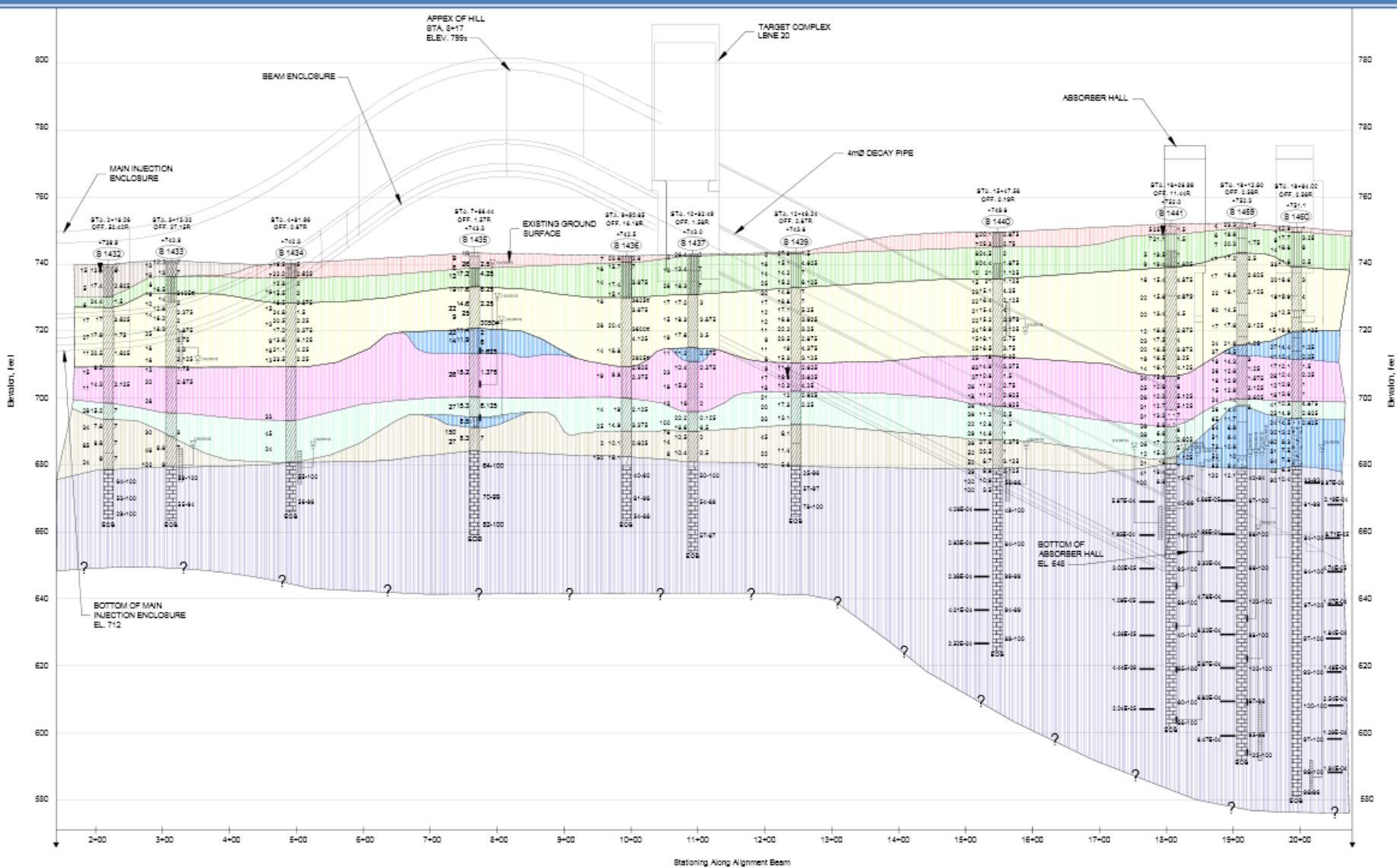
- Since December 2012:
  - Collaboration has increase in size by more 40%
  - Non-US fraction more than doubled



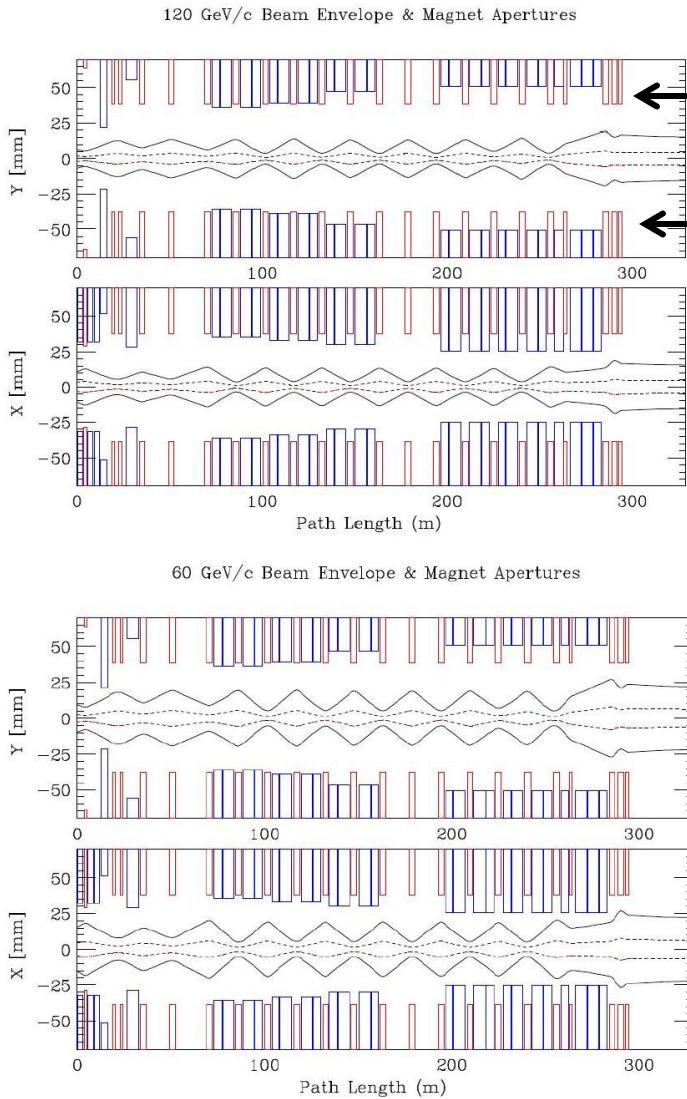
# What is being designed for 2.3 MW

- Designed for 2.3 MW, to allow for an upgrade in a cost efficient manner:
  - Primary beamline
  - the radiological shielding of enclosures (primary beam enclosure, the target shield pile and target hall except from the roof of the target hall, the decay pipe shielding and the absorber hall) and size of enclosures
  - beam absorber
  - decay pipe cooling
  - remote handling
  - radioactive water system piping (in penetrations)

# Core borings completed for the LBNE Beamlne



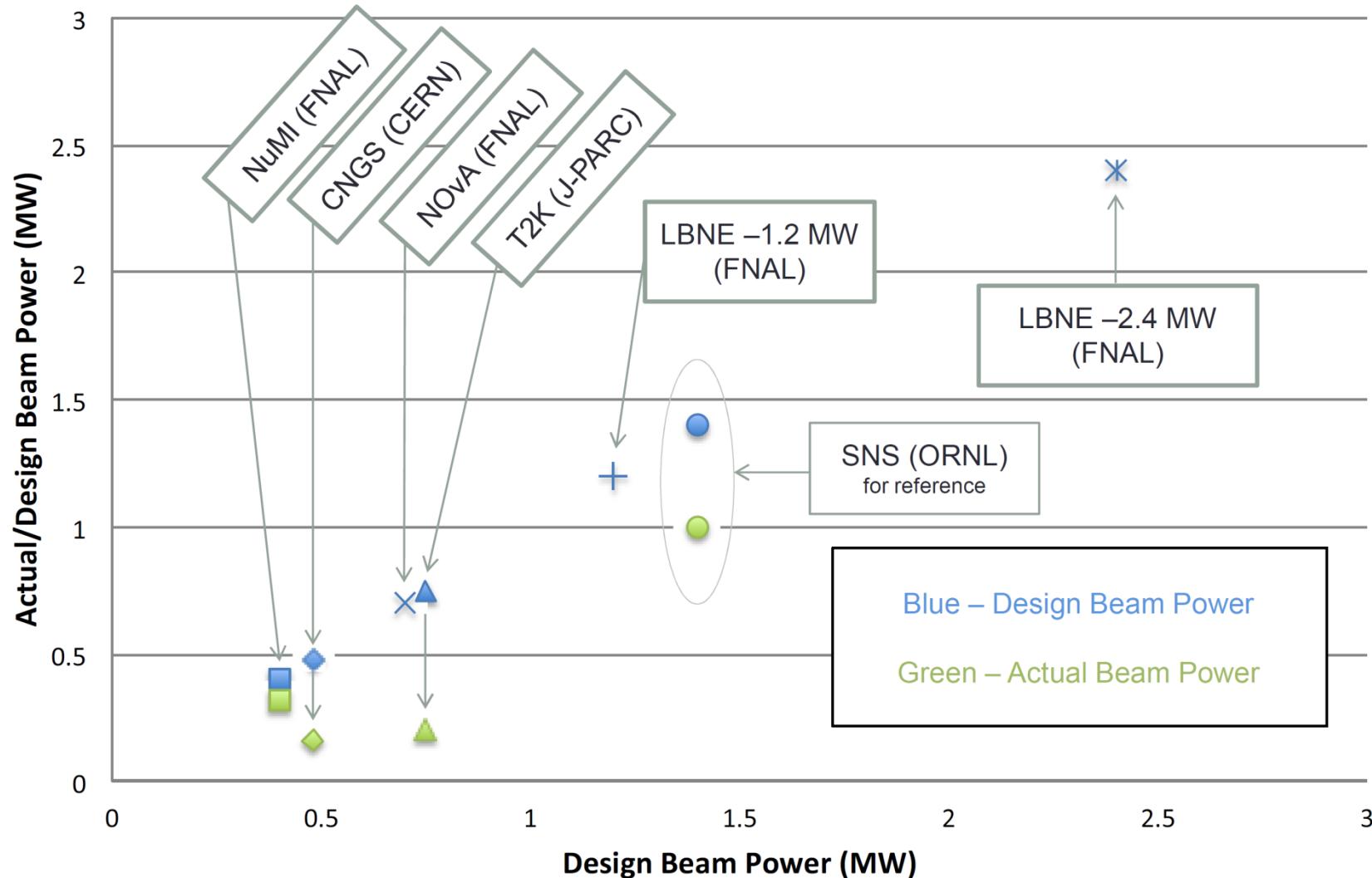
# Beam Envelopes & Magnet Apertures



- Dipole apertures, shown in **blue**, include the effects of sagitta & rolls.
- Quadrupole apertures are **red**.
- The 99% envelopes (dashed) represent nominal MI beam parameters  
[  $\varepsilon_{99} = 30\pi \mu\text{m}$  &  $\Delta p_{99}/p = 11.\text{e-}4$  ];
- The 100% envelopes (solid) correspond to the MI admittance at transition .  
[  $\varepsilon_{100} = 360\pi \mu\text{m}$  &  $\Delta p_{100}/p = 28.\text{e-}4$  ( $\gamma_t = 21.600$ ) ]

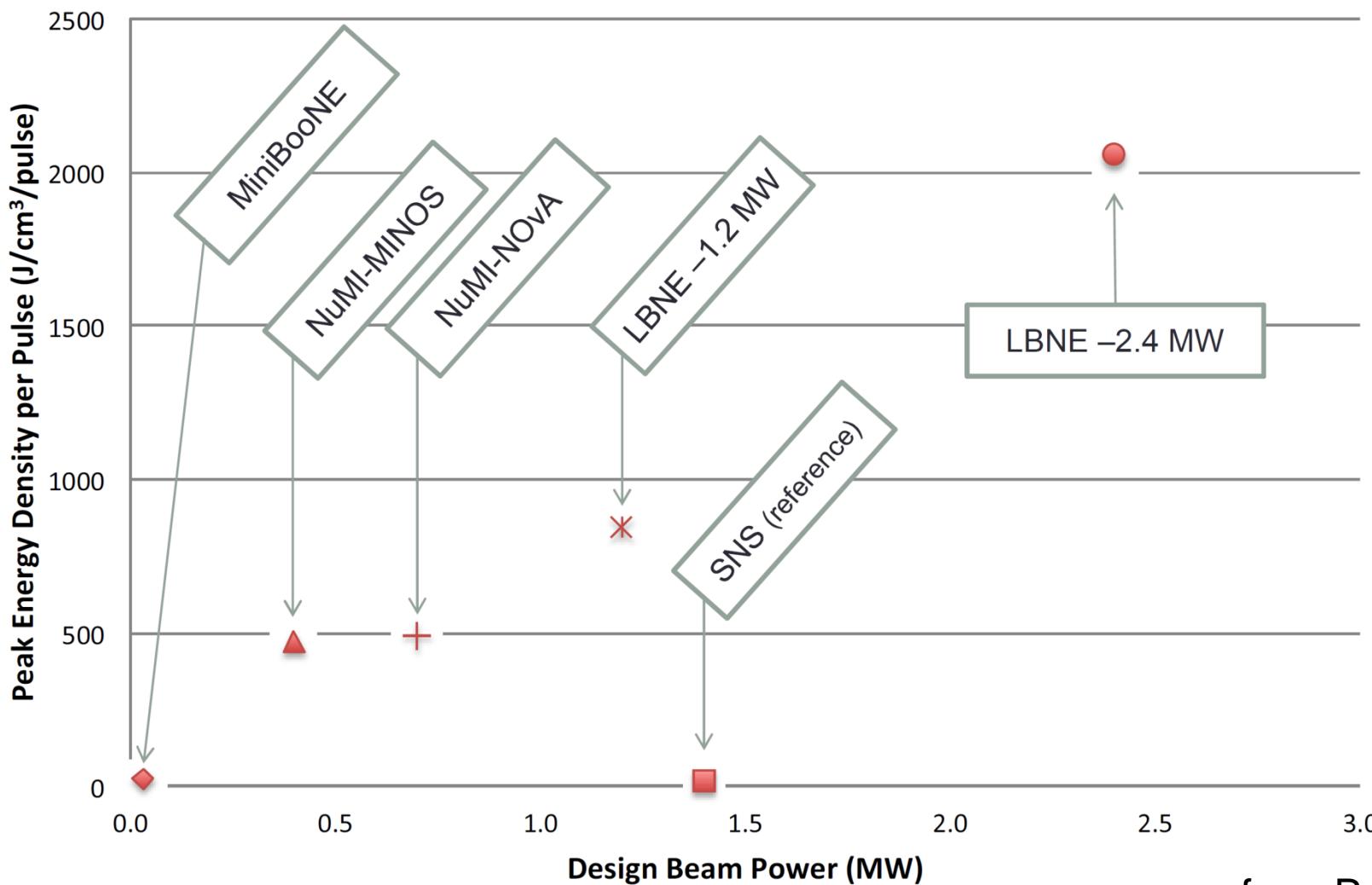
The beamline can transport, without losses, the worst quality beam that the MI could conceivably spew forth.

# Neutrino Target Facility Comparison



from P. Hurh

# Thermal Shock in FNAL Neutrino Program



from P. Hurh

# Pre-reconfiguration design of the target system with double layer cooling (Accord with IHEP/Protvino)

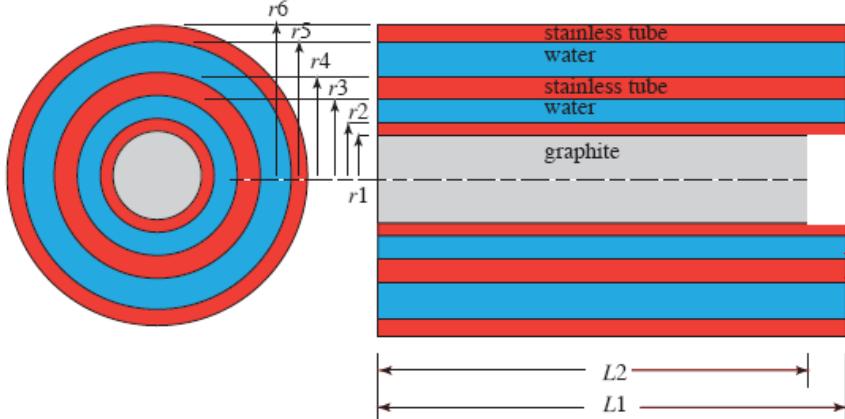
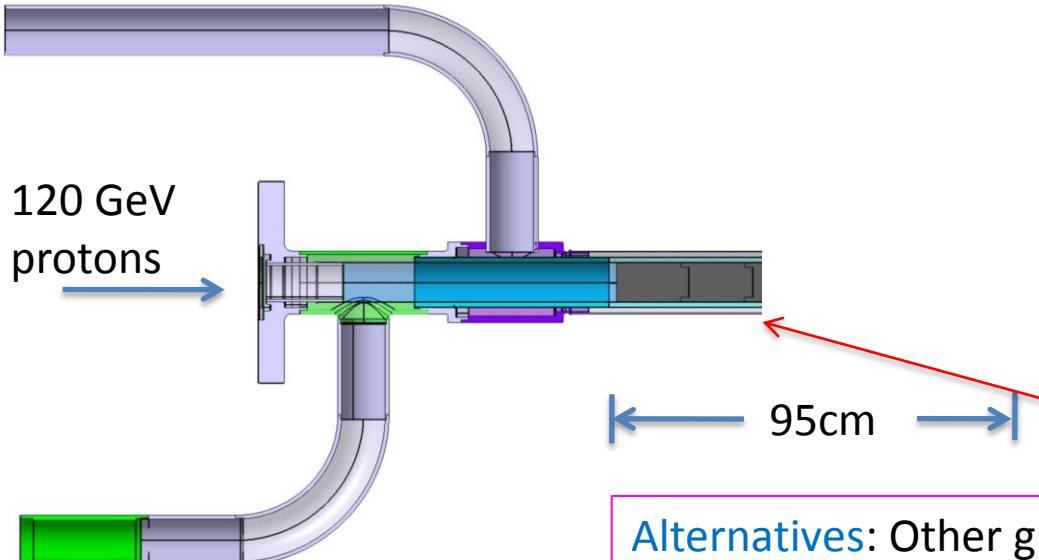


Figure 1. Target Assembly

Final report: LBNE Doc 2423, Sept. 2012

Target material: POCO ZXF-50 graphite

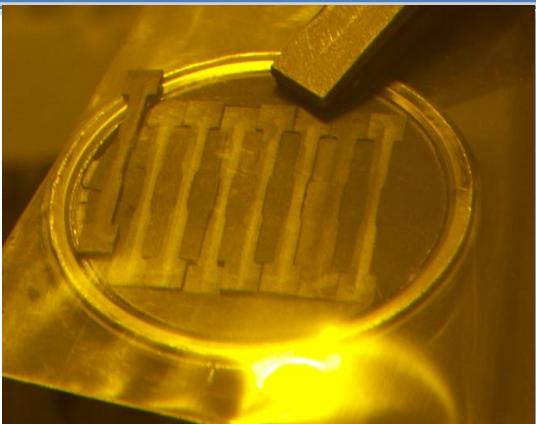
Radial thickness (mm)	
IHEP design	
7.65	graphite
0.3	stainless
1.7	water
0.3	stainless
2.2	water
0.3	stainless
<b>12.45</b>	<b>Total</b>



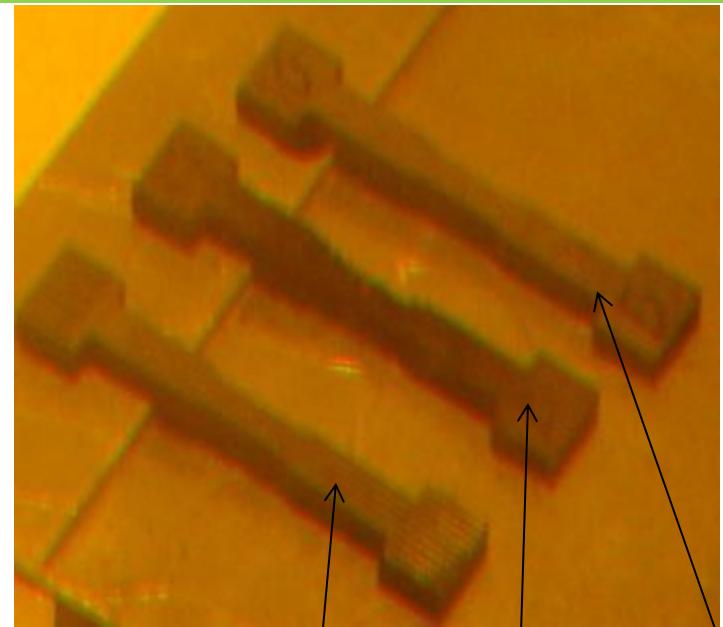
A row of 15.3 mm diameter and 25 mm length graphite segments separated by 0.2 mm gaps.

Alternatives: Other graphites, C-C composite, HBN, Be, etc.

# Target Samples from BLIP test



Irradiation damage in water-cooled 3D carbon composite  
LBNE candidate target samples irradiated at BLIP.



Argon environment

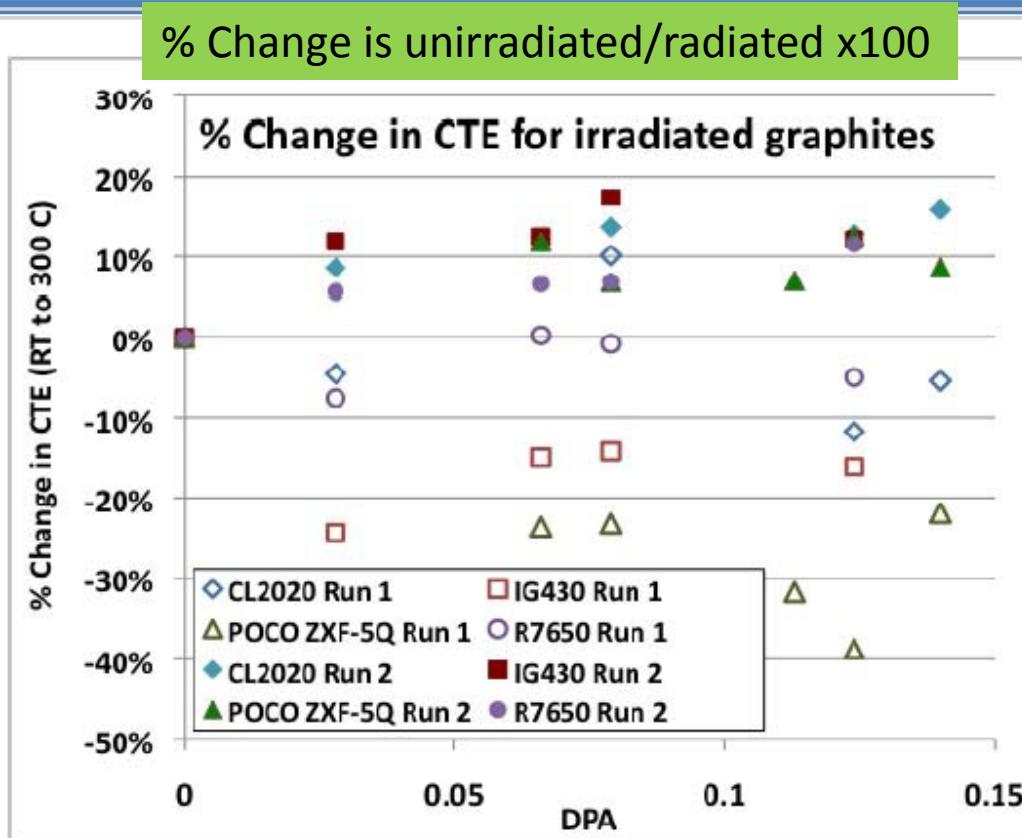
Un-irradiated

Water-cooled

The HBN samples lost a lot of mass (30-50)%  
and were very weak and brittle

# BLIP test results and recommendations

(an example of some of results below – tensile properties also explored)

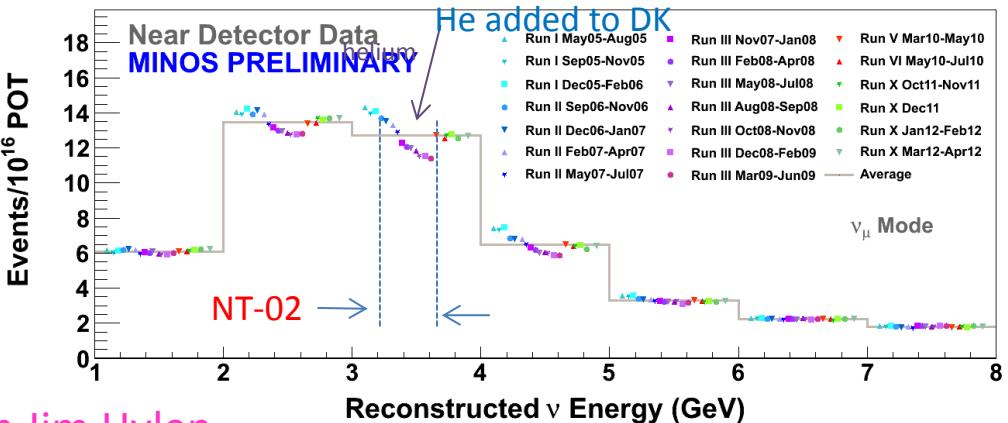


Comparison of change in coefficient of thermal expansion (20-300°C) for graphite samples during two consecutive thermal cycles after irradiation. **Open symbols: first cycle; Filled symbols: second cycle**

R7650 graphite shows the smallest negative change in CTE before annealing but all graphites exhibit a 10% higher CTE after annealing

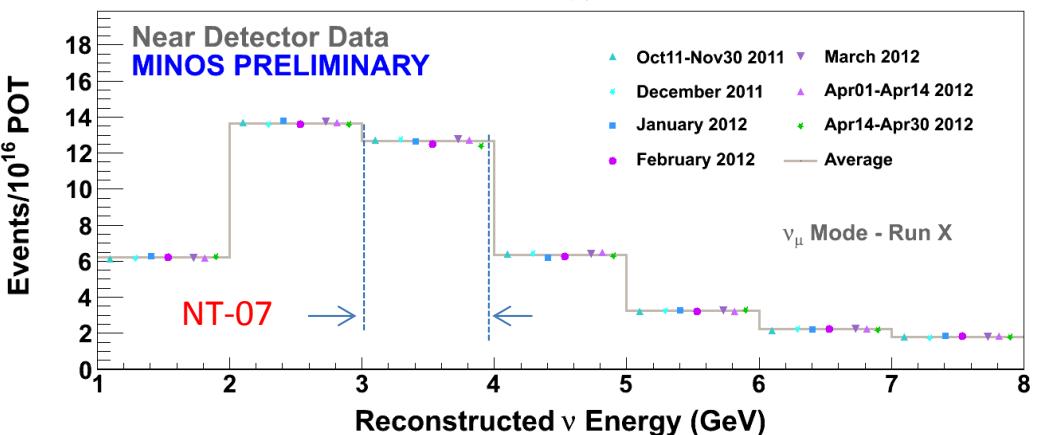
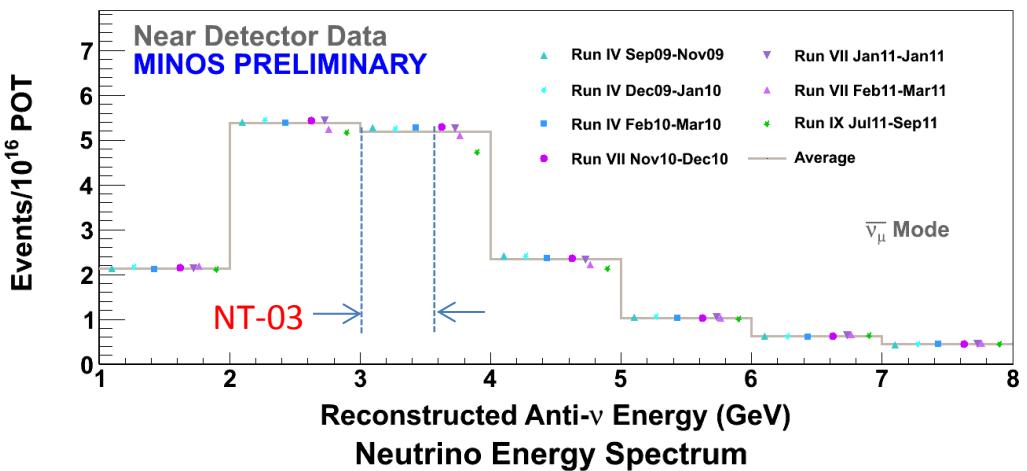
In February 2013 the final report (LBNE doc [5724](#)) was completed . The studies confirmed that out of the seven materials tested, the LBNE default target material (POCO ZXF-5Q graphite) is the best choice on the basis of strength and coefficient of expansion after irradiation. Also promising was the Toyo Tanso IG-430 graphite used in the second T2K target. A Carbon-Carbon composite material (3D weave) was partially tested and looks promising as well.

## Neutrino Energy Spectrum



From Jim Hylen

## Anti-Neutrino Energy Spectrum



## ZXF5Q Graphite core degradation

### NT-02

10% - 15%  $\nu$  decrease  
over  $6.1 \times 10^{20}$  POT  
radiation damage ? ( $\sim 1$  DPA)  
or oxidation, or ... ?  
plan to autopsy next year

### NT-03

No indication of degradation  
over  $1.8 \times 10^{20}$  POT  
(anti-nu 9/29/2009 - 3/22/2010)

### NT-07

No indication of degradation  
over  $2.6 \times 10^{20}$  POT

Why does later graphite  
appear more robust ?

# Current Target R&D the project is involved in and partially supports

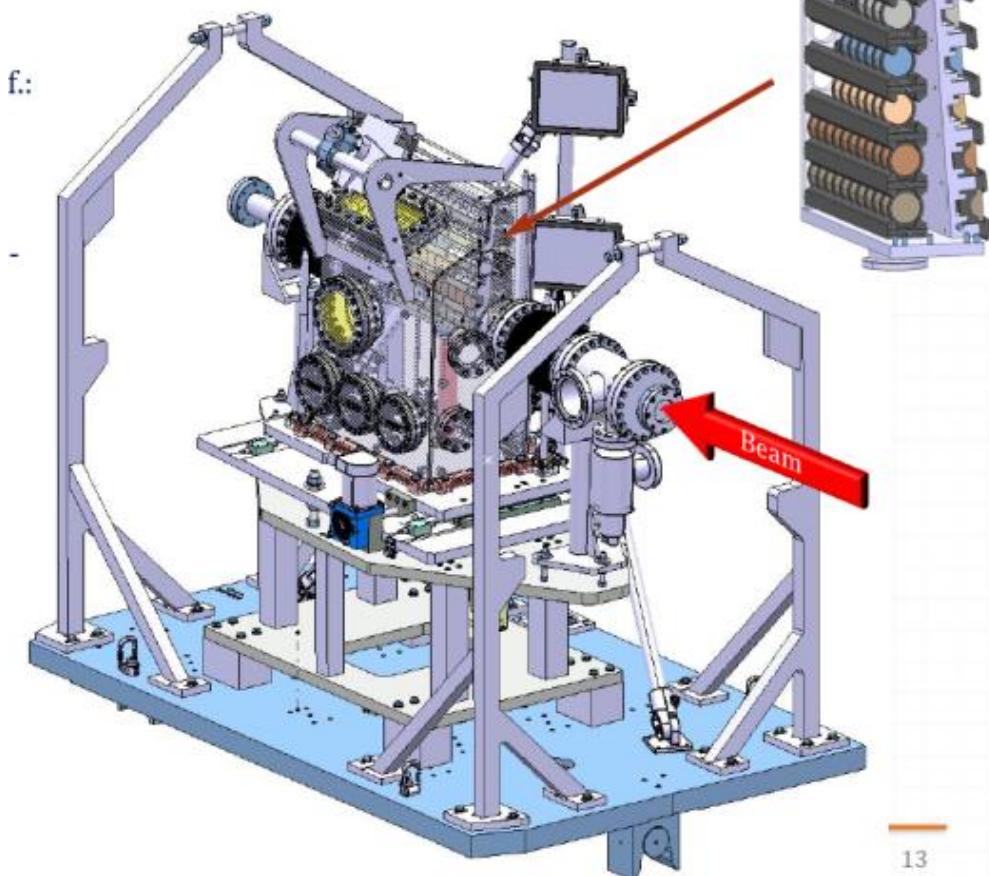
- **Be work:** postdoc started in January 2014 at Oxford. Stage 1 literature study final report complete and delivered. Material characterization of unirradiated Be is starting. (**RADIATE**)
- **Beryllium fin test:** radiation damage studies that were proposed for ANU/NOvA (3 fins out of 50) were approved. Thermal contact test completed. Ready to install.
- **Beryllium thermal shock testing** at CERN's **HiRadMat** Facility expected in January-February 2015. Oxford materials team integrated. Will use advanced microscopy to characterize material before and after beam test.
- **Graphite:** A new electrical resistivity testing fixture was designed and is being manufactured. (**RADIATE**) → thermal conductivity



# High Intensity Beam Single Pulse Test at CERN's HiRadMat Facility

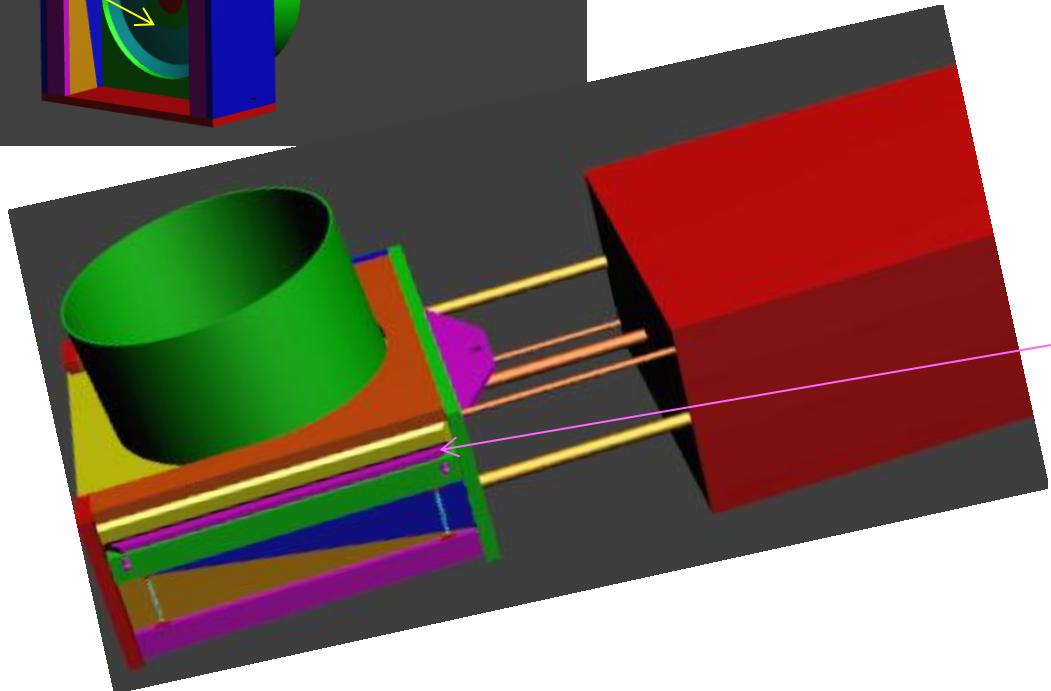
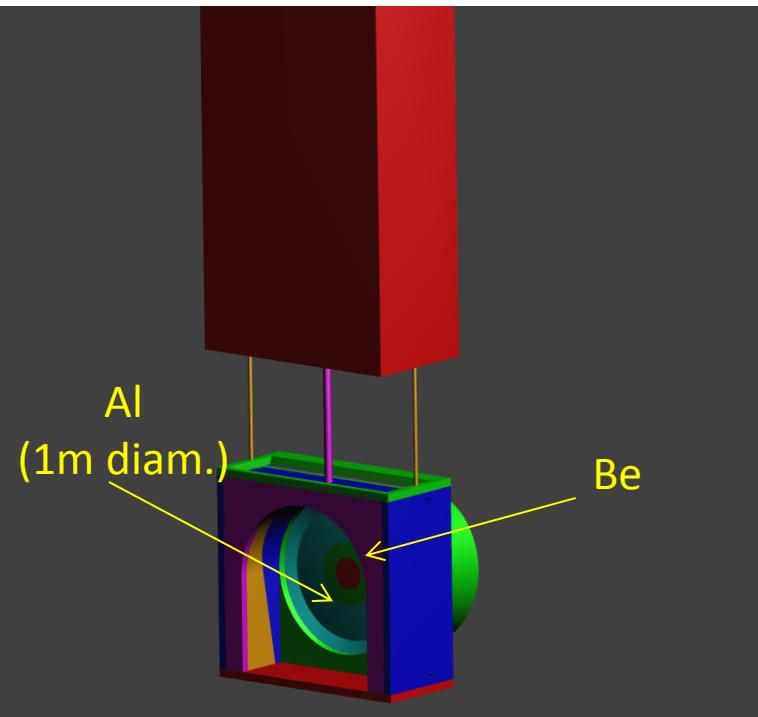
Planning to do single pulse beam tests on Be (and possibly other materials ) for application to targets and beam windows

HRMT-14 Collimator materials test rig  
(image courtesy of A. Fabich, CERN)



- Proton beam capabilities:
  - up to  $4.9 \times 10^{13}$  ppp
  - 440 GeV
  - 0.1 mm – 2.0 mm sigma radius
- Test on Be windows/targets to detect:
  - Onset of plastic deformation (Diff. Image. Corl., strain gauge)
  - Fracture (DIC, leak detection, high speed camera)
  - Effect of mis-steered beam (DIC, strain gauge, leak detection)
  - Beam induced resonance (Strain gauge, LDV, High speed camera)
- May also use previously irradiated Be

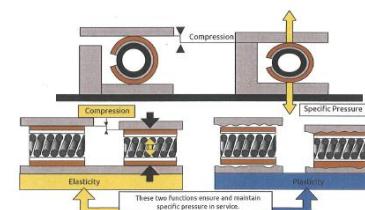
# Current Concept for Replaceable Decay Pipe Window



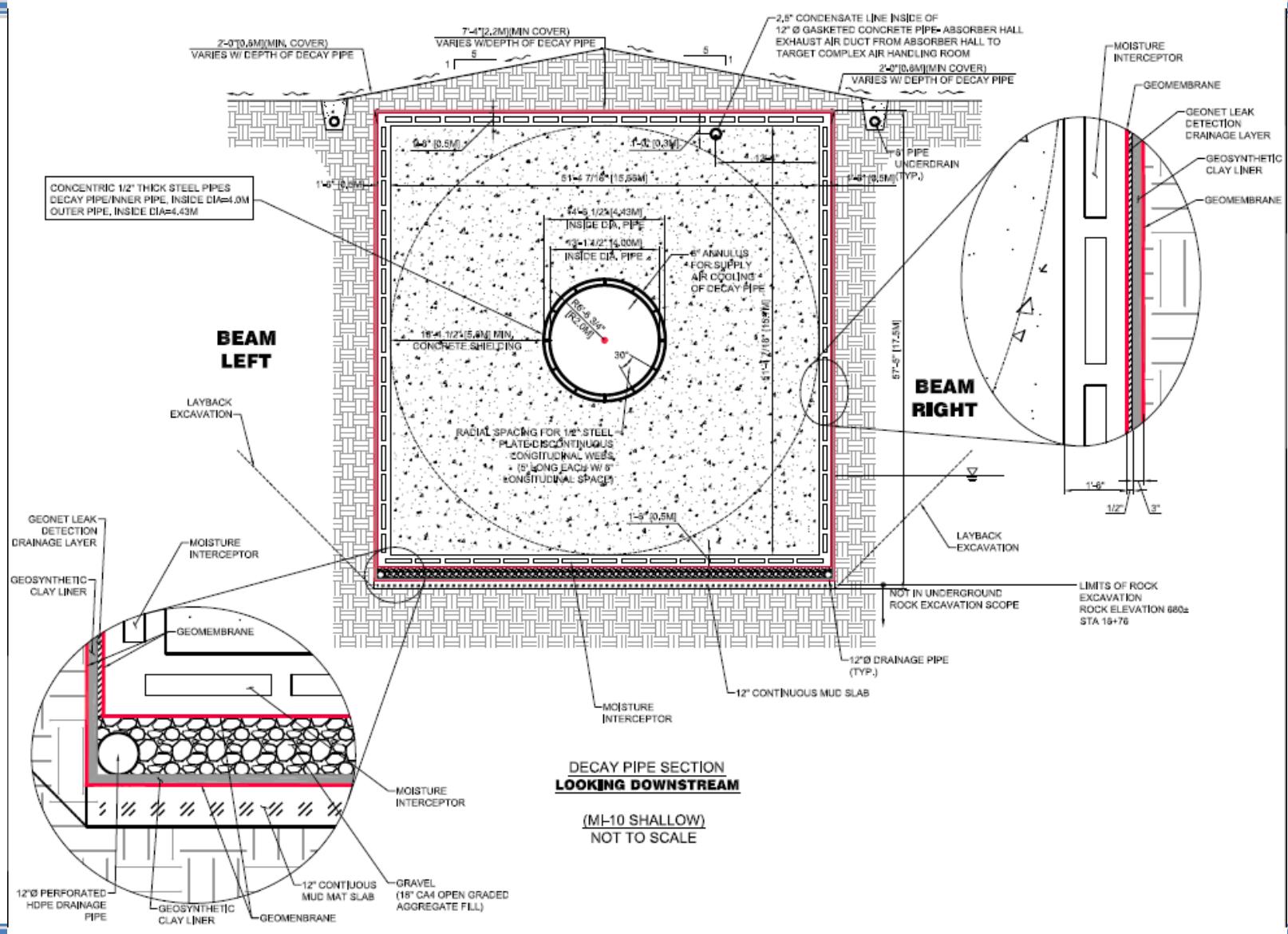
- Shows functional details only - screw drive actuator will be incorporated in top plate and driven with module-thru rods
- Water cooling plates not shown
- Most hardware anodized aluminum
- Utilizes Helicoflex Seal



The sealing principle of the HELICOFLEX® family of seals is based upon the plastic deformation of a jacket of greater ductility than the flange materials. This occurs beneath the sealing face of a flange, under an initial compression load of a helical metal spring. The spring is selected to have a specific compression resistance. During compression, the resulting specific pressure forces the jacket to yield and fill the flange imperfections while ensuring positive contact with the flange sealing faces. Each coil of the helical spring acts independently and allows the seal to conform to any irregularities in the flange faces. This combination of elasticity and plasticity makes the HELICOFLEX® seal the best overall performing seal in the industry.

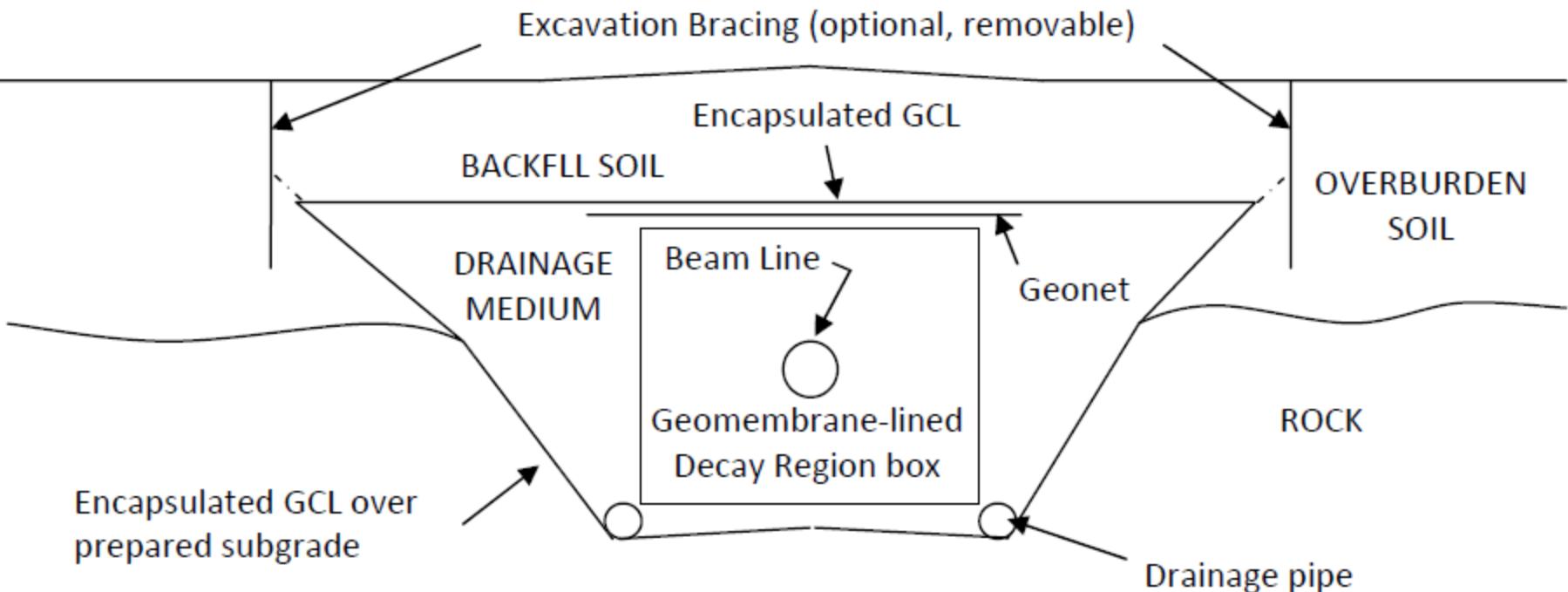


# Decay Pipe Cross Section – Reference Design



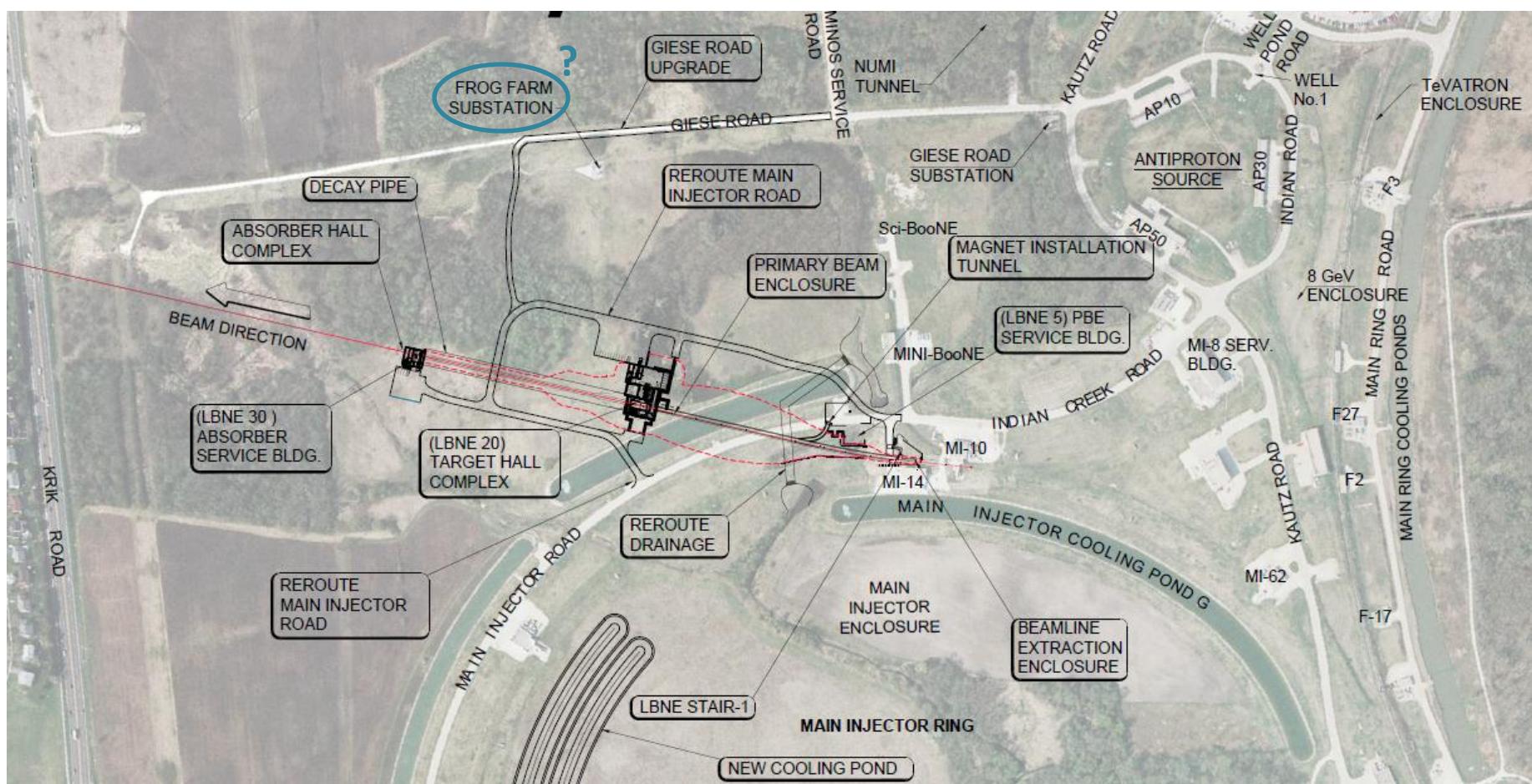
# Alternate Design - Edward Kavazanjian, Consulting Engineer

## LBNE docdb # 4419



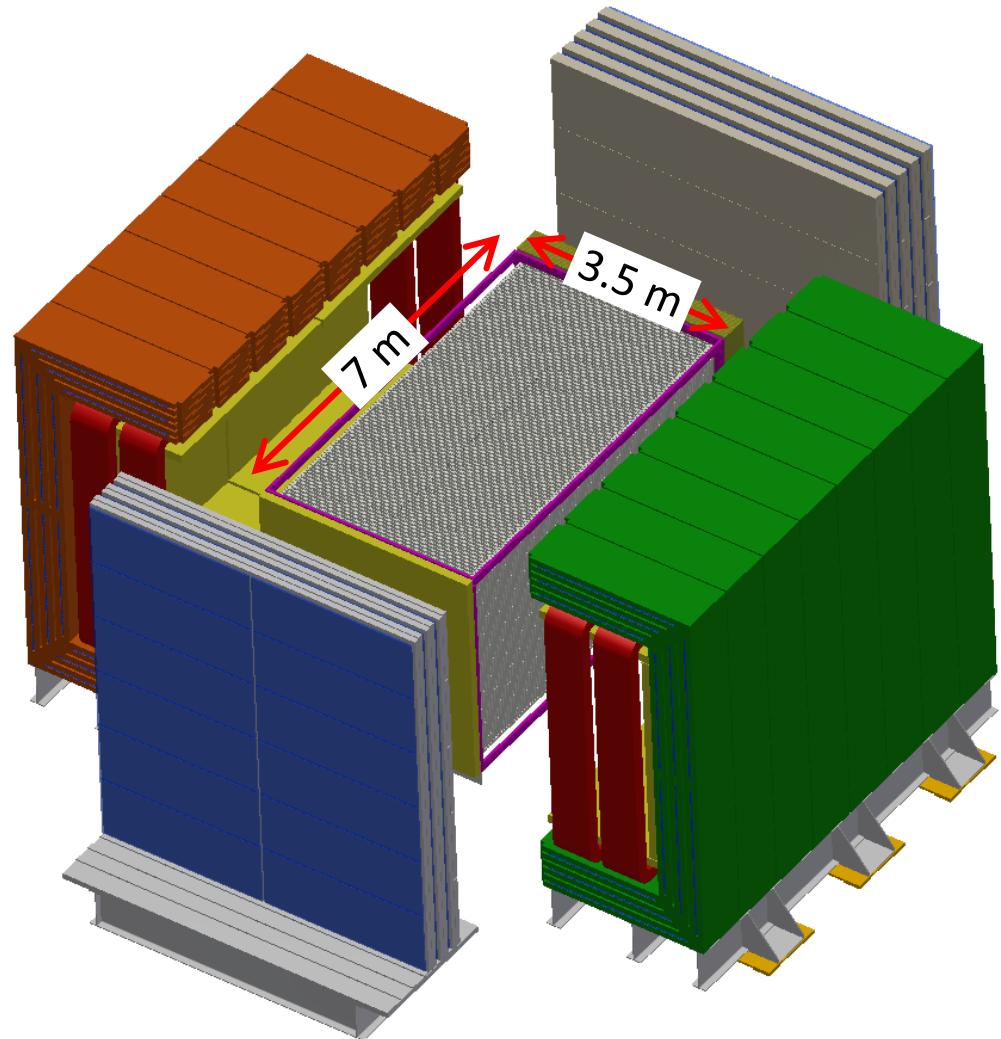
- Outer barrier layer constructed with industry standard methods
- Independent inner and outer barrier layers
- Minimizes potential for through-going defect
- **We look towards combining features from both the Reference and Alternate designs.**

# Aerial View of LBNE Trajectory



# Near Neutrino Detector

- Proposed by collaborators from the Indian institutions
- High precision straw-tube tracker with embedded high-pressure argon gas targets
- $4\pi$  electromagnetic calorimeter and muon identification systems
- Large-aperture dipole magnet



# Far Detector

