



Institute of High Energy Physics

*Beam Dynamics and Beam Commissioning
of 10 MeV CW Proton Superconducting
Linac Based on Spoke Cavities*

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Beam loading effect

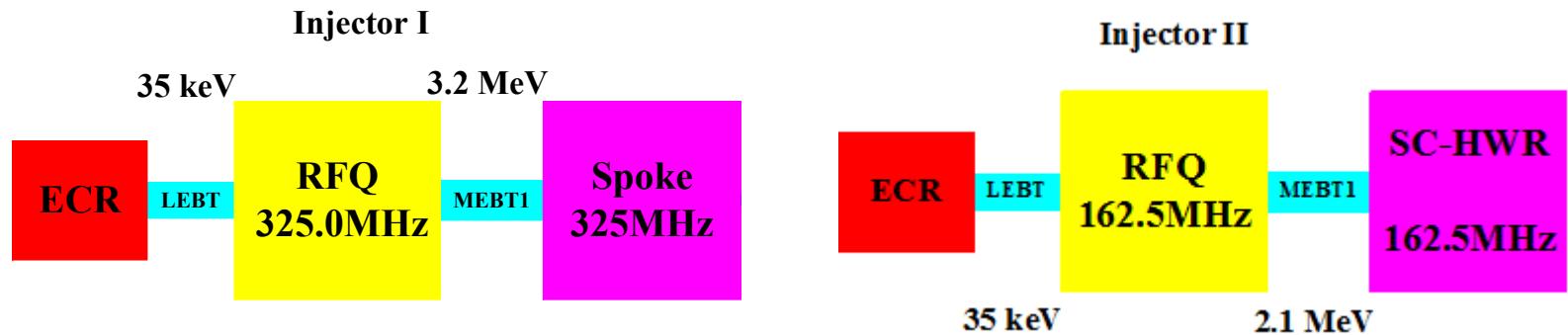
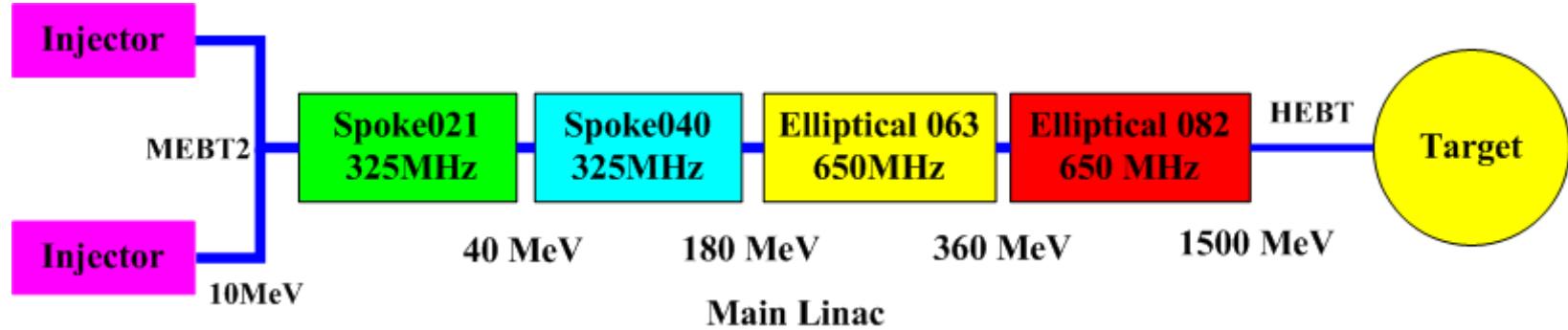
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Summary



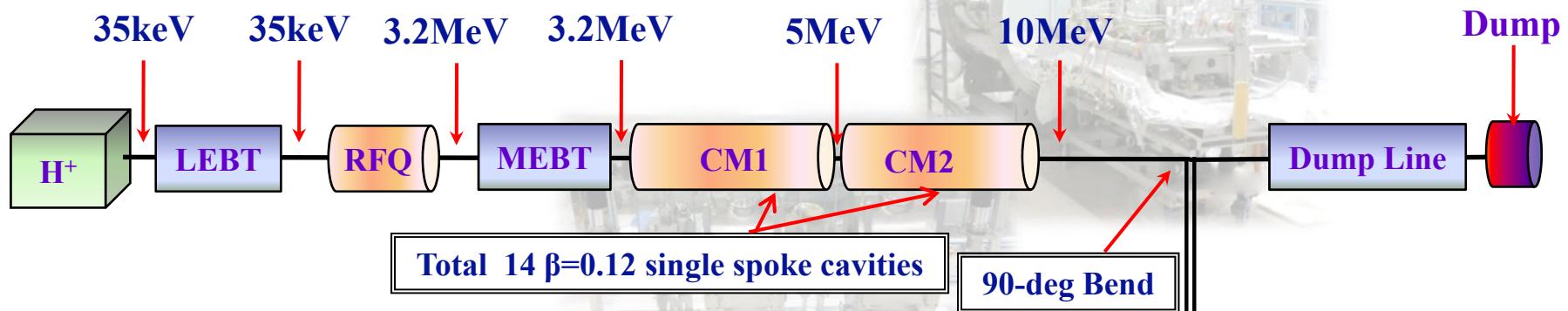
1. Introduction

Schematic figure of ADS driver linac



1. Introduction

The layout and specifications of ADS Injector-I testing facility



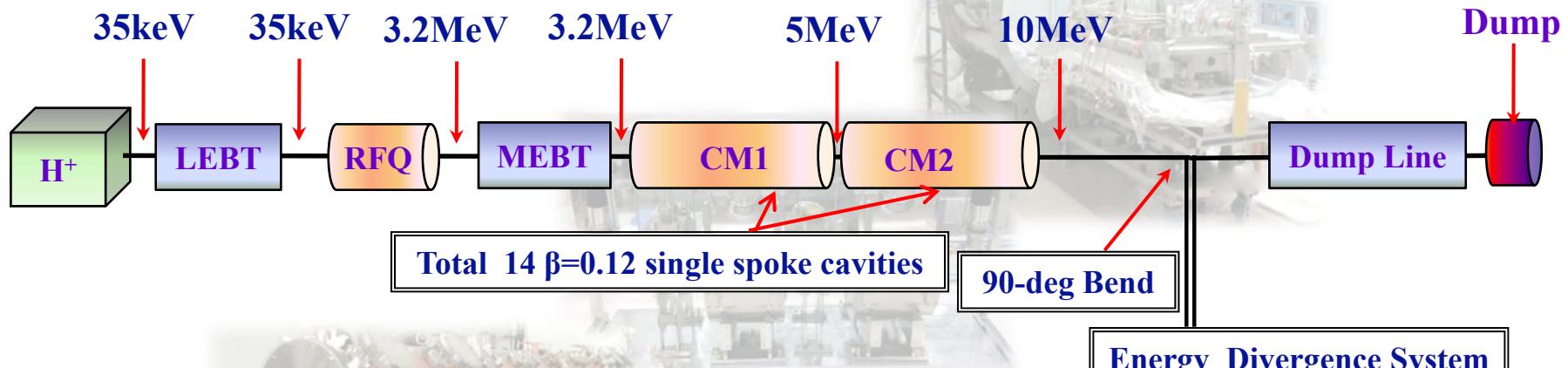
Injector-I design parameters	
Particle	H ⁺
Output Energy (MeV)	10
Current (mA)	10
Beam power (kW)	100
Duty factor (%)	100
RF frequency (MHz)	325

Injector-I consists of:

- ECR source providing with 35keV proton
- LEBT: including a chopping system
- 4-vane type copper structure RFQ: 3.2MeV
- MEBT
- SC section: including two cryomodules → 5/10MeV
- Energy divergence system & beam dump line

1. Introduction

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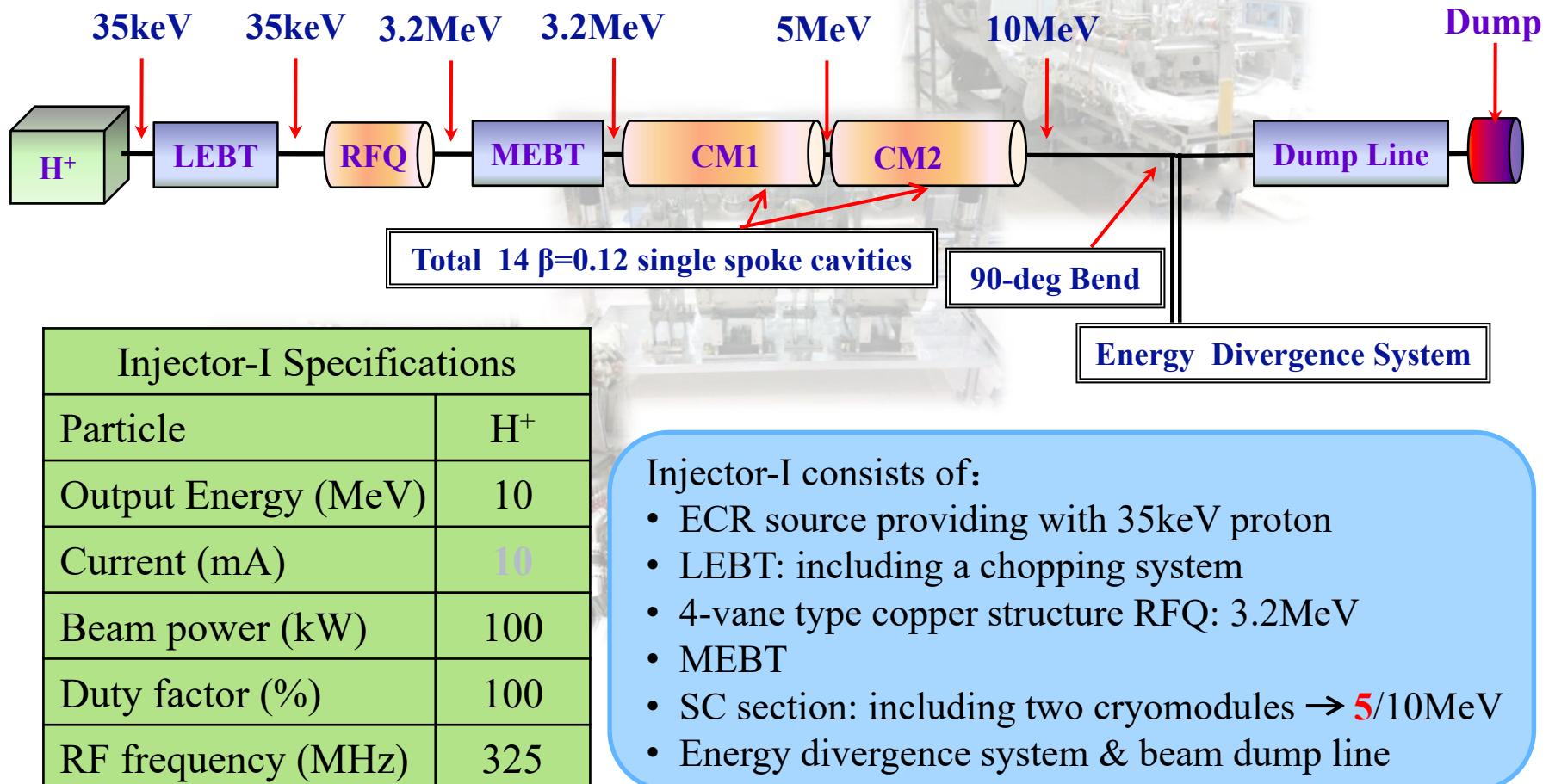


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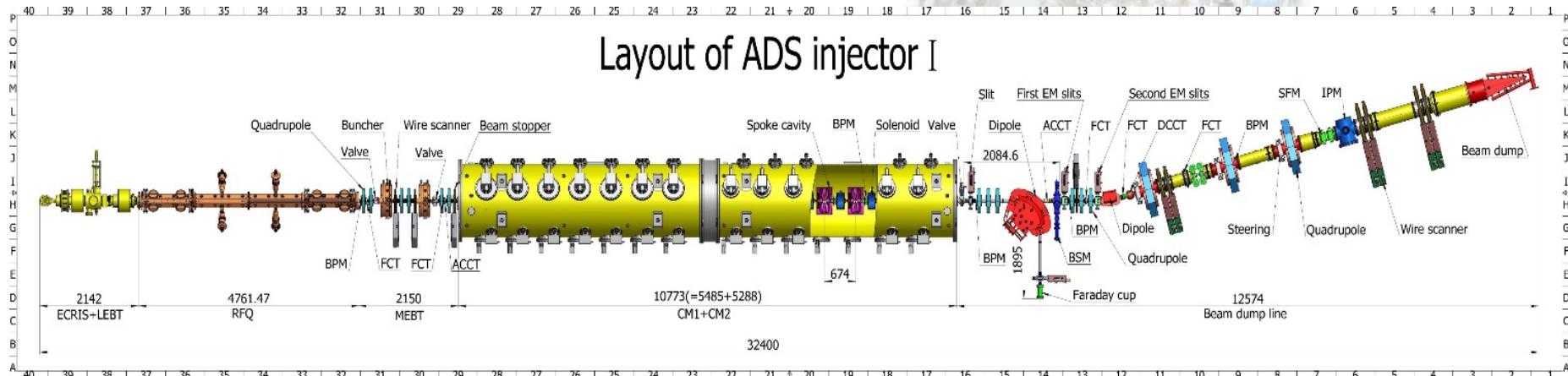
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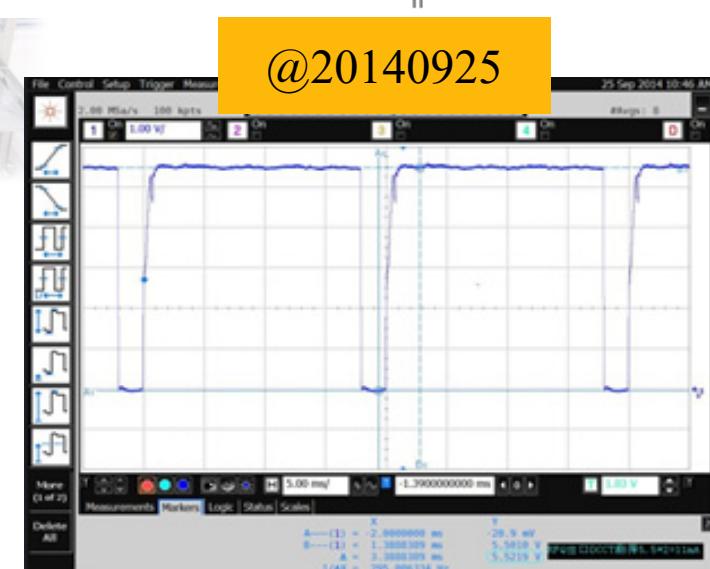
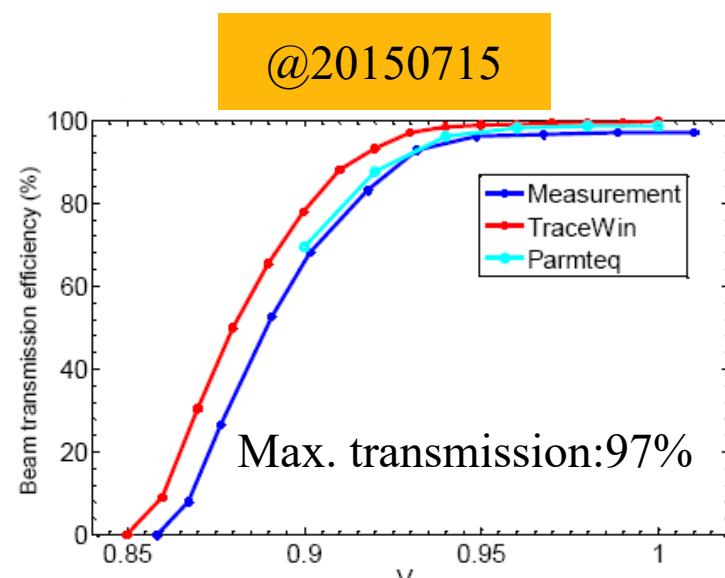
- 2011, Injector-I key components design completed, fabrication started.
- 2012, manufacture of the key hardware finished.
- 2013, testing of the key components completed & supporting facilities fabrication finished, integration began.
- 2014~2016, periods commissioning according to the integration stages.



2. Injector-I commissioning status ➔ RFQ

325 MHz RT high intensity RFQ

—Key technology of the CW injector-I



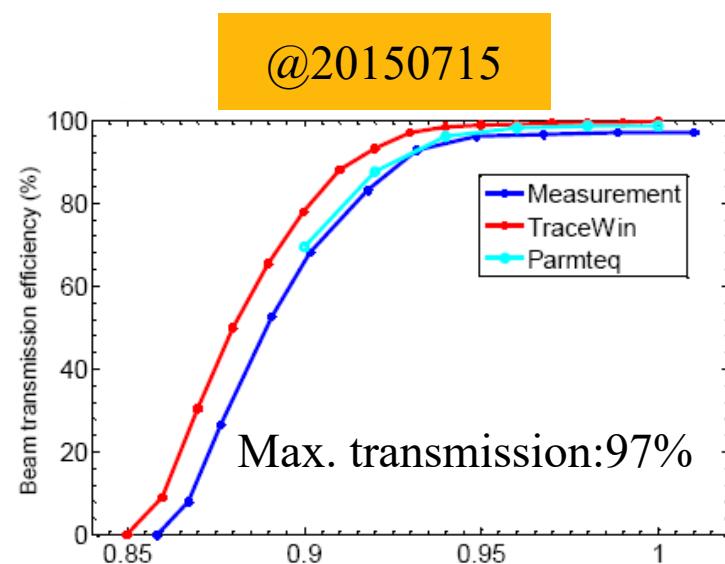
- The max. beam transmission measured out of RFQ is 97% in pulse mode V.S. the designed beam transmission of 98.7%
- 90% beam duty cycle: 90% beam transmission was obtained @20140925
- Send through CW beam with average current of 1-2mA at the beginning of 2017!*

RFQ input current: 12.2mA;
Output current: 11.0 mA.

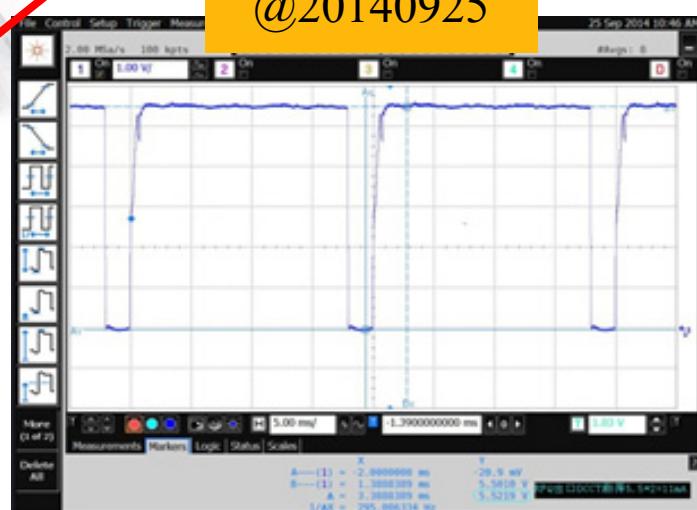
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@20140925



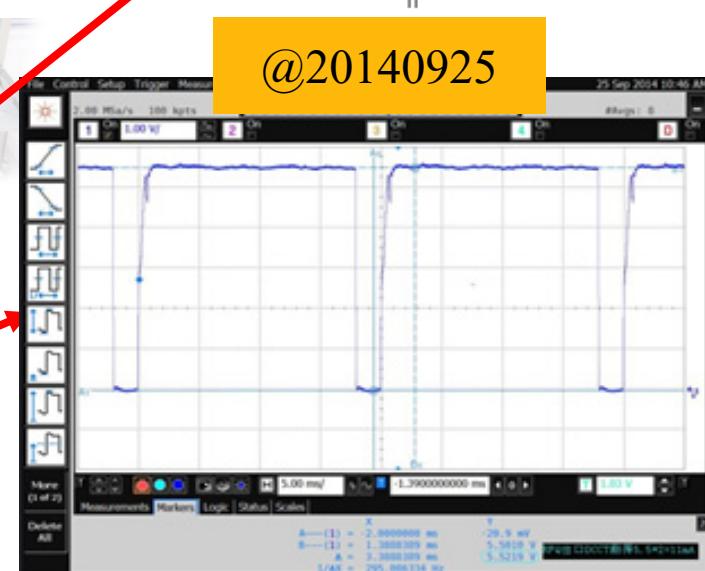
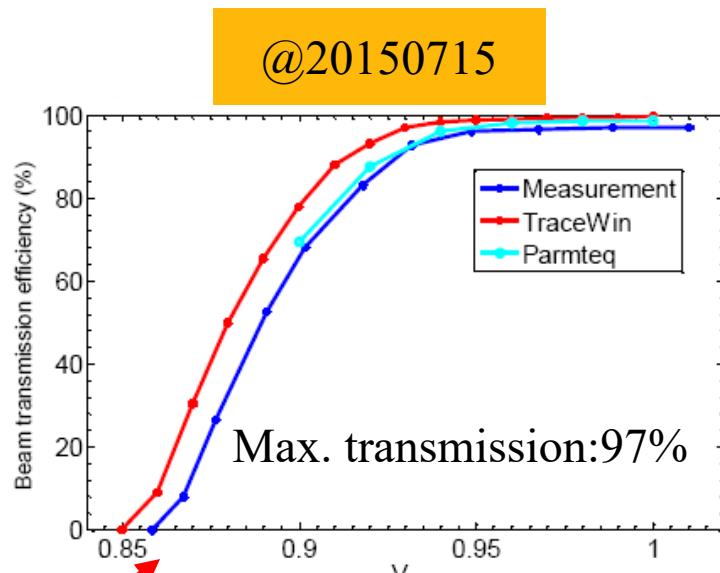
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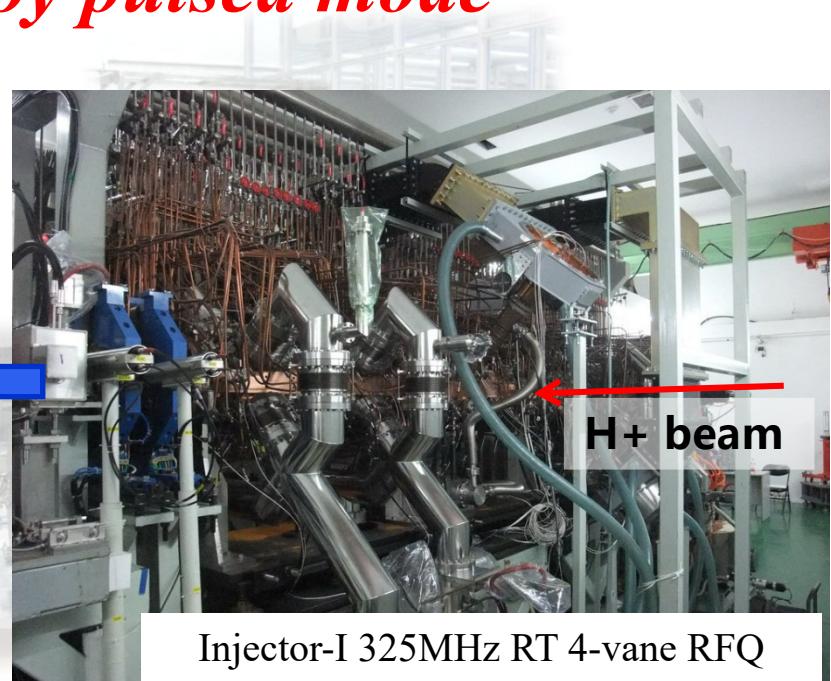
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2. Injector-I commissioning status ➔ SC section

SC section tested by pulsed mode



Injector-I SC section in the tunnel



Injector-I 325MHz RT 4-vane RFQ



Including 2 cryomodule, 14 SC Spoke cavities

Obtained @ 2016.7.19:
• 10.67MeV
• 10.6mA
Pulsed beam

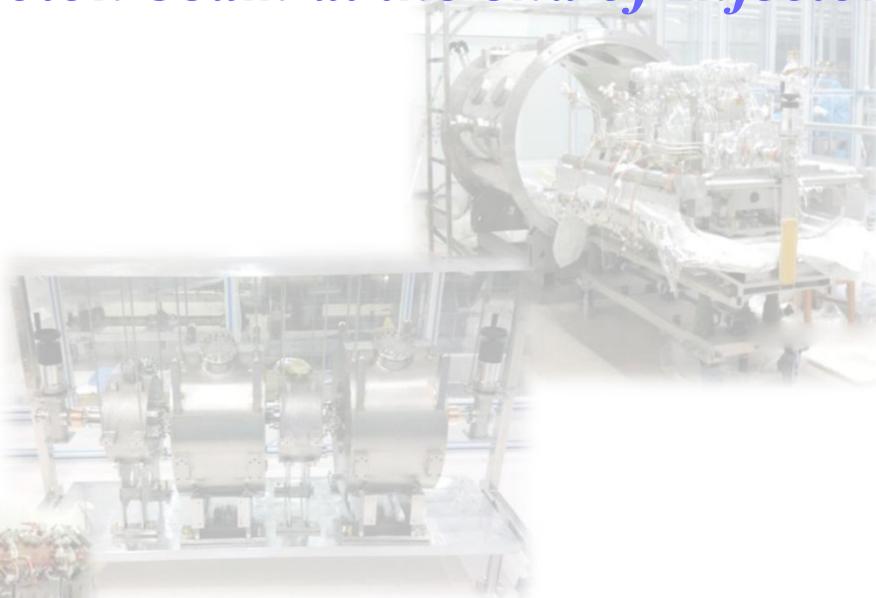
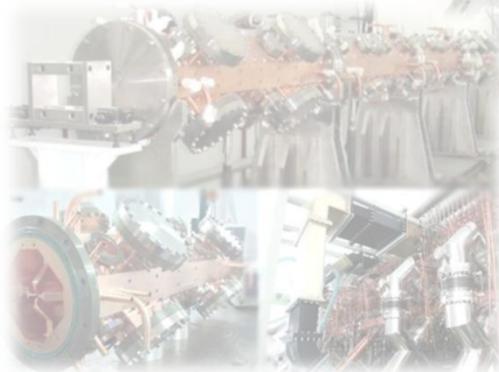


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Institute of High Energy Physics Chinese Academy of Sciences

2. Injector-I commissioning status ➔ SC section

Tested by CW beam

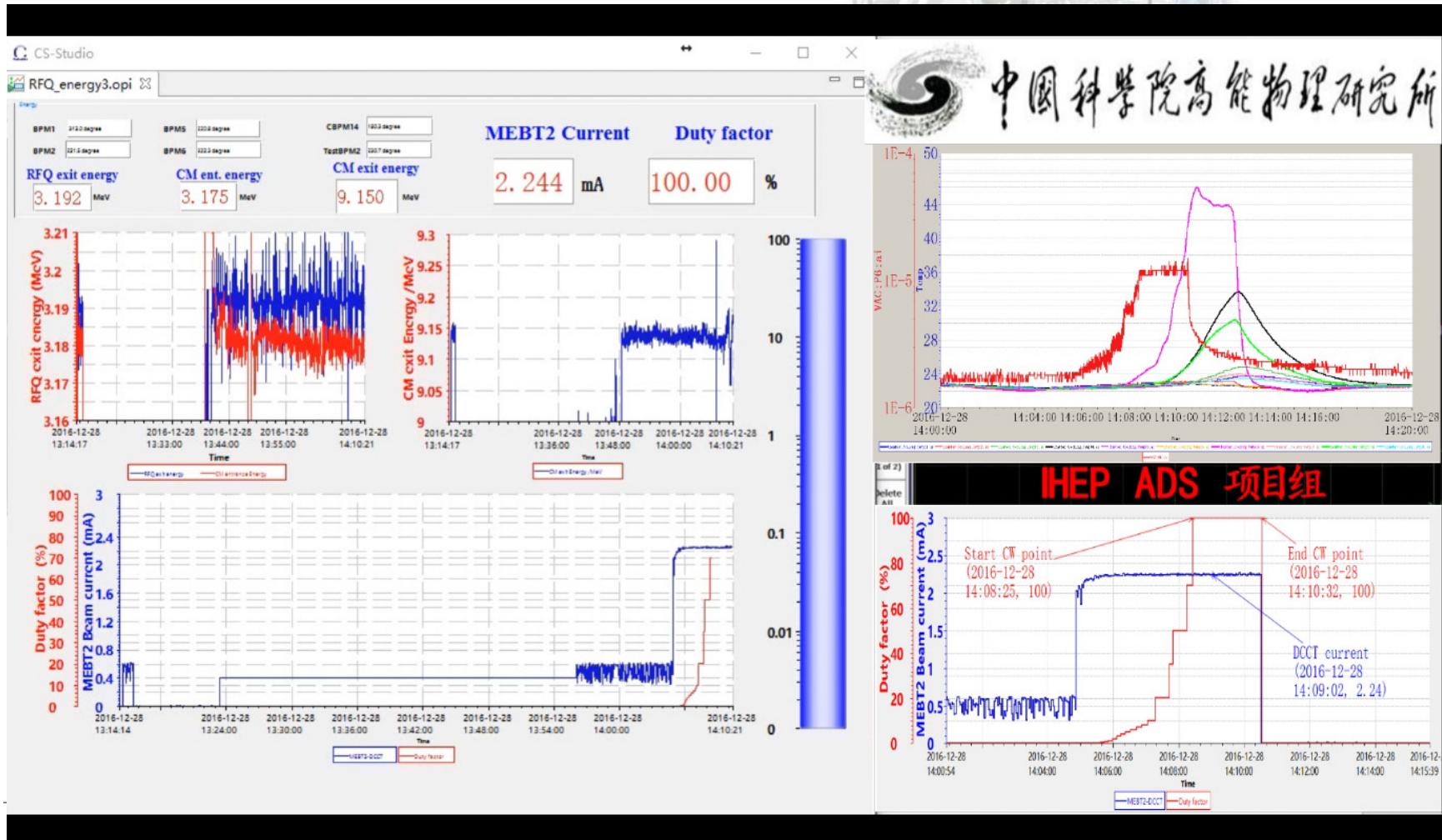
Obtained 1-2mA CW proton beam at the end of Injector-I SC linac



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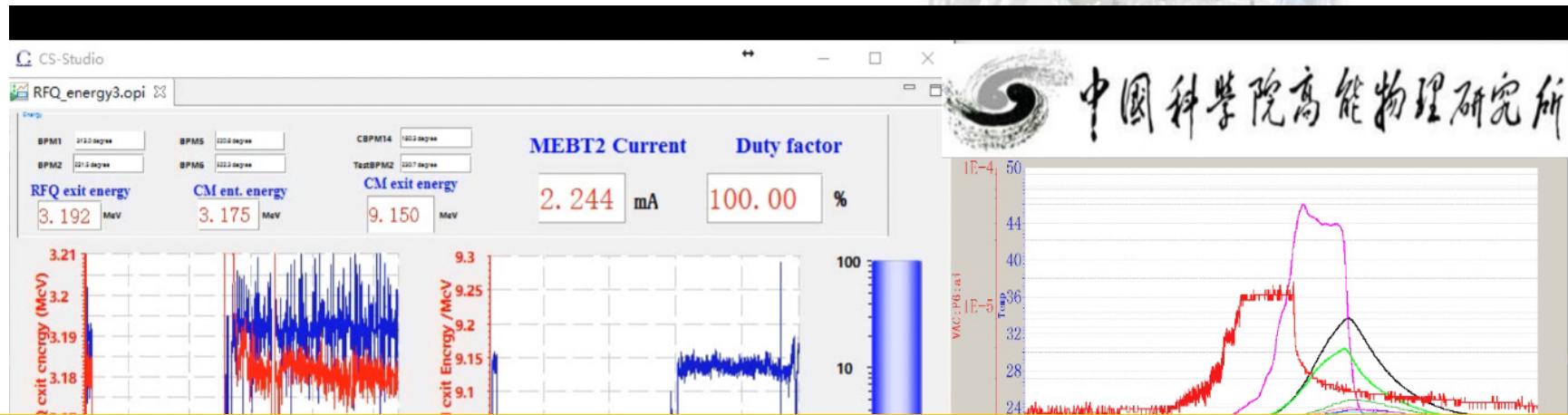
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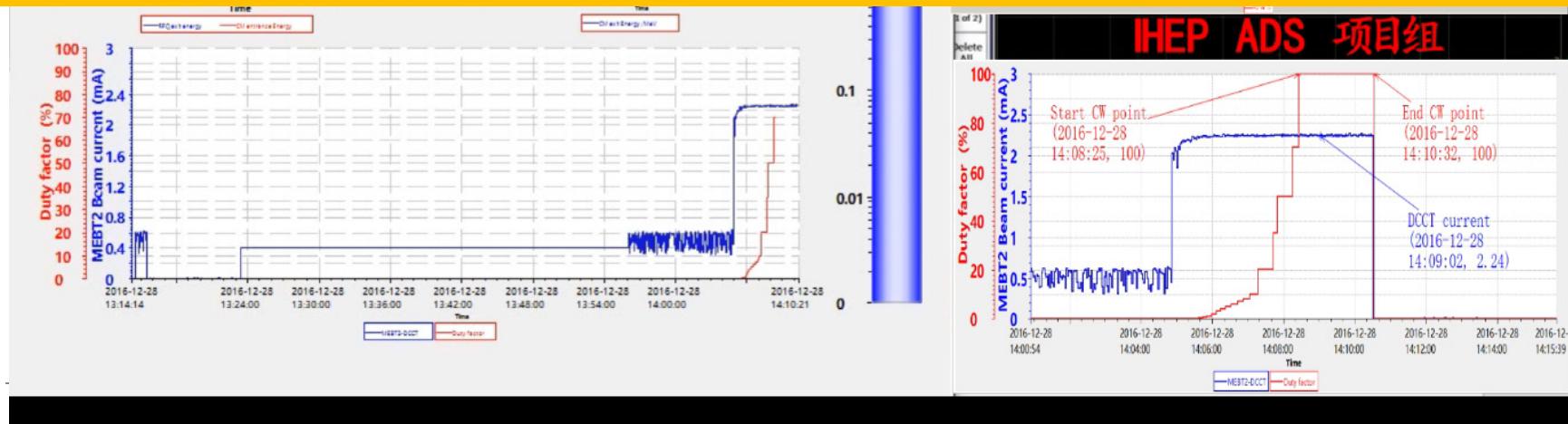
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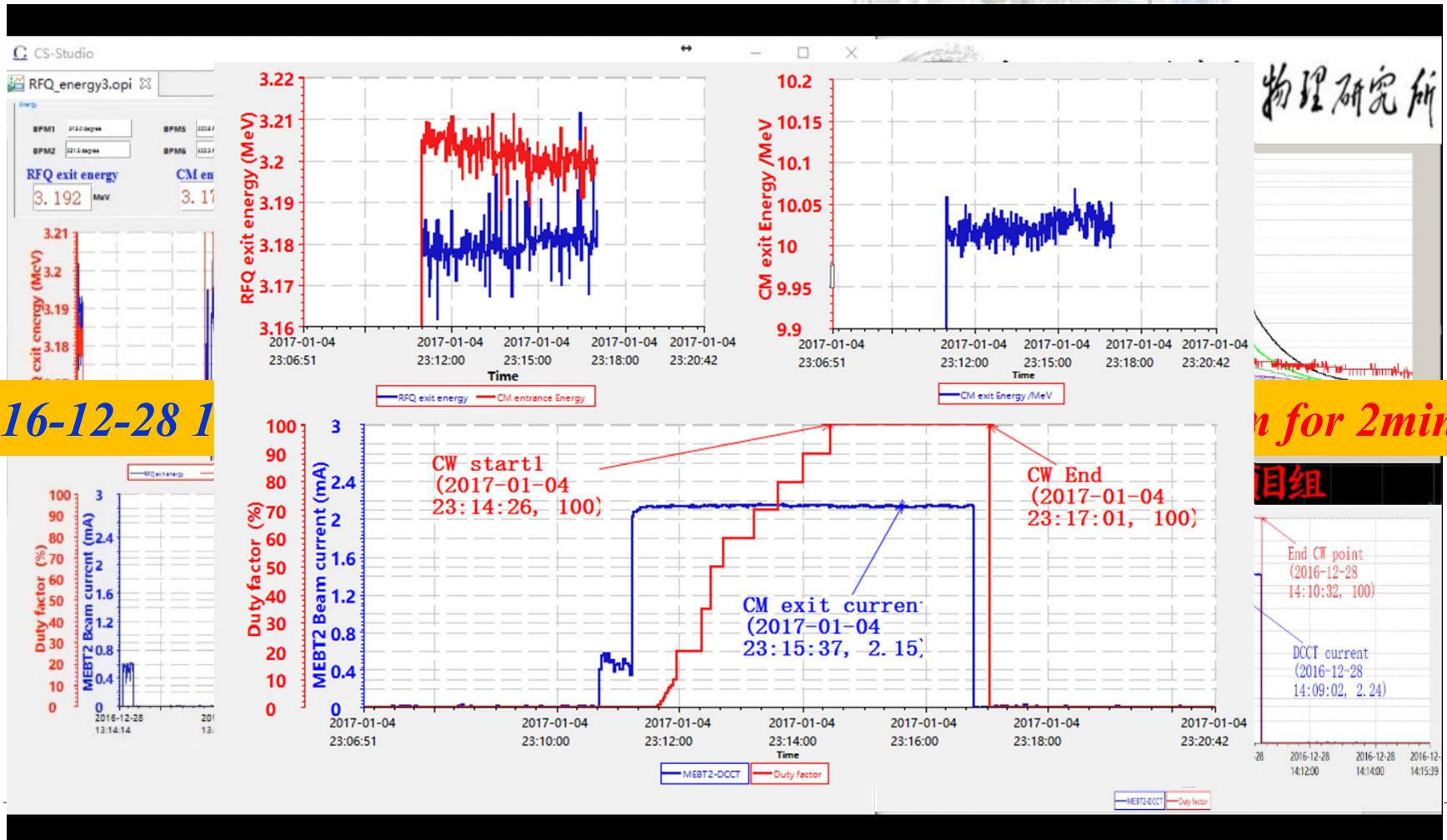
2016-12-28 14:08:25 *Obtained 9.15MeV/2.2mA CW proton beam for 2min!*



2. Injector-I commissioning status ➔ SC section

Tested by CW beam

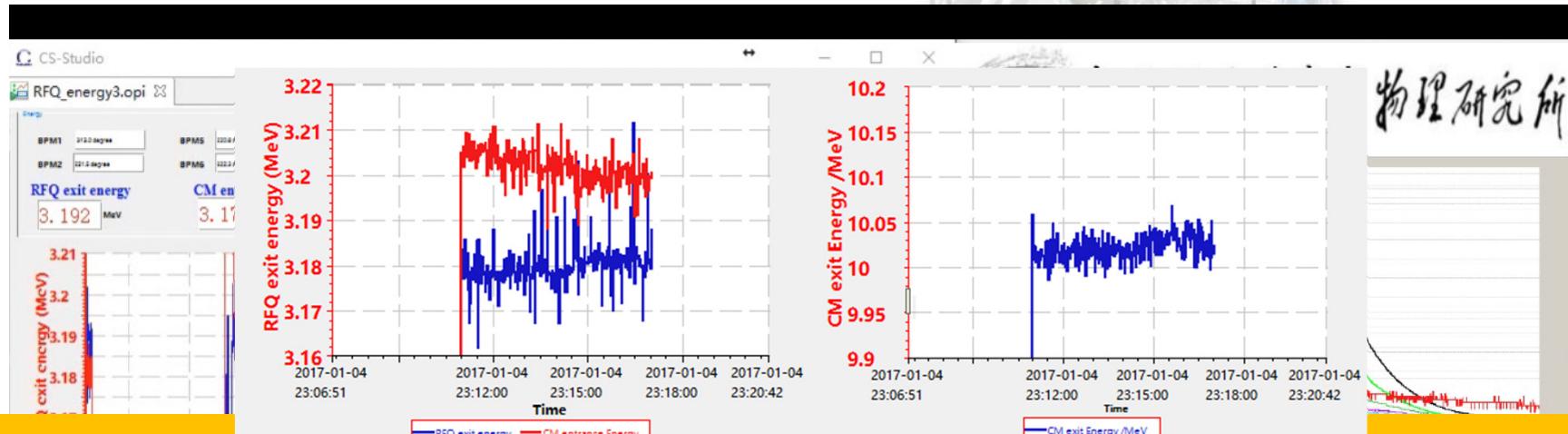
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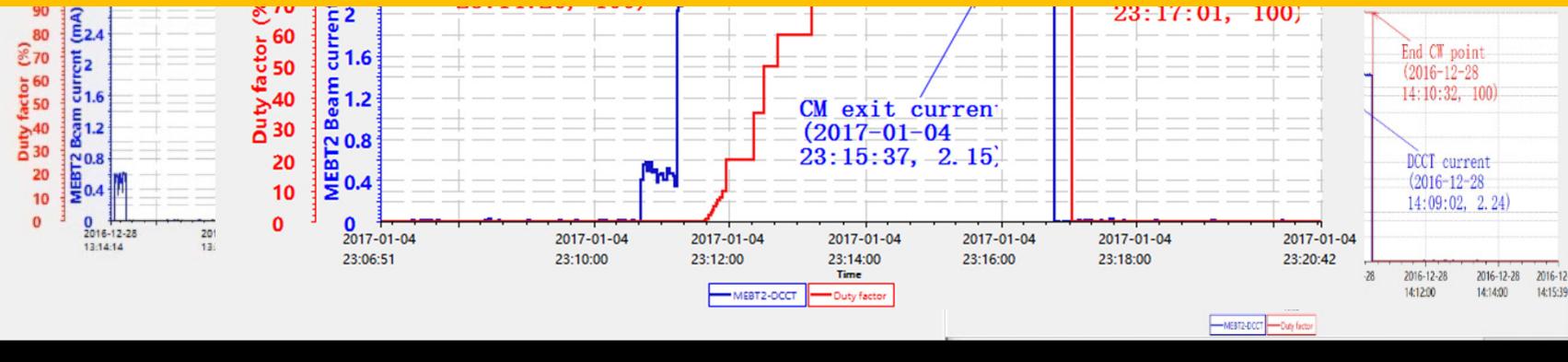
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2016-12-28 1

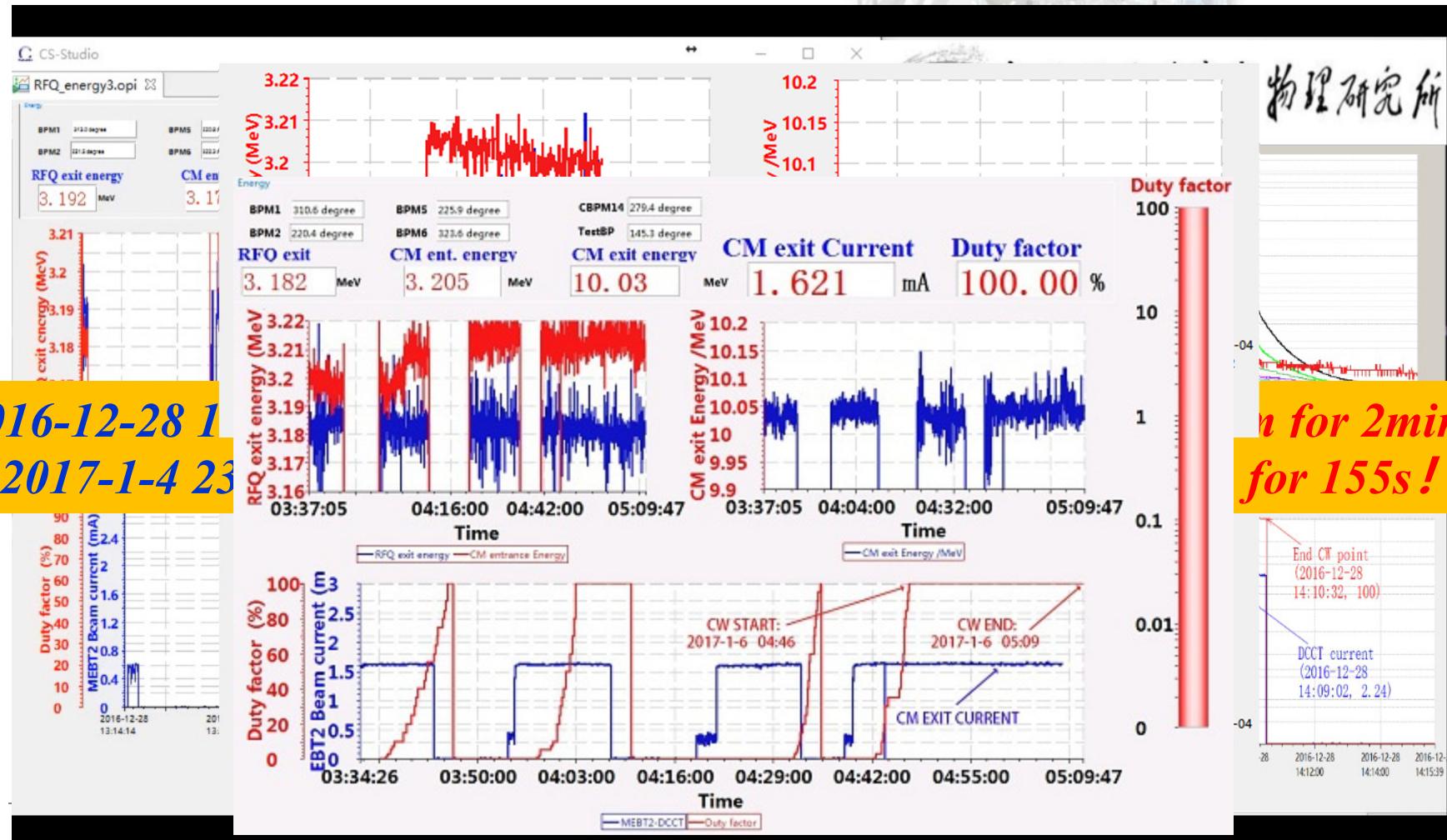
2017-1-4 23:15:37 *Obtained 10MeV/2.1mA CW proton beam for 155s!*



2. Injector-I commissioning status ➔ SC section

Tested by CW beam

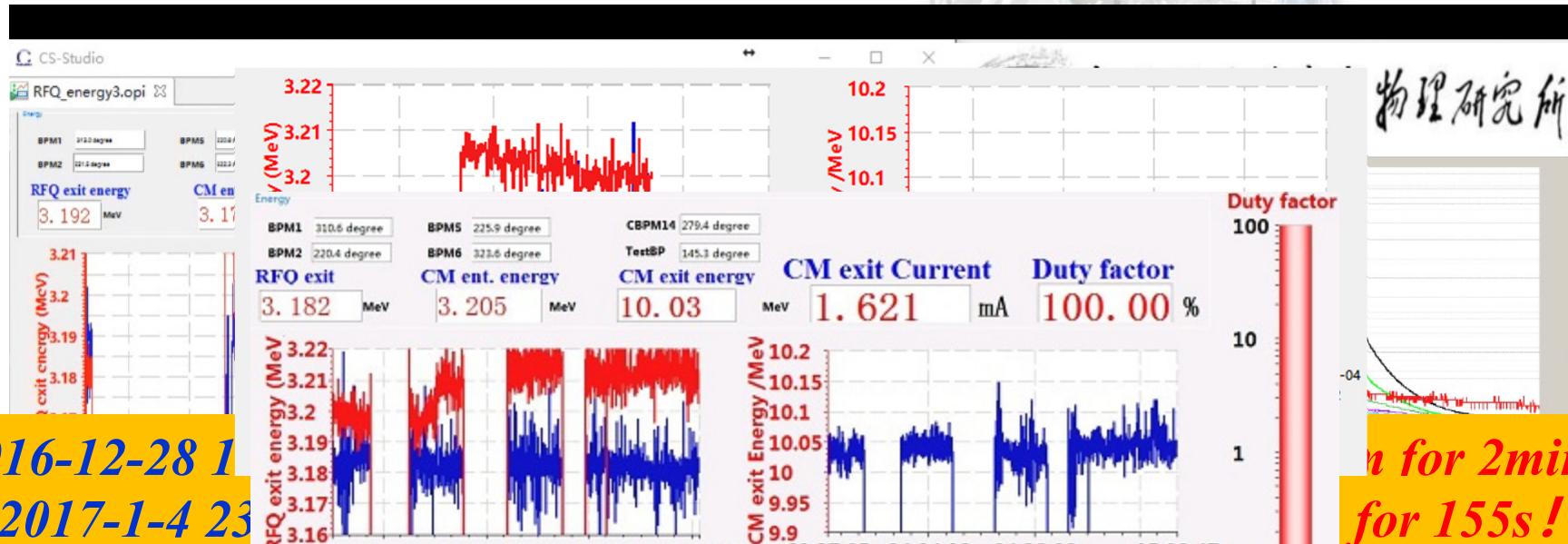
Obtained 1-2mA CW proton beam at the end of Injector-I SC linac



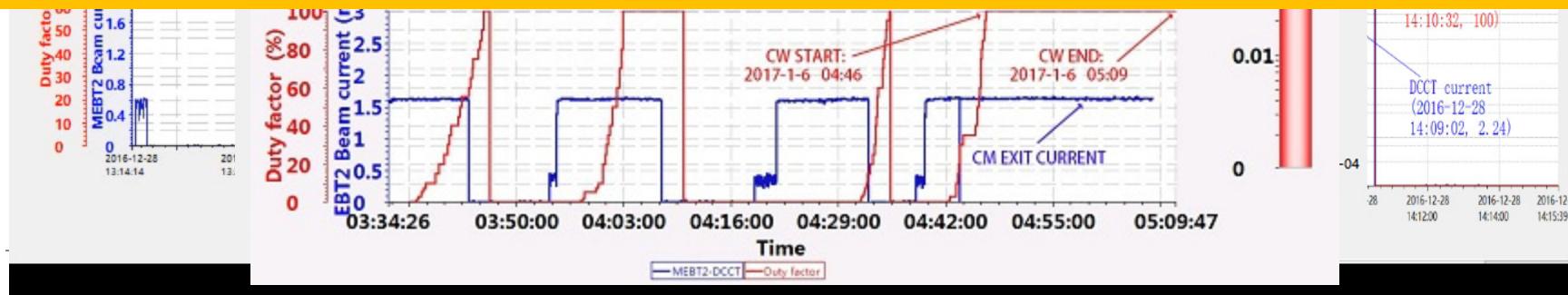
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Tested by CW beam

Obtained 1-2mA CW proton beam at the end of Injector-I SC linac

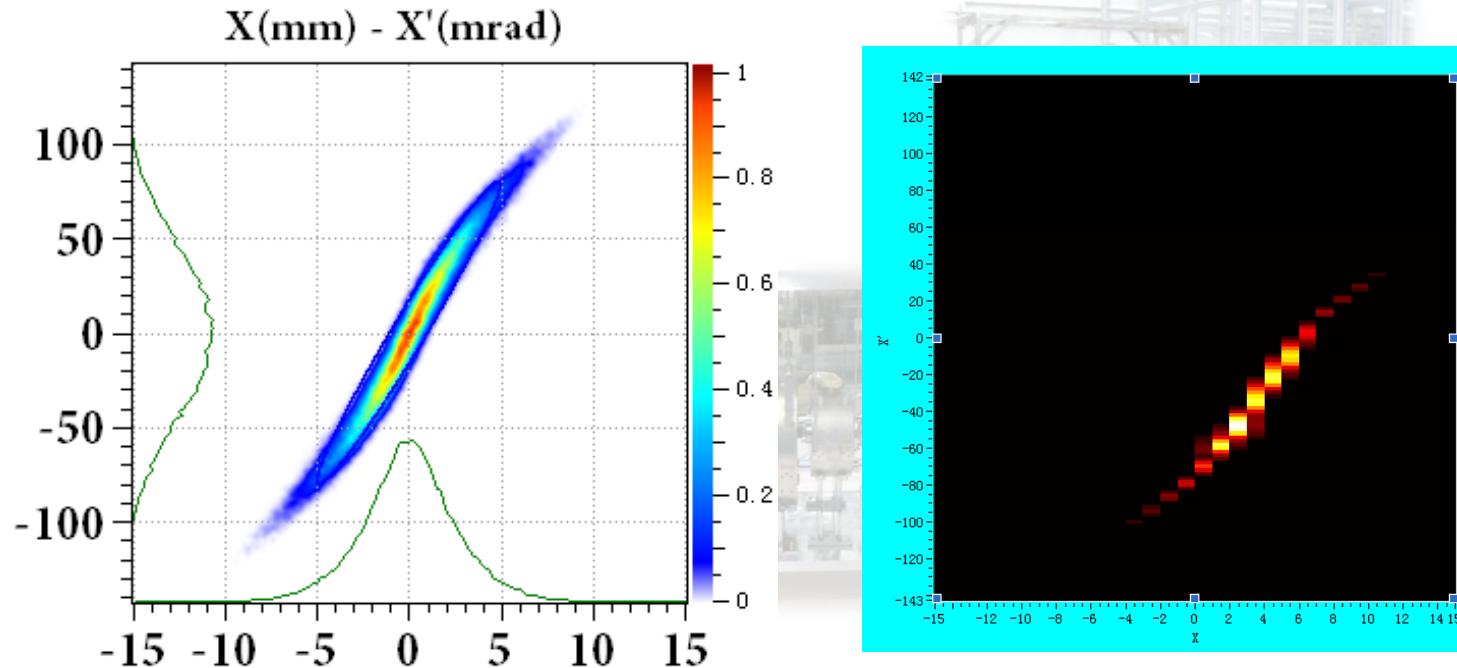


2017-1-6 04:46 *Obtained 10MeV/1.6mA CW proton beam for ~23min!*



3. Injector-I beam performance at the entrance of RFQ

- Beam phase space at the measured location (8.8cm drift downstream the LEBT exit): left for simulation and right for measurement.



Beam performance at the LEBT exit

Parameters	I_{beam} (mA)	α	β (mm/mrad)	$E_{n, ms}$ (π mm.mrad)
Design goal	10	2.41	0.0771	<0.20
Measurement (backward deduced from the measured location)	11.5	2.18	0.0774	0.14

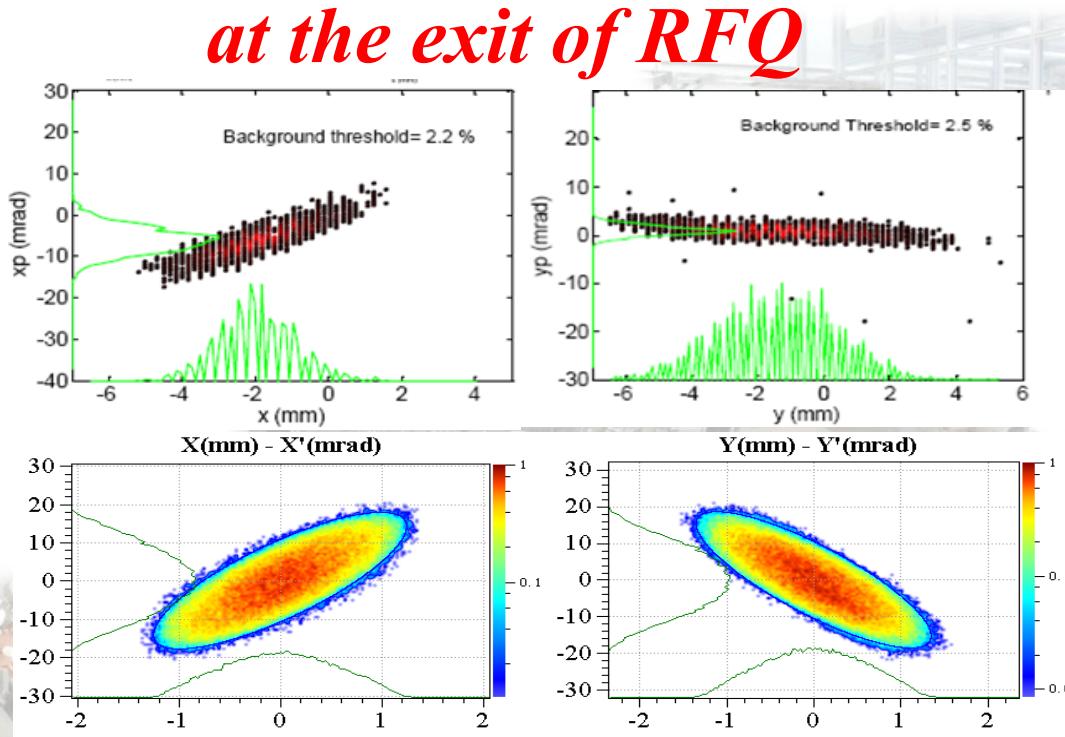
Alison detector: 5% background

3. Injector-I beam performance at the exit of RFQ

*Emittance measurement results V.S simulation
at the exit of RFQ*

Measured

Simulated



Beam performance at the MEBT entrance

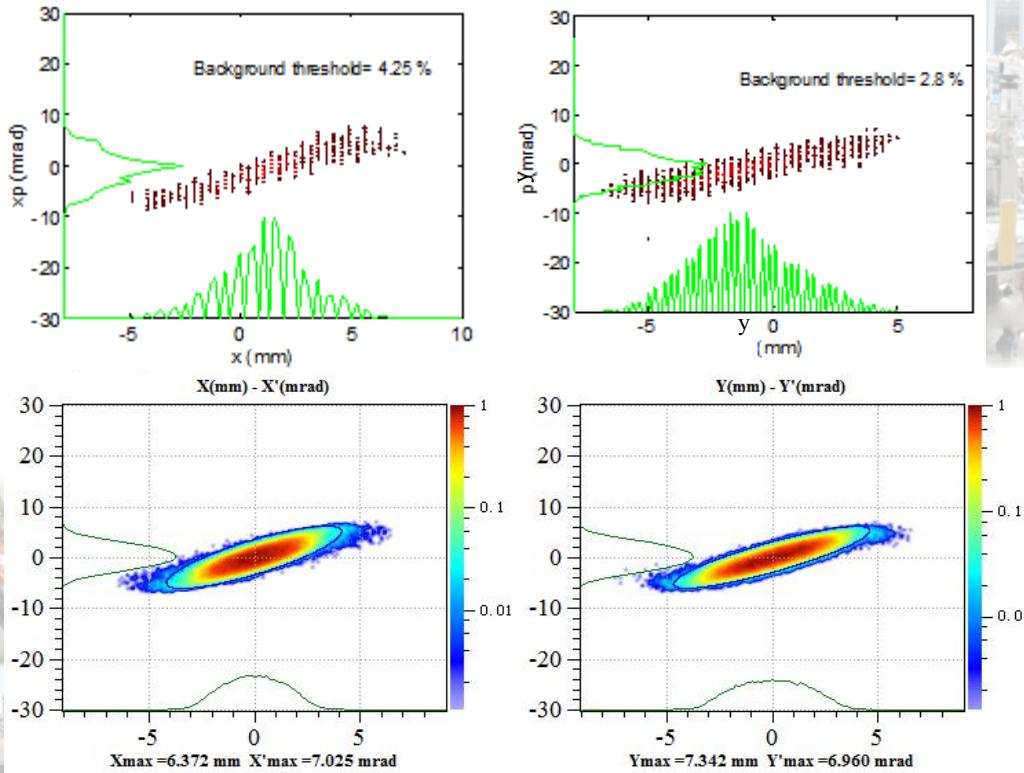
Parameters	α_x/α_y	β_x/β_y (mm/mrad)	$E_{n,rms,x/y}$ (π mm.mrad)
Simulation results	-1.3/1.46	0.12/0.13	0.21/0.20
RFQ exit (backward deduced from the measured location)	Quad. Scan with MATRIX	-1.09/2.15	0.19/0.27
	Quad. Scan with MOGA	-1.27/1.10	0.16/0.24
	Double slits	-1.78/0.65	0.14/0.14

3. Injector-I beam performance at the exit of 1st cryomodule

*Emittance measurement results V.S simulation
at the exit of CM1 with nominal design (@5MeV)*

Measured

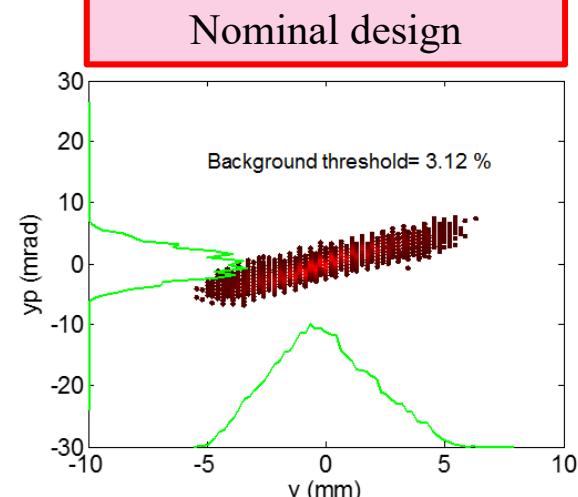
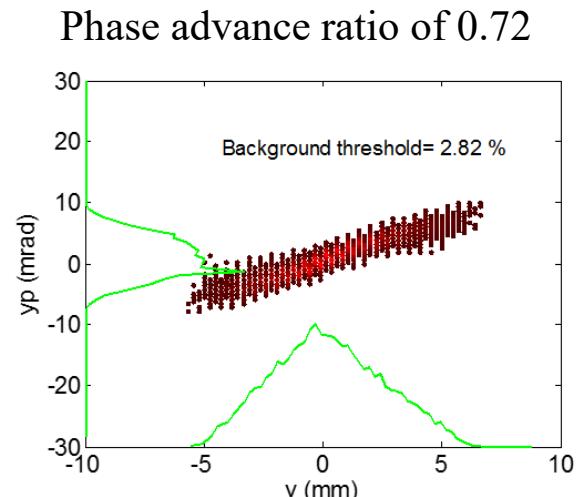
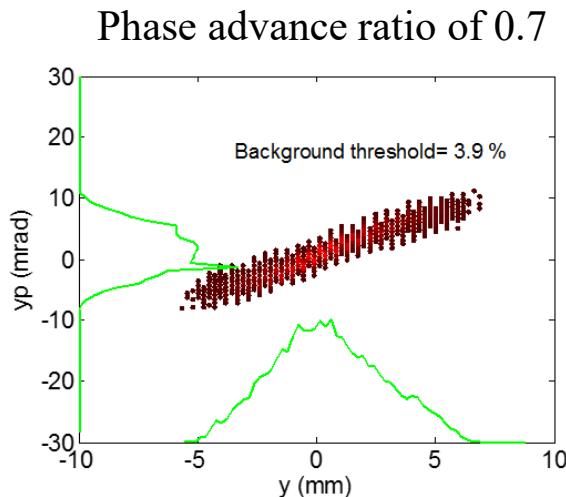
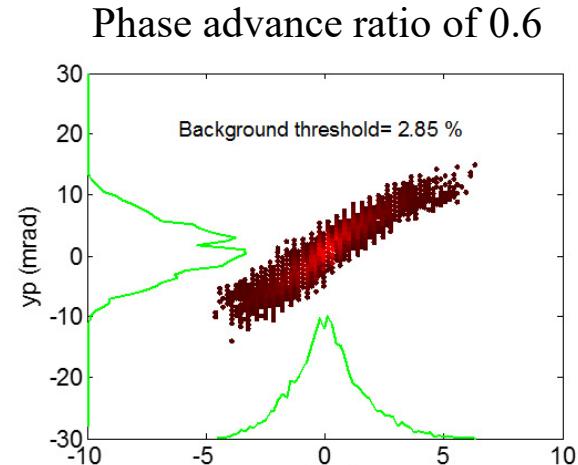
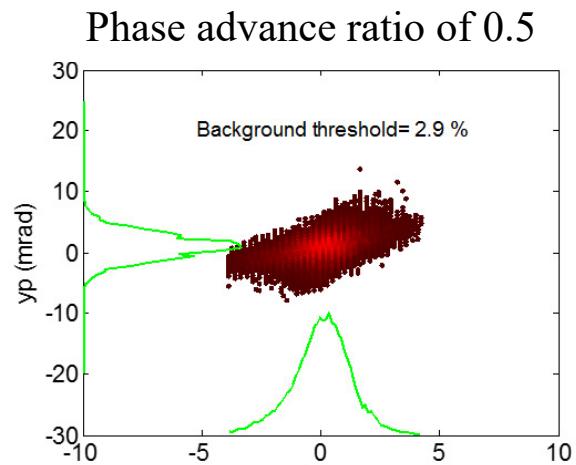
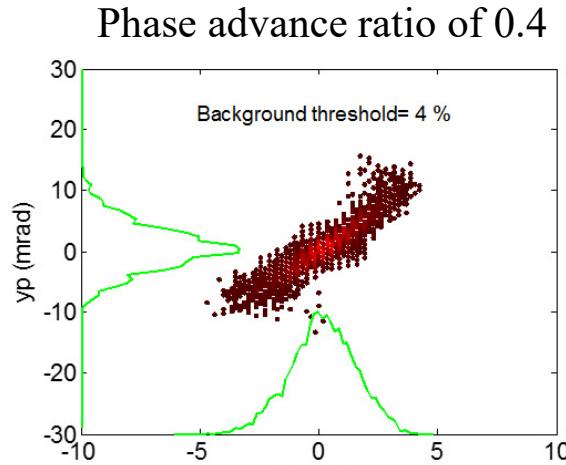
Simulated



Parameters	α_x/α_y	β_x/β_y (mm/mrad)	$E_{n,rms,x/y}$ (π mm.mrad)
The RFQ exit para. used for simulations are set by meas. results of Quad. Scan with 30% long. mismatch at RFQ exit	-1.44/-1.75	1.18/1.53	0.22/0.21
Measurement (Double slits)	-2.12/-1.97	1.56/1.81	0.29/0.27

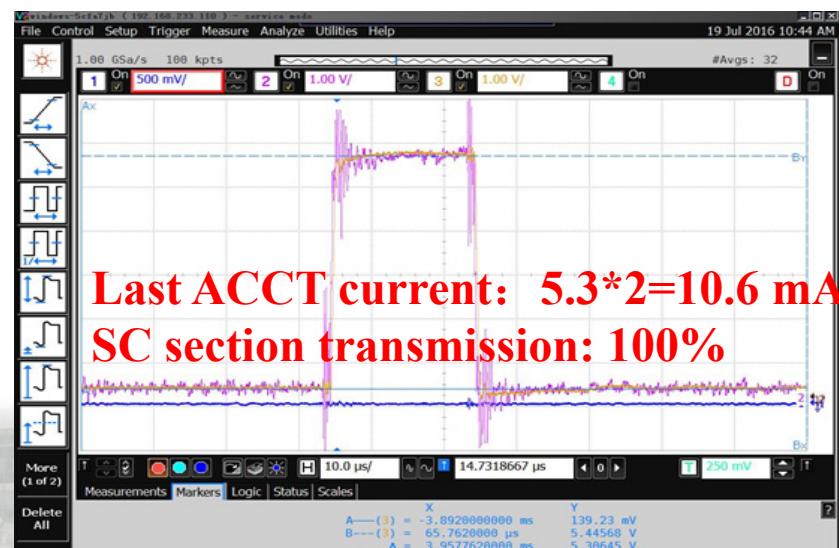
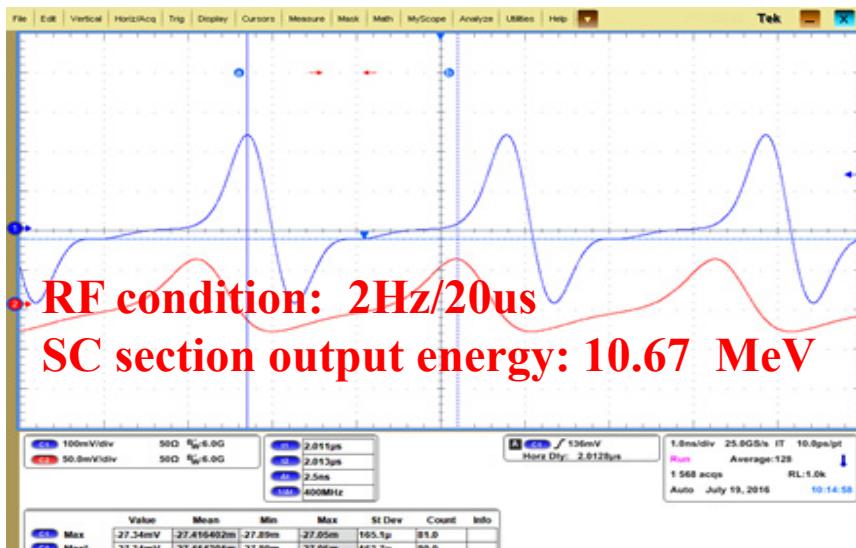
3. Injector-I beam performance at the exit of 1st cryomodule

Transverse Emittance measurement results



Change the solenoid fields while keep the longitudinal setting to be the same

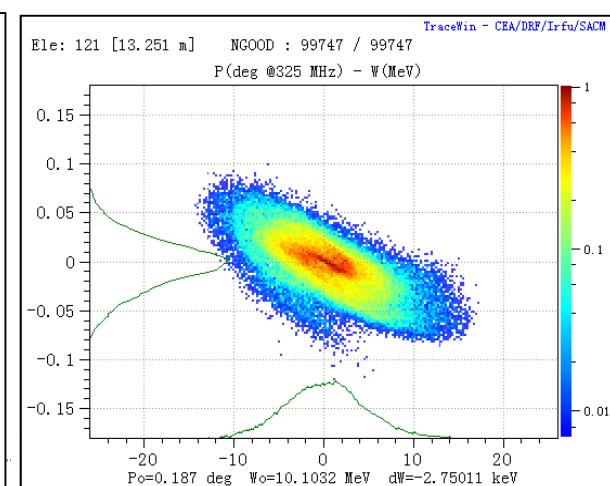
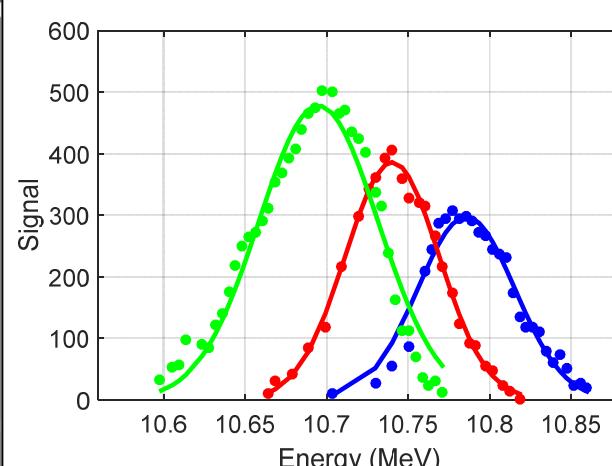
3. Injector-I beam performance ➔ energy divergence



Energy divergence results @10.67MeV/10.6mA

Measurement results: 0.32% (RMS)

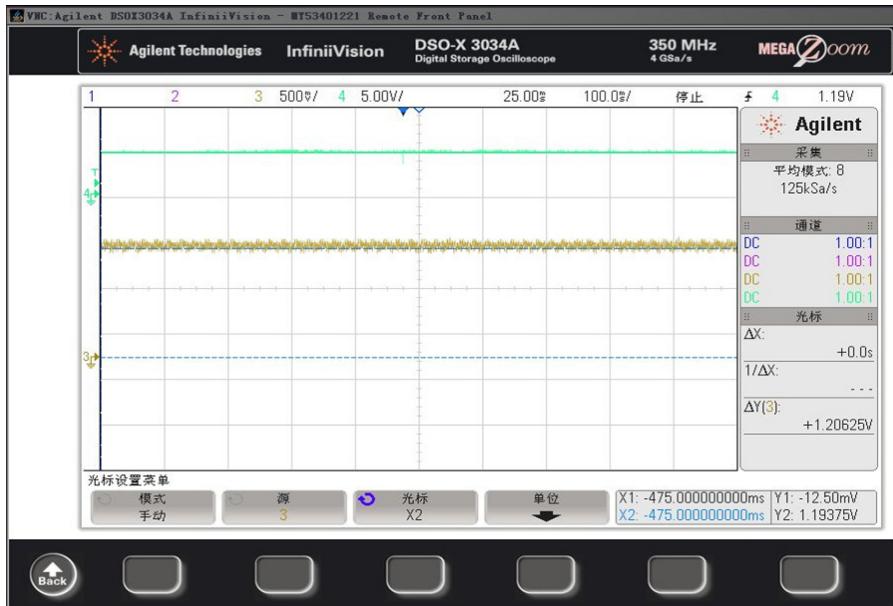
Beam dynamics results: 0.28% (RMS)



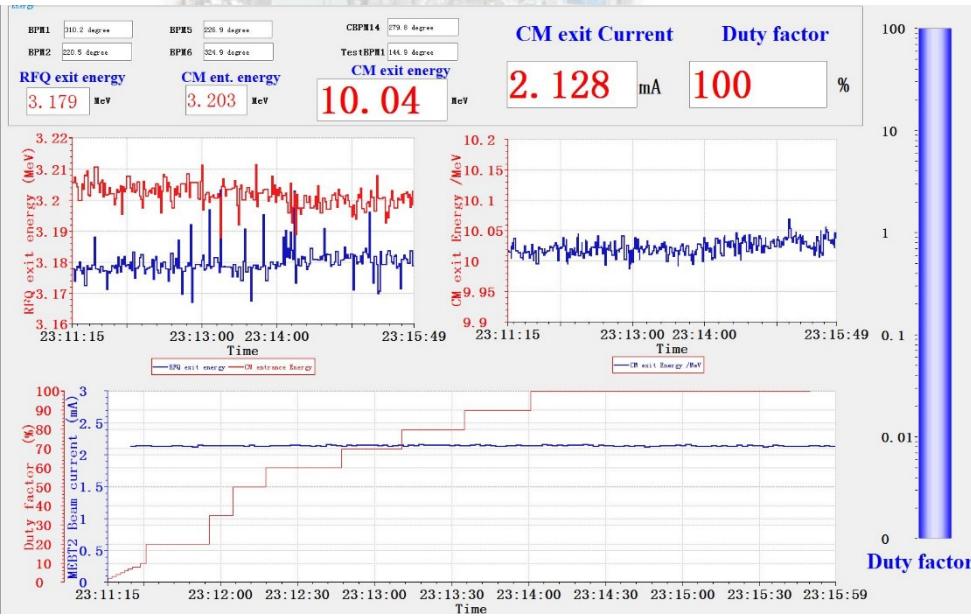
3. Injector-I beam performance → CW beam transmission

CW Beam transmission from LEBT to the exit of SC section

LEBT DCCT signal



DCCT at the exit



Transmission on CW operation @10MeV:

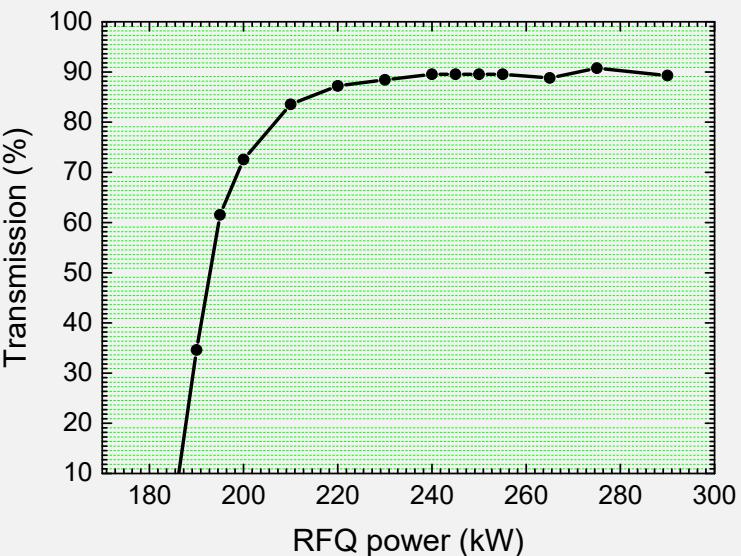
- ◆ DCCT signal on LEBT DCCT: $1.206 \times 2 = 2.412$ mA
- ◆ DCCT at the exit of SC section: 2.128 mA
- ◆ Beam transmission from LEBT to the end of the linac: $2.128 / 2.412 = 88.2\%$



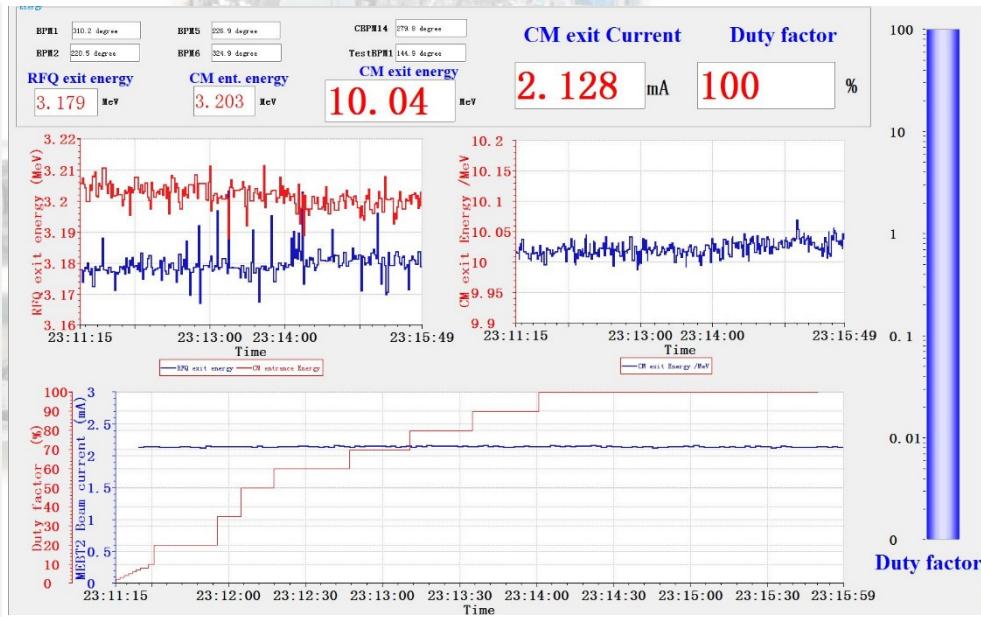
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3. Injector-I beam performance ➔ CW mode

Pursuing the final goal of ADS applications

- The pulsed mode commissioning results and preliminary CW commissioning results:
 - ✓ *Verified the basic beam lattice design;*
 - ✓ *Verified the possibility of using Spoke-type SC cavity (325MHz) with low entrance energy starting from 3.2MeV;*
- However we still have a long way to go for:
 - ✓ *Pursuing the final beam current goal of 10mA average beam current operated on CW mode;*
 - ✓ *And most importantly, pursuing the stability goal for ADS applications;*
- The major obstacles for preventing raising the operated beam current:
 - ✓ *Beam loading effect of the SC cavities.*



Operation Conditions



- Accelerator: 14 SC cavities; E_{in} : 3.2 MeV, E_{out} : 10MeV;
- $V_c = 300 \sim 650$ kV;
- Synchronous phase: $-35^\circ \sim -25^\circ$;
- Q_e : 7e5~9e5;
- $Q_0 = 2 \sim 4 \times 10^10$;
- Cavity coupling factor: $\beta = 3 \times 10^4 \sim 6 \times 10^4$;
- Cavity filling time: $T_f = 2Q_L/w_0 \sim 700 \mu s$;
- Passage time between bunches: $T_b = 1/f = 3$ ns;
- *These are the parameters of our SC cavities, and they are used to reproduce the cavity conditions and the transient beam loading effect of the beam.*

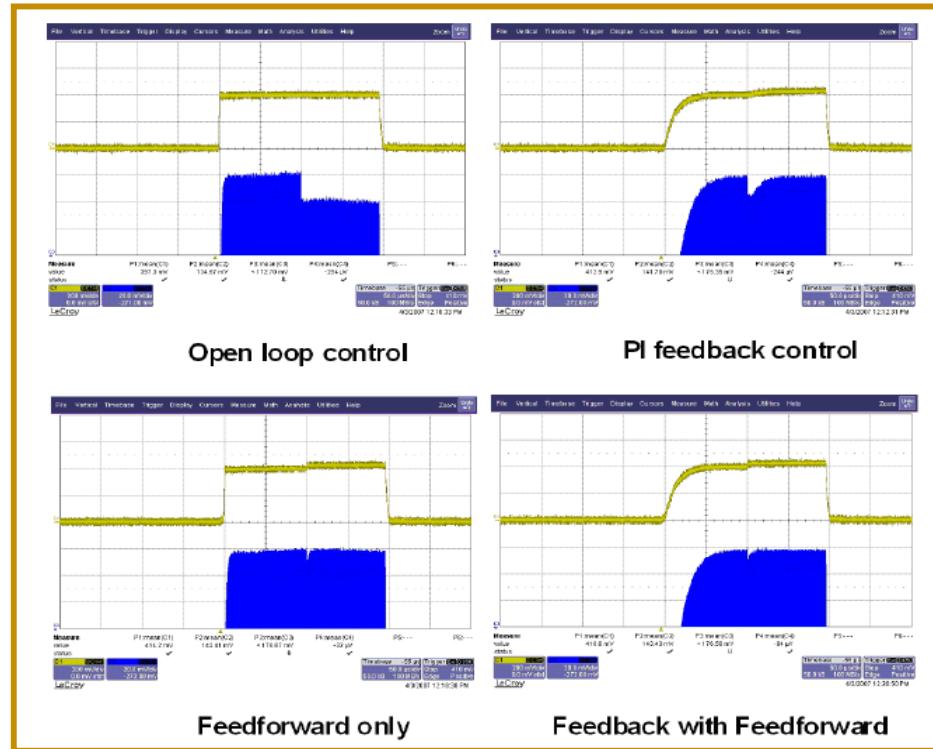


4. Beam loading effect → Injector-I SC section

Transient beam loading of 20 μ s pulsed beam @10mA

- During the commissioning stage of Injector-I, the beam pulse spread of 20 μ s is used, amplitude Loop control (ALC) and phase loop control are applied.

Comparison of various control schemes for PEFP proton linac



The yellow trace is forward rf power and the blue one is cavity field signal:

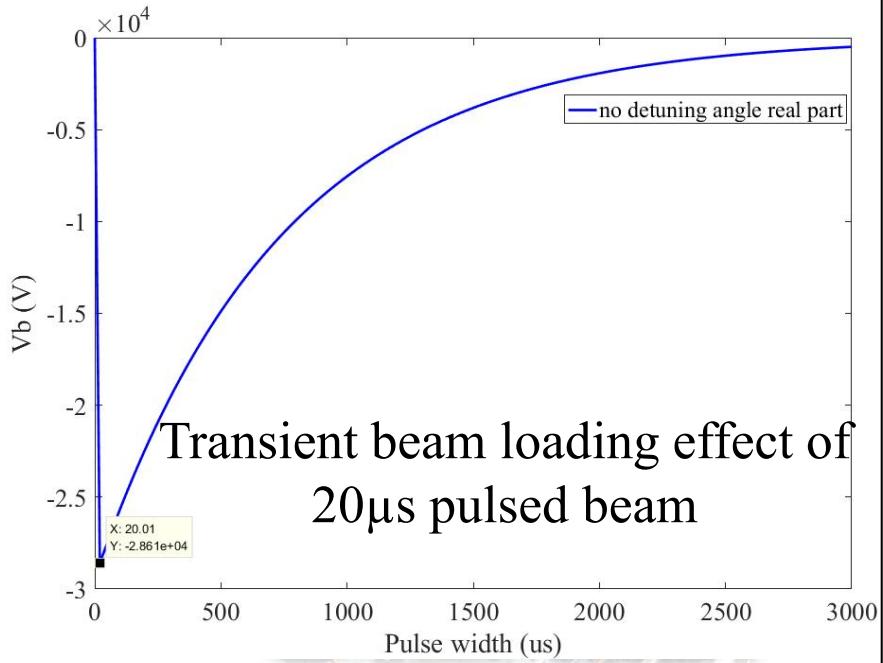
- The field recovery time after perturbation was about 3.1 μ s with feedforward and feedback control simultaneously;
- The field recovery time was about over 20 μ s for only feedback control.

* Courtesy of H. S. Kim, Beam loading effect and its compensation in the PEFP proton linac.

4. Beam loading effect → Injector-I SC section

Transient beam loading of 20 μ s pulsed beam @10mA

- 20 μ s pulsed beam is used during the commissioning stage
- Amplitude Loop control (ALC) and phase loop control



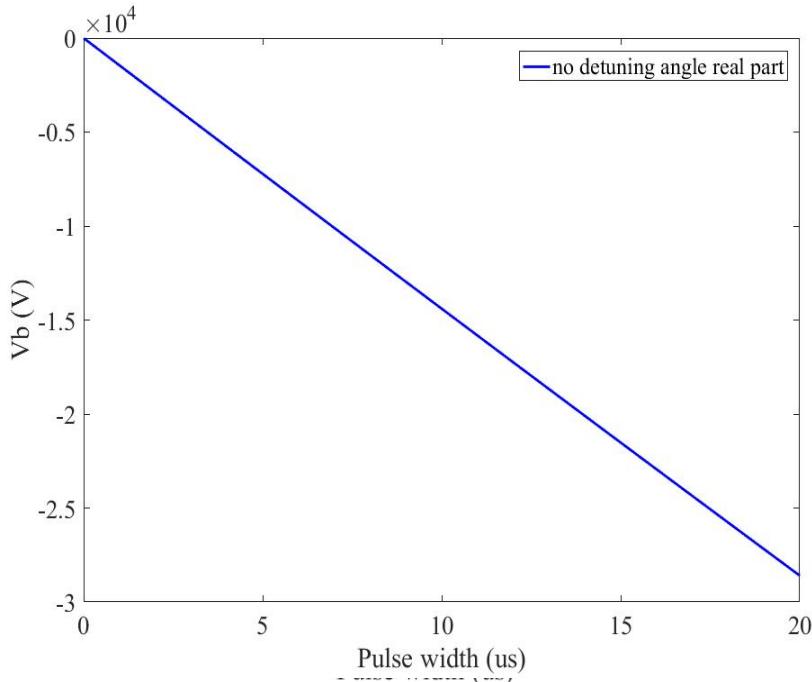
- The amplitude and the syn. Phase of the beam is set by averaging the beam bunch of 20 μ s;
- For simplify the problem, assume no detuning angle is set;
- ✓ The beam loading evolution is linear over the 20 μ s beam bunch as shown in the left figure;
- ✓ Take the 1st cavity for example, the beam loading effect leading to :
 - amplitude variation of -7%~5%
 - phase variation of: -1.5°~2°.



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Transient beam loading of 20 μ s pulsed beam @10mA

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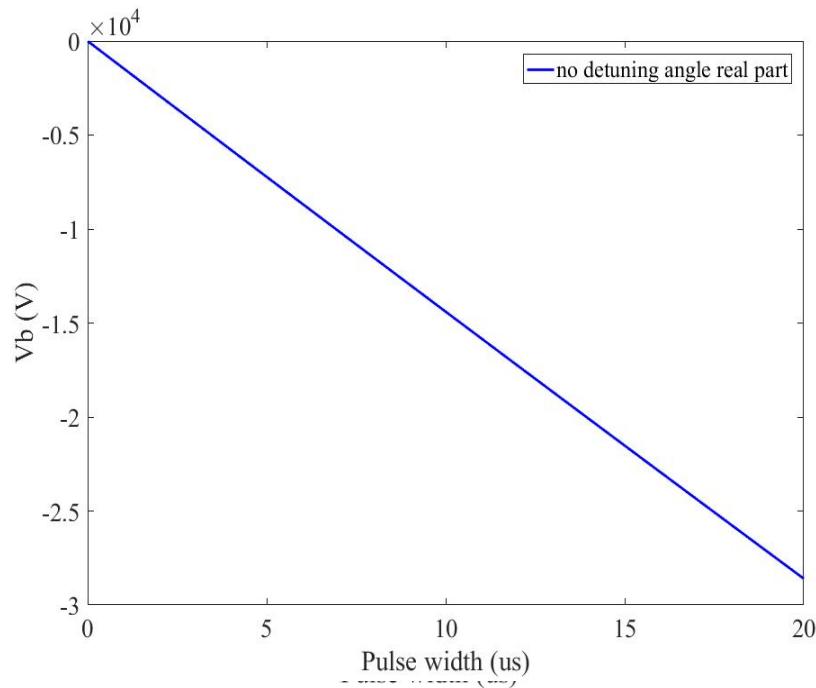
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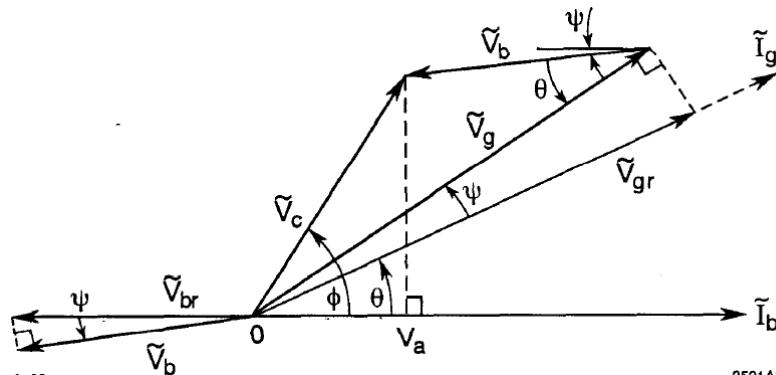
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The smaller of operated voltage in the cavity, the worse of the amplitude and phase variation will be. Feedforward control is necessary to solve this problem.

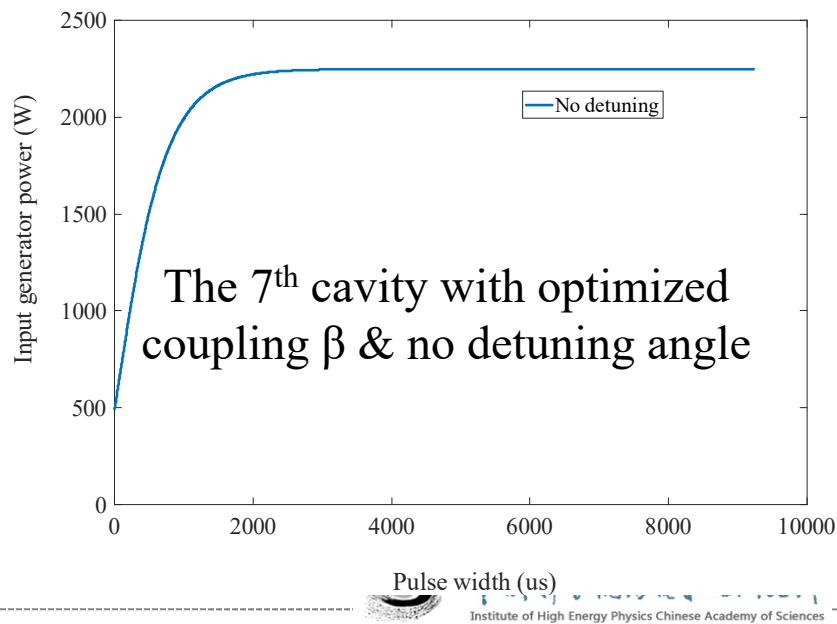
4. Beam loading effect ➔ Injector-I SC section

Transient beam loading @10mA

- After 20 μ s, the field is recovered with feedback and phase loop control, the cavity voltage (V_c) and Syn. Phase (ϕ) controlling are realized by variation of the generator power and angle (V_{gr} & θ);
- With the increasing of the beam loading effect along the bunches, the generator power has to be increased by 3 times more input power



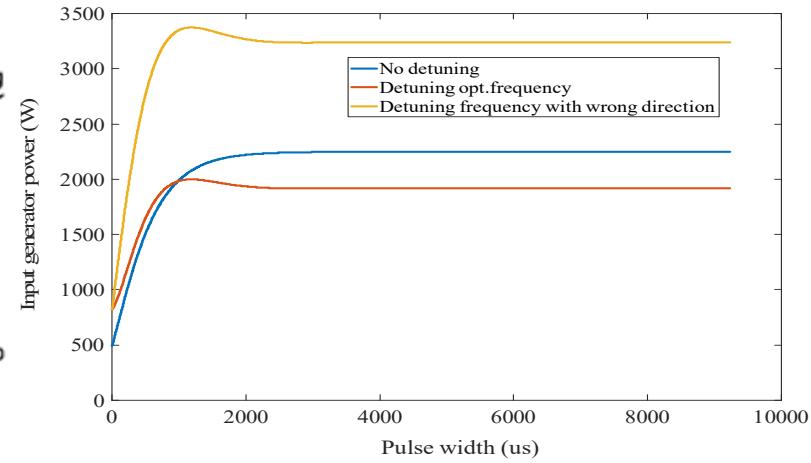
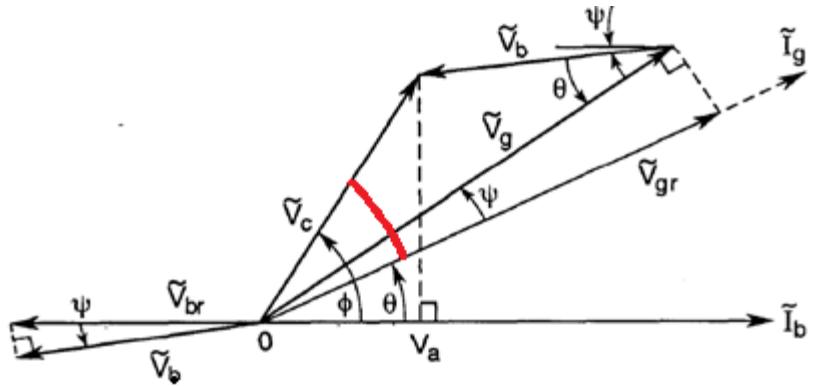
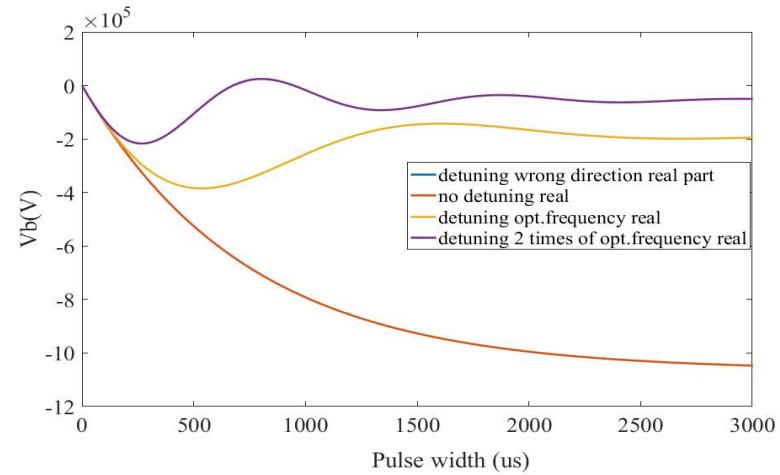
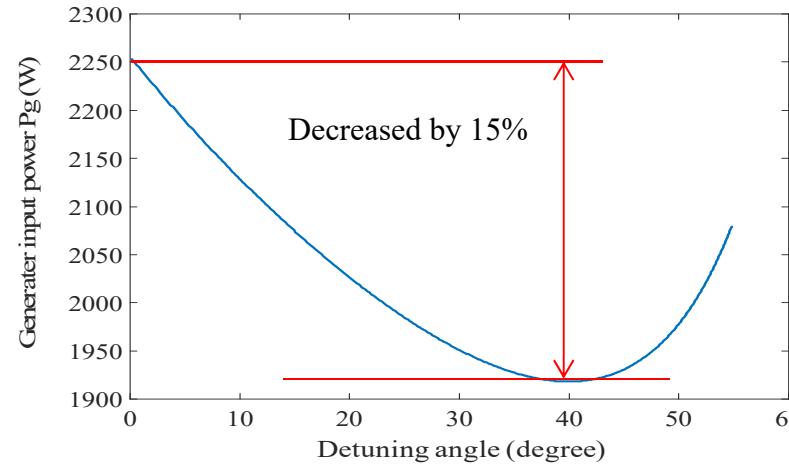
*Courtesy of P.B.Wilson, "fundamental mode rf design in e+e- storage ring factory", SLAC-PUB-6062, March, 1993.



3. Beam loading effect ➔ Injector-I SC section

Transient beam loading @10mA

7th Cavity With Optimized Beta

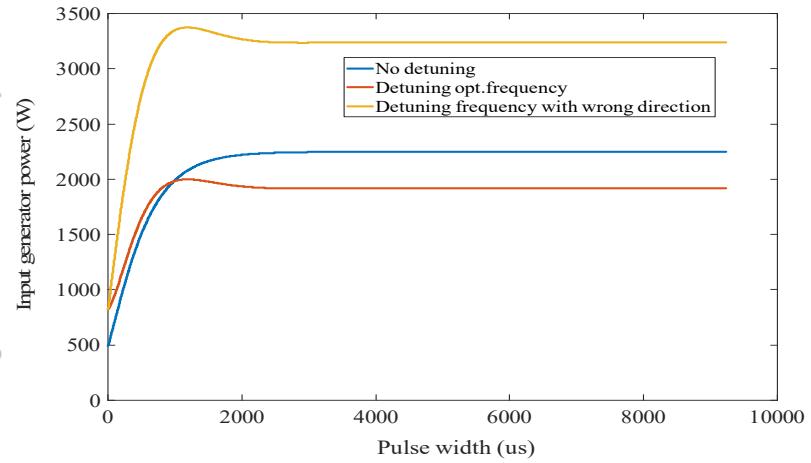
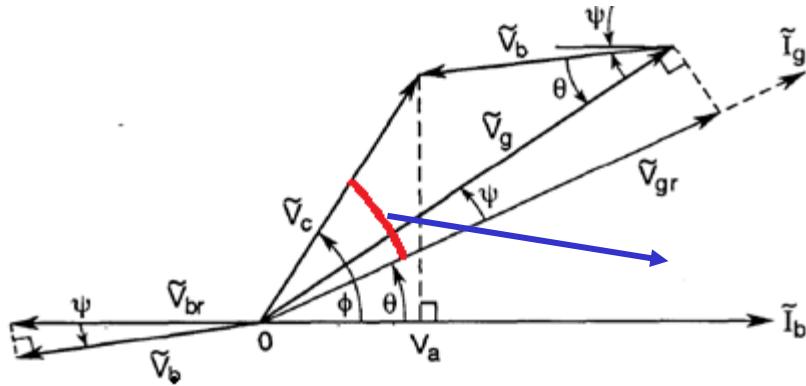
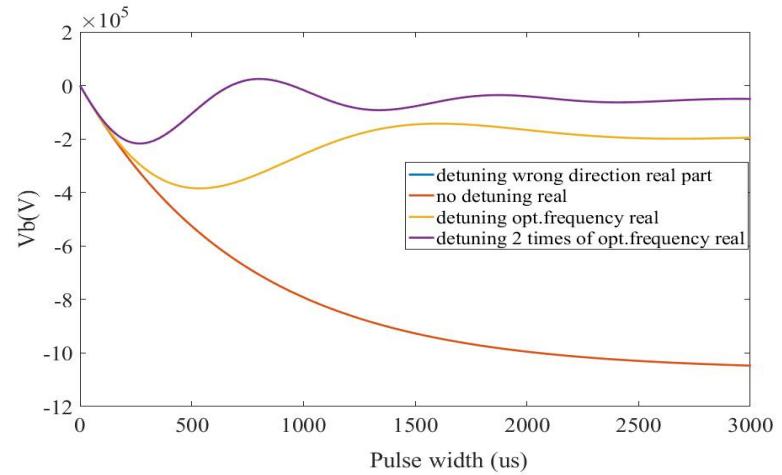
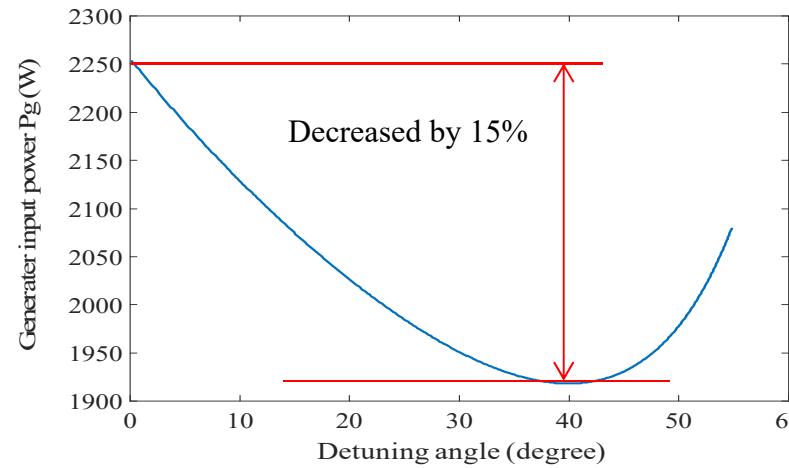


- The frequency loop control is necessary to be added by adjusting the phase “ Ω ” to keep the cavity voltage and syn. Phase constant.

3. Beam loading effect ➔ Injector-I SC section

Transient beam loading @10mA

7th Cavity With Optimized Beta

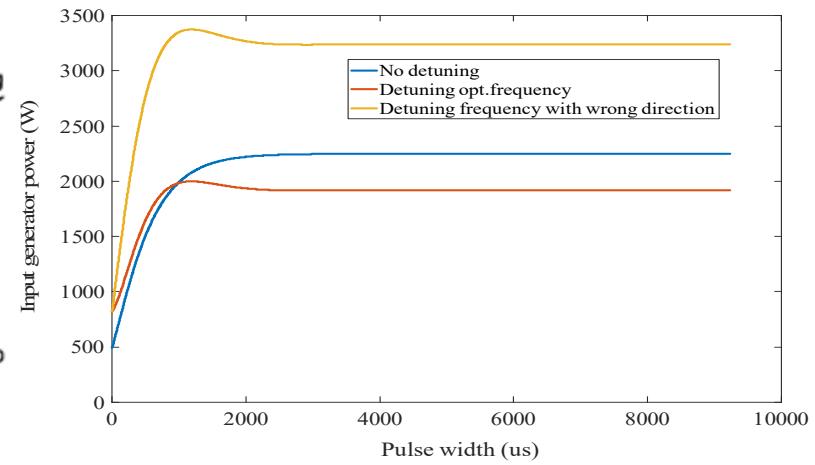
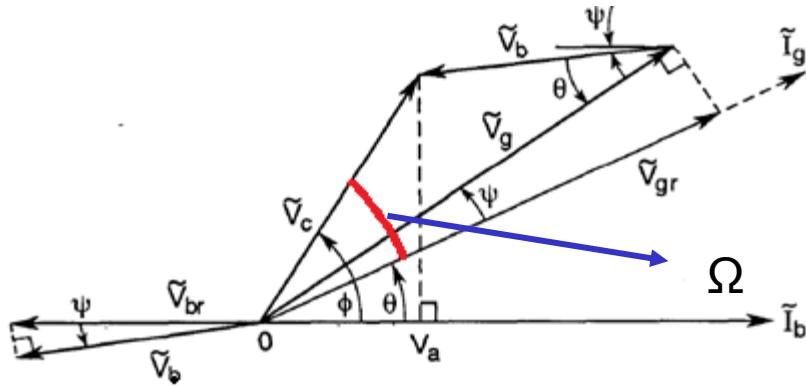
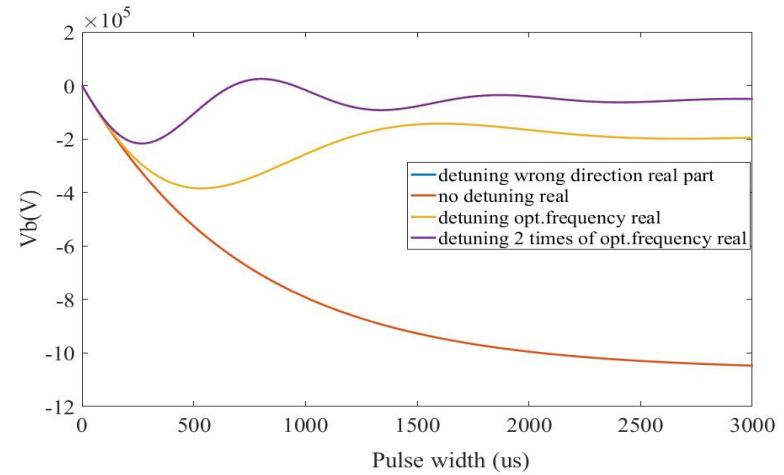
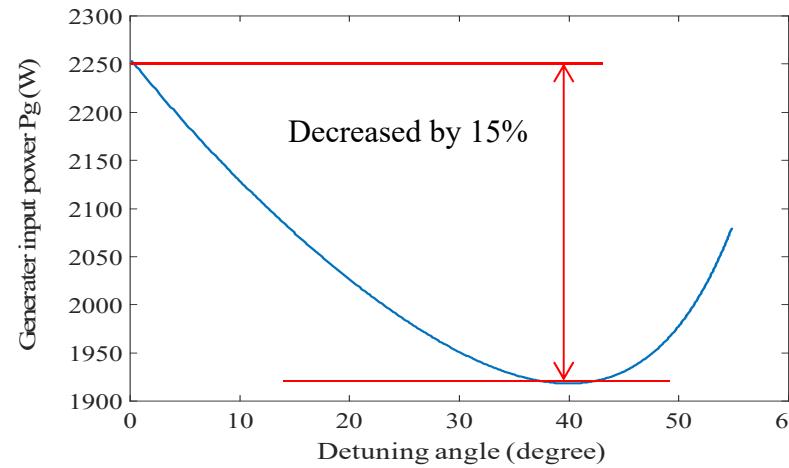


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3. Beam loading effect ➔ Injector-I SC section

Transient beam loading @10mA

7th Cavity With Optimized Beta

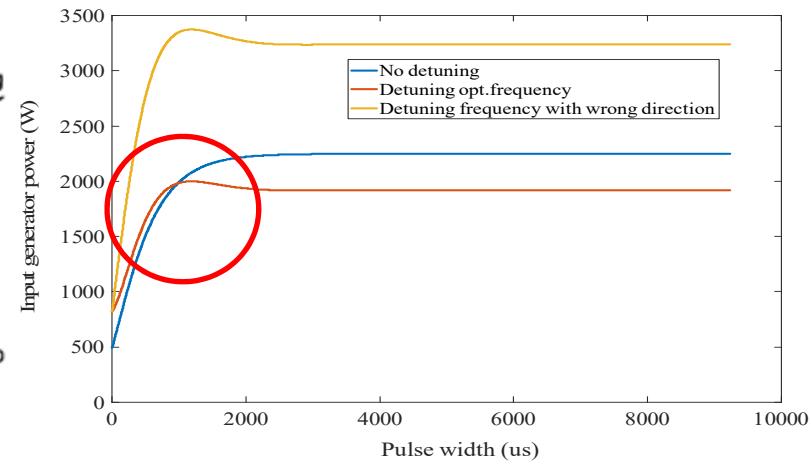
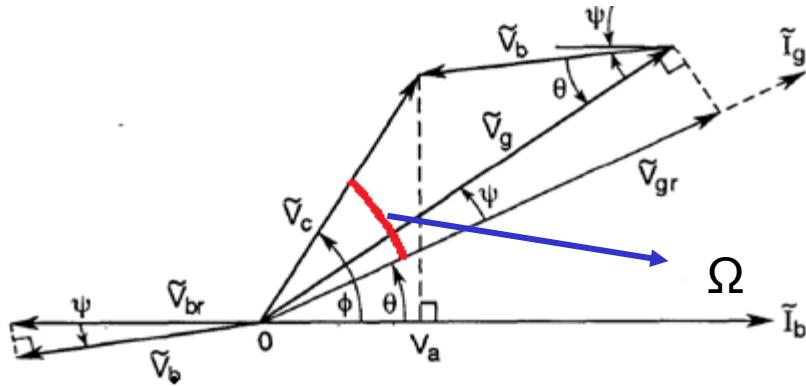
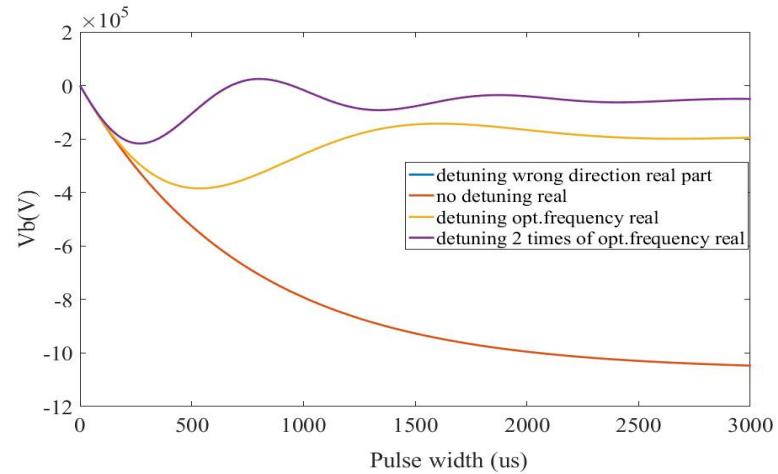
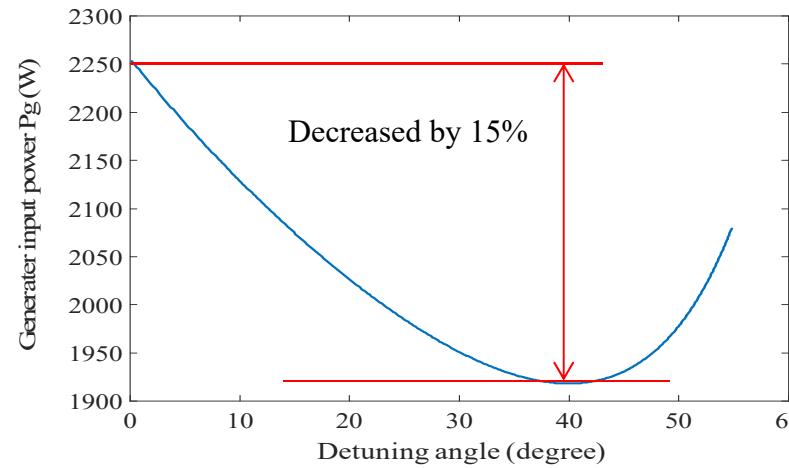


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3. Beam loading effect ➔ Injector-I SC section

Transient beam loading @10mA

7th Cavity With Optimized Beta

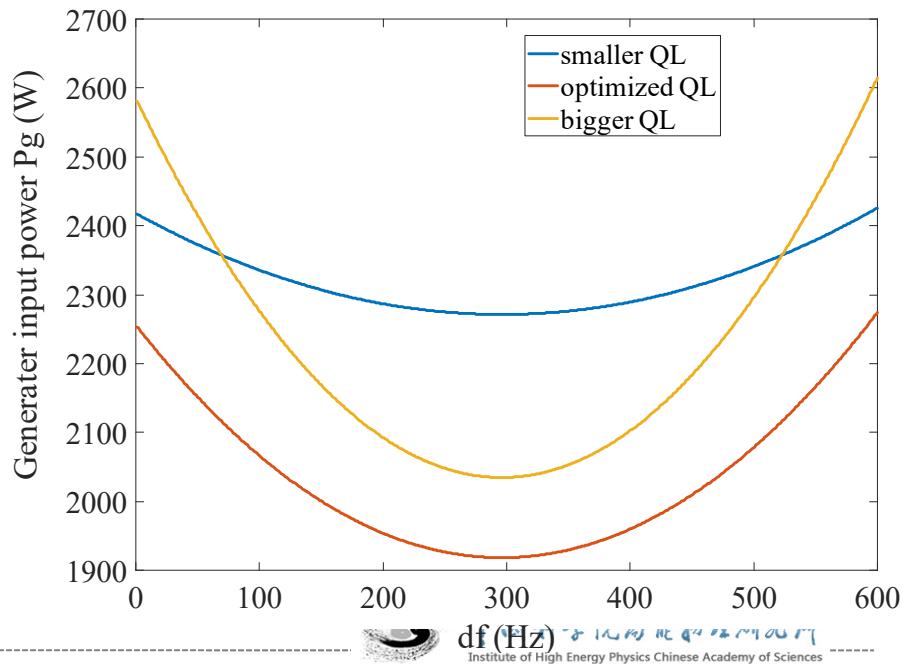
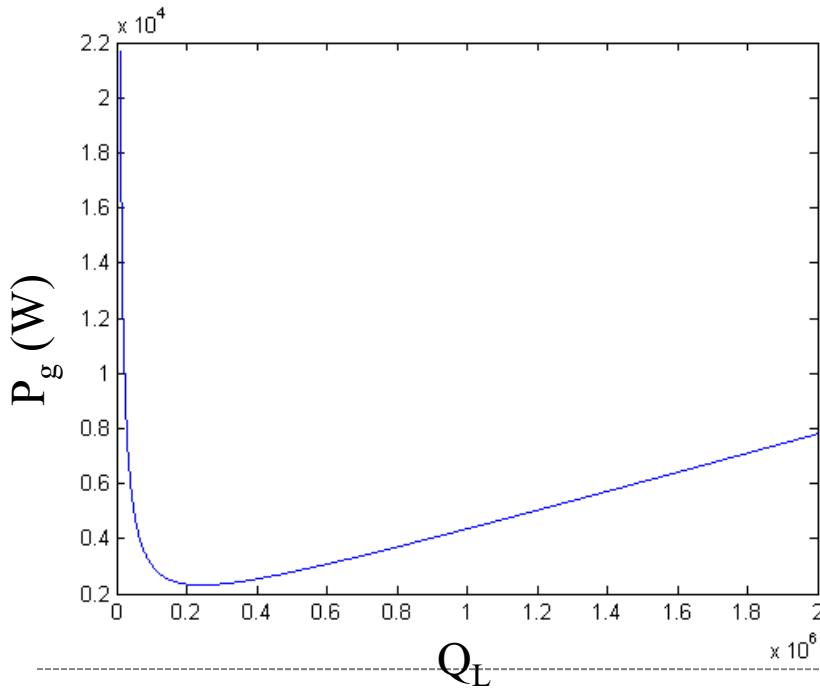


- The frequency loop control is necessary to be added by adjusting the phase “ Ω ” to keep the cavity voltage and syn. Phase constant.

3. Beam loading effect ➔ Injector-I SC section

Transient beam loading @10mA

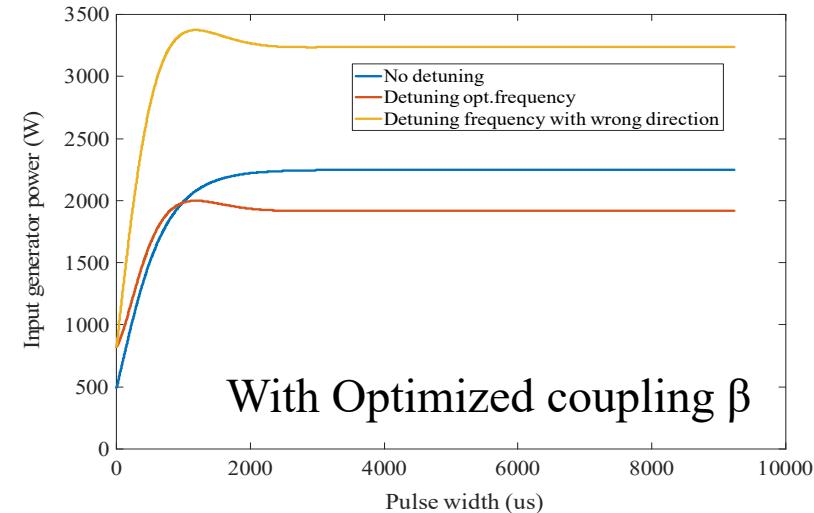
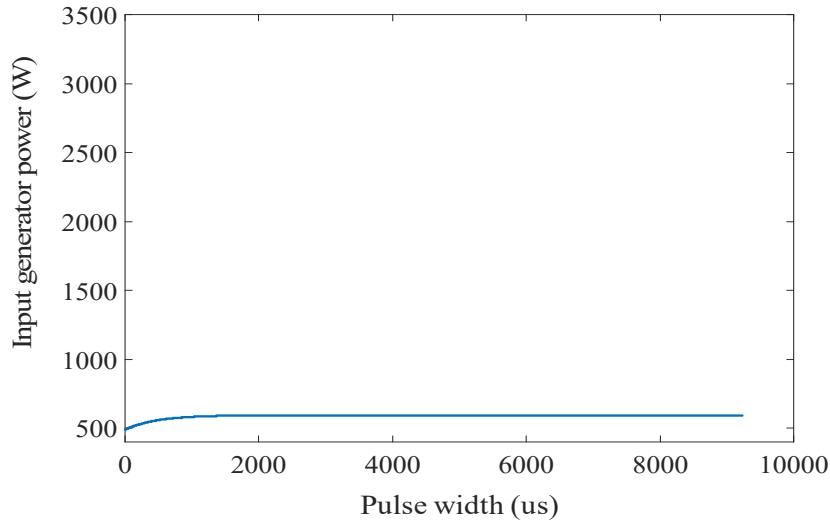
- For the cavities with not optimized coupling coefficient (β), more generator power are needed for establish required field in the cavities;
- But for cavities with bigger β / smaller Q_L , the cavity is less sensitive to the frequency change as it is benefit from bigger bandwidth (f/Q_L) for this cavity.



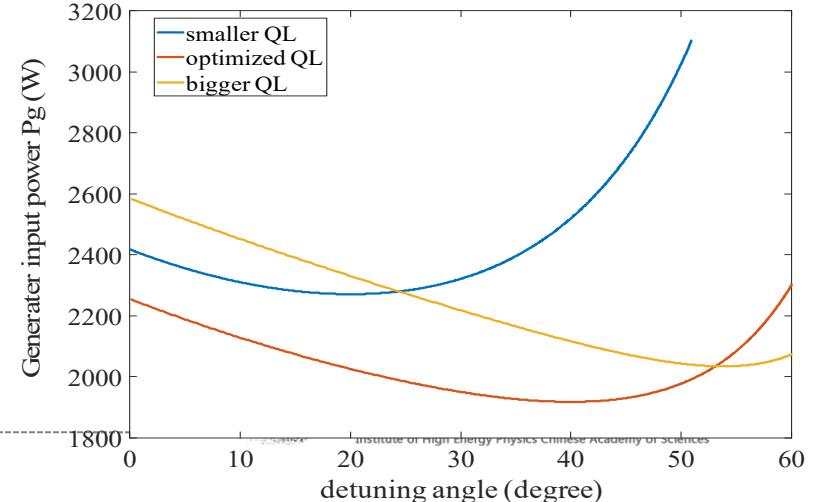
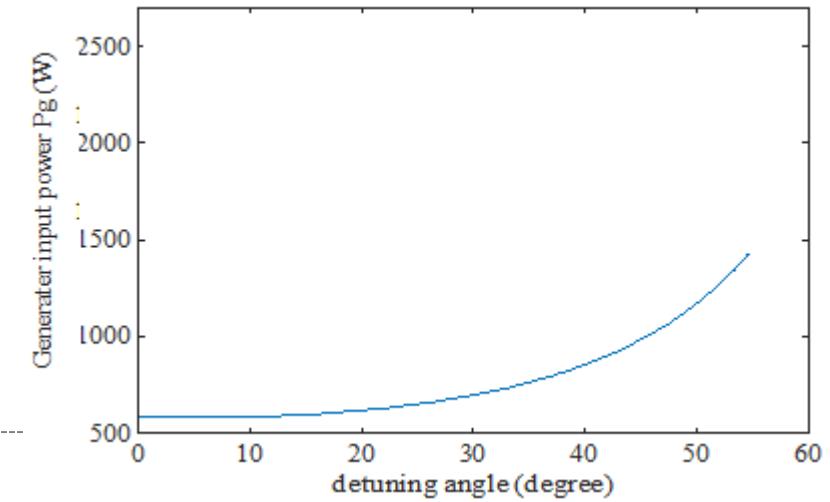
3. Beam loading effect Injector-I SC section

Transient beam loading @1mA

➤ With Amplitude Loop control (ALC) and phase loop control



With Optimized coupling β



7. Summary

The China ADS injector-I testing facility has been commissioned using pulsed and CW beam:

- The maximum energy achieved at the exit of the Injector-I is 10.67 MeV with beam current of 10.6 mA on pulsed mode.
- CW proton beam with energy of 10 MeV and average beam current of 1.6~2.1 mA have been obtained at the exit of the linac.
- There are still some room from LLRF control point of view to improve the beam quality and stability & raise the beam current to be higher by adding frequency control and feedforward control.
- The beam loading effect of each cavity will be analysed to reproduce the beam behaviour during the commissioning and find the dominant factor for impacting the stability of the beam.

Thanks for your attentions!!

