



Current Status of PAL-XFEL Project

15 May 2013

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On behalf of PAL-XFEL Project Team

Korean 4-th generation Light Source: PAL-XFEL

0.1-nm Hard X-ray 10-GeV XFEL

- Project Period: 2011 ~ 2015
- Total Budget: 400 M\$
- Accelerator Length: 1.1 km

- ◆ Wavelength
 - Soft x-ray: 10 nm ~ 1 nm
 - Hard X-ray: 1.0 ~ 0.1 nm
 - Extendable to 0.06 nm
- ◆ Undulator Beamline
 - : 3 Hard X-ray / 2 Soft X-ray lines



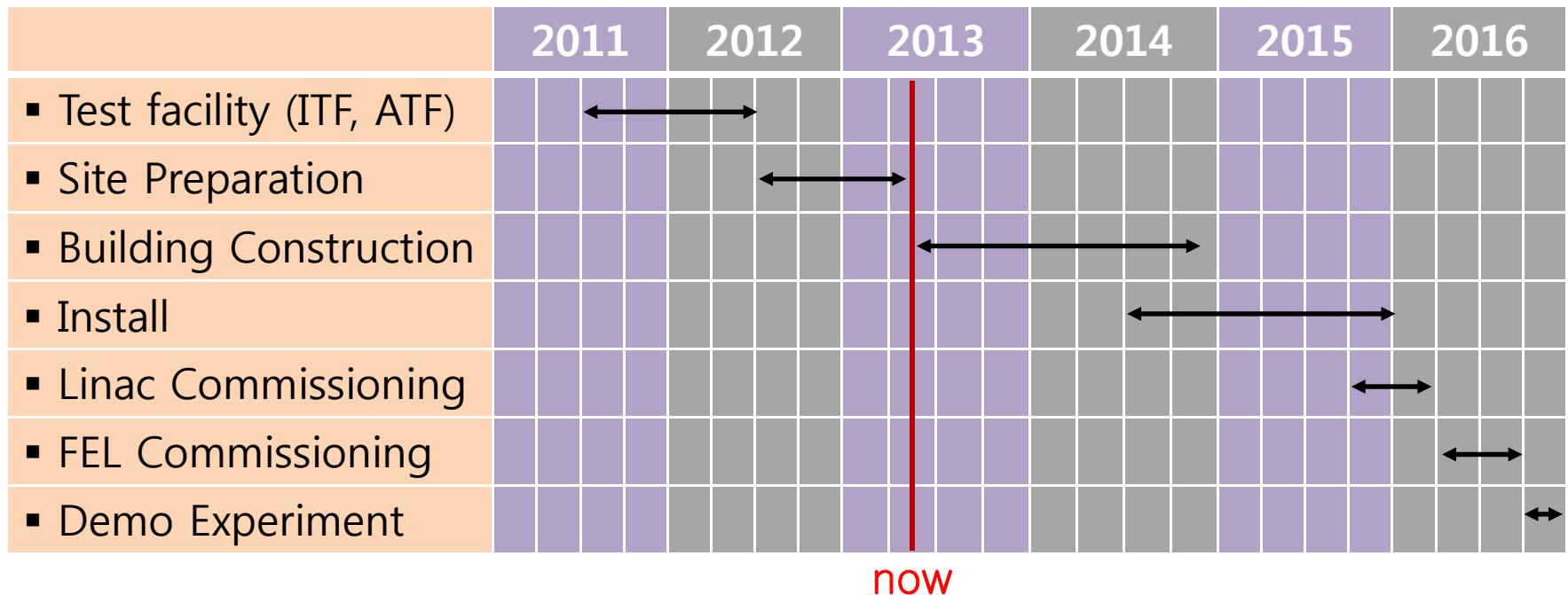
PAL-XFEL Site as of May 2, 2013



Status of PAL-XFEL project as of May 9

- Building and Infra-structure
 - Site preparation work was finished in early May 2013.
 - Building construction has started and will be completed by November 2014
- Accelerator system
 - Sub-system development is finished or underway
 - Ordering contract of major sub-system will be completed by September 2013.
 - New concept is being studied to be implemented into the Baseline : self-seeding and ISASE

Project Schedule



Building Construction Ceremony on 9 May 2013



Building Construction Ceremony on 9 May 2013



Microbunching Instability Workshop at Pohang on May 8-10, 2013

Parameters of PAL XFEL

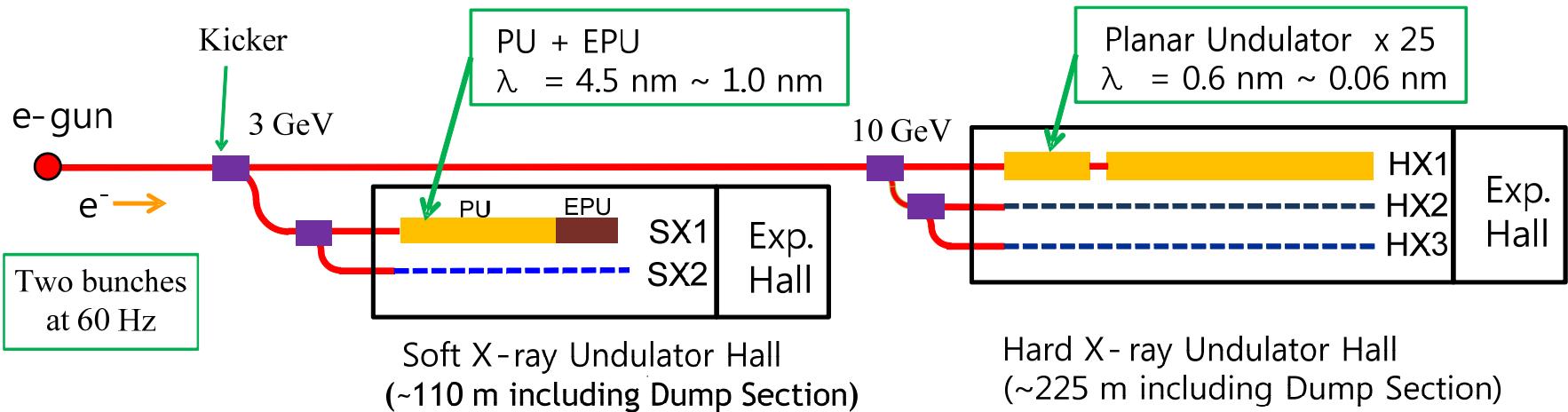
➤ Machine Parameters

- 10 GeV S-band linac / 0.2 nC / 0.4 mm-mrad / 60 Hz
- Bunch current: > 3 kA at undulator
- Photo-cathode RF-gun
- Variable gap out-vacuum undulator: 5 m long and 7.2 mm min. gap
- Aim to provide photon flux over 1×10^{12} photons/pulse @ 0.1 nm
 - = 30 GW with 60 fs (15 GW from Ming-Xie formula)
 - = 60 GW with 30 fs → achieved by Self-seeding or ISASE

➤ Features

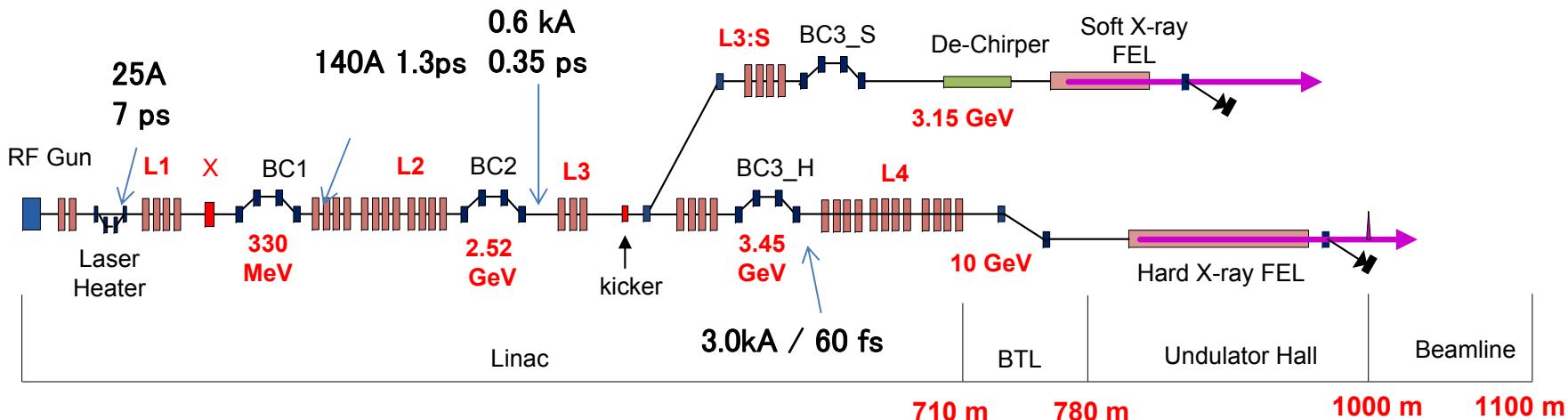
- Three bunch compressor lattice
- Dechirper system using corrugated structure at the soft x-ray FEL line

Two Undulator Lines for Phase 1



Undulator Line	HX1	SX1
Wavelength [nm]	0.06 ~ 0.6	1 ~ 4.5
Beam Energy [GeV]	4 ~ 10	3.15 (2.55)
Wavelength Tuning	0.1 ~ 0.06 (Undulator Gap) 0.6 ~ 0.1 (Beam Energy)	3 ~ 1 (Undulator gap) 4.5 ~ 3 (Beam Energy)
Undulator Type	Planar	Planar + APPLE II
Undulator Period [cm]	2.44	3.4
Undulator Gap [mm]	7.2	8.3

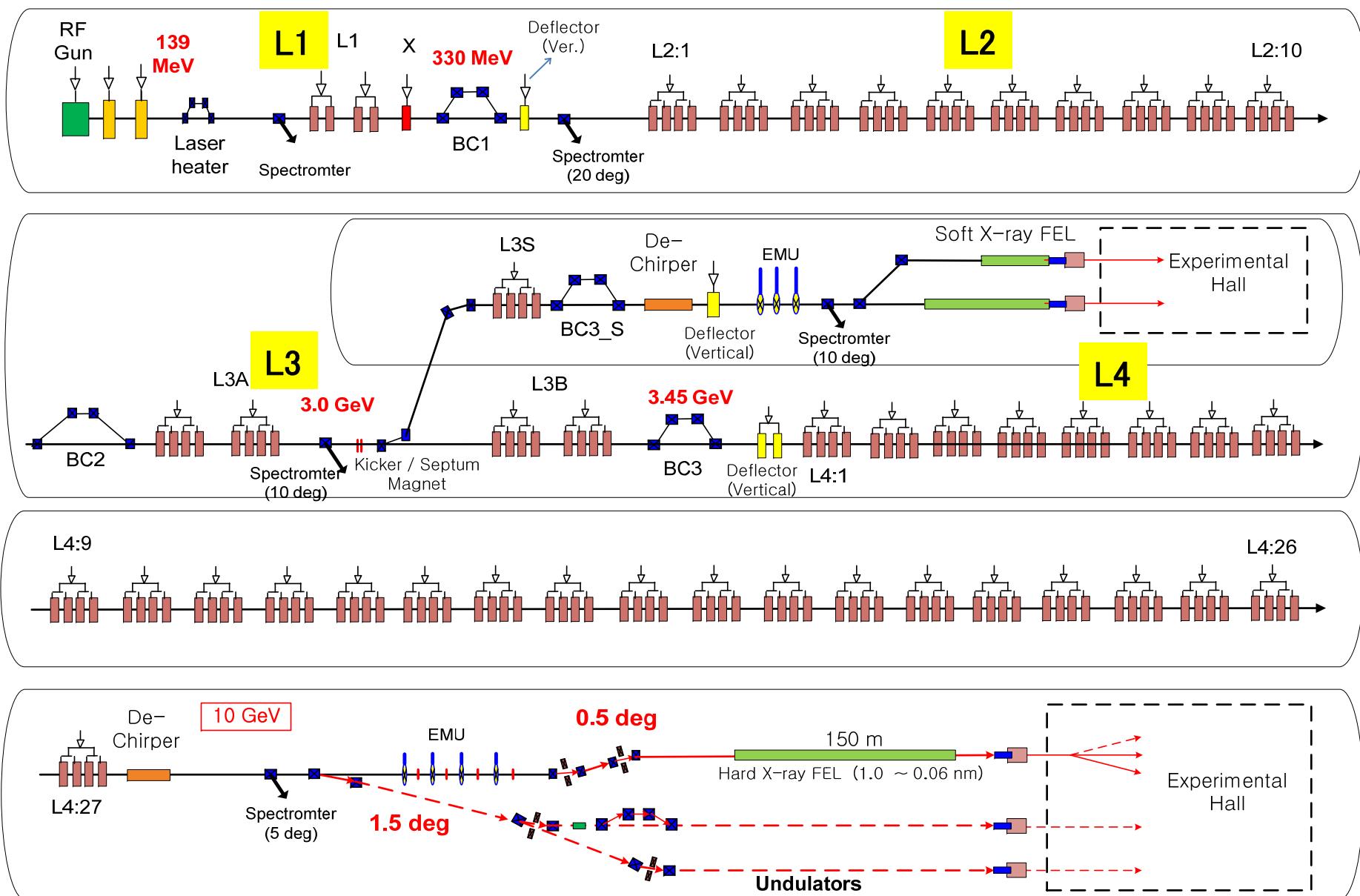
Three-Bunch Compressor Lattice



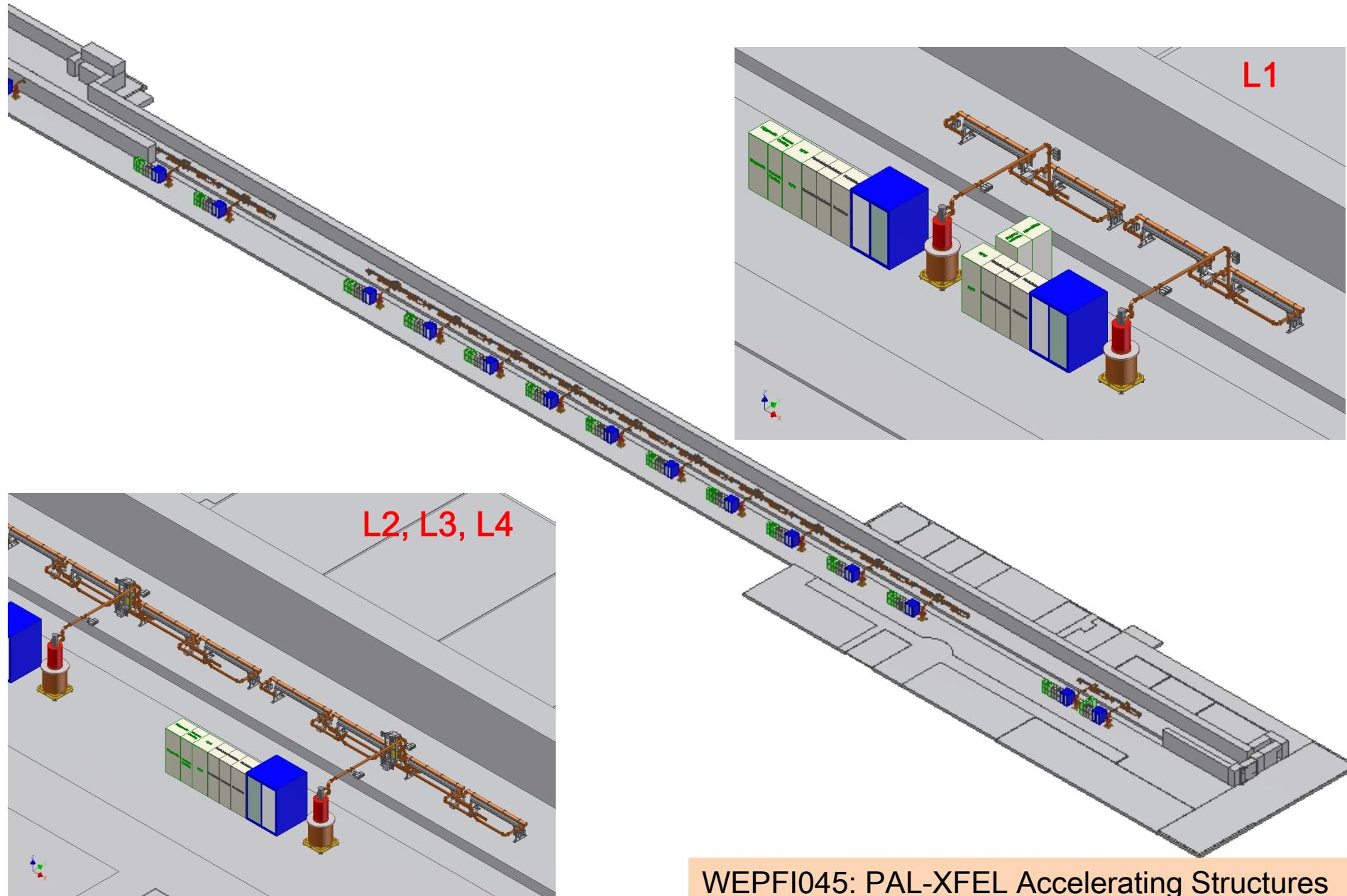
- ❖ 3-BC lattice
 - **Very flexible in control of bunch current and bunch length by changing the BC3 bend angle of each X-ray FEL Line.**
 - * Photon beam length for 0.2 nC : 30 ~ 90 fs for hard X-ray
60 ~ 180 fs for soft X-ray
 - Simultaneous and independent operation for Soft X-ray FEL beamline
 - A dogleg to soft XFEL line is simple and no need to care about instability because of low beam current (600 A)
- ❖ Switching to Soft X-ray FEL line
 - **Slow kicker for pulse by pulse switching** for single bunch operation
 - **Fast kicker for Bunch-by-bunch switching** for two bunch operation (50 ns separation)

First bunch → Hard X-ray, Second Bunch → Soft X-ray

PAL-XFEL Layout

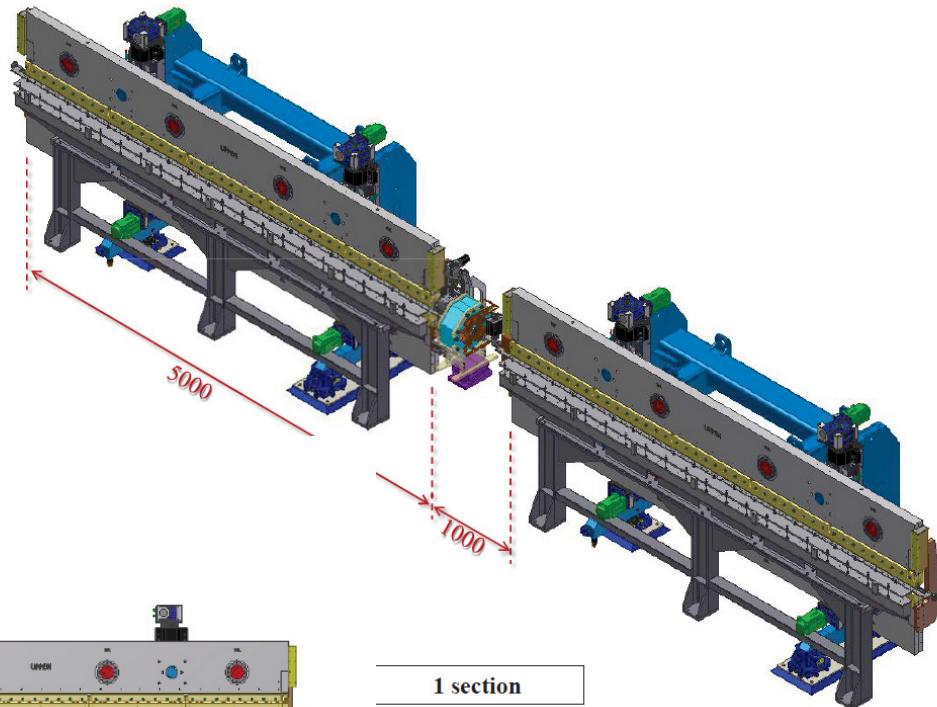
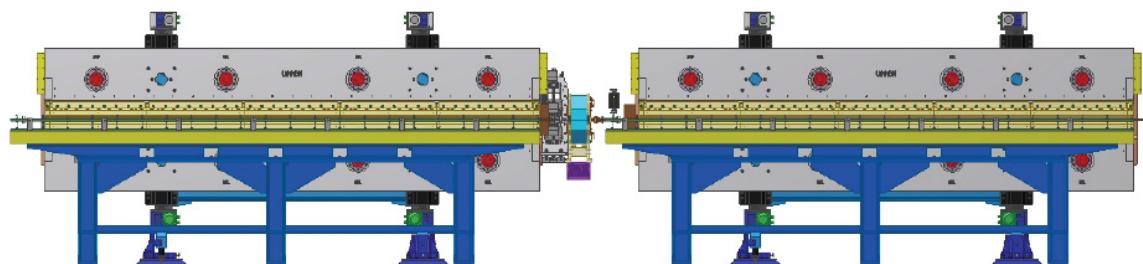


3-D model of Linac



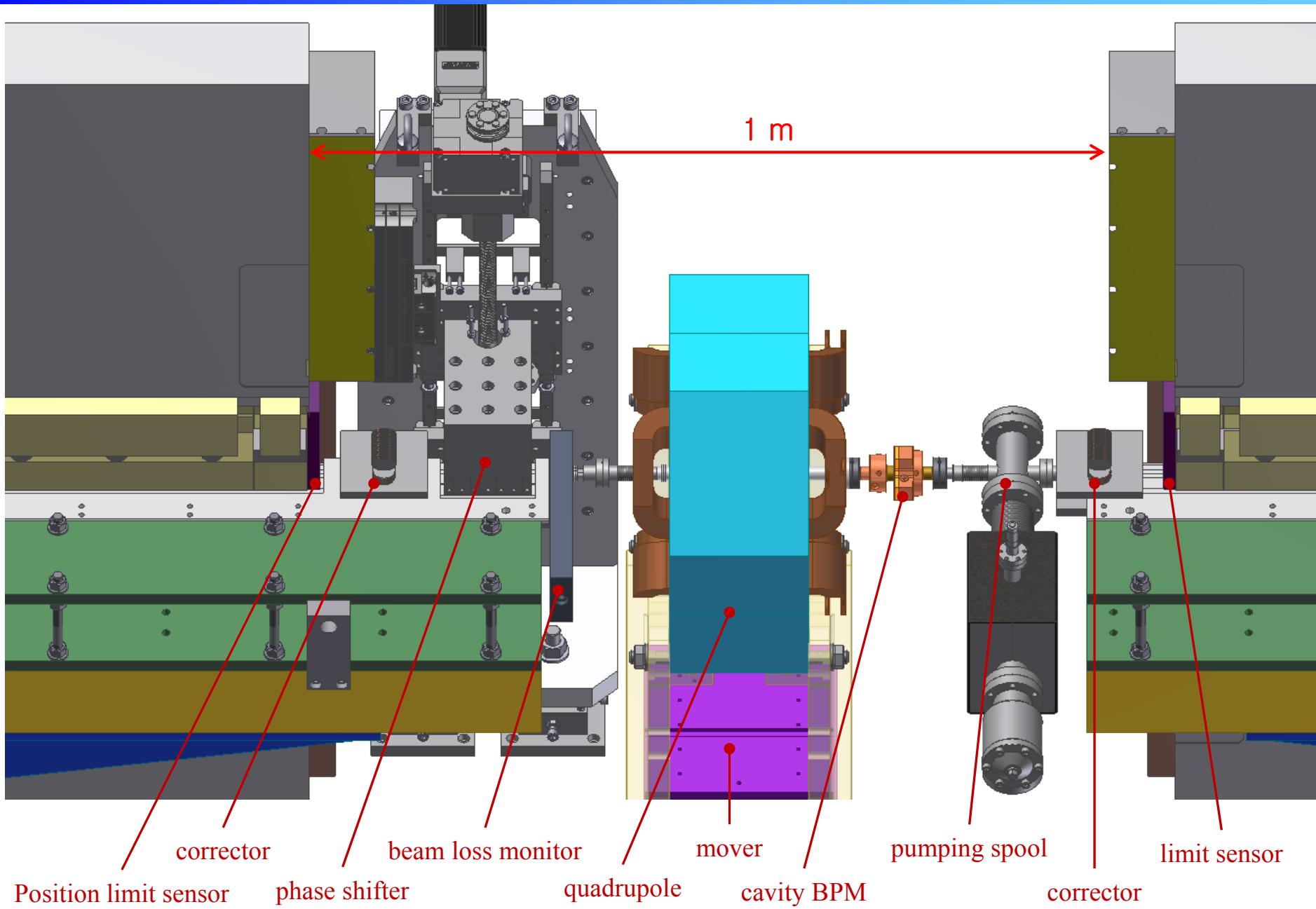
Undulator

Undulator 구간 상세도



- EU-XFEL undulator design
- 5-m long
- A space for 24 undulators

Undulator intersection

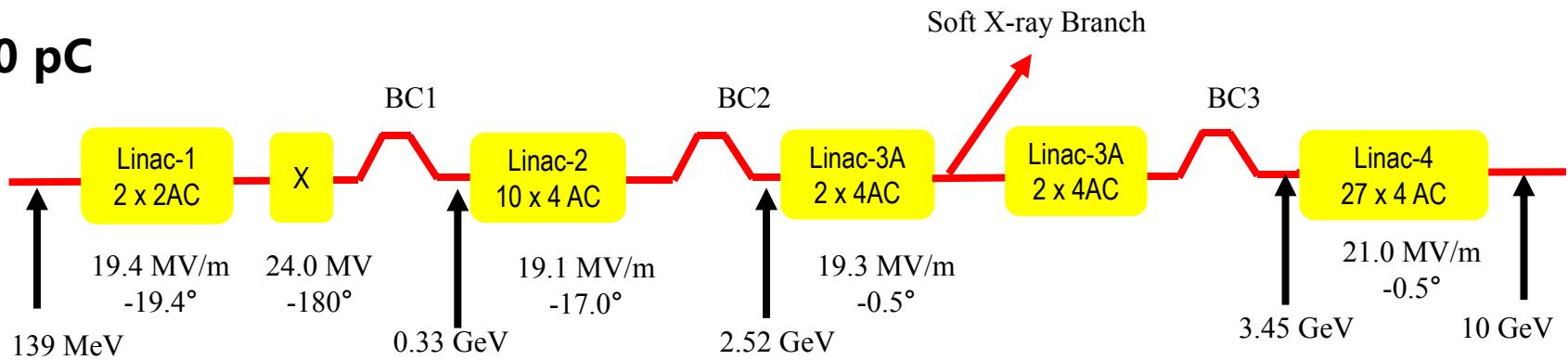


Development of Sub-system

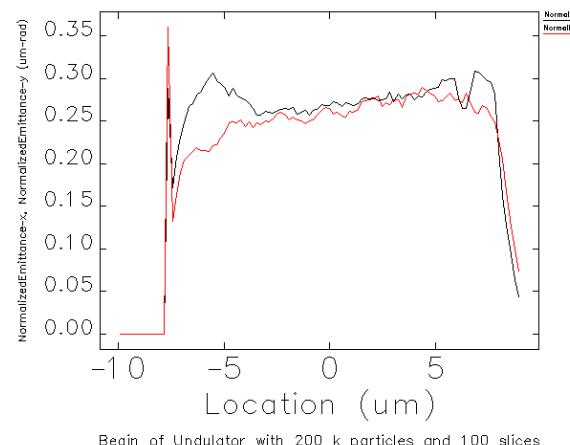
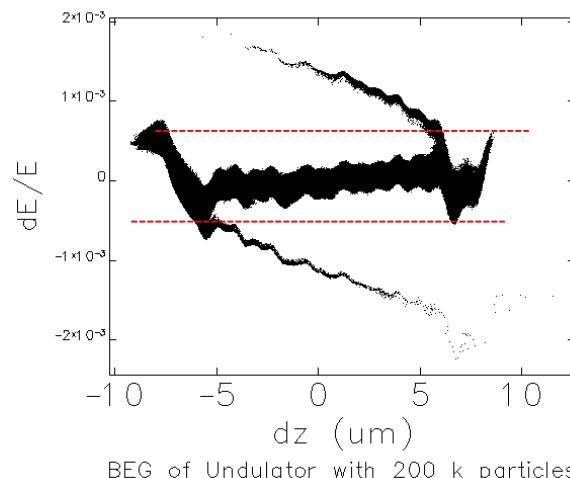
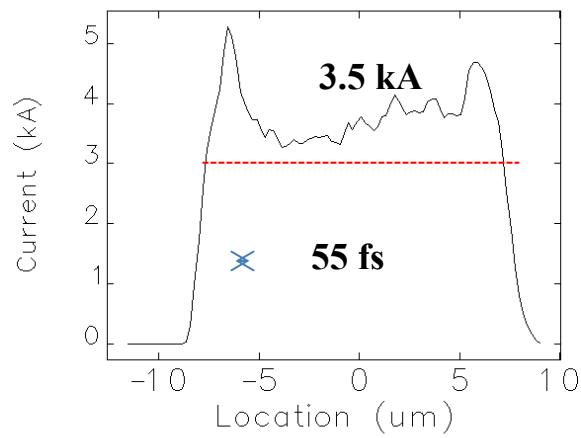
Klystron modulator
Undulator and phaseshifter
Undulator chamber
Injector Test Facility

Start-to-End Simulation for Hard X-ray Line

200 pC

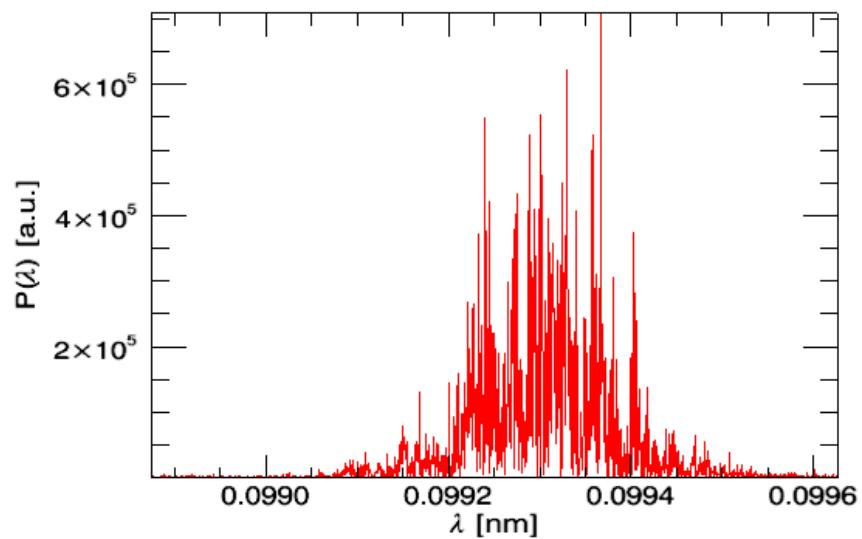
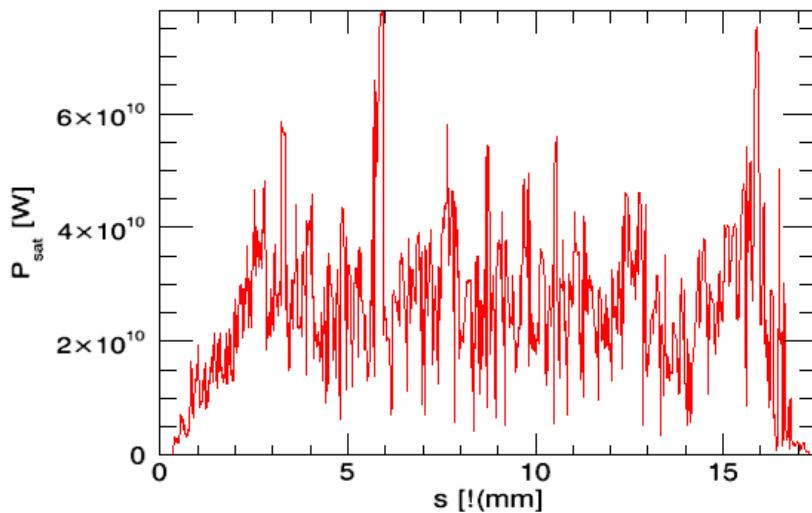
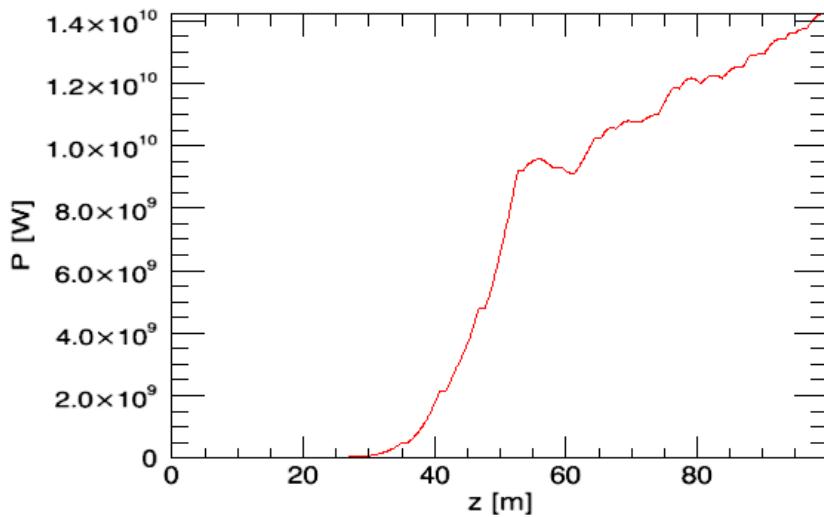


Current, energy spread , and emittance at the entrance of undulator



SASE: Time-dependent simulation

Slice-averaged power



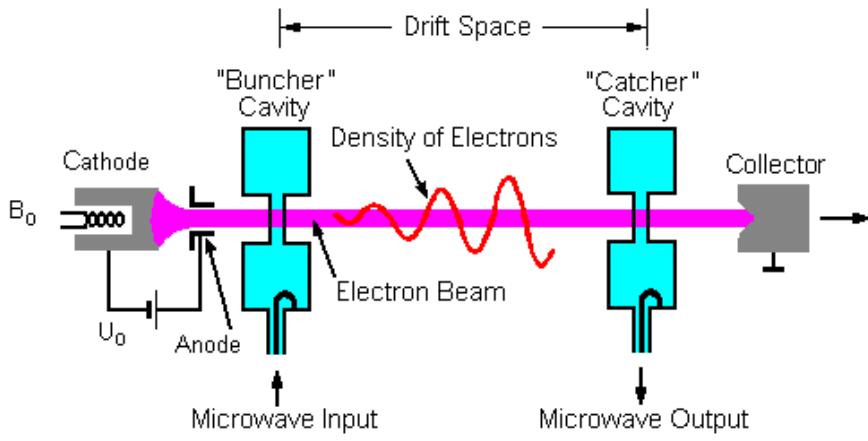
Tolerance Study for Linac RF parameters

	L1	X	L2	L3, L4	Current Variation [%]	Arrival time variation [fs]	Energy jitter
200 pC for SASE	0.1 deg	0.1 deg	0.1 deg	0.5 deg		18.2	2.1 E-4
	0.02 %	0.04 %	0.02%	0.1 %			
	0.05 deg	0.1 deg	0.05 deg	0.5 deg	13	10.7	1.7 E-5
	0.02 %	0.04 %	0.02%	0.1 %			
100 pC for Self- seeding	0.02 deg	0.05 deg	0.02 deg	0.5 deg		26.0	4.6 E-5
	0.02 %	0.04 %	0.02%	0.1 %	13		

RF stability requirement

- ❖ phase : 0.03 degree
- ❖ amplitude : 0.01 %

Klystron Beam Voltage Stability Requirement

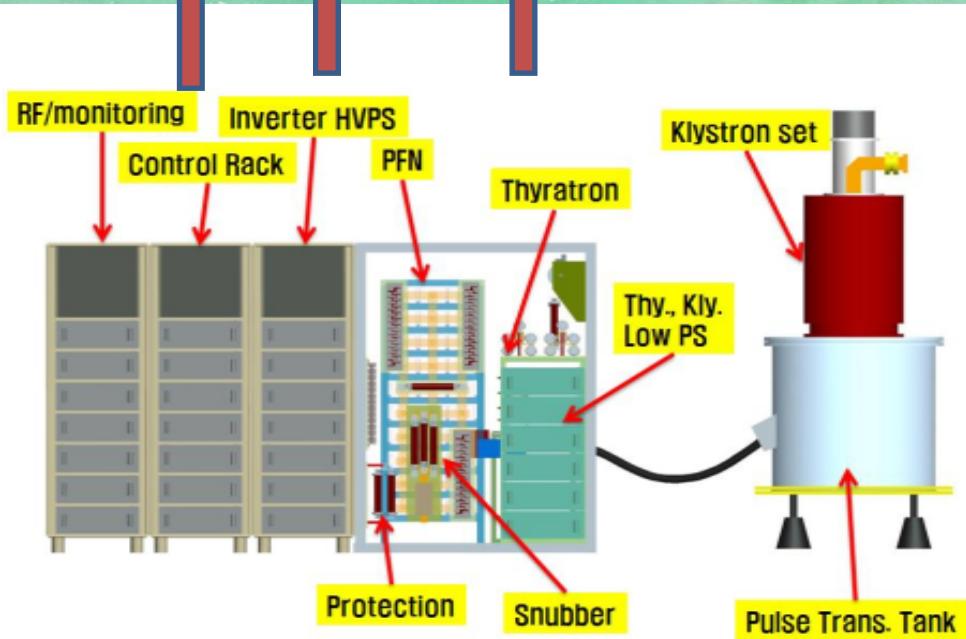


$$\frac{\Delta V}{V} = - \frac{m c^2}{e} \frac{\lambda_0}{L} \frac{(\gamma^2 - 1)^{3/2}}{V_0} \frac{\Delta \theta}{360}$$

- Because of a very short RF pulse length (a few micro-second) of normal conducting Linac, the RF phase stability is determined by the pulse-to-pulse stability of klystron beam voltage.
- Klystron modulator should be stable enough to satisfy the requirement.

	S-band	X-band
Frequency, GHz	2.856	11.424
wavelength, m	0.10	0.03
Klystron cavity distance, m	0.65	0.6
Klystron voltage, kV	400	420
RF phase stability requirement, degrees	0.03	0.05
Klystron beam voltage stability, ppm	55.3	26.1

50-ppm Stability Inverter PS-type Modulator



- Collaborated with two local companies
- Both companies achieved the stability of **30 ppm**.

Prototype of Undulator



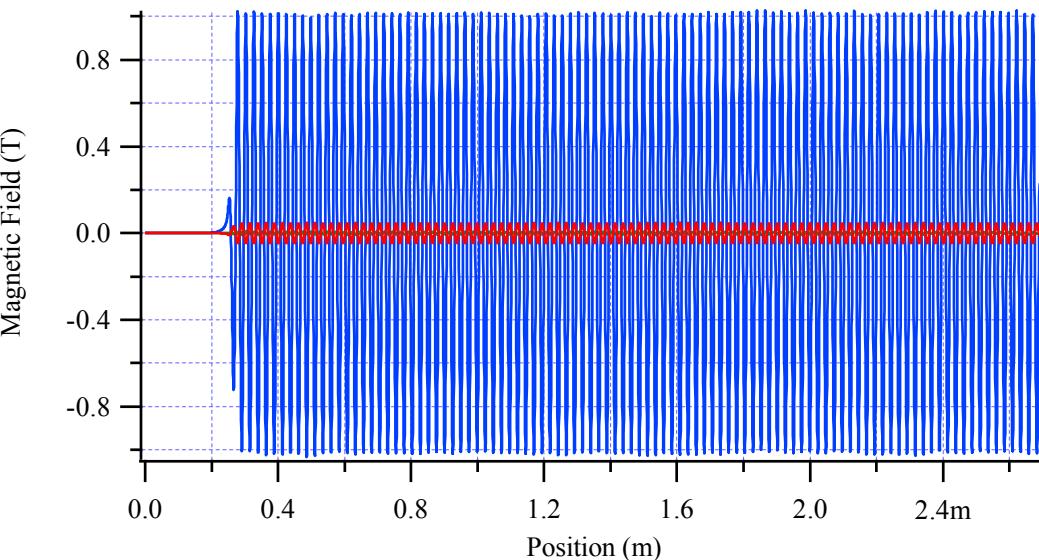
Gap control test



Field measurement

- EU-XFEL undulator design is benchmarked. MOU to use the EU-XFEL design is agreed on 2011 June btw. PAL and EU-XFEL.
- Variable gap out-vacuum
- Undulator period: 2.44 cm
- Minimum gap: 7.2 mm
- Length: 5 m

Field measurement data



THPME026: Preliminary Results of the PAL- XFEL
Prototype Undulator Magnetic Measurements

Prototype of Phase Shifter

EU-XFEL type phase shifter (230 mm long)

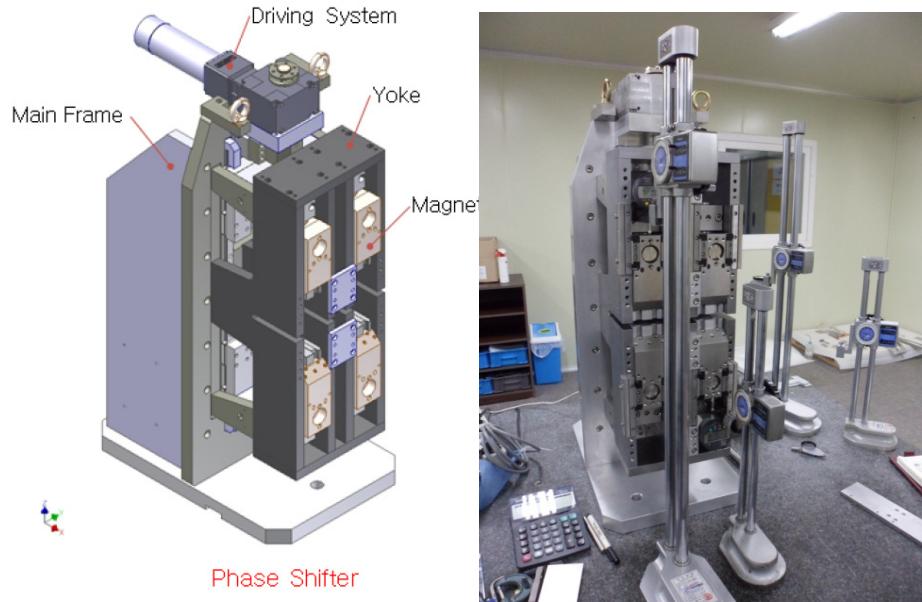
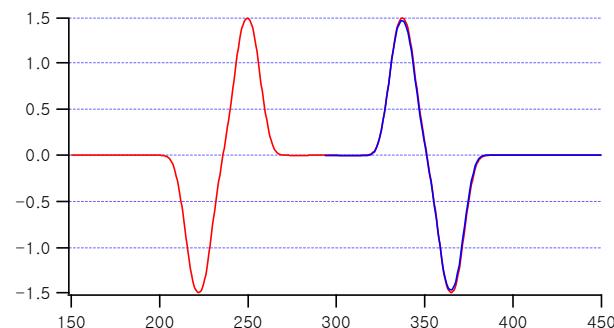


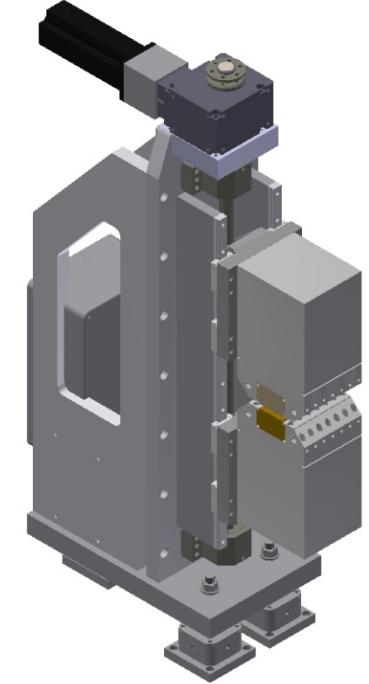
그림 1 Phase Shifter 3D 모델링(전면부)



A 100 mm long PM based Phase shifter is developed for PAL-XFEL with smaller phase integral.

Major Parameters of PAL-XFEL PS

Continuously tunable for 3.0-1.0 nm radiation at E=3.15 GeV, with 0.8 mm inter-undulator length	
Magnetic length :	~100 mm
Min gap :	7.2 mm
Max gap :	> 100.0 mm
Max Phase integral:	~6,300 T ² mm ³
Phase control accuracy	: ±10 degree
Gap Control accuracy	: ± 20 um
Full Magnet size	20.000 (T) X 30 (H) X 50 (W)
Half Magnet size	10.995 (T) X 30 (H) X 50 (W)
Magnet material	Br > 1.26T, Hcj 1670 kA/m



THPME027: Design and Fabrication of Prototype Phase Shifter for PAL XFEL

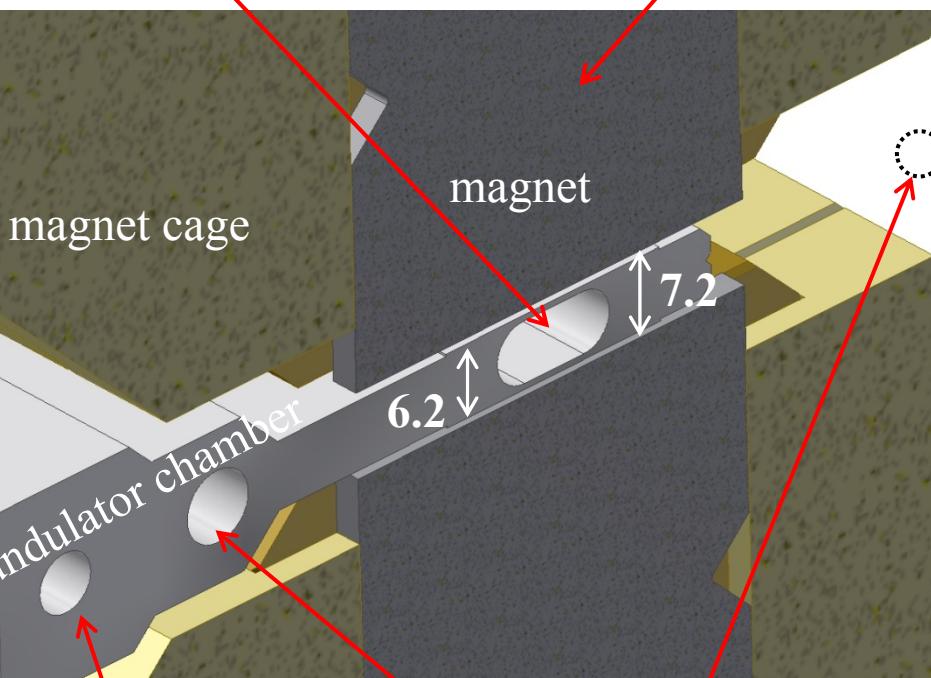
U-Chamber Cross section & Fabrication Procedure

Cross section

e-beam chamber

- Cross section 5.2 x 11 mm
- Thickness: 0.5 mm

Undulator



Cooling channel

Holes for earth field correction coil

Fabrication procedure

1. Extrusion
 - controlled gas environment.
2. Correction
 - stretching in controlled gas env.
3. AFM polishing (**if needed**)
4. Precision machining
5. Chemical cleaning
6. Welding

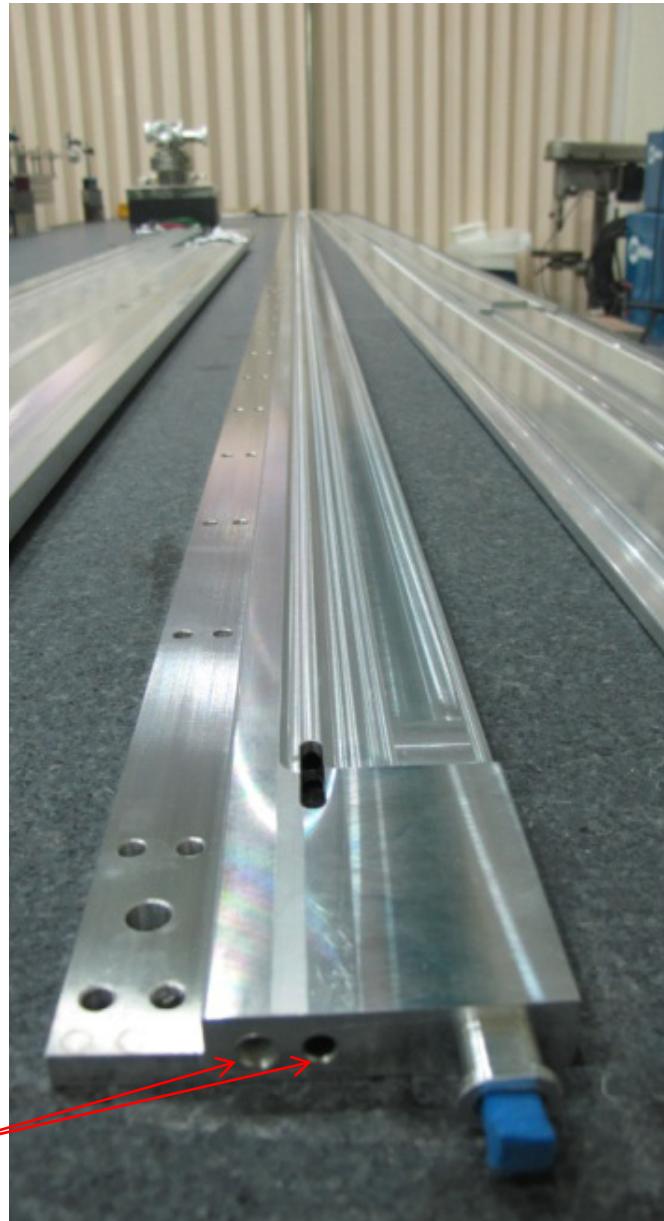
Prototype of Undulator chamber

Parameter	Value
Undulator length , m	5.0
Undulator period , cm	2.44
Undulator gap , mm	7.2
Material	A6063-T5/T6
Aperture (V x H) , mm	5.2 x 11
Thickness , mm	0.5±0.05
Flatness	< 50
Clearance (pole to chamber), mm	0.5

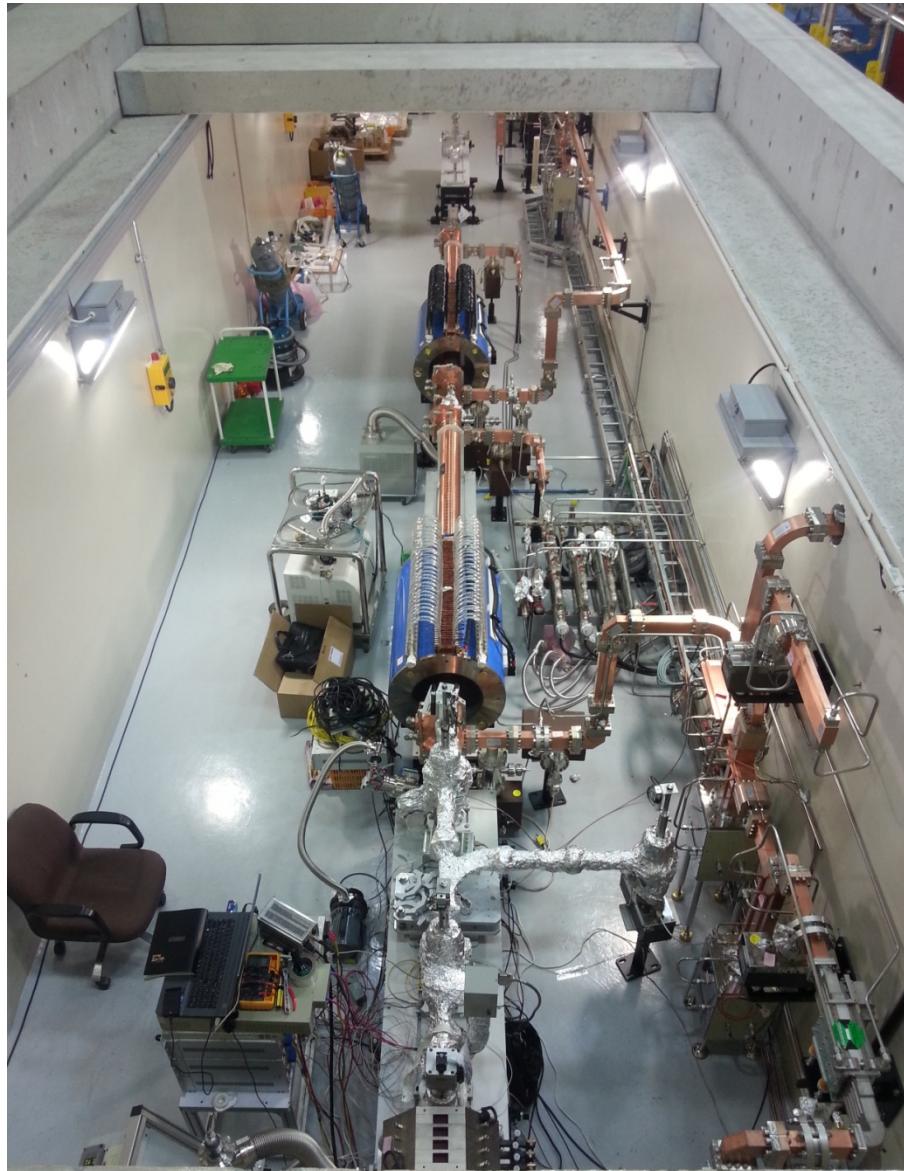
Surface measurement result

- Surface roughness : < 150 nm
- Oxidation layer thickness : < 5 nm

Holes for Cu coil and LCW

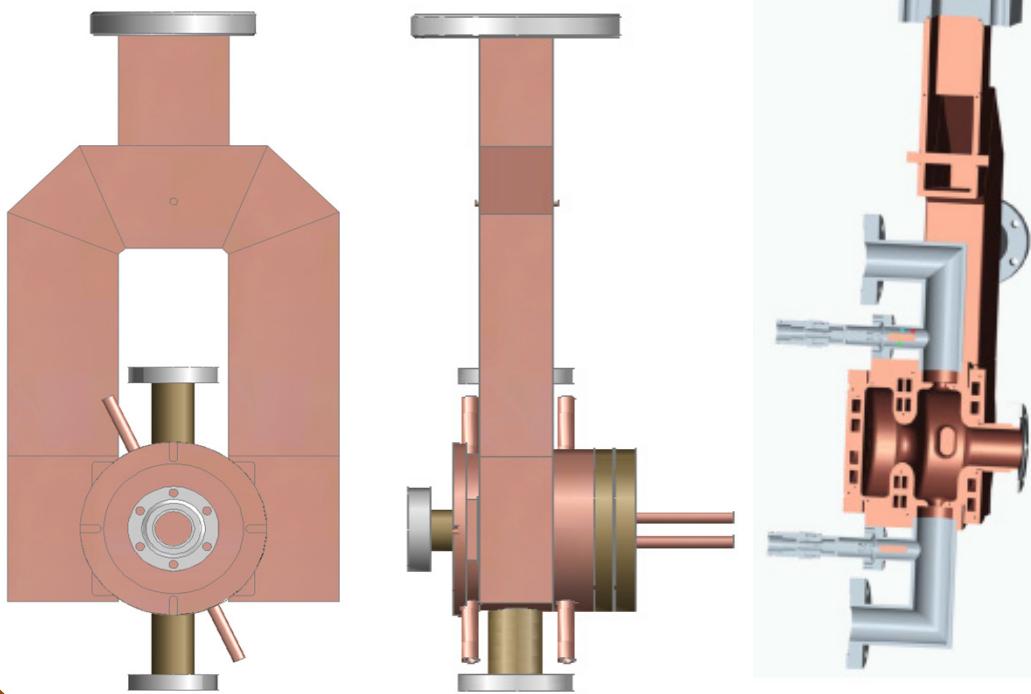


Injector Test Facility



WEPWA043: Construction of Injector Test Facility (ITF) for the PAL XFEL

Two candidate designs for the PAL-XFEL gun



PAL-XFEL baseline gun : dual-coupler gun with additional two-holes to reduce quadrupole field

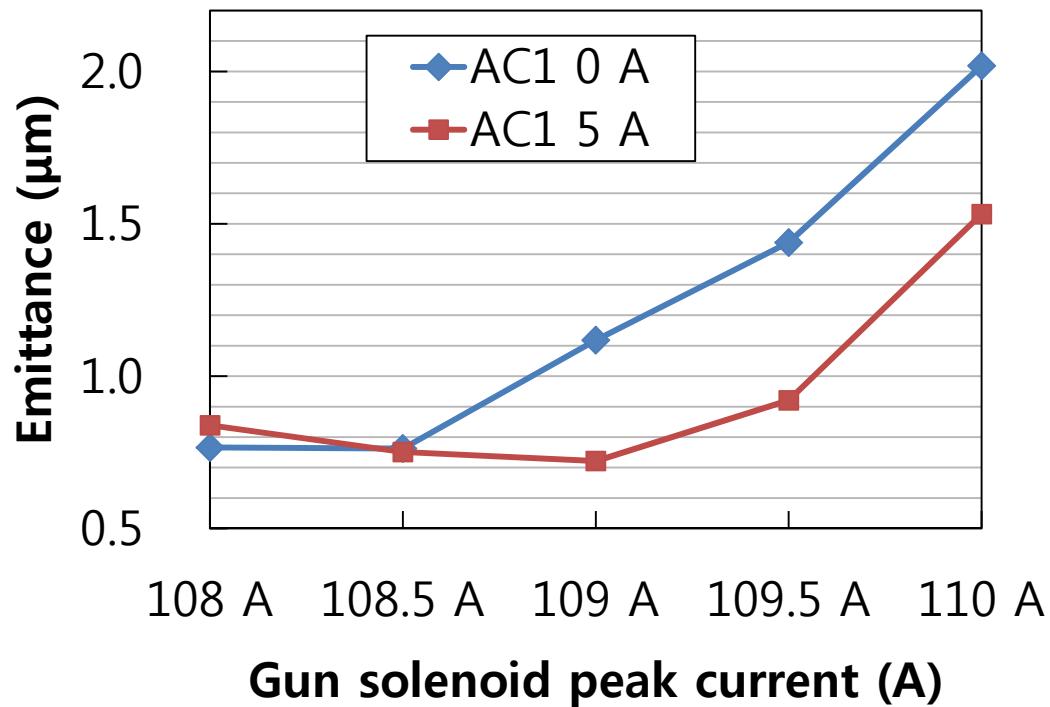
PRST AB 14, 104203 (2011)

Emittance growth due to multipole transverse magnetic modes in an rf gun

Alternative gun design :
fully-symmetric coaxial coupler and cathode plug.

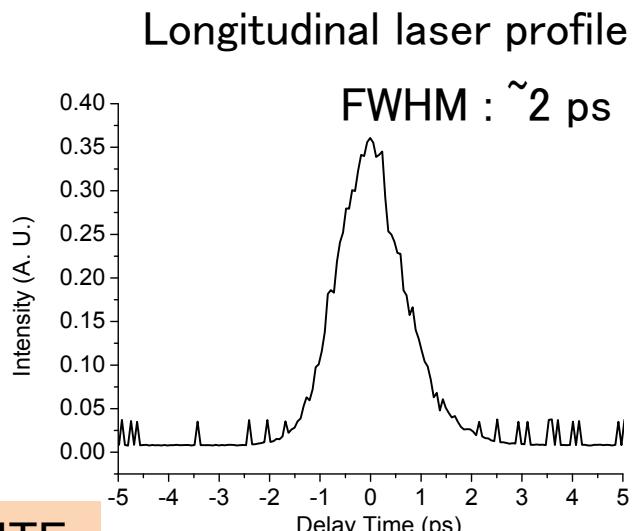
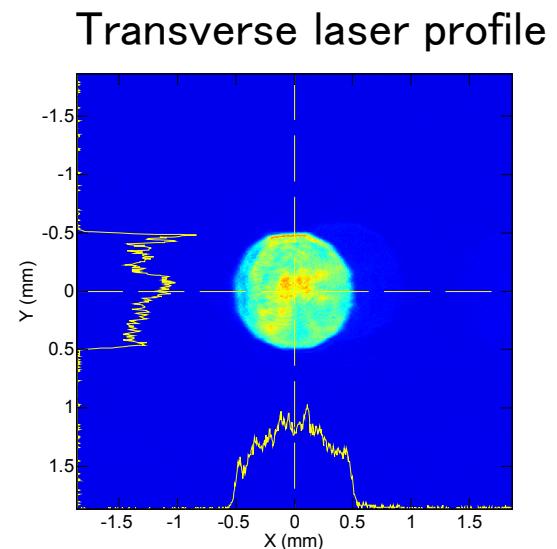
Emittance Measurements

Projected emittance measurement with single quad scan



Charge : ≥ 200 pC
Energy: 139 MeV
Repetition rate: 10 Hz

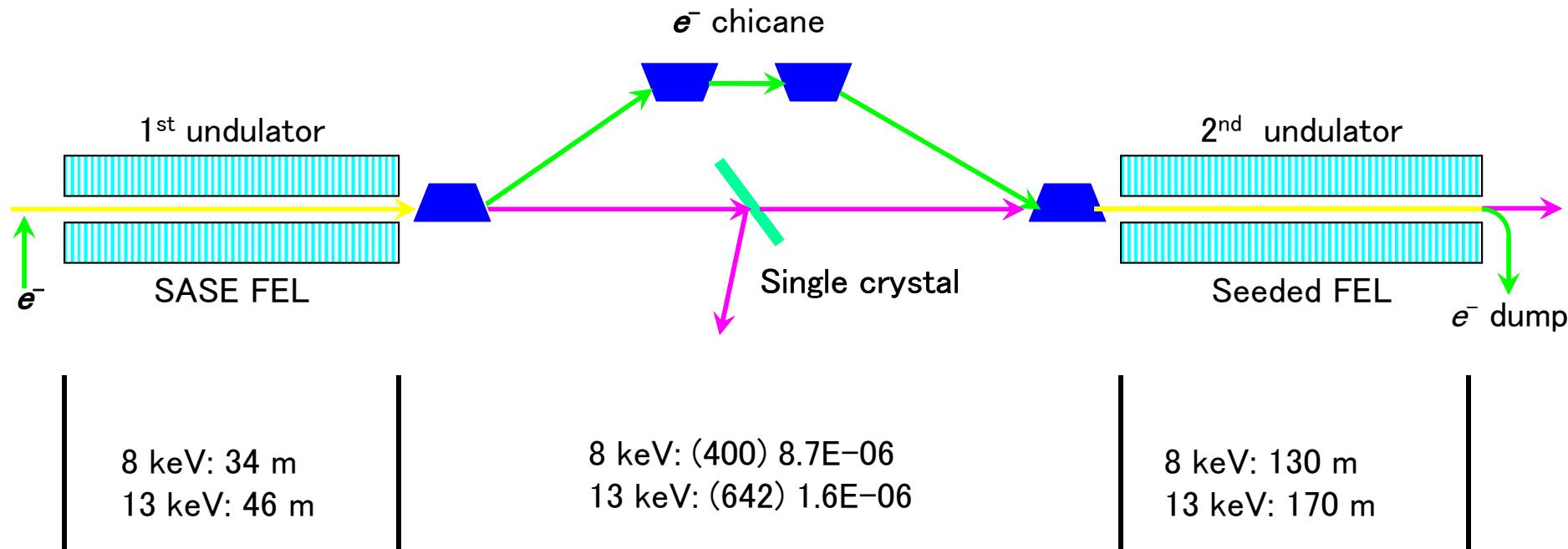
$\epsilon_{x,100\%} \sim 0.71$, $\epsilon_{y,100\%} \sim 0.78$,



New Concept for increasing radiation power and narrow bandwidth

HARD X-RAY SELF-SEEDING

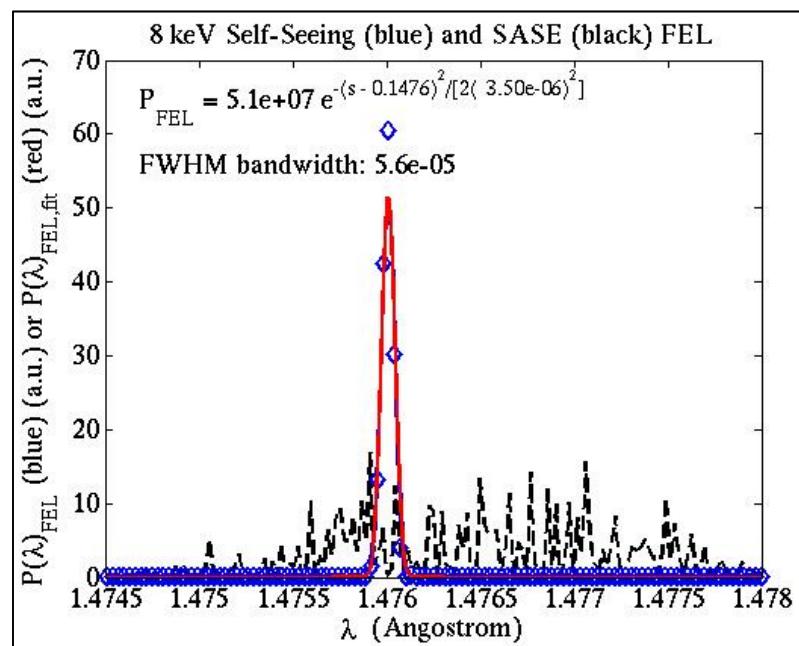
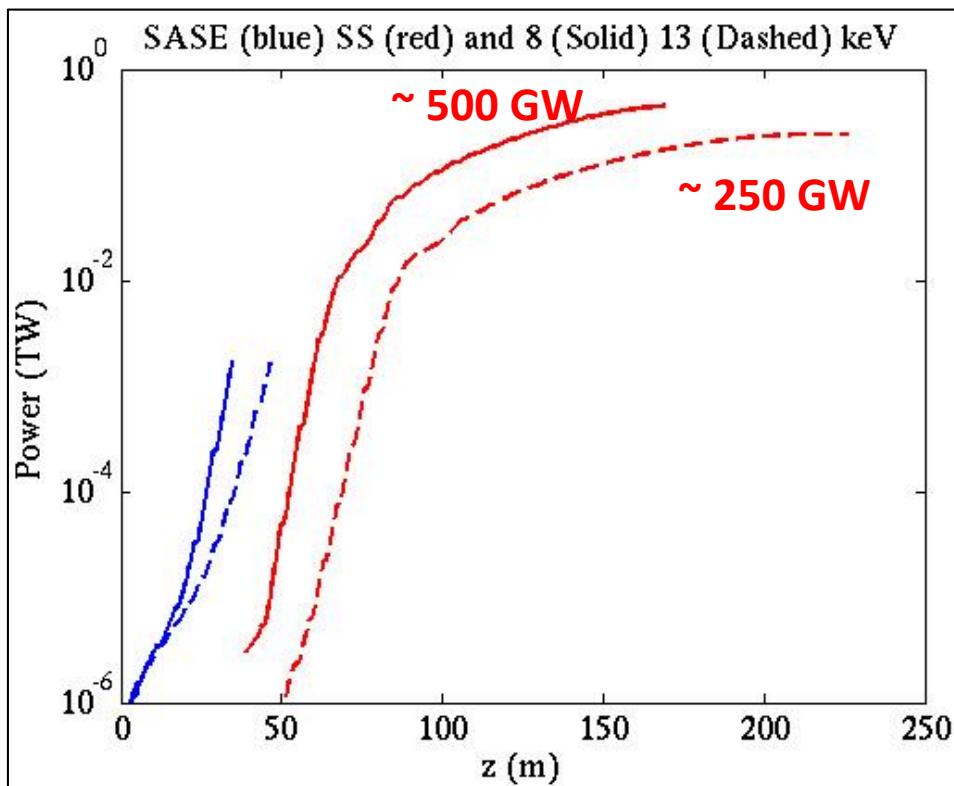
■ HXRSS @ PAL-XFEL



Collaborated with J. Wu in SLAC

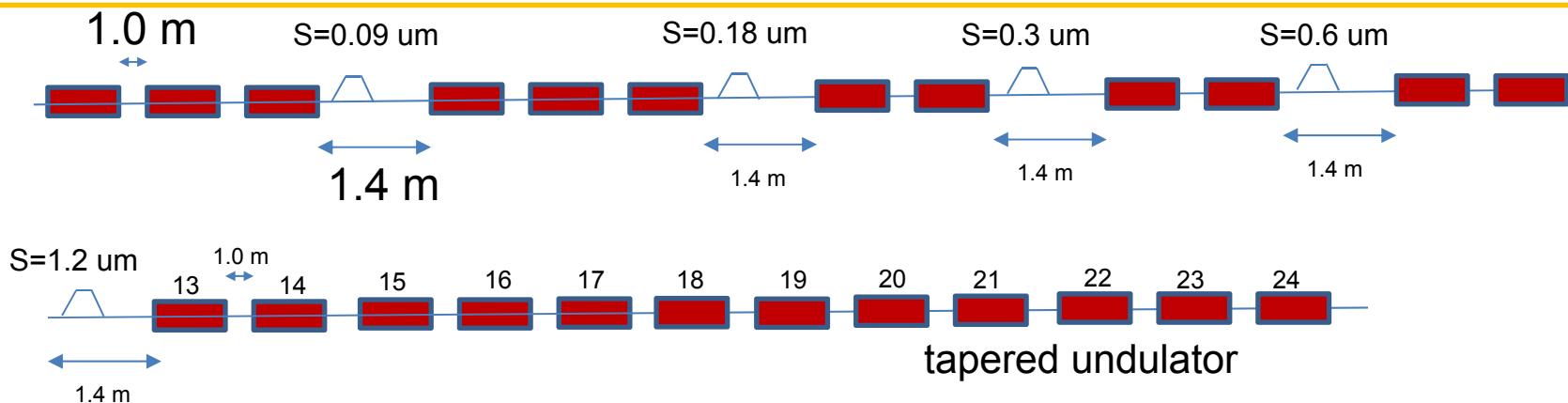
Self-Seeding Simulation

- With full length of 225 (red solid) m as compared to 130 m (red dashed), i.e., about 100 m left for other purpose



ISASE Scheme

- ◆ Self-seeding: narrow bandwidth, but too high intensity fluctuation (over 70%) very sensitive to beam energy jitter
- ◆ Improved SASE (iSASE) scheme: Pellegrini and J. Wu
 - introduces repeating delays of the electron beam respect to the radiation field
 - increase the cooperation length and generate a smaller bandwidth than SASE
 - less sensitive to beam energy jitter
 - a tapered undulator enables ultra-high peak power.



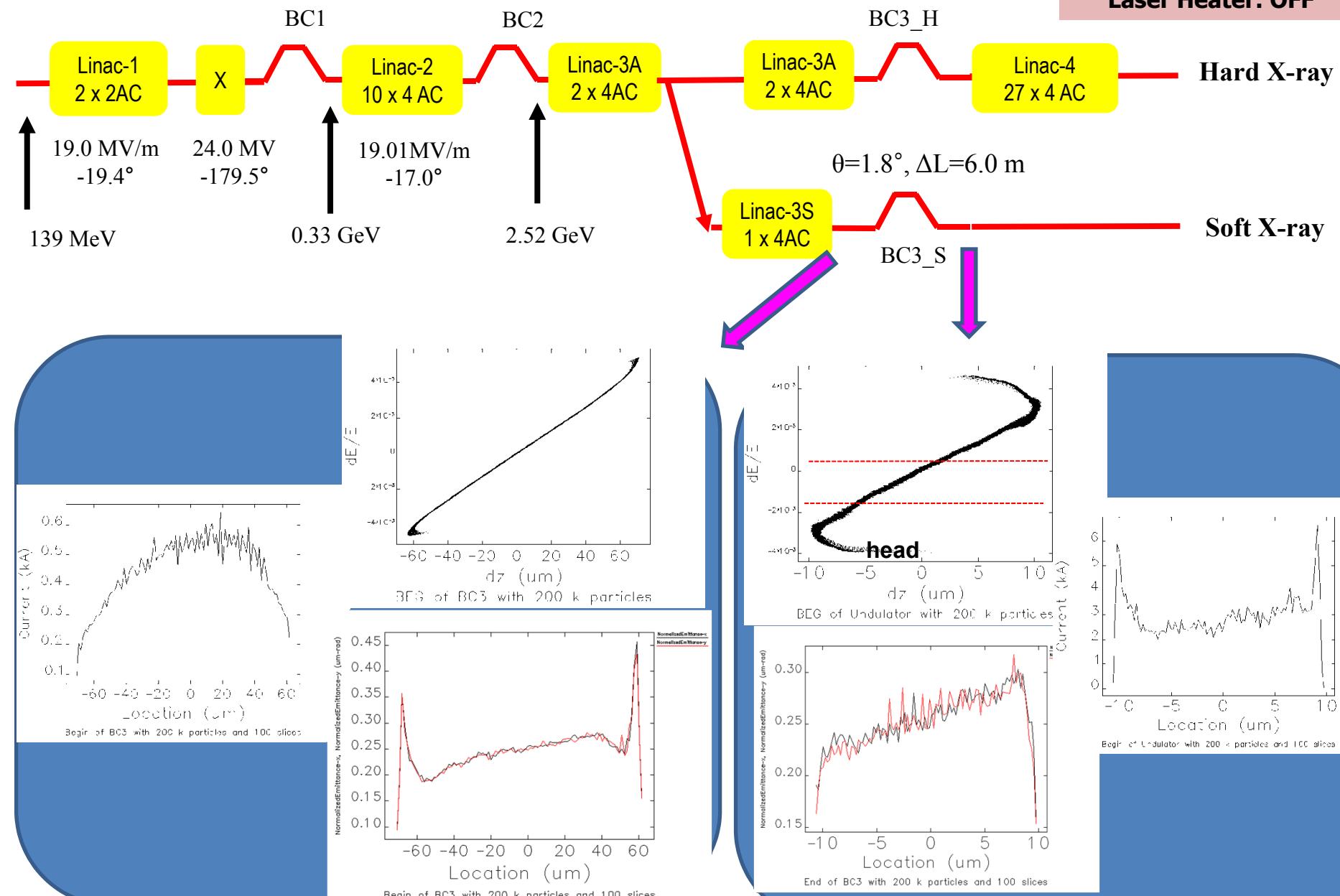
λ [nm]	Slippage/ 5-m undulator	Total slippage (12 undulators) in SASE mode	Total slippage in ISASE mode
0.15	0.03 μm	0.36 μm	1.56 μm

- Chicane ($R_{56} = 2.4 \mu\text{m}$) is 0.6 m long
- Only 2 m ($0.4 \text{ m} \times 5$) is increased

Dechirper System

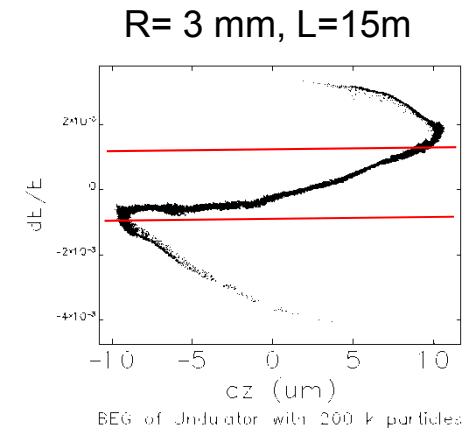
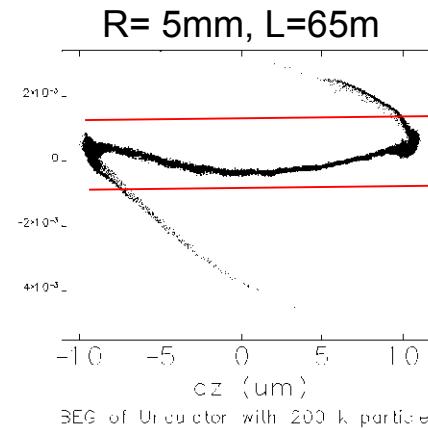
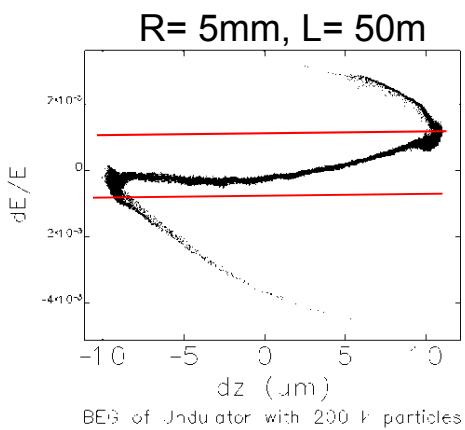
Start-to-End Simulation for Soft X-ray FEL Beamline

Nbins = 60, 200 k ptls
Laser Heater: OFF

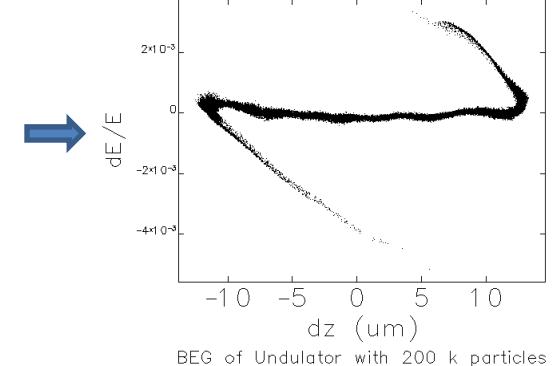
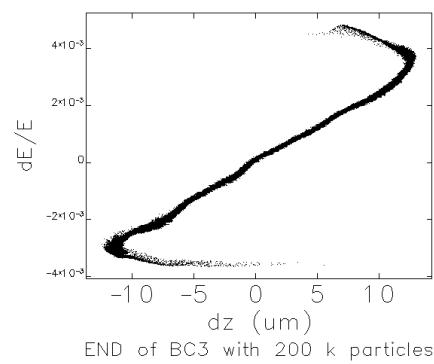
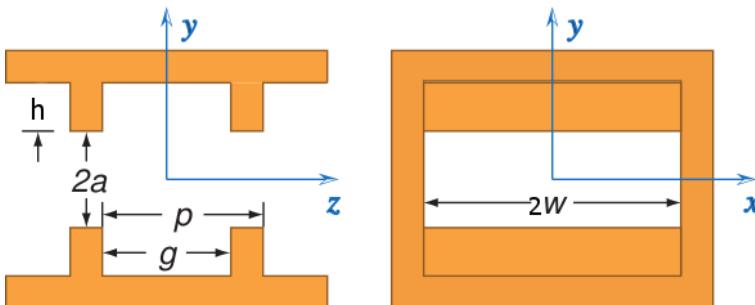


Simulation of longitudinal wake

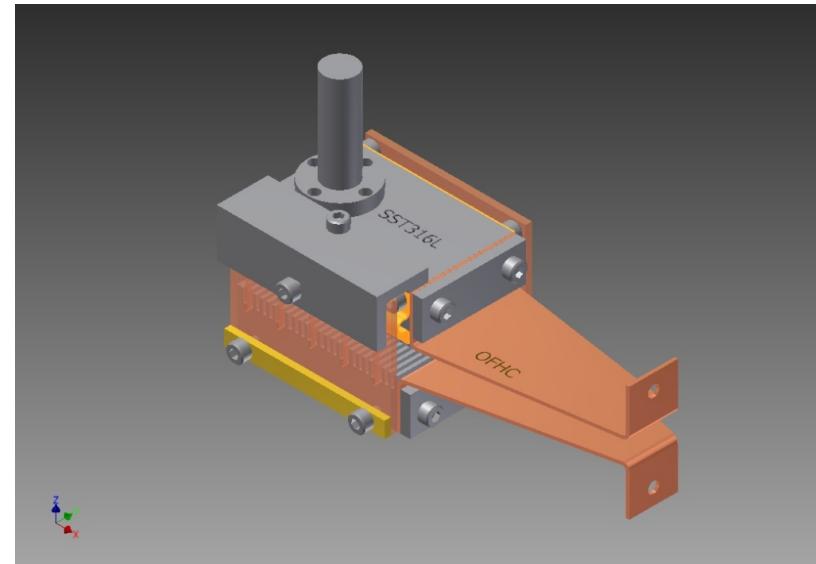
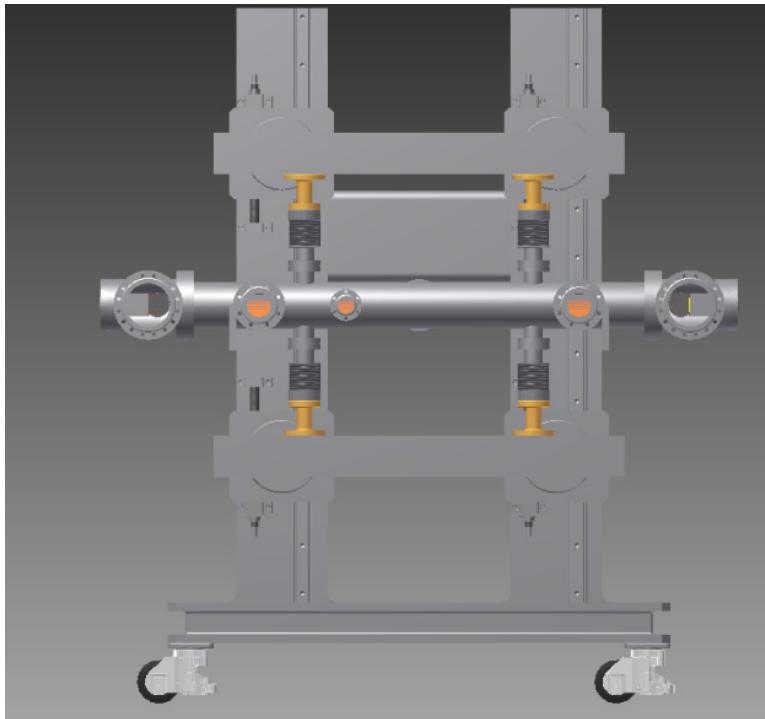
a) Smooth, resistive pipe



b) Corrugated pipe with radius of 3 mm, $L=15\text{ m}$



One-meter long proto-type dechirper



Adjustable gap type using two parallel plates with corrugations

corrugation period : 0.5 mm
corrugation depth : 0.6 mm
corrugation gap : 0.3 mm
Width of plate : 50 mm
Gap of two plates : 1 ~ 30 mm.

- **Collaborative R&D with SLAC (K. Bane, Z. Huang, G. Stupakov) and LBNL (P. Emma, Marco)**
- **Beam test at Injector Test Facility in July 2013**

Acknowledgements

Thanks to...

- Kwang-Je Kim
- Zhirong Huang, Karl L.F. Bane, G. Stupakov, J. Wu , Patrick Krejcik
- Paul Emma
- *S. Reiche, Bolko Beutner*
- *J. Pfluger*
- *Matsumoto, T. Inagaki, Y. Otake*



Thank you for your attention