



# **Beam Loss Mechanism in Ion Linac and Development of Beam Collimation System**

Tomofumi Maruta

Facility of Rare Isotope Beams

Michigan State University

**MICHIGAN STATE  
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**U.S. DEPARTMENT OF  
ENERGY**

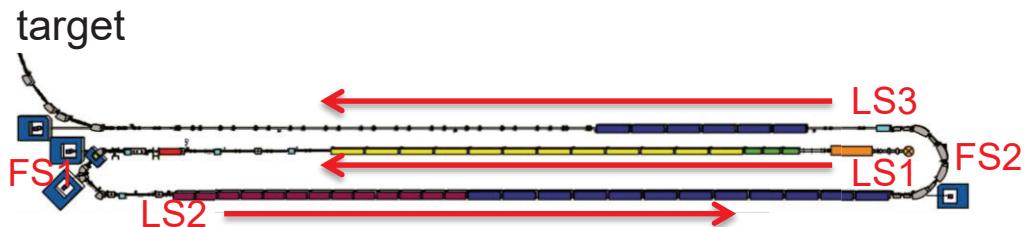
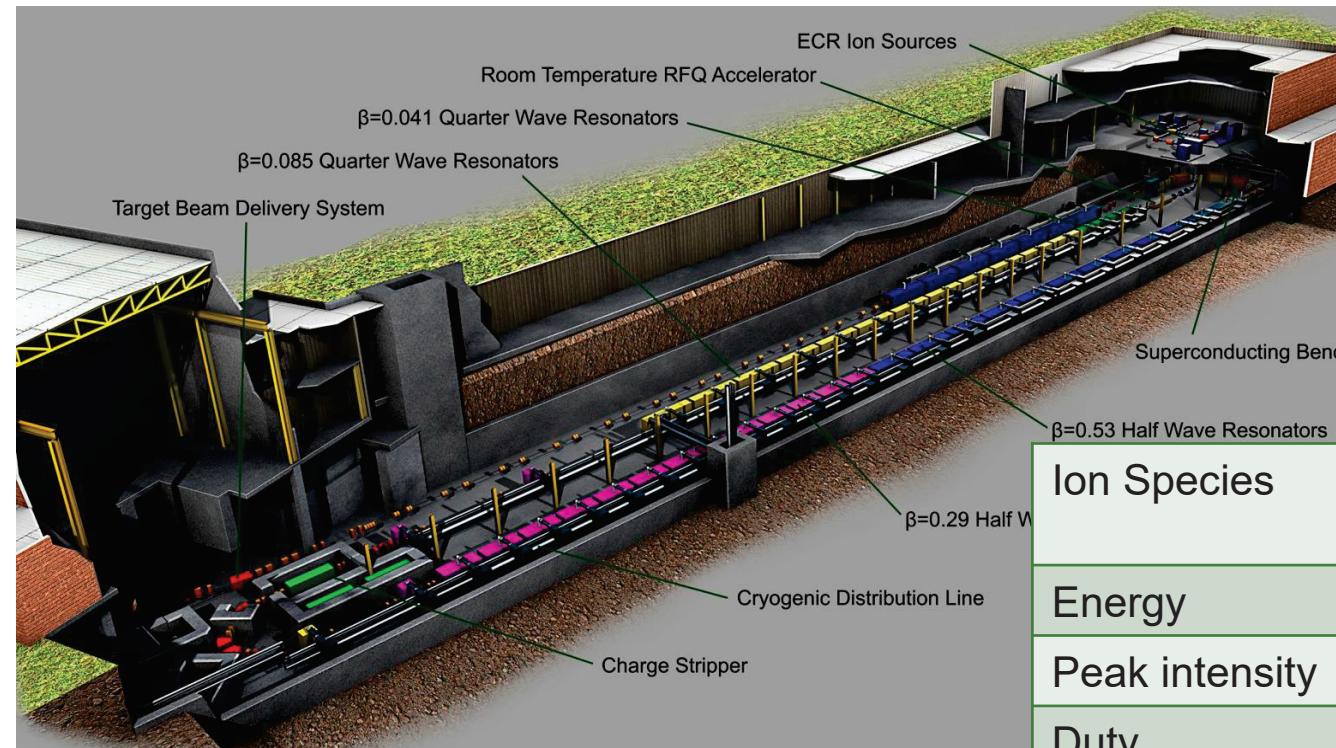
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# Outline

- Parameters of FRIB driver linac
- Ions distribution of ECR ion source and charge-to-mass separation
- Beam loss in folding segment (FS) 1
  - Outline of FS1
  - Identification of loss mechanism
  - Design of collimator position and aperture
- Summary

# FRIB Driver Linac Layout

## Folded Layout with Ion Source on Upper Level

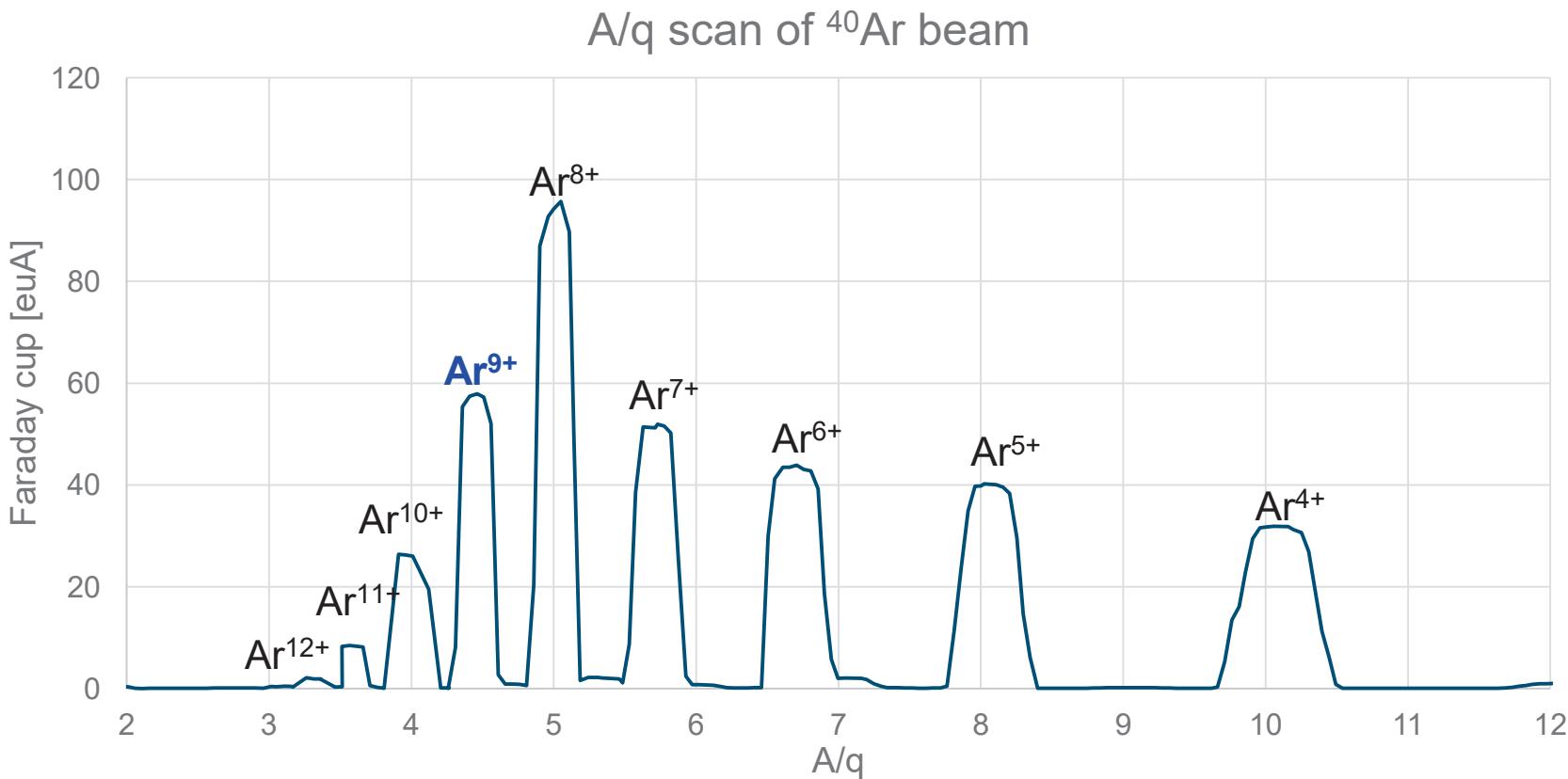


- ECR ion source is located on ground floor
- Three linac segments (LS) and double-folded layout

<b>Ion Species</b>	All stable ions up to uranium
<b>Energy</b>	200 MeV/u
<b>Peak intensity</b>	0.7 emA
<b>Duty</b>	100% (CW)
<b>Average beam power</b>	400 kW
<b>Cavity type</b>	SC QWR, SC HWR
<b>Frequency</b>	80.5/161/322 MHz
<b>Status</b>	Under construction

# Ion Distribution from ECR Ion Source

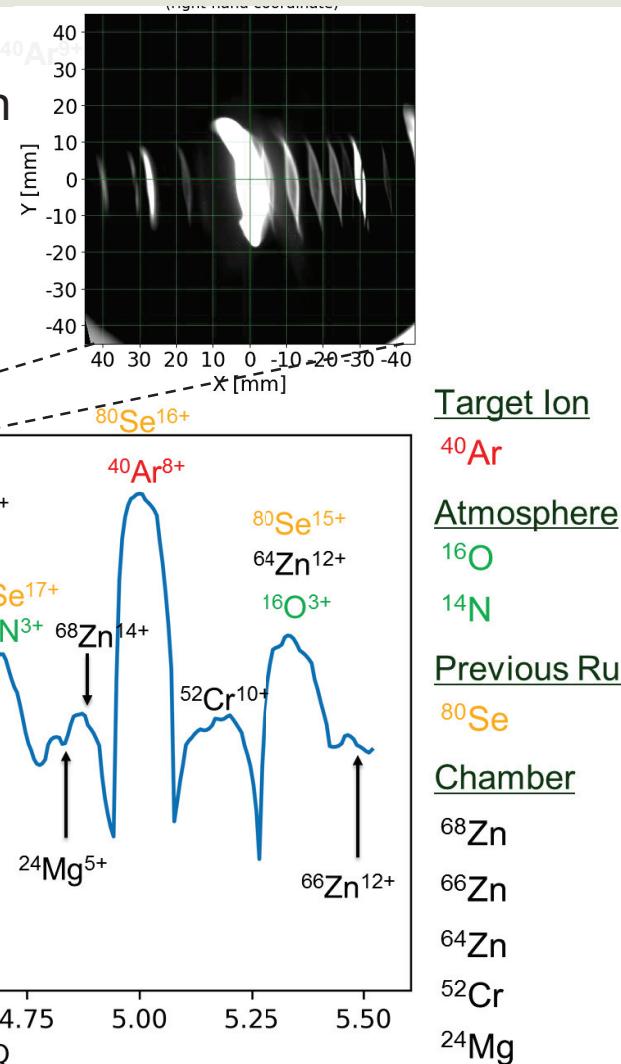
- Many charge states are simultaneously extracted from ECR ion source
  - $^{40}\text{Ar}^{9+}$  which is used for beam commissioning is only 10% of entire current
  - Unwanted 90% charge states should be collimated in LEBT



# Beam Contaminants from ECR Detected Two Orders of Magnitude Less Intensity of $^{40}\text{Ar}^{9+}$

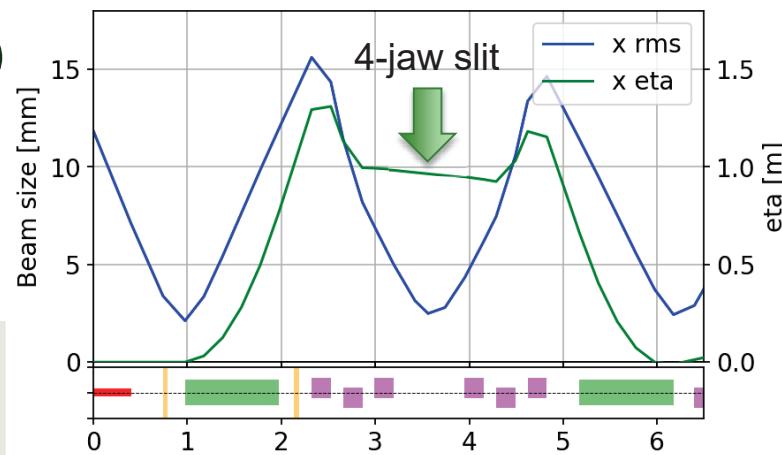
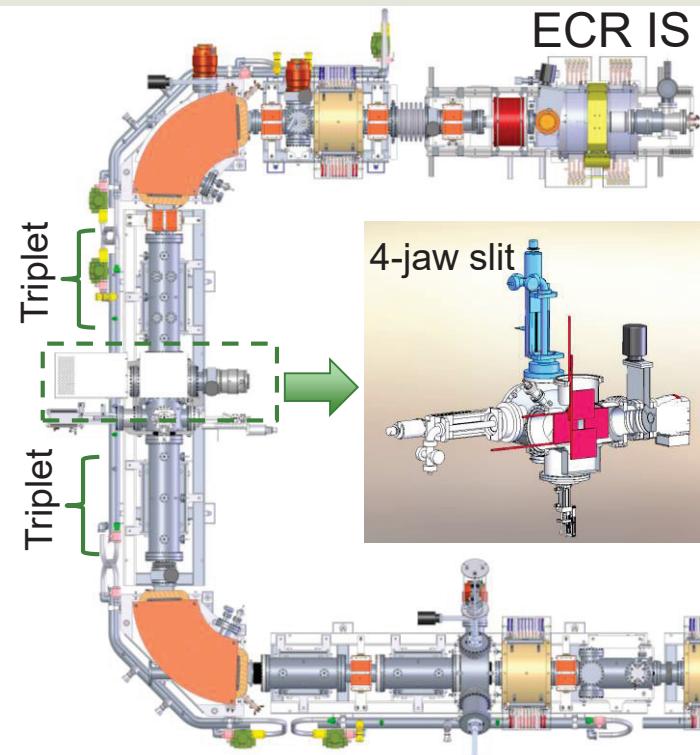
- Not only for other charge states, various ions are extracted from the ECR ion source
  - $^{16}\text{O}$  of plasma support gas
  - $^{14}\text{N}$  from atmosphere
  - $^{80}\text{Se}$  of previous run
  - Zn, Cr and Mg from plasma chamber material
- Intensity of beam contaminants is  $10^{-2}$  of main ions

Viewer image near the charge selection slit with long exposure time



# Collimation of Unwanted Charge States and Contaminants at Bending Section

- 180-deg arc section after ECR IS
  - 4-Jaw movable slit is placed in between two triplets
- When q/A difference of ions are over 7%, they are lost inside 1<sup>st</sup> 90-deg dipole
  - Ions are absorbed on water cooled side walls
- 4-jaw can intercept the ions without interruption of beam ions when q/A differs more than 1.5%
  - Optics is tuned to maximize the ratio of horizontal dispersion and beam size at 4-jaw
    - » RMS beam size: 2.5 mm
    - » Momentum dispersion: 1 m
- If q/A difference is below 1.5%, They reach to charge selector in folding segment 1 (FS1)
  - Ex:  $^{238}\text{U}^{34+}$    $^{14}\text{N}^{2+}$   
 $(q/A = 0.142)$



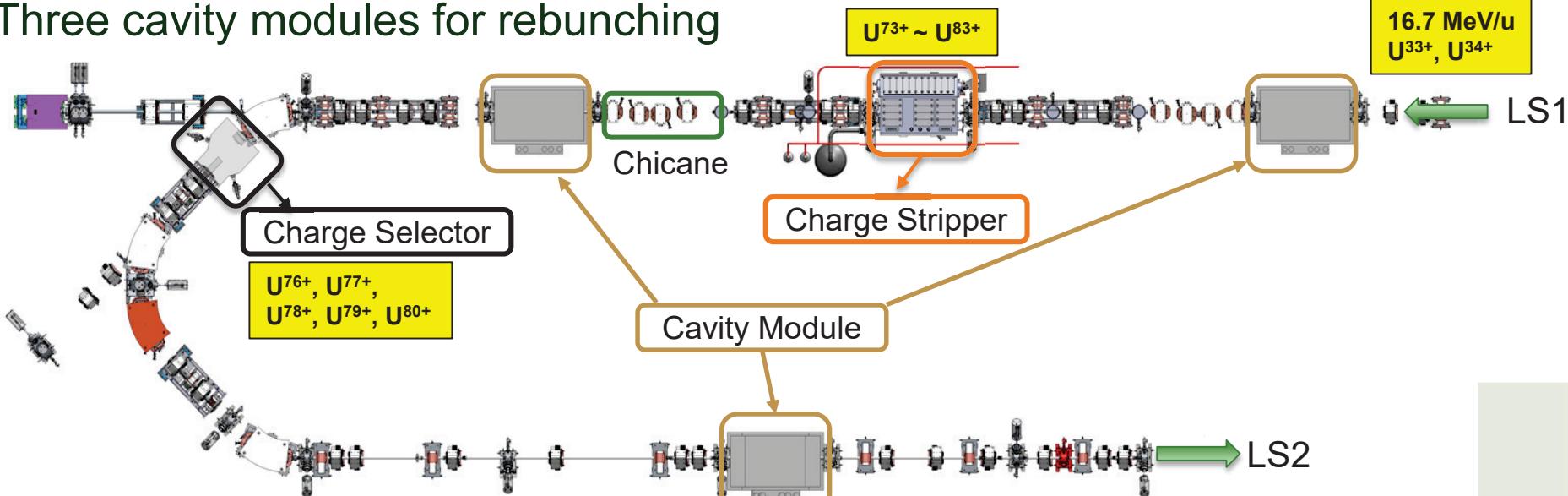
# Outline of Folding Segment 1 (FS1)

- Beam transport line connecting Linac segment (LS) 1 and LS2
  - $\text{U}^{33+}$  and  $\text{U}^{34+}$ , 16.7 MeV/u from LS1 in design

- A charge stripper module
  - Equilibrium charge state after the stripper is  $78^+$
  - Wide distribution from  $73^+$  to  $83^+$

- Unwanted charge state are intercepted by the charge selector
  - Design to accelerate up to five charge states of  $76^+$  to  $80^+$

- Three cavity modules for rebunching



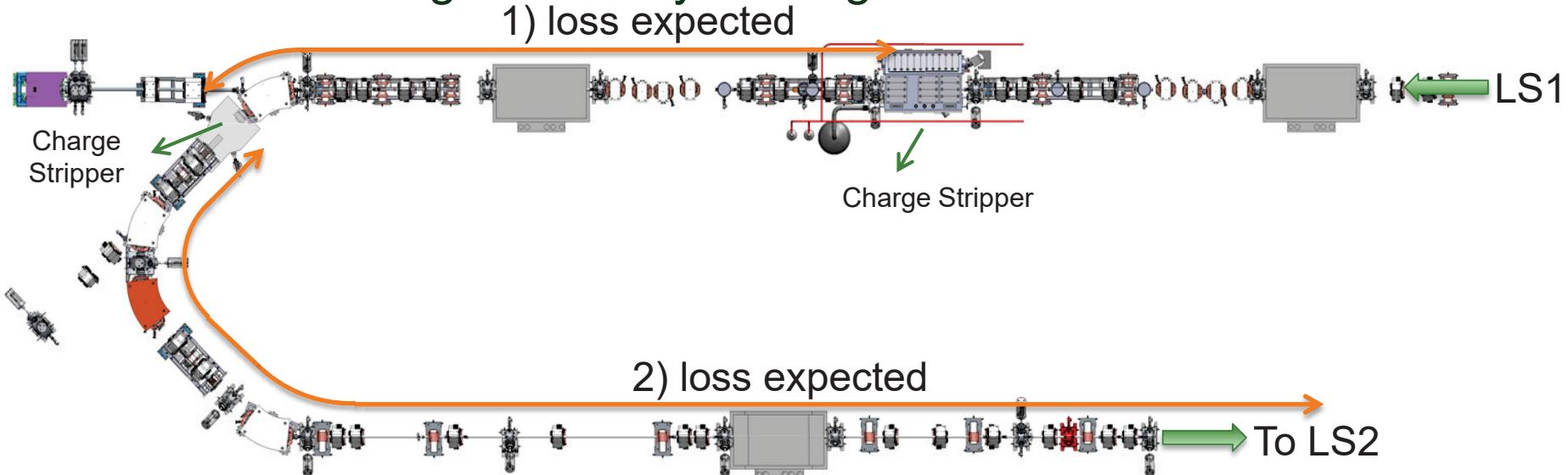
# Beam Loss in Folding Segment 1

## Loss Mechanism Identified

- Three loss mechanisms due to unique FS1 function are identified

Loss Mechanism	Power	Loss Location
1) Contaminants from ECR source separated from beam after stripper	High	Stripper to charge selector
2) Charge exchange reaction to residual gas around charge selector	Low	Arc to LS2
3) Beam halo induced at stripper or mistuned bending magnets	Low	LS2

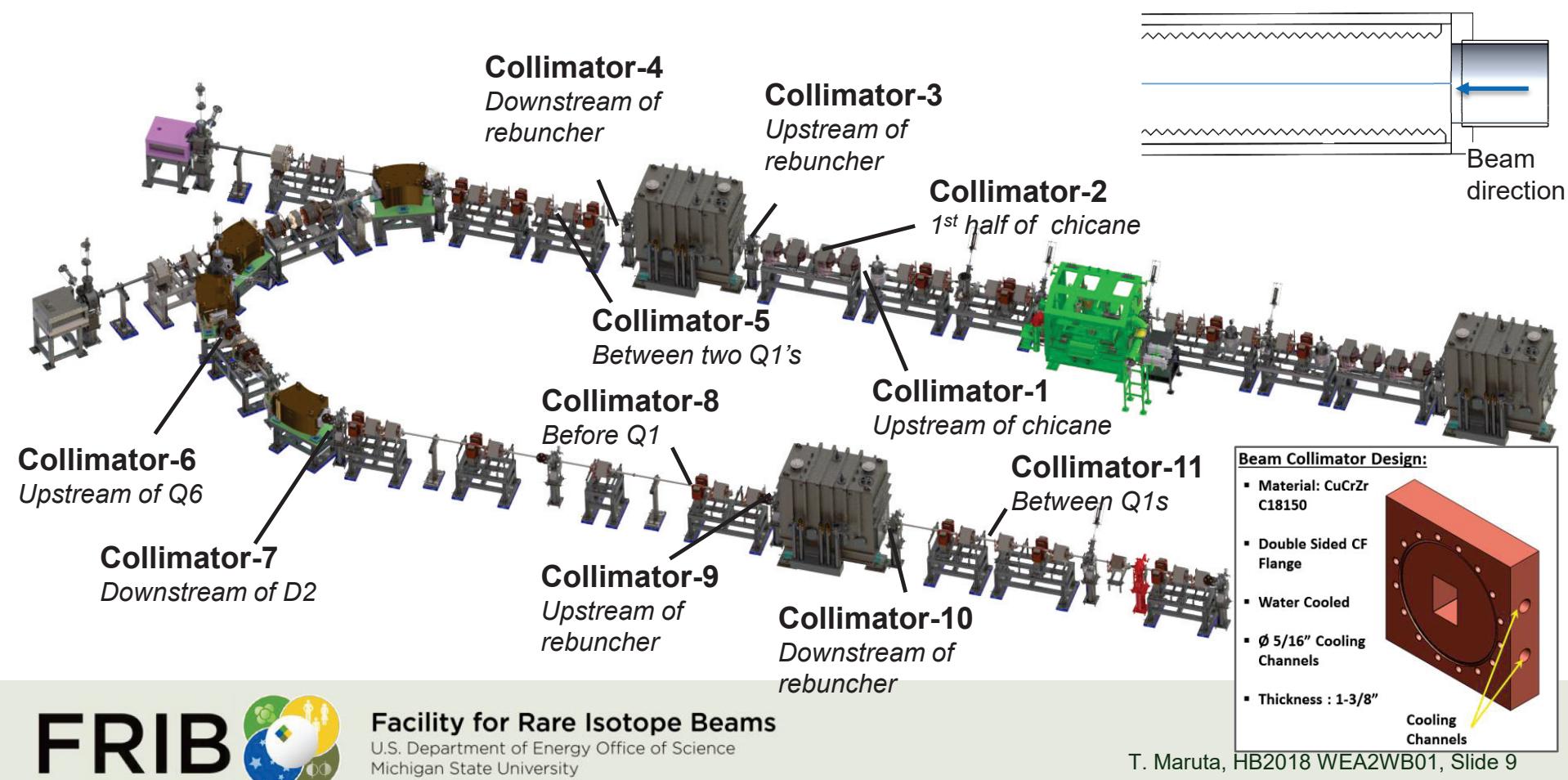
- Collimators are designed mainly to mitigate loss inside cavities



# Layout of FS1 Collimators

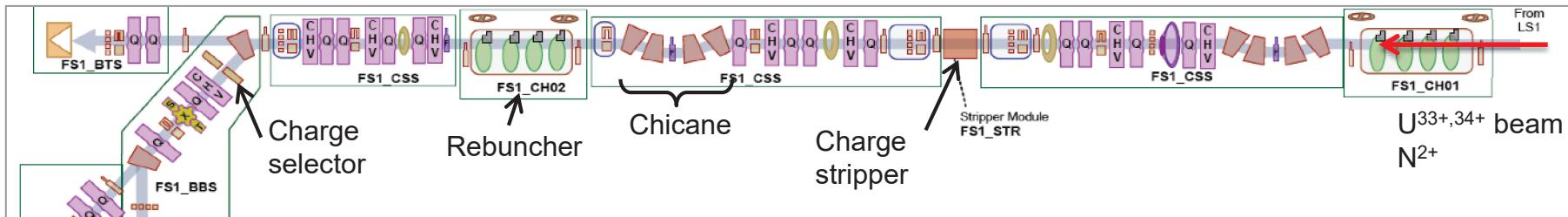
## 11 Collimators are placed along FS1

- All collimators are water cooled CuCrZr
- Side wall of Chicane and 1<sup>st</sup> dipole chambers are water cooled and saw tooth geometry to avoid shallow injection angle



# Outline of Contaminant Ion Loss

- In generating a heavy ion beam with ECR ion source, other ions but with similar Q/A can contaminate the beam
- Contaminant will be accelerated with intended ions
- After stripper, contaminant can have very different Q/A after charge stripper as lighter ions are easier to be fully stripped  
Example:  $^{238}\text{U}^{34+}$  ( $\text{q}/\text{A}=0.143$ )       $^{238}\text{U}^{78+}$  ( $\text{q}/\text{A}=0.328$ )  
 $^{14}\text{N}^{2+}$  ( $\text{q}/\text{A}=0.143$ )       $^{14}\text{N}^{7+}$  ( $\text{q}/\text{A}=0.5$ )
- Contaminant with very different  $\text{q}/\text{A}$  has a mismatch to the optics, which can result in a beam loss after charge stripper



# Power of Contaminant Ions after Stripper

## Contaminant Power is 2 kW at maximum

- Contaminant ions' current from ECRIS can be ~1% of total current
  - However,  $^{14}\text{N}^{2+}$  is much higher, ~5% in 2-charge state  $^{238}\text{U}^{33+,34+}$
- Main beam power at the stripper is 40 kW (84% in 5 charge states)

$$P_{cont} = \eta \frac{(q/A)_{beam}}{(q/A)_{cont}} \frac{P_{beam}}{F_{beam}}$$

$\eta$  : Contaminant power  
 $P_{cont}$  : Beam power at stripper  
 $P_{beam}$  : Charge-to-mass of contaminant  
 $(q/A)_{cont}$  : Charge-to-mass of beam  
 $(q/A)_{beam}$  : Fraction of wanted charge states  
 $F_{beam}$  : Contaminant fraction after ion source

Beam	A	q	q/A	$F_{beam}$	P [kW]	Cont.	A	q	q/A	P [kW]
$^{238}\text{U}$	238	33.5	0.141	0.84	40	$^{14}\text{N}$	14	2	0.143	~2
$^{204}\text{Hg}$	204	29	0.142	0.80	42	$^{14}\text{N}$	14	2	0.143	~2
$^{86}\text{Kr}$	86	18	0.209	0.82	41	$^{14}\text{N}$	14	3	0.214	~2
$^{58}\text{Ni}$	58	15	0.259	0.90	37	$^{16}\text{O}, ^{12}\text{C}$	16,12	4,3	0.250	~0.5
$^{78}\text{Kr}$	78	18	0.231	0.82	41	$^{48}\text{Ca}$	48	11	0.229	0.41



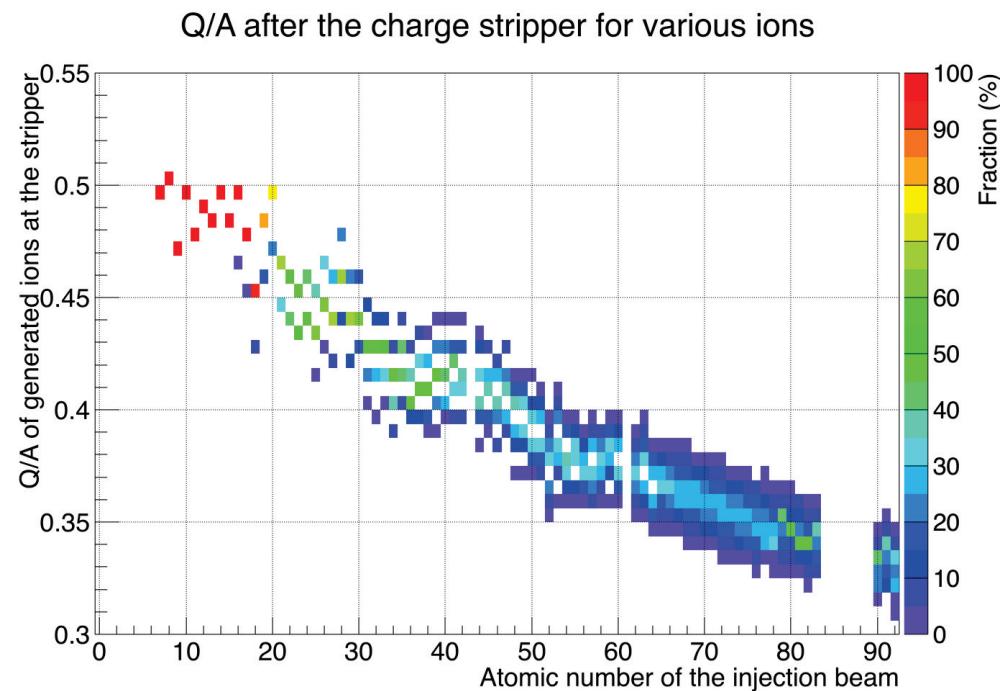
# Modification of q/A after Stripper

- Obviously, q/A after the stripper strongly depends from A
- Detailed study was performed for uranium case, q/A= 0.328
  - Contaminants' q/A from 0.35 to 0.5
- The ratio of q/A, r(q/A), of contaminant and beam is introduced to design the collimators

$$r(q/A) = \frac{(q/A)_{cont}}{(q/A)_{beam}}$$

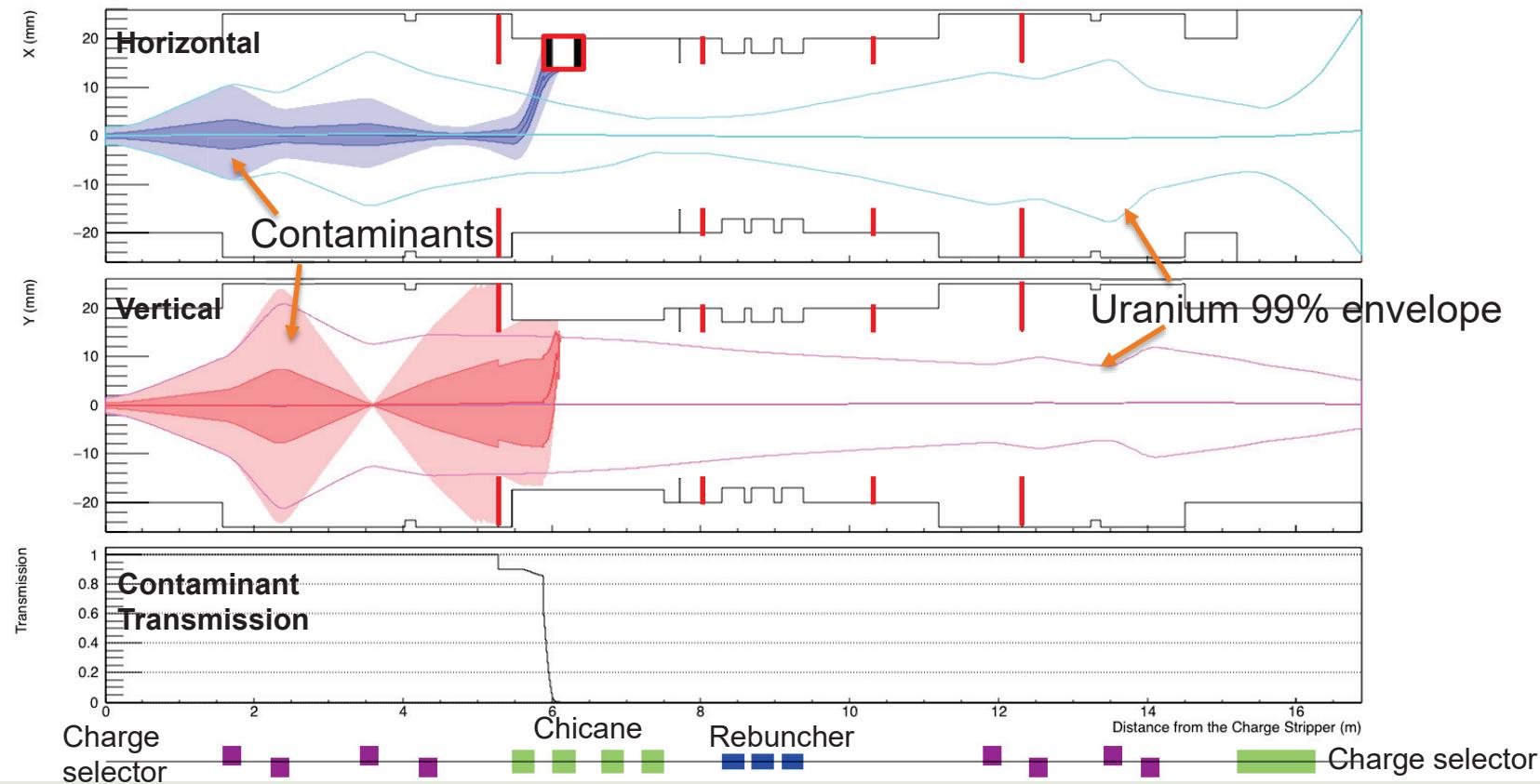
- r(q/A) range: 0.8 ~ 1.5

- Five collimators were designed to effectively collimate contaminants the entire r(q/A) range



# Example of Contaminant Envelopes of $q/A = 0.5$

- Nitrogen component in uranium beam,  $r(q/A) = 1.52$ 
  - 10% is lost on 1<sup>st</sup> collimator and rest are contained in the chicane
  - Chicane chamber is necessary to sustain 2 kW loss



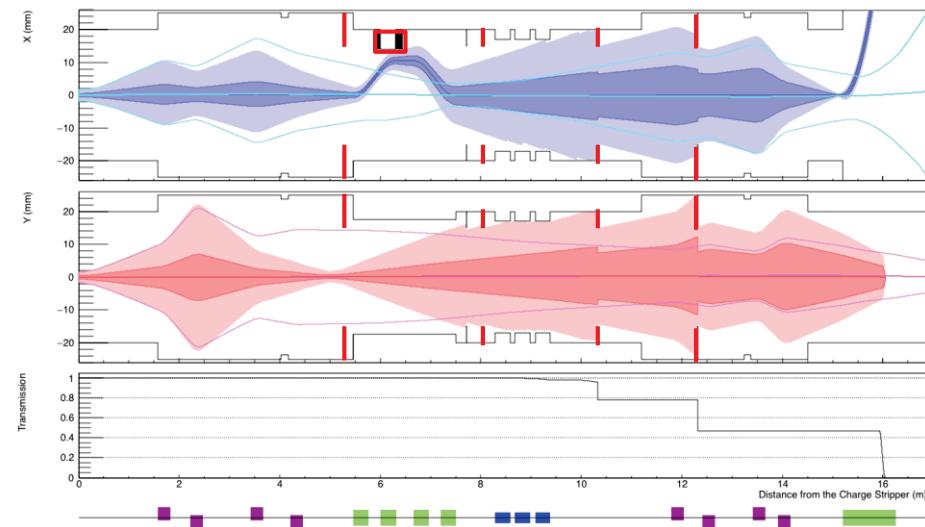
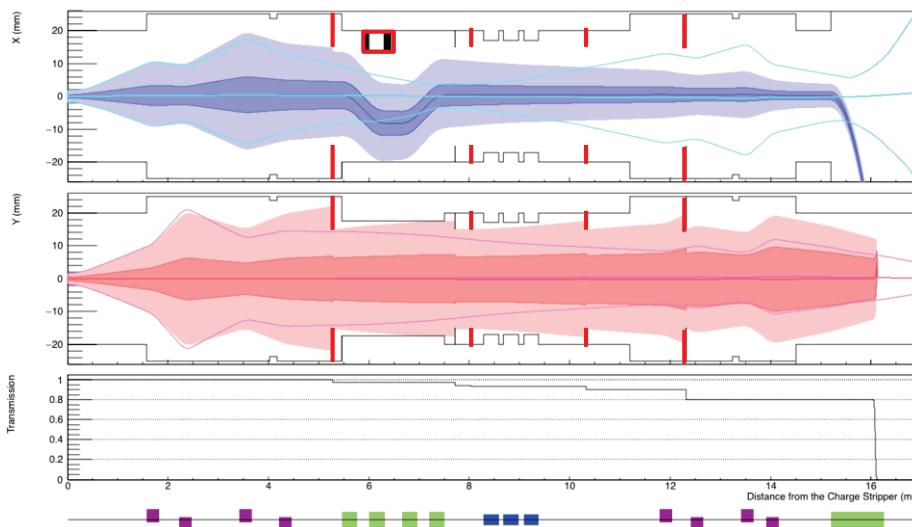
# Example of Contaminant Beam Envelopes

- To avoid direct losses inside the rebuncher, a collimator can be installed just upstream of the rebuncher module
- To avoid distributed losses, additional collimators are required downstream of the re-buncher
- These collimators compromise the performance of cavities

$$r(q/A) = 0.82$$

$$r(q/A) = \frac{(q/A)_{cont}}{(q/A)_{beam}}$$

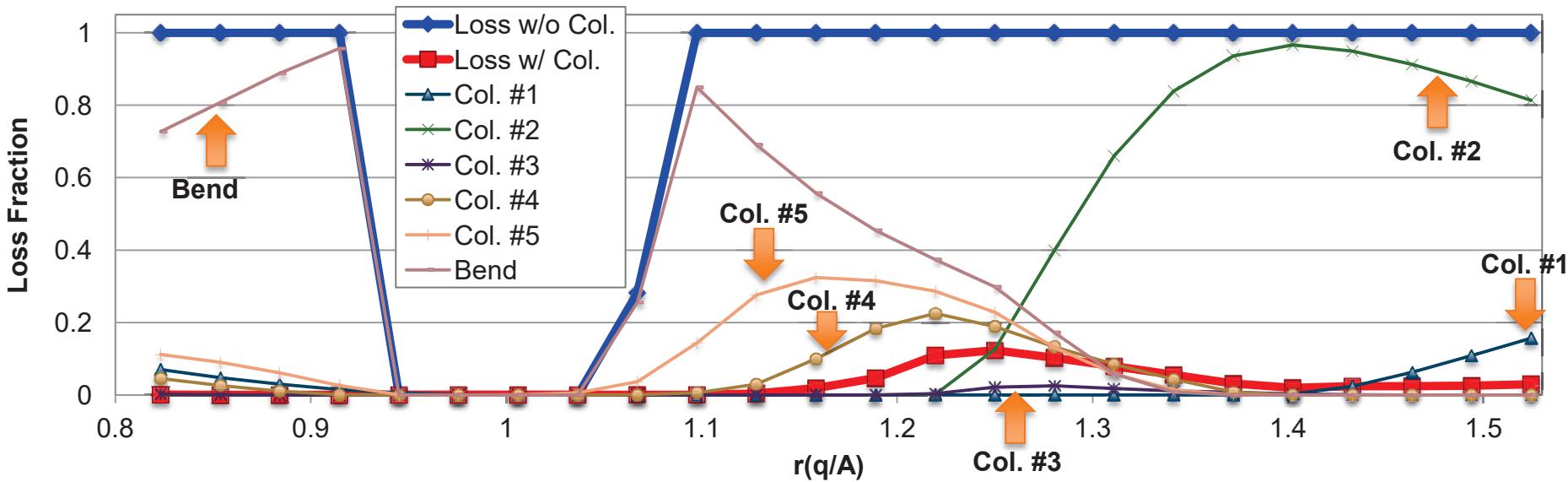
$$r(q/A) = 1.22$$



# Contaminant Beam Losses on Collimators

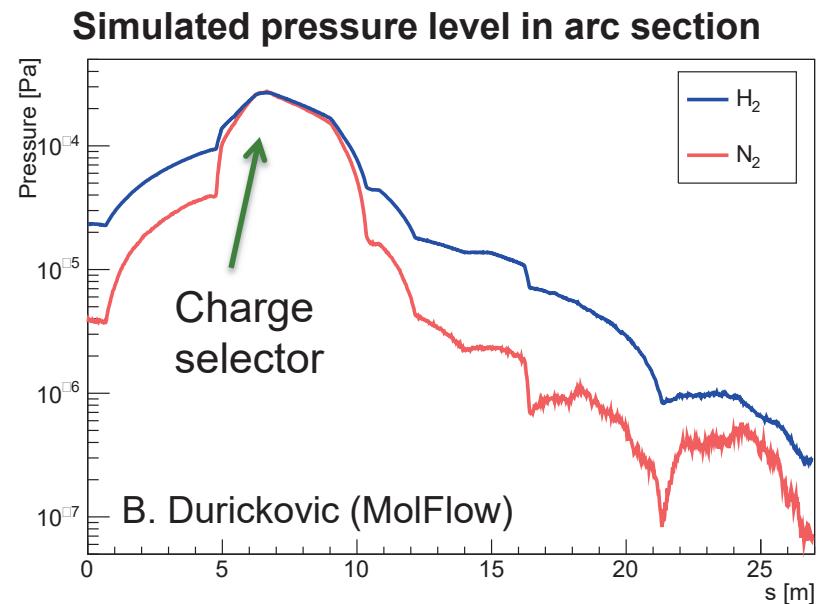
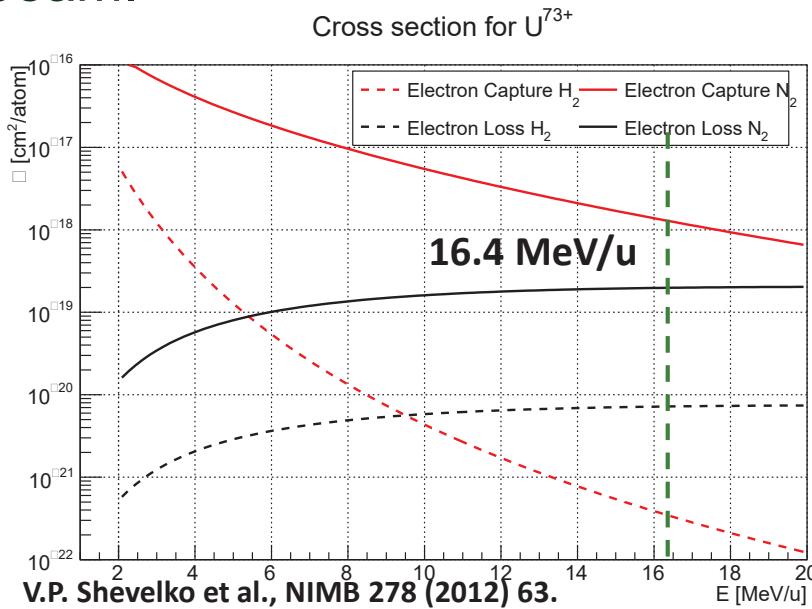
Contaminants are well intercepted in whole  $r(q/A)$  region

- Beam losses were calculated for wide range of  $q/A$  for contaminant beams
- The calculations are for uranium case, beam optics is similar for all other ions
  - The distribution of losses will change for the beam with larger emittance and in the presence of machine errors. Beam losses inside the re-buncher can reach several tens of watts
- Over 90% of loss are well localized to these collimators



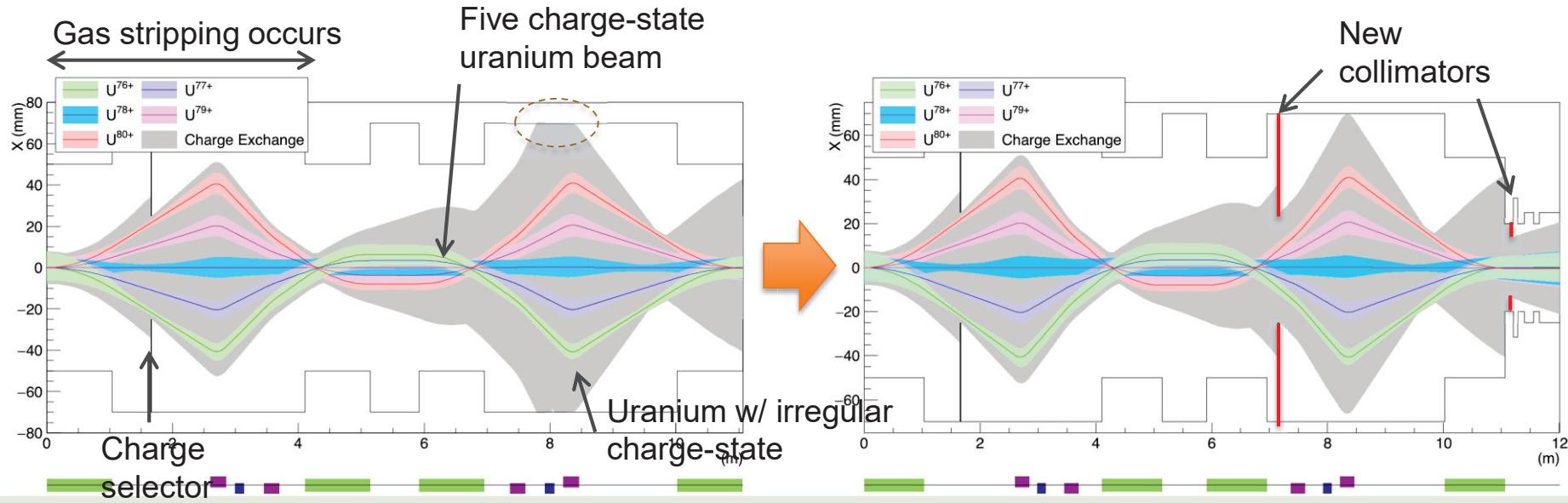
# Residual Gas Stripping around the Charge Selector

- Charge selector is one of the highest pressure in entire FRIB accelerator due to intense beam interception and results in charge exchange reaction
- The gas stripping reaction changes charge-state of beam ions.
- When the gas stripping occurs in dispersive area, the generated ions with irregular charge state have different orbit and result in beam loss.
- The irregular charge-state is estimated to be 3.0 W for full power uranium beam.



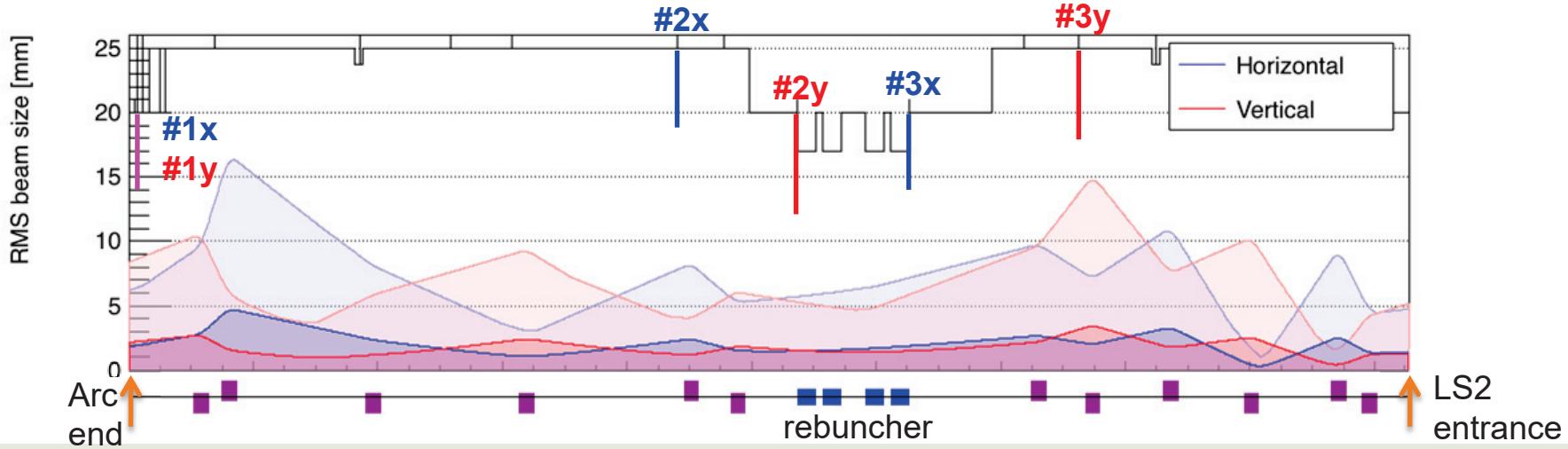
# Collimation of Residual Gas Stripping

- The simulation with assuming that gas stripping mainly occurs around the charge selector, the irregular charge state ions are lost in the second half of the arc section
- The loss in arc section can be mitigated well when a horizontal collimator is placed after third dipole.
- Another Horizontal envelopes in the FS1 arc section**



# Collimators in FS1 Second Straight Section

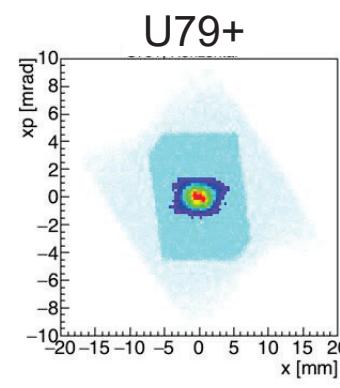
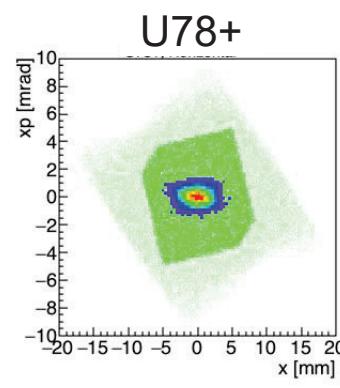
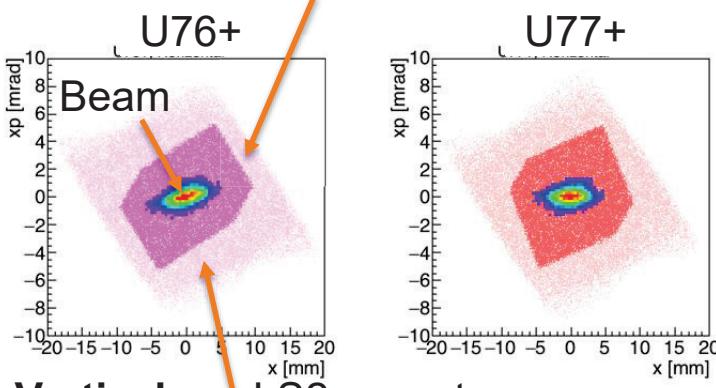
- The beam halo and remaining charge exchanged ions are potentially lost in Linac segment 2
  - Beam loss inside cavity causes a deterioration of the cavity performance
- Five collimators are placed to limit transverse acceptance of this straight section within the LS2 acceptance
  - Aperture is ~7 times of RMS beam size
  - Three collimators for each horizontal and vertical
  - Phase advance of these three collimators are set to 90 deg and 45 deg



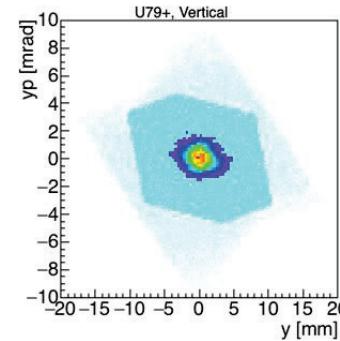
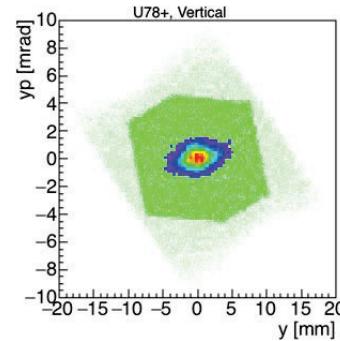
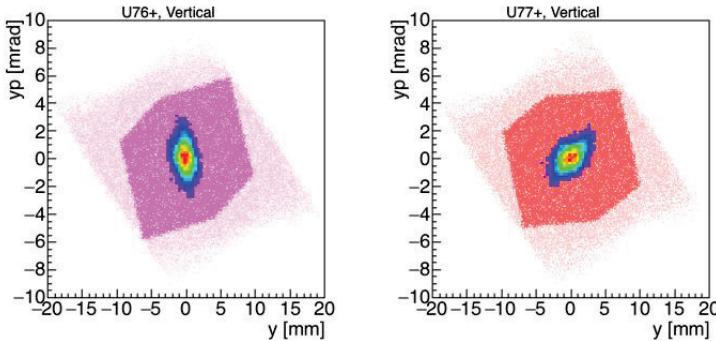
# FS1 – LS2 Acceptance Comparison

- Simulate the acceptance of uranium five charge states in FS1 and LS2 to confirm that the FS1 acceptance is narrower than LS2
- These five charge states, LS2 acceptance covers FS1 acceptance

Horizontal FS1 acceptance



Vertical LS2 acceptance



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# Summary

- Beam loss mechanisms in folding segment1 are identified
  - The optics of 180-deg arc section after ion source is tuned to maximize rejection efficiency of unwanted ions
  - Unwanted charges states and beam contaminant which cannot collimated in Front-end
  - Beam halo generated on the charge stripper in FS1 or mistuned bending magnet setting
  - Charge exchange reaction around the charge selector
- Position and aperture of eleven collimators are designed to efficiently intercept these ions
  - 90% of contaminant loss is localized to the collimators
  - Charge exchange ions are well localized to collimators in arc section
  - FS1 acceptance is limit within LS2 acceptance