

Overview of RAON Beam Instrumentation System and Construction Status of the Low-Energy Linac

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Rare Isotope Science Project (RISP)

- Goal: To build a heavy ion accelerator complex RAON, for rare isotope science research in Korea.

* RAON - Rare isotope Accelerator complex for ON-line experiments

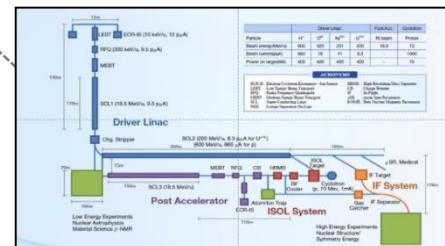
- Budget: KRW 1,518 billion (US\$ 1.32 billion, 1\$=1,146krw)

- accelerators and experimental apparatus : 522.8 billion won
- civil engineering & conventional facilities : 996 billion won (incl. site 357 billion won)

- Period: 2011.12 ~ 2021.12

System Installation Project

Development, installation, and commissioning of the accelerator systems that provides high-energy (200MeV/u) and high-power (400kW) heavy-ion beam



Facility Construction Project

Construction of research and support facility to ensure the stable operation of the heavy-ion accelerator, experiment systems, and to establish a comfortable research environment

※ Accelerator and experiment buildings, support facility, administrative buildings, and guest house, etc.



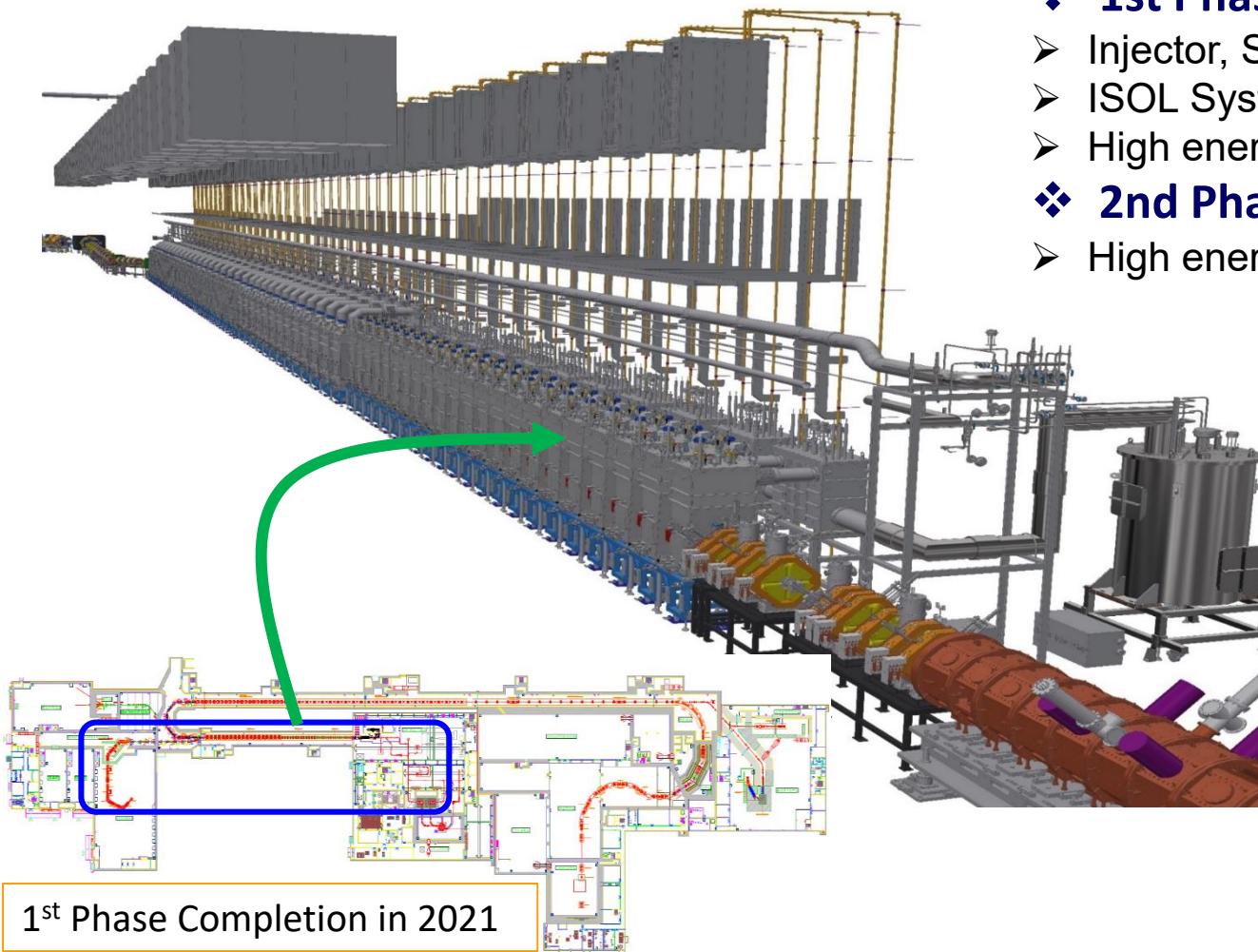
- ◆ Providing high intensity RI beams by ISOL and IF
ISOL: direct fission of ²³⁸U by 70 MeV proton
IF: 200 MeV/u ²³⁸U (intensity: 8.3 pμA)
- ◆ Providing high quality neutron-rich beams
e.g., ¹³²Sn with up to 250 MeV/u,
up to 10⁹ particles per second
- ◆ Providing More exotic RI beam
production by combination of ISOL and IF

Campus Layout

- ◆ Campus Area : **952,066 m²** (including the reservation area of **144,640 m²**)
- ◆ Period : **2014 ~ 2021**(8 years)
- ◆ Cost : 996 billion won (incl. 357 billion won for land)
- ◆ Building Area : **76,259 m²**(11 Bds)
- ◆ Total Bd. Area : **116,252 m²**
- ◆ Constructor : POSCO Consortium(11 companies)



RAON Construction Status/Plan



❖ 1st Phase (~2021)

- Injector, SCL3, Low energy exp.
- ISOL System
- High energy exp.

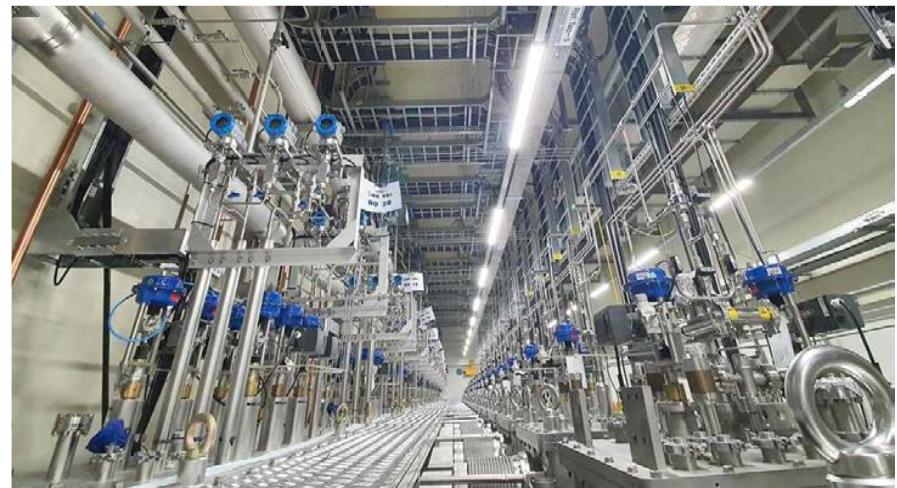
❖ 2nd Phase (2022~)

- High energy Linac, SCL2

Superconducting Linac, SCL3 Tunnel and Gallery



QWR & HWR Cryomodule



Cryogenic Distribution to Cryomodule



Clean beam line assembly



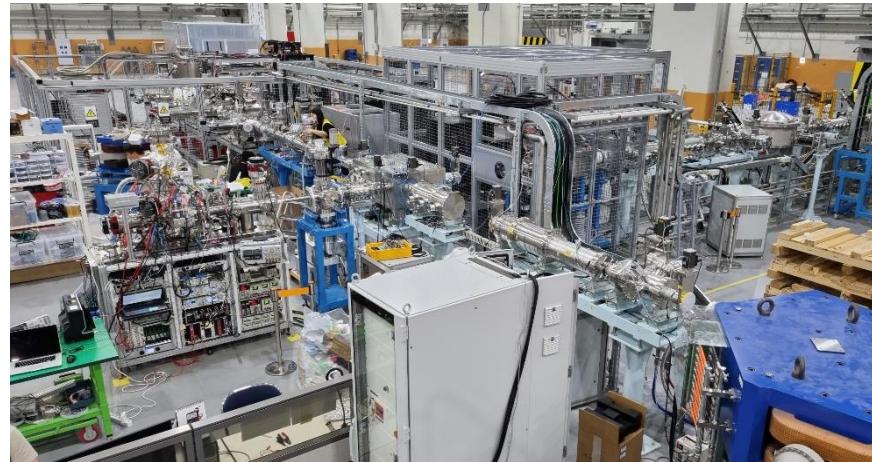
CM/Cryogenic Control Rack and SSPA

Installation completion and ready for beam commissioning in 2021

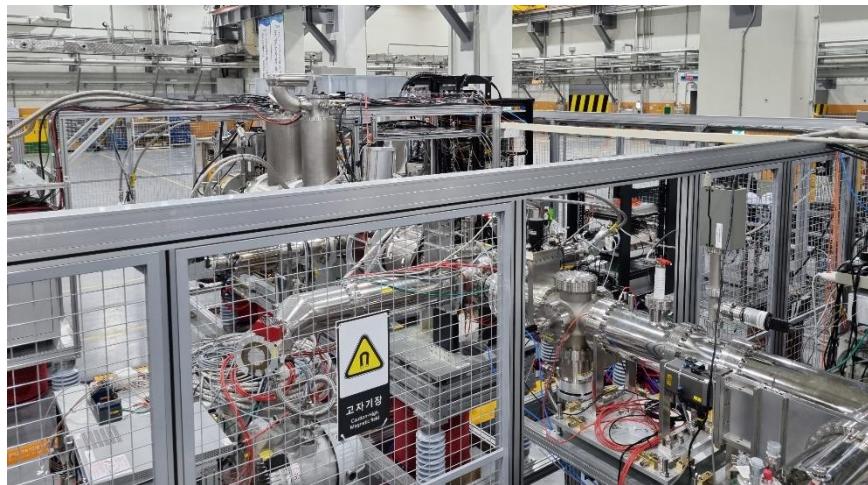
ISOL System



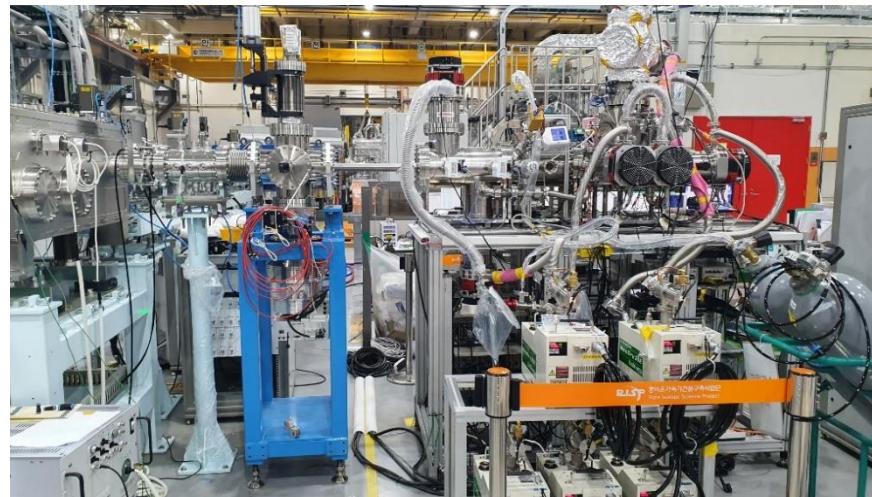
ISOL Target Room



ISOL Beam Line



EBIS Charge Breeder



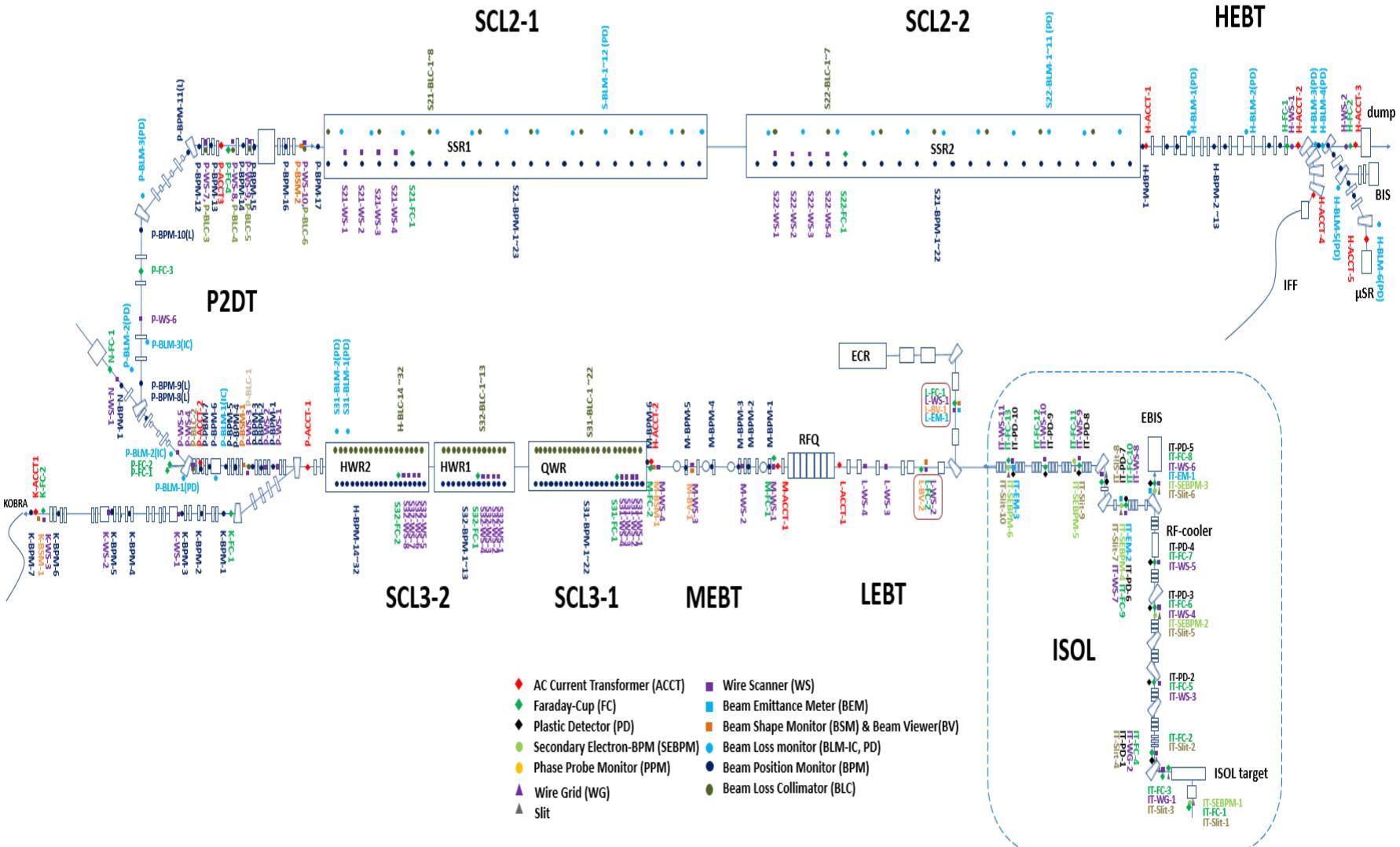
MMS/MR-TOF

TIS, EBIS, RFQ-CB, beam line is being tested with SI(Cs) beam, completed in 2021

Beam Diagnostics Functions

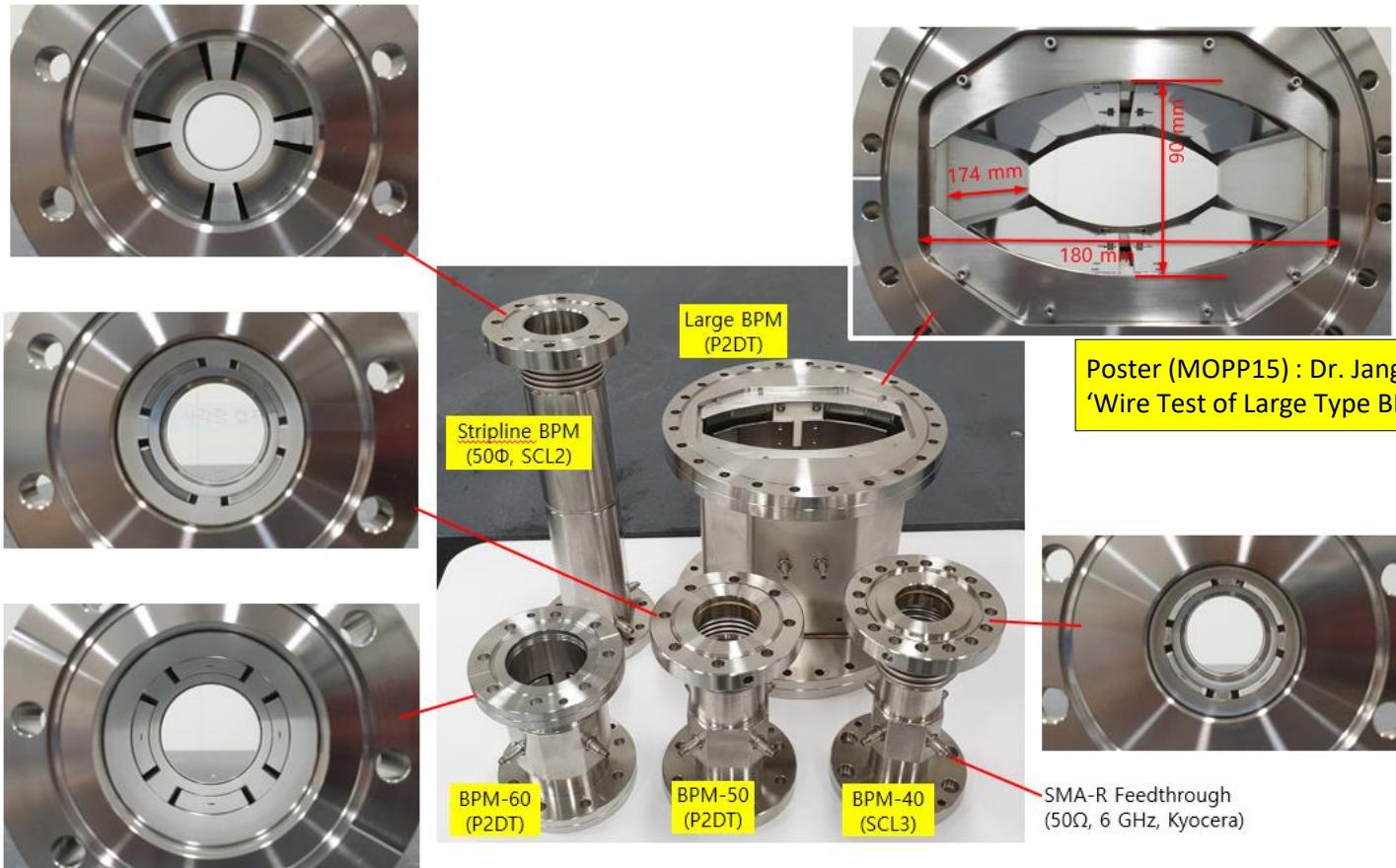
- Initial commissioning & Component tuning
 - FC, WS, BV, ACCT, BPMs(position, phase, TOF)
 - ❖ Beam specification : Ar(9+), ~30e μ A, 100 μ s, 1Hz
- During operation(On-line)
 - Monitor beam transport and acceleration function
 - ✓ BPM : Beam position and phase
 - ✓ BCM : Beam current and transmission(RFQ, SCL3, P2DT, SCL2)
 - ✓ BLM : Beam Loss and link to Machine Protection
 - ❖ Beam current is 1mA ~ 1 μ A
- Commissioning and during operation(On-demand)
 - 1-D, 2-D profile distribution (WS, EM)
 - Bunch length (Stripline FFC)
 - Beam Attenuator @LEBT

Layout of RAON Beam Diagnostics

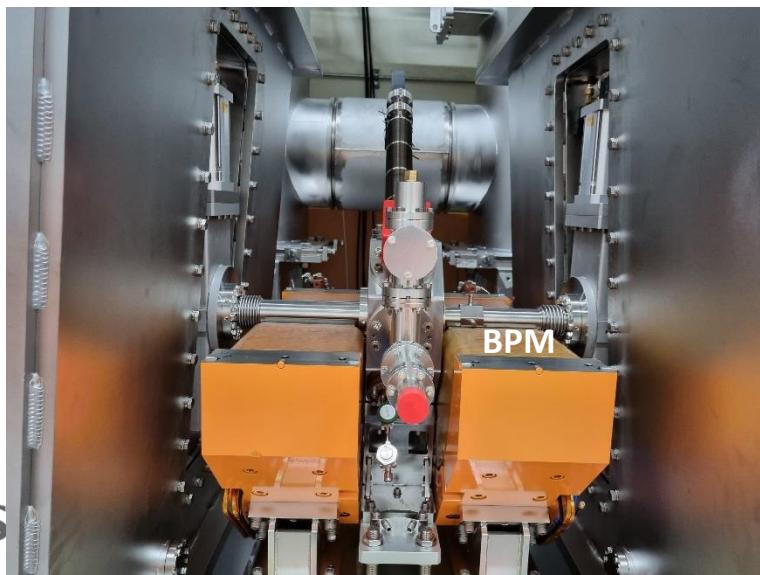
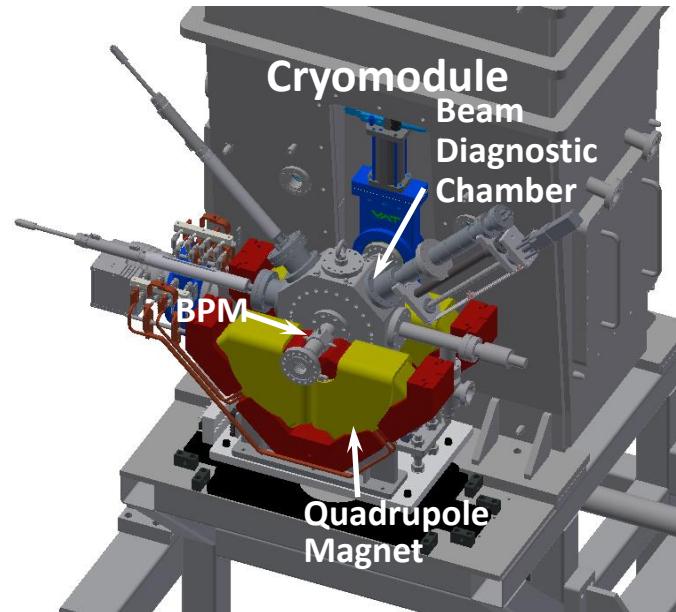
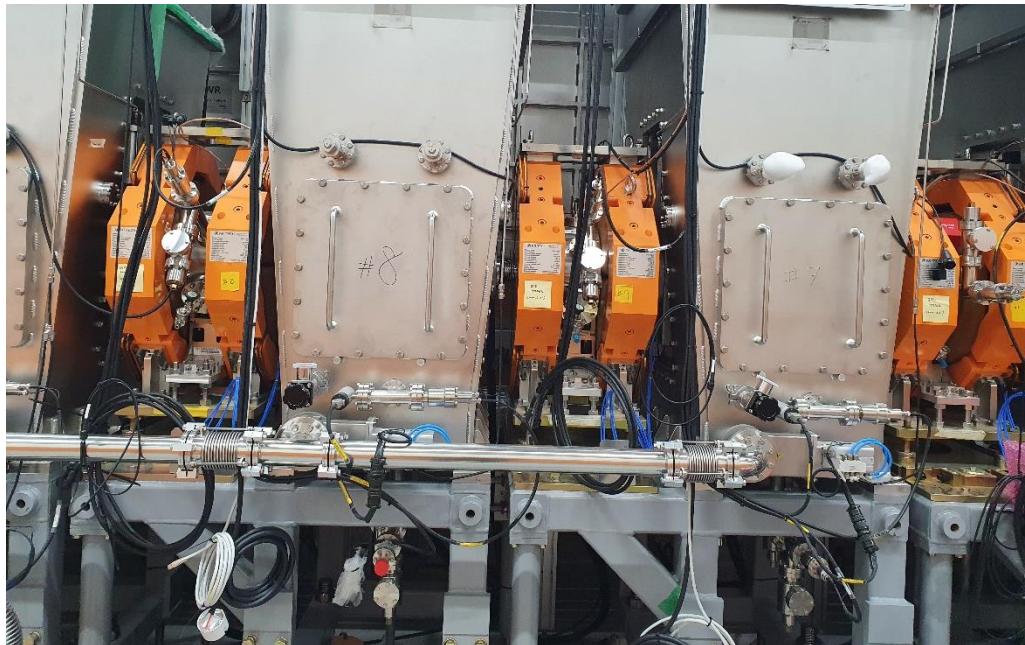


Beam Position Monitor(BPM)

- Measurements : Beam Position, Phase, relative Intensity
- SCL3(**Installed**) : Button-type BPM, Curved type 20mmx30mm
- P2DT(**Fabricated**) : Large button-type BPM(Bending section), Button-type BPM
- SCL2(**Fabricated**) : Stripline BPM, Curved type 25mmx150mm

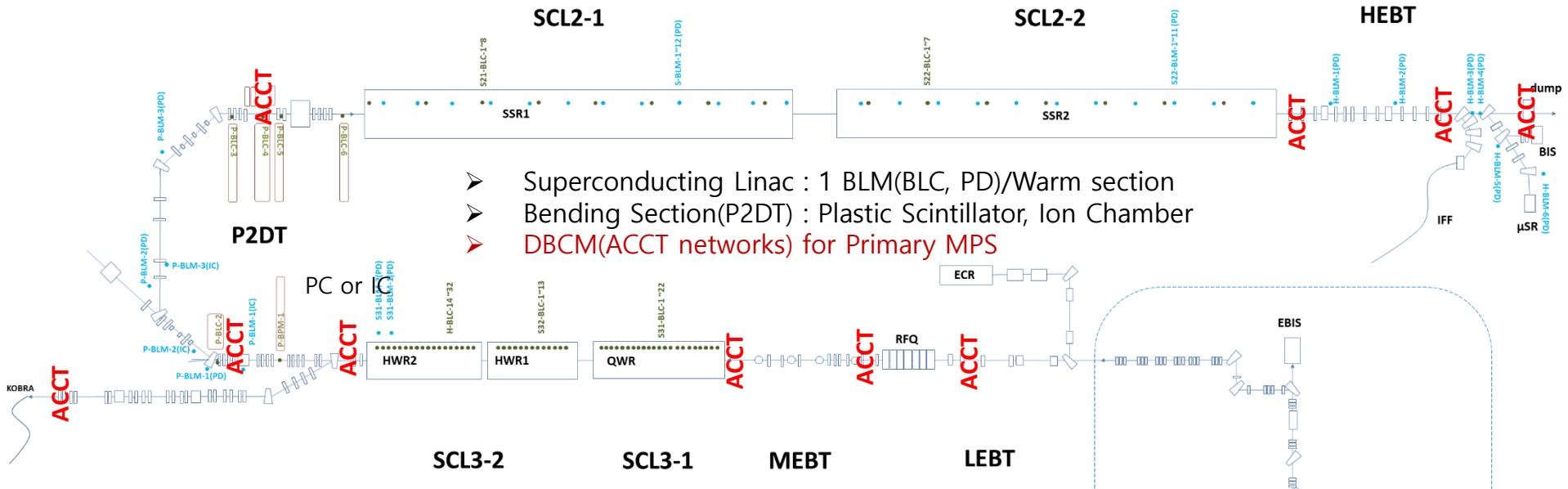


Beam Diagnostics at SCL3-Warm Section



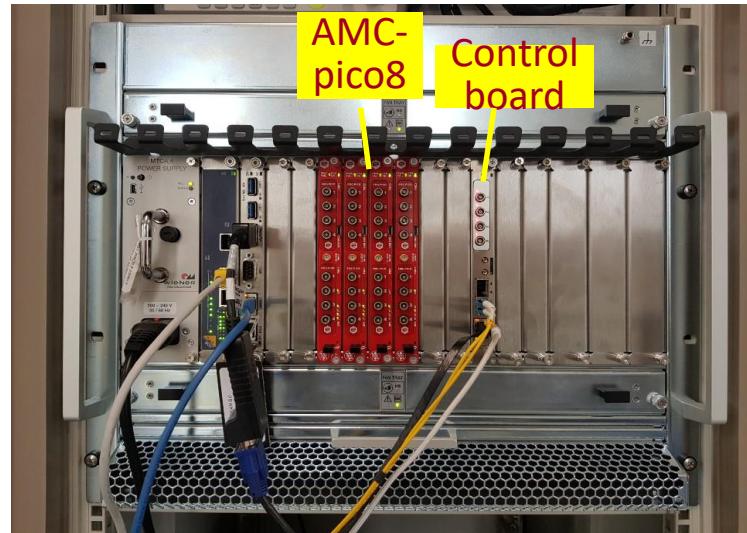
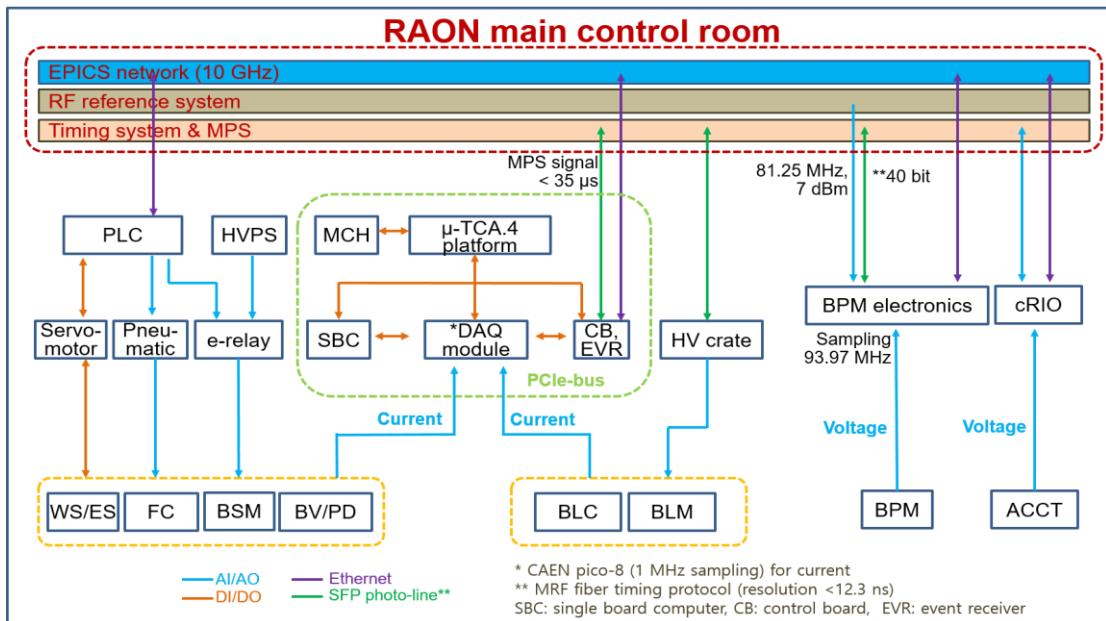
- BPM and BDC inside of Magnetic Quadrupole Doublet
- Installation (& alignment) procedure of BDC/BPM/Beam Pipe assembly (particle-free with pure N₂ purging) in between two cryomodules is well defined & followed
- Ring Type(ID=36 mm, Nb) BLC inside BDC
 - Directly collect halo/stray beam

Beam Loss Monitor(BLM)



	PC(IC)	PD	BLC	DBCM(ACCT)
QWR	-	-	ongoing	ongoing
HWR1	-		ongoing	ongoing
HWR2	-		ongoing	ongoing
P2DT	X	X	X	X
SSR1		X	X	X
SSR2		X	X	X

Diagnostics DAQ System

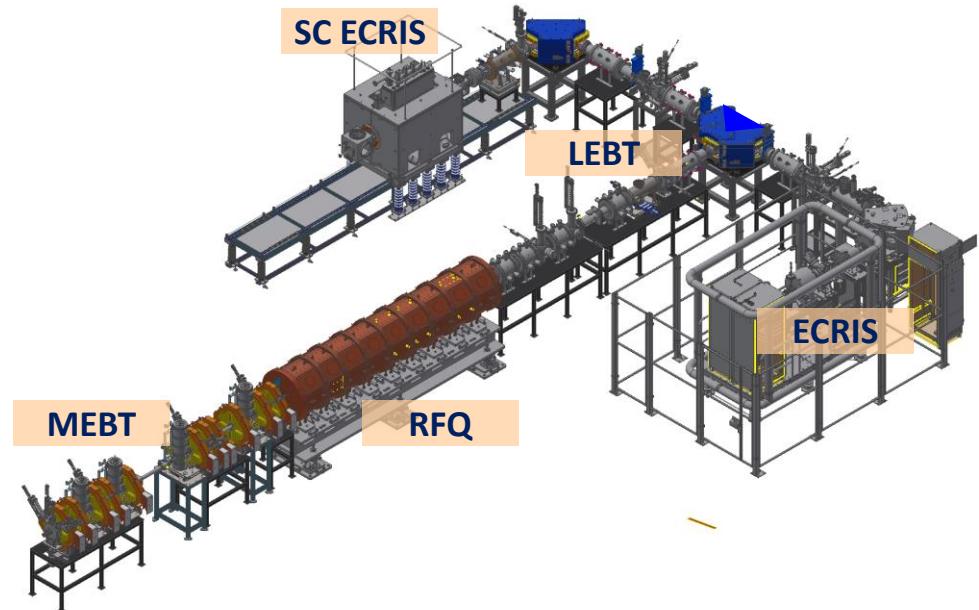


- **BPM**
 - 153 modules fabricated; SCL3(60), P2DT(28), SCL2(65)
 - supports timing, trigger, interlock, postmortem, EPICS of RAON
- **Current (WS, FC, BLM, BLC) - μTCA system**
 - CAENels AMC-pico: 42 boards, 8 ch/20 bit/pA range
 - Modified firmware for RAON trigger, interlock and EPICS
- **ACCT – Standalone 1u chassis**
 - 100 MS/sec, 14-bit 4 ADC channels
 - Upgrade from cRIO System(1MS/sec)
 - supports timing, trigger, interlock, postmortem, EPICS of RAON

Electronics for SCL3 are fully tested/calibrated

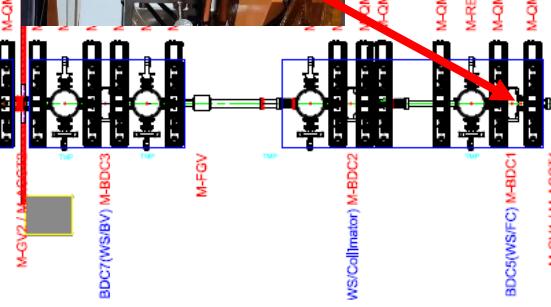
RAON Injector System

- **Two ECR-IS on high voltage platforms**
 - 14.5 GHz ECR ion source
 - 28 GHz superconducting ECR ion source
- **LEBT ($E = 10 \text{ keV/u}$)**
 - 10 keV/u, Dual bending magnet
 - Chopper & Electrostatic quads, Instrumentation
- **RFQ ($E = 500 \text{ keV/u}$)**
 - 81.25 MHz, Transmission Eff. ~98%
 - CW RF Power 94 kW (SSPA: 150 kW)
- **MEBT ($E = 500 \text{ keV/u}$)**
 - Four RF bunchers (SSPA: 20, 15, 4×2 kW)
 - Simple quadrupole magnets, Instrumentation



Installation completed and beam commissioning from October, 2020

RAON Injector Instrumentation

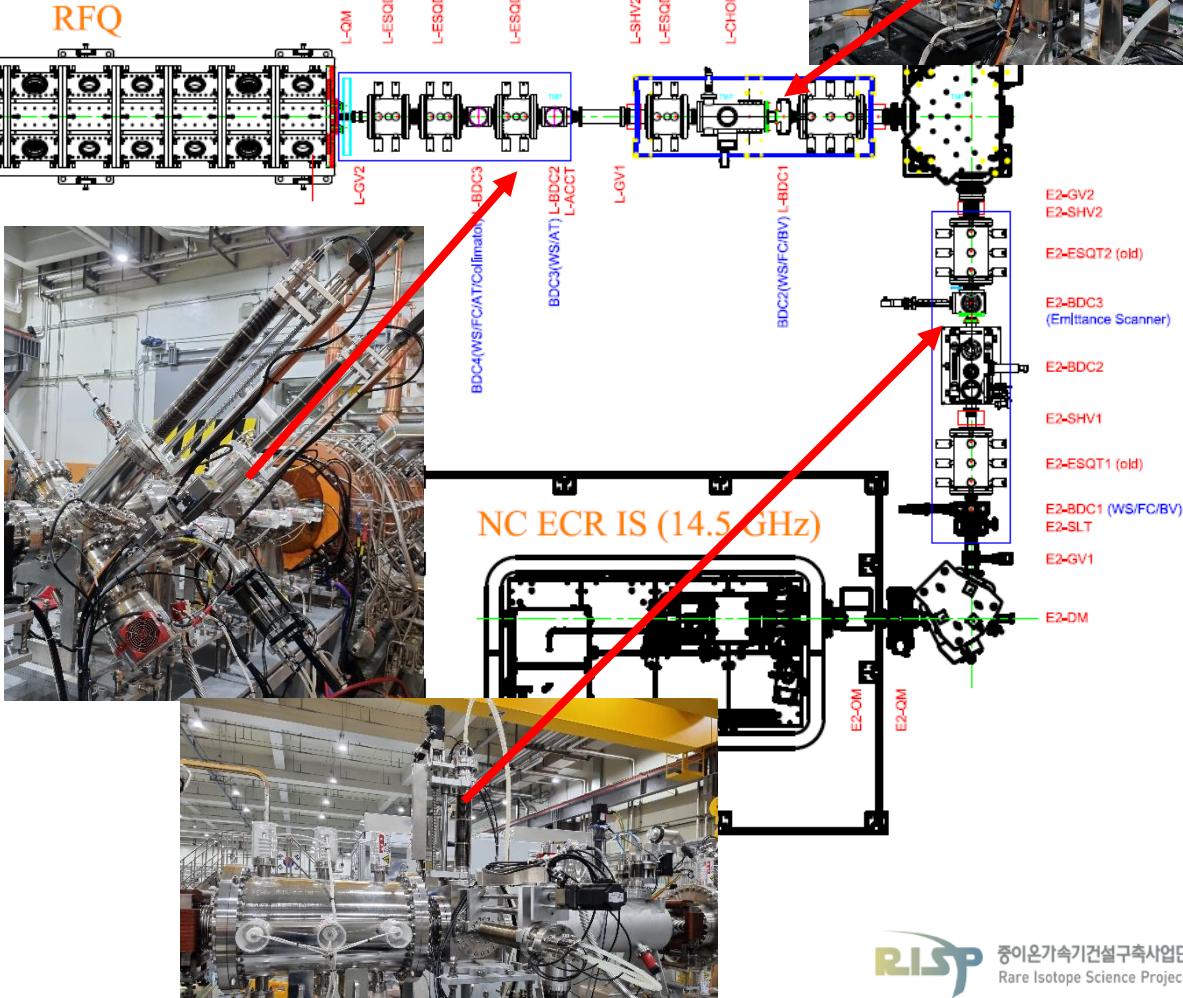


LEBT

- Wire scanner - 5 sets (**4 installed**)
- Beam Viewer – 3 sets (**2 installed**)
- Bergoz ACCT – **1 set**
- Faraday Cup – 5 sets (**4 installed**)
- beam Attenuator – **2 sets**
- 2-D Allison Scanner – 2sets (**1 installed**)

MEBT (Installed)

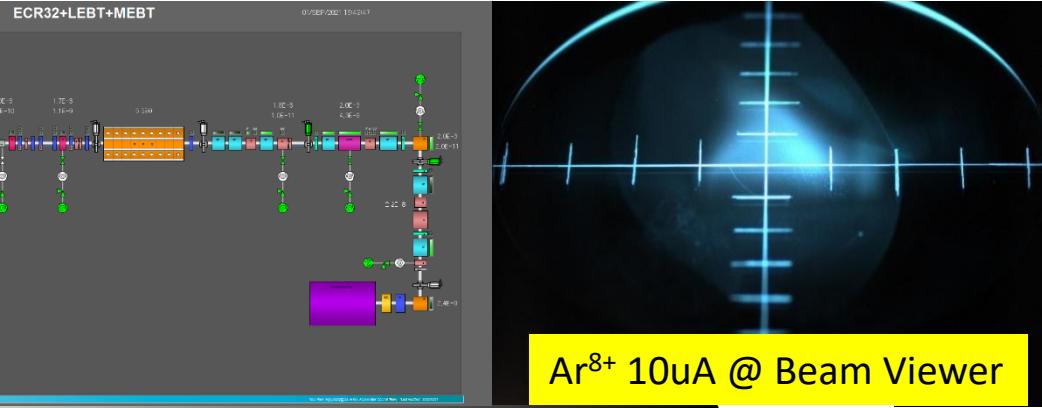
- Wire scanner - **4 sets**
- Beam Viewer – **1 set**
- Bergoz ACCT – **2 sets**
- Faraday Cup – **2 sets**
- Stripline FFC – **1 set**
- BPM – **6 sets**



Injector Beam Commissioning

◆ Injector beam commissioning

- ✓ Started on 10.19(2020), and 1~2 times/week
- ✓ 14.5 GHz ECR-IS → LEBT → RFQ → MEBT
- ✓ Reference beam: $^{16}\text{O}^{6+}$, $^{40}\text{Ar}^{8+}$, $^{40}\text{Ar}^{9+}$ (100 μs pulse, 1Hz)



■ LEBT

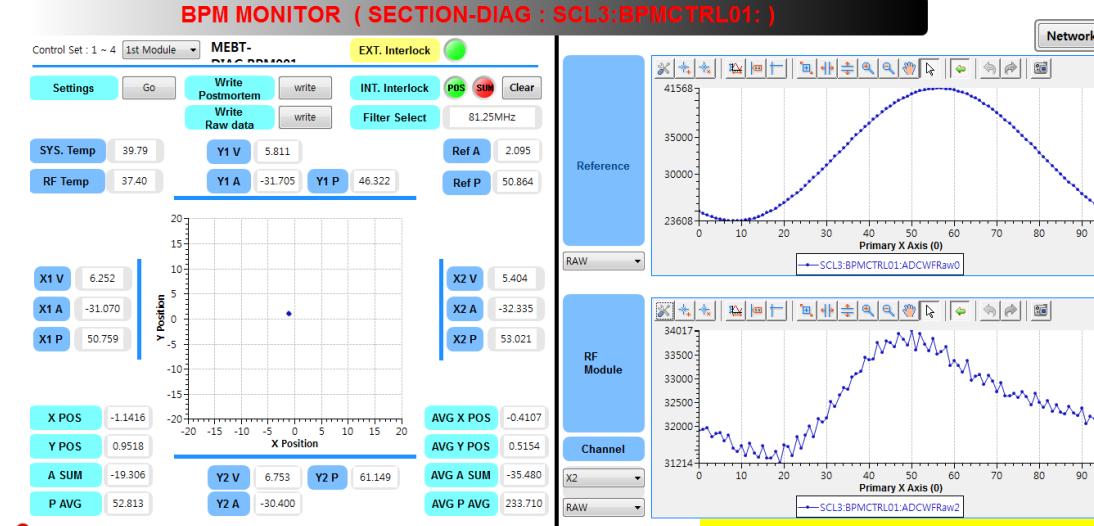
- Charge selection
- Emittance measurement
- Transverse beam size measurement
- Orbit correction, etc

■ RFQ

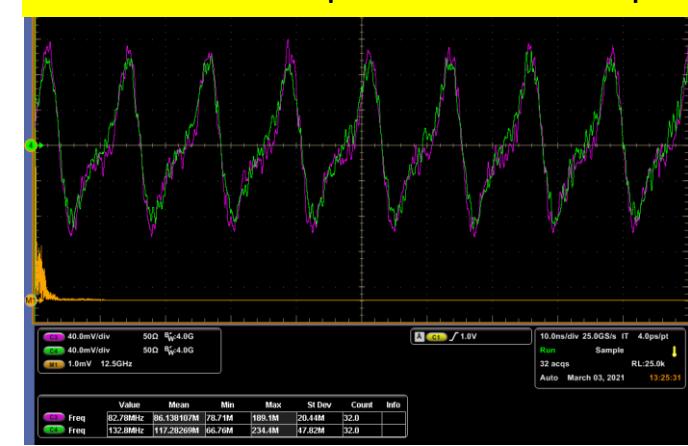
- Beam transmission
- Beam energy measurement, etc.

■ MEBT

- Rebuncher amplitude & phase scan
- Transverse beam matching
- Longitudinal beam matching
- Orbit correction, etc.



~40 dB Amplifier - Oscilloscope



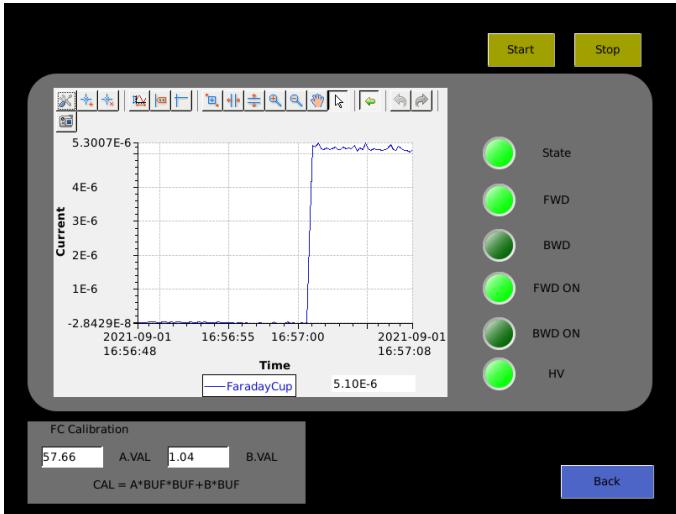
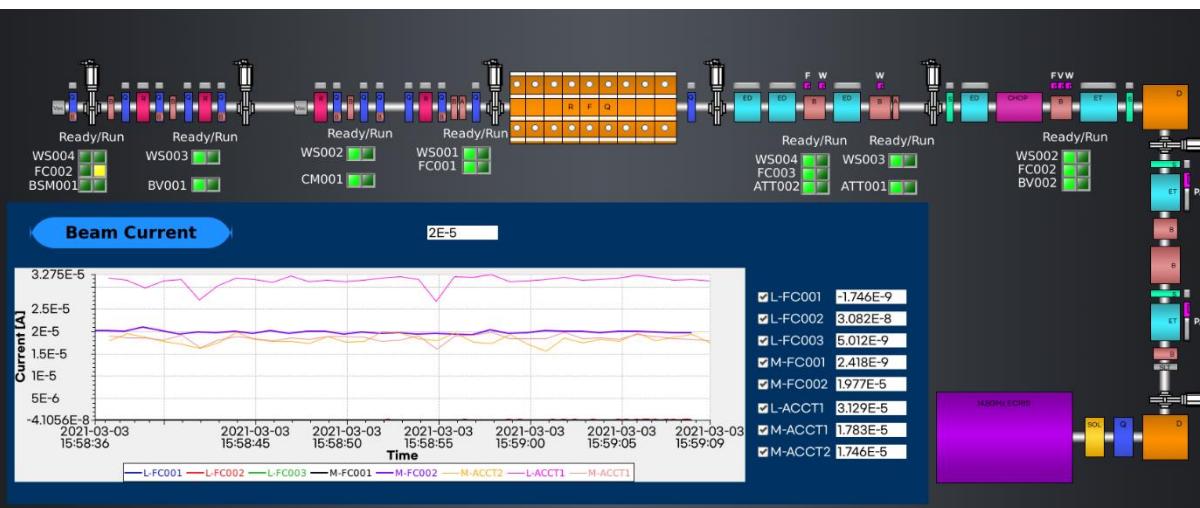
BPM@MEBT; O^{6+} 500 keV/u

Injector Beam Commissioning –Diagnostics Control

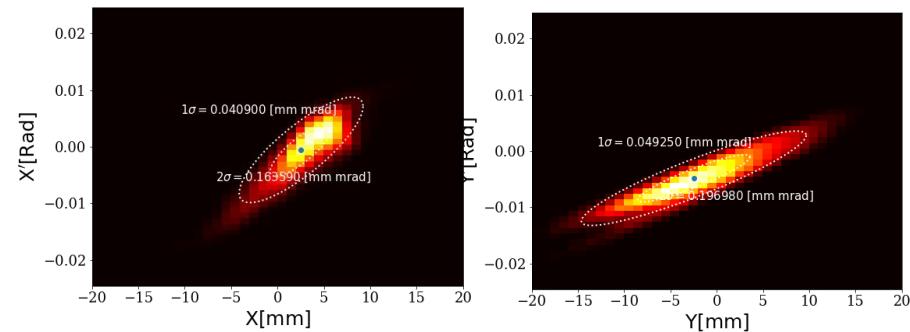
◆ Injector beam commissioning

- ✓ EPICS basis control system
- ✓ Reference beam: $^{40}\text{Ar}^{9+}$ (100 μs pulse beam, 1Hz repetition rate)

Poster (WEPP35) : EunHun. Lim
'EPICS Control System for RAON Diagnostics'



- WS/FC/BV operation GUI(Sequence, Interlock)
- WS/FC – DAQ calibration and auto setting/saving
- Analysis(fitting) WS measurements using py-epics
- Energy measurements with BPM pairs(TOF)



Summary & Outlook

❖ Status of RAON Accelerator

- Injector system is in the beam commissioning stage since October 2020
- Low-energy linac, SCL3 will be completed in 2021, followed by beam commissioning.
- High-energy superconducting linac is pushed to the phase 2 project
- ISOL beam line components(TIS, RF-CB, EBIS, etc.) is being successfully tested with SI(Cs) beam

❖ Beam Instrumentations

- Button-type BPM and electronics for SCL3 are fully calibrated
- Large(P2DT section) BPM, Stripline BPM, and electronics for SCL2 are fabricated/tested
- Bergoz ACCT; 3 in the injector/2 in the P2DT installed
- BLM(Beam Loss Monitor); BLC(36 mm Ring) in the SCL3 warm section is installed
- Plastic Scintillator+PMT, Proportional Counter in the P2DT will be installed
- Current/voltage modules based on μ TCA and BPM electronics are being tested.
- DBCM(ACCT networks) is being established/demonstrated for primary MPS(FPS)
- WS, FC, 2D-EM, BV, BPM, ACCT support beam tuning during injector beam commissioning
- EPICS based control systems/software are being updated

노벨상 향한 대장정 스타트
중이온가속기 라온

감사합니다.
Thank you

가속기는 '노벨상의 산실'로 불린다. 기초과학 연구에는 필수 실험시설이자, 산업계에는 새로운 기술 개발의 터전이다. 머리카락 한 푼 두께보다 작은 나노미터(nm·1nm는 10억 분의 1m)와, 이보다 100만 배 더 작은 펜토미터(fm·1fm는 1000조 분의 1m)의 세계를 보여주는 최첨단 '현미경'이기도 하다. 한국형 중이온가속기 '라온(RAON)'이 2021년 완공을 목표로 구축에 들어갔다. 박병 3분 뒤의 우주를 재현하고, 한국의 이름을 불인 새로운 원소 '코리아늄'을 발견해 주기율표에 등재하겠다는 포부도 세웠다.