

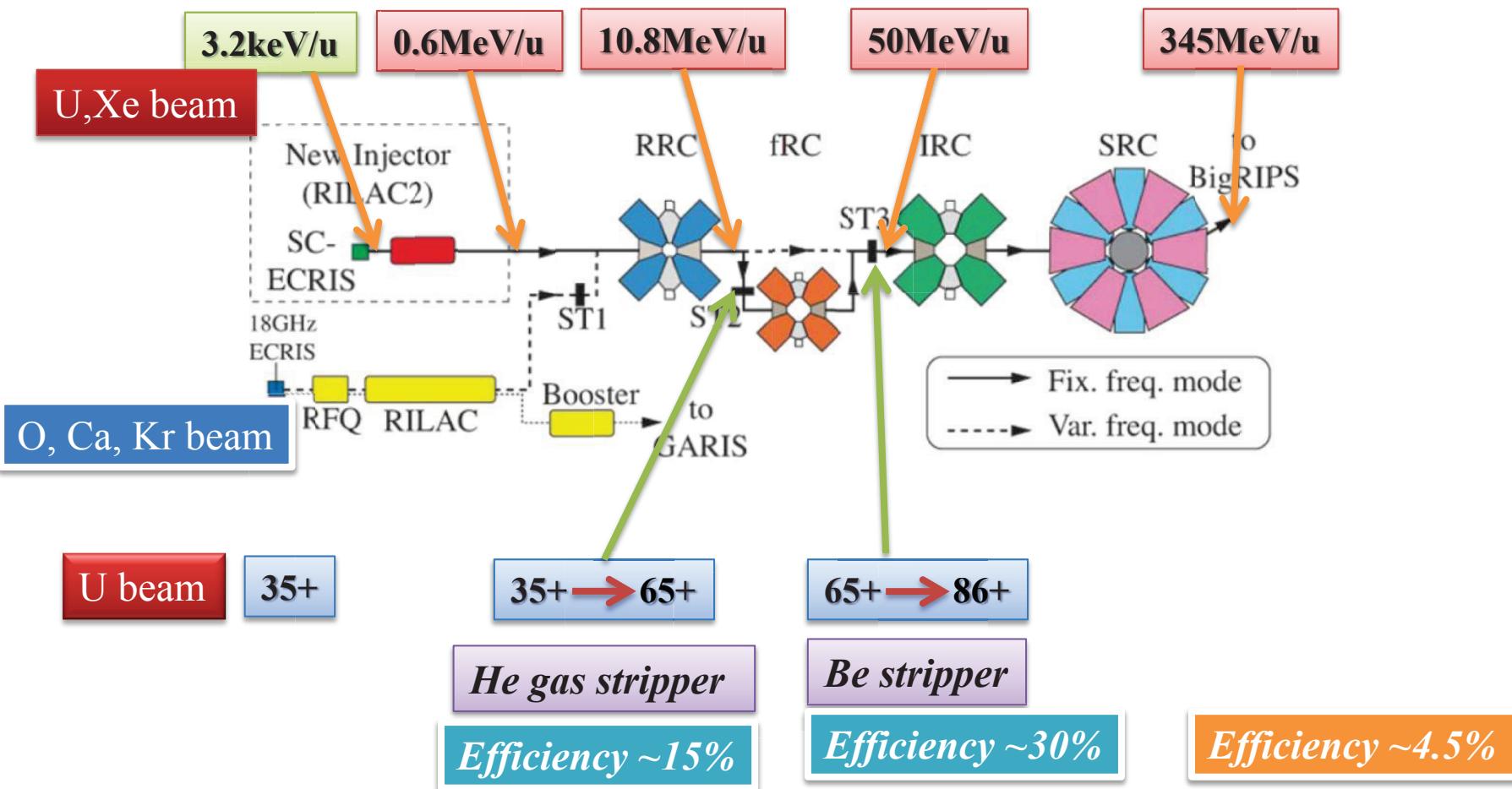


## *Status of RIKEN 28GHz SC-ECRIS*

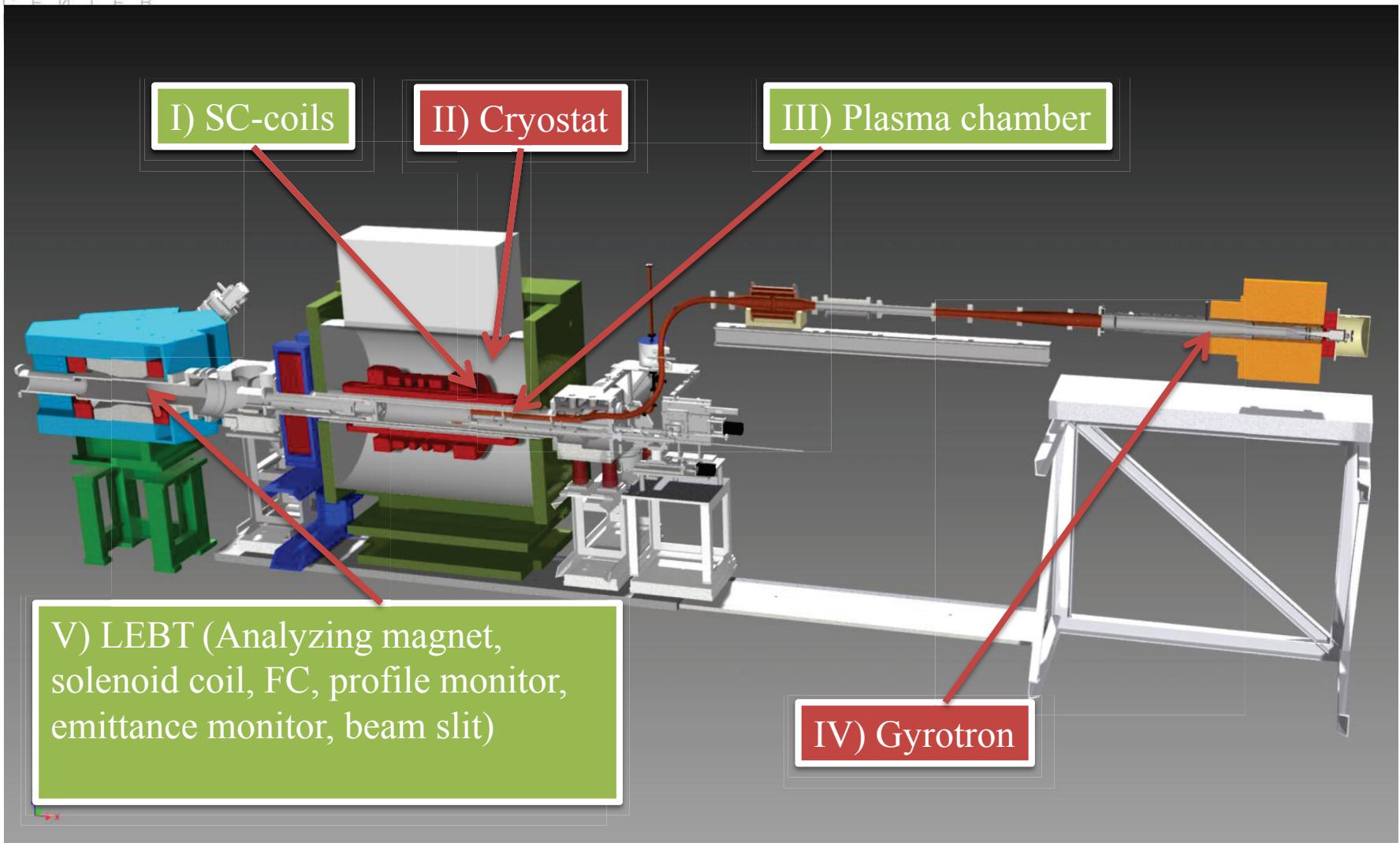
Yoshihide Higurashi, Jun-ichi Ohnishi, Kazutaka Ozeki, Hiromitsu Haba,  
Masanori Kidera and Takahide Nakagawa

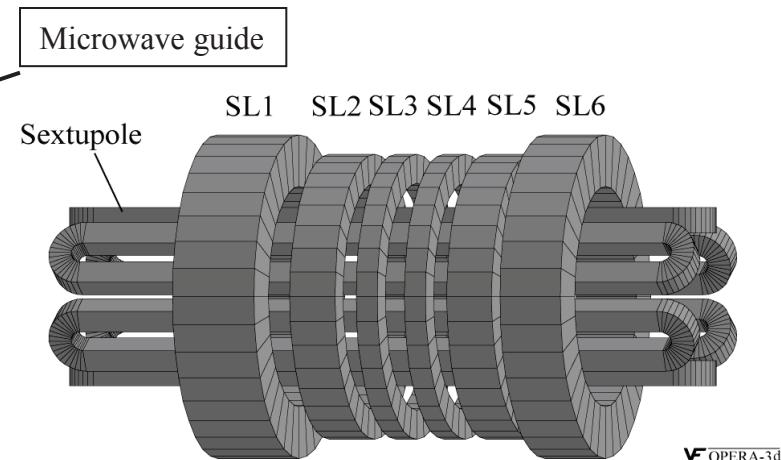
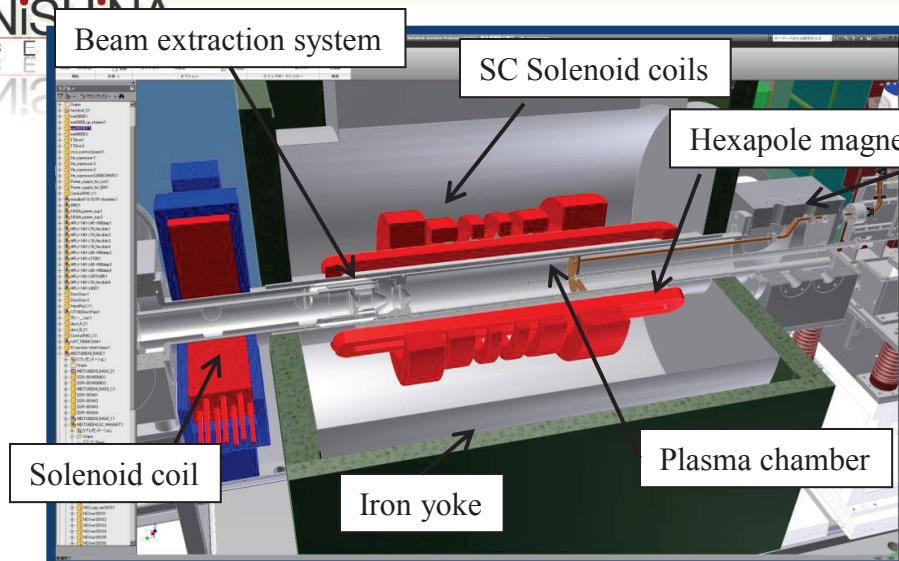
*Riken, Hirosawa 2-1, wako, Saitama 351-0198, Japan*

1. Introduction
  - RIKEN RIBF project
2. RIKEN 28GHz SC-ECRIS
  - Cooling power of the cryostat
  - stability of Gyrotron output
3. Experimental results
  - Al-chamber effect** ( highly charged uranium ion production)
  - beam intensity of highly charged U ions with sputtering method
  - High temperature oven
4. Summary and future plan

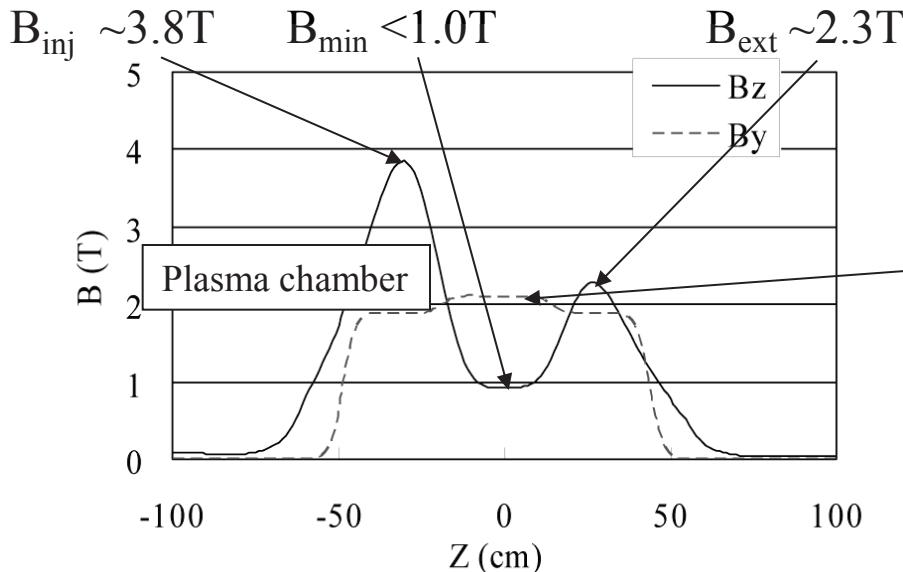


## RIKEN 28GHz SC-ECRIS





## For 28GHz operations

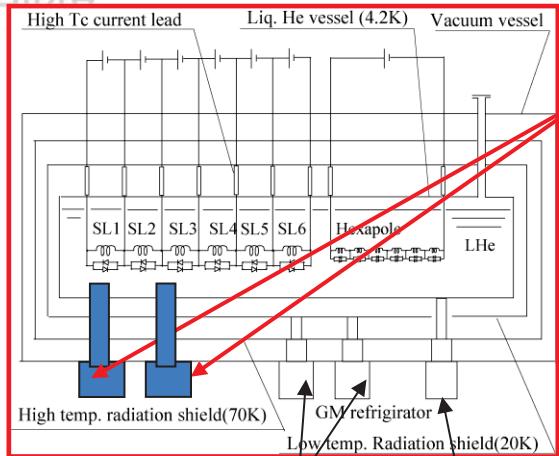


6 solenoid coils  
Flexible magnetic distribution  
We can change the magnetic field gradient and ECR zone size independently

*High energy Physics  
and Nuclear Physics 31(2007)37  
J. Ohnishi et al,*

“Flat  $B_{\text{min}}$ ” structure  
G. D. Alton and D. N. Smithe,  
Rev. Sci. Instrum. 65 (1994) 775

## Cooling power (cryostat)



**2 GM-JT**

### Heat load

| Item            | Helium vessel | Low temp. radiation shield | High temp. radiation shield |
|-----------------|---------------|----------------------------|-----------------------------|
| Design temp.    | 4.2 K         | 20 K                       | 70K                         |
| Radiation       | 0.005         | 5.5                        | 40                          |
| Conduction      |               |                            |                             |
| Support         | 0.005         | 0.3                        | 4                           |
| Port            | 0.06          | 1.5                        | 20                          |
| Current lead    | 0.07          | 10                         | 64                          |
| Total heat load | 0.14          | 17.3                       | 128                         |

GM refrig. 35W(45K), 6.3W(10K)

GM. Refrig. 50W(43K), 1.0W(4.2K)

**Cooling power (4.2K)**

**2GM-JT**

**1GM**

**Total**

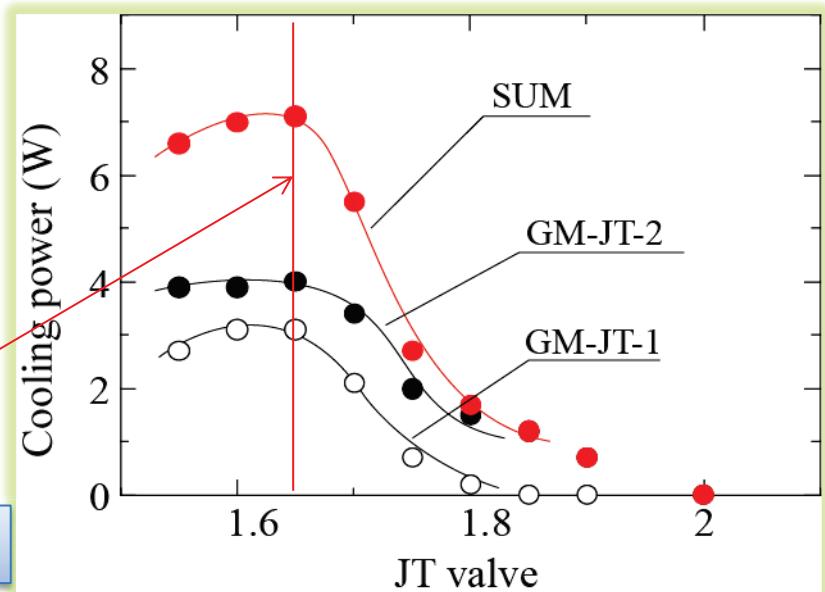
**~7.3W**

**~1.0W**

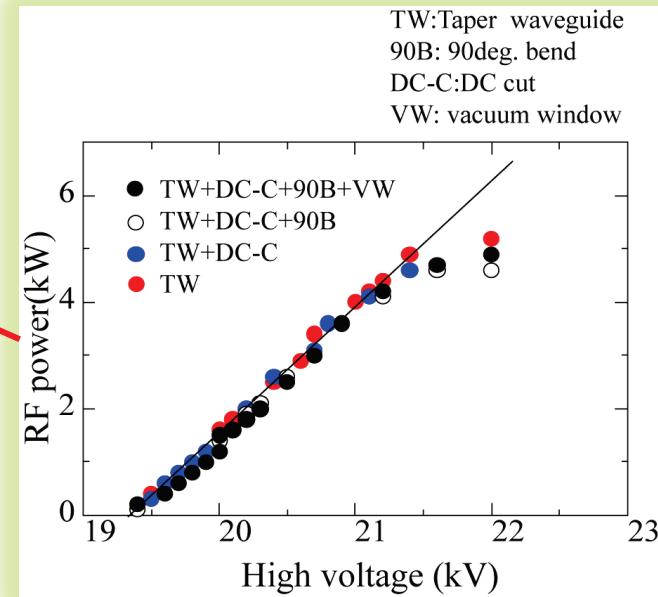
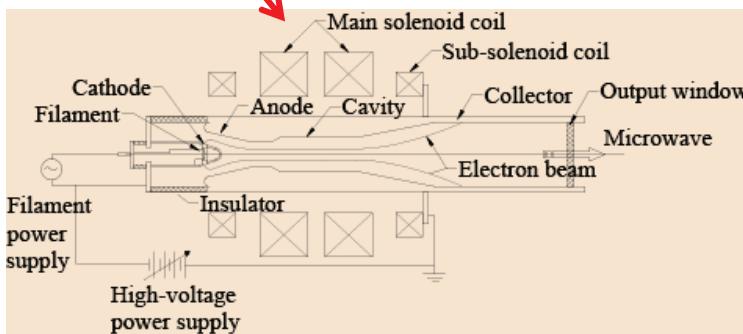
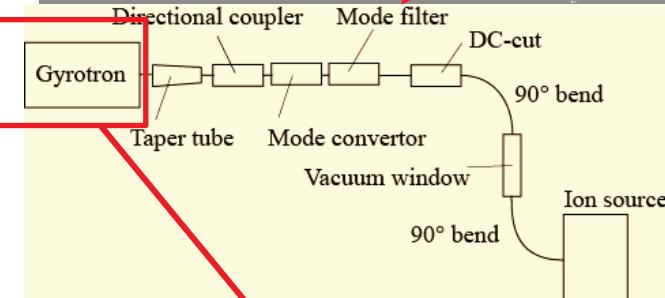
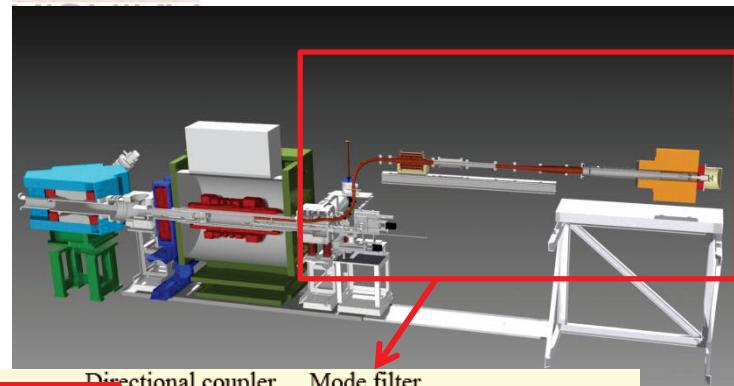
**~8.3W**

**Without plasma**

**cooling power ~8W**

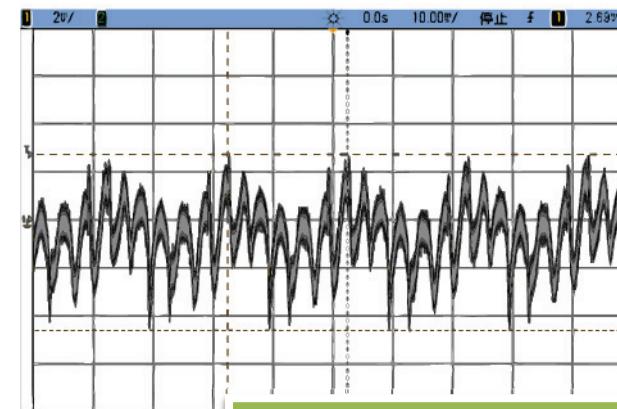
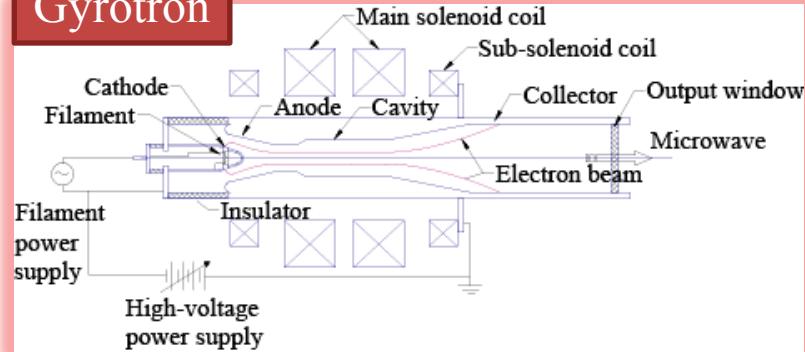


# Output power stability I (gyrotron)

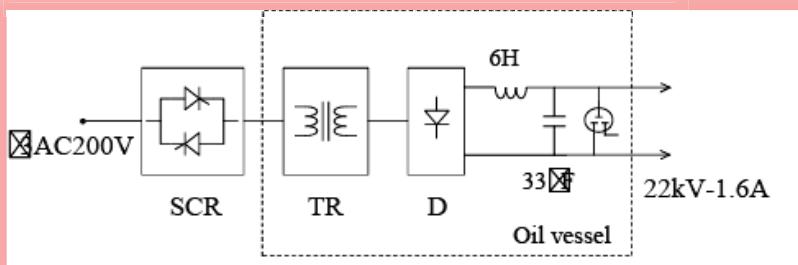


## Output power stability II (gyrotron)

### Gyrotron



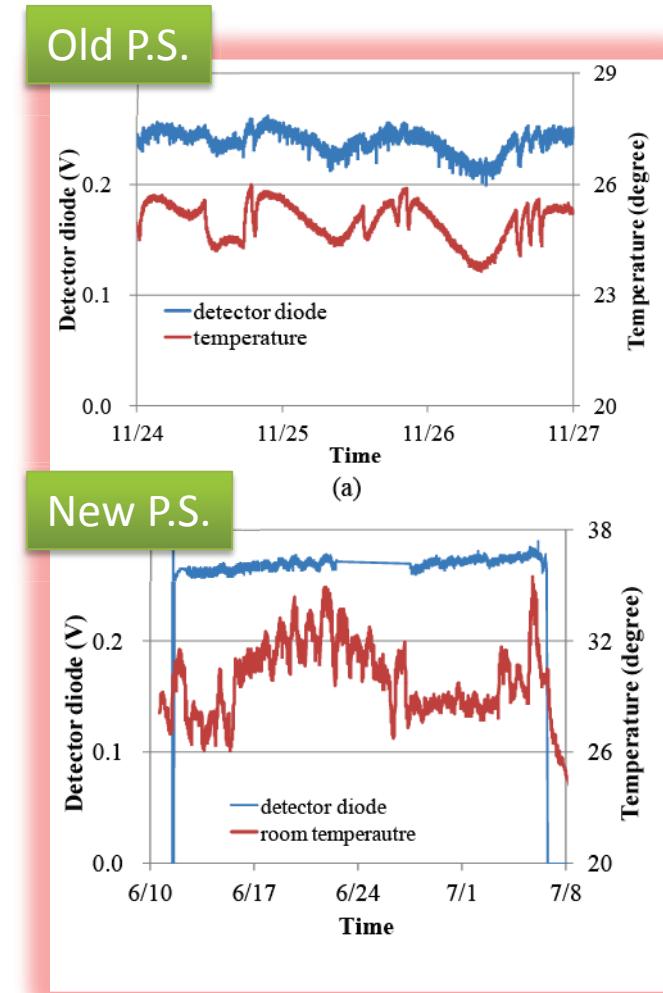
### HV power supply for Gyrotron



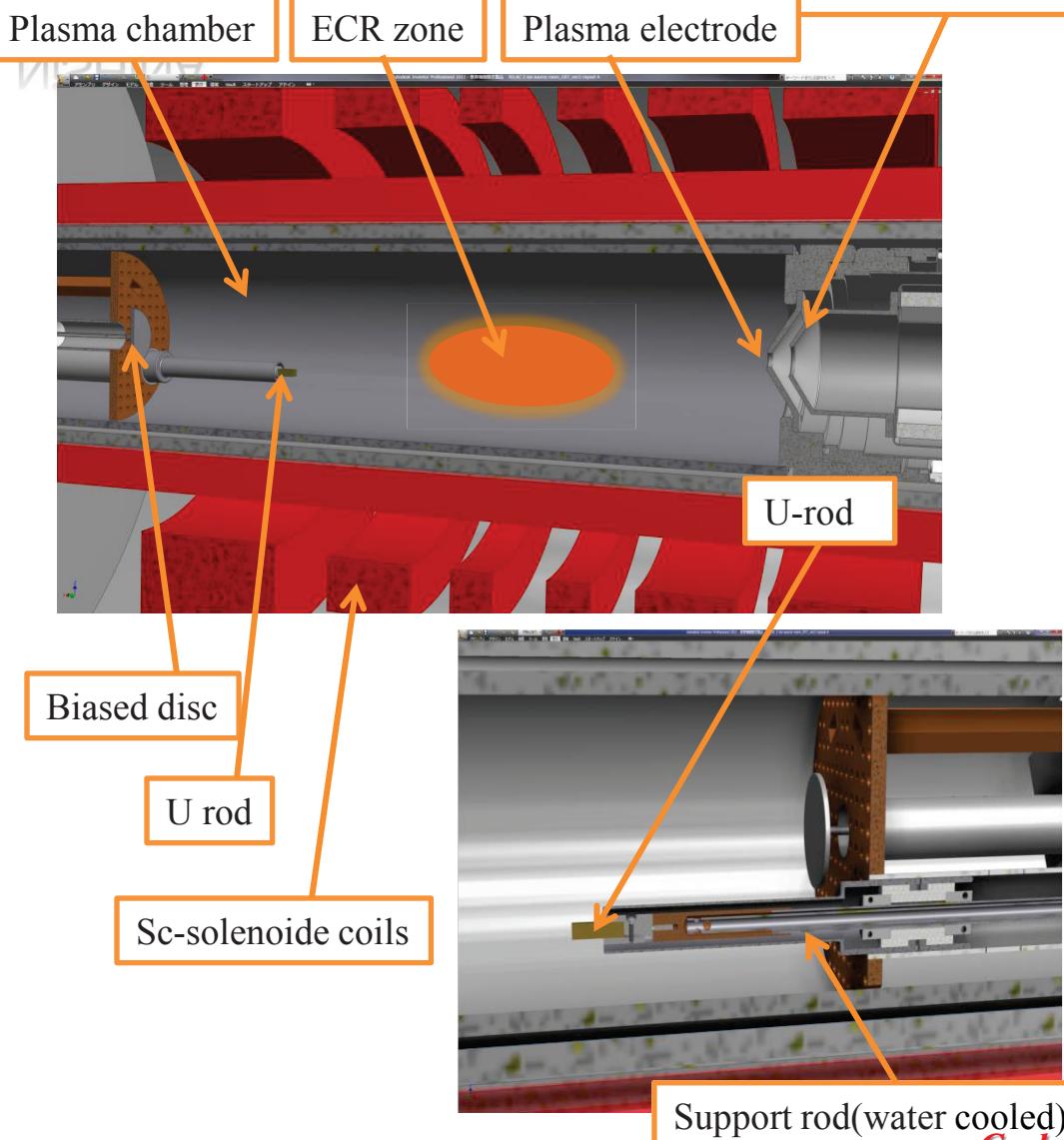
Initially, the rectification circuit shown in Figure for the cathode power supply consisted of a 6 H inductor and a 3  $\mu$ F capacitor. To reduce the voltage ripples, we increased the capacitance tenfold by adding four 7.5  $\mu$ F paper capacitors with a maximum rated voltage of 37.5 kV. As a result, the ripples in the cathode voltage and RF power were reduced to approximately 15 V and 100-150 W, respectively, and operation below 500 W became possible.

## Output power stability III (gyrotron)

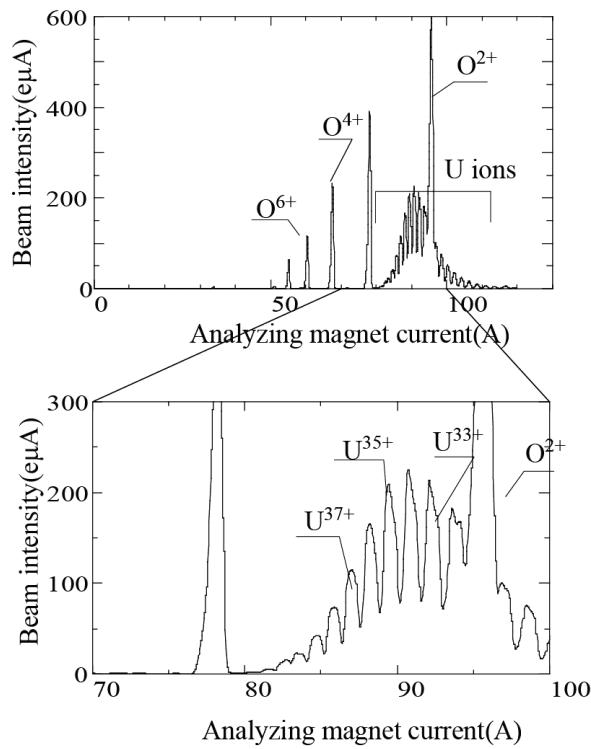
The fluctuation in the diode voltage corresponds to a fluctuation in the RF power of approximately 300 W. This fluctuation seems to be correlated with the temperature of the room in which the power supplies are housed. We investigated this phenomenon intensively because any fluctuation in the microwave power would influence the beam currents. As a consequence, we found that the RF power is very sensitive to the current in the main solenoid coil and that the current changes slightly, on the order of  $1 \times 10^{-4}/^\circ\text{C}$  with the temperature of the room. In order to reduce this power fluctuation, we replaced the main solenoid power supply with another with a current stability of less than  $1 \times 10^{-5}$  per day. As a result, the RF power could be stabilized to within 7-8% of the total power in one month.



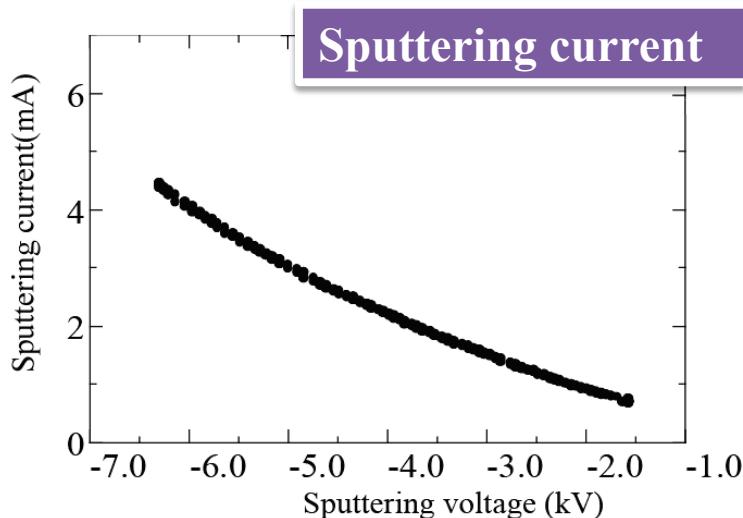
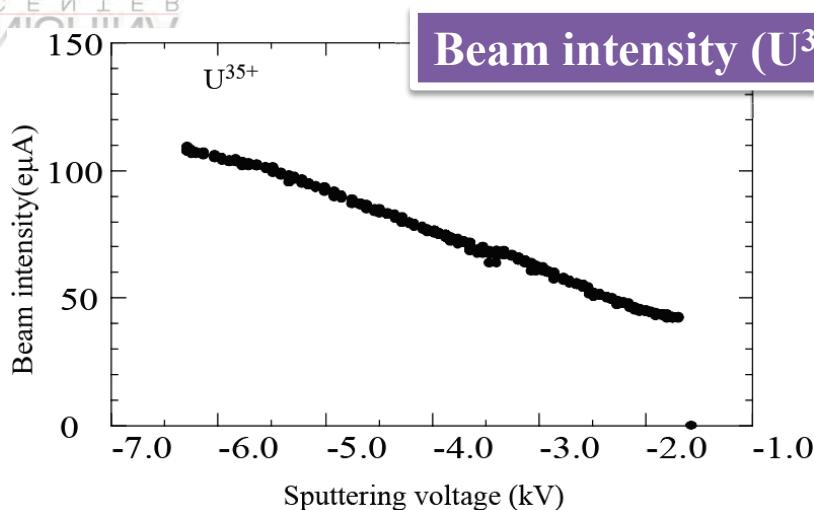
## Sputtering method I



$B_{\text{inj}} \sim 3.2\text{T}$ ,  $B_{\text{min}} \sim 0.6\text{T}$ ,  $B_{\text{ext}} \sim 1.8\text{T}$   
 $B_r \sim 1.85\text{T}$



## Sputtering method II



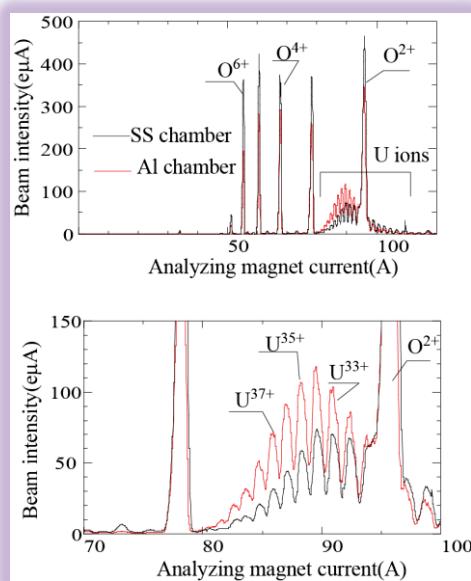
The beam intensity linearly increased with increasing the sputtering voltage.

The beam intensity was not saturated at highest sputtering voltage (-6.5kV)

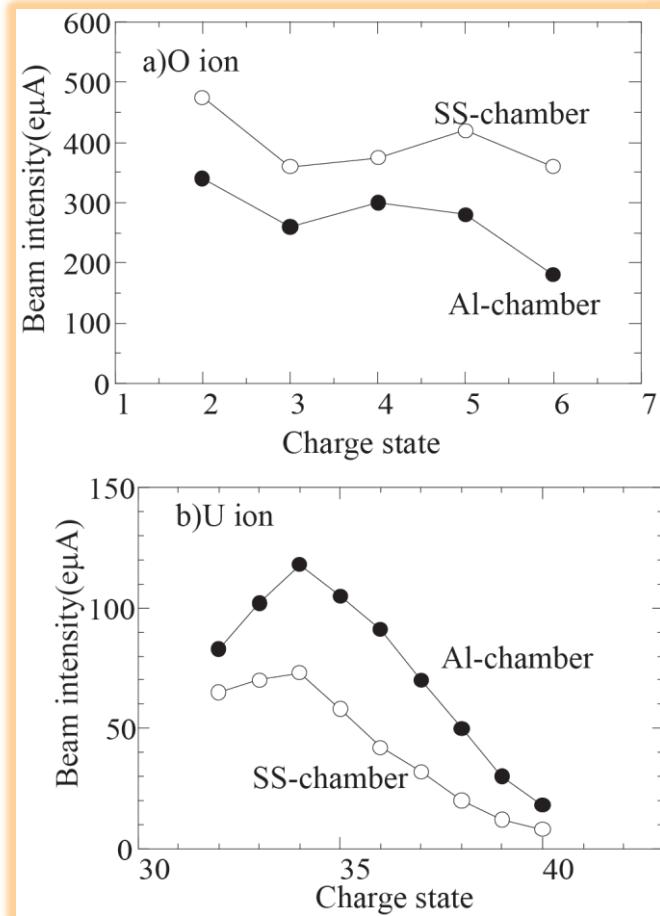
It may possible to increase the beam intensity at higher voltage

Due to the risk of spark at the high sputtering voltage and instability of the beam, we did not supply the sputtering voltage higher than 6.5kV

## Aluminum chamber effect

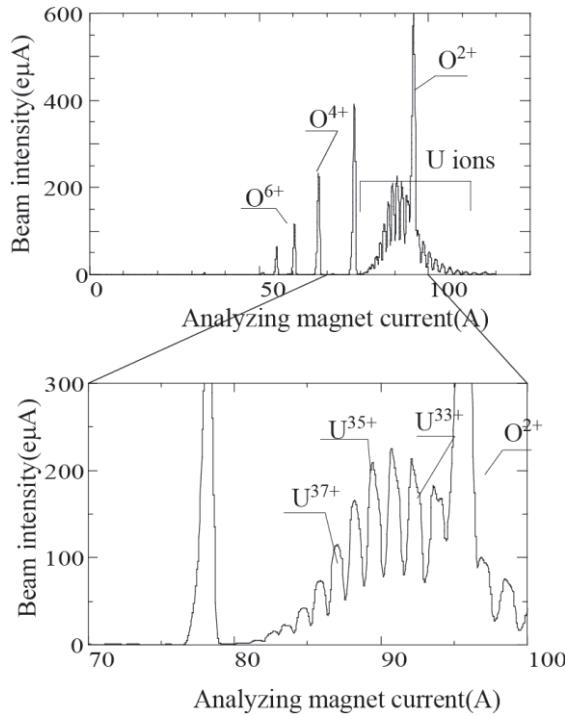


The injected RF power was 2 kW for both cases. The ion source was tuned to produce  $U^{35+}$ . As shown in fig. 1, the intensity of the highly charged U ion beam with the Al chamber was higher than those with the SS chamber. For example, the intensity of the  $U^{35+}$  ion beam with the Al chamber was 110 e $\mu$ A, which was almost twice the value (60 e $\mu$ A ) with the SS chamber. It should be stressed that the intensity of an oxygen ion beam with the Al chamber was lower than that with the SS chamber

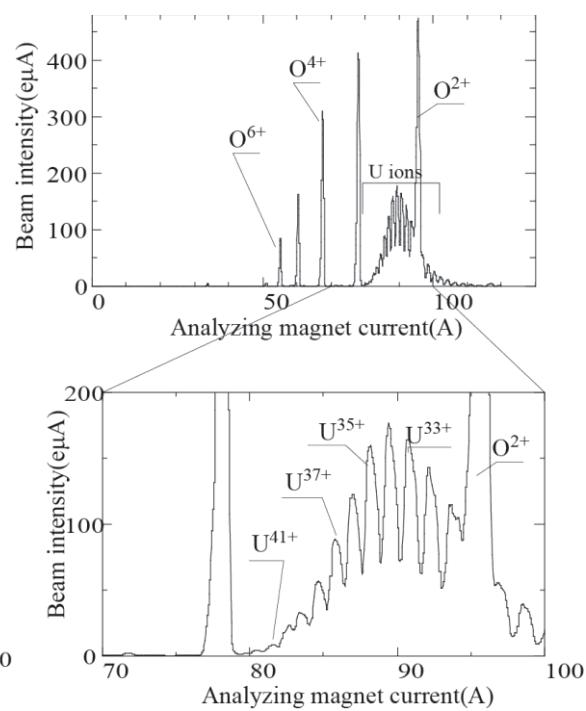


# U beam production

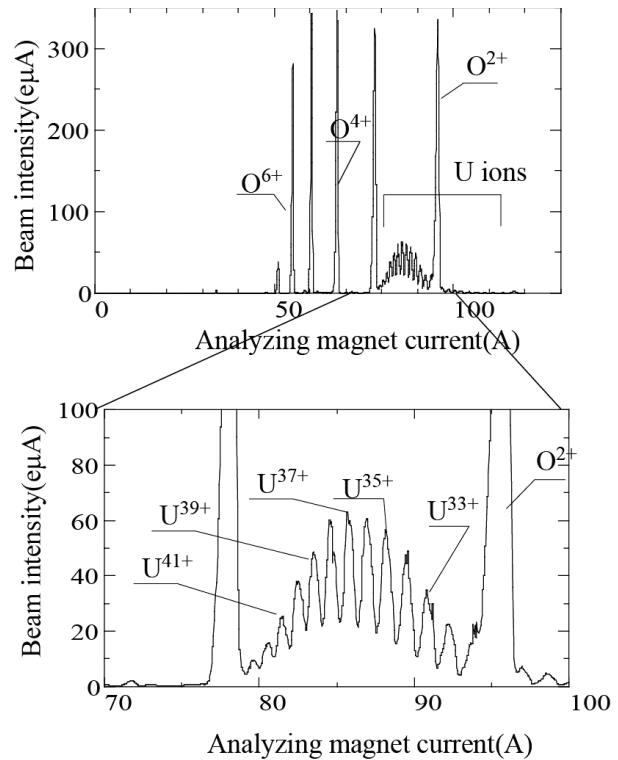
Tuned for 33+ production



Tuned for 35+ production



Tuned for 41+ production



## U beam production

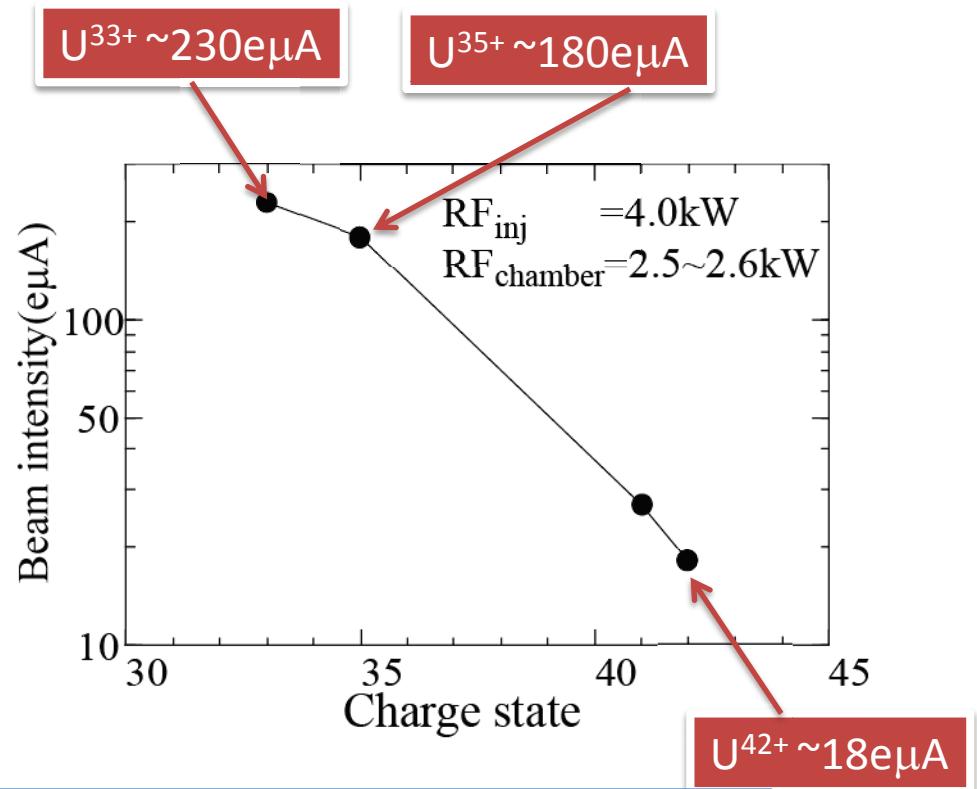
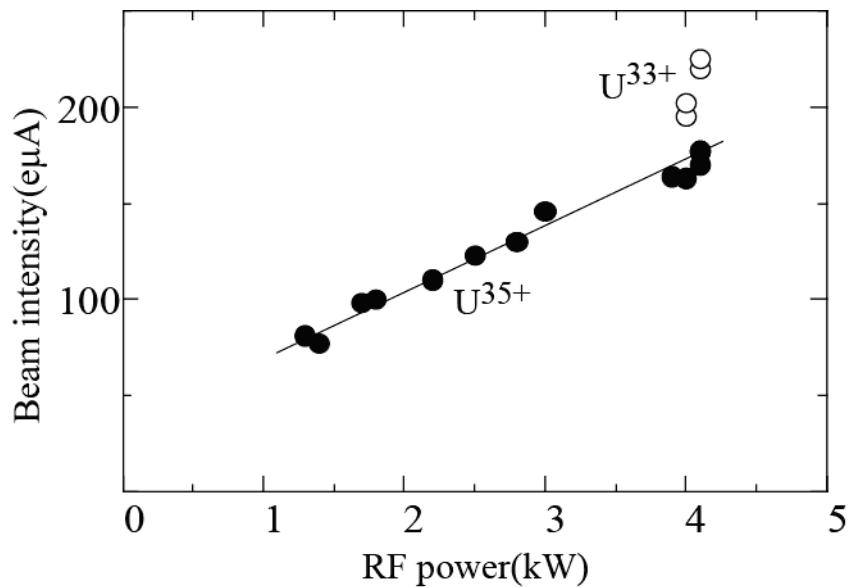
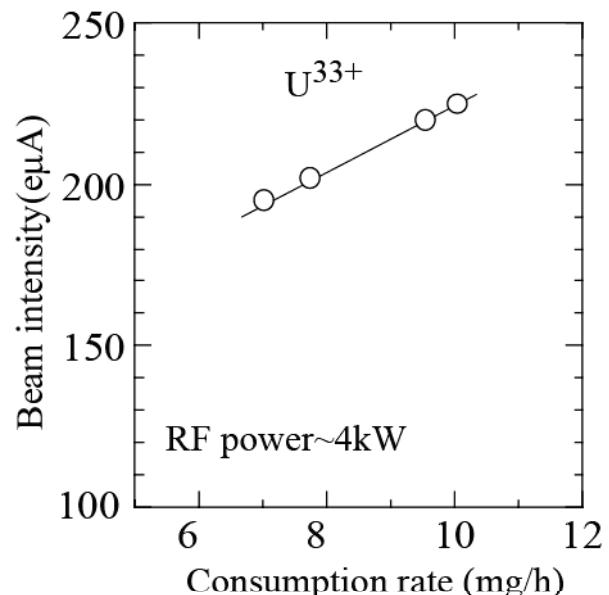
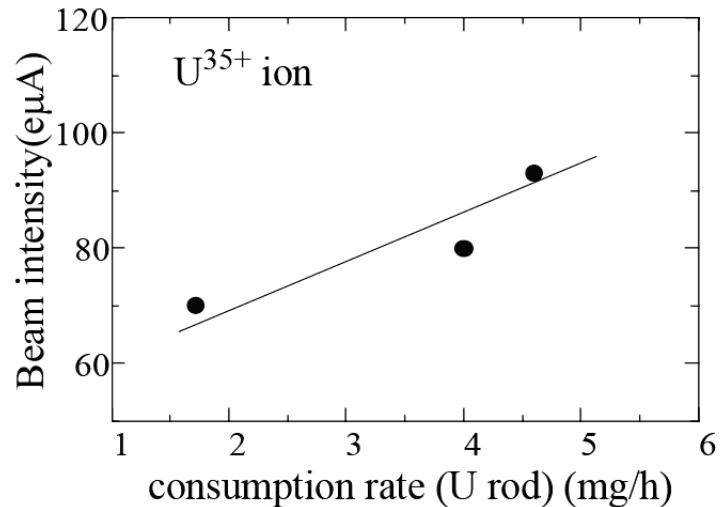


Figure shows the beam intensity of  $\text{U}^{33+}, \text{U}^{35+}$  ions as a function of RF power up to 4 kW. The beam intensity increased linearly with increasing the RF power. It should be stressed that the beam intensity of  $\text{U}^{33+}, \text{U}^{35+}$  ion beams was not saturated at highest RF power (~4 kW). We may obtain higher beam intensity with higher RF power. The beam intensity of  $\text{U}^{33+}$  was strongly dependent on the sputtering current at 4 kW. In this experiment, the extraction current was ~5mA at 4 kW.

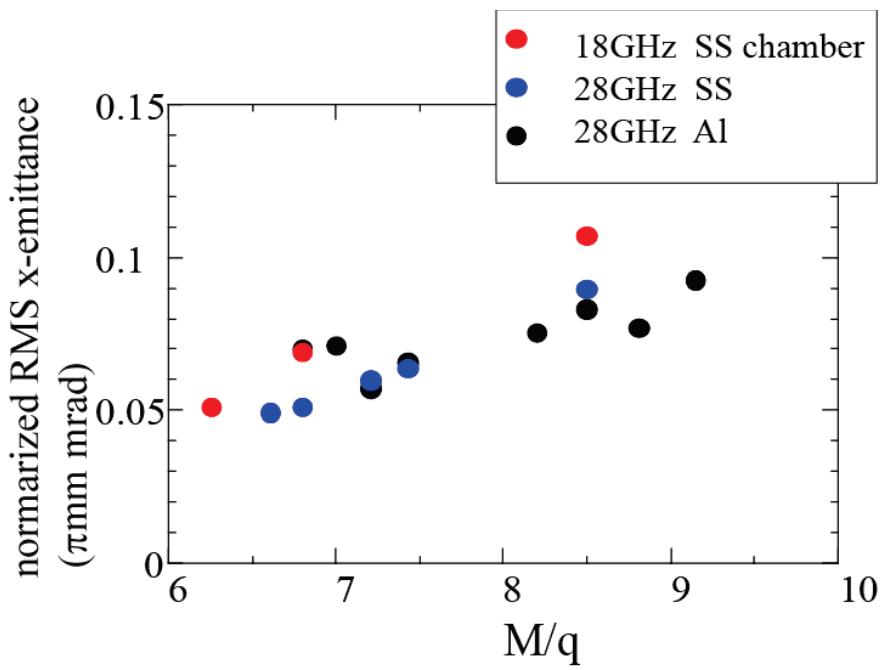
## Consumption rate

For long term operation without break, the low consumption rate of the material is essential. One of the requirements of RIKEN RIBF project is to produce intense  $U^{35+}$  ion beam longer than one month without break. The consumption rate of the U rod was  $\sim 5\text{mg/h}$  at the sputtering voltage of  $-5.5\text{kV}$  and sputtering current of  $2.9\text{ mA}$ . **To produce  $\sim 180\text{e}\mu\text{A}$  of  $U^{35+}$  ion beam, the consumption rate was  $\sim 6\text{mg/h}$ .**

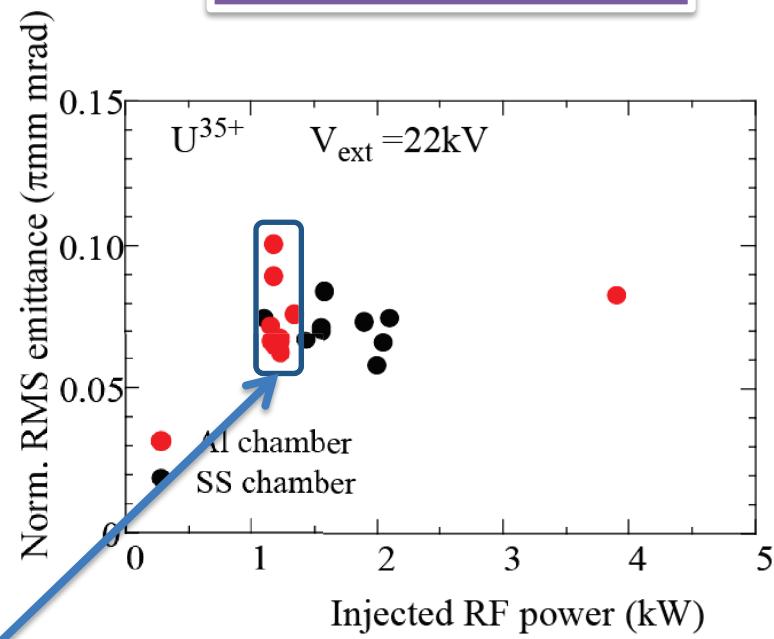
**To produce  $U^{33+}$  ion beam, the beam intensity (190~225 $\text{e}\mu\text{A}$ ) increased with increasing the consumption rate (7~10mg/h) at the RF power of 4kW and it was not saturated at highest consumption rate in this experiment. For this reason, we may produce higher beam intensity of  $U^{33+}$  ion with higher consumption rate at same RF power ( $\sim 4\text{kW}$ ) with sputtering method.**



## Emittance II



RF power dependence



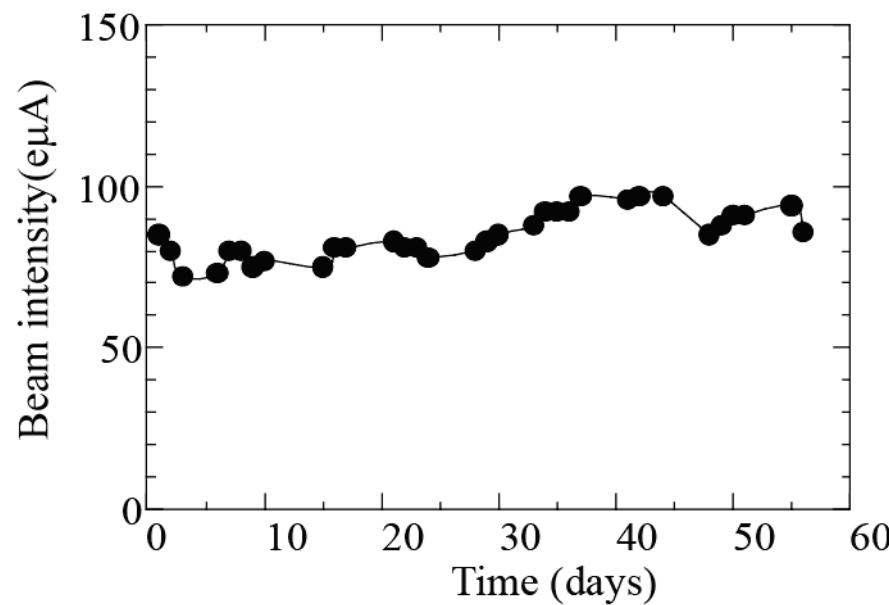
Emittance during the beam time (for two months)

Emittance was strongly dependent on the ion source condition (0.06 ~0.1 $\pi\text{mm mrad}$ )

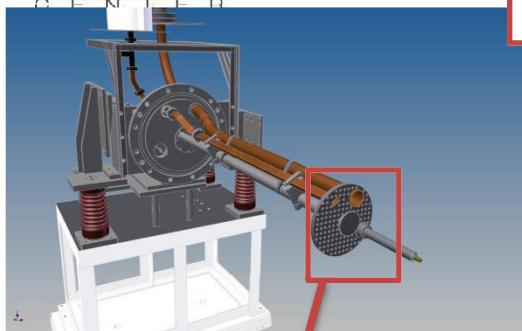
## Long term operation (U beam)

U35+ beam production with sputtering method

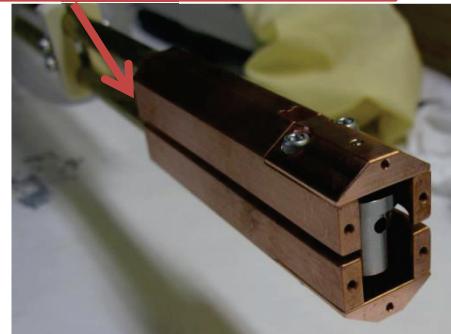
|                        |               |
|------------------------|---------------|
| RF power               | ~ 1.3kW       |
| average beam intensity | ~86 e $\mu$ A |
| U rod                  | ~15gr         |
| consumption rate       | ~4 mg/h       |



# High temperature oven I

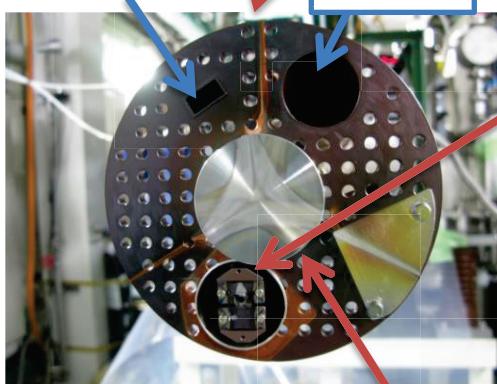


Cooling water channel

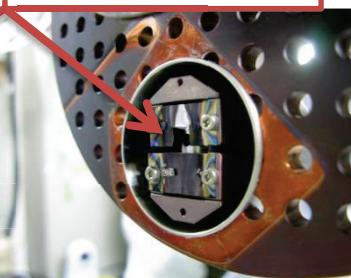


18GHz

28GHz

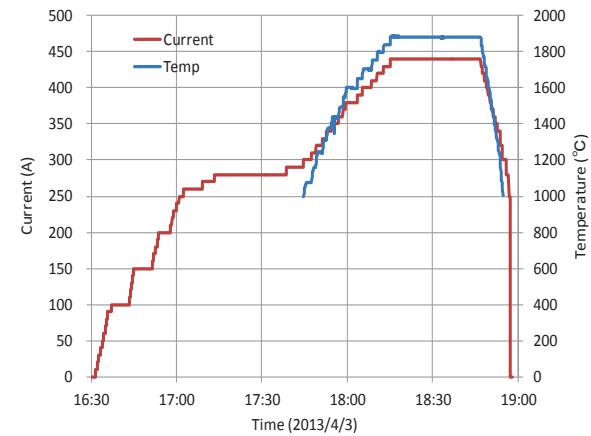


High temp oven



Movable biased disc

Current and temperature of the oven



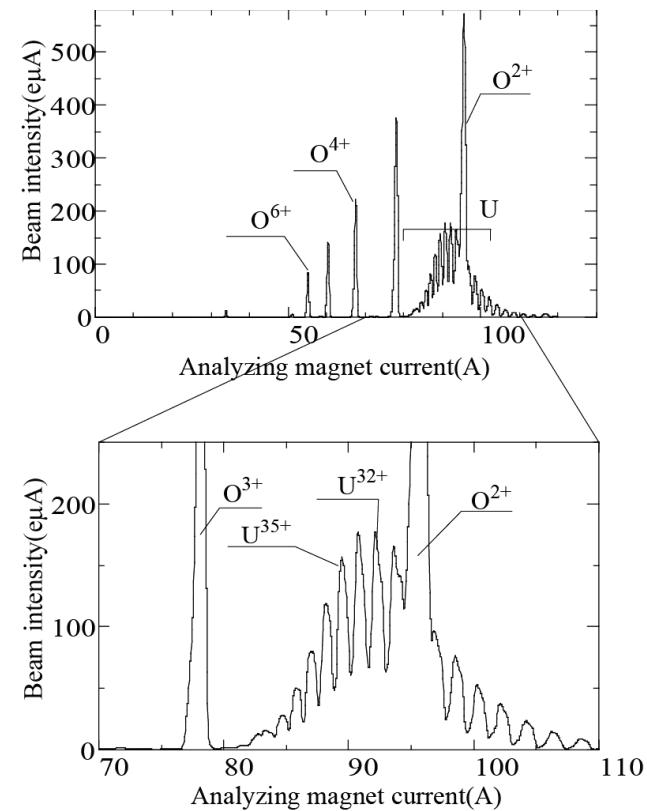
## High temperature oven II

1. beam intensity of  $U^{35+}$ ~170e $\mu$ A@4kW  
 Oven current 445A(~1900deg.)

2. We need **2days** for production of the beam  
 (1day for evacuation of the chamber, 1day for ion production)

3. Check the life time of the oven and  
 consumption rate of the material( $UO_2$ )

Tuned for production of  $U^{33+}$  ion



## Conclusions

1. Beam intensity of highly charged U ion beams (Al chamber)

**Sputtering method +single RF (28GHz) at 3~4kW injection**

$U^{35+} \sim 180 e\mu A$

$U^{33+} \sim 230 e\mu A$  ( $U^{33+} + U^{34+} \sim 450 e\mu A$ )

$U^{42+} \sim 18 e\mu A$

2. The intense beam of  $U^{35+}$  ion was produced for RIBF experiment **longer than one month without break**

3. The emittance of the  $U^{35+}$  ion beam

**$\sim 0.06\pi mm\ mrad$  (normalized 1 rms)**( it is strongly dependent on the ion source condition  $0.06\sim 0.1\pi mm\ mrad$ )

4. **High temperature oven**

successfully started to produce  $U^{35+}$  ion beam with high temperature oven

## Future plan

1. Optimizing the magnetic field distribution
2. Two frequency heating (28GHz+18GHz)
3. Minimizing the consumption rate of the material

sputtering method 4mg/h  
Total consumption ~6g/2months

consumption rate for oven method?
4. Stabilizing the beam intensity (minimizing the damage of the accelerator)

( emittance slit?)
5. Minimalizing the X-ray heat load



## Future plan

Thanks for your attention!!