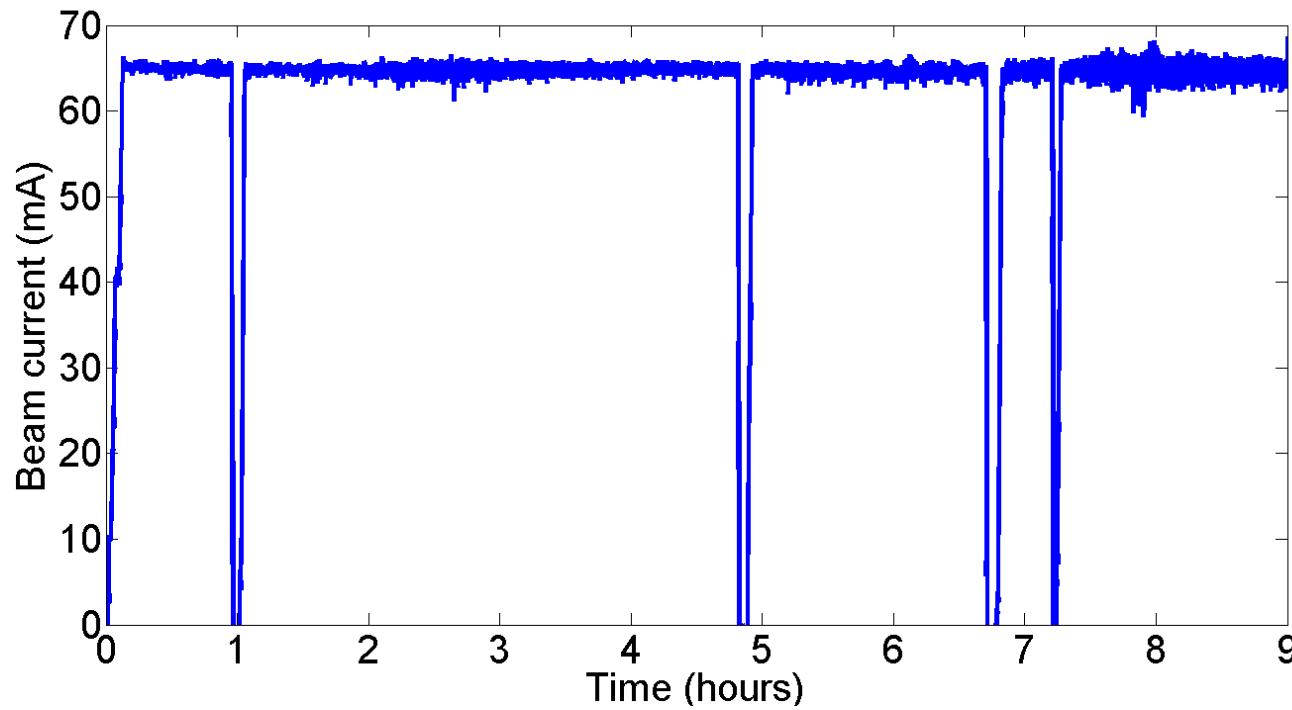
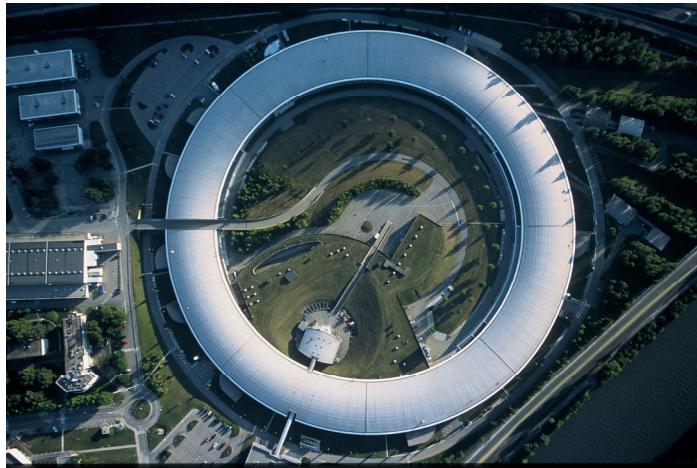


# Recent advances in Energy Recovery Linacs



# Existing High-Energy, High-Current machines

ESRF - France (1994 - )  
844 m, 6 GeV, 200 mA



Petra III - Germany (2009 - )  
2304 m, 6 GeV, 100 mA



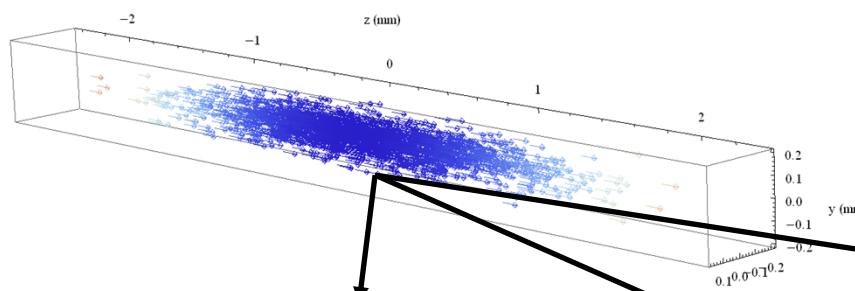
APS - United States (1996 - )  
1104 m, 7 GeV, 100 mA



SPring8 - Japan (1997 - )  
1438 m, 8 GeV, 100 mA



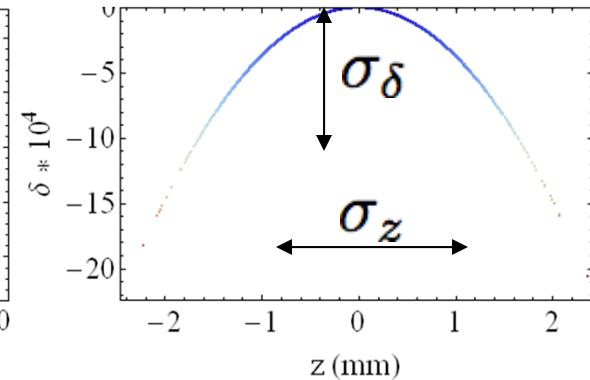
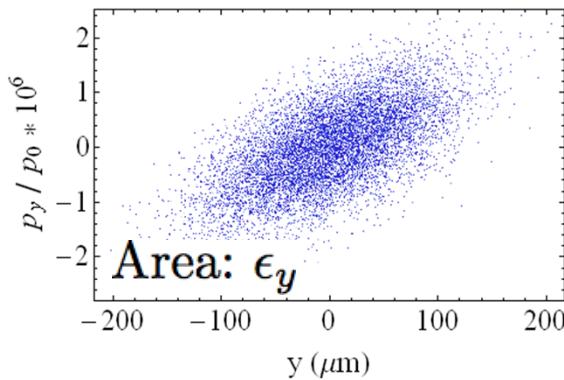
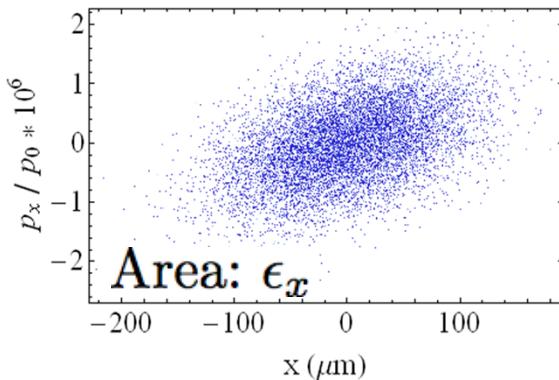
# Bunch Quality



$(x, p_x)$

$(y, p_y)$

$(z, \delta)$



## Lightsource

$$\text{Flux} \quad \mathcal{F} \propto I_{\text{av}} \cdot N_u \cdot f_n(\lambda_u, B_u)$$

$$\text{Brilliance} \quad \mathcal{B} \propto \frac{I_{\text{av}}}{\epsilon_x \epsilon_y}$$

$$\text{Peak Brilliance} \quad \hat{\mathcal{B}} \propto \frac{I_{\text{av}}}{\epsilon_x \epsilon_y \sigma_z \sigma_\delta}$$

## Collider

$$\text{Luminosity} \quad \mathcal{L} \propto \frac{I_{\text{av}}}{\sigma_x \sigma_y}$$

$$\propto \frac{I_{\text{av}}}{\sqrt{\beta_x \epsilon_x \beta_y \epsilon_y}}$$

# High-Energy, High-Quality machines: Linacs

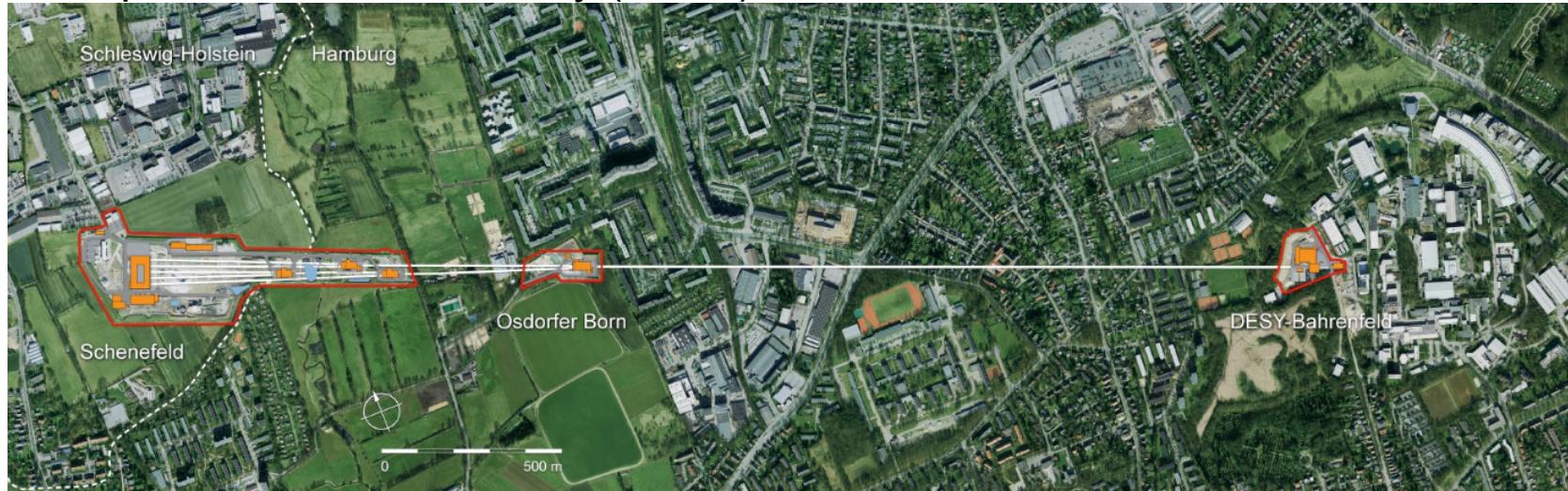
LCLS - United States (2009-)  
3000 m, 14.3 GeV  
Planning: LCLS2 4 GeV SRF



SACLA – Japan (2011-)  
750 m, 6-8 GeV



European X-FEL – Germany (2015-) 3500 m, 17.5 GeV



# But not High-Current, because

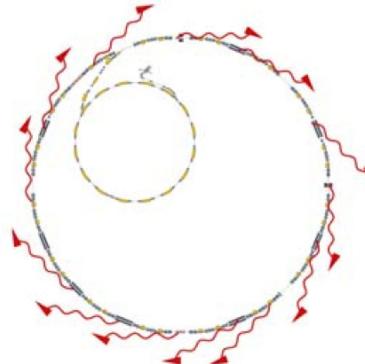
$$P_{\text{linac}} = 1 \text{ MW} \left( \frac{I_{\text{av}}}{\text{mA}} \right) \left( \frac{\Delta E}{\text{GeV}} \right)$$



[Nine Mile Point Nuclear Power Plant, Oswego, NY]

## Storage Ring

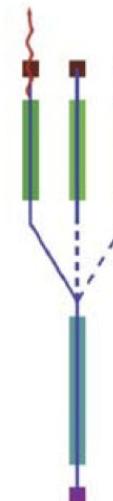
- High repetition rates (100+ MHz)
- High current (100+ mA)
- Many user stations
- Fixed energy spread (  $10^{-3}$  relative)
- Bunch durations (20 ps)
- Emittance determined by the ring



## Linac

- Low repetition rates (120 Hz, 17 kHz)
- Low average current (  $10^{-4}$  mA)  
(but very high peak current)
- Few user stations
- Excellent energy spread (  $10^{-4}$  relative )
- Drive FELs
- Short bunch durations (0.01 – 2 ps)

Emittance determined by the source



# Energy Recovery Linac Storage Ring      Linac

High repetition rates (1000 MHz)

High current (100+ mA)

Many user stations

Fixed energy spread (  $10^{-3}$  relative)

Bunch durations (20 ps)

Emittance determined by the ring

Low repetition rates (120 Hz, 1 MHz)

Low average current (  $10^{-4}$  mA)

(but very high peak current)

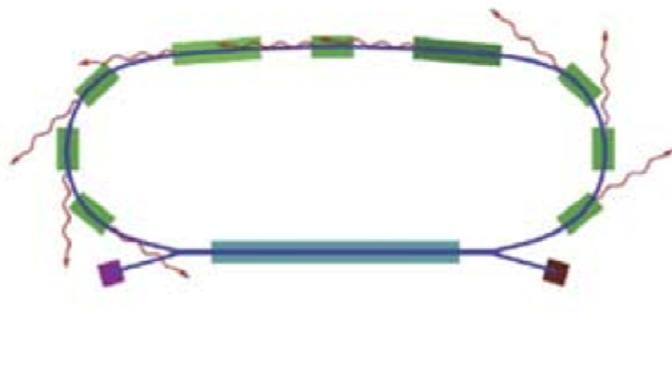
Few user stations

Excellent energy spread (  $10^{-4}$  relative )

Drive XFEL-Os

Short bunch durations (0.1 – 2 ps)

Emittance determined by the



Flexible optics  
Flexible bunch  
structure

Can also be  
operated as linac

# ERL Concept (1965)

A Possible Apparatus for Electron Clashing-Beam Experiments (\*).

M. TIGNER

Laboratory of Nuclear Studies, Cornell University - Ithaca, N. Y.

(ricevuto il 2 Febbraio 1965)

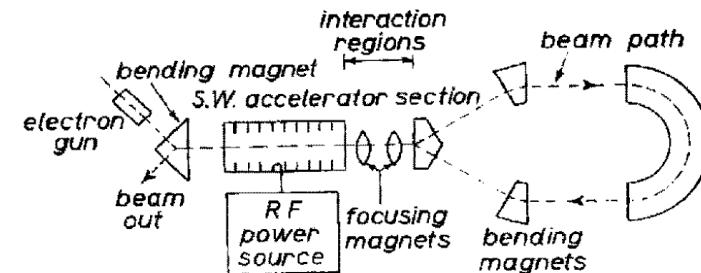
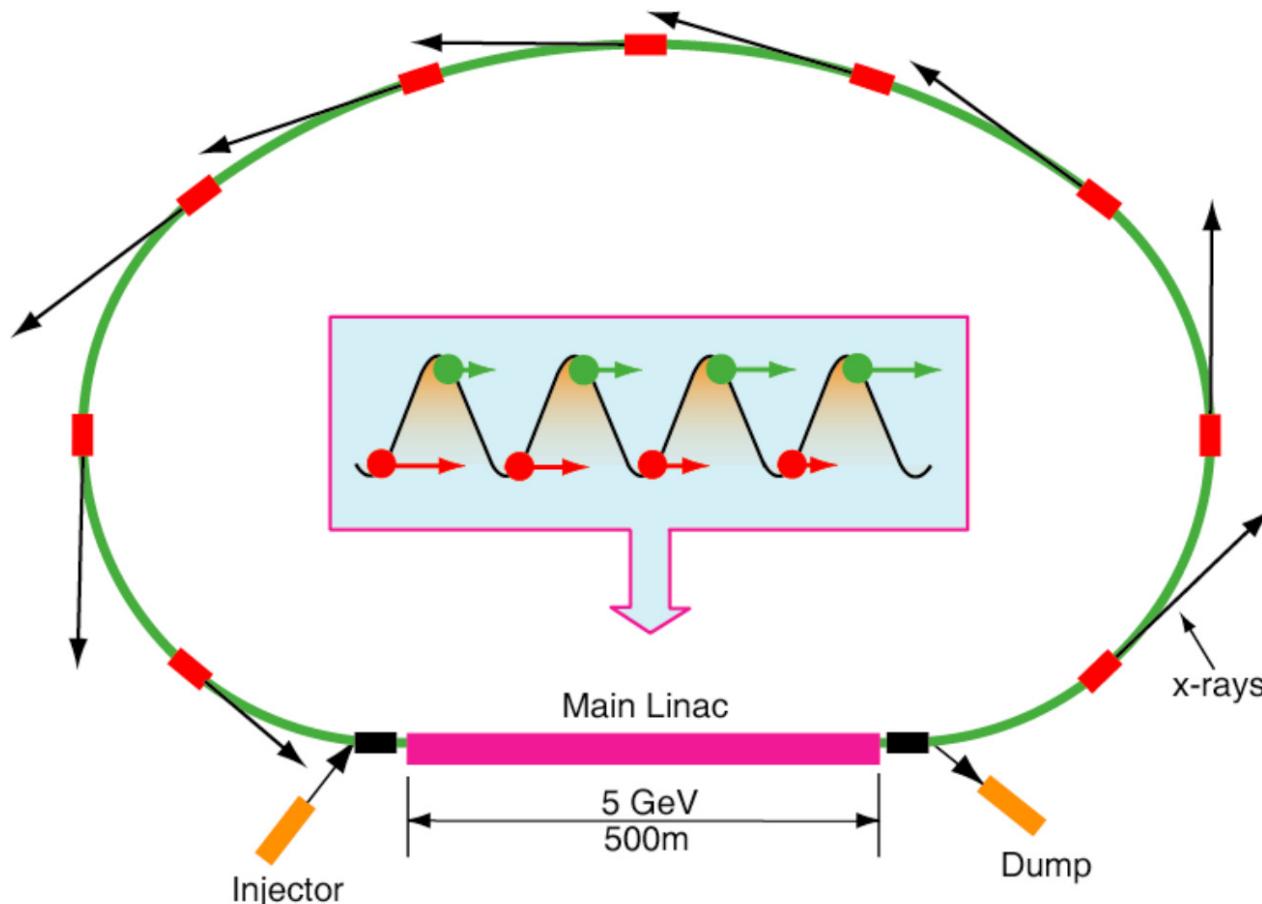
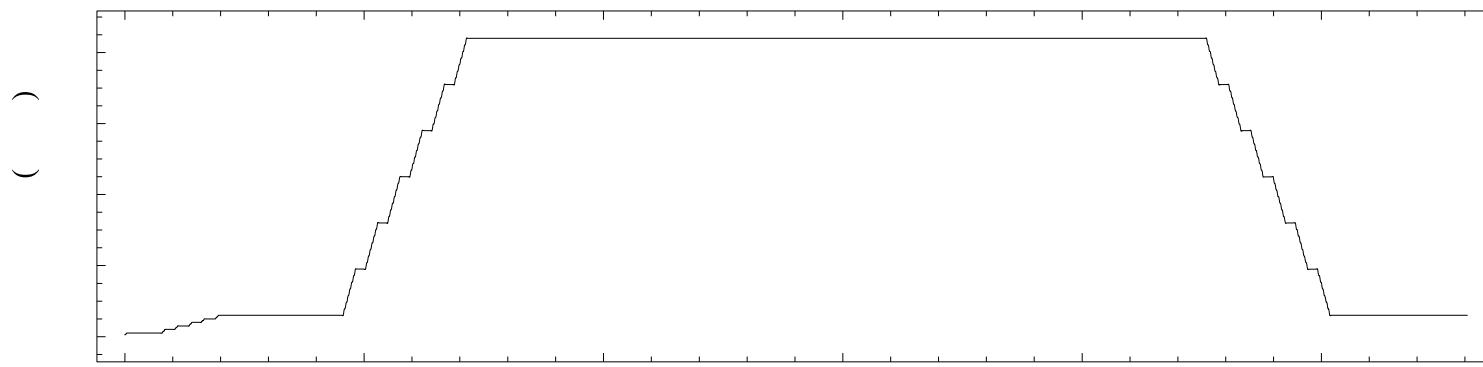
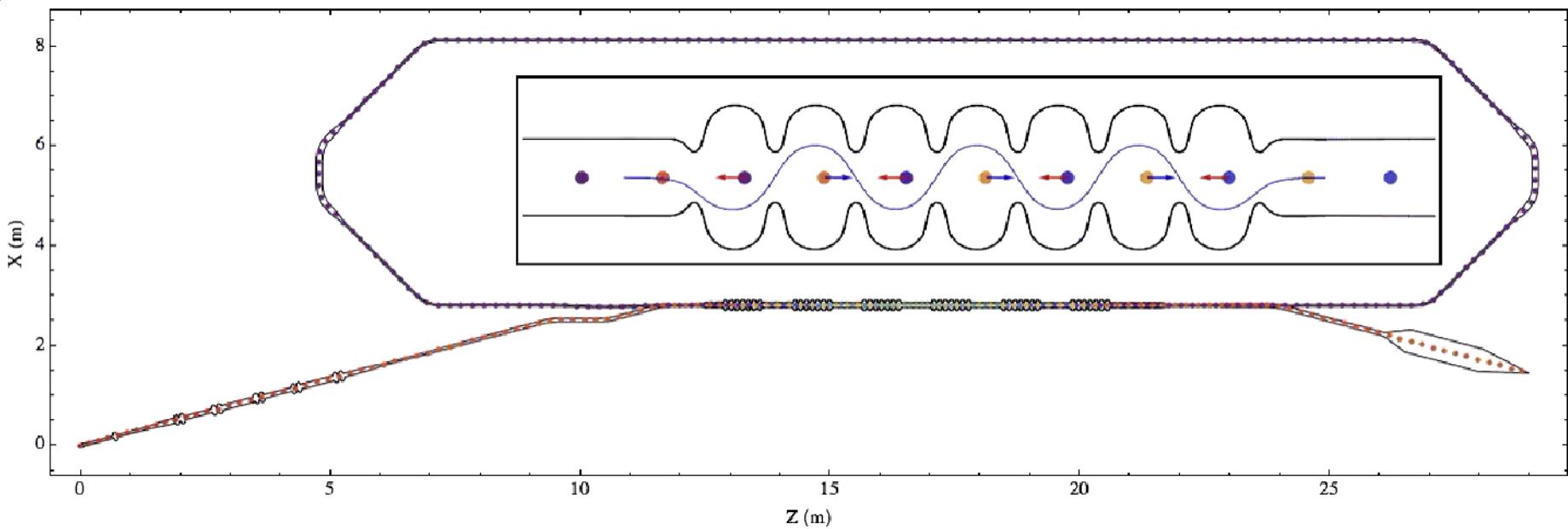


Fig. 3.

## Cornell ERL Study (2001)



# ERL Concept



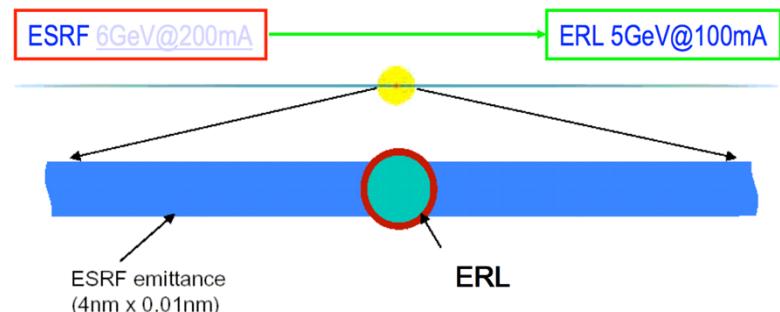
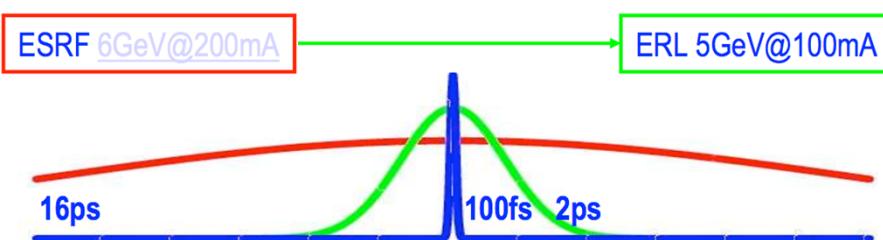
[http://www.lepp.cornell.edu/~cem52/Movies/ERL\\_animation.mov](http://www.lepp.cornell.edu/~cem52/Movies/ERL_animation.mov)

# Baseline ERL Lightsource parameters

	Energy recovered modes			One pass	
Modes:	(A) Flux	(B) Coherence	(C) Short-Pulse	(D) High charge	Units
Energy	5	5	5	5	GeV
Current	100	25	100	0.1	mA
Bunch charge	77	19	77	1000	pC
Repetition rate	1300	1300	1300	0.1	MHz
Norm. emittance	0.3	0.08	1	5.0	mm mrad
Geom. emittance	31	8.2	103	1022	pm
Rms bunch length	2000	2000	100	50	fs
Relative energy spread	0.2	0.2	1	3	$10^{-3}$
Beam power	500	125	500	0.5	MW

# Advantages of ERL Beams

Name	Energy (GeV)	Current (mA)	Emittance (pm)	Duration (ps)
APS	6	100	3100	34
ESRF	6	200	4000	13
SPring-8	8	100	2800	17
APS MBA Upgrade	6	200	50	50
ESRF MBA Upgrade	6	200	160	11
SPring-8 MBA Upgrade	6	100	110	5
CERL mode A	5	100	31	2
mode B	5	25	8	2
mode C	5	1	511	0.1



# First successful ERLs

VOLUME 84, NUMBER 4

PHYSICAL REVIEW LETTERS

24 JANUARY 2000

## Sustained Kilowatt Lasing in a Free-Electron Laser with Same-Cell Energy Recovery

G.R. Neil,\* C.L. Bohn, S.V. Benson, G. Biallas, D. Douglas, H.F. Dylla, R. Evans, J. Fugitt, A. Grippo, J. Gubeli,  
R. Hill, K. Jordan, R. Li, L. Merminga, P. Piot, J. Preble, M. Shinn, T. Siggins, R. Walker, and B. Yunn

*Thomas Jefferson National Accelerator Facility, Newport News, Virginia 23606*

(Received 3 September 1999)

ELSEVIER

Nuclear Instruments and Methods in Physics Research A 557 (2006) 23–27

Section A

[www.elsevier.com/locate/nima](http://www.elsevier.com/locate/nima)

## Status of the Novosibirsk energy recovery linac

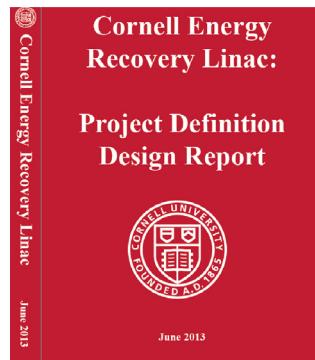
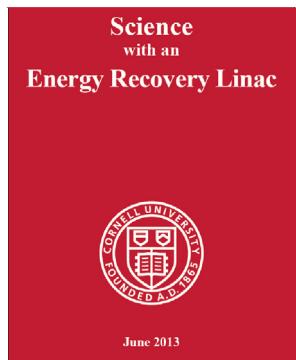
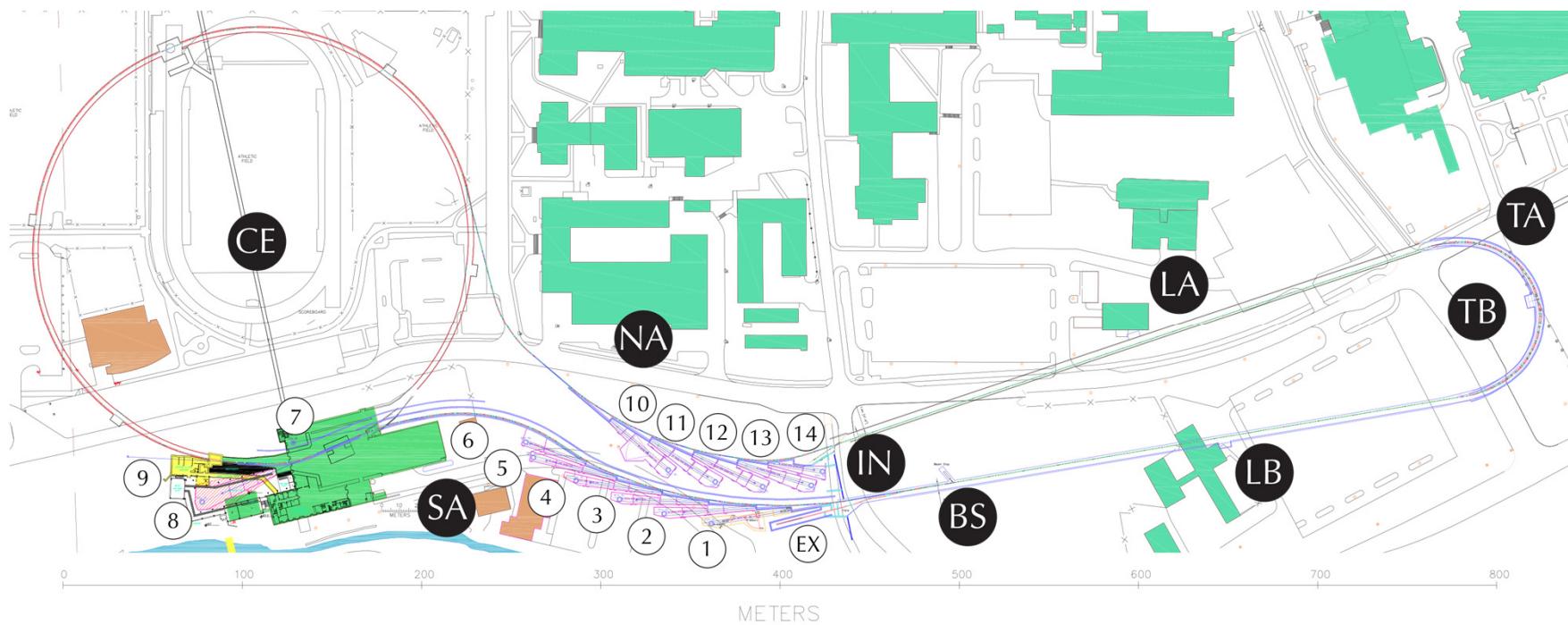
V.P. Bolotin, N.A. Vinokurov\*, N.G. Gavrilov, D.A. Kayran, B.A. Knyazev, E.I. Kolobanov,  
V.V. Kotenkov, V.V. Kubarev, G.N. Kulipanov, A.N. Matveenko, L.E. Medvedev,  
S.V. Miginsky, L.A. Mironenko, A.D. Oreshkov, V.K. Ovchar, V.M. Popik, T.V. Salikova,  
S.S. Serednyakov, A.N. Skrinsky, O.A. Shevchenko, M.A. Scheglov, V.G. Tcheskidov

*Budker Institute of Nuclear Physics, 11 Lavrentyev Prospect, Novosibirsk 630090, Russia*

Available online 15 November 2005

# **Large ERL Facilities**

# ERL lightsources: Cornell ERL

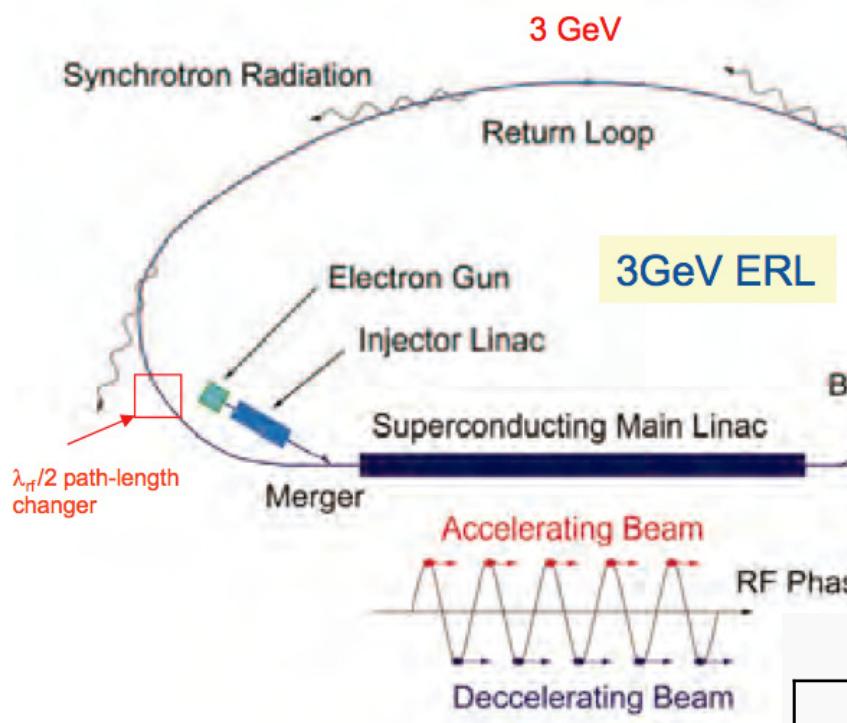


Science case gathered  
in international  
workshops

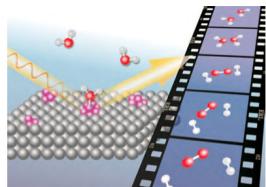
530 page  
PDDR

Cornell ERL  
Project Definition Design Report  
(PDDR)  
<http://www.classe.cornell.edu/ERL>

# ERL lightsources: KEK



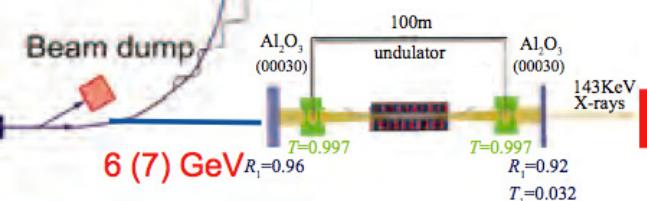
Energy Recovery Linac  
Conceptual Design Report



KEK ERL CDR (2012)



次世代放射光源  
Energy Recovery Linac

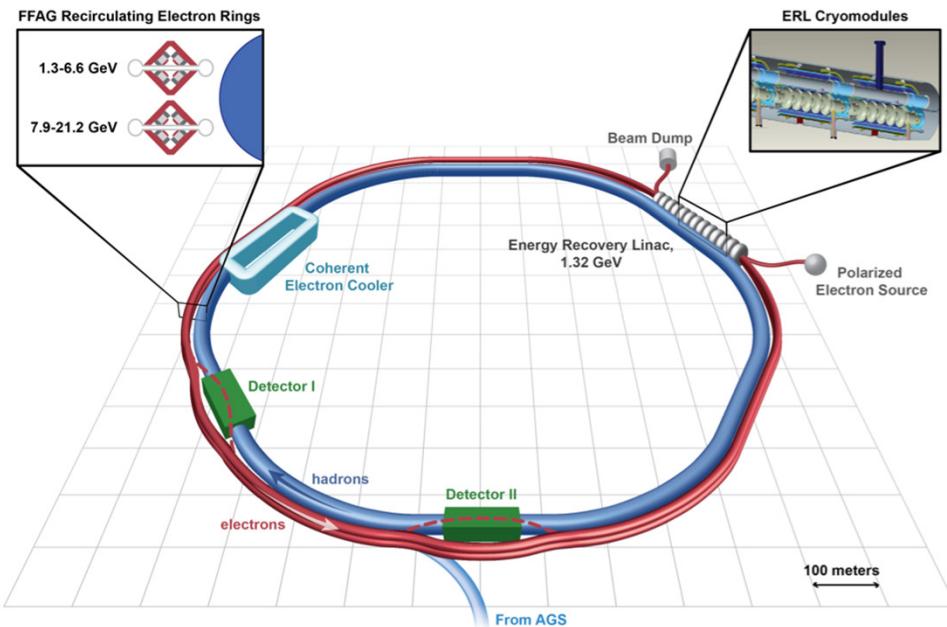


**XFEL-O in 2nd stage**

	High Coherence (HC) mode	High Flux (HF) mode	Ultimate (UL) mode	Ultra-Short Pulse (US) mode	XFEL-O mode
Beam Energy	3 GeV			6 - 7 GeV	
Beam Current	10 mA	100 mA	100 mA	77 μA (typ.)	10 μA
Bunch Charge	7.7 pC	77 pC	77 pC	77 pC	10 pC
Repetition Rate	1.3 GHz	1.3 GHz	1.3 GHz	1 MHz	1 MHz
Norm. Emittance	0.1 mm·mrad	1 mm·mrad	0.1 mm·mrad	-	0.2 mm·mrad
Emittance	17 pm·rad	170 pm·rad	17 pm·rad	-	15 pm·rad
Energy Spread	$2 \times 10^{-4}$	$2 \times 10^{-4}$	$2 \times 10^{-4}$	-	$5 \times 10^{-5}$
Bunch Length	2 ps	2 ps	2 ps	$\leq 100$ fs	1 ps

N. Nakamura IPAC12 talk

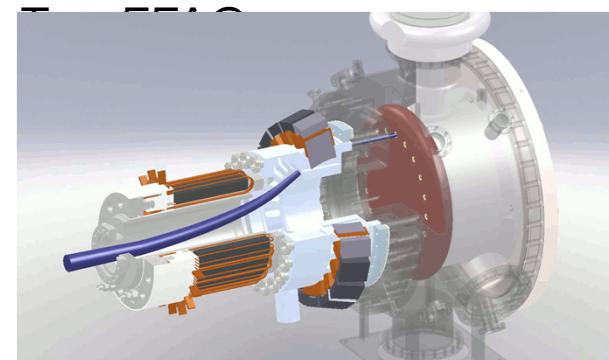
# ERLs for Nuclear Physics - eRHIC



	e	p	$^2\text{He}^3$	$^{79}\text{Au}^{197}$
Energy, GeV	15.9	250	167	100
CM energy, GeV		122.5	81.7	63.2
Bunch frequency, MHz	9.4	9.4	9.4	9.4
Bunch intensity (nucleons), $10^{11}$	0.33	0.3	0.6	0.6
Bunch charge, nC	5.3	4.8	6.4	3.9
Beam current, mA	50	42	55	33
Hadron rms normalized emittance, $10^{-6}$ m		0.27	0.20	0.20
Electron rms normalized emittance, $10^{-6}$ m		31.6	34.7	57.9
$\beta^*$ , cm (both planes)	5	5	5	5
Hadron beam-beam parameter		0.015	0.014	0.008
Electron beam disruption		2.8	5.2	1.9
Space charge parameter		0.006	0.016	0.016
rms bunch length, cm	0.4	5	5	5
Polarization, %	70	70	70	none
Peak luminosity, $10^{33} \text{ cm}^{-2}\text{s}^{-1}$		1.5	2.8	1.7

21.2 GeV (16 passes) : 18 mA  
 15.9 GeV (12 passes) : 50 mA  
 => 12 MW SR power

Linac: 1.32 GeV  
 422 MHz cavities  
 120 m cold length  
 no quadrupoles  
 1.2 A total current



[courtesy of V. Litvinenko]

# ERLs for High-Energy Physics - LHeC

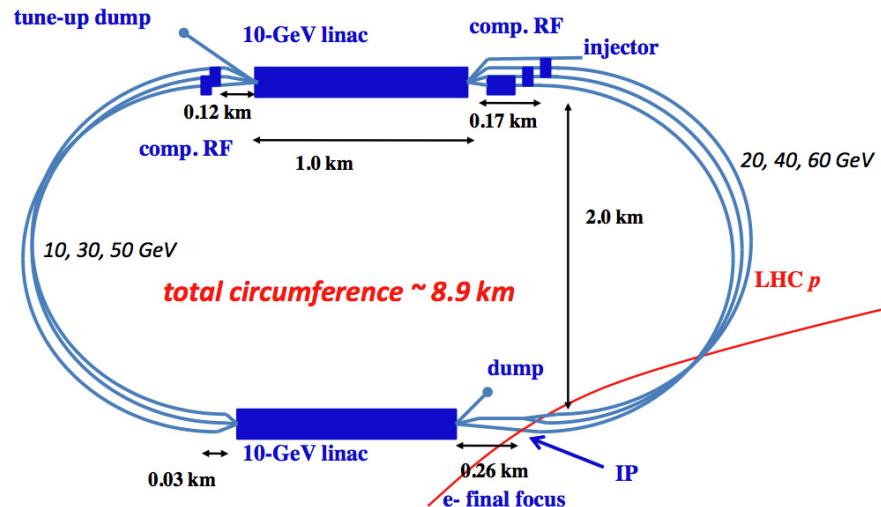


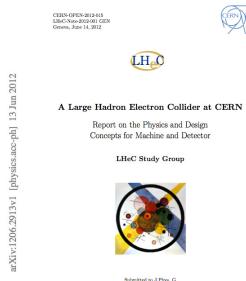
Figure 7.5: LHeC ERL layout including dimensions.

Designed for 100 MW wall-plug power  
6.4 mA, but could be raised 12+ mA

LINAC Parameters for the Linac-Ring Option		
Operation mode	CW	Pulsed
Beam Energy [GeV]	60	140
Peak Luminosity [ $\text{cm}^{-2}\text{s}^{-1}$ ]	$10^{33}$	$4 \times 10^{31}$
Cavity gradient [MV/m]	20	32
RF Power Loss [W/cavity]	13-37	11
W per W (1.8K to RT)	700	700
Cavity $Q_0$	$2.5 \times 10^{10}$	$2.5 \times 10^{10}$
Power loss/GeV	0.51-1.44	0.24
RF length [km]	2	7.9
Total length [km]	9	7.9
Beam current [mA]	6.4	0.27
Repetition rate	-	10 Hz
Pulse length	-	5ms

Bruening – IPAC13 MOZB201

A Large Hadron Electron Collider at CERN:  
Report on the Physics and Design Concepts for  
Machine and Detector - J. L. Fernandez et al.



ERL-Ring and Ring-Ring studies - 600 pages  
<http://arxiv.org/abs/1206.2913>

January 2014 workshop

# Critical Components

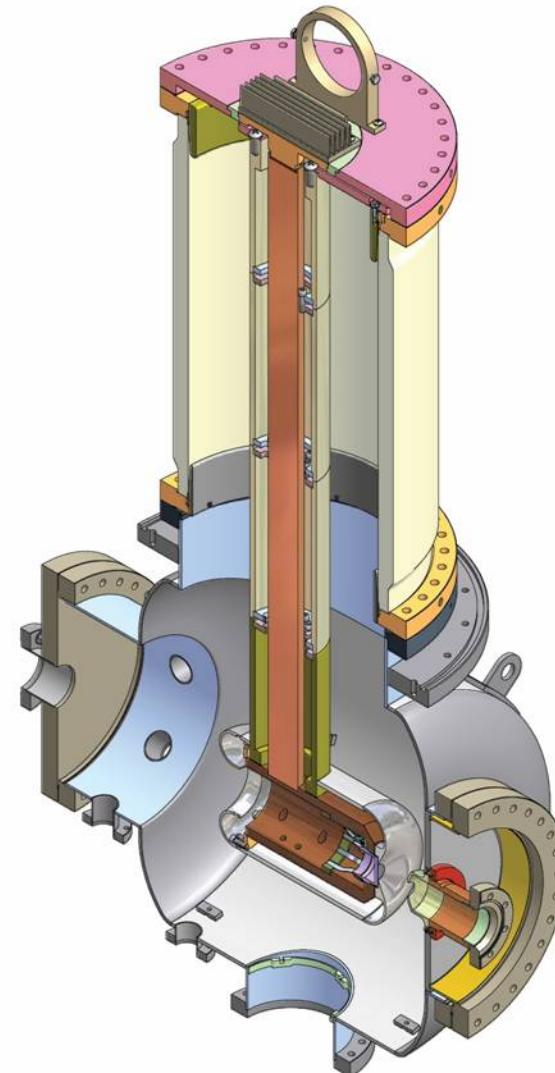
**Source**

Injector

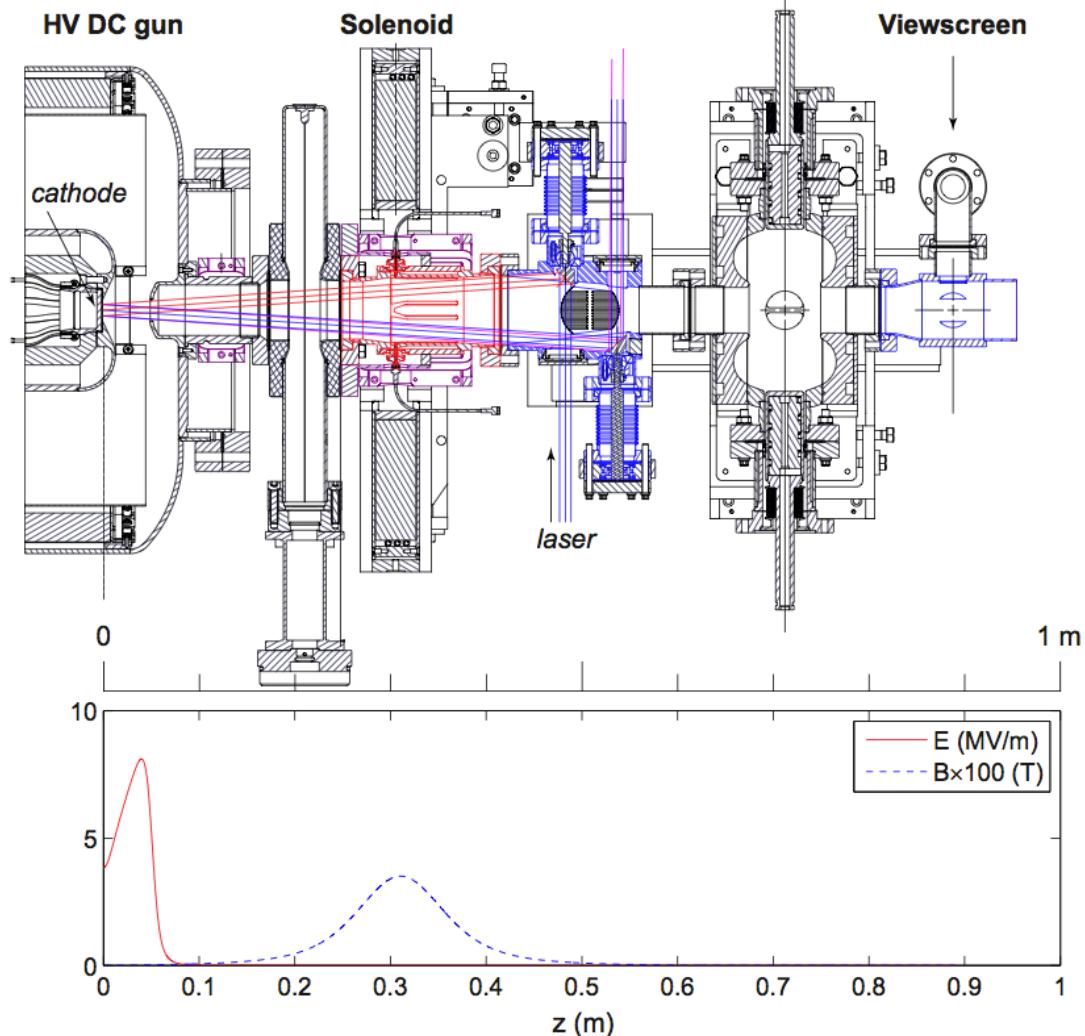
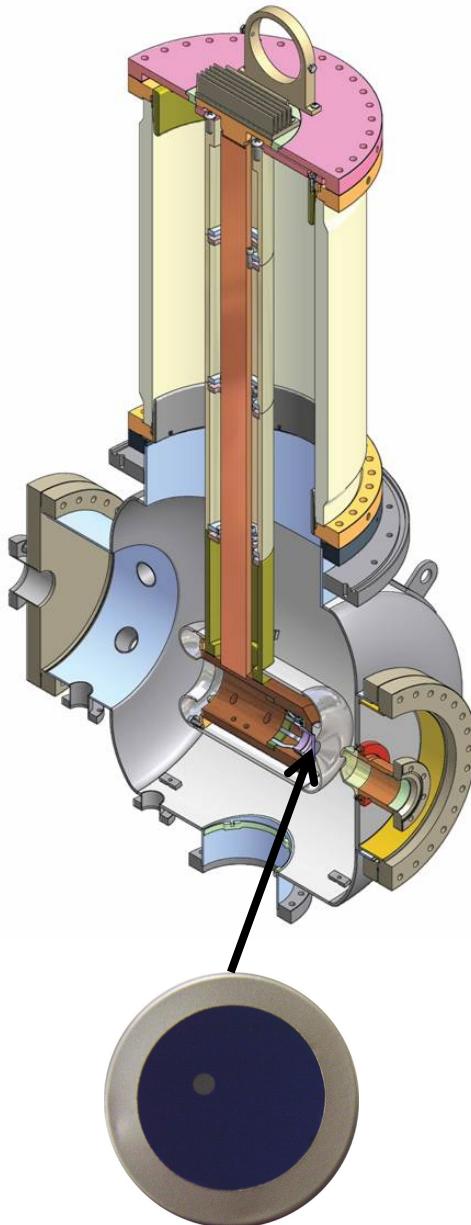
Linac

Beam Transport

Insertion Devices



# Source: Cathode and Gun

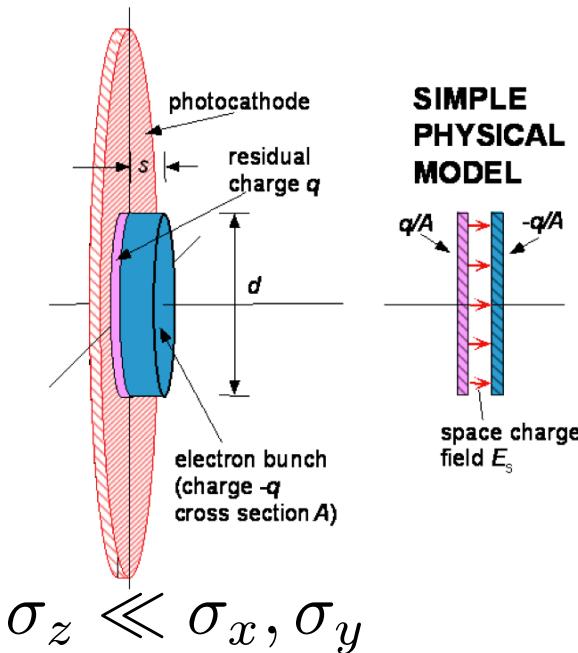


# Cathode

## Highest Charge

$$\frac{Q_{\text{bunch}}}{A_{\text{spot}}} \lesssim \epsilon_0 E_z$$

Uniform disk:  $A_{\text{spot}} \approx 4\pi\sigma_x^2$



$$Q_{\text{bunch}} \lesssim 9 \text{ pC} \frac{E_z}{\text{MV/m}} \frac{A_{\text{spot}}}{\text{mm}^2}$$



## Lowest Emittance

$$\epsilon_{x,n} = \sigma_x \sqrt{\frac{\mathcal{E}_{\text{thermal}}}{m_e c^2}}$$

Mean transverse kinetic energy, determined by the cathode material and laser wavelength

$$\epsilon_{x,n} \gtrsim \sqrt{\frac{Q_{\text{bunch}}}{4\pi\epsilon_0 E_z} \frac{\mathcal{E}_{\text{thermal}}}{m_e c^2}}$$

$$\epsilon_{x,n} \gtrsim .13 \text{ } \mu\text{m} \sqrt{\frac{Q_{\text{bunch}}}{100 \text{ pC}} \frac{10 \text{ MV/m}}{E_z} \frac{\mathcal{E}_{\text{thermal}}}{100 \text{ meV}}}$$

[Bazarov et al., PRL 102, 104801 \(2009\)](#)

# Cathode Engineering

L. Cultrerea, IPAC14: MOZBO

## Want:

Low  $\mathcal{E}_{\text{thermal}}$

Good Quantum Efficiency ( $> 1\%$ )  
(QE: electron yield per photon)

Long lifetime (many hours)

## GaAs

lowest thermal energy of any known cathode

25 meV at 800 nm (IR), QE 1%

120 meV at 520 nm (green), QE 10%  
(also can produce polarized electrons)

## Alkalai antimonide: CsK<sub>2</sub>Sb, NaKSb

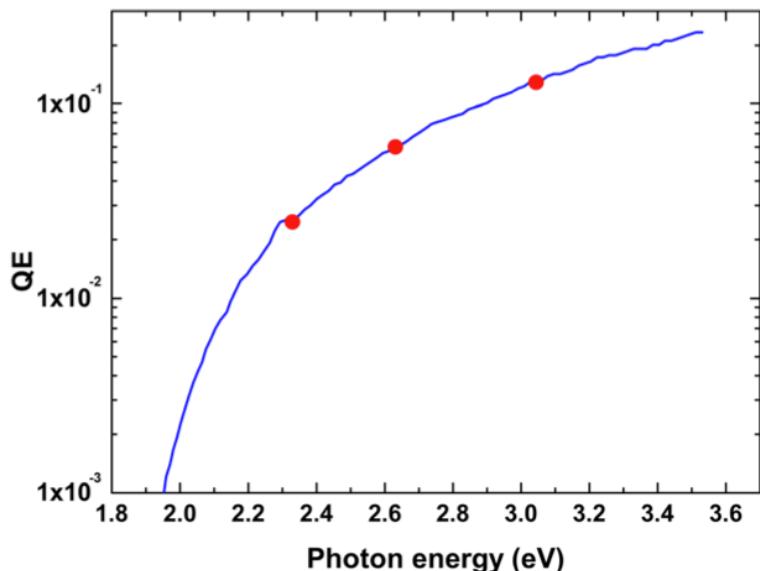
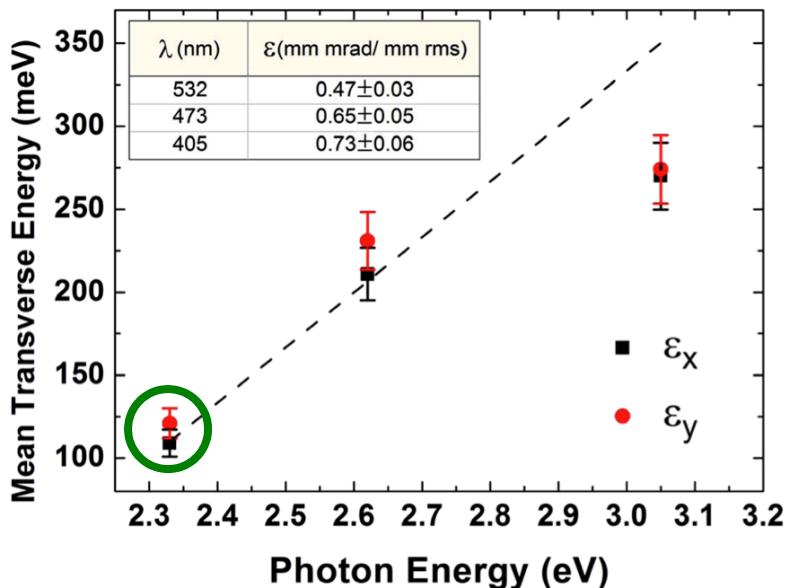
widely used in photomultiplier devices

100's meV in visible, QE of a few %

Robust

Record sustained currents (65 mA)

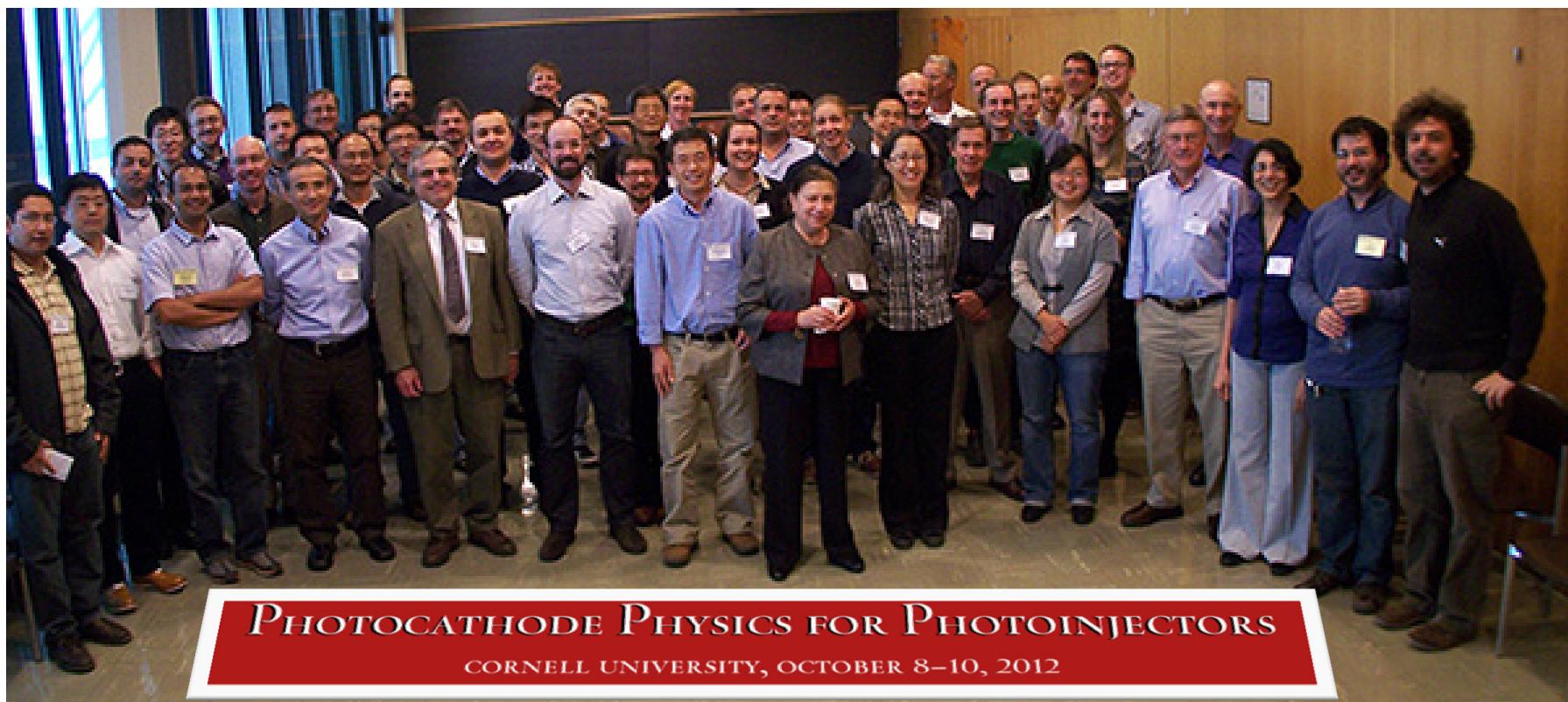
## NaKSb Measurement



[Culturera et al., Appl. Phys. Lett. 103, 103504 \(2013\)](#)

# Photocathode Wiki

P3 workshop at Cornell (Oct 2012), wiki website for photocathodes, fostering national and international collaborations on theory/modeling and MBE grown samples, and more...

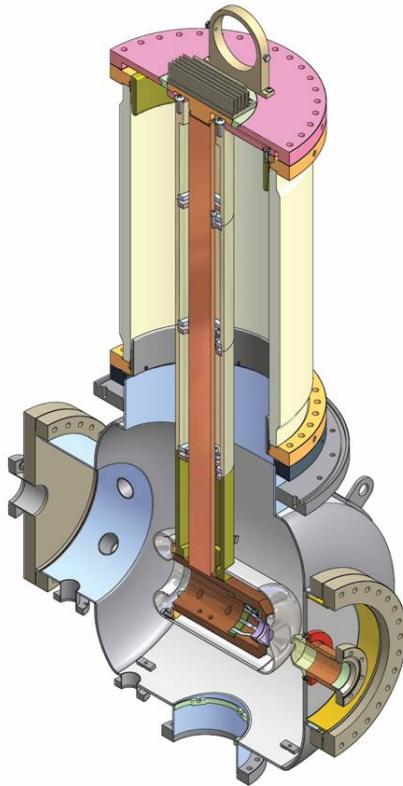


[http://photocathodes.chess.cornell.edu/wiki/Main\\_Page](http://photocathodes.chess.cornell.edu/wiki/Main_Page)

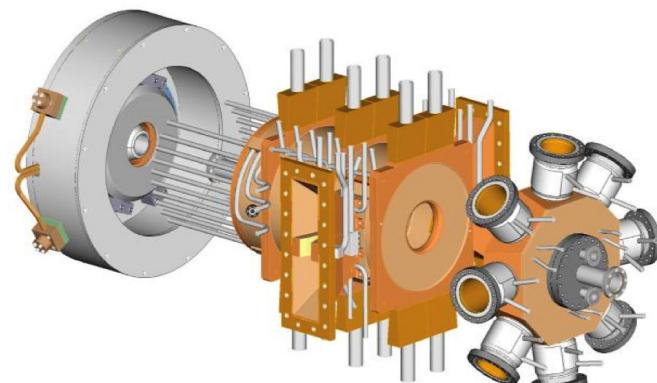
Christopher Mayes – June 20, 2014

# High-Current, low emittance Guns

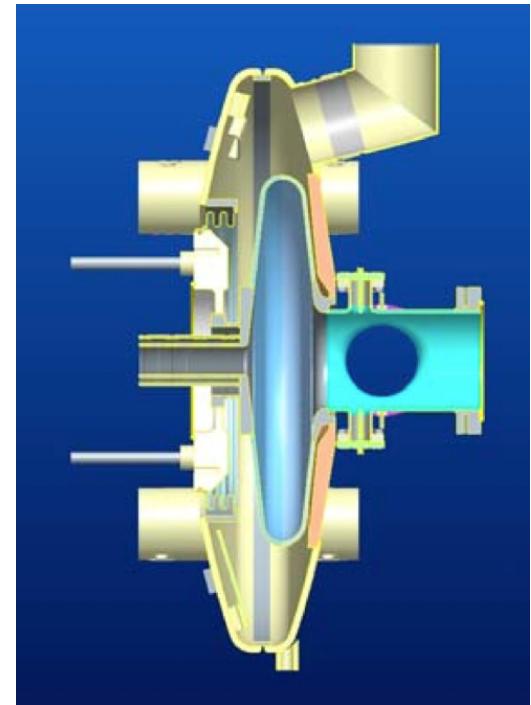
DC



NCRF



SRF



Cornell 500 kV DC Gun

[LANL 700 MHz NCRF Gun](#)

[BNL 704 MHz SRF Gun](#)

# Superconducting RF (SRF) Guns

J. Teichert, IPAC14: MOZB01

SRF

High fields on cathode (10-20 MV/m)  
(but bunch must be accelerated off-crest, 30 degrees)  
-> higher charge/area

High net accelerating voltage  
(+2 to +9 MeV, dependent on the number of cells)

Can suffer from field emission  
(contamination from cathode insertion)

Difficulty pumping in RF power for high currents

Record: 0.4 mA at Rossendorf

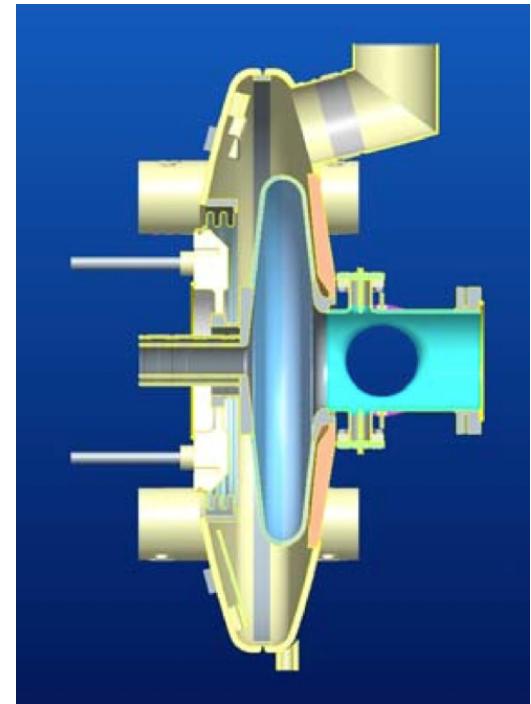
Developed for:

eRHIC (BNL) (300 mA)

BERlinPro (HZB) (100 mA)

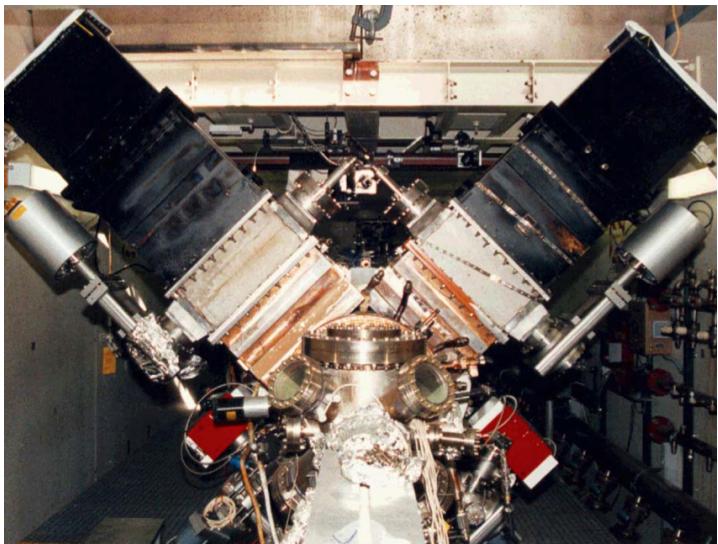
ELBA (Rossendorf) (<10 mA)

PKU (8 mA)



BNL 704 MHz SRF Gun

# Normal-Conducting RF Guns (NCRF)



Boeing/LANL 433 MHz gun held record 32 mA at 5 MeV in 1993

Very high-field on cathode for pulsed operation:  
 $>100$  MV/m LCLS gun

Moderate fields for CW operation:  
10 MV/m for the LANL/AES gun

Difficulty cooling at CW

Limited to alkali cathodes because of poor vacuum

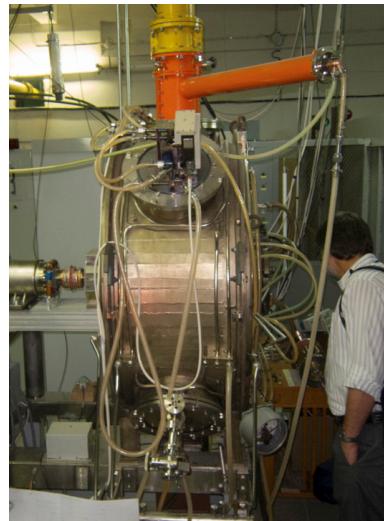
Fig. 1. Photograph of the Boeing/LANL 433 MHz NCRF gun in the test vault.

[Dowell et al., Appl. Phys. Lett. 63, 2035 \(1993\)](#)



LANL 700MHz NCRF Gun

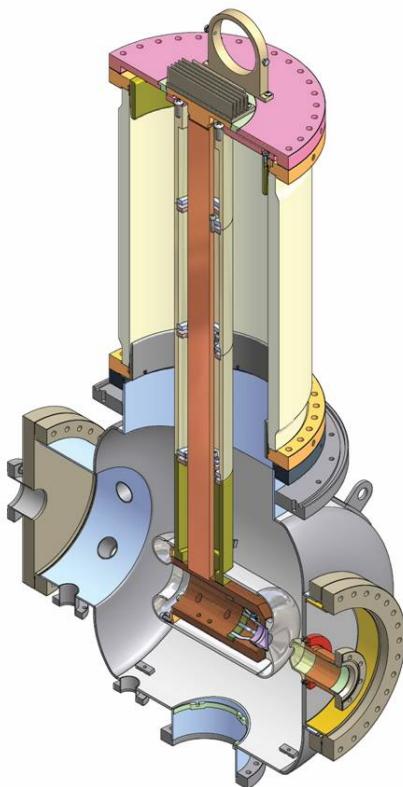
[LANL 700 MHz NCRF Gun](#)



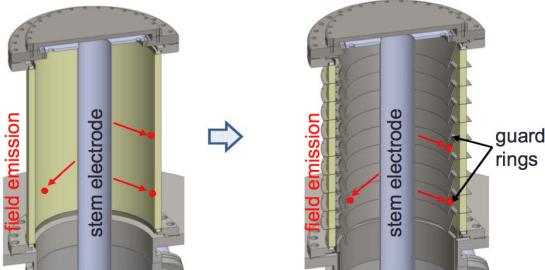
[BINP \(Novosibirsk\) 130 MHz Gun](#)

Developed at:  
BINP (30 mA)  
LANL  
Berkeley (1 mA)

# Direct-Current (DC) Guns



## Improvements



Moderate fields on cathode (4-7 MV/m)  
Compatible with any type of cathode  
Any repetition rate  
Any average current  
Bunch charges < a few hundred pC  
Reliable, proven design (developed at SLAC, Jlab)

Relatively inexpensive

Potential problems with insulator at high voltages  
newer guns use guard rings

New current record-holder ...

## Used and developed at:

Cornell  
JLab  
KEK  
JAEA  
ALICE (Daresbury)  
IHEP (Beijing)

# Critical Components

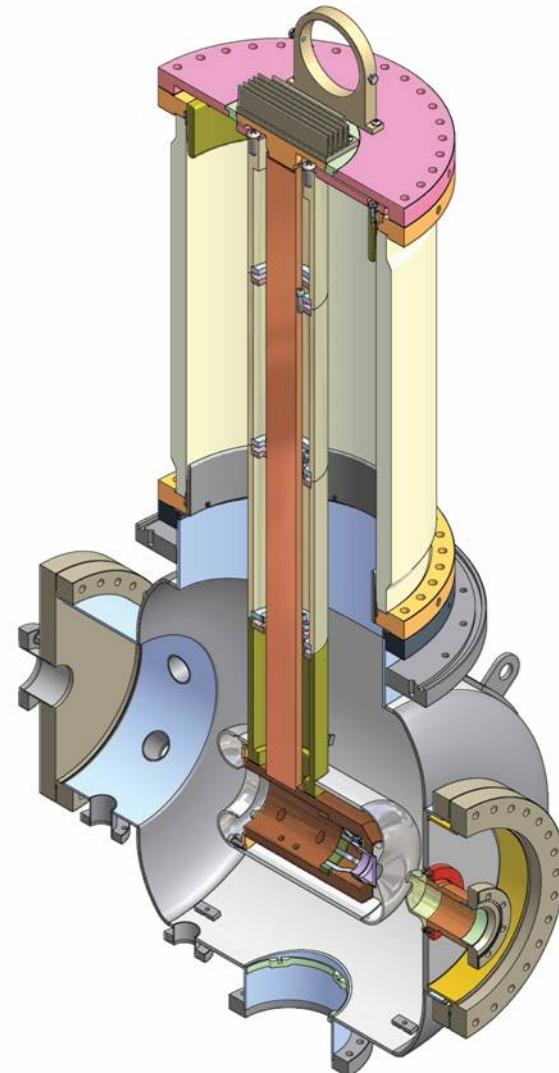
Source

**Injector**

Linac

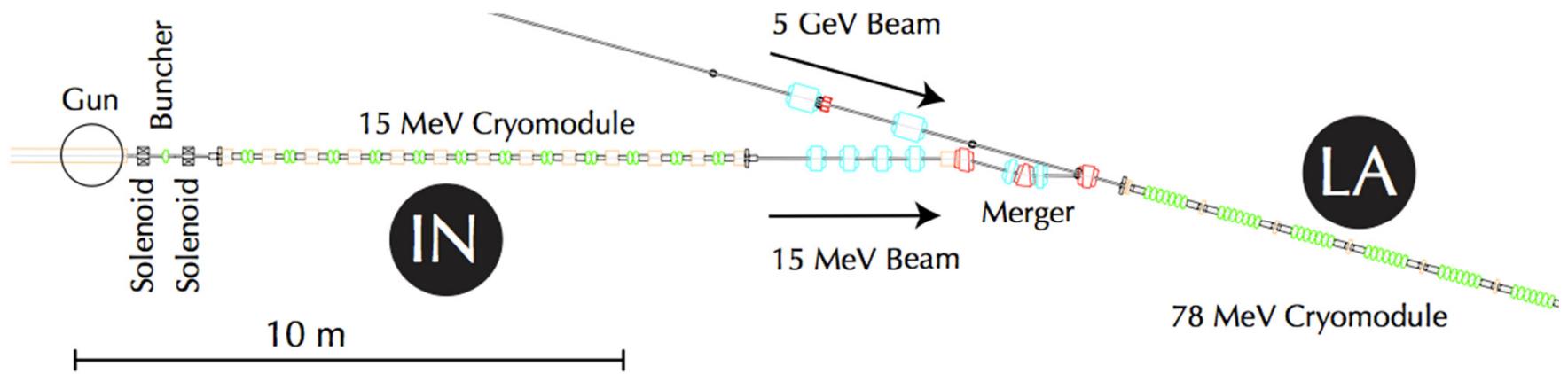
Beam Transport

Insertion Devices

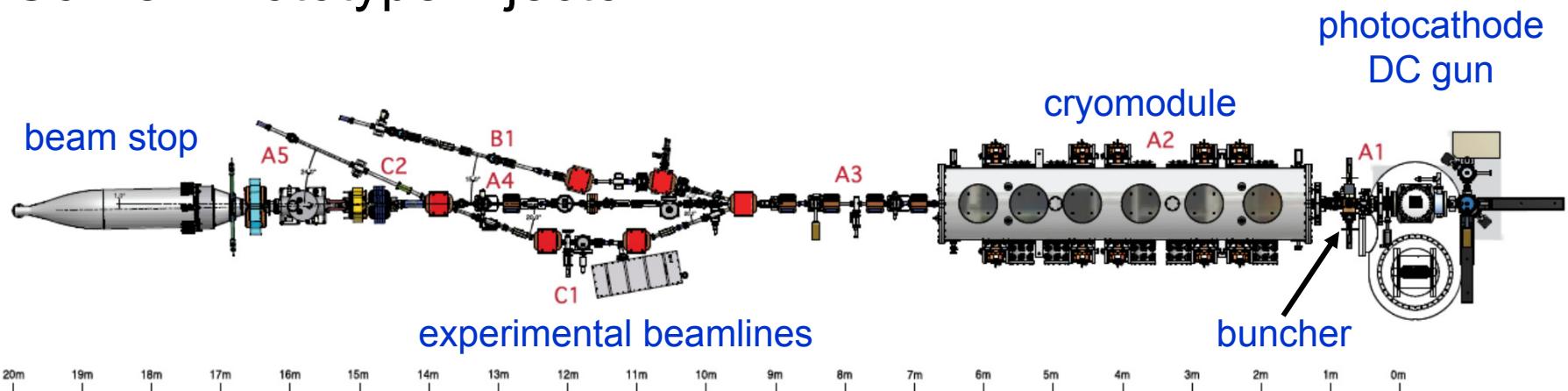


# Injector

## Cornell ERL

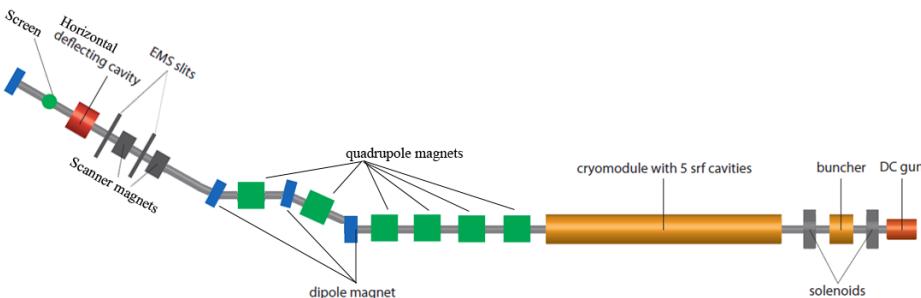


## Cornell Prototype Injector

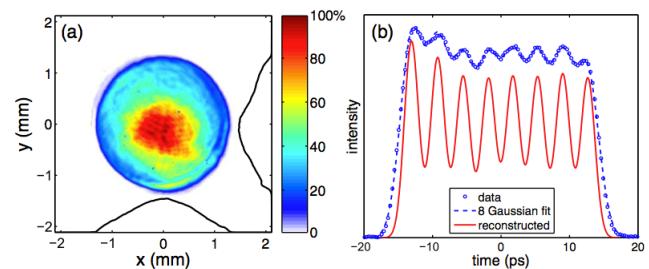


# Injector: emittance preservation

## Model

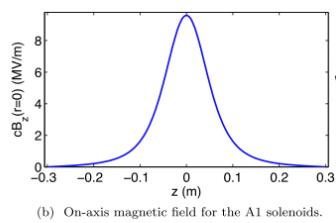
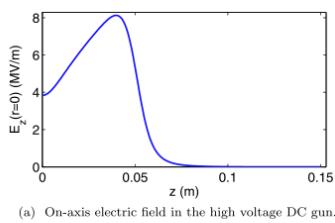


## Shape your laser pulse

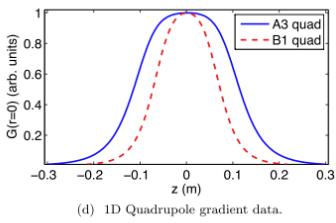
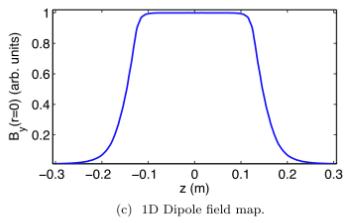


## Understand your fields

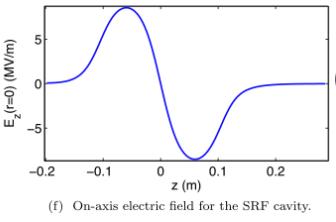
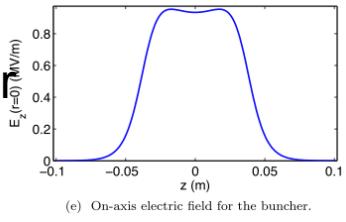
### Gun



### Dipole



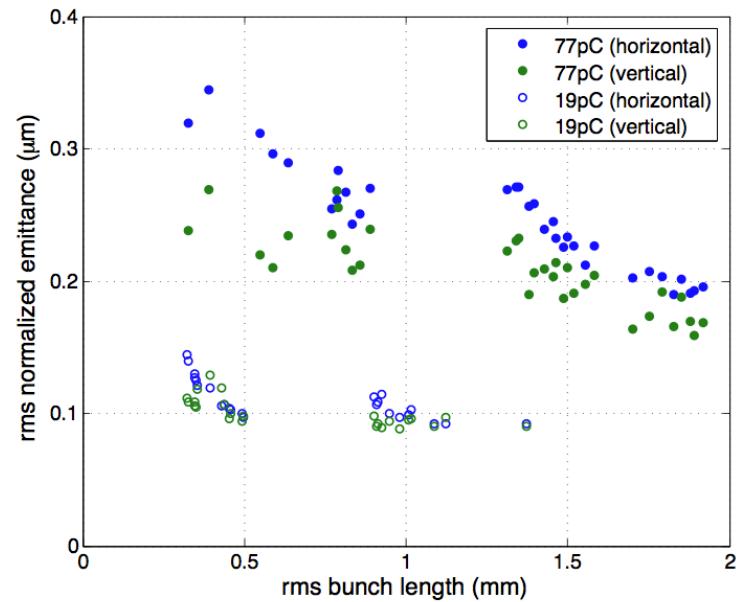
### Buncher



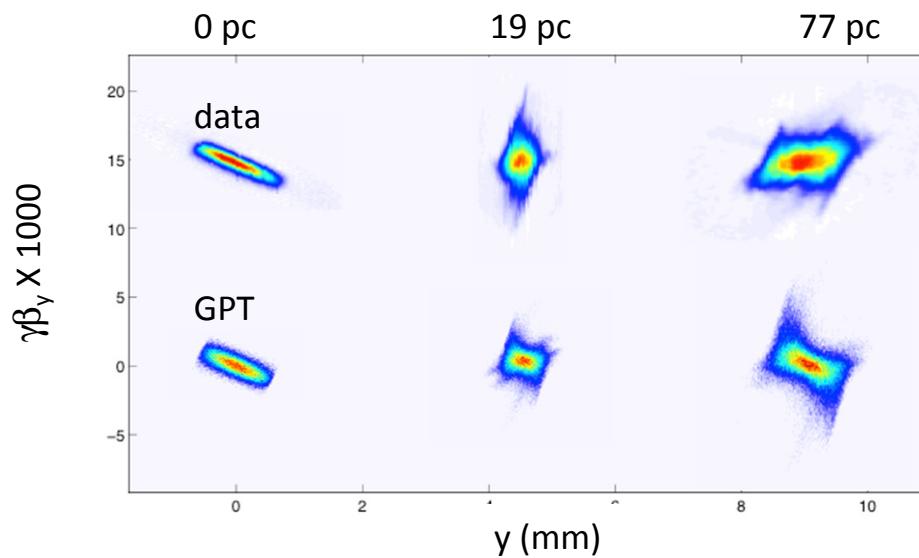
### Solenoid

### Quad.

### Cavity



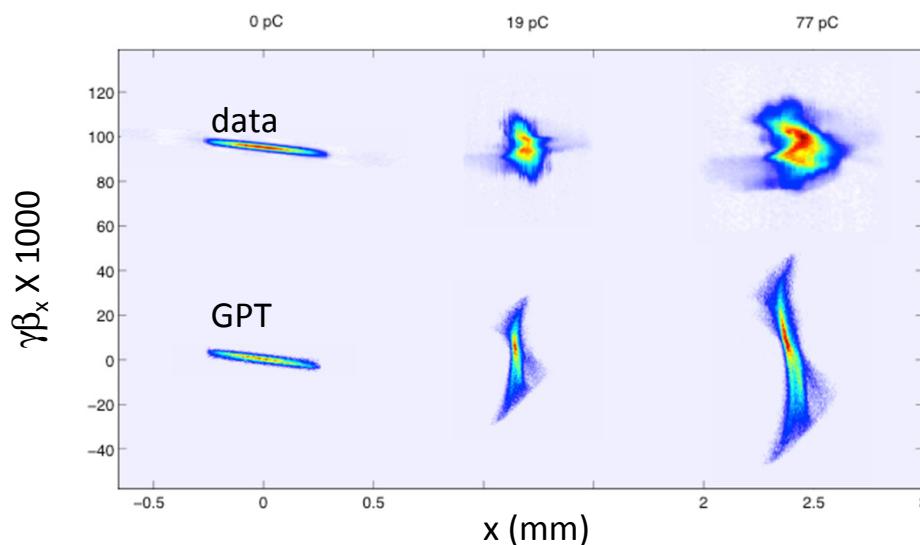
# Phase space measurements and simulation



Projected Emittance for 19 (77) pC  
at 8 MeV:

$$(y, p_y)$$

Data Type	enorm(100%) [mm-mrad]	enorm(90%) [mm-mrad]
Projected (EMS)	0.20 (0.40)	0.14 (0.29)
GPT	0.16 (0.37)	0.11 (0.25)



$$(x, p_x)$$

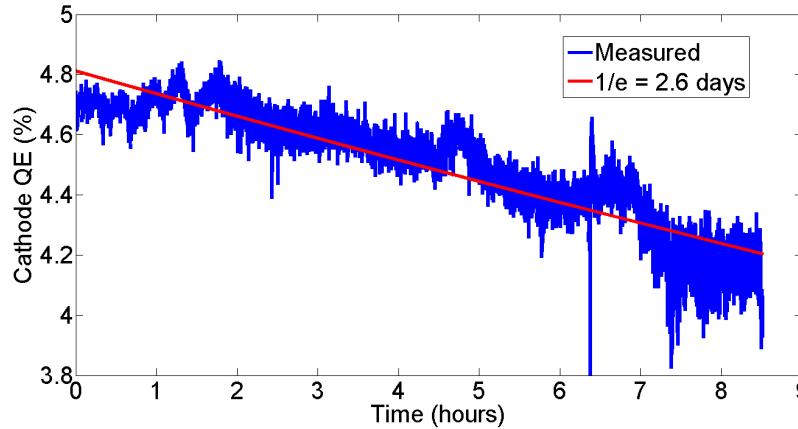
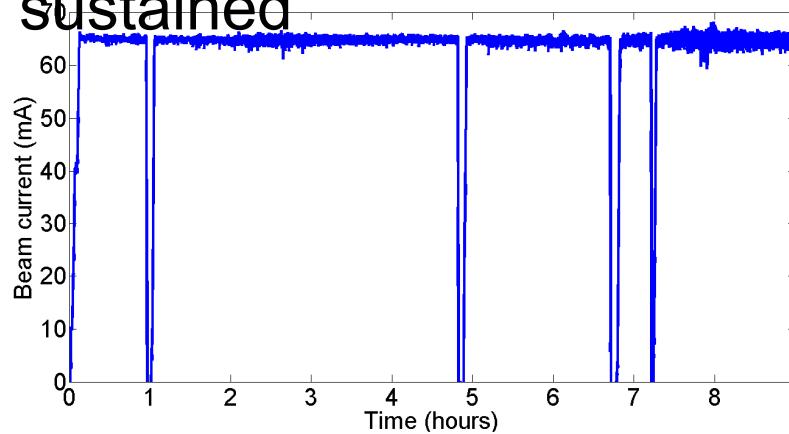
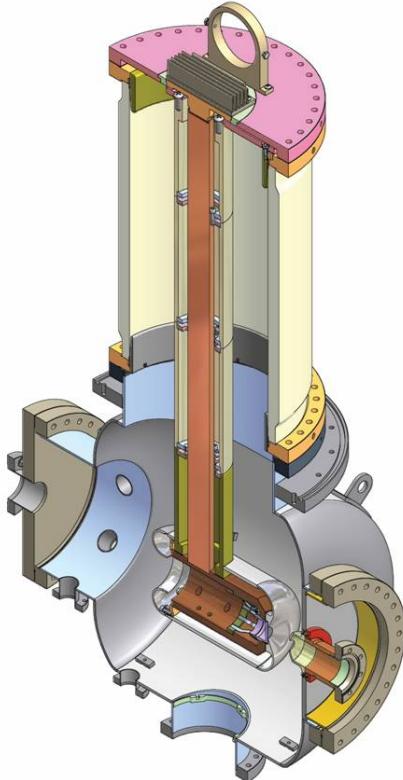
Data Type	enorm(100%) [mm-mrad]	enorm(90%) [mm-mrad]
Projected (EMS)	0.33 (0.69)	0.23 (0.51)
GPT	0.31 (0.72)	0.19 (0.44)

30

[Gulliford et al., Phys. Rev. ST Accel. Beams 16, 073401 \(2013\)](#)

# Cornell Injector Record Current at 4 MeV

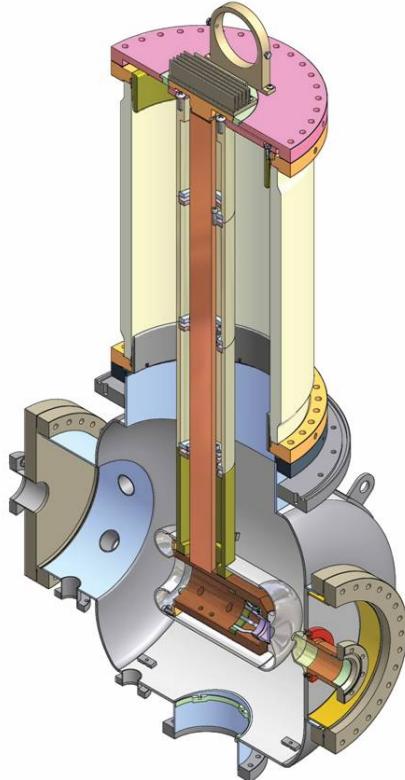
Highest current ever NaK<sub>2</sub>Sb Cathode: 75 mA, 65 mA sustained



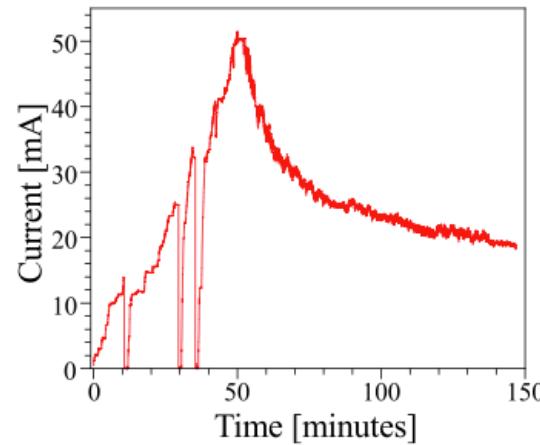
[Dunham et al., Appl. Phys. Lett., 102, 034105 \(2013\)](#)

# Cornell Injector Record Current at 4 MeV

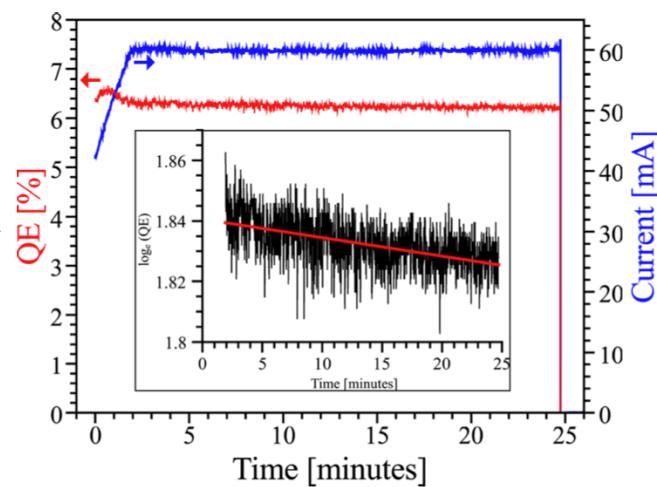
More records:



GaAs: 52 mA



CsK<sub>2</sub>Sb: 60 mA



[Dunham et al., Appl. Phys. Lett., 102, 034105 \(2013\)](#)

# Critical Components

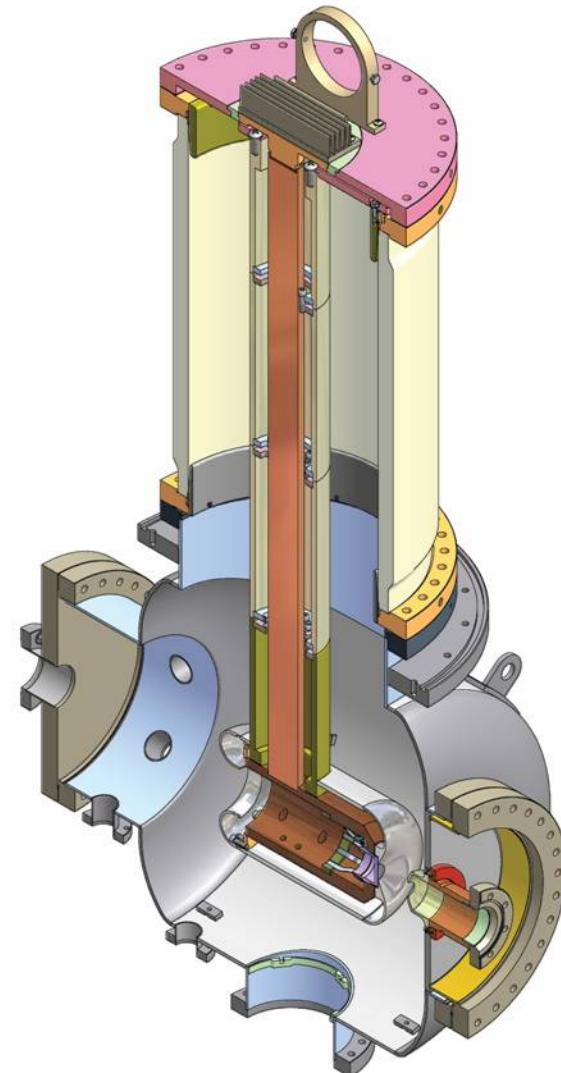
Source

Injector

**Linac**

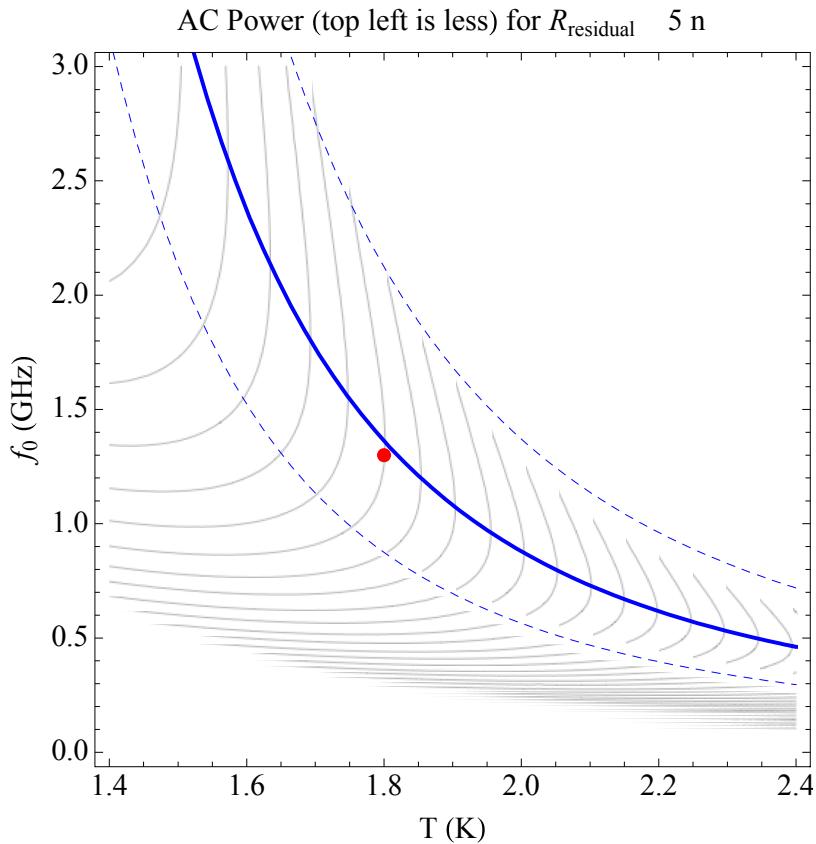
Beam Transport

Insertion Devices



# AC power optimization per unit length

$$P_{\text{AC}} \propto \frac{1}{f T} [R_{\text{res}} + R_{\text{BCS}}(f, T)]$$



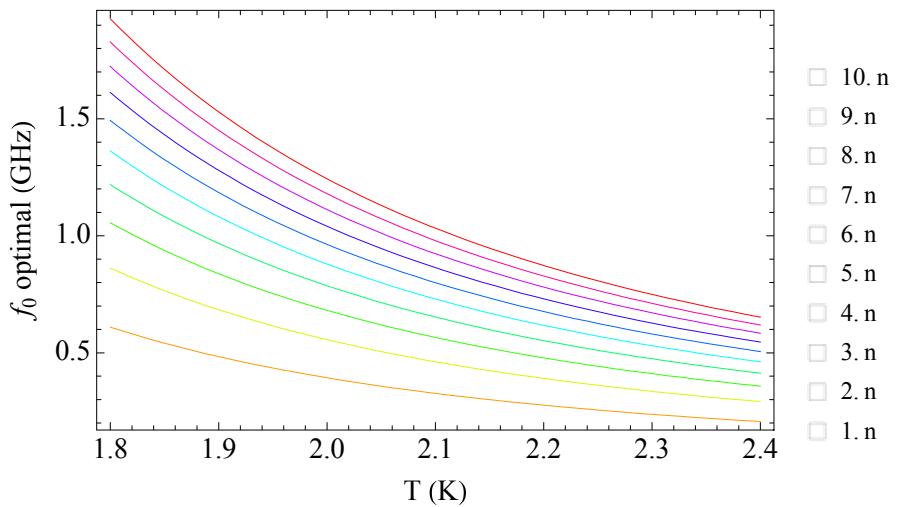
## SRF Surface Resistance

$$R_{\text{surface}} = R_{\text{residual}} + \underbrace{A (2\pi f)^2 \frac{\exp(-\Delta/k_B T)}{T}}_{R_{\text{BCS}}(f, T)}$$

$$A = 2.26 \mu\Omega \text{ K/GHz}^2$$

$$\Delta/k_B = 17.67 \text{ K}$$

[Valles et al., SRF2009-tuppo072](#)



$$400 \text{ MHz} \lesssim f_0 \lesssim 1500 \text{ MHz}$$

# Frequency choice $400 \text{ MHz} \lesssim f_0 \lesssim 1500 \text{ MHz}$

Less RF losses, if BCS resistance dominates

Lower wakefields  
(beam is smaller relative to the cavity)

Fewer cells per cavity, so less likely to have trapped modes

Lower HOM excitation for same offset  
(therefore higher BBU threshold)

eRHIC, LHeC

Lower Power/Length

Lower surface area:  
contamination less likely  
less material costs  
smaller components in general

Thinner walls (less expensive)

Higher frequencies better for lightsources

Established technology at 1.3 and 1.5 GHz

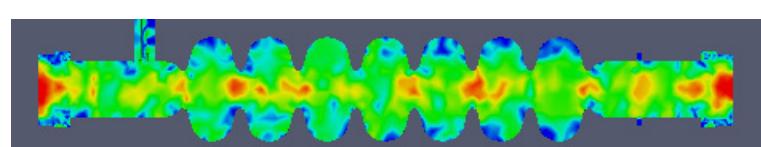
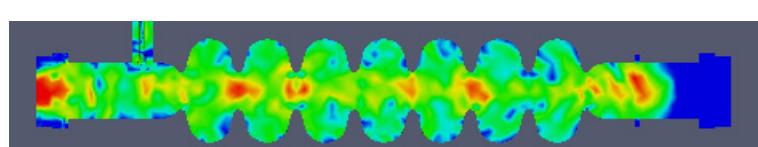
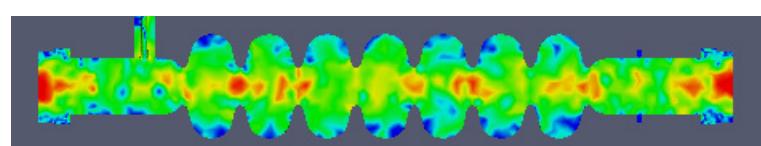
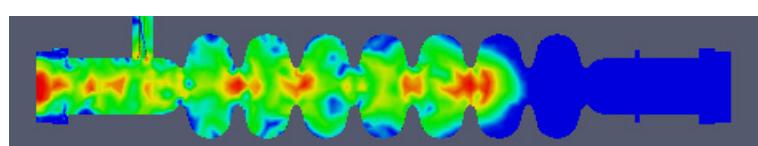
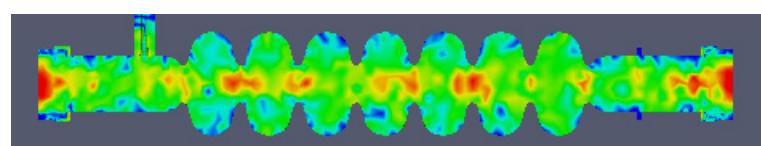
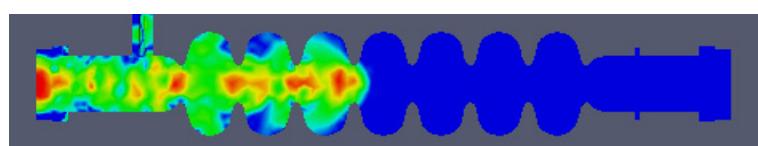
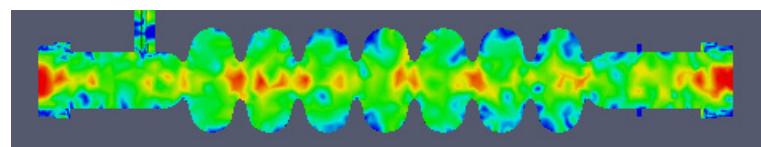
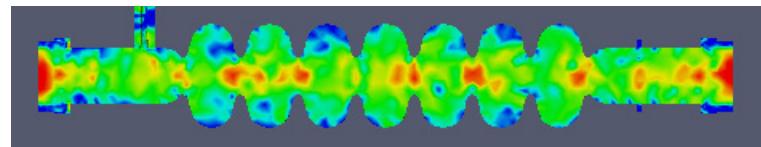
ILC, European X-FEL, CEBAF, LCLS2

# More than the fundamental...

Wakefields excite Higher Order Modes (HOMs)

Color scale is logarithmic

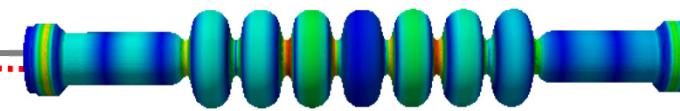
Cavity with higher order mode absorbers



Gaussian bunch passing through with average length 15  
mm

# Beam Breakup (BBU) instability

Beam break up: a potential limit to ERL currents



For a single Higher Order Mode (HOM) in a single cavity, the maximum sustainable current is:

$$I_{\text{threshold}} = -\frac{2c^2}{e(R/Q)_\lambda Q_\lambda \omega_\lambda} \frac{1}{T_{12} \sin \omega_\lambda t_{\text{return}}}$$

First observed in 1981

UNIQUE BEAM PROPERTIES OF THE STANFORD 300 MeV SUPERCONDUCTING RECYCLOTRON\*

C. M. Lyneis, M. S. McAshan, R. E. Rand, H. A. Schwettman, T. I. Smith and J. P. Turneaure

High Energy Physics Laboratory  
Stanford University  
Stanford, California 94305

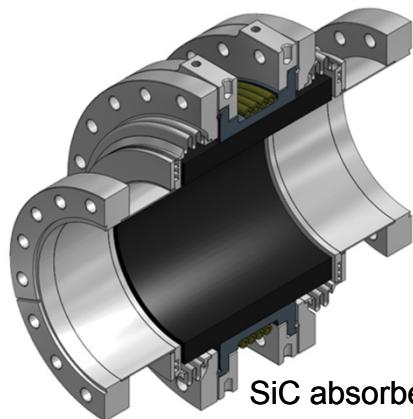
$$x_{\text{pass } 2} = T_{12} x'_{\text{pass } 1}$$

[Hoffstaetter & Bazarov, PRST-AB 7, 054401 \(2004\)](#)

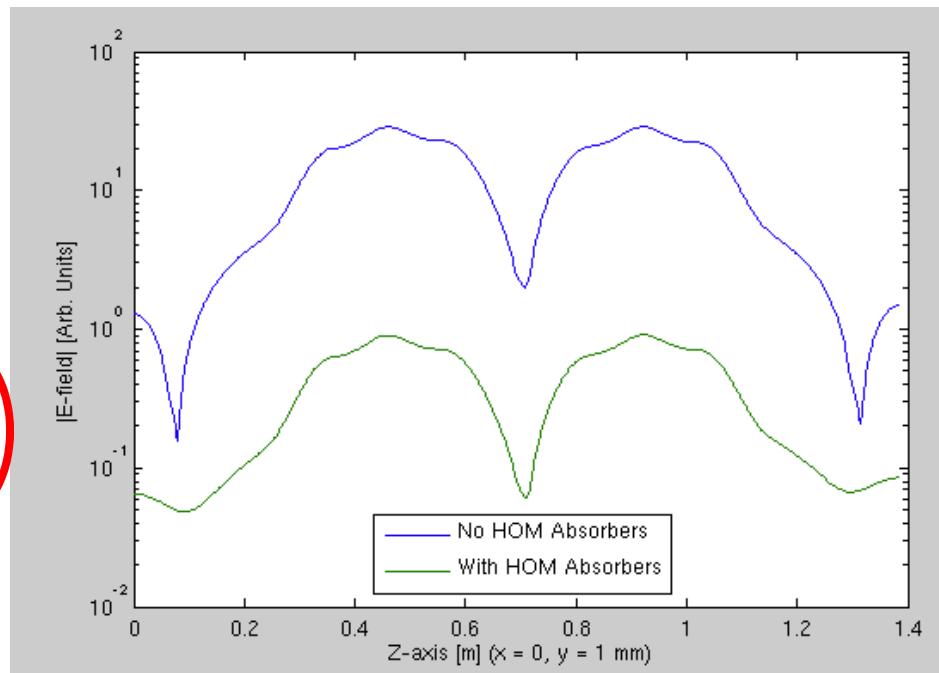
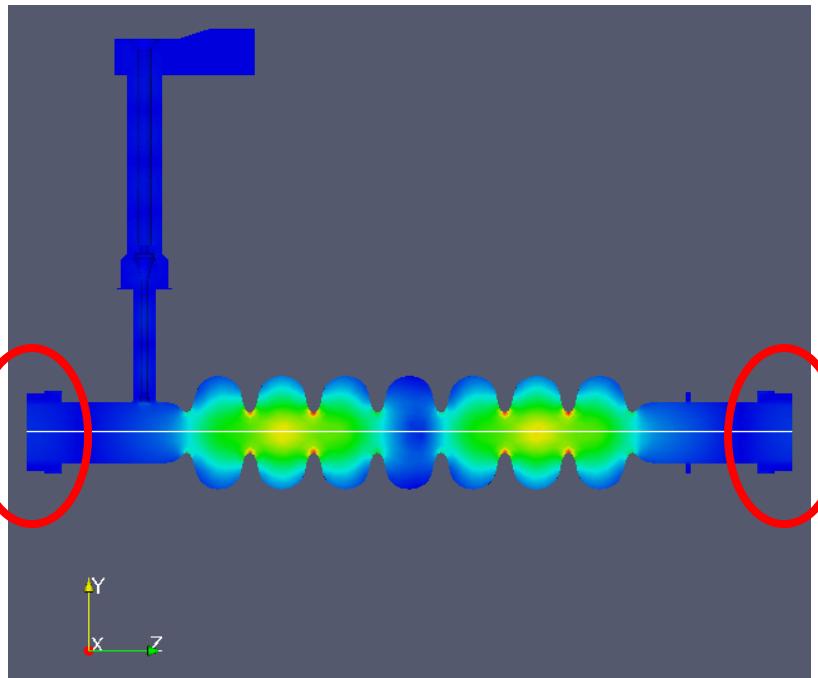
# Add HOM Absorbers

Example HOM at 1612.4604 Hz  
Q without absorber:  $Q = 5.49 \times 10^6$   
Q with absorber:  $5.38 \times 10^3$

Other methods: HOM antennas  
(BNL, KEK)



SiC absorber ring  
brazed to metal ring

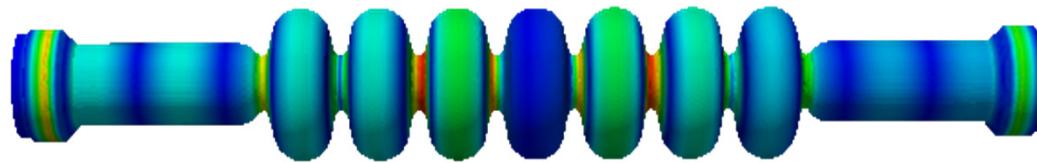


# Cavity Design: shape optimization

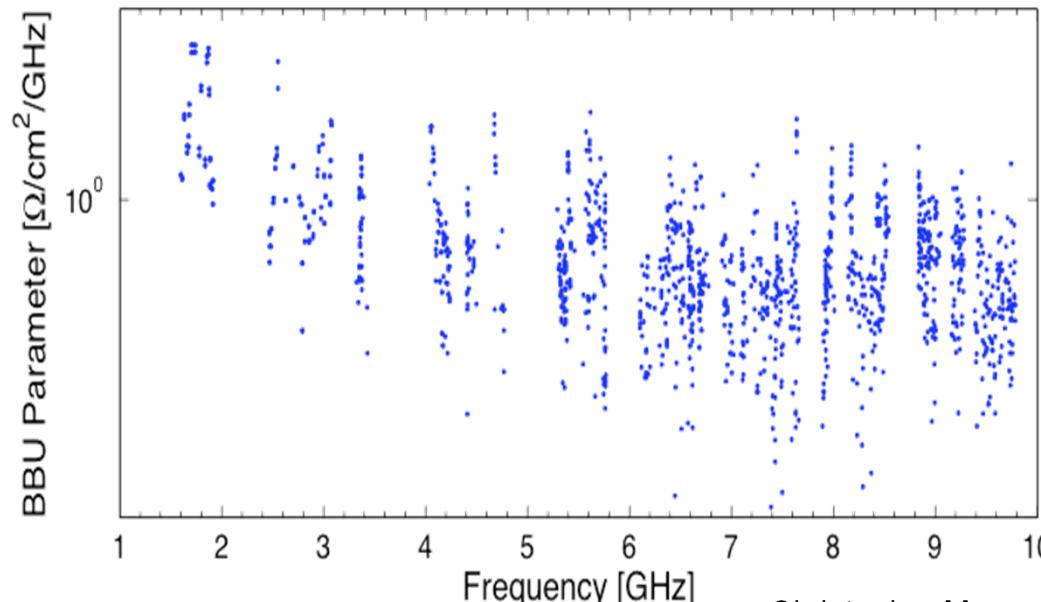
$$I_{\text{threshold}} = -\frac{2c^2}{e(R/Q)_\lambda Q_\lambda \omega_\lambda} \frac{1}{T_{12} \sin \omega_\lambda t_{\text{return}}}$$

BBU parameter

Optimize the cavity shape with about 20 free parameters

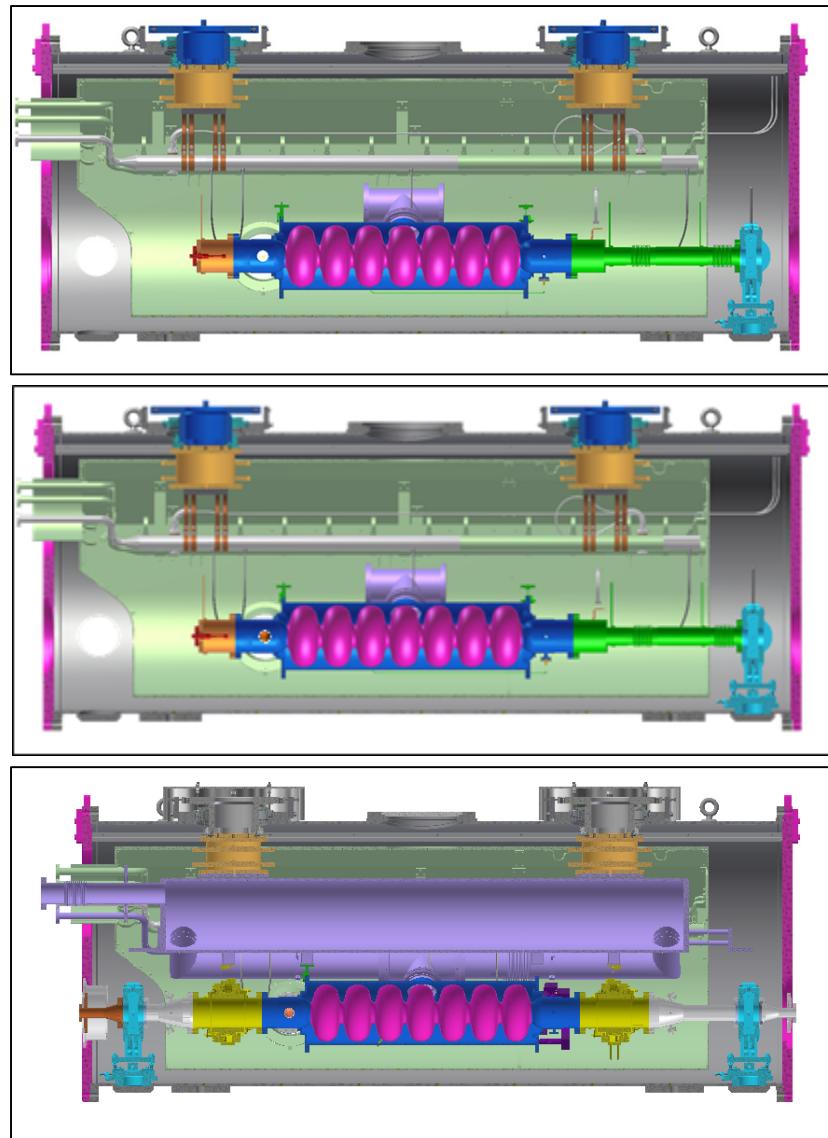


Dipole HOM damping calculated up to 10 GHz  
with realistic RF absorbers



# Cornell Horizontal Test Cryomodule (HTC)

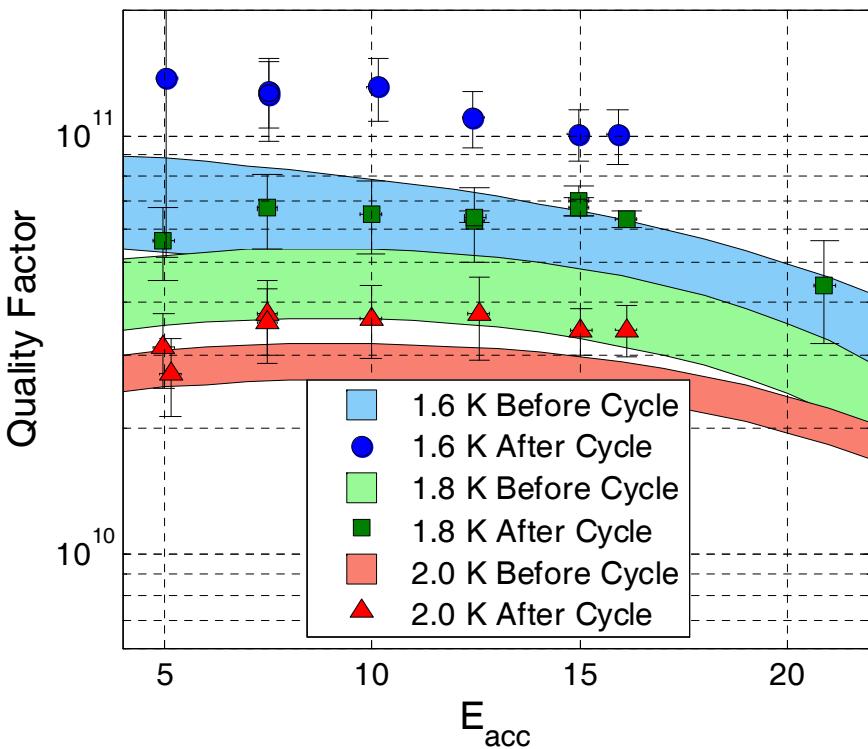
- HTC-1: Follow vertical assembly procedure as closely as possible
- HTC-2: Include side mounted, High-power input coupler
- HTC-3: Full cryomodule assembly-high power RF input coupler and HOM absorbers



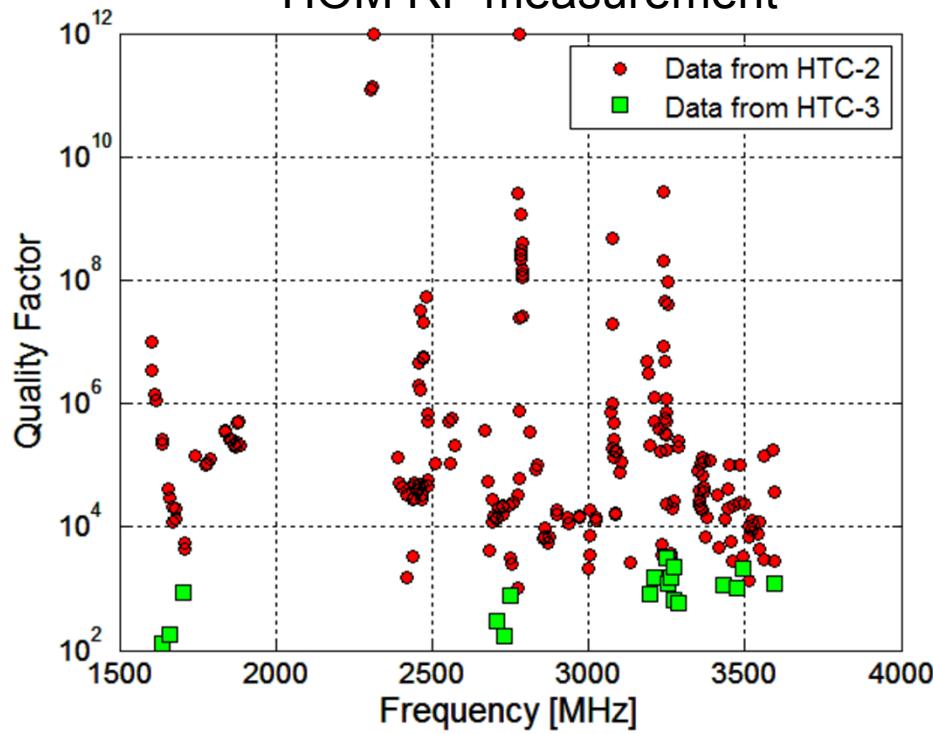
# HTC-3: Cavity + Coupler + HOM Absorbers

New Record in a horizontal cryomodule:  
 $Q_0 > 10^{11}$  (at 16.2 MV/m, 1.6 K)

After 10 K Thermal Cycle



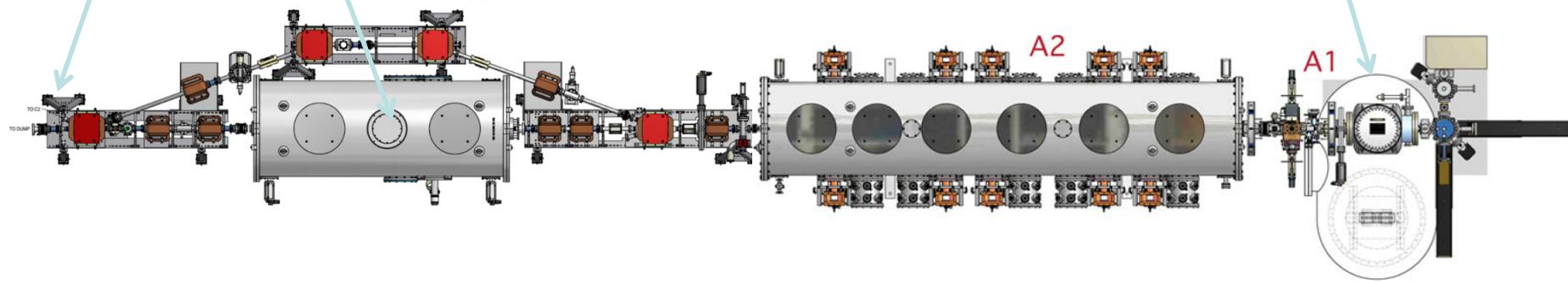
HOM RF measurement



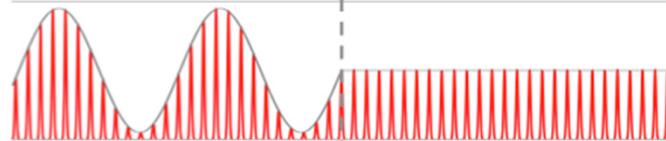
# HTC HOM measurement with beam

D. Hall, IPAC14: MOPRO113

BPM      7-cell cavity in cryostat

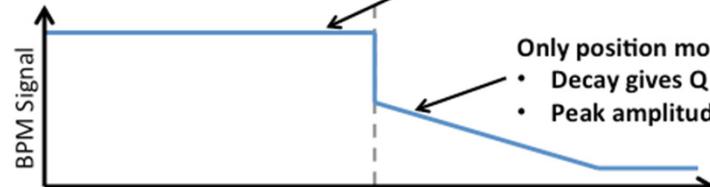


Bunch charge:



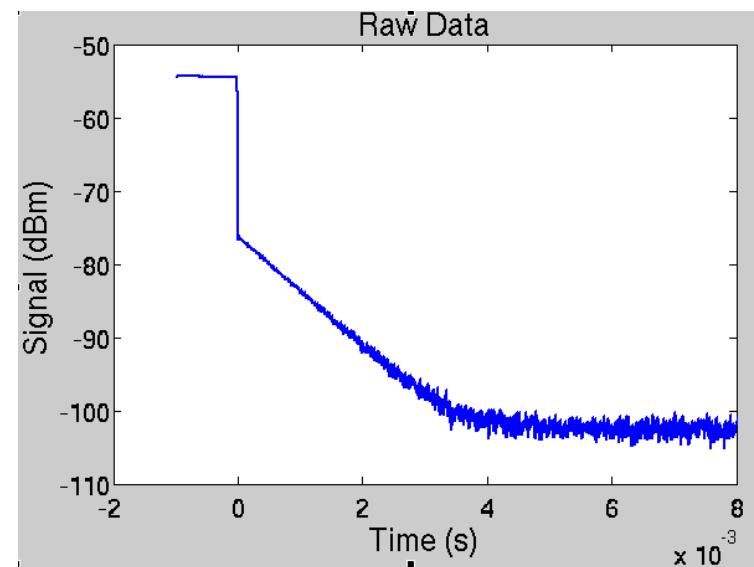
Position and amplitude modulation

On resonance:



- Only position modulation,
- Decay gives Q
- Peak amplitude gives R/Q

Otherwise:



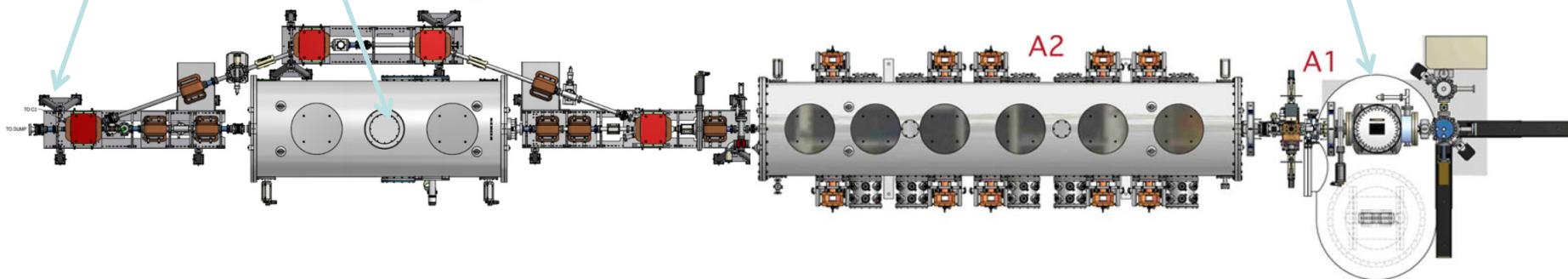
Data was taken December 2013, currently being analyzed...

# HTC High current tests with beam (40 mA)

R. Eichhorn IPAC14: THPRI111

## BPM 7-cell cavity in cryostat

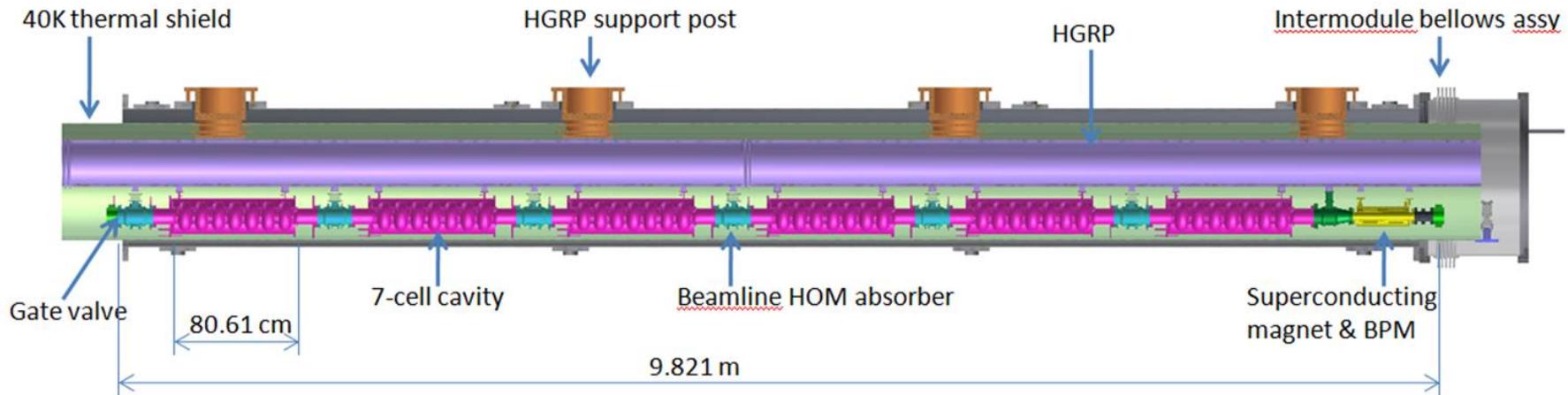
gun



Current, bunch length	$\Delta T$ (beam pipe behind Abs.) coated/uncoated	$\Delta T$ (80K gas temp) coated/uncoated	$\Delta T$ (80K absorber temp) coated/uncoated	$\Delta T$ (5K flange next to cavity) coated	$\Delta T$ , beam pipe to cavity coated/uncoated
25 mA, 3.0 ps	0.075/0.075	1.14/0.82	1.02/0.975	0.007	0.076/-0.005
40 mA, 3.4 ps	0.2475/0.335	2.95/2.16	2.72/2.53	0.021	0.179/0.009
40 mA, 2.7 ps	0.2975/0.425	3.00/2.22	2.772/2.63	0.027	0.203/0.014

- No charge-up of the HOM ceramics observed
- HOM heating was less than expected

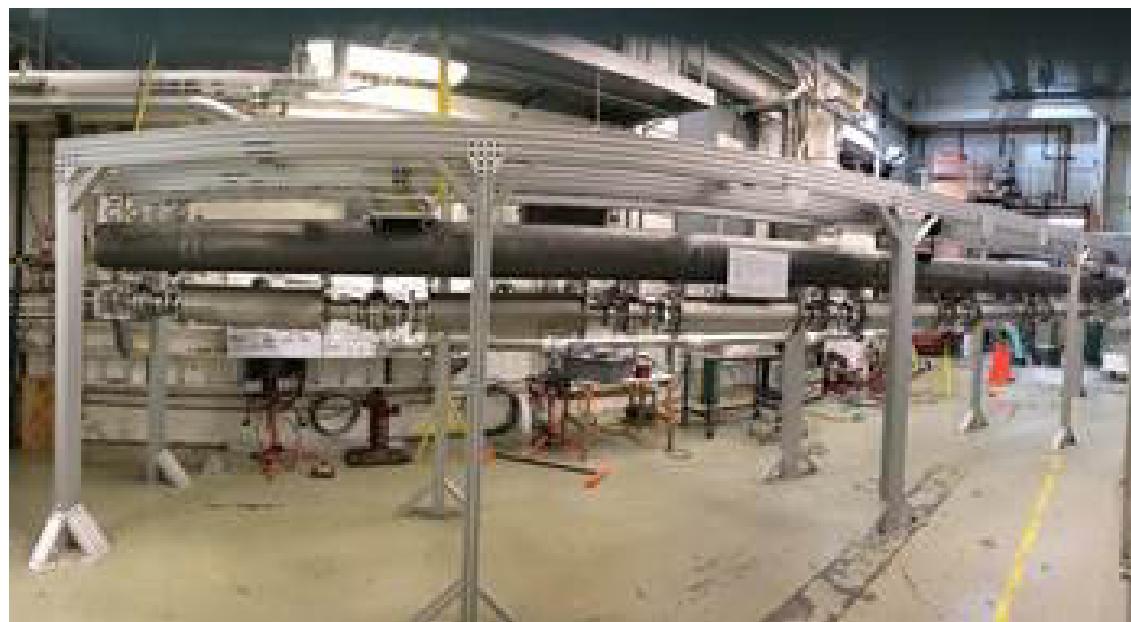
# Cornell ERL Main Linac Cryomodule (MLC) Prototype



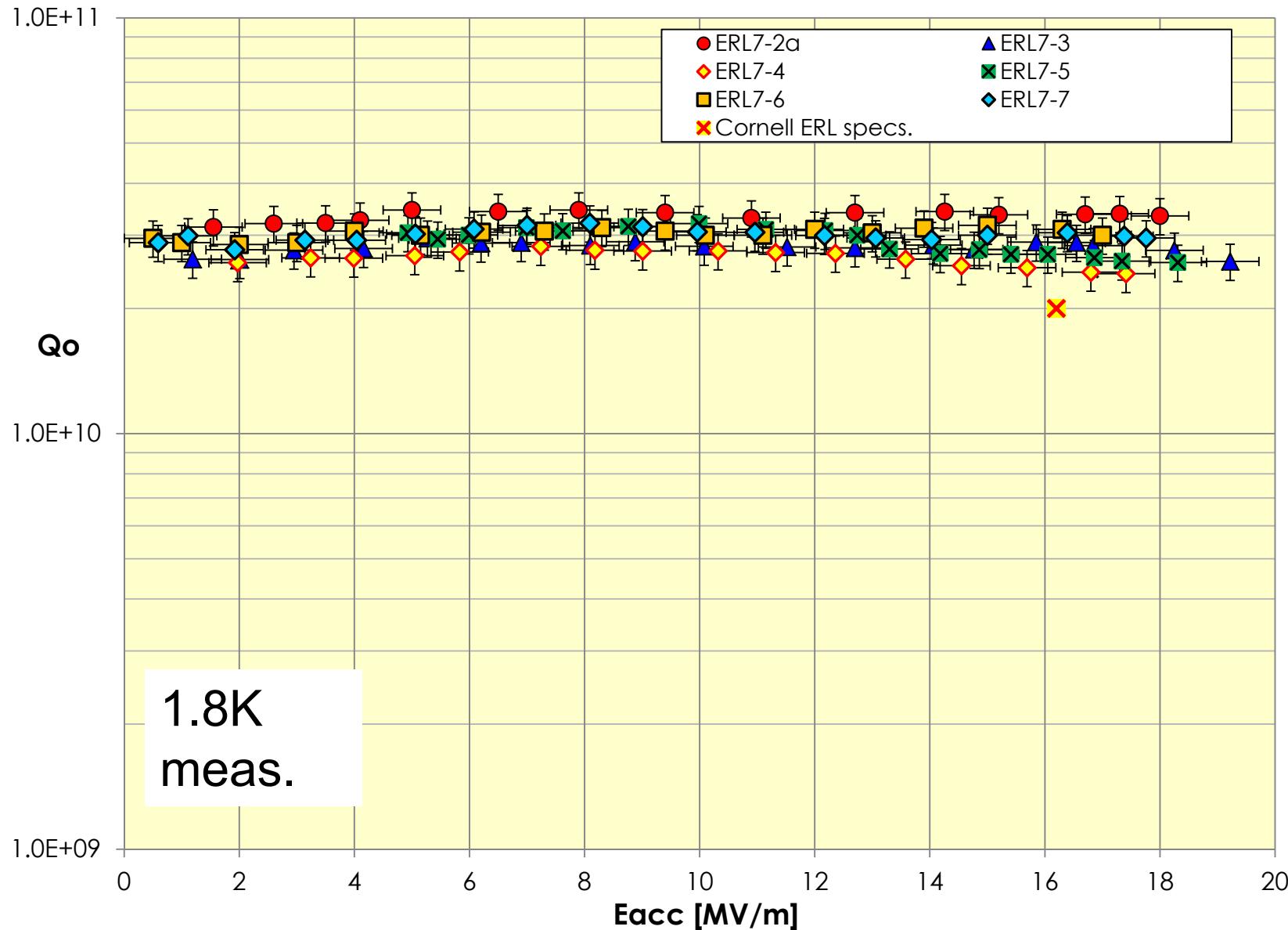
- Completed fabrication and RF test of 6 main linac SRF cavities
  - Statistics of high  $Q_0$  cavity preparation
- Fabrication of full ERL main linac prototype cryomodule
  - Fabrication of input couplers, tuners, beamline HOM absorbers, cryomodule components...
  - January 2014: Started string assembly
  - June 2014: Start cold mass assembly June
  - End 2014: completion

First high current (>100 mA), CW SRF linac cryomodule worldwide!

# Main Linac Cryomodule (MLC) Prototype



# Cornell Main Cryomodule cavity tests (Vertical)



# Critical Components

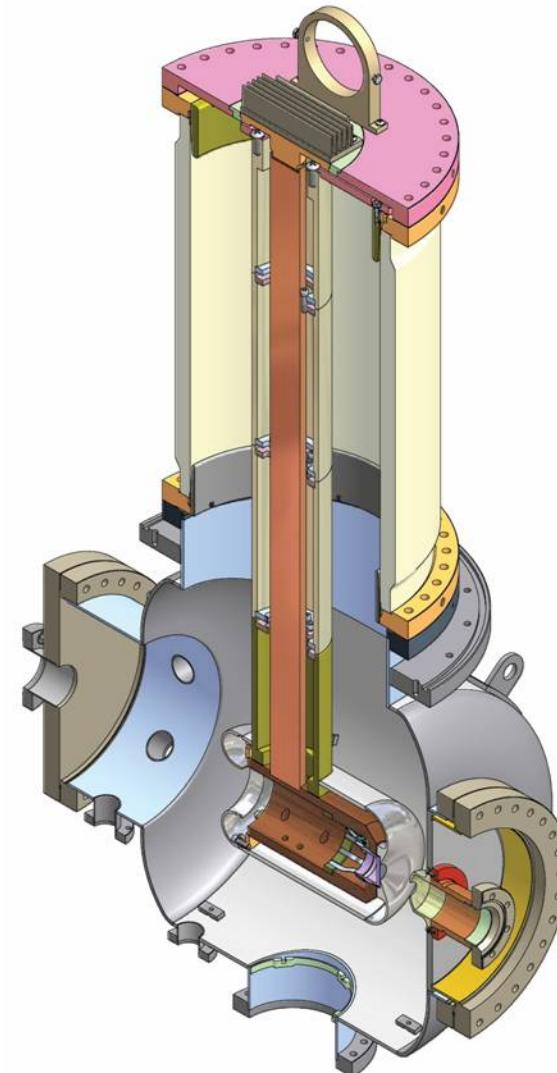
Source

Injector

Linac

**Beam Transport**

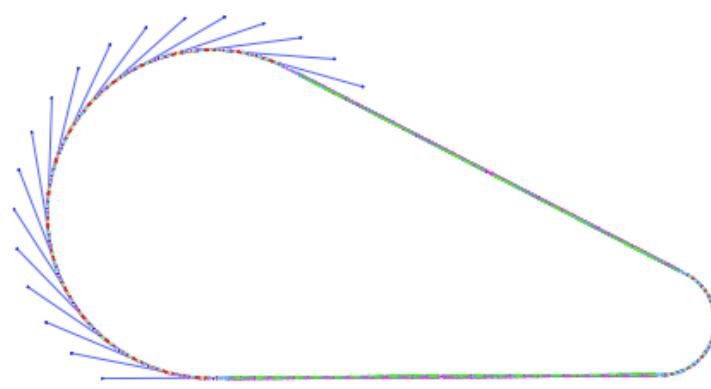
Insertion Devices



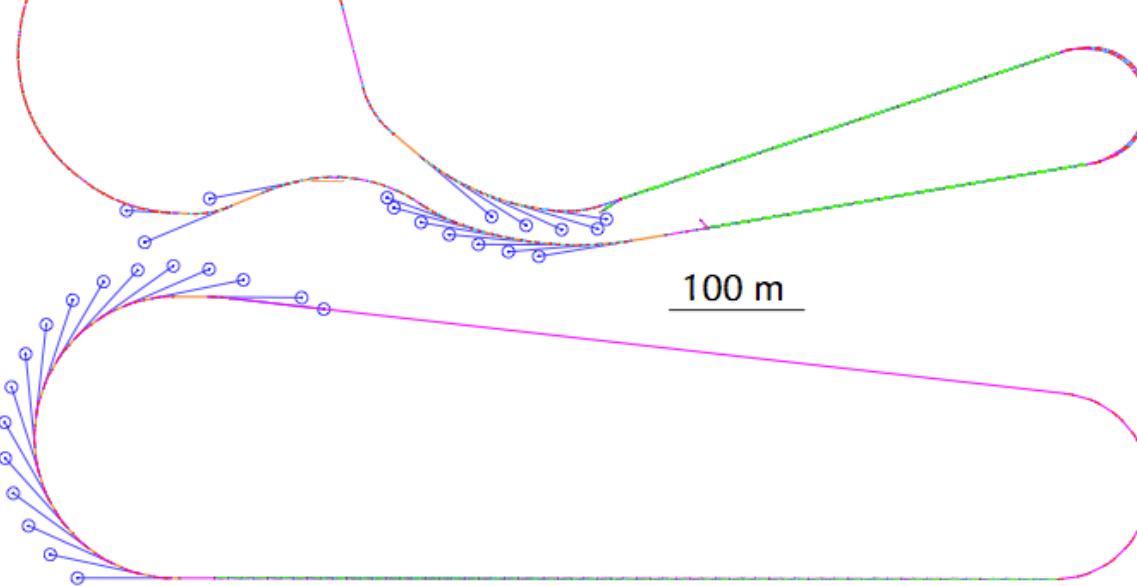
# Layouts

5 GeV , single pass ERLs

'Minimal'



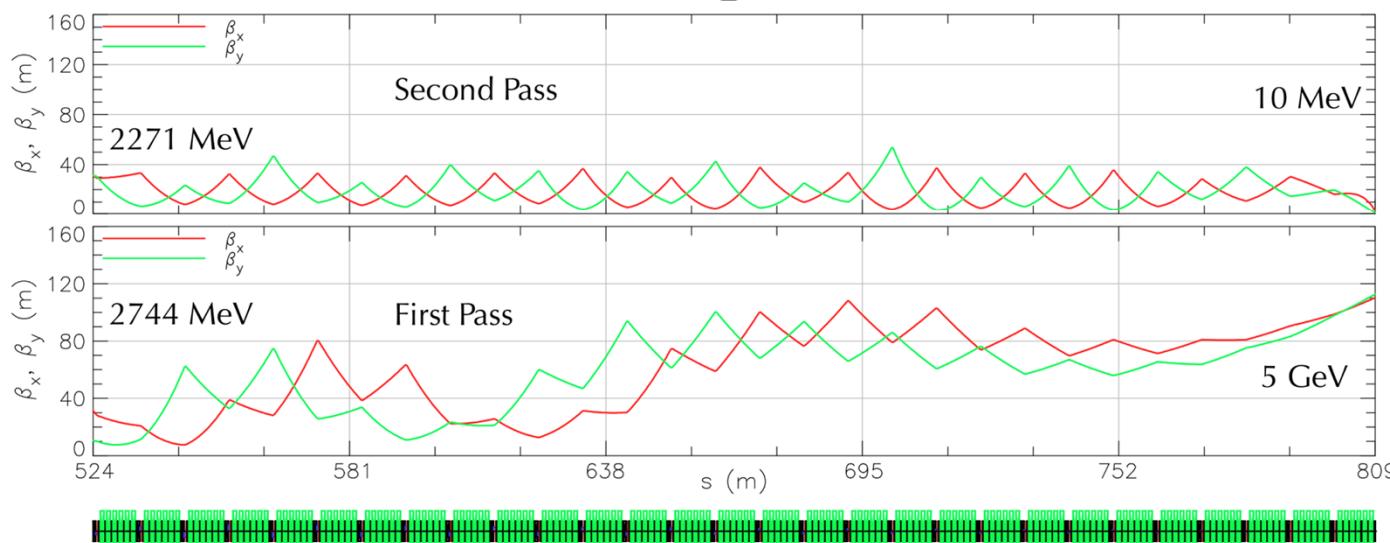
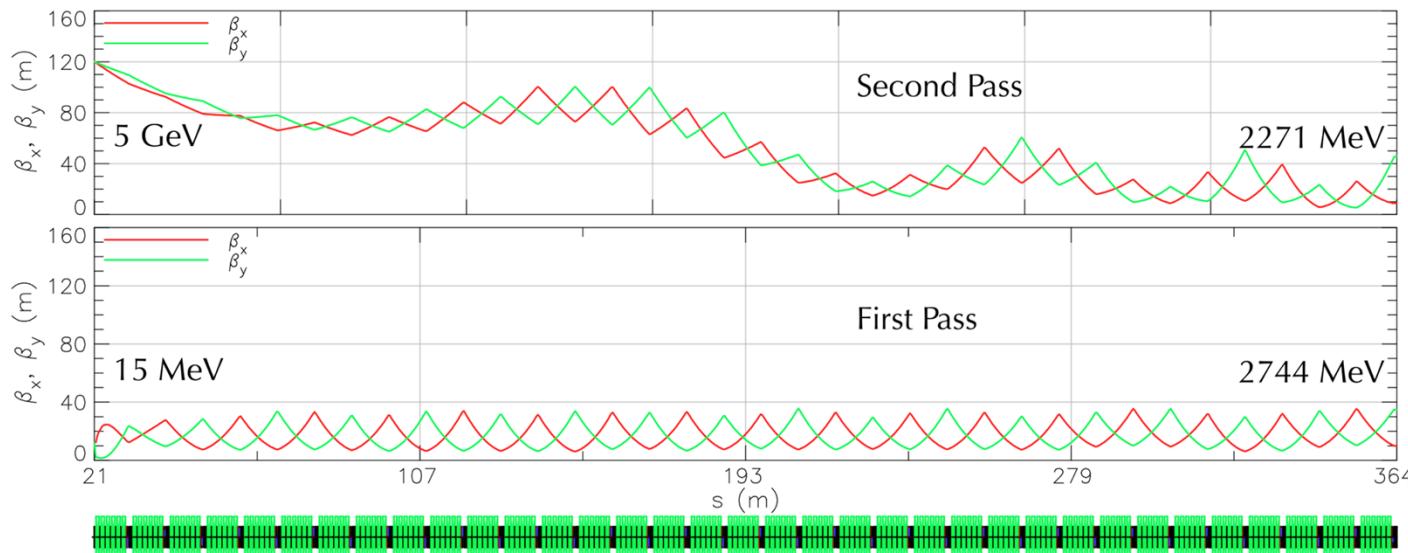
Cornell



'Straight'



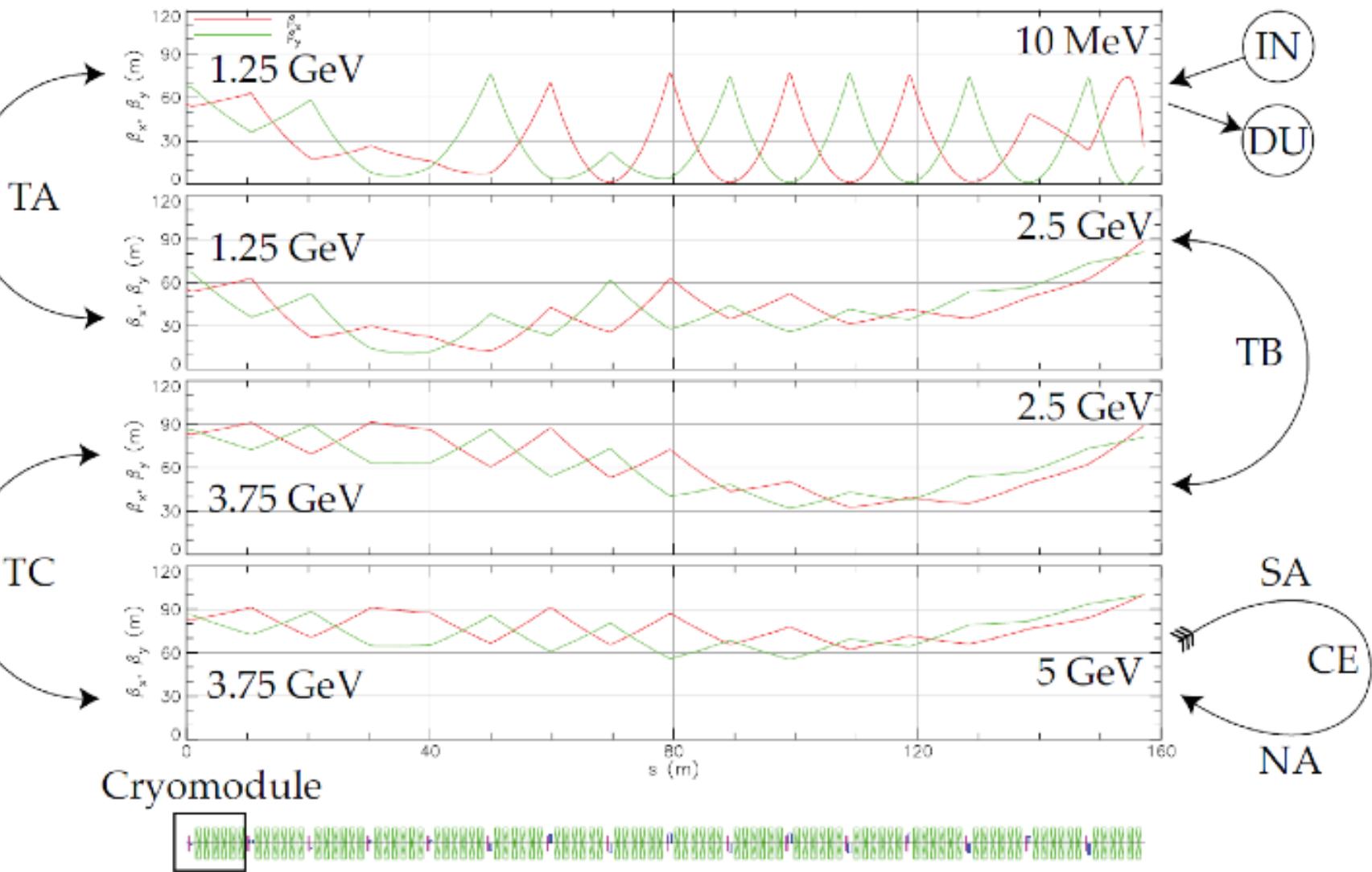
# Split Linac Optics



LA

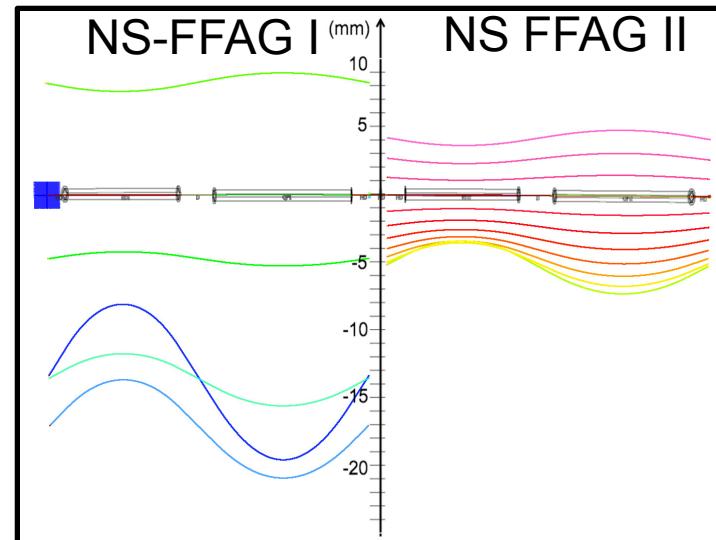
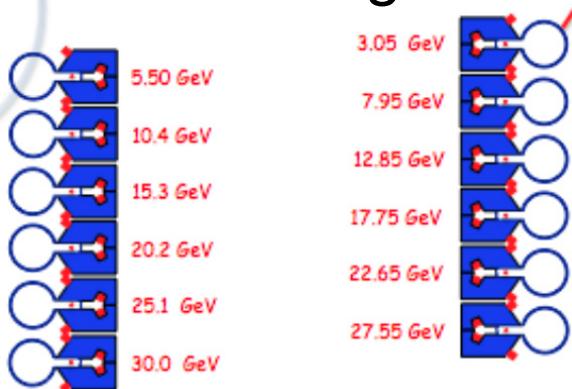
LB

# Four Pass Linac Optics



# Novel Arc design: eRHIC non-scaling FFAG

## Old design

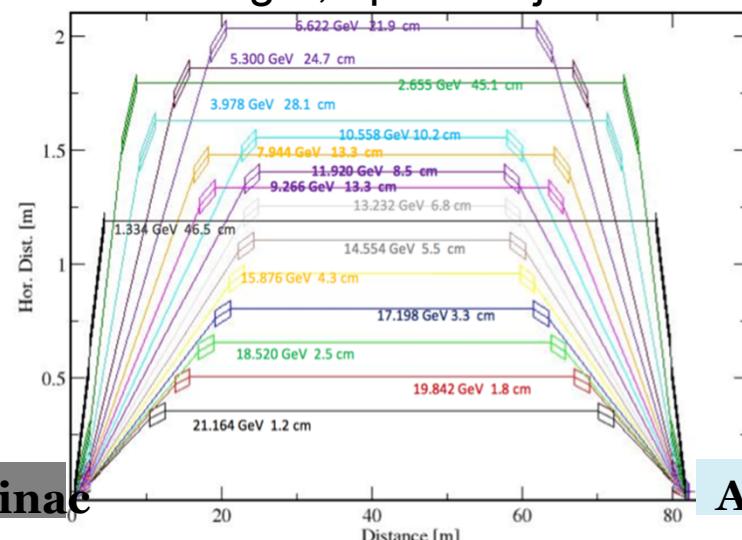


12 MeV injection  
1.32 GeV linac, no quadrupoles

**NS-FFAG I**  
5 orbits for 1.3, 6.6 GeV

**NS-FFAG II**  
11 orbits for 7.9, ..., 21.2 GeV  
All kept within 10 mm

Separated for path length,  
time of flight, optics adjustment



# Critical Components

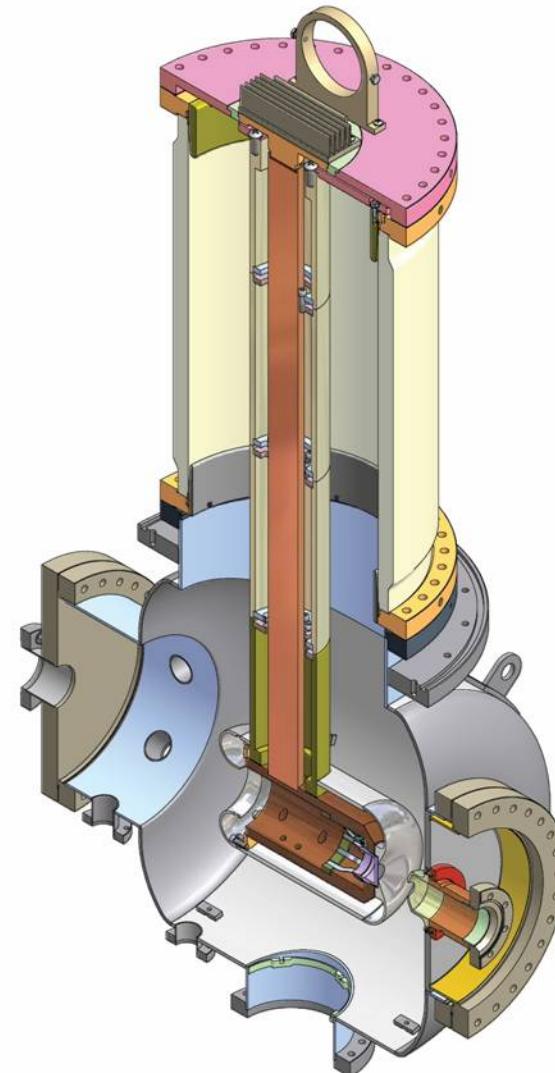
Source

Injector

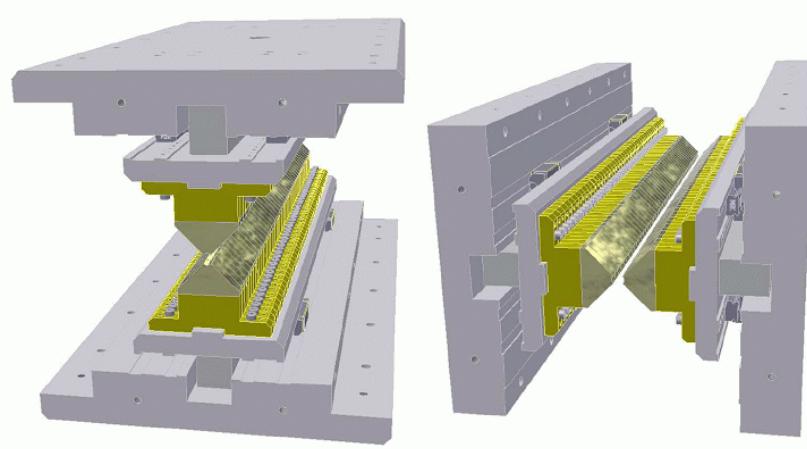
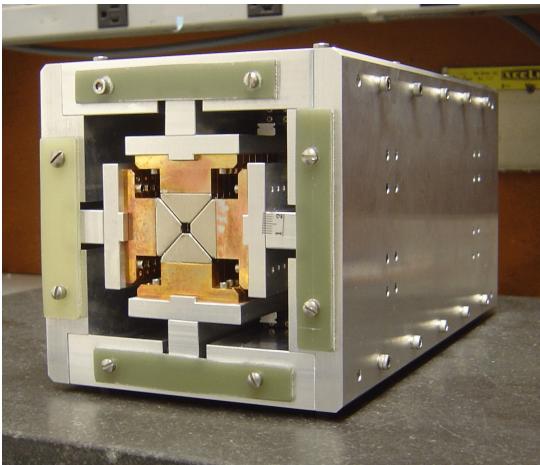
Linac

Beam Transport

**Insertion Devices**



# Delta Undulator



- Developed to take advantage of the ERL's round beams
- Full polarization control
- Strong fields (1.4 T)
- Very compact
- Tested ATF at BNL late 2009
- A planar version is to be used in CESR
- SLAC is building a 3.2 m version for LCLS

[A. Temnykh, PRST-AB 11, 120702 \(2008\)](#)

# **Existing ERL Facilities**

# UV/IR FEL (JLab)

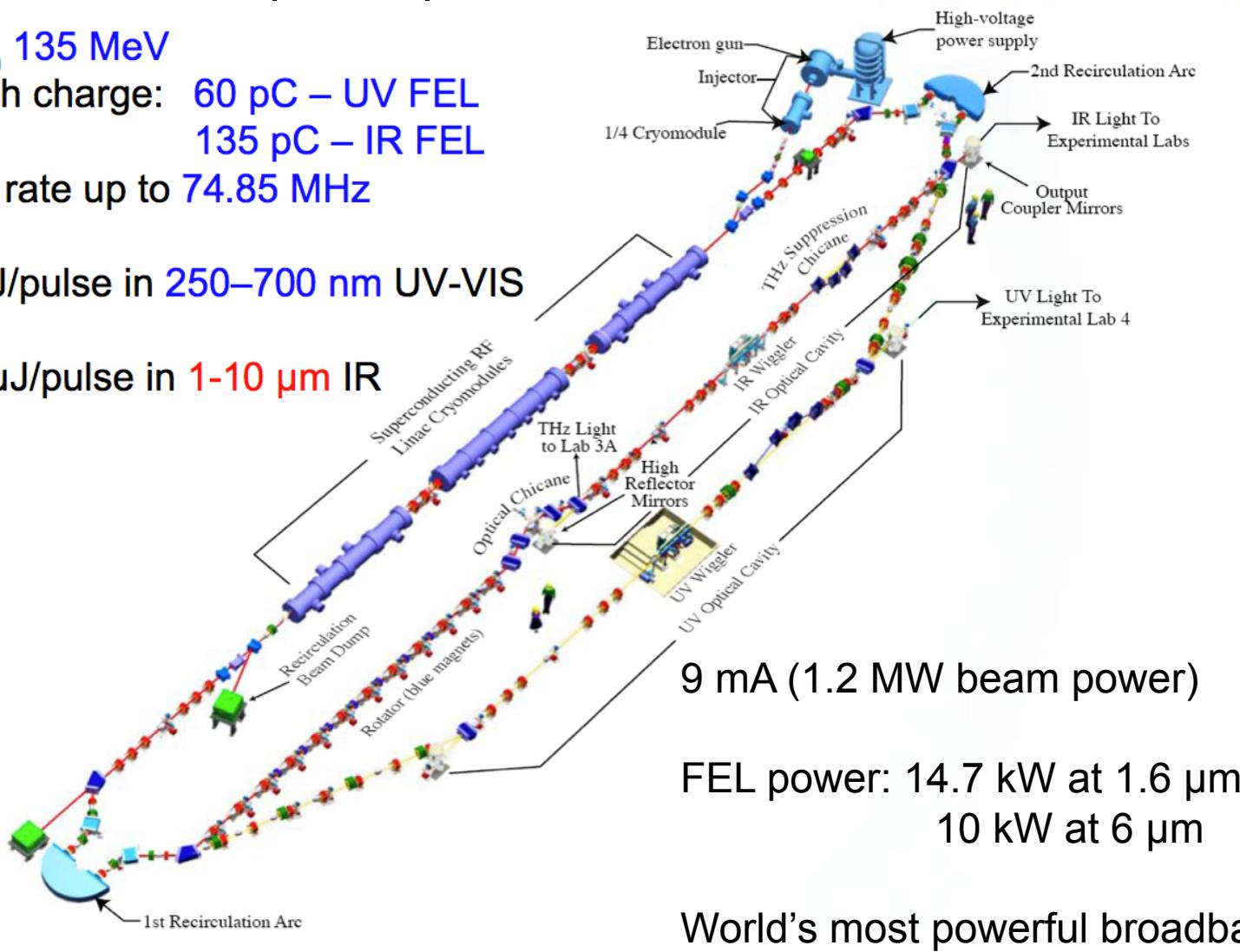
$E_{beam}$  135 MeV

Bunch charge: 60 pC – UV FEL  
135 pC – IR FEL

Rep. rate up to 74.85 MHz

25  $\mu$ J/pulse in 250–700 nm UV-VIS

120  $\mu$ J/pulse in 1–10  $\mu$ m IR

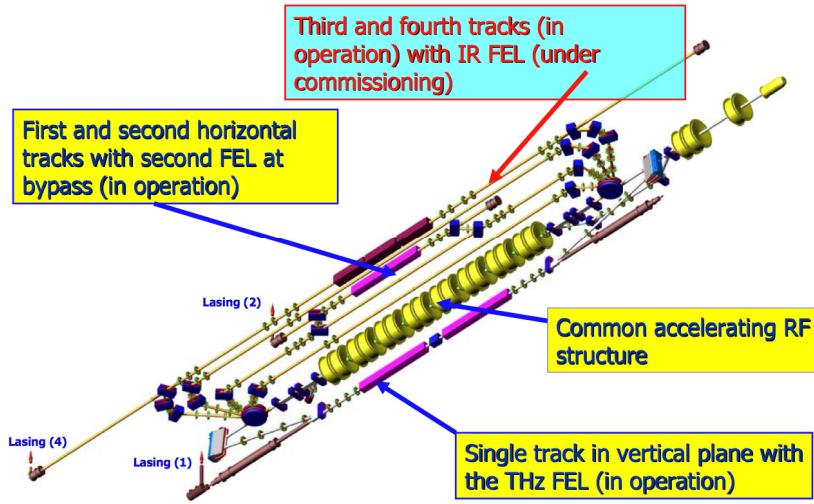


World's most powerful broadband THz source, 100 W

[Neil et al., NIM-A 557 1 9–15 \(2006\)](#)

# Novosibirsk ERL-FEL

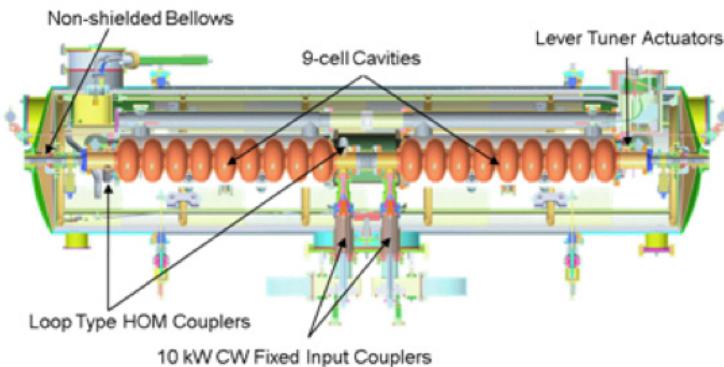
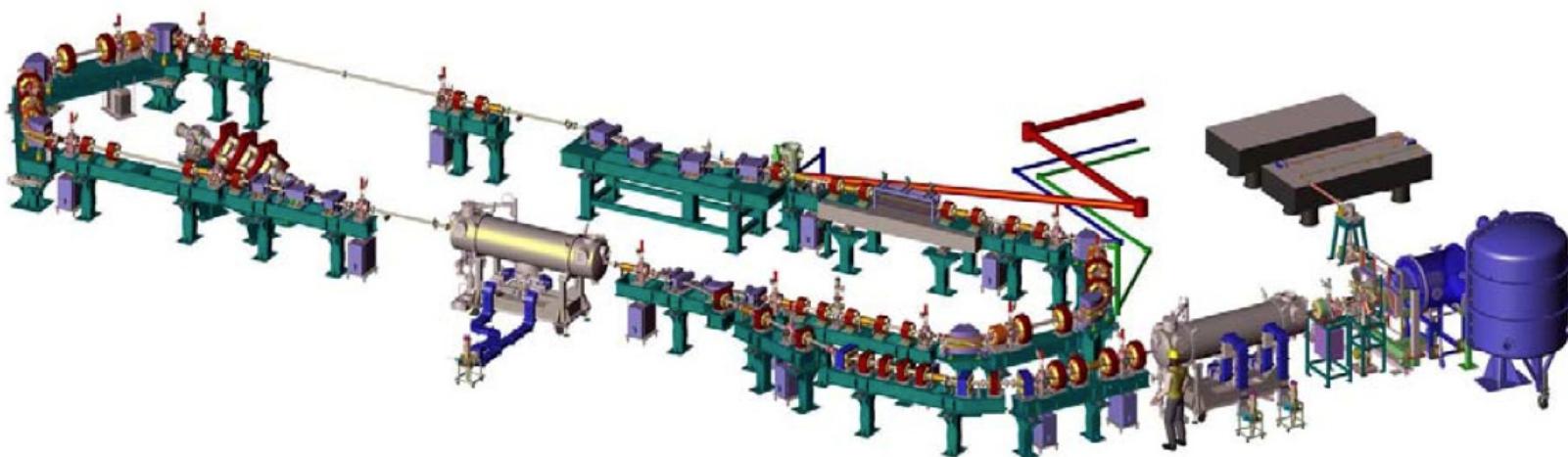
Novosibirsk ERL with 3 FELs (details in the talk of O. A. Shevchenko)



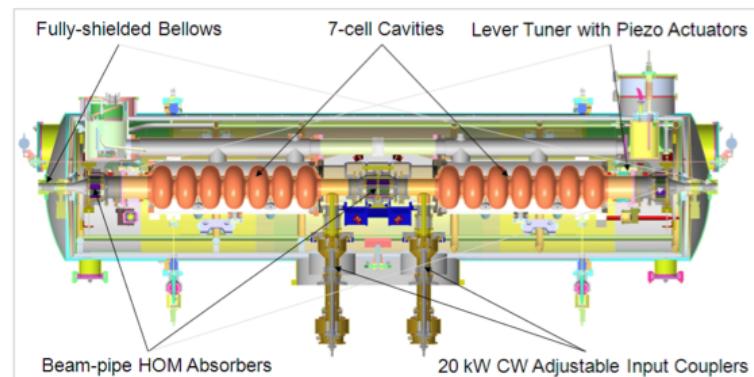
NovoFEL ERL13 presentation

Christopher Mayes – June 20, 2014

# ALICE (Daresbury)



Existing Cryomodule on ALICE

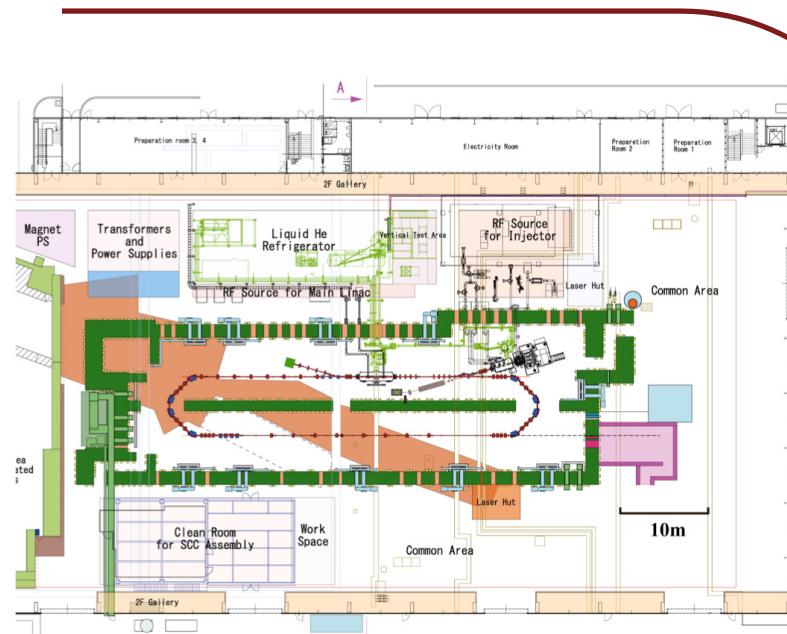


CW-ERL Cryomodule

# New ERL Facilities

# Compact ERL (KEK)

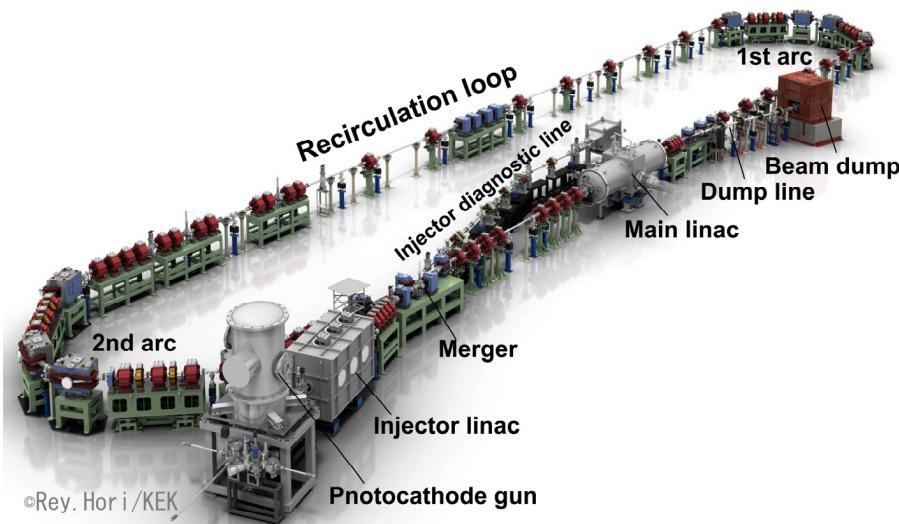
Beam energy	35 - 125 MeV (single loop) 245 MeV (double loop)
Injection energy	5 MeV
Average current	10 mA (100 mA in future)
Acc. gradient	15 MV/m
Normalized emittance	0.1 mm·mrad (7.7 pC) 1 mm·mrad (77 pC)
Bunch length	1 - 3 ps 100 fs (with bunch compression)
RF frequency	1.3 GHz



Nakamura IPAC12 - TUXB02

Christopher Mayes – June 20, 2014

# Compact ERL (KEK)



## Purpose

- Demonstrate the generation and recirculation of ultra-low emittance beams
- Demonstrate reliable operations of ERL components (photocathode gun, SC cavities, ...)
- Initial goal:  $1 \text{ mm}\cdot\text{mrad} @ 7.7 \text{ pC/bunch}$  (10 mA with improved localized and dump shielding)

## Achievements

Commissioning of the entire cERL was started in Dec. 16, 2013.

So far achieved:

acceleration of beams up to 20 MeV

beam recirculation and energy recovery without significant beam loss

maximum current of  $6.5 \mu\text{A}$  in CW operation

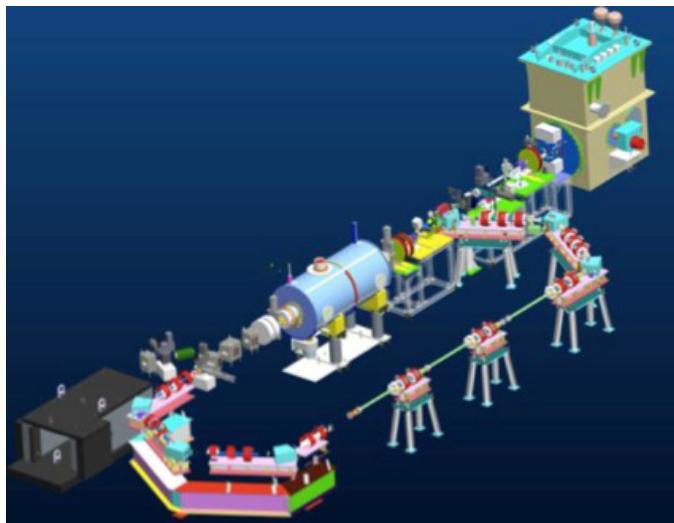
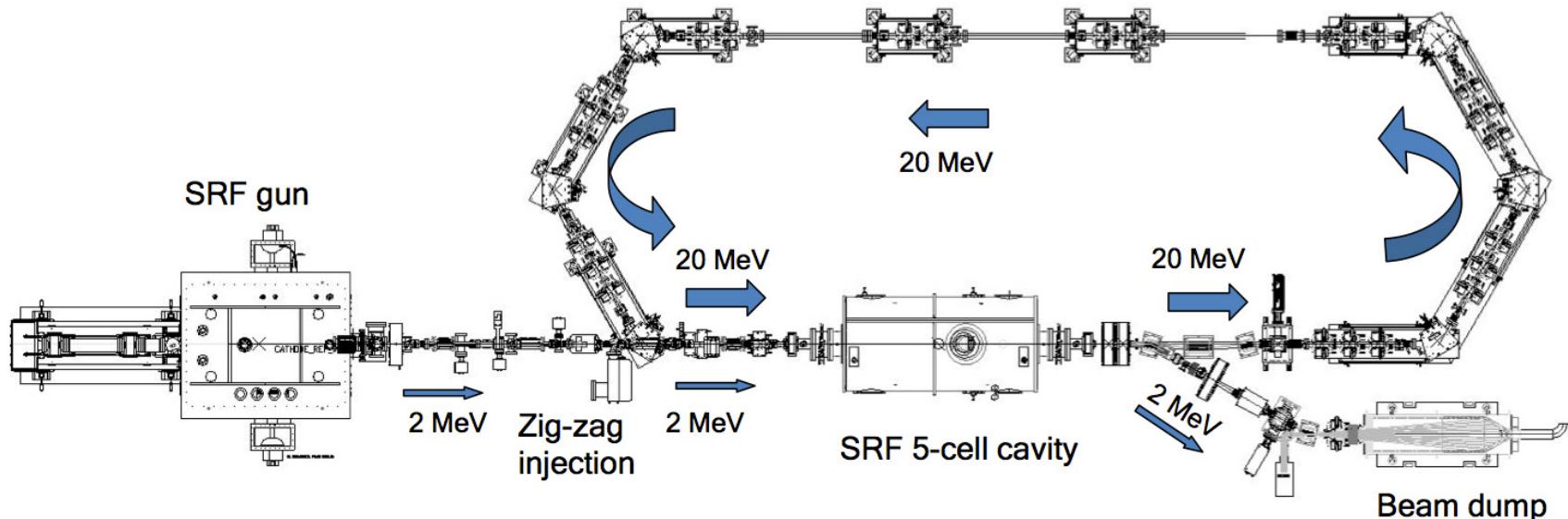
Optics tuning and beam quality improvement are in progress.

## Future developments

Generation of Laser Compton Scattering (LCS) X-rays is scheduled at the end of FY2014.

Generation of THz coherent radiation is planned in [Slide 2015 courtesy of N. Nakamura]

# BNL Test ERL



✓ The main goal of BNL R&D ERL project is to serve as a test-bed to demonstrate the main electron beam parameters for future RHIC upgrade projects:

- ERL-based coherent electron cooling;
- 10-to-20 GeV ERL for lepton-ion collider eRHIC.

✓ Test the key components of a high current ERL based solely on SRF technology

- SRF photoinjector test with 300 mA: preservation of high-charge, low emittance beam;
- High current 5-cell SRF linac test with HOM absorbers: single turn, 300 mA;
- Stability criteria for CW beam current;
- Attainable ranges of electron beam parameters in an SRF ERL.

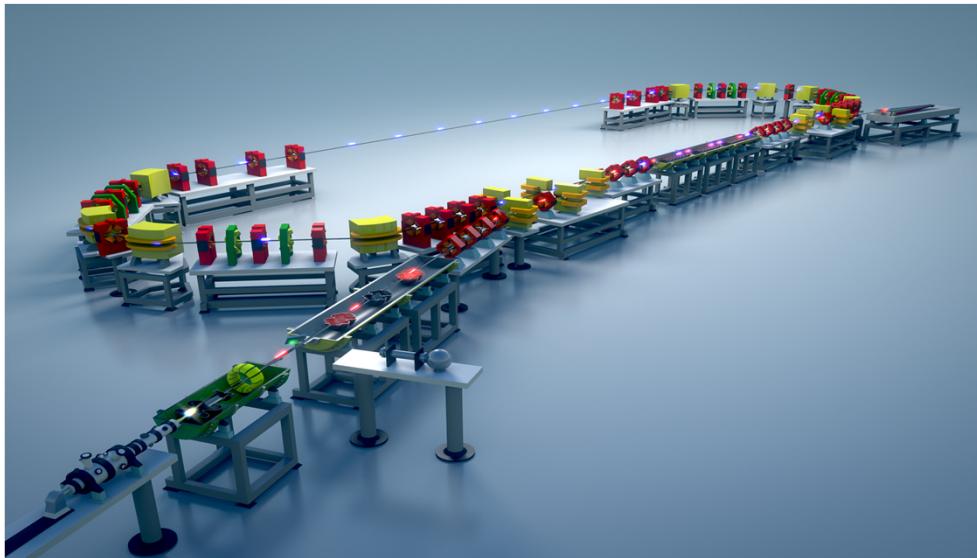
9/10/13

Wencan Xu: SRF system for BNL's R&D ERL

5

ERL13 Presentation

# bERLinPro - Helmholtz Zentrum Berlin (HZB)



Parameter	Value	Unit
Beam energy	50	MeV
Beam current @ 1.3 GHz	100	mA
Bunch charge	77	pC
Bunch length	< 2	ps
Energy spread	0.5%	-
Emittance	< 1	mm mrad
Beam loss	$< 10^{-5}$	-

## Operational

Cathode prep system

## Fabricated

SRF gun

SRF booster cavities (in fabrication)

## Ordered

All magnets

Gun cryomodule parts (some delivered)

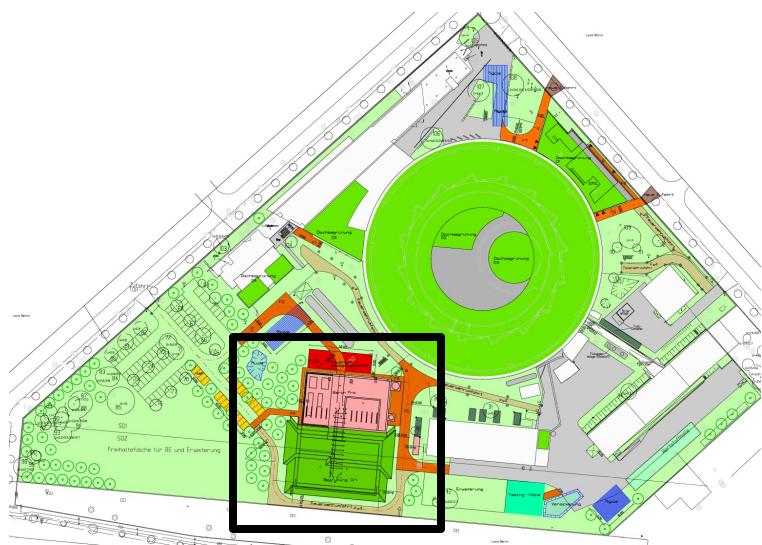
Klystrons and SS amplifiers

Beam stop

## Designed

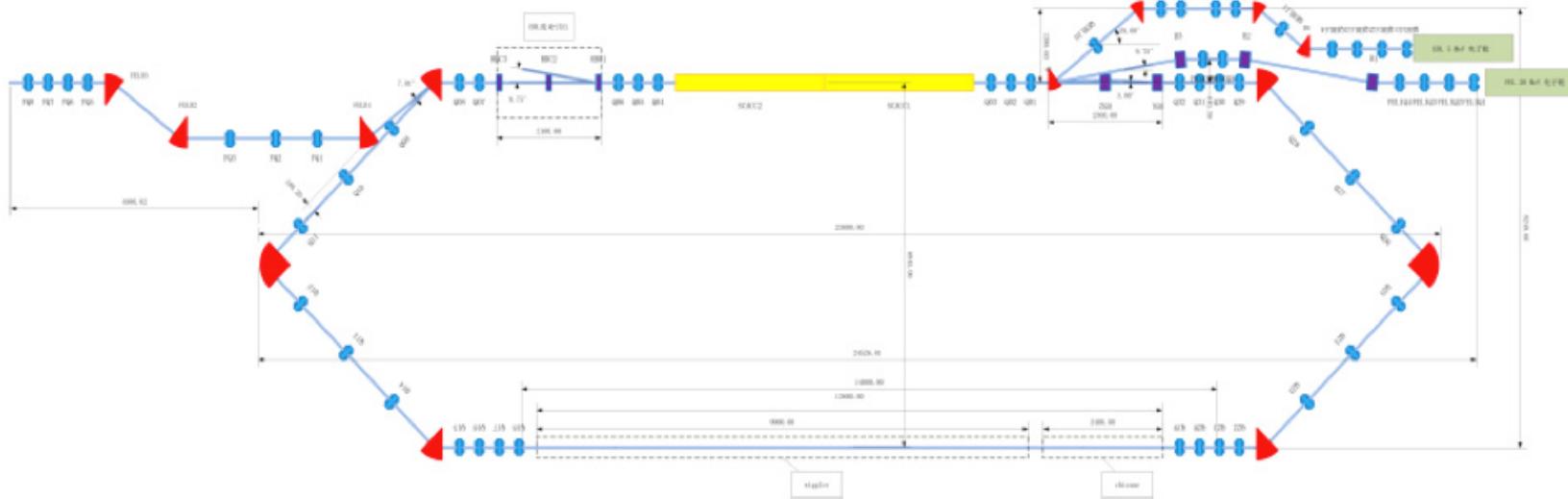
Vacuum components

Linac (being designed)



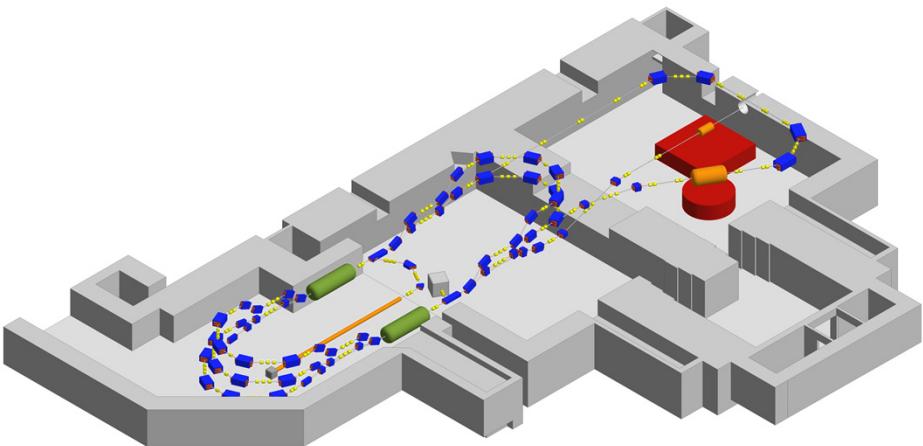
Groundbreaking late 2014

# IHEP ERL Test Facility (Beijing)

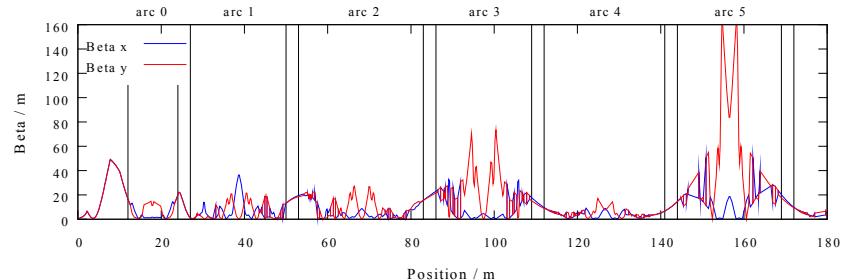


Parameter	Value
Beam energy (MeV)	35
Beam current (mA)	10
Bunch charge (pC)	77 (or 7.7)
Normalized emittance (mm.mrad)	1.0-2.0
Rms bunch length (ps)	2.0-4.0
Rms energy spread (%)	0.2-1.0
Bunch frequency (MHz)	130 (or 1300)
RF frequency (MHz)	1300

Yi and Ou-Zheng - Beam dynamics studies of the photo-injector in low-charge operation mode for the ERL test facility at IHEP  
<http://arxiv.org/abs/1308.0383>



Parameter	stage-1 (EB/ERL)	stage-2 (EB/ERL)
Beam energy, MeV	155/105	205/105
Bunch charge, pC	0.15/0.77	0.15/7.7
norm. emittance, $\mu m$	0.1 / <1	0.2/< 1
Beam polarization, %	>0.85/n.a.	>0.85/n.a.
Recirculations	2	3
Beam power at exp., kW	22.5/100	31/1000

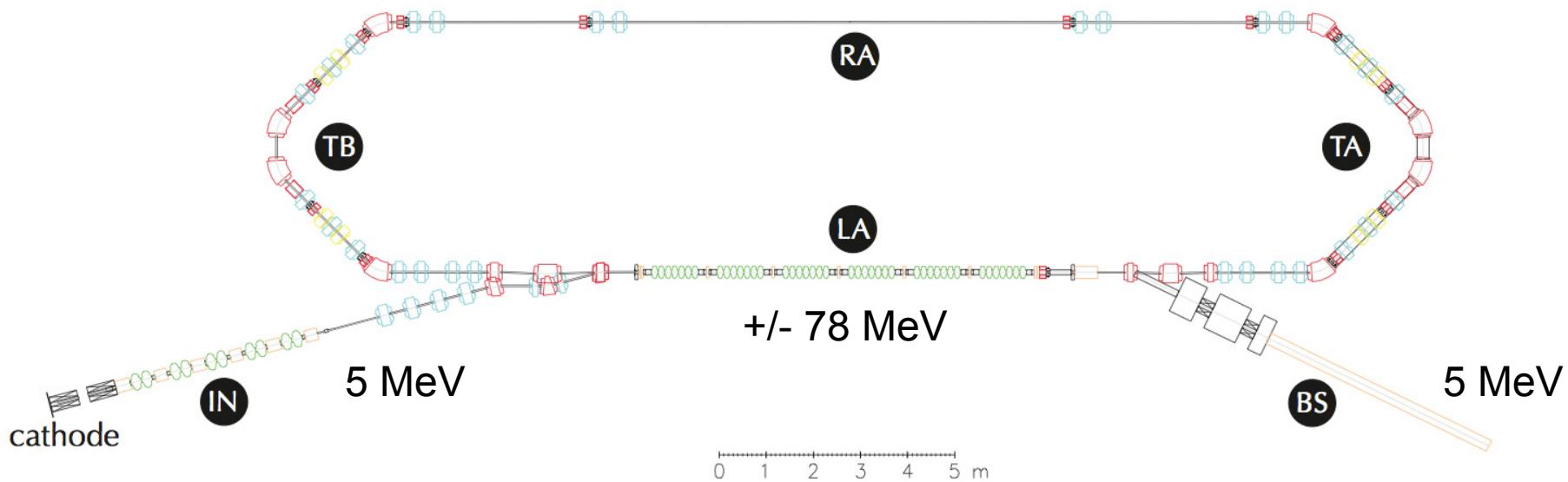


- one normal conducting injector linac with an extraction energy of 5 MeV
- two superconducting linac modules with an energy gain of 25 MeV each
- four spreader sections for vertically separating and recombining the beam
- five 180° arcs for the beam recirculation
- two chicanes for the injection and extraction of the 5 MeV beam
- one 180° bypass arc for energy recovery mode incorporating the internal experiment
- one beam line to the external experiment

Aiming for beam in 2017

[K. Aulenbacher, AIP Conf. Proc. 1563, 5-12 (2013)]

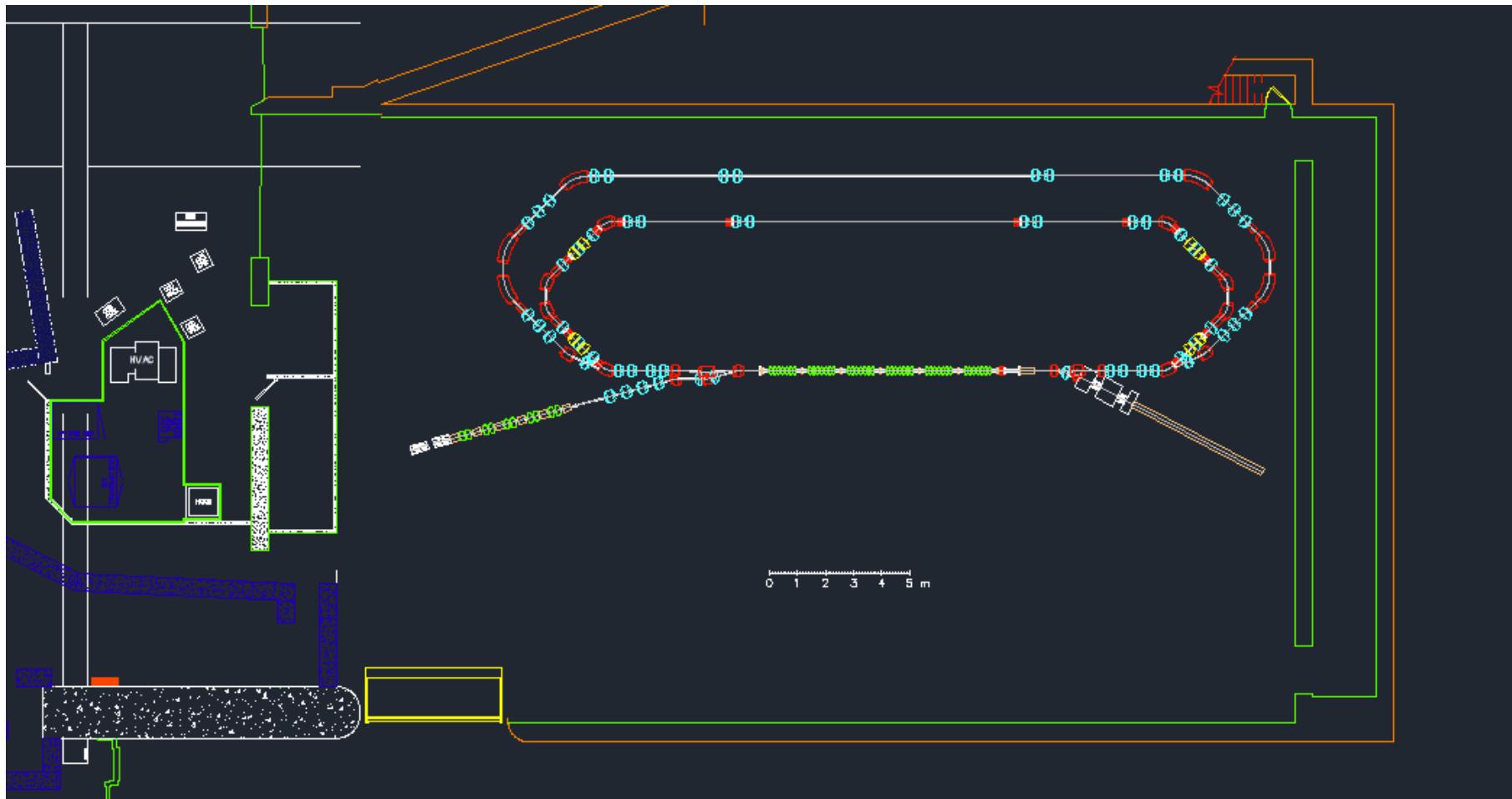
# Cornell High-power recirculation loop (preliminary design)

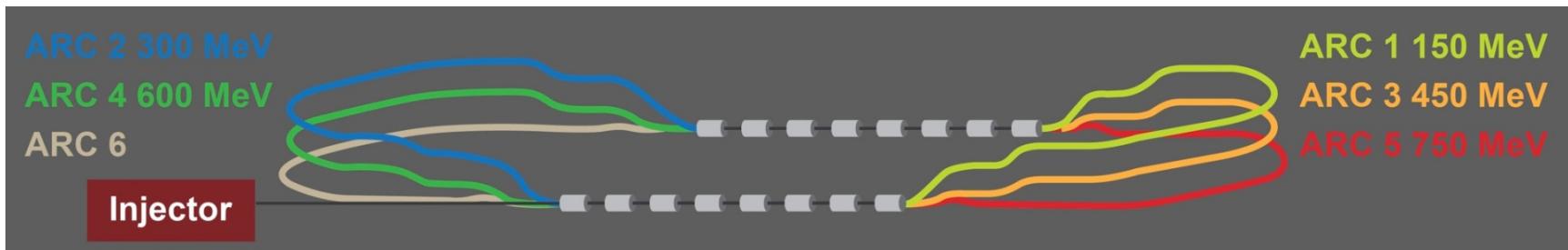


Energy	83	MeV
Current	100	mA
Emittance x, y	0.3	mm-mrad
Frequency	1.3	GHz
Bunch charge	77	pC

# Cornell High-power recirculation loop

CESR's L0E hall





Parameter	Value	
injection energy	5 MeV	
RF $f$	801.59 MHz	
acc. voltage per cavity	18.7 MV	
# cells per cavity	5	
cavity length	$\approx 1.2 \text{ m}$	
# cavities per cryomodule	4	
RF power per cryomodule	$\leq 50 \text{ kW}$	
# cryomodules	4 *)	
acceleration per pass	299.4 MeV *)	
bunch repetition $f$	40.079 MHz	
Normalized emittance	50 $\mu\text{m}$	
injected beam current	<13 mA	
nominal bunch charge	$320 \text{ pC} = 2 \cdot 10^9 \text{ e}$	
number of passes *)	2      3	
top energy *)	604 MeV	903 MeV
total circulating current *)	52 mA	78 mA
duty factor	CW	

## CERN Mandate: 5 main points



The mandate for the technology development includes studies and prototyping of the following key technical components:

- Superconducting RF system for CW operation in an Energy Recovery Linac (high  $Q_0$  for efficient energy recovery) S
- Superconducting magnet development of the insertion regions of the LHeC with three beams. The studies require the design and construction of short magnet models
- Studies related to the experimental beam pipes with large beam acceptance in a high synchrotron radiation environment
- The design and specification of an ERL test facility for the LHeC.
- The finalization of the ERL design for the LHeC including a finalization of the optics design, beam dynamics studies and identification of potential performance limitations

The above technological developments require close collaboration between the relevant technical groups at CERN and external collaborators.

Given the rather tight personnel resource conditions at CERN the above studies should exploit where possible synergies with existing CERN studies.

Jensen – IPAC14 Presentation

Bruening - ERL13 Presentation

# 2009 BES Report

*In addition to the demonstration of energy recovery on a quantitative scale, the development of an X-ray ERL, as well as the realization of FEL designs with megahertz pulse rates, is also hindered by the lack of technical developments as far as gun performance is concerned. Today's guns cannot yet deliver the bunch charges, emittances, and repetition rates required for the full ERL or FEL designs outlined above. Guns capable of delivering a few mA average current are available, but for an ERL to deliver a flux comparable to a storage ring, the average current has to be on the order of 100 mA. However, both these technological goals are quite well defined and within range. Once these are achieved. there will be a very bright future for accelerator-based X-ray sources.*

BES Subcommittee report - Next Generation Photon Sources - May 2009

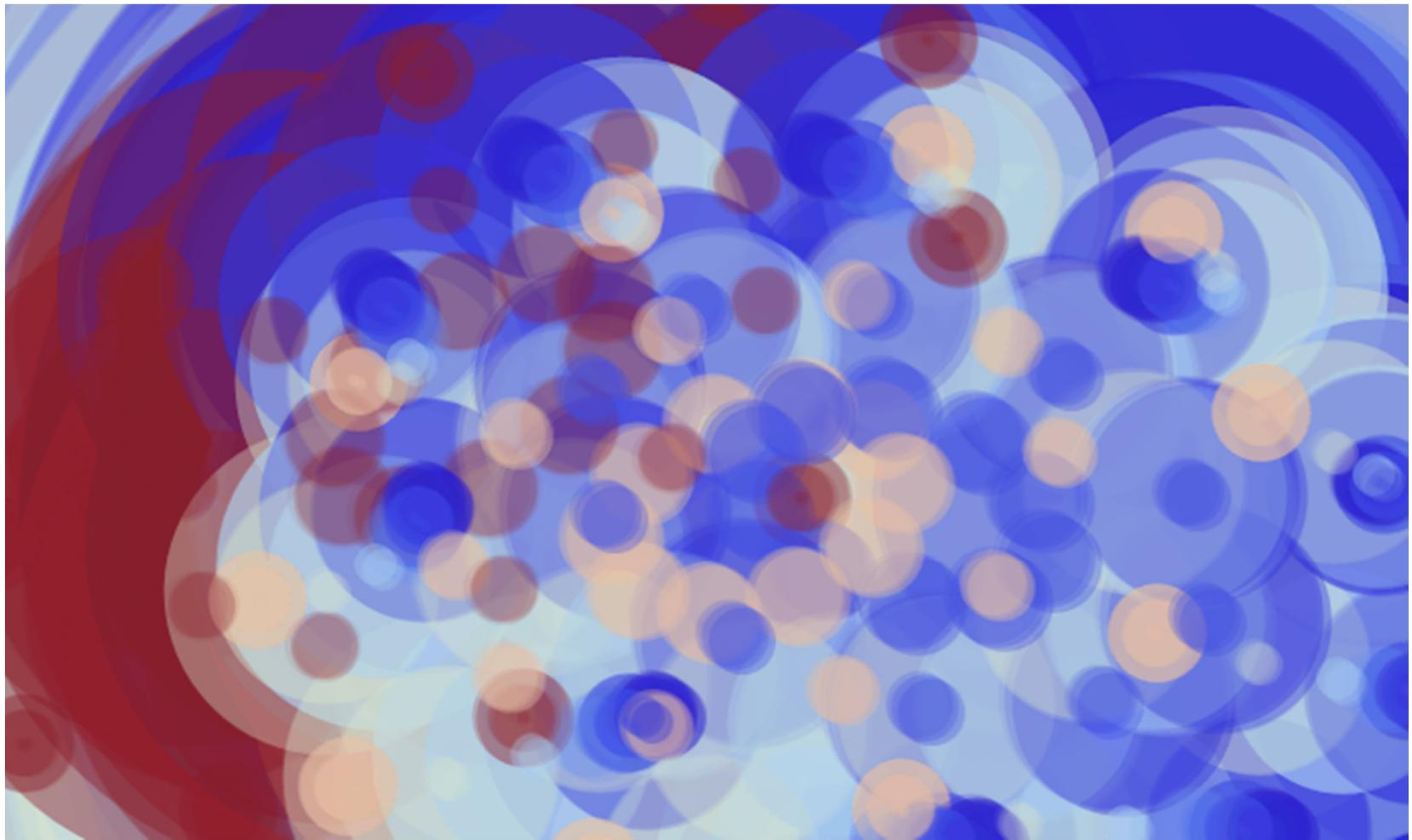
# ERL Technology Readiness

## **Shovel Ready**

Key ERL challenges have been overcome

- Photocathode lifetime
- High current
- Low emittance
- Emittance preservation through merger between photoinjector and linac
- High  $Q_0$  superconducting RF accelerating structures

**Large-scale ERL construction could begin soon**



End