



Cornell Laboratory for
Accelerator-based Sciences and
Education (CLASSE)



Injector Status and Challenges for CBETA

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for the CBETA Injector Team:

John Barley, Adam Bartnik, Ivan Bazarov, Luca Cultrera, Colwyn Gulliford, John Dobbins, Tobey Moore, Peter Quigley, John Reilly, Vadim Veshcherevich

Cornell University

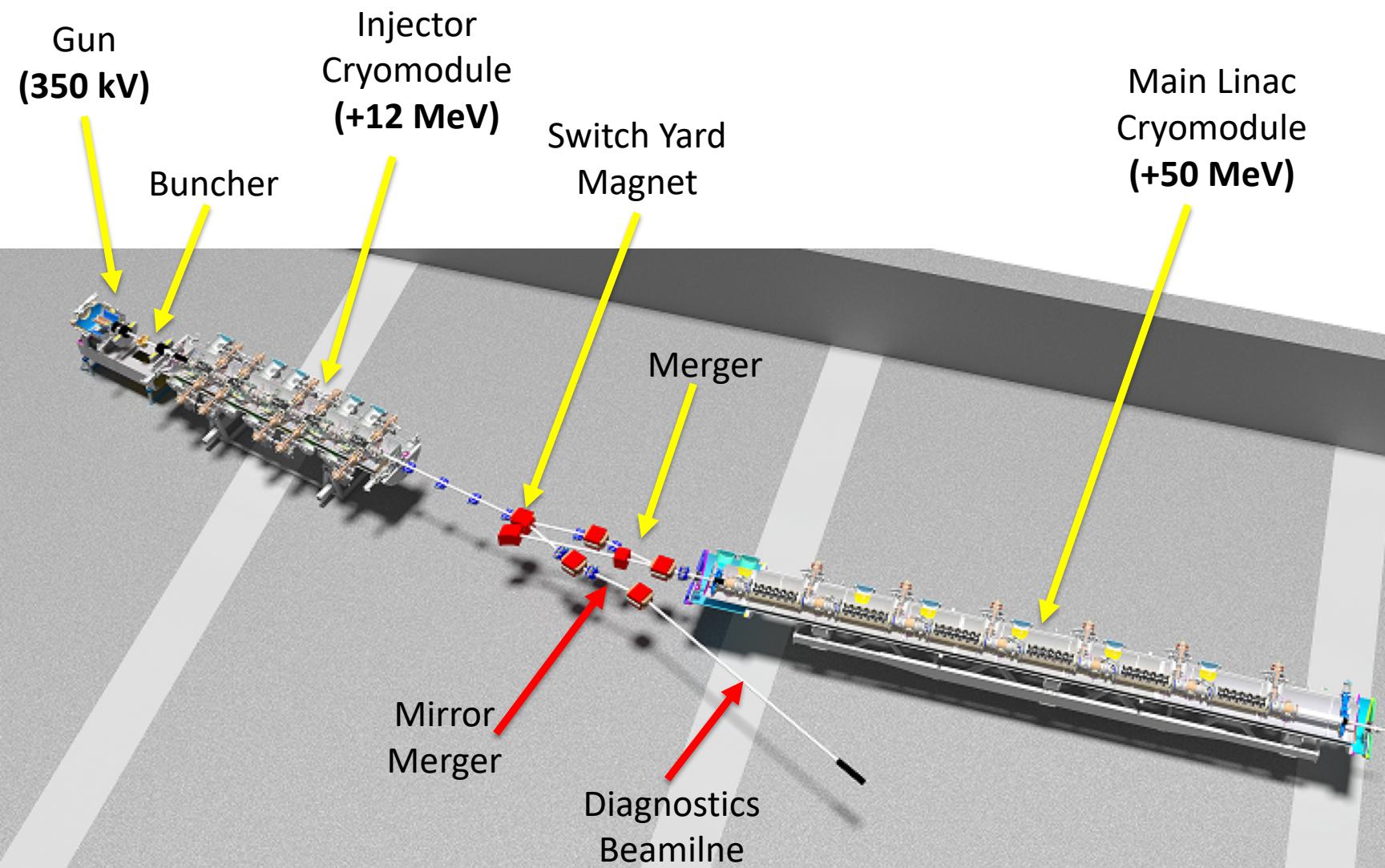
Bruce Dunham, Chris Mayes
SLAC - Stanford University



- Current Status
- Repurposing Cornell ERL Injector
- CBETA requirements
- Gun
- Laser
- Injector Cryomodule
- Lessons learned

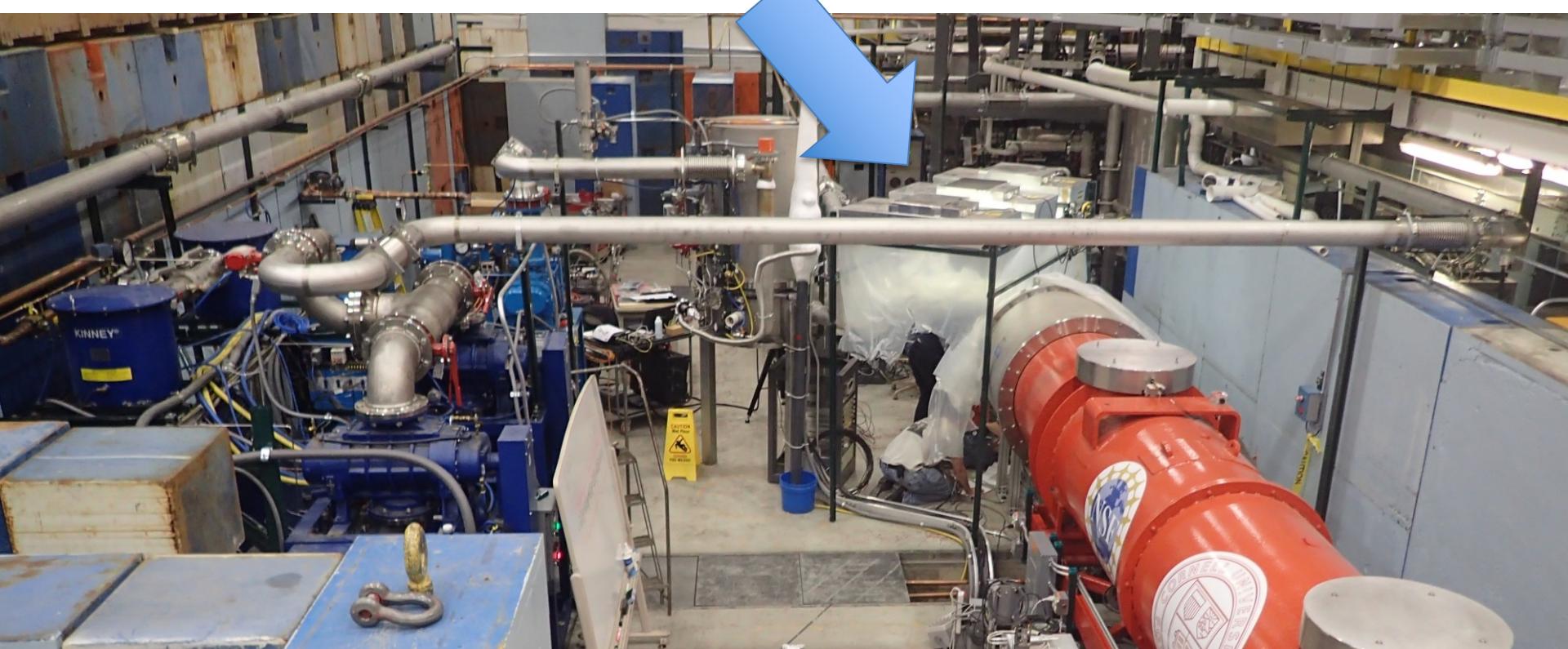


Present Injector Layout



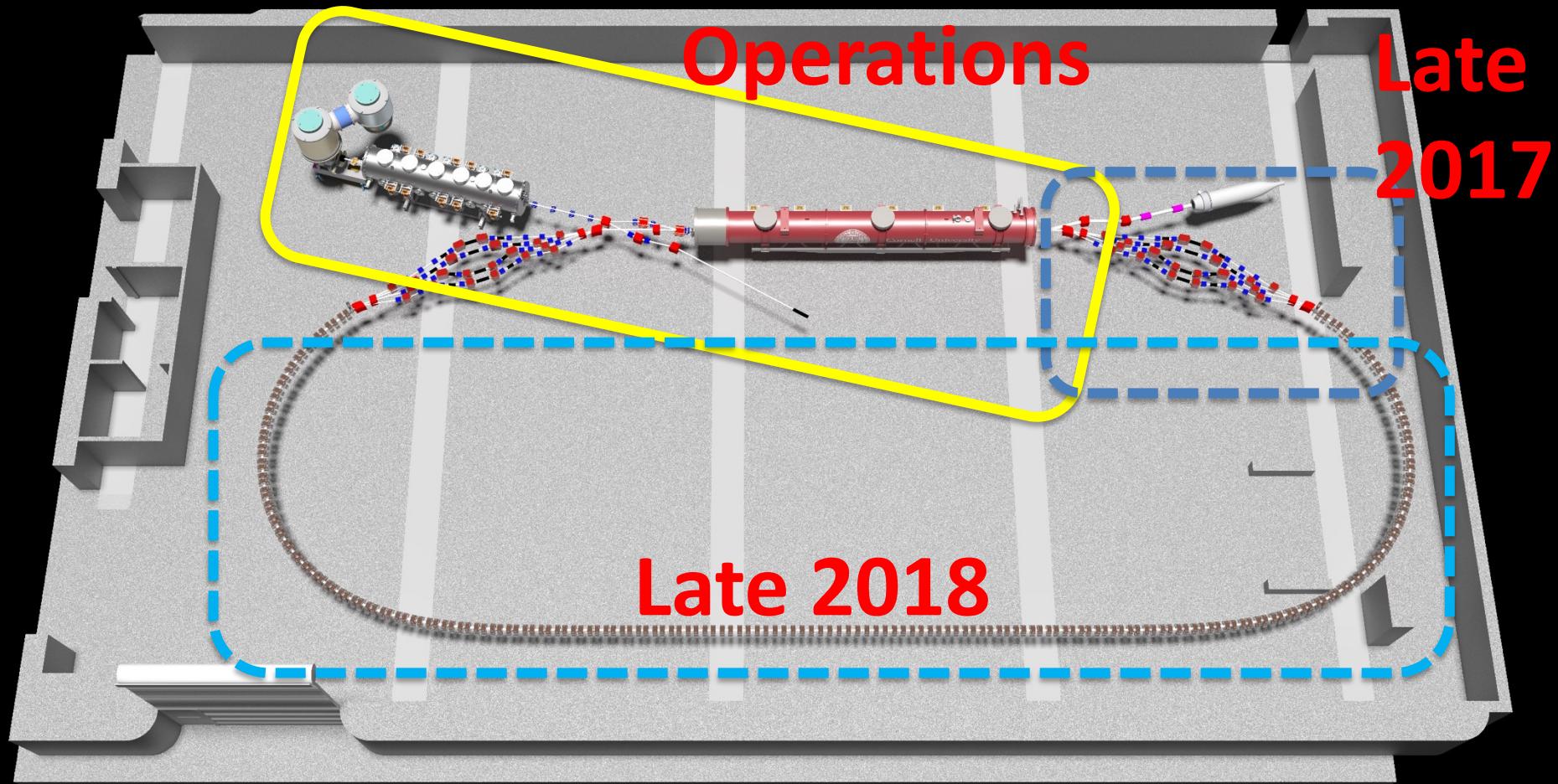


Injector / Merger





Complete and Beginning Operations





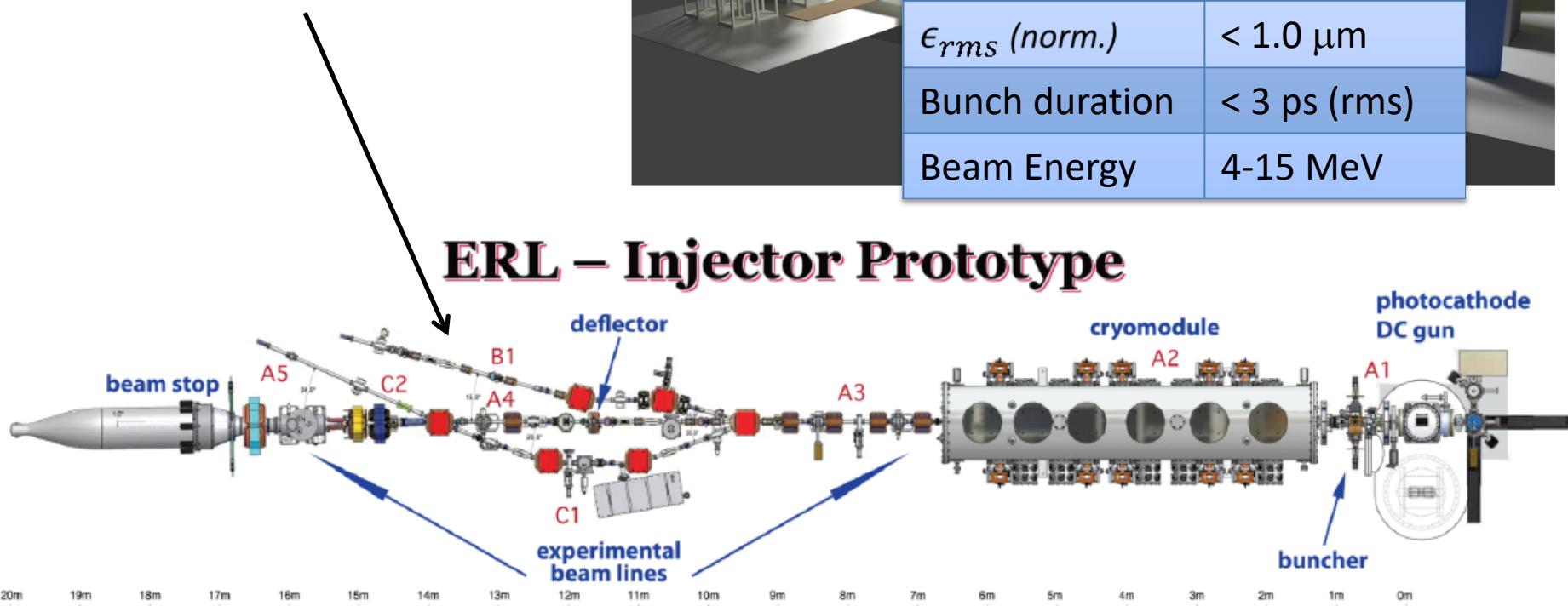
Original design: ERL injector

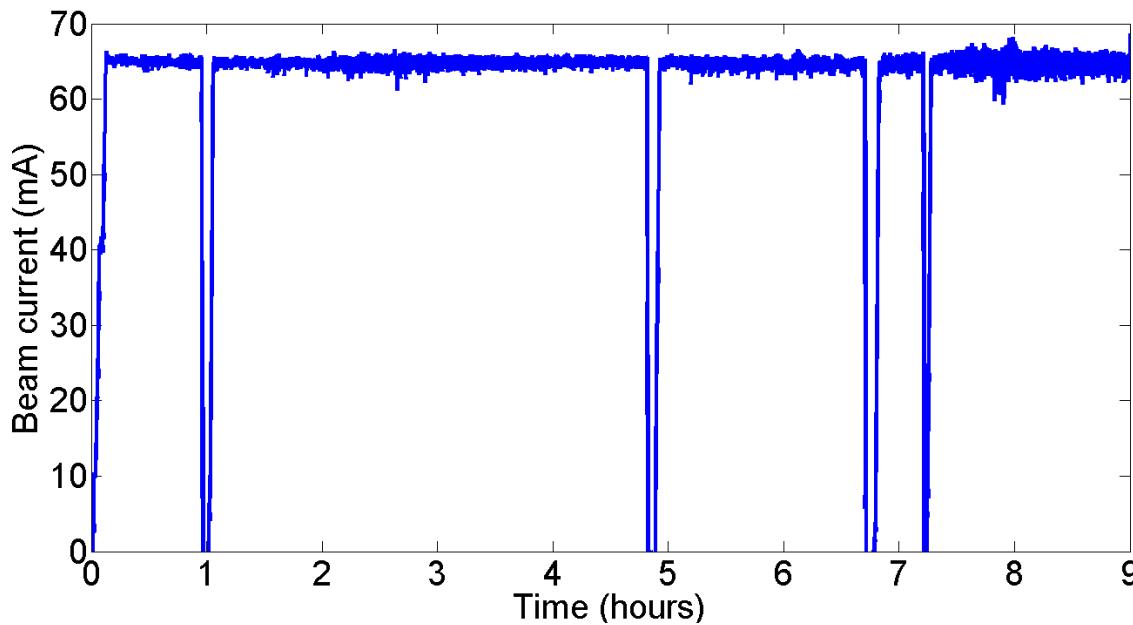
- Moderate charge
- High current
- Note: merger section (B1)



Injector Specification

Parameter	Value
Frequency	1.3 GHz
Bunch charge	77 pC
Average current	100mA
ϵ_{rms} (norm.)	< 1.0 μ m
Bunch duration	< 3 ps (rms)
Beam Energy	4-15 MeV





- Peak current of 75mA (world record)
- NaK₃Sb photocathode
- High rep-rate laser
- DC-Voltage source

Source achievements:

- 2.6 day 1/e lifetime at 65mA
- 8h at 65mA
- With only 5W laser power (20W are available)
- now pushing to 100mA

Simulations accurately reproduce photocathode performance with no free parameters, and suggest strategies for further improvement.

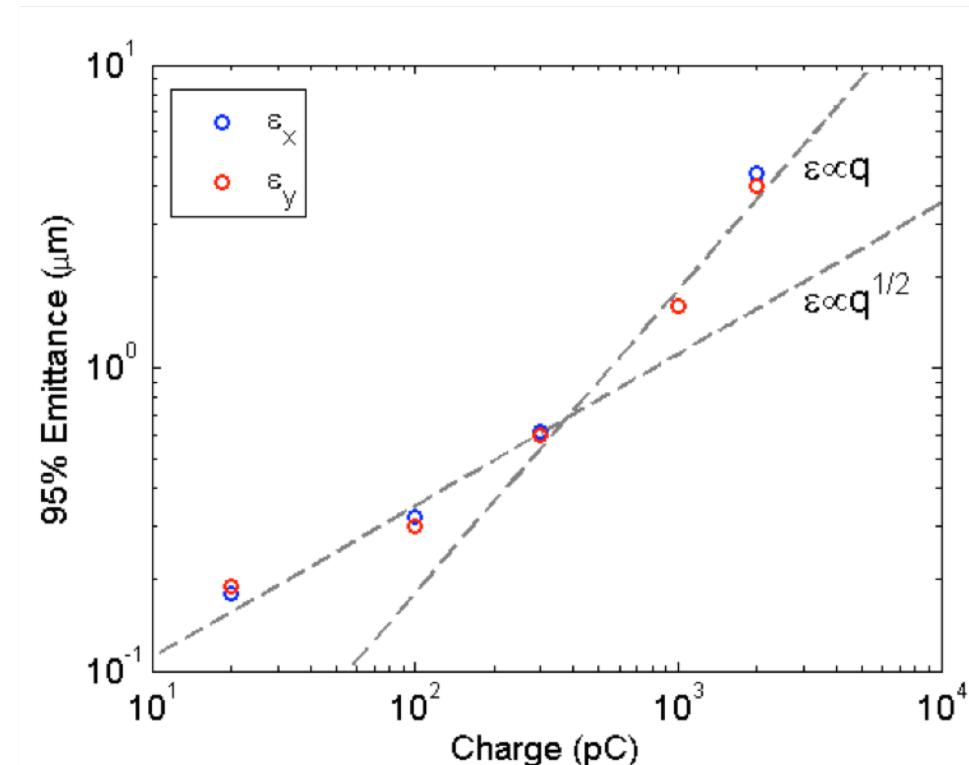
1. Cultrera *et al.*, *Appl. Phys. Lett.* **103**, 103504 (2013)
2. Gulliford *et al.*, *Phys. Rev. ST Accel. Beams* **16**, 073401 – 2013

✓ Meets all CBETA needs



Trend becomes more linear around 300 pC...

Q (pC)	Peak current (A)	Emittance (95%, μm)
20	5	H: 0.18 V: 0.19
100	11.5	H: 0.32 V: 0.30
300	32	H: 0.62 V: 0.60
1000	50	H: 1.6 V: 1.6
2000	56	H: 4.4 V: 4.0



1. Gulliford *et al.*, Phys. Rev. ST Accel. Beams **16**, 073401 – 2013

✓ Meets all CBETA needs



CBETA Requirements

Table 1.2.1: Primary parameters of the Cornell-BNL ERL Test Accelerator.

Parameter	Value	Unit
Largest energy	150	MeV
Injection energy	6	MeV
Linac energy gain	36	MeV
Injector current (max)	40	mA
Linac passes	8 (4 accel. + 4 decel.)	
Energy sequence in the arc	42 → 78 → 114 → 150 → 114 → 78 → 42	MeV
RF frequency	1300.	MHz
Bunch frequency (high-current mode)	325.	MHz
Circumference harmonic	343	
Circumference length	79.0997	m
Circumference time (pass 1)	0.263848164	μs
Circumference time (pass 2)	0.263845098	μs
Circumference time (pass 3)	0.263844646	μs
Circumference time (pass 4)	0.265003298	μs
Normalized transverse rms emittances	1	μm
Bunch length	4	ps
Typical arc beta functions	0.4	m
Typical splitter beta functions	50	m
Transverse rms bunch size (max)	1800	μm
Transverse rms bunch size (min)	52	μm
Bunch charge (min)	1	pC
Bunch charge (max)	123	pC



Repurposing

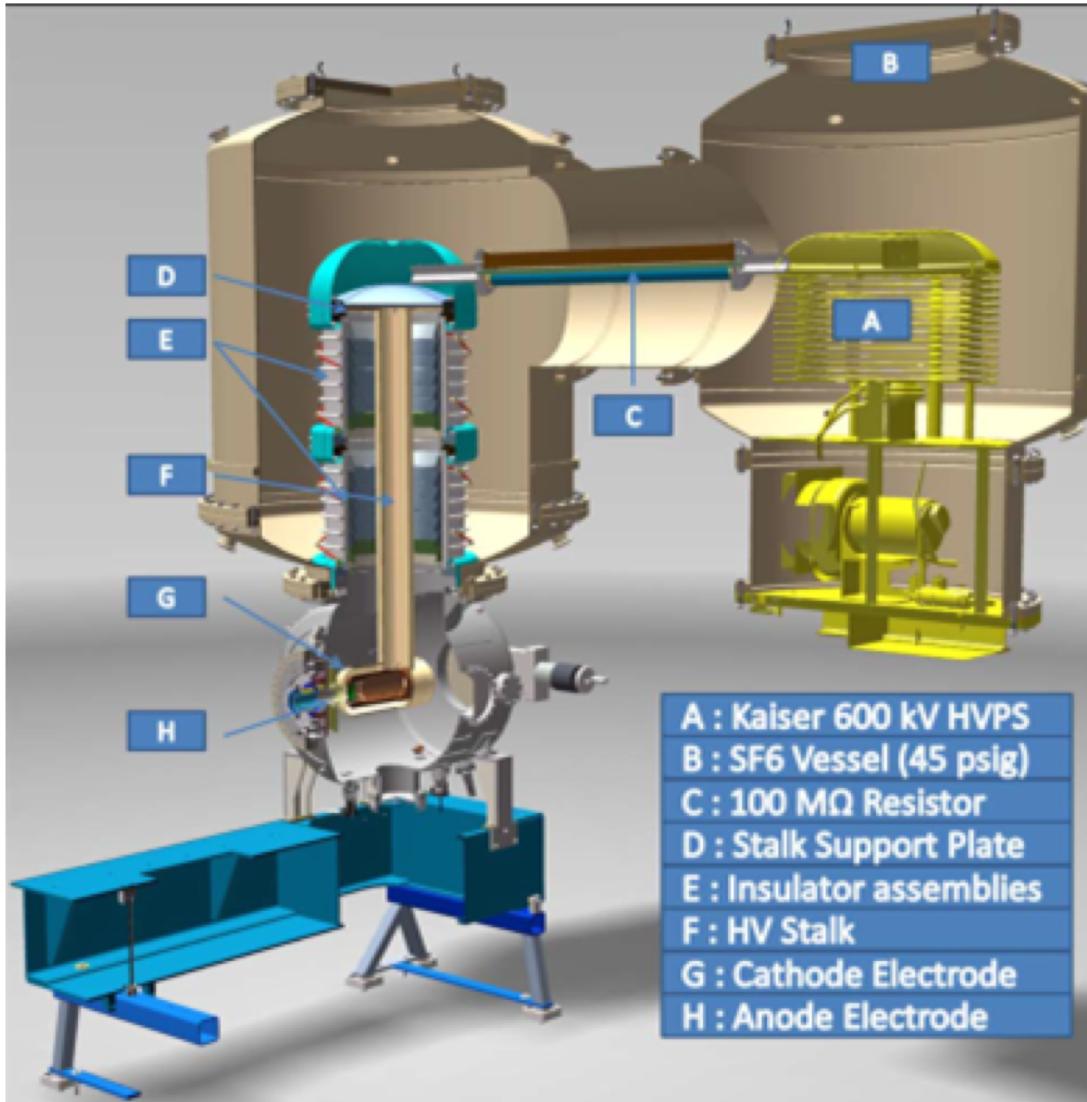
- Since 2015
 - Moved Injector to new experimental hall
 - Moved laser room 50m closer to gun
 - Installed 2nd generation - segmented insulator gun
 - Preparing for CBETA Installation
 - Dedicated diagnostics beamline



- 1st Generation Gun – emittance and high current studies
 - Suffered (at least) 3 ceramic punch-through failures
 - Operated ~2005-2015 (will continue in new gun dev. lab)
 - Local cathode preparation
- 2nd Generation Gun (2012-Current)
 - Segmented Insulators with integral shielding
 - Modular SF6 tank design for flexibility and service access
 - Scaled up diameter, but retains original electrode and cathode puck design
 - No local cathode preparation – all delivered by vacuum suitcase
 - Operational Margin (350kV operation)
- Third Gun built (2016) – (*next talk*)
 - Simplified duplicate for BNL LEReC program



2nd Generation DC Gun



DC electron source

Based on scaled up DC-gun technology with:

- Load-locked cathode transfer
- Compact power supply
- Shielded insulator
- Shaped cathode and anode

Duplicate for BNL's low energy electron cooler project.

Holds world record in current and normalized brightness.



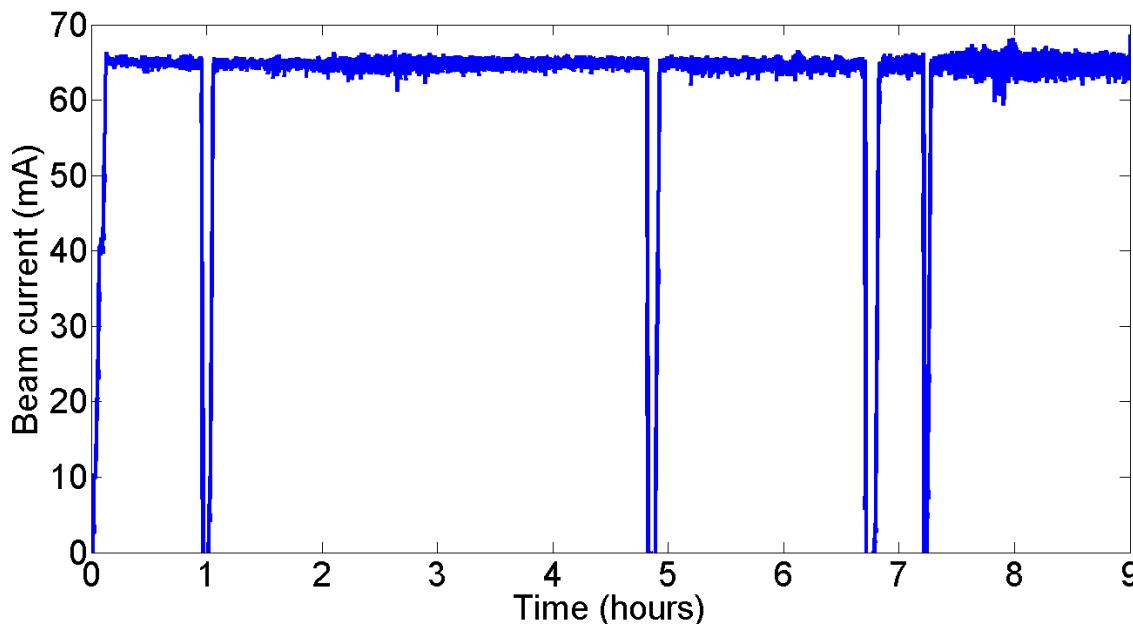
Segmented insulator

- Mitigate punch-through: shield the ceramic
- Brazed Alumina segments with kovar ring in each joint.
- Inside: Cu protection rings entirely shield ceramic from field emitted electrons
- Outside: Mount $500\text{M}\Omega$ resistors between each segment ($1\text{G}\Omega$ / 2 in parallel)
 - Allows differentiation between field emission going to ground or going to the rings!
 - If anode floats, can distinguish between emission from stalk, cathode, and direct to ground.





High-Current Operation



- Peak current of 75mA (world record)
- NaK_{Sb} photocathode
- High rep-rate laser
- DC-Voltage source

Source achievements:

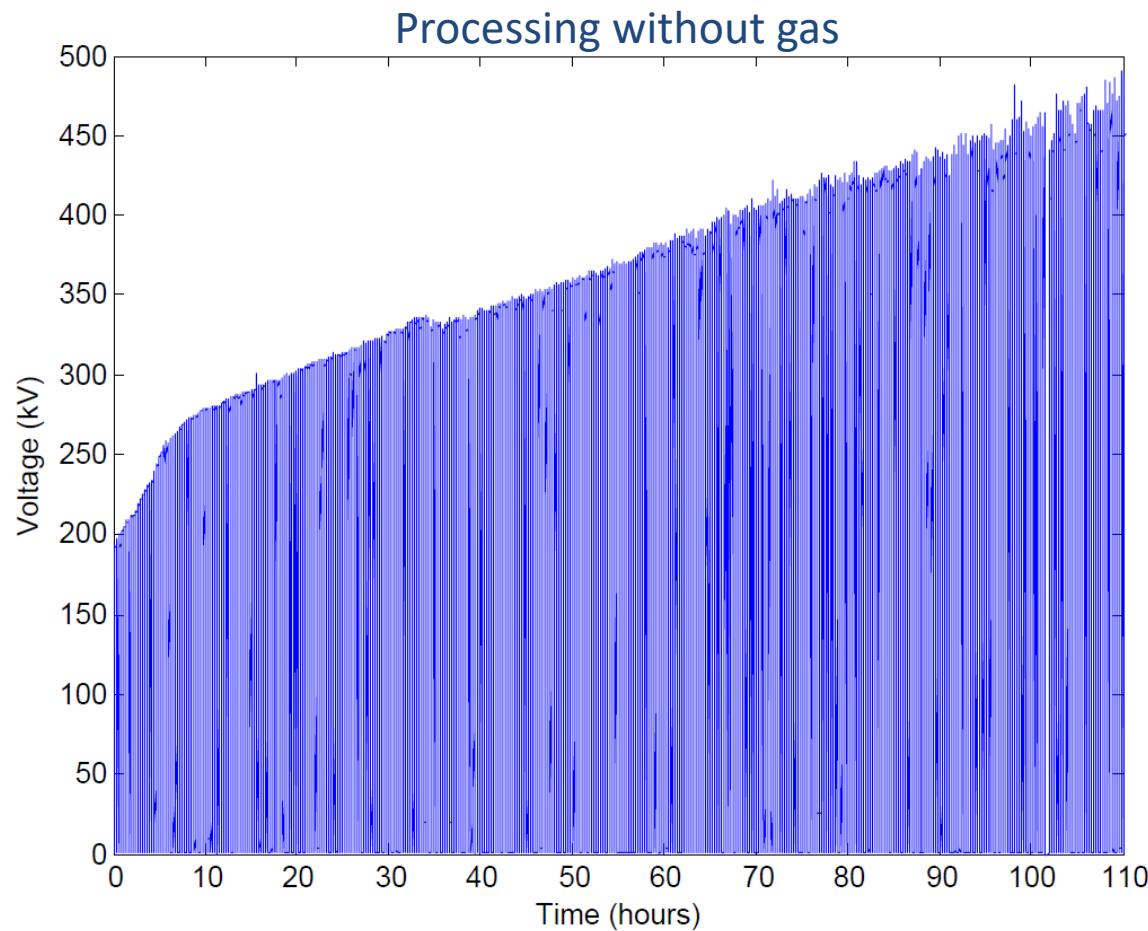
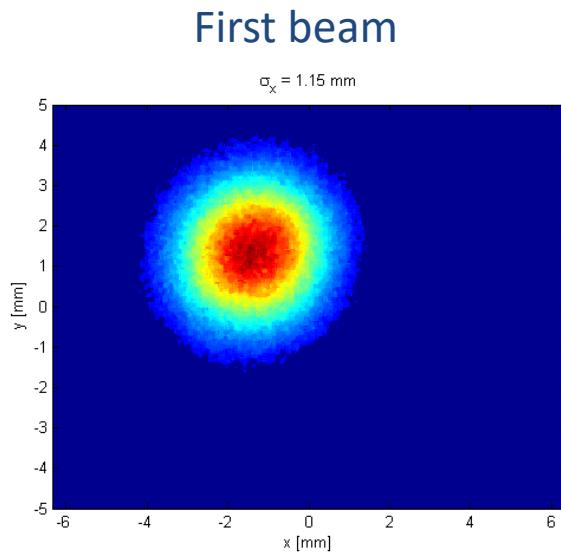
- 2.6 day 1/e lifetime at 65mA
- 8h at 65mA
- With only 5W laser power (20W are available)
- now pushing to 100mA

Simulations accurately reproduce photocathode performance with no free parameters, and suggest strategies for further improvement.

✓ Source current can meet ERL needs



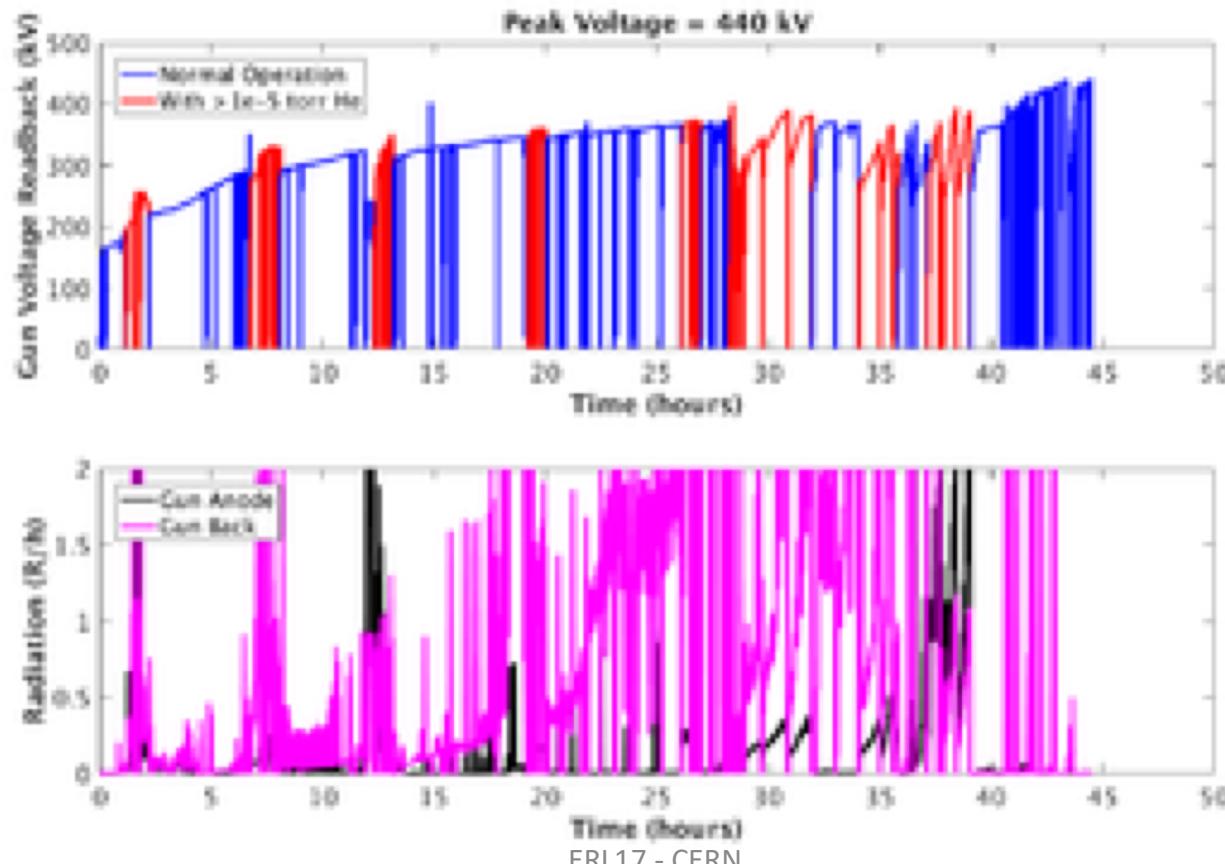
- Used SRF cleanroom facility (class 10)
- Processed up to 485 kV (03/14/2014)
- Processing rate 2kV/Hr. (vertical lines are trips – high density)





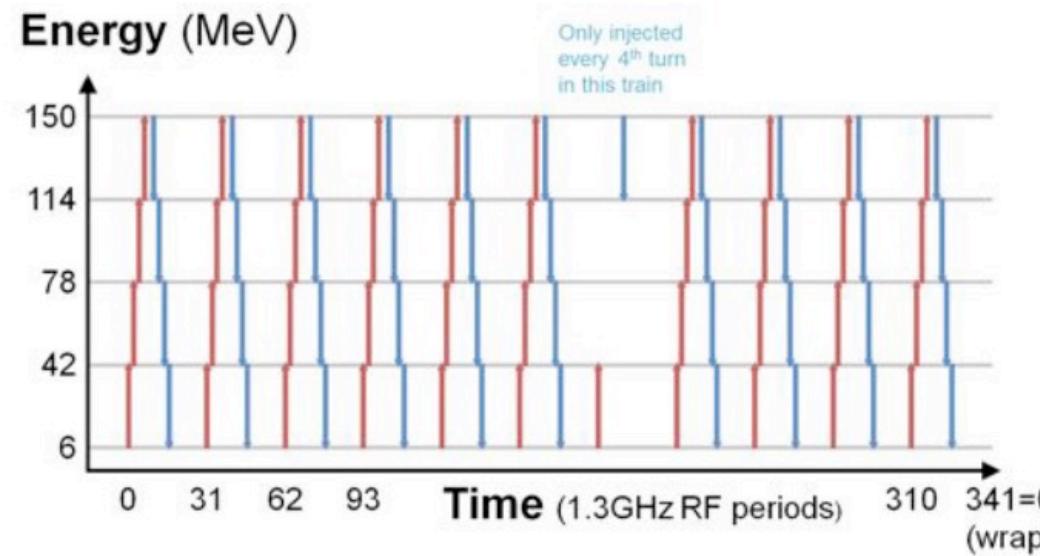
LReC Gun processing

- Most recent processing (BNL LReC gun) – See next talk
- Ave. rate of 6kV/hr. (lower density of trips) – automated scripts
- Result of more effective use of gas processing?
- Result of improved clean room handling? – Single Person





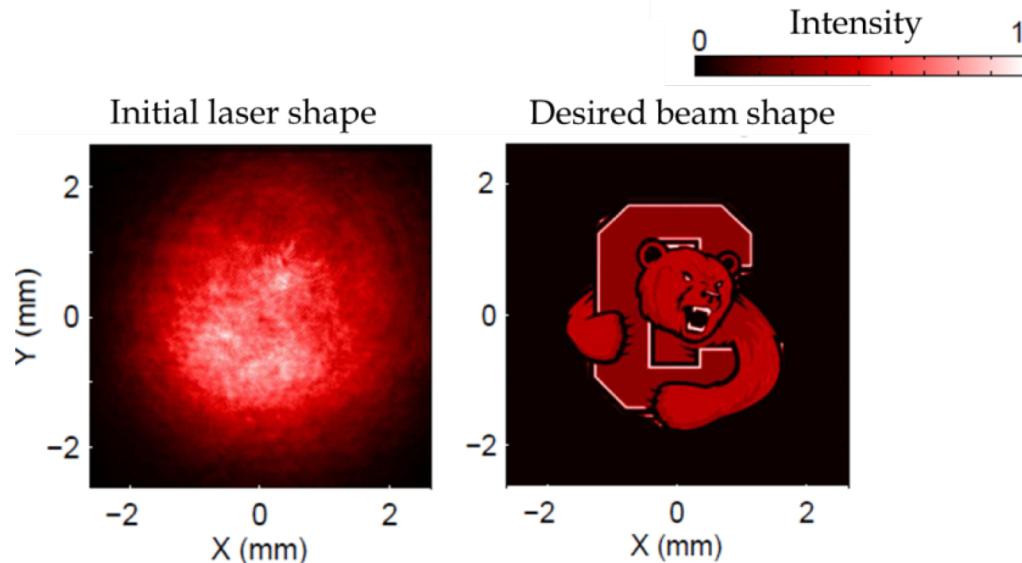
- New Laser Room Installed adjacent to gun
- New oscillator 42 MHz = $(1300 \text{ MHz} / 31)$.
- E/O Modulator for arbitrary pulse structure - flexibility for bunch timing for BPM operations
- Shaping possible if potential uses identified





Fancy Laser Shaping

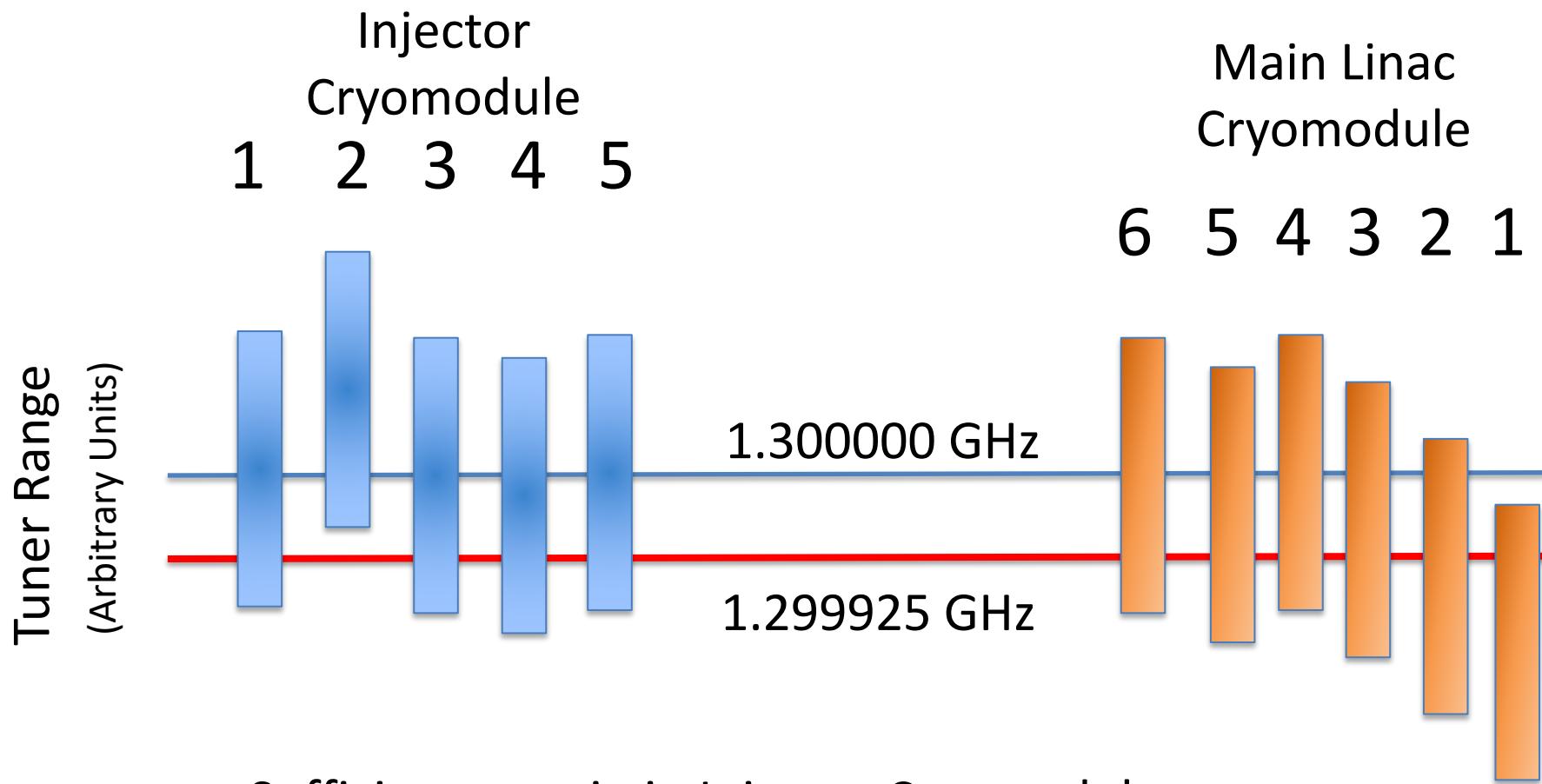
- Used in test set-up with segmented DC gun
- Tested with low charge e- beam
- Increase emittance performance
- Adaptively fix spatial QE irregularities



J. Maxson et al., Phys. Rev. ST Accel. Beams **18**, 023401 (2015).



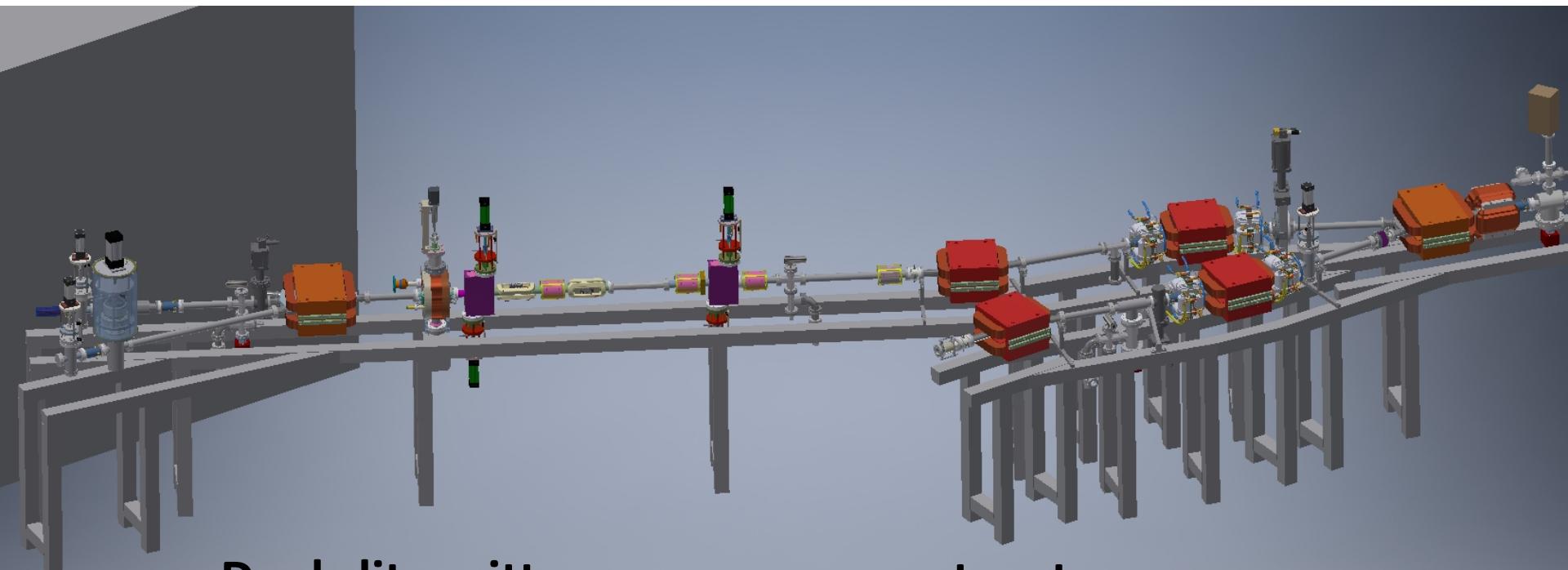
Injector Cryomodule



Sufficient margin in Injector Cryomodule to run without Cavity #2 with minor emittance penalty



Diagnostics Beamline



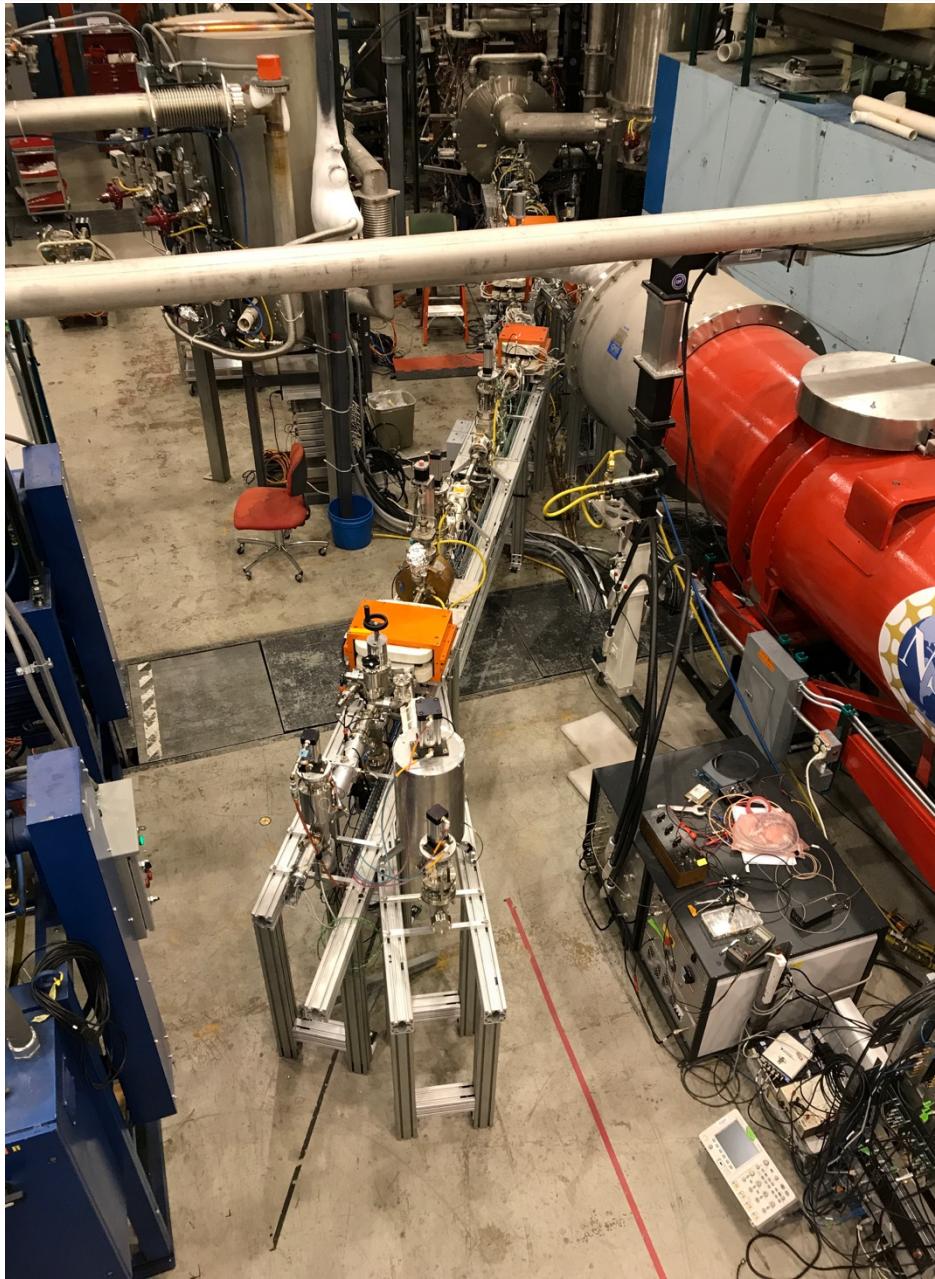
- Dual slit emittance measurement system
- Deflecting cavity
- Spectrometer magnet
- Faraday cup
- Viewscreens

Full 6D Phase Space
Mapping Retained





Diagnostics Beamline

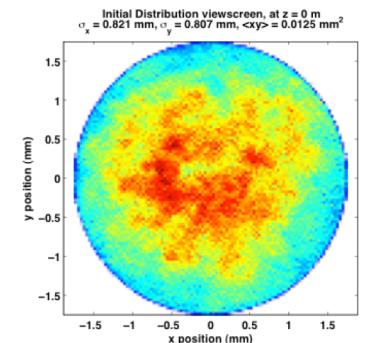
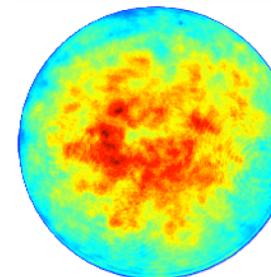




Code of choice: General Particle Tracer

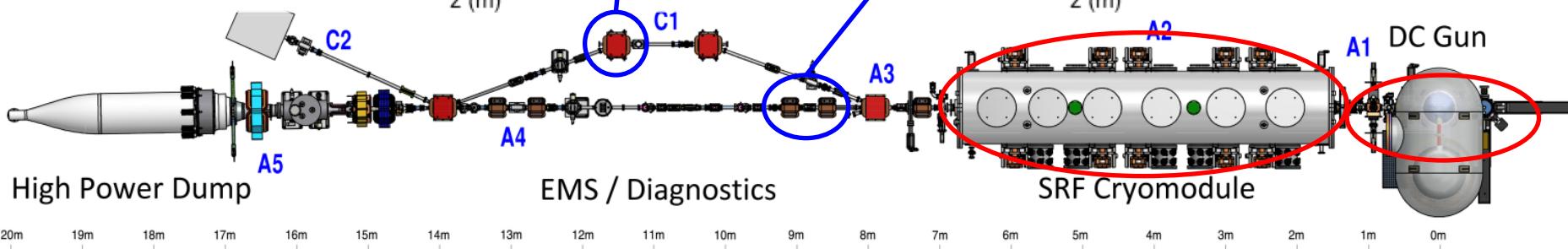
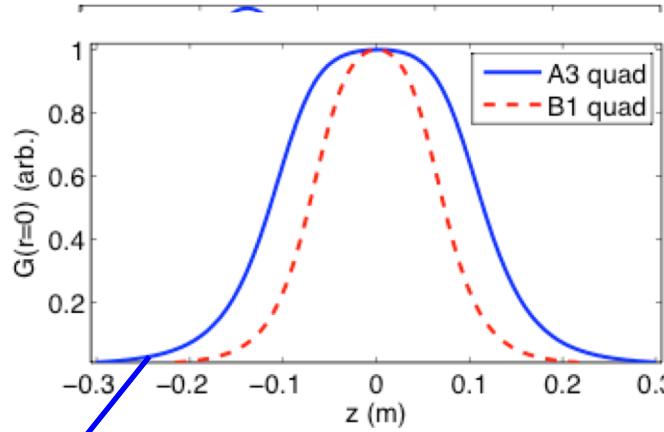
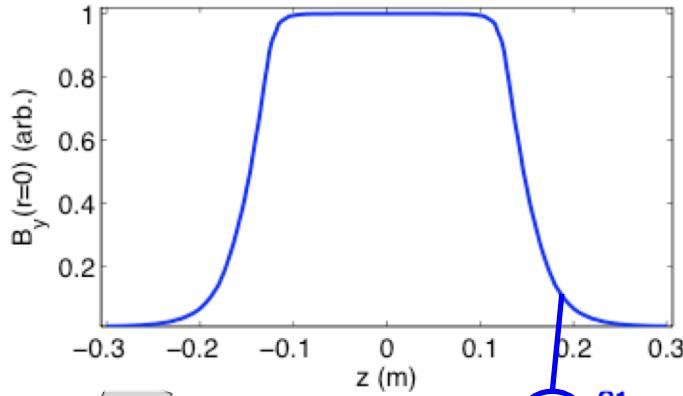
- 3D Space Charge algorithm
- Load/Create Realistic Particle Distributions
- Overlap field maps and position them in 3D space
- Customizable (define new beamline elements)

Real Laser CCD Image



Customized quadrupole and dipole field maps/wire field maps overlaid on 3D field map

from an on-axis field map





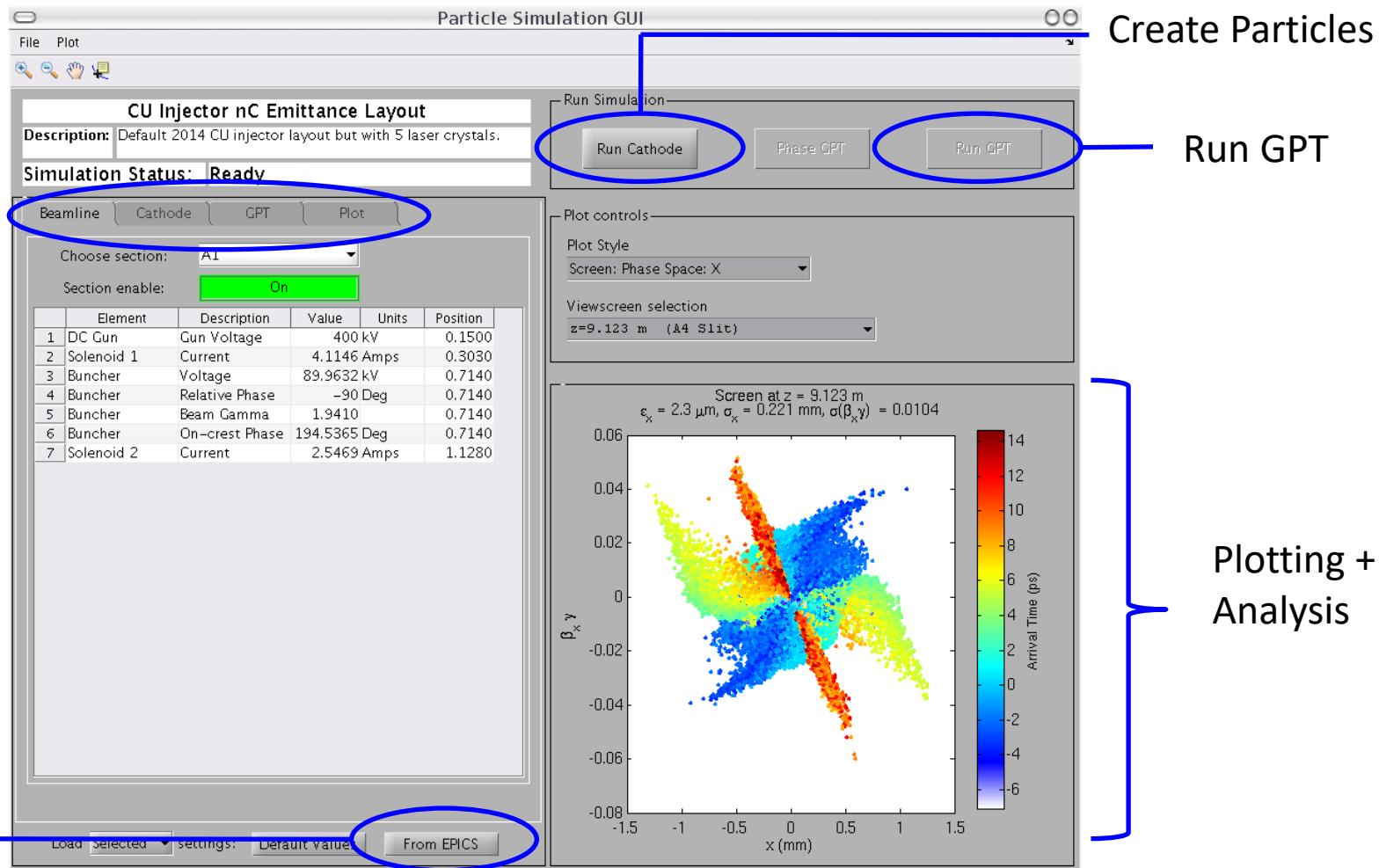
GPT/ASTRA Virtual Accelerator GUI: load machine settings, load optimizer settings, save/restore, independently simulate machine in (near) real time

Save / Load
from file or
optimizer

Control Tabs

Beamlne
Settings

Load from
EPICS





- DC Gun technology satisfies existing requirements for many applications
 - Flexible temporal structure
 - High currents, flexible bunch charge
 - Robust, long lifetime cathodes
- Design-in diagnostics
- Cleanroom religion
- How can we increase ERL cooperation between labs?



Acknowledgements



Thanks to the Cornell High-brightness Beam Group:



Thank you for your attention!



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Backup Slides

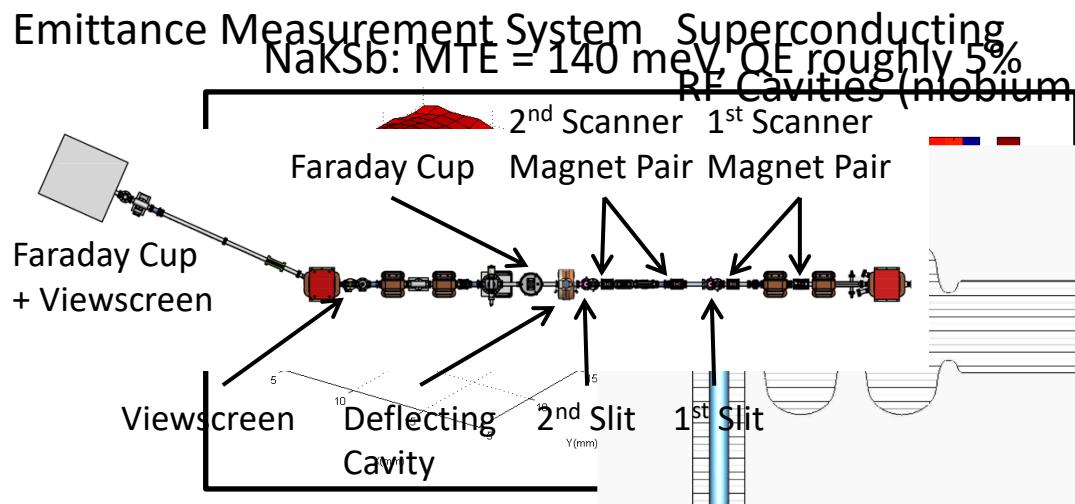
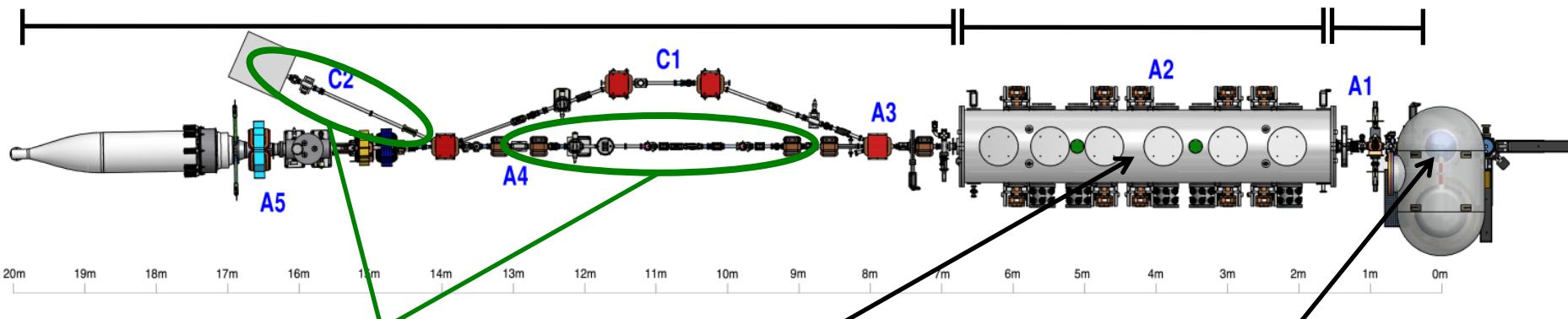


Injector Layout

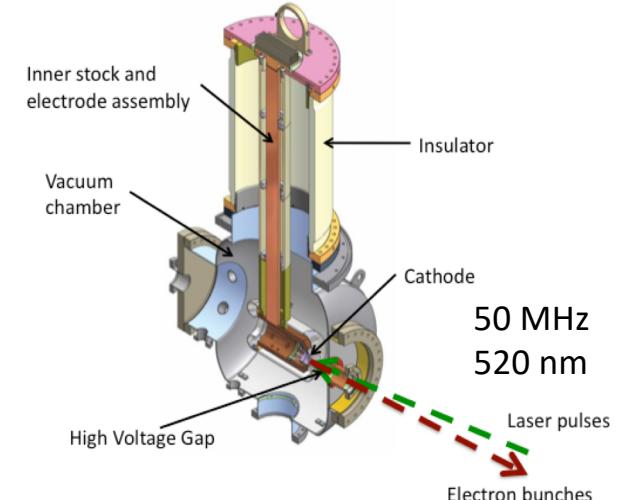
6 Dimensional Phase Space Diagnostics + High Power Beam Dump + Chicane (Compton Scattering)

Short SRF Linac
5 – 15 MeV

395 kV DC Gun +
Bunching/Focusing

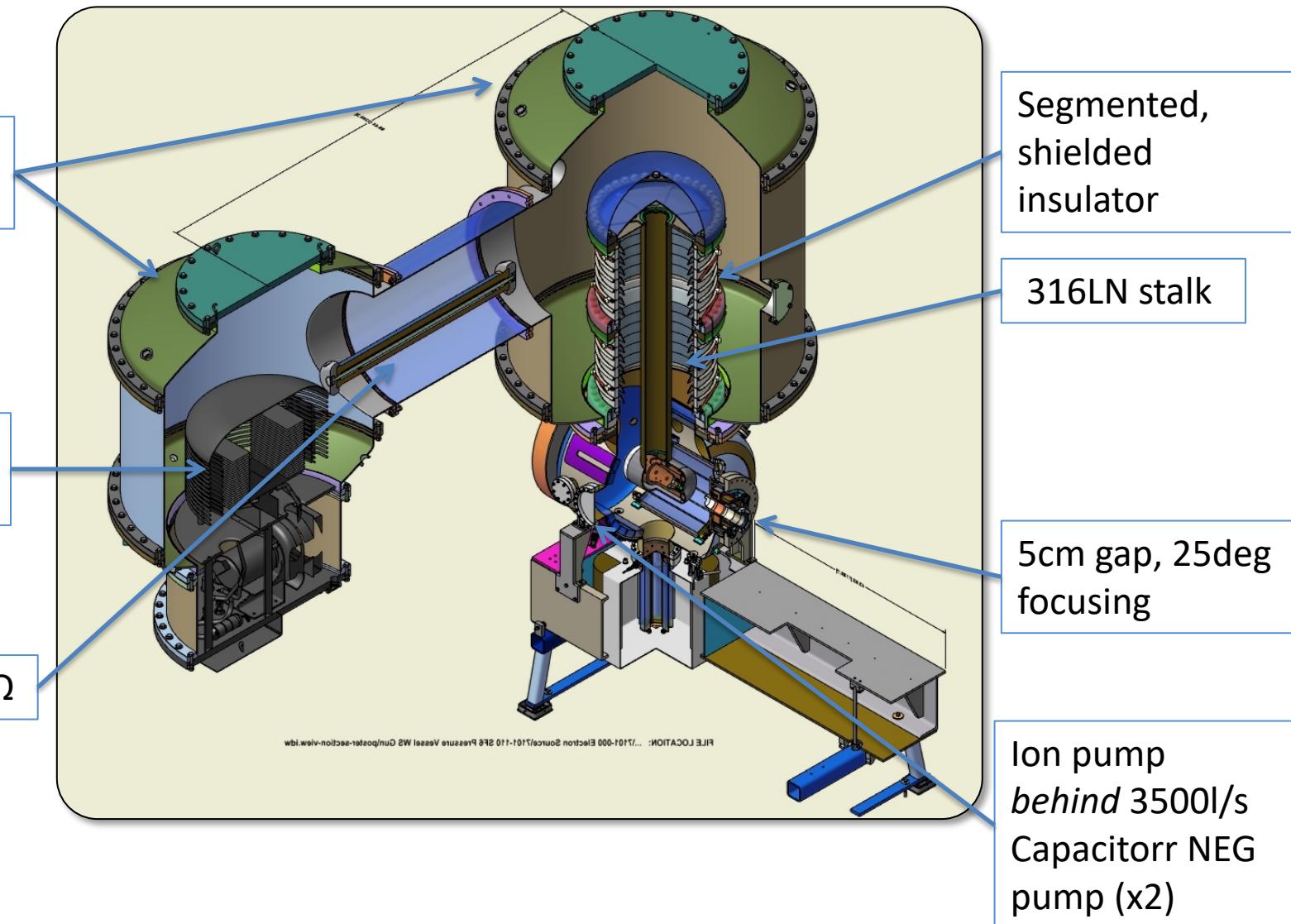


395 kV DC Gun



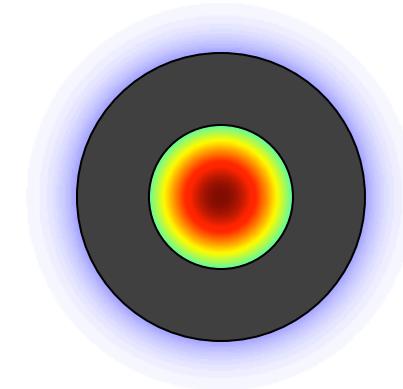


New gun overview

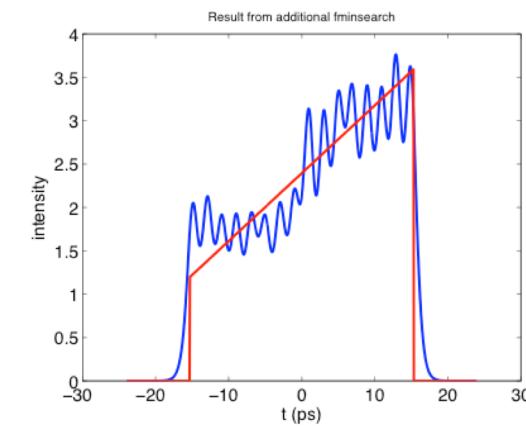
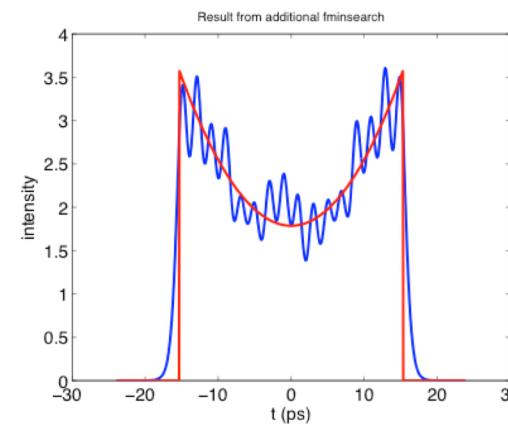
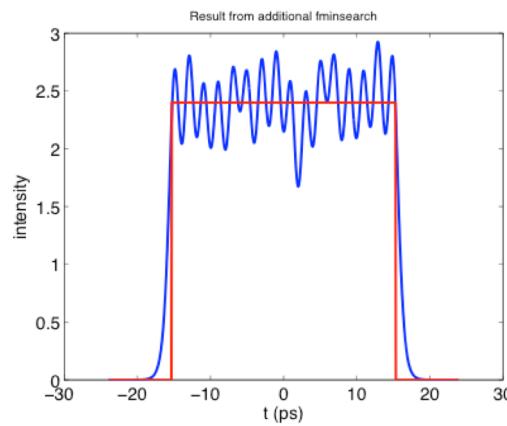
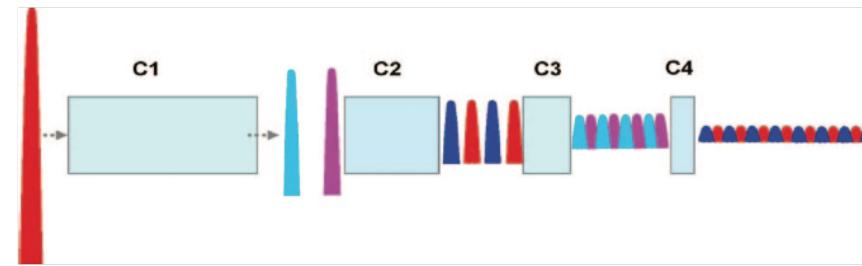




Transversely: clip Gaussian laser profile at a given intensity fraction (typically 50%)



Longitudinally: Birefringent Crystals for pulse stacking:

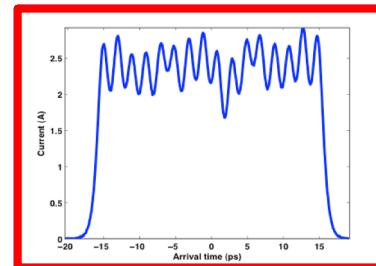
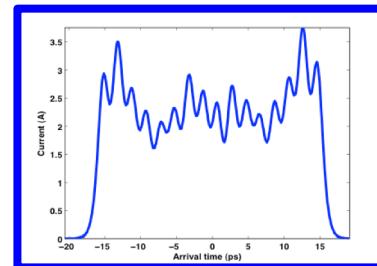
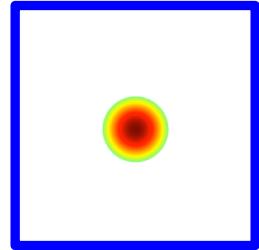
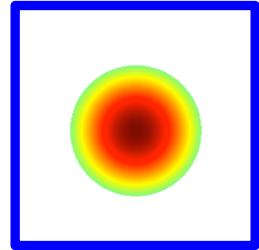
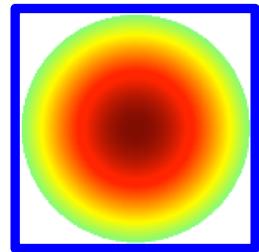




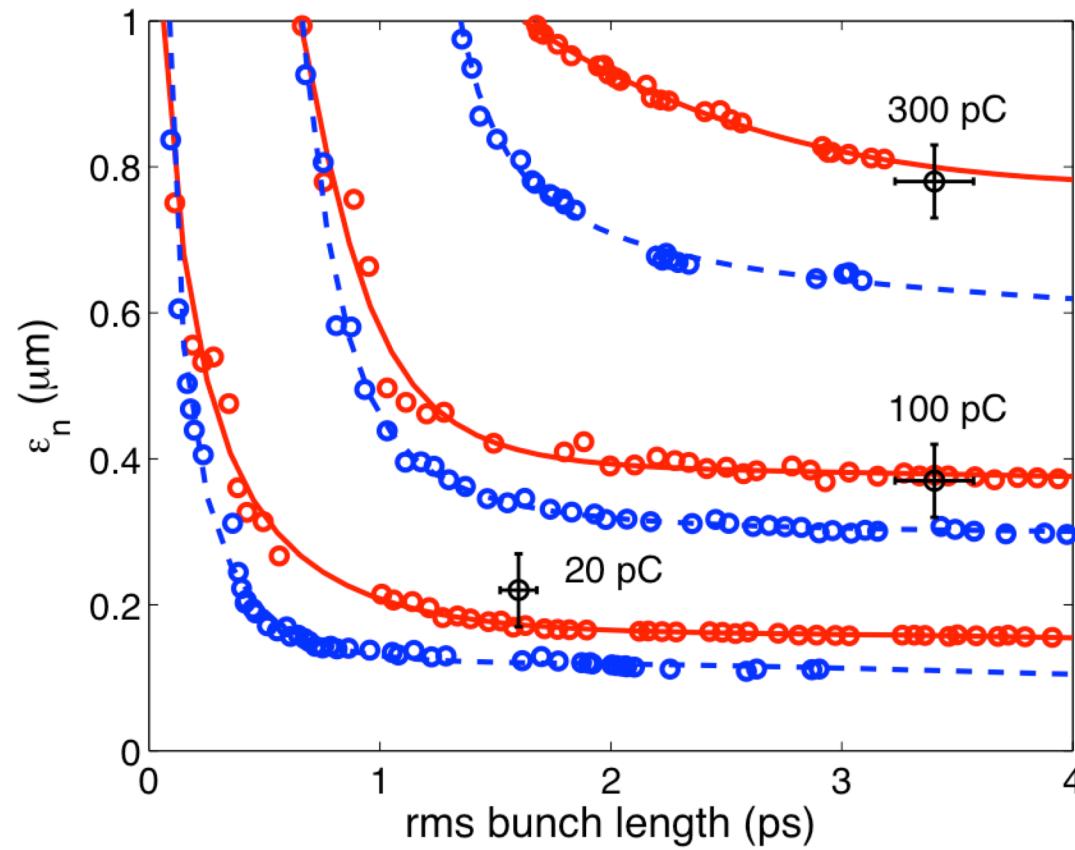
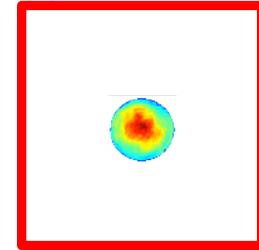
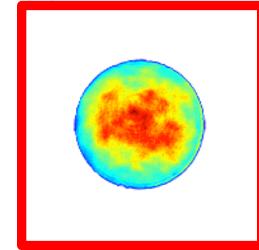
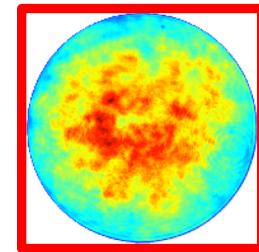
Effects of the Laser Shape

$$\varepsilon_n = \frac{1}{2} (\varepsilon_{n,x} + \varepsilon_{n,y})$$

Ideal Shape

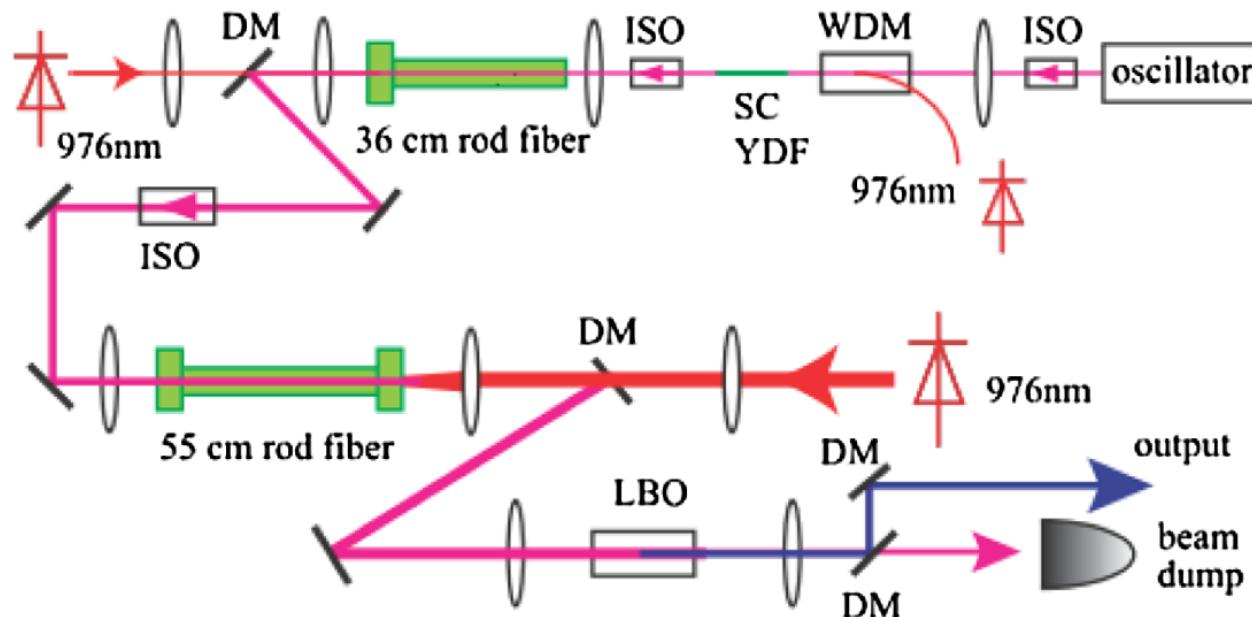


Measured Shape



Laser upgrade

- Drive laser was incapable of reaching pulse energies needed for nC bunches
- Upgraded using Yb-doped rod amplifiers
 - Capable of 150 W average power (IR) and 1 MW peak power
 - Limited to 50 W due to damage threshold of downstream optics



Zhi Zhao, et. al, JOSA B, **31**, 33-37 (2014)