



# Present Status of HIRFL Complex in Lanzhou

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Lanzhou, China



## Heavy Ion Research Facility in Lanzhou (HIRFL)

The largest ion-accelerator complex in China

SSC (K=450)

1988, 100MeV/u-C

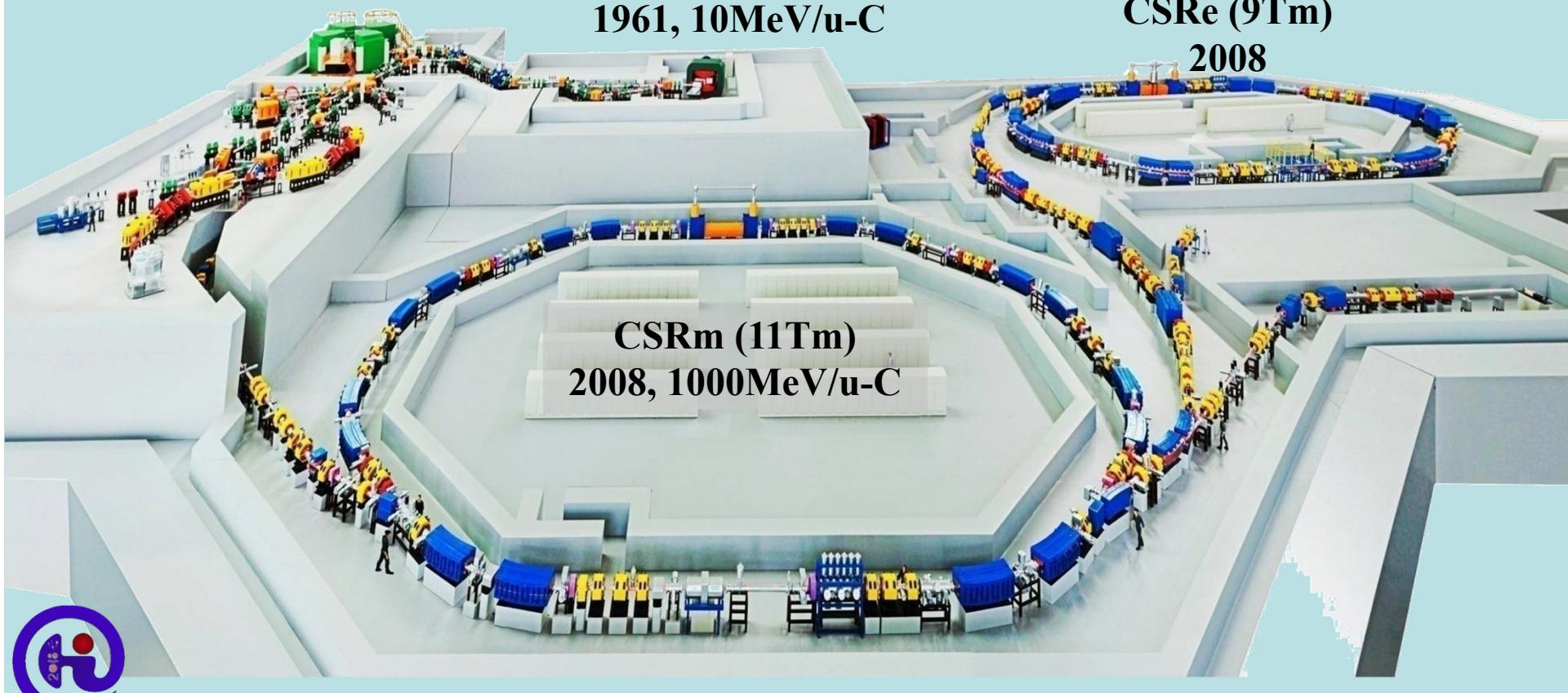
SFC (K=69)

1961, 10MeV/u-C

CSRe (9Tm)

2008

CSRm (11Tm)  
2008, 1000MeV/u-C



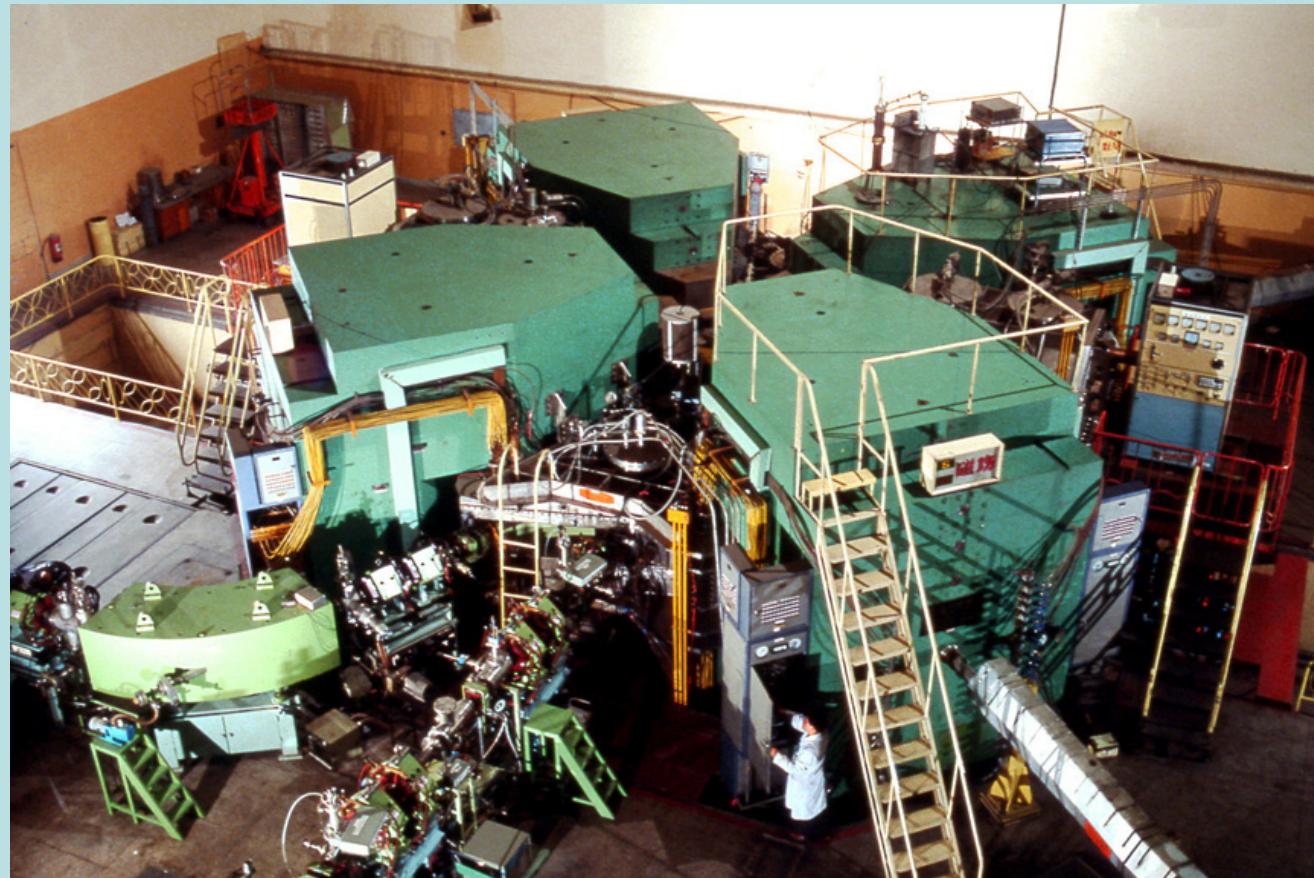


Built in 1961 with the assistance of the Soviet Union, H&He  
1970s, upgraded, Carbon~Uranium  
 $K \sim 69$ ,  $R \sim 0.75$  m,  $E \sim 10$  MeV(C), 1MeV/u(U)





1988,  $K \sim 450$ ,  $R \sim 3.203$  m,  $\alpha \sim U$ ,  $E : 100$  MeV/u (C), 10 MeV/u (U)





# Synchrotron and Storage Rings CSRm & CSRe

CSRm 161.0m,  $G_{\max} = 11.3 \text{ Tm}$



CSRe 128.8m,  $G_{\max} = 9.0 \text{ Tm}$





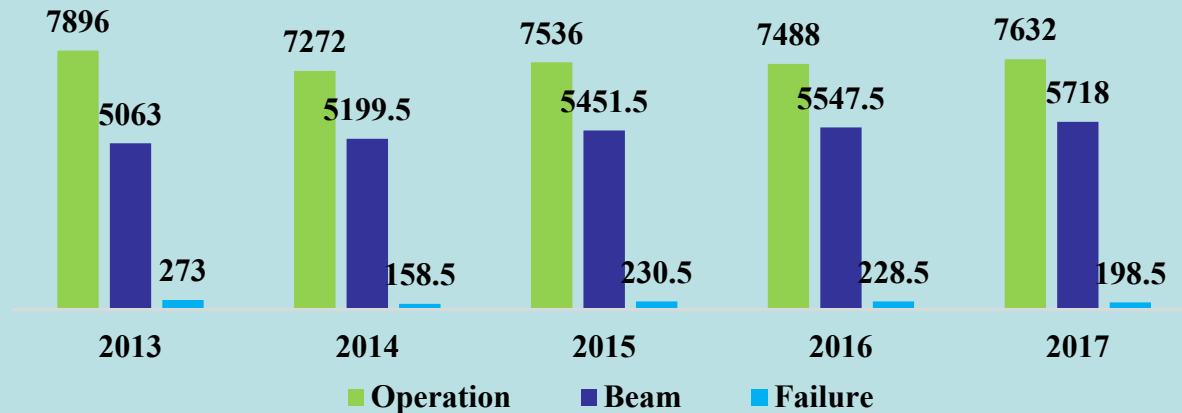
CSRm e-cooler  
0.5-35kV  
0.03-0.5A  
 $0.25 \rightarrow 0.15\text{T}$





2013-2017

## Operation Time 2013-2017



Operation budget: **14.68 M\$\*5**

Operation time/a: **7565 h**

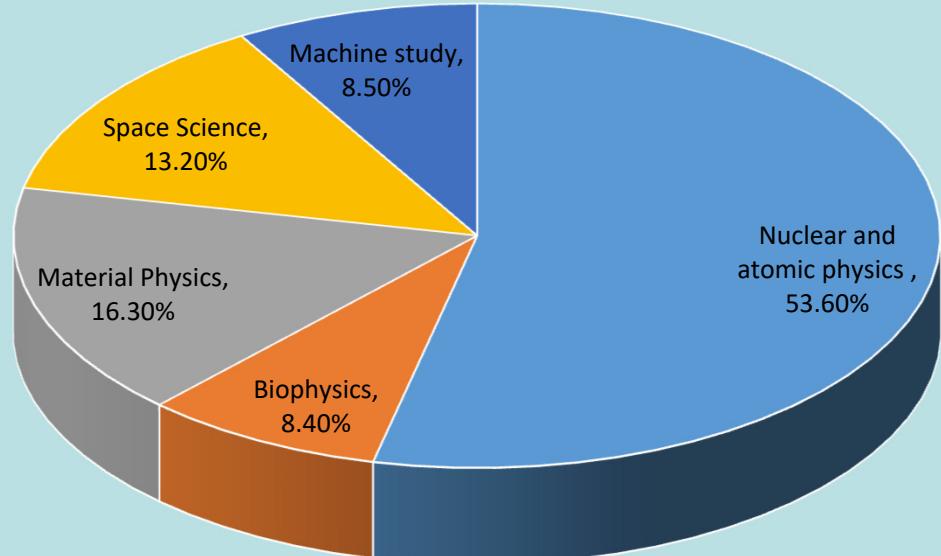
Beam Time/a: **5273 h**

No. Experiments: **910 (+31 MS)**

User institutions: **> 200**



## Beam Time Distribution





**Chemical Periodic Table**

**24 elements ~30 isotopes**

The periodic table shows the following elements:

- Period 1:** Hydrogen (H)
- Period 2:** Lithium (Li), Beryllium (Be)
- Period 3:** Sodium (Na), Magnesium (Mg)
- Period 4:** Potassium (K), Calcium (Ca)
- Period 5:** Rubidium (Rb), Strontium (Sr)
- Period 6:** Cesium (Cs), Barium (Ba)
- Period 7:** Francium (Fr), Radium (Ra)
- Period 8:** Thorium (Th), Protactinium (Pa), Uranium (U), Neptunium (Np), Plutonium (Pu), Americium (Am), Curium (Cm), Berkelium (Bk), Californium (Cf), Einsteinium (Einsteinium), Fermium (Fermium), Mendelevium (Mendelevium), Nobelium (Nobelium), Lawrencium (Lawrencium)
- Period 9:** Cerium (Ce), Praseodymium (Pr), Neodymium (Nd), Promethium (Pm), Samarium (Sm), Europium (Eu), Gadolinium (Gd), Terbium (Tb), Dysprosium (Dy), Holmium (Ho), Erbium (Er), Thulium (Tm), Ytterbium (Yb), Lutetium (Lu)
- Period 10:** Thorium (Th), Protactinium (Pa), Uranium (U), Neptunium (Np), Plutonium (Pu), Americium (Am), Curium (Cm), Berkelium (Bk), Californium (Cf), Einsteinium (Einsteinium), Fermium (Fermium), Mendelevium (Mendelevium), Nobelium (Nobelium), Lawrencium (Lawrencium)
- Period 11:** Boron (B), Carbon (C), Nitrogen (N), Oxygen (O), Fluorine (F), Neon (Ne)
- Period 12:** Aluminum (Al), Silicon (Si), Phosphorus (P), Sulfur (S), Chlorine (Cl), Argon (Ar)
- Period 13:** Gallium (Ga), Germanium (Ge), Arsenic (As), Selenium (Se), Bromine (Br), Krypton (Kr)
- Period 14:** Indium (In), Tin (Sn), Antimony (Sb), Tellurium (Te), Iodine (I), Xenon (Xe)
- Period 15:** Lead (Pb), Bismuth (Bi), Polonium (Po), Astatine (At), Radon (Rn)
- Period 16:** Thorium (Th), Protactinium (Pa), Uranium (U), Neptunium (Np), Plutonium (Pu), Americium (Am), Curium (Cm), Berkelium (Bk), Californium (Cf), Einsteinium (Einsteinium), Fermium (Fermium), Mendelevium (Mendelevium), Nobelium (Nobelium), Lawrencium (Lawrencium)
- Period 17:** Thorium (Th), Protactinium (Pa), Uranium (U), Neptunium (Np), Plutonium (Pu), Americium (Am), Curium (Cm), Berkelium (Bk), Californium (Cf), Einsteinium (Einsteinium), Fermium (Fermium), Mendelevium (Mendelevium), Nobelium (Nobelium), Lawrencium (Lawrencium)
- Period 18:** Helium (He)



**Chemical Periodic Table**

**12 elements At CSRm**

The diagram shows the periodic table with various annotations:

- Atomic weight**: Indicated by a pink circle containing the value.
- Density (300K) (g/cm³)**: Indicated by a pink circle containing the value.
- Gas-(273.15K,1atm)(g/L)**: Indicated by a pink circle containing the value.
- Name**: Indicated by a pink circle containing the element name.
- Group Classification**: Indicated by a pink circle containing the group number.
- Atomic number**: Indicated by a pink circle containing the atomic number.
- Symbol**: Indicated by a pink circle containing the element symbol.

| Group | Period 1 | Period 2 | Period 3 | Period 4 | Period 5 | Period 6 | Period 7 | Period 8 | Period 9  | Period 10 | Period 11 | Period 12 | Period 13 | Period 14 | Period 15 | Period 16 | Period 17 | Period 18 |    |    |
|-------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|----|----|
| IA    | H        | Li       | Na       | Ca       | Sc       | Ti       | V        | Cr       | Mn        | Fe        | Co        | Ni        | Cu        | Zn        | Ga        | Ge        | As        | Se        | Br | Kr |
| IIA   | Be       | Mg       | Mg       | Ca       | Scandium | Titanium | Vanadium | Chromium | Manganese | Iron      | Cobalt    | Nickel    | Copper    | Zinc      | Germanium | Selenium  | Bromine   | Xenon     |    |    |
| IIIIB |          |          |          |          |          |          |          |          |           |           |           |           |           |           |           |           |           |           |    |    |
| IVB   |          |          |          |          |          |          |          |          |           |           |           |           |           |           |           |           |           |           |    |    |
| V     |          |          |          |          |          |          |          |          |           |           |           |           |           |           |           |           |           |           |    |    |
| VIIB  |          |          |          |          |          |          |          |          |           |           |           |           |           |           |           |           |           |           |    |    |
| VIII  |          |          |          |          |          |          |          |          |           |           |           |           |           |           |           |           |           |           |    |    |
|       |          |          |          |          |          |          |          |          |           |           |           |           |           |           |           |           |           |           |    |    |





# Beam Availability of SFC and SSC

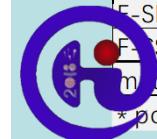
|   |                               |                                       |
|---|-------------------------------|---------------------------------------|
| 0 | Not available by SFC or SSC   | Limited by SFC-RF frequency <15.5 MHz |
| 1 | Available by SFC alone        | Limited by SFC-B >1T                  |
| 2 | Available by SFC+SSC,same A/Q | Available by SSC after stripping.     |

| E(MeV/u) | SFC 0.4 | 0.6  | 1    | 1.5   | 2     | 2.5   | 3     | 3.5    | 4    | 5    | 6     | 7     | 8     | 9     | 10    |     |
|----------|---------|------|------|-------|-------|-------|-------|--------|------|------|-------|-------|-------|-------|-------|-----|
| A/Qs     | SSC 4.1 | 6.2  | 10.4 | 15.8  | 21.2  | 26.7  | 32.3  | 38.0   | 43.8 | 55.6 | 67.9  | 80.6  | 93.7  | 107.3 | 121.4 |     |
| 8        | 2       | 2    | 1    | 0     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     |     |
| 7.75     | 2       | 2    | 1    | 0     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     |     |
| 7.5      | 2       | 2    | 1    | 0     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     |     |
| 7.25     | 2       | 2    | 1    | 0     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     |     |
| 7        | 2       | 2    | 1    | 0     | 0     | 0     | A/Q   |        |      |      |       |       |       |       |       |     |
| 6.75     | 2       | 2    | 1    | 1     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 6.5      | 1       | 2    | 2    | 1     | 0     | 0     | A/Q   |        |      |      |       |       |       |       |       |     |
| 6.25     | 1       | 2    | 2    | 1     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 6        | 1       | 2    | 2    | 1     | 0     | 0     | A/Q   |        |      |      |       |       |       |       |       |     |
| 5.75     | 1       | 2    | 2    | 1     | 1     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 5.5      | 1       | 2    | 2    | 1     | 1     | 0     | A/Q   |        |      |      |       |       |       |       |       |     |
| 5.25     | 1       | 1    | 2    | 2     | 1     | 1     | A/Q   |        |      |      |       |       |       |       |       |     |
| 5        | 0       | 1    | 2    | 2     | 1     | 1     | A/Q   |        |      |      |       |       |       |       |       |     |
| 4.75     | 0       | 1    | 2    | 2     | 1     | 1     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 4.5      | 0       | 1    | 2    | 2     | 2     | 1     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 4.25     | 0       | 0    | 2    | 2     | 2     | 1     | 1     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 4        | 0       | 0    | 1    | 2     | 2     | 2     | 1     | 1      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 3.75     | 0       | 0    | 1    | 2     | 2     | 2     | 1     | 1      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 3.5      | 0       | 0    | 1    | 2     | 2     | 2     | 2     | 1      | 1    | 0    | 0     | 0     | 0     | 0     | 0     | 0   |
| 3.25     | 0       | 0    | 0    | 1     | 2     | 2     | 2     | 2      | 1    | 1    | 0     | 0     | 0     | 0     | 0     | 0   |
| 3        | 0       | 0    | 0    | 1     | 2     | 2     | 2     | 2      | 1    | 1    | 1     | 0     | 0     | 0     | 0     | 0   |
| 2.75     | 0       | 0    | 0    | 1     | 1     | 2     | 2     | 2      | 2    | 1    | 1     | 1     | 1     | 0     | 0     | 0   |
| 2.5      | 0       | 0    | 0    | 0     | 1     | 1     | 2     | 2      | 2    | 2    | 1     | 1     | 1     | 1     | 1     | 1   |
| 2.25     | 0       | 0    | 0    | 0     | 0     | 1     | 1     | 2      | 2    | 2    | 2     | 1     | 1     | 1     | 1     | 1   |
| 2        | 0       | 0    | 0    | 0     | 0     | 0     | 1     | 1      | 2    | 2    | 2     | 2     | 2     | 2     | 2     | 1   |
| 1.5      | 0       | 0    | 0    | 0     | 0     | 0     | 0     | 0      | 0    | 1    | 1     | 1     | 2     | 2     | 2     | 2   |
| 1        | 0       | 0    | 0    | 0     | 0     | 0     | 0     | 0      | 0    | 0    | 0     | 0     | 0     | 0     | 0     | 1   |
| F-SFC    | 5.59    | 6.85 | 8.84 | 10.82 | 12.49 | 13.95 | 15.28 | *16.50 | 5.88 | 6.57 | 7.19  | 7.76  | 8.28  | 8.78  | 9.25  |     |
| F-SSC    | 8.39    | 6.85 | 8.84 | 10.82 | 12.49 | 13.95 | 7.64  | 8.25   | 8.82 | 9.85 | 10.78 | 11.63 | 12.43 | 13.17 | 13.87 |     |
| match    | 0.5     | 1    | 1    | 1     | 1     | 1     | 0.5   | 0.5    | 0.5  | 0.5  | 0.5   | 0.5   | 0.5   | 0.5   | 0.5   | 0.5 |

\* possibly available by SFC-5.49MHz

$E_k$  (MeV/u)

$F_{rf}$ (MHz)





Present Status of HIRFL Complex in Lanzhou

# UPGRADING OF INFRASTRUCTURE





- HIRFL was built-up in 3 periods, lasting about half century.
- Under strong support of the **national maintenance and renovation budget** for large scale fundamental science and technology facilities from CAS, many aspects of the infra-structure of HIRFL were upgraded or renewed to improve the operation stability and reduce the failure time:
  - Power station for SSC and beam lines to terminals
  - Water cooling system
  - Intranet
  - EMC environment of CSRe and RIBLL2
  - Environment control
    - The power supply rooms of CSR
    - New monitoring systems of water-cooling, power station and water leakage detection
    - Radiation protection system





# New Power Station for SSC and beam lines to terminals



30 years



New grid technology used to improve the reliability, safety and energy efficiency.





## Goals

- Pressure stability →  $\leq 0.5 \text{kgf/cm}^2$
- High water resistance →  $\geq 1 \text{M}\Omega\cdot\text{cm}$
- Real-time monitoring.

## Actions

- Replace packing pumps by vertical multistage centrifugal pumps
- Centralized management (3 in 1) of Frequency Conversion pumps by PLC
- New RO + EDI with Polishing Resin Bed.

## Results

- Pressure stability:  $\pm 0.25, \pm 0.1, \pm 0.45 \text{ kgf/cm}^2$
- Inner water resistance:  $> 2, 1.2, 3 \text{ M}\Omega\cdot\text{cm}$  (SFC, SSC, CSRm)
- Space saved by 40% for inspection and maintenances
- Power consumption reduce by 11%
- Soft switch on & off of bumps



Real time monitoring device status and parameters, failure alert.....



## Goals

- Pressure stability →  $\leq 0.5 \text{kgf/cm}^2$
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## Actions

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## Results

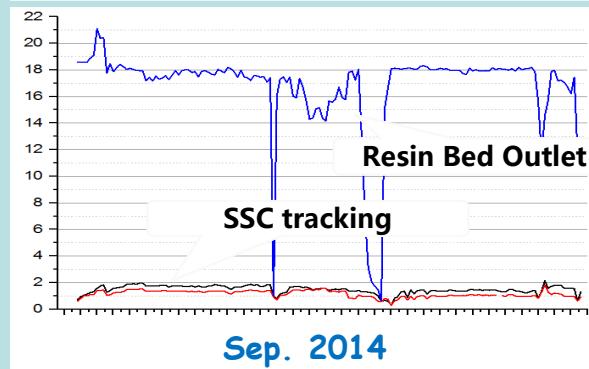
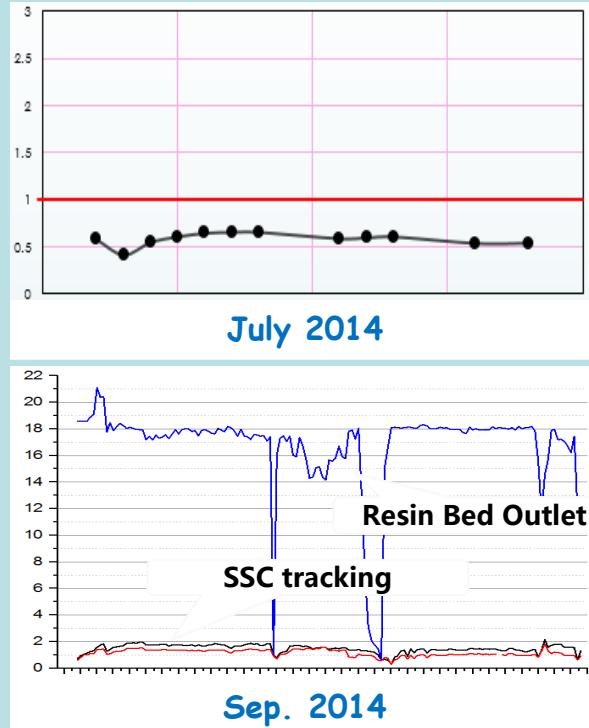
- Pressure stability:  $\pm 0.25, \pm 0.1, \pm 0.45 \text{ kgf/cm}^2$
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Real time monitoring device status and parameters, failure alert.....

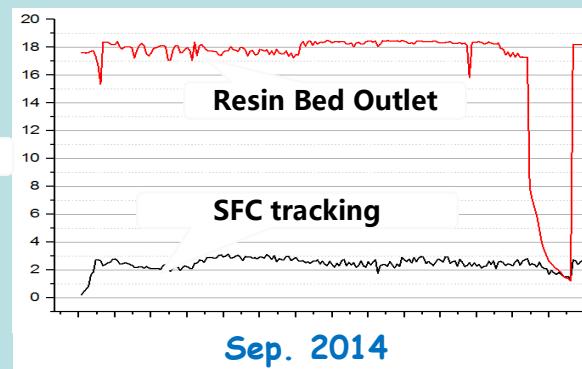
- RO+EDI with Polishing Resin Bed → resistance improved obviously + Less water consumption

Water resistance ( $M\Omega \cdot cm$ )



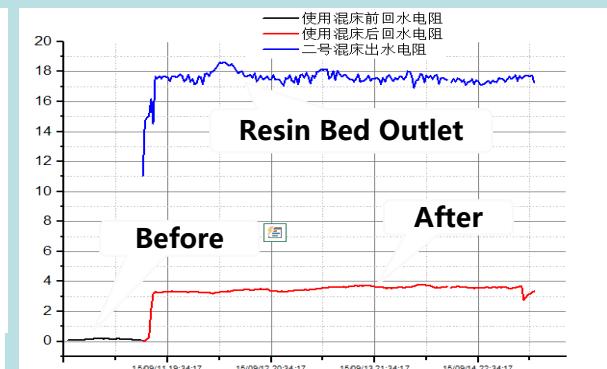
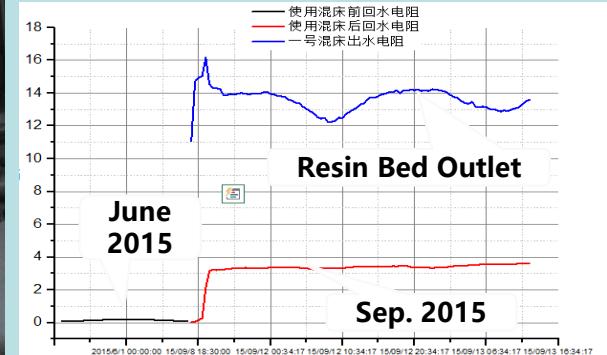
### SSC (1 resin bed)

- BEFORE:  $0.38 - 0.66 M\Omega \cdot cm$ .
- AFTER:  $1.2 - 1.7 M\Omega \cdot cm$ .



### SFC (1 resin bed)

- BEFORE:  $0.4 - 0.72 M\Omega \cdot cm$ .
- AFTER:  $2.2 - 3.1 M\Omega \cdot cm$ .

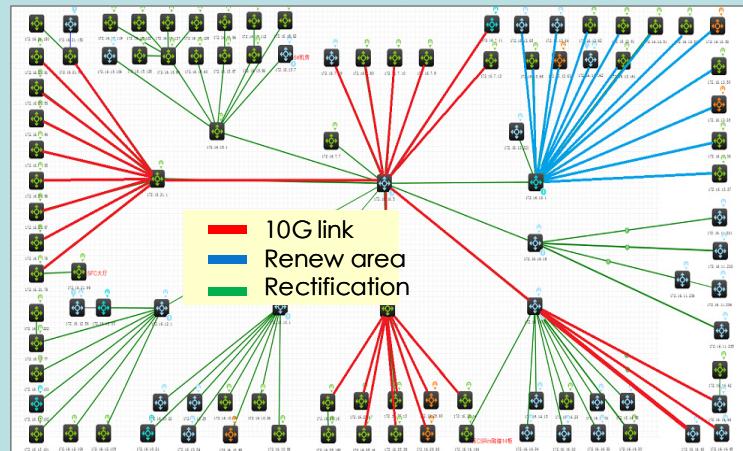


### CSR (2 resin bed)

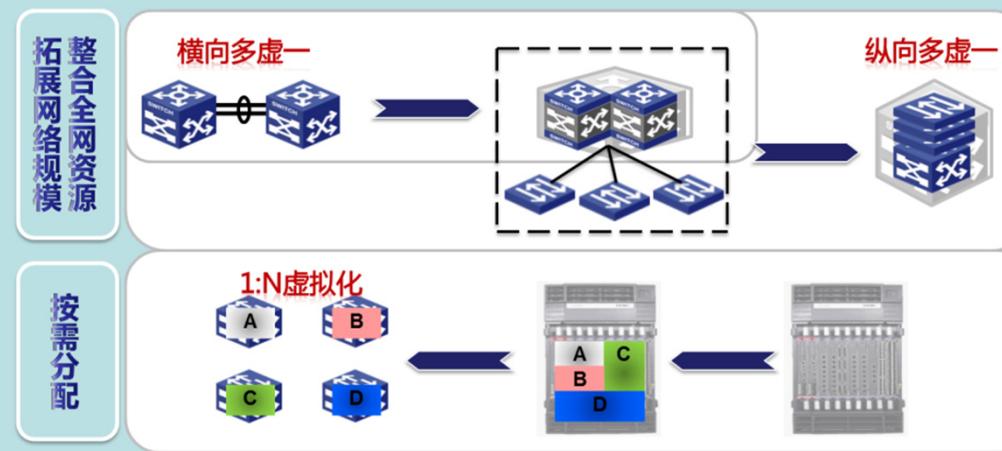
- BEFORE:  $0.08 - 0.12 M\Omega \cdot cm$ .
- AFTER:  $3.2 - 3.9 M\Omega \cdot cm$ .



- The backbone: 100 M → 10 G bandwidth
- Physical link network topology optimization
- Network expansion with virtualization tech.



Physical link network topology



Virtualization technology



Control room



Cabinets at CR



...at SSC



...at PS room



...at experiment hall

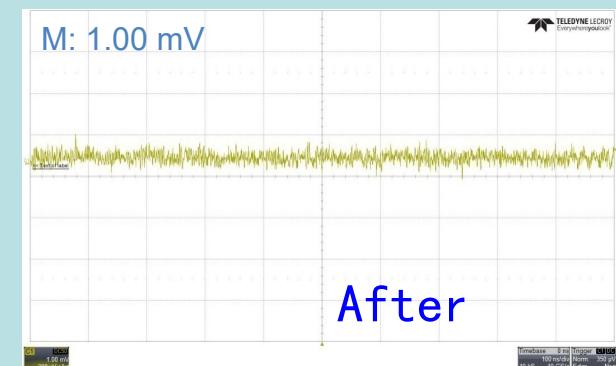
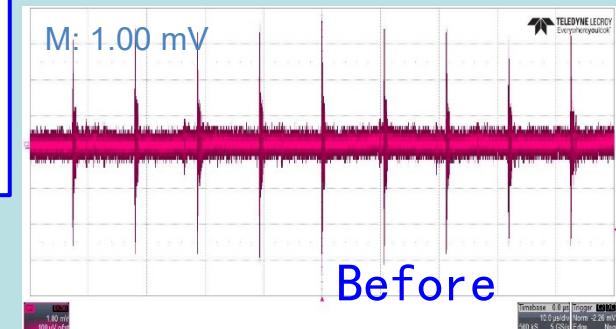
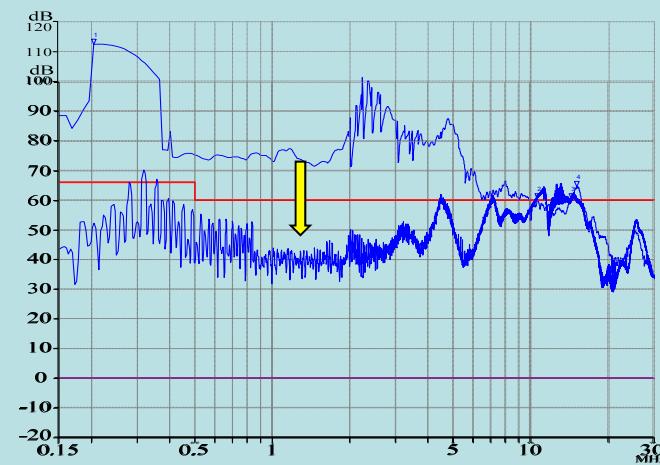


- The signal cables and power cables of CSRe and RIBLL2 were rearranged and rewired to reduce the EMI and improve the EMC environment.
- The background noise levels of beam diagnosis and experiment detectors were reduced by more than one order.





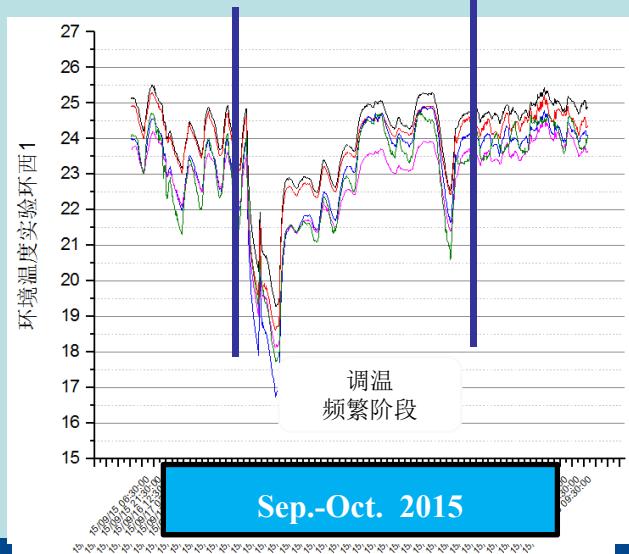
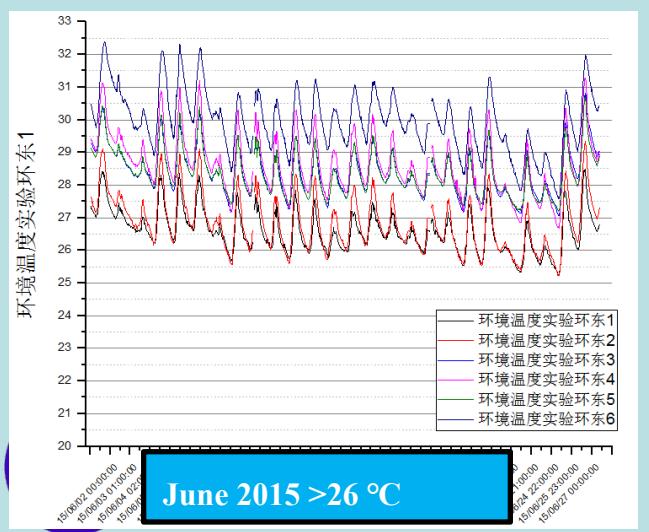
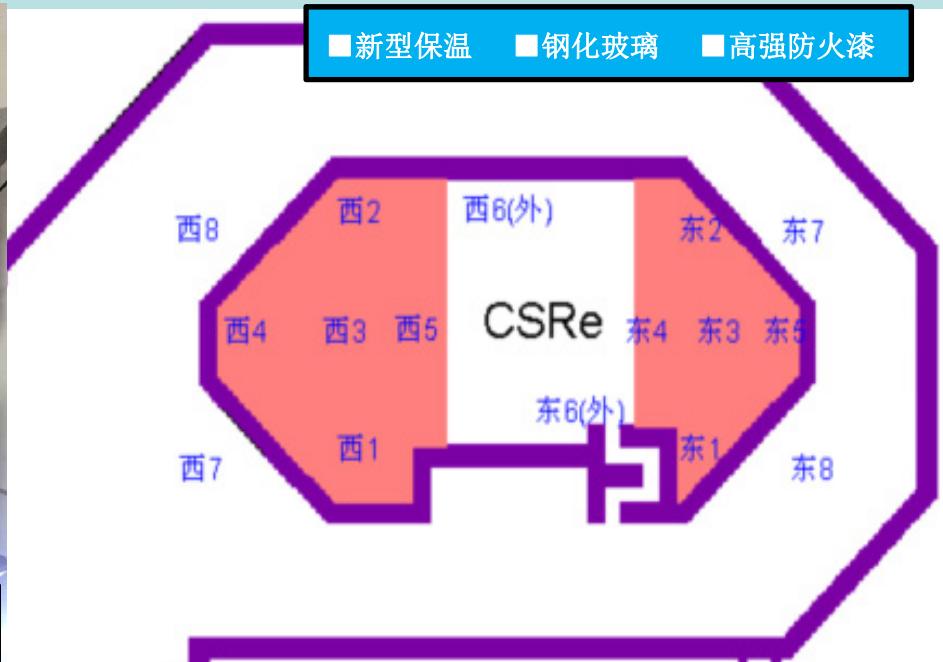
- ✓ Overall noise level < 0.5mV pp, reduces (30dB)
- ✓ VN-PE ~ 0 Volt





- New power supply rooms for CSRm and CSRe inside the CSR hall
- New monitoring systems of
  - water-cooling
  - power station
  - water leakage detection
- The radiation protection system partly rebuilt.



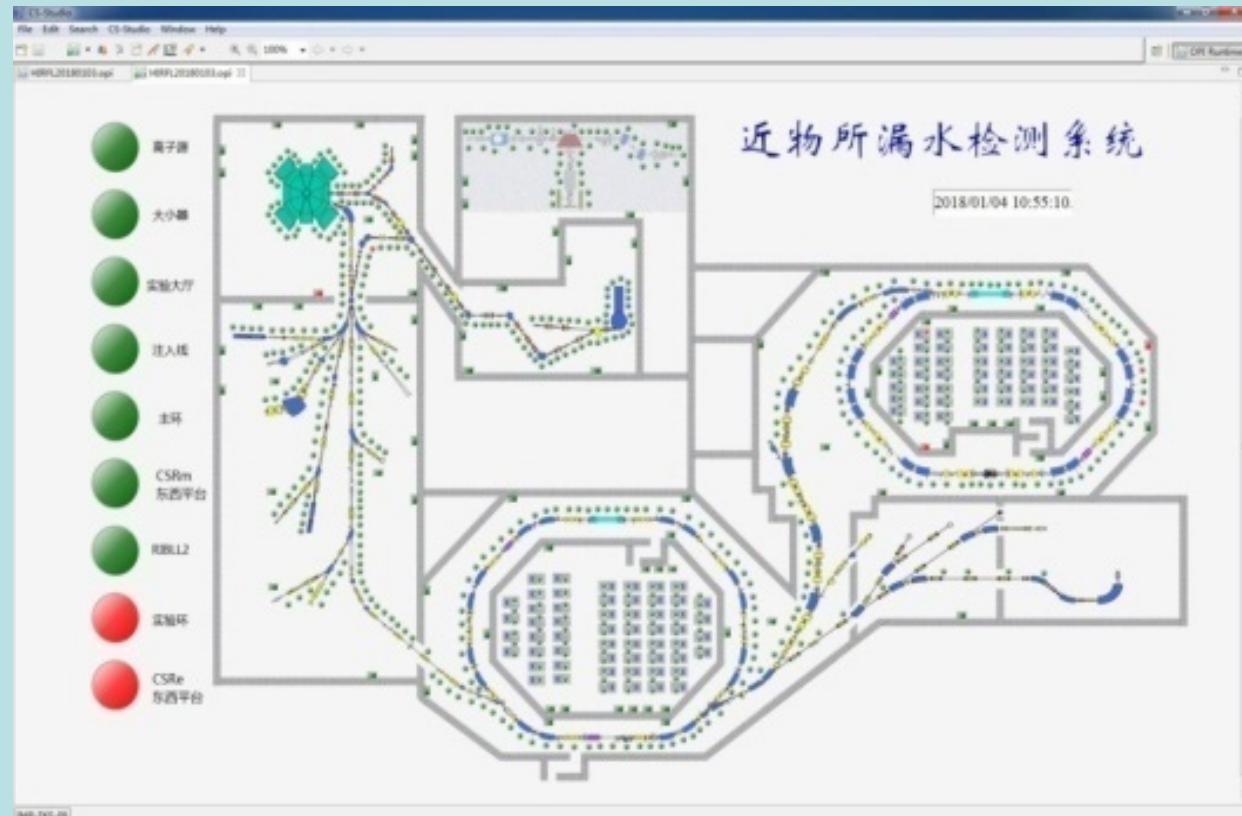


## Results T/24h

Design:  $\pm 2^\circ\text{C}$

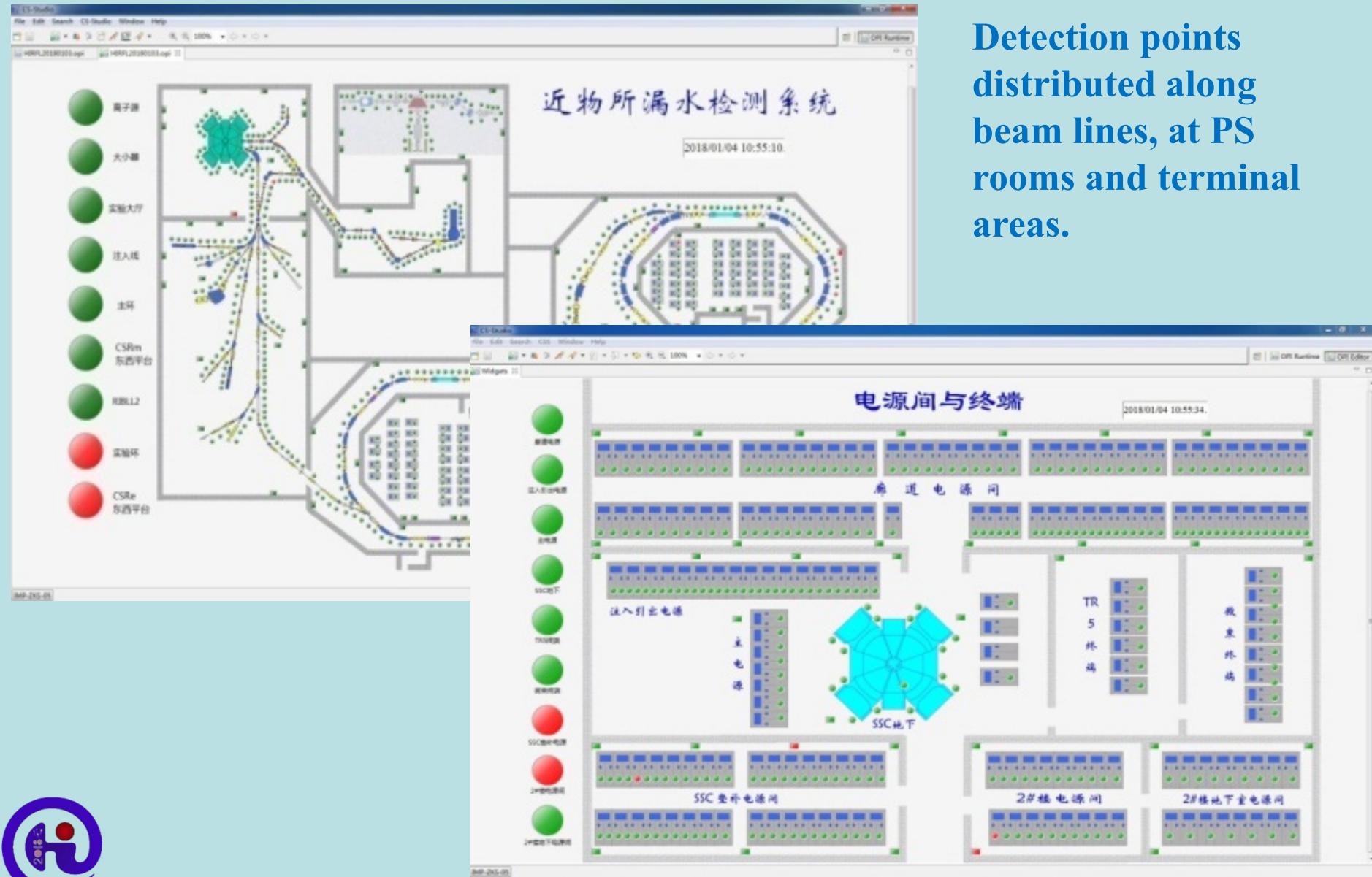
Before:  $\pm 2.5^\circ\text{C}$

After:  $\pm 1.5^\circ\text{C}$



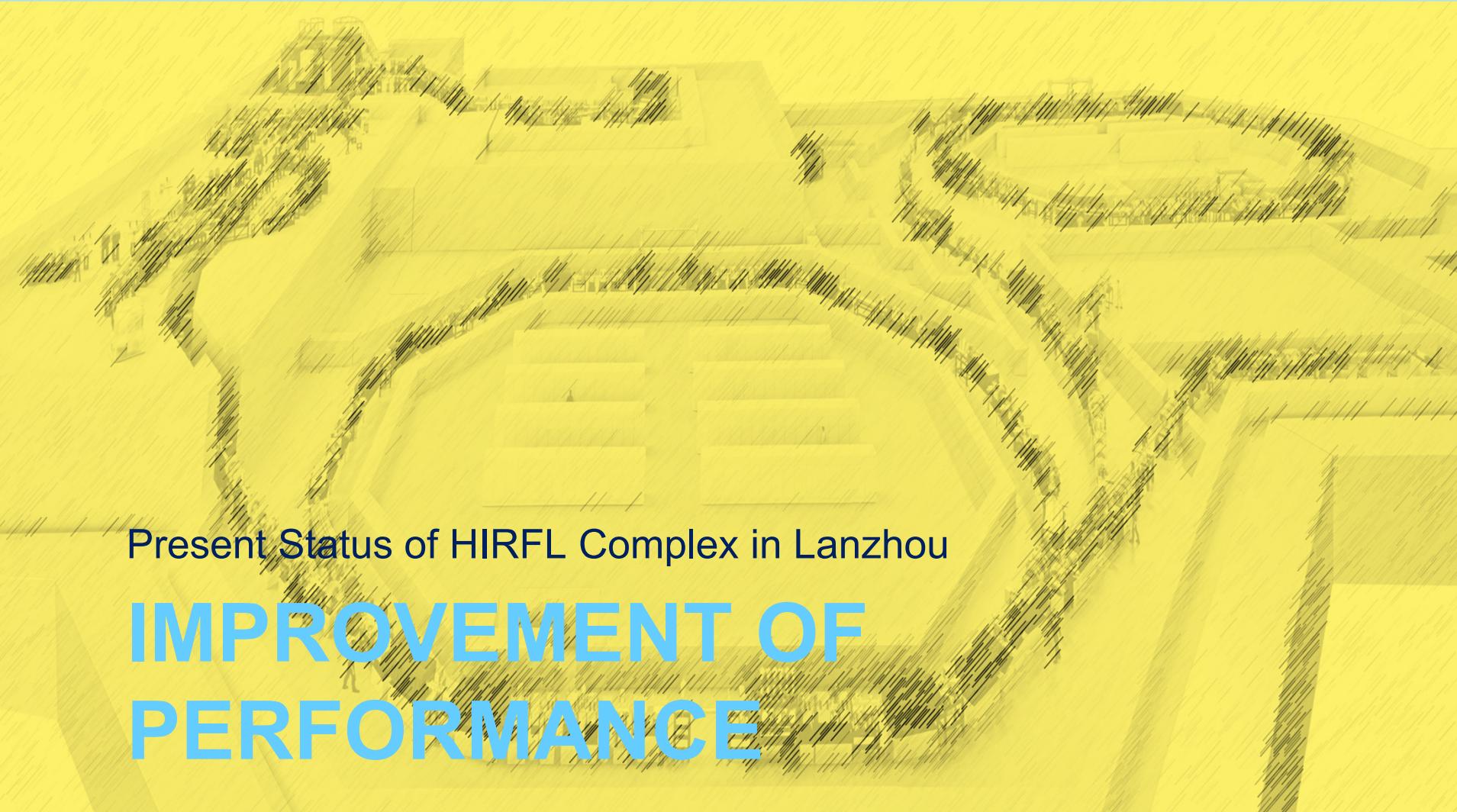
Detection points  
distributed along  
beam lines, at PS  
rooms and terminal  
areas.





Detection points  
distributed along  
beam lines, at PS  
rooms and terminal  
areas.





Present Status of HIRFL Complex in Lanzhou

# IMPROVEMENT OF PERFORMANCE





- The self-developed distributed control system of HIRFL was developed in many years part by part, and based on many kinds of platforms.
- In last years, the open-source Experimental Physics and Industrial Control System (EPICS), developed at LANL and ANL, was adapted to take over most of the control system of HIRFL.

The screenshot shows the EPICS website homepage. At the top, there is a navigation bar with links for HOME, ABOUT, NEWS AND EVENTS, RESOURCES AND SUPPORT, EPICS USERS, CONTACT US, and LOG IN. Below the navigation bar is a large banner image featuring a network of glowing yellow and green cubes connected by lines, set against a dark background. Below the banner, there are three main sections: "FREE AND OPEN SOURCE", "DEVELOPED COLLABORATIVELY", and "POWERFUL AND RELIABLE". Each section has an associated icon: a circular arrow for "FREE AND OPEN SOURCE", a sunburst for "DEVELOPED COLLABORATIVELY", and a checkmark inside a circle for "POWERFUL AND RELIABLE". Under each section, there is a brief description and a "Read more" link. The "FREE AND OPEN SOURCE" section states: "EPICS is developed as a public open source project. The source code is freely available according to the EPICS Open License." The "DEVELOPED COLLABORATIVELY" section states: "EPICS was created through collaborative contributions from scientific facilities since a long time. It is the preferred choice for complex, large scale distributed control system applications." The "POWERFUL AND RELIABLE" section states: "The launch of EPICS 7 marks the biggest change of the EPICS code base for over 10 years. The new, feature-rich pvAccess protocol enables many new applications with unprecedented performance and capacity." A small circular logo with a stylized "H" and "2018" is visible in the bottom left corner of the slide.

**FREE AND OPEN SOURCE** **DEVELOPED COLLABORATIVELY** **POWERFUL AND RELIABLE**

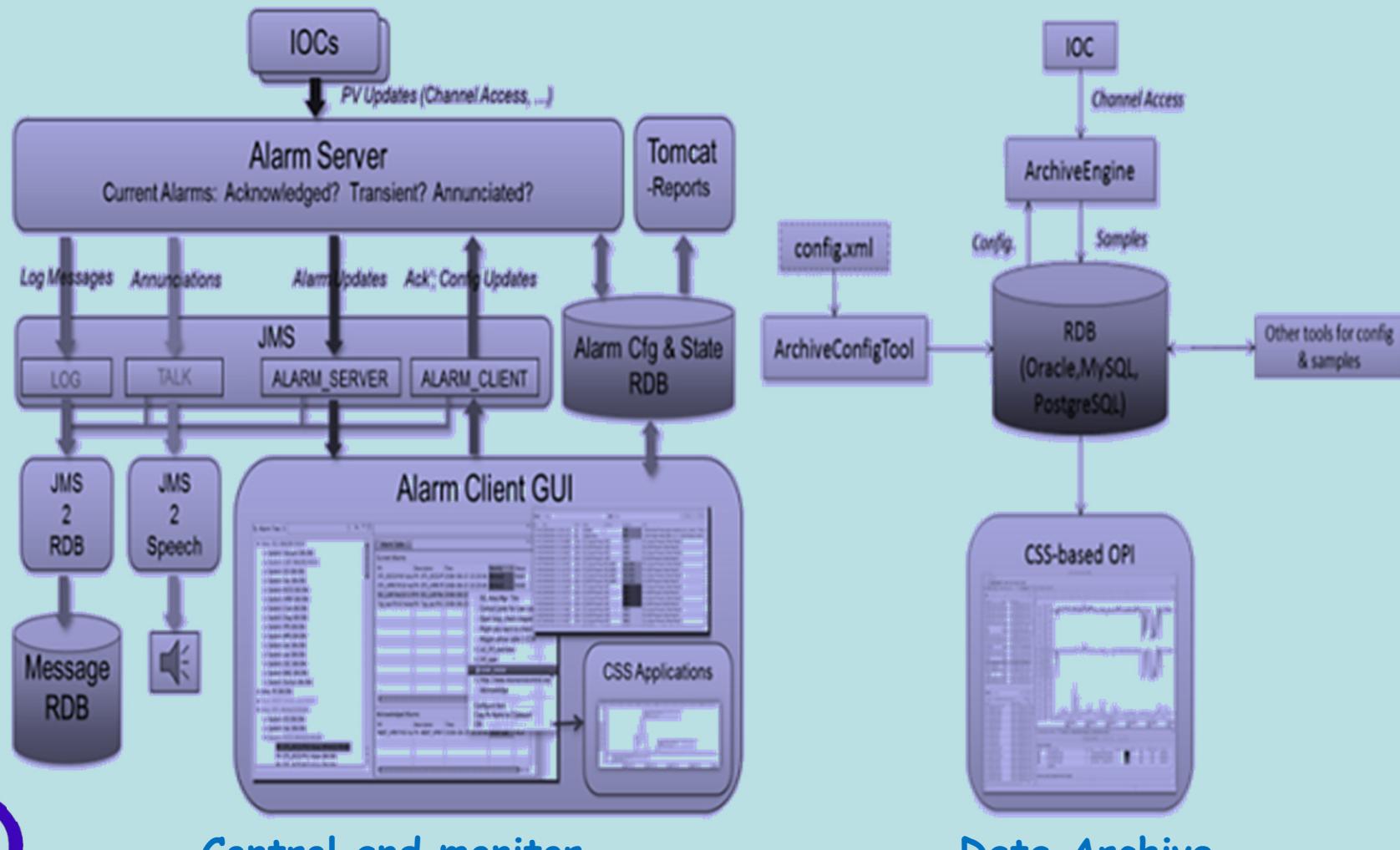
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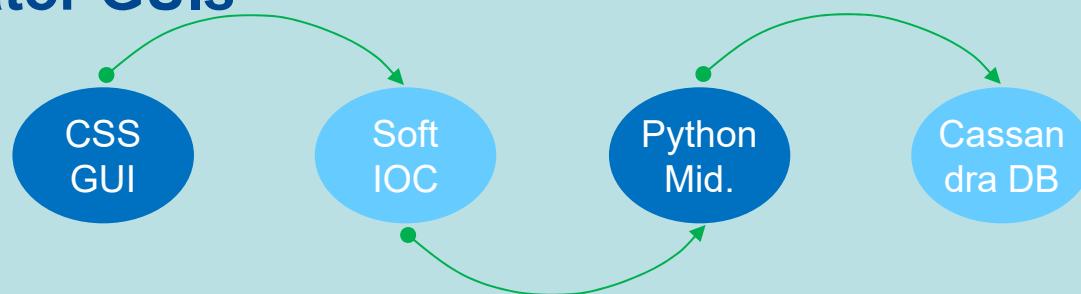
[Read more](#)

## The structure of new control system



## Properties and Results

- Whole substitution of previous system
- Rearranged local controllers and rewire cables
- Big data volume transfer and monitor
- Direct data archive system based on MongoDB, no influence on operator GUIs



- New CSRm injection inflector and User Interface
- New control system for e-cooler instead of the hardware attached one
- The LLRF of cyclotron RF systems and new CSRm RF controller were rebuilt





CSS + Soft IOC + Python will replace previous VB Version

CS-Studio

File Edit Search CSS Window Help

OPI Runtime

main.opi

### HIRFL-CSR Virtual Accelerator

Load Acc: Ar 40 氩 12 + of 18 Mass 39.955800165240000

Virtual Accelerator Ramping Data RF Data

Save to: Fast Extraction Slow Extraction Reload

| Injection        |                   | Mid Flat Top     |                   | Extraction      |                    | Final                          |                    |
|------------------|-------------------|------------------|-------------------|-----------------|--------------------|--------------------------------|--------------------|
| Energy[MeV/u]    | 6.2180            | Energy[MeV/u]    | 25.0000           | Energy[MeV/u]   | 389.2000           | Energy[MeV/u]                  | 400.0000           |
| Part_B_Rho[Tm]   | 1.197379527697060 | Part_B_Rho[Tm]   | 2.412945459508321 | Part_B_Rho[Tm]  | 10.398402446231275 | Part_B_Rho[Tm]                 | 10.566934296919770 |
| Delt R[mm]       | -1.7000           | Delt R[mm]       | -1.7000           | Delt R[mm]      | 6.0000             | Delt R[mm]                     | 1.8000             |
| RF Harmonic No.  | 2.0000            | Frequency[MHz]   | 0.845935451689089 | RF Harmonic No. | 1.0000             | RF Harmonic No.                | 1.0000             |
| Frequency[MHz]   | 0.428187835377754 | Vrf1 [kV]        | 1.8000            | Frequency[MHz]  | 1.319702075978096  | Frequency[MHz]                 | 1.330431287811890  |
| Vrf [kV]         | 1.5000            | Vrf2 [kV]        | 1.8000            | Vrf [kV]        | 1.5000             | Vrf [kV]                       | 1.5000             |
| Qh               | 3.6220            | Qh               | 3.6150            | Qh              | 3.6180             | Qh                             | 3.6200             |
| Qv               | 2.6100            | Qv               | 2.6100            | Qv              | 2.6120             | Qv                             | 2.6100             |
| tau              | 1.0000            | tau              | 0.0000            | tau             | 0.0000             | tau                            | 0.0000             |
| Time Ext. [Yms]  | 3000              | Long Q strength  | 0.998             | Round sections  | 8 X 16 Yms         | Calculate Dipole and RF Cavity |                    |
| Time Meas. [Yms] | 10000             | Short Q strength | 1.007             | Ext. Orbit (%)  | 60 %               | Calculate Quadrupoles          |                    |

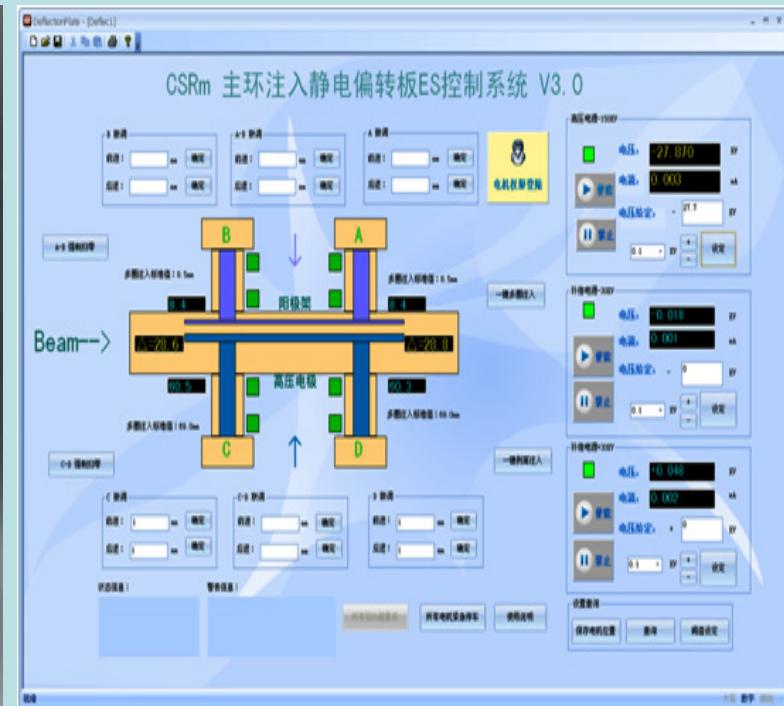
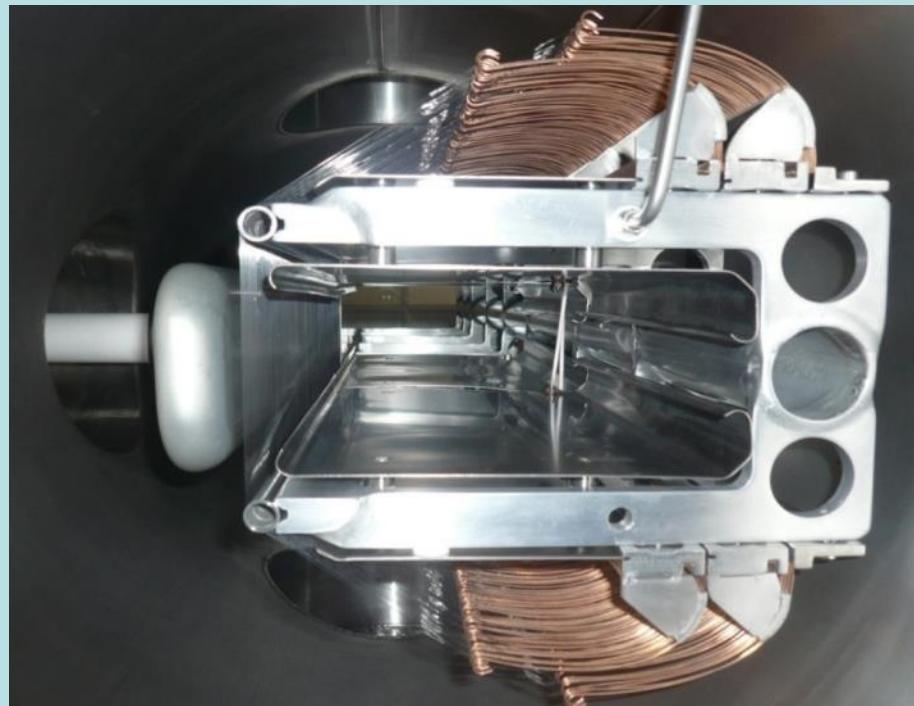
Preapre Data Preapre RF Delivery Data CSRm DC Trigger

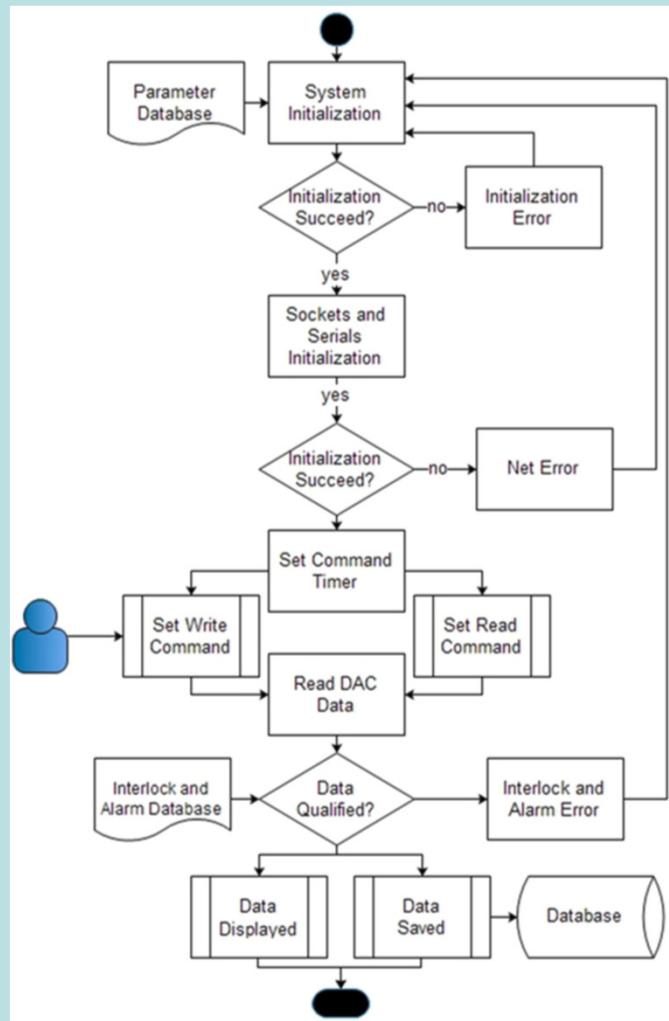


HIAT2018, Oct.22-26, 2018, Lanzhou

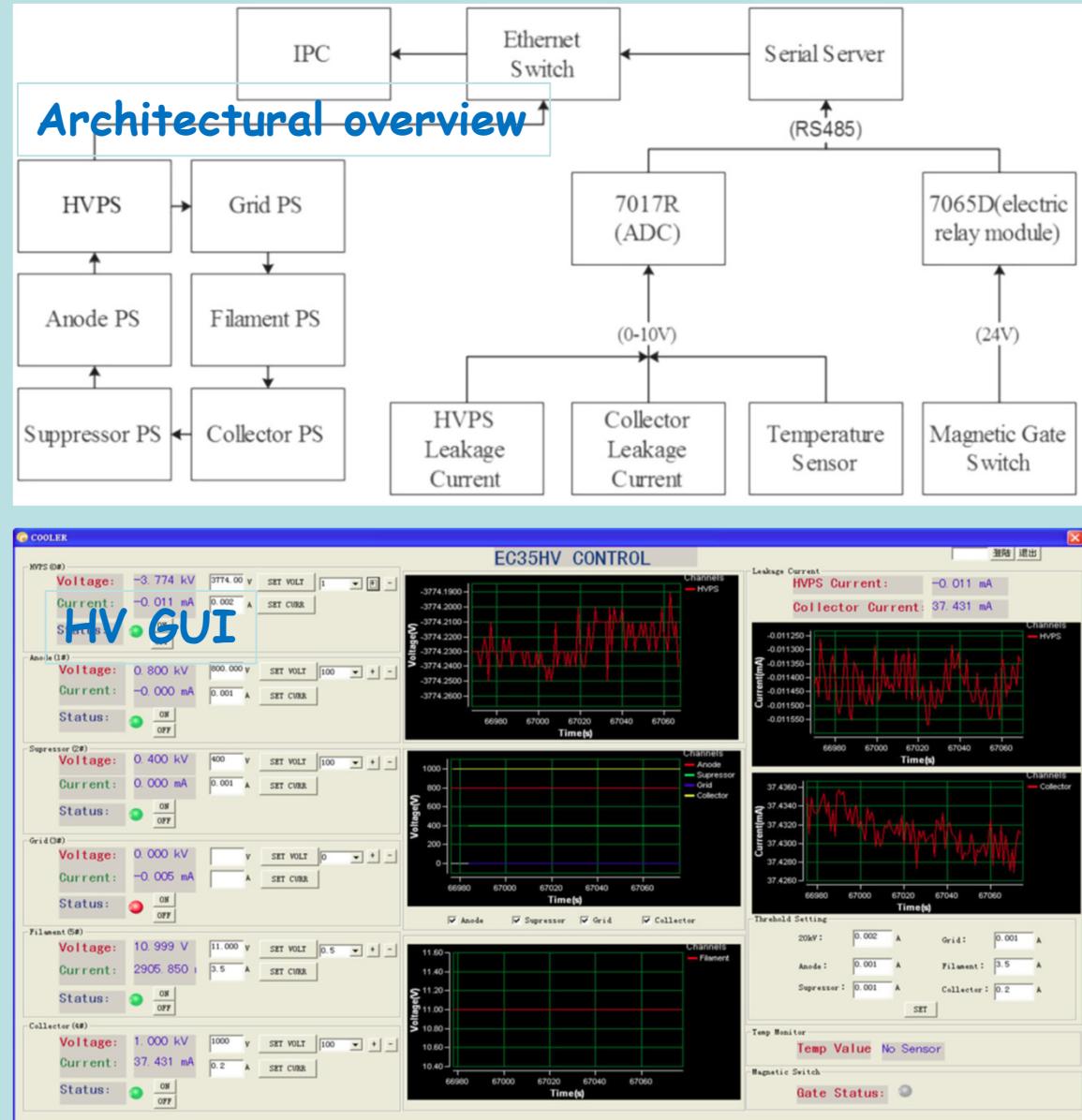


- New inflector for both MMI and CEI
- Saving time of breaking of vacuum ( $n^*3$  days/a)





Flowchart of software





- A new generation superconductive ECR source-SECRAL-II as a back-up of the former SECRAL with better performance was constructed and will put into operation this year.
- With new structure, higher magnetic field and works at 18 GHz / 24 GHz microwave frequency, SECRAL-II sets a new beam current record of highly charged heavy ion beams.



# New Full SC SECRAL-II

- Serial of ECR ISSs. Keep the state of art IS technology and world records.
- New Full SC SECRAL-II as a backup under CAS support
- (maybe online this year!)



| SECRAL-II features (eμA) |           |        |
|--------------------------|-----------|--------|
| Ion                      | SECRAL-II | SECRAL |
| O <sup>6+</sup>          | 6700      | 2300   |
| Ar <sup>14+</sup>        | 1040      | 846    |
| Ar <sup>16+</sup>        | 620       | 350    |
| Ar <sup>18+</sup>        | 15        | 0.2    |
| Kr <sup>18+</sup>        | 1020      | 304    |
| Kr <sup>28+</sup>        | 146       | 4      |
| Xe <sup>30+</sup>        | 365       | 360    |
| Xe <sup>38+</sup>        | 56        | 22.6   |
| Xe <sup>45+</sup>        | 1.3       | 0.1    |
| Ta <sup>30+</sup>        | 375       | /      |
| Ta <sup>38+</sup>        | 204       | /      |



RT LECR2 &3  
1997-2001  
CAS Prize



PM LAPECR2  
2004-2006  
“Geller Prize”



EV cooling  
LECR4  
2010-2014



Low RF power  
@18 GHz

2006

Dual RF feeding  
@18 GHz + 18 GHz

2008

2010

Low RF power  
@24 GHz

2012

New oven& new components  
@ 24 GHz + 18 GHz

2014

SC SECRAL-II  
@24 GHz + 18 GHz



Full SC SECRAL I&II  
2000-2006, 2012-2016  
National Prize,  
“Brightness Award”

2010-2011  
World  
record

2012-2013  
World  
record

1000  
eμA

680

2014-  
World  
record

396

2016

2018

# New Full SC SECRAL-II

- Serial of ECR ISSs. Keep the state of art IS technology and world records.
- New Full SC SECRAL-II as a backup under CAS support
- (maybe online this year!)



Highly charged ECR ion source development at IMP, L.T. Sun at this conference

| SECRAL-II features (eμA) |           |        |
|--------------------------|-----------|--------|
| Ion                      | SECRAL-II | SECRAL |
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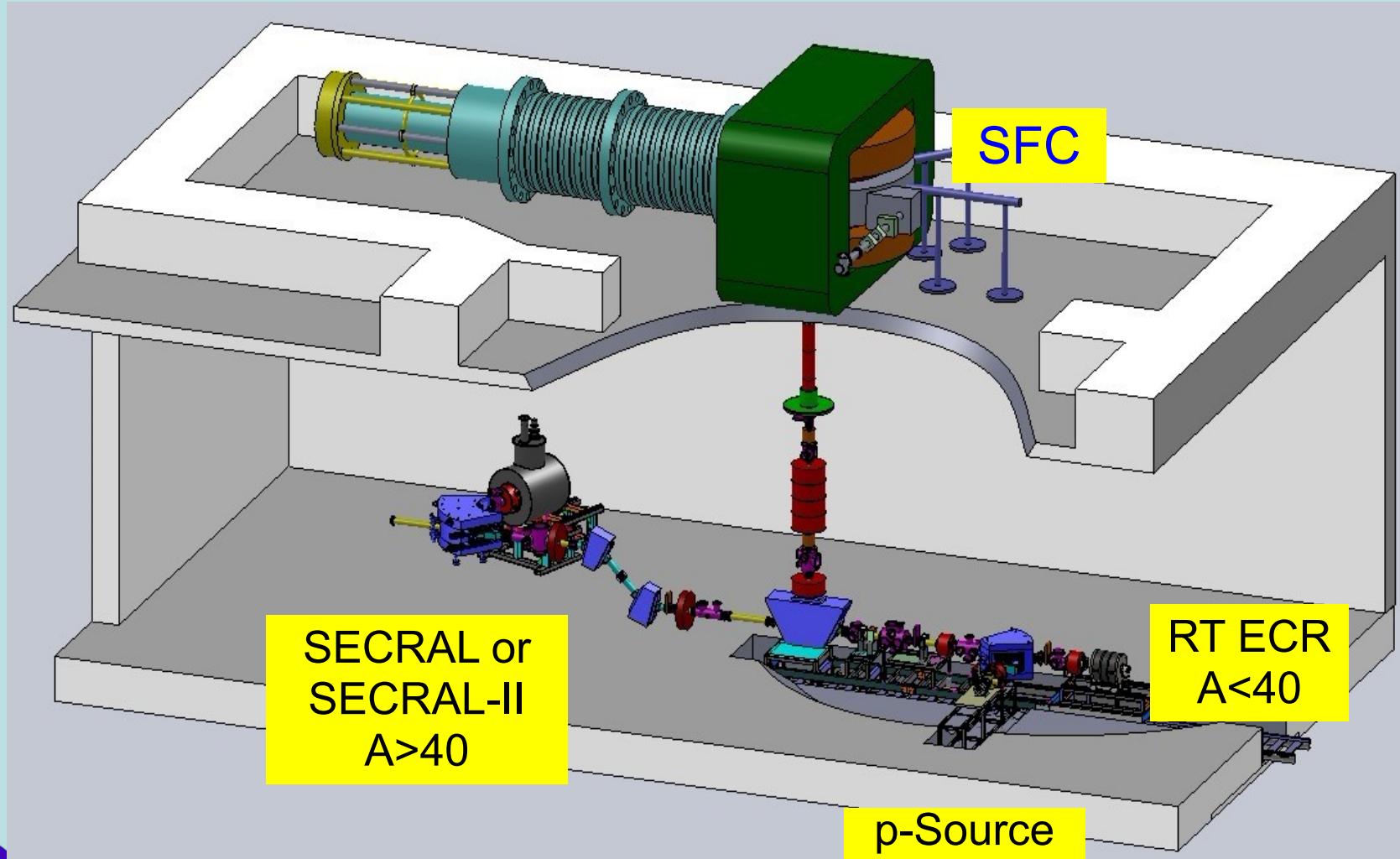
396

242

2014

2016

2018



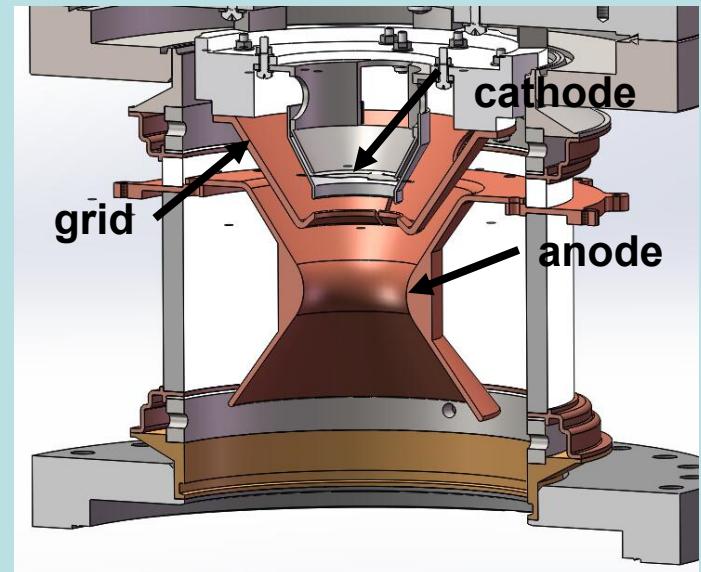


- **Pulsed Electron Cooling Experiments** of electron cooling with pulsed electron beam are performed for the **1st** time at CSRm.
- New phenomena were observed. Be explained in theory and proved by numeric simulations.
- Important for the cooling of high energy bunched ion beam with high peak current electron cooler, at future ion circular accelerator or colliders.



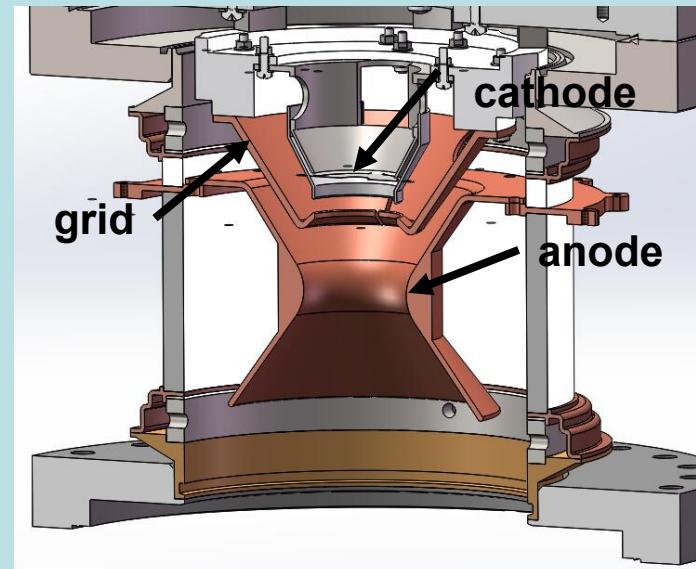
## Pulsed e-Beam

- Grid voltage is used to switch on/off e-beam → pulsed e-beam
- Timing system based on RF signal for synchronization
- DG535 is used to control the delay and pulse width

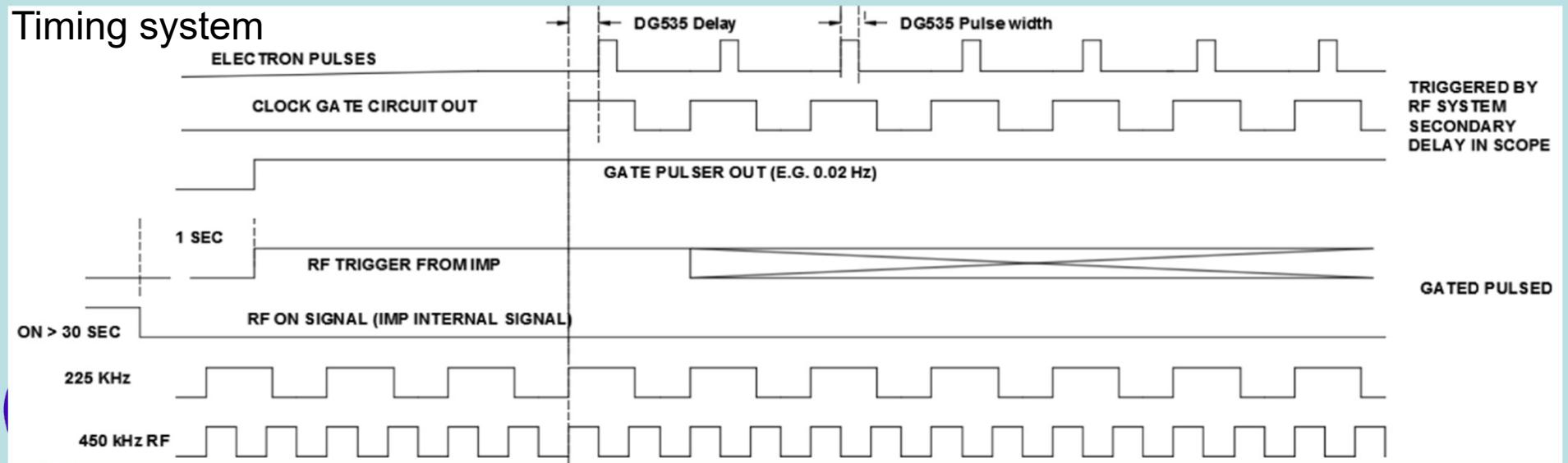


## Pulsed e-Beam

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### Timing system

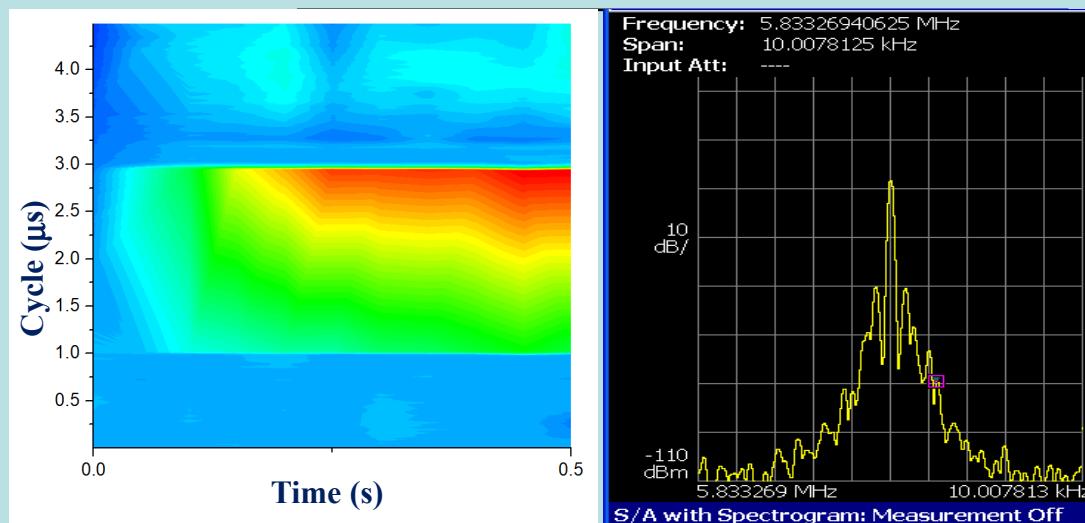


- **Coasting ion beam**

- Non synchronize heating effect – The freq. of e-beam should be int. or half int. of  $F_{rev}$  ion beam for a stable beam.
- Grouping effect – The ion beam cooled to a pulse with the same width of e-beam. The distribution is non-uniform.
- Sidebands – sidebands appears, similar with the synchrotron sidebands.

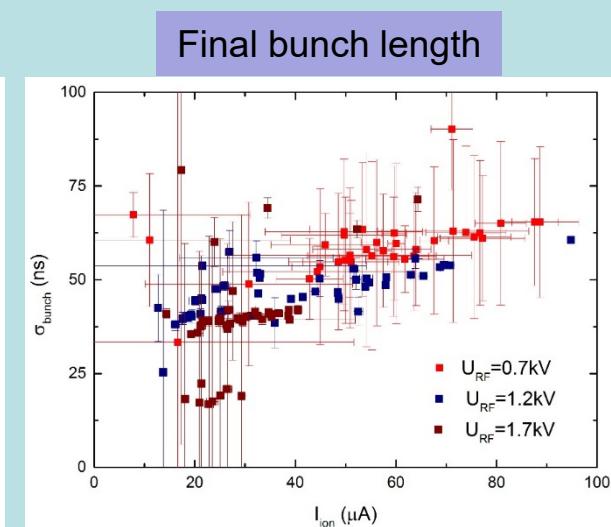
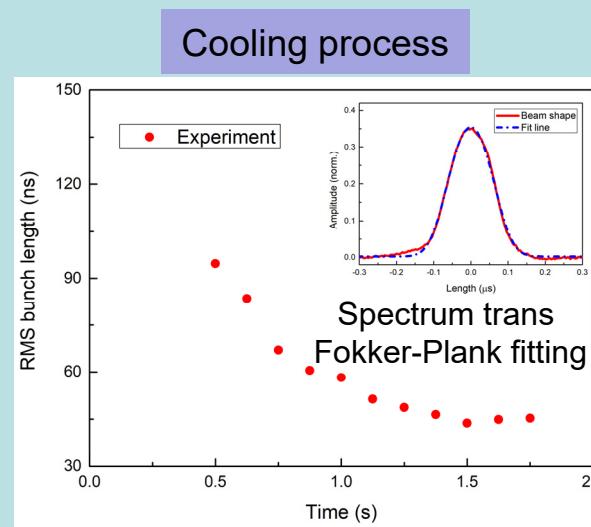
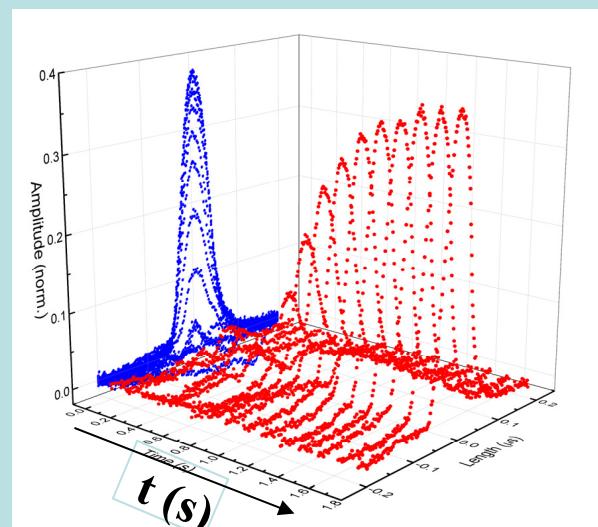
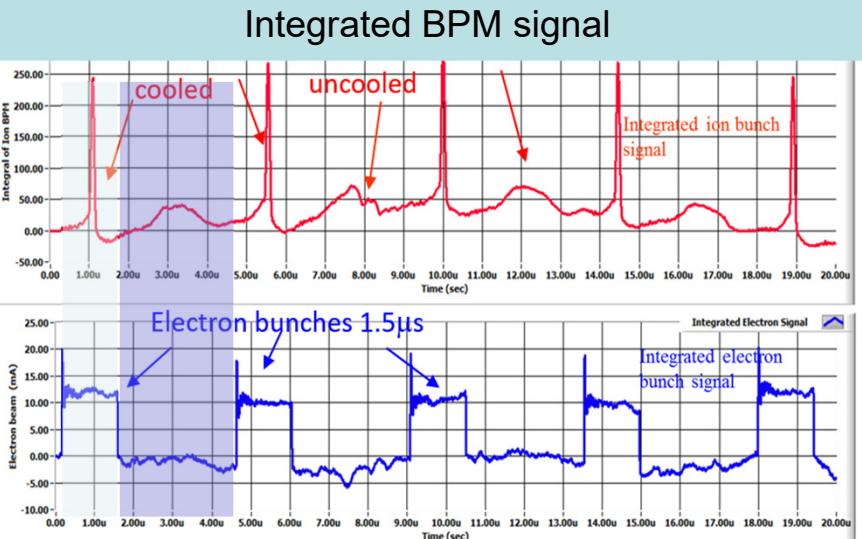
## Exp. Parameters

| 7.0 MeV/u C <sup>6+</sup> | Coasting               | Bunched                |
|---------------------------|------------------------|------------------------|
| Particle number           | 5.0 x 10 <sup>8</sup>  | 1.3 x 10 <sup>8</sup>  |
| Emittance (RMS)           | */*                    | */*                    |
| dp/p (RMS)                | 2.0 x 10 <sup>-4</sup> | 7.0 x 10 <sup>-4</sup> |
| Bunch length (RMS)        | *                      | ~135 ns                |
| RF voltage                | *                      | 1.0 kV                 |
| h                         | *                      | 2                      |
| E-beam current (peak)     | 30 mA                  | 65 mA                  |
| E-beam diameter           | ~30 mm                 | ~25 mm                 |
| Pulse width               | 0.5-3.0 $\mu$ s        | 0.5-3.0 $\mu$ s        |
| Rising/falling time       | 10 ns                  | 10 ns                  |

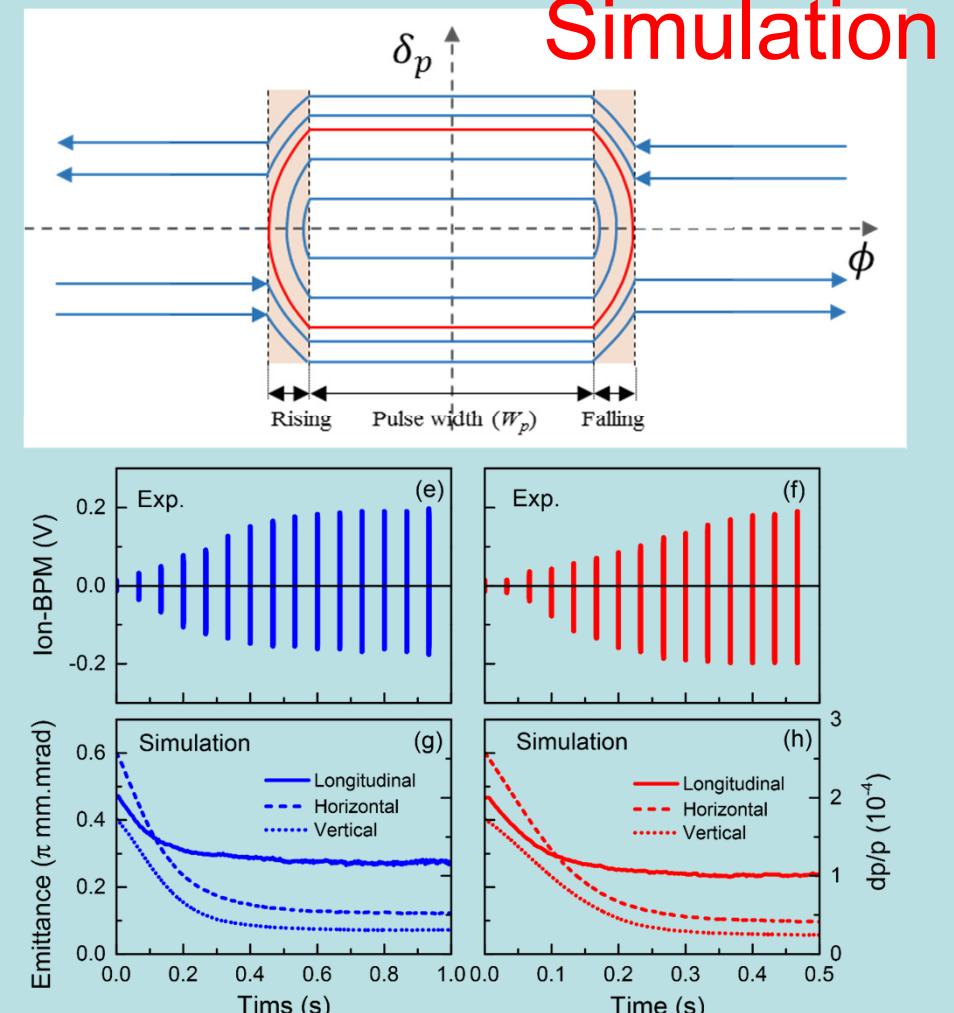
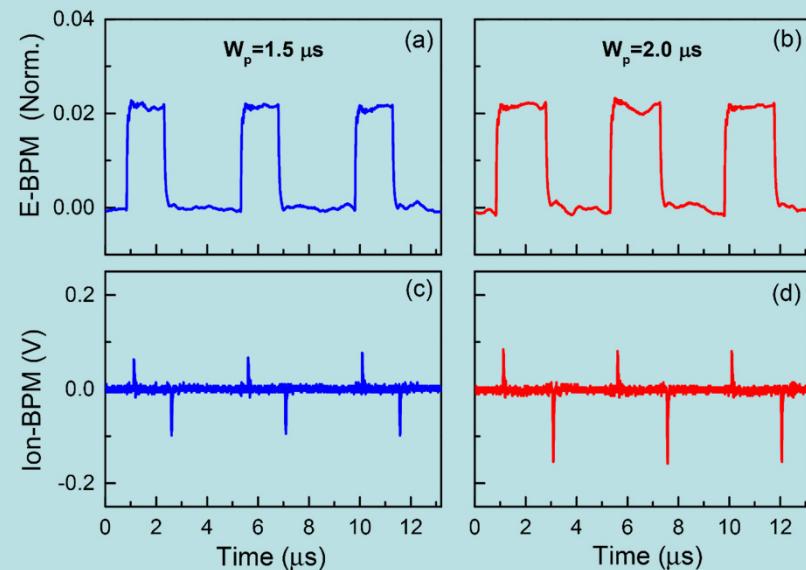


# e-Cool with Pulsed e-Beam

- **Bunched ion beam**
  - Cooled and uncooled ions
  - The pulse width of e-beam is larger than the ion bunch length
  - Bunch shape evolution

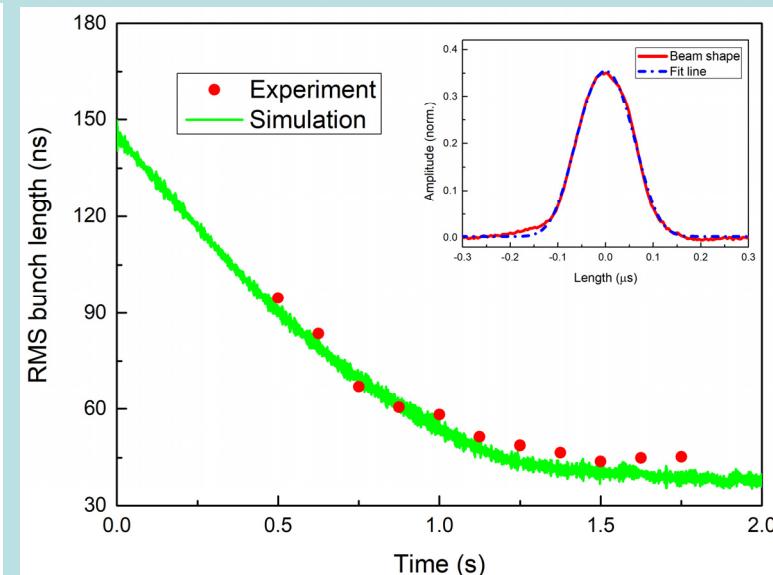
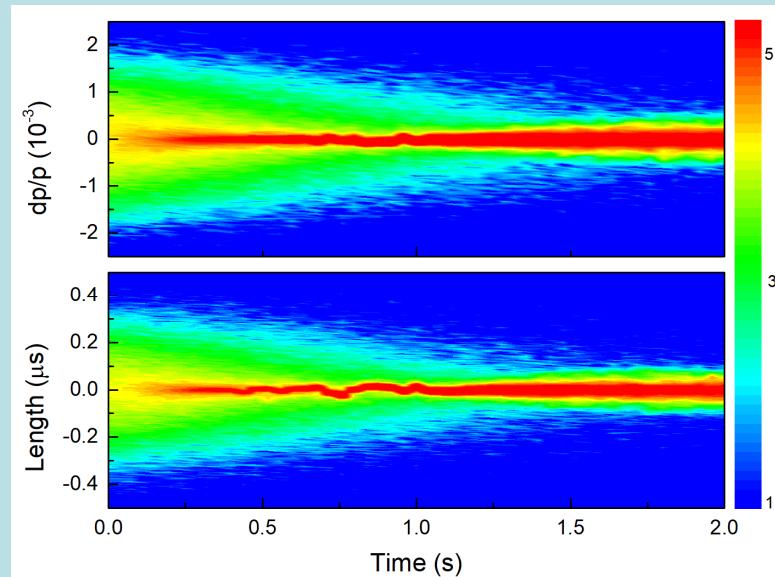
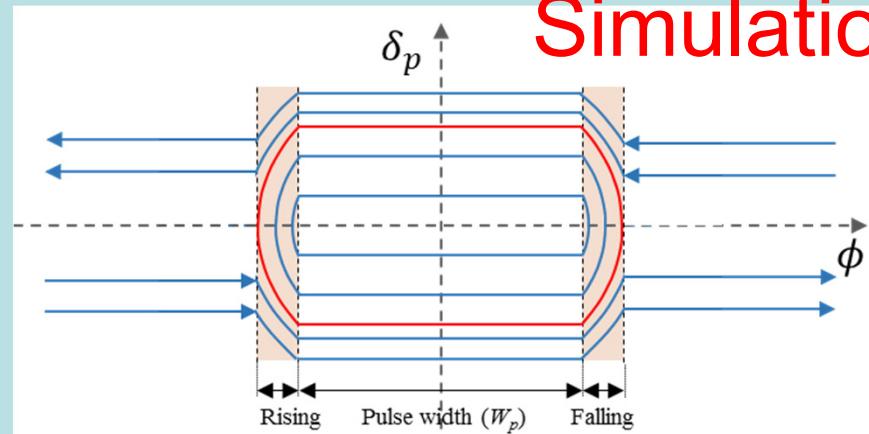


- Simulation on Coasting Beam
  - e-bunch formed a barrier-bucket-like potential well
  - BPM signals in one cycle used
  - Good agreement with the meas.



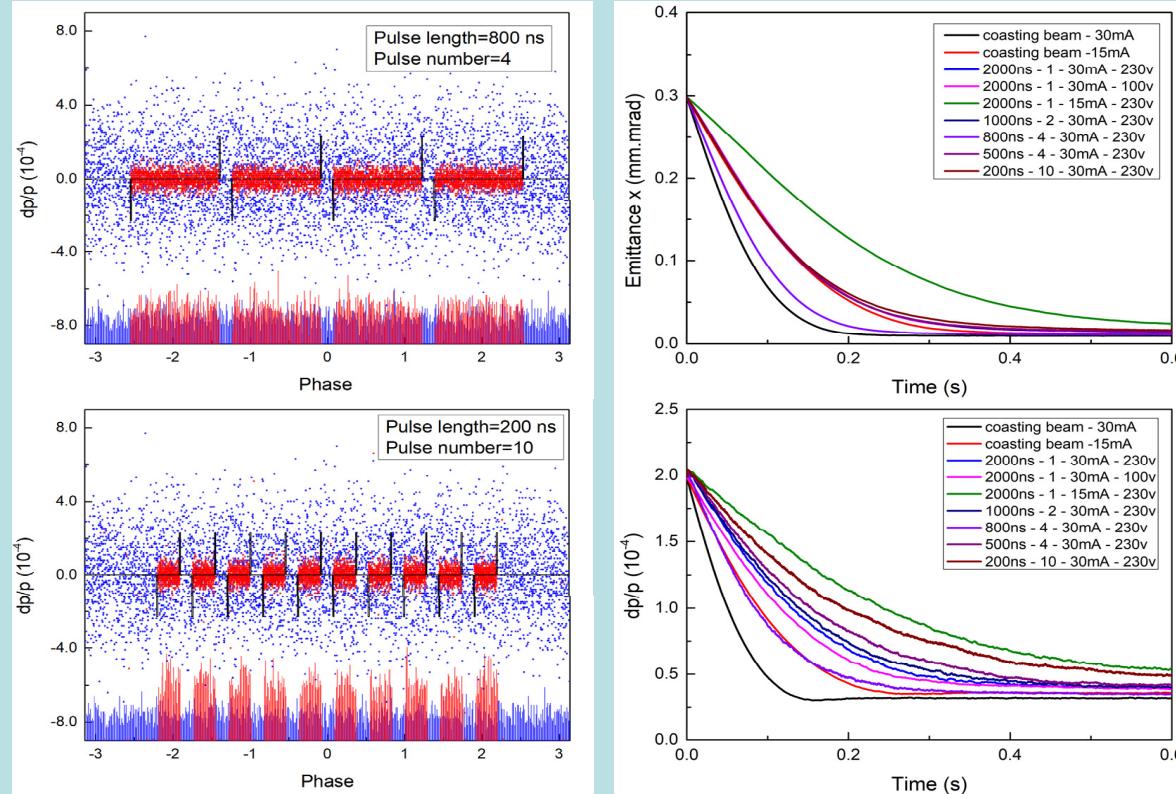
- Simulation on Bunched Beam
  - e-bunch formed a barrier-bucket-like potential well
  - Good agreement with the meas.
  - Similar cooling process with the exp. of DC e-beam cooling

## Simulation



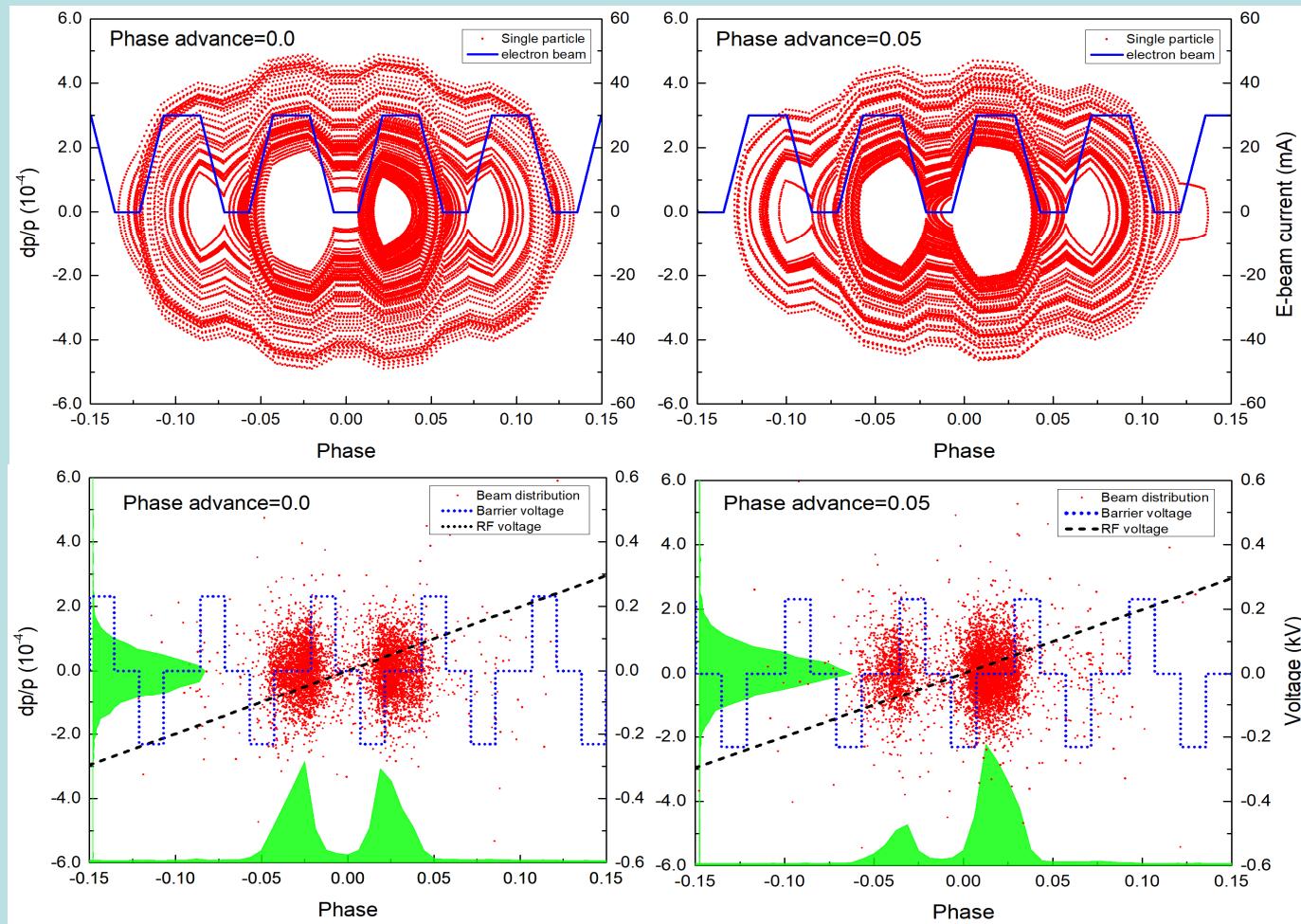
## Simulation

- Multi-pulsed e-beam on coasting ion beam
  - The ion beam is been cooled to many pulses
  - The comparison between different pulsed e-beam (No. bunches, length, duty factor, e-current)



## Simulation

- Short pulsed e-beam (15 ns) on bunched ion beam
  - RF bucket modulated by the barrier voltage of e-pulses





- The performance of RIBLL2 as an in-flight separator of relativistic projectile fragments was gradually improved.
- There are 8 beam profile detectors newly installed along RIBLL2 for both horizontal and vertical profiles.
- In the joint efforts of experimental teams, RIBLL2-ETF is capable of identifying clearly all ions up to Z=30, with the combination of the TOF and the MUSIC detectors.
- Future upgrading of RIBLL 2 was planned.



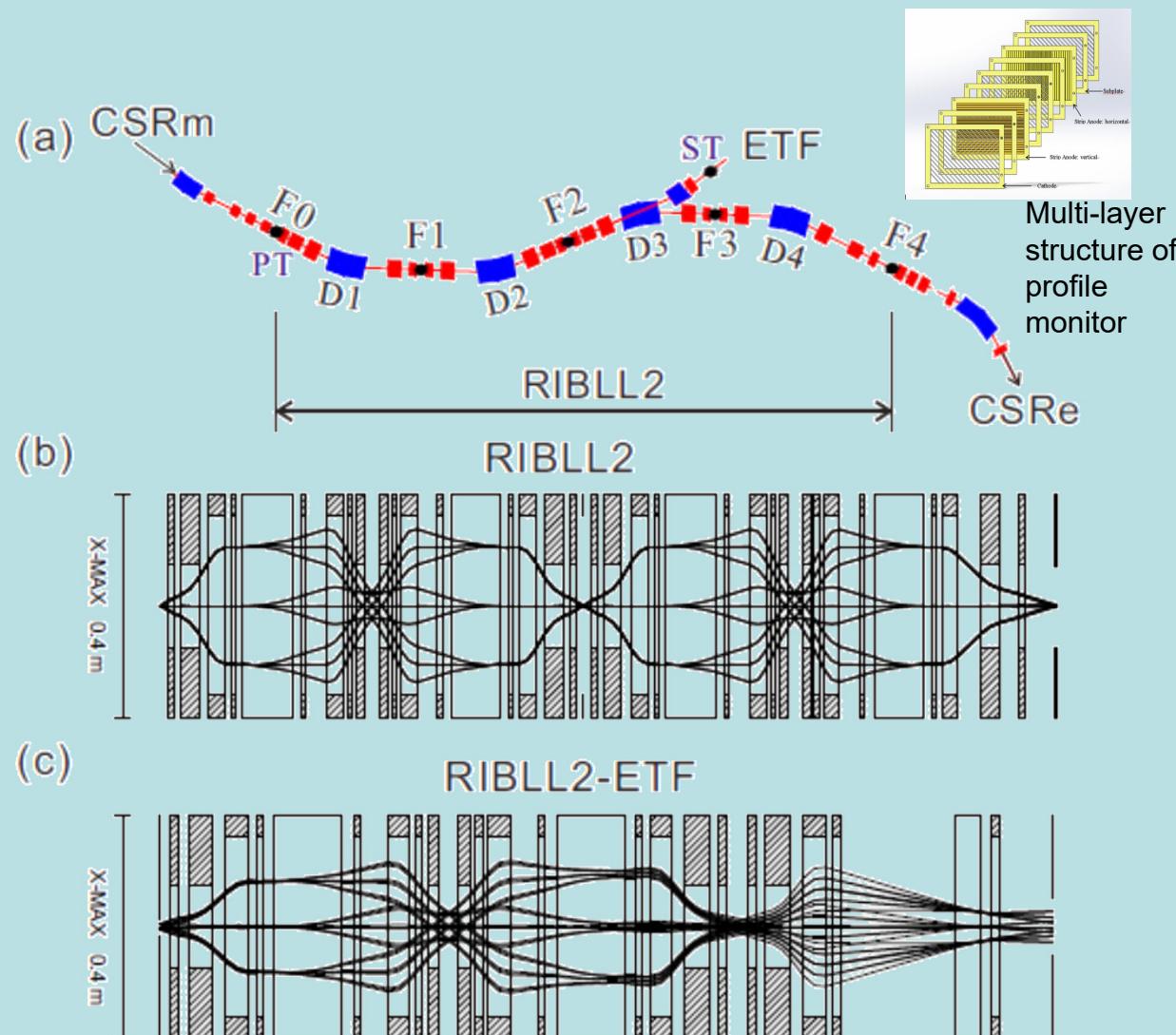


FIG. 1: (Color online) (a) A schematic layout of the RIBLL2

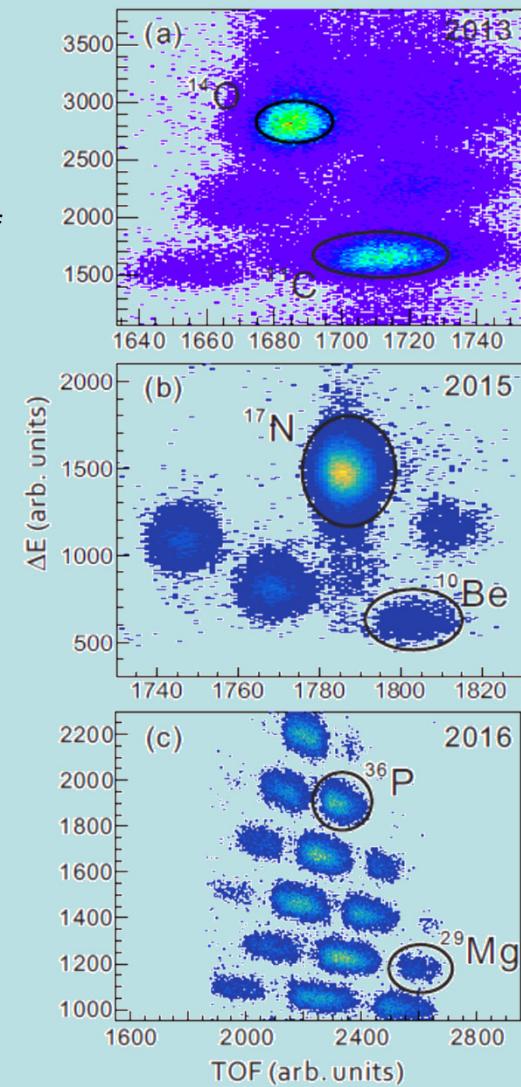


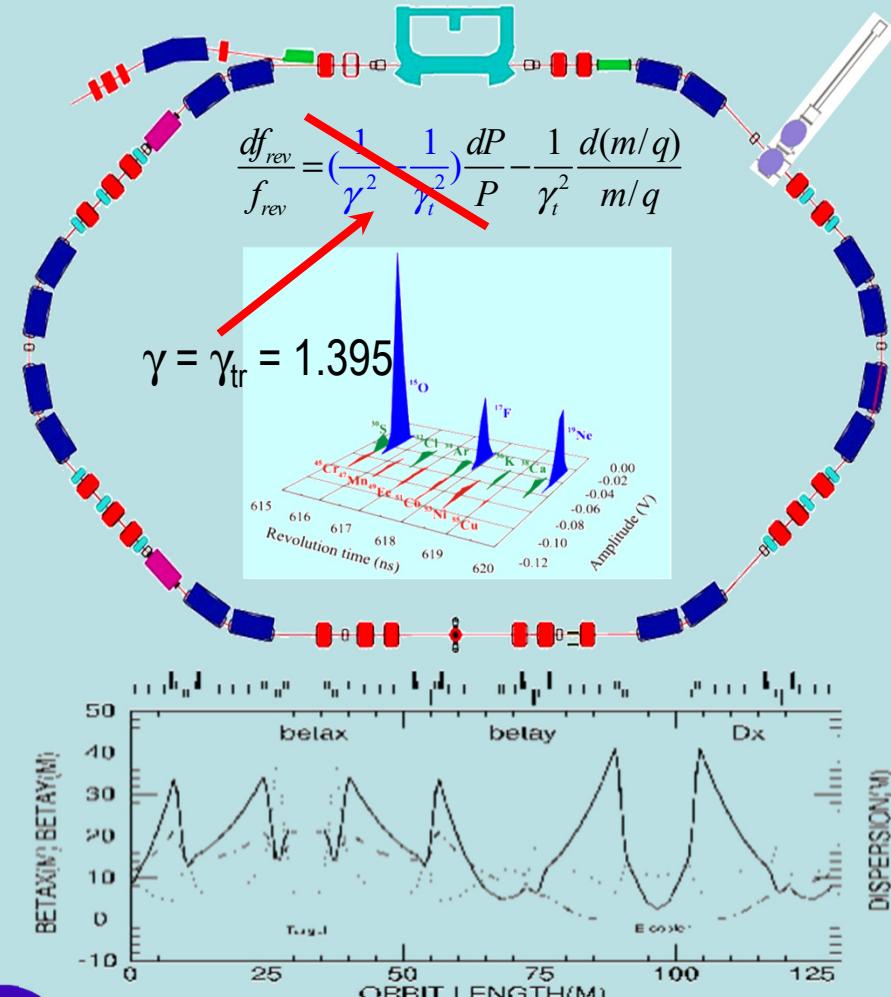
FIG. 2: (Color online) Typical particle identification plots of the  $^{16}\text{O}$ ,  $^{18}\text{O}$  and  $^{40}\text{Ar}$  fragments in three experiments performed in 2013 (a), 2015 (b) and 2016 (c), respectively.



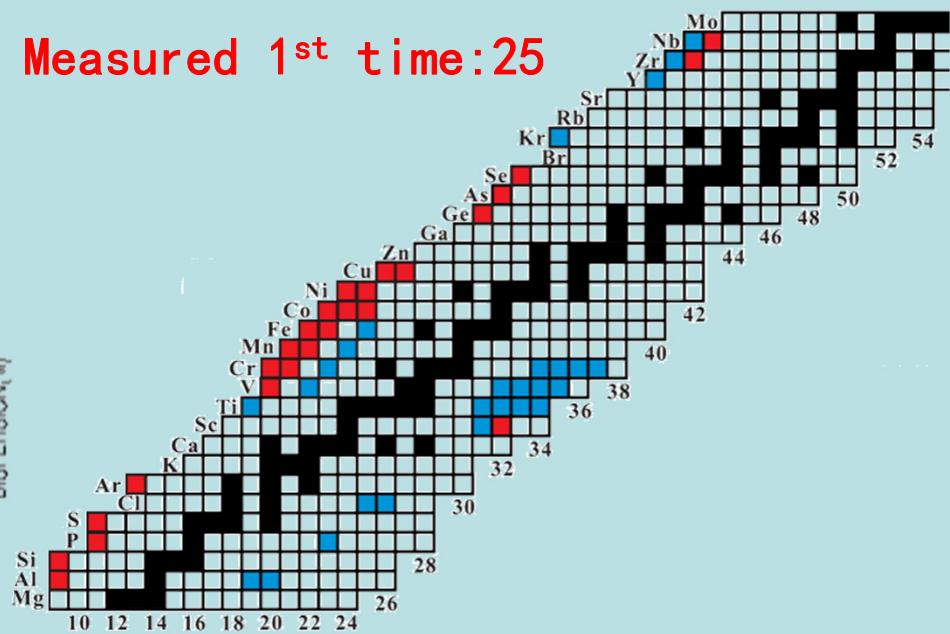
- State-of-art mass resolution of storage rings with unique two-TOF velocity measurement setups.
- Following the ISO mode mass spectrometry at ESR@GSI, we explored deeply the mass spectrometry at CSRe.
- With the improvement of EMC environment and new dipole PS at CSRe, the signal-noise ratio was significantly improved.
- With the new idea of two-TOF detector at storage rings (**Unique**) to measure the velocity of ions, the transition energy ( $\gamma_t$ ), as a function of the closed orbit length or momentum deviation, can be measured precisely using the time spectra data of the ions cycling in CSRe.
- The transition energy function can be monitored and optimized **online** to ensure stable and good isochronous condition.
- With the quadrupole magnets and sextupole magnets corrections, a mass resolution of  $1.71 \times 10^5$  (FWHM) was reached.
- **Nonlinear optimization** with higher order magnet field was planned.



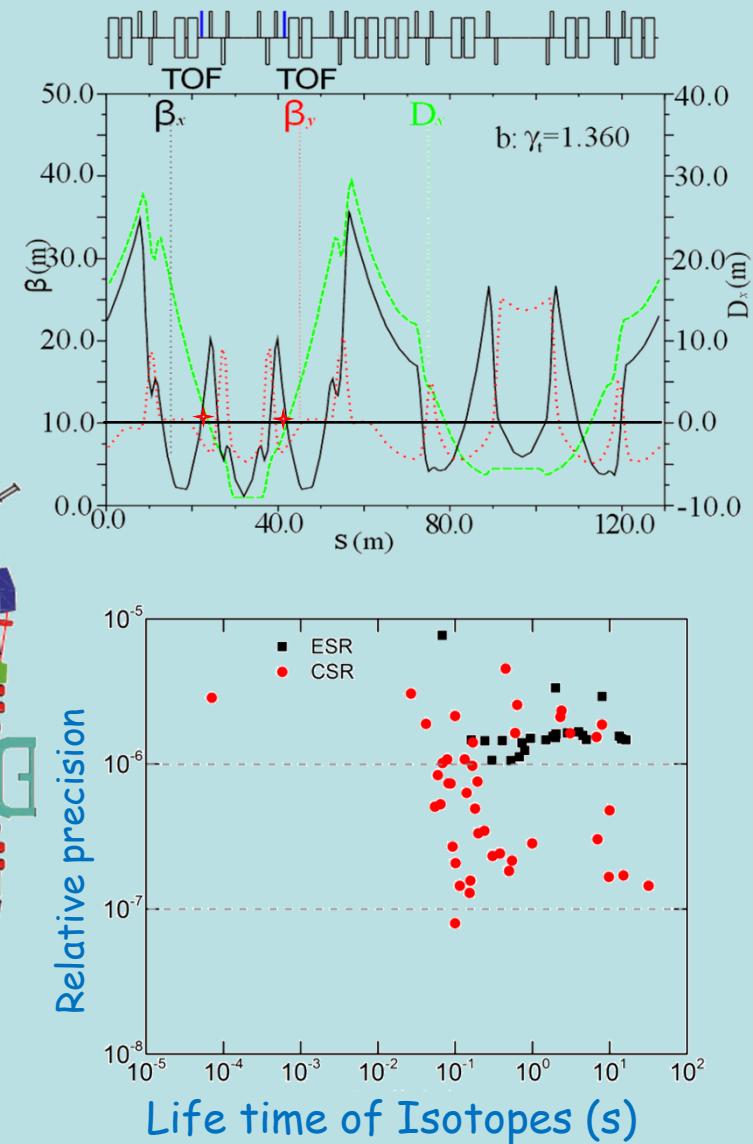
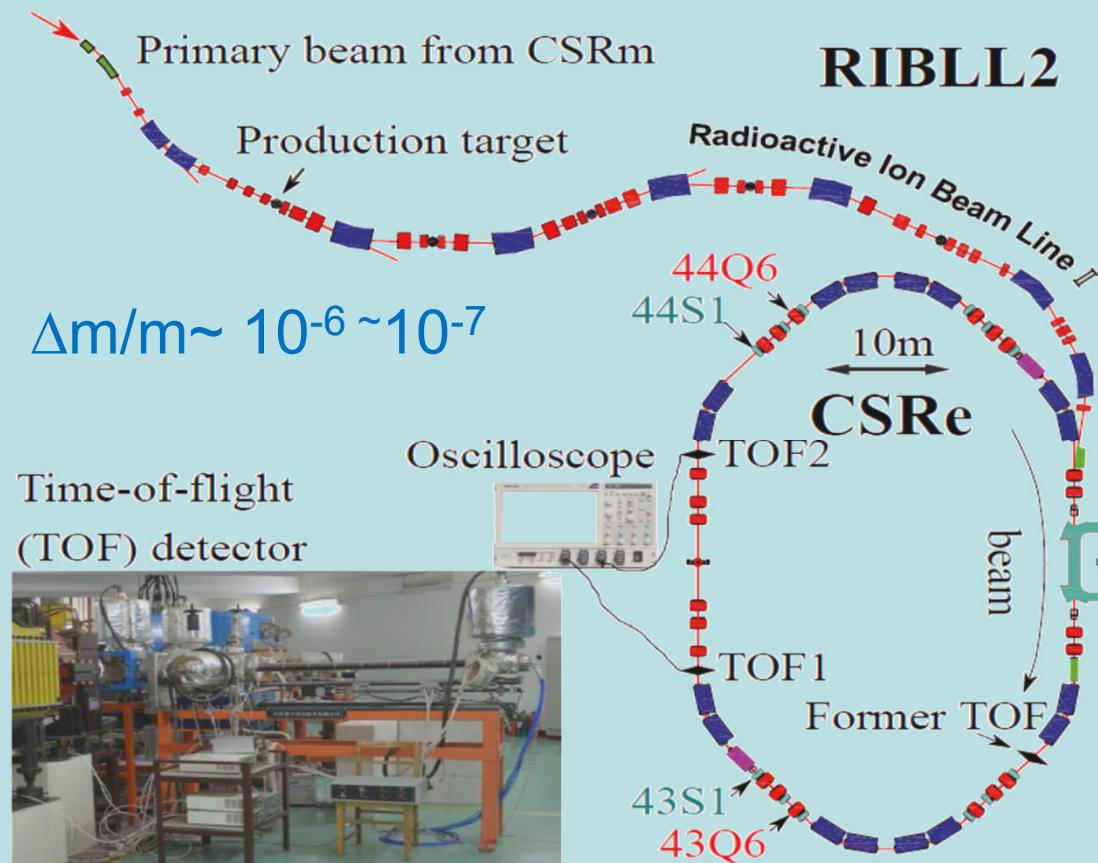
## Single TOF ISO mode mass spectrometry @CSRe

 $\Delta m/m \sim 10^{-5} \sim 10^{-6}$ 

Precision improved: &gt;50

Measured 1<sup>st</sup> time: 25

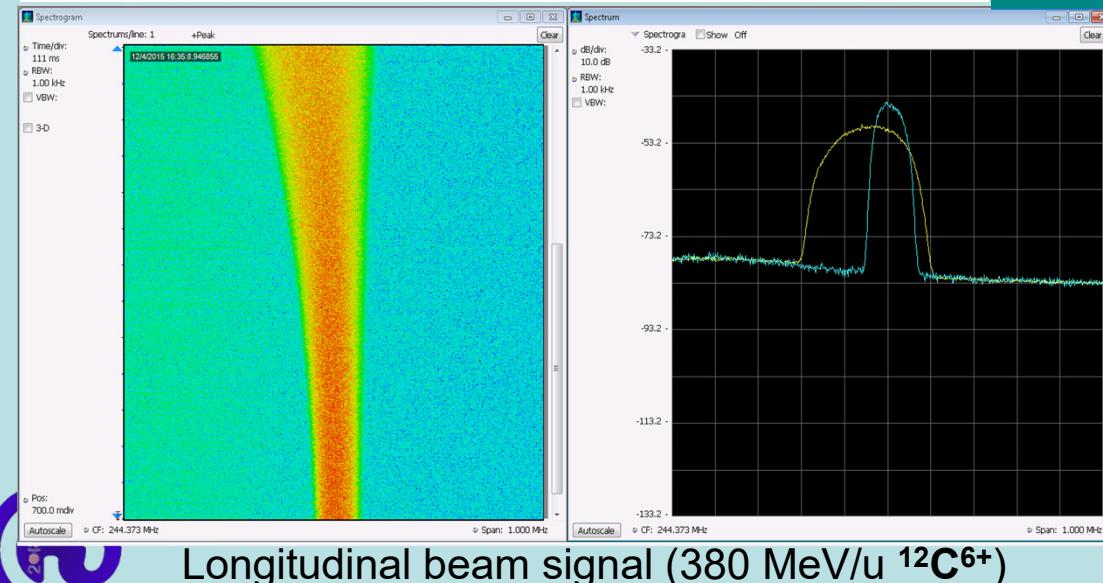
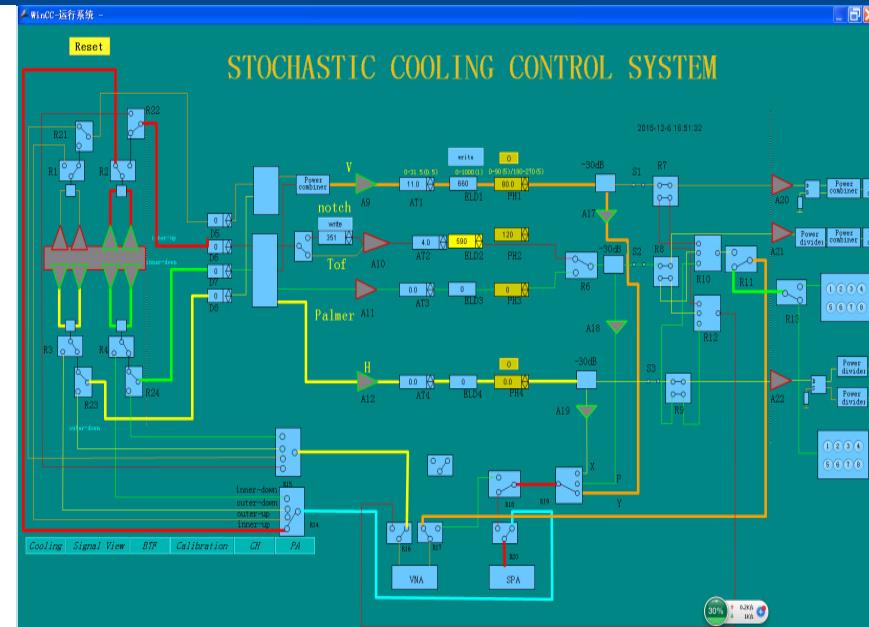
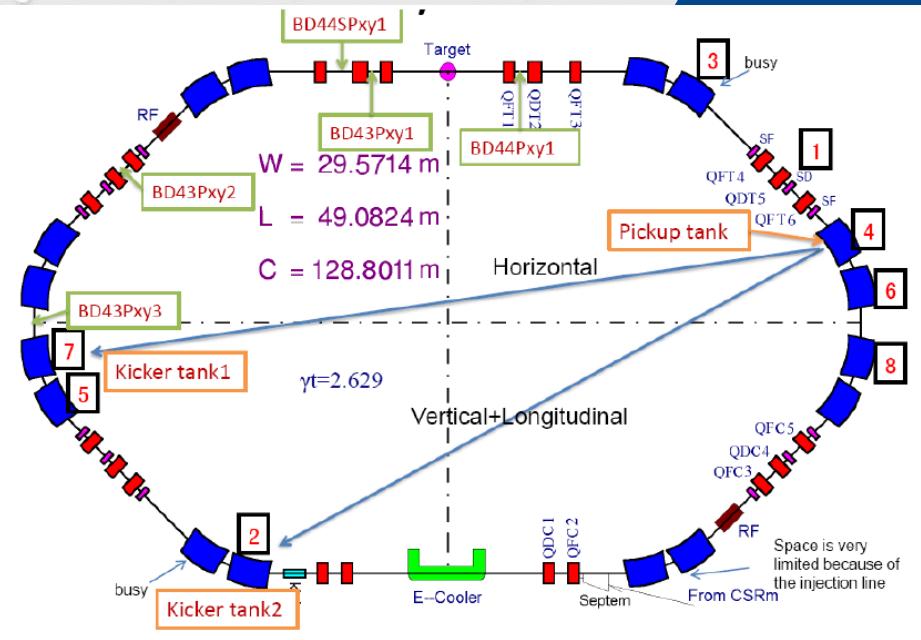
**Unique** Double TOF ISO mode mass spectrometry  
**Highest** mass precision in storage rings  
**shortest** life time rare isotope with precise mass



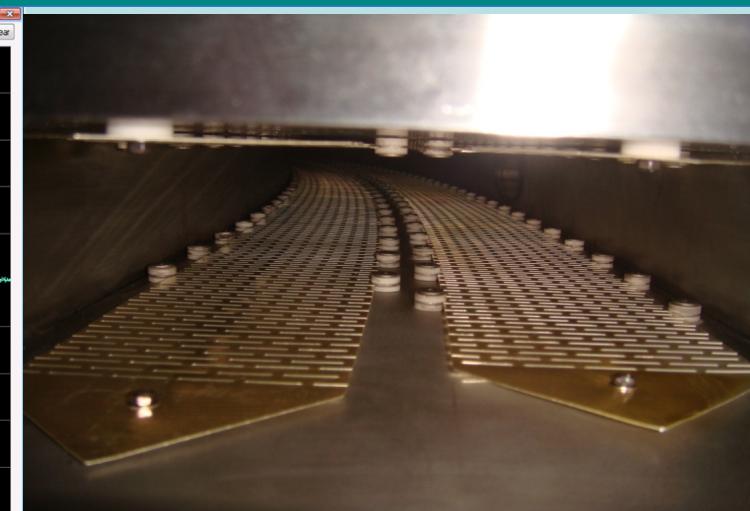


- Stochastic Cooling and Laser Cooling are realized in CSRe, which will help to extend the research ability of nuclear and atomic physics at CSRe.
- The beam after target with large emittance and momentum spread can be cooled down in seconds by stochastic cooling with slot line pickup and kickers.
- Stochastic cooling will be used in the Schottky Mass Spectrometry (SMS) experiments.
- The relativistic Li-like O<sup>5+</sup> beam, with energy of 280 MeV/u, was cooled by CW laser of wavelength 220 nm recently. It's up to now heavy ions with **highest charge state and highest energy** that ever been laser cooled.





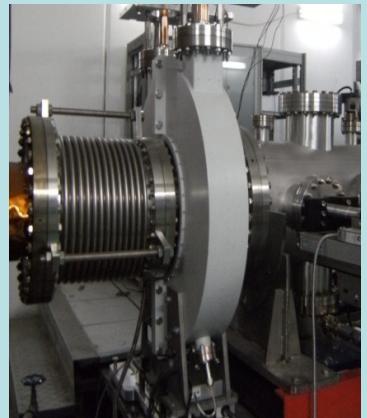
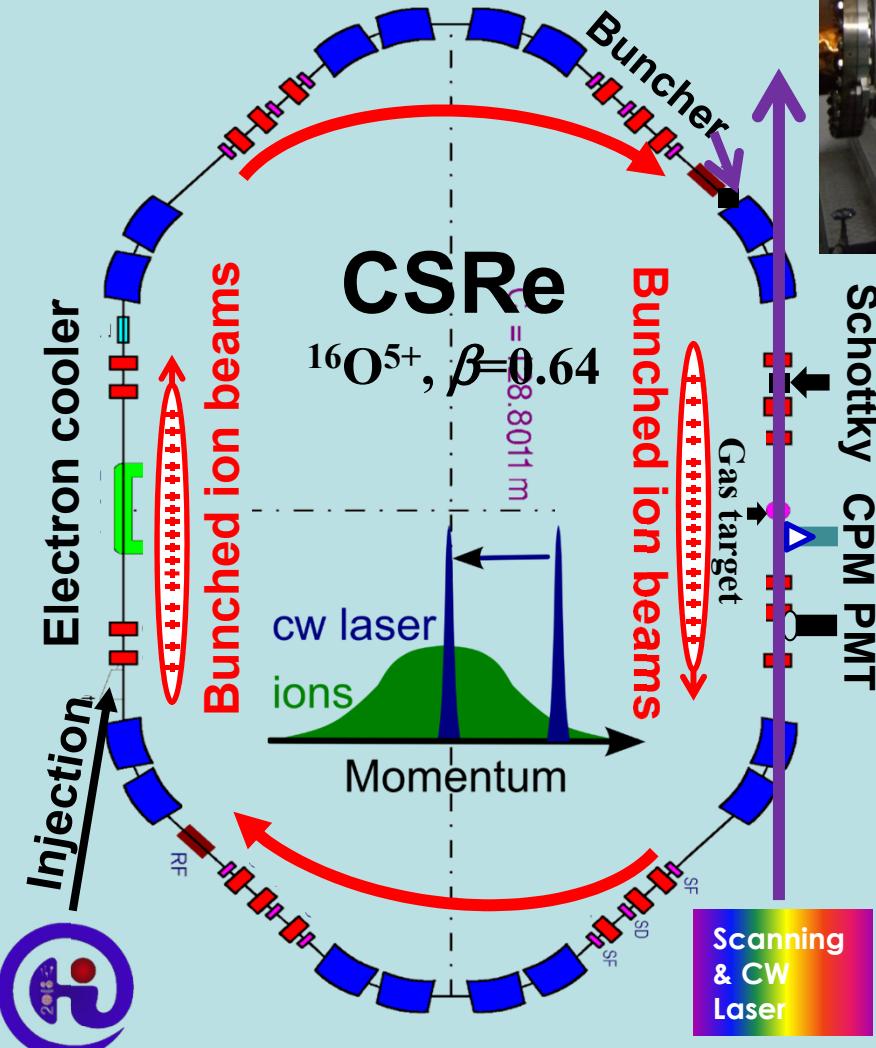
Longitudinal beam signal (380 MeV/u  $^{12}\text{C}^{6+}$ )



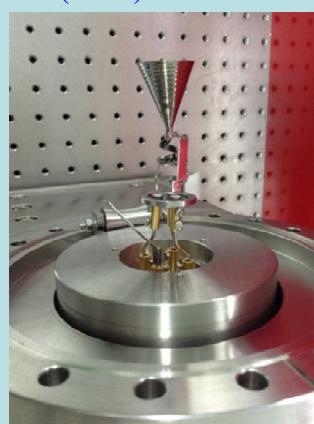
Pickup electrode



It's just a beginning...



F. Nolden, et al.,  
NIMA, 659(2011)69-77

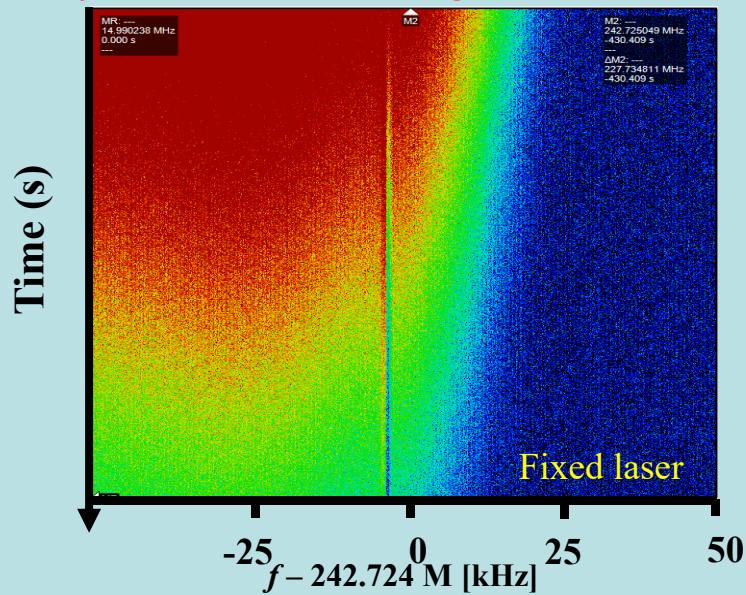


W. Wen et al., NIMA,  
711(2013)90-95

| CSRe parameters                               |                                     |
|-----------------------------------------------|-------------------------------------|
| Circumference                                 | 128.80 m                            |
| Ion species                                   | $^{16}\text{O}^{5+}$                |
| Beam energy                                   | 275 MeV/u                           |
| Relativistic $\beta, \gamma$                  | 0.64, 1.30                          |
| Revolution frequency                          | 1.491 MHz                           |
| Transition energy $\gamma_t$                  | 2.629                               |
| Harmonic number $h$                           | 10, 15                              |
| Laser system                                  |                                     |
| Laser source                                  | CW laser                            |
| Laser wavelength                              | $\lambda_{\text{laser}} = 220$ nm   |
| Laser power                                   | $P_{\text{laser}} = 40$ mW          |
| Scanning range                                | $\Delta f_{\text{laser}} = 20$ GHz  |
| Cooling transition                            |                                     |
| $2\text{S}_{1/2} \rightarrow 2\text{P}_{1/2}$ | $\lambda_{\text{rest}} = 103.76$ nm |
| $2\text{S}_{1/2} \rightarrow 2\text{P}_{3/2}$ | $\lambda_{\text{rest}} = 103.19$ nm |

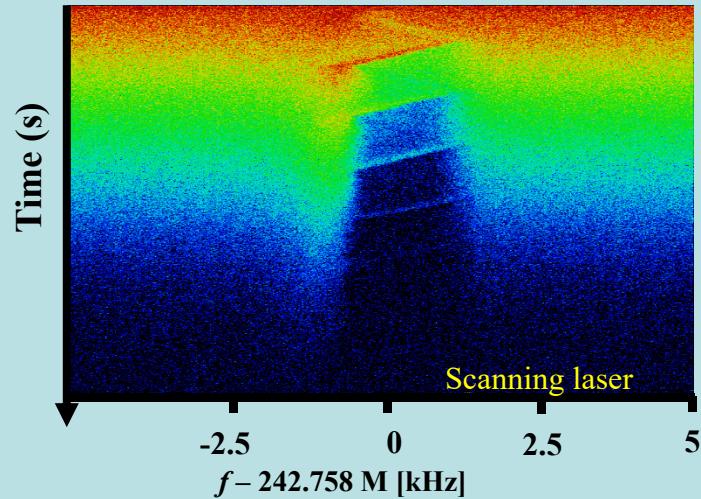


Preliminary results: Coasting beam with fixed laser



Laser force range:  $\Delta p/p \approx 1.0 \times 10^{-7}$

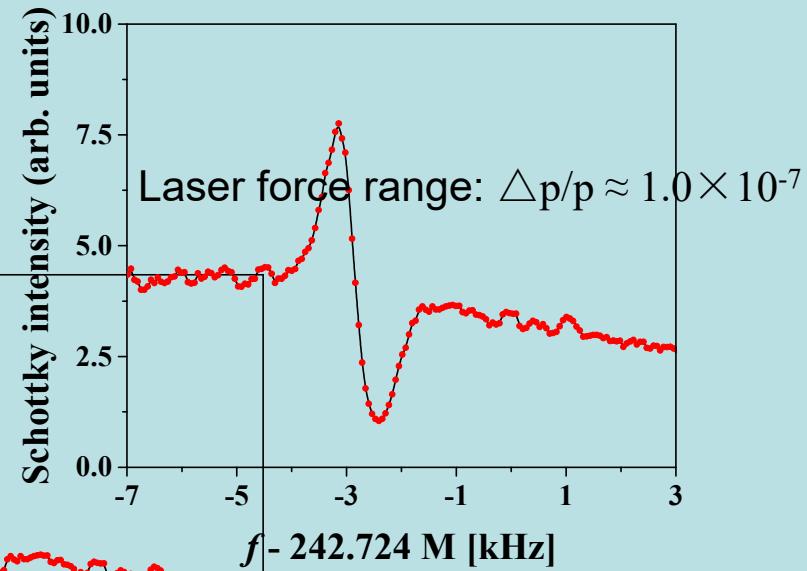
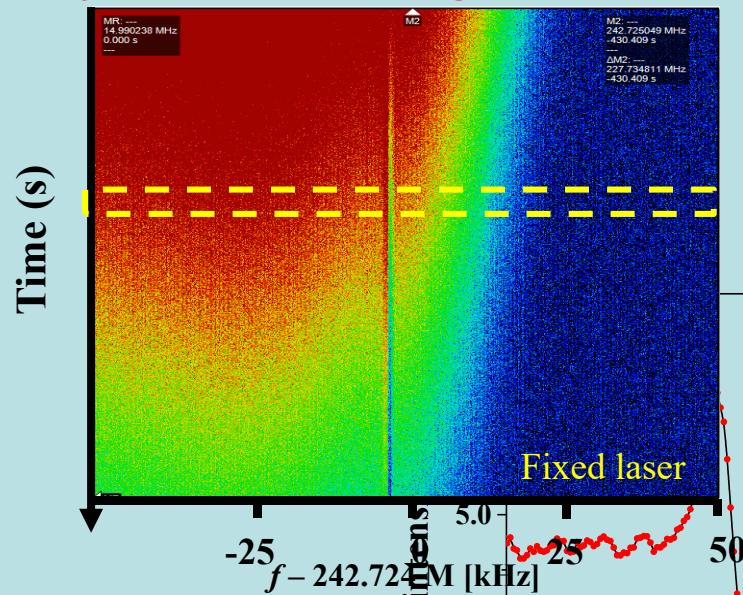
Preliminary results: Coasting beam with scanning laser



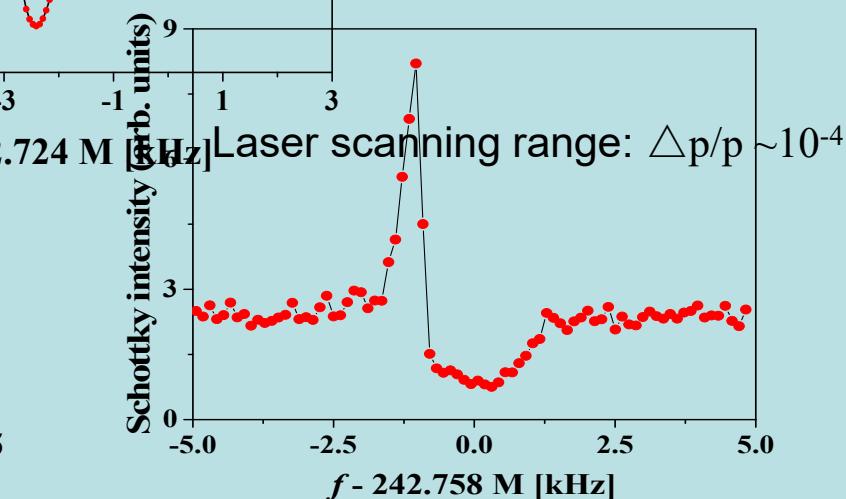
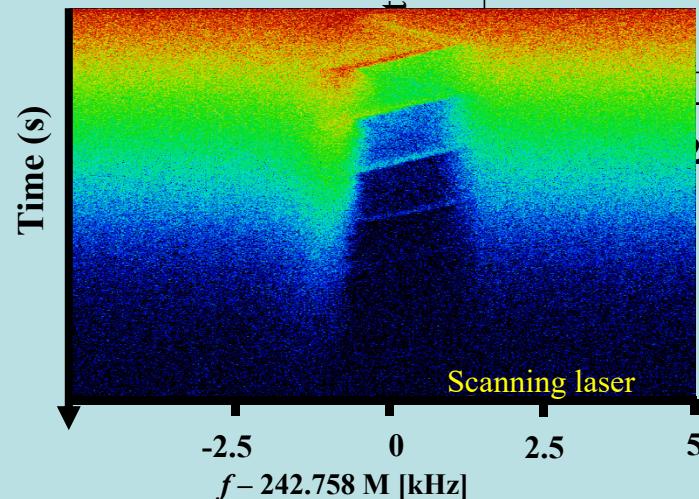
Laser scanning range:  $\Delta p/p \sim 10^{-4}$



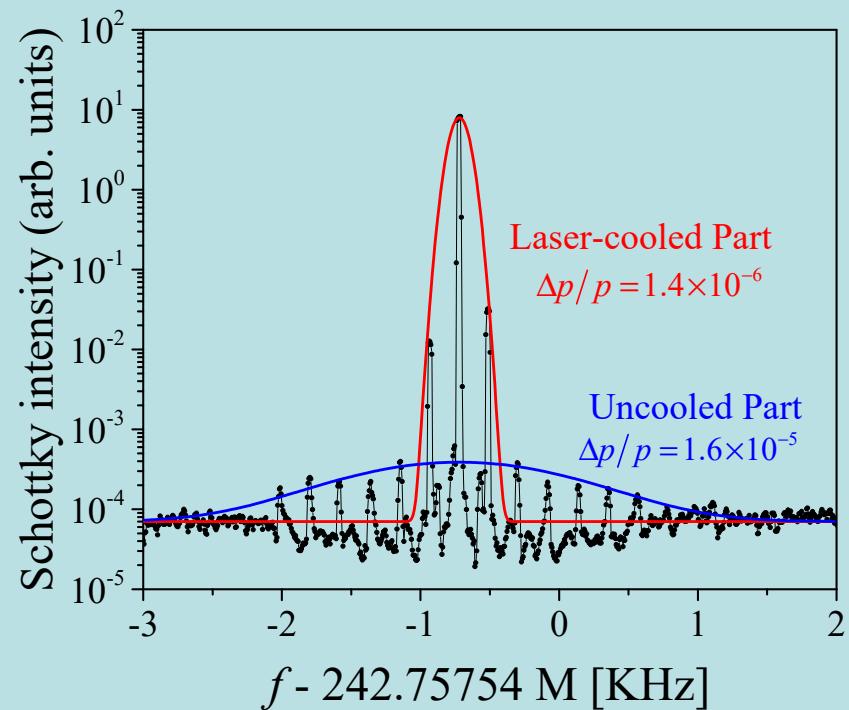
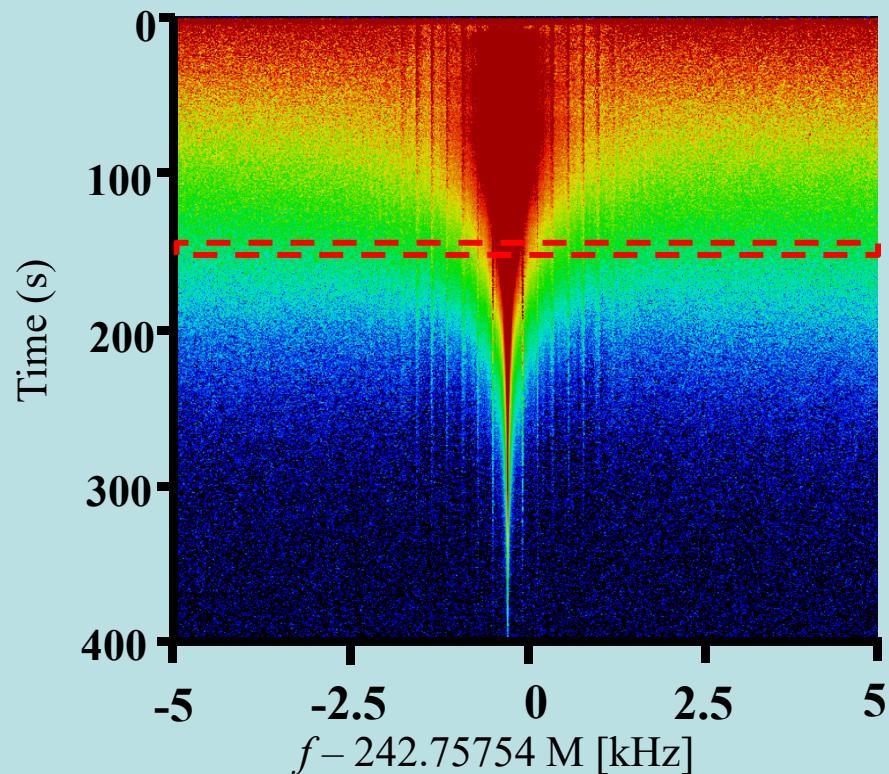
Preliminary results: Coasting beam with fixed laser



Preliminary results: Coasting beam with scanning laser

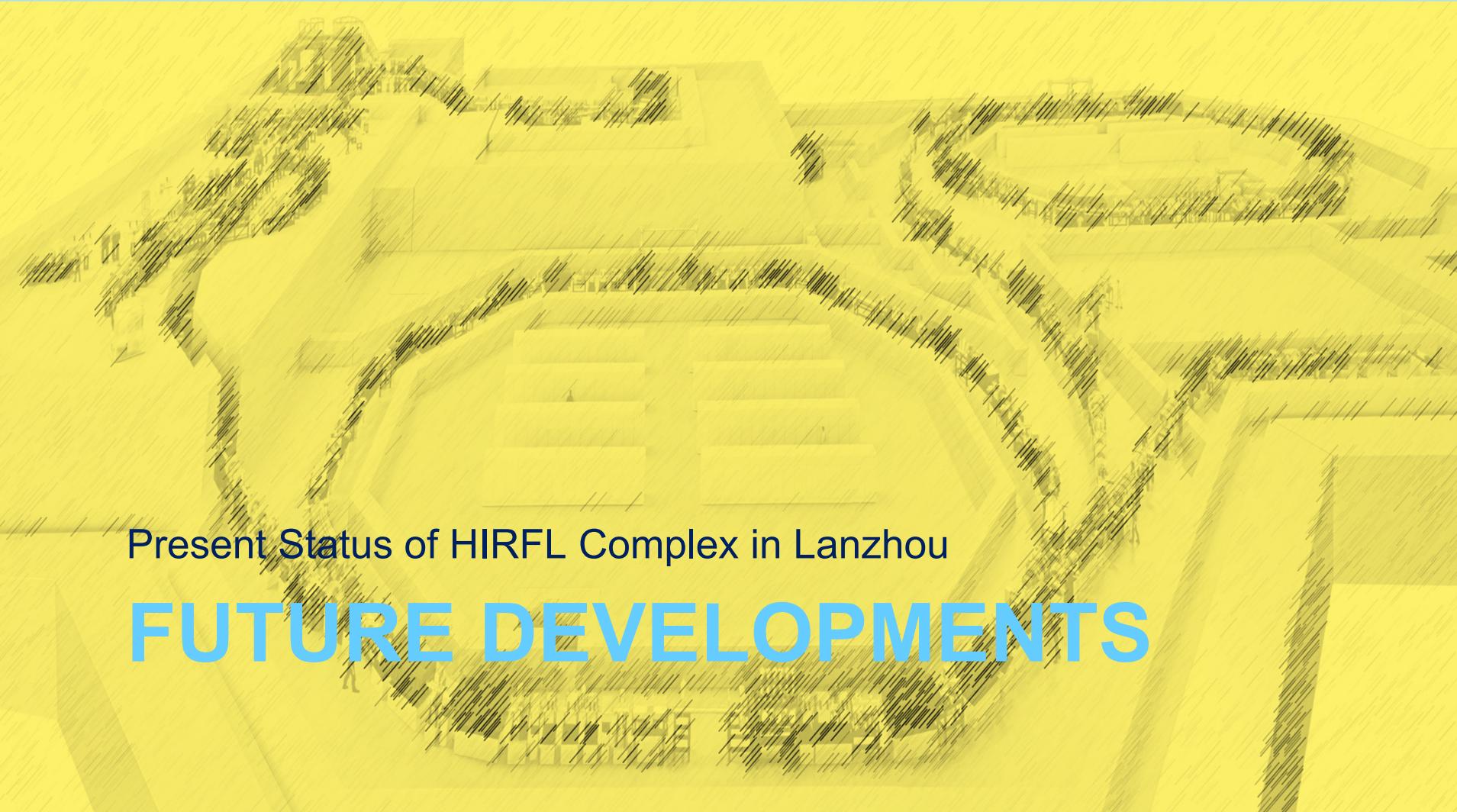


## Preliminary results: Laser cooling of bunched ion beams



Only part of the  $^{16}\text{O}^{5+}$  ions were laser-cooled

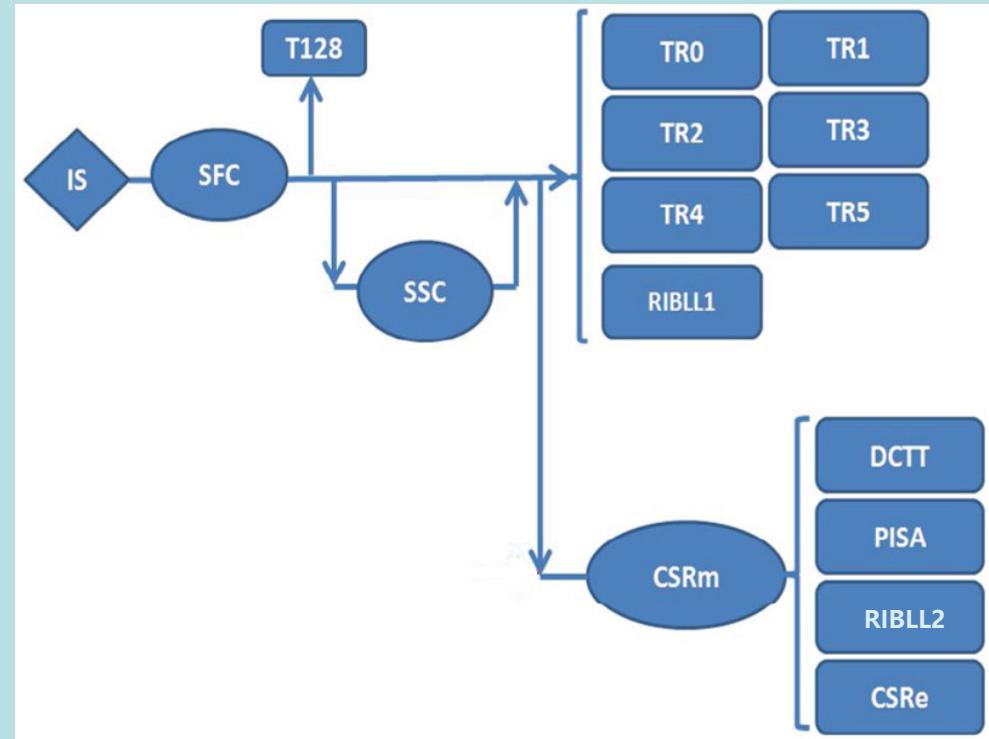




Present Status of HIRFL Complex in Lanzhou

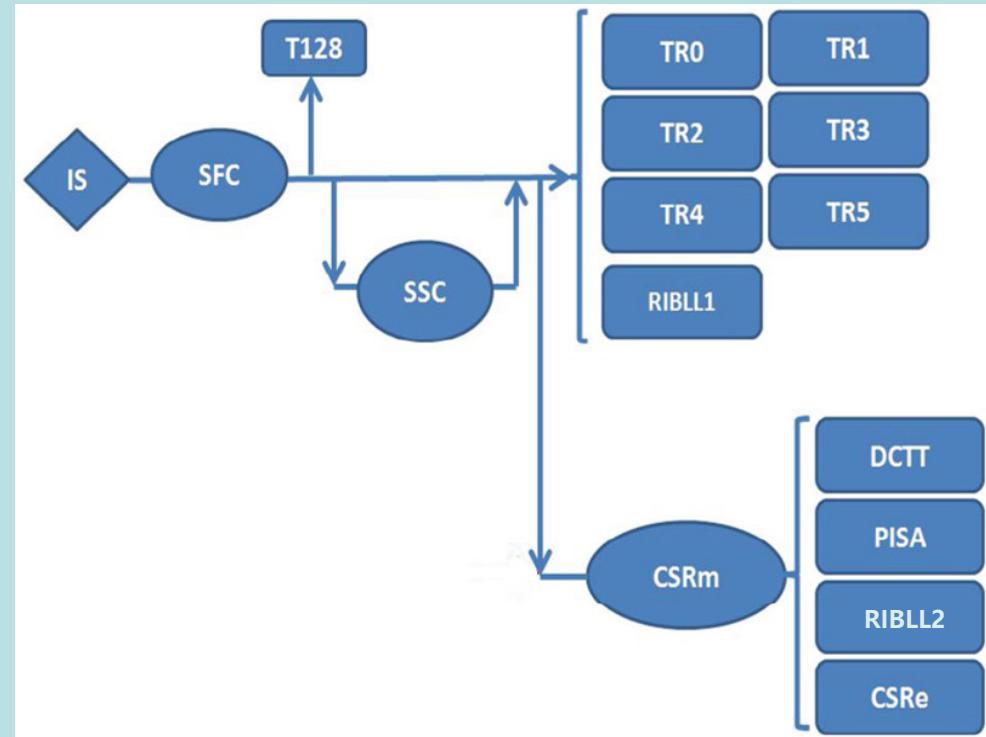
## FUTURE DEVELOPMENTS





Operation modes of HIRFL with new injectors



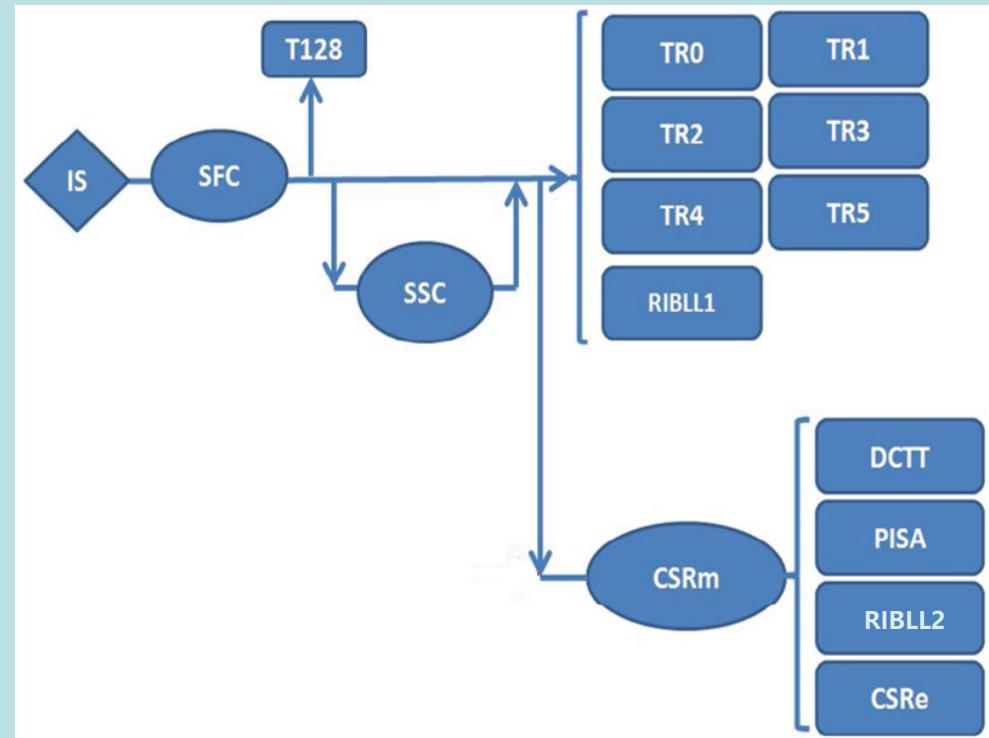


Operation modes of HIRFL with new injectors



## ● Parallel operation modes of HIRFL.

- Enough maintenance period for injectors
- More total beam time

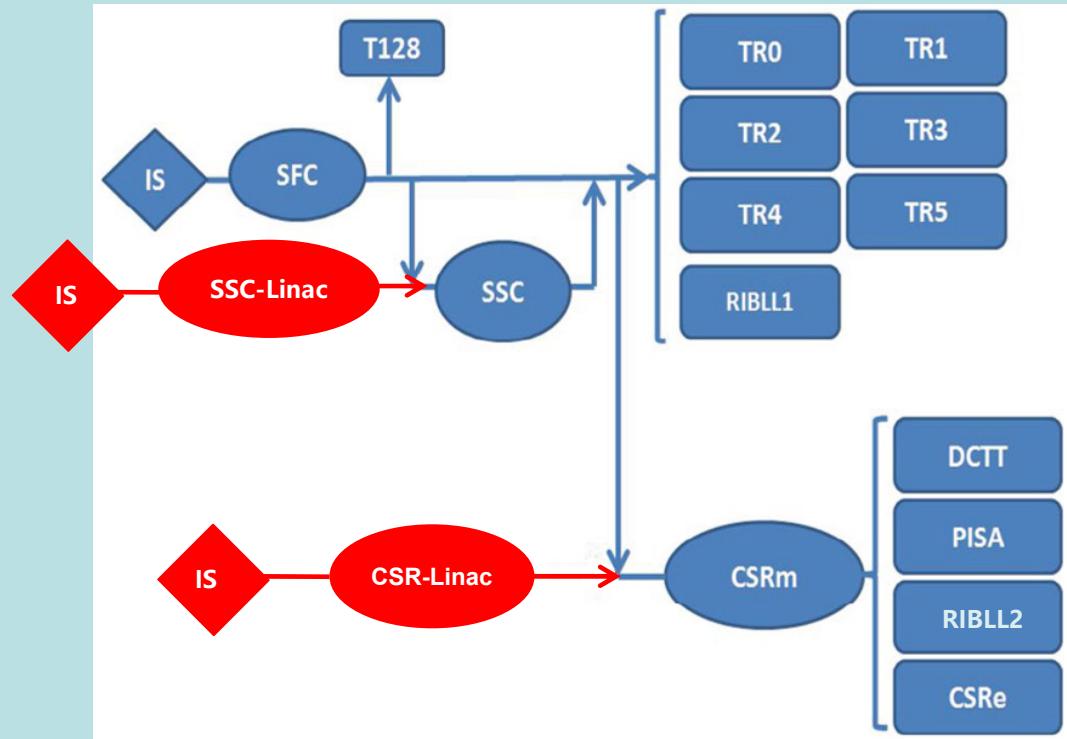


Operation modes of HIRFL with new injectors



## ● Parallel operation modes of HIRFL.

- Enough maintenance period for injectors
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Operation modes of HIRFL with new injectors

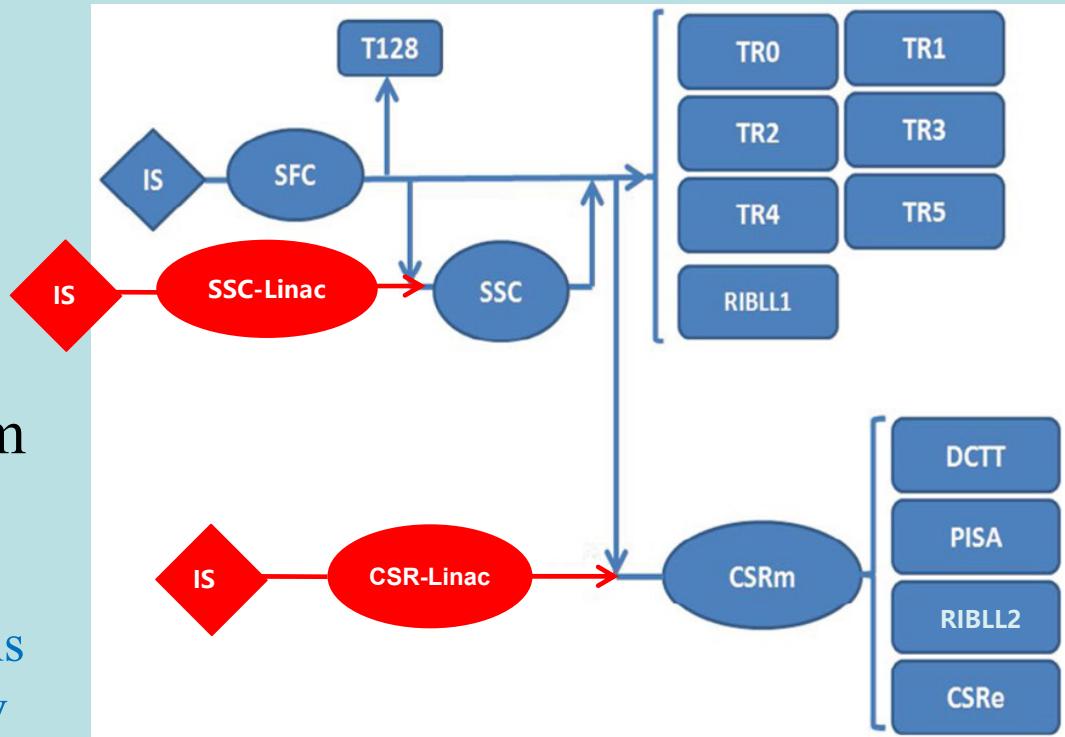


- Parallel operation modes of HIRFL.

- Enough maintenance period for injectors
- More total beam time

- High beam transmission efficiency from IS to CSRm and intensity.

- Enough energy/ intensity to get highly charged heavy ions for higher accelerated energy by CSRm.
- Short accumulation time → higher repetition rate of CSRm.

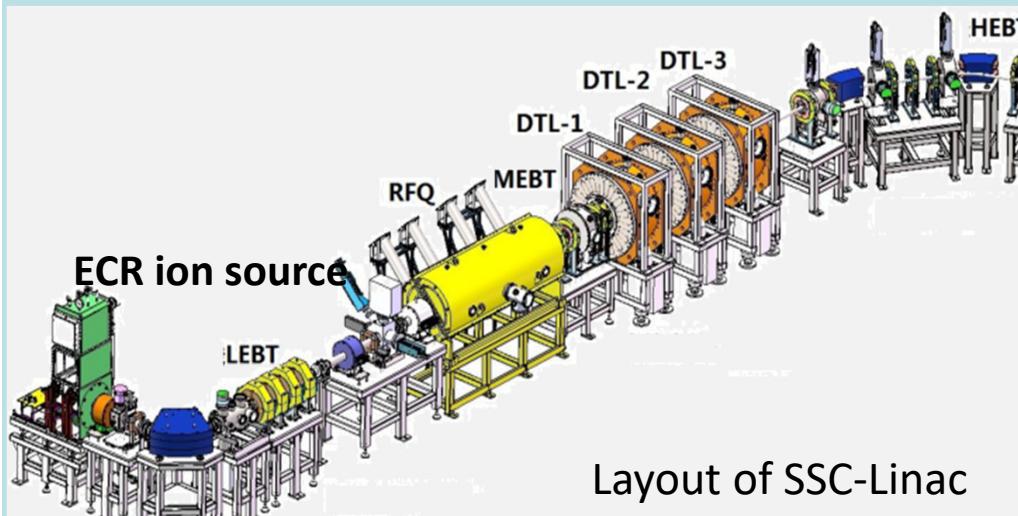


Operation modes of HIRFL with new injectors



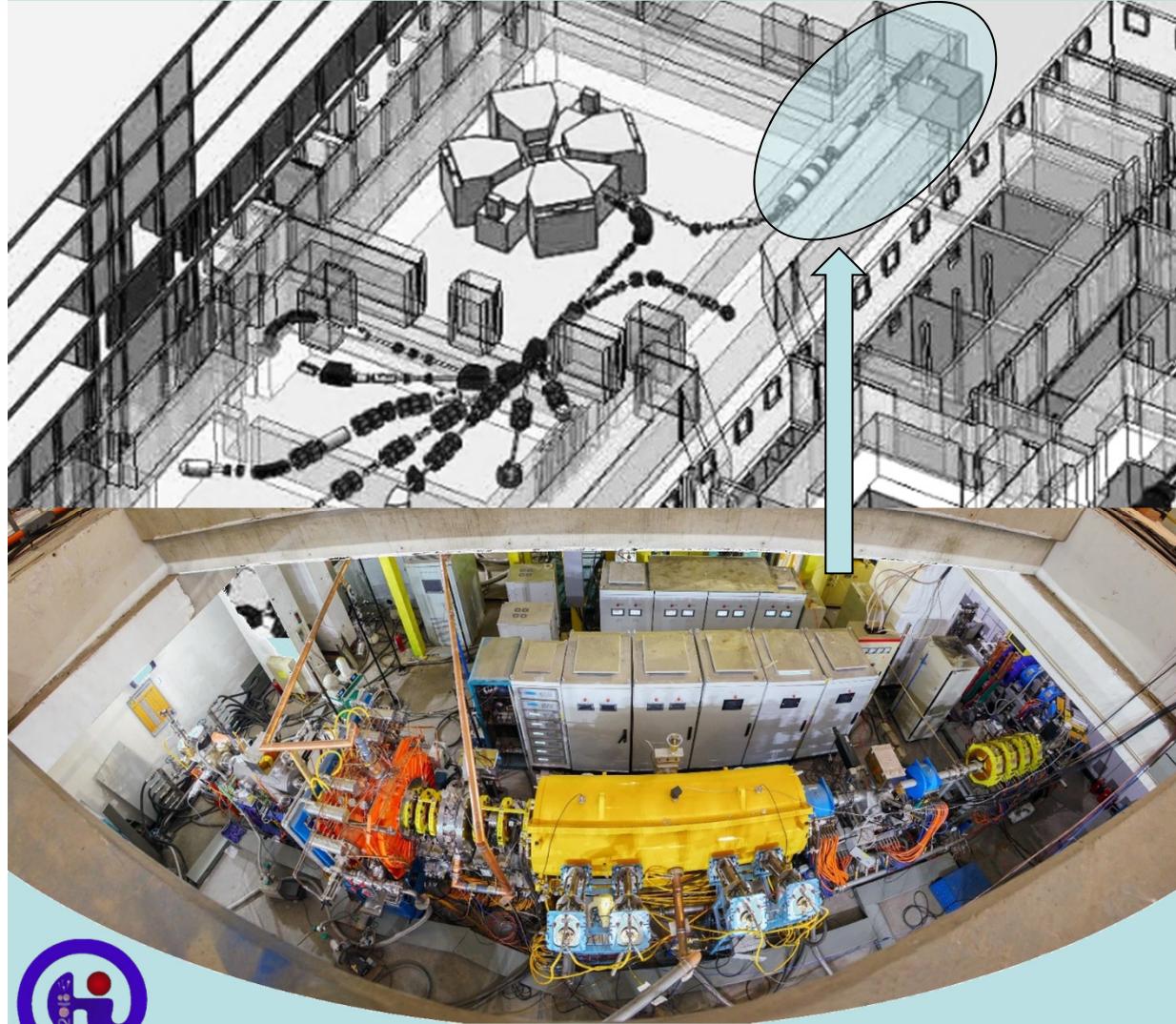
## New high intensity heavy ion injector of SSC

- Extraction energy:  
 $1.025\text{MeV/u} \rightarrow 10.7\text{MeV/u(SSL)} \rightarrow \text{CSRm}$   
 $0.576\text{ MeV/u} \rightarrow 5.97\text{ MeV/u(SSL)} \rightarrow \text{CSRm}$
- Beam current :  $5\sim 30\text{e}\mu\text{A}$  for various ions.
- Beam intensity: increase  $1\sim 2$  order for SSL.
- $^{238}\text{U}^{35-72+}$  can be accelerated to  $487\text{MeV/u}$  by CSRm after stripping.



### Main parameters of SSC\_Linac

| Parameters                 | Values                 |
|----------------------------|------------------------|
| Design ion                 | $^{238}\text{U}^{34+}$ |
| ECR ion source             |                        |
| Extraction voltage         | 25kV                   |
| Max. axial injection field | 2.3 T                  |
| Microwave frequency        | 18GHz                  |
| RFQ                        | 4-rod                  |
| Frequency                  | 53.667MHz              |
| Input energy               | 3.728keV/u             |
| Output energy              | 143keV/u               |
| Inter-electrode voltage    | 70kV                   |
| RF power                   | 35kW                   |
| Max. current               | 0.5emA                 |
| IH-DTL                     | KONUS                  |
| Frequency                  | 53.667MHz              |
| Input energy               | 0.143MeV/u             |
| Output energy              | 1.025MeV/u             |

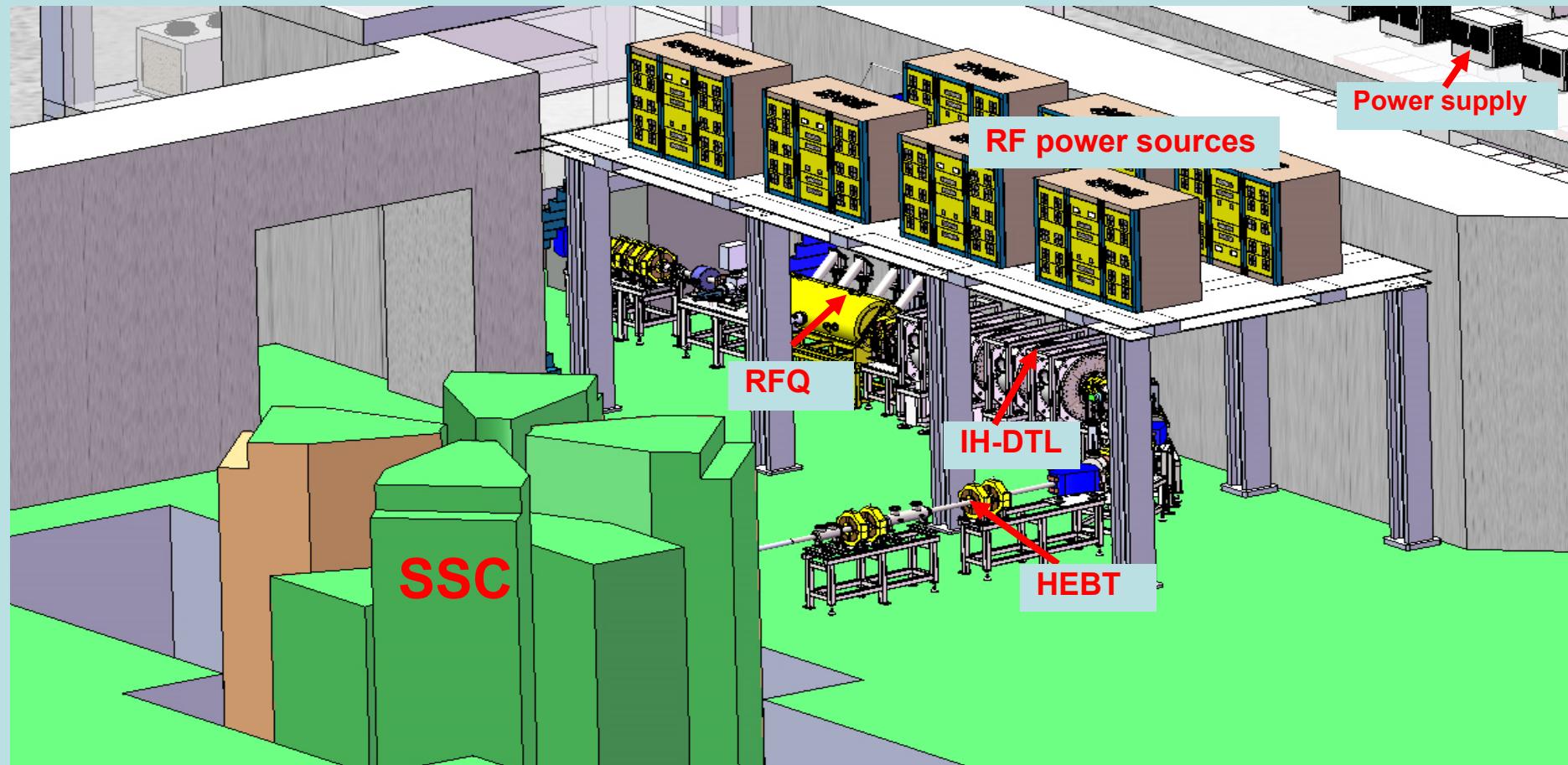


- Beam test of IS+LEBT+RFQ+DTL1 is done
- DTL2 be installed this month
- DTL34 ordered
  
- Civil construction start this summer
- Commissioning start by end of 2019

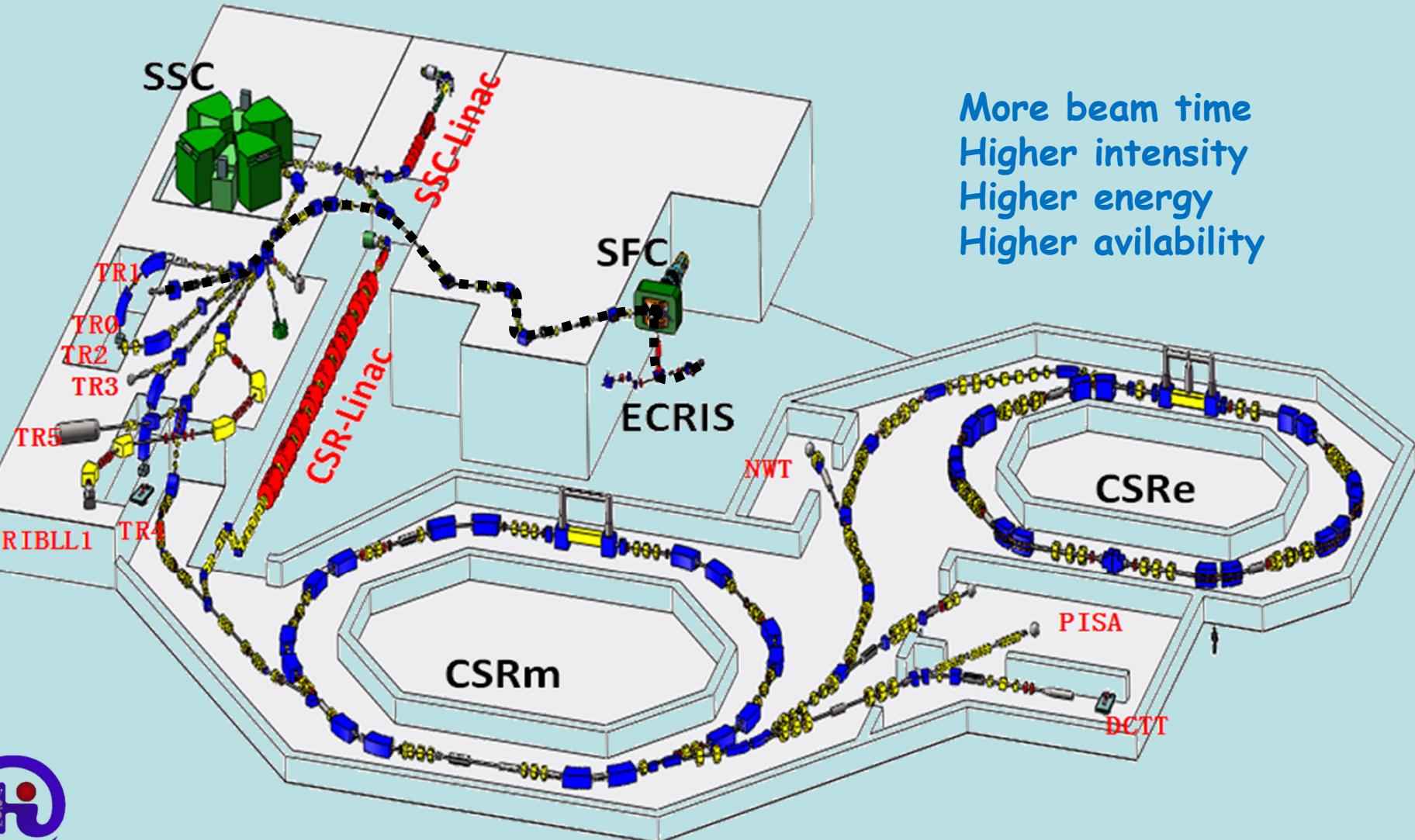


# Installation Site of SSC-Linac

- Platform for RF generators, right up the cavities, 80 m<sup>2</sup>
- New building outside SSC hall for PS, water cooling etc. ~400 m<sup>2</sup>



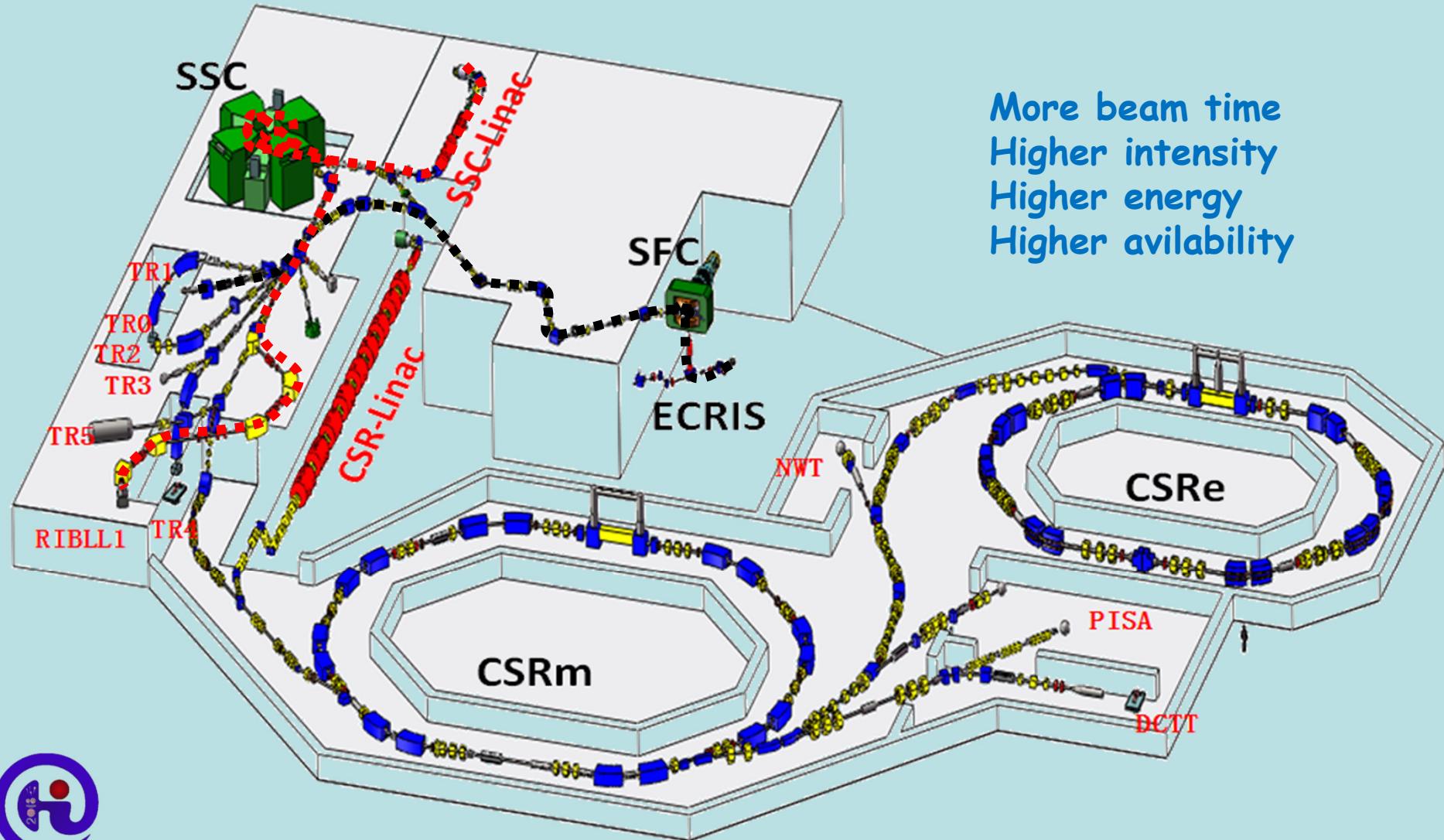
SFC





SFC

SSC-Linac

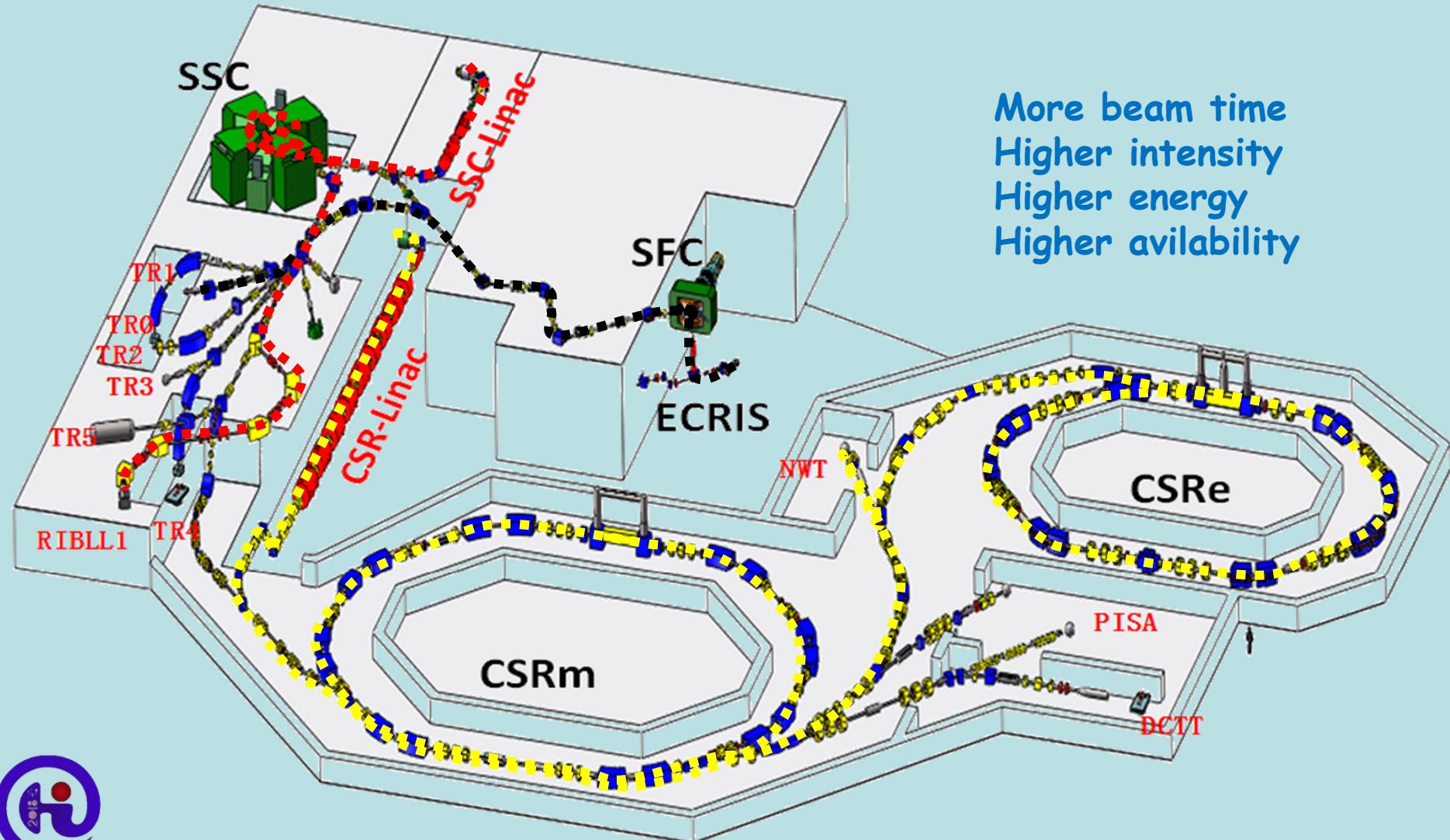




SFC

SSC-Linac

CSR-Linac

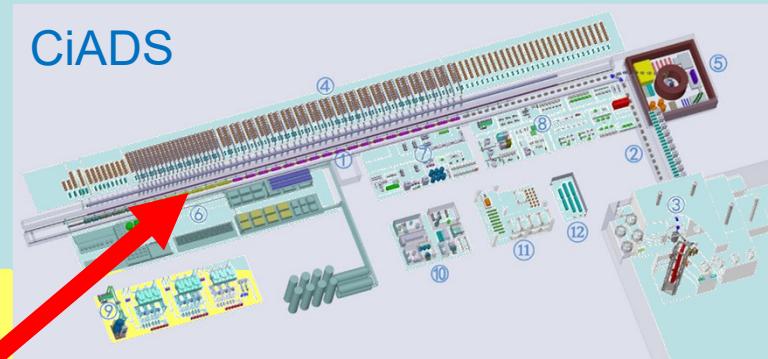


# Recent and future projects based on HIRFL

Cancer therapy



CiADS

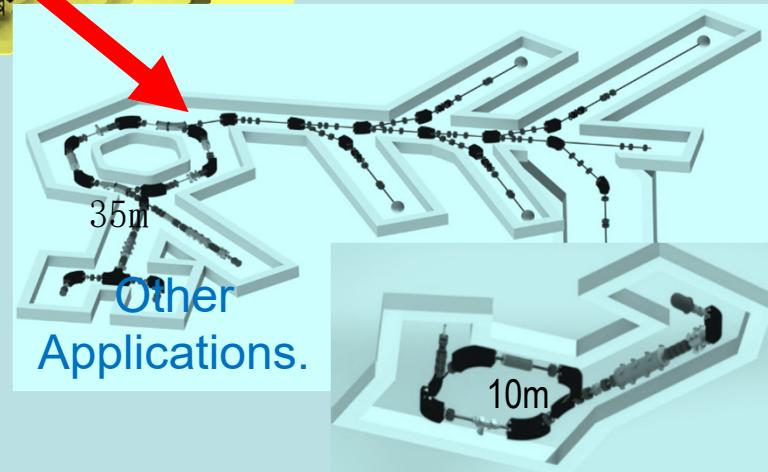


HIRFL



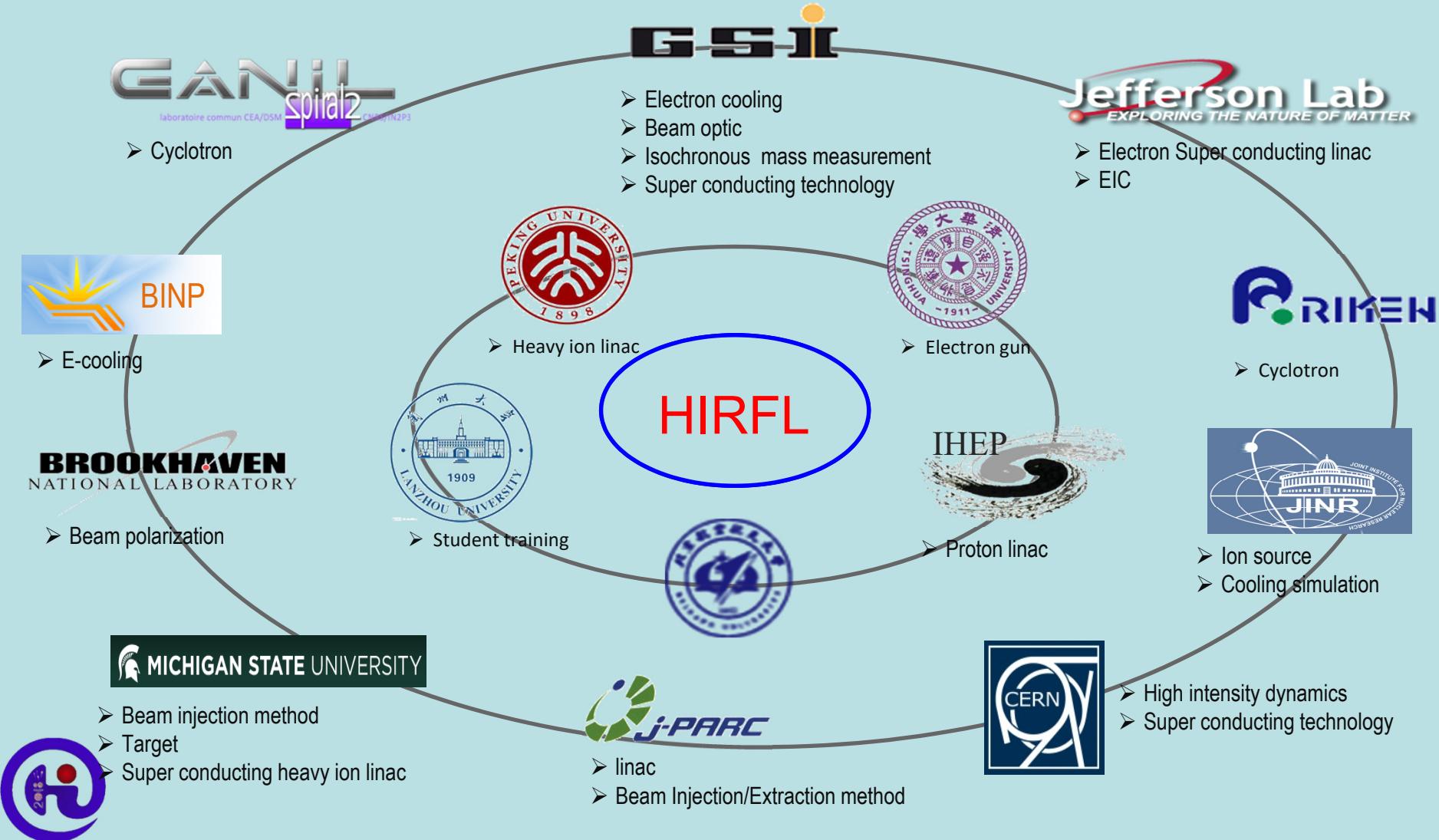
Talk by Z.J. Wang  
at this conference

HIAF





Thanks for the 50 years cooperations of all our friends!





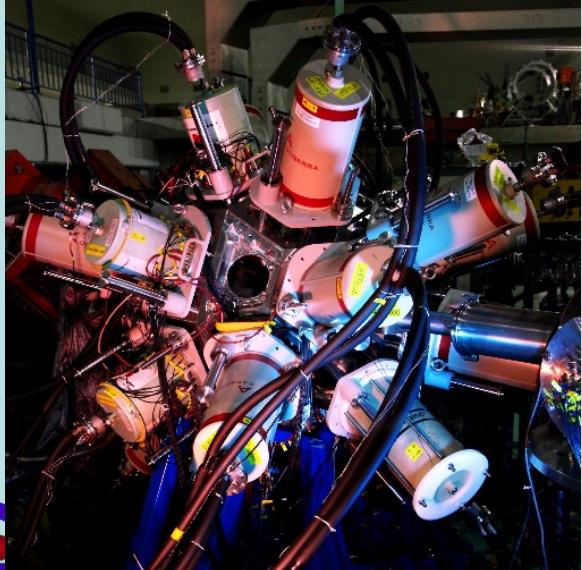
## Present Status of HIRFL Complex in Lanzhou

Thanks for your  
attention!





RIBLL

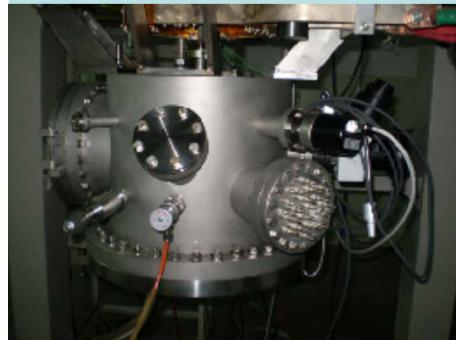


Online  $\gamma$  detector



Micro-beam





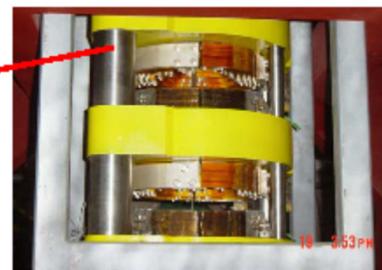
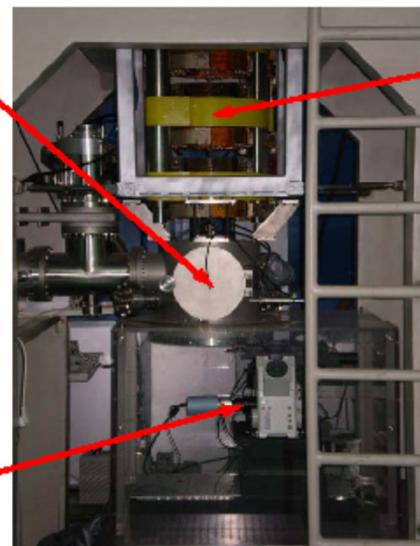
Vacuum Chamber for material irradiation



Microbeam facility on the first floor  
(upper part)



Inverted microscope for cell irradiation



Quadrupole triplet,  $\Phi = 15\text{mm}$   
 $L = 100\text{mm}$ ,  $G = 123 \text{ T/m}$

Facility in the cellar  
(lower part)

$^{12}\text{C}^{6+}$  80.55MeV/u

Ion hitting rate 1~1200/s controllable

FWHM beam spot <2μm in air

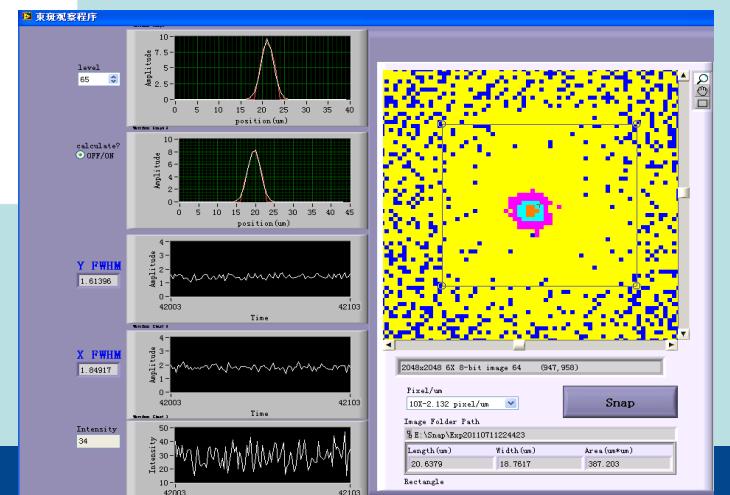
<1μm in vacuum



HIAT2018, Oct.22-26, 2018, Lanzhou

## Characteristics:

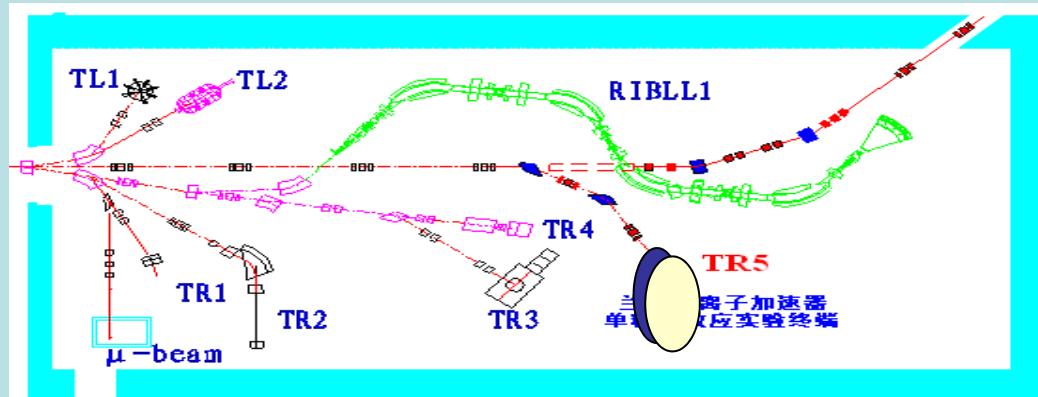
1. Energy selection
2. Vertical irradiation
3. Focusing micro beam
4. Two foci: one in vacuum the other in the air



# New single event effects terminal

(2010-2014)

- 700 hours/year for SEE (Single Event Effects) researches
- Improving the accuracy and efficiency of ground simulation for space radiation
- Increasing reliability for electronic device evaluations



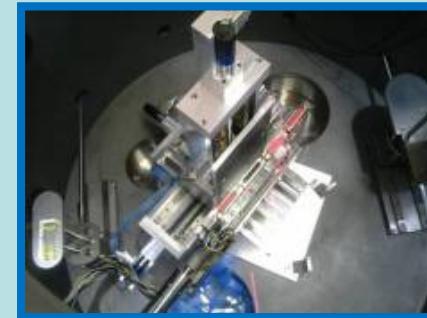
TR5 terminal for SEE research at the HIRFL experiment hall



Main Chamber



Pre-vac chamber

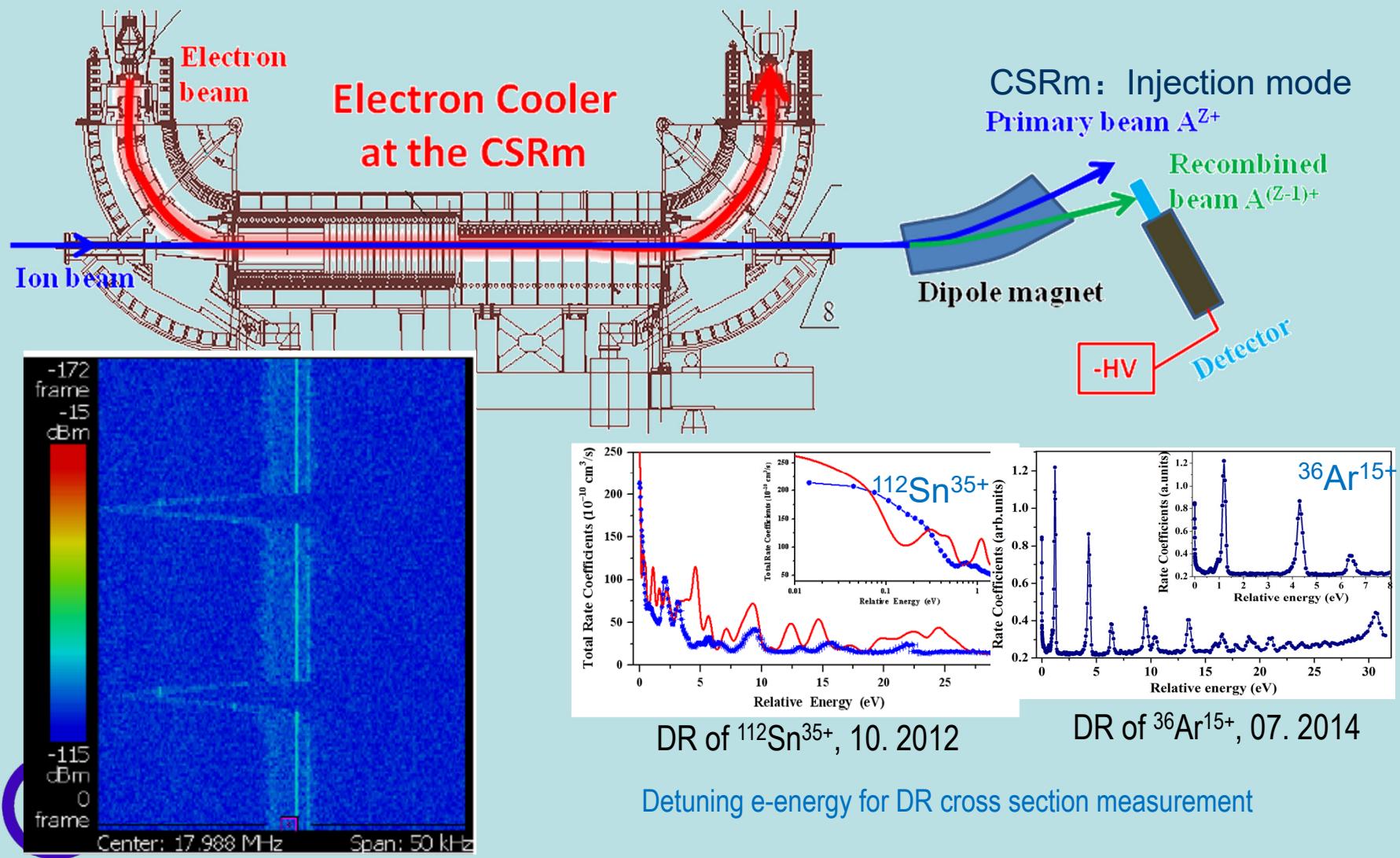


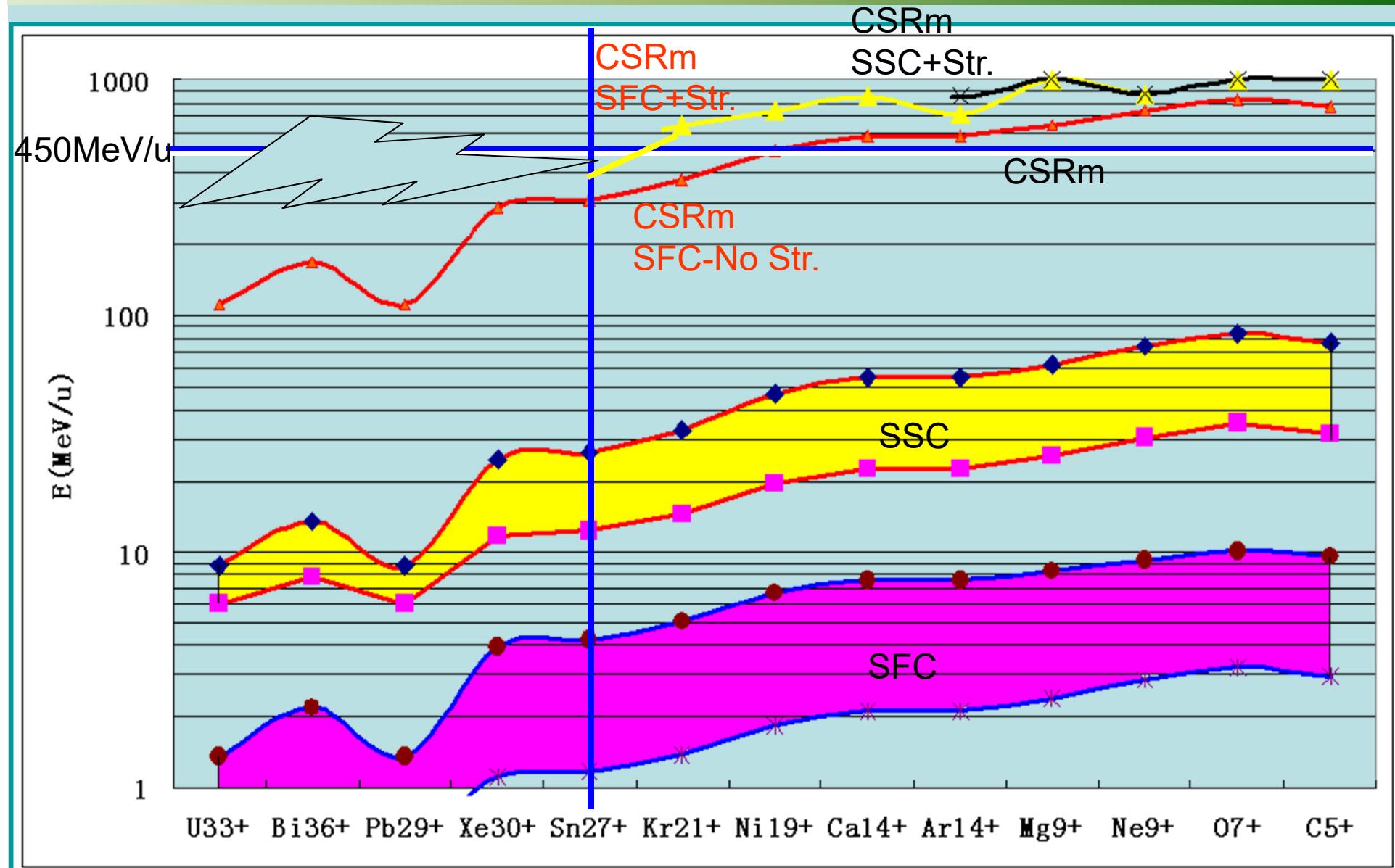
4-dimensional sample holder

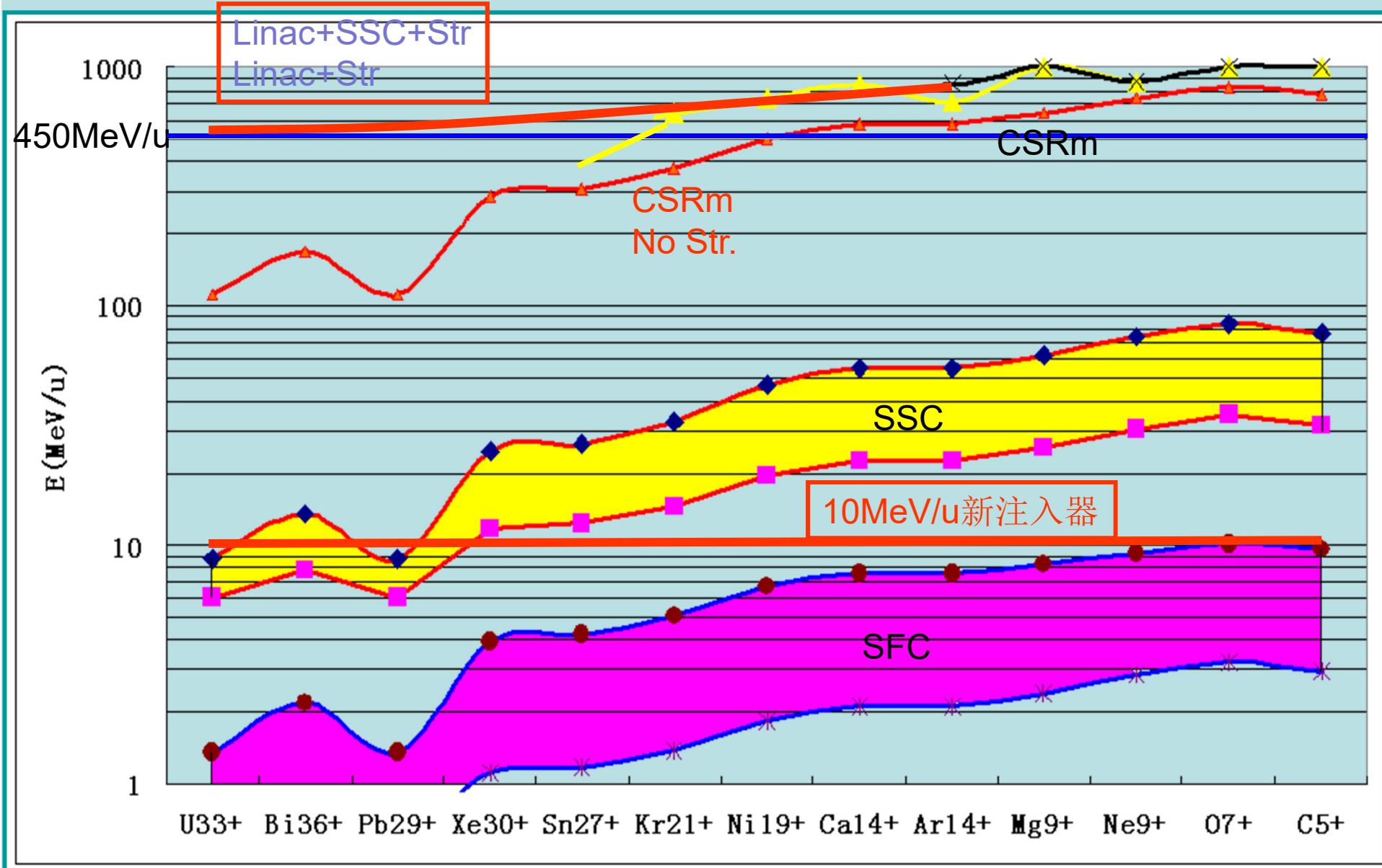


# DR experiment setup

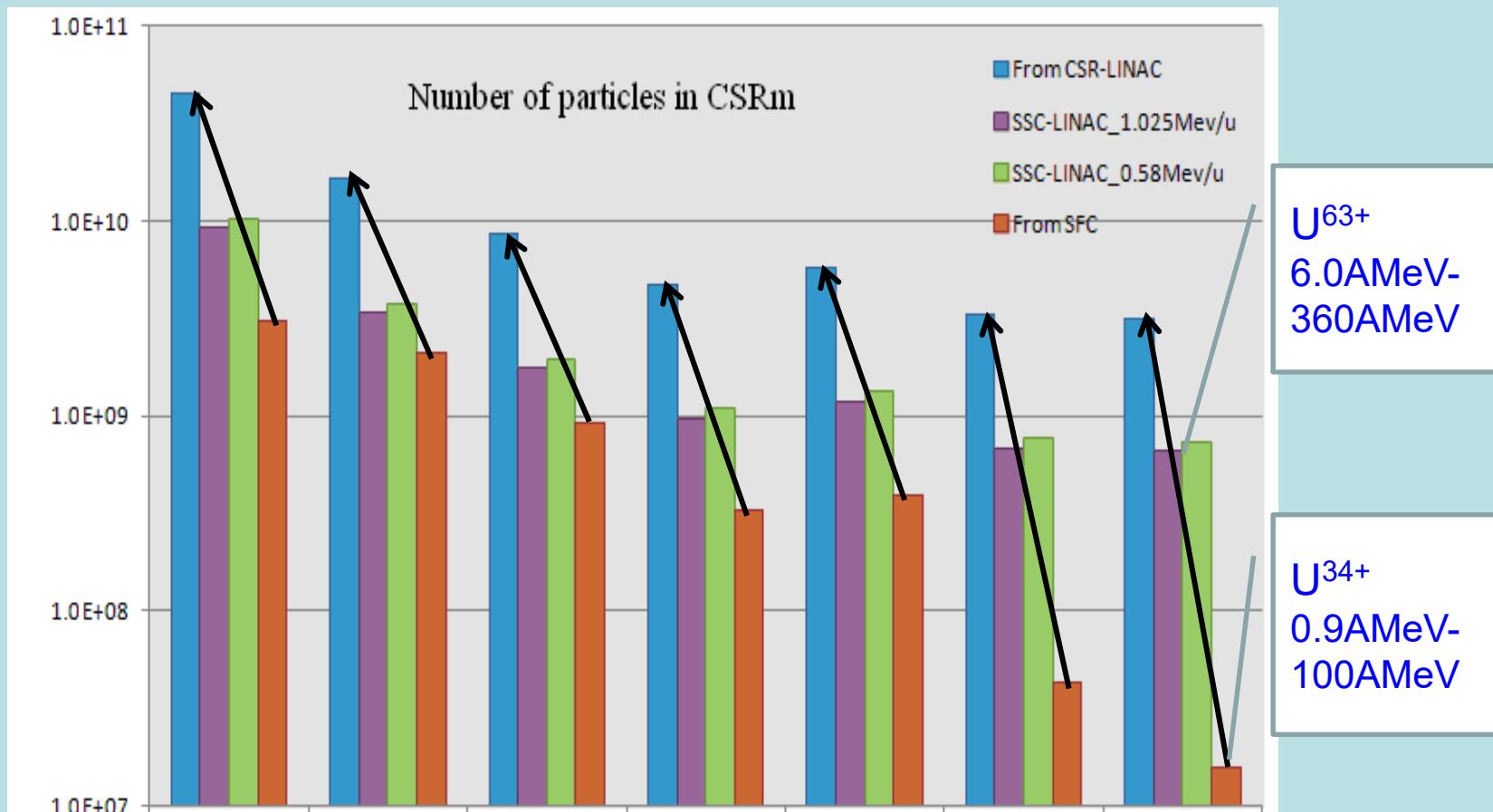
Operation mode: ECR+SFC+CSRm, Beams: C, Ar , Xe, Sn...





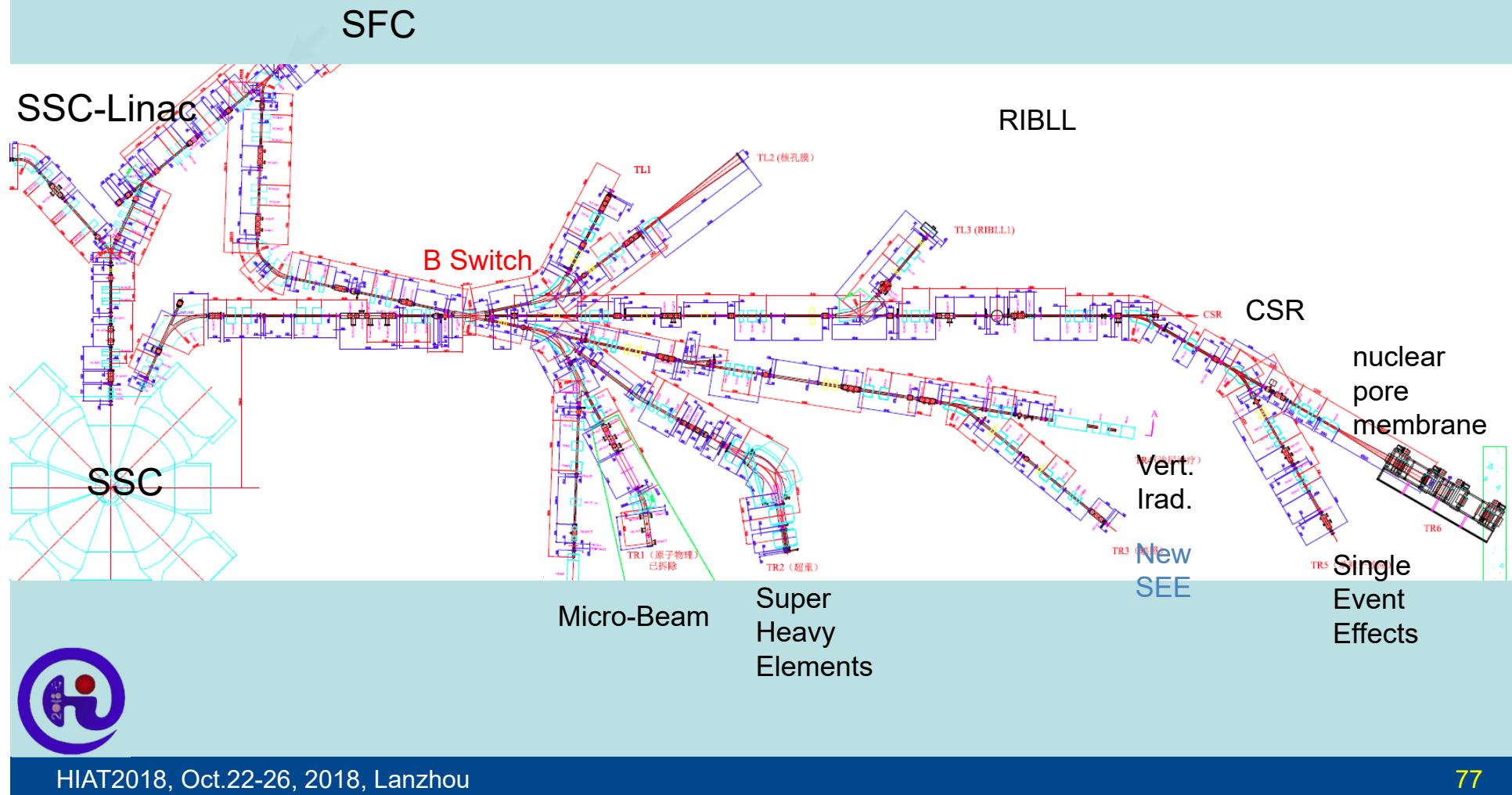


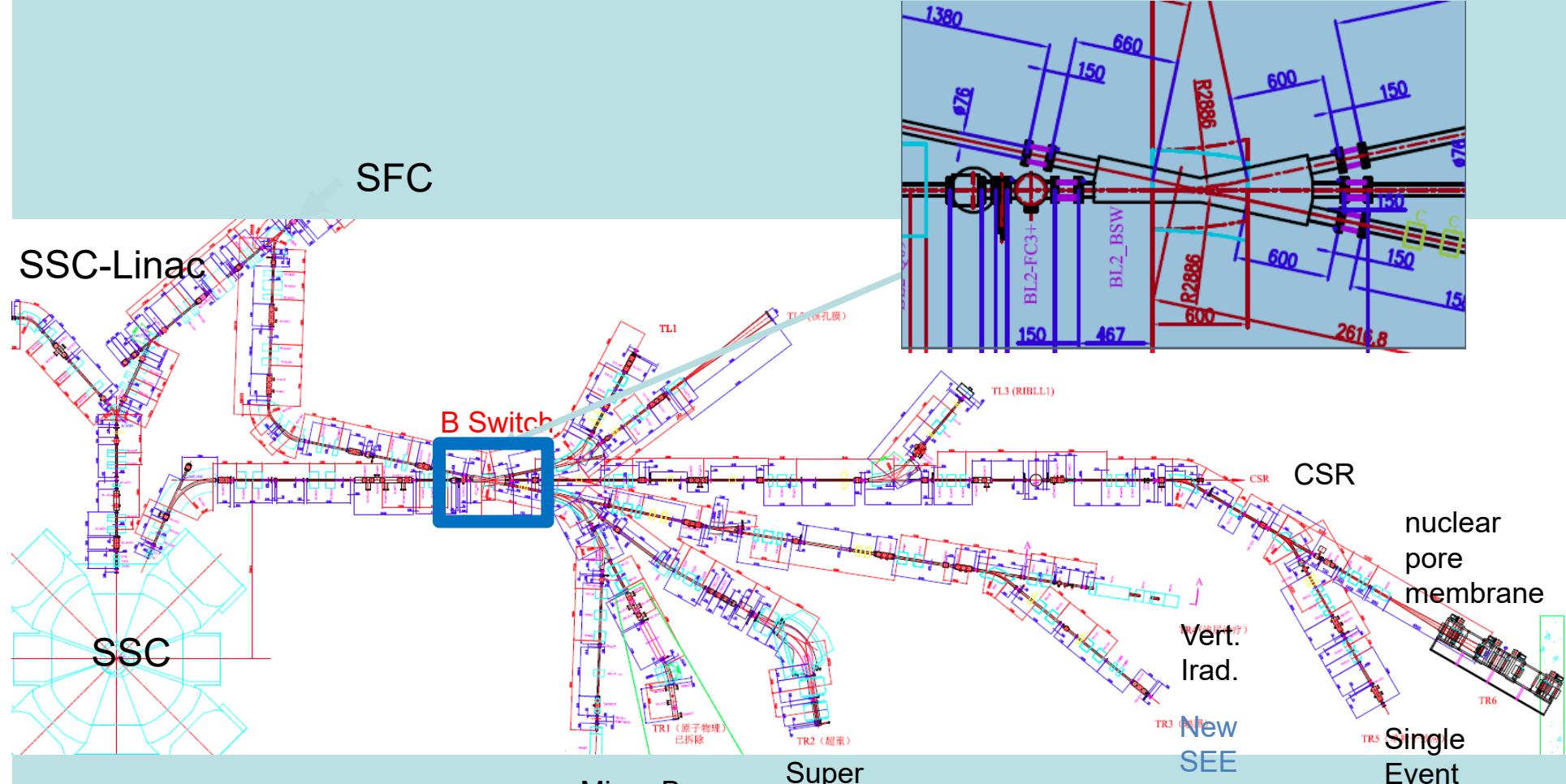
- The number of ions in CSRm can be increased by 10~200 times
- The repetition cycle time can be reduced by ~30%

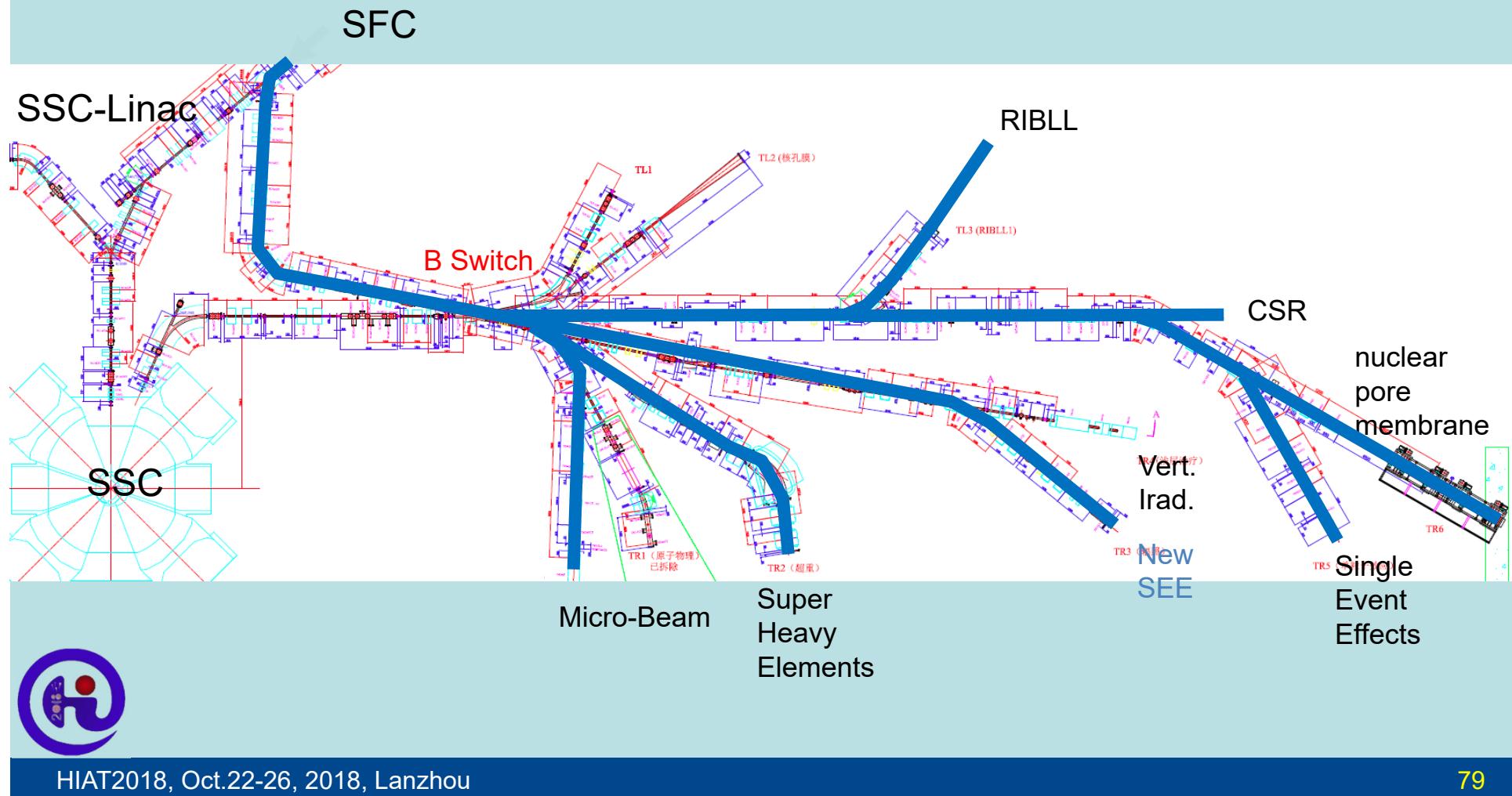


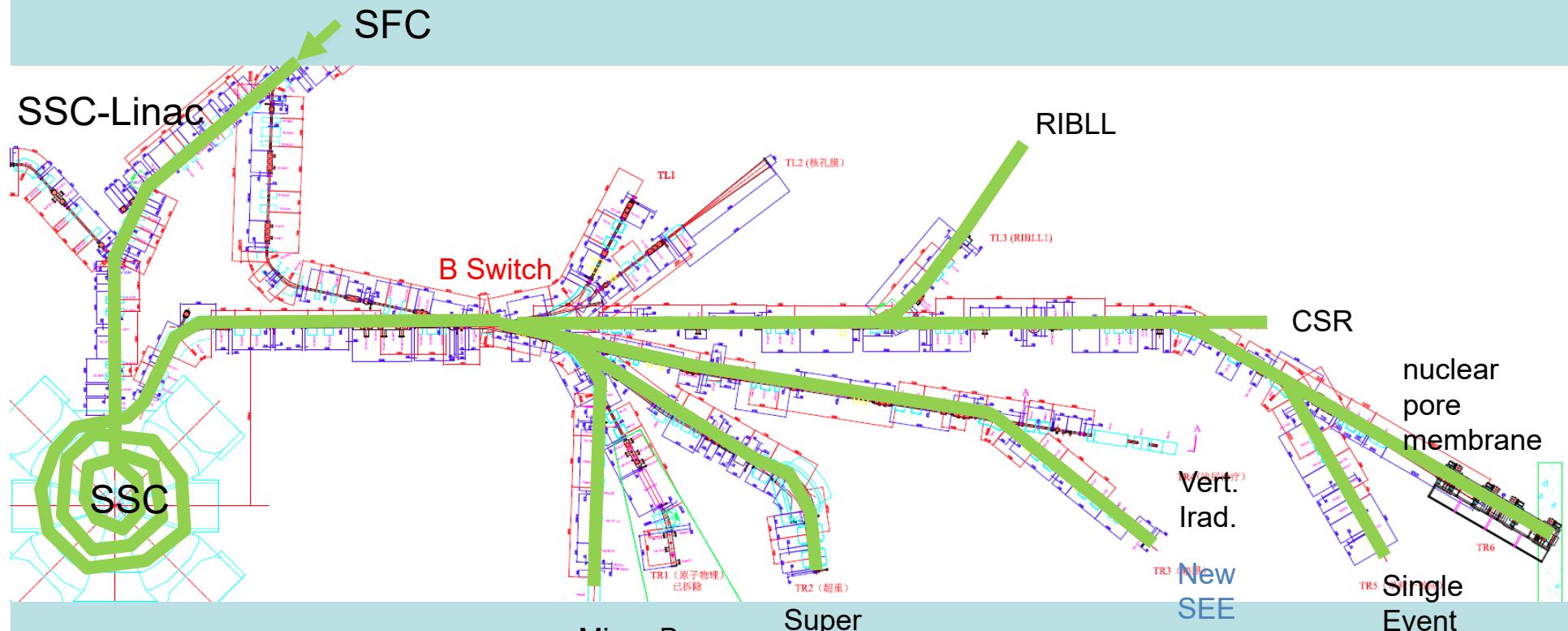
Estimated maximum number of stored particles at CSRm with various injectors

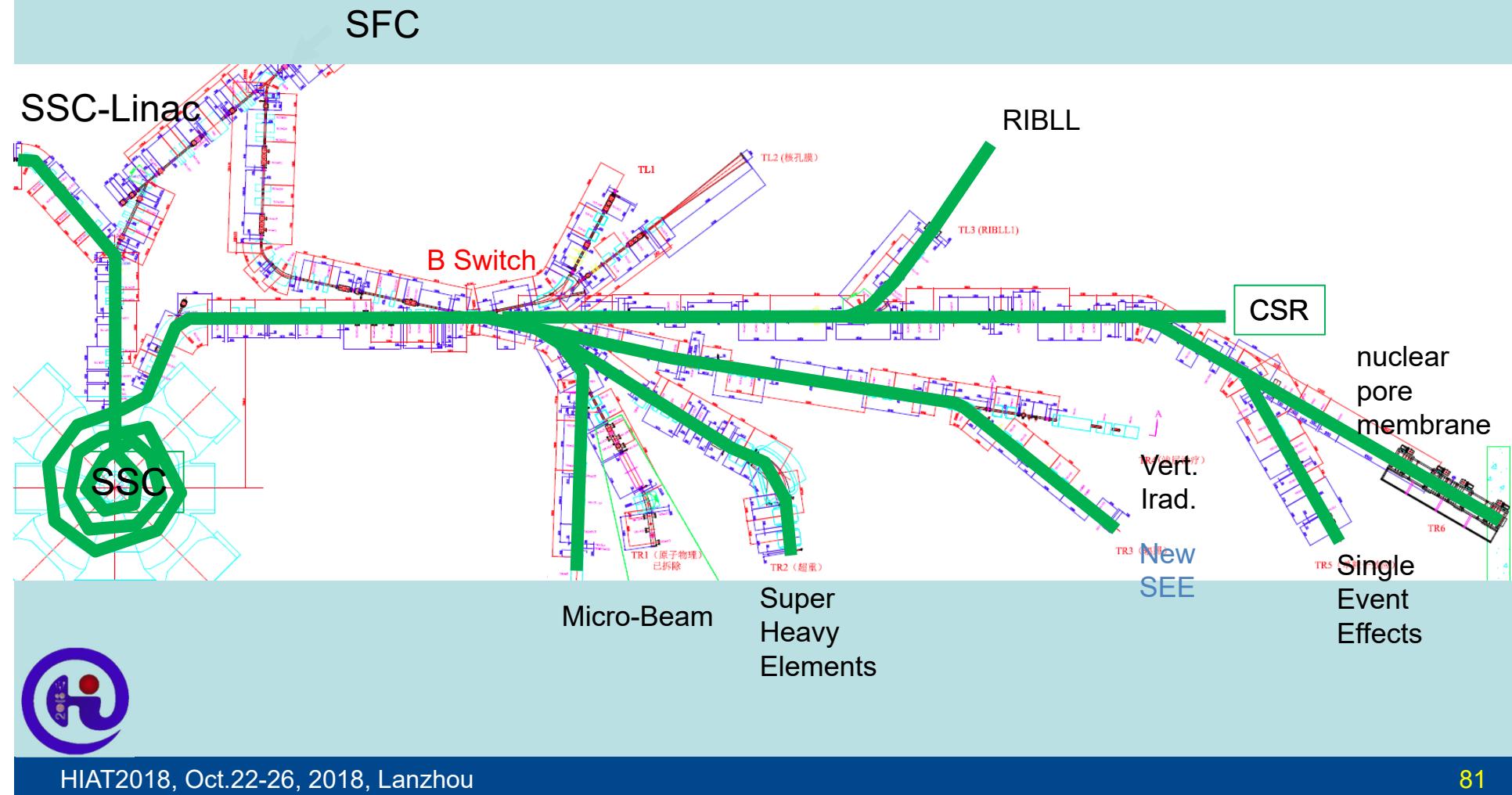






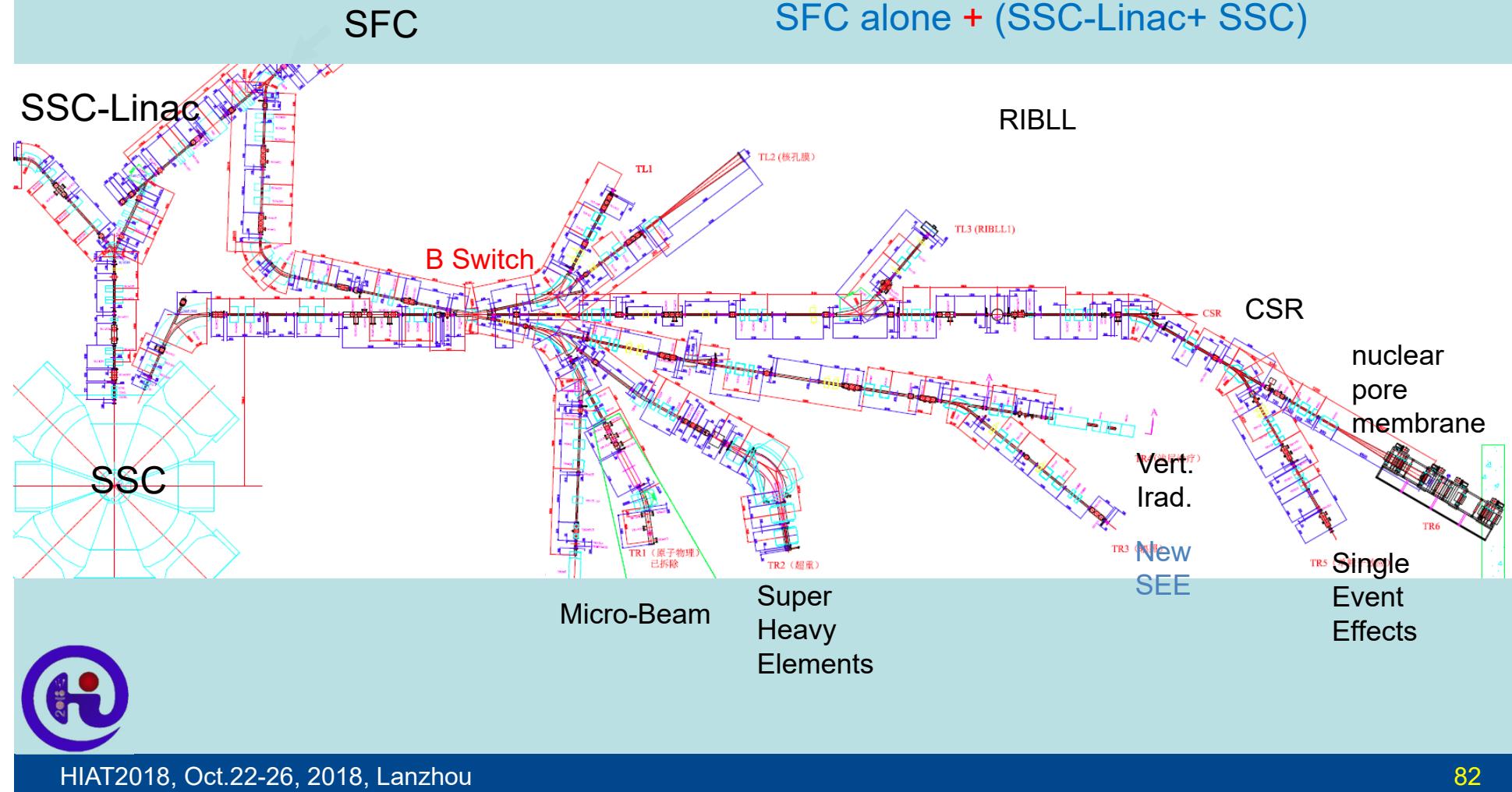




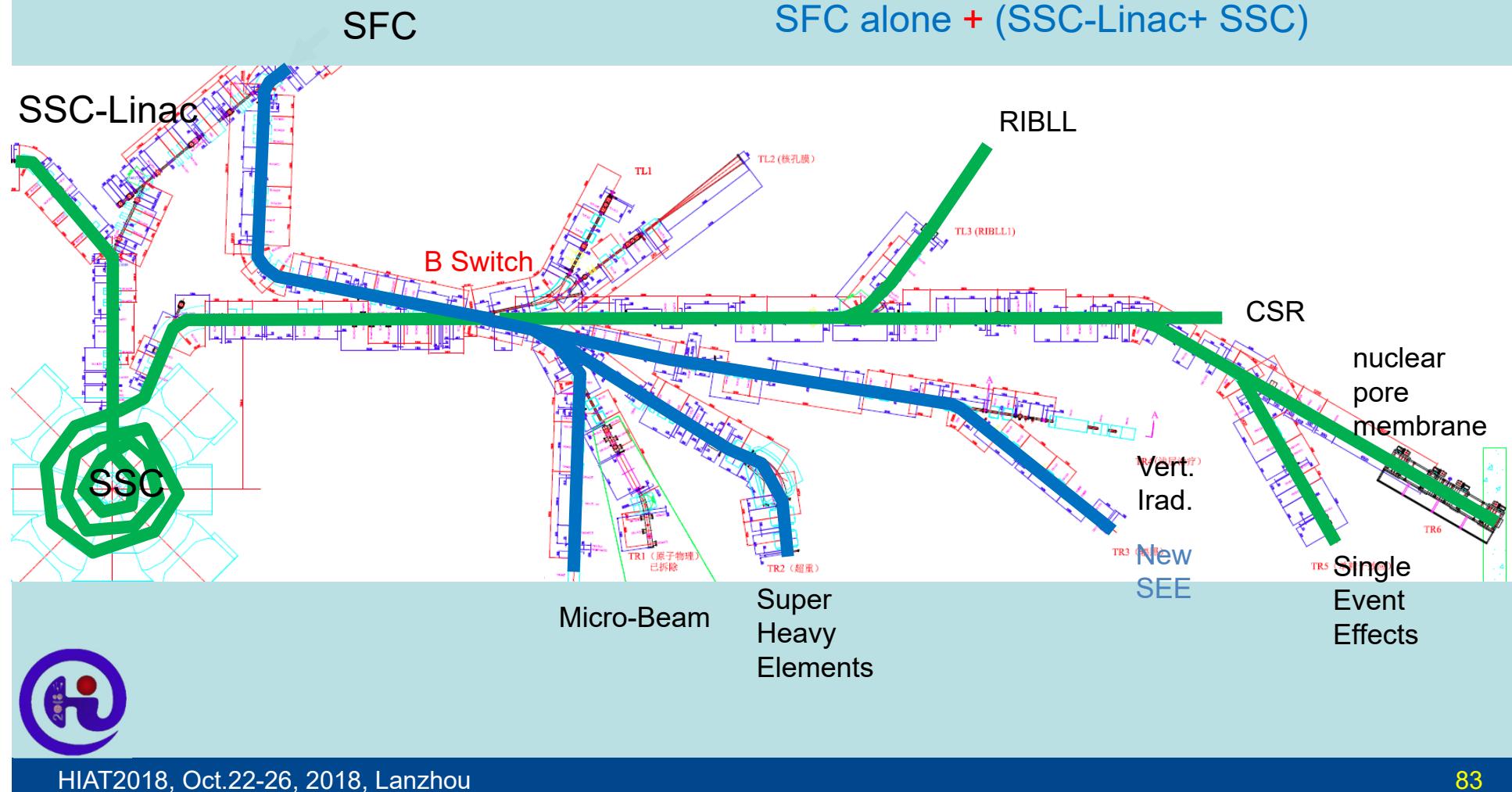




# Parallel Operation with 2 Injectors



# Parallel Operation with 2 Injectors





# THE END

