

# Commissioning Status of CSNS/RCS

Shouyan Xu

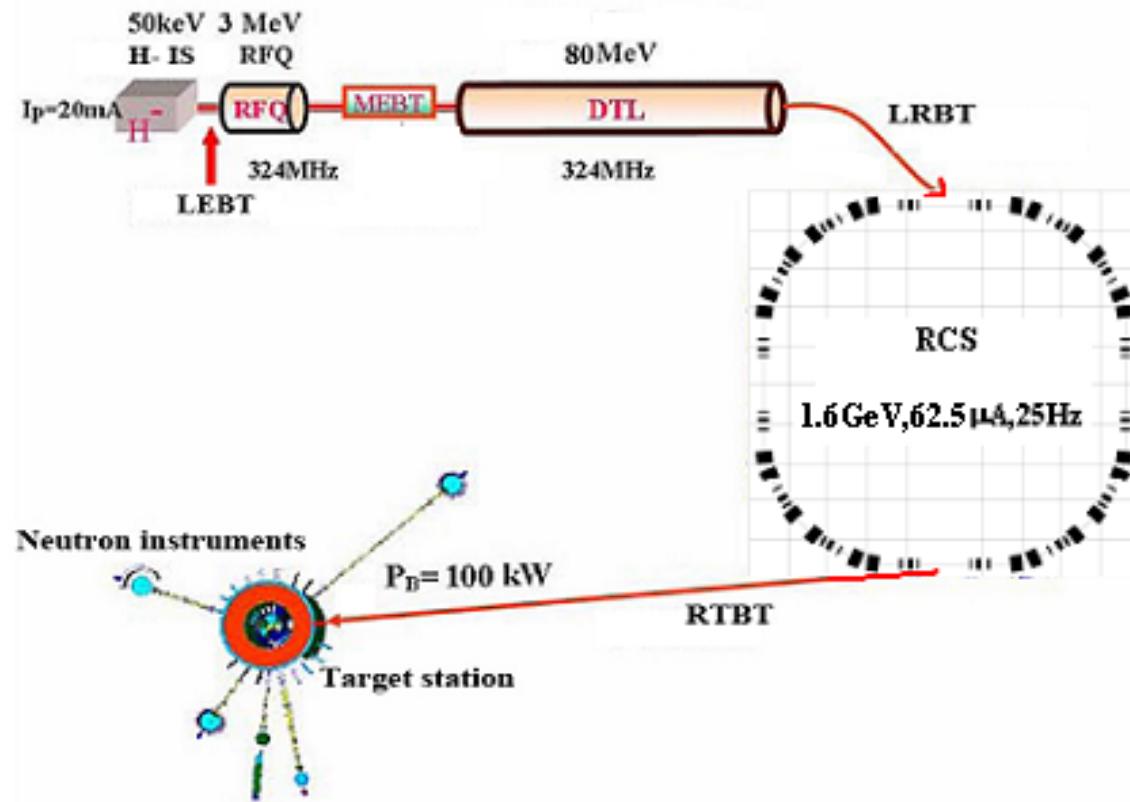
*CSNS AP Group, IHEP*

June 19, 2018, Daejeon, Korea



- Introduction of CSNS/RCS
- Preparation for CSNS/RCS Commissioning
- Stage I Beam Commissioning
- Stage II Beam Commissioning
- Summary





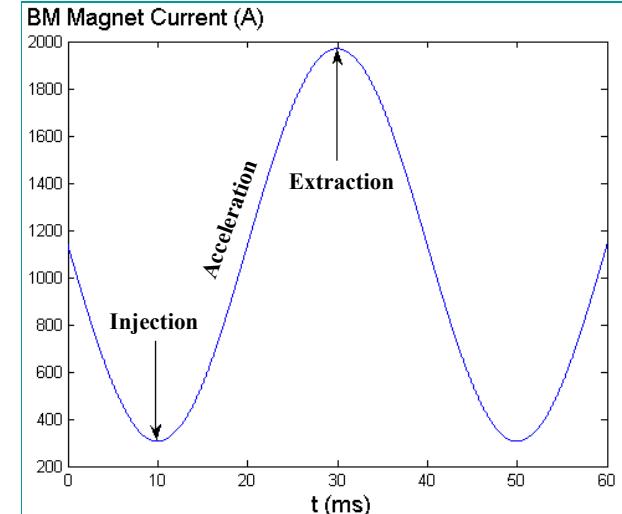
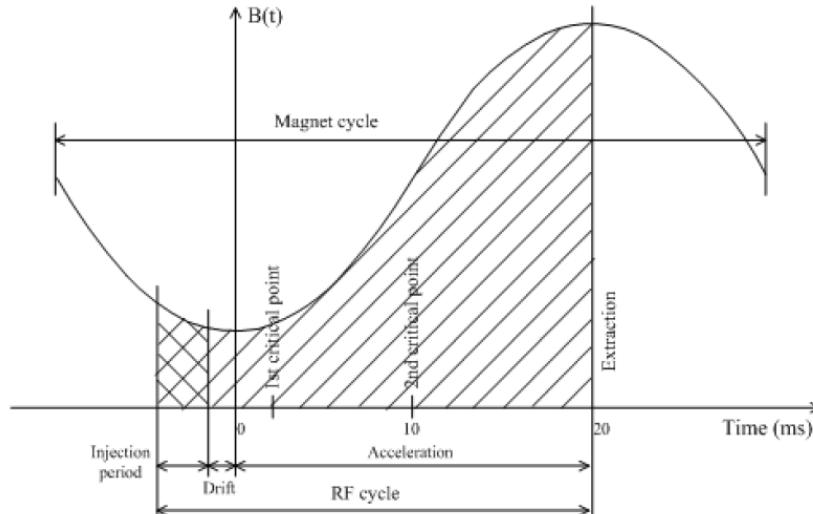
Parameters	Values
Circumference	227.92 m
Repetition Rate	25 Hz
Average current	62.5 $\mu$ A
Inj. Energy	80 MeV
Ext. Energy	1.6 GeV
Beam Power	100 kW
RF Freq. (MHz)	1.022~2.444
Harmonic	2
Quad	48
Dipole	24
Corrector	16/16
BPM	32/32
Tunes(H/V)	4.86/4.78

## ➤ Magnet Measurements

- Wave Form Compensation for Magnets
- Fringe Field Interference of Neighbor Magnets

## ➤ Beam Dynamics Study

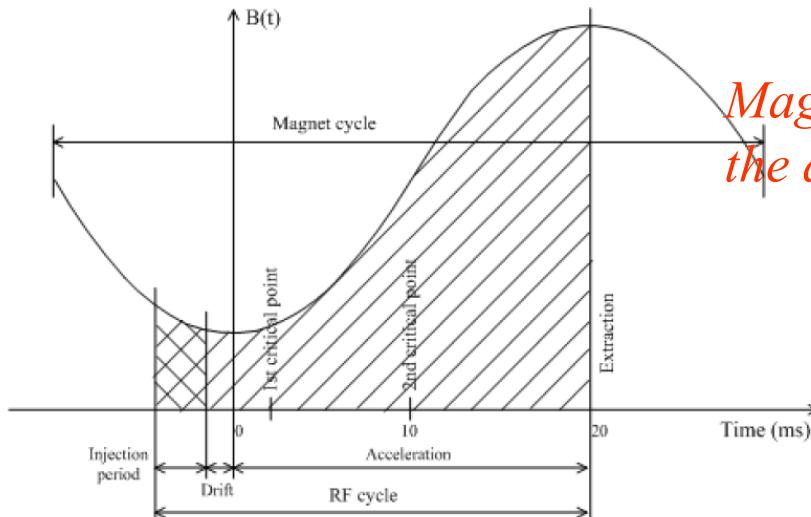
- Fringe Field Effects of Quadrupoles
- Magnetic Field and RF Frequency Tracking



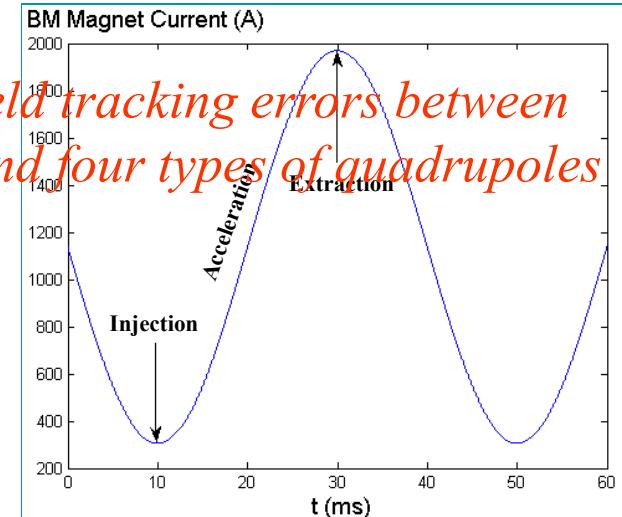
Because of the magnetic saturation and eddy current effects, the magnetic field ramping function of dipoles and quadrupoles is not sine pattern at CSNS/RCS.

	160B	272Q	253Q	222Q	206Q
25Hz-Amp	1	1	1	1	1
50Hz-Amp	3.73E-3	4.26E-3	7.89E-03	6.34E-03	1.98E-02
75Hz-Amp	1.20E-3	0.97E-3	2.18E-03	2.14E-03	7.56E-03
100Hz-Amp	3.83E-4	1.92E-4	5.44E-04	4.20E-04	2.57E-03
125Hz-Amp	1.52E-4	1.15E-4	2.64E-04	1.77E-04	8.29E-04

**Higher order time harmonics of magnetic field are not the same for different magnets.**



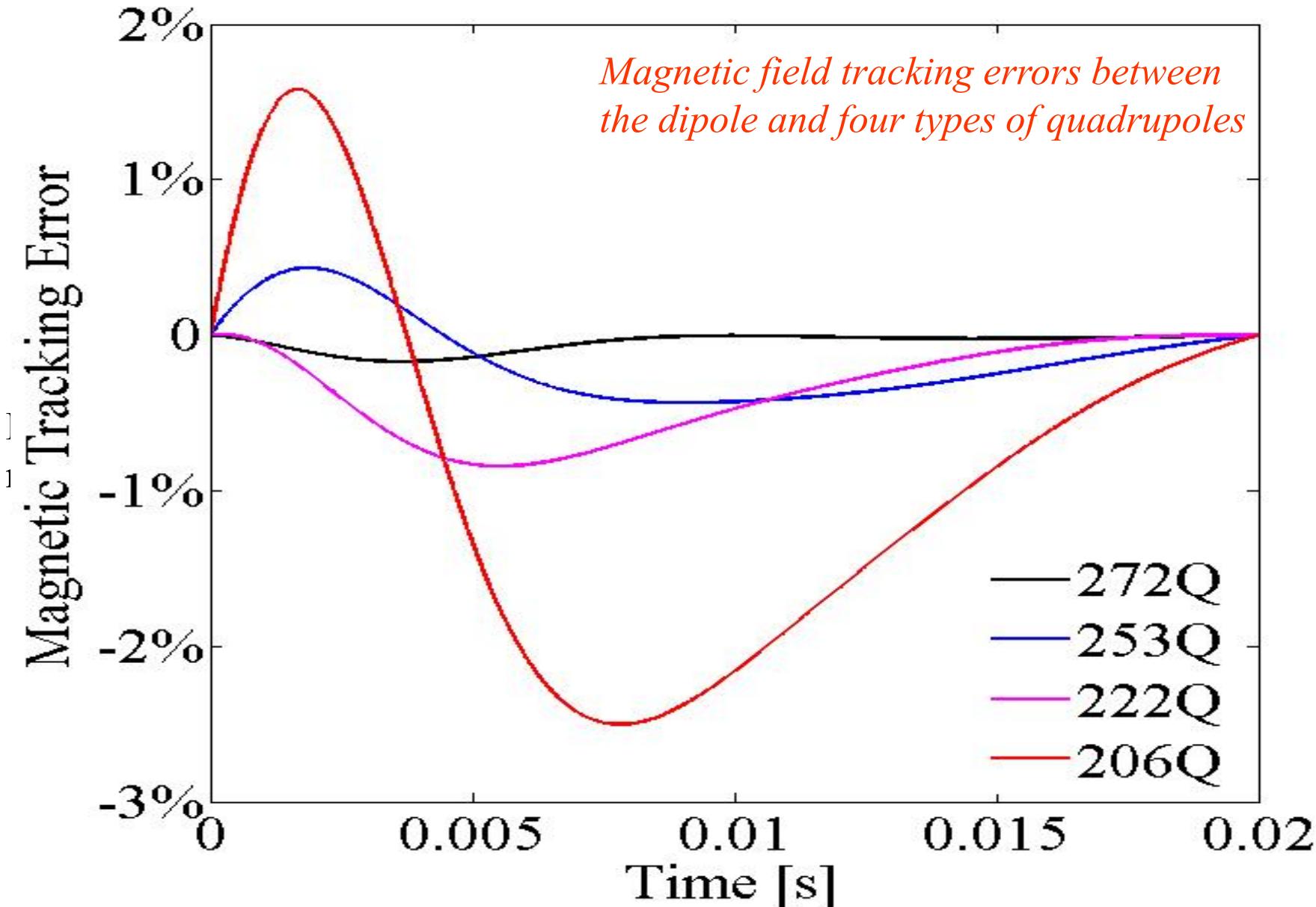
*Magnetic field tracking errors between the dipole and four types of quadrupoles*



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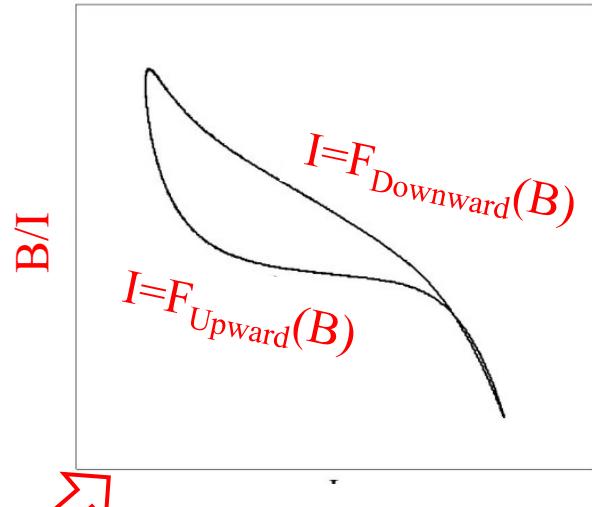
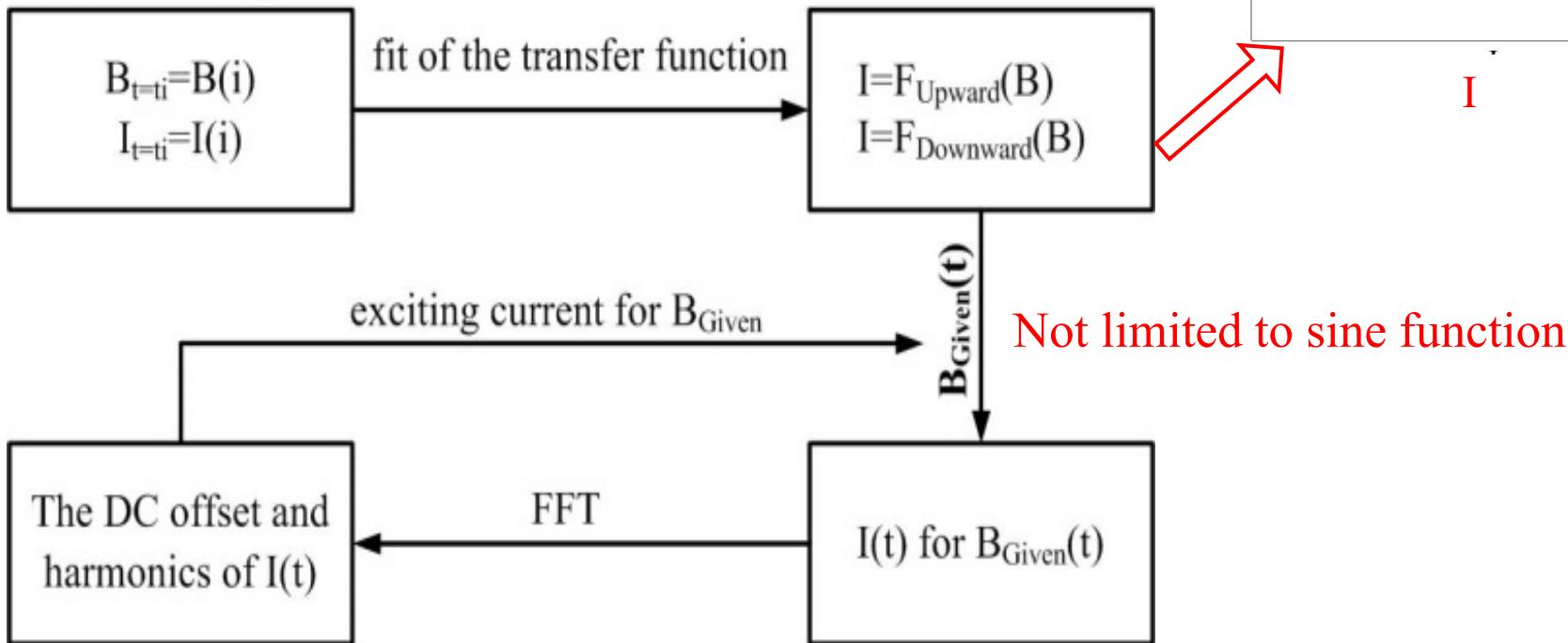
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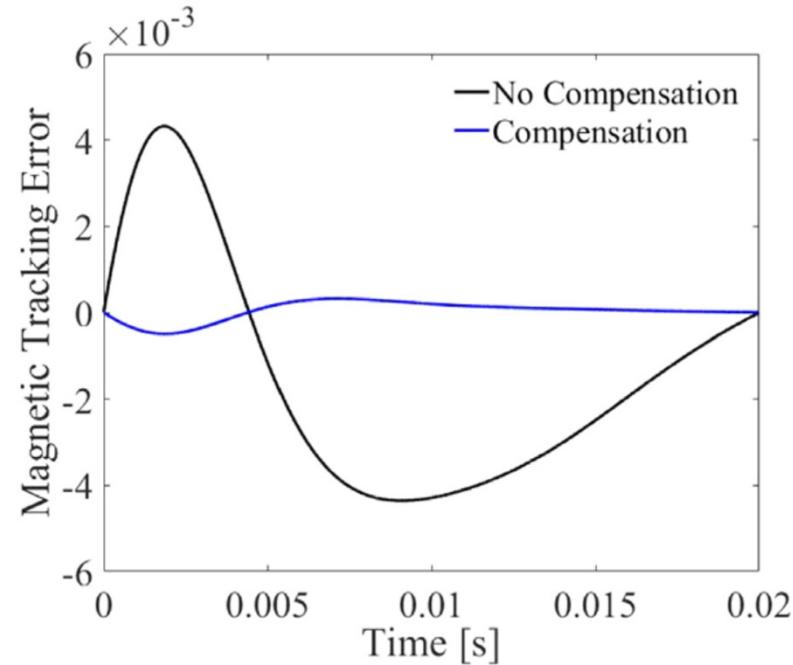
Flow process diagram for the harmonic compensation

magnetic field  
measurement system



## Test on 253Q of CSNS/RCS

	253Q	160B
$I_{DC}$ - Amp.(A)	745.1	1223.0
$I_{25\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	538.5/0	877/0
$I_{50\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	7.02/50.2	6.16/40.0
$I_{75\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	2.94/36.7	3.26/27.5
$I_{100\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	1.14/26.7	1.46/21.8
$I_{125\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	0.50/26.3	0.73/11.4
$GL(BL)_{DC}$ - Amp.	100%	100%
$GL(BL)_{25\text{ Hz}}$ - Amp./Phase( $^\circ$ )	0.715243/0	0.712699/0
$GL(BL)_{50\text{ Hz}}$ - Amp./Phase( $^\circ$ )	5.77E-3/104.7	2.66E-3/80.6
$GL(BL)_{75\text{ Hz}}$ - Amp./Phase( $^\circ$ )	1.57E-3/117.4	8.55E-4/76.8
$GL(BL)_{100\text{ Hz}}$ - Amp./Phase( $^\circ$ )	4.06E-4/122.8	2.73E-4/74.5
$GL(BL)_{125\text{ Hz}}$ - Amp./Phase( $^\circ$ )	1.85E-4/98.2	1.08E-4/72.6

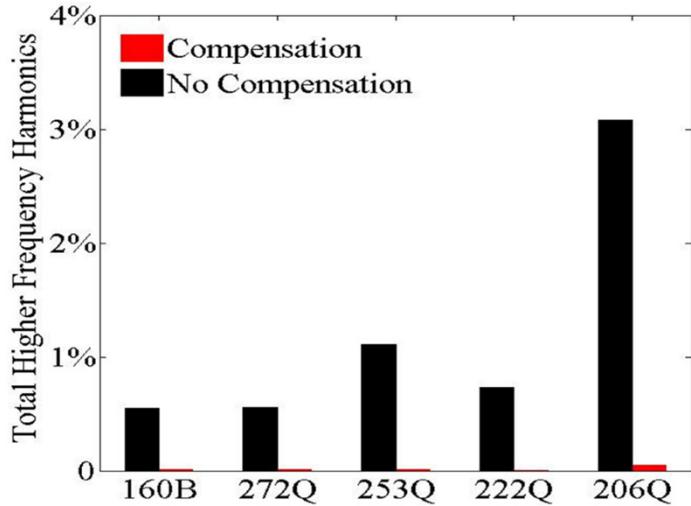


Higher time harmonics of magnetic field of 253Q was compensated to the same as 160B

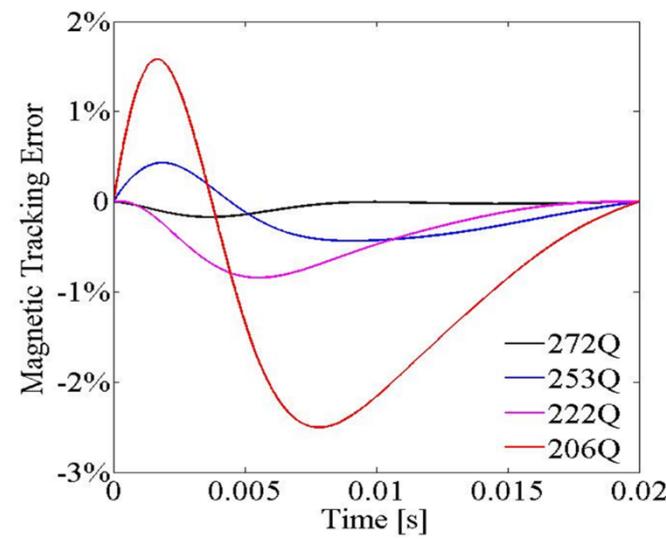
	253Q	160B
$I_{DC}$ - Amp.(A)	746.8	1223.0
$I_{25\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	537.7/0	877/0
$I_{50\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	6.46/27.0	6.16/40.0
$I_{75\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	3.29/20.7	3.26/27.5
$I_{100\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	1.38/14.8	1.46/21.8
$I_{125\text{ Hz}}$ - Amp.(A)/Phase( $^\circ$ )	0.57/11.7	0.73/11.4
$GL(BL)_{DC}$ - Amp.	100%	100%
$GL(BL)_{25\text{ Hz}}$ - Amp./Phase( $^\circ$ )	0.712649/0	0.712699/0
$GL(BL)_{50\text{ Hz}}$ - Amp./Phase( $^\circ$ )	2.56E-3/78.8	2.66E-3/80.6
$GL(BL)_{75\text{ Hz}}$ - Amp./Phase( $^\circ$ )	7.77E-4/71.5	8.55E-4/76.8
$GL(BL)_{100\text{ Hz}}$ - Amp./Phase( $^\circ$ )	2.24E-4/61.1	2.73E-4/74.5
$GL(BL)_{125\text{ Hz}}$ - Amp./Phase( $^\circ$ )	9.41E-5/58.2	1.08E-4/72.6

By performing wave form compensation on 253Q, the magnetic field ramping function was compensated to the same as 160B, and the magnetic field tracking error was reduced from 0.45% to 0.05%.

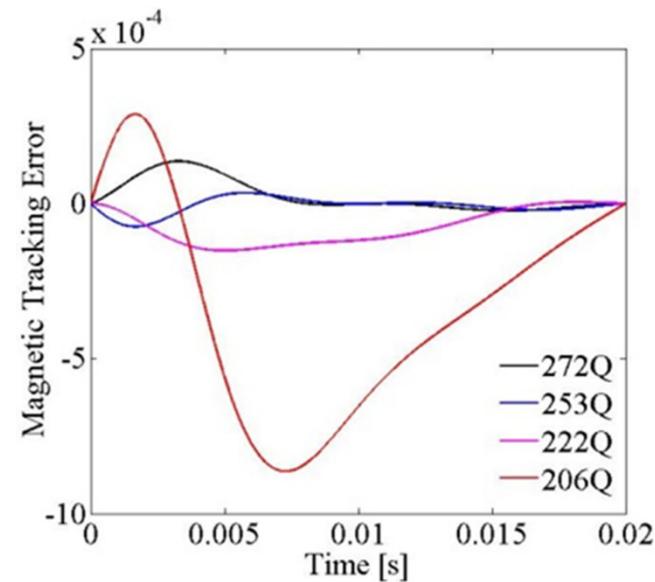
## Application of the Method of Wave Form Compensation to CSNS/RCS



The magnetic field ramping functions for all the magnets were compensated to sine pattern. **Higher order time harmonics of magnetic field for all the types of magnets were reduced to almost zero** by performing wave form compensation, with only fundamental harmonic remained.



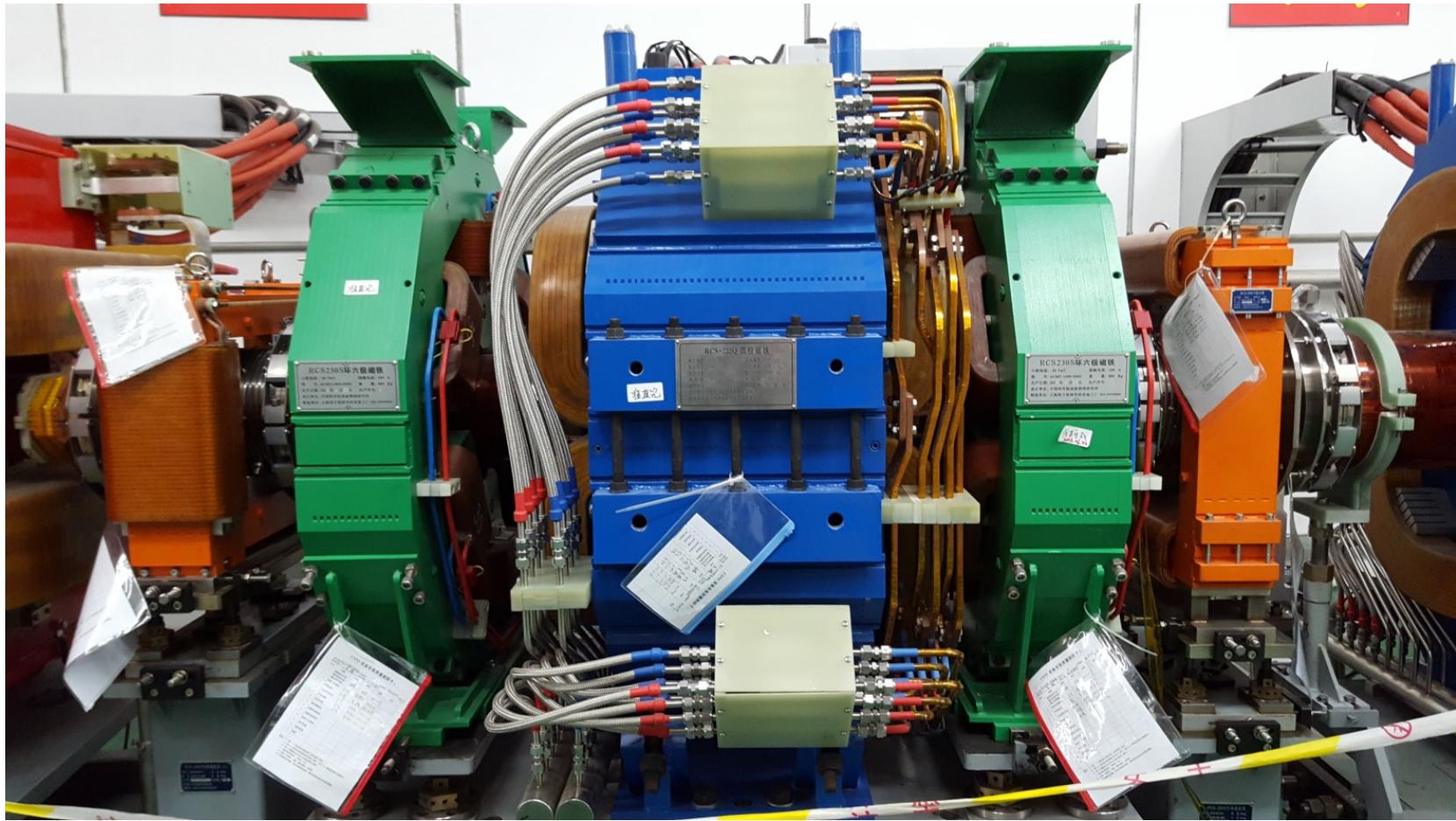
The maximum magnetic field tracking error between the dipole and quadrupoles was reduced from 2.5% to 0.08%.





# Fringe Field Interference of Neighbor Magnets

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The core-to-core distance between magnets in CSNS/RCS is rather short in some places. The fringe field interference results in **integral field strength reduction**.



# Fringe Field Interference of Neighbor Magnets

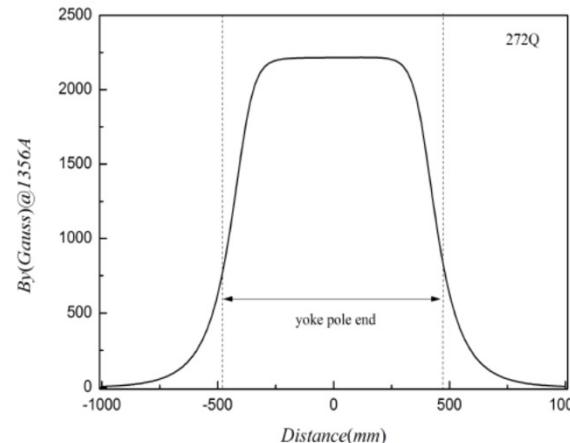
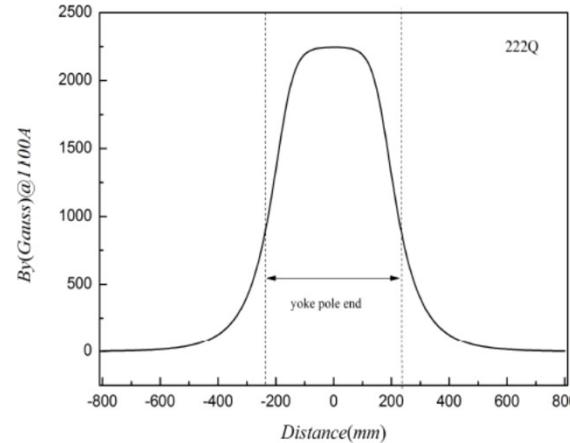
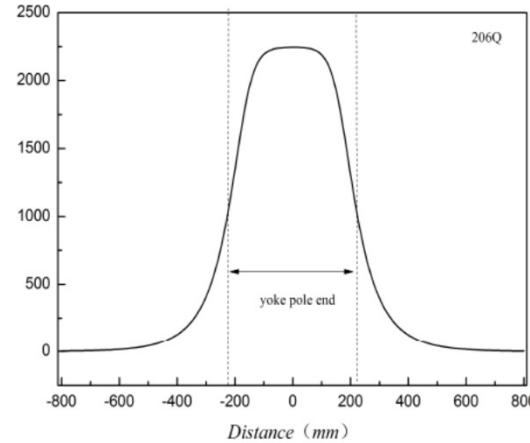
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Quadrupole	core-to-core distance (mm)	Integral gradient reduction
R1QF12,R3QF12	206QF- 522-DH	<b>0.465%</b>
R2QF12,R4QF12	DH-608-206QF	<b>0.178%</b>
R1QF03,R2QF10,R3QF03,R4QF10	272QD-1197-DV-608-206QF	<b>0.192%</b>
R3QF01	206QF-670-DH-785-272QD	<b>0.117%</b>
R3QD02	206QF-670-DH-785-272QD	<b>0.444%</b>
R1QD11,R3QD11,R4QD02	206QF-957-DV-848-272QD	<b>0.249%</b>
R1QD02,R2QD11,R3QD02,R4QD11	272QD-1197-DV-608-206QF	<b>0.007%</b>
R*QF04, R*QF09	230S-575-222Q-500-230S	<b>2.22%</b>



# Fringe Field Effects of Quadrupoles

To reduce space-charge effect, CSNS/RCS employs large aperture quadrupoles. Fringe field effect is an important issue.



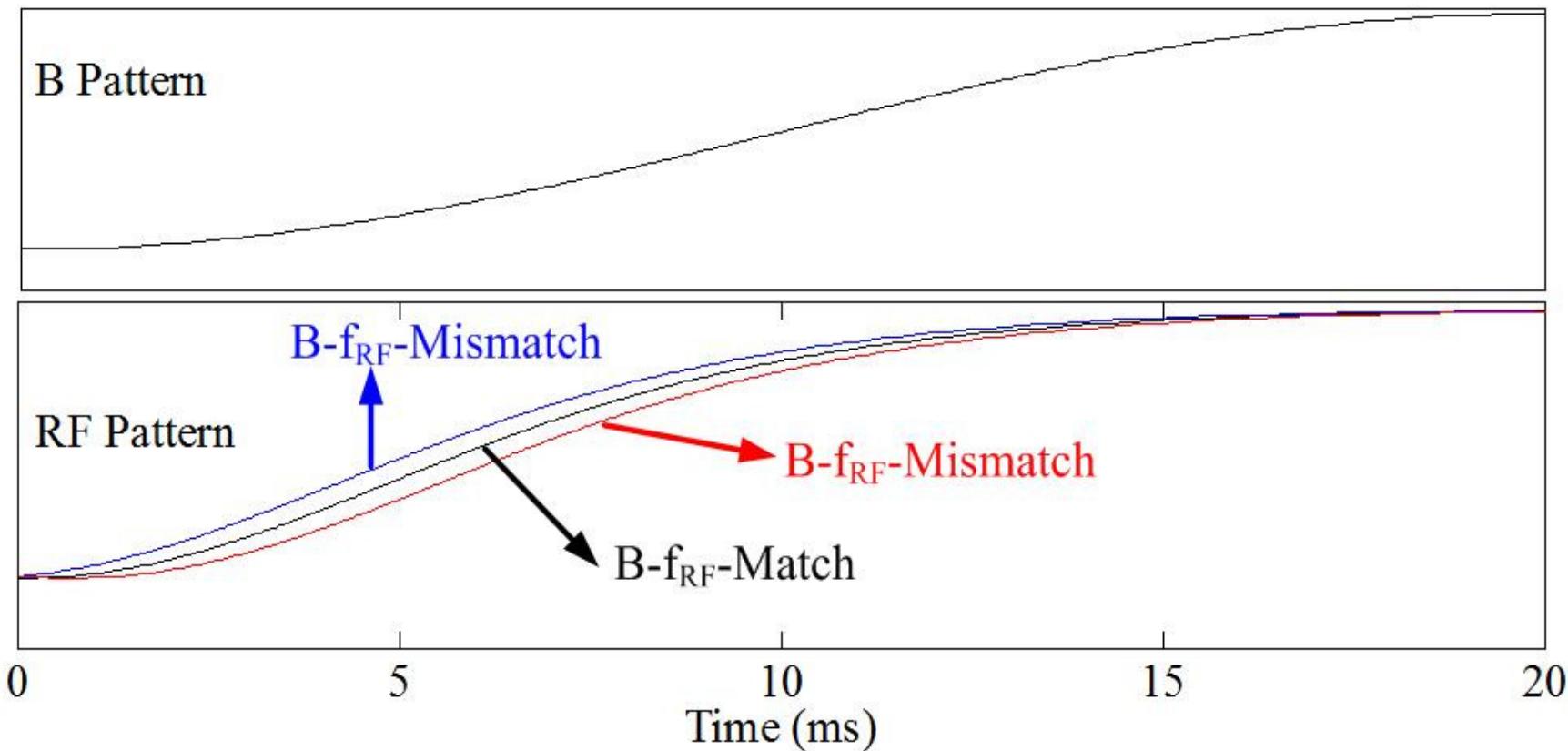
- The lattice design of is based on hard edge model, and the designed tune is **4.86/4.78**.
- The tune of the designed Lattice is **4.78/4.57** based on soft edge model.
- The lattice was re-matched based on soft edge model. The tune was re-matched to **4.86/4.78**.



# Magnetic Field and RF Frequency Tracking

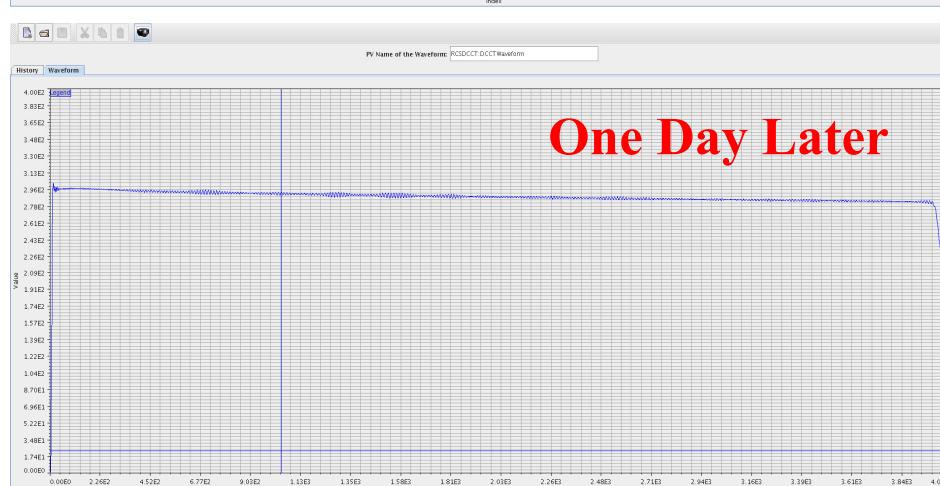
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The match of the dipole magnetic field ramping function and the RF frequency ramping function is an important issue.



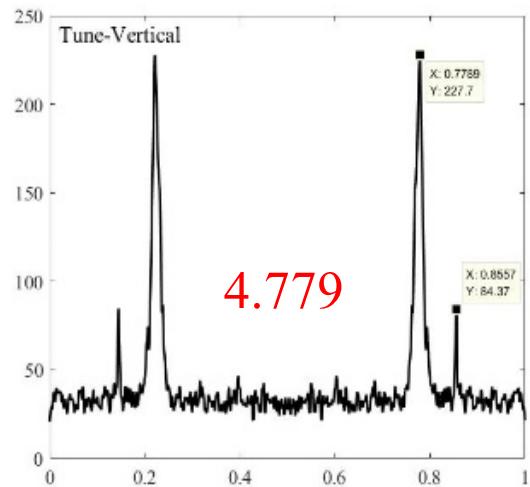
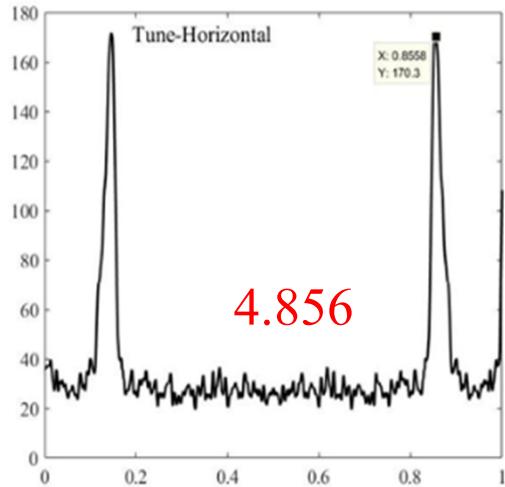
A code was developed to study the dipole magnetic field and RF frequency tracking at CSNS/RCS.

- Stage I beam commissioning of CSNS/RCS was started in May 2017 with the injection energy of **61MeV**.
- To control the beam loss during the beam commissioning, the single shot beam mode was adopted.
- The beam commissioning was started in DC mode without acceleration.



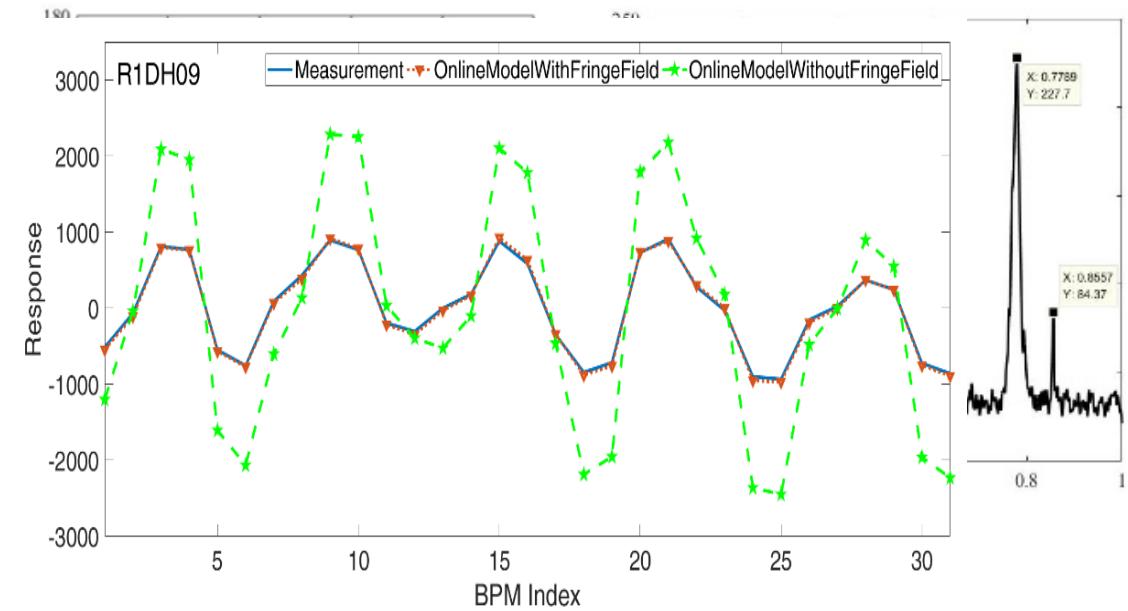
After the optimization of B field, RF pattern and the injection, the beam transmission achieved ~100% one day later.

## Parameters Measurement in DC mode



The measured tune is very close to the design value (4.86, 4.78).

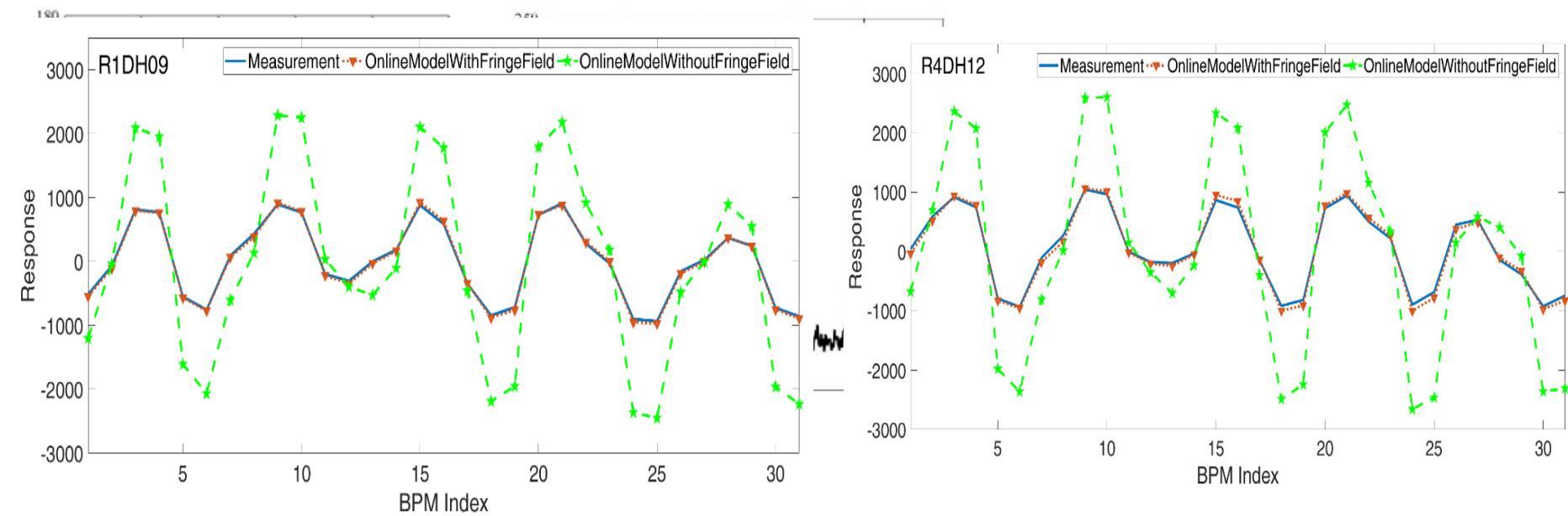
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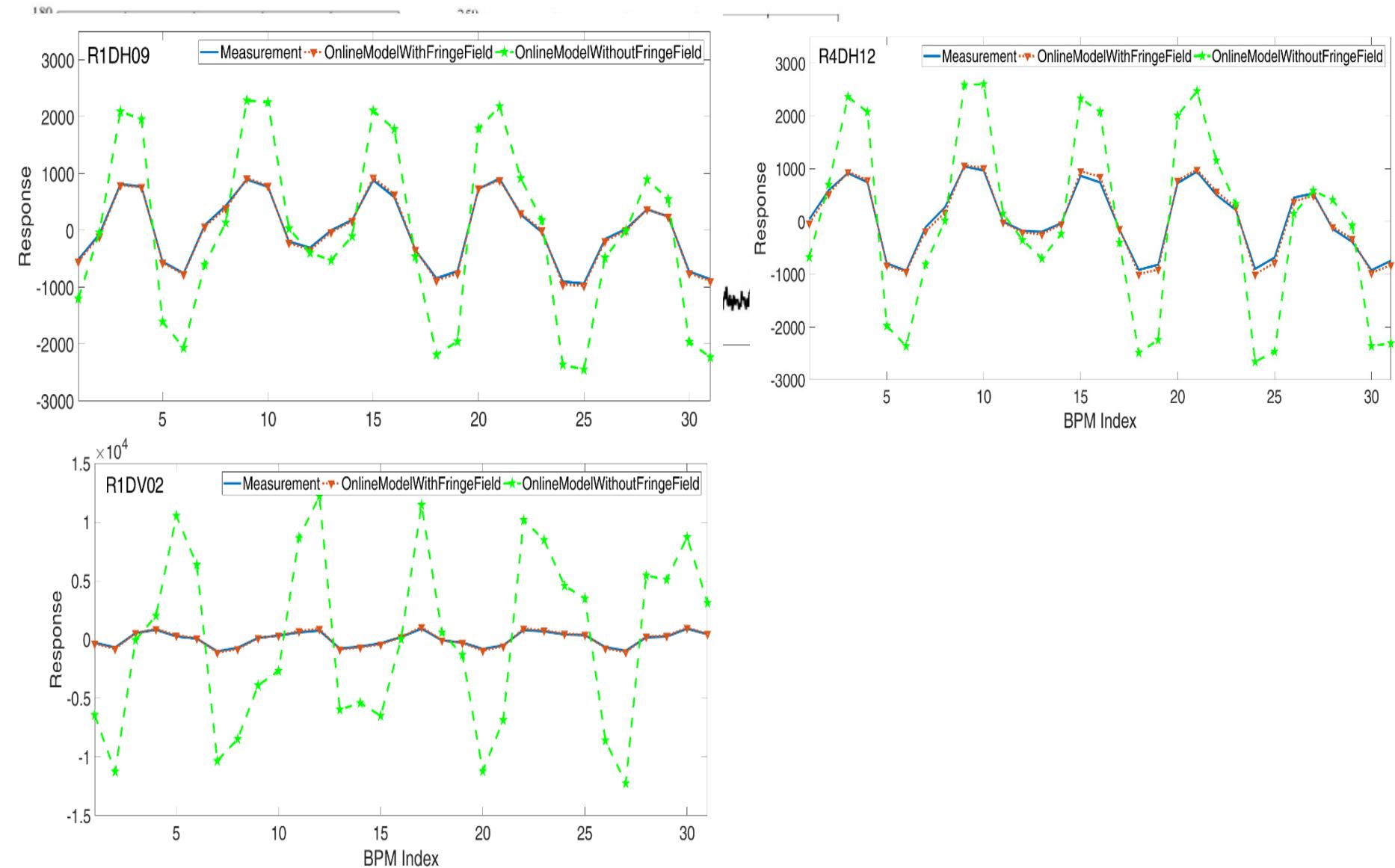
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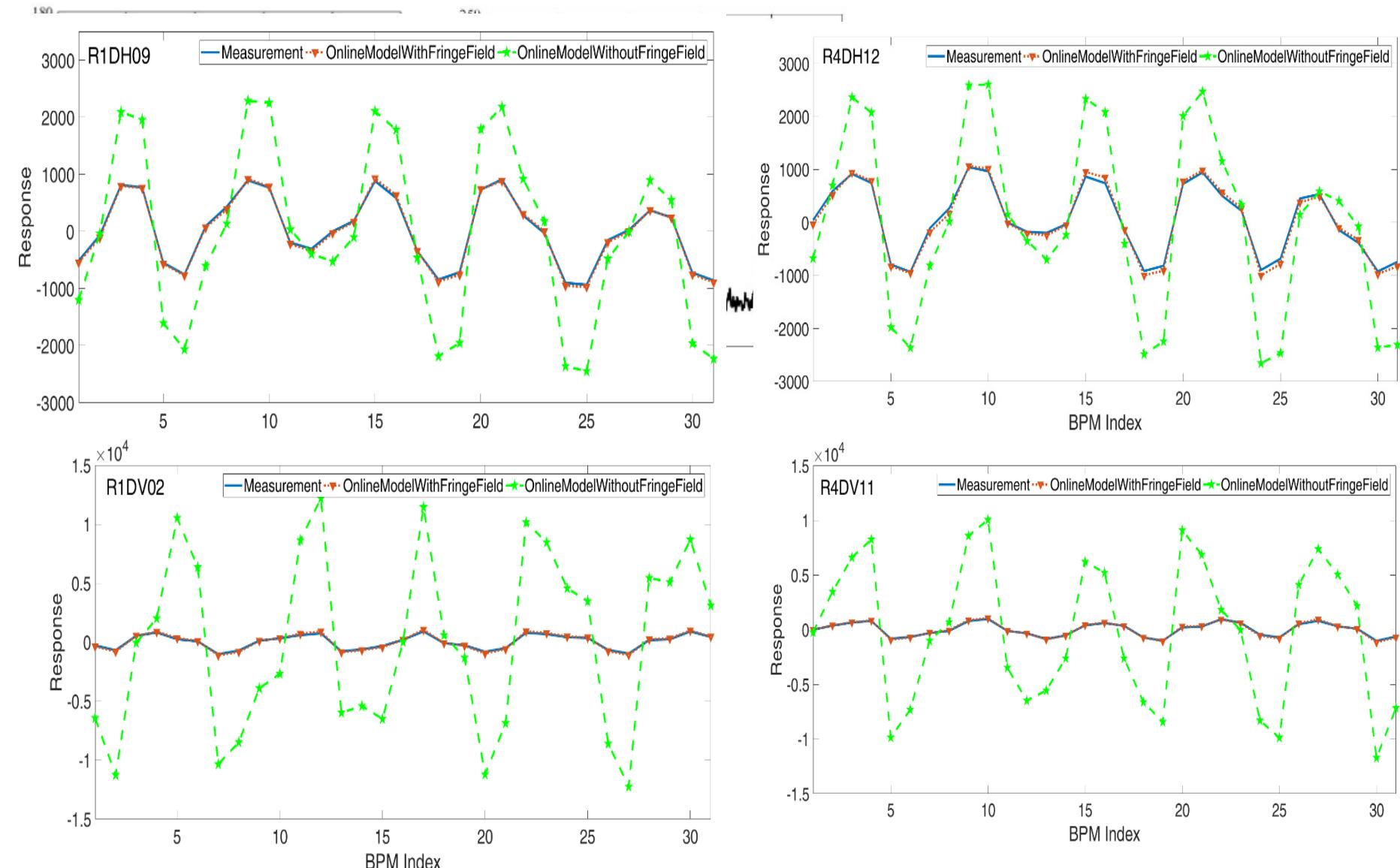
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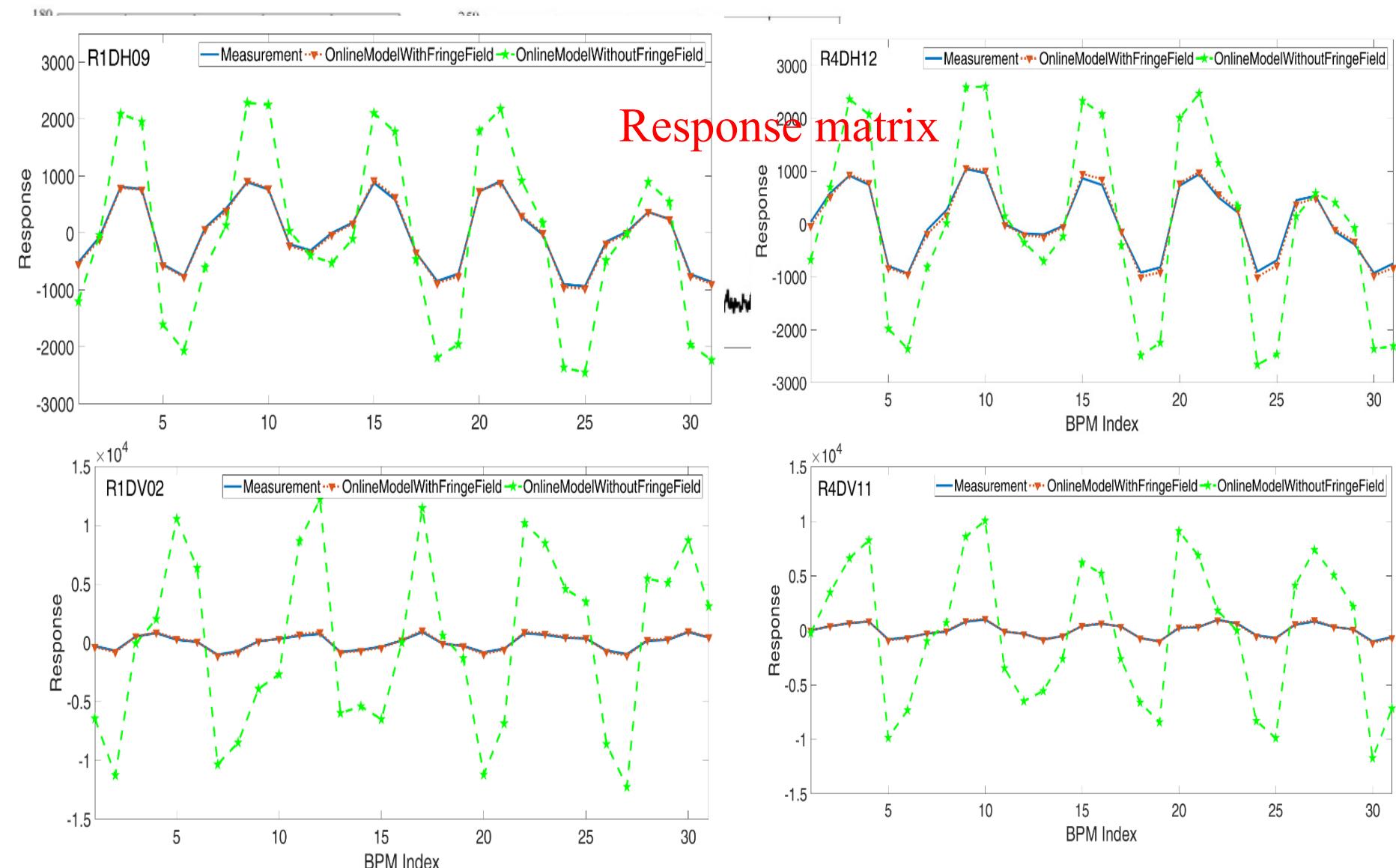
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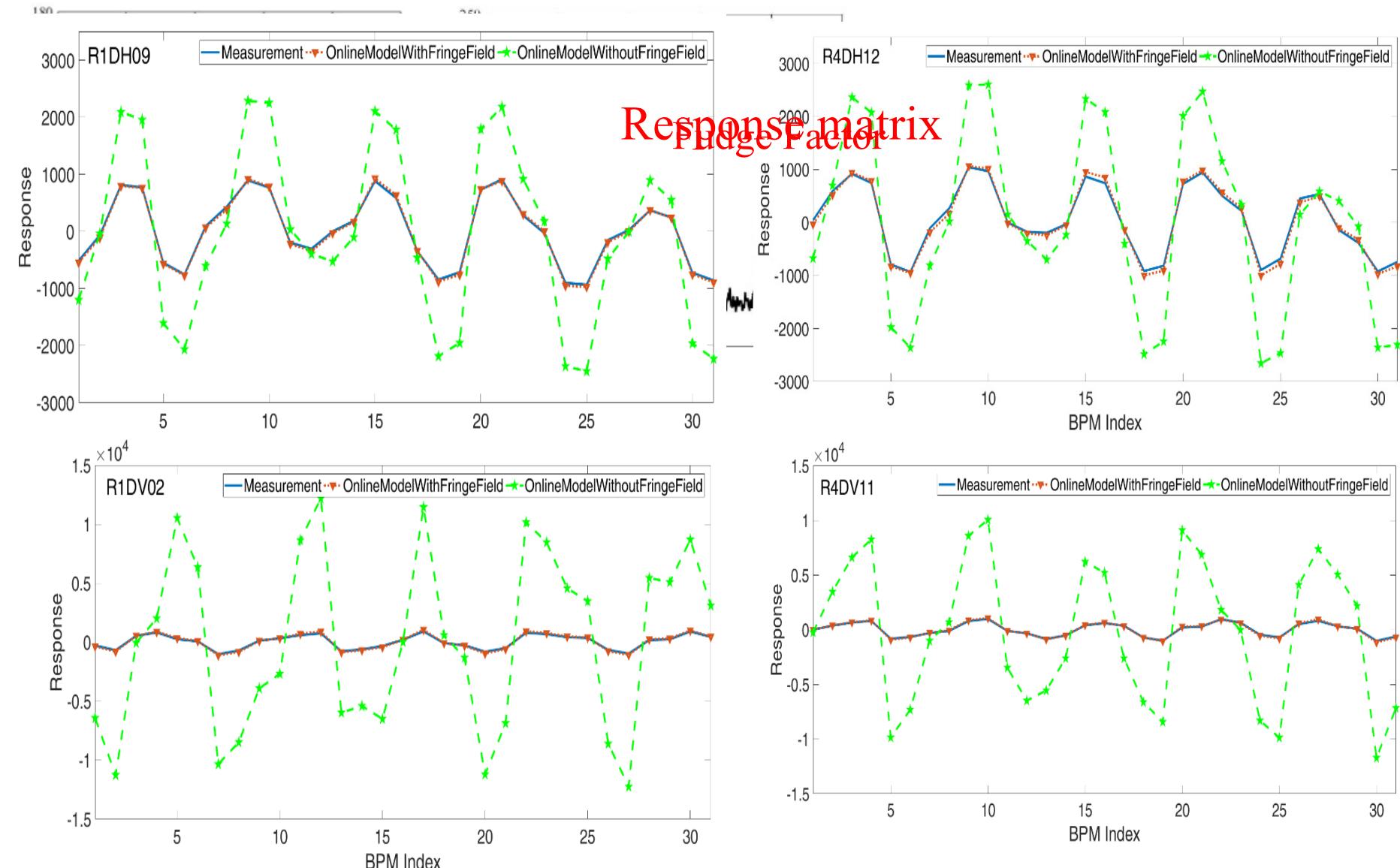
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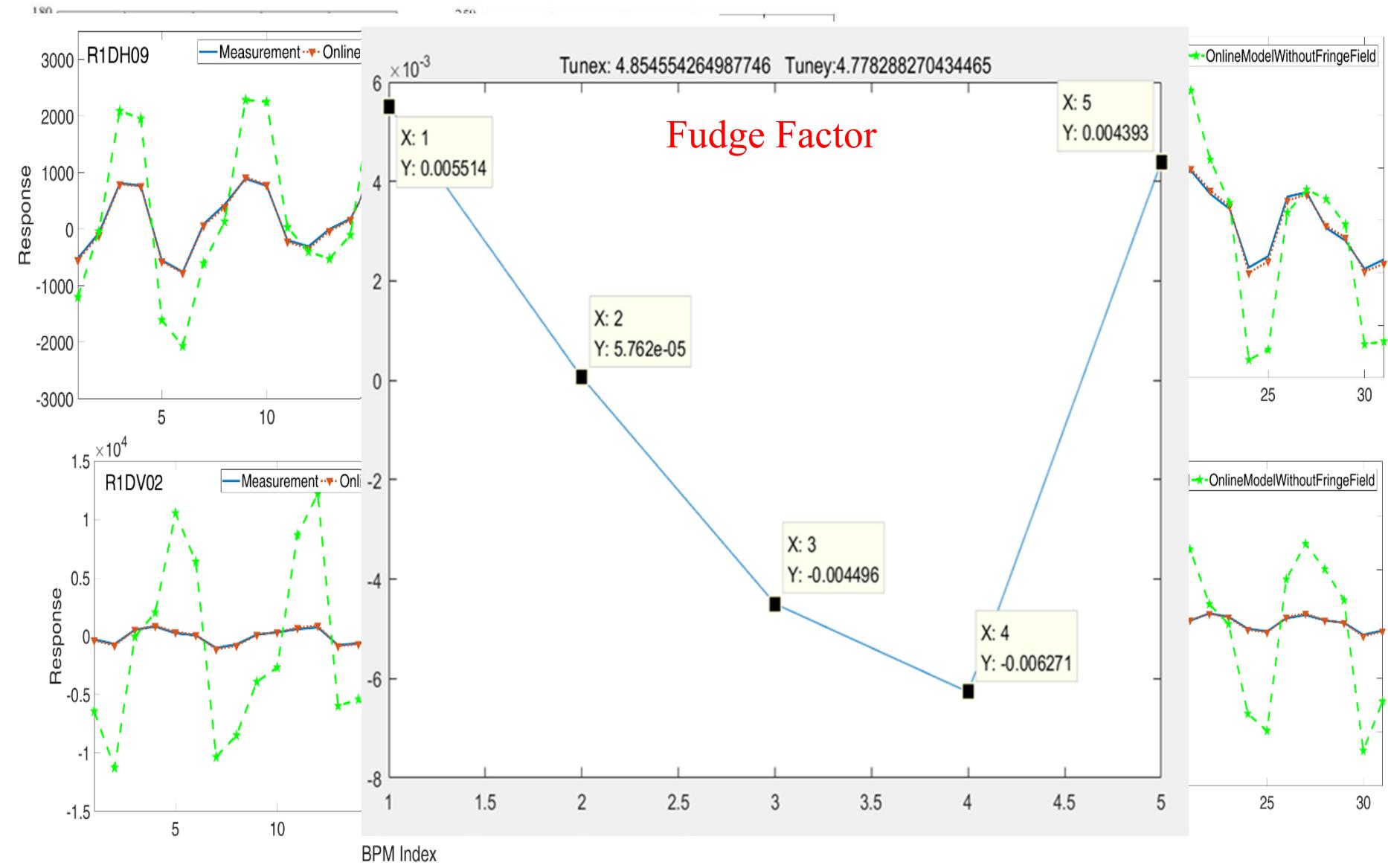
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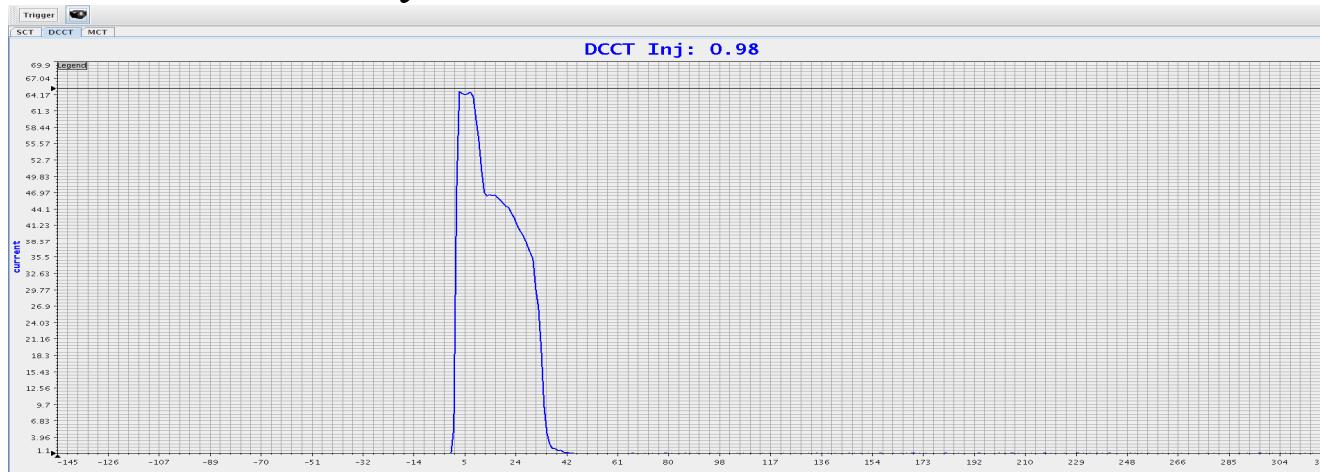
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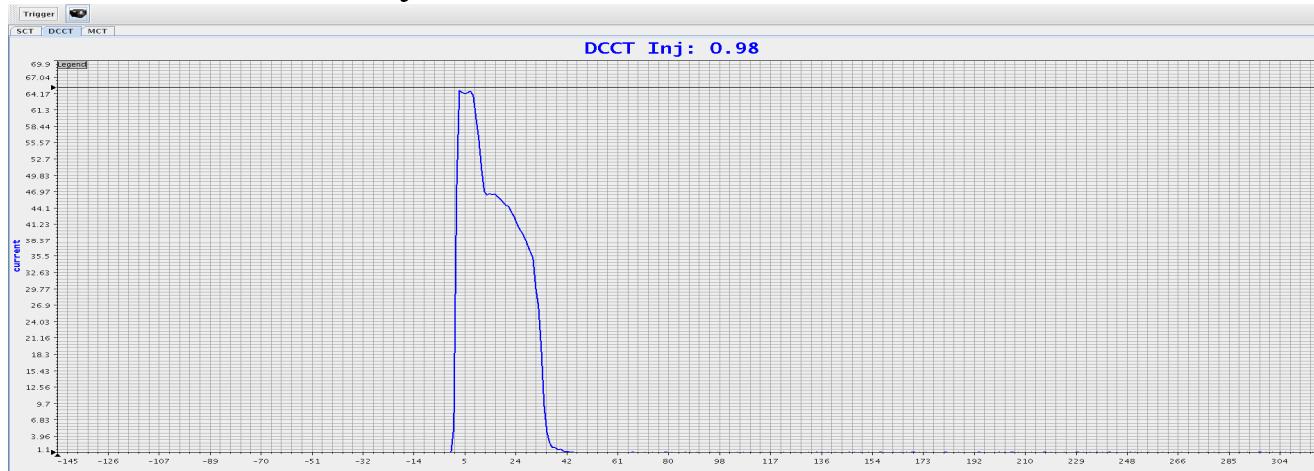
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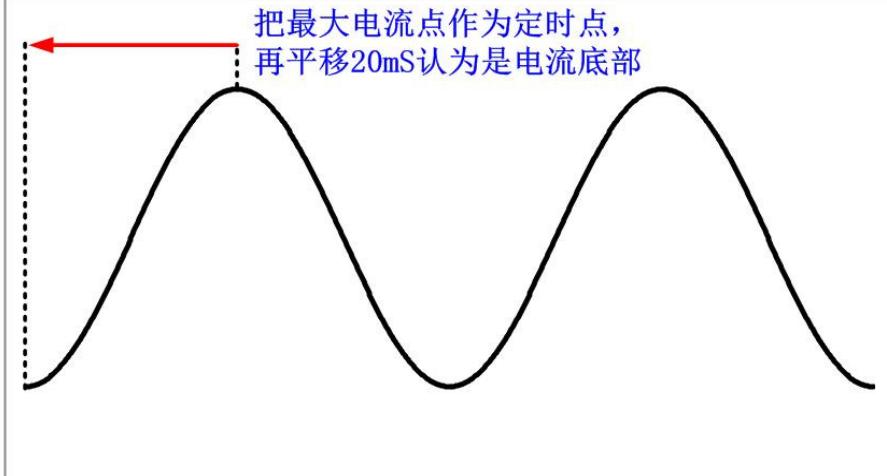
- Beam commissioning in AC mode was started on July 7, 2017. The first beam shot was injected and accumulated successfully.
- The beam life time is only ~3 ms.



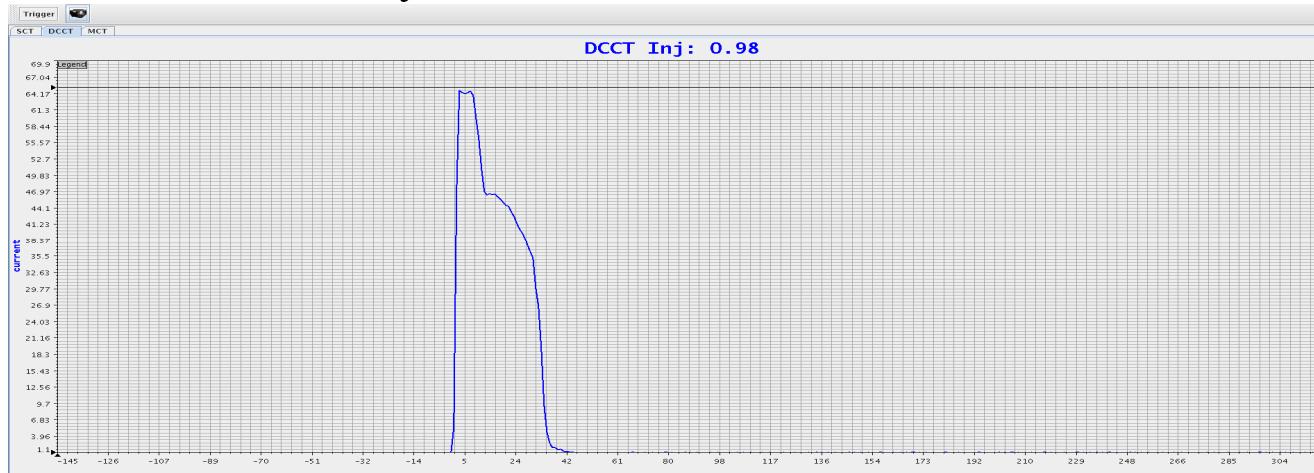
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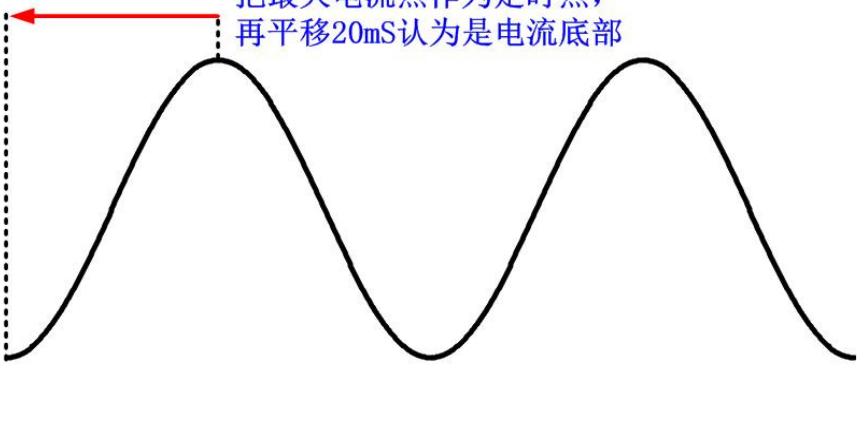
把最大电流点作为定时点，  
再平移20mS认为是电流底部



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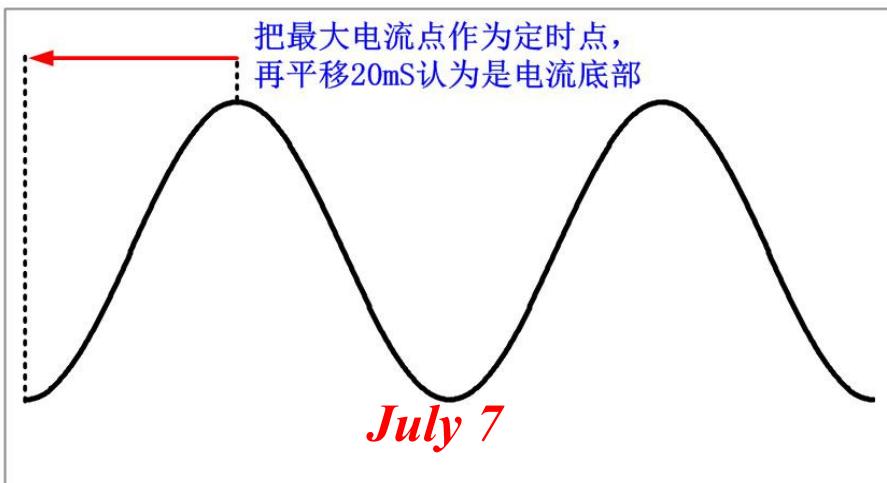
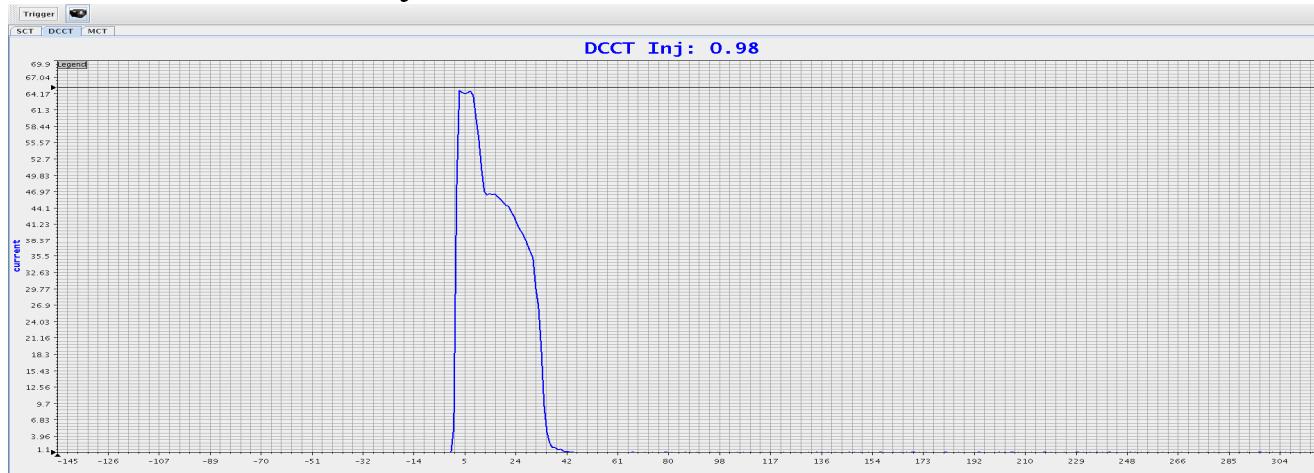


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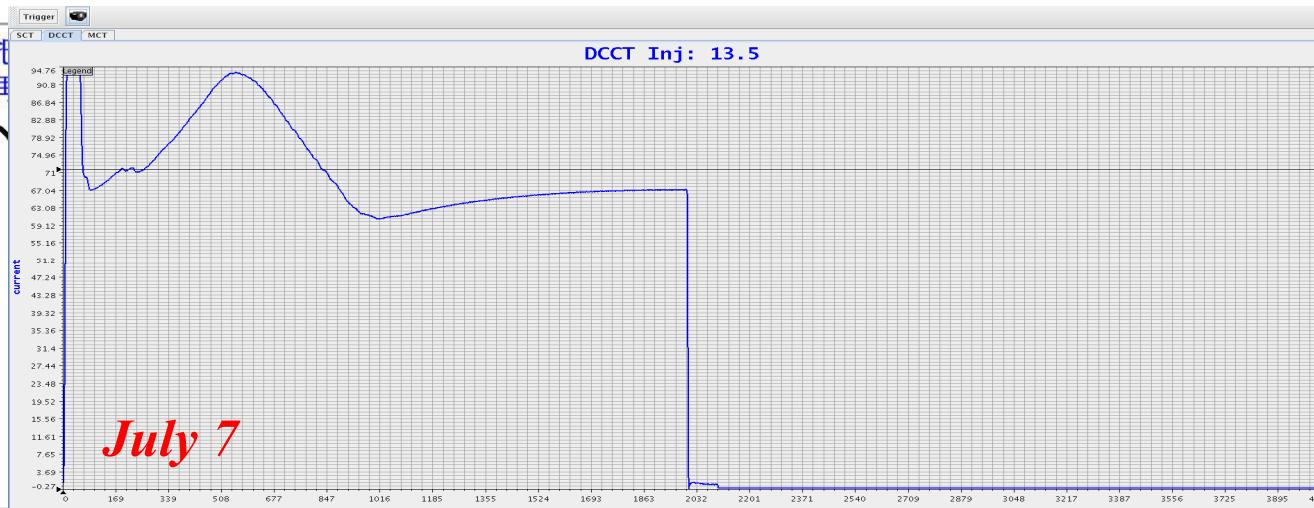
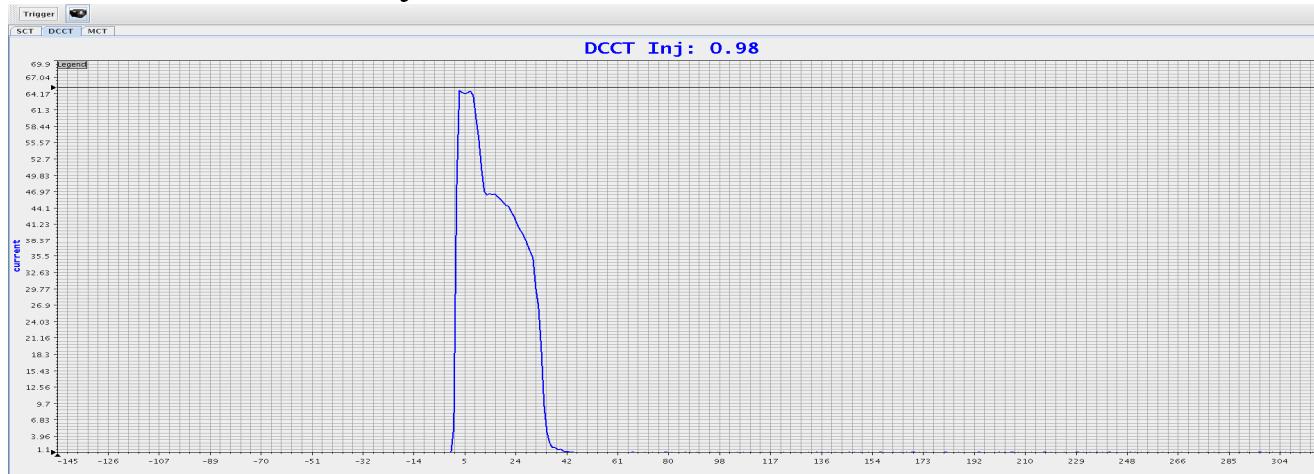
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- The timing error of magnet power supply was about 140  $\mu$ s.

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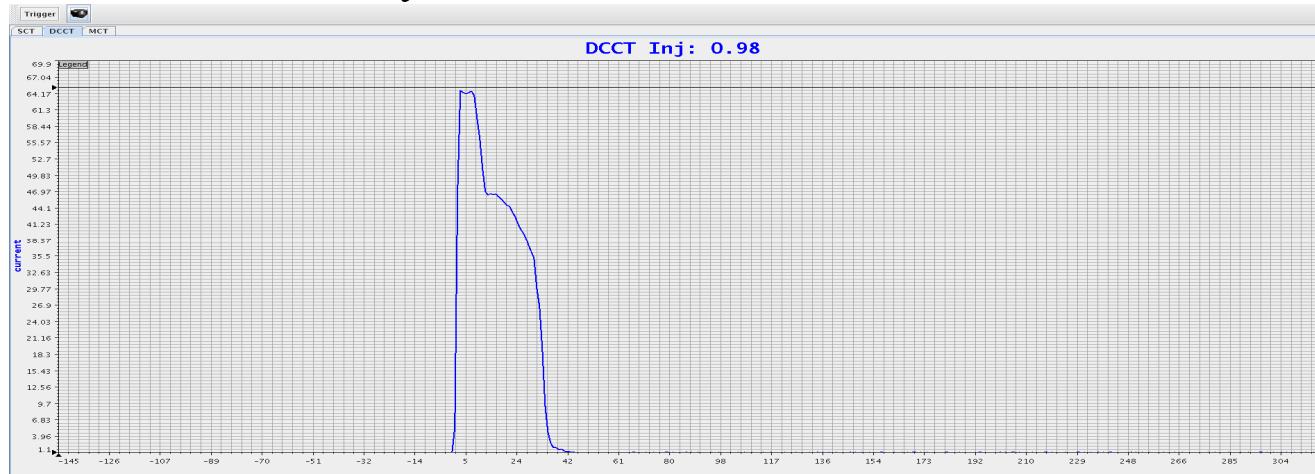
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supply was  
power supply

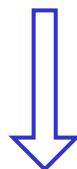
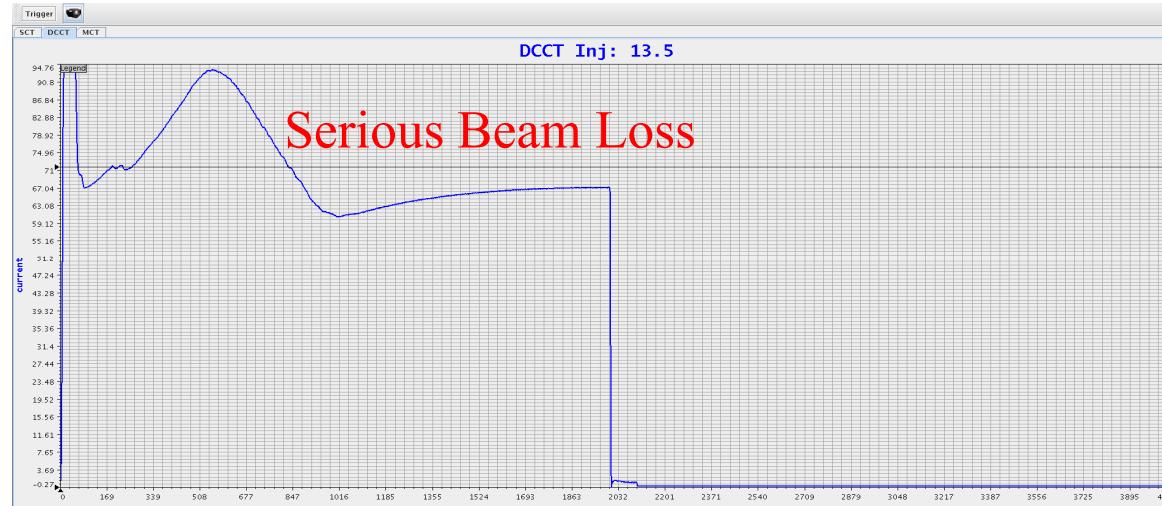
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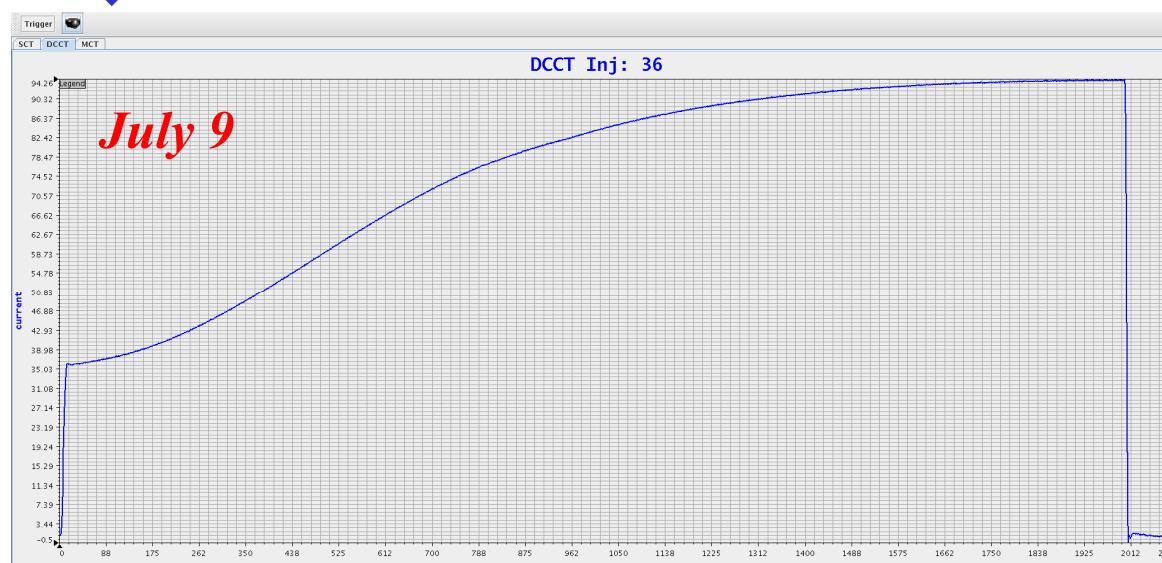
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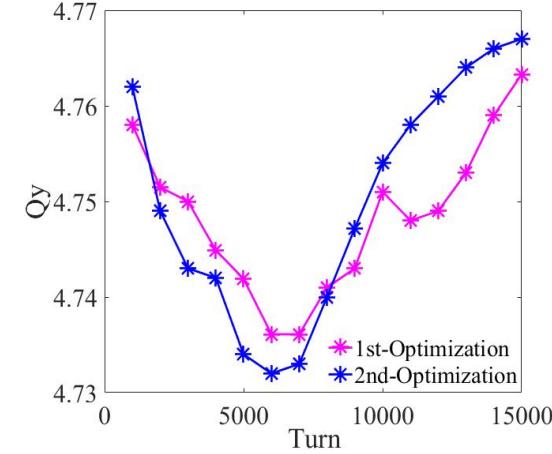
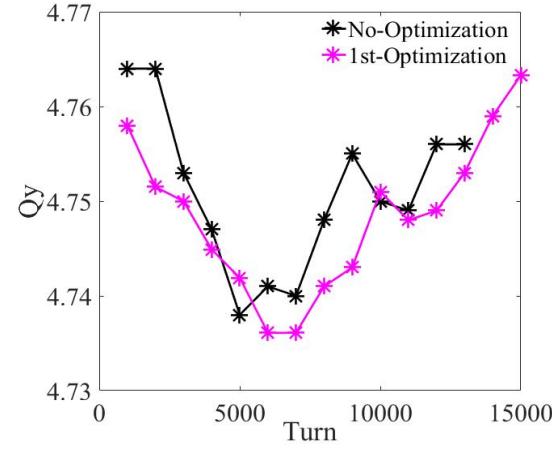
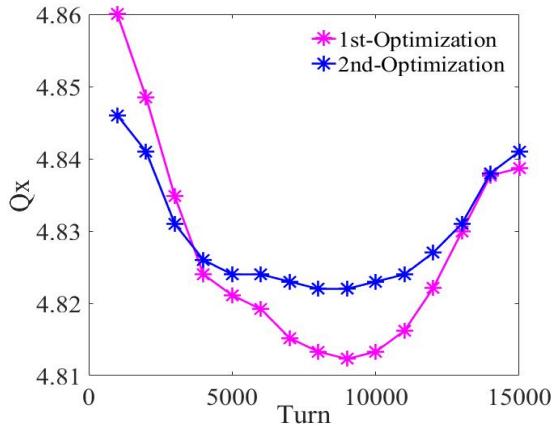
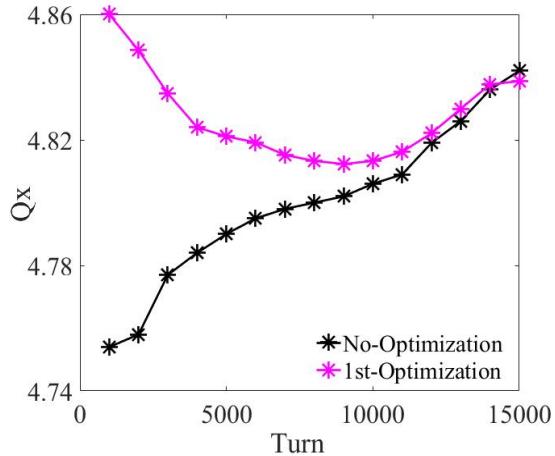
Shift timing between RF and B field, and beam was accelerated to the designed energy 1.6GeV.

# Stage I Beam Commissioning

 散裂中子源  
 China Spallation Neutron Source


- Increase RF Voltage, tune the RF frequency ramping curve
- The designed RF voltage is **165 KV**, and the real voltage is only **140KV**





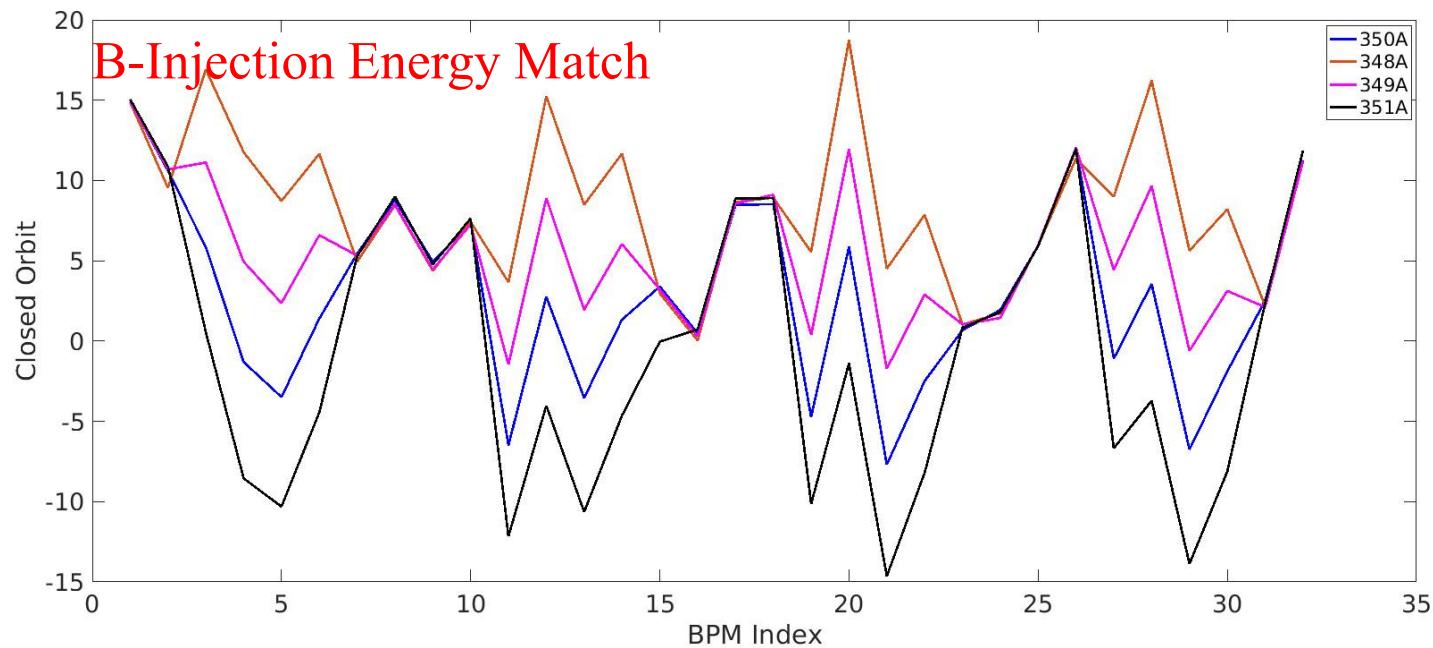
- Optimize the tune during acceleration process.
- The  $B(G)$ -I for RCS magnets in  $61\text{MeV}\sim 1.6\text{GeV}$  mode was not measured.
- The error of the set-point for quadrupole and dipole power supply is very large.

- Stage II beam commissioning of CSNS/RCS was started on January 15, 2018 with the injection energy of **80 MeV**.
- The beam commissioning was started in DC mode without acceleration.
- The beam transmission rate achieved 100% on the same day.

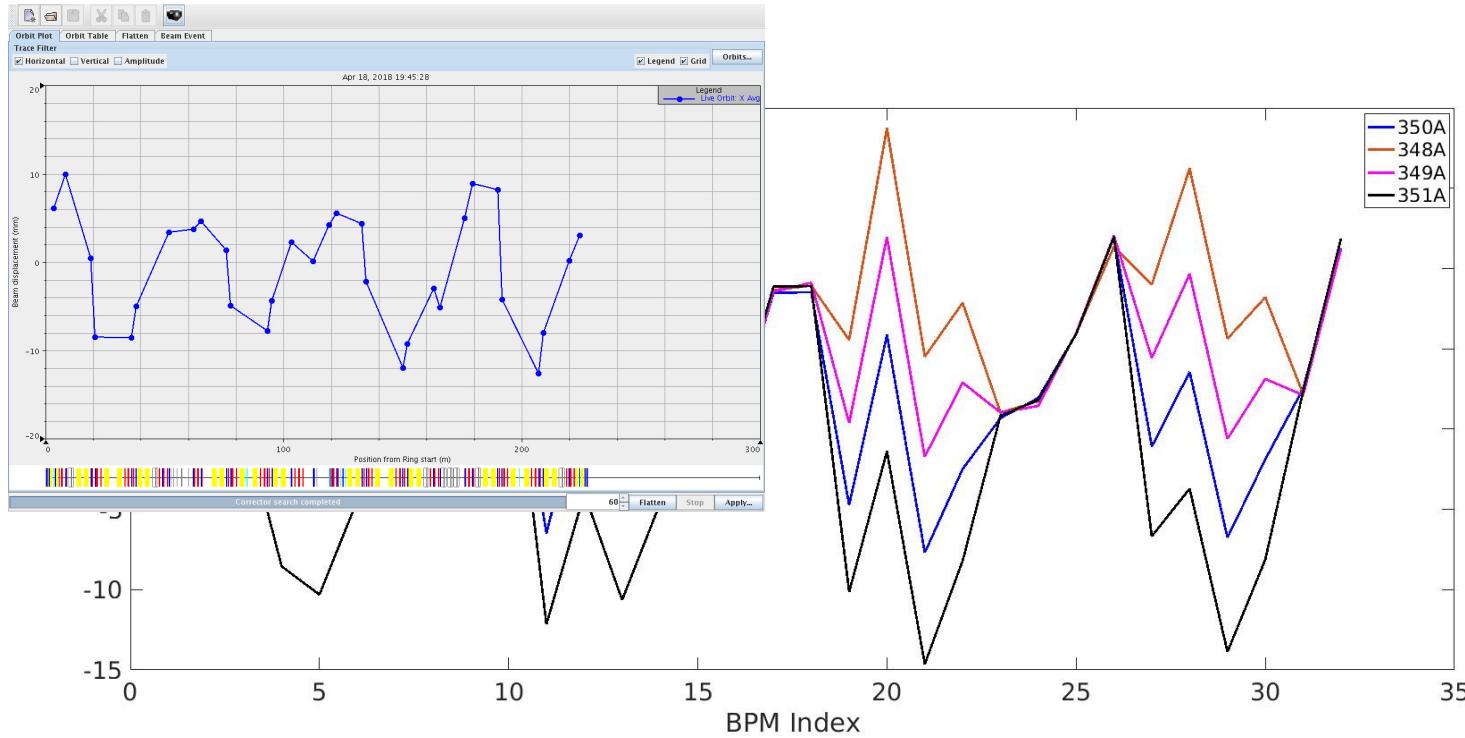
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## B-Injection Energy Match

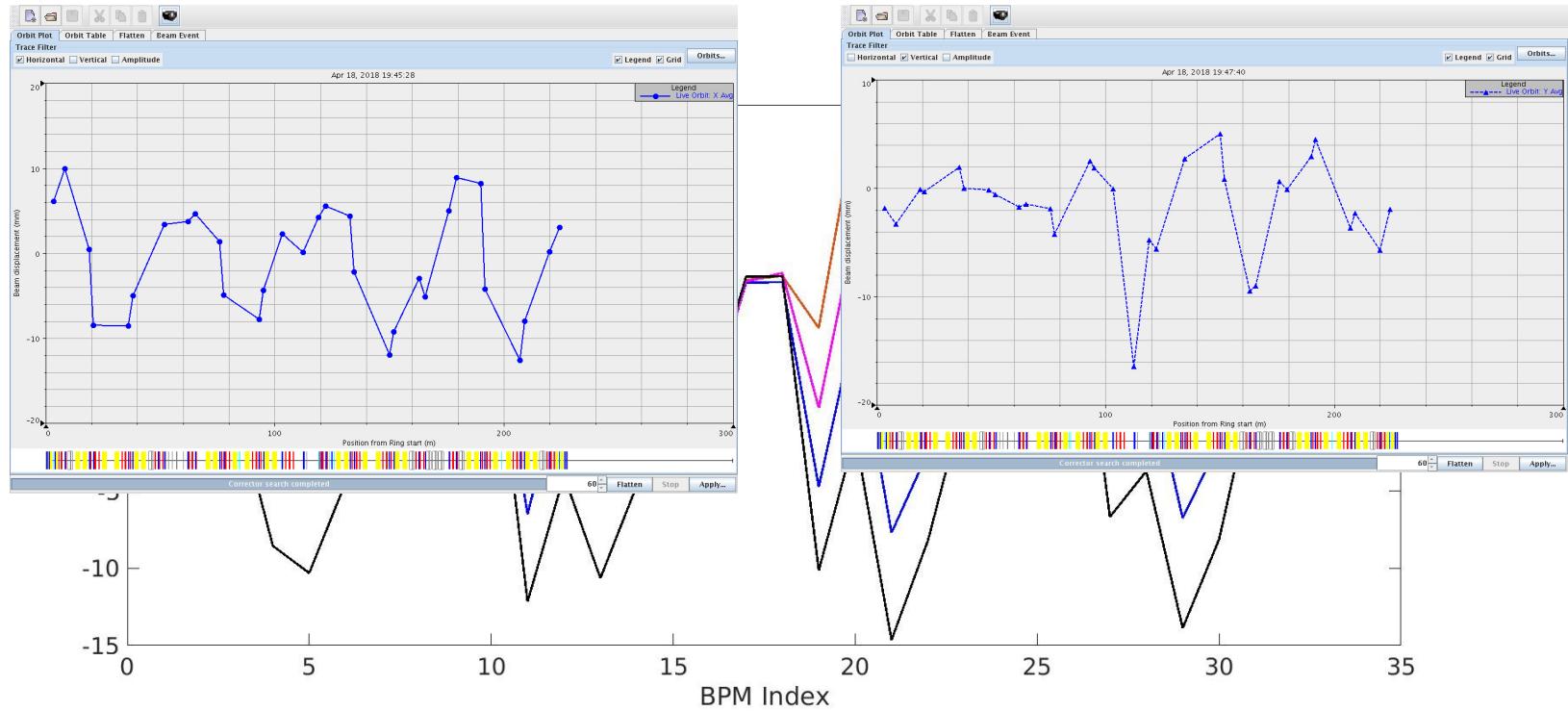
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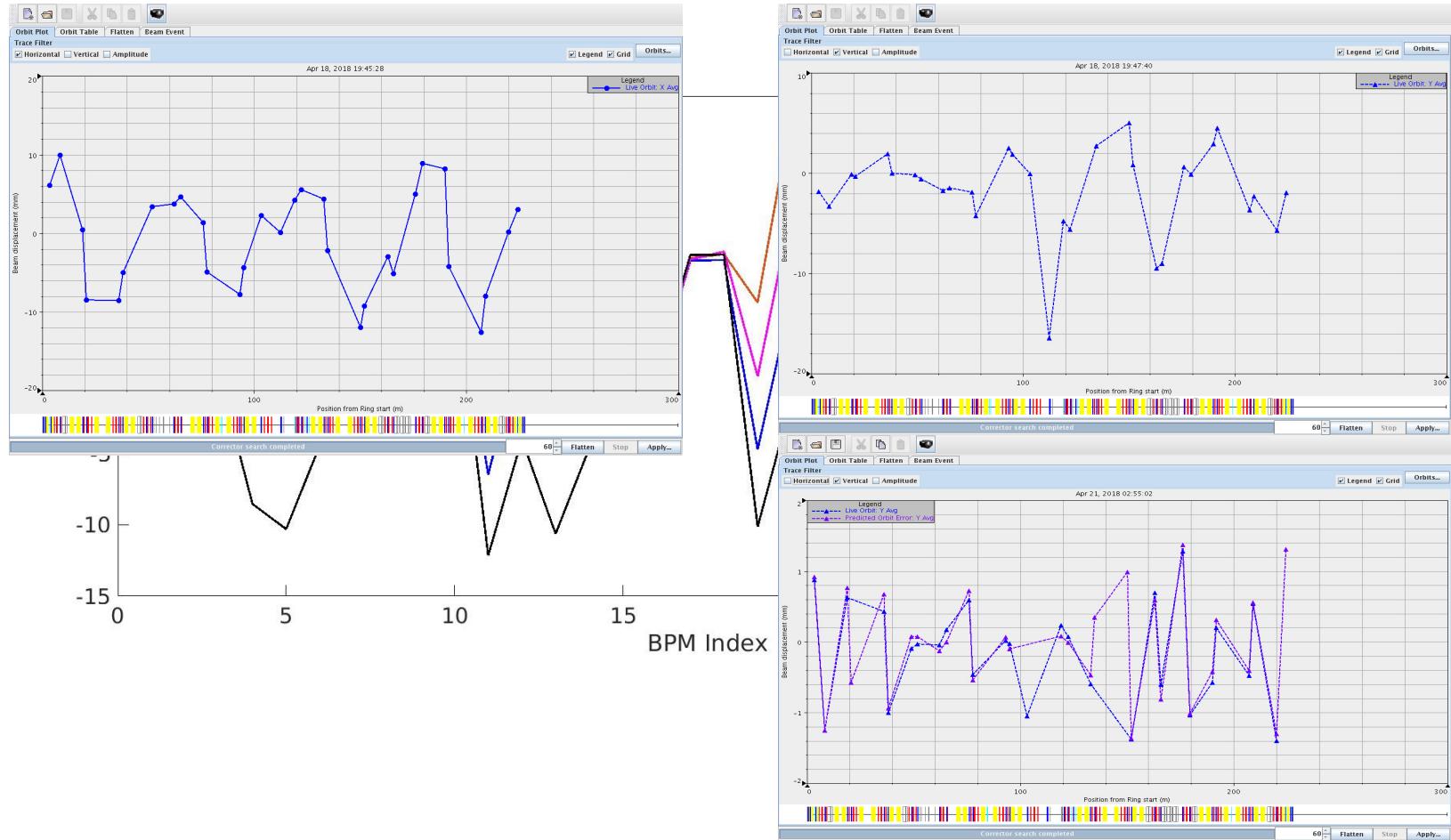
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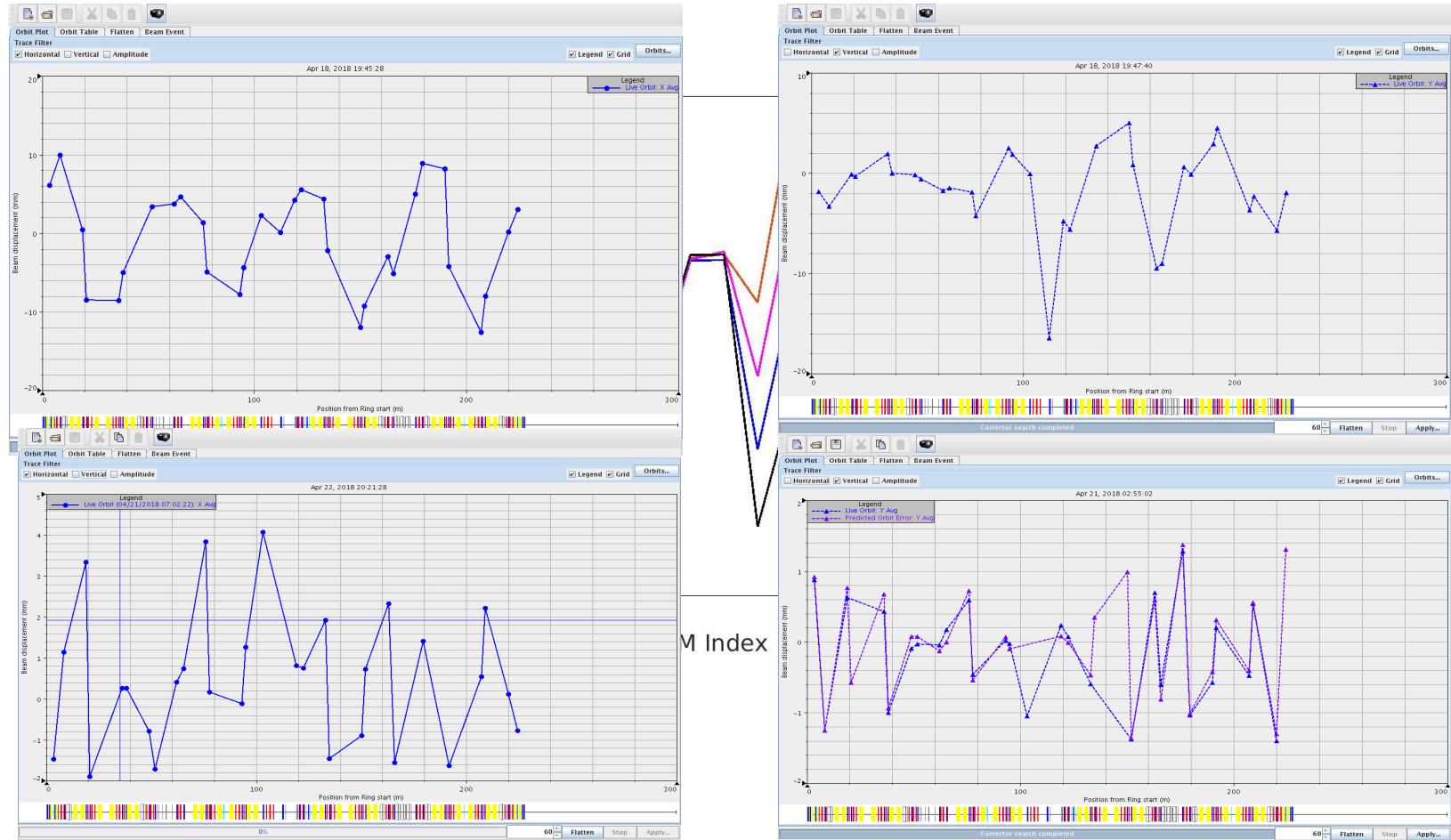
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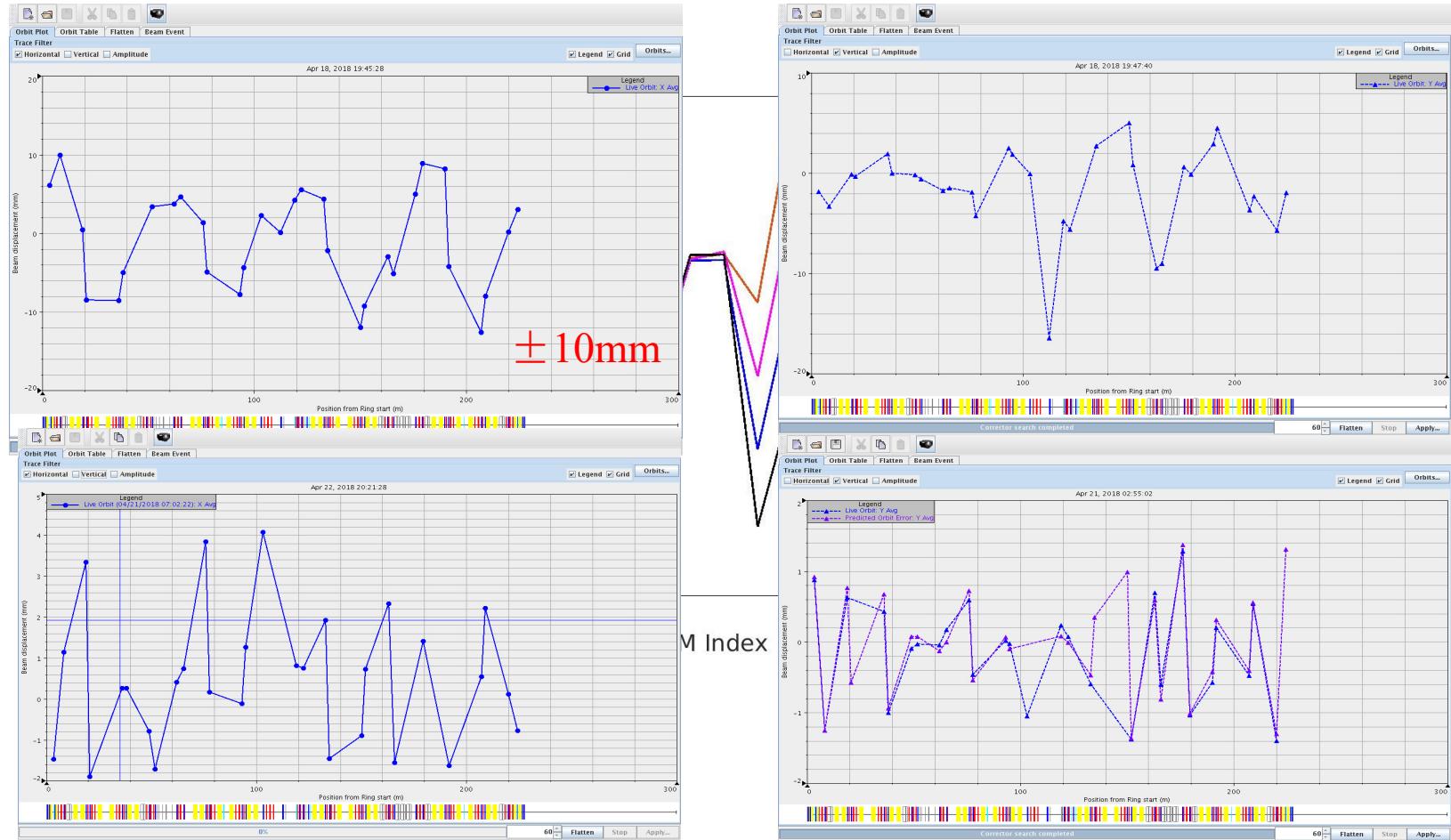
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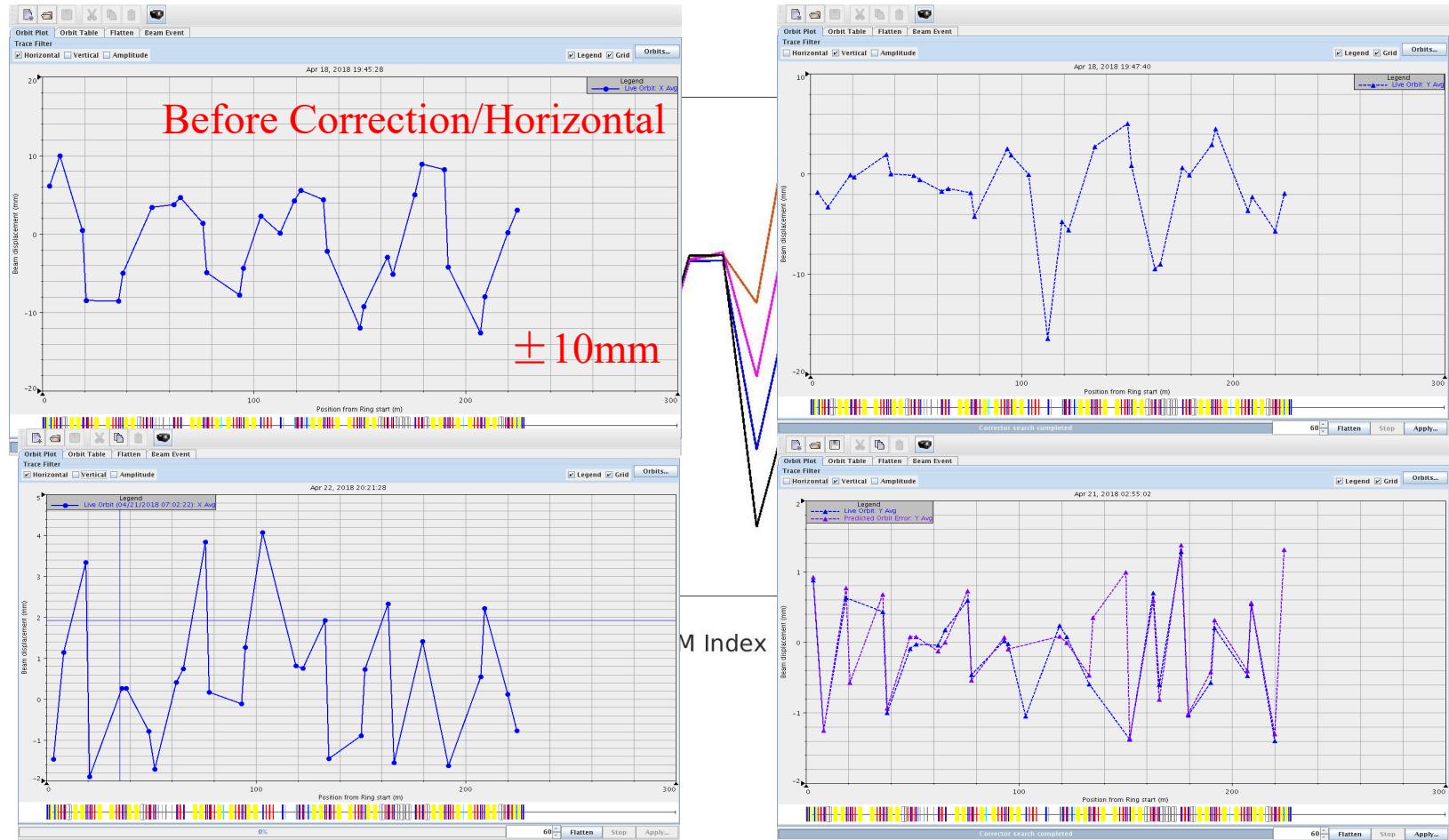
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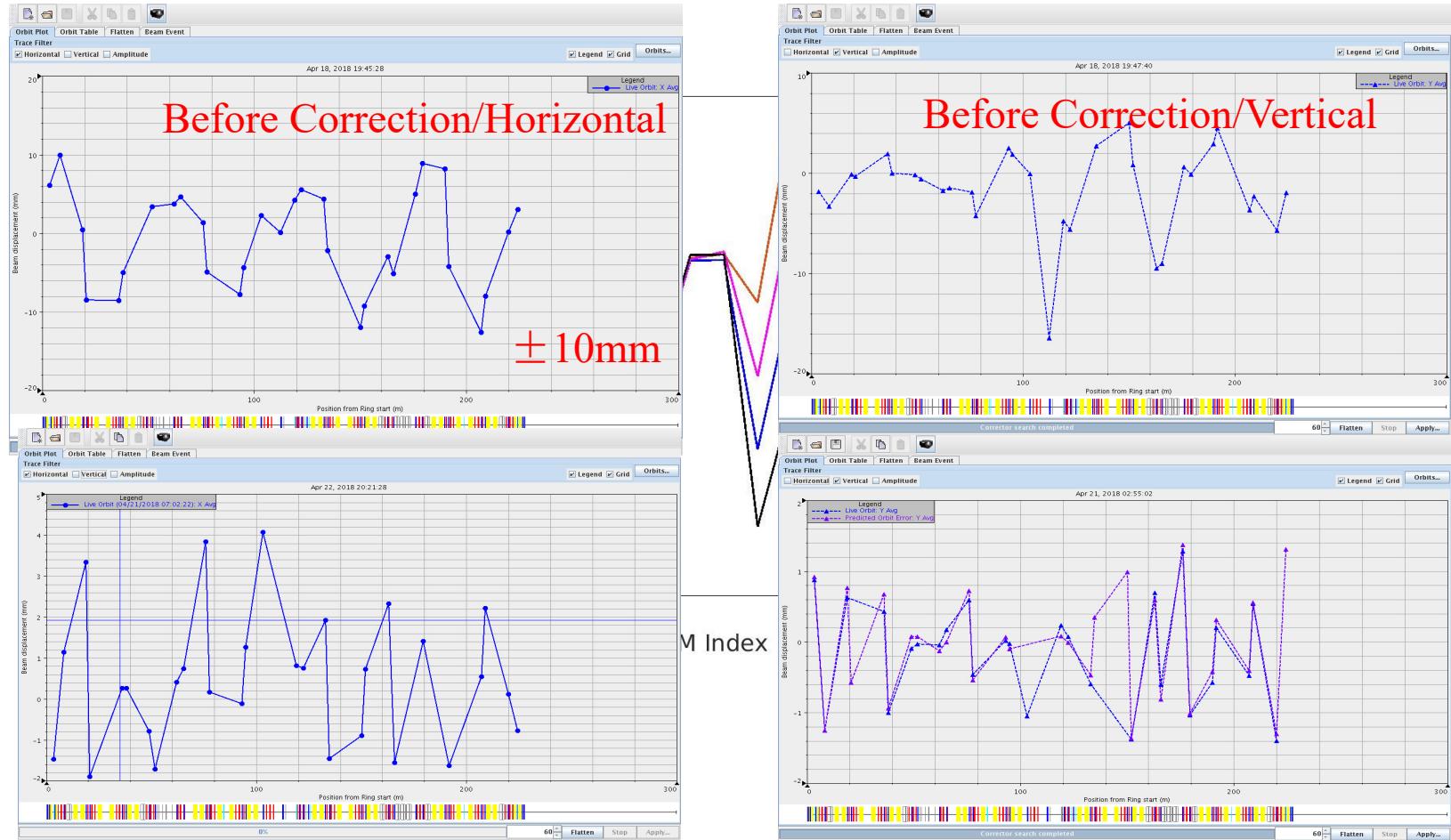
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- The beam transmission rate achieved 100% on the same day.



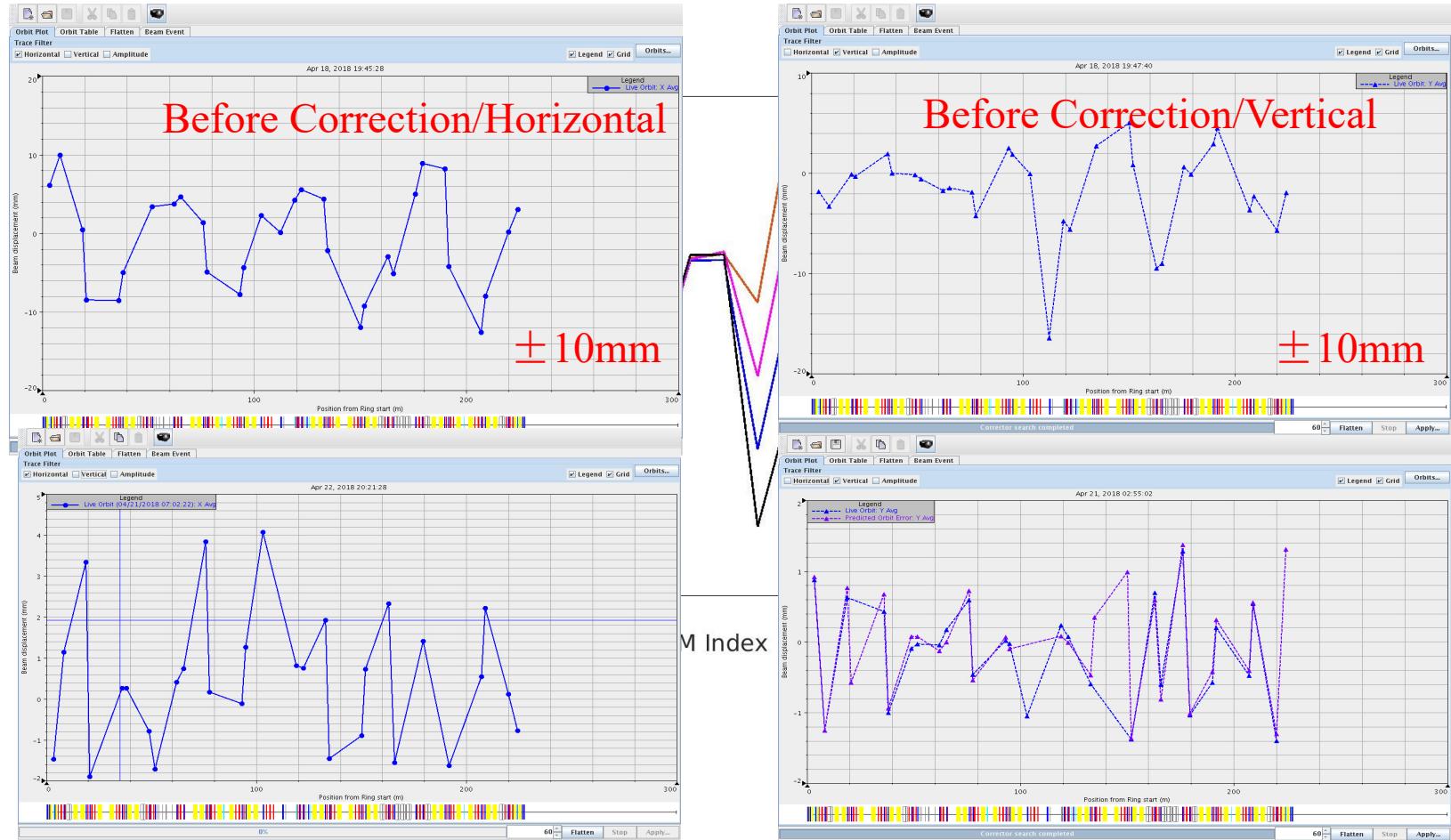
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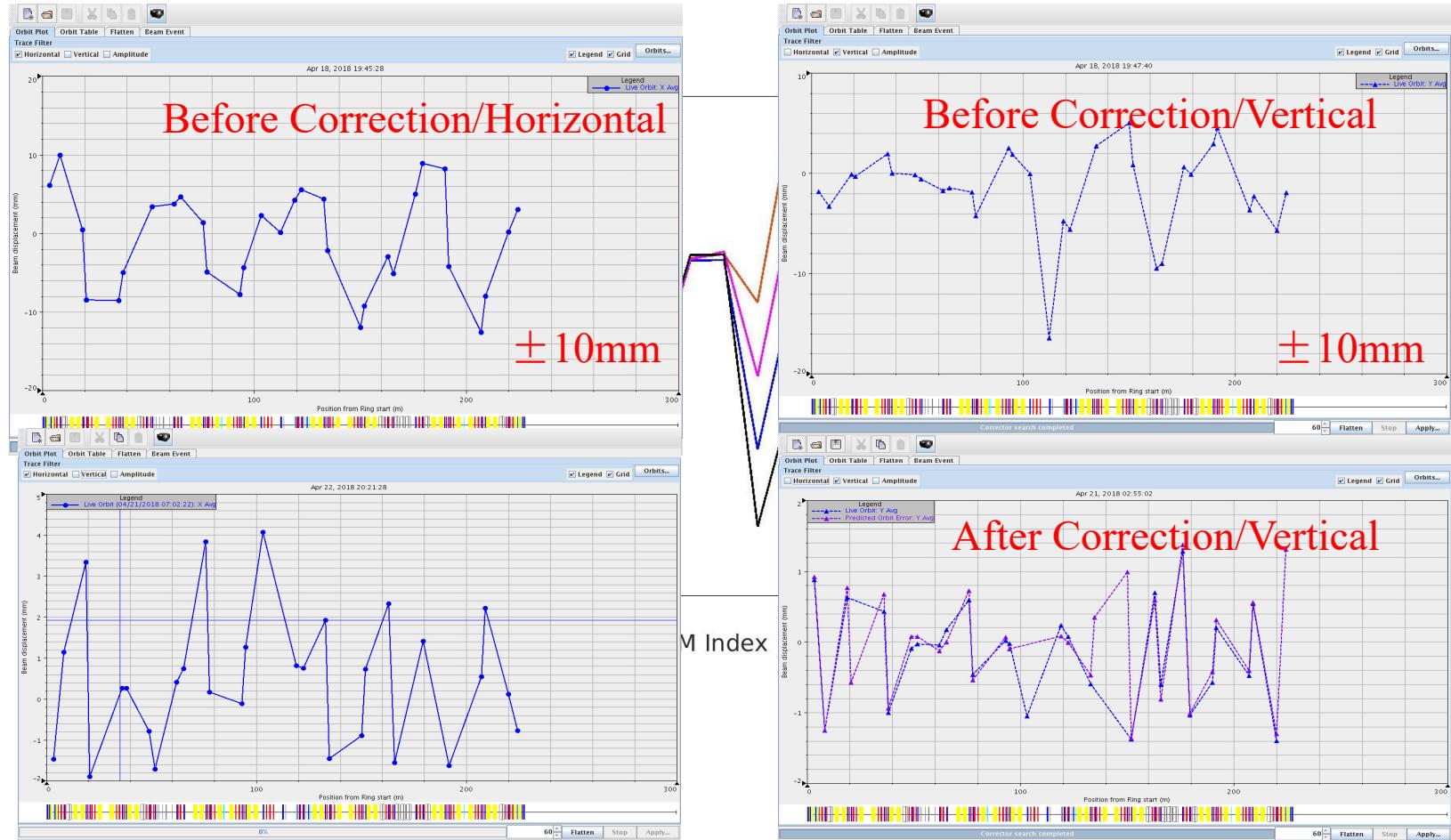
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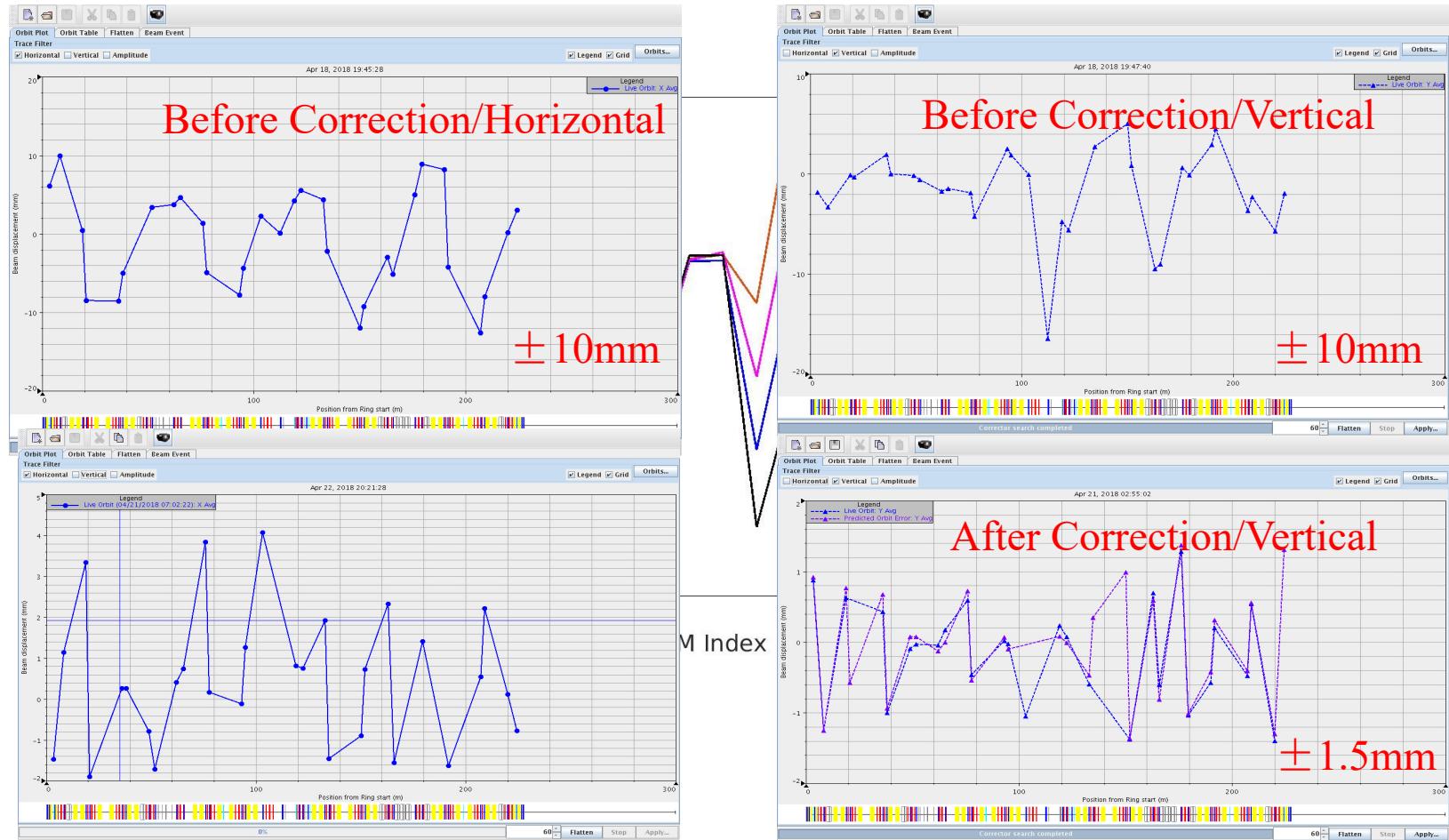
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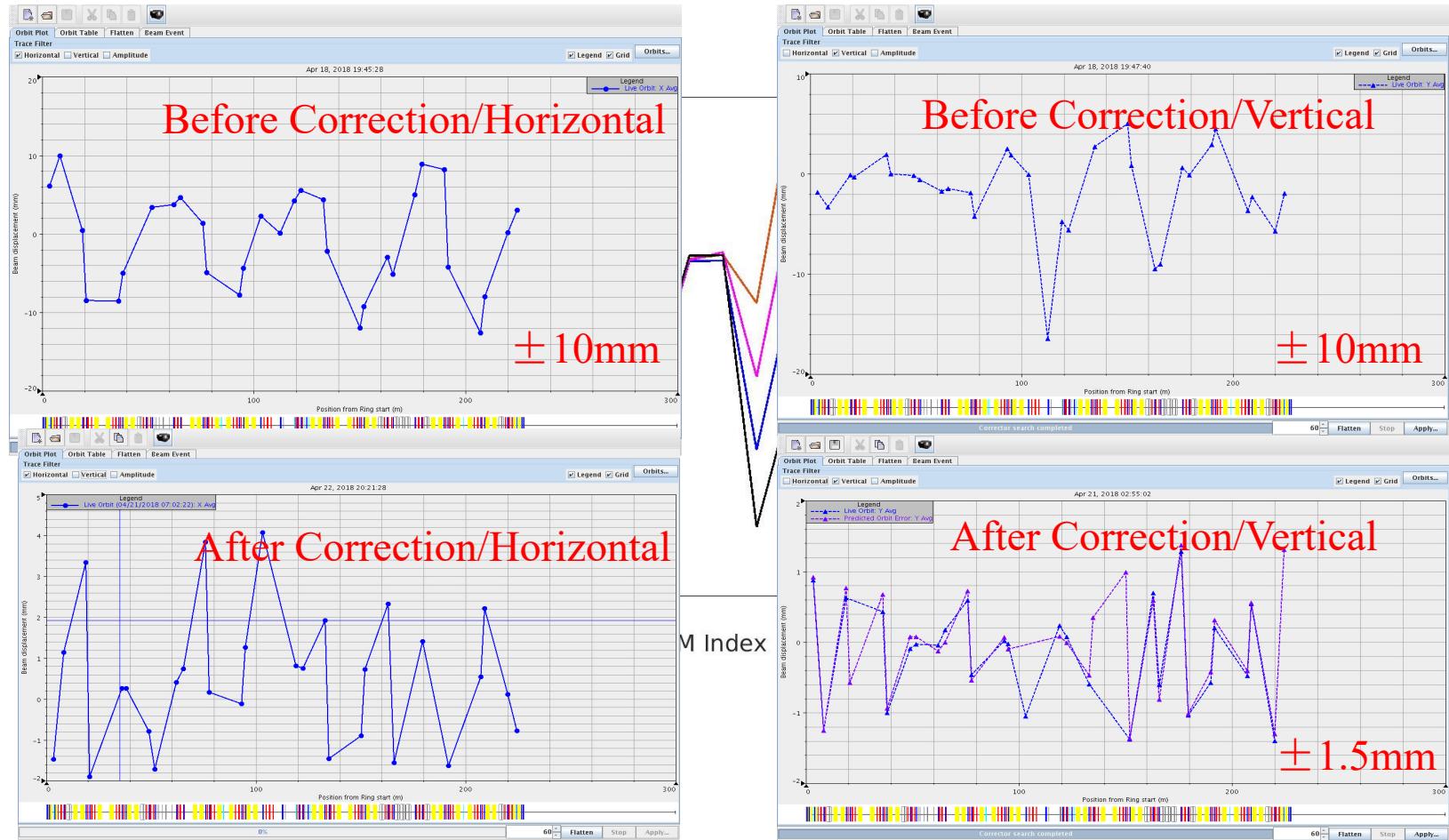
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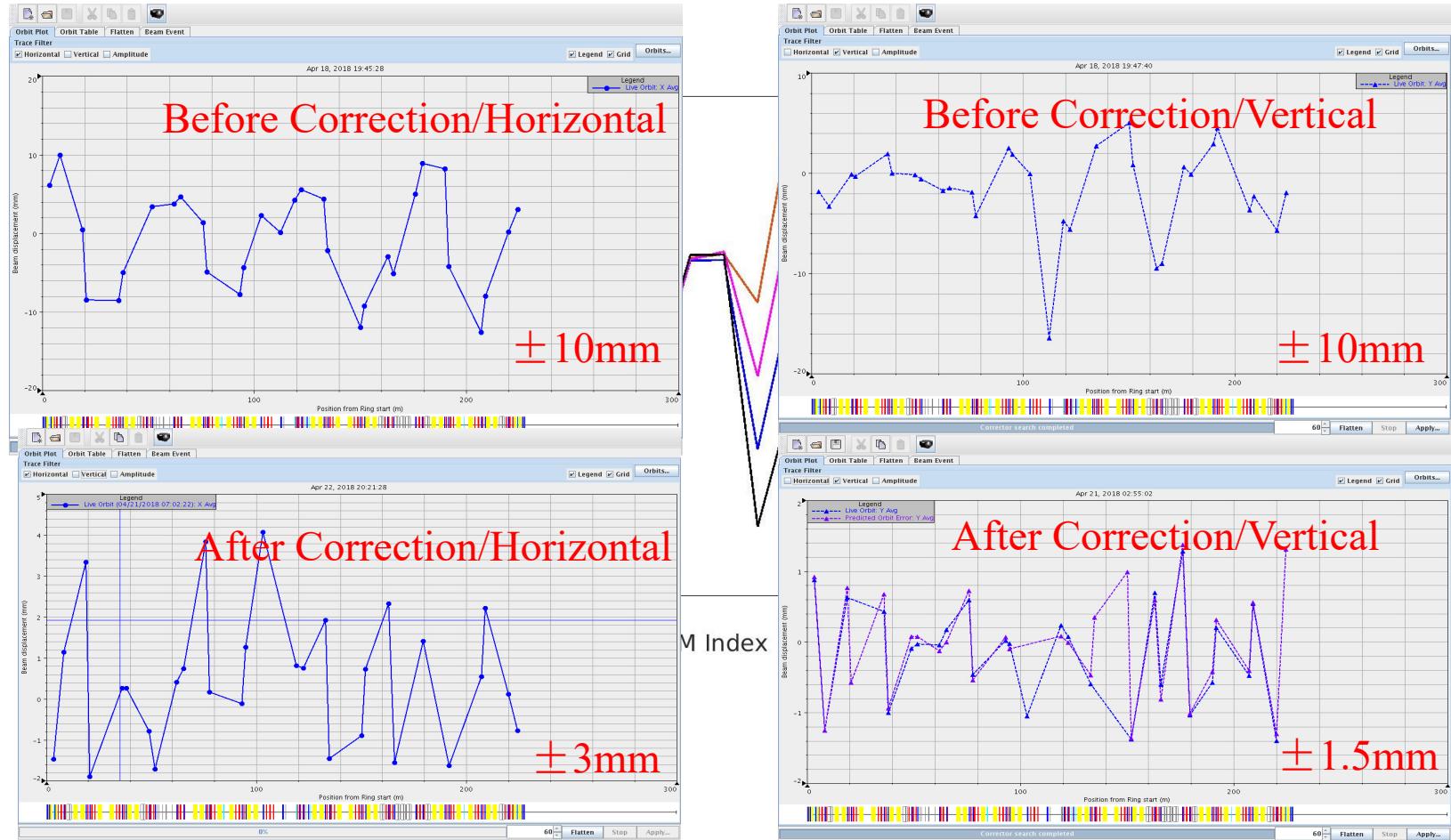
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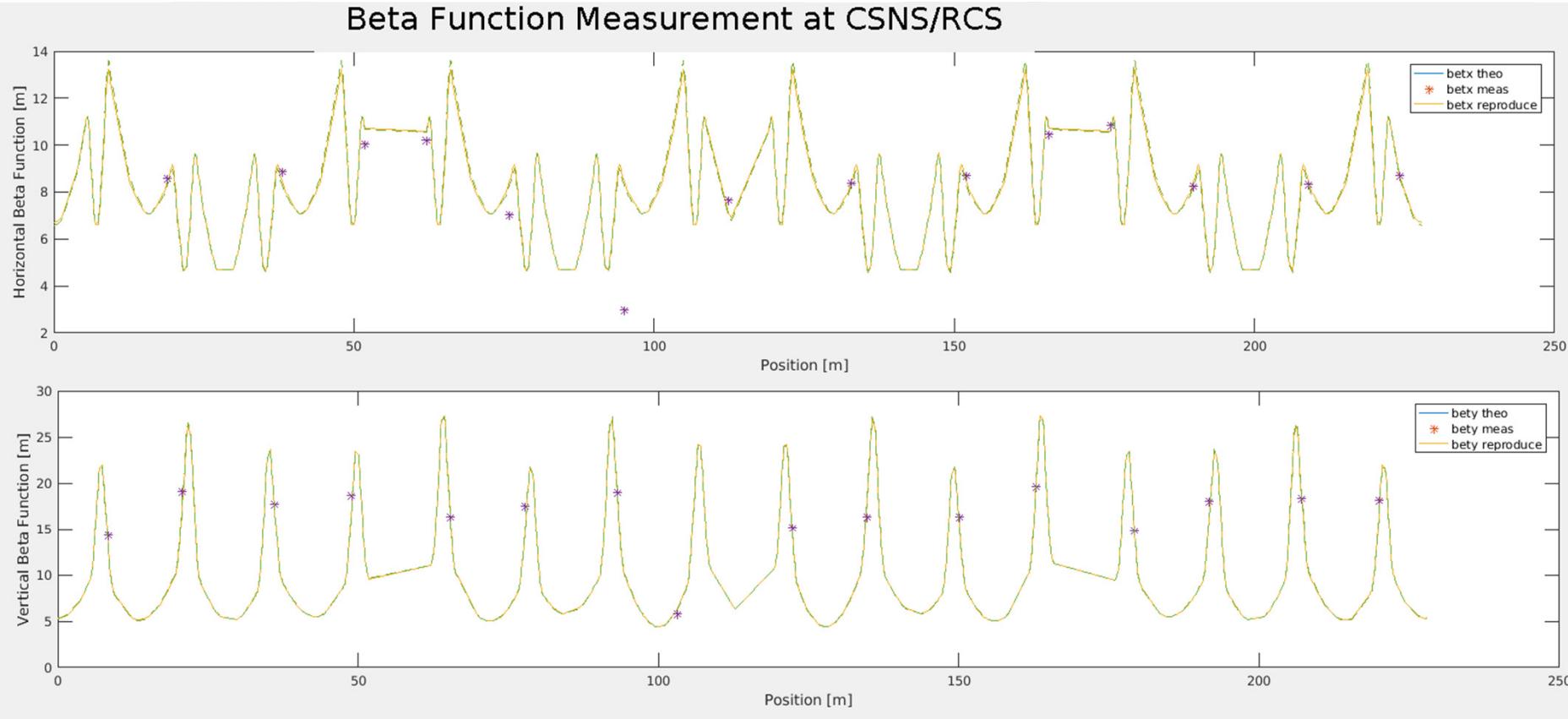
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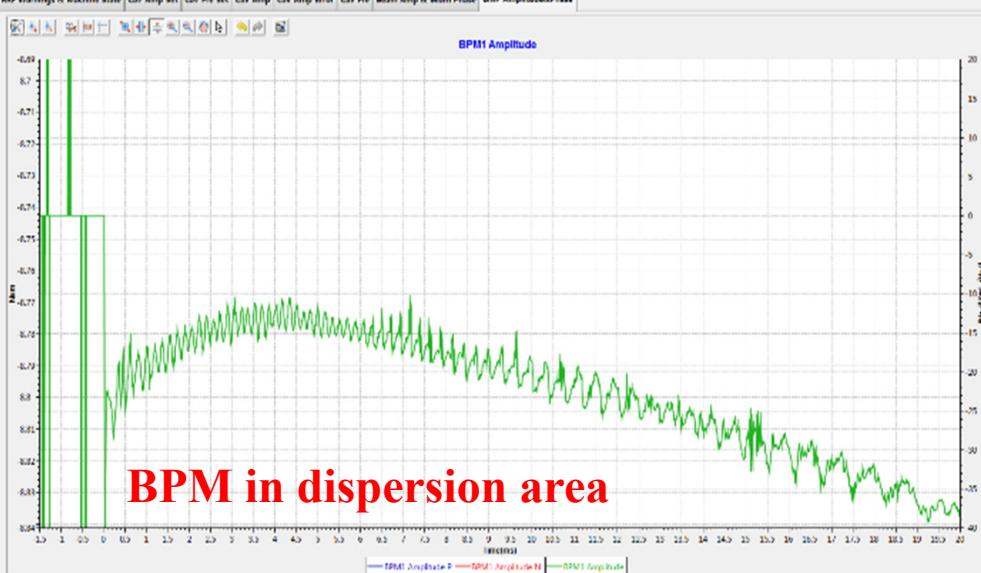
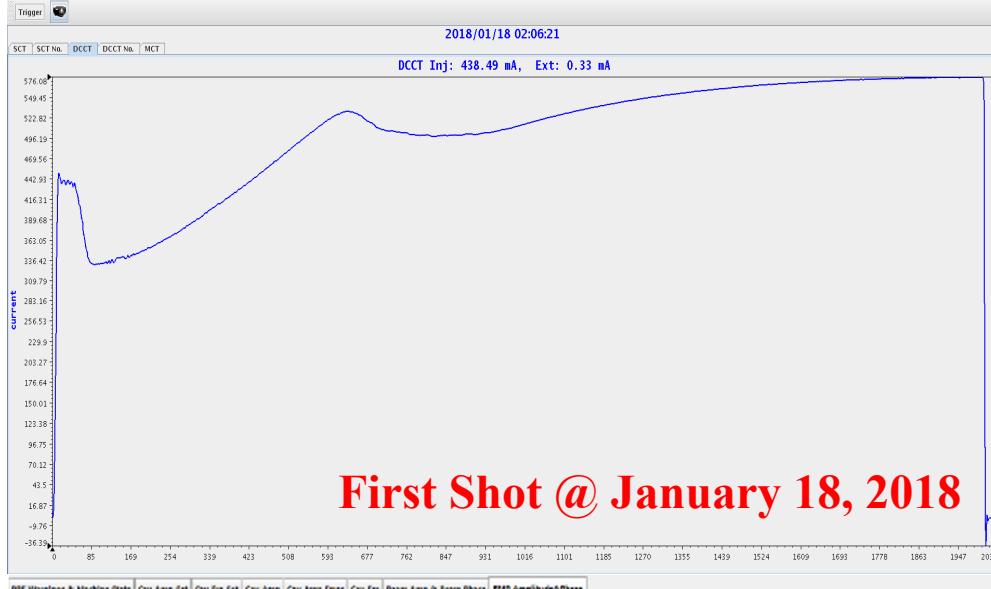
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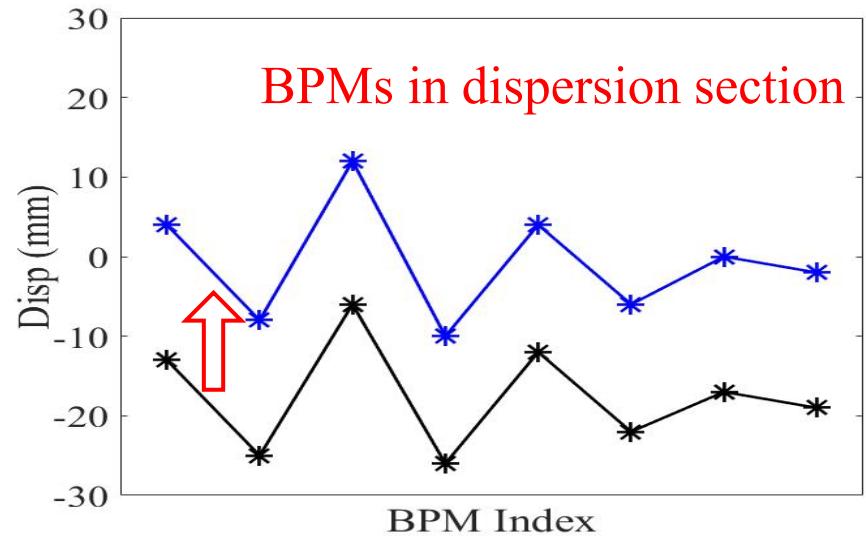
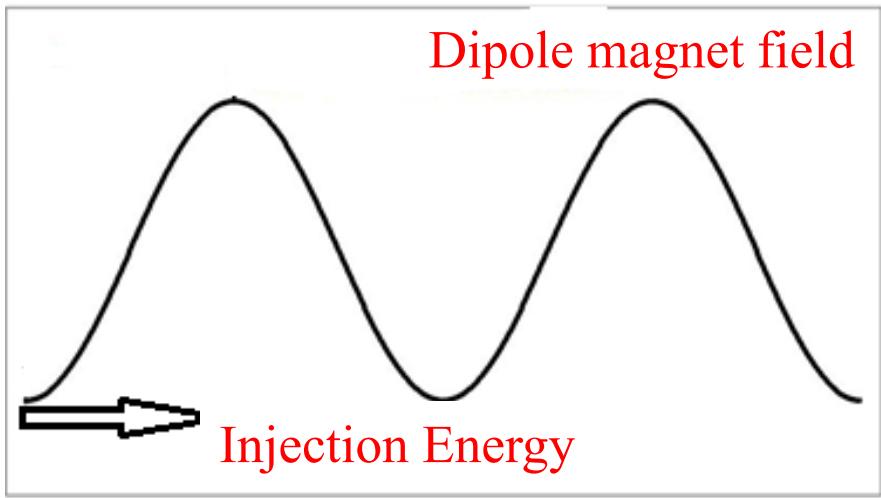


- The AC mode beam commissioning was started on January 18, 2018

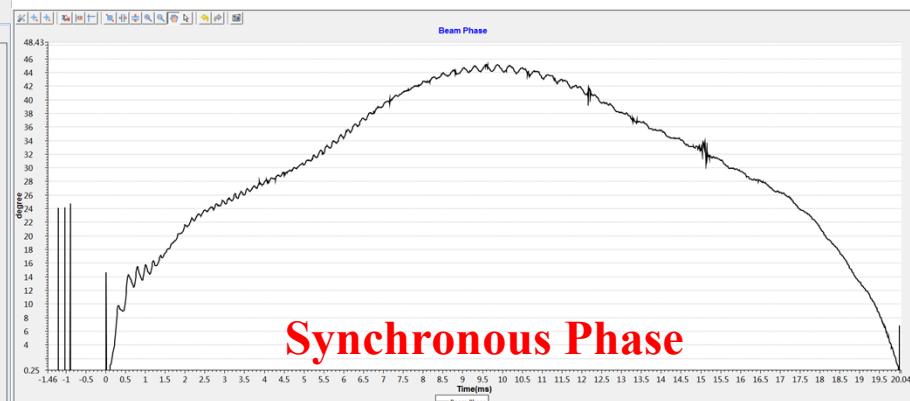
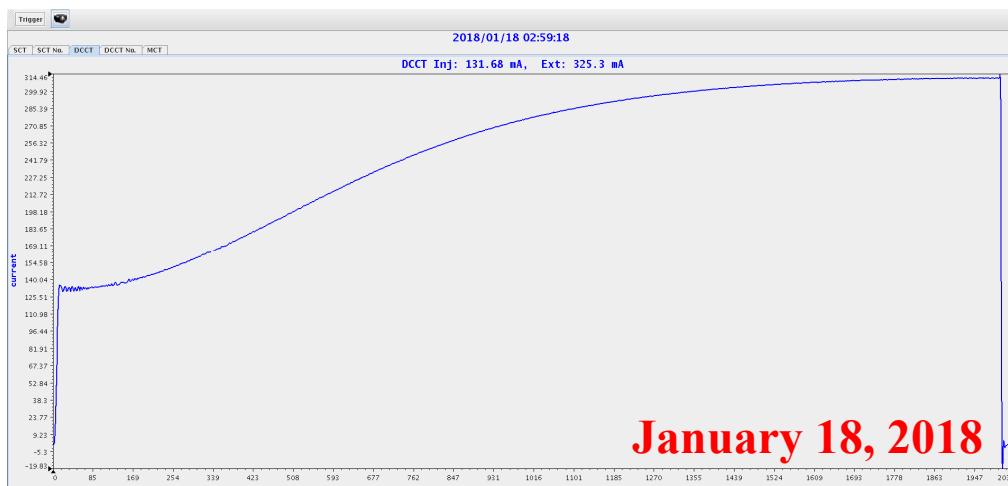
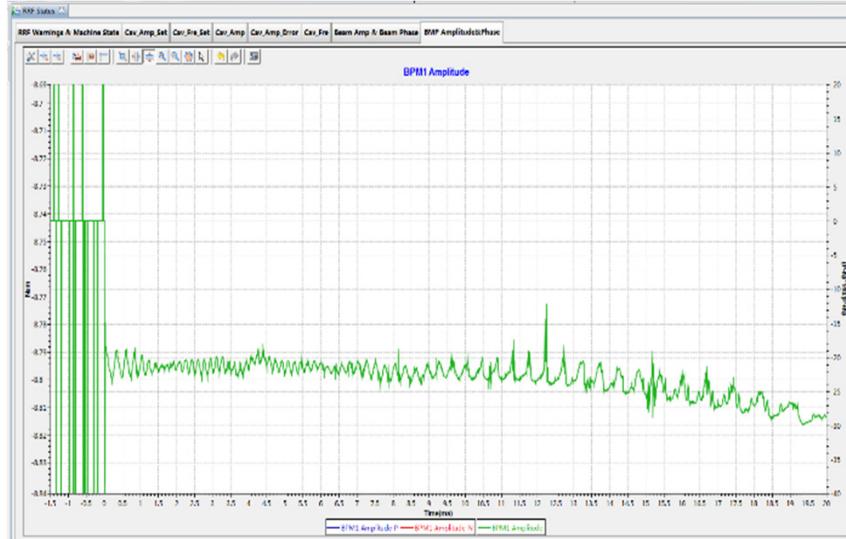
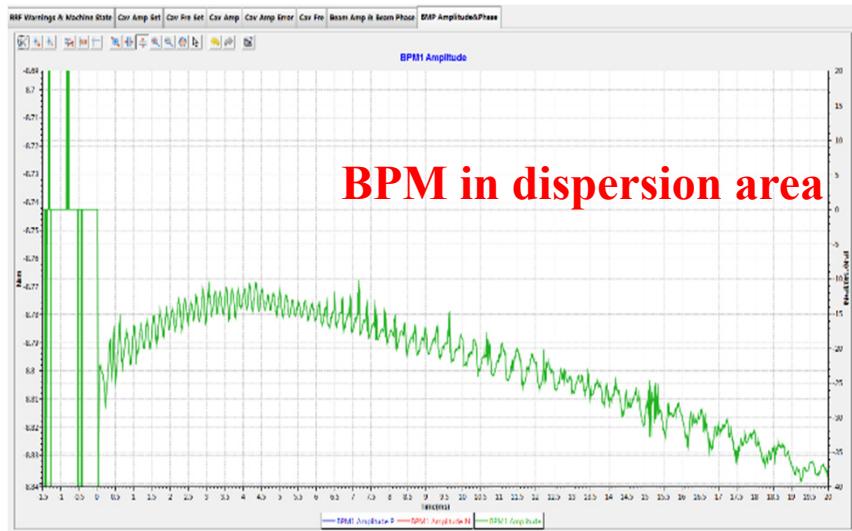


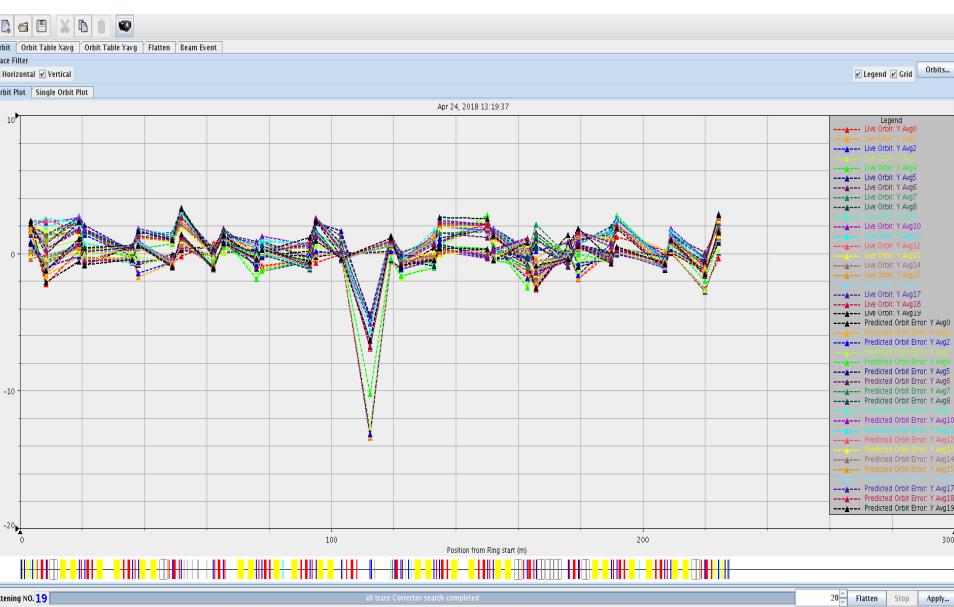
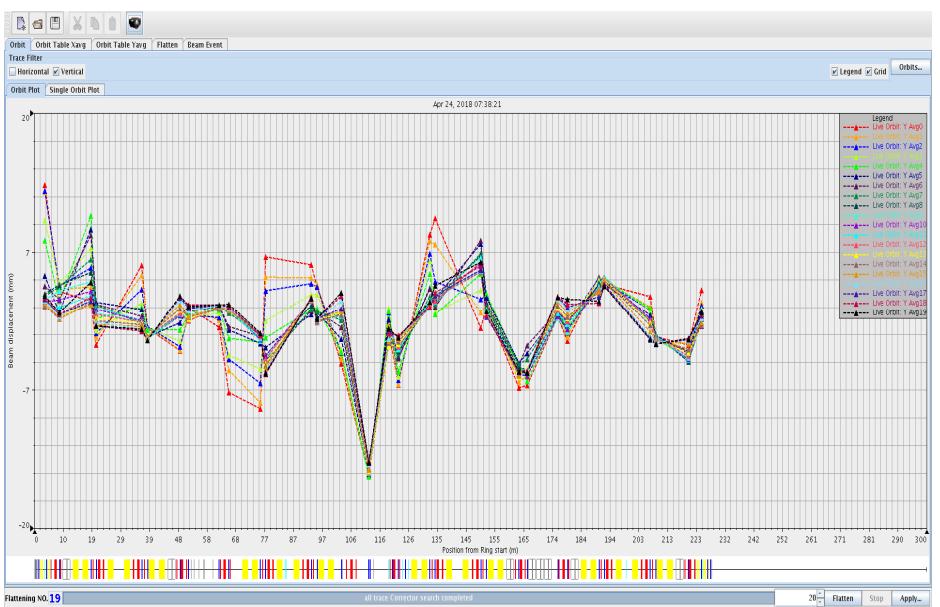
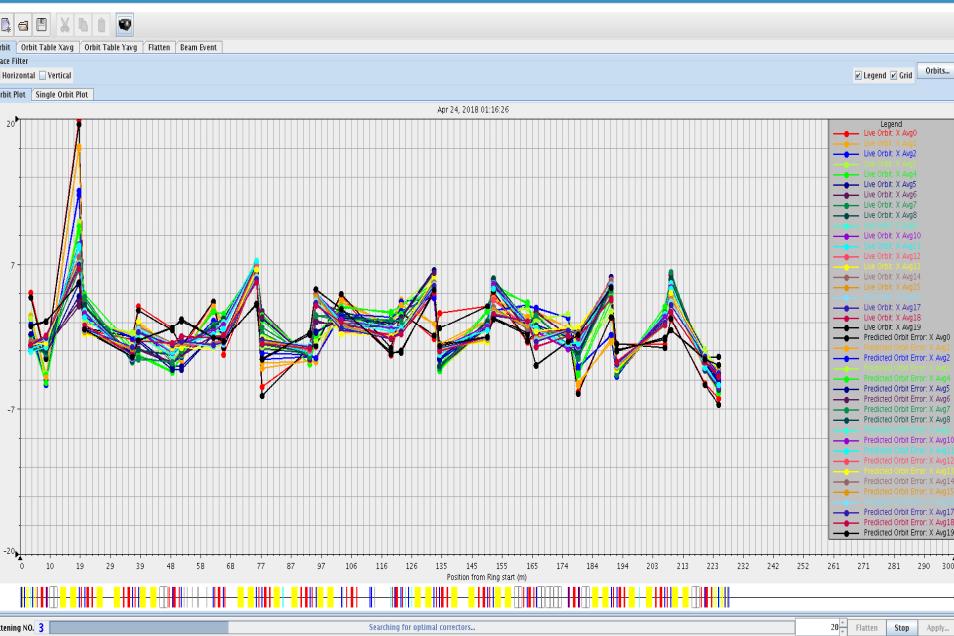
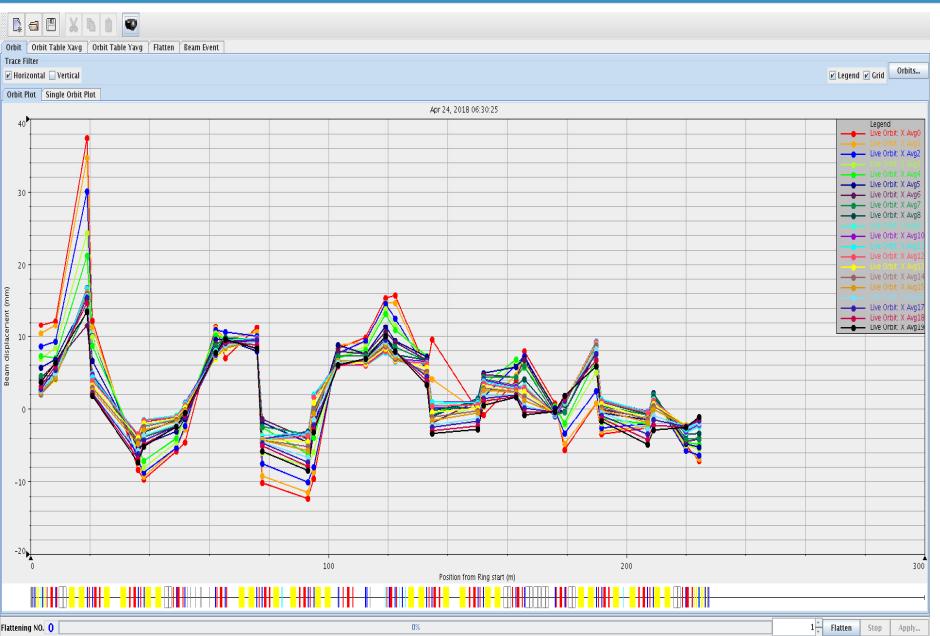
Timing error between Magnet power supply and RF

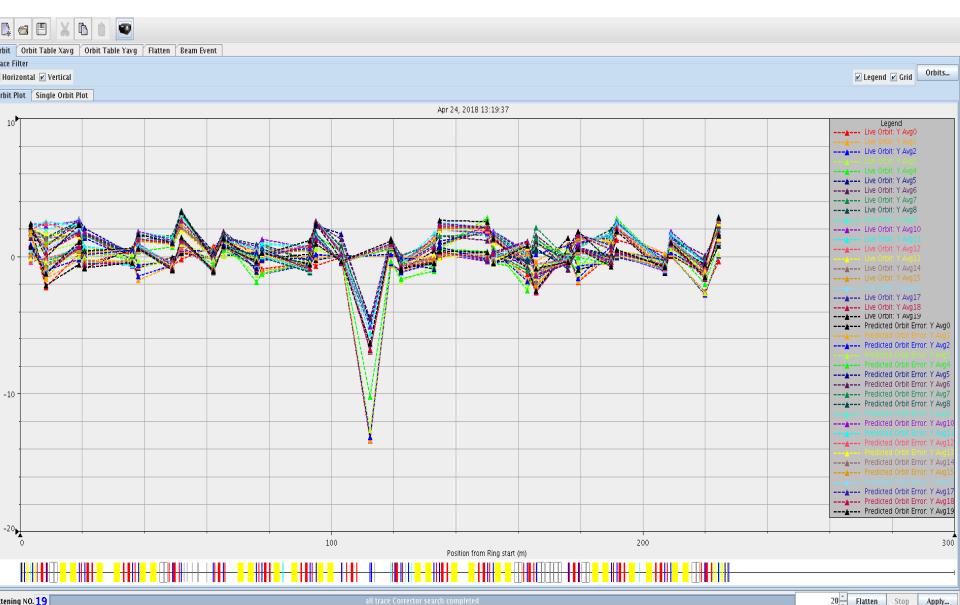
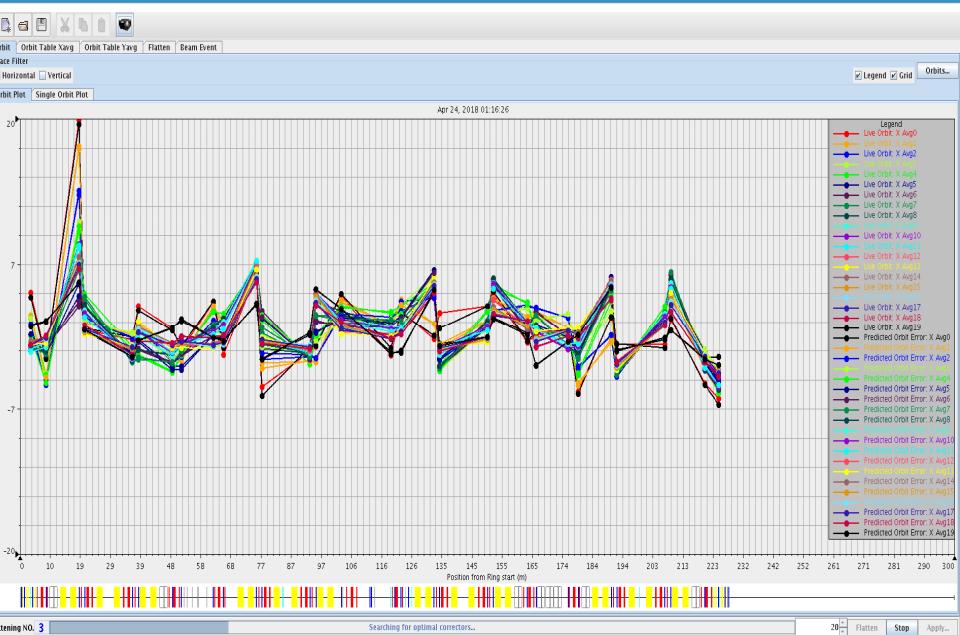
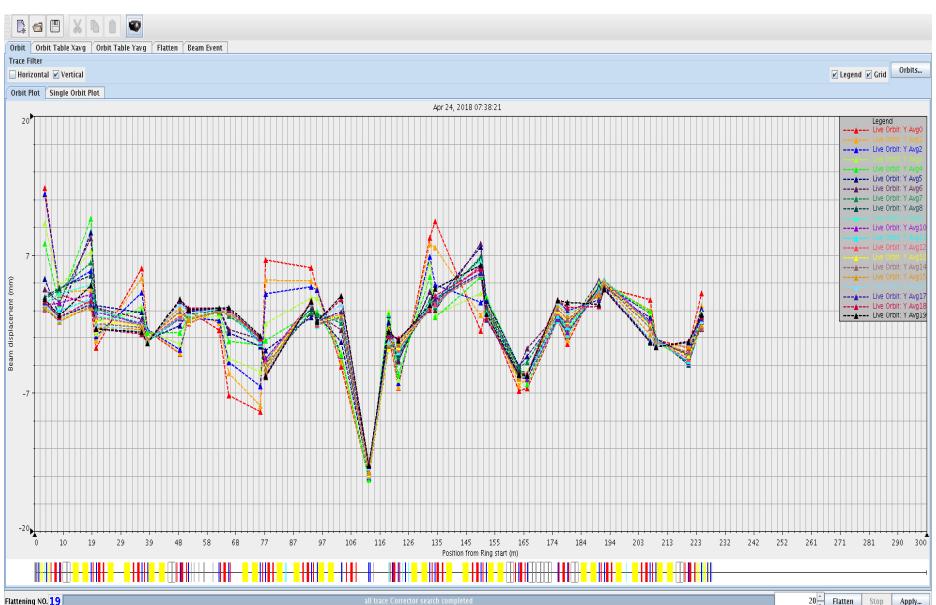
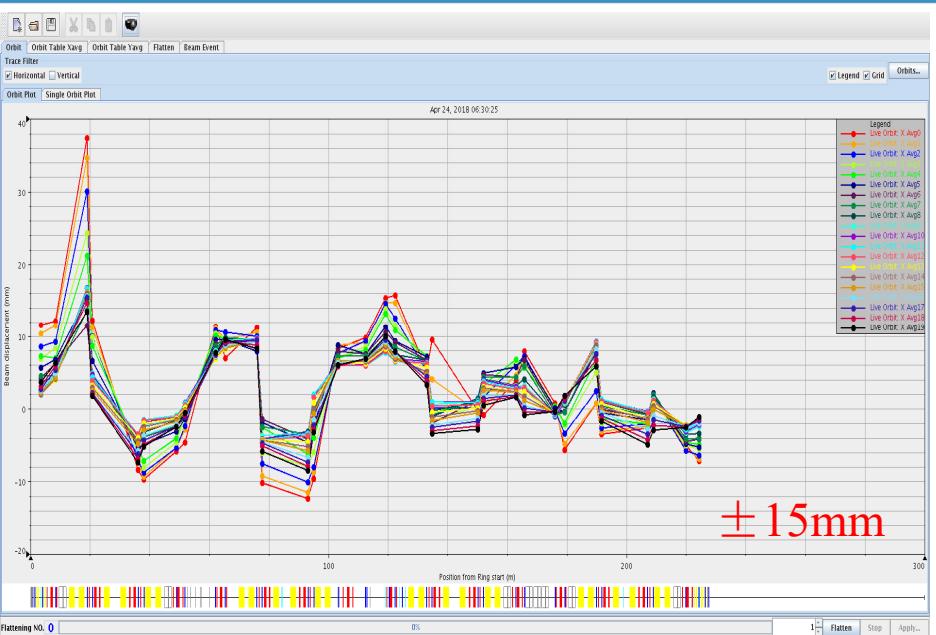
- @ RF-OFF
- The timing of magnet power supply was shifted to match the injection beam
- The match of the bottom of dipole magnetic field and injection energy was performed.



- The RF frequency ramping function was matched with the magnet ramping function.





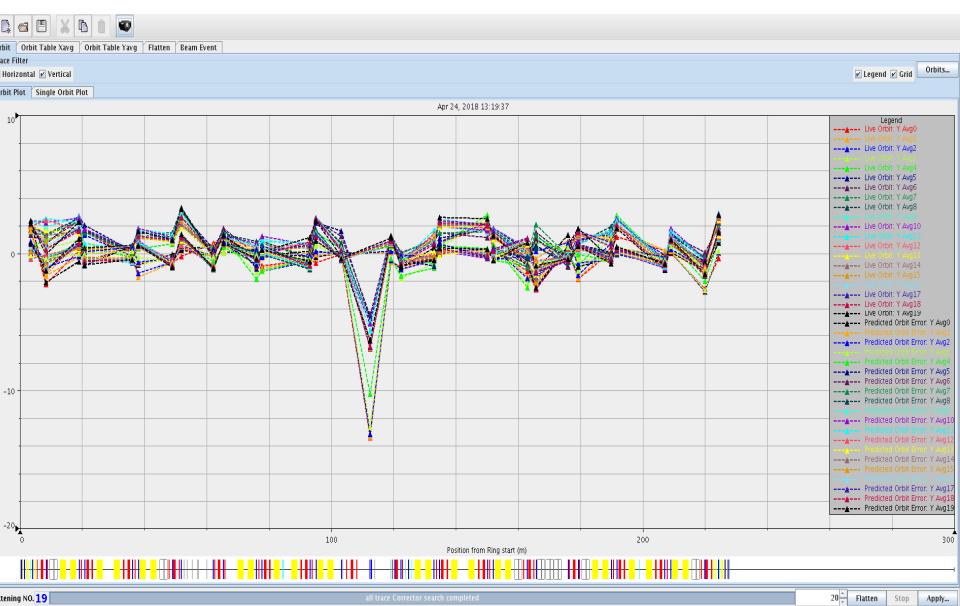
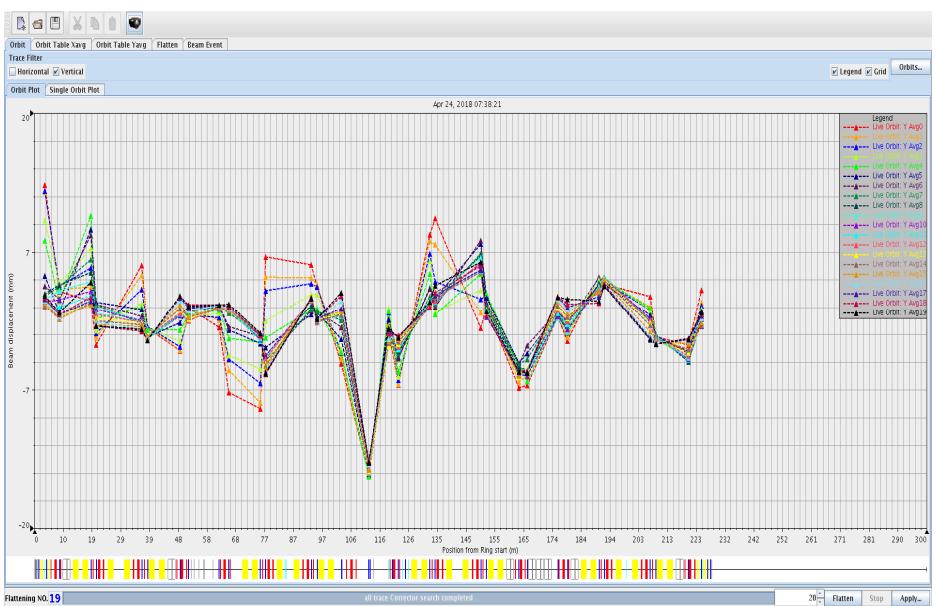
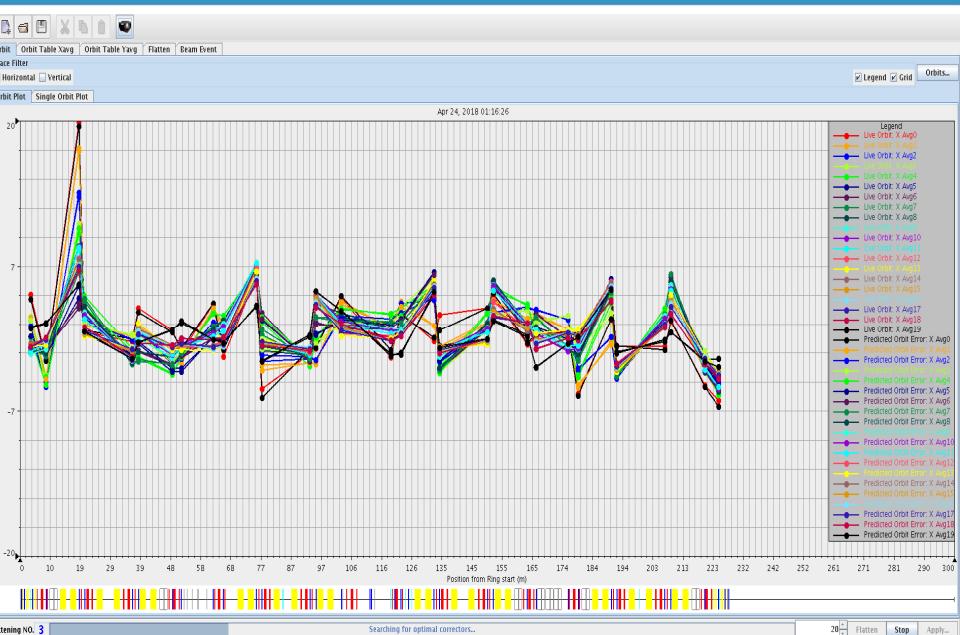
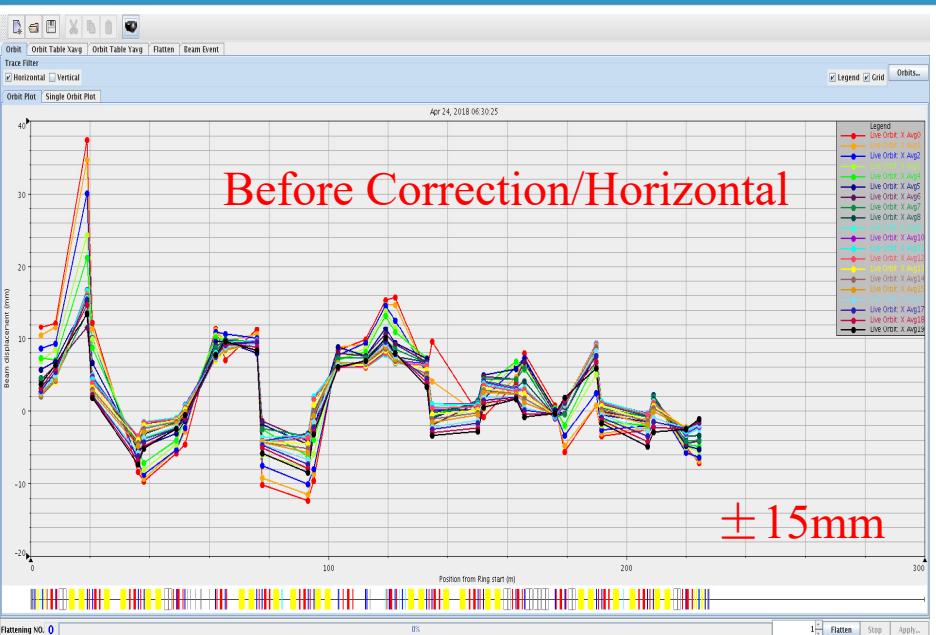




# Stage II Beam Commissioning

散裂中子源

China Spallation Neutron Source

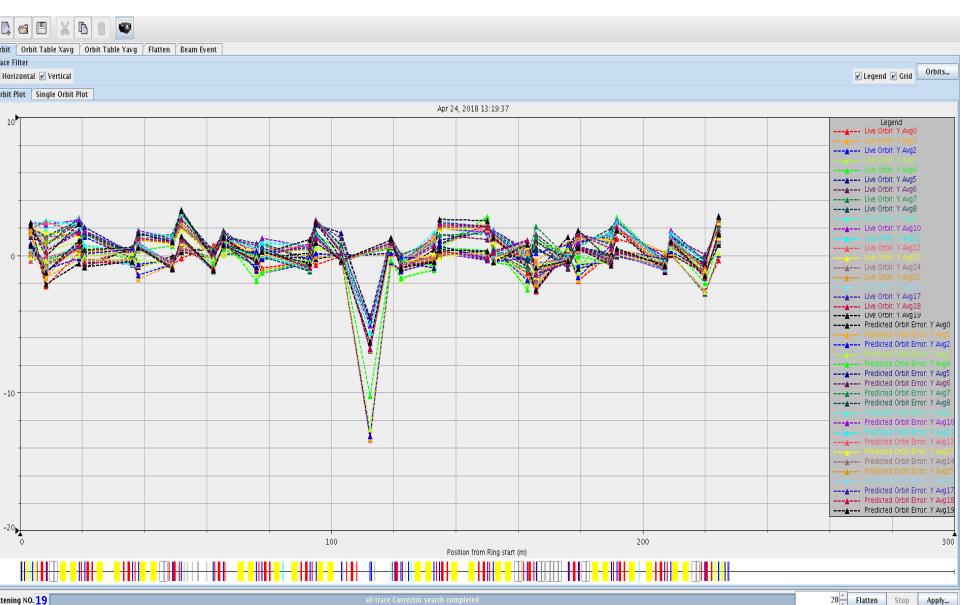
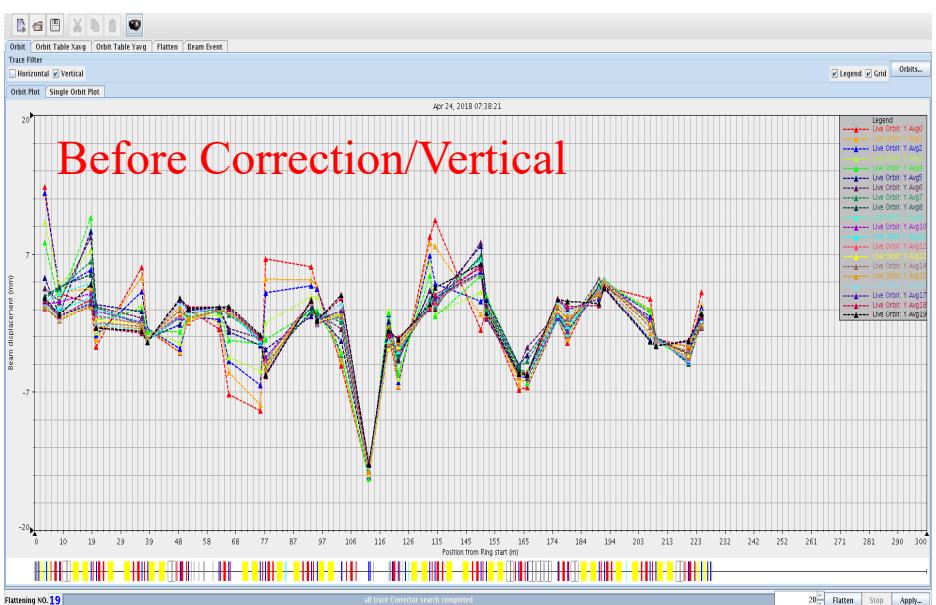
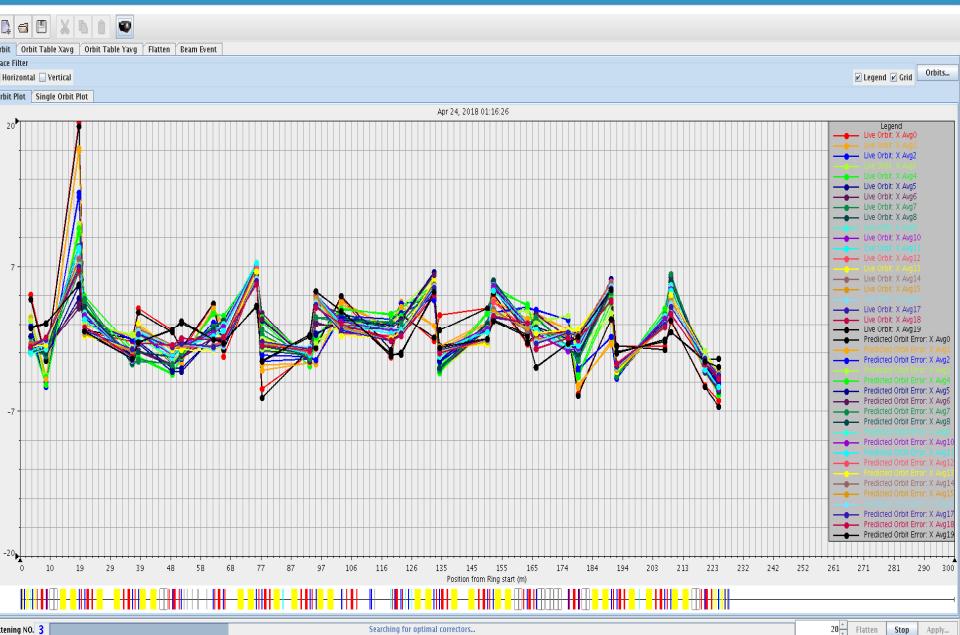
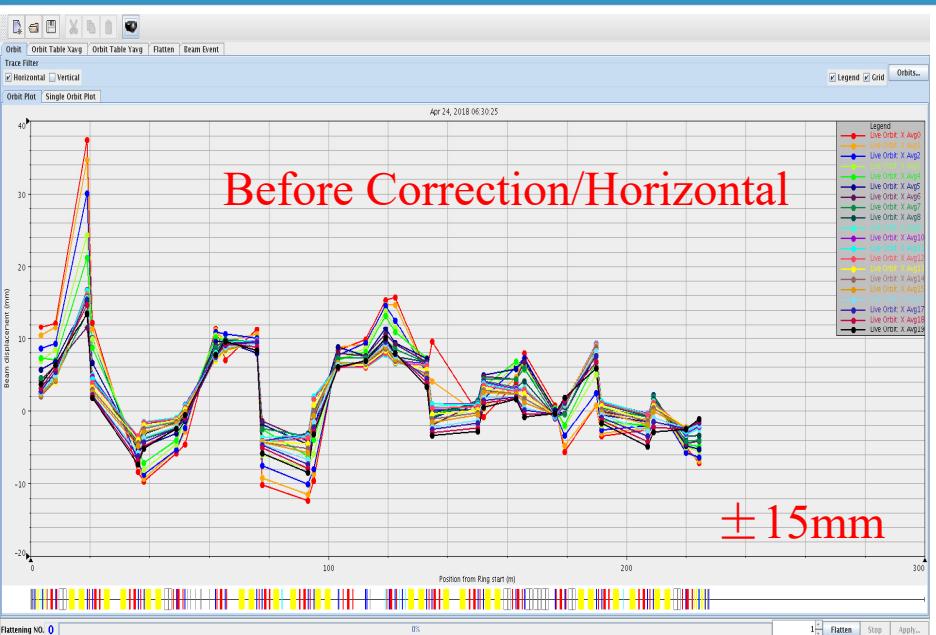




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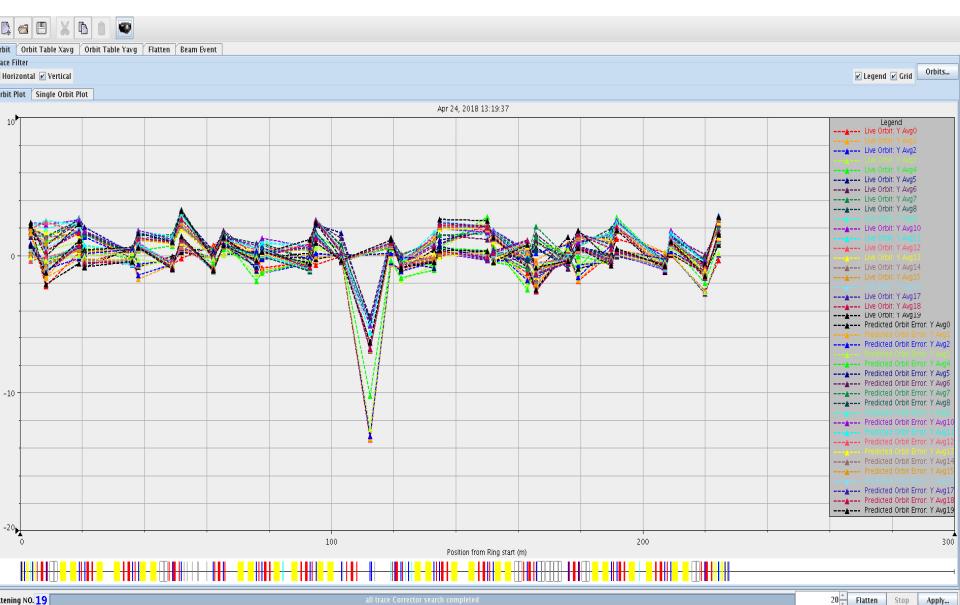
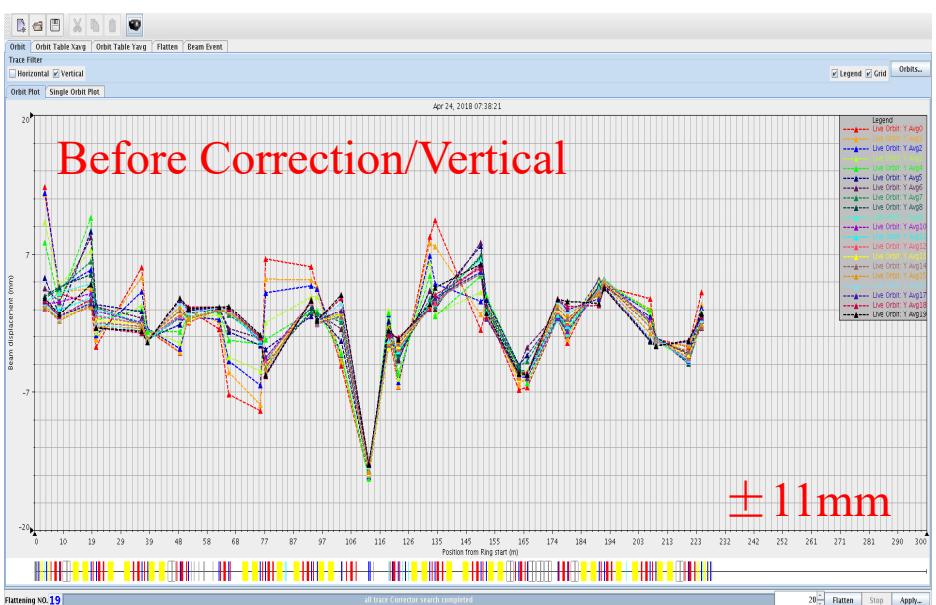
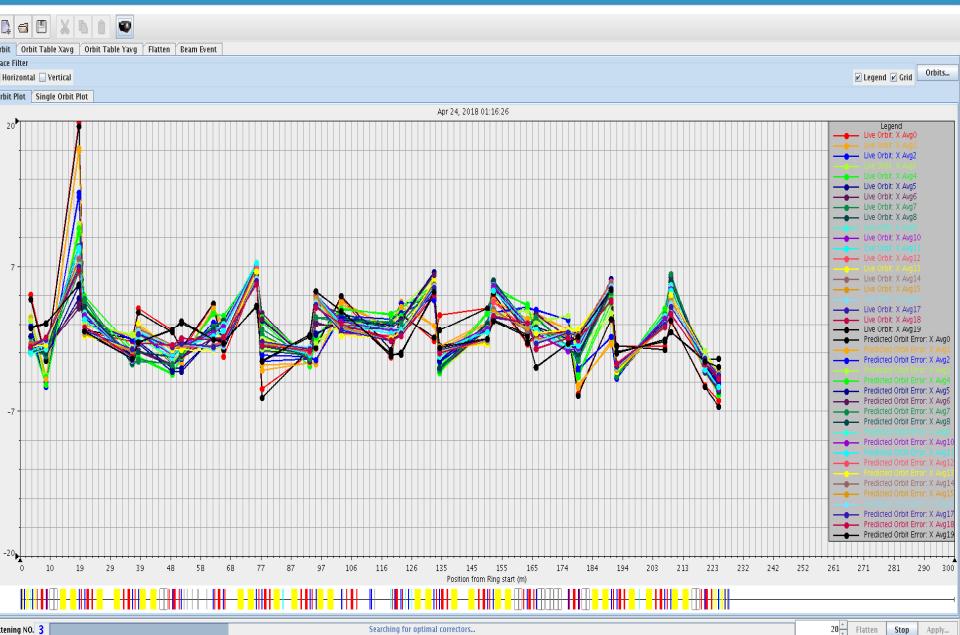
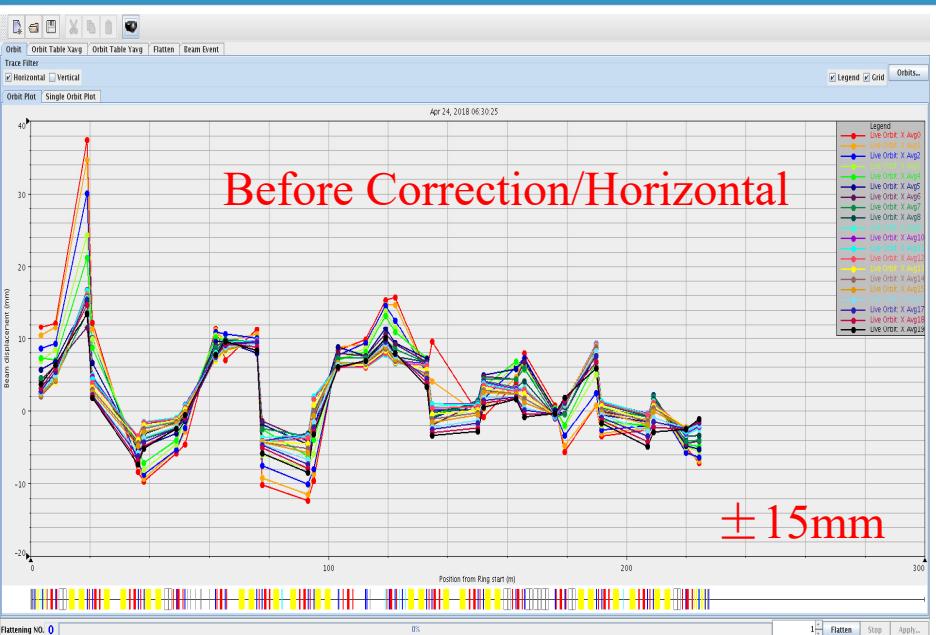




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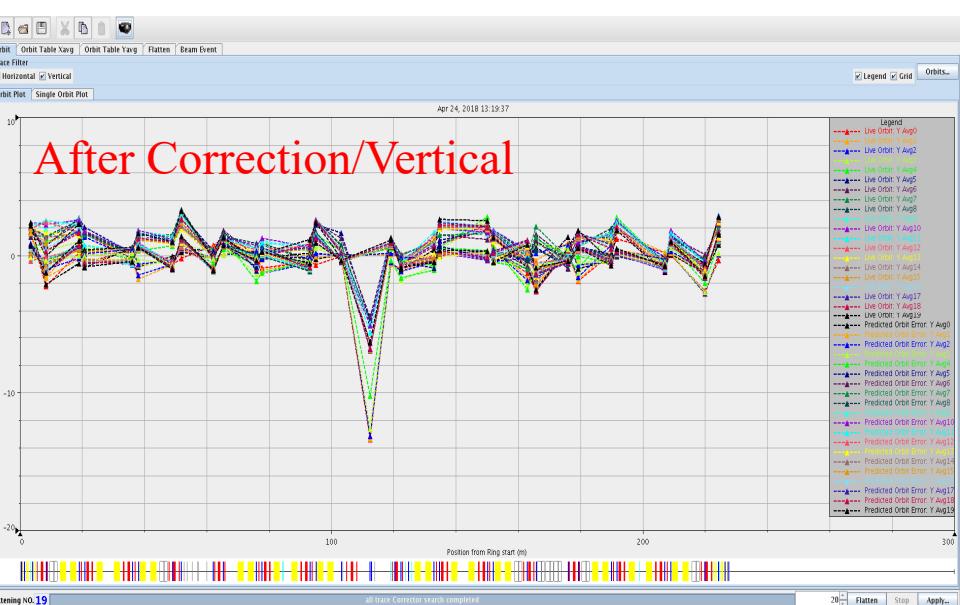
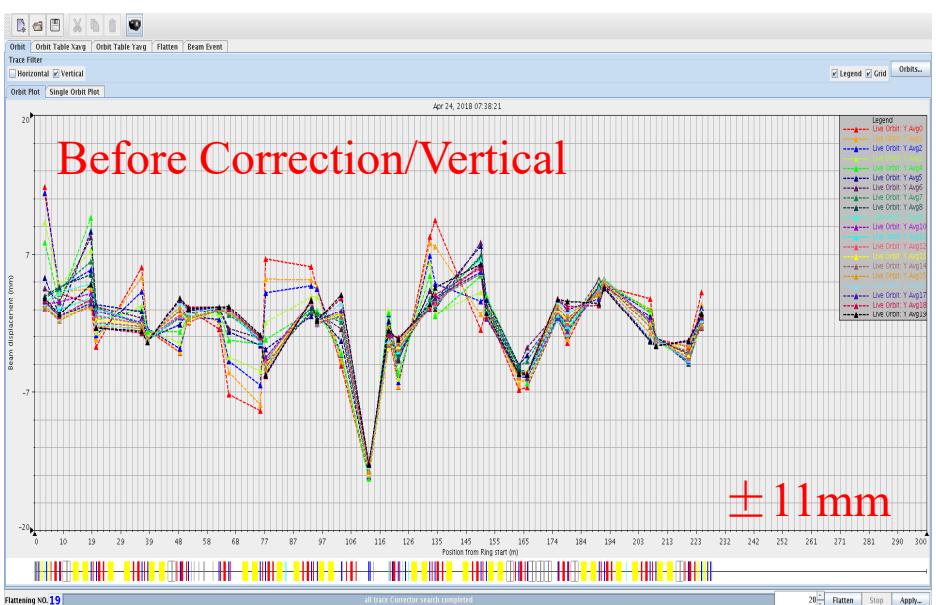
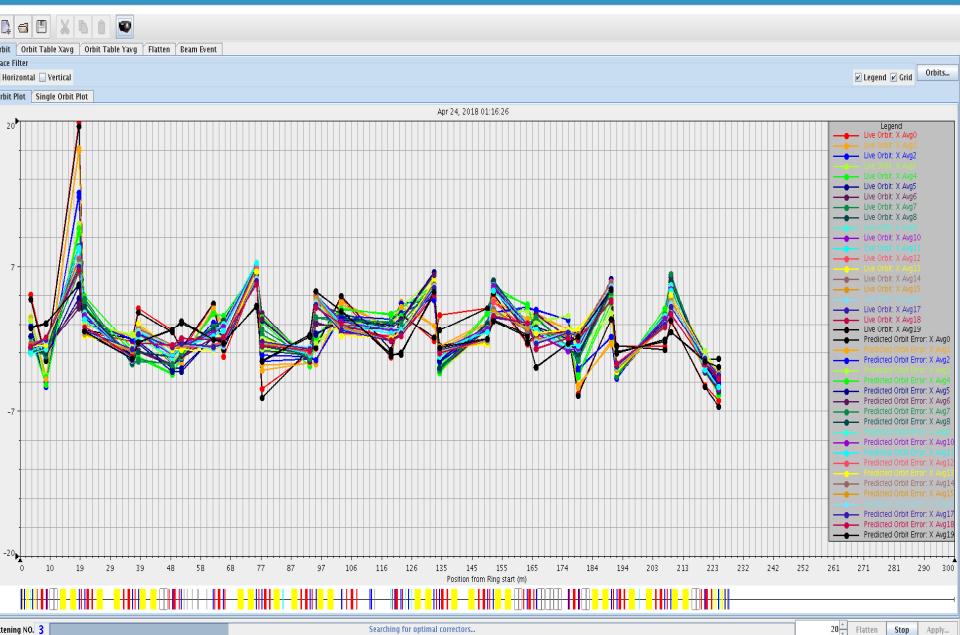
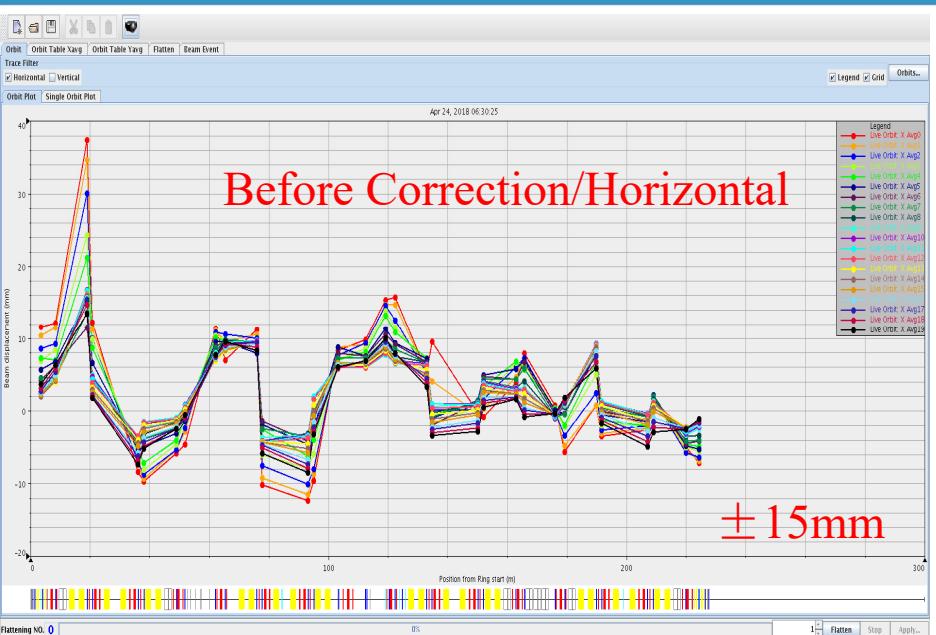




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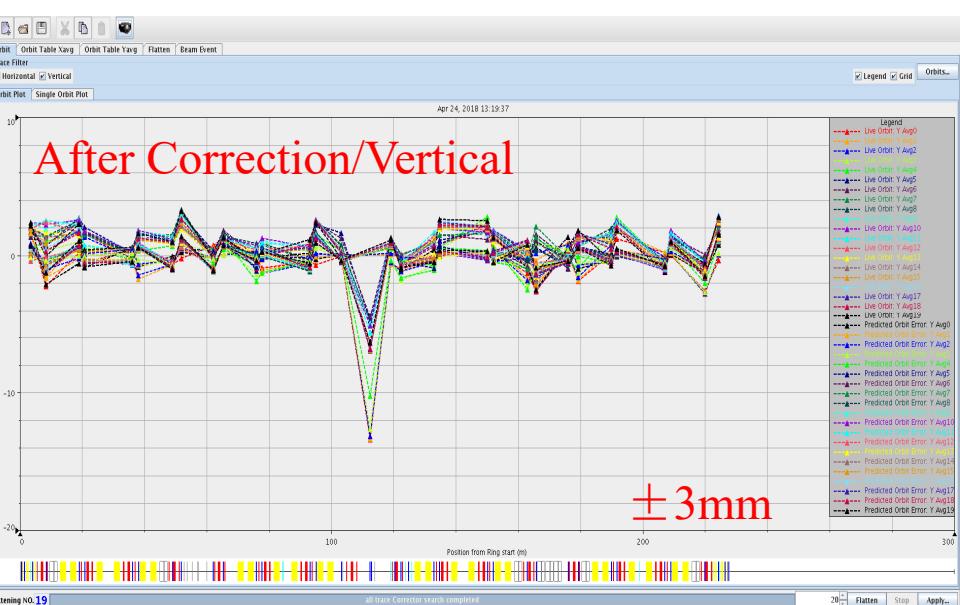
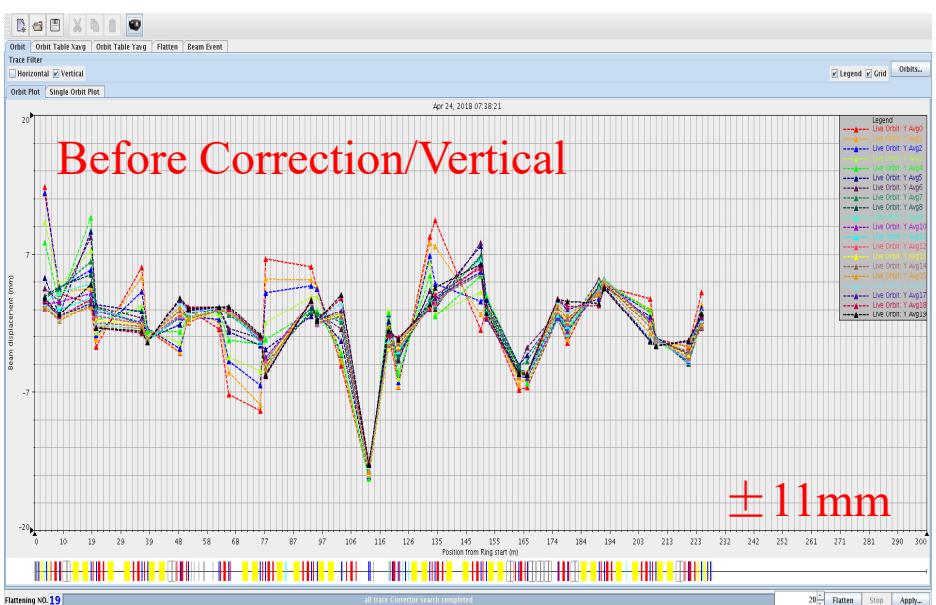
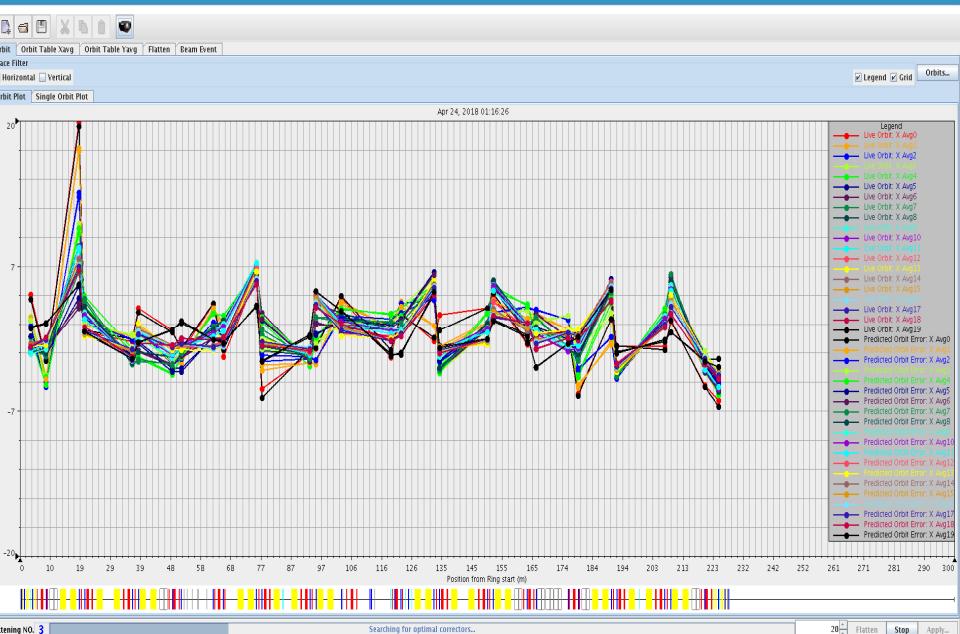
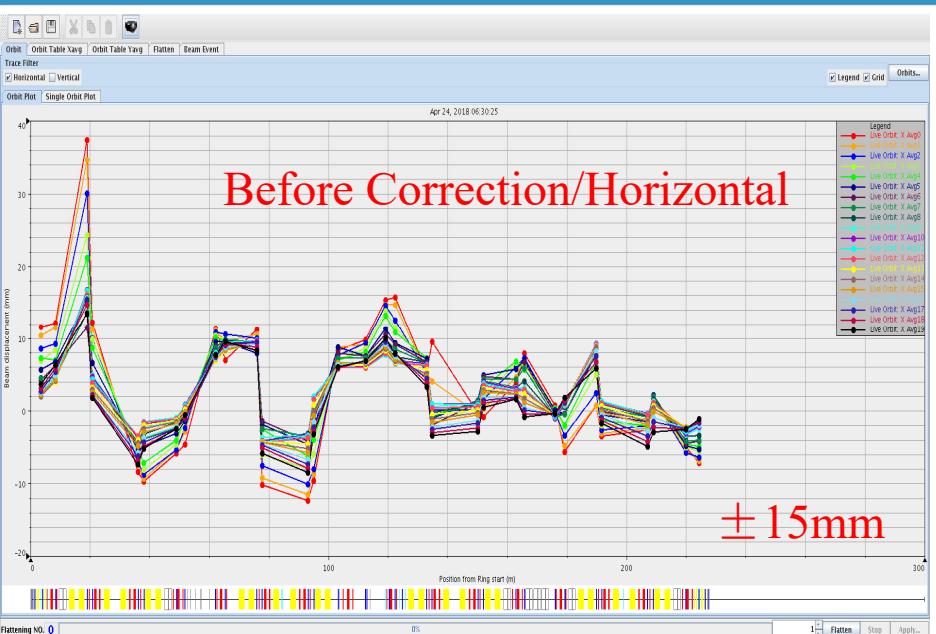


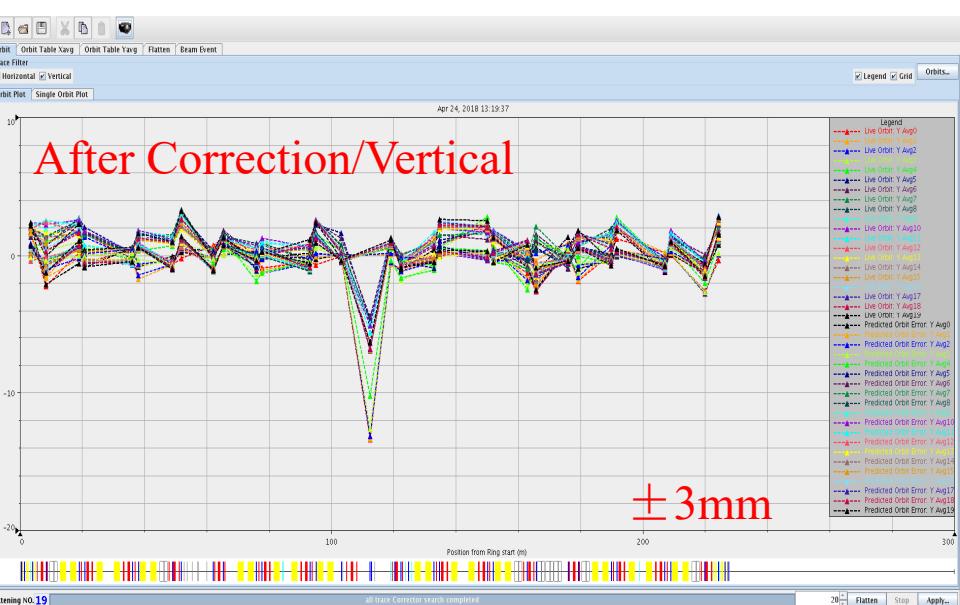
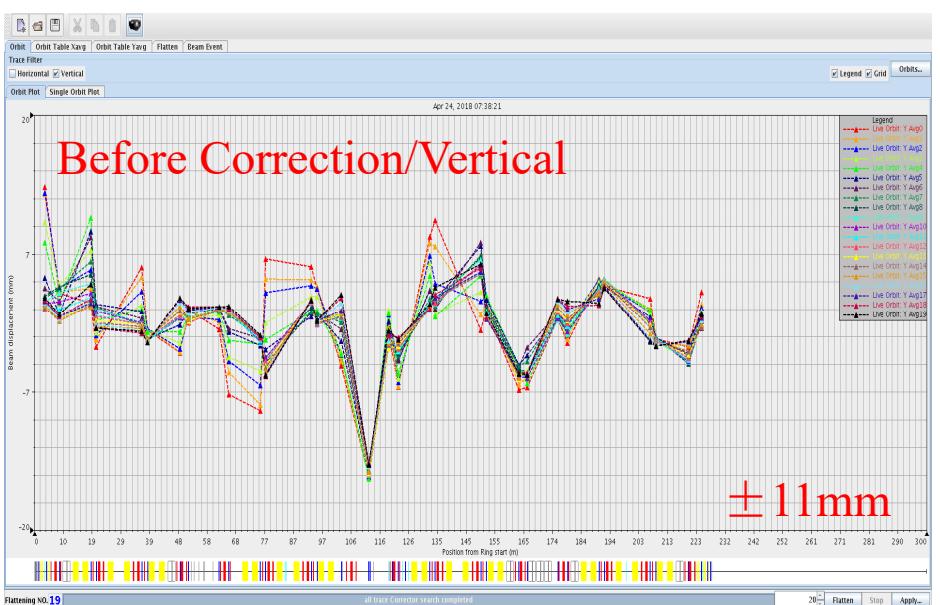
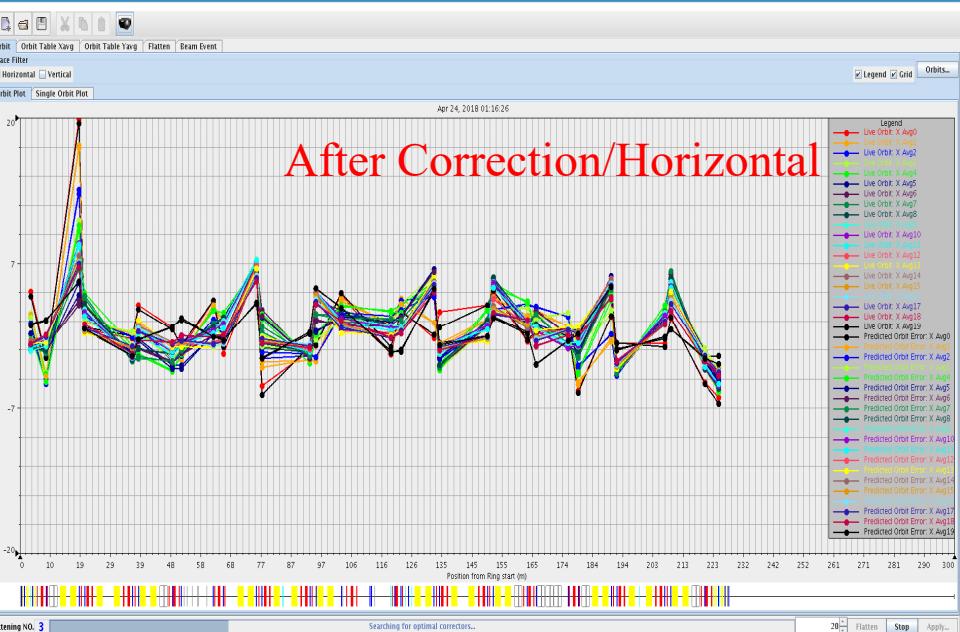
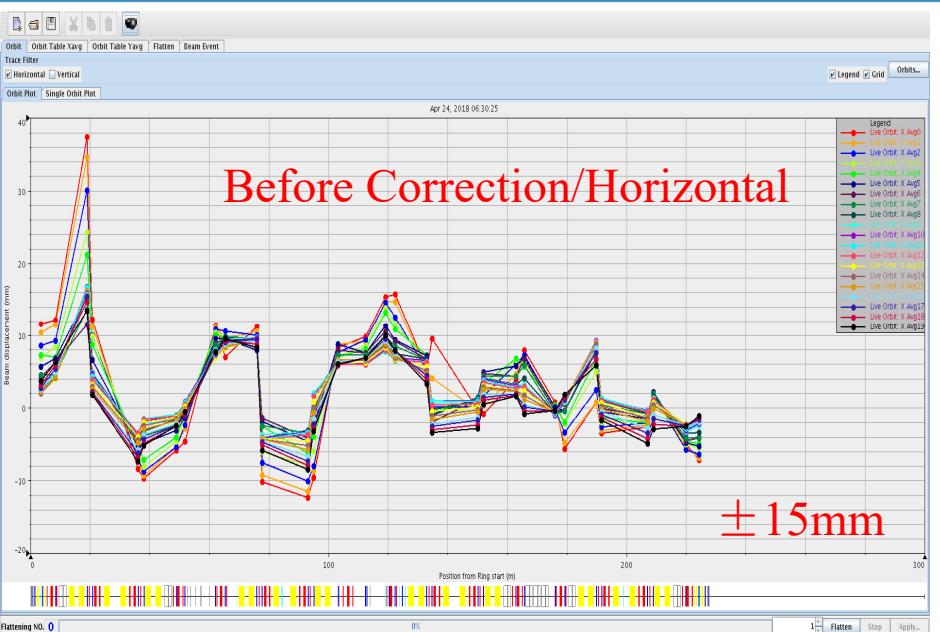


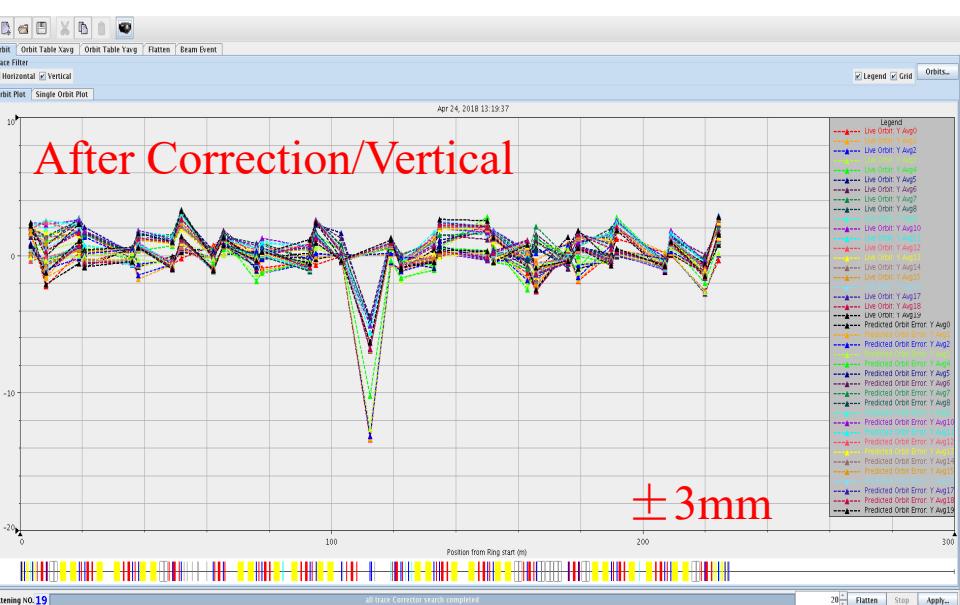
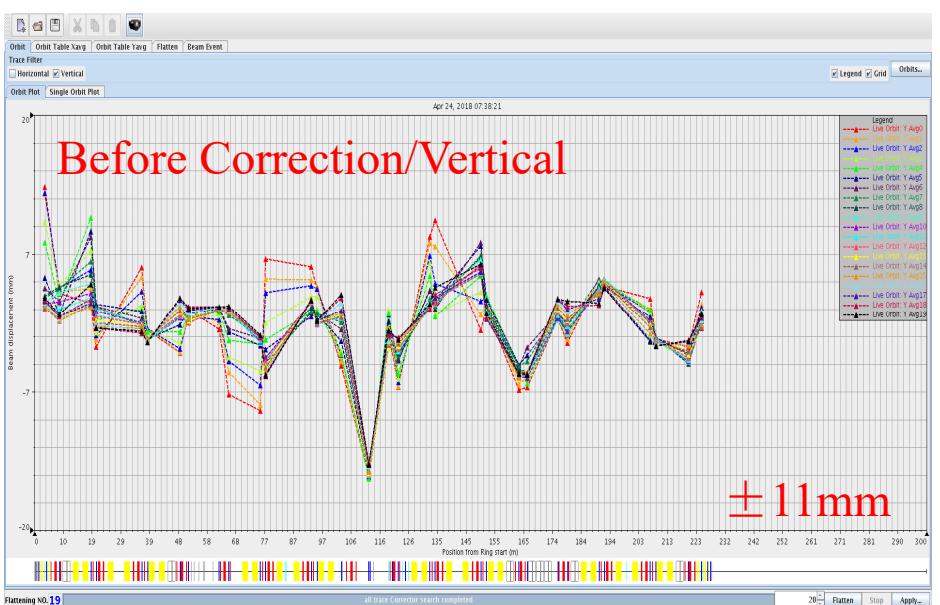
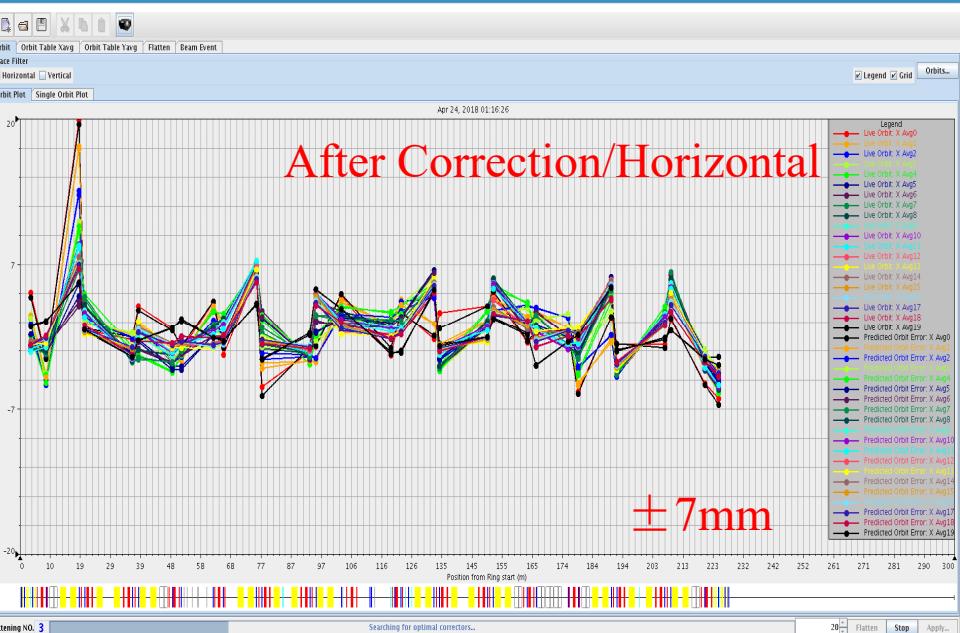
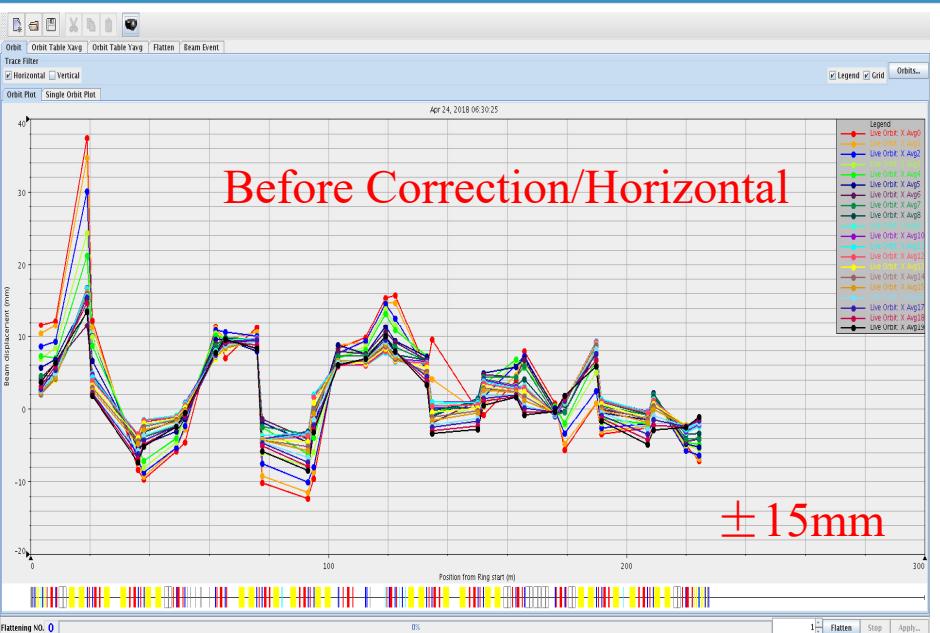
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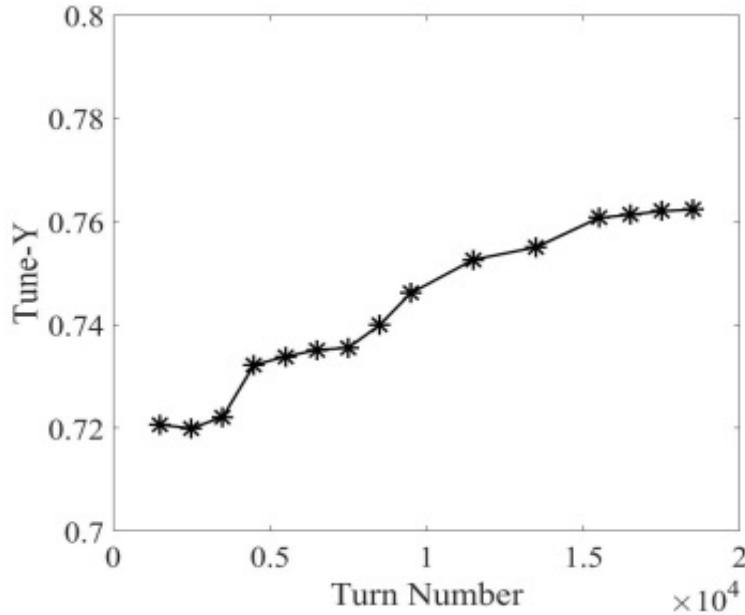
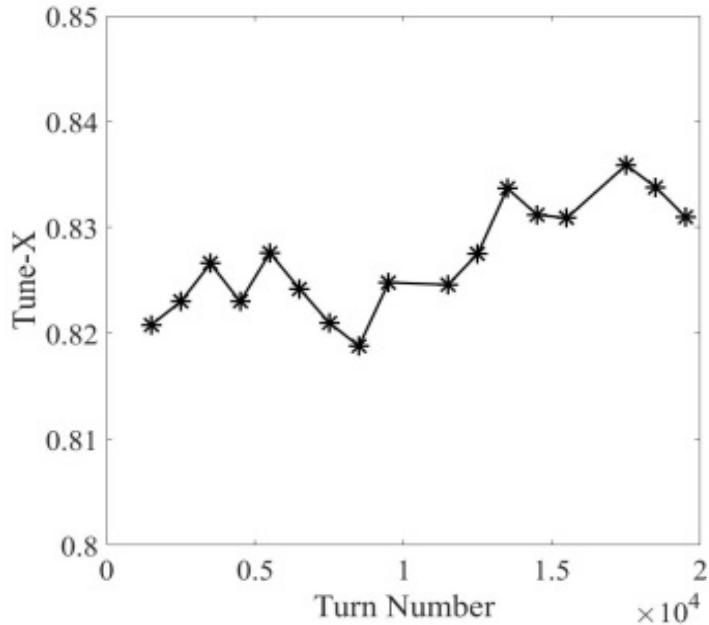
散裂中子源

China Spallation Neutron Source





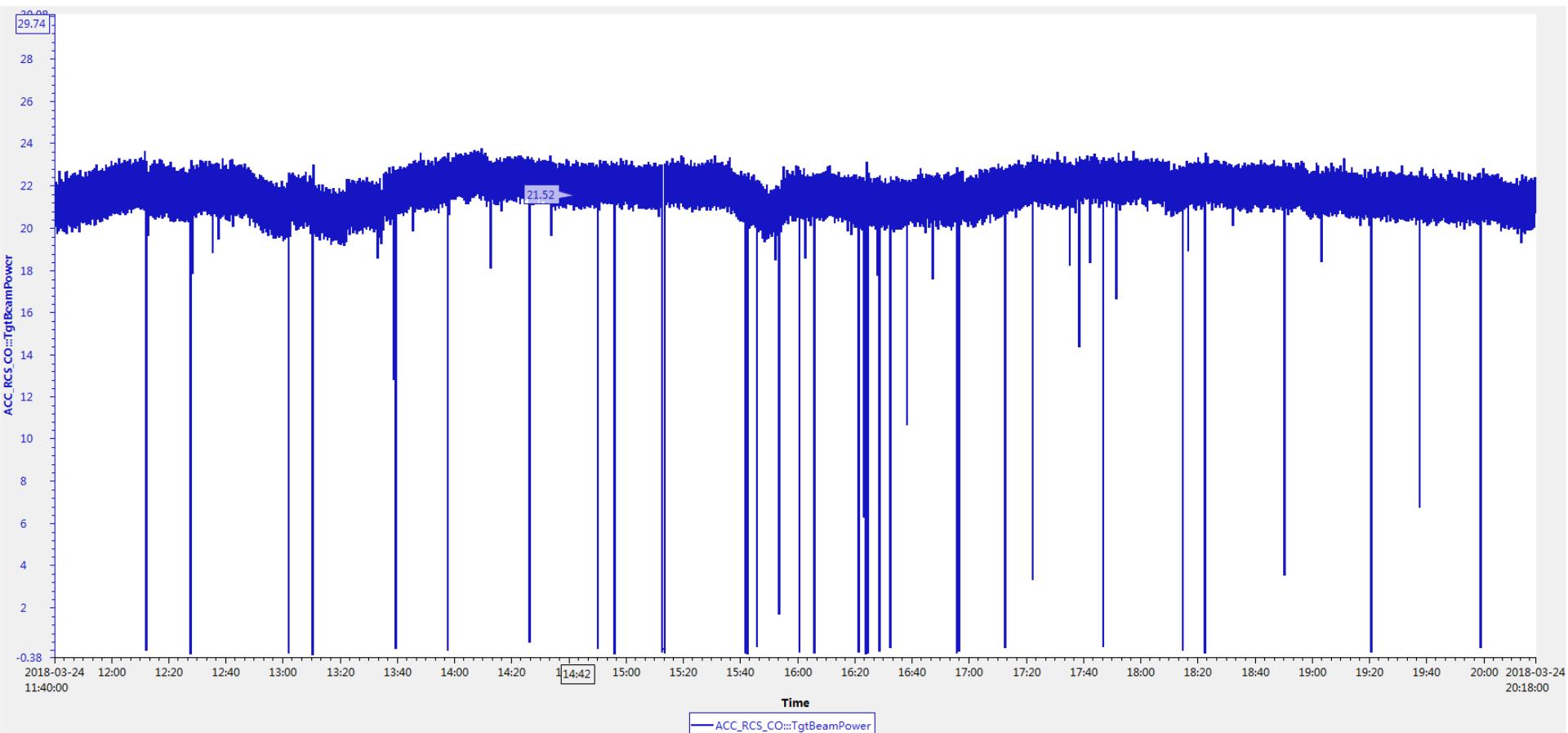




Tune variation during the acceleration process. The variation of horizontal tune is less than **0.02**, and the variation of vertical tune is about **0.04**.

# Operation for User Experiment

2018.01.15~01.21 CSNS/RCS Commissioning  
2018.01.22~ Operation for User Experiment@10kW  
March, 2018~ Operation for User Experiment@20kW



# Summary

- Careful preparation work was performed before the beam commissioning
  - Systematic magnet measurements
  - Wave form compensation for RCS magnets
  - Study on the effects of fringe field and interference of quadrupoles
- The beam commissioning of CSNS/RCS went smoothly
- Plan for next stage
  - Operate for user experiment
  - Optimizing the performance of AC mode, and increase the beam power
    - Orbit correction in AC mode
    - Parameters measurement in AC mode, optimization of online-model
    - Collimators optimization
    - Injection painting optimization.....

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**THANK YOU FOR YOUR  
ATTENTION!**