



# The 59th ICFA Advanced Beam Dynamics Workshop on Energy Recovery Linacs

## The Potential of Nb/Cu Technology for High Beam Current Applications

Sarah Aull, CERN

### Acknowledgements

CERN BE-RF

CERN TE-VSC

Jefferson Lab



# Challenges of High Current Applications

High beam current induces high HOM losses

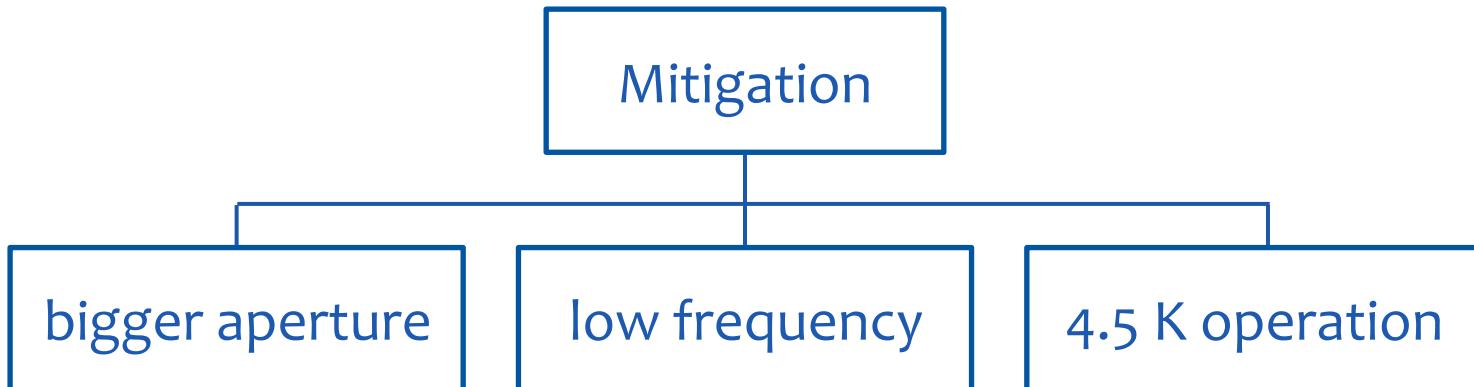
$$P_{\text{HOM}} \sim I_{\text{beam}}^2 \frac{1}{R_{\text{iris}}} k_{\text{loss}}(f)$$



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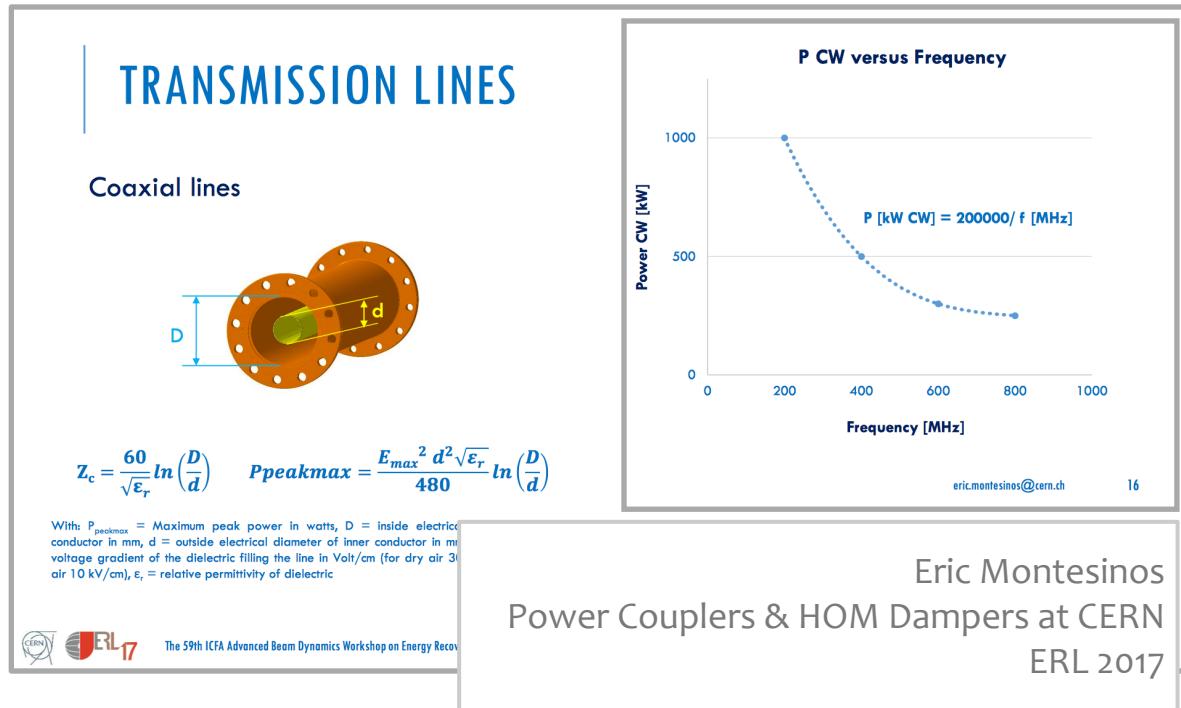
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# Challenges of High Current Applications

Higher cw power for lower frequencies

Maximum power level of FPC restricts usable accelerating gradient



High beam current applications such as energy recovery linacs favour low frequency cavities and 4.5 K operation



High beam current applications such as energy recovery linacs favour low frequency cavities and 4.5 K operation

A case for niobium-on-copper



# The History of Nb/Cu

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cavities were limited by  
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Increase thermal conductivity of bulk niobium:

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Take advantage of the high thermal conductivity of copper and deposit a micrometer thick niobium film



# Nb/Cu for Particle Accelerators



LEP2 352 MHz



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LHC 400 MHz



HIE-Isolde 101 MHz

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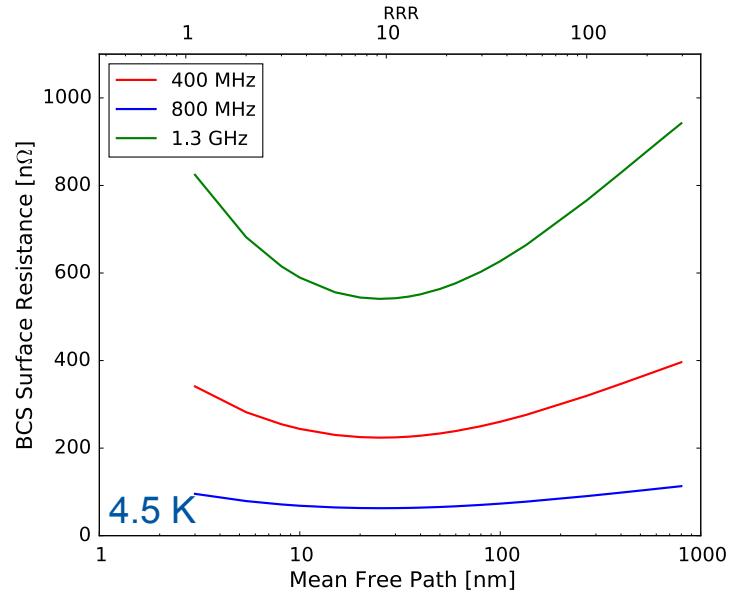
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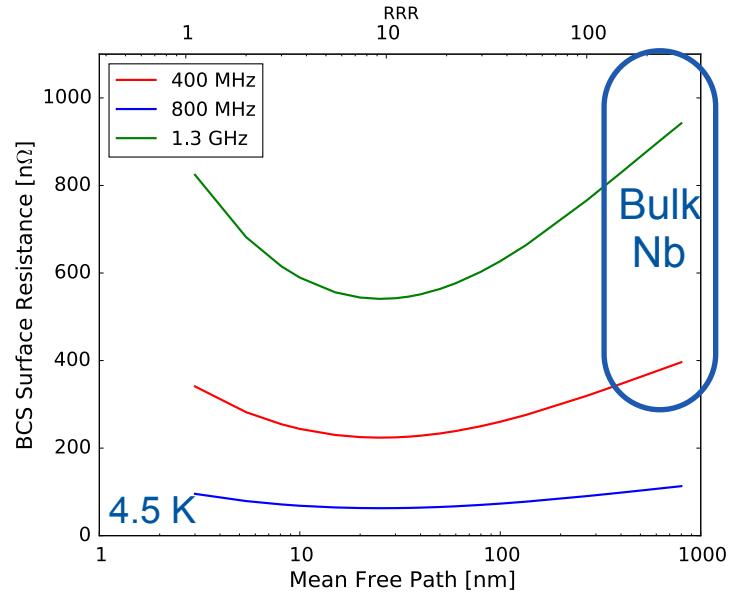
# Differences between Bulk Nb and Nb/Cu



$$R_S = \frac{G}{Q}$$



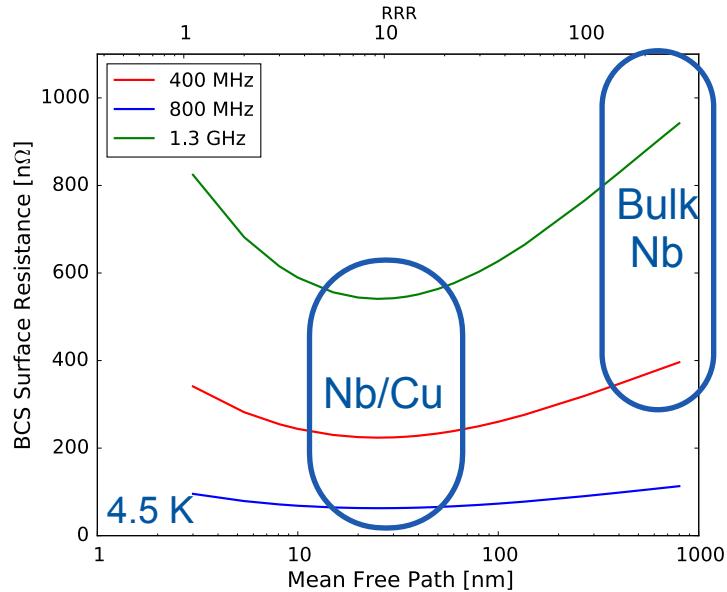
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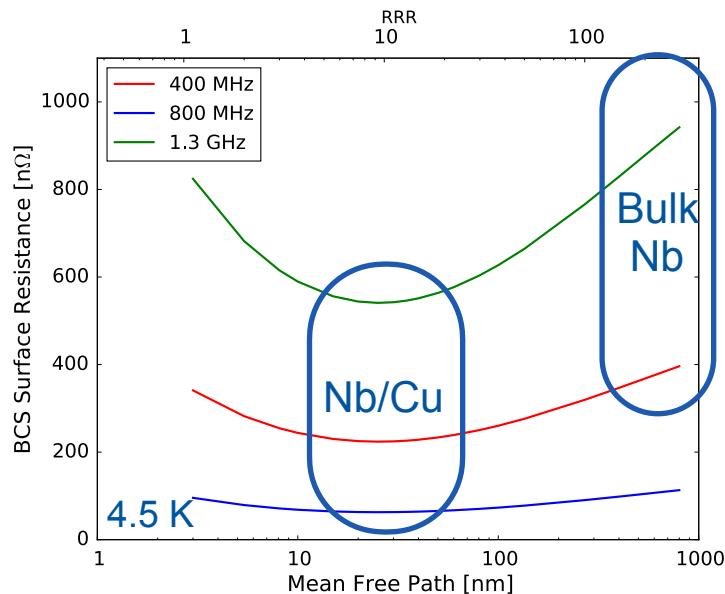
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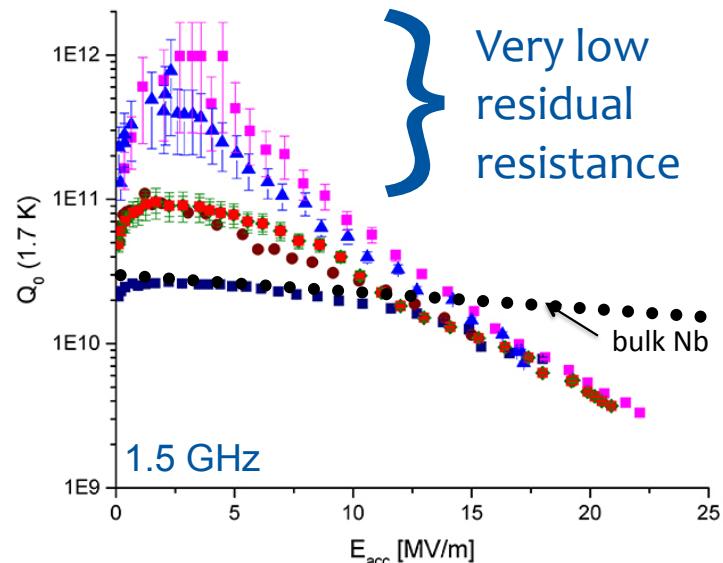
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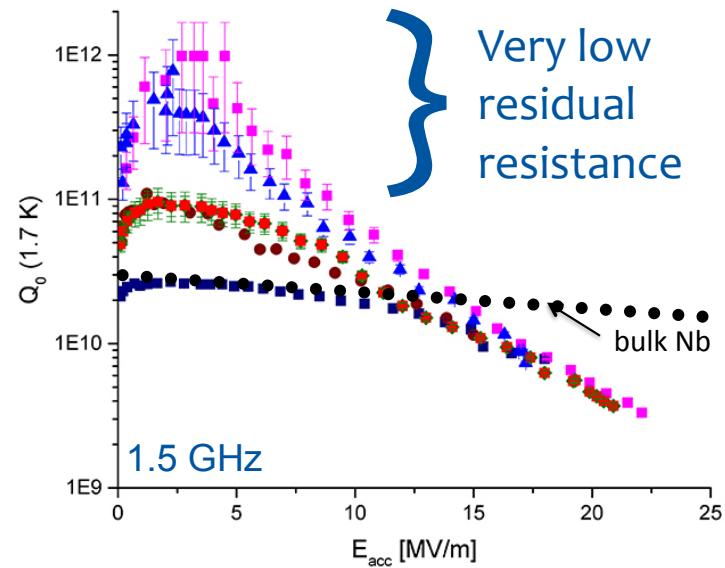
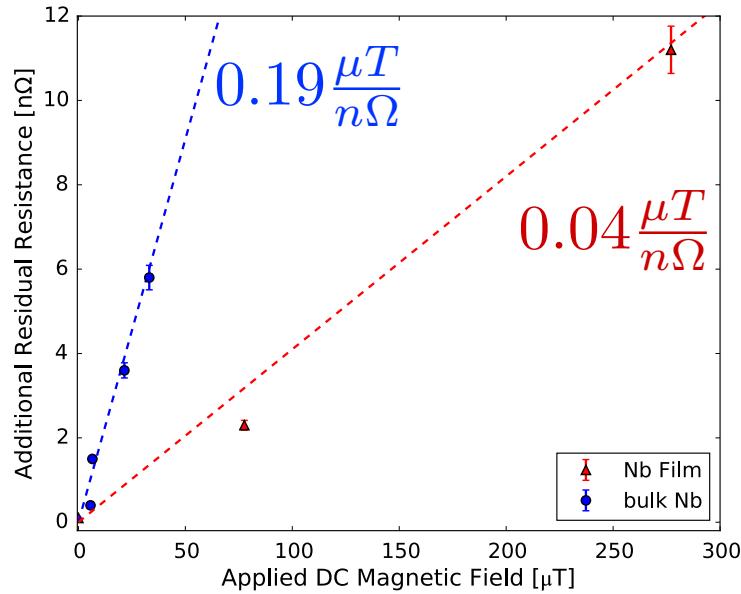
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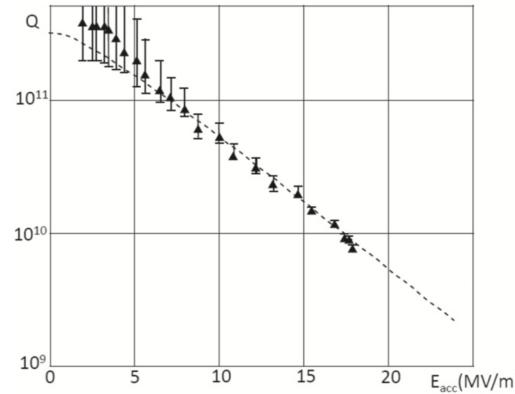
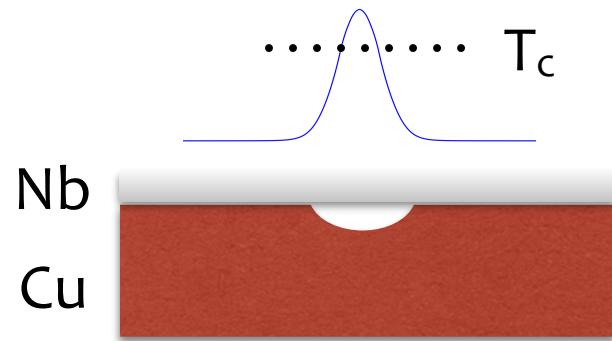
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# Cause of the Q-Slope

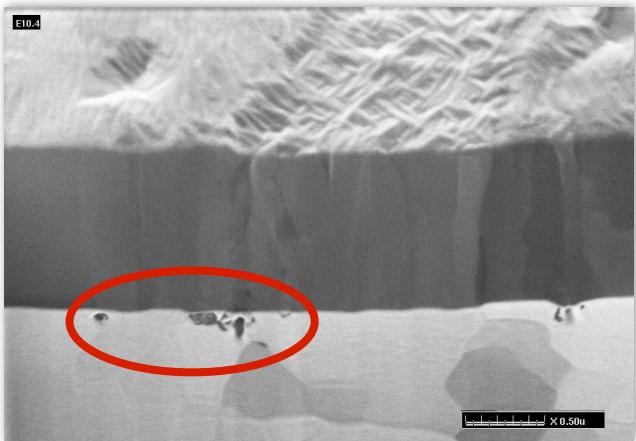
Small defects at the Nb-Cu interface lead to microscopic quenches which cause the Nb/Cu Q-slope.

$Q(E_{acc})$  curve can be described via a distribution function of thermal contact resistances.



# How to Cure the Q-Slope

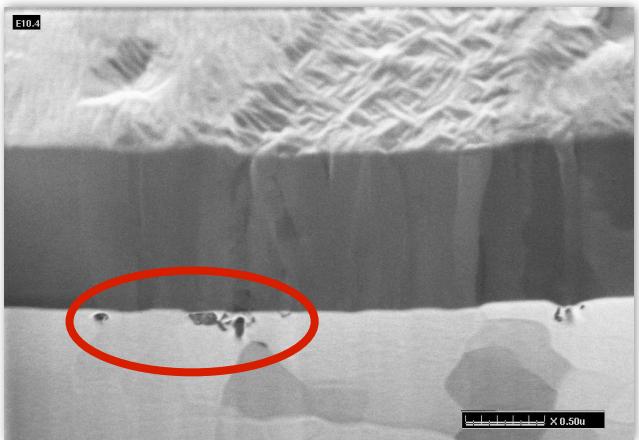
Improve Nb-Cu interface on  
microscopic scale



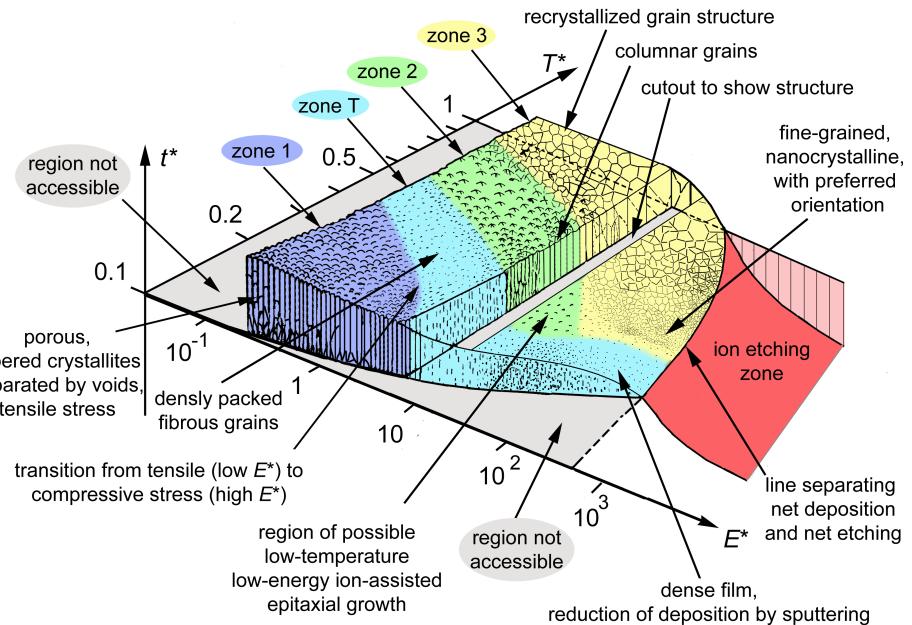
Courtesy P. Jacob

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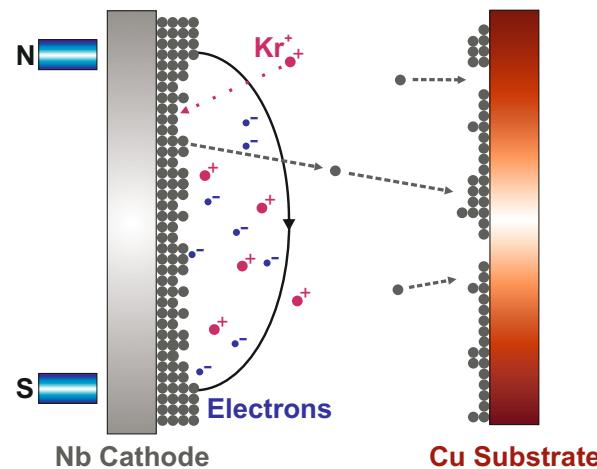
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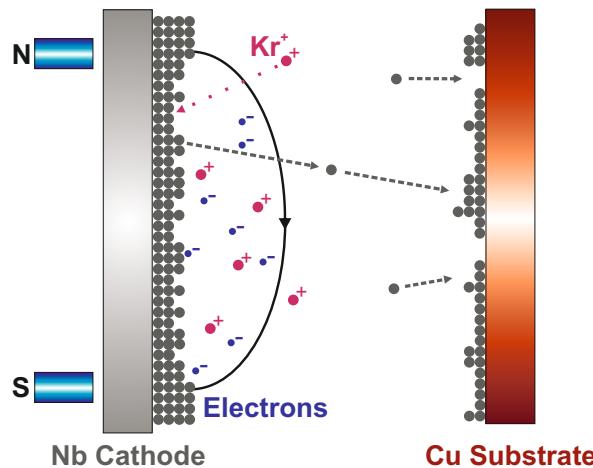
# From Sputtering to Energetic Condensation Techniques



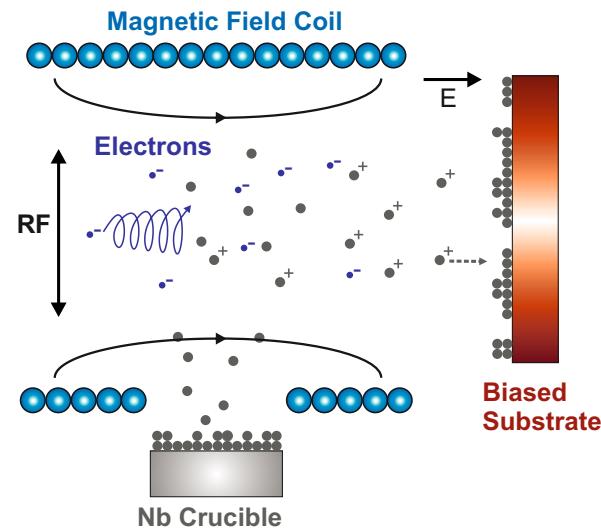
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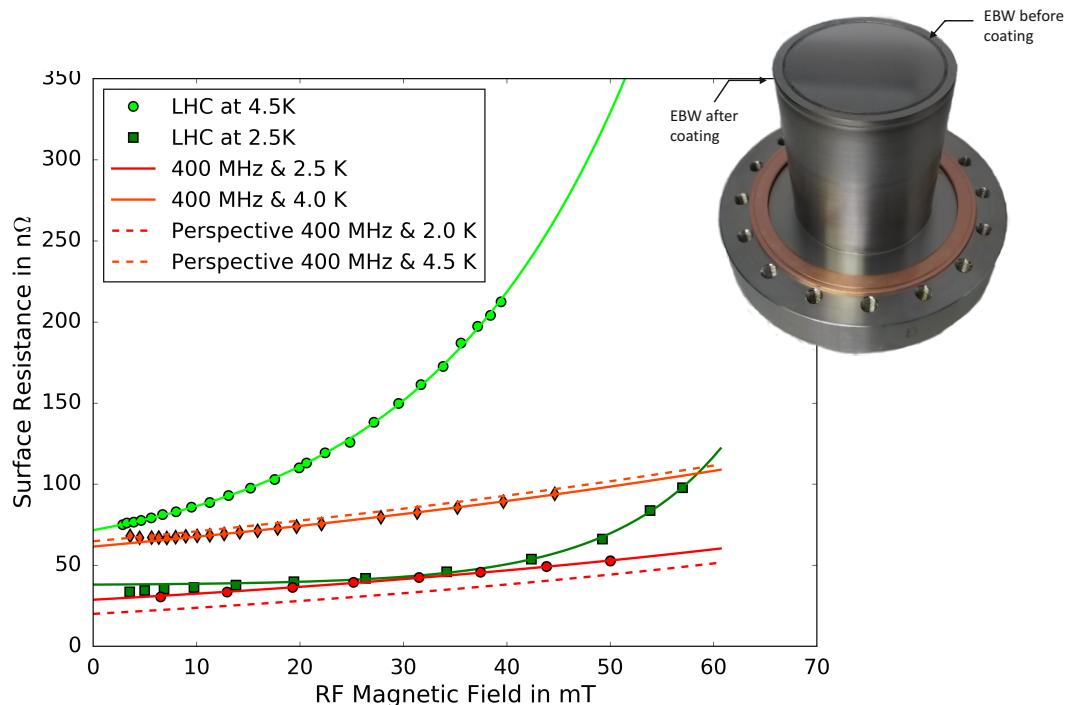


Electron Cyclotron Resonance

# First ECR results

Significantly improved slope for flat ECR surface.

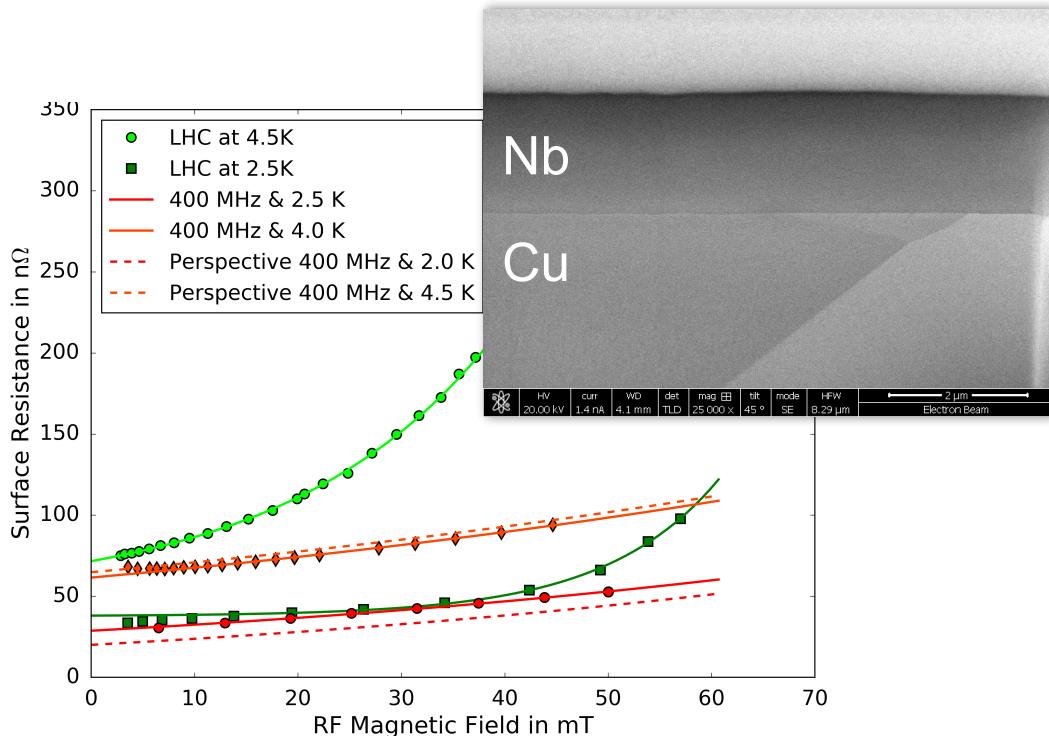
At 400 MHz & 4 K comparable to bulk Nb



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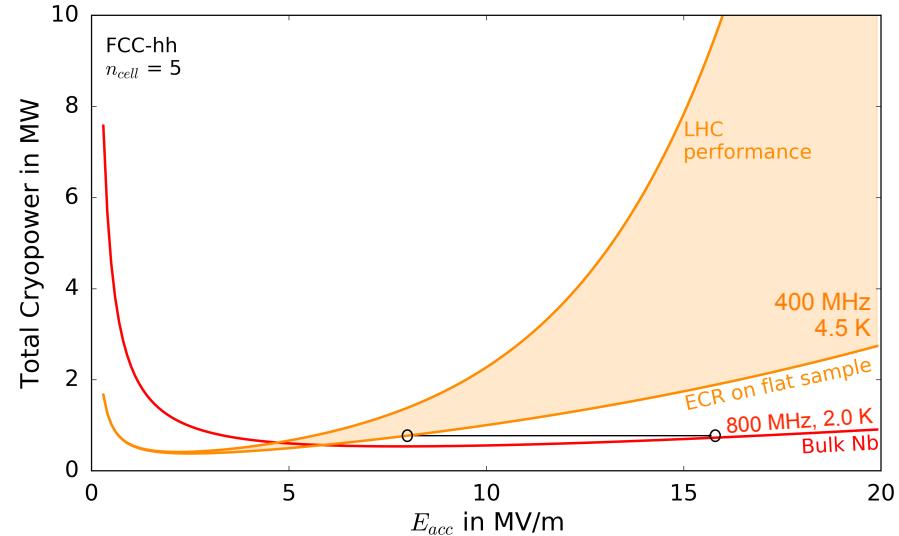
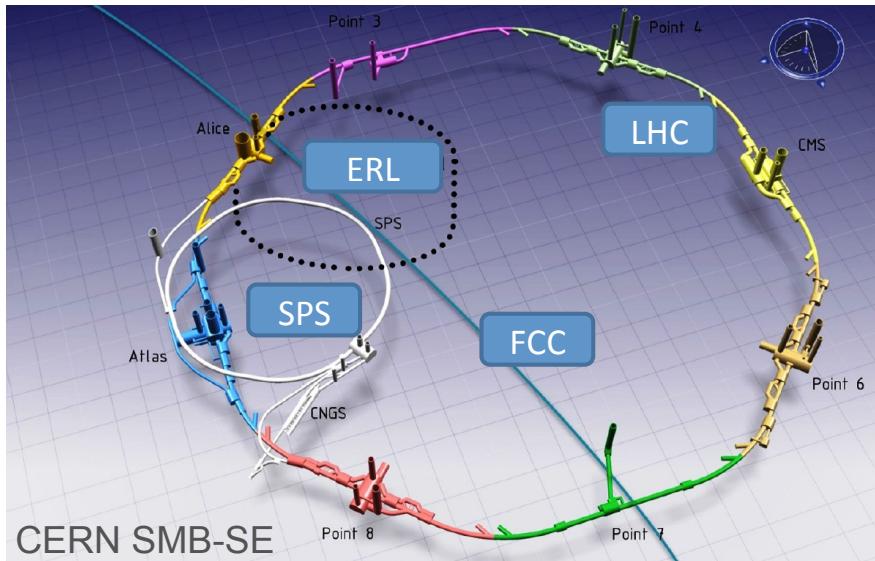
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Courtesy R. Valizadeh

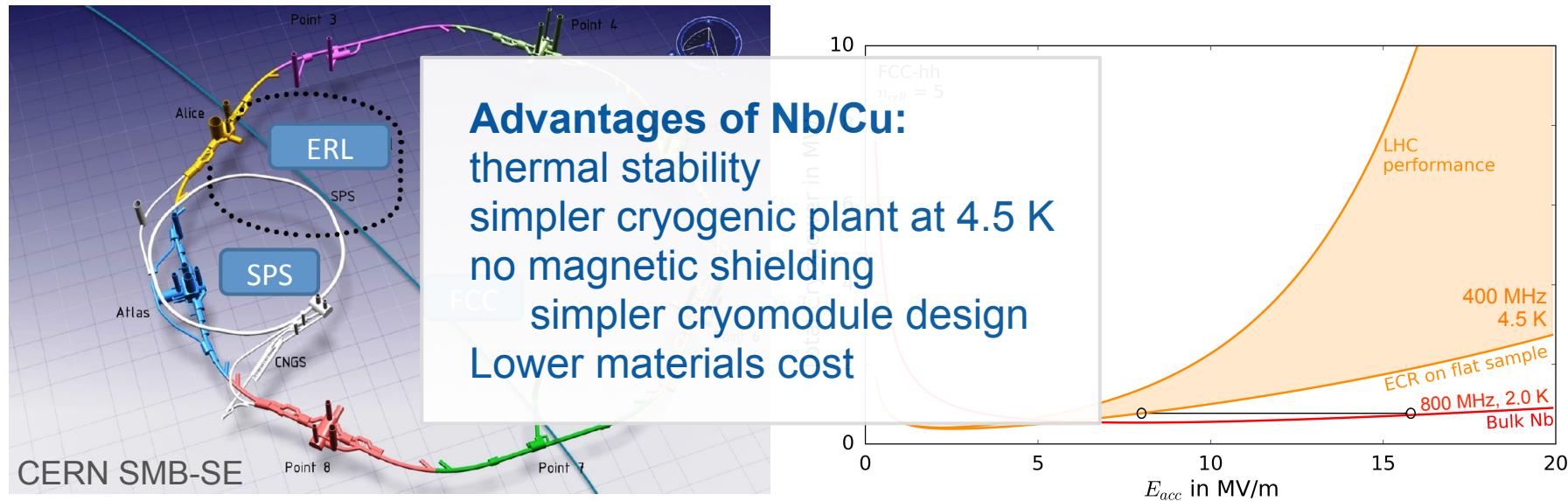
# Cryogenic Consumption for LHeC/FCC-he

ERL injector baseline for LHeC and FCC-he: 60 GeV, 6 mA

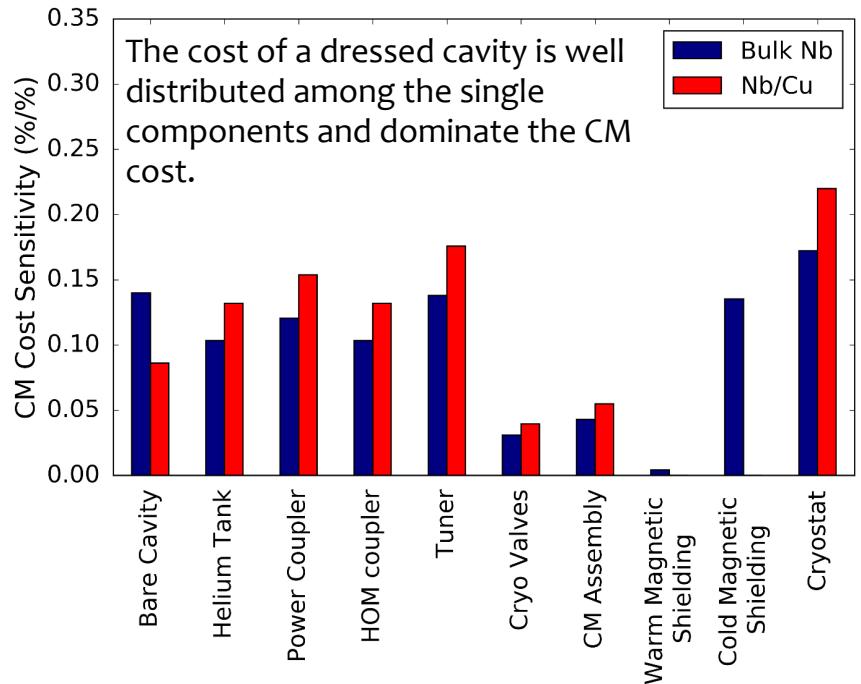


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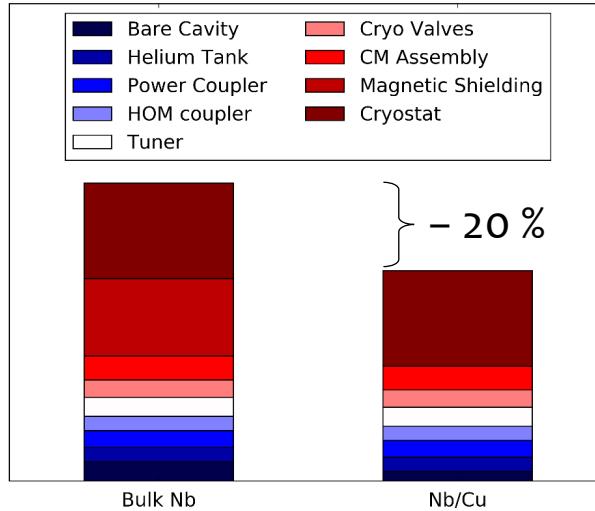
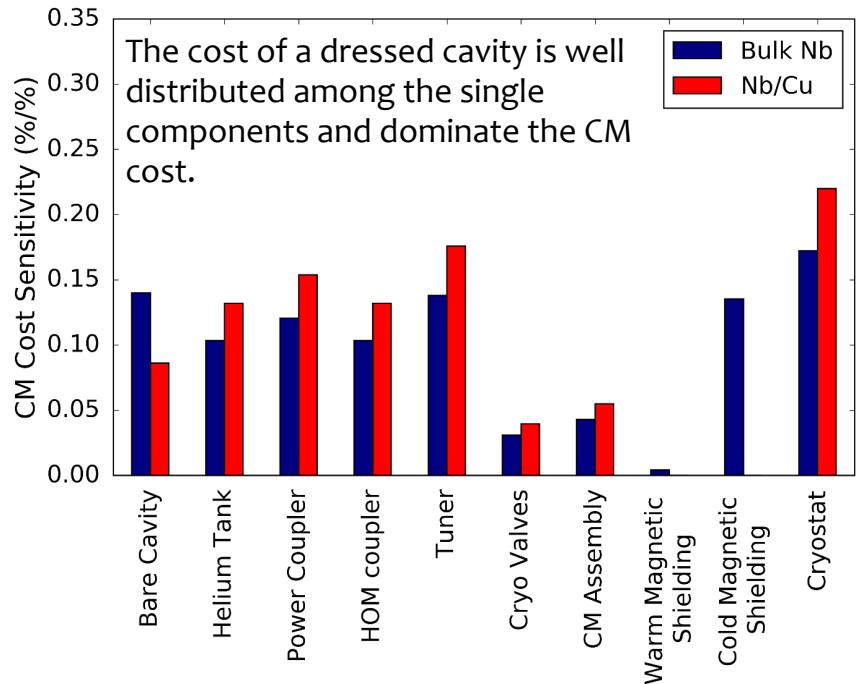
# Cryomodule Production Cost



\*4 cavities/CM, 2 HOM coupler/cavity



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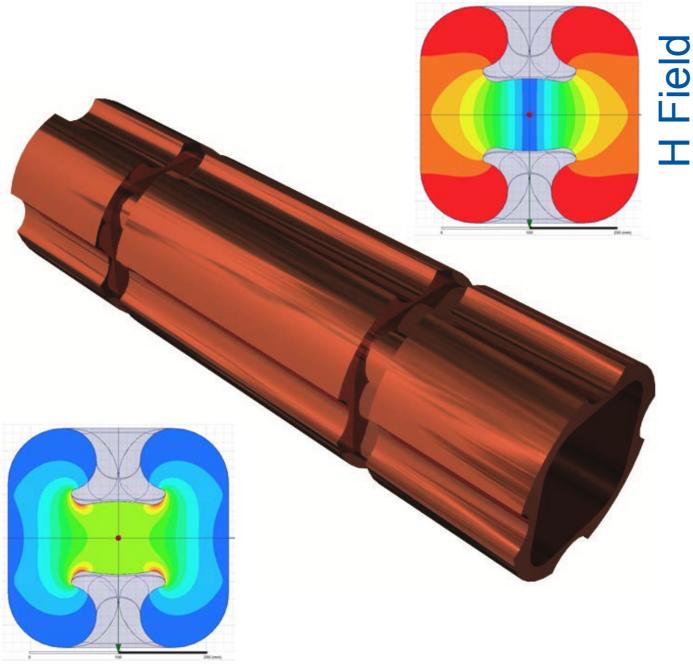
The cost for a CM with 400 MHz Nb/Cu cavities is about 20 % less than for a CM with 800 MHz bulk Nb cavities

\*4 cavities/CM, 2 HOM coupler/cavity



# Back to applications: Crab Cavities

Energetic condensation techniques open also the door towards coating more complex shapes, such as crab cavities\*.



E Field

A. Grudiev et al, SRF 2015

\* WOW cavity will be sputter-coated



# Summary

**Nb/Cu technology can offer great benefits over bulk Nb:**

operation at 4.5 K while thermally stable

reduced CM cost & simpler design

Energetic condensation techniques promise significantly improved performance

**High beam current applications could benefit from:**

low frequency cavities to increase aperture and reduce HOM power

simpler HOM extraction



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If the Nb/Cu R&D for high energy colliders is successfull, the ERL community will benefit as well.



