

Preliminary PDF version - missing animations and movies.
Updated version will be published in the proceedings.



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Pushing bulk Niobium Limits

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SRF 2019 Tutorials, Dresden, Germany

June 27th, 2019

Particle Acceleration via SRF Cavities

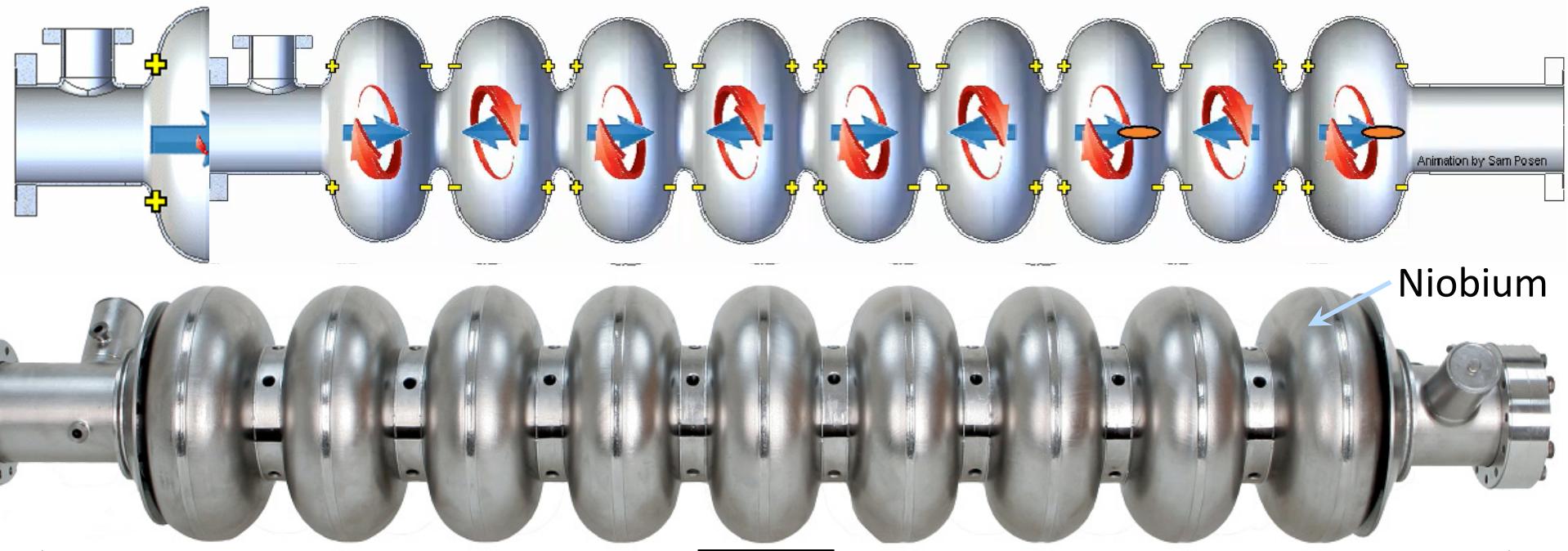


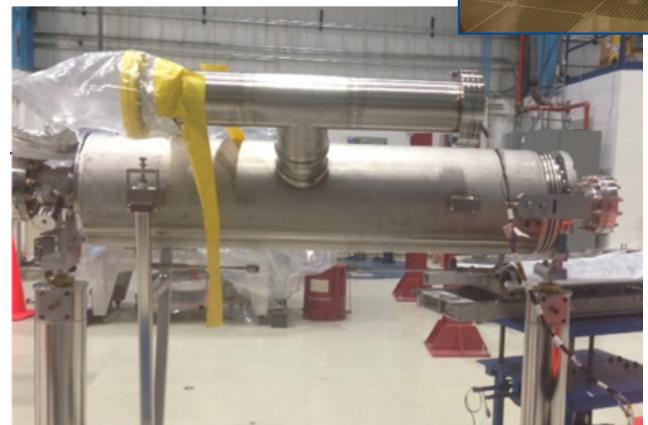
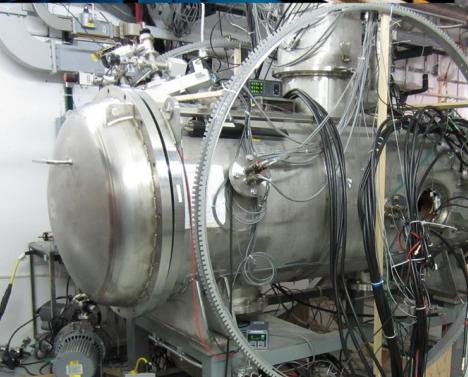
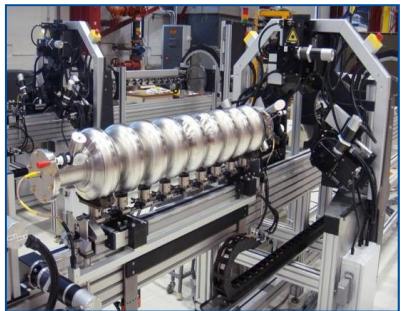
- Superconducting radiofrequency (SRF) cavities
- High quality EM resonators: Typical $Q_0 > 10^{10}$
- Over billions of cycles, large electric field generated
- Made of Niobium, $T_c \sim 9.2\text{K}$; frequency from 100MHz to several GHz



Input RF power at 1.3 GHz

Slowed down by factor of approximately 4×10^9





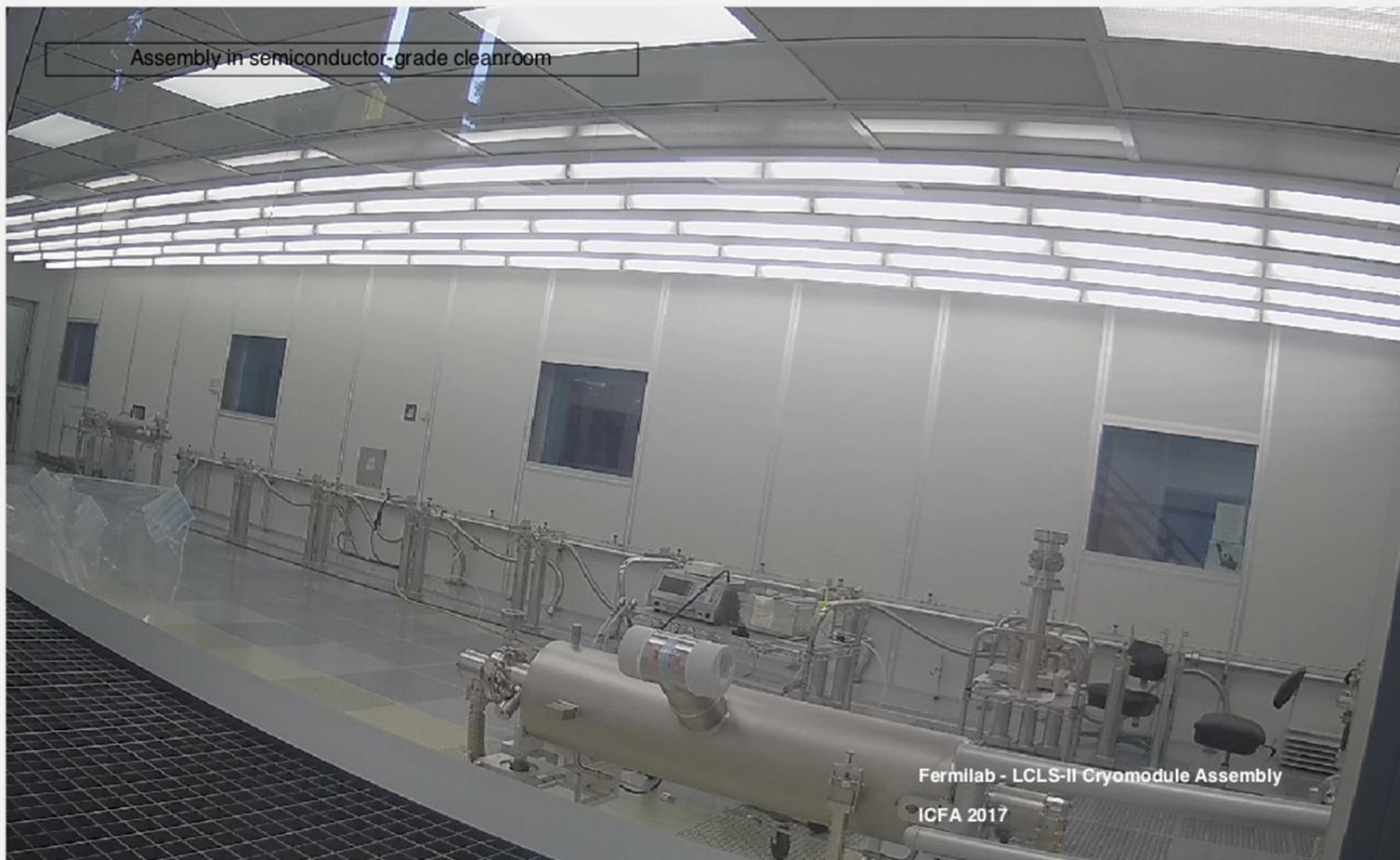
Large scale specialized infrastructure is required to make/study high Q cavities and assemble/test full accelerating cryomodules



The punch line

- SRF is a mature technology, currently many machines employing it worldwide and many under construction, very exciting time
 - From colliders to light sources to very sensitive detectors, SRF cavities enable a enormous spectrum of applications, from particle physics to biology, medicine and society
- There has been steady progress in the advancement of this technology, lately with some important breakthroughs that give us confidence that the technology is not at the end of the road
- Progress in SRF technology MUST come from a group effort of : talented engineers and techs at the labs, SRF scientists, superconductivity experts, material scientists at labs and universities

How to build an SRF accelerator in two minutes: LCLS-II Cryomodule assembly



SRF cavities – extraordinarily high efficiency

- Wall dissipation (proportional to surface resistance R_s) is reduced by many orders of magnitude over a normal conducting copper cavity
- Among highest quality factors Q in nature
 - $Q > 10^{11}$ nowadays most often achieved, $Q = 2 \times 10^{10}$ – routine
 - Extremely sensitive detecting devices – one photon level, mechanical vibrations (sub-nm)
- Affordable continuous wave and long pulse at high gradients
 - Field=acceleration can be ON all the time

SRF cavities – extraordinarily high efficiency

- Wall dissipation (proportional to surface resistance R_s) is reduced by many orders of magnitude over a normal conducting copper cavity
- Among other things:
 - Q_{RF} > 1000
 - Energy loss via SRF
- Affordable
 - Finite

SRF: high current,
high energy, high
brightness beams

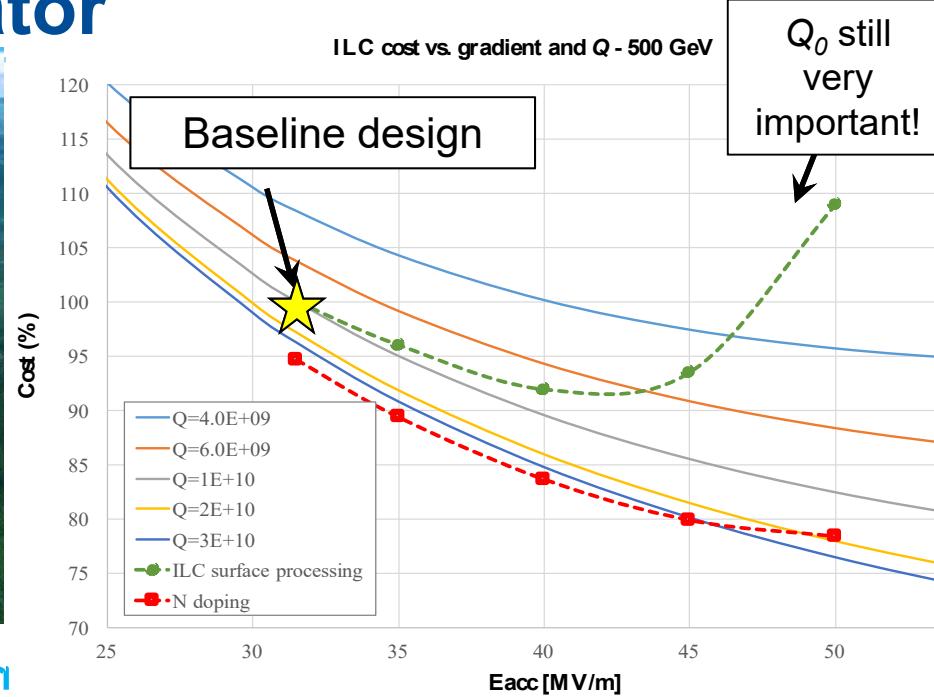
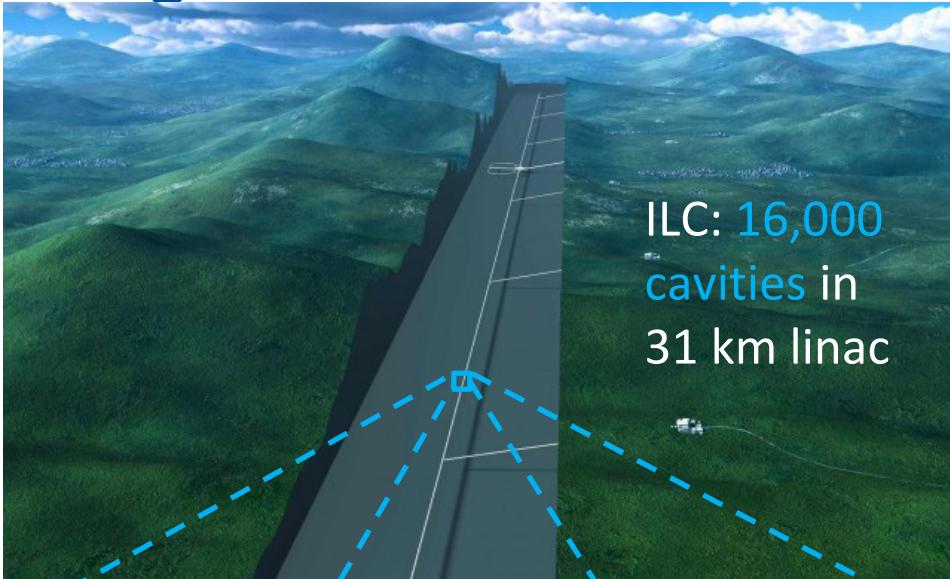
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SRF: high current,
high energy, high
brightness beams

However....not quite zero dissipation in RF →
We battle ~ nanoOhms (or fraction of)

Factor of merit 1: Gradient -> Length for Linear Accelerator



Q_0 still very important!

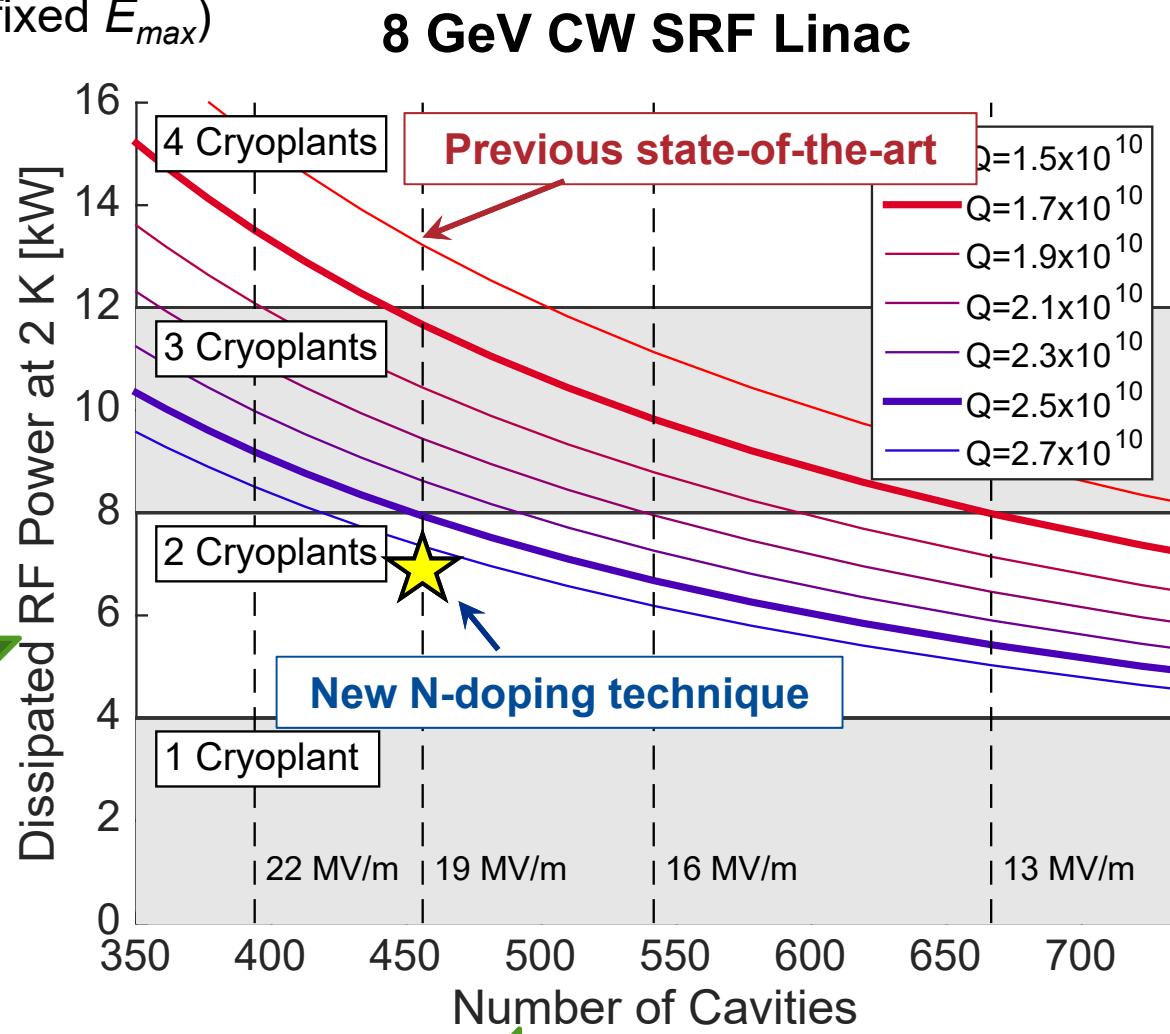


Factor of merit 2: $Q_0 \rightarrow$ Cryogenic Infrastructure, Operating Cost

$$P_{diss} \sim E_{acc}/Q_0 \text{ (for fixed } E_{max})$$



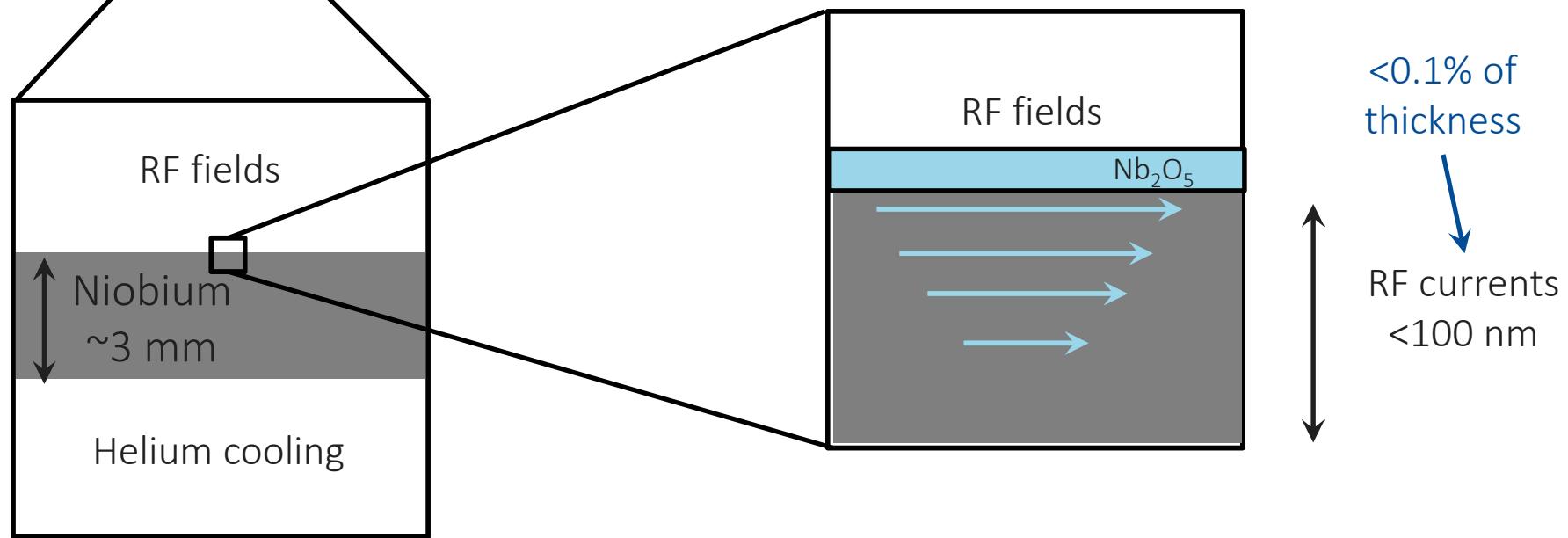
Lower cost



Performance are determined by nanometer scale structure of inner surface



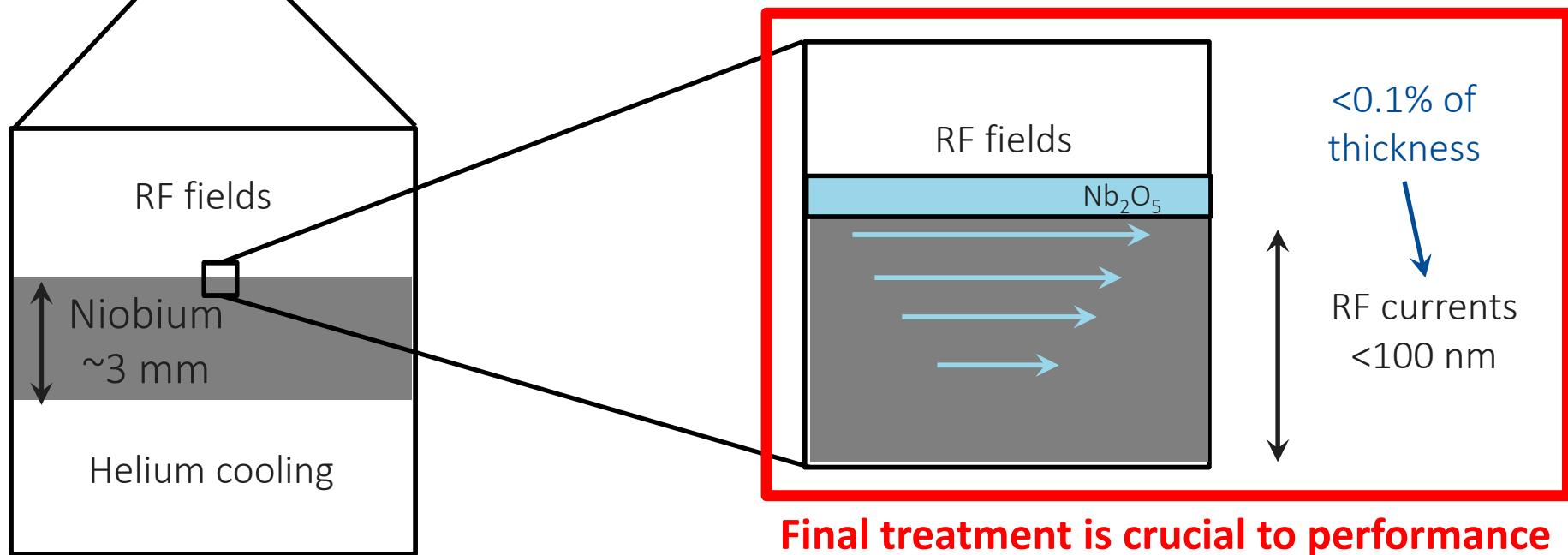
Image from linearcollider.org



Performance are determined by nanometer scale structure of inner surface



Image from linearcollider.org



Beam view, inside the cavity

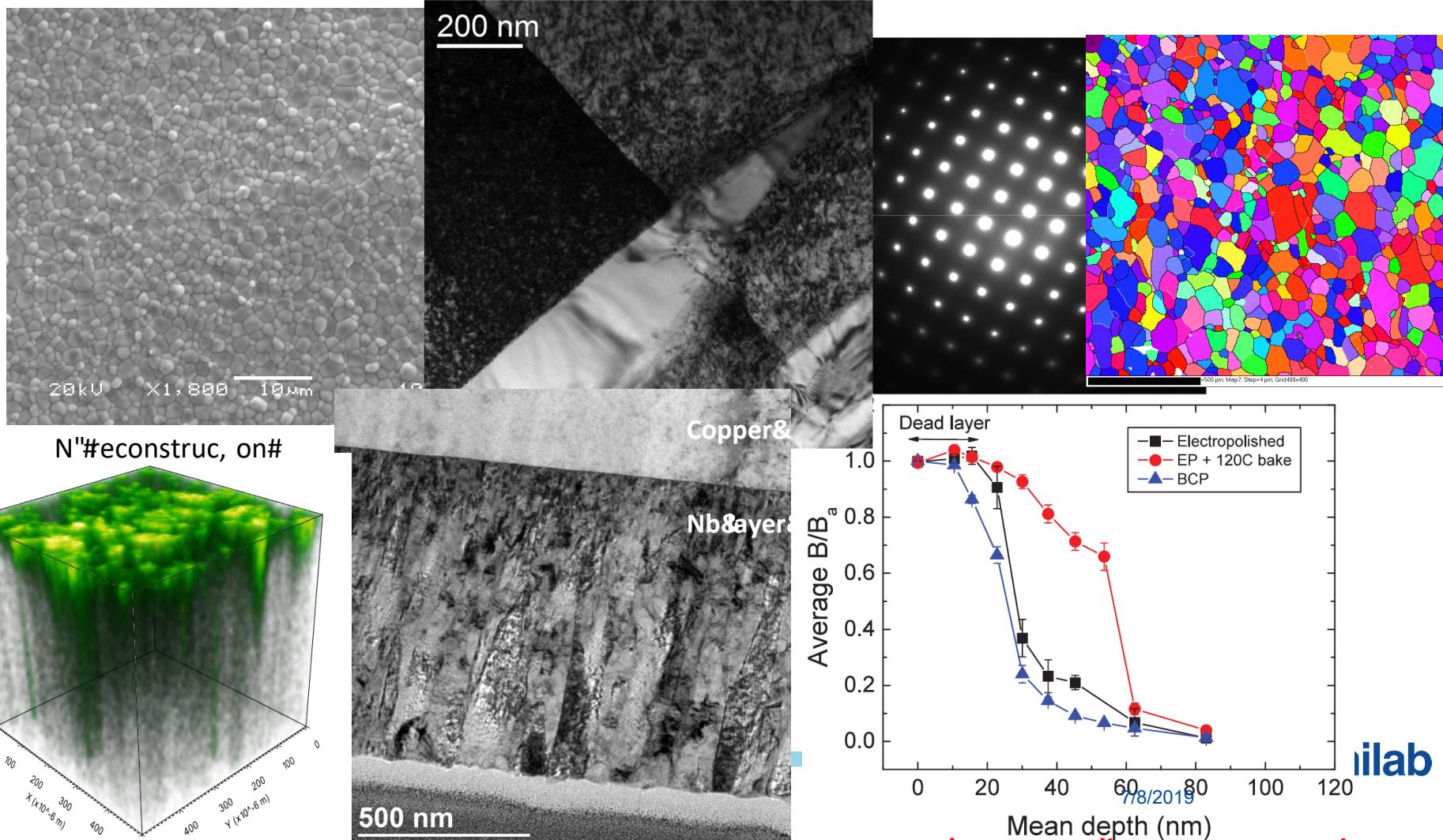


Extreme attention to surface treatments and surface cleanliness are mandatory

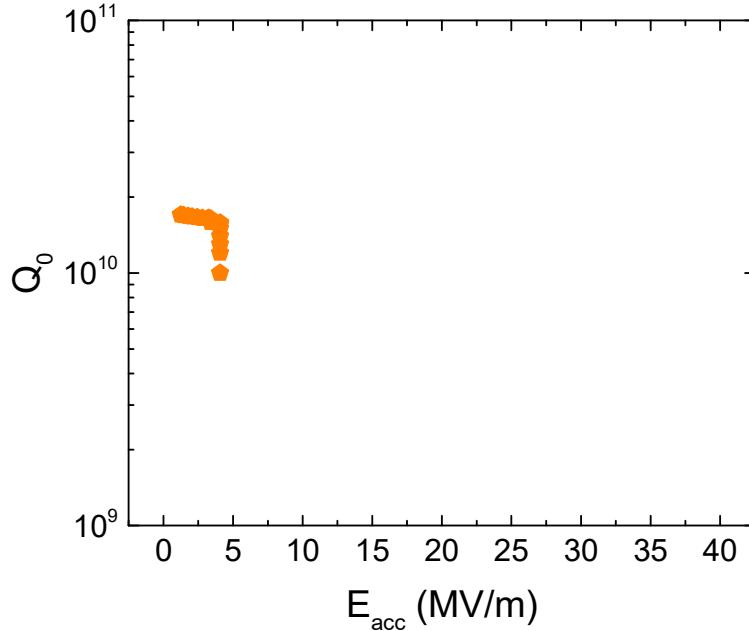


Key to progress for superconducting RF cavities

- Cavity surface undergoes a series of delicate chemical and heat treatments
- Material science tools are essential to understand the surface nanostructural changes that lead to dramatic changes in performance



SRF Performance Evolution

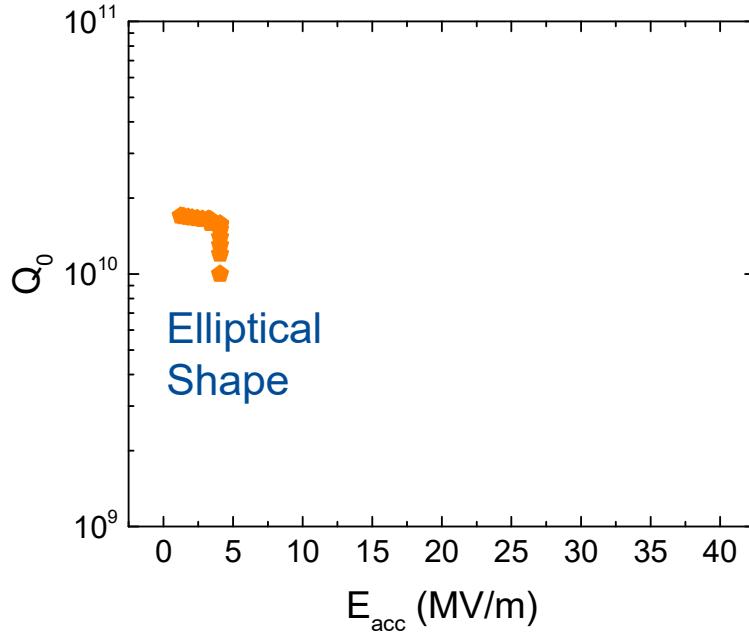


1.3 GHz, 2K

3 - 4 MV/m
Multipacting



SRF Performance Evolution

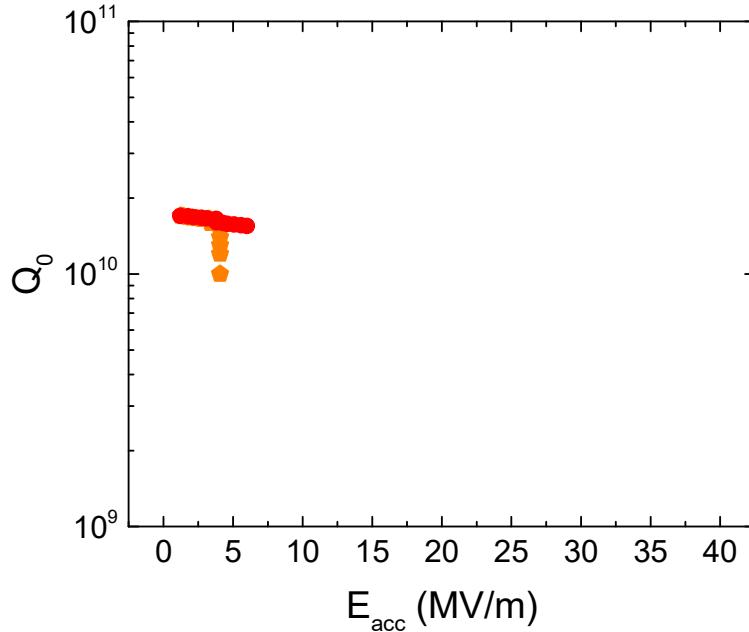


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SRF Performance Evolution



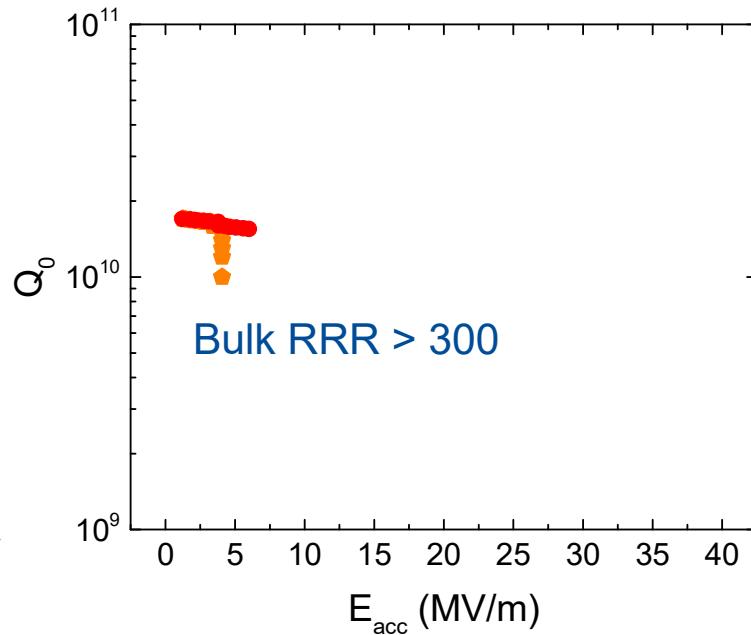
1.3 GHz, 2K

3 - 4 MV/m
Multipacting
5 MV/m
Thermal Breakdown

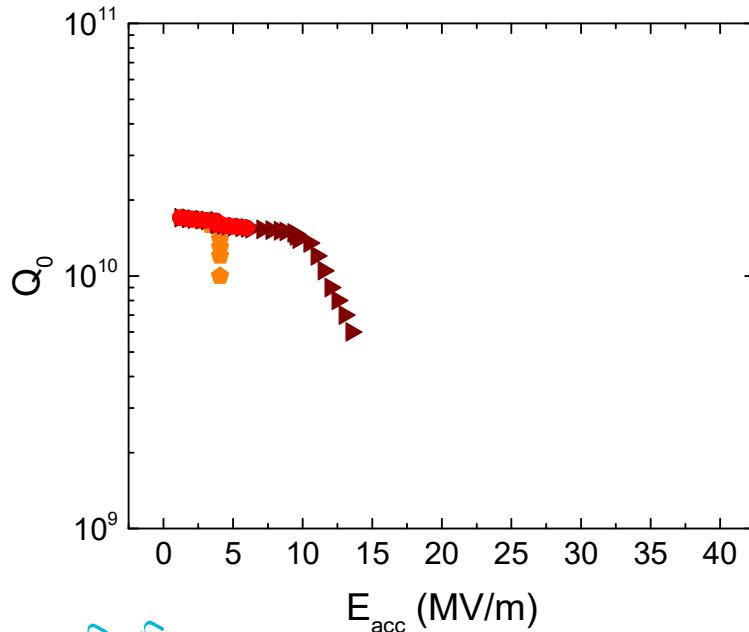


SRF Performance Evolution

3 - 4 MV/m
Multipacting
5 MV/m
Thermal Breakdown



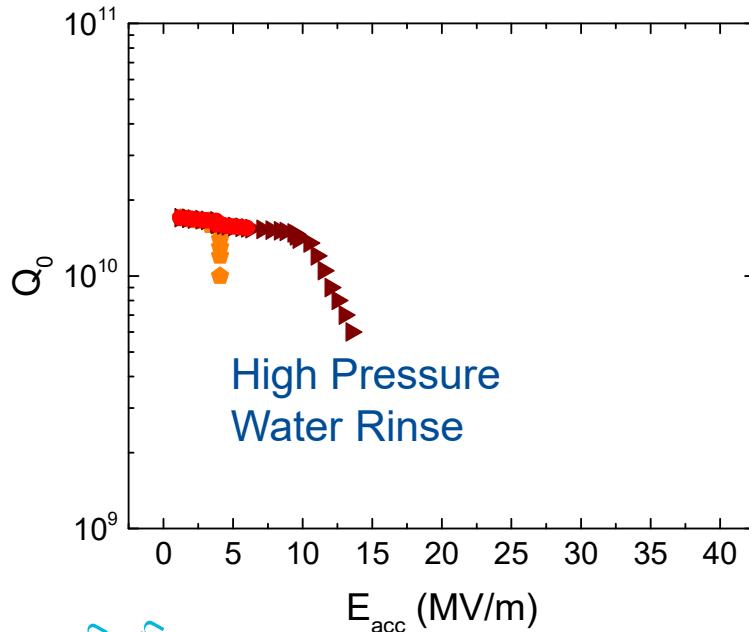
SRF Performance Evolution



3 - 4 MV/m
Multipacting
5 MV/m
Thermal Breakdown
10 - 15 MV/m
Field Emission



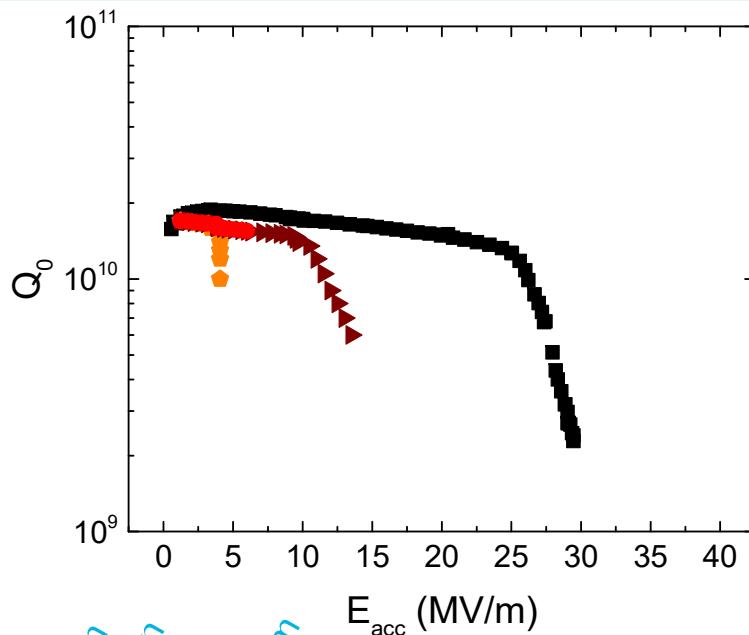
SRF Performance Evolution



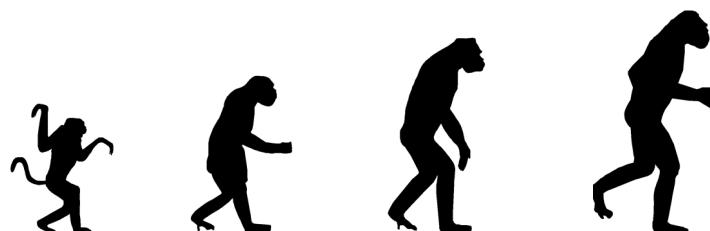
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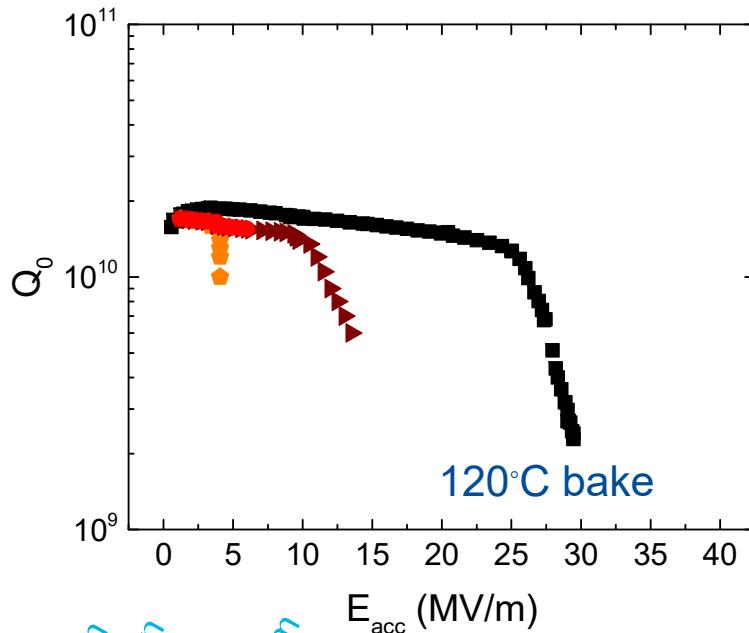
SRF Performance Evolution



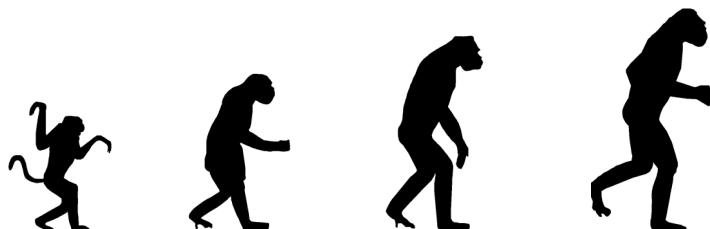
3 - 4 MV/m
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5 MV/m
Thermal Breakdown
10 - 15 MV/m
Field Emission
20 - 25 MV/m
High field
Q-SLOPE



SRF Performance Evolution

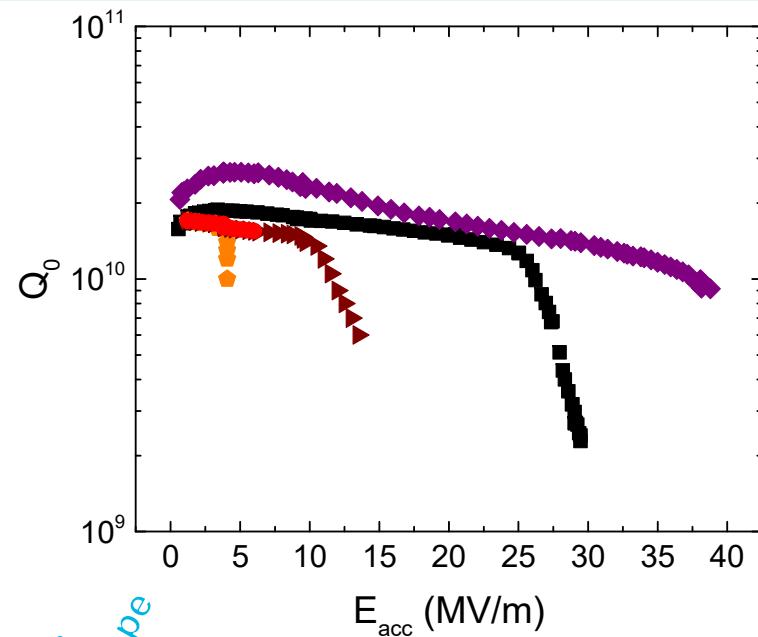
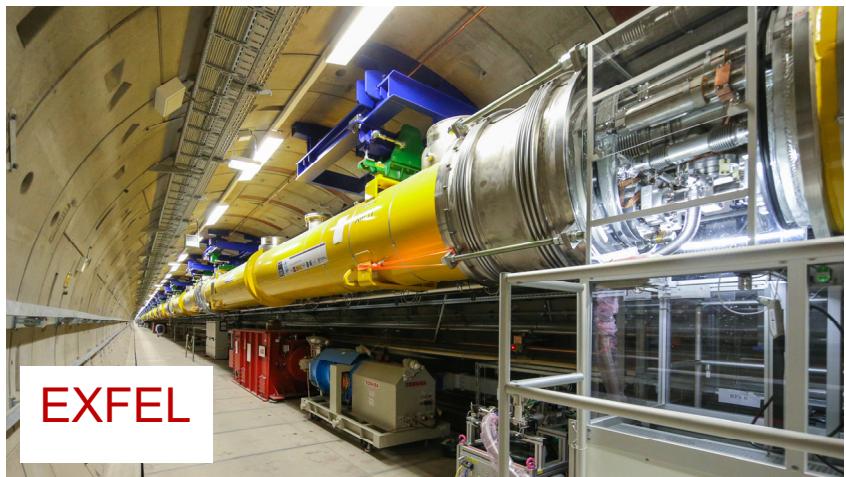


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Thermal Breakdown
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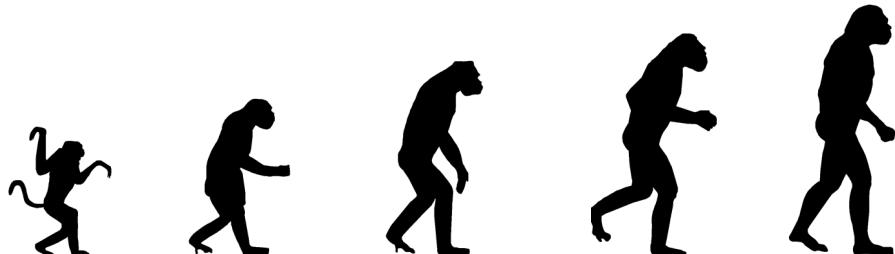


SRF Performance Evolution

1.3 GHz, 2K

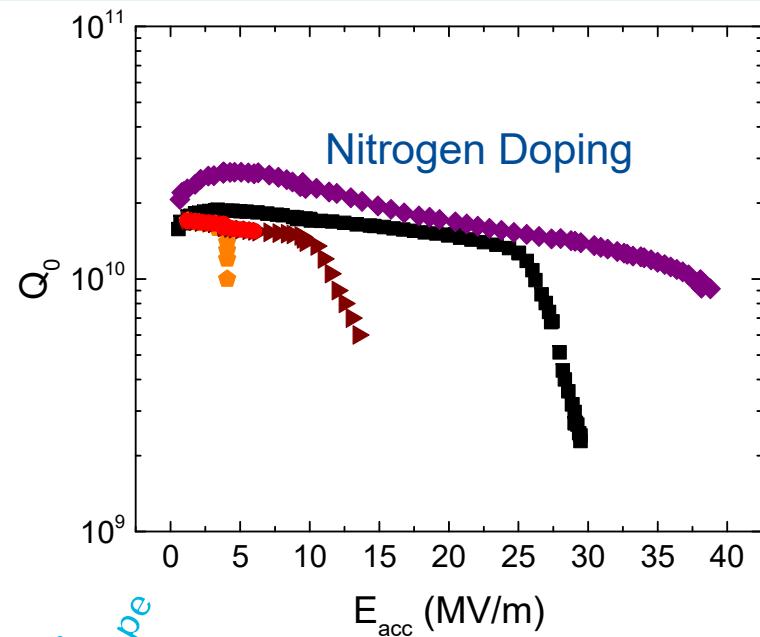
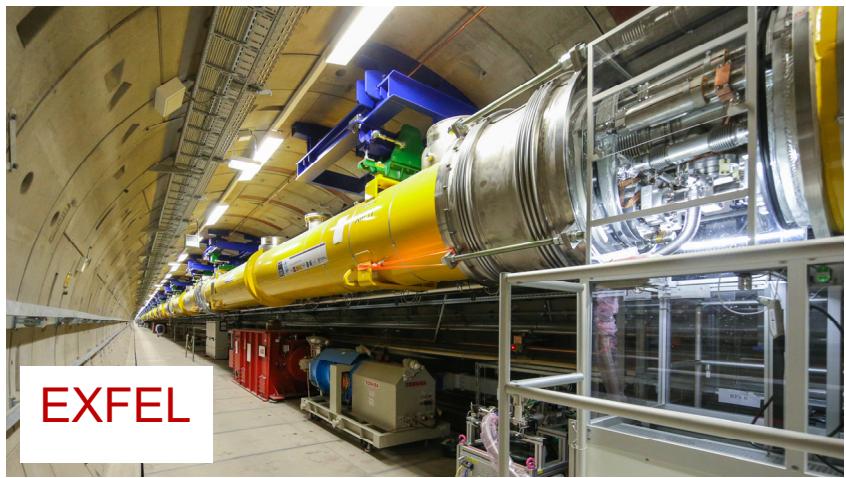


3 - 4 MV/m
Multipacting
5 MV/m
Thermal Breakdown
10 - 15 MV/m
Field Emission
20 - 25 MV/m
High field
Q-SLOPE
35 - 40 MV/m
mid field Q-slope

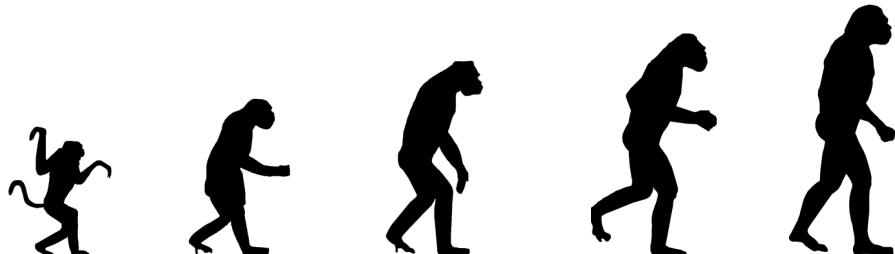


SRF Performance Evolution

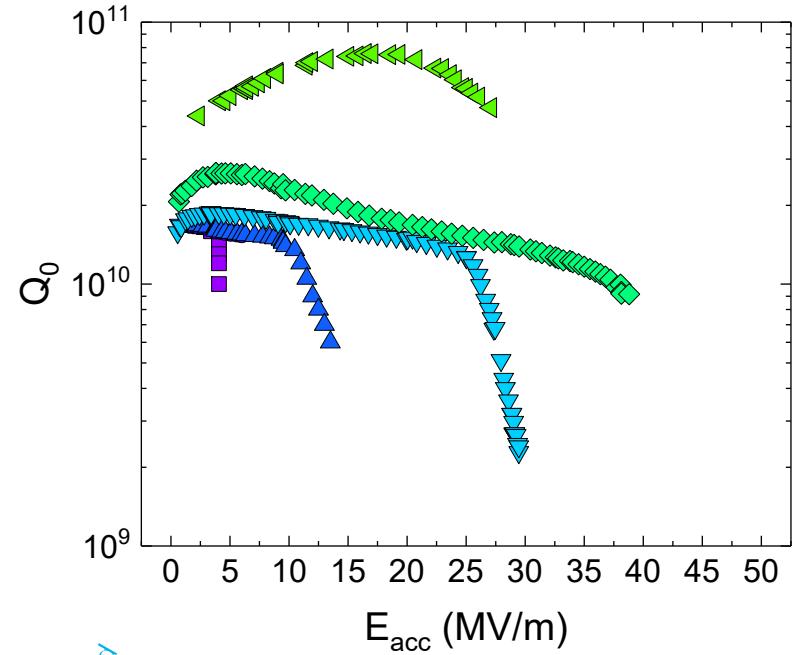
1.3 GHz, 2K



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High field
Q-SLOPE
35 - 40 MV/m
mid field Q-slope



SRF Performance Evolution – 2013: N doping!



3 - 4 MV/m
Multipacting

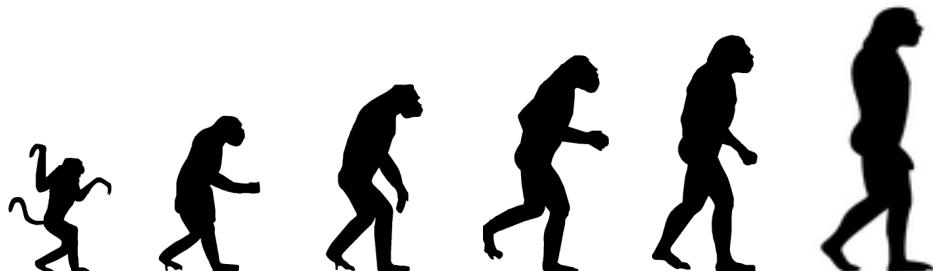
5 MV/m
Thermal Breakdown

10 - 15 MV/m
Field Emission

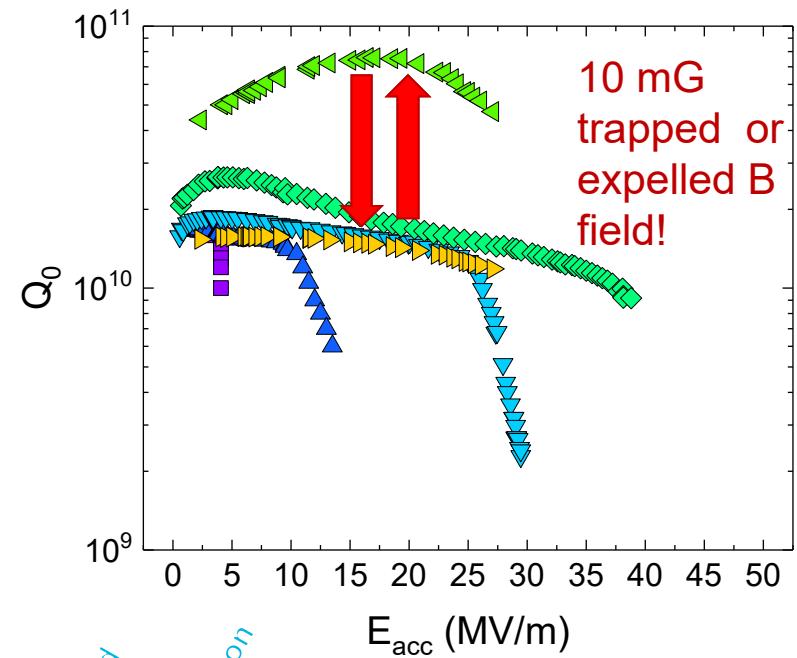
20 - 25 MV/m
Q-SLOPE

35 - 40 MV/m
At medium field

$Q > 5e10$



SRF Performance Evolution – 2014: Magnetic flux trapping with slow cooldown/ efficient expulsion with fast



3 - 4 MV/m
Multipacting

5 MV/m
Thermal Breakdown

10 - 15 MV/m
Field Emission

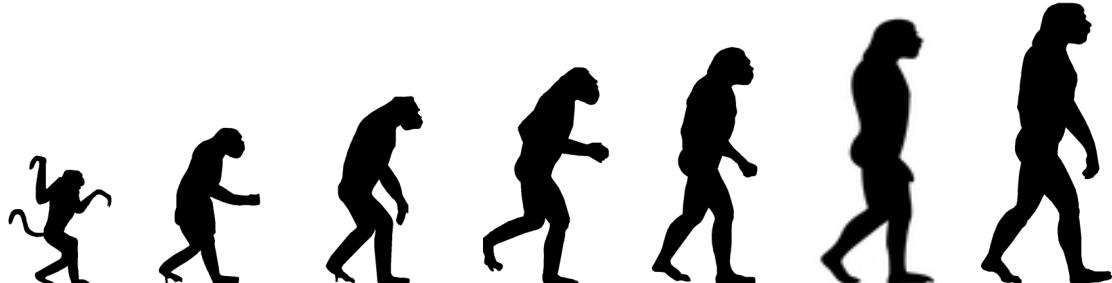
20 - 25 MV/m
Q-SLOPE

35 - 40 MV/m

$Q > 5e10$
At medium field

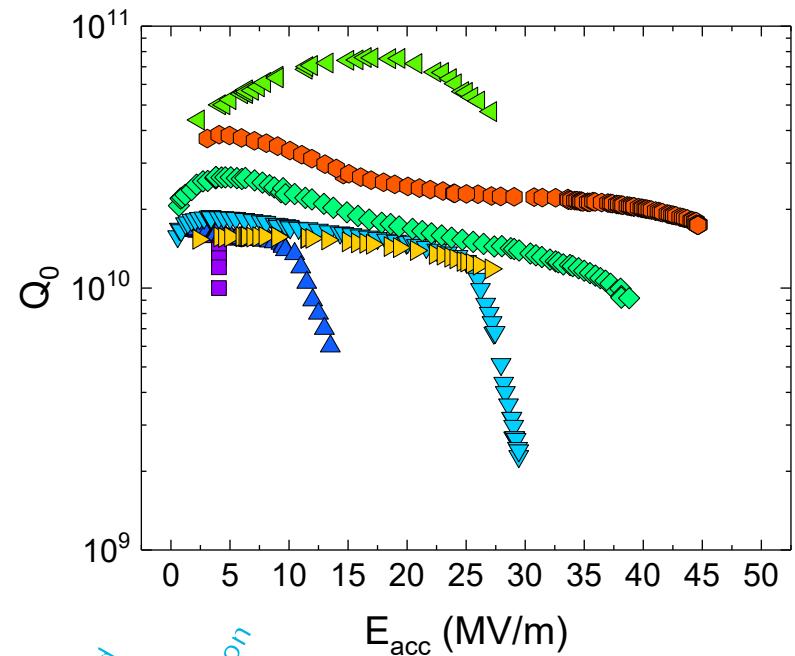
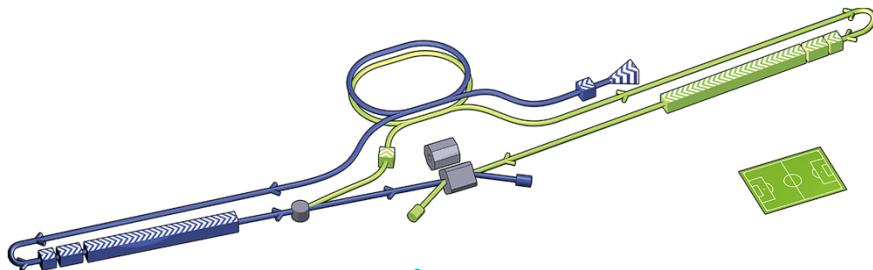
Flux dissipation

Flux expulsion



SRF Performance Evolution – 2017: N infusion

ILC cost reduction??

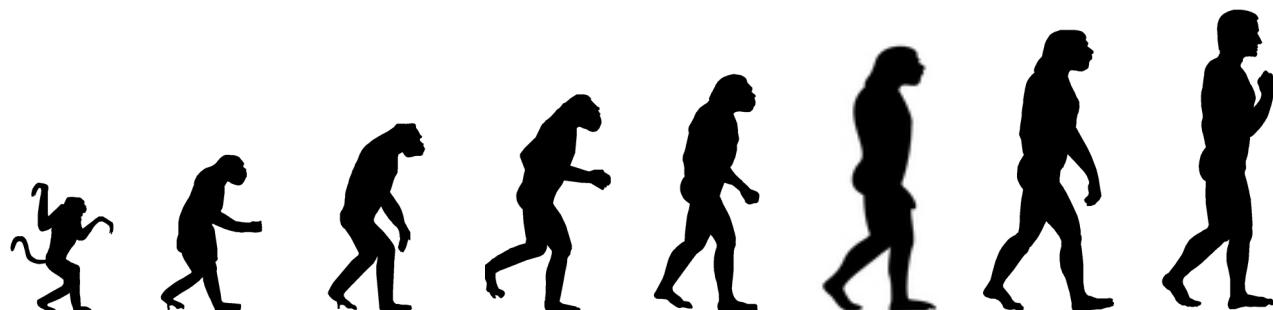


3 - 4 MV/m
Multipacting
5 MV/m
Thermal Breakdown
10 - 15 MV/m
Field Emission
20 - 25 MV/m
 Q -SLOPE
35 - 40 MV/m

$Q > 5e10$
At medium field

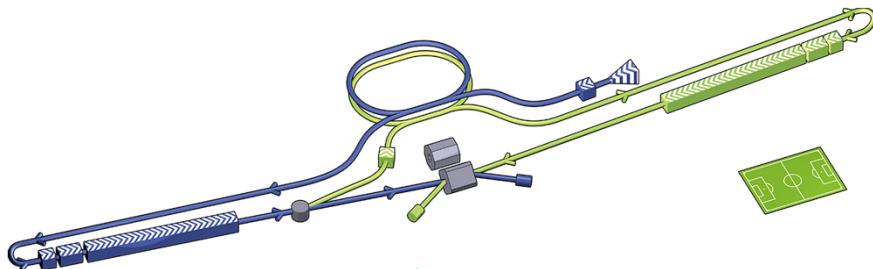
Flux dissipation
Flux expulsion

$Q > 2e10$
At high field



SRF Performance Evolution – 2018: the 75C bake

ILC cost reduction??



3 - 4 MV/m
Multipacting

5 MV/m
Thermal Breakdown

10 - 15 MV/m
Field Emission

20 - 25 MV/m
Q-SLOPE

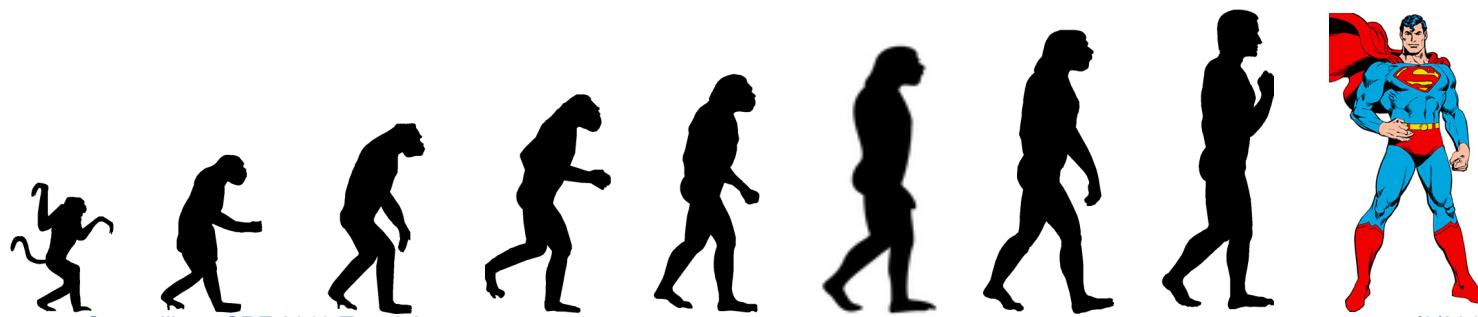
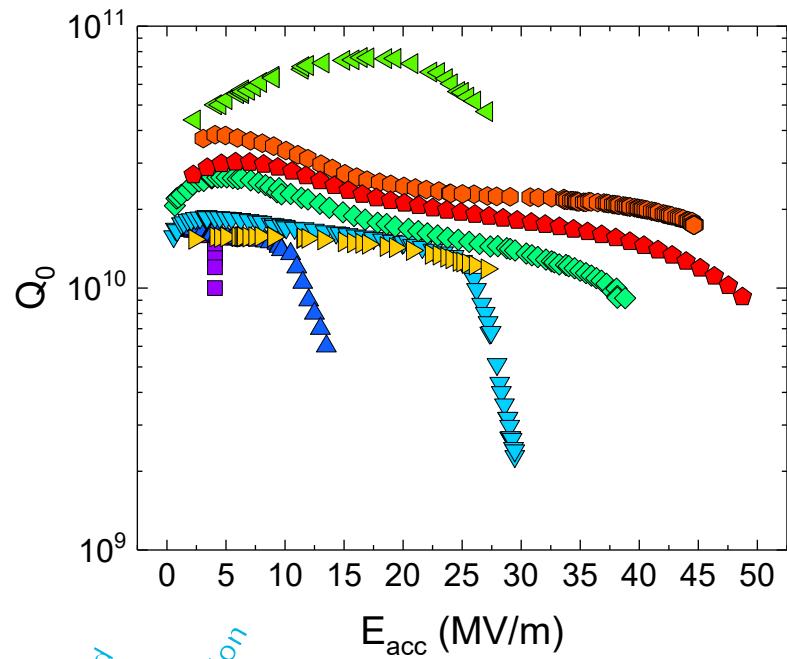
35 - 40 MV/m

$Q > 5e10$
At medium field

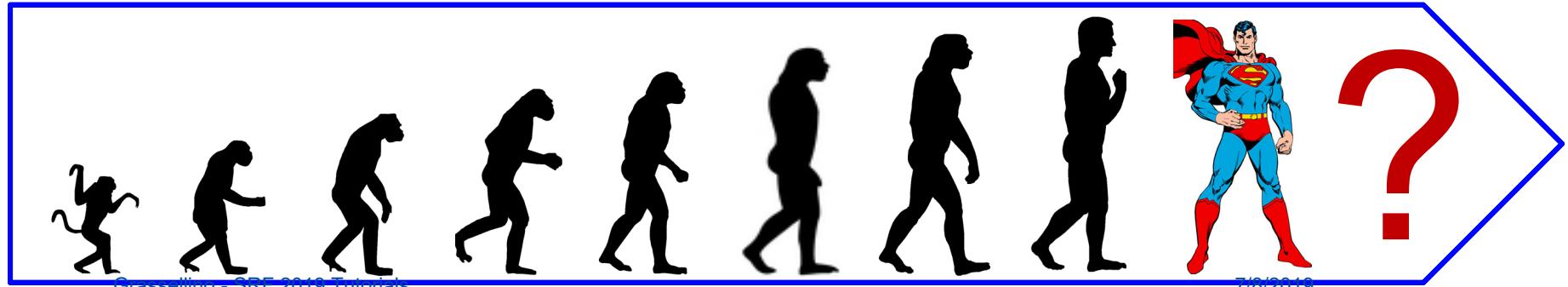
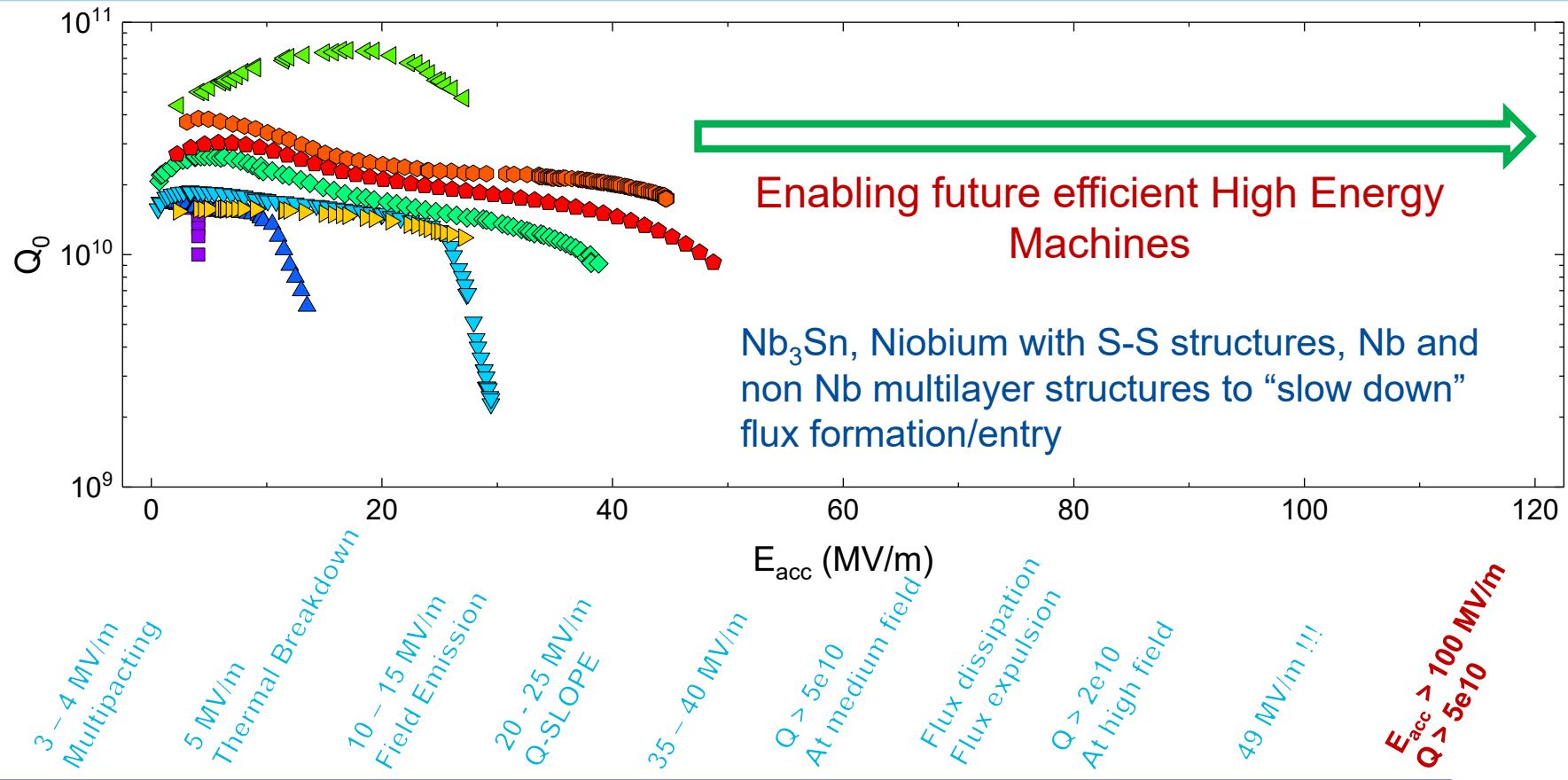
Flux dissipation
Flux expulsion

$Q > 2e10$
At high field

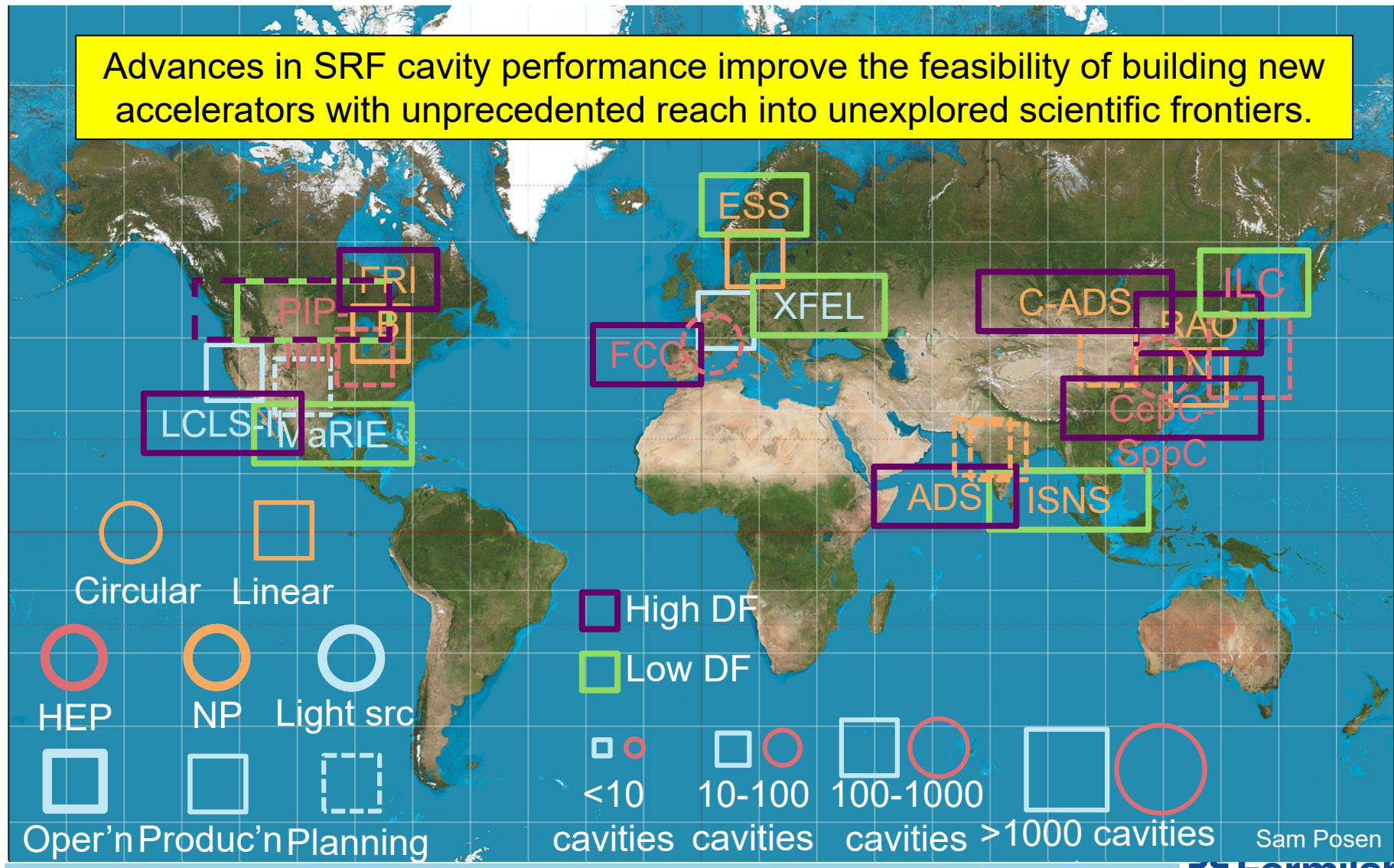
50 MV/m !!!



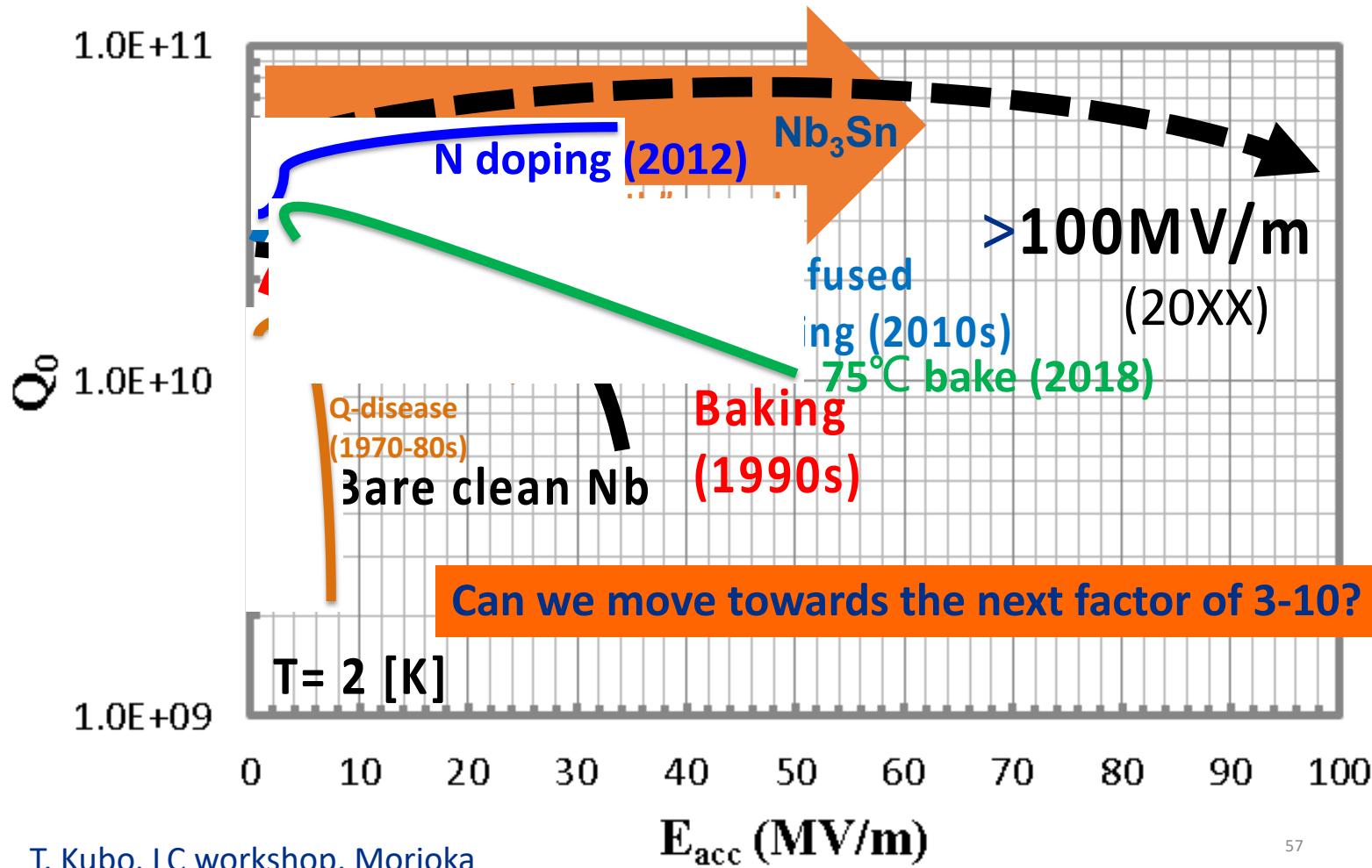
SRF Performance Evolution



Motivation State-of-the-Art SRF Technology



Make history!



T. Kubo, LC workshop, Morioka

57

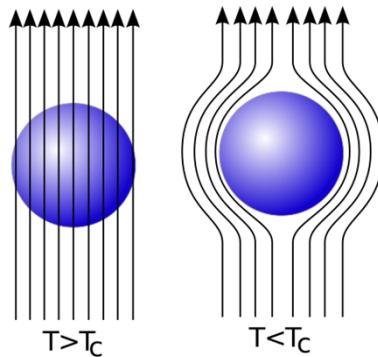
Intro to SRF

Superconducting state

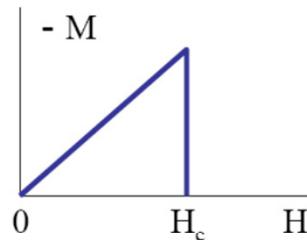
- The superconducting state is characterized by the critical temperature T_c and field H_c

$$H_c(T) = H_c(0) \cdot \left[1 - \left(\frac{T}{T_c} \right)^2 \right]$$

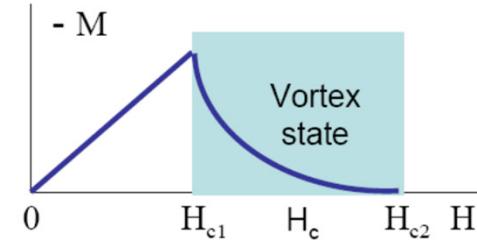
- The external field is expelled from a superconductor if $H_{\text{ext}} < H_c$ for Type I superconductors.
- For Type II superconductors the external field can partially penetrate for $H_{\text{ext}} > H_{c1}$ and will completely penetrate at H_{c2}



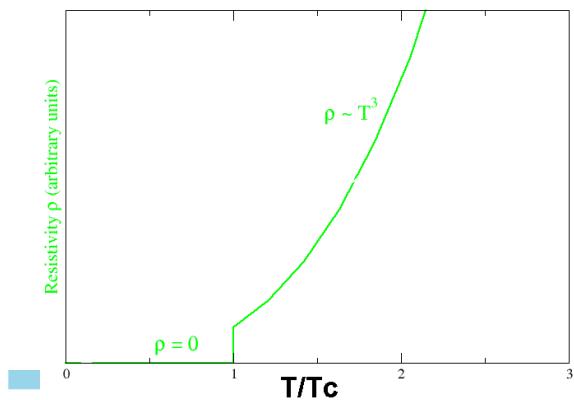
Superconductor in Meissner state = ideal diamagnetic



Complete Meissner effect
in type-I superconductors



High-field partial Meissner effect
in type-II superconductors



Microscopic theory of superconductivity

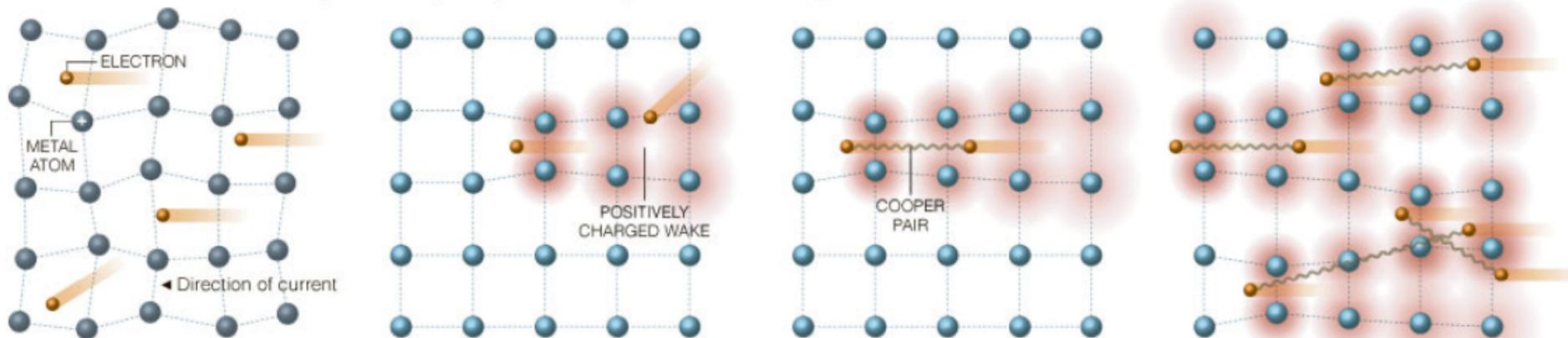


Bardeen-Cooper-Schrieffer (BCS) theory (1957).
Nobel prize in 1972

January 7, 2008

Low-Temperature Superconductivity

December was the 50th anniversary of the theory of superconductivity, the flow of electricity without resistance that can occur in some metals and ceramics.



ELECTRICAL RESISTANCE

Electrons carrying an electrical current through a metal wire typically encounter resistance, which is caused by collisions and scattering as the particles move through the vibrating lattice of metal atoms.

CRITICAL TEMPERATURE

As the metal is cooled to low temperatures, the lattice vibration slows. A moving electron attracts nearby metal atoms, which create a positively charged wake behind the electron. This wake can attract another nearby electron.

COOPER PAIRS

The two electrons form a weak bond, called a Cooper pair, which encounters less resistance than two electrons moving separately. When more Cooper pairs form, they behave in the same way.

SUPERCONDUCTIVITY

If a pair is scattered by an impurity, it will quickly get back in step with other pairs. This allows the electrons to flow undisturbed through the lattice of metal atoms. With no resistance, the current may persist for years.

Sources: Oak Ridge National Laboratory; Philip W. Phillips

JONATHAN CORUM/THE NEW YORK TIMES



BCS theory

What is the phase coherence?



Incoherent (normal) crowd:
each electron for itself



Phase-coherent (superconducting) condensate
of electrons

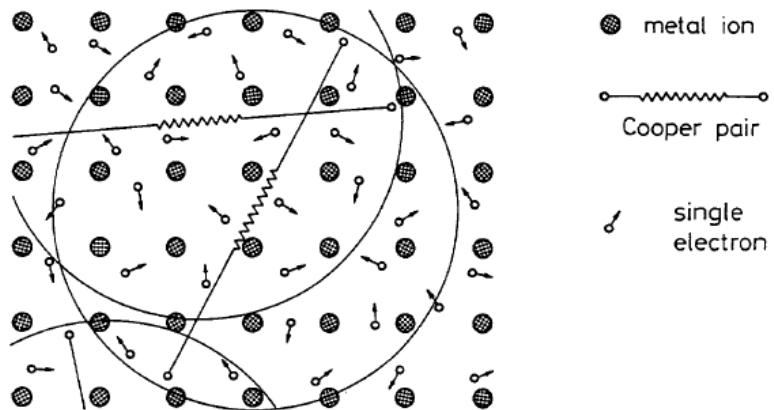


Figure 22: Cooper pairs and single electrons in the crystal lattice of a superconductor. (After Essmann and Träuble [12]).

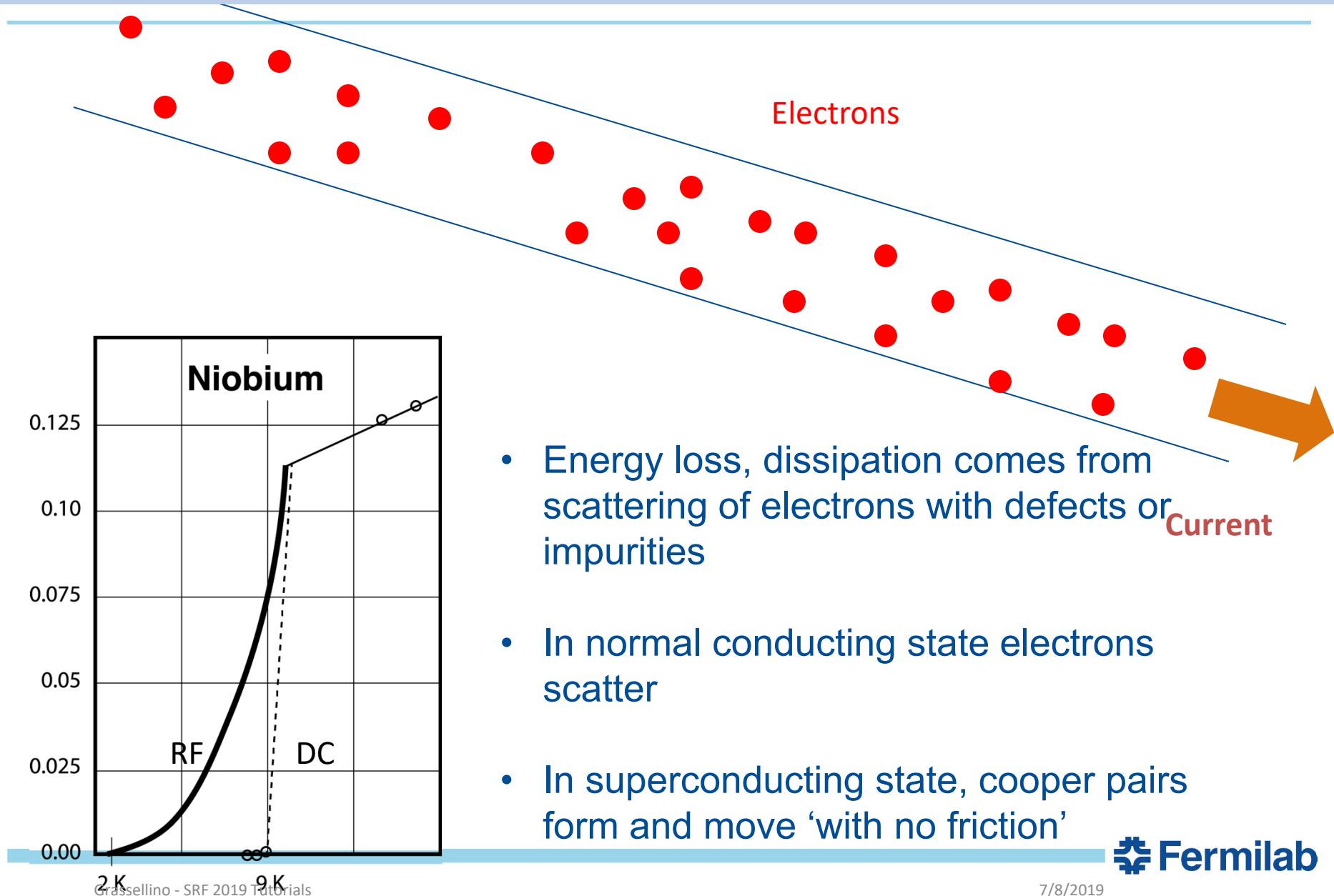
- Attraction between electrons with antiparallel momenta \mathbf{k} and spins due to exchange of lattice vibration quanta (phonons)
- Instability of the normal Fermi surface due to bound states of electron (Cooper) pairs
- Bose condensation of overlapping Cooper pairs in a coherent superconducting state.
- Scattering on electrons does not cause the electric resistance because it would break the Cooper pair

The strong overlap of many Cooper pairs results in the macroscopic phase coherence

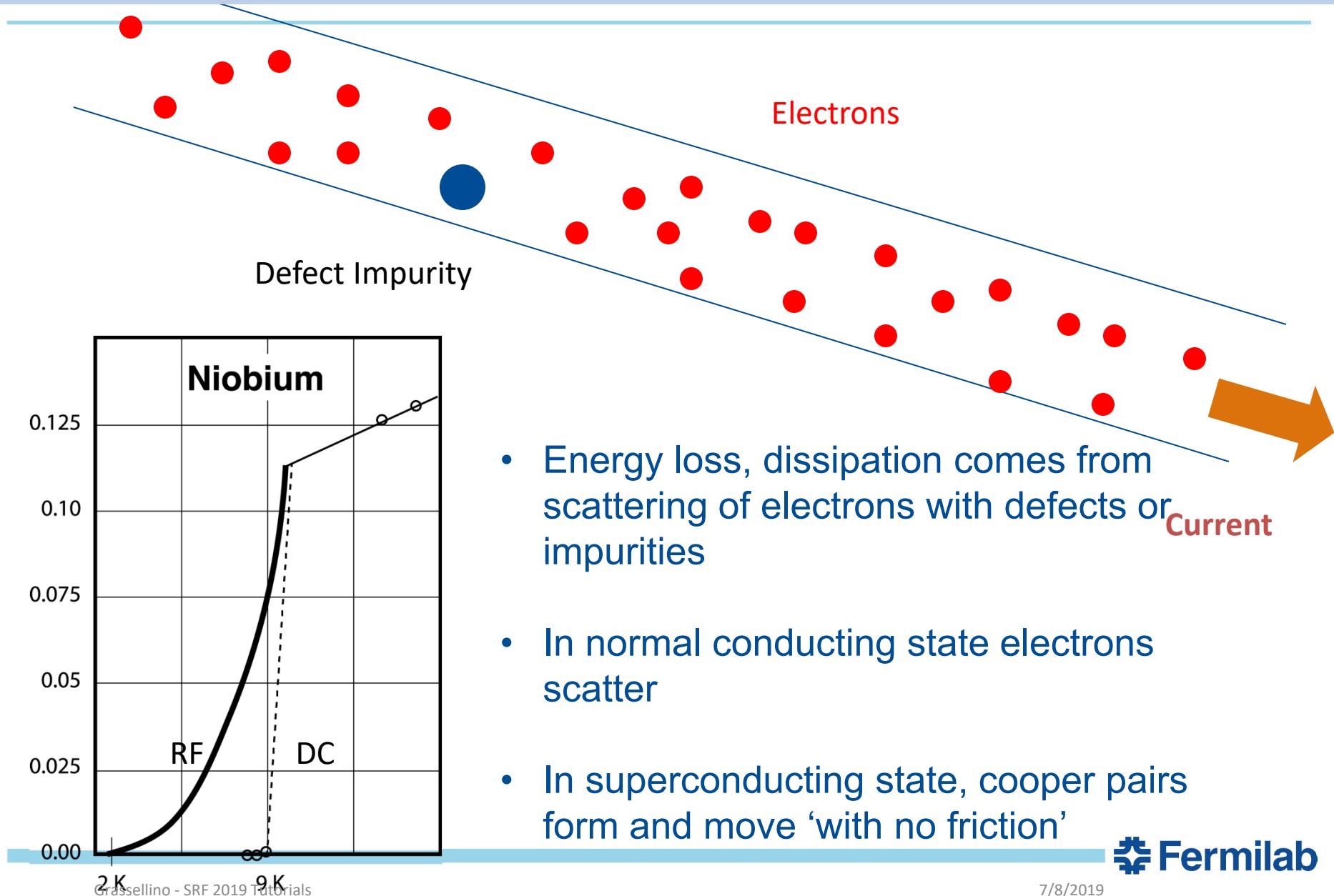
Simplified explanation for zero DC resistivity

- NC
 - Resistance to flow of electric current
 - Free electrons scatter off impurities, lattice vibrations (phonons)
- SC
 - Cooper pairs carry all the current
 - Cooper pairs do not scatter off impurities due to their coherent state
 - Some pairs are broken at $T > 0$ K due to phonon interaction
- But supercurrent component has zero resistance

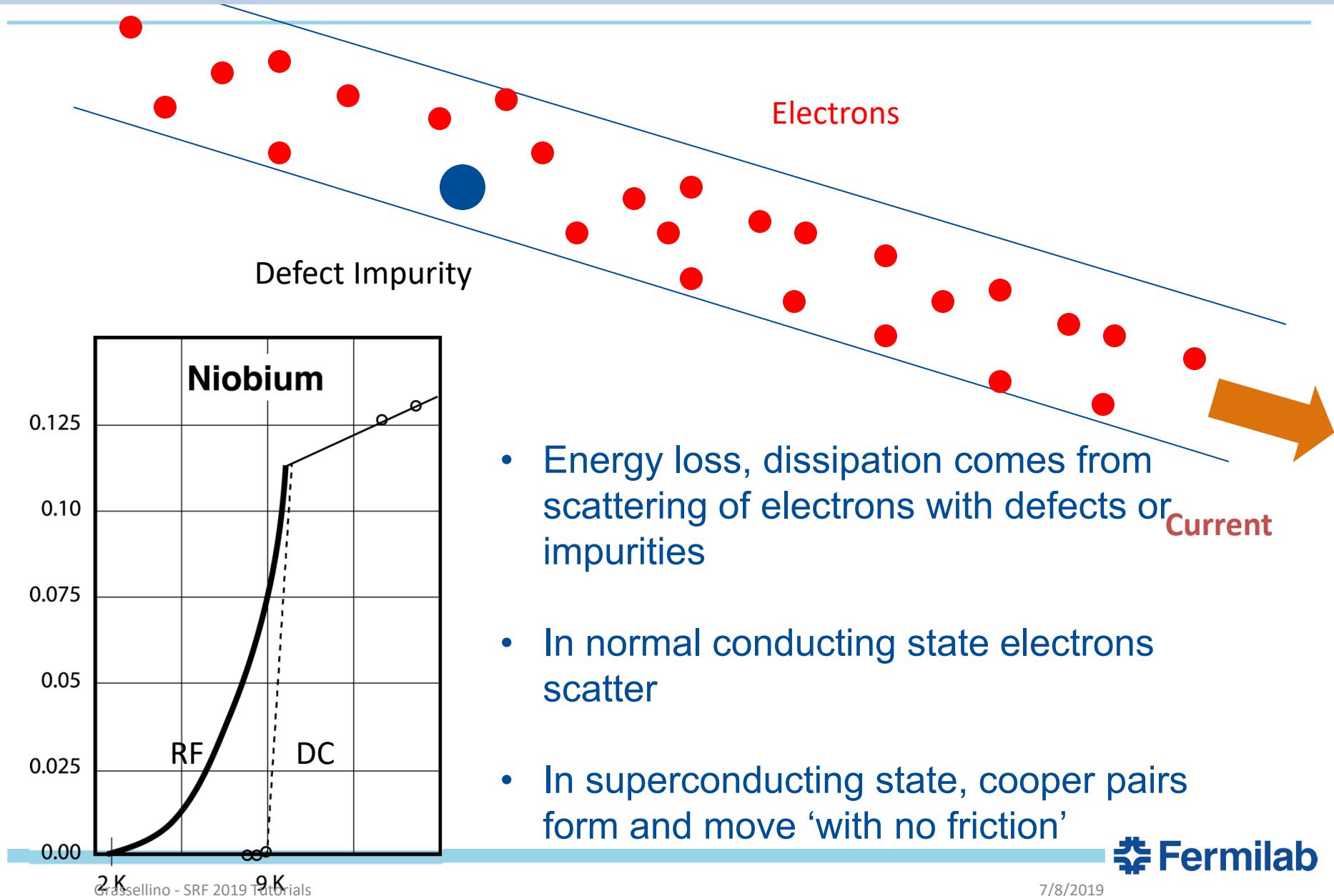
Superconductivity: DC case



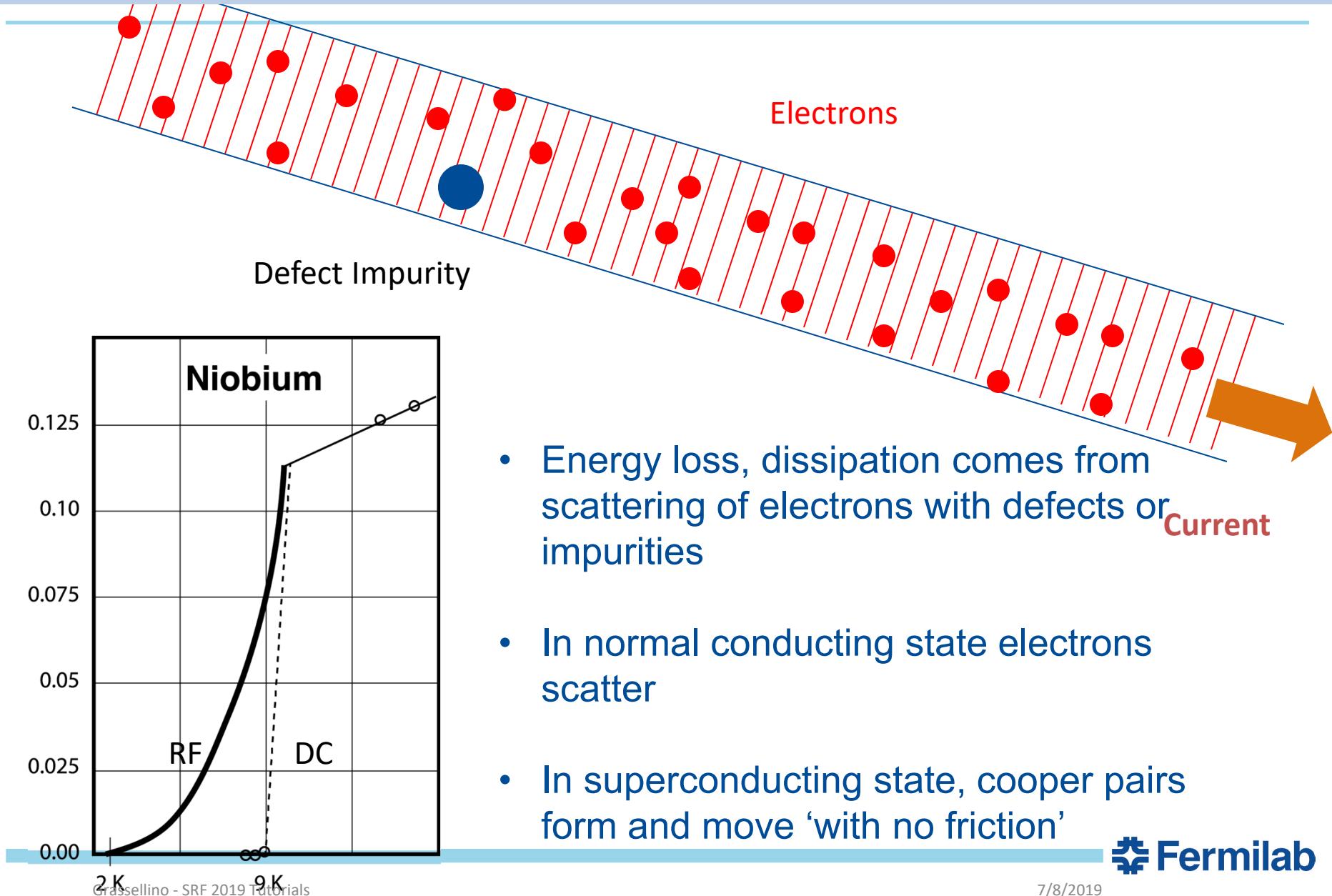
Superconductivity: DC case



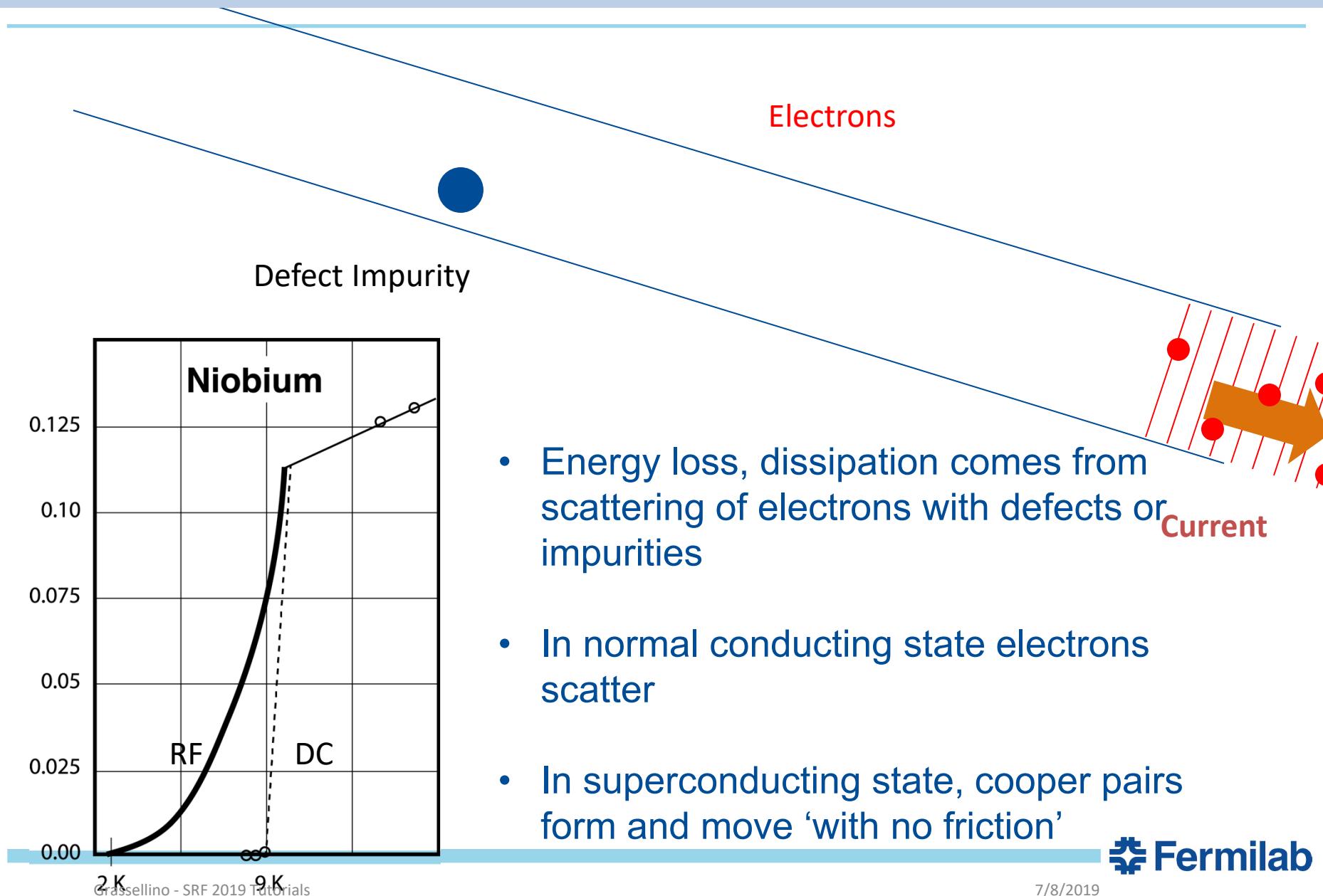
Superconductivity: DC case



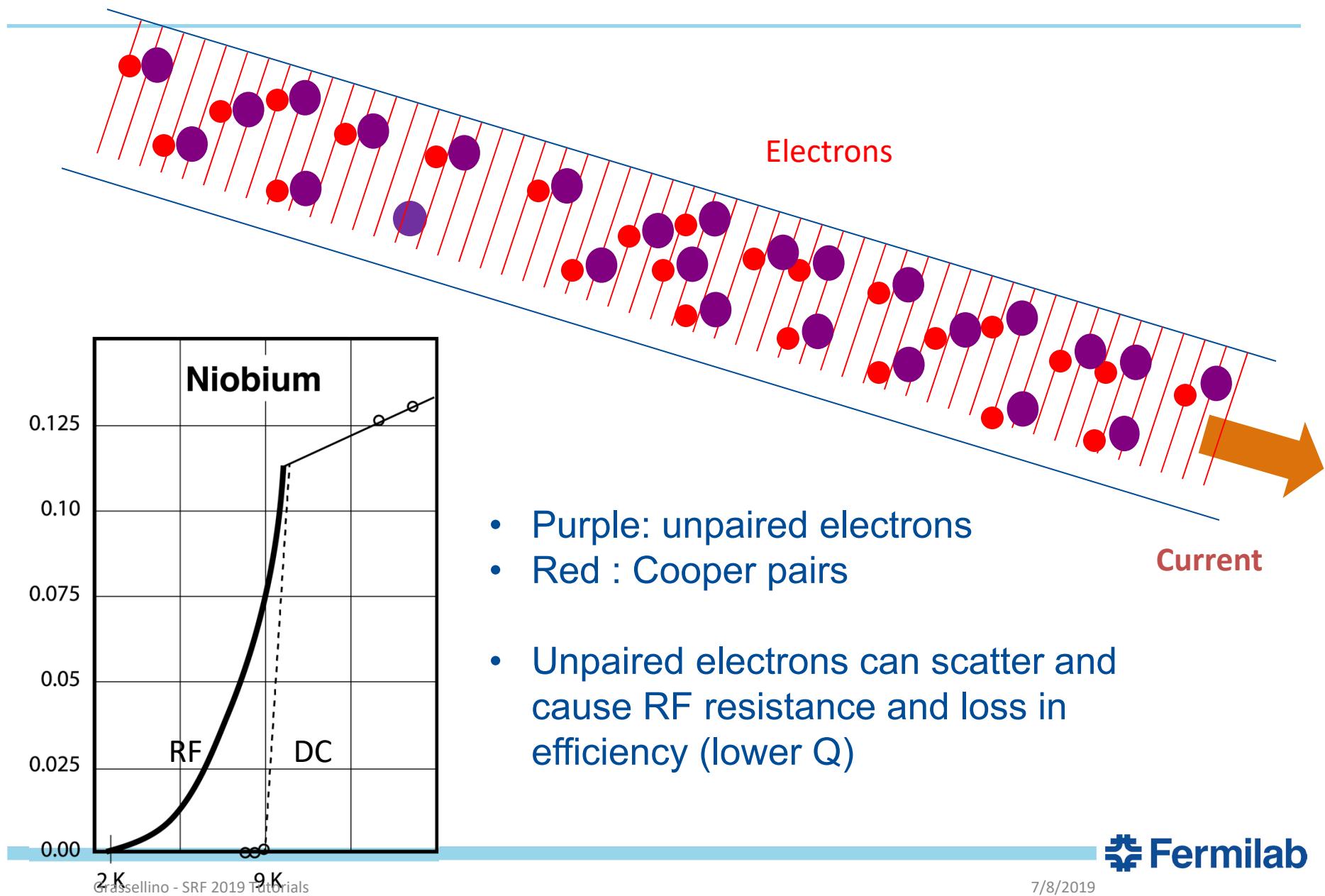
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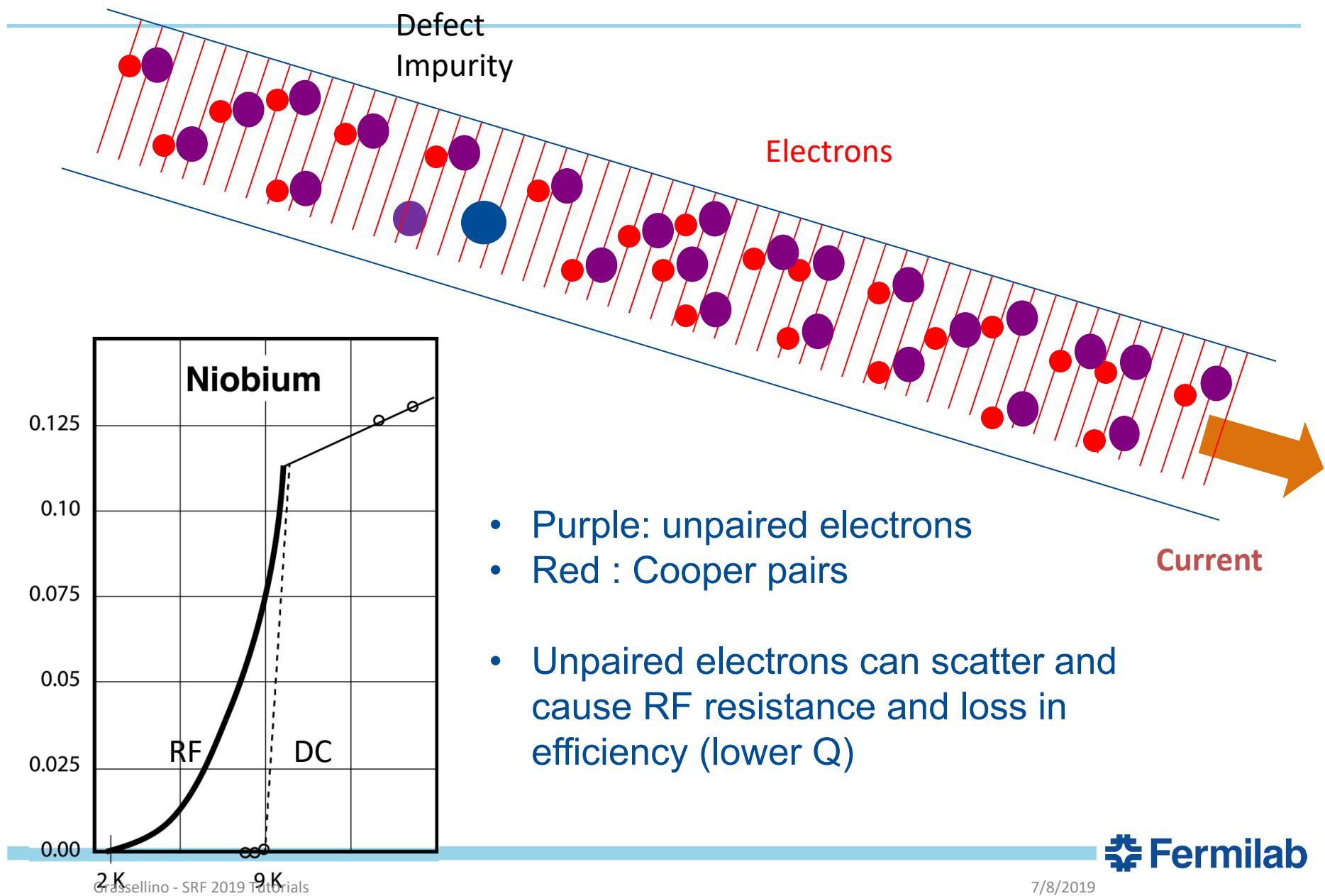
Superconductivity: DC case



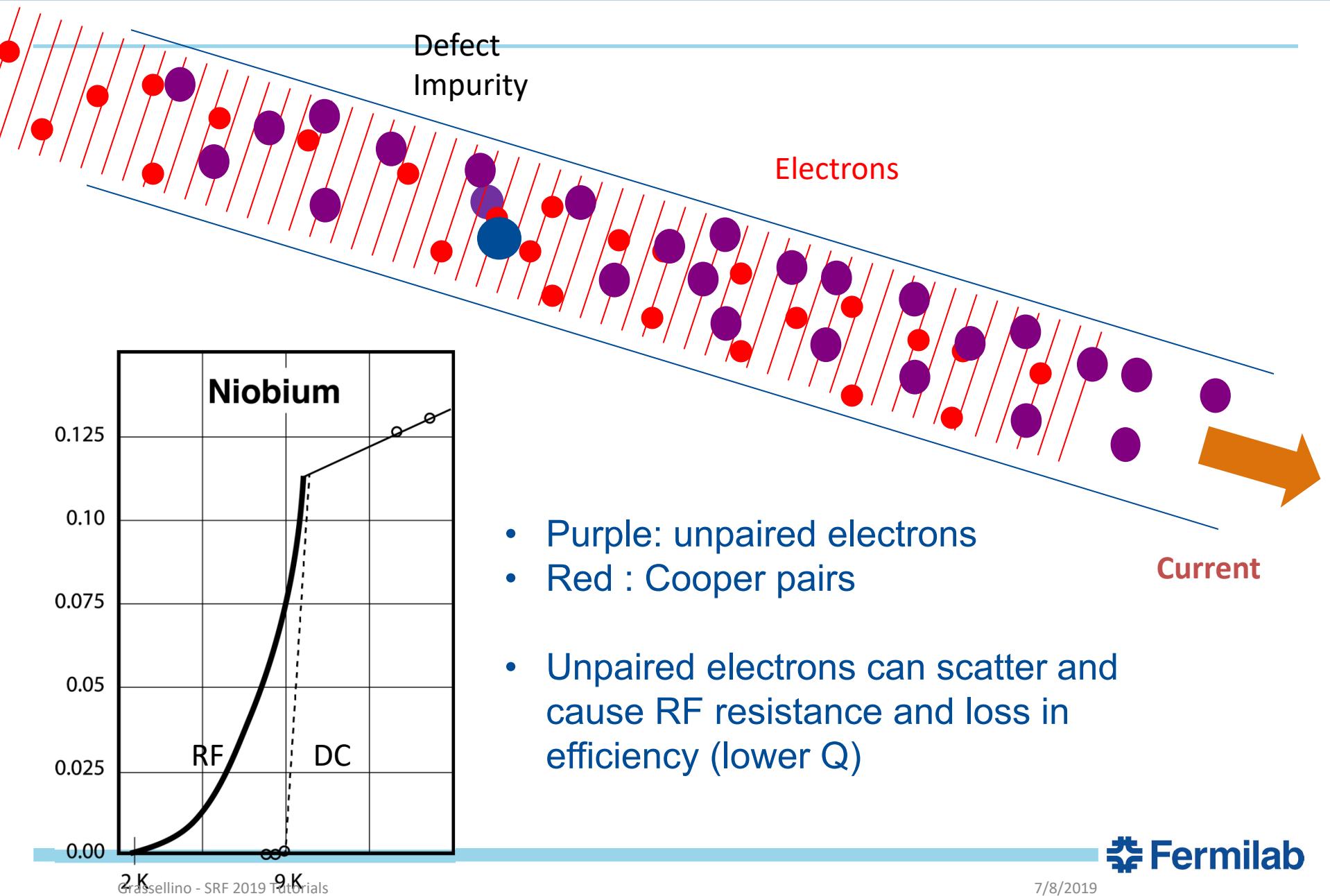
Superconductivity RF case- Small Non-Zero Resistance



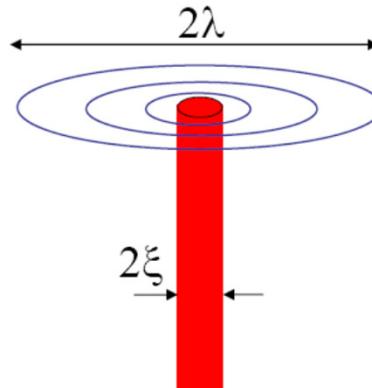
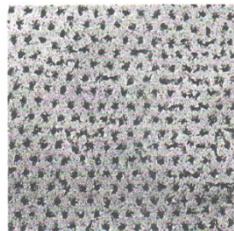
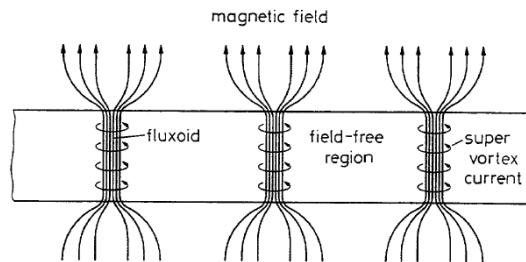
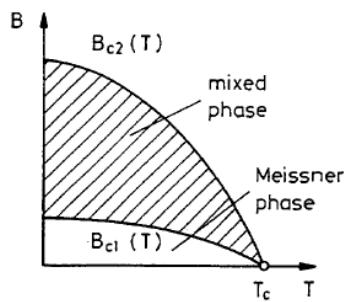
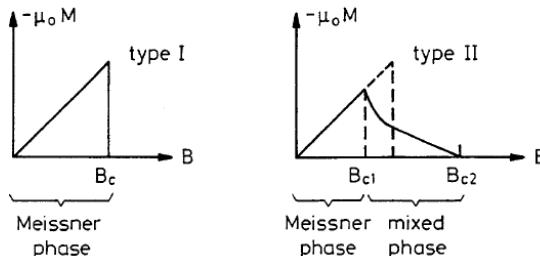
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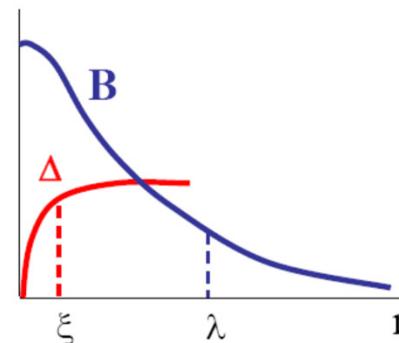
Superconductivity RF case- Small Non-Zero Resistance



Vortex state



Single vortex line



- Small core region $r < \xi$ where $\Delta(r)$ is suppressed
- Region of circulating supercurrents, $r < \lambda$.
- Each vortex carries the flux quantum ϕ_0

Important lengths and fields

- Coherence length ξ and magnetic (London) penetration depth λ

$$B_{c1} = \frac{\phi_0}{2\pi\lambda^2} \left(\ln \frac{\lambda}{\xi} + 0.5 \right), \quad B_c = \frac{\phi_0}{2\sqrt{2}\pi\lambda\xi}, \quad B_{c2} = \frac{\phi_0}{2\pi\xi^2}$$

Type-II superconductors: $\lambda/\xi > 1/\sqrt{2}$: For clean Nb, $\lambda \approx 40$ nm, $\xi \approx 38$ nm

Surface resistance

$$R_s(T) = R_{BCS}(T) + R_{\text{residual}}$$

Fundamental part
described by Bardeen-
Cooper-Schrieffer (BCS)
theory

Residual resistance due to
other contributions

Surface resistance

$$Q \sim 1/R_s$$

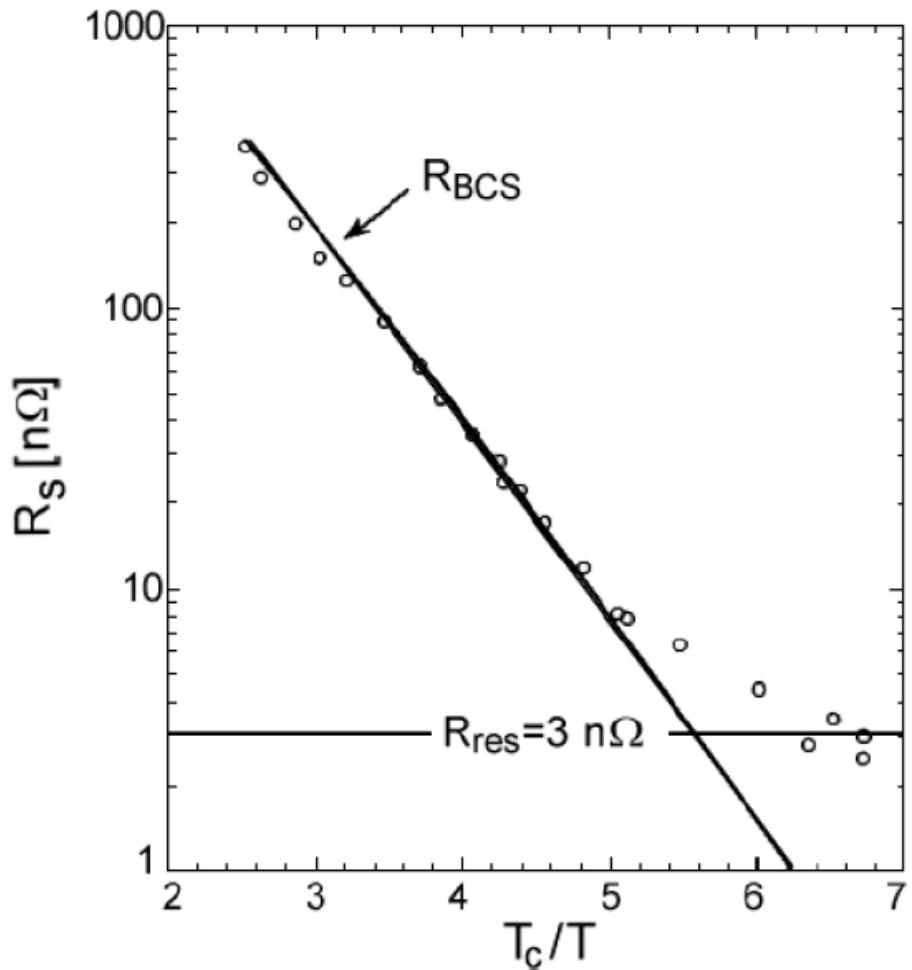
$$R_s(T) = R_{BCS}(T) + R_{\text{residual}}$$

Fundamental part
described by Bardeen-
Cooper-Schrieffer (BCS)
theory

Residual resistance due to
other contributions

Surface resistance of cavities

$$R_s(T) = R_{BCS}(T) + R_{res}$$



$$\rightarrow R_{BCS}(T) = \frac{A\omega^2}{T} e^{-\frac{\Delta}{k_B T}}$$

The BCS surface resistance is described by Mattis-Bardeen theory and comes from thermally excited quasi-particles

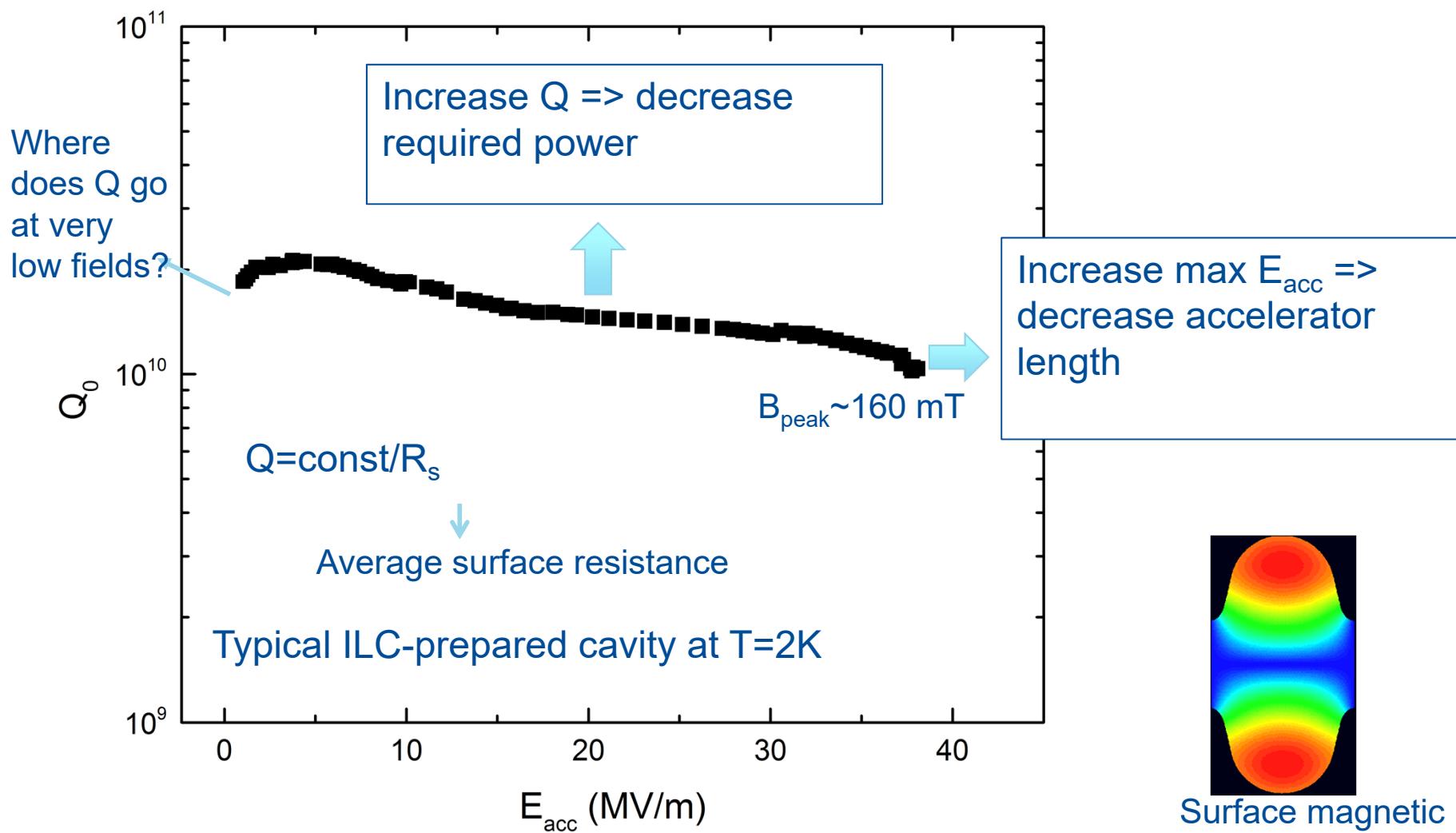
$$\rightarrow R_{res}$$

The residual resistance can come from different extrinsic contributions

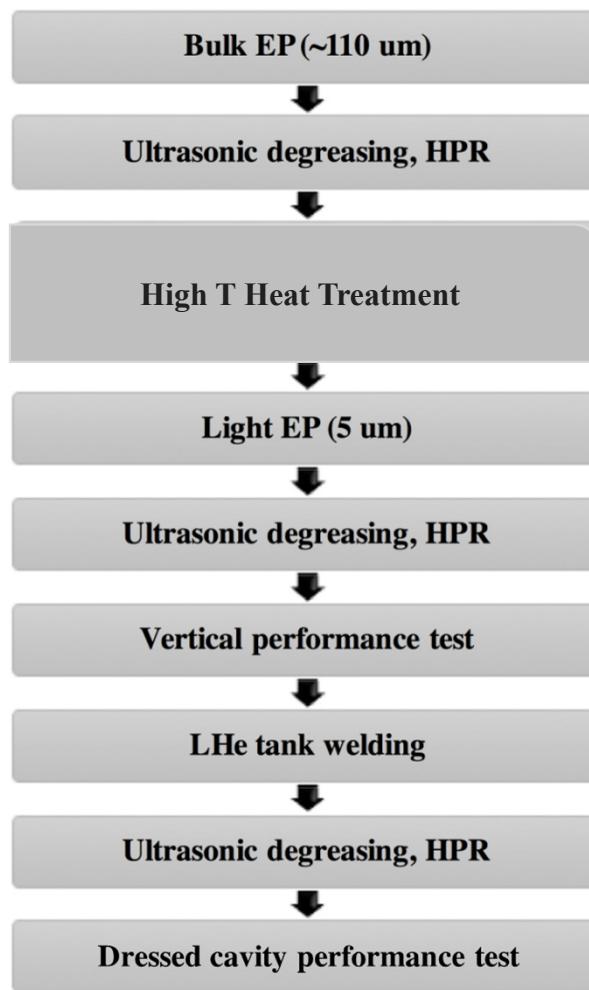
:

- Impurities/defects in the surface
- Hydrides precipitates
- Trapped flux (B_{trap})
- ...

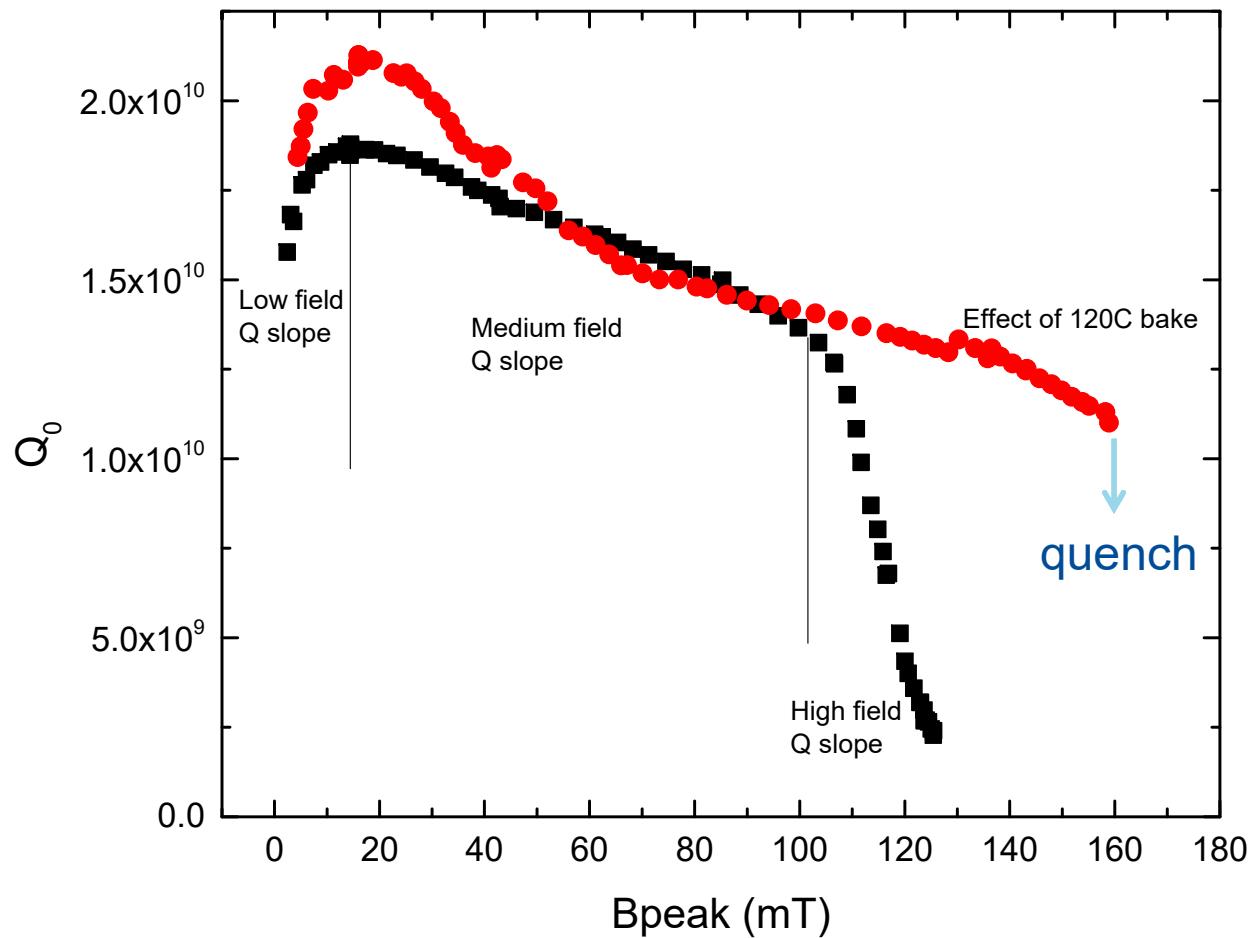
$Q(E)$ curve



Typical Cavity Preparation Steps



$Q(E)$ portions – Q slopes



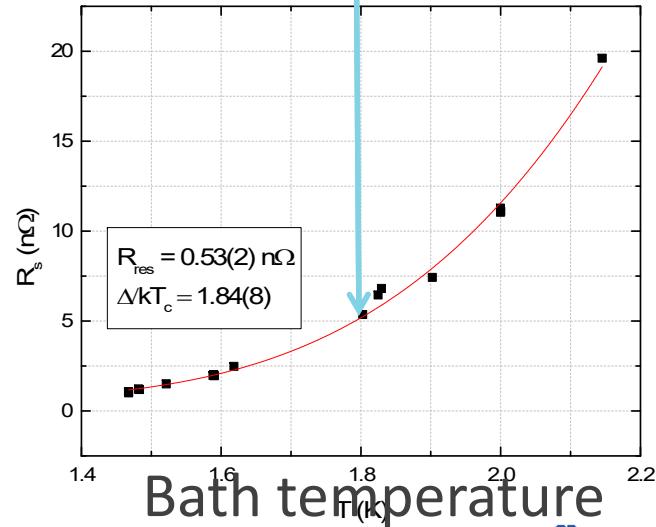
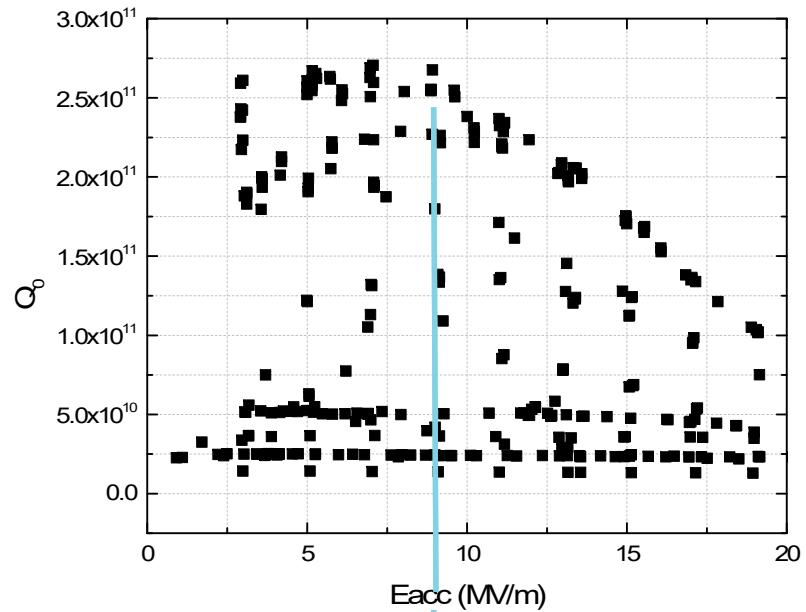
Tracing to the different surface resistance components

- Cavity Q_0 is a function of both temperature (T) and surface magnetic field H
 - Q slopes
- Temperature dependence of R_{bcs} for all treatments is well-understood -> thermally excited quasiparticles give $R_{bcs} \sim 1/T^* \exp(-\Delta/kT)$ at all RF fields (gap etc may change though)
- $Q = G/\langle R_s \rangle$, where $\langle R_s \rangle = R_{bcs}(T) + R_{res}$
- **Crucial question** – how does $R_s(B)$ emerge from its components $R_{bcs}(B)$ and $R_{res}(B)$?

How to decompose the BCS and residual at all fields?

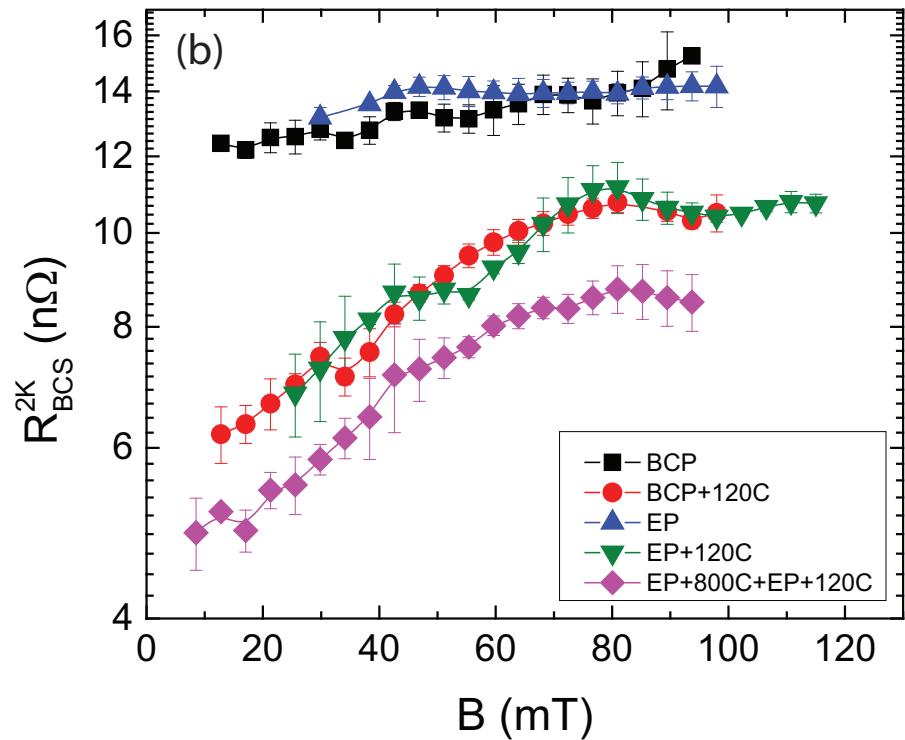
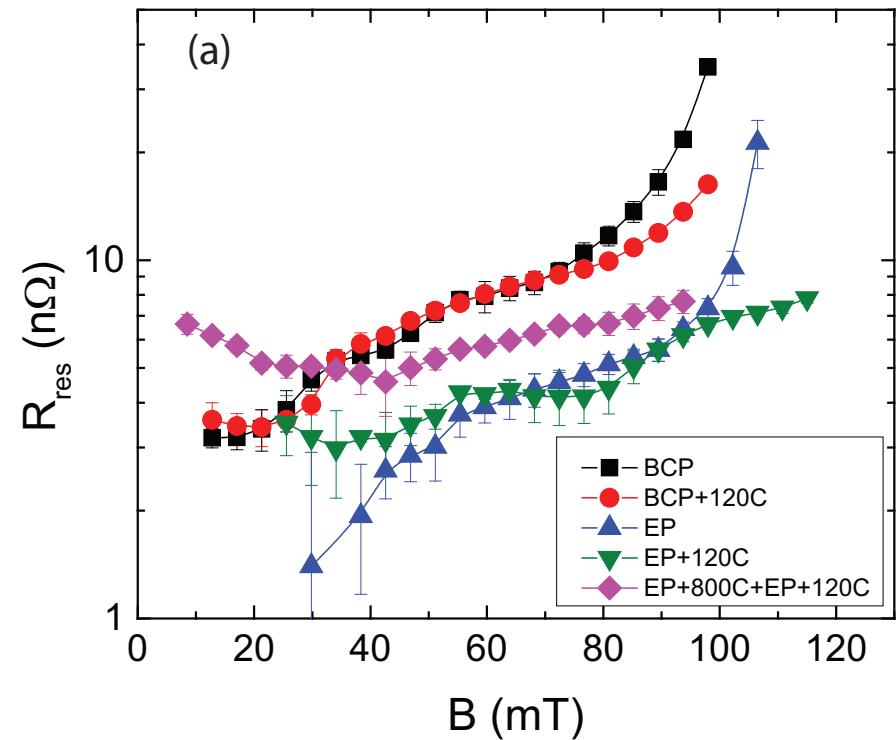
- Obtain as many $Q(B, T)$ measurements as practical at ALL fields (not only at a single low field)
- At each fixed field fit corresponding $Q(T)$ to extract R_{res}
 - Also gives $R_{\text{BCS}}(T) = R_s(T) - R_{\text{res}}$
- Or simply measure the lowest T $Q(E)$ curve and take it as residual \rightarrow frequently an excellent approximation

A. Romanenko and A. Grassellino
Appl. Phys. Lett. **102**, 252603 (2013)



Plethora of insight – standard treatments

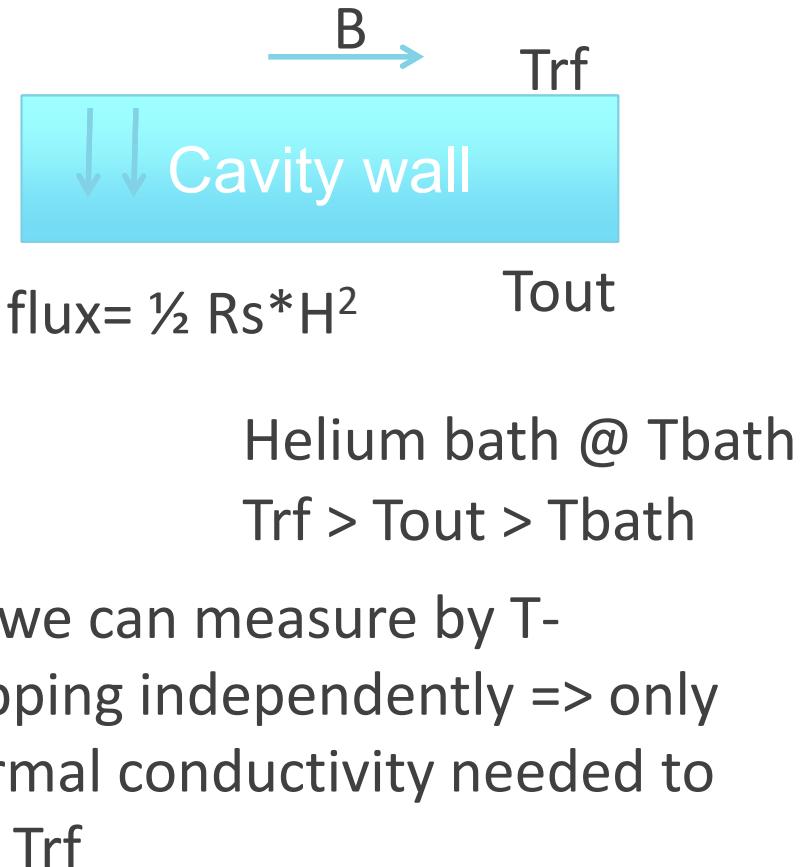
A. Romanenko and A. Grassellino, Appl. Phys. Lett. **102**, 252603 (2013)

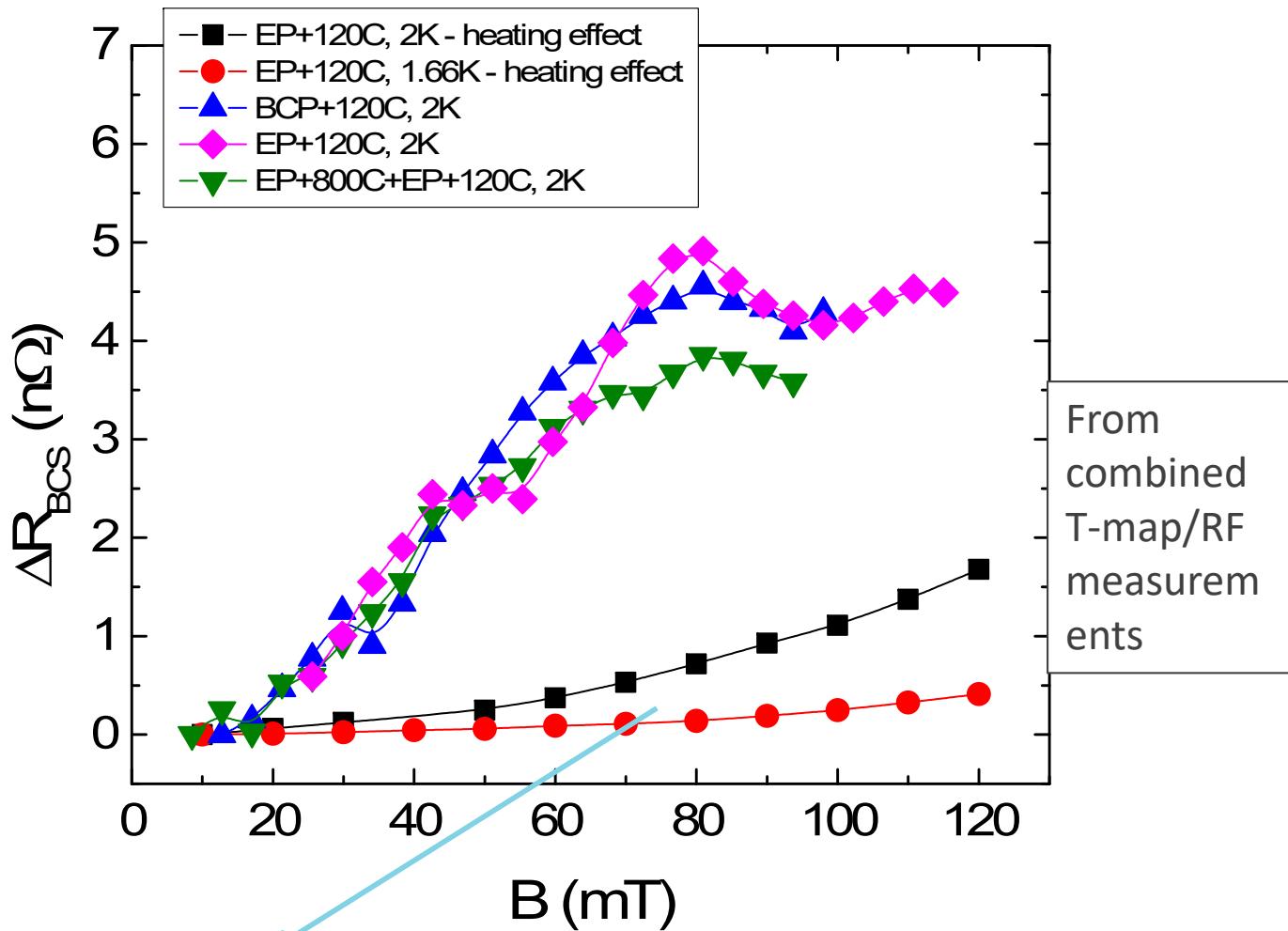


- High field Q slope is due to R_{res}
- Medium field Q slope is a combination of both R_{res} and R_{BCS}
- Low field Q slope is due to R_{res}
- R_{BCS} decreases but becomes strongly field dependent after 120C

Is RF surface temperature increase significant?

- It was suggested that a “thermal feedback” may cause a slope in the $Q_0(E)$ curve since $R_{bcs}(T) \sim 1/T^* \exp(-\text{const}/T)$ – strongly T-dependent
 - Trf increasing at higher fields $\Rightarrow R_{bcs}(\text{Trf})$ increases \Rightarrow slope
- Only thermal simulations based on $R_s(H)$ from RF measurements were reported in the literature
 - Kapitza resistance has a big uncertainty

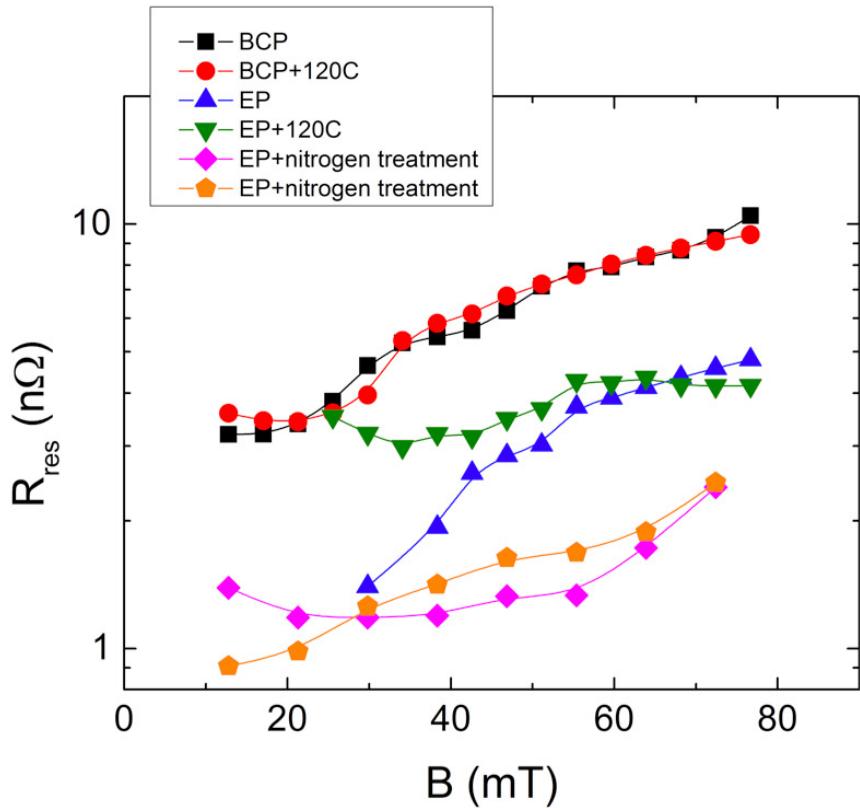
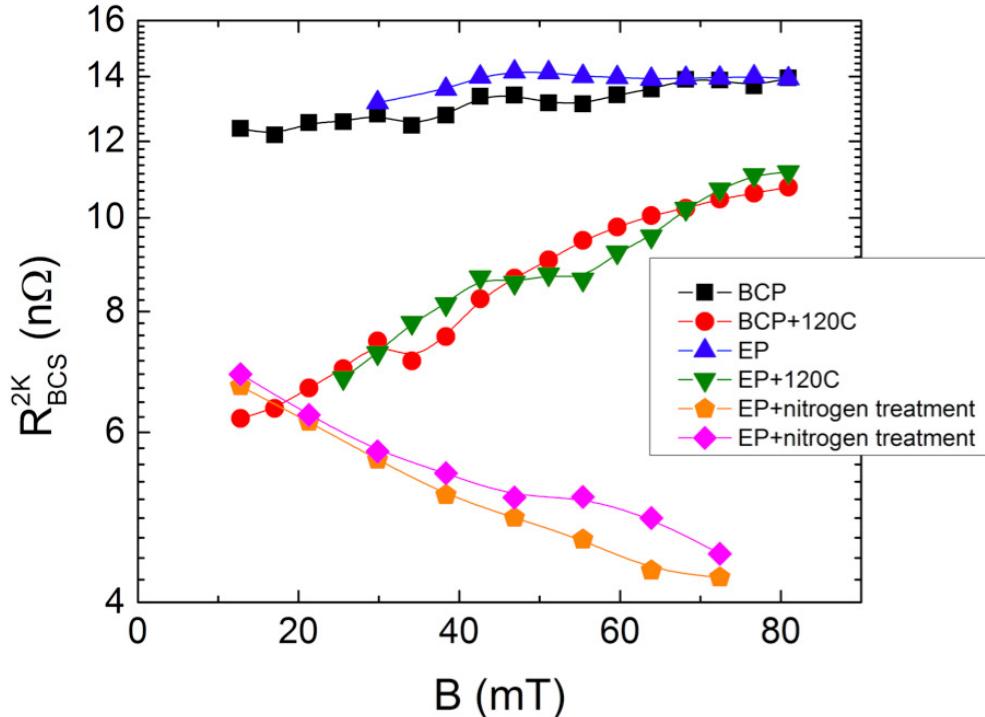




Heating is negligible, R_{BCS} increase with field is a genuine effect

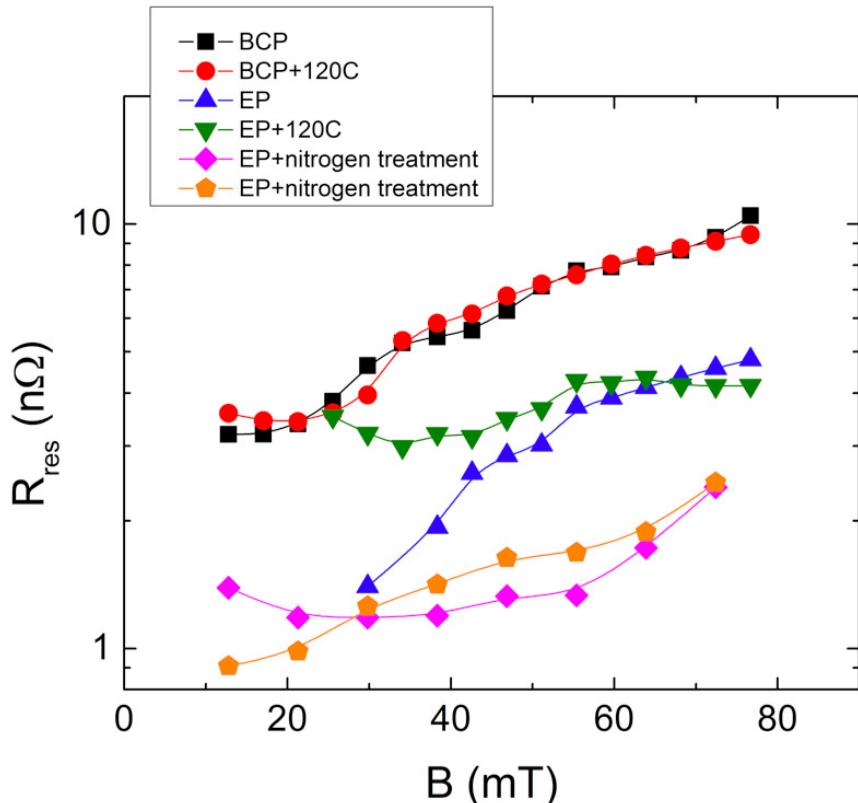
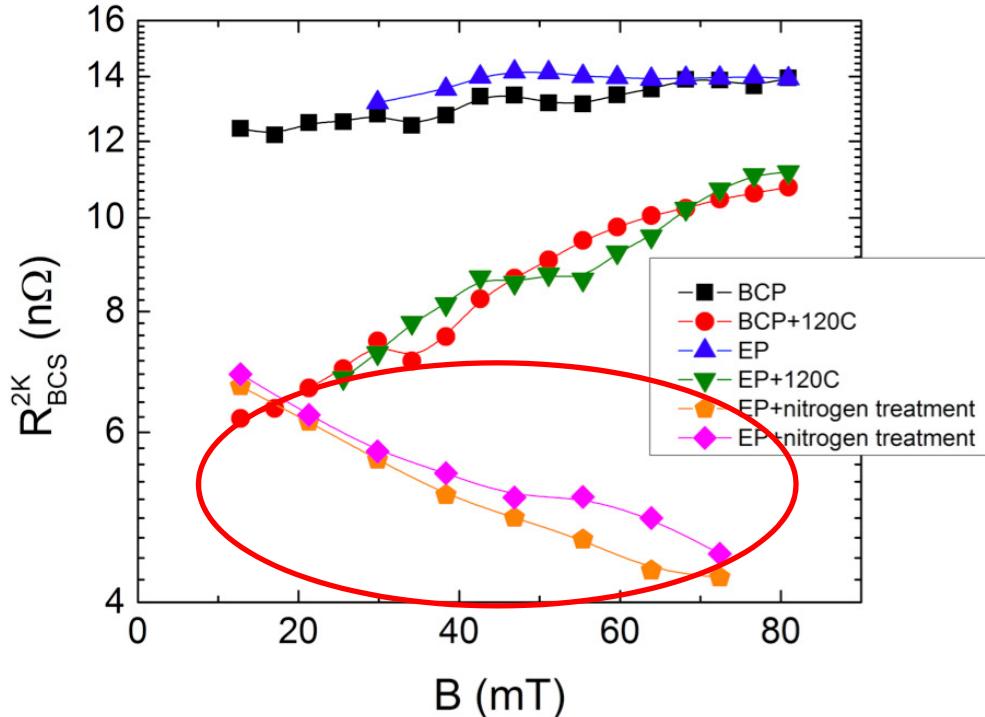
- Thermal feedback does not explain the medium field Q slope

Insights from R_s decomposition into BCS and residual



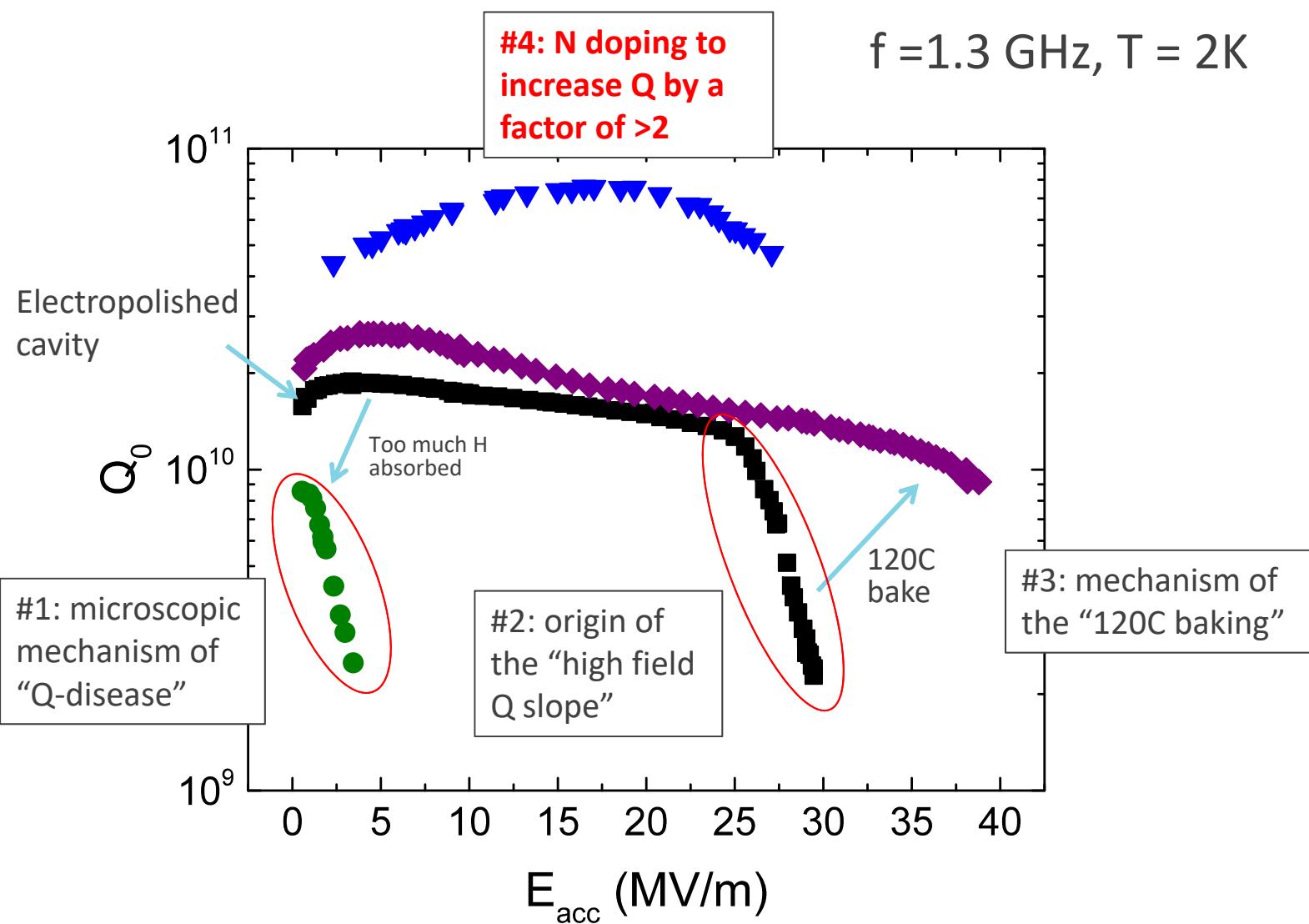
- Specific components driving Q-slopes can be understood
- Quoting R_{BCS} and R_{res} always requires to specify at what RF field!

Insights from R_s decomposition into BCS and residual

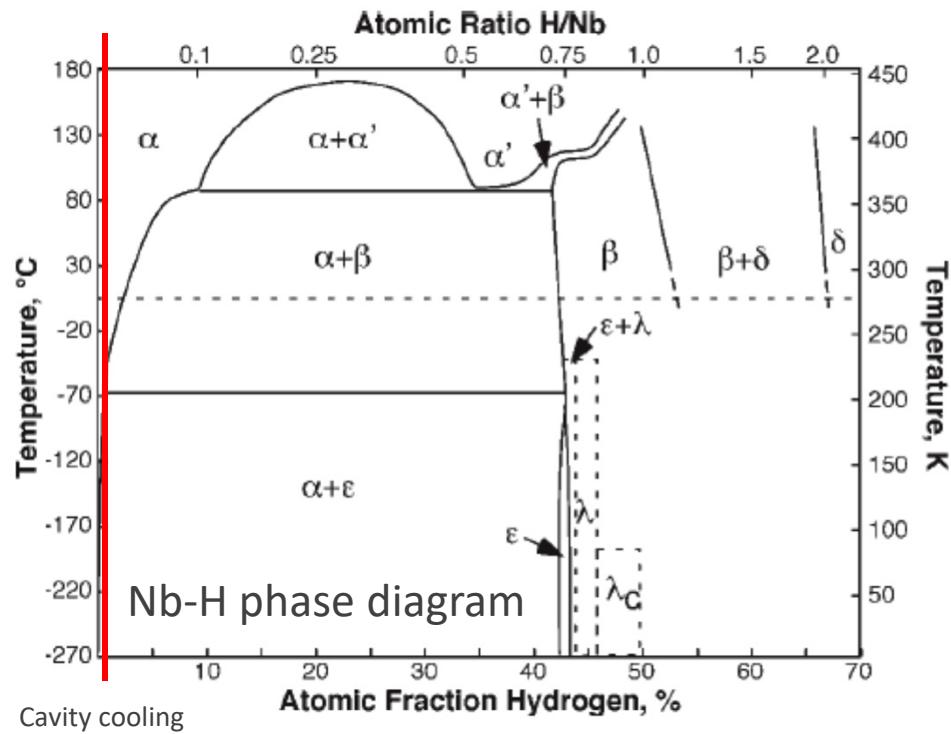
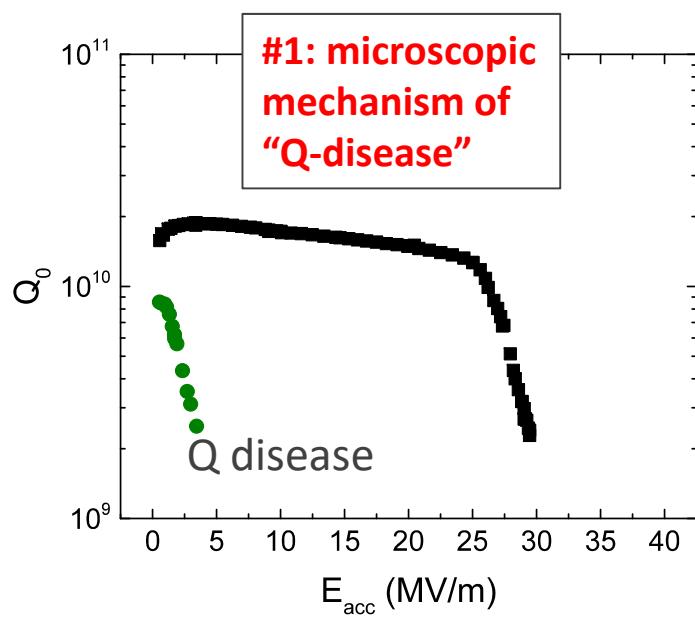


- Specific components driving Q-slopes can be understood
- Quoting R_{BCS} and R_{res} always requires to specify at what RF field!

Cavity performance limitations – progress in understanding



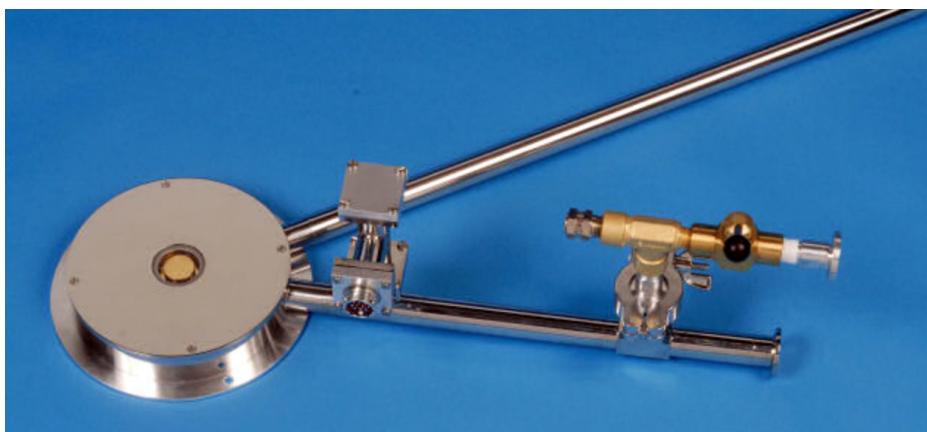
Topic #1: microscopic details of Q disease



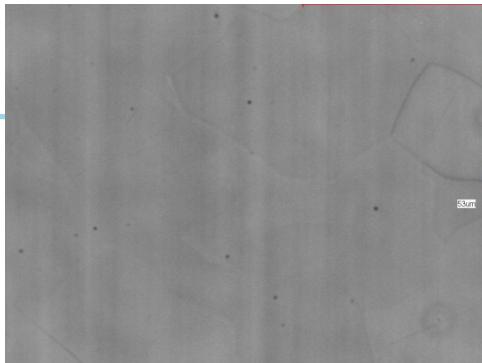
- Q-disease was proposed in the past to be caused by excess hydrogen, which forms non-superconducting niobium hydrides upon cooldown
 - Remedy found – 600-800C vacuum anneal to degas hydrogen
 - Microscopic details originally not established

Microscopic mechanism of Q-disease

- Hydrides observed directly in H-reach niobium samples using the cryostage in the laser confocal scanning microscope

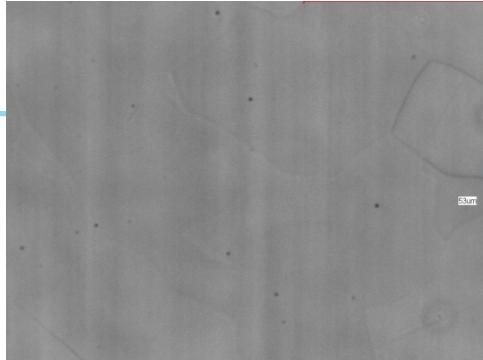


First cooldown

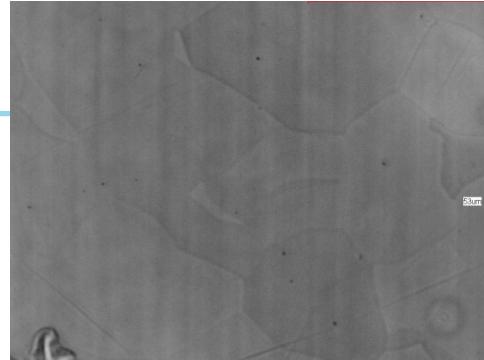


$T=300K$

First cooldown

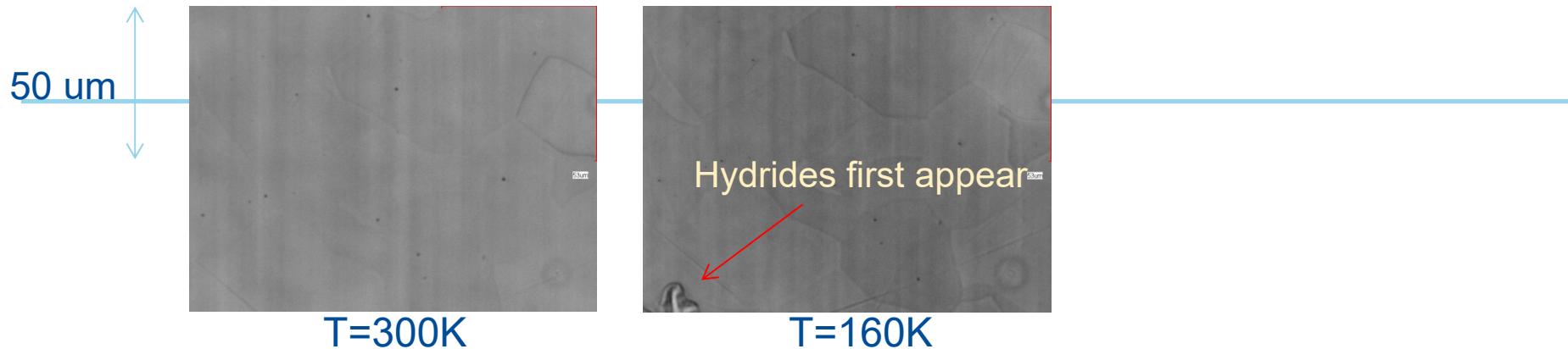


T=300K

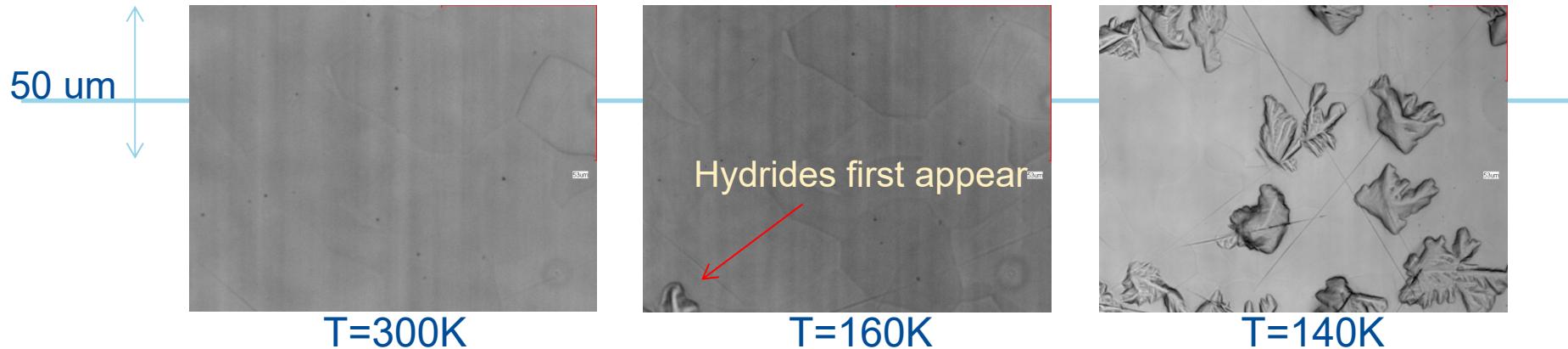


T=160K

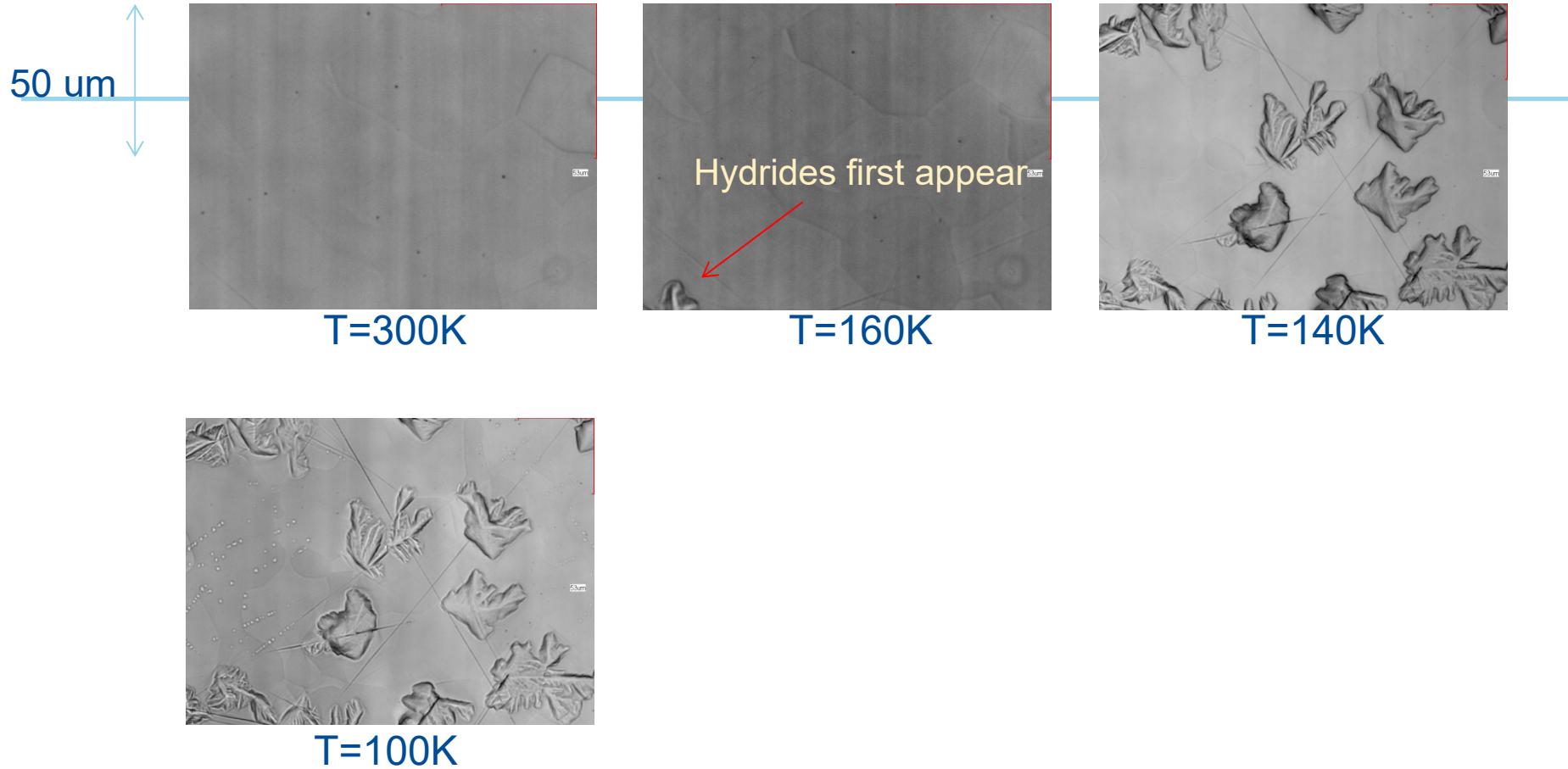
First cooldown



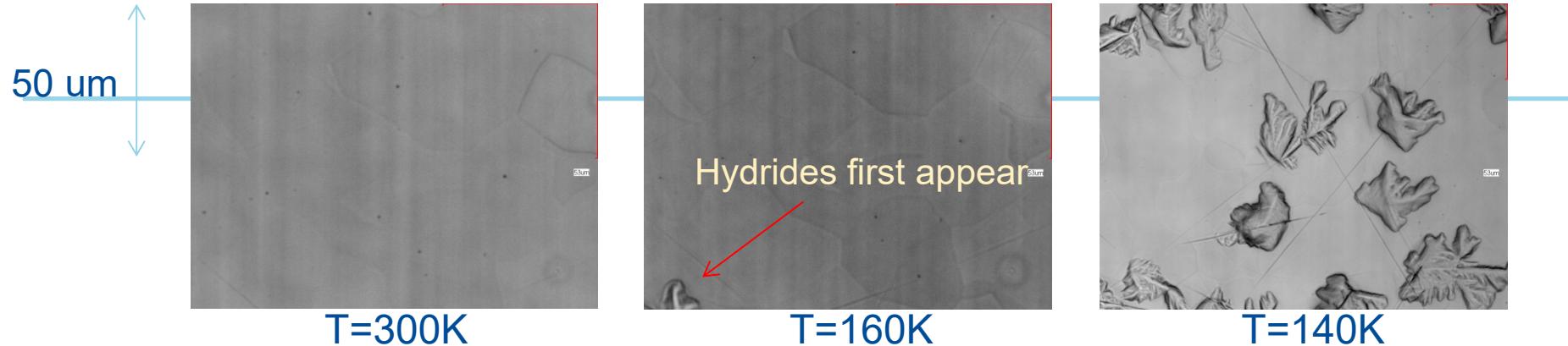
First cooldown



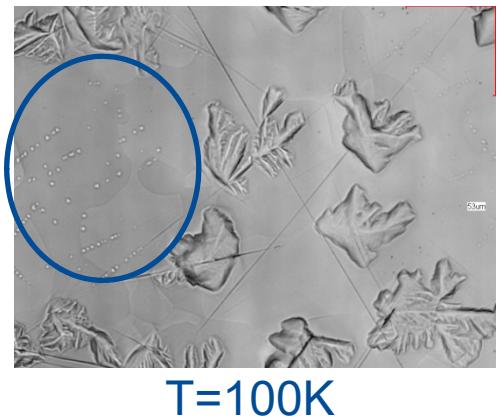
First cooldown



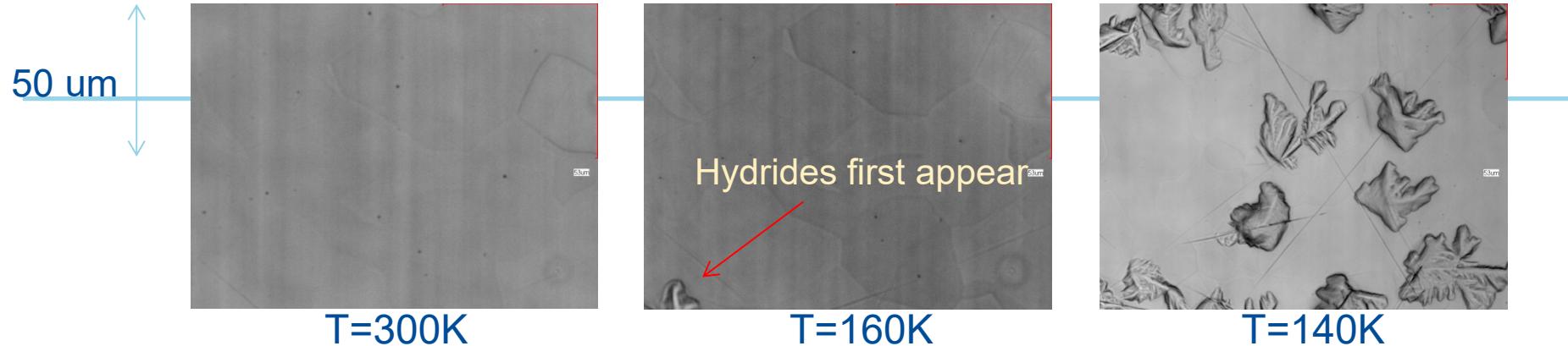
First cooldown



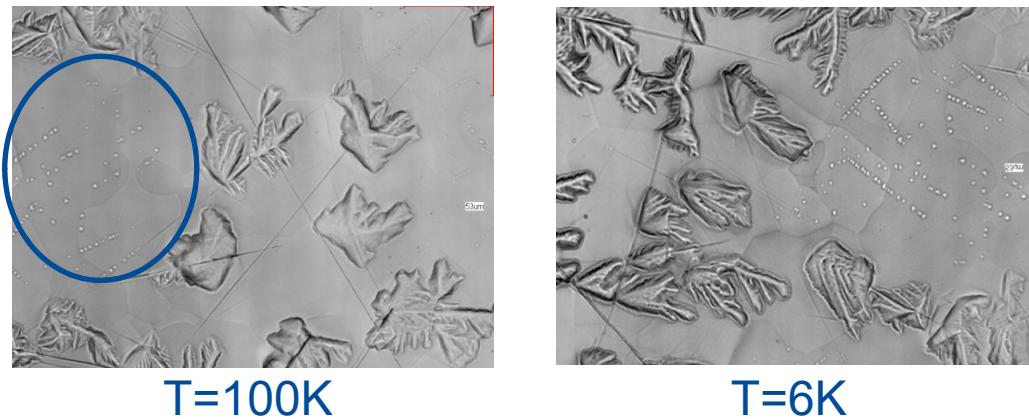
Second
(smaller)
phase of
hydride
forms



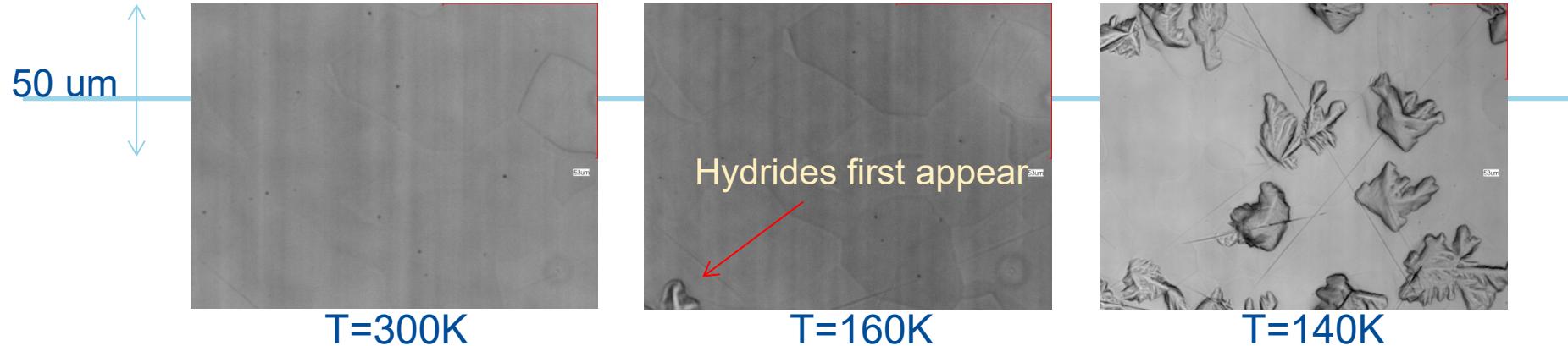
First cooldown



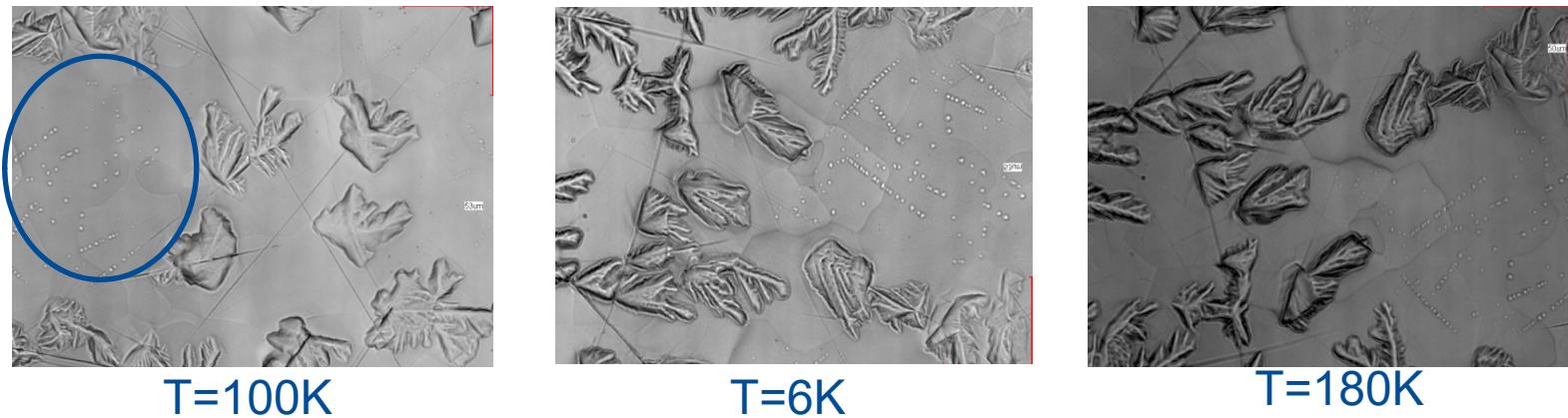
Second
(smaller)
phase of
hydride
forms



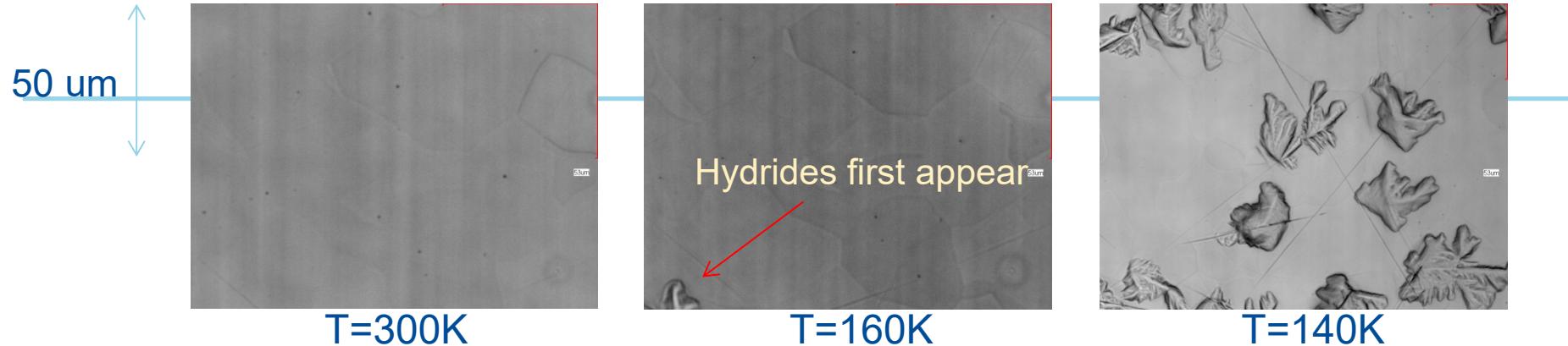
First cooldown



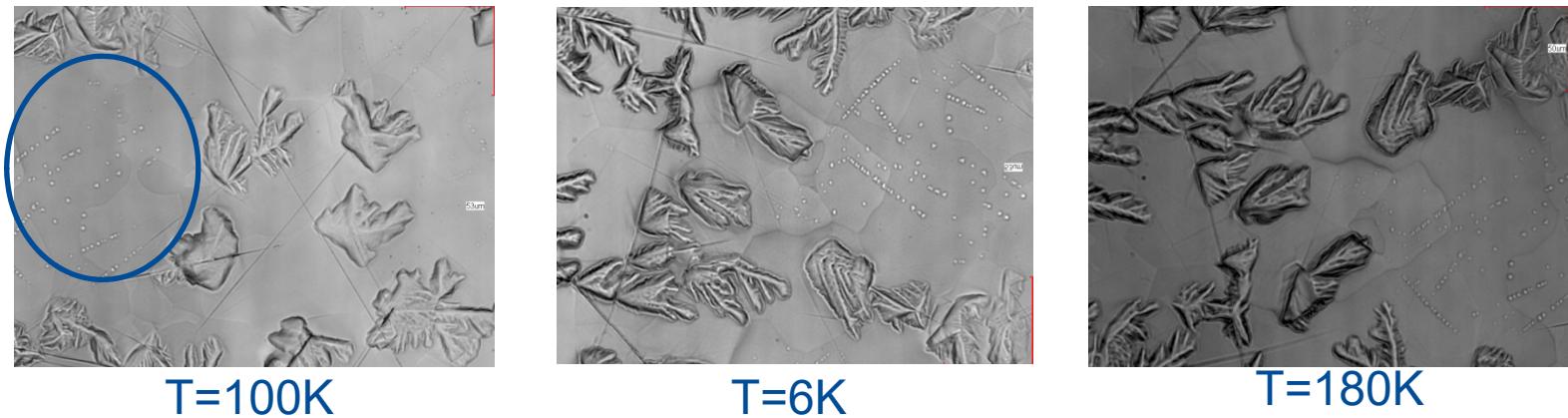
Second
(smaller)
phase of
hydride
forms



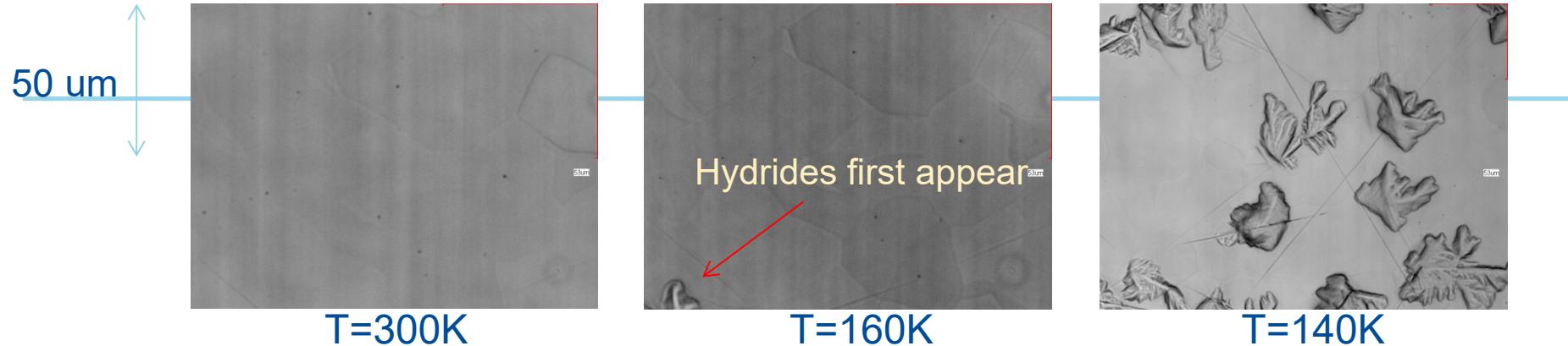
First cooldown



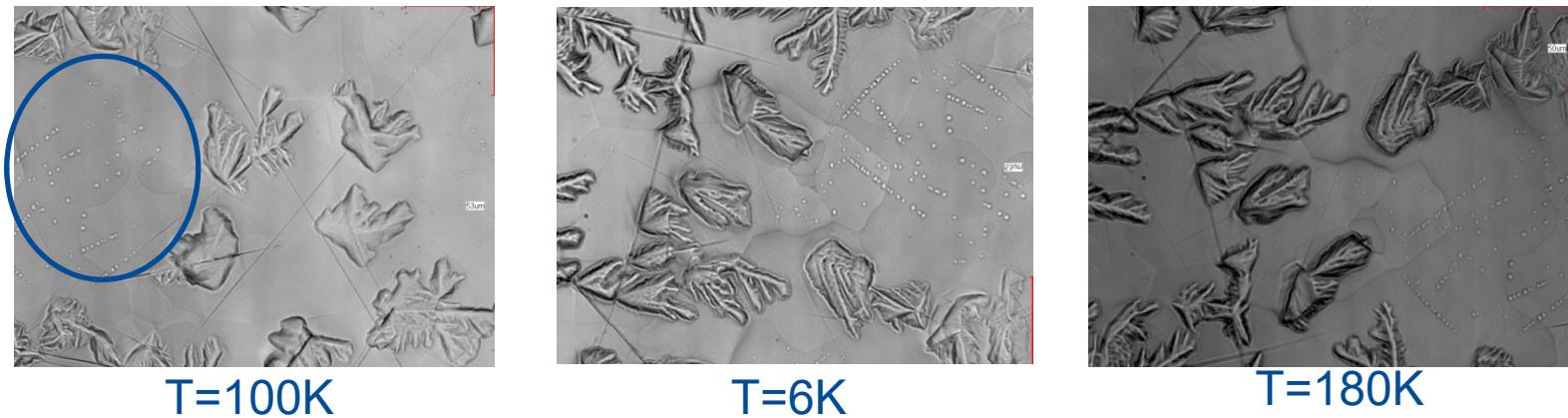
Second
(smaller)
phase of
hydride
forms



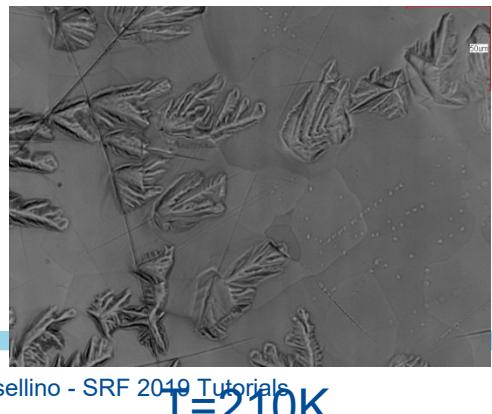
First cooldown



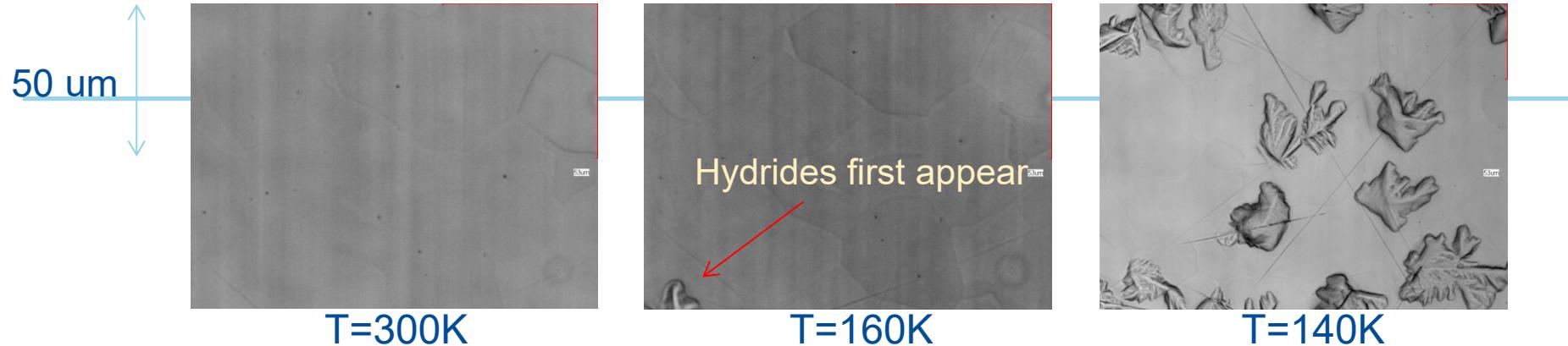
Second
(smaller)
phase of
hydride
forms



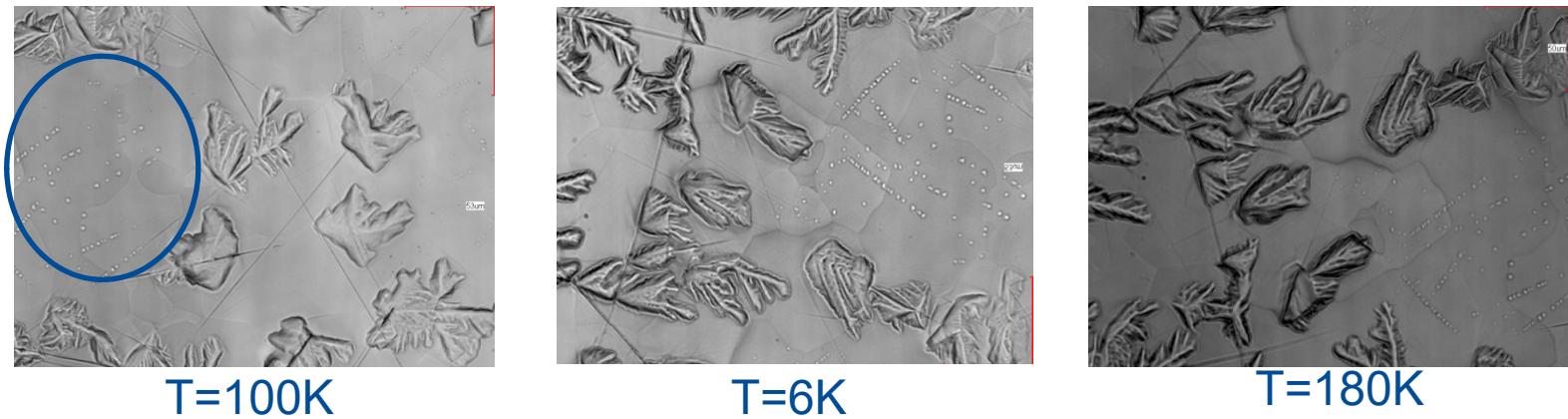
Large
phase
starts to
dissolve



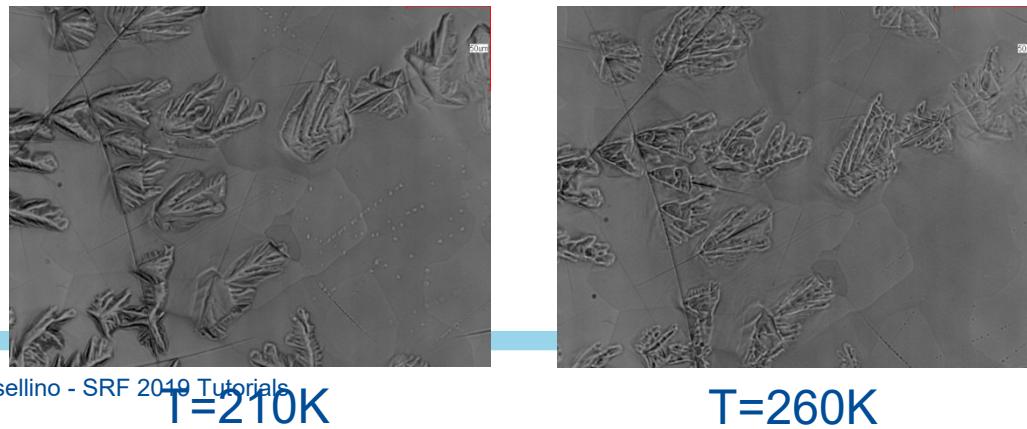
First cooldown



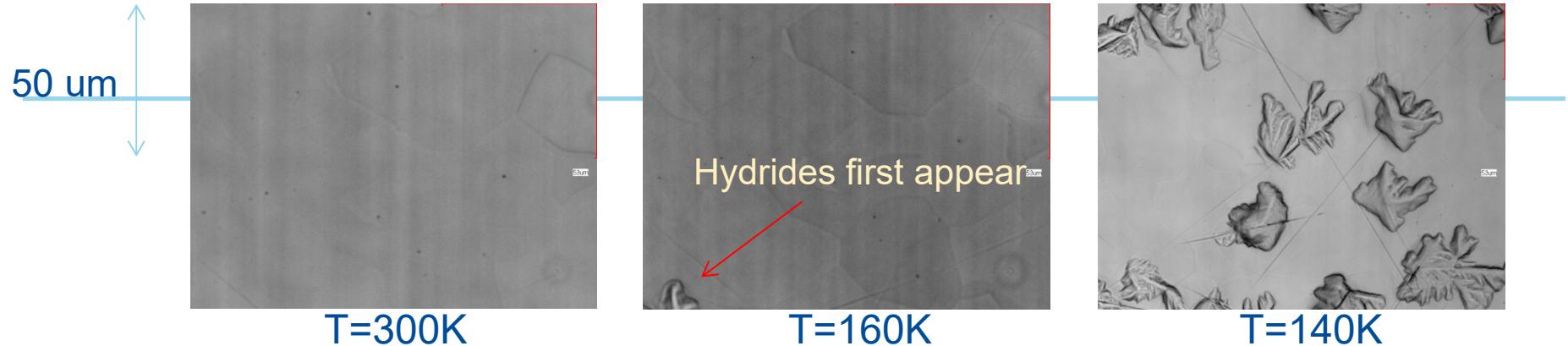
Second
(smaller)
phase of
hydride
forms



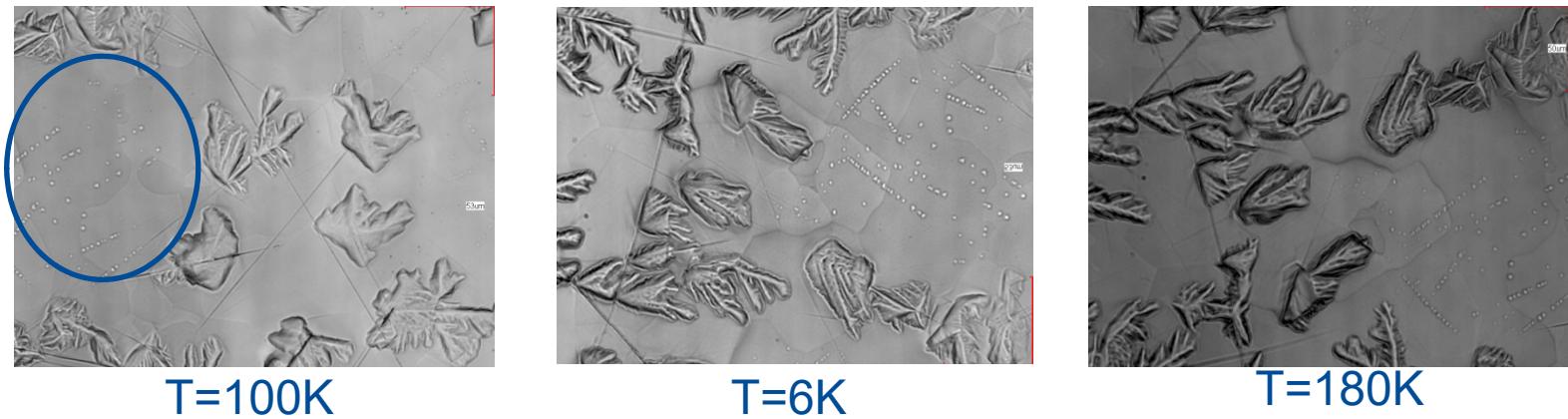
Large
phase
starts to
dissolve



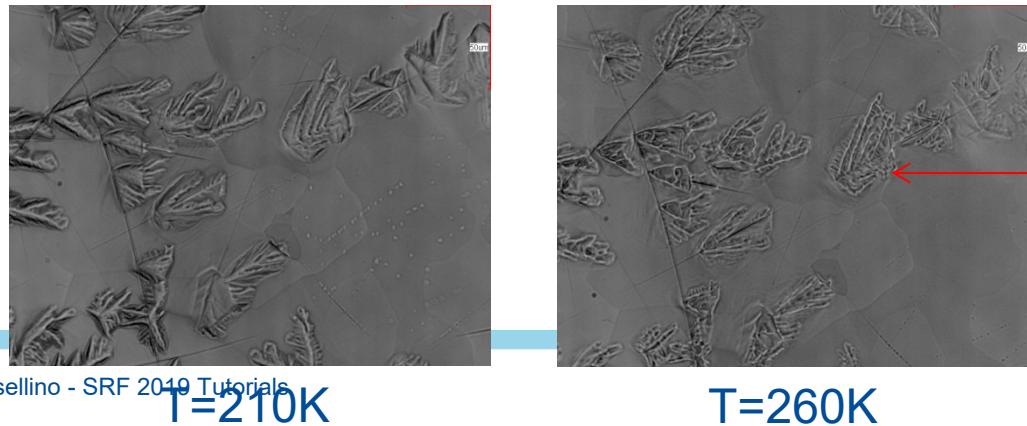
First cooldown



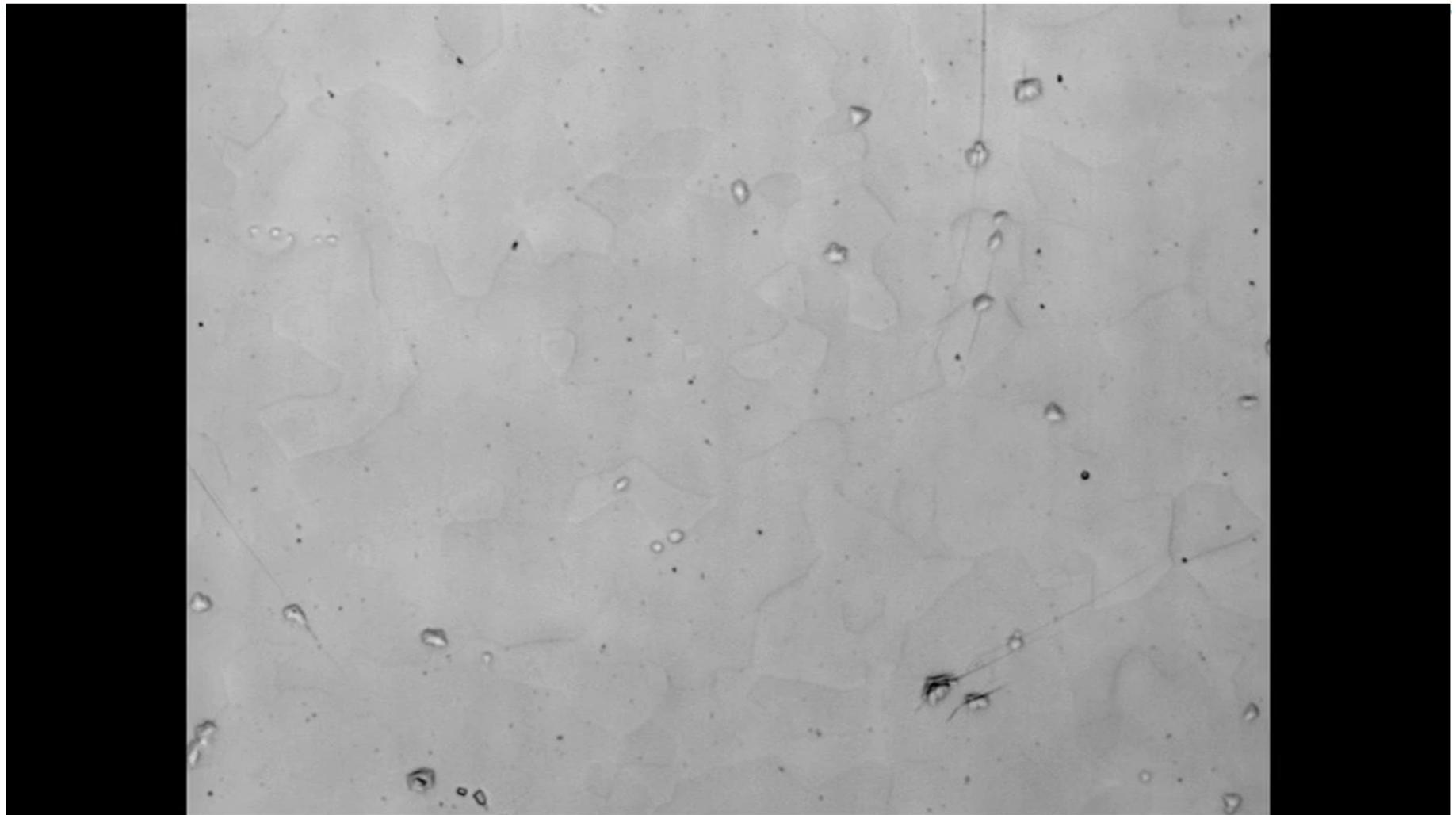
Second
(smaller)
phase of
hydride
forms

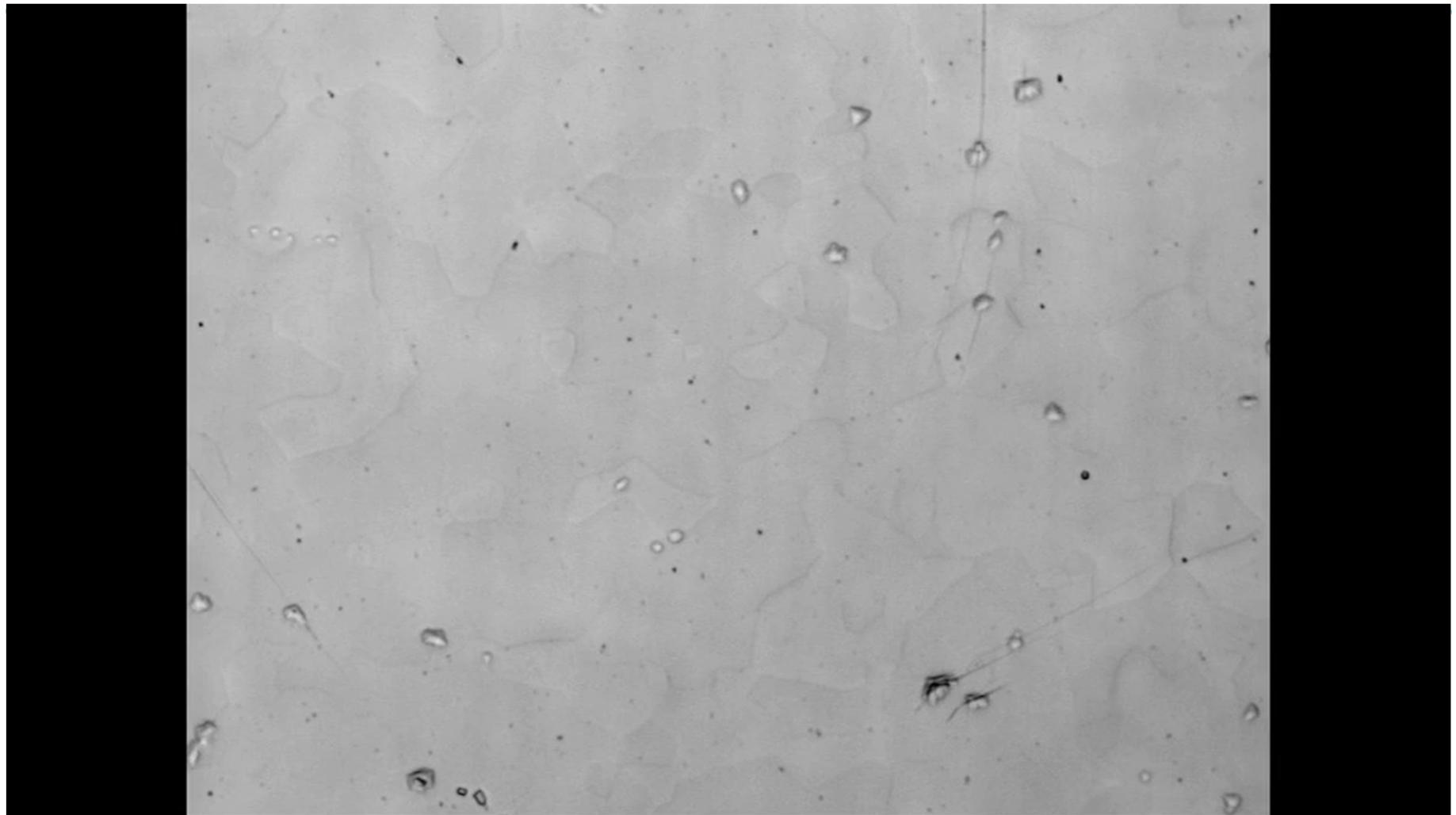


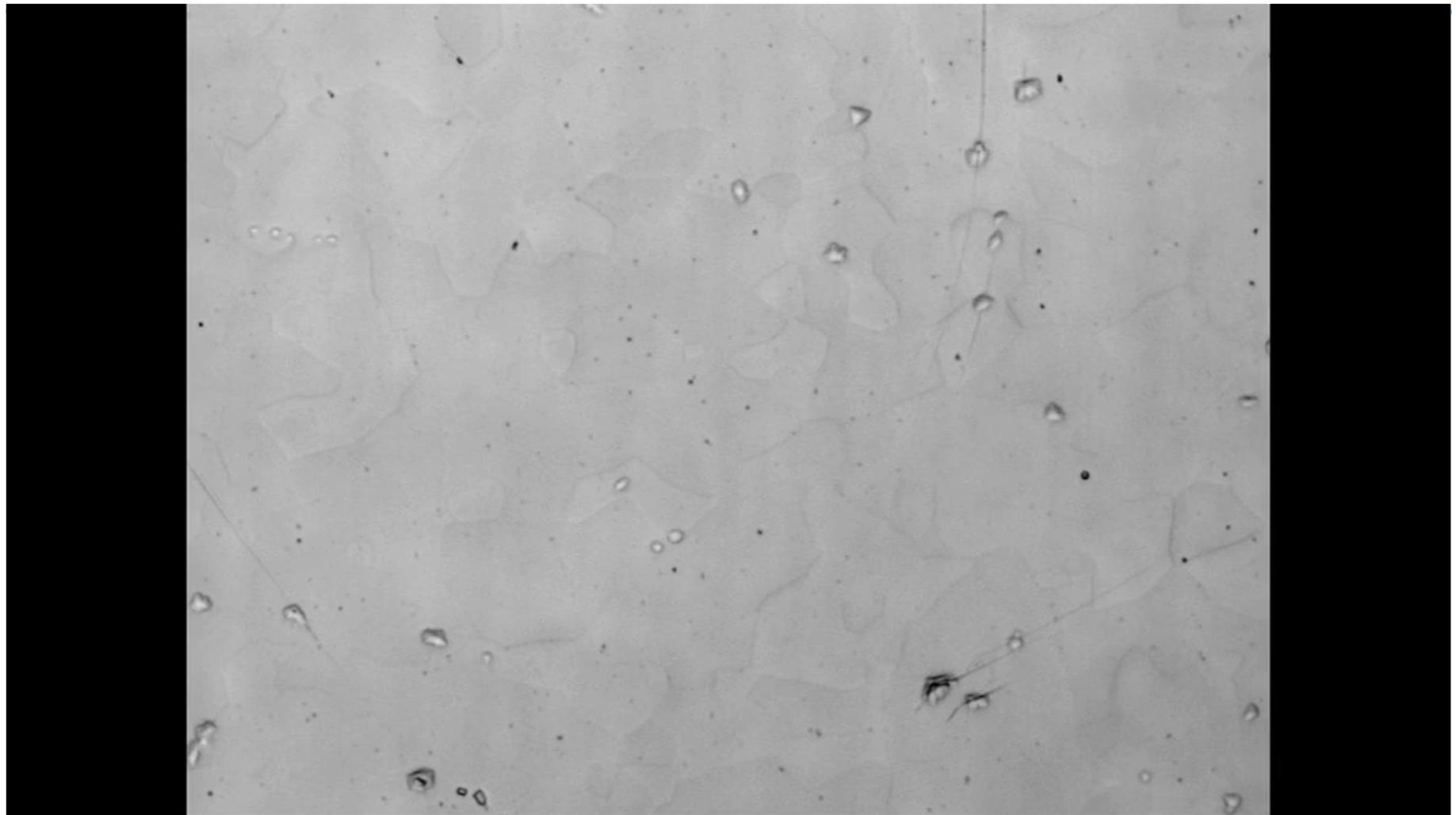
Large
phase
starts to
dissolve



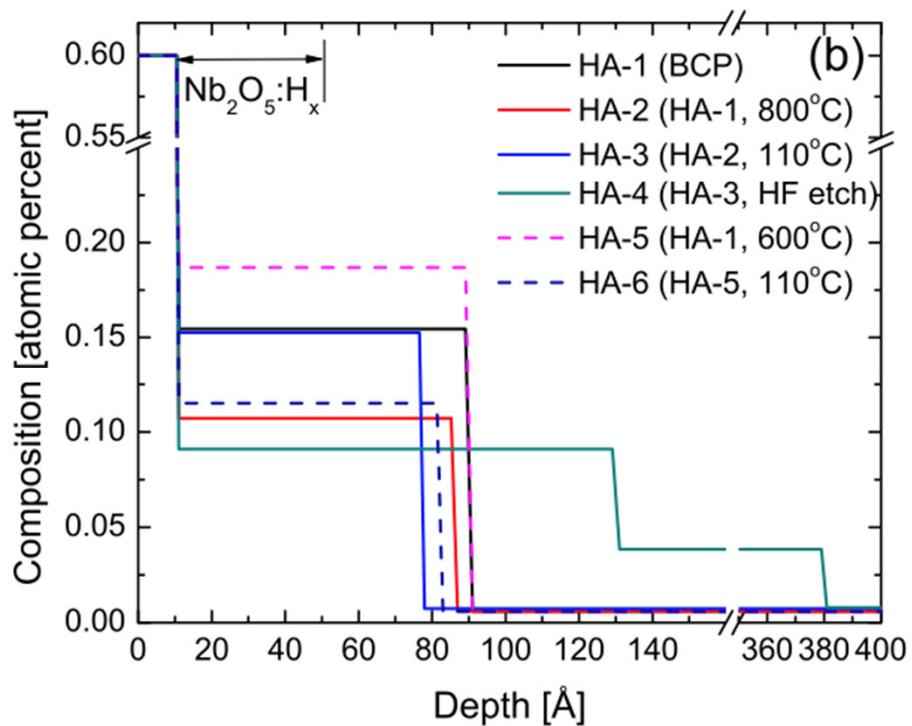
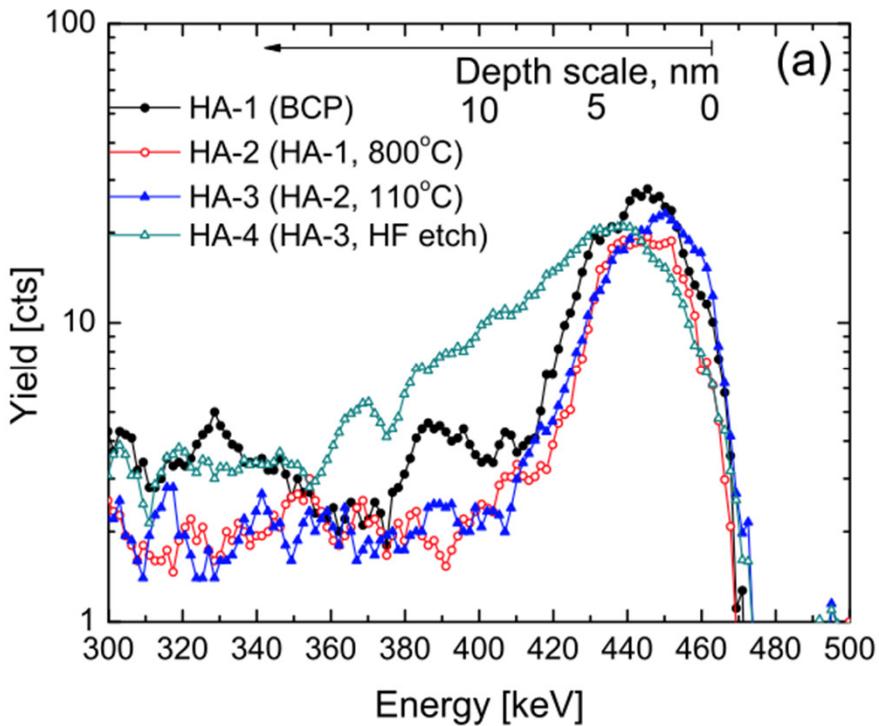
Hydrides gone,
dislocation skeleton
(deformation) remains on
the surface







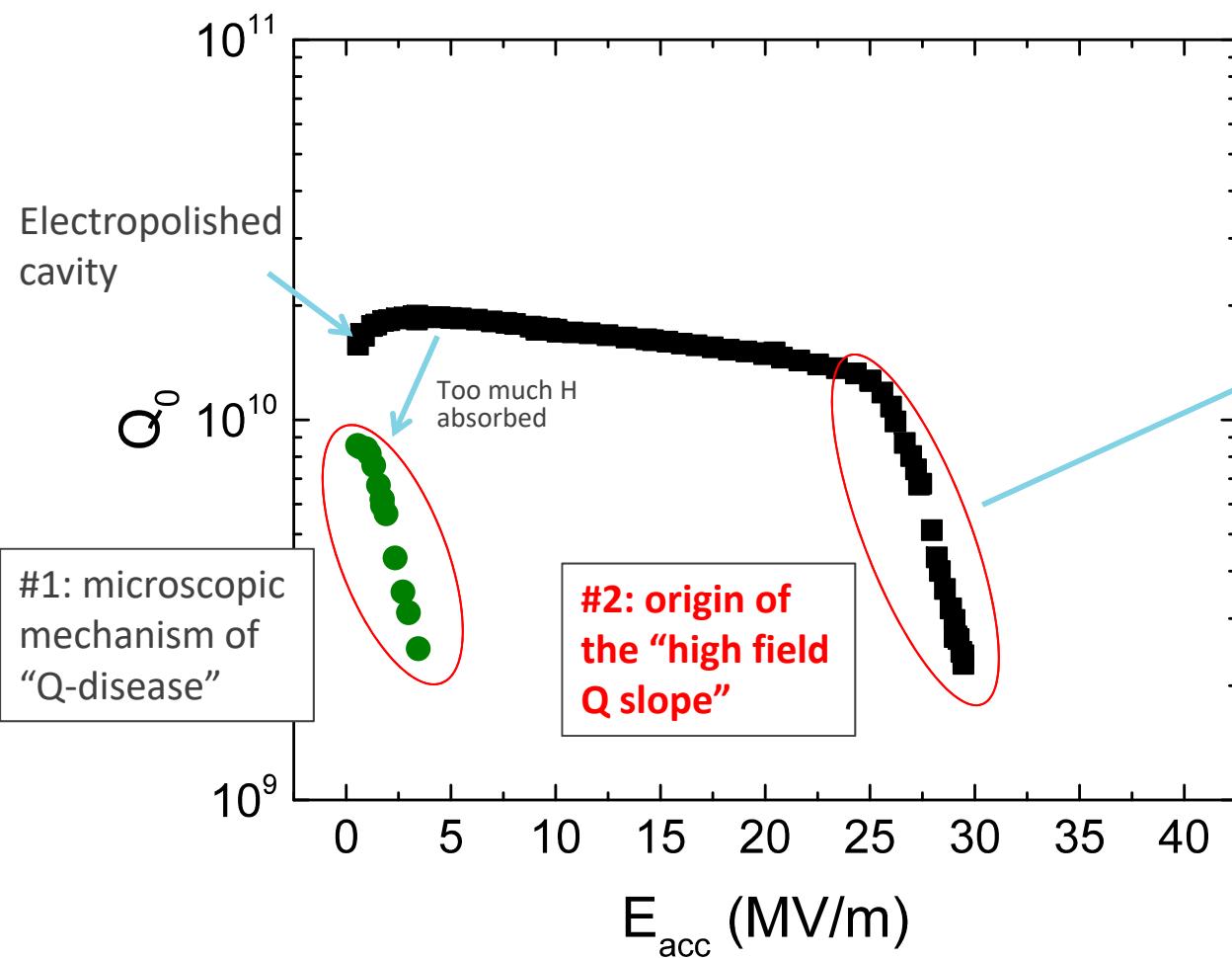
Near-surface H present even after 600-800C degassing



A. Romanenko and L. V. Goncharova, 2011 Supercond. Sci. Tech. **24**, 105017

ERD measurements confirm that Q-disease is eliminated by the 600-800C H degassing (bulk H content drastically reduced), but the near-surface H-rich layer remains

Topic #2: origin of the “high field Q slope”



Hypothesis: can it be the Q-disease “in miniature” – same mechanism, but nanohydrides instead of micron-size ones?

- Need free H near surface and enough time to precipitate during cooldown

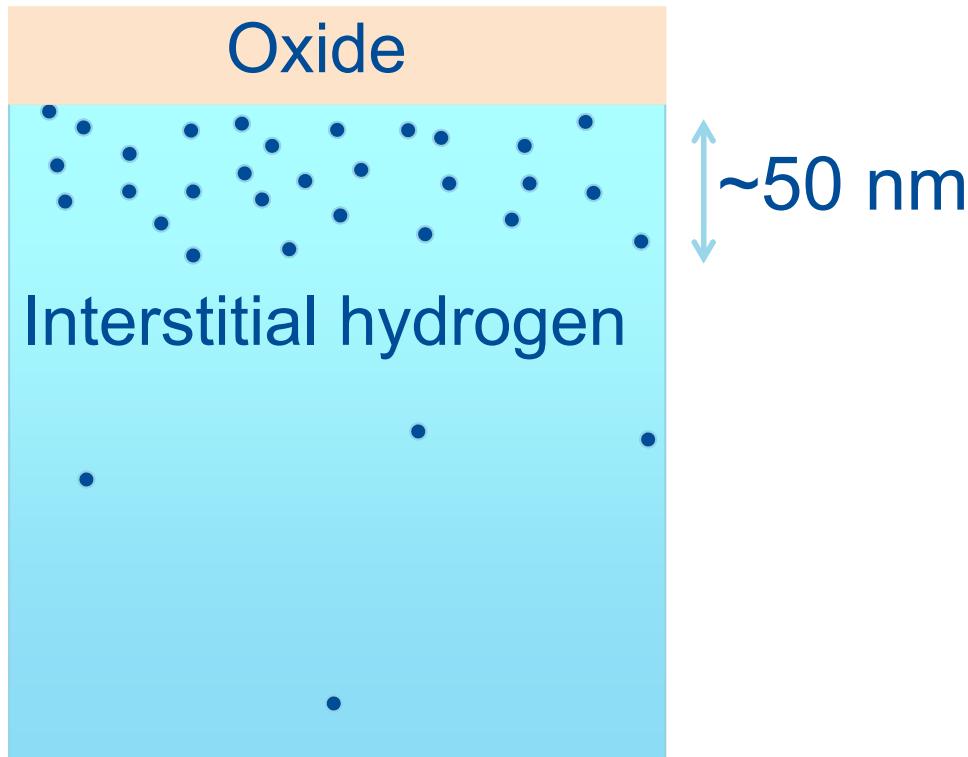
Not 120C baked sample

A. Romanenko, F. Barkov, L. D. Cooley, A. Grassellino, Supercond. Sci. Technol. **26** (2013) 035003 – selected for highlights of 2013



Nanohydrides form upon cooldown

Not 120C baked sample

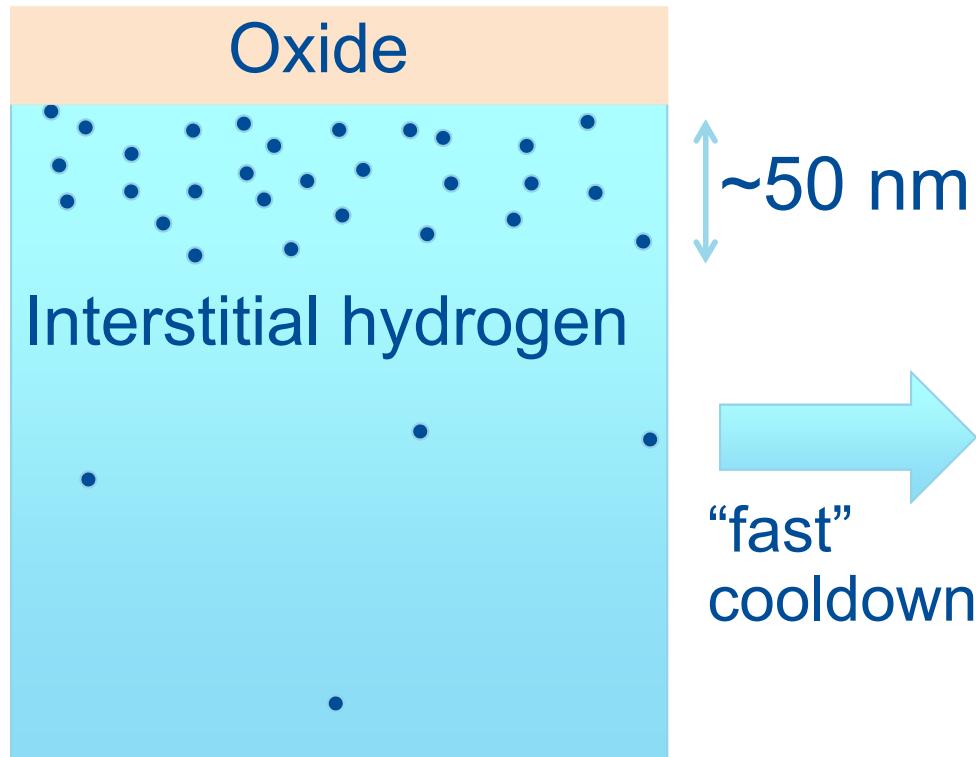


$T = 300\text{K}$

A. Romanenko, F. Barkov, L. D. Cooley, A. Grassellino, Supercond. Sci. Technol. **26** (2013) 035003 – selected for highlights of 20

Nanohydrides form upon cooldown

Not 120C baked sample

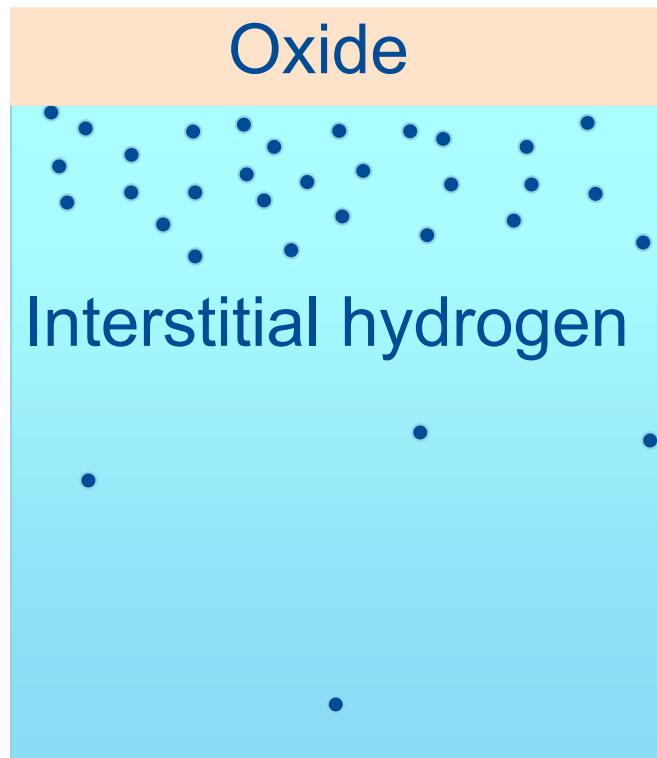


$T = 300K$

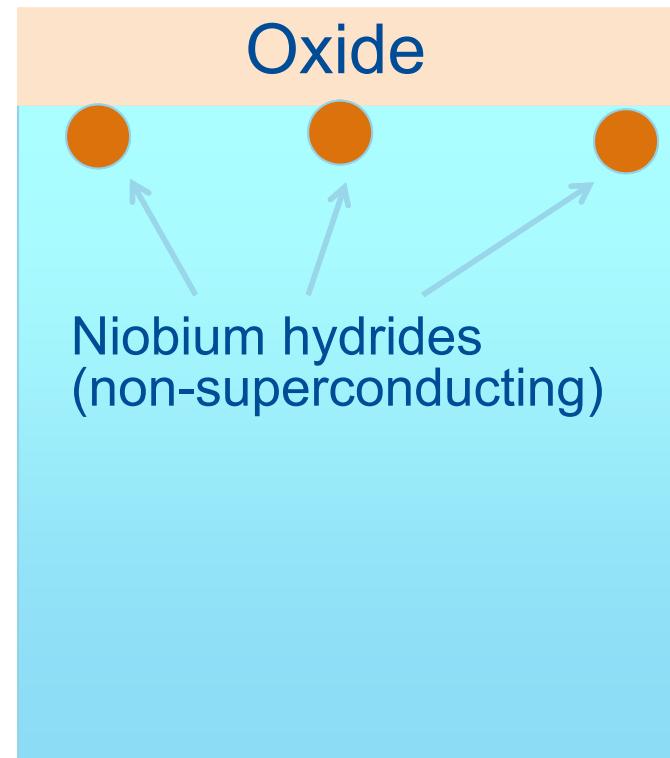
A. Romanenko, F. Barkov, L. D. Cooley, A. Grassellino, Supercond. Sci. Technol. **26** (2013) 035003 – selected for highlights of 20

Nanohydrides form upon cooldown

Not 120C baked sample



T= 300K

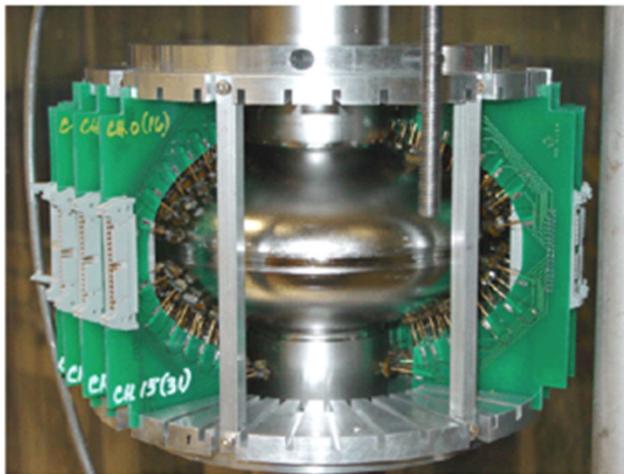


T= 2K

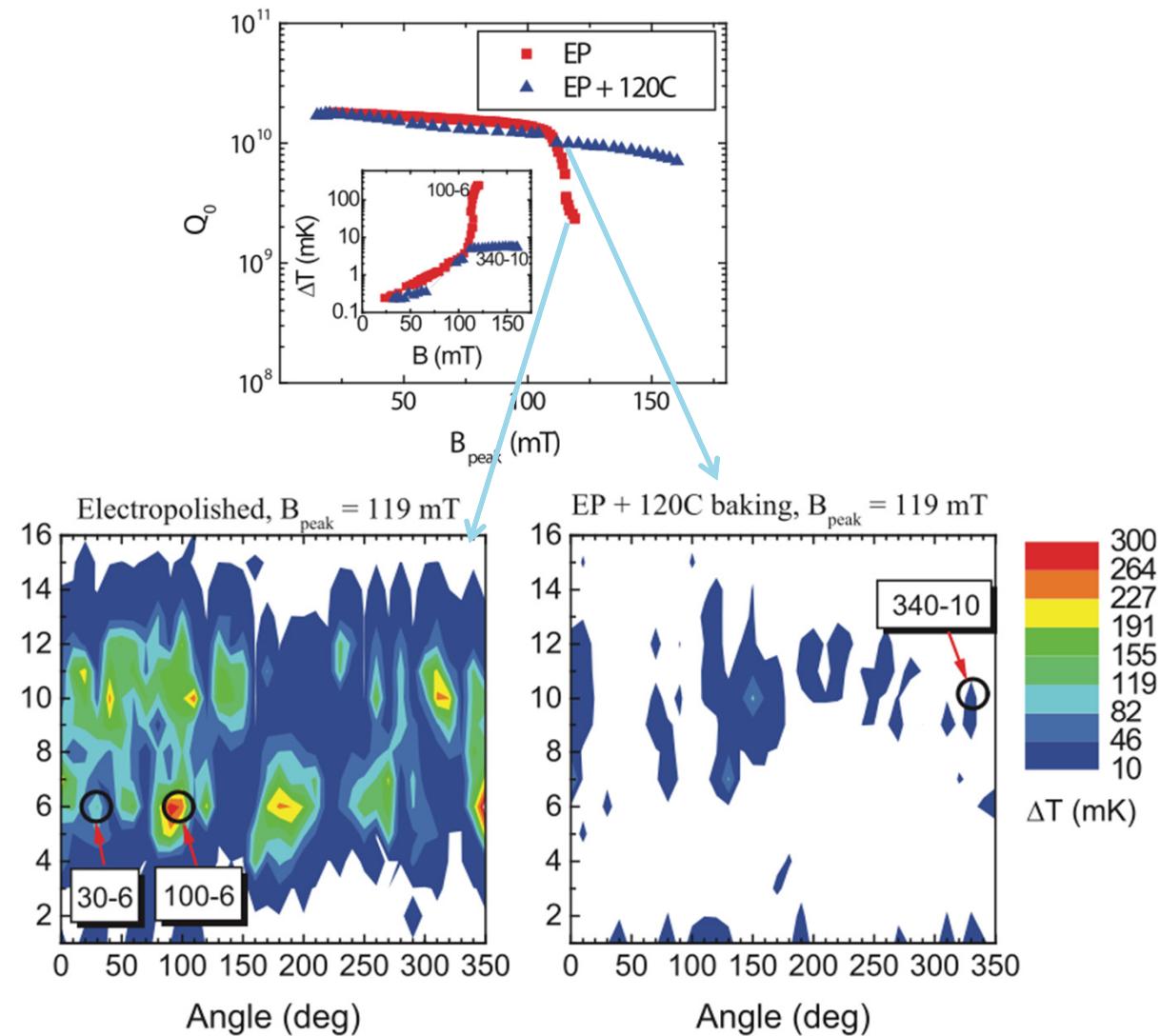
A. Romanenko, F. Barkov, L. D. Cooley, A. Grassellino, Supercond. Sci. Technol. **26** (2013) 035003 – selected for highlights of 20

Can we find these tiny hydrides?

Step A: Temperature mapping

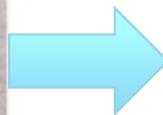


Array of 576
thermometers attached
to the outside cavity
walls allows mapping
wall dissipation



STEP B: Investigating cutouts

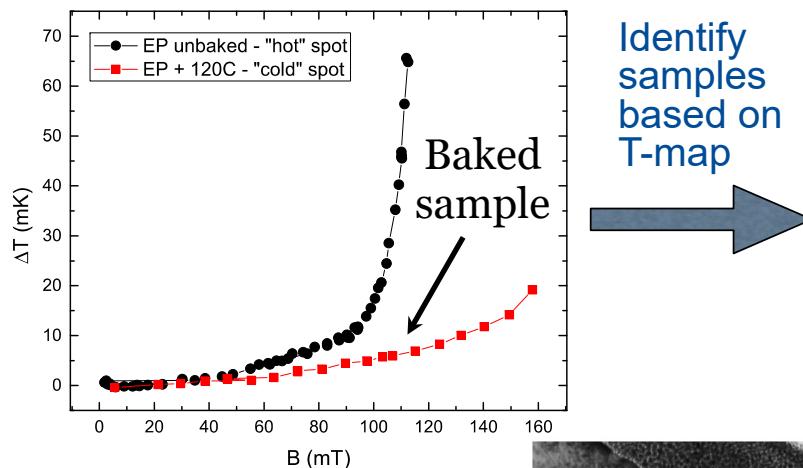
Extract samples from cavity walls locations identified by temperature mapping -> direct correlation of RF losses with material structure



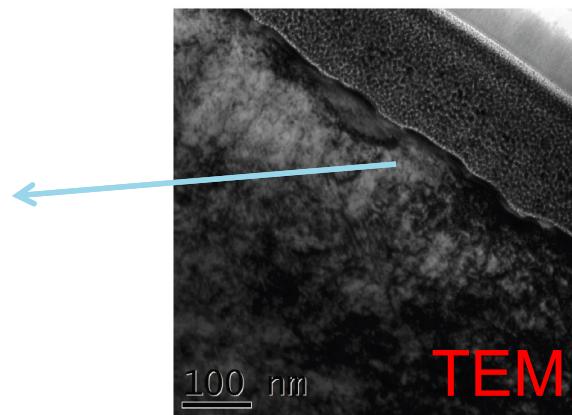
TEM search for nanohydrides on cutouts

Cold: 120C in situ bake for 48hours

Hot: no such bake

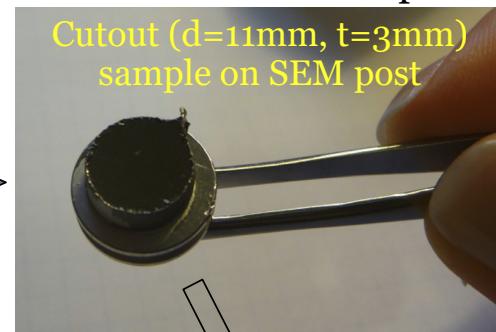


Look at this area with subnanometer resolution in TEM at room AND $T < 100\text{K}$ temperatures

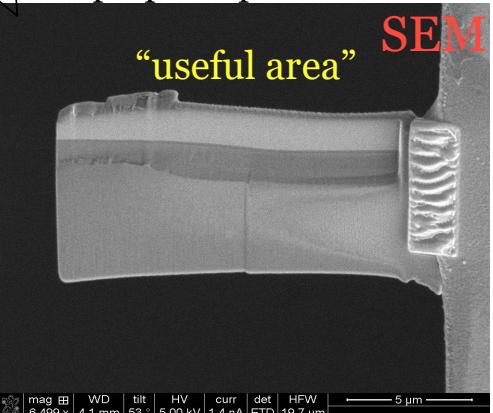


Heating: comparison of "cold" and "hot" spots

Cutout ($d=11\text{mm}$, $t=3\text{mm}$) sample on SEM post



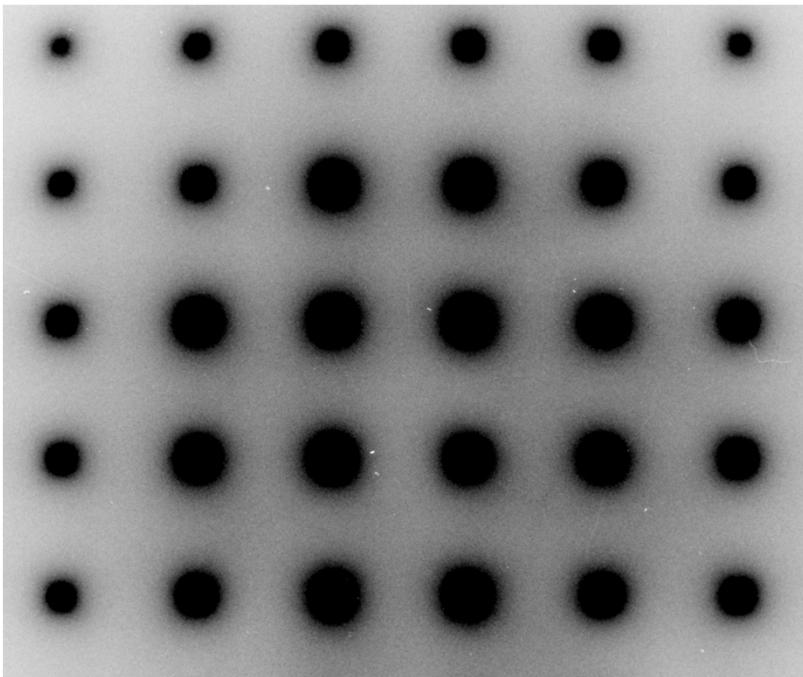
FIB prep sample for TEM



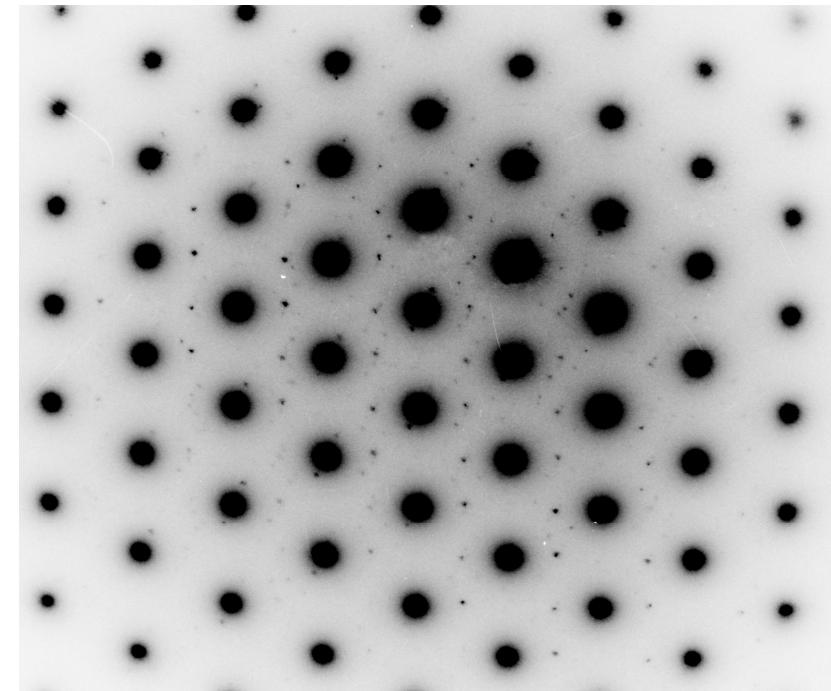
FOUND! TEM evidence for nanohydrides

Measurements performed at Univ. of Illinois Urbana-Champaign

TEM diffraction on cavity cutouts confirms the existence of nanohydrides



Room T: BCC Nb patterns, NO additional phases

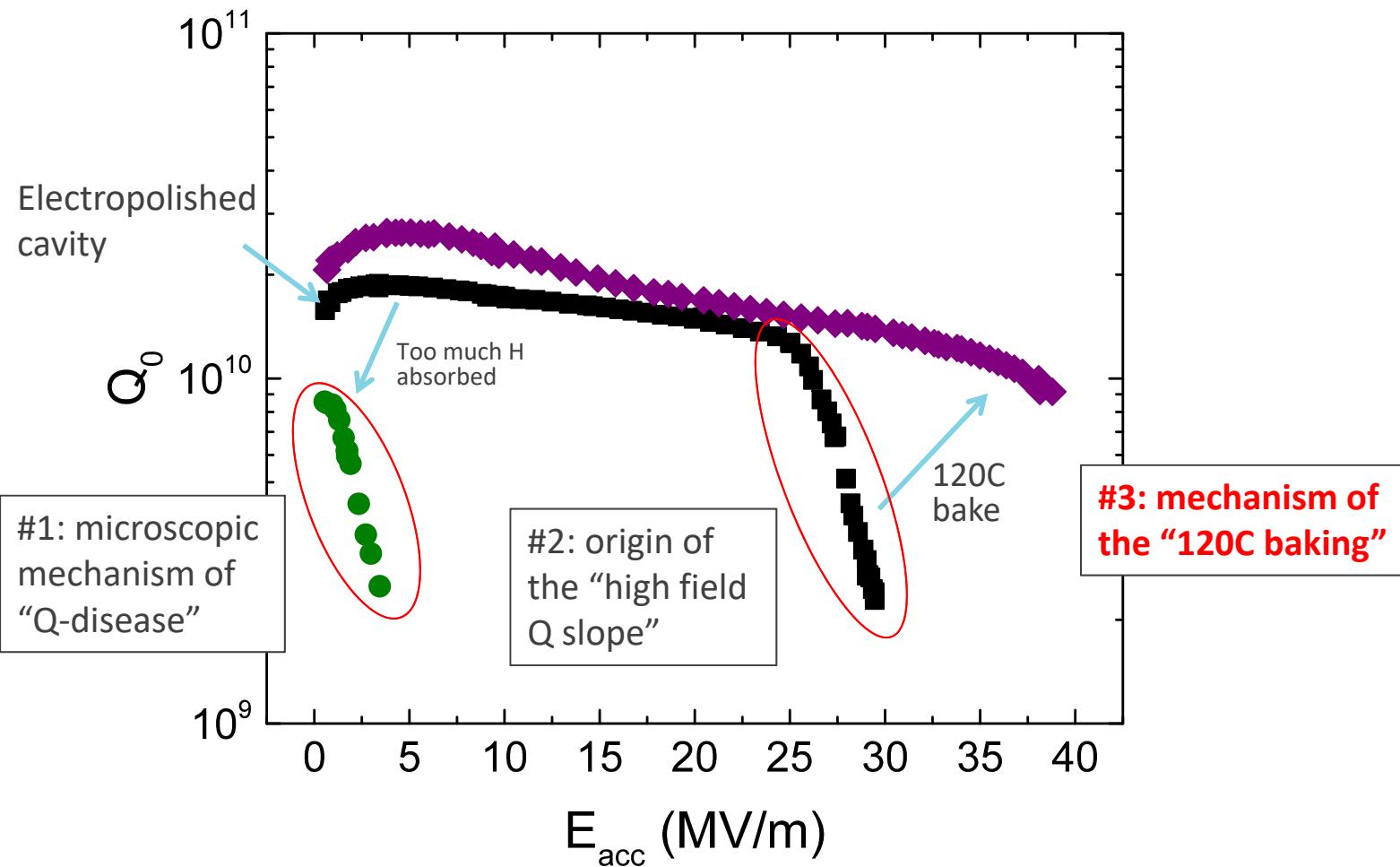


94K: stoichiometric Nb hydride phases!

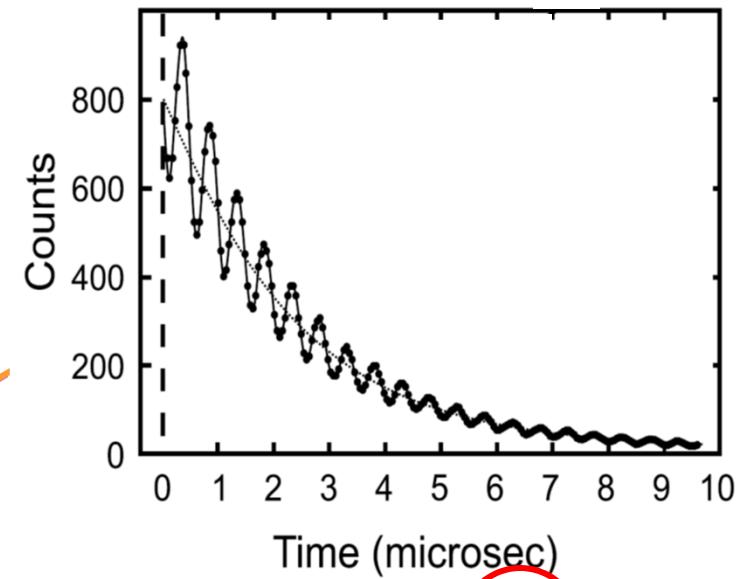
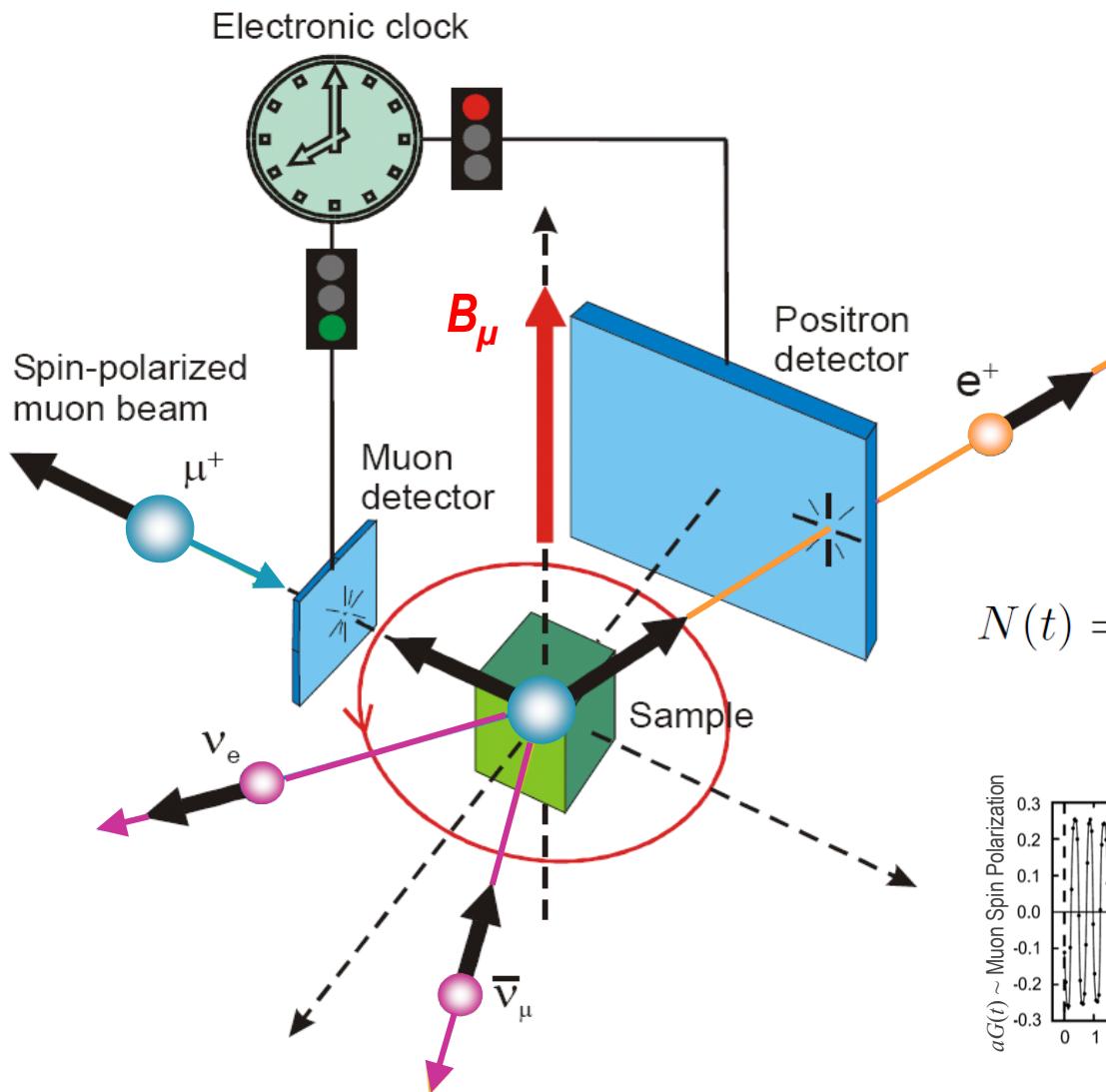
Y. Trenikhina, A. Romanenko, J. Zasadzinski, Proceedings of SRF'2013, TUP043



Topic #3: mechanism of the 120C baking

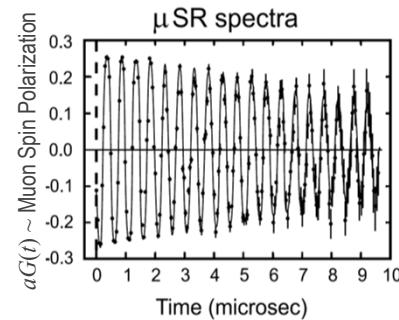


Muon spin rotation at PSI (Switzerland)



$$N(t) = N_0 \exp(-t/\tau_\mu) [1 + a G(t)] + \text{Bkg}$$

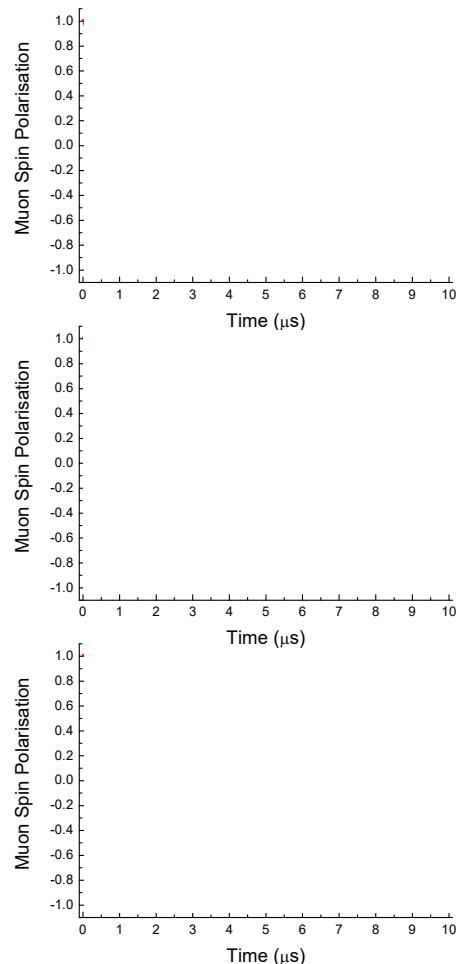
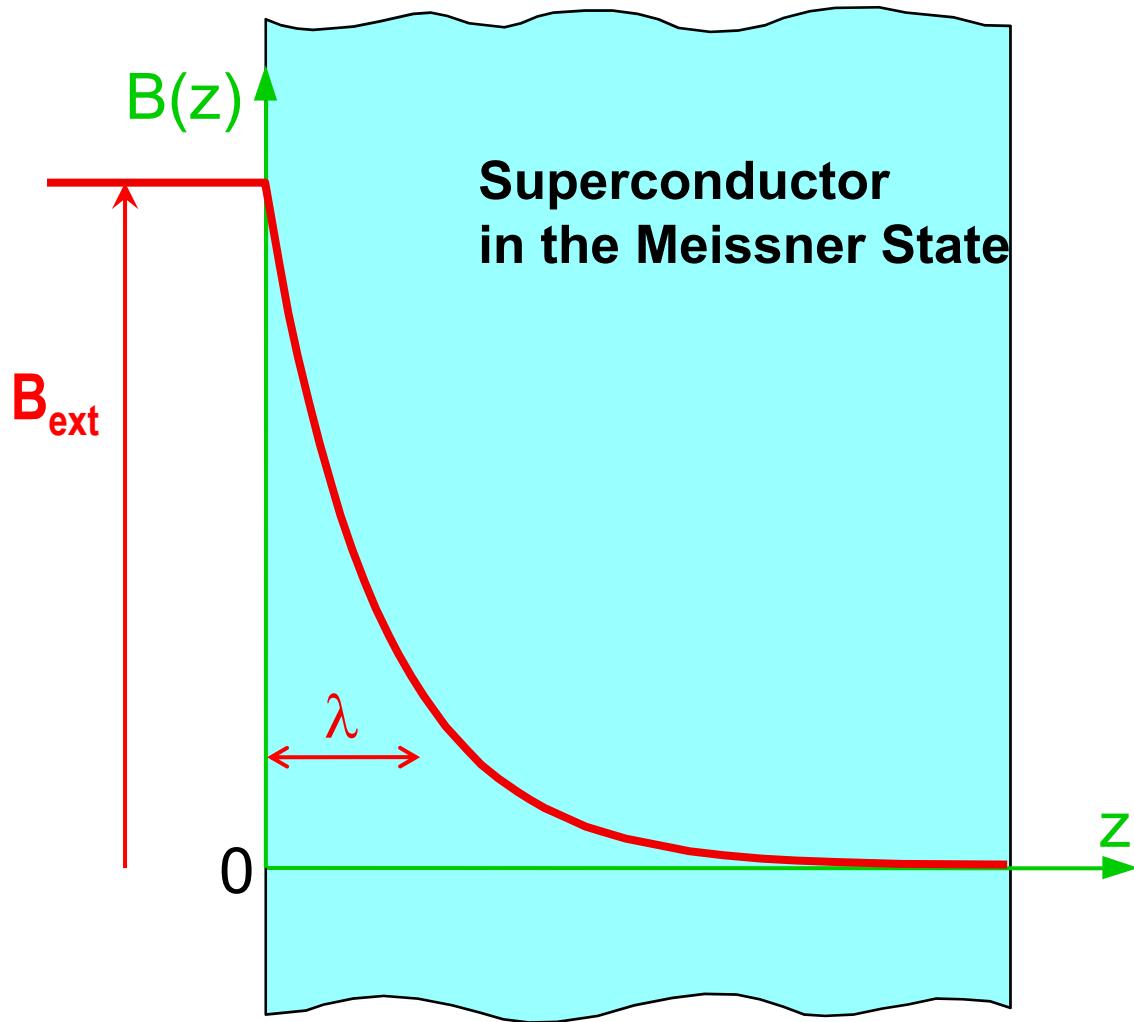
Contains physics



$$\omega_\mu(z) = \gamma_\mu B_{\text{loc}}(z)$$

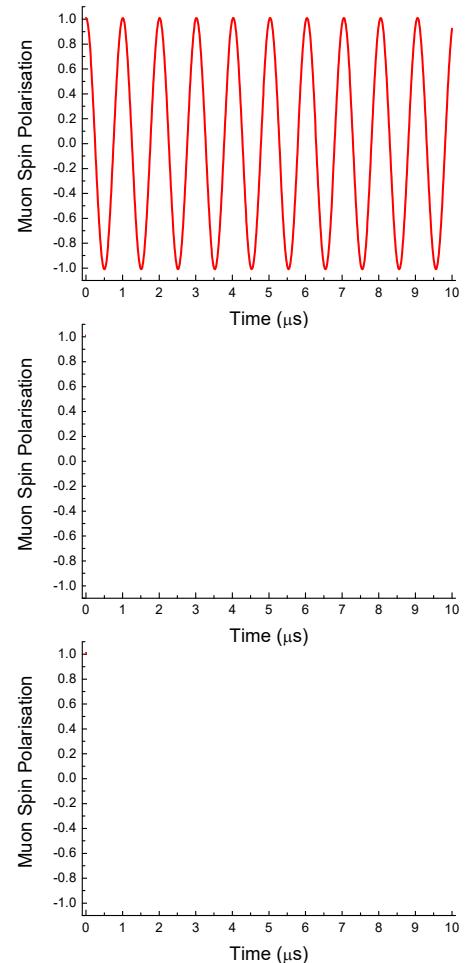
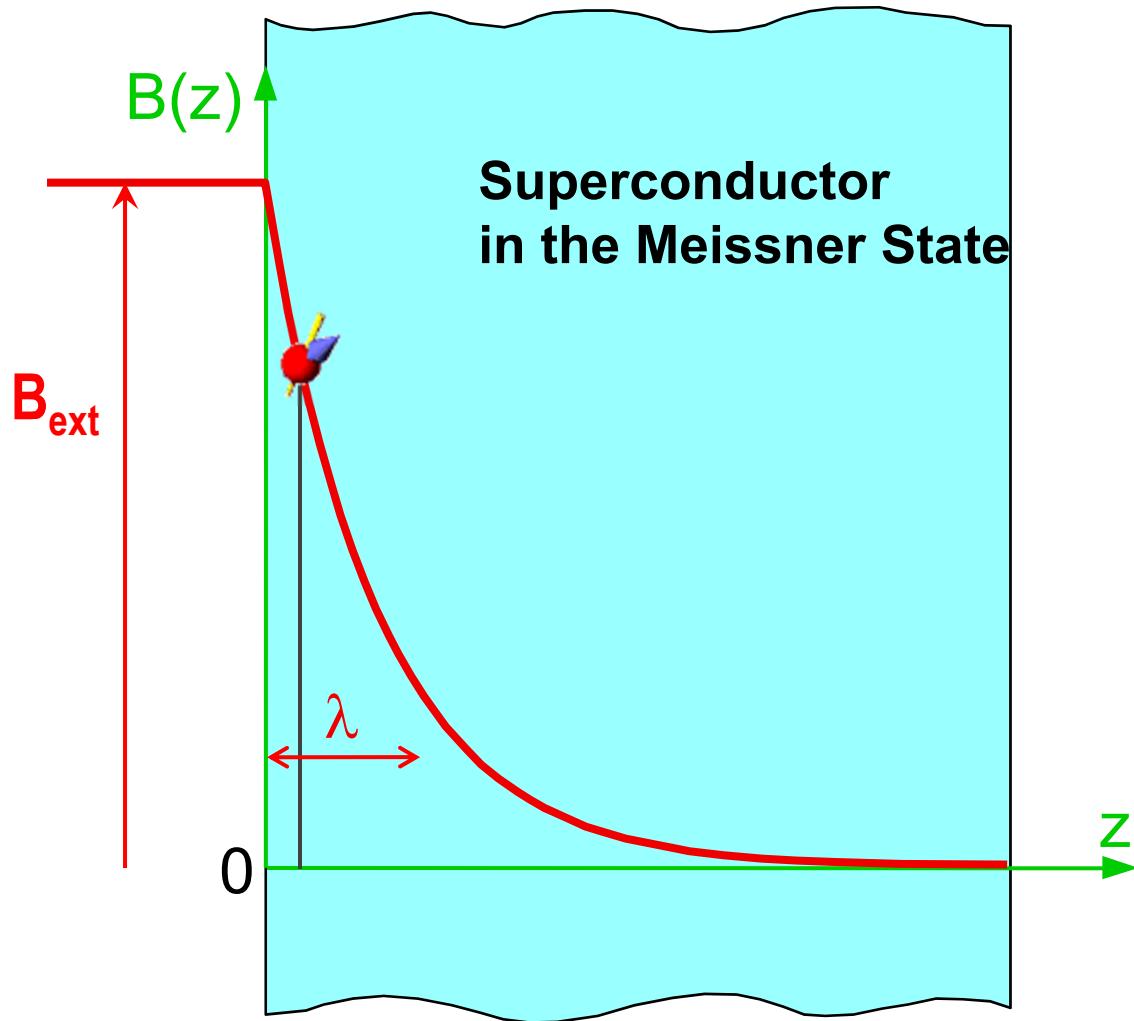
Frequency – field amplitude
Damping – field non-uniformity

Muon spin rotation – measure $B(z)$ directly



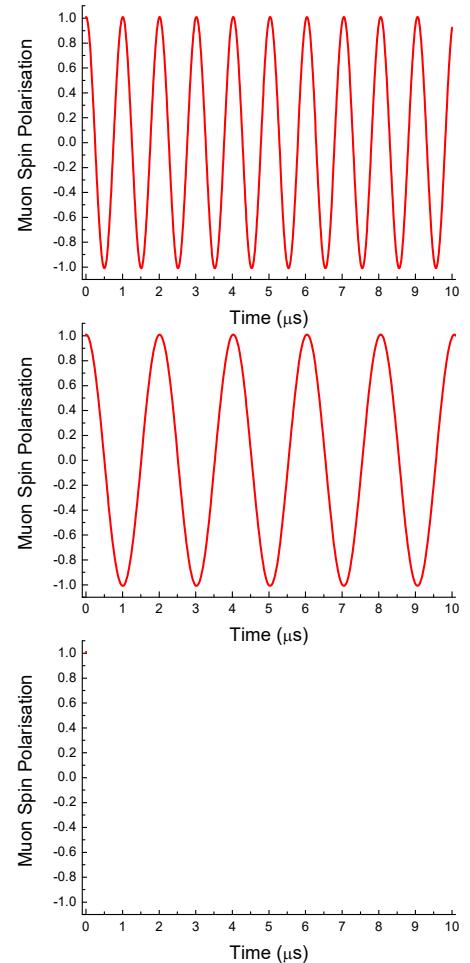
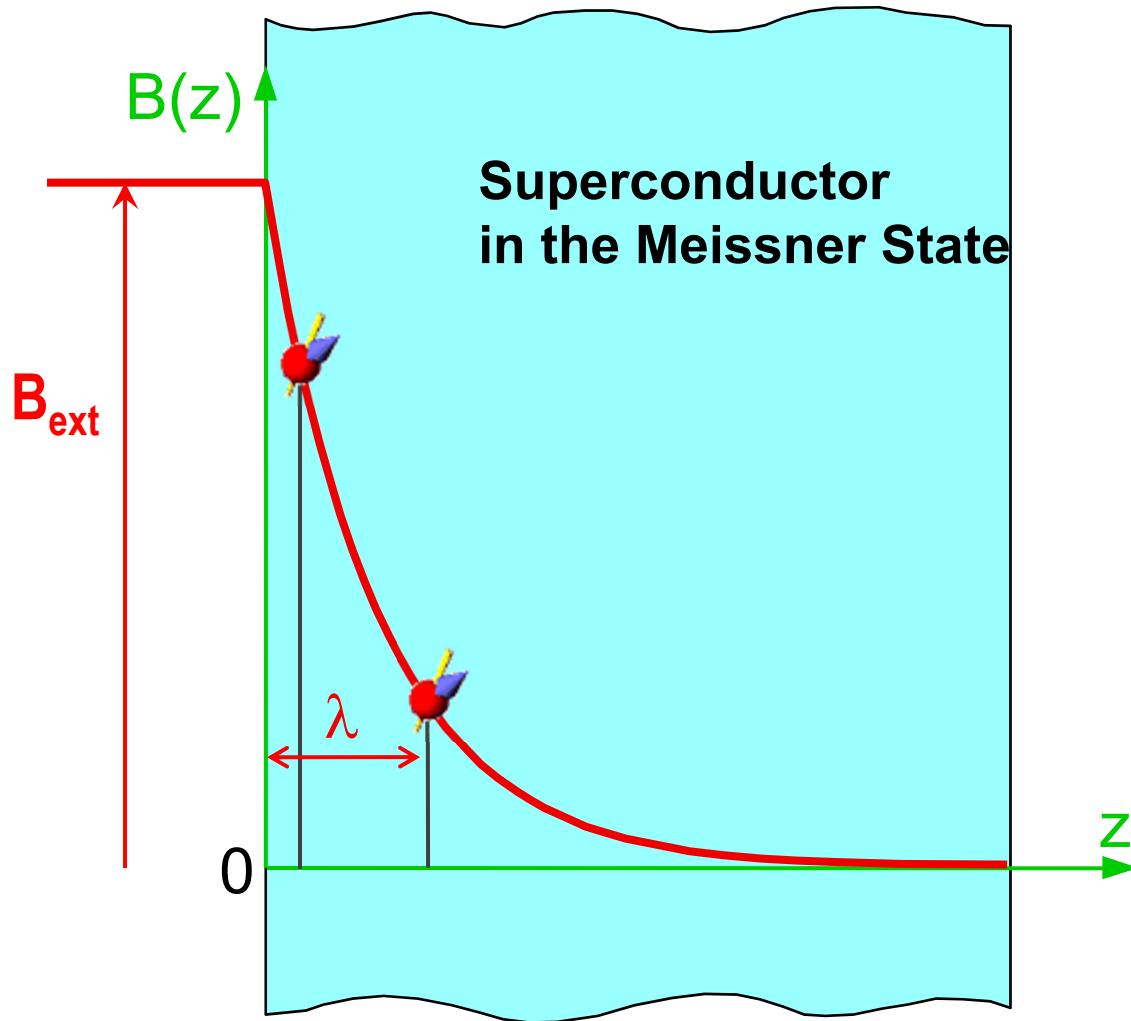
$$\omega_\mu(z) = \gamma_\mu B_{\text{loc}}(z)$$

Muon spin rotation – measure $B(z)$ directly



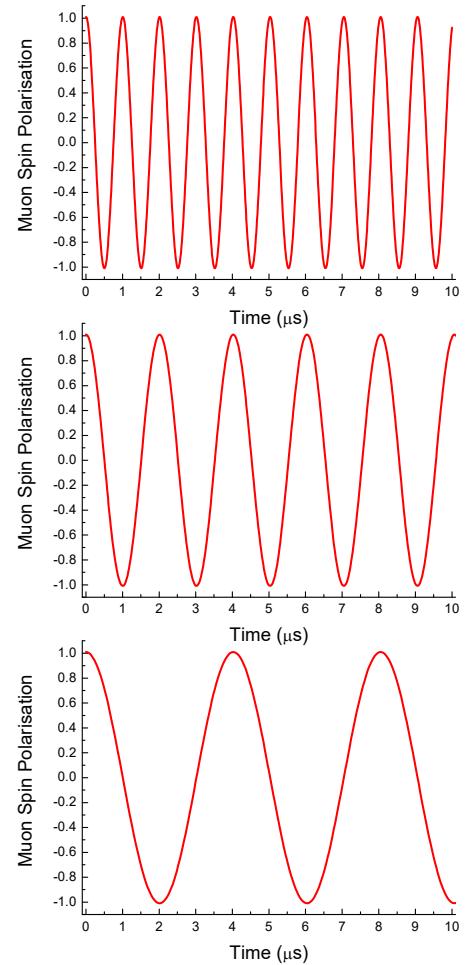
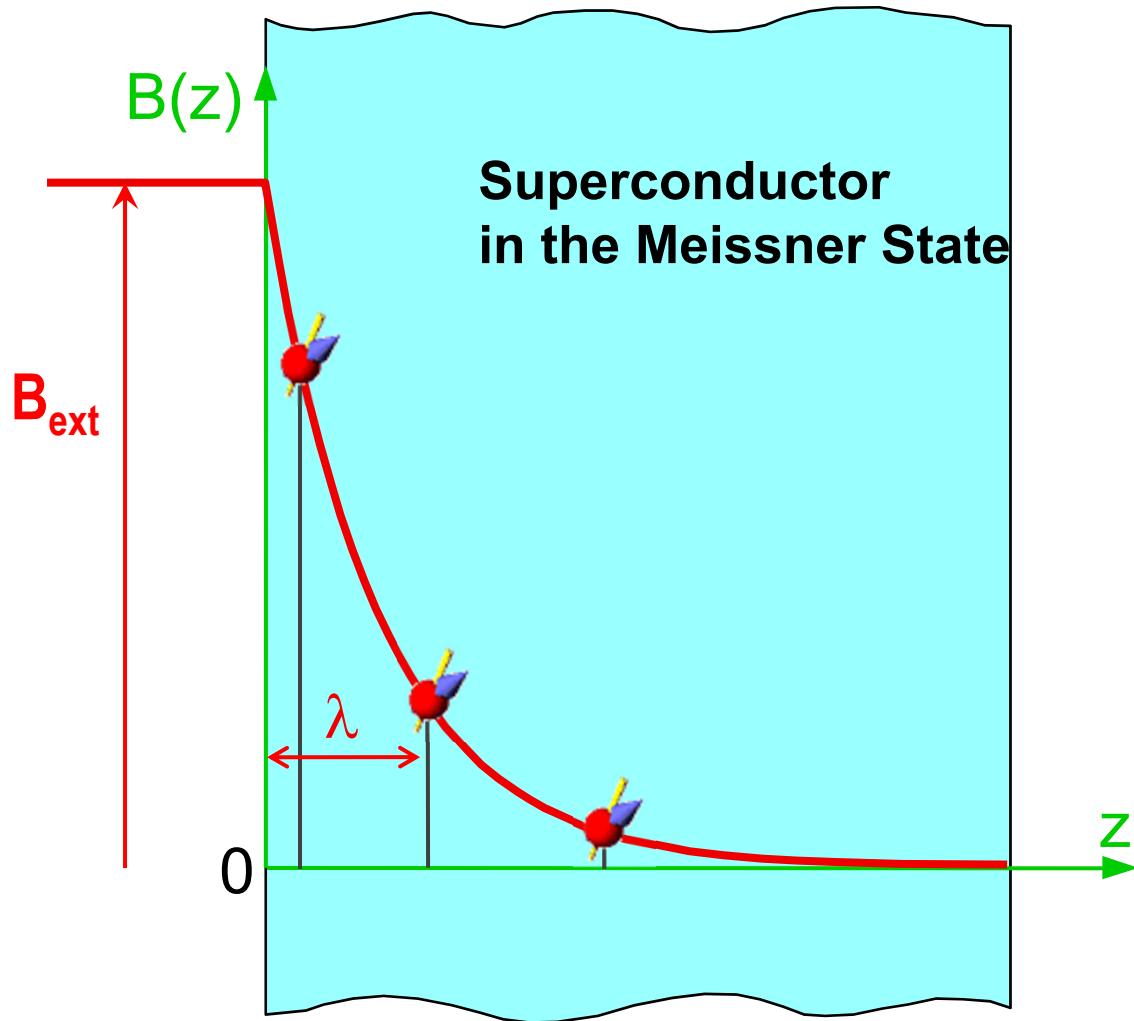
$$\omega_\mu(z) = \gamma_\mu B_{\text{loc}}(z)$$

Muon spin rotation – measure $B(z)$ directly



$$\omega_\mu(z) = \gamma_\mu B_{loc}(z)$$

Muon spin rotation – measure $B(z)$ directly

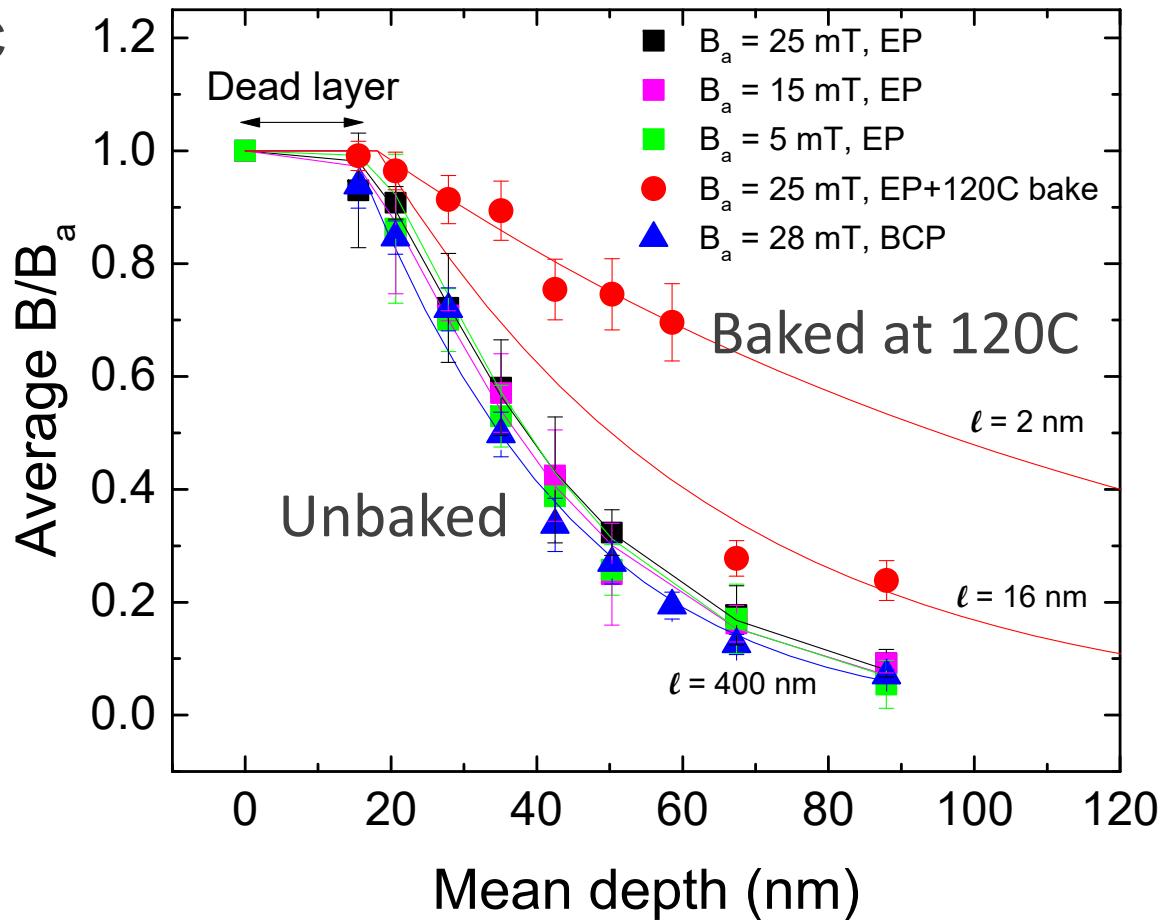


$$\omega_\mu(z) = \gamma_\mu B_{loc}(z)$$

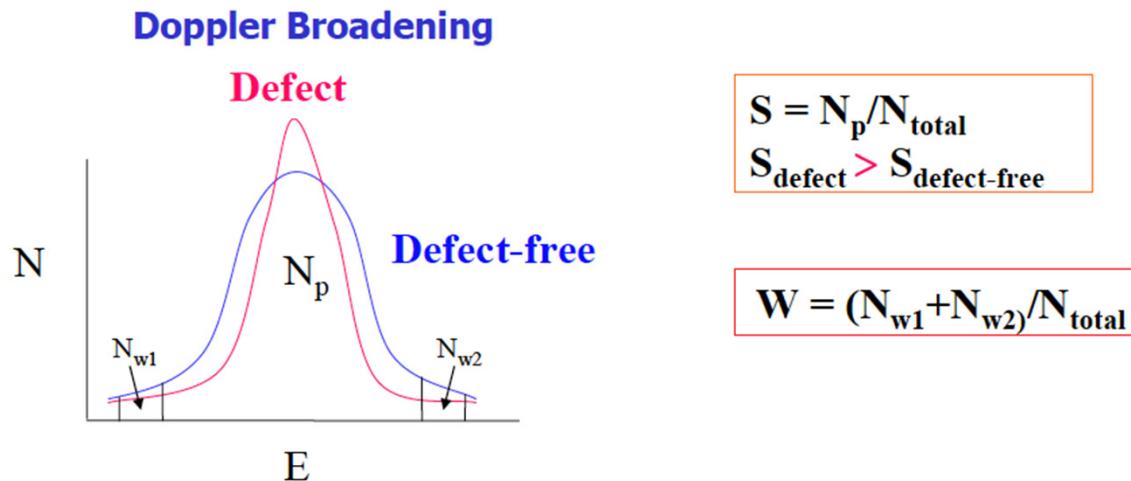
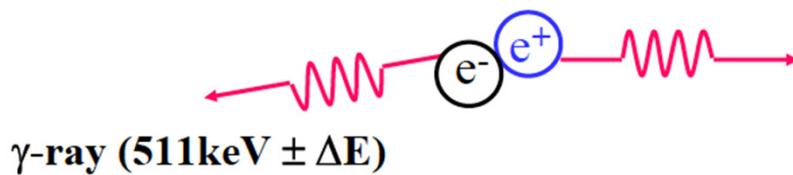
120C bake leads to strong Meissner screening changes

A. Romanenko, A. Grassellino, F. Barkov, A. Suter, Z. Salman, T. Prokscha,
Appl. Phys. Lett. **104**, 072601 (2014)

- Heat treatment at 120C leads to the strong increase in the penetration depth
 - Consistent with the depth-dependent mean free path decrease
- Is also the first ever confirmation of non-locality in bulk niobium
 - Textbook example



Positron annihilation Doppler broadening spectroscopy

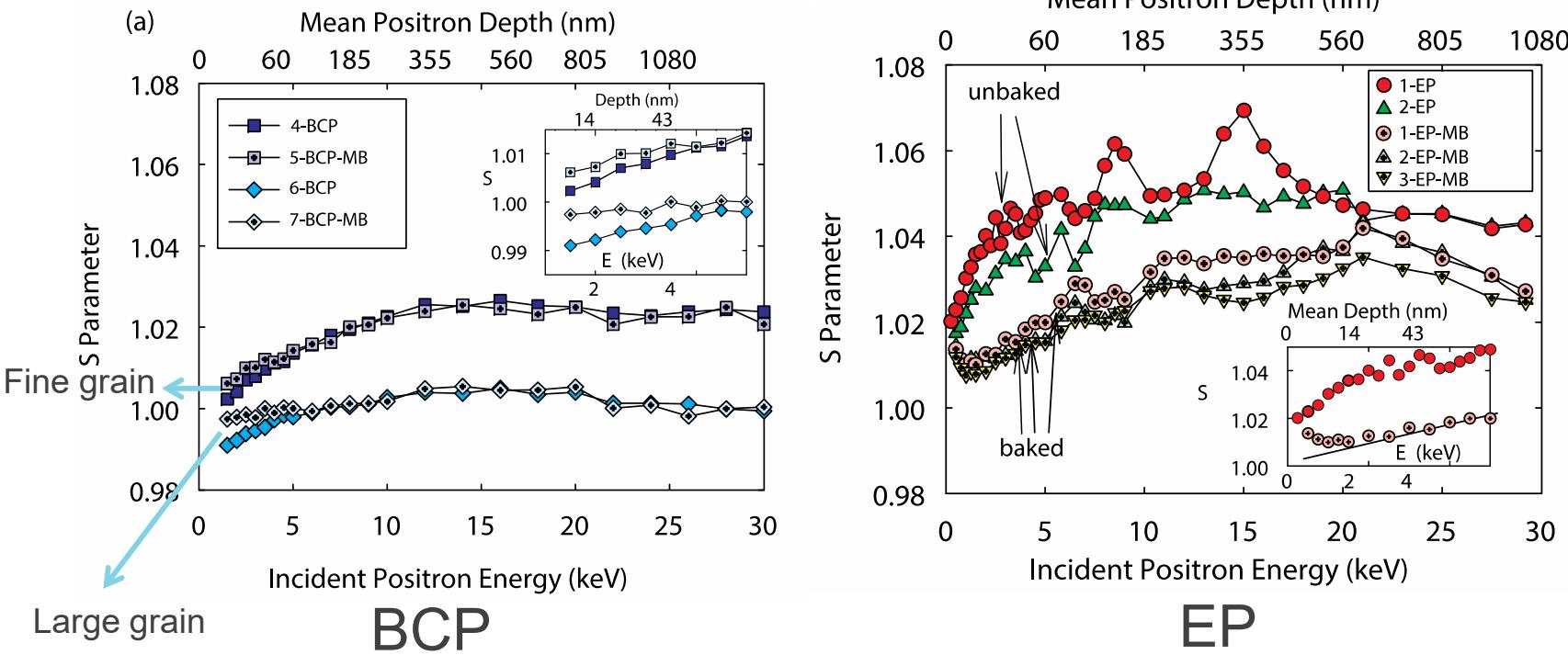


- S parameter corresponds to positron annihilation with valence electrons, $W \rightarrow$ core electrons
- S is sensitive to open-volume defects, W -to chemical surrounding at the annihilation site
- Increase in S parameter indicates presence of vacancy defects

Positron annihilation studies on cavity cutouts

Collaboration with Bath University (UK) and Western University (Canada)

A. Romanenko, C. J. Edwardson, P. G. Coleman, P. J. Simpson. *Appl. Phys. Lett.* **102**, 232601 (2013)



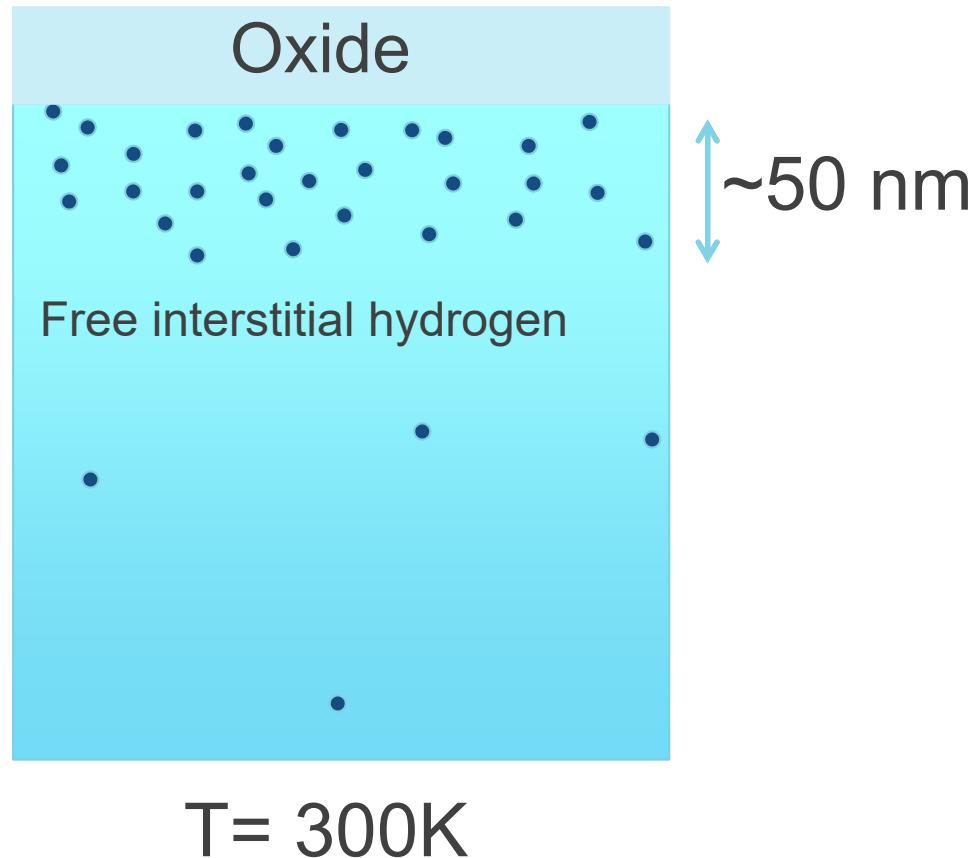
Large grain
BCP

EP

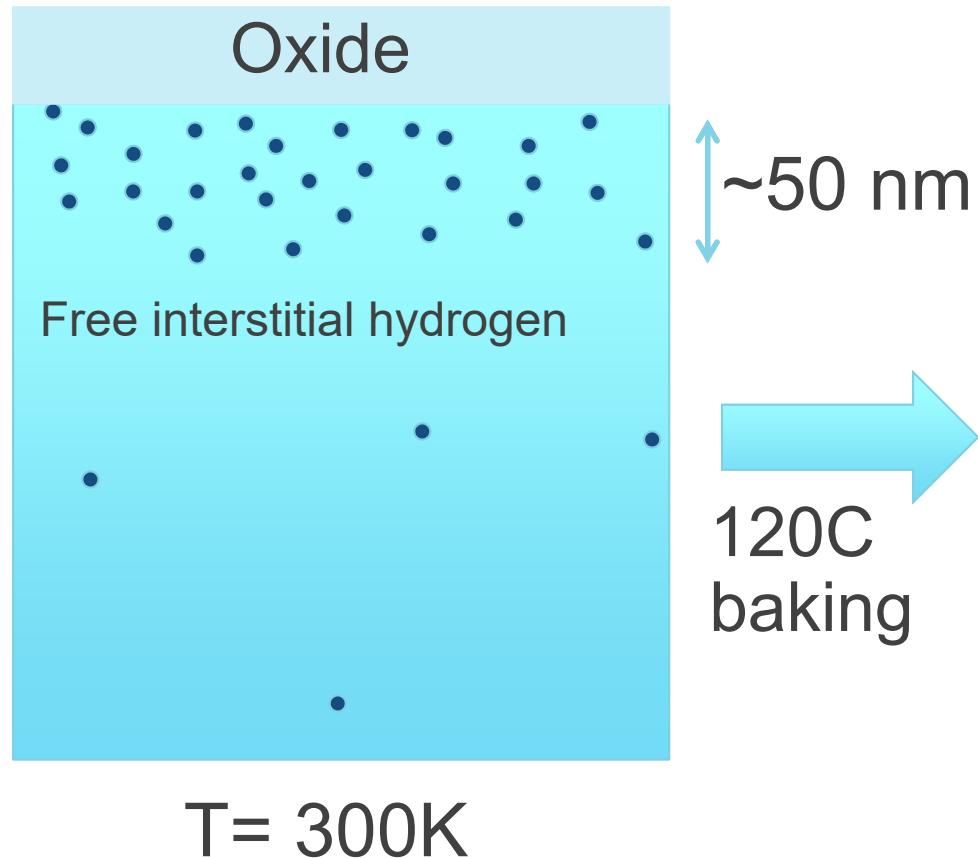
- Positron annihilation spectroscopy: 120C baking results in “doping” of the first ~50 nm from the surface with vacancies
 - So-called **superabundant vacancy** formation mechanism manifested in niobium [Y. Fukai and N. Okuma, *Phys. Rev. Lett.* **73**, 1640 (1994)]

Effect of 120C baking

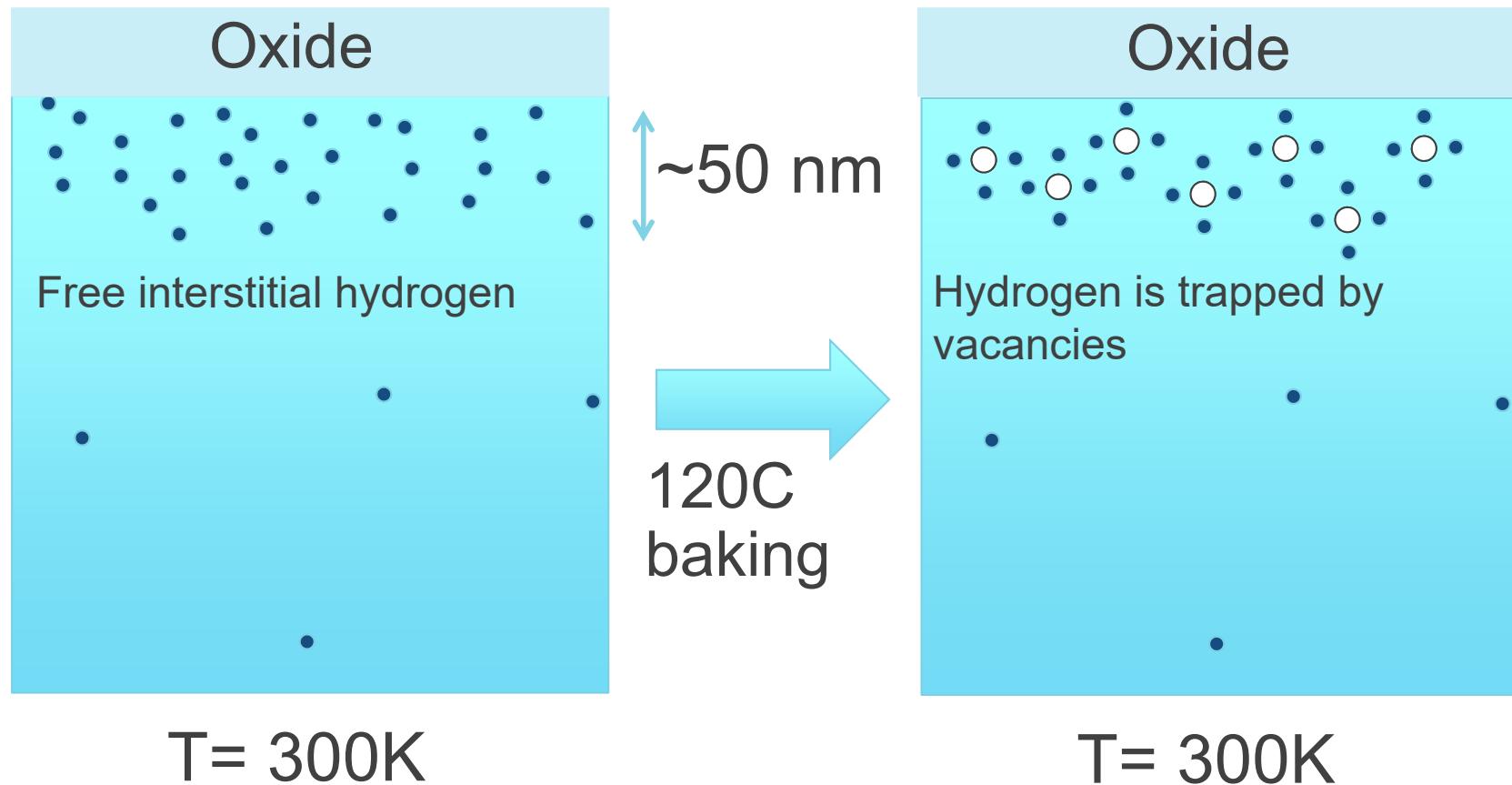
Effect of 120C baking



Effect of 120C baking



Effect of 120C baking

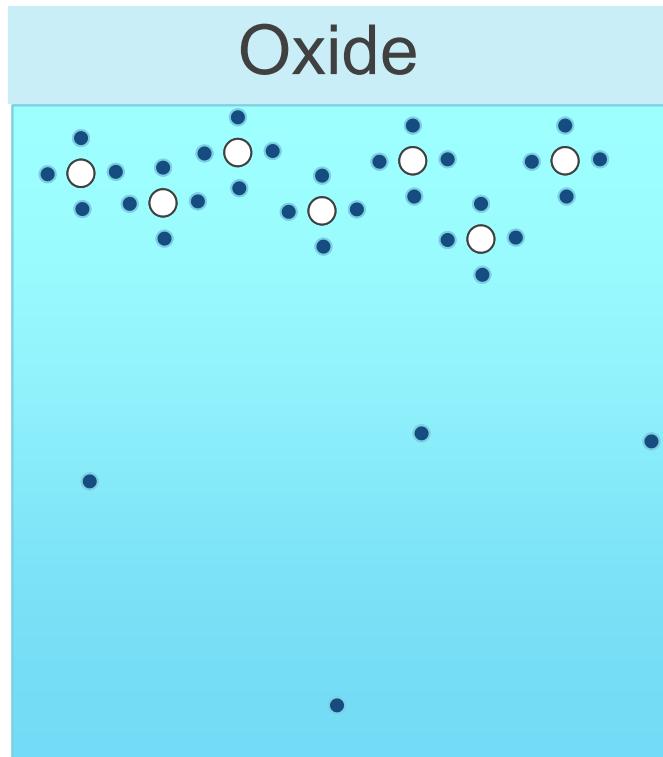


Effect of 120C baking

Cooling down of 120C baked niobium

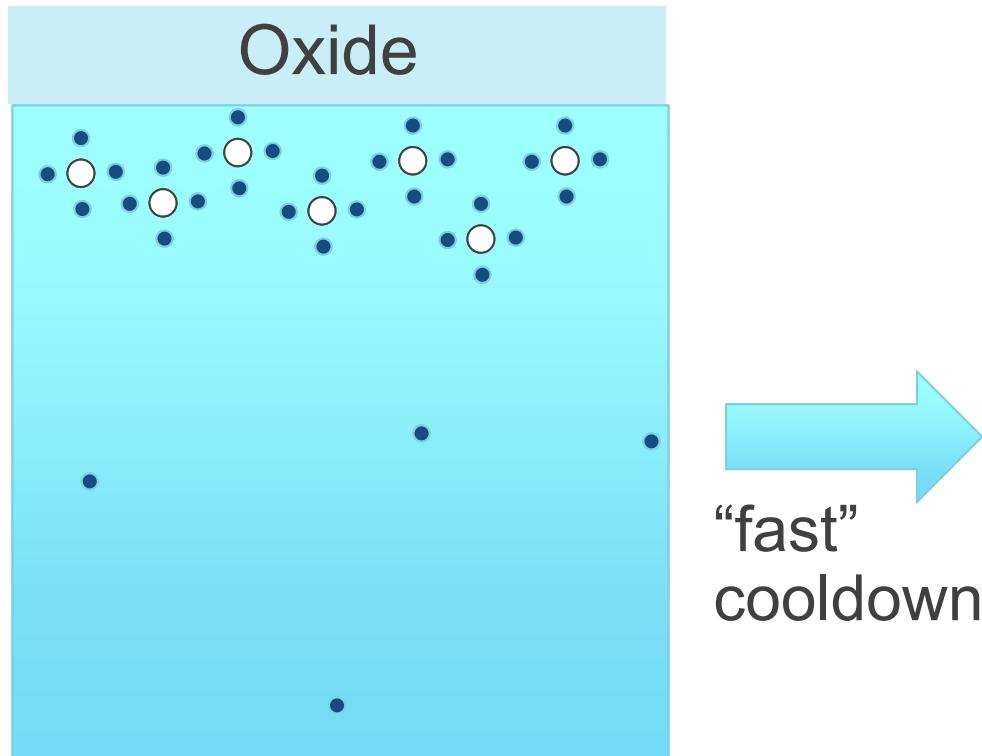
Effect of 120C baking

Cooling down of 120C baked niobium



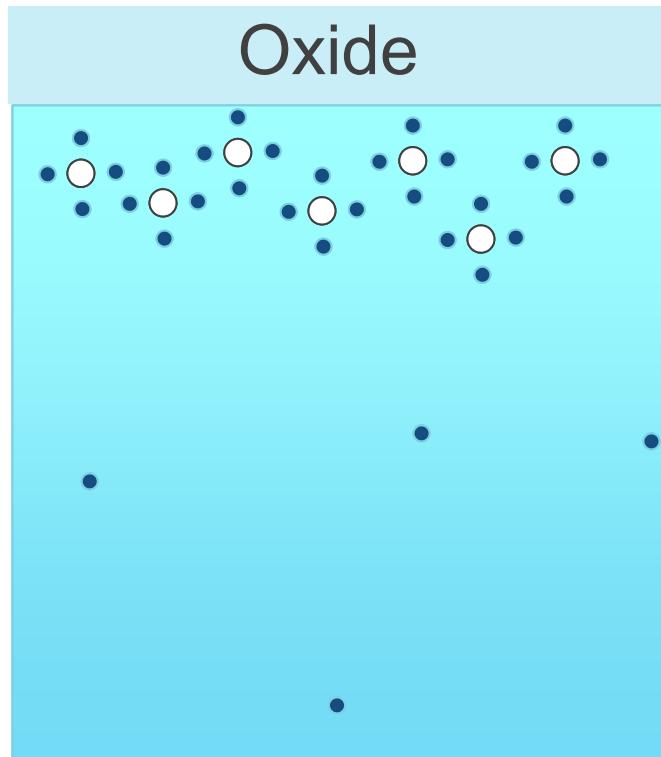
Effect of 120C baking

Cooling down of 120C baked niobium

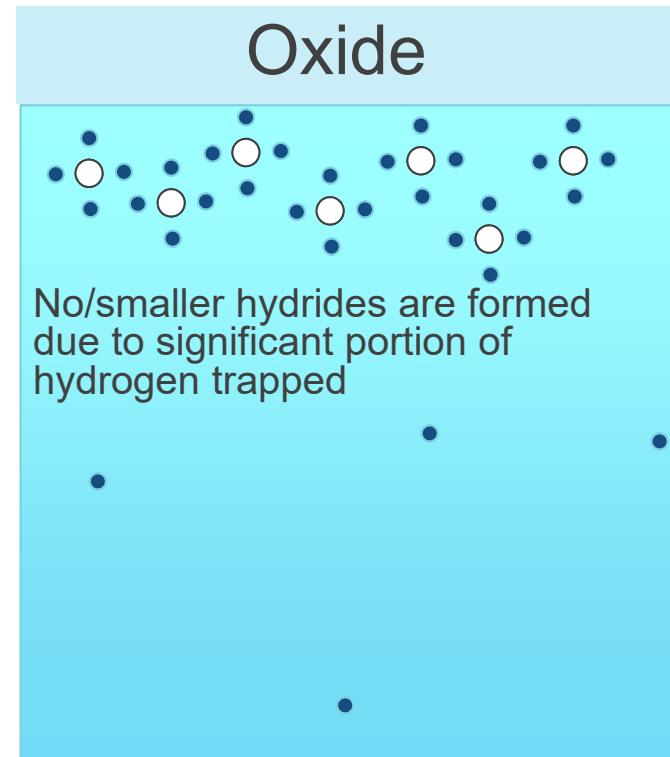


Effect of 120C baking

Cooling down of 120C baked niobium



$T = 300K$

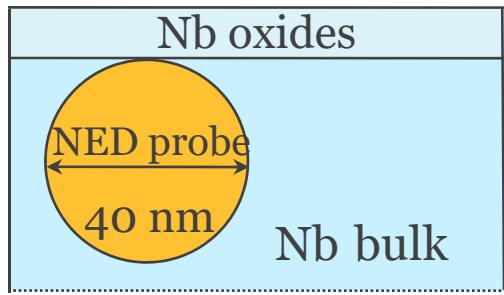


$T = 2K$

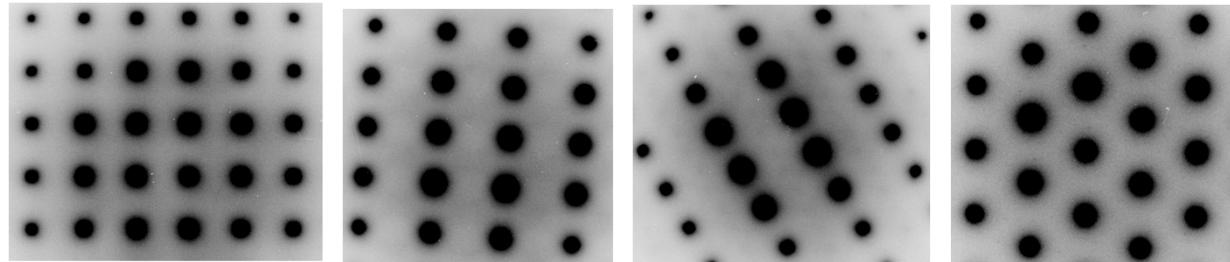
“fast”
cooldown

TEM -> further evidence for 120C baking effect

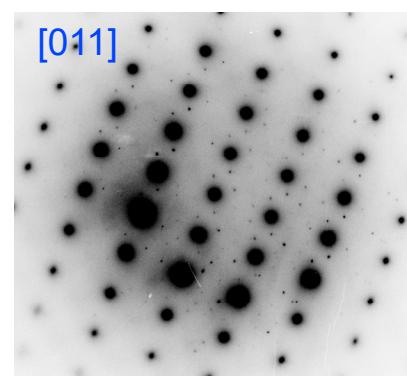
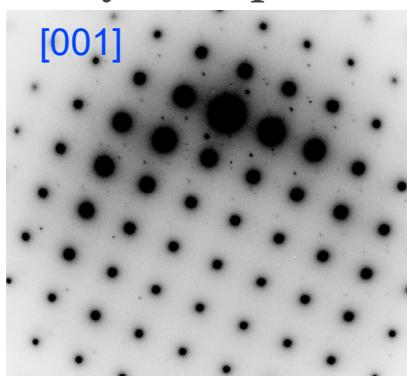
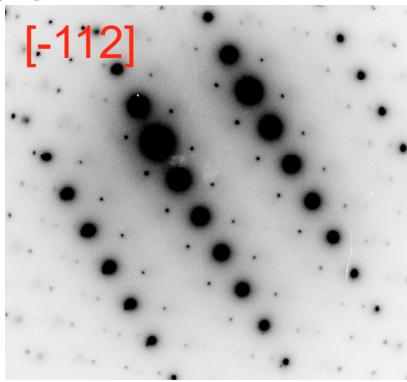
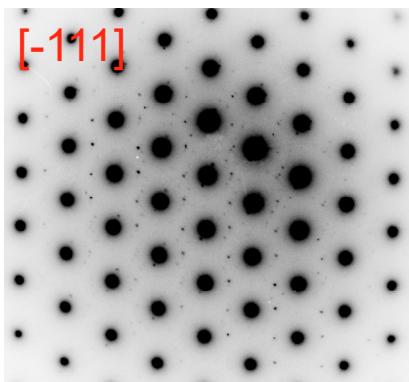
Measurements performed at Univ. of Illinois Urbana-Champaign



Room T: BCC Nb patterns, NO additional phases



94K: stoichiometric Nb hydride phases



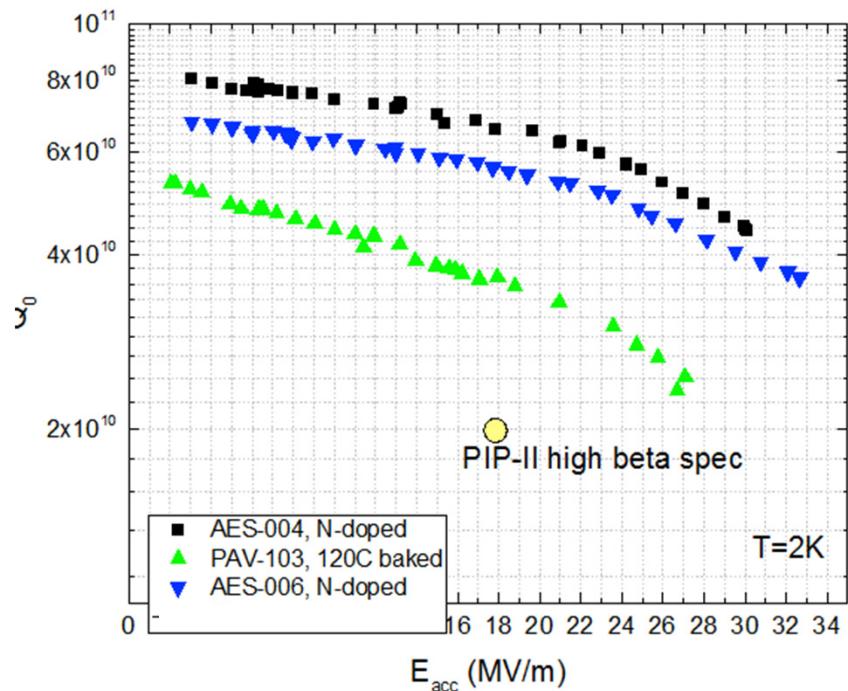
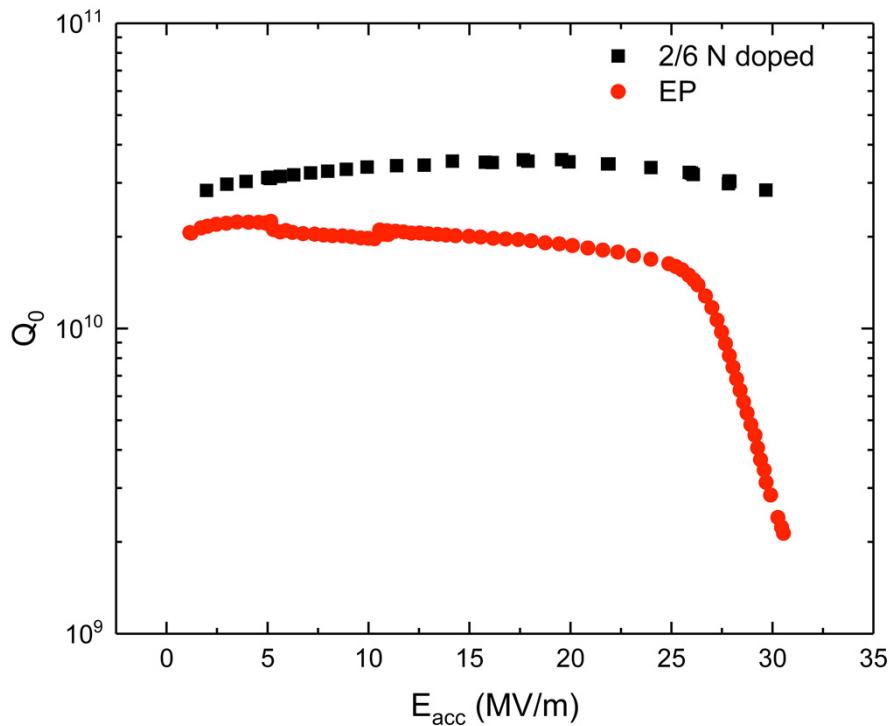
Hot spot: 44-68% of probed spots

Baked spot: 26-29% of probed spots

120C baking leads to the decrease in size/density of the nanohydrides

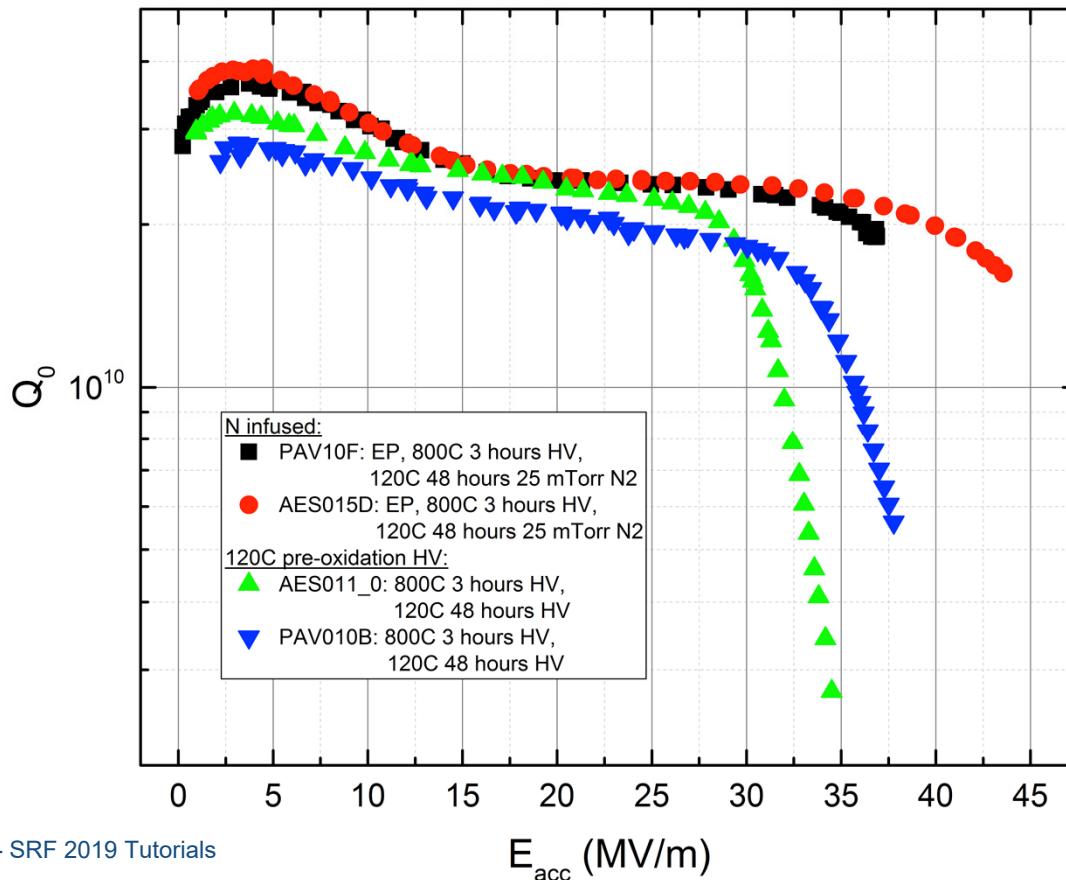
High T N doping removes the HFQS

- 20-100 ppm of N₂ push the onset of HFQS > 30 MV/m
- First data point that unequivocally tells us that low level of interstitial nitrogen helps removing the HFQS



120C 48 hrs with no oxide – N infusion versus no N infusion

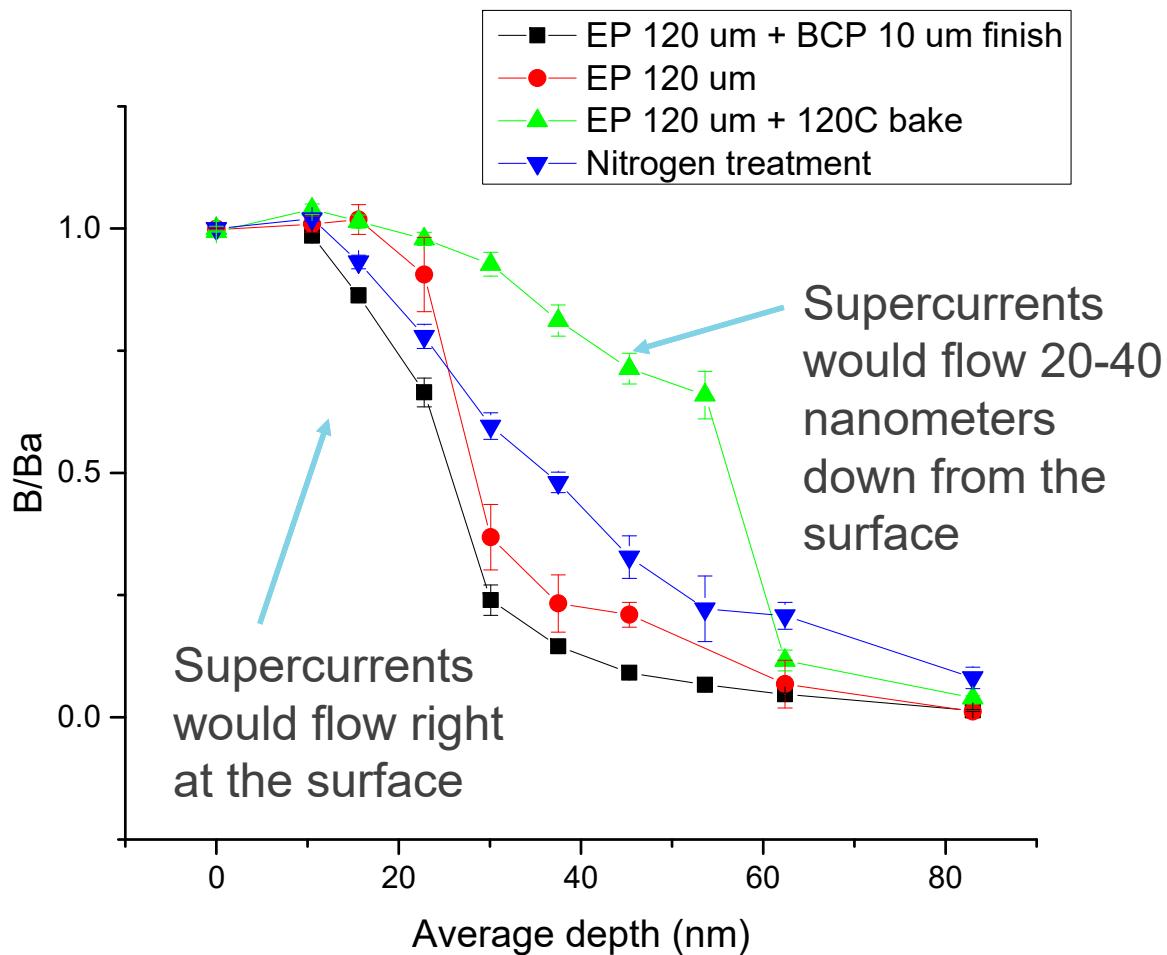
- Repeated same procedure with and without nitrogen in furnace at 120C
- Holding at 120C in furnace for 48 hours post 800C without the nitrogen does not completely remove the high field Q-slope
- It pushes the onset of HFQS to higher fields ~ 30 MV/m
- **Nitrogen is needed to remove HFQS completely** and achieve highest fields



A Grassellino et al 2017
Supercond. Sci. Technol. **30**
094004

Low energy muSR measurements are in agreement

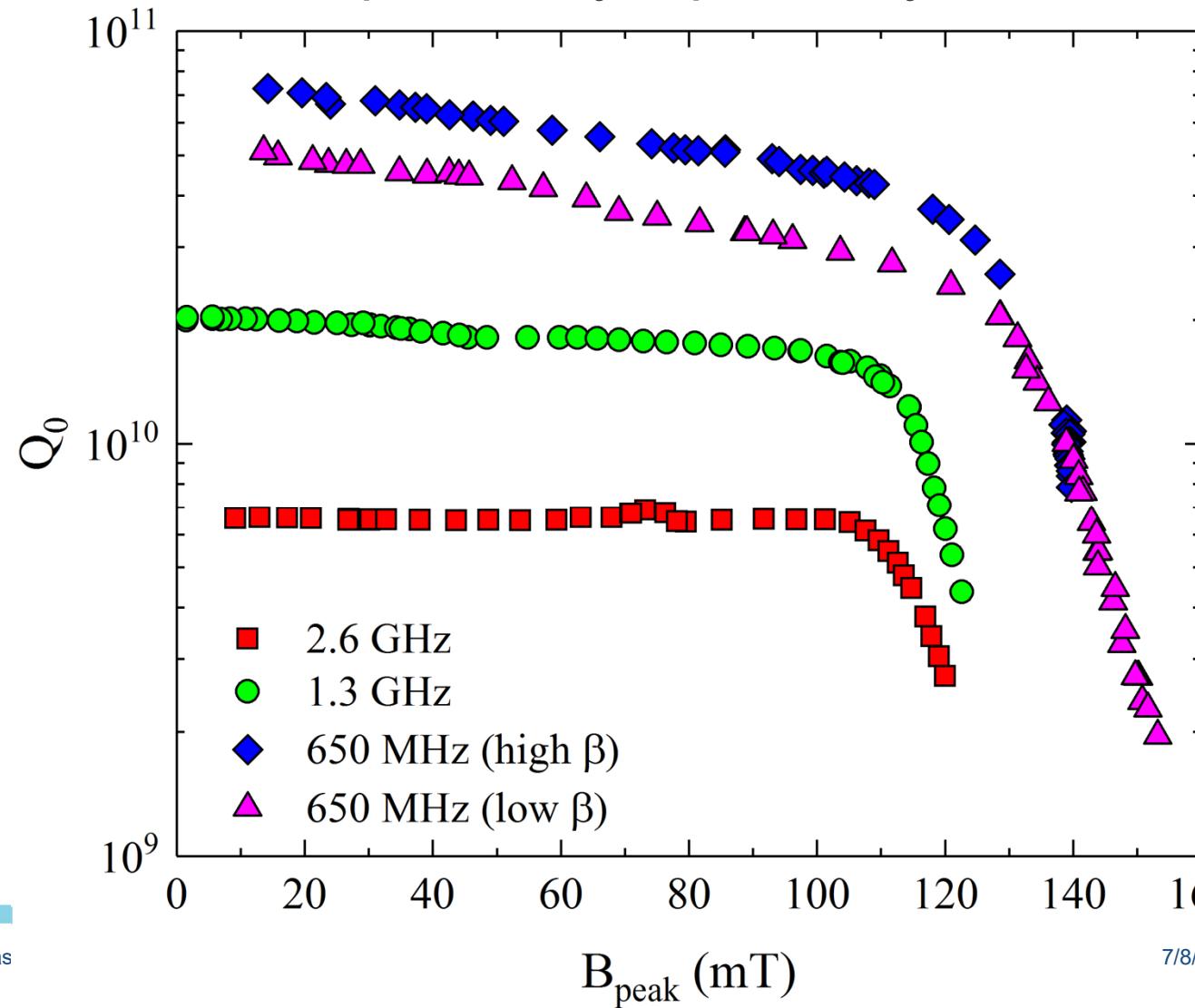
A. Romanenko
et al, Appl.
Phys.
Lett. **104**,
072601 (2014)



This model would explain why “bad is good”...and for the first time offers a potential explanation of why 120C bake helps roughness

Frequency dependence of HFQS onset

- No clear dependence found (maybe 650 slightly higher, opposite to what previously reported by G. Ciovati)



Summarizing models vs experimental data, where we stand

	Slope before baking (EP>BC P FG, FG EP=LG BCP)	Slope improvement after 120C baking	Slope cured by interstitial nitrogen, but not fully by 120C alone	Frequency Dependence	Anodization	HF rinse studies post bake	Rs decomposition (HFQS in residual)	Tmap HFQS pattern	HFQS reappear after 800C	SIMS, XPS and other surface characterization data
Magnetic Field Enhancement	Y	N	N	Y	?	N	Y	Y	N	Y
Surface Nano-roughness + dead layer	Y	Y	Y	Y	?	Y	Y	Y	Y	Y
Proximity Breakdown of Hydrides	Y	Y	?	Y	Y	Y	Y	Y	Y	Y
Magnetic Flux depinning	N	Y	?	N	Y	Y	Y	Y	Y	Y
Interface Tunnel Exchange	N	Y	?	N	N	N	Y	N		N
Magnetic Field Dependence of Gap	N	N	?	Y	Y	?	N	Y	Y	?
Thermal Feedback	N	N	N	N	Y	N	N	Y	N	Y
Oxygen pollution and diffusion	Y	Y	?	Y	?	Y	Y	Y	N	N

The Q Frontier



Recent breakthrough for Q: N doping of Nb cavities

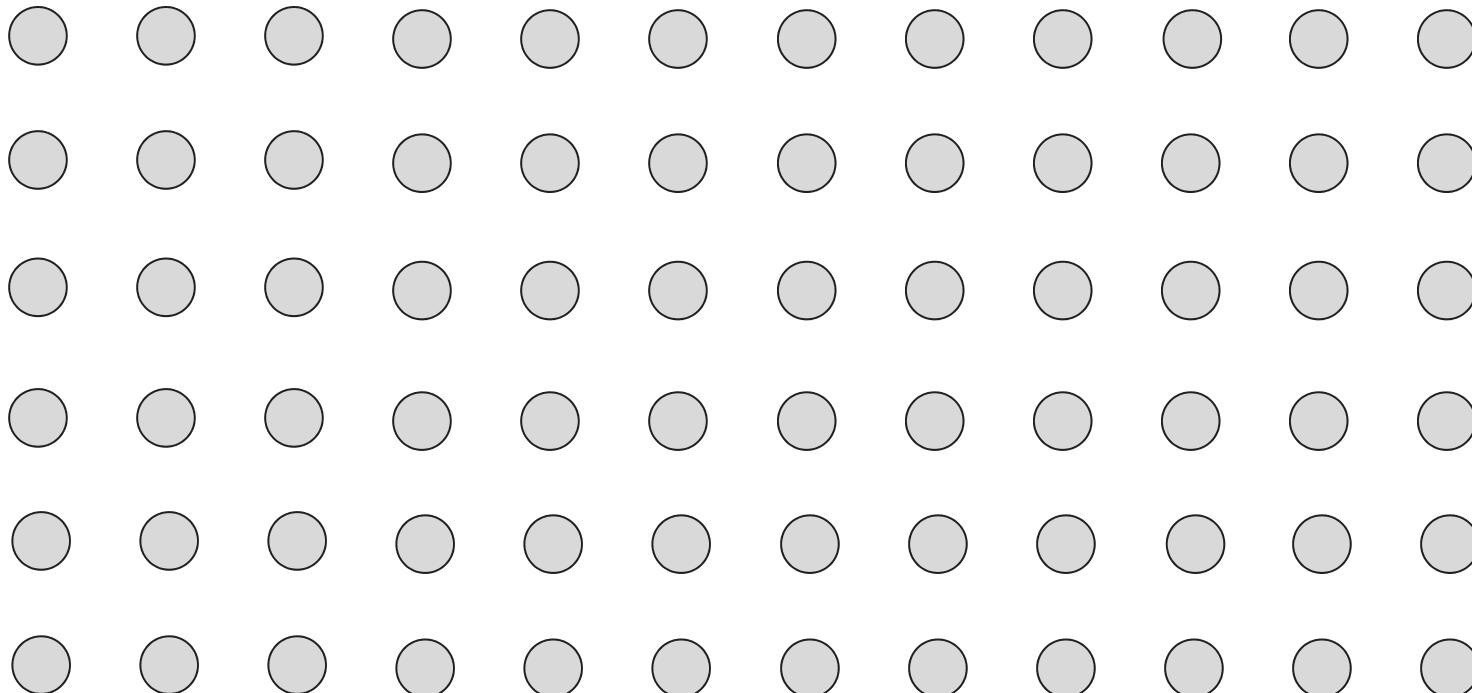
800C UHV,
3 hours

800C N₂
 $p = 25$ mTorr
2 minutes

800C UHV,
6 minutes

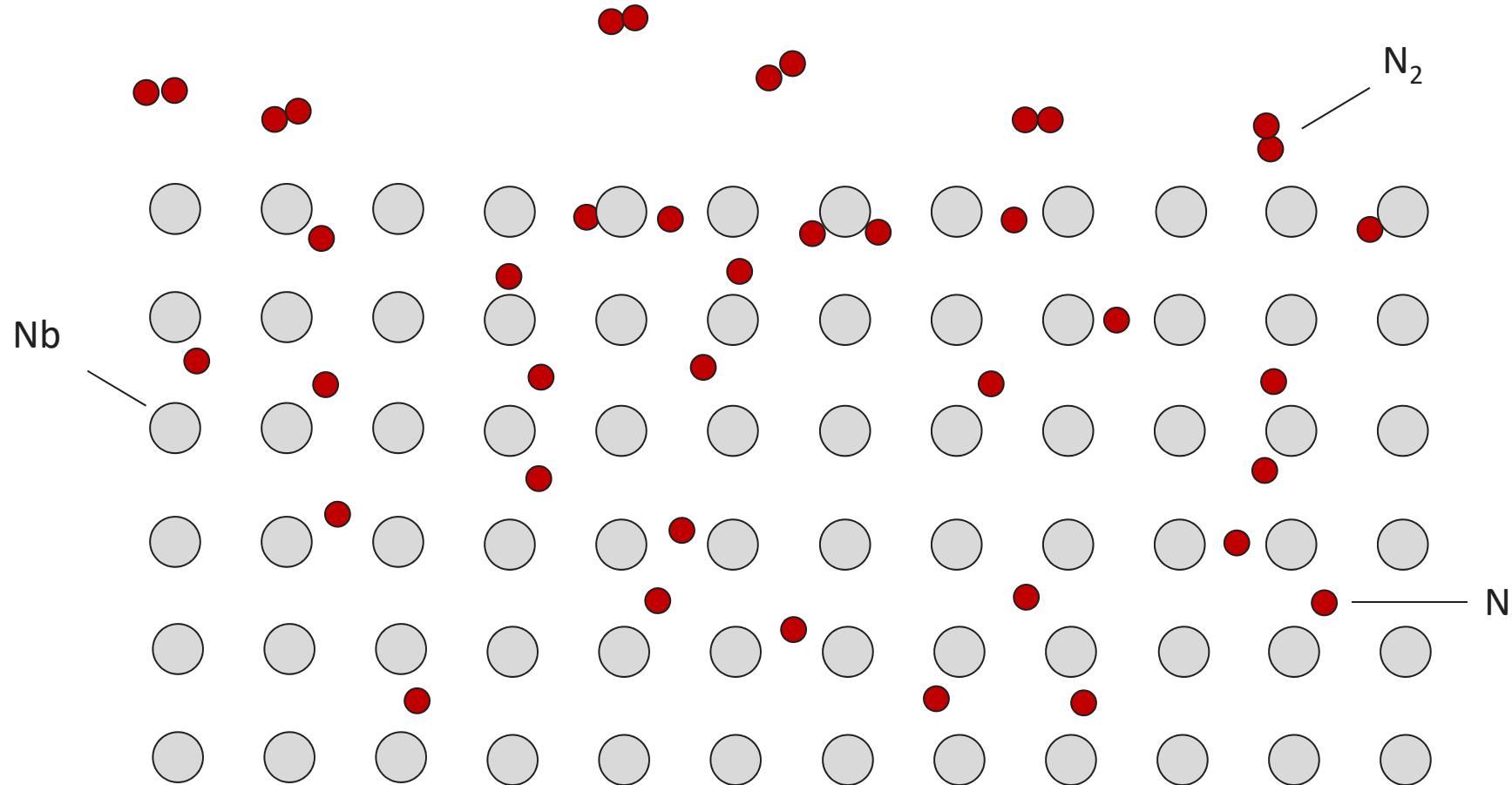
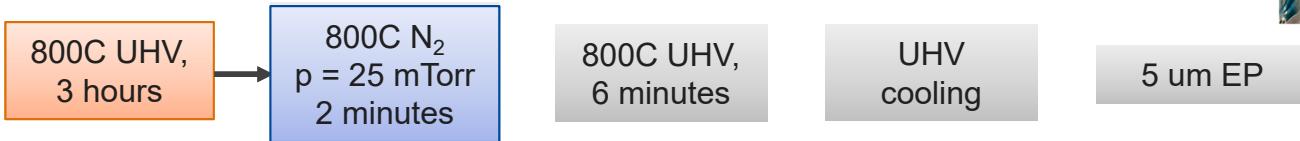
UHV
cooling

5 um EP



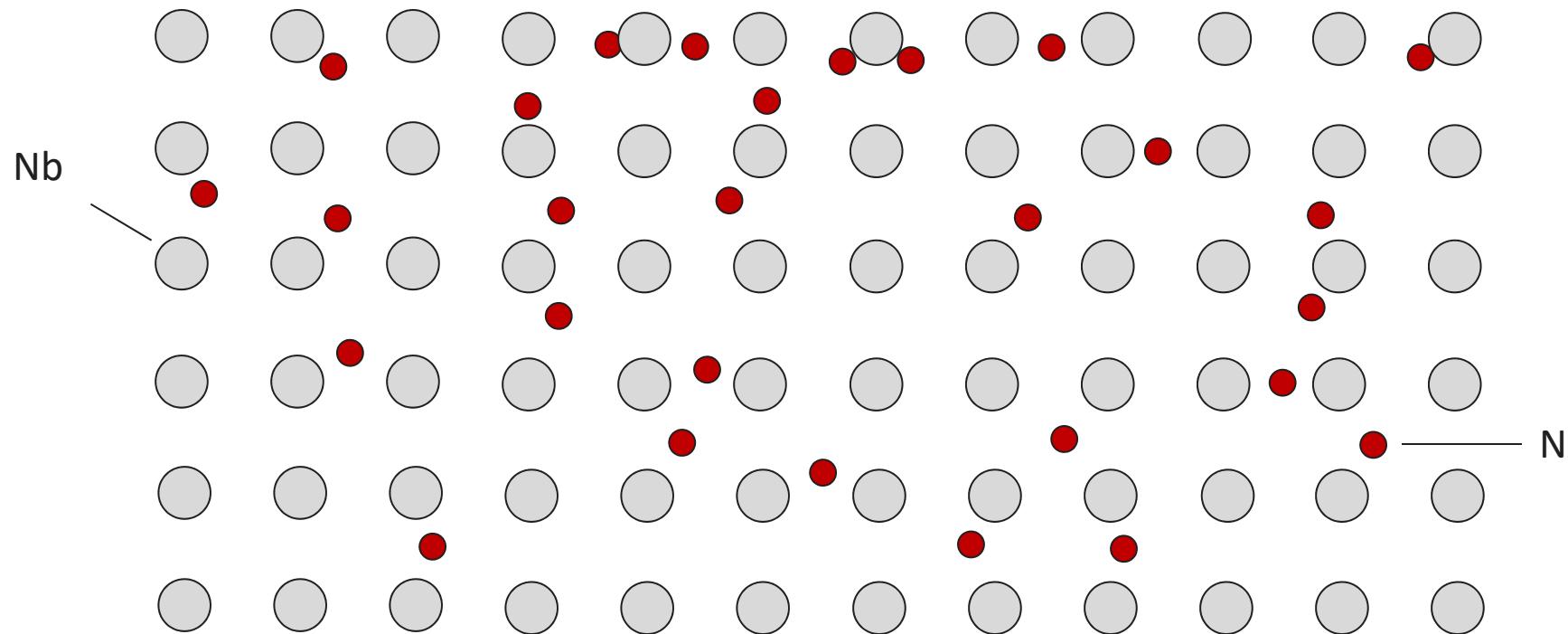
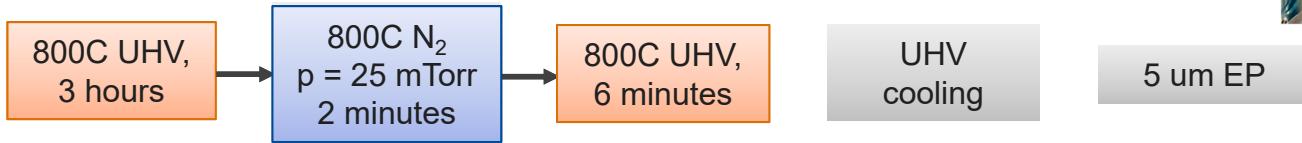


Recent breakthrough for Q: N doping of Nb cavities

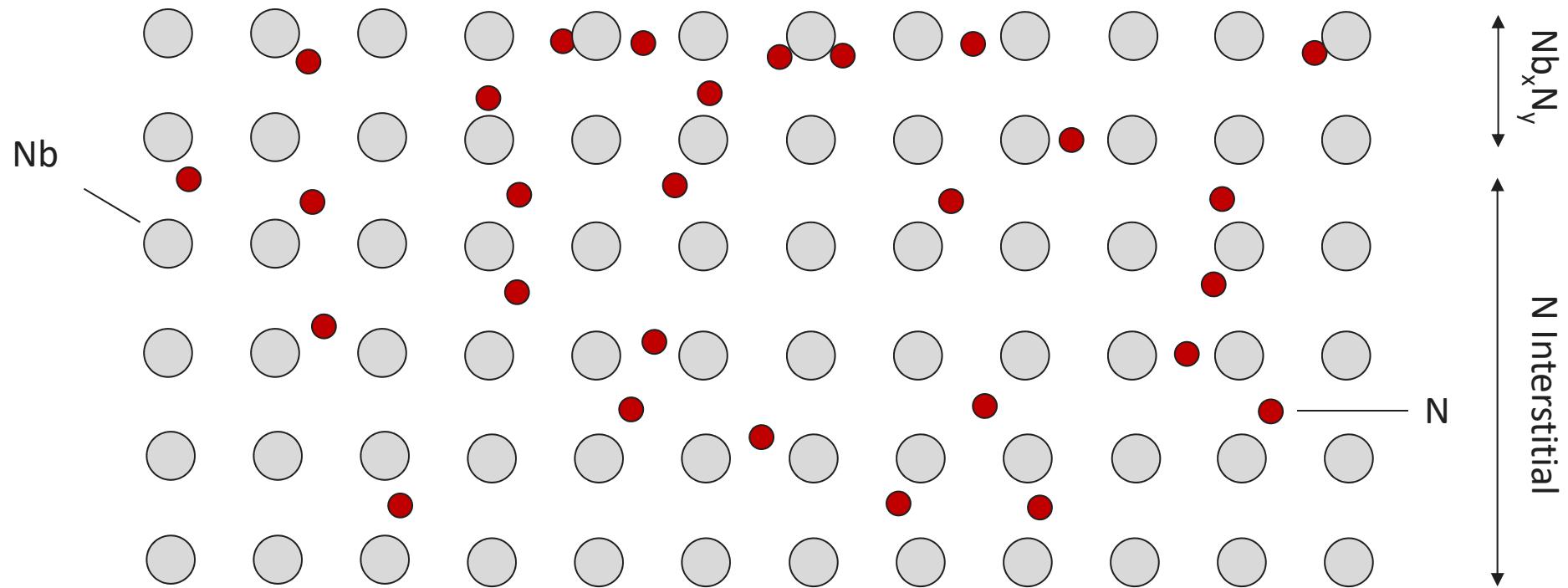
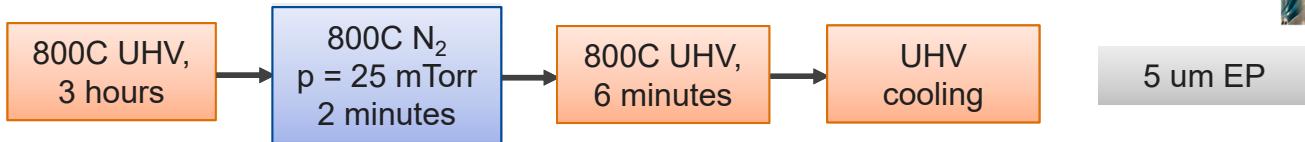




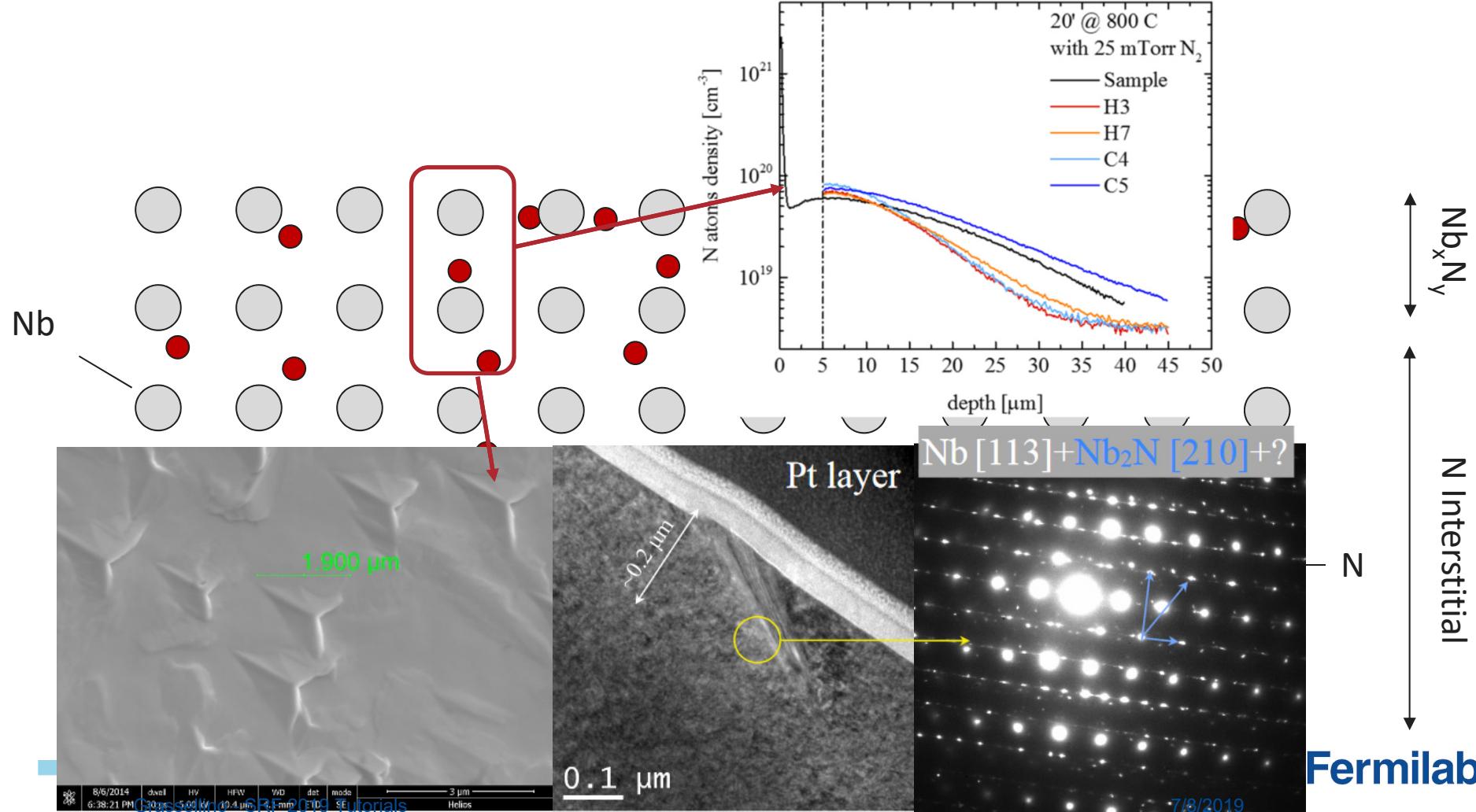
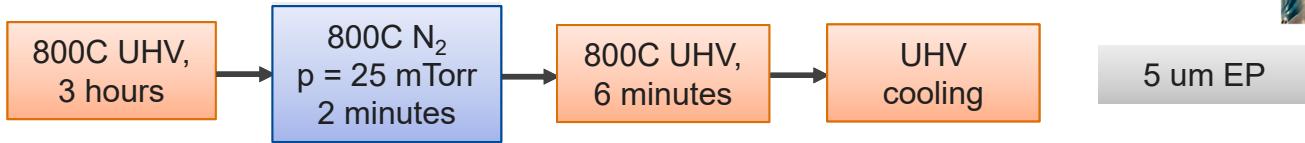
Recent breakthrough for Q: N doping of Nb cavities



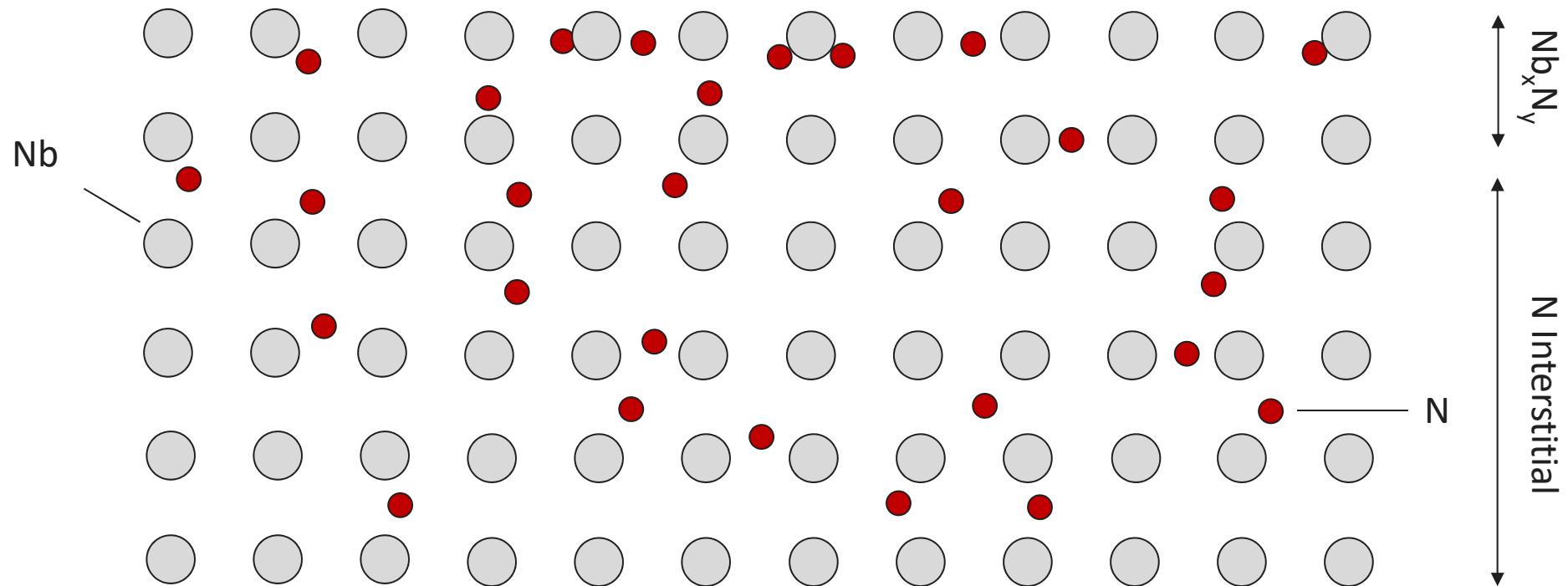
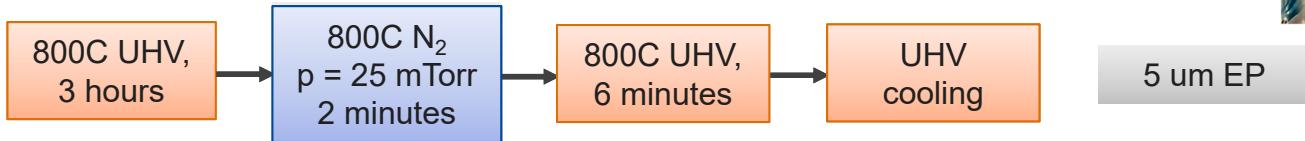
Recent breakthrough for Q: N doping of Nb cavities



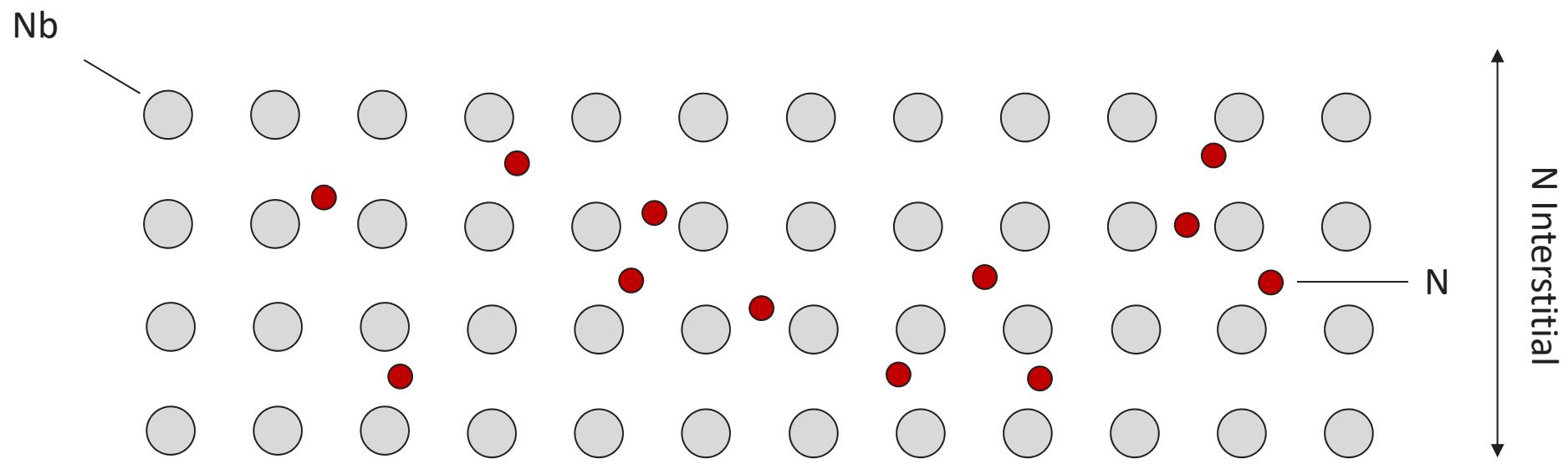
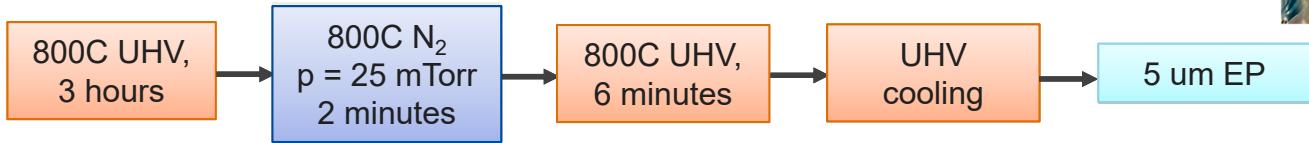
Recent breakthrough for Q: N doping of Nb cavities



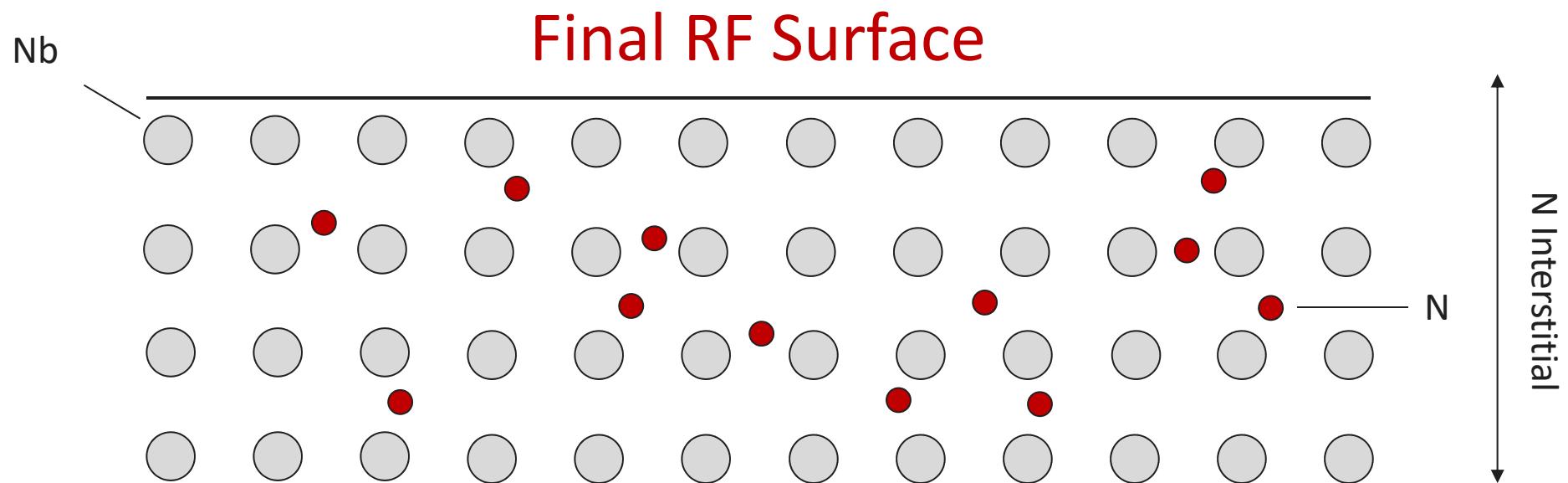
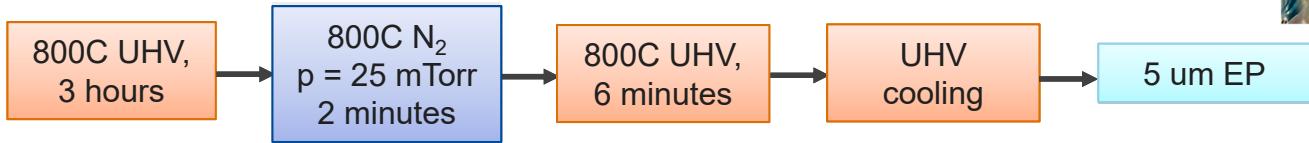
Recent breakthrough for Q: N doping of Nb cavities



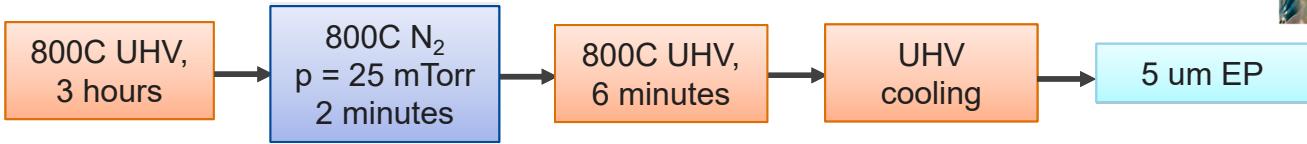
Recent breakthrough for Q: N doping of Nb cavities



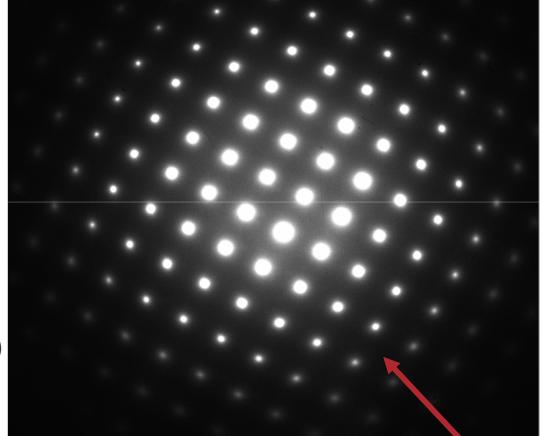
Recent breakthrough for Q: N doping of Nb cavities



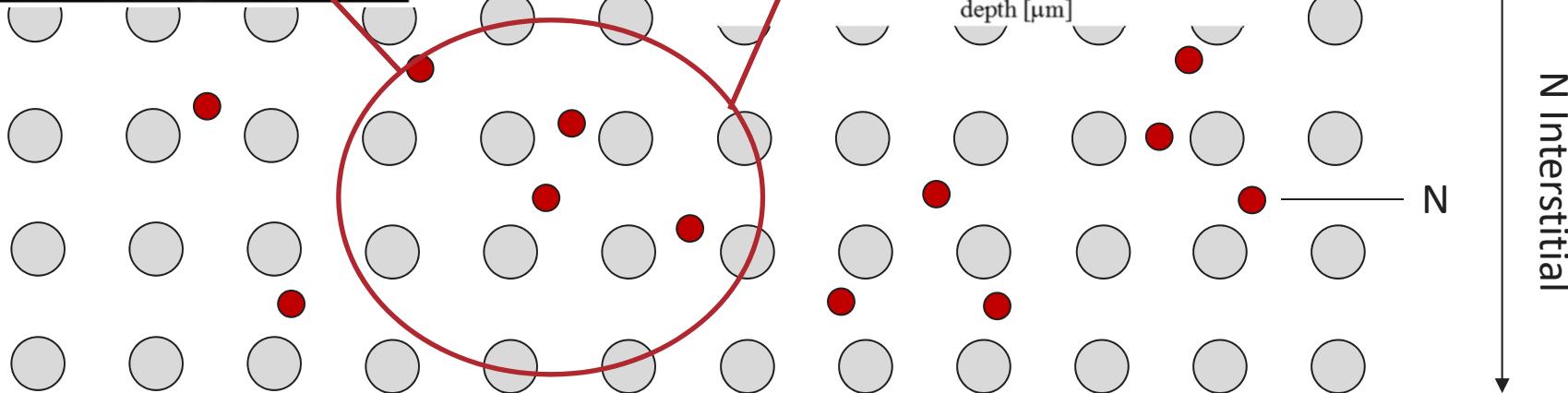
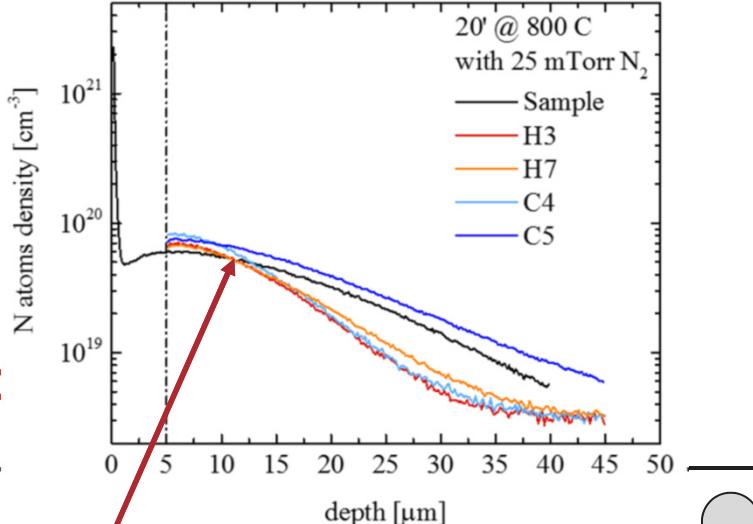
Recent breakthrough for Q: N doping of Nb cavities



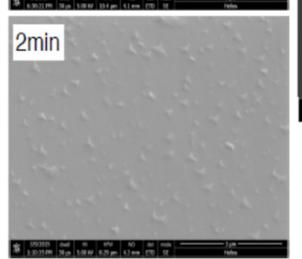
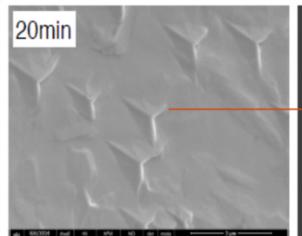
Y. Trenikhina et Al, Proc. of SRF 2015



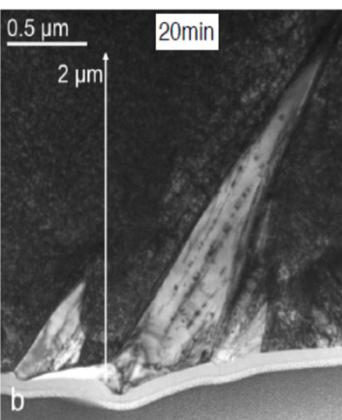
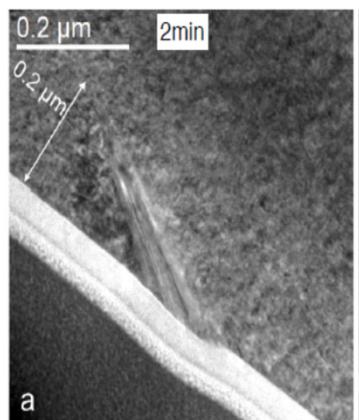
Final RI



Material level understanding

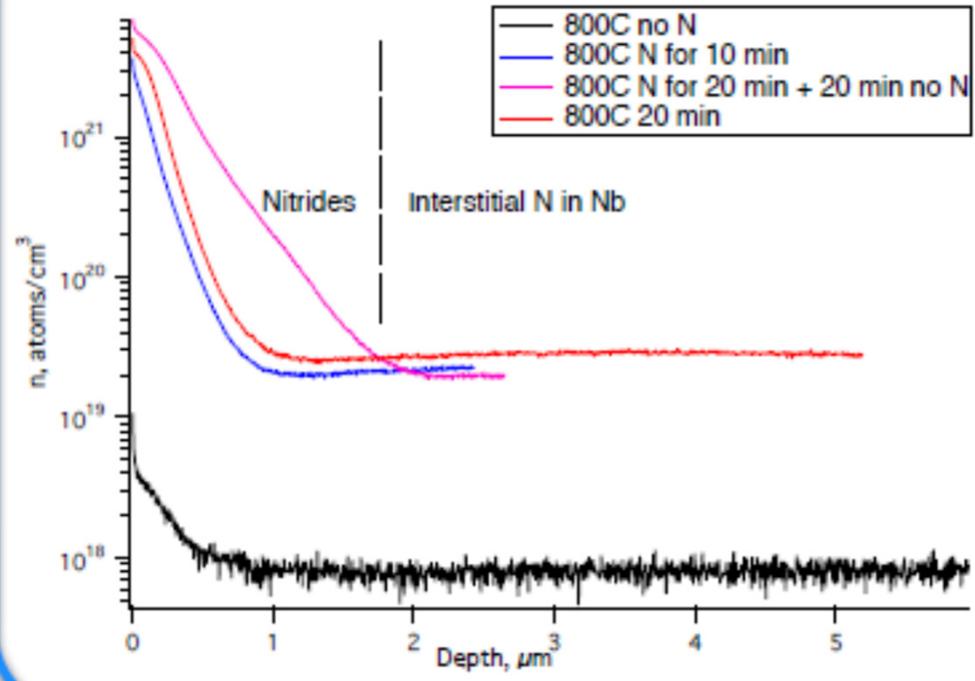


SEM surface evaluation: the size of the star-shaped features is directly proportional to the duration of baking in N atmosphere.

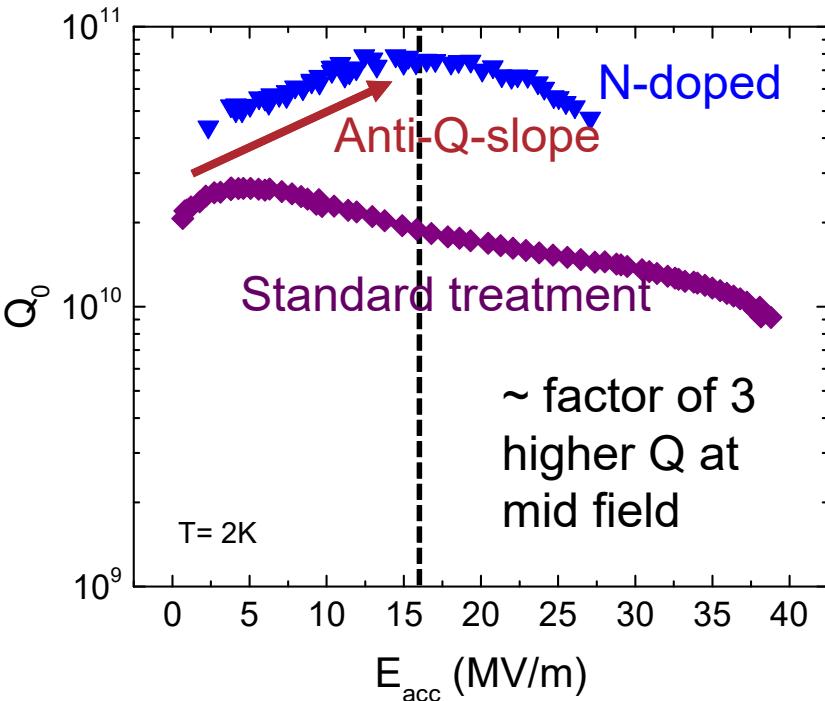


TEM near-surface evaluation: the depth which is affected by Nb nitrides is directly proportional to the duration of baking in N atmosphere.

N concentration vs. depth



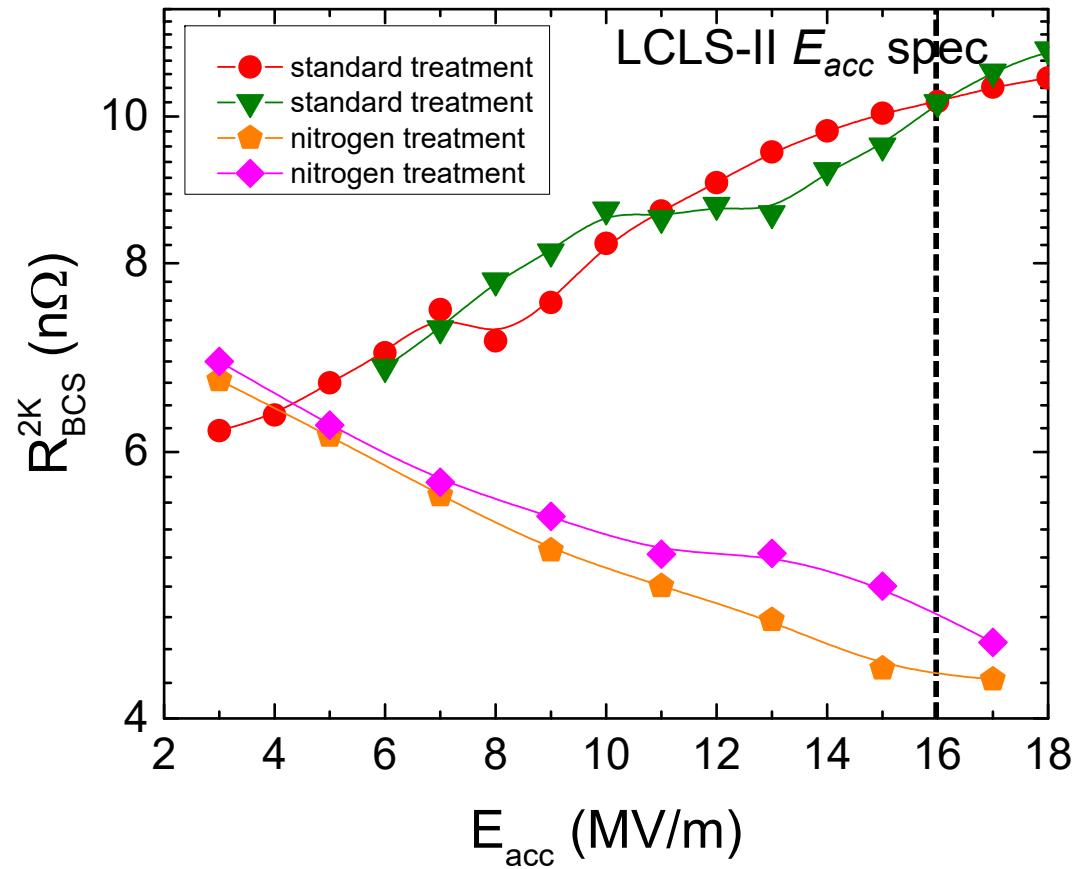
Effect on Surface Resistance: the curious anti-Q slope effect



Anti-Q-slope emerges from the BCS surface resistance decreasing with field

→ Unexpected, unprecedented

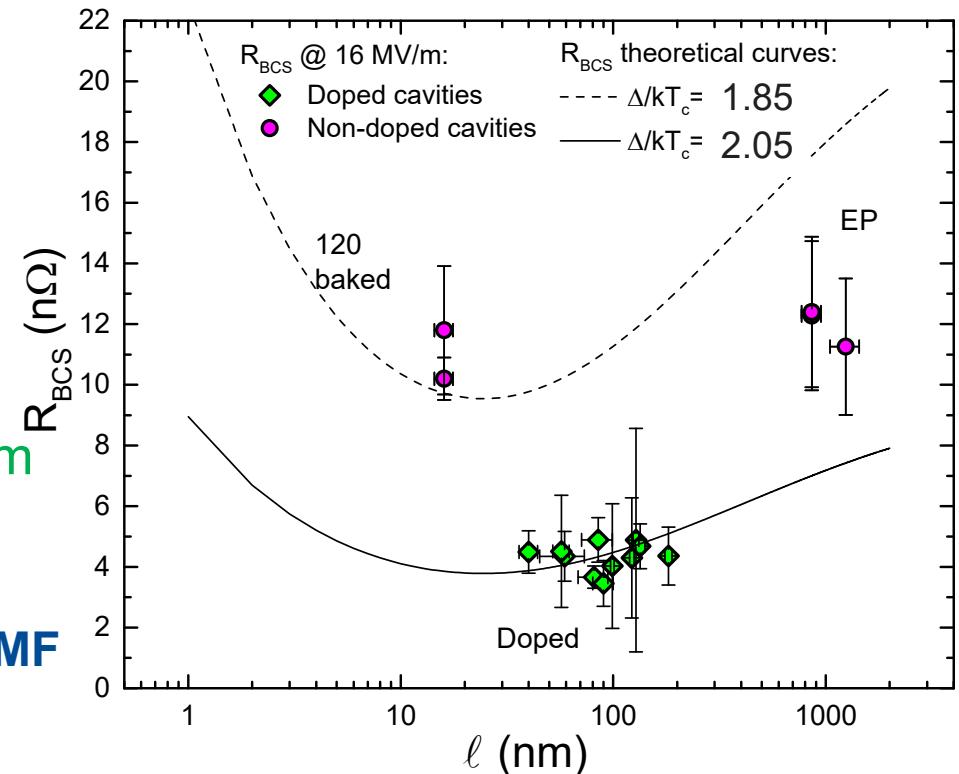
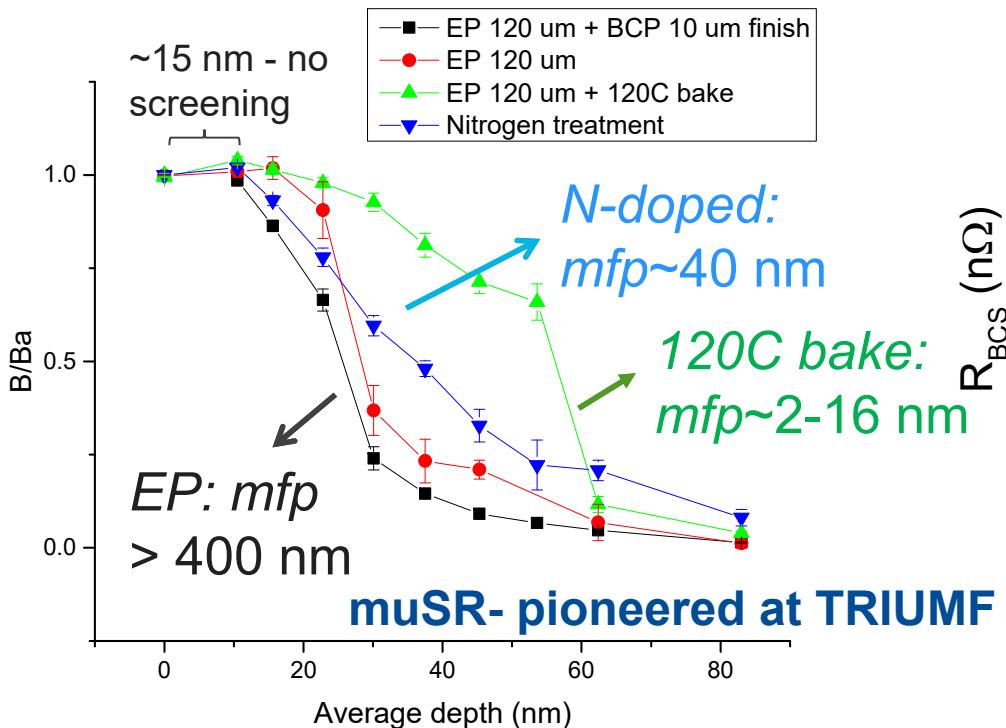
- $>2\times R_{BCS}$ improvement at 2 K, 16 MV/m
- 2-4 times higher quality factors achieved



A. Grassellino et al, 2013 Supercond. Sci. Technol. 26 102001 (Rapid Communication)
A. Romanenko and A. Grassellino, Appl. Phys. Lett. 102, 252603 (2013)

Origin of Improved Surface Resistance due to N-Doping

LE- μ SR measurements ($Ba=25\text{mT}$)



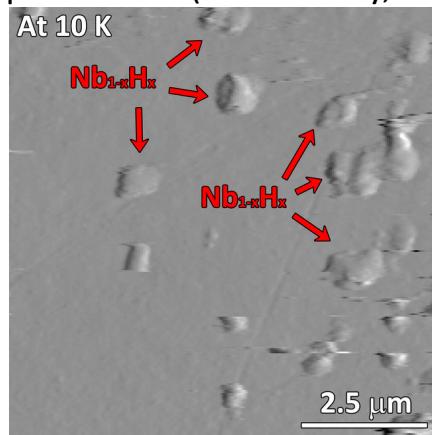
A. Romanenko et al, Appl. Phys. Lett. **104**, 072601 (2014) M. Martinello et al, Appl. Phys. Lett. **109**, 062601 (2016)
A. Grassellino et al, Proc. of SRF2015

- ✓ N-doping modifies the mean free path
→ Mean free path close to theoretical minimum of R_{BCS}
- ✓ In addition, N-doping seems to increase the reduced energy gap $\Delta/k_B T_c$

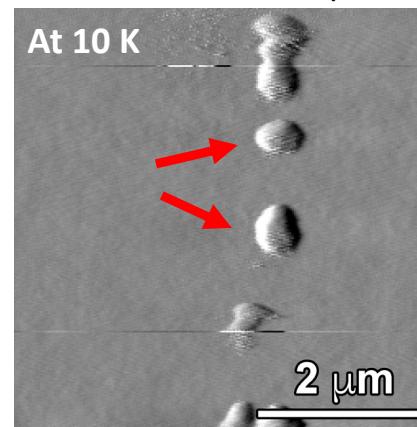
Can the Q increase be related to removal of nano-hydrides?

Size and Distribution of NbH phases vary with cavity surface treatment condition

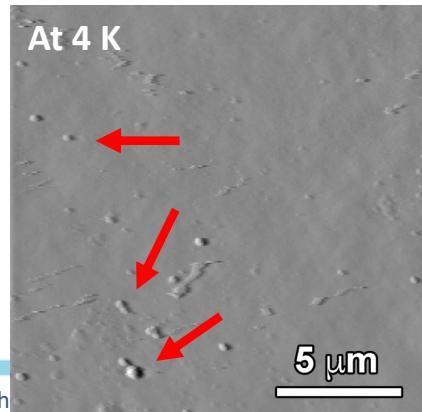
I. Hot Spot cut-out (EP'ed cavity, non-degaussed)



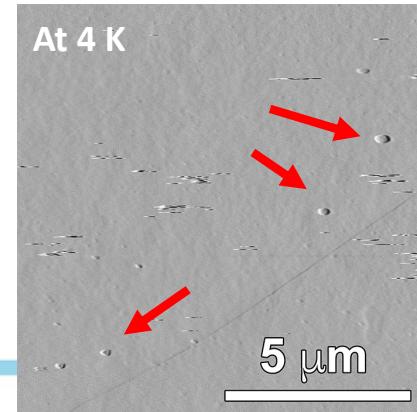
II. 800°C + BCP on hot spot cut-out



III. N-doped cavity cut-out (@800°C 25mT)



IV. 120°C baked cavity cut-out

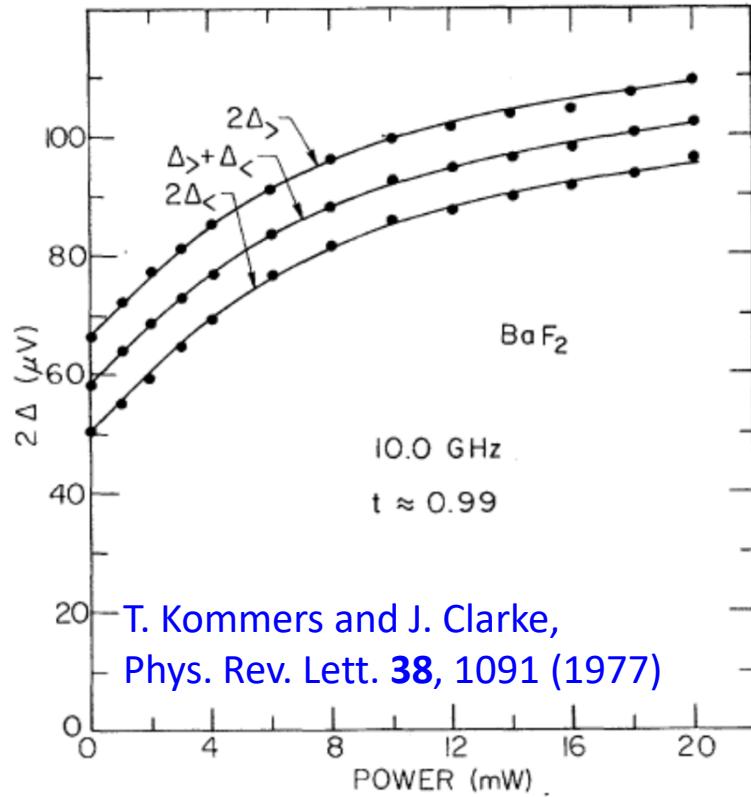
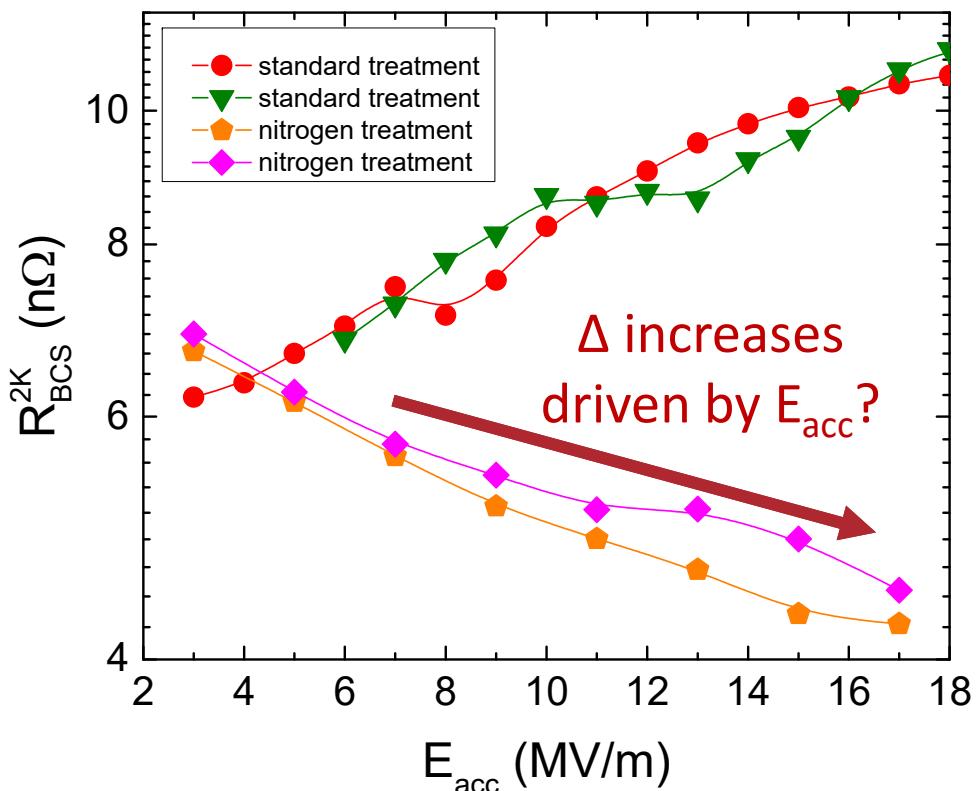


Understanding the reversal of R_{BCS} with the RF field

The non-equilibrium quasiparticle distribution driven by microwave fields is shown to stimulate the superconductivity^{1,2,3}:

Δ increases with the RF field amplitude (absorbed power)

R_{BCS} decreases with the RF field amplitude (absorbed power)

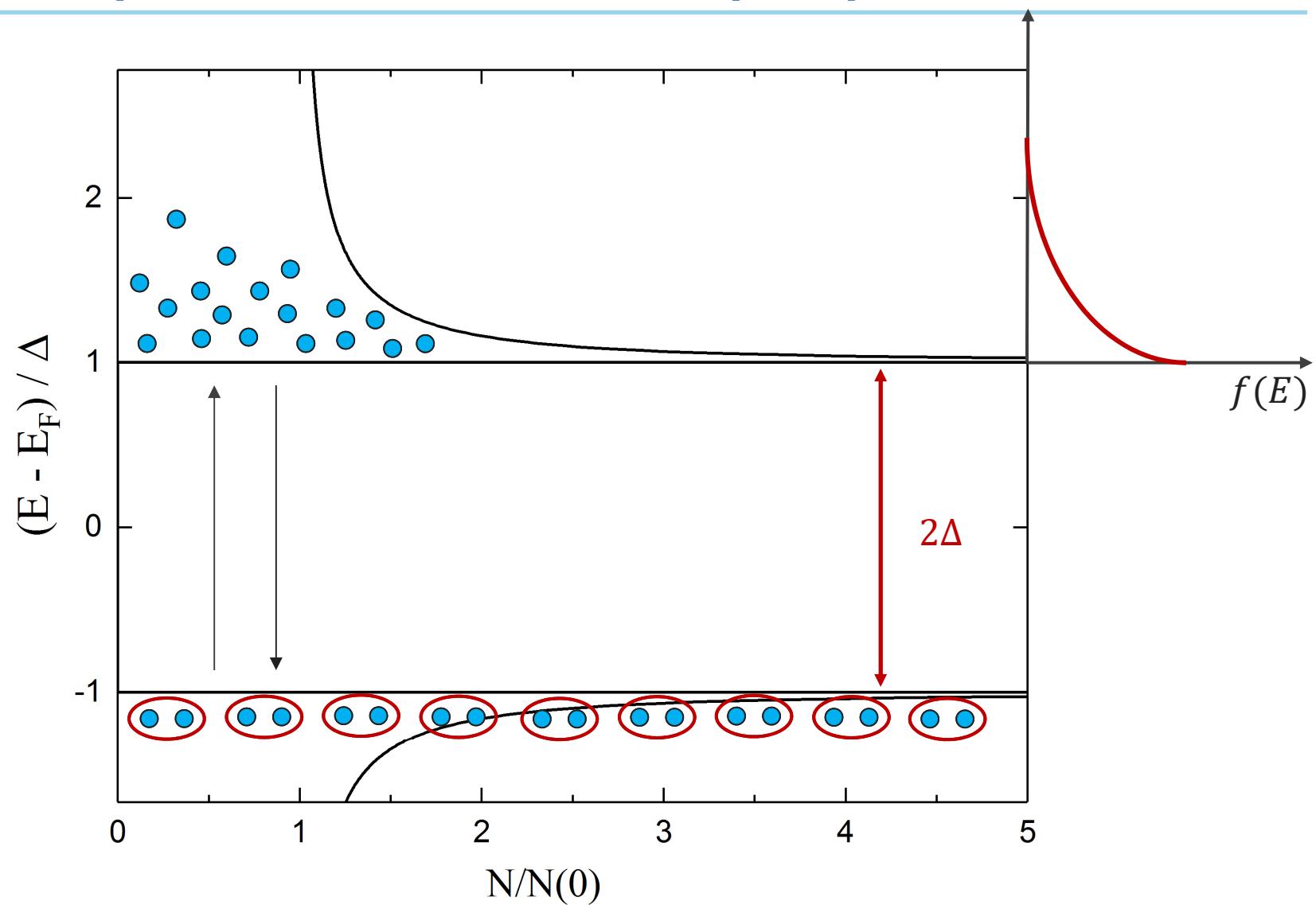


¹ G.M. Eliashberg, ZhETF Pis. Red. **11**, 186 (1970)

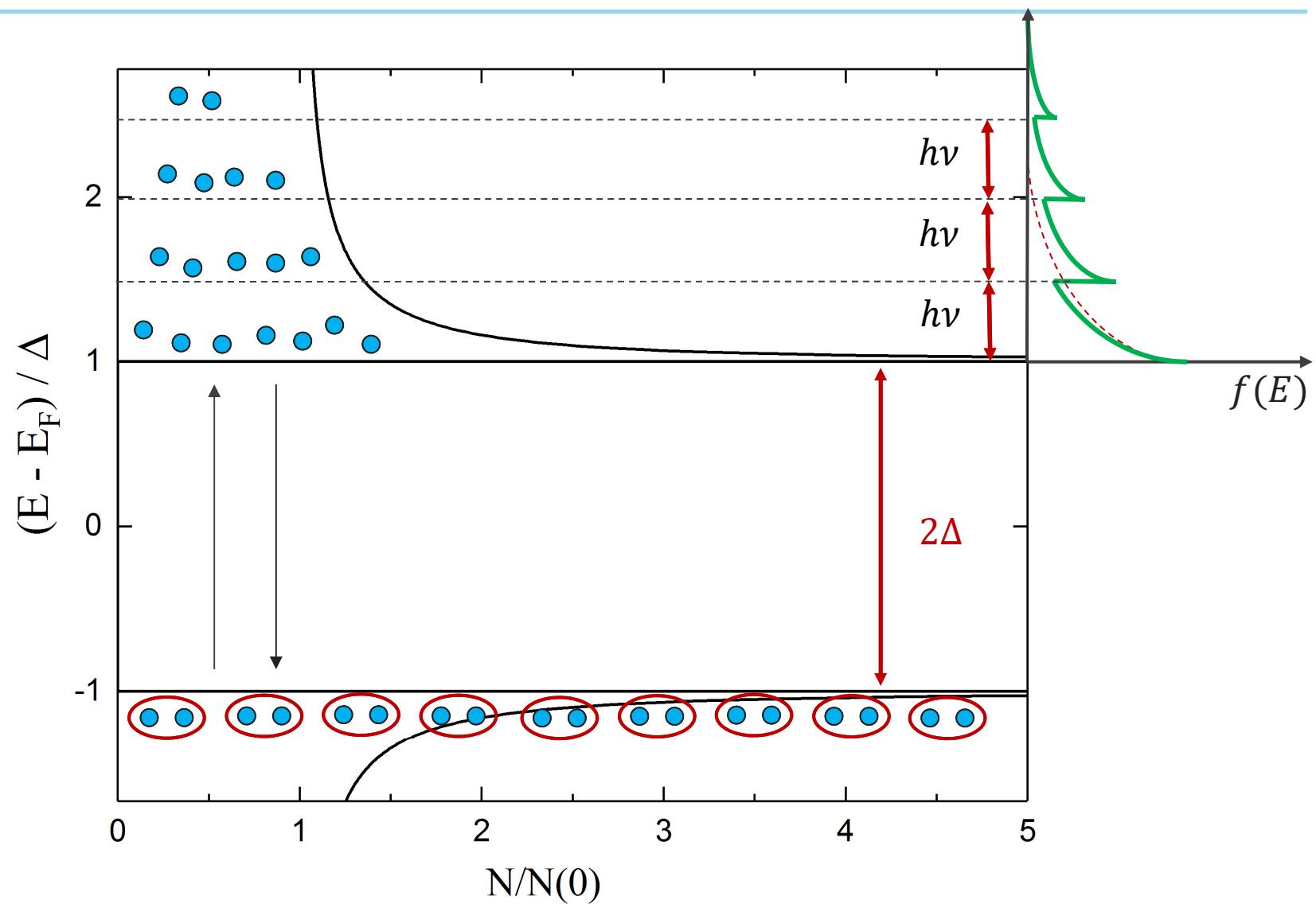
² J.-J. Chang and D. J. Scalapino, Phys. Rev. B **15**, 2051 (1977)

³ D. J. Goldie and S. Withington, Supercond. Sci. Technol. **26**, 015004 (2013)

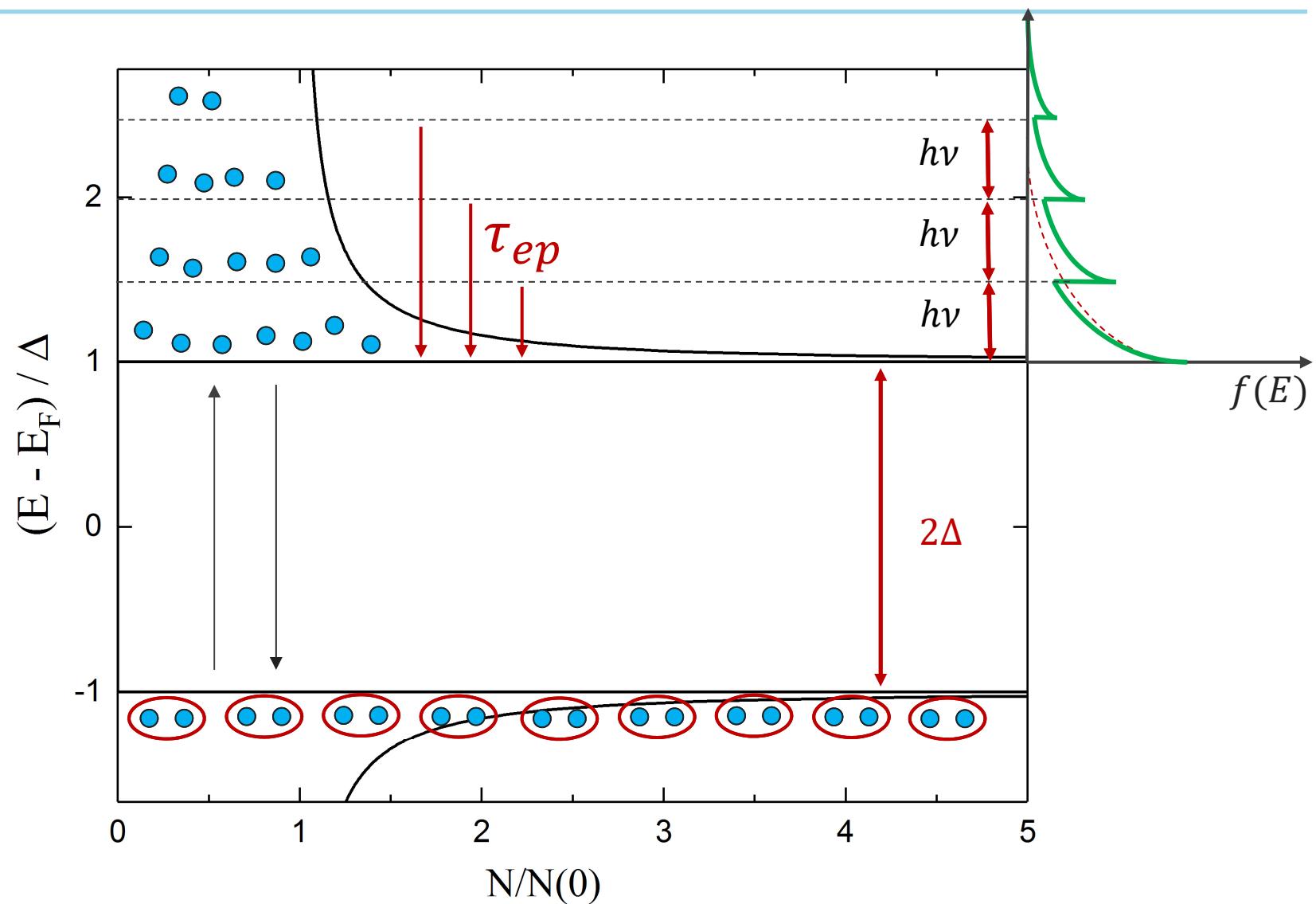
Thermal equilibrium distribution of quasiparticles



Non-equilibrium distribution of quasiparticles

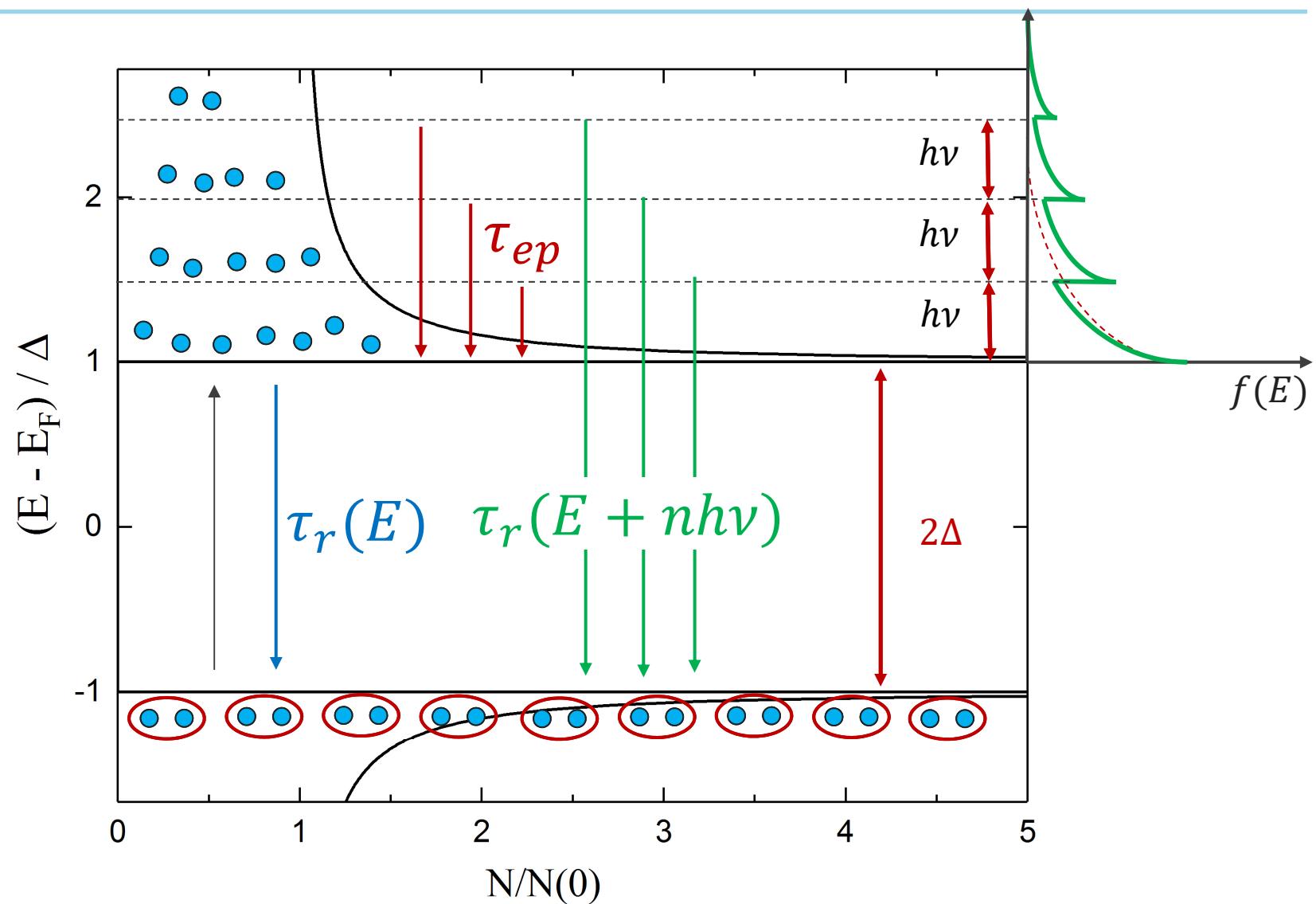


Non-equilibrium distribution of quasiparticles



τ_{ep} : electron-phonons inelastic scattering time

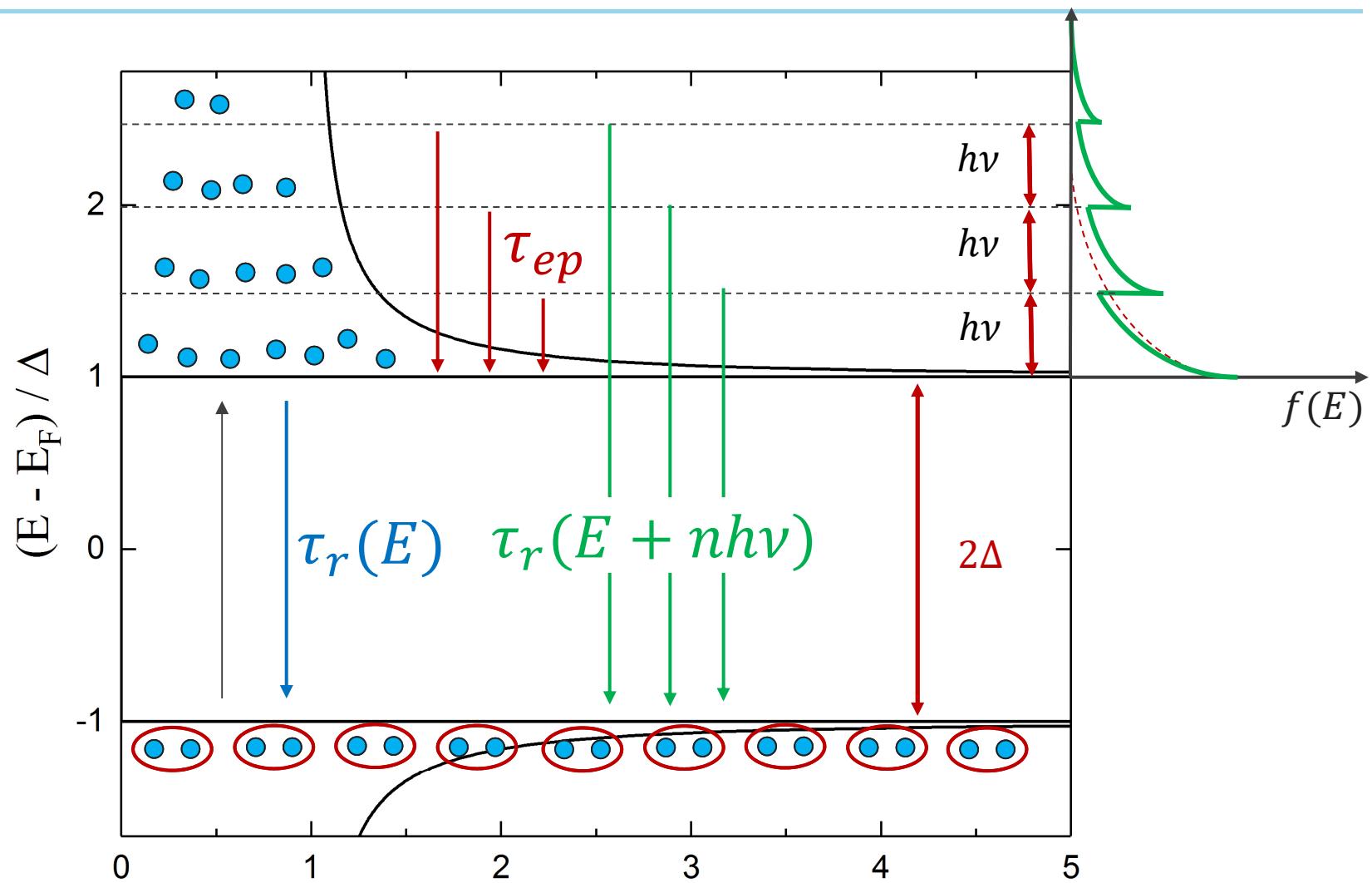
Non-equilibrium distribution of quasiparticles



τ_{ep} : electron-phonons inelastic scattering time

τ_r : quasi-particles recombination time

Non-equilibrium distribution of quasiparticles



N-doping may modify τ_{ep} and τ_r enhancing the non-equilibrium effects

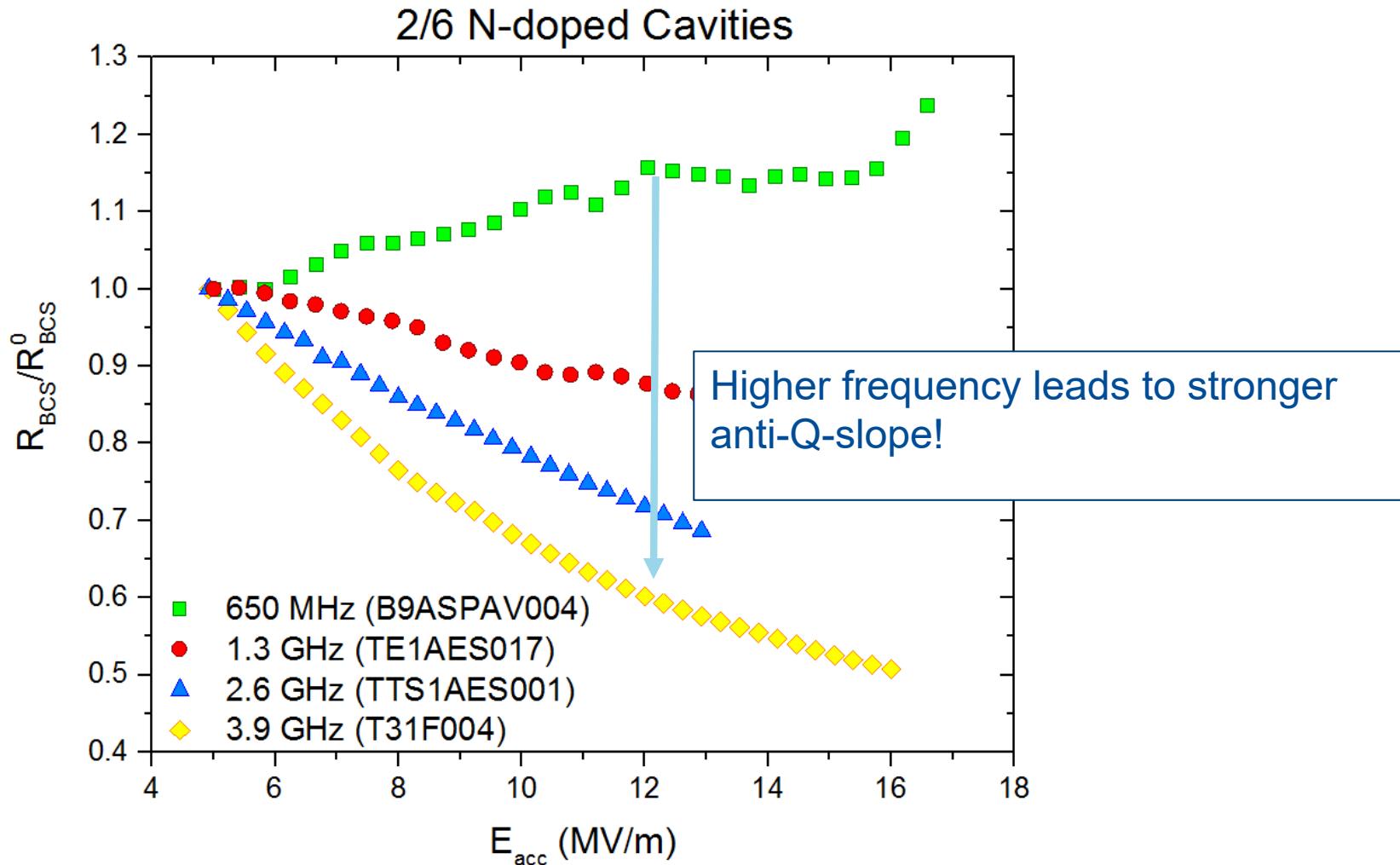
τ_{ep} : electron

τ_r : quasi-particles recombination time

Varying the frequency: SRF Cavities from accelerator to quantum regime

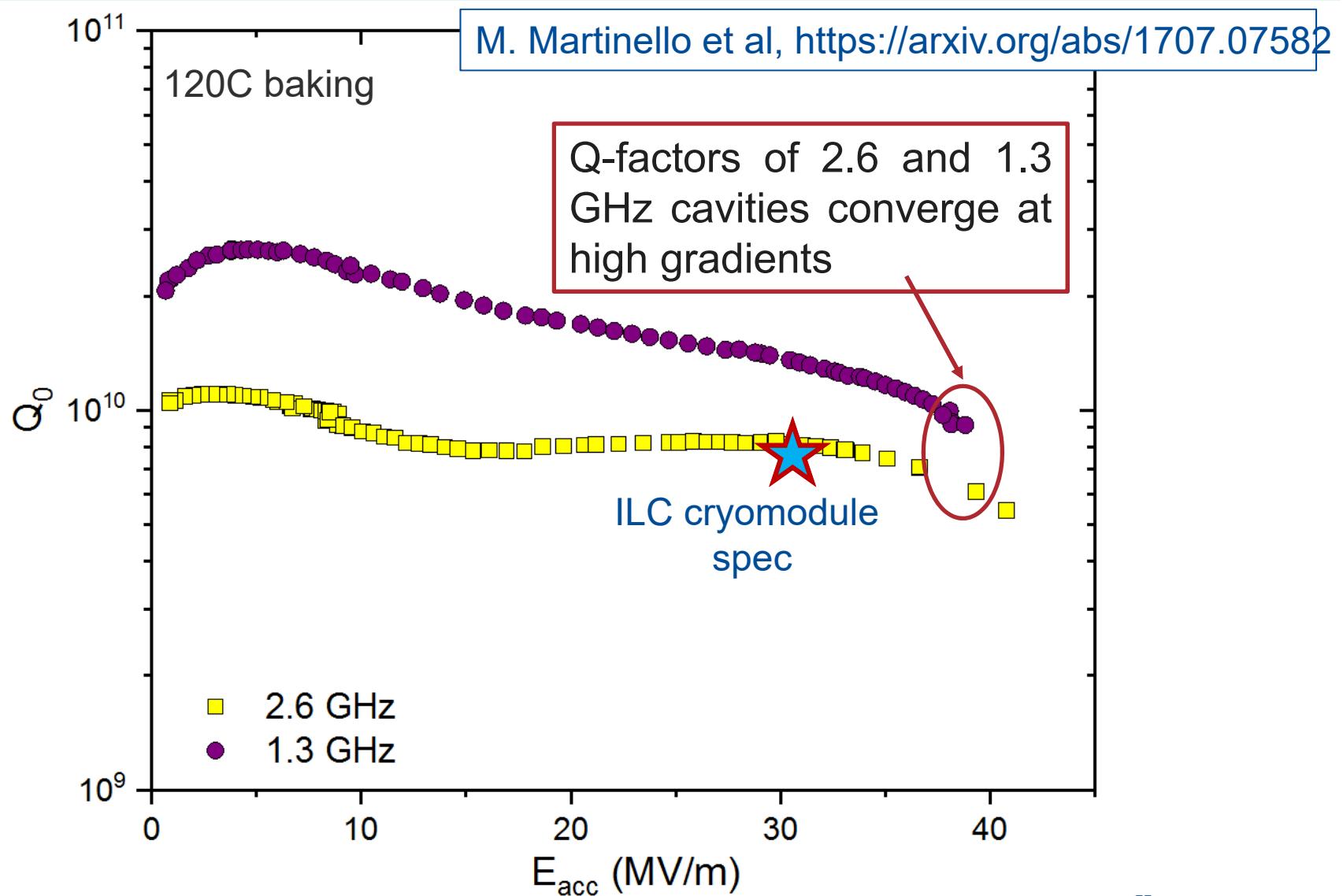


Frequency dependence of the “anti-Q-slope”

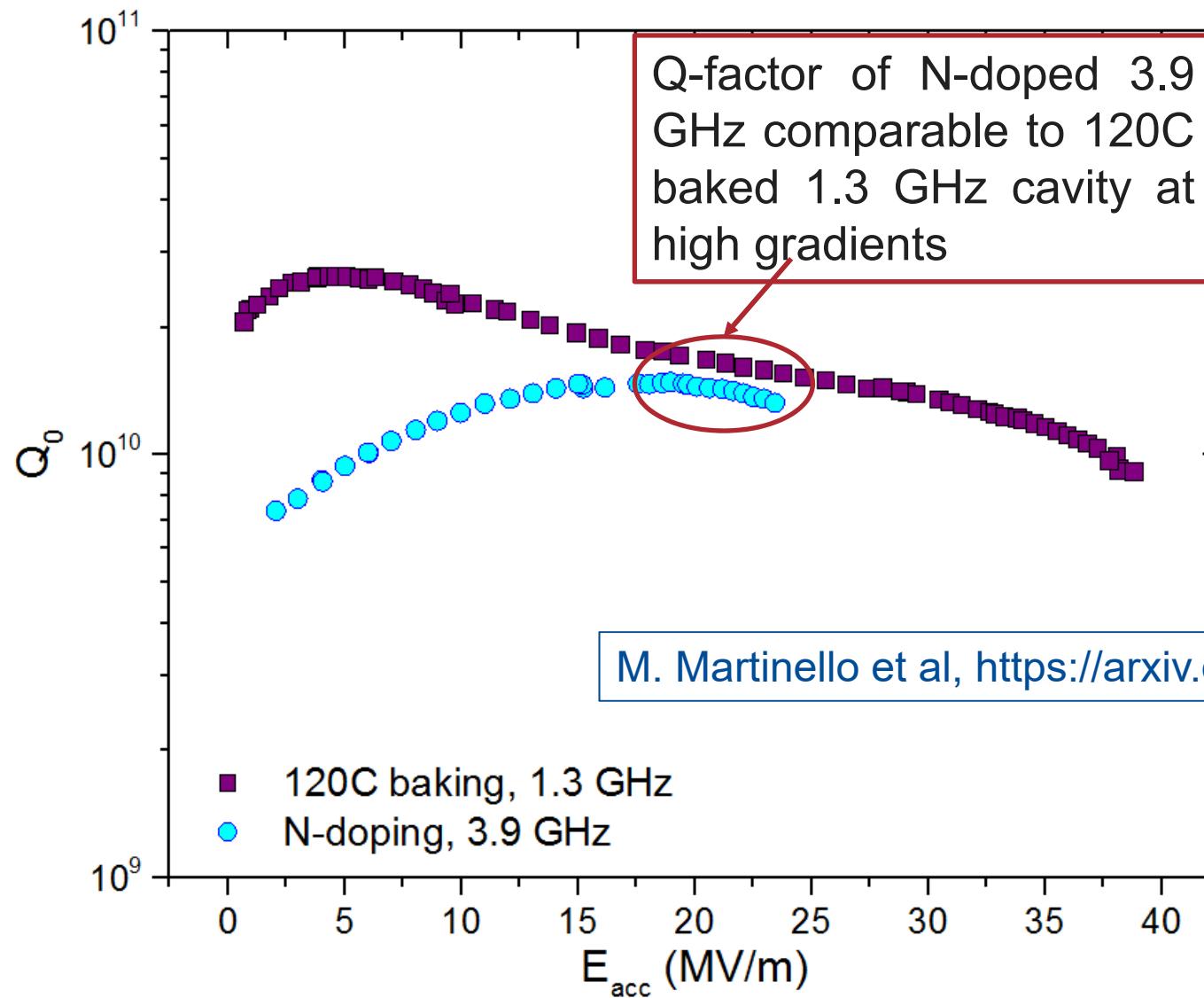


M. Martinello et al, <https://arxiv.org/abs/1707.07582>

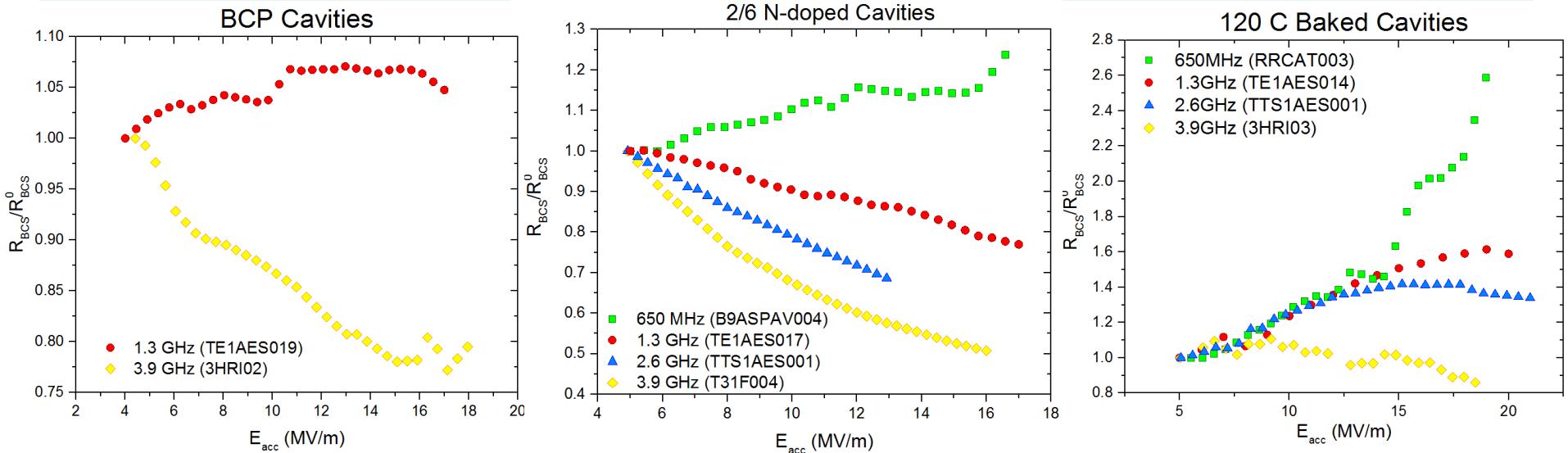
Higher frequency cavities favor higher fields



High frequency cavities favorable at high field



Effect of the frequency on the slope of $R_{BCS}(E_{acc})$



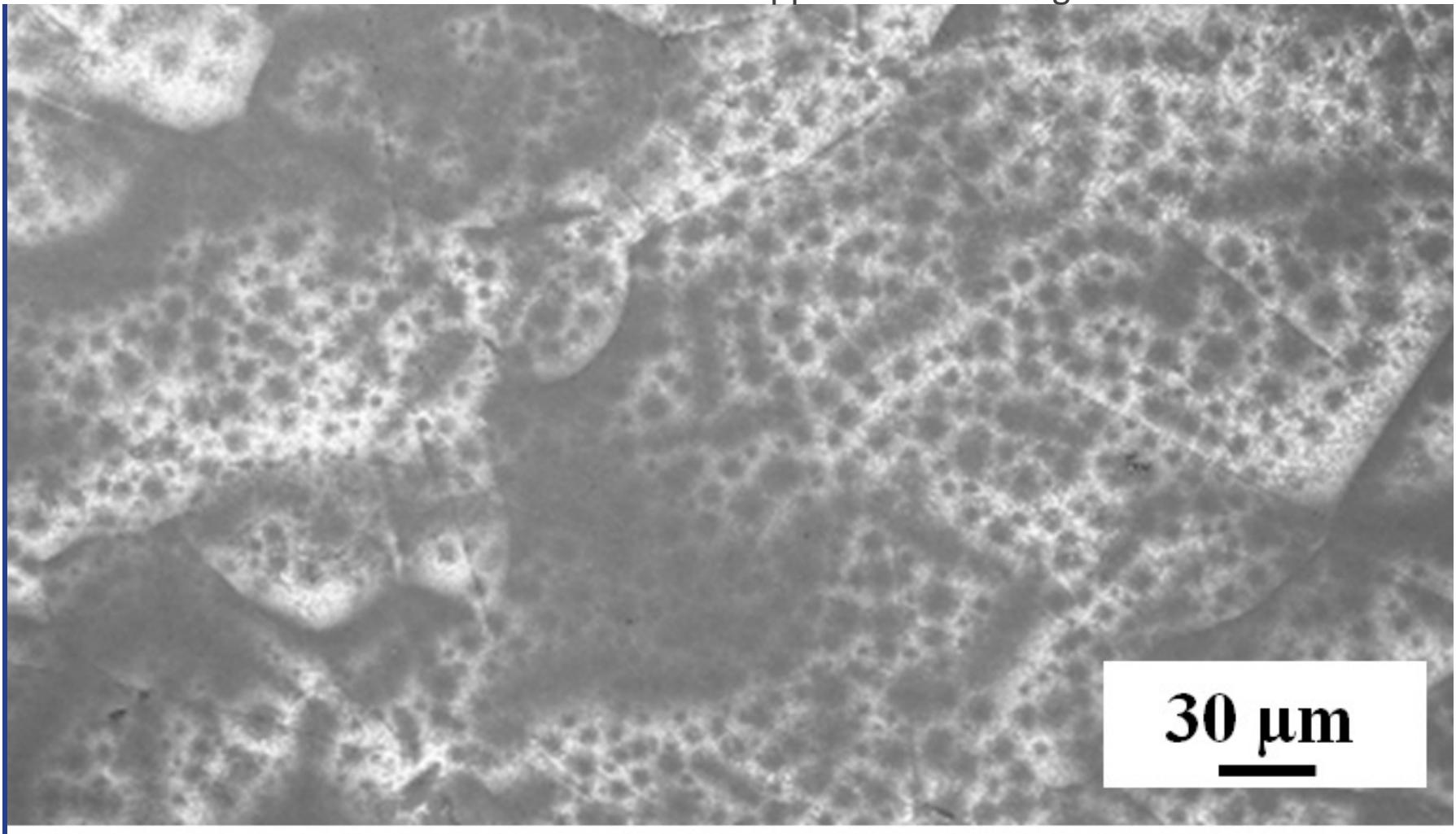
- The R_{BCS} reversal, key of N-doping increase in Q, can also be observed in clean Nb but at high frequency

Higher frequency is favorable for Q, and can be also for higher gradients

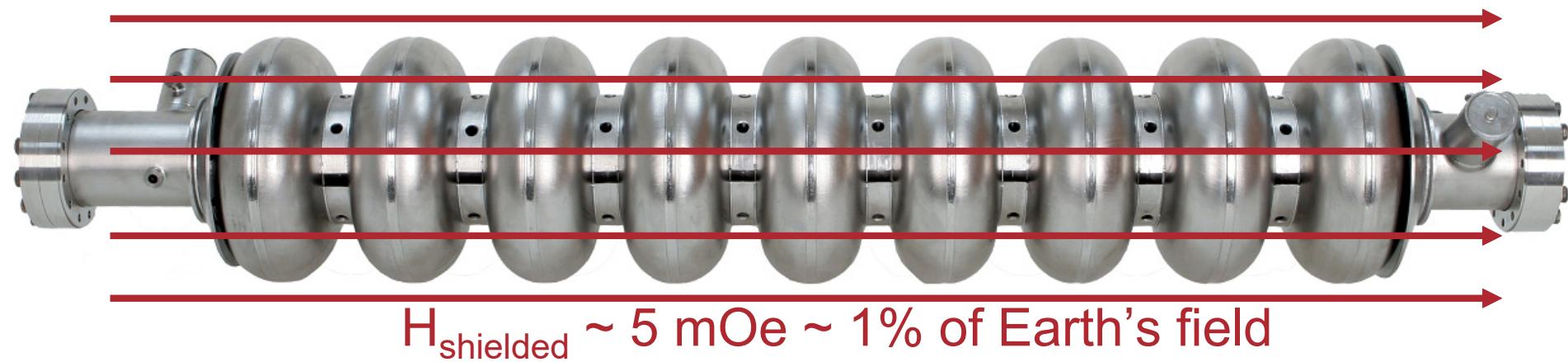
M. Martinello et al, <https://arxiv.org/abs/1707.07582>

Beyond BCS: Magnetic flux lines can be trapped and cause large RF losses

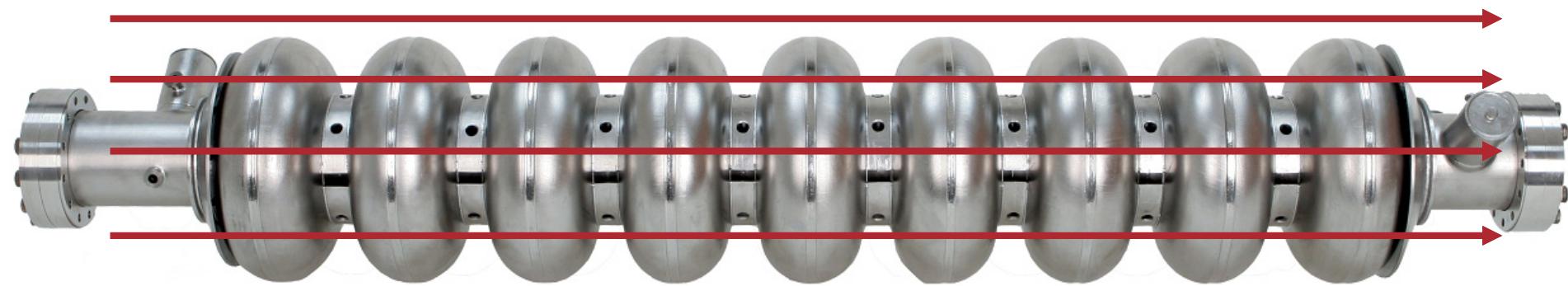
Trapped vortices imaged via Bitter Decoration



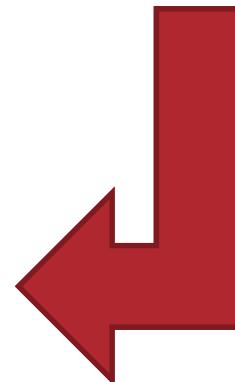
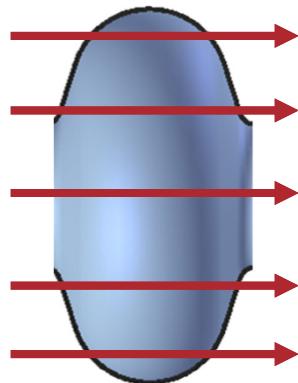
Cooldown through Critical Temperature for maximum magnetic flux expulsion and preservation of Q



Cooldown through Critical Temperature for maximum magnetic flux expulsion and preservation of Q



$H_{\text{shielded}} \sim 5 \text{ mOe} \sim 1\% \text{ of Earth's field}$



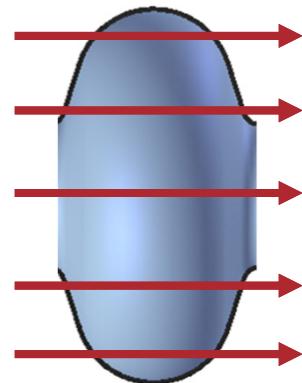
Magnetic
Flux
Trapping

Grassellino - SRF 2019 Tutorials

Fermilab

7/8/2019
Flux image from Rose-Innes and Roderick, Introduction to Superconductivity

Cooldown through Critical Temperature for maximum magnetic flux expulsion and preservation of Q



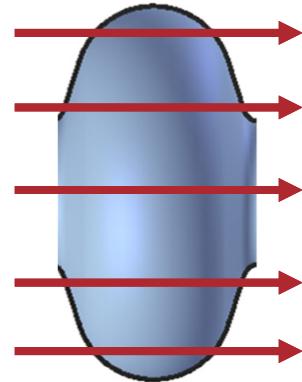
Magnetic
Flux
Trapping

Grassellino - SRF 2019 Tutorials

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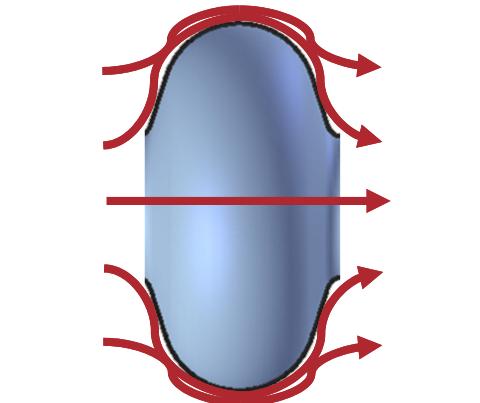
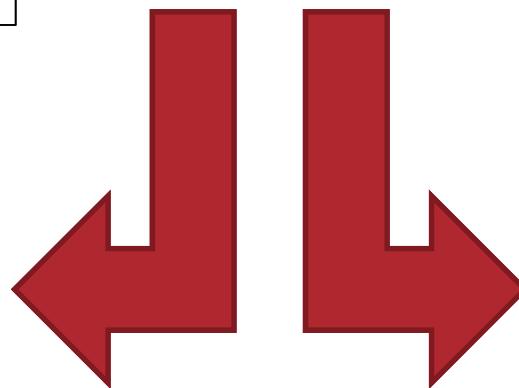
7/8/2019
Flux image from Rose-Innes and Roderick, Introduction to Superconductivity

Cooldown through Critical Temperature for maximum magnetic flux expulsion and preservation of Q



Magnetic
Flux
Trapping

Grassellino - SRF 2019 Tutorials

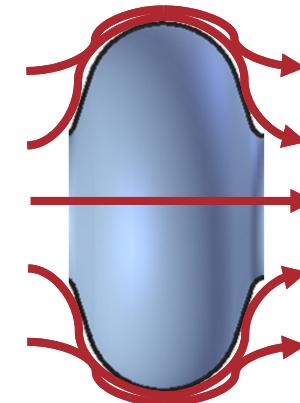
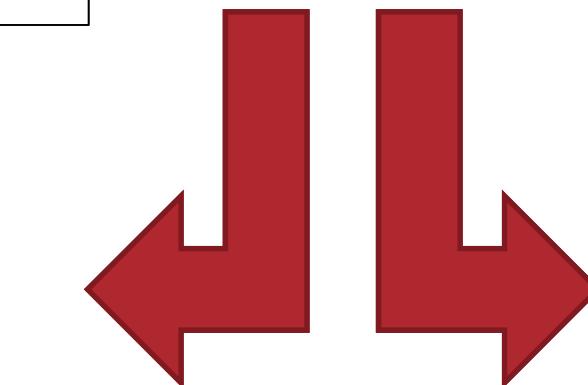
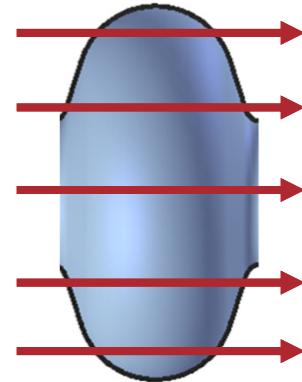


Magnetic Flux
Expulsion

Fermilab

7/8/2019
Flux image from Rose-Innes and Roderick, Introduction to Superconductivity

Cooldown through Critical Temperature for maximum magnetic flux expulsion and preservation of Q



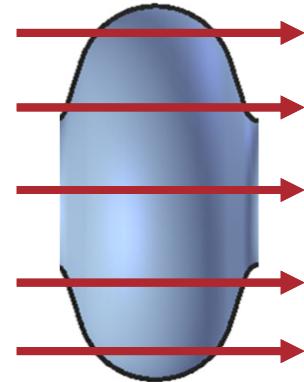
Magnetic
Flux
Trapping

Grassellino - SRF 2019 Tutorials

Fermilab

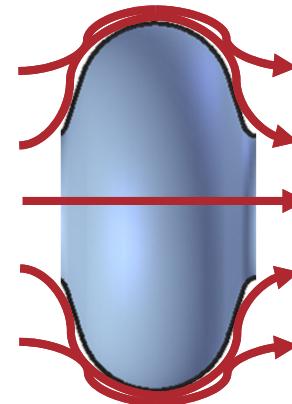
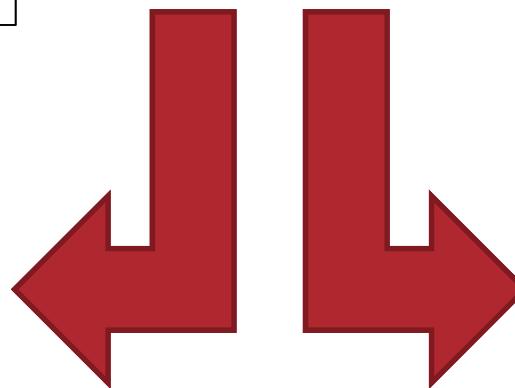
7/8/2019
Flux image from Rose-Innes and Roderick, Introduction to Superconductivity

Cooldown through Critical Temperature for maximum magnetic flux expulsion and preservation of Q



Magnetic
Flux
Trapping

Grassellino - SRF 2019 Tutorials

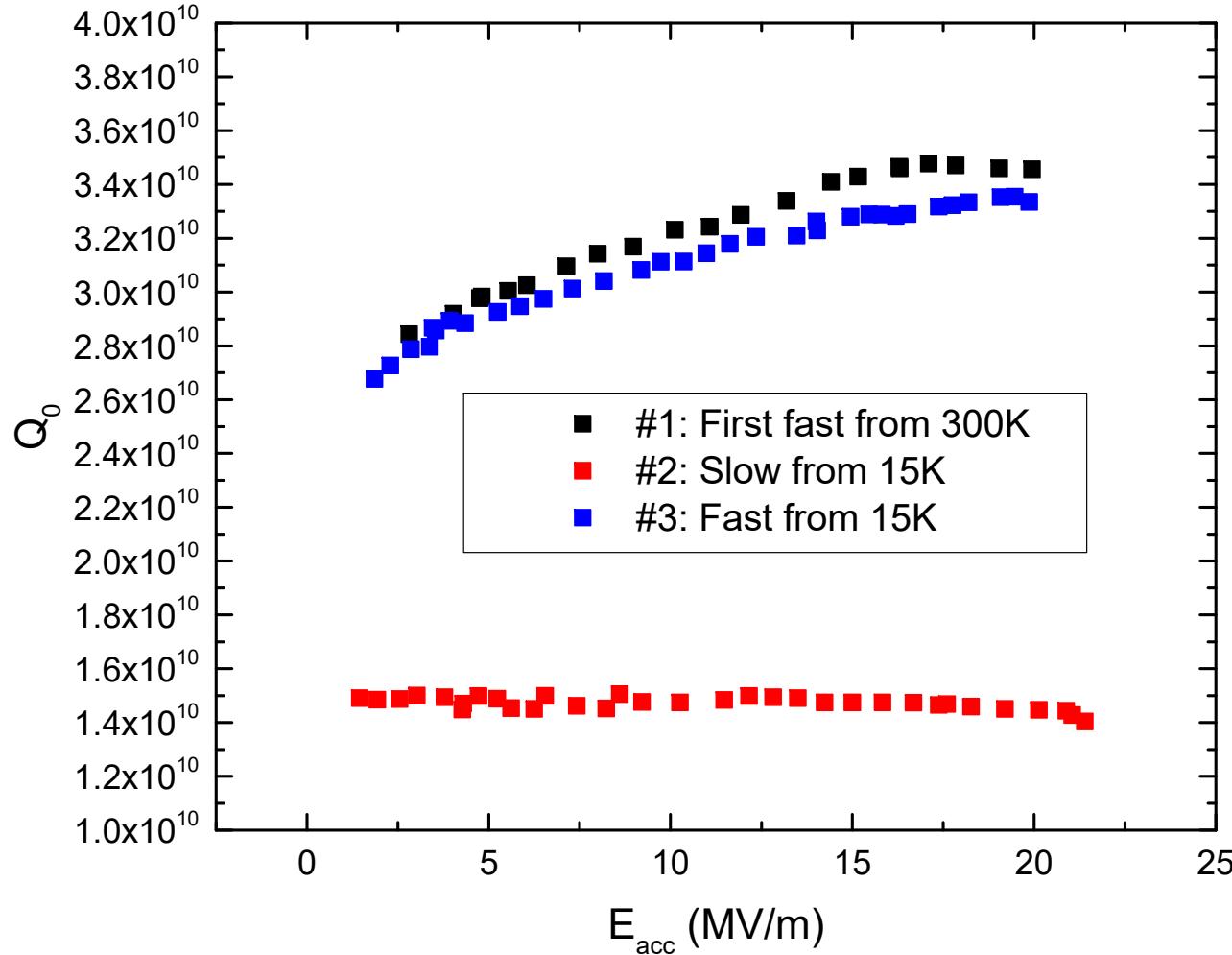


Magnetic Flux
Expulsion

Fermilab

7/8/2019
Flux image from Rose-Innes and Roderick, Introduction to Superconductivity

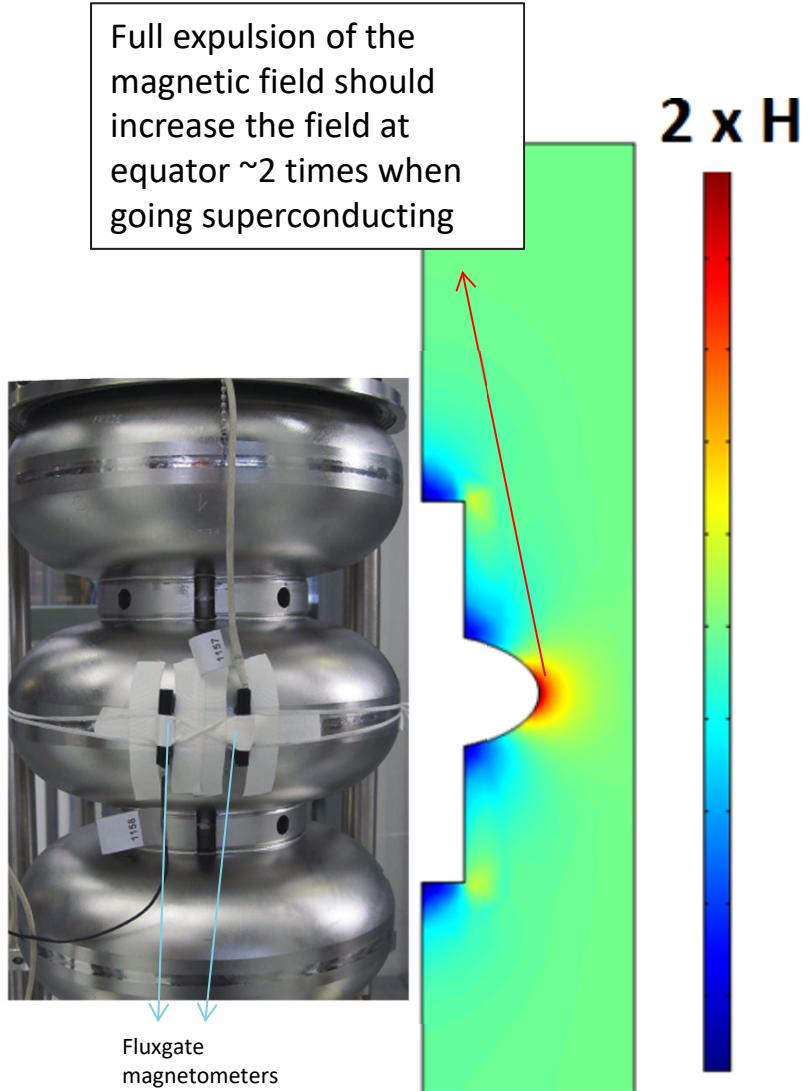
At FNAL, found that slow cooldown can kill high Q



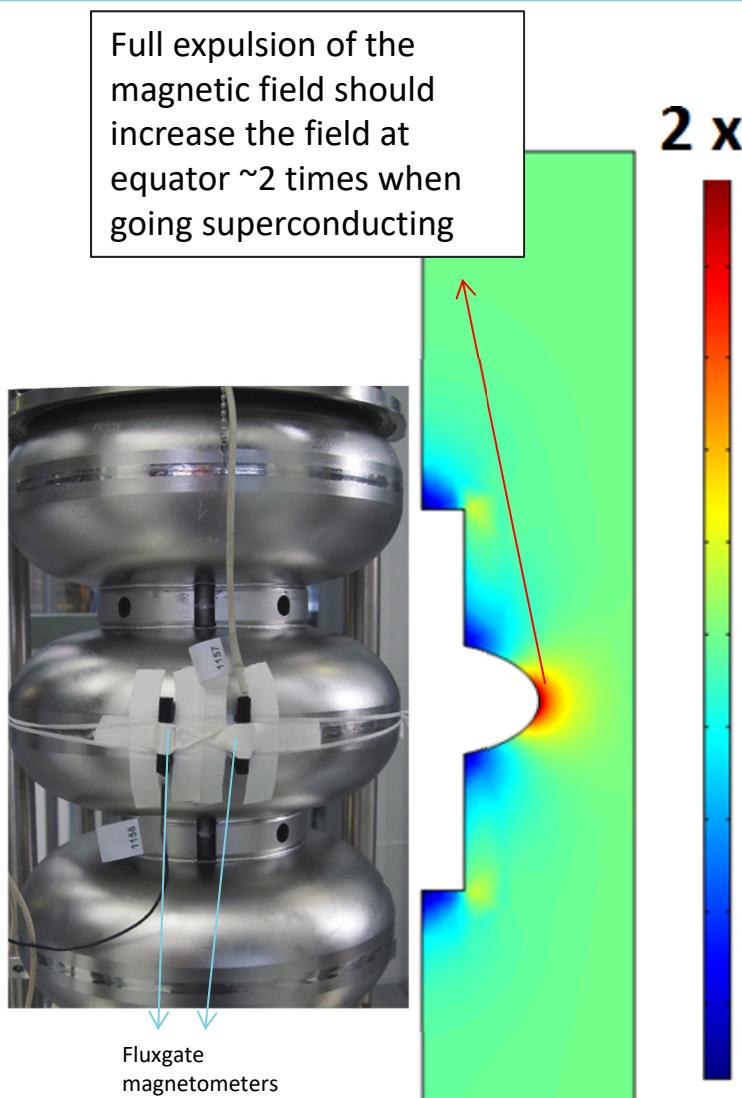
N doped
nine cell in
5 mGauss!

A. Romanenko, A. Grassellino, O. Melnychuk, D. A. Sergatskov, J. Appl. Phys. **115**, 184903 (2014)

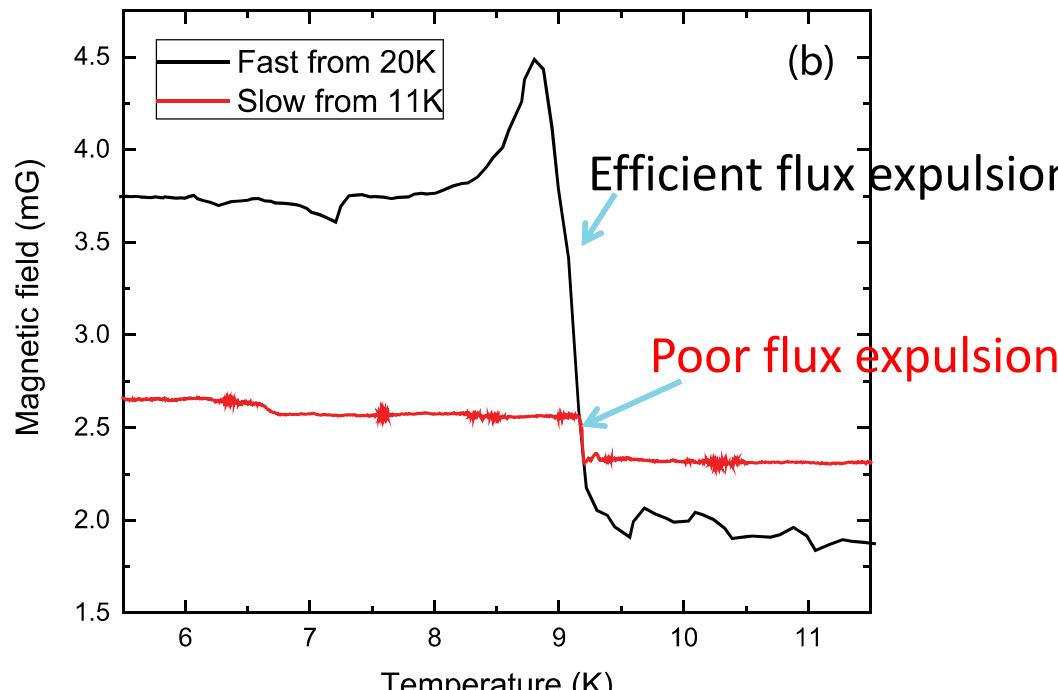
Magnetic probes revealed the new physics – flux gets trapped or detrapped depending on cooling



Magnetic probes revealed the new physics – flux gets trapped or detrapped depending on cooling

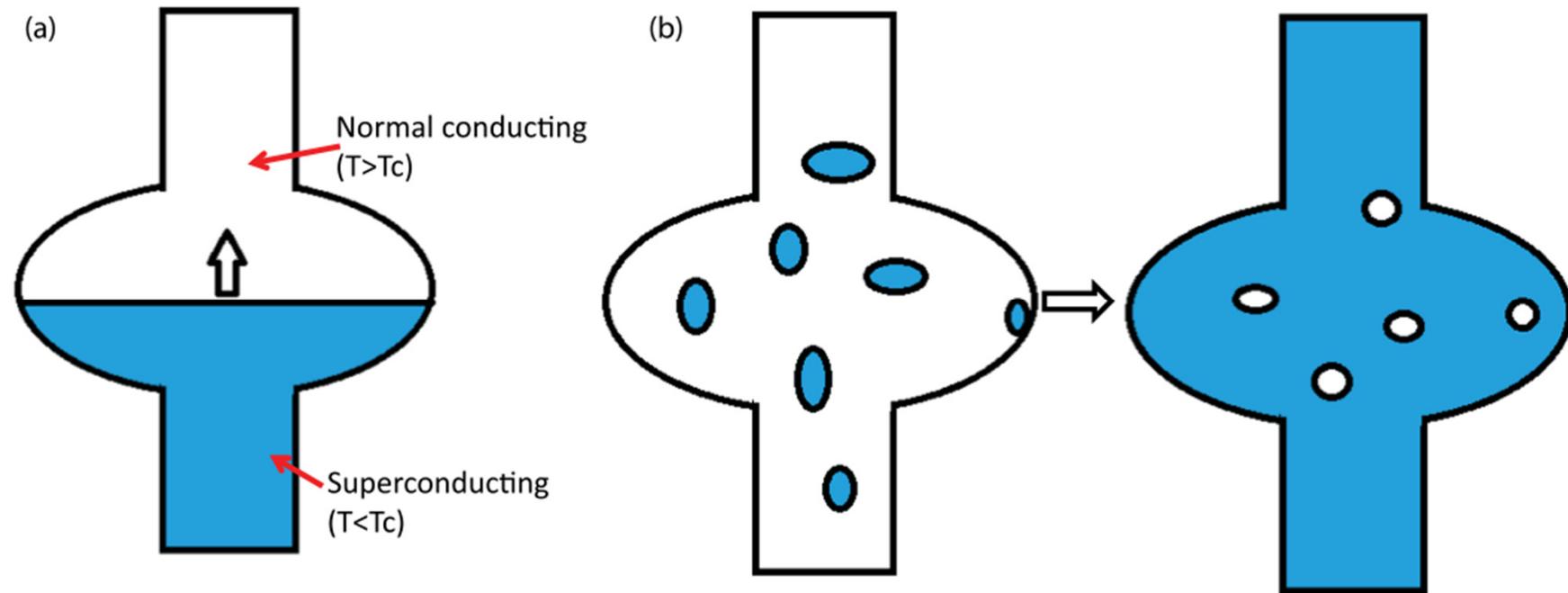


It turns out the expulsion efficiency can be controlled by the cooldown procedure through $T_c=9.2\text{K}$ (fast/slow, uniform or not)



Same Meissner behavior for EP, EP+120C, N doping, fine/single grain, cooling is what matters

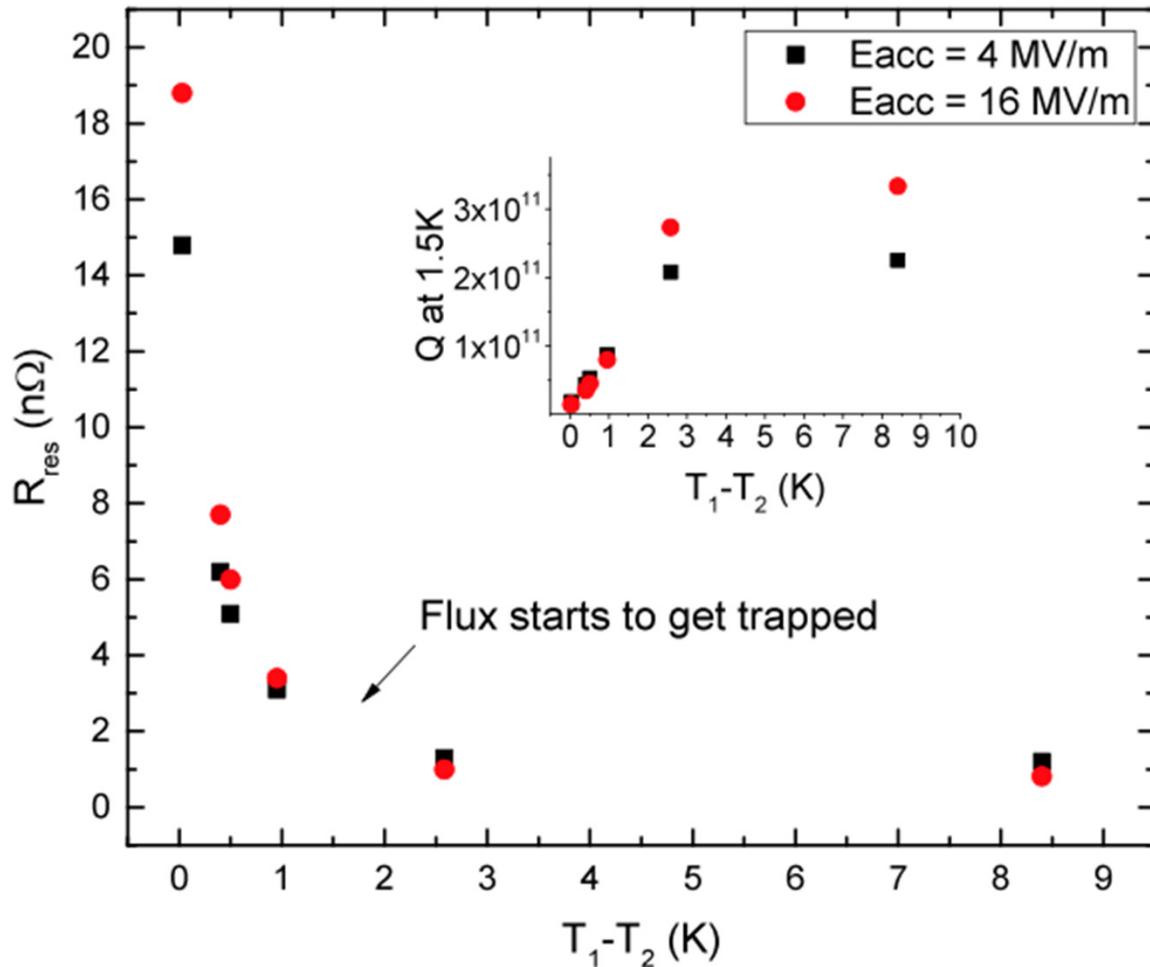
Differences between fast/slow



#1: Difference in geometry of transition

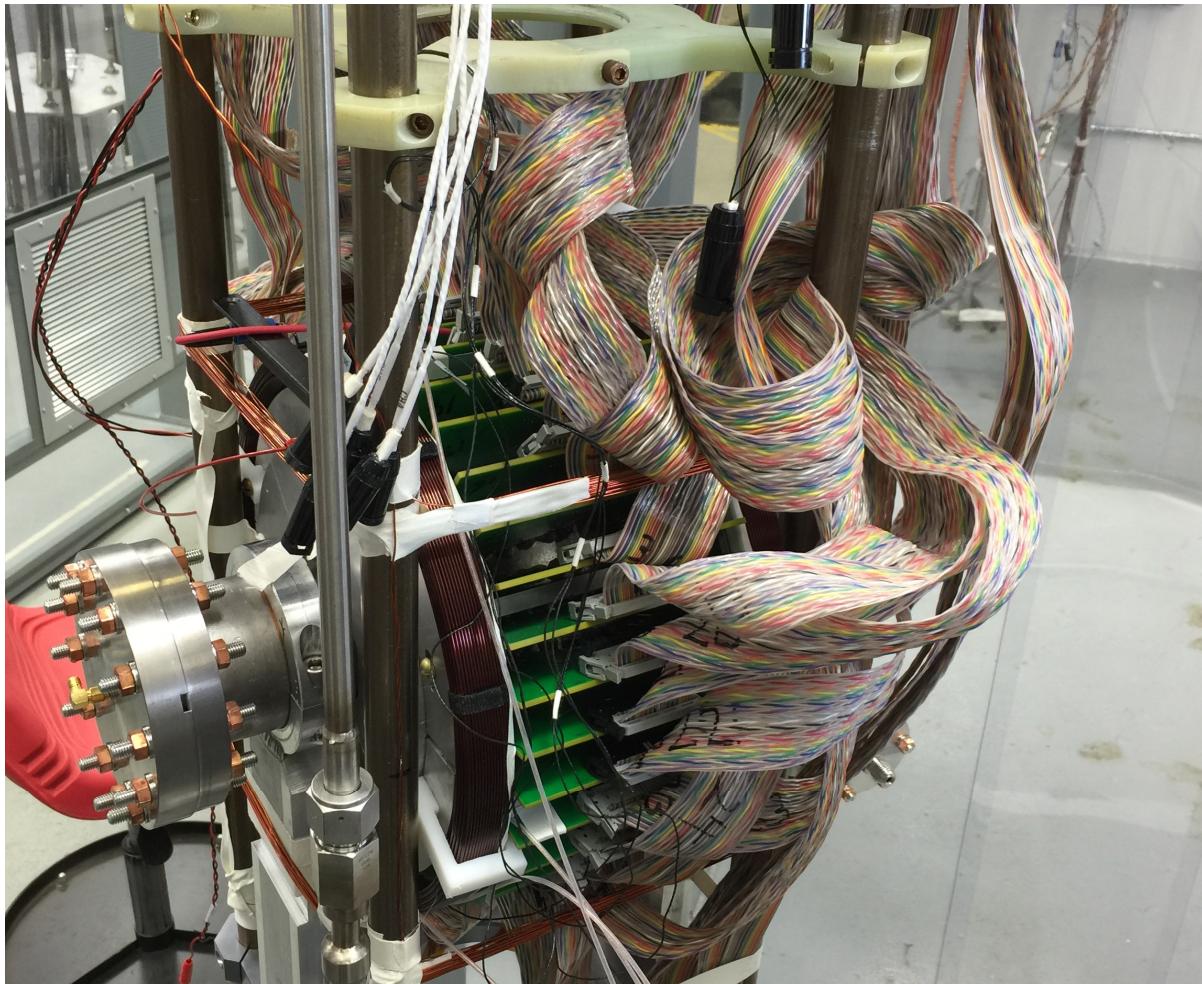
Driving parameter of expulsion

A. Romanenko, A. Grassellino, A. C. Crawford, D. A. Sergatskov, and O. Melnychuk, Appl. Phys. Lett. **105**, 234103 (2014)



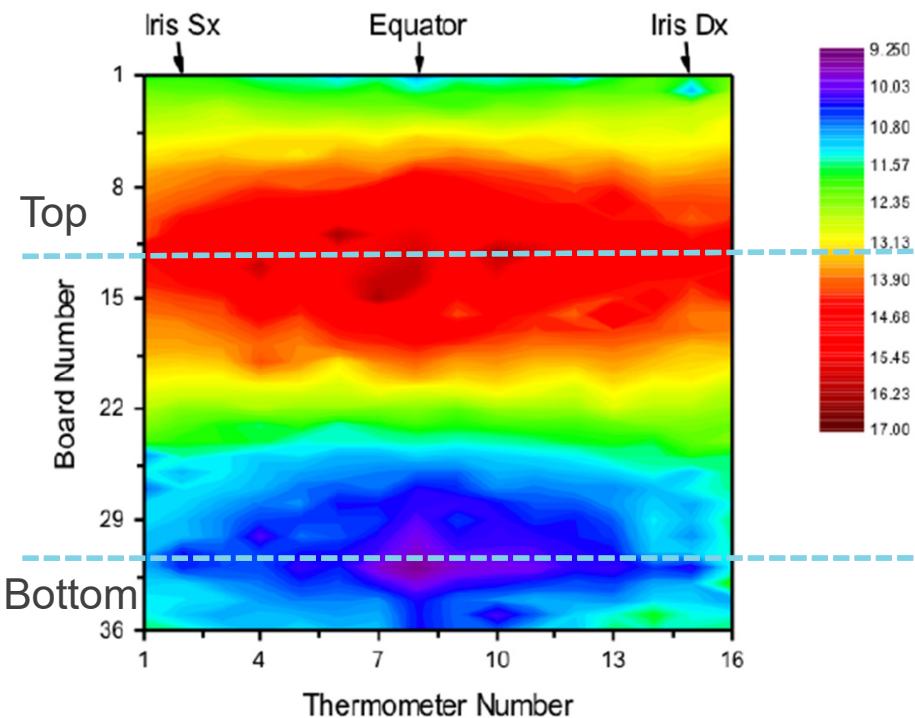
Temperature difference at the phase front (dT/dx)

Observing fast and slow cooldown dynamics

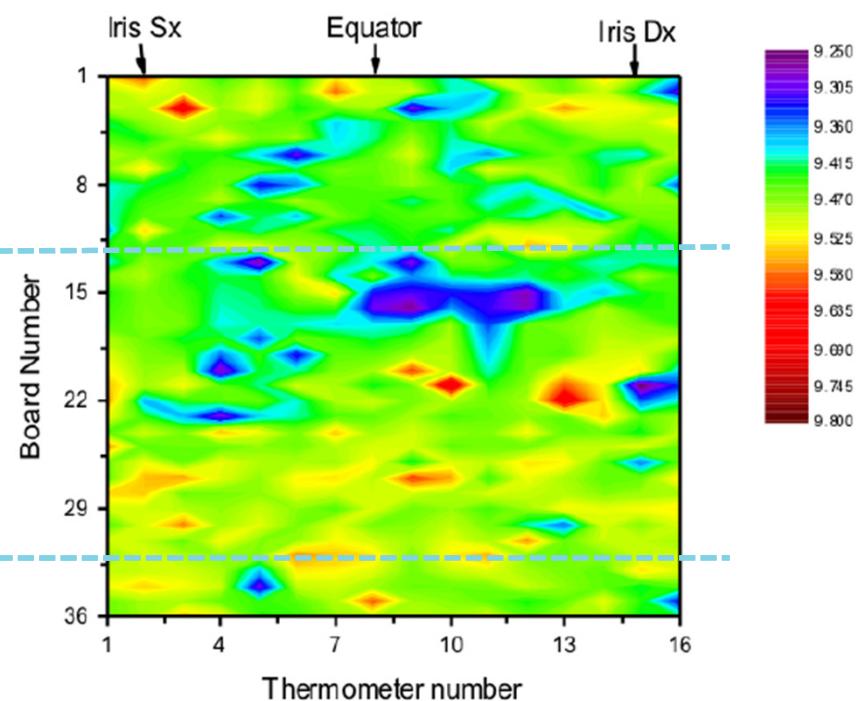


Fast and slow cooldown dynamics captured

Fast from 300K

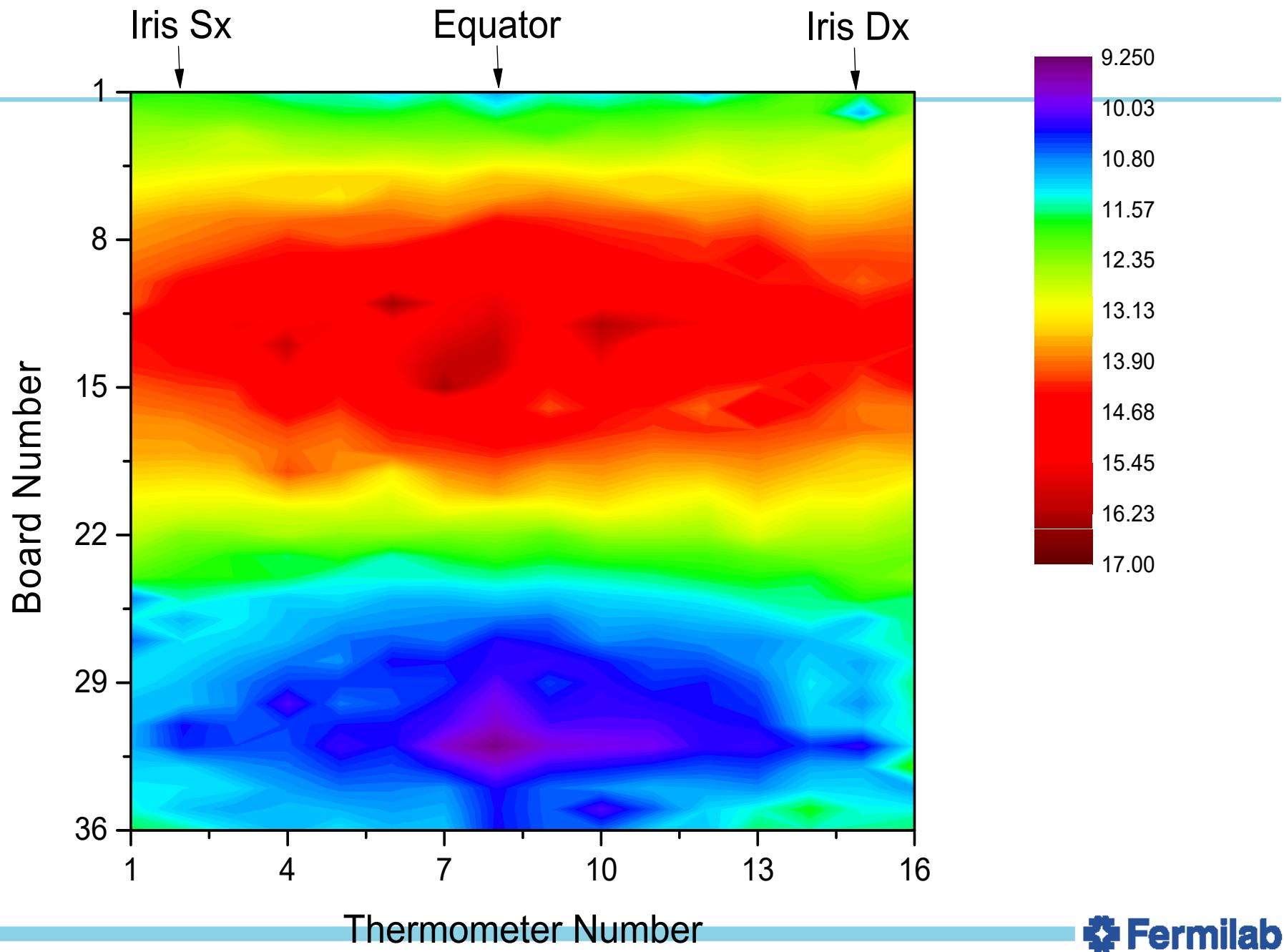


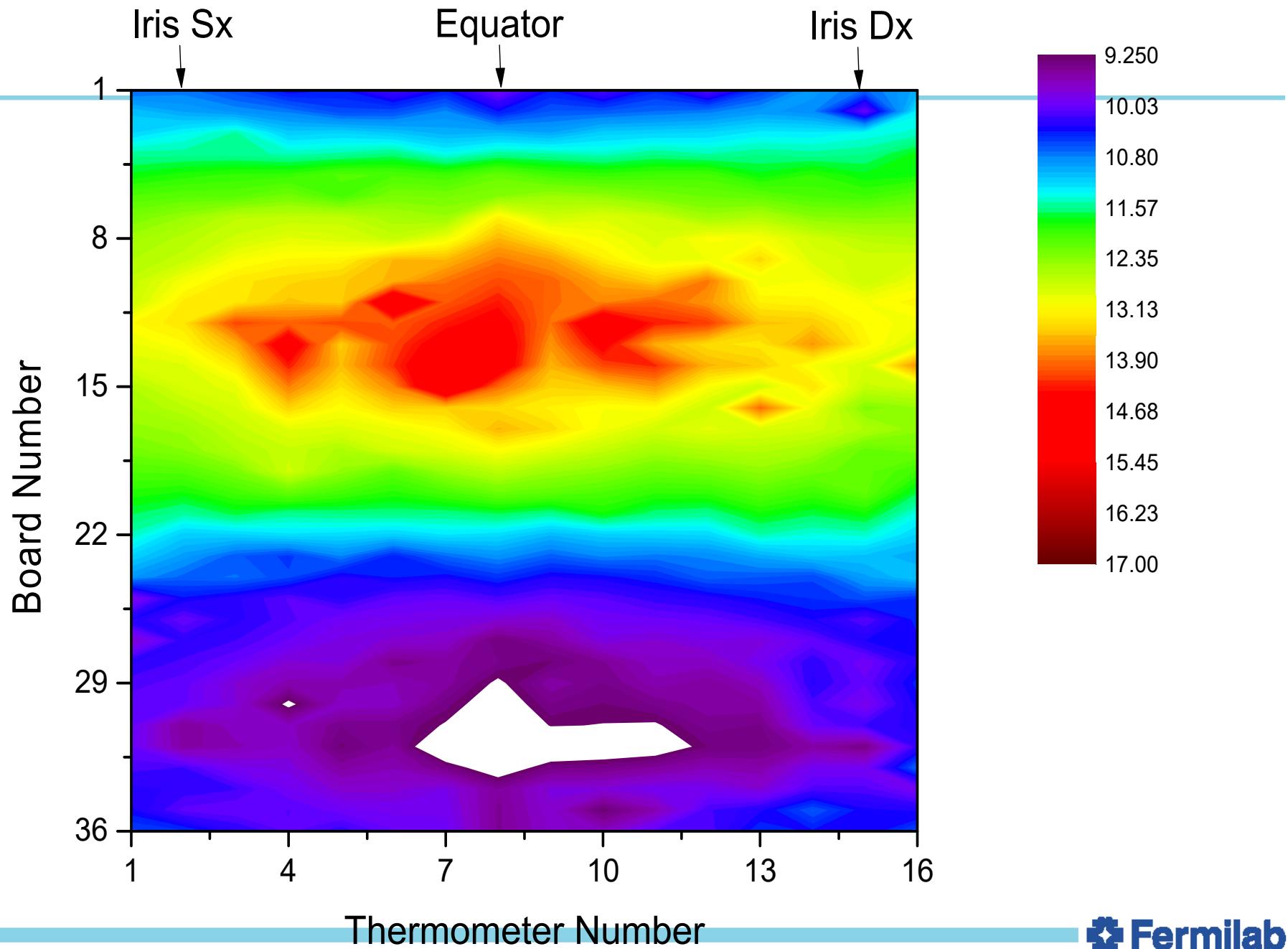
Slow from 12K

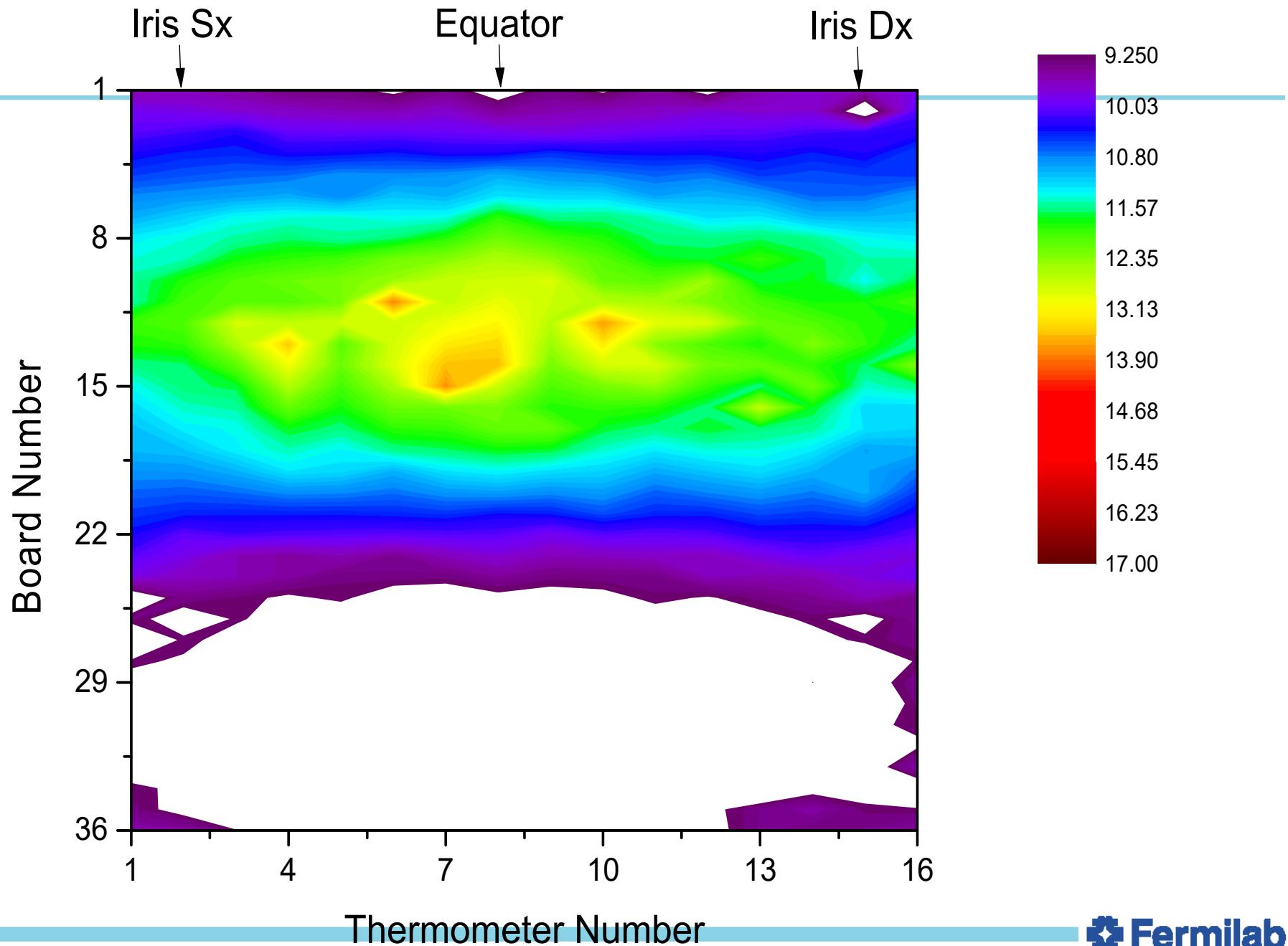


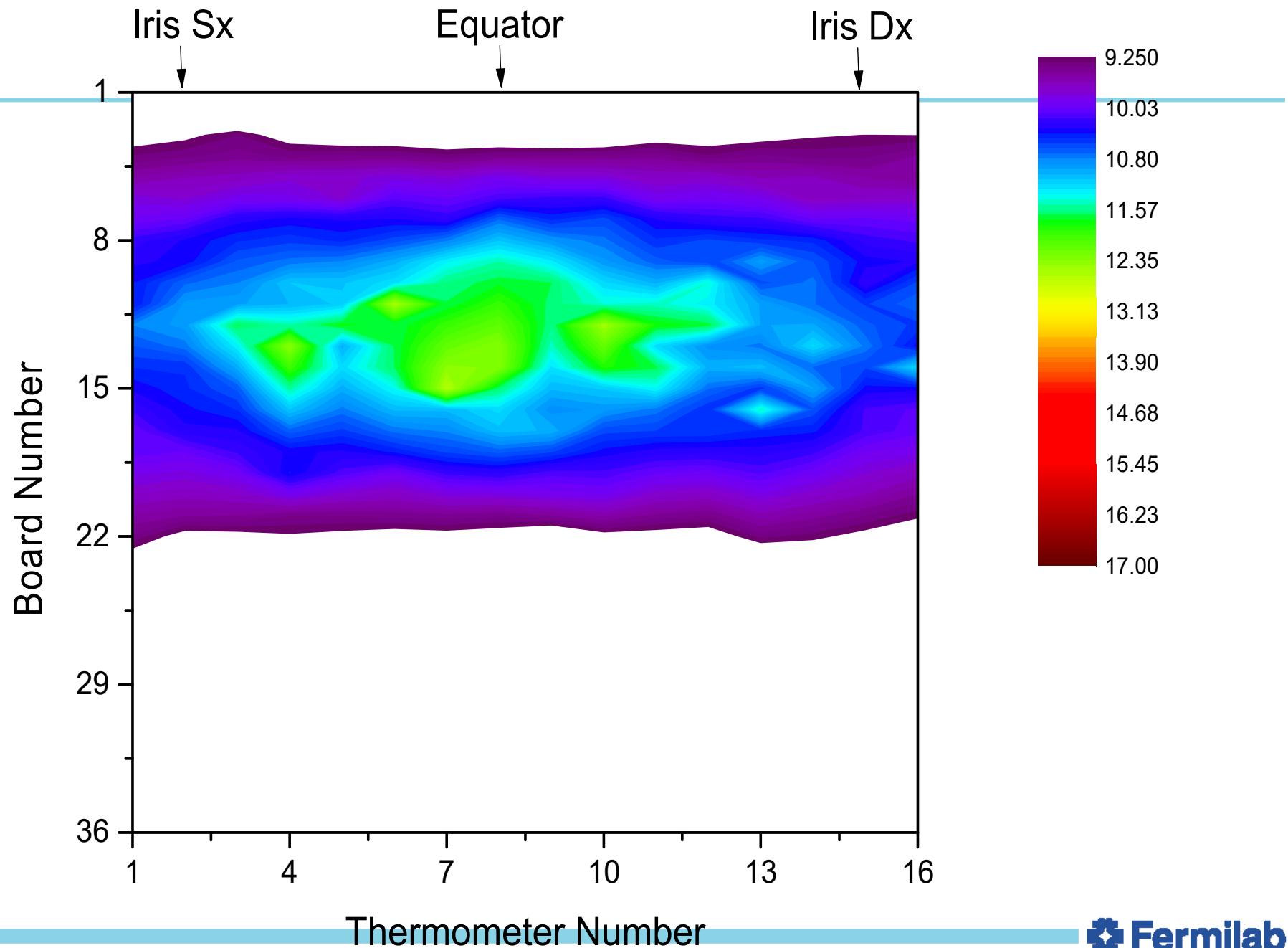
M. Martinello, M. Checchin - PhD work

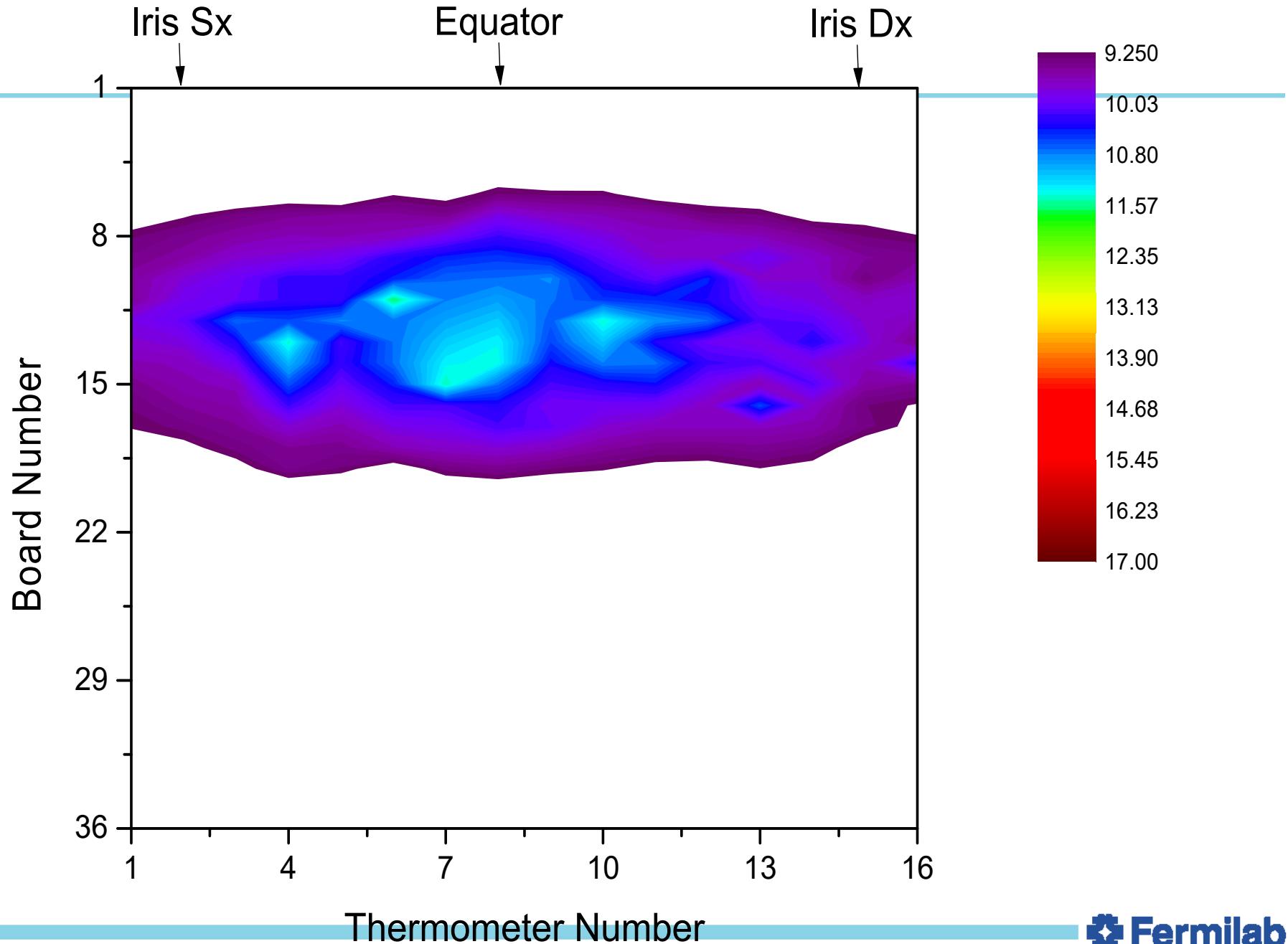
-
- Fast cooldown

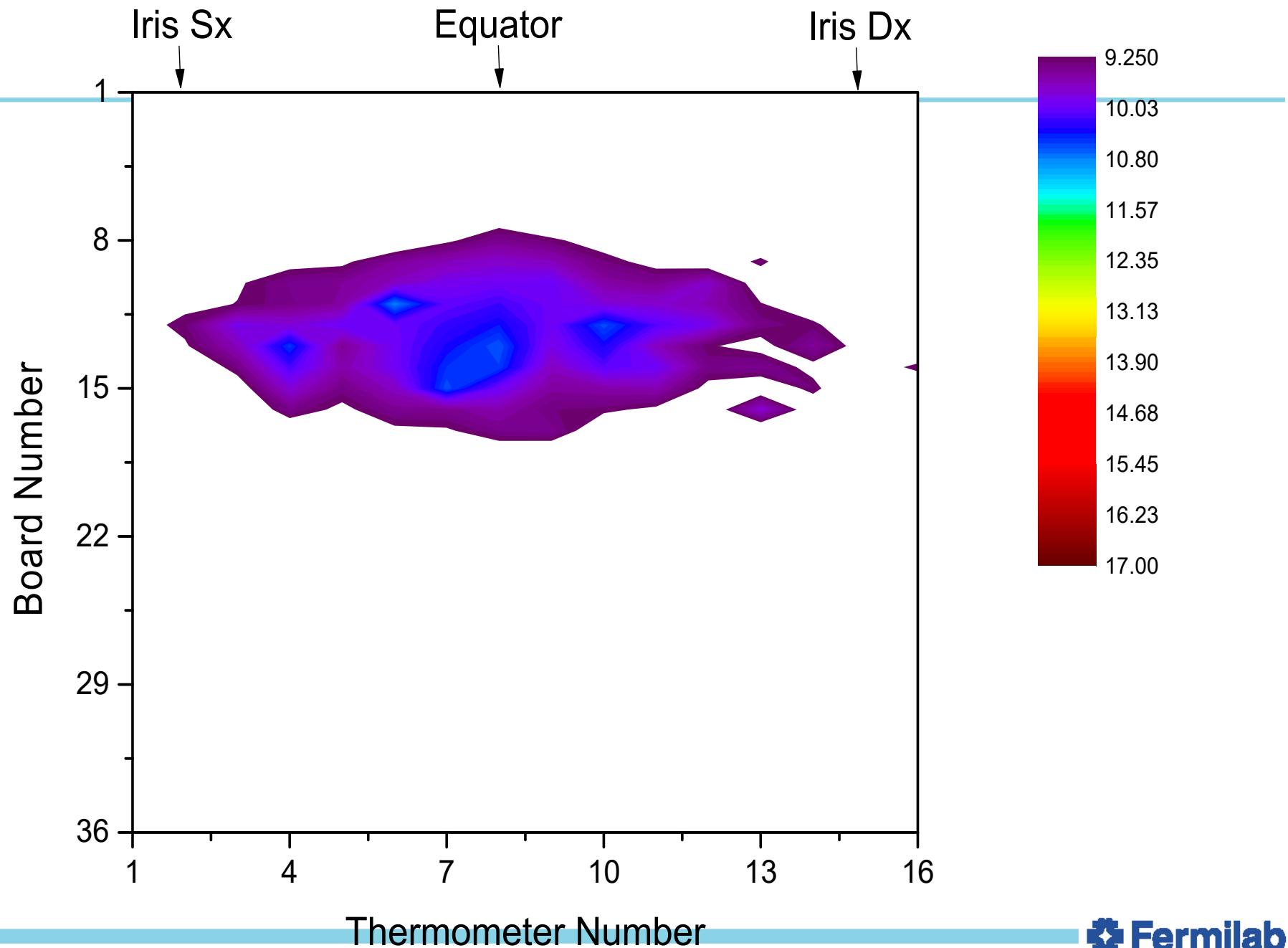


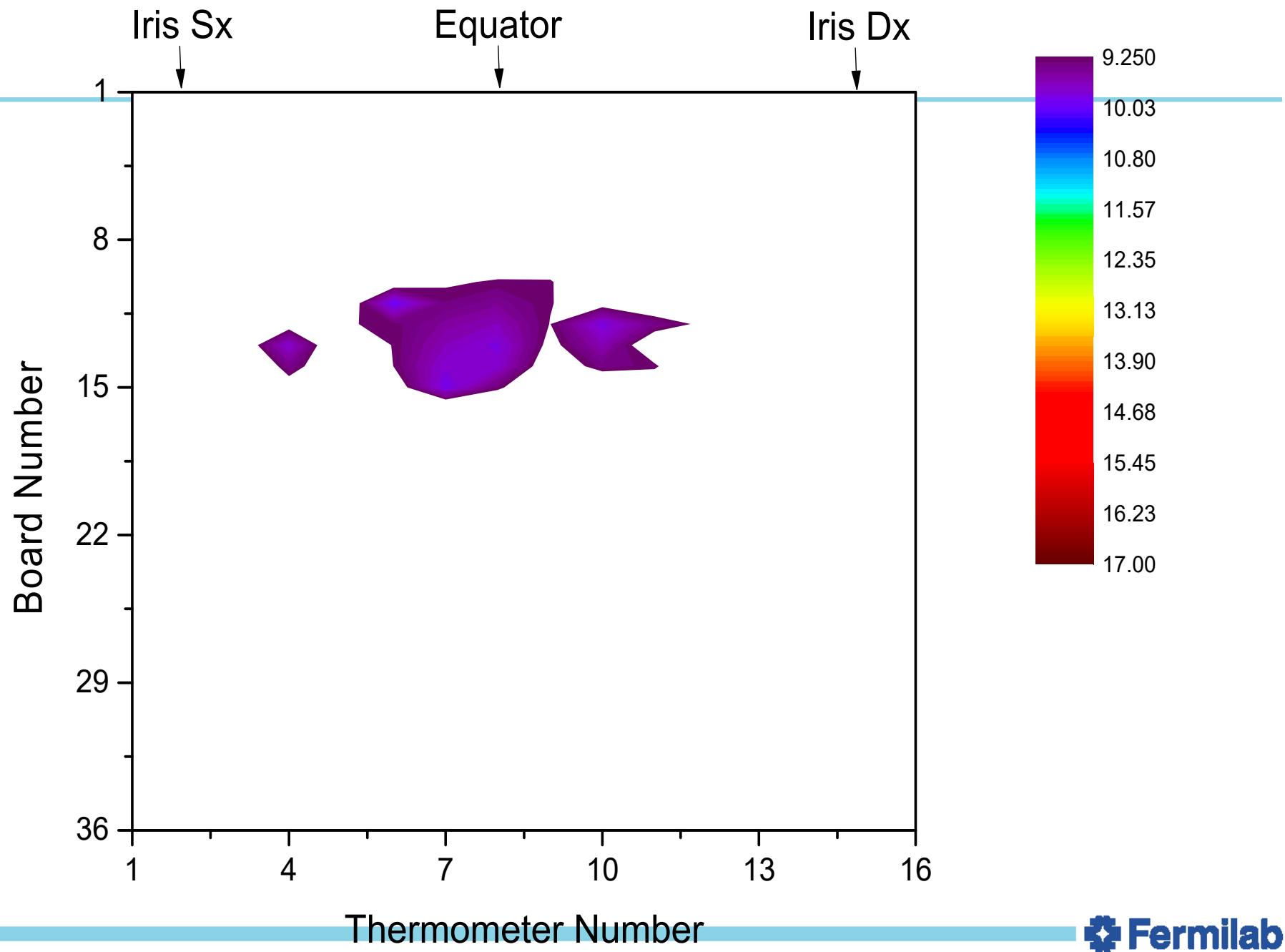


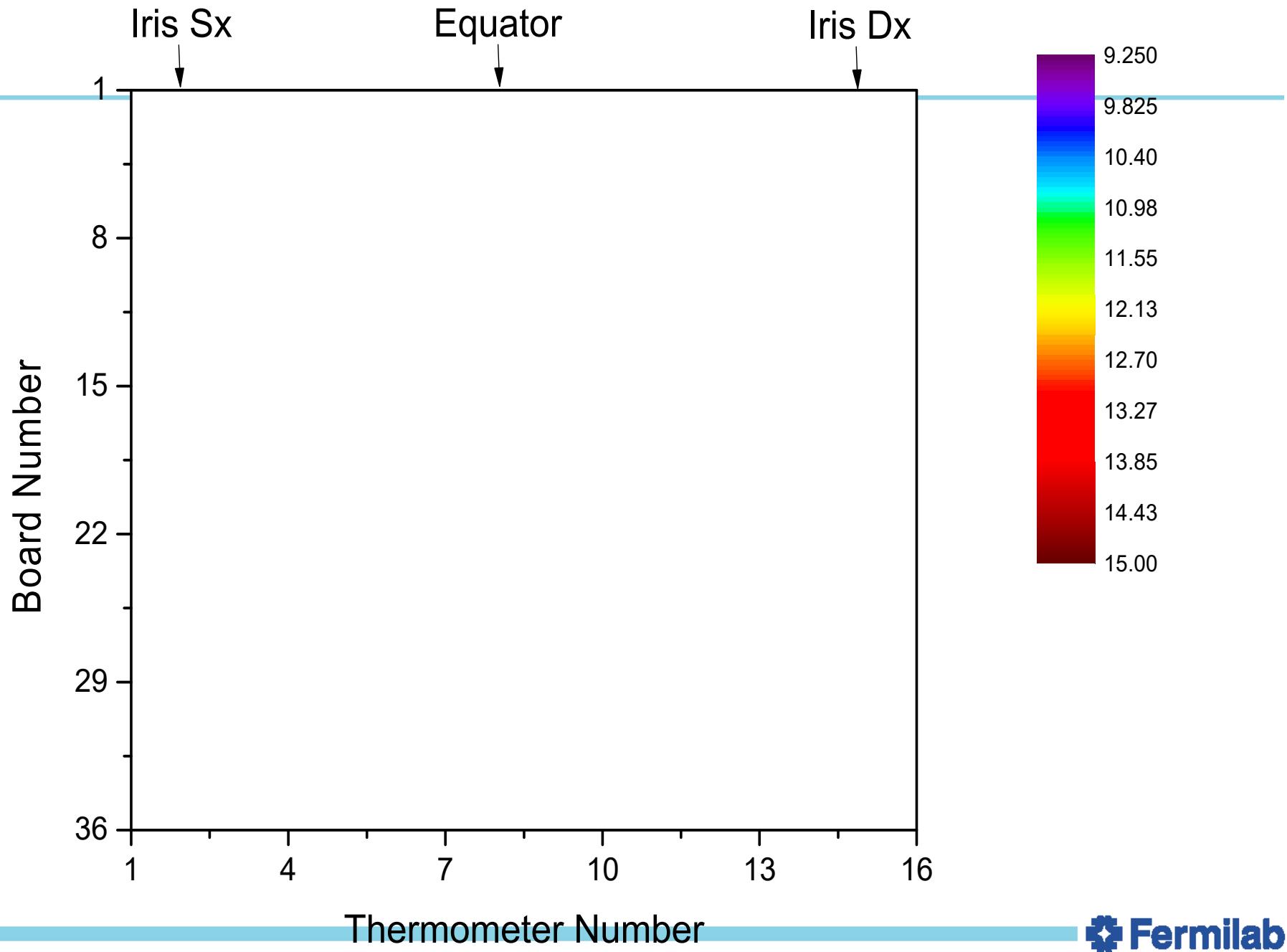




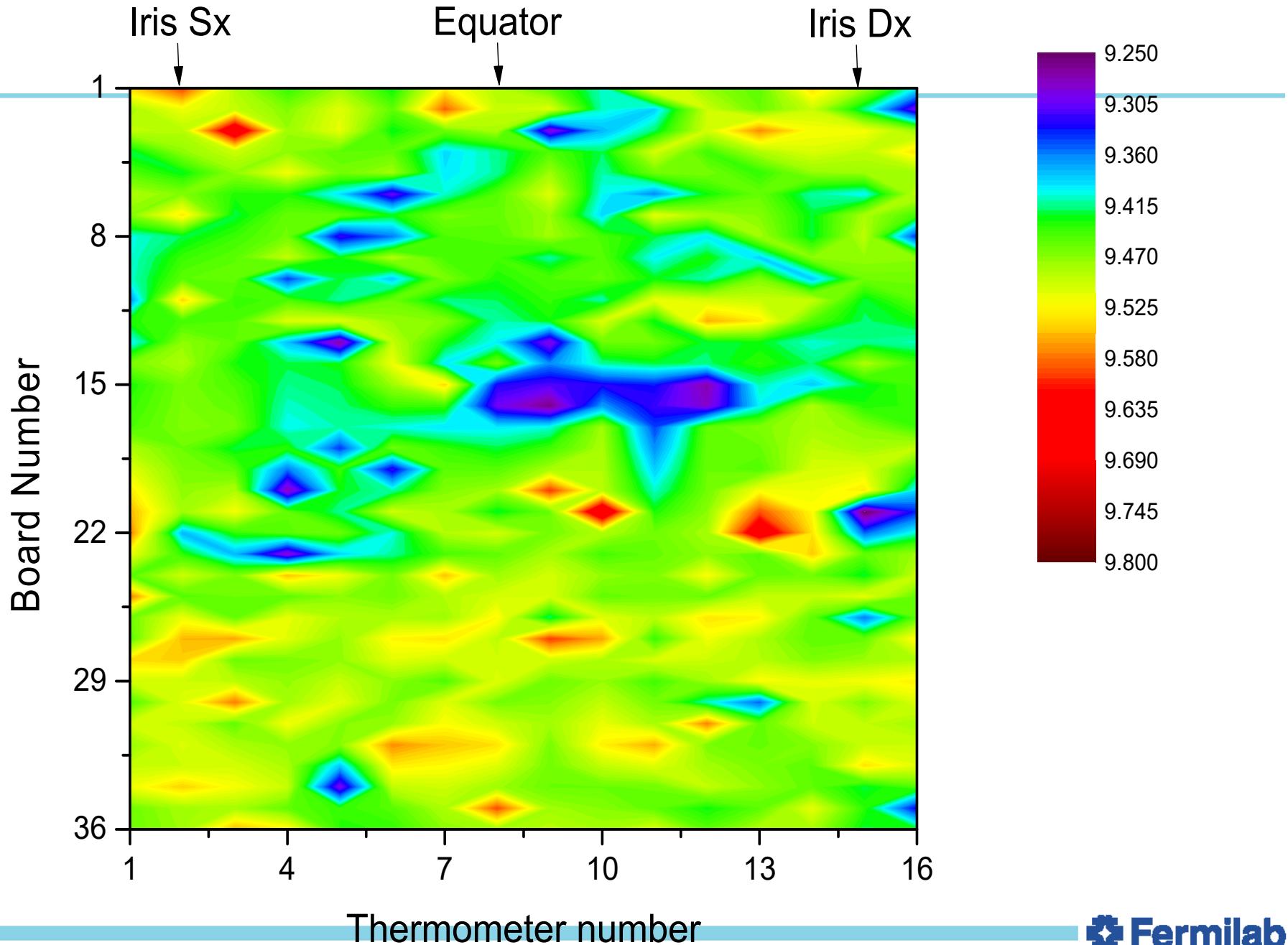


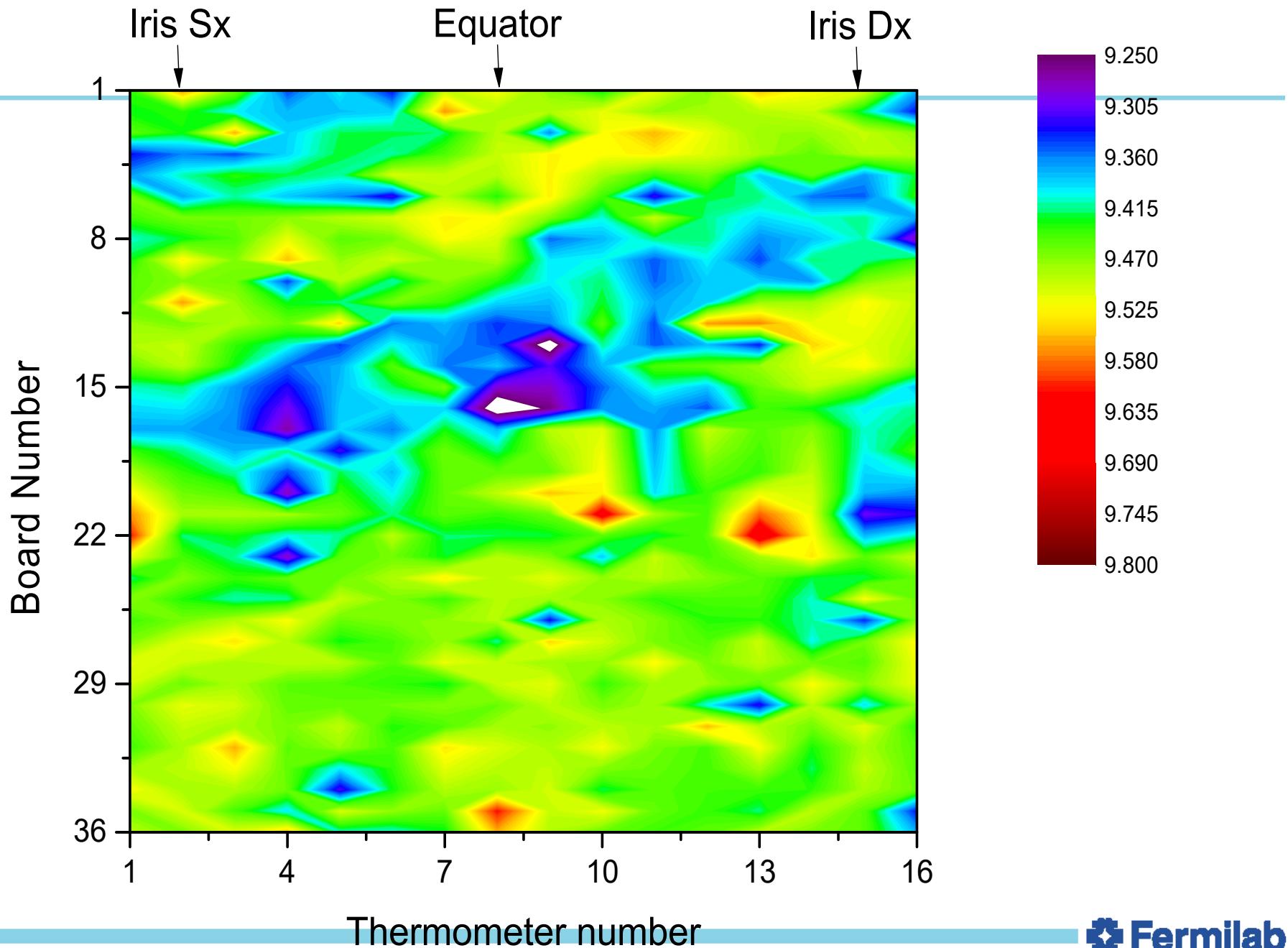


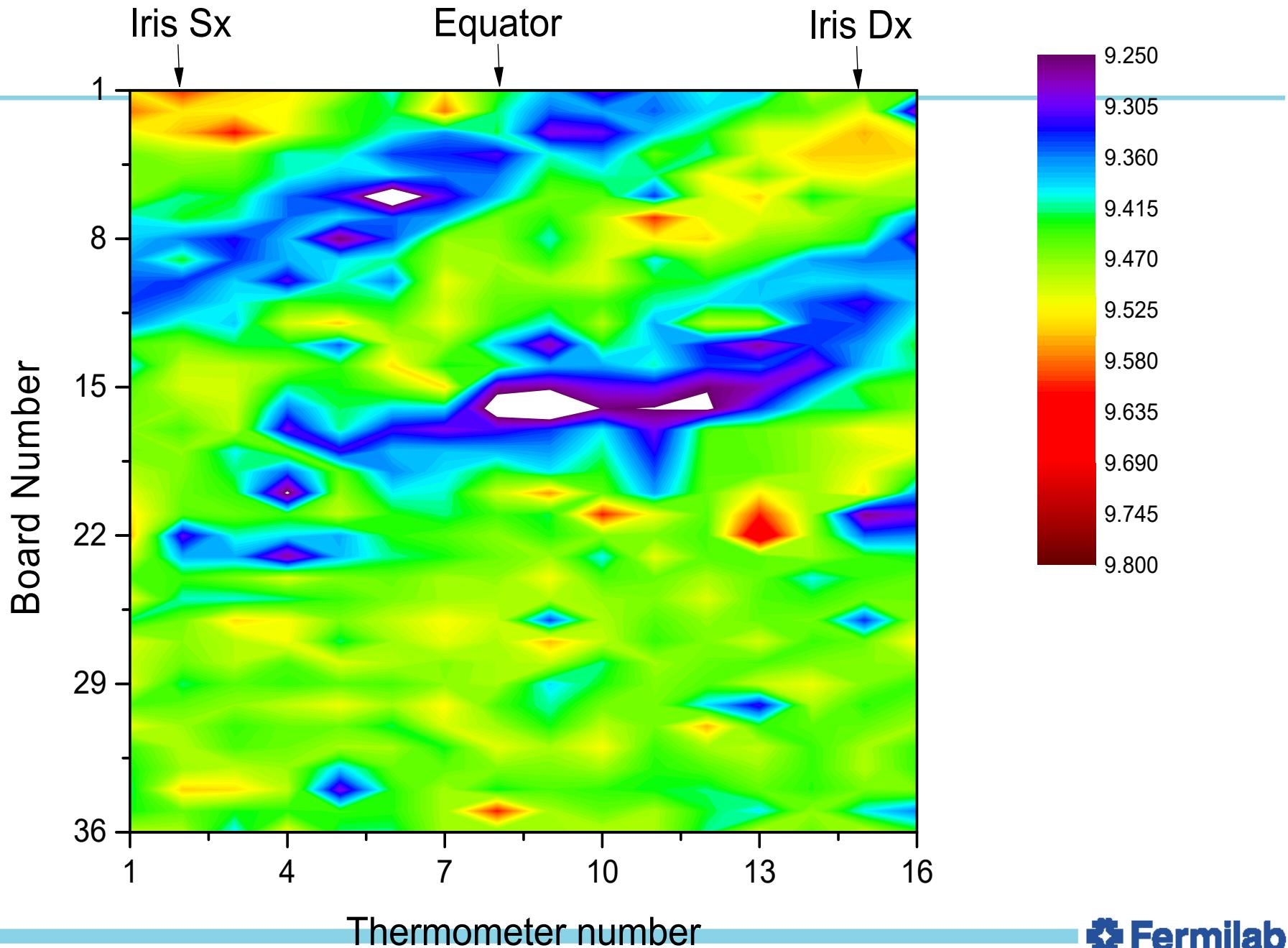


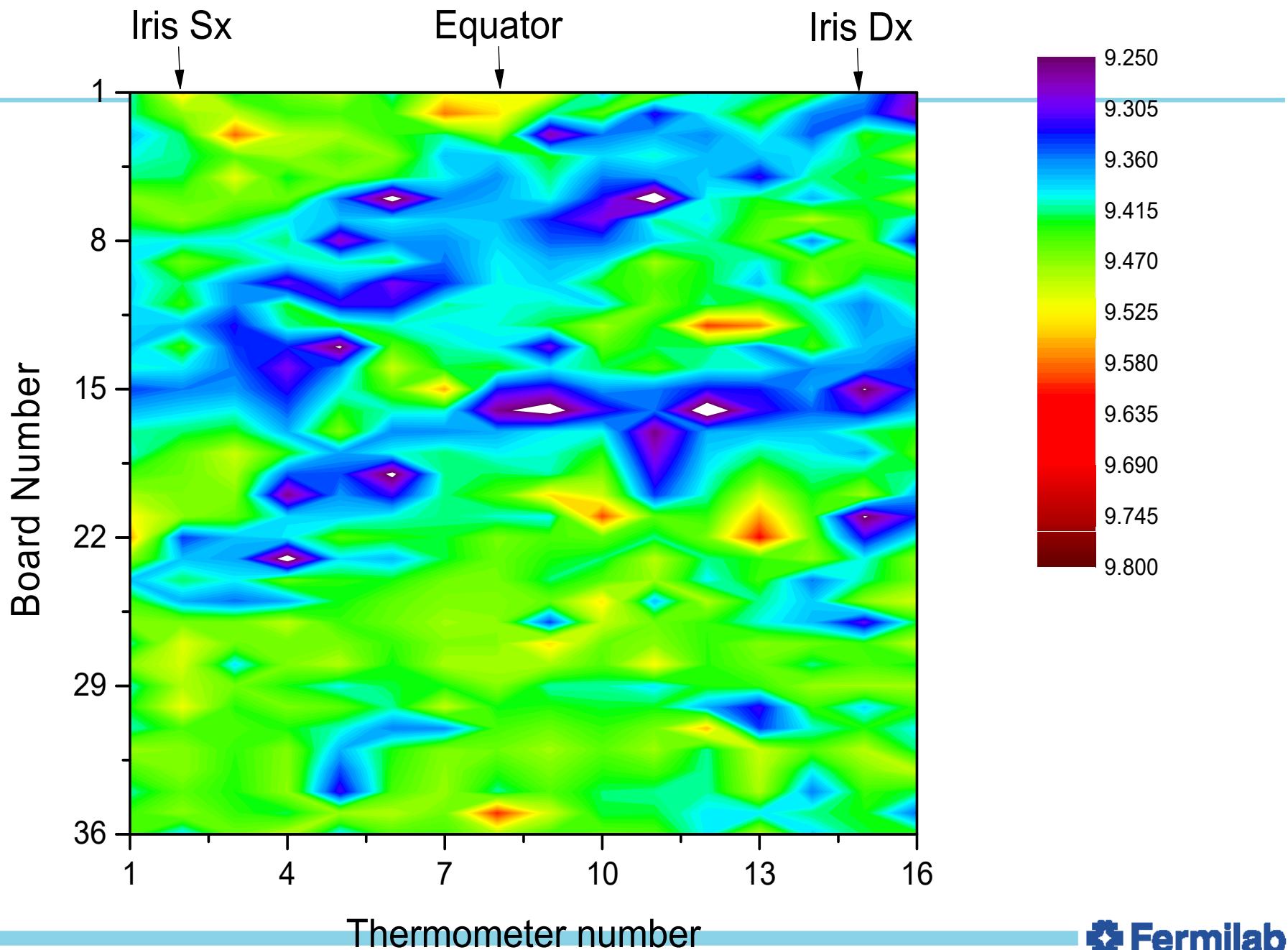


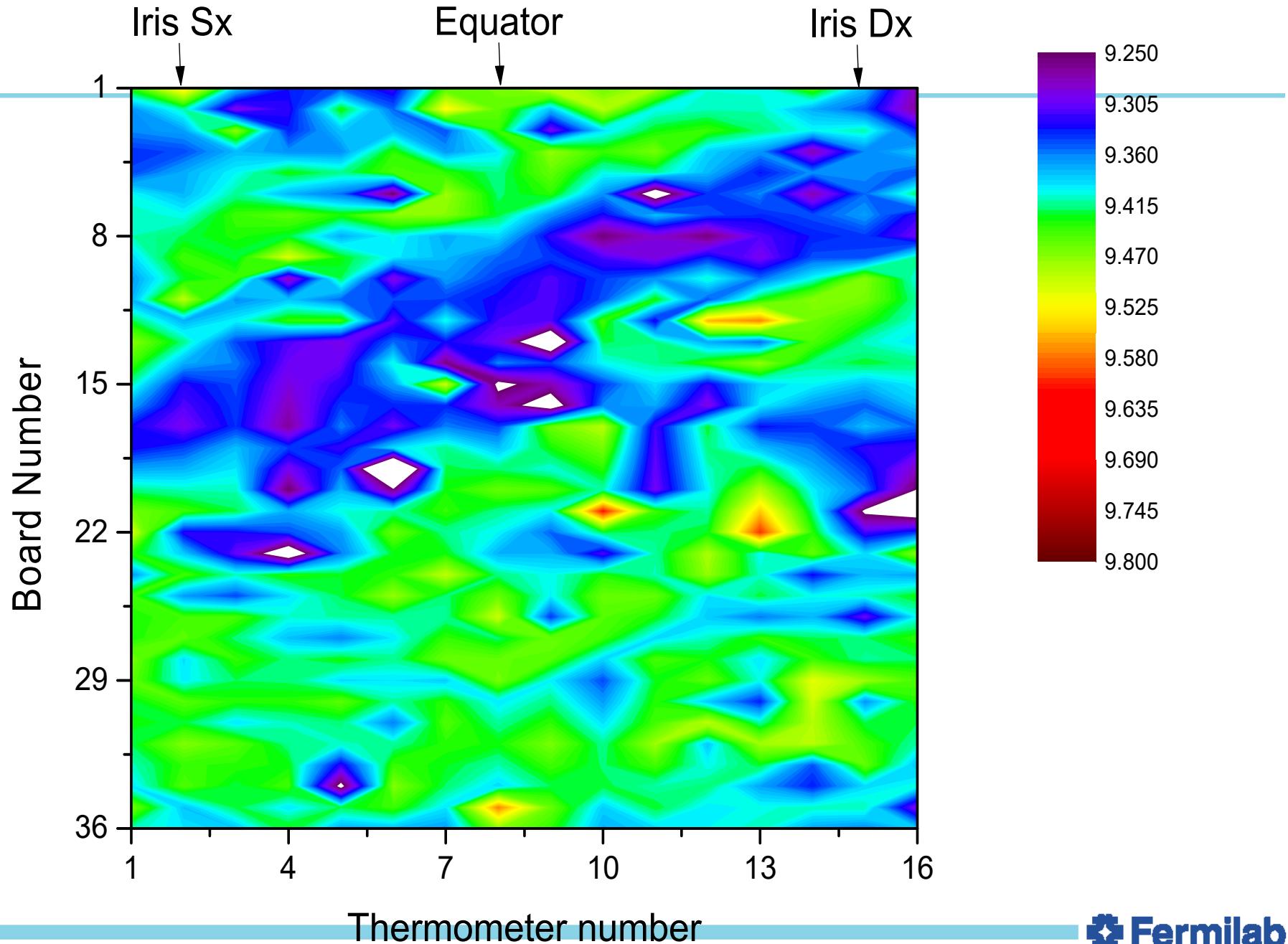
-
- Slow cooldown – encircling normal areas

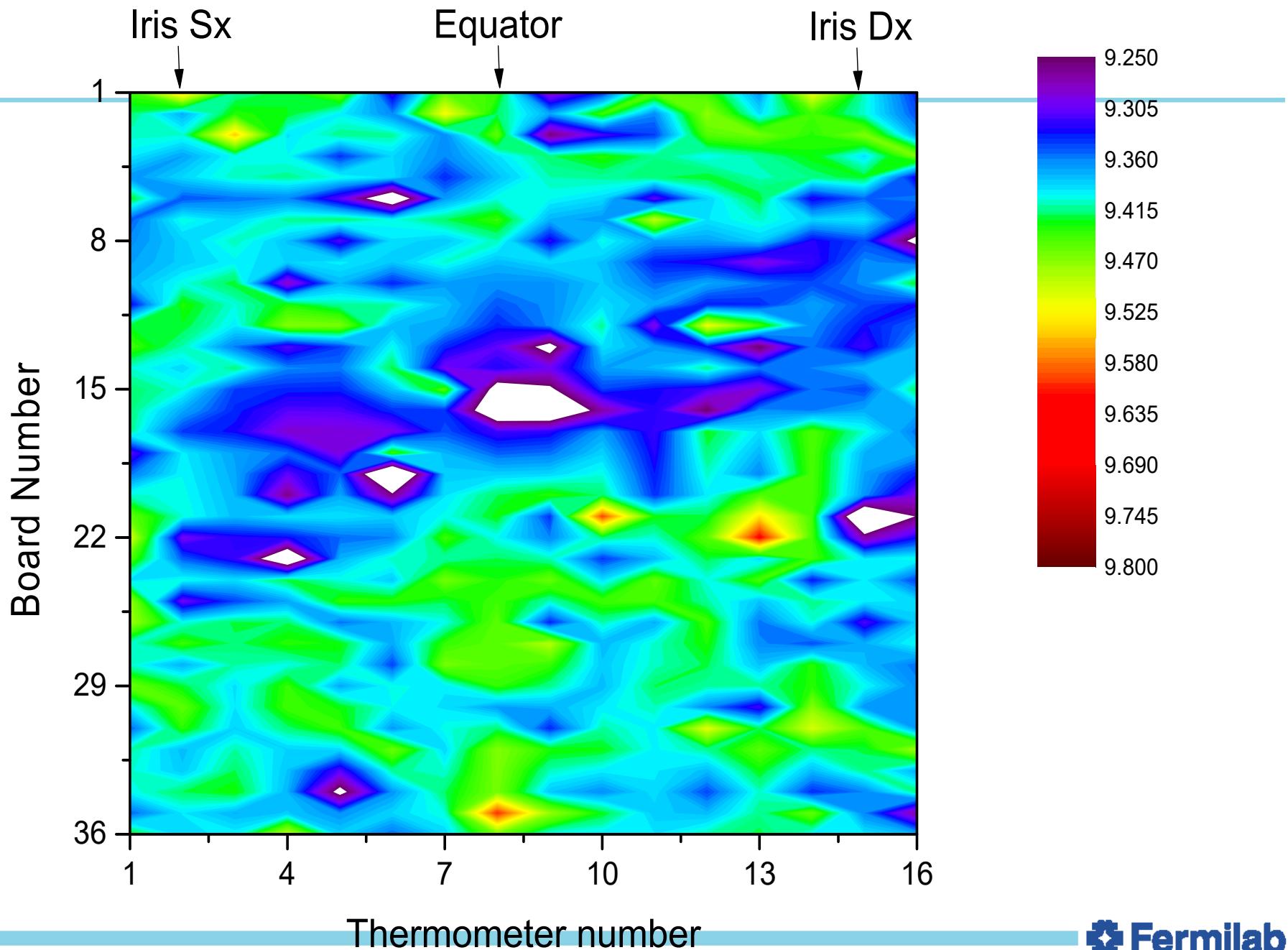


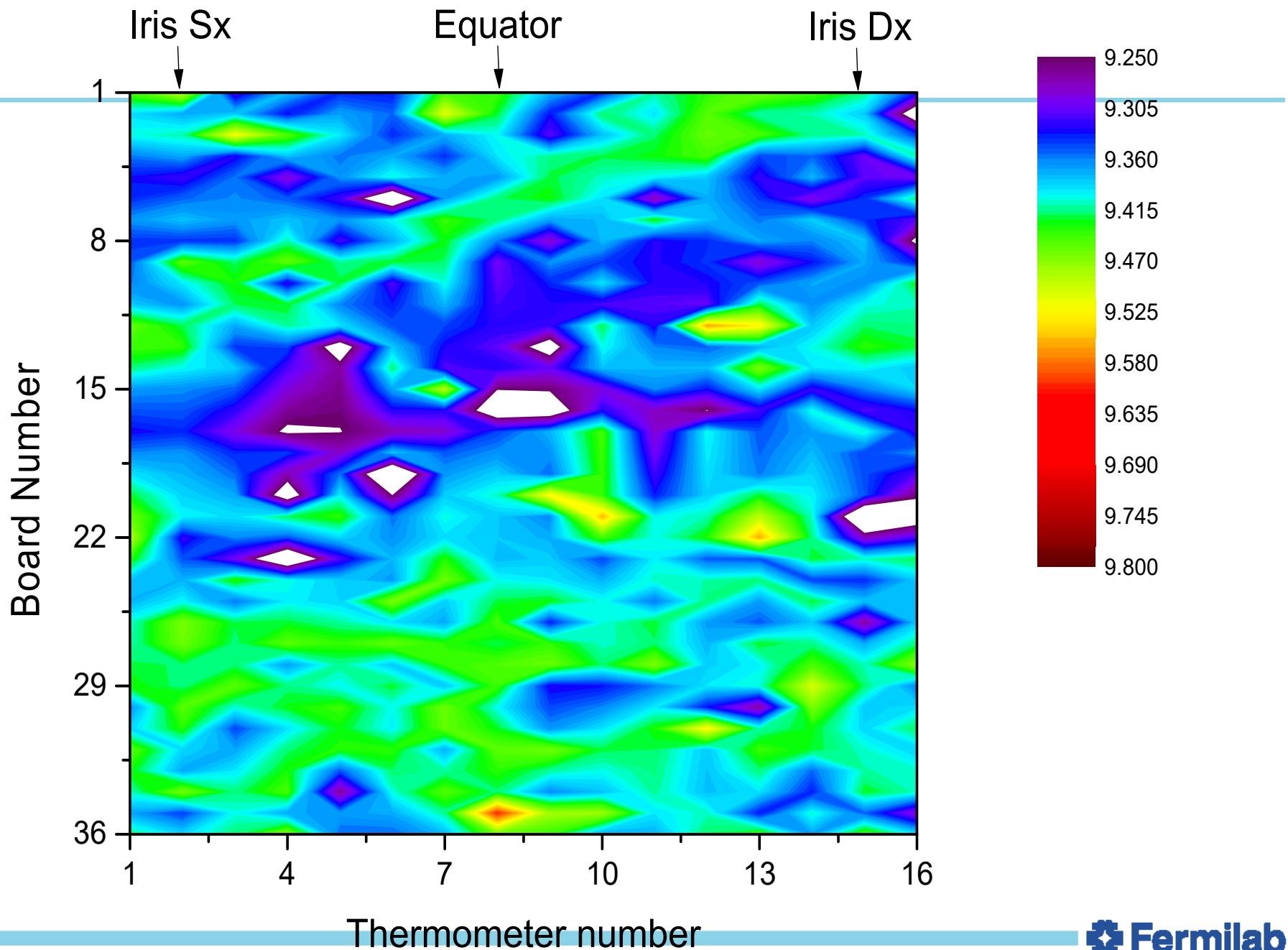


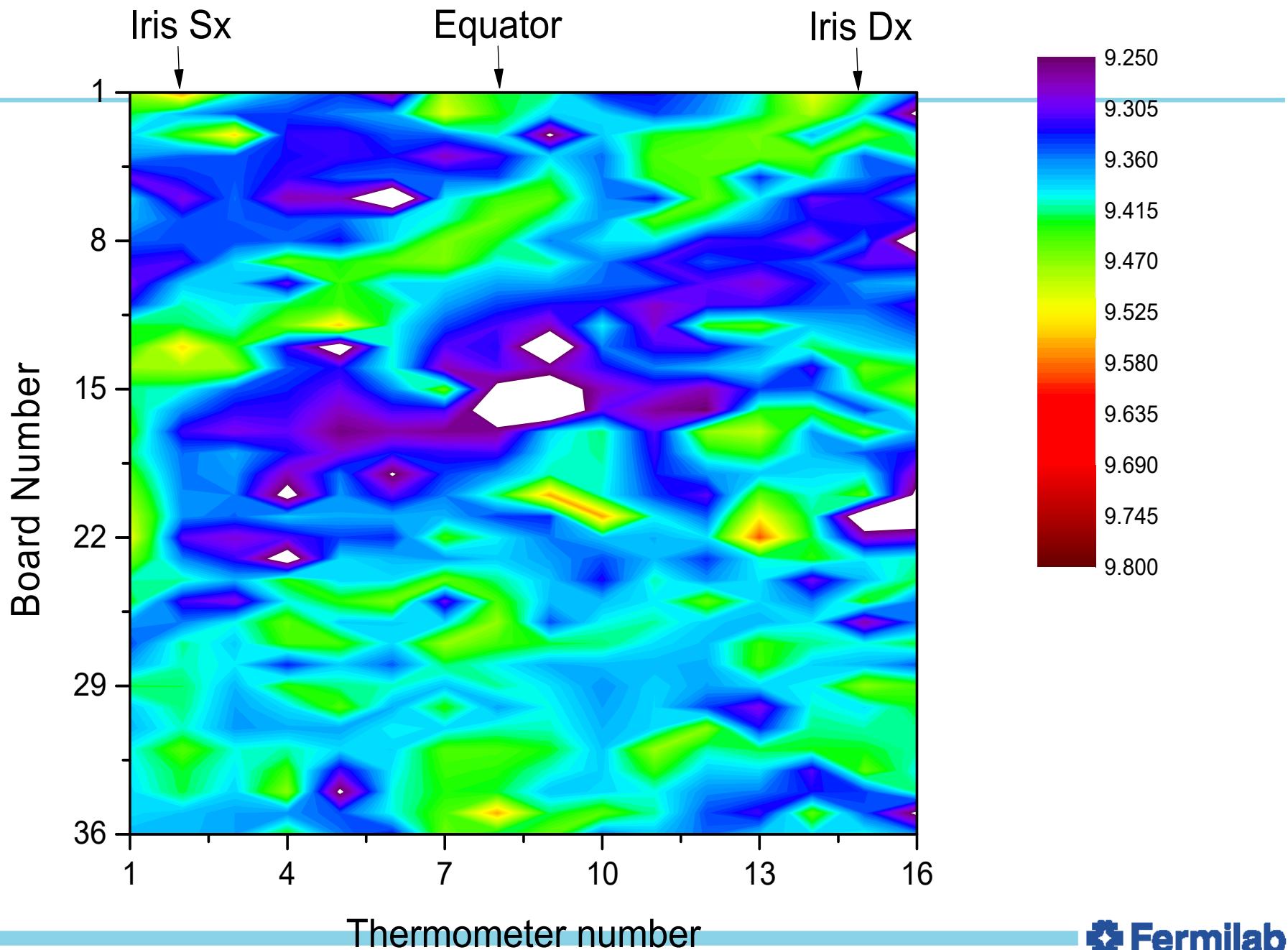


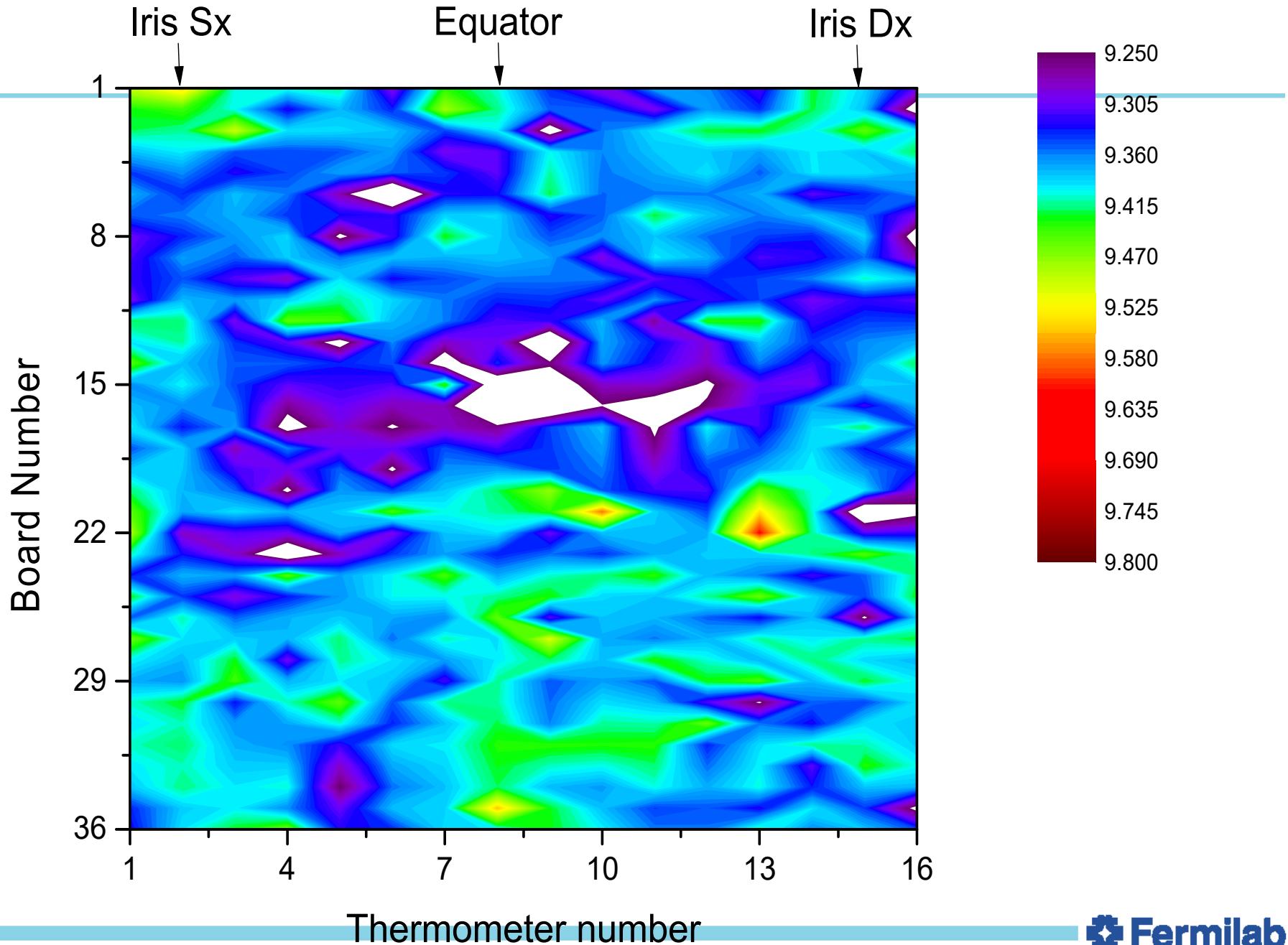


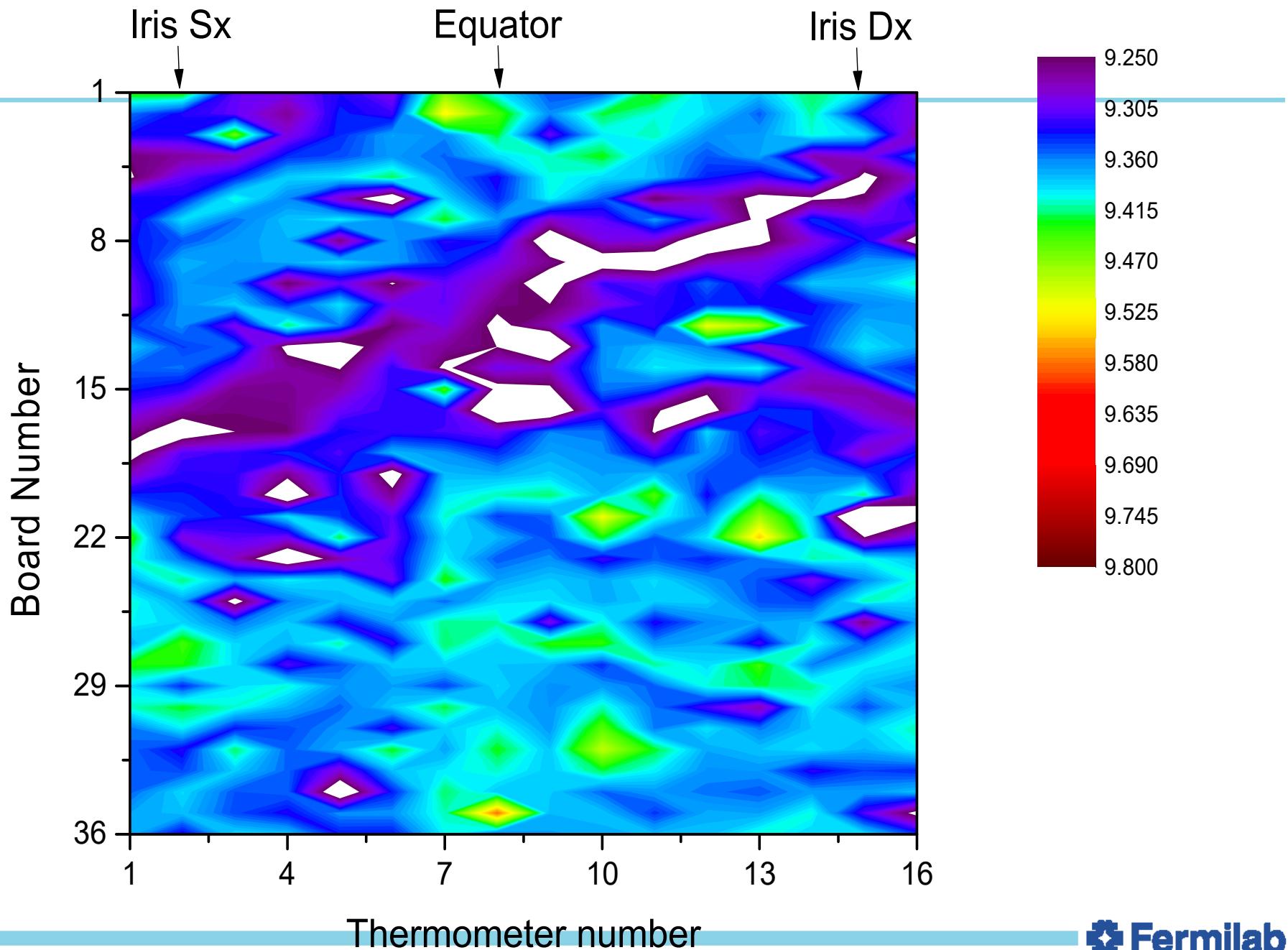


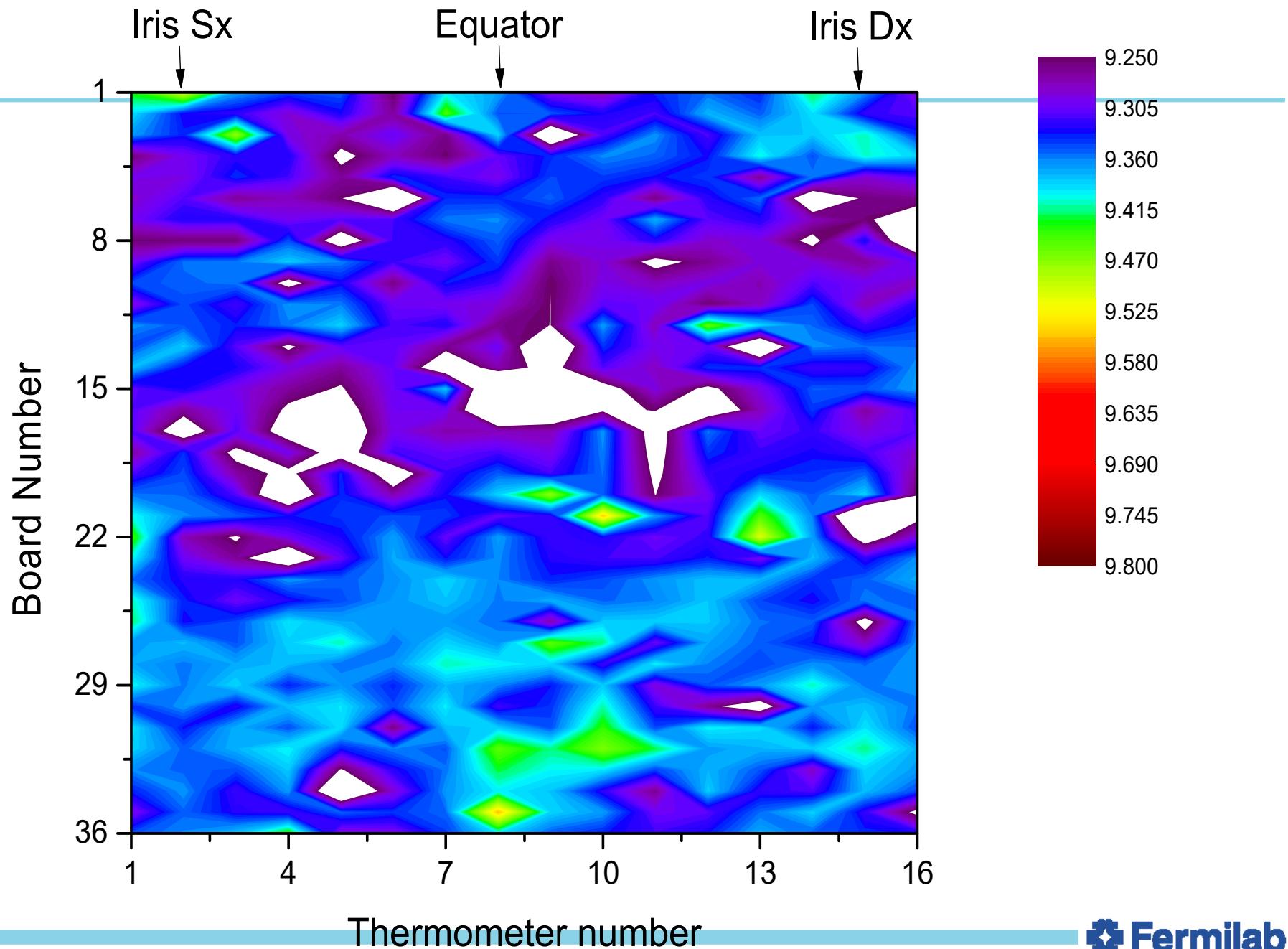


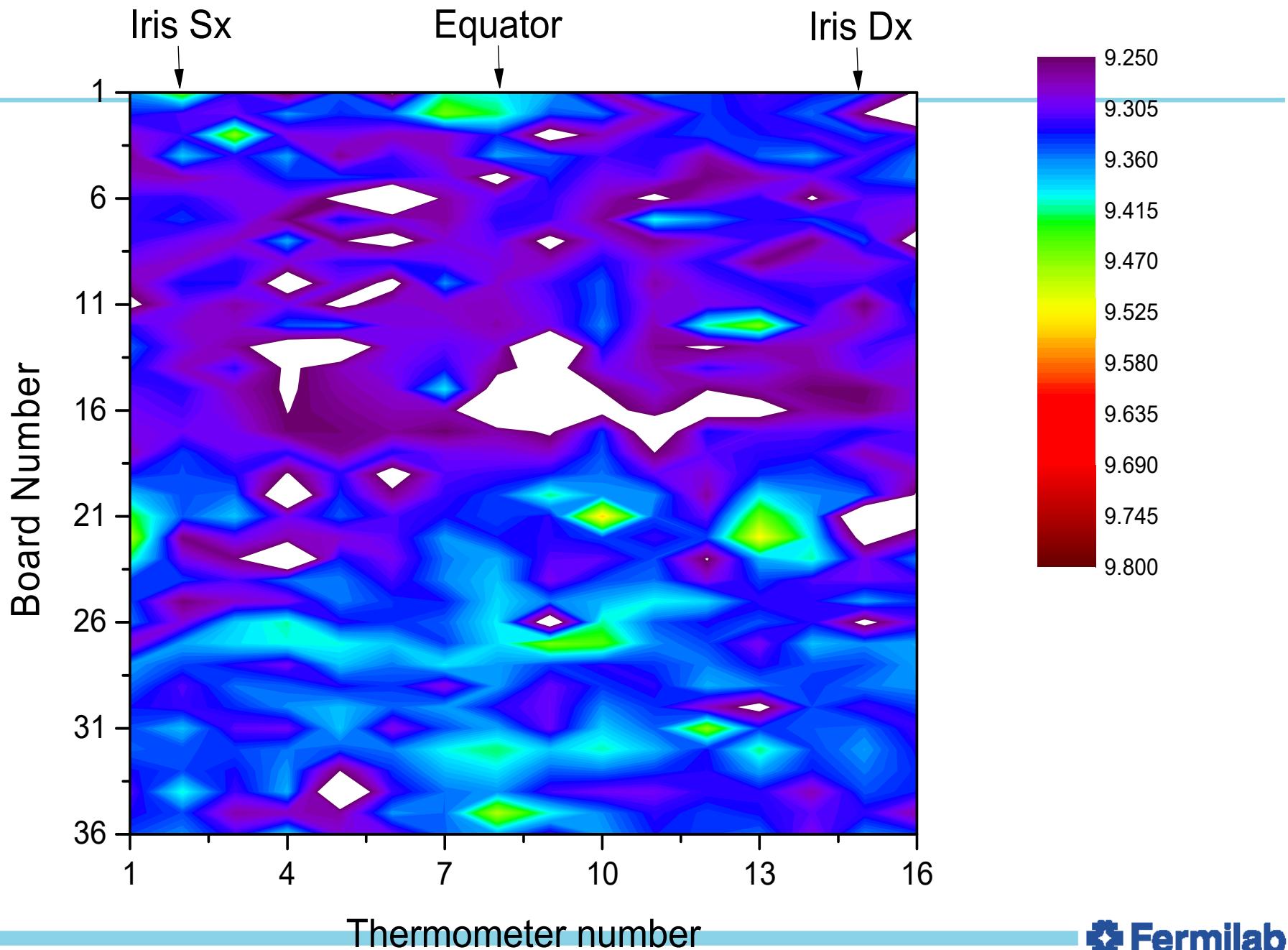


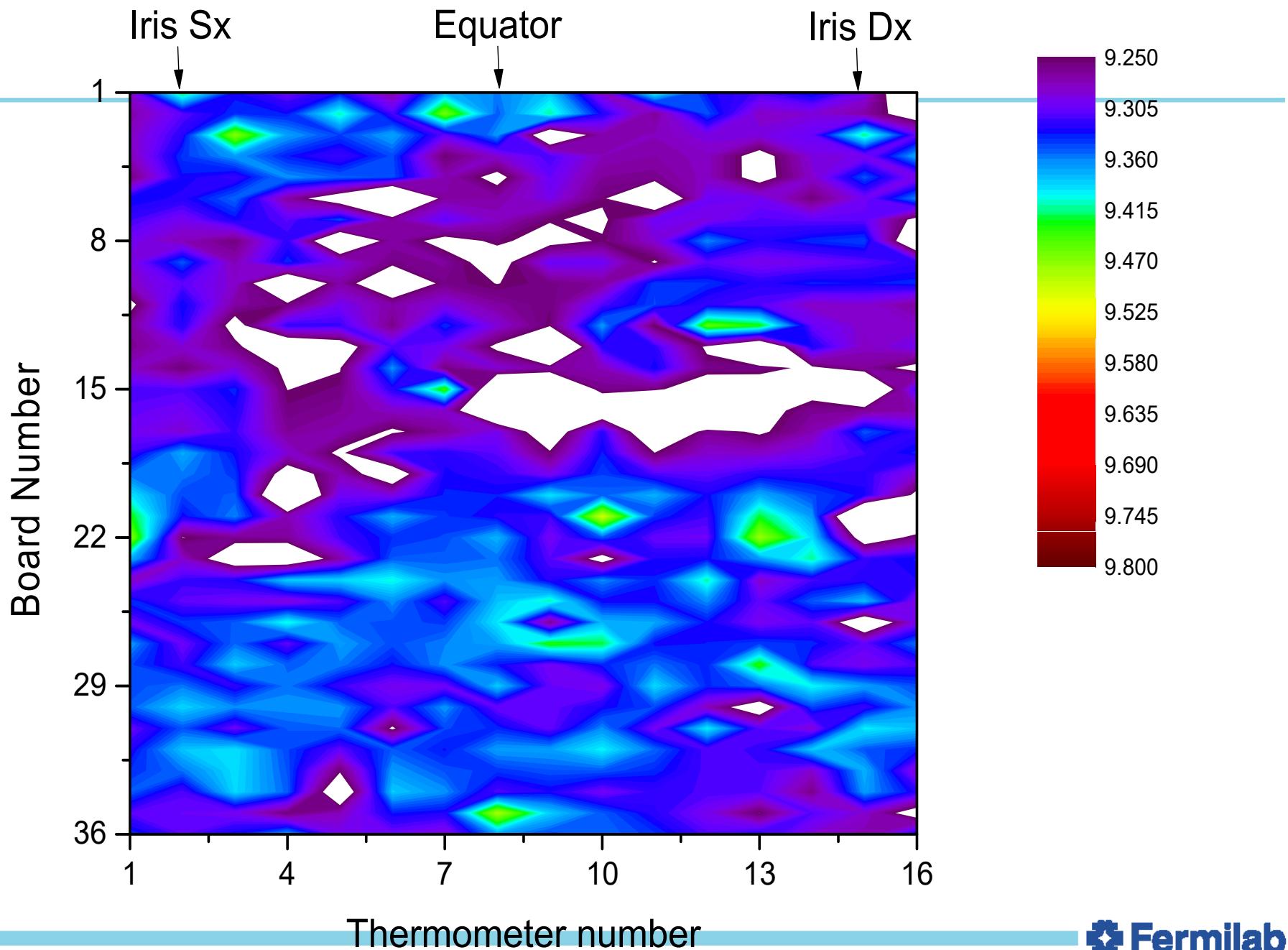


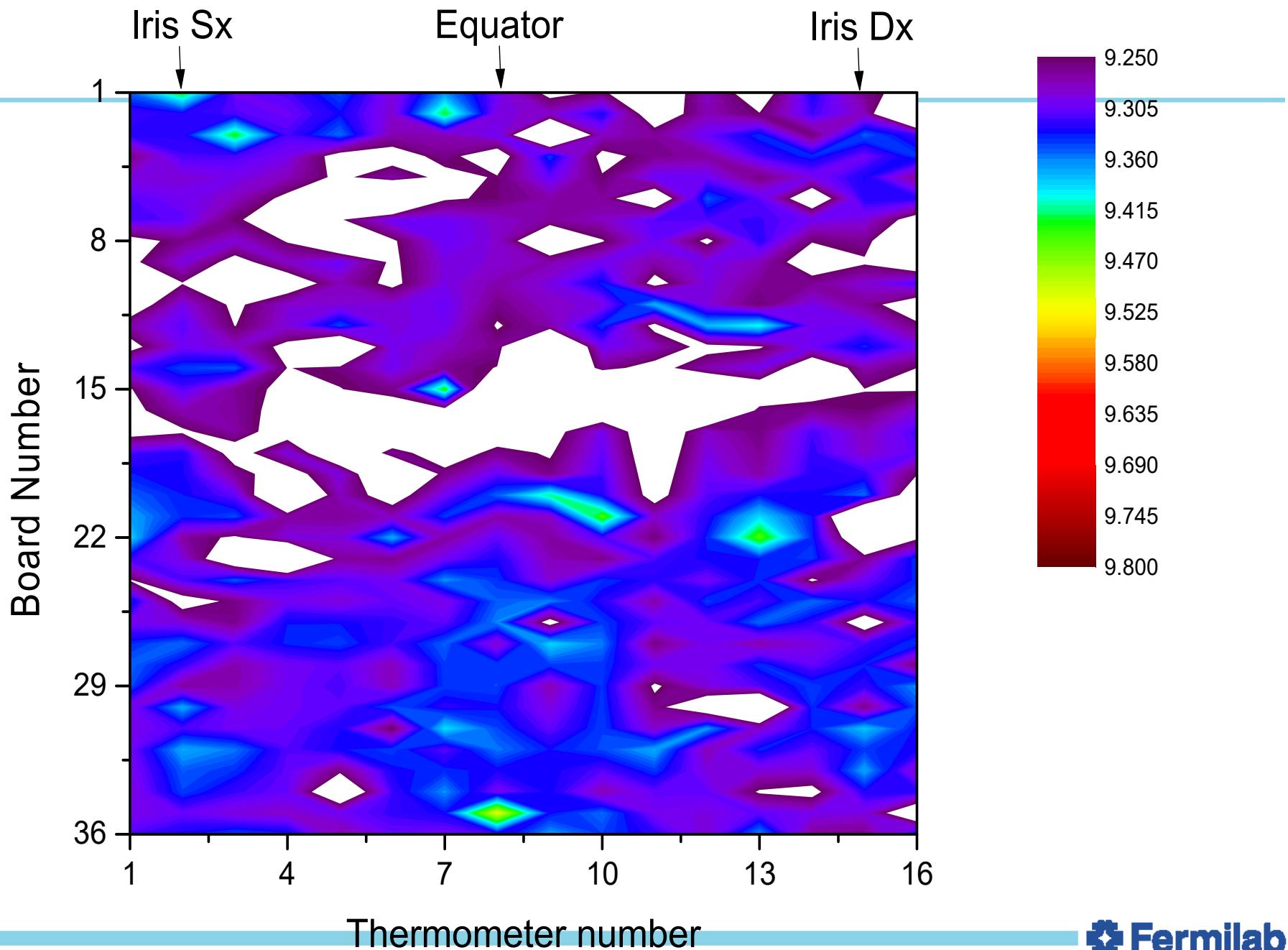


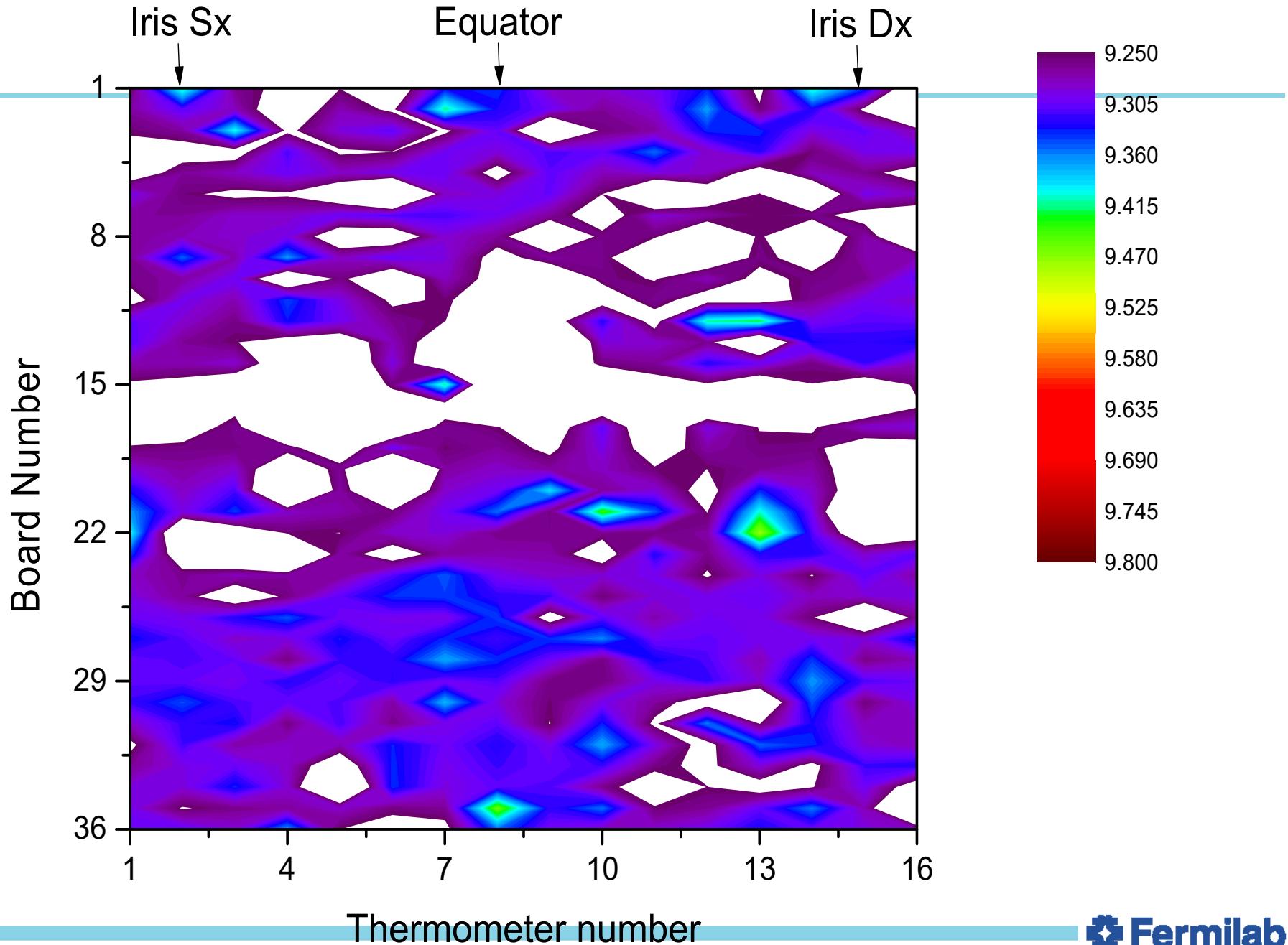


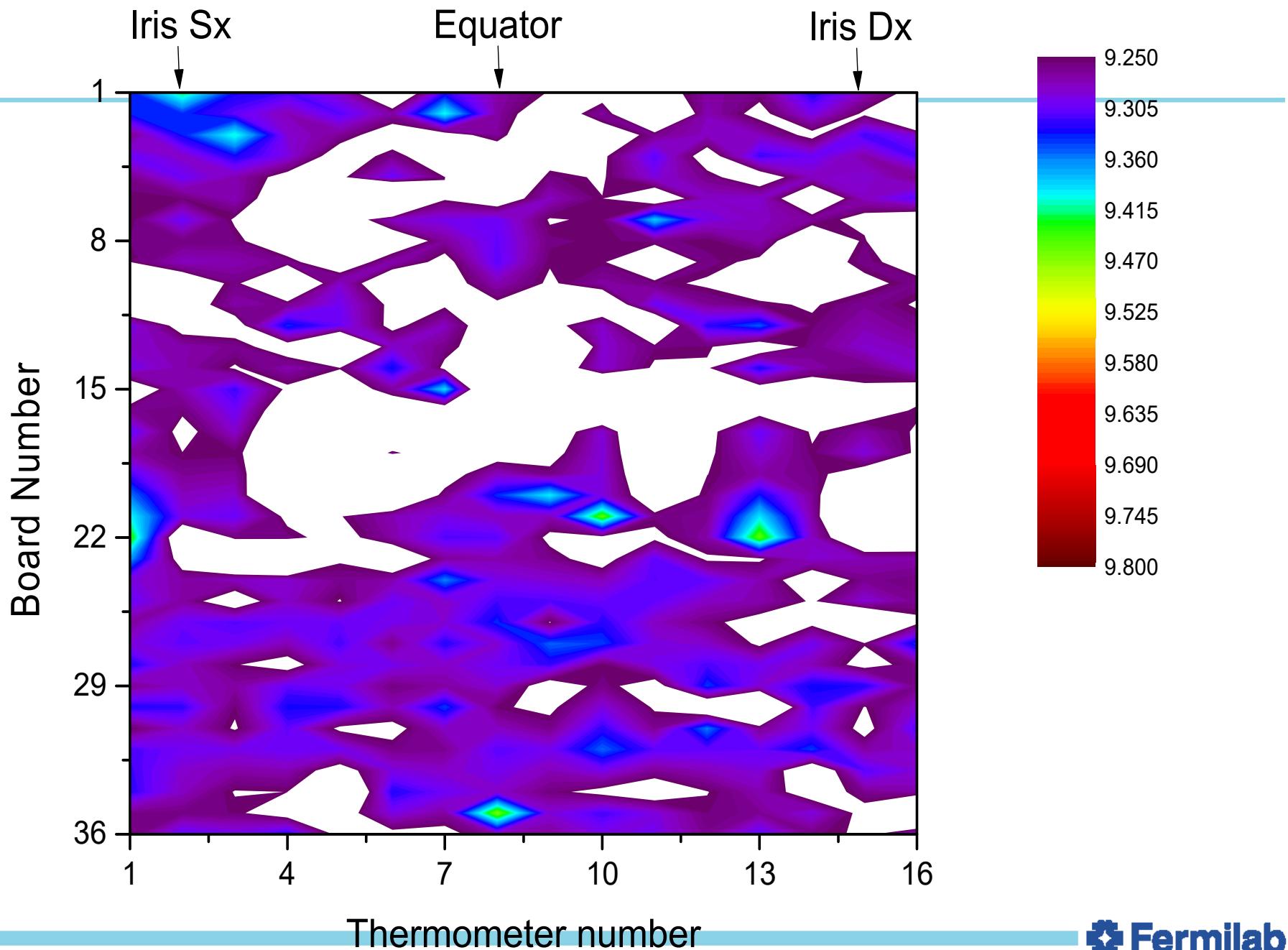


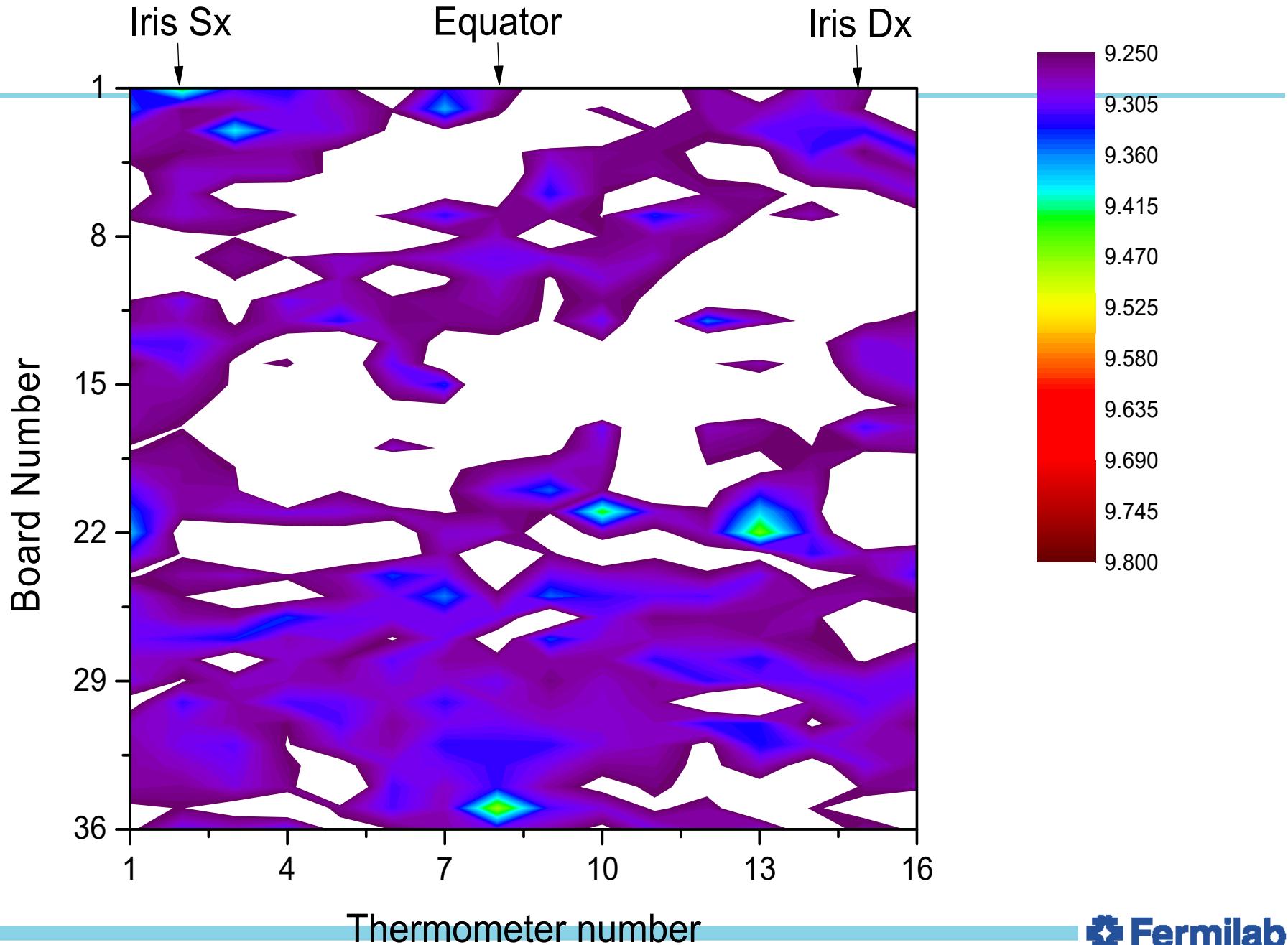


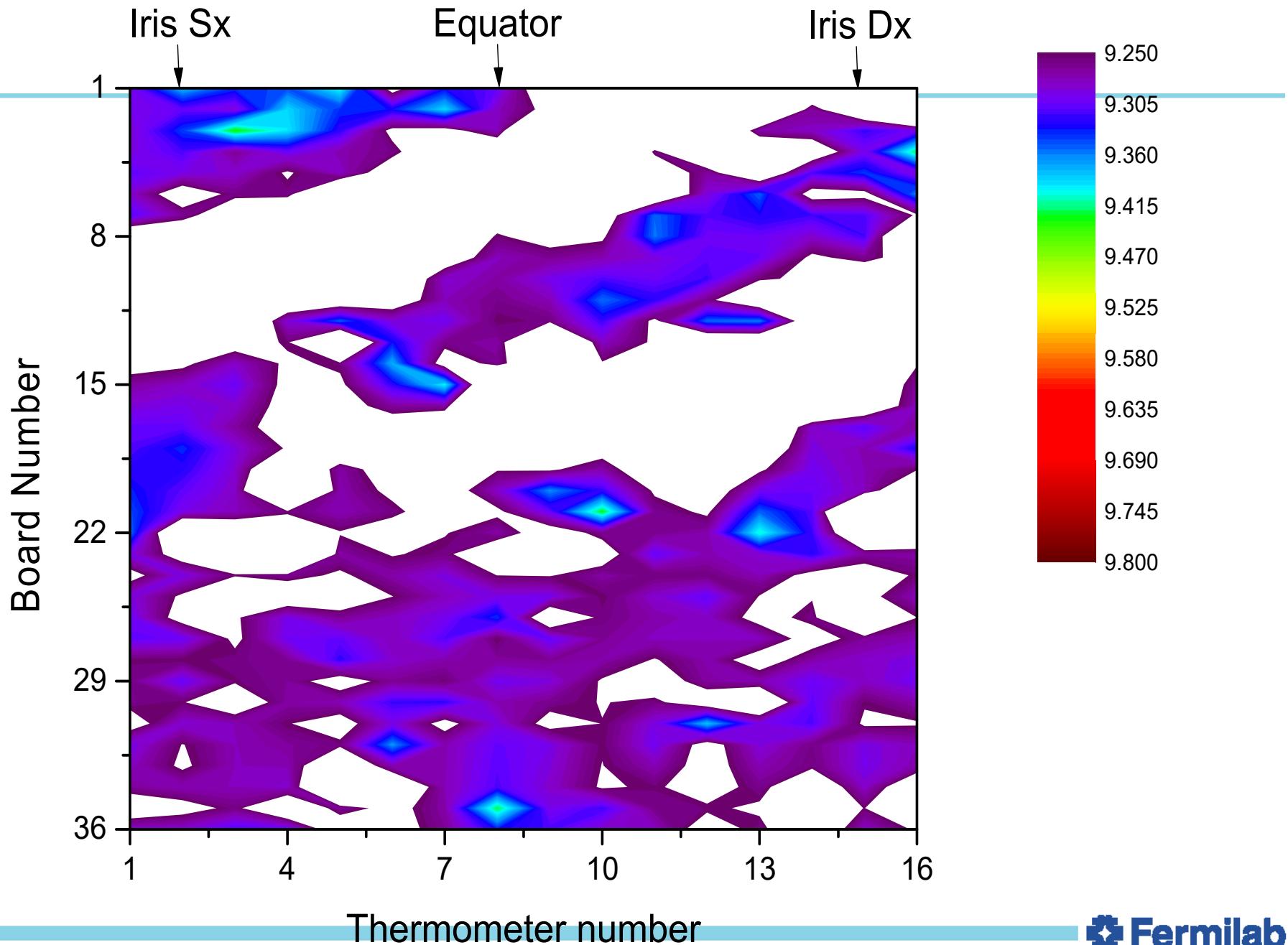


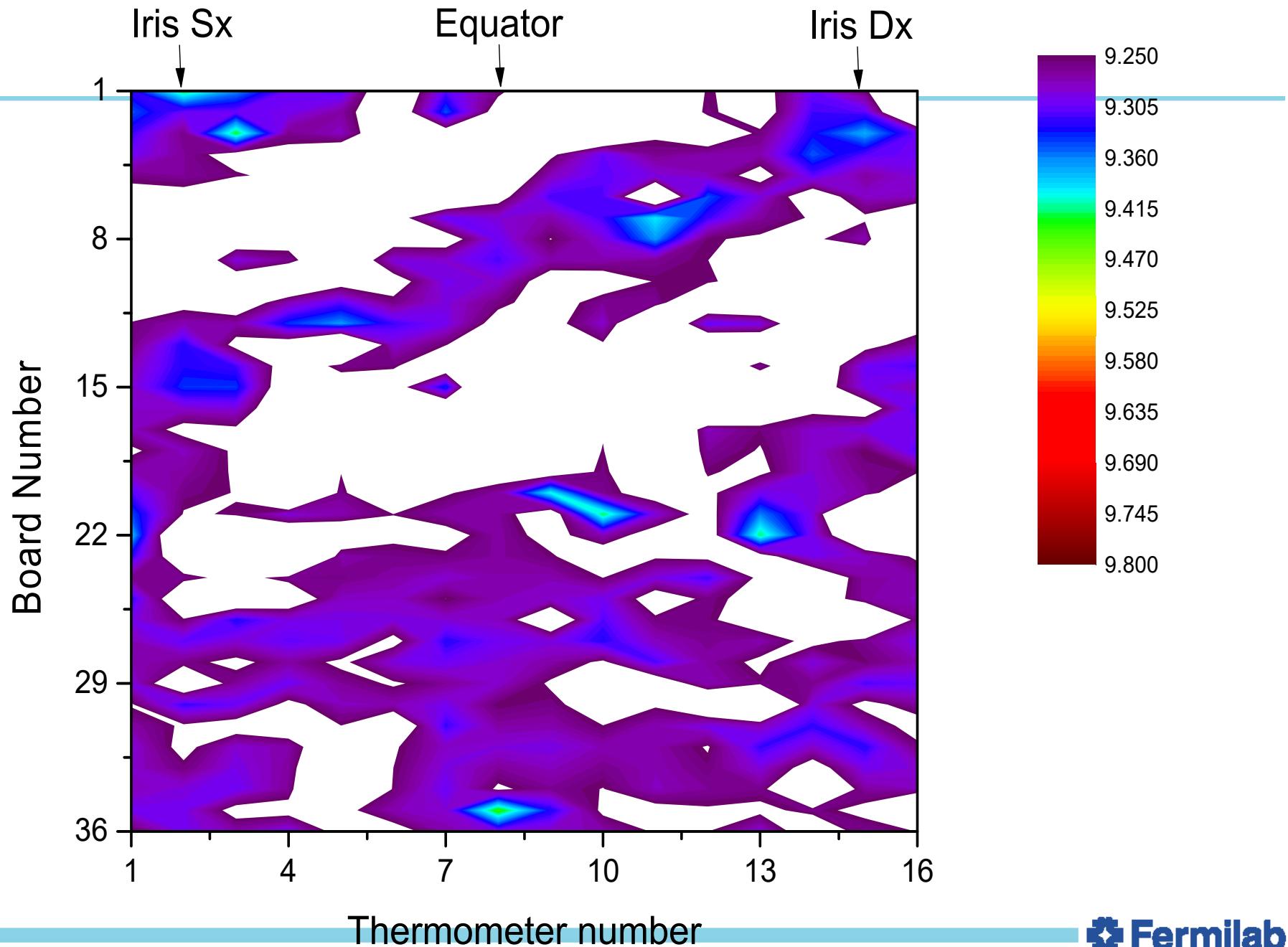


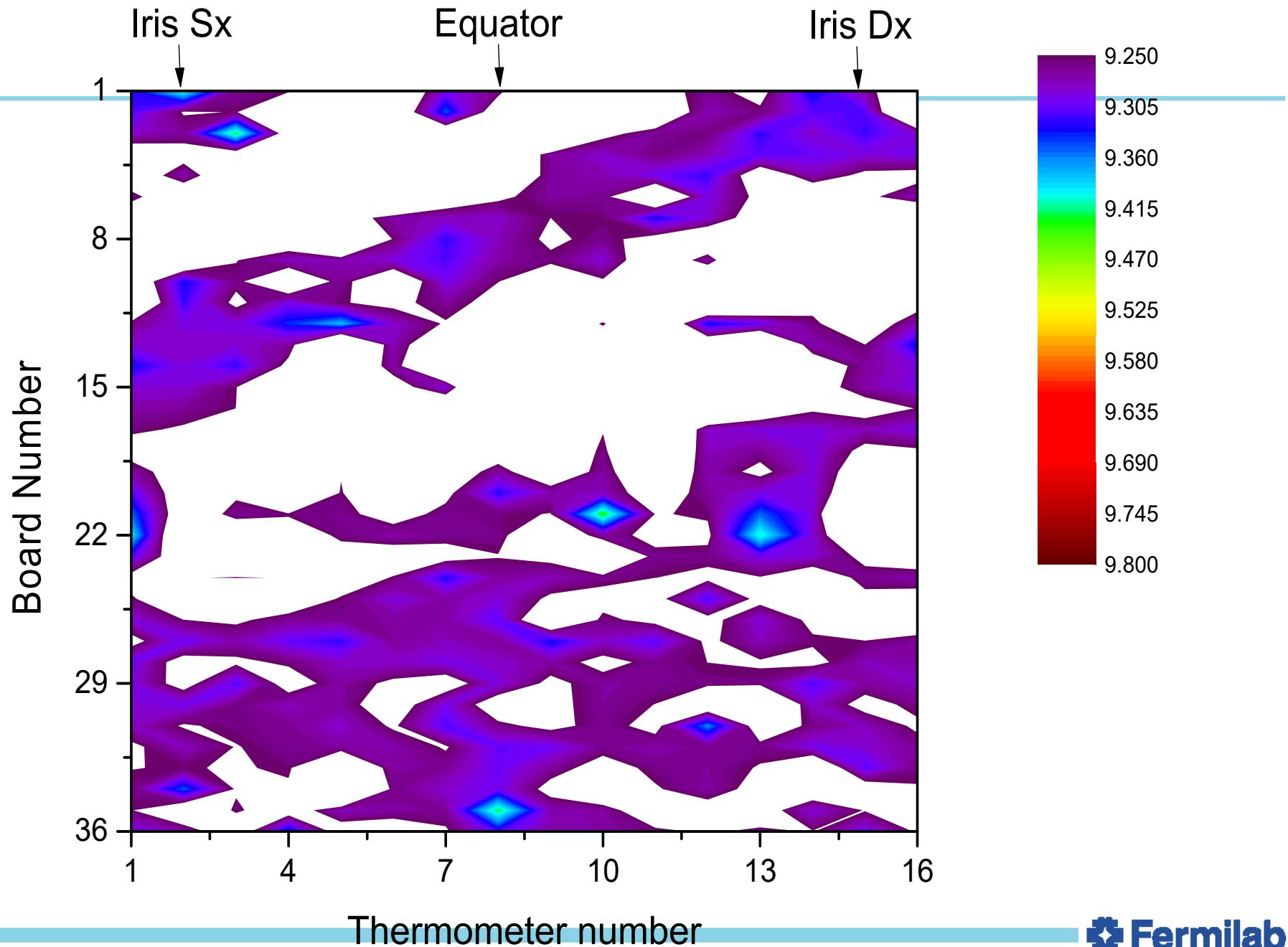


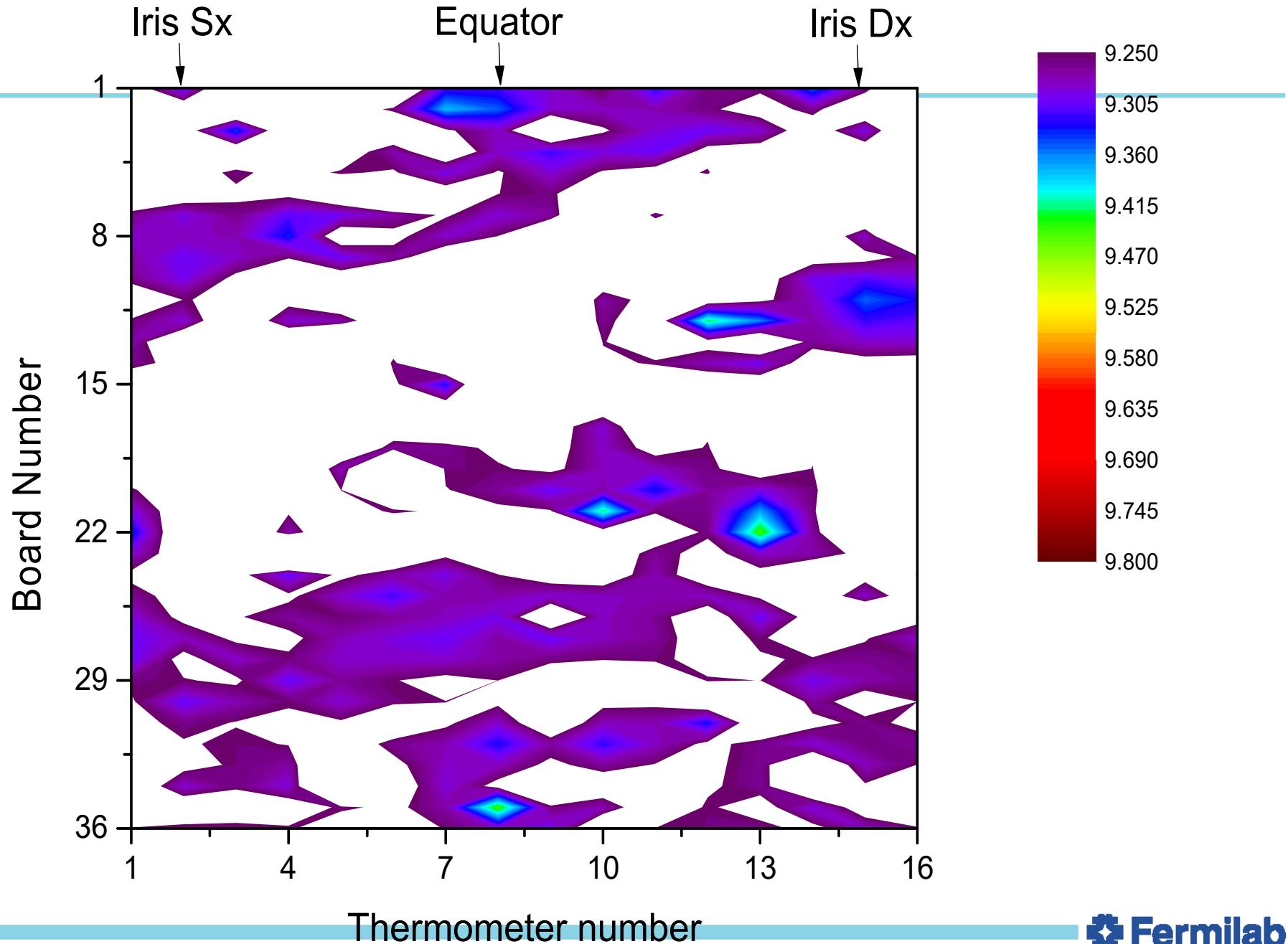


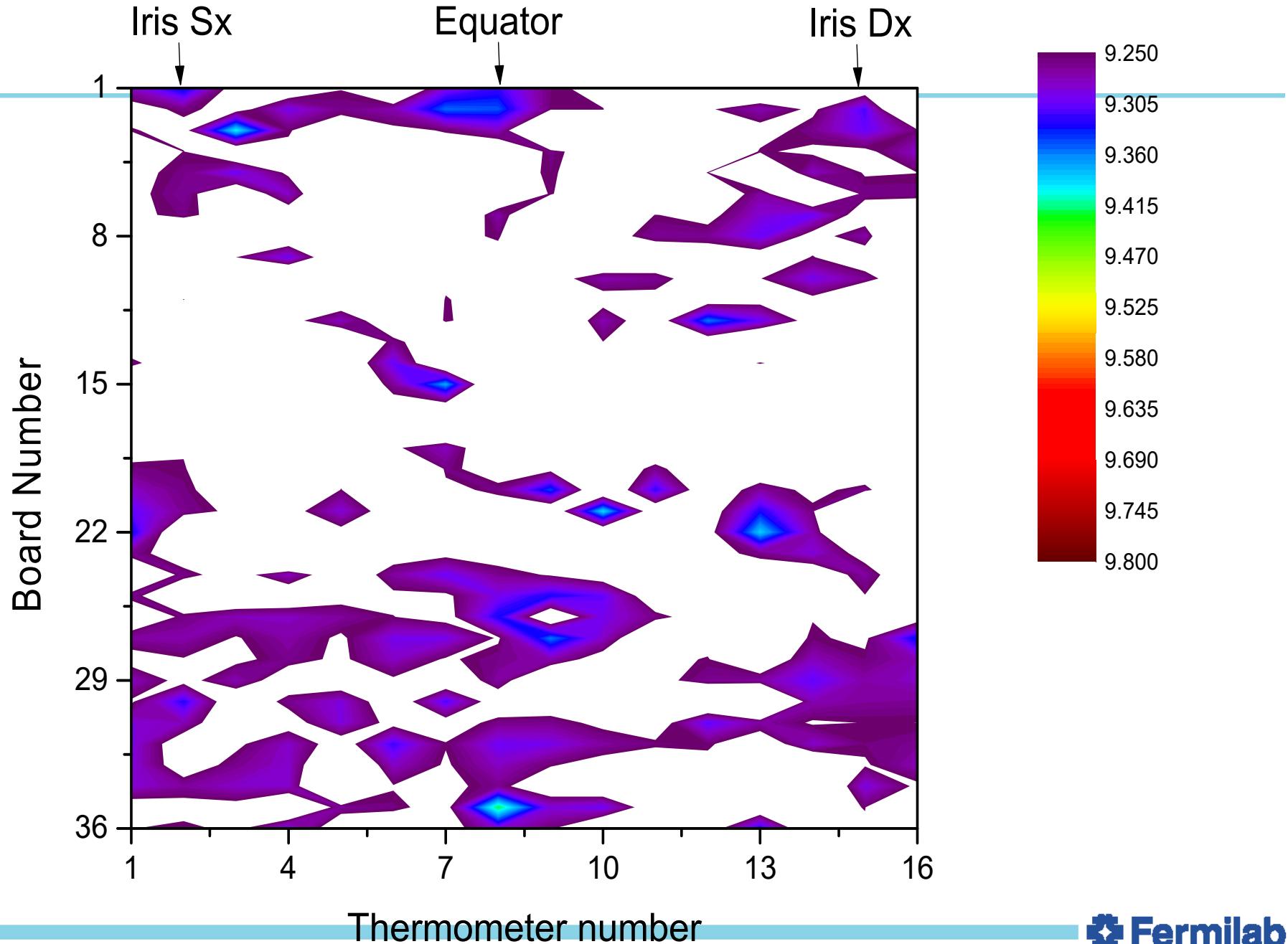


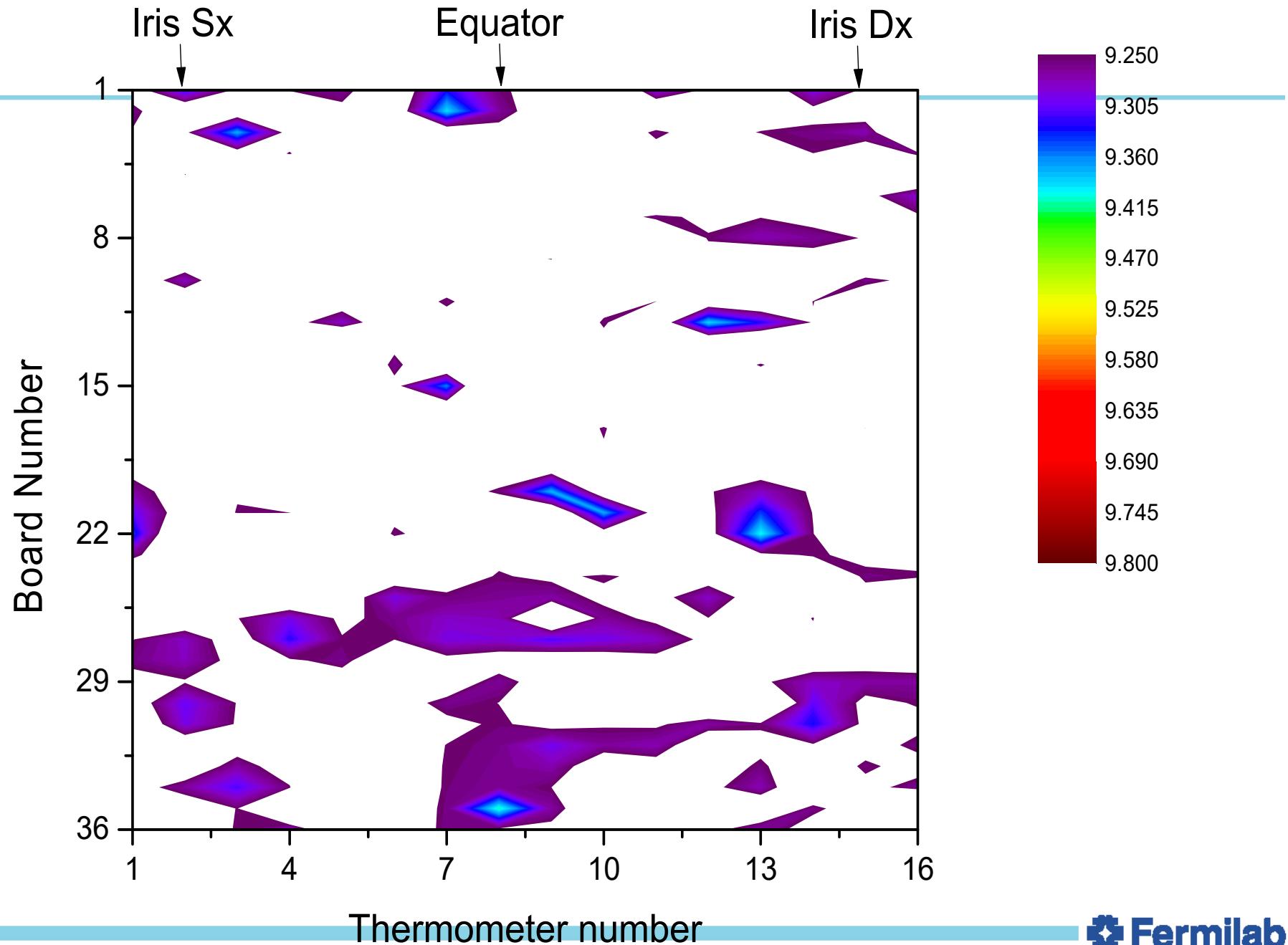


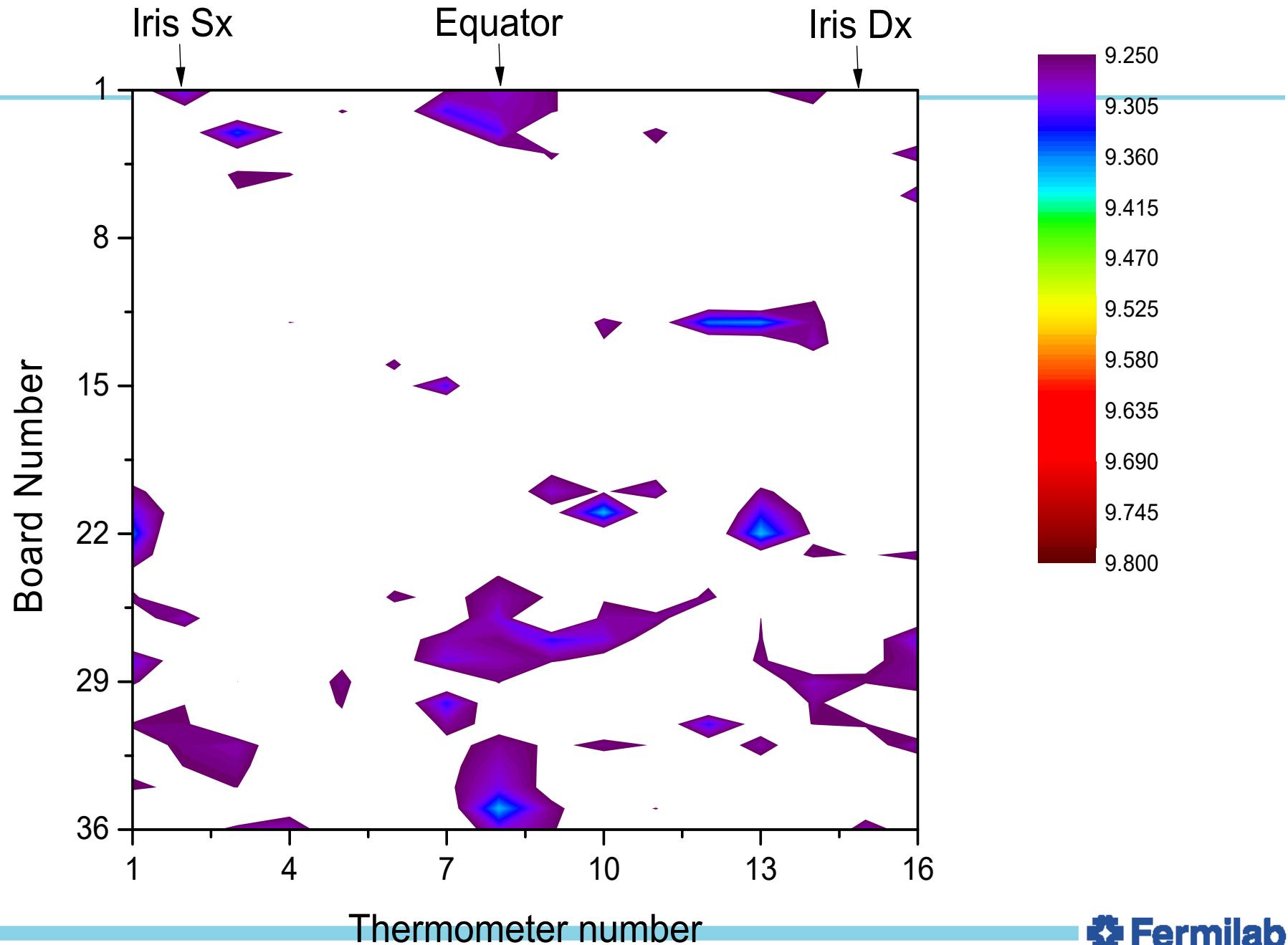


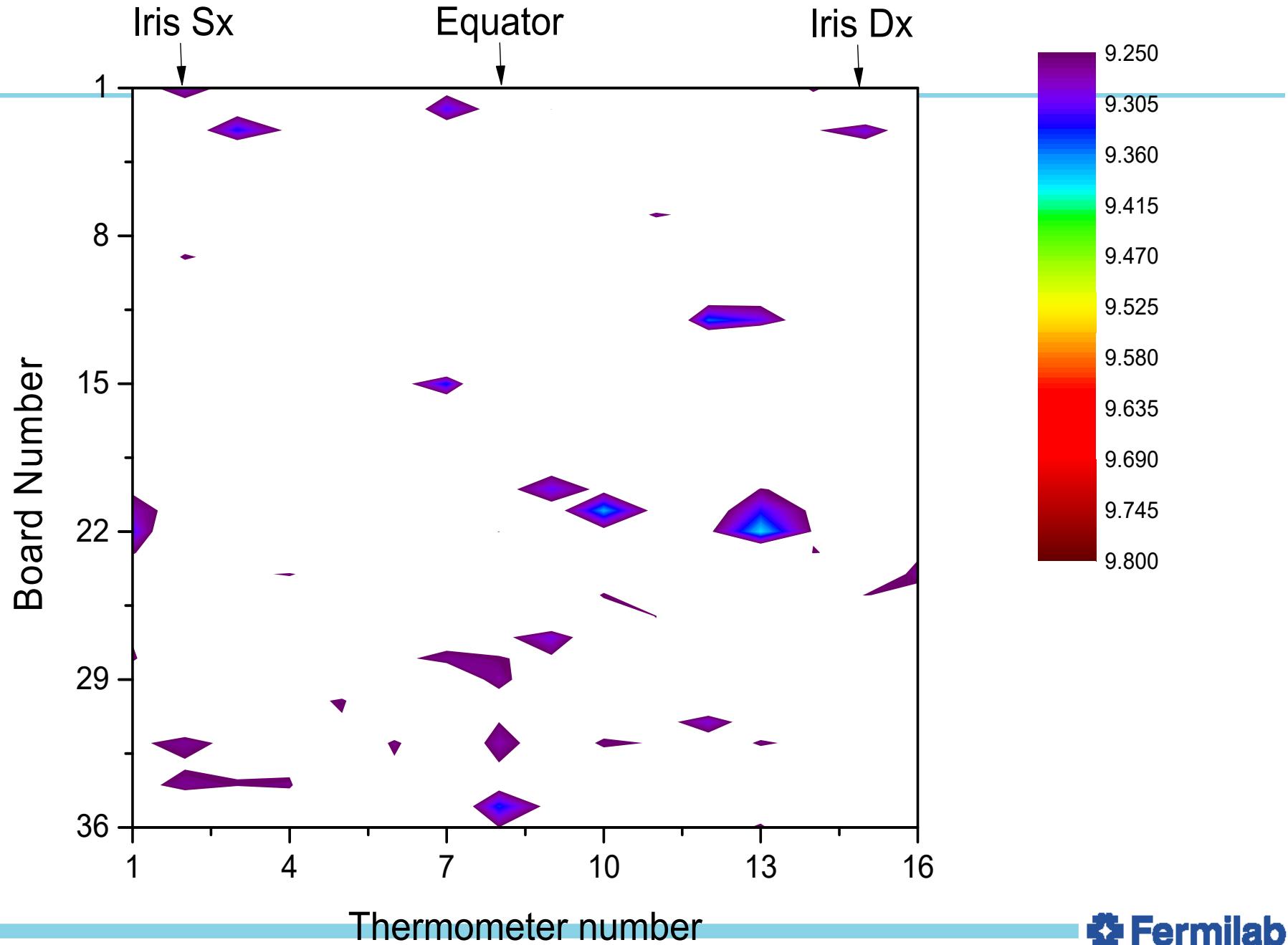


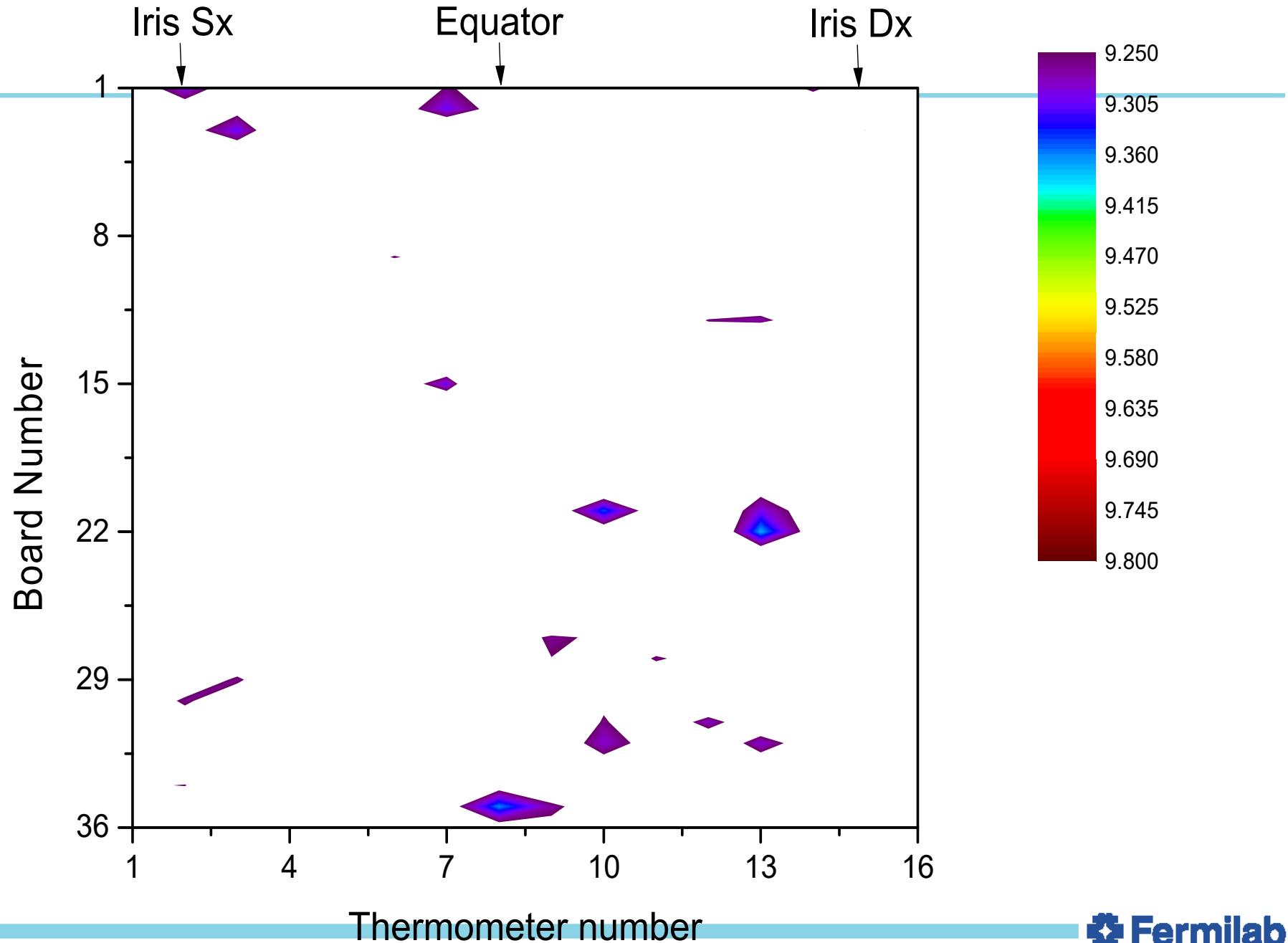


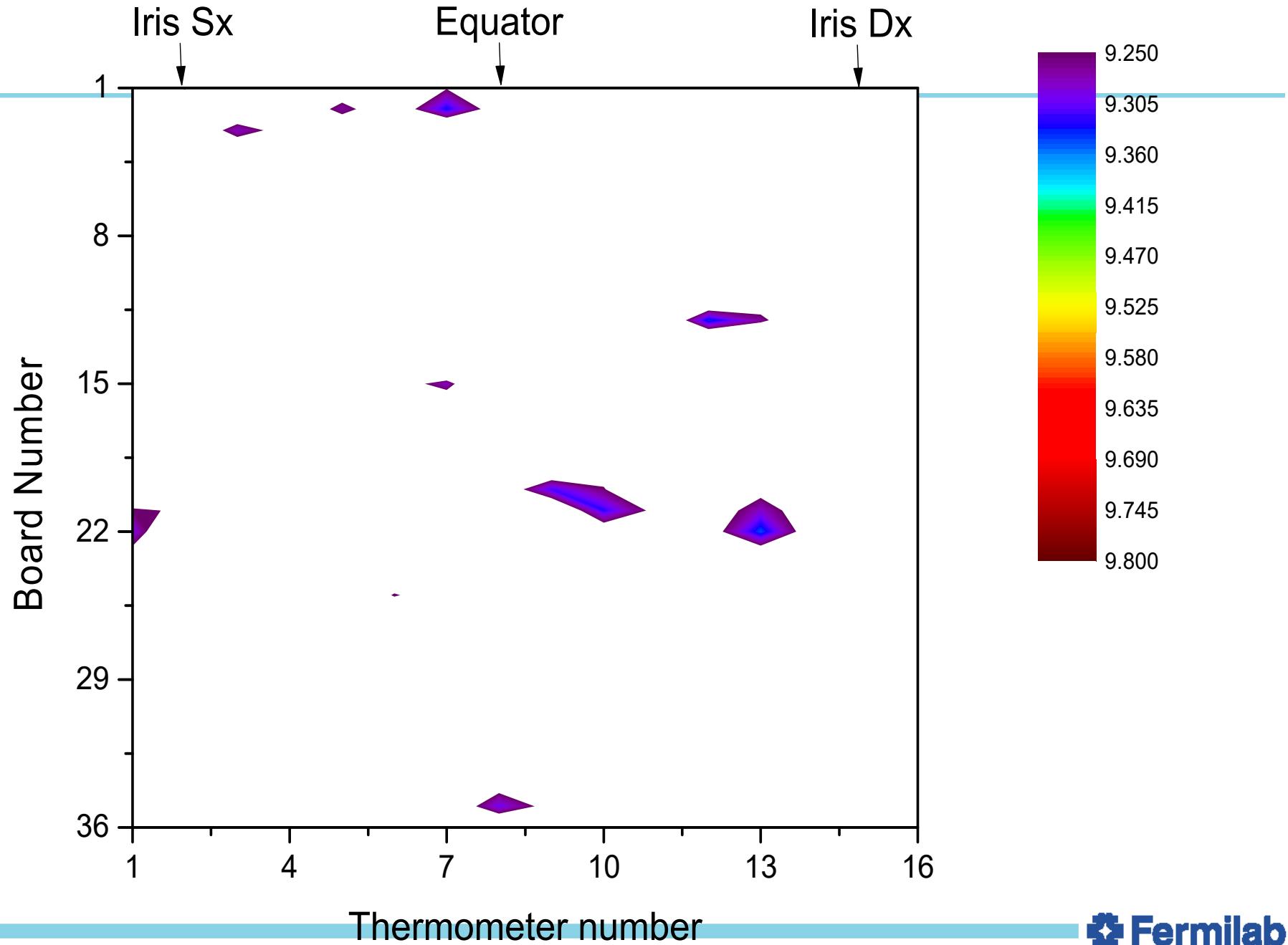


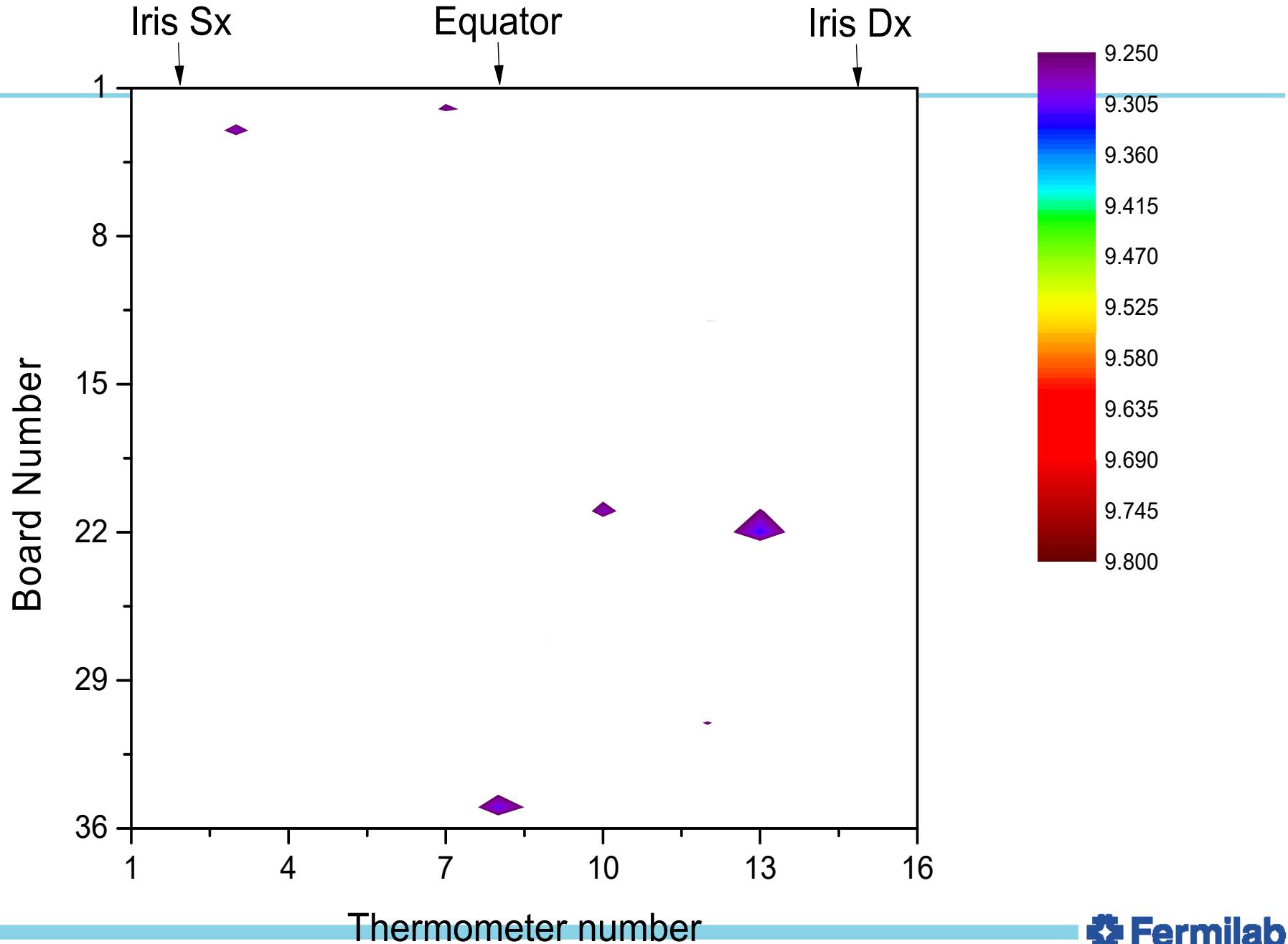


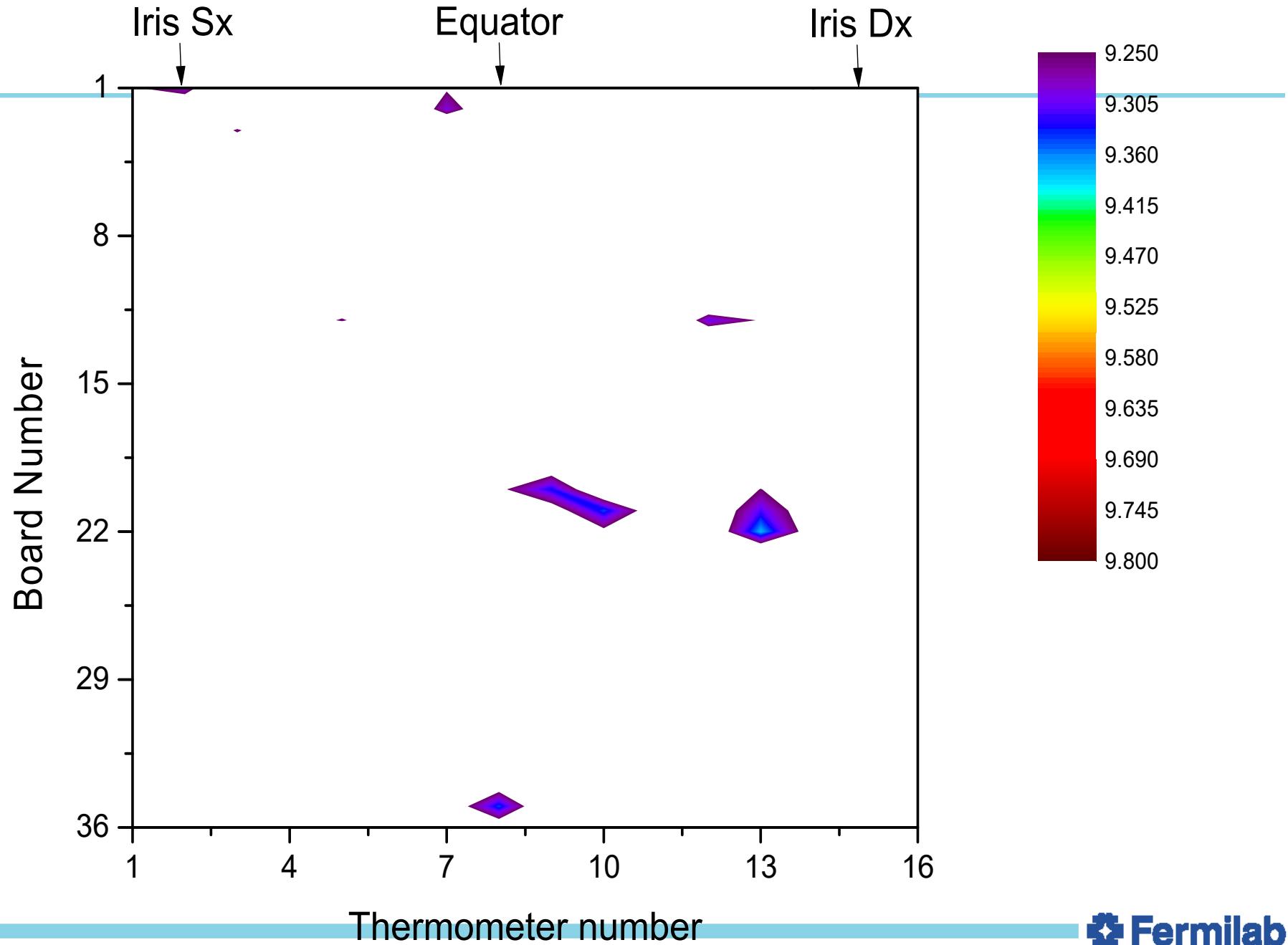


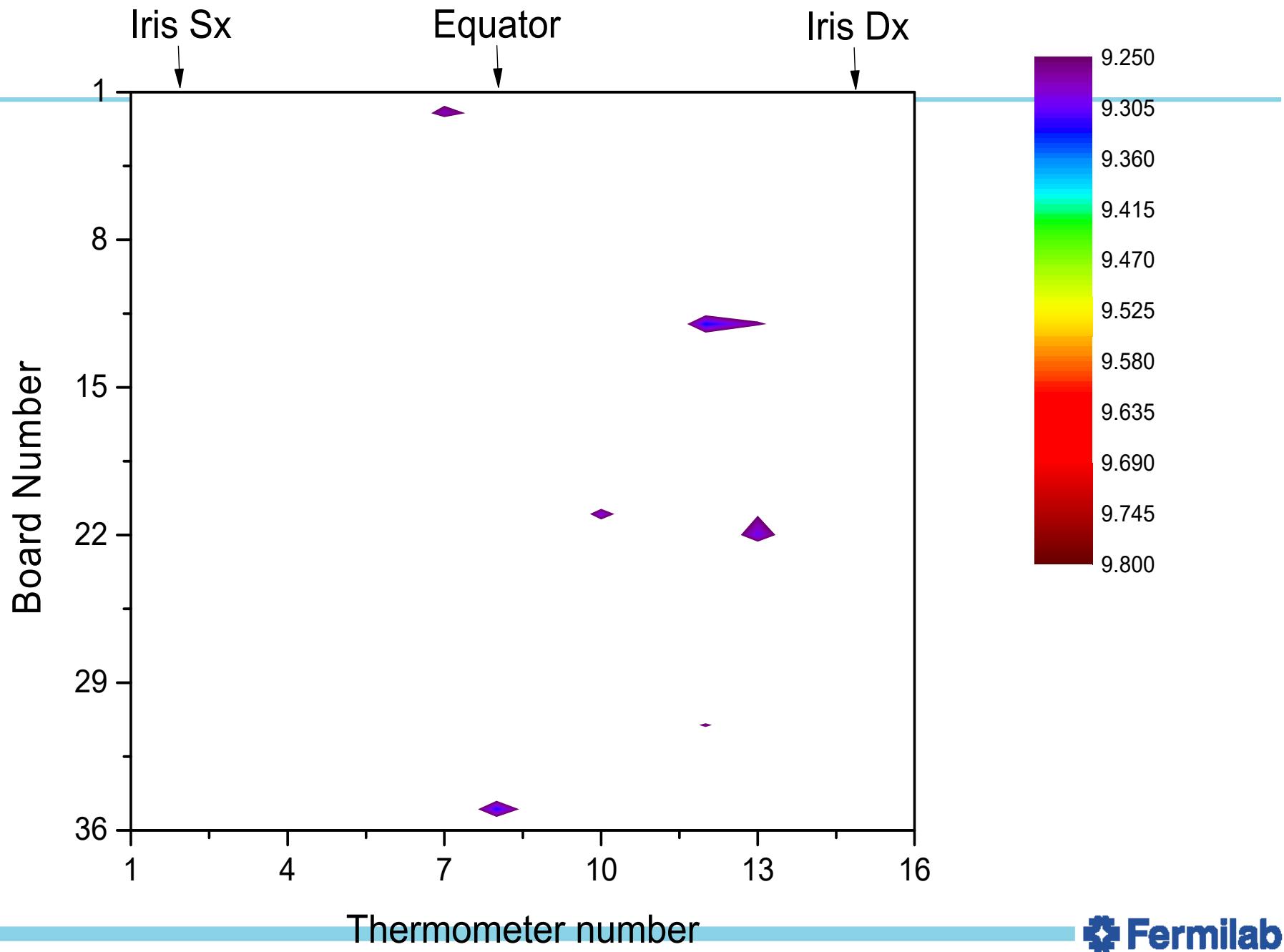


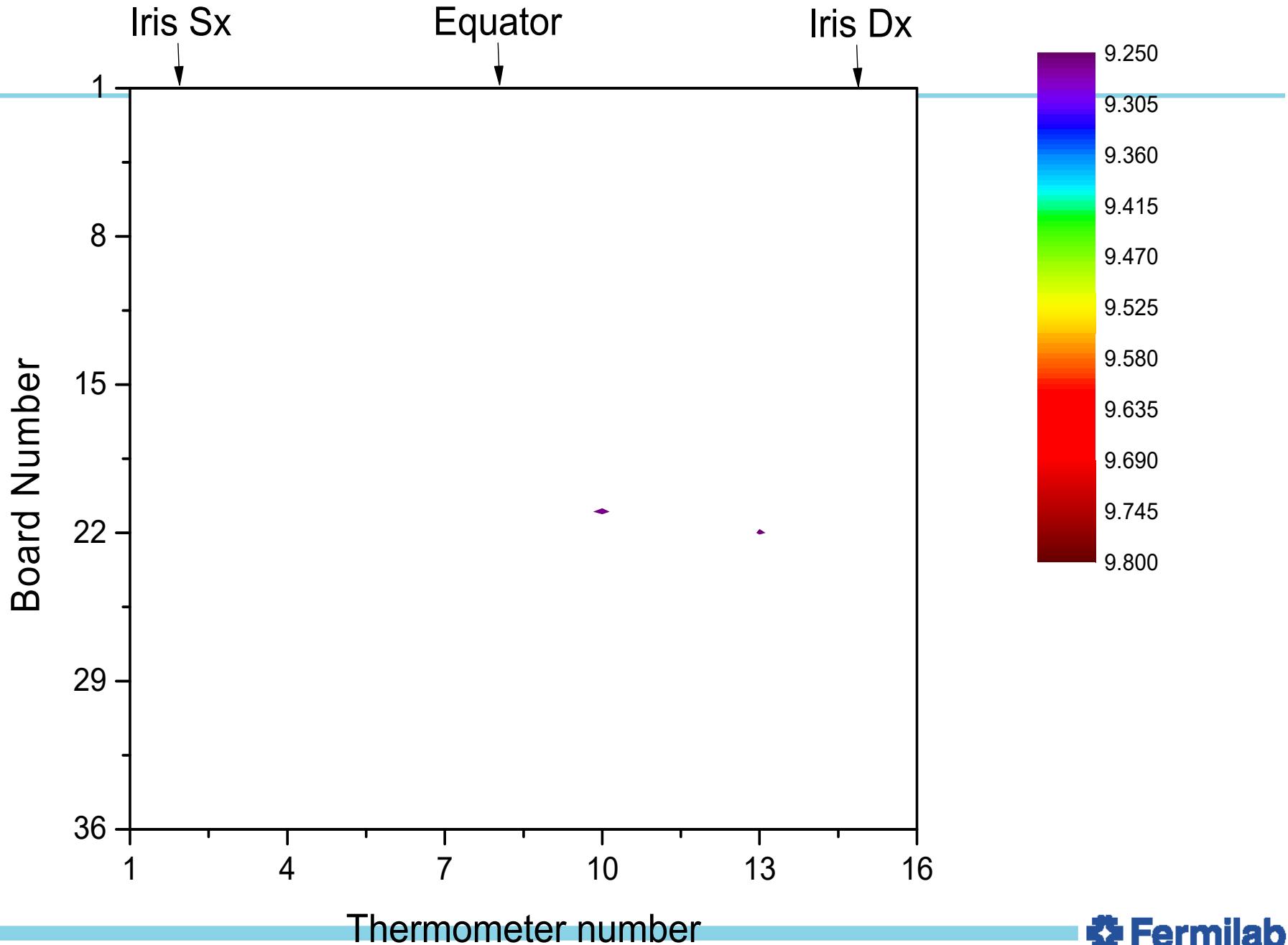


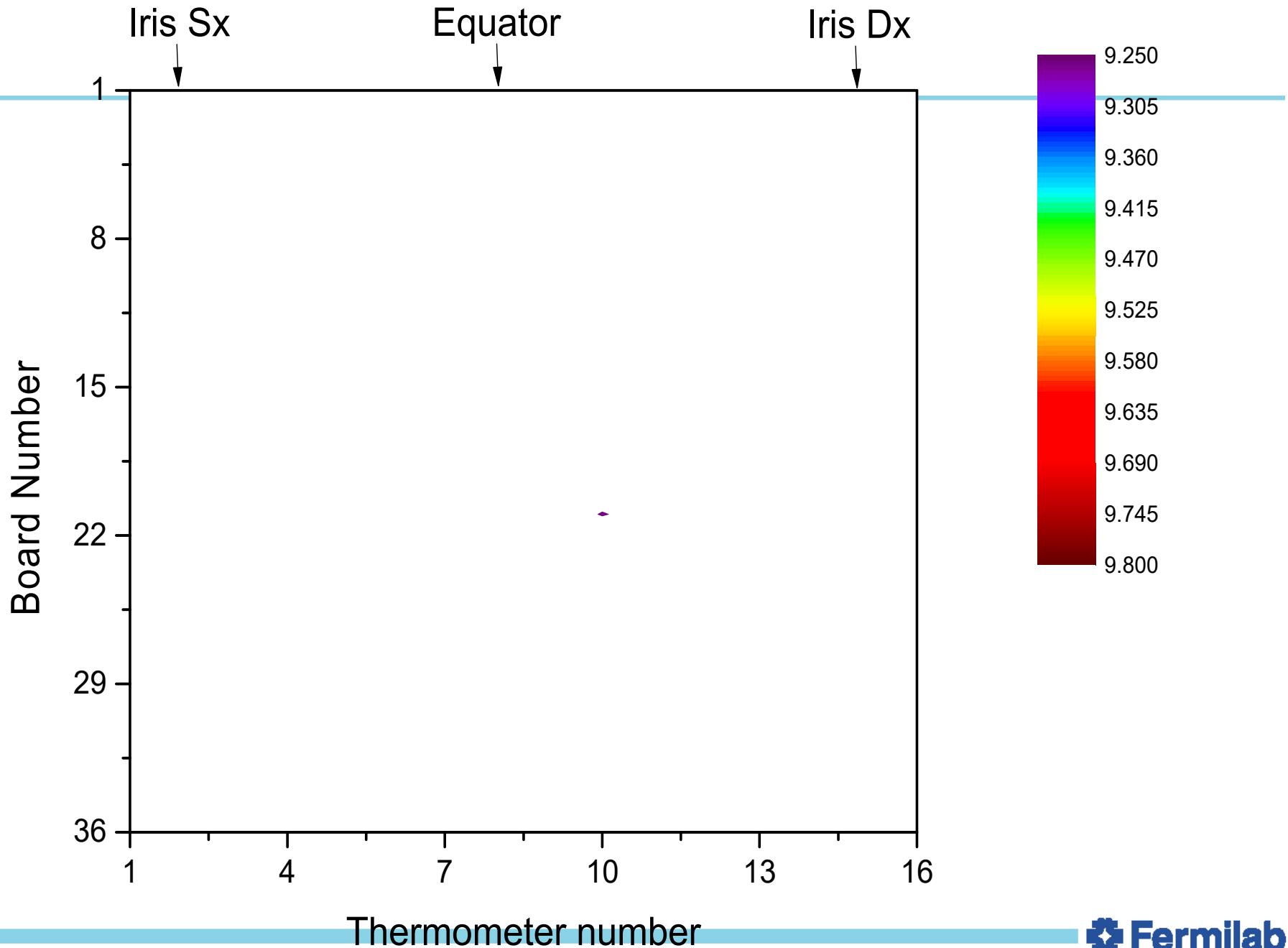




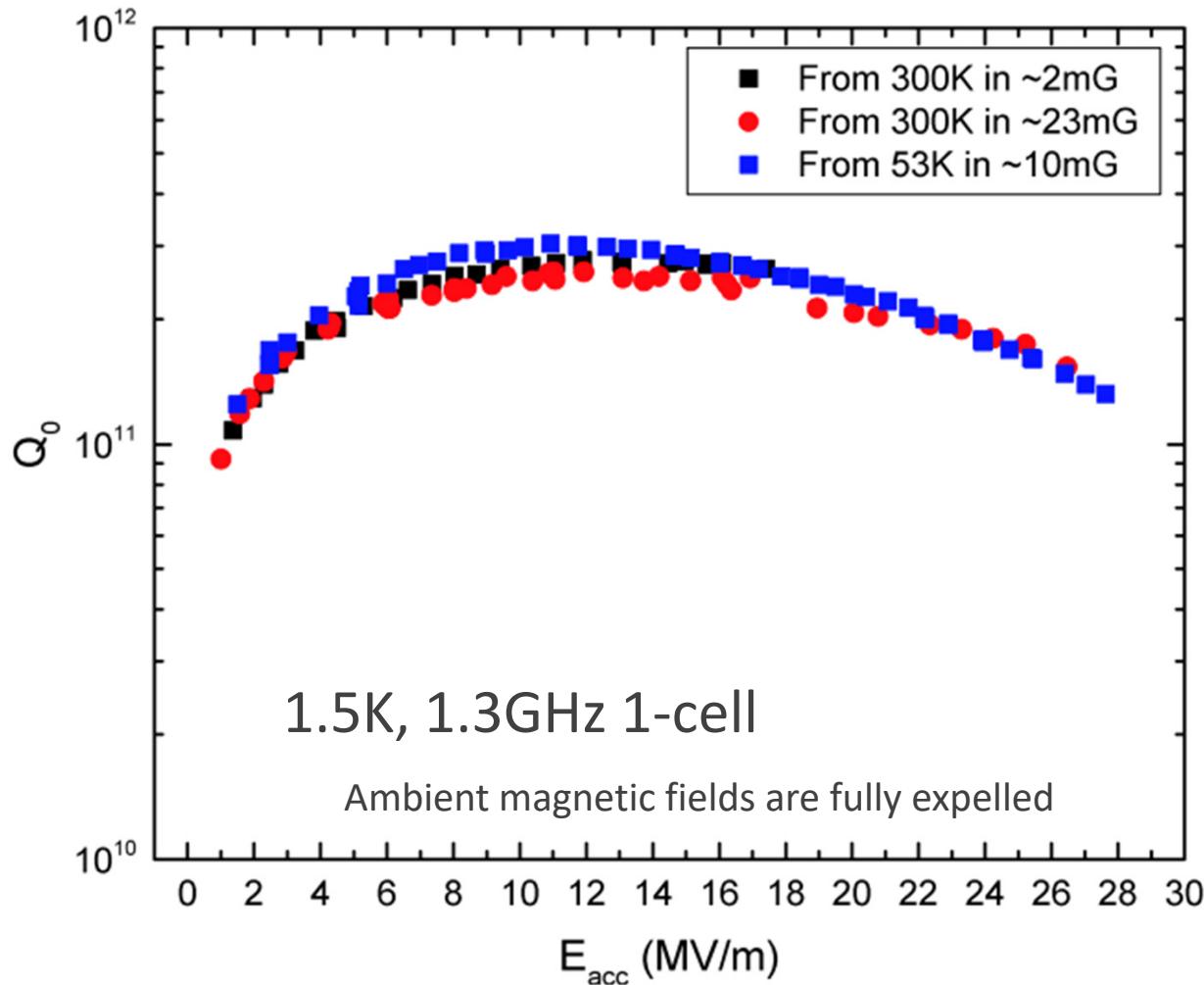








Utilizing new physics for record high Qs

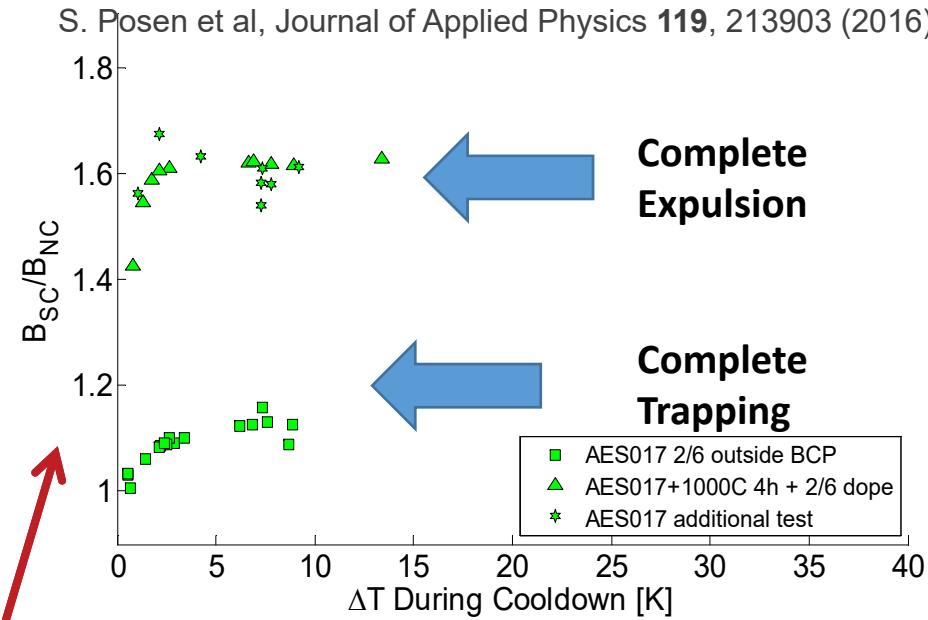


Combination of nitrogen doping and efficient flux expulsion => Record high $Q > 1e11$ up to 28 MV/m in SRF cavities

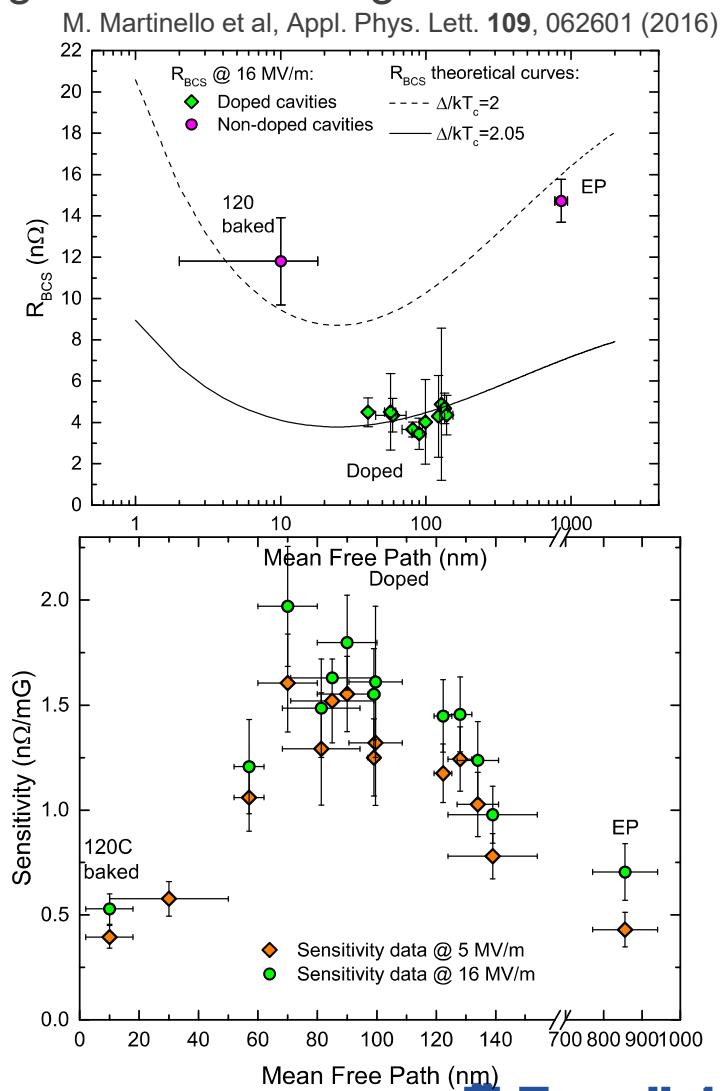
A. Romanenko, A. Grassellino, A. C. Crawford, D. A. Sergatskov, and O. Melnychuk, Appl. Phys. Lett. **105**, 234103 (2014)

Dependence on material, and flux sensitivity

- Substantial progress in doping refinement and magnetic field management:
 - Flux trapping/detrapping
 - sensitivity to mag field optimization
 - magnetic shielding improvement/new ideas
- Crucial to retain performance in accelerator

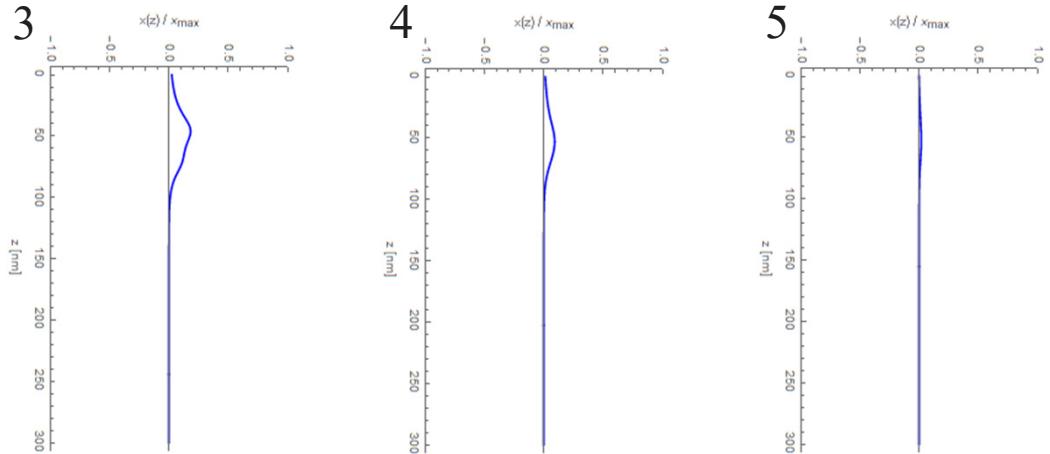
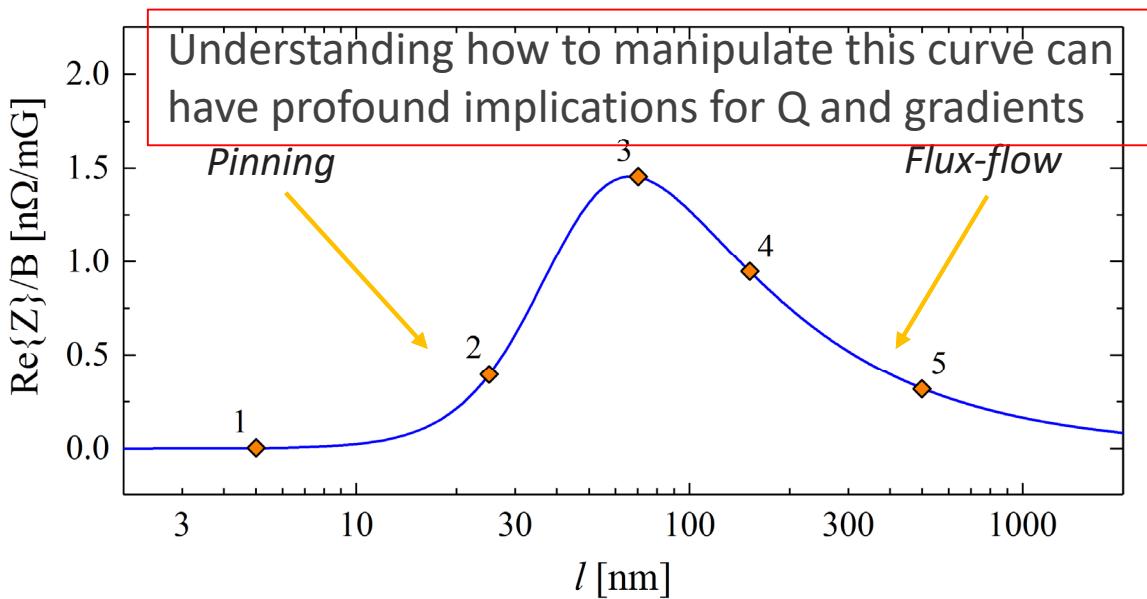
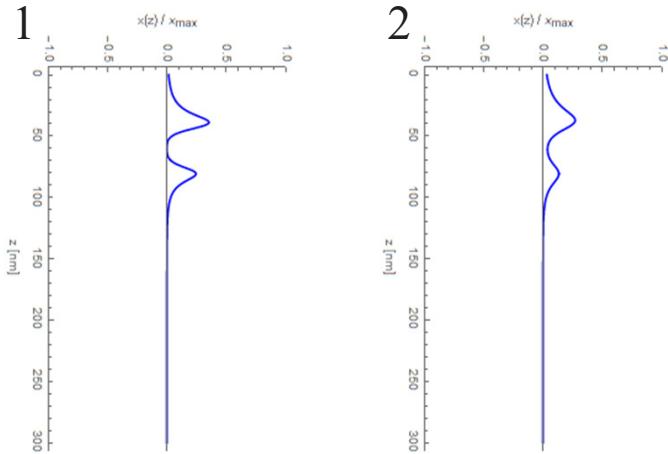


These new findings guided a crucial modification of the baseline processing for LCLS-2



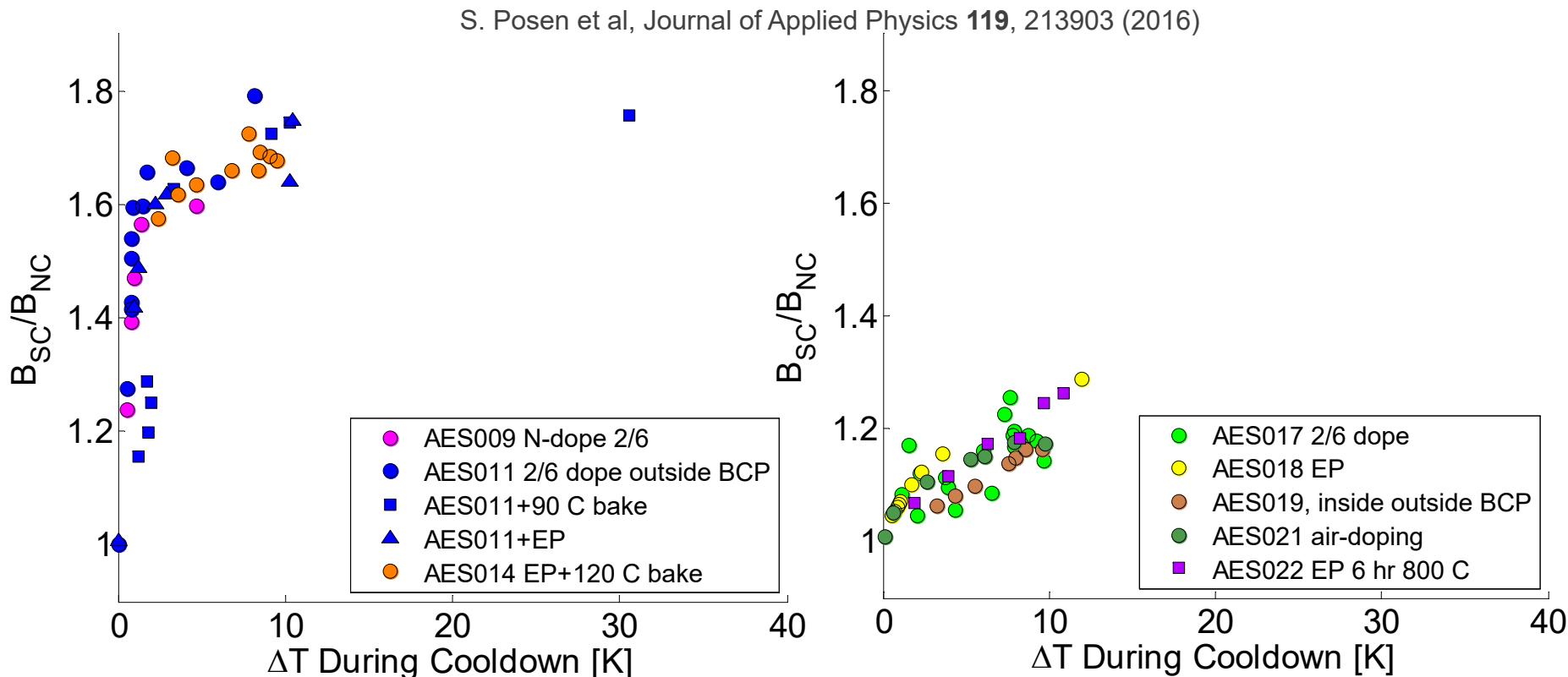
Understanding trapped flux losses

- In the *pinning regime* vortices are constrained by the pinning centers
- In the *flux-flow regime* the vortex oscillation is counteracted by the material viscosity



M. Checchin *et al.*, Supercond. Sci. Technol. **30**, 034003 (2017)

Quickly Apparent Trend With Batches of AES Cavities

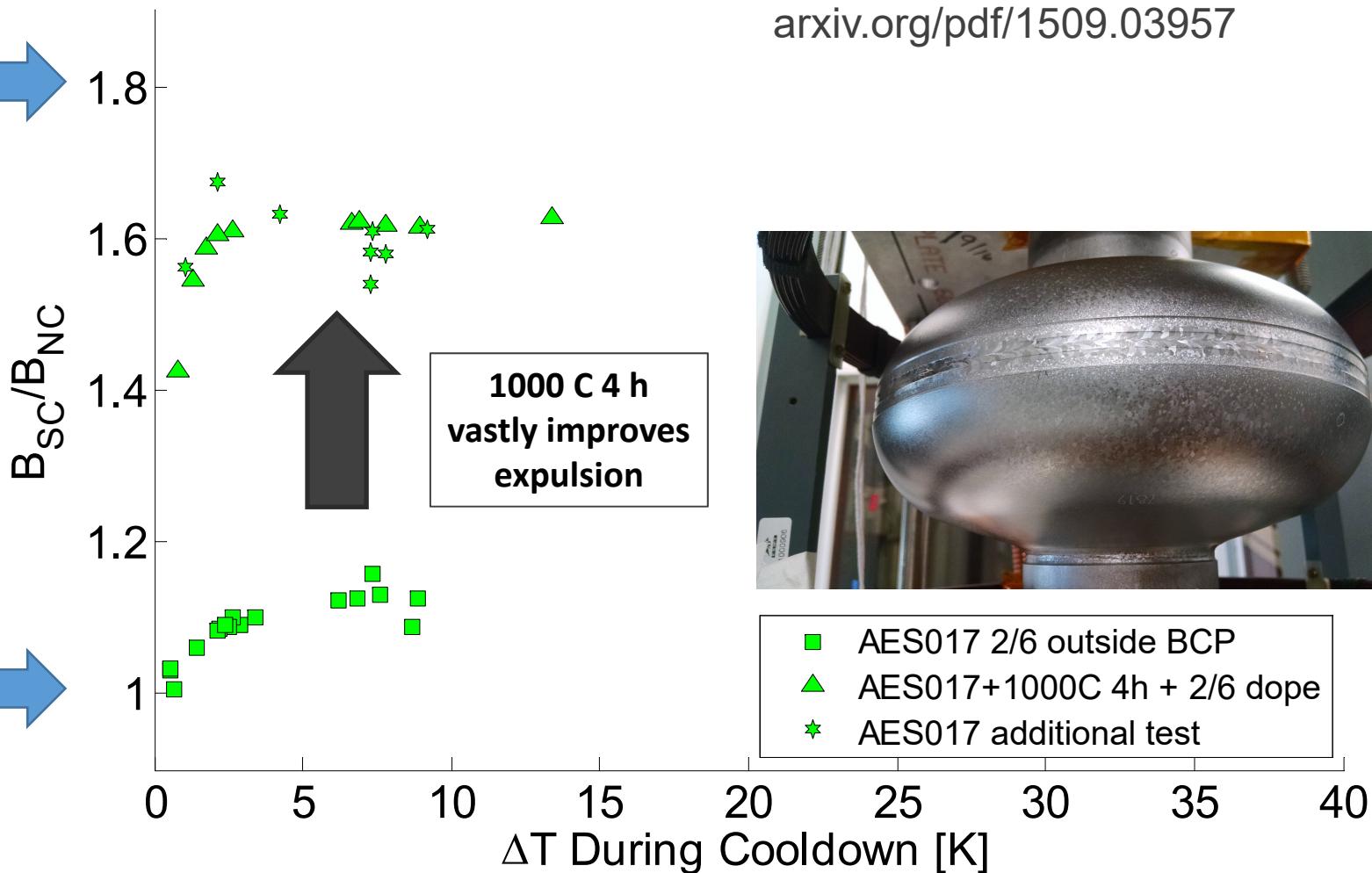


AES Single Cells Batch 1

AES Single Cells Batch 2

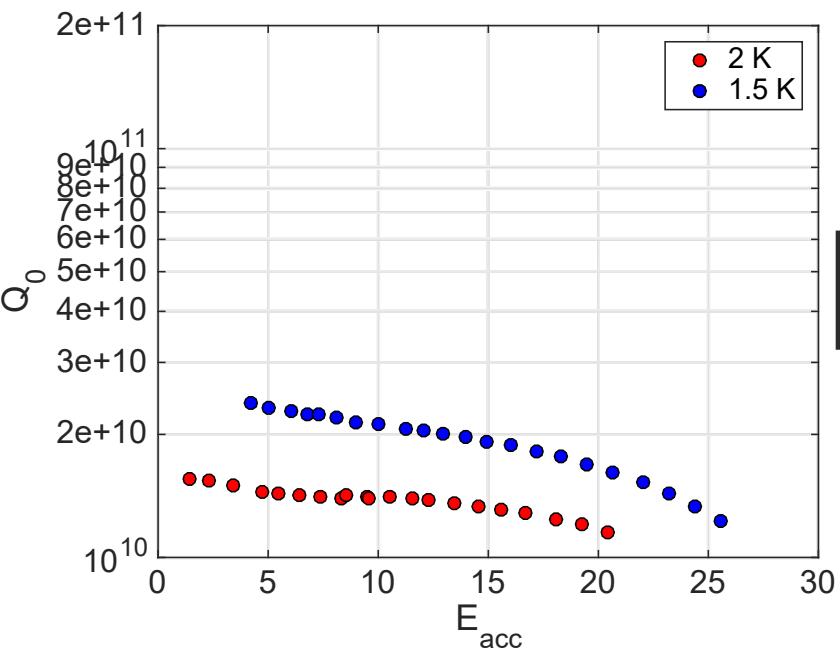
Conversion to From Poor to Strong Expulsion

Complete
Expulsion



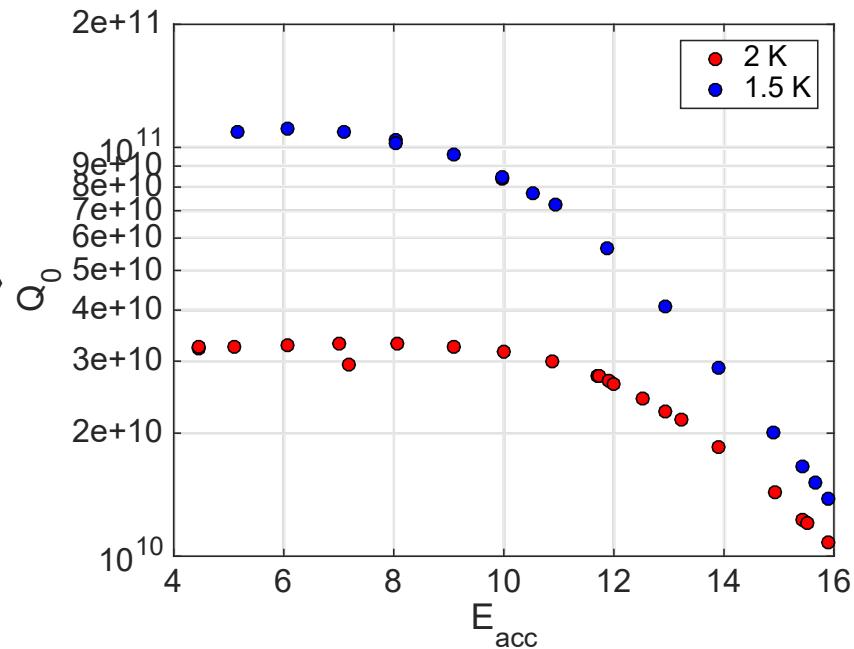
Effect on Q vs E

AES017 cooled in 10 mG



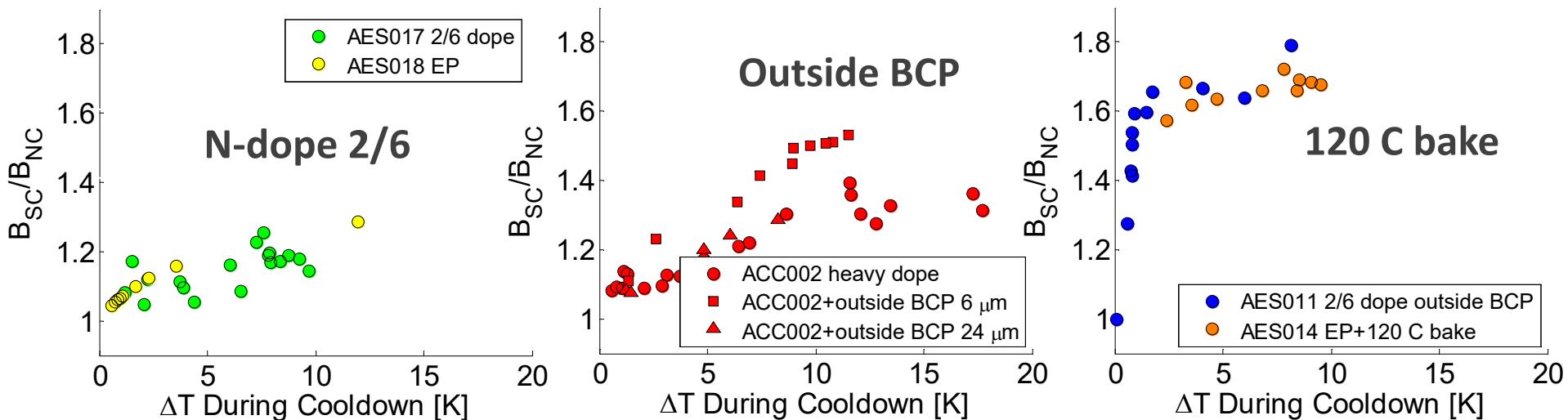
Poor expulsion: $B_{SC}/B_{NC} \sim 1.1$

1000 C
Bake

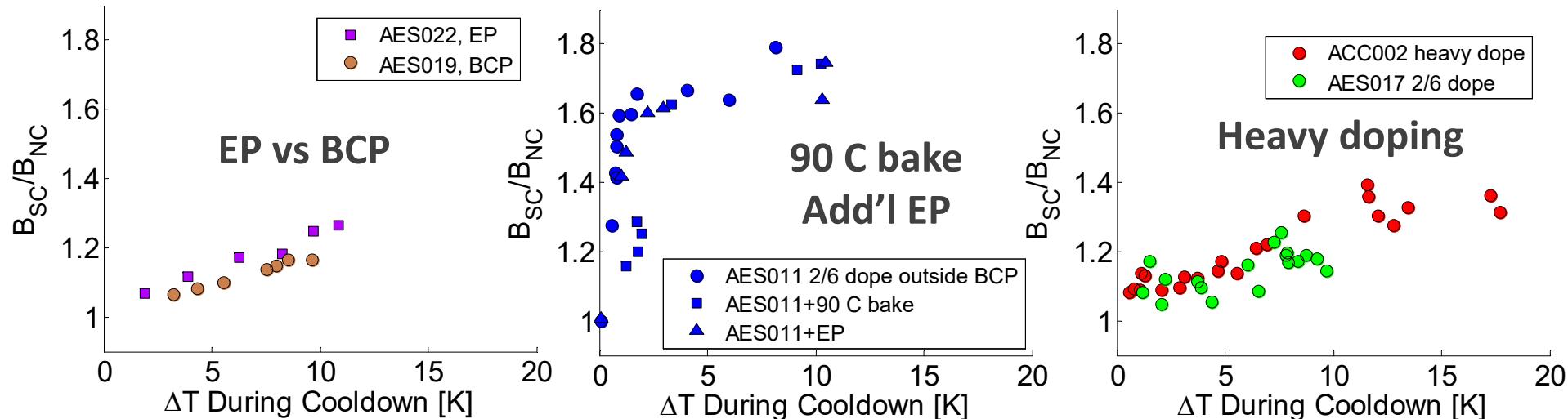


Good expulsion: $B_{SC}/B_{NC} \sim 1.6$

Surface Alteration With No Significant Effect on Expulsion



Different surface conditions in cavities with similar bulk history: similar expulsion



Fermilab Prototype LCLS-II Cryomodule

Cavity	Usable Gradient* [MV/m]	Q0 @16MV/m* 2K Fast Cool Down
TB9AES021	18.2	2.6E+10
TB9AES019	18.8	3.1E+10
TB9AES026	19.8	3.6E+10
TB9AES024	20.5	3.1E+10
TB9AES028	14.2	2.6E+10
TB9AES016	16.9	3.3E+10
TB9AES022	19.4	3.3E+10
TB9AES027	17.5	2.3E+10
Average	18.2	3.0E+10
Total Voltage	148.1 MV	

Spec:
133 MV

Spec:
 2.7×10^{10}



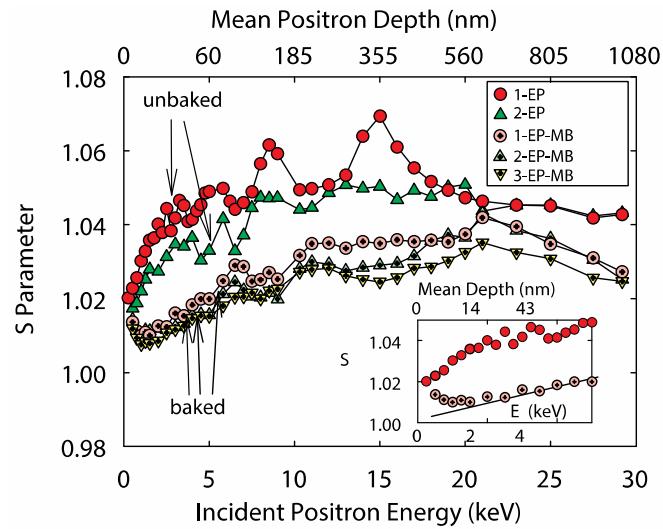
World record cryomodule with twice efficiency than state of the art

The Gradient Frontier

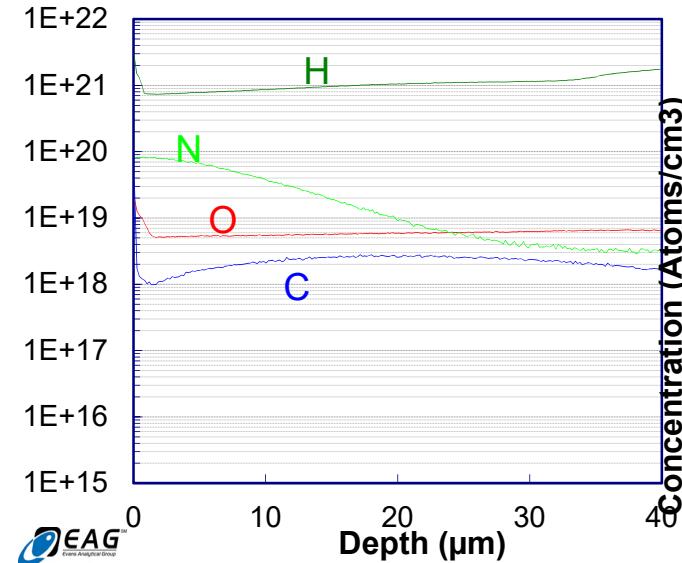
Extending High Q to high gradients: motivation behind experiments

- Composition and mean free path in first nanometers of cavity surface have been shown to be crucial for both Q and gradient performance
- N Doping** at $T > 800\text{C}$ proven to manipulate mean free path, but constantly throughout several microns, **giving high Q**
- 120C bake** known to manipulate mean free path at very near surface on clean bulk, and **produce the highest gradients**

A. Romanenko et al, Appl. Phys. Lett. **102**, 232601 (2013)



A. Grassellino et al, Proceedings of SRF 2015

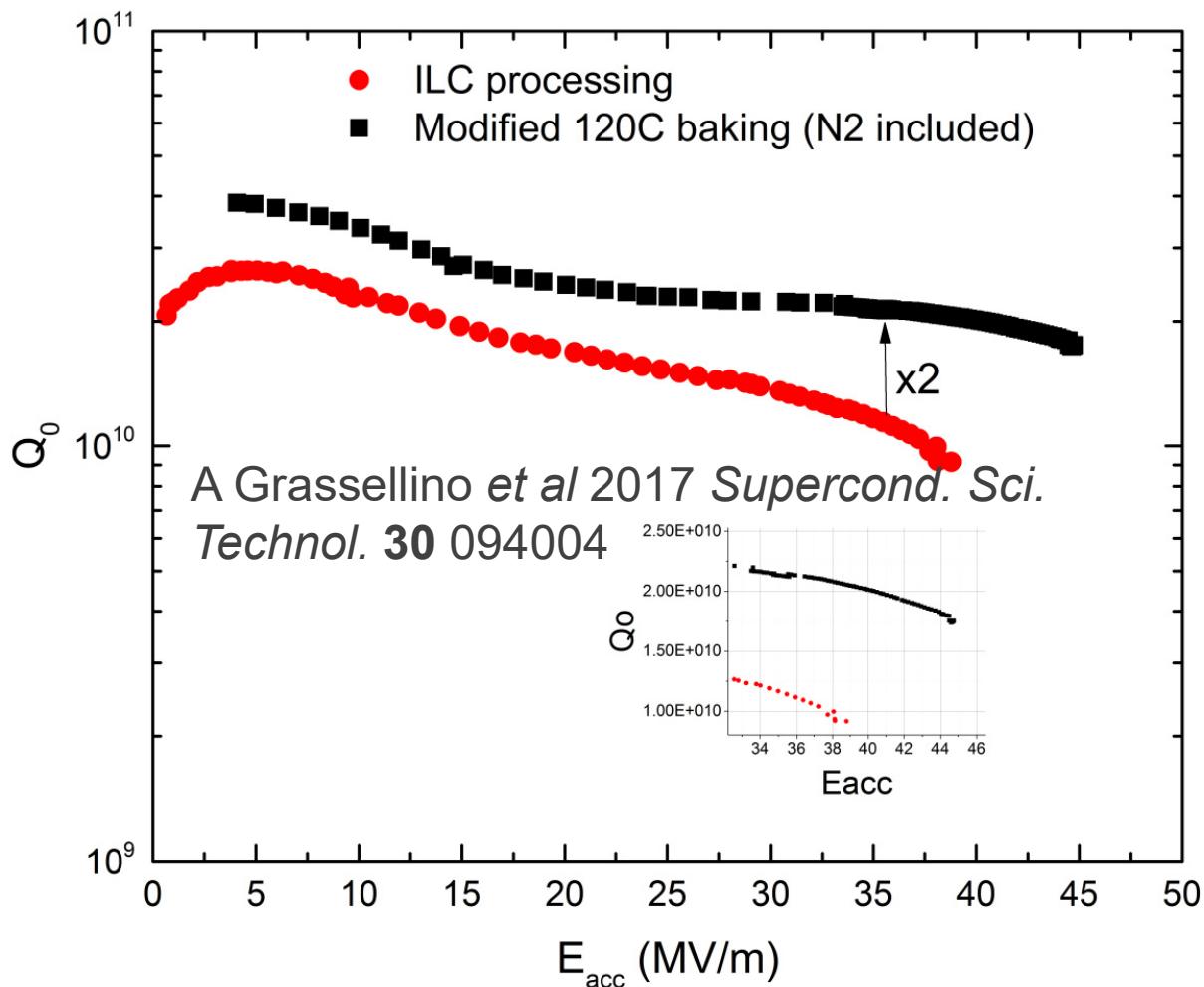


120C bake, vacancies in first ~ 60 nanometers N doping, nitrogen throughout several microns

Motivation behind experiments

- Therefore, we decided to study how to better “**engineer**” a dirty layer on top a clean bulk, using low T nitrogen treatments → aim to **create few to several nanometers of nitrogen enriched layer** on top of clean EP bulk, to attempt to bring together the benefit of the Q and gradient
- Nitrogen enriched nanometric layer to be created in the furnace post 800C treatment – when no oxide is present at the moment of injection of nitrogen at low T

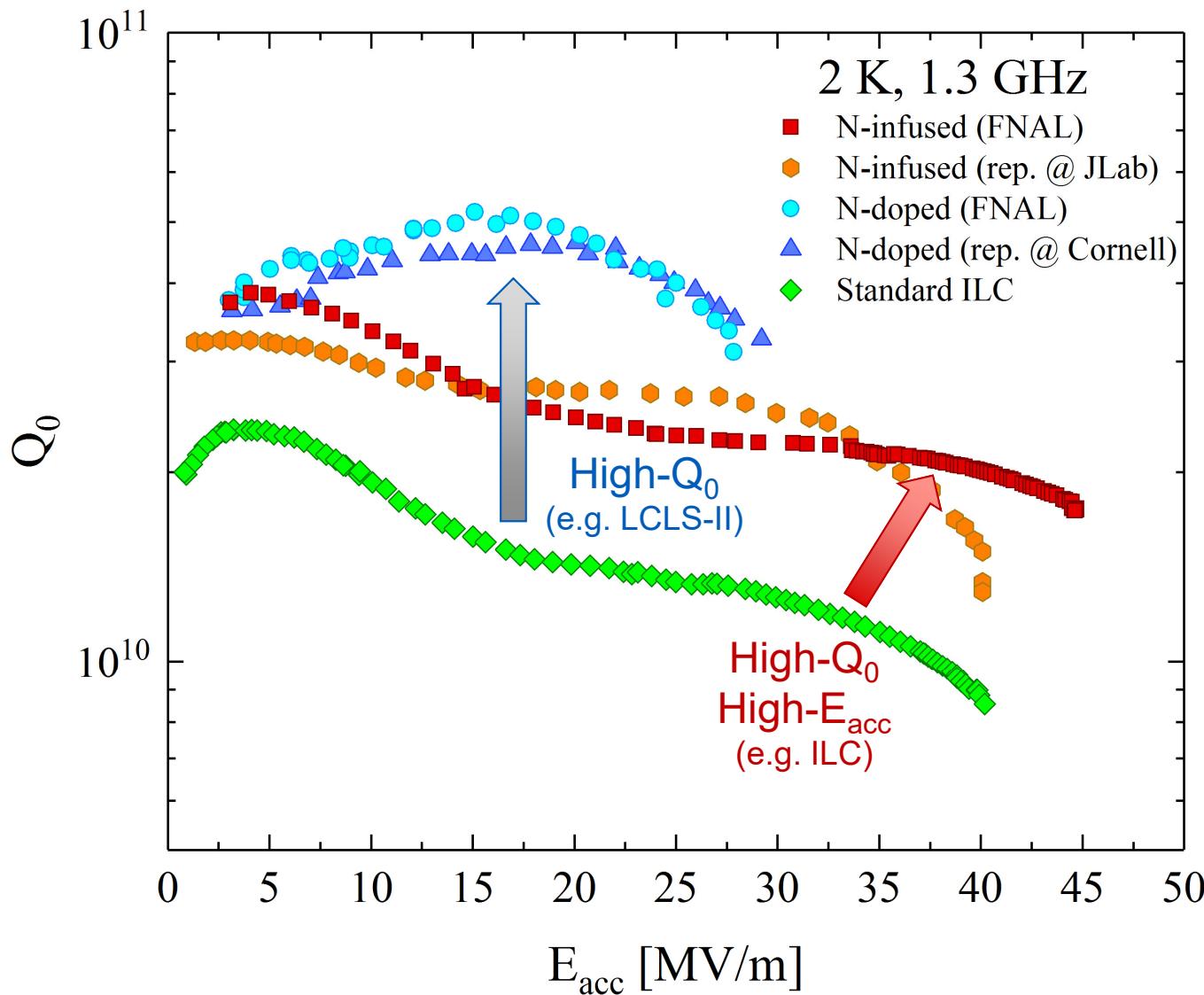
New breakthrough at FNAL: N infusion (dirty SC on clean SC) produces very high Q at very high gradient



- Same cavity, sequentially processed, no EP in between
- Achieved: 45.6 MV/m → 194 mT With $Q \sim 2e10!$
- Q at ~ 35 MV/m $\sim 2.3e10$
- First nine cell results confirm the findings
- Working on applying to higher frequencies

Increase in Q factor of two, increase in gradient $\sim 20\%$

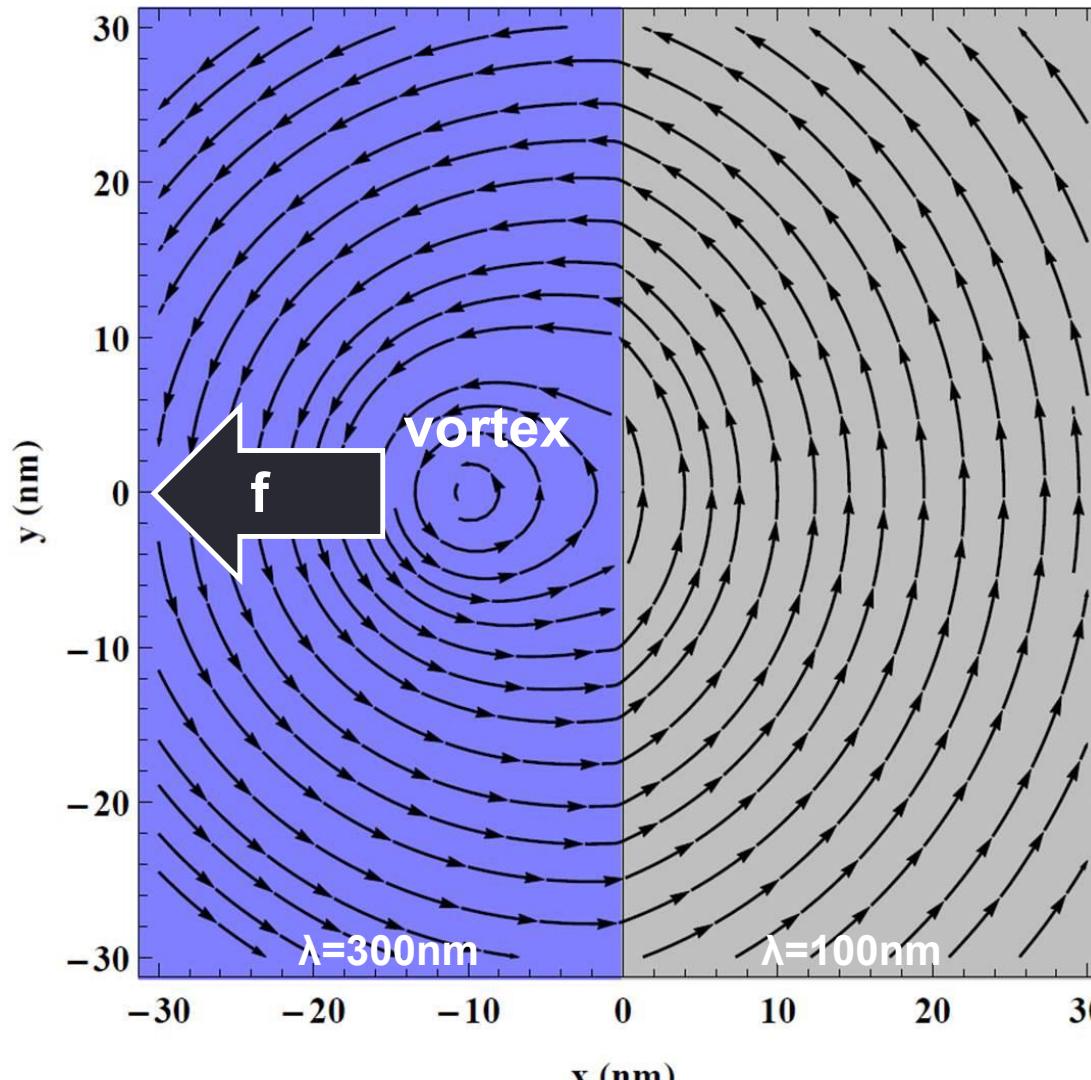
ILC cost reduction global effort: FNAL, Jlab, Cornell, KEK, DESY



ILC Cost
Reduction R&D
global effort will
explore doping
parameter space
to extend high Q at
the highest
gradients

Intuitive picture of trick to delay flux penetration - layering

The vortex is **pushed by the S-S boundary** to the direction of the material with a larger λ .

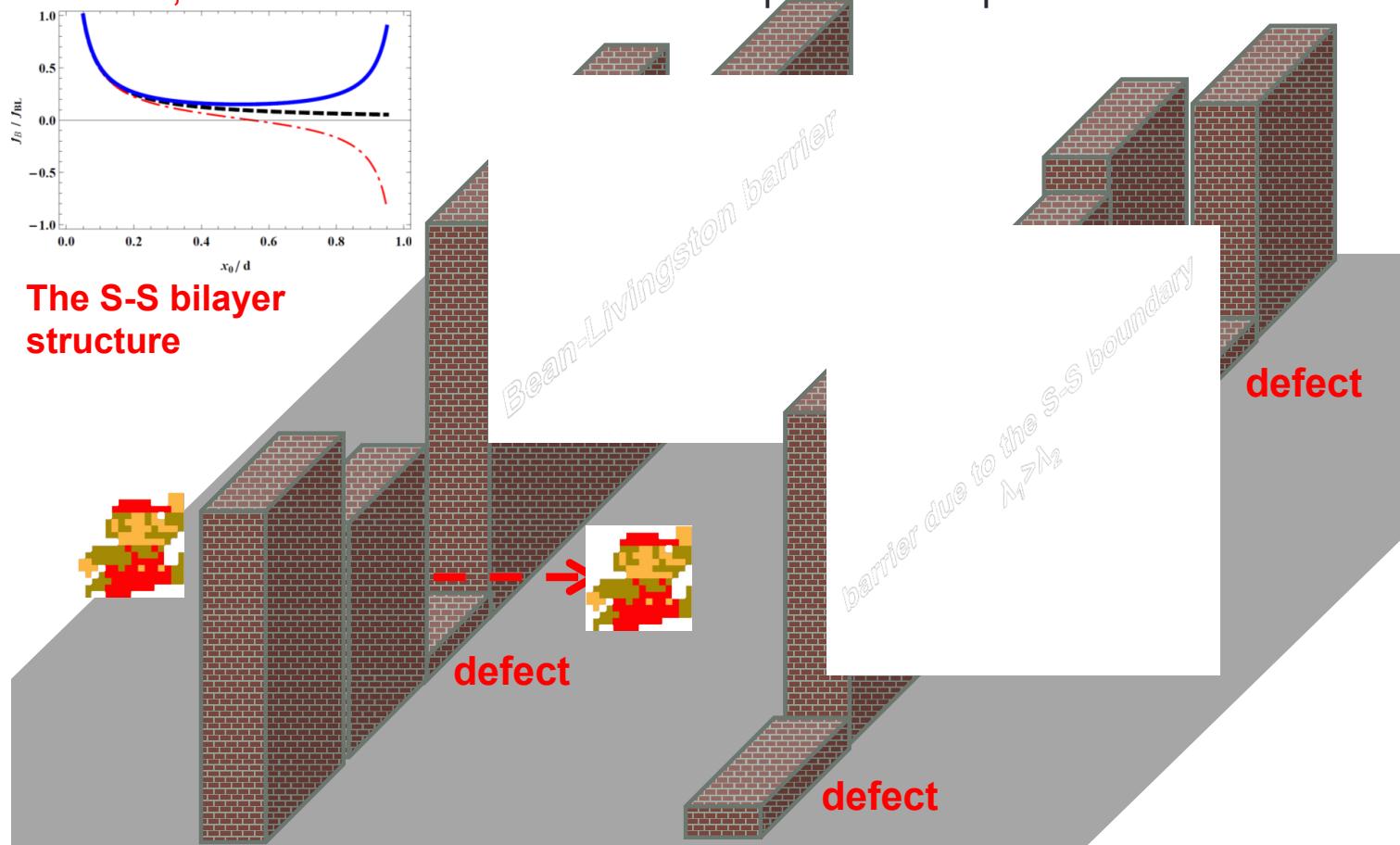


T.Kubo, in proceedings of LINAC14, Geneva, Switzerland (2014), p. 1026, THPP074

G. S. Mkrtyan, F. R. Shakirzyanova, E. A. Shapoval, and V. V. Shmidt, Zh. Eksp. Teor. Fiz. 63, 667 (1972).

Intuitive picture of trick to delay flux penetration - layering

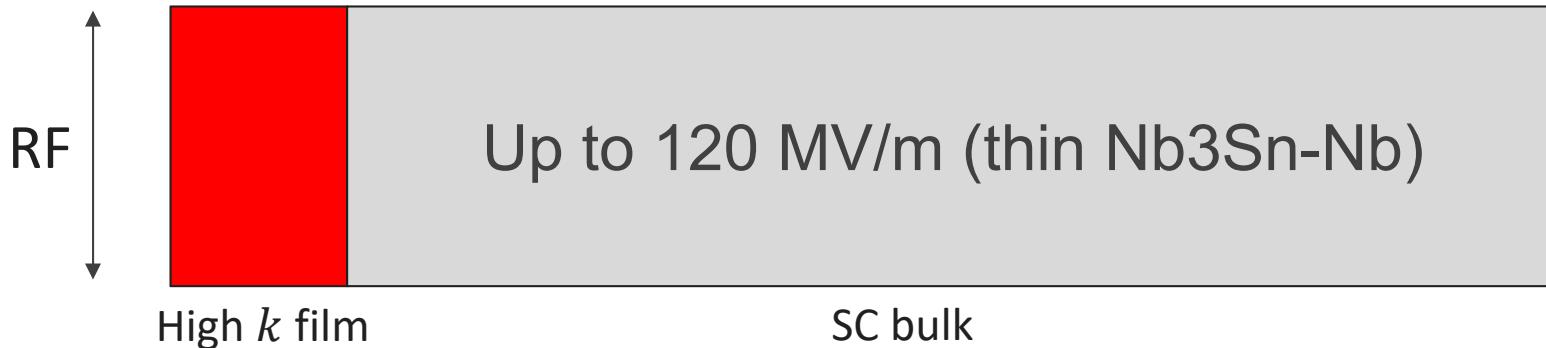
In addition to the BL barrier, we have the second barrier due to the S-S boundary. The second barrier is also imperfect: easily weakened by defects. However, we have a second chance to stop the vortex penetration.



Superconductor-Superconductor (Dirty Layer) Potential

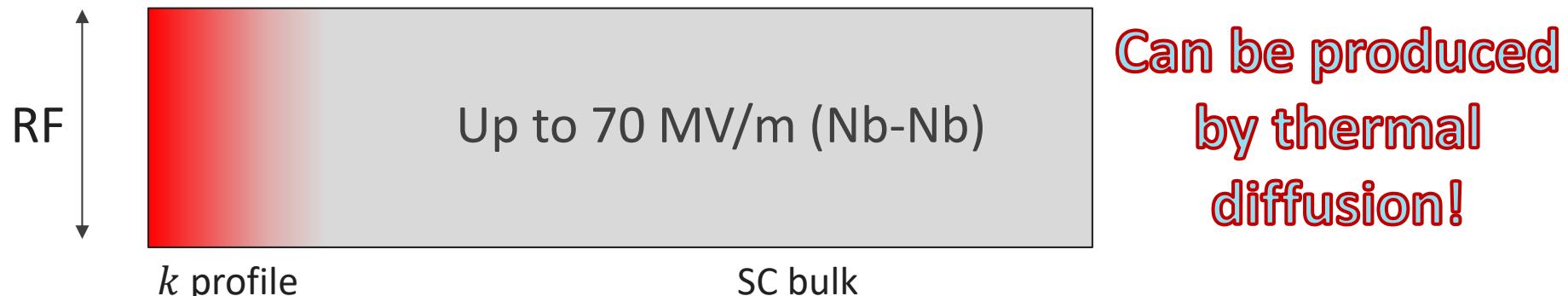
- High κ film: analytical from London eqs.

T. Kubo, *Supercond. Sci. Technol.* **30**, 023001 (2017)



- Diffused κ profile: numerical from Ginzburg-Landau eqs.

M. Checchin *et al.*, IPAC 2016 & LINAC 2016



Vortex Nucleation Time – can we beat DC superheating field?

DC regime: magnetic flux vortices can nucleate when the magnetic field amplitude is larger than B_{sh}

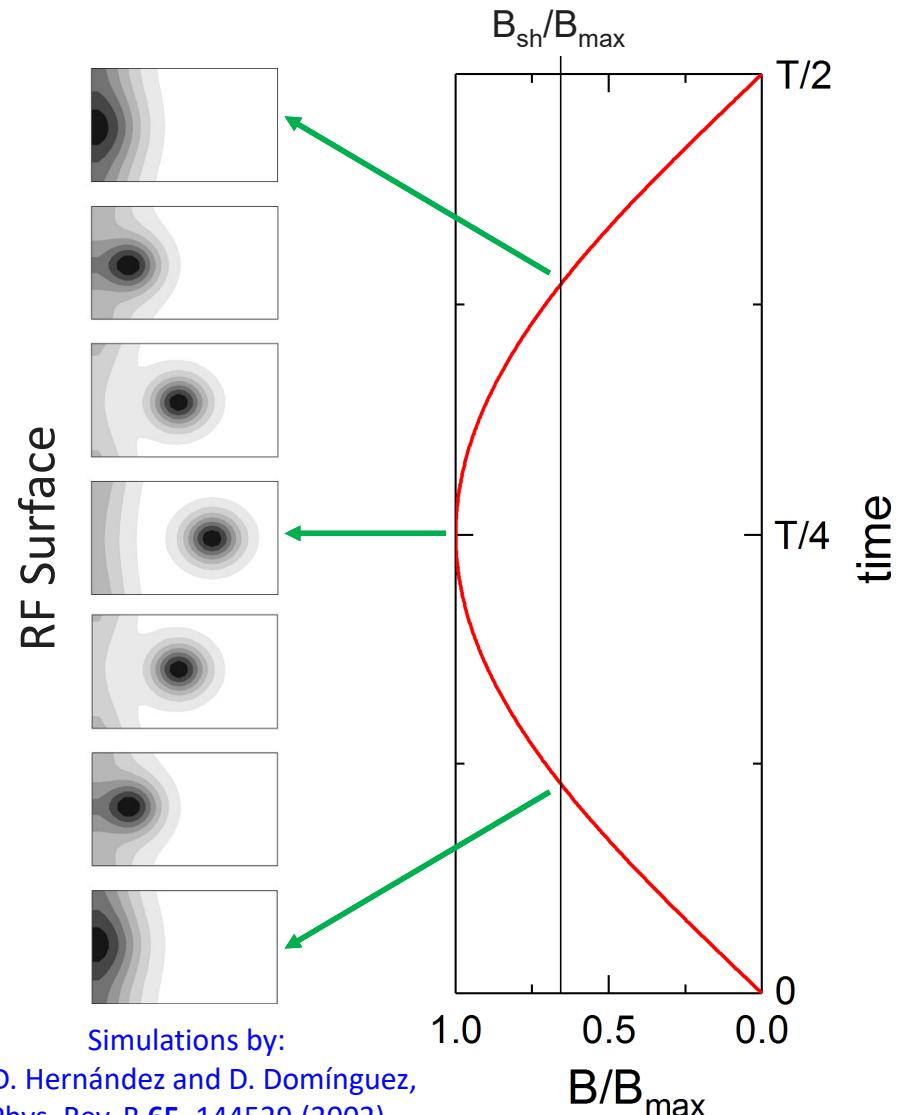
RF regime: we should consider that $B(t)$ oscillates. **The vortex nucleation may depend on the field frequency f :**

- The vortex nucleation happens in a certain characteristic time τ_n
- If the frequency is high enough so that $1/f \gg \tau_n$ then the vortex should not have enough time to nucleate



Can the field be sustained above the superheating field in such a regime?

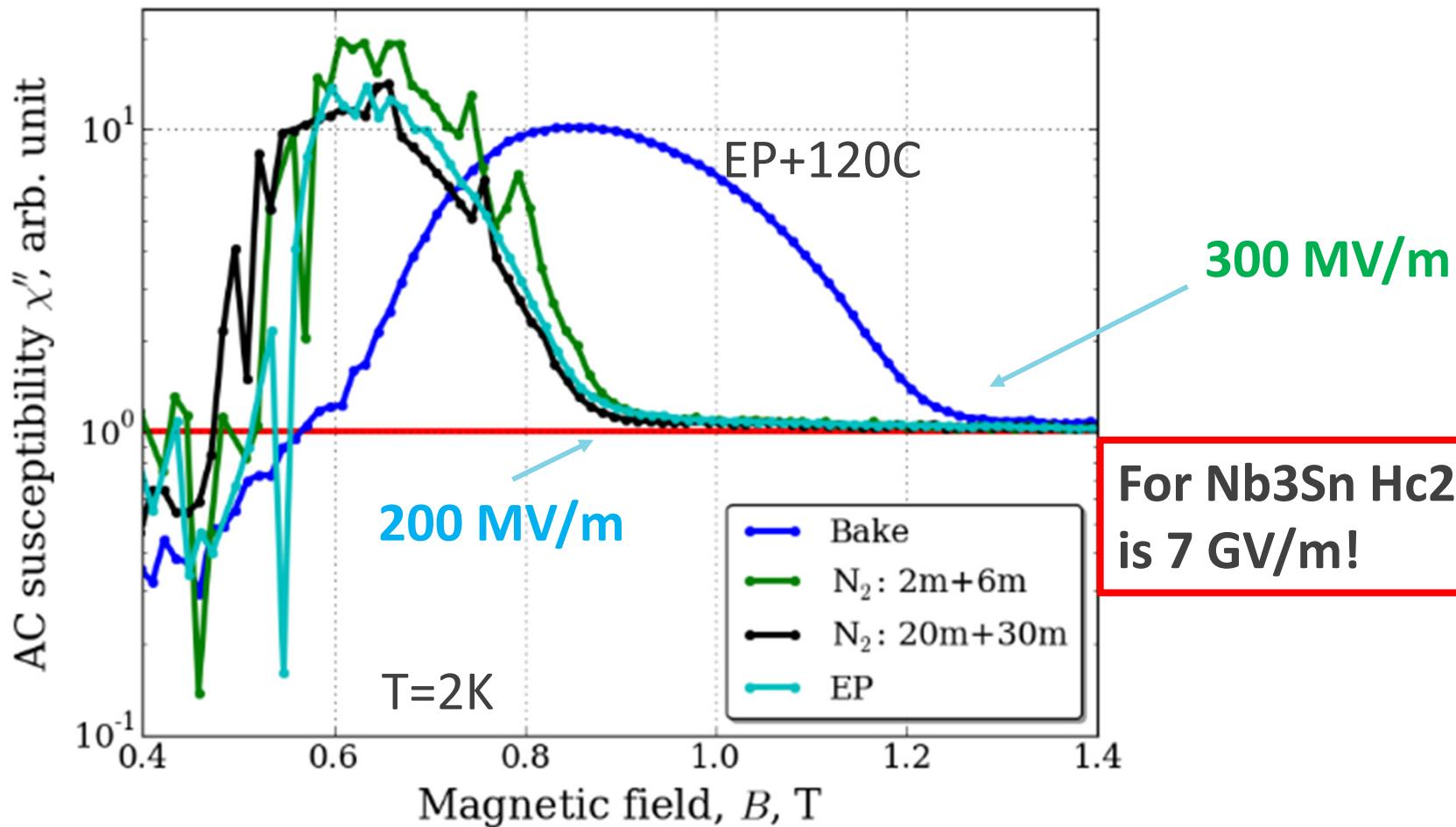
Can we modify the nucleation time via surface treatments?



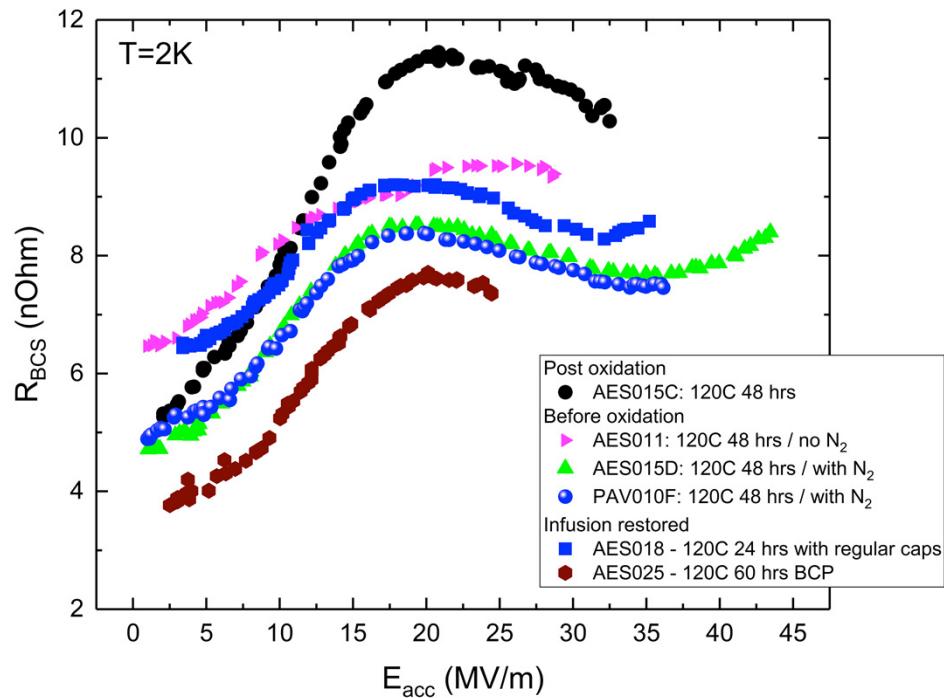
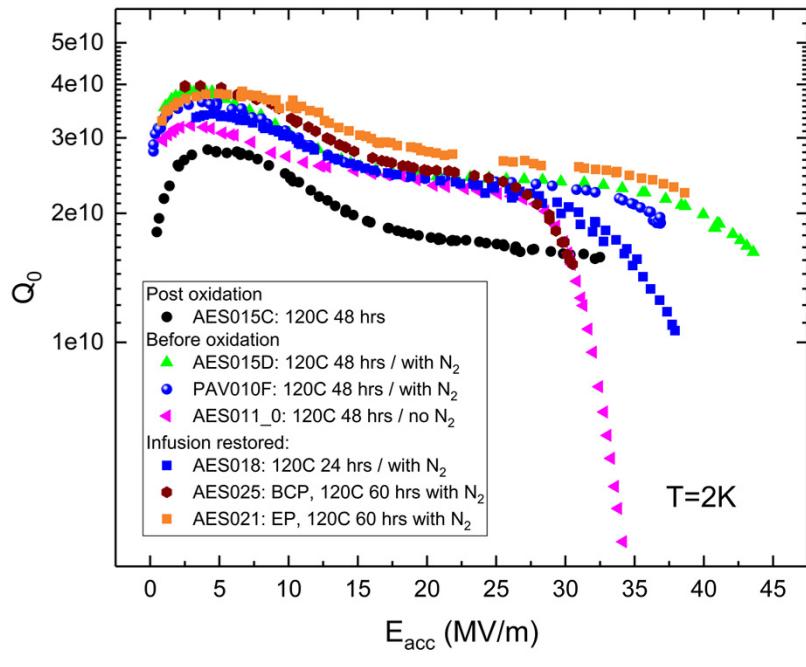
Simulations by:
A. D. Hernández and D. Domínguez,
Phys. Rev. B **65**, 144529 (2002)

Up to what fields does superconductivity exist in the walls?

A. Romanenko, FNAL



Experimental progress with N infusion at FNAL

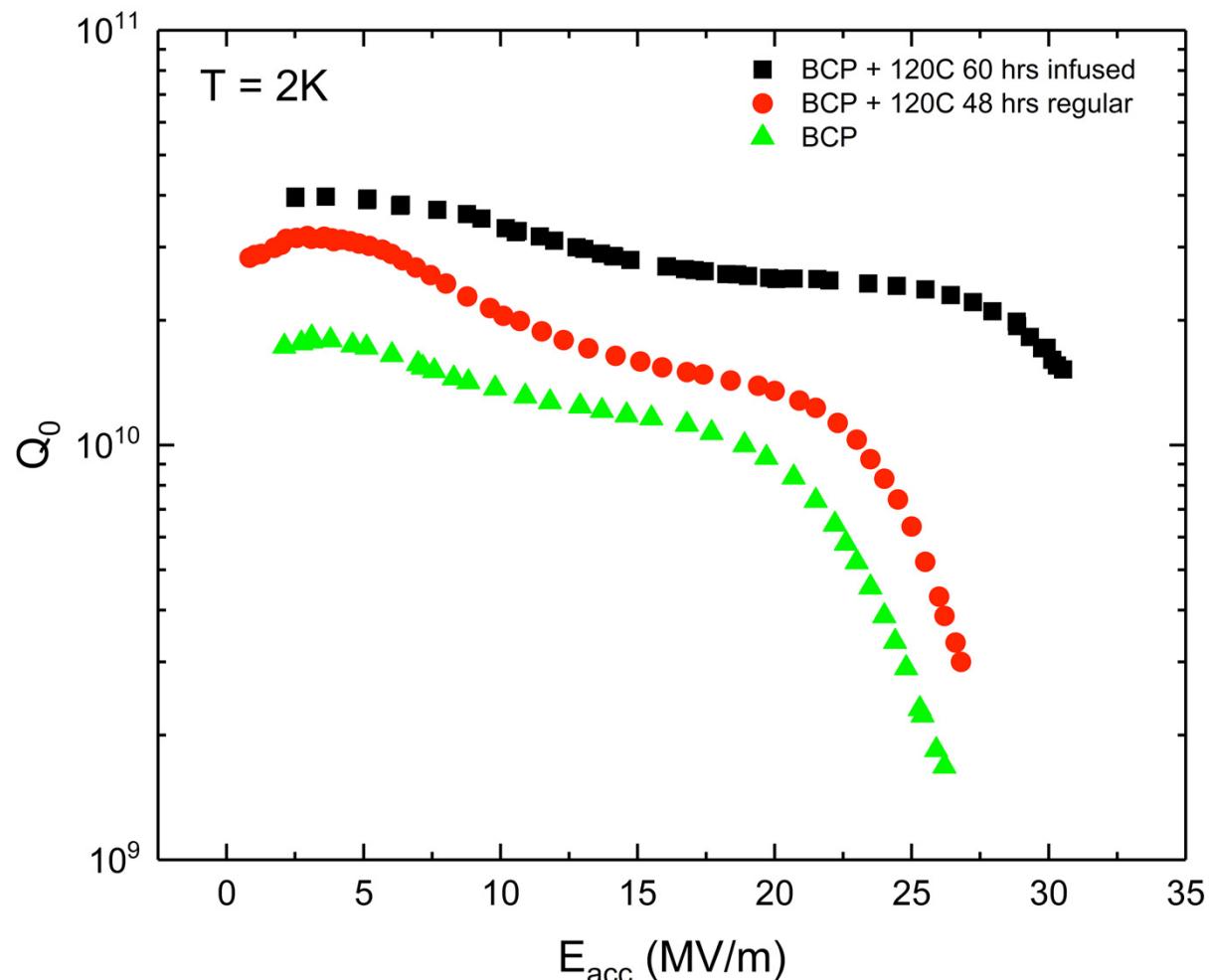


Exploring T, duration and pressure parameter space

A. Grassellino et al



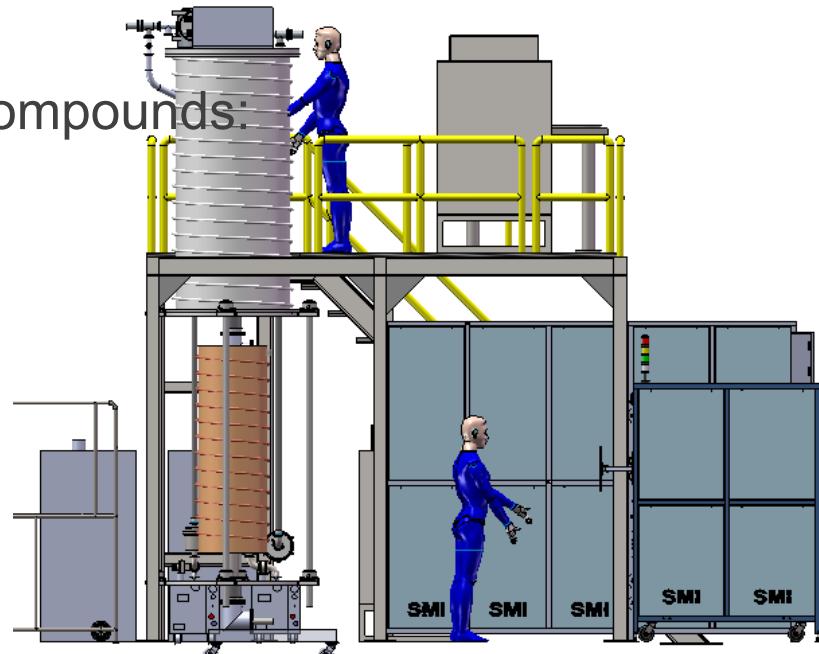
N infusion on BCP surface – record Q/grad values for BCP



A. Grassellino et al, tbp

New Furnace procured for clean/robust N infusion, and CVD/ALD capability for bi-layer structures

- CLEAN - Induction furnace with Doping capabilities:
 - N, Cl, C, Sn, Al, Ge, Ga, B, Si, ...
- Deposition capabilities:
 - Large variety of superconducting compounds:
 - A15 (Nb_3Sn , Nb_3Ge , Nb_3Al , ...)
 - Nitrides (MoN , NbN , $NbTiN$, ...)
 - Superconducting elements:
 - Nb, Al, Pb, V, ...
 - Insulators:
 - Oxides (Al_2O_3 , Ce_2O_3 , SiO_2 , ...)
 - Nitrides (AlN , SiN , ...)



Jul 2017

Jan 2018

Jan 2019

Dec 2019

System purchased

Design optimization

Final design

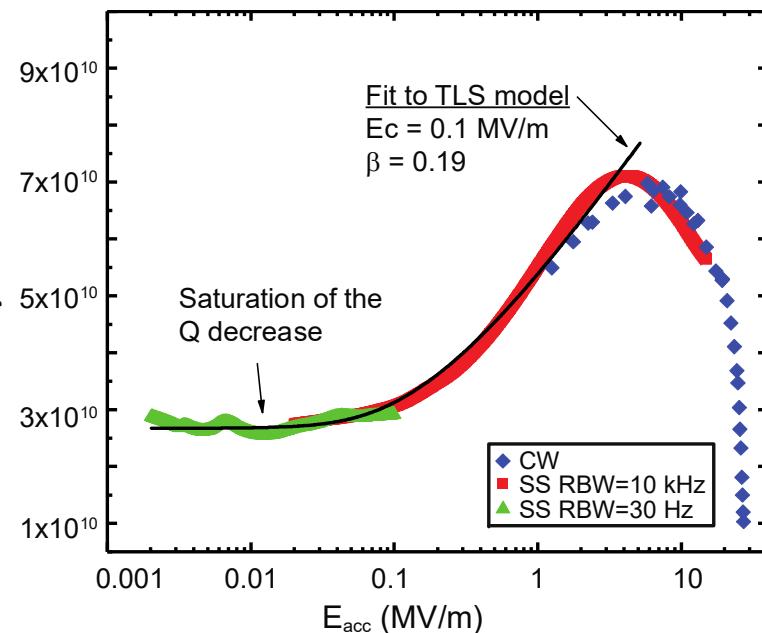
Commissioning at FNAL



The Quantum Frontier

SRF first measurements towards quantum regime - FNAL

1.3 GHz T=1.5K



Now measured down to <N>
 $\sim 10^3$ photons

Good news: low field Q
saturates at $Q \sim 5 \times 10^{10}$

Understanding Quality Factor Degradation in Superconducting Niobium Cavities at Low Microwave Field Amplitudes*

A. Romanenko[†]

Fermi National Accelerator Laboratory, Batavia, IL 60510, USA

D. I. Schuster[‡]

The James Franck Institute and Department of Physics,
University of Chicago, Chicago, Illinois 60637, USA

(Dated: October 27, 2017)

In niobium superconducting radio frequency (SRF) cavities for particle acceleration a decrease of the quality factor at lower fields - a so called *low field Q slope or LFQS* - has been a long-standing unexplained effect. By extending the high *Q* measurement techniques to ultralow fields we discover two previously unknown features of the effect: i) saturation at rf fields lower than $E_{acc} \sim 0.1$ MV/m; ii) strong degradation enhancement by growing thicker niobium pentoxide. Our findings suggest that the LFQS may be caused by the two level systems in the natural niobium oxide on the inner cavity surface, thereby identifying a new source of residual resistance and providing guidance for potential non-accelerator low field applications of SRF cavities.

Modern and planned state-of-the-art particle accelerators employ hundreds or thousands of three-dimensional superconducting radio frequency (SRF) niobium cavities [1, 2] for particle acceleration. In operation, a beam of charged particles (e.g. electrons, positrons, protons, heavy ions) is accelerated by the electric field along the axis of the cavity. The phase of the field is such that particles always see an accelerating field along their trajectories. Maintaining the large electromagnetic fields inside cavities leads to dissipation, and - compared to normal conducting technology - SRF cavities provide an extremely low power consumption thereby permitting continuous wave beam qualit

ual resistance currently sets the limit to the maximum possible SRF cavity quality factors [11], and plays the dominant role for sub-gigahertz range SRF-based accelerators. Understanding the physics of all the mechanisms behind residual resistance is among the major remaining challenges for further SRF progress.

In addition to the physics of residual resistance, understanding of the LFQS has recently acquired strong practical cross-discipline interest as a range of potential non-accelerating applications of high *Q* SRF cavities emerged in particle physics [12], quantum computing [13–15], astrophysics [16], superconducting parametric con-

To appear in Phys Rev Lett

Towards quantum regime at FNAL SRF

- Goal: Demonstration of $T = 10 \text{ mK}$ and $\langle N \rangle \sim 1$ photon high Q



Large dilution refrigerator capable of fitting up to 9-cell 1.3 GHz cavities or many (>50) 3D-SRF qubits

Extensive wiring for multi-SRF-3D qubit implementation

- Advanced magnetic shielding

Can be explored for dark sector searches

Non-accelerator applications: dark sector searches

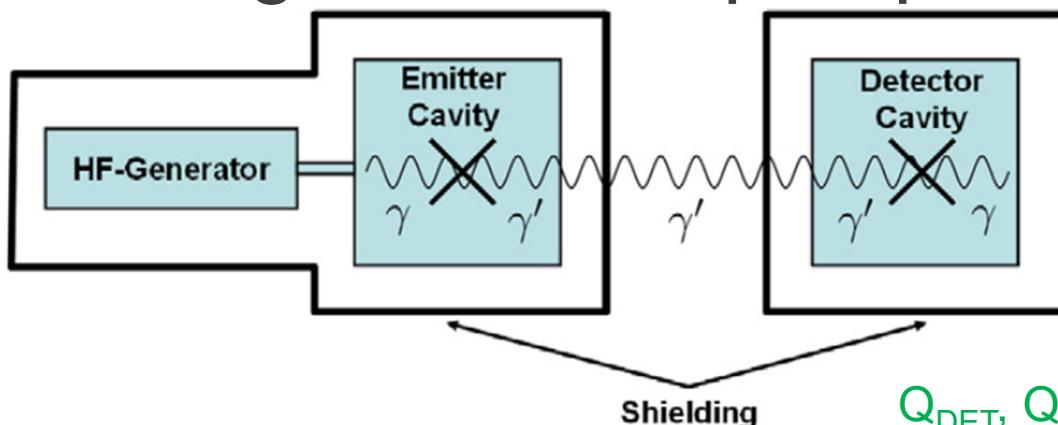
S. R. Parker *et al*, Phys. Rev. D 88, 112004 (2013)

J. Hartnett *et al*, Phys. Lett. B 698 (2011) 346

J. Jaeckel and A. Ringwald, Phys. Lett. B 659, 509 (2008)

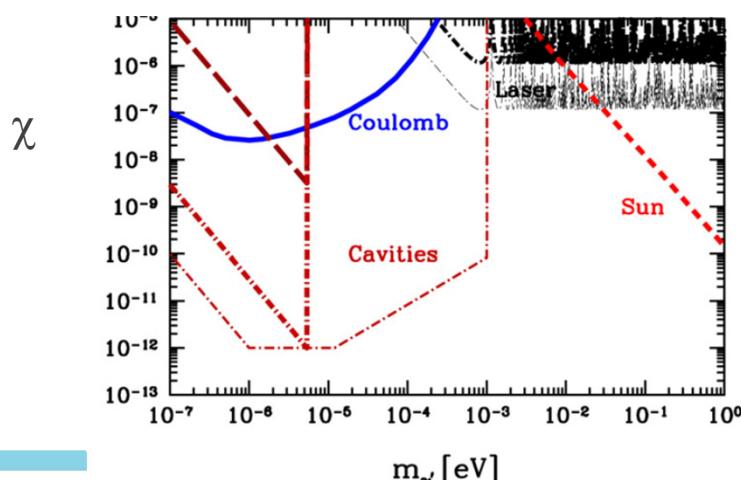
$Q_{DET}, Q_{EM} < 10^5$ so far used

Looking for hidden paraphotons



$$\frac{P_{DET}}{P_{EM}} = \chi^4 Q_{DET} Q_{EM} \left(\frac{m_{\gamma'} c^2}{\hbar \omega_{\gamma}} \right)^8 |G|^2$$

$Q_{DET}, Q_{EM} > 10^{10}$ SRF can offer 10 orders of magnitude improvement in sensitivity to χ



Conclusions

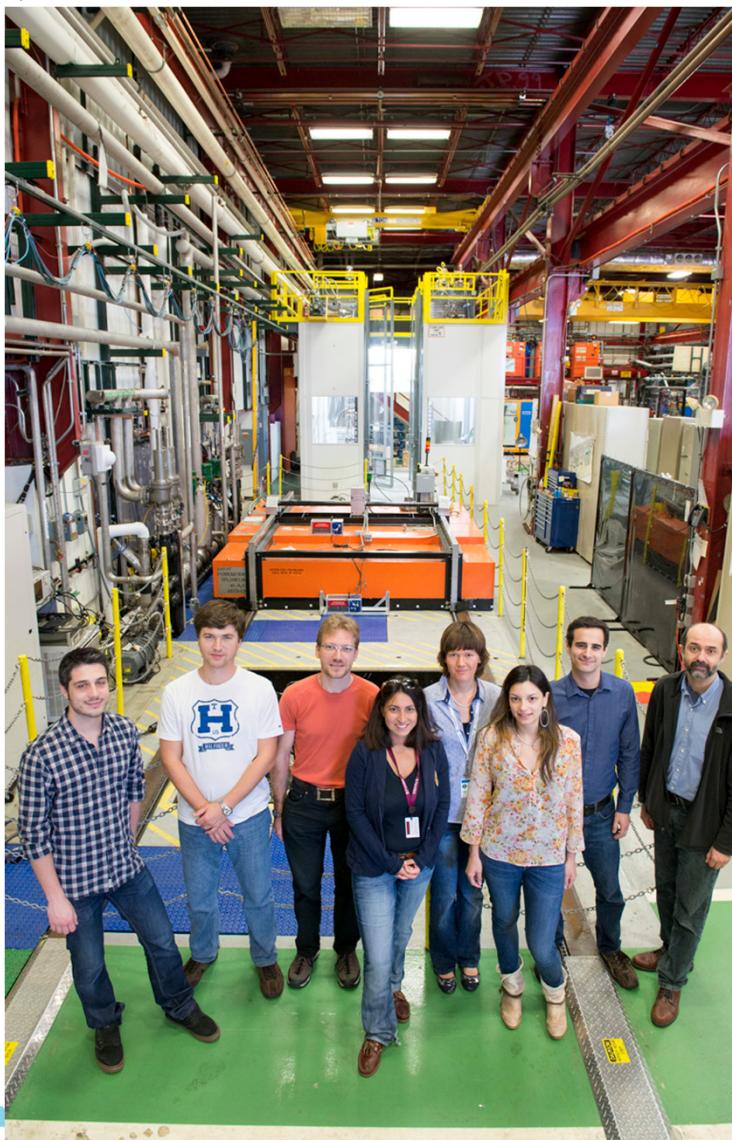
- Superconducting RF technology for particle accelerators have come a long way but still have huge and unexplored potential
- SRF technology state of the art cavities have gradients up to 50 MV/m and quality factors exceeding 5×10^9 at 2K, 1.3 GHz, 2×10^{11} at 1.5K, 2×10^{10} at 4.2K (Nb₃Sn)
- SRF is now at the beginning of a new phase. The next factor of 2-3 will require a strong focus on:
 - Physics of SRF surface (material science tools)
 - As much involvement as possible of superconductivity theory experts with strong ties to technology centers/labs
- Long term to focus on: what is the ultimate limit for achievable gradients and Q? Can we go to 100 MV/m or more? We need to understand the ultimate limitations and explore pathways forward
- Pathway forward will be challenging, but rewarding

Thanks to Fermilab SRF Team Effort

- > 100 people with world leading SRF expertise, techs, engineers, scientists
- World class SRF facilities
- International collaborations with several institutions



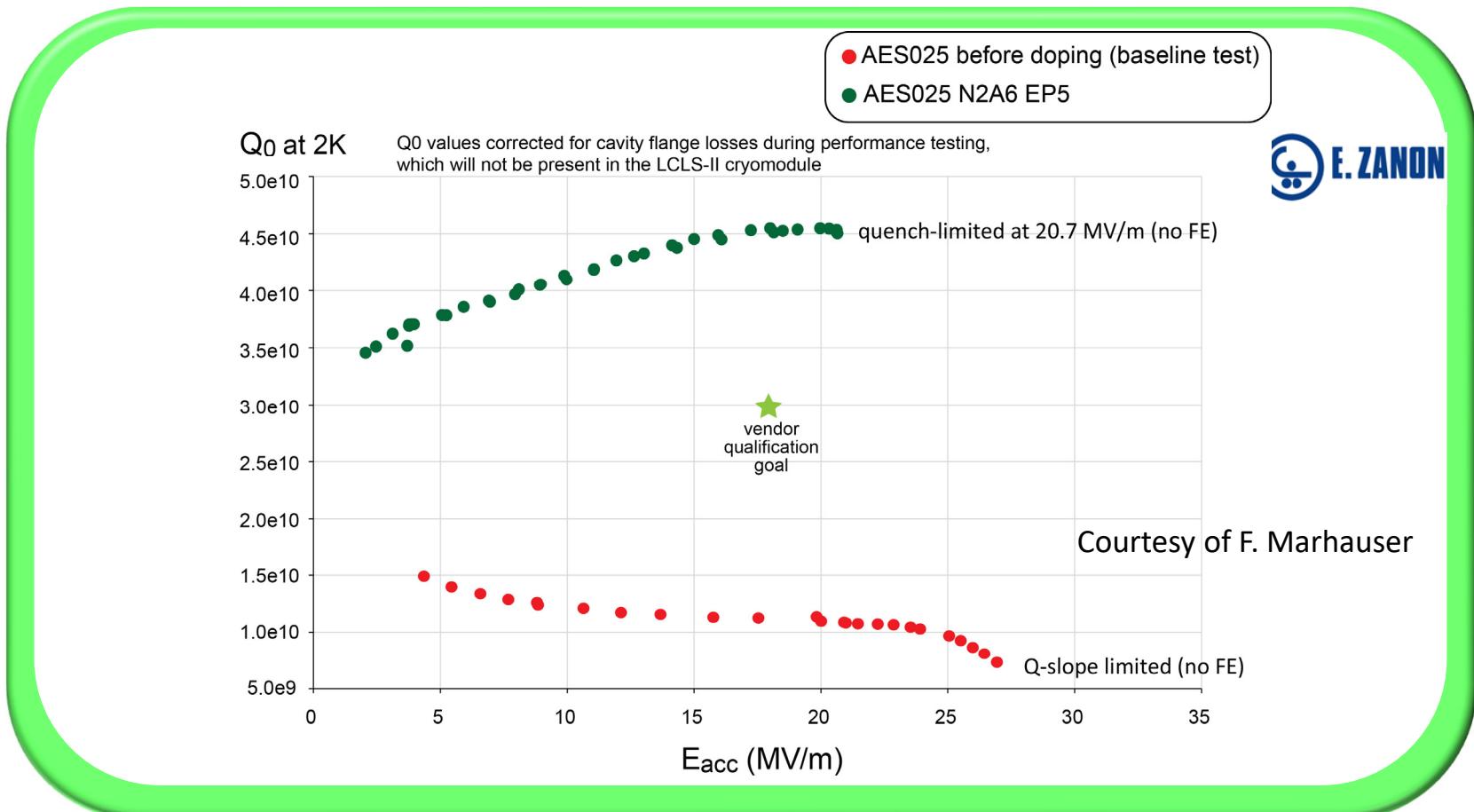
7/8/2019



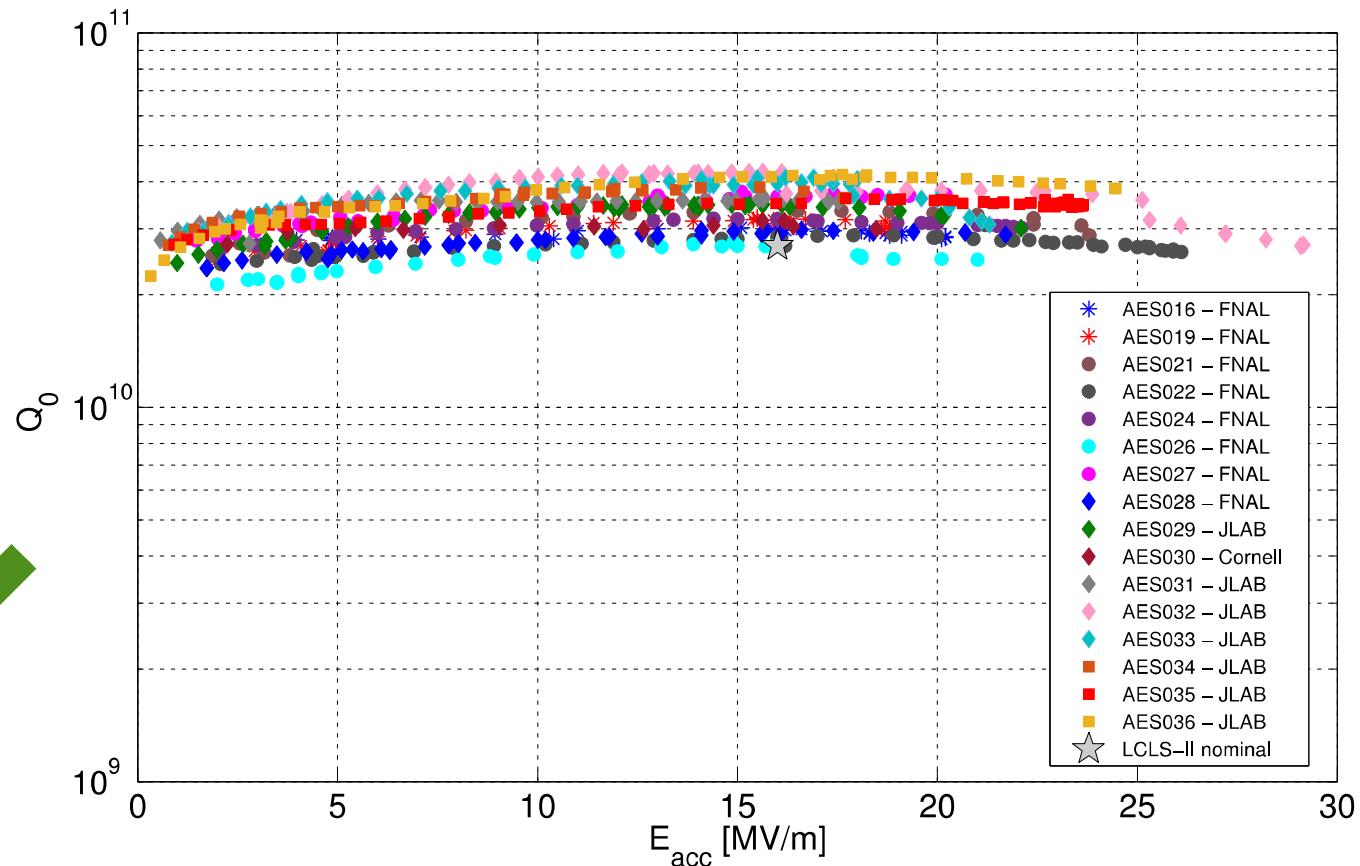
Back up slides

SRF Research milestone – Successful nitrogen doping technology transfer to industry for LCLS-II production

- Four times higher Q (cavity efficiency) at LCLS-II operating gradient

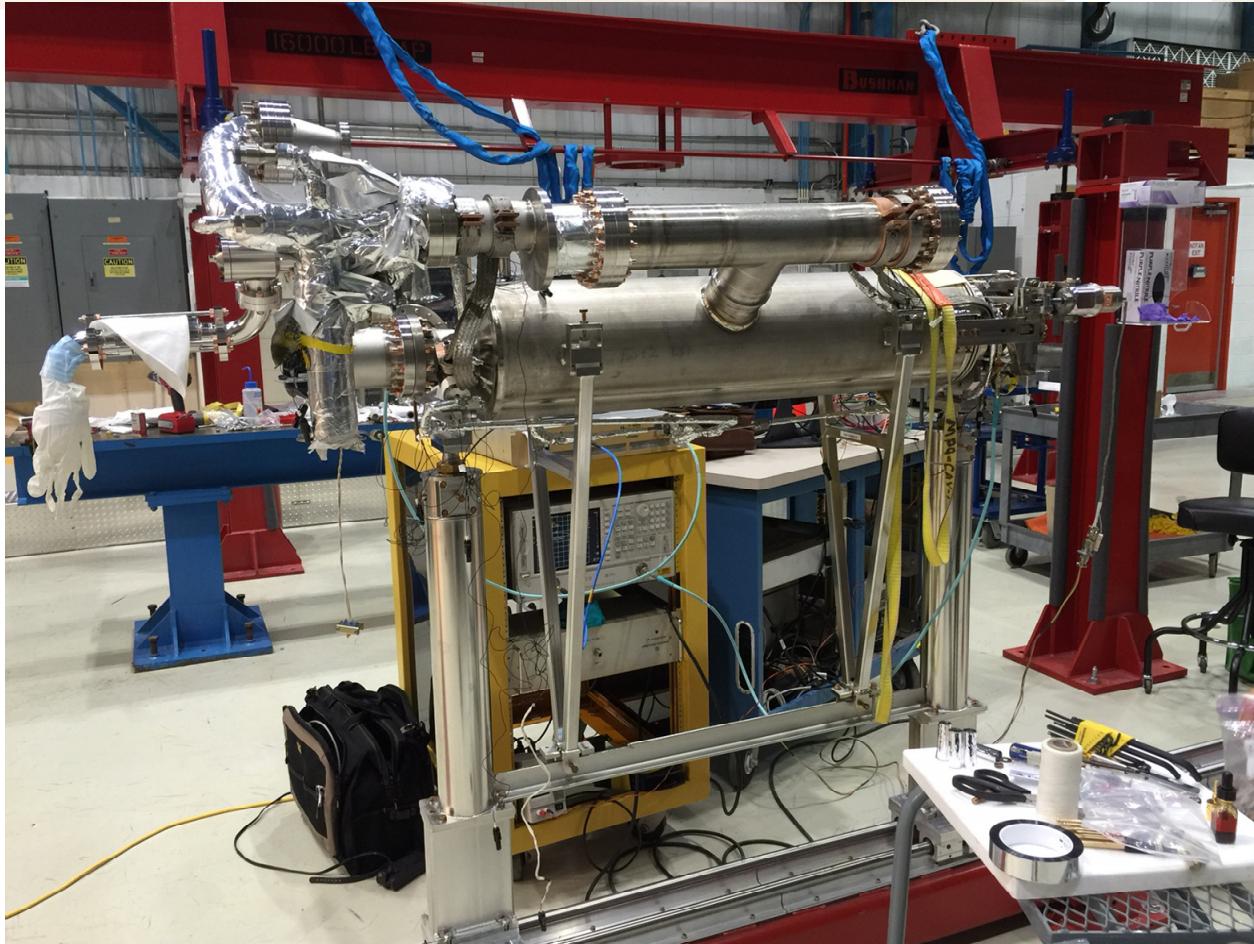


Vertical Test Bare Nine Cell 2.0K Results, doping recipe 2/6



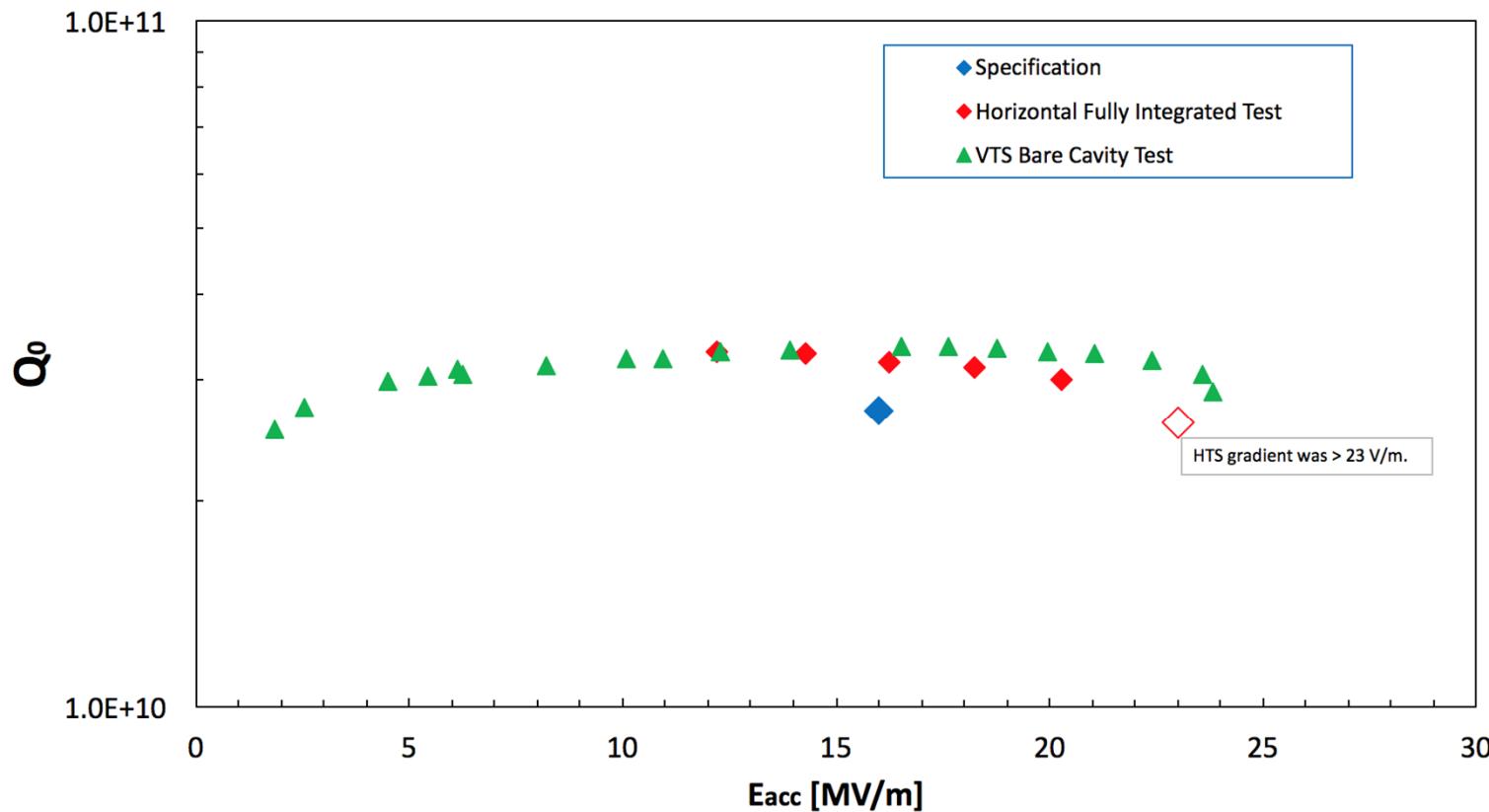
World record values: Avg Q (16 MV/m, 2K)= 3.5e10, Avg Quench field ~ 22 MV/m

Fully Integrated Test at FNAL – TB9AES021



High power coupler, HOMs, tuner, double layer magnetic shielding...

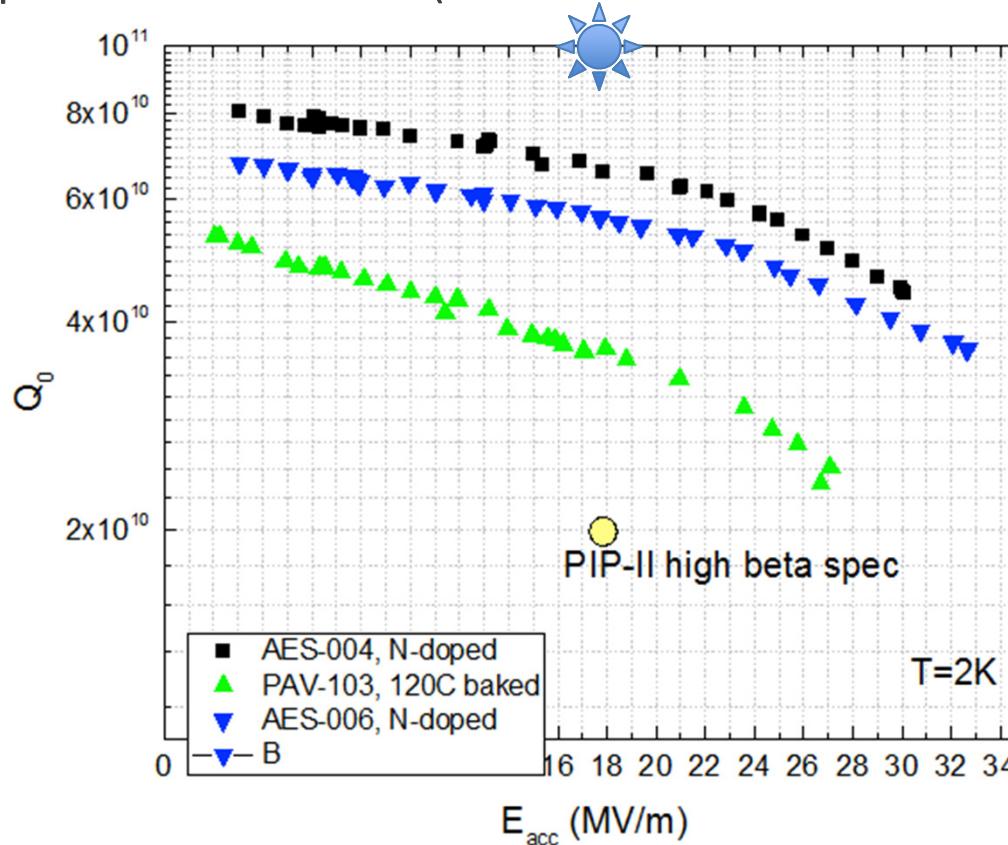
Record $Q > 3e10$ at 2K, 16 MV/m in cryomodule environment for LCLS-II cavity



No Q degradation from vertical test to “accelerator conditions” with unique techniques discovered and developed at FNAL for: cooldown procedure through critical temperature, HOMs/high power coupler thermal strapping, and magnetic shielding

N doping applied to 650 MHz cavities at FNAL
Q~ 7e10 at 2K, 17 MV/m – record values also at this frequency!

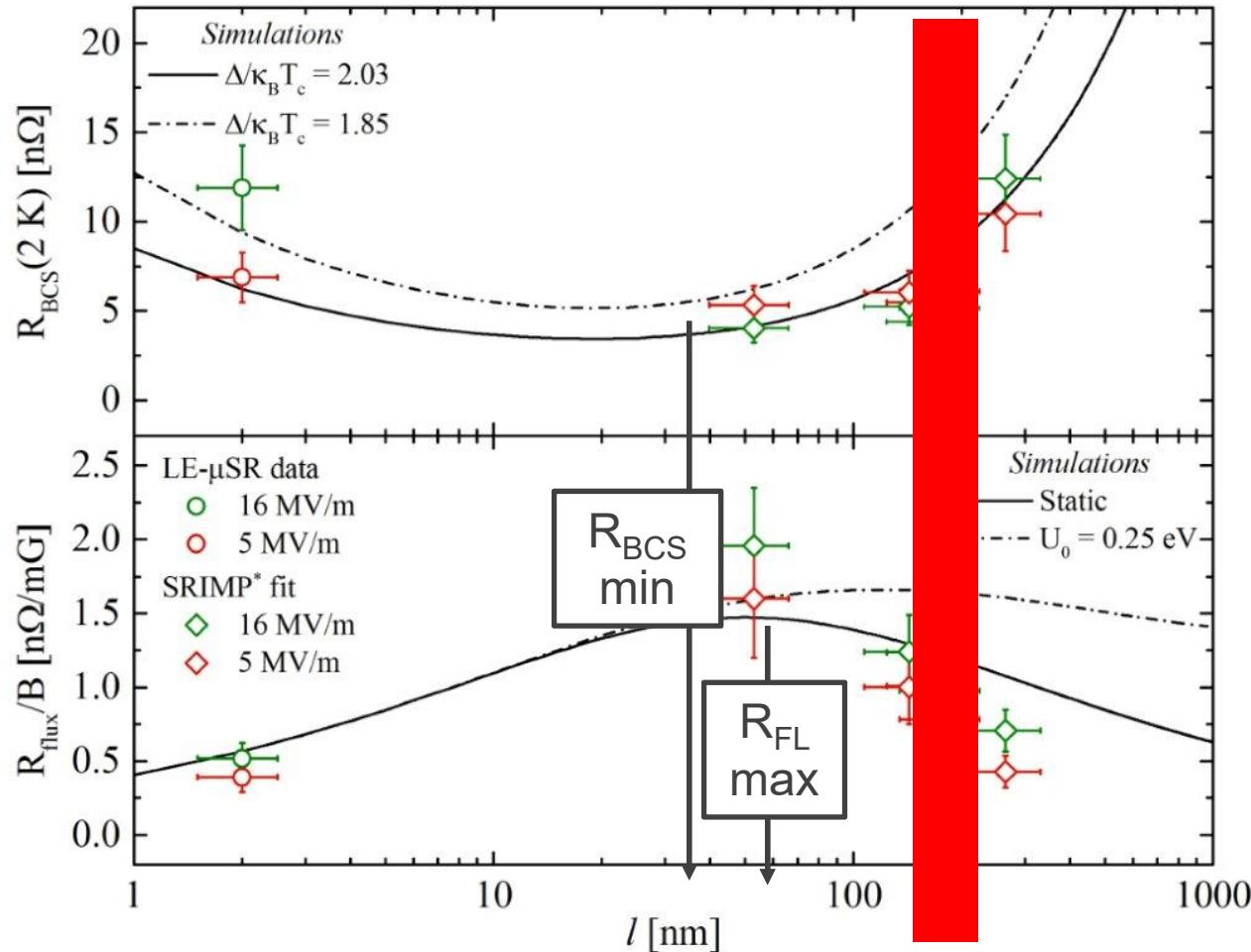
Applying N doping to 650 MHz ($\beta=0.9$) leads to double Q
compared to 120C bake (standard surface treatment ILC/XFEL)



But from frequency scaling from 1.3GHz, with ideal recipe the projected Q value is ~1e11 at 17 MV/m, 2K! Need to optimize doping recipe at lower freq; Multicell doping ongoing

*Progress in N doping understanding:
what is the root of performance improvement?*

Recipe optimization: R_{BCS} vs flux sensitivity



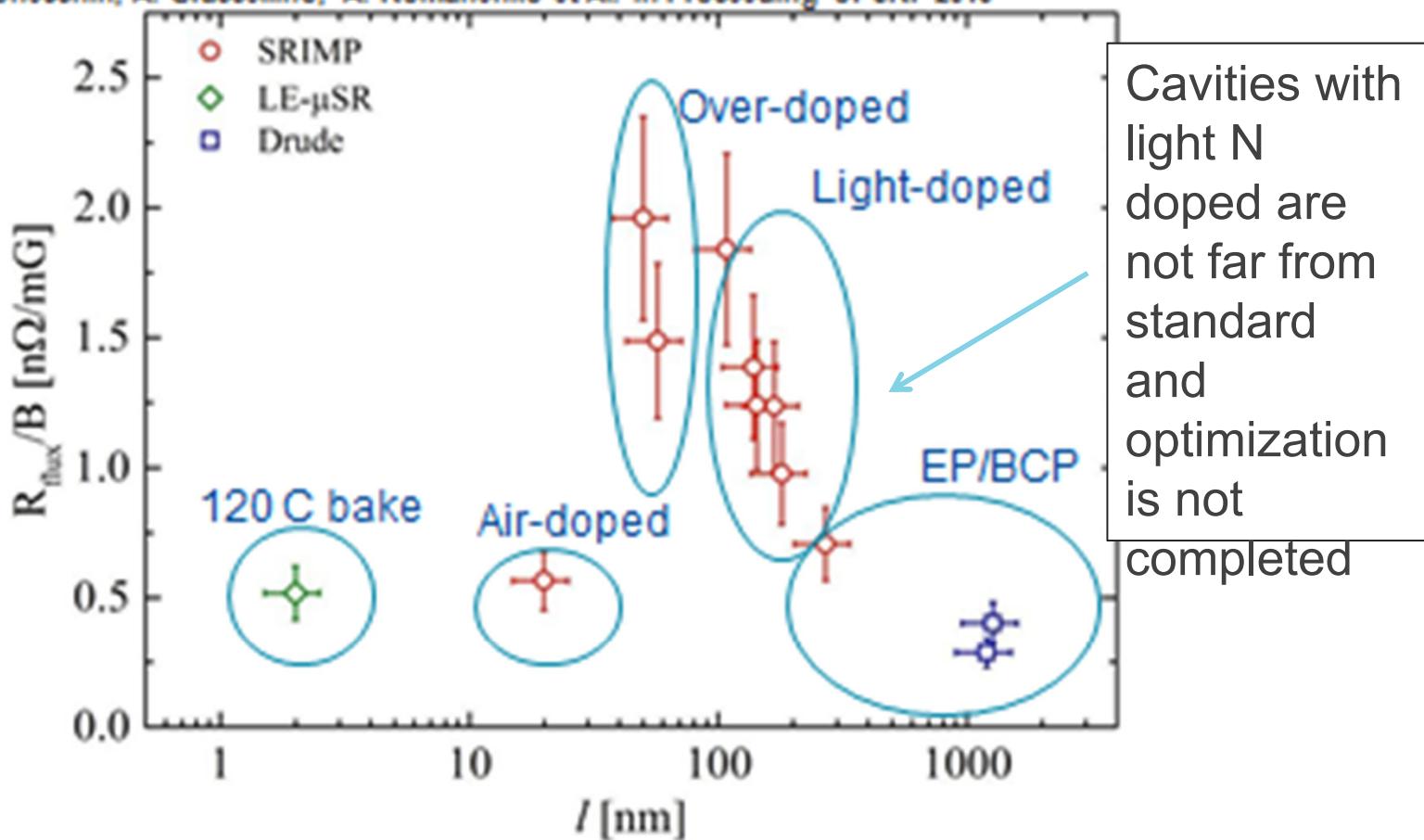
Larger mean free paths produce best performance...
But it is also interesting to notice the large windows of “unexplored”...

Sensitivity vs Mean Free Path

STRONG DEPENDENCE

The sensitivity of the trapped flux as a function of mean free path has a maximum around $l = 60\text{nm}$

M. Martinello, M. Checchin, A. Grassellino, A. Romanenko et Al. In Proceeding of SRF 2015



Sensitivity vs Surface Treatments

Cavity Name	Surface Treatment	m.f.p. (nm)	R_{fl}/B_{tr} (nΩ/mG)
AES011	2/6 min N ₂ + 7 μm EP	143	1.45
AES017	2/6 min N ₂ + 5μm EP	180	0.98
AES018	EP + 30 min He	400*	0.71
AES019	10 min N ₂ + 5μm EP	168	1.24
ACC002	20 min N ₂ + 5μm EP	50	1.96
AES014	120C bake	2*	0.52
AES009	2/6 min N ₂ + 5μm EP @Jlab	57	1.49
AES0017_2	Additional 2/6 min N ₂ + 8μm EP	138.6	1.39
AES021	Air 30 min + 2μm EP	19.9	0.56

*μ-SR measurement

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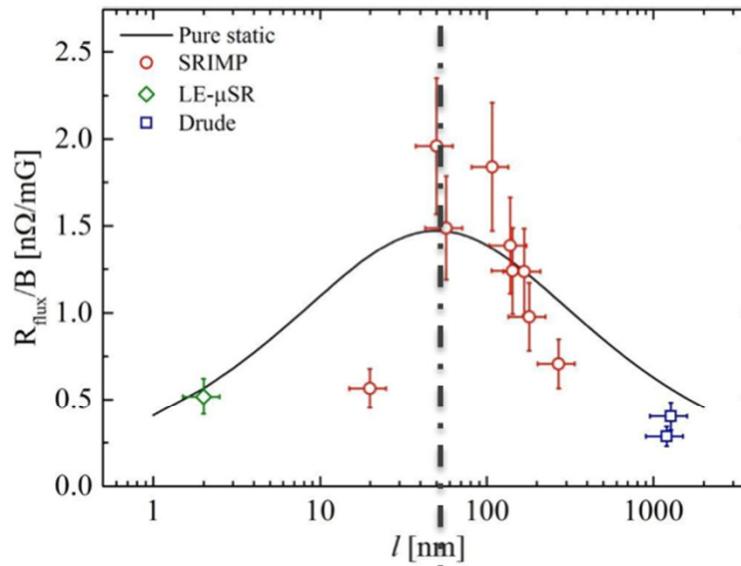
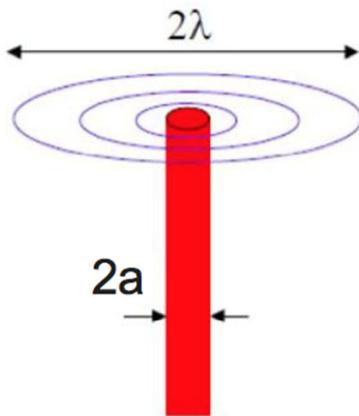
*μ-SR measurement

Sensitivity vs Mean Free Path Explanation

The losses seems governed by the **static dissipation** of the vortexes which appears to be different in clean and dirty limits

DIRTY LIMIT

The smaller the mean free path the **smaller the NC core diameter**



CLEAN LIMIT

The NC core diameter does not depend anymore from mfp. The larger the mean free the **lower the resistivity**

$$R_{static} = \sqrt{\frac{\rho \omega \mu}{2}} \cdot \frac{\pi a^2}{\Sigma}$$

$$a_{dirty} = \sqrt{\frac{\pi}{3} \xi_0 l} \quad \rho = \frac{mv_F}{lne^2}$$

$$R_{static} \propto \sqrt{l}$$

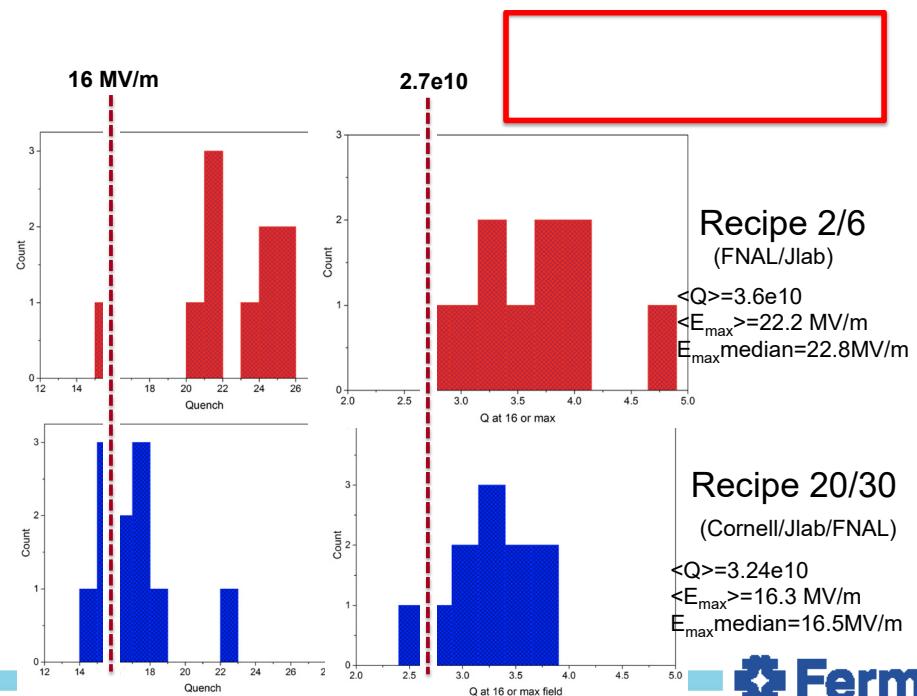
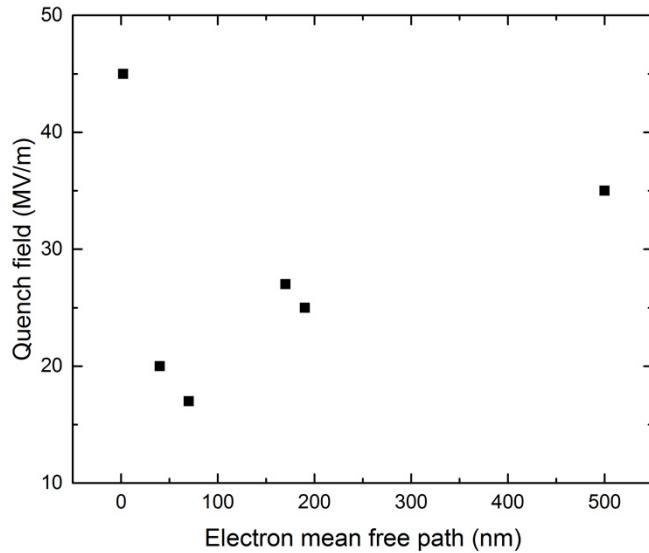
$$R_{static} = \sqrt{\frac{\rho \omega \mu}{2}} \cdot \frac{\pi a^2}{\Sigma}$$

$$a_{clean} = 1.16 \xi_0 \quad \rho = \frac{mv_F}{lne^2}$$

$$R_{static} \propto \frac{1}{\sqrt{l}}$$

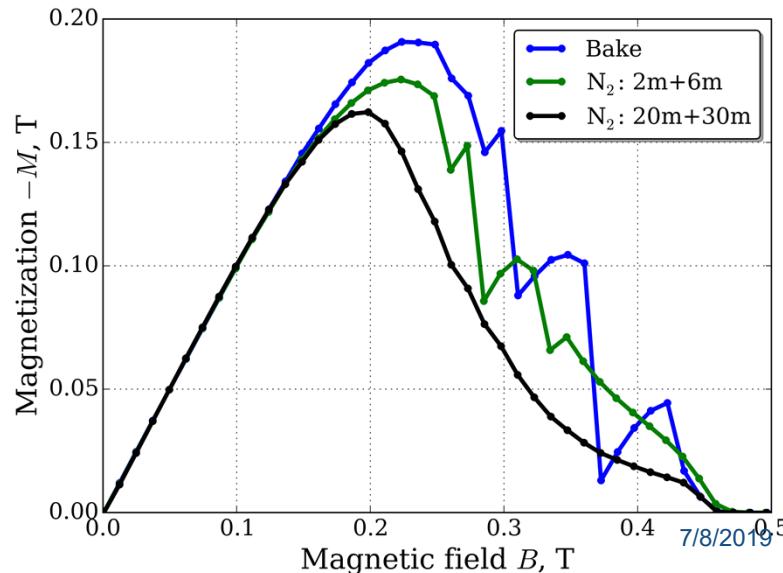
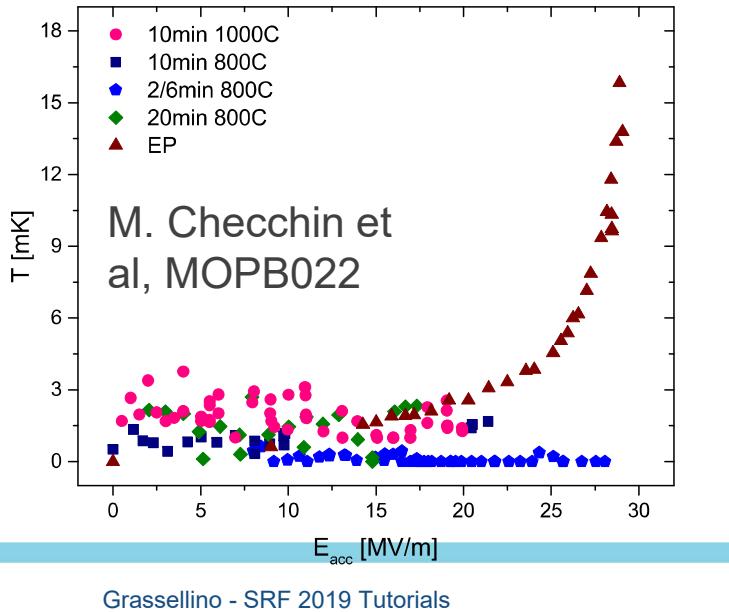
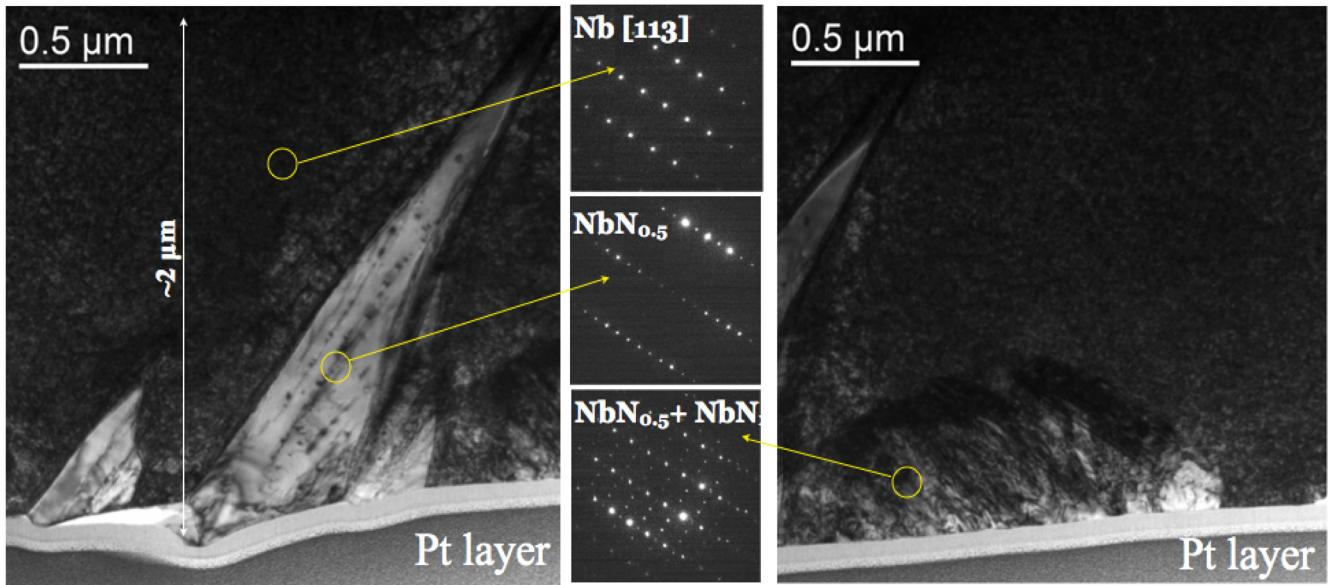
Recipe optimization: quench fields

- Light doping yields to higher quench field than heavy doping
- For same length of the doping step, quench field decreases with subsequent ‘anneal’ time (why?)
- For same recipe, quench fields are worse in nine cell than single cell cavities
- Quench fields are not sparse, they always ‘cluster’ around a value – different N doping levels produce different quench barriers
- More severe quench limitation $> \sim 200$ ppm concentration
- There is a trend – similar to the BCS minimum – for quench fields vs mean free path

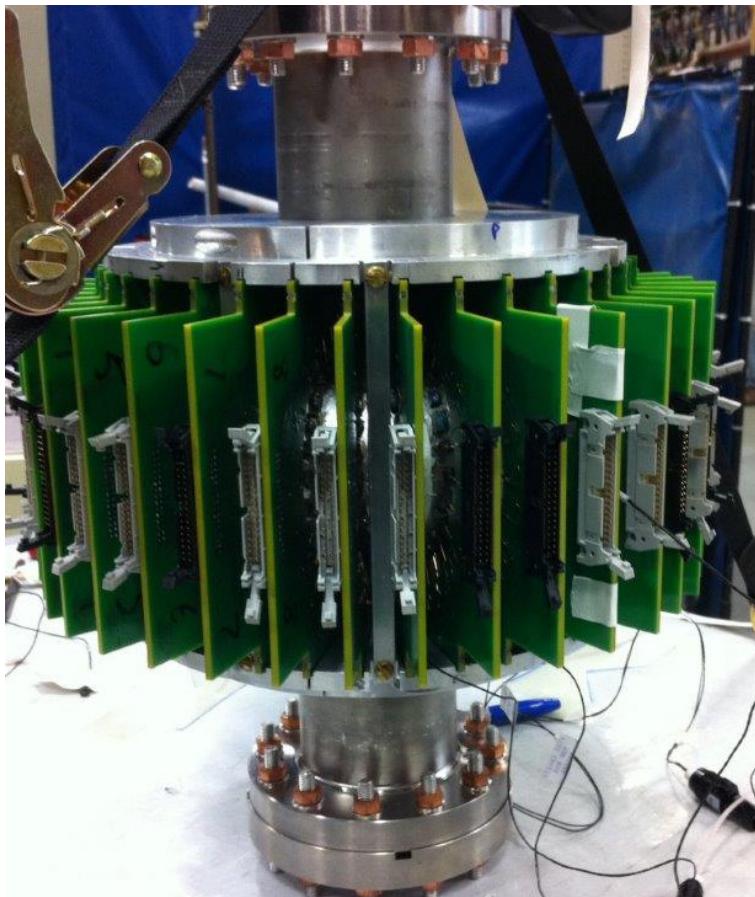


New insights on quench in N doped cavities – magnetic peak field driven

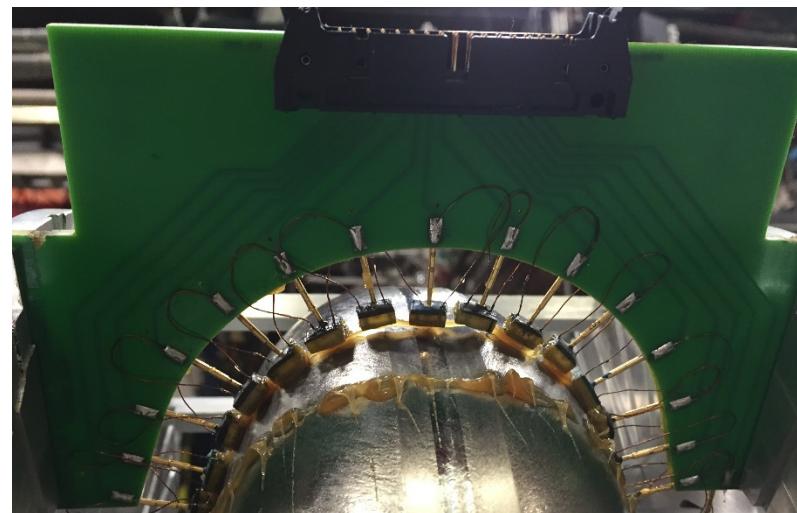
Nitride teeth...residual nanonitrides post EP?
Or premature flux entry?



T-map apparatus

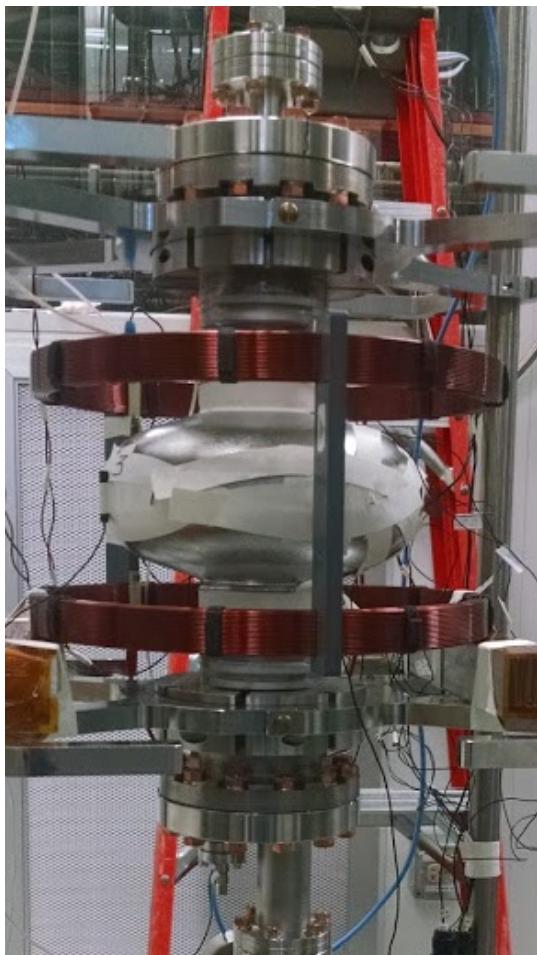


- FNAL T-map system
- 36 boards with 16 thermometers each



**576 thermometers
all around the cavity**

NEW – going further: study large sample of cavities of different material (vendors and treatment history)



- Goal: measure flux trapping as a function of **thermal gradient** and **material treatment**
- Connection to R_{res} – Performing study on cavities directly determines required conditions to avoid severely degraded RF performance

S. Posen et al, arxiv.org/pdf/1509.03957
(submitted to APL)



Recommendations

1. The Project is ready to proceed to CD-2/3
2. Finalize cavity and cryomodule minimum acceptance criteria based on the current project baseline – by 3/2016
3. Conduct a supply chain risk assessment of critical cryomodule assembly components to identify items needing second sources or other mitigations – by 3/2016
4. Develop a cure to improve the flux expulsion of the procured niobium material and implement before cavity production.
5. Conduct an independent peer review of the detailed assembly methods for connecting cryomodules – prior to first connection in 2017

3) Magnetic Shielding

Magnetic scope, specifications & sources

- First large CW project where magnetic shielding being analyzed stringently, especially longitudinal component of magnetic field
 - $B_{\text{avg}} \downarrow \rightarrow R_s \downarrow \rightarrow Q_0 \uparrow \rightarrow P_{\text{diss}} \downarrow \rightarrow \$_{\text{oper}} \downarrow$
- LCLS-II specification [1]:
 - $B_{\text{avg}} < 5 \text{ mG}$ to reach $Q > 2.7E10$ at 2 K, 16 MV/m
- Major magnetic field sources: vacuum vessel, components, earth
 - $B_{\text{vessel}} < 3 \text{ G}$ [2]
 - $B_{\text{components}} \sim 1 \text{ G}$
 - $B_{\text{earth}} \approx 483 \text{ mG}$ at SLAC [3]
 - $B_{\parallel, \text{beamline}} \approx 150 \text{ mG}$
- Most analyses done assuming SLAC tunnel magnetic fields

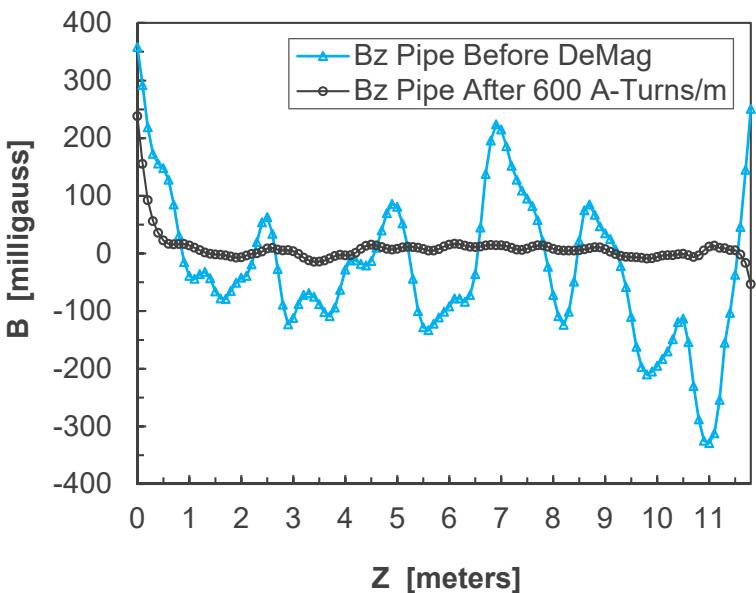
[1] “1.3 GHz Superconducting RF Cryomodule,” Functional Requirements Document, LCLSII-4.5-FR-0053.

[2] A. Crawford, arXiv:1507.06582v1.

[3] National Oceanic and Atmospheric Administration, 2014--2019 World Magnetic Model.

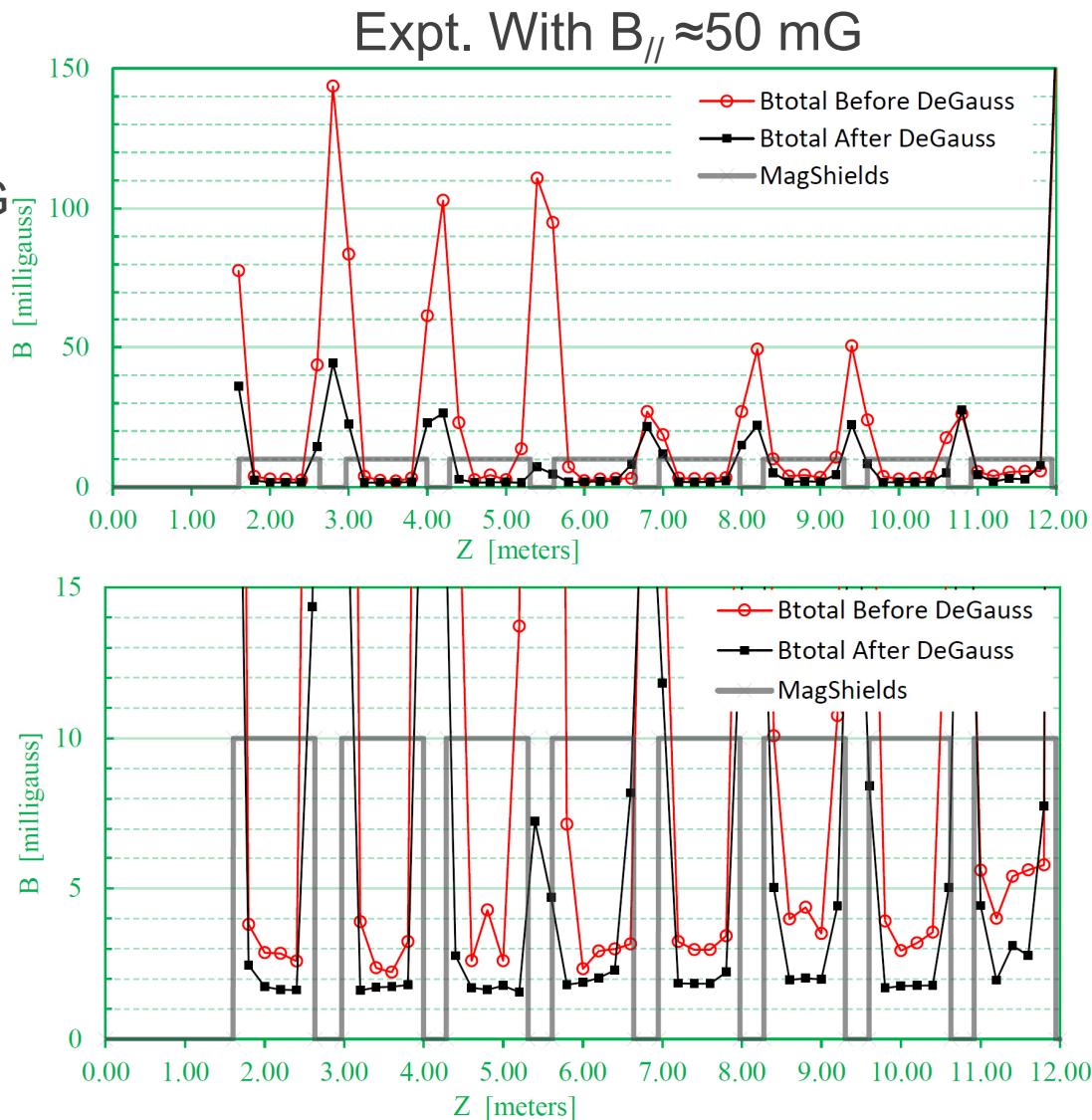
Benefits of degaussing vessel [4,5]

- Vessel must be degaussed after final handling
 - Fields in steel could be ~200 G when exposed to ~500 mG
- Edge ~factor of 3 reduction
- Central ~factor of 2 reduction



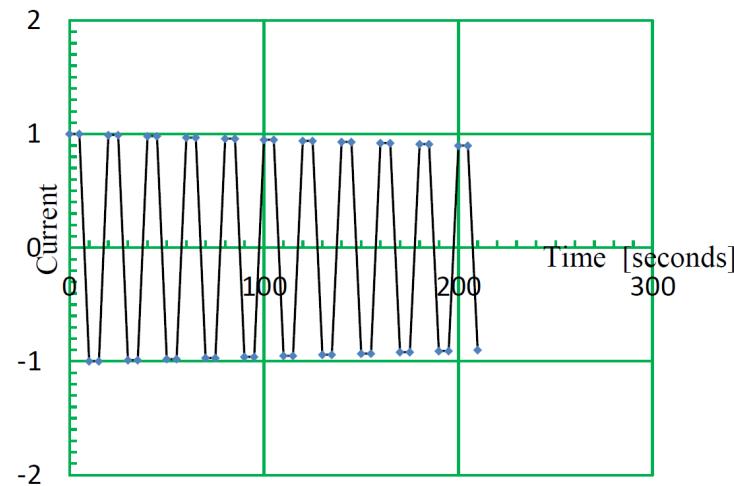
[4] A. Crawford, arXiv:1409.0828v1.

[5] A. Crawford, arXiv:1503.04736v1.



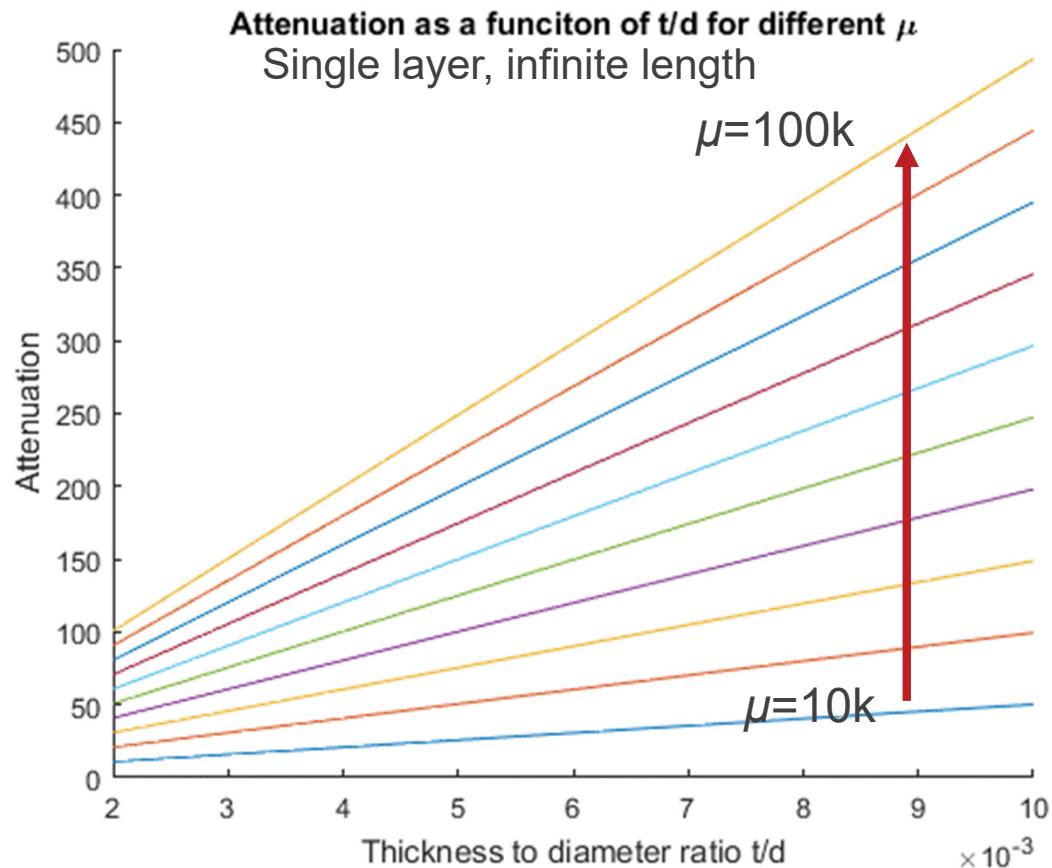
Demagnetization coils

- Helmholtz coils on the outside of CM vessel
 - Main coil (5 turns x 21) + 2 end coils (100 turns each)
- End coils required to compensate end effects of vessel
- 650 Amp-turns/meter main coil
- 1% drop per cycle, 100 cycles



Magnetic shielding: transverse component

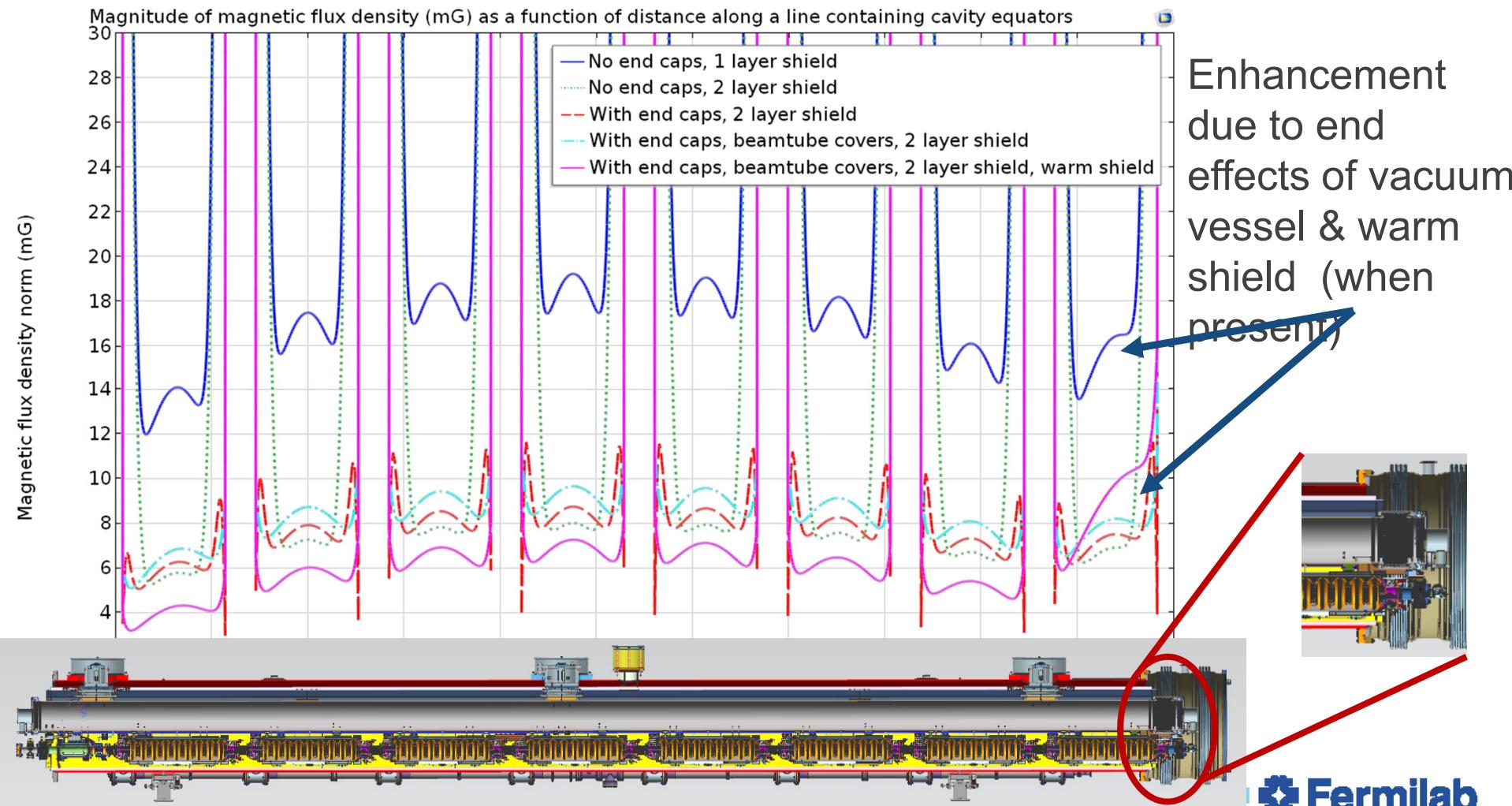
- Dependent on
 - t/d ratio; t =thickness, d =diameter of shield
 - Magnetic permeability μ
- For infinitely long cylinder [6]
 - $Atten. = \frac{\mu}{4} \left(1 - \frac{d}{d+t} \right) + 1$
- Maintaining high μ difficult
 - Handling biggest concern
- Multilayer shielding a solution
- LCLS-II: two layers



[6] A.J. Mager, IEEE T Magn, 1970.

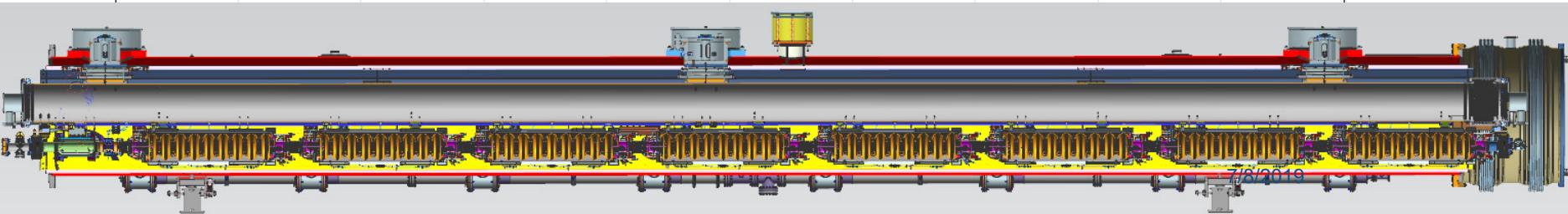
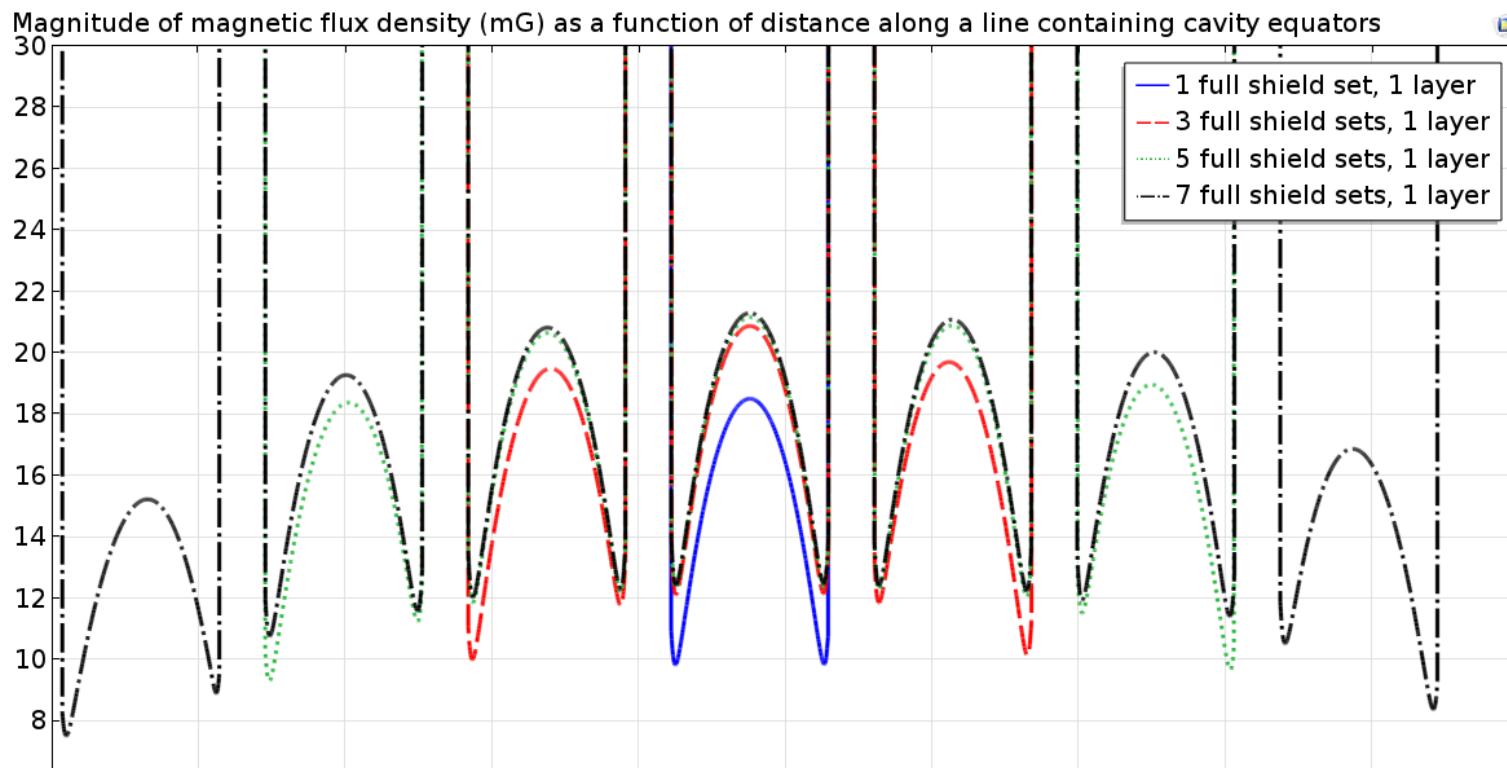
Longitudinal shielding: 2D analyses “perfect” shields

- $\mu_r=10k$, ~150 mG longitudinal field applied, beamline at center of vacuum vessel
- Line containing **equators**, parallel to beamline:



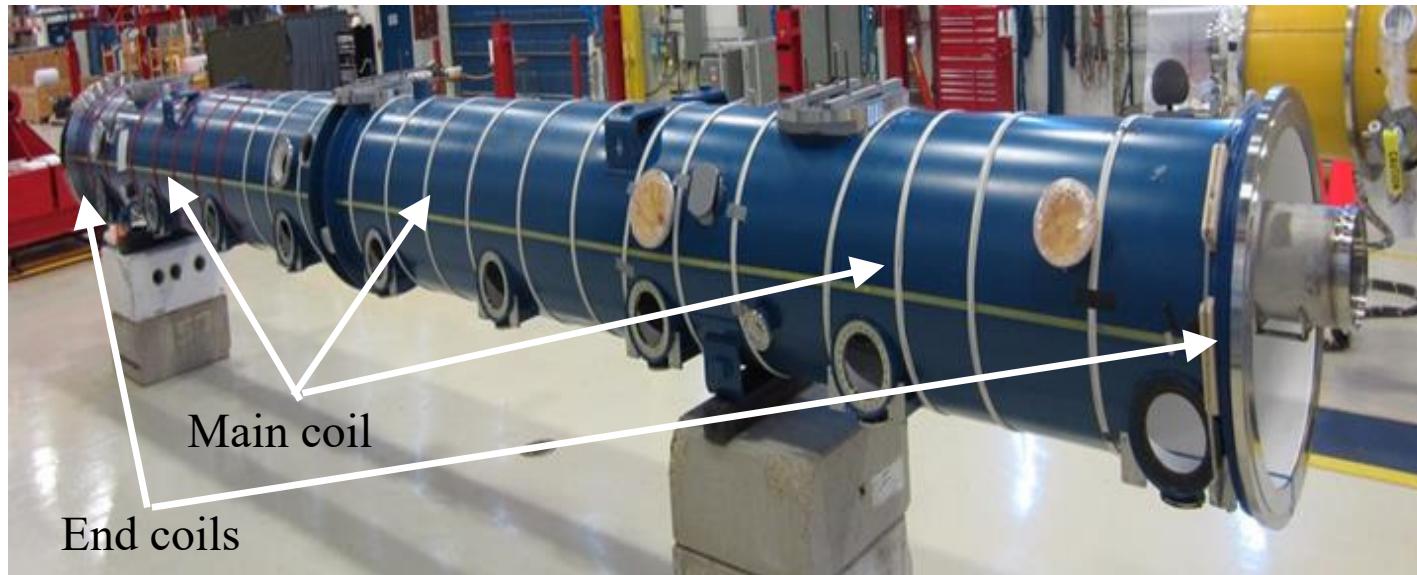
Longitudinal shielding: effect of adjacent shields

- Adjacent magnetic shields can magnetically couple
- Adjacent CMs can magnetically couple too



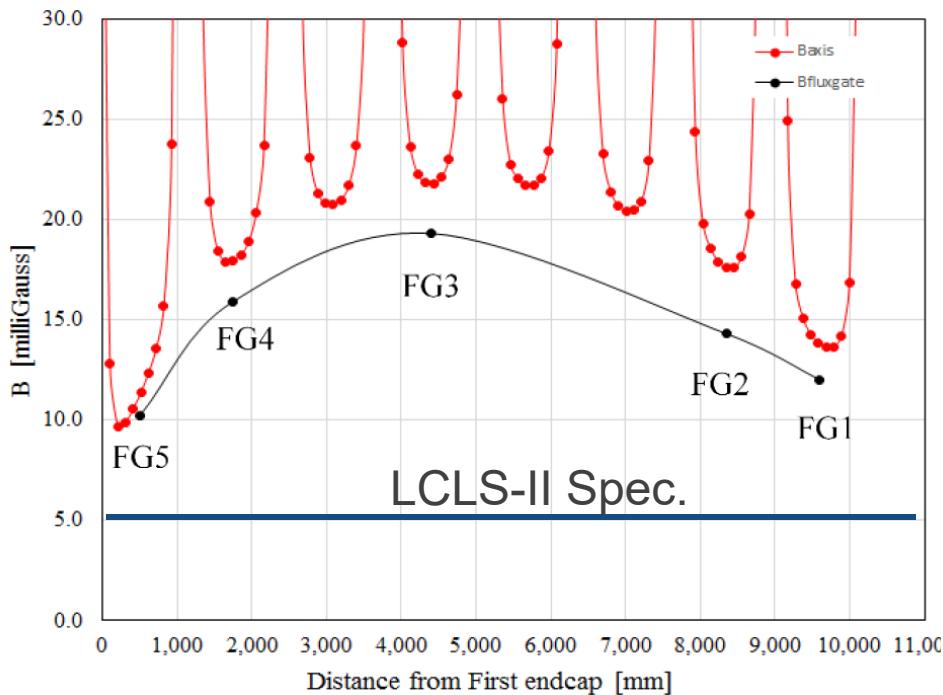
Active longitudinal field compensation

- Same coils as those installed for demagnetization
- Helmholtz coils on the outside of CM vessel
 - Main coil + 2 end coils
- End coils required to compensate end effects of vessel

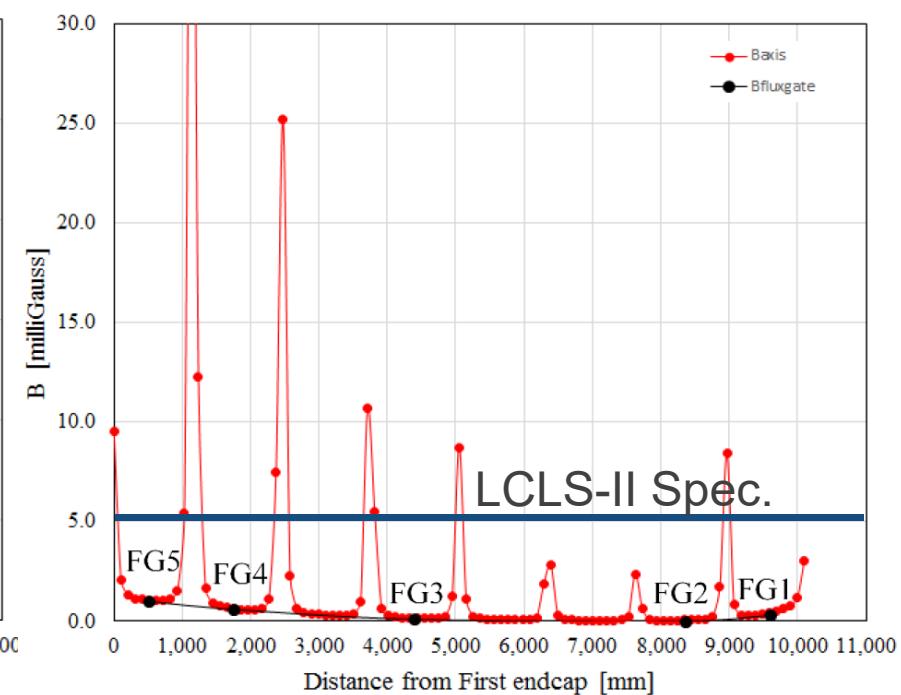


Active longitudinal field compensation

- Need to shield longitudinal component of B
 - Active cancellation proven to be effective method [7,8,9]



Without active cancellation (FEM calc)
we expect $B_{avg} \sim 15\text{-}20 \text{ mG}$



With active cancellation (FEM calc)
we expect $B_{avg} < 3 \text{ mG}$

[7] A. Crawford, arxiv.org/ftp/arxiv/papers/1507/1507.06582.pdf.

[8] The Conceptual Design Report for the TeSLA Test Facility Linac, Version 1, 1995.

[9] T. Bitter et al., Nucl. Instrum. Methods A, 309, 1991.