

# SRF QWR Gun at BNL CeC PoP

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Presenting on behalf of the group listed on  
next page.



U.S. DEPARTMENT OF  
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# Content

- Introduction
- Temptation and Questions need to answer
- Gun Design
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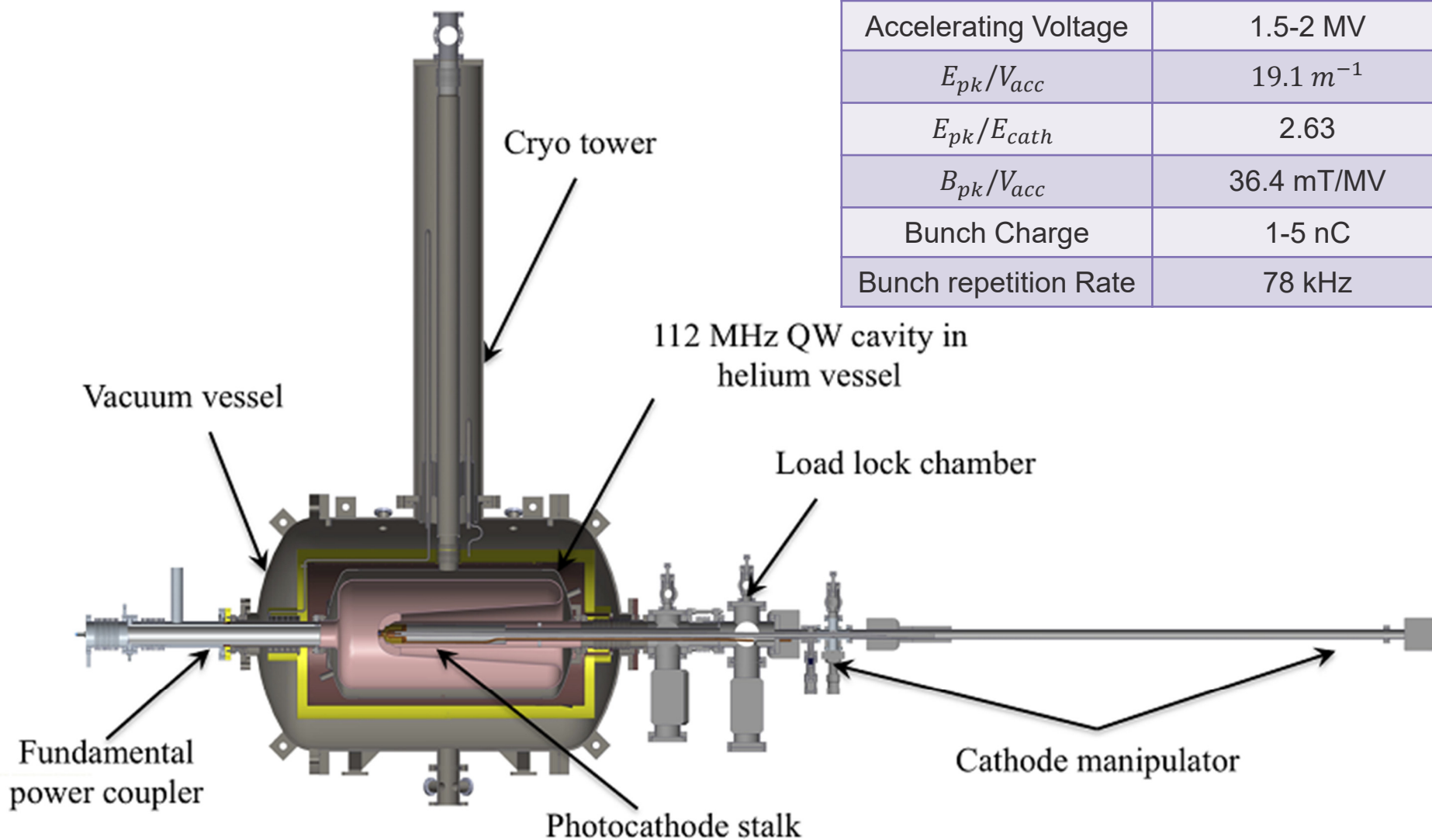


# Temptation and Questions need to answer

- Temptation of SRF gun:
  - CW beam
  - Relatively high E field at the cathode surface
  - Good vacuum due to cryo-pumping.
- Questions need to address:
  - Will  $K_2CsSb$  cathode survive the SRF cavity?
  - Will SRF cavity survive the  $K_2CsSb$  cathode?

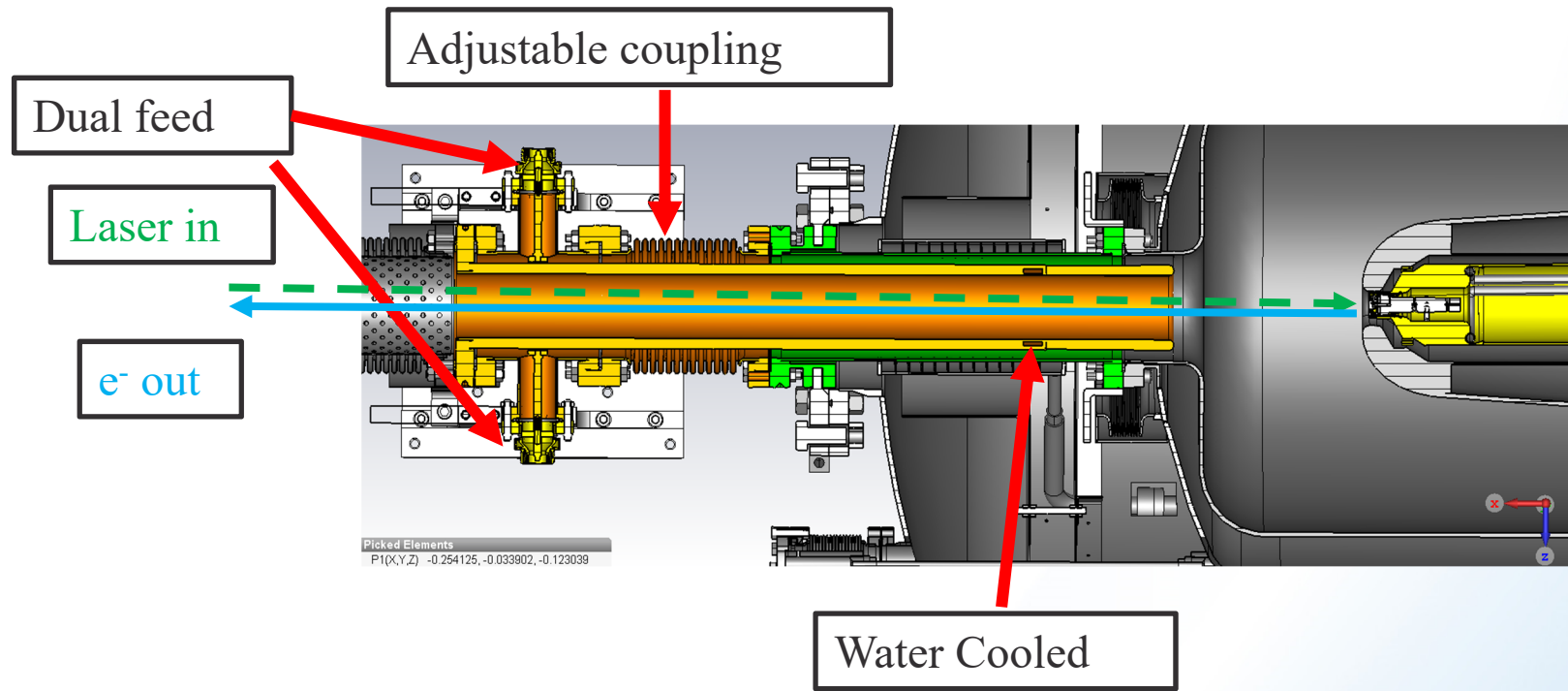
# Cavity

Frequency	112 MHz
R/Q (Acc. Def.)	126
$Q_0$	$>3.5 \times 10^9$
Operation Temp.	4.5 K
Accelerating Voltage	1.5-2 MV
$E_{pk}/V_{acc}$	$19.1 \text{ m}^{-1}$
$E_{pk}/E_{cath}$	2.63
$B_{pk}/V_{acc}$	36.4 mT/MV
Bunch Charge	1-5 nC
Bunch repetition Rate	78 kHz





# FPC



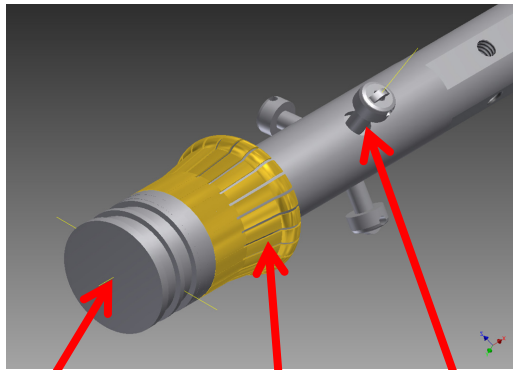
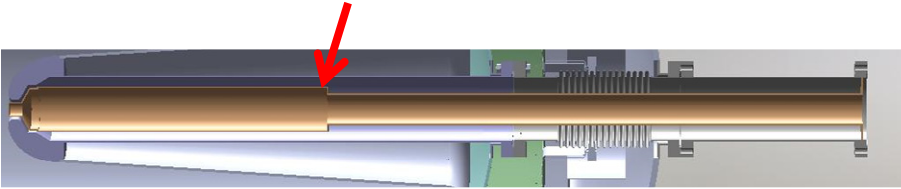
- Made of Stainless steel, coated with 25 um copper and 1um gold;
- Qext adjustable from  $5e6$  to  $8e7$ ;
- Travel distance: 3 cm;
- Water cooled to room temperature.



*S. Belomestnykh: SRF & warm RF components for CeC PoP*

# Cathode Stalk

Varying diameter to form quarter-wave transformer to decrease RF loss.



Cathode puck

Centering standoffs

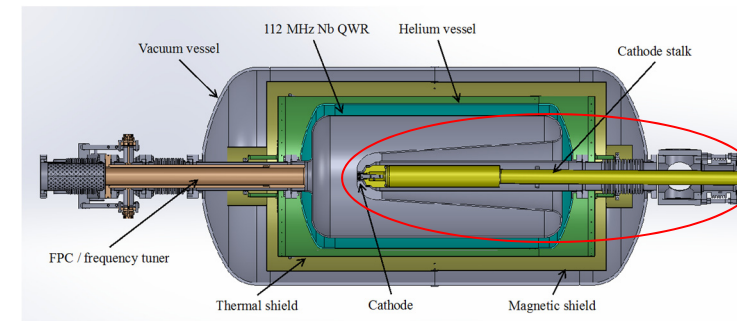
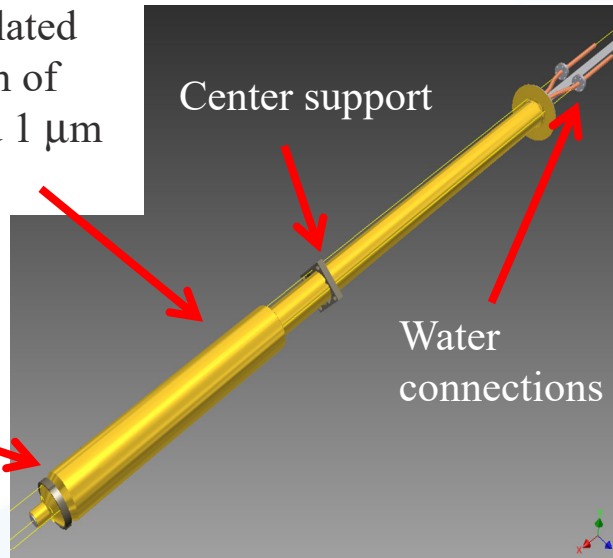
Gold plated RF spring finger contacts

SS tubes plated with 25  $\mu\text{m}$  of copper and 1  $\mu\text{m}$  of gold

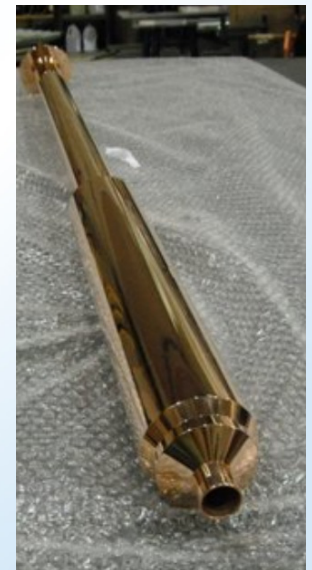
End support

Center support

Water connections

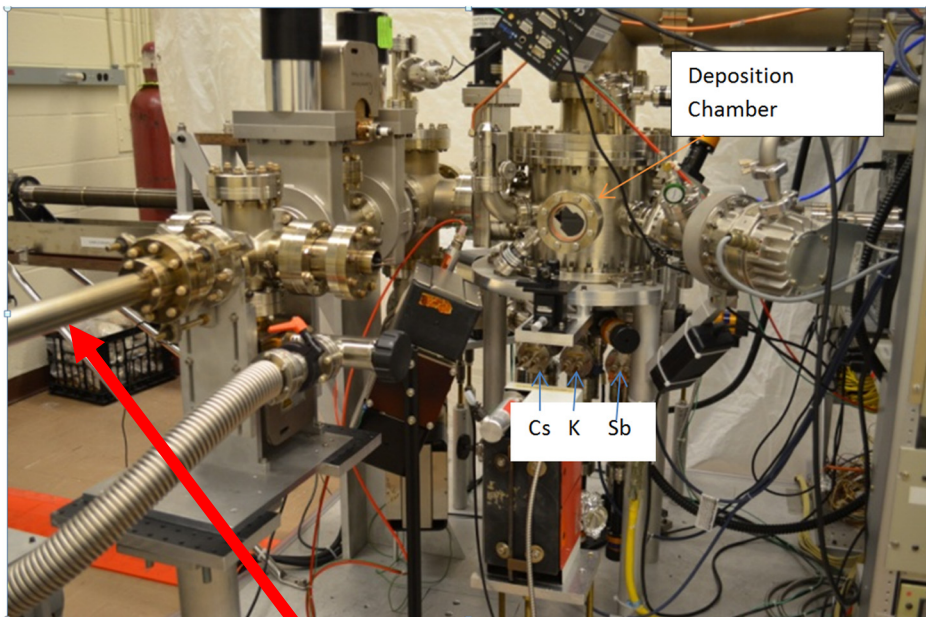


- Stainless steel, 25  $\mu\text{m}$  copper, 1  $\mu\text{m}$  gold;
- Quarter-wave transformer, reduces the transverse field on cathode;
- Water cooled to room temperature;
- Rexolite® “spider” serve as support.





# Cathode Fabrication

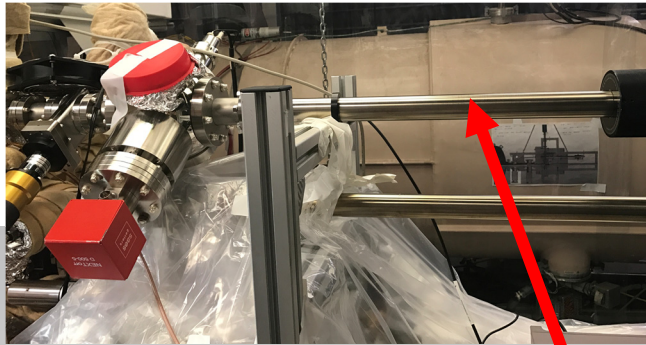


- Heat the substrate at 350 C for 6 hours;
- hold it at 90 C;
- 10 nm Sb approximately 1 Å/s;
- raised the substrate's temperature to 130 C;
- ~20 nm of potassium @ 0.6 Å/s;
- Then the heater was turned down in order for the substrate to be cooled at around 1 C/min;
- Evaporated Cs and watch QE increased steadily;
- When the photocurrent reached a plateau, turn off heater, turn on cold N<sub>2</sub>, reduce Cs until 80 C;
- Cold down to room temperature quickly by cold N<sub>2</sub>.

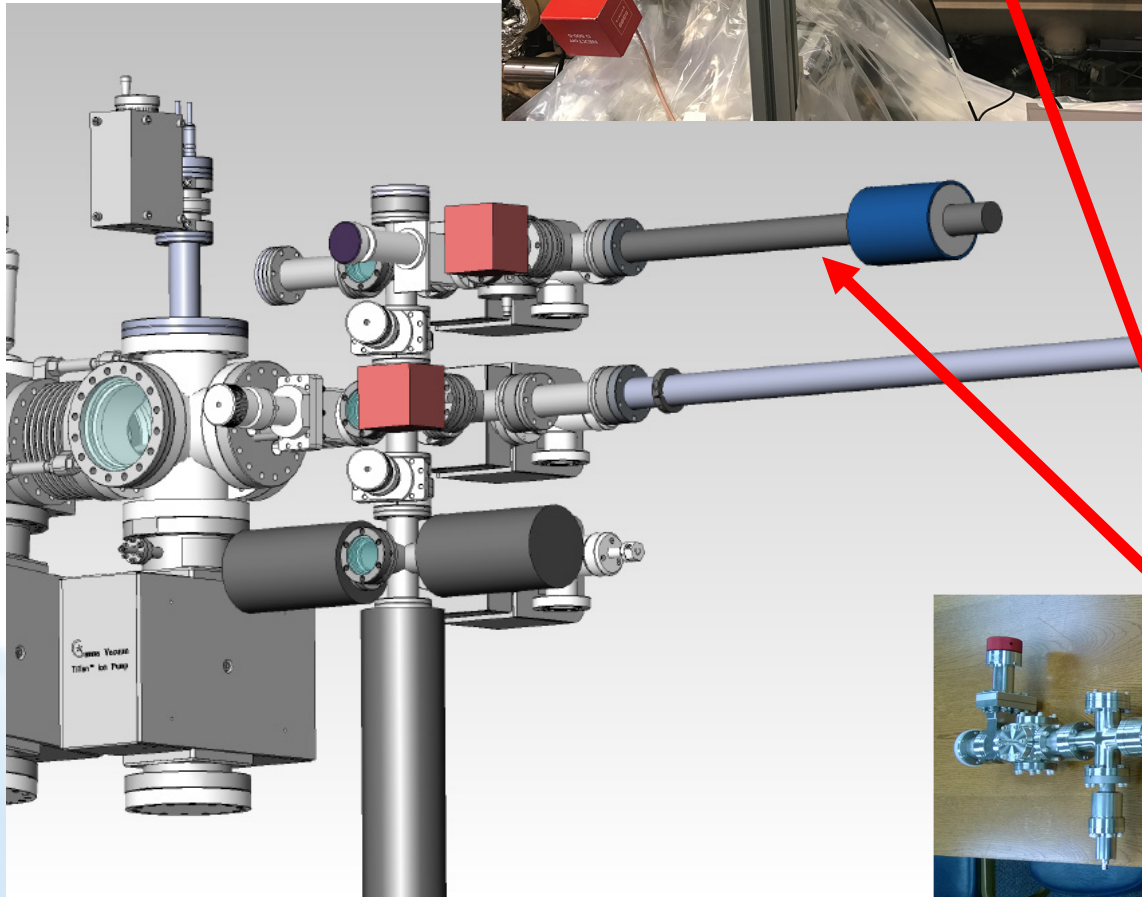
*E. Wang, ERL2015*

“Suite case”

# Cathode Launch System



- The cathode is moved into transport cart which has low  $10^{-10}$  torr scale vacuum.
- Disconnecting the transport cart from the preparation system and connecting the cart to the SRF gun require a class 100 clean enclosure.
- The loadlock section is baked about 2 days and reach  $10^{-9}$  torr scale Vacuum.
- We keep monitoring the QE evolution inside the transport cart.

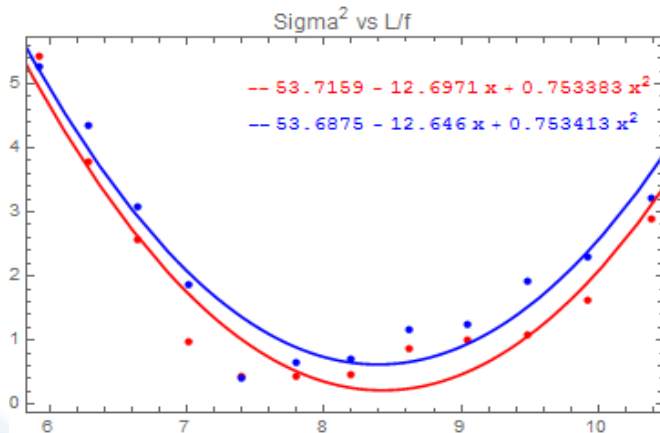


# Beam Performance

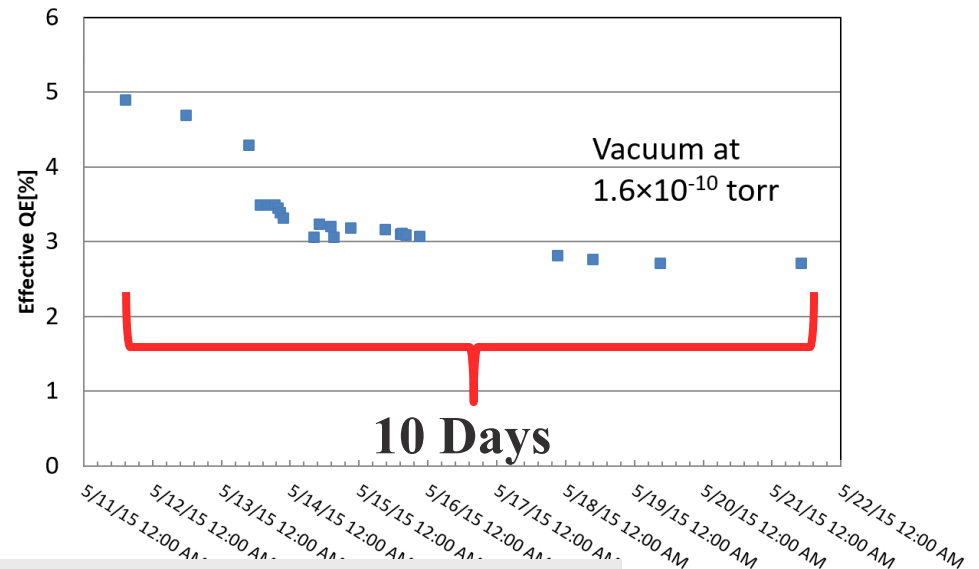
Early results were presented by I. Pinayev in NAPAC2016

- World record bunch charge for an SRF Gun
  - 10.7 nC per bunch maximum achieved
- Record low normalized emittance: 0.32 mm mrad at 0.5 nC
- QE lifetime from one to two months
  - Room temperature water cooled cathode (i.e. not cold)
  - Requires automatic He blowout system in case of water flow failure

*V. Litvnenko, HBB19*



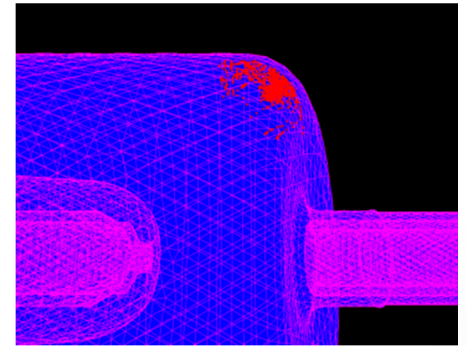
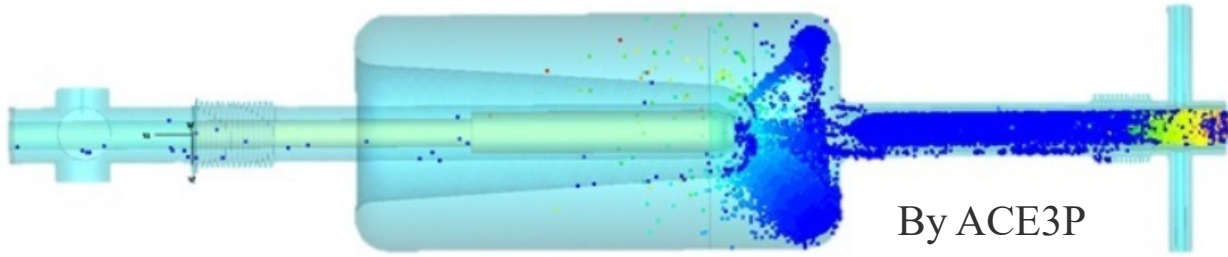
Measurements by Kentaro Mihara



**THP079** Performance of the Coherent Electron Cooling SRF Accelerator



# Multipacting and Mitigation

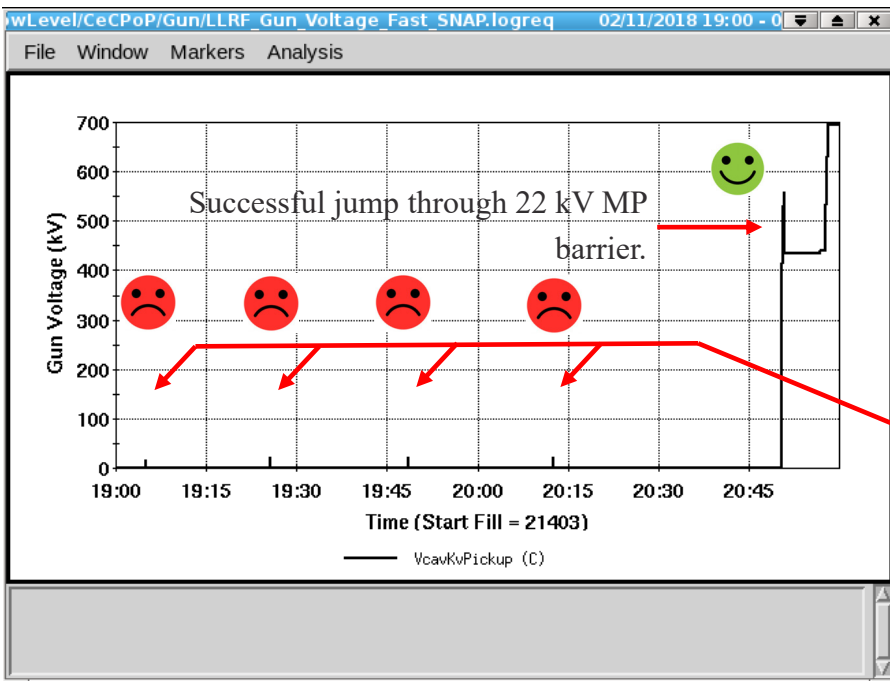


40 kV MP

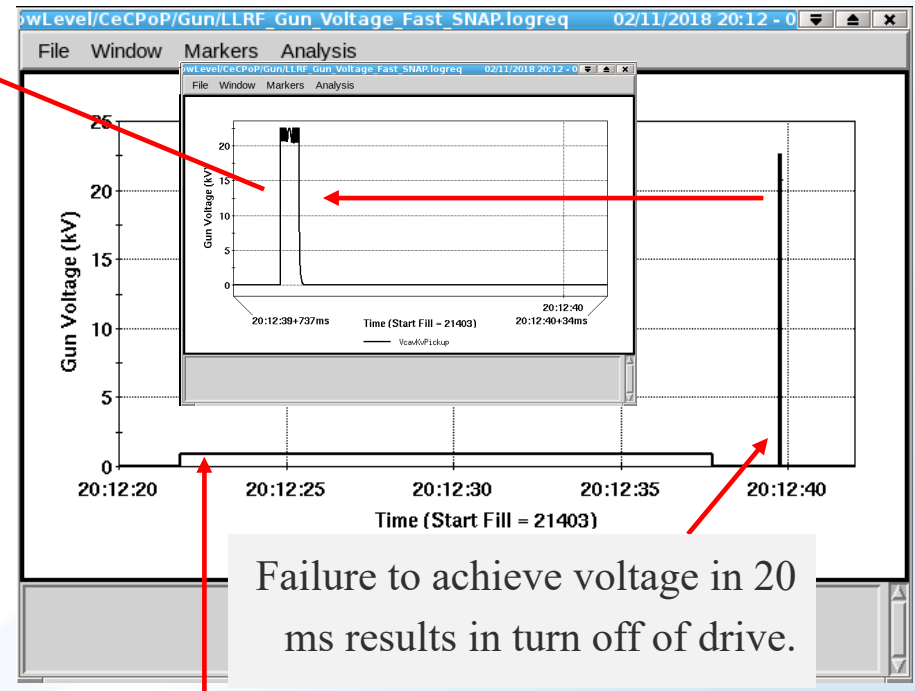
- MPs? Plenty!
  - 2kV, 22 kV, 30 kV, and 40 kV ...
  - Predicted by simulation and encountered in real.
- Will kill the cathode instantly if not dealt with care.
- Break through required strong coupling (for which we have the ability to adjust the FPC)
- LLRF implemented automated turning on script to prevent excessive trap time.

# LLRF Script Solution for Gun Start Operation

- Multiple repeated attempts to turn on result in getting stuck at 22 kV MP barrier.
- Attempts last only 20ms, controlled by LLRF MP trap code.
- Prevents significant energy deposition => vacuum activity which would kill cathode QE.



- Lengthen period between attempts from ~ 20 min to ~ 40 min => 5<sup>th</sup> attempt = successful turn on.
- **Cathode QE not impacted by turn on attempts as MP related vacuum activity is kept minimal.**



1 kV turn on (2.3 kV MP level just above) to allow PLL to lock on to cavity resonance.

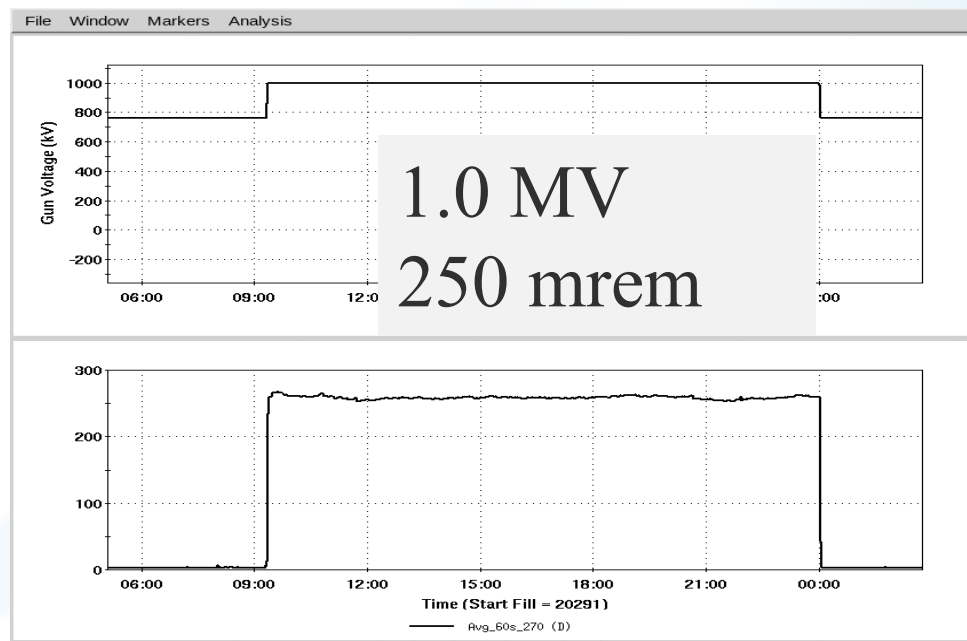
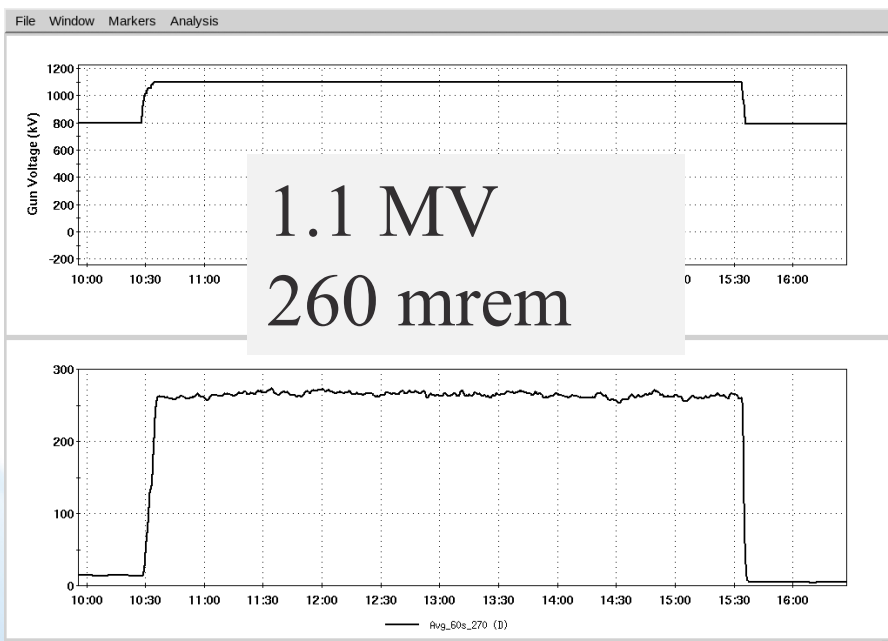


# Cavity Performance over years

Typical Gun voltage vs radiation

4 cathodes

2016 → 2017



# Conclusion

- Our SRF gun generate electron bunches with
  - Very low normalized projected emittances (sub- $\mu\text{m}$  at 1 nC).
  - Charge per bunch exceeding 10 nC .
  - Average current reached 150  $\mu\text{A}$ .
- The high QE room temperature  $\text{CsK}_2\text{Sb}$  photocathodes operate for months in 1.23 MeV CW SRF gun without any significant degradation. We did not detect any degradation caused by generating CW electron beam.

# Reference

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