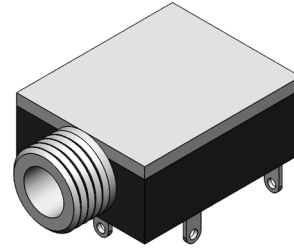
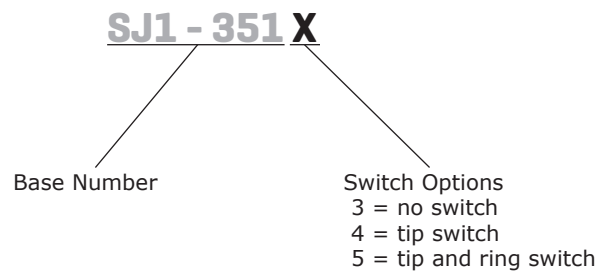


**SERIES:** SJ1-351X    **DESCRIPTION:** 3.5 MM AUDIO JACKS

**FEATURES**

- low profile design
- threaded with nut
- switch options include:
  - no switch
  - tip switch
  - tip and ring switch


**PART NUMBER KEY**

**SPECIFICATIONS**

| parameter                 | conditions/description                | min | typ   | max | units  |
|---------------------------|---------------------------------------|-----|-------|-----|--------|
| rated input voltage       |                                       |     | 12    |     | Vdc    |
| rated input current       |                                       |     |       | 1   | A      |
| contact resistance        | between terminal and mating plug      |     |       | 50  | mΩ     |
|                           | between terminal in a closed circuit* |     |       | 30  | mΩ     |
| insulation resistance     | at 500 Vdc                            | 100 |       |     | MΩ     |
| voltage withstand         | at 50/60Hz for 1 minute               |     |       | 500 | Vac    |
| insertion/withdrawl force |                                       | 0.3 |       | 3   | kg     |
| terminal strength         | any direction for 10 seconds          |     |       | 500 | g      |
| operating temperature     |                                       | -25 |       | 85  | °C     |
| life                      |                                       |     | 5,000 |     | cycles |

Notes:    \*When measured at a current of less than 100 mA / 1 kHz

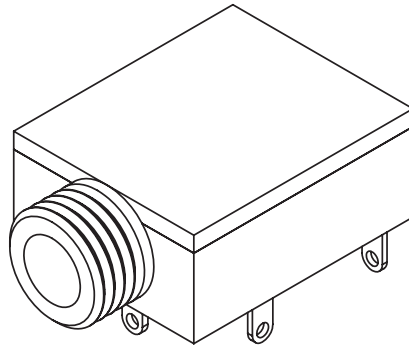
**SOLDERABILITY**

| parameter      | conditions/description                    | min | typ | max | units |
|----------------|---|-----|-----|-----|-------|
| wave soldering | dipped in solder pot for 5±0.5 seconds at | 255 | 260 | 265 | °C    |

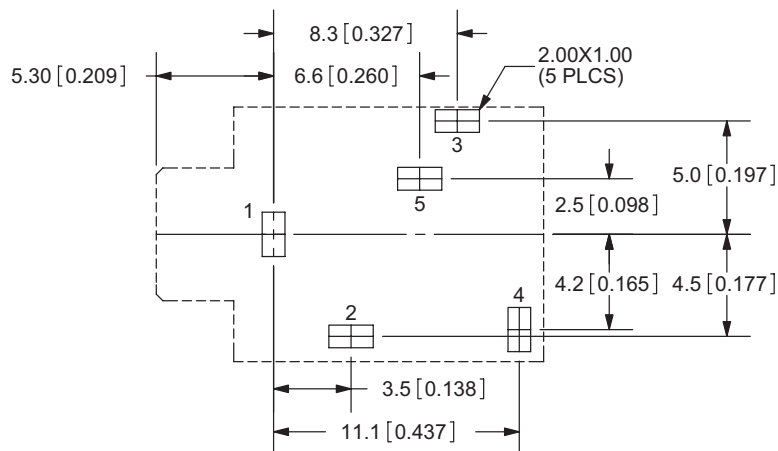
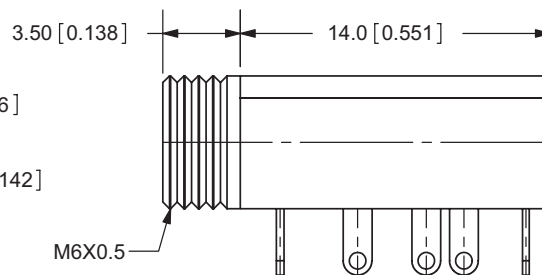
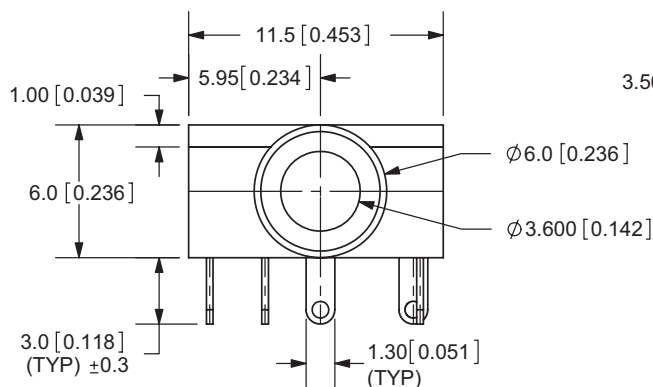
## MECHANICAL DRAWING

units: mm[inches]

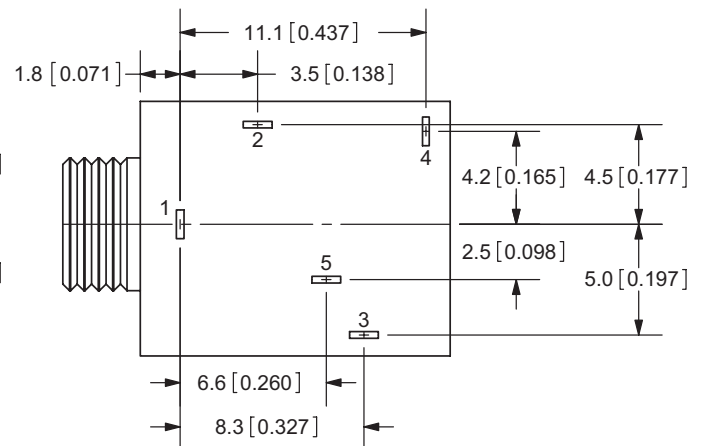
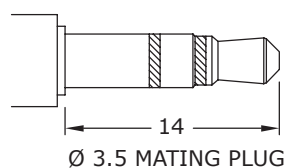
TOLERANCE:  
 X.X  $\pm 0.2$ mm  
 X.XX  $\pm 0.1$ mm  
 X.XXX  $\pm 0.05$ mm



|            | MATERIAL        | PLATING |
|------------|-----------------|---------|
| terminal 1 | brass           | tin     |
| terminal 2 | brass           | tin     |
| terminal 3 | brass           | tin     |
| terminal 4 | brass           | tin     |
| terminal 5 | brass           | tin     |
| bushing    | brass           | nickel  |
| spring     | stainless steel |         |
| cover      | PC transparent  |         |
| plastic    | PBT             |         |

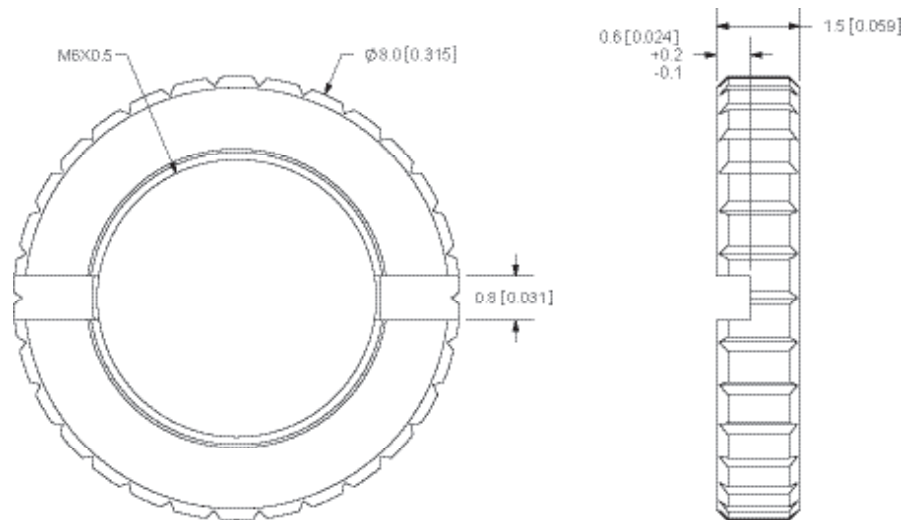


PCB LAYOUT  
TOP VIEW



| Model No. | SJ1-3513 | SJ1-3514   | SJ1-3515    |
|-----------|----------|------------|-------------|
| Schematic |          |            |             |
| PIN       |          |            |             |
| 1         | sleeve   | sleeve     | sleeve      |
| 2         | tip      | tip        | tip         |
| 3         | ring     | ring       | ring        |
| 4         | NP       | tip switch | tip switch  |
| 5         | NP       | NP         | ring switch |

units: mm[inches]

TOLERANCE:  
±0.1mm

## REVISION HISTORY

| rev. | description          | date       |
|------|----------------------|------------|
| 1.0  | initial release      | 09/06/2006 |
| 1.01 | new template applied | 09/10/2011 |
| 1.02 | nut drawing added    | 01/25/2012 |

The revision history provided is for informational purposes only and is believed to be accurate.


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