

Problem No. 10

Magnetic gears

Reporter: Sophia Kaniukova

The coupling of mechanical gears is usually done through their teeth, but an equivalent mechanism can be made using magnets, so that the gears do not touch each other.

Explain how the device works and explore its limitations. How does it depend on the arrangement of the magnets?

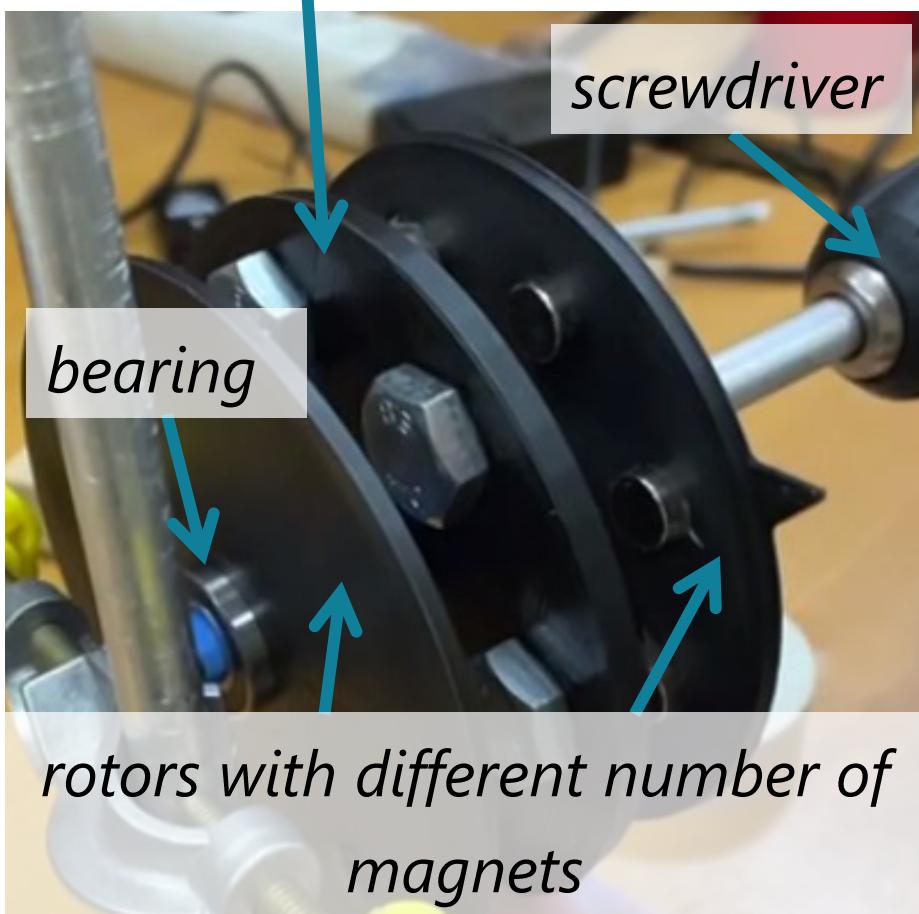


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TOURNAMENT

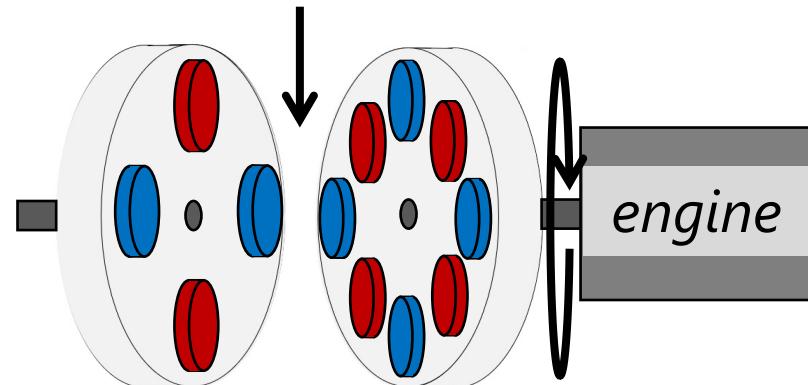


Setup

removable stator



removable stator

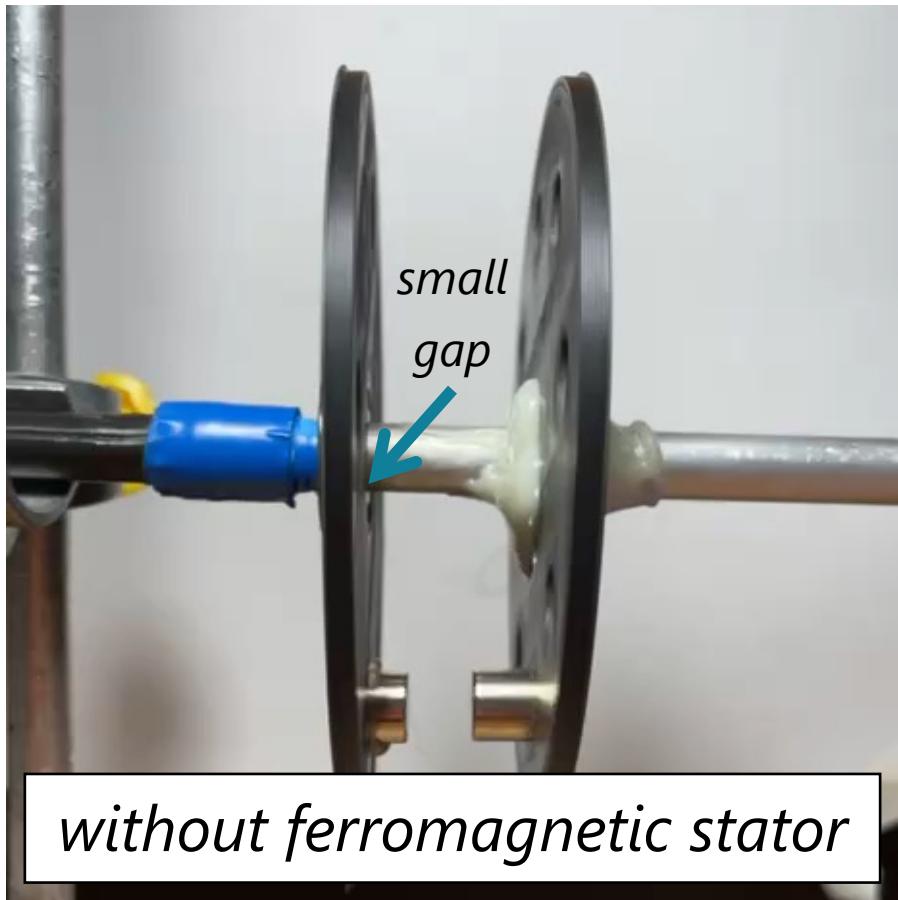


constant velocity control

Types of construction

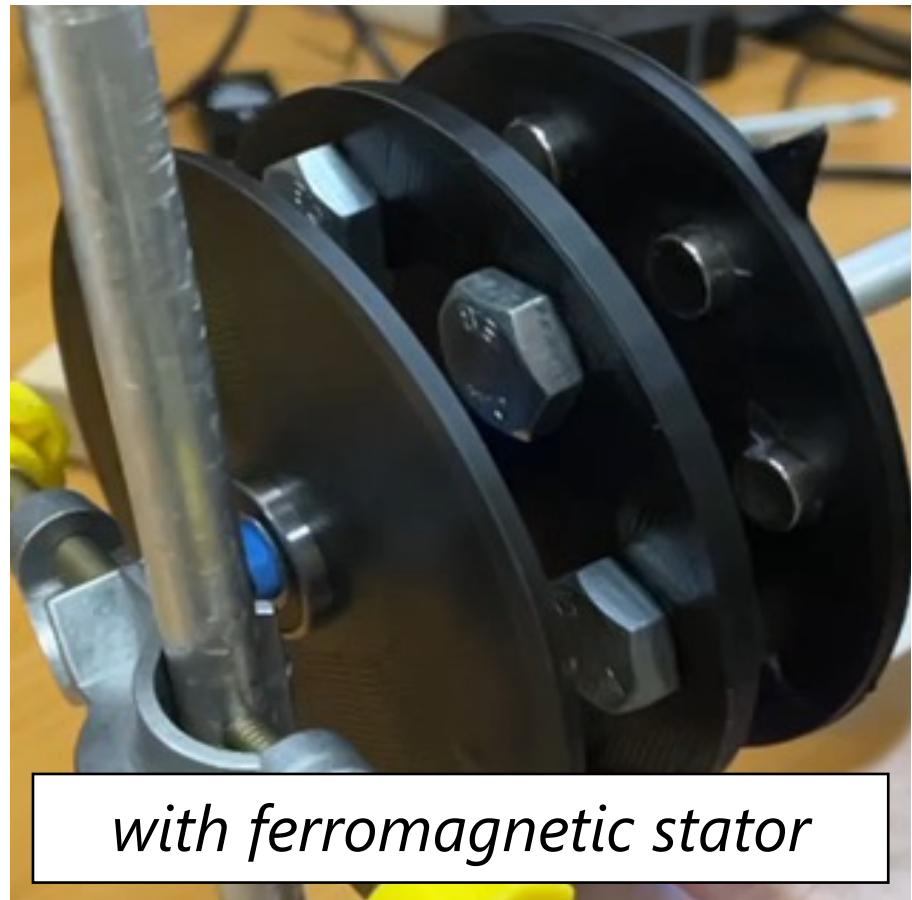
$$\omega_1 = \omega_2$$

same direction



$$\omega_1 = k\omega_2$$

different direction



1 Magnets interaction

1

Forces between magnets. Magnetic field. Launch criterion. System of magnets.

2 Case without stator

2

Potential pit and state equilibrium. Field model. Gear ratio.

3 Case with stator

3

Velocity changes explanation. Different direction explanation

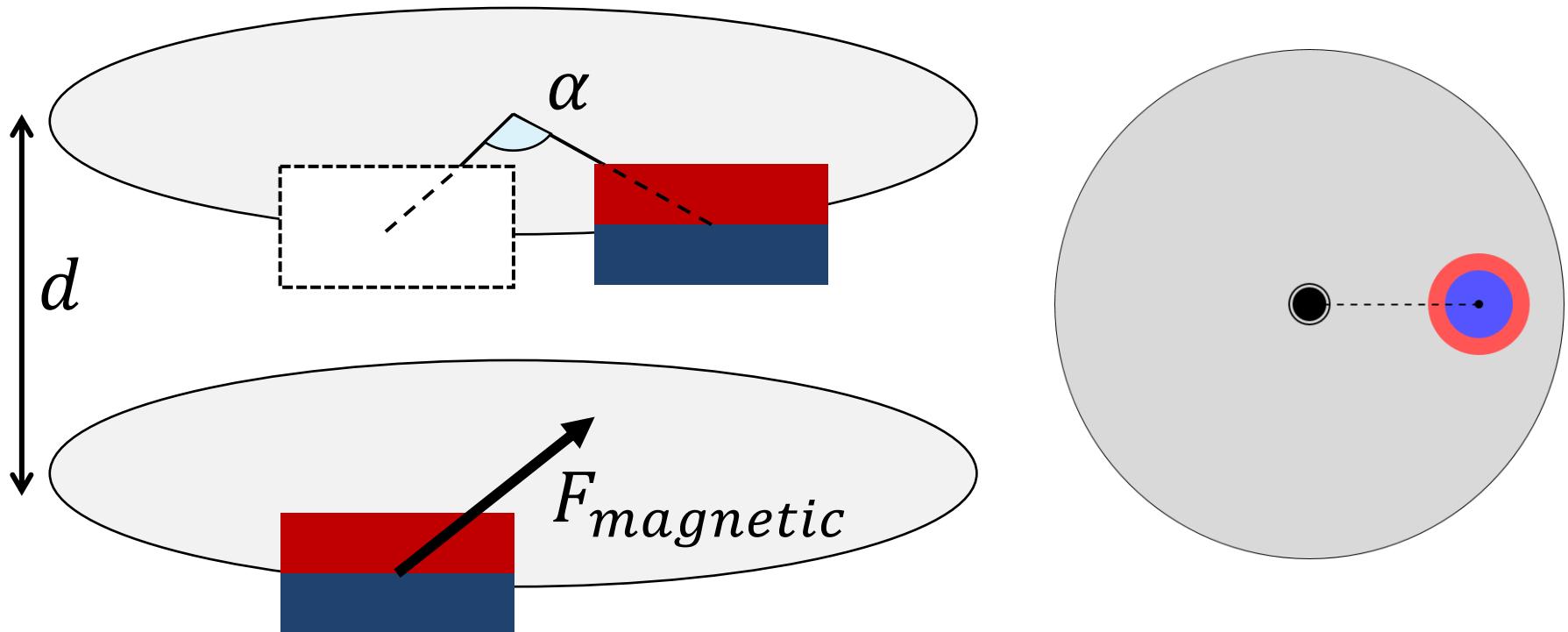
4 Experimental verification

4

Gear ratio(velocities). Limitations.

Forces between magnets

5



Magnetic torque occurs when one magnet is shifted

Field model

B, mT

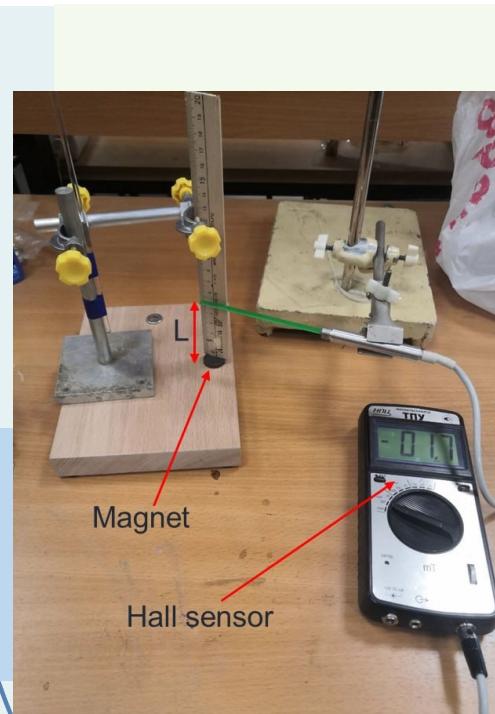
200

150

100

50

magnetic polydipole area



1

2

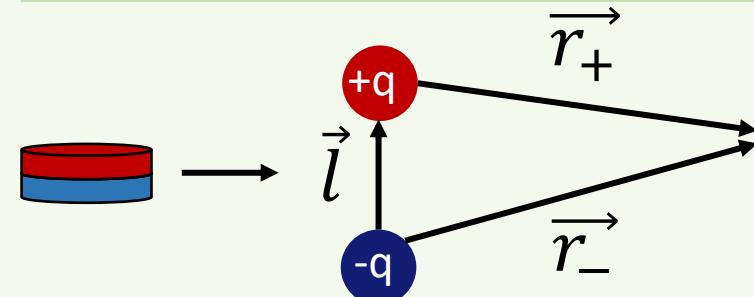
3

4

x, cm

Interaction without stator

magnetic dipole area:



$$lf \ll r_+ \approx r_- \approx r$$

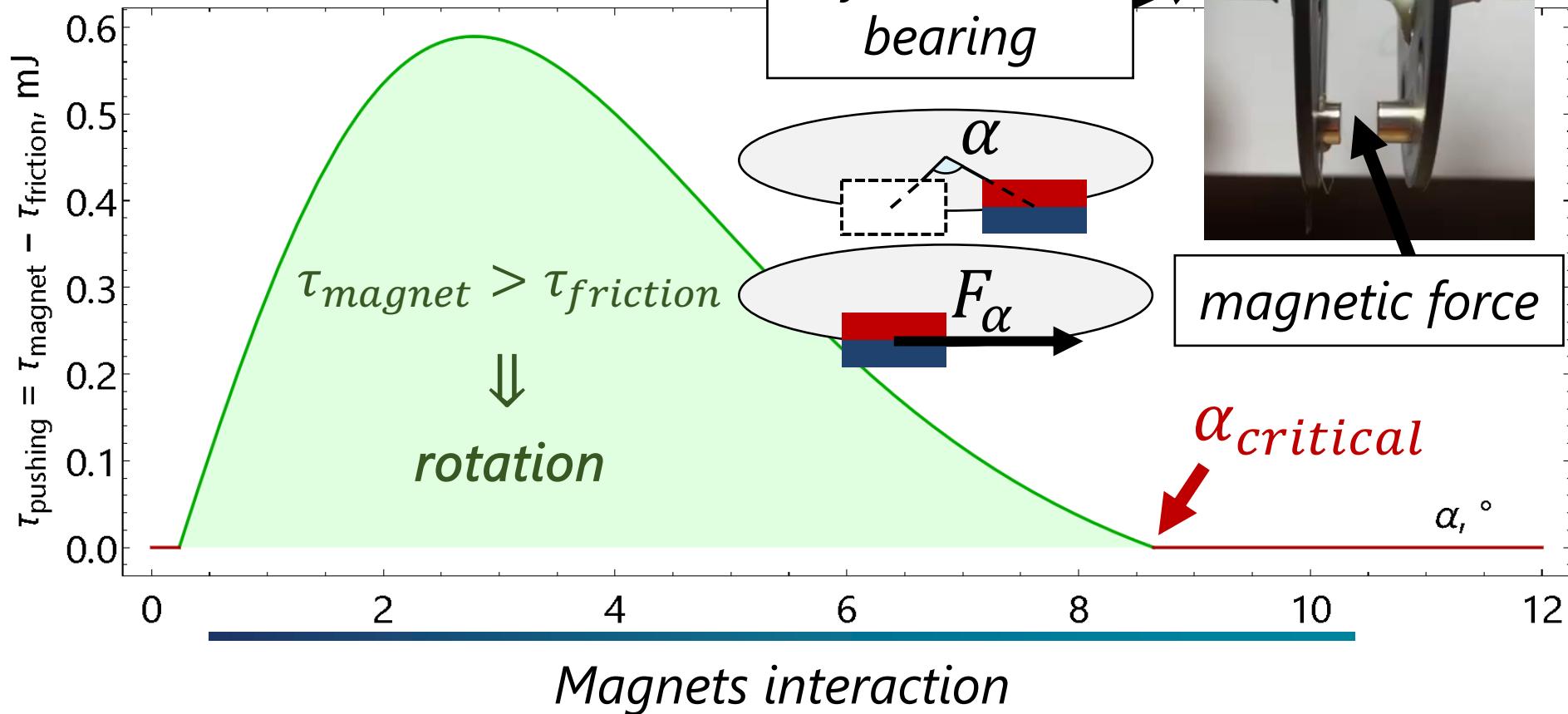
$$\vec{B} \approx \frac{\mu_0}{4\pi} \left(\frac{3(\vec{m} \cdot \vec{r}) \vec{r}}{r^5} - \frac{\vec{m}}{r^3} \right)$$

Launch criterion

Magnets rotate, when $\tau_{magnet} > \tau_{friction}$

$$\vec{B} \Rightarrow \vec{F} = \nabla(\vec{m} \cdot \vec{B}) \Rightarrow \tau_{magnet} = R \cdot F_\alpha$$

according to **dipole model**



Different types of motion

8



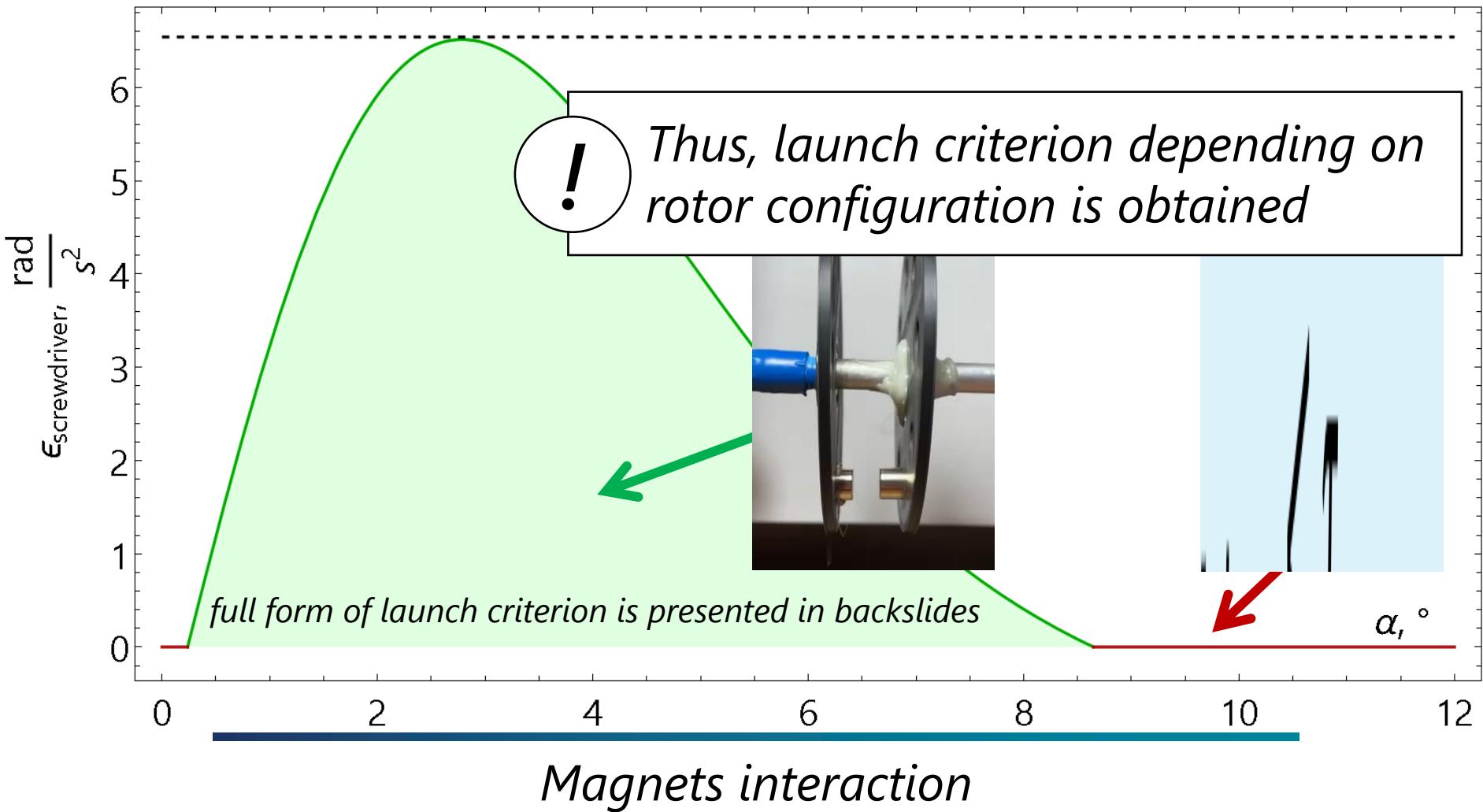
$$J\epsilon_{relative} = \tau_{pushing}$$

Magnets interaction

Launch criterion

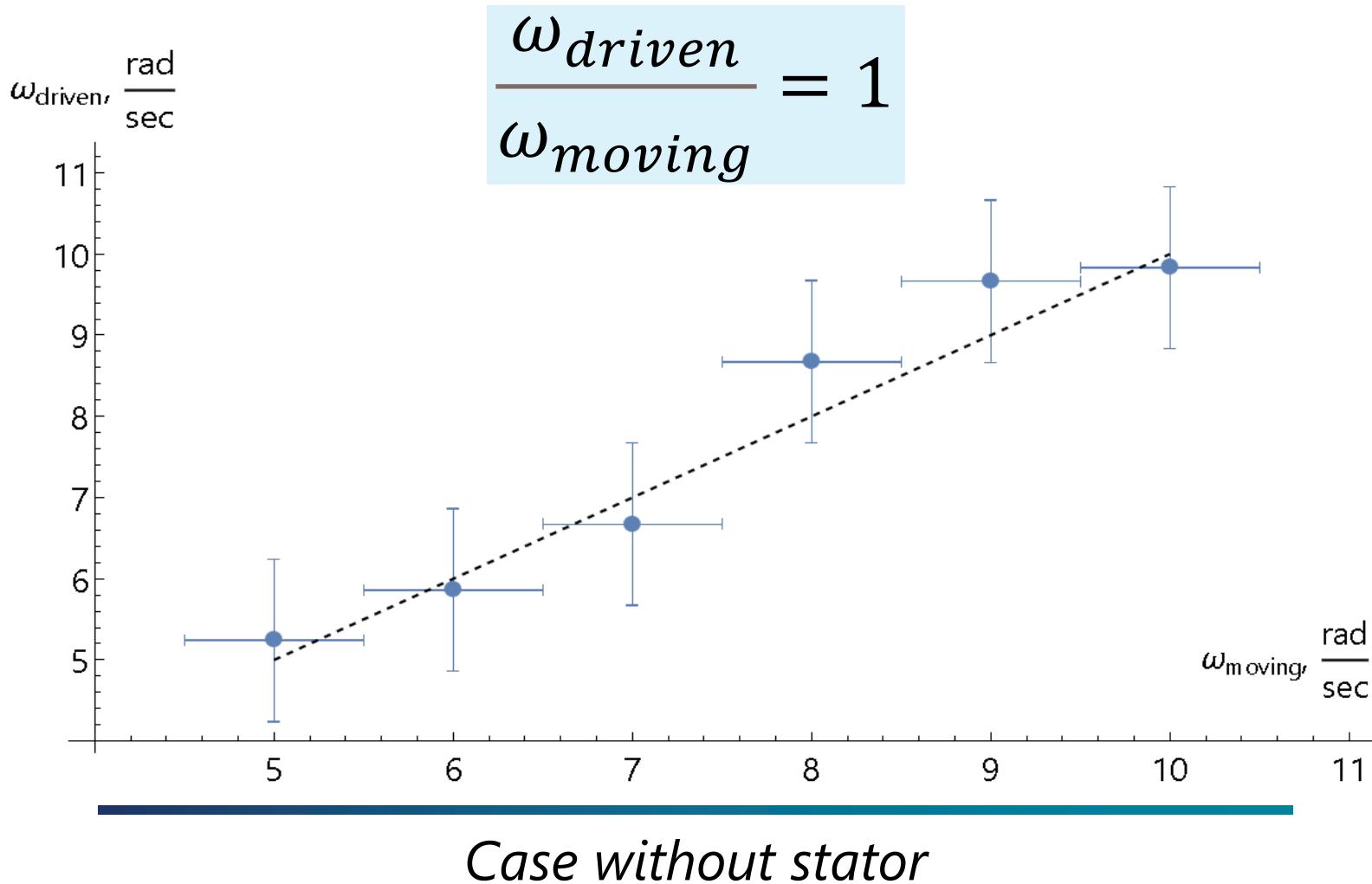
Magnets rotate, when

$$J\epsilon_{screwdriver} < \tau_{magnet} - \tau_{friction}$$



Gear ratio

In the reference frame of the driven rotor, the field between magnets is static \Rightarrow no reason for relative motion





Magnets interaction

Forces between magnets. Magnetic field. Launch criterion. System of magnets.



Case without stator

Potential pit and state equilibrium. Field model. Gear ratio.



Case with stator

Velocity changes explanation. Different direction explanation



Experimental verification

Gear ratio(velocities). Limitations.

Ferromagnetic stator influence

paper brightness shows field value



without screw

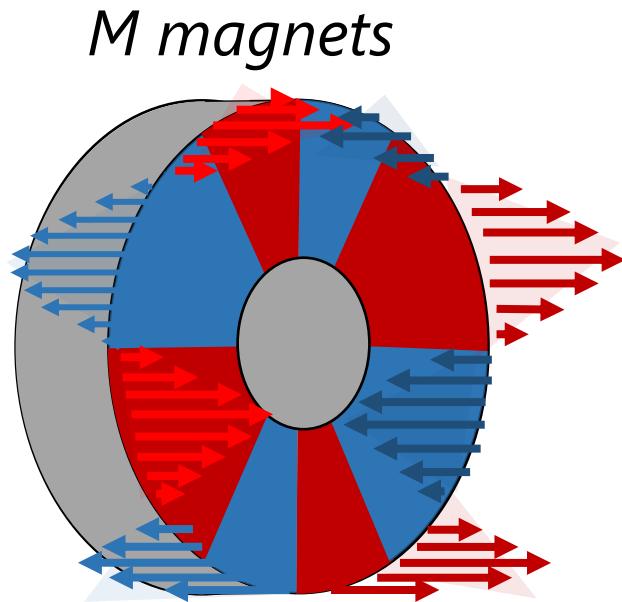


with screw

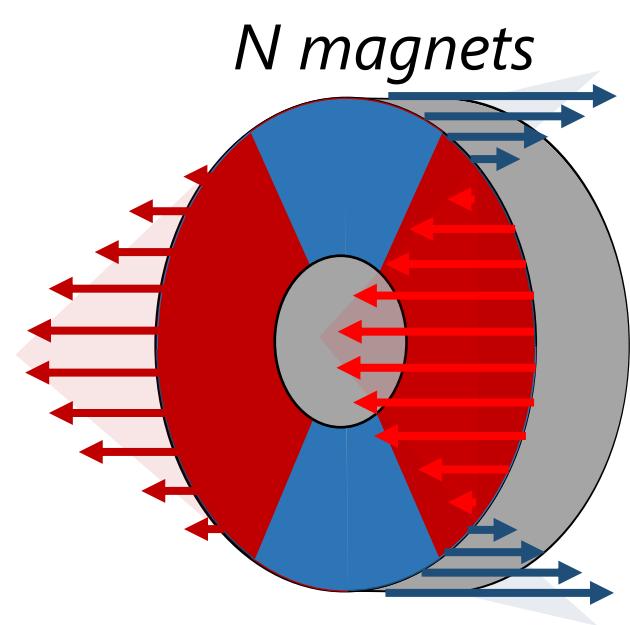
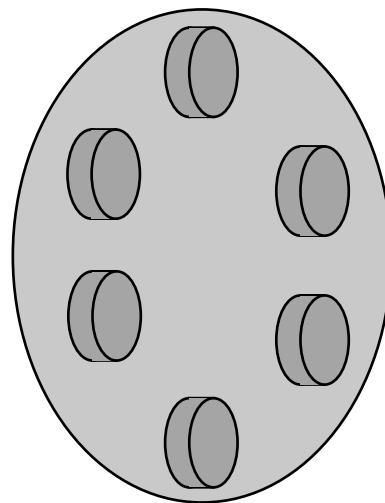


ferromagnet is drawn into strong magnetic field

Case with stator



absolute value



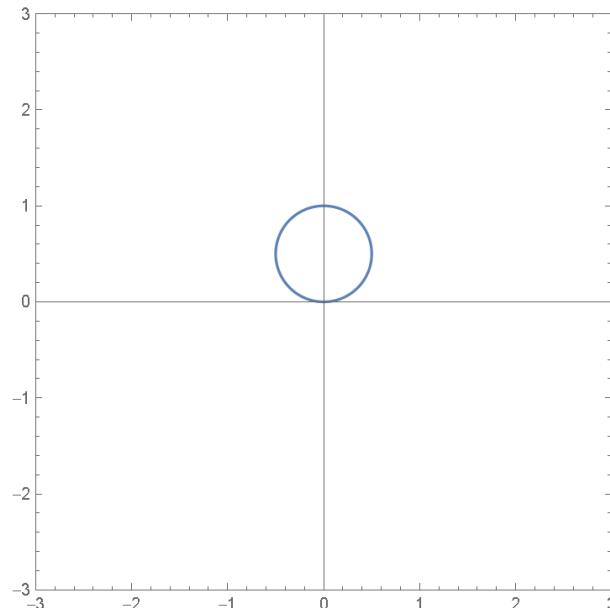
field spatial frequency

$$f_s = \frac{M}{2}$$

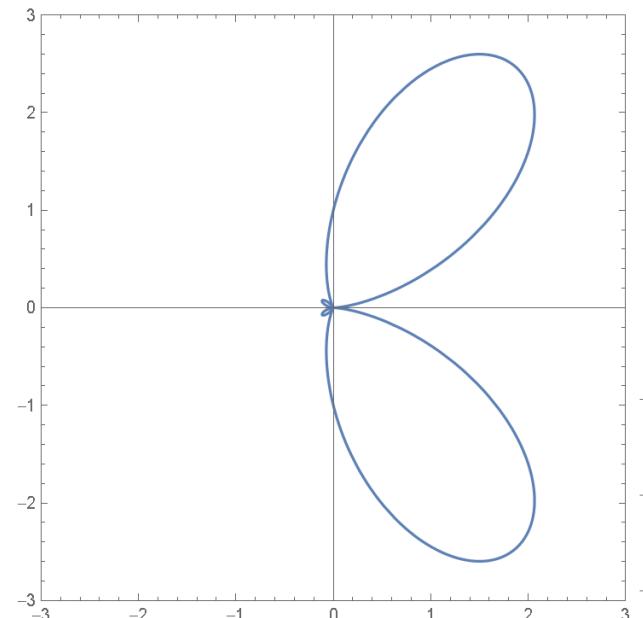
$$f_s = \frac{M+N}{2}$$

field spatial frequency

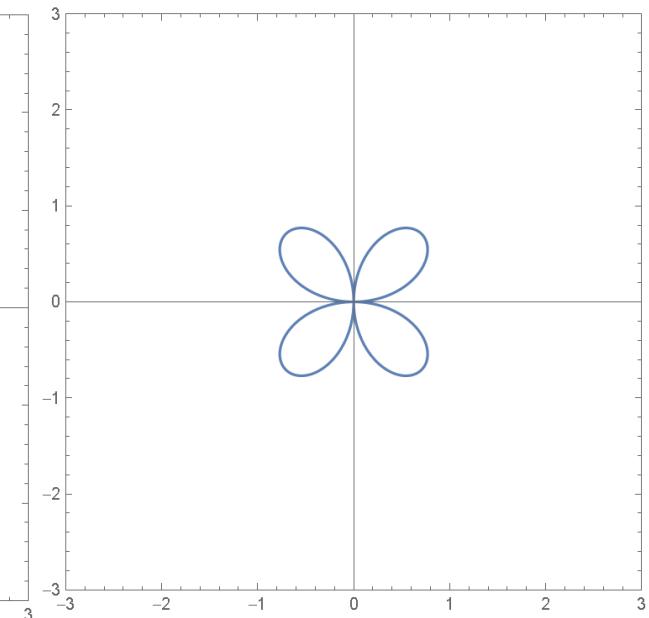
$$f_s = \frac{N}{2}$$



*driven with
screwdriver*



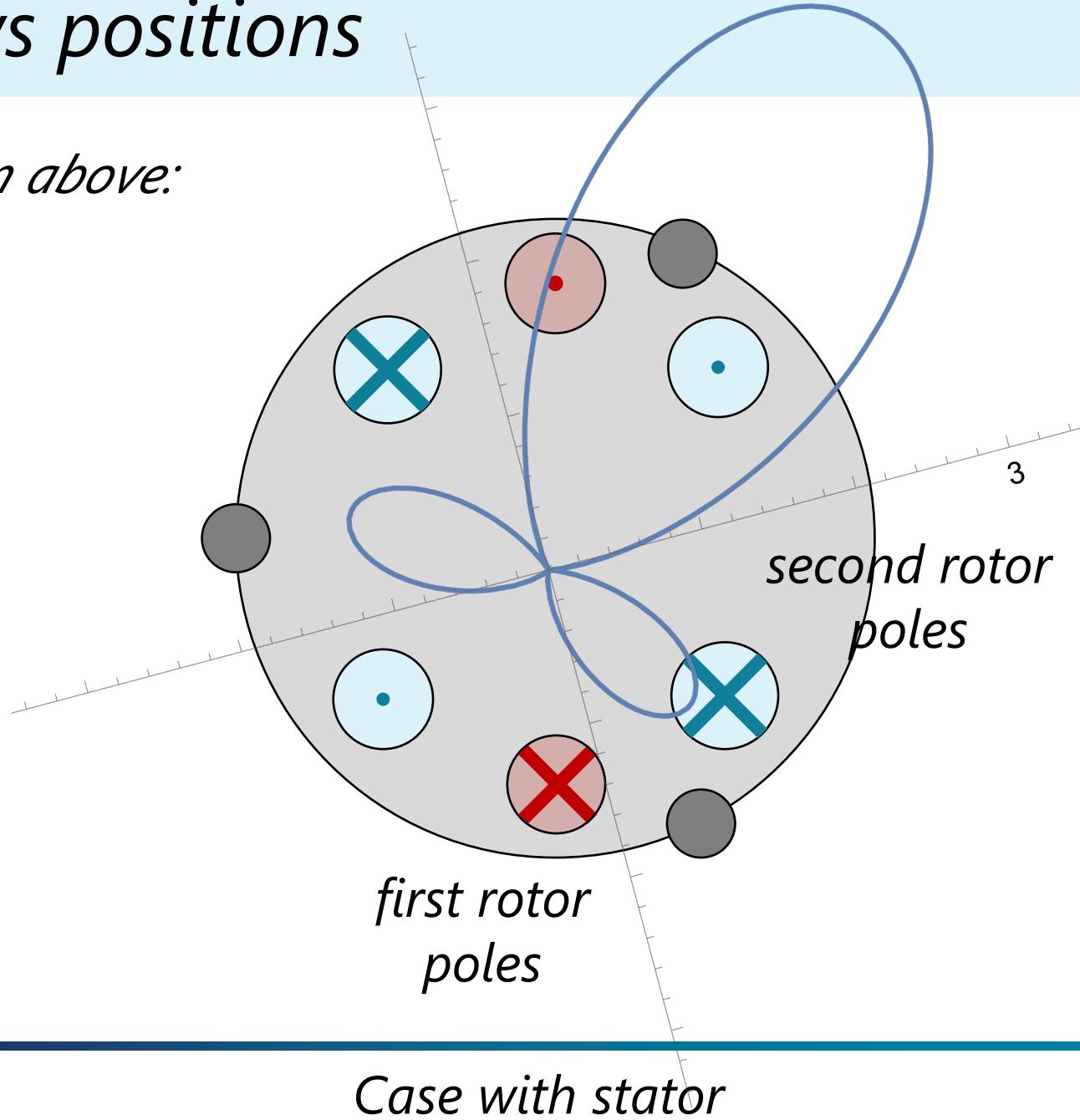
*absolute value of the
field on the stator*



*Driven rotor
(frame
reference)*

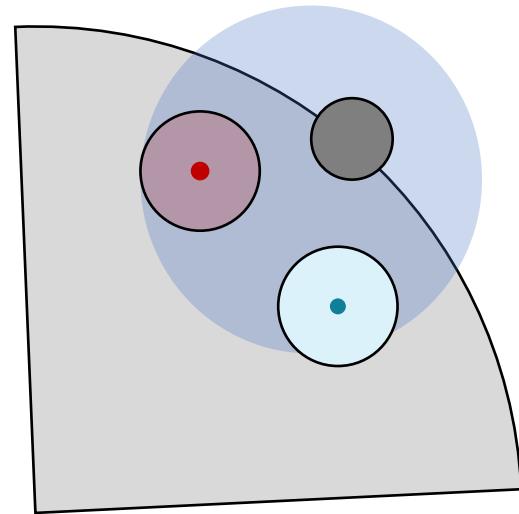
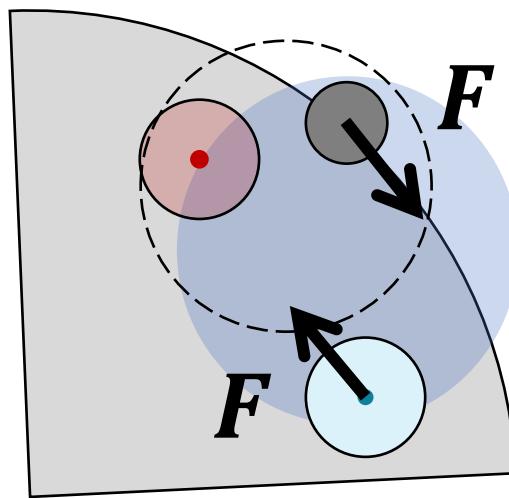
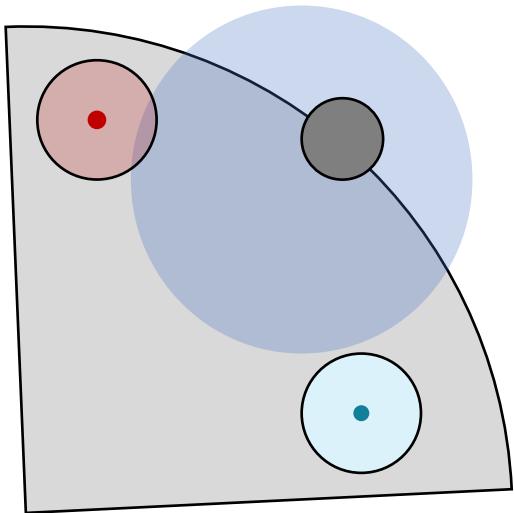
Screws positions

view from above:



Different directions explanation

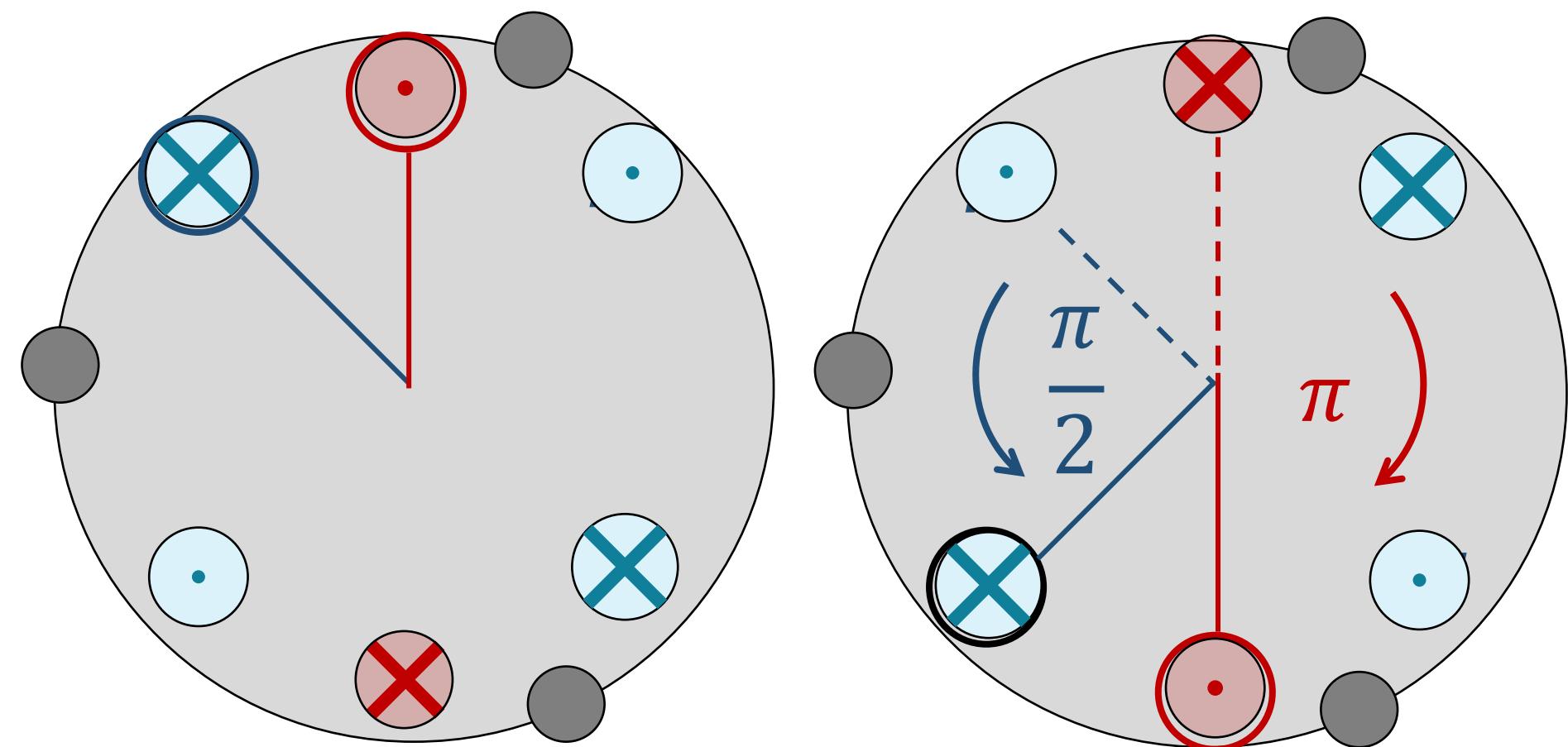
let's move one rotor and look at the forces that will begin to act on the second rotor



opposite directed force acting on the driven rotor occurs due to the 3d Newton law

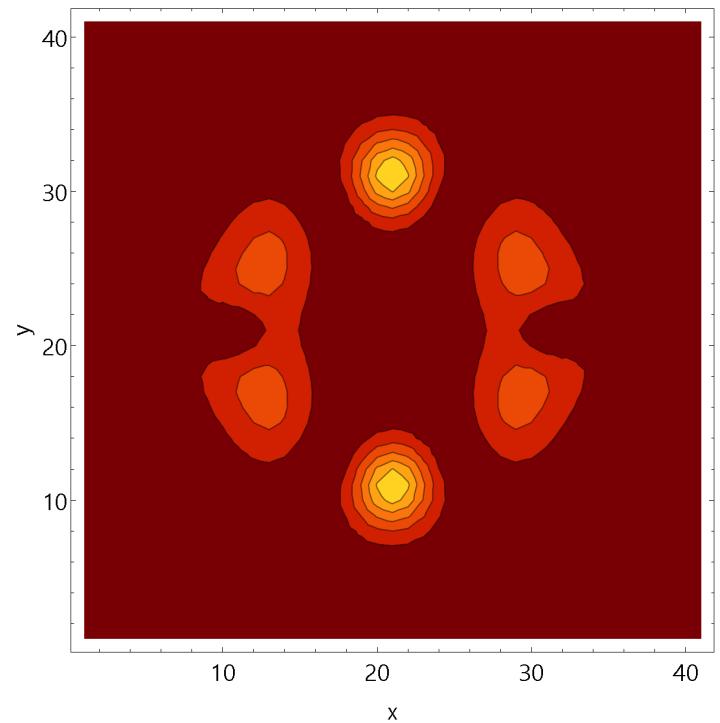
Velocity changes explanation

1

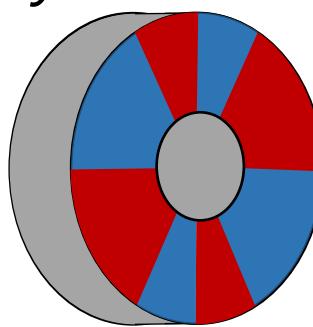


Case with stator

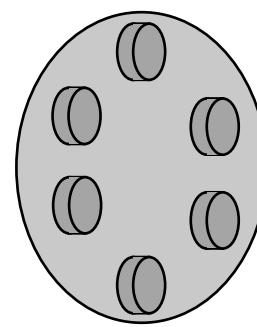
Energy calculation



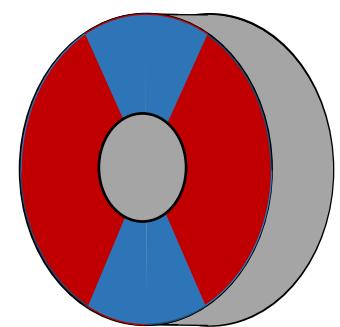
In most cases, stator is fixed, one rotor and second rotor can be rotated. In second rotor frame reference field distribution can be described in simplest way:



fixed



can be rotated



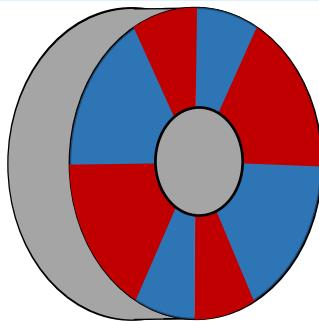
rotate by screwdriver

Calculations for 4 and 8 magnets are presented

There are 6 clearly defined energy maximums \Rightarrow 6 screws are drawn in this 6 maximums

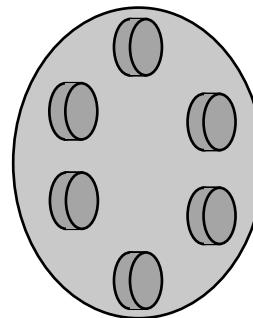
Second rotor frame reference

$$\omega_{r1} = k\Omega$$

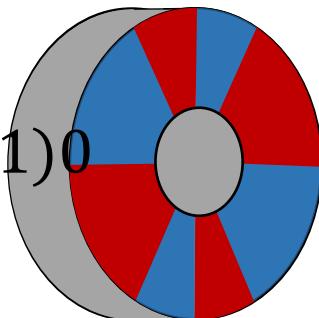


$$\omega_{r2} = \Omega$$

$$\omega_s = 0$$



$$\omega_{r1} = (k - 1)\Omega$$



$$\omega_{r2} = 0$$

$$\omega_s = -\Omega$$

*static rotor
gear ratio*

$$p = 1 - k$$

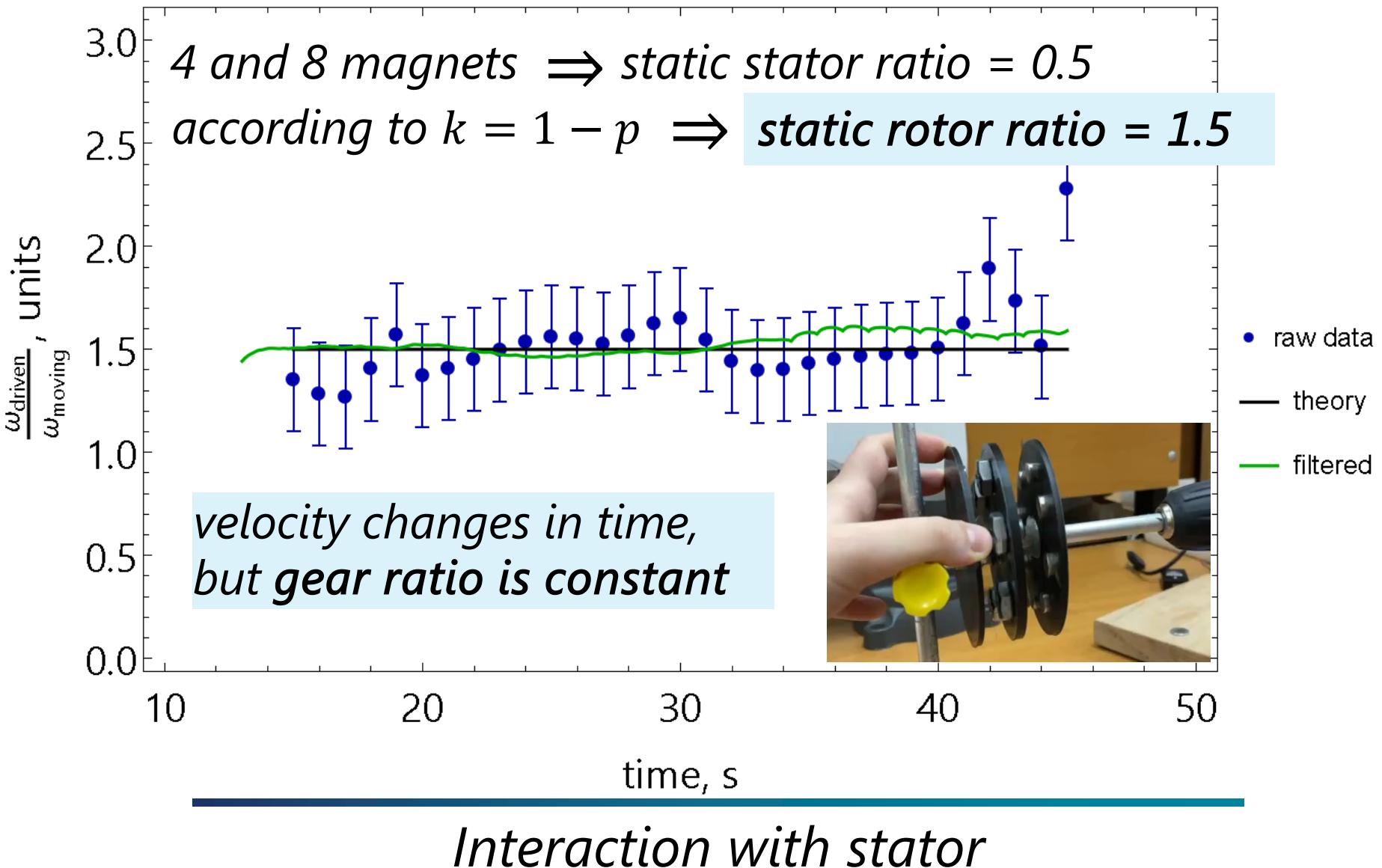
$$\Rightarrow$$

$$k = 1 - p$$

*static stator
gear ratio*

Interaction with stator

Gear ratio verification





Magnets interaction

Forces between magnets. Magnetic field. Launch criterion. System of magnets.



Case without stator

Potential pit and state equilibrium. Field model. Gear ratio.



Case with stator

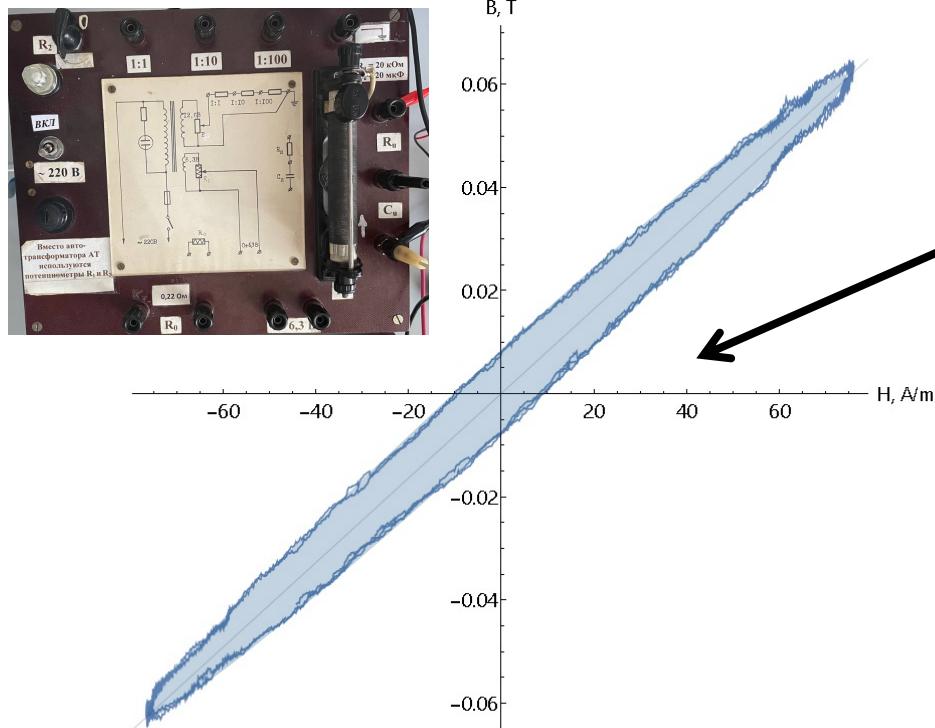
Velocity changes explanation. Different direction explanation



Limitations

Gear ratio(velocities). Limitations.

Hysteresis



for our screws losses power :

$$N_+ = 10^{-6} \omega / 2\pi$$

screwdriver power :

$$N_{loss} = 10^{-5} \omega / 2\pi$$

*energy loss due to
magnetization reversal of
screws*

*total screws
volume*

$$\Delta E = V \int B \, dH$$

*hysteresis loop
area*

efficiency for steel screws :

$$\eta = \frac{N_+}{N_+ + N_{losses}} = 0.1$$

Limitations

Magnetic force

Launch criterion can be modified as :

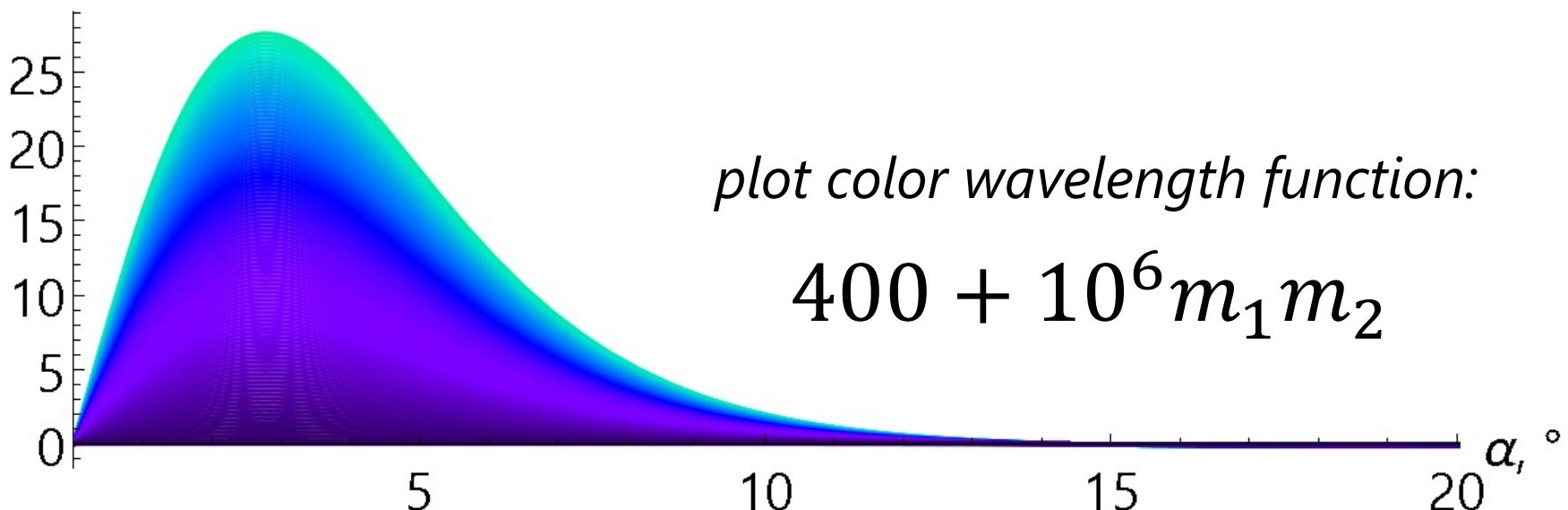
$$\vec{B} \Rightarrow \vec{F} = \nabla(\vec{m} \cdot \vec{B}) \Rightarrow \tau_{\text{magnet}} = Q \cdot R \cdot F_\alpha$$

amount of magnets interaction



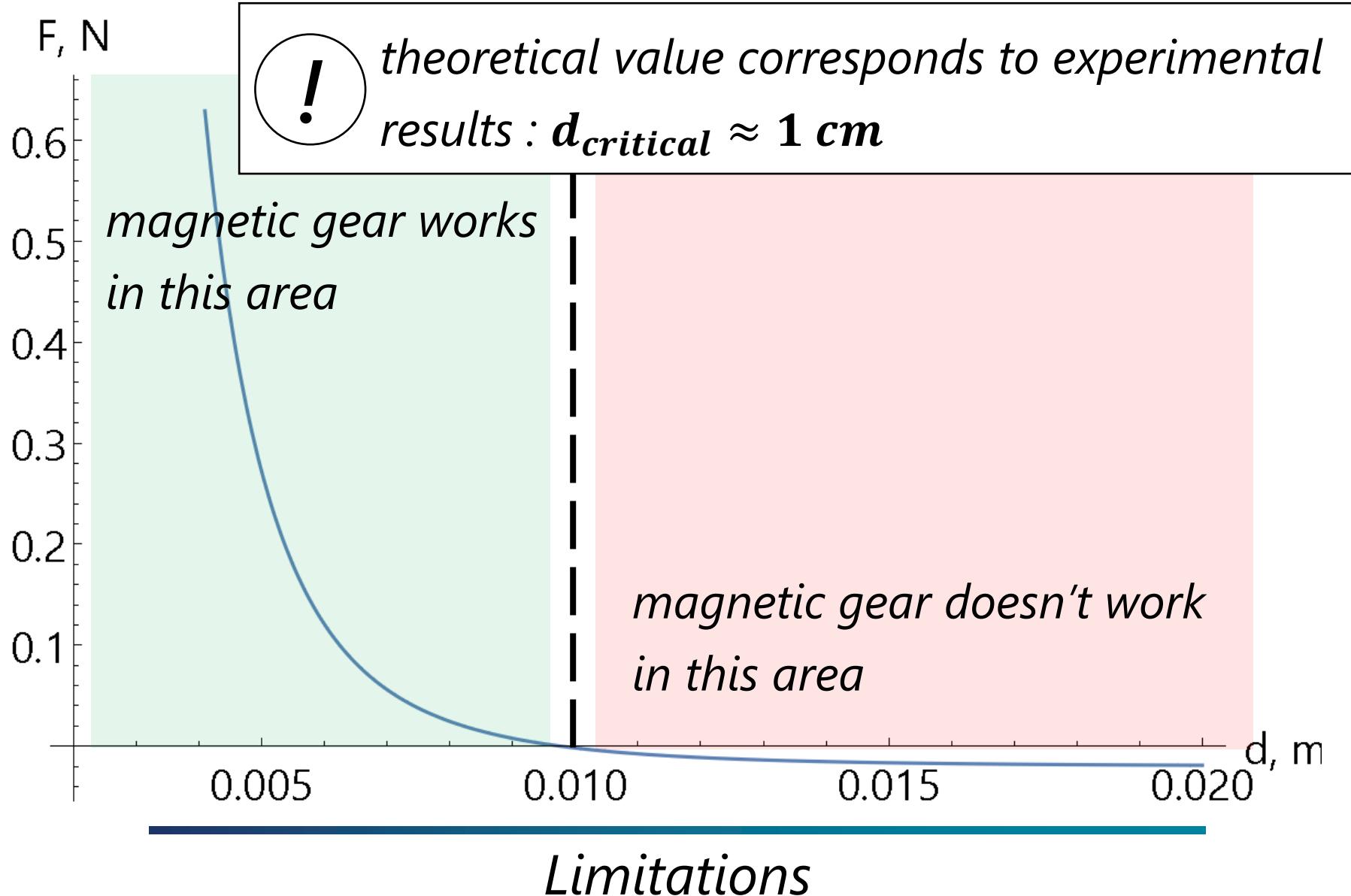
Critical value for dipole moments product was found

$\tau_{\text{magnet}}, \text{mJ}$



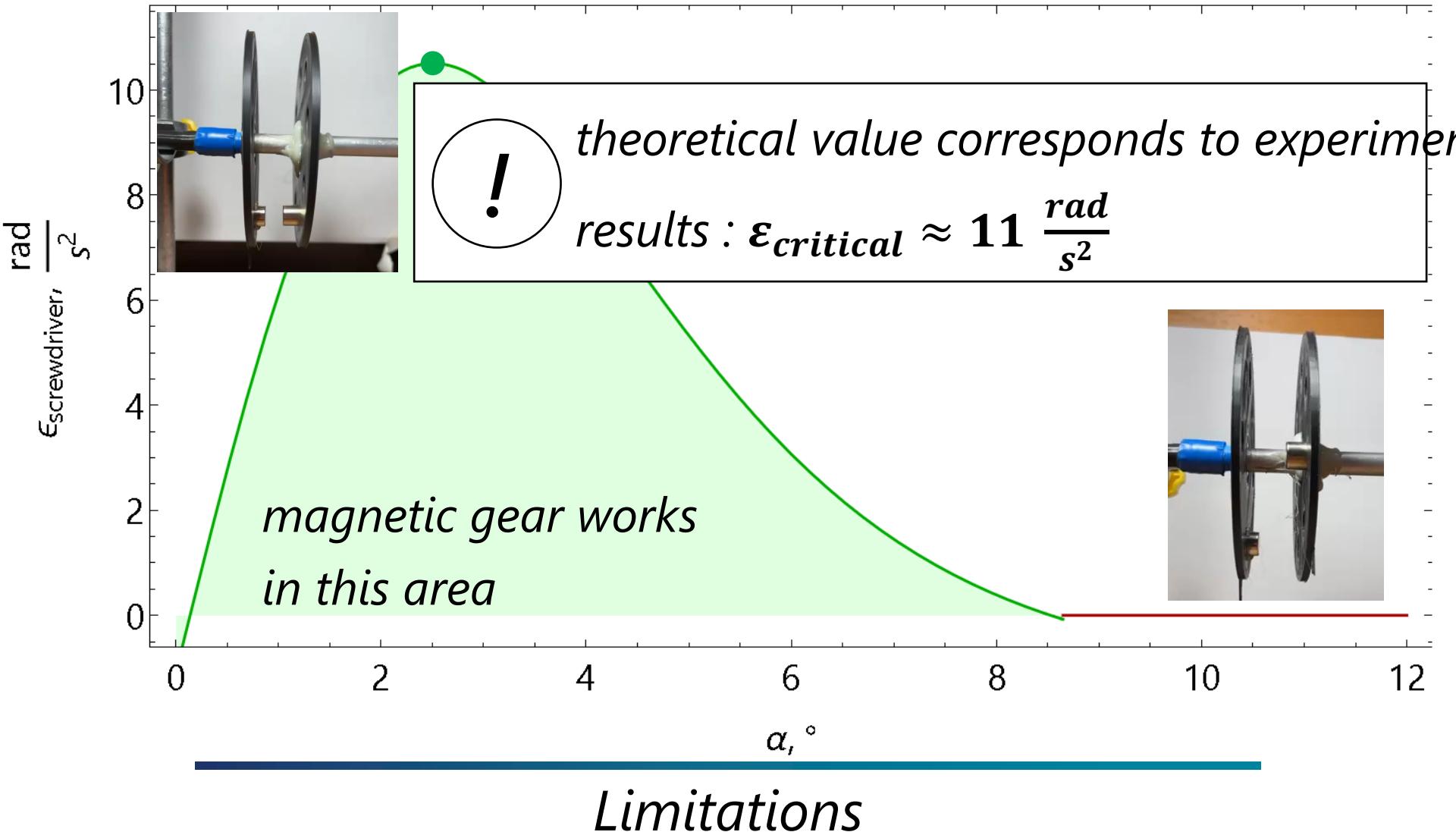
Limitations

Magnets arrangement



Screwdriver acceleration

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Final limitations



Dipole moment $m_{critical} \approx 0.001 \frac{J}{Tl}$



Distance between rotors $d_{critical} \approx 1 \text{ cm}$



Screwdriver acceleration $\varepsilon_{critical} \approx 11 \frac{\text{rad}}{\text{s}^2}$

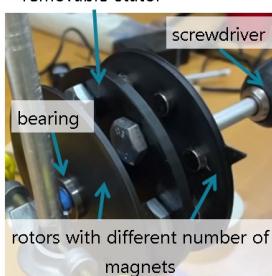


inertia moment, air resistance, magnets size

Conclusions

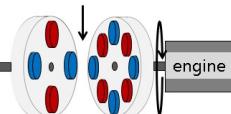
Setup

removable stator



2

removable stator



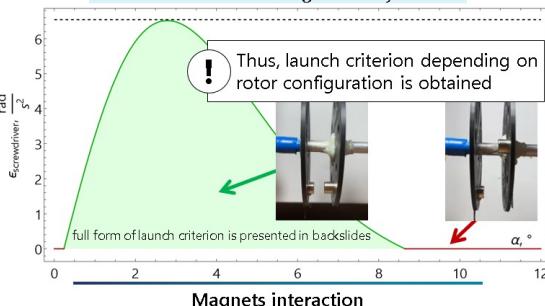
constant velocity control

Introduction

Launch criterion

Magnets rotate, when

$$\frac{1}{2} \epsilon_{screwdriver} < \tau_{magnet} - \tau_{friction}$$

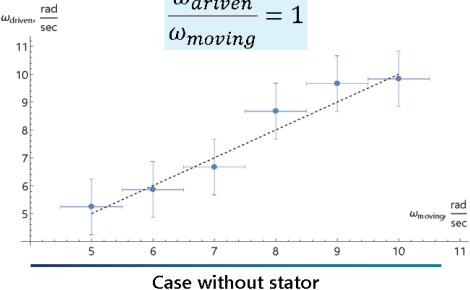


8

Gear ratio

If we work in the reference frame of the driven rotor, the static field between magnets can be observed \Rightarrow no way for relative motion

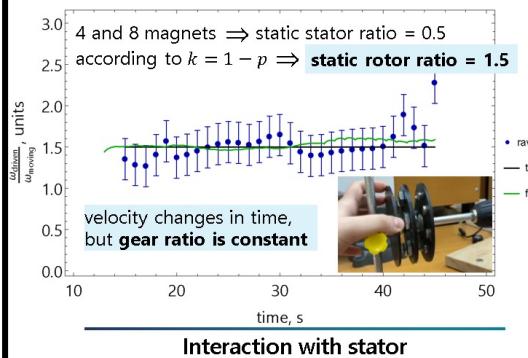
$$\frac{\omega_{driven}}{\omega_{moving}} = 1$$



9

Gear ratio verification

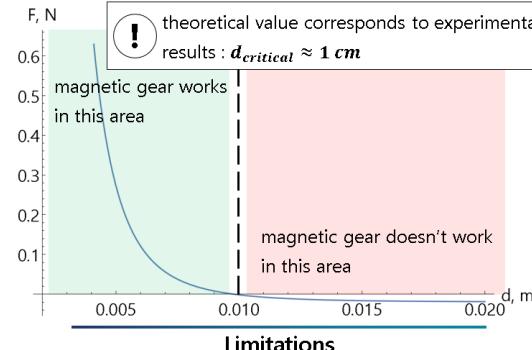
19



Interaction with stator

Magnets arrangement

23



Limitations

25

Final limitations

- ! Dipole moment $m_{critical} \approx 0.001 \frac{A}{m}$
- ! Distance between rotors $d_{critical} \approx 1 \text{ cm}$
- ! Screwdriver acceleration $\epsilon_{critical} \approx 11 \frac{\text{rad}}{\text{s}^2}$



inertia moment, air resistance, sizes of magnets

Limitations

Conclusions

Magnetic gears

Thank you!

Questions?

Also was investigated:

- *Dynamics of magnet depending on parameters*
- *Magnets size*
- *Comsol modelling + torque*
- *Experimental torque measurements*

Reporter: Sophia Kaniukova



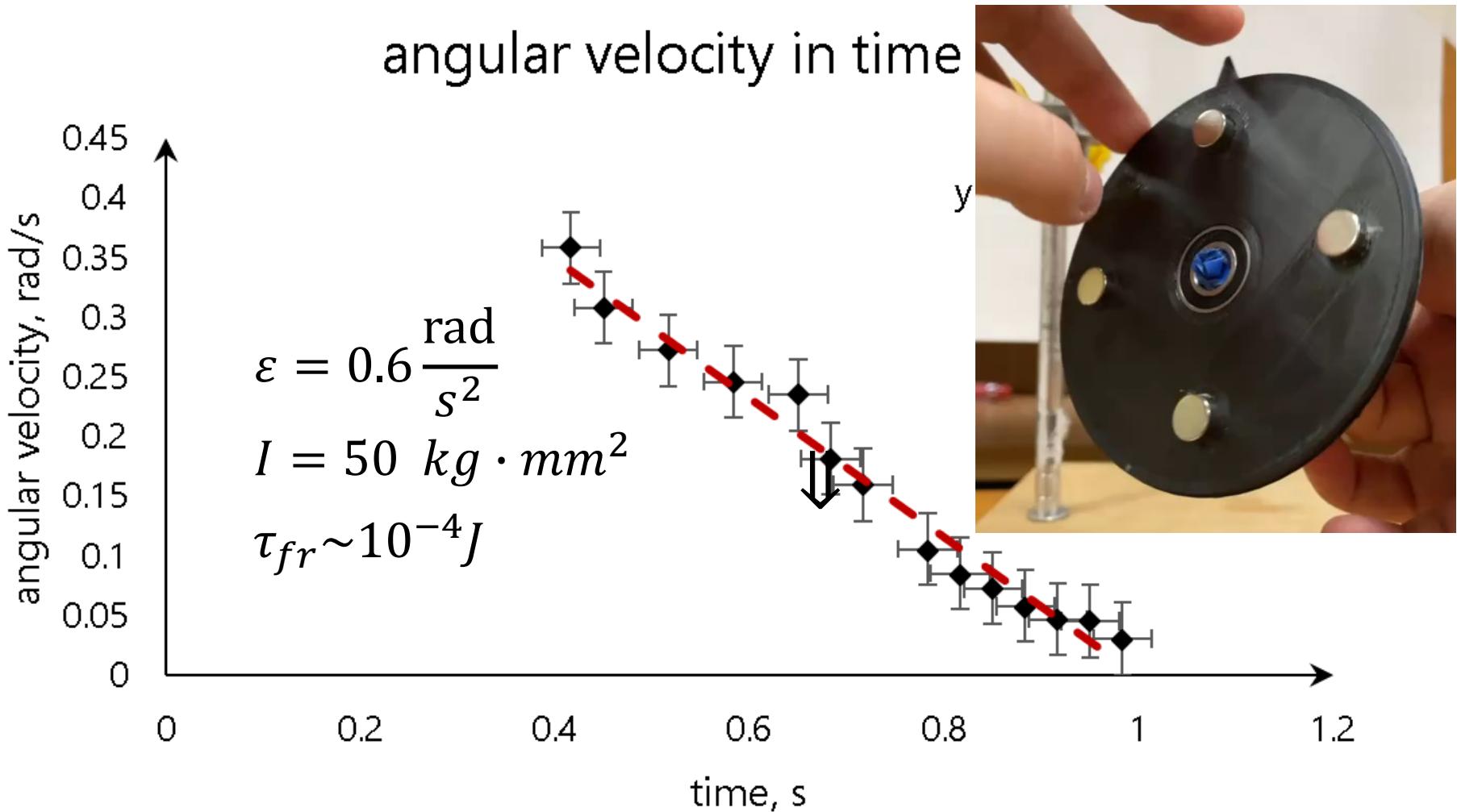
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Backslides

Forces between 2 magnets

3



General criterion

$$F_\alpha = \frac{-5m_1 m_2 d^2 y \sin \alpha}{(2R^2(1 - \cos \alpha) + d^2)^{3.5}} - \frac{3m_1 m_2 y \sin \alpha}{(2R^2(1 - \cos \alpha) + d^2)^{2.5}}$$

$$\tau_\alpha = \left(\frac{-5m_1 m_2 d^2}{2R^2(1 - \cos \alpha) + d^2} - 3m_1 m_2 \right) \frac{y R \sin \alpha}{(2R^2(1 - \cos \alpha) + d^2)^{2.5}}$$

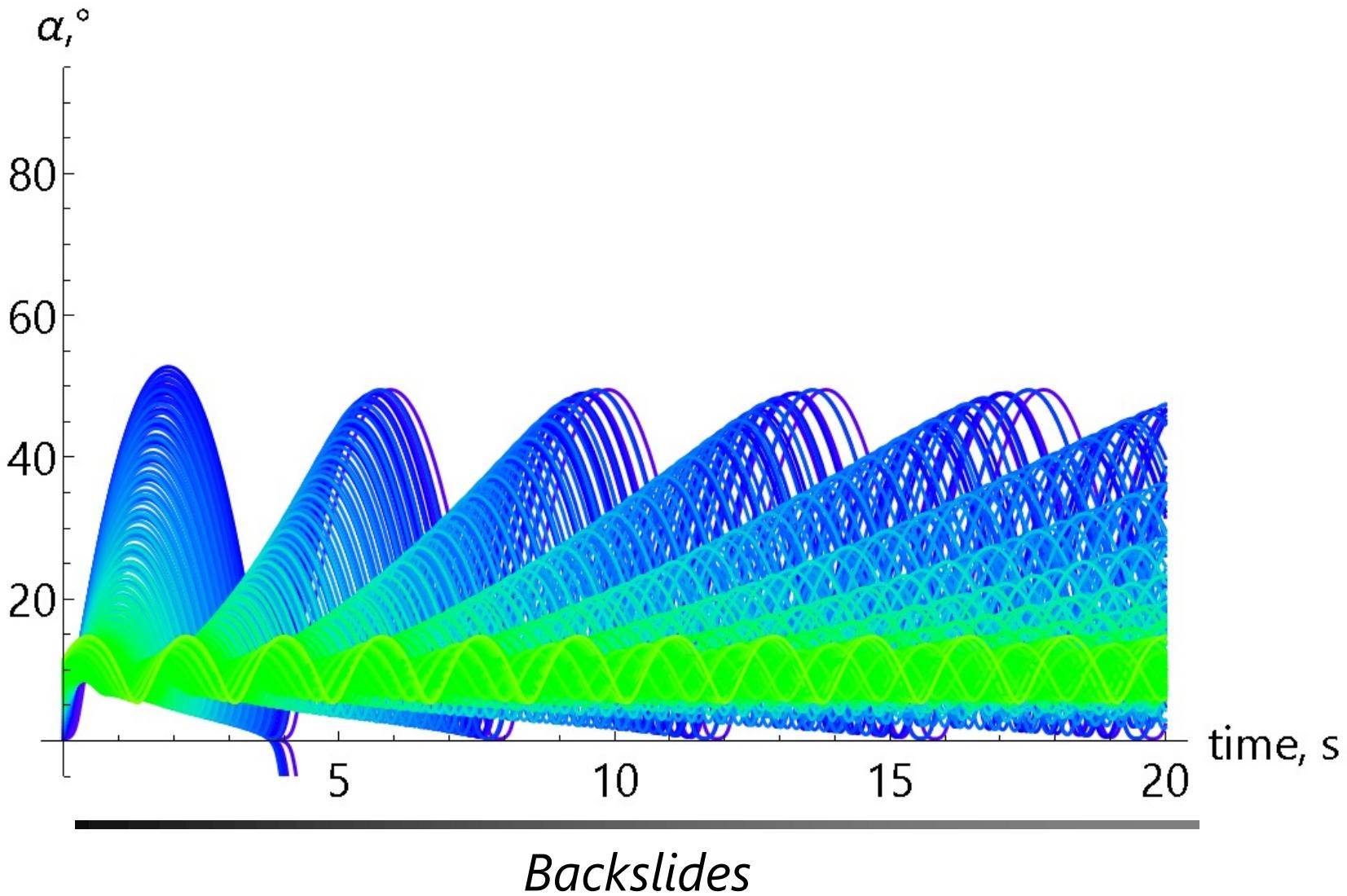


$$J \ddot{\alpha} = \left(\frac{-5m_1 m_2 d^2}{2R^2(1 - \cos \alpha) + d^2} - 3m_1 m_2 \right) \frac{y R \sin \alpha}{(2R^2(1 - \cos \alpha) + d^2)^{2.5}} - \tau_{fr}$$

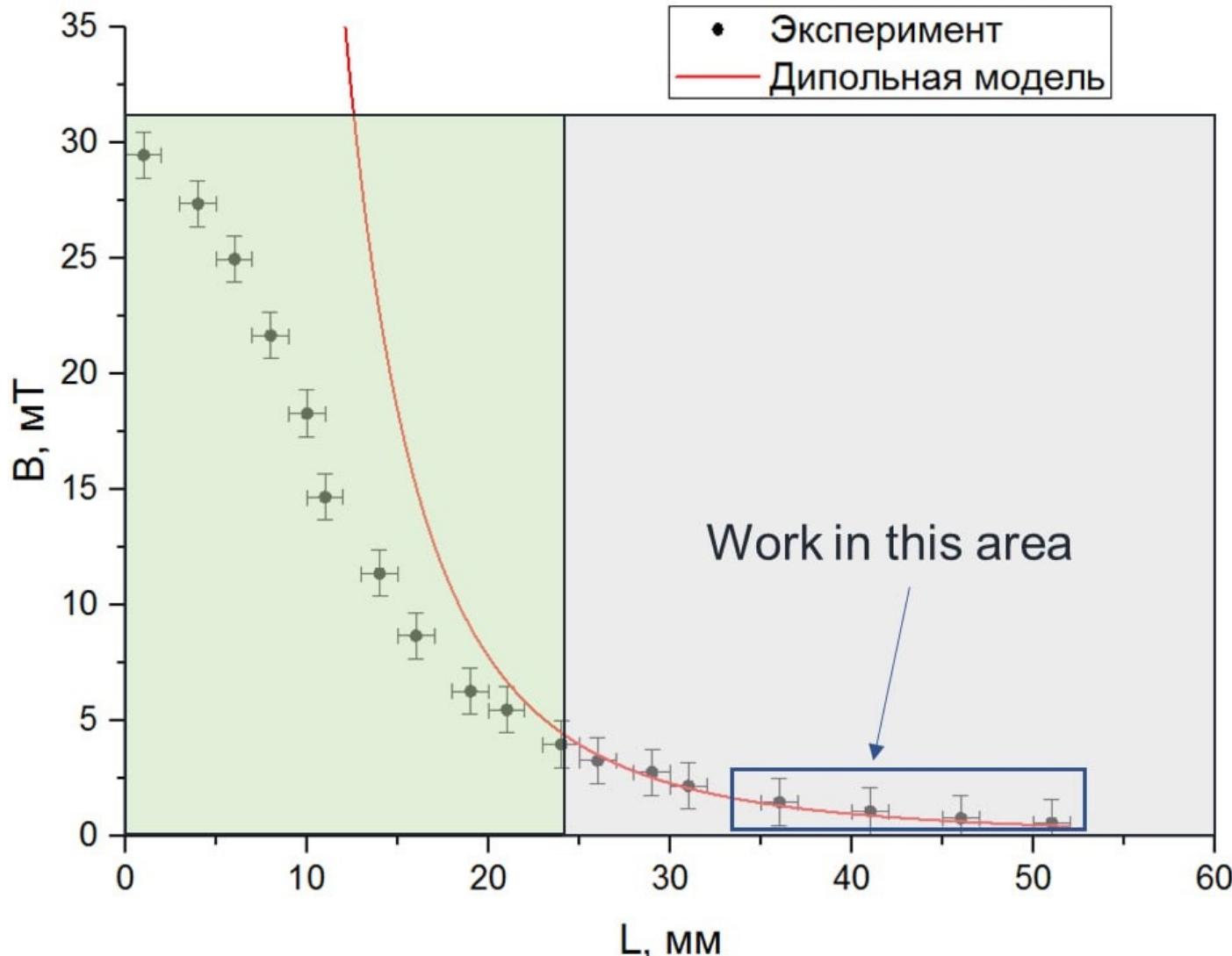
Magnets dynamics

3

$$\text{wavelength} = 450 + 25\omega + 240\alpha_0$$



Fields distribution

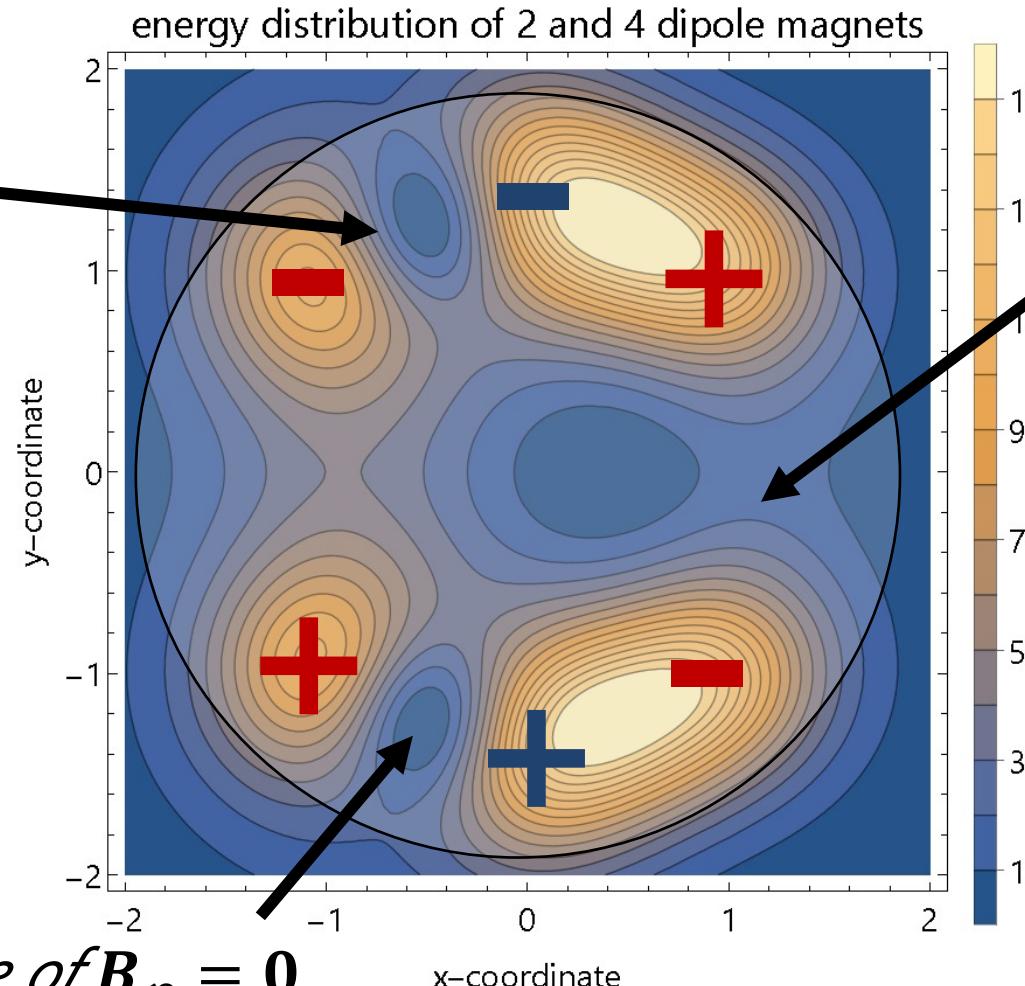


Backslides

System of magnets

Calculation of energy distribution for 4 and 2 magnets

*pit because of
 $B_\varphi = 0$*



*pit because of
distance
between +
and -*

pit because of $B_\varphi = 0$

Case without stator

Magnet size limitations

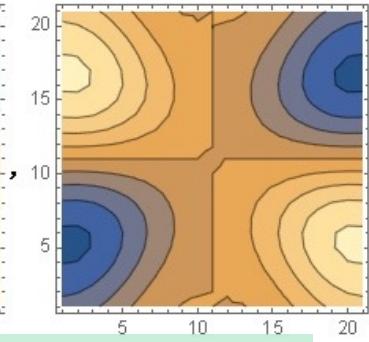
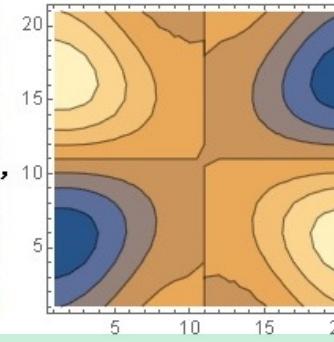
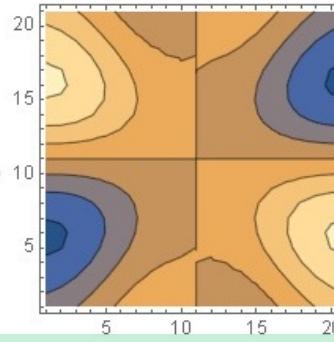
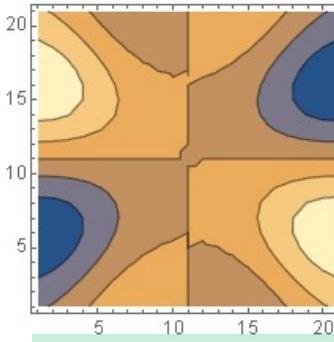
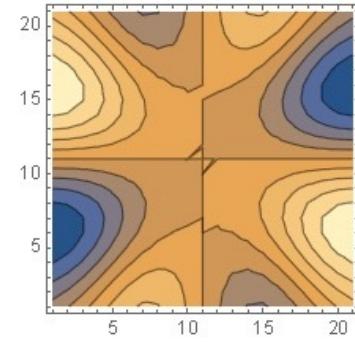
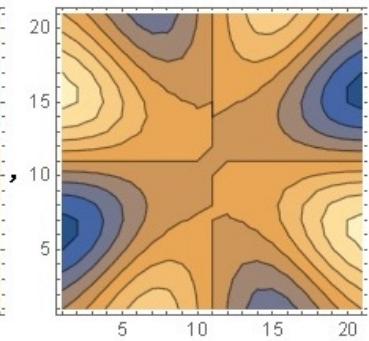
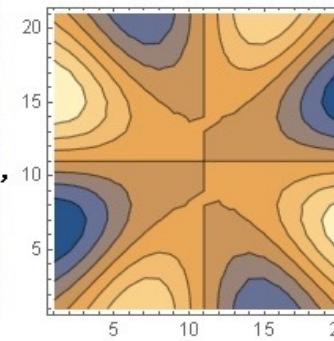
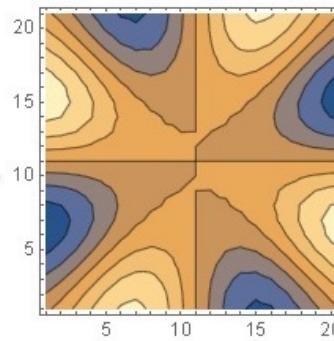
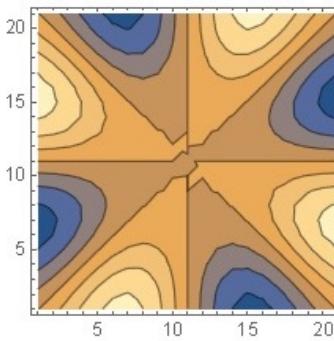
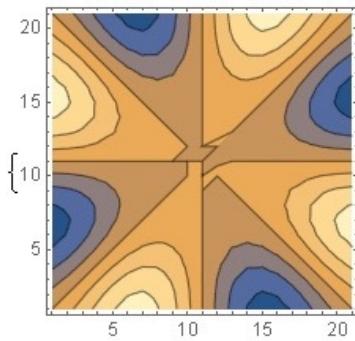
$$\frac{d_1}{d_2} = 0$$

$$\frac{d_1}{d_2} = 0.1$$

$$\frac{d_1}{d_2} = 0.2$$

$$\frac{d_1}{d_2} = 0.3$$

$$\frac{d_1}{d_2} = 0.4$$



$$\frac{d_1}{d_2} = 0.5$$

$$\frac{d_1}{d_2} = 0.6$$

$$\frac{d_1}{d_2} = 0.7$$

$$\frac{d_1}{d_2} = 0.8$$

$$\frac{d_1}{d_2} = 0.9$$

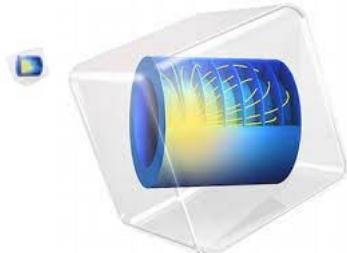
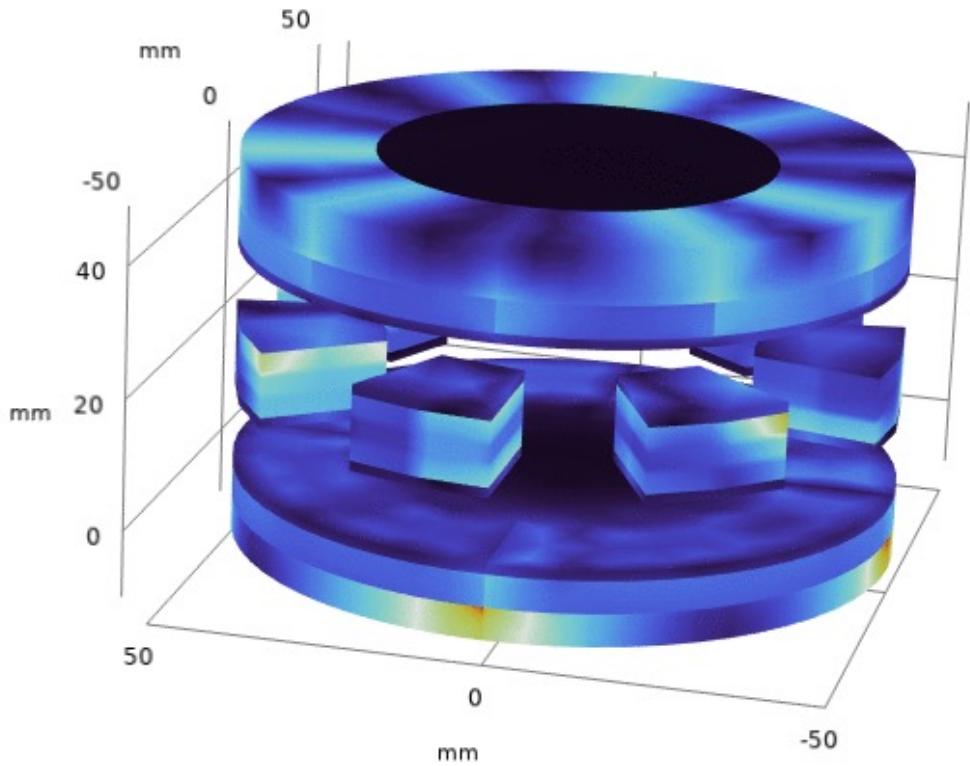
Interaction with stator

Way to calculate

dipole approximation gives wrong angular velocity ratio



Use Comsol Multiphysics



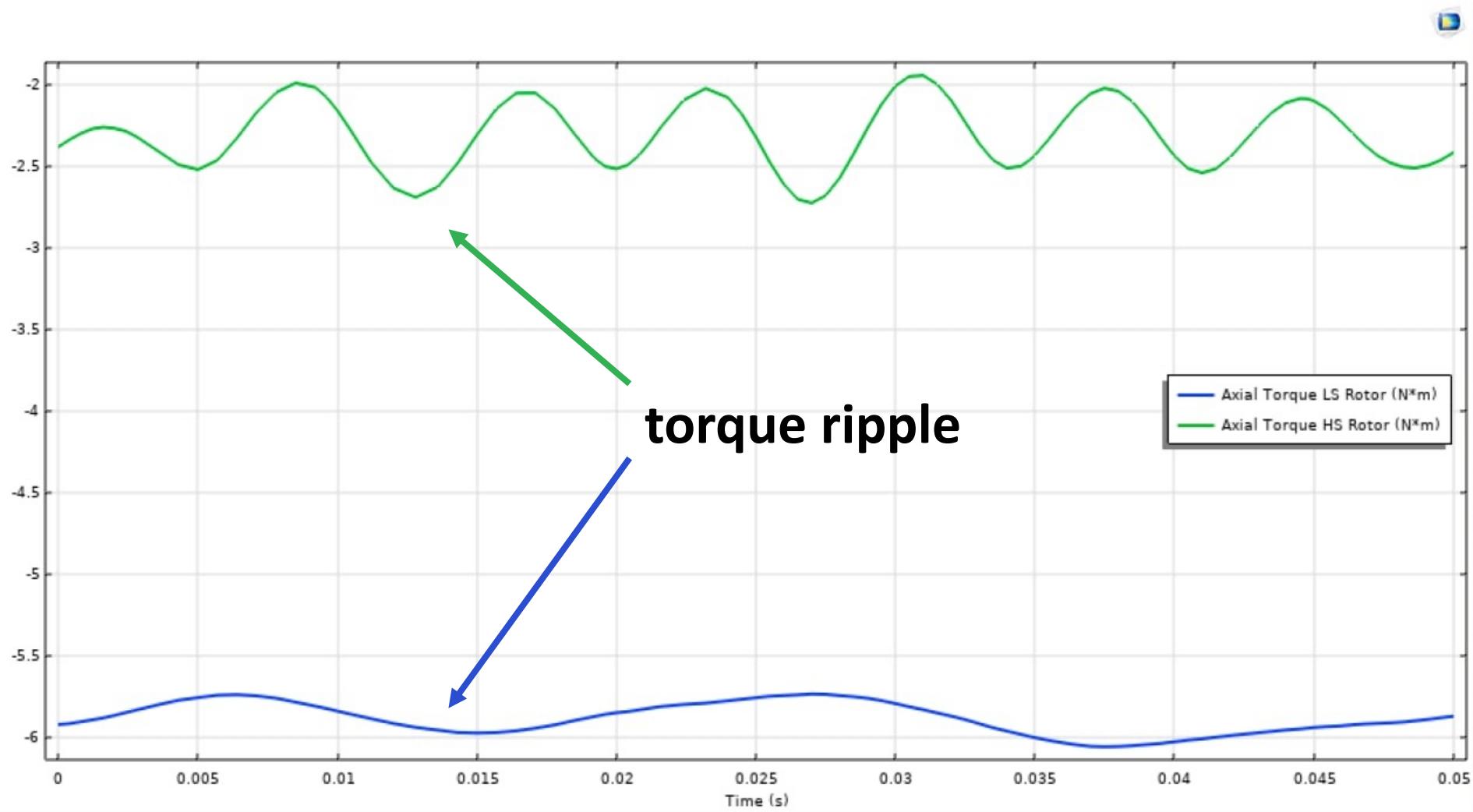
parameters of modeling

non-linear BH Curve material model
in the soft iron region

the fixed steel pole pieces is a linear
material with relative permeability 4000

axial torque of both rotors is calculated
based on the Maxwell stress tensors

Rotational torque



Rotational force ripples

Force, mN

1.4

1.2

1.0

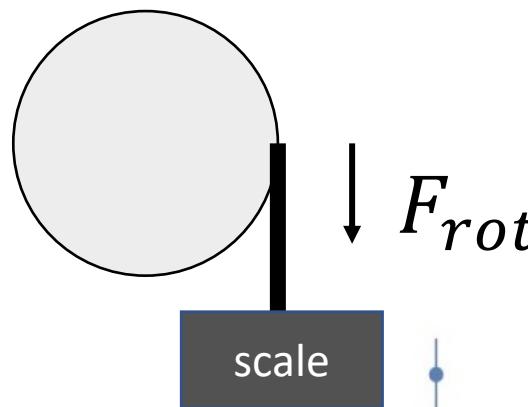
0.8

0.6

0.4

0.2

0.0



10

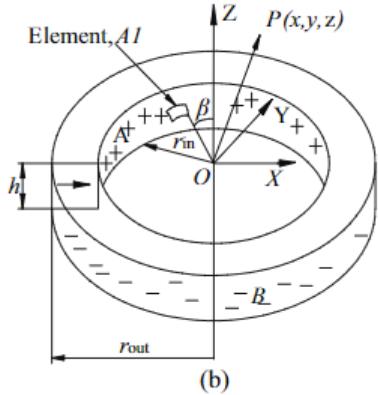
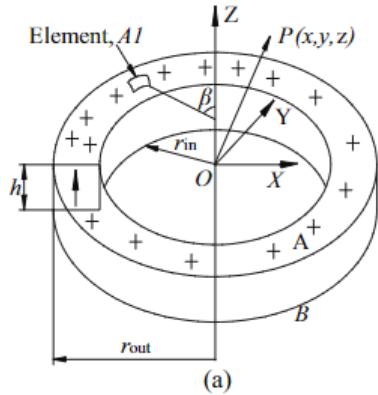
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Time, s

5 Model with stator

• Схема опыта

Literature overview

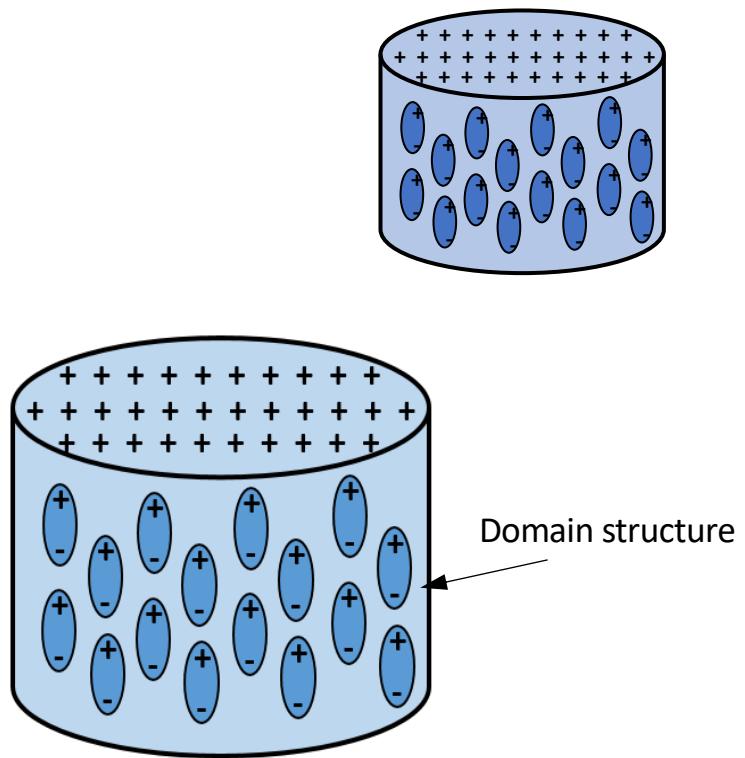


Field created
by
a small piece
of magnet

$$\vec{H}_{A1} = \frac{(+J)S_{A1}}{4\pi\mu_0 r_{A1P}^3} \vec{r}_{A1P}$$

$$\vec{H}_{B1} = \frac{(-J)S_{B1}}{4\pi\mu_0 r_{B1P}^3} \vec{r}_{B1P}$$

Depend on material

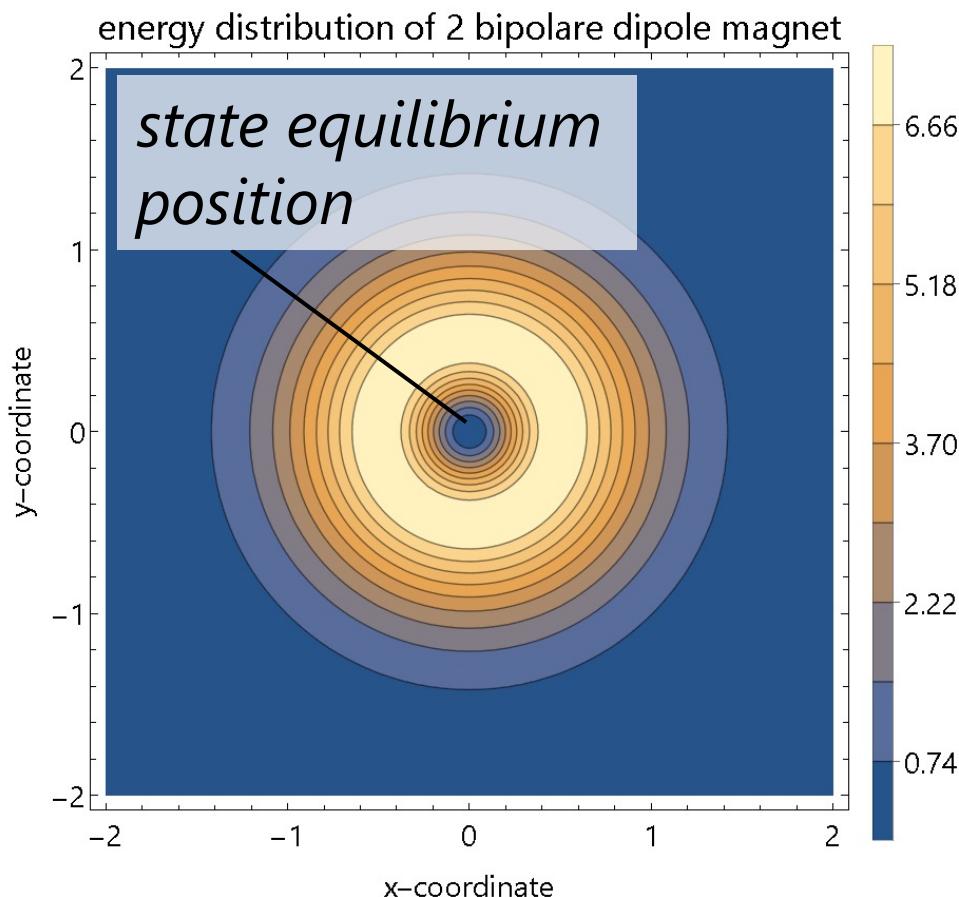
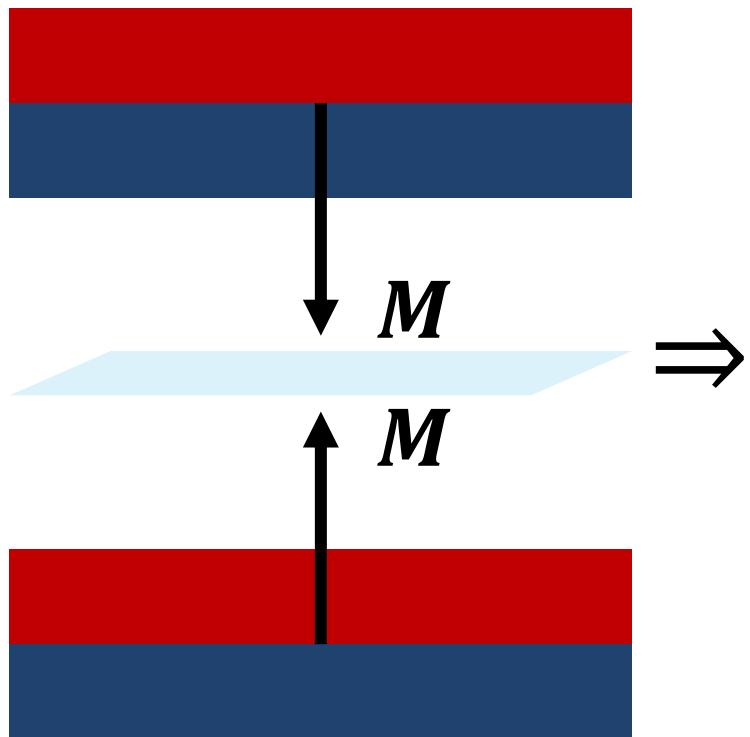


"Analysis of the magnetic field created by permanent magnet rings in permanentmagnet bearings"
Siddappa Iranna Bekinal, Tumkur Ramakrishna rao Anil, 2014

Potential pit and state equilibrium

4

Using the principle of the field superposition, one can calculate general field \Rightarrow energy distribution

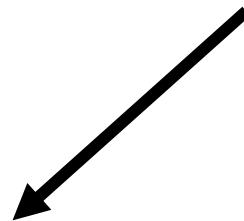


Case without stator

System of magnets

Modified start criterion:

total magnetic force between each 2 magnets (amount of pairs)



$$\tau_{magnet}^{total} \approx N \tau_{magnet}$$