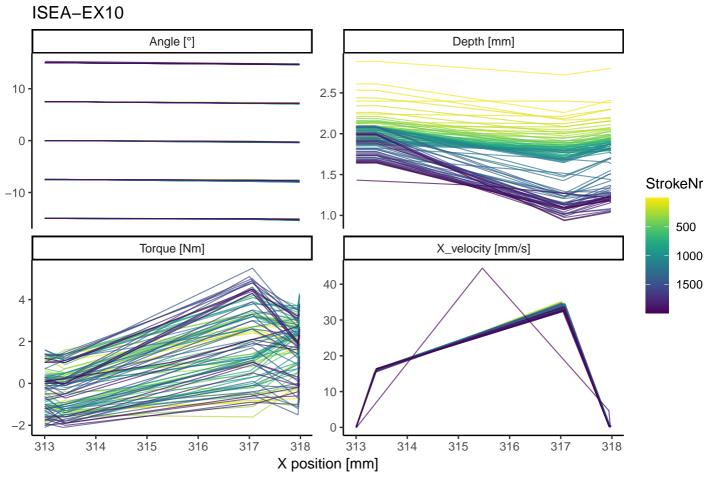
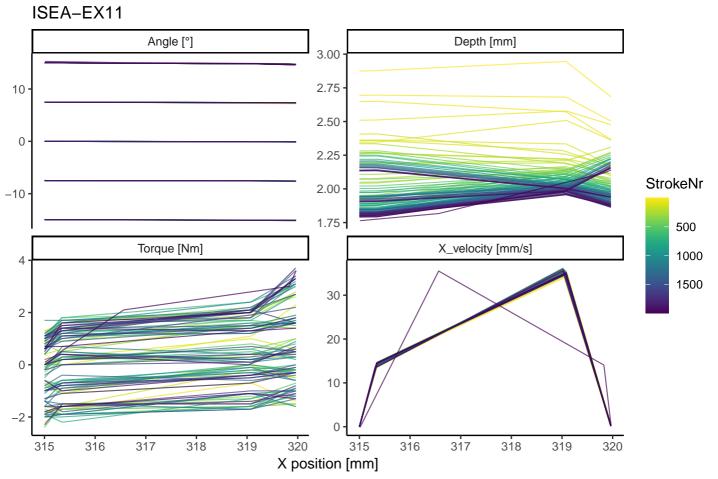


ISEA-EX9 Angle [°] Depth [mm] 3.00 2.75 10 -2.50 0 2.25 StrokeNr 2.00 -10 **-**1.75 500 Torque [Nm] X_velocity [mm/s] 1000 40 1500 2 -30 -20 0 -10 --2 **-**293 292 289 290 291 293 288 289 291 292 288 290 X position [mm]





ISEA-EX12 Angle [°] Depth [mm] 2.75 10 -2.50 0 2.25 StrokeNr 2.00 -10 **-**1.75 500 Torque [Nm] X_velocity [mm/s] 1000 1500 40 2 -30 20 -0 -10 -305 301 302 303 304 305 300 301 302 303 304 300 X position [mm]