












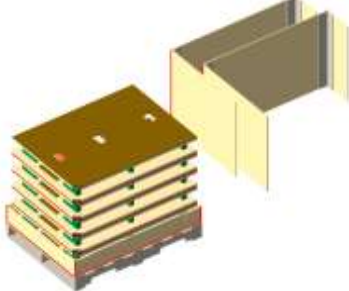


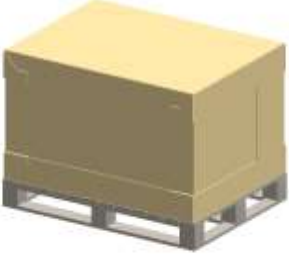
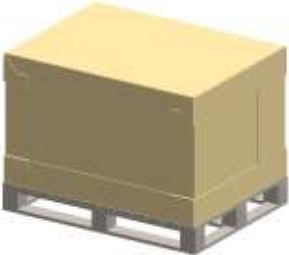
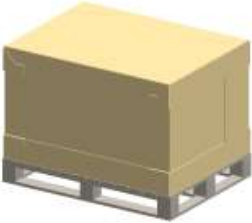
Process #	Flow	Operation Details
Catergorize process		
1	 	Inspect a packaging box to see if there is any damage due to the folk lift and/or during transportation.
2	 	Scan the serial number of the packaging box
3		Remove bands

4		<p>Remove top tray</p> <p>*Operated by 2 or more operators.</p>
5		<p>Remove side walls</p> <p>*Operated by 2 or more operators.</p>
6		<p>Inspect side walls to see if there is any damage due to the contact with coolant ports, connectors and rear bracket.</p>
7		<p>Inspect the following items</p> <ul style="list-style-type: none"> - the deformation of the layer - BOB tilted or come off - Plastic sheet shifted etc

8	 	<p>Remove top layer</p> <p>*Operated by 2 or more operators.</p>
9	 	<p>Scan each serial number of 2 batteries of the 1st layer</p>
10	 	<p>Inspect plastic sheets to see if there is any damage on them.</p>
11		<p>Inspect the top covers to see if there is any damage on them.</p> <p>Criteria - under documentation.</p>

12		<p>Mover batteries from the packaging box to a table.</p> <p>*Operated by 2 or more operators.</p>
13		<p>Inspect the top of the 2nd layer to see if there is any damage on the layer.</p> <p>Categorize each battery to A to E.</p>
14		<p>Repeat 8 to 13 for 4 times.</p>
Repack process		

15	 	<p>Scan the serial number of the packaging box.</p> <p>The following process is based on an assumption for category B.</p>
16		<p>Return B batteries to the B packaging box</p>
17	 	<p>Scan each serial number of 2 batteries of the 1st layer</p>
18		<p>Remove side walls</p> <p>*Operated by 2 or more operators.</p>

19		<p>Remove top tray</p> <p>*Operated by 2 or more operators.</p>
20		<p>Remove bands</p>
21	 <div data-bbox="1016 836 1391 1054" data-label="Text"> <p>B</p> <p>Good to be used</p> </div>	<p>Category labels are attached on the packaging box.</p>