



住址: 407 台中市中清路 163 號 No.163 Chung Ching RD., Taichune, Taiwan, R.O.C

WEB: <a href="http://www.winstar.com.tw">http://www.winstar.com.tw</a>
E-mail: <a href="mailto:winstar@winstar.com.tw">winstar@winstar.com.tw</a>
Tel:886-4-24262208 Fax: 886-4-24262207

### **SPECIFICATION**

| MODUL    | E NO.:               | NO.: WH0802A-YGH-CT |             |  |  |  |  |  |  |
|----------|----------------------|---------------------|-------------|--|--|--|--|--|--|
|          | VED BY: ER USE ONLY) |                     |             |  |  |  |  |  |  |
| SALES BY | APPROVED BY          | CHECKED BY          | PREPARED BY |  |  |  |  |  |  |
|          |                      |                     |             |  |  |  |  |  |  |



MODLE NO:

| RECO    | RDS OF REV |                        |     | DOC. FIRST ISSUE |
|---------|------------|------------------------|-----|------------------|
| VERSION | DATE       | REVISED<br>PAGE<br>NO. | SUI | MMARY            |
| 0       | 2004.08.26 |                        | Fi  | est issue        |

### **Contents**

- 1. Module Classification Information
- 2. Precautions in use of LCD Modules
- 3. General Specification
- 4. Absolute Maximum Ratings
- 5. Electrical Characteristics
- 6. Optical Characteristics
- 7.Interface Pin Function
- 8. Contour Drawing & Block Diagram
- 9. Function Description
- 10. Character Generator ROM Pattern
- 11.Instruction Table
- 12. Timing Characteristics
- 13.Initializing of LCM
- 14. Quality Assurance
- 15.Reliability
- 16.Backlight Information

### 1. Module Classification Information

Brand: WINSTAR DISPLAY CORPORATION

Display Type: H→ Character Type, G→ Graphic Type

Display Font: Character 8 words, 2Lines.

Model serials no.

direction

Backlight Type: N→ Without backlight

> A→ LED, Amber B→ EL, Blue green

R→ LED, Red D→ EL, Green

O→ LED, Orange W→ EL, White

G→ LED, Green F→ CCFL, White

Y→ LED, Yellow Green

† LCD Mode: B→ TN Positive, Gray T→ FSTN Negative

N→ TN Negative,

G→ STN Positive, Gray

Y→ STN Positive, Yellow Green

M→ STN Negative, Blue

F→ FSTN Positive

**‡** LCD Polarizer A→ Reflective, N.T, 6:00 H→ Transflective, W.T,6:00

Type/ Temperature range/ View

D→ Reflective, N.T, 12:00 K→ Transflective, W.T,12:00

G→ Reflective, W. T, 6:00

C→ Transmissive, N.T,6:00

 $J \rightarrow Reflective, W. T, 12:00$  $F \rightarrow Transmissive, N.T, 12:00$ 

 $B \rightarrow Transflective, N.T.6:00$ I→ Transmissive, W. T, 6:00

E→ Transflective, N.T.12:00 L→ Transmissive, W.T,12:00

CT: English and Cyrillic standard font Special Code

### 2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.

### 3.General Specification

| Item                 | Dimension                          | Unit |
|----------------------|------------------------------------|------|
| Number of Characters | 8 characters x 2 Lines             | -    |
| Module dimension     | 58.0 x 32.0 x 13.3(MAX)            | mm   |
| View area            | 38.0 x 16.0                        | mm   |
| Active area          | 27.81 x 11.5                       | mm   |
| Dot size             | 0.56 x 0.66                        | mm   |
| Dot pitch            | 0.60 x 0.70                        | mm   |
| Character size       | 2.96 x 5.56                        | mm   |
| Character pitch      | 3.55 x 5.94                        | mm   |
| LCD type             | STN, Positive, Transflective, Gray | ,    |
| Duty                 | 1/16                               |      |
| View direction       | 6 o'clock                          |      |
| Backlight Type       | LED Yellow Green                   |      |

## 4. Absolute Maximum Ratings

| Item                     | Symbol                | Min      | Тур | Max         | Unit |
|--------------------------|-----------------------|----------|-----|-------------|------|
| Operating Temperature    | $T_{OP}$              | -20      | -   | +70         | °C   |
| Storage Temperature      | $T_{ST}$              | -30      | -   | +80         | °C   |
| Input Voltage            | $V_{\rm I}$           | $V_{SS}$ | -   | $V_{ m DD}$ | V    |
| Supply Voltage For Logic | $V_{DD}$ - $V_{SS}$   | -0.3     | -   | 7           | V    |
| Supply Voltage For LCD   | $ m V_{DD}	ext{-}V_0$ | -0.3     | -   | 13          | V    |

## 5. Electrical Characteristics

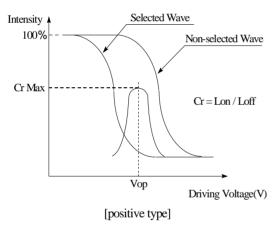
| Item                     | Symbol              | Condition           | Min  | Тур | Max         | Unit |
|--------------------------|---------------------|---------------------|------|-----|-------------|------|
| Supply Voltage For Logic | $V_{DD}$ - $V_{SS}$ | -                   | 4.75 | -   | 5.25        | V    |
|                          |                     | Ta=-20°C            | -    | -   | 5.2         | V    |
| Supply Voltage For LCD   | $V_{DD}$ - $V_0$    | Ta=25°C             | _    | 4.2 | -           | V    |
|                          |                     | Ta=70°C             | 3.6  | -   | -           | V    |
| Input High Volt.         | $V_{\mathrm{IH}}$   | -                   | 2.2  | -   | $V_{ m DD}$ | V    |
| Input Low Volt.          | $V_{IL}$            | -                   | -    | -   | 0.6         | V    |
| Output High Volt.        | $V_{\mathrm{OH}}$   | -                   | 2.4  | -   | -           | V    |
| Output Low Volt.         | $V_{\mathrm{OL}}$   | -                   | -    | -   | 0.4         | V    |
| Supply Current           | $I_{DD}$            | V <sub>DD</sub> =5V | -    | 1.2 | -           | mA   |

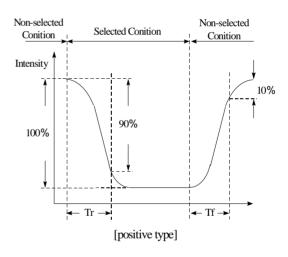
## 6.Optical Characteristics

| Item  | Symbol | Condition | Min | Тур | Max | Unit |
|---|--------|-----------|-----|-----|-----|------|
| View Angle  | (V)θ   | CR≧ 2     | 20  | -   | 40  | deg  |
| , and the same of | (Н)ф   | CR≧ 2     | -30 | -   | 30  | deg  |
| Contrast Ratio  | CR     | -         | -   | 3   | -   | -    |
| Response Time   | T rise | -         | -   | 150 | 200 | ms   |
|   | T fall | -         | -   | 150 | 200 | ms   |

#### **Definition of Operation Voltage (Vop)**

#### **Definition of Response Time (Tr, Tf)**



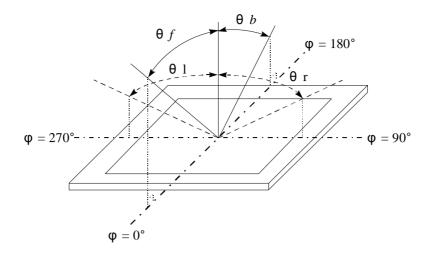


#### **Conditions:**

Operating Voltage : Vop Viewing Angle( $\theta$ ,  $\phi$ ) :  $0^{\circ}$ ,  $0^{\circ}$ 

Frame Frequency: 64 HZ Driving Waveform: 1/N duty, 1/a bias

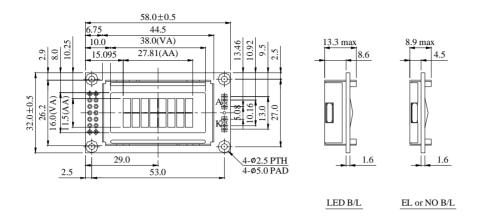
### Definition of viewing angle $(CR \ge 2)$



## 7.Interface Pin Function

| Pin No. | Symbol            | Level      | Description                                |
|---------|-------------------|------------|--|
| 1       | $V_{SS}$          | 0V         | Ground                                     |
| 2       | $V_{\mathrm{DD}}$ | 5.0V       | Supply Voltage for logic                   |
| 3       | VO                | (Variable) | Operating voltage for LCD                  |
| 4       | RS                | H/L        | H: DATA, L: Instruction code               |
| 5       | R/W               | H/L        | H: Read(MPU→ Module) L: Write(MPU→ Module) |
| 6       | Е                 | H,H→ L     | Chip enable signal                         |
| 7       | DB0               | H/L        | Data bit 0                                 |
| 8       | DB1               | H/L        | Data bit 1                                 |
| 9       | DB2               | H/L        | Data bit 2                                 |
| 10      | DB3               | H/L        | Data bit 3                                 |
| 11      | DB4               | H/L        | Data bit 4                                 |
| 12      | DB5               | H/L        | Data bit 5                                 |
| 13      | DB6               | H/L        | Data bit 6                                 |
| 14      | DB7               | H/L        | Data bit 7                                 |
|         |                   |            |  |
|         |                   |            |  |

### 8. Contour Drawing & Block Diagram



PIN NO. SYMBOL

1 Vss

Vdd

Vo

RS

R/W

Е

DB0

DB1

DB2

DB3 DB4

DB5

DB6

DB7

 $\begin{aligned} &Recommanded \ \ Value \\ &V_{\text{LED}} \!\!= 4.2 \text{V}, \ I_{\text{LED}} \!\!\!= 70 \text{mA} \\ &R \!\!\!= 11.4 \Omega \left( 1/2 \ Watt \right) \end{aligned}$ 

2

3

4

5

6

7

8

9

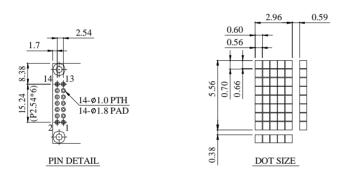
10

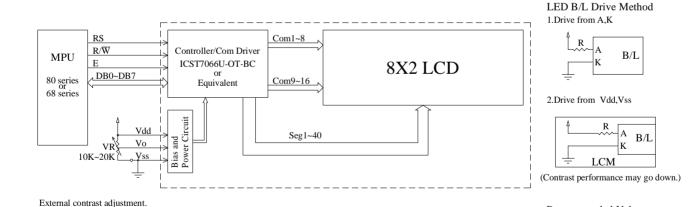
11

12

13

14





Character located 1 2 3 4 5 6 7 8

DDRAM address 00 01 02 03 04 05 06 07

DDRAM address 40 41 42 43 44 45 46 47

### 9. Function Description

The LCD display Module is built in a LSI controller, the controller has two 8-bit registers, an instruction register (IR) and a data register (DR).

The IR stores instruction codes, such as display clear and cursor shift, and address information for display data RAM (DDRAM) and character generator (CGRAM). The IR can only be written from the MPU. The DR temporarily stores data to be written or read from DDRAM or CGRAM. When address information is written into the IR, then data is stored into the DR from DDRAM or CGRAM. By the register selector (RS) signal, these two registers can be selected.

| RS | R/W | Operation   |
|----|-----|---|
| 0  | 0   | IR write as an internal operation (display clear, etc.) |
| 0  | 1   | Read busy flag (DB7) and address counter (DB0 to DB7)   |
| 1  | 0   | Write data to DDRAM or CGRAM (DR to DDRAM or CGRAM)     |
| 1  | 1   | Read data from DDRAM or CGRAM (DDRAM or CGRAM to DR)    |

#### Busy Flag (BF)

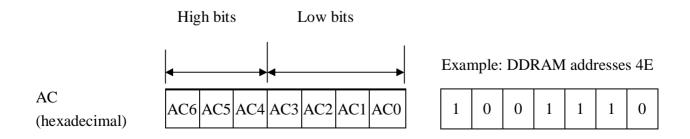
When the busy flag is 1, the controller LSI is in the internal operation mode, and the next instruction will not be accepted. When RS=0 and R/W=1, the busy flag is output to DB7. The next instruction must be written after ensuring that the busy flag is 0.

#### Address Counter (AC)

The address counter (AC) assigns addresses to both DDRAM and CGRAM

#### **Display Data RAM (DDRAM)**

This DDRAM is used to store the display data represented in 8-bit character codes. Its extended capacity is 80×8 bits or 80 characters. Below figure is the relationships between DDRAM addresses



and positions on the liquid crystal display.

#### Display position DDRAM address

1 2 3 4 5 6 7 8

| 00 | 01 | 02 | 03 | 04 | 05 | 06 | 07 |  |  |  |  |
|----|----|----|----|----|----|----|----|--|--|--|--|
| 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 |  |  |  |  |

2-Line by 8-Character Display

#### **Character Generator ROM (CGROM)**

The CGROM generate 5×8 dot or 5×10 dot character patterns from 8-bit character codes. See Table 2.

#### **Character Generator RAM (CGRAM)**

In CGRAM, the user can rewrite character by program. For 5×8 dots, eight character patterns can be

written, and for 5×10 dots, four character patterns can be written.

Write into DDRAM the character code at the addresses shown as the left column of table 1. To show the character patterns stored in CGRAM.

### Relationship between CGRAM Addresses, Character Codes (DDRAM) and Character patterns

Table 1.

For 5 \* 8 dot character patterns

| Character Codes (DDRAM data) | CGRAM Address  | Character Patterns<br>(CGRAM data)      |                                      |
|------------------------------|--|---|--------------------------------------|
| 7 6 5 4 3 2 1 0              | 5 4 3 2 1 0  | 7 6 5 4 3 2 1 0                         |                                      |
| High Low                     | High Low   | High Low                                |                                      |
| 0 0 0 0 * 0 0 0              | 0 0 0<br>0 0 1<br>0 1 0<br>0 1 1<br>0 1 0<br>1 0 1<br>1 1 1          | * * * * * * * * * * * * * * * * * * *   | Character pattern(1)                 |
| 0 0 0 0 * 0 0 1              | 0 0 0<br>0 0 1<br>0 1 0<br>0 1 1<br>1 0 0<br>1 0 1<br>1 1 1<br>0 0 0 | * * * * 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | Character pattern(2)  Cursor pattern |
|                              | 0 0 0  | " * "                                   |                                      |
| 0 0 0 0 * 1 1 1              | 1 1 1 1 0 0<br>1 0 1<br>1 1 0  |   |                                      |
|                              | 1 1 1  | * * *                                   |                                      |

For 5 \* 10 dot character patterns

| 5 TO dot character patter    | II S          |                                 |                |
|------------------------------|---------------|---------------------------------|----------------|
| Character Codes (DDRAM data) | CGRAM Address | Character Patterns (CGRAM data) |                |
| 7 6 5 4 3 2 1 0              | 5 4 3 2 1 0   | 7 6 5 4 3 2 1 0                 |                |
| High Low                     | High Low      | High Low                        |                |
|                              | 0 0 0 0       | * * * 0 0 0 0 0                 | <u> </u>       |
|                              | 0 0 0 1       | * * * 0 0 0 0 0                 |                |
|                              | 0 0 1 0       | * * * * 0                       |                |
|                              | 0 0 1 1       | * * * *                         |                |
|                              | 0 1 0 0       | * * * * 0 0 0                   |                |
| 0 0 0 0 * 0 0 0              | 0 0 0 1 0 1   | * * * * 0 0 0                   |                |
|                              | 0 1 1 0       | * * *                           | Character      |
|                              | 0 1 1 1       | * * * * 0 0 0 0                 | pattern        |
|                              | 1 0 0 0       | * * *   0 0 0 0 0               |                |
|                              | 1 0 0 1       | * * *   0 0 0 0                 | <b>.</b>       |
|                              | 1 0 1 0       | * * * 0 0 0 0 0                 | Cursor pattern |
|                              |               |                                 |                |
|                              | 1 1 1 1       | * * * * * * * *                 |                |
|                              |               |                                 |                |

■ : " High "

## 10.Character Generator ROM Pattern

Table.2

| Upper          |                  |       |          |        |       |         |               |           |      |        |               |            |            |       |               |      |
|----------------|------------------|-------|----------|--------|-------|---------|---------------|-----------|------|--------|---------------|------------|------------|-------|---------------|------|
| 4 bit<br>Lower | LLLL             | LLLH  | LLHL     | LLHH   | LHLL  | LHLH    | LHHL          | LННН      | HLLL | нілн   | HLHL          | нін        | HHLL       | ннін  | ннні          | нннн |
| 4 bit          | LLLL             | LLLII | DETTE    | LLIIII | LIILL | LIILII  |               |           | III  | IILLII |               |            | IIIIEE     | IIII  |               |      |
|                | CG               |       |          |        |       | :       |               |           |      |        | ==            | :          |            |       | -1-1          | :    |
| LLLL           | RAM<br>(1)       |       |          |        |       | <b></b> |               | <b></b>   |      |        | <b>!:::</b> : |            | <b></b>    | :     |               | -::: |
| LLLH           | CG<br>RAM<br>(2) |       | -        |        |       |         | -:::          | -:::[     |      |        | :             |            |            | i     |               |      |
| LLHL           | CG<br>RAM<br>(3) |       |          |        |       |         |               | :<br>:    |      |        |               |            | 1111-      | ::    |               |      |
| LLHH           | CG<br>RAM<br>(4) |       |          |        | !     | =====   | :             |           |      |        |               |            | <b></b> -i | ::    | ;;;; <u>;</u> |      |
| LHLL           | CG<br>RAM<br>(5) |       |          |        |       |         |               | - [-<br>- |      |        |               | ::         | <u></u> -  |       | 4:            |      |
| LHLH           | CG<br>RAM<br>(6) |       |          |        |       |         | ====          | <b></b>   |      |        |               |            |            |       |               |      |
| LHHL           | CG<br>RAM<br>(7) |       |          |        |       |         |               | ii        |      |        |               |            |            |       |               |      |
| LННН           | CG<br>RAM<br>(8) |       | ==       | =      |       |         |               | <b></b>   |      |        | ::            |            | -:::       |       |               |      |
| HLLL           | CG<br>RAM<br>(1) |       | ===      |        |       |         |               |           |      |        |               |            |            |       |               |      |
| HLLH           | CG<br>RAM<br>(2) |       |          |        |       | ====    | ***           |           |      |        |               |            |            |       |               |      |
| HLHL           | CG<br>RAM<br>(3) |       | :::::    | ==     |       |         |               |           |      |        |               | <b>!-:</b> | =: =:      |       |               |      |
| нгнн           | CG<br>RAM<br>(4) |       |          | ==     |       |         | ļ             |           |      |        | •             | ::         | ]= ]=      |       | :::-          |      |
| HHLL           | CG<br>RAM<br>(5) |       | <b>:</b> | ••••   |       |         |               |           |      |        |               | <b>!!</b>  |            | -11-1 |               |      |
| ннгн           | CG<br>RAM<br>(6) |       |          |        |       |         | !"-" <u>!</u> |           |      |        |               | ····       | :          |       |               |      |
| нннг           | CG<br>RAM<br>(7) |       | ::       |        |       |         | !-··;         | -=:-      |      |        |               | : :        |            | !     |               |      |
| нннн           | CG<br>RAM<br>(8) |       |          |        |       |         | ::            |           |      |        |               |            |            | ==    | ::            |      |

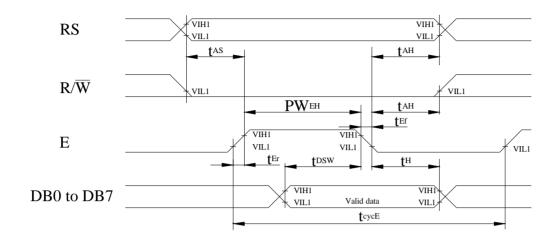
## 11.Instruction Table

| Instruction                      | Instruction Code |     |     |     |     |     |     |     | Description | Execution time |  |               |  |
|----------------------------------|------------------|-----|-----|-----|-----|-----|-----|-----|-------------|----------------|--|---------------|--|
| instruction                      | RS               | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1         | DB0            | Description  | (fosc=270Khz) |  |
| Clear Display                    | 0                | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0           | 1              | Write "00H" to DDRAM and set<br>DDRAM address to "00H" from AC   | 1.53ms        |  |
| Return Home                      | 0                | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1           | -              | Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.   | 1.53ms        |  |
| Entry Mode<br>Set                | 0                | 0   | 0   | 0   | 0   | 0   | 0   | 1   | I/D         | SH             | Assign cursor moving direction and enable the shift of entire display.   | 39µ s         |  |
| Display<br>ON/OFF<br>Control     | 0                | 0   | 0   | 0   | 0   | 0   | 1   | D   | С           | В              | Set display (D), cursor (C), and blinking of cursor (B) on/off control bit.  | 39µ s         |  |
| Cursor or<br>Display Shift       | 0                | 0   | 0   | 0   | 0   | 1   | S/C | R/L | -           | -              | Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.                                | 39µ s         |  |
| Function Set                     | 0                | 0   | 0   | 0   | 1   | DL  | N   | F   | -           | -              | Set interface data length (DL:8-bit/4-bit), numbers of display line (N:2-line/1-line)and, display font type (F:5×11 dots/5×8 dots) | 39μ s         |  |
| Set CGRAM<br>Address             | 0                | 0   | 0   | 1   | AC5 | AC4 | AC3 | AC2 | AC1         | AC0            | Set CGRAM address in address counter.  | 39µ s         |  |
| Set DDRAM<br>Address             | 0                | 0   | 1   | AC6 | AC5 | AC4 | AC3 | AC2 | AC1         | AC0            | Set DDRAM address in address counter.  | 39µ s         |  |
| Read Busy<br>Flag and<br>Address | 0                | 1   | BF  | AC6 | AC5 | AC4 | AC3 | AC2 | AC1         | AC0            | Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.             | 0μ s          |  |
| Write Data to<br>RAM             | 1                | 0   | D7  | D6  | D5  | D4  | D3  | D2  | D1          | D0             | Write data into internal RAM (DDRAM/CGRAM).  | 43µ s         |  |
| Read Data<br>from RAM            | 1                | 1   | D7  | D6  | D5  | D4  | D3  | D2  | D1          | D0             | Read data from internal RAM (DDRAM/CGRAM).   | 43µ s         |  |

\* " - " : don't care

## 12. Timing Characteristics

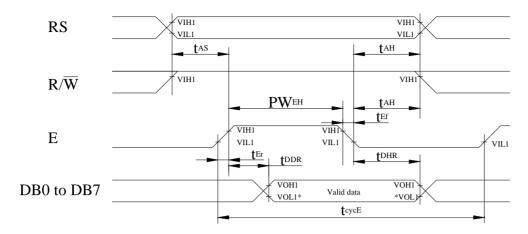
### 12.1 Write Operation



Ta=25°C,  $VDD=5.0\pm0.5V$ 

| Item                               | Symbol                   | Min  | Тур | Max | Unit |
|------------------------------------|--------------------------|------|-----|-----|------|
| Enable cycle time                  | $t_{ m cycE}$            | 1200 | -   | -   | ns   |
| Enable pulse width (high level)    | $PW_{EH}$                | 140  | -   | -   | ns   |
| Enable rise/fall time              | $t_{\rm Er}, t_{\rm Ef}$ | -    | -   | 25  | ns   |
| Address set-up time (RS, R/W to E) | t <sub>AS</sub>          | 0    | -   | -   | ns   |
| Address hold time                  | $t_{AH}$                 | 10   | -   | -   | ns   |
| Data set-up time                   | $t_{ m DSW}$             | 40   | -   | -   | ns   |
| Data hold time                     | t <sub>H</sub>           | 10   | -   | -   | ns   |

### 12.2 Read Operation

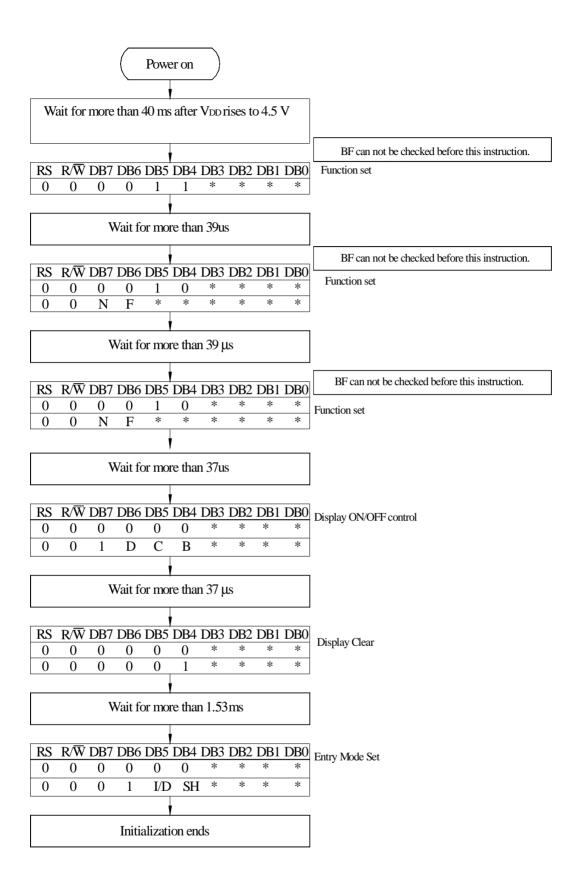


NOTE: \*VOL1 is assumed to be 0.8V at 2 MHZ operation.

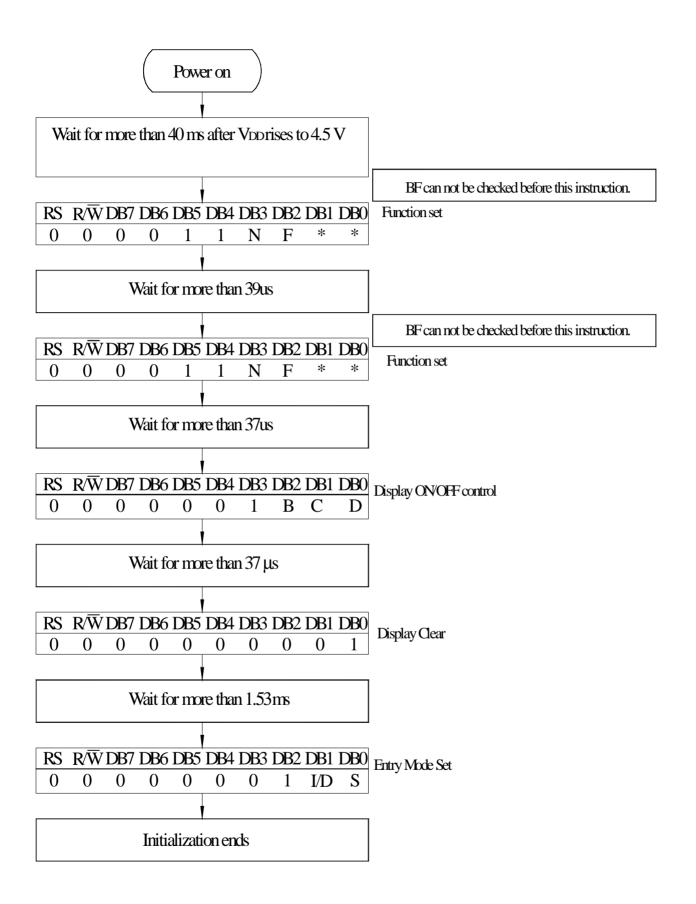
Ta=25°C,  $VDD=5.0\pm0.5V$ 

| Item                               | Symbol                   | Min  | Тур | Max | Unit |
|------------------------------------|--------------------------|------|-----|-----|------|
| Enable cycle time                  | $t_{\rm cycE}$           | 1200 | -   | -   | ns   |
| Enable pulse width (high level)    | $PW_{EH}$                | 140  | -   | -   | ns   |
| Enable rise/fall time              | $t_{\rm Er}, t_{\rm Ef}$ | -    | -   | 25  | ns   |
| Address set-up time (RS, R/W to E) | t <sub>AS</sub>          | 0    | -   | -   | ns   |
| Address hold time                  | $t_{AH}$                 | 10   | -   | -   | ns   |
| Data delay time                    | t <sub>DDR</sub>         | -    | -   | 100 | ns   |
| Data hold time                     | t <sub>DHR</sub>         | 10   | -   | -   | ns   |

## 13.Initializing of LCM



4-Bit Ineterface



8-Bit Ineterface

## 14. Quality Assurance

#### **Screen Cosmetic Criteria**

| Item | Defect               | Judgmer   | Partition                     |       |
|------|----------------------|---|-------------------------------|-------|
|      |                      | Size: d mm  |                               |       |
|      |                      | d ≦ 0.1   | Disregard                     |       |
|      |                      | 0.1 <d<b>≦ 0.2</d<b>  | 2 6                           |       |
|      |                      | 0.2 <d≦ 0.3<="" td=""><td>3 2</td><td></td></d≦>                  | 3 2                           |       |
|      |                      | 0.3 <d< td=""><td>0</td><td></td></d<>                            | 0                             |       |
| 1    | Spots                | Note: Including pin holes at be with B)U Size: d mm               | Minor                         |       |
|      |                      | d ≦ 0.2   | Disregard                     |       |
|      |                      | 0.2 <d≦ 0.:<="" td=""><td>5 6</td><td></td></d≦>                  | 5 6                           |       |
|      |                      | 0.5 <d≦ 0.′<="" td=""><td></td></d≦>                              |                               |       |
|      |                      | 0.7 <d< td=""><td>0</td><td></td></d<>                            | 0                             |       |
|      |                      | Size: d mm A  | acceptable Qty in active area |       |
|      | Bubbles in Polarizer | d≦ 0.3  | Disregard                     |       |
| 2    |                      | 0.3 <d≦ 1.0<="" td=""><td>3</td><td>Minor</td></d≦>               | 3                             | Minor |
|      |                      | 1.0 <d≦ 1.5<="" td=""><td>1</td><td></td></d≦>                    | 1                             |       |
|      |                      | 1.5 <d< td=""><td>0</td><td></td></d<>                            | 0                             |       |
|      |                      | In accordance with spots co                                       | Minor                         |       |
| 3    | Scratch              | reflects on the panel surface remains                             |                               |       |
| 4    | Allowable Density    | Above defects should be se  | Minor                         |       |
| 5    | Coloration           | Not to be noticeable colora<br>LCD<br>Back-light type should be j | Minor                         |       |

## 15. Reliability

#### **Content of Reliability Test**

| Environmental Test                            |   |  |                        |  |  |  |  |  |
|---|---|--|------------------------|--|--|--|--|--|
| Test Item                                     |   |  | Applicable<br>Standard |  |  |  |  |  |
| High<br>Temperature<br>storage                | Endurance test applying the high storage temperature for a long time.   | 80°C<br>200hrs   |                        |  |  |  |  |  |
| Low<br>Temperature<br>storage                 | Endurance test applying the high storage temperature for a long time.   | -30°C<br>200hrs  |                        |  |  |  |  |  |
| High<br>Temperature<br>Operation              | Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.            | 70°C<br>200hrs   |                        |  |  |  |  |  |
| Low<br>Temperature<br>Operation               | Endurance test applying the electric stress under low temperature for a long time.  | -20°C<br>200hrs  |                        |  |  |  |  |  |
| High<br>Temperature/<br>Humidity<br>Storage   | Endurance test applying the high temperature and high humidity storage for a long time.   | 80°C,90%RH<br>96hrs  |                        |  |  |  |  |  |
| High<br>Temperature/<br>Humidity<br>Operation | Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time. | 70°C,90%RH<br>96hrs  |                        |  |  |  |  |  |
| Temperature<br>Cycle                          | Endurance test applying the low and high temperature cycle.  -30°C 25°C 20°C  30min 5min 30min 1 cycle                            | -30°C/80°C<br>10 cycles  |                        |  |  |  |  |  |
|   | Mechanical Tes  | t  |                        |  |  |  |  |  |
| Vibration test                                | Endurance test applying the vibration during transportation and using.  | 10~22Hz→ 1.5mmp-p<br>22~500Hz→ 1.5G<br>Total 0.5hrs            |                        |  |  |  |  |  |
| Shock test                                    | Constructional and mechanical endurance test applying the shock during transportation.  | 50G Half sign<br>wave 11 msedc<br>3 times of each<br>direction |                        |  |  |  |  |  |
| Atmospheric pressure test                     | Endurance test applying the atmospheric pressure during transportation by air.  | 115mbar<br>40hrs   |                        |  |  |  |  |  |
|   | Others  |  |                        |  |  |  |  |  |
| Static electricity<br>test                    | Endurance test applying the electric stress to the terminal.  | VS=800V,RS=1.5kΩ<br>CS=100pF<br>1 time                         |                        |  |  |  |  |  |

<sup>\*\*\*</sup>Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25°C

# 16. Backlight Information

### Specification

| PARAMETER             | SYMBOL       | MIN | TYP    | MAX | UNIT              | TEST CONDITION |  |
|-----------------------|--------------|-----|--------|-----|-------------------|----------------|--|
| <b>Supply Current</b> | ILED         | _   | 70     | 140 | mA                | V=4.2V         |  |
| Supply Voltage        | V            | -   | 4.2    | 4.6 | V                 | -              |  |
| Reverse Voltage       | VR           | -   | -      | 8   | V                 | -              |  |
| Luminous<br>Intensity | IV           | 160 | -      | -   | CD/M <sup>2</sup> | ILED=70mA      |  |
| Wave Length           | λр           | _   | 570    | -   | nm                | ILED=70mA      |  |
| Life Time             | -            | -   | 100000 | -   | Hr.               | V≦ 4.6V        |  |
| Color                 | Yellow Green |     |        |     |                   |                |  |