

## Disassembly Run 5 – January 9<sup>th</sup>, 2025

Production Order: \_\_\_\_\_







Quality: Rear Damage (RD)


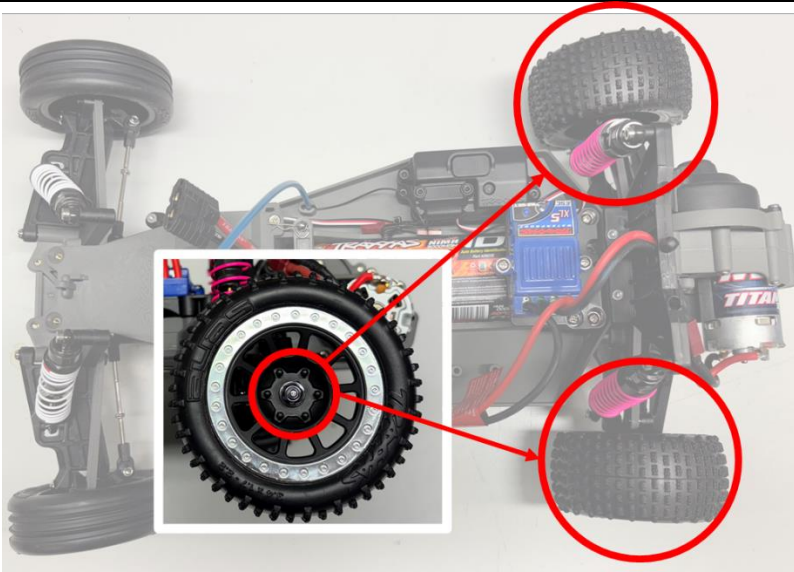



Kinexon: Unfallfahrzeug mit Heckschaden


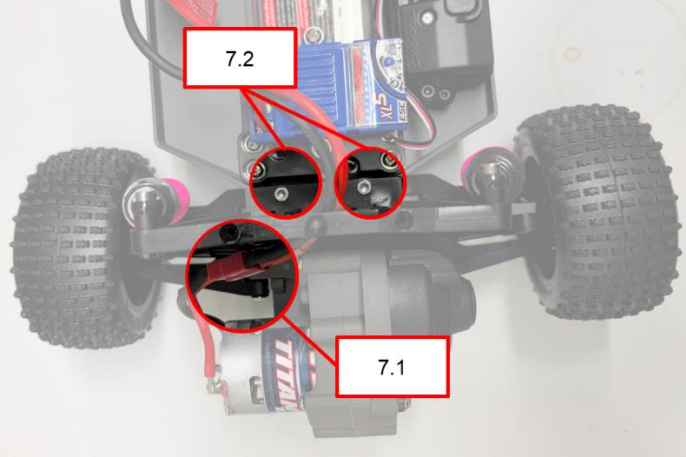



Delivery time: \_\_\_\_\_

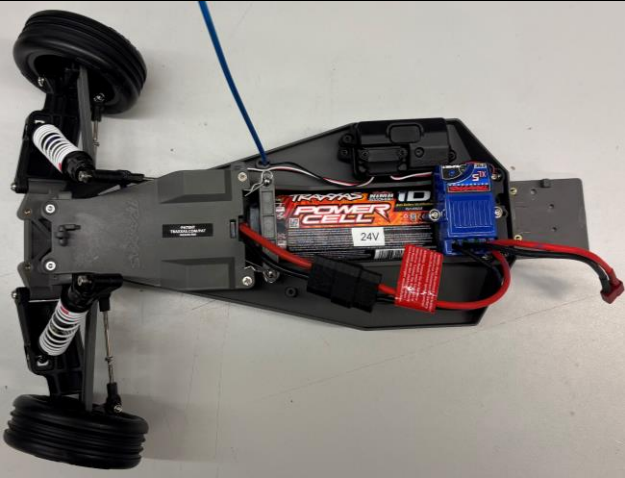



Workstation: \_\_\_\_\_


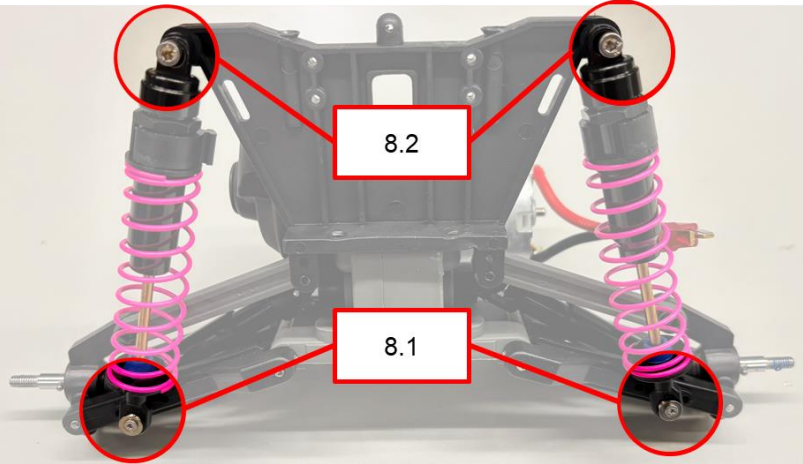








Other Comments:

Step	Tool	Task	Image	Comment
Step 1: Remove body and spoiler → to warehouse: Body & Spoiler (BOSP)				
1.1		Loose splints (2x)		
1.2	<b>Remove BOSP</b>	Remove body (1x) Remove spoiler (1x)		
1.3	 <b>BOSP</b>	<b>Connect BOSP</b> Body (1x) & spoiler (1x)		
1.4	 <b>BOSP</b>	Body & Spoiler → Warehouse		

Step	Tool	Task	Image	Comment
Step 2: Remove rear tires → to warehouse: Rear Tires (RT)				
2.1		Loose cap nuts (2x)		
2.2	Remove RT (2x)	Remove rear tires (2x)		
2.3	 RT (2x)	Connect RT Rear tires (2x)		
2.4	»» RT (2x)	Rear tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 3: Remove rear axis with shock absorbers → to warehouse: Core System (CORE)				
3.1		Disconnect motor cable		
3.2	 T10	Loose torx screws at top side (2x)		
3.3	 T10	Loose torx screws at bottom side (4x)		

3.4	<b>Remove CORE</b>	Remove Core (1x)		
3.5	 <b>CORE</b>	<b>Connect CORE</b> Chassis with systems and engine (excluding rear axis)	 <b>CORE</b>	
3.6	 <b>CORE</b>	Core → Warehouse		

Step	Tool	Task	Image	Comment
Step 4: Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
4.1	 T7	Loose bottom torx screws (2x)		
4.2	 Hex 2.5	Loose top hex screws (2x)		
4.3	<b>Remove BSA</b>	Remove shock absorbers (2x)		
4.4	 BSA (2x)	Connect big shock absorbers (2x)		
4.5	 BSA (2x)	Big shock absorbers (2x) → Warehouse		
4.6	 RAX	Keep initial tracker at rear axis	 No Connection needed!	
4.7	 RAX	Rear axis → Warehouse		

