

Disassembly Run 5 – January 9th, 2025

Production Order: _____

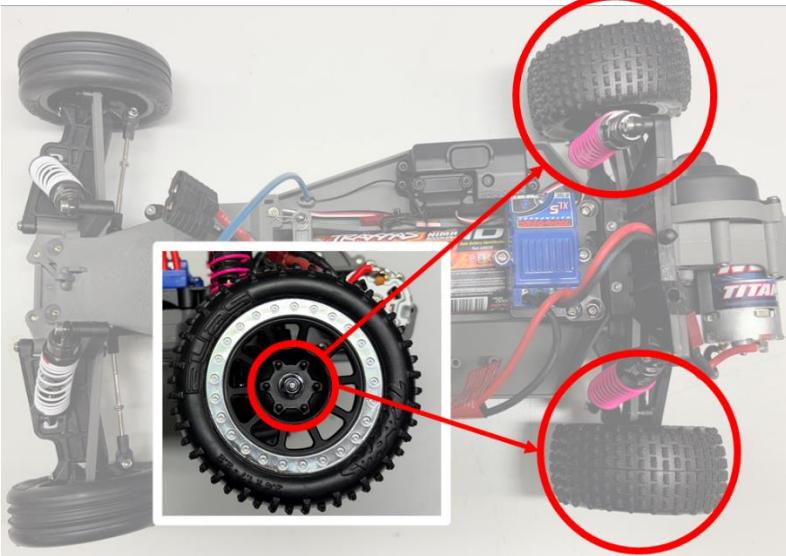
Quality: Defective Shock Absorber (SA)

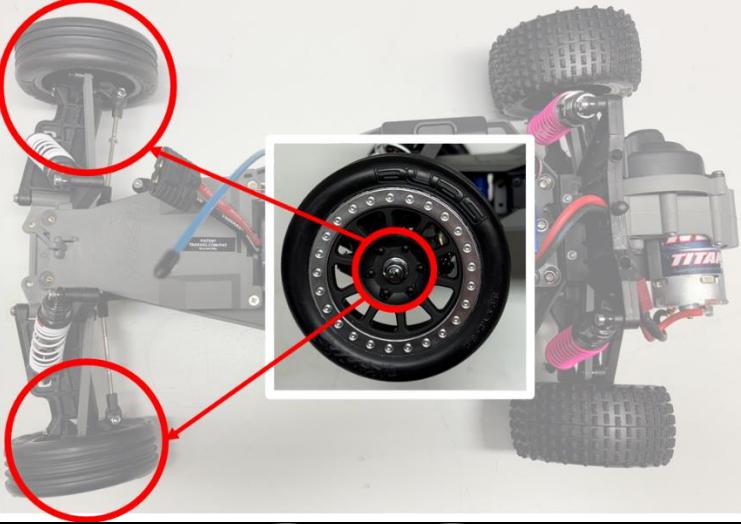
Kinexon: Produktionsfehler an Stoßdämpfern

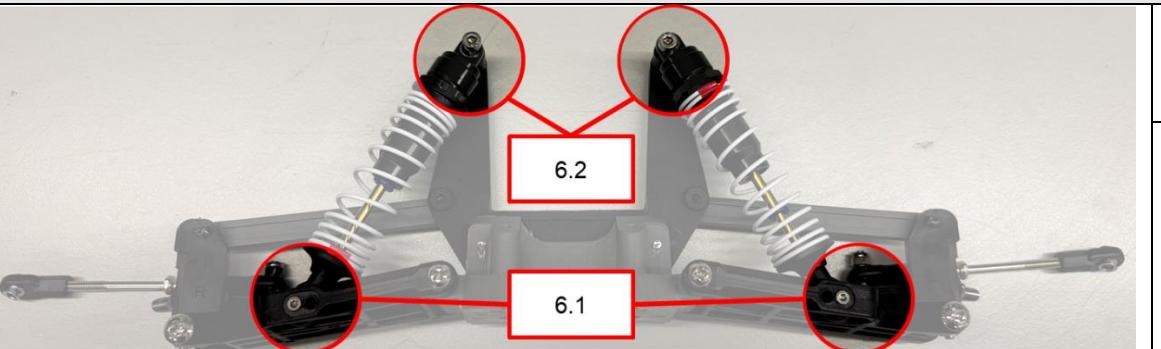
Delivery time: _____

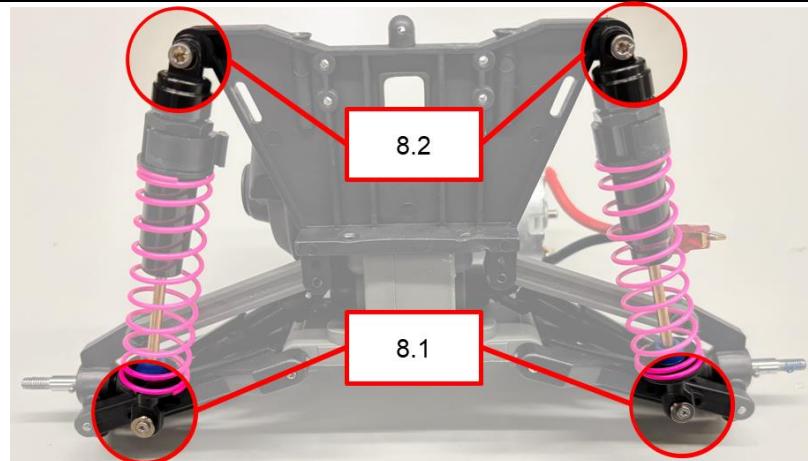
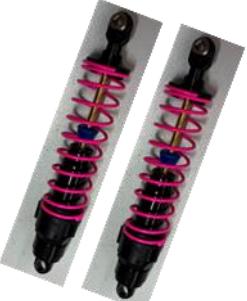
Workstation: _____

Other Comments:

Step	Tool	Task	Image	Comment
Step 1 (3): Remove rear tires → to warehouse: Rear Tires (RT)				
1.1		Loose cap nuts (2x)		
1.2	Remove RT (2x)	Remove rear tires (2x)		
1.3	 RT (2x)	Connect RT Rear tires (2x)	 RT	
1.4	 RT (2x)	Rear tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 2 (4): Remove front tires → to warehouse: Front Tires (FT)				
2.1		Loose cap nuts (2x)		
2.2	Remove FT (2x)	Remove front tires (2x)		
2.3	 FT (2x)	Connect FT Front tires (2x)		
2.4	 FT (2x)	Front tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 3 (6): Remove small shock absorbers → to warehouse: Small Shock Absorbers (SSA) + Front Axis (FAX)				
3.1	 T7	Loose bottom torx screws (2x)		
3.2	 Hex 2.5	Loose top hex screws (2x)		
3.3	Remove SSA	Remove small shock absorbers (2x)		
3.4	 SSA (2x)	Connect small shock absorbers (2x)	 SSA	
3.5	 SSA	Small shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 4 (8): Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
4.1	 T7	Loose bottom torx screws (2x)		
4.2	 Hex 2.5	Loose top hex screws (2x)		
4.3	Remove BSA	Remove shock absorbers (2x)		
4.4	 BSA (2x)	Connect big shock absorbers (2x)	 BSA	
4.5	 BSA (2x)	Big shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
4.6	 CSEB-NABS	Keep initial tracker Chassis, systems, engine, and body with no absorbers	 No Connection needed!	
4.7	 CSEB-NABS	Chassis, systems, engine, and body with no absorbers (CESB-NABS) → Warehouse		