

Disassembly Run 6 – January 10th, 2025

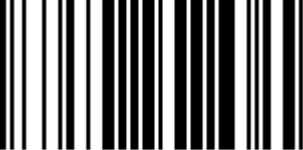
Production Order: _____

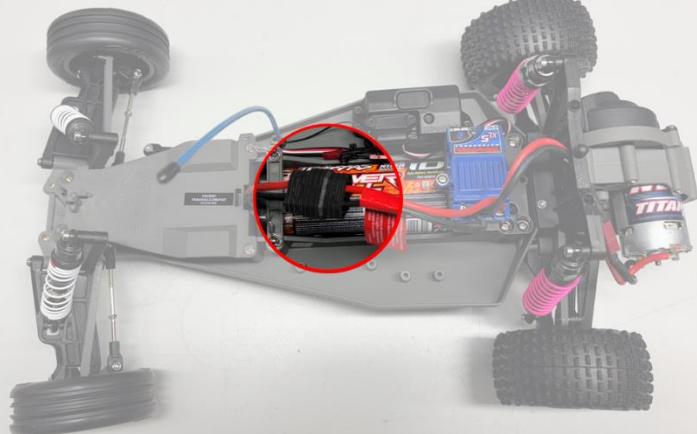
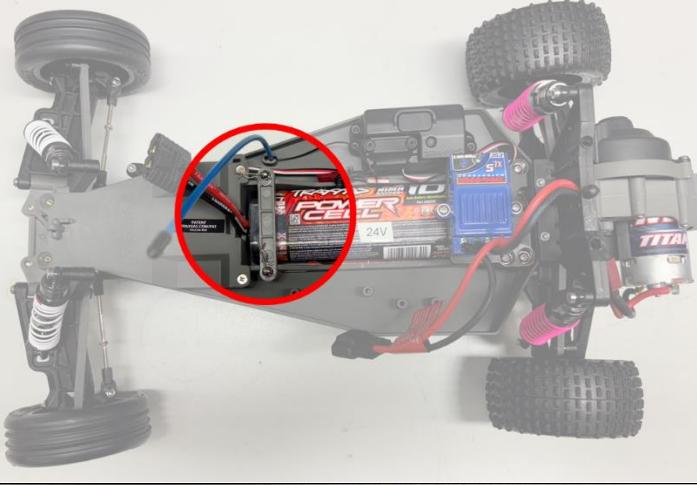
Quality: Hail Damage (HD)

Kinexon: Hochwertiges Altfahrzeug

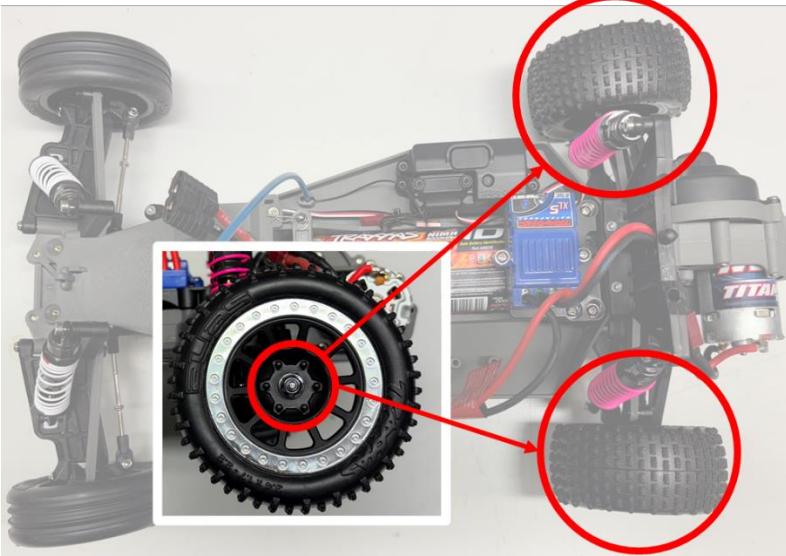
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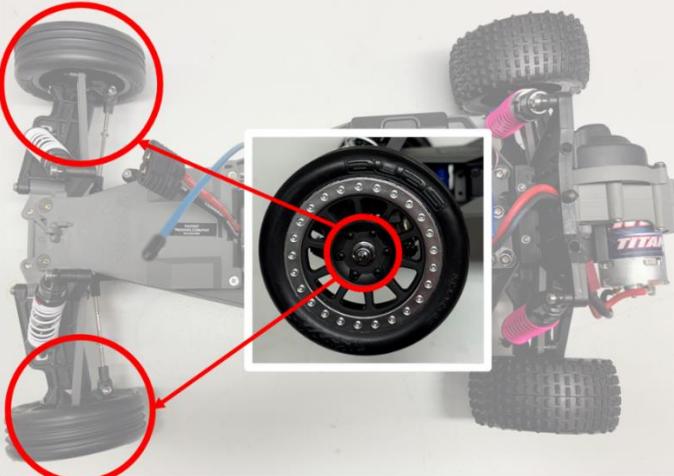
Other Comments:

Step	Tool	Task	Image	Comment
WS 1 – Step 1: Remove body and spoiler → to warehouse: Body & Spoiler (BOSP)				
1.1		Loose splints (2x)		
1.2	Remove BOSP	Remove body (1x) Remove spoiler (1x)		
1.3		Connect BOSP Body (1x) & spoiler (1x)	 BOSP	
1.4		Body & Spoiler → Warehouse		

Step	Tool	Task	Image	Comment
WS 1 – Step 2: Remove battery → to warehouse: Battery (BAT)				
2.1		Disconnect battery cable		
2.2		Loose splints (2x) Loose cable clip (1x)		
2.3	Remove BAT	Remove battery		

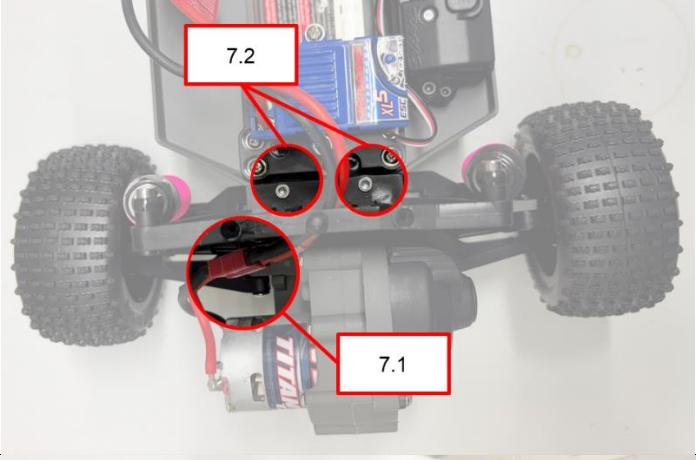
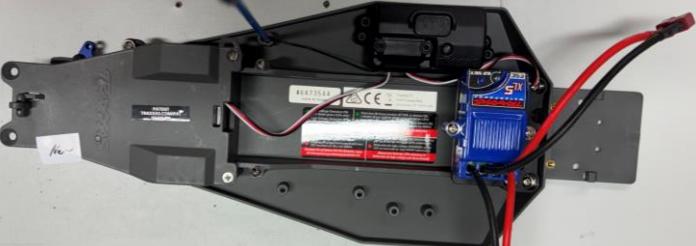
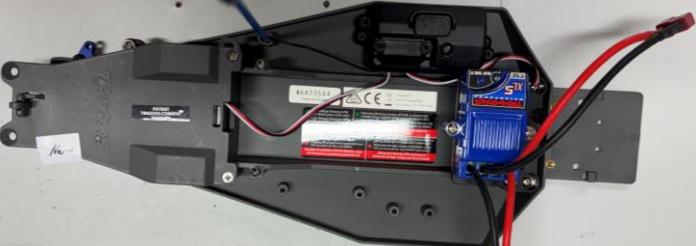
Step	Tool	Task	Image	Comment
2.4	 BAT	Connect BAT Battery		
2.5	 BAT	Battery → Warehouse		
2.6	 CREW	Keep initial tracker at Chassis, Remaining systems, Engine, and Wheels	 No connection needed!	
2.7	 CREW	Remaining parts (CREW) → Buffer B2 (Workstation 2)		

Step	Tool	Task	Image	Comment
WS 2 – Step 3: Remove rear tires → to warehouse: Rear Tires (RT)				
3.1		Loose cap nuts (2x)		
3.2	Remove RT (2x)	Remove rear tires (2x)		
3.3	 RT (2x)	Connect RT Rear tires (2x)	 RT	
3.4	 RT (2x)	Rear tires (2x) → Warehouse		

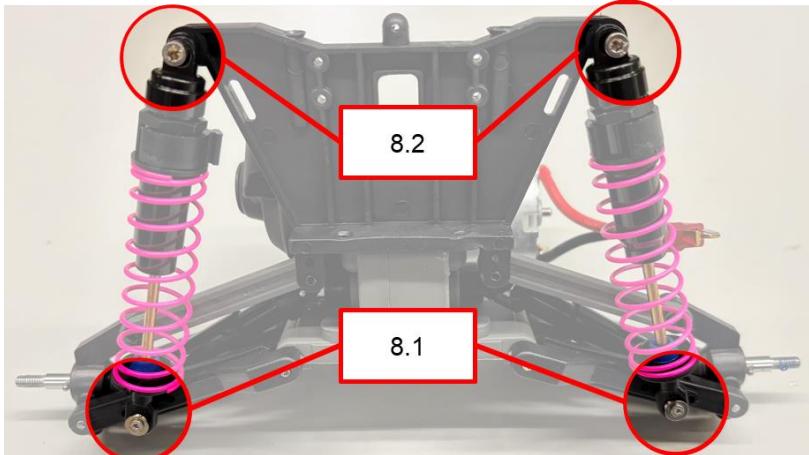
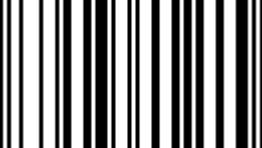
Step	Tool	Task	Image	Comment
WS 2 – Step 4: Remove front tires → to warehouse: Front Tires (FT)				
4.1		Loose cap nuts (2x)		
4.2	Remove FT (2x)	Remove front tires (2x)		
4.3	 FT (2x)	Connect FT Front tires (2x)	 FT	
4.4	 FT (2x)	Front tires (2x) → Warehouse		
4.5	 CRE	Keep initial tracker at Chassis, Remaining systems, and Engine	 No Connection needed!	
4.6	 CRE	Front tires (2x) → Buffer B3 (Workstation 3)		

Step	Tool	Task	Image	Comment
WS 3 – Step 5: Remove front axis with shock absorbers → to warehouse: None				
5.1	 T10	Loose torx screws at bottom side (3x)		
5.2	 T10	Loose torx screws at top side (2x)		
5.3	 T10	Loose torx screws of steering (2x)		
5.4	Remove FAXS	Remove front axis with shock absorbers (1x)		
5.5	 FAXS	Connect FAXS Front axis with shock absorbers	 FAXS	

Step	Tool	Task	Image	Comment
5.6	 FAXS	Front axis with shock absorbers → Buffer B5 (Workstation 5) Attach Copy of PO!		
5.7	 CRAXS	Keep initial tracker at Chassis with Rear Axis, and Shock absorbers	 No connection needed!	
5.8	 CRAXS	Remaining parts (CRAXS) → Buffer B4 (Workstation 4)		

Step	Tool	Task	Image	Comment
WS 4 – Step 7: Remove rear axis with shock absorbers → to warehouse: Chassis (CHS)				
7.1		Disconnect motor cable		
7.2		Loose torx screws at top side (2x)		
7.3		Loose torx screws at bottom side (4x)		
7.4	Remove CHS	Remove chassis (1x)		

Step	Tool	Task	Image	Comment
7.5	 CHS	Connect chassis	 CHS	
7.6	 CHS	Chassis → Warehouse		
7.7	 RAXS	Keep initial tracker at Rear Axis with Shock absorbers	 No connection needed!	
7.8	 RAXS	Remaining parts (RAXS) → Buffer B5 (Workstation 5)		

Step	Tool	Task	Image	Comment
WS 5 – Step 8: Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
8.1	 T7	Loose bottom torx screws (2x)		
8.2	 Hex 2.5	Loose top hex screws (2x)		
8.3	Remove BSA (2x)	Remove shock absorbers (2x)		
8.4	 BSA (2x)	Connect big shock absorbers (2x)	 BSA	
8.5	 BSA (2x)	Big shock absorbers (2x) → Warehouse		
8.6	 RAX	Keep initial tracker at rear axis	 No connection needed!	
8.7		Rear axis → Warehouse		

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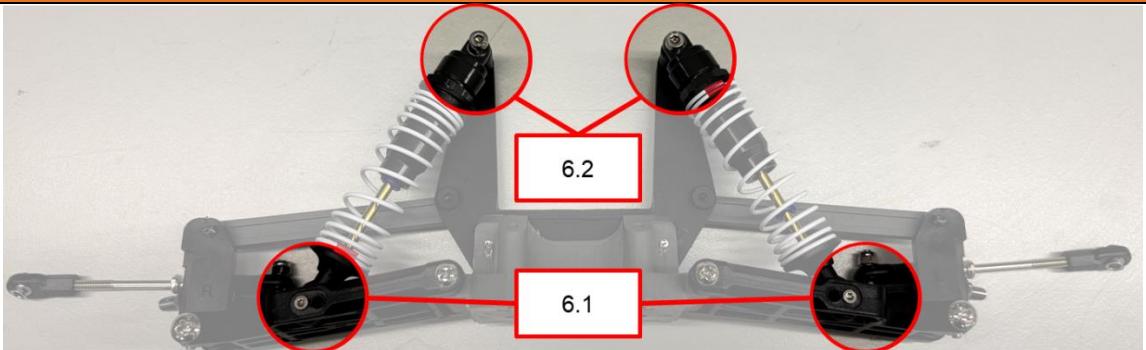
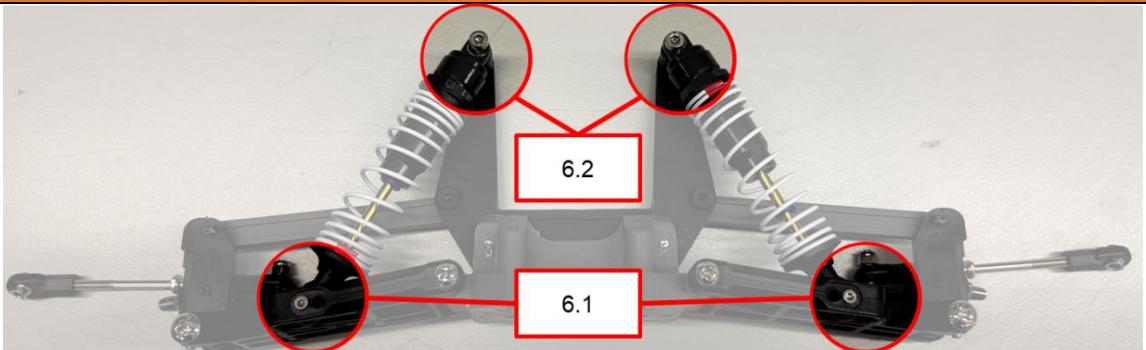
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Other Comments:

PO – Copy

Step	Tool	Task	Image	Comment
WS 5 – Step 6: Remove small shock absorbers → to warehouse: Small Shock Absorbers (SSA) + Front Axis (FAX)				
6.1	 T7	Loose bottom torx screws (2x)		
6.2	 Hex 2.5	Loose top hex screws (2x)		
6.3	Remove SSA (2x)	Remove small shock absorbers (2x)		
6.4	 SSA (2x)	Connect small shock absorbers (2x)	 SSA	
6.5	 SSA	Small shock absorbers (2x) → Warehouse		
6.6	 FAX	Keep initial tracker at front axis	 No connection needed!	
6.7	 FAX	Front axis → Warehouse		

