

## Disassembly Run 5 – January 9<sup>th</sup>, 2025

Production Order: \_\_\_\_\_

Quality: Defective Shock Absorber (SA)


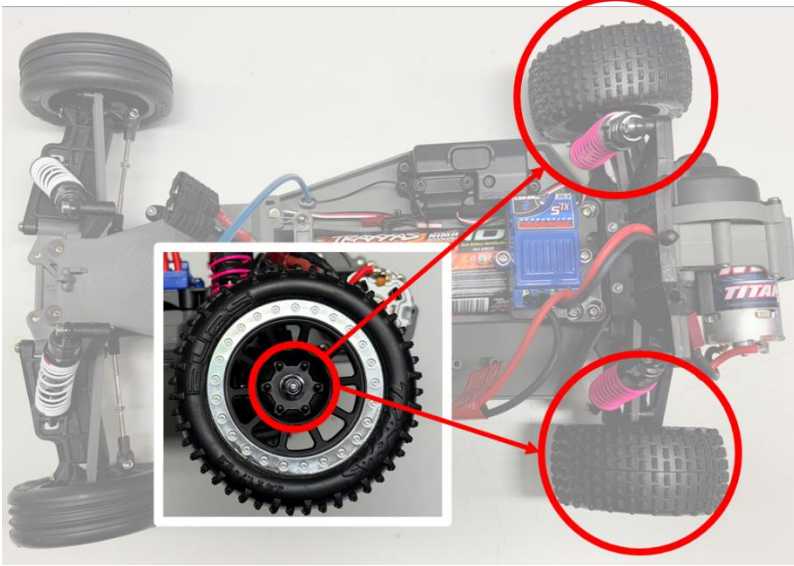




Kinexon: Produktionsfehler an Stoßdämpfern


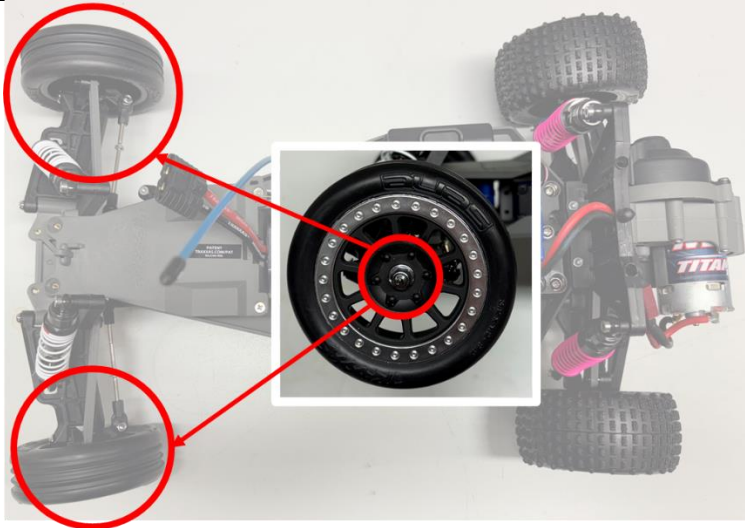




Delivery time: \_\_\_\_\_


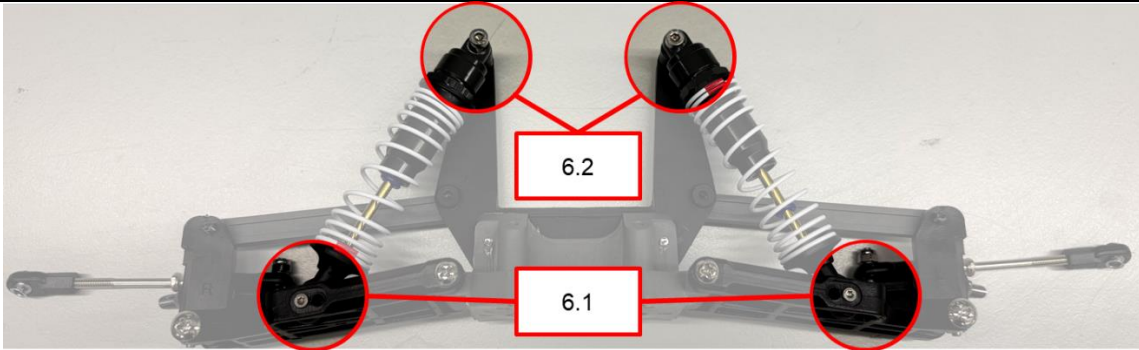





Workstation: \_\_\_\_\_


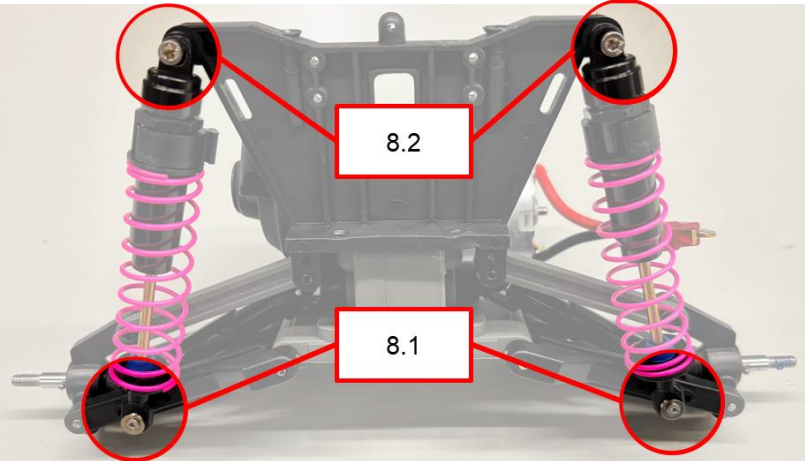





Other Comments:






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Step	Tool	Task	Image	Comment
Step 1 (3): Remove rear tires → to warehouse: Rear Tires (RT)				
1.1		Loose cap nuts (2x)		
1.2	Remove RT (2x)	Remove rear tires (2x)		
1.3	 RT (2x)	Connect RT Rear tires (2x)		
1.4	 RT (2x)	Rear tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 2 (4): Remove front tires → to warehouse: Front Tires (FT)				
2.1		Loose cap nuts (2x)		
2.2	<b>Remove FT (2x)</b>	Remove front tires (2x)		
2.3	 <b>FT (2x)</b>	<b>Connect FT</b> Front tires (2x)		
2.4	 <b>FT (2x)</b>	Front tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 3 (6): Remove small shock absorbers → to warehouse: Small Shock Absorbers (SSA) + Front Axis (FAX)				
3.1	 T7	Loose bottom torx screws (2x)		
3.2	 Hex 2.5	Loose top hex screws (2x)		
3.3	<b>Remove SSA</b>	Remove small shock absorbers (2x)		
3.4	 <b>SSA (2x)</b>	Connect small shock absorbers (2x)		
3.5	 <b>SSA</b>	Small shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 4 (8): Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
4.1	 T7	Loose bottom torx screws (2x)		
4.2	 Hex 2.5	Loose top hex screws (2x)		
4.3	<b>Remove BSA</b>	Remove shock absorbers (2x)		
4.4	 BSA (2x)	Connect big shock absorbers (2x)		
4.5	 BSA (2x)	Big shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
4.6	  <b>CSEB-NABS</b>	Keep initial tracker Chassis, systems, engine, and body with no absorbers	  No Connection needed!	
4.7	 <b>CSEB-NABS</b>	Chassis, systems, engine, and body with no absorbers (CESB-NABS)→ Warehouse		