

Disassembly Run 6 – January 10th, 2025

Production Order: _____


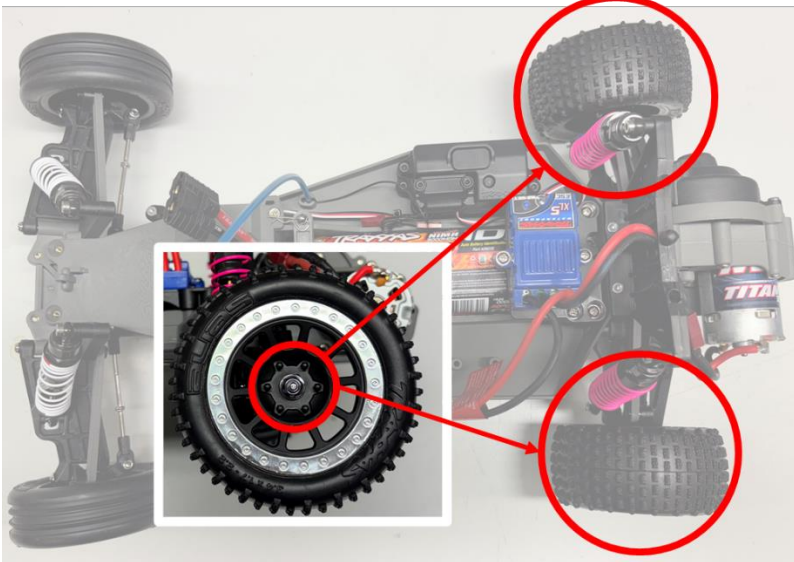




Quality: Defective Shock Absorber (SA)


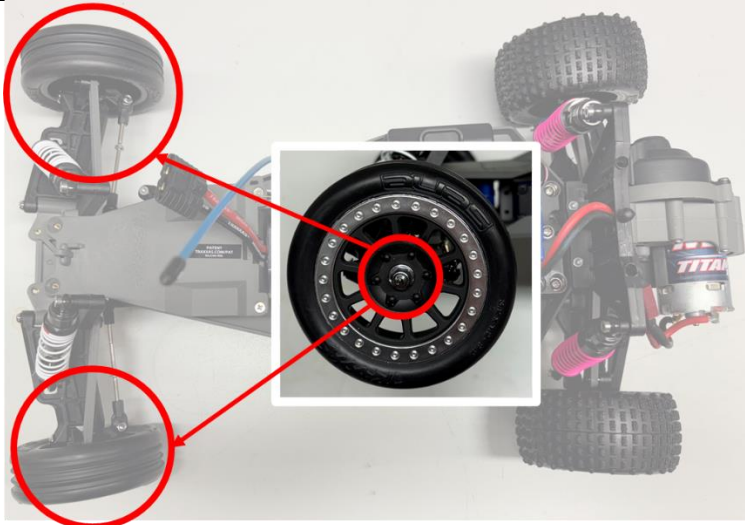







Kinexon: Produktionsfehler an Stoßdämpfern


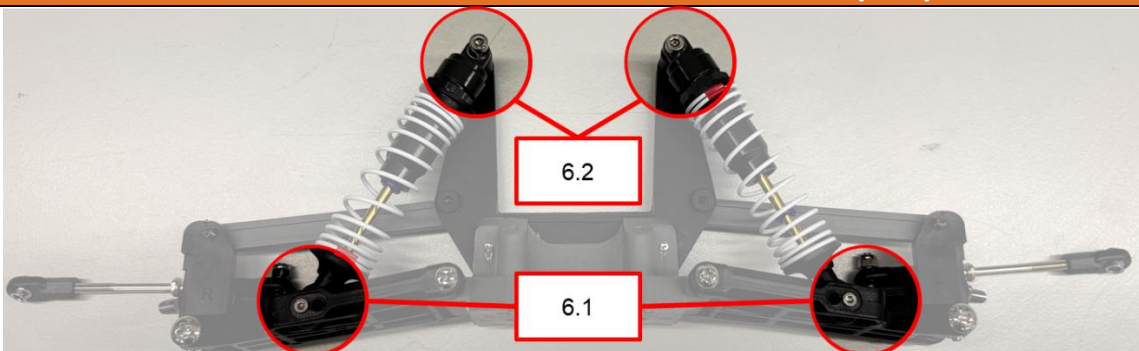





Delivery time: _____


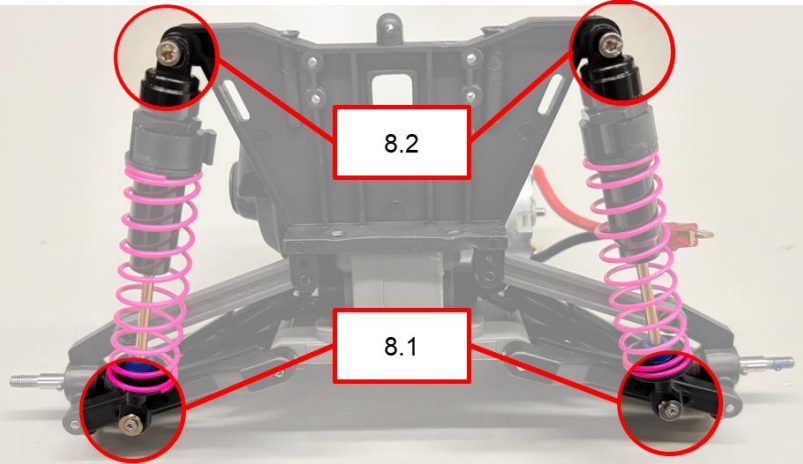





Other Comments:






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Step	Tool	Task	Image	Comment
WS 2 – Step 1 (3): Remove rear tires → to warehouse: Rear Tires (RT)				
1.1		Loose cap nuts (2x)		
1.2	Remove RT (2x)	Remove rear tires (2x)		
1.3	 RT (2x)	Connect RT Rear tires (2x)		
1.4	 RT (2x)	Rear tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
WS 2 – Step 2 (4): Remove front tires → to warehouse: Front Tires (FT)				
2.1		Loose cap nuts (2x)		
2.2	Remove FT (2x)	Remove front tires (2x)		
2.3	 FT (2x)	Connect FT Front tires (2x)		
2.4	 FT (2x)	Front tires (2x) → Warehouse		
2.5	 CSEBWF	Keep initial tracker at Chassis, Systems, Engine, Body, and Front Wheels	 No Connection needed!	
2.6	 CSEBWF	Remaining parts (CSEBWF) → Buffer B5 (Workstation 5)		

Step	Tool	Task	Image	Comment
WS 5 – Step 3 (6): Remove small shock absorbers → to warehouse: Small Shock Absorbers (SSA) + Front Axis (FAX)				
3.1	 T7	Loose bottom torx screws (2x)		
3.2	 Hex 2.5	Loose top hex screws (2x)		
3.3	Remove SSA	Remove small shock absorbers (2x)		
3.4	 SSA (2x)	Connect small shock absorbers (2x)	 SSA	
3.5	 SSA	Small shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
WS 5 – Step 4 (8): Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
4.1	 T7	Loose bottom torx screws (2x)		
4.2	 Hex 2.5	Loose top hex screws (2x)		
4.3	Remove BSA	Remove shock absorbers (2x)		
4.4	 BSA (2x)	Connect big shock absorbers (2x)	 BSA	
4.5	 BSA (2x)	Big shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
4.6	  CSEB-NABS	Keep initial tracker Chassis, systems, engine, and body with no absorbers	  No Connection needed!	
4.7	 CSEB-NABS	Chassis, systems, engine, and body with no absorbers (CESB-NABS)→ Warehouse		