Disassembly Run 1 – January 7th, 2025
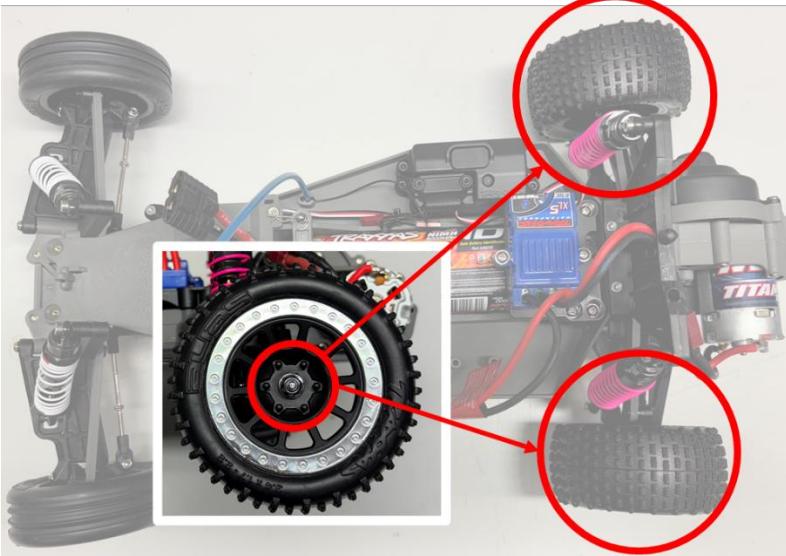
Production Order: _____
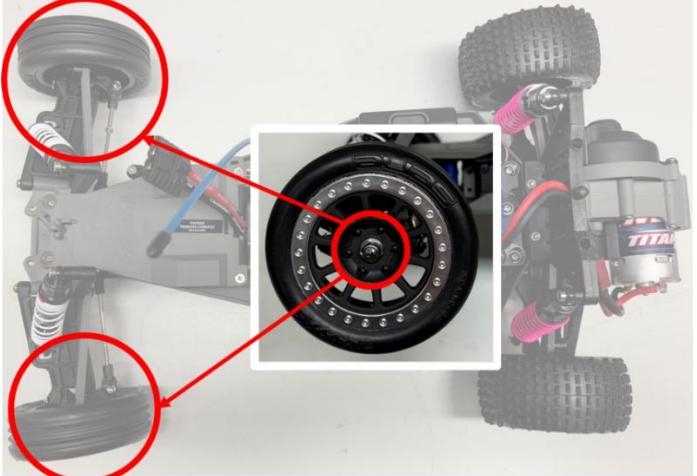
Quality: Defective Shock Absorber (SA)
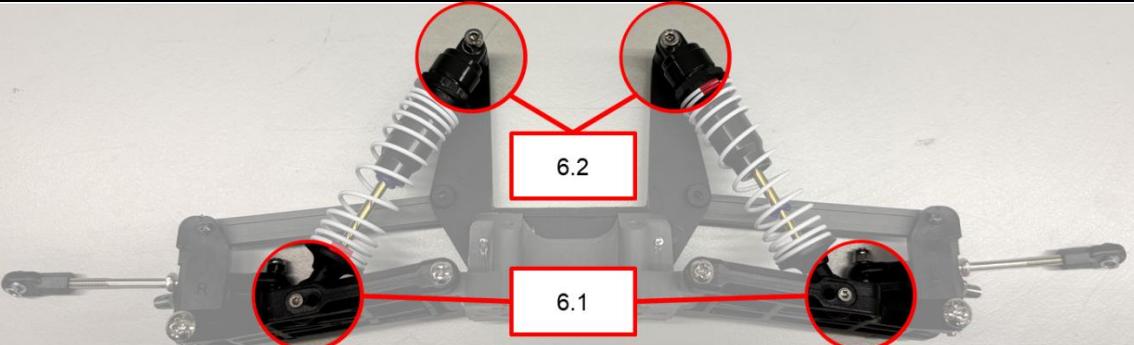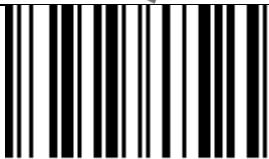
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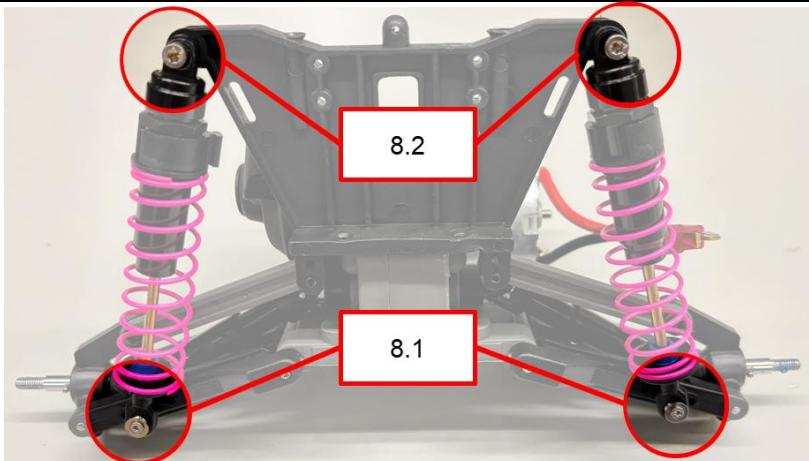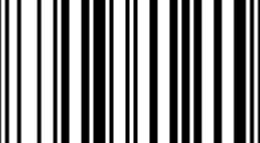
Kinexon: _____

Other Comments:

Step	Tool	Task	Image	Comment
WS 3 – Step 1 (3): Remove rear tires → to warehouse: Rear Tires (RT)				
1.1		Loose cap nuts (2x)		
1.2	**Remove RT (2x)**	Remove rear tires (2x)		
1.3	⚠ **RT (2x)**	**Connect RT** Rear tires (2x)	RT	
1.4	⟫ **RT (2x)**	Rear tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
WS 3 – Step 2 (4): Remove front tires → **to warehouse: Front Tires (FT)**				
2.1		Loose cap nuts (2x)		
2.2	**Remove FT (2x)**	Remove front tires (2x)		
2.3	⚠️ **FT (2x)**	**Connect FT** Front tires (2x)	FT	
2.4	»» **FT (2x)**	Front tires (2x) → Warehouse		
2.5	⚠️⚠️ **CSEB**	Keep initial tracker at **C**hassis, **S**ystems, **E**ngine, and **B**ody	⚠️⚠️ No connection needed!	
2.6	»» **CSEB**	Chassis, systems, engine, and body → Buffer B4 (Workstation 4)		

Step	Tool	Task	Image	Comment
WS 4 – Step 3 (6): Remove small shock absorbers → to warehouse: Small Shock Absorbers (SSA) + Front Axis (FAX)				
3.1	✲ T7	Loose bottom torx screws (2x)		
3.2	⬡ Hex 2.5	Loose top hex screws (2x)		
3.3	**Remove SSA**	Remove small shock absorbers (2x)		
3.4	⚠ SSA (2x)	Connect small shock absorbers (2x)		
3.5	»» SSA	Small shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
WS 4 – Step 4 (8): Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
4.1	T7	Loose bottom torx screws (2x)		
4.2	Hex 2.5	Loose top hex screws (2x)		
4.3	**Remove BSA**	Remove shock absorbers (2x)		
4.4	⚠ BSA (2x)	Connect big shock absorbers (2x)	BSA	
4.5	⟫⟫ **BSA (2x)**	Big shock absorbers (2x) → Warehouse		

Step	Tool	Task	Image	Comment
4.6	⚠️⚠️ CSEB-NABS	Keep initial tracker Chassis, systems, engine, and body with no absorbers	⚠️⚠️ No Connection needed!	
4.7	》》 **CSEB-NABS**	Chassis, systems, engine, and body with no absorbers (CESB-NABS)→ Warehouse		