

Disassembly Run 2 – January 3rd, 2025







Production Order: _____


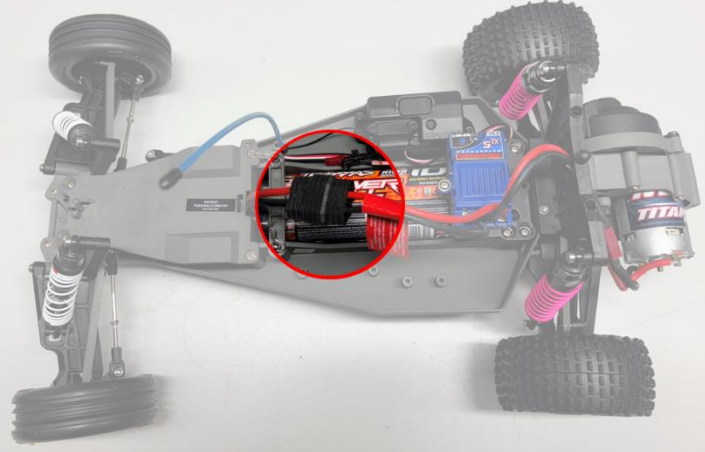

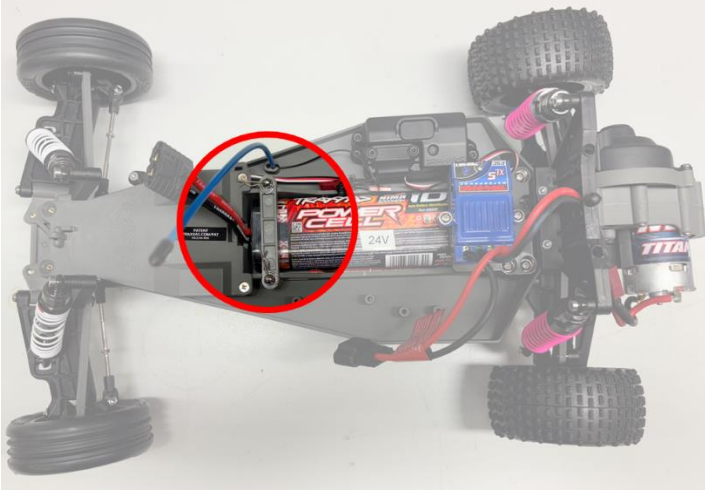

Delivery time: _____

Quality: _____


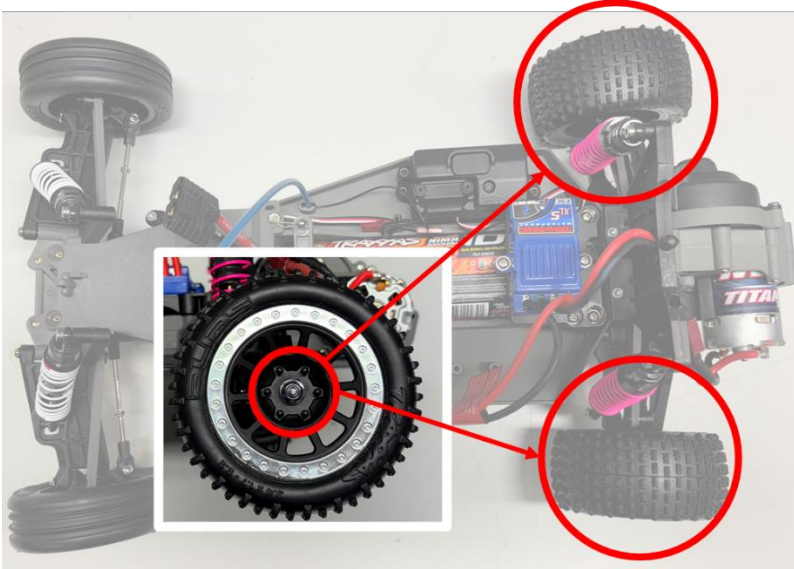




Workstation: _____


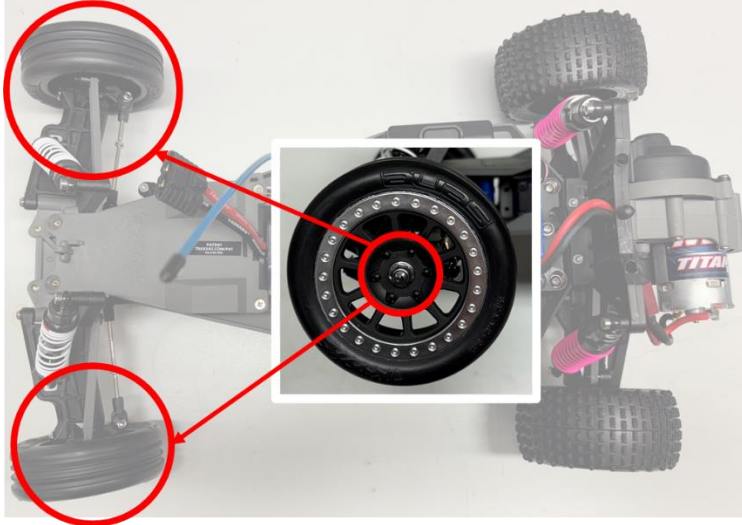




Other Comments:


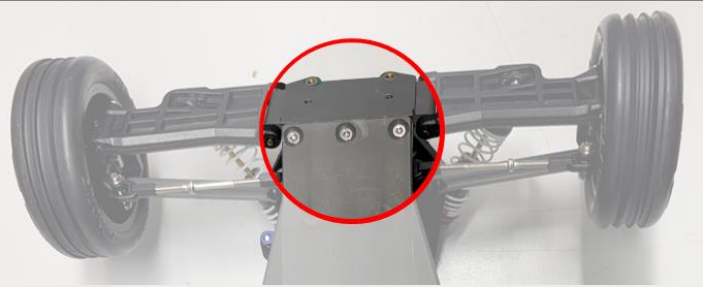

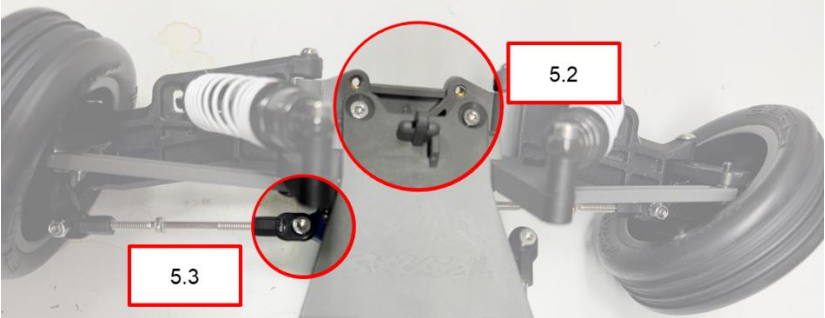



Step	Tool	Task	Image	Comment
Step 1: Remove body and spoiler → to warehouse: Body & Spoiler (BOSP)				
1.1		Loose splints (2x)		
1.2	Remove BOSP	Remove body (1x) Remove spoiler (1x)		
1.3	 BOSP	Connect BOSP Body (1x) & spoiler (1x)		
1.4	 BOSP	Body & Spoiler → Warehouse		


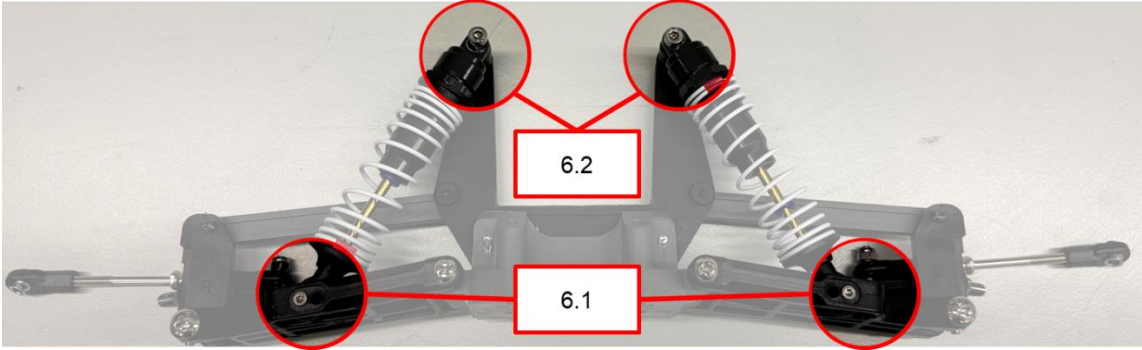








Step	Tool	Task	Image	Comment
Step 2: Remove battery → to warehouse: Battery (BAT)				
2.1		Disconnect battery cable		
2.2		Loose splints (2x) Loose cable clip (1x)		
2.3	Remove BAT	Remove battery		


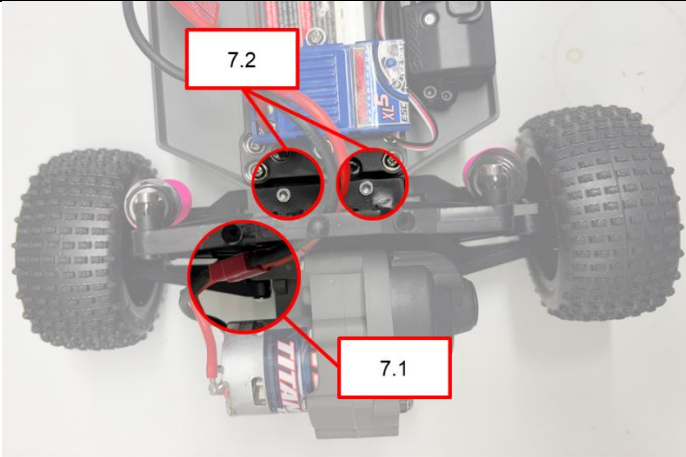



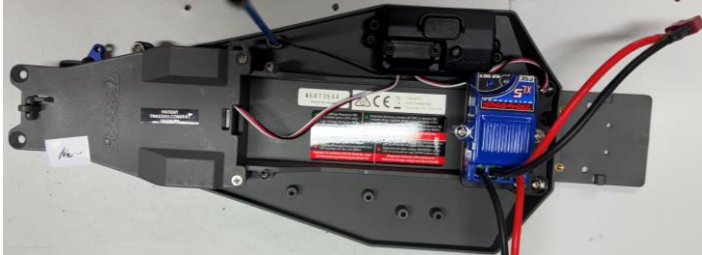
Step	Tool	Task	Image	Comment
2.4	 BAT	Connect BAT Battery		
2.5	 BAT	Battery → Warehouse		

Step	Tool	Task	Image	Comment
Step 3: Remove rear tires → to warehouse: Rear Tires (RT)				
3.1		Loose cap nuts (2x)		
3.2	Remove RT (2x)	Remove rear tires (2x)		
3.3	 RT (2x)	Connect RT Rear tires (2x)		
3.4	 RT (2x)	Rear tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 4: Remove front tires → to warehouse: Front Tires (FT)				
4.1		Loose cap nuts (2x)		
4.2	Remove FT (2x)	Remove front tires (2x)		
4.3	 FT (2x)	Connect FT Front tires (2x)		
4.4	 FT (2x)	Front tires (2x) → Warehouse		

Step	Tool	Task	Image	Comment
Step 5: Remove front axis with shock absorbers → to warehouse: None				
5.1	 T10	Loose torx screws at bottom side (3x)		
5.2	 T10	Loose torx screws at top side (2x)		
5.3	 T10	Loose torx screws of steering (2x)		
5.4	Remove FAXS	Remove front axis with shock absorbers (1x)		
5.5	 Timestamp	Current Time:		

Step	Tool	Task	Image	Comment
Step 6: Remove small shock absorbers → To Warehouse: Small Shock Absorbers (SSA) + Front Axis (FAX)				
6.1	 Hex 1.5	Loose bottom hex screws (2x)		
6.2	 Hex 2.5	Loose top hex screws (2x)		
6.3	Remove SSA	Remove small shock absorbers (2x)		
6.4	 SSA (2x)	Connect small shock absorbers (2x)	 SSA	
6.5	 SSA	Small shock absorbers (2x) → Warehouse		
6.6	 FAX	Connect front axis	 FAX	
6.7	 FAX	Front axis → Warehouse		

Step	Tool	Task	Image	Comment
Step 7: Remove rear axis with shock absorbers → to warehouse: Chassis (CHS)				
7.1		Disconnect motor cable		
7.2	 T10	Loose torx screws at top side (2x)		
7.3	 T10	Loose torx screws at bottom side (4x)		
7.4	Remove CHS	Remove chassis (1x)		

Step	Tool	Task	Image	Comment
7.5	 CHS	Connect chassis		
7.6	 CHS	Chassis → Warehouse		

Step	Tool	Task	Image	Comment
Step 8: Remove big shock absorbers → to warehouse: Big Shock Absorbers (BSA) + Rear Axis (RAX)				
8.1	 Hex 1.5	Loose bottom hex screws (2x)		
8.2	 Hex 2.5	Loose top hex screws (2x)		
8.3	Remove BSA	Remove shock absorbers (2x)		

Step	Tool	Task	Image	Comment
8.4	 BSA (2x)	Connect big shock absorbers (2x)		
8.5	 BSA (2x)	Big shock absorbers (2x) → Warehouse		
8.6	 RAX	Keep initial tracker at rear axis	  No Connection needed!	
8.7		Rear axis → Warehouse		