

## Adjustable VORON Stealthburner Cartographer Mount

We mount high tech stuff with gardening tools so anyone can feel special.

VERSION 2024-03-03

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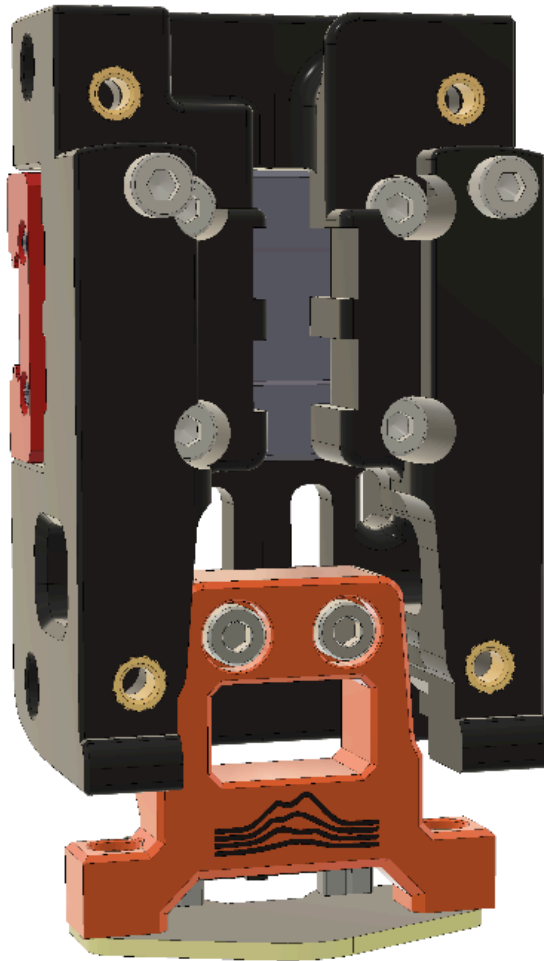
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# INTRODUCTION

## INTRODUCTION

This manual is made for helping you with making the CartoMount (CM) for your VORON Stealthburner.

This probe mount is roughly 6mm adjustable in height to get your probe working with normal and ultra high flow nozzle setups.



## PRINT SETTINGS

### INFILL TYPE

Grid, Gyroid, Honeycomb, Triangle or Cubic

### INFILL PERCENTAGE

Recommended: 40%

### WALL COUNT

Recommended: 4

### SOLID TOP/BOTTOM LAYERS

Recommended: 5

### 3D PRINTING PROCESS

Fused Deposition Modeling (FDM)

### MATERIAL

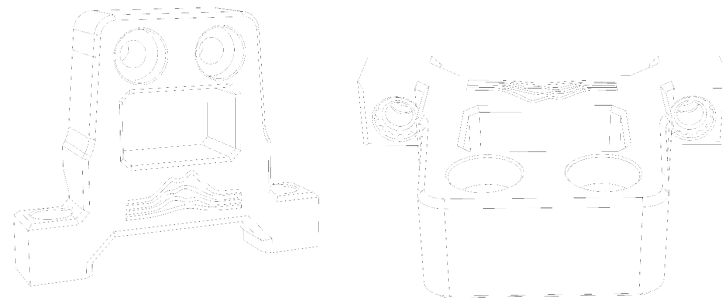
ABS/ASA

### LAYER HEIGHT

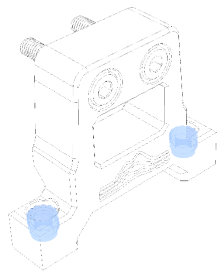
Recommended: 0.2mm

### EXTRUSION WIDTH

Recommended: Forced 0.4mm

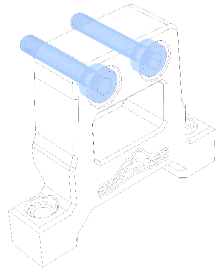


The movable Cartographer PCB Holder



Heat Inserts

Mou



nting screws

