





This video shows the replacement procedure of a similar car part on another vehicle

(i) Important!

This replacement procedure can be used for: BMW 7 (E38) 730i / iL 3.0, BMW 7 (E38) 740i / iL 4.0, BMW 7 (E38) 740i / iL 4.4, BMW 7 (E38) 735i / iL 3.5, BMW 7 (E38) 725tds 2.5, BMW 7 (E38) 730d 2.9

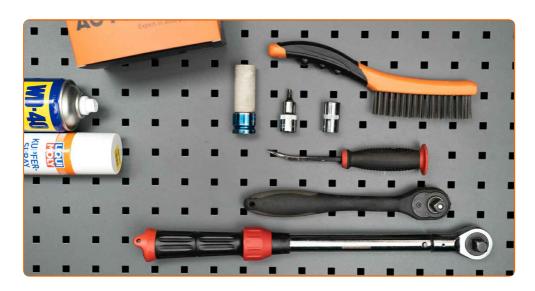
The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Touring (E46) 330d 3.0

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REPLACEMENT: ENGINE MOUNTS – BMW 7 (E38). TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- Copper grease
- HEX bit No.H5.
- Drive socket # 16
- Wheel impact socket #17

- Ratchet wrench
- Torque wrench
- Crow bar
- Fender cover
- Hydraulic transmission jack
- Wheel chock

Buy tools

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Replacement: engine mounts – BMW 7 (E38). AUTODOC experts recommend:

• All work should be done with the engine stopped.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

- Open the bonnet.
- Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.
- Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



- Lift the car using a jack or place it over an inspection pit.
- 6 Unscrew the wheel bolts.



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Replacement: engine mounts – BMW 7 (E38). AUTODOC recommends:

• To avoid injury, hold up the wheel when unscrewing the bolts.



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Detach the vacuum hose from the engine mount.



Treat the lower fastener of the engine mount. Use WD-40 spray.



Unscrew the lower fastener of the engine mount. Use a drive socket #16.



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Loosen the air intake fastening. Use HEX No.H5. Use a ratchet wrench.



Detach the air duct housing from the air filter housing.



Unscrew the upper fastener of the engine mount. Use a drive socket #16. Use a ratchet wrench.



Support the engine in the oil pan area. Use a hydraulic transmission jack.



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Replacement: engine mounts – BMW 7 (E38). Tip:

• Make sure that the engine is supported.

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15 Remove the engine mount. Use a crowbar.



Replacement: engine mounts – BMW 7 (E38). AUTODOC experts recommend:

• Carefully check the other engine mounts and replace them if necessary.

16 Install the engine mount to its mounting seat. Use a crowbar.



17 Remove the support from under the engine.



AUTODOC recommends:

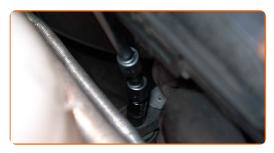
 Replacement: engine mounts – BMW 7 (E38). Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.

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Tighten the upper fastener of the engine mount. Use a drive socket #16. Use a torque wrench. Tighten it to 65 Nm torque.



19 Install the air duct housing.



Secure the fastener of the air intake duct. Use HEX No.H5. Use a ratchet wrench.



Tighten the lower fastener of the engine mount. Use a drive socket #16. Use a torque wrench. Tighten it to 65 Nm torque.



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Attach the vacuum hose to the engine mount.



Treat the engine mount fasteners. Use copper grease.



Remove the fender protection cover.



Clean the wheel rim mounting seat. Use a wire brush. Treat the contacting surface. Use copper grease.



26 Install the wheel.

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AUTODOC recommends:

• To avoid injury, hold up the wheel when screwing in the fastening bolts.





Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 120 Nm 28 torque.



Remove the jacks and chocks. 29



Close the hood. 30



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