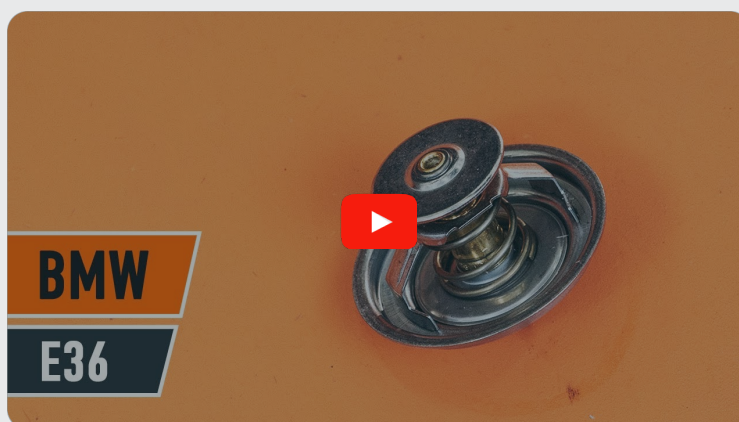


SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

This replacement procedure can be used for:

BMW 5 Saloon (E34) 520i 2.0 24V, BMW 5 Saloon (E34) 525i 2.5 24V, BMW 5 Saloon (E34) 525iX 2.5 24V

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Saloon (E36) 323i 2.5

REPLACEMENT: ENGINE THERMOSTAT – BMW 5 SALOON (E34). AUTODOC RECOMMENDS:

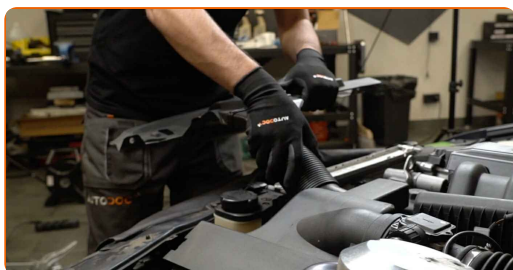


- All-purpose cleaning spray
- Sealant
- Torque wrench
- Drive socket # 7
- Drive socket # 10
- Drive socket # 13
- Ratchet wrench
- Clip removal tool
- Seal scraper
- Flat screwdriver
- Funnel
- Fluid container
- Fender cover

Buy tools

Replacement: engine thermostat – BMW 5 Saloon (E34). Tip from AUTODOC:

- Check the condition of the coolant every time you replace the thermostat. Change the coolant if necessary.
- Please note: all work on the car – BMW 5 Saloon (E34) – should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:**1** Open the hood.**2** Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.**3** Remove the fasteners of the air duct housing. Use a clip removal tool.**4** Remove the air distribution housing assembly.**5** Unscrew the coolant reservoir cap.

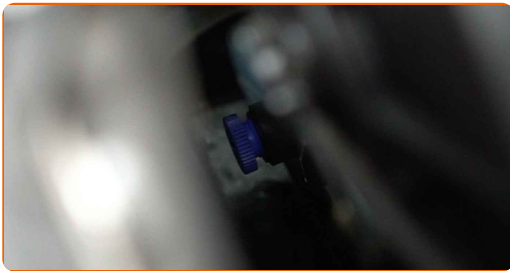
6

Prepare a container for fluids.



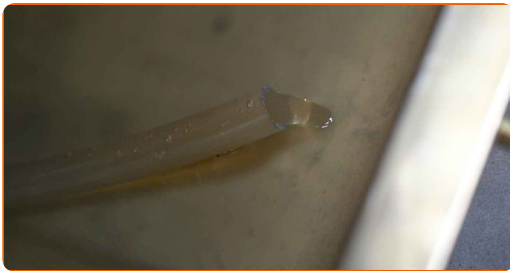
7

Open the coolant drain tap.



8

Drain the coolant from the engine.



Replacement: engine thermostat – BMW 5 Saloon (E34). AUTODOC experts recommend:

- Caution! The coolant can be very hot.
- Wear gloves to prevent contact with hot liquid.
- All work should be done with the engine stopped.
- Wait until the coolant has completely flowed out of the drain hole.

9 Close the coolant drain tap.



10 Loosen the clamps of the coolant hoses. Use a drive socket #7. Use a ratchet wrench.



11 Detach the coolant hose.



12 Loosen the coolant hose clamp. Use a drive socket #7. Use a ratchet wrench.



13 Detach the coolant hose.



14

Detach the coolant pipe bracket. Use a drive socket #13. Use a ratchet wrench.



15

Unscrew the thermostat housing fasteners. Use a drive socket #10. Use a ratchet wrench.



16

Clean the thermostat housing fasteners. Use all-purpose cleaning spray.



17

Unscrew the thermostat housing fasteners. Use a drive socket #10. Use a ratchet wrench.



18

Remove the thermostat housing.



AUTODOC recommends:

- Replacement: engine thermostat – BMW 5 Saloon (E34). To avoid damaging the part when removing it, do not use excessive force.
- Caution! Coolant may leak out of the coolant lines and thermostat housing.

19

Remove the thermostat.

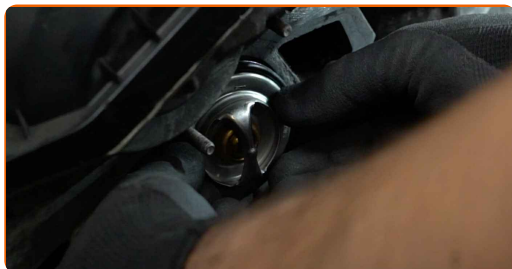


20

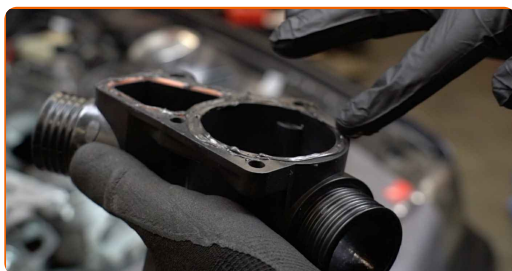
Clean the thermostat housing mounting seat. Use a flat screwdriver. Use a seal scraper. Use all-purpose cleaning spray.



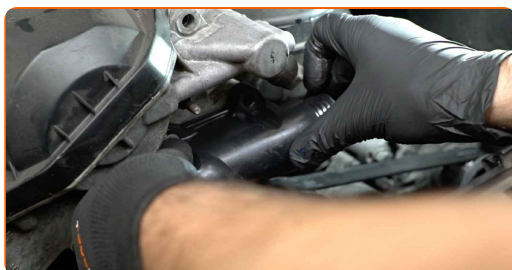
21 Install a new thermostat.



22 Treat the thermostat housing mounting seat. Use a sealant.



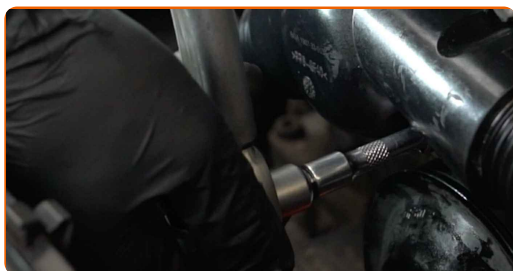
23 Install the new thermostat housing.



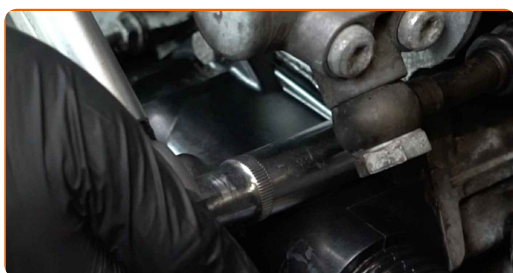
AUTODOC recommends:

- Replacement: engine thermostat – BMW 5 Saloon (E34). Do not use excessive force during installation. This may damage the part.

- 24** Tighten the thermostat housing fasteners. Use a drive socket #10. Use a torque wrench. Tighten it to 7 nm torque.

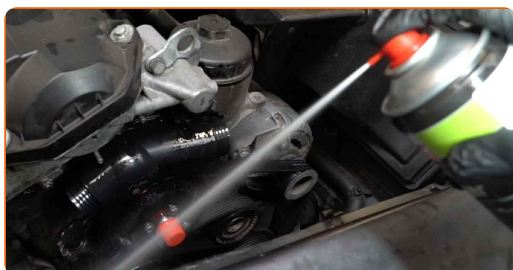


- 25** Attach the coolant pipe bracket. Use a drive socket #13. Use a torque wrench. Tighten it to 11 nm torque.

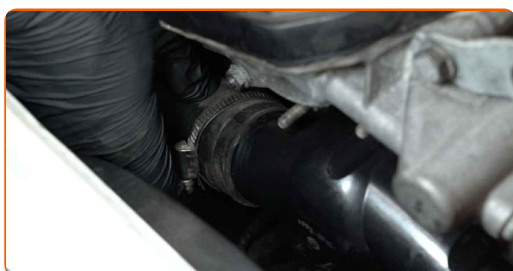


- 26** Tighten the thermostat housing fasteners. Use a drive socket #10. Use a torque wrench. Tighten it to 7 nm torque.

- 27** Clean the thermostat housing fasteners. Use all-purpose cleaning spray.

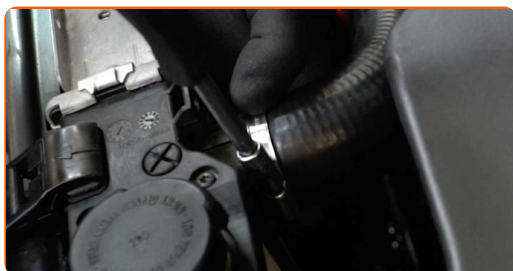


- 28** Connect the coolant hoses to the thermostat housing.



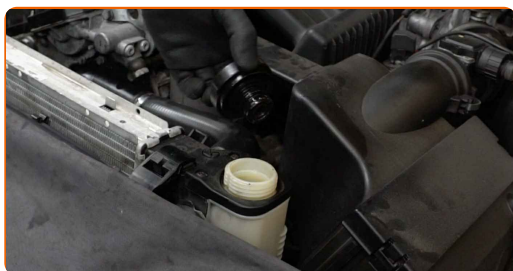
29

Fasten the clamps of the coolant hoses. Use a drive socket #7. Use a ratchet wrench.



30

Remove the coolant reservoir cap.



31

Insert the funnel.



32

Pour coolant in the coolant reservoir.

