





### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

# i Important!

This replacement procedure can be used for:

BMW 3 Touring (E91) 325i 3.0, BMW 3 Touring (E91) 318d 2.0, BMW 3 Touring (E91) 318i 2.0, BMW 3 Touring (E91) 316d 2.0, BMW 3 Touring (E91) 320i 2.0, BMW 3 Touring (E91) 325i 2.5, BMW 3 Touring (E91) 330i 3.0, BMW 3 Touring (E91) 320d 2.0, BMW 3 Touring (E91) 330d 3.0, BMW 3 Touring (E91) 325xi 2.5, BMW 3 Touring (E91) 330xi 3.0, BMW 3 Touring (E91) 330xd 3.0, BMW 3 Touring (E91) 335i 3.0, BMW 3 Touring (E91) 325d 3.0, (+ 12)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Saloon (E90) 318i 2.0

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# REPLACEMENT: ANTI ROLL BAR LINKS – BMW 3 TOURING (E91). TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Drive socket # 13
- Combination spanner #17

- HEX bit No.H5.
- Wheel impact socket #17
- Ratchet wrench
- Flat Screwdriver
- Torque wrench
- Wheel chock

**Buy tools** 

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#### **AUTODOC** recommends:

- Replace the stabiliser links on BMW 3 Touring (E91) in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- Please note: all work on the car BMW 3 Touring (E91) should be done with the engine switched off.

# CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



Raise the front of the car and secure on supports.

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Unscrew the wheel bolts.

4



# AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.
  BMW 3 Touring (E91)
- Remove the wheel.



- 6 Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.
- Unscrew the fastener connecting the stabilizer link to the shock strut. Use a combination spanner #17. Use HEX No.H5. Use a ratchet wrench.



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Unscrew the fastener connecting the stabilizer link to the control arm. Use a drive socket #13. Use a ratchet wrench. Use a flat screwdriver.



- 9 Remove the fastening bolt.
- Remove the stabilizer rod.



Replacement: anti roll bar links – BMW 3 Touring (E91). Tip from AUTODOC:

• Examine stabiliser bushes. Replace them if needed.

Clean the mounting seats of the stabiliser link. Use a wire brush. Use WD-40 spray.



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12 Install the transverse stabilizer link.



install the rod fastening to the stabilizer and tighten it. Use a drive socket #13. Use a torque wrench. Tighten it to 21 Nm torque.



Tighten the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #17 (2 pieces). Use a torque wrench. Tighten it to 58 Nm torque.



- Treat all joints of the stabiliser link. Use copper grease.
- Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



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17 Clean the brake disk surface. Use a brake cleaner.



# AUTODOC recommends:

 Replacement: anti roll bar links – BMW 3 Touring (E91). After applying the spray, wait a few minutes.

18 Install the wheel.



# **AUTODOC** recommends:

 Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. BMW 3 Touring (E91)

Screw in the wheel bolts. Use wheel impact socket #17.



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Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 nm torque.



Remove the jacks and chocks.





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