





# SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

# i Important!

This replacement procedure can be used for:
BMW 1 Hatchback (E87) 116i 1.6, BMW 1 Hatchback (E87) 116i 2.0, BMW 1
Hatchback (E87) 118i 2.0, BMW 1 Hatchback (E87) 120i 2.0, BMW 1 Hatchback (E87) 130i 3.0, BMW 1 Hatchback (E87) 116d 2.0, BMW 1 Hatchback (E87) 118d 2.0, BMW 1 Hatchback (E87) 120d 2.0, BMW 1 Hatchback (E87) 123d 2.0

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Saloon (E90) 318i 2.0

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# REPLACEMENT: REAR UPPER ARM – BMW 1 HATCHBACK (E87). TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #18
- Drive socket # 18
- Wheel impact socket #17

- Ratchet wrench
- Torque wrench
- Tap wrench
- Flat Screwdriver
- Hydraulic transmission jack
- Wheel chock

**Buy tools** 

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# Replacement: rear upper arm – BMW 1 Hatchback (E87). AUTODOC experts recommend:

- The replacement procedure is identical for the right and left upper control arms.
- Please note: all work on the car BMW 1 Hatchback (E87) should be done with the engine switched off.

# CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



- Raise the rear of the car and secure on supports.
- 4 Unscrew the wheel bolts.



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## **AUTODOC** recommends:

 Important! Hold the wheel while unscrewing the fastening bolts. BMW 1 Hatchback (E87)

Remove the wheel.



- Clean all joints of the arm. Use a wire brush. Use WD-40 spray.
- Unscrew the fastener connecting the control arm to the rear knuckle. Use a drive socket #18. Use a tap wrench.



- Remove the fastening bolt.
- Detach the suspension arm from the rear knuckle.



Disconnect the ABS sensor wiring. Use a flat screwdriver.

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Unscrew the arm fastening to the beam. Use a combination spanner #18 (2 pieces).



- Remove the rear fastener of the control arm.
  - Remove the rear upper arm.



Clean the mounting seats and the thread of the suspension arm. Use a wire brush. Use WD-40 spray.



Mount the rear upper arm.



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# Replacement: rear upper arm – BMW 1 Hatchback (E87). AUTODOC experts recommend:

- During the installation process, use only new bolts and nuts.
- 16 Install the rear fastener of the control arm.
- Tighten the arm fastening to the beam. Use a combination spanner #18 (2 pieces). Use a torque wrench. Tighten it to 100 Nm torque.



#### **AUTODOC** recommends:

- Important! Be sure to use new fasteners.
- Attach the suspension arm to the rear knuckle.
  - 19 Install the fastening bolt.
- Screw in the fastener that connects the control arm to the rear knuckle. Use a drive socket #18. Use a ratchet wrench.



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Support the stub axle. Use a hydraulic transmission jack.



Tighten the control arm fastener to the stub axle. Use a drive socket #18. Use a tap wrench. Use a torque wrench. Tighten it to 100 nm torque.

# **AUTODOC** recommends:

- Important! Be sure to use new fasteners.
- Connect the ABS sensor wiring.



Remove the support from under the stub axle.



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## **AUTODOC** recommends:

• Replacement: rear upper arm – BMW 1 Hatchback (E87). Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.



Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



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Clean the brake disk surface. Use a brake cleaner.



#### **AUTODOC** recommends:

 Replacement: rear upper arm – BMW 1 Hatchback (E87). After applying the spray, wait a few minutes.

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Install the wheel.



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## **AUTODOC** recommends:

 Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. BMW 1 Hatchback (E87)





Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.



Remove the jacks and chocks.





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