





SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

i Important!

This replacement procedure can be used for:

BMW 5 Touring (E61) 525i 2.5, BMW 5 Touring (E61) 545i 4.4, BMW 5 Touring (E61) 530d 3.0, BMW 5 Touring (E61) 525d 2.5, BMW 5 Touring (E61) 535d 3.0, BMW 5 Touring (E61) 530i 3.0, BMW 5 Touring (E61) 523i 2.5, BMW 5 Touring (E61) 550i 4.8, BMW 5 Touring (E61) 530xd 3.0, BMW 5 Touring (E61) 525xi 2.5, BMW 5 Touring (E61) 530xi 3.0, BMW 5 Touring (E61) 520d 2.0, BMW 5 Touring (E61) 525d 3.0, BMW 5 Touring (E61) 525xi 3.0, (+ 10)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 5 Saloon (E60) 525d 2.5

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REPLACEMENT: ANTI ROLL BAR LINKS – BMW 5 TOURING (E61). TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #15
- Combination spanner #16
- Combination spanner #17
- Combination spanner #18

- Drive socket # 15
- Drive socket # 16
- HEX bit no.H6.
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Wheel chock

Buy tools

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Replacement: anti roll bar links – BMW 5 Touring (E61). AUTODOC experts recommend:

- Replace the stabiliser links on BMW 5 Touring (E61) in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- All work should be done with the engine stopped.

REPLACEMENT: ANTI ROLL BAR LINKS – BMW 5 TOURING (E61). RECOMMENDED SEQUENCE OF STEPS:

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



Raise the rear of the car and secure on supports.

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4 Unscrew the wheel bolts.



AUTODOC recommends:

• Important! Hold the wheel while unscrewing the fastening bolts. BMW 5 Touring (E61)

Remove the wheel.

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Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



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Unscrew the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #15. Use a combination spanner #16.



Unscrew the fastener connecting the stabilizer bar with the control arm. Use a combination spanner #18. Use HEX No.H6. Use a ratchet wrench.



g Remove the stabilizer rod.



Replacement: anti roll bar links – BMW 5 Touring (E61). Tip from AUTODOC experts:

• Examine stabiliser bushes. Replace them if needed.

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Clean the mounting seats of the stabiliser link. Use a wire brush. Use WD-40 spray.



11 Install the transverse stabilizer link.



Tighten the stabiliser link fastener. Use a combination spanner #15. Use a combination spanner #17. Use a combination spanner #18. Use HEX No.H6. Use a ratchet wrench.



Tighten the fastener connecting the stabilizer bar with the control arm. Use a drive socket #18. Use a torque wrench. Tighten it to 100 Nm torque.



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Tighten the fastener connecting the stabilizer link to the stabilizer bar. Use a drive socket #16. Use a torque wrench. Tighten it to 65 Nm torque.



Treat all joints of the stabiliser link. Use copper grease.



Clean the wheel rim mounting seat. Use a wire brush. Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



Clean the brake disk surface. Use a brake cleaner.

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AUTODOC recommends:

 Replacement: anti roll bar links – BMW 5 Touring (E61). After applying the spray, wait a few minutes.

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Install the wheel.



Replacement: anti roll bar links – BMW 5 Touring (E61). AUTODOC experts recommend:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.
- Screw in the wheel bolts. Use wheel impact socket #17.



Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 nm torque.



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Remove the jacks and chocks.







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