





SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

i Important!

This replacement procedure can be used for: BMW 6 Convertible (E64) 645Ci 4.4, BMW 6 Convertible (E64) 630i 3.0, BMW 6 Convertible (E64) 650i 4.8, BMW 6 Convertible (E64) M, BMW 6 Convertible (E64) 635d 3.0, BMW 6 Convertible (E64) 630i 3.0 (N52B30A, N52B30BF)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 5 Saloon (E60) 525d 2.5

CLUB.AUTODOC.CO.UK 1–21







REPLACEMENT: FRONT LOWER ARM – BMW 6 CONVERTIBLE (E64). TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #9
- Combination spanner #10
- Combination spanner #16
- Combination spanner #18
- Drive socket # 10
- Drive socket # 16

- Drive socket # 18
- Drive socket # 21
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Flat chisel
- Hammer
- Ball joint puller
- Hydraulic transmission jack
- Wheel chock

Buy tools

CLUB.AUTODOC.CO.UK 2-21







Replacement: front lower arm – BMW 6 Convertible (E64). AUTODOC recommends:

- The replacement procedure is identical for the left and right lower control arms.
- All work should be done with the engine stopped.

REPLACEMENT: FRONT LOWER ARM – BMW 6 CONVERTIBLE (E64). RECOMMENDED SEQUENCE OF STEPS:

1 Secu

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



Raise the front of the car and secure on supports.

CLUB.AUTODOC.CO.UK 3-21







4 Unscrew the wheel bolts.



Replacement: front lower arm – BMW 6 Convertible (E64). Tip:

• To avoid injury, hold up the wheel when unscrewing the bolts.

Remove the wheel.

6



Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



CLUB.AUTODOC.CO.UK 4-21







Unscrew the fastener connecting the stabilizer link to the shock strut. Use a drive socket #16. Use a ratchet wrench.



Clean the fastener connecting the tie rod end to the steering knuckle. Use a wire brush. Use WD-40 spray.



Unscrew the end fastening nut to the steering knuckle. Use a drive socket #21. Use a ratchet wrench.



Disconnect the tie rod end from the steering knuckle.

10



CLUB.AUTODOC.CO.UK 5-21







Clean the fasteners of the headlight levelling sensor. Use a wire brush. Use WD-40 spray.



Unscrew the fasteners of the headlight levelling sensor. Use a combination spanner #9. Use a combination spanner #10.



Disconnect the headlight levelling sensor.

14



Clean all joints of the arm. Use a wire brush. Use WD-40 spray.



CLUB.AUTODOC.CO.UK 6-21







Unscrew the ball joint fastening to the steering knuckle. Use a drive socket #21. Use a ratchet wrench.



Unscrew the front arm fastener. Use a combination spanner #18. Use a drive socket #18. Use a ratchet wrench.



Disconnect the ball joint from the steering knuckle. Use a ball joint puller.



18

Unscrew the rear fastener connecting the control arm to the subframe. Use a combination spanner #18. Use a drive socket #18. Use a ratchet wrench.



CLUB.AUTODOC.CO.UK 7-21







Unscrew the lower fastener connecting the shock strut to the steering knuckle. Use a combination spanner #18. Use a drive socket #18. Use a ratchet wrench.



20 Prop up the steering knuckle. Use a hydraulic transmission jack.



Remove the fastening bolt.

22



Unscrew the fastener of the stabiliser link bracket. Use a drive socket #16. Use a ratchet wrench.



CLUB.AUTODOC.CO.UK 8-21







Release the lower fastener connecting the shock strut to the steering knuckle. Use a flat metal-working chisel. Use a hammer.



Lower the hydraulic transmission jack by 10-15 cm.



AUTODOC recommends:

 Replacement: front lower arm – BMW 6 Convertible (E64). Lower the transmission jack smoothly, without jerks, to avoid damaging components and mechanisms.

Disconnect the lower arm from the steering knuckle.



CLUB.AUTODOC.CO.UK 9-21







Remove the fastening bolt.



Remove the arm.



Clean the mounting seats and the thread of the suspension arm. Use a wire brush. Use WD-40 spray.



29 Install a new arm.



AUTODOC recommends:

- During the installation process, use only new bolts and nuts.
- Do not damage the ball joint cover.

CLUB.AUTODOC.CO.UK 10-21