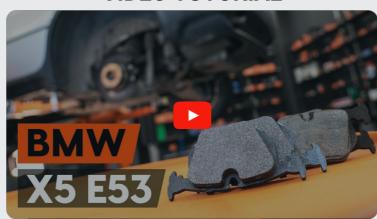






VIDEO TUTORIAL



(i) Important!

This replacement procedure can be used for:

BMW 7 (E38) 730i / iL 3.0, BMW 7 (E38) 740i / iL 4.0, BMW 7 (E38) 750i / iL 5.4, BMW 7 (E38) 740i / iL 4.4, BMW 7 (E38) 728i / iL 2.8, BMW 7 (E38) 735i / iL 3.5, BMW 7 (E38) 725tds 2.5, BMW 7 (E38) 730d 2.9, BMW 5 Saloon (E39) M5, BMW X3 (E83) xDrive 20 d, BMW X3 (E83) xDrive 30 d, BMW 7 (E38) 740d 3.9, BMW Z8 Roadster (E52) 4.9, BMW X5 (E53) 4.4 i, BMW X5 (E53) 3.0 d, (+ 44)

The steps may slightly vary depending on the car design.

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REPLACEMENT: BRAKE PADS – BMW X5 E53. LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Anti-squeal paste
- Copper grease
- HEX bit no.H7.

- Wheel impact socket #19
- Ratchet wrench
- Torque wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

BUY TOOLS

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Replacement: brake pads – BMW X5 E53. Tip from AUTODOC:

- Perform the replacement of brake pads in complete set for each axis. This
 provides effective braking.
- The replacement procedure is identical for all brake pads on the same axle.
- Please note: all work on the car BMW X5 E53 should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1

Open the bonnet.



2

Remove the protective cover.



3

Remove the rubber strip.



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4 Unscrew the brake fluid reservoir cap.



5 Secure the wheels with chocks.



6 Loosen the wheel mounting bolts. Use wheel impact socket #19.



Raise the rear of the car and secure on supports.



8 Unscrew the wheel bolts.



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Replacement: brake pads – BMW X5 E53. Tip:

• To avoid injury, hold up the wheel when unscrewing the bolts.





Spread the brake pads. Use a crowbar.



Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



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Detach the brake caliper retaining spring. Use a crowbar.



14 Remove the brake caliper.



Replacement: brake pads – BMW X5 E53. AUTODOC experts recommend:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

Remove the brake pads. Use a crowbar.

15



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Replacement: brake pads – BMW X5 E53. AUTODOC recommends:

 Measure the brake disc thickness. Upon reaching the wear limit the part must be replaced.

16

Remove the connector of the brake pad wear sensor. Use a crowbar.



Please note!

• Some cars are not equipped with the brake pad wear sensor.

17

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



AUTODOC recommends:

 Replacement: brake pads – BMW X5 E53. After applying the spray, wait a few minutes.

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Press in the brake caliper piston. Use brake caliper wind back tool.



Treat the back side of the new brake pads. Use anti-squeal paste.



Replacement: brake pads – BMW X5 E53. Professionals recommend:

• Make sure the disc surface is clean before installing the pads.

20 Install new brake pads.



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Replacement: brake pads – BMW X5 E53. Tip from AUTODOC:

• Make sure the pads are installed with linings facing the disc.





Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



Install the dust boot caps of the brake caliper guide pins.



Install the brake caliper retaining spring.

24



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Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



26 Install the wheel.



AUTODOC recommends:

- Important! Hold the wheel while screwing in the fastening bolts. BMW X5 E53
- Screw in the wheel bolts. Use wheel impact socket #19.



Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 140 nm torque.



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