

VIDEO TUTORIAL



ⓘ Important!

This replacement procedure can be used for:

BMW 5 Saloon (E39) 525tds 2.5, BMW 5 Saloon (E39) 523i 2.5, BMW 5 Saloon (E39) 525td 2.5, BMW 5 Touring (E39) 525tds 2.5, BMW 5 Saloon (E39) 520i 2.0, BMW 5 Saloon (E39) 520d 2.0, BMW 5 Saloon (E39) 520i 2.2

The steps may slightly vary depending on the car design.

REPLACEMENT: BRAKE DISCS – BMW E39. TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #16
- HEX bit no.H6.
- HEX bit no.H7.
- Drive socket # 16
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Brake caliper wind back tool
- Impact screwdriver
- Crow bar
- Fender cover
- Wheel chock

BUY TOOLS

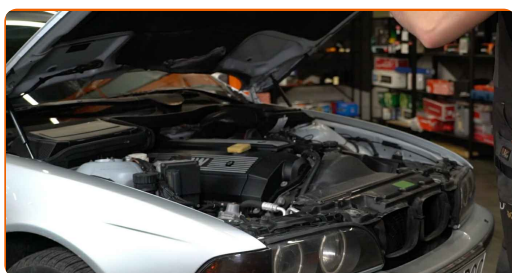
Replacement: brake discs – BMW E39. AUTODOC recommends:

- Replace the brake disks on the car BMW E39 in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car – BMW E39 – should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1

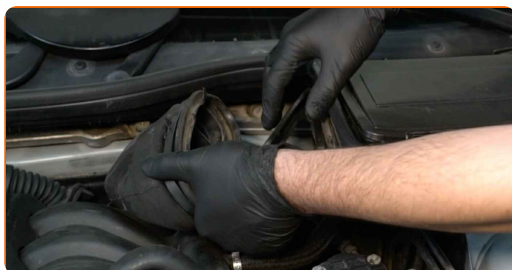
Open the bonnet.

**2**

Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.

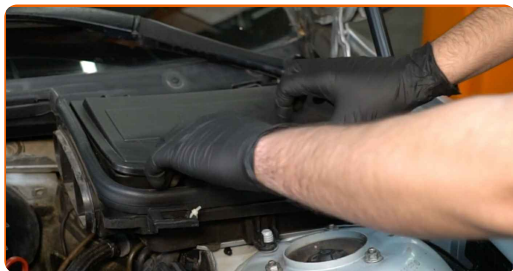
3

Detach the air duct from the cabin filter housing.



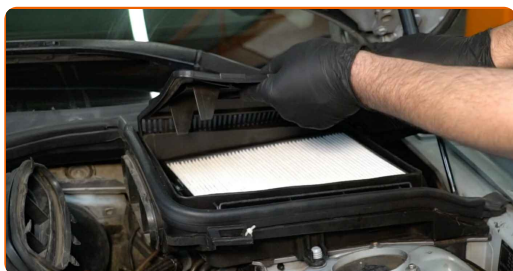
4

Release the cabin filter cover clips.



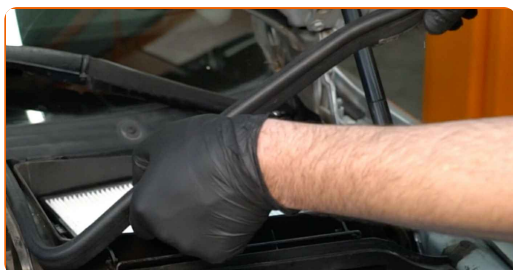
5

Remove the cabin filter housing cover.



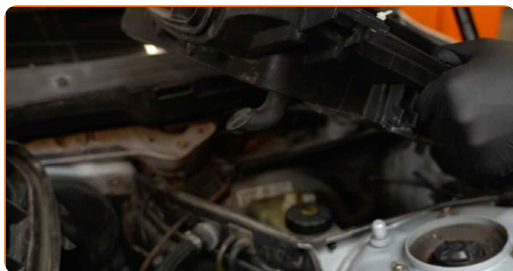
6

Remove the cabin filter housing seal.



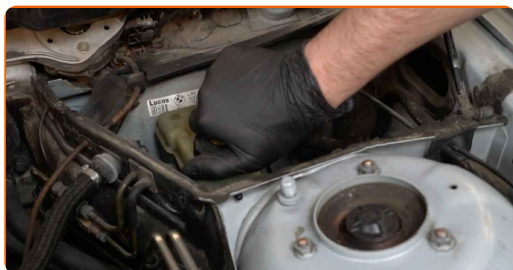
7

Remove the cabin air filter housing.



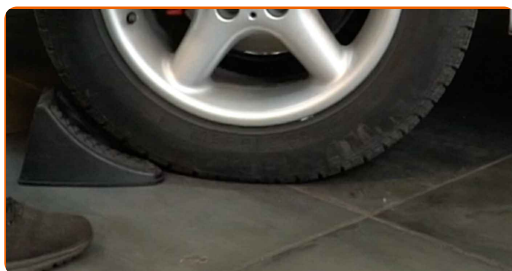
8

Unscrew the brake fluid reservoir cap.



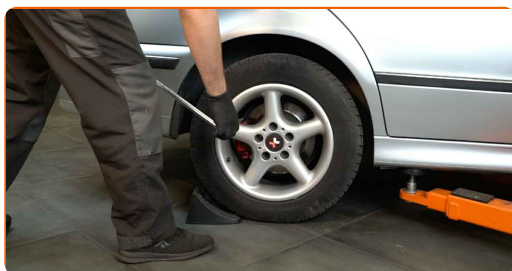
9

Secure the wheels with chocks.



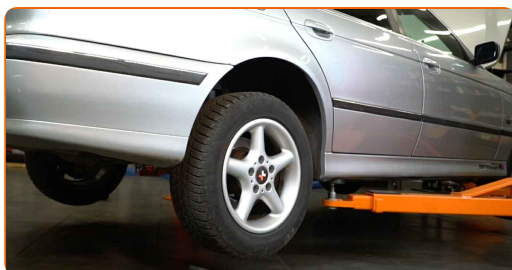
10

Loosen the wheel mounting bolts. Use wheel impact socket #17.



11

Raise the rear of the car and secure on supports.



12

Unscrew the wheel bolts.



AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. BMW E39

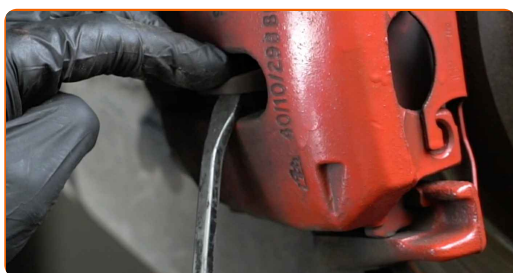
13

Remove the wheel.



14

Disconnect the brake pads wear sensor. Use a crowbar.

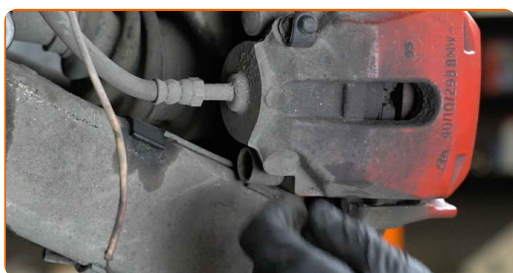


Please note!

- Some cars are not equipped with the brake pad wear sensor.

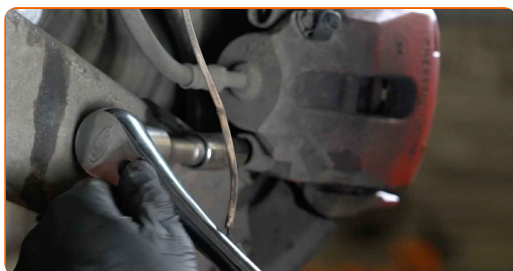
15

Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



16

Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



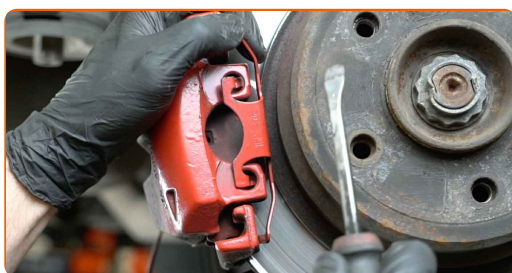
17

Spread the brake pads. Use a crowbar.



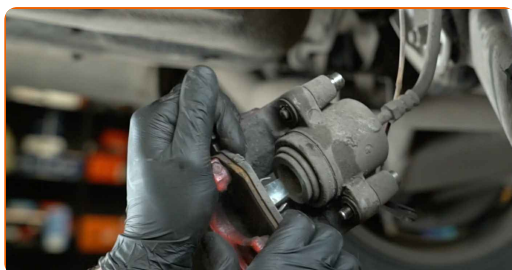
18

Detach the brake caliper retaining spring. Use a crowbar.



19

Remove the brake caliper.

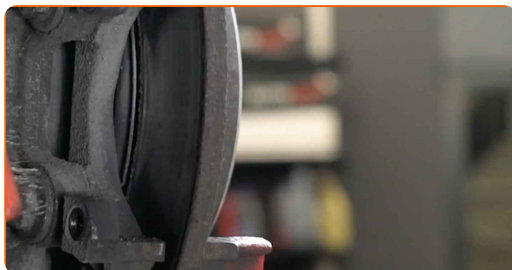


Replacement: brake discs – BMW E39. Professionals recommend:

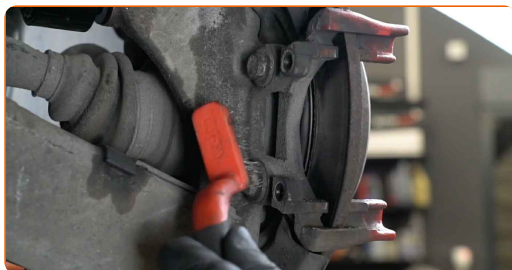
- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.

20

Remove the brake pads.

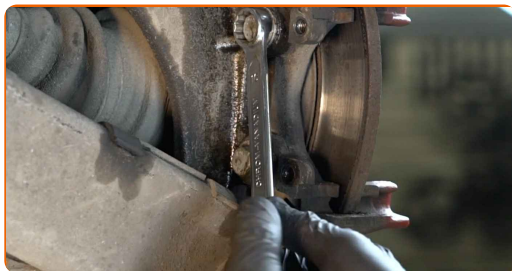
**21**

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



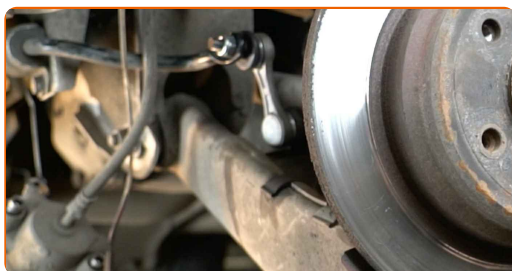
22

Unscrew the caliper bracket fastening. Use a combination spanner #16.



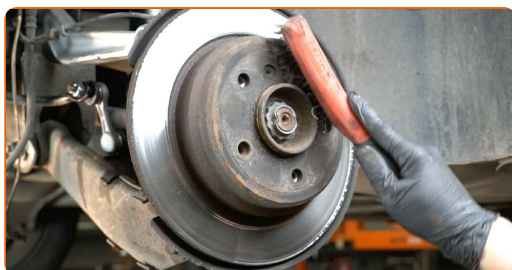
23

Remove the caliper bracket.



24

Clean the brake disc fasteners. Use a wire brush. Use WD-40 spray.



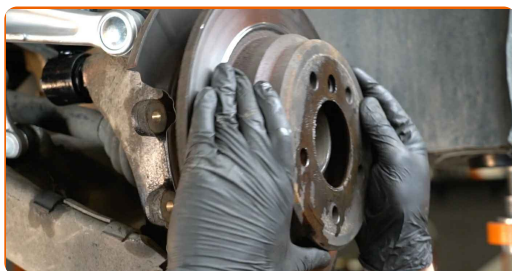
25

Unscrew the brake disc fastening. Use HEX No.H6. Use an impact screwdriver.



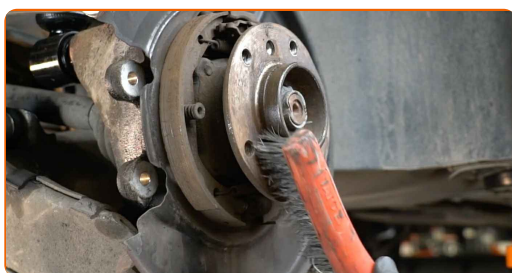
26

Remove the brake disc.



27

Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.



28

Install the brake disc.



29

Tighten the brake disc fastening. Use HEX No.H6. Use a torque wrench. Tighten it to 16 Nm torque.

