

## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### **Important!**

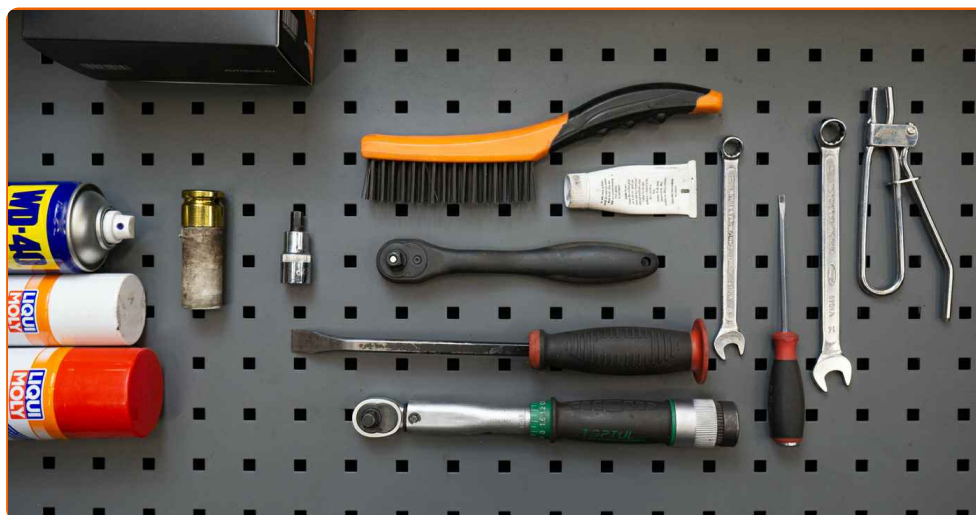
This replacement procedure can be used for:

BMW 7 (E38) 740i / iL 4.0, BMW 7 (E38) 740i / iL 4.4

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 5 Saloon (E39) 530i 3.0

## REPLACEMENT: BRAKE CALIPER – BMW 7 (E38). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Brake caliper guide pins grease
- HEX bit no.H7.
- Flare nut spanner №11
- Flare nut spanner №14
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Crow bar
- Flat Screwdriver
- Brake hose clip
- Brake bleeder kit
- Wheel chock

**Buy tools**

### Replacement: brake caliper – BMW 7 (E38). AUTODOC recommends:

- The replacement procedure is identical for the left and right brake calipers on the same axle.
- All work should be done with the engine stopped.

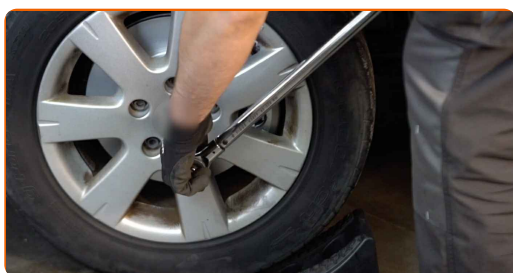
## REPLACEMENT: BRAKE CALIPER – BMW 7 (E38). RECOMMENDED SEQUENCE OF STEPS:

**1** Open the bonnet. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.



**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the front of the car and secure on supports.

5

Unscrew the wheel bolts.



Replacement: brake caliper – BMW 7 (E38). Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.

6

Remove the wheel.



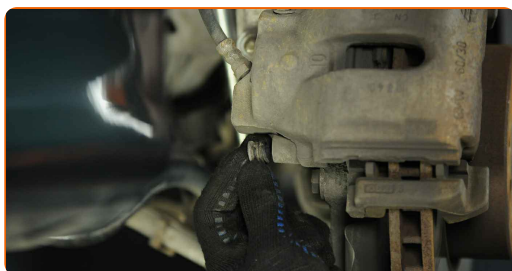
7

Detach the brake caliper retaining spring. Use a flat screwdriver.



8

Remove the dust boot caps of the brake caliper guide pins. Use a flat screwdriver.



9

Spread the brake pads. Use a crowbar.



10

Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.

11

Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



12

Remove the guide pins from the brake caliper.



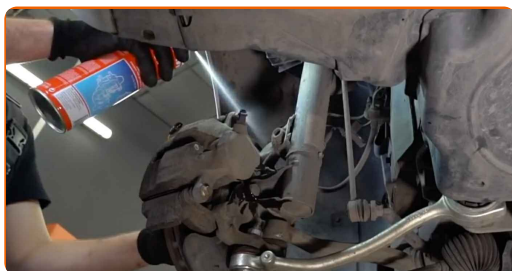
13

Clamp the brake hose off using a brake hose clamp.



14

Clean the area where the brake hose is connected to the caliper, and the guide pins area. Use a brake cleaner.

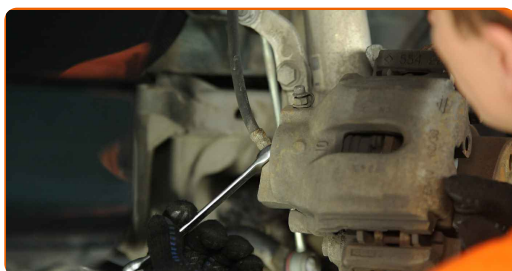


### AUTODOC recommends:

- Replacement: brake caliper – BMW 7 (E38). After applying the spray, wait a few minutes.

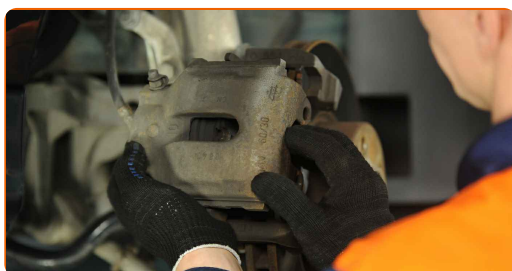
15

Loosen the brake hose fastening. Use a flare nut spanner #14.



16

Remove the brake caliper.



### Replacement: brake caliper – BMW 7 (E38). Tip from AUTODOC experts:

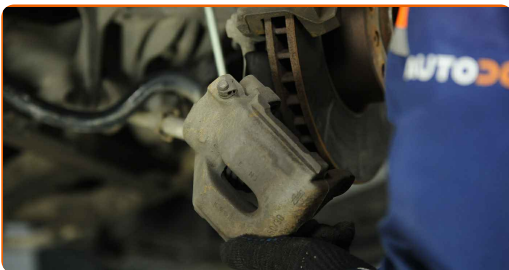
- When replacing the brake caliper, it is recommended to check the brake hose for damages and, if necessary, to replace it with a new one.
- When replacing a brake caliper it is recommended to replace brake pads, check the state of the brake discs and replace them with new ones if necessary.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them. Replace, if necessary.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

**17**

Remove the brake pads.

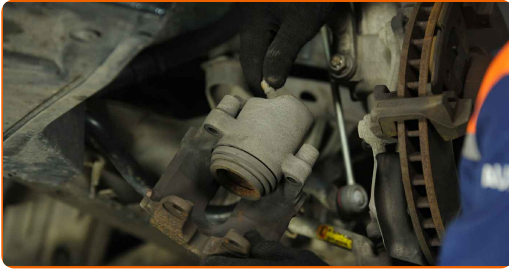
**18**

Unscrew the brake hose from the brake caliper.





**19** Disconnect the brake hose.



**20** Treat the brake hose. Use a brake cleaner.

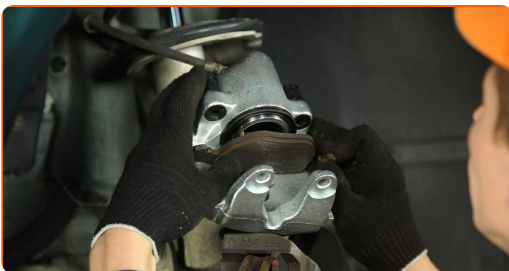
Replacement: brake caliper – BMW 7 (E38). AUTODOC recommends:

- After applying the spray, wait a few minutes.

**21** Install and fix the brake hose into a new caliper.



**22** Install the brake pads.



Replacement: brake caliper – BMW 7 (E38). AUTODOC experts recommend:

- If going to use the old brake pads, clean them.



23

Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.



### AUTODOC recommends:

- Replacement: brake caliper – BMW 7 (E38). After applying the spray, wait a few minutes.

24

Install the brake caliper and fix it.



25

Tighten the fastener connecting the brake pipe to the brake caliper. Use a flare nut spanner #14. Use a torque wrench. Tighten it to 22 Nm torque.



26

Remove the brake hose clamp.



27

Clean the brake caliper guide pins.

28

Treat the brake caliper guide pins. Use the brake caliper guide pin grease.



Replacement: brake caliper – BMW 7 (E38). Professionals recommend:

- If no new guide pins were supplied in a kit with the new brake calipers, use the old pins.

29

Screw in the guide pins.

