





### **VIDEO TUTORIAL**



## (i) Important!

This replacement procedure can be used for:

BMW 3 Saloon (E36) 318is 1.8, BMW 3 Coupe (E36) 318is 1.8, BMW 3 Saloon (E36) 320i 2.0, BMW 3 Coupe (E36) 320i 2.0, BMW 3 Saloon (E36) 325i 2.5, BMW 3 Coupe (E36) 325i 2.5, BMW 3 Saloon (E36) 325td 2.5, BMW 3 Saloon (E36) 325tds 2.5, BMW 3 Convertible (E36) 320i 2.0, BMW 3 Convertible (E36) 325i 2.5, BMW 3 Saloon (E36) 318tds 1.7, BMW 3 Touring (E36) 320i 2.0, BMW 3 Touring (E36) 328i 2.8, BMW 3 Touring (E36) 318tds 1.7, BMW 3 Touring (E36) 325tds 2.5, (+70)

The steps may slightly vary depending on the car design.

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# REPLACEMENT: BRAKE CALIPER – BMW E46. LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #9
- Flare nut spanner #14
- HEX bit No.H7.

- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Flat Screwdriver
- Brake bleeder kit
- Crow bar
- Wheel chock

**BUY TOOLS** 

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### Replacement: brake caliper – BMW E46. Tip from AUTODOC experts:

- The replacement procedure is identical for the left and right brake calipers on the same axle.
- All work should be done with the engine stopped.

# REPLACEMENT: BRAKE CALIPER – BMW E46. TAKE THE FOLLOWING STEPS:

1 Oper

Open the bonnet. Unscrew the brake fluid reservoir cap.



2

Secure the wheels with chocks.



3

Loosen the wheel mounting bolts. Use wheel impact socket #17.

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A Raise the front of the car and secure on supports.



5 Unscrew the wheel bolts.



# Replacement: brake caliper – BMW E46. Tip:

- To avoid injury, hold up the wheel when unscrewing the bolts.
- 6 Remove the wheel.



Detach the brake caliper retaining spring. Use a flat screwdriver.



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Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



Clean the area where the brake hose is connected to the caliper, and the guide pins area. Use a wire brush. Use a brake cleaner.



#### **AUTODOC** recommends:

- Replacement: brake caliper BMW E46. After applying the spray, wait a few minutes.
- Loosen the brake hose fastening. Use a flare nut spanner #14.



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Clean the brake caliper fasteners. Use a wire brush. Use WD-40 spray.

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Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



Spread the brake pads. Use a crowbar.



14 Remove the brake caliper.



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## Replacement: brake caliper – BMW E46. AUTODOC recommends:

- When replacing the brake caliper, it is recommended to check the brake hose for damages and, if necessary, to replace it with a new one.
- When replacing a brake caliper it is recommended to replace brake pads, check the state of the brake discs and replace them with new ones if necessary.
- Check the brake caliper bracket, brake caliper guide pins and boots. Clean them.
  Replace, if necessary.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

15 Rer

Remove the brake pads.



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Unscrew the brake hose from the brake caliper. Use a flare nut spanner #14.



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17 Treat the brake hose. Use a brake cleaner.



# Replacement: brake caliper – BMW E46. Tip from AUTODOC:

• After applying the spray, wait a few minutes.

Install and fix the brake hose into a new caliper.



19 Install the brake pads.



## Replacement: brake caliper – BMW E46. AUTODOC experts recommend:

- If going to use the old brake pads, clean them.
- Use a wire brush.

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Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 nm torque.



Install the dust boot caps of the brake caliper guide pins.



Undo the brake bleeder screw. Use a combination spanner #9.



Connect the brake bleeder kit to the brake bleeder screw.



Bleed the brake caliper system. Without starting the engine, press the brake pedal several times until you feel significant resistance.



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- Disconnect the brake bleeder kit.
- Tighten the brake caliper bleed screw. Use a combination spanner #9. Use a torque wrench. Tighten it to 10 Nm torque.



Clean dirt from the brake hose bolt. Use a brake cleaner.



# Replacement: brake caliper - BMW E46. Tip:

- After applying the spray, wait a few minutes.
- Install the brake caliper retaining spring. Use a flat screwdriver.



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