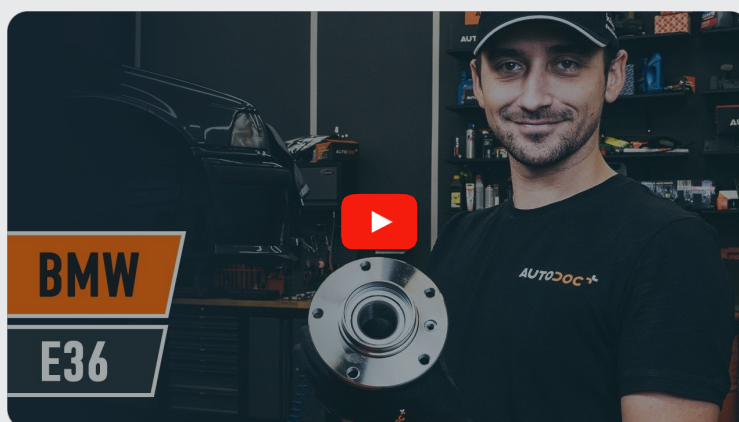


SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

Important!

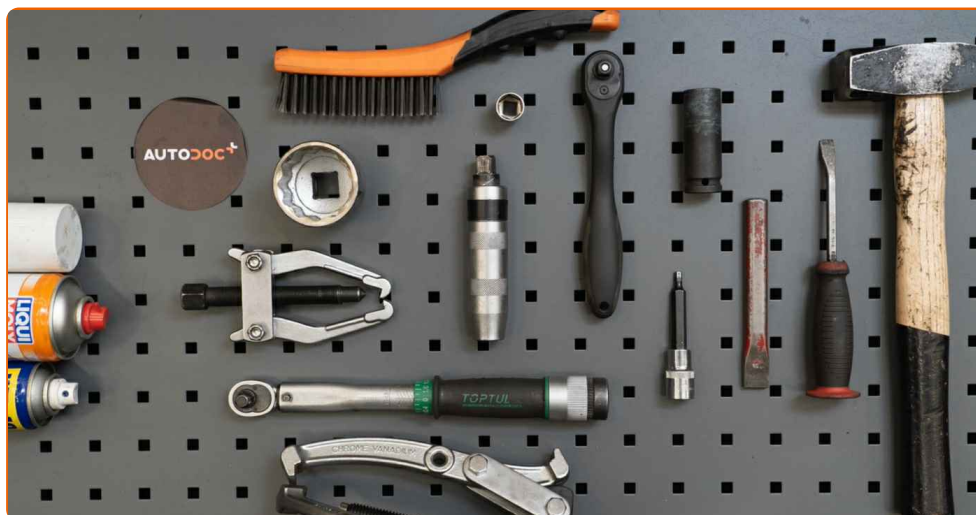
This replacement procedure can be used for:

BMW 5 Touring (E34) 520i 2.0, BMW 5 Touring (E34) 525i 2.5, BMW 5 Touring (E34) 525tds 2.5, BMW 5 Touring (E34) 530i 3.0 V8, BMW 5 Touring (E34) 540i 4.0, BMW 5 Touring (E34) 518g 1.8, BMW 5 Touring (E34) 525td 2.5, BMW 5 Touring (E34) 518i 1.8

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Saloon (E36) 323i 2.5

REPLACEMENT: WHEEL BEARING – BMW 5 TOURING (E34). TOOLS YOU NEED:



- Wire brush
- WD-40 spray
- All-purpose cleaning spray
- Brake cleaner
- Copper grease
- Torque wrench
- Drive socket # 16
- Drive socket # 46
- HEX bit No.H6
- Wheel impact socket #17
- Tap wrench
- Hammer
- Impact screwdriver
- Universal puller
- 3-Arm Gear Puller
- Flat chisel
- Crow bar
- Wheel chock

Buy tools

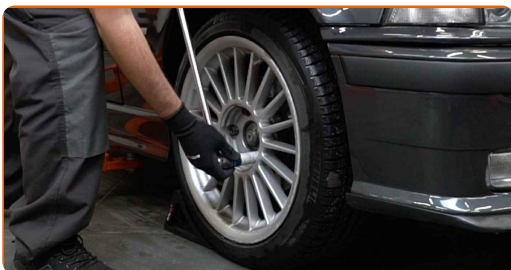
AUTODOC recommends:

- Do not re-use the bearing assembly of your BMW 5 Touring (E34) car.
- The wheel hub bearing replacement procedure is identical for both wheels on the same axle.
- All work should be done with the engine stopped.

REPLACEMENT: WHEEL BEARING – BMW 5 TOURING (E34). TAKE THE FOLLOWING STEPS:

1 Secure the wheels with chocks.

2 Loosen the wheel mounting bolts. Use wheel impact socket #17.



3 Raise the front of the car and secure on supports.

4 Unscrew the wheel bolts.



AUTODOC recommends:

- Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts.
BMW 5 Touring (E34)

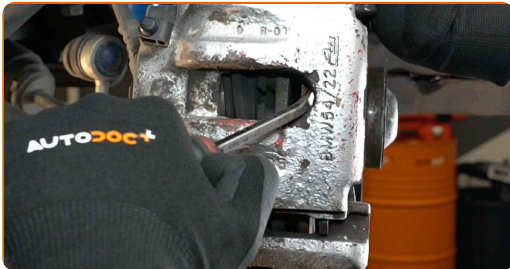
5

Remove the wheel.



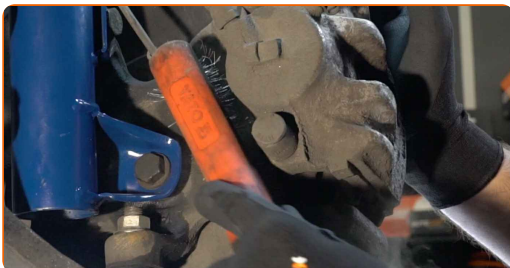
6

Spread the brake pads. Use a crowbar.



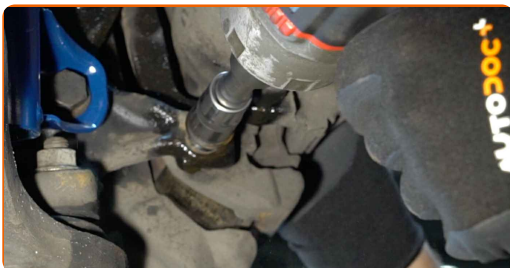
7

Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.



8

Unscrew the caliper bracket fastening. Use a drive socket #16. Use a tap wrench.



9

Remove the brake caliper together with its bracket.



Replacement: wheel bearing – BMW 5 Touring (E34). Tip from AUTODOC experts:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.

10

Clean the brake disc fastener. Use a wire brush. Use WD-40 spray.



11

Unscrew the brake disc fastening. Use HEX No.H6. Use an impact screwdriver.



12

Remove the brake disc.



13

Remove the wheel hub nut cap. Use a crowbar. Use a hammer.

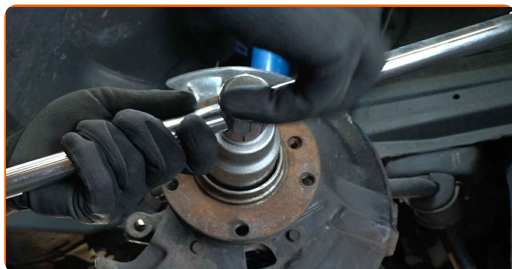


14

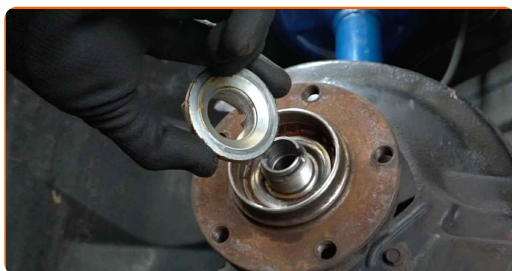
Unstake the wheel hub retaining nut. Use a flat metal-working chisel. Use a hammer.



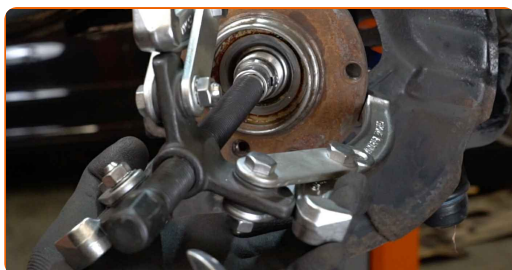
- 15 Unscrew the hub nut. Use a drive socket #46. Use a tap wrench.



- 16 Remove the fastening nut.



- 17 Remove the wheel hub together with the bearing. Use 3-Arm Gear Puller.

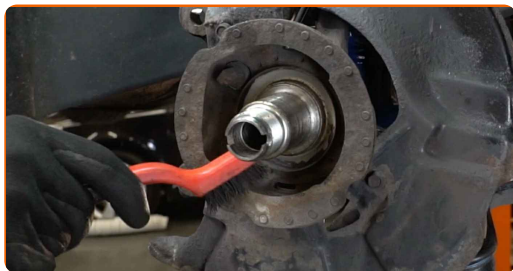


- 18 Pull the bearing inner race out of the wheel hub. Use a universal puller.



19

Clean the hub bearing mounting seat. Use a wire brush. Use all-purpose cleaning spray.



20

Install the new wheel hub with a bearing. Use a drive socket #46. Use a hammer.



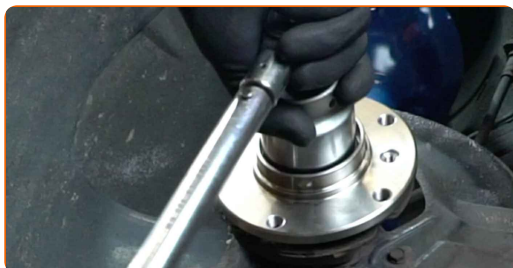
21

Install the fastening nut.



22

Tighten the wheel hub nut. Use a drive socket #46. Use a torque wrench. Tighten it to 290 Nm torque.



23

Restake the wheel hub retaining nut. Use a flat metal-working chisel. Use a hammer.



24

Treat the wheel hub nut. Use copper grease.



25

Install the cap of the hub nut. Use a drive socket #46. Use a hammer.



26

Install the brake disc.



27

Tighten the brake disc fastening. Use HEX No.H6. Use a torque wrench. Tighten it to 9 Nm torque.



- 28 Install the brake caliper together with its bracket.



- 29 Tighten the brake caliper bracket. Use a drive socket #16. Use a torque wrench. Tighten it to 110 Nm torque.



- 30 Clean the wheel rim mounting seat. Use a wire brush.



- 31 Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



- 32 Clean the brake disk surface. Use a brake cleaner.

