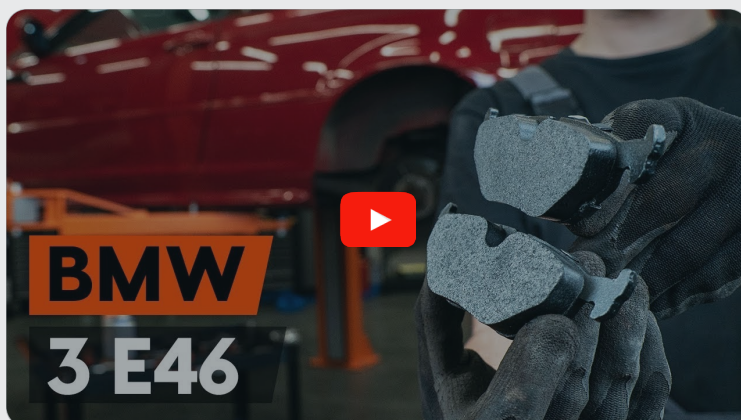


## SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

### ❗ Important!

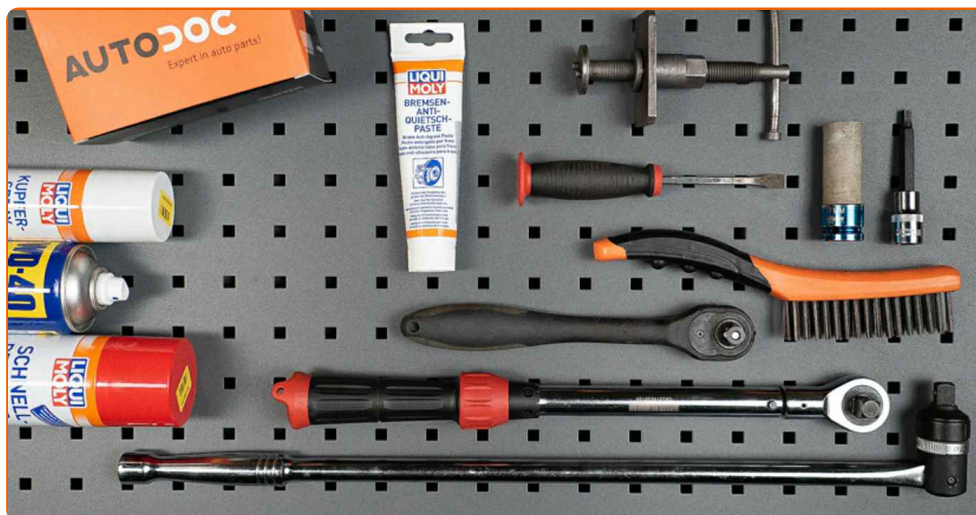
This replacement procedure can be used for:

BMW 5 Saloon (E34) 520i 2.0, BMW 5 Saloon (E34) 520i 2.0 24V, BMW 5 Saloon (E34) 524td 2.5, BMW 5 Saloon (E34) 525i 2.5, BMW 5 Saloon (E34) 525i 2.5 24V, BMW 5 Saloon (E34) 525iX 2.5 24V, BMW 5 Saloon (E34) 525tds 2.5, BMW 5 Saloon (E34) 530i 3.0, BMW 5 Saloon (E34) 530i 3.0 V8, BMW 5 Saloon (E34) 535i 3.5, BMW 5 Saloon (E34) M5, BMW 5 Saloon (E34) M5 Cat, BMW 5 Saloon (E34) 540i 4.0 V8, BMW 5 Saloon (E34) 518i 1.8, BMW 5 Saloon (E34) 525td 2.5

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Convertible (E46) 318Ci 2.0

## REPLACEMENT: BRAKE PADS – BMW 5 SALOON (E34). TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Anti-squeal paste
- HEX bit No.H7.
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Brake caliper wind back tool
- Crow bar
- Wheel chock

**Buy tools**

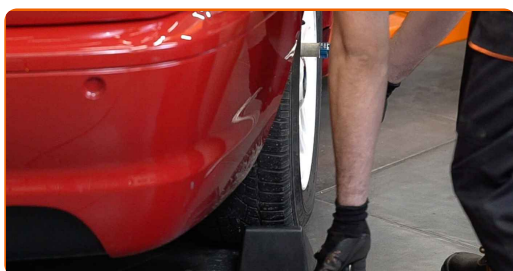
### Replacement: brake pads – BMW 5 Saloon (E34). AUTODOC recommends:

- Perform the replacement of brake pads in complete set for each axis. This provides effective braking.
- The replacement procedure is identical for all brake pads on the same axle.
- All work should be done with the engine stopped.

## REPLACEMENT: BRAKE PADS – BMW 5 SALOON (E34). TAKE THE FOLLOWING STEPS:

**1** Open the bonnet. Unscrew the brake fluid reservoir cap.

**2** Secure the wheels with chocks.



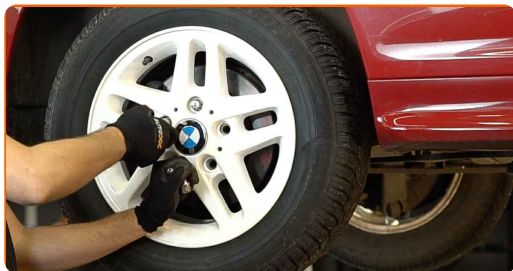
**3** Loosen the wheel mounting bolts. Use wheel impact socket #17.



**4** Raise the rear of the car and secure on supports.

5

Unscrew the wheel bolts.



### AUTODOC recommends:

- Important! Hold the wheel while unscrewing the fastening bolts. BMW 5 Saloon (E34)

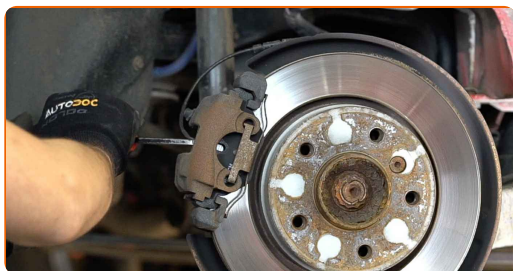
6

Remove the wheel.



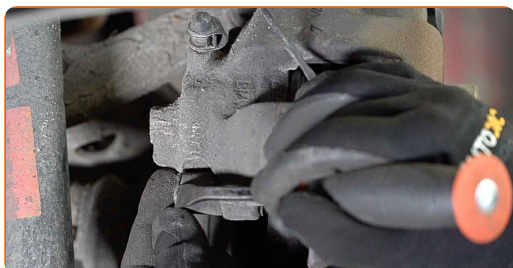
7

Spread the brake pads. Use a crowbar.



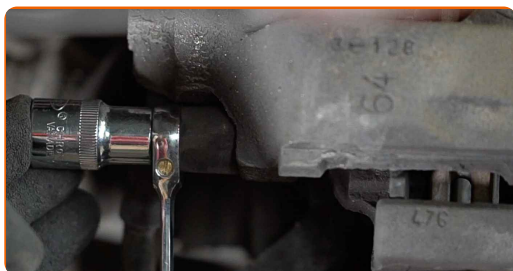
8

Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.



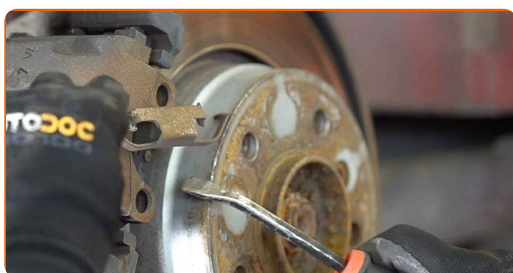
9

Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.



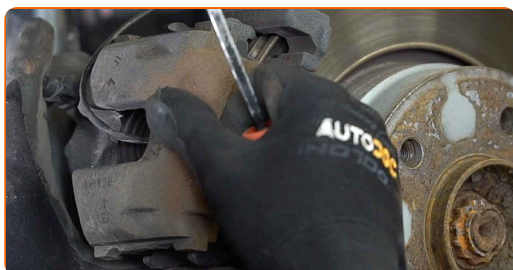
10

Detach the brake caliper retaining spring. Use a crowbar.



11

Remove the brake caliper.



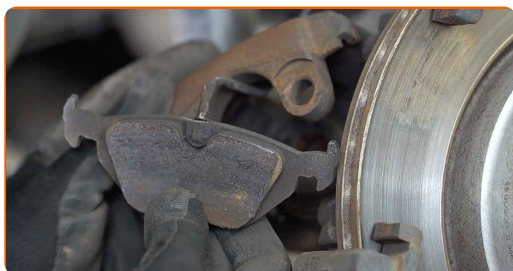
### Replacement: brake pads – BMW 5 Saloon (E34). Professionals recommend:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.



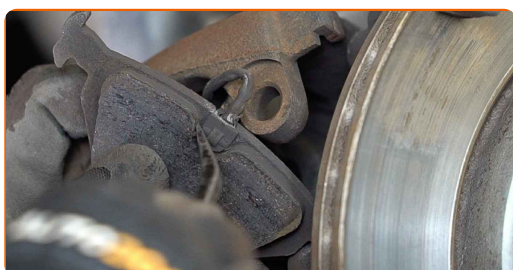
12

Remove the brake pads. Use a crowbar.



13

Disconnect the brake pads wear sensor. Use a crowbar.

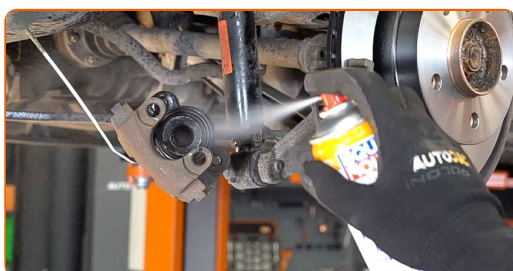


### Please note!

- Some cars are not equipped with the brake pad wear sensor.

14

Treat the brake caliper piston. Use a brake cleaner.



### AUTODOC recommends:

- Replacement: brake pads – BMW 5 Saloon (E34). After applying the spray, wait a few minutes.

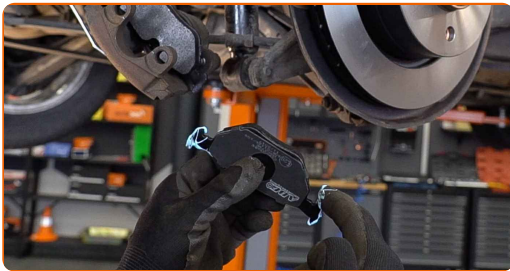
15

Press in the brake caliper piston. Use brake caliper wind back tool.



16

Treat the back side of the new brake pads. Use anti-squeal paste.



### AUTODOC recommends:

- Make sure the disc surface is clean before installing the pads.

17

Install new brake pads.



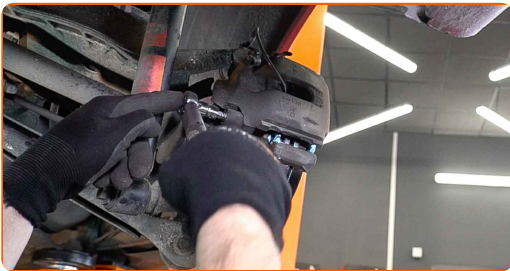
### Replacement: brake pads – BMW 5 Saloon (E34). Tip from AUTODOC:

- Make sure the pads are installed with linings facing the disc.

- 18 Connect the brake pads wear sensor.



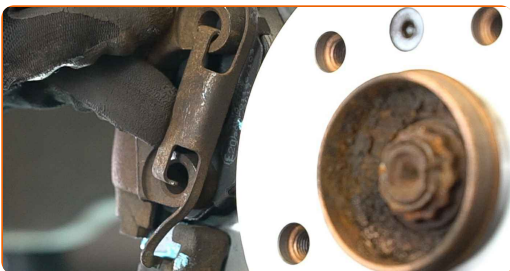
- 19 Install the brake caliper and fix it. Use HEX No.H7. Use a torque wrench. Tighten it to 30 Nm torque.



- 20 Install the dust boot caps of the brake caliper guide pins.



- 21 Install the brake caliper retaining spring.



- 22 Clean the brake disk surface. Use a brake cleaner.



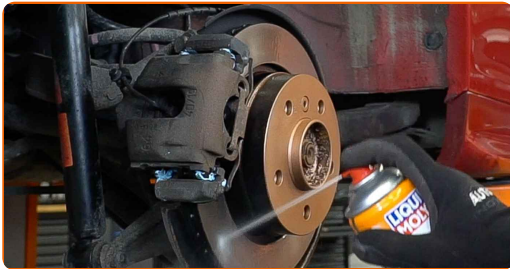


### AUTODOC recommends:

- Replacement: brake pads – BMW 5 Saloon (E34). After applying the spray, wait a few minutes.

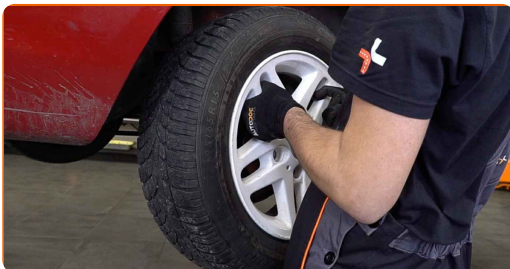
23

Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



24

Install the wheel.

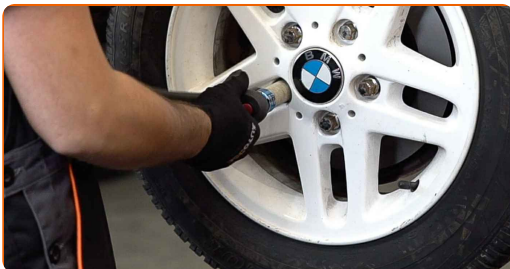


### Replacement: brake pads – BMW 5 Saloon (E34). Tip:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.

25

Screw in the wheel bolts. Use wheel impact socket #17.



26

Lower the car and working in a cross order, tighten the wheel bolts. Use a torque wrench. Tighten it to 120 Nm torque.



### AUTODOC recommends:

- BMW 5 Saloon (E34) – Press the brake pedal several times with the engine shut down until you feel the resistance built up.

27

Remove the jacks and chocks.



### Replacement: brake pads – BMW 5 Saloon (E34). Tip from AUTODOC experts:

- Check the brake fluid level in the expansion tank and refill if necessary.

28

Tighten the brake fluid reservoir cap. Close the hood.