





This video shows the replacement procedure of a similar car part on another vehicle

### (i) Important!

This replacement procedure can be used for:

BMW 3 Touring (E46) 320i 2.0, BMW 3 Touring (E46) 318i 1.9, BMW 3 Touring (E46) 328i 2.8, BMW 3 Touring (E46) 330xi 3.0, BMW 3 Touring (E46) 330i 3.0, BMW 3 Touring (E46) 320i 2.2, BMW 3 Touring (E46) 325i 2.5, BMW 3 Touring (E46) 318i 2.0, BMW 3 Touring (E46) 316i 1.8

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Saloon (E36) 323i 2.5

CLUB.AUTODOC.CO.UK 1–12





# REPLACEMENT: SPARK PLUGS – BMW 3 TOURING (E46). TOOLS YOU MIGHT NEED:



- Electronic spray
- High-temperature anti-seize lubricant
- Torque wrench
- Drive socket # 10
- Spark plug socket # 16

- Ratchet wrench
- Flat screwdriver
- Crow bar
- Fender cover

**Buy tools** 

CLUB.AUTODOC.CO.UK 2-12





## Replacement: spark plugs – BMW 3 Touring (E46). AUTODOC experts recommend:

- The replacement procedure is the same for all spark plugs.
- Please note: all work on the car BMW 3 Touring (E46) should be done with the engine switched off.

### CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

- Open the hood.
- Use a fender protection cover to prevent damaging paintwork and plastic parts of the car.
- Unscrew the engine cover fastener. Use a drive socket #10. Use a ratchet wrench.



Remove the engine cover.



CLUB.AUTODOC.CO.UK 3-12





#### **AUTODOC** recommends:

• Replacement: spark plugs – BMW 3 Touring (E46). To avoid damaging the part when removing it, do not use excessive force.





- 6 Unscrew the oil filler plug.
- 7 Remove the oil filler cap.



Remove the engine cover.

8



CLUB.AUTODOC.CO.UK 4–12





#### **AUTODOC** recommends:

- Replacement: spark plugs BMW 3 Touring (E46). Do not use excessive force when removing the part as this may damage it.
- 9 Install the oil filler cap.
- 10 Tighten the oil filler cap.

12



Unplug the connectors from the ignition coils. Use a crowbar.



Unscrew the fasteners of the ignition coils. Use a drive socket #10. Use a ratchet wrench.



CLUB.AUTODOC.CO.UK 5-12



13

15

Take out the ignition coils from the spark plug wells.



Replacement: spark plugs – BMW 3 Touring (E46). Tip from AUTODOC experts:

- Remember the sequence of steps for ignition coil demounting.
- Clean dirt, dust and debris from inside the spark plug wells.



Unscrew the spark plugs. Use the spark plug socket #16. Use a ratchet wrench.



CLUB.AUTODOC.CO.UK 6-12



16

Take out the spark plugs.



Apply a thin layer of a special high temperature anti-seize lubricant to the threads of the new spark plugs.



Install the new spark plugs into their mounting seats. Use the spark plug socket #16.



Screw new spark plugs and tighten them. Use the spark plug socket #16. Use a torque wrench. Tighten it to 24 nm torque.



CLUB.AUTODOC.CO.UK 7-12



## 0

### Replacement: spark plugs – BMW 3 Touring (E46). AUTODOC recommends:

- Don't tighten the plugs with excessive force. Exceeding tightening torque can damage the thread connection.
- Be careful when working with a spark plug wrench. Its skewing can cause damage to the threaded connection.





# Replacement: spark plugs – BMW 3 Touring (E46). AUTODOC experts recommend:

• Follow the installation sequence.

21





CLUB.AUTODOC.CO.UK 8-12







Treat the ignition coil connector with electronic spray.



Plug in the connectors of the ignition coils.



Unscrew the oil filler plug.



- Remove the oil filler cap.
- 26 Install the engine cover and secure it.



CLUB.AUTODOC.CO.UK 9-12





#### **AUTODOC** recommends:

- Make sure the engine cover is properly seated. It should not be displaced with respect to the guiding fasteners.
- Replacement: spark plugs BMW 3 Touring (E46). To avoid damaging the part during installation, do not use excessive force.
- 27 Install the oil filler cap.
- Tighten the oil filler cap.



Screw in the engine cover fasteners. Use a drive socket #10. Use a ratchet wrench.



Install the engine cover and secure it.



CLUB.AUTODOC.CO.UK 10-12