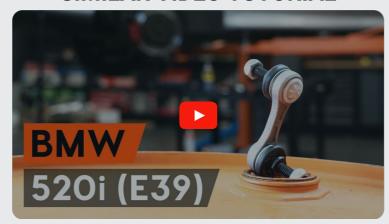






SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

i Important!

This replacement procedure can be used for:

BMW 5 Touring (E39) 520i 2.0, BMW 5 Touring (E39) 523i 2.5, BMW 5 Touring (E39) 540i 4.4, BMW 5 Touring (E39) 528i 2.8, BMW 5 Touring (E39) 530d 3.0, BMW 5 Touring (E39) 525tds 2.5, BMW 5 Touring (E39) 520d 2.0, BMW 5 Touring (E39) 525d 2.5, BMW 5 Touring (E39) 520i 2.2, BMW 5 Touring (E39) 525i 2.5, BMW 5 Touring (E39) 530i 3.0

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 5 Saloon (E39) 520i 2.0

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REPLACEMENT: ANTI ROLL BAR LINKS – BMW 5 TOURING (E39). LIST OF THE TOOLS YOU'LL NEED:



- Wire brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Combination spanner #16
- Drive socket # 16

- Drive socket # 17
- Wheel impact socket #17
- Ratchet wrench
- Torque wrench
- Wheel chock

Buy tools

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Replacement: anti roll bar links – BMW 5 Touring (E39). Tip from AUTODOC:

- Replace the stabiliser links on BMW 5 Touring (E39) in pairs.
- The replacement procedure is identical for both stabiliser links on the same axle.
- Please note: all work on the car BMW 5 Touring (E39) should be done with the engine switched off.

CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

Secure the wheels with chocks.



Loosen the wheel mounting bolts. Use wheel impact socket #17.



Raise the rear of the car and secure on supports.

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4 Unscrew the wheel bolts.



Replacement: anti roll bar links – BMW 5 Touring (E39). AUTODOC recommends:

- To avoid injury, hold up the wheel when unscrewing the bolts.
- Remove the wheel.

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Clean the stabiliser link fasteners. Use a wire brush. Use WD-40 spray.



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Unscrew the fastener connecting the stabilizer link to the stabilizer bar. Use a combination spanner #16. Use a drive socket #16. Use a ratchet wrench.



Unscrew the fastener connecting the stabilizer bar with the control arm. Use a combination spanner #16. Use a drive socket #16. Use a ratchet wrench.



9 Remove the stabilizer rod.



Replacement: anti roll bar links – BMW 5 Touring (E39). Tip:

• Examine stabiliser bushes. Replace them if needed.

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Clean the mounting seats of the stabiliser link. Use a wire brush. Use WD-40 spray.



11 Install the transverse stabilizer link.



Tighten the stabiliser link fastener. Use a combination spanner #16. Use a drive socket #17. Use a ratchet wrench.



Tighten the fastener connecting the stabilizer link to the stabilizer bar. Use a drive socket #17. Use a torque wrench. Tighten it to 60 Nm torque.



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Tighten the fastener connecting the stabilizer bar with the control arm. Use a drive socket #17. Use a torque wrench. Tighten it to 60 Nm torque.



- Treat all joints of the stabiliser link. Use copper grease.
- Treat the surface where the brake disc contacts the wheel rim. Use copper grease.



Clean the brake disk surface. Use a brake cleaner.



AUTODOC recommends:

 Replacement: anti roll bar links – BMW 5 Touring (E39). After applying the spray, wait a few minutes.

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18 Install the wheel.

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Replacement: anti roll bar links – BMW 5 Touring (E39). Tip from AUTODOC experts:

- To avoid injury, hold up the wheel when screwing in the fastening bolts.
- Screw in the wheel bolts. Use wheel impact socket #17.



Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 nm torque.



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Remove the jacks and chocks.





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