





#### SIMILAR VIDEO TUTORIAL



This video shows the replacement procedure of a similar car part on another vehicle

#### i Important!

This replacement procedure can be used for:

BMW 3 Saloon (E46) 318i 1.9, BMW 3 Saloon (E46) 328i 2.8, BMW 3 Saloon (E46) 320d 2.0, BMW 3 Saloon (E46) 323i 2.5, BMW 3 Saloon (E46) 320i 2.0, BMW 3 Saloon (E46) 316i 1.9, BMW 3 Saloon (E46) 330d 2.9, BMW 3 Saloon (E46) 330xd 2.9, BMW 3 Saloon (E46) 330xi 3.0, BMW 3 Saloon (E46) 330i 3.0, BMW 3 Saloon (E46) 320i 2.2, BMW 3 Saloon (E46) 325i 2.5, BMW 3 Saloon (E46) 325xi 2.5, BMW 3 Saloon (E46) 316i 1.6, BMW 3 Saloon (E46) 318i 2.0, (+4)

The steps may slightly vary depending on the car design.

This tutorial was created based on the replacement procedure for a similar car part on: BMW 3 Touring (E46) 320d 2.0

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## REPLACEMENT: WINDOW REGULATOR – BMW 3 SALOON (E46). TOOLS YOU'LL NEED:



- Electronic spray
- Torque wrench
- Drive socket #8
- Drive socket # 10
- Torx bit T25

- Torx bit T30
- Ratchet wrench
- Plastic trim tool
- Round-nose pliers

**Buy tools** 

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### Replacement: window regulator – BMW 3 Saloon (E46). AUTODOC experts recommend:

• All work should be done with the engine stopped.

# REPLACEMENT: WINDOW REGULATOR – BMW 3 SALOON (E46). USE THE FOLLOWING PROCEDURE:

1

Open the car door.



2

Remove the caps from the door armrest fasteners. Use a plastic trim tool.



#### **AUTODOC** recommends:

 Replacement: window regulator – BMW 3 Saloon (E46). Do not use excessive force when removing the part as this may damage it.

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Disconnect the wing mirror control module. Use a plastic trim tool.



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#### AUTODOC recommends:

- Replacement: window regulator BMW 3 Saloon (E46). To avoid damaging the part when removing it, do not use excessive force.
- Disconnect the wing mirror control connectors.



Unscrew the door handle fastener. Use Torx T25.



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Remove the door card trim panel. Use a plastic trim tool.



## Replacement: window regulator – BMW 3 Saloon (E46). Tip from AUTODOC experts:

 Do not apply excessive force when removing the part. Otherwise you may damage it.

Unscrew the door card fasteners. Use Torx T25.



8 Detach the door card. Use a plastic trim tool.



Detach the door lock actuator cable.



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Disconnect the audio system speaker connectors. Disconnect the wing mirror control connectors from the door card.



Detach the door panel sound insulation.



#### **AUTODOC** recommends:

- Do not apply excessive force when removing the part. Otherwise you may damage it.
- Unscrew the SRS control module fasteners. Use a drive socket #10. Use a ratchet wrench.



Remove the SRS module.



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#### **AUTODOC** recommends:

• Do not apply excessive force when removing the part. Otherwise you may damage it.

14 Detach the

Detach the door panel sound insulation.



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Install the SRS module.



#### **AUTODOC** recommends:

• Replacement: window regulator – BMW 3 Saloon (E46). To avoid damaging the part during installation, do not use excessive force.

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Screw in the SRS module fasteners. Use a drive socket #10. Use a ratchet wrench.

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Disconnect the power window module connector.



Unscrew the fasteners of the power window module. Use Torx T30. Use a ratchet wrench.



Remove the power window switch module.



Unscrew the window glass fasteners. Use a drive socket #8. Use a ratchet wrench.



Raise the glass a little and remove it.

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### Replacement: window regulator – BMW 3 Saloon (E46). Professionals recommend:

- To avoid injury, hold the glass when raising it.
- Do not apply excessive force when removing the part. Otherwise you may damage it.
- Unscrew the fasteners of the window regulator assembly. Use a drive socket #10. Use a ratchet wrench.



Squeeze the retainer of the window regulator actuator to release and disconnect it. Use round-nose pliers.



Remove the window regulator actuator.



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25 Install the power window switch module.



Tighten the fasteners of the power window module. Use Torx T30. Use a torque wrench. Tighten it to 11 Nm torque.



Attach the window regulator drive gear.



Tighten the fasteners of the window regulator assembly. Use a drive socket #10. Use a torque wrench. Tighten it to 11 Nm torque.



Attach the retainer of the window regulator actuator.

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