

# Gland Packing

**IZOLOCK**

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*Incedo per ignes*

# Table of contents

## Gland Packing IZOLOCK

Introduction.....3

### Type A

IZOLOCK A-001, IZOLOCK A-002.....4  
IZOLOCK A-010, IZOLOCK A-010P, IZOLOCK A-020.....5  
IZOLOCK A-030, IZOLOCK A-040, IZOLOCK A-043.....6

### Type C

IZOLOCK C-001, IZOLOCK C-010.....7  
IZOLOCK C-010R, IZOLOCK C-200, IZOLOCK C-200R.....8  
IZOLOCK C-210, IZOLOCK C-210M, IZOLOCK C-220.....9  
IZOLOCK C-230, IZOLOCK C-240, IZOLOCK C-250.....10

### Type G

IZOLOCK G-010, IZOLOCK G-020.....11  
IZOLOCK G-100, IZOLOCK G-120, IZOLOCK G-200.....12

### Type P

IZOLOCK P-010, IZOLOCK P-100.....13  
IZOLOCK P-200, IZOLOCK P-210.....14

### Type N

IZOLOCK N-001, IZOLOCK N-010.....15  
IZOLOCK N-020.....16

Packing installation.....17  
Application.....18-22

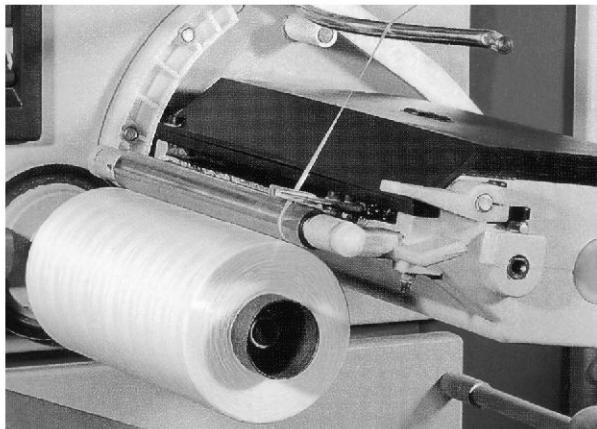


# Introduction

## About Company

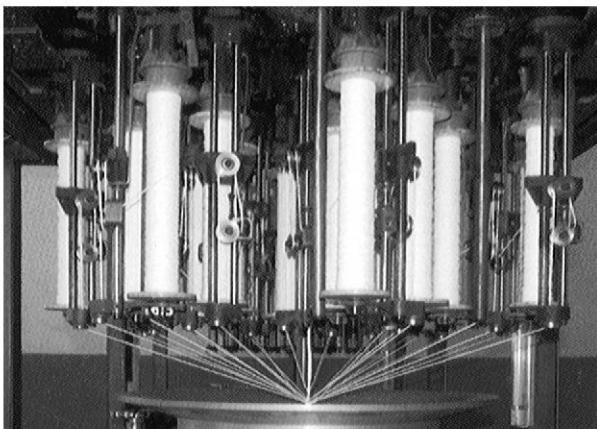
Company IZOLA was founded in 1998. The main business of company is manufacturing asbestos-free heat-insulating and packing materials.

Gland packing is one of the most important businesses of the company. Our gland packing is sold under the trademark IZOLOCK. It doesn't concede to modern analogs by novelty, quality and reliability. Company specialists constantly watch for news of packing and raw markets, their production technologies. Thanks to the big experience of our employees, our company can make specific products, specially designed for individual customers.



## Technologies

Sometimes people say that gland packing technology is obsolete. This statement is right, when it is about using asbestos packing. We expand assortment of packing, using technically new fibers and threads. IZOLOCK packing brilliantly solves any technical problems, associated with sealing and makes equipment last longer.



## Production

IZOLA is certified with quality system ISO 9001:2008. This allowed us to grasp and change approach to customer satisfaction. Before market offered 5-6 types of asbestos packing, but now the range of our company includes more than 30 types, which are capable of providing any needs in stuffing-box pressurization sphere.

## Quality and safety

All gland packing types are produced according to own standards of IZOLA and don't contain asbestos fibers. All manufacturing phases, from buying of raw materials to package of finished products, accompanied by control of quality. IZOLA is certified by ISO 9001: 2008.



# Type A

## IZOLOCK Type A

### Description

Type A packing consists of high-strength acrylic, aramid threads and modern Nomex, Kynol threads. It has high resistance to abrasion, good chemical options and thermal endurance.

### Application

Chemically reactive mediums with high abrasive content. Refining industry, energetic complex, chemical, paper and cement industries, sugar production, metallurgy, mining and mineral processing production.



## IZOLOCK A-001

### Description

Packing is made of high purity acrylic fiber and antifriction impregnation. It has low price and suits perfectly as a replacement for old asbestos packing. It's very flexible and elastic, goes well in stuffing-box, doesn't stick and pollute it.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic, paper, sugar and food industry.

#### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+250 |
| pH.....              | 2-12      |
| Speed, m/s.....      | 12        |

#### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 40  |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 150 |



## IZOLOCK A-002

### Description

Packing consists of high purity acrylic fiber and antifriction impregnation based on graphite. It's perfect as a replacement for asbestos packing with graphite impregnation. Each fiber is impregnated separately with quality graphite suspension with addition of corrosion inhibitor and other components.

### Application

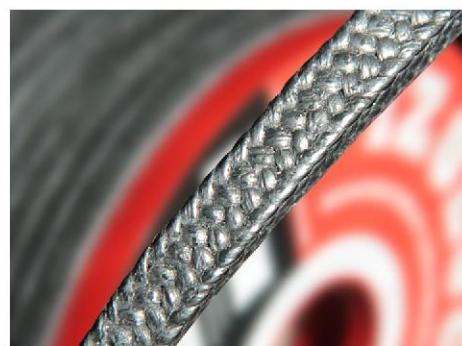
Refining and chemical industry, shipbuilding, energetic, paper and cement industries.

#### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+260 |
| pH.....              | 2-12      |
| Speed, m/s.....      | 10        |

#### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 40  |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 150 |



# Type A

## IZOLOCK A-010

### Description

Multipurpose, braided packing made of high-strength aramid thread, which is impregnated with PTFE suspension before and after the weaving process. It's also made of high-temperature components which withdraw heat from rubber worktops. It has superior extrusion resistance, even when working with abrasive mediums.

### Application

Water, vapor, solvents, weakly acidic and weakly alkaline mediums, oil. Refining and chemical industry, energetic, paper and sugar industry, mining and processing works.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+280 |
| pH.....              | 2-12      |
| Speed, m/s.....      | 15        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 40  |
| Piston pump, bar..... | 200 |
| Valve, bar.....       | 250 |



## IZOLOCK A-010P

### Description

Packing is made of staple aramid fiber and antifriction impregnation. IZOLOCK A-010P passes 3 types of impregnation: each fiber passes individually before weaving process, during weaving and surface coating of the finished product. This provides great antifriction and packing features.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, metallurgy and shipbuilding.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+290 |
| pH.....              | 1-13      |
| Speed, m/s.....      | 20        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 40  |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 200 |



## IZOLOCK A-020

### Description

IZOLOCK A-020 consists of graphitized PTFE fiber and aramid thread which is woven into the corners. It gives high mechanical strength, resistance to high pressure and stuffing-box extrusion. Each fiber is impregnated with high quality antifriction suspension with added corrosion inhibitor and other required components.

### Application

Abrasive mediums, acid, alkali, solvents and oil. Paper and cement industries, chemistry and petrochemistry and boilers.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+280 |
| pH.....              | 2-12      |
| Speed, m/s.....      | 20        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 40  |
| Piston pump, bar..... | 200 |
| Valve, bar.....       | 250 |



# Type A

## IZOLOCK A-030

### Description

Packing IZOLOCK A-030 is made of high-purity PTFE fibers and high-strength aramid thread which is woven into corners to give packing high strength. It has good extrusion resistance when working with abrasive mediums.

### Application

High-aggressive mediums, except melts of alkali metals, solvents, weak acids, oil, corrosive gases. Refining and chemical industry, energetic, paper and sugar industry, mining and processing works.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+280 |
| pH.....              | 2-13      |
| Speed, m/s.....      | 12        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 30  |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 200 |



## IZOLOCK A-040

### Description

Packing is made of environmentally friendly thermostable chemical fiber which has better resistance to oxidants than graphite and carbon threads have. It's also more durable than PTFE fibers.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, paper industry and shipbuilding.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+250 |
| pH.....              | 1-13      |
| Speed, m/s.....      | 15        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 80  |
| Piston pump, bar..... | 200 |
| Valve, bar.....       | 250 |



## IZOLOCK A-043

### Description

IZOLOCK A-043 consists of pure PTFE fiber and thermal stable chemical fiber which is woven into corners. This gives high mechanical strength, resistance to high pressure and to stuffing-box extrusion. Each fiber is impregnated with high quality antifriction suspension with added corrosion inhibitor and other components.

### Application

Abrasive and chemical mediums, seawater. Paper and food industry, chemistry and petrochemistry, boilers.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+250 |
| pH.....              | 0-13      |
| Speed, m/s.....      | 12        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 80  |
| Piston pump, bar..... | 200 |
| Valve, bar.....       | 250 |



# Type C

## IZOLOCK Type C

### Description

This is the most extensive group. It includes gland packing based on carbon, graphite and other high-temperature threads. They have resistance to high temperature, good chemical parameters, excellent packing features and low coefficient of friction.

### Application

Water, vapor, superheated vapor, aggressive chemical mediums. Nuclear and steam power plants, metallurgical complex, chemistry and petrochemistry.



## IZOLOCK C-001

### Description

IZOLOCK C-001 is made of high-purity carbonized fiber and antifriction impregnation. It has low price and it's suitable as a replacement for old asbestos packing. It's flexible and elastic, fits well into stuffing-box, doesn't stick and doesn't pollute it.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic, water supply.

#### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+260 |
| pH.....              | 0-12      |
| Speed, m/s.....      | 10        |

#### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 40  |
| Piston pump, bar..... | 150 |
| Valve, bar.....       | 200 |



## IZOLOCK C-010

### Description

Packing is made of high purity carbon fiber and antifriction impregnation which is based on graphite. Thanks to complex carbon yarn, packing has more flexible and strong structure unlike graphite packing. It has high resistance to all chemical mediums except oleum, fuming nitric acid, aqua regia and fluorine.

### Application

Almost all types of equipment for most chemical mediums and superheated vapor.

#### Основные параметры

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -250/+650 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 20        |

#### Давление

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 30  |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 300 |



# Type C

## IZOLOCK C-010R

### Description

Packing is made of high quality carbon thread which is reinforced with stainless wire and impregnated in process of weaving with graphite suspension and other high-temperature components. It has high strength and great resistance to extrusion.

### Application

Hot water, overheated vapor. Energetic, paper industry, mining and processing complexes, metallurgy.

### Parameters

|                      |           |
|----------------------|-----------|
| Tempereture, °C..... | -100/+650 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 10        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | -   |
| Piston pump, bar..... | 200 |
| Valve, bar.....       | 400 |



## IZOLOCK C-200

### Description

Packing is made of general-purpose quality thermal-expanded graphite. IZOLOCK C-200 has great antifriction and packing properties. It's treated with corrosion inhibitor. It forms homogeneous mass under pressure during installation process. It prevents leakage.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic, paper industry, metallurgy and shipbuilding.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -240/+650 |
| pH.....              | 1-14      |
| Speed, m/s.....      | 10        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 30  |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 200 |



## IZOLOCK C-200R

### Description

IZOLOCK C-200R consists of, reinforced by inconel thread, thermal-expanded graphite. It gives high mechanical strength and resistance to high pressure. Each fiber is impregnated with quality antifriction suspension with added corrosion inhibitor and other components.

### Application

Piston pumps and fittings. Water vapor, aggressive chemical mediums except strong oxidants. Energetic, chemistry and petrochemistry, metallurgy complex.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -240/+650 |
| pH.....              | 1-14      |
| Speed, m/s.....      | 10        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | -   |
| Piston pump, bar..... | 100 |
| Valve, bar.....       | 300 |



# Type C

## IZOLOCK C-210

### Description

Packing consists of high quality thermal-expanded graphite, which is reinforced with glass fiber roving and impregnated graphite-added suspension. It has good chemical resistance.

### Application

Hot water, overheated vapor. Nuclear and thermal energetic, paper industry, mining and processing complex, metallurgy.

#### Parameter

Temperature, °C.....-250/+650

pH.....0-14

Speed, m/s.....10

#### Pressure

Rotary pump, bar.....30

Piston pump, bar.....100

Valve, bar.....250



## IZOLOCK C-210M

### Description

It consists of high-quality thermal expanded graphite. Each thread is reinforced with glass fiber roving and braided with tight net which is made of stainless metal thread. IZOLOCK C-210M has great packing features and resistance to stuffing-box extrusion. It's treated with corrosion inhibitor.

### Application

All types of check valves and faucets. Energetic, refining and chemical industry, paper industry, metallurgy and shipbuilding.

#### Parameters

Temperature, °C.....-250/+650

pH.....0-14

Speed, m/s.....5

#### Pressure

Rotary pump, bar..... -

Piston pump, bar.....300

Valve, bar.....500



## IZOLOCK C-220

### Description

Each thread is of this thermal expanded graphite packing is reinforced with carbon fiber, which gives high mechanical strength flexibility. Each fiber is impregnated with high quality antifriction suspension with added corrosion inhibitor and other required components.

### Application

Piston pumps and fittings. Hot water, overheated vapor, aggressive chemical mediums except strong oxidants. Energetic, chemistry and petrochemistry, metallurgy complex.

#### Parameters

Temperature, °C.....-250/+650

pH.....0-14

Speed, m/s.....15

#### Pressure

Rotary pump, bar.....30

Piston pump, bar.....200

Valve, bar.....350



# Type C

## IZOLOCK C-230

### Description

IZOLOCK C-230 consists of high-quality thermal expanded graphite which is reinforced with aramid thread. It gives flexibility and strength. Packing has good chemical resistance and tightness.

### Application

Hot water, vapor, aggressive chemical mediums. Energetic, shipbuilding, mining and processing complex, metallurgy.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+280 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 25        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 35  |
| Piston pump, bar..... | 250 |
| Valve, bar.....       | 250 |



## IZOLOCK C-240

### Description

IZOLOCK C-240 consists of quality thermal expanded graphite and carbon thread which is woven into the packing corners. Such construction has great packing features and resistance to stuffing-box extrusion.

### Application

All types of ventiles, check valves and pumps. Energetic, refining and chemical industry, paper industry, metallurgy and shipbuilding.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -250/+650 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 15        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 35  |
| Piston pump, bar..... | 250 |
| Valve, bar.....       | 400 |



## IZOLOCK C-250

### Description

Packing consists of high-temperature thread and thermal expanded graphite. It has higher mechanical strength and flexibility than usual graphite packing. Each fiber is impregnated with high quality antifriction suspension with added corrosion inhibitor.

### Application

Piston pumps and fittings, hot water, overheated vapor, aggressive chemical mediums. Energetic, chemistry and petrochemistry, metallurgy complex.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -250/+650 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 10        |

### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 30  |
| Piston pump, bar..... | 150 |
| Valve, bar.....       | 250 |



# Type G

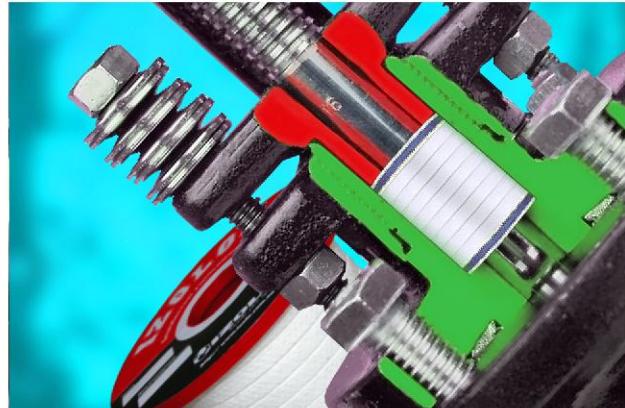
## IZOLOCK Тип G

### Description

Packing of this group consists of strong glass and mineral threads. They have high resistance to extreme temperatures and reactive mediums. It's cheap and it's a good alternative to asbestos packing.

### Application

Chemically active substance with high temperature.



## IZOLOCK G-010

### Description

Packing is made of glass textured roving with elementary fibers with thickness of 9 mcm and antifriction impregnation based on PTFE emulsion and silicone. It has low price and it's ideal as a replacement for old asbestos packing.

### Application

Water, vapor, solvents, abrasive and crystallized chemical products. Refining and chemical industry, energetic.



### Parameters

Temperature, °C.....-50/+280  
pH.....2-12  
Speed, m/s.....8

### Pressure

Rotary pump, bar.....20  
Piston pump, bar.....40  
Valve, bar.....150



## IZOLOCK G-020

### Description

IZOLOCK G-020 consists of textured glass fiber roving and graphite-based antifriction impregnation. It's ideal as a replacement for asbestos packing with graphite impregnation. Each fiber is impregnated separately with high quality graphite suspension and added corrosion inhibitor.

### Application

Refining and chemical industry, energetic.

### Parameters

Temperature, °C.....-50/+590  
pH.....4-11  
Speed, m/s.....2

### Pressure

Rotary pump, bar..... -  
Piston pump, bar..... -  
Valve, bar.....150

# Type G

## IZOLOCK G-100

### Description

Packing consists of high quality leached glass fiber roving. It has good chemical resistance to extreme temperatures.

### Application

High temperature medium. Packing of fixed connections, hatches, boilers and etc. Energetic, mining and processing complexes, metallurgy.

### Parameters

|                      |            |
|----------------------|------------|
| Temperature, °C..... | -100/+1000 |
| pH.....              | 0-14       |
| Speed, m/s.....      | 2          |

### Pressure

|                       |    |
|-----------------------|----|
| Rotary pump, bar..... | -  |
| Piston pump, bar..... | -  |
| Valve, bar.....       | 50 |



## IZOLOCK G-120

### Description

Packing is made of quality leached textured glass fiber roving. Each thread is reinforced with stainless metal thread and treated with graphite. IZOLOCK G-120 has good packing features and resistance to stuffing-box extrusion. Unlike graphite packing, it's not prone to oxidation.

### Description

All types of check valves and ventiles. Energetic, refining and chemical industry, metallurgy.

### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -100/+700 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 2         |

### Pressure

|                       |    |
|-----------------------|----|
| Rotary pump, bar..... | -  |
| Piston pump, bar..... | -  |
| Valve, bar.....       | 50 |



## IZOLOCK G-200

### Description

IZOLOCK G-200 is a dry packing made of ceramic thread, reinforced with stainless wire. It is a good alternative to asbestos dry packing. G-200 application temperature exceeds temperature of asbestos analogue more than in 2 times.

### Description

Packing of fixed connections. Energetic, chemistry and petrochemistry, metallurgy complex.

### Parameters

|                      |            |
|----------------------|------------|
| Temperature, °C..... | -100/+1100 |
| pH.....              | 1-13       |
| Speed, m/s.....      | 0          |

### Pressure

|                       |   |
|-----------------------|---|
| Rotary pump, bar..... | - |
| Piston pump, bar..... | - |
| Valve, bar.....       | - |



# Type P

## IZOLOCK Тип Р

### Description

Type P packing consists of strong thread based on PTFE. It has high resistance to chemical exposure, good anti-frictional options and packing features.

### Application

Reactive, food and pharmaceutical mediums, chemistry and petrochemistry, food and pharmaceutical industry, shipbuilding, energetic, paper and cement industry, color metallurgy.



## IZOLOCK P-010

### Description

Packing is made of high-purity PTFE fiber and antifriction impregnation based on PTFE suspension. It's very flexible and elastic, fits well into the stuffing-box, doesn't stick and doesn't pollute it. It has high chemical resistance and low coefficient of friction.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic, sugar, food and pharmaceutical industry.

#### Parameter

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -200/+280 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 8         |

#### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 30  |
| Piston pump, bar..... | 150 |
| Valve, bar.....       | 150 |



## IZOLOCK P-100

### Description

IZOLOCK P-100 packing consists of high-quality filament PTFE-fiber and anti-friction impregnation based on PTFE suspension. Every thread of packing has textured structure which increases packing strength and maximum working pressure.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic, food industry and metallurgy.

#### Parameters

|                      |           |
|----------------------|-----------|
| Temperature, °C..... | -200/+280 |
| pH.....              | 0-14      |
| Speed, m/s.....      | 20        |

#### Pressure

|                       |     |
|-----------------------|-----|
| Rotary pump, bar..... | 50  |
| Piston pump, bar..... | 150 |
| Valve, bar.....       | 250 |



# Type P

## IZOLOCK P-200

### Description

Packing consists of graphitized PTFE fiber and antifriction impregnation based on PTFE suspension. The graphite content provides better anti-friction features and additional heat removal from friction surfaces.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic.

### Parameters

Temperature, °C.....-200/+260  
pH.....0-14  
Speed, m/s.....20

### Pressure

Rotary pump, bar.....30  
Piston pump, bar.....100  
Valve, bar.....200



## IZOLOCK P-210

### Description

Packing is made of high-strength graphitized PTFE Gore-Tex fiber and antifriction impregnation based on PTFE suspension. P-210 is flexible and elastic. It's recommended for application in responsible nodes. It has high chemical resistance and low coefficient of friction.

### Application

All types of pumps and industrial fittings. Refining and chemical industry, energetic, sugar, food and pharmaceutical industry.

### Parameters

Temperature, °C.....-200/+280  
pH.....0-14  
Speed, m/s.....22

### Pressure

Rotary pump, bar.....30  
Piston pump, bar.....150  
Valve, bar.....250



# Type N

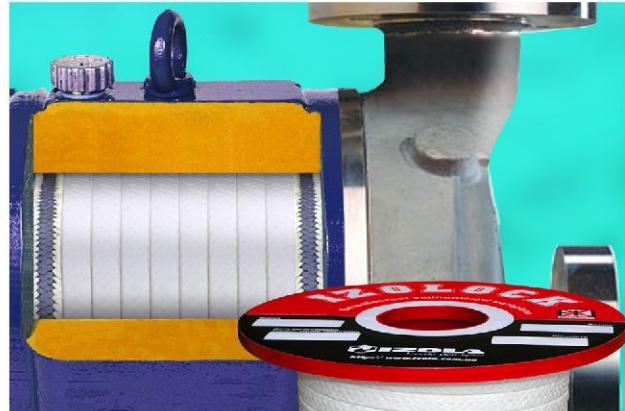
## IZOLOCK Type N

### Description

This packing consists of strength natural threads. It has high resistance to weak chemical exposures, good anti-frictional options and packing features.

### Application

Water supply, food and sugar industry.



## IZOLOCK N-001

### Description

IZOLOCK N-001 consists of natural cotton fiber and antifriction impregnation based on PTFE suspension. Fibers are subjected to triple impregnation before weaving, in weaving process and after. It's very flexible and elastic, suits well into stuffing-box, doesn't stick to it and doesn't pollute it. It has good chemical resistance and low coefficient of friction.

### Application

Potable and drinking water, sewer water, oils and solvents. All types of pumps and industrial fittings. Sugar and food industry, water supply.



### Parameters

Temperature, °C.....-50/+140  
pH.....5-11  
Speed, m/s.....10

### Pressure

Rotary pump, bar.....25  
Piston pump, bar.....60  
Valve, bar.....100

## IZOLOCK N-010

### Description

Packing is made of natural ramie fibers and antifriction impregnation which is based on PTFE suspension. Fiber impregnation happens in three stages: before, during and after weaving. Ramie fibers have much strength characteristics than cotton fibers.



### Application

Potable and sea water, food mediums. All types of pumps and industrial fittings. Food industry and water supply, shipbuilding.

### Parameters

Temperature, °C.....-150/+140  
pH.....4-12  
Speed, m/s.....10

### Pressure

Rotary pump, bar.....40  
Piston pump, bar.....80  
Valve, bar.....100

# Type N

## IZOLOCK N-020

### Description

This packing is not expensive, it consists of high-quality cotton threads which are impregnated with antifriction composition, based on natural fats and technical Vaseline.

### Application

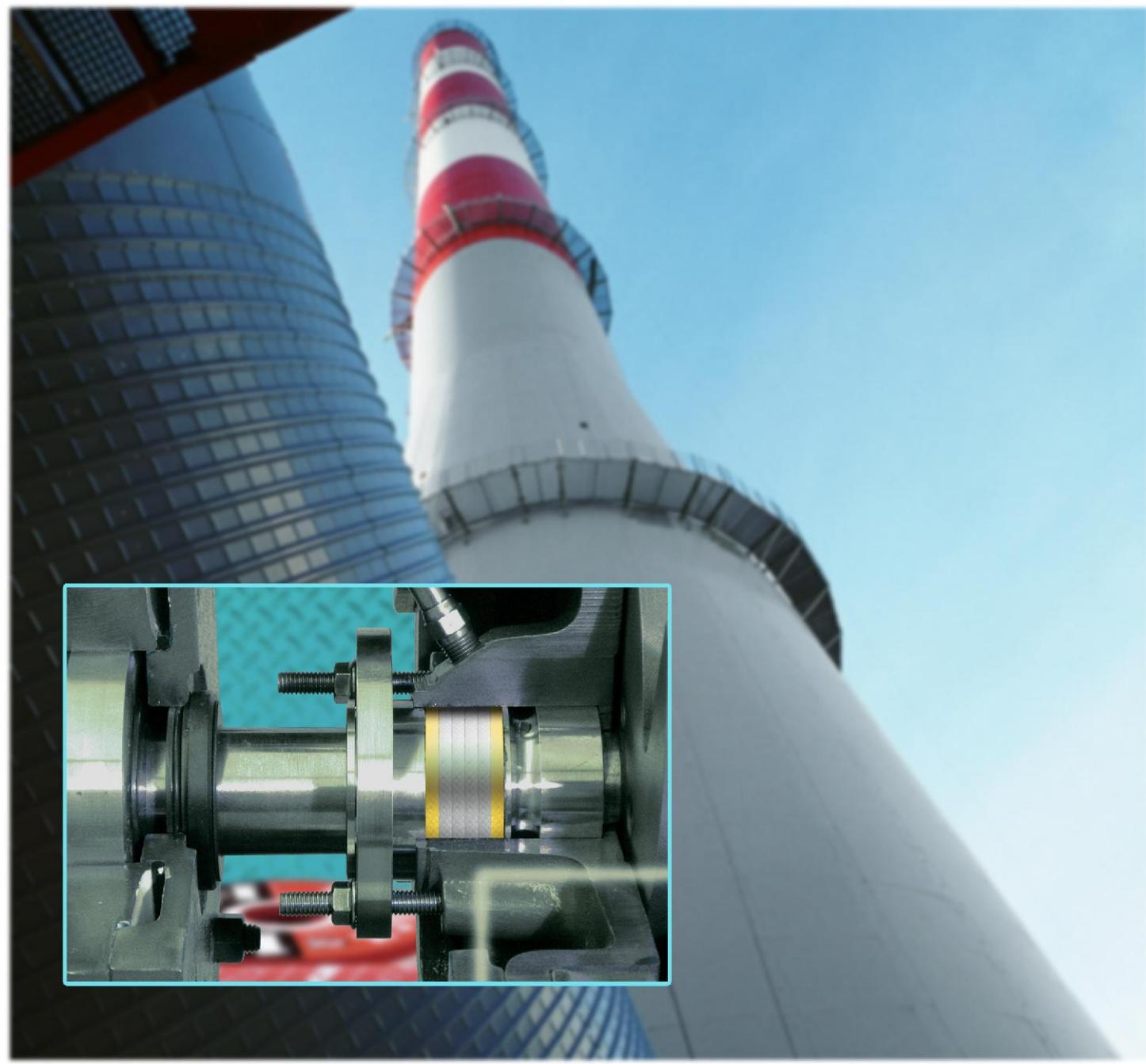
Potable and sea water. Water supply and sewage.

### Parameters

Temperature, °C.....-50/+120  
pH.....5-9  
Speed, m/s.....10

### Pressure

Rotary pump, bar.....20  
Piston pump, bar.....10  
Valve, bar.....40



# Additional Information

## Packing installation

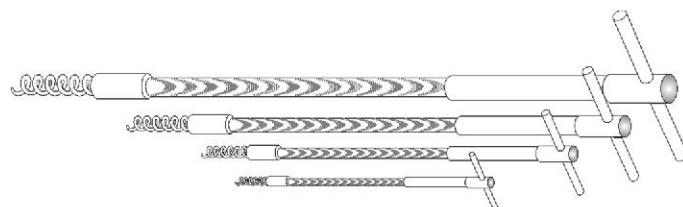
We offer you to read this instruction for maximum effective using of IZOLOCK packing. Here is introduced all process of packing installation into pumps and fittings step-by-step.

1. Remove old packing using the special instrument (extractor) (look at pic. 1) from stuffing-box. After removing of packing, you need to clean the cell carefully.

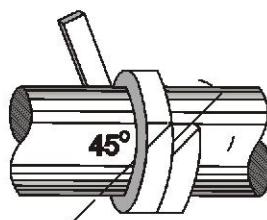
2. Check the wear of shaft (spindle, stock). The gap between shaft and body must to be minimal. Maximal gap width between shaft (spindle, stock) and body, shouldn't exceed  $0,03 \times s$  ( $s =$  packing width). Maximal shaft beat shouldn't be more than  $0,001 \times d$  ( $d =$  shaft or spindle diameter).

3. Packing of required length should be chopped at an angle of 45 or 90 degrees (look at pictures 2 and 3). Then, put it in stuffing box in the form of rings, turning the ring joint 180 or 90 degrees with attitude to the joint of previous ring.

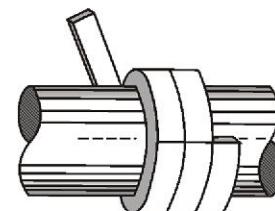
4. Use the cutting machine.



pic. 1



pic. 2



pic. 3

cutoff at  $45^\circ$  angle

cutoff at right angle

### Packing installation into:

#### Fittings:

Recommended pressure of packing tightening in cell

a) Liquids

- to 40 bar ... 2 x working pressure (min. 5 N/mm<sup>2</sup>)

- more than 40 bar ... 1,5 x working pressure

gases

- to 40 bar ... 5 x working pressure (min. 10 N/mm<sup>2</sup>)

- 40-200 bar ... 2,5 – 5 x working pressure

During fittings packing, bolts can be tightened all the way. During this process, turn the spindle of fittings and keep tightening until the resistance will be felt but not yet to interfere with the spindle movement. After 24 hours, slightly tighten bolts again, even if leakage hasn't appeared. Thanks to this, natural packing compression will be compensated.

#### Pumps:

Recommended pressure of packing tightening in cell amounts to 1,5-2 times greater working pressure of medium. Practical tightening pressure values depend on further factors (construction, condition of packing space, temperature, viscosity). Therefore results of packing can differ in different places under the same conditions.

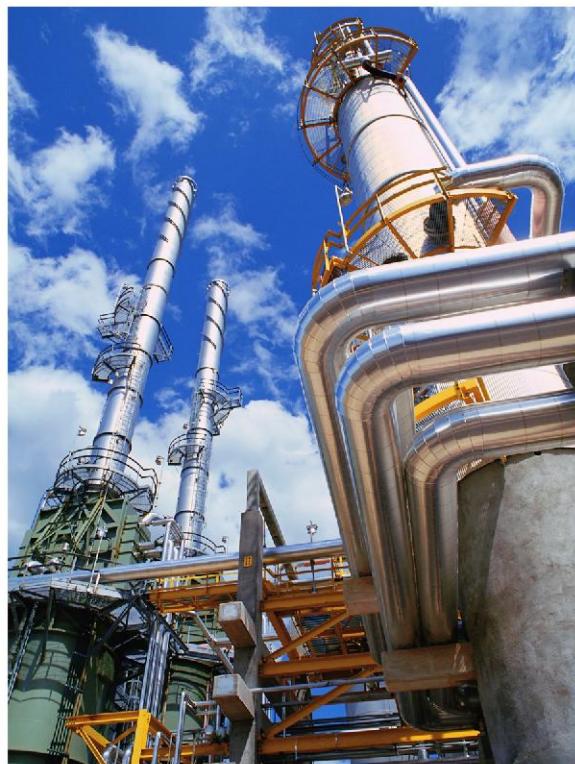
After installing of packing, tighten the cap bolts carefully and uniformly. Then turn on the pump. Carefully tightening bolts, reduce the medium leakage to acceptable level. After every tightening wait 10-15 minutes and keep tightening. Turn bolts every time only 45 degrees.



# Application

## Chemical Industry

|   |                                    |
|---|------------------------------------|
| <i>light chemicals (pH 5-9)</i>           | <i>A-020, A-030, P-010, P-200</i>  |
| <i>strong acids (pH 1-4):</i>             | <i>P-010, P-100</i>                |
| <i>valves and piston pumps</i>            | <i>P-100, P-210</i>                |
| <i>centrifuges</i>                        |                                    |
| <i>strong alkali (pH 10-14):</i>          |                                    |
| <i>valves and piston pumps</i>            | <i>P-100, P-210</i>                |
| <i>centrifuges</i>                        | <i>P-100, P-210</i>                |
| <i>pumps for dissolvent</i>               | <i>A-010P, C-010, P-010, P-100</i> |
| <i>pumps for saponaceous mortar</i>       | <i>A-010P, P-010, P-100</i>        |
| <i>air compressors</i>                    | <i>A-040, P-010, P-100</i>         |
| <i>paint pumps</i>                        | <i>A-010, A-010P, A-040</i>        |
| <i>crushers, mills:</i>                   |                                    |
| <i>steam systems</i>                      | <i>C-210M</i>                      |
| <i>water systems</i>                      | <i>A-010P, P-010, N-010</i>        |
| <i>calenders:</i>                         |                                    |
| <i>steam systems</i>                      | <i>C-010, P-100</i>                |
| <i>water systems</i>                      | <i>A-010, A-010P, P-100</i>        |
| <i>steam systems:</i>                     |                                    |
| <i>with temperature less than +260 °C</i> | <i>C-200, C-210M, P-100</i>        |
| <i>with temperature more than +260 °C</i> | <i>C-010, C-210M, C-240</i>        |
| <i>regulating valves</i>                  | <i>C-210, C-210M, P-100</i>        |
| <i>devulcanizers</i>                      | <i>C-210M</i>                      |



## Oil- and Gas Processing

|  |                                   |
|--|-----------------------------------|
| <i>light chemicals (pH 5-9)</i>                    | <i>A-020, A-030, P-010, P-200</i> |
| <i>strong acids (pH 1-4):</i>                      | <i>P-010, P-100, P-200, P-210</i> |
| <i>valves and piston pumps</i>                     | <i>P-010, P-100, P-200</i>        |
| <i>centrifuges</i>                                 |                                   |
| <i>strong alcali (pH 10-14):</i>                   |                                   |
| <i>valves and piston pumps</i>                     | <i>P-010, P-100, P-200, P-210</i> |
| <i>centrifuges</i>                                 | <i>P-010, P-100, P-200, P-210</i> |
| <i>gasoline, light fuel oils, lubricating oil:</i> |                                   |
| <i>with temperature less than +230 °C</i>          | <i>A-040, C-210, P-100, P-200</i> |
| <i>with temperature more than +230 °C</i>          | <i>C-010, C-210</i>               |
| <i>Chemical regulating valves:</i>                 |                                   |
| <i>with temperature less than +260 °C</i>          | <i>C-210, C-210M, P-100</i>       |
| <i>with temperature more than +260 °C</i>          | <i>C-210, C-210M</i>              |
| <i>condensate pumps</i>                            | <i>C-010, C-200</i>               |
| <i>cooling tower (acid) pumps</i>                  | <i>A-020, A-030, P-010, P-200</i> |
| <i>air compressors</i>                             | <i>A-040, P-100, P-200</i>        |
| <i>heat pumps</i>                                  | <i>C-010, C-200, P-200</i>        |
| <i>ammonia pumps</i>                               | <i>A-040, C-210, P-010</i>        |
| <i>ammonia valves</i>                              | <i>C-210, P-100</i>               |
| <i>crude oil</i>                                   | <i>A-040, C-210, P-100</i>        |
| <i>ventilator shafts</i>                           | <i>C-200</i>                      |
| <i>gas oil</i>                                     | <i>A-040, C-210, P-100</i>        |
| <i>gas tar</i>                                     | <i>A-040, C-210, P-100</i>        |
| <i>naphthalene</i>                                 | <i>C-210</i>                      |

# Application

## Power Generation

*steam fitting:*

with temperature less than +260 °C

C-010R, C-210M, C-240

with temperature more than +260 °C

C-210M, C-240, C-250

cooling pumps

C-010, P-100, P-210, A-040

condensate pumps

C-010, C-210, P-210

circulation pumps

A-040, C-010, P-010, P-210

boiler pumps

C-010, C-210

fuel pumps

C-210, P-100, P-210

swap pumps

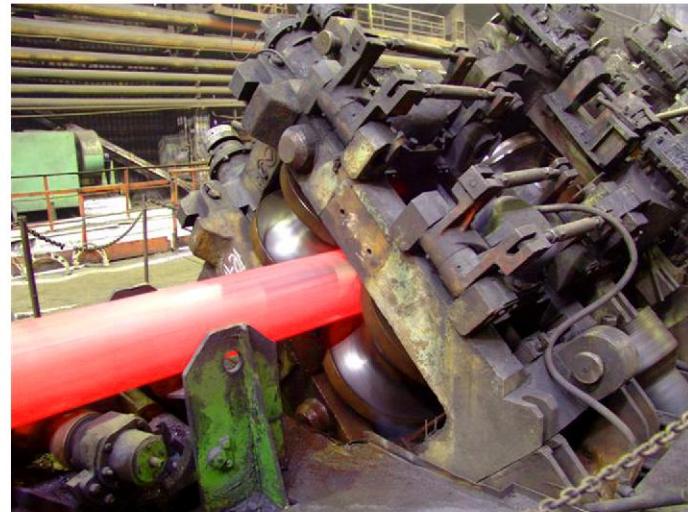
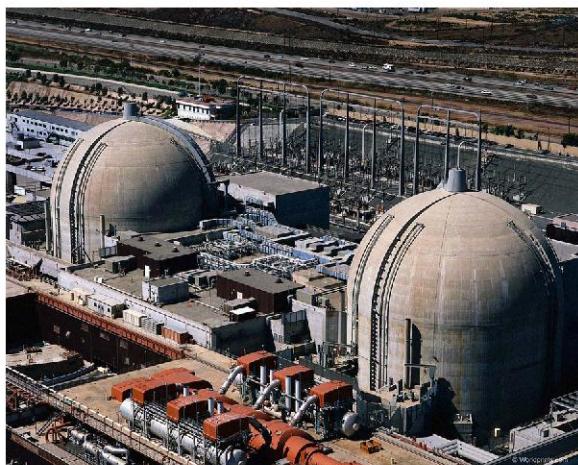
C-210, P-100, P-200

acid injectors

P-100, P-210

alcali injectors

P-100, P-210



## Heavy Engineering and Metallurgy

*steam fitting:*

with temperature less than +260 °C

C-010, C-210, P-010

with temperature more than +260 °C

C-010, C-210, C-210M

C-010, C-210M

C-210, P-100

C-010, C-210, P-100

C-010, C-210M

C-210, P-200

P-010

A-040

P-010, P-100, P-200, P-210

A-010, A-040, P-100

A-010, P-100, P-200

P-100

C-010, P-100, P-200

P-010, P-200

P-100, P-200

A-010, A-010P, C-010, P-100, P-200

A-010, C-010, C-210, P-100, P-200

A-020, P-010, P-200, N-010

C-010, C-210, P-200

A-010P, C-010, P-010, P-200

A-010, C-010, P-010, P-200

C-010, C-210

C-210, P-100, P-200

C-210, P-100, P-200

C-210

P-100, P-200

P-100, P-200

P-100, P-200

C-010, C-010R

# Application

## Pulp-and-Paper Industry

*regulating valve:*

*with temperature less than +260 °C* C-001, C-200

*with temperature more than +260 °C* C-010, C-210, C-210M

*weak chemicals pH 5-9* P-010, A-010P, P-200

*strong acids pH 1-4:*

*fittings* C-010R, C-220, P-100, P-210

*pumps* A-040, C-010R, C-220, P-100, P-210

*strong alkali pH 10-13:*

*fittings* C-010R, C-210, P-100

*pulp pumps* A-010, A-040, C-010, C-010R, P-100, P-200

*white lye pumps* A-010, A-040, C-210, P-010, P-200

*black lye pumps* C-210, P-200, P-210

*green lye pumps* C-010, C-210, P-200

*bleaching lye pumps* P-010, P-100, P-200, P-210

*chlorine pumps* P-010, P-100, P-200, P-210

*soda, sulfite and bisulfite* C-010R, P-010, P-200

*concentrate paste pump* C-010, C-010R, P-010, P-100

*chamber acid pumps* P-010, P-100, P-200

*hydraulic pumps* P-010, P-200

*hydrobeaters* A-010, C-010, P-010S, P-200

*refiners* C-010, C-200, P-100, P-200

*evaporating pans* C-210, P-010, P-200

*lime pump* C-210, P-200

*caustic* P-100, P-200

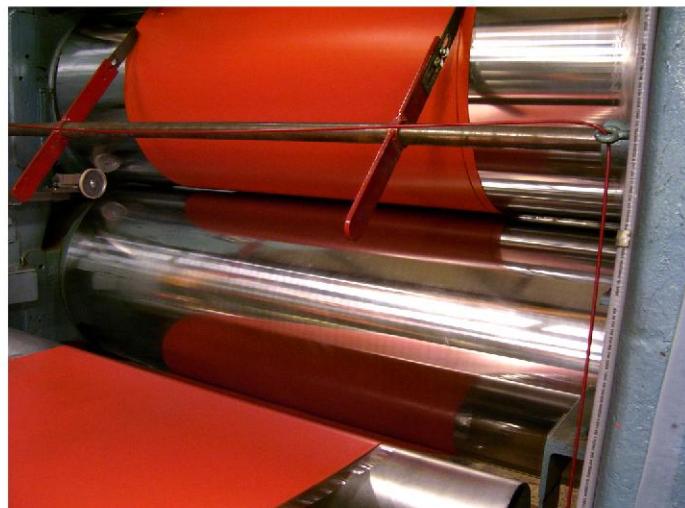
*press defibrator* A-010, A-040, P-100

*mixer, bleaching tank* P-010, P-100, P-200

*drier rolls* P-010, P-100

*cancellers* P-010S

*veneer press* C-010, P-200



## Rubber Production

*crushers and mills:*

C-200R

N-010, P-100, P-200

*steam branch tube*

C-010R, P-100

*water branch tube*

N-010, P-100, P-200

*calanders:*

A-010, C-200, P-010, P-200

*steam branch tube*

C-010R, P-100

*water branch tube*

N-010, P-100, P-200

*air compressors*

A-010, C-200, P-010, P-200

*steam fittings:*

*temperature less than +260 °C* C-010R, C-210, C-210M, P-010, P-100

*temperature more than +260 °C* C-010R, C-210, C-210M

*solvent pumps*

C-010, C-210, P-200

*mixers*

A-010, A-040, P-010, P-210

*devulcanizers*

C-210M

# Application

## Food Industry

air compressors  
 food rotary pump  
 food piston pumps  
 ammonia compressors  
 oil compressors  
 oil pumps  
 ammonia valves  
 liquid ammonia pumps  
 grain syrup pumps  
 mixers  
 acid pumps  
 salt pumps  
 beer pumps  
 milk pumps  
 raw beer pump  
 cod-liver oil pump  
 caustic pumps  
 flushing pump  
 oil pumps  
 sludge pumps  
 alcali flushing pumps  
 lye pumps  
 hexanes pumps  
 cooker and cooking kettle  
 bottle washing  
 alcohol pumps  
 rotary dryer  
 evaporating drum driers

*A-040, C-210, P-100, P-200  
 P-010, P-100, N-001, N-010  
 A-010P, A-040, P-010, P-100  
 C-210  
 A-010, A-030, P-200  
 A-040, C-210, P-010, P-200  
 P-010, P-100, C-210  
 C-010, C-210, P-010  
 P-010, P-100  
 P-010, P-100  
 A-010, A-030, P-010, P-200  
 P-010, P-100  
 P-010, P-100  
 P-010, P-100  
 P-010, P-100, P-200  
 A-040, P-010, N-010  
 A-040, P-010, P-200  
 P-010, P-100, P-200  
 P-010, P-100, A-040  
 A-010, A-040, P-210  
 P-010, P-200  
 P-010, P-200  
 A-040, C-010, C-210  
 P-100, A-040  
 A-010, P-010, P-200  
 P-010, P-100  
 P-010, A-040  
 P-010, P-100, P-010S*



## Sugar Industry

*alkali flushing pump  
 acid flushing pump  
 aqueous suspension pumps  
 syrup pumps  
 water condensate pumps  
 pickle pumps  
 refiner pumps  
 melting pumps  
 clarified mortar pumps  
 aerated juice pumps  
 rotary apparatus pumps  
 filtered sediment pumps  
 lime milk pumps  
 carbonation sludge pumps  
 acid pumps  
 evaporating apparatus pumps  
 melting mixers  
 centrifugal mixers  
 chilling machine sealant  
 centrifugal mixer sealant*

*C-200, P-010, P-100, P-200  
 A-040, C-010, C-210, P-010  
 P-100, P-200, N-010  
 P-010, P-100, P-210  
 A-010P, C-010, C-200, P-100  
 A-040, P-010, P-100  
 C-210, P-010, P-100  
 C-210, P-010, P-100  
 C-010, P-010, P-100, P-200  
 A-010, A-040, P-010, P-200  
 A-010P, A-020, A-030, P-010  
 A-010, A-010P, A-020, A-030  
 P-010, P-200  
 A-010, A-020, C-010  
 P-010, P-100, P-200  
 P-010, P-100, P-200  
 C-200, P-010, P-200  
 C-200, P-010, P-100  
 A-010, A-040, P-100  
 A-010, A-010P, P-100*

# Application

## Water-supply and Sewerage

*sewage disposal plant:*

*chlorine pumps* P-010, P-100, P-200, P-210

*alkali* P-010, P-100, P-200

*acid* P-010, P-100

*water valves* C-200, C-200R, C-210M, P-100

*dirt collector pumps:* P-010, P-100, P-200

*acid* P-010, P-100, P-200

*alkali* P-010, P-100, P-200

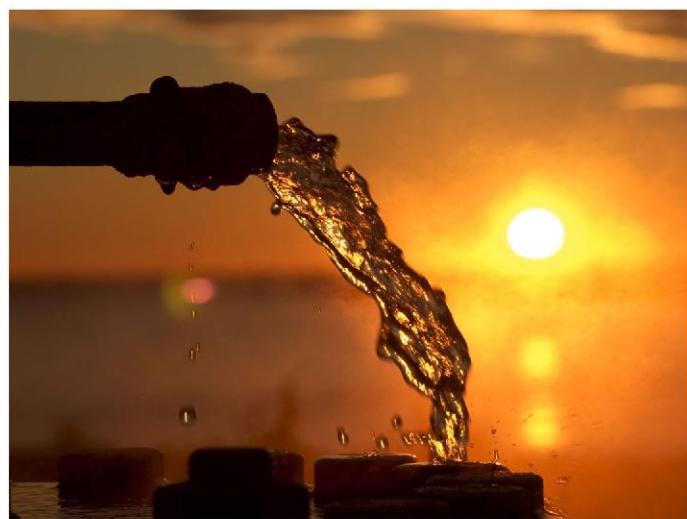
*water gate* N-001, N-010, C-010, C-210, P-100

*water-supply systems:* P-010, P-100, N-001, N-010

*piston pumps* P-100, P-200, N-001, N-010

*rotary pumps* A-010, A-020, A-030, A-040

*fecal pumps*



## Shipbuilding

*condensate pumps* C-010, C-210, P-200

*transfer pumps:* P-010, P-100, P-200

*chemicals* C-010, P-100, G-010, N-010

*neutral medium* C-010, C-210, P-100, P-200, N-010

*extraction pumps* P-010, N-001, N-010

*fresh water pumps* C-010, C-200, C-210

*boiler feed-pumps* A-010, A-030, N-001, N-010

*sea water pumps* C-010, P-100, P-200

*hydraulic pumps* C-010, C-210, P-010

*bilge pumps* P-100, P-200, A-030, A-040

*fire-pumps* A-030, C-210, P-010

*fuel-oil pumps* P-010, P-200, C-200, A-040

*steam system:* C-010, C-210, C-210M

*fitting (less than +260 °C)* C-210, C-210M

*fitting (more than +260 °C)*



## Cement and asphalt production mineral resource industry

*air compressors* P-100, P-200

*bitumen pumps* C-200, P-200

*bitumen mixes* C-210, P-010S

*mud pumps* A-030, A-040, P-100

*piston scum pumps* P-010, P-200

*steam pumps* C-010, C-210

*centrifugals* A-010, A-020, A-030, A-040

*acid pumps* P-010, P-100, P-200

*phosphate rotary pumps* A-010, A-040, P-100

*kaolin clay suspension pumps* A-010, A-040, P-010, P-100

*piston pumps for pulp* C-010, P-210

*sweet-water pumps* A-010, A-040, P-100

*fuel pumps* C-200, P-100, P-200