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ON-LINE RECOGNITION OF DEVELOPING CONTROL CHART PATTERNS

AMIRAH MUHAMMAD IMRAN

A thesis submitted in fulfilment of the
requirements for the award of the degree of
Bachelor of Computer Science (Computer Networks & Security)

School of Computing
Faculty of Engineering
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MAY 2019

DECLARATION

I declare that this thesis entitled *"On-Line Recognition of Developing Control Chart Patterns"* is the result of my own research except as cited in the references. The thesis has not been accepted for any degree and is not concurrently submitted in candidature of any other degree.

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DEDICATION

This thesis is dedicated to my father, who taught me that the best kind of knowledge to have is that which is learned for its own sake. It is also dedicated to my mother, who taught me that even the largest task can be accomplished if it is done one step at a time.

ACKNOWLEDGEMENT

In preparing this thesis, I was in contact with many people, researchers, academicians, and practitioners. They have contributed towards my understanding and thoughts. In particular, I wish to express my sincere appreciation to my main thesis supervisor, Professor Dr. XX, for encouragement, guidance, critics and friendship. I am also very thankful to my co-supervisor Professor Dr YY and Associate Professor Dr. ZZZ for their guidance, advices and motivation. Without their continued support and interest, this thesis would not have been the same as presented here.

My fellow student should also be recognised for their support. My sincere appreciation also extends to all my colleagues and others who have provided assistance at various occasions. Their views and tips are useful indeed. Unfortunately, it is not possible to list all of them in this limited space. I am grateful to all my family member.

ABSTRACT

The purpose of this study is to investigate the application of genetic algorithm (GA) in modelling linear and non-linear dynamic systems and develop an alternative model structure selection algorithm based on GA. Orthogonal least square (OLS), a gradient descent method was used as the benchmark for the proposed algorithm. A model structure selection based on modified genetic algorithm (MGA) has been proposed in this study to reduce problems of premature convergence in simple GA (SGA). The effect of different combinations of MGA operators on the performance of the developed model was studied and the effectiveness and shortcomings of MGA were highlighted. Results were compared between SGA, MGA and benchmark OLS method. It was discovered that with similar number of dynamic terms, in most cases, MGA performs better than SGA in terms of exploring potential solution and outperformed the OLS algorithm in terms of selected number of terms and predictive accuracy. In addition, the use of local search with MGA for fine-tuning the algorithm was also proposed and investigated, named as memetic algorithm (MA). Simulation results demonstrated that in most cases, MA is able to produce an adequate and parsimonious model that can satisfy the model validation tests with significant advantages over OLS, SGA and MGA methods. Furthermore, the case studies on identification of multivariable systems based on real experiment t al data from two systems namely a turbo alternator and a continuous stirred tank reactor showed that the proposed algorithm could be used as an alternative to adequately identify adequate and parsimonious models for those systems. Abstract must be bilingual. For a thesis written in Bahasa Melayu, the abstract must first be written in Bahasa Melayu and followed by the English translation. If the thesis is written in English, the abstract must be written in English and followed by the translation in Bahasa Melayu. The abstract should be brief, written in one paragraph and not exceed one (1) page. An abstract is different from synopsis or summary of a thesis. It should states the field of study, problem definition, methodology adopted, research process, results obtained and conclusion of the research. The abstract can be written using single or one and a half spacing. Example can be seen in Appendix 1 (Bahasa Melayu) and Appendix J (English).

ABSTRAK

Kajian ini dilakukan bertujuan mengkaji penggunaan algoritma genetik (GA) dalam pemodelan sistem dinamik linear dan tak linear dan membangunkan kaedah alternatif bagi pcmilihan struktur model menggunakan GA. Algorithma kuasa dua terkecil ortogon (OLS), satu kaedah penurunan kecerunan digunakan sebagai bandingan bagi kaedah yang dicadangkan. Pcmilihan struktur model mengunakan kaedah algoritma genetik yang diubahsuai (MGA) dicadangkan dalam kajian ini bagi mengurangkan masalah konvergens pramatang dalam algoritma genetik mudah (SGA). Kesan penggunaan gabungan operator MGA yang berbeza ke atas prestasi model yang terbentuk dikaji dan keberkesanan serta kekurangan MGA diu t arakan. Kajian simulasi dilakukan untuk membanding SGA, MGA dan OLS. Dengan meggunakan bilangan parametcr dinamik yang setara kajian ini mendapati, dalam kebanyakan kes, prestasi MGA adalah lebih baik daripada SGA dalam mencari penyelesaian yang berpotensi dan lebih berkebolehan daripada OLS dalam menentukan bilangan sebutan yang dipilih dan ketcpatan ramalan. Di samping itu, penggunaan carian tcmpatan dalam MGA untuk menambah baik algorithma tersebut dicadang dan dikaji, dinamai sebagai algoritma mcmetic (MA). Hasil simulasi menunjukkan, dalam kebanyakan kes, MA berkeupayaan menghasilkan model yang bersesuaian dan parsimoni dan mcmenuhi ujian pengsahihan model di samping mcmperolehi beberapa kelebihan dibandingkan dengan kaedah OLS, SGA dan MGA. Tambahan pula, kajian kes untuk sistcm berbilang pcmbolehubah menggunakan data eksperimental sebenar daripada dua sistem iaitu sistem pengulang-alik turbo dan reaktor teraduk berterusan menunjukkan algoritma ini boleh digunakan sebagai alternatif untuk mcmperolehi model termudah yang memadai bagi sistcm tersebut.

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LIST OF ABBREVIATIONS

ANN	-	Artificial Neural Network
GA	-	Genetic Algorithm
PSO	-	Particle Swarm Optimization
MTS	-	Mahalanobis Taguchi System
MD	-	Mahalanobis Distance
TM	-	Taguchi Method
UTM	-	Universiti Teknologi Malaysia
XML	-	Extensible Markup Language
ANN	-	Artificial Neural Network
GA	-	Genetic Algorithm
PSO	-	Particle Swarm Optimization

LIST OF SYMBOLS

δ	-	Minimal error
D, d	-	Diameter
F	-	Force
v	-	Velocity
p	-	Pressure
I	-	Moment of Inersia
r	-	Radius
Re	-	Reynold Number

LIST OF APPENDICES

CHAPTER 1

INTRODUCTION

1.1 Introduction

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar. *"For the first paragraph, use 'Para 2 lines' style"*

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1.2 Problem Background

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1.3 Project Aim

Project aim shows what you plan to achieve in one sentence.

1.4 Project Objectives

The objectives of the project are:

(a) To estimate the parameters

(b) Item 1

(c) Item 2

(d) To define the best parameter estimate.

1.5 Project Scope

The scopes of the project are:

(e) Scope 1

(f) Scope 2

1.6 Project Importance

Themes and styles also help keep your document coordinated. When you click Design and choose a new Theme, the pictures, charts, and SmartArt graphics change to match your new theme. When you apply styles, your headings change to match the new theme. Save time in Word with new buttons that show up where you need them. To change the way a picture fits in your document, click it and a button for layout options appears next to it. When you work on a table, click where you want to add a row or a column, and then click the plus sign.

1.7 Report Organization

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CHAPTER 2

LITERATURE REVIEW

2.1 Introduction

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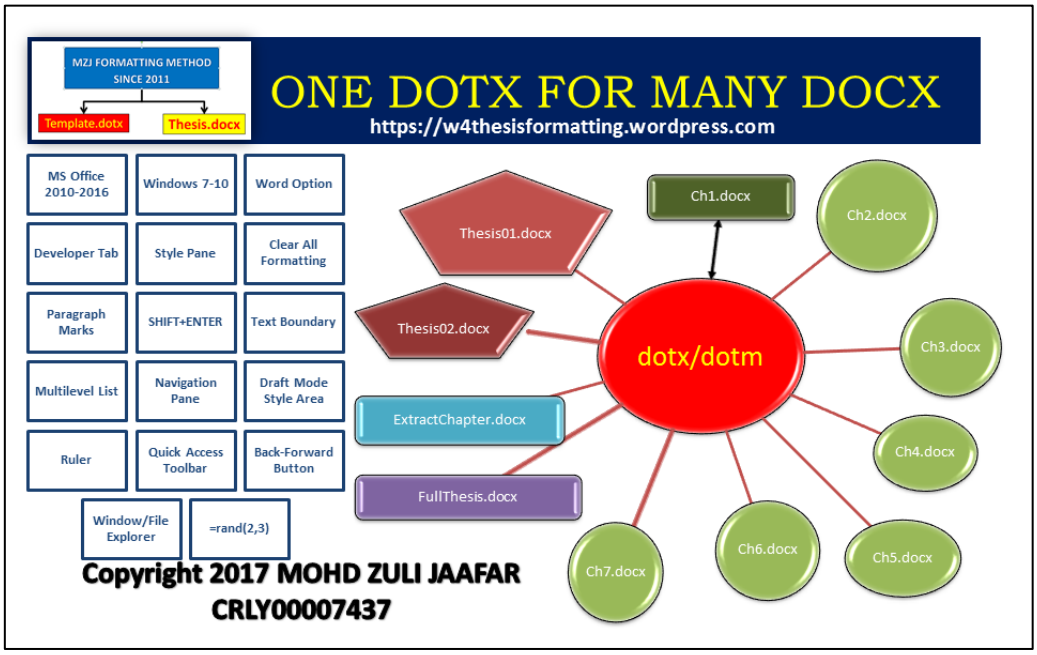

Figure 2.1 Continuous variability reduction using SPC chart (Revelle and Harrington, 1992)

Table 2.1 Example Repeated Header Table

Title	Title	Title	Title

Table 2.2 Regression analysis for the results of preliminary feature screening

Table 2.3 Estimated effects and regression coefficients for the recogniser's performance (reduced model)

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

2.2 Case Study (If any)

Study of domain from general to specific, related studies, a description of the identified problem.

2.2.1 Company Organization Structure

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2.2.2 Manual Operation

After deliberating on doctoral education in Australia in the 1990s, one observer I Australia writes:

> The lack of any significant formal course work within our Ph.D. and master degrees by research has continued for three decades. The focus of our Ph.D. research type degrees continues to be the research project, and this is almost the only medium by which education is accomplished.
>
> (Stranks, 1984:171)

2.3 Current System Analysis

Study of theory/algorithm/method that can contribute towards solving the problem, Justification of chosen theory/algorithm/method, Every sub-topic within the domain must have a review.

$$y = mx + c \tag{2.1}$$

To change the way a picture fits in your document, click it and a button for layout options appears next to it. When you work on a table, click where you want to add a row or a column, and then click the plus sign. Reading is easier, too, in the new Reading view. You can collapse parts of the document and focus on the text you want. If you need to stop reading before you reach the end, Word remembers where you left off - even on another device. Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that

complement each other. For example, you can add a matching cover page, header, and sidebar.

2.4 Comparison between existing systems

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

2.5 Literature Review of Technology Used

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2.6 Chapter Summary

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

CHAPTER 3

SYSTEM DEVELOPMENT METHODOLOGY

3.1 Introduction

On the Insert tab, the galleries include items that are designed to coordinate with the overall look of your document. You can use these galleries to insert tables, headers, footers, lists, cover pages, and other document building blocks. When you create pictures, charts, or diagrams, they also coordinate with your current document look. You can easily change the formatting of selected text in the document text by choosing a look for the selected text from the Quick Styles gallery on the Home tab.

3.2 Methodology Choice and Justification

On the Insert tab, the galleries include items that are designed to coordinate with the overall look of your document. You can use these galleries to insert tables, headers, footers, lists, cover pages, and other document building blocks. When you create pictures, charts, or diagrams, they also coordinate with your current document look. You can easily change the formatting of selected text in the document text by choosing a look for the selected text from the Quick Styles gallery on the Home tab.

3.3 Phases of the Chosen Methodology

On the Insert tab, the galleries include items that are designed to coordinate with the overall look of your document. You can use these galleries to insert tables, headers, footers, lists, cover pages, and other document building blocks. When you create pictures, charts, or diagrams, they also coordinate with your current document

look. You can easily change the formatting of selected text in the document text by choosing a look for the selected text from the Quick Styles gallery on the Home tab.

3.4 Technology Used Description

On the Insert tab, the galleries include items that are designed to coordinate with the overall look of your document. You can use these galleries to insert tables, headers, footers, lists, cover pages, and other document building blocks.

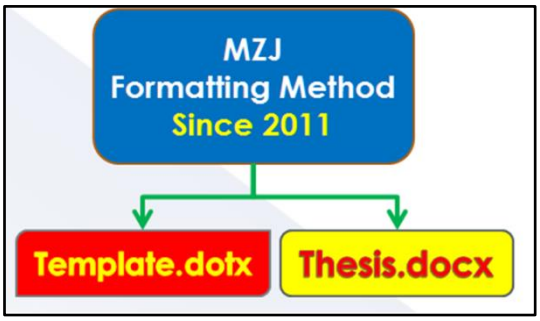

Figure 3.1 Example of Formatting Method

3.5 System Requirement Analysis

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3.6 Chapter Summary

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

CHAPTER 4

REQUIREMENT ANALYSIS AND DESIGN

4.1 Introduction

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4.2 Requirement Analysis

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document.

4.3 Project Design

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document.

4.4 Database Design

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document.

4.5 Interface Design

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document.

4.6 Chapter Summary

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document.

Table 4.1 Regression analysis for the results of preliminary feature screening

Title	Title	Title	Title	Title	Title	Title

CHAPTER 5

IMPLEMENTATION AND TESTING

5.1 Introduction

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5.2 Coding of System Main Functions

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5.3 Interfaces of System Main Functions

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5.4 Testing

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5.4.1 Black box Testing

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5.4.1.1 System Flow

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5.4.1.2 Input Output Verification

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5.4.1.3 Error Messages

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5.4.2 White box Testing

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5.4.3 User Testing

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5.5 Chapter Summary

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

CHAPTER 6

CONCLUSION

6.1 Introduction

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

6.2 Achievement of Project Objectives

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6.3 Suggestions for Future Improvement

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Appendix A Mathematical Proofs

Video provides a powerful way to help you prove your point. When you click Online Video, you can paste in the embed code for the video you want to add. You can also type a keyword to search online for the video that best fits your document. To make your document look professionally produced, Word provides header, footer, cover page, and text box designs that complement each other. For example, you can add a matching cover page, header, and sidebar.

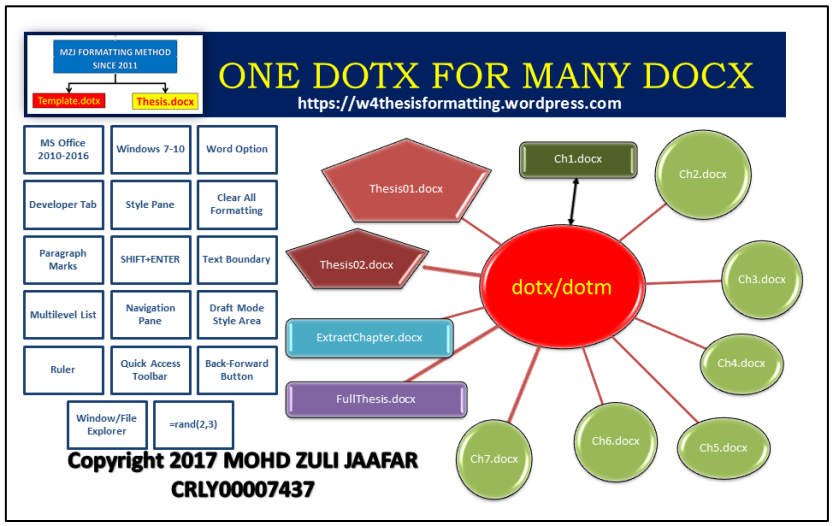

Figure A.1 xxxxxxxxxxxxxxx

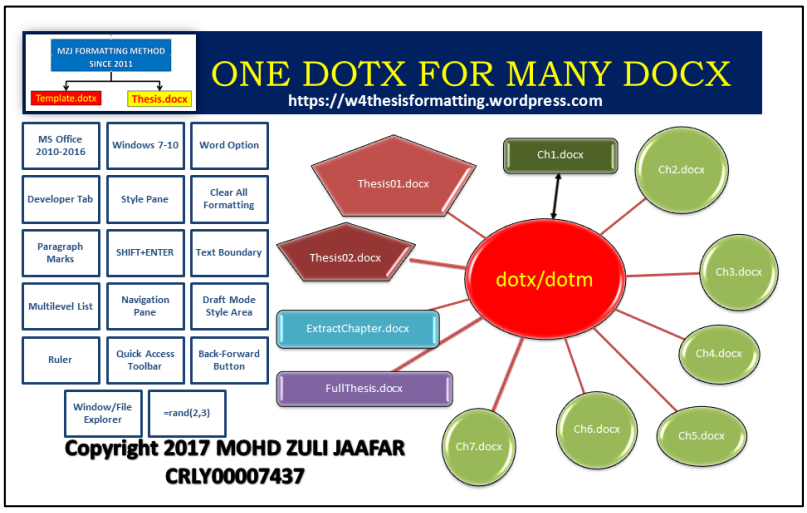

Figure A.2 xxxxxxxxxxxxxx

Table A.1 Example Repeated Header Table

Title	Title	Title	Title

Appendix B Psuedo Code

Appendix C Time-series Results Long