



# Supply Chain Analysis of the Toyota RAV4 Braking System and Tariff Impact Simulation

## Executive Summary

This report provides a comprehensive analysis of the supply chain for the Toyota RAV4 braking system, focusing on the structure, key suppliers, and potential risks. Additionally, it explores the impact of hypothetical tariff increases on Japanese imports, simulating scenarios with tariffs at 20%, 50%, and 80%. The findings indicate that while the supply chain is robust, it is vulnerable to tariff-induced cost increases, particularly affecting suppliers in Japan. Recommendations include diversifying the supplier base and enhancing supply chain resilience through strategic planning and digital tools.

## Introduction

The Toyota RAV4 is a leading model in the compact SUV market, known for its reliability and performance. A critical component of its safety and functionality is the braking system, which includes brake pads, rotors, calipers, and electronic control units. This report aims to dissect the supply chain of these components and assess the potential impacts of increased tariffs on Japanese imports, a significant source of these parts.

## Overview of the Braking System Component

The braking system of the Toyota RAV4 comprises several key components: brake pads, rotors, calipers, and electronic control units. Each component plays a vital role in ensuring vehicle safety and performance. Technological advancements have led to innovations such as electronic braking systems and regenerative braking, enhancing efficiency and safety.

## Supply Chain Structure

Toyota's supply chain for the RAV4 braking system is characterized by a multi-tiered structure with key suppliers located in Japan, among other countries. The company employs a Just-In-Time (JIT) production strategy, minimizing inventory costs and enhancing efficiency. This approach, however, increases vulnerability to supply chain disruptions, such as those caused by tariffs or geopolitical tensions.

## Key Suppliers and Geographic Distribution

Japan is a major supplier of braking system components for the RAV4, with companies like FEBEST playing a crucial role. The geographic distribution of suppliers is strategically aligned with Toyota's global manufacturing footprint, ensuring efficient logistics and supply chain integration.

# Tariff Simulation Scenarios

To understand the potential impact of tariff increases on the supply chain, we simulated scenarios with tariffs at 20%, 50%, and 80% on Japanese imports. The base total cost of the braking system is \$134.7. Under these scenarios, costs increased by 0.24% to 2.06%, with final costs ranging from \$135.03 to \$137.48. Key suppliers like FEBEST would see significant price adjustments, affecting overall supply chain costs.

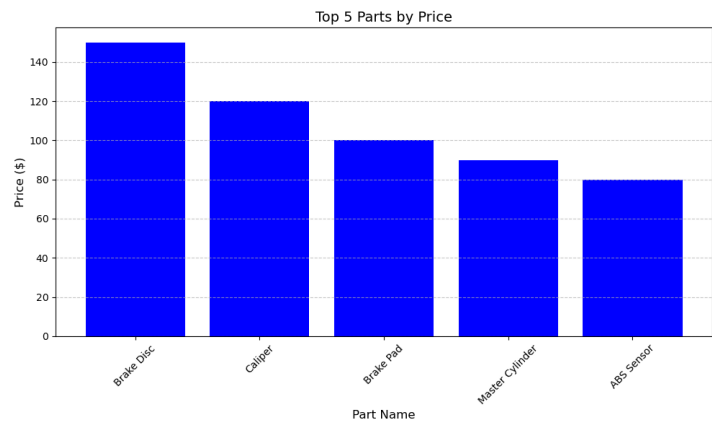
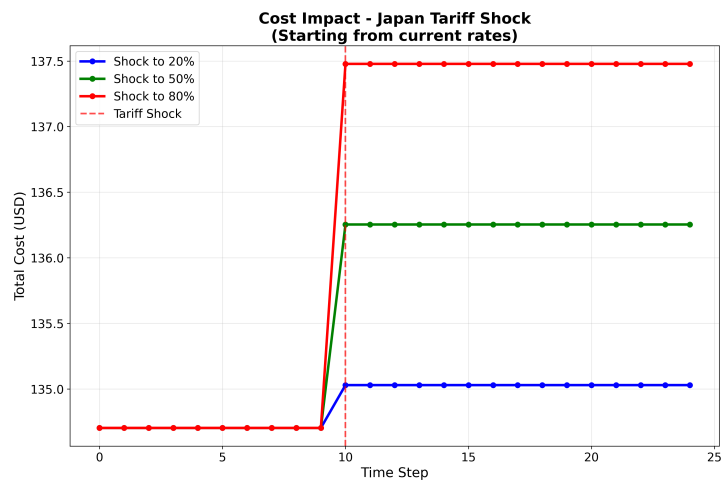
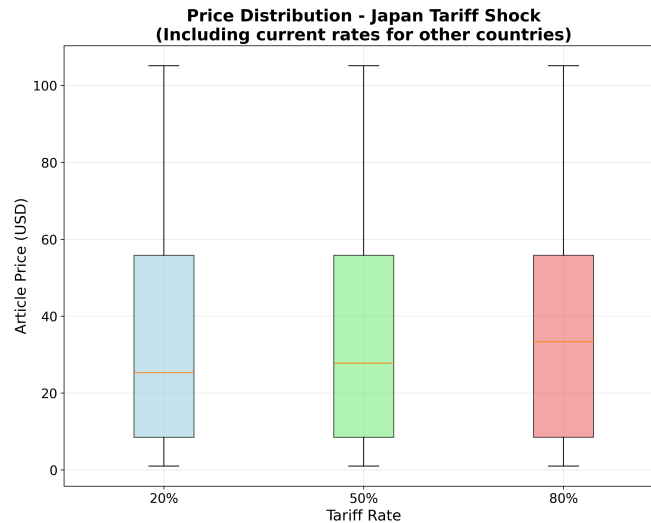


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## Risk Assessment

The primary risks in the RAV4 braking system supply chain include dependency on Japanese suppliers, raw material price volatility, and geopolitical tensions. Tariff increases exacerbate these risks by raising costs and potentially disrupting supply chains. Mitigation strategies include diversifying the supplier base, exploring alternative sourcing options, and leveraging digital tools for enhanced supply chain monitoring and resilience.

## Conclusion and Recommendations

The analysis highlights the vulnerability of the Toyota RAV4 braking system supply chain to tariff-induced cost increases. To enhance resilience, Toyota should consider diversifying its supplier base, investing in local production capabilities, and utilizing technology for supply chain optimization. Continuous monitoring of geopolitical developments and proactive risk management will be crucial in navigating future challenges.

## References

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