

# Supply Chain Analysis of the Toyota RAV4 Braking System

## **Executive Summary**

This report provides a comprehensive analysis of the supply chain for the Toyota RAV4 braking system, focusing on the structure, key suppliers, and potential impacts of tariff changes. The braking system is a critical component of vehicle safety and performance, comprising brake pads, rotors, calipers, and electronic control units. The supply chain is predominantly supported by suppliers from Germany and Denmark. A tariff shock simulation was conducted to assess the impact of potential tariff increases on Japanese imports, revealing cost increases ranging from 0.24% to 2.06%. Recommendations include diversifying the supplier base and enhancing supply chain resilience.

#### Introduction

The Toyota RAV4 is a leading model in the automotive market, known for its reliability and performance. The braking system is a vital component, ensuring vehicle safety and efficiency. This report aims to analyze the supply chain of the RAV4 braking system and evaluate the impact of potential tariff changes on its components.

## **Overview of the Braking System Component**

The braking system of the Toyota RAV4 includes several key components: brake pads, rotors, calipers, and electronic control units. Each component plays a crucial role in the overall functionality of the braking system. Recent advancements in braking technology have focused on improving performance through new materials and integrated systems.

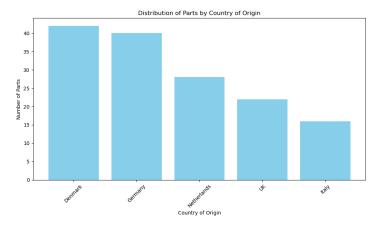
## **Supply Chain Structure**

The supply chain for the Toyota RAV4 braking system is characterized by a diverse range of suppliers, primarily from Germany and Denmark. Key components such as brake pads and discs are sourced from Germany, while calipers and accessory kits are sourced from Denmark. Toyota employs a Just-In-Time (JIT) production strategy, minimizing inventory costs and enhancing efficiency. The multi-tiered supply chain network involves complex logistics to ensure timely delivery of components to assembly plants.

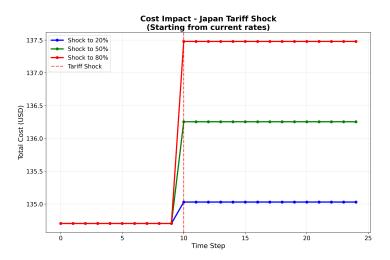
#### **Tariff Simulation Scenarios**

The tariff shock simulation assessed the impact of potential tariff increases on Japanese imports of braking system components. Three scenarios were tested with tariff rates of 20%, 50%, and 80%. The

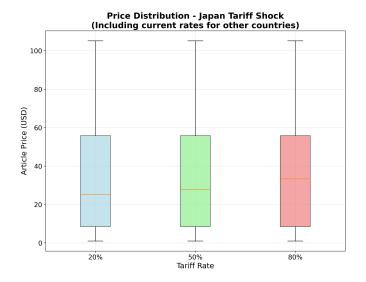
results indicated cost increases of 0.24%, 1.15%, and 2.06% respectively. The simulation highlighted the vulnerability of key suppliers such as FEBEST, with significant price adjustments under higher tariffs.



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cost\_progression\_japan\_20250723\_182040



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#### **Risk Assessment**

The braking system supply chain faces several risks, including dependency on Japanese suppliers, raw material price volatility, and geopolitical tensions. The potential impact of tariffs on supply chain stability and cost is significant. Strategies for risk mitigation include diversifying the supplier base, increasing local sourcing, and utilizing digital tools to enhance supply chain resilience.

## **Conclusion and Recommendations**

The analysis of the Toyota RAV4 braking system supply chain and tariff simulations reveals potential vulnerabilities and cost implications. To mitigate risks, Toyota should consider diversifying its supplier base, increasing local sourcing, and investing in digital supply chain management tools. Future research should focus on monitoring supply chain dynamics and exploring alternative sourcing strategies.

#### References

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