

- A) Weld CLB1_001 to CLB1_006
- B) Weld CLB1_007, CLB1_010; CLB1_012 to CLB1_005
- C) Weld CLB1_011 to CLB1_005
- D) Weld CLB1_006 to CLB1_005
- E) Weld one CLB1_005 to the other
- F) Weld CLB1_003, CLB1_004 to CLB1_001
- G) Weld CLB1_009 to CLB1_002
- H) Weld CLB1_001, CLB1_003, CLB1_004 to CLB1_002
- I) Weld CLB1_005 to CLB1_001

TOTAL WEIGHT=		214.0	Kg	TREATMENT:	YELLOW BX0074		NOTE:	
Position / Name	Qty.	Typology		Length	Width	Thk.	Material	Weight Kg
CLB1_012	4	PLATE		60.0	310.0	6.0	S235JR	0.8
CLB1_011	10	PLATE		30.0	1210.0	6.0	S235JR	1.7
CLB1_010	4	ISA 40X40X4		1210.0	30.0	4.0	S235JR	2.2
CLB1_009	1	ROUND IS 50		75.0	50.0	50.0	S235JR	1.0
CLB1_008	2	PLATE		120.0	120.0	25.0	S235JR	2.3
CLB1_007	2	TUBE IS ϕ 125*5.4		139.7	139.7	16.0	S235JR	0.3
CLB1_006	2	ISM C 200		310.0	200.0	75.0	S235JR	6.3
CLB1_005	2	BENT PLATE		1240.0	620.8	6.0	S235JR	36.2
CLB1_004	2	PLATE		81.4	310.0	8.0	S235JR	1.6
CLB1_003	2	PLATE		570.0	80.0	6.0	S235JR	1.9
CLB1_002	1	PLATE		570.0	570.0	25.0	S235JR	62.2
CLB1_001	1	PLATE		394.0	394.0	20.0	S235JR	24.7