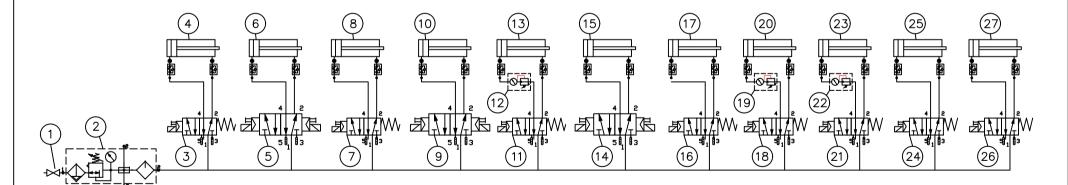
Concealed valve assembly machine pneumatic circuit(S3)

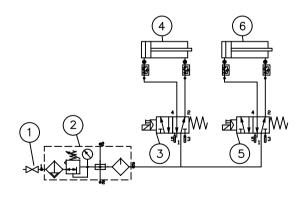
Parts List				
NO.	Parts Name	specifition	Q'ty	Factory
1	Rotary relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	O ring pick and place Salenoid valve	TV2510-DC24V	1	DOYO
4	0-ring pick and place cylinder	MCGB-03-12-10	1	Mindman
5	O-ring pick-and-place shift Solenoid valve	TV2520-DC24V	1	DOYO
6	0-ring pick-and-place shift cylinder	MCMA-11-20-50-A-N	1	Mindman
7	0-ring take-up Solenoid valve	TV2510-DC24V	1	DOYO
8	0-ring take-up cylinder	MCJA-11-25-25M	1	Mindman
9	0-ring take-out displacement Salenoid valve	TV2520-DC24V	1	DOYO
10	0-ring take-aut displacement cylinder	MCMA-11-25-150-A-N	1	Mindman
11	0-ring pushes Solenoid valve	TV2520-DC24V	1	DOYO
12	O-ring pushes the Pressure regulating valve	AR20K-02BG	1	DOYO
13	0-ring pushes the cylinder	MCMA-11-25-50-A-N	1	Mindman
14	0-ring shifting Solenoid	₩2520-DC24V	1	DOYO

Parts List				
NO.	Parts Name	specifition	Q'ty	Factory
15	0-ring shift	inigJac-ylin-deer-125M	1	Mindman
16	Fixture upper and lower Salenoid valve	TV2510-DC24V	1	DOYO
17	Fixture upper and lower cylinder	MXS16-50A-M9BL	1	SMC
18	0-ring guide Solenoid valve	TV2510-DC24V	1	DOYO
19	0-ring guide Pressure regulating valve	AR20K-02DG	1	SMC
20	0-ring guide cylinder	MCJA-11-25-25M	1	Mindman
21	0-ring pressed Solenoid valve	TV2510-DC24V	1	DOYO
22	0 -ring pressed Pressure regulating valve	AR20K-02DG	1	SMC
23	0-ring pressed cylinder	MXS-12L-40A-M9BL	1	SMC
24	Valve stem pressing Solenoid valve	TV2510-DC24V	1	DOYO
25	Valve stem pressing cylinder	MCMA-11-32-75-A-N-FA	1	Mindman
26	0-ring two-stage Solenoid valve	TV2510-DC24V	1	DOYO
27	0-ring two-stage cylinder	MCMA-11-32-75-A-N-FA	1	Mindman
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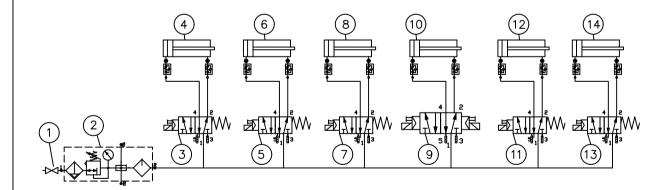
Concealed valve assembly machine pneumatic circuit(S4)

Parts List					
NO.	Parts Name	specifition	Q'ty	Factory	
1	Rotary relief valve	3/4"	1	SMC	
2	F.R.L	AC40A-06DG-A	1	SMC	
3	0-ring detection Solenoid valve	TV2510-DC24V	1	DOYO	
4	0-ring detection cylinder	MCGD-03-20-50	1	Mindman	
5	Valve stem pressing Solenoid valve	TV2510-DC24V	1	DOYO	
6	Valve stem pressing cylinder	MCMA-11-20-75-A-N-FA	1	Mindman	



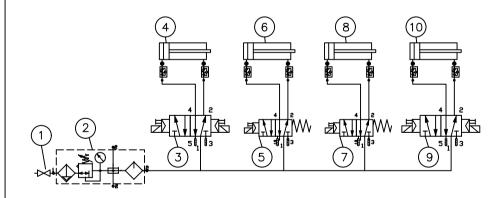
Concealed valve assembly machine pneumatic circuit(S5)

	Parts List				
NO.	Parts Name	specifition	Q'ty	Factory	
1	Rotary relief valve	3/4"	1	SMC	
2	F.R.L	AC40A-06DG-A	1	SMC	
3	0-ring blocking Solenoid valve	TV2510-DC24V	1	DOYO	
4	0-ring blocking cylinder	MCFA-11-10-10M-K	1	Mindman	
5	0-ring throttle Solenoid valve	TV2510-DC24V	1	DOYO	
6	0-ring throttle cylinder	MXH16-40-M9BL	1	SMC	
7	0-ring upper and lower Solenoid valve	TV2510-DC24V	1	DOYO	
8	0-ring upper and lower cylinder	MCGD-03-25-75	1	Mindman	
9	0-ring moving cylinder Salenoid valve	TV2520-DC24V	1	DOYO	
10	0-ring moving cylinder	MCMA-11-25-100-A-N	1	Mindman	
11	0 ring open Solenoid valve	TV2510-DC24V	1	DOYO	
12	0-ring open cylinder	MCHG2-50M-RK_2	1	Mindman	
13	0-ring pressed cylinder	TV2510-DC24V	1	DOYO	
14	0-ring pressed cylinder	MCJA-11-40-15M	1	Mindman	



Concealed valve assembly machine pneumatic circuit(S7)

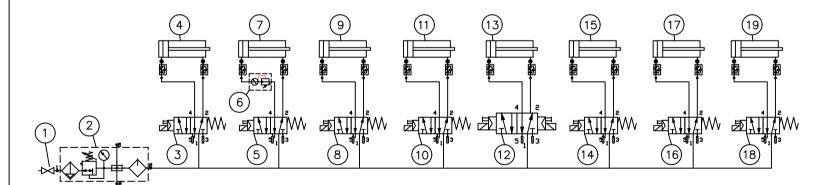
Parts List					
NO.	Parts Name	specifition	Q'ty	Factory	
1	Rotary relief valve	3/4"	1	SMC	
2	F.R.L	AC40A-06DG-A	1	SMC	
3	Rotory table support Solenoid valve	TV2520-DC24V	1	DOYO	
4	Rotary table support cylinder	MCJA-11-32-20M	1	Mindman	
5	Rubber pad throttle Salenoid valve	TV2510-DC24V	1	DOYO	
6	Rubber pad throttle cylinder	MXH16-40-M9BL	1	SMC	
7	Rubber pad up and down cylinder	TV2510-DC24V	1	DOYO	
8	Rubber pad up and down cylinder	MCGD-03-20-75	1	Mindman	
9	Rubber pad shifting cylinder	TV2520-DC24V	1	DOYO	
10	Rubber pad shifting cylinder	MCMA-11-25-100-A-N	1	Mindman	



Concealed valve assembly machine pneumatic circuit(S8)

	Parts List					
NO.	Parts Name	specifition	Q'ty	Factory		
1	Rotary relief valve	3/4"	1	SMC		
2	F.R.L	AC40A-06DG-A	1	SMC		
3	Vote stem charging upper and lower Schemid webe	TV2510-DC24V	1	DOYO		
4	Value stem clamping upper and lower cylinder	MXS16-30B-M9BL	1	SMC		
5	Stem clamping Solenoid valve	TV2510-DC24V	1	DOYO		
6	Stem clamping Pressure regulating valve	AR20K-02BG	1	SMC		
7	Stem clamping cylinder	HDZ20-SB2	1	CHELIC		
8	Copper plug head upper and loaer Schemid whe	TV2510-DC24V	1	DOYO		
9	Copper plug head upper and lower cylinder	MCJA-12-32-50M	1	Mindman		
10	Copper plug clamping Salenaid valve	TV2510-DC24V	1	DOYO		
11	Copper plug clamping cylinder	HDZL20-SB2	1	CHELIC		
12	Copper plug displacement Solenoid valve	TV2520-DC24V	1	DOYO		
13	Copper plug displacement cylinder	MCMB-11-32-50-A	1	Mindman		
14	Lock copper plug Solenoid valve	TV2510-DC24V	1	DOYO		

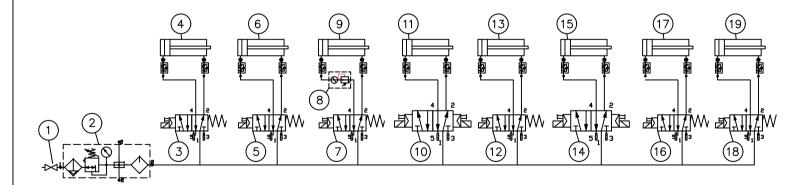
Parts List				
NO.	Parts Name	specifition	Q'ty	Factory
15	Lock copper plug cylinder	MCMA-11-32-75-A-N-FA	1	SMC
16	Valve stem oil filling Solenoid valve	TV2510-DC24V	1	DOYO
17	Valve stem oil filling cylinder	MXS16-50B-M9BL	1	SMC
18	Dosing valve Solenoid valve	TV2510-DC24V	1	DOYO
19	Dosing valve	FA0201	1	YU LIEN



Concealed valve assembly machine pneumatic circuit(S9)

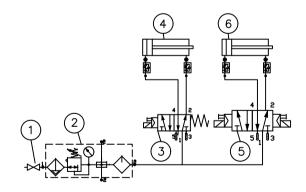
Parts List					
NO.	Parts Name	specifition	Q'ty	Factory	
1	Rotary relief valve	3/4"	1	SMC	
2	F.R.L	AC40A-06DG-A	1	SMC	
3	Vote stem upper and lower cylinder Salesoid votes	TV2510-DC24V	1	DOYO	
4	Valve stem upper and lower cylinder	MCMA-11-32-100-A-N-FA	1	Mindman	
5	Stem clamping cylinder Salenoid valve	TV2510-DC24V	1	DOYO	
6	Stem clamping cylinder	MCMA-11-20-50-A-N	1	Mindman	
7	Value stem pushes out cylinder Solenoid value	TV2510-DC24V	1	DOYO	
8	Vote stem pastes out Pressure regulating value	AR20K-02BG	1	SMC	
9	Valve stem pushes out cylinder	MCGD-03-25-50	1	Mindman	
10	Stern shift cylinder Solenoid valve	TV2520-DC24V	1	DOYO	
11	Stem shift cylinder	MCMB-11-32-50-A	1	Mindman	
12	valve stem blocking Solenoid valve	TV2510-DC24V	1	DOYO	
13	valve stem blocking cylinder	MCJA-12-40-20M	1	Mindman	
14	O-ring before and other oil injection Salemial value	TV2510-DC24V	1	DOYO	

		Parts List			
NO.	Parts Name	specifition	Q't	y Fo	ctory
15	0-ring before and after all injection cylinder	MXS16-50B-M9BL		1	SMC
16	0-ring oil clamping Solenoid valve	TV2510-DC24V		1	DOYO
17	0-ring oil clamping cylinder	HDZL20-SB2		1	CHELIC
18	Dosing valve Solenoid valve	TV2510-DC24V		1	DOYO
19	Dosing valve	FA0201		1	YU LIEN
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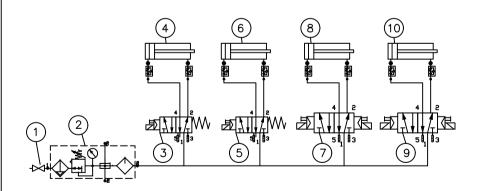
Concealed valve assembly machine pneumatic circuit(S10)

Parts List					
NO.	Parts Name	specifition	Q'ty	Factory	
1	Rotary relief valve	3/4"	1	SMC	
2	F.R.L	AC40A-06DG-A	1	SMC	
3	Value stem pressed into the Salencid value	TV2510-DC24V	1	DOYO	
4	Valve stem pressed into the cylinder	MCGD-03-20-50	1	Mindman	
5	Rotary table support Solenoid valve	TV2520-DC24V	1	DOYO	
6	Rotory table support cylinder	MCMA-11-20-75-A-N-FA	1	Mindman	



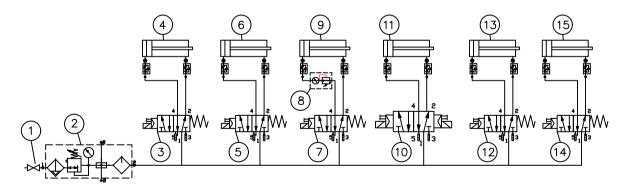
Concealed valve assembly machine pneumatic circuit(S11)

	Parts List					
NO.	Parts Name	specifition	Q'ty	Factory		
1	Rotary relief valve	3/4"	1	SMC		
2	F.R.L	AC40A-06DG-A	1	SMC		
3	Bonnet up and down Solenoid valve	TV2510-DC24V	1	DOYO		
4	Bonnet up and down cylinder	MCMA-11-25-100-A-N-FA	1	Mindman		
5	Bonnet clamping Solenoid valve	TV2510-DC24V	1	DOYO		
6	Bonnet clamping cylinder	HDZ20-SB2	1	氣立可		
7	Bonnet flip cylinder Solenoid valve	TV2520-DC24V	1	DOYO		
8	Bonnet flip cylinder	MCRB-20R	1	Mindman		
9	Bonnet displacement Solenoid valve	TV2520-DC24V	1	DOYO		
10	Bonnet displacement cylinder	MCMB-11-32-50-A	1	Mindman		
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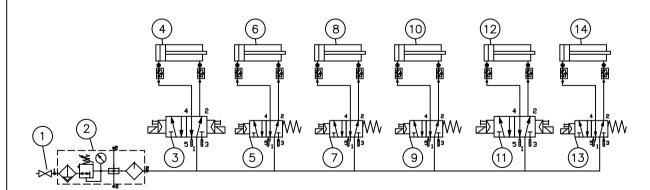
Concealed valve assembly machine pneumatic circuit(S12)

Parts List				
NO.	Parts Name	specifition	Q'ty	Factory
1	Rotary relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Buckle throttle Solenoid valve	TV2510-DC24V	1	DOYO
4	Buckle throttle cylinder	MCJA-11-25-20M	1	Mindman
5	Buckle up and down Solenoid valve	TV2510-DC24V	1	DOYO
6	Buckle up and down cylinder	MCJA-11-32-10M	1	Mindman
7	Buckle clamping Solenoid valve	TV2510-DC24V	1	DOYO
8	Budde damping Pressure regulating valve	AR20K-02BG	1	SMC
9	Buckle clamping cylinder	HDZ16-C-SB2	1	氣立可
10	Buckle rotary Solenoid valve	TV2520-DC24V	1	DOYO
11	Buckle rotary cylinder	CDRB1BW50-100D-M9BL	1	Mindman
12	Buckle pick-and-place Solenoid valve	TV2510-DC24V	1	DOYO
13	Buckle pick-and-place cylinder	MXS16-75-M9BL	1	SMC
14	Stem support Solenoid valve	TV2510-DC24V	1	DOYO
15	Stem support cylinder	MXS16-50-M9BL	1	Mindman



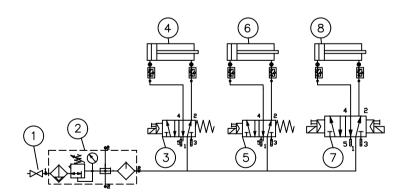
Concealed valve assembly machine pneumatic circuit(S13)

Parts List						
NO.	Parts Name	specifition	Q'ty	Factory		
1	Rotary relief valve	3/4"	1	SMC		
2	F.R.L	AC40A-06DG-A	1	SMC		
3	Rotary table support Solenoid valve	TV2520-DC24V	1	DOYO		
4	Rotary table support cylinder	MCJA-11-32-20M	1	Mindman		
5	Lock screw Solenoid valve	TV2510-DC24V	1	DOYO		
6	Lock screw cylinder	FA-40-75R	1	DOYO		
7	Jacking up Solenoid valve	TV2510-DC24V	1	DOYO		
8	Jacking up cylinder	MCJA-12-32-10	1	Mindman		
9	Feeding screw Solenoid valve	TV2520-DC24V	1	DOYO		
10	Feeding screw throttle	Doble feeding screw throttle standard	1	RISEPOWER		
11	Vote stem clamping treat and near Salemoid value	TV2520-DC24V	1	DOYO		
12	Value stem clamping front and rear cylinder	MXS16-50B-M9BL	1	SMC		
13	Stem clamping cylinder	TV2510-DC24V	1	DOYO		
14	Stem clamping cylinder	HDZL20-SB2	1	CHELIC		



Concealed valve assembly machine pneumatic circuit(S14)

Parts List						
NO.	Parts Name	specifition	Q'ty	Factory		
1	Rotary relief valve	3/4"	1	SMC		
2	F.R.L	AC40A-06DG-A	1	SMC		
3	Good upper and lower Solenoid valve	TV2510-DC24V	1	DOYO		
4	Good upper and lower cylinder	MCGD-03-16-50	1	Mindman		
5	Good product clamping Solenoid valve	TV2510-DC24V	1	DOYO		
6	Good product clamping cylinder	HDZ25-SD2	1	CHELIC		
7	Good shift Solenoid valve	TV2520-DC24V	1	DOYO		
8	Good shift cylinder	MCMA-11-20-150-A-N	1	Mindman		



Concealed valve assembly machine pneumatic circuit(S15)

Parts List						
NO.	Parts Name	specifition	Q'ty	Factory		
1	Rotary relief valve	3/4"	1	SMC		
2	F.R.L	AC40A-06DG-A	1	SMC		
3	Cylinder for NG Solenoid valve	TV2510-DC24V	1	DOYO		
4	Cylinder for NG product	MCMA-11-32-100-A-N-FA	1	Mindman		
5	NG copper plug clamping Salenoid valve	TV2510-DC24V	1	DOYO		
6	NG copper plug clamping cylinder	HDZ25-ST2	1	CHELIC		
7	NG stem clamping Salenoid valve	TV2510-DC24V	1	DOYO		
9	NG stem clamping cylinder	HDZL25-ST2	1	CHELIC		
10	NG bonnet clamping Solenoid valve	TV2520-DC24V	1	DOYO		
11	NG bonnet clamping cylinder	HDZ25-ST2	1	CHELIC		
12	Semi-finished product clamping Sciencial value	TV2510-DC24V	1	DOYO		
13	Semi-finished product clamping cylinder	HDZ25-ST2	1	CHELIC		
14	NG produce displacement Solenoid valve	TV2510-DC24V	1	DOYO		
15	NG produce displacement cylinder	MCMA-11-25-150-A-N-FA	1	Mindman		
16	Stem push Solenoid valve	TV2510-DC24V	1	DOYO		
17	Stem push cylinder	MCGD-03-25-50	1	Mindman		

