	List o	of purchased consumables	
Machine:	Brass insert assembly machine		
Item	Name	Specification	Quantity
18-712-00B			
	Motor	M-5IK40N-CV	1
	Reducer	G-5N6-K	1
	Motor governor	US-5I40A-C	1
	Timing belt	GBN3543GT-150	1
	Time gear	GPA36GT3150-B-N12	2
	Bearing	6001ZZ	2
	Self-aligning ball bearing	1201	2
	Feeding cylinder	CDRQ2BS30-90-M9B	1
	SENSOR		2
18-712-00CS			
	Linear feeder	C-180	2
	Controller	POC-305	2
	Photoelectric switch	PQ-02	2
18-712-00E			
	Brass moving cylinder	MCDB-03-25-50M(With aluminum rail and bumper)	2
	SENSOR	DY-12R	4
	Take the brass cylinder	MCGB-03-16-30	2
	SENSOR	DY-12R	4
18-712-00F			
	Brass blocking cylinder	MCGB-03-16-40	2
	SENSOR	DY-12R	4
18-712-00G			
	Black plastic handle		2
18-712-00H	Unload cylinder	MCGD-03-12-50	2
	SENSOR	DY-12R	4
18-712-00J		1	
	Brass positioning cylinder	MCGJ-12-12-20	2
	SENSOR	DY-12R	4

	Photoelectric switch	PQ-02	2
18-712-00K			
	Nut	M24x1.5P	2
18-712-00N			
10-712-001	O-ring moving cylinder	MCJA-11-25-25M	2
	SENSOR	DY-11R	4
	O-ring throttle cylinder	MCMJ-11-10-15-B	2
	Photoelectric	PQ-02	2
18-712-00P			
	Micro Switch	WLNJ-30-N	2
18-712-00Q			
	Pressing cylinder	FA-50-125R	2
	SENSOR	RD2	4
	Floating joint	KG-1016T	2
	Linear bearing	LMK30LUU	8
	Proximity switch	XL-F05N12E1	4
	Self-running bearing	LFB-3520	4
	Fixture bushing	JBAM10-15	4
Other			
	F.R.L	AC40A-04DG-A	1
	F.R.L fixing frame	AR42P-270AS	1
	Plug valve	1/2"	1
	Solenoid valve	TV-2510-DC24V	14
	Solenoid valve	TV-2520-DC24V	5
	Solenoid valve 2 seat	MF-TV25-02	1
	Solenoid valve 10 seat	MF-TV25-10	2
	Handle	2478-050	2
	Hopper	600x500x400H	1
	Brass bowl feeder	ψ500	2
	O-ring bowl feeder	ψ500	2
	Controller	PFD-30L	5
	Seat baffle	TV-25-5P	3
	Pressure Switch	ISE20-N-01-LB	1