

List of purchased consumables			
Machine:	Concealed valve assembly machine		
Item	Name	Specification	Quantity
Station2	Detection		
	photoelectric	PZ-G42N	4
Station3	00B1		
	O-ring pick-and-place shift cylinder	MCMA-11-20-50-A-N	1
	SENSOR	DY-48R	2
	O ring pick and place cylinder	MCGB-03-12-10	1
	SENSOR	DY-12R	2
	Floating joint	KG-1008T	1
	Oil pressure buffer	SC1008-3	2
	Hydraulic buffer positioning nut	STC10	2
	Slide rail	MSB15S1UUFC+U160-20-20N	1
	00B2		
	O ring take-out displacement cylinder	MCMA-11-32-150-A-N	1
	SENSOR	DY-48R	2
	O ring pushes the cylinder	MCMA-11-25-50-A-N	1
	SENSOR	DY-48R	2
	O ring take-up cylinder	MCJA-11-25-25M	1
	SENSOR	DY-12R	2
	Floating joint	KG-1010T	2
	Oil pressure buffer	SC-1415	2
	Positioning nut	STC14	2
	Slide rail	MSB20S1UUFC+R220-20-20N	2
	Slide rail	MSC12M2RRFC+R145-10-10H	2
	Self-running bearing	DU0812	1
	O-ring	P11	2
	O-ring	P22	1
	Glass oil cup	2 分 x4 英吋	1
	00B4		
	Linear feeder	CS-1	1
	photoelectric	PQ-02	2
	Controller	POC-305	1
	00B5		
	Ø 200	Bowl feeder(O-ring)	1

	Controller	PFD-30L	1
	00B6		
	O-ring shifting cylinder	MCJA-11-20-125M	1
	SENSOR	DY-12R	2
	O-ring guide cylinder	MCJA-11-25-25M	1
	SENSOR	DY-12R	2
	Fixture upper and lower cylinder	MXS16-50A-M9BL	1
	O ring pressed cylinder	MXS12L-40A-M9BL	1
	Oil pressure buffer	SC1008-3	2
	Hydraulic buffer positioning nut	STC10	2
	Slide rail	MSB15S1UUFC+U220-20-20N	2
	O-ring	P22	1
	00B7		
	O-ring two-stage cylinder	MCMA-11-32-75-A-N-FA	1
	SENSOR	DY-48R	2
	Valve stem pressing cylinder	MCMA-11-32-75-A-N-FA	1
	SENSOR	DY-48R	2
	Self-running bearing	LFF2010	1
Station4	00E		
	O ring detection cylinder	MCGD-03-20-50	1
	SENSOR	DY-12R	2
	Valve stem pressing cylinder	MCMA-11-20-75-A-N-FA	1
	SENSOR	DY-48R	2
	Proximity switch	XL-F05N12E1	2
	Self-running bearing	DU0812	1
Station5	00BT-2		
	Bonnet O-ring bowl feeder	Ø 300	1
	Controller	PFD-30L	1
	00GS		
	O ring blocking cylinder	MCFA-11-10-10M-K	1
	SENSOR	DY-12R	2
	O-link throttle cylinder	MXH16-40-M9BL	1
	Linear feeder	CS-1	1
	Controller	POC-305	1

	Photoelectric	PQ-02	2
	00S-1		
	O ring upper and lower cylinder	MCGD-03-25-75	1
	O ring pressed cylinder	MCJA-11-40-15M	1
	SENSOR	DY-12R	2
	O ring open cylinder	MCHG2-50M-RK_2	1
	Floating joint	KG-1010T	1
	Floating joint	KG-1014T	1
	Slide rail	MSB15S1UUFC+U160-20-20N	2
	Slide rail	MSB15S1UUFC+U100-20-20N	1
	Photoelectric element	EE-SX672-WR 1M	2
Station6	00X		
	Photoelectric switch	PR-M51N1	1
Station7	00BT		
	Rubber pad bowl feeder	Ø 300	1
	Controller	PFD-30L	1
	00CS		
	Rubber pad throttle cylinder	MXH16-40-M9BL	1
	photoelectric	PQ-02	2
	Linear feeder	CS-1	1
	Controller	POC-305	1
	00D-1		
	Rubber pad up and down cylinder	MCGD-03-20-75:1	1
	SENSOR	DY-12R	2
	Rubber pad shifting cylinder	MCMA-11-25-100-A-N:1	1
	SENSOR	DY-48R	2
	Floating joint	KG-1010T	1
	Slide rail	MSB15S1UUFC+U160-20-20N	2
	00HB-L		
	Photoelectric element	EE-SX672P-WR 1M	1
	Handle	2478-050	1
	00K		

	Rotary table support cylinder	MCJA-11-32-20M	1
	SENSOR	DY-12R	2
	Floating joint	KG-1010T	1
	Linear bearing	LM25UU	1
Station8	00L-1		
	Valve stem oil filling cylinder	MXS16-50B-M9BL	1
	00L-5		
	Dosing valve	FA0201	1
	Dosing valve SENSOR	MB426NLA	2
	00M-1		
	Valve stem clamping upper and lower cylinder	MXS16-30B-M9BL	1
	Stem clamping cylinder	HDZ20-SB2	1
	DLM50L-8+9		
	Copper plug displacement cylinder	MCMB-11-32-50-A	1
	SENSOR	DY-48R	2
	Oil pressure buffer	SC1415-3	1
	Slide rail	MSB15S1UUFC+U120-30-30N	2
	00N-1		
	Lock copper plug cylinder	MCMA-11-32-75-A-N-FA	1
	SENSOR	DY-48R	2
	Copper plug head upper and lower cylinder	MCJA-12-32-25M	1
	SENSOR	DY-12R	2
	Copper plug clamping cylinder	HDZL20-SB2	1
	Stem block cylinder	MCGB-03-16-40	1
	Floating joint	KG-1010T	1
	Linear bearing	LMK16LUU	4
	Proximity switch	XL-F05N12E1	1
	Servo motor	HG-KN43J-K	1
	Server Driver	MR-J4-40B	1
Station9	00L-2		
	O ring before and after oil injection	MXS16-50B-M9BL	1

	cylinder		
	O ring oil clamping cylinder	HDZL20-SB2	1
	00L-5		
	Dosing valve	FA0107	1
	Dosing valve SENSOR	MB426NLA	2
	00M-2		
	Valve stem pushes out cylinder	MCGD-03-25-50	1
	SENSOR	DY-12R	2
	DLM50L-8+9		
	Stem shift cylinder	MCMB-11-32-50-A	1
	SENSOR	DY-48R	2
	Oil pressure buffer	SC1415-3	1
	Slide rail	MSB15S1U UFC+U120-30-30N	2
	00N-2		
	Valve stem upper and lower cylinder	MCMA-11-32-100-A-N-FA	1
	SENSOR	DY-48R	2
	valve stem blocking cylinder	MCJA-12-40-20M	1
	SENSOR	DY-12R	2
	Stem clamping cylinder	HDZL25-SD2	1
	Floating joint	KG-1010T	1
	Linear bearing	LMK16LUU	2
Station10	00XY		
	Valve stem pressed into the cylinder	MCMA-11-40-75-A-N-FA	1
	SENSOR	DY-48R	2
	Floating joint	KG-1012T	1
	Linear bearing	LMK20LUU	2
	Motor	M-4RK25N-C	1
	Reducer	G-4N30K	1
	00K		
	Rotary table support cylinder	MCJA-11-32-20M	1
	SENSOR	DY-12R	2
	Floating joint	KG-1010T	1
	Linear bearing	LM25UU	1

Station11	DLM50L-7		
	Bonnet displacement cylinder	MCMB-11-32-50-A	1
	SENSOR	DY-48R	2
	Oil pressure buffer	SC1415-3	1
	Slide rail	MSB15S1UUFC+U120-30-30N	2
	00Q-1		
	Bonnet up and down cylinder	MCMA-11-25-100-A-N-FA	1
	SENSOR	DY-48R	2
	Bonnet flip cylinder	MCRB-20R	1
	SENSOR	RCD	2
	Bonnet clamping cylinder	HDZ20-SB2	1
	Floating joint	KG-1010T	1
	Slide rail	MSB15S1UUFC+U220-20-20N	2
Station12	00L-3		
	Stem support cylinder	MXS16-50B-M9BL	1
	00W-1		
	Buckle up and down cylinder	MCJA-11-32-10M	1
	SENSOR	DY-12R	2
	Oil pressure buffer	SC0806-3	2
	Hydraulic buffer positioning nut	STC08	2
	Buckle rotary cylinder	CDRB1BW50-100D-M9BL	1
	Buckle pick-and-place cylinder	MXS16-75B-M9BL	1
	Buckle clamping cylinder	HDZ16-C-SB2	1
	Bearing	6002ZZ	2
	Coupling	MRC-32C-Ø 12-Ø 12:1	1
	Linear bearing	LMK16UU	4
	C-shaped buckle	STWN15	2
	Buckle bowl feeder	Ø 250	1
	Controller	PFD-30L	1
	00W-2		
	Buckle throttle cylinder	MCJA-11-25-20M	1
	SENSOR	DY-12R	2
	photoelectric	PQ-02:1	1
	O-ring	P12	1

	00W-3		
	Linear feeder	CS-1	1
	Controller	POC-305	1
	photoelectric	PQ-02	1
Station13	00L-4		
	Valve stem clamping front and rear cylinder	MXS16-50B-M9BL	1
	Stem clamping cylinder	HDZL20-SB2:1	1
	00K		
	Rotary table support cylinder	MCJA-11-32-20M	1
	SENSOR	DY-12R	2
	Floating joint	KG-1010T	1
	Linear bearing	LM25UU	1
	HS110		
	Jacking up cylinder	MCJA-12-32-10	1
	Lock screw cylinder	FA-40-75R	1
	SENSOR	RD-2	2
	Floating joint	KG-1014T	1
	Linear bearing	LMK20LUU	4
	Floating lock	XL-F05N12E1	1
	Pneumatic screwdriver	T200MPC	1
	Drive shaft 10-8 short type floating lock		
	Universal joint	NC08-00A	1
	Universal joint	NC10-00A	1
	Ø 250 bowl feeder		
	Bowl feeder	Ø 250	1
	Full material photoelectric	KPS-T13	1
	Throughout Proximity	B01AN22NO	1
	Linear feeder controller	PFD-30L	1
	Bowl feeder controller	POC-305	1
	Linear feeder	C-80	1
Station14	00H		

	Good shift cylinder	MCMA-11-25-150-A-N	1
	SENSOR	DY-48R	2
	Good upper and lower cylinder	MCGD-03-16-50	1
	SENSOR	DY-12R	2
	Good product clamping cylinder	HDZ25-SD2	1
	Floating joint	KG-1010T	1
	Slide rail	MSB15S1UUFC+U220-20-20N	2
Station15	00P		
	Cylinder for NG product	MCMA-11-32-100-A-N-FA	1
	SENSOR	DY-48R	2
	NG produce displacement cylinder	MCMA-11-25-150-A-N-FA	1
	SENSOR	DY-48R	2
	NG copper plug clamping cylinder	HDZ25-ST2	1
	NG stem clamping cylinder	HDZ25-ST2	1
	NG bonnet clamping cylinder	HDZ25-ST2	1
	Semi-finished product clamping cylinder	HDZ25-ST2	1
	Floating joint	KG-1010T	2
	Linear bearing	LMK16LUU	2
	Linear bearing	LM16UU	4
Rotary	00R		
	Index table	15DA-16240-L1-S11R	1
	Motor	GMTA075-28U20 (380V)	1
	Photoelectric element	EE-SX672-WR 1M	1
Other			
	Grease machine	F80B	1
	F.R.L	AC40A-06DG-A	1
	Pressure Switch	ISE20-N-01-LB	1
	Rotary relief valve	3 / 4 "	1
	Solenoid valve	TV-2510-DC24V	55
	Solenoid valve	TV-2520-DC24V	17
	Solenoid valve seat	MF-TV25-02	1
	Solenoid valve seat	MF-TV25-05	1
	Solenoid valve seat	MF-TV25-06	1
	Solenoid valve seat	MF-TV25-07	2
	Solenoid valve seat	MF-TV25-09	2
	Solenoid valve seat	MF-TV25-10	1



	Solenoid valve seat	MF-TV25-11	1
	Solenoid valve seat	MF-TV25-12	1
	Pressure regulating valve	AR20K-02BG	8