

# 18-504\_MGN12自動完装機

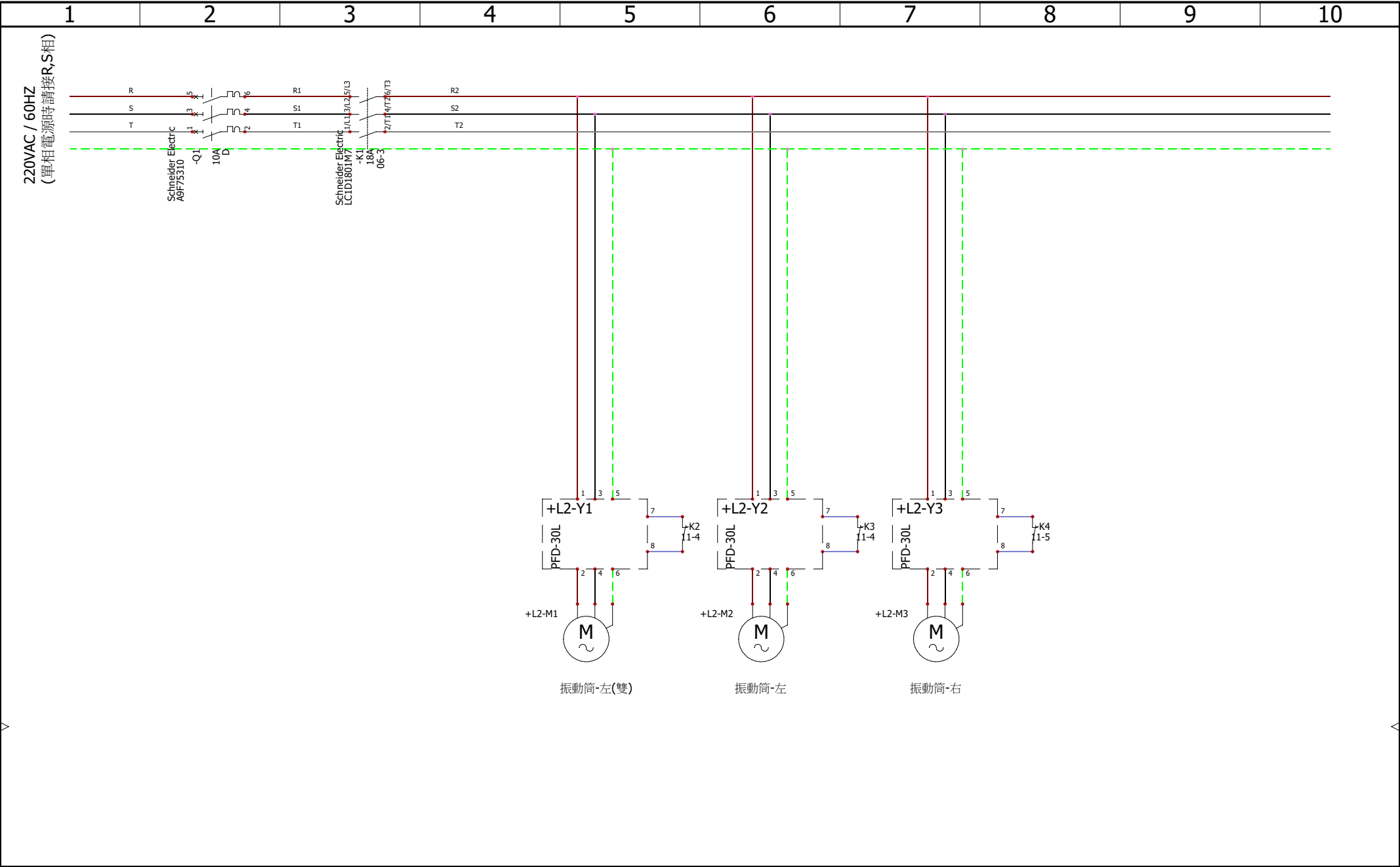
## 文件集

0	2018/6/28	elecjack	
REV.	DATE	NAME	CHANGES
			REVISION 0
			SCHEME 01
CONTRACT :		User data 1	
18-504		User data 2	

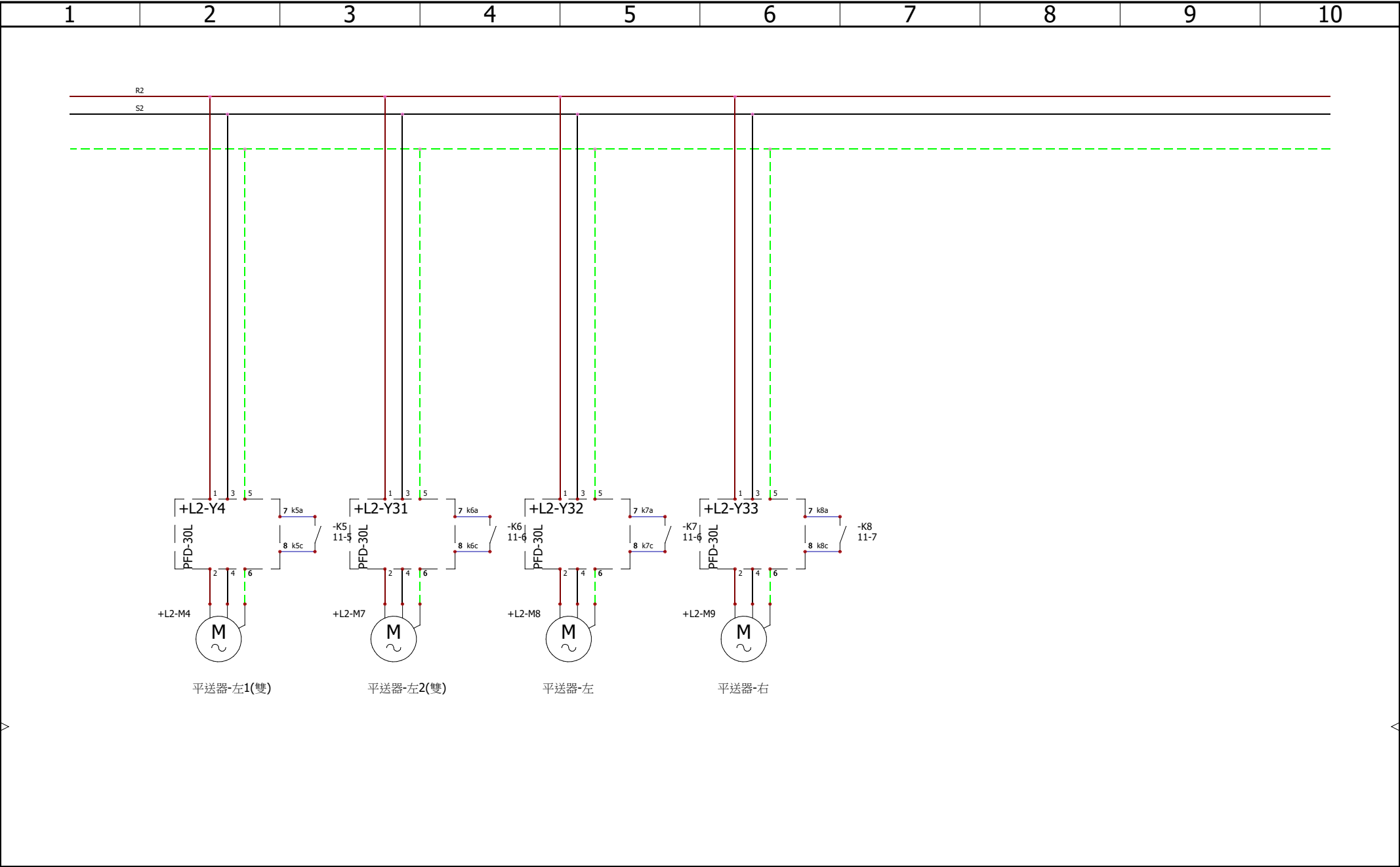
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2018/6/28	elecjack	首頁	
02	=F1	+L1	0	2018/6/28	elecjack	圖紙清單	
03	=F1	+L1	0	2018/6/28	elecjack	主迴路	
04	=F1	+L1	0	2018/6/28	elecjack	主迴路2	
05	=F1	+L1	0	2018/6/28	elecjack	伺服	
06	=F1	+L1	0	2018/6/28	elecjack	AC迴路	
07	=F1	+L1	0	2018/6/28	elecjack	DC迴路	
08	=F1	+L5	0	2018/6/28	elecjack	PLC OUTPUT0	
09	=F1	+L6	0	2018/6/28	elecjack	PLC OUTPUT1	
10	=F1	+L7	0	2018/6/28	elecjack	PLC OUTPUT2	
11	=F1	+L1	0	2018/6/28	elecjack	PLC OUTPUT3	
12	=F1	+L1	0	2018/6/28	elecjack	PLC OUTPUT4	
13	=F1	+L1	0	2020/1/4	elec-jack	PLC OUTPUT5	
14	=F1	+L1	0	2021/7/15	user	PLC INPUT0	
15	=F1	+L1	0	2021/7/15	user	PLC INPUT1	
16	=F1	+L1	0	2021/7/15	user	PLC INPUT2	
17	=F1	+L2	0	2021/7/15	user	PLC INPUT3	
18	=F1	+L2	0	2021/7/15	user	PLC INPUT4	
19	=F1	+L1	0	2021/7/15	user	PLC INPUT5	
20	=F1	+L1	0	2021/7/15	user	PLC INPUT6	

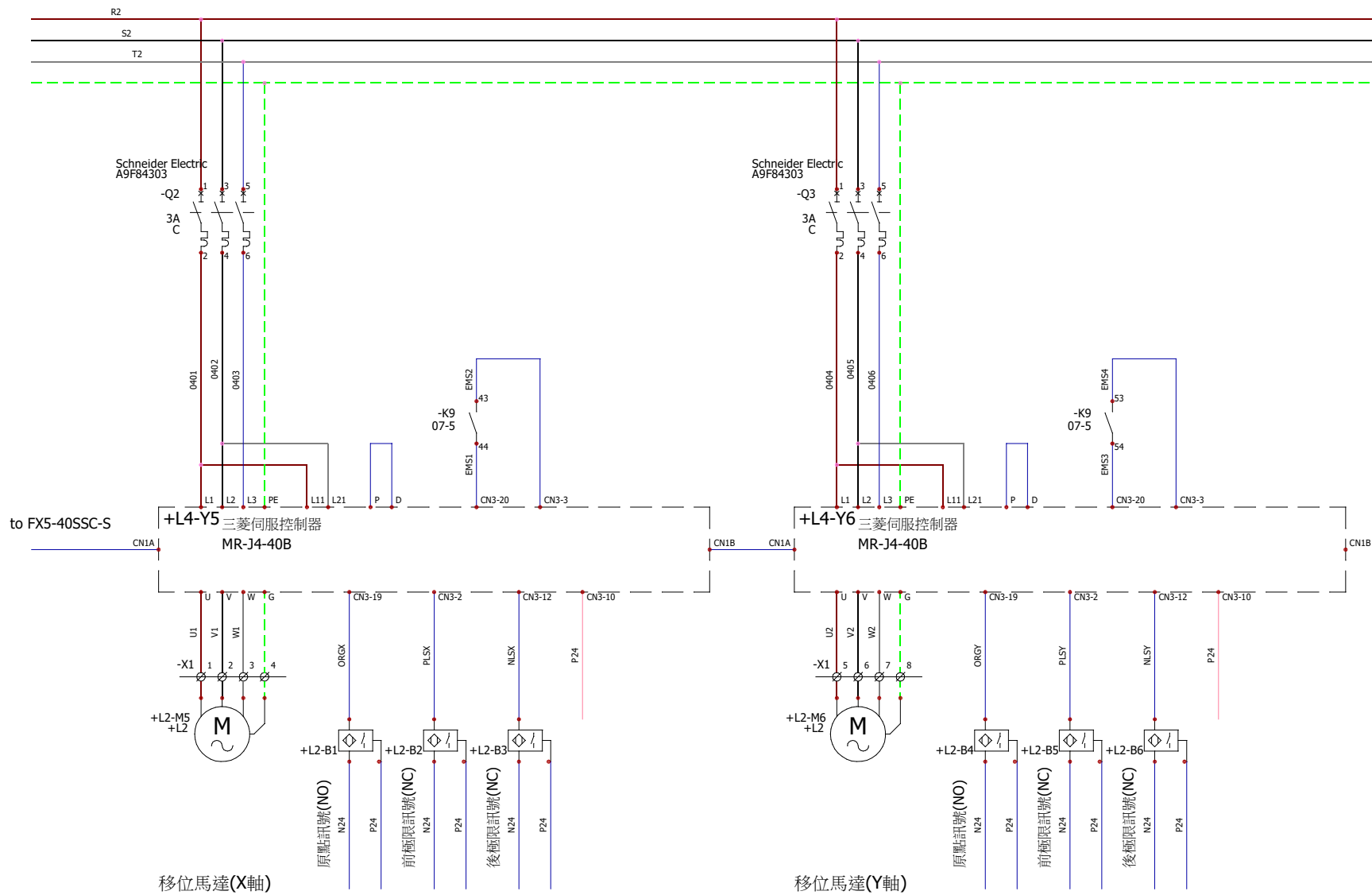
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						REV.	DATE	NAME	CHANGES	SCHEME
						User data 1		User data 2		02



		文件集					REVISION		
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CONTRACT:	18-504	LOCATION:	+L1	主電氣室			User data 1	User data 2	03



CONTRACT: 18-504		LOCATION: +L1		主電氣室		REVISION	
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						04	
REV.		DATE		NAME		CHANGES	
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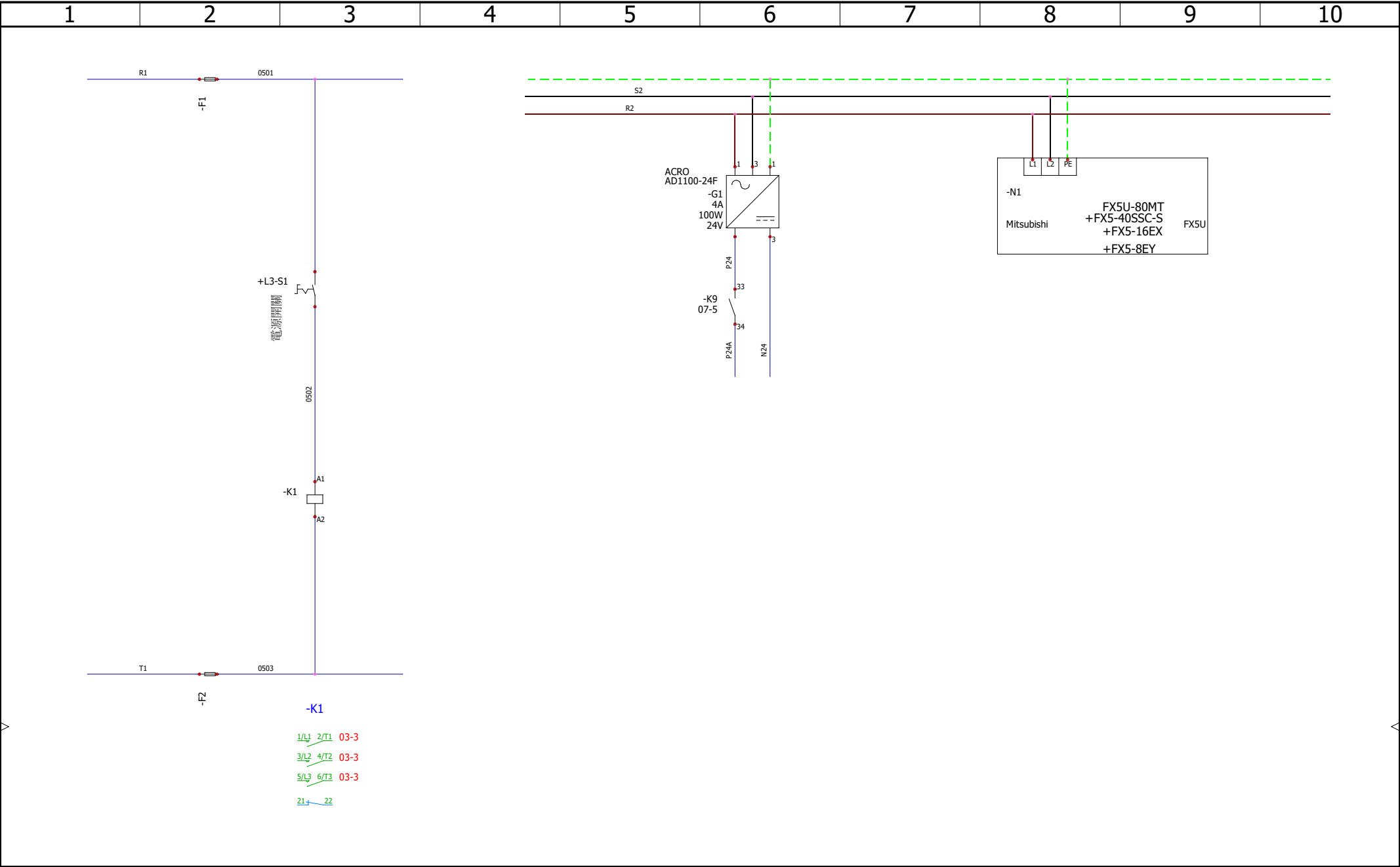
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LOCATION: +L1

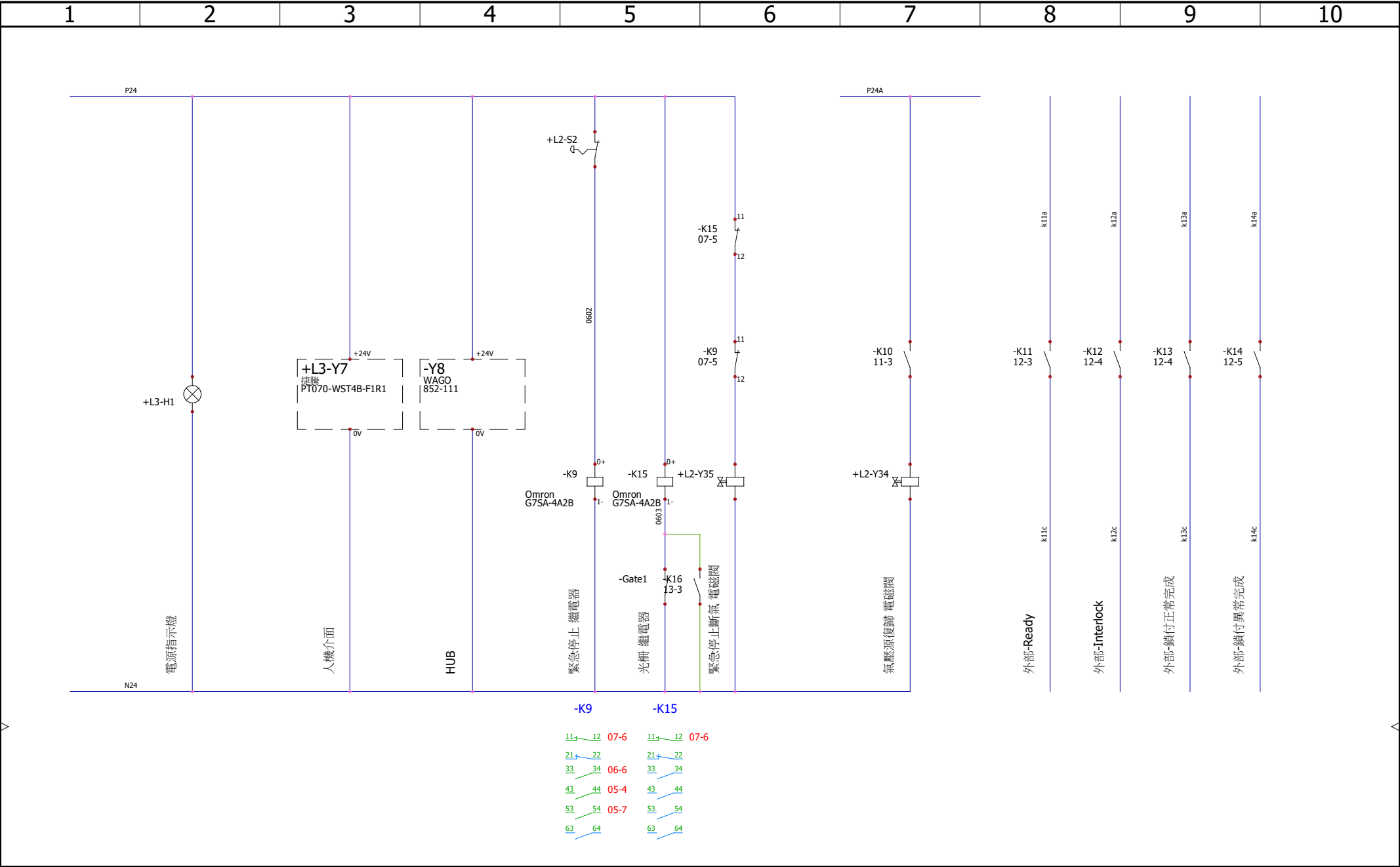
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主電氣室

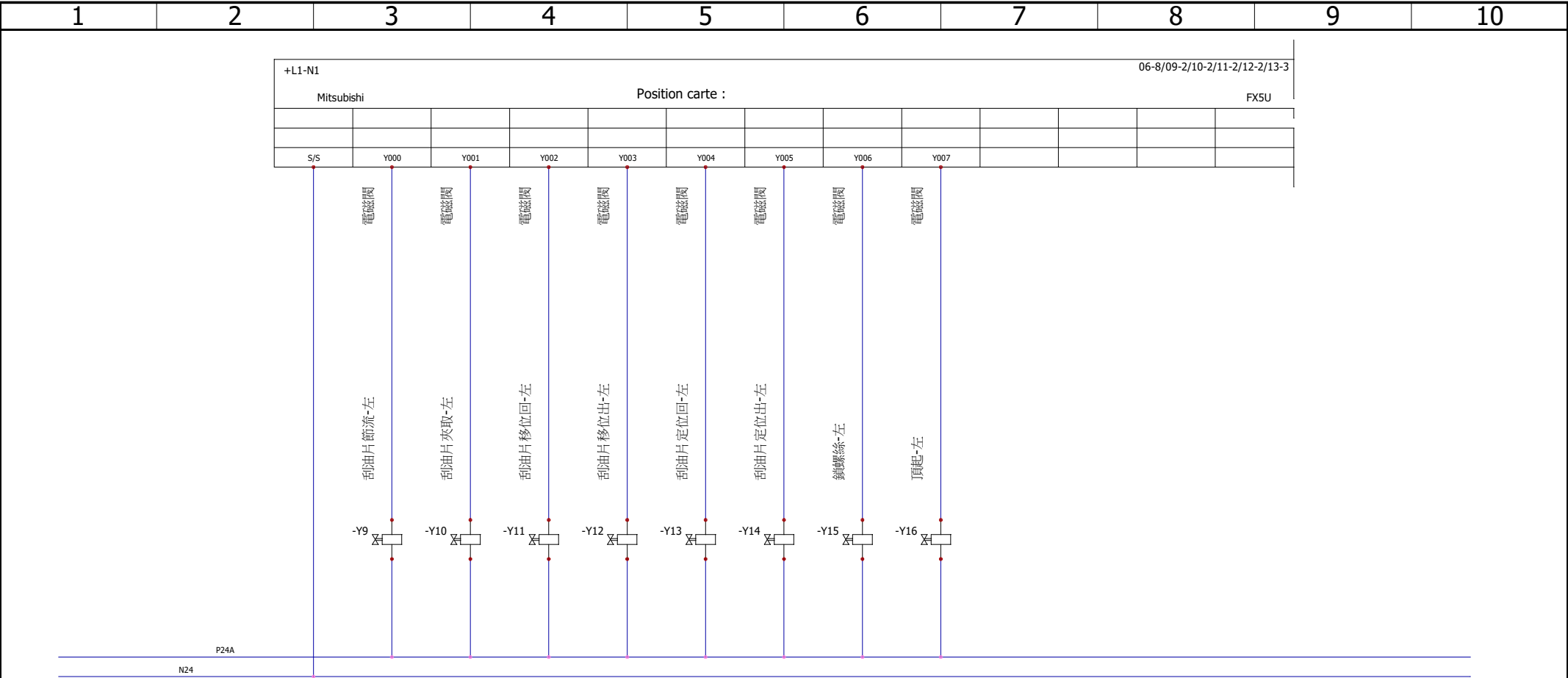
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REV.	DATE	NAME	CHANGES	SCHEME
User data 1			User data 2	05



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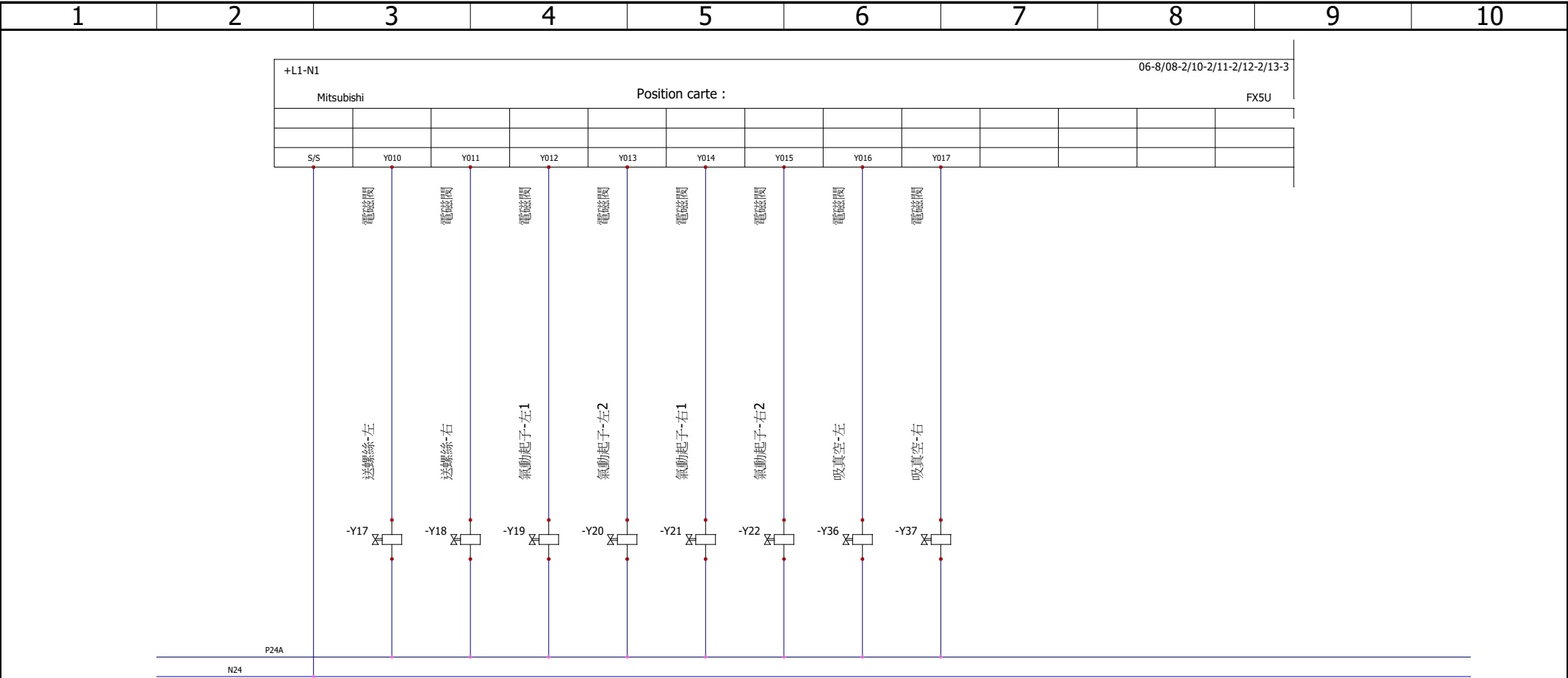


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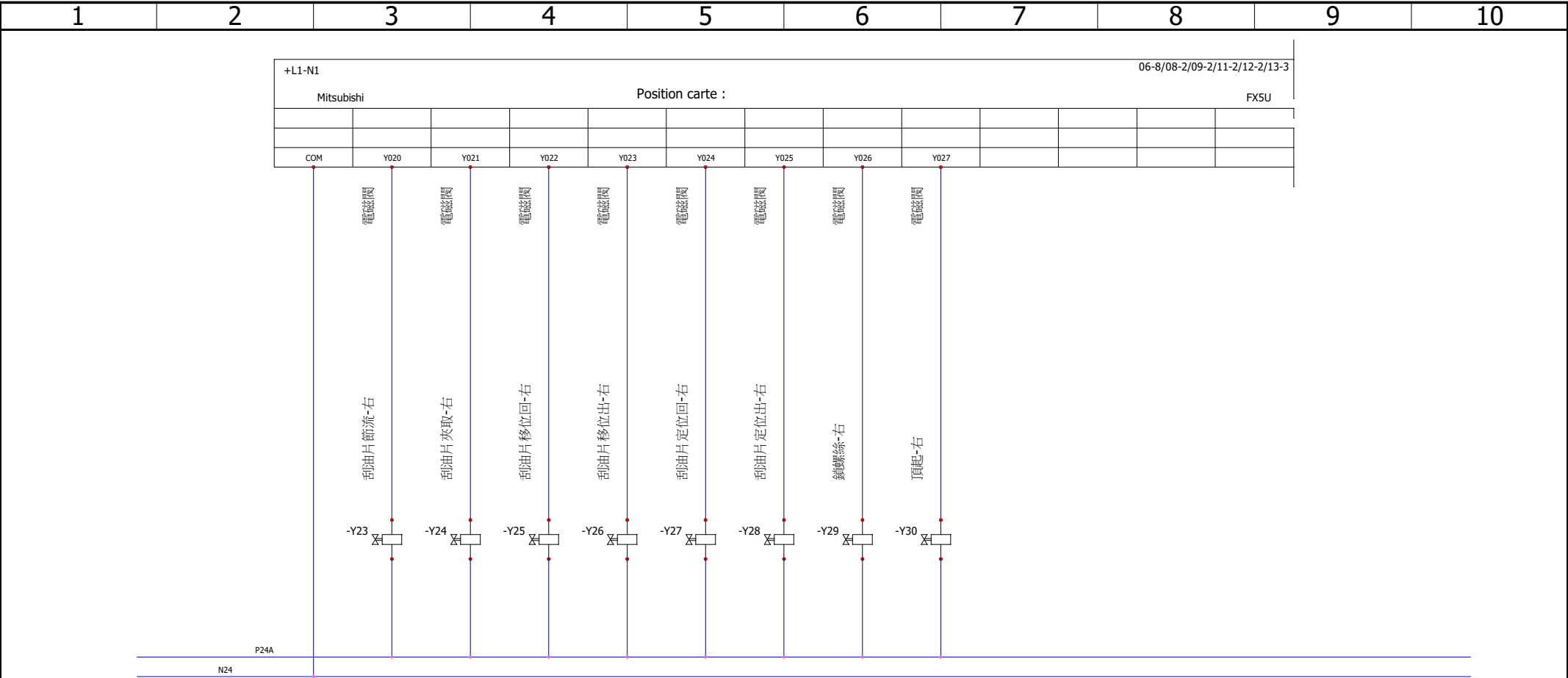


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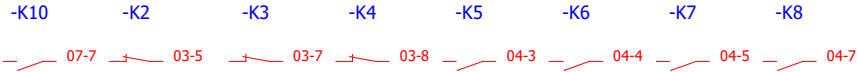
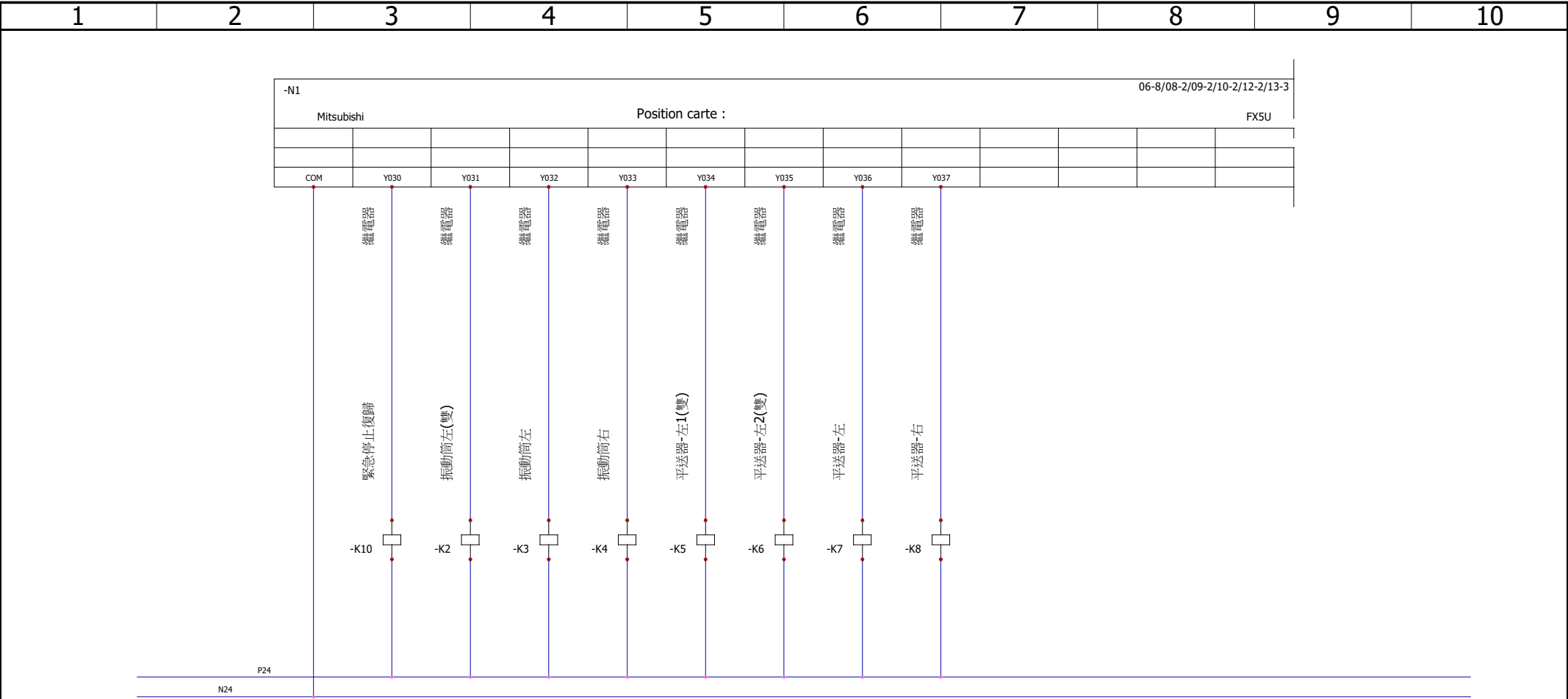




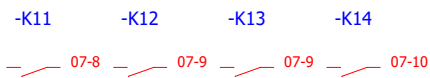
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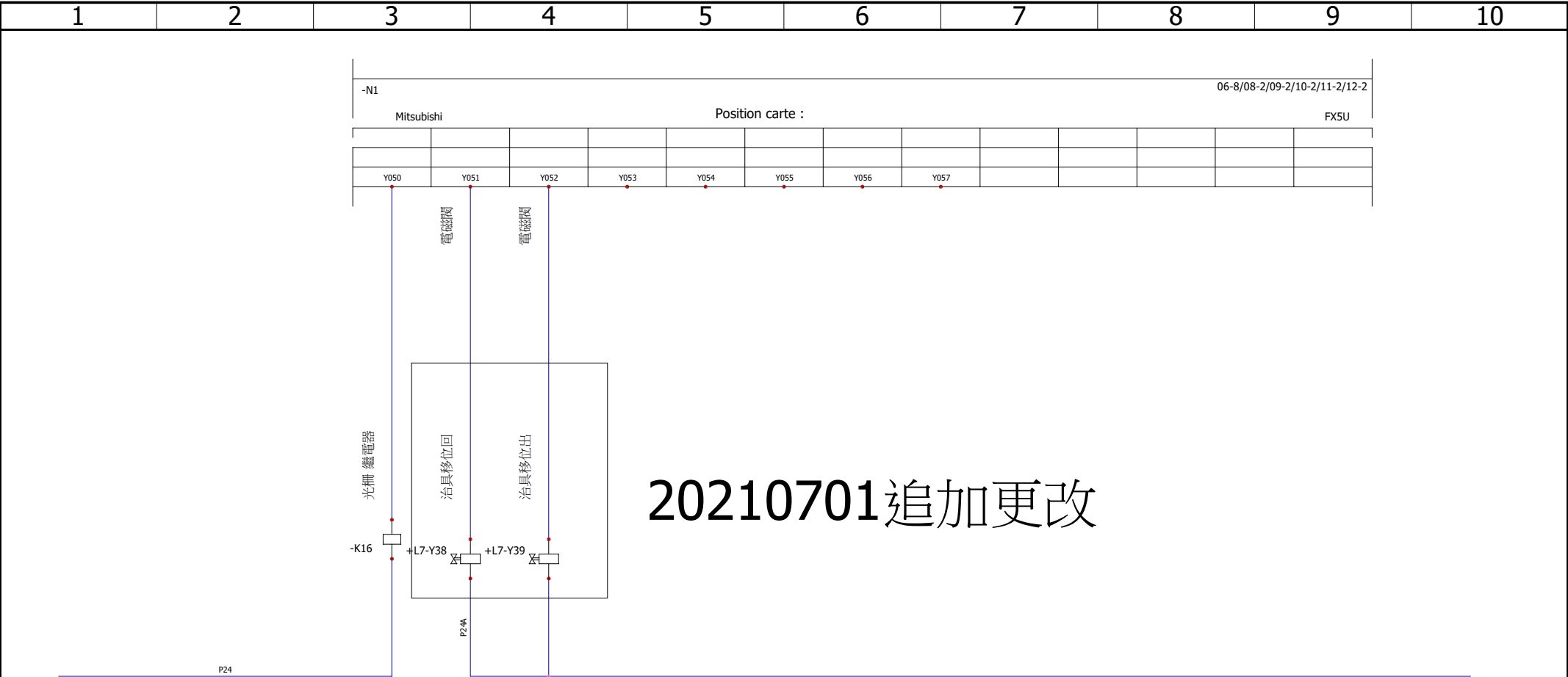


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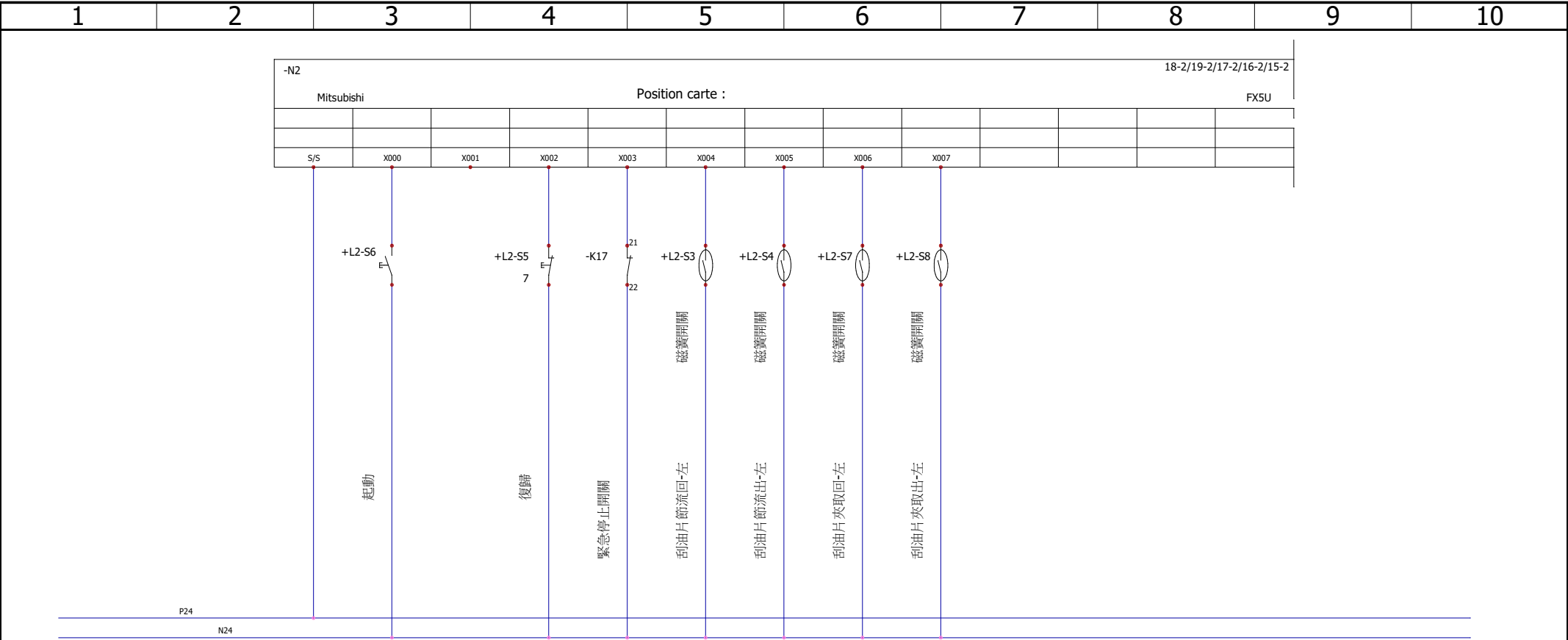


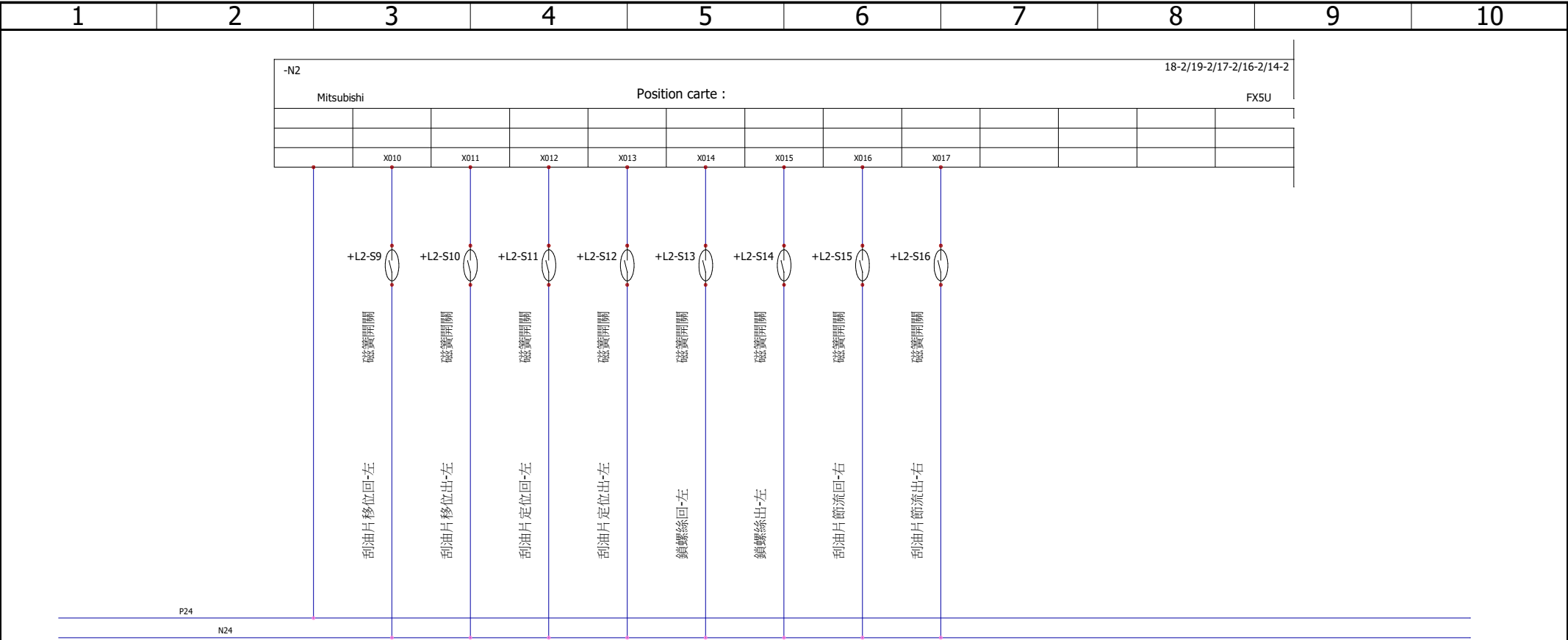
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		文件集				REVISION 0 SCHEME 13
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			REV.	DATE	NAME	
CONTRACT: 18-504	LOCATION: +L1	主電氣室	User data 1			User data 2





		文件集					REVISION	
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			REV.	DATE	NAME	CHANGES	SCHEME	
CONTRACT:	18-504	LOCATION:	+L1	主電氣室	User data 1		User data 2	15

-N2												18-2/19-2/17-2/15-2/14-2			
Mitsubishi				Position carte :										FX5U	

+L2-S17

磁簧開關

刮油片夾取回-右

+L2-S18

磁簧開關

刮油片夾取出-右

+L2-S19

磁簧開關

刮油片移位回-右

+L2-S20

磁簧開關

刮油片移位出-右

+L2-S21

磁簧開關

刮油片定位回-右

+L2-S22

磁簧開關

刮油片定位出-右

+L2-S23

磁簧開關

鎖螺絲回-右

+L2-S24

磁簧開關

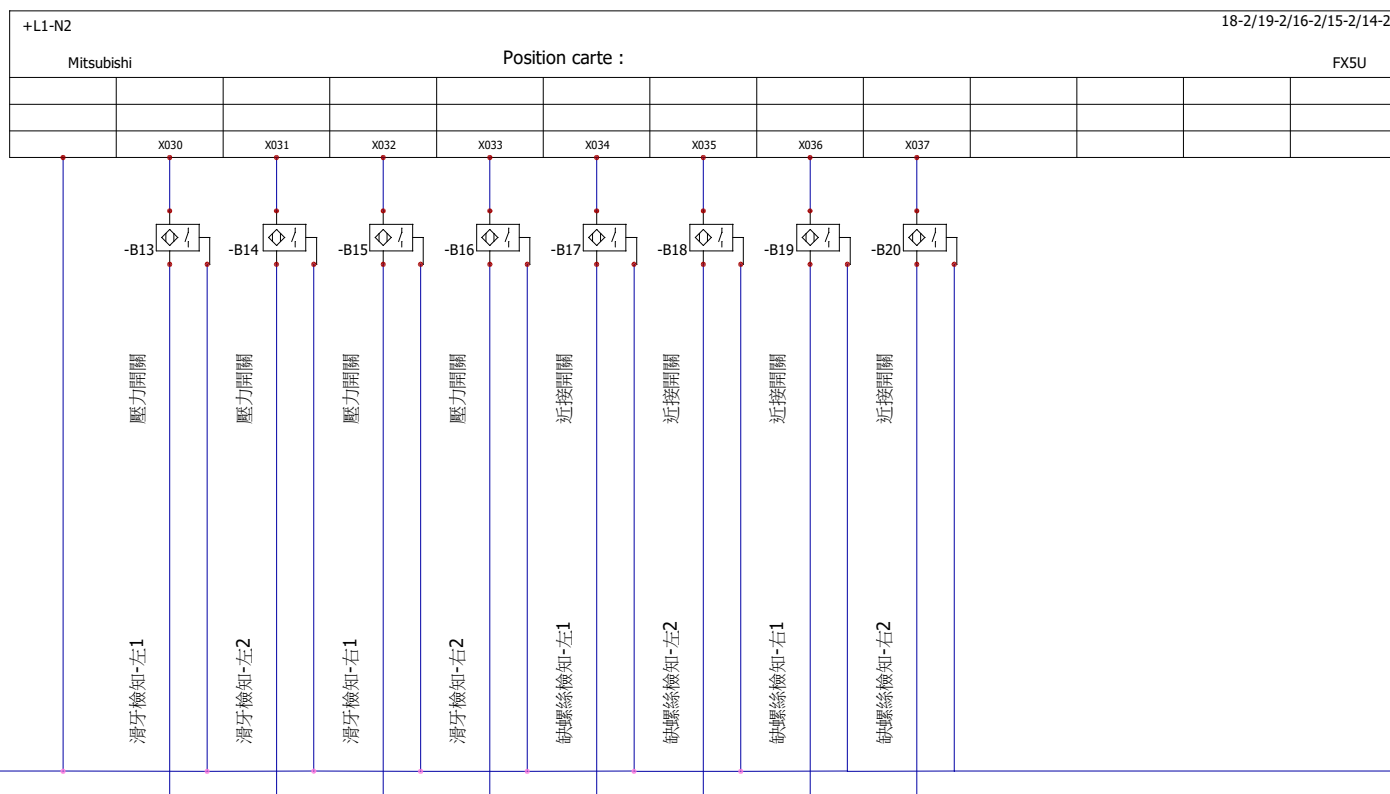
鎖螺絲出-右

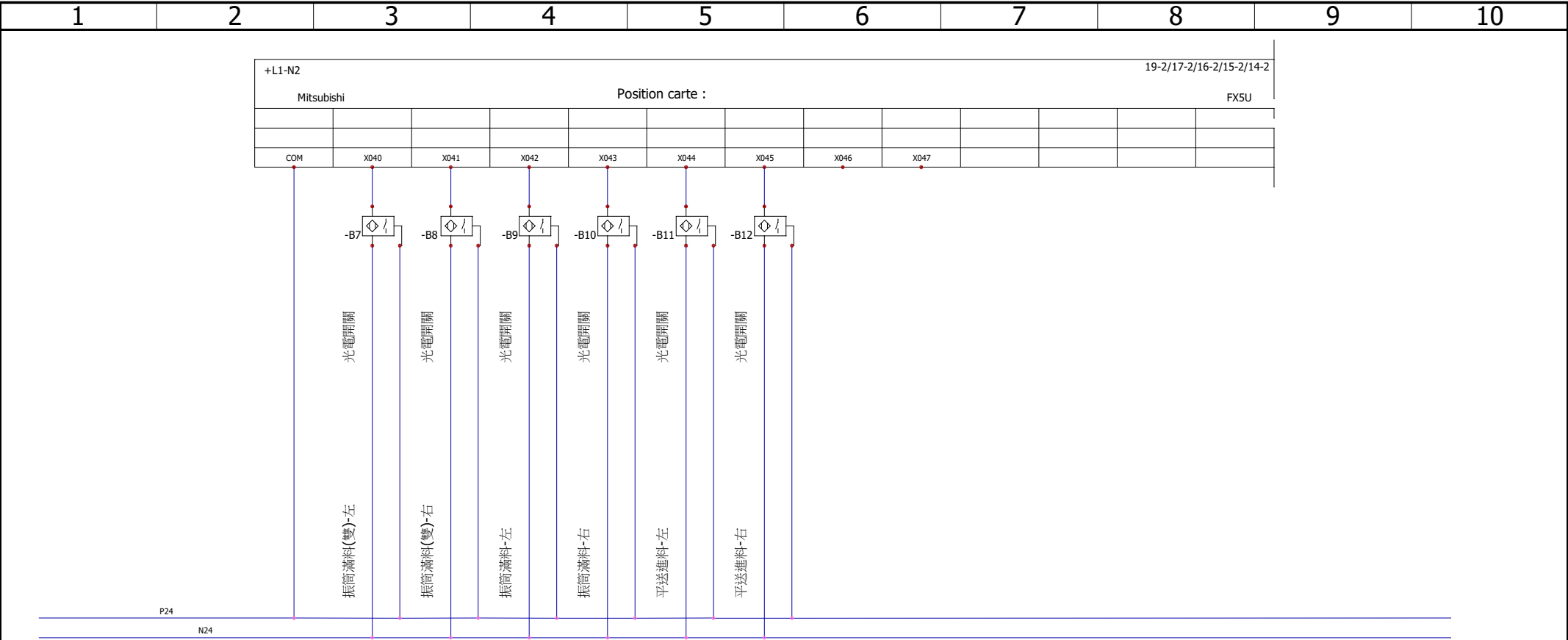
P24

N24

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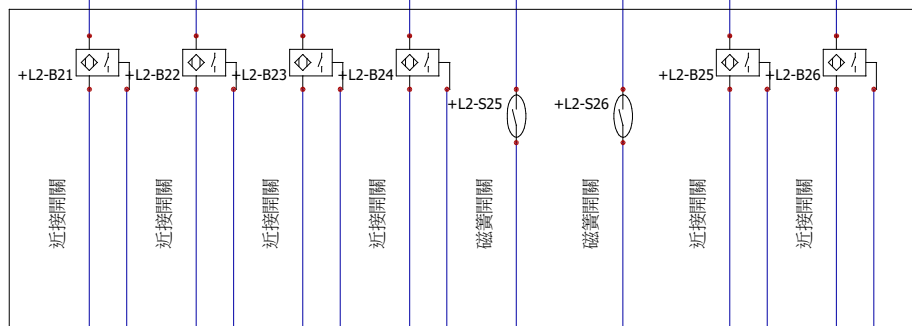




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CONTRACT:	18-504	LOCATION:	+L1	主電氣室	User data 1		User data 2	19



# 20210701追加更改

浮鎖檢知-左前

浮鎖檢知-左後

浮鎖檢知-右前

浮鎖檢知-右後

治具移位回

治具移位出

工件檢知(長)

工件檢知(短)