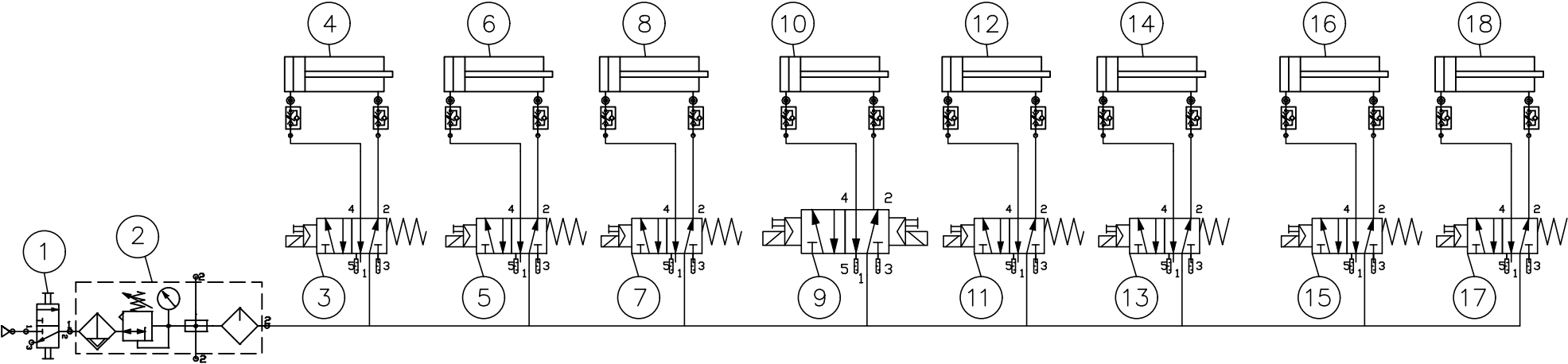


Angle Valve assembly machine Air pressure circuit chart(S3)

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
1	Relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Solenoid valve of O-RING throttling	TV2510-DC24V	1	DOYO
4	O-RING throttling cylinder	MXH16-40Z-M9BL	1	SMC
5	Solenoid valve of O-RING up/down	TV2510-DC24V	1	DOYO
6	O-RING up/down cylinder	MCGD-03-16-30	1	Mindman
7	Solenoid valve of O-RING clamping	TV2510-DC24V	1	DOYO
8	O-RING clamping cylinder	MCHG2-25M-RK_2	1	Mindman
9	Solenoid valve of O-RING moving	TV2520-DC24V	1	DOYO
10	O-RING moving cylinder	MCMA-11-25-150-A-N	1	Mindman

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
11	Solenoid valve of Jig UpDown	TV2510-DC24V		DOYO
12	Jig UpDown cylinder	MCJA-11-25-30M	1	DOYO
13	Solenoid valve of Jig clamping	TV2510-DC24V	1	DOYO
14	Jig clamping cylinder	MHF2-12D1R-M9BL	1	SMC
15	Solenoid valve of O-RING Push	TV2510-DC24V	1	DOYO
16	O-RING Push cylinder	MCMA-11-32-150-A-N-FA	1	Mindman
17	Solenoid valve of Clip Fang	TV2510-DC24V	1	DOYO
18	Clip Fang cylinder	MCJA-27-25-30M	1	Mindman



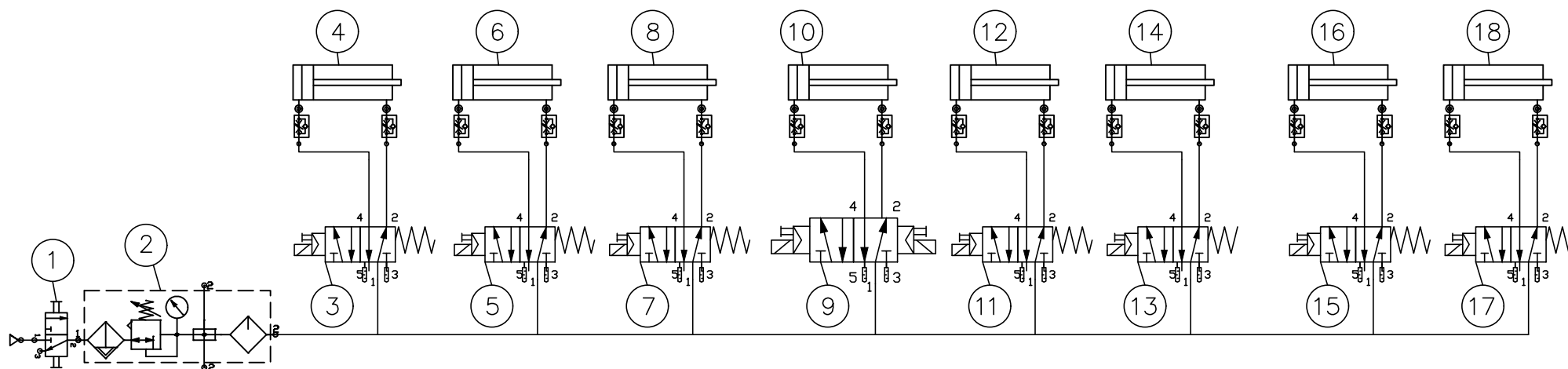
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Machine Name Angle Valve assembly machine

Angle Valve assembly machine Air pressure circuit chart(S4)

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
1	Relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Solenoid valve of O-RING throttling	TV2510-DC24V	1	DOYO
4	O-RING throttling cylinder	MXH16-40Z-M9BL	1	SMC
5	Solenoid valve of O-RING up/down	TV2510-DC24V	1	DOYO
6	O-RING up/down cylinder	MCGD-03-16-30	1	Mindman
7	Solenoid valve of O-RING clamping	TV2510-DC24V	1	DOYO
8	O-RING clamping cylinder	MCHG2-25M-RK_2	1	Mindman
9	Solenoid valve of O-RING moving	TV2520-DC24V	1	DOYO
10	O-RING moving cylinder	MCMA-11-25-150-A-N	1	Mindman

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
11	Solenoid valve of Jig Up/Down	TV2510-DC24V		DOYO
12	Jig Up/Down cylinder	MCJA-11-25-30M	1	DOYO
13	Solenoid valve of Jig clamping	TV2510-DC24V	1	DOYO
14	Jig clamping cylinder	MHF2-12D1R-M9BL	1	SMC
15	Solenoid valve of O-RING Push	TV2510-DC24V	1	DOYO
16	O-RING Push cylinder	MCMA-11-32-150-A-N-FA	1	Mindman
17	Solenoid valve of Clip Fang	TV2510-DC24V	1	DOYO
18	Clip Fang cylinder	MCJA-27-25-30M	1	Mindman



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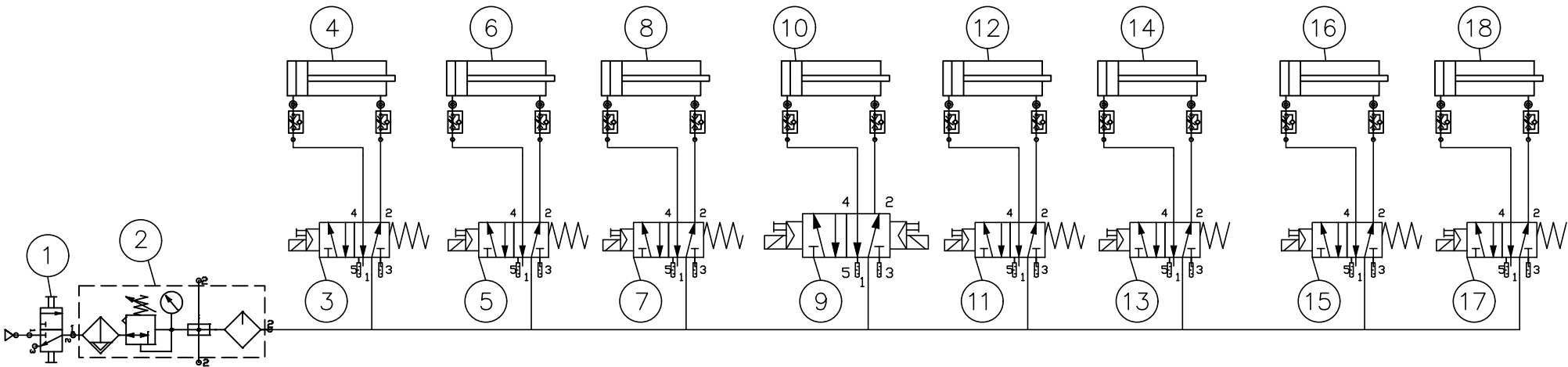
Machine Name

Angle Valve assembly machine

Angle Valve assembly machine Air pressure circuit chart(S5)

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
1	Relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Solenoid valve of O-RING throttling	TV2510-DC24V	1	DOYO
4	O-RING throttling cylinder	MXH16-40Z-M9BL	1	SMC
5	Solenoid valve of O-RING up/down	TV2510-DC24V	1	DOYO
6	O-RING up/down cylinder	MCGD-03-16-30	1	Mindman
7	Solenoid valve of O-RING clamping	TV2510-DC24V	1	DOYO
8	O-RING clamping cylinder	MCHG2-25M-RK_2	1	Mindman
9	Solenoid valve of O-RING moving	TV2520-DC24V	1	DOYO
10	O-RING moving cylinder	MCMA-11-25-150-A-N	1	Mindman

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
11	Solenoid valve of Jig UpDown	TV2510-DC24V		DOYO
12	Jig UpDown cylinder	MCJA-11-25-30M	1	DOYO
13	Solenoid valve of Jig clamping	TV2510-DC24V	1	DOYO
14	Jig clamping cylinder	MHF2-12D1R-M9BL	1	SMC
15	Solenoid valve of O-RING Push	TV2510-DC24V	1	DOYO
16	O-RING Push cylinder	MCMA-11-32-150-A-N-FA	1	Mindman
17	Solenoid valve of Clip Fang	TV2510-DC24V	1	DOYO
18	Clip Fang cylinder	MCJA-27-25-30M	1	Mindman



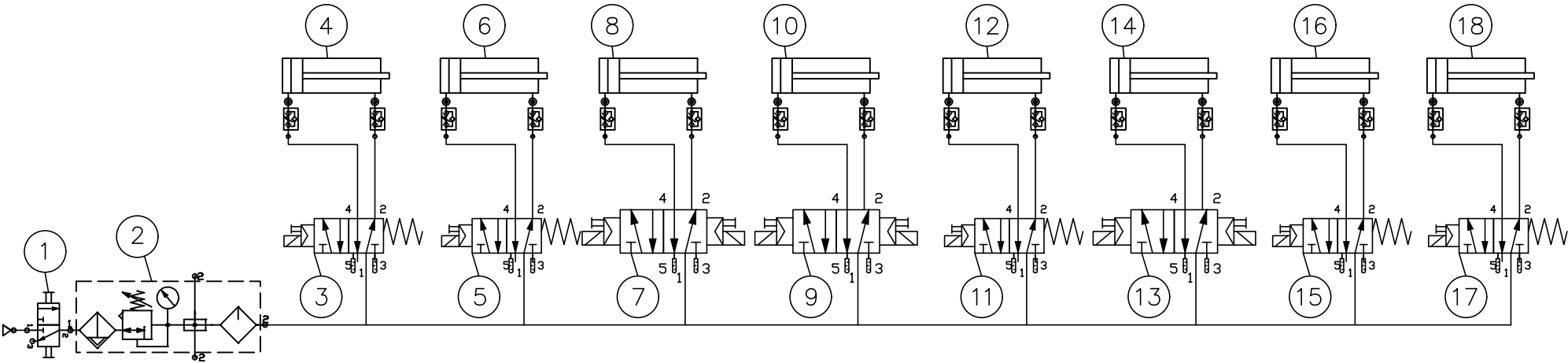
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Machine Name Angle Valve assembly machine

Angle Valve assembly machine Air pressure circuit chart(S6 S7)

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
1	Relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Solenoid valve of Rubber mat throttling	TV2510-DC24V	1	DOYO
4	Rubber mat throttling cylinder	MXH16-40Z-M9BL	1	SMC
5	Solenoid valve of Rubber mat up/down	TV2510-DC24V	1	DOYO
6	Rubber mat up/down cylinder	MXS25-75B-M9BL	1	SMC
7	Solenoid valve of Rubber mat moving	TV2520-DC24V	1	DOYO
8	Rubber mat moving cylinder	MCMA-11-25-100-A-N	1	Mindman
9	Solenoid valve of Rotary table support	TV2520-DC24V	1	DOYO
10	Rotary table support cylinder	MCJA-11-32-20M	1	Mindman

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
11	Solenoid valve of Block	TV2510-DC24V	1	DOYO
12	Block cylinder	MCGD-03-12-50	1	Mindman
13	Solenoid valve of Oil moving	TV2520-DC24V	1	DOYO
14	Oil moving cylinder	MCGD-03-16-50	1	Mindman
15	Solenoid valve of Oil filing Clip	TV2510-DC24V	1	DOYO
16	Oil filing Clip cylinder	HDZL20-SB2	1	Mindman
17	Solenoid valve of Quantitative valve	TV2510-DC24V	1	DOYO
18	Quantitative valve	FA0201	1	友聯



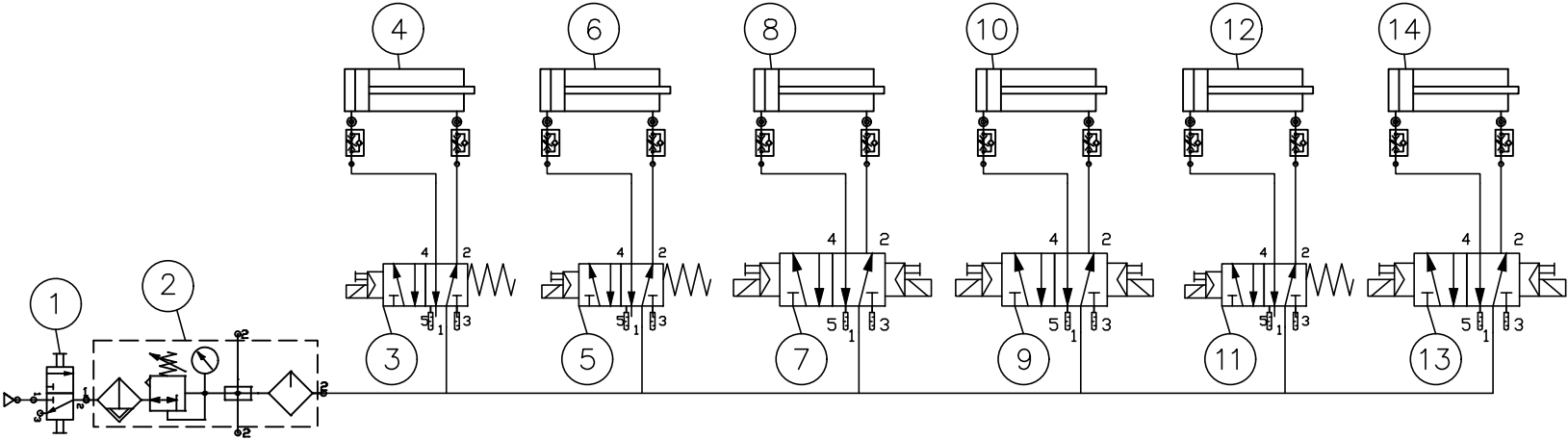
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Machine Name Angle Valve assembly machine

Angle Valve assembly machine Air pressure circuit chart(S8)

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
1	Relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Solenoid valve of Stem up/down	TV2510-DC24V	1	DOYO
4	Stem up/down cylinder	MCMA-11-25-75-A-N	1	Mindman
5	Solenoid valve of Stem clip	TV2510-DC24V	1	DOYO
6	Stem clip cylinder	MHF2-12DR-M9BL	1	SMC
7	Solenoid valve of Stem turn	TV2520-DC24V	1	DOYO
8	Stem turn cylinder	MSQB20R-M9BL	1	SMC
9	Solenoid valve of Stem moving	TV2520-DC24V	1	DOYO
10	Stem moving cylinder	MCMB-11-32-75-A	1	Mindman

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
11	Solenoid valve of Stem positioning	TV2510-DC24V	1	DOYO
12	Stem positioning cylinder	MCJA-11-32-35M	1	Mindman
13	Solenoid valve of Rotary table support	TV2520-DC24V	1	DOYO
14	Rotary table support cylinder	MCJA-11-32-20M	1	Mindman



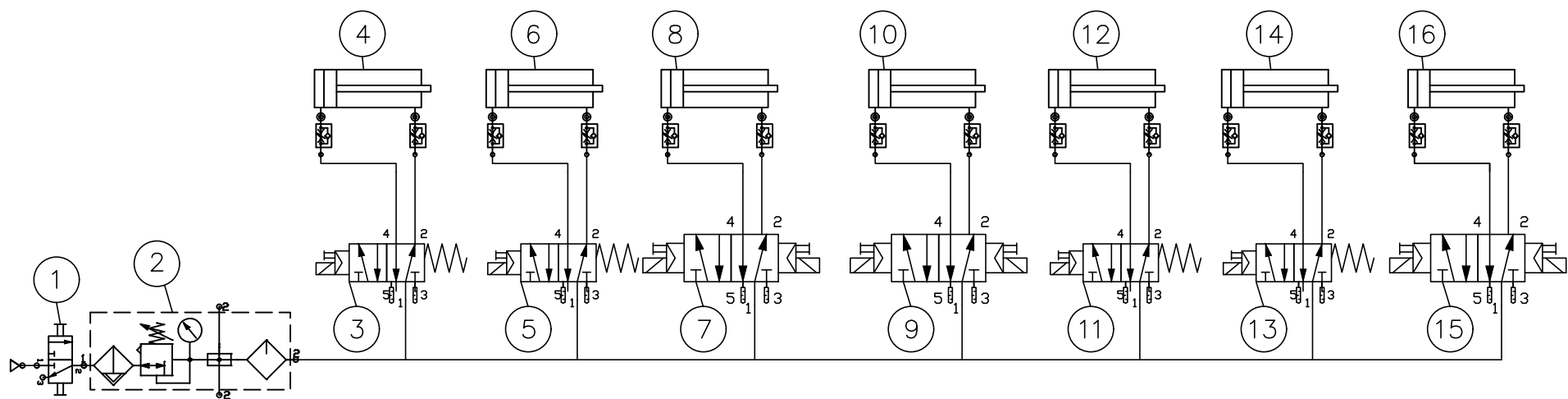
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Machine Name Angle Valve assembly machine

Angle Valve assembly machine Air pressure circuit chart(S9 S10)

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
1	Relief valve	3/4"	1	SMC
2	F.R.L	AC40A-06DG-A	1	SMC
3	Solenoid valve of Lock	TV2510-DC24V	1	DOYO
4	Lock cylinder	FA-40-50R	1	得陽
5	Solenoid valve of Inside rotary table stop	TV2510-DC24V	1	DOYO
6	Inside rotary table stop cylinder	MCGD-03-16-30	1	Mindman
7	Solenoid valve of Counter Moving	TV2520-DC24V	1	DOYO
8	Counter Moving cylinder	MCJA-11-40-150-A-N	1	Mindman
9	Solenoid valve of Positioning	TV2520-DC24V	1	DOYO
10	Positioning cylinder	MCMA-11-25-20-A-N	1	Mindman

Parts list				
NO.	Parts name	Specification	Q'ty	Manufaturer
11	Solenoid valve of Finished goods up/down	TV2510-DC24V	1	DOYO
12	Finished goods up/down cylinder	MCGD-03-16-75	1	Mindman
13	Solenoid valve of Finished goods clamp	TV2510-DC24V	1	DOYO
14	Finished goods clamp cylinder	MHZ2-20D2-M9BL	1	SMC
15	Solenoid valve of Finished goods moving	TV2520-DC24V	1	DOYO
16	Finished goods moving cylinder	MCMA-11-25-150-A-N	1	Mindman



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Machine Name Angle Valve assembly machine