

# 1+1軸X-Table鎖銅頭機

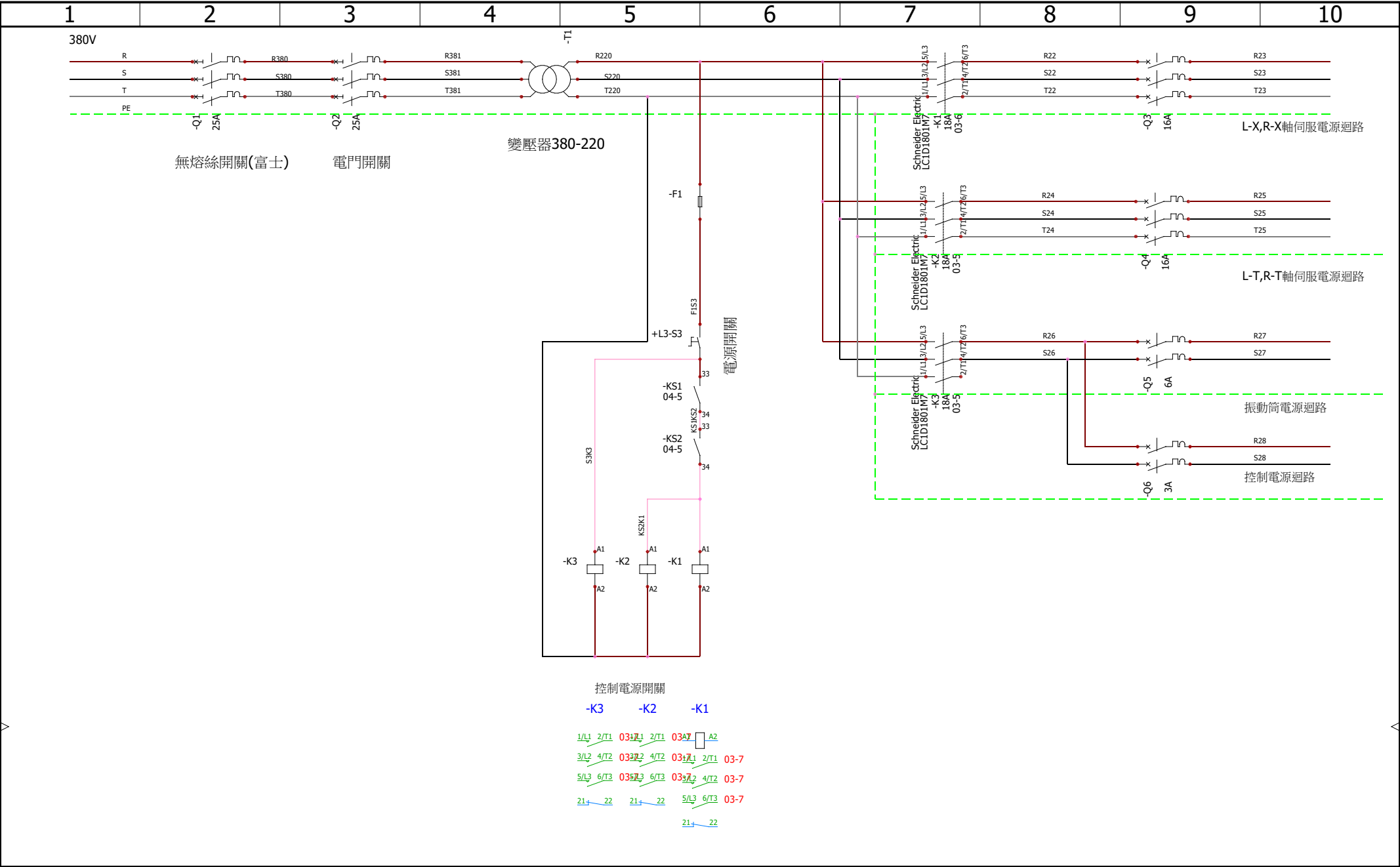
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REV.	DATE	NAME	CHANGES
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			REVISION
			0
			SCHEME
			01
CONTRACT :		User data 1	
20-1106		User data 2	

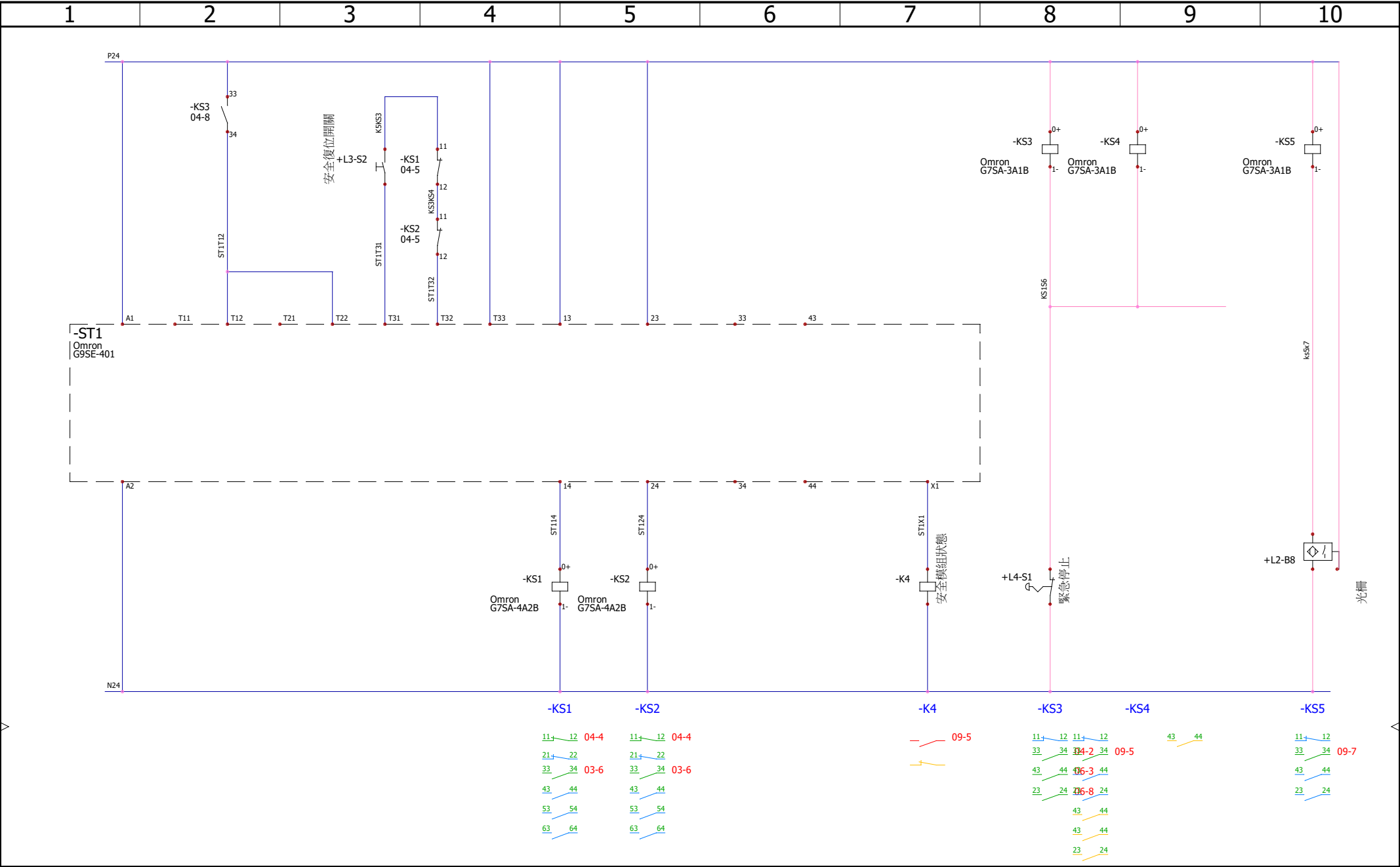
1-文件集

圖紙	功能	位置	校對	日期	創建人	說明	資料夾終點
01	=F1	+L1	0	2020/10/19	USER	首頁	
02	=F1	+L1	0	2020/10/19	USER	圖紙清單	
03	=F1	+L1	0	2020/10/19	USER	主迴路	
04	=F1	+L1	0	2020/10/20	USER	安全繼電器模組	
05	=F1	+L1	0	2020/12/24	user	振筒+平送1	
06	=F1	+L1	0	2020/10/20	USER	伺服迴路L-X,R-X軸	
07	=F1	+L1	0	2020/10/20	USER	伺服迴路L-T,R-T軸	
08	=F1	+L1	0	2020/10/20	USER	控制電源迴路	
09	=F1	+L1	0	2020/10/20	USER	PLC INPUT0	
10	=F1	+L1	0	2020/10/21	USER	PLC INPUT1	
11	=F1	+L1	0	2020/10/21	USER	PLC INPUT2	
12	=F1	+L1	0	2020/12/24	user	PLC INPUT3	
13	=F1	+L1	0	2020/12/24	user	PLC INPUT4	
14	=F1	+L4	0	2020/12/24	user	PLC OUTPUT0	
15	=F1	+L1	0	2020/12/24	user	PLC OUTPUT1	
16	=F1	+L1	0	2020/12/24	user	PLC OUTPUT2	
17	=F1	+L1	0	2020/12/24	user	PLC OUTPUT3	

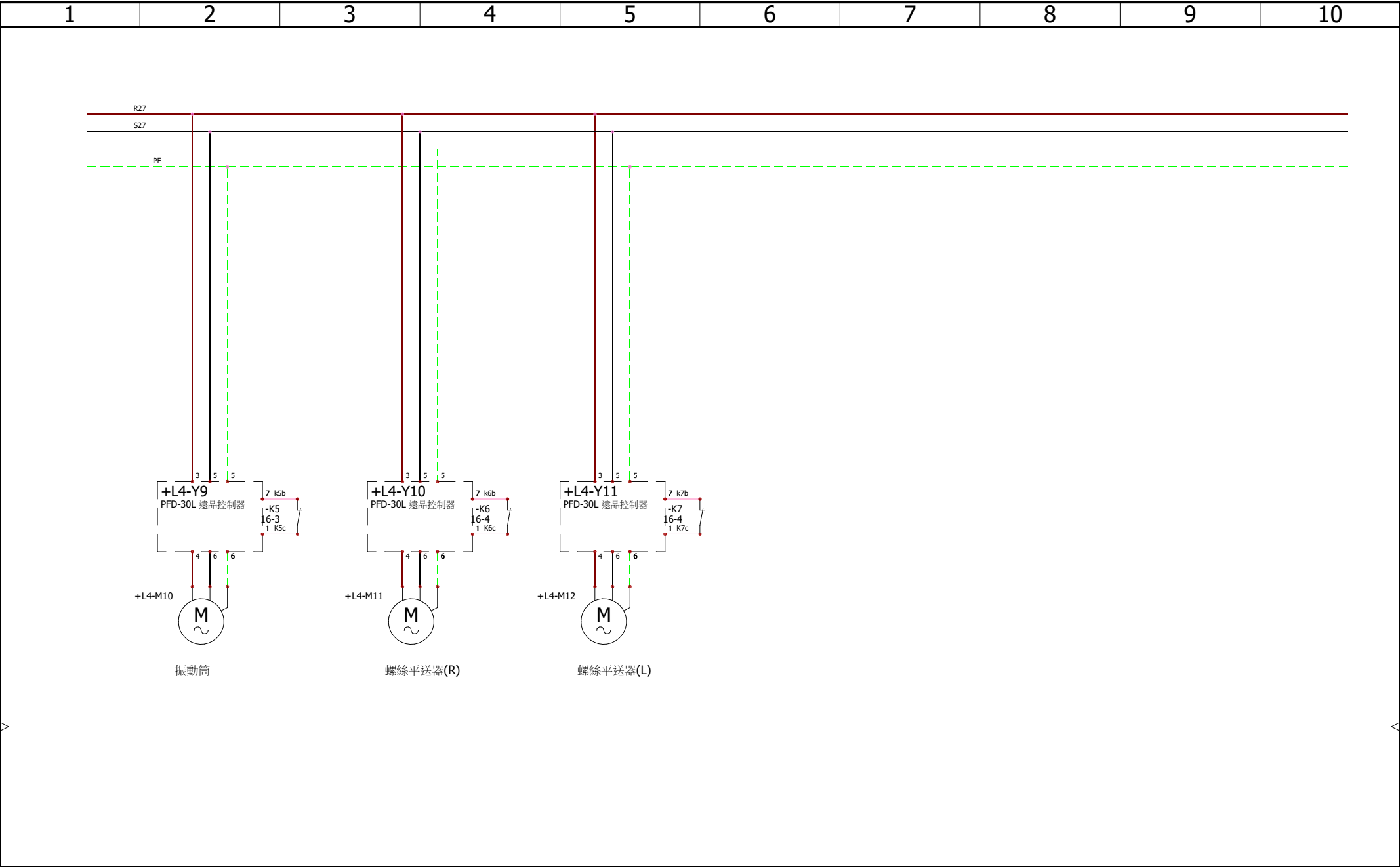
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CONTRACT: 20-1106	LOCATION: +L1	主電氣室	User data 1			User data 2	02



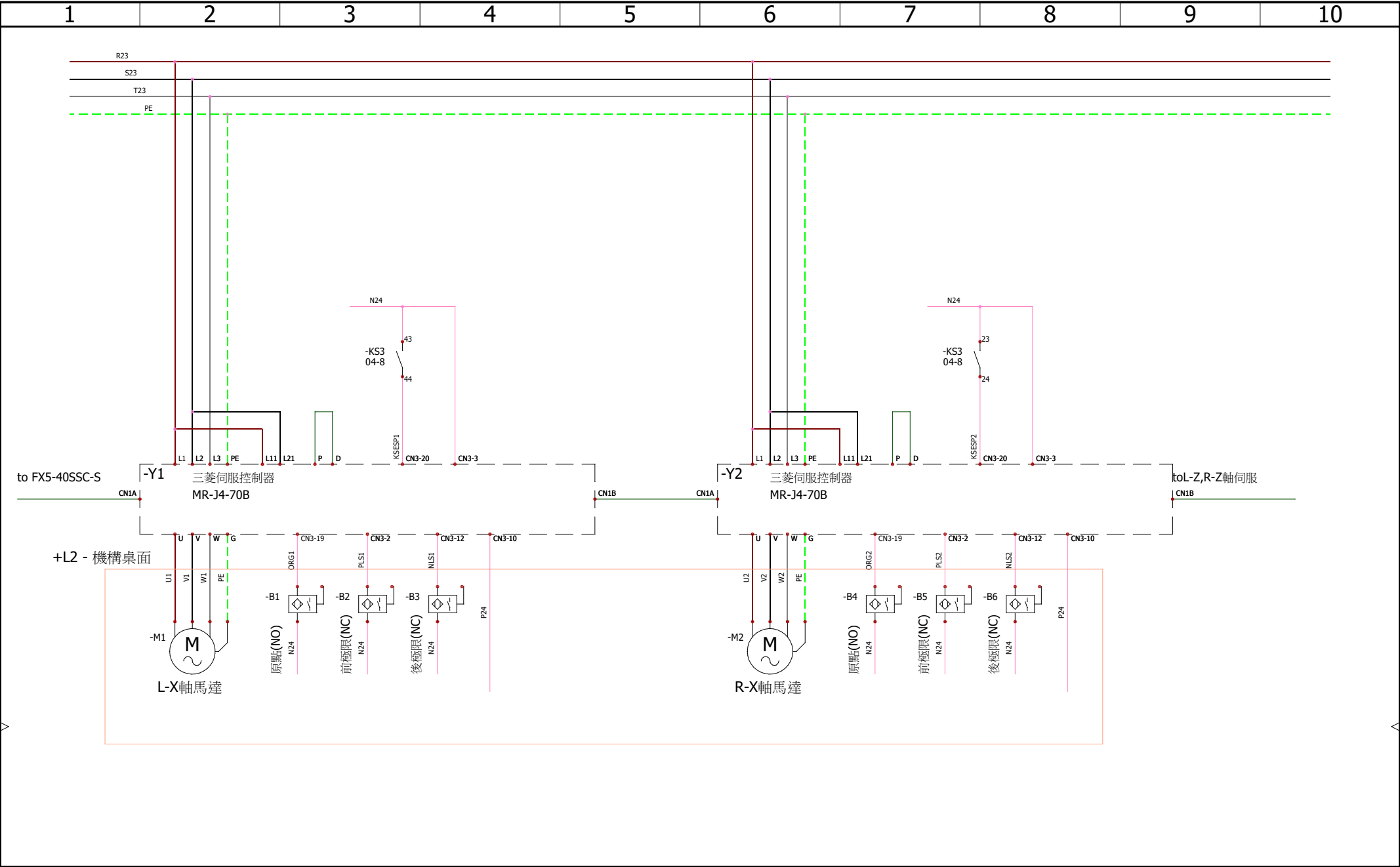
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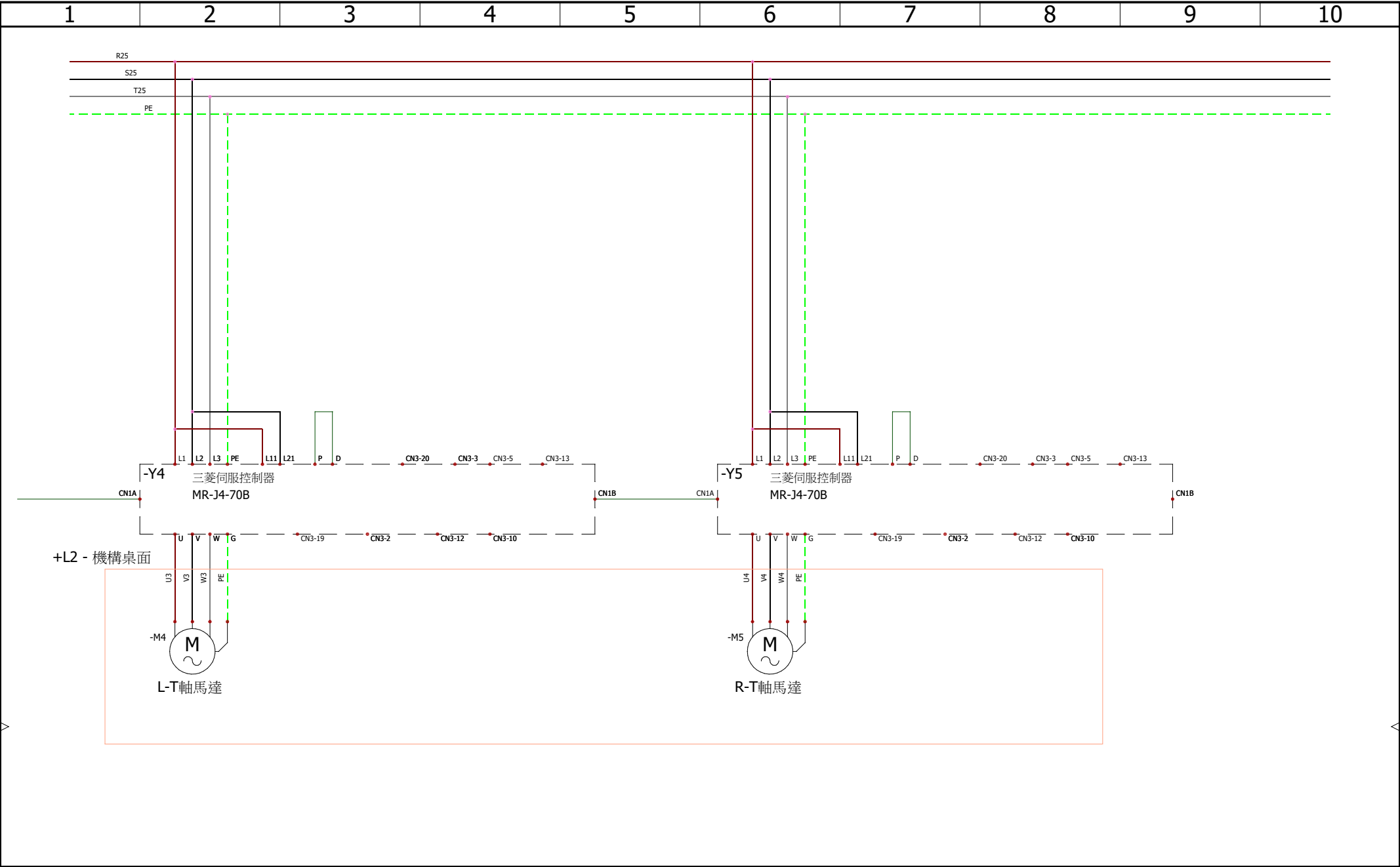
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CONTRACT: 20-1106	LOCATION: +L1	主電氣室			User data 1	User data 2	SCHEME
							04



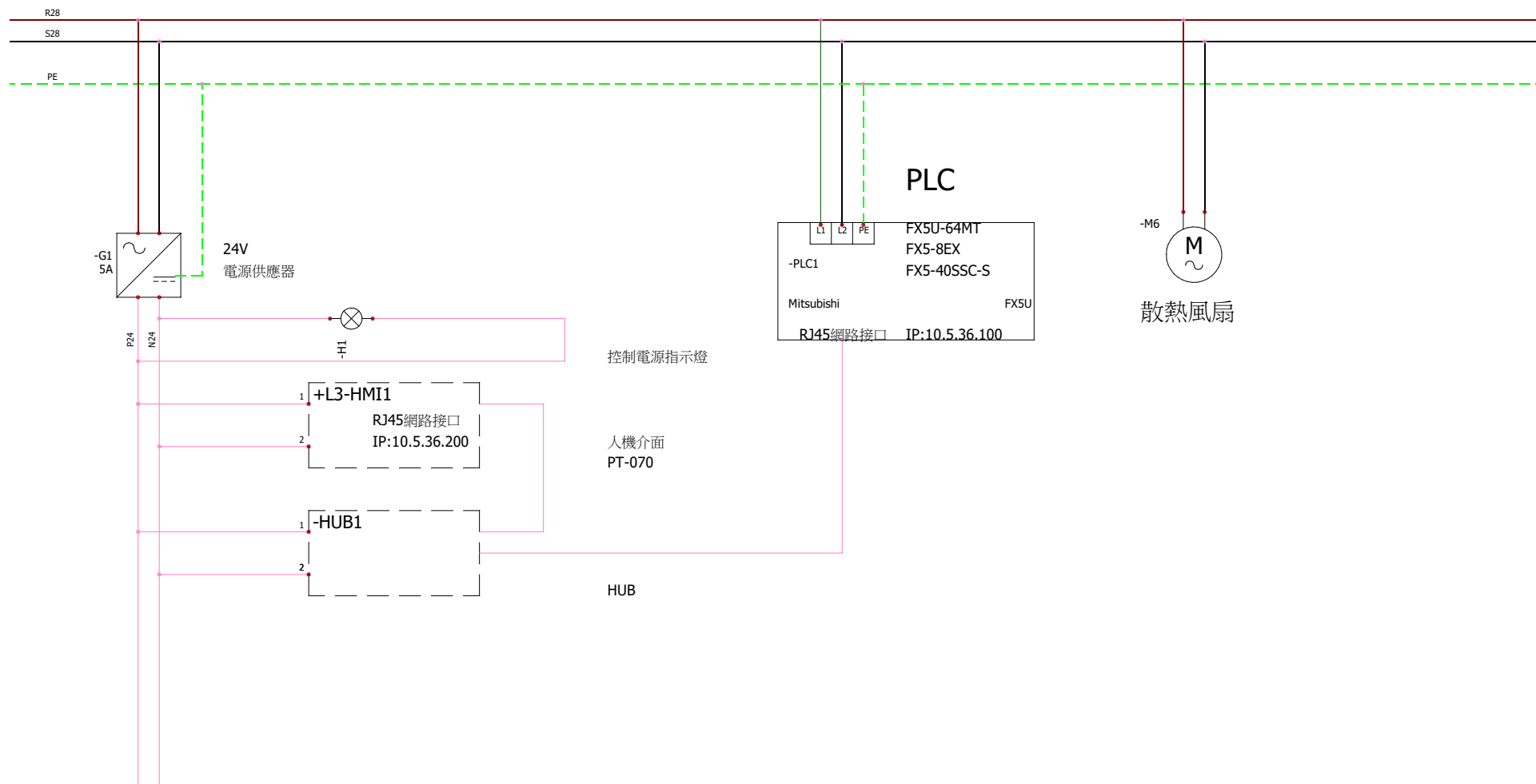
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RP		文件集						REVISION
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CONTRACT: 20-1106		LOCATION: +L1	主電氣室	User data 1			User data 2	06

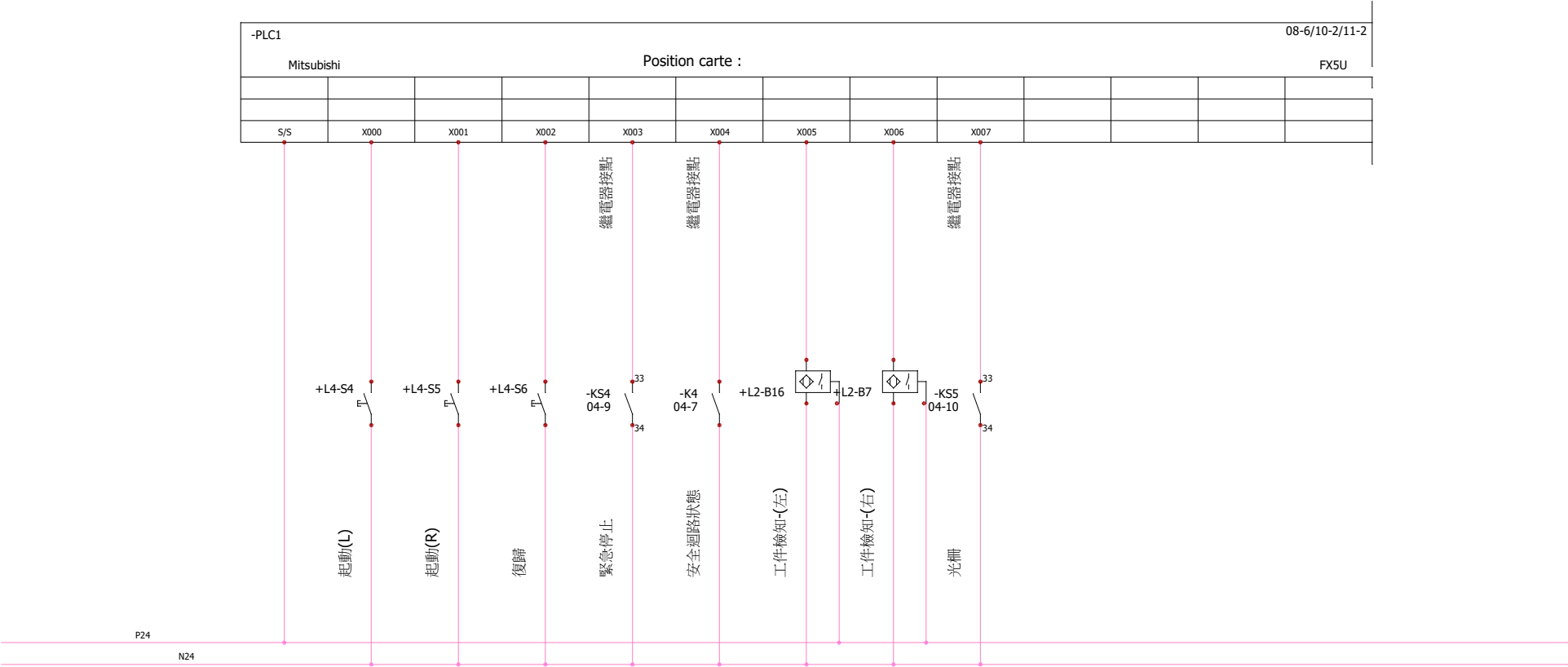


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CONTRACT: 20-1106		LOCATION: +L1	主電氣室	User data 1		User data 2	












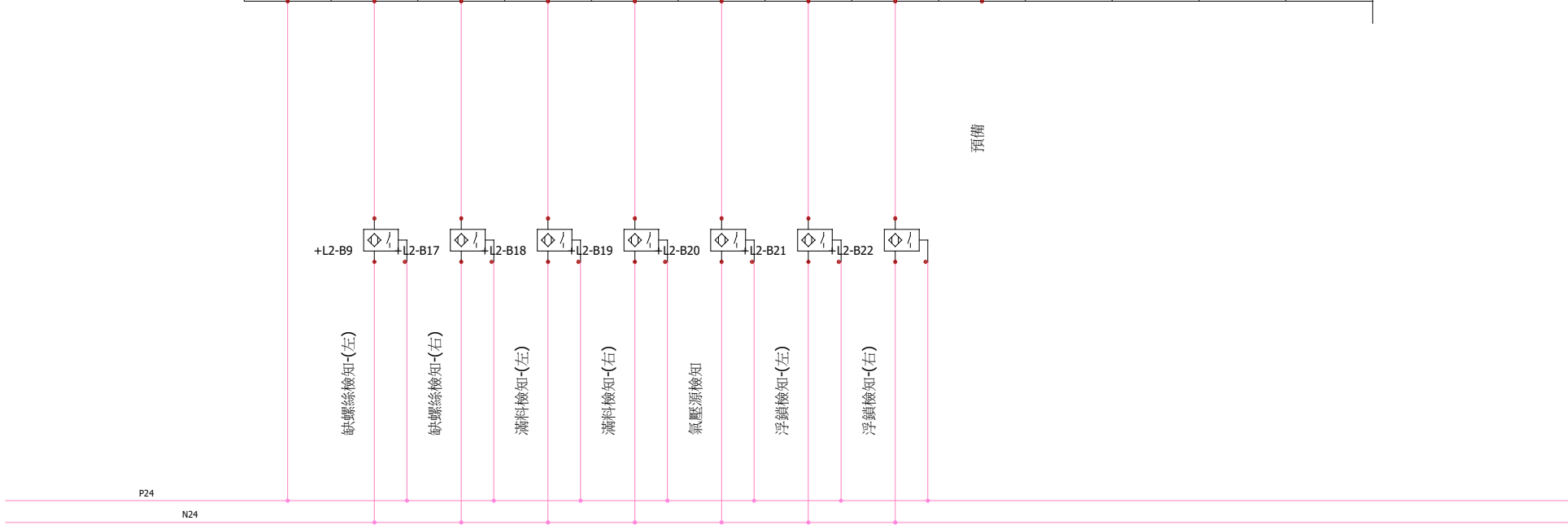
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CONTRACT: 20-1106	LOCATION: +L1	主電氣室			User data 1	User data 2





RP		文件集						REVISION 0	
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				REV.	DATE	NAME	CHANGES		
CONTRACT: 20-1106		LOCATION: +L1	主電氣室		User data 1			User data 2	SCHEME 09

-PLC1												08-6/09-2/11-2	
Mitsubishi				Position carte :								FX5U	
S/S	X010	X011	X012	X013	X014	X015	X016	X017					
													



-PLC1												08-6/09-2/10-2	
Mitsubishi				Position carte :								FX5U	
SS	X020	X021	X022	X023	X024	X025	X026	X027					



磁簧開關

L-鎖螺絲回



磁簧開關

L-鎖螺絲出



磁簧開關

L-壓制回(前)



磁簧開關

L-壓制出(前)



磁簧開關

L-壓制回(後)



磁簧開關

L-壓制出(後)



磁簧開關

L-夾頭移位回



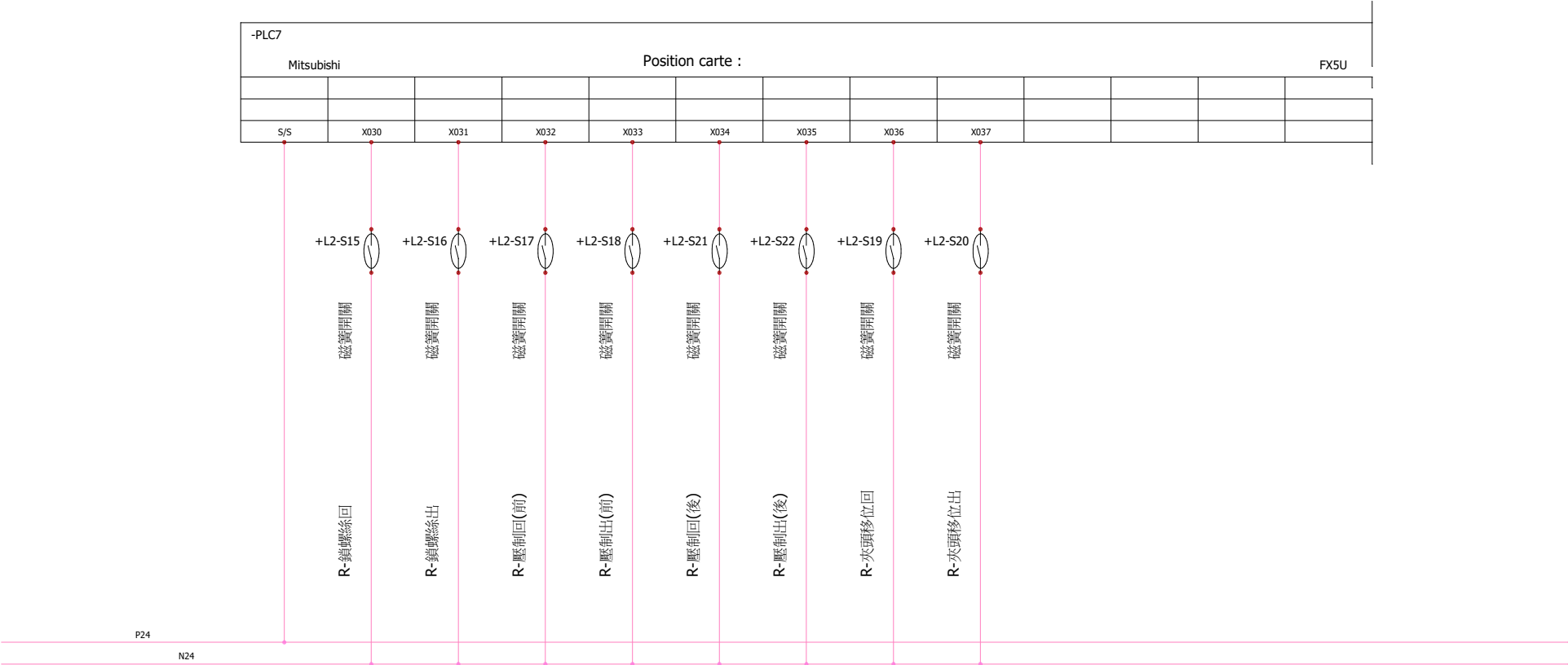
磁簧開關

L-夾頭移位出

P24

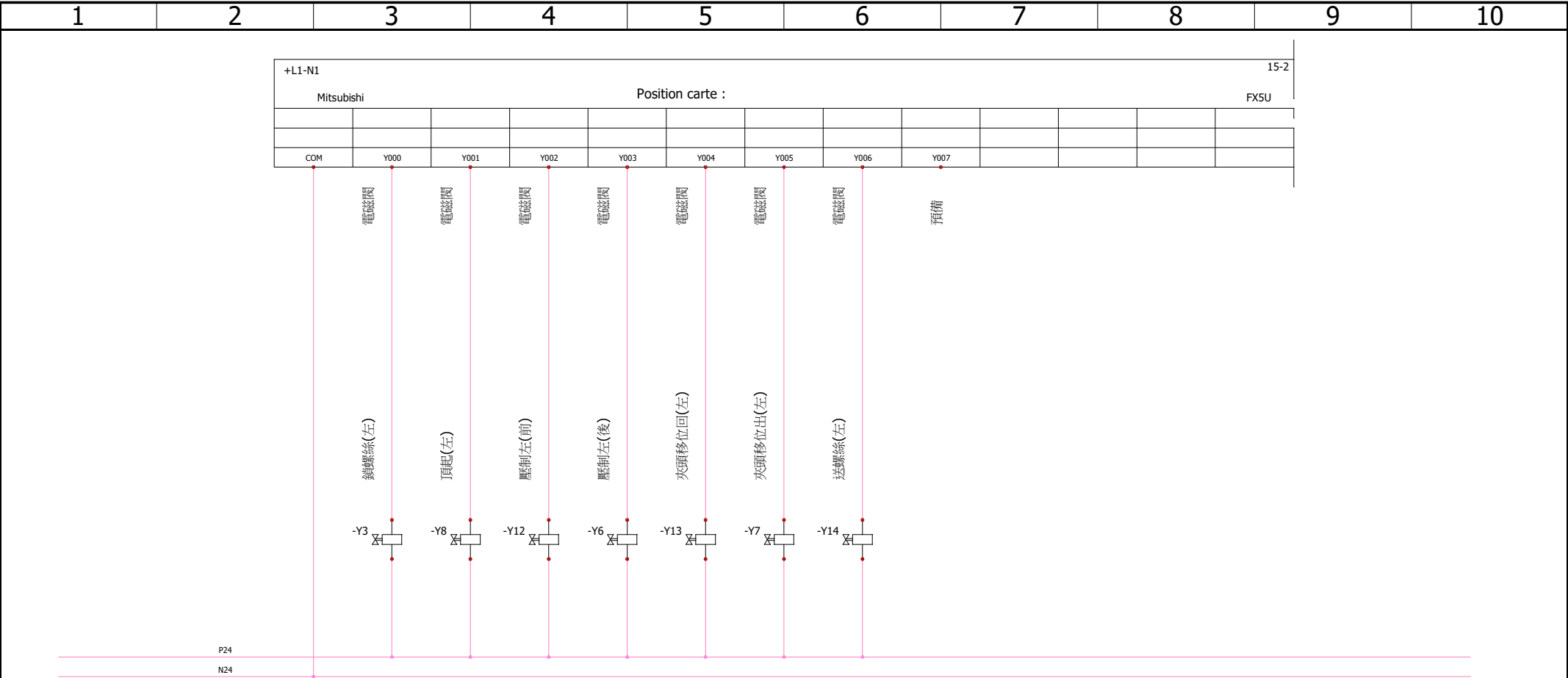
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RP		文件集					REVISION 0
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CONTRACT: 20-1106		LOCATION: +L1	主電氣室	User data 1		User data 2	SCHEME 11

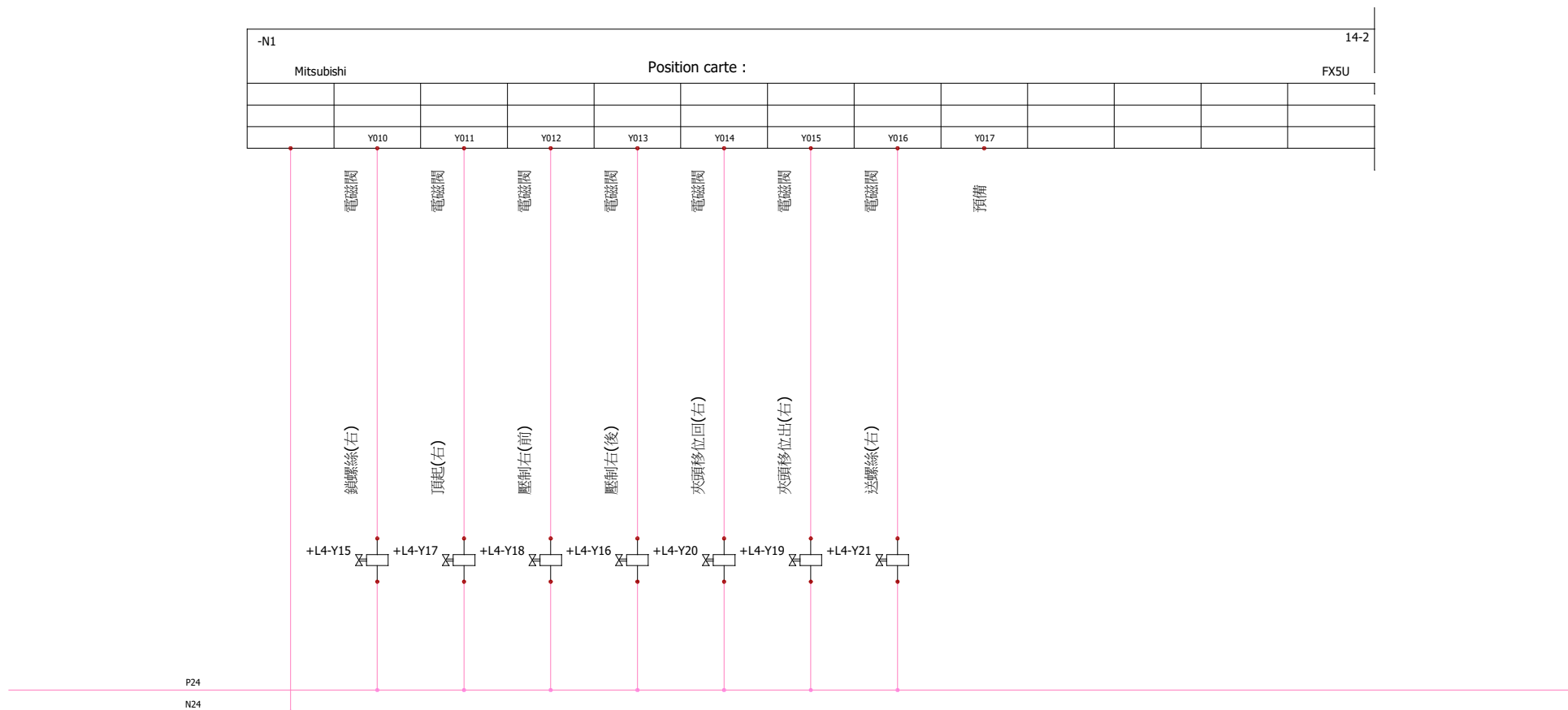




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CONTRACT: 20-1106		LOCATION: +L1	主電氣室	User data 1		User data 2	



CONTRACT: 20-1106	LOCATION: +L4	控制面板					REVISION
							0
			REV.	DATE	NAME	CHANGES	SCHEME
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RP

# 文件集

REVISION

0

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SCHEME

15

CONTRACT:	20-1106
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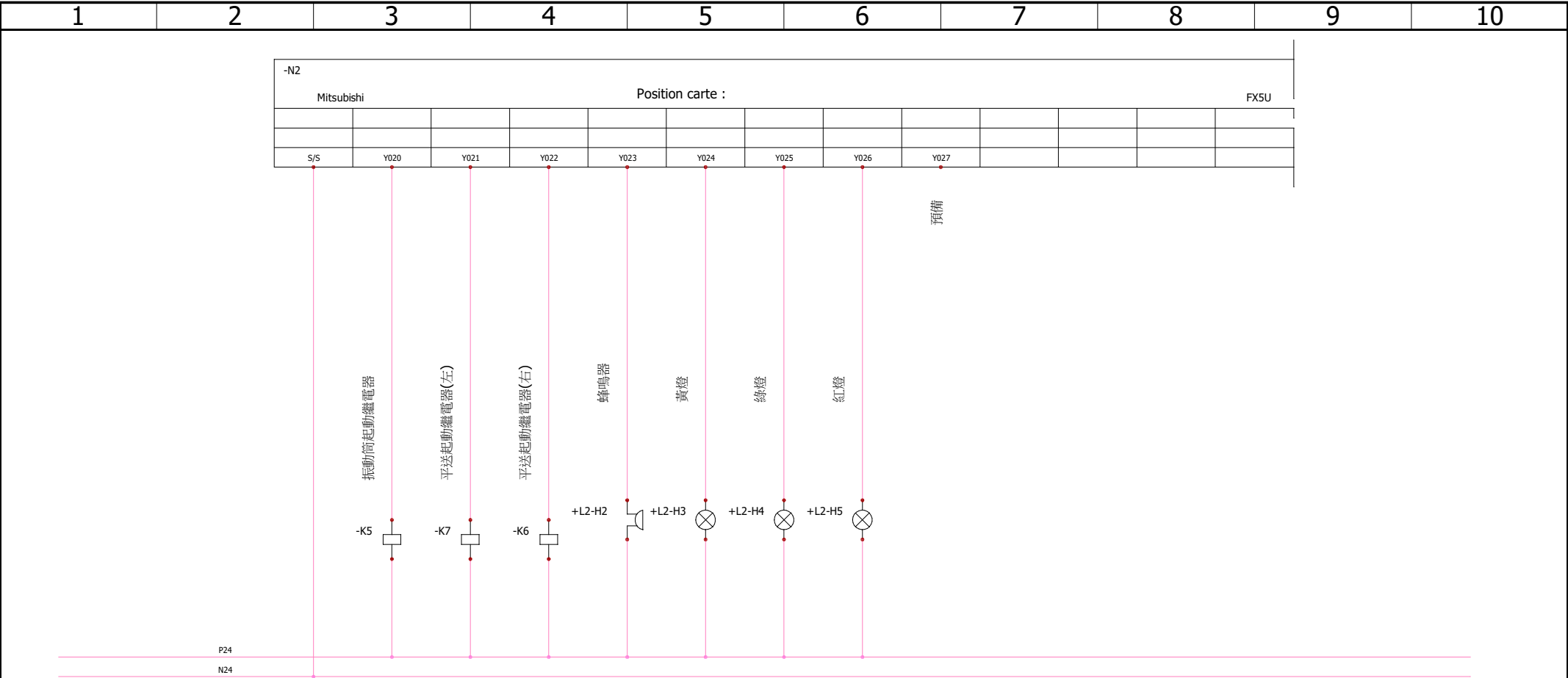
LOCATION:	+L1
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主電氣室

— User data 1

User data 2

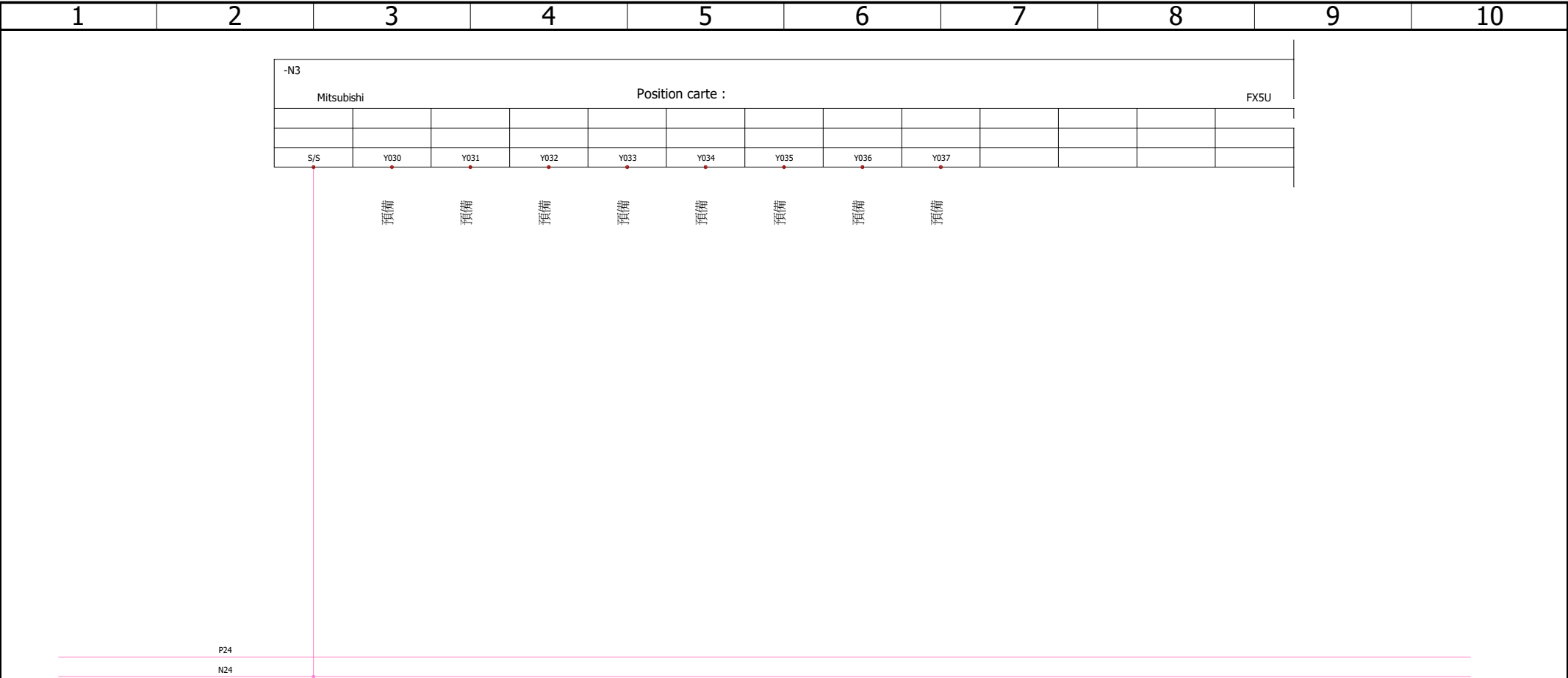
Document realized with version : 2018.0.3.18



CONTRACT: 20-1106	LOCATION: +L1	主電氣室				REVISION
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			REV.	DATE	NAME	SCHEME
			User data 1			16

RP		文件集			CHANGES	
					User data 2	





RP	文件集				REVISION 0 SCHEME 17	
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		REV.	DATE	NAME		CHANGES
CONTRACT: 20-1106	LOCATION: +L1	主電氣室			User data 1	User data 2